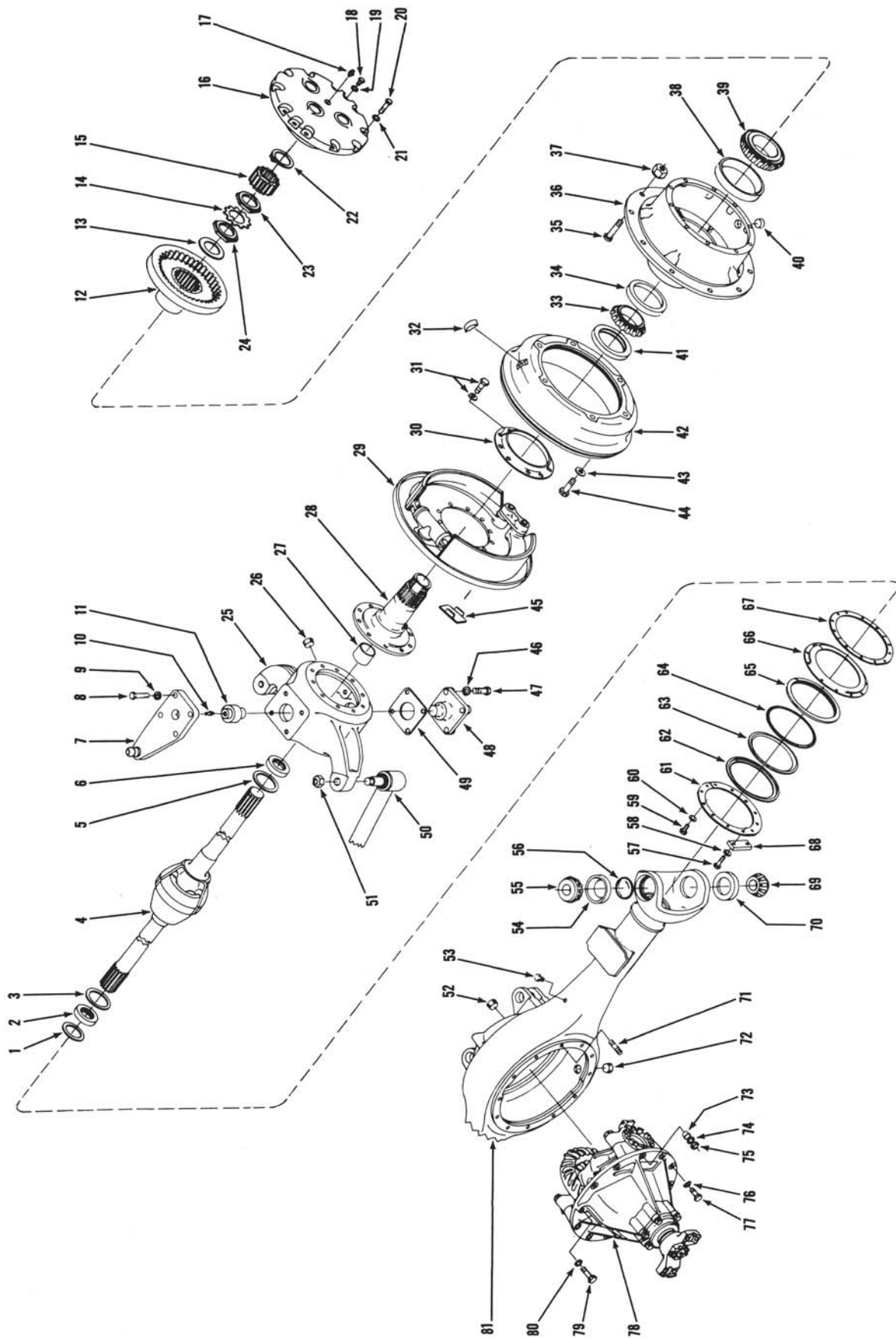




Axle Assembly, Front

MICHIGAN

No.	Part No.	Qty.	Description
A	¹ 190810	1	Axle assy
1	109658	2	Washer
2	109659	2	Seal
3	106129	2	Washer
4	119970	2	Axle shaft
5	106129	2	Washer
6	109659	2	Seal
7	-----	—	Omit
8	17C-828	8	Bolt
9	4E-08	8	Lockwasher
10	10H-25	2	Fitting grease
11	109668	2	Steering trunnion
12	114591	2	Gear
13	106572	2	Washer
14	102314	2	Lock
15	120190	2	Gear
15A	[†] 119983	2	Washer
16	⁷ -----	2	Planet carrier assy
17	111805	2	Relief valve
18	-----	—	Omit
19	-----	—	Omit
20	100638	20	Bolt
21	112278	20	Washer
22	224104	2	Ring
23	102313	2	Nut
24	102313	2	Nut
25	114793	1	Spindle support RH
25A	[†] 114792	1	Spindle support LH
26	11F-12	2	Plug
27	109652	2	Bushing
28	² 110242	2	Spindle
29	⁷ -----	2	Brake assy
30	117913	2	Oil slinger
31	106539	20	Bolt
31A	[†] 106762	20	Washer
32	100320	2	Clip
33	742257	2	Cone
34	742258	2	Cup
35	109640	20	Bolt
36	³ 110240	2	Hub assy
37	109641	20	Nut
38	658990	2	Cup
