



745-B

wheel loader

parts catalog

Form 73064655 English

AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home or on the highway, are caused by the failure of some individual to follow simple and fundamental safety rules or precautions. For this reason **MOST ACCIDENTS CAN BE PREVENTED** by recognizing the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment there are many conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

A careful operator is the best insurance against an accident. The complete observance of one simple rule would prevent many thousand serious injuries each year.
That rule is:

Never attempt to clean, oil or adjust a machine while it is in motion.

NATIONAL SAFETY COUNCIL

WARNING

On machines having hydraulically, mechanically, and/or cable controlled equipment (such as shovels, loaders, dozers, scrapers, etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing. If it is necessary to have the hydraulically, mechanically, and/or cable controlled equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical devices used for controlling the equipment.

SECOND PRINTING (9-79)

Includes all information as published in First Printing (4-75),
also includes updated and/or revisional information which
has not been previously published.

745-B

wheel loader

parts catalog

S/N 45S02901-UP

S/N 63C02901-UP

Form 73064655 English

WARNING

STUDY THE OPERATION AND MAINTENANCE
INSTRUCTION MANUAL THROUGH BEFORE STARTING,
OPERATING, MAINTAINING, FUELING OR SERVICING THIS
MACHINE.

**ADDITIONAL PUBLICATIONS AVAILABLE
FOR
MODEL 745-B WHEEL LOADER (S/N 45S02901 and 63C02901)**

Consult your Fiat-Allis Construction Machinery dealer for other publications. See Technical Publications Index (Form 70658800) for all available Publications. Technical Publications Index (Form 70658800) is available FREE from your dealer.

(Revised June 1977)

IMPORTANT

All parts listed herein, which have no specific usage indicated, are applicable to all models. Those parts which are used only on specific models are so indicated.

Attaching parts such as bolts, nuts, rivets, screws, washers, etc., are indented immediately following the parts which they attach.

Parts indicated with a square (□) are also available in packaged sets. Refer to section titled "PACKAGED PARTS".

The terms "right" and "left" used throughout this parts catalog are determined by facing the direction of forward travel.

The engine is mounted unconventionally with the flywheel toward the front of the machine, but all engine parts are designated in respect to the engine as it would be installed in a conventional machine with the flywheel to the rear.

INSTRUCTIONS FOR ORDERING PARTS

Order parts from the dealer covering the local territory.

ALWAYS GIVE THE MODEL AND SERIAL NUMBER OF MACHINE. IF PARTS ARE FOR AN ASSEMBLY WHICH HAS A MODEL AND/OR SERIAL NUMBER (SUCH AS ENGINE ASSEMBLY, PUMP ASSEMBLY), ALSO INCLUDE THIS INFORMATION.

To obtain parts promptly, give part name and part number.

Give post office address, town, county and state where parts are to be shipped. Also specify whether material is to be shipped by freight, express or parcel post.

Confirm all telephone or telegraph orders in writing.

Parts for standard motor accessories such as generators and starting motors should be ordered from authorized Service Stations maintained by manufacturers of these units throughout the country.

No credit will be allowed on parts unless they are returned to the dealer from whom they were purchased; from there they will be returned, at the customer's expense, to the factory for inspection.

Unless claims for shortages or errors are made immediately upon receipt of goods, they will not be considered.

When broken goods are received, a full description of the damage should be made by the carrier agent on the freight bill. If this description is insisted upon, full damage can always be collected from the transportation company.

No responsibility is assumed for delay or damage to merchandise while in transit. Our responsibility ceases upon delivery of shipment to the transportation company from whom a receipt is received showing that shipment was in good condition when delivered to them; therefore, claims (if any) should be filed with the transportation company.

The right is reserved to change the construction or material of any parts where it seems desirable to do so without incurring the obligation of installing such changes on units already delivered.

The information contained herein is general in nature and is not intended for specific application purposes. FIAT-ALLIS reserves the right to make changes in specifications shown herein, or add improvements, at any time without notice or obligation.

MODEL IDENTIFICATION

The symbol listed below is stamped in front of the model serial number on each unit.

MODEL SYMBOL	ENGINE MODEL	DESCRIPTION
745-B	11000	Turbocharged Diesel powered engine, four wheel drive loader equipped with: power shift transmission, torque converter, planetary axles, power steering and power brakes.

RECORD YOUR SERIAL NUMBERS BELOW

NOTE: Refer to page 7 for pictorial view.

WHEEL LOADER SERIAL NO. _____

ENGINE SERIAL NO. _____

TRANSMISSION SERIAL NO. _____

AXLE SERIAL NO. _____

SERIAL NUMBER LOCATION

LOADER SERIAL NO: Stamped on left side of rear frame, under ladder.

ENGINE SERIAL NO: On plate attached to the left hand side of the engine block.

TRANSMISSION SERIAL NO: On plate attached to the left side of the transmission housing.

AXLE SERIAL NO: On plate attached to the axle housing.

MODEL SERIAL NUMBER

***SERIAL NUMBER** consisting of all 8 characters must always be submitted for positive identification of your machine.
This Point Cannot Be Overemphasized.

LOADER MODEL	*SERIAL NO.		
	PRODUCT CODE	UNIT NO.	
745-B	45S	02901	
	63C	02901	

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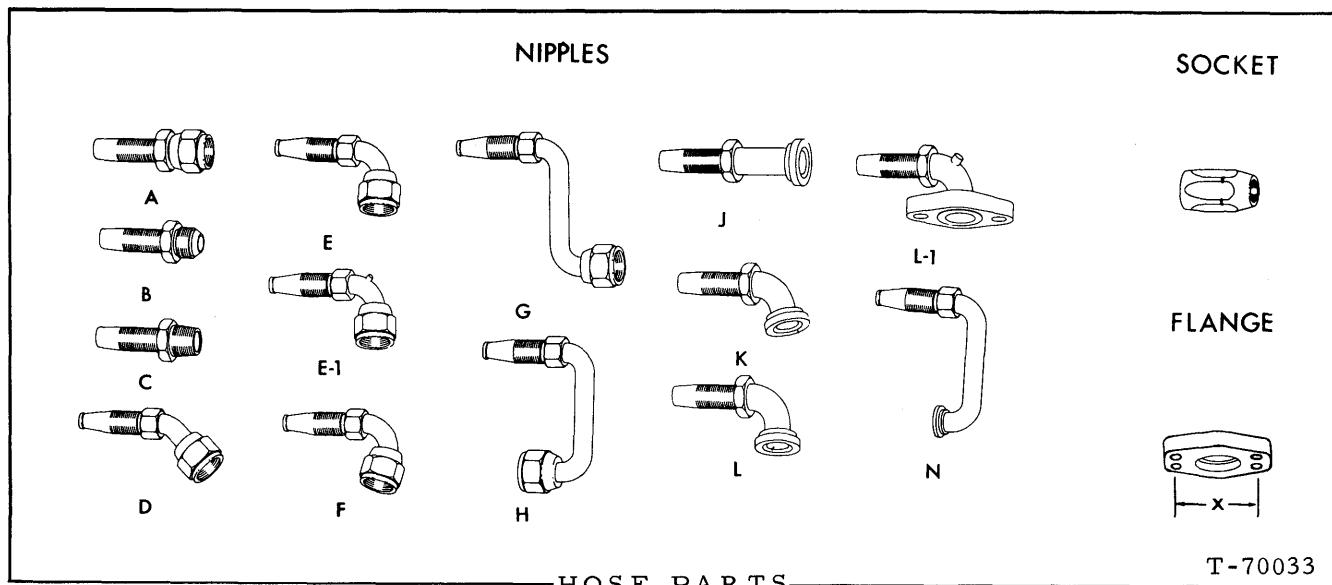
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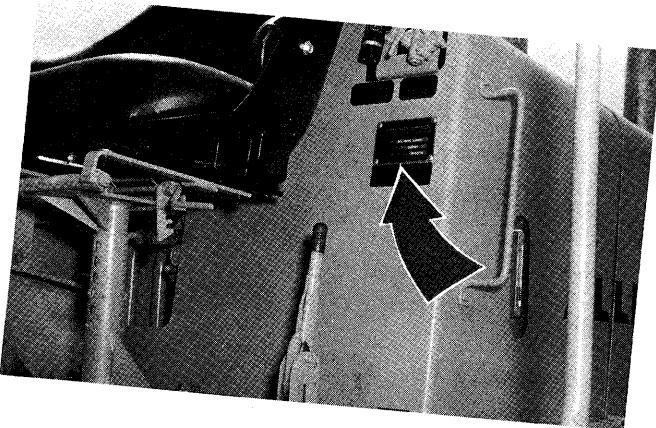
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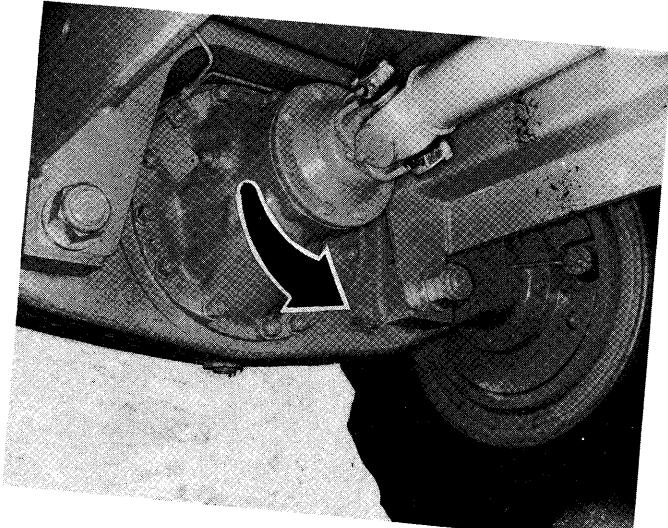
-HOSE PARTS-

NOTE: Refer to left hand column for identity of original hose. Hose is crimped-type (fitting not re-usable) unless otherwise noted. Equivalent hose assembly may be constructed from data indicated.

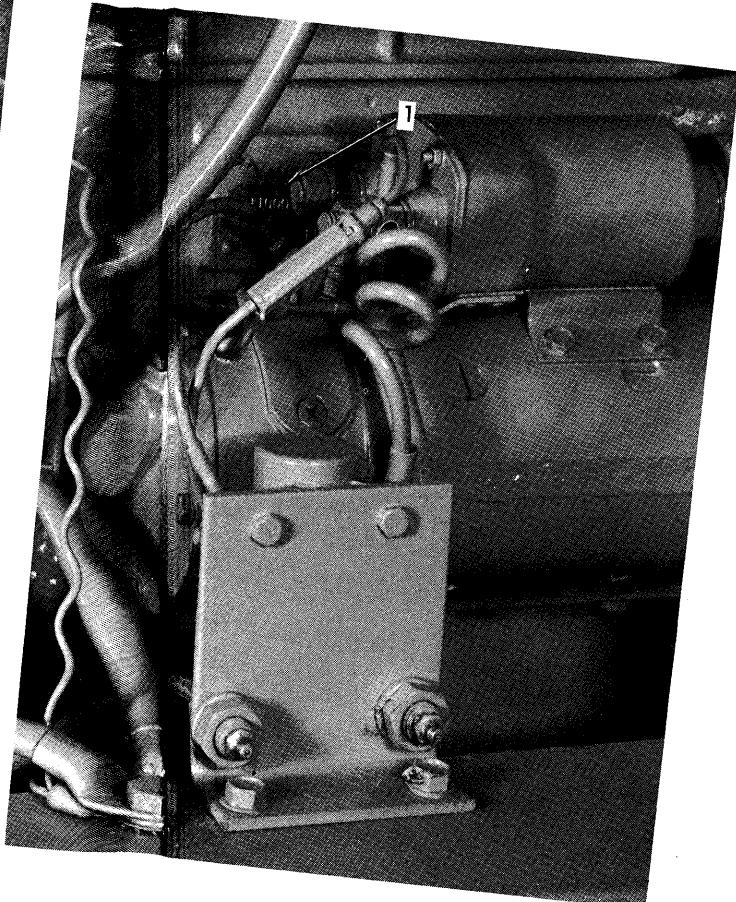
* Hose Assy. includes Hose Guard



LOADER SERIAL NUMBER T-74529

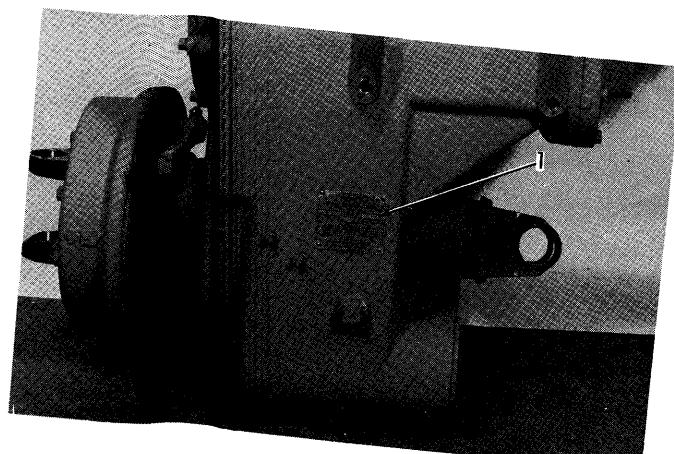


AXLE SERIAL NUMBER T-74605



ENGINE SERIAL NUMBER T-73447

1. Serial Number Plate



TRANSMISSION SERIAL NUMBER T-73448

1. Serial Number Plate

PACKAGED PARTS

PACKAGE NO.	DESCRIPTION
-----	REPAIR KIT, alcohol injector (See ALCOHOL INJECTOR ASSY.)
-----	REPAIR KIT, cylinder (See DUMP CYLINDER)
-----	REPAIR KIT, cylinder (See LIFT CYLINDER)
-----	REPAIR KIT, cylinder (See POWER STEERING CYLINDER)
-----	REPAIR KIT, master cylinder (See POWER CLUSTER ASSY.)
-----	REPAIR KIT, power cluster (See POWER CLUSTER ASSY.)
-----	REPAIR KIT, wheel cylinder (See WHEEL CYLINDER ASSY.)
73063683	REPAIR KIT, valve (See AIR APPLICATION VALVE)
-----	LINING KIT (See BRAKE ASSY.)
-----	DECAL KIT (See PAINTING AND MARKING)
-----	RING SET, piston (See PISTON AND CONNECTING ROD)
-----	REPAIR KIT, pump (See WATER PUMP)
73062091	SEAL AND GASKET KIT, model TT Trans. (2-speed forward, 1-reverse)
	1 70194585 RING
	2 70194679 SEAL
	2 70924944 NUT
24	73021041 NUT
1	73021053 SEAL
1	73067517 GASKET
1	73021058 RING
1	73026156 SEAL
1	73031847 CUP
1	73035714 RING
1	73035745 RING
1	73063376 SEAL
1	73042151 SEAL KIT (Includes expander)
2	73044474 GASKET
1	73044485 GASKET
2	73044489 GASKET
6	73046029 STRIP
2	73070598 RING
1	73047698 GASKET
1	73047724 RING
1	73047741 GASKET
1	73048425 GASKET
1	73048782 GASKET
1	73058793 RING, seal
1	73062025 RING, seal
1	73062026 RING, seal
2	73062027 RING, seal
1	73062031 GASKET
1	73062032 GASKET
2	73062043 O-RING
1	73062051 RING, seal
1	73062067 RING, seal
1	73069421 GASKET, sump cover

PACKAGED PARTS

PACKAGE NO.	DESCRIPTION
74321189	ENGINE OIL PUMP KIT (Adapts integral scavenging and oil pressure pump to engines prior to serial No. 11-24134)
	1 70035250 PLUG
	1 70667252 GASKET
	2 70904206 LOCKWASHER, 3/8"
	2 70907863 LOCKWASHER, 7/16"
	4 70910287 LOCKWASHER, 3/8"
	5 70912369 WASHER
	29 70913544 WASHER
	22 70914847 CAPSCREW, 3/8"NC x 1-1/2"
	4 70916271 CAPSCREW, 3/8" NC x 1"
	4 70916279 CAPSCREW, 5/16"NC x 1-1/2"
	8 70916543 LOCKWASHER, internal tooth, 3/8"
	2 70916871 NUT, elastic stop, 5/8"NC
	1 70919784 CAPSCREW, 5/16"NC x 4"
	4 70921076 CAPSCREW, 3/8"NC x 1-1/4"
	1 70921204 PLUG, 1-1/16" straight-thd. (Includes O-RING)
	2 70921565 CAPSCREW, 3/8"NC x 1-1/2"
	8 70923193 CAPSCREW, 3/8"NF x 1-1/4"
	2 70928212 NUT, 7/16"NC
	1 70930924 O-RING
	5 74255916 CAPSCREW, Nylok strip, 3/8"NC x 1"
	1 74320597 VALVE ASSY., pressure relief
	1 74320838 ELBOW
	1 74320839 TUBE
	1 74320885 TUBE
	1 74320887 TUBE
	1 74320916 GASKET
	1 74321052 ELBOW
	1 74321053 U-BOLT
	1 74321671 BRACKET
	1 74321954 PAN, oil
	1 74321399 OIL PUMP ASSY., with gear
	1 74337740 GASKET
	1 74337741 PLATE
	4 74393359 GASKET
	2 74395024 DOWEL
	1 74347573 GASKET
	1 ----- INSTRUCTION SHEET
74321984	GASKET KIT, cylinder head
	4 70923574 O-RING, water by-pass tube
	4 70923813 O-RING, water manifold tube
	1 74321437 GASKET ASSY., front cylinder head
	1 74321438 GASKET ASSY., rear cylinder head
	1 74300145 GASKET, water outlet elbow
	2 74321981 GASKET, rocker cover
	4 74336182 GASKET, water manifold
	1 74336263 GASKET, thermostat housing
	1 74336266 GASKET, water elbow
	2 74337764 GASKET, valve lifter cover
	2 74348133 GASKET, breather tube
	12 74359741 GASKET, intake and exhaust manifold
	6 74376749 WASHER, sealing, rocker cover nut
	6 74378031 GASKET, injection nozzle

(Continued)

(Revised June 1979)

PACKAGED PARTS

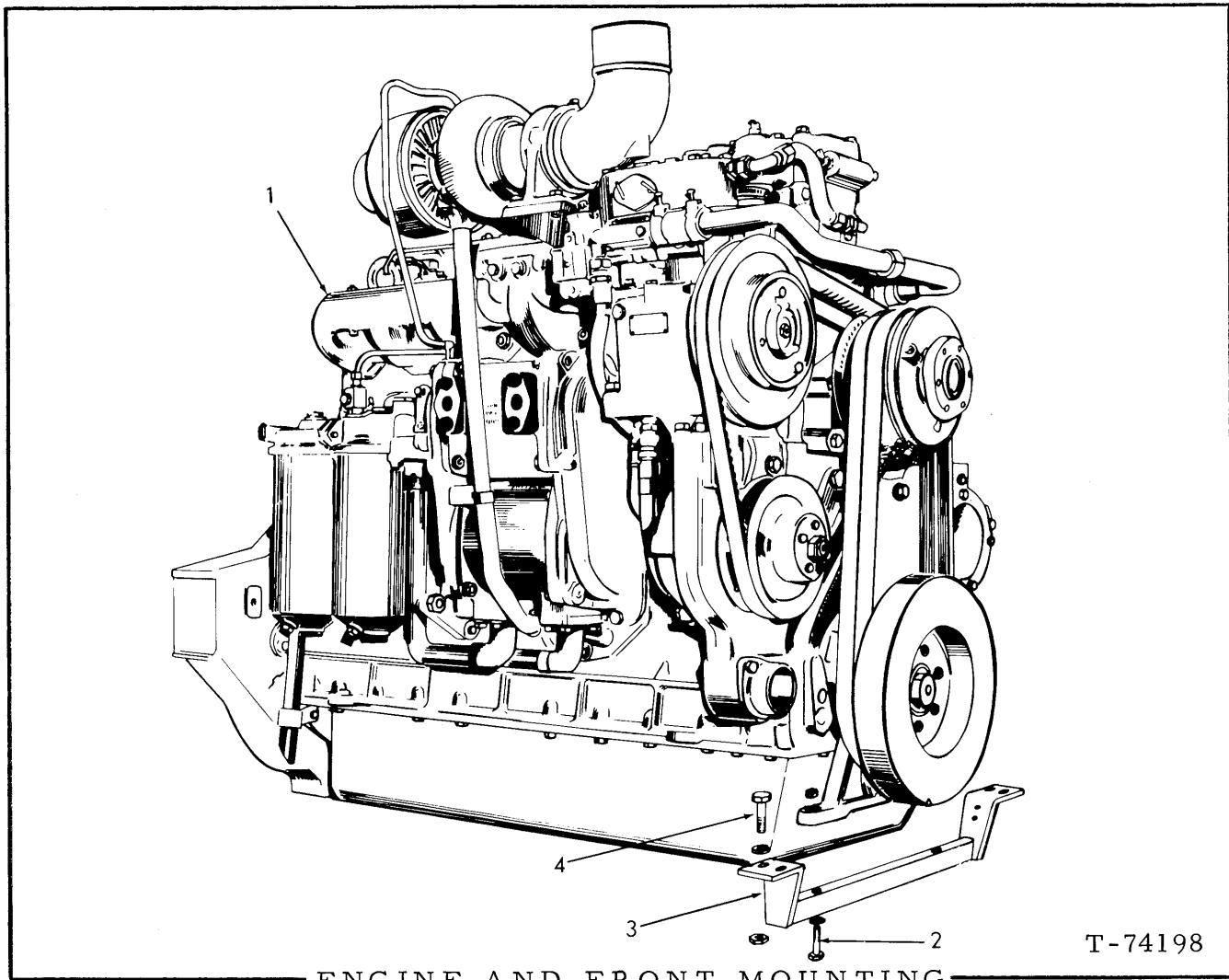
PACKAGE NO.	DESCRIPTION
74321798	GASKET KIT, intermediate, engine cylinder block (Model 11000 Mark II engine)
2	GASKET, oil drain plug
2	O-RING, flywheel housing dowel
1	O-RING, fan drive
1	O-RING, oil filter
1	O-RING, hydraulic pump drive
1	O-RING, camshaft hole plug
1	O-RING, flywheel to crankshaft
1	O-RING, fan drive
1	O-RING, injection pump mounting cover
2	GASKET
1	GASKET
1	GASKET, water pump volute
3	GASKET, oil cooler
1	GASKET, filter head
1	GASKET, oil cooler
1	GASKET, cover plate
1	GASKET, hydraulic pump mounting hole
1	GASKET, oil drain flange
1	GASKET, timing hole cover
1	RING, sealing, flywheel housing to crankcase
1	GASKET, filter head to block
1	GASKET, oil cooler to block
1	GASKET, oil pipe
2	GASKET, oil pipe
1	GASKET, water inlet pipe
1	GASKET, water pump
1	GASKET, water by-pass flange
1	GASKET, timing hole cover
1	GASKET, timing gear cover
1	GASKET, timing gear housing
1	GASKET, filter head to block
1	GASKET, oil cooler water inlet
2	GASKET, oil pipe
1	GASKET, oil pipe
1	GASKET
1	GASKET, timing gear cover
1	GASKET, fan hose bracket
1	GASKET
1	GASKET, oil pump cover
1	GASKET, clean-out cover
2	GASKET, oil pan cover
1	GASKET
2	GASKET

(Added June 1979)

M E M O

9 B

(Added June 1979)

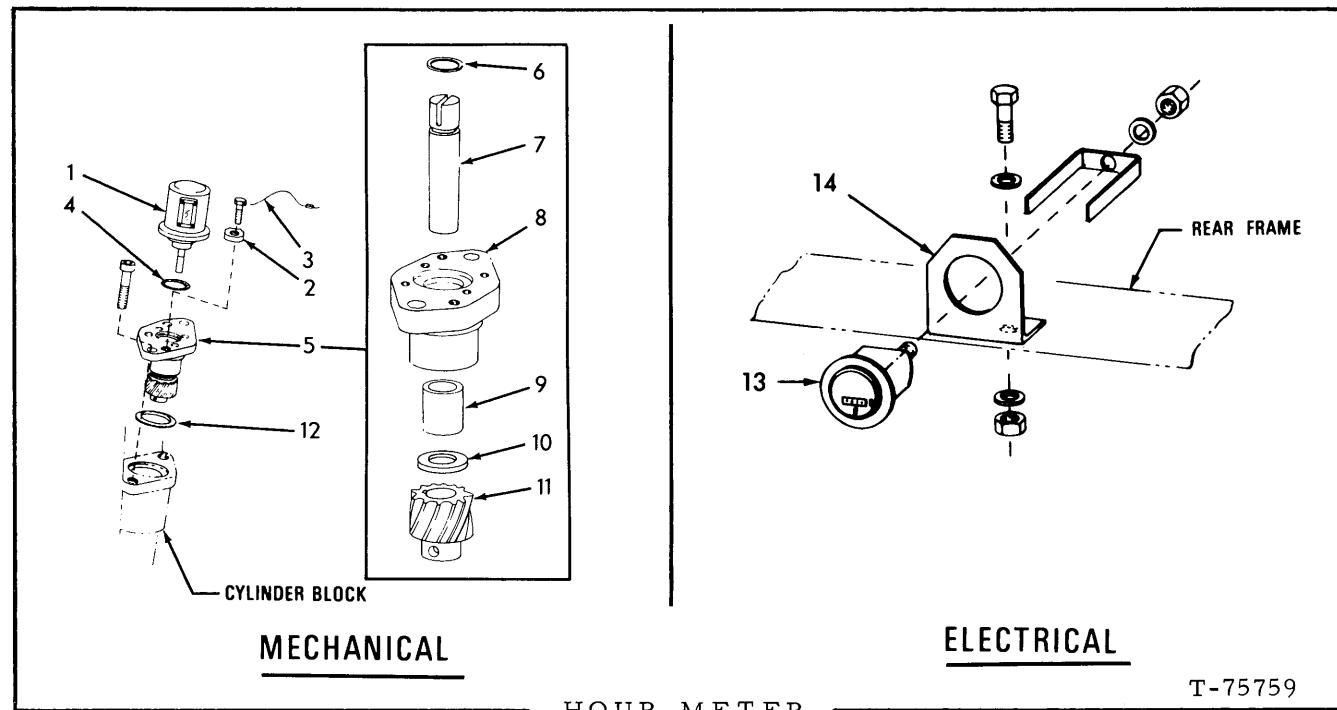


ENGINE AND FRONT MOUNTING

ITEM	PART NO.	QTY.	DESCRIPTION
1	74359737	1	ENGINE ASSY. (Applies up thru engine s/n 11-24133)
	74321182	1	ENGINE ASSY. (Used engine s/n's 11-24134 thru 11-25688)
	74321427	1	ENGINE ASSY., MARK II (Effective engine s/n 11-25689)
2	70916414	2	CAPSCREW, 5/8" NF x 5-3/4"
	70916589	2	NUT, elastic stop, 5/8" NF
3	73047510	1	BRACKET
4	70921178	4	CAPSCREW, 5/8" NF x 2-3/4"
	73026289	4	WASHER
	70916589	4	NUT, elastic stop, 5/8" NF

NOTE: For rear engine mount, see page 84.

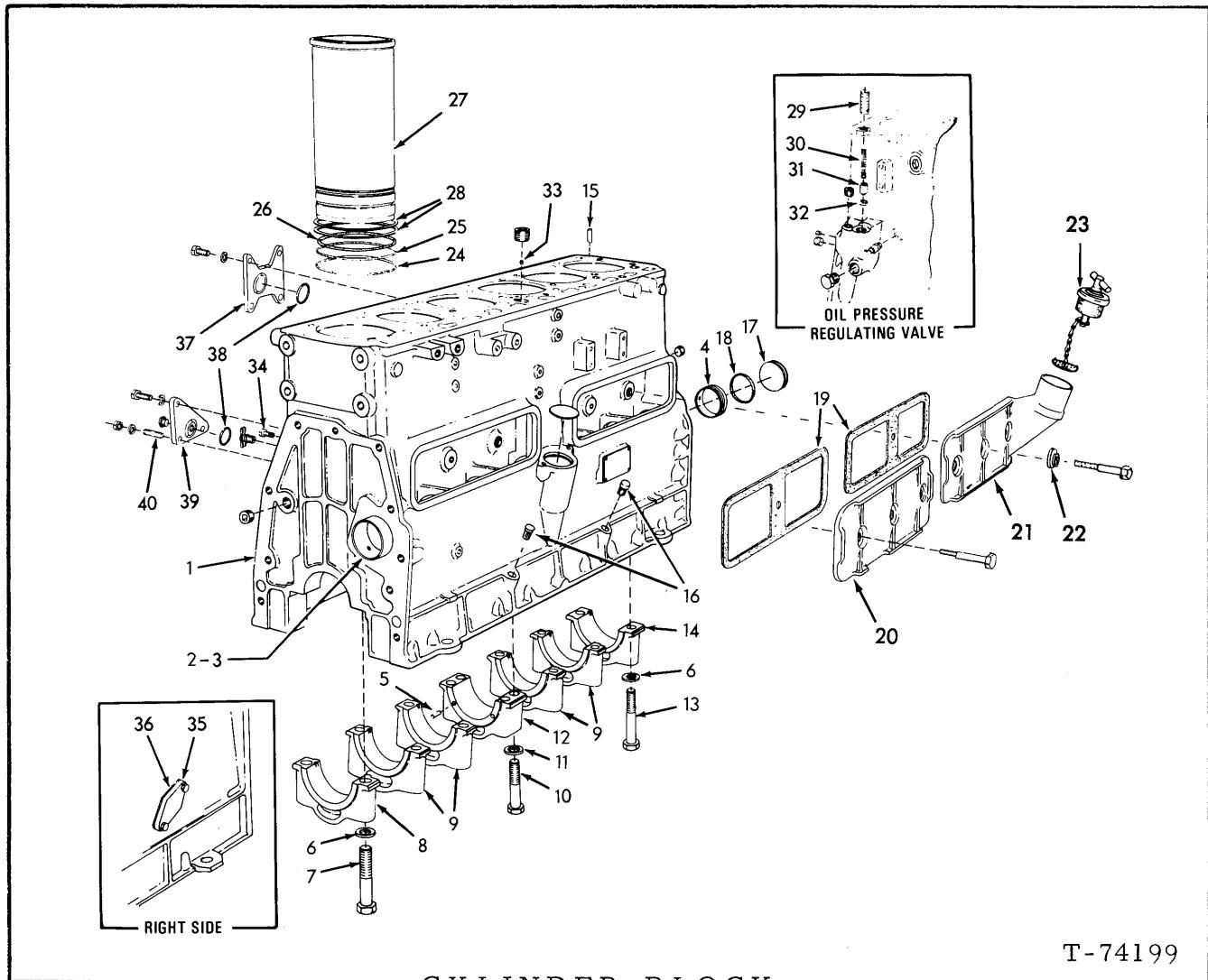
NOTE: Each ENGINE ASSY. includes oil filter, oil cooler and fuel filter, but is less air cleaner, fan, starter and muffler.



USAGE: * Prior to engine serial no. 11-24213 LOADER serial no. 45S03186 (Mechanical)

** Effective with engine serial no. 11-24213 LOADER serial no. 45S03186 (Electrical)

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
1	74359290	1	- METER (Serviced only as a unit)
2	74359293	2	- CLAMP
	74027687	2	- SCREW, 1/4" x 7/8"
	70904204	2	- LOCKWASHER, 1/4"
3	74355843	1	- SEAL
4	70923934	1	- O-RING
5	74321117	1	- ADAPTER ASSY. (Consists of items 6 thru 11)
	74359231	2	- SCREW, 3/8" x 2-1/4"
6	{ 74255961	1	- RING (Used prior to engine serial no. 11-23907)
	{ 70927782	1	- RING (Effective with engine serial no. 11-23907)
7	{ 74359271	1	- SHAFT (Used prior to engine serial no. 11-23907)
	{ 74321116	1	- SHAFT (Effective with engine serial no. 11-23907)
8	-----	1	- HOUSING (Order item 5)
9	74255962	1	- BUSHING
10	74359308	1	- BEARING
11	74660408	1	- GEAR
12	74253773	1	- GASKET
13	70699126	- 1	- METER (Serviced only as a unit)
14	73063772	- 1	- BRACKET (use with existing hardware 1-70915790 CAPSCREW, 2-73026289 WASHER, 1-70916589 NUT)



T-74199

C Y L I N D E R B L O C K

ITEM	PART NO.	QTY.	DESCRIPTION	
1	74321963	1	BLOCK ASSY. (Engines prior to s/n 11-24134)	Includes items 2 thru 16 and 32 thru 40, and hardware indented below
	74320943	1	BLOCK ASSY. (Engines s/n 11-24134 thru 11-25688)	
	74321959	1	BLOCK ASSY. (Engines s/n 11-25689 and up)(Requires piston cooling type main bearings)	
	70904223	2	PLUG, pipe, ctsk. -hd., 1/2" NPT	
	70910017	1	PLUG, expansion, 2-3/8" diam.	
	70917673	1	PLUG, pipe, hex-socket, 1/8" NPT	
	70918850	1	PLUG, pipe, hex-socket, 1/4" NPTF	
	70918851	4	PLUG, pipe, hex-socket, 3/4" NPT	
	70918888	1	PLUG, pipe, ctsk. -hd., 1" NPT	
	70919134	2	PLUG, pipe, hex-hd., 1/8" NPT	
	70920333	2	PLUG, pipe, hex-hd., 3/8" NPT	
-----		2	PIN, dowel (See item 18 page 26)	
-----		4	PIN (See item 8 page 17)	
-----		2	PIN (See item 6 page 22)	

(Continued)

(Revised June 1979)

C Y L I N D E R B L O C K (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
	70920416	1	PLUG, pipe, hex-hd., 1/2" NPT
	70912415	2	COCK, drain, 1/4" NPT
2	{ 74346100	1	BEARING, camshaft, front (Standard size)
	74347416	1	BEARING, camshaft, front (.010" oversize)
3	{ 74320591	2	BEARING, camshaft, intermediate (Standard size)
	74347419	2	BEARING, camshaft, intermediate (.010" over-size)
4	{ 74320592	1	BEARING, camshaft, rear (Standard size)
	74347413	1	BEARING, camshaft, rear (.010" oversize)
5	-----	4	PIN, dowel, thrust flange (See CRANKSHAFT)
6	74354175	12	WASHER
7	74339037	2	CAPSCREW, front main bearing cap
8	{ 74349630	1	CAP, front main bearing (Used prior to engine s/n 11-25689)(See NOTE B)
	74348056	1	CAP, front main bearing (Effective with engine s/n 11-25689)(See NOTE B)
9	74348244	4	CAP, intermediate main bearing (See NOTE B)
10	{ 74339038	4	CAPSCREW, center main bearing cap (Used prior to engine serial no. 11-25689)
	74035387	4	CAPSCREW, center main bearing cap (Effective with engine serial no. 11-25689)
11	74391160	4	WASHER, center main bearing capscrew
12	{ 74349629	1	CAP, center main bearing (Used prior to engine s/n 11-25689)(See NOTE B)
	74359964	1	CAP, center main bearing (Effective with engine s/n 11-25689)(See NOTE B)
13	74339036	10	CAPSCREW, rear and intermediate main bearing cap
14	{ 74349631	1	CAP, rear main bearing (Used prior to engine s/n 11-25689)(See NOTE B)
	74348246	1	CAP, rear main bearing (Effective with engine s/n 11-25689)(See NOTE B)
15	74336432	4	PIN, dowel, cylinder head
16	74362338	2	PLUG, crankcase
17	74335534	1	PLUG, camshaft hole
18	70923815	1	<input type="checkbox"/> O-RING, camshaft hole plug
19	74337764	2	<input type="checkbox"/> GASKET
20	74320985	1	COVER, front
	70913730	3	CAPSCREW, 5/16" NC x 2-1/4"
21	74320994	1	COVER, rear
	70913599	3	CAPSCREW, 5/16" NC x 2-1/2"
22	74256008	6	WASHER
23	{ 74354449	1	CLOSURE ASSY., oil filler (Serviced only as a unit)(First Type)
	74354492	1	CLOSURE ASSY., oil filler (Serviced only as a unit)(Second Type)
24	74337972	6	<input type="checkbox"/> O-RING, cylinder sleeve (bottom)(red)
25	74359870	6	<input type="checkbox"/> O-RING, cylinder sleeve (center)(black with blue markings)
26	74359869	6	<input type="checkbox"/> O-RING, cylinder sleeve (top)(black with white markings)

(Continued)

(Revised April 1976)

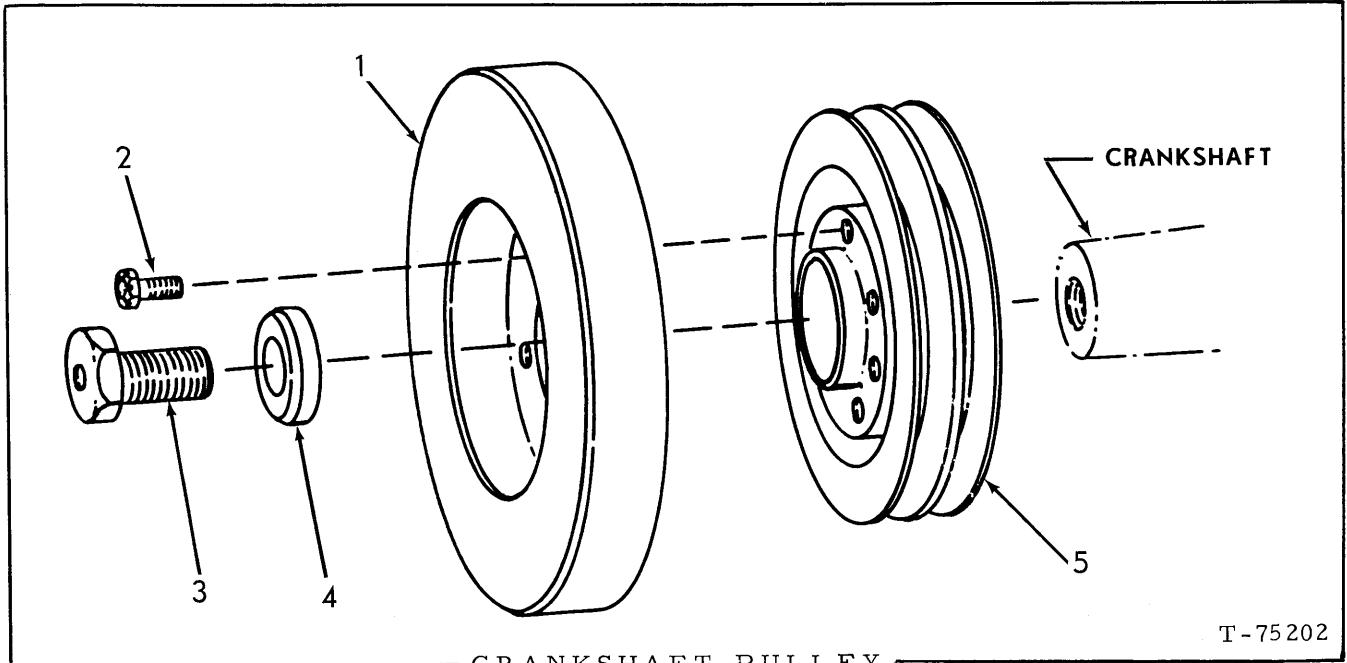
C Y L I N D E R B L O C K (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
27	74061746	6	SLEEVE KIT, cylinder (Includes 1 SLEEVE and 1 each of items 24, 25 and 26)
28	{ 74348857 74348856 74348859 74348858 74348900	-	SHIM (.005" thick) SHIM (.008" thick) SHIM (.010" thick) SHIM (.015" thick) SHIM (.020" thick) }
			Use as required when block is remachined to correct sinking of sleeve
29	{ 74389058 74022129 70910847	1 1 1	SCREW (Used prior to engine s/n 11-25689) SCREW (Effective with engine s/n 11-25689) NUT, jam, 3/4" NF
30	{ 74660358 74500231	1 1	SPRING (Used prior to engine s/n 11-25689) SPRING (Effective with engine s/n 11-25689)
31	{ 74500230 74507374	1 1	PISTON (Used prior to engine s/n 11-25689) PISTON (Effective with engine s/n 11-25689)
32	{ 74347465 74507673	1 1	INSERT (Used prior to engine s/n 11-24251) INSERT (Effective with engine s/n 11-24251)
33	74347061	1	RESTRICTOR (Used prior to engine s/n 11-25689)
34	70920473	2	CAPSCREW, nylok, 3/8" NC x 3/4"

NOTE A: Items listed below are furnished only with service replacement cylinder block and are not original equipment.

35	74339604	1	PLATE, cover, turbocharger oil drain hole
	70918683	2	CAPSCREW, 1/2" NC x 1-1/8"
	70912441	2	LOCKWASHER, 1/2"
36	74336436	1	<input type="checkbox"/> GASKET, cover plate
37	74335369	1	PLATE, cover, oil gallery hole, upper
	70916311	4	CAPSCREW, 1/2" NC x 1-1/4"
	70912441	4	LOCKWASHER, 1/2"
38	70923718	2	O-RING, oil gallery hole cover plates
39	74359104	1	PLATE, cover, oil gallery hole, lower
	70920333	1	PLUG, pipe, hex-hd., 3/8" NPT
	70919230	1	CAPSCREW, 1/2" NC x 1-3/8"
40	74305073	2	STUD
	70912441	3	LOCKWASHER, 1/2"
	70910195	2	NUT, 1/2" NF

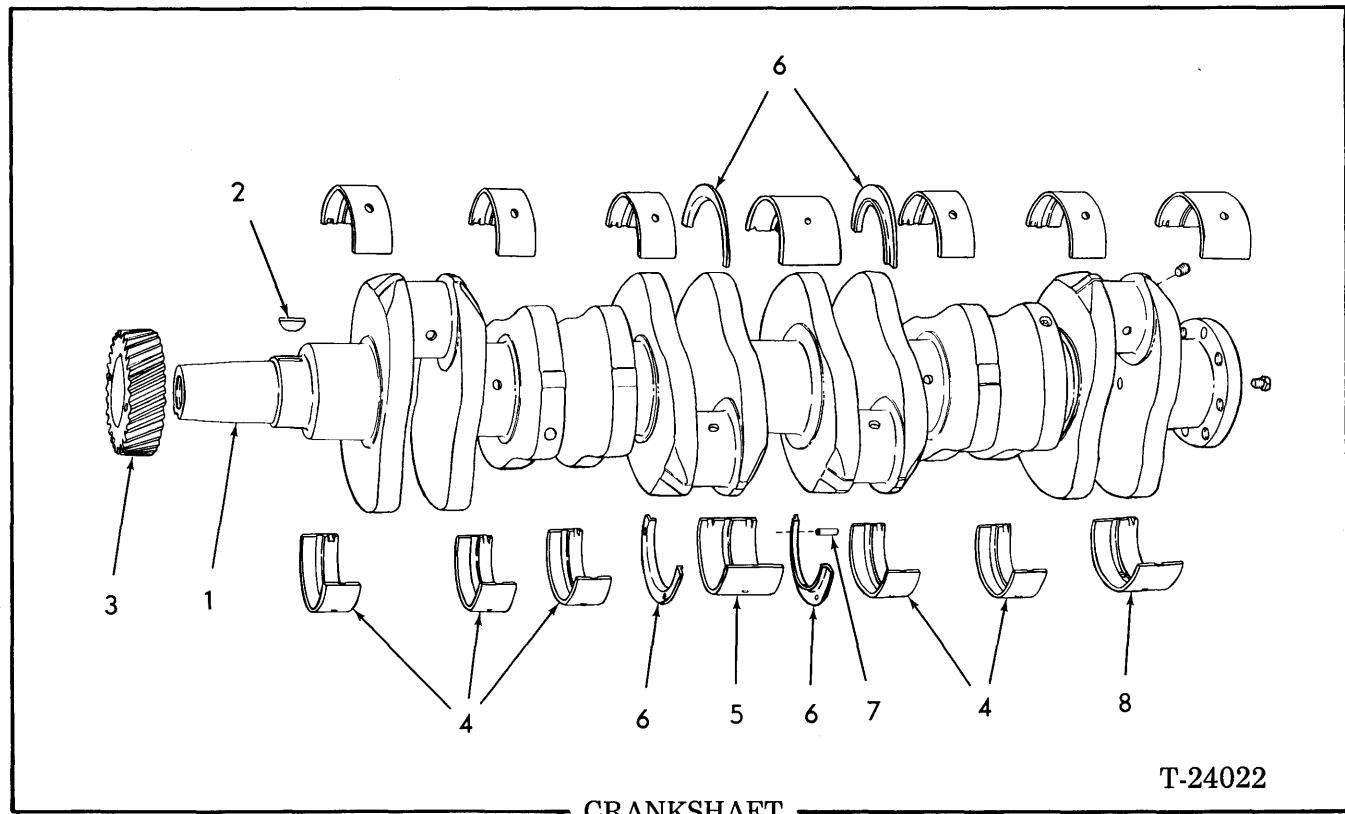
NOTE B: Replacement bearing caps are semi-finished and must be line-bored after installing.



CRANKSHAFT PULLEY

T-75202

ITEM	PART NO.	QTY.	DESCRIPTION
1	74354261	1	DAMPER, vibration
2	74255585	6	BOLT, place, 7/16" NC x 1"
3	74393587	1	CAPSCREW, crankshaft pulley retainer (1-1/4" NF x 2")
4	74371503	1	WASHER, pulley retainer
5	74359312	1	PULLEY, crankshaft



T-24022

CRANKSHAFT

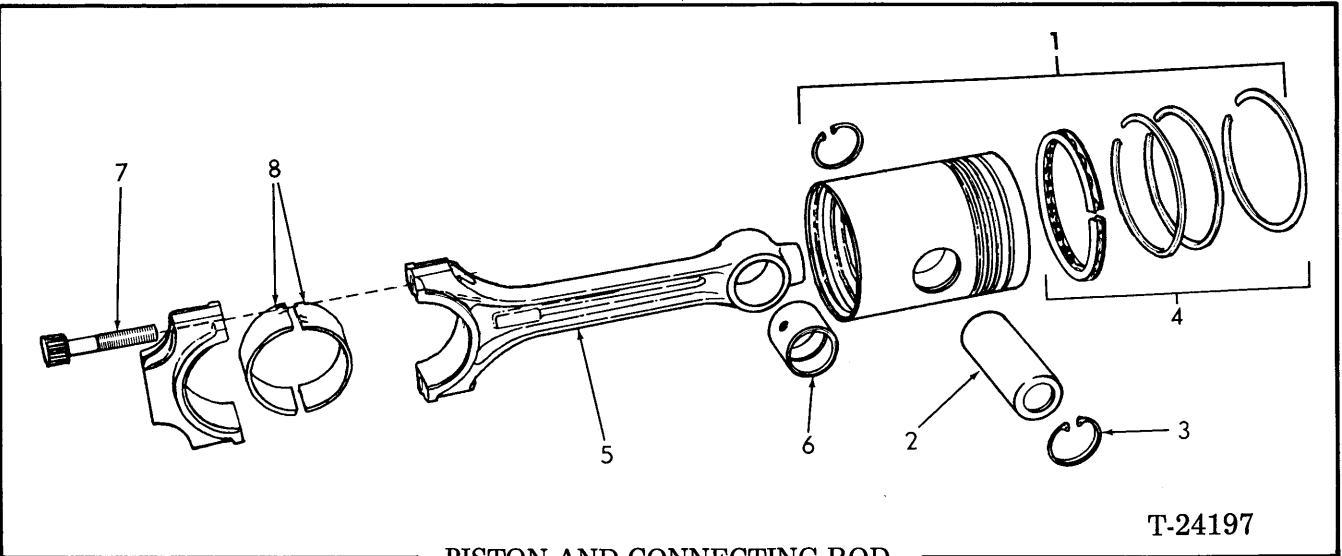
ITEM	PART NO.	QTY.	DESCRIPTION
1	74321965 70919840	1 1	CRANKSHAFT ASSY. (Includes PLUG indented below) PLUG, pipe, 1/4" NPT
2	74003490	1	KEY, crankshaft pulley (Engines prior to No. 11-19386)
3	74321381 70905127	1 1	GEAR KEY, "B" woodruff, 5/16" x 1"
4	74321348 74321388 74321389 74321390 74321391	10 10 10 10 10	BEARING (standard size) BEARING (.010" undersize) BEARING (.020" undersize) BEARING (.030" undersize) BEARING (.040" undersize)
5	74321349 74321392 74321393 74321394 74321395	2 2 2 2 2	BEARING (standard size) BEARING (.010" undersize) BEARING (.020" undersize) BEARING (.030" undersize) BEARING (.040" undersize)

(Continued)

(Revised June 1979)

CRANKSHAFT (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	74337687	4	FLANGE, thrust, center main, upper or lower (standard size)
	74337688	4	FLANGE, thrust, center main, upper or lower (.005" oversize)
	74337689	4	FLANGE, thrust, center main, upper or lower (.010" oversize)
	74337690	4	FLANGE, thrust, center main, upper or lower (.015" oversize)
7	70919347	4	PIN, spring, 1/4" x 5/8"
8	74337698	2	BEARING, (standard size)
	74337699	2	BEARING (.010" undersize)
	74337700	2	BEARING (.020" undersize)
	74337715	2	BEARING (.030" undersize)
9	74337716	2	BEARING (.040" undersize)
	74061755	1	KIT, bearing (standard)
	74061756	1	KIT, bearing (.010" undersize)
	74061757	1	KIT, bearing (.020" undersize)
	74061758	1	KIT, bearing (.030" undersize)
10	74061759	1	KIT, bearing (.040" undersize)
			NOTE: Each KIT listed above consists of MAIN BEARINGS for complete crankshaft overhaul.
10	74061821	1	KIT, flange (standard size)
	74061822	1	KIT, flange (.005" undersize)
	74061823	1	KIT, flange (.010" undersize)
	74061824	1	KIT, flange (.015" undersize)
			NOTE: Each Flange Kit listed above consists of 4 flanges and 4 pins, item 11.

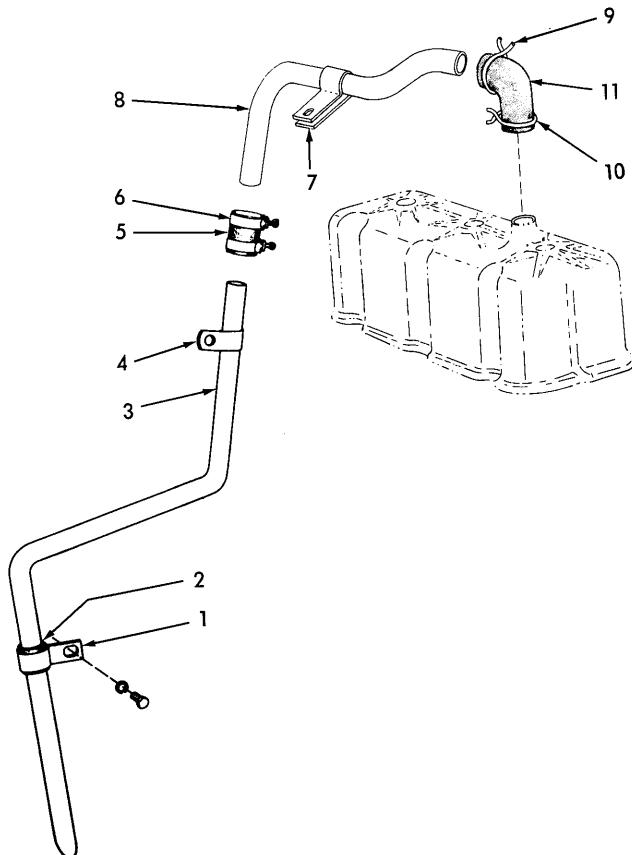


T-24197

PISTON AND CONNECTING ROD

ITEM	PART NO.	QTY.	DESCRIPTION
1	74062313	6	PISTON ASSY. (Includes piston and items 2, 3, and 4)
2	74354778	6	PIN, piston
3	74255465	12	RETAINER, piston pin
4	74062311	6	RING SET
5	74320801	6	ROD ASSY., connecting (Includes items 6 and 7)
6	74339017	6	BUSHING, connecting rod
7	74359222	12	CAPSCREW, connecting rod
8	74321007	12	BEARING, connecting rod (standard size)
	74321033	12	BEARING, connecting rod (.010" undersize)
	74321034	12	BEARING, connecting rod (.020" undersize)
	74321035	12	BEARING, connecting rod (.030" undersize)
	74321036	12	BEARING, connecting rod (.040" undersize)
			NOTE: Item 9, each kit contains 12 bearings.
9	74061766	1	BEARING KIT, connecting rod, (standard)
	74061767	1	BEARING KIT, connecting rod (.010" undersize)
	74061768	1	BEARING KIT, connecting rod (.020" undersize)
	74061769	1	BEARING KIT, connecting rod (.030" undersize)
	74061770	1	BEARING KIT, connecting rod (.040" undersize)

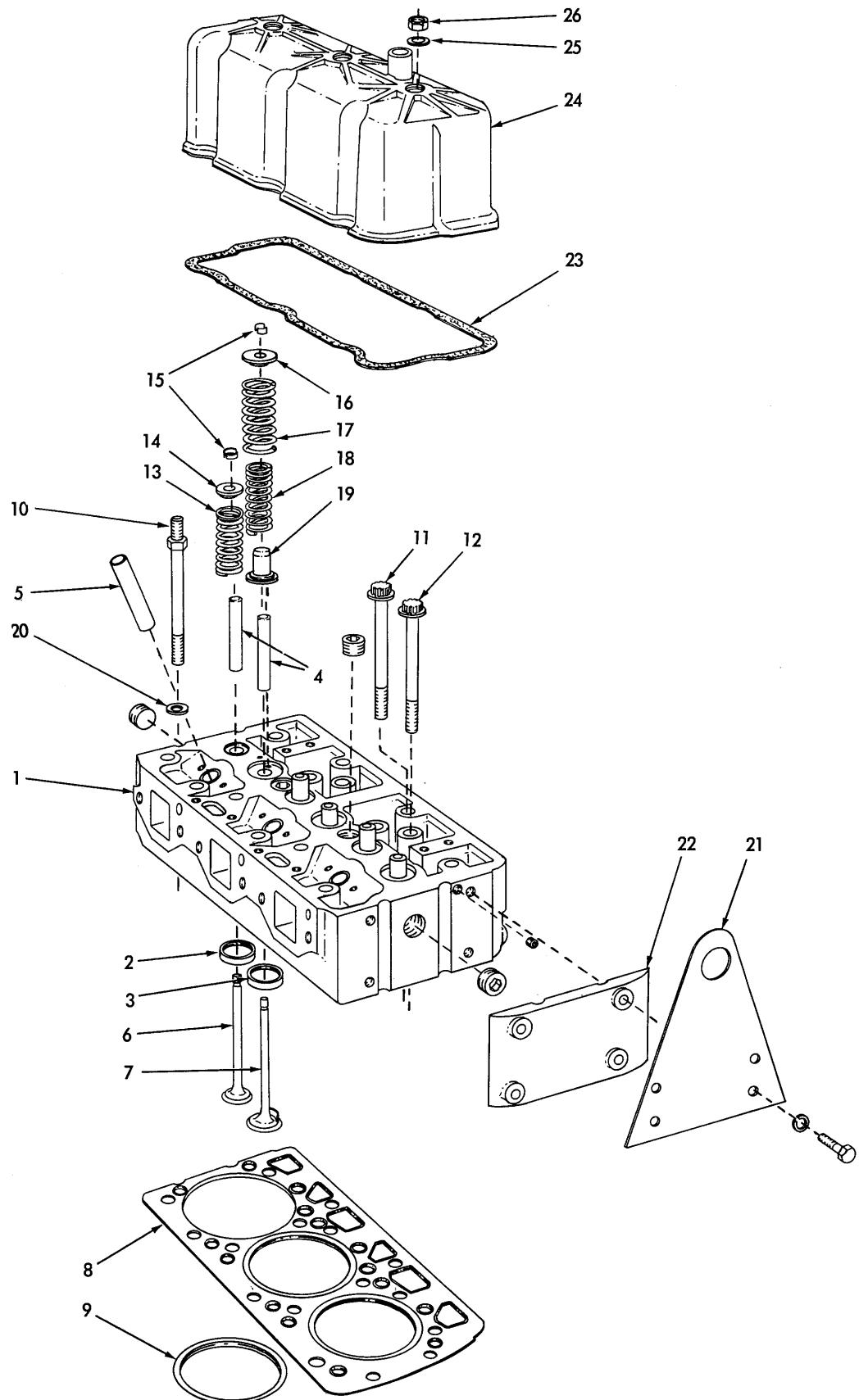
(Revised June 1979)



T - 77339

— E N G I N E B R E A T H E R —

ITEM	PART NO.	QTY.	DESCRIPTION
1	74371323	1	CLIP
	70916271	1	CAPSCREW, 3/8" NC x 1"
	70904206	1	LOCKWASHER, 3/8"
2	74371324	1	INSULATOR (rubber)
3	74338310	1	TUBE, lower section
4	74254173	1	CLIP (Use existing capscrews)
5	74347924	1	HOSE
6	74253453	2	CLAMP
7	74359203	1	CLIP
8	74359294	1	TUBE, upper section
	70912069	1	CAPSCREW, 3/8" NC x 2-1/2"
	70904206	1	LOCKWASHER, 3/8"
9	74253977	1	CLAMP
10	74253978	1	CLAMP
11	74359298	1	ELBOW



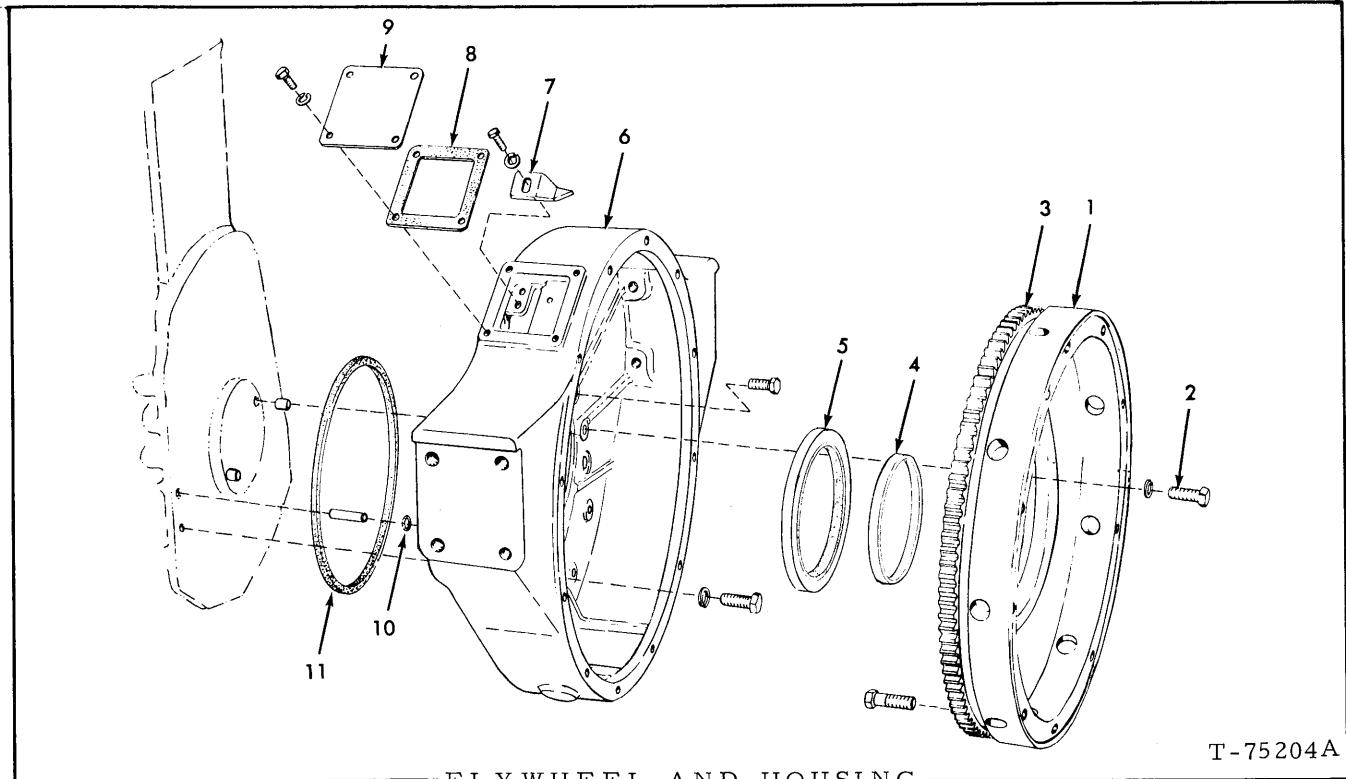
T-77627

— CYLINDER HEAD —

CYLINDER HEAD

ITEM	PART NO.	QTY.	DESCRIPTION
1	74320689	2	HEAD ASSY. (Includes items 2 thru 5 and hardware indented below) (For engines prior to serial No. 11-14193 also order 3 VALVES 74359645, 3 VALVES 74359373, 3 ROTATORS 74320655, 3 SEAT 74320654, 3 CAPSCREWS 70915987, 3 CAPSCREWS 74255914, and 6 WASHER 74371107 (Above quantities are for one (1) head only.
2	70917673	4	PLUG, pipe, hex-socket, 1/8" NPT
2	74359646	6	INSERT, exhaust valve seat (30° standard size)
	74359115	6	INSERT, exhaust valve seat (30° .005" oversize)
3	74359112	6	INSERT, intake valve seat (30° standard size)
	74359113	6	INSERT, intake valve seat (30° .005" oversize)
4	74359192	12	GUIDE, valve stem
5	74335157	6	SLEEVE, injection nozzle
6	74359645	6	VALVE, exhaust (30°)
7	74359373	6	VALVE, intake (30°)
8	74321437	1	<input type="checkbox"/> GASKET ASSY., front } Each includes item 9
	74321438	1	<input type="checkbox"/> GASKET ASSY., rear }
9	-----	6	GASKET, fire ring (Integral with item 8)
10	74514400	1	CAPSCREW, cylinder head (1/2" x 5-3/8")
11	74320613	24	CAPSCREW, cylinder head (5/8" x 5-9/16")
12	74320614	9	CAPSCREW, cylinder head (1/2" x 5-5/16")
13	74336131	6	SPRING, exhaust valve
14	74020408	6	RETAINER, exhaust valve spring
15	74376497	24	LOCK, valve spring retainer (half only)
16	74320655	6	ROTATOR, intake valve spring
17	74336129	6	SPRING, intake valve, outer
18	74336130	6	SPRING, intake valve inner
19	74320654	6	SEAT, spring
20	74372864	1	WASHER, cylinder head nut
21	74320616	2	EYE, engine lifting
22	74336178	2	PLATE, end
	70916191	8	CAPSCREW, 7/16" NC x 1-1/2"
	70914678	8	LOCKWASHER, 7/16"
23	74321981	2	<input type="checkbox"/> GASKET, rocker cover
24	74321718	1	COVER, rocker, rear
	74359264	1	COVER, rocker, front
25	74376749	6	WASHER, rocker cover nut
26	74375937	6	NUT, rocker cover

