

REAR
WEAR
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\$1.00 •

INTERNATIONAL

**INTERNATIONAL HARVESTER'S
COMPUTATIONS FOR
WEAR PERCENTAGES**

TABLE OF CONTENTS

The blue tabs shown on this page line up with the corresponding tabs in the Manual. Tabs are quickly located by bending the Manual.

340

00-C

D-6

D-7C, TD-7E

00-C, 100-E

D-8C, TD-8E

25-C, 125-E

D-9B

50-B

D-15B

D-15C, TD-15B s.s.*

75, 175-B, 175-C

75-B s.s.*, 175-C s.s.

D-20B

D-20B s.s.*

D-20C s.s.* s/n 25841 & lower std s/n 25842 & higher

D-20C s/n 25841 & lower

D-20E

50, 250-B, 250-C

D-25B

D-25C

D-30

s. — Severe Service

INTRODUCTION

The material presented on the following pages has been compiled by International for use with the International Track Specialist Kit. To use both the Track Specialist Kit and the Track Wear Specs to their fullest, we ask that you refer to the Technical Training Program, P-1-ST, "Measuring and Evaluation of Undercarriage." This program can be purchased through Manpower Development.

We hope the Track Wear Specs Handbook will help you become a better track specialist, by eliminating the need to perform long calculations. Use the time you save to give your customer a top rate evaluation of his future needs.

WHAT THE WEAR LIMITS MEAN

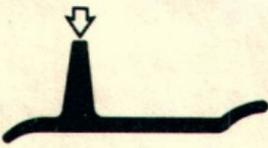
The percentage figures shown in this handbook represent the percent of metal remaining until the wear limit is reached, not the percentage of working hours remaining. To compute the working hours remaining, refer to the Technical Training Program, P-1-ST, Measuring and Evaluation of Undercarriage.

Remember, a new component will be working on the thickest, hardest surface of metal. As the component wears, it will get smaller and work on softer metal.

The soil conditions in which a crawler works will greatly affect undercarriage wear life. The more abrasive the material, the shorter the life.

Remember, also, the dimension which corresponds with zero percent is the dimension at which the component should be rebuilt. If your customer elects to use the component to destruction, he should take care not to damage related parts of the undercarriage system.

**INTERNATIONAL HARVESTER
MODEL T-340**

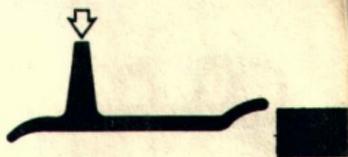


GROUSER HEIGHT DOZER

T-340

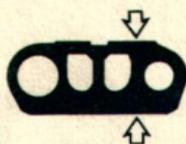
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-3/4	1.750	44.450	100.0
1-23/32	1.718	43.650	96.4
1-11/16	1.687	42.862	92.9
1-21/32	1.656	42.068	89.3
1-5/8	1.625	41.275	85.7
1-19/32	1.593	40.481	82.1
1-9/16	1.562	39.687	78.6
1-17/32	1.531	38.893	75.0
1-1/2	1.500	38.100	71.4
1-15/32	1.468	37.306	67.9
1-7/16	1.437	36.512	64.3
1-13/32	1.406	35.718	60.7
1-3/8	1.375	34.925	57.1
1-11/32	1.343	34.131	53.6
1-5/16	1.312	33.337	50.0
1-9/32	1.281	32.543	46.4
1-1/4	1.250	31.750	42.9
1-7/32	1.218	30.956	39.3
1-3/16	1.187	30.162	35.7
1-5/32	1.156	29.368	32.1
1-1/8	1.125	28.575	28.6
1-3/32	1.093	27.781	25.0
1-1/16	1.062	26.987	21.4
1-1/32	1.031	26.193	17.9
1.0	1.000	25.400	14.3
31/32	.968	24.606	10.7
15/16	.937	23.812	7.1
29/32	.906	23.018	3.6
7/8	.875	22.225	0

GROUSER HEIGHT LOADER



T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.688	17.463	100.0
27/32	.656	16.669	92.9
5/8	.625	15.875	85.7
19/32	.594	15.081	78.6
9/16	.563	14.288	71.4
17/32	.531	13.494	64.3
1/2	.500	12.700	57.1
15/32	.469	11.906	50.0
7/16	.438	11.113	42.9
13/32	.406	10.319	35.7
3/8	.375	9.525	28.6
11/32	.344	8.731	21.4
5/16	.313	7.938	14.3
9/32	.281	7.144	7.1
1/4	.250	6.350	0



LINK HEIGHT

T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-63/64	2.984	75.831	100.0
2-31/32	2.969	75.406	93.8
2-61/64	2.953	75.009	87.5
2-15/16	2.938	74.613	81.3
2-59/64	2.922	74.216	75.0
2-29/32	2.906	73.819	68.8
2-57/64	2.891	73.422	62.5
2-7/8	2.875	73.025	56.3
2-55/64	2.859	72.628	50.0
2-27/32	2.844	72.231	43.8
2-53/64	2.828	71.834	37.5
2-13/16	2.813	71.438	31.3
2-51/64	2.797	71.041	25.0
2-25/32	2.781	70.644	18.8
2-49/64	2.766	70.247	12.5
2-3/4	2.750	69.850	6.3
2-47/64	2.734	69.453	0

BUSHING O.D.



T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-15/32	1.468	37.306	100.0
1-29/64	1.453	36.909	87.5
1-7/16	1.437	36.512	75.0
1-27/64	1.421	36.115	62.5
1-13/32	1.406	35.718	50.0
1-25/64	1.390	35.321	37.5
1-3/8	1.375	34.925	25.0
1-23/64	1.359	34.528	12.5
1-11/32	1.343	34.131	0



PITCH

T-340

FRAC.	DEC.	M.M.	% OF WEAT REMAINING
5-63/64	5.984	152.003	100.0
6	6.000	152.400	88.9
6-1/64	6.015	152.796	77.8
6-1/32	6.031	153.193	66.7
6-3/64	6.046	153.590	55.6
6-1/16	6.062	153.987	44.4
6-5/64	6.078	154.384	33.3
6-3/32	6.093	154.781	22.2
6-7/64	6.109	155.178	11.1
6-1/8	6.125	155.575	0

FRONT IDLER FLANGE HEIGHT



T-340

FRAC.	DEC.	M.M.	% OF WEAT REMAINING
35/64	.546	13.890	100.0
9/16	.562	14.287	91.6
37/64	.578	14.684	83.3
19/32	.593	15.081	74.9
39/64	.609	15.478	66.6
5/8	.625	15.875	58.3
41/64	.640	16.271	49.9
21/32	.656	16.668	41.6
43/64	.671	17.065	33.3
11/16	.687	17.462	24.9
45/64	.703	17.859	16.6
23/32	.718	18.256	8.3
47/64	.734	18.653	0



TRACK ROLLER ROLL DIAMETER

T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6	6.000	152.400	100.0
5-31/32	5.968	151.606	91.6
5-15/16	5.937	150.812	83.3
5-29/32	5.906	150.018	74.9
5-7/8	5.875	149.225	66.6
5-27/32	5.843	148.431	58.3
5-13/16	5.812	147.637	49.9
5-25/32	5.781	146.843	41.6
5-3/4	5.750	146.050	33.3
5-23/32	5.718	145.256	24.9
5-11/16	5.687	144.462	16.6
5-21/32	5.656	143.668	8.3
5-5/8	5.625	142.875	0

TRACK ROLLER FLANGE HEIGHT



T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.015	25.796	91.6
1-1/32	1.031	26.193	83.3
1-3/64	1.046	26.590	74.9
1-1/16	1.062	26.987	66.6
1-5/64	1.078	27.384	58.3
1-3/32	1.093	27.781	49.9
1-7/64	1.109	28.178	41.6
1-1/8	1.125	28.575	33.3
1-9/64	1.140	28.971	24.9
1-5/32	1.156	29.365	16.6
1-11/64	1.171	29.765	8.3
1-3/16	1.187	30.162	0



FRONT AND REAR TOP IDLER ROLLING DIAMETER

T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-3/4	4.750	120.650	100.0
4-47/64	4.734	120.253	95.7
4-23/32	4.718	119.856	91.3
4-45/64	4.703	119.459	87.0
4-11/16	4.687	119.062	82.6
4-43/64	4.671	118.665	78.3
4-21/32	4.656	118.268	73.9
4-41/64	4.640	117.871	69.6
4-5/8	4.625	117.475	65.2
4-39/64	4.609	117.078	60.9
4-19/32	4.593	116.681	56.5
4-37/64	4.578	116.284	52.2
4-9/16	4.562	115.887	47.8
4-35/64	4.546	115.490	43.5
4-17/32	4.531	115.093	39.1
4-33/64	4.515	114.696	34.8
4-1/2	4.500	114.300	30.4
4-31/64	4.484	113.903	26.1
4-15/32	4.468	113.506	21.7
4-29/64	4.453	113.109	17.4
4-7/16	4.437	112.712	13.0
4-27/64	4.421	112.315	8.7
4-13/32	4.406	111.918	4.3
4-25/64	4.390	111.521	0

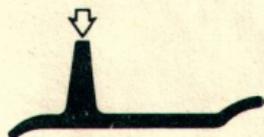
FRONT AND REAR
TOP IDLER
FLANGE HEIGHT



T-340

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/32	.406	10.318	100.0
27/64	.421	10.715	90.9
7/16	.437	11.112	81.8
29/64	.453	11.509	72.7
15/32	.468	11.906	63.6
31/64	.484	12.303	54.5
1/2	.500	12.700	45.5
33/64	.515	13.096	36.4
17/32	.531	13.493	27.3
35/64	.546	13.890	18.2
9/16	.562	14.287	9.1
37/64	.578	14.684	0

**INTERNATIONAL HARVESTER
MODEL 500-C**

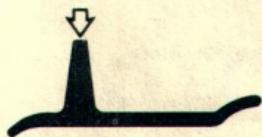


GROUSER HEIGHT DOZER

500-C

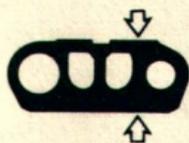
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2	2.000	50.800	100.0
1-31/32	1.969	50.006	95.8
1-15/16	1.938	49.213	91.7
1-29/32	1.906	48.418	87.5
1-7/8	1.875	47.625	83.3
1-27/32	1.844	46.831	79.2
1-13/16	1.813	46.038	75.0
1-25/32	1.781	45.244	70.8
1-3/4	1.750	44.450	66.7
1-23/32	1.719	43.656	62.5
1-11/16	1.688	42.863	58.3
1-21/32	1.656	42.069	54.2
1-5/8	1.625	41.275	50.0
1-19/32	1.594	40.481	45.8
1-9/16	1.563	39.688	41.7
1-17/32	1.531	38.894	37.5
1-1/2	1.500	38.100	33.3
1-15/32	1.469	37.306	29.2
1-7/16	1.438	36.513	25.0
1-13/32	1.406	35.719	20.8
1-3/8	1.375	34.925	16.7
1-11/32	1.344	34.131	12.5
1-5/16	1.313	33.338	8.3
1-9/32	1.281	32.544	4.2
1-1/4	1.250	31.750	0

GROUSER HEIGHT LOADER



500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.688	17.463	100.0
21/32	.656	16.669	92.9
5/8	.625	15.875	85.7
19/32	.594	15.081	78.6
9/16	.563	14.288	71.4
17/32	.531	13.494	64.3
1/2	.500	12.700	57.1
15/32	.469	11.906	50.0
7/16	.438	11.113	42.9
13/32	.406	10.319	35.7
3/8	.375	9.525	28.6
11/32	.344	8.731	21.4
5/16	.313	7.938	14.3
9/32	.281	7.144	7.1
1/4	.250	6.350	0



LINK HEIGHT

500-C

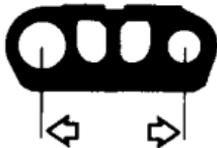
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-63/64	2.984	75.803	93.8
2-31/32	2.969	75.406	87.5
2-61/64	2.953	75.009	81.3
2-15/16	2.938	74.613	75.0
2-59/64	2.922	74.216	68.8
2-29/32	2.906	73.819	62.5
2-57/64	2.891	73.422	56.3
2-7/8	2.875	73.025	50.0
2-55/64	2.859	72.628	43.8
2-27/32	2.844	72.231	37.5
2-53/64	2.828	71.834	31.3
2-13/16	2.813	71.438	25.0
2-51/64	2.797	71.041	18.8
2-25/32	2.781	70.644	12.5
2-49/64	2.766	70.247	6.3
2-3/4	2.750	69.850	0

BUSHING O.D.



500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-11/16	1.688	42.863	100.0
1-43/64	1.672	42.466	88.9
1-21/32	1.656	42.069	77.8
1-41/64	1.641	41.672	66.7
1-5/8	1.625	41.275	55.6
1-39/64	1.609	40.878	44.4
1-19/32	1.594	40.481	33.3
1-37/64	1.578	40.084	22.2
1-9/16	1.563	39.688	11.1
1-35/64	1.547	39.291	0



PITCH

500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6	6.000	152.400	100.0
6-1/64	6.016	152.797	87.5
6-1/32	6.031	153.194	75.0
6-3/64	6.047	153.591	62.5
6-1/16	6.063	153.988	50.0
6-5/64	6.078	154.384	37.5
6-3/32	6.094	154.781	25.0
6-7/64	6.109	155.178	12.5
6-1/8	6.125	155.575	0

FRONT IDLER FLANGE HEIGHT



500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.687	17.463	100.0
45/64	.703	17.859	93.8
23/32	.718	18.256	87.5
47/64	.734	18.653	81.3
3/4	.750	19.050	75.0
49/64	.765	19.446	68.8
25/32	.781	19.844	62.5
51/64	.796	20.240	56.3
13/16	.813	20.638	50.0
53/64	.828	21.034	43.8
27/32	.844	21.431	37.5
35/64	.859	21.828	31.3
7/8	.875	22.225	25.0
57/64	.891	22.622	18.8
29/32	.906	23.019	12.5
59/64	.922	23.416	6.3
15/16	.938	23.813	0



TRACK ROLLER FLANGE HEIGHT

500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7/16	.437	11.113	100.0
29/64	.453	11.509	93.8
15/32	.469	11.906	87.5
31/64	.484	12.303	81.3
1/2	.500	12.700	75.0
33/64	.516	13.097	68.8
17/32	.531	13.494	62.5
35/64	.547	13.891	56.3
9/16	.563	14.288	50.0
37/64	.578	14.684	43.8
19/32	.594	15.081	37.5
39/64	.609	15.478	31.3
5/8	.625	15.875	25.0
41/64	.641	16.272	18.8
21/32	.656	16.669	12.5
43/64	.672	17.066	6.3
11/16	.688	17.463	0

TRACK ROLLER ROLL DIAMETER



500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-7/8	6.875	174.625	100.0
6-27/32	6.844	173.831	93.8
6-13/16	6.813	173.038	87.5
6-25/32	6.781	172.243	81.3
6-3/4	6.750	171.450	75.0
6-23/32	6.719	170.656	68.8
6-11/16	6.688	169.863	62.5
6-21/32	6.656	169.068	56.3
6-5/8	6.625	168.275	50.0
6-19/32	6.594	167.481	43.8
6-9/16	6.563	166.688	37.5
6-17/32	6.531	165.893	31.3
6-1/2	6.500	165.100	25.0
6-15/32	6.468	164.306	18.8
6-7/16	6.438	163.513	12.5
6-13/32	6.406	163.718	6.3
6-3/8	6.375	161.925	0



FRONT AND REAR TOP IDLER ROLLING DIAMETER

500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-1/2	4.500	114.300	100.0
4-31/64	4.484	113.903	96.8
4-15/32	4.469	113.506	93.6
4-29/64	4.453	113.109	90.3
4-7/16	4.438	112.713	87.1
4-27/64	4.422	112.316	83.9
4-13/32	4.406	111.919	80.7
4-25/64	4.391	111.522	77.4
4-3/8	4.375	111.125	74.2
4-23/64	4.359	110.728	71.0
4-11/32	4.344	110.331	67.7
4-21/64	4.328	109.934	65.5
4-5/16	4.313	109.538	61.3
4-19/64	4.297	109.141	58.1
4-9/32	4.281	108.744	54.8
4-17/64	4.266	108.346	51.6
4-1/4	4.250	107.950	48.4
4-15/64	4.234	107.553	45.2
4-7/32	4.219	107.156	41.9
4-13/64	4.203	106.759	38.7
4-3/16	4.188	106.363	35.5
4-11/64	4.172	105.966	32.3
4-5/32	4.156	105.567	29.0
4-9/64	4.141	105.172	25.8
4-1/8	4.125	104.775	22.6
4-7/64	4.109	104.378	19.4
4-3/32	4.094	103.981	16.1
4-5/64	4.078	103.584	12.9
4-1/16	4.062	103.188	9.7
4-3/64	4.047	102.791	6.5
4-1/32	4.031	102.394	3.2
4-1/64	4.016	101.997	0

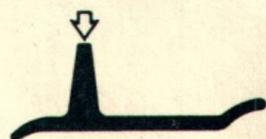
**FRONT AND REAR
TOP IDLER
FLANGE HEIGHT**



500-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.516	13.097	91.7
17/32	.531	13.494	83.3
35/64	.547	13.891	75.0
9/16	.563	14.288	66.7
37/64	.578	14.684	58.3
19/32	.594	15.081	50.0
39/64	.609	15.478	41.7
5/8	.625	15.875	33.3
41/64	.640	16.272	25.0
21/32	.656	16.669	16.7
43/64	.672	17.463	8.3
11/16	.688	17.859	0

**INTERNATIONAL HARVESTER
MODEL TD-6**

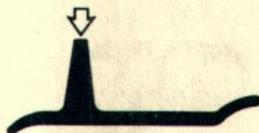


GROUSER HEIGHT DOZER

TD-6

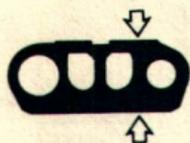
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-15/16	1.938	49.212	100.0
1-29/32	1.906	48.418	97.0
1-7/8	1.875	47.625	94.1
1-27/32	1.844	46.831	91.1
1-13/16	1.813	46.037	88.2
1-25/32	1.781	45.243	85.3
1-3/4	1.750	44.450	82.3
1-23/32	1.719	43.656	79.4
1-11/16	1.688	42.862	76.4
1-21/32	1.656	42.068	73.5
1-5/8	1.625	41.275	70.6
1-19/32	1.594	40.481	67.6
1-9/16	1.563	39.687	64.7
1-17/32	1.531	38.893	61.7
1-1/2	1.500	38.100	58.8
1-15/32	1.469	37.306	55.9
1-7/16	1.438	36.512	52.9
1-13/32	1.406	35.718	50.0
1-3/8	1.375	34.925	47.0
1-11/32	1.344	34.131	44.1
1-5/16	1.313	33.337	41.2
1-9/32	1.281	32.543	38.2
1-1/4	1.250	31.750	35.3
1-7/32	1.219	30.956	32.3
1-3/16	1.188	30.162	29.4
1-5/32	1.156	29.368	26.5
1-1/8	1.125	28.575	23.5
1-3/32	1.093	27.781	20.6
1-1/16	1.063	26.987	17.6
1-1/32	1.031	26.193	14.7
1	1.000	25.400	11.8
31/32	.968	24.606	8.8
15/16	.938	23.812	5.9
29/32	.906	23.019	2.9
7/8	.875	22.225	0

GROUSER HEIGHT LOADER



TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.688	17.463	100.0
21/32	.656	16.669	92.9
5/8	.625	15.875	85.7
19/32	.594	15.081	78.6
9/16	.563	14.288	71.4
17/32	.531	13.494	64.3
1/2	.500	12.700	57.1
15/32	.469	11.906	50.0
7/16	.438	11.113	42.9
13/32	.406	10.319	35.7
3/8	.375	9.525	28.6
11/32	.344	8.731	21.4
5/16	.313	7.938	14.3
9/32	.281	7.144	7.1
1/4	.250	6.350	0



LINK HEIGHT

TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/16	3.188	80.962	100.0
3-11/64	3.171	80.565	93.8
3-5/32	3.156	80.168	87.5
3-9/64	3.140	79.771	81.3
3-1/8	3.125	79.375	75.0
3-7/64	3.109	78.978	68.8
3-3/32	3.093	78.581	62.5
3-5/64	3.078	78.184	56.3
3-1/16	3.062	77.787	50.0
3-3/64	3.046	77.391	43.8
3-1/32	3.031	76.993	37.5
3-1/64	3.015	76.596	31.3
3	2.000	76.200	25.0
2-63/64	2.985	75.803	18.8
2-31/32	2.968	75.406	12.5
2-61/64	2.953	75.009	6.3
2-15/16	2.937	74.612	0

BUSHING O.D.



TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-51/64	1.796	45.640	100.0
1-25/34	1.781	45.243	85.7
1-49/64	1.765	44.846	71.4
1-3/4	1.750	44.450	57.1
1-47/64	1.734	44.053	42.9
1-23/64	1.718	43.656	28.6
1-45/64	1.703	43.259	14.3
1-11/16	1.687	42.862	0



PITCH

TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-63/64	5.984	152.003	100.0
6.00	6.000	304.403	88.9
6-1/64	6.015	304.799	77.8
6-1/32	6.031	305.196	66.7
6-3/64	6.046	305.593	55.6
6-1/16	6.062	305.990	44.4
6-5/64	6.078	306.387	33.3
6-3/32	6.093	306.784	22.2
6-7/64	6.109	307.181	11.1
6-1/8	6.125	307.578	0

FRONT IDLER FLANGE HEIGHT



TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.671	17.463	100.0
45/64	.703	17.859	93.8
23/32	.719	18.256	87.5
47/64	.734	18.653	81.3
3/4	.750	19.050	75.0
49/64	.766	19.447	68.8
25/32	.781	19.844	62.5
51/64	.797	20.241	56.3
13/16	.813	20.638	50.0
53/64	.828	21.034	43.8
27/32	.844	21.431	37.5
55/64	.859	21.828	31.3
7/8	.875	22.225	25.0
57/64	.891	22.622	18.8
29/32	.906	23.019	12.5
59/64	.922	23.416	6.3
15/16	.938	23.813	0



TRACK ROLLER ROLLING DIAMETER

TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-7/8	6.875	174.625	100.0
6-55/64	6.859	174.228	95.8
6-27/32	6.844	173.831	91.7
6-53/64	6.828	173.434	87.5
6-13/16	6.813	173.038	83.3
6-51/64	6.797	172.641	79.2
6-25/32	6.781	172.244	75.0
6-49/64	6.766	171.847	70.8
6-3/4	6.750	171.450	66.7
6-47/64	6.734	171.053	62.5
6-23/32	6.719	170.656	58.3
6-45/64	6.703	170.259	54.2
6-11/16	6.688	169.863	50.0
6-43/64	6.672	169.466	45.8
6-21/32	6.656	169.069	41.7
6-41/64	6.641	168.672	37.5
6-5/8	6.625	168.275	33.3
6-39/64	6.609	167.878	29.2
6-19/32	6.594	167.481	25.0
6-37/64	6.578	167.084	20.8
6-9/16	6.563	166.688	16.7
6-35/64	6.547	166.291	12.5
6-17/32	6.531	165.894	8.3
6-33/64	6.516	167.497	4.2
6-1/2	6.500	165.100	0

TRACK ROLLER FLANGE HEIGHT



TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.515	13.096	91.7
17/32	.531	13.493	83.3
35/64	.546	13.890	75.0
9/16	.562	14.287	66.7
37/64	.578	14.684	58.3
19/32	.593	15.081	50.0
39/64	.609	15.478	41.7
5/8	.625	15.875	33.3
41/64	.640	16.271	25.0
21/32	.656	16.668	16.7
43/64	.671	17.065	8.3
11/16	.687	17.462	0



FRONT AND REAR
TOP IDLER
ROLL DIAMETER

TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-3/4	4.750	120.650	100.0
4-47/64	4.734	120.253	95.8
4-23/32	4.719	119.856	91.7
4-45/64	4.703	119.459	87.5
4-11/16	4.688	119.063	83.3
4-43/64	4.672	118.666	79.2
4-21/32	4.656	118.269	75.0
4-41/64	4.641	117.872	70.8
4-5/8	4.625	117.475	66.7
4-39/64	4.609	117.078	62.5
4-19/32	4.594	116.681	58.3
4-37/64	4.578	116.284	54.2
4-9/16	4.563	115.888	50.0
4-35/64	4.547	115.491	45.8
4-17/32	4.531	115.094	41.7
4-33/64	4.516	114.697	37.5
4-1/2	4.500	114.300	33.3
4-31/64	4.484	113.903	29.2
4-15/32	4.469	113.506	25.0
4-29/64	4.453	113.109	20.8
4-7/16	4.438	112.713	16.7
4-27/64	4.422	112.316	12.5
4-13/32	4.406	111.919	8.3
4-25/64	4.391	111.522	4.2
4-3/8	4.375	111.125	0

FRONT AND REAR
TOP IDLER
FLANGE HEIGHT



TD-6

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/32	.406	10.318	100.0
27/64	.421	10.715	91.7
7/16	.437	11.112	83.3
29/64	.453	11.509	75.0
15/32	.468	11.906	66.7
31/64	.484	12.303	58.3
1/2	.500	12.700	50.0
33/64	.515	13.096	41.7
17/32	.531	13.493	33.3
35/64	.546	13.890	25.0
9/16	.562	14.287	16.7
37/64	.578	14.684	8.3
19/32	.593	15.081	0

**INTERNATIONAL HARVESTER
MODEL TD7-C, TD7-E**

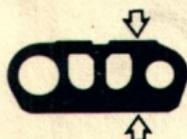


GROUSER HEIGHT

TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-15/16	1.938	47.624	100.0
1-29/32	1.906	48.418	96.9
1-7/8	1.875	47.625	93.8
1-27/32	1.844	46.831	90.6
1-13/16	1.813	46.038	87.5
1-25/32	1.781	45.244	84.4
1-3/4	1.750	44.450	81.3
1-23/32	1.719	43.656	78.1
1-11/16	1.688	42.862	75.0
1-21/32	1.656	42.067	71.9
1-5/8	1.625	41.275	68.8
1-19/32	1.594	40.481	65.6
1-9/16	1.563	39.688	62.5
1-17/32	1.531	38.894	59.4
1-1/2	1.500	38.100	56.3
1-15/32	1.469	37.306	53.1
1-7/16	1.438	36.513	50.0
1-13/32	1.406	35.718	46.9
1-3/8	1.375	34.925	43.8
1-11/32	1.344	34.131	40.6
1-5/16	1.313	33.338	37.5
1-9/32	1.281	32.544	34.4
1-1/4	1.250	26.035	31.3
1-7/32	1.219	25.956	28.1
1-3/16	1.188	25.876	25.0
1-5/32	1.156	25.797	21.9
1-1/16	1.063	25.463	18.8
1-1/32	1.031	26.194	15.6
1	1.000	25.400	12.5
31/32	.969	24.606	9.4
15/16	.938	23.813	6.3
29/32	.906	23.019	3.1
7/8	.875	22.225	0

LINK HEIGHT



TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/16	3.187	80.962	100.0
3-11/64	3.171	80.565	93.8
3-5/32	3.156	80.168	87.5
3-9/64	3.140	79.771	81.3
3-1/8	3.125	79.375	75.0
3-7/64	3.109	78.978	68.8
3-3/32	3.093	78.581	62.5
3-5/64	3.078	78.184	56.3
3-1/16	3.062	77.787	50.0
3-3/64	3.046	77.390	43.8
3-1/32	3.031	76.993	37.5
3-1/64	3.015	76.596	31.3
3	3.000	76.200	25.0
2-63/64	2.984	75.803	18.8
2-31/32	2.968	75.406	12.5
2-61/64	2.953	75.009	6.3
2-15/16	2.937	74.612	0

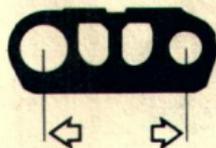


BUSHING O.D.

TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-51/64	1.796	45.640	100.0
1-25/34	1.781	45.243	85.7
1-49/64	1.765	44.846	71.4
1-3/4	1.750	44.450	57.1
1-47/64	1.734	44.053	42.9
1-23/32	1.718	43.656	28.6
1-45/64	1.703	43.259	14.3
1-11/16	1.687	42.862	0

PITCH



TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-63/64	5.984	152.113	100.0
6	6.000	152.400	88.9
6-1/64	6.015	152.796	77.8
6-1/32	6.031	153.193	66.7
6-3/64	6.046	153.590	55.6
6-1/16	6.062	153.987	44.4
6-5/64	6.078	154.384	33.3
6-3/32	6.093	154.781	22.2
6-7/64	6.109	155.178	11.1
6-1/8	6.125	155.575	0

FRONT IDLER FLANGE HEIGHT

TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
49/64	.765	19.446	100.0
25/32	.781	19.844	93.8
51/64	.796	20.241	87.5
13/16	.813	20.638	81.3
53/64	.828	21.034	75.0
27/32	.843	21.431	68.8
55/64	.859	21.828	62.5
7/8	.875	22.230	56.3
57/64	.890	22.622	50.0
29/32	.906	23.019	43.8
59/64	.922	23.416	37.5
15/16	.938	23.813	31.3
61/64	.953	24.209	25.0
31/32	.969	24.606	18.8
63/64	.984	25.003	12.5
1	1.000	25.400	6.3
1-1/64	1.016	25.796	0

TRACK ROLLER ROLLING DIAMETER



TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-7/8	6.875	174.625	100.0
6-27/32	6.844	173.831	91.6
6-13/16	6.813	173.037	83.3
6-25/32	6.781	172.243	75.0
6-3/4	6.750	171.450	66.7
6-23/32	6.719	170.656	58.3
6-11/16	6.688	169.862	50.0
6-21/32	6.656	169.068	41.7
6-5/8	6.625	168.275	33.3
6-19/32	6.594	167.481	25.0
6-9/16	6.563	166.687	16.7
6-17/32	6.531	165.893	8.3
6-1/2	6.500	165.100	0



TRACK ROLLER FLANGE HEIGHT

TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.515	13.096	91.7
17/32	.531	13.493	83.3
25/64	.546	13.890	75.0
9/16	.562	14.287	66.7
37/64	.578	14.684	58.3
19/32	.593	15.081	50.0
39/64	.609	15.478	41.7
5/8	.625	15.875	33.3
41/64	.640	16.271	25.0
21/32	.656	16.668	16.7
43/64	.671	17.065	8.3
11/16	.687	17.462	0

FRONT AND REAR TOP IDLER ROLLING DIAMETER



TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.468	138.906	91.7
5-7/16	5.437	138.112	83.3
5-13/32	5.406	137.318	75.0
5-3/8	5.375	136.525	66.7
5-11/32	5.343	135.731	58.3
5-5/16	5.312	134.937	50.0
5-9/32	5.281	134.143	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.218	132.556	25.0
5-3/16	5.187	131.762	16.7
5-5/32	5.156	130.968	8.3
5-9/64	5.140	130.571	0

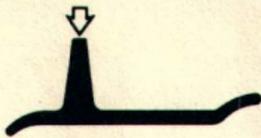


FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-7C, TD-7E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/32	.406	10.319	100.0
27/64	.422	10.716	90.9
7/16	.438	11.113	81.8
29/64	.453	11.509	72.7
15/32	.469	11.906	63.6
31/64	.484	12.303	54.5
1/2	.500	12.700	45.5
33/64	.516	13.097	36.4
17/32	.531	13.493	27.3
35/64	.547	13.891	18.2
9/16	.563	14.288	9.1
37/64	.578	14.684	0

**INTERNATIONAL HARVESTER
MODEL 100-C, 100-E**

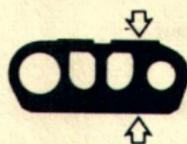


GROUSER HEIGHT

100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
11/16	.688	42.863	100.0
21/32	.656	42.069	92.3
5/8	.625	41.275	84.6
19/32	.594	40.481	76.9
9/16	.563	39.688	69.2
17/32	.531	38.894	61.5
1/2	.500	38.100	53.8
15/32	.469	37.306	46.2
7/16	.438	36.513	38.5
13/32	.406	35.719	30.8
3/8	.375	34.925	23.1
11/32	.344	34.131	15.4
5/16	.313	33.338	7.7
19/64	.297	32.940	0

LINK HEIGHT



100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/16	3.187	80.962	100.0
3-11/64	3.171	80.565	93.8
3-5/32	3.156	80.168	87.5
3-9/64	3.140	79.771	81.3
3-1/8	3.125	79.375	75.0
3-7/64	3.109	78.978	68.8
3-3/32	3.093	78.581	62.5
3-5/64	3.078	78.184	56.3
3-1/16	3.062	77.787	50.0
3-3/64	3.046	77.390	43.8
3-1/32	3.031	76.993	37.5
3-1/64	3.015	76.596	31.3
3	3.000	76.200	25.0
2-63/64	2.984	75.803	18.8
2-31/32	2.968	75.406	12.5
2-61/64	2.953	75.009	6.3
2-15/16	2.937	74.612	0



BUSHING O.D.

100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-51/64	1.796	45.640	100.0
1-25/34	1.781	45.243	85.7
1-49/64	1.765	44.846	71.4
1-3/4	1.750	44.450	57.1
1-47/64	1.734	44.053	42.9
1-23/32	1.718	43.656	28.6
1-45/64	1.703	43.259	14.3
1-11/16	1.687	42.862	0

PITCH



100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-63/64	5.984	152.113	100.0
6	6.000	152.400	88.9
6-1/64	6.015	152.796	77.8
6-1/32	6.031	153.193	66.7
6-3/64	6.046	153.590	55.6
6-1/16	6.062	153.987	44.4
6-5/64	6.078	154.384	33.3
6-3/32	6.093	154.781	22.2
6-7/64	6.109	155.178	11.1
6-1/8	6.125	155.575	0



FRONT IDLER FLANGE HEIGHT

100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
49/64	.765	19.446	100.0
25/32	.781	19.844	93.8
51/64	.796	20.241	87.5
13/16	.813	20.638	81.3
53/64	.828	21.034	75.0
27/32	.843	21.431	68.8
55/64	.859	21.828	62.5
7/8	.875	22.230	56.3
57/64	.890	22.622	50.0
29/32	.906	23.019	43.8
59/64	.922	23.416	37.5
15/16	.938	23.813	31.3
61/64	.953	24.209	25.0
31/32	.969	24.606	18.8
63/64	.984	25.003	12.5
1	1.000	25.400	6.3
1-1/64	1.016	25.796	0

TRACK ROLLER ROLLING DIAMETER



100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-7/8	6.875	174.625	100.0
6-27/32	6.844	173.831	91.6
6-13/16	6.813	173.037	83.3
6-25/32	6.781	172.243	75.0
6-3/4	6.750	171.450	66.7
6-23/32	6.719	170.656	58.3
6-11/16	6.688	169.862	50.0
6-21/32	6.656	169.068	41.7
6-5/8	6.625	168.275	33.3
6-19/32	6.594	167.481	25.0
6-9/16	6.563	166.687	16.7
6-17/32	6.531	165.893	8.3
6-1/2	6.500	165.100	0



TRACK ROLLER FLANGE HEIGHT

100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.515	13.096	91.7
17/32	.531	13.493	83.3
35/64	.546	13.890	75.0
9/16	.562	14.287	66.7
37/64	.578	14.684	58.3
19/32	.593	15.081	50.0
38/64	.609	15.478	41.7
5/8	.625	15.875	33.3
41/64	.640	16.271	25.0
21/32	.656	16.668	16.7
43/64	.671	17.065	8.3
11/16	.687	17.462	0

FRONT AND REAR
TOP IDLER
ROLLING DIAMETER



100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.468	138.906	91.7
5-7/16	5.437	138.112	83.3
5-13/32	5.406	137.318	75.0
5-3/8	5.375	136.525	66.7
5-11/32	5.343	135.731	58.3
5-5/16	5.312	134.937	50.0
5-9/32	5.281	134.143	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.218	132.556	25.0
5-3/16	5.187	131.762	16.7
5-5/32	5.156	130.968	8.3
5-9/64	5.140	130.571	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

100-C, 100-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/32	.406	10.319	100.0
27/64	.422	10.716	90.9
7/16	.438	11.113	81.8
29/64	.453	11.509	72.7
15/32	.469	11.906	63.6
31/64	.484	12.303	54.5
1/2	.500	12.700	45.5
33/64	.516	13.097	36.4
17/32	.531	13.493	27.3
35/64	.547	13.891	18.2
9/16	.563	14.288	9.1
37/64	.578	14.684	0

**INTERNATIONAL HARVESTER
MODEL TD8-C, TD8-E**

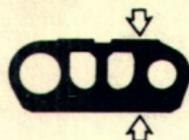


GROUSER HEIGHT

TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-7/64	2.109	53.578	100.0
2-3/32	2.094	53.181	97.2
2-1/16	2.063	52.388	94.4
2-1/32	2.031	51.594	91.7
2	2.000	50.800	88.9
1-31/32	1.969	50.006	86.1
1-15/16	1.937	49.213	83.3
1-29/32	1.906	48.419	80.0
1-7/8	1.875	47.625	77.7
1-27/32	1.843	46.831	75.0
1-13/16	1.812	46.038	72.2
1-25/32	1.781	45.244	69.4
1-3/4	1.750	44.450	66.7
1-23/32	1.719	43.656	63.9
1-11/16	1.688	42.863	61.1
1-21/32	1.656	42.069	58.3
1-5/8	1.625	41.275	55.6
1-19/32	1.609	40.481	52.8
1-9/16	1.563	39.688	50.0
1-17/32	1.531	38.894	47.2
1-1/2	1.500	38.100	44.4
1-15/32	1.469	37.306	41.7
1-7/16	1.437	36.513	38.9
1-13/32	1.406	35.719	36.1
1-3/8	1.375	34.925	33.3
1-11/32	1.344	34.131	30.6
1-5/16	1.313	33.338	27.8
1-9/32	1.281	32.544	25.0
1-1/4	1.250	31.750	22.2
1-7/32	1.219	30.957	19.4
1-3/16	1.188	30.163	16.7
1-5/32	1.156	29.369	13.9
1-1/8	1.125	28.575	11.1
1-3/32	1.038	27.781	8.3
1-1/16	1.063	26.988	5.6
1-1/32	1.031	26.194	2.8
1	1.000	25.400	0

LINK HEIGHT



TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/8	3.375	85.725	100.0
3-23/64	3.359	85.328	93.8
3-11/32	3.344	84.931	87.5
3-21/64	3.328	84.534	81.3
3-5/16	3.313	84.138	75.0
3-19/64	3.297	83.741	68.8
3-9/32	3.281	83.344	62.5
3-17/64	3.266	82.947	56.3
3-1/4	3.250	82.550	50.0
3-15/64	3.234	82.153	43.8
3-7/32	3.219	81.756	37.5
3-13/64	3.203	81.359	31.3
3-3/16	3.188	80.963	25.0
3-11/64	3.172	80.566	18.8
3-5/32	3.156	80.169	12.5
3-9/64	3.141	79.772	6.3
3-1/8	3.125	79.375	0

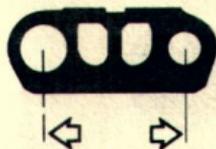


BUSHING O.D.

TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-3/64	2.047	51.991	100.0
2-1/32	2.031	51.594	85.7
2-1/64	2.397	51.597	71.4
2	2.000	50.800	57.1
1-63/64	1.984	50.403	42.9
1-31/32	1.969	50.006	28.6
1-61/64	1.953	49.609	14.3
1-15/16	1.938	49.213	0

PITCH



TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-31/64	6.484	164.703	100.0
6-1/2	6.500	165.100	88.9
6-33/64	6.516	165.497	77.8
6-17/32	6.531	165.894	66.7
6-35/64	6.547	166.291	55.6
6-9/16	6.563	166.688	44.4
6-37/64	6.578	167.084	33.3
6-19/32	6.594	167.481	22.2
6-39/64	6.609	167.878	11.1
6-5/8	6.625	168.275	0



FRONT IDLER FLANGE HEIGHT

TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
21/32	.656	16.669	100.0
11/16	.688	17.463	93.8
45/64	.703	17.859	87.1
23/32	.719	18.256	80.4
47/64	.734	18.653	73.7
3/4	.750	19.050	67.0
49/64	.766	19.447	60.3
25/32	.781	19.844	53.6
51/64	.797	20.241	46.9
13/16	.813	20.638	40.2
53/64	.828	21.034	33.5
27/32	.844	21.431	26.8
55/64	.859	21.828	20.1
7/8	.875	22.225	13.4
57/64	.890	22.622	6.7
29/32	.906	23.019	0

TRACK ROLLER ROLLING DIAMETER



TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/8	7.375	187.325	100.0
7-11/32	7.344	186.532	93.8
7-5/16	7.313	185.738	87.5
7-9/32	7.281	184.944	81.3
7-1/4	7.250	184.150	75.0
7-7/32	7.219	183.356	68.8
7-3/16	7.188	182.563	62.5
7-5/32	7.156	181.769	56.3
7-1/8	7.125	180.975	50.0
7-3/32	7.094	180.181	43.8
7-1/16	7.063	179.388	37.5
7-1/32	7.031	178.594	31.3
7	7.000	177.800	25.0
6-31/32	7.969	177.006	18.8
6-15/16	6.938	176.213	12.5
6-39/32	6.906	175.419	6.3
6-7/8	6.875	174.625	0



TRACK ROLLER FLANGE HEIGHT

TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9/16	.563	14.288	100.0
37/64	.578	14.684	93.8
.19/32	.594	15.081	87.5
39/64	.609	15.478	81.3
5/8	.625	15.875	75.0
41/64	.641	16.272	68.8
21/32	.656	16.669	62.5
43/64	.672	17.066	56.3
11/16	.688	17.463	50.0
45/64	.703	17.859	43.8
23/32	.719	18.256	37.5
47/64	.734	18.653	31.3
3/4	.750	19.050	25.0
49/64	.766	19.447	18.8
25/32	.781	19.844	12.5
51/64	.797	20.241	6.3
13/16	.813	20.638	0

**FRONT AND REAR
TOP IDLER
ROLLING DIAMETER**



TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.469	138.906	91.7
5-7/16	5.438	138.113	83.3
5-13/32	5.406	137.319	75.0
5-3/8	5.375	136.525	66.7
5-11/32	5.344	135.731	58.3
5-5/16	5.313	134.938	50.0
5-9/32	5.281	134.144	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.219	132.556	25.0
5-3/16	5.188	131.763	16.7
5-5/32	5.156	130.969	8.3
5-1/8	5.125	130.175	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-8C, TD-8E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7/16	.438	11.113	100.0
29/64	.453	11.509	91.3
15/32	.469	11.906	83.0
31/64	.484	12.303	74.7
1/2	.500	12.700	66.4
33/64	.516	13.097	58.1
17/32	.531	13.494	49.8
35/64	.547	13.891	41.5
9/16	.563	14.288	33.2
37/64	.578	14.684	24.9
19/32	.594	15.081	16.6
39/64	.609	15.478	8.3
5/8	.625	15.875	0

**INTERNATIONAL HARVESTER
MODEL 125-C, 125-E**

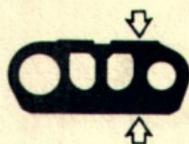


GROUSER HEIGHT

125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
49/64	.766	19.447	100.0
3/4	.750	19.050	93.8
23/32	.719	18.256	87.5
11/16	.688	17.463	81.3
21/32	.656	16.669	75.0
5/8	.625	15.880	68.8
19/32	.594	15.081	62.5
9/16	.563	14.288	56.3
17/32	.531	13.494	50.0
1/2	.500	12.700	43.8
15/32	.468	11.906	37.5
7/16	.437	11.113	31.3
13/32	.406	10.319	25.0
3/8	.375	9.530	18.8
11/32	.344	8.731	12.5
5/16	.313	7.938	6.3
19/64	.297	7.541	0

LINK HEIGHT



125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/8	3.375	85.725	100.0
3-23/64	3.359	85.328	93.8
3-11/32	3.344	84.931	87.5
3-21/64	3.328	84.534	81.3
3-5/16	3.313	84.138	75.0
3-19/64	3.297	83.741	68.8
3-9/32	3.281	83.344	62.5
3-17/64	3.266	82.947	56.3
3-1/4	3.250	82.550	50.0
3-15/64	3.234	82.153	43.8
3-7/32	3.219	81.756	37.5
3-13/64	3.203	81.359	31.3
3-3/16	3.177	80.963	25.0
3-11/64	3.172	80.566	18.8
3-5/32	3.156	80.169	12.5
3-9/64	3.141	79.772	6.3
3-1/8	3.125	79.375	0

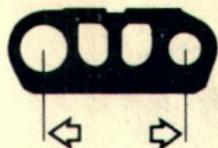


BUSHING O.D.