39	658974	2	Cone
40	11F-12	2	Plug
41	111726	2	Seal

No.	Part No.	Qty.	Description
42	106815	2	Drum brake
43	104412	12	Washer
44	107256	12	Bolt
45	120198	8	Cover
46	4E-08	12	Lockwasher
47	17C-824	12	Bolt
48	109667	2	Steering trunnion
49	^{‡4} 109771	—	Shim
49A	^{‡5} 109772	—	Shim
49B	^{‡6} 109773	—	Shim
50	⁷ -----	1	Tie rod assy
51	112174	2	Nut
52	11F-12	1	Plug
53	106656	1	Breather
54	713660	2	Cup
55	713659	2	Cone
56	109670	2	Retainer
57	1C-620	4	Bolt
58	4E-06	20	Lockwasher
59	1C-612	20	Bolt
60	4E-06	20	Lockwasher
61	109666	4	Ring
62	109665	2	Retainer
63	109663	2	Dust seal
64	109664	2	Spring
65	109662	2	Seal
66	109660	2	Retainer
67	109661	2	Gasket
68	114092	2	Stop plate
69	713659	2	Cone
70	713660	2	Cup
71	120546	12	Stud
72	11F-12	1	Plug
73	103216	3	Dowel
74	112278	12	Washer
75	64D-07	12	Nut
76	-----	—	Omit
77	-----	—	Omit
78	⁷ -----	1	Diff carrier assy
79	-----	—	Omit
80	-----	—	Omit
81	118380	1	Housing
82	[†] 117338	1	Brake tee
83	[†] 550325	2	Clip

