

All gears, bearings, and working parts inside the Power Control Unit gear case receive lubrication by the "splash" system from the oil in the lower part of the case. The main gears dip in the oil when turning and the constant spray of oil resulting therefrom provides ample lubrication.

The oil should be kept up to the oil level plug (see illustration) at all times. Check oil level every 60 hours of operation.

Drain, flush, and refill up to oil level plug every 900 hours of operation. Use medium gear oil in temperatures above  $+32^{\circ}$ F., and light gear oil in temperatures below  $+32^{\circ}$ F.