(Revised June 1979)

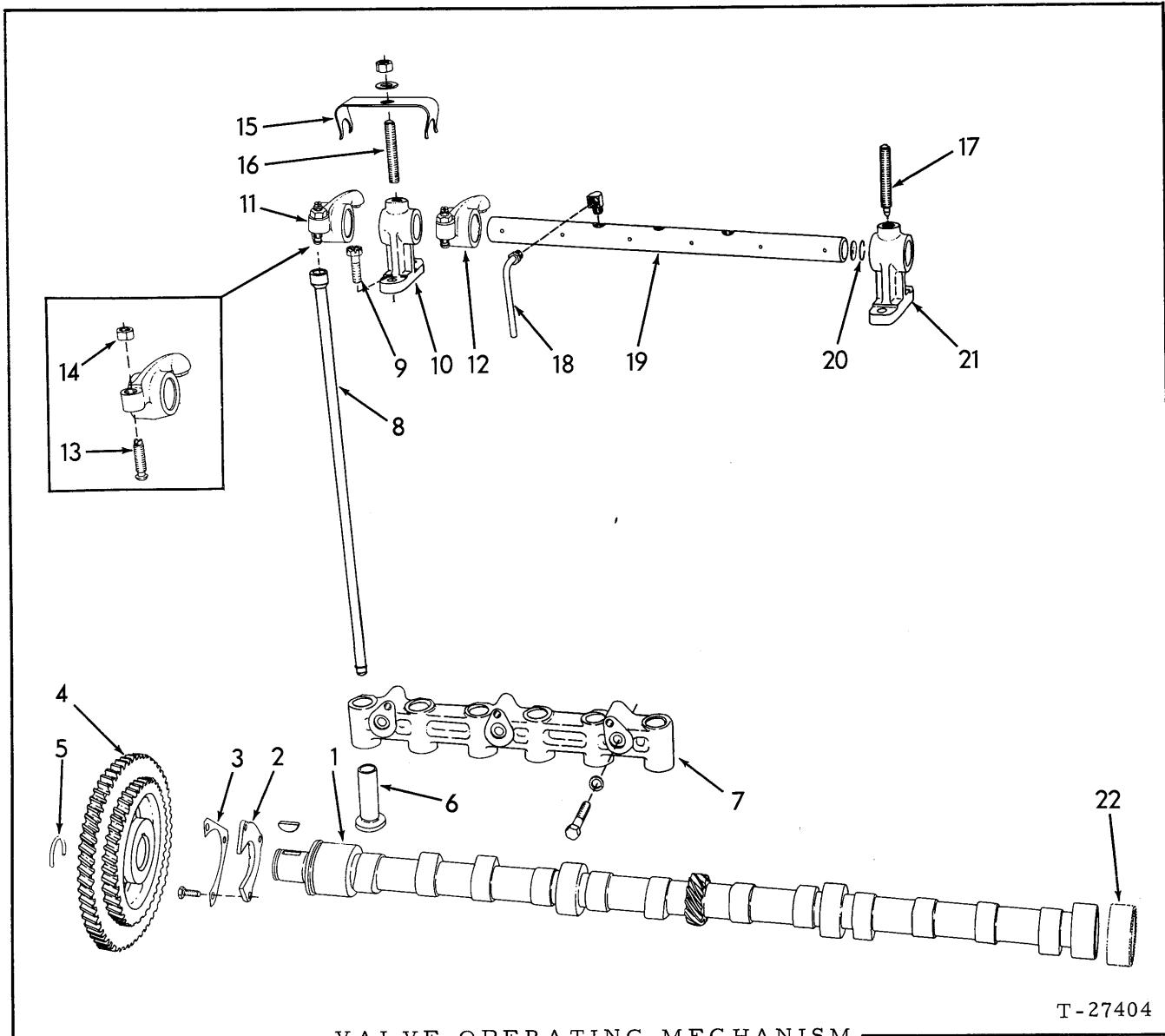


T-75204A

FLYWHEEL AND HOUSING

ITEM	PART NO.	QTY.	DESCRIPTION
1	74357386	1	FLYWHEEL ASSY. (Includes item 3)
2	74035530	6	CAPSCREW, 12-pt.
3	74341292	1	GEAR, ring
4	74029556	1	SLEEVE KIT, wear (Consists of Sleeve and Instruction Print)
5	74029500	2	SEAL KIT, oil, rear crankshaft (5.375" I. D.)
6	74359085 70901666 70917021 74752075	1 1 2 9	HOUSING ASSY., flywheel PLUG, pipe, 1" NPT PIN, dowel, 1/2" x 1" BOLT, place, 1/2" NC x 1-1/4"
7	74336609 70916284 70904204	1 2 2	POINTER, timing CAPSCREW, 1/4" NF x 1/2" LOCKWASHER, 1/4"
8	74336676	1	<input type="checkbox"/> GASKET
9	74358840 70916282 70904204	1 4 4	COVER, timing hole CAPSCREW, 1/4" NC x 7/8" LOCKWASHER, 1/4"
10	70923376	2	<input type="checkbox"/> O-RING, dowel pin
11	74336897	1	<input type="checkbox"/> O-RING, flywheel housing to crankcase

(Revised June 1979)



T-27404

VALVE OPERATING MECHANISM

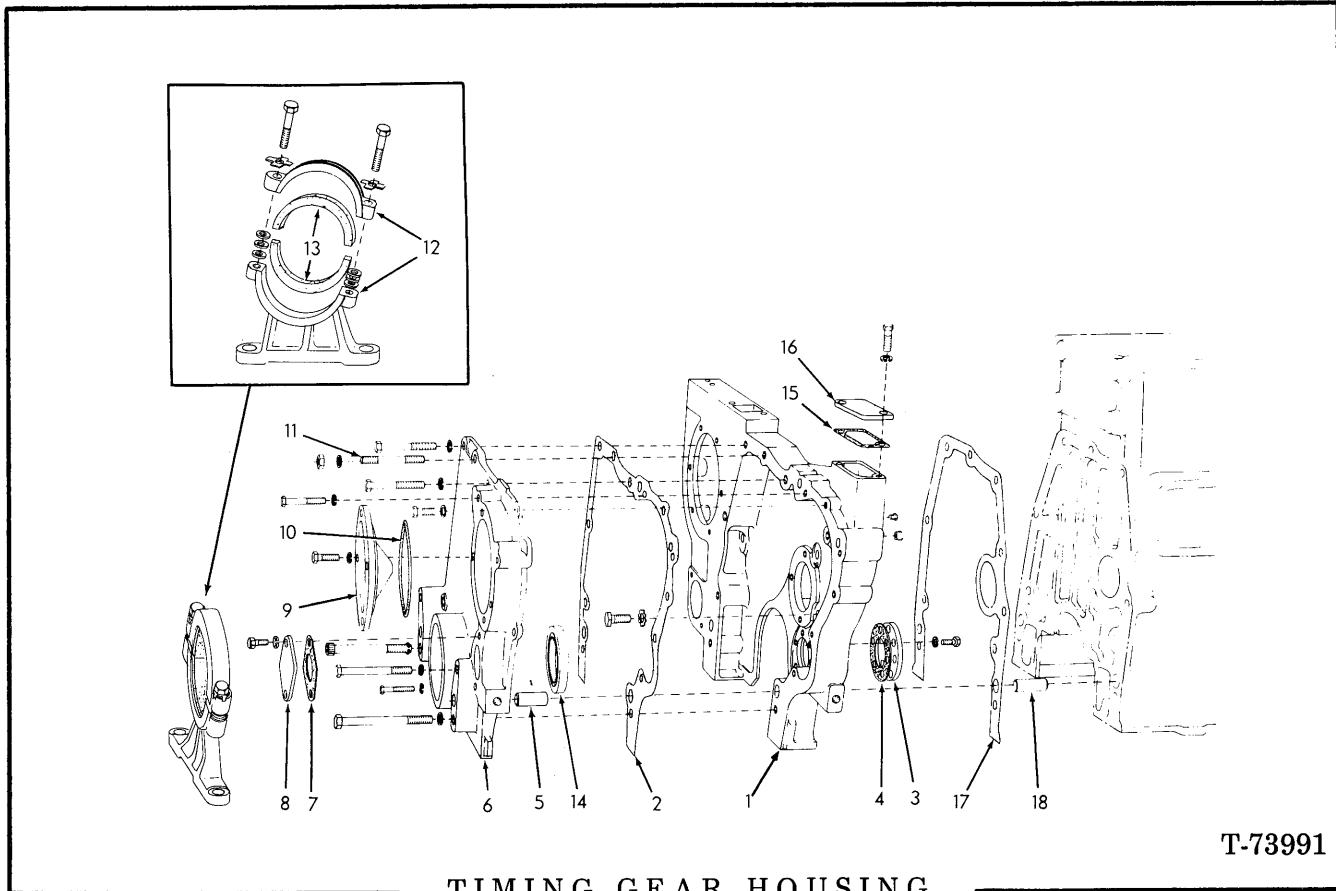
ITEM PART NO. QTY. DESCRIPTION

1	74337723 70905126	1 1	CAMSHAFT KEY, #5 woodruff, 1/4" x 1"
2	74349257 70916277	1 3	COLLAR CAPSCREW, 5/16" NC x 5/8"
3	74025391	1	PLATE
4	74339659	1	GEAR
5	74346307	1	RING, snap
6	74338299	12	LIFTER, valve

(Continued)

VALVE OPERATING MECHANISM (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74359701 74255393	2 6	BRACKET, valve lifter BOLT, 3/8" NC x 1-3/4"
8	74336234	12	ROD, push
9	74255723	12	BOLT, rocker shaft bracket (self-locking)
10	74359984	4	BRACKET, rocker shaft, end
11	74358989	6	ARM ASSY., rocker, intake valve
12	74358988	6	ARM ASSY., rocker, exhaust valve
13	74336646	12	SCREW, valve lash adjustment
14	74516821	12	NUT, valve lash adjustment screw
15	74338143 70910919 70910986	6 6 6	CLIP, spring, rocker arm retaining WASHER, plain, SAE std., 7/16" NUT, 7/16" NF
16	74348129	4	STUD, rocker cover (2-5/8" long)
17	74348130	2	SCREW, rocker shaft retaining (3" long, dog-pt.)
18	74349157 70913039	2 2	TUBE ASSY., rocker shaft overflow (Includes nut) ELBOW, inverted flare, 90°, 1/4" tube, 1/8" NPT male
19	74359985 70910002	2 4	SHAFT ASSY., rocker arm (Includes 70910002 PLUGS and item 20) PLUG, expansion, 3/4" diam.
20	74254363	4	RING, snap, rocker shaft
21	74336142	2	BRACKET, rocker shaft, center
22	-----	-	BEARING, camshaft (See CYLINDER BLOCK)



T-73991

T I M I N G G E A R H O U S I N G

ITEM	PART NO.	QTY.	DESCRIPTION
1	74320742 70919134 70920416 70917970 74004054 74253490	1 2 1 2 3 3	HOUSING, front PLUG, pipe, hex-hd., 1/8" NPT PLUG, pipe, hex-hd., 1/2" NPT PLUG, pipe, socket, 1/2" NPT CAPSCREW, 1/2" NC x 1-1/16" LOCKWASHER
2	74354163	1	<input type="checkbox"/> GASKET
3	74354414	1	COVER
4	74354415	1	GASKET
5	74348107	2	PIN, dowel
6	74321630 70916271 70919287 70916274 70910287 70915969 70916319 70921299 70919232 70912441	1 2 2 2 6 3 1 1 1 6	COVER CAPSCREW, 3/8" NC x 1" CAPSCREW, 3/8" NC x 1-7/8" CAPSCREW, 3/8" NC x 2-1/4" LOCKWASHER, 3/8" CAPSCREW, 1/2" NC x 3" CAPSCREW, 1/2" NC x 3-1/2" CAPSCREW, 1/2" NC x 4" CAPSCREW, 1/2" NC x 4-3/4" LOCKWASHER, 1/2"
7	74335712	1	GASKET

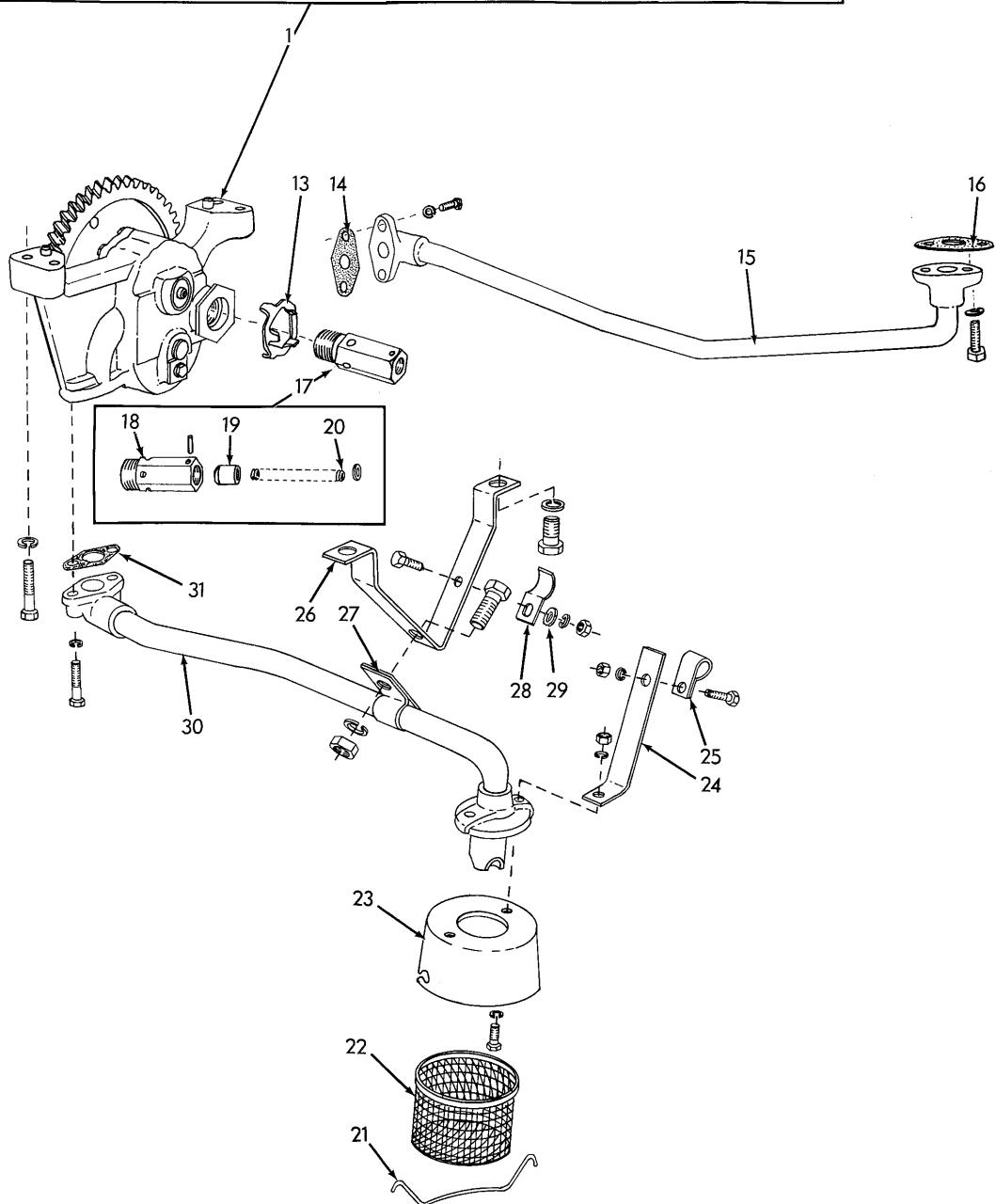
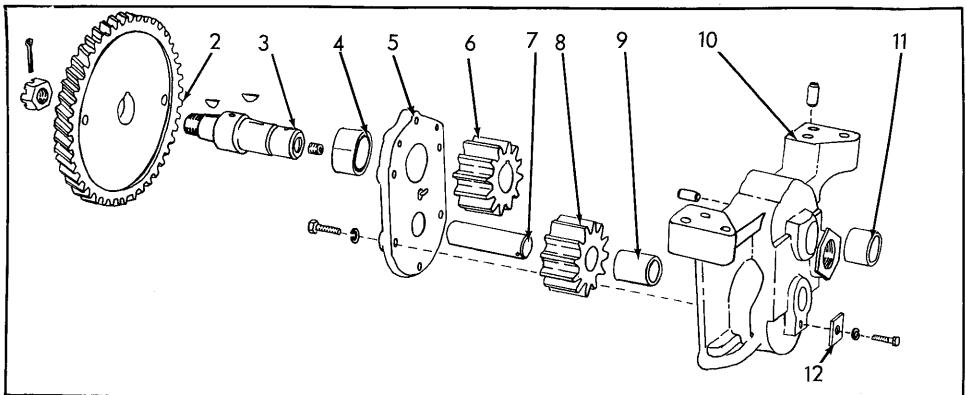
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(Revised June 1979)

TIMING GEAR HOUSING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION	
8	74335711	1	PLATE	
	70916277	6	CAPSCREW, 5/16" NC x 5/8"	
	70917330	6	WASHER, copper, 11/32" I.D.	
9	74354306	1	COVER	
	70916271	4	CAPSCREW, 3/8" NC x 1"	
	70910287	4	LOCKWASHER, 3/8"	
10	70923820	1	<input type="checkbox"/> O-RING	
11	74320776	1	STUD	
	70912441	1	LOCKWASHER, 1/2" }	Used prior to
	70919423	1	NUT, 1/2" NF	engine serial no.
12	74335067	1	BRACKET (Includes cap)	11-24134
	74254891	2	CAPSCREW, 1/2" NC x 2-1/2"	
	70916009	10	WASHER (1/32" thick - use as required)	
	74335550	2	LOCKWASHER	
13	74336491	2	LINER	
14	74028922	1	SEAL (crankshaft)	
15	74354304	1	GASKET	
16	74354305	1	COVER	
	70916269	2	CAPSCREW, 3/8" NC x 7/8"	
	70910287	2	LOCKWASHER, 3/8"	
17	74348136	1	<input type="checkbox"/> GASKET	
18	74346246	2	PIN, dowel	

(Revised June 1979)



T - 73974

O I L P U M P

OIL PUMP

USAGE: Used prior to engine S/N 11-24134.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	PUMP ASSY. (Consists of items 2 thru 12)(Order 1 OIL PUMP KIT 74321189, 1 GAUGE 74320898 and 1 ADAPTER 74321269) (See PACKAGED PARTS) Once the OIL PUMP KIT has been installed, the design on this page becomes void and service thereafter is governed by the design shown on page 32.
	70919226	4	CAPSCREW, 3/8" NC x 1-5/8"
	70904206	4	LOCKWASHER, 3/8"
2	74337047	1	GEAR, driving
3	74337576	1	SHAFT, upper KEY, No. 6 woodruff, 5/32" x 5/8"
	70910224	2	NUT, lock, 5/8" NF
	74254977	1	PLUG, pipe, hex-socket, 1/8" NPT
4	74337584	1	BUSHING
5	74337582	1	COVER ASSY. (Includes item 4)
	70916282	6	CAPSCREW, 1/4" NC x 7/8"
	70904204	6	LOCKWASHER, 1/4"
6	74337577	1	GEAR, upper
7	74337581	1	SHAFT, lower
8	74337578	1	GEAR ASSY., lower (Includes item 9)
9	74337580	1	BUSHING, lower gear
10	74337573	1	HOUSING ASSY., oil pump (Includes item 11 and PINS indented below)
	70917554	1	PIN, dowel, 1/4" x 1/2"
	70917546	1	PIN, dowel, 3/8" x 5/8"
11	74337575	1	BUSHING, pump housing
12	74348020	1	RETAINER, lower shaft CAPSCREW, drilled-hd., 1/4" NC x 1/2"
	74349378	1	LOCKWASHER, 1/4"
13	74347938	1	LOCK, pressure relief valve
14	74348215	1	GASKET, pump end
15	74335382	1	PIPE, discharge CAPSCREW, 5/16" NC x 7/8"
	70915813	2	LOCKWASHER, 5/16"
	70904205	2	CAPSCREW, 3/8" NC x 1-1/4"
	70916272	2	LOCKWASHER, 3/8"
16	74346169	1	GASKET, discharge pipe to crankcase
17	74320597	1	VALVE ASSY., oil pressure relief (Includes items 18 thru 20)
18	-----	1	BODY, pressure relief (order item 17)
19	-----	1	PISTON, pressure valve (order item 17)
20	74354568	1	SPRING, pressure relief valve
	74359310	1	WASHER, plain, U.S. std., 9/32"
	70916001	1	PIN, roll, 3/16" x 1"

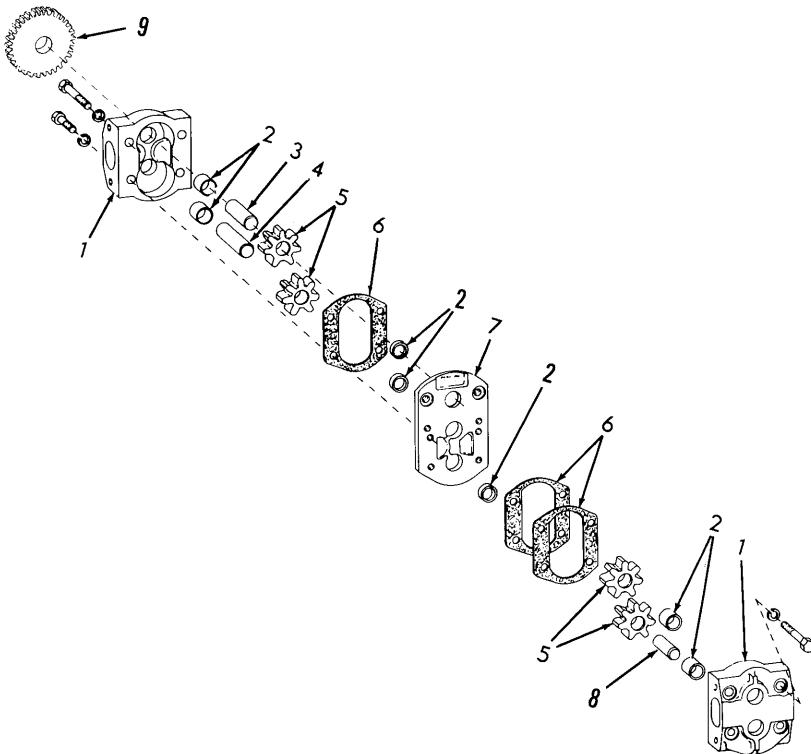
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(Revised June 1979)

OIL PUMP (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
21	74376294	1	RETAINER, screen
22	74374127	1	SCREEN, oil
23	74393581	1	COVER, oil screen
	70915807	1	CAPSCREW, 5/16" NC x 1-1/4"
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
24	74359219	1	BRACKET, tube supporting
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC
25	74306010	1	CLIP, discharge tube
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC
26	74359323	1	BRACKET, tube supporting
	70916310	2	CAPSCREW, 1/2" NC x 1"
	70904208	2	LOCKWASHER, 1/2"
27	74354750	1	CLIP, suction tube
	70913827	1	CAPSCREW, 5/8" NC x 1-1/4"
	70904209	1	LOCKWASHER, 5/8"
	70903574	1	NUT, 5/8" NC
28	74347572	1	CLAMP, discharge tube
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
29	70911422	1	WASHER, plain, 5/16"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC
30	74357360	1	TUBE ASSY., suction
	70919290	2	CAPSCREW, 5/16" NC x 1-5/8"
	70904205	2	LOCKWASHER, 5/16"
31	74348218	1	GASKET, suction tube

(Also see PACKAGED PARTS)

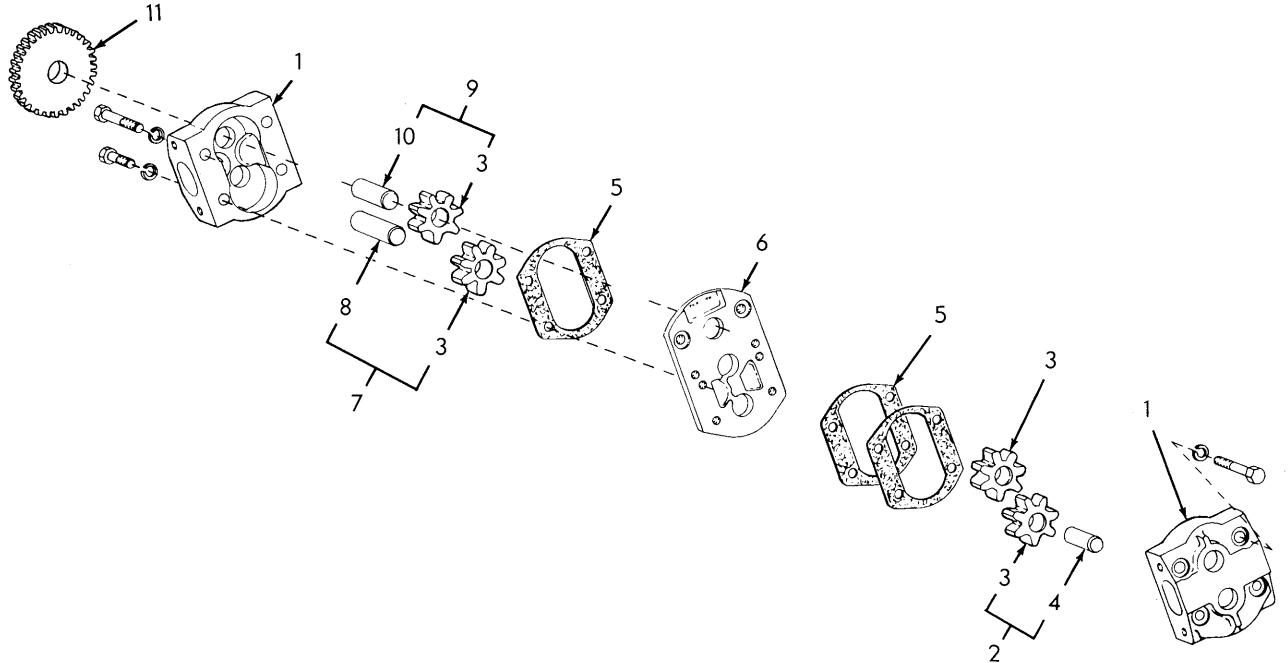


T-77474

O I L P U M P

USAGE: Effective with engine serial no. 11-24134

ITEM	PART NO.	QTY.	DESCRIPTION
-	74320883	1	PUMP ASSY. (Includes items 1 thru 10)
1	74393344	2	BODY ASSY. (Includes item 2)
	70920594	6	CAPSCREW, 7/16" NF x 2"
	70930705	2	CAPSCREW, 7/16" NF x 3"
	70907863	8	LOCKWASHER, 7/16"
2	74393346	7	BUSHING
3	74393351	1	SHAFT
4	74026614	1	SHAFT
5	74028077	4	GEAR
6	74393349	3	GASKET
7	74393347	1	PLATE ASSY. (Includes 3 of item 2)
8	74393354	1	SHAFT
9	74320884	1	GEAR



T-80373

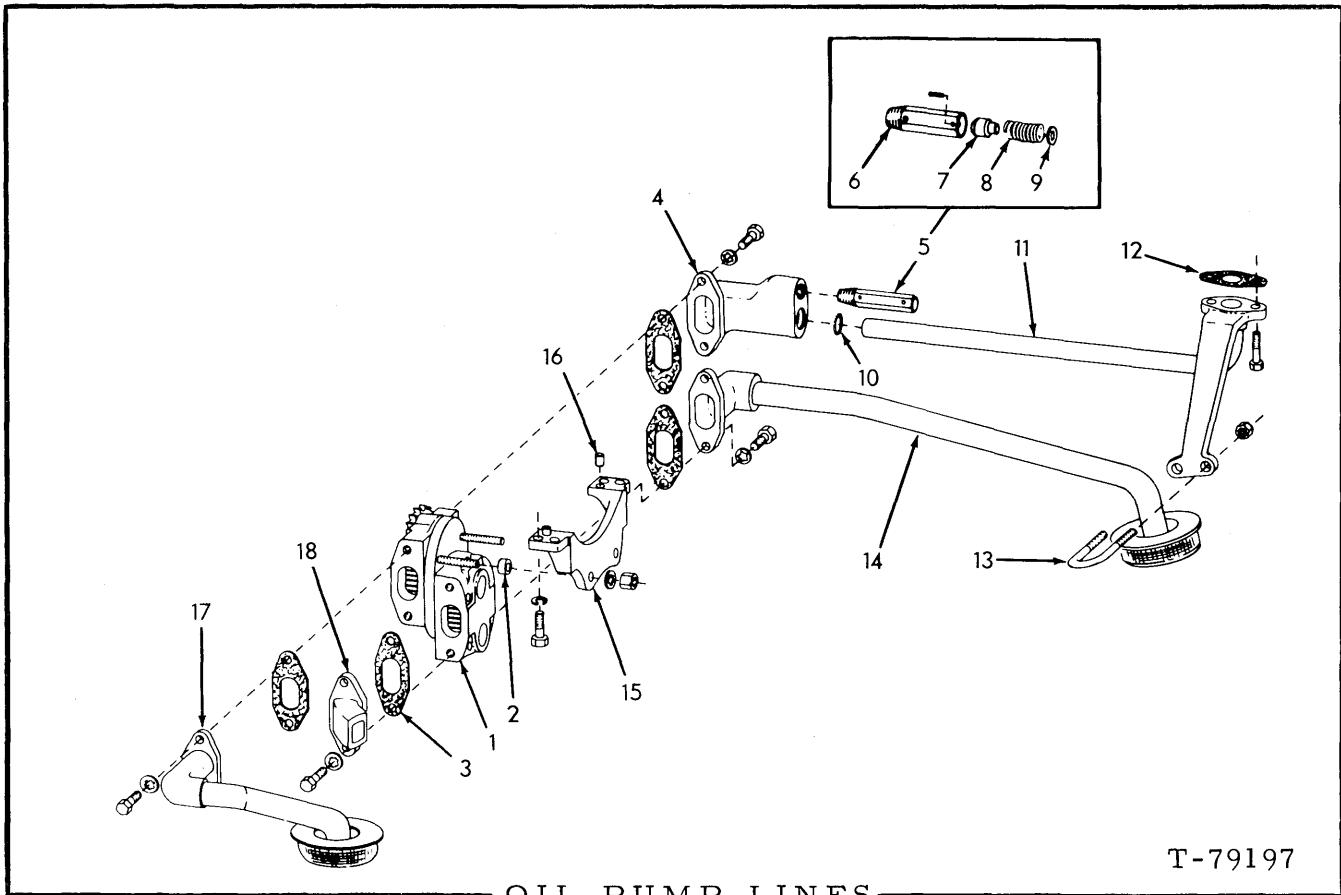
OIL PUMP ASSEMBLY

USAGE: Service replacement.

ITEM	PART NO.	QTY.	DESCRIPTION
-	74321399	1	PUMP ASSY. (Includes items 1 thru 11)
1	74395087	2	BODY ASSY.
	70920594	6	CAPSCREW, 7/16" NF x 2"
	70930705	2	CAPSCREW, 7/16" NF x 3"
	70907863	8	LOCKWASHER, 7/16"
2	74393353	1	SHAFT ASSY. (Includes items 3 and 4)
3	74028077	4	GEAR
4	74393354	1	SHAFT
5	74393349	3	GASKET
6	74395089	1	PLATE ASSY.
7	74393352	1	SHAFT ASSY. (Includes items 3 and 8)
8	74026614	1	SHAFT
9	74393350	1	SHAFT ASSY., (Includes items 3 and 10)
10	74393351	1	SHAFT
11	74320884	1	GEAR

(Added June 1979)

MEMO



T-79197

OIL PUMP LINES

USAGE: Effective with engine serial no. 11-24134

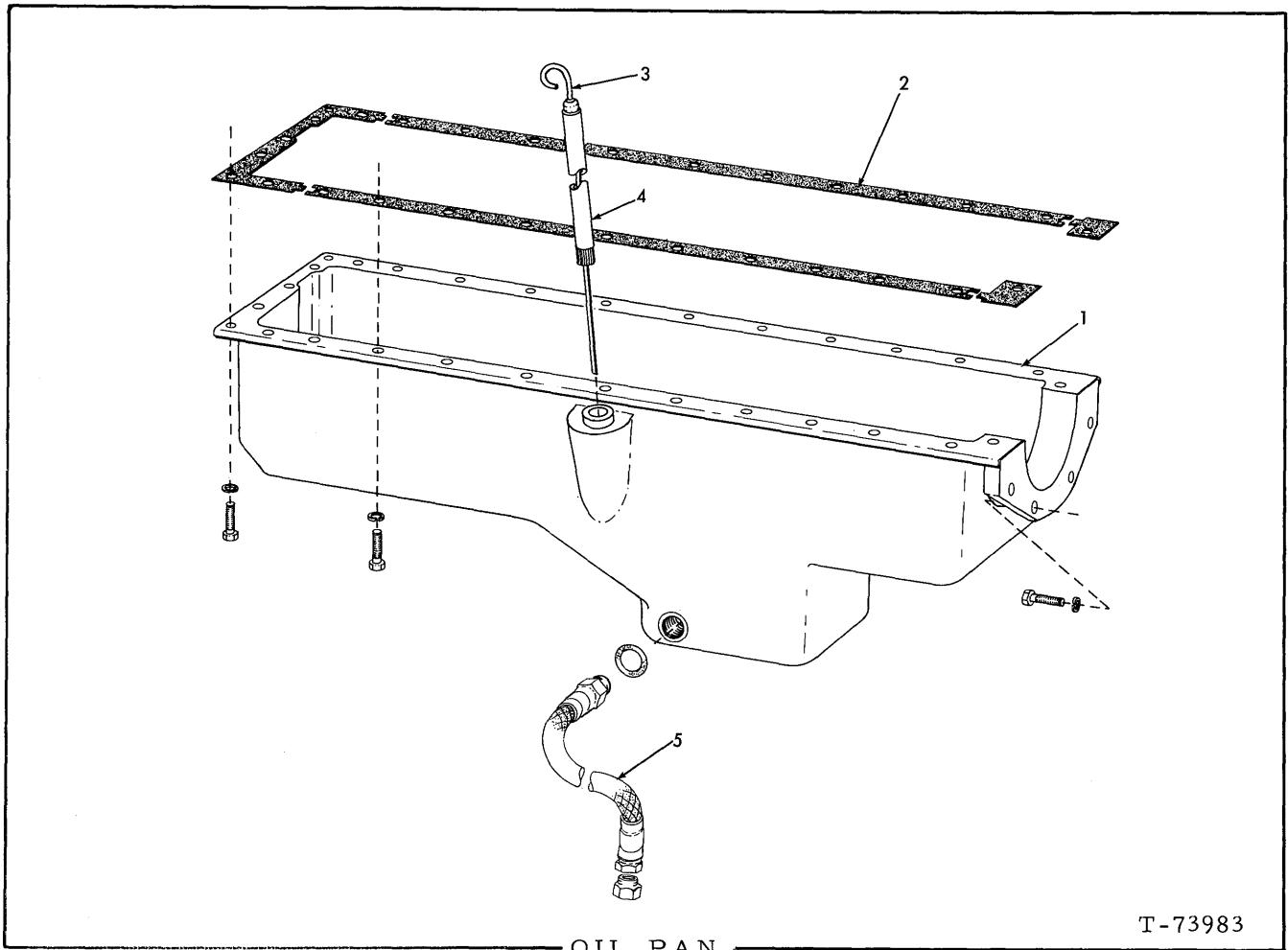
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	PUMP ASSY. (See page 31)
	70907863	2	LOCKWASHER, 7/16"
	70928212	2	NUT, 7/16"
2	74395024	2	DOWEL
3	74393359	4	GASKET
4	74321052	1	ELBOW
	70923193	2	CAPSCREW, 3/8" x 1-1/4"
	70916543	2	LOCKWASHER, 3/8"
5	74320597	1	VÁLVE ASSY. (Includes items 6 thru 9)
6	-----	1	BODY (Not serviced separately)
	70916001	1	PIN, 3/16" x 1"
7	-----	1	PISTON (Not serviced separately)
8	74354568	1	SPRING
9	74359310	1	WASHER
10	70930924	1	O-RING
11	74320885	1	TUBE
	70921565	2	CAPSCREW, 3/8" x 1-1/2"
12	74320916	1	GASKET
13	74321053	1	U-BOLT
	70916871	2	NUT, 5/16"

(Continued)

(Revised June 1979)

O I L P U M P L I N E S (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
14	74320887	1	TUBE
	70923193	2	CAPSCREW, 3/8" x 1-1/4"
	70916543	2	LOCKWASHER, 3/8"
15	74321671	1	BRACKET
	70921076	2	CAPSCREW, 3/8" x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
16	70917546	2	DOWEL (Used prior to engine s/n 11-27594)
17	74320839	1	TUBE
	70923193	2	CAPSCREW, 3/8" x 1-1/4"
	70916543	2	LOCKWASHER, 3/8"
18	74320838	1	ELBOW
	70923193	2	CAPSCREW, 3/8" x 1-1/4"
	70916543	2	LOCKWASHER, 3/8"



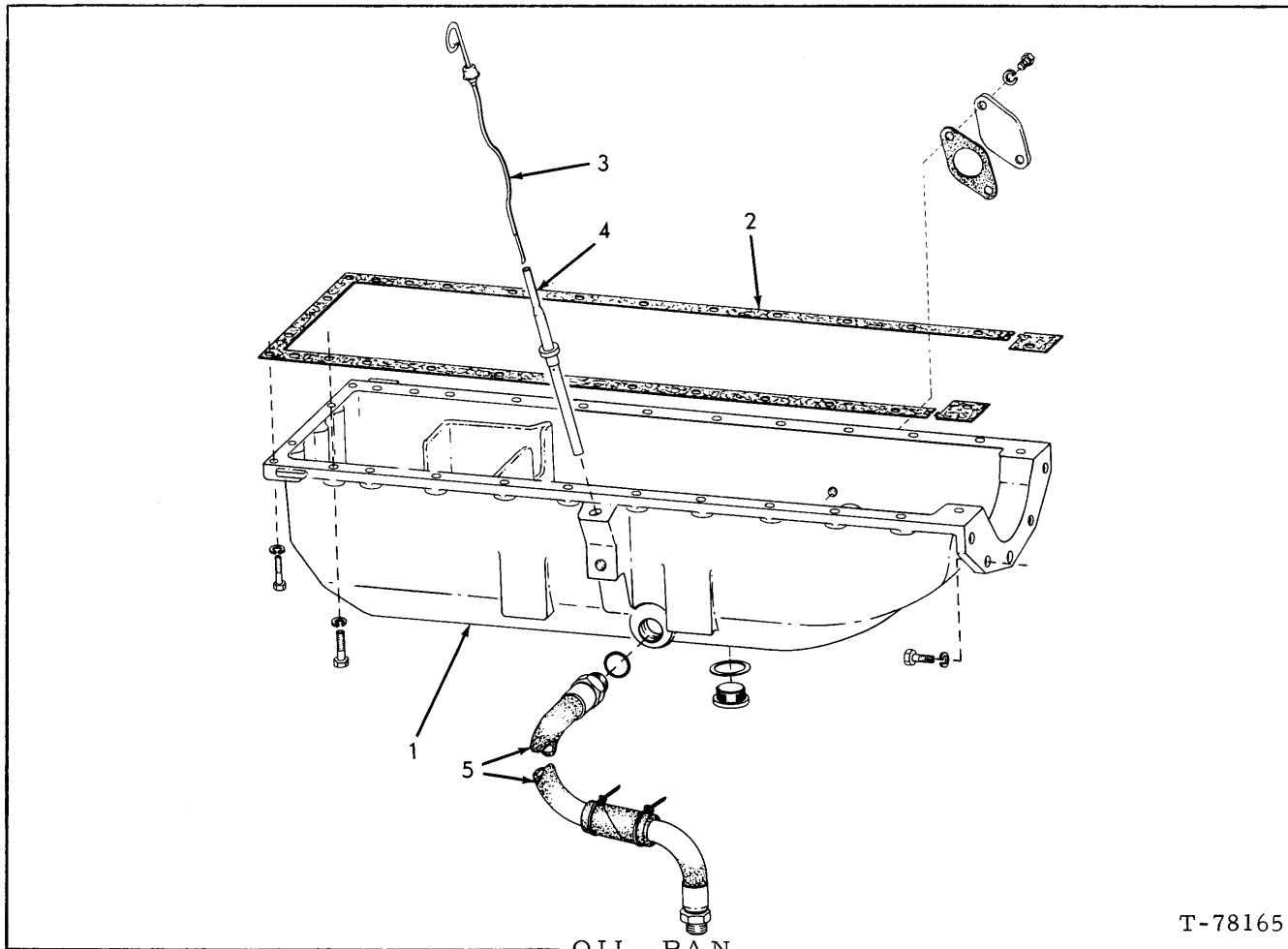
T-73983

OIL PAN

USAGE: Used prior to engine serial no. 11-24134

ITEM PART NO. QTY. DESCRIPTION

1	74357794 70916269 70916271 70904206 70914392 70904205 70922238	1 4 25 29 4 4 1	PAN CAPSCREW, 3/8" NC x 7/8" CAPSCREW, 3/8" NC x 1-1/8" LOCKWASHER, 3/8" CAPSCREW, 5/16" NC x 1" LOCKWASHER, 5/16" CAPSCREW, 12 pt., 5/16" NC x 1"
2	74347543	1	GASKET SET, oil pan (5 pieces)
3	74357356	1	GAUGE, oil level
4	74357357	1	ADAPTER ASSY., oil level gauge
5	74357853 70921206 70920416 70924673	1 1 1 1	HOSE ASSY., oil drain (Includes 1 O-ring 70921206) O-RING PLUG, pipe, 1/2" NPT NUT, locking



T-78165

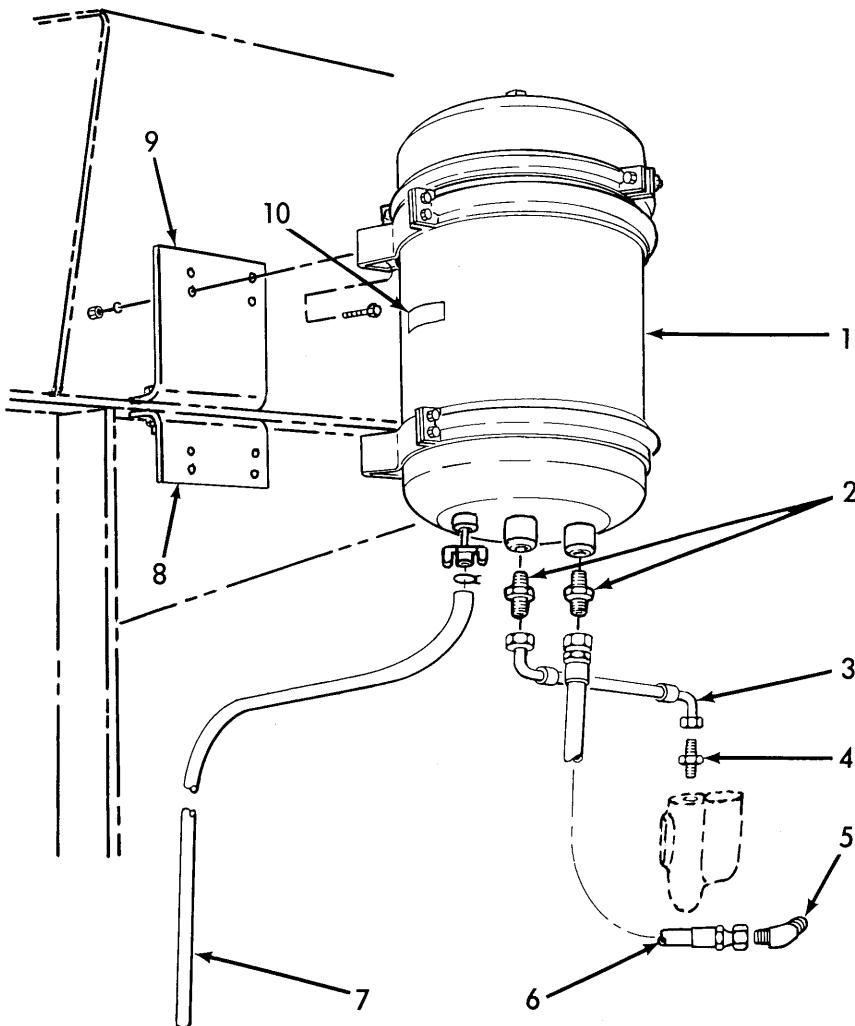
USAGE: Effective with engine serial no. 11-24134.

ITEM	PART NO.	QTY.	DESCRIPTION
1	74321186	1	PAN
	70916279	4	CAPSCREW, 5/16" x 1-1/2"
	70919784	1	CAPSCREW, 5/16" x 4"
	70914847	22	CAPSCREW, 3/8" x 1-1/2"
	74255916	5	CAPSCREW
	70912369	5	LOCKWASHER, 21/64"
	70913544	29	LOCKWASHER, 13/32"
	70035250	1	PLUG
	70667252	1	GASKET
	74337741	1	PLATE
	74337740	1	GASKET
	70916271	2	CAPSCREW
	70904206	2	LOCKWASHER
			Used only with standardized pans.
2	74347543	1	GASKET SET
3	74320898	1	GAUGE
4	74354656	1	ADAPTER ASSY.
5	74321230	1	HOSE ASSY. (Includes 1 O-RING 70921206)
	70921206	1	O-RING
	70920416	1	PLUG, 1/2" (Not illustrated)
	70924673	1	NUT, 1-3/16" (Not illustrated)

MEMO

(Added June 1979)

35A



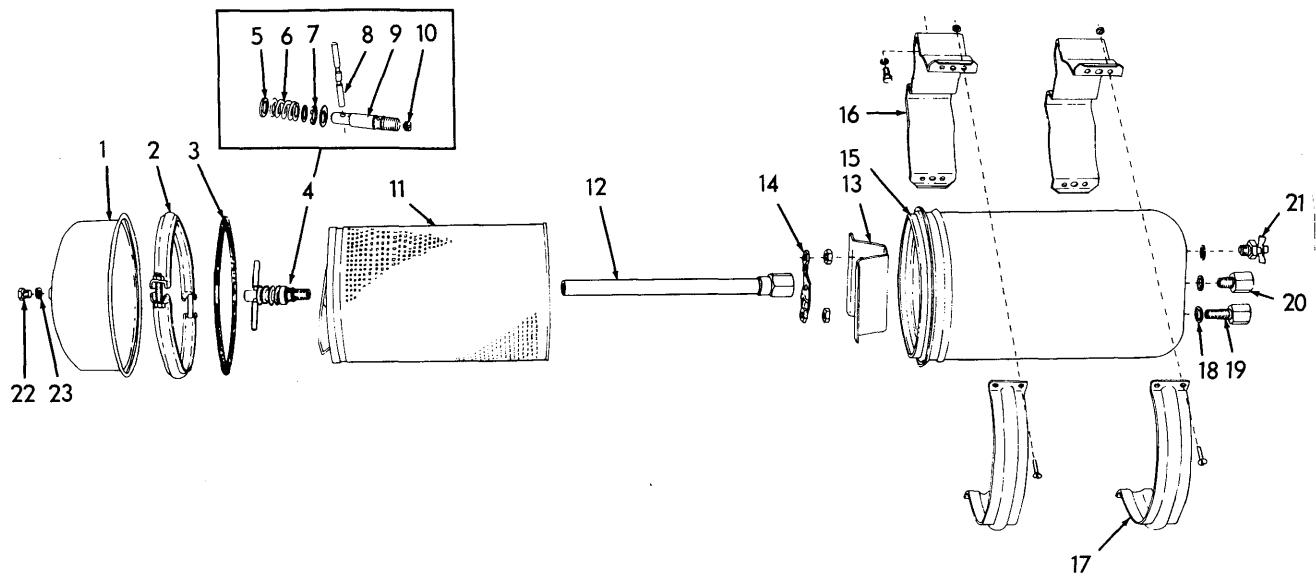
T-78778

ENGINE OIL FILTER

USAGE: Special Equipment (Heavy duty type)

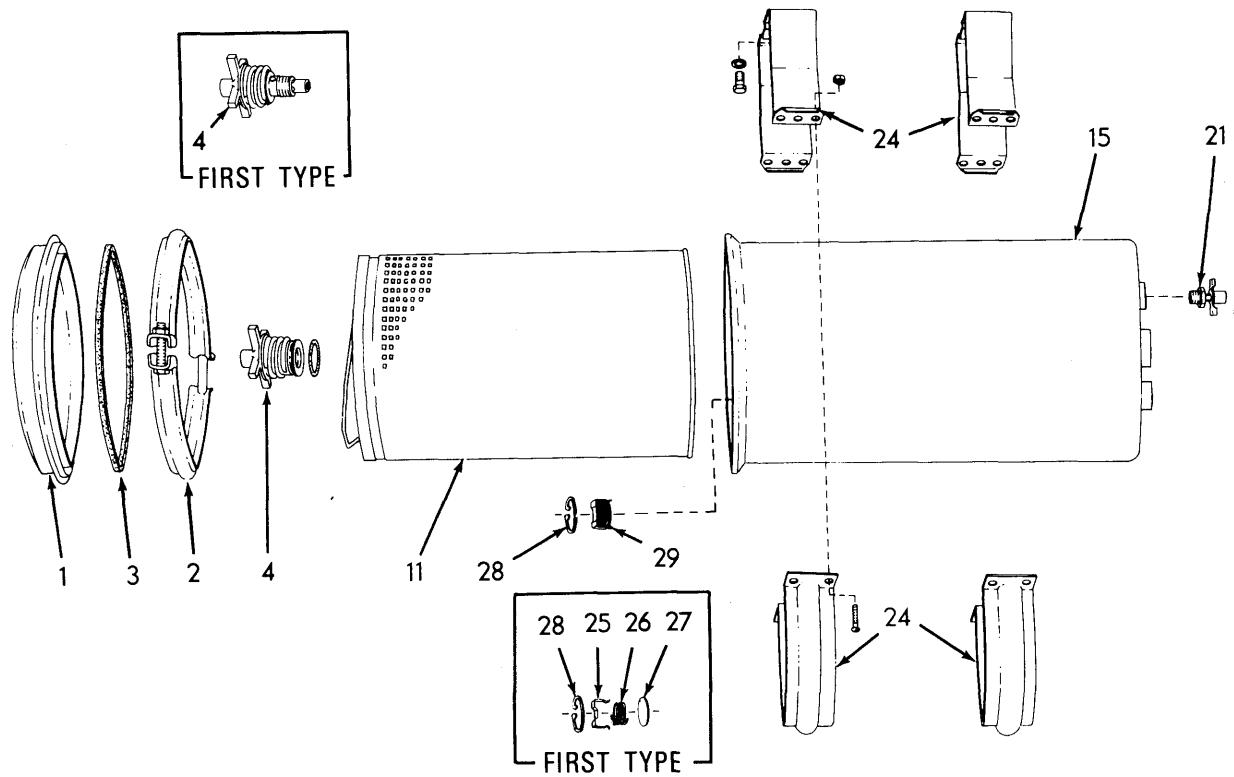
NOTE: If machine is equipped with platform mounted alcohol injector see page 155 for mounting bracket.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	FILTER ASSY. (See page 35C)
	70916271	8	CAPSCREW, 3/8" NC x 1"
	70910287	8	LOCKWASHER, 3/8"
	70910324	8	NUT, 3/8" NC
2	70919127	2	CONNECTOR, 3/8" tube, 1/2" taper thd.
3	73059762	1	HOSE ASSY.(Serviced only as a unit)
4	70919172	1	CONNECTOR, 3/8" tube, 3/8" taper thd.
5	70925837	1	ELBOW, 45°, 3/8" tube, 9/16" str. thd.
6	73059761	1	HOSE ASSY. (Serviced only as a unit)
7	70667676	1	HOSE, 30" long
8	73059760	1	BRACKET
9	73059759	1	BRACKET
	70916314	2	CAPSCREW, 1/2" NC x 2"
	70904208	2	LOCKWASHER, 1/2"
	70910325	2	NUT, 1/2" NC
10	73107880	1	DECAL



T-74660

LUBER-FINER DESIGN



T-76480

FLEETGUARD DESIGN

OIL FILTER (By-pass type)

(Added June 1979)

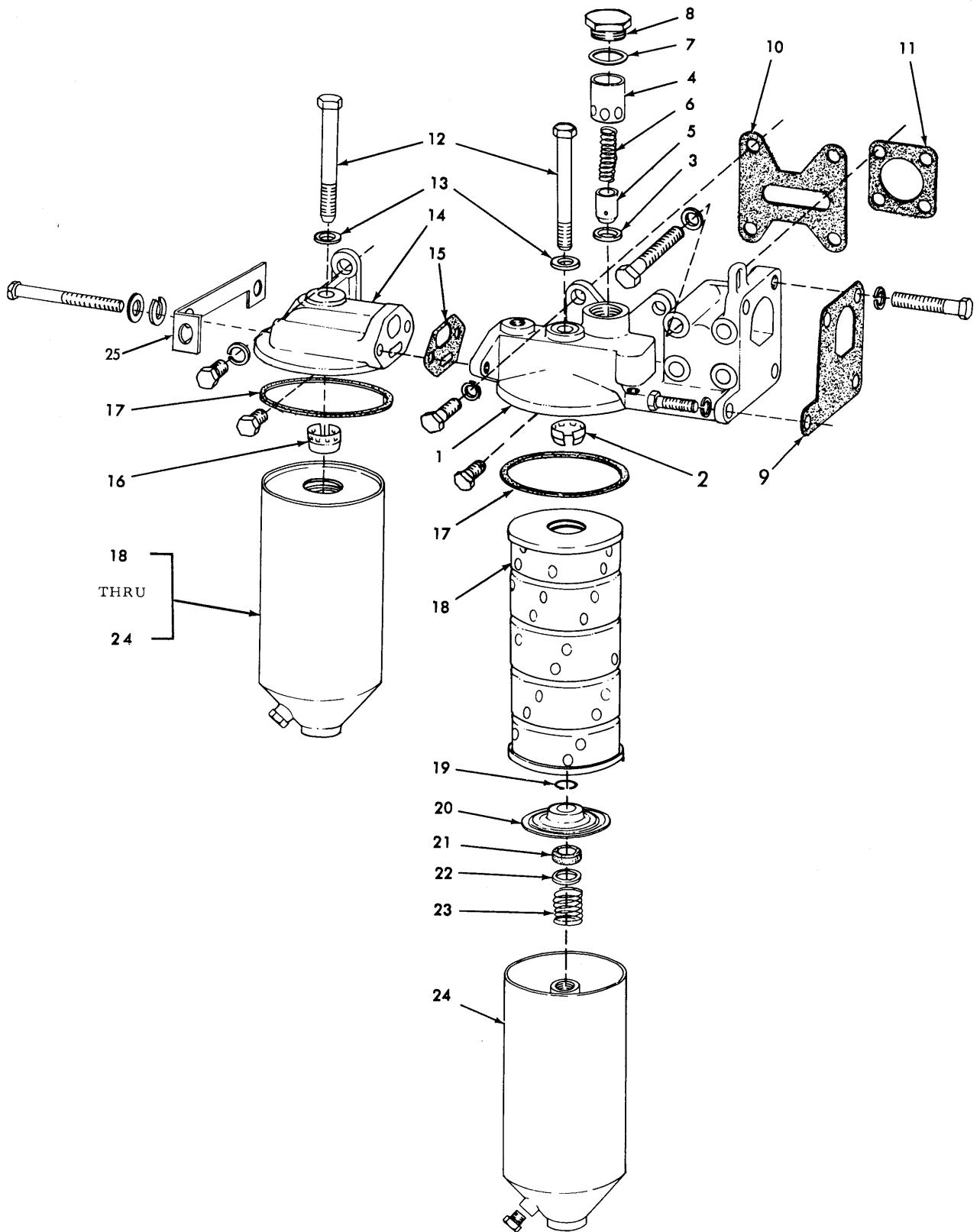
OIL FILTER (By-pass type)

USAGE: * Luber-Finer Design }
 ** Fleetguard Design } See page 35B

NOTE: This FILTER ASSEMBLY is available in two designs, "Fleetguard" and "Luber-Finer". Check which is applicable to your unit and order service parts accordingly.