¹(DS-8000) Inc. 1→83

²Inc. 27

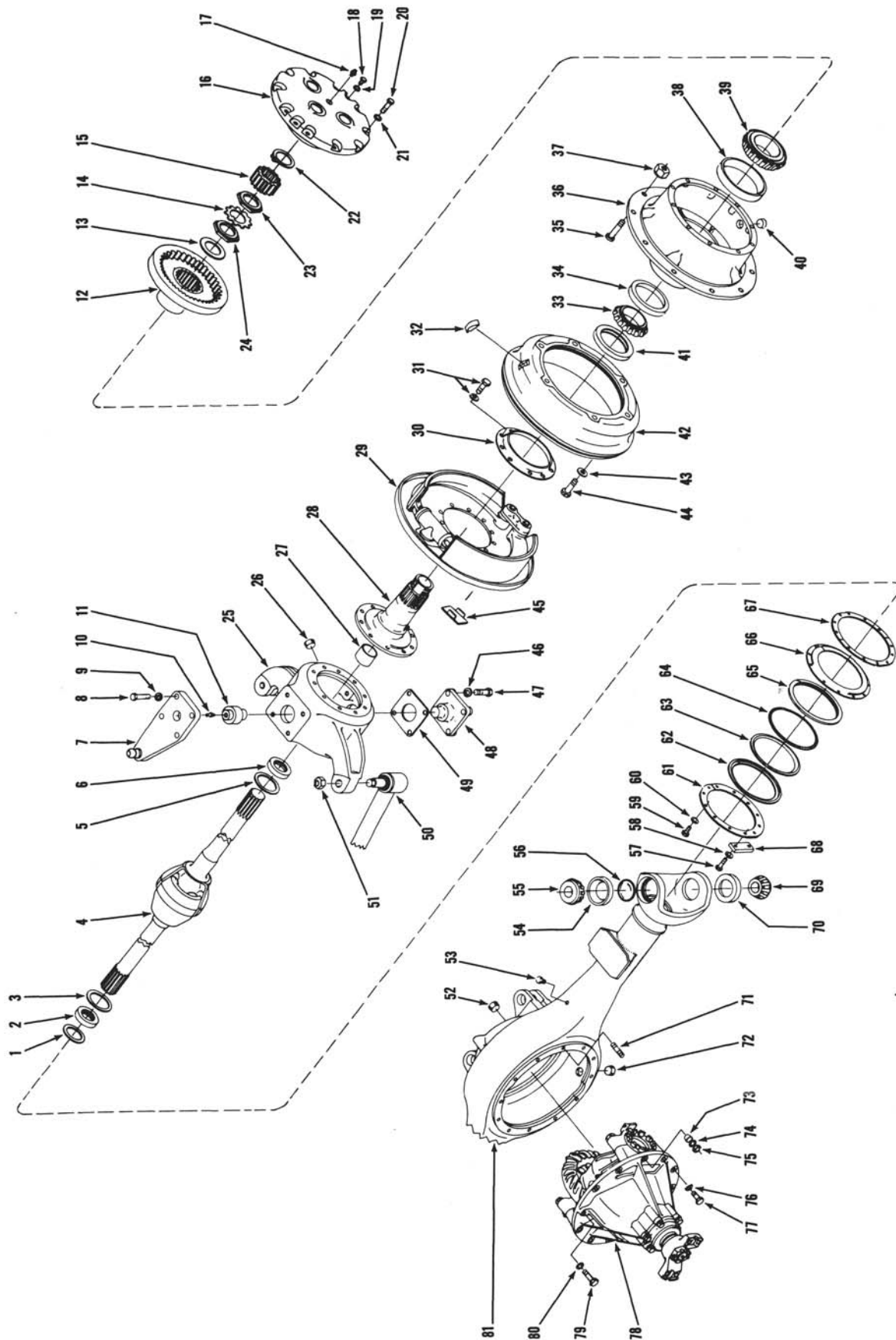
³Inc. 34, 38

⁴.004" (0,10 mm)

⁵.007" (0,18 mm)

⁶.010" (0,25 mm)

⁷See Index



Axle Assembly, Rear

MICHIGAN

No.	Part No.	Qty.	Description
A	¹ 190811	1	Axle assy
1	109658	2	Washer
2	109659	2	Seal
3	106129	2	Washer
4	119970	2	Axle shaft
5	106129	2	Washer
6	109659	2	Seal
7	-----	—	Omit
8	^{17C-828}	8	Bolt
9	4E-08	8	Lockwasher
10	10H-25	2	Fitting grease
11	109668	2	Steering trunnion
12	114591	2	Gear
13	106572	2	Washer
14	102314	2	Lock
15	120190	2	Gear
15A	[†] 119983	2	Washer
16	⁷ -----	2	Planet carrier assy
17	111805	2	Relief valve
18	-----	—	Omit
19	-----	—	Omit
20	100638	20	Bolt
21	112278	20	Washer
22	224104	2	Ring
23	102313	2	Nut
24	102313	2	Nut
25	114793	1	Spindle support LH
25A	[†] 114792	1	Spindle support RH
26	11F-12	2	Plug
27	109652	2	Bushing
28	² 110242	2	Spindle
29	⁷ -----	2	Brake assy
30	117913	2	Oil slinger
31	106539	20	Bolt
31A	[†] 106762	20	Washer
32	100320	2	Clip
33	742257	2	Cone
34	742258	2	Cup
35	109640	20	Bolt
36	³ 110240	2	Hub assy
37	109641	20	Nut
38	658990	2	Cup
39	658974	2	Cone
40	11F-12	2	Plug
41	111726	2	Seal