125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-3/64	2.047	51.991	100.0
2-1/32	2.031	51.594	85.7
2-1/64	2.397	51.197	71.4
2	2.000	50.800	57.1
1-63/64	1.984	50.403	42.9
1-31/32	1.969	50.006	28.6
1-61/64	1.953	49.609	14.3
1-15/16	1.938	49.213	0

PITCH



125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-31/64	6.484	164.703	100.0
6-1/2	6.500	165.100	88.9
6-33/64	6.516	165.497	77.8
6-17/32	6.531	165.894	66.7
6-35/64	6.547	166.291	55.6
6-9/16	6.563	166.688	44.4
6-37/64	6.578	167.084	33.3
6-19/32	6.594	167.481	22.2
6-39/64	6.609	167.878	11.1
6-5/8	6.625	168.275	0



FRONT IDLER FLANGE HEIGHT

125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
21/32	.656	16.669	100.0
11/16	.688	17.463	93.8
45/64	.703	17.859	87.1
23/32	.719	18.256	80.4
47/64	.734	18.653	73.7
3/4	.750	19.050	67.0
49/64	.766	19.447	60.3
25/32	.781	19.844	53.6
51/64	.797	20.241	46.9
13/16	.813	20.638	40.2
53/64	.828	21.034	33.5
27/32	.844	21.431	26.8
55/64	.859	21.828	20.1
7/8	.875	22.225	13.4
57/64	.890	22.622	6.7
29/32	.906	23.019	0

TRACK ROLLER ROLLING DIAMETER



125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/8	7.375	187.325	100.0
7-11/32	7.344	186.532	93.8
7-5/16	7.313	185.738	87.5
7-9/32	7.281	184.944	81.3
7-1/4	7.250	184.150	75.0
7-7/32	7.219	183.356	68.8
7-3/16	7.188	182.563	62.5
7-5/32	7.156	181.769	56.3
7-1/8	7.125	180.975	50.0
7-3/32	7.094	180.181	43.8
7-1/16	7.063	179.388	37.5
7-1/32	7.031	178.594	31.3
7	7.000	177.800	25.0
6-31/32	6.969	177.006	18.8
6-15/16	6.938	176.213	12.5
6-29/32	6.906	175.419	6.3
6-7/8	6.875	174.625	0



TRACK ROLLER FLANGE HEIGHT

125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
.9/16	.563	14.288	100.0
37/64	.578	14.684	93.8
19/32	.594	15.081	87.5
39/64	.609	15.478	81.3
5/8	.625	15.875	75.0
41/64	.641	16.272	68.8
21/32	.656	16.669	62.5
43/64	.672	17.066	56.3
11/16	.688	17.463	50.0
45/64	.703	17.859	43.8
23/32	.719	18.256	37.5
47/64	.734	18.653	31.3
3/4	.750	19.050	25.0
49/64	.766	19.447	18.8
25/32	.781	19.844	12.5
51/64	.797	20.241	6.3
13/16	.813	20.638	0

**FRONT AND REAR
TOP IDLER
ROLLING DIAMETER**



125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.469	138.906	91.7
5-7/16	5.438	138.113	83.3
5-13/32	5.406	137.319	75.0
5-3/8	5.375	136.525	66.7
5-11/32	5.344	135.731	58.3
5-5/16	5.313	134.938	50.0
5-9/32	5.281	134.144	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.219	132.556	25.0
5-3/16	5.188	131.763	16.7
5-5/32	5.156	130.969	8.3
5-1/8	5.125	130.175	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

125-C, 125-E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7/16	.438	11.113	100.0
29/64	.453	11.509	91.3
15/32	.469	11.906	83.0
31/64	.484	12.303	74.7
1/2	.500	12.700	66.4
33/64	.516	13.097	58.1
17/32	.531	13.494	49.8
35/64	.547	13.891	41.5
9/16	.563	14.288	33.2
37/64	.578	14.684	24.9
19/32	.594	15.081	16.6
39/64	.609	15.478	8.3
5/8	.625	15.875	0

**INTERNATIONAL HARVESTER
MODEL TD9-B**

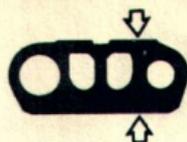


GROUSER HEIGHT

TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-7/64	2.109	53.578	100.0
2-3/32	2.094	53.181	97.2
2-1/16	2.063	52.388	94.4
2-1/32	2.031	51.594	91.7
2	2.000	50.800	88.9
1-31/32	1.969	50.006	86.1
1-15/16	1.937	49.213	83.3
1-29/32	1.906	48.419	80.0
1-7/8	1.875	47.625	77.7
1-27/32	1.843	46.831	75.0
1-13/16	1.812	46.038	72.2
1-25/32	1.781	45.244	69.4
1-3/4	1.750	44.450	66.7
1-23/32	1.719	43.656	63.9
1-11/16	1.688	42.863	61.1
1-21/32	1.656	42.069	58.3
1-5/8	1.625	41.275	55.6
1-19/32	1.609	40.481	52.8
1-9/16	1.563	39.688	50.0
1-17/32	1.531	38.894	47.2
1-1/2	1.500	38.100	44.4
1-15/32	1.469	37.306	41.7
1-7/16	1.437	36.513	38.9
1-13/32	1.406	35.719	36.1
1-3/8	1.375	34.925	33.3
1-11/32	1.344	34.131	30.6
1-5/16	1.313	33.338	27.8
1-9/32	1.281	32.544	25.0
1-1/4	1.250	31.750	22.2
1-7/32	1.219	30.957	19.4
1-3/16	1.188	30.163	16.7
1-5/32	1.156	29.369	13.9
1-1/8	1.125	28.575	11.1
1-3/32	1.038	27.781	8.3
1-1/16	1.063	26.988	5.6
1-1/32	1.031	26.194	2.8
1	1.000	25.400	0

LINK HEIGHT



TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/8	3.375	85.725	100.0
3-23/64	3.359	85.328	93.8
3-11/32	3.344	84.931	87.5
3-21/64	3.328	84.534	81.3
3-5/16	3.313	84.138	75.0
3-19/64	3.297	83.741	68.8
3-9/32	3.281	83.344	62.5
3-17/64	3.266	82.947	56.3
3-1/4	3.250	82.550	50.0
3-15/64	3.234	82.153	43.8
3-7/32	3.219	81.756	37.5
3-13/64	3.203	81.359	31.3
3-3/16	3.188	80.963	25.0
3-11/64	3.172	80.566	18.8
3-5/32	3.156	80.169	12.5
3-9/64	3.141	79.772	6.3
3-1/8	3.125	79.375	0



BUSHING O.D.

TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-3/64	2.047	51.991	100.0
2-1/32	2.031	51.594	85.7
2-1/64	2.397	51.197	71.4
2	2.000	50.800	57.1
1-63/64	1.984	50.403	42.9
1-31/32	1.969	50.006	28.6
1-61/64	1.953	49.609	14.3
1-15/16	1.938	49.213	0

PITCH



TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-31/64	6.484	164.703	100.0
6-1/2	6.500	165.100	88.9
6-33/64	6.516	165.497	77.8
6-17/32	6.531	165.894	66.7
6-35/64	6.547	166.291	55.6
6-9/16	6.563	166.688	44.4
6-37/64	6.578	167.084	33.3
6-19/32	6.594	167.481	22.2
6-39/64	6.609	167.878	11.1
6-5/8	6.625	168.275	0



FRONT IDLER FLANGE HEIGHT

TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	93.8
21/32	.656	16.669	87.5
43/64	.672	17.463	81.3
11/16	.688	17.463	75.0
45/64	.703	17.859	68.8
23/32	.719	18.256	62.5
47/64	.734	18.653	56.3
3/4	.750	19.050	50.0
49/64	.766	19.447	43.8
25/32	.781	19.844	37.5
51/64	.797	20.241	31.3
13/16	.813	20.638	25.0
53/64	.828	21.034	18.8
27/32	.844	21.431	12.5
55/64	.859	21.828	6.3
7/8	.875	22.225	0

TRACK ROLLER ROLLING DIAMETER



TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/8	7.375	187.325	100.0
7-11/32	7.344	186.532	93.8
7-5/16	7.313	185.738	87.5
7-9/32	7.281	184.944	81.3
7-1/4	7.250	184.150	75.0
7-7/32	7.219	183.356	68.8
7-3/16	7.188	182.563	62.5
7-5/32	7.156	181.769	56.3
7-1/8	7.125	180.975	50.0
7-3/32	7.094	180.181	43.8
7-1/16	7.063	179.388	37.5
7-1/32	7.031	178.594	31.3
7	7.000	177.800	25.0
6-31/32	6.969	177.006	18.8
6-15/16	6.938	176.213	12.5
6-29/32	6.906	175.419	6.3
6-7/8	6.875	174.625	0



TRACK ROLLER FLANGE HEIGHT

TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9/16	.563	14.288	100.0
37/64	.578	14.684	93.8
19/32	.594	15.081	87.5
39/64	.609	15.478	81.3
5/8	.625	15.875	75.0
41/64	.641	16.272	68.8
21/32	.656	16.669	62.5
43/64	.672	17.066	56.3
11/16	.688	17.463	50.0
45/64	.703	17.859	43.8
23/32	.719	18.256	37.5
47/64	.734	18.653	31.3
3/4	.750	19.050	25.0
49/64	.766	19.447	18.8
25/32	.781	19.844	12.5
51/64	.797	20.241	6.3
13/16	.813	20.638	0

FRONT AND REAR
TOP IDLER
ROLL DIAMETER



TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.469	138.906	91.7
5-7/16	5.438	138.113	83.3
5-13/32	5.406	137.319	75.0
503/8	5.375	136.525	66.7
5-11/32	5.344	135.731	58.3
5-5/16	5.313	134.938	50.0
5-9/32	5.281	134.144	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.219	132.556	25.0
5-3/16	5.188	131.763	16.7
5-5/32	5.156	130.969	8.3
5-9/64	5.141	130.572	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-9B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7/16	.438	11.113	100.0
29/64	.453	11.509	91.3
15/32	.469	11.906	83.0
31/64	.484	12.303	74.7
1/2	.500	12.700	66.4
33/64	.516	13.097	58.1
17/32	.531	13.494	49.8
35/64	.547	13.891	41.5
9/16	.563	14.288	33.2
37/64	.578	14.684	24.9
19/32	.594	15.081	16.6
39/64	.609	15.478	8.3
5/8	.625	15.875	0

**INTERNATIONAL HARVESTER
MODEL 150-B**

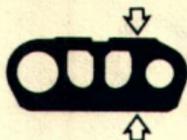


GROUSER HEIGHT

150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
49/64	.766	19.447	100.0
3/4	.750	19.050	92.3
23/32	.719	18.256	84.6
11/16	.688	17.463	76.9
21/32	.656	16.669	69.2
5/8	.662	15.875	61.5
19/32	.594	15.081	53.8
9/16	.563	14.288	46.2
17/32	.531	13.494	38.5
1/2	.500	12.700	30.8
15/32	.469	11.906	23.1
7/16	.438	11.113	15.4
13/32	.406	10.319	7.7
3/8	.375	9.525	0

LINK HEIGHT



150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/8	3.375	85.725	100.0
3-23/64	3.359	85.328	93.8
3-11/32	3.344	84.931	87.5
3-21/64	3.328	84.534	81.3
3-5/16	3.313	84.138	75.0
3-19/64	3.297	83.741	68.8
3-9/32	3.281	83.344	62.5
3-17/64	3.266	82.947	56.3
3-1/4	3.250	82.550	50.0
3-15/64	3.234	82.153	43.8
3-7/32	3.219	81.756	37.5
3-13/64	3.203	81.359	31.3
3-3/16	3.188	80.963	25.0
3-11/64	3.172	80.566	18.8
3-5/32	3.156	80.169	12.5
3-9/64	3.141	79.772	6.3
3-1/8	3.125	79.375	0



BUSHING O.D.

150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-3/64	2.047	51.991	100.0
2-1/32	2.031	51.594	85.7
2-1/64	2.397	51.197	71.4
2	2.000	50.800	57.1
1-63/64	1.984	50.403	42.9
1-31/32	1.969	50.006	28.6
1-61/64	1.953	49.609	14.3
1-15/16	1.938	49.213	0

PITCH



150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-31/64	6.484	164.703	100.0
6-1/2	6.500	165.100	88.9
6-33/64	6.516	165.497	77.8
6-17/32	6.531	165.894	66.7
6-35/64	6.547	166.291	55.6
6-9/16	6.563	166.688	44.4
6-37/64	6.578	167.084	33.3
6-19/32	6.594	167.481	22.2
6-39/64	6.609	167.878	11.1
6-5/8	6.625	168.275	0



FRONT IDLER FLANGE HEIGHT

150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	93.8
21/32	.656	16.669	87.5
43/64	.672	17.463	81.3
11/16	.688	17.463	75.0
45/64	.703	17.859	68.8
23/32	.719	18.256	62.5
47/64	.734	18.653	56.3
3/4	.750	19.050	50.0
49/64	.766	19.447	43.8
25/32	.781	19.844	37.5
51/64	.797	20.241	31.3
13/16	.813	20.638	25.0
53/64	.828	21.034	18.8
27/32	.844	21.431	12.5
55/64	.859	21.828	6.3
7/8	.875	22.225	0

TRACK ROLLER ROLLING DIAMETER



150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/8	7.375	187.325	100.0
7-11/32	7.344	186.532	93.8
7-5/16	7.313	185.738	87.5
7-9/32	7.281	184.944	81.3
7-1/4	7.250	184.150	75.0
7-7/32	7.219	183.356	68.8
7-3/16	7.188	182.563	62.5
7-5/32	7.156	181.769	56.3
7-1/8	7.125	180.975	50.0
7-3/32	7.094	180.181	43.8
7-1/16	7.063	179.388	37.5
7-1/32	7.031	178.594	31.3
7	7.000	177.800	25.0
6-31/32	6.969	177.006	18.8
6-15/16	6.938	176.213	12.5
6-29/32	6.906	175.419	6.3
6-7/8	6.875	174.625	0



TRACK ROLLER FLANGE HEIGHT

150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9/16	.563	14.288	100.0
37/64	.578	14.684	93.8
19/32	.594	15.081	87.5
39/64	.609	15.478	81.3
5/8	.625	15.875	75.0
41/64	.641	16.272	68.8
21/32	.656	16.669	62.5
43/64	.672	17.066	56.3
11/16	.688	17.463	50.0
45/64	.703	17.859	43.8
23/32	.719	18.256	37.5
47/64	.734	18.653	31.3
3/4	.750	19.050	25.0
49/64	.766	19.447	18.8
25/32	.781	19.844	12.5
51/64	.797	20.241	6.3
13/16	.813	20.638	0

**FRONT AND REAR
TOP IDLER
ROLL DIAMETER**



150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-15/32	5.469	138.906	91.7
5-7/16	5.438	138.113	83.3
5-13/32	5.406	137.319	75.0
5-3/8	5.375	136.525	66.7
5-11/32	5.344	135.731	58.3
5-5/16	5.313	134.938	50.0
5-9/32	5.281	134.144	41.7
5-1/4	5.250	133.350	33.3
5-7/32	5.219	132.556	25.0
5-3/16	5.188	131.763	16.7
5-5/32	5.156	130.969	8.3
5-9/64	5.141	130.572	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

150-B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7/16	.438	11.113	100.0
29/64	.453	11.509	91.3
15/32	.469	11.906	83.0
31/64	.484	12.303	74.7
1/2	.500	12.700	66.4
33/64	.516	13.097	58.1
17/32	.531	13.494	49.8
35/64	.547	13.891	41.5
9/16	.563	14.288	33.2
37/64	.578	14.684	24.9
19/32	.594	15.081	16.6
39/64	.609	15.478	8.3
5/8	.625	15.875	0

**INTERNATIONAL HARVESTER
MODEL TD15-B**

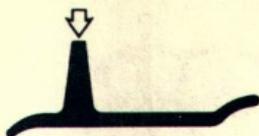


GROUSER HEIGHT

TD-15B

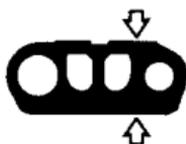
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-15/32	2.469	62.706	100.0
2-7/16	2.438	61.913	97.7
2-13/32	2.406	61.119	95.3
2-3/8	2.375	60.325	93.0
2-11/32	2.344	59.531	90.7
2-5/16	2.313	58.738	88.4
2-9/32	2.281	57.943	86.0
2-1/4	2.250	57.150	83.7
2-7/32	2.219	56.356	81.4
2-3/16	2.188	55.563	79.1
2-5/32	2.156	54.768	76.7
2-1/8	2.125	53.975	74.4
2-3/32	2.094	53.181	72.1
2-1/16	2.063	52.388	69.8
2-1/32	2.031	51.593	67.4
2	2.000	50.800	65.1
1-31/32	1.969	50.006	62.8
1-15/16	1.938	49.213	60.5
1-29/32	1.906	48.419	58.1
1-7/8	1.875	47.625	55.8
1-27/32	1.843	46.831	53.5
1-13/16	1.813	46.038	51.2
1-25/32	1.781	45.243	48.8
1-3/4	1.750	44.450	46.5
1-23/32	1.719	43.656	44.2
1-11/16	1.688	42.863	41.9
1-21/32	1.656	42.069	39.5
1-5/8	1.625	41.275	37.2
1-19/32	1.594	40.481	34.9
1-9/16	1.563	39.688	32.6
1-17/32	1.531	38.894	30.2
1-1/2	1.500	38.100	27.9
1-15/32	1.469	37.306	25.6
1-7/16	1.438	36.513	23.3
1-13/32	1.406	35.719	20.9

GROUSER HEIGHT (Cont.)



TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-3/8	1.375	34.925	18.6
1-11/32	1.344	34.131	16.3
1-5/16	1.313	33.338	13.9
1-9/32	1.281	32.544	11.6
1-1/4	1.250	31.750	9.3
1-7/32	1.219	30.956	6.9
1-3/16	1.188	30.163	4.7
1-5/32	1.156	29.368	2.3
1-1/8	1.125	28.575	0



LINK HEIGHT

TD-15B

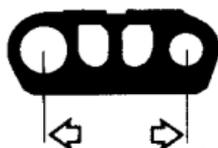
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4	4.000	101.600	100.0
3-63/64	3.984	101.231	95.8
2-31/32	3.969	100.806	91.7
3-61/64	3.953	100.409	87.5
3-15/16	3.938	100.013	83.3
3-59/64	3.922	99.616	79.2
3-29/32	3.906	99.219	75.0
3-57/64	3.891	98.822	70.8
3-7/8	3.875	98.425	66.7
3-55/64	3.859	98.028	62.5
3-27/32	3.844	97.631	58.3
3-53/64	3.828	97.234	54.2
3-13/16	3.813	96.838	50.0
3-51/64	3.797	96.441	45.8
3-25/32	3.781	96.044	41.7
3-49/64	3.765	95.647	37.5
3-3/4	3.750	95.250	33.3
3-47/64	3.734	94.853	29.2
3-23/32	3.719	94.456	25.0
3-45/64	3.703	94.059	20.8
3-11/16	3.688	93.663	16.7
3-43/64	3.672	93.266	12.5
3-21/32	3.656	92.869	8.3
3-41/64	3.641	92.472	4.2
3-5/8	3.625	92.075	0

BUSHING O.D.



TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-23/64	2.359	59.928	100.0
2-11/32	2.344	59.531	85.7
2-21/64	2.328	59.134	71.4
2-5/16	2.313	58.738	57.1
2-19/64	2.297	58.341	42.9
2-9/32	2.281	57.944	28.6
2-17/64	2.266	57.545	14.3
2-1/4	2.250	57.150	0



PITCH

TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-63/64	6.984	177.403	100.0
7	7.000	177.800	88.9
7-1/64	7.016	177.956	77.8
7-1/32	7.031	178.594	66.7
7-3/64	7.047	178.991	55.6
7-1/16	7.063	179.388	44.4
7-5/64	7.078	179.784	33.3
7-3/32	7.094	180.181	22.2
7-7/64	7.109	180.578	11.1
7-1/8	7.125	180.975	0

FRONT IDLER FLANGE HEIGHT



TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
27/32	.844	21.431	100.0
55/64	.859	21.828	95.8
7/8	.875	22.225	91.7
57/64	.891	22.622	87.5
29/32	.906	23.019	83.3
59/64	.922	23.416	79.2
15/16	.938	23.813	75.0
61/64	.953	24.209	70.8
31/32	.969	24.606	66.7
63/64	.984	25.003	62.5
1	1.000	25.400	58.3
1-1/64	1.016	25.797	54.2
1-1/32	1.031	26.194	50.0
1-3/64	1.047	26.591	45.8
1-1/16	1.063	26.988	41.7
1-5/64	1.078	27.384	37.5
1-3/32	1.094	27.781	33.3
1-7/64	1.109	28.178	29.2
1-1/8	1.125	28.575	25.0
1-9/64	1.141	28.971	20.8
1-5/32	1.156	29.369	16.7
1-11/64	1.172	29.766	12.5
1-3/16	1.188	30.163	8.3
1-13/64	1.203	30.559	4.2
1-7/32	1.219	30.956	0



TRACK ROLLER ROLLING DIAMETER

TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/4	7.750	196.850	100.0
7-23/32	7.719	196.056	95.0
7-11/16	7.688	195.453	90.0
7-21/32	7.656	194.469	85.0
7-5/8	7.625	193.675	80.0
7-19/32	7.594	192.881	75.0
7-9/16	7.562	192.088	70.0
7-17/32	7.531	191.294	65.0
7-1/2	7.500	190.500	60.0
7-15/32	7.469	189.706	55.0
7-7/16	7.438	188.913	50.0
7-13/32	7.406	188.119	45.0
7-3/8	7.375	187.325	40.0
7-11/32	7.344	186.531	35.0
7-5/16	7.313	185.738	30.0
7-9/32	7.281	184.944	25.0
7-1/4	7.250	184.150	20.0
7-7/32	7.219	183.356	15.0
7-3/16	7.188	182.563	10.0
7-5/32	7.156	181.769	5.0
7-1/8	7.125	180.975	0

TRACK ROLLER FLANGE HEIGHT



TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	94.7
21/32	.656	16.669	89.5
43/64	.672	17.066	84.2
11/16	.688	17.463	78.9
45/64	.703	17.859	73.7
23/32	.719	18.256	68.4
47/64	.734	18.653	63.2
3/4	.750	19.050	57.9
49/64	.766	19.447	52.6
25/32	.781	19.844	47.4
51/64	.797	20.241	42.1
13/16	.813	20.638	36.8
53/64	.828	21.034	31.6
27/32	.844	21.431	26.3
55/64	.859	21.828	21.1
7/8	.875	22.225	15.8
57/64	.891	22.622	10.5
59/64	.906	23.019	5.3
15/16	.937	23.813	0



FRONT AND REAR TOP IDLER ROLLING DIAMETER

TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7	7.000	177.800	100.0
6-31/32	6.969	177.006	93.8
6-15/16	6.938	176.213	87.5
6-29/32	6.906	175.419	81.3
6-7/8	6.875	174.625	75.0
6-27/32	6.844	173.831	68.8
6-13/16	6.813	173.038	62.5
6-25/32	6.781	172.244	56.3
6-3/4	6.750	171.450	50.0
6-23/32	6.719	170.656	43.8
6-11/16	6.688	169.863	37.5
6-21/32	6.656	169.069	31.3
6-5/8	6.625	168.275	25.0
6-19/32	6.594	167.481	18.8
6-9/16	6.563	166.688	12.5
6-17/32	6.531	165.894	6.3
6-1/2	6.500	165.100	0

**FRONT AND REAR
TOP IDLER
FLANGE HEIGHT**



TD-15B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.516	13.097	93.8
17/32	.531	13.494	87.5
35/64	.547	13.891	81.3
9/16	.563	14.288	75.0
37/64	.578	14.684	68.8
19/32	.594	15.081	62.5
39/64	.609	15.479	56.3
5/8	.625	15.875	50.0
41/64	.640	16.272	43.8
21/32	.656	16.669	37.5
43/64	.672	17.066	31.3
11/16	.688	17.463	25.0
45/64	.703	17.860	18.8
23/32	.719	18.256	12.5
47/64	.734	18.653	6.3
3/4	.750	19.050	0

**INTERNATIONAL HARVESTER
MODEL TD15-C & TD15-B S.S.**

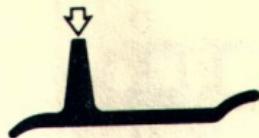


GROUSER HEIGHT

TD-15C, TD-15B s.s.

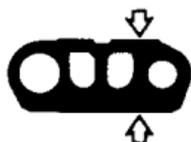
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-19/32	2.549	65.881	100.0
2-9/16	2.563	65.088	98.0
2-17/32	2.531	64.294	96.1
2-1/2	2.500	63.500	94.1
2-15/32	2.469	62.706	92.3
2-7/16	2.438	61.913	90.2
2-13/32	2.375	61.118	88.2
2-3/8	2.375	60.325	86.3
2-11/32	2.344	59.531	84.3
2-5/16	2.313	58.738	82.4
2-9/32	2.281	57.944	80.4
2-1/4	2.250	57.150	78.4
2-7/32	2.219	56.356	76.5
2-3/16	2.188	55.563	74.5
2-5/32	2.156	54.769	73.6
2-1/8	2.125	53.975	70.6
2-3/32	2.094	53.181	68.6
2-1/16	2.063	52.388	66.7
2-1/32	2.031	51.593	64.7
2	2.000	50.800	62.7
1-31/32	1.969	50.006	60.8
1-15/16	1.938	49.213	58.8
1-29/32	1.906	48.410	56.9
1-7/8	1.875	47.625	54.9
1-27/32	1.844	46.831	52.9
1-13/16	1.813	46.038	51.0
1-25/32	1.781	45.244	49.0
1-3/4	1.750	44.450	47.1
1-23/32	1.719	43.656	45.1
1-11/16	1.688	42.863	43.1
1-21/32	1.656	42.069	41.2
1-5/8	1.625	41.275	39.2
1-19/32	1.593	40.481	37.3
1-9/16	1.562	39.687	35.3
1-17/32	1.531	38.893	33.3
1-1/2	1.500	38.100	31.4

GROUSER HEIGHT (Cont.)



TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-15/32	1.469	37.306	29.4
1-7/16	1.437	36.513	27.5
1-13/32	1.406	35.718	25.5
1-3/8	1.375	34.925	23.5
1-11/32	1.344	34.131	21.6
1-5/16	1.313	33.337	19.6
1-9/32	1.281	32.543	17.7
1-1/4	1.250	31.750	15.7
1-7/32	1.219	30.956	13.7
1-3/16	1.188	30.162	11.8
1-5/32	1.156	29.368	9.8
1-1/8	1.125	28.575	7.8
1-3/32	1.094	27.781	5.9
1-1/16	1.063	26.987	3.9
1-1/32	1.031	26.193	2.0
1	1.000	25.400	0



LINK HEIGHT

TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-5/8	4.625	117.475	100.0
4-39/64	4.609	117.078	95.8
4-19/32	4.594	116.681	91.7
4-37/64	4.578	116.284	87.5
4-9/16	4.563	115.888	83.3
4-35/64	4.547	115.491	79.2
4-17/32	4.531	115.094	75.0
4-33/64	4.516	114.697	70.8
4-1/2	4.500	114.300	66.7
4-31/64	4.484	113.903	62.5
4-15/32	4.469	113.506	58.3
4-29/64	4.453	113.109	54.2
4-7/16	4.438	112.713	50.0
4-27/64	4.422	112.316	45.8
4-13/32	4.406	111.919	41.7
4-25/64	4.391	111.522	37.5
4-3/8	4.375	111.125	33.3
4-23/64	4.359	110.728	29.2
4-11/32	4.343	110.331	25.0
4-21/64	4.328	109.934	20.8
4-5/16	4.313	109.538	16.7
4-19/64	4.297	109.141	12.5
4-9/32	4.281	108.744	8.3
4-17/64	4.266	108.347	4.2
4-1/4	4.250	107.950	0

BUSHING O.D.



TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-39/64	2.609	66.278	100.0
2-19/32	2.594	65.881	85.7
2-37/64	2.578	65.484	71.4
2-9/16	2.563	65.088	57.1
2-35/64	2.547	64.691	42.9
2-17/32	2.531	64.294	28.6
2-33/64	2.516	63.897	14.3
2-1/2	2.500	63.500	0



PITCH

TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-31/64	7.484	444.103	100.0
7-1/2	7.500	444.500	88.9
7-33/64	7.516	444.897	77.8
7-17/32	7.531	445.294	66.7
7-35/64	7.547	445.691	55.6
7-9/16	7.562	446.088	44.4
7-37/64	7.578	446.484	33.3
7-19/32	7.593	446.881	22.2
7-39/64	7.609	447.278	11.1
7-5/8	7.625	447.675	0

FRONT IDLER FLANGE HEIGHT



TD-15C, TD-15B, s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
27/32	.844	21.431	100.0
55/64	.859	21.828	95.8
7/8	.875	22.225	91.7
57/64	.891	22.622	87.5
29/32	.906	23.019	83.3
59/64	.922	23.416	79.2
15/16	.938	23.813	75.0
61/64	.953	24.209	70.8
31/32	.969	24.606	66.7
63/64	.984	25.003	62.5
1	1.000	25.400	58.3
1-1/64	1.016	25.797	54.2
1-1/32	1.031	26.194	50.0
1-3/64	1.047	26.591	45.8
1-1/16	1.063	26.988	41.7
1-5/64	1.078	27.384	37.5
1-3/32	1.094	27.781	33.3
1-7/64	1.109	28.178	29.2
1-1/8	1.125	28.575	25.0
1-9/64	1.141	28.972	20.8
1-5/32	1.156	29.369	16.7
1-11/64	1.172	29.766	12.5
1-3/16	1.188	30.163	8.3
1-13/64	1.203	30.559	4.2
1-7/32	1.219	30.956	0



TRACK ROLLER ROLLING DIAMETER

TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/4	7.750	196.850	100.0
7-23/32	7.719	196.056	95.0
7-11/16	7.688	195.263	90.0
7-21/32	7.656	194.469	85.0
7-5/8	7.625	193.680	80.0
7-19/32	7.594	192.881	75.0
7-9/16	7.563	192.088	70.0
7-17/32	7.531	191.294	65.0
7-1/2	7.500	190.500	60.0
7-15/32	7.469	189.706	55.0
7-7/16	7.438	188.913	50.0
7-13/32	7.406	188.119	45.0
7-3/8	7.375	187.325	40.0
7-11/32	7.344	186.531	35.0
7-5/16	7.313	185.738	30.0
7-9/32	7.281	184.943	25.0
7-1/4	7.250	184.150	20.0
7-7/32	7.219	183.356	15.0
7-3/16	7.188	182.563	10.0
7-5/32	7.156	181.769	5.0
7-1/8	7.125	180.975	0

TRACK ROLLER FLANGE HEIGHT



TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	94.7
21/32	.656	16.669	89.5
43/64	.672	17.066	84.2
11/16	.688	17.463	78.9
45/64	.703	17.859	73.7
23/32	.719	18.256	68.4
47/64	.734	18.653	63.2
3/4	.750	19.050	57.9
49/64	.766	19.447	52.6
25/32	.781	19.844	47.4
51/64	.797	20.241	42.1
13/16	.813	20.638	36.8
53/64	.828	21.034	31.6
27/32	.844	21.431	26.3
55/64	.859	21.828	21.1
7/8	.875	22.225	15.8
57/64	.891	22.622	10.5
59/64	.906	23.019	5.3
15/16	.937	23.813	0



FRONT AND REAR TOP IDLER ROLLING DIAMETER

TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7	7.000	177.800	100.0
6-31/32	6.969	177.006	93.8
6-15/16	6.938	176.213	87.5
6-29/32	6.906	175.419	81.3
6-7/8	6.875	174.630	75.0
6-27/32	6.844	173.831	68.8
6-13/16	6.813	173.038	62.5
6-25/32	6.781	172.243	56.3
6-3/4	6.750	171.450	50.0
6-23/32	6.719	170.656	43.8
6-11/16	6.688	169.863	37.5
6-21/32	6.656	169.069	31.3
6-5/8	6.625	168.275	25.0
6-19/32	6.594	167.481	18.8
6-9/16	6.563	166.688	12.5
6-17/32	6.531	165.894	6.3
6-1/2	6.500	165.100	0

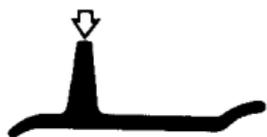
FRONT AND REAR TOP IDLER FLANGE HEIGHT



TD-15C, TD-15B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.515	13.097	93.8
17/32	.531	13.494	87.5
35/64	.547	13.891	81.3
9/16	.562	14.288	75.0
37/64	.578	14.684	68.8
19/32	.594	15.081	62.5
39/64	.609	15.478	56.3
5/8	.625	15.875	50.0
41/64	.641	16.272	43.8
21/32	.656	16.669	37.5
43/64	.672	17.066	31.3
11/16	.688	17.423	25.0
45/64	.703	17.860	18.8
23/32	.719	18.256	12.5
47/64	.734	18.653	6.3
3/4	.750	19.050	0

**INTERNATIONAL HARVESTER
MODEL 175 & 175-B & 175-C**

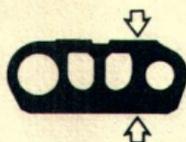


GROUSER HEIGHT

175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
29/32	.906	23.019	100.0
7/8	.875	22.225	95.2
27/32	.844	21.431	90.5
13/16	.813	20.638	85.7
25/32	.781	19.844	81.0
3/4	.750	19.050	76.2
23/32	.719	18.256	71.4
11/16	.688	17.463	66.7
21/32	.656	16.669	62.0
5/8	.625	15.875	57.1
19/32	.594	15.081	52.8
9/16	.563	14.288	47.6
17/32	.531	13.494	42.9
1/2	.500	12.700	38.1
15/32	.469	11.906	33.3
7/16	.438	11.113	28.6
13/32	.406	10.319	23.8
3/8	.375	9.525	19.1
11/32	.344	8.731	14.3
5/16	.313	7.938	9.5
9/32	.281	7.143	4.8
17/64	.266	6.747	0

LINK HEIGHT



175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4	4.000	101.600	100.0
3-63/64	3.984	101.231	95.8
3-31/32	3.969	100.806	91.7
3-61/64	3.953	100.409	87.5
3-15/16	3.938	100.013	83.3
3-59/64	3.922	99.616	79.2
3-29/32	3.906	99.219	75.0
3-57/64	3.891	98.822	70.8
3-7/8	3.875	98.425	66.7
3-55/64	3.859	98.028	62.5
3-27/32	3.844	97.631	58.3
3-53/64	3.828	97.234	54.2
3-13/16	3.813	96.838	50.0
3-51/64	3.797	96.441	45.8
3-25/32	3.781	96.044	41.7
3-49/64	3.765	95.647	37.5
3-3/4	3.750	95.250	33.3
3-47/64	3.734	94.853	29.2
3-23/32	3.719	94.456	25.0
3-45/64	3.703	94.059	20.8
3-11/16	3.688	93.663	16.7
3-43/64	3.672	93.266	12.5
3-21/32	3.656	92.869	8.3
3-41/64	3.641	92.472	4.2
3-5/8	3.625	92.075	0



BUSHING O.D.

175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-23/64	2.359	59.928	100.0
2-11/32	2.344	59.531	85.7
2-21/64	2.328	59.134	71.4
2-5/16	2.313	58.738	57.1
2-19/64	2.297	58.341	42.9
2-9/32	2.281	57.944	28.6
2-17/64	2.266	57.545	14.3
2-1/4	2.250	57.150	0

PITCH



175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
6-63/64	6.984	177.403	100.0
7	7.000	177.800	88.9
7-1/64	7.016	177.956	77.8
7-1/32	7.031	178.594	66.7
7-3/64	7.047	178.991	55.6
7-1/16	7.063	179.388	44.4
7-5/64	7.078	179.784	33.3
7-3/32	7.094	180.181	22.2
7-7/64	7.109	180.578	11.1
7-1/8	7.125	180.975	0



FRONT IDLER FLANGE HEIGHT

175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
27/32	.844	21.431	100.0
55/64	.859	21.828	95.8
7/8	.875	22.225	91.7
57/64	.891	22.622	87.5
29/32	.906	23.019	83.3
59/64	.922	23.416	79.2
15/16	.938	23.813	75.0
61/64	.953	24.209	70.8
31/32	.969	24.606	66.7
63/64	.984	25.003	62.5
1	1.000	25.400	58.3
1-1/64	1.016	25.797	54.2
1-1/32	1.031	26.194	50.0
1-3/64	1.047	26.591	45.8
1-1/16	1.063	26.988	41.7
1-5/64	1.078	27.384	37.5
1-3/32	1.094	27.781	33.3
1-7/64	1.109	28.178	29.2
1-1/8	1.125	28.575	25.0
1-9/64	1.141	28.971	20.8
1-5/32	1.156	29.369	16.7
1-11/64	1.172	29.766	12.5
1-3/16	1.188	30.163	8.3
1-13/64	1.203	30.559	4.2
1-7/32	1.219	30.956	0

TRACK ROLLER ROLLING DIAMETER



175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/4	7.750	196.850	100.0
7-23/32	7.719	196.056	95.0
7-11/16	7.688	195.463	90.0
7-21/32	7.656	194.469	85.0
7-5/8	7.625	193.675	80.0
7-19/32	7.594	192.881	75.0
7-9/16	7.562	192.088	70.0
7-17/32	7.531	191.294	65.0
7-1/2	7.500	190.500	60.0
7-15/32	7.469	189.706	55.0
7-7/16	7.438	188.913	50.0
7-13/32	7.406	188.119	45.0
7-3/8	7.375	187.325	40.0
7-11/32	7.344	186.531	35.0
7-5/16	7.313	185.738	30.0
7-9/32	7.281	184.944	25.0
7-1/4	7.250	184.150	20.0
7-7/32	7.219	183.356	15.0
7-3/16	7.188	182.563	10.0
7-5/32	7.156	181.769	5.0
7-1/8	7.125	180.975	0



TRACK ROLLER FLANGE HEIGHT

175, 175-B, 175-C

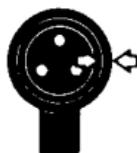
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	94.7
21/32	.656	16.669	89.5
43/64	.672	17.066	84.2
11/16	.688	17.463	78.9
45/64	.703	17.859	73.7
23/32	.719	18.256	68.4
47/64	.734	18.653	63.2
3/4	.750	19.050	57.9
49/64	.766	19.447	52.6
25/32	.781	19.844	47.4
51/64	.797	20.241	42.1
13/16	.813	20.638	36.8
53/64	.828	21.034	31.6
27/32	.844	21.431	26.3
55/64	.859	21.828	21.1
7/8	.875	22.225	15.8
57/64	.891	22.622	10.5
59/64	.906	23.019	5.3
15/16	.937	23.813	0

FRONT AND REAR TOP IDLER ROLLING DIAMETER



175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7	7.000	177.800	100.0
6-31/32	6.969	177.006	93.8
6-15/16	6.938	176.213	87.5
6-29/32	6.906	175.419	81.3
6-7/8	6.875	174.625	75.0
6-27/32	6.844	173.831	68.8
6-13/16	6.813	173.038	62.5
6-25/32	6.781	172.244	56.3
6-3/4	6.750	171.450	50.0
6-23/32	6.719	170.656	43.8
6-11/16	6.688	169.863	37.5
6-21/32	6.656	169.069	31.3
6-5/8	6.625	168.275	25.0
6-19/32	6.594	167.481	18.8
6-9/16	6.563	166.688	12.5
6-17/32	6.531	165.894	6.3
6-1/2	6.500	165.100	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

175, 175-B, 175-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.516	13.097	93.8
17/32	.531	13.494	87.5
35/64	.547	13.891	81.3
9/16	.563	14.288	75.0
37/64	.578	14.684	68.8
19/32	.594	15.081	62.5
39/64	.609	15.479	56.3
5/8	.625	15.875	50.0
41/64	.640	16.272	43.8
21/32	.656	16.669	37.5
43/64	.672	17.066	31.3
11/16	.688	17.463	25.0
45/65	.703	17.860	18.8
23/32	.719	18.256	12.5
47/64	.734	18.653	6.3
3/4	.750	19.050	0

**INTERNATIONAL HARVESTER
MODEL 175-B SS & 175-C SS**

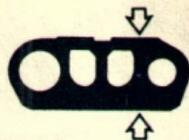


GROUSER HEIGHT

175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-1/16	1.063	26.988	100.0
1-1/32	1.031	26.194	96.0
1	1.000	25.400	92.0
31/32	.969	24.606	88.0
15/16	.938	23.813	84.0
29/32	.906	23.019	80.0
7/8	.875	22.225	76.0
27/32	.844	21.431	72.0
13/16	.813	20.638	68.0
25/32	.781	19.844	64.0
3/4	.750	19.050	60.0
23/32	.719	18.256	56.0
11/16	.688	17.463	52.0
21/32	.656	16.669	48.0
5/8	.625	15.875	44.0
19/32	.594	15.081	40.0
9/16	.563	14.288	36.0
17/32	.531	13.494	32.0
1/2	.500	12.700	28.0
15/32	.469	11.906	24.0
7/16	.438	11.113	20.0
13/32	.406	10.319	16.0
3/8	.375	9.525	12.0
11/32	.344	8.731	8.0
5/16	.313	7.838	4.0
19/64	.297	7.541	0

LINK HEIGHT



175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-5/8	4.625	117.475	100.0
4-39/64	4.609	117.078	95.8
4-19/32	4.594	116.681	91.7
4-37/64	4.578	116.284	87.5
4-9/16	4.563	115.888	83.3
4-35/64	4.547	115.491	79.2
4-17/32	4.531	115.094	75.0
4-33/64	4.516	114.697	70.8
4-1/2	4.500	114.300	66.7
4-31/64	4.484	113.903	62.5
4-15/32	4.469	113.506	58.3
4-29/64	4.453	113.109	54.2
4-7/16	4.438	112.713	50.0
4-27/64	4.422	112.316	45.8
4-13/32	4.406	111.919	41.7
4-25/64	4.391	111.522	37.5
4-3/8	4.375	111.125	33.3
4-23/64	4.359	110.728	29.2
4-11/32	1.343	110.331	25.0
4-21/64	4.328	109.934	20.8
4-5/16	4.313	109.538	16.7
4-19/64	4.297	109.141	12.5
4-9/32	4.281	108.744	8.3
4-17/64	4.266	108.347	4.2
4-1/4	4.250	107.950	0



BUSHING O.D.

