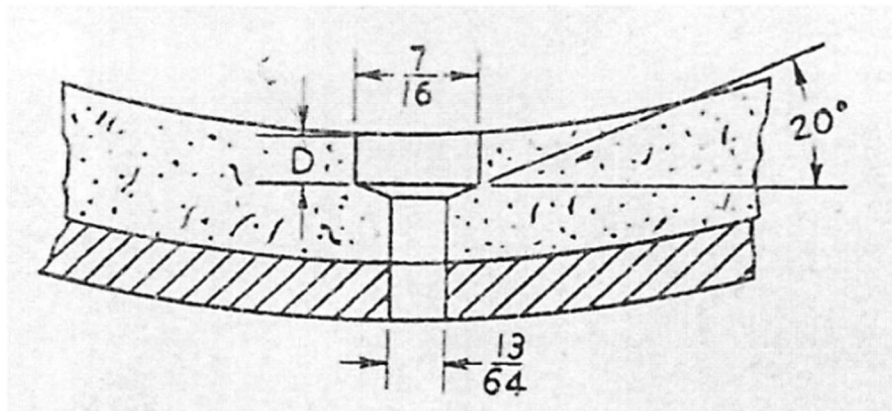


# International Dry Type Brake Linings

## INSTRUCTIONS FOR DRILLING AND COUNTERSINKING RIVET HOLES IN BRAKE LININGS

TO PROVIDE MAXIMUM WEARING DEPTH IN BRAKE LINING AND YET RETAIN A SUFFICIENT SHOULDER TO PREVENT RIVETS FROM PULLING THROUGH, THE FOLLOWING INSTRUCTIONS SHOULD BE OBSERVED.

- 1. Clamp lining to band in correct position.
- 2. Using band as a template, drill  $\frac{13}{64}$ " holes through lining.
- "Countersink lining with a  $\frac{7}{16}$ " brake band countersink to depth shown in chart. If countersink is not available, use  $\frac{7}{16}$ " drill with a  $20^\circ$  tip." You should use a drill press to control the depth of the countersink holes.



MODEL	Early	Late
TD18	$\frac{5}{32}$	$\frac{13}{64}$
TD14	$\frac{5}{32}$	$\frac{13}{64}$
TD9	$\frac{5}{32}$	$\frac{13}{64}$
TD6	$\frac{5}{32}$	$\frac{13}{64}$

Setting Rivet Tool specific rivets ( $\frac{3}{16}$ "

\$38.00 each.