No.	Part No.	Qty.	Description
42	106815	2	Drum brake
43	104412	12	Washer
44	107256	12	Bolt
45	120198	8	Cover
46	4E-08	12	Lockwasher
47	^{17C-824}	12	Bolt
48	109667	2	Steering trunnion
49	[‡] 109771	—	Shim
49A	[‡] 109772	—	Shim
49B	[‡] 109773	—	Shim
50	⁷ -----	1	Tie rod assy
51	112174	2	Nut
52	11F-12	1	Plug
53	106656	1	Breather
54	713660	2	Cup
55	713659	2	Cone
56	109670	2	Retainer
57	1C-620	4	Bolt
58	4E-06	4	Lockwasher
59	1C-612	20	Bolt
60	4E-06	20	Lockwasher
61	109666	4	Ring
62	109665	2	Retainer
63	109663	2	Dust seal
64	109664	2	Spring
65	109662	2	Seal
66	109660	2	Retainer
67	109661	2	Gasket
68	114092	2	Stop plate
69	713659	2	Cone
70	713660	2	Cup
71	120456	12	Stud
72	11F-12	1	Plug
73	103216	3	Dowel
74	112278	12	Washer
75	64D-07	12	Nut
76	-----	—	Omit
77	-----	—	Omit
78	⁷ -----	1	Diff carrier assy
79	-----	—	Omit
80	-----	—	Omit
81	118380	1	Housing
82	[†] 117338	1	Brake tee
83	[†] 550325	2	Clip