ITEM	PART NO.	QTY.	DESCRIPTION	
		*	**	
-	74390593	1	FILTER ASSY. (Includes items 1 thru 23)	
-	74390593	1	FILTER ASSY.(Includes items 1 thru 4,11,15,21,24 thru 29)	
1	74059262	1	COVER	
	74059813	1	COVER	
2	70630540	1	RING ASSY. (Includes nut and bolt)	
	74059814	1	COUPLING ASSY'(Includes hardware. Serviced only as a unit)	
3	70082449	1	GASKET	
	74061787	1	GASKET	
4	74059266	1	HOLD-DOWN ASSY. (Includes items 5 thru 10)	
	74060691	1	SUPPORT ASSY.(Male thread post) (First type)	Each includes O-RING
	74061788	1	SUPPORT ASSY.(Female thread post) (Second type)	Service only as a unit.
5	70082489	3	WASHER	
6	70082490	1	SPRING	
7	70082487	1	SEAL	
8	70082488	1	HANDLE	
9	-----	1	STUD(Order item 4)	
10	74059265	1	PLUG	
11	74059343	1	ELEMENT	
12	74059264	1	TUBE ASSY. (Includes nut)	
13	70096816	1	SUPPORT	
	70911049	2	NUT, jam, 5/8" NF	
14	70096815	1	RETAINER	
15	-----	1	HOUSING (Not serviced separately)	
	-----	1	SHELL(Female thread post)(First type)(For initial replacement order second type SHELL and second type item 4)	
	74061785	1	SHELL (Male thread post)(Second type)	
16	70082444	2	BRACKET	
17	70082443	2	BAND	
	70915406	8	CAPSCREW, 1/4" NC x 3/4"	
	70911024	8	NUT, 1/4" NC	
18	70063891	3	GASKET	
19	70063890	1	VALVE ASSY. }	(Includes 1 spring, 1 ring, 1 cup. Serviced
20	70080758	1	VALVE ASSY. }	only as a unit.)
21	74060755	1	COCK, drain	
	70229210	1	COCK, drain	
22	70084897	1	PLUG	
23	70084899	1	WASHER	
24	74061786	1	BRACKET ASSY.(2-piece, includes hardware, Serviced only as unit)	
25	74059810	1	CAGE	
26	74059811	1	SPRING }	First type - order item 29
27	74059812	1	DISC	
28	74253555	1	RING	
29	74061789	1	VALVE, check	

(Added June 1979)



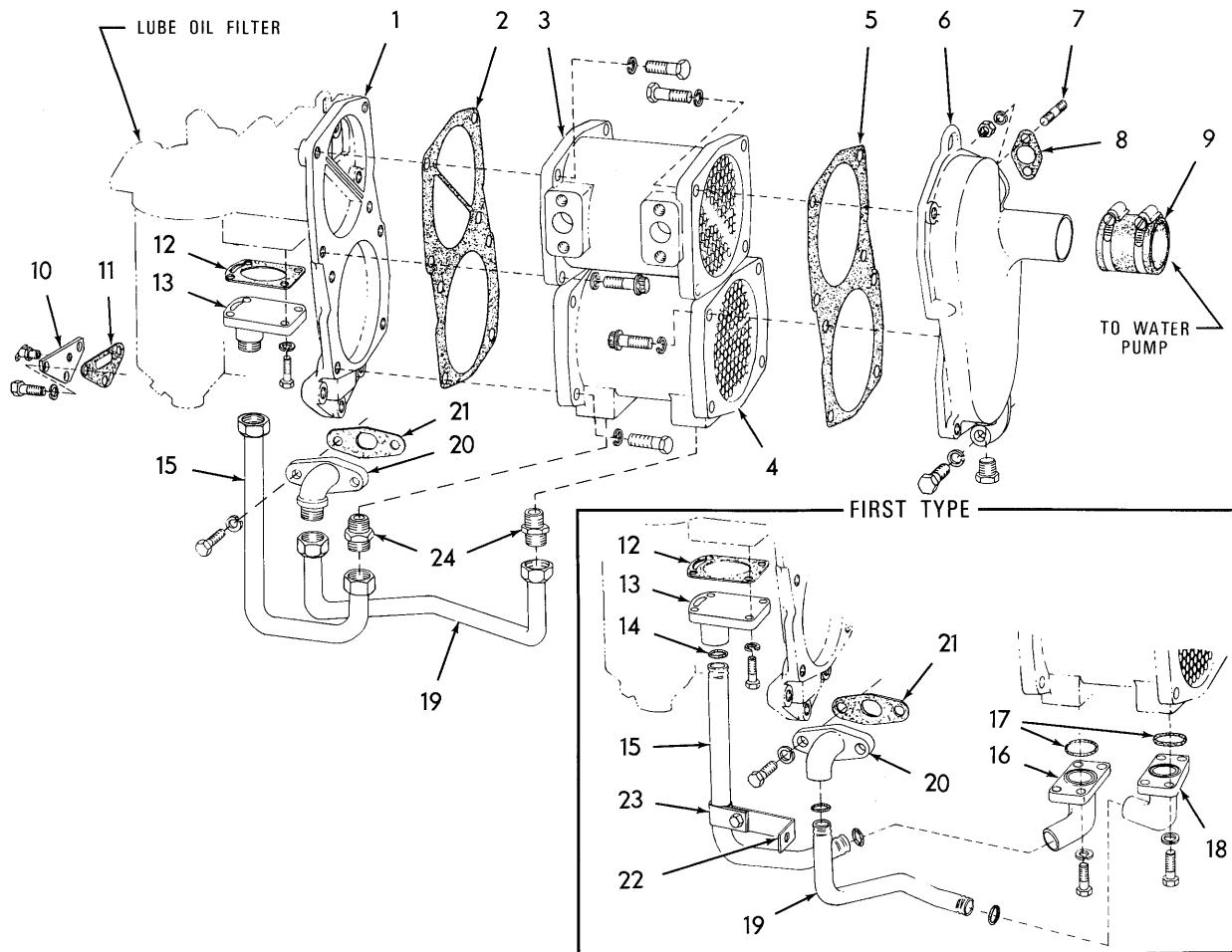
ENGINE OIL FILTER

T-73177

ENGINE OIL FILTER

ITEM	PART NO.	QTY.	DESCRIPTION
1	7 4339198	1	HEAD ASSEMBLY (Includes items 2 thru 8)
	7 0920541	3	CAPSCREW, Nylok, 1/2" NC x 1-1/2"
	7 0920540	1	CAPSCREW, Nylok, 1/2" NC x 1-1/4"
	7 0920574	3	CAPSCREW, 1/2" NC x 1-3/8"
	7 0915969	1	CAPSCREW, 1/2" NC x 3"
	7 0904208	6	LOCKWASHER, 1/2"
	7 0919293	4	CAPSCREW, 3/8" NC x 5"
	7 0904206	4	LOCKWASHER, 3/8"
2	7 4379263	1	ADAPTER, cartridge centering, upper
3	7 4373614	1	SEAT, by-pass valve
4	7 4373612	1	SLEEVE, by-pass valve piston
5	7 4373613	1	PISTON, by-pass valve
6	7 4359656	1	SPRING, by-pass valve
7	7 4253751	1	GASKET, by-pass valve cap
8	7 4373610	1	CAP, by-pass valve
9	7 4339128	1	<input type="checkbox"/> GASKET, filter head
10	7 4339150	1	<input type="checkbox"/> GASKET, filter head to block, rear
11	7 4348184	1	<input type="checkbox"/> GASKET, filter head to block, front
12	7 4339022	2	CAPSCREW, oil filter body
13	7 4376749	2	WASHER, sealing, filter body capscrew
14	7 4339454	1	HEAD ASSEMBLY, rear filter (Includes item 16)
	7 0920682	2	CAPSCREW, 3/8" NC x 5-1/2"
	7 0904206	2	LOCKWASHER, 3/8"
	7 0922465	2	WASHER, plain
	7 0916311	1	CAPSCREW, 1/2" NC x 1-1/4"
	7 0904208	1	LOCKWASHER, 1/2"
	7 0921865	1	CAPSCREW, Nylok, 1/2" NC x 1"
15	7 4339123	1	<input type="checkbox"/> GASKET, filter interconnection
16	7 4379263	1	ADAPTER, cartridge centering, upper
17	7 4372325	2	GASKET, oil filter body
18	74395889	2	CARTRIDGE ASSEMBLY, oil filter (Includes item 17)
19	7 4379269	2	RING, snap, adapter retaining
20	7 4055971	2	ADAPTER, cartridge centering, lower
21	7 4053409	2	SEAL, cartridge adapter
22	7 4053410	2	WASHER, cartridge adapter seal
23	7 4379268	2	SPRING, cartridge retaining
24	7 4339021	2	BODY, oil filter
	7 0918951	2	PLUG, pipe, hex-hd., 3/8" NPT
25	7 4339595	1	BRACKET, hose support

(Revised June 1979)



T-80457

HEAT EXCHANGERS

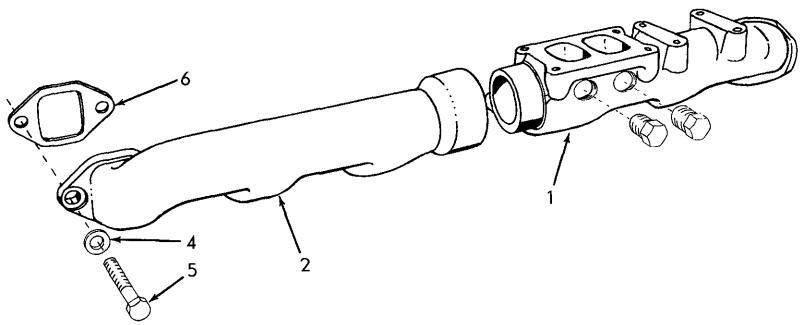
ITEM	PART NO.	QTY.	DESCRIPTION
1	74339116	1	COVER
2	74339697	1	GASKET
3	74339120 70916313 70912441 70916255 70914678 70922066	1 4 4 1 1 2	EXCHANGER CAPSCREW, 1/2" NC x 1-3/4" LOCKWASHER, 1/2" CAPSCREW, 7/16" NC x 1-3/4" LOCKWASHER, 7/16" SCREW, 12-pt., 1/2" NC x 1-3/4"
4	{ 74339119 74320905 70916313 70912441 70922066	1 1 6 6 2	EXCHANGER (Used prior to engine s/n 11-21925) EXCHANGER (Effective with engine s/n 11-21925) CAPSCREW, 1/2" NC x 1-3/4" LOCKWASHER, 1/2" SCREW, 12-pt., 1/2" NC x 1-3/4"
5	74339698	1	GASKET

(Continued)

H E A T E X C H A N G E R S (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	74321146	1	COVER
	70920333	1	PLUG, pipe, hex-hd., 3/8" NPT
	70921556	1	CAPSCREW, 1/2" NC x 2"
	70912441	1	LOCKWASHER, 1/2"
7	74514091	2	STUD
	70917705	2	NUT
	70910287	2	LOCKWASHER, 3/8"
8	74348185	1	<input type="checkbox"/> GASKET
9	74506737	1	HOSE
	70925758	2	CLAMP
10	74357701	1	COVER
	70912415	1	COCK, drain, 1/4" NPT
	70916311	3	CAPSCREW, 1/2" NC x 1-1/4"
	70912441	3	LOCKWASHER, 1/2"
11	74339127	1	GASKET
12	74339118	1	<input type="checkbox"/> GASKET
13	{ 74357689	1	FLANGE (Used prior to engine s/n 11-21925)
	74320903	1	FLANGE(Effective with engine s/n 11-21925)
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	6	LOCKWASHER, 3/8"
14	70923574	4	<input type="checkbox"/> O-RING (Effective with engine s/n 11-13698 thru 11-21924) (Qty. 8 used prior to engine serial no. 11-13698)
15	{ 74357706	1	TUBE (Used prior to engine s/n 11-21925)
	74320907	1	TUBE ASSY. (Effective with engine s/n 11-21925) (includes SLEEVE indented below)
	70929849	2	SLEEVE, 1" tube
16	74357691	1	ELBOW (Used prior to engine s/n 11-21925)
	70916197	4	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	4	LOCKWASHER, 7/16"
17	70923813	2	<input type="checkbox"/> O-RING (Used prior to engine s/n 11-21925)
18	74357692	1	ELBOW (Used prior to engine s/n 11-21925)
	70916197	4	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	4	LOCKWASHER, 7/16"
19	{ 74357705	1	TUBE (Used prior to engine s/n 11-21925)
	74320909	1	TUBE ASSY. (Effective with engine s/n 11-21925) (Includes SLEEVE indented below)
	70929849	2	SLEEVE, 1" tube
20	{ 74357690	1	ELBOW (Used prior to engine s/n 11-21925)
	74320904	1	ELBOW (Effective with engine s/n 11-21925)
	70921076	2	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
21	74339151	1	<input type="checkbox"/> GASKET
22	74358763	1	BRACKET (Used prior to engine s/n 11-21925)
23	74253771	1	CLAMP (Used prior to engine s/n 11-21925)
	70916268	1	CAPSCREW, 3/8" NC x 5/8"
	70910287	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
24	70929847	2	CONNECTOR, 1" pipe thd. (effective with eng. s/n 11-21925)

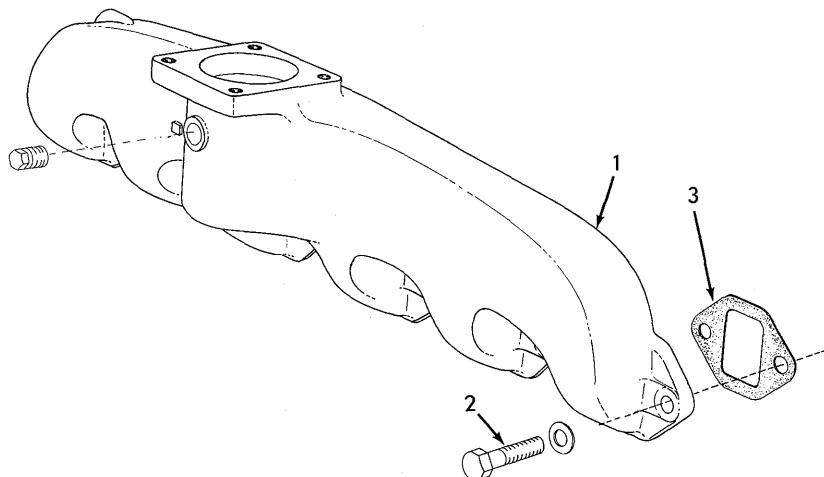
(Revised March 1978)



EXHAUST MANIFOLD

T-31337

ITEM	PART NO.	QTY.	DESCRIPTION
1	74339511	1	MANIFOLD (front)
	70919840	2	PLUG, 1/4" NPT
	74339535	4	STUD
2	74335623	1	MANIFOLD (rear)
3	-----	-	Not used in this application
4	74371107	12	WASHER, plain, 1/2" (hardened)
5	70915987	12	CAPSCREW, 1/2" NC x 1-1/2"
6	74359741	6	<input type="checkbox"/> GASKET

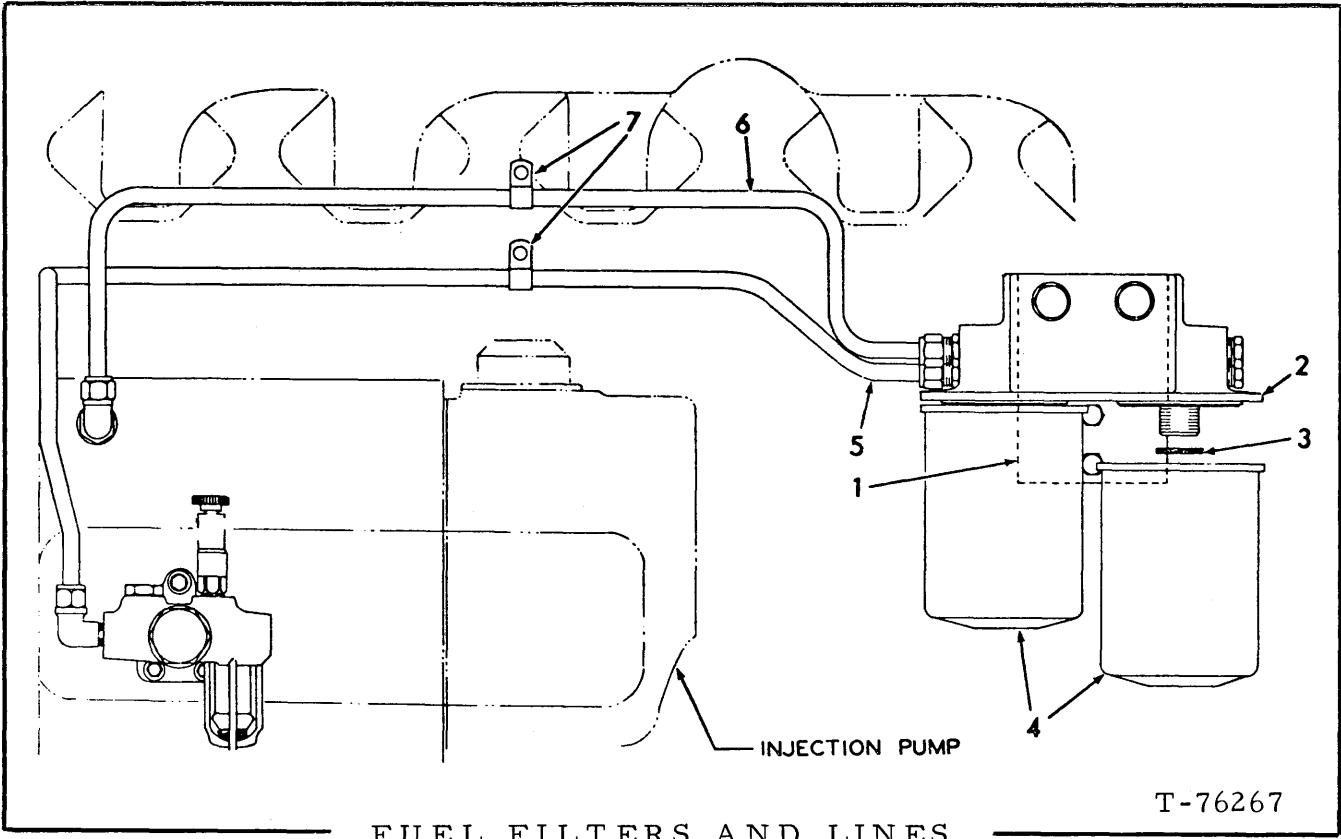


INTAKE MANIFOLD

T-31327

ITEM	PART NO.	QTY.	DESCRIPTION
1	74359725	1	MANIFOLD
	70901652	1	PLUG, 1/4" NPT
2	74255914	12	CAPSCREW, 1/2" NC x 1-1/2" Nylon Insert
	74371107	12	WASHER, plain, 1/2" (hardened)
3	74359741	6	<input type="checkbox"/> GASKET

(Also see PACKAGED PARTS)

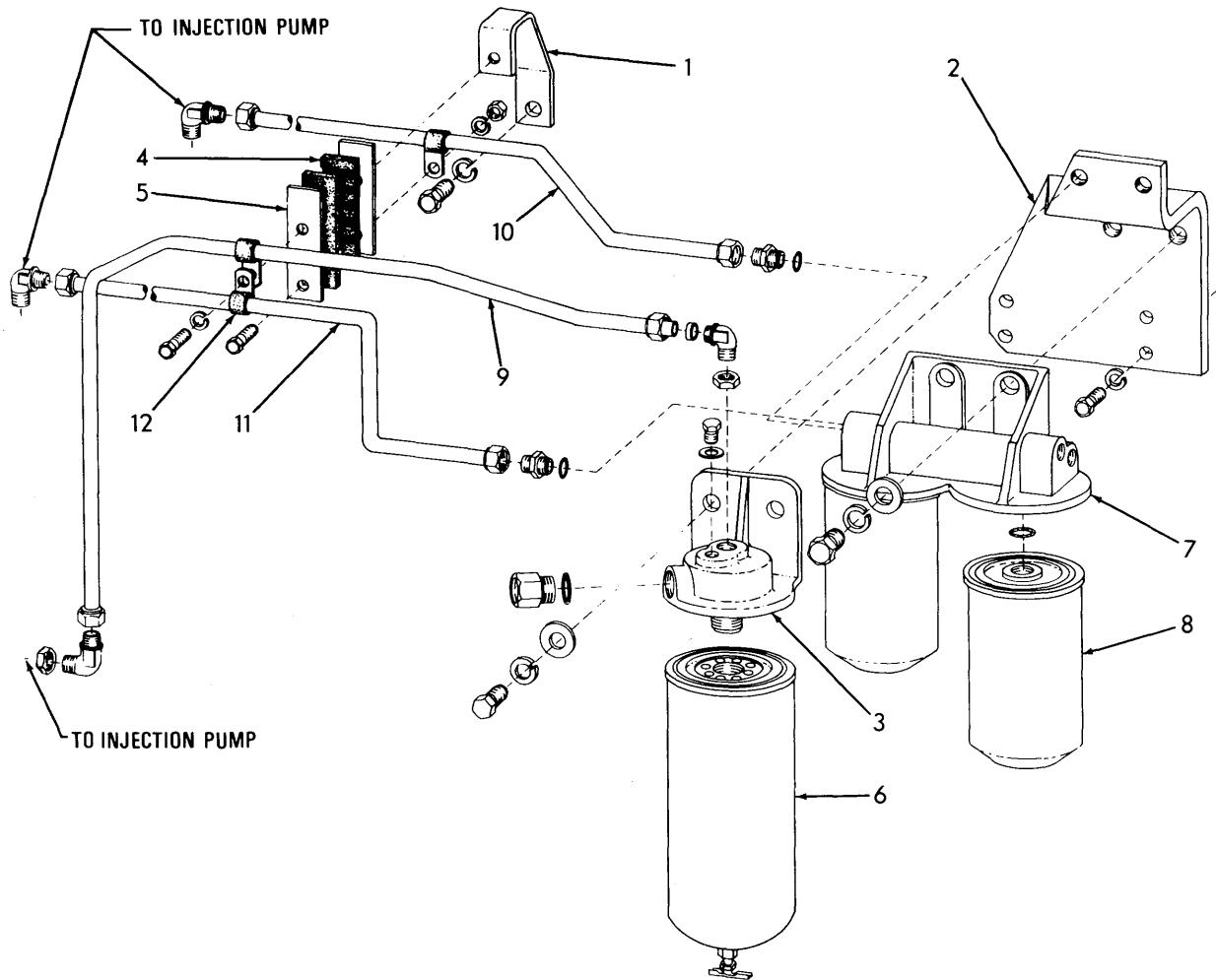


T-76267

FUEL FILTERS AND LINES

USAGE: Used prior to engine serial no. 11-24134

ITEM	PART NO.	QTY.	DESCRIPTION
1	74359666 70914670 70904205	1 2 2	BRACKET CAPSCREW, 5/16" x 1-1/4" LOCKWASHER, 5/16"
2	74393077 70922577 70921885 70918683 70904208 70912333	1 2 2 2 2 2	HEAD ASSY. (Includes insert) PLUG, 9/16" (Includes o-ring) O-RING CAPSCREW, 1/2" x 1-1/4" LOCKWASHER, 1/2" WASHER
3	-----	2	O-RING (Not serviced separately)
4	74028945	2	ELEMENT (Includes item 3)
5	74359689 70917810 70917807 70920280 74359776 70921885	1 2 2 1 1 1	TUBE NUT, 3/8" SLEEVE, 3/8" ELBOW, 3/8" CONNECTOR (Includes o-ring) O-RING
6	74359688 70917810 70917807 70920280 74359776 70921885	1 2 2 1 1 1	TUBE NUT, 3/8" SLEEVE, 3/8" ELBOW, 3/8" CONNECTOR (Includes o-ring) O-RING
7	74255740	2	CLAMP



T-78164

F U E L F I L T E R S A N D L I N E S

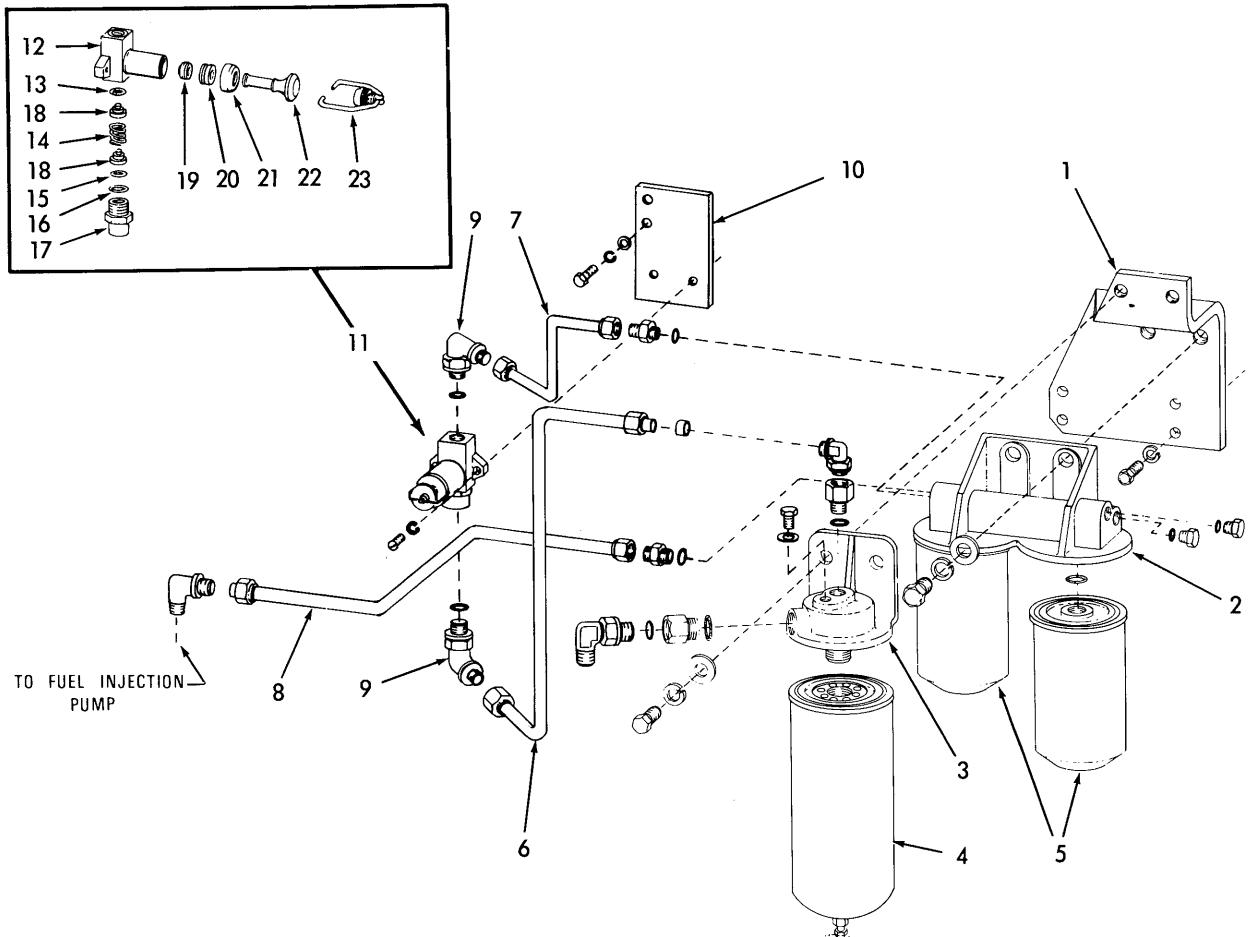
USAGE: Effective with engine serial no. 11-24134 thru 11-24212.

ITEM	PART NO.	QTY.	DESCRIPTION
1	74320862	1	BRACKET
2	74321104	1	BRACKET
	70915807	4	CAPSCREW, 5/16" NC x 1-1/4"
	70910286	4	LOCKWASHER, 5/16"
3	{-----	1	BASE ASSY. (order second type)
	70920612	1	CAPSCREW, 3/8" NF x 1/2"
	74251367	1	WASHER
	74395419	1	BASE ASSY. (includes insert)(second type)
	74006998	1	SCREW, thumb
	74254873	1	WASHER
	70916197	2	CAPSCREW, 7/16" NC x 1-1/4"
	70914498	2	WASHER, plain, 15/32"
	70914678	2	LOCKWASHER, 7/16"
	70928207	1	ADAPTER (includes O-RING below)
	70921885	1	O-RING, 15/32

(Continued)

F U E L F I L T E R S A N D L I N E S (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
4	74336532	2	SPACER
5	74320880	2	PLATE
6	74394407	1	ELEMENT
7	74393077	1	HEAD ASSY. (Includes insert)
	70922577	2	PLUG, 9/16" (Includes O-RING indented below)
	70921885	2	O-RING
	70916310	2	CAPSCREW, 1/2" x 1"
	70912441	2	LOCKWASHER
	70912333	2	WASHER, 17/32"
8	74028945	2	ELEMENT
9	74321102	1	TUBE
	74023721	1	ELBOW
	70920280	1	ELBOW, 3/8"
	70917810	2	NUT, 3/8"
	70917807	2	SLEEVE, 3/8"
	70930349	2	NUT, 1/4"
10	74321100	1	TUBE
	74359776	1	CONNECTOR (Includes O-RING indented below)
	70921885	1	O-RING
	70920280	1	ELBOW, 3/8"
	70917807	2	SLEEVE, 3/8"
	70917810	2	NUT, 3/8"
11	74321101	1	TUBE
	74359776	1	CONNECTOR (Includes 1 O-RING below)
	70921885	1	O-RING, 15/32"
	70920280	1	ELBOW, 3/8", tube, 1/4" NPT , male
	70917807	2	SLEEVE, 3/8" tube
	70917810	2	NUT, 3/8" tube
12	74255740	3	CLAMP
	70916279	2	CAPSCREW, 5/16" NC x 1-1/2"
	70910287	2	LOCKWASHER, 3/8"
	70910323	1	NUT, 5/16" NC



T - 78756

FUEL FILTER AND LINES

USAGE: Effective with engine serial no. 11-24213

ITEM	PART NO.	QTY.	DESCRIPTION
1	74321104 70915807 70910286	1 4 4	BRACKET CAPSCREW, 5/16" NC x 1-1/4" LOCKWASHER, 5/16"
2	74393077 70922577 70916310 70921441 70912333	1 2 2 2 2	HEAD (Includes threaded insert) PLUG, 3/8" tube, 9/16" NC (Includes O-RING 70921885) CAPSCREW, 1/2" NC x 1" LOCKWASHER, heavy, 1/2" WASHER, plain, 17/32"
3	74395419 70920612 74251367 70916197 70914678	1 1 1 2 2	BASE ASSY. (Includes threaded insert) CAPSCREW, 3/8" NF x 1/2" WASHER CAPSCREW, 7/16" NC x 1-1/4" LOCKWASHER, 7/16"

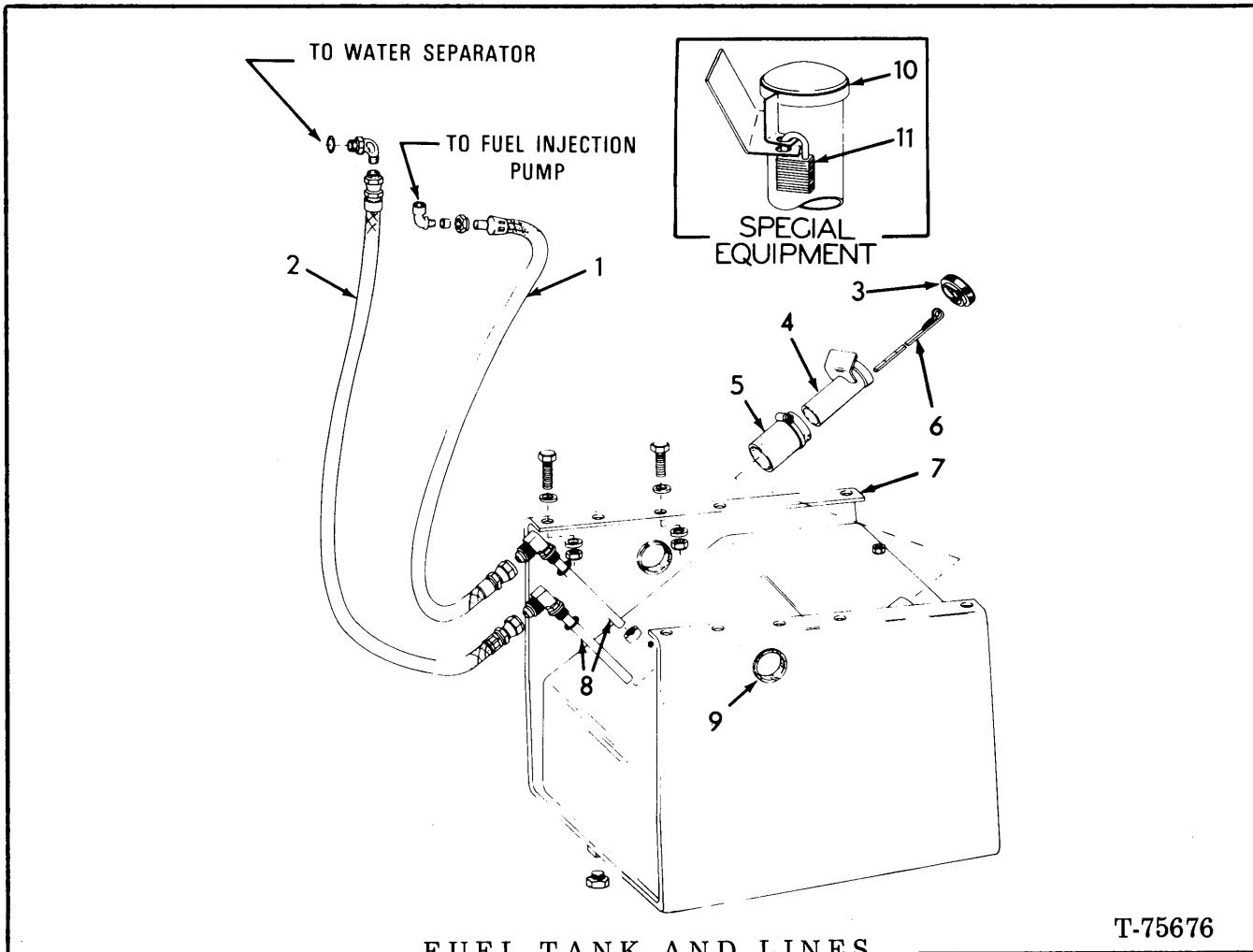
(Continued)

(Revised June 1979)

FUEL FILTERS AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	70914498	2	WASHER, plain, 15/32"
	70928207	2	ADAPTOR, 9/16" str. thd. (Includes O-RING 70921885)
	70922523	1	ELBOW, 9/16" str. thd. (Includes O-RING 70921885)
	74023721	1	ELBOW, 9/16" NF, 3/8" tube (Includes O-RING 70921885) (On outlet side)
4	74394407	1	ELEMENT
5	74025230	2	ELEMENT
6	74321194	1	TUBE
	70917810	2	NUT, 3/8"
	70917807	2	SLEEVE, 3/8"
7	74321195	1	TUBE
	70917810	2	NUT, 3/8"
	70917807	2	SLEEVE, 3/8"
8	74321192	1	TUBE ASSY.
	70920280	1	ELBOW, 3/8"
9	74023720	2	ELBOW, 1/2" NF, 3/8" tube (Includes O-RING 70921884)
10	74321190	1	BRACKET
	70914392	2	CAPSCREW, 5/16" NC x 1"
	70904205	2	LOCKWASHER, 5/16"
	70929100	1	WASHER, plain, 7/8"
11	74024229	1	PUMP ASSY., hand primer (Includes items 12 through 23)
	70902174	2	SCREW, #10 x 7/8"
	70904203	2	LOCKWASHER, #10
12	-----	1	BODY (Order item 11)
13	74060695	1	O-RING
14	74050638	1	SPRING
15	74048649	1	SEAL
16	74050645	1	RING
17	74060956	1	NUT
18	74050637	2	VALVE
19	74053035	1	SEAL
20	74053037	2	GUIDE
21	74053036	1	CAP
22	74059620	1	PLUNGER
23	74050646	1	CLAMP ASSY. (Includes SCREW AND WIRE)

(Revised June 1979)



T-75676

F U E L T A N K A N D L I N E S

USAGE: * Used prior to engine serial no. 11-24213
 ** Effective with engine serial no. 11-24213

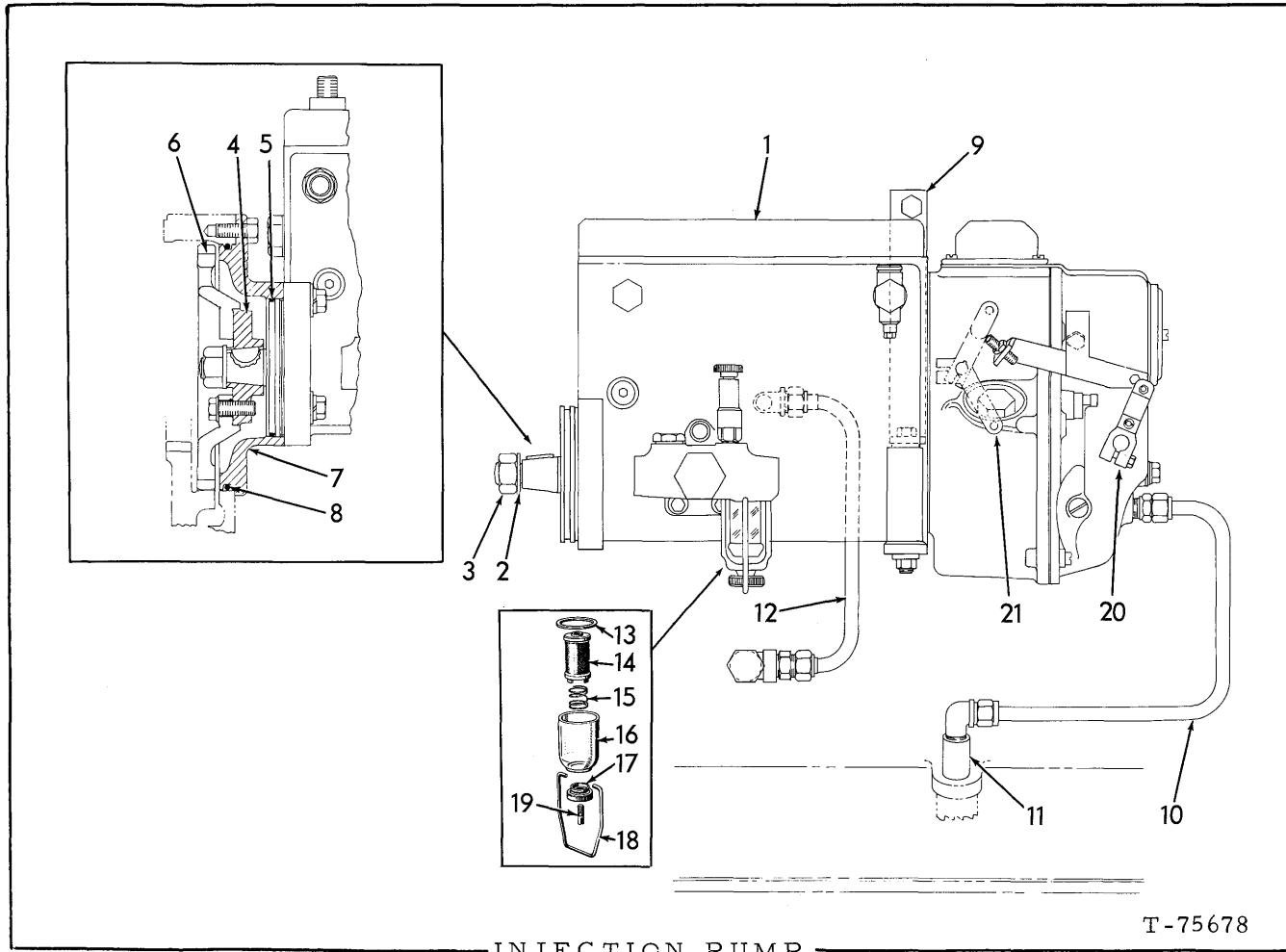
ITEM	PART NO.	QTY. * **	DESCRIPTION
1	{ 73057368 73050282 70920450 70923539 70918802 70918804	1 - - 1 1 - - 1 1 1 1 1	HOSE ASSY. } HOSE ASSY. } (Serviced only as an Assy.) CONNECTOR, 5/16" tube, 1/4" NPT (includes SLEEVE and NUT below) ELBOW, 5/16" tube, 1/8" NPT (includes SLEEVE and NUT below) SLEEVE, compression, 5/16" tube NUT, compression, 5/16" tube
2	{ 73057367 73058834 70925015 70922523 70921885	1 - - 1 1 - - 1 - 1	HOSE ASSY. } HOSE ASSY. } (Serviced only as an ASSY.) ELBOW, 3/8" tube ELBOW ASSY., 3/8" tube, 9/16" NPT (Includes nut and O-RING below) O-RING
3	73035950	1 1	CAP
4	73053540	1 1	TUBE

(Continued)

(Revised November 1977)

F U E L T A N K A N D L I N E S (Continued)

ITEM	PART NO.	QTY. * **	DESCRIPTION
5	73028393	1 1	HOSE
	70921915	4 4	CLAMP
6	73055289	1 1	DIPSTICK
	73055292	1 1	TANK
7	70921216	1 1	PLUG, 1-5/16" st. thd. (Includes 1 O-RING below)
	70921214	1 1	O-RING
8	70921178	4 4	CAPSCREW, 5/8" NF x 3"
	70915788	1 1	CAPSCREW, 5/8" NF x 2-1/4"
9	73026289	10 10	WASHER
	70916589	10 10	NUT, 5/8" NF
10	70915790	1 1	CAPSCREW, 5/8" NF x 3"
	73047515	2 2	TUBE ASSY. (Includes 1 O-RING below)
11	70921349	2 2	O-RING
	-----	2 2	CHANNEL, 16" per tank (refer to item 12)
12	73055488	1 1	CAP ASSY. (Special Equipment)
	70930998	1 1	PADLOCK (Special Equipment) (Includes 2 KEY indented below)
12	70931742	2 2	KEY
	73047354	- -	CHANNEL (25' length - use as required)



T-75678

INJECTION PUMP

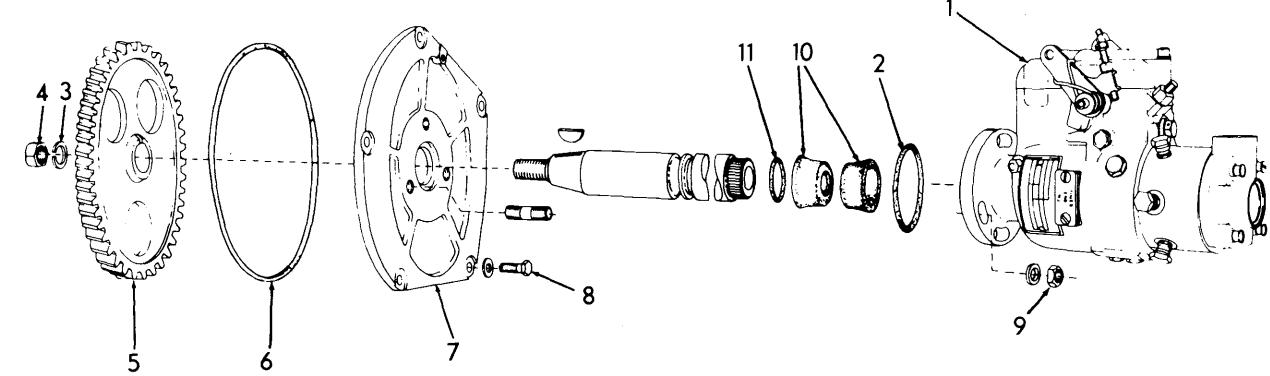
USAGE: Bosch Pump, used prior to engine serial no. 11-24213

ITEM	PART NO.	QTY.	DESCRIPTION
1	74061075 74060141 70914847 70916275 70911993 70910287 70914900 70910324 70919840	1 1 4 1 2 4 4 1 1	PUMP ASSY., injection (Includes items 2 thru 5) KEY CAPSCREW, 3/8" NC x 1-1/2" CAPSCREW, 3/8" NC x 3-3/4" WASHER, plain LOCKWASHER, 3/8" WASHER, plain, 3/8" NUT, 3/8" NC PLUG, pipe, 1/4"
2	74060140	1	LOCKWASHER
3	74060139	1	NUT
4	74359663	1	ADAPTER
5	74060799	1	O-RING
6	74359345 74255060	1 3	GEAR CAPSCREW, 3/8" NC x 1"

(Continued)

INJECTION PUMP (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74359911	1	COVER
	70918887	2	PLUG
	70920473	4	CAPSCREW, 3/8" x 3/4"
	70922747	1	SETSCREW, 3/8" x 1/2"
8	70924139	1	O-RING
9	74359348	1	BRACKET
	70915408	1	CAPSCREW, 3/8" NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
10	74359677	1	TUBE ASSY. (Order nuts and sleeves below)
	70917810	2	NUT, 3/8"
	70917807	2	SLEEVE, 3/8"
	70920279	1	CONNECTOR, 3/8"
	70920280	1	ELBOW, 3/8"
11	74359667	1	PIPE
12	74359344	1	TUBE ASSY., (Includes nut and sleeves)
	70917810	2	NUT, 3/8"
	70917807	2	SLEEVE, 3/8"
	70920790	1	ELBOW, 3/8"
	70918960	1	TEE, 1/8" NPT
	70919134	1	PLUG, 1/8" NPT
	70921372	1	CONNECTOR, 3/8"
13	74060177	1	GASKET
14	74060175	1	FILTER
15	74060178	1	SPRING
16	74060176	1	HOUSING
17	74060180	1	NUT
18	74060179	1	CLIP
19	74060181	1	BOLT
20	74393286	1	LEVER
21	74393260	1	LEVER
	70916277	1	CAPSCREW, 5/16" NC x 5/8"
	70904205	1	LOCKWASHER, 5/16"



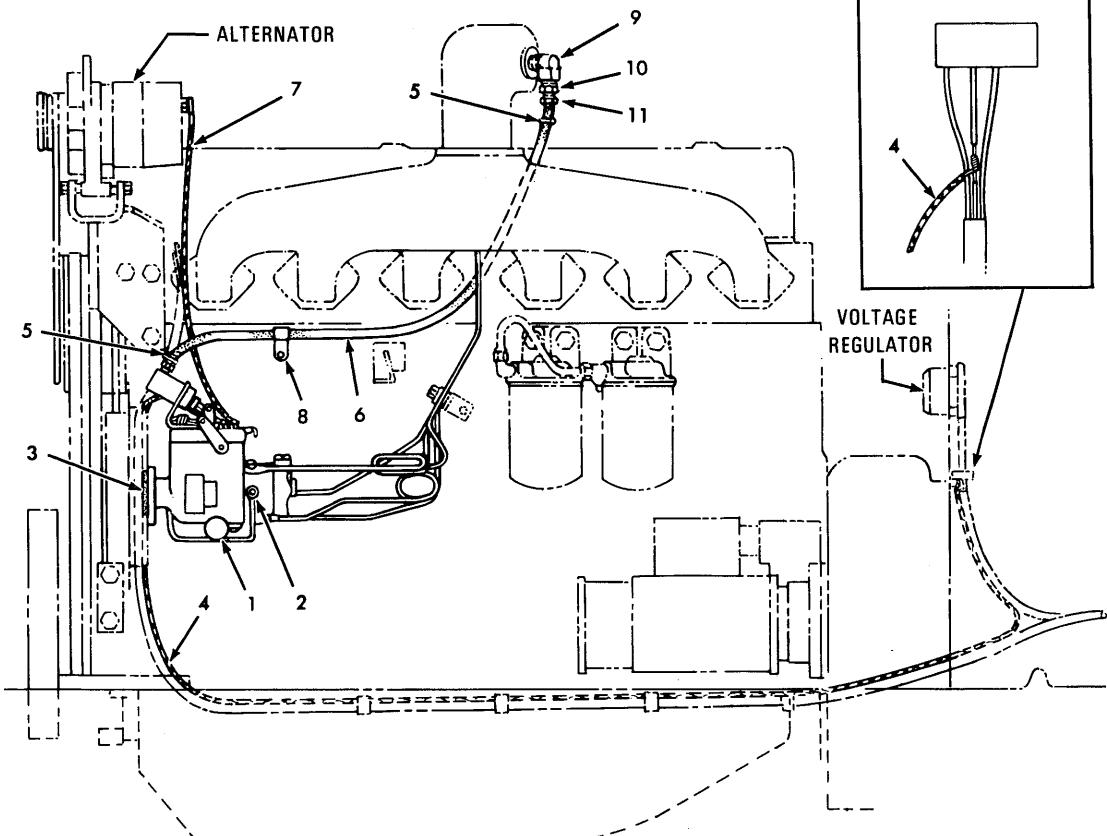
F U E L I N J E C T I O N P U M P

T-73973

NOTE: Item 1 includes item 2 thru 4, 10 and 11. See s/n plate pump for identification.

ITEM	PART NO.	QTY.	DESCRIPTION
	74321204	1	PUMP ASSY. (used with engine s/n 11-24213 thru 11-24806)
1	74321338	1	PUMP ASSY. (used with engine s/n 11-24807 thru 11-25948)
	74321474	1	PUMP ASSY. (effective with engine s/n 11-25949)
	70910224	1	KEY, 5/32" x 5/8" NOTE 74321204 and 74321338 listed for identification only - service with 74321474
2	74048596	1	SEAL
3	74048598	1	WASHER, serrated
4	74048597	1	NUT
5	74339851	1	GEAR
6	70924139	1	O-RING
7	74320703	1	COVER ASSY. (Includes 3 STUD idented below)
	74344938	3	STUD
8	70921520	5	CAPSCREW, 3/8" NC x 7/8"
	70910287	5	LOCKWASHER, 3/8"
9	70910123	3	NUT, 3/8" NF
	74271718	3	WASHER
10	74052540	2	SEAL
11	74369599	1	SEAL

NOTE: See page 50a for Conversion Kit.



T-80439

FUEL INJECTION PUMP CONVERSION

USAGE:

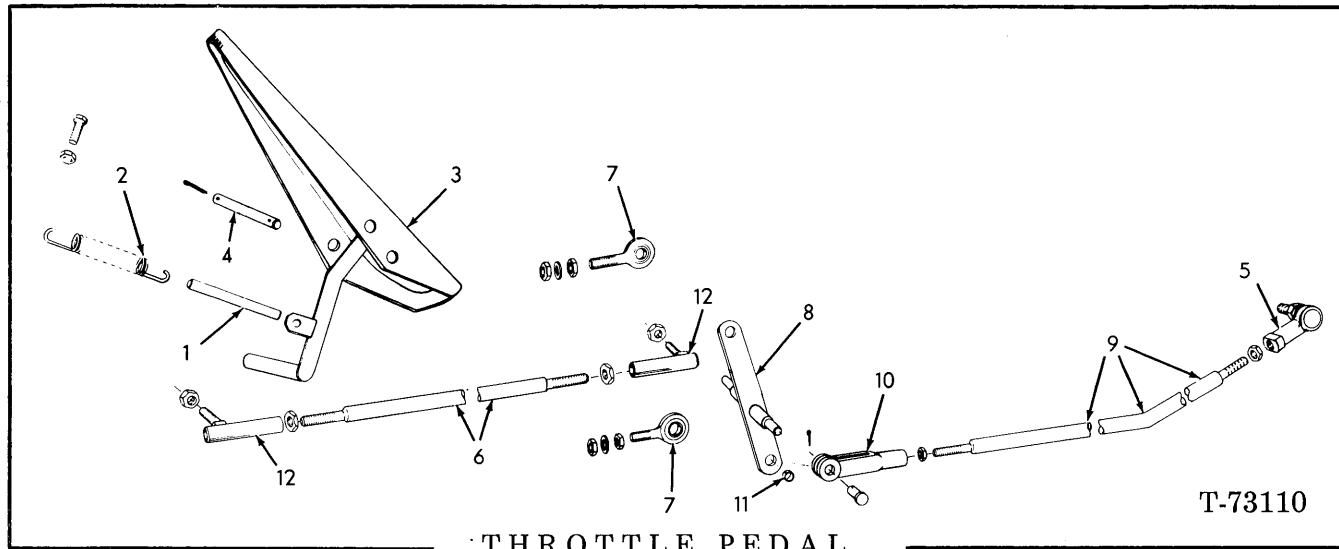
- * Used with engine serial no. 11-24807 thru 11-25948 for fuel injection pump part no. 74321338.
- * * Effective with engine serial no. 11-25949 for fuel injection pump part no. 74321474
- † Effective with engine serial no. 11-24213 and up.

ITEM	PART NO.	QTY.	DESCRIPTION
	73069663	1	*KIT (includes F.I.P. conversion kit and items 2 thru 12).
	73069664	1	**KIT (includes F.I.P. conversion kit and items 2 thru 11 and 13).
1	73069665	1	†KIT (includes items 1 thru 11 and 14).
1	74321696	1	FUEL INJECTION PUMP with ANEROID, complete (includes item 3)
2	74027748	12	WASHER
3	74048596	1	SEAL
4	73069685	1	WIRE ASSY.
5	70921910	2	CLAMP
6	74359861	1	HOSE
7	73050254	1	WIRE ASSY.
8	70925963	1	CLAMP
	70916309	1	CAPSCREW, 1/2" NC x 3/4"
	70912441	1	LOCKWASHER, 1/2"
9	70918374	1	ELOW, 90°, street, 1/4" pipe
10	70901834	1	BUSHING, 1/4" to 1/8"

(Continued)

FUEL INJECTION PUMP CONVERSION (Continued)

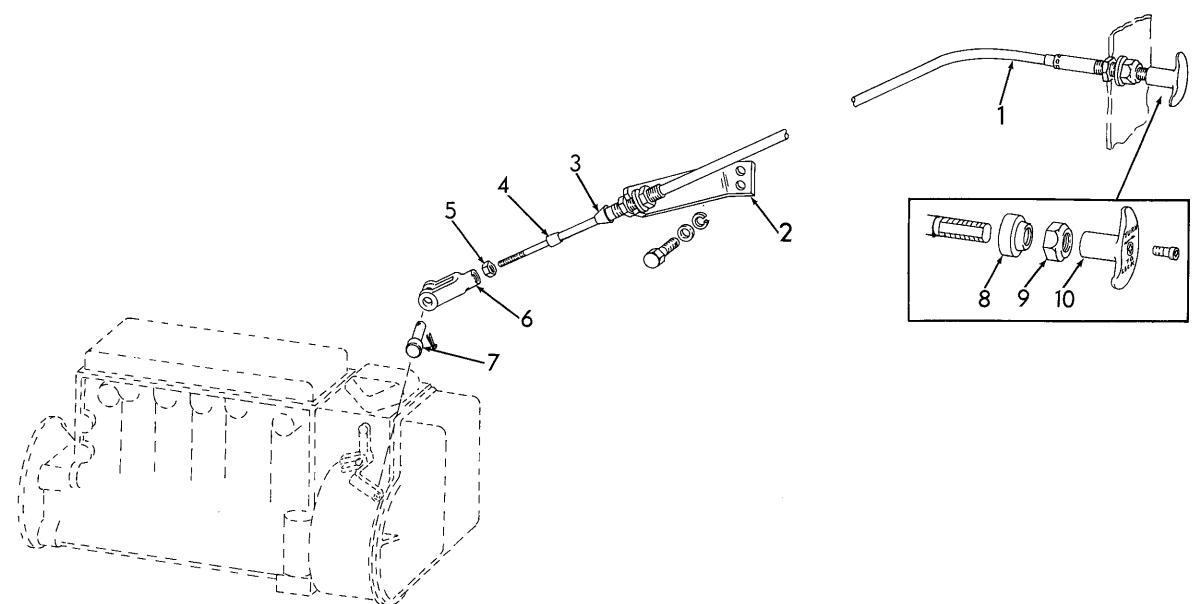
ITEM	PART NO.	QTY.	DESCRIPTION
11	70928454	1	FITTING, barb, 3/16" hose, 1/8" pipe
12	73069666	1	INSTRUCTION PRINT
13	73069667	1	INSTRUCTION PRINT
14	73069668	1	INSTRUCTION PRINT



THROTTLE PEDAL

ITEM	PART NO.	QTY.	DESCRIPTION
1	73021657	1	ROD
2	73014226	1	SPRING
	70911993	2	WASHER
3	73055738	1	PEDAL
	70916273	1	CAPSCREW, 3/8" NF x 2-1/2"
	70910324	1	NUT, 3/8" NF
4	73021696	1	PIN
	70904001	1	PIN, cotter
5	73105096	1	JOINT, ball
	70904204	1	LOCKWASHER, 1/4"
	70911040	1	NUT, jam, 1/4" NF
	70910267	1	NUT, jam, 1/4" NF
6	73055245	1	ROD
	70910267	4	NUT, 3/8" NF
7	73014549	2	BEARING
	70904207	2	LOCKWASHER, 7/16"
	70910876	4	NUT, jam, 7/16" NF
8	{ 73056981	1	SHAFT (Used prior to engine serial no. 11-24213)
	73048630	1	SHAFT (Used with engine serial no. 11-24213 thru 11-26505)
	73066100	1	SHAFT (Effective with engine serial no. 11-26506 unit no. 03443) (Includes item 11)
	{ 73056979	1	ROD (Used prior to engine serial no. 11-24213)
9	{ 73063638	1	ROD (Used with engine serial no. 11-24213 thru 11-26505)
	73066102	1	ROD (Effective with engine serial no. 11-26506 unit no. 03443)
10	70628736	1	YOKE
	70078810	1	PIN
	70918448	1	PIN, cotter, 3/32" x 1"
	70910329	1	NUT, jam, 3/8" NF
11	70624584	1	BUSHING
12	70925040	2	JOINT, ball
	70904204	2	LOCKWASHER, 1/4"
	70911040	2	NUT, jam, 1/4" NF
	70910267	2	NUT, jam, 1/4" NF

(Revised July 1978)

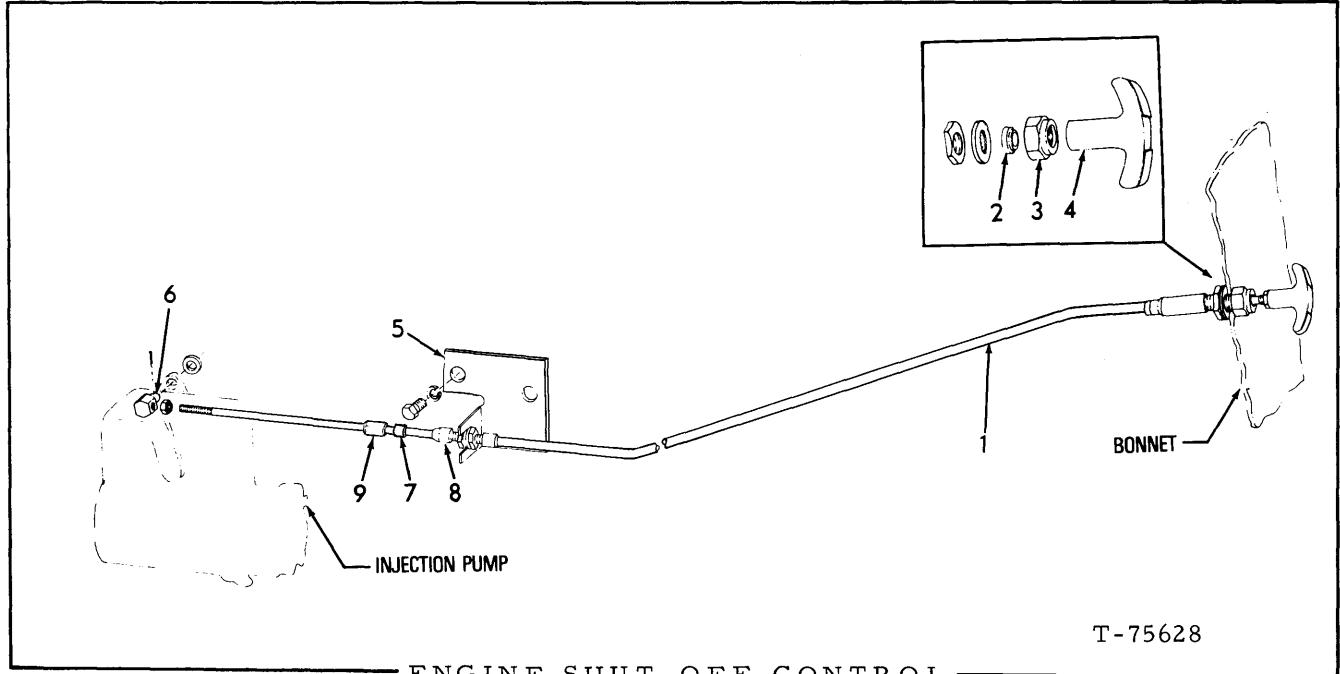


T-75675

ENGINE SHUT-OFF CONTROL

USAGE: Used with Bosch Pump. Prior to engine serial no. 11-24213

ITEM	PART NO.	QTY.	DESCRIPTION
1	73057138	1	CABLE ASSY. (Includes items 3, 4, 5, 8, 9, 10 & hardware indented below)
	70918906	1	LOCKWASHER, 5/8"
	70922014	1	NUT, 5/8" NF
	70928495	2	WASHER, 7/16"
	70922471	2	NUT, 7/16" NF
2	73057137	1	BRACKET
	70914670	2	CAPSCREW, 5/16" NC x 1-1/8"
	70910335	2	WASHER, plain, 5/16"
	70904205	2	LOCKWASHER, 5/16"
3	73057780	1	SEAL, sleeve
4	73057779	1	SEAL, rod
5	73057781	1	NUT, #10 NF
6	70196606	1	CLEVIS ASSY. (Includes item 7)
7	70628738	1	PIN
	70900970	1	PIN, cotter, 1/16" x 1/2"
8	73057778	1	SEAL
9	73057777	1	NUT
10	70197211	1	HANDLE, T
	70901781	1	SCREW, machine, #10 NC x 1/2"