175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-39/64	2.609	66.278	100.0
2-19/32	2.594	65.881	85.7
2-37/64	2.578	65.484	71.4
2-9/16	2.563	65.088	57.1
2-35/64	2.547	64.691	42.9
2-17/32	2.531	64.294	28.6
2-33/64	2.516	63.897	14.3
2-1/2	2.500	63.500	0

PITCH



175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-31/64	7.484	444.103	100.0
7-1/2	7.500	444.500	88.9
7-33/64	7.516	444.897	77.8
7-17/32	7.531	445.294	66.7
7-35/64	7.547	445.691	55.6
7-9/16	7.562	446.088	44.4
7-37/64	7.578	446.484	33.3
7-19/32	7.593	446.881	22.2
7-39/64	7.609	447.278	11.1
7-5/8	7.625	447.675	0



FRONT IDLER FLANGE HEIGHT

175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
27/32	.844	21.431	100.0
55/64	.859	21.828	95.8
7/8	.875	22.225	91.7
57/64	.891	22.622	87.5
29/32	.906	23.019	83.3
59/64	.922	23.416	79.2
15/16	.938	23.813	75.0
61/64	.953	24.209	70.8
31/32	.969	24.606	66.7
63/64	.984	25.003	62.5
1	1.000	25.400	58.3
1-1/64	1.016	25.797	54.2
1-1/32	1.031	26.194	50.0
1-3/64	1.047	26.591	45.8
1-1/16	1.063	26.988	41.7
1-5/64	1.078	27.384	37.5
1-3/32	1.094	27.781	33.3
1-7/64	1.109	28.178	29.2
1-1/8	1.125	28.575	25.0
1-9/64	1.141	28.972	20.8
1-5/32	1.156	29.369	16.7
1-11/64	1.172	29.766	12.5
1-3/16	1.188	30.163	8.3
1-13/64	1.203	30.559	4.2
1-7/32	1.219	30.956	0

TRACK ROLLER ROLLING DIAMETER



175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-3/4	7.750	196.850	100.0
7-23/32	7.719	196.056	95.0
7-11/16	7.688	195.263	90.0
7-21/32	7.656	194.469	85.0
7-5/8	7.625	193.680	80.0
7-19/32	7.594	192.881	75.0
7-9/16	7.563	192.088	70.0
7-17/32	7.531	191.294	65.0
7-1/2	7.500	190.500	60.0
7-15/32	7.469	189.706	55.0
7-7/16	7.438	188.913	50.0
7-13/32	7.406	188.119	45.0
7-3/8	7.375	187.325	40.0
7-11/32	7.344	186.531	35.0
7-5/16	7.313	185.738	30.0
7-9/32	7.281	184.943	25.0
7-1/4	7.250	184.150	20.0
7-7/32	7.219	183.356	15.0
7-3/16	7.188	182.563	10.0
7-5/32	7.156	181.769	5.0
7-1/8	7.125	180.975	0



TRACK ROLLER FLANGE HEIGHT

175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5/8	.625	15.875	100.0
41/64	.641	16.272	94.7
21/32	.656	16.669	89.5
43/64	.672	17.066	84.2
11/16	.688	17.463	78.9
45/64	.703	17.859	73.7
23/32	.719	18.256	68.4
47/64	.734	18.653	63.2
3/4	.750	19.050	57.9
49/64	.766	19.447	52.6
25/32	.781	19.844	47.4
51/64	.797	20.241	42.1
13/16	.813	20.638	36.8
53/64	.828	21.034	31.6
27/32	.844	21.431	26.3
55/64	.859	21.828	21.1
7/8	.875	22.225	15.8
57/64	.891	22.622	10.5
59/64	.906	23.019	5.3
15/16	.937	23.813	0

**FRONT AND REAR
TOP IDLER
ROLLING DIAMETER**



175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7	7.000	177.800	100.0
6-31/32	6.969	177.006	93.8
6-15/16	6.938	176.213	87.5
6-29/32	6.906	175.419	81.3
6-7/8	6.875	174.630	75.0
6-27/32	6.844	173.831	68.8
6-13/16	6.813	173.038	62.5
6-25/32	6.781	172.243	56.3
6-3/4	6.750	171.450	50.0
6-23/32	6.719	170.656	43.8
6-11/16	6.688	169.863	37.5
6-21/32	6.656	169.069	31.3
6-5/8	6.625	168.275	25.0
6-19/32	6.594	167.481	18.8
6-9/16	6.563	166.688	12.5
6-17/32	6.531	165.894	6.3
6-1/2	6.500	165.100	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

175-B s.s. , 175-C s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1/2	.500	12.700	100.0
33/64	.515	13.097	93.8
17/32	.531	13.494	87.5
35/64	.547	13.891	81.3
9/16	.562	14.288	75.0
37/64	.578	14.684	68.8
19/32	.594	15.081	62.5
39/64	.609	15.478	56.3
5/8	.625	15.875	50.0
41/64	.641	16.272	43.8
21/32	.656	16.669	37.5
43/64	.672	17.066	31.3
11/16	.688	17.423	25.0
45/65	.703	17.860	18.8
23/32	.719	18.256	12.5
47/64	.734	18.653	6.3
3/4	.750	19.050	0

**INTERNATIONAL HARVESTER
MODEL TD20-B**

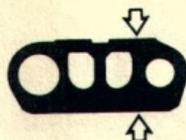


GROUSER HEIGHT

TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-19/32	2.594	65.881	100.0
2-9/16	2.562	65.088	95.0
2-1/2	2.500	63.500	91.2
2-7/16	2.438	61.913	87.4
2-3/8	2.375	60.325	83.6
2-5/16	2.313	58.738	79.8
2-1/4	2.250	57.150	76.0
2-3/16	2.188	55.563	72.2
2-1/8	2.125	53.975	68.4
2-1/16	2.063	52.388	64.6
2	2.000	50.800	60.8
1-15/16	1.938	49.213	57.0
1-7/8	1.875	47.625	53.2
1-13/16	1.813	46.038	49.4
1-3/4	1.750	44.450	45.6
1-11/16	1.688	42.863	42.9
1-5/8	1.625	41.275	39.0
1-9/16	1.563	39.688	35.1
1-1/2	1.500	38.100	31.2
1-7/16	1.438	36.513	27.3
1-3/8	1.375	34.925	23.4
1-5/16	1.312	33.338	19.5
1-1/4	1.250	31.750	15.6
1-3/16	1.188	30.163	11.7
1-1/8	1.125	28.575	7.8
1-1/16	1.063	26.988	3.9
1	1.000	25.400	0

LINK HEIGHT



TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-5/8	4.625	117.475	100.0
4-39/64	4.609	117.078	96.6
4-19/32	4.594	116.681	92.4
4-37/64	4.578	116.284	88.2
4-9/16	4.563	115.888	84.0
4-35/64	4.547	115.491	79.8
4-17/32	4.531	115.094	75.6
4-33/64	4.516	114.697	71.4
4-1/2	4.500	114.300	67.2
4-31/64	4.484	113.903	63.0
4-15/32	4.469	113.506	58.8
4-29/64	4.453	113.109	54.6
4-7/16	4.438	112.713	50.4
4-27/64	4.422	112.316	46.2
4-13/32	4.406	111.919	42.0
4-25/64	4.390	111.522	37.8
4-3/8	4.375	111.125	33.6
4-23/64	4.359	110.728	29.4
4-11/32	4.344	110.331	25.2
4-21/64	4.328	109.934	21.0
4-5/16	4.313	109.538	16.8
4-19/64	4.297	109.141	12.6
4-9/32	4.281	108.744	8.4
4-17/64	4.266	108.347	4.2
4-1/4	4.250	107.950	0

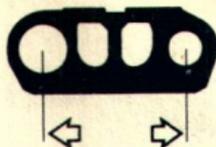


BUSHING O.D.

TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-39/64	2.609	66.278	100.0
2-19/32	2.594	65.881	85.7
2-37/64	2.578	65.484	71.4
2-9/16	2.563	65.088	57.1
2-35/64	2.547	64.691	42.9
2-17/32	2.531	64.294	28.6
2-33/64	2.516	63.897	14.3
2-1/2	2.500	63.500	0

PITCH



TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-31/64	7.484	190.103	100.0
7-1/2	7.500	190.500	88.9
7-33/64	7.516	190.897	77.8
7-17/32	7.531	191.294	66.7
7-35/64	7.547	191.691	55.6
7-9/16	7.563	192.088	44.4
7-37/64	7.578	192.484	33.3
7-19/32	7.594	192.881	22.2
7-39/64	7.609	193.278	11.1
7-5/8	7.625	193.675	0



FRONT IDLER FLANGE HEIGHT

TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.016	25.797	95.7
1-1/32	1.031	26.194	91.3
1-3/64	1.047	26.591	87.0
1-1/16	1.063	26.988	82.6
1-5/64	1.078	27.384	78.3
1-3/32	1.094	27.781	73.9
1-7/64	1.109	28.178	69.6
1-1/8	1.125	28.575	65.2
1-9/64	1.141	28.972	60.9
1-5/32	1.156	29.369	56.5
1-11/64	1.172	29.766	52.2
1-3/16	1.188	30.163	47.8
1-13/64	1.203	30.560	43.5
1-7/32	1.219	30.956	39.1
1-15/64	1.234	31.353	34.8
1-1/4	1.250	31.750	30.4
1-17/64	1.266	32.147	26.1
1-9/32	1.281	32.544	21.7
1-19/64	1.297	32.941	17.4
1-5/16	1.313	33.338	13.0
1-21/64	1.328	33.734	8.7
1-11/32	1.344	34.131	4.3
1-23/64	1.359	34.528	0

TRACK ROLLER ROLL DIAMETER



TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-15/32	8.469	215.106	95.0
8-7/16	8.438	214.313	90.0
8-13/32	8.406	213.519	85.0
8-3/8	8.375	212.725	80.0
8-11/32	8.344	211.931	75.0
8-5/16	8.313	211.138	70.0
8-9/32	8.281	210.344	65.0
8-1/4	8.250	209.550	60.0
8-7/32	8.218	208.756	55.0
8-3/16	8.188	207.963	50.0
8-5/32	8.156	207.169	45.0
8-1/8	8.125	206.375	40.0
8-3/32	8.094	205.581	35.0
8-1/16	8.063	204.788	30.0
8-1/32	8.031	203.994	25.0
8	8.000	203.200	20.0
7-31/32	7.969	202.406	15.0
7-15/16	7.938	201.613	10.0
7-29/32	7.906	200.819	5.0
7-7/8	7.875	200.025	0



TRACK ROLLER FLANGE HEIGHT

TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/16	.813	20.638	100.0
53/64	.828	21.034	95.4
27/32	.844	21.431	90.1
55/64	.859	21.828	84.8
7/8	.875	22.225	79.5
57/64	.891	22.622	74.2
29/32	.906	23.019	68.9
59/64	.922	23.416	63.6
15/16	.938	23.813	58.3
61/64	.953	24.209	53.0
31/32	.969	24.606	47.7
63/64	.984	25.003	42.4
1	1.000	25.400	37.1
1-1/64	1.016	25.797	31.8
1-1/32	1.031	26.194	26.5
1-3/64	1.047	26.591	21.2
1-1/16	1.063	26.988	15.9
1-3/32	1.094	27.781	10.6
1-7/64	1.109	28.178	5.3
1-1/8	1.125	28.575	0

**FRONT AND REAR
TOP IDLER
ROLLER DIAMETER**



TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8	8.000	203.200	100.0
7-31/32	7.969	202.406	94.4
7-15/16	7.938	201.613	88.9
7-29/32	7.906	200.819	83.3
7-7/8	7.875	200.025	77.8
7-27/32	7.844	199.231	72.2
7-13/16	7.813	198.438	66.7
7-25/32	7.781	197.644	61.1
7-3/4	7.750	196.850	55.6
7-23/32	7.719	196.056	50.0
7-11/16	7.688	195.263	44.4
7-21/32	7.656	194.469	38.9
7-5/8	7.625	193.675	33.3
7-19/32	7.594	192.881	27.8
7-9/16	7.563	193.088	22.2
7-17/32	7.531	191.294	16.7
7-1/2	7.500	190.500	11.1
7-15/32	7.469	189.706	5.6
7-7/16	7.438	188.913	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-20B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	94.4
5/8	.625	15.875	88.9
41/64	.641	16.272	83.3
21/32	.656	16.669	77.8
43/64	.672	17.066	72.2
11/16	.688	17.463	66.7
45/64	.703	17.859	61.1
23/32	.719	18.256	55.6
47/64	.734	18.653	50.0
3/4	.750	19.050	44.4
49/64	.766	19.447	38.9
25/32	.781	19.844	33.3
51/64	.797	20.241	27.8
13/16	.813	20.638	22.2
53/64	.828	21.034	16.7
27/32	.844	21.431	11.1
55/64	.859	21.828	5.6
7/8	.875	22.230	0

**INTERNATIONAL HARVESTER
MODEL TD20-B SS**

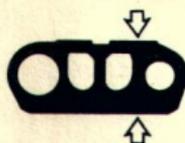


GROUSER HEIGHT (S.S.)

TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-15/16	2.938	74.613	96.6
2-7/8	2.875	73.025	93.1
2-13/16	2.813	71.438	89.7
2-3/4	2.750	69.850	86.2
2-11/16	2.688	68.263	82.8
2-5/8	2.625	66.675	79.3
2-9/16	2.563	65.088	75.9
2-1/2	2.500	63.500	72.4
2-7/16	2.438	61.913	69.0
2-3/8	2.375	60.325	65.5
2-5/16	2.313	58.738	62.0
2-1/4	2.250	57.150	58.6
2-3/16	2.188	55.563	55.2
2-1/8	2.125	53.975	51.7
2-1/16	2.063	52.388	48.3
2	2.000	50.800	44.8
1-15/16	1.938	49.213	41.4
1-7/8	1.875	47.625	37.9
1-13/16	1.813	46.038	34.5
1-3/4	1.750	44.450	31.0
1-11/16	1.688	42.863	27.6
1-5/8	1.625	41.275	24.1
1-9/16	1.563	39.688	20.7
1-1/2	1.500	38.100	17.2
1-7/16	1.438	36.513	13.8
1-3/8	1.375	34.925	10.3
1-5/16	1.313	33.338	6.9
1-1/4	1.250	31.750	3.4
1-3/16	1.188	30.163	0

LINK HEIGHT



TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-3/4	4.750	120.650	100.0
4-47/64	4.734	120.253	96.6
4-23/32	4.719	119.856	92.4
4-45/64	4.703	119.458	88.2
4-11/16	4.688	119.063	84.0
4-43/64	4.672	118.666	79.8
4-21/32	4.656	118.269	75.6
4-41/64	4.641	117.872	71.4
4-5/8	4.625	117.475	67.2
4-39/64	4.609	117.078	63.0
4-19/32	4.594	116.681	58.8
4-37/64	4.578	116.284	54.6
4-9/16	4.563	115.888	50.4
4-35/64	4.547	115.491	46.2
4-17/32	4.531	115.094	42.0
4-33/64	4.516	114.697	37.8
4-1/2	4.500	114.300	33.6
4-31/64	4.484	113.903	29.4
4-15/32	4.469	113.506	25.2
4-29/64	4.453	113.109	21.0
4-7/16	4.438	112.713	16.8
4-27/64	4.422	112.316	12.6
4-13/32	4.406	111.919	8.4
4-25/64	4.390	111.522	4.2
4-3/8	4.375	111.125	0



BUSHING O.D.

TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-55/64	2.859	72.628	100.0
2-27/32	2.844	72.231	85.8
2-53/64	2.828	71.834	71.5
2-13/16	2.813	71.438	57.2
2-51/64	2.797	71.040	42.9
2-25/32	2.781	70.644	28.6
2-49/64	2.766	70.247	14.3
2-3/4	2.750	69.850	0

PITCH



TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-33/64	8.516	216.297	87.5
8-17/32	8.531	216.694	75.0
8-35/64	8.547	217.091	62.5
8-9/16	8.563	217.488	50.0
8-37/64	8.578	217.884	37.5
8-19/32	8.594	218.281	25.0
8-39/64	8.609	218.678	12.5
8-5/8	8.625	219.075	0



FRONT IDLER FLANGE HEIGHT

TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.016	25.416	95.7
1-1/32	1.031	25.431	91.3
1-3/64	1.047	25.447	87.0
1-1/16	1.063	26.988	82.6
1-5/64	1.078	27.384	78.3
1-3/32	1.094	27.781	73.9
1-7/64	1.109	28.178	69.6
1-1/8	1.125	28.575	65.2
1-9/64	1.141	28.972	60.9
1-5/32	1.156	29.369	56.5
1-11/64	1.172	29.766	52.2
1-3/16	1.188	30.163	47.8
1-13/64	1.203	30.559	43.5
1-7/32	1.219	30.956	39.1
1-15/64	1.234	31.353	34.8
1-1/4	1.250	31.750	30.4
1-17/64	1.266	32.147	26.1
1-9/32	1.283	32.544	21.7
1-19/64	1.299	32.941	17.4
1-5/16	1.313	33.338	13.0
1-21/64	1.328	33.734	8.7
1-11/32	1.344	34.131	4.3
1-23/64	1.359	34.528	0

TRACK ROLLER ROLL DIAMETER



TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-15/32	8.469	215.106	95.0
8-7/16	8.438	214.313	90.0
8-13/32	8.406	213.519	85.0
8-3/8	8.375	212.725	80.0
8-11/32	8.344	211.931	75.0
8-5/16	8.313	211.138	70.0
8-9/32	8.281	210.344	65.0
8-1/4	8.250	209.550	60.0
8-7/32	8.218	208.756	55.0
8-3/16	8.188	207.963	50.0
8-5/32	8.156	207.169	45.0
8-1/8	8.125	206.375	40.0
8-3/32	8.094	205.581	35.0
8-1/16	8.063	204.788	30.0
8-1/32	8.031	203.994	25.0
8	8.000	203.200	20.0
7-31/32	7.969	202.406	15.0
7-15/16	7.938	201.613	10.0
7-29/32	7.906	200.819	5.0
7-7/8	7.875	200.025	0



TRACK ROLLER FLANGE HEIGHT

TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
13/16	.813	20.638	100.0
53/64	.828	21.034	95.0
27/32	.844	21.431	90.0
55/64	.859	21.034	85.0
7/8	.875	22.225	80.0
57/64	.891	22.622	75.0
29/32	.906	23.019	70.0
59/64	.922	23.416	65.0
15/16	.938	23.813	60.0
61/64	.953	24.209	55.0
31/32	.969	24.606	50.0
63/64	.984	25.003	45.0
1	1.000	25.400	40.0
1-1/64	1.016	25.797	35.0
1-1/32	1.031	26.194	30.0
1-3/64	1.046	26.591	25.0
1-1/16	1.063	26.988	20.0
1-5/64	1.078	27.384	15.0
1-3/32	1.094	27.781	10.0
1-7/64	1.109	28.178	5.0
1-1/8	1.125	28.575	0

FRONT AND REAR
TOP IDLER
ROLL DIAMETER



TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8	8.000	203.200	100.0
7-31/32	7.969	202.406	94.4
7-15/16	7.938	201.613	88.9
7-29/32	7.906	200.819	83.3
7-7/8	7.875	200.025	77.8
7-27/32	7.844	199.231	72.2
7-13/16	7.813	198.438	66.7
7-25/32	7.781	197.644	61.1
7-3/4	7.750	196.850	55.6
7-23/32	7.719	196.056	50.0
7-11/16	7.688	195.263	44.4
7-21/32	7.656	194.469	38.9
7-5/8	7.625	193.675	33.3
7-19/32	7.594	192.881	27.8
7-9/16	7.563	192.088	22.2
7-17/32	7.531	191.294	16.7
7-1/2	7.500	190.500	11.2
7-15/32	7.469	189.706	5.6
7-7/16	7.438	188.913	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-20B s.s.