¹(DS-8000) Inc. 1→83

²Inc. 27

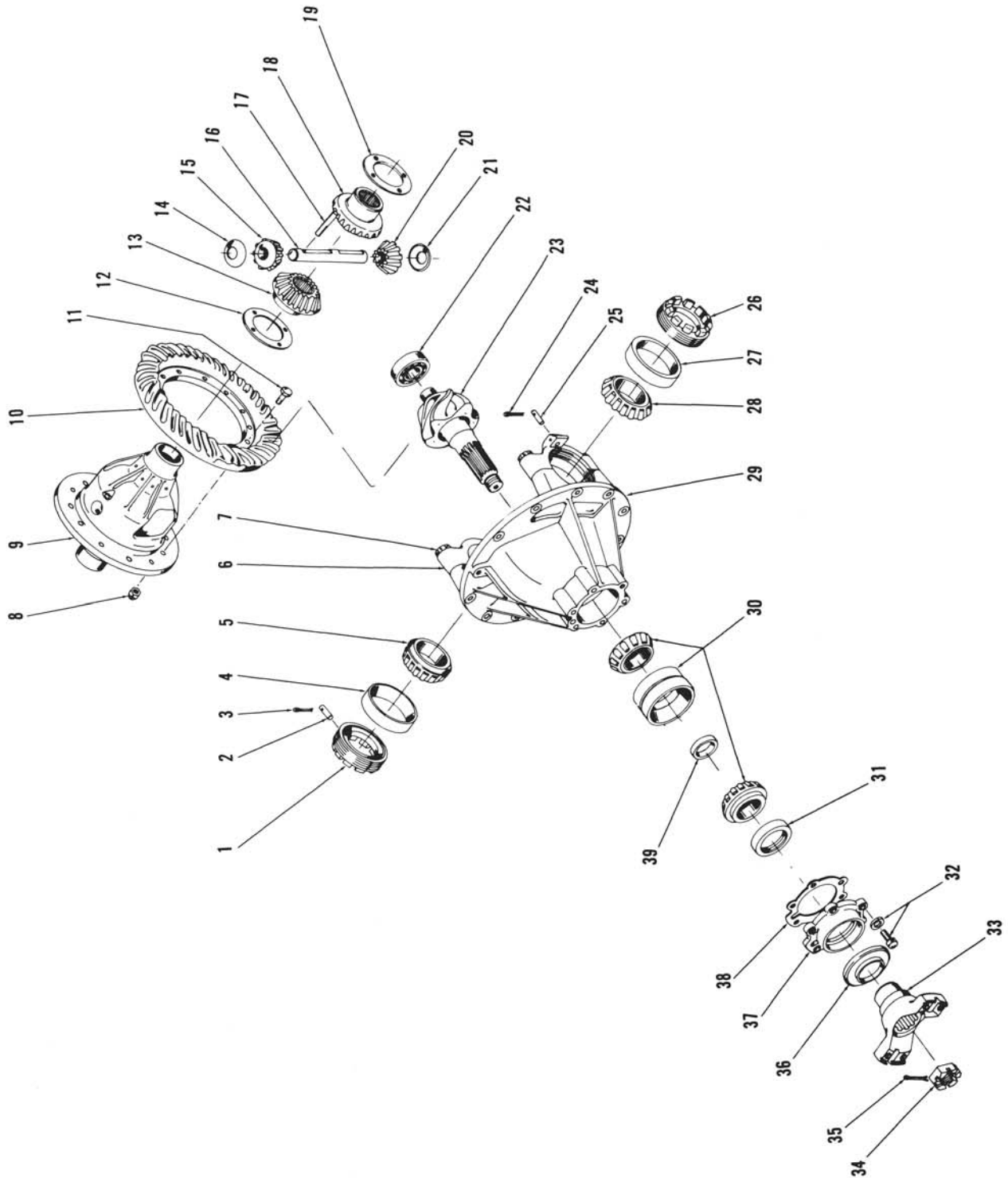
³Inc. 34, 38

⁴.004" (0,10 mm)

⁵.007" (0,18 mm)

⁶.010" (0,25 mm)

⁷See Index



Axle Differential Carrier Assembly, Front

MICHIGAN

No.	Part No.	Qty.	Description
A	¹ 123136	1	Differential assy
1	123746	1	Nut
2	101411	1	Pin
3	1F-428	1	Pin cotter
4	667279	1	Cup
5	648334	1	Cone
6	S ² -----	2	Cap
7	1C-1040	4	Bolt
7A	†26E-10	4	Lockwasher
8	109389	12	Nut
9	101396	1	Case
10	S ³ -----	1	Gear
11	101424	12	Bolt
12	101400	1	Washer
13	101398	1	Gear
14	101399	1	Washer
15	125234	1	Pinion
16	101401	1	Pin
17	666364	1	Pin
18	101398	1	Gear
19	101400	1	Washer
20	125234	1	Pinion
21	101399	1	Washer
22	111437	1	Bearing
23	S ³ -----	1	Pinion
24	1F-428	1	Pin cotter
25	101411	1	Pin
26	123746	1	Nut
27	667279	1	Cup
28	648334	1	Cone
29	⁴ 122984	1	Carrier assy
30	111735	1	Bearing
31	111646	1	Seal
32	17C-724	6	Bolt
32A	†4E-07	6	Lockwasher
33	109644	1	Flange
34	100675	1	Nut
35	1F-424	1	Pin cotter
36	100674	1	Shield
37	122943	1	Retainer
38	101407	1	Gasket
39	815082	1	Spacer kit
40	† ⁵ 111560	1	Differential assy
41	† ⁶ 101395	1	Body assy
42	† ⁷ 122414	1	Gear set