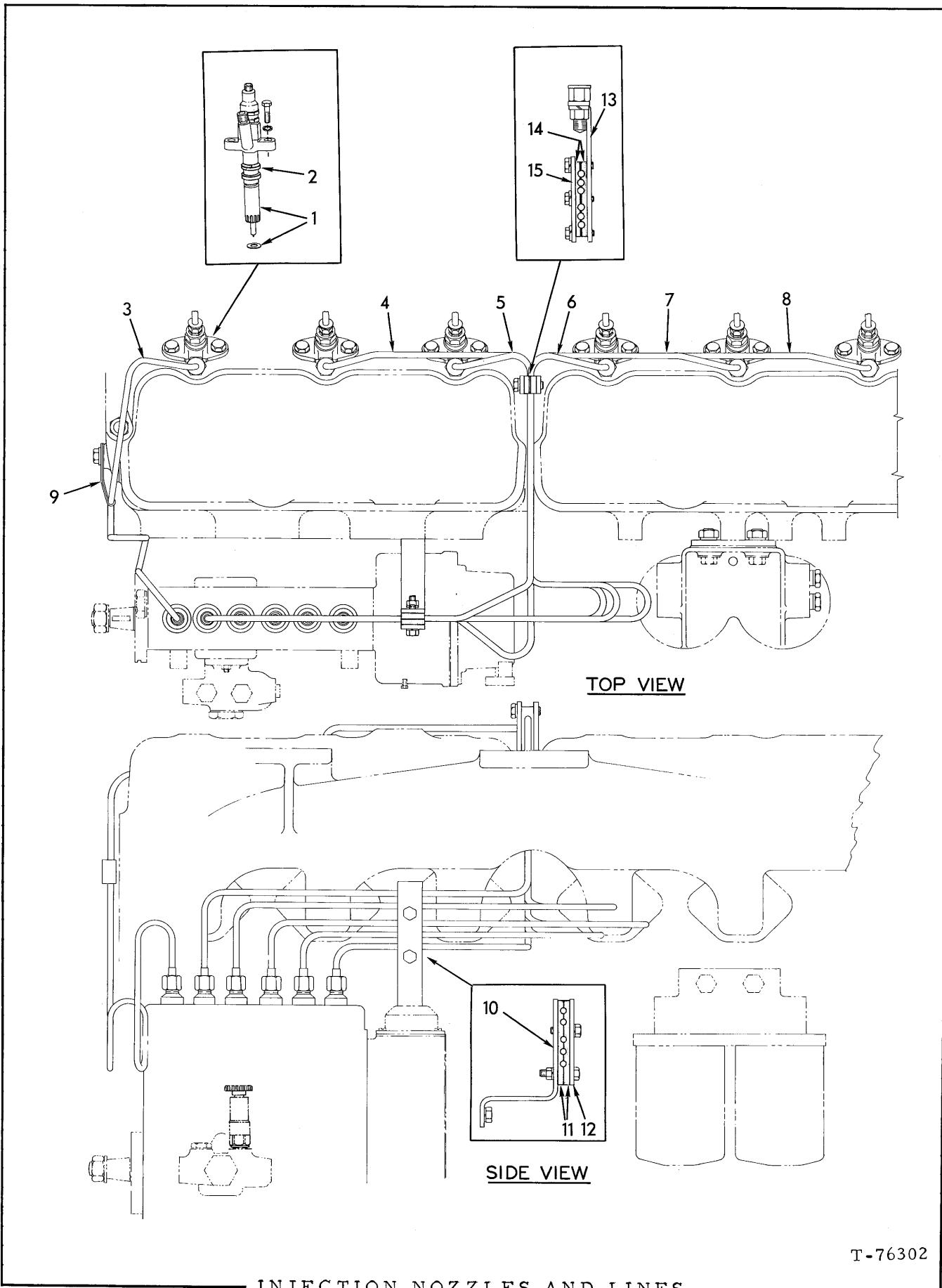
T-75628

— ENGINE SHUT-OFF CONTROL —

USAGE: Effective with engine serial no. 11-24213

ITEM	PART NO.	QTY.	DESCRIPTION
1	73064977	1	CABLE ASSY. (Includes items 2 thru 4 and hardware indented below)(Replaces 70659123)
	70922471	2	NUT, 7/16" NF
	70926190	2	WASHER, 15/32"
	70922844	1	LOCKWASHER, 7/16"
	70917415	1	NUT, #10
	70922014	1	NUT, 5/8" NF
2	70657709	1	SEAL
3	70657707	1	NUT
4	70666359	1	HANDLE
5	73063627	1	BRACKET
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
	70904206	2	LOCKWASHER, 3/8"
6	70242038	1	PIN
	70914686	1	WASHER, plain, 9/16"
	70900970	1	PIN, cotter, 1/16" x 1/2"
7	70680580	1	SEAL
8	70680581	1	SEAL
9	70922135	1	PIN, roll, 5/16" x 1"(Unit #03455 and up)

(Revised June 1979)



T-76302

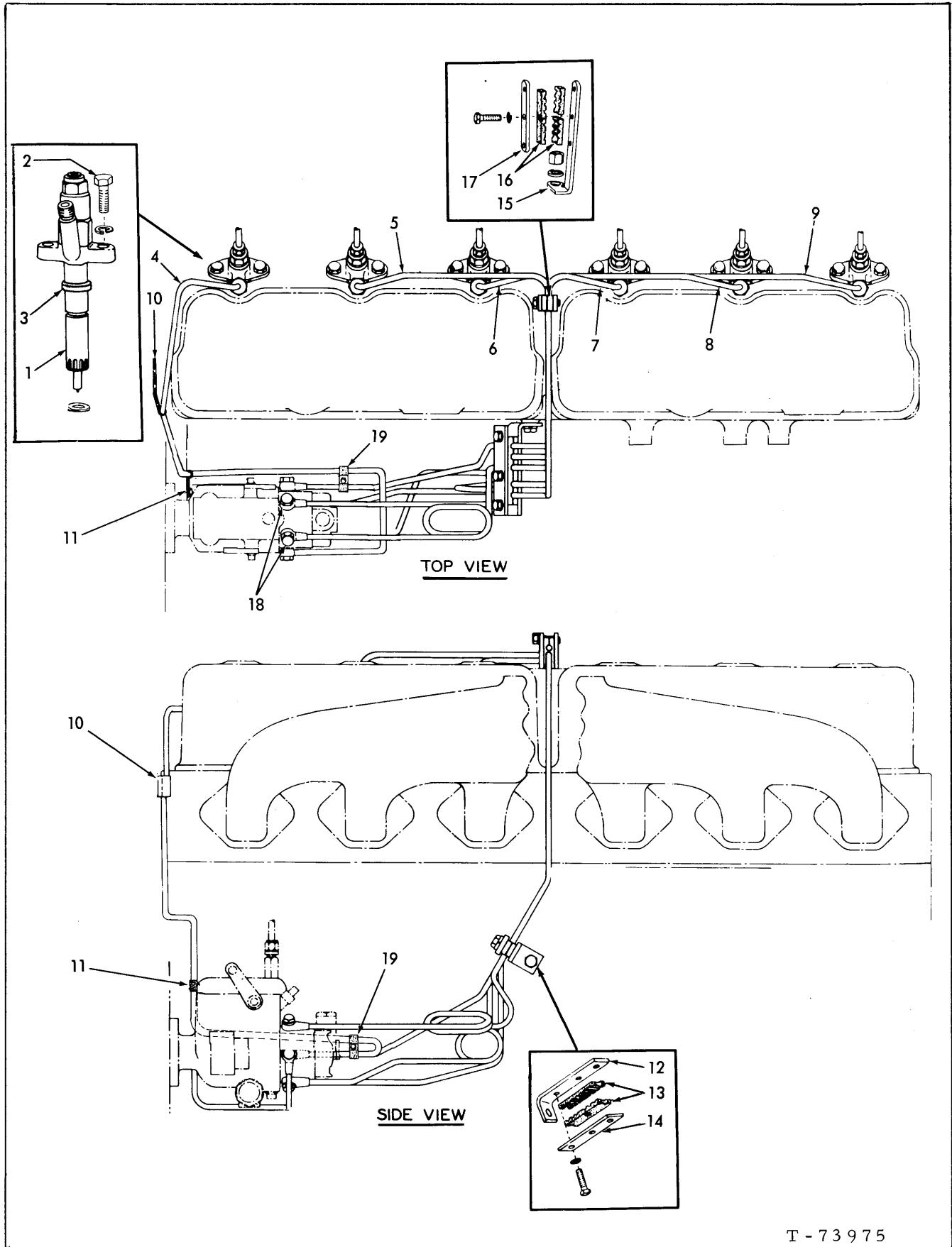
INJECTION NOZZLES AND LINES

INJECTION NOZZLES AND LINES

USAGE: Used prior to engine serial number 11-24213

ITEM PART NO. QTY. DESCRIPTION

1	----- 70914847 70904206	6 12 12	HOLDER ASSY., injection nozzles (See page 62) CAPSCREW, 3/8" NC x 1-1/2" LOCKWASHER, 3/8"
2	74025385	12	SHIELD, dirt
3	74359326	1	TUBE ASSY., fuel injection (#1 cylinder)
4	74359327	1	TUBE ASSY., fuel injection (#2 cylinder)
5	74359328	1	TUBE ASSY., fuel injection (#3 cylinder)
6	74359329	1	TUBE ASSY., fuel injection (#4 cylinder)
7	74359330	1	TUBE ASSY., fuel injection (#5 cylinder)
8	74359331	1	TUBE ASSY., fuel injection (#6 cylinder)
9	74256009 70916284 70904204 70910880	1 1 1 1	CLIP, injection tube (#1 cylinder) CAPSCREW, 1/4" NC x 1/2" LOCKWASHER, 1/4" NUT, 1/4" NC
10	74359333 70915408 70904206	1 1 1	BRACKET, tube supporting, lower CAPSCREW, 3/8" NC x 3/4" LOCKWASHER, 3/8"
11	74336532	2	SPACER, injection tubes, lower
12	74359334 70914670 70916279 70904205 70910323	1 1 1 2 1	PLATE, clamping, injection tubes, lower CAPSCREW, 5/16" NC x 1-1/8" CAPSCREW, 5/16" NC x 1-1/2" LOCKWASHER, 5/16" NUT, 5/16" NC
13	74336249 70919423 70904208 70911414	1 1 1 3	BRACKET, tube supporting, upper NUT, 1/2" NF LOCKWASHER, 1/2" WASHER (USE AS REQ'D. to maintain correct height)
14	74507359	4	SPACER, injection tubes, upper
15	74336250 70914670 70904205	1 3 3	CLAMP, injection tubes, upper CAPSCREW, 5/16" NC x 1-1/8" LOCKWASHER, 5/16"
16	70929910 70929911 70904204	1 1 1	CLAMP, #1 fuel line (Not Illustrated) CAPSCREW, 1/4" LOCKWASHER, 1/4"



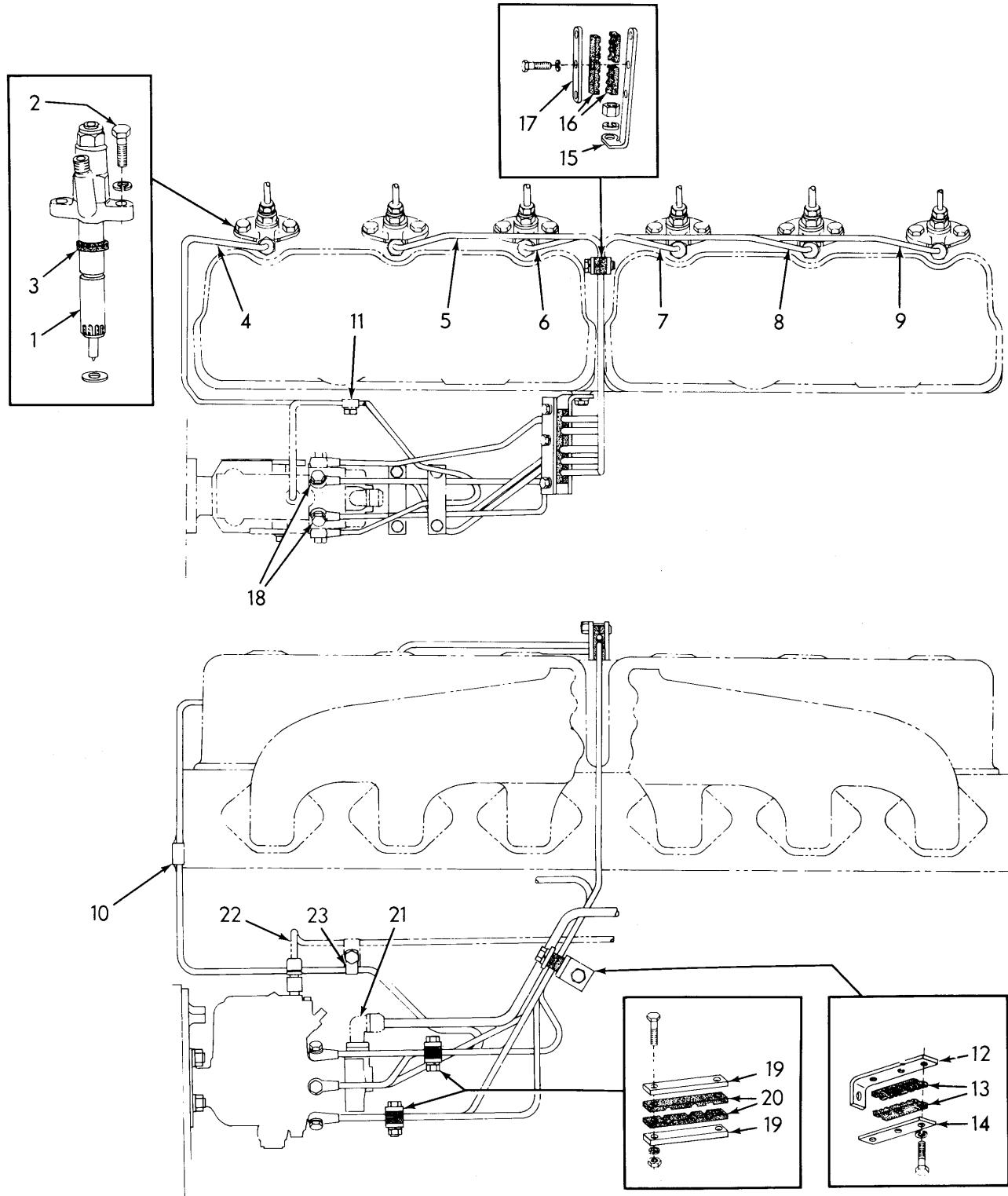
T - 73975

INJECTION NOZZLES AND LINES

USAGE: Effective with engine serial no. 11-24213 thru 11-26801.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	6	NOZZLE AND HOLDER ASSY. (See page 62)
2	70914847	12	CAPSCREW, 3/8" NC x 1-1/2"
	70910287	12	LOCKWASHER, 3/8"
3	74025385	1	SHIELD
4	-----	1	TUBE (No. 1 cylinder)
5	-----	1	TUBE (No. 2 cylinder)
6	-----	1	TUBE (No. 3 cylinder)
7	-----	1	TUBE (No. 4 cylinder)
8	-----	1	TUBE (No. 5 cylinder)
9	-----	1	TUBE (No. 6 cylinder)
10	74256009	1	CLIP
	70916284	1	CAPSCREW, 1/4" NC x 1/2"
	70904204	1	LOCKWASHER, 1/4"
	70910880	1	NUT, 1/4" NC
11	74354831	1	CLIP
	70916284	1	CAPSCREW, 1/4" NC x 1/2"
	70904204	1	LOCKWASHER, 1/4"
12	74339712	1	BRACKET
	70914392	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
13	74336532	2	SPACER
14	74336531	1	PLATE
	70914670	3	CAPSCREW, 5/16" NC x 1-1/8"
	70904205	3	LOCKWASHER, 5/16"
15	-----	1	BRACKET (first type)
	74321702	1	BRACKET (second type)
	70910195	1	NUT, 1/2"NF
	70912441	1	LOCKWASHER, 1/2"
	70911414	3	WASHER, plain, 1/2" (Use as required with first type BRACKET)
16	74507359	4	SPACER
17	74336250	1	CLAMP
	70914670	3	CAPSCREW, 5/16" NC x 1-1/8"
	70904205	3	LOCKWASHER, 5/16"
18	74027748	12	WASHER, fuel line
19	74513552	1	CLAMP
	74359106	1	SPACER
	70916278	1	CAPSCREW, 5/16" NC x 1/2"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC

NOTE: See page 50a for Conversion Kit.



T-80458

INJECTION NOZZLES AND LINES

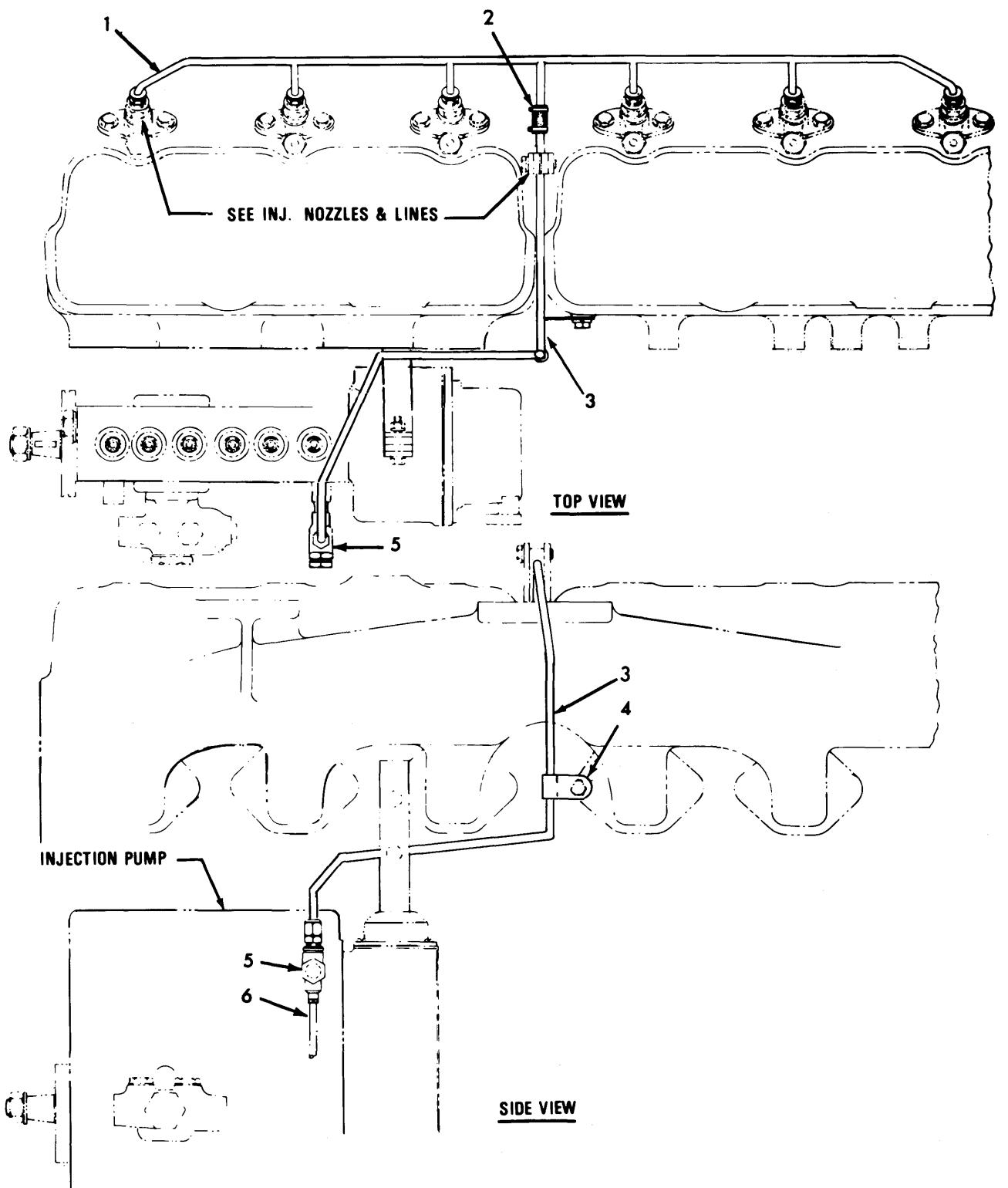
INJECTION NOZZLES AND LINES

USAGE: Effective with engine s/n 11-26802.

NOTE: Items marked with * to be used simultaneously as service replacements with engine s/n 11-24213 thru 11-26801.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	6	NOZZLE AND HOLDER ASSY. (See page 62)
2	70914847	12	CAPSCREW, 3/8" NC x 1-1/2"
	70910287	12	LOCKWASHER, 3/8"
3	74025385	6	SHIELD (dust)
4	74321795	1	* TUBE ASSY. (No. 1 cylinder)
5	74321706	1	* TUBE ASSY. (No. 2 cylinder)
6	74321707	1	* TUBE ASSY. (No. 3 cylinder)
7	74321708	1	* TUBE ASSY. (No. 4 cylinder)
8	74321709	1	* TUBE ASSY. (No. 5 cylinder)
9	74321710	1	* TUBE ASSY. (No. 6 cylinder)
10	74256009	1	CLIP
	70916284	1	CAPSCREW, 1/4" NC x 1/2"
	70904204	1	LOCKWASHER, 1/4"
	70910880	1	NUT, 1/4" NC
11	-----	1	CLIP (see page 60)
12	74339712	1	BRACKET
	70914392	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
13	74336532	2	SPACER
14	74336531	1	PLATE
	70914670	3	CAPSCREW, 5/16" NC x 1-1/8"
	70904205	3	LOCKWASHER, 5/16"
15	74321702	1	BRACKET (first type)
	70910195	1	BRACKET (second type)
	70912441	1	NUT, 1/2" NF
	70911414	3	LOCKWASHER, 1/2"
			WASHER, plain, 1/2" (use as required with first type BRACKET)
16	74507359	4	SPACER
17	74336250	1	CLAMP
	70914670	3	CAPSCREW, 5/16" NC x 1-1/8"
	70904205	3	LOCKWASHER, 5/16"
18	74027748	12	WASHER, fuel line
19	74029255	4	* PLATE
	70915807	4	* CAPSCREW, 5/16" NC x 1-1/4"
	70904205	4	* LOCKWASHER, 5/16"
	70910323	4	* NUT, 5/16" NC
20	74029254	4	* SPACER
21	-----	1	ELBOW (see page 44)
22	-----	1	TUBE (see page 60)
23	70926918	1	* CLIP
	70916277	1	CAPSCREW, 5/16" NC x 5/8"
	70904205	1	LOCKWASHER, 5/16"

* See NOTE above



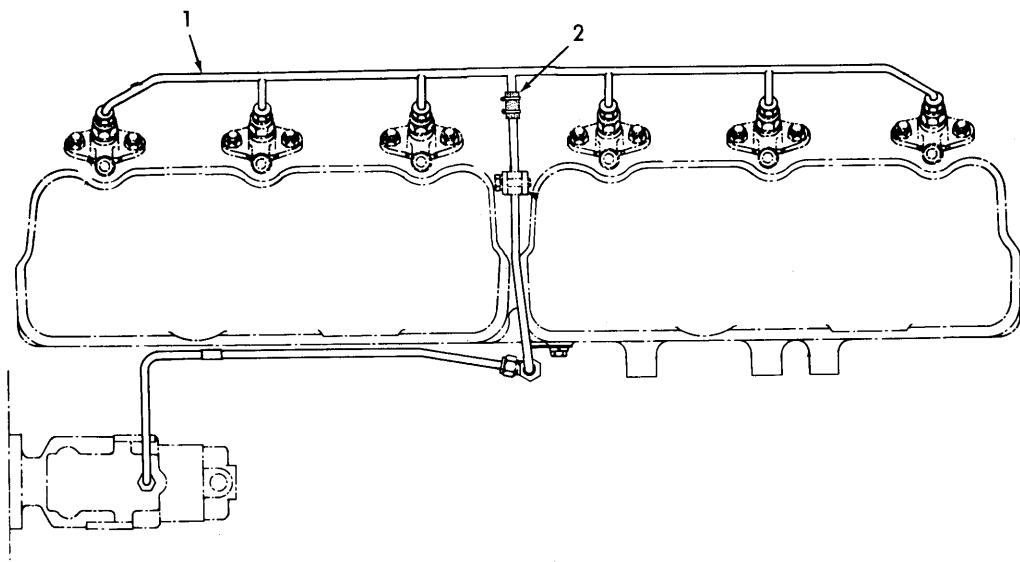
FUEL INJECTION RETURN LINES

FUEL INJECTION RETURN LINES

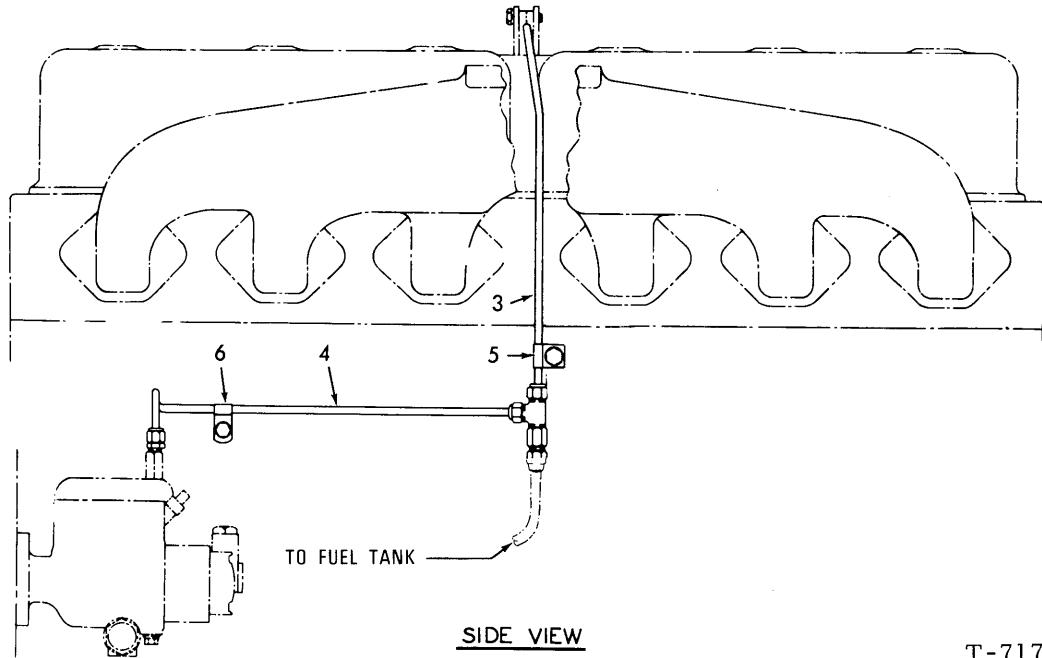
USAGE: Used prior to engine serial no. 11-24213

ITEM	PART NO.	OTY.	DESCRIPTION
1	74320638	1	MANIFOLD, front
	70917809	6	NUT, Imperial, 1/4" tube
	70917806	6	SLEEVE, Imperial, 1/4" tube
2	74514780	1	HOSE, tube to manifold
	70927450	2	CLAMP, hose
3	74320637	1	TUBE, manifold return
	70917809	1	NUT, Imperial, 1/4" tube
	70917806	1	SLEEVE, Imperial, 1/4" tube
	70919800	1	CONNECTOR, Imperial, 1/4" tube, 1/8" NPT male
4	74716090	1	CLAMP, manifold return tube
5	-----	-	VALVE, overflow (See FUEL INJECTION PUMP Parts Catalog)
6	-----	-	HOSE ASSEMBLY (See FUEL TANK AND LINES, page 46)

(Revised June 1979)



TOP VIEW



SIDE VIEW

T-71747

F U E L I N J E C T I O N R E T U R N L I N E S

USAGE: Effective with engine serial no. 11-24213

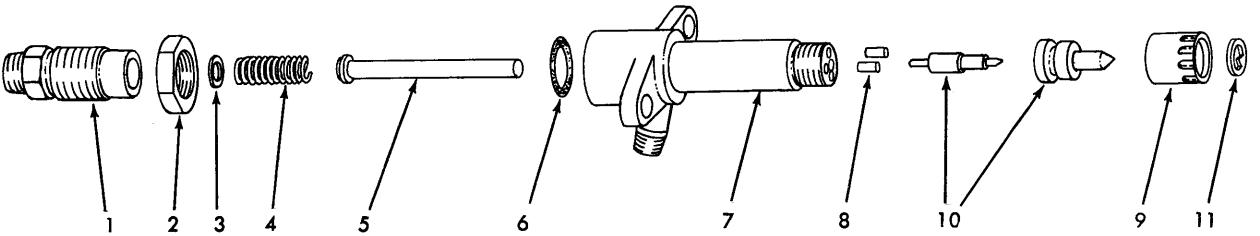
ITEM PART NO. QTY. DESCRIPTION

1	74320638 70917809 70917806	1 6 6	MANIFOLD, front (Prior to engine serial no. 11-16490 also order NUTS and SLEEVES indented below) NUT, Imperial, 1/4" tube SLEEVE, Imperial, 1/4" tube
2	74514780 70927450	1 2	HOSE CLAMP, 7/16" to 1/2"

(Continued)

FUEL INJECTION RETURN LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	74320636	1	TUBE, manifold return (also order NUT and SLEEVE indented below)
	70917809	1	NUT, Imperial, 1/4" tube
	70917806	1	SLEEVE, Imperial, 1/4" tube
	70920411	1	TEE, service, Imperial, 1/4" tube, 1/8" NPT male
4	74339690	1	TUBE, pump return (also order NUT and SLEEVE indented below)
	70917809	2	NUT, Imperial, 1/4" tube
	70917806	2	SLEEVE, Imperial, 1/4" tube
	70919800	1	CONNECTOR, Imperial, 1/4" tube, 1/8" NPT male
5	74339949	1	CLAMP
	70916277	1	CAPSCREW, 5/16" NC x 5/8"
	70904205	1	LOCKWASHER, 5/16"
6	74253435	1	CLAMP
	70916277	1	CAPSCREW, 5/16" NC x 5/8"
	70904205	1	LOCKWASHER, 5/16"

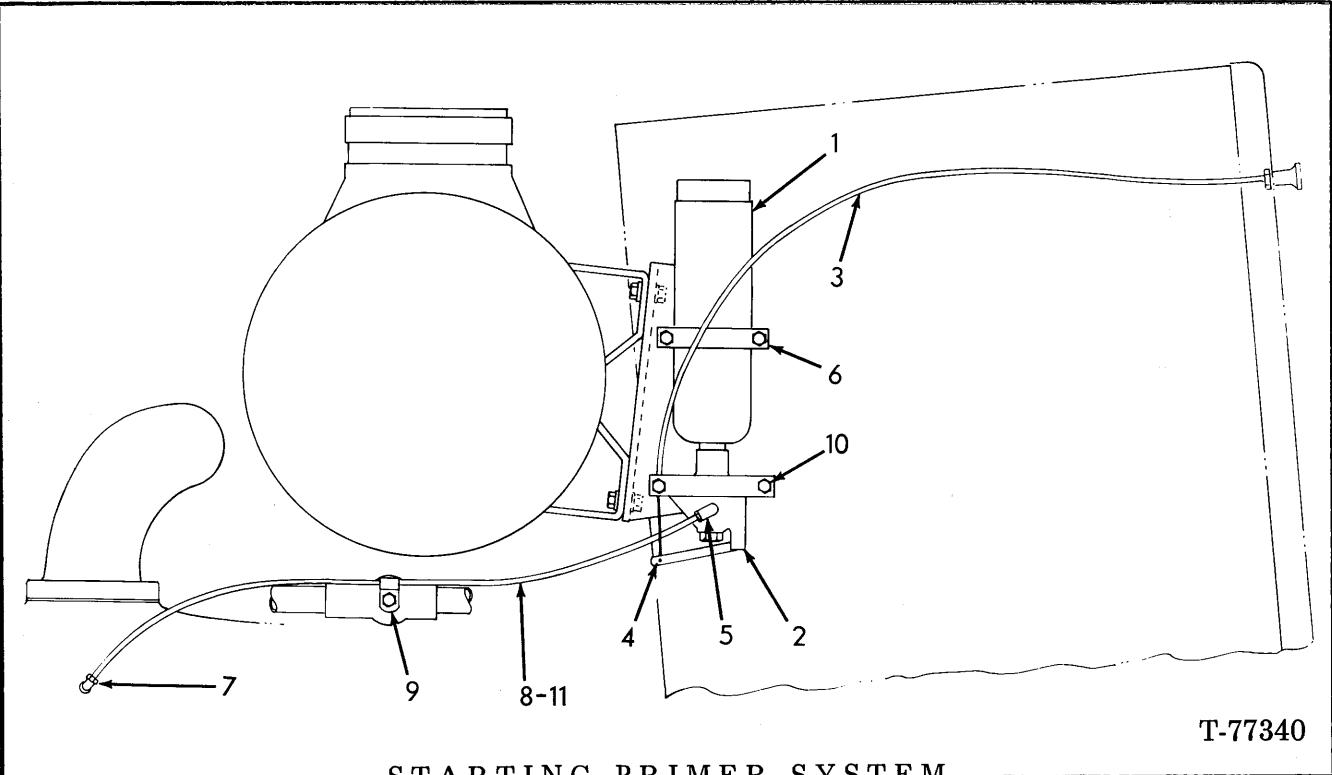


T-77002

NOZZLE AND HOLDER ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
NOTE: Quantities indicated are for one (1) Holder Assy. only.			
-	74060908	1	HOLDER ASSY. (Includes items 1 thru 9)
1	74023570	1	SCREW
2	74511213	1	NUT
3	74023571	1	WASHER
4	74380652	1	SPRING
5	74380656	1	SPINDLE
6	{ 70928049 70930506	1 1	O-RING (Used prior to engine serial no. 11-22865) O-RING (Effective with engine serial no. 11-22865)
7	-----	1	BODY (Order Holder Assy.)
8	74025149	2	PIN
9	74380662	1	NUT
10	74359395	1	NOZZLE ASSY. (Includes item 11) (Not a component of Holder Assy.)
11	74378031	1	<input type="checkbox"/> GASKET
			<input type="checkbox"/> (Also see PACKAGED PARTS)

-	74060908	1	HOLDER ASSY. (Includes items 1 thru 9)
1	74023570	1	SCREW
2	74511213	1	NUT
3	74023571	1	WASHER
4	74380652	1	SPRING
5	74380656	1	SPINDLE
6	{ 70928049 70930506	1 1	O-RING (Used prior to engine serial no. 11-22865) O-RING (Effective with engine serial no. 11-22865)
7	-----	1	BODY (Order Holder Assy.)
8	74025149	2	PIN
9	74380662	1	NUT
10	74359395	1	NOZZLE ASSY. (Includes item 11) (Not a component of Holder Assy.)
11	74378031	1	<input type="checkbox"/> GASKET
			<input type="checkbox"/> (Also see PACKAGED PARTS)



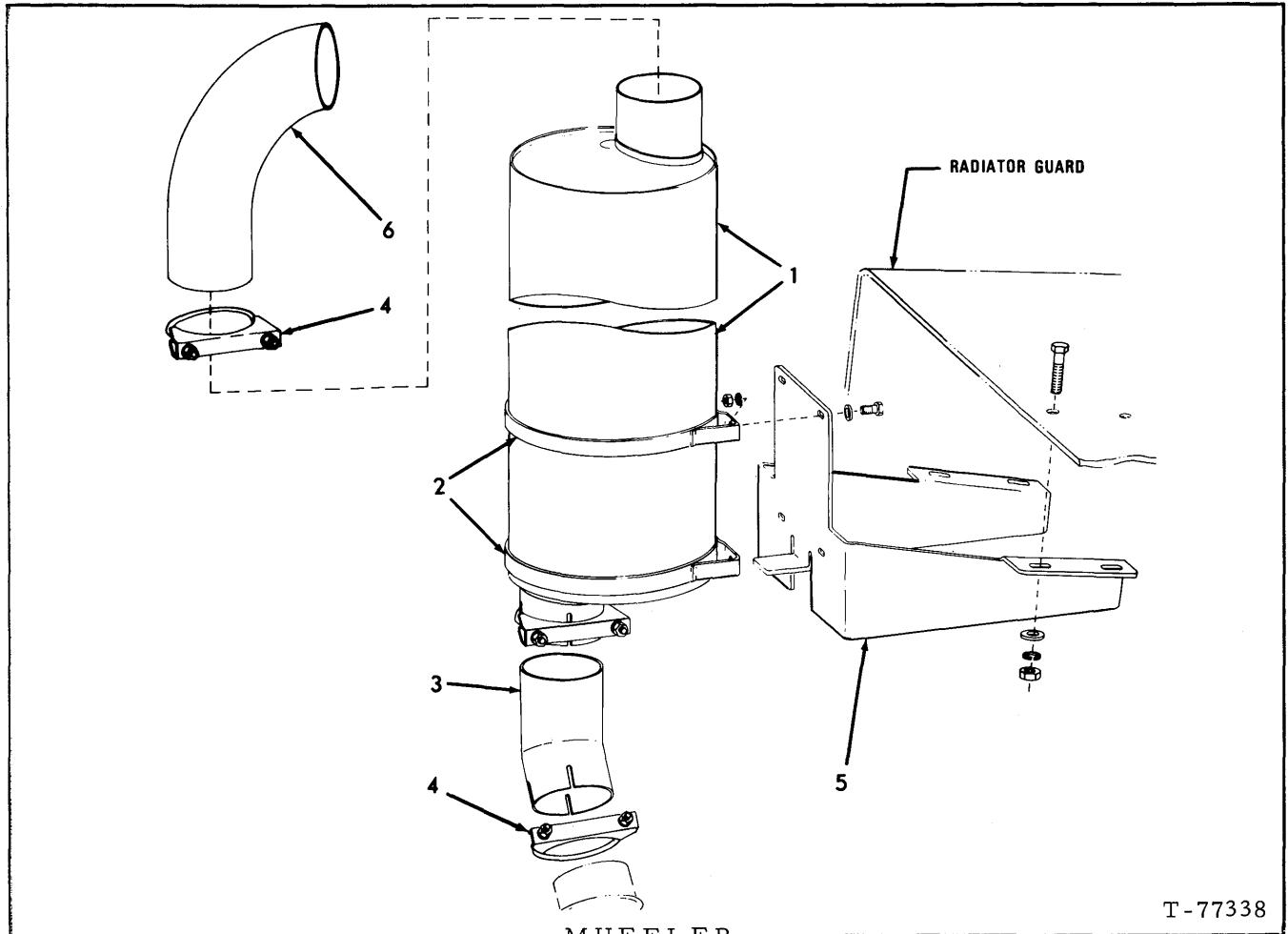
T-77340

STARTING PRIMER SYSTEM

USAGE: Special Equipment

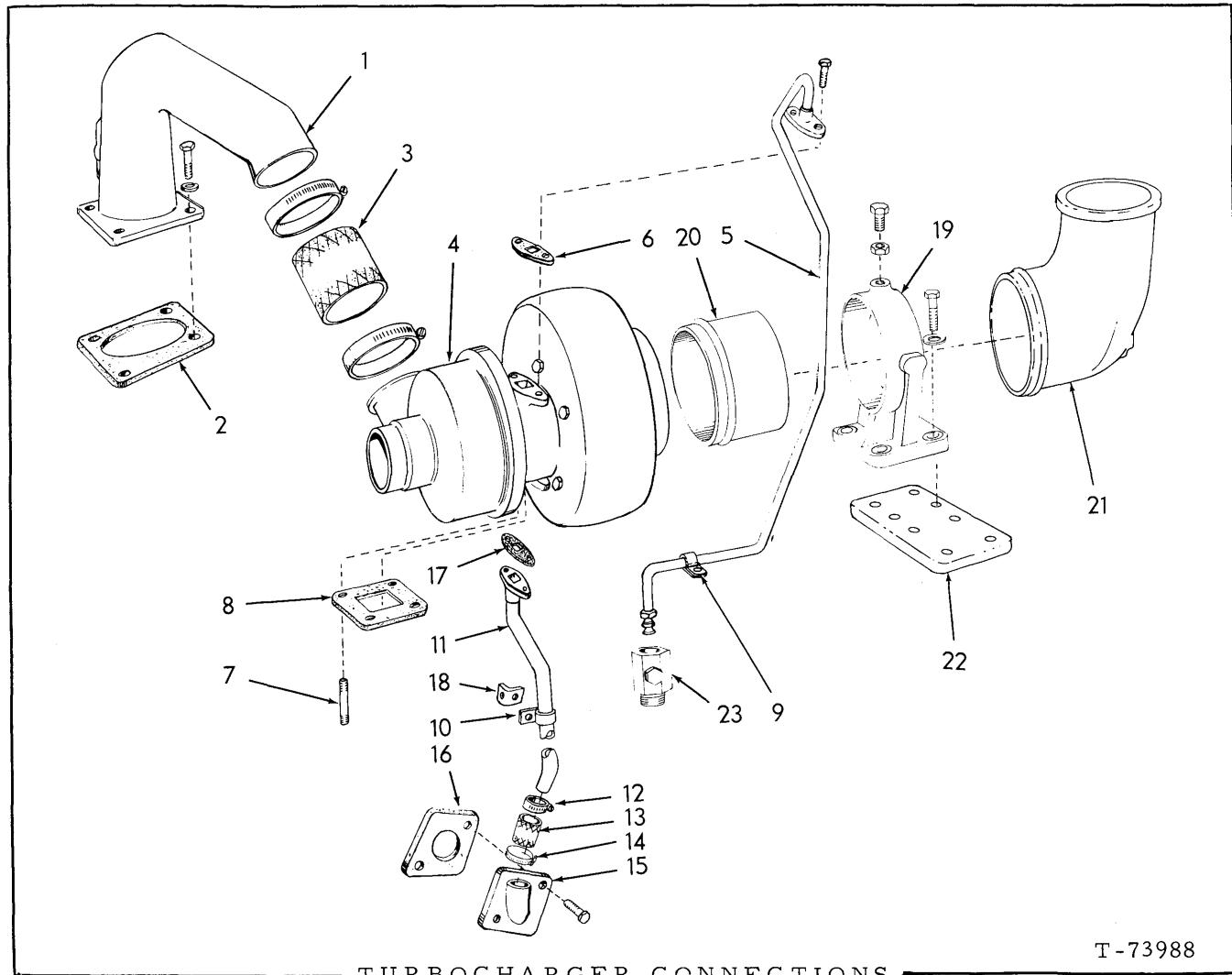
ITEM	PART NO.	QTY.	DESCRIPTION
-	73067511	1	QUICK START (Includes items 1 thru 7)
1	74024792	1	CYLINDER, fuel
2	{ 70669526 73067533	1 1	VALVE ASSY. (Includes bracket)(First type) VALVE ASSY. (Includes bracket)(Second type)
3	70251888	1	CABLE, control
4	73066657	1	STOP AND SCREW ASSY. (Serviced only as a unit)
5	70910128	1	ELBOW ASSY. (Includes NUT and SLEEVE indented below)
	70911841	1	SLEEVE, 1/8" tube
	70912589	1	NUT, 1/8" tube, 5/16" str. thd.
6	{ 73041822 74320811	1 1	CLAMP ATOMIZER (Includes NUT and SLEEVE indented below)(First Type)
7	{ 70911841 70912589 73067536	1 1 1	SLEEVE, 1/8" tube NUT, 1/8" tube, 5/16" str. thd. ATOMIZER (Includes nut and sleeve)(Second Type)
8	-----	1	TUBE, 33" (Refer to item 11)
9	70925615	1	CLIP (Use existing fastener)
10	70923341	4	CAPSCREW, 1/4" NC x 3/4"
	70916964	4	LOCKWASHER, 1/4"
	70916622	4	NUT, 1/4" NC
11	73052091	-	TUBE, copper (48" length — use as required)
12	73065888	1	DECAL, starting instructions (applied to bonnet or cab post)

(Revised June 1977)



T - 77338

ITEM	PART NO.	QTY.	DESCRIPTION
1	73061486	1	MUFFLER
2	73026368	2	BAND
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70911115	4	WASHER, plain, 3/8"
	70904206	4	LOCKWASHER, 3/8"
	70910324	4	NUT, 3/8" NC
3	73061485	1	ELBOW
4	73019330	3	CLAMP ASSY. (Serviced as an Assy.)
5	73061484	1	BRACKET
	70921024	4	CAPSCREW, 1/2" NC x 2"
	70910244	4	WASHER, plain, 1/2"
	70904208	4	LOCKWASHER, 1/2"
	70910325	4	NUT, 1/2" NC
6	73061487	1	TUBE



T-73988

TURBOCHARGER CONNECTIONS

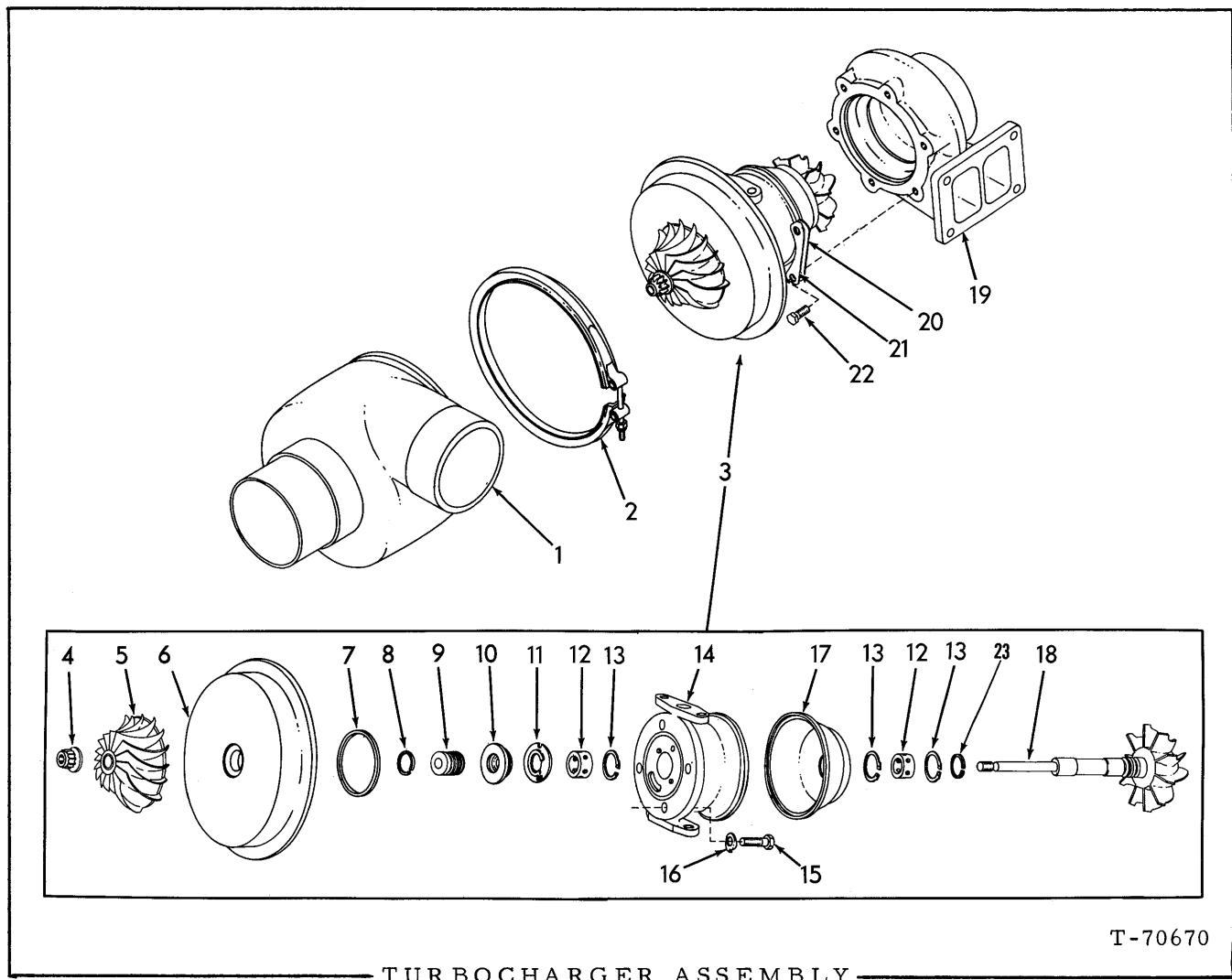
ITEM	PART NO.	QTY.	DESCRIPTION
1	74321252 70919230 70904208 70919048 70912333	1 3 4 1 1	ELBOW CAPSCREW, 1/2" NC x 1-3/8" LOCKWASHER, 1/2" CAPSCREW, 1/2" NC x 1-5/8" WASHER, plain, 17/32" I. D.
2	74349193	1	GASKET, air discharge elbow
3	74388349 70929416	1 2	HOSE CLAMP, hose
4	-----	1	TURBOCHARGER ASSY. (See page 68)
5	74354310 70917807 70917810 70920700 70916269 70904206	1 1 1 1 2 2	TUBE ASSY., Oil feed (Includes sleeve and nut) SLEEVE, sealastic, 3/8" tube NUT, Imperial, 3/8" tube CONNECTOR, sealastic, 3/8" tube, 3/8" NPT male CAPSCREW, 3/8" NC x 7/8" LOCKWASHER, 3/8"
6	74339533	1	GASKET

(Continued)

TURBOCHARGER CONNECTIONS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74339535	4	STUD
	74255977	4	NUT, stainless, 3/8" NC
	70913544	4	WASHER, plain, 3/8"
8	74336558	1	GASKET
9	74375953	1	CLAMP
10	74255606	1	CLAMP
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
11	74358726	1	TUBE ASSY., oil drain
	70916269	2	CAPSCREW, 3/8" NC x 7/8"
	70904206	2	LOCKWASHER, 3/8"
12	74254991	1	CLAMP, adjustable, 1-3/16" I. D.
13	74358728	1	HOSE
14	74254991	1	CLAMP, adjustable, 1-3/16" I. D.
15	{ 74321253	1	FLANGE (Effective with engine serial no. 11-24026)
	{ 74339496	1	FLANGE (Used prior to engine serial no. 11-24026)
	70916311	2	CAPSCREW, 1/2" NC x 1-1/4"
	70904208	2	LOCKWASHER, 1/2"
16	74336436	1	GASKET
17	74339532	1	GASKET
18	74358911	1	BRACKET
	70910323	1	NUT, 5/16" NC
19	74357346	1	RING, diffuser
	70916197	4	CAPSCREW, 7/16" NC x 1-1/4"
	70911413	4	WASHER, plain, 14 ga., 15/32" I. D. x 1" O. D.
	70904207	4	LOCKWASHER, 7/16"
	70920469	1	SCREW, set, knurled cup pt., 3/8" NC x 3/4"
	70912772	1	NUT, jam, 3/8" NC
20	74357337	1	DIFFUSER
21	74025925	1	ELBOW
22	74357336	1	PLATE
	74386037	4	CAPSCREW, 3/8"
	70904206	4	LOCKWASHER, 3/8"
23	74339606	1	ADAPTER, oil line
	70919840	2	PLUG, pipe, hex-hd.

(Revised June 1979)



T-70670

TURBOCHARGER ASSEMBLY

USAGE: See page 66

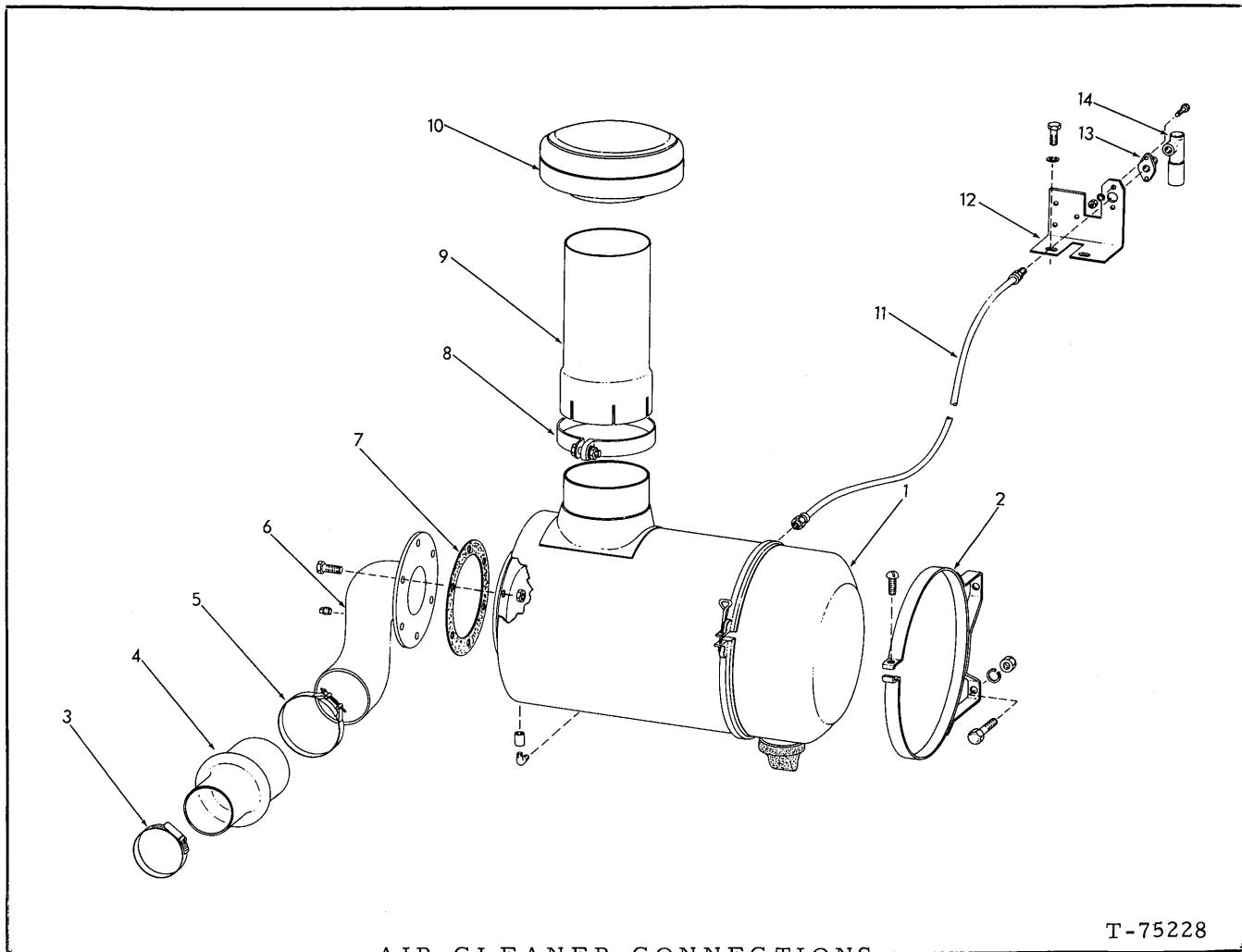
ITEM	PART NO.	QTY.	DESCRIPTION
-	74320972	1	TURBOCHARGER ASSY. (Includes items 1 thru 22)
1	74056303	1	HOUSING ASSY., compressor (Includes impeller shroud and locating pin)
2	74056302	1	COUPLING, compressor housing
3	74061560	1	HOUSING ASSY., center (Consists of items 4 thru 18)
4	74056291	1	LOCKNUT, impeller retaining
5	74056290	1	IMPELLER, compressor
6	74059030	1	BACKPLATE ASSY. (Includes thrust washer and orifice pin)
7	74056300	1	RING, end plate sealing
8	74055195	1	RING, sealing, turbine wheel shaft, compressor end

(Continued)

TURBOCHARGER ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	74056289	1	SPACER
10	74059029	1	COLLAR
11	74056294	1	BEARING
12	74056295	2	BEARING (Engines prior to #11-24195) (Order 2 Bearing 74061213 and 2 Washer 74061214)
13	74056296	3	RING
14	{ 74059024 1 HOUSING ASSY. (Includes dowels)(Used prior to engine serial no. 11-24195) 74056286 1 HOUSING ASSY. (Effective with engine serial No. 11-24195)		
15	70928202	4	BOLT, 1/4" NC x 5/8"
16	74059992	4	LOCKPLATE
17	74060371	1	SHROUD
18	{ 74059049 1 WHEEL (Used prior to engine serial No. 11-24195) 74061093 1 WHEEL (Effective with engine serial No. 11-24195)		
19	74059051	1	HOUSING
20	74056306	3	PLATE
21	74056305	3	LOCKPLATE
22	74056314	6	BOLT (3/8" NC x 5/8")
23	74060057	1	RING (Effective with engine serial No. 11-24195)

(Revised June 1979)



T-75228

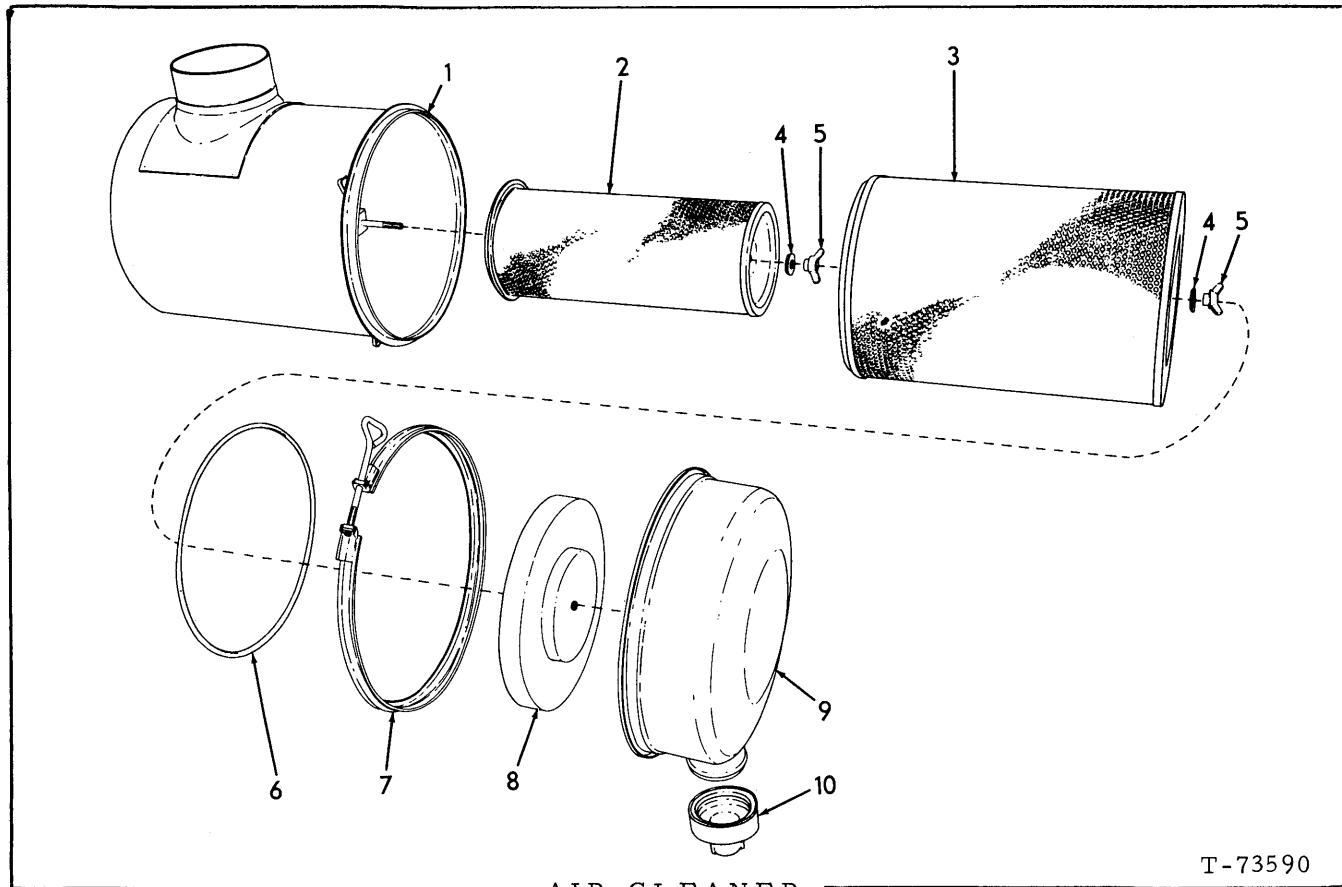
AIR CLEANER CONNECTIONS

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	CLEANER ASSY., air (see page 72)
2	73103146 70916271 70904206 70910324	2 4 4 4	BAND air cleaner mounting (Includes tightening screw) CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8" NUT, 3/8" NC
3	70658781	1	CLAMP
4	73047933	1	HOSE
5	70925342	1	CLAMP
6	73048639 70916272 70918308 70901651	1 6 6 1	ELBOW CAPSCREW, 3/8" NC x 1-1/4" NUT, 3/8" NC PLUG, pipe, 1/8" PT
7	70658759	1	GASKET