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	94.4
5/8	.625	15.875	88.9
41/64	.641	16.272	83.3
21/32	.656	16.669	77.8
43/64	.672	17.066	72.2
11/16	.688	17.463	66.7
45/64	.703	17.859	61.1
23/32	.719	18.256	55.6
47/64	.734	18.653	50.0
3/4	.750	19.050	44.4
49/64	.766	19.447	38.9
25/32	.781	19.844	33.3
51/64	.797	20.241	27.8
13/16	.813	20.638	22.2
53/64	.828	21.034	16.7
27/32	.844	21.431	11.2
55/64	.859	21.828	5.6
7/8	.875	22.230	0

**INTERNATIONAL HARVESTER
MODEL TD20-C S.S.**

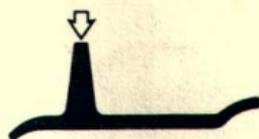


GROUSER HEIGHT (S.S.)

TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

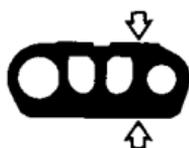
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-5/8	2.625	66.675	100.0
2-9/16	2.563	65.088	97.5
2-1/2	2.500	63.500	93.6
2-7/16	2.438	61.913	89.7
2-3/8	2.375	60.325	85.8
2-5/16	2.313	58.738	81.9
2-1/4	2.250	57.150	78.0
2-3/16	2.188	55.563	74.1
2-1/8	2.125	53.975	70.2
2-1/16	2.063	52.388	66.3
2	2.000	50.800	62.4
1-15/16	1.938	49.213	58.5
1-7/8	1.875	47.625	54.6
1-13/16	1.813	46.038	50.7
1-3/4	1.750	44.450	46.8
1-11/16	1.688	42.863	42.9
1-5/8	1.625	41.275	39.0
1-9/16	1.563	39.688	35.1
1-1/2	1.500	38.100	31.2
1-7/16	1.438	36.513	27.3
1-3/8	1.375	34.925	23.4
1-5/16	1.313	33.338	19.5
1-1/4	1.250	31.750	15.6
1-3/16	1.188	30.163	11.7
1-1/8	1.125	28.580	7.8
1-1/16	1.063	25.797	3.9
1	1.000	25.400	0

GROUSER HEIGHT (STD.)



TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-15/16	2.938	74.613	96.6
2-7/8	2.875	73.025	93.1
2-13/16	2.813	71.438	89.7
2-3/4	2.750	69.850	86.2
2-11/16	2.688	68.263	82.8
2-5/8	2.625	66.675	79.3
2-9/16	2.563	65.088	75.9
2-1/2	2.500	63.500	72.4
2-7/16	2.438	61.913	69.0
2-3/8	2.375	60.325	65.5
2-5/16	2.313	58.738	62.0
2-1/4	2.250	57.150	58.6
2-3/16	2.188	55.563	55.2
2-1/8	2.125	53.975	51.7
2-1/16	2.063	52.388	48.3
2	2.000	50.800	44.8
1-15/16	1.938	49.213	41.4
1-7/8	1.875	47.625	37.9
1-13/16	1.813	46.038	34.5
1-3/4	1.750	44.450	31.0
1-11/16	1.688	42.863	27.6
1-5/8	1.625	41.275	24.1
1-9/16	1.563	39.688	20.7
1-1/2	1.500	38.100	17.2
1-7/16	1.438	36.513	13.8
1-3/8	1.375	34.925	10.3
1-5/16	1.313	33.338	6.9
1-1/4	1.250	31.750	3.4
1-3/16	1.188	30.163	0



LINK HEIGHT

TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

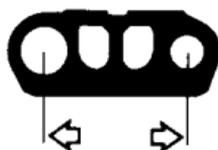
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-3/4	4.750	120.650	100.0
4-47/64	4.734	120.253	96.6
4-23/32	4.719	119.856	92.4
4-45/64	4.703	119.458	88.2
4-11/16	4.688	119.063	84.0
4-43/64	4.672	118.666	79.8
4-12/32	4.656	118.269	75.6
4-41/64	4.641	117.872	71.4
4-5/8	4.625	117.475	67.2
4-29/64	4.609	117.078	63.0
4-19/32	4.594	116.681	58.8
4-37/64	4.578	116.284	54.6
4-9/16	4.563	115.888	50.4
4-35/64	4.547	115.491	46.2
4-17/32	4.531	115.094	42.0
4-33/64	4.516	114.697	37.8
4-1/2	4.500	114.300	33.6
4-31/64	4.484	113.903	29.4
4-15/32	4.469	113.506	25.2
4-29/64	4.453	113.109	21.0
4-7/16	4.438	112.713	16.8
4-27/64	4.422	112.316	12.6
4-13/32	4.406	111.919	8.4
4-25/64	4.390	111.522	4.2
4-3/8	4.375	111.125	0

BUSHING O.D.



TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-55/64	2.859	72.628	100.0
2-27/32	2.844	72.231	85.8
2-53/64	2.828	71.834	71.5
2-13/16	2.813	71.438	57.2
2-51/64	2.797	71.040	42.9
2-25/32	2.781	70.644	28.6
2-49/64	2.766	70.247	14.3
2-3/4	2.750	69.850	0



PITCH

TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-33/64	8.516	216.297	87.5
8-17/32	8.531	216.694	75.0
8-35/64	8.547	217.091	62.5
8-9/16	8.563	217.488	50.0
8-37/64	8.578	217.884	37.5
8-19/32	8.594	218.281	25.0
8-39/64	8.609	218.678	12.5
8-5/8	8.625	219.075	0

FRONT IDLER FLANGE HEIGHT



TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.016	25.797	95.6
1-1/32	1.031	26.194	91.3
1-3/64	1.047	26.591	86.9
1-1/16	1.063	26.988	82.6
1-5/64	1.078	27.384	78.3
1-3/32	1.094	27.781	73.9
1-7/64	1.109	28.178	69.6
1-1/8	1.125	28.575	65.2
1-9/64	1.141	28.972	60.9
1-5/32	1.156	29.369	56.5
1-11/64	1.172	29.766	52.2
1-3/16	1.188	30.163	47.8
1-13/64	1.203	30.559	43.5
1-7/32	1.219	30.956	39.1
1-15/64	1.234	31.353	34.8
1-1/4	1.250	31.750	30.4
1-17/64	1.266	32.147	26.1
1-9/32	1.281	32.544	21.7
1-19/64	1.297	32.941	17.3
1-5/16	1.313	33.338	13.0
1-21/64	1.328	33.734	8.7
1-11/32	1.344	34.131	4.3
1-23/64	1.359	34.528	0



TRACK ROLLER ROLL DIAMETER

TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-15/32	8.469	215.106	95.0
8-7/16	8.438	214.313	90.0
8-13/32	8.406	213.519	85.0
8-3/8	8.375	212.725	80.0
8-11/32	8.344	211.931	75.0
8-5/16	8.313	211.138	70.0
8-9/32	8.281	210.344	65.0
8-1/4	8.250	209.550	60.0
8-7/32	8.218	208.756	55.0
8-3/16	8.188	207.963	50.0
8-5/32	8.156	207.169	45.0
8-1/8	8.125	206.375	40.0
8-3/32	8.094	205.581	35.0
8-1/16	8.063	204.788	30.0
8-1/32	8.031	203.994	25.0
8	8.000	203.200	20.0
7-31/32	7.969	202.406	15.0
7-15/16	7.938	201.613	10.0
7-29/32	7.906	200.819	5.0
7-7/8	7.875	200.025	0

TRACK ROLLER FLANGE HEIGHT



TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
43/64	.672	17.066	100.0
11/16	.688	17.463	95.0
45/64	.703	17.859	90.0
23/32	.719	18.256	85.0
47/64	.734	18.653	80.0
3/4	.750	19.050	75.0
49/64	.766	19.447	70.0
25/32	.781	19.844	65.0
51/64	.797	20.241	60.0
13/16	.813	20.638	55.0
53/64	.828	21.034	50.0
27/32	.844	21.431	15.0
55/64	.859	21.828	40.0
7/8	.875	22.225	35.0
57/64	.891	22.622	30.0
29/32	.906	23.019	25.0
59/64	.922	23.416	20.0
15/16	.938	23.813	15.0
61/64	.953	24.209	10.0
31/32	.969	24.606	5.0
63/64	.984	25.003	0



FRONT AND REAR TOP IDLER ROLL DIAMETER

TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8	8.000	203.200	100.0
7-31/32	7.969	202.406	94.4
7-15/16	7.938	201.613	88.9
7-29/32	7.906	200.819	83.3
7-7/8	7.875	200.025	77.8
7-27/32	7.844	199.231	72.2
7-13/16	7.813	198.438	66.7
7-25/32	7.781	197.644	61.1
7-3/4	7.750	196.850	55.6
7-23/32	7.719	196.056	50.0
7-11/16	7.688	195.263	44.4
7-21/32	7.656	194.469	38.9
7-5/8	7.625	193.675	33.3
7-19/32	7.594	192.881	27.8
7-9/16	7.563	192.088	22.2
7-17/32	7.531	191.294	16.7
7-1/2	7.500	190.500	11.2
7-15/32	7.469	189.706	5.6
7-7/16	7.438	188.913	0

FRONT AND REAR TOP IDLER FLANGE HEIGHT



TD-20C s.s. s/n 25841 & lower std s/n 25842 & higher

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	94.4
5/8	.625	15.875	88.9
41/64	.641	16.272	83.3
21/32	.656	16.668	77.8
43/64	.672	17.066	72.2
11/16	.688	17.463	66.7
45/64	.703	17.859	61.1
23/32	.719	18.256	55.6
47/64	.734	18.653	50.0
3/4	.750	19.050	44.4
49/64	.766	19.447	38.9
25/32	.781	19.844	33.3
51/64	.797	20.241	27.8
13/16	.813	20.638	22.2
53/64	.828	21.034	16.7
27/32	.844	21.431	11.2
55/64	.859	21.828	5.6
7/8	.875	22.230	0

**INTERNATIONAL HARVESTER
MODEL TD20-C**

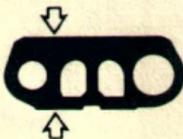
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-19/32	2.594	65.881	100.0
2-9/16	2.562	65.088	95.0
2-1/2	2.500	63.500	91.2
2-7/16	2.438	61.913	87.4
2-3/8	2.375	60.325	83.6
2-5/16	2.313	58.738	79.8
2-1/4	2.250	57.150	76.0
2-3/16	2.188	55.563	72.2
2-1/8	2.125	53.975	68.4
2-1/16	2.063	52.388	64.6
2	2.000	50.800	60.8
1-15/16	1.938	49.213	57.0
1-7/8	1.875	57.625	53.2
1-13/16	1.813	46.038	49.4
1-3/4	1.750	44.450	45.6
1-11/16	1.688	42.863	42.9
1-5/8	1.625	41.275	39.0
1-9/16	1.563	39.688	35.1
1-1/2	1.500	38.100	31.2
1-7/16	1.438	36.513	27.3
1-3/8	1.375	34.925	23.4
1-5/16	1.312	33.338	19.5
1-1/4	1.250	31.750	15.6
1-3/16	1.188	30.163	11.7
1-1/8	1.125	28.575	7.8
1-1/16	1.063	26.988	3.9
1	1.000	25.400	0

TD-20C s/n 25841 & lower

GROUSER HEIGHT



LINK HEIGHT



TD-20C s/n 25841 & lower

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-5/8	4.625	117.475	100.0
4-39/64	4.609	117.078	96.6
4-19/32	4.594	116.681	92.4
4-37/64	4.578	116.284	88.2
4-9/16	4.563	115.888	84.0
4-35/64	4.547	115.491	79.8
4-17/32	4.531	115.094	75.6
4-33/64	4.516	114.697	71.4
4-1/2	4.500	114.300	67.2
4-31/64	4.484	113.903	63.0
4-15/32	4.469	113.506	58.8
4-29/64	4.453	113.109	54.6
4-7/16	4.438	112.713	50.4
4-27/64	4.422	112.316	46.2
4-13/32	4.406	111.919	42.0
4-25/64	4.390	111.522	37.8
4-3/8	4.375	111.125	33.6
4-23/64	4.359	110.728	29.4
4-11/32	4.344	110.331	25.2
4-21/64	4.328	109.934	21.0
4-5/16	4.313	109.538	16.8
4-19/64	4.297	109.141	12.6
4-9/32	4.281	108.744	8.4
4-17/64	4.266	108.347	4.2
4-1/4	4.250	107.950	0

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-39/64	2.609	66.278	100.0
2-19/32	2.594	65.881	85.7
2-37/64	2.578	65.484	71.4
2-9/16	2.563	65.088	57.1
2-35/64	2.547	64.691	42.9
2-17/32	2.531	64.294	28.6
2-33/64	2.516	63.897	14.3
2-1/2	2.500	63.500	0

TD-20C s/n 25841 & lower

BUSHING O.D.





PITCH

TD-20C s/n 25841 & lower

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-31/64	7.484	190.103	100.0
7-1/2	7.500	190.500	88.9
7-33/64	7.516	190.897	77.8
7-17/32	7.531	191.294	66.7
7-35/64	7.547	191.691	55.6
7-9/16	7.563	192.088	44.4
7-37/64	7.578	192.484	33.3
7-19/32	7.594	192.881	22.2
7-39/64	7.609	193.278	11.1
7-5/8	7.625	193.675	0

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.016	25.797	95.6
1-1/32	1.031	26.194	91.3
1-3/64	1.047	26.591	86.9
1-1/16	1.063	26.988	82.6
1-5/64	1.078	27.384	78.3
1-3/32	1.094	27.781	73.9
1-7/64	1.109	28.178	69.6
1-1/8	1.125	28.575	65.2
1-9/64	1.141	28.972	60.9
1-5/32	1.156	29.369	56.5
1-11/64	1.172	29.766	52.2
1-3/16	1.188	30.163	47.8
1-13/64	1.203	30.559	43.5
1-7/32	1.219	30.956	39.1
1-15/64	1.234	31.353	34.8
1-1/4	1.250	31.750	30.4
1-17/64	1.266	32.147	26.1
1-9/32	1.281	32.544	21.7
1-19/64	1.297	32.941	17.3
1-5/16	1.313	33.338	13.0
1-21/64	1.328	33.734	8.7
1-11/32	1.344	34.131	4.3
1-23/64	1.359	34.528	0

TD-20C s/n 25841 & lower

FRONT IDLER
FLANGE HEIGHT

TRACK ROLLER ROLL DIAMETER



TD-20C s/n 25841 & lower

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-15/32	8.469	215.106	95.0
8-7/16	8.438	214.313	90.0
8-13/32	8.406	213.519	85.0
8-3/8	8.375	212.725	80.0
8-11/32	8.344	211.931	75.0
8-5/16	8.313	211.138	70.0
8-9/32	8.281	210.344	65.0
8-1/4	8.250	209.550	60.0
8-7/32	8.218	208.756	55.0
8-3/16	8.188	207.963	50.0
8-5/32	8.156	207.169	45.0
8-1/8	8.125	206.375	40.0
8-3/32	8.094	205.581	35.0
8-1/16	8.063	204.788	30.0
8-1/32	8.031	203.994	25.0
8	8.000	203.200	20.0
7-31/32	7.969	202.406	15.0
7-15/16	7.938	201.613	10.0
7-29/32	7.906	200.819	5.0
7-7/8	7.875	200.025	0



TRACK ROLLER FLANGE HEIGHT

TD-20C s/n 25841 & lower

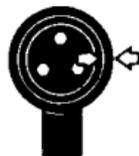
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
43/64	.672	17.066	100.0
11/16	.688	17.463	95.0
45/64	.703	17.859	90.0
23/32	.719	18.256	85.0
47/64	.734	18.653	80.0
3/4	.750	19.050	75.0
49/64	.766	19.447	70.0
25/32	.781	19.844	65.0
51/64	.797	20.241	60.0
13/16	.813	20.638	55.0
53/64	.828	21.034	50.0
27/32	.844	21.431	45.0
55/64	.859	21.828	40.0
7/8	.875	22.225	35.0
57/64	.891	22.622	30.0
29/32	.906	23.019	25.0
59/64	.922	23.416	20.0
15/16	.938	23.813	15.0
61/64	.953	24.209	10.0
31/32	.969	24.606	5.0
63/64	.984	25.003	0

**FRONT AND REAR
TOP IDLER
ROLL DIAMETER**



TD-20C s/n 25841 & lower

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8	8.000	203.200	100.0
7-31/32	7.969	202.406	94.4
7-15/16	7.938	201.613	88.9
7-29/32	7.906	200.819	83.3
7-7/8	7.875	200.025	77.8
7-27/32	7.844	199.231	72.2
7-13/16	7.813	198.438	66.7
7-25/32	7.781	197.644	61.1
7-3/4	7.750	196.850	55.6
7-23/32	7.719	196.056	50.0
7-11/16	7.688	195.263	44.4
7-21/32	7.656	194.469	38.9
7-5/8	7.625	193.675	33.3
7-19/32	7.594	192.881	27.8
7-9/16	7.563	192.088	22.2
7-17/32	7.531	191.294	16.7
7-1/2	7.500	190.500	11.2
7-15/32	7.469	189.706	5.6
7-7/16	7.438	188.913	0

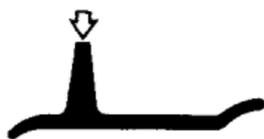


FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-20C s/n 25841 & lower

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	94.4
5/8	.625	15.875	88.9
41/64	.641	16.272	83.3
21/32	.656	16.669	77.8
43/64	.672	17.066	72.2
11/16	.688	17.463	66.7
45/64	.703	17.859	61.1
23/32	.719	18.256	55.6
47/64	.734	18.653	50.0
3/4	.750	19.050	44.4
49/64	.766	19.447	38.9
25/32	.781	19.844	33.3
51/64	.797	20.241	27.8
13/16	.813	20.638	22.2
53/64	.828	21.034	16.7
27/32	.844	21.431	11.2
55/64	.859	21.828	5.6
7/8	.875	22.230	0

**INTERNATIONAL HARVESTER
MODEL TD20-E**

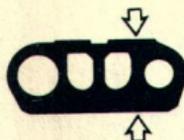


GROUSER HEIGHT

TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-5/8	2.625	66.675	100.0
2-9/16	2.563	67.088	96.2
2-1/2	2.500	63.500	92.3
2-7/16	2.438	61.913	88.5
2-3/8	2.375	60.325	84.6
2-5/16	2.313	58.738	80.8
2-1/4	2.250	57.150	76.9
2-3/16	2.188	55.563	73.1
2-1/8	2.125	53.975	69.2
2-1/16	2.063	52.388	65.4
2	2.000	50.400	61.5
1-15/16	1.938	49.213	57.7
1-7/8	1.875	47.625	53.9
1-13/16	1.813	46.038	50.0
1-3/4	1.750	44.450	46.2
1-11/16	1.688	42.863	42.3
1-5/8	1.625	41.275	38.5
1-9/16	1.563	39.688	34.6
1-1/2	1.500	38.100	30.8
1-7/16	1.438	36.513	26.9
1-3/8	1.375	34.925	23.1
1-5/16	1.313	33.338	19.2
1-1/4	1.250	31.750	15.4
1-3/16	1.188	30.163	11.5
1-1/8	1.125	28.575	7.7
1-1/16	1.063	26.988	3.9
1	1.000	25.400	0

LINK HEIGHT



TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5	5.000	127.000	100.0
4-63/64	4.984	126.603	96.4
4-31/32	4.969	126.206	92.8
4-61/64	4.953	125.809	89.3
4-15/16	4.938	125.413	85.7
4-59/64	4.922	125.016	82.1
4-29/32	4.906	124.619	78.6
4-57/64	4.891	124.222	75.0
4-7/8	4.875	123.825	71.4
4-55/64	4.859	123.428	67.8
4-27/32	4.844	123.031	64.3
4-53/64	4.828	122.634	60.7
4-13/16	4.813	122.238	57.1
4-51/64	4.797	121.841	53.6
4-25/32	4.781	121.444	50.0
4-49/64	4.766	121.047	46.4
4-3/4	4.750	120.650	42.9
4-47/64	4.734	120.253	39.3
4-23/32	4.719	119.856	35.7
4-45/64	4.703	119.460	32.1
4-11/16	4.688	119.063	28.6
4-43/64	4.671	118.666	25.0
4-21/32	4.656	118.269	21.4
4-41/64	4.641	117.872	17.9
4-5/8	4.625	117.475	14.3
4-19/32	1.594	116.681	10.7
4-9/16	4.563	115.888	7.1
4-17/32	1.531	115.094	3.6
4-1/2	4.500	114.300	0

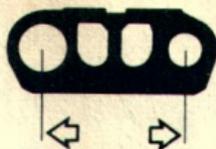


BUSHING O.D.

TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-55/64	2.859	72.628	100.0
2-27/32	2.844	72.231	85.7
2-53/64	2.828	71.834	71.4
2-13/16	2.813	71.438	57.1
1-51/64	2.797	71.041	42.9
2-25/32	2.781	70.644	28.6
2-49/64	2.766	70.247	14.3
2-3/4	2.750	69.850	0

PITCH



TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-33/64	8.516	216.297	87.5
8-17/32	8.531	216.694	75.0
8-35/64	8.547	217.091	62.5
8-9/16	8.563	217.488	50.0
8-37/64	8.578	217.884	37.5
8-19/32	8.594	218.281	25.0
8-39/64	8.609	218.678	12.5
8-5/8	8.625	219.075	0



FRONT IDLER FLANGE HEIGHT

TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
29/32	.906	23.019	100.0
15/16	.938	23.813	92.3
31/32	.969	24.606	84.6
1	1.000	25.400	76.9
1-1/32	1.031	26.194	69.2
1-1/16	1.063	26.988	61.5
1-3/32	1.094	27.781	53.8
1-1/8	1.125	28.575	46.2
1-5/32	1.156	29.369	38.5
1-3/16	1.188	30.163	30.8
1-7/32	1.219	30.956	23.1
1-1/4	1.250	31.750	15.4
1-9/32	1.281	32.544	7.7
1-5/16	1.313	33.338	0

TRACK ROLLER ROLLING DIAMETER



TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9	9.000	228.600	100.0
8-31/32	8.969	227.806	95.8
8-15/16	8.938	227.013	91.7
8-29/32	8.906	226.219	87.5
8-7/8	8.875	225.425	83.3
8-27/32	8.859	224.631	79.2
8-13/16	8.828	223.838	75.0
8-25/32	8.797	223.044	70.8
8-3/4	8.750	222.250	66.7
8-23/32	8.719	221.456	62.5
8-11/16	8.688	220.663	58.3
8-21/32	8.656	219.869	54.2
8-5/8	8.625	219.075	50.0
8-19/32	8.594	218.281	45.8
8-9/16	8.563	217.488	41.7
8-17/32	8.531	216.694	37.5
8-1/2	8.500	215.900	33.3
8-15/32	8.469	215.106	29.2
8-7/16	8.438	214.313	25.0
8-13/32	8.406	213.519	20.8
8-3/8	8.375	212.725	16.7
8-11/32	8.344	211.931	12.5
8-5/16	8.313	211.138	8.3
8-9/32	8.281	210.344	4.3
8-1/4	8.250	209.550	0



TRACK ROLLER FLANGE HEIGHT

TD-20E

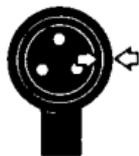
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
23/32	.719	18.256	100.0
47/64	.734	18.653	95.7
3/4	.750	19.050	91.3
49/64	.766	19.447	87.0
25/32	.781	19.844	82.6
51/64	.797	20.241	78.3
13/16	.813	20.638	73.9
53/64	.828	21.034	69.6
27/32	.844	21.431	65.2
55/64	.859	21.828	60.9
7/8	.875	22.225	56.5
57/64	.891	22.622	52.2
29/32	.906	23.019	47.8
59/64	.922	23.416	43.5
15/16	.938	23.813	39.1
61/64	.953	24.209	34.8
31/32	.969	24.606	30.4
63/64	.984	25.003	26.1
1-1/64	1.016	25.797	21.7
1-1/32	1.031	26.194	17.4
1-3/64	1.047	26.591	13.0
1-1/16	1.063	26.988	8.7
1-5/64	1.078	27.384	4.3
1-3/32	1.094	27.781	0

FRONT AND REAR
TOP IDLER
ROLL DIAMETER



TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-1/2	7.500	190.500	100.0
7-15/32	7.969	189.706	95.8
7-7/16	7.438	188.913	91.7
7-13/32	7.406	188.119	87.5
7-3/8	7.375	187.325	83.3
7-11/32	7.344	186.531	79.2
7-5/16	7.313	185.738	75.0
7-9/32	7.281	184.944	70.8
7-1/4	7.250	184.150	66.7
7-7/32	7.219	183.356	62.5
7-3/16	7.188	182.563	58.3
7-5/32	7.156	181.768	54.2
7-1/8	7.125	180.975	50.0
7-3/32	7.094	180.181	45.8
7-1/16	7.063	179.388	41.7
7-1/32	7.031	178.594	37.5
7	7.000	177.800	33.3
6-31/32	6.969	177.006	29.2
6-15/16	6.938	176.213	25.0
6-29/32	6.906	175.419	20.8
6-7/8	6.875	174.625	16.7
6-27/32	6.844	173.831	12.5
6-13/16	6.813	173.038	8.3
6-25/32	6.781	172.244	4.2
6-3/4	6.750	171.450	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-20E

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	95.8
5/8	.625	15.875	91.7
41/64	.641	16.272	87.5
21/32	.656	16.669	83.3
43/64	.672	17.066	79.2
11/16	.688	17.463	75.0
45/64	.703	17.860	70.8
23/32	.719	18.256	66.7
47/64	.734	18.653	62.5
3/4	.750	18.653	58.3
49/64	.766	19.447	54.2
25/32	.781	19.844	50.0
51/64	.797	20.241	45.8
13/16	.813	20.638	41.7
53/64	.828	21.034	37.5
27/32	.844	21.431	33.3
55/64	.859	21.828	29.2
7/8	.875	22.225	25.0
57/64	.891	22.622	20.8
29/32	.906	23.019	16.7
59/64	.922	23.416	12.5
15/16	.938	23.813	8.3
61/64	.953	24.209	4.2
31/32	.969	24.606	0

**INTERNATIONAL HARVESTER
MODEL 250, 250-B, 250-C**

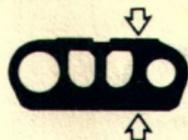


GROUSER HEIGHT

250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-1/16	1.016	25.440	100.0
1-1/32	1.031	25.479	96.0
1	1.000	25.400	92.0
31/32	.969	24.606	88.0
15/16	.938	23.813	84.0
29/32	.906	23.019	80.0
7/8	.875	22.225	76.0
27/32	.844	21.431	72.0
13/16	.813	20.638	68.0
25/32	.781	19.844	64.0
3/4	.750	19.050	60.0
23/32	.719	18.256	56.0
11/16	.688	17.463	52.0
21/32	.656	16.669	48.0
5/8	.625	15.875	44.0
19/32	.594	15.081	40.0
9/16	.563	14.288	36.0
17/32	.531	13.494	32.0
1/2	.500	12.700	28.0
15/32	.469	11.906	24.0
7/16	.438	11.113	20.0
13/32	.406	10.319	16.0
3/8	.375	9.525	12.0
11/32	.344	8.731	8.0
5/16	.313	7.938	4.0
9/32	.281	7.144	0

LINK HEIGHT



250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
4-5/8	4.625	117.475	100.0
4-39/64	4.609	111.078	96.6
4-19/32	4.594	116.681	92.4
4-37/64	4.578	116.284	88.2
4-9/16	4.563	115.888	84.0
4-35/64	4.547	115.491	79.8
4-17/32	4.531	115.094	75.6
4-33/64	4.516	114.697	71.4
4-1/2	4.500	114.300	67.2
4-31/64	4.484	113.903	63.0
4-15/32	4.469	113.506	58.8
4-29/64	4.453	113.109	54.6
4-7/16	4.438	112.713	50.4
4-27/64	4.422	112.316	46.2
4-13/32	4.406	111.919	42.0
4-25/64	4.390	111.522	37.8
4-3/8	4.375	111.125	33.6
4-23/64	4.359	110.728	29.4
4-11/32	4.344	110.331	25.2
4-21/64	4.328	109.934	21.0
4-5/16	4.313	109.538	16.8
4-19/64	4.297	109.141	12.6
4-9/32	4.281	108.744	8.4
4-17/64	4.266	108.347	4.2
4-1/4	4.250	107.950	0

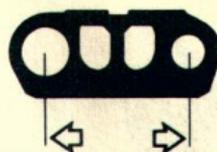


BUSHING O.D.

250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-39/64	2.609	66.278	100.0
2-19/32	1.594	65.881	85.7
2-37/64	2.578	65.484	71.4
2-9/16	2.563	65.088	57.1
2-35/64	2.547	64.691	42.9
2-17/32	2.531	64.294	28.6
2-33/64	2.516	63.897	14.3
2-1/2	2.500	63.500	0

PITCH



250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
7-31/64	7.484	190.103	100.0
7-1/2	7.500	190.500	88.9
7-33/64	7.516	190.897	77.8
7-17/32	7.531	191.294	66.7
7-35/64	7.547	191.691	55.6
7-9/16	7.563	192.088	44.4
7-37/64	7.578	192.484	33.3
7-19/32	7.594	192.881	22.2
7-39/64	7.609	193.278	11.1
7-5/8	7.625	193.675	0



FRONT IDLER FLANGE HEIGHT

250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1	1.000	25.400	100.0
1-1/64	1.016	25.797	95.6
1-1/32	1.031	26.194	91.3
1-3/64	1.047	26.591	86.9
1-1/16	1.063	26.988	82.6
1-5/64	1.078	27.384	78.3
1-3/32	1.094	27.781	73.9
1-7/64	1.109	28.178	69.6
1-1/8	1.125	28.575	65.2
1-9/64	1.141	28.972	60.9
1-5/32	1.156	29.369	56.5
1-11/64	1.172	29.766	52.2
1-3/16	1.188	30.163	47.8
1-13/64	1.203	30.559	43.5
1-7/32	1.219	30.956	39.1
1-15/64	1.234	31.353	34.8
1-1/4	1.250	31.750	30.4
1-17/64	1.266	32.147	26.1
1-9/32	1.281	32.544	21.7
1-19/64	1.297	32.941	17.3
1-5/16	1.313	33.338	13.0
1-21/64	1.328	33.734	8.7
1-11/32	1.344	34.131	4.3
1-23/64	1.359	34.528	0

TRACK ROLLER ROLL DIAMETER



250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.000	215.900	100.0
8-15/32	8.469	215.106	95.0
8-7/16	8.438	214.313	90.0
8-13/32	8.406	213.519	85.0
8-3/8	8.375	212.725	80.0
8-11/32	8.344	211.931	75.0
8-5/16	8.313	211.138	70.0
8-9/32	8.281	210.344	65.0
8-1/4	8.250	209.550	60.0
8-7/32	8.218	208.756	55.0
8-3/16	8.188	207.963	50.0
8-5/32	8.156	207.169	45.0
8-1/8	8.125	206.375	40.0
8-3/32	8.094	205.581	35.0
8-1/16	8.063	204.788	30.0
8-1/32	8.031	203.994	25.0
8	8.000	203.200	20.0
7-31/32	7.969	202.406	15.0
7-15/16	7.938	201.613	10.0
7-39/32	7.906	200.819	5.0
7-7/8	7.875	200.025	0



TRACK ROLLER FLANGE HEIGHT

250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
43/64	.672	17.066	100.0
11/16	.688	17.463	95.0
45/64	.703	17.859	90.0
23/32	.719	18.256	85.0
47/64	.734	18.653	80.0
3/4	.750	19.050	75.0
49/64	.766	19.447	70.0
25/32	.781	19.844	65.0
51/64	.797	20.241	60.0
13/16	.813	20.638	55.0
53/64	.828	21.034	50.0
27/32	.844	21.431	45.0
55/64	.859	21.828	40.0
7/8	.875	22.225	35.0
57/64	.891	22.622	30.0
29/32	.906	23.019	25.0
59/64	.922	23.416	20.0
15/16	.938	23.813	15.0
61/64	.953	24.209	10.0
31/32	.969	24.606	5.0
63/64	.984	25.003	0

**FRONT AND REAR
TOP IDLER
ROLL DIAMETER**



250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8	8.000	203.200	100.0
7-31/32	7.969	202.406	94.4
7-15/16	7.938	201.613	88.9
7-29/32	7.906	200.819	83.3
7-7/8	7.875	200.025	77.8
7-27/32	7.844	199.231	72.2
7-13/16	7.813	198.438	66.7
7-25/32	7.781	197.644	61.1
7-3/4	7.750	196.850	55.6
7-23/32	7.719	196.056	50.0
7-11/16	7.688	195.263	44.4
7-21/32	7.656	194.469	38.9
7-5/8	7.625	193.675	33.3
7-19/32	7.594	192.881	27.8
7-9/16	7.563	192.088	22.2
7-17/32	7.531	191.294	16.7
7-1/2	7.500	190.500	11.2
7-15/32	7.469	189.706	5.6
7-7/16	7.438	188.913	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

250, 250-B, 250-C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	94.4
5/8	.625	15.875	88.9
41/64	.641	16.272	83.3
21/32	.656	16.669	77.8
43/64	.672	17.066	72.2
11/16	.688	17.463	66.7
45/64	.703	17.859	61.1
23/32	.719	18.256	55.6
47/64	.734	18.653	50.0
3/4	.750	19.050	44.4
49/64	.766	19.447	38.9
25/32	.781	19.844	33.3
51/64	.797	20.241	27.8
13/16	.813	20.638	22.2
53/64	.828	21.034	16.7
27/32	.844	21.431	11.2
55/64	.859	21.828	5.6
7/8	.875	22.230	0

**INTERNATIONAL HARVESTER
MODEL TD25-B**

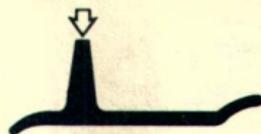


GROUSER HEIGHT (STD.)

TD-25B

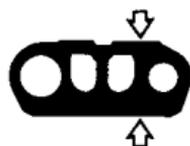
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-5/8	2.625	66.675	100.0
2-9/16	2.563	65.088	96.2
2-1/2	2.500	63.500	92.3
2-7/16	2.438	61.913	88.5
2-3/8	2.375	60.325	84.6
2-5/16	2.313	58.738	80.8
2-1/4	2.250	57.150	76.9
2-3/16	2.188	55.563	73.1
2-1/8	2.125	53.975	69.2
2-1/16	2.063	52.388	65.4
2	2.000	50.400	61.5
1-15/16	1.938	49.213	57.7
1-7/8	1.875	47.625	53.9
1-13/16	1.813	46.038	50.0
1-3/4	1.750	44.450	46.2
1-11/16	1.688	42.863	42.3
1-5/8	1.625	41.275	38.5
1-9/16	1.563	39.688	34.6
1-1/2	1.500	38.100	30.8
1-7/16	1.438	36.513	26.9
1-3/8	1.375	34.925	23.1
1-5/16	1.313	33.338	19.2
1-1/4	1.250	31.750	15.4
1-3/16	1.188	30.163	11.5
1-1/8	1.125	28.575	7.7
1-1/16	1.063	26.988	3.9
1	1.000	25.400	0

GROUSER HEIGHT (S.S.)



TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-15/16	2.938	74.613	96.6
2-7/8	2.875	73.025	93.1
2-13/16	2.813	71.438	89.7
2-3/4	2.750	69.850	86.2
2-11/16	2.688	68.263	82.8
2-5/8	2.625	66.675	79.3
2-9/16	2.563	65.088	75.9
2-1/2	2.500	63.500	72.4
2-7/16	2.438	61.913	69.0
2-3/8	2.375	60.325	65.5
2-5/16	2.313	58.738	62.1
2-1/4	2.250	57.150	58.6
2-3/16	2.188	55.563	55.2
2-1/8	2.125	53.975	51.7
2-1/16	2.063	53.388	48.3
2	2.000	50.800	44.8
1-15/16	1.938	49.213	41.4
1-7/8	1.875	47.625	37.9
1-13/16	1.813	46.038	34.5
1-3/4	1.750	44.450	31.0
1-11/16	1.688	42.863	27.6
1-5/8	1.625	41.275	24.1
1-9/16	1.563	39.688	20.7
1-1/2	1.500	38.100	17.2
1-7/16	1.438	36.513	13.8
1-3/8	1.375	34.930	10.3
1-5/16	1.313	33.338	6.9
1-1/4	1.250	31.750	3.5
1-3/16	1.188	30.163	0



LINK HEIGHT

TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5	5.000	127.000	100.0
4-63/64	4.984	126.603	95.8
4-31/32	4.969	126.206	91.7
4-61/64	4.953	125.809	87.5
4-15/16	4.938	125.413	83.3
4-59/64	4.922	125.016	79.2
4-29/32	4.906	124.619	75.0
4-57/64	4.891	124.222	70.8
4-7/8	4.875	123.825	66.7
4-55/64	4.859	123.428	62.5
4-27/32	4.844	123.031	58.3
4-53/64	4.828	122.634	54.2
4-13/16	4.813	122.238	50.0
4-51/64	4.797	121.841	45.8
4-25/32	4.781	121.444	41.7
4-49/64	4.766	121.047	37.5
4-3/4	4.750	120.650	33.3
4-47/64	4.734	120.253	29.2
4-23/32	4.719	119.856	25.0
4-45/64	4.703	119.460	20.8
4-11/16	4.688	119.063	16.7
4-43/64	4.671	118.666	12.5
4-21/32	4.656	118.269	8.3
4-41/64	4.641	117.872	4.2
4-5/8	4.625	117.475	0

BUSHING O.D.



TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
2-55/64	2.859	72.628	100.0
2-27/32	2.844	72.231	85.7
2-53/64	2.828	71.834	71.4
2-13/16	2.813	71.438	57.1
2-51/64	2.797	71.041	42.9
2-25/32	2.781	70.644	28.6
2-49/64	2.766	70.247	14.3
2-3/4	2.750	69.850	0



PITCH

TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-1/2	8.500	215.900	100.0
8-33/64	8.516	216.297	87.5
8-17/32	8.531	216.694	75.0
8-35/64	8.547	217.091	62.5
8-9/16	8.563	217.488	50.0
8-37/64	8.578	217.884	37.5
8-19/32	8.594	218.281	25.0
8-39/64	8.609	218.678	12.5
8-5/8	8.625	219.075	0

FRONT IDLER FLANGE HEIGHT



TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-1/4	1.250	31.750	100.0
1-17/64	1.266	32.147	95.8
1-9/32	1.281	32.544	91.7
1-9/64	1.297	32.941	87.5
1-5/16	1.313	33.338	83.3
1-21/64	1.328	33.734	79.2
1-11/32	1.344	34.131	75.0
1-23/64	1.359	34.528	70.8
1-3/8	1.375	34.925	66.7
1-25/64	1.391	34.322	62.5
1-13/32	1.406	35.719	58.3
1-27/64	1.422	36.116	54.2
1-7/16	1.438	36.513	50.0
1-29/64	1.453	36.909	45.8
1-15/32	1.469	37.306	41.7
1-31/64	1.484	37.703	37.5
1-1/2	1.500	38.100	33.3
1-33/64	1.516	38.497	29.2
1-17/32	1.531	38.894	25.0
1-35/64	1.547	39.291	20.8
1-9/16	1.563	39.688	16.7
1-37/64	1.578	40.084	12.5
1-19/32	1.594	40.481	8.3
1-39/64	1.609	40.878	4.2
1-5/8	1.625	41.275	0



TRACK ROLLER ROLL DIAMETER

TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9-1/2	9.500	241.300	100.0
9-15/32	9.469	240.506	95.8
9-7/16	9.438	239.713	91.7
9-13/32	9.406	238.919	87.5
9-3/8	9.375	238.125	83.3
9-11/32	9.344	237.331	79.2
9-5/16	9.313	236.538	75.0
9-9/32	9.281	235.744	70.8
9-1/4	9.250	234.950	66.7
9-7/32	9.219	234.156	62.5
9-3/16	9.188	233.363	58.3
9-5/32	9.156	232.568	54.2
9-1/8	9.125	231.775	50.0
9-3/32	9.094	230.981	45.8
9-1/16	9.063	230.188	41.7
9-1/32	9.031	229.394	37.5
9	9.000	228.600	33.3
8-31/32	8.953	227.806	29.2
8-15/16	8.938	227.013	25.0
8-29/32	8.906	226.219	20.8
8-7/8	8.875	225.425	16.7
8-27/32	8.843	224.631	12.5
8-13/16	8.813	223.837	8.3
8-25/32	8.781	223.044	4.2
8-49/64	8.766	222.647	0

TRACK ROLLER FLANGE HEIGHT



TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
23/32	.719	18.256	100.0
47/64	.734	18.653	95.7
3/4	.750	19.050	91.3
49/64	.766	19.447	87.0
25/32	.781	19.844	82.6
51/64	.797	20.241	78.3
13/16	.813	20.638	73.9
53/64	.828	21.034	69.6
27/32	.844	21.431	65.2
55/64	.859	21.828	60.9
7/8	.875	22.225	56.5
57/64	.891	22.622	52.2
29/32	.906	23.019	47.8
59/64	.922	23.416	43.5
15/16	.938	23.813	39.1
61/64	.953	24.209	34.8
31/32	.969	24.606	30.4
63/64	.984	25.003	26.1
1-1/64	1.016	25.797	21.7
1-1/32	1.031	26.194	17.4
1-3/64	1.047	26.591	13.0
1-1/16	1.063	26.988	8.7
1-5/64	1.078	27.384	4.3
1-3/32	1.094	27.781	0



FRONT AND REAR TOP IDLER ROLL DIAMETER

TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-13/64	8.219	208.756	100.0
8-3/16	8.188	207.963	96.0
8-5/32	8.156	207.169	92.0
8-1/8	8.125	206.375	88.0
8-3/32	8.094	205.581	84.0
8-1/16	8.063	204.788	80.0
8-1/32	8.031	203.994	76.0
8	8.000	203.200	72.0
7-31/32	7.969	202.406	68.0
7-15/16	7.938	201.613	64.0
7-29/32	7.906	200.819	60.0
7-7/8	7.875	200.025	56.0
7-27/32	7.844	199.231	52.0
7-13/16	7.813	198.438	48.0
7-25/32	7.781	197.644	44.0
7-3/4	7.750	196.850	40.0
7-23/32	7.719	196.056	36.0
7-11/16	7.688	195.263	32.0
7-21/32	7.656	194.469	28.0
7-5/8	7.625	193.675	24.0
7-19/32	7.594	192.881	20.0
7-9/16	7.563	193.088	16.0
7-17/32	7.531	191.294	12.0
7-1/2	7.500	190.500	8.0
7-15/32	7.469	189.706	4.0
7-7/16	7.438	188.913	0

FRONT AND REAR TOP IDLER FLANGE HEIGHT



TD-25B

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	95.8
5/8	.625	15.875	91.7
41/64	.641	16.272	87.5
21/32	.656	16.669	83.3
43/64	.672	17.066	79.2
11/16	.688	17.463	75.0
45/64	.703	17.860	70.8
23/32	.719	18.256	66.7
47/64	.734	18.653	62.5
3/4	.750	18.653	58.3
49/64	.766	19.447	54.2
25/32	.781	19.844	50.0
51/64	.797	20.241	45.8
13/16	.813	20.638	41.7
53/64	.828	21.034	37.5
27/32	.844	21.431	33.3
55/64	.859	21.828	29.2
7/8	.875	22.225	25.0
57/64	.891	22.622	20.8
29/32	.906	23.019	16.7
59/64	.922	23.416	12.5
15/16	.938	23.813	8.3
61/64	.953	24.209	4.2
31/32	.969	24.606	0

**INTERNATIONAL HARVESTER
MODEL TD25-C**

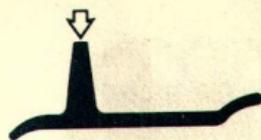


GROUSER HEIGHT (STD.)