¹Inc. 1→39

²See 29

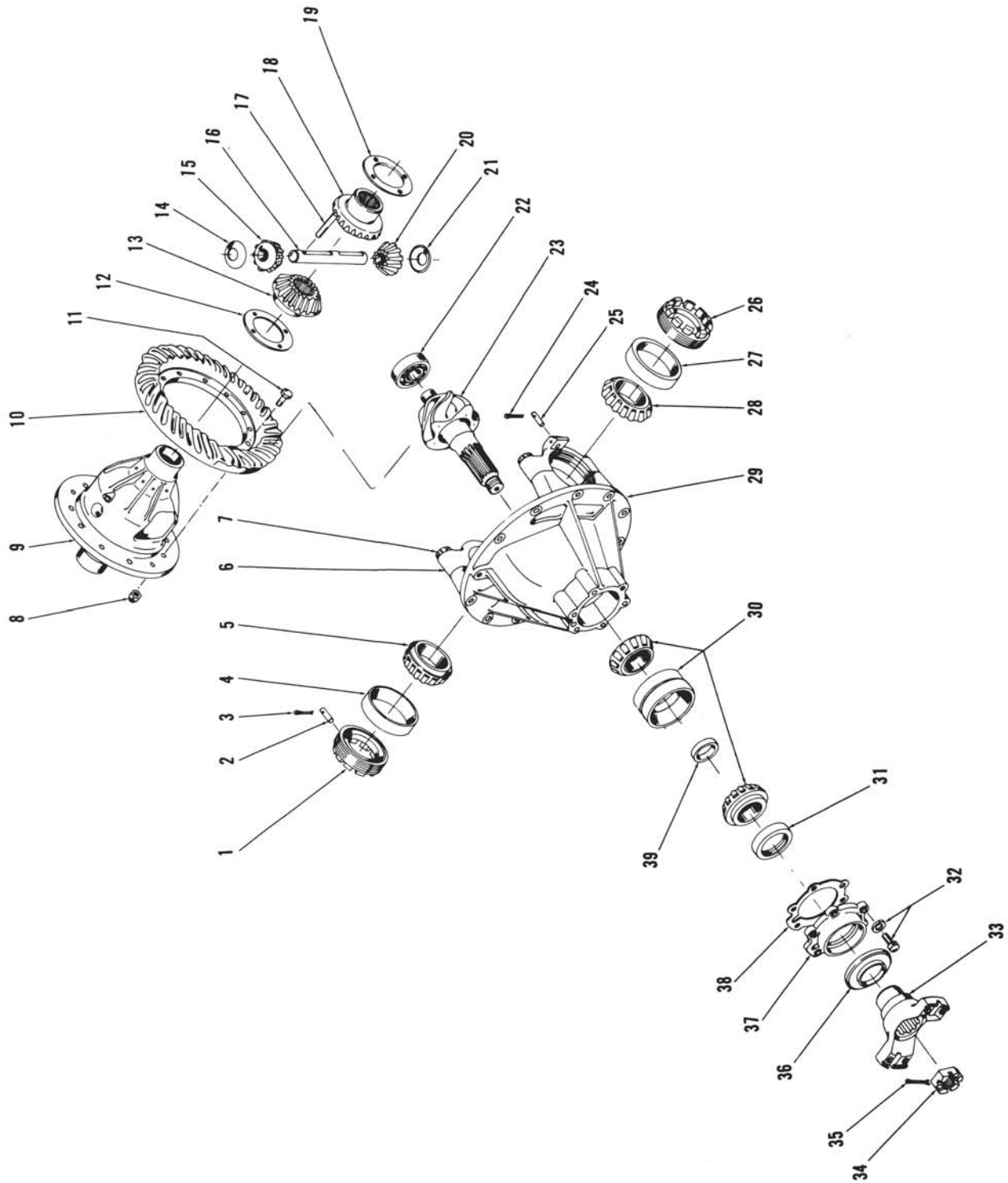
³See 42

⁴Inc. 6, 7, 7A

⁵Inc. 8→21, 23

⁶Inc. 9, 12→21

⁷Inc. 10, 23



Axle Differential Carrier Assembly, Rear

MICHIGAN

No.	Part No.	Qty.	Description
A	¹ 123135	1	Differential assy
1	123746	1	Nut
2	101411	1	Pin
3	1F 428	1	Pin cotter
4	667279	1	Cup
5	648334	1	Cone
6	§ ² -----	2	Cap
7	1C-1040	4	Bolt
7A	†26E-10	4	Lockwasher
8	109389	12	Nut
9	101396	1	Case
10	§ ³ -----	1	Gear
11	101424	12	Bolt
12	101400	1	Washer
13	101398	1	Gear
14	101399	1	Washer
15	125234	1	Pinion
16	101401	1	Pin
17	666364	1	Pin
18	101398	1	Gear
19	101400	1	Washer
20	125234	1	Pinion
21	101399	1	Washer
22	111437	1	Bearing
23	§ ³ -----	1	Pinion
24	1F-428	1	Pin cotter
25	101411	1	Pin
26	123746	1	Nut
27	667279	1	Cup
28	648334	1	Cone
29	⁴ 122984	1	Carrier assy
30	111735	1	Bearing
31	111646	1	Seal
32	17C-724	6	Bolt
32A	†4E-07	6	Lockwasher
33	109644	1	Flange
34	100675	1	Nut
35	1F-424	1	Pin cotter
36	100674	1	Shield
37	122943	1	Retainer
38	101407	1	Gasket
39	815082	1	Spacer kit
40	† ⁵ 107378	1	Differential assy
41	† ⁶ 101395	1	Body assy
42	† ⁷ 122418	1	Gear set