(Continued)

AIR CLEANER CONNECTIONS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	73054594	1	CLAMP
	70916389	1	CAPSCREW, 3/8" NF x 3-1/4"
	70044973	2	WASHER
	70904206	1	LOCKWASHER, 3/8"
	70910123	1	NUT, 3/8" NF
9	70645029	1	TUBE
10	70645028	1	CAP (Includes nut and bolt)
11	73045834	1	HOSE, filter indicator
	70919173	1	ELBOW, male, 1/4" tube, 1/8" PT }
	70901763	1	COUPLING, female, 1/8" PT } At Air Cleaner
12	73047450	1	BRACKET
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
	70904206	2	LOCKWASHER, 3/8"
	70911115	2	WASHER, plain, 3/8"
13	73045531	1	FLANGE
	70916400	2	CAPSCREW, 1/4" NF x 3/4"
	70904204	2	LOCKWASHER, 1/4"
	70911040	2	NUT, 1/4" NF
14	74388648	1	INDICATOR, filter

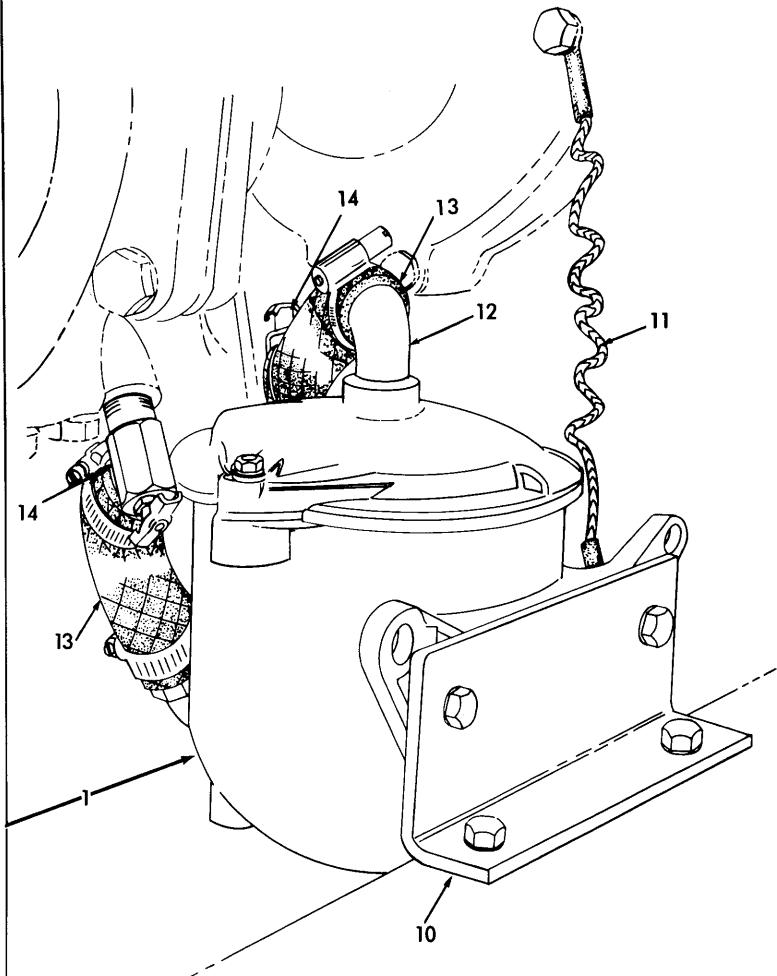
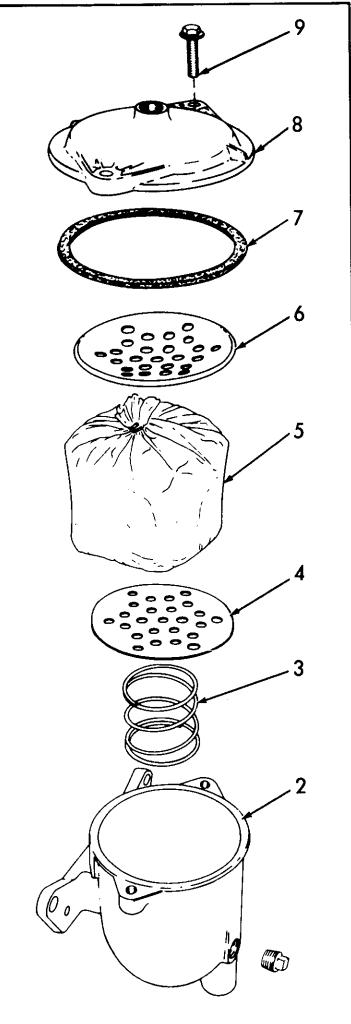


T-73590

AIR CLEANER

USAGE: See page 70

ITEM	PART NO.	QTY.	DESCRIPTION
-	70662618	1	CLEANER ASSY., air (Includes items 1 thru 10)
1	-----	1	BODY (Order complete Cleaner Assy.)
2	70662477	1	ELEMENT ASSY., safety (inner)
3	70684734	1	ELEMENT ASSY., filtering (outer)
4	-----	2	GASKET, element retaining nut (Order item 5)
5	70664343	2	NUT ASSY. element retaining (Includes item 4)
6	70620721	1	O-RING, cup sealing
7	70621530	1	CLAMP ASSY. (Includes tightening screw)
8	70661162	1	BAFFLE ASSY. (Includes wing nut)
9	70661163	1	CUP, sediment
10	70197810	1	VALVE, vacuator



T-73989

COOLANT FILTER AND LINES

USAGE: Used prior to engine serial no. 11-22075

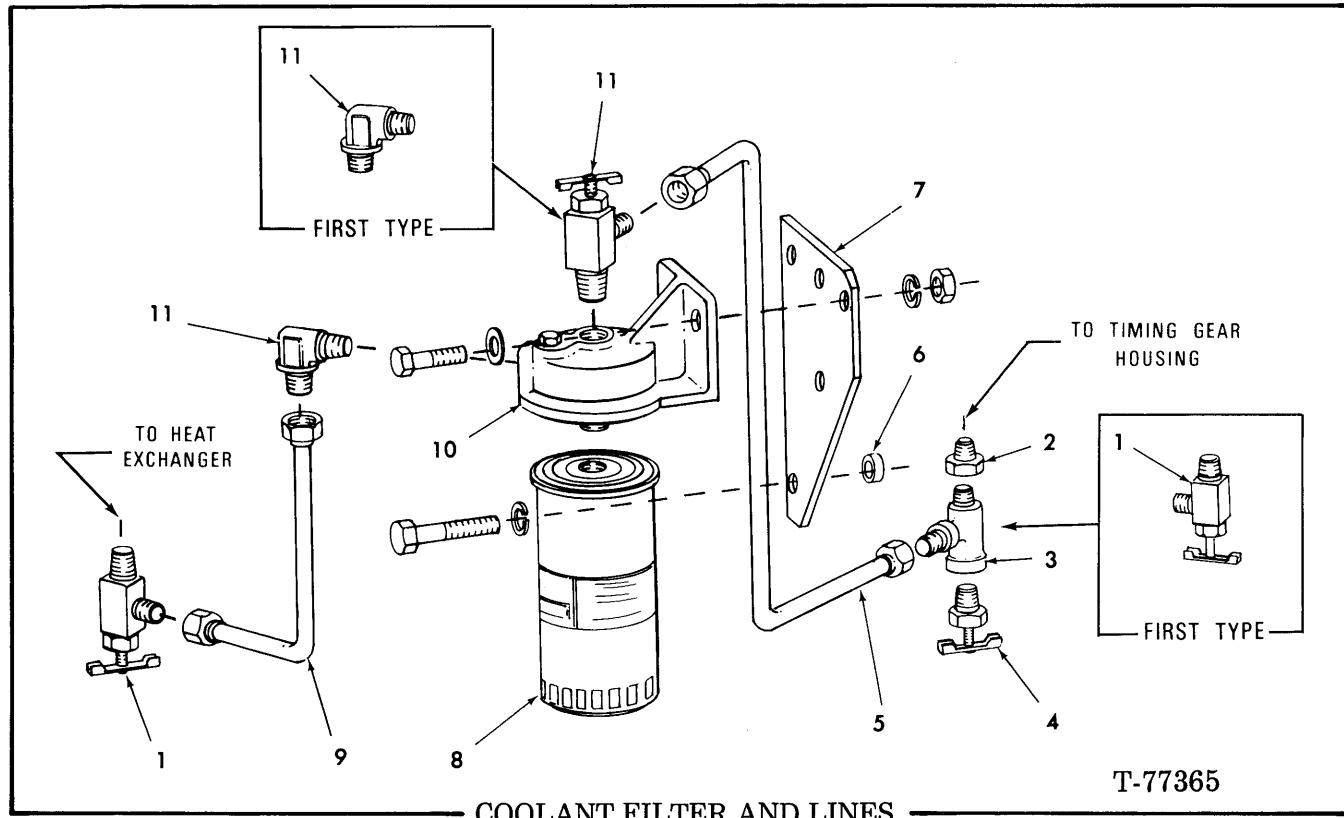
ITEM	PART NO.	QTY.	DESCRIPTION
1	74359248	1	FILTER ASSY. (Consists of items 2 thru 9) (Order Filter Kit 74393521. See page 75)
	70914392	2	CAPSCREW, 5/16" NC x 1"
	70904205	2	LOCKWASHER, 5/16"
	70910323	2	NUT, 5/16" NC
2	74055031	1	BODY
	70920131	1	PLUG, pipe, 3/8" NPT
3	74054569	1	SPRING
4	74054568	1	PLATE
5	74059979	1	ELEMENT KIT (Includes items 4, 6 and 7)(Original equipment, all purpose, recommended for use with plain water as well as most types of permanent and non-permanent anti-freeze except "Dowtherm 209")
	74059380	1	ELEMENT KIT (Includes items 4, 6 and 7)(Chromate type, for use with "Dowtherm 209" anti-freeze)
6	74055034	1	PLATE

(Continued)

(Revised June 1979)

COOLANT FILTER AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74054566	1	GASKET
8	74055032	1	COVER
9	74055033	2	BOLT ASSY. (Includes washer)
10	73050249	1	BRACKET
	70923683	2	CAPSCREW, 3/8" NC x 3/4"
	70904206	2	LOCKWASHER, 3/8"
	70911041	2	NUT, 3/8" NC
11	73050279	1	WIRE ASSY.
12	74255286	2	ELBOW
13	73050250	2	HOSE, coolant, 5/8" I. D. x 6"
	70921911	4	CLAMP, hose, 11/16" to 1-1/4" dia.
14	74255287	2	VALVE
	70904271	1	BUSHING, reducing, 1/2" to 3/8"



T-77365

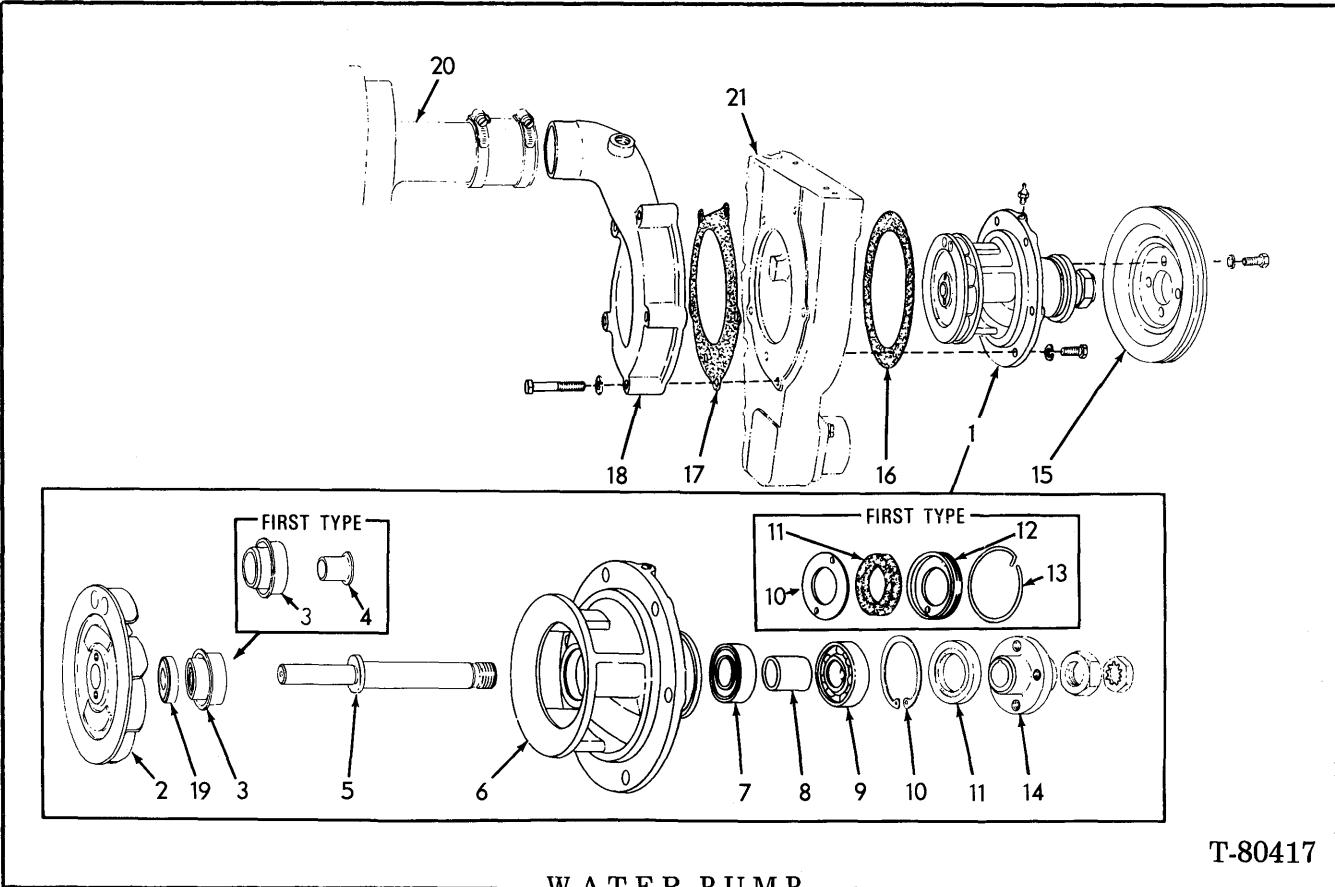
COOLANT FILTER AND LINES

USAGE: Effective with engine serial No. 11-22075.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70928947	2	VALVE (One used effective with engine s/n 11-24811)
2	70901826	1	BUSHING, 3/8" x 1/4"
3	70925227	1	TEE, 3/8" tube, 1/4" pipe thd.
4	70918849	1	COCK, drain, 1/4" pipe thd.
5	74320930	1	TUBE (Used prior to engine s/n 11-24811)
	74321247	1	TUBE (Effective with engine s/n 11-24811)
	70917807	2	SLEEVE, 3/8" tube
	70917810	2	NUT, 3/8" tube
6	74016014	3	SPACER
7	74320927	1	BRACKET
	70920775	3	CAPSCREW, 3/8" NC x 3"
	70910287	3	LOCKWASHER, 3/8"
8	74393504	1	□ FILTER
9	74320929	1	TUBE
	70917807	2	SLEEVE, 3/8" tube
	70917810	2	NUT, 3/8" tube
10	74393427	1	□ BASE ASSY.(Includes 1 PLUG indented below)
	70916197	2	CAPSCREW, 7/16" NC x 1-1/4"
	70910919	2	WASHER, 7/16"
	70914678	2	LOCKWASHER, 7/16"
	70912201	2	NUT, 7/16" NC
	70919134	1	PLUG, automotive, 1/8" NPT
11	70919005	2	ELBOW, 3/8" tube, 3/8" NPT (Qty. 1 used effective with engine s/n 11-24811)
	70928947	1	VALVE (Effective with engine s/n 11-24811)

□ Component of Coolant Filter Conversion Kit 74393521

(Revised June 1979)



T-80417

W A T E R P U M P

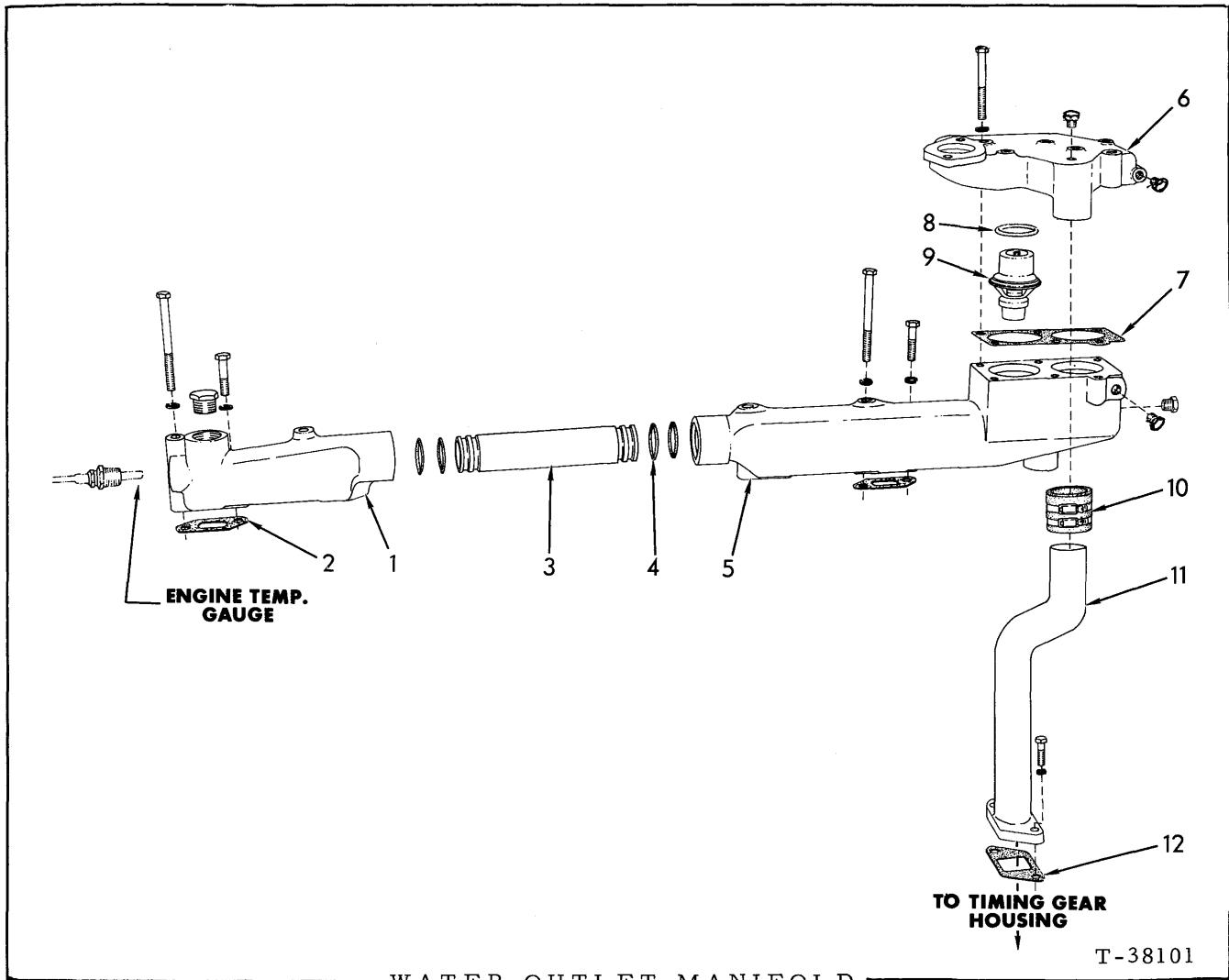
USAGE: * Used prior to engine s/n 11-27556
 ** Effective with engine s/n 11-27556

ITEM	PART NO.	QTY. * **	DESCRIPTION
1	74322027	1 1	PUMP KIT (includes items 2 thru 14, 16 and 19)
	70914465	1 1	FITTING, lube, 1/8" NPT
	70916271	6 6	CAPSCREW, 3/8" NC x 1"
	70910287	6 6	LOCKWASHER, 3/8"
2	-----	1 1	† IMPELLER ASSY.
3	-----	1 1	† SEAL ASSY.
4	74507084	1 -	FLINGER
5	74358788	1 1	SHAFT
6	-----	1 1	BODY (order item 1)
7	74044212	1 1	BEARING
8	74044211	1 1	SPACER
9	74044210	1 1	BEARING
10	{ 74044209	1 -	WASHER
	70927801	- 1	RING
11	{ 74348825	1 -	WASHER
	74321697	- 1	SEAL
12	74335320	1 -	RETAINER
13	74053968	1 -	LOCKWIRE

(Continued)

ITEM	PART NO.	QTY. * **	DESCRIPTION
14	74359280	1 1	FLANGE
	70910847	1 1	NUT, 3/4" NF
	70917680	1 1	NUT, pal, 3/4" NF
15	74335809	1 1	PULLEY
	70916206	4 4	CAPSCREW, 5/16" NF x 7/8"
	70904205	4 4	LOCKWASHER, 5/16"
16	74346744	1 1	<input type="checkbox"/> GASKET
17	74335056	1 1	<input type="checkbox"/> GASKET
18	{ -----	1 -	VOLUTE (prior to s/n 11-28447)
	74321713	- 1	VOLUTE (s/n 11-28447 and up)
	70901653	1 1	PLUG, 3/8" NPT
	70916274	5 5	CAPSCREW, 3/8" NC x 2-1/4" (prior to s/n 11-28447)
	70915990	- 5	CAPSCREW, 3/8" NC x 2-3/4" (s/n 11-28447 and up)
	70910287	5 5	LOCKWASHER, 3/8"
19	-----	- 1	† SEAL, ceramic
20	-----	1 1	COVER (see page 38)
21	-----	1 1	HOUSING (see page 26)
22	74062270	1 1	KIT (includes item 2, 3 and 19)
23	74062272	- 1	KIT (includes item 2 and 19)

† refer to item 22 or 23



WATER OUTLET MANIFOLD

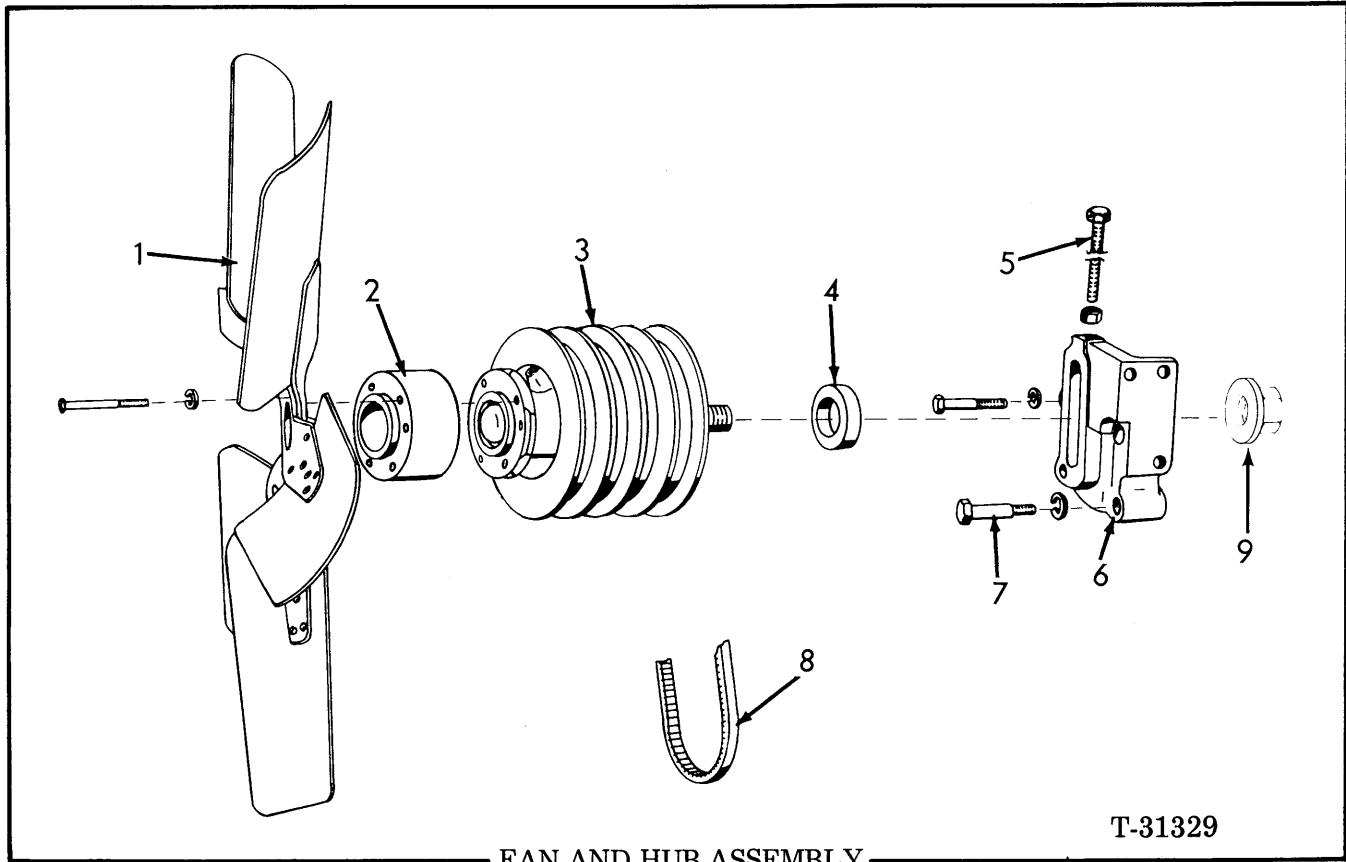
T-38101

ITEM	PART NO.	QTY.	DESCRIPTION
1	74336506 70920525	1 1	MANIFOLD PLUG, pipe, hex-hd., 3/4" NPT (Not original equipment)
	70914847	2	CAPSCREW, 3/8" NC x 1-1/2"
	70916275	2	CAPSCREW, 3/8" NC x 3-3/4"
	70904206	4	LOCKWASHER, 3/8"
2	74336182	4	<input type="checkbox"/> GASKET
3	74336156	1	TUBE
4	70923813	4	<input type="checkbox"/> O-RING
5	74359948 70920333 70914847 70916275 70904206 70919840	1 1 2 2 4 1	MANIFOLD PLUG, hex-hd., 3/8" NPT CAPSCREW, 3/8" NC x 1-1/2" CAPSCREW, 3/8" NC x 3-3/4" LOCKWASHER, 3/8" PLUG, pipe, 1/4"

(Continued)

WATER OUTLET MANIFOLD (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	74358754	1	HOUSING ASSY., thermostat (Includes item 8)
	70919840	2	PLUG, pipe, 1/4" (AUTOMOTIVE TYPE)
	70919227	6	CAPSCREW, 3/8" NC x 3-1/4"
	70904206	6	LOCKWASHER, 3/8"
7	74336263	1	<input type="checkbox"/> GASKET
8	74317554	2	SEAL
9	74354537	2	THERMOSTAT
10	74337602	1	HOSE
	70922198	2	CLAMP
11	74359947	1	PIPE
	70919224	2	CAPSCREW, 3/8" NC x 1-1/8"
	70904206	2	LOCKWASHER, 3/8"
12	74347031	1	<input type="checkbox"/> GASKET
			<input type="checkbox"/> (Also see PACKAGED PARTS)



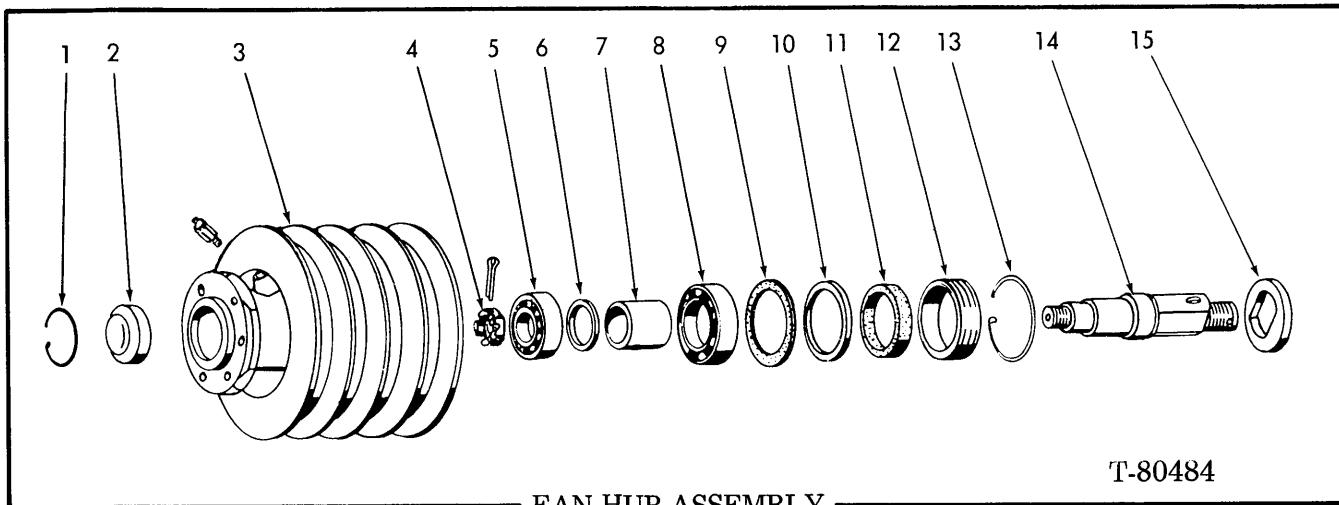
T-31329

FAN AND HUB ASSEMBLY

ITEM PART NO. QTY. DESCRIPTION

1	73050211 73048858 70928661	1 1 6	FAN, suction FAN, pusher CAPSCREW, 3/8" NC x 5-1/2"
2	74357981	1	SPACER
3	-----	1	HUB ASSY. (See pages 80A and 80B)
4	74347781	1	SPACER
5	74252241	1	SCREW
6	74336777	1	BRACKET
	70916317	3	CAPSCREW, 1/2" NC x 2-3/4"
	70912441	3	LOCKWASHER, 1/2"
7	70915969	1	CAPSCREW, 1/2" NC x 3"
	70913432	1	WASHER, heavy, 17/32"
8	74335864	2	BELT
9	74339459	1	NUT ASSY.

(Revised June 1979)



T-80484

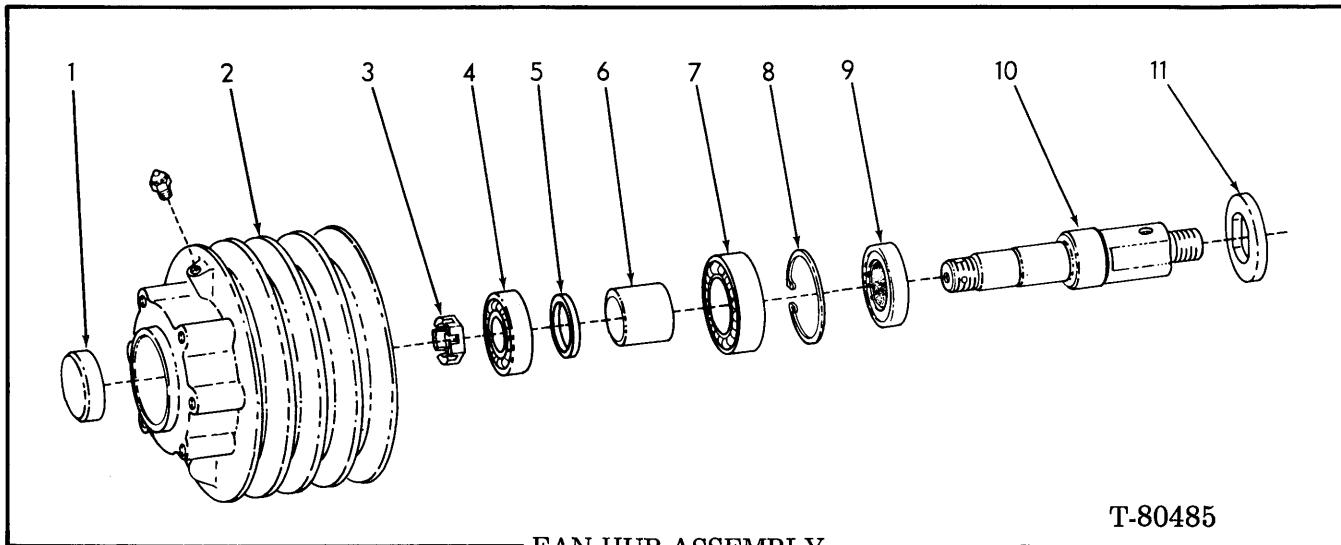
FAN HUB ASSEMBLY

USAGE: First type - see page 80.

ITEM PART NO. QTY. DESCRIPTION

1	74042081	1	HUB ASSY.(See page 80B for service replacement)
2	70088561	1	RING
3	74337046	1	CAP
4	70914465	1	HUB
4	74348502	1	FITTING, lube, 1/8" NPT
4	70918454	1	NUT
4	74253862	1	PIN, cotter, 1/8" x 1-1/2"
5	74253862	1	BEARING
6	74640978	1	WASHER
7	74040383	1	BEARING
8	74253863	1	BEARING
9	74640976	1	GASKET
10	74040384	1	WASHER
11	74040385	1	WASHER
12	74040386	1	RETAINER
13	74371707	1	RING
14	74056068	1	SPINDLE
15	74056232	1	WASHER

(Added June 1979)



T-80485

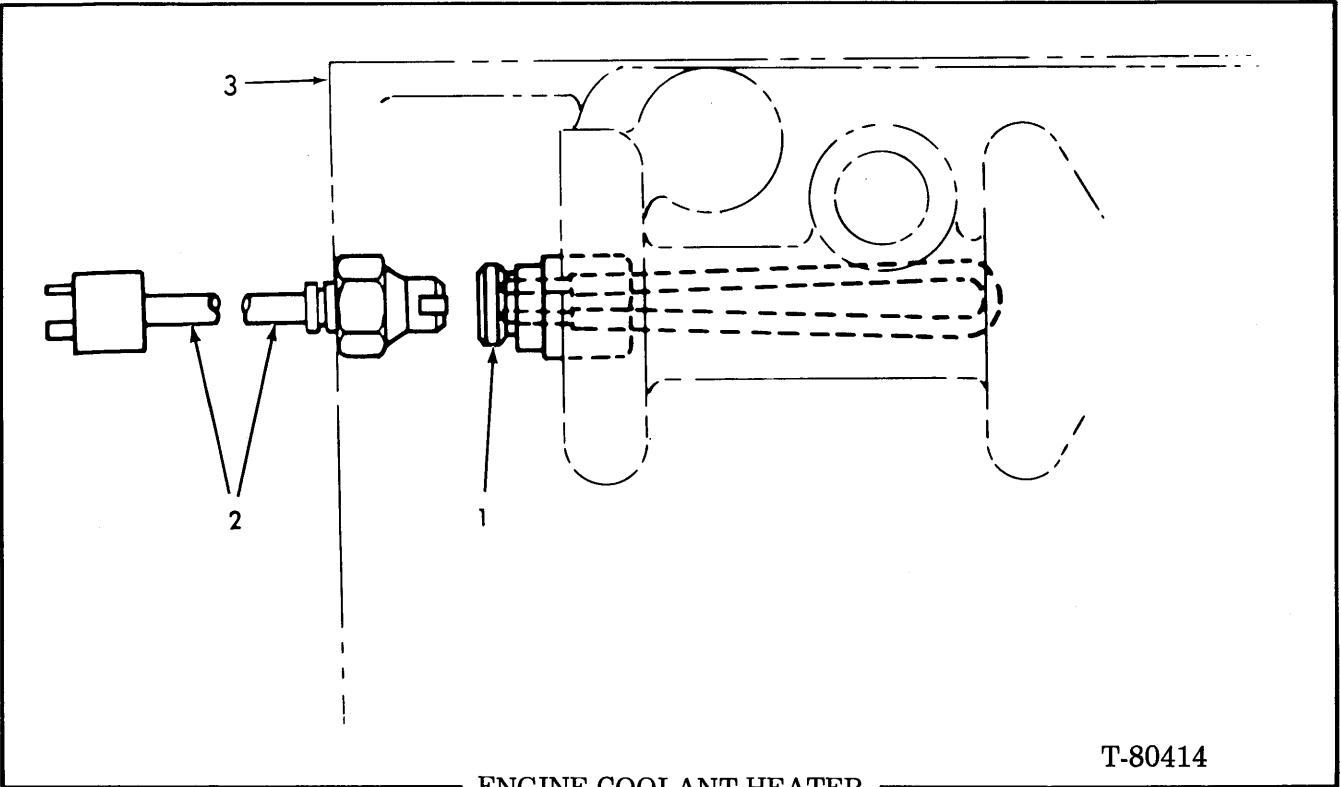
FAN HUB ASSEMBLY

USAGE: Second type - service replacement for original equipment on page 80.

ITEM PART NO. QTY. DESCRIPTION

-	74321976	1	HUB ASSY. (Includes items 1 thru 11)
1	-----	1	CAP }
2	-----	1	HUB } order HUB ASSY.
3	70914465	1	FITTING, lube, 1/8" NPT
4	74348502	1	NUT
5	74253862	1	BEARING
6	74640978	1	WASHER
7	74040383	1	SPACER
8	74253863	1	BEARING
9	70927802	1	RING
10	74061919	1	SEAL
11	74321992	1	SPINDLE
	74056232	1	WASHER

(Added June 1979)



T-80414

ENGINE COOLANT HEATER

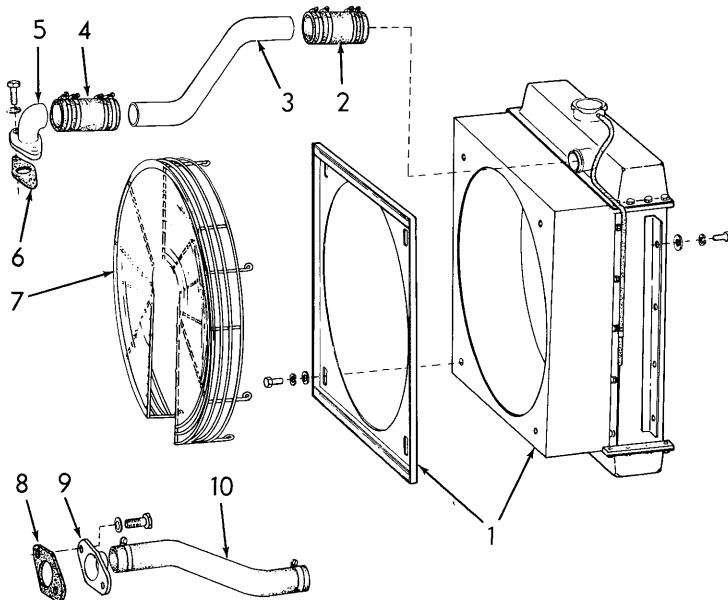
USAGE: Special Equipment

* 120 volts

** 240 volts

ITEM	PART NO.	QTY.	DESCRIPTION	
			*	**
-	74395740	1	-	KIT } includes 1, 2, and 4
-	74395741	-	1	KIT }
1	74394509	1	-	ELEMENT
	74394510	-	1	ELEMENT
2	74028937	1	-	CORD
	74028940	-	1	CORD
3	-----	1	1	BLOCK ASSY., cylinder (See page 12)
4	-----	1	1	INSTALLATION INSTRUCTION

(Revised June 1979)

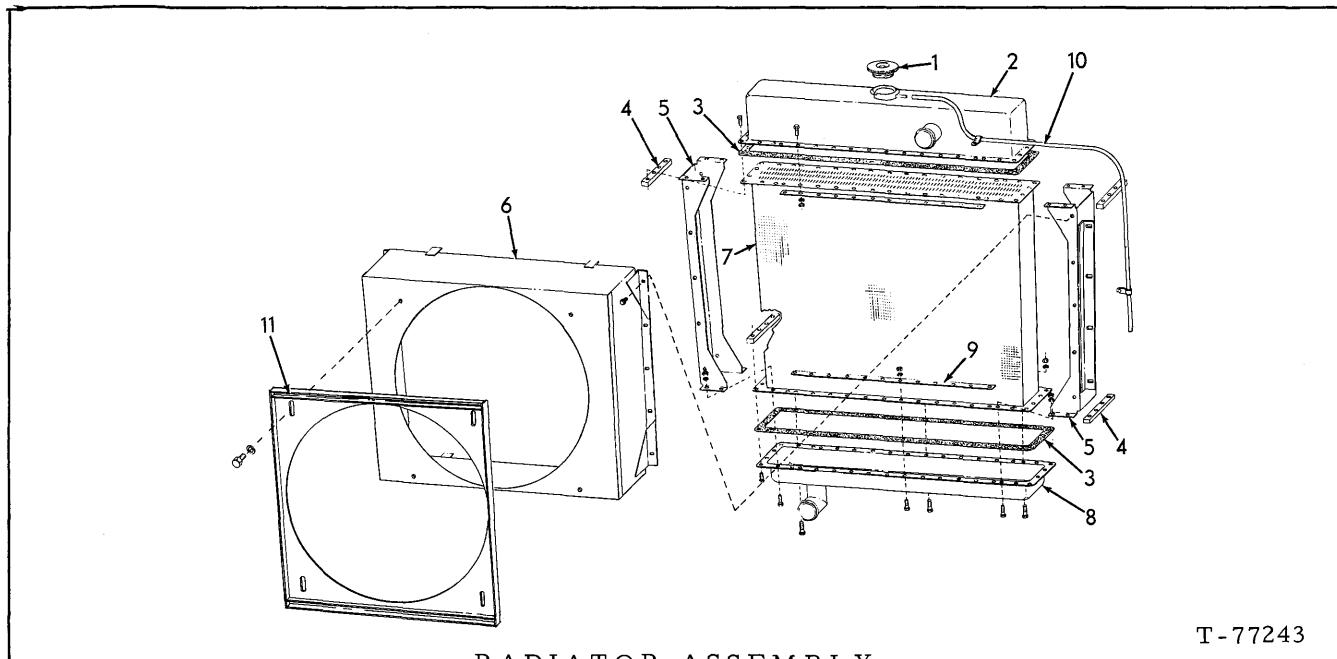


T-77244

RADIATOR AND FAN GUARD

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	-	RADIATOR ASSY., engine coolant (See page 83)
	70916271	8	CAPSCREW, 3/8" NC x 1"
	70904206	8	LOCKWASHER, 3/8"
	70911115	8	WASHER, plain, SAE std., 3/8"
	70912415	1	COCK, drain, 1/4" NPT
2	73026352	1	HOSE, 2-1/8" I. D. x 6"
	70921913	4	CLAMP, adjustable (1-13/16" to 2-1/4")
3	73048945	1	TUBE
4	73026172	1	HOSE
	70921914	4	CLAMP, adjustable (1-13/16" to 2-1/4")
5	74335451	1	ELBOW
	70919228	1	CAPSCREW, 7/16" NC x 1-1/8"
	70916867	1	CAPSCREW, 7/16" NC x 3"
	70904207	2	LOCKWASHER, 7/16"
6	74300145	1	GASKET
7	73057485	1	GUARD, fan (Used with pusher fan-standard equipment)
	70916271	7	CAPSCREW, 3/8" NC x 1"
	70911993	7	WASHER, plain 7/16"
	70904206	7	LOCKWASHER, 3/8"
8	74346456	1	GASKET
9	{ 74347003	1	PIPE (Used prior to engine serial no. 11-24110)
	74321254	1	PIPE (Effective with engine serial no. 11-24110)
10	73057480	1	HOSE
	70921914	2	CLAMP

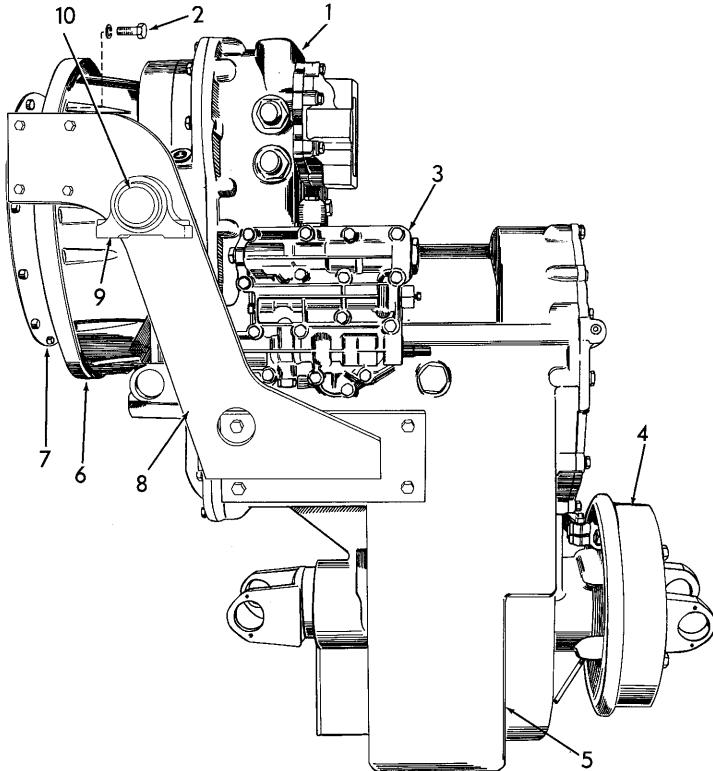
(Revised June 1975)



T-77243

RADIATOR ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
-	73056857	1	RADIATOR ASSY. (Includes items 1 thru 11)
1	70087528	1	CAP (7 psi)
2	73056758 70915809 70904205 70910323	1 40 32 32	TANK CAPSCREW, 5/16" NC x 3/4" LOCKWASHER, 5/16" NUT, 5/16" NC
3	73055850	2	GASKET
4	73056531	4	BAR, back-up
5	73056863	2	BRACKET, left and right
6	73056865 70922902	1 8	SHROUD CAPSCREW, self tapping #14 x 3/8"
7	73056866	1	CORE
8	73056759 70915809 70915807 70904205 70910323	1 37 3 32 32	TANK CAPSCREW, 5/16" NC x 3/4" CAPSCREW, 5/16" NC x 1-1/4" LOCKWASHER, 5/16" NUT, 5/16" NC
9	73056530	4	STRIP, back-up
10	73056852 70927978	1 2	TUBE, overflow (rubber) CLAMP
11	73056864 70915809 70904205	1 4 4	SHROUD CAPSCREW, 5/16" NC x 3/4" LOCKWASHER

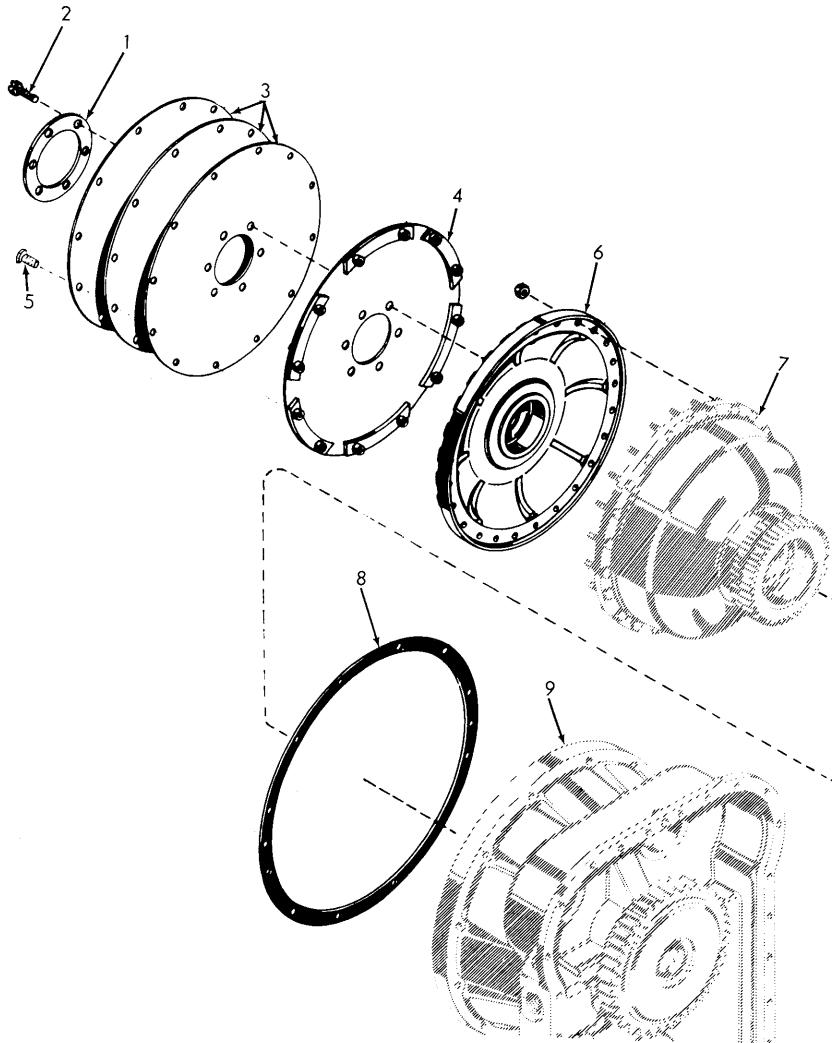


T-73966

TRANSMISSION ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
1	73061360	1	TRANSMISSION ASSY., complete, Std. Model TT4720-1 (2 speeds forward, 1 speed reverse)
	73061361	1	TRANSMISSION ASSY., optional, with rear axle disconnect, Model TT4720-1 (2 speeds forward, 1 speed reverse)
2	70919226 70916965	12 12	CAPSCREW, 3/8" NC x 5/8" LOCKWASHER, pltd., 3/8"
3	-----	1	VALVE ASSY., control (See page 104)
4	-----	1	BRAKE ASSY., parking (See page 132)
5	-----	1	HOUSING ASSY., transmission (See page 92)
6	-----	1	HOUSING ASSY., converter (See page 88)
7	-----	1	DISC ASSY., flex (See page 85)
8	73048729	1	BRACKET ASSY., left
	73048730	1	BRACKET ASSY., right
	70916314	8	CAPSCREW, 1/2" NC x 2"
	70904208	8	LOCKWASHER, 1/2"
	70922644	8	CAPSCREW, 5/8" NC x 3/4"
	70904209	8	LOCKWASHER, 5/8"
9	73057841 70915790 70916589	2 4 4	PAD ASSY. (Includes item 10) CAPSCREW, 5/8" NF x 3" NUT, safety, 5/8" NF
10	70930407	2	BEARING, self-aligning

(Revised June 1979)

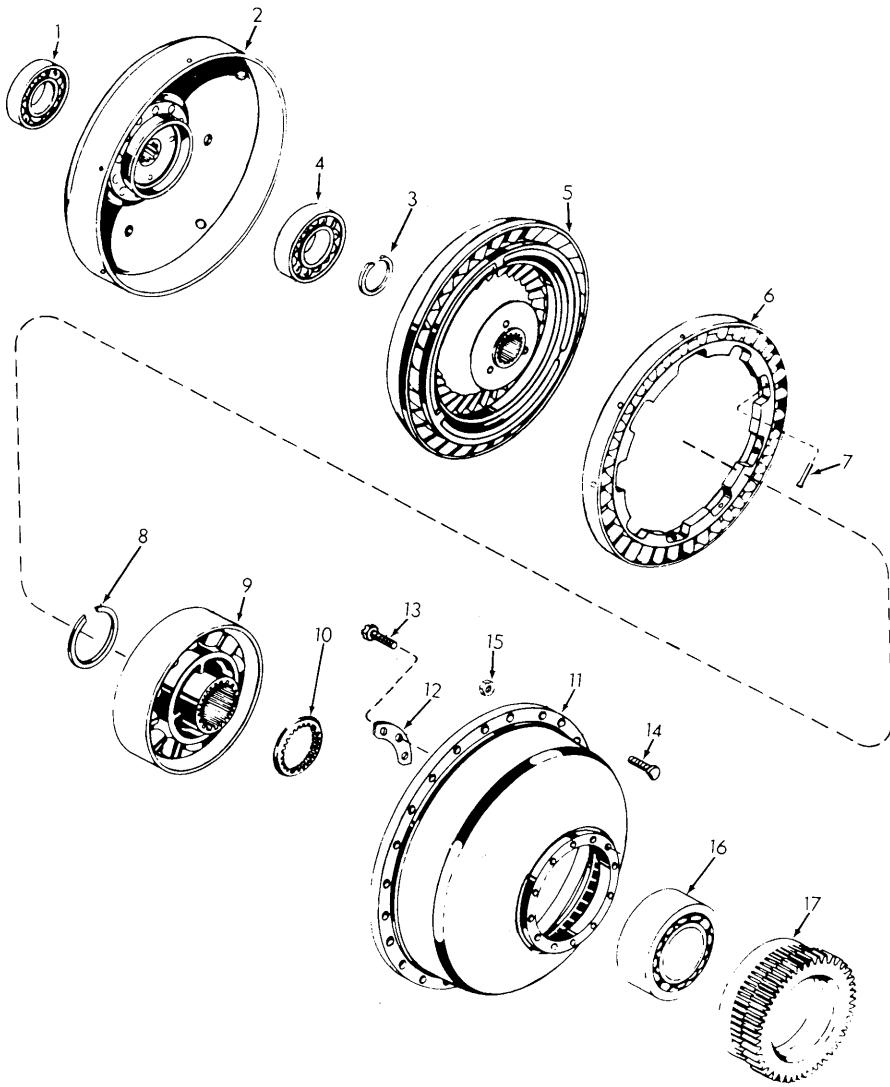


T-73117

FLEX DISC AND CONVERTER DRIVE

ITEM	PART NO.	QTY.	DESCRIPTION
1	73047028	1	PLATE, flex disc
2	73041456	6	CAPSCREW, 1/2" NC x 1"
3	73066079	3	DISC, flex (Replaces 73047029)
4	73066078	1	DISC ASSY. (Includes washer) (Replaces 73047030)
5	73050464	12	BOLT, place (flex disc to flywheel)
6	73047031	1	COVER, torque converter
	-----	24	NUT (See page 87)
7	-----	1	CONVERTER ASSY., torque (See page 86)
8	73048425	1	<input type="checkbox"/> GASKET, converter housing to flywheel housing
9	-----	1	HOUSING, torque converter (See page 88)

(Revised June 1979)



T-73118

TORQUE CONVERTER

ITEM	PART NO.	QTY.	DESCRIPTION
1	73065780	1	BEARING, turbine assy. (single row ball) (Replaces 73047688)
2	73047033	1	TURBINE ASSY., first (Includes HOUSING and items 6 and 7)
3	73047036	1	RING, snap
4	73065778	1	BEARING
5	73047034	1	TURBINE, torque converter, second (Used prior to transmission s/n 5451)
	73063388	1	TURBINE, torque converter, second (Effective with transmission s/n 5451)
6	-----	1	TURBINE, torque converter, first (Order item 2)
7	73044432	9	PIN, turbine assy.
8	70914541	1	RING, snap

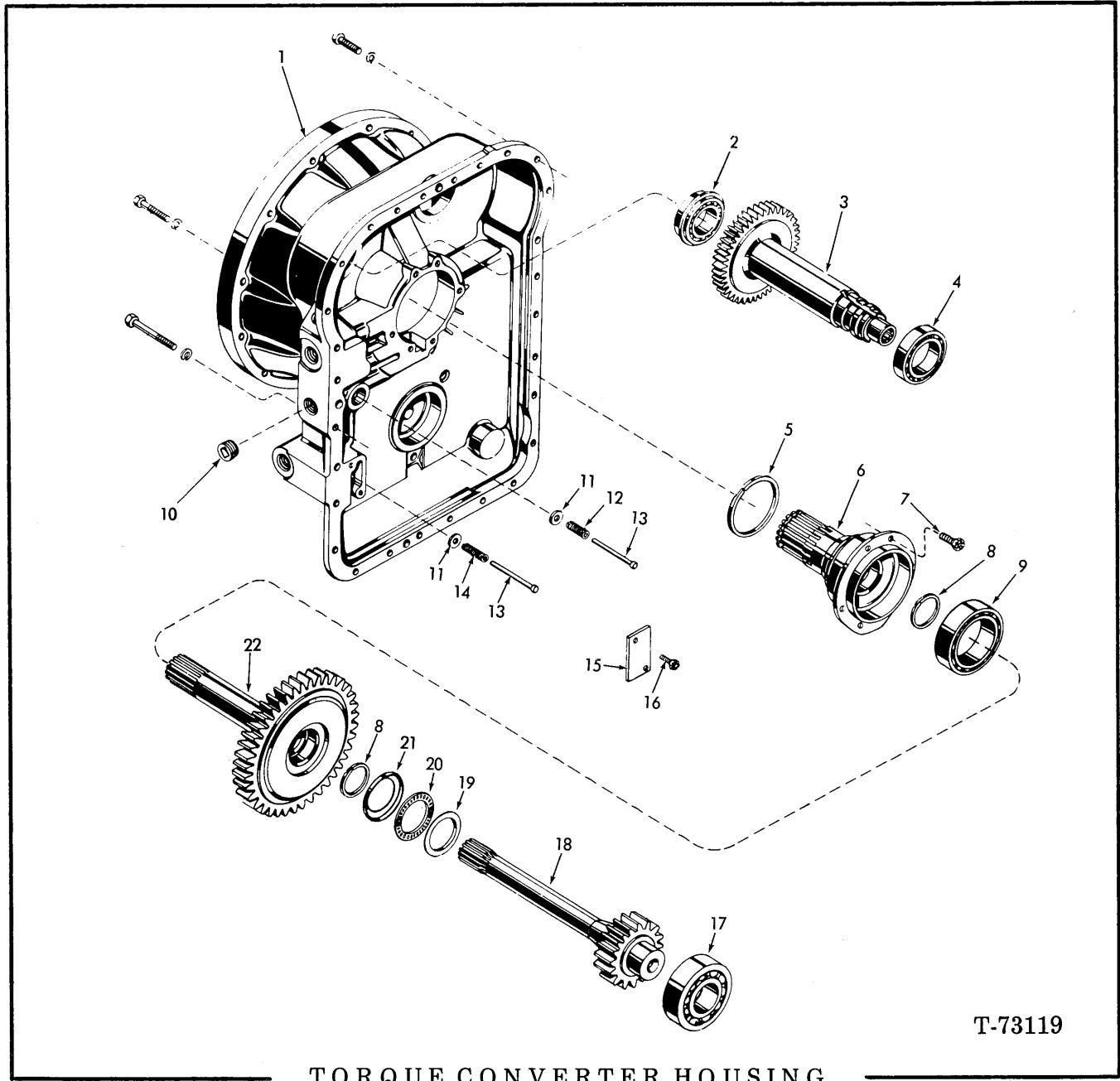
(Continued)

(Revised June 1978)

TORQUE CONVERTER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73047038	1	STATOR, torque converter
10	73100710	1	SPACER, stator
11	73047042	1	PUMP ASSY., torque converter (Includes item 14)
12	73047041	4	STRIP, locking
13	73047040	12	BOLT, 5/16" NF x 1-1/8" (self-locking)
14	73033044	24	BOLT, 5/16" NF x 1-5/16"
15	73021041	24	<input type="checkbox"/> NUT, 5/16" NF (locking)
16	73047043	1	BEARING, converter pump (double row ball)
17	73065001	1	GEAR (For first replacement prior to trans. s/n 9525 also order 1 GEAR 73065000, and 1 GEAR 73065002)

(Revised July 1977)