TD-25C

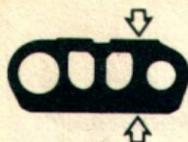
FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-15/16	2.938	74.613	96.6
2-7/8	2.875	73.025	93.1
2-13/16	2.813	71.438	89.7
2-3/4	2.750	69.850	86.2
2-11/16	2.688	68.263	82.8
2-5/8	2.625	66.675	79.3
2-9/16	2.563	65.088	75.9
2-1/2	2.531	63.500	72.4
2-7/16	2.438	61.913	69.0
2-3/8	2.375	60.325	65.5
2-5/16	2.313	58.737	62.1
2-1/4	2.250	57.150	58.6
2-3/16	2.188	55.563	55.2
2-1/8	2.125	53.975	51.7
2-1/16	2.063	52.388	48.3
2	2.000	50.800	44.8
1-15/16	1.938	49.213	41.4
1-7/8	1.875	47.625	37.9
1-13/16	1.813	46.038	34.5
1-3/4	1.750	44.450	31.0
1-11/16	1.688	42.863	27.6
1-5/8	1.625	41.275	24.2
1-9/16	1.563	39.688	20.7
1-1/2	1.500	38.100	17.3
1-7/16	1.438	36.513	13.8
1-3/8	1.375	34.925	10.4
1-5/16	1.313	33.338	6.9
1-1/4	1.250	31.750	3.5
1-3/16	1.188	30.163	0

GROUSER HEIGHT (S.S.)



TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-3/32	3.125	79.375	100.0
3-1/16	3.063	77.788	96.8
3	3.000	76.200	93.6
2-15/16	2.938	74.613	90.3
2-7/8	2.875	73.025	87.1
2-13/16	2.813	71.438	83.9
2-3/4	2.750	69.850	80.7
2-11/16	2.688	68.263	77.4
2-5/8	2.625	66.675	74.2
2-9/16	2.563	65.088	71.0
2-1/2	2.500	63.500	67.7
2-7/16	2.438	61.913	64.5
2-3/8	2.375	60.325	61.3
2-5/16	2.313	58.737	58.1
2-1/4	2.250	57.150	54.8
2-3/16	2.188	55.563	51.6
2-1/8	2.125	53.975	48.4
2-1/16	2.063	52.388	45.2
2	2.000	50.800	41.9
1-15/16	1.938	49.213	38.7
1-7/8	1.875	47.625	35.5
1-13/16	1.813	46.038	32.3
1-3/4	1.750	44.450	29.0
1-11/16	1.688	42.863	25.8
1-5/8	1.625	41.275	22.6
1-9/16	1.563	39.688	19.4
1-1/2	1.500	38.100	16.1
1-7/16	1.438	36.513	12.9
1-3/8	1.375	34.925	9.7
1-5/16	1.313	33.338	6.5
1-1/4	1.250	31.750	3.2
1-3/16	1.188	30.163	0



LINK HEIGHT

TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-31/64	5.484	139.303	95.8
5-15/32	5.469	138.906	91.7
5-29/64	5.453	138.509	87.5
5-7/16	5.438	138.113	83.3
5-27/64	5.422	137.716	79.2
5-13/32	5.406	137.319	75.0
5-25/64	5.391	136.922	70.8
5-3/8	5.375	136.525	66.7
5-23/64	5.359	136.128	62.5
5-11/32	1.344	135.731	58.3
5-21/64	5.328	135.334	54.2
5-5/16	5.313	134.938	50.0
5-19/64	5.297	134.541	45.8
5-9/32	5.281	134.144	41.7
5-17/64	5.266	133.747	37.5
5-1/4	5.250	133.350	33.3
5-15/64	5.234	132.953	29.2
5-7/32	5.219	132.556	25.0
5-13/64	5.203	132.159	20.8
5-3/16	5.188	131.763	16.7
5-11/64	5.172	131.366	12.5
5-5/32	5.156	130.969	8.3
5-9/64	5.141	130.572	4.2
5-1/8	5.125	130.175	0

BUSHING O.D.



TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-15/64	3.234	82.153	100.0
3-7/32	3.219	81.756	85.7
3-13/64	3.203	81.359	71.4
3-3/16	3.188	80.963	57.1
3-11/64	3.172	80.566	42.9
3-5/32	3.156	80.169	28.6
3-9/64	3.141	79.772	14.3
3-1/8	3.125	79.375	0



PITCH

TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9-55/64	9.859	250.428	100.0
9-7/8	9.875	250.825	87.5
9-57/64	9.891	251.222	75.0
9-29/32	9.906	251.619	62.5
9-59/64	9.922	252.016	50.0
9-15/16	9.938	252.413	37.5
9-61/64	9.953	252.809	25.0
9-31/32	9.969	253.206	12.5
9-63/64	9.984	253.603	0

FRONT IDLER FLANGE HEIGHT



TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-1/4	1.250	31.750	100.0
1-17/64	1.266	32.147	95.7
1-9/32	1.281	32.544	91.3
1-19/64	1.297	32.941	87.0
1-5/16	1.313	33.338	82.6
1-21/64	1.328	33.734	78.3
1-11/32	1.344	34.131	73.9
1-23/64	1.359	34.528	69.6
1-3/8	1.375	34.925	65.2
1-25/64	1.391	35.322	60.9
1-13/32	1.406	35.719	56.5
1-27/64	1.422	36.116	52.2
1-7/16	1.438	36.513	47.8
1-29/64	1.453	36.909	43.5
1-15/32	1.469	37.306	39.1
1-31/64	1.484	37.703	34.8
1-1/2	1.500	38.100	30.4
1-33/64	1.516	38.497	26.1
1-17/32	1.531	38.894	21.7
1-35/64	1.547	39.291	17.4
1-9/16	1.563	39.688	13.0
1-37/64	1.578	40.084	8.7
1-19/32	1.594	40.481	4.3
1-39/64	1.609	40.878	0



TRACK ROLLER ROLL DIAMETER

TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9-1/2	9.500	241.300	100.0
9-15/32	9.469	240.506	95.8
9-7/16	9.438	239.713	91.7
9-13/32	9.406	238.919	87.5
9-3/8	9.375	238.125	83.3
9-11/32	9.344	237.331	79.2
9-5/16	9.313	236.538	75.0
9-9/32	9.281	235.744	70.8
9-1/4	9.250	234.950	66.7
9-7/32	9.219	234.156	62.5
9-3/16	9.188	233.363	58.3
9-5/32	9.156	232.568	54.2
9-1/8	9.125	231.775	50.0
9-3/32	9.094	230.981	45.8
9-1/16	9.063	230.188	41.7
9-1/32	9.031	229.394	37.5
9	9.000	228.600	33.3
8-31/32	8.953	227.806	29.2
8-15/16	8.938	227.013	25.0
8-29/32	8.906	226.219	20.8
8-7/8	8.875	225.425	16.7
8-27/32	8.843	224.631	12.5
8-13/16	8.813	223.837	8.3
8-25/32	8.781	223.044	4.2
8-49/64	8.766	222.647	0

TRACK ROLLER FLANGE HEIGHT



TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
23/32	.719	18.256	100.0
47/64	.734	18.653	95.7
3/4	.750	19.050	91.3
49/64	.766	19.447	87.0
25/32	.781	19.844	82.6
51/64	.797	20.241	78.3
13/16	.813	20.638	73.9
53/64	.828	21.034	69.6
27/32	.844	21.431	65.2
55/64	.859	21.828	60.9
7/8	.875	22.225	56.5
57/64	.891	22.622	52.2
29/32	.906	23.019	47.8
59/64	.922	23.416	43.5
15/16	.938	23.813	39.1
61/64	.953	24.209	34.8
31/32	.969	24.606	30.4
63/64	.984	25.003	26.1
1-1/64	1.016	25.797	21.7
1-1/32	1.031	26.194	17.4
1-3/64	1.047	26.591	13.0
1-1/16	1.063	26.988	8.7
1-5/64	1.078	27.384	4.3
1-3/32	1.094	27.781	0



FRONT AND REAR TOP IDLER ROLL DIAMETER

TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-13/64	8.219	208.756	100.0
8-3/16	8.188	207.963	96.0
8-5/32	8.156	207.169	92.0
8-1/8	8.125	206.375	88.0
8-3/32	8.094	205.581	84.0
8-1/16	8.063	204.788	80.0
8-1/32	8.031	203.994	76.0
8	8.000	203.200	72.0
7-31/32	7.969	202.406	68.0
7-15/16	7.938	201.613	64.0
7-29/32	7.906	200.819	60.0
7-7/8	7.875	200.025	56.0
7-27/32	7.844	199.231	52.0
7-13/16	7.813	198.438	48.0
7-25/32	7.781	197.644	44.0
7-3/4	7.750	196.850	40.0
7-23/32	7.719	196.056	36.0
7-11/16	7.688	195.263	32.0
7-21/32	7.656	194.469	28.0
7-5/8	7.625	193.675	24.0
7-19/32	7.594	192.881	20.0
7-9/16	7.563	192.088	16.0
7-17/32	7.531	191.294	12.0
7-1/2	7.500	190.500	8.0
7-15/32	7.469	189.706	4.0
7-7/16	7.438	188.913	0

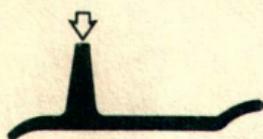
**FRONT AND REAR
TOP IDLER
FLANGE HEIGHT**



TD-25C

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	95.8
5/8	.625	15.875	91.7
41/64	.641	16.272	87.5
21/32	.656	16.669	83.3
43/64	.672	17.066	79.2
11/16	.688	17.463	75.0
45/64	.703	17.859	70.8
23/32	.719	18.256	66.7
47/64	.734	18.653	62.5
3/4	.750	19.050	58.3
49/64	.766	19.447	54.2
25/32	.781	19.844	50.0
51/64	.797	20.241	45.8
13/16	.813	20.638	41.7
53/64	.828	21.034	37.5
27/32	.844	21.431	33.3
55/64	.859	21.828	29.2
7/8	.875	22.225	25.0
57/64	.891	22.622	20.8
29/32	.906	23.019	16.7
59/64	.922	23.416	12.5
15/16	.938	23.813	8.3
61/64	.953	24.209	4.2
31/32	.969	24.606	0

**INTERNATIONAL HARVESTER
MODEL TD30**

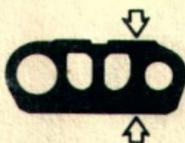


GROUSER HEIGHT

TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3	3.000	76.200	100.0
2-15/16	2.938	74.613	96.6
2-7/8	2.875	73.025	93.1
2-13/16	2.813	71.438	89.7
2-3/4	2.750	69.850	86.2
2-11/16	2.688	68.263	82.8
2-5/8	2.625	66.675	79.3
2-9/16	2.563	65.088	75.9
2-1/2	2.531	63.500	72.4
2-7/16	2.438	61.913	69.0
2-3/8	2.375	60.325	65.5
2-5/16	2.313	58.737	62.1
2-1/4	2.250	57.150	58.6
2-3/16	2.188	55.563	55.2
2-1/8	2.125	53.975	51.7
2-1/16	2.063	52.388	48.3
2	2.000	50.800	44.8
1-15/16	1.938	49.213	41.4
1-7/8	1.875	47.625	37.9
1-13/16	1.813	46.038	34.5
1-3/4	1.750	44.450	31.0
1-11/16	1.688	42.863	27.6
1-5/8	1.625	41.275	24.2
1-9/16	1.563	39.688	20.7
1-1/2	1.500	38.100	17.3
1-7/16	1.438	36.513	13.8
1-3/8	1.375	34.925	10.4
1-5/16	1.313	33.338	6.9
1-1/4	1.250	31.750	3.5
1-3/16	1.188	30.163	0

LINK HEIGHT



TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
5-1/2	5.500	139.700	100.0
5-31/64	5.484	139.303	95.8
5-15/32	5.469	138.906	91.7
5-29/64	5.453	138.509	87.5
5-7/16	5.438	138.113	83.3
5-27/64	5.422	137.716	79.2
5-13/32	5.406	137.319	75.0
5-25/64	5.391	136.922	70.8
5-3/8	5.375	136.525	66.7
5-23/64	5.359	136.128	62.5
5-11/32	5.344	135.731	58.3
5-21/64	5.328	135.334	54.2
5-5/16	5.313	134.938	50.0
5-19/64	5.297	134.541	45.8
5-9/32	5.281	134.144	41.7
5-17/64	5.266	133.747	37.5
5-1/4	5.250	133.350	33.3
5-15/64	5.234	132.953	29.2
5-7/32	5.219	132.556	25.0
5-13/64	5.203	132.159	20.8
5-3/16	5.188	131.763	16.7
5-11/64	5.172	131.366	12.5
5-5/32	5.156	130.969	8.3
5-9/64	5.141	130.572	4.2
5-1/8	5.125	130.175	0



BUSHING O.D.

TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
3-15/64	3.234	82.153	100.0
3-7/32	3.219	81.756	85.7
3-13/64	3.203	81.359	71.4
3-3/16	3.188	80.963	57.1
3-11/64	3.172	80.566	42.9
3-5/32	3.156	80.169	28.6
3-9/64	3.141	79.772	14.3
3-1/8	3.125	79.375	0

PITCH



TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9-55/64	9.859	250.428	100.0
9-7/8	9.875	250.825	87.5
9-57/64	9.891	251.222	75.0
9-29/32	9.906	251.619	62.5
9-59/64	9.922	252.016	50.0
9-15/16	9.938	252.413	37.5
9-61/64	9.953	252.809	25.0
9-31/32	9.969	253.206	12.5
9-63/64	9.984	253.603	0



FRONT IDLER FLANGE HEIGHT

TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
1-1/4	1.250	31.750	100.0
1-17/64	1.266	32.147	96.0
1-9/32	1.281	32.544	92.0
1-19/64	1.297	32.941	88.0
1-5/16	1.313	33.338	84.0
1-21/64	1.328	33.734	80.0
1-11/32	1.344	34.131	76.0
1-23/64	1.359	34.528	72.0
1-3/8	1.375	34.925	68.0
1-25/64	1.391	35.322	64.0
1-13/32	1.406	35.719	60.0
1-27/64	1.422	36.116	56.0
1-7/16	1.438	36.513	52.0
1-29/64	1.453	36.909	48.0
1-15/32	1.469	37.306	44.0
1-31/64	1.484	37.703	40.0
1-1/2	1.500	38.100	36.0
1-33/64	1.516	38.497	32.0
1-17/32	1.531	38.894	28.0
1-35/64	1.547	39.291	24.0
1-9/16	1.563	39.688	20.0
1-37/64	1.578	40.084	16.0
1-19/32	1.594	40.481	12.0
1-39/64	1.609	40.878	8.0
1-5/8	1.625	41.275	4.0
1-21/32	1.656	42.069	0

TRACK ROLLER ROLL DIAMETER



TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
9-1/2	9.500	241.300	100.0
9-15/32	9.469	240.506	95.8
9-7/16	9.438	239.713	91.7
9-13/32	9.406	238.919	87.5
9-3/8	9.375	238.125	83.3
9-11/32	9.344	237.331	79.2
9-5/16	9.313	236.538	75.0
9-9/32	9.281	235.744	70.8
9-1/4	9.250	234.950	66.7
9-7/32	9.219	234.156	62.5
9-3/16	9.188	233.363	58.3
9-5/32	9.156	232.568	54.2
9-1/8	9.125	231.775	50.0
9-3/32	9.094	230.981	45.8
9-1/16	9.063	230.188	41.7
9-1/32	9.031	229.394	37.5
9	9.000	228.600	33.3
8-31/32	8.953	227.806	29.2
8-15/16	8.938	227.013	25.0
8-39/32	8.906	226.219	20.8
8-7/8	8.875	225.425	16.7
8-27/32	8.843	224.631	12.5
8-13/16	8.813	223.837	8.3
8-25/32	8.781	223.044	4.2
8-49/64	8.766	222.647	0



TRACK ROLLER FLANGE HEIGHT

TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
23/32	.719	18.256	100.0
47/64	.734	18.653	95.7
3/4	.750	19.050	91.3
49/64	.766	19.447	87.0
25/32	.781	19.844	82.6
51/64	.797	20.241	78.3
13/16	.813	20.638	73.9
53/64	.828	21.034	69.6
27/32	.844	21.431	65.2
55/64	.859	21.828	60.9
7/8	.875	22.225	56.5
57/64	.891	22.622	52.2
29/32	.906	23.019	47.8
59/64	.922	23.416	43.5
15/16	.938	23.813	39.1
61/64	.953	24.209	34.8
31/32	.969	24.606	30.4
63/64	.984	25.003	26.1
1-1/64	1.016	25.797	21.7
1-1/32	1.031	26.194	17.4
1-3/64	1.047	26.591	13.0
1-1/16	1.063	26.988	8.7
1-5/64	1.078	27.384	4.3
1-3/32	1.094	27.781	0

**FRONT AND REAR
TOP IDLER
ROLL DIAMETER**



TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
8-13/64	8.219	208.756	100.0
8-3/16	8.188	207.963	96.0
8-5/32	8.156	207.169	92.0
8-1/8	8.125	206.375	88.0
8-3/32	8.094	205.581	84.0
8-1/16	8.063	204.788	80.0
8-1/32	8.031	203.994	76.0
8	8.000	203.200	72.0
7-31/32	7.969	202.406	68.0
7-15/16	7.938	201.613	64.0
7-29/32	7.906	200.819	60.0
7-7/8	7.875	200.025	56.0
7-27/32	7.844	199.231	52.0
7-13/16	7.813	198.438	48.0
7-25/32	7.781	197.644	44.0
7-3/4	7.750	196.850	40.0
7-23/32	7.719	196.056	36.0
7-11/16	7.688	195.263	32.0
7-21/32	7.656	194.469	28.0
7-5/8	7.625	193.675	24.0
7-19/32	7.594	192.881	20.0
7-9/16	7.563	192.088	16.0
7-17/32	7.531	191.294	12.0
7-1/2	7.500	190.500	8.0
7-15/32	7.469	189.706	4.0
7-7/16	7.438	188.913	0



FRONT AND REAR TOP IDLER FLANGE HEIGHT

TD-30

FRAC.	DEC.	M.M.	% OF WEAR REMAINING
19/32	.594	15.081	100.0
39/64	.609	15.478	95.8
5/8	.625	15.875	91.7
41/64	.641	16.272	87.5
21/32	.656	16.669	83.3
43/64	.672	17.066	79.2
11/16	.688	17.463	75.0
45/64	.703	17.859	70.8
23/32	.719	18.256	66.7
47/64	.734	18.653	62.5
3/4	.750	19.050	58.3
49/64	.766	19.447	54.2
25/32	.781	19.844	50.0
51/64	.797	20.241	45.8
13/16	.813	20.638	41.7
53/64	.828	21.034	37.5
27/32	.844	21.431	33.3
55/64	.859	21.828	29.2
7/8	.875	22.225	25.0
57/64	.891	22.622	20.8
29/32	.906	23.019	16.7
59/64	.922	23.416	12.5
15/16	.938	23.813	8.3
61/64	.953	24.209	4.2
31/32	.969	24.606	0