¹Inc. 1→39

²See 29

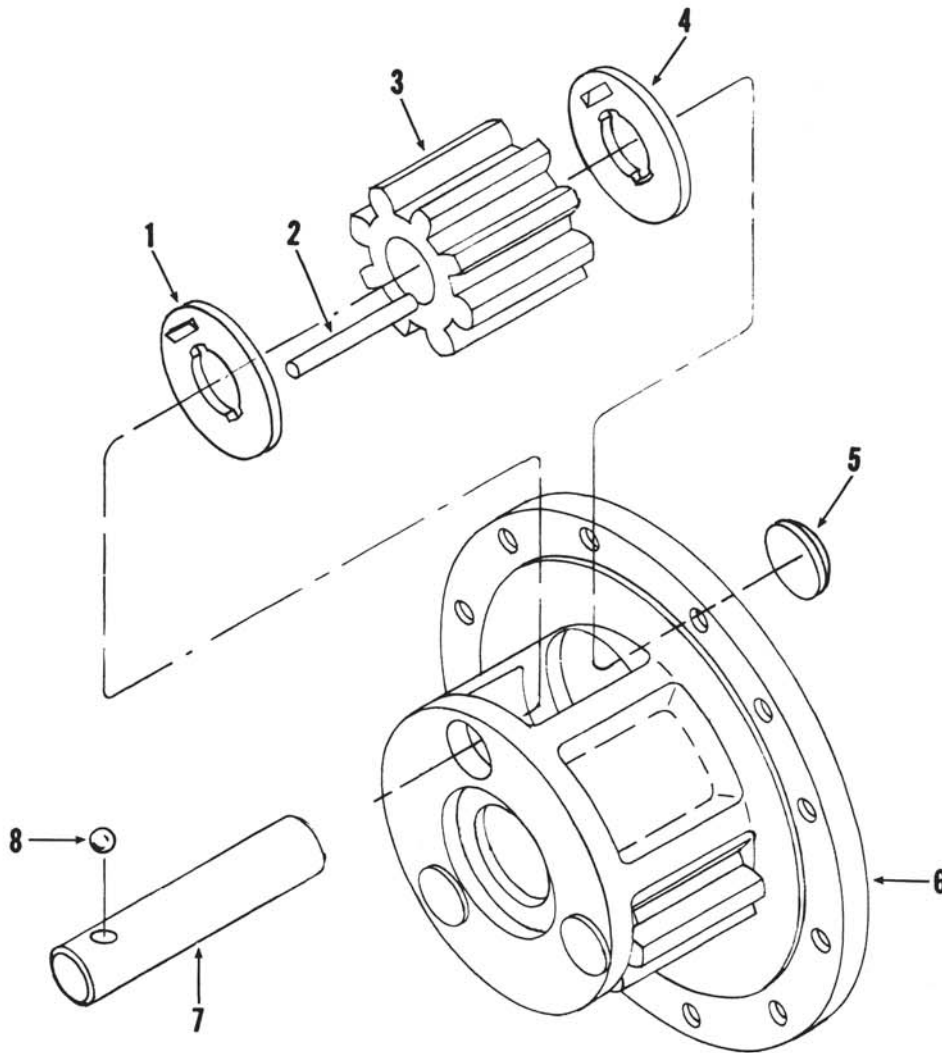
³See 42

⁴Inc. 6, 7, 7A

⁵Inc. 8→21, 23

⁶Inc. 9, 12→21

⁷Inc. 10, 23



TS-11923 B

No.	Part No.	Qty.	Description
A	123621	2	Carrier assy
1	123620	3	Washer
2	123627	72	Roller
3	123618	3	Gear
4	123620	3	Washer
5	12F-108	3	Plug
6	123623	1	Carrier
7	123619	3	Gear shaft
8	10J-12	3	Ball

¹Inc. 1→8 Two (2) Carriers used per axle. Quantities listed are for one (1) Carrier.