T-73119

TORQUE CONVERTER HOUSING

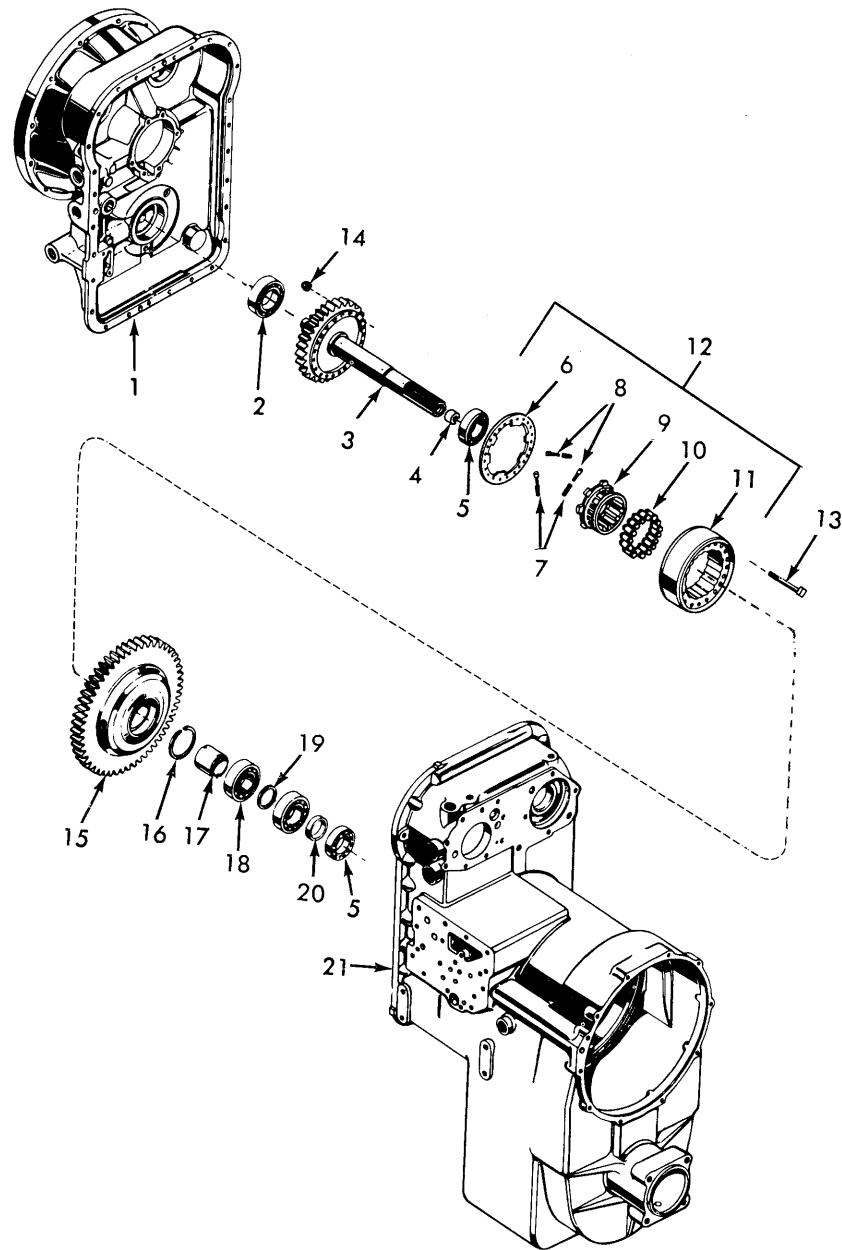
ITEM	PART NO.	QTY.	DESCRIPTION
1	73069439	1	HOUSING ASSY. (includes items 10 thru 14)(for first replacement prior to tran. s/n 9659 also order second type item 12)
	70916867	3	CAPSCREW, 7/16" NC x 3"
	70912188	4	CAPSCREW, 7/16" NC x 1-3/4"
	70916197	21	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	28	LOCKWASHER, 7/16"
2	73068363	1	BEARING
3	73065002	1	GEAR (For first replacement prior to trans. s/n 9525 also order 1 GEAR 73065000, 1 GEAR 73065001 on pages 87 and 102)

(Continued)

(Revised July 1978)

T O R Q U E C O N V E R T E R H O U S I N G (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
4	73055228	1	BEARING
5	70194585	1	RING, seal
6	73100708	1	SLEEVE
7	73100709	6	BOLT
8	73070598	2	RING, seal
9	73065779	1	BEARING
10	70904224	1	PLUG, sq. skt., 3/4" NPTF
11	73044430	2	VALVE
12	{ 73044431	1	SPRING (used prior to tran. s/n 9659)
	{ 73069440	1	SPRING (effective with tran. s/n 9659)
13	73044449	2	PIN
14	73047049	1	SPRING
15	73047664	1	COVER
16	73047665	2	BOLT
17	73069168	1	BEARING
18	73051800	1	GEAR
19	73047673	1	RACE
20	73047672	1	BEARING
21	73047671	1	RACE
22	{ 73047669	1	GEAR (Used prior to transmission s/n 5451)
	{ 73063386	1	GEAR (Effective with transmission s/n 5451)



T-77374

TURBINE DRIVE GEARS AND FREEWHEEL UNIT

ITEM PART NO. QTY. DESCRIPTION

1	-----	1	HOUSING, torque converter (See page 88)
2	73071081	1	BEARING (single row ball)

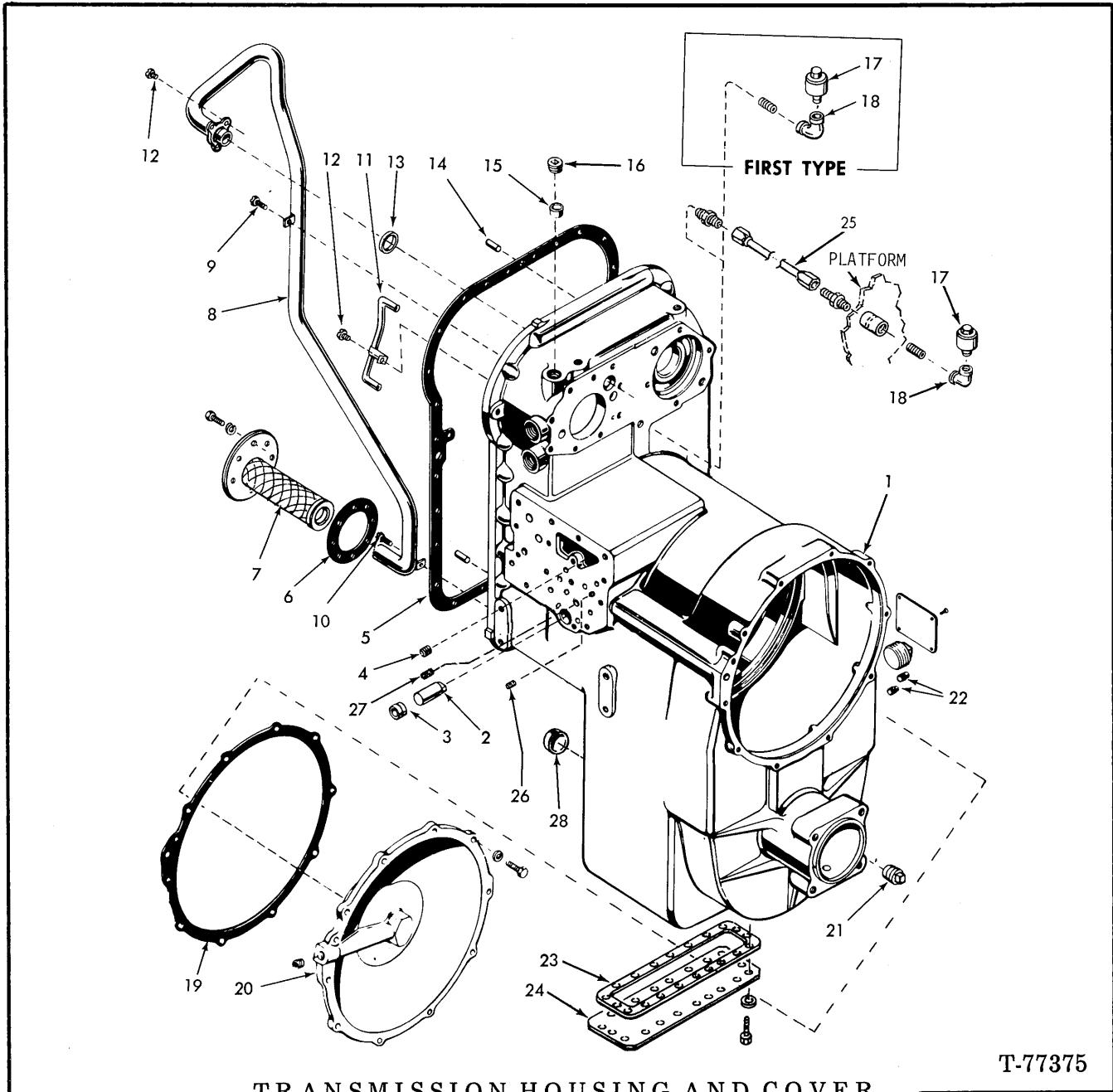
(Continued)

(Revised July 1978)

TURBINE DRIVE GEARS AND FREEWHEEL UNIT (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	73062071	1	GEAR, driven, second turbine (Includes item 4)
4	73062083	1	PLUG, orifice
5	73047678	2	BEARING (single row ball)
6	-----	1	PLATE, spring
7	-----	3	SPRING
8	-----	3	SPIRAL
9	-----	1	CAGE, freewheel roller
10	-----	21	ROLLER
11	-----	1	CAM, freewheel
12	73061968	-	KIT, overrunning clutch (Includes items 6 thru 11)
13	73047684	21	CAPSCREW, sq. hd., 3/8" NF x 3-1/2"
14	73044438	21	NUT, self-locking, 3/8" NF
15	73047685	1	GEAR, first turbine
16	73047686	1	RING, snap
17	73047687	1	SPACER, bearing
18	73065780	1	BEARING (single row ball)(Replaces 73047688)
19	73047689	1	SPACER, bearing
20	73047690	1	SPACER, bearing
21	-----	1	HOUSING, transmission (See page 92)
22	73044466	1	BEARING

(Revised June 1977)



T-77375

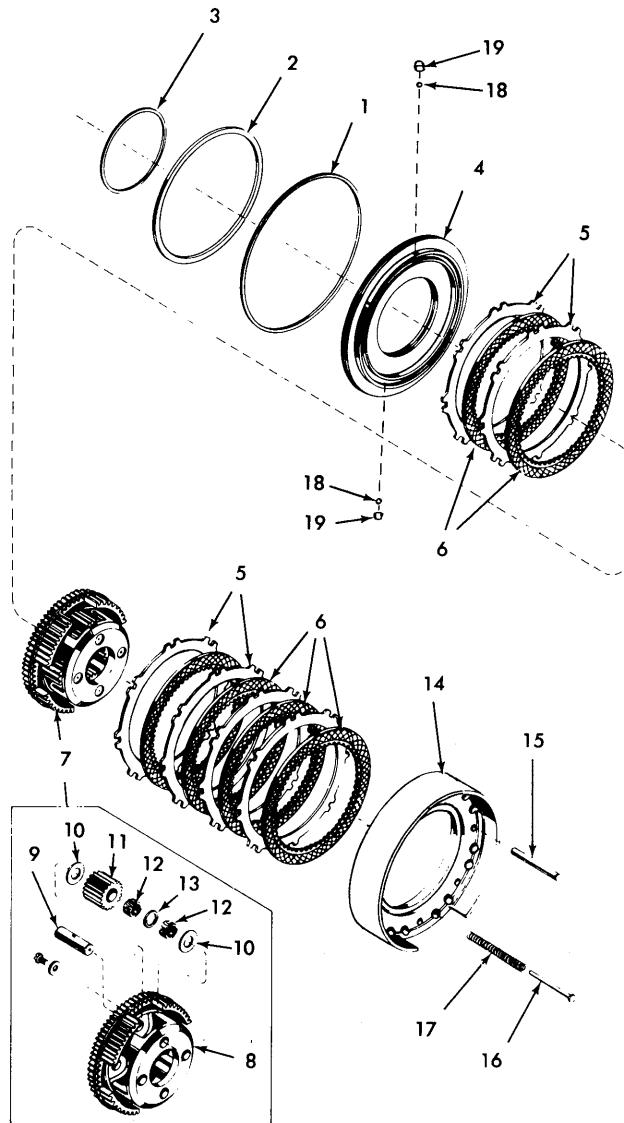
TRANSMISSION HOUSING AND COVER

ITEM	PART NO.	QTY.	DESCRIPTION
1	73069097	1	HOUSING ASSY. (Tran. with and without rear axle disconnect) (includes items 4, 14, 15, 16, 23, 24, 26, 27 and 28)(For first replacement prior to tran. s/n 9724 also order second type item 2)
2	{ 73047697 73068572	1	PIN (used prior to tran. s/n 9724)
3	73047696	1	PIN (effective with tran. s/n 9724)
4	{ 73062050 73065413	1	SPACER
		1	PLUG, orifice (Used prior to transmission s/n 7383)
		1	PLUG, orifice (Effective with transmission s/n 7383)

(Continued)

TRANSMISSION HOUSING AND COVER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73047698	1	<input type="checkbox"/> GASKET
6	73067517	1	<input type="checkbox"/> GASKET
7	73062052	1	STRAINER ASSY.
	70916269	6	CAPSCREW, 3/8" NC x 7/8"
	70910287	6	LOCKWASHER, 3/8"
8	73062048	1	TUBE
9	73047665	1	BOLT, 3/8" NC x 3/4"
10	73047665	1	BOLT, 3/8" NC x 3/4"
11	73062049	1	TUBE ASSY.
12	73047665	4	BOLT, 3/8" NC x 3/4"
13	73062051	1	<input type="checkbox"/> RING
14	73044436	2	PIN
15	73044391	1	PLUG
16	73055076	1	PLUG
17	70194551	1	BREATHER
18	70901677	1	ELBOW, 1/4" pipe } (First type used prior to unit no. 03400 without item 25)
	70901479	1	NIPPLE, 1/4" pipe x 1-1/2"
19	73047741	1	<input type="checkbox"/> GASKET
20	73047743	1	COVER
	70916197	11	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	11	LOCKWASHER, 7/16"
	70918850	1	PLUG, pipe, ctsk., 1/4" NPT
21	73021038	1	PLUG (drain)
22	70919840	2	PLUG, 1/4" NPT
23	73069421	1	GASKET }
24	73065523	1	COVER } Use with HOUSING having sump opening
	70916271	18	CAPSCREW, 3/8" NC x 1"
	70910287	18	LOCKWASHER, 3/8"
25	73064744	1	TUBE ASSY. (Serviced only as a unit)(Effective with unit no. 03400)
	70924816	1	CONNECTOR, 1/2" tube, 1/4" NPT (transmission end)
	70901764	1	COUPLING, straight, 1/4" NPT (requires welding)
26	70910231	1	PLUG, hex skt., 1/8" NPT
27	70933487	1	PLUG, cup pt., 7/16" NC x 3/8"
28	73021091	1	PLUG, cup (not used with axle disconnect)



T-77376

REVERSE CLUTCH AND PLANETARY

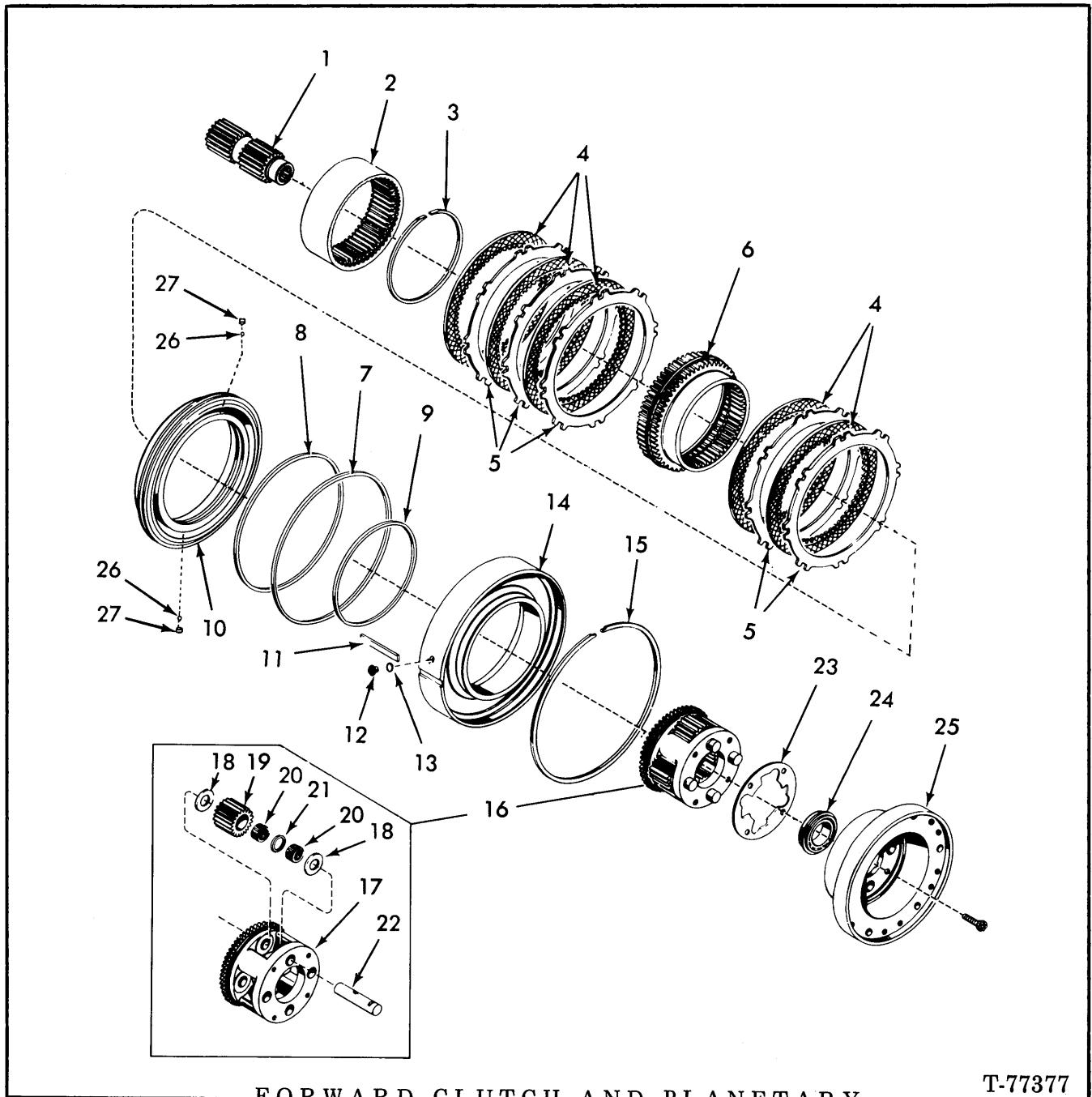
ITEM	PART NO.	QTY.	DESCRIPTION
1	73062027	1	RING
2	73062026	1	RING
3	73058793	1	RING
4	73062055	1	PISTON ASSY. (includes item 18 and 19)
5	73062078	6	PLATE, external splined
6	73047703	6	PLATE, internal tanged
7	73062034	1	CARRIER ASSY., reverse clutch (Includes items 8 thru 13)
8	-----	1	CARRIER (Order item 6)
9	73047708	4	SPINDLE
	73047707	4	CAPSCREW
	73047706	4	WASHER
10	73047709	8	WASHER
11	73047710	1	PINION SET (Consists of 4 pinions)
12	73047711	8	BEARING

(Continued)

(Revised November 1977)

R E V E R S E C L U T C H A N D P L A N E T A R Y (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
13	73047712	4	SPACER
14	73062036	1	ANCHOR ASSY. (Includes item 15)
15	73062038	8	PIN
16	73062039	15	PIN
17	73062040	15	SPRING
18	-----	2	BALL } 19 ----- 2 RETAINER } order item 4 or 20
20	73069336	1	KIT (includes item 18, 19 and instruction sheet)



FORWARD CLUTCH AND PLANETARY

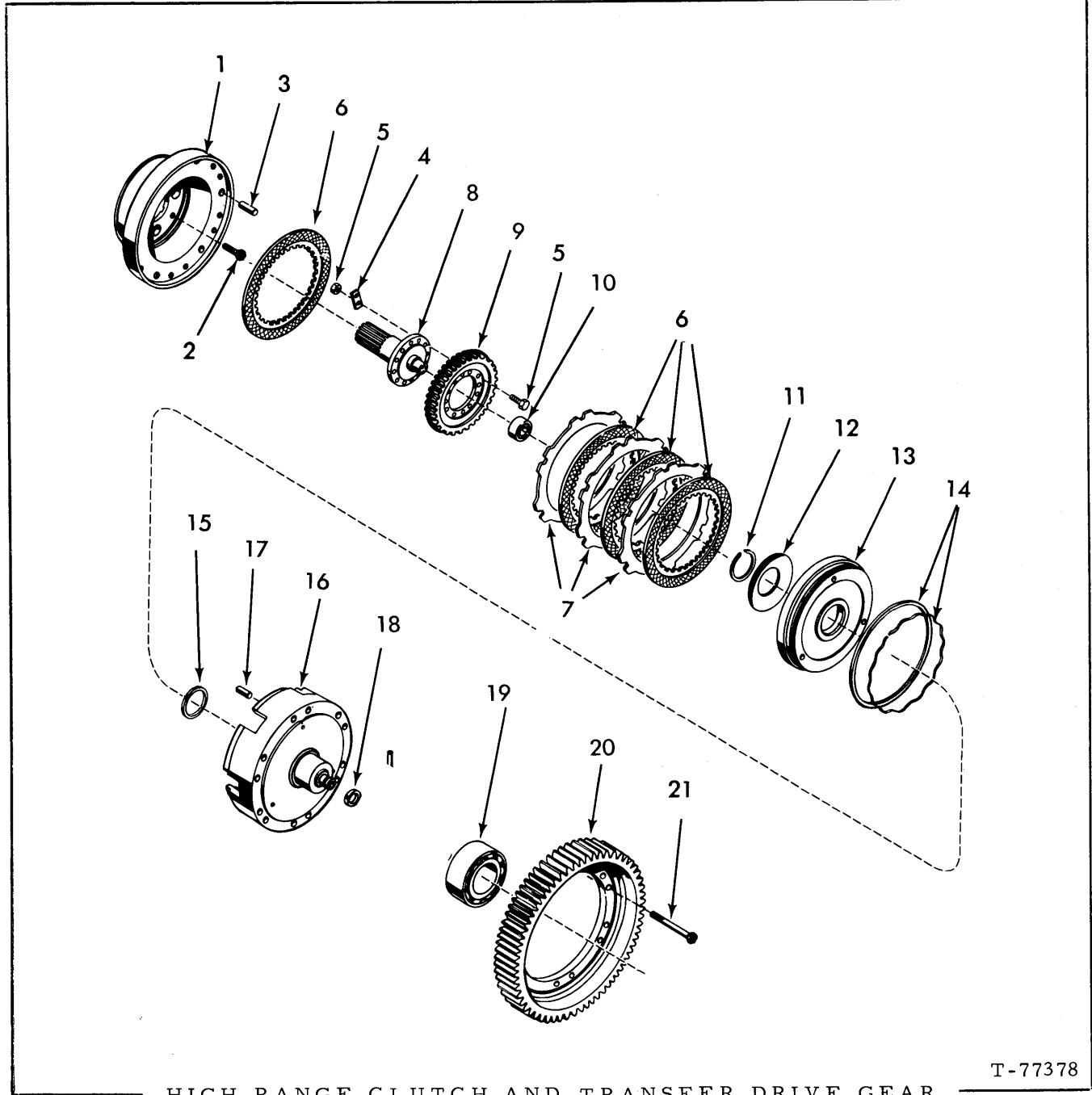
T-77377

ITEM	PART NO.	QTY.	DESCRIPTION
1	73062060	1	GEAR
2	73062041	1	GEAR
3	73048414	1	RING
4	73047703	5	PLATE, internal splined
5	73062078	5	PLATE, external tanged
6	73062058	1	GEAR
7	73062027	1	□ RING , large
8	73062067	1	□ RING , center
9	73062025	1	□ RING , small

(Continued)

F O R W A R D C L U T C H A N D P L A N E T A R Y (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	73062057	1	PISTON ASSY. (includes item 26 and 27)
11	73062053	1	KEY
12	73047723	1	INSERT
13	73047724	1	<input type="checkbox"/> RING
14	73062062	1	HOUSING
15	73100707	1	RING
16	73062061	1	CARRIER ASSY. (Includes items 17 thru 22)
17	-----	1	CARRIER (order item 16)
18	73047709	8	WASHER
19	73047710	1	PINION SET (Consists of 4 pinions)
20	73047711	8	BEARING
21	73047712	4	SPACER
22	73047729	4	SPINDLE
23	73047730	1	LOCK
24	73047731	1	BEARING
25	-----	1	MEMBER ASSY. (See page 98)
26	-----	2	BALL } order item 10 or 28
27	-----	2	RETAINER }
28	73069336	1	KIT (includes item 26, 27 and instruction sheet)



HIGH RANGE CLUTCH AND TRANSFER DRIVE GEAR

T-77378

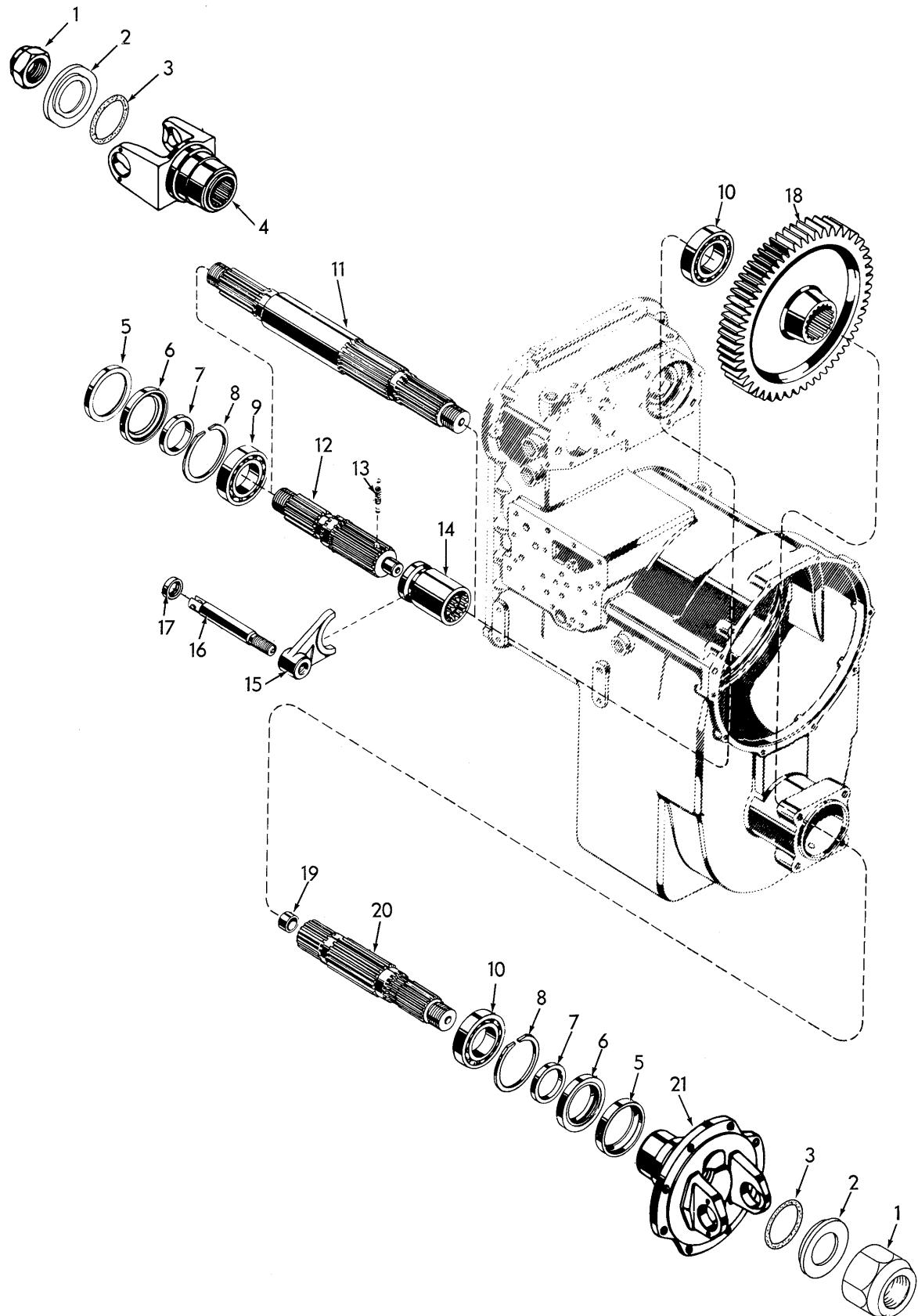
ITEM	PART NO.	QTY.	DESCRIPTION
1	73047733	1	MEMBER ASSY., clutch drive, high range (Includes item 3)
2	73047734	4	CAPSCREW
3	73044404	6	PIN
4	73046029	6	□ STRIP
5	73047737 70910233	12	CAPSCREW, 5/16" NF x 7/8" NUT, 5/16" NF

(Continued)

HIGH RANGE CLUTCH AND TRANSFER DRIVE GEAR (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	73058783	4	PLATE
7	73058782	3	PLATE
8	73047736	1	SHAFT
9	73062024	1	HUB
10	73044457	1	BEARING
11	73035719	1	RING
12	73035739	1	SPRING
13	73062069	1	PISTON
14	73042151	1	<input type="checkbox"/> KIT, seal and expander
15	73035714	1	<input type="checkbox"/> RING
16	73062068	1	HUB ASSY., clutch, high range (Includes item 17)
17	73062016	3	PIN
18	73035745	1	<input type="checkbox"/> RING
19	73047739	1	BEARING
20	73048418	1	GEAR
21	73047740	12	CAPSCREW, 7/16" NF x 4"

(Also see PACKAGED PARTS)



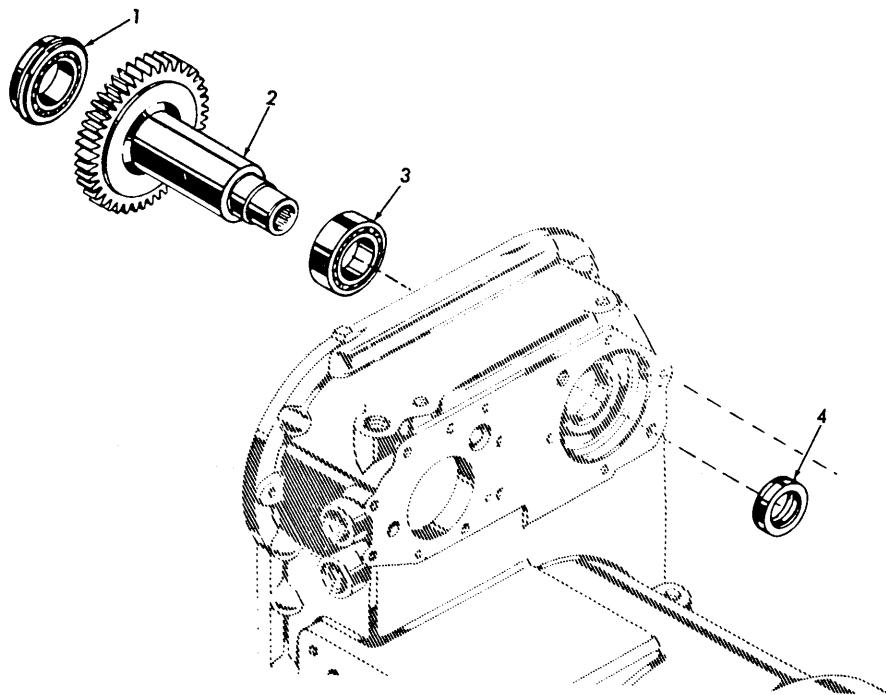
T-73127

OUTPUT SHAFT AND AXLE DISCONNECT

OUTPUT SHAFT AND AXLE DISCONNECT

USAGE: *Transmission without Rear Axle Disconnect
 **Optional Transmission with Rear Axle Disconnect

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
1	70924944	2	2 □ NUT, safety
2	73062042	2	2 WASHER
3	73062043	2	2 □ O-RING
4	73062065	1	1 YOKE
5	70194680	2	2 SLINGER
6	70194679	2	2 □ SEAL
7	73047746	2	2 SPACER
8	73021060	1	2 RING
9	70194533	1	1 BEARING
10	{ 73047749	1	- BEARING
	70194533	-	2 BEARING
11	73062044	1	- SHAFT
12	73062045	-	1 SHAFT
13	73047770	-	1 SPRING
	70915905	-	2 BALL, 3/8"
14	73047771	-	1 COUPLING
15	73047772	-	1 FORK
16	73035864	-	1 SHAFT
17	73021053	-	1 □ SEAL
18	73062070	1	1 GEAR
19	73021094	-	1 BUSHING
20	73062047	-	1 SHAFT ASSY. (Includes item 19)
21	73062066	1	1 YOKE

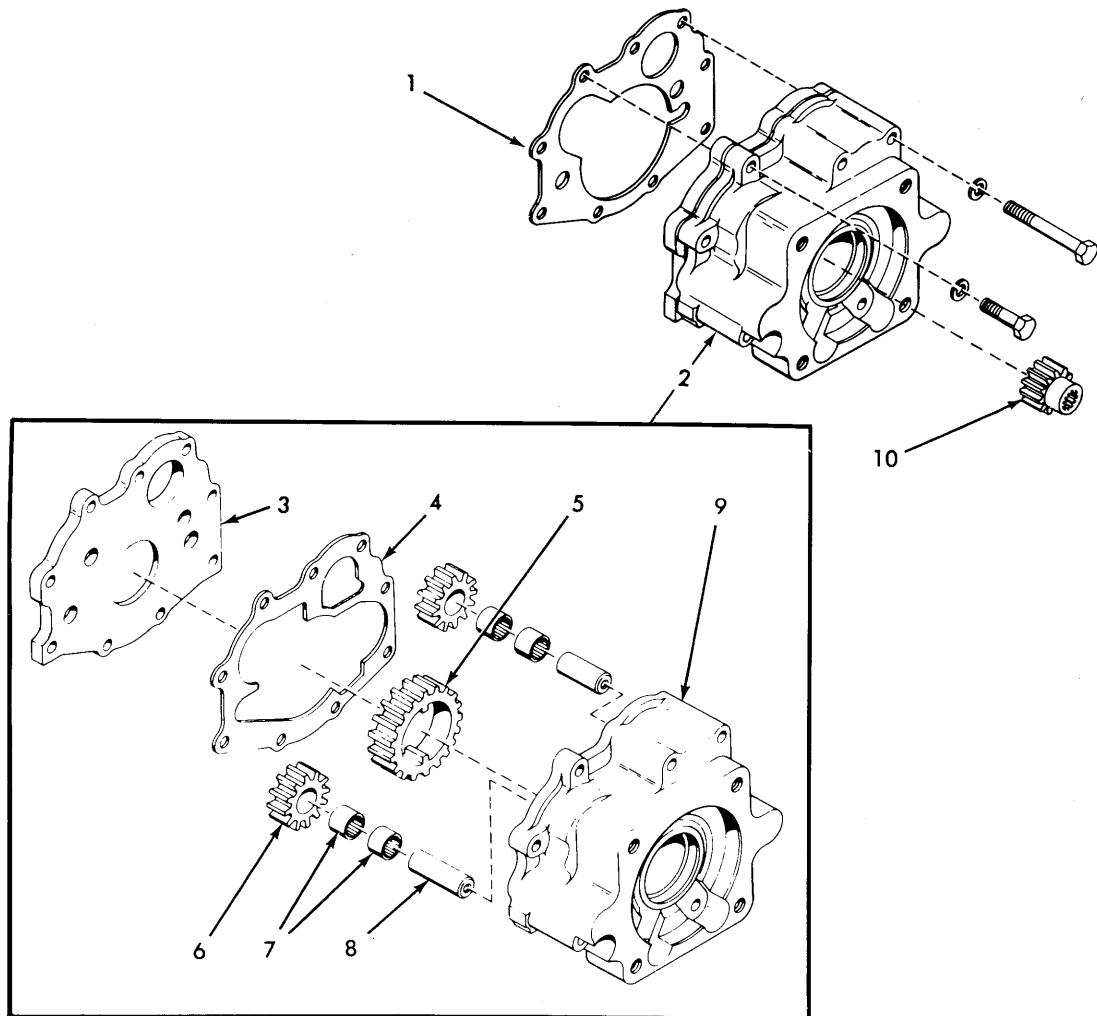


T-73130

ACCESSORY DRIVE

ITEM	PART NO.	QTY.	DESCRIPTION
1	73068363	1	BEARING
2	73065000	1	GEAR (For first replacement prior to trans. s/n 9525 also order 1 GEAR 73065001, 1 GEAR 73065002 on pages 87 and 88)
3	73068364	1	BEARING
4	73026156	1	<input type="checkbox"/> SEAL

(Revised July 1977)

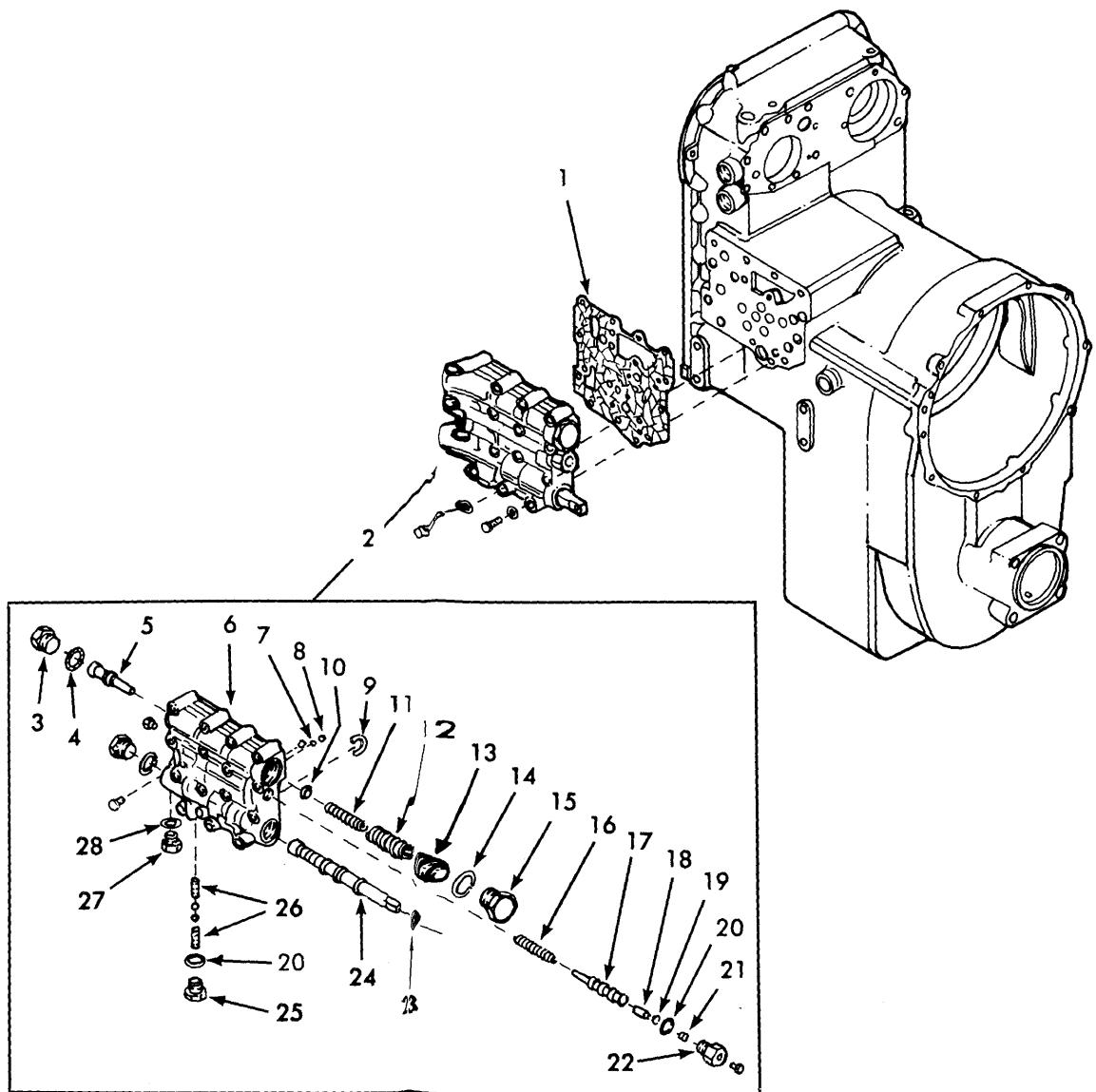


T-77379

CHARGING OIL PUMP

ITEM	PART NO.	QTY.	DESCRIPTION
1	73062032	1	□ GASKET
2	73069098	1	PUMP ASSY. (Includes items 3 thru 9)(Replaces 73062029)
	73062017	6	CAPSCREW, 3/8" NC x 2"
	70910948	3	CAPSCREW, 3/8" NC x 3"
	70910287	9	LOCKWASHER, 3/8"
3	73062033	1	COVER
4	73062031	1	□ GASKET
5	-----	1	GEAR (Order item 2)
6	-----	2	GEAR (Order item 2)
7	73068571	4	BEARING
8	-----	2	SHAFT (Order item 2)
9	-----	1	BODY (Order item 2)
10	73044949	1	COUPLING

(Revised July 1978)



T-77380

TRANSMISSION CONTROL VALVE

ITEM PART NO. QTY. DESCRIPTION

1	73048782	1	□ GASKET
2	73069096	1	VALVE ASSY., control (Includes items 3 thru 28)
	70916271	1	CAPSCREW, 3/8" NC x 1"
	70912069	15	CAPSCREW, 3/8" NC x 2-1/2"
	70904206	16	LOCKWASHER, 3/8"
3	73044473	2	PLUG
4	73044474	2	□ GASKET
5	73048836	1	VALVE
6	73069442 70919134	1 2	BODY PLUG, pipe, 1/8" NPT

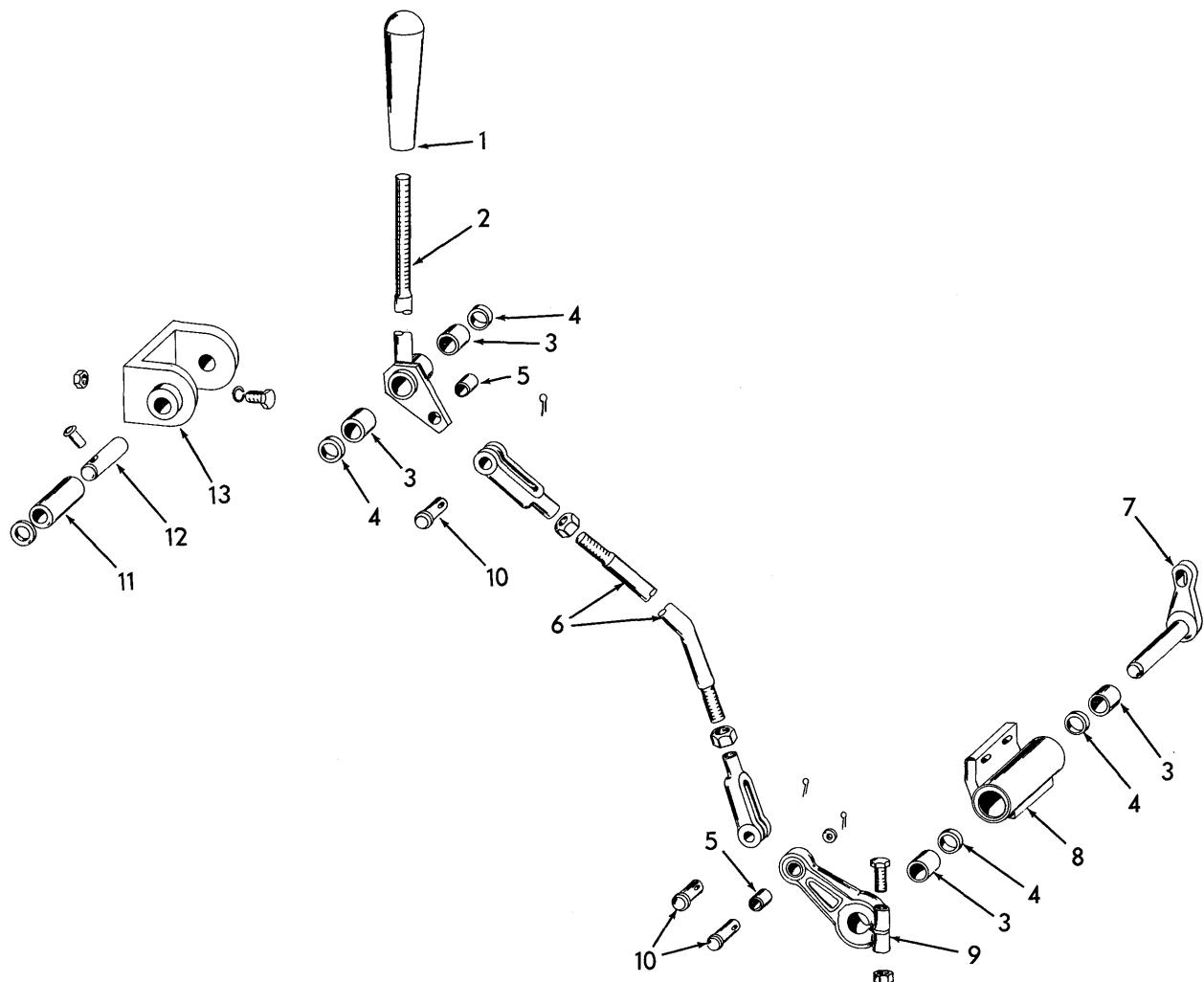
(Continued)

(Revised July 1978)

TRANSMISSION CONTROL VALVE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	73044478	1	BALL
8	73044479	1	PLUG
9	73044480	1	STOP
10	73054808	1	RETAINER
11	73070693	1	SPRING
12	73048839	1	SPRING
13	73104559	1	PLUG
14	73044485	1	<input type="checkbox"/> GASKET
15	73044486	1	PLUG
16	73044487	1	SPRING
17	73058800	-	VALVE
18	73031846	1	PLUG
19	73021058	1	<input type="checkbox"/> RING
20	73044489	2	<input type="checkbox"/> GASKET
21	73031847	1	<input type="checkbox"/> CUP
22	73021170 70919134	1	PLUG
		1	PLUG, pipe, hex-hd., 1/8" NPT
23	73063376	1	<input type="checkbox"/> SEAL
24	73062076	1	VALVE
25	73044493	1	PLUG
26	73062021 70917580	2	SPRING
		2	BALL, detent, 1/2" dia.
27	73063379	1	PLUG
28	73063378	1	WASHER

(Revised July 1978)



T-71667A

REAR AXLE DISCONNECT CONTROL

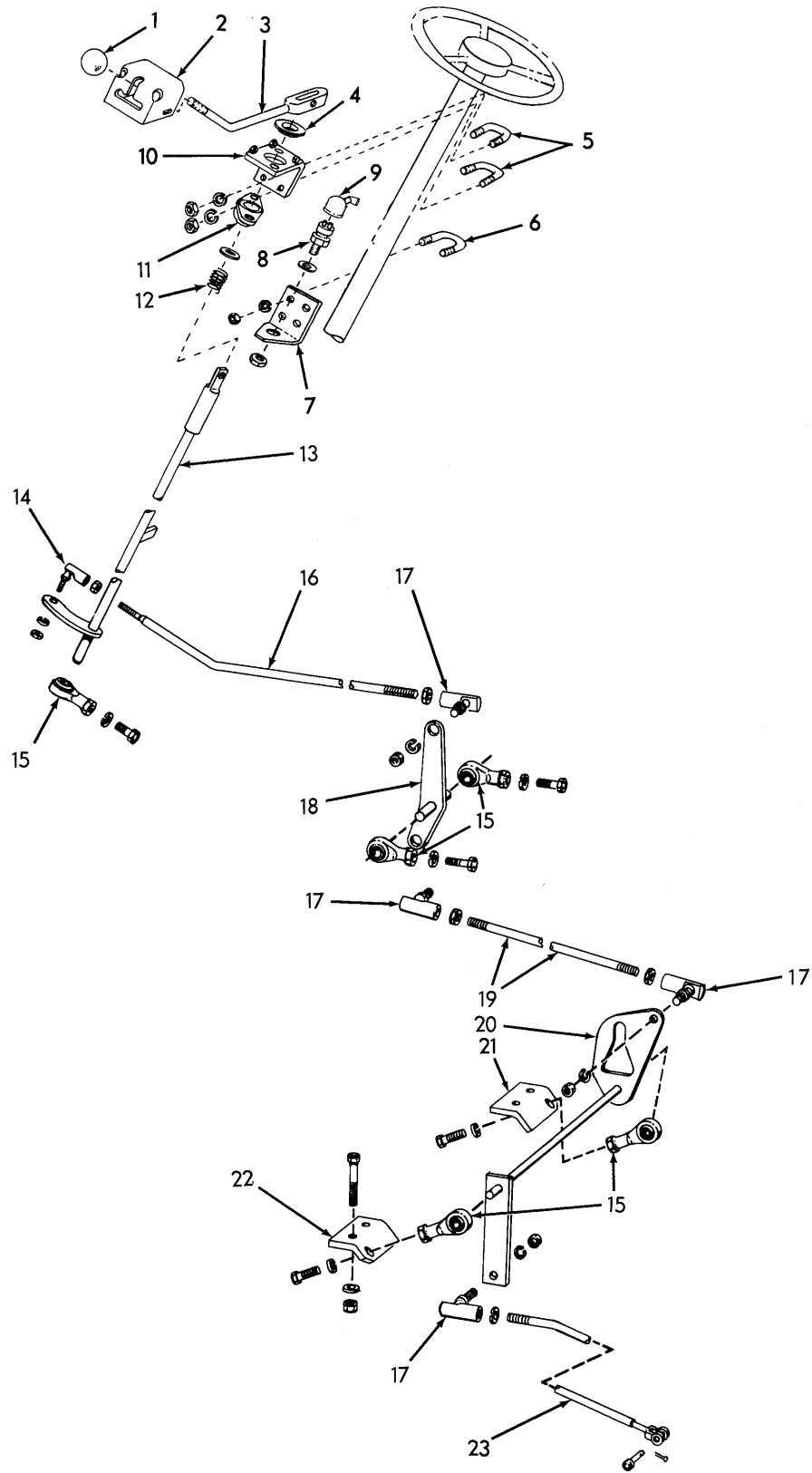
USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73041952	1	GRIP
2	73059146	1	LEVER ASSY., control (Includes 2 BEARING 70208253, 2 SEAL 70052662 and 1 BUSHING 73013909)
3	70208253	4	BEARING
4	70052662	4	SEAL

(Continued)

REAR AXLE DISCONNECT CONTROL (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73013909	2	BUSHING
6	73048521	1	ROD
	70917666	2	YOKE, adjustable
	70913177	2	NUT, jam, 1/2" NF
7	73050123	1	LEVER
	70905122	1	KEY, #7 woodruff, 1/8" x 3/4"
8	73047149	1	BRACKET ASSY., mounting (Includes 2 BEARING 70208253, 2 SEAL 70052662)
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70904206	2	LOCKWASHER, 3/8"
9	73050124	1	LEVER ASSY., cross-over shaft (Includes 1 BUSHING 73013909)
	70916385	1	CAPSCREW, 3/8" NF x 2"
	70910123	1	NUT, 3/8" NF
10	73001565	3	PIN
	70900806	3	PIN, cotter, 1/4" x 1"
	70910244	1	WASHER, plain, SAE std., 1/2"
11	73020886	1	SPACER
	70910255	1	WASHER, plain, SAE std., 3/4"
12	73017119	1	SHAFT
	70916937	1	PIN, roll, 1/4" x 1-1/4"
13	73017118	1	BRACKET
	70915228	3	CAPSCREW, 3/8" NF x 1-1/4"
	70904206	3	LOCKWASHER, 3/8"
	70910123	3	NUT, 3/8" NF



T-73979

TRANSMISSION CONTROL

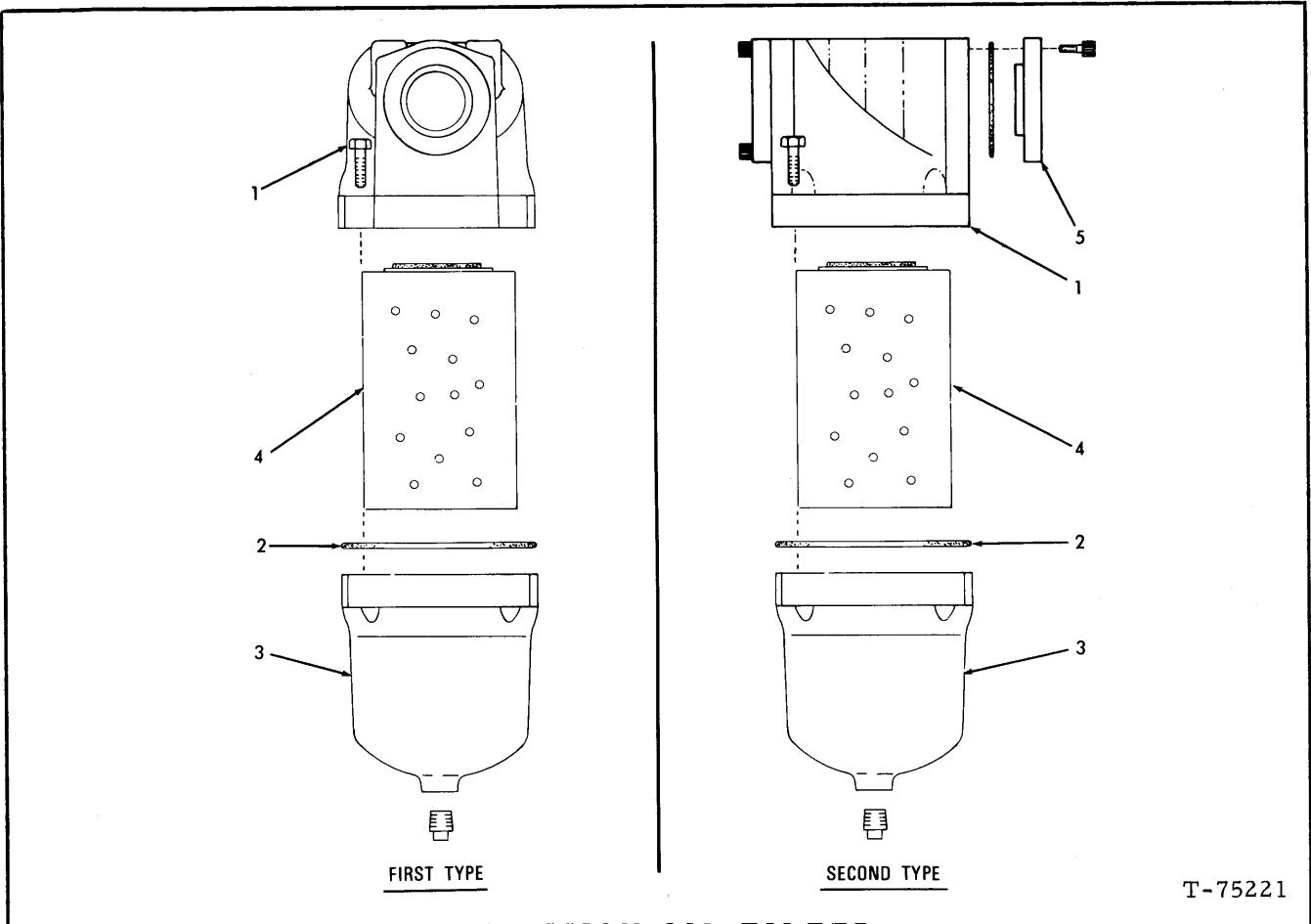
TRANSMISSION CONTROL

ITEM	PART NO.	QTY.	DESCRIPTION
1	73001171	1	KNOB
2	73053306	1	COVER (2-speed forward, 1-reverse)
	73053524	1	COVER (2-speed forward, 2-reverse)
	70916284	3	CAPSCREW, 1/4" NC x 1/2"
	70911114	3	WASHER, SAE Std., 1/4"
	70904204	3	LOCKWASHER, 1/4"
3	73053224	1	LEVER
	70916385	1	CAPSCREW, 3/8" NF x 2"
	70904206	1	LOCKWASHER, 3/8"
	70910123	1	NUT, 3/8" NF
4	73048860	1	WASHER
5	73057358	2	U-BOLT
	70904208	4	LOCKWASHER, 1/2"
	70910244	4	WASHER, plain, 1/2"
	70910195	4	NUT, 1/2" NF
6	73048011	2	U-BOLT
	70904204	4	LOCKWASHER, 1/4"
	70911114	4	WASHER, plain, 1/4"
	70911040	4	NUT, 1/4" NF
7	73057402	1	BRACKET
8	73057506	1	SWITCH (Safety)(Includes mounting nuts)
9	73061193	1	BOOT
10	73053307	1	BRACKET
11	73053308	1	BEARING ASSY. (Includes 1 FITTING 70914465)
	70919224	2	CAPSCREW, 3/8" NF x 1-1/8"
	70904206	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NF
	70914465	1	FITTING, lubricating, 1/8" NPT
12	73057766	1	SPRING
13	73057357	1	LEVER
14	70925041	1	JOINT, ball, adjustable, 3/8" NF
	70904206	1	LOCKWASHER, 3/8"
	70910329	1	NUT, jam, 3/8"
	70910123	1	NUT, 3/8"
15	73018142	5	BEARING
	70916404	5	CAPSCREW, 5/8" NF x 1-1/4"
	70904209	5	LOCKWASHER, 5/8"
16	73048113	1	ROD
17	70925042	4	JOINT, ball, adjustable, 1/2" NF
	70904208	4	LOCKWASHER, 1/2"
	70913177	4	NUT, jam, 1/2"
	70910195	4	NUT, 1/2" NF

(Continued)

TRANSMISSION CONTROL (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
18	73048128	1	LEVER ASSY. (Welded)
19	73020748	1	ROD
20	73048124	1	LEVER
21	73048708 70927532 70927328 70926712	1 2 2 2	BRACKET CAPSCREW, 5/8" NF x 3-1/2" WASHER, 9/16" NUT, 5/8" NF
22	73048707 70927532 70927328 70926712	1 2 2 2	BRACKET CAPSCREW, 5/8" NF x 3-1/2" WASHER, 9/16" NUT, 5/8" NF
23	73048109 70917646 70918448	1 1 1	ROD PIN, 3/8" PIN, cotter, 3/32" x 1"



T-75221

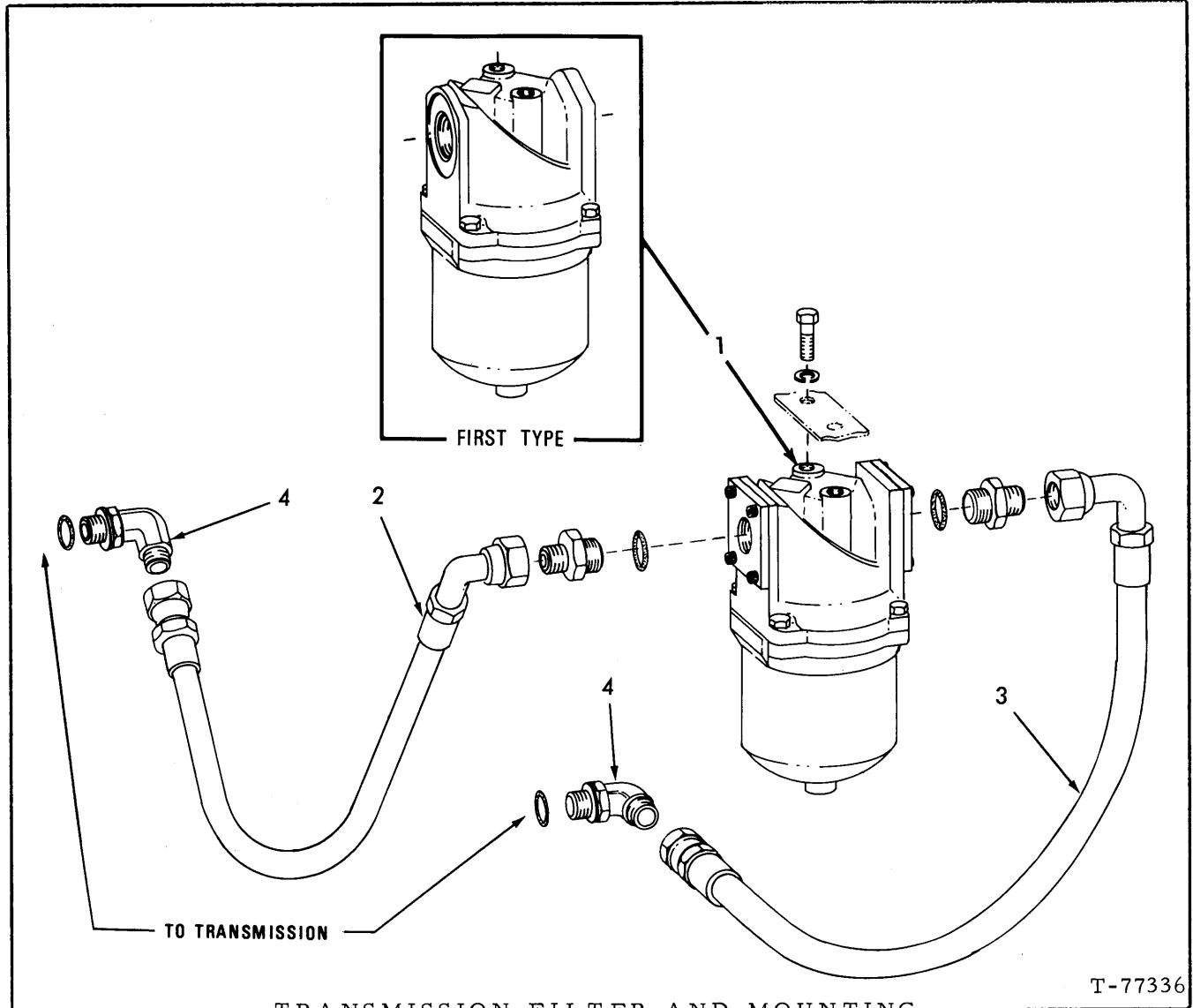
TRANSMISSION OIL FILTER

USAGE: * Used prior to loader s/n 45S03300.
 ** Effective with loader s/n 45S03300. } See page 112

NOTE: FILTER ASSY.
73065137 includes total quantity 2 O-RING 70923584.

ITEM	PART NO.	QTY.	DESCRIPTION
	*	**	
-	{ -----	1	FILTER ASSY. (First Type - order FILTER ASSY. 73065137)
	73065137	-	FILTER ASSY. (Includes item 1 thru 5)
1	{ 70666243	1	HEAD ASSY.
	73065358	-	HEAD ASSY. (Includes O-RING indented below)
	70923584	-	O-RING
	70920648	4	CAPSCREW, 7/16" NC x 2"
	70929247	-	WASHER, 15/32"
2	70666244	1	SEAL
3	{ 70666245	1	HOUSING }
	73065357	-	HOUSING } (Includes PLUG indented below)
	70901653	1	PLUG, 3/8" NPT
4	70679513	1	ELEMENT KIT (Includes Element and item 2)
5	73065359	-	ADAPTER ASSY. (Each includes half quantity of items indented below)
	70922996	-	CAPSCREW, skt. hd., 5/16" NC x 1"
	70923584	-	O-RING

(Revised September 1975)



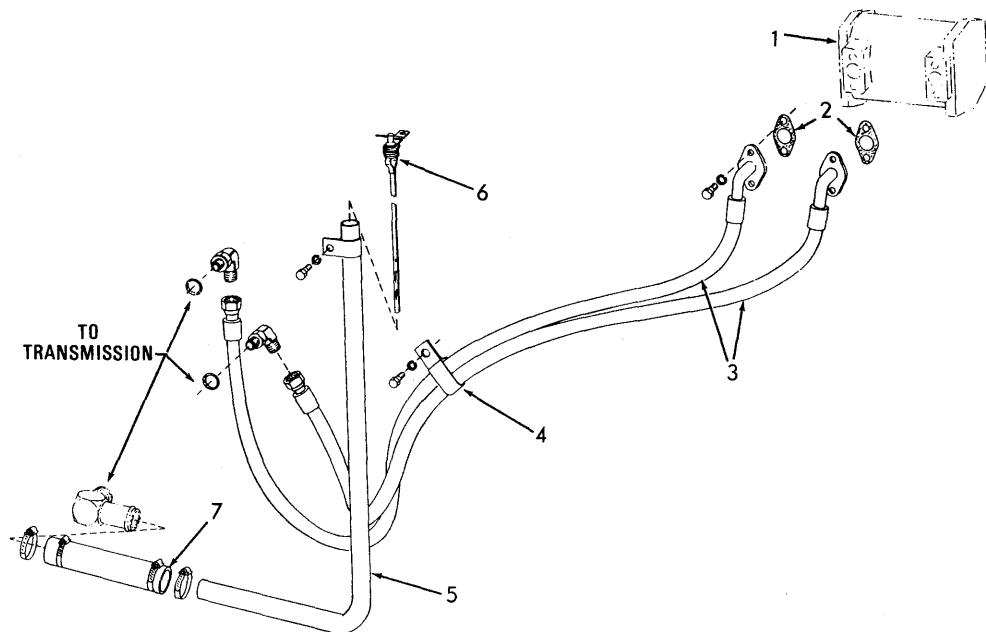
T-77336

TRANSMISSION FILTER AND MOUNTING

USAGE: * Used prior to loader s/n 45S03300
** Effective with loader s/n 45S03300

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
1	{ 73065137	1 -	FILTER ASSY. (First Type) (For field replacement, order 1 FILTER ASSY. 73065137, 2 CONNECTOR 70921217)(See page 111)
	70916311	2 2	CAPSCREW, 1/2" NC x 1-1/4"
	70904208	2 2	LOCKWASHER, 1/2"
2	73104763	1 1	HOSE ASSY.
	70924182	1 -	CONNECTOR, reducing, 3/4" tube, 1-5/8" st. thd. (Includes 1 O-RING 70921235)
	70921217	- 1	CONNECTOR, 3/4" tube, 1-1/16" st. thd. (Includes 1 O-RING 70921206)
3	73103421	1 1	HOSE ASSY.
	70924182	1 -	CONNECTOR, reducing, 3/4" tube, 1-5/8" st. thd. (Includes 1 O-RING 70921235)
	70921217	- 1	CONNECTOR, 3/4" tube, 1-1/16" st. thd. (Includes 1 O-RING 70921206)
4	70922632	2 2	ELBOW, 3/4" tube, 1-1/16" x 1-5/16" st. thd. (Each includes 1 O-RING 70921214)

(Revised September 1975)

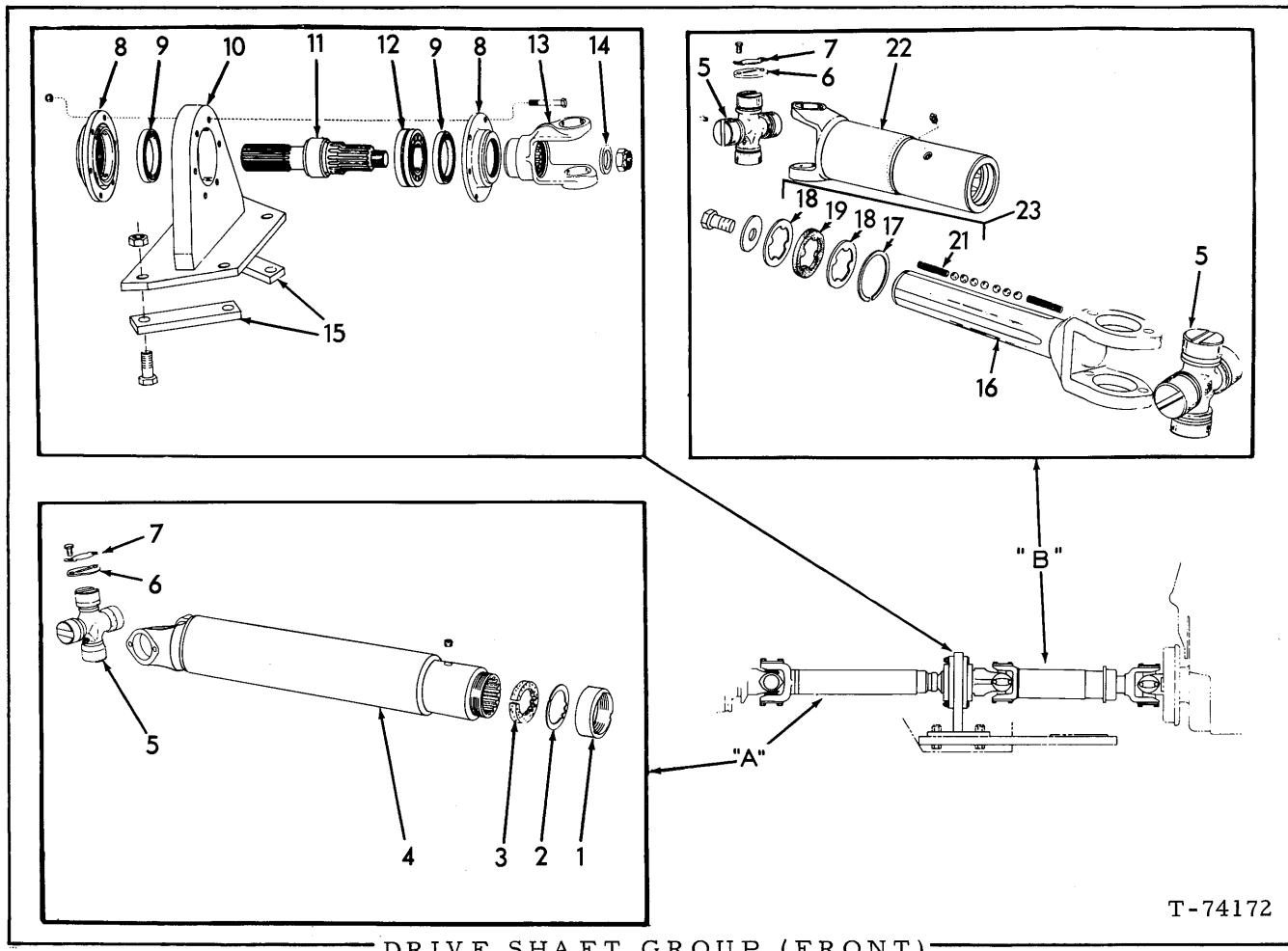


T - 77335

TRANSMISSION COOLING LINES AND DIPSTICK

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	HEAT EXCHANGER (See page 38)
2	74335578	2	GASKET
3	73050034 70916254 70914678 70922632 70921214	2 4 4 2 2	HOSE ASSY. (Serviced only as a unit) CAPSCREW, 7/16" NC x 1" LOCKWASHER, 7/16" ELBOW, flare type, 3/4" tube, 1-5/16" str. thds. (Includes O-RING) O-RING, 1" tube
4	73055272 ----- -----	1 1 1	CLAMP CAPSCREW, 1/2" NC x 2" LOCKWASHER, pltd., 1/2"
5	73050475 70916309 70916966	1 1 1	TUBE ASSY., oil filler (Includes CLAMP) CAPSCREW, 1/2" NC x 3/4" LOCKWASHER, pltd. 1/2"
6	73104692	1	DIPSTICK
7	73048614 70921912	1 4	HOSE CLAMP, 1-1/16" to 2"

(Revised June 1979)



T-74172

DRIVE SHAFT GROUP (FRONT)

ITEM	PART NO.	QTY.	DESCRIPTION
A	73046262	1	SHAFT ASSY., drive (Includes items 1 thru 7)
1	73021867	1	CAP
2	73032377	1	WASHER
3	73032378	1	WASHER
4	73047013	1	YOKE
5	73038633 70915276	3 3	CROSS ASSY. (Includes Bearings, Fitting, and items 6 and 7) FITTING, lube, 90°, 1/8" NPT
6	73038627	12	PLATE
7	73038626 70911169	12 24	PLATE CAPSCREW, 5/16" NF x 5/8"
8	73042796 70920613 70913528	2 6 6	COVER CAPSCREW, 3/8" NF x 3" NUT, safety, 3/8" NF

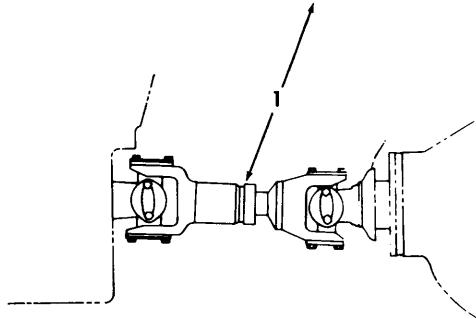
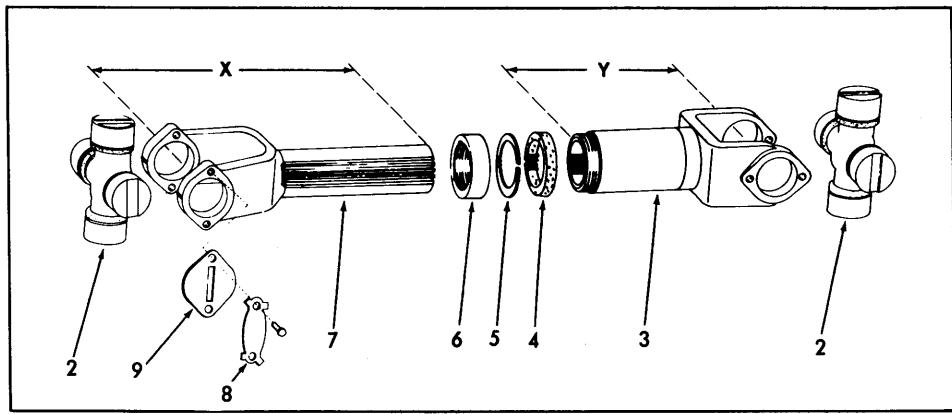
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(Revised June 1979)

DRIVE SHAFT GROUP (FRONT) (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73008139	2	SEAL
10	73042808	1	BRACKET
	70916338	4	CAPSCREW, 3/4" NF x 4-1/2"
	70921343	4	NUT, 3/4" NF
	70914465	1	FITTING, lube, 1/8" NPT
11	73054596	1	SHAFT
12	73042807	1	BEARING
13	73046265	1	YOKE
14	73022056	1	WASHER
	70921140	1	NUT, safety, 1-1/4" NF
15	73054500	2	BAR
B	73056685	1	SHAFT ASSY., (Includes items 5, 6, 7, 16 thru 22)
16	73057395	1	YOKE, spline
	70928314	1	CAPSCREW, 7/16" NF x 3/4"
	70928313	1	WASHER, shaft
17	70928315	1	RING, snap (internal)
18	73057401	2	WASHER, guide
19	73057399	1	SEAL,guide washer (rubber)
20	-----	-	Not used in this application
21	73043522	8	SPRING
	70924068	28	BALL (7/16" dia)
22	73057398	1	YOKE, sleeve, drive shaft
	70928347	1	FITTING, lubrication 1/8" NPT
23	73057400	1	ROLL ASSY., slip (Includes items 17, 18, 19 and 21)

(Revised June 1979)

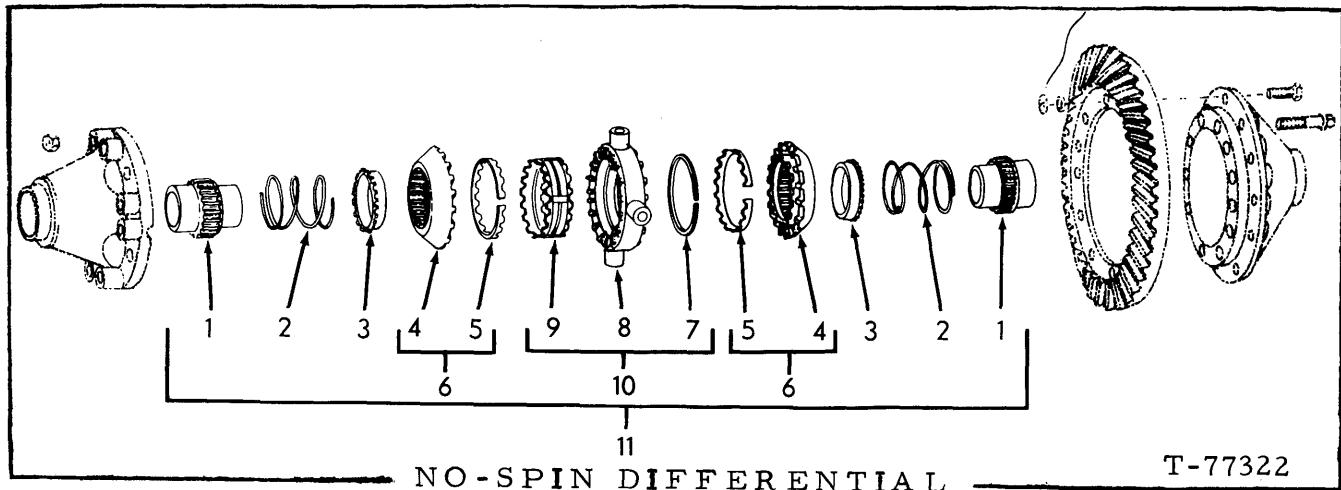


T-74176

DRIVE SHAFT (REAR)

ITEM	PART NO.	QTY.	DESCRIPTION
1	70199247	1	SHAFT ASSY., (Includes items 2 thru 9)
2	73038633	2	CROSS ASSY., (Includes Bearings, fitting and items 8 and 9)
3	73057686	1	YOKE, slip
4	73047023	1	WASHER, (felt)
5	73038843	1	WASHER
6	73038844	1	CAP
7	73057687	1	YOKE, end
8	73038626 70911169	8 16	PLATE, locking CAPSCREW, 5/16" NF x 5/8"
9	73038627	8	PLATE

(Revised February 1976)

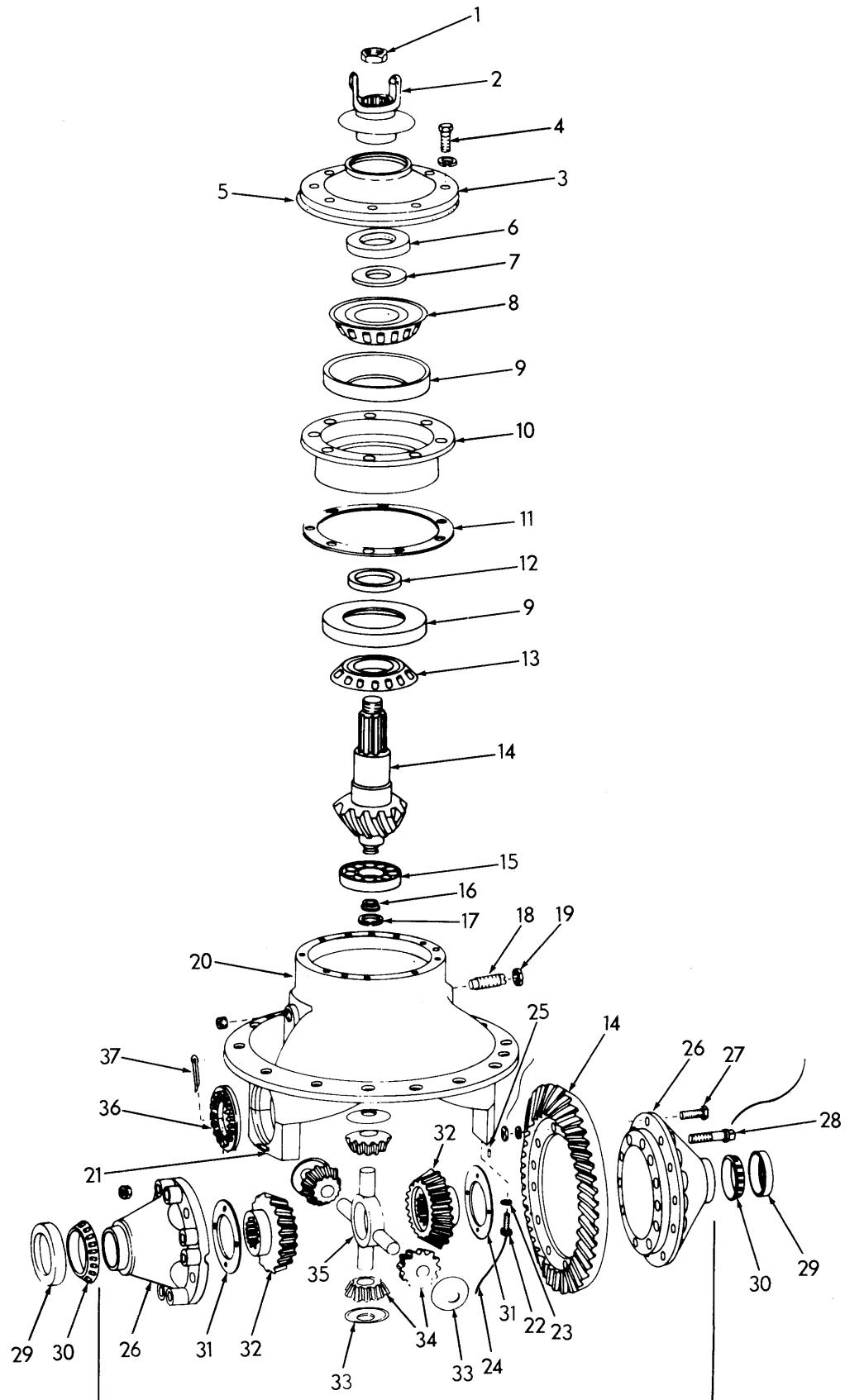


USAGE: SPECIAL EQUIPMENT

- | | | |
|----------------|---|-------------|
| * FRONT AXLE | } | FIRST TYPE |
| ** REAR AXLE | | |
| *** FRONT AXLE | } | SECOND TYPE |
| **** REAR AXLE | | |

NOTE: The following parts replace items 31 thru 35 on page 120; all other Differential Carrier parts are identical to those listed on pages 119 and 120.

ITEM	PART NO.	QTY.	DESCRIPTION					
				*	*	*	*	*
1	{ 73061089	2	GEAR (47 external teeth)					
	73061091	-	GEAR (47 external teeth)					
	73064715	-	GEAR (56 external teeth)					
	73064725	-	GEAR (56 external teeth)					
2	{ 73046994	2	SPRING (Straight coil)					
	73064717	-	SPRING (Tapered coil)					
3	{ 73046993	2	RETAINER (47 teeth)					
	73064716	-	RETAINER (56 teeth)					
4	-----	2	CLUTCH (Order item 6)					
5	-----	2	RING (Order item 6)					
6	{ 73063596	2	CLUTCH ASSY. (Includes items 4 and 5)					
	(Item 4, 21 external teeth)							
6	{ 73064718	-	CLUTCH ASSY. (Includes items 4 and 5)					
	(Item 4, 20 external teeth)							
7	-----	1	SNAP RING (Order item 10)					
8	-----	1	SPIDER (Order item 10)					
9	-----	1	CAM (Order item 10)					
10	{ 73046987	1	SPIDER ASSY. (Includes items 7 thru 9)					
	(Item 8, 21 teeth per side)							
10	{ 73064723	-	SPIDER ASSY. (Includes items 7 thru 9)					
	(Item 8, 20 teeth per side)							
11	-----	1	NO-SPIN ASSY. (Order 1 NO-SPIN ASSY. 73064663)					
	-----	-	NO-SPIN ASSY. (Order 1 NO-SPIN ASSY. 73064665)					
	73064663	1	NO-SPIN ASSY. (Includes items 1 thru 10) (Replaces 73059854)					
	73064665	-	NO-SPIN ASSY. (Includes items 1 thru 10) (Replaces 73061082)					



38

T-74171

DIFFERENTIAL ASSEMBLY (FRONT AND REAR)

DIFFERENTIAL ASSEMBLY (FRONT AND REAR)

USAGE: * Front differential
 ** Rear differential

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
-	{ 73066007	1	AXLE ASSY. front complete (Includes parts listed on pages 121 thru 124, 128 and 129)(Replaces 73055858)
-	73055859	-	AXLE ASSY. rear complete (Includes parts listed on pages 125 thru 127, 130 and 131)
-	{ 73056313	1	DIFFERENTIAL ASSY., front (Includes items 1 thru 38)
-	73103439	-	DIFFERENTIAL ASSY., rear (Includes items 1 thru 38)
1	73059729	1	NUT, yoke
2	73038199	1	YOKE ASSY. (Includes slinger - serviced only as a unit)
3	73032789	1	COVER ASSY., bearing cage (Includes item 6)
4	70920584	8	CAPSCREW,
5	73032916	1	GASKET, cover
6	73022043	1	SEAL, oil
7	73032917	1	WASHER
8	73036712	1	CONE, outer
9	70182440	2	CUP
10	73036710	1	CAGE ASSY., bearing (Includes two cups, item 9)
11	{ 73032908	-	SHIM, bearing cage, .003" thick
	73032794	-	SHIM, bearing cage, .005" thick
	73032795	-	SHIM, bearing cage, .010" thick
12	{ 73032925	-	SPACER, .248" thick
	73032926	-	SPACER, .249" thick
	73032927	-	SPACER, .250" thick
	73032928	-	SPACER, .251" thick
	73032929	-	SPACER, .252" thick
	73032930	-	SPACER, .253" thick
	73032931	-	SPACER, .259" thick
	73032932	-	SPACER, .265" thick
	73032933	-	SPACER, .271" thick
	73032934	-	SPACER, .277" thick
	73032935	-	SPACER, .283" thick

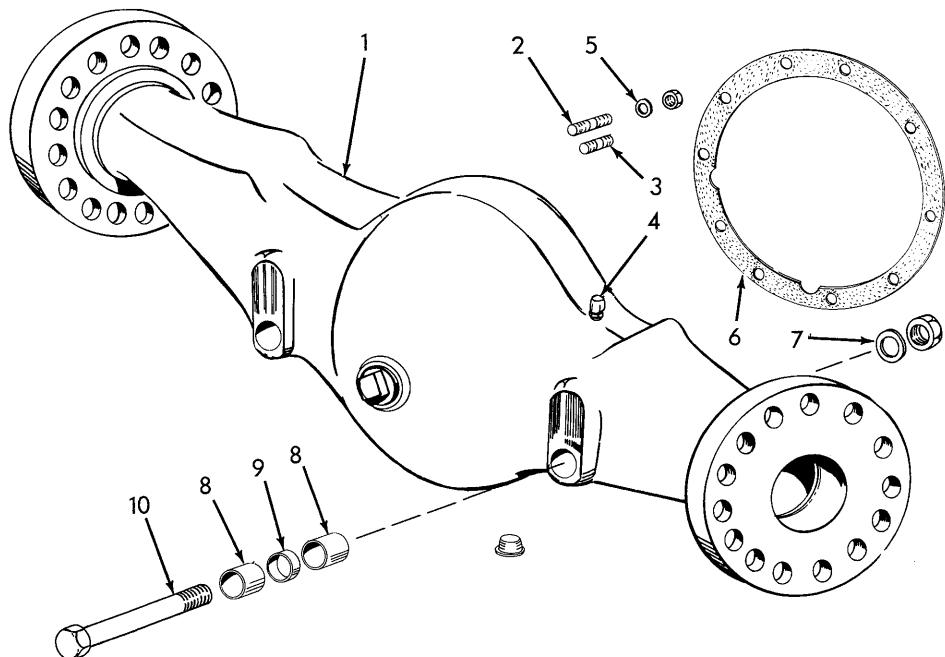
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(Revised June 1979)

DIFFERENTIAL ASSEMBLY (FRONT AND REAR) (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
13	73036711	1 1	CONE, inner
14	73056178	1 -	GEAR SET (Includes matched Ring Gear and Pinion)
	73104353	- 1	GEAR SET (Includes matched Ring Gear and Pinion)
15	73032937	1 1	BEARING, drive pinion
16	73032938	1 1	RETAINER, bearing
17	73103435	1 1	RING, locking
18	73051889	1 1	SCREW, adjusting
19	73022112	1 1	NUT, adjusting screw
20	73043361 70904224	1 1	CARRIER ASSY., differential (Includes items 21, 22, 23, 25 & 37) PLUG, pipe, ctsk., 3/4" NPT
21	-----	2 2	CAP, carrier (Order item 20)
22	70929125	4 4	CAPSCREW, (Special), 7/8" x 5-1/2"
23	73036709-	4 4	WASHER, (Special), 7/8"
24	-----	2 2	WIRE, locking, (Order 17" of 73061917, see NOTE below)
25	73022314-	4 4	PIN, dowel, differential cap
26	73043363-	1 1	CASE ASSY., differential (Includes two halves - serviced only as a unit)
27	73062166 73038206 70929733 70926164	12 12 12 12 12 12 6 6	CAPSCREW WASHER NUT WIRE, locking
28	70921173 70924136 73038206 -----	4 4 8 8 12 12 4 4	CAPSCREW, 5/8" NC x 2 3/4" CAPSCREW, 5/8" NC x 3-3/4" WASHER WIRE, locking (Order 12" of 73061917, See NOTE below)
29	73032792	2 2	CUP, bearing
30	73032914	2 2	CONE, bearing
31	73024221	2 2	WASHER, thrust
32	73038203	2 -	GEAR, bevel
	73103442	- 2	GEAR, bevel
33	73043365	4 4	WASHER, thrust
34	73043364	4 4	PINION, differential
35	73043368	1 1	SPIDER, pinion
36	73032793	2 2	RING, adjusting
37	73043369	2 2	PIN, cotter (Heavy duty)
38	73043362	1 -	DIFFERENTIAL ASSY. (Includes items 26, 28 and 31 thru 35)

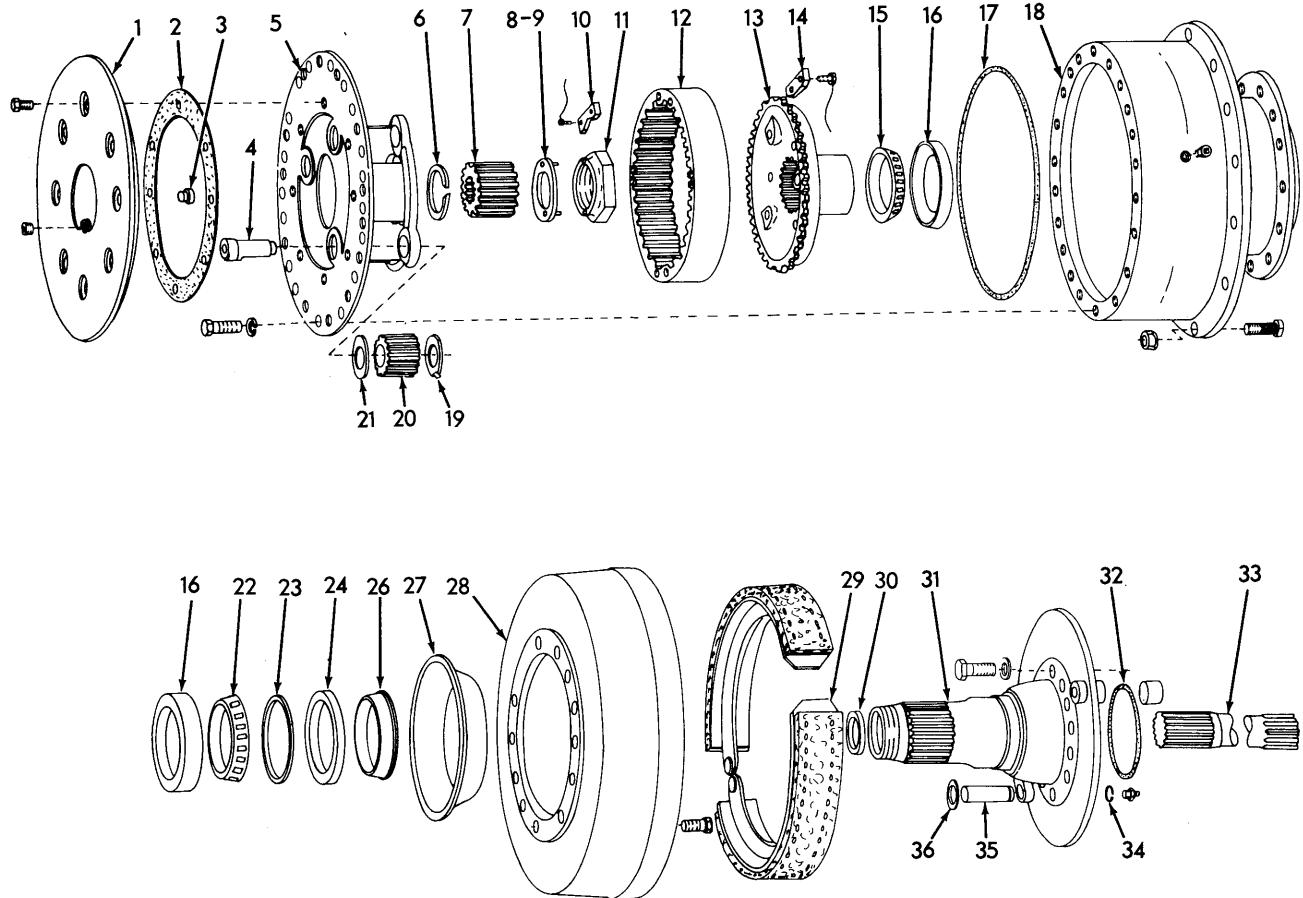
NOTE: The factory will supply 100 ft. rolls only.
 Dealer will cut to length or furnish 100 ft. rolls.



T-74178

FRONT AXLE HOUSING

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058617	1	HOUSING ASSY., front (Includes items 2, 3, 8, 9 and PLUG indented below)
	70901667	2	PLUG, pipe, 1-1/4" NPT
2	73022115	6	STUD, long
3	73043919	8	STUD, short }
4	73021062	1	BREATHER, oil
5	73048412	14	WASHER
	70930986	14	NUT, 5/8" NF
6	73032687	1	GASKET, carrier to housing
7	73044963	2	WASHER, plain
	70924847	2	NUT, safety, 1-3/4" NC
8	73010347	4	BUSHING, axle housing
9	73032165	2	SPACER, bushing
10	73046338	2	PIN, axle mounting



**S H A F T A N D H U B
(Front Axle)**

T-38226

NOTE: Quantity shown is sufficient for one end only

ITEM	PART NO.	QTY.	DESCRIPTION
1	73038212	1	COVER ASSY. (Includes item 3)
	73048407	8	CAPSCREW, planetary cover
	70904224	1	PLUG, pipe, square socket, 3/4" NPT
2	73038233	1	GASKET
3	73022076	1	BUTTON
4	73056180	3	SHAFT
5	73038241	1	SPIDER
	73022110	39	CAPSCREW, planetary cover
	70912441	39	LOCKWASHER, 1/2"
6	73038231	1	RING
7	73038236	1	GEAR
8	73038279	1	WASHER ASSY. (Includes item 9)
9	73038278	2	PIN
10	73038225	1	LOCK
	70928533	2	CAPSCREW, drilled head 7/16" NC x 7/8"
	-----	1	LOCKWIRE, 6" (refer to item 37)

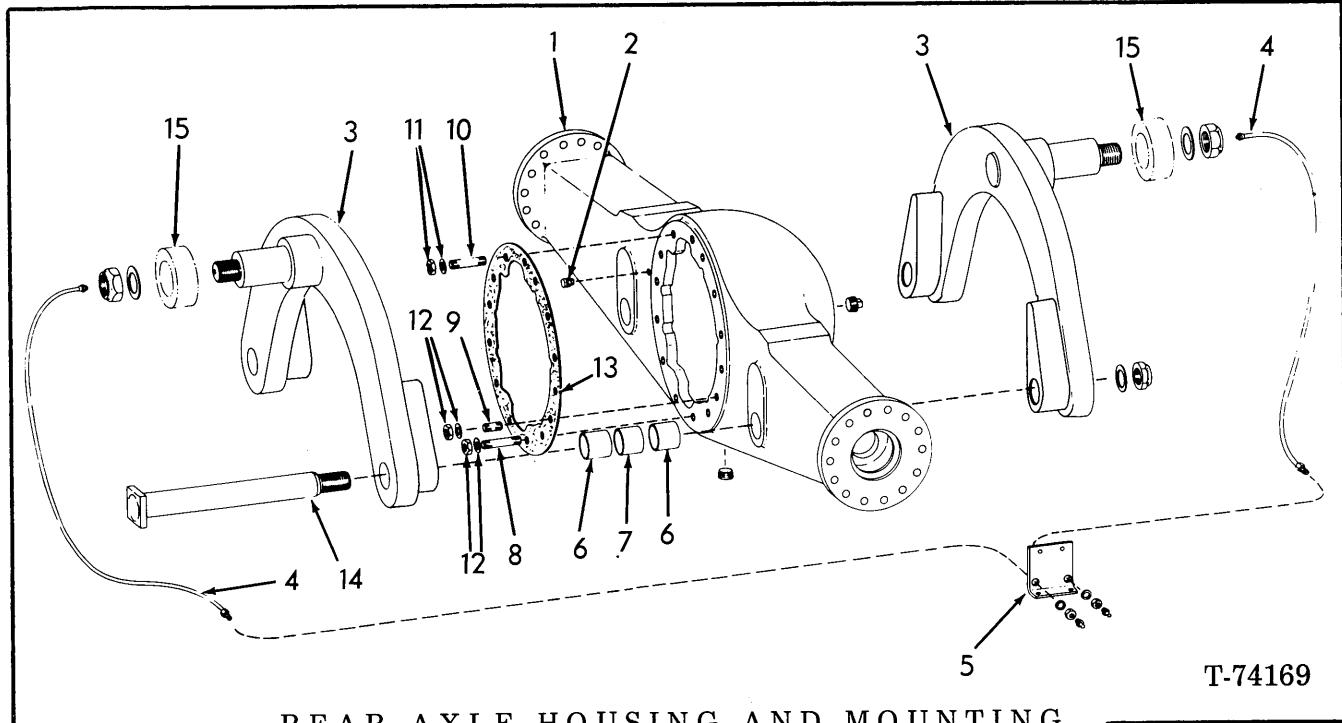
(Continued)

S H A F T A N D H U B
(Front Axle)

ITEM	PART NO.	QTY.	DESCRIPTION
11	73038226	1	NUT
12	73038238	1	GEAR
13	73038239	1	HUB
14	73038224	4	LOCK
	70928532	8	CAPSCREW, 3/8" NC x 3/4" (Drilled head)
	-----	4	LOCKWIRE, 6" (Refer to item 37)
15	73038216	1	CONE
16	70049487	2	CUP
17	70930984	-	GASKET, 3 oz. tube (Use as required)
18	73038221	1	HUB ASSY. (Includes item 16)
	73038220	23	STUD
	73007152	23	NUT
	73022116	1	PLUG
19	73038230	3	WASHER
20	73038237	3	PINION
21	73056181	3	WASHER
22	70051998	1	CONE
23	73038227	1	WASHER
24	73038222	1	SEAL
25	-----	-	Not used in this application
26	73038246	1	SLEEVE
27	73038242	1	SLINGER
28	73038234	1	DRUM
	73038219	12	CAPSCREW (Special)
	-----	1	LOCKWIRE, 50" (Refer to item 37)
	70917967	2	PLUG (Brake Adjustment openings)
29	-----	1	BRAKE ASSY. (See page 128)
30	-----	-	Not used in this application
31	73059216	1	SPINDLE ASSY. (Includes items 26, 30, 34 and 35)
	70928401	2	CAPSCREW, 7/8" NF x 3-3/4"
	70928555	8	CAPSCREW, 7/8 NF x 3-1/8"
	70927359	2	CAPSCREW, 7/8 NF x 2-3/4"
	73056104	2	WASHER
32	70923594	1	O-RING
33	73047871	1	SHAFT
34	73038244	2	RING
35	73038245	2	PIN
	70914465	2	FITTING lub,straight, 1/8" NPT
36	73059214	1	WASHER
37	73061917	-	LOCKWIRE (100' roll - use as required)

M E M O

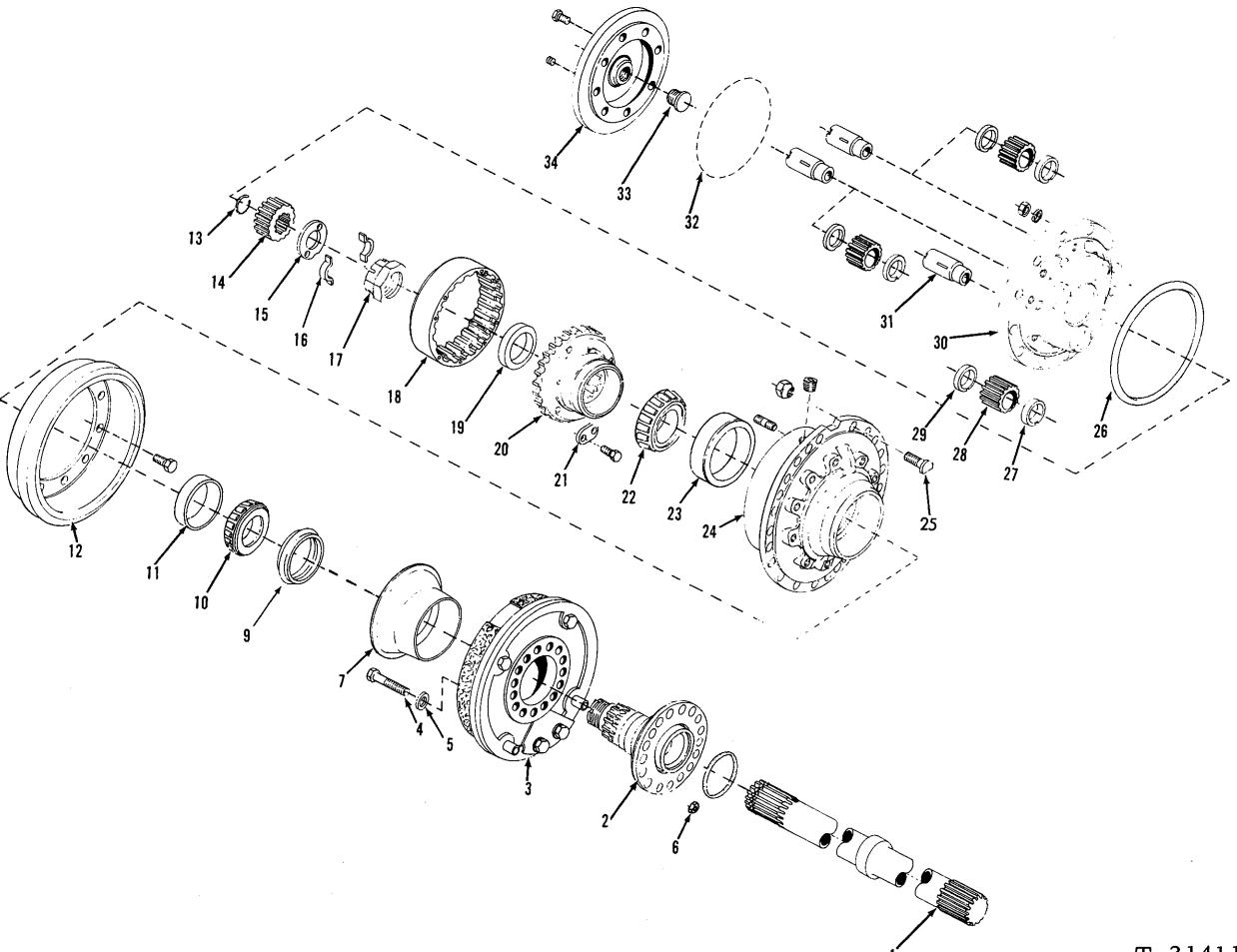
(Added June 1979)



T-74169

REAR AXLE HOUSING AND MOUNTING

ITEM	PART NO.	QTY.	DESCRIPTION
1	73055363 70907072 70901667	1 1 1	HOUSING ASSY. (Includes items 6 thru 10 and PLUG indented below) PLUG, pipe, 1-1/4" NPT (oil filler) PLUG, pipe, sq.ctsk., 1-1/4" NPT (oil drain)
2	73007145	1	BREATHER, oil
3	73067296 73042698 73037507 70925761	2 2 - 2	SUPPORT WASHER SHIM, .010" thick (Use as required) NUT, safety, 2" NC
4	{ 73004999 70904209 70911049 70914465 73066605 70933010 70912808	2 2 2 2 2 2 2	TUBE ASSY. (Used prior to unit no. 03504) LOCKWASHER, 5/8" NUT, jam, 5/8" NF FITTING, lube, str., 1/8" NPT HOSE ASSY. (Effective with unit no. 03504) LOCKNUT, 1/8" NPSM FITTING, 1/4" taper thd.
5	73059268 70923683	1 2	BRACKET (See ELECTRICAL SYSTEM) CAPSCREW, 3/8" NC x 3/4"
6	73021833	4	BUSHING, axle support
7	73021840	2	SPACER, bushing
8	73022115	2	STUD, 5/8" NF x 5/8" NC x 3-1/2" long
9	73043919	1	STUD, short
10	73104640	2	STUD, 5/8" NF x 5/8" NC x 3-3/8" long
11	73048412 70930986	2 2	WASHER, 21/32" NUT, 5/8" NF
12	73048412 70930986	12 12	WASHER, 21/32" NUT, safety, 5/8" NF
13	73032687	1	GASKET, carrier housing
14	73042335 70928136	2 2	PIN, axle connecting WASHER, plain
15	70925284	2	NUT, safety, 1-1/2" NF
	-----	2	BUSHING, axle support (See page 232)



T-31411

SHAFT AND HUB
(Rear Axle)

ITEM PART NO. QTY. DESCRIPTION

NOTE: Quantities shown are sufficient for ONE END ONLY.

1	73070022	1	SHAFT
2	73056188 70923590	1	SPINDLE
4	70926164	14	O-RING
5	73032781	14	WASHER
6	-----	-	Not used in this application
7	73022088	1	SLINGER
8	-----	-	Not used in this application
9	73056536	1	SEAL ASSY. (With retainer)
10	73014571	1	CONE

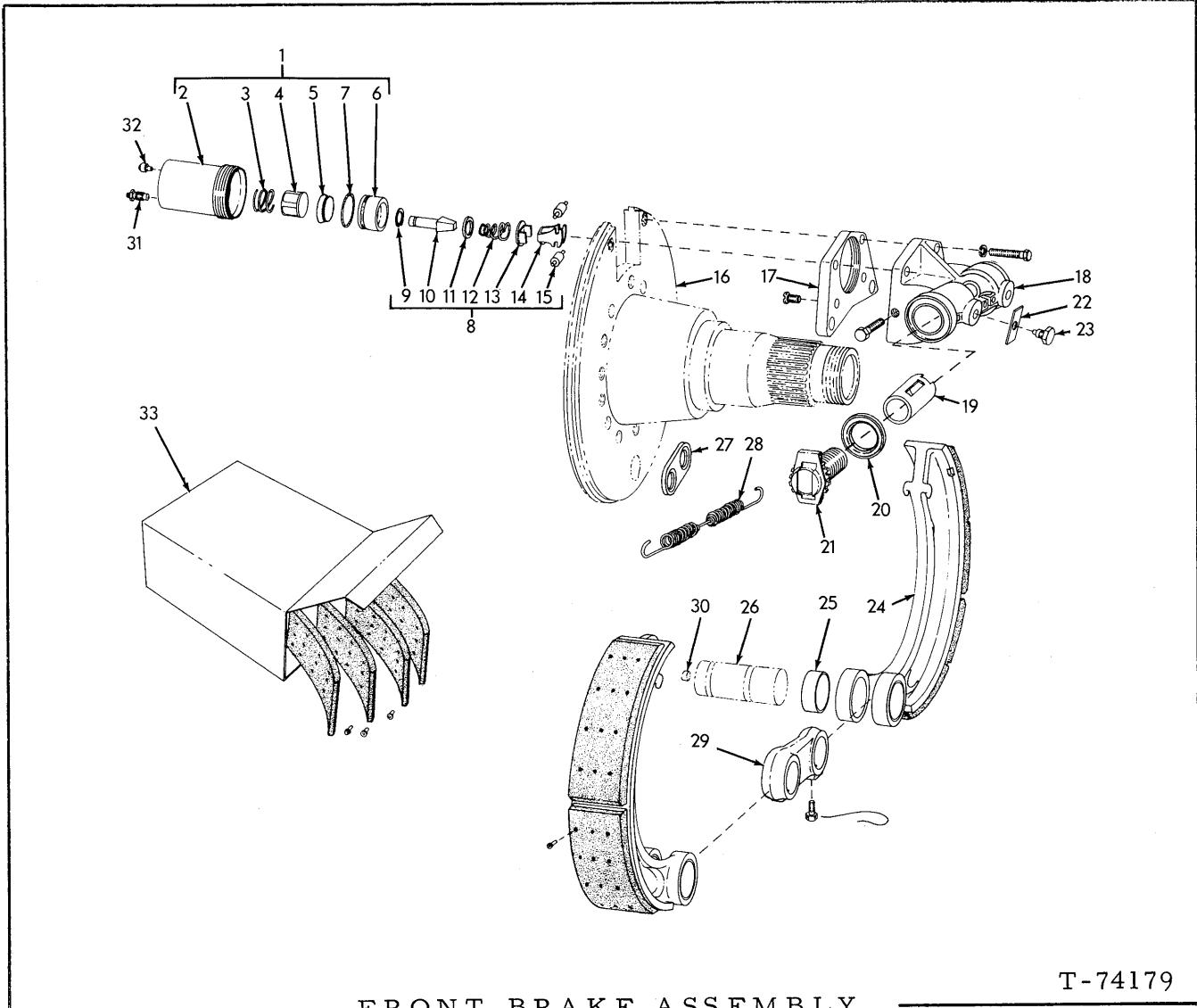
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(Revised July 1978)

S H A F T A N D H U B (Continued)
(Rear Axle)

ITEM	PART NO.	QTY.	DESCRIPTION
11	70181742	1	CUP
12	73048433	1	DRUM
	70921411	10	CAPSCREW, 5/8" NC x 1-1/2"
	73038206	10	WASHER, 21/32"
13	73022074	1	RING
14	73022083	1	GEAR
15	73022070	1	WASHER
16	73022077	2	RETAINER
17	73022122	1	NUT
18	73022082	1	GEAR
19	-----	1	SLEEVE, hub, ring gear (Order item 20)
20	73022086	1	HUB ASSY., ring gear (Includes item 19)
21	73022069	4	LOCK
	70922300	8	CAPSCREW, 3/8" NC x 3/4"
22	73022064	1	CONE
23	73022061	1	CUP
24	73059700	1	HUB ASSY.
	73022116	1	PLUG, magnetic, 3/4" NPT (Oil filler)
25	73022121	23	STUD
	73007152	23	NUT, locking
26	70930984	-	SEALANT (3 oz. tube - use as required)
27	73040365	3	WASHER
28	73022084	3	GEAR
29	73022071	3	WASHER
30	73059332	1	SPIDER
	70920584	30	CAPSCREW, 1/2" NC x 1-5/8"
	70904208	30	LOCKWASHER, 1/2"
31	73040493	3	SHAFT
32	70930984	-	SEALANT (3 oz. tube - use as required)
33	{ 73022076	1	BUTTON (Used prior to unit no. 03077)
	{ 73063189	1	BUTTON (Effective with unit no. 03077)
34	73063187	1	COVER ASSY.
	70930985	8	CAPSCREW, 7/16" NC x 1" (Jay-lock)
	70907070	1	PLUG, 1/4" NPT (Oil level)

(Revised July 1978)



T-74179

FRONT BRAKE ASSEMBLY

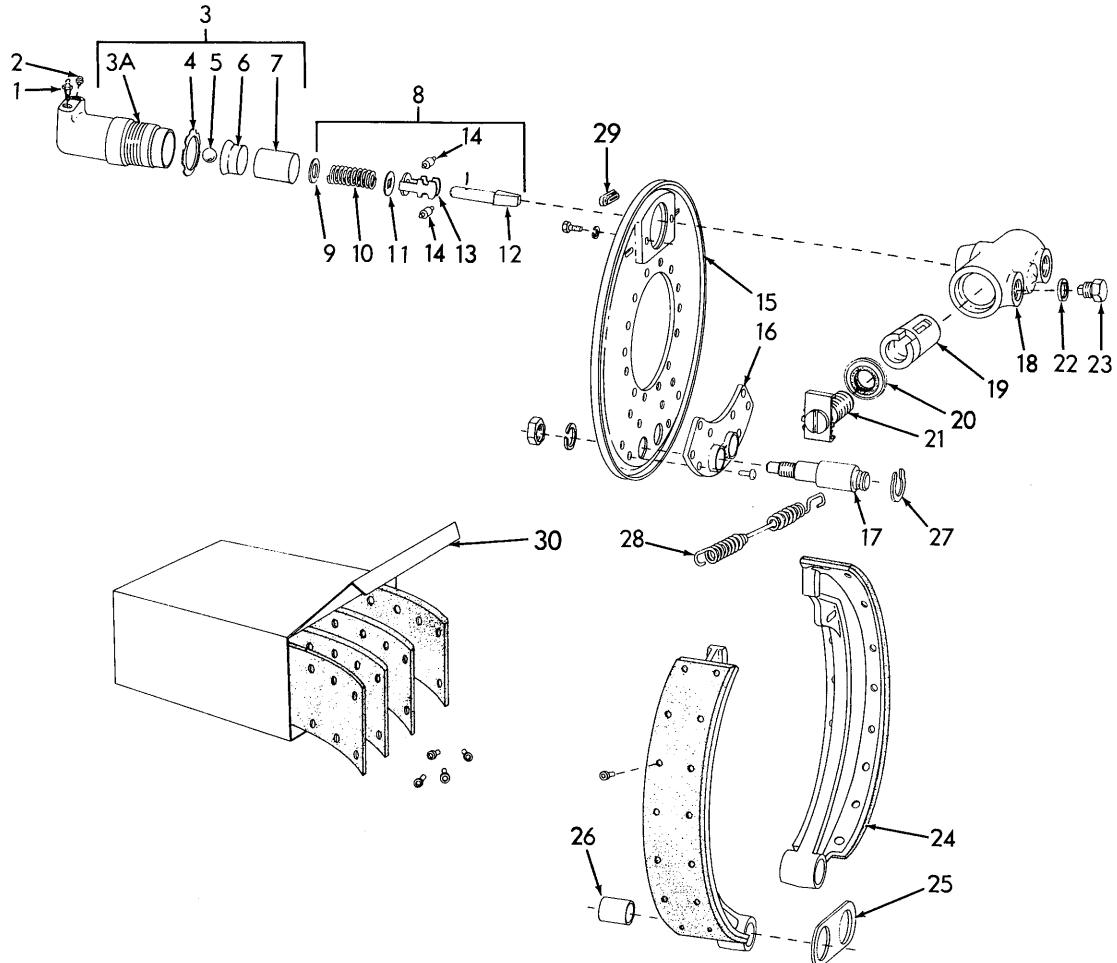
NOTE: Quantity shown is sufficient for one BRAKE ASSY. only.

ITEM	PART NO.	QTY.	DESCRIPTION
1	73047884	1	CYLINDER ASSY., wheel (Includes items 2 thru 7)
2	-----	1	HOUSING (Order item 1)
3	73048029	1	SPRING
4	73048028	1	PLUG
5	73048027	1	CUP
6	73048026	1	PISTON ASSY. (Includes item 7)
7	70923664	1	O-RING
8	73047883	1	WEDGE ASSY. (Includes items 9 thru 15)
9	73048023	1	WASHER
10	73048018	1	WEDGE
11	73048022	1	WASHER
12	70185239	1	SPRING
13	73048024	1	WASHER
14	73048019	1	CAGE
15	73048020	2	ROLLER

(Continued)

FRONT BRAKE ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
16	-----	1	SPINDLE ASSY. (See page 122)
17	73047893	1	PLATE
	74613537	2	SCREW
18	{ 73066089	1	HOUSING ASSY., actuator (Includes 1 HOUSING 73061569 and items 22, 23, 36, 37, & 48)
	73061569	1	HOUSING
	70922526	2	CAPSCREW, 1/2" NC x 2-1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910948	1	CAPSCREW, 3/8" NC x 2"
19	-----	2	PLUNGER (Prior to unit no. 03414 order item 35, thereafter use item 36)
20	-----	2	SEAL ASSY. (Prior to unit no. 03414 order item 35, thereafter use item 37)
21	-----	2	BOLT ASSY. (Prior to unit no. 03414 order item 35, thereafter use item 38)
22	70189311	2	WASHER
23	70185243	2	GUIDE
24	73047881	2	SHOE ASSY., brake (Includes Linings, 26 Rivets 70918627 and item 25)
25	70166697	4	BUSHING
26	-----	2	PIN, anchor (See page 122)
27	73047880	1	SPACER
28	70691758	1	SPRING
29	73038254	1	LINK
	73038251	2	LOCKSCREW
	-----	1	LOCKWIRE, 10" (refer to item 34)
30	70185245	1	PLUG
31	70185242	1	SCREW
32	70185220	1	SEAT
33	73058532	1	LINING KIT (Includes 8 Linings and RIVETS in- dented below for complete axle)
	70918627	104	RIVET
34	73061918	-	LOCKWIRE (100' length - use as required)
35	73066364	1	KIT (Includes items 36, 37 and 38)
36	73066090	2	PLUNGER (See item 19)
37	73065994	2	SEAL ASSY. (See item 20) }
38	73065995	2	BOLT ASSY. (See item 21) } Effective with unit no. 03414.



T-74180

REAR BRAKE ASSEMBLY

NOTE: Quantity indicated is for one BRAKE ASSY. only.

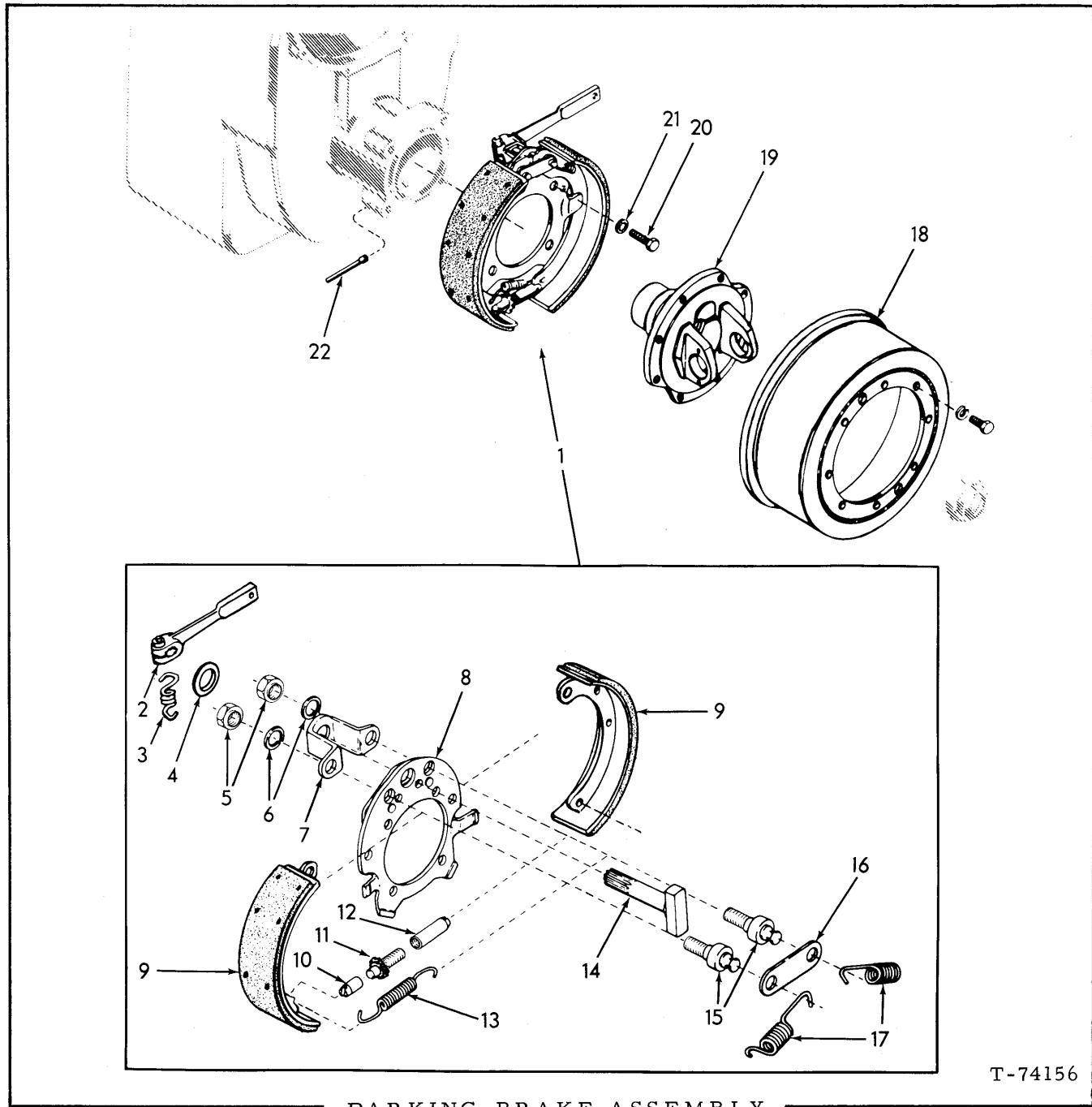
ITEM	PART NO.	QTY.	DESCRIPTION
1	73048464	1	SCREW
2	73048465	1	SEAT
3	73048456	1	CYLINDER ASSY., wheel (Includes items 3a, and 5 thru 7)
3a	-----	1	HOUSING (Order item 3)
4	73048466	1	NUT, spanner (Not included with item 3)
5	73048459	1	BALL
6	73048460	1	CUP
7	73048458	1	PISTON
8	73048443	1	WEDGE ASSY. (Includes items 9 thru 14)
9	73048449	1	WASHER
10	73048448	1	SPRING
11	73048447	1	WASHER
12	73048444	1	WEDGE
	70918448	1	PIN, cotter

(Continued)

(Revised June 1979)

REAR BRAKE ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
13	73048446	1	CAGE
14	73048445	2	ROLLER
15	{ 73056505 -----	1	PLATE ASSY., backing (Includes item 16 and PLATE listed below)
16		1	PLATE (Order PLATE ASSY.)
17	70913569	8	BRACKET, anchor (Order item 15) RIVET, 3/8" x 1-1/4"
18	73048462	2	PIN
	70910365	2	NUT, 7/8" NF
	70905347	2	LOCKWASHER, 7/8"
19	73062317	1	HOUSING ASSY., actuator (Includes HOUSING and item 19 thru 23)
	70918981	2	CAPSCREW, 1/2" NC x 7/8"
	70912441	2	LOCKWASHER, 1/2"
20	-----	2	PLUNGER (Prior to unit no. 02920 order item 31, thereafter use item 32)
21	-----	2	SEAL ASSY. (Prior to unit no. 02920 order item 31, thereafter use item 33)
22	73048736	2	BOLT ASSY. (Prior to unit no. 02920 order item 31, thereafter use item 34)
23	73103444	2	GASKET
24	73048440	2	GUIDE
25	73027613	1	SHOE ASSY., complete (Includes Linings and item 26)
26	73027620	2	LINK
27	73024764	2	BUSHING
28	73048461	1	WASHER
29	73055420	2	SPRING
30	73048788	1	PLUG
	70927244	72	LINING KIT (Includes 4 Linings and RIVETS indented below for complete axle) RIVET, 1/4" dia. x 9/16"
31	73066383	1	KIT (Includes items 32, 33 and 34)
32	73062320	2	PLUNGER (See item 19) } Effective with unit
33	73062319	2	SEAL ASSY. (See item 20) } no. 02921 except 02971,
34	73066024	2	BOLT ASSY. (See item 21) 03001 and 03015.



PARKING BRAKE ASSEMBLY

NOTE: See page 84.

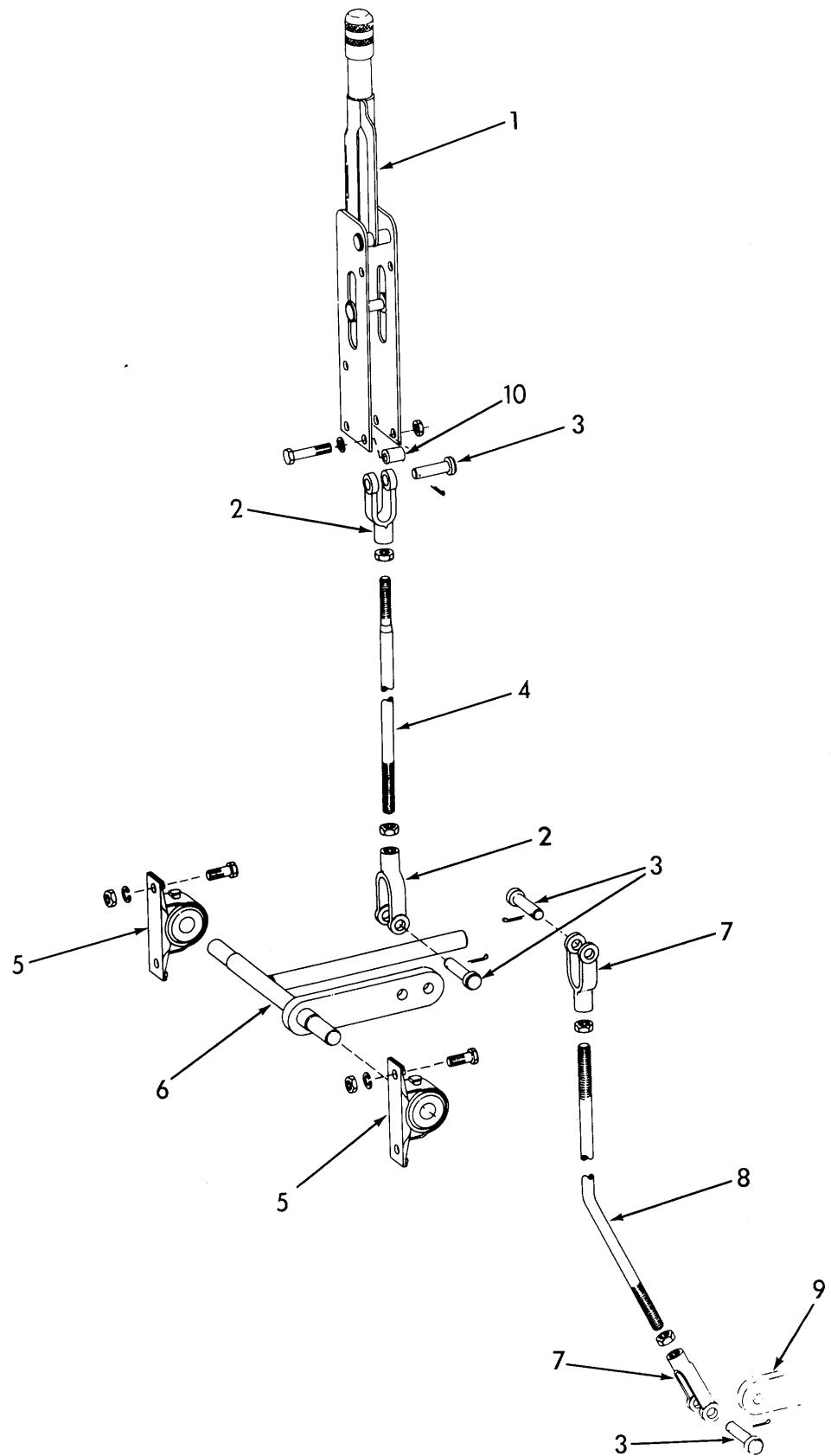
ITEM	PART NO.	QTY.	DESCRIPTION
1	73066455	1	BRAKE AND LEVER ASSY. (Includes items 2 thru 17 and instruction sheet)(Prior to trans. s/n 8052 also order 1 ROD 73065296 on page 135)
2	73104653	1	LEVER
3	73104655	1	SPRING
4	73104656	1	WASHER
5	73104657	2	NUT

(Continued)

(Revised June 1979)

PARKING BRAKE ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	70919332	2	LOCKWASHER, 3/4"
7	73104658	1	BRACKET
8	73104659	1	PLATE
9	73104664	2	SHOE AND LINING
10	73104660	1	SOCKET
11	73104661	1	SCREW
12	73104662	1	NUT
13	73104663	1	SPRING
14	73104665	1	CAMSHAFT
15	73104666	2	PIN
16	73104667	1	BRACE
17	73104668	2	SPRING
18	73047763	1	DRUM
	70914875	8	CAPSCREW, 1/2" NF x 1"
	70904208	8	LOCKWASHER, 1/2"
19	-----	1	YOKE (See OUTPUT SHAFT AND AXLE DISCONNECT)
20	73047762	4	CAPSCREW, 5/8" NC x 1-3/8"
21	73047761	4	LOCKWASHER, internal tooth, 5/8"
22	73047765	1	TUBE
-	73055085	1	LINING KIT, brake (Includes 2 Linings and 24 Rivets)



T-74193

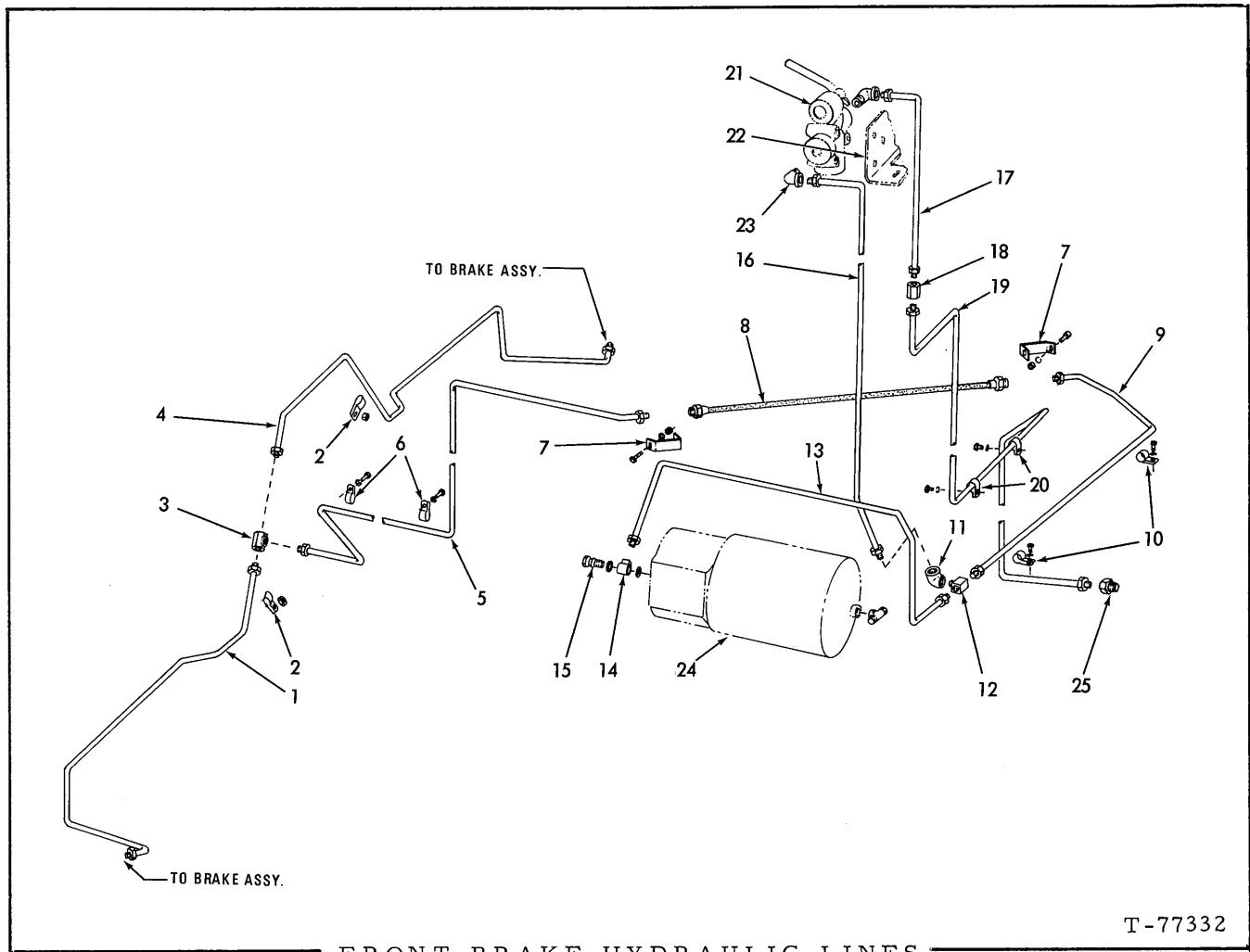
PARKING BRAKE CONTROL

(Revised June 1979)

PARKING BRAKE CONTROL

ITEM	PART NO.	QTY.	DESCRIPTION
1	74722511	1	LEVER ASSY., parking brake (Serviced only as a unit)
	70919785	1	CAPSCREW, 5/16" NC x 1-3/4"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC
	70916273	1	CAPSCREW, 3/8" NC x 1-3/4"
	70910287	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
	70917663	1	YOKE, 5/16" thd.
2	70910980	1	NUT, 5/16" NF
	70917666	1	YOKE, 1/2" thd.
	70913177	1	NUT, jam, 1/2" NF
3	70917648	4	PIN, yoke, 1/2"
	70900806	4	PIN, cotter, 1/8" x 1"
4	73048259	1	ROD
5	70199933	2	BEARING
	70921333	4	CAPSCREW, 5/16" NC x 1"
	70904205	4	LOCKWASHER, 5/16"
	70910335	4	WASHER, 5/16"
	70910323	4	NUT, 5/16" NC
6	73048264	1	SHAFT
7	70917666	2	YOKE
	70910195	2	NUT, 1/2" NF
8	73048260	1	ROD (Used prior to unit no. 03335)
9	73065296	1	ROD (Effective with unit no. 03335)
9	-----	1	LEVER (See page 132)
10	73071690	2	SPACER

(Revised June 1979)



T-77332

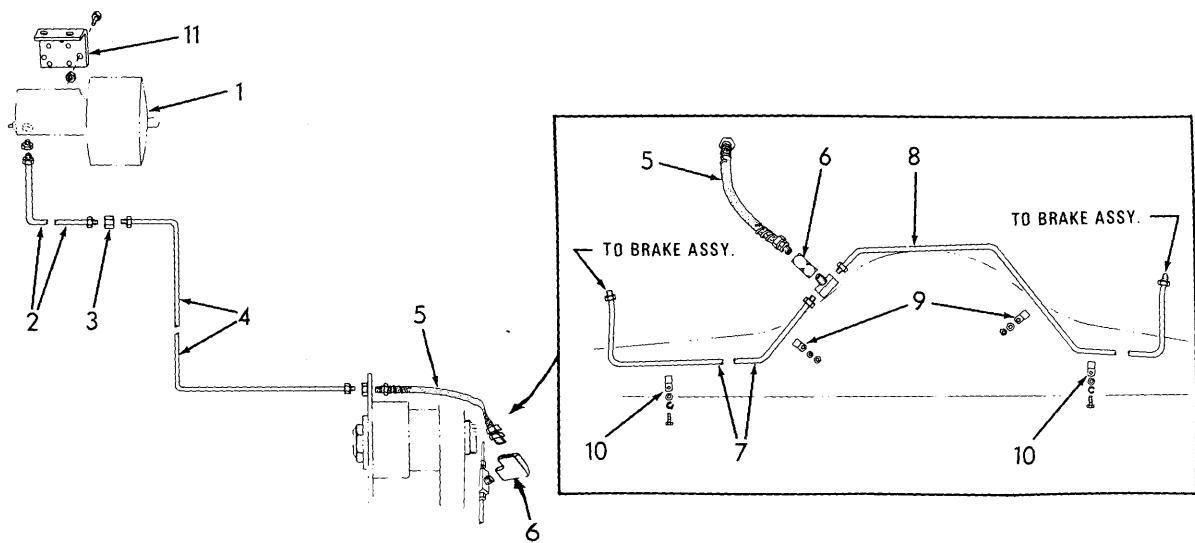
FRONT BRAKE HYDRAULIC LINES

ITEM	PART NO.	QTY.	DESCRIPTION
1	73047227	1	TUBE ASSY.
2	73029843 70910345	2	CLIP NUT, 5/8" NF
3	70917585	1	TEE, 5/16" tube
4	73047228	1	TUBE ASSY.
5	73047229	1	TUBE ASSY.
6	70925616 70923683	2	CLAMP CAPSCREW, 3/8" NC x 3/4"
7	73046489	1	BRACKET
8	73046581	1	HOSE ASSY. (Serviced only as a unit)
9	73047231	1	TUBE ASSY.

(Continued)

FRONT BRAKE HYDRAULIC LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	70925616	2	CLAMP
	70916270	2	CAPSCREW, 3/8" NC x 3/4"
	70904206	2	LOCKWASHER, 3/8"
11	70915842	1	ELBOW
12	70927656	1	TEE
13	73058318	1	TUBE ASSY.
14	73050191	1	FITTING
15	73007115	1	FITTING
	73006799	1	WASHER
	73006797	1	WASHER
16	73059046	1	TUBE ASSY.
17	73047234	1	TUBE ASSY.
18	70919982	1	UNION
19	73047235	1	TUBE ASSY.
20	70925616	2	CLIP
	70916270	2	CAPSCREW, 3/8" NC x 1/2"
	70904206	2	LOCKWASHER, 3/8"
21	-----	1	VALVE ASSY. (See page 139)
22	-----	1	BRACKET (See AIR CLEANER CONNECTIONS)
23	70913704	2	ELBOW
24	73059676	-	POWER CLUSTER (See page 140)
	70067508	2	PLUG
	73006797	2	WASHER
25	70913535	1	CONNECTOR, 1/4" tube, 7/16" straight thd.

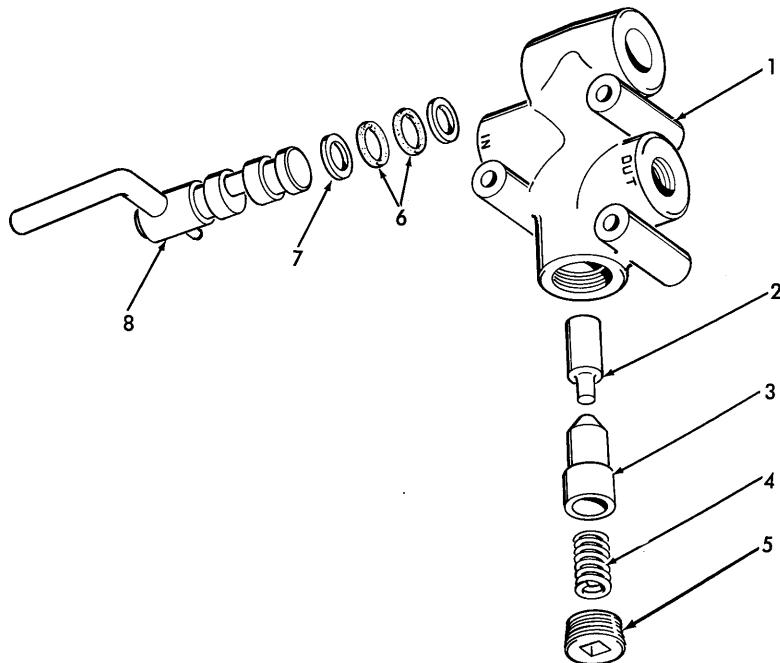


T-77333

REAR BRAKE HYDRAULIC LINES

ITEM	PART NO.	QTY.	DESCRIPTION
1	73046821 73014873 73006797 70067508	1 1 2 1	CLUSTER ASSY. (See page 142) CONNECTOR WASHER PLUG
2	73059470	1	TUBE ASSY.
3	70919982	1	ITION, female, 1/4" tube
4	73057283 70910345	1 1	TUBE ASSY. NUT, jam, 5/8" NF
5	73047220	1	HOSE ASSY.
6	70915842 70915841	1 1	ELBOW, 1/4" TEE, 1/4"
7	73104788	1	TUBE ASSY., left
8	73104789	1	TUBE ASSY., right
9	73002737 -----	2 2	CLIP NUT (See Rear Axle Housing)
10	70925613 70916381 70911115	2 2 2	CLIP CAPSCREW, 3/8" NF x 3/4" WASHER, plain, 3/8"
11	73059469 70915987 70915972	1 2 2	BRACKET CAPSCREW, 1/2" NC x 1-1/2" NUT, 1/2" NC

(Revised February 1977)

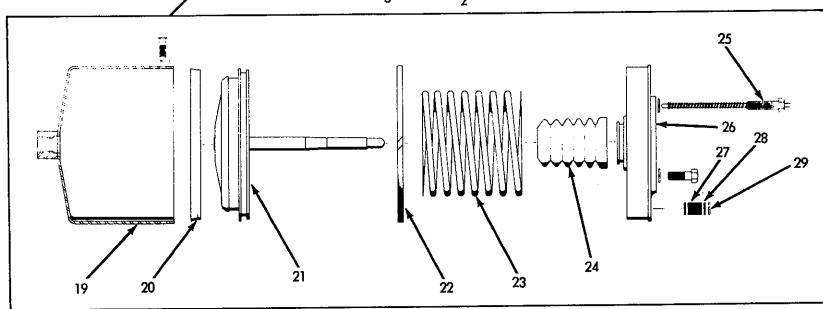
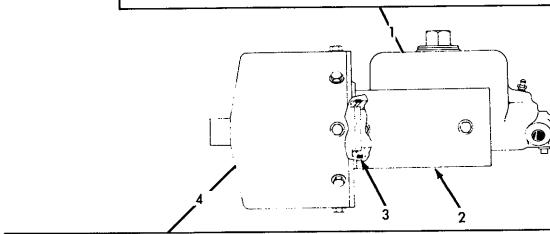
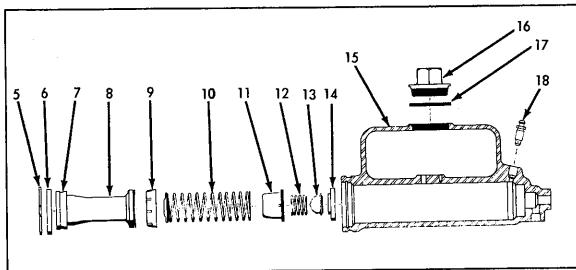


T-29389

CLUTCH CUT-OFF VALVE

NOTE: See page 137

ITEM	PART NO.	QTY.	DESCRIPTION
-	73012490	1	VALVE ASSY., clutch cut-off (Includes items 1 thru 8)
	73012488	3	CAPSCREW, hex-ctsk., #10 NF x 2"
	70904203	3	LOCKWASHER, #10
	70917415	3	NUT, #10 NF
1	-----	1	HOUSING (Order complete Valve Assy.)
2	73014044	1	FOLLOWER
3	73014043	1	PLUNGER
4	73014042	1	SPRING
5	70907856	1	PLUG, pipe, ctsk., 3/8" NPT
6	70923663	2	O-RING
7	73014045	2	RING, back-up
8	73014046	1	CAM ASSY. (Includes lever) (Serviced only as a unit)



T-26768-A

FRONT POWER CLUSTER

NOTE: See page 137

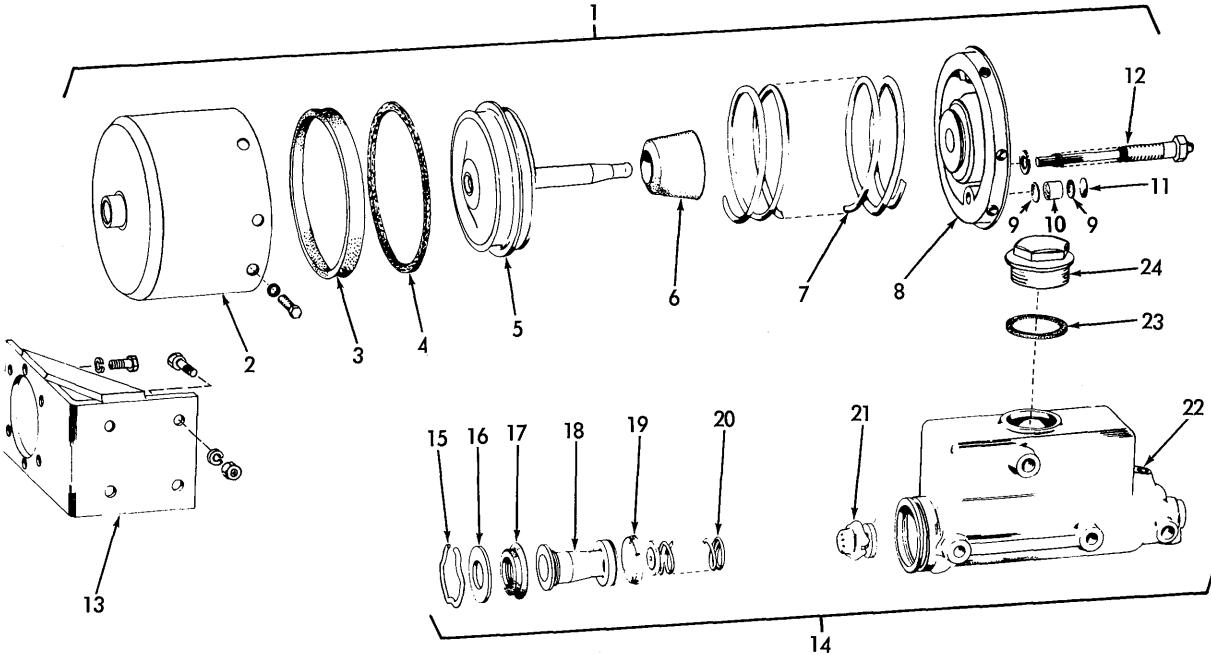
ITEM	PART NO.	QTY.	DESCRIPTION
-	73059676	1	CLUSTER ASSY. (Includes items 1 thru 29)
1	73048291 70916395 70904207 70926192 70901651	1 3 3 2 1	CYLINDER ASSY. (Includes items 5 thru 18) CAPSCREW, 7/16" NF x 1-1/4" LOCKWASHER, 7/16" WASHER, plain PLUG, 1/8" NPT
2	73048286 70920601 70904207	1 2 2	SUPPORT CAPSCREW, 7/16" NF x 7/8" LOCKWASHER, 7/16"
3	73048290	1	BAND
4	70183812	1	CYLINDER ASSY., air (Includes items 19 thru 29)
5	73048302	1	RING
6	73048303	1	STOP
7	73021873	1	CUP
8	73048304	1	<input type="checkbox"/> PISTON ASSY. (Includes Protector and item 7)

(Continued)

FRONT POWER CLUSTER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73021871	1	<input type="checkbox"/> CUP
10	70183824	1	SPRING ASSY., return (Includes Retainer - serviced only as a unit)
11	73048309	1	RETAINER
12	73048310	1	SPRING
13	73048311	1	<input type="checkbox"/> VALVE ASSY., check (Includes item 14)
14	-----	1	SEAT, check valve (Order item 13)
15	-----	1	BODY, master cylinder (Order item 1)
16	73065319	1	CAP ASSY. (Replaces 74984159 CAP ASSY.)
17	73048314	1	GASKET
18	70638413	1	SCREW
19	73048292 70916277 70906959	1 8 8	CYLINDER CAPSCREW, 5/16" NC x 5/8" LOCKWASHER, int. tooth, 5/16"
20	73048293	1	<input type="checkbox"/> CUP ASSY., piston (Includes Spring, serviced only as a unit)
21	73048294	1	PISTON ASSY. (Includes Rod, serviced only as a unit)
22	73048295	1	<input type="checkbox"/> FELT
23	73048297	1	SPRING
24	73048296	1	<input type="checkbox"/> BOOT
25	73048289 70904206	1 1	INDICATOR ASSY. (Includes Rod & Spring, serviced only as a unit) LOCKWASHER, 3/8"
26	73048298 70916271 70904206	1 3 3	HEAD ASSY., cylinder (Includes 27, 28 and 29) CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8"
27	73048300	1	FILTER
28	73048299	2	SCREEN
29	73048301	1	WIRE
30	73048401	-	KIT, repair (Includes items 8, 9, 13, 20, 22 and 24)

 Included in Repair Kit, item 30



T-75214

REAR POWER CLUSTER

NOTE: See page 138

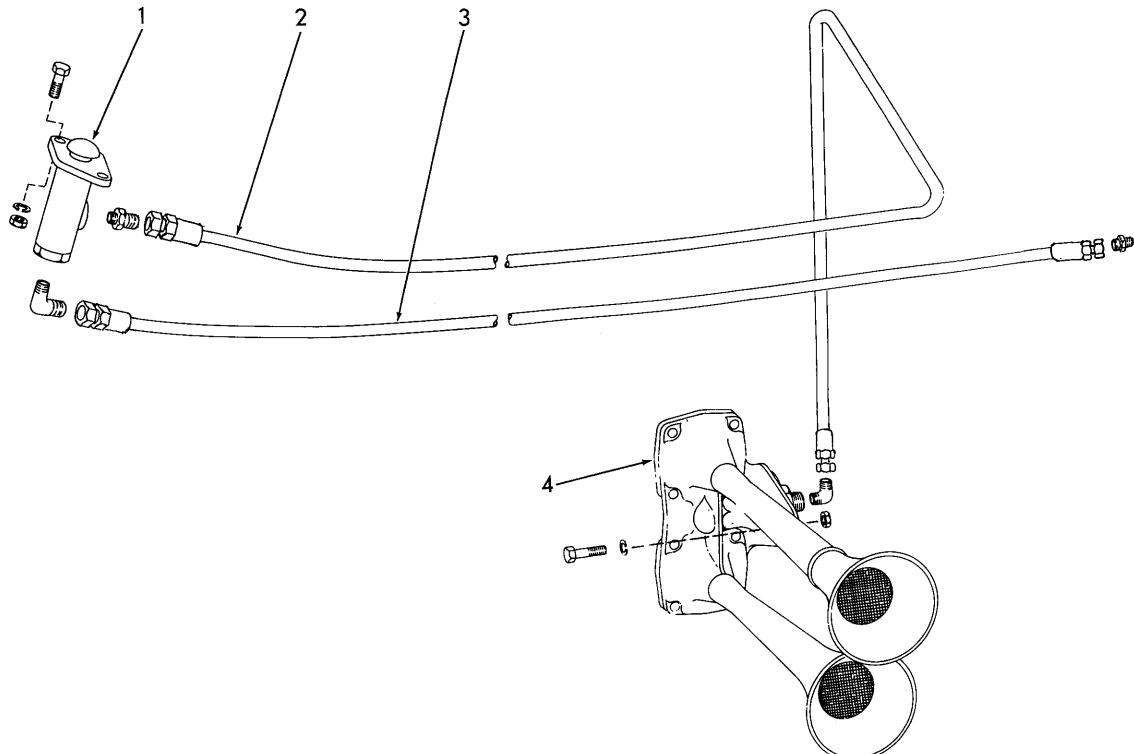
ITEM	PART NO.	QTY.	DESCRIPTION
-	73046821	1	CLUSTER ASSY., power, (6 inch)(Includes items 1 thru 24)
1	73048282	1	CYLINDER ASSY., brake, air actuated (Includes items 2 thru 12)
2	73048392	1	□ SHELL
3	73048393	1	□ CUP
4	73048395	1	□ WIPER
5	73048394	1	ROD
6	73048396	1	□ BOOT
7	73048397	1	SPRING
8	73048398 70905661 70904205 70901826	1 8 8 1	HEAD ASSY. (Includes items 9 thru 11) CAPSCREW, 5/16" NC x 5/8" LOCKWASHER, 5/16" BUSHING, reducing, 3/8" NPT to 1/4" NPT

(Continued)

REAR POWER CLUSTER (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73048299	2	SCREEN
10	73048300	1	FILTER
11	73048301	1	RETAINER
12	73048399 70904206	1 1	INDICATOR ASSY., stroke (Serviced only as a unit) LOCKWASHER, 3/8"
13	73048284 70914398 70914847 70904206 70910123	1 4 2 6 4	BRACKET CAPSCREW, 3/8" NF x 1" CAPSCREW, 3/8" NC x 1-1/2" LOCKWASHER, 3/8" NUT, 3/8" NF
14	73048283	1	CYLINDER ASSY., hydraulic (Includes items 15 thru 24)
15	73014314	1	WIRE
16	73013937	1	PLATE
17	73014312	1	CUP
18	73014311	1	<input type="checkbox"/> PISTON ASSY. (Includes Piston and item 17)
19	73014310	1	<input type="checkbox"/> CUP
20	73013940	1	SPRING
21	70076489	1	<input type="checkbox"/> VALVE ASSY., check (Includes Seat - Serviced only as a unit)
22	-----	1	HOUSING (Order item 14)
23	73006899	1	GASKET
24	73022440	1	PLUG
25	73048400	1	KIT, repair (Includes items 3, 4, 6, 18, 19 and 21)

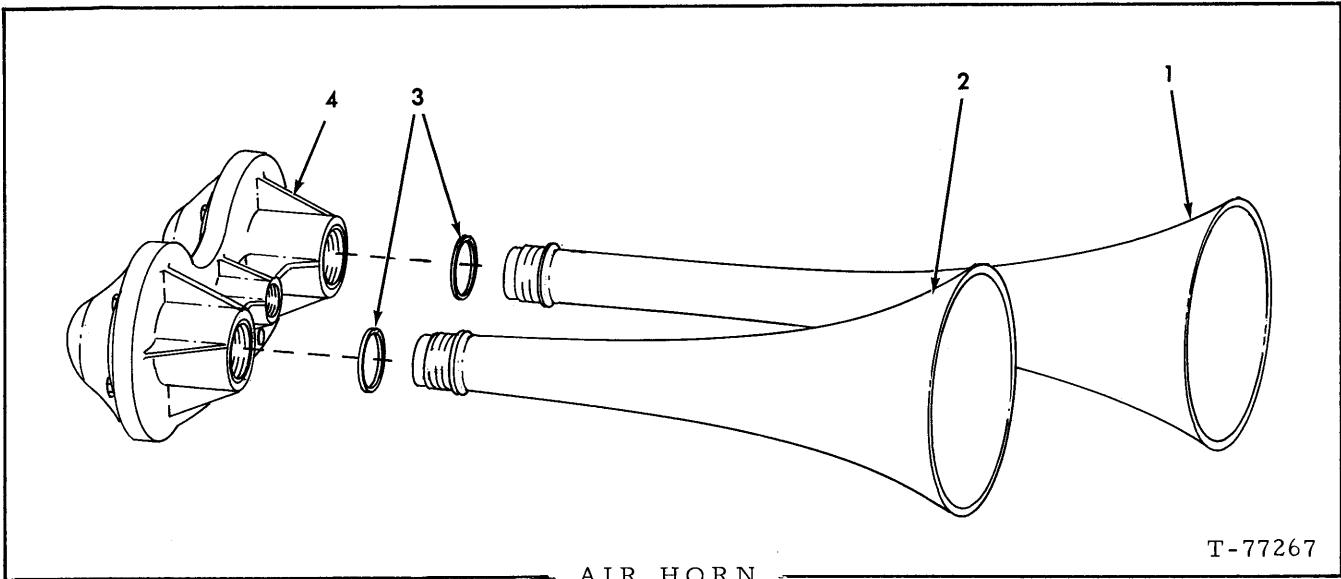
Included in Repair Kit, item 25.



T-75208

AIR HORN AND LINES

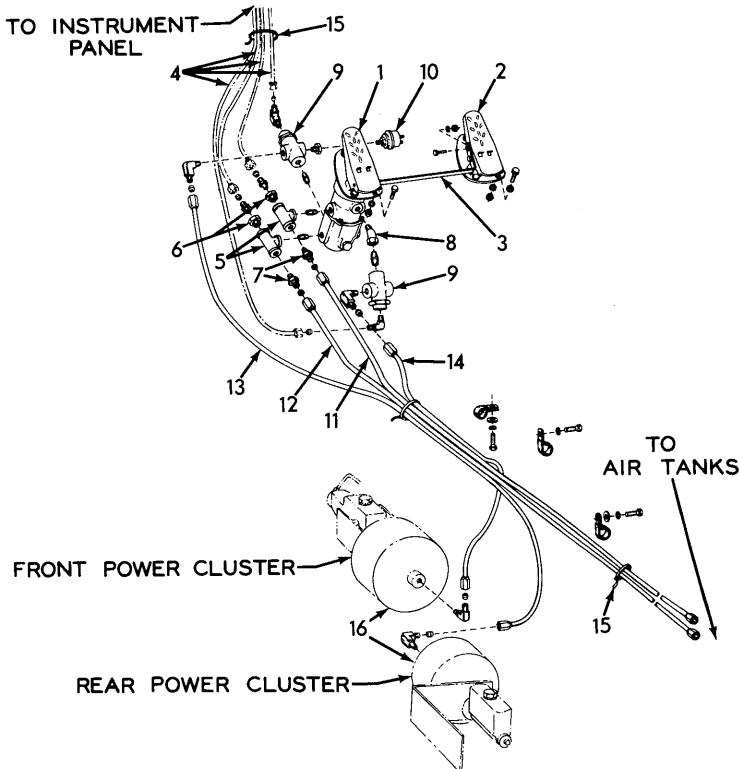
ITEM	PART NO.	QTY.	DESCRIPTION
1	70181478	1	VALVE
	70916285	2	CAPSCREW, 1/4" NC x 1"
	70904204	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4" NC
2	73058003	1	TUBE ASSY.
	70914626	1	CONNECTOR, 1/4" tube, 1/8" tapered thread
	70919546	1	ELBOW, 1/4" tube, 7/16" st. thread
3	73059068	1	TUBE ASSY.
	70921185	1	ELBOW, 1/4" tube, 1/4" tapered thread
	70919497	1	CONNECTOR, 1/4" tube, 1/4" tapered thread
4	73053921	1	HORN ASSY. (See page 145)
	70916285	2	CAPSCREW, 1/4" NC x 1"
	70904204	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4" NC



T-77267

NOTE: See page 144

ITEM	PART NO.	QTY.	DESCRIPTION
-	73053921	-	HORN
1	73056154	1	PROJECTOR
2	73056153	1	PROJECTOR
3	73061126	2	GASKET
4	73061127	1	DIAPHRAGM



T-77240

AIR BRAKE LINES

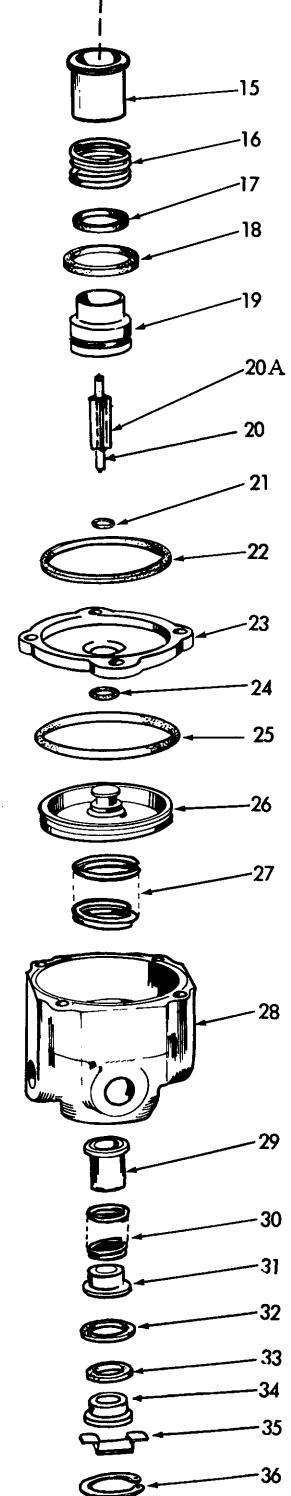
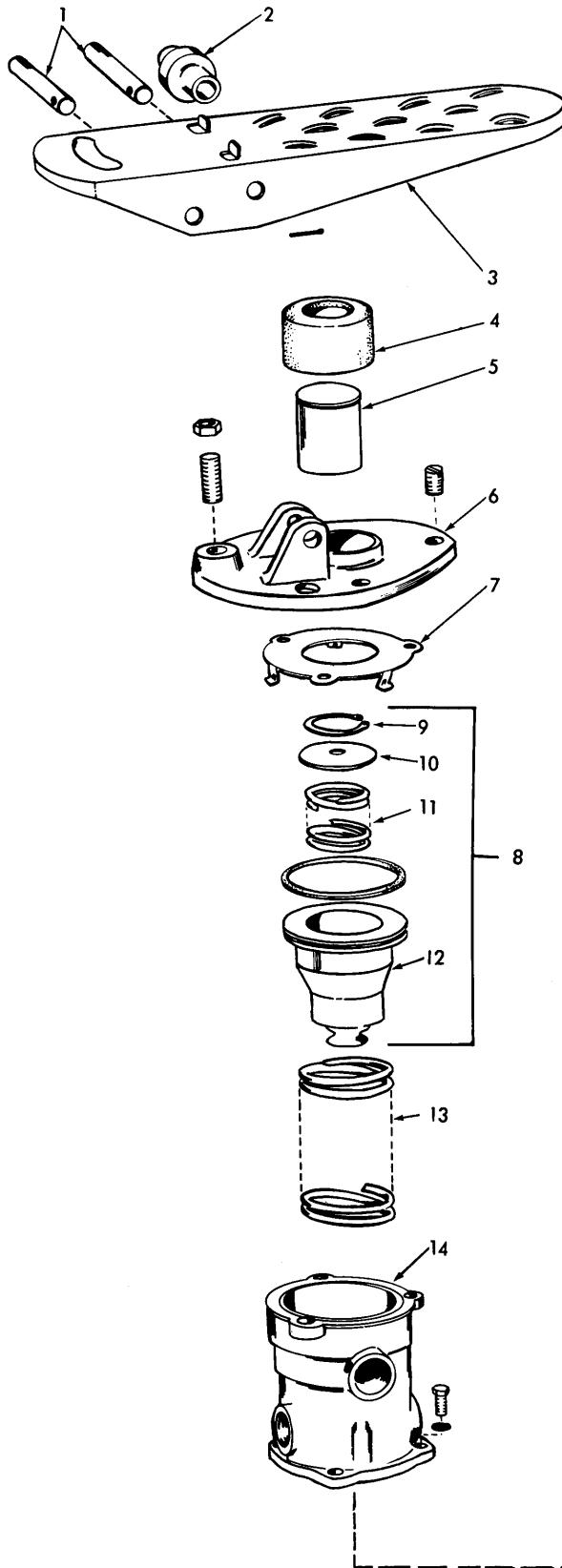
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	VALVE ASSY. (See page 149)
	70921333	3	CAPSCREW, 5/16" NC x 1"
	70910335	3	WASHER, 5/16"
	70910323	3	NUT, 5/16" NC
	70918951	4	PLUG, 3/8" NPT
2	73047506	1	TREADLE ASSY. (Includes items 1, 3, and 6 on page 149)
	70921333	3	CAPSCREW, 5/16" NC x 1"
	70910335	3	WASHER, plain, 5/16"
	70910323	3	NUT, 5/16" NC
3	73054055	1	BAR
	70916271	4	CAPSCREW, 3/8" NC x 1"
	70910287	4	LOCKWASHER, 3/8"
	70910324	4	NUT, 3/8" NC
4	-----	-	TUBE ASSY. (See page 157)
5	70929233	2	TEE, 3/8" NPT
	70917368	2	NIPPLE, 3/8" x 1" NPT
	70901835	1	BUSHING, 1/2" to 3/8"
6	70917351	2	BUSHING, 3/8" x 1/4" NPT
	70919497	2	CONNECTOR, 1/4" tube, 1/4" NPT

(Continued)

(Revised June 1979)

AIR BRAKE LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	70917354	2	CONNECTOR, 1/2" tube, 3/8" NPT
8	70929234	1	ELBOW, 3/8" pipe, male-female
	70928861	1	NIPPLE, 3/8" x 1-1/2"
9	73058282	2	VALVE, check
	70921185	2	ELBOW, 1/4" tube, 1/4" NPT
	70917370	2	ELBOW, 1/2" tube, 3/8" NPT
	70917368	1	NIPPLE, 3/8" x 1" NPT
10	73031667	1	SWITCH
	70917351	1	BUSHING, 3/8" x 1/4" NPT
11	73059067	1	TUBE ASSY., 87" long
	70928927	1	CLAMP
	70904206	1	LOCKWASHER, 3/8"
	70916271	1	CAPSCREW, 3/8" NC x 1"
12	73059066	1	TUBE ASSY.
13	73057983	1	TUBE ASSY.
	70928623	2	CLAMP
	70916271	2	CAPSCREW, 3/8" x 1"
	70904206	2	LOCKWASHER, 3/8"
	70911115	2	WASHER, plain, 3/8"
	70917370	1	ELBOW, 1/2" tube, 3/8" NPT
14	73058289	1	TUBE ASSY.
	70917370	1	ELBOW, 1/2" tube, 3/8" NPT
15	70925094	7	CLIP, plastic
16	-----	2	POWER CLUSTER, (See page 140 and 142)



T-73101

AIR APPLICATION VALVE ASSEMBLY

(Revised June 1979)

AIR APPLICATION VALVE ASSEMBLY

USAGE: * Used prior to loader s/n 45S03309
 ** Effective with loader s/n 45S03309

NOTE: See page 146

ITEM	PART NO.	QTY.	DESCRIPTION
		*	*
-	{ -----	1 -	VALVE ASSY. (Order 1 VALVE ASSY. 73063694 and 1 BUSHING 70901825)
	73063694	- 1	VALVE ASSY. (Includes items 1 thru 36)
1	73048322	2 2	PIN, pivot
2	73048319	1 1	ROLLER
3	73048317 70907801	1 1 2 2	TREADLE PIN, cotter, 3/32" x 1-1/8"
4	73048318	1 1	BOOT
5	73048321	1 1	PLUNGER
6	73048320 70922463 70911327 70916523 70929548	1 1 1 1 1 1 3 - - 3	FLANGE SCREW, set, slotted, 1/4"NC x 1-1/4" NUT, 1/4" NC SCREW, machine, flat hd., 5/16" SCREW, machine, flat hd., 5/16" NC x 7/8"
6A	{ -----	1 -	VALVE ASSY. (Order VALVE ASSY. 73063682)
	73063682	- 1	VALVE ASSY. (Includes items 7 thru 36)
7	73048338	1 1	RETAINER
8	73048340	1 1	PISTON ASSY. (Includes items 9 thru 12)
9	73048386	1 1	RING, snap
10	{ 73048387 73048338	1 - - 1	RETAINER RETAINER
11	73048388	1 1	SPRING
12	{ 73048389 -----	1 - - 1	PISTON, primary metering PISTON, primary metering (Order Maintenance Kit 73063684)
	70923580	1 1	O-RING
13	73048342	1 1	SPRING
14	-----	1 1	BODY (Order Item 6A)
	70919351 70904204	4 4 4 4	CAPSCREW, 1/4" NC x 7/8" LOCKWASHER, 1/4"
15	73048344	1 1	VALVE
16	73048345	1 1	SPRING

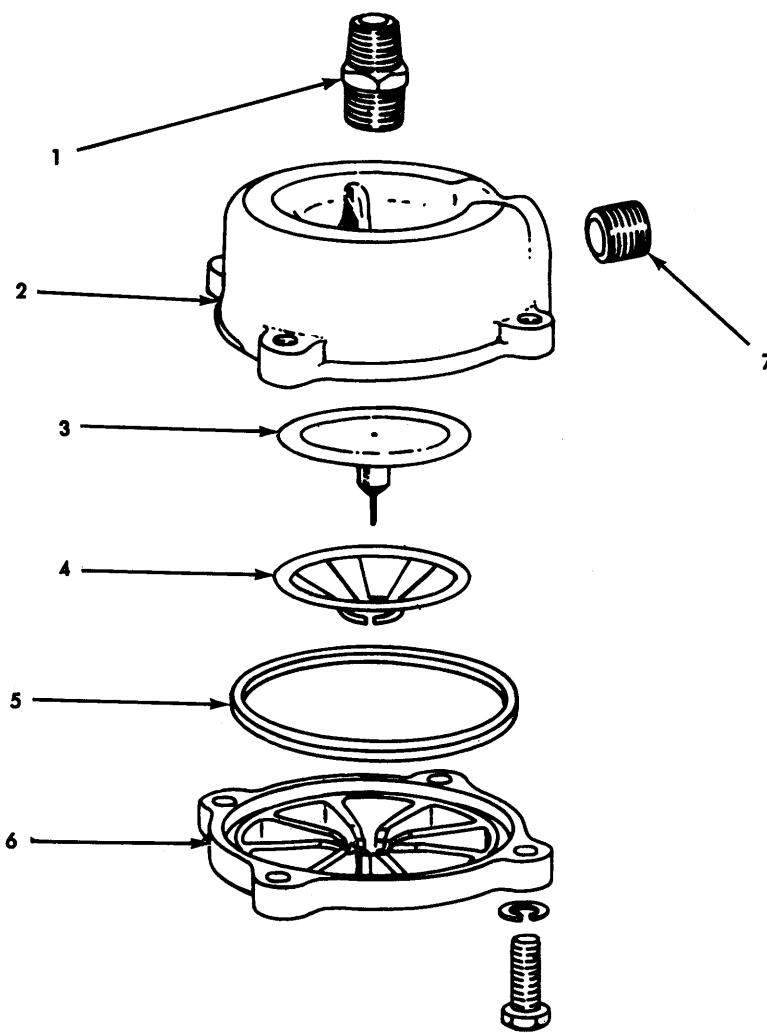
(Continued)

(Revised May 1979)

AIR APPLICATION VALVE ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
		* **	
17	{ 73048347 70931135	1 - - 1	PACKING PACKING
18	70926804	1 1	SEAL
19	73048346	1 1	GUIDE
20	73053758	1 1	ROD
20A	73053759	1 1	GUIDE
21	70923944	1 1	O-RING
22	70926805	1 1	SEAL
23	{ 73048349 -----	1 - - 1	COVER COVER (Order VALVE ASSY 73063682)
24	70923558	1 1	O-RING, secondary piston (small)
25	{ 70923852 70931189	1 - - 1	O-RING, secondary piston (large) O-RING, secondary piston (large)
26	{ 73048373 -----	1 - - 1	PISTON, secondary metering PISTON, (Order Maintenance Kit 73063684)
27	73048376	1 1	SPRING
28	{ 73048384 -----	1 - - 1	BODY BODY (Order VALVE ASSY 73063682)
29	{ 73048383 -----	1 - - 1	VALVE, secondary inlet VALVE (Order Seal Kit 73063683)
30	{ 73048382 73063690	1 - - 1	SPRING SPRING
31	{ 73048381 -----	1 - - 1	GUIDE GUIDE (Order Maintenance Kit 73063684)
32	{ 70926803 70923376	1 - - 1	SEAL SEAL
33	{ 73048379 70931134	1 - - 1	RETAINER SEAL, tetra
34	{ 73048378 -----	1 - - 1	RETAINER RETAINER (Order Maintenance Kit 73063684)
35	{ 73048377 -----	1 - - 1	SHIELD, exhaust SHIELD, exhaust (Order Maintenance Kit 73063684)
36	{ 73048375 70931133	1 - - 1	RING, snap RING, snap
-	{ 73048402 73063683 73063684	1 - - 1 - 1	REPAIR KIT, valve (Includes items 4, 15, 17, 18, 21, 22, 24, 25, 29, 32, 33, and 1 O-RING 70923580) SEAL KIT (Includes items 4, 15, 17, 18, 21, 22, 24, 25, 29, 32, 33, 36 and 1 O-RING 70923580) MAINTENANCE KIT (Includes items 12, 13, 16, 19, 20, 20A, 26, 27, 30, 31 34 and 35)

(Revised June 1979)



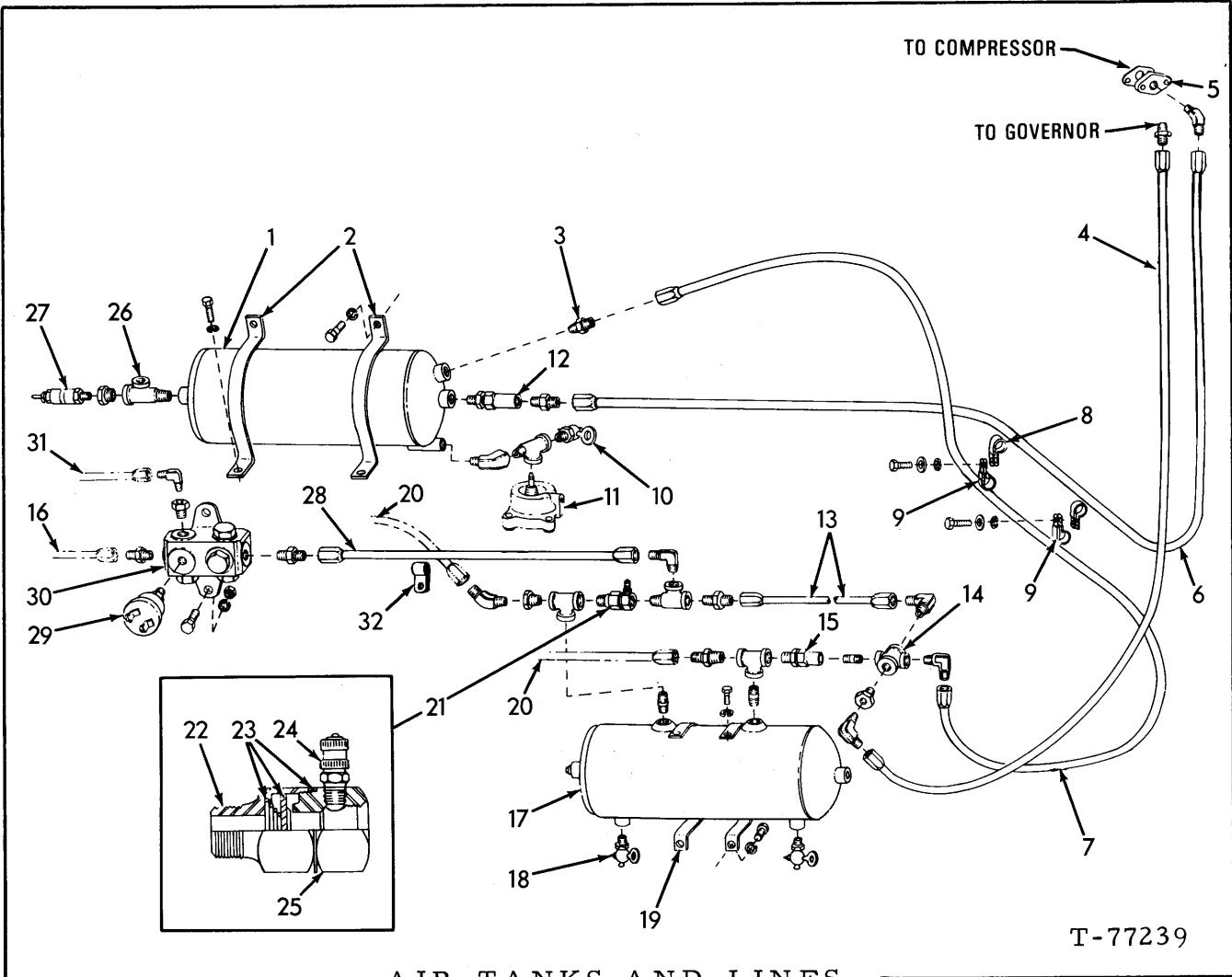
T-74160

AIR TANK DRAIN VALVE

NOTE: See page 152.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73103486	1	VALVE ASSY., drain (Includes items 1 thru 6)
1	73065080	1	ADAPTER
2	-----	1	BODY (Order complete VALVE ASSY.)
3	73104683	1	VALVE ASSY.
4	73104684	1	GUIDE, valve (nylon)
5	73104685	1	RING, seal
6	-----	1	COVER (Order complete VALVE ASSY.)
	70915813	4	CAPSCREW, 5/16" NC x 7/8"
	70917356	4	LOCKWASHER, pltd., 5/16"
7	70918887	1	PLUG, 3/8" NPT

(Revised June 1979)



T-77239

AIR TANKS AND LINES

ITEM	PART NO.	QTY.	DESCRIPTION
1	73046823	1	TANK
2	73047423	2	STRAP
	70916381	2	CAPSCREW, 3/8" NF x 3/4"
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
	70910287	2	LOCKWASHER, 3/8"
	70911115	4	WASHER, plain, 3/8"
3	70921184	1	CONNECTOR, 1/2" tube, 1/2" NPT
4	73059069	1	TUBE
	70911017	1	ELBOW, male, 1/4" tube, 1/8" NPT (Used prior to engine s/n 11-24477)
	70914626	1	CONNECTOR, 1/4" tube, 1/8" NPT (Effective with engine s/n 11-24477)
5	73029930	1	ADAPTER
	74040302	1	GASKET
	70914392	2	CAPSCREW, 5/16" NC x 7/8"
	70904205	2	LOCKWASHER, 5/16"
6	73047218	1	HOSE ASSY. (Serviced only as a unit)
	70921186	1	ELBOW, male, 1/2" tube, 1/2" NPT

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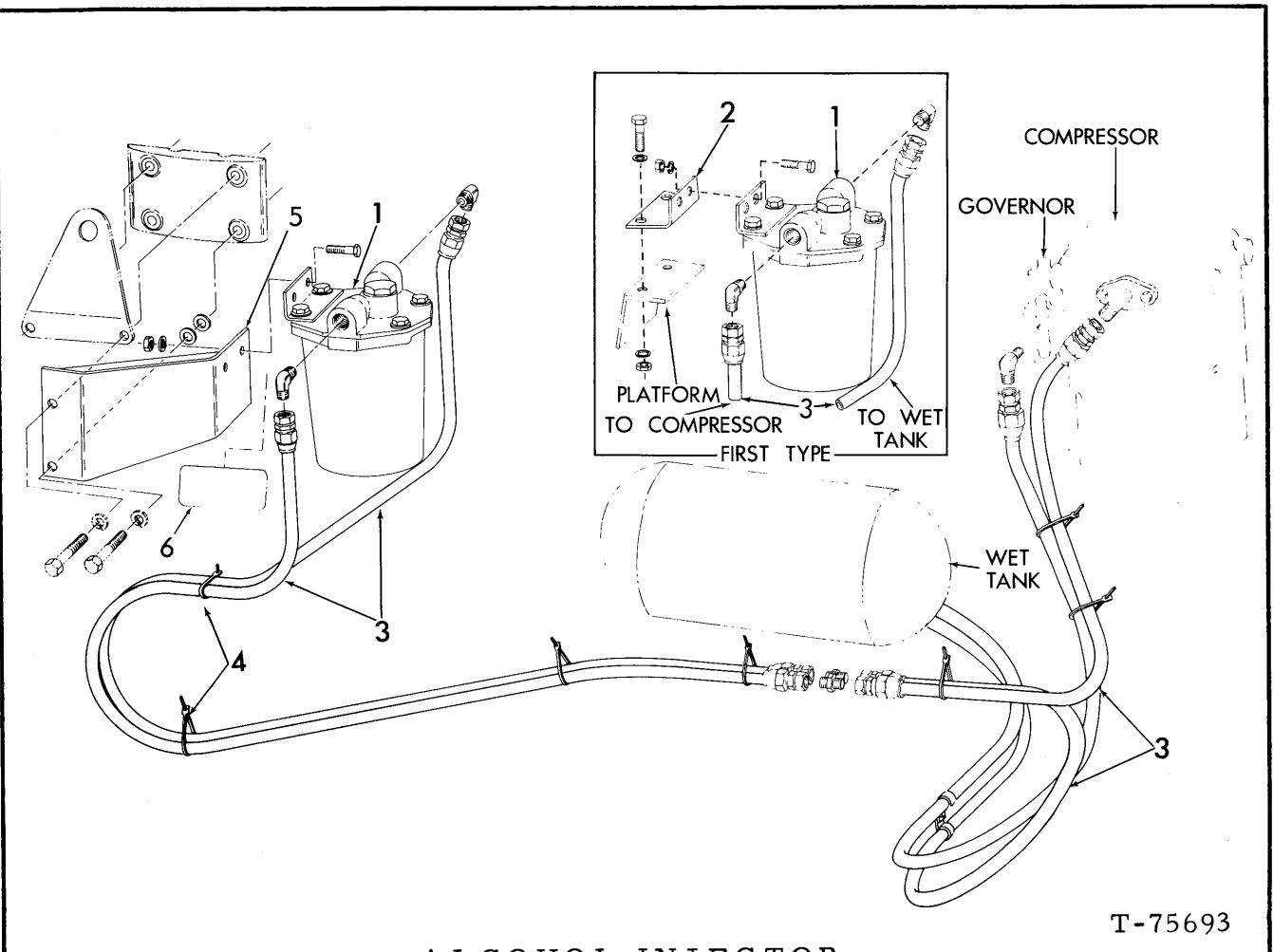
AIR TANKS AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	73059065 70921186	1 1	TUBE ASSY. ELBOW, male, 1/2" tube, 1/2" NPT (At Pipe Cross)
8	70928623	2	CLAMP
9	70925617 70915408 70904206	2 4 4	CLAMP CAPSCREW, 3/8" NC x 3/4" LOCKWASHER, 3/8"
10	73029259 70921104 70922967	1 1 1	COCK, drain, 1/4" TEE, service, 1/4" NPT ELBOW, street, 45°
11	-----	1	VALVE ASSY. (See page 151)
12	73031609 70921184	1 1	VALVE ASSY. CONNECTOR, 1/2" tube, 1/2" NPT
13	73059064 70921186 70921184	1 1 1	TUBE ASSY. ELBOW, male, 1/2" tube, 1/2" NPT (At Pipe Cross) CONNECTOR, 1/2" tube, 1/2" NPT
14	70901716 70917503 70921185	1 1 1	CROSS, pipe, 1/2" BUSHING, pipe, 1/2" x 1/4" ELBOW, male, 1/4" tube, 1/4" NPT
15	73031609 70916630	1 1	VALVE ASSY. NIPPLE, pipe, 1/2" x 1-1/8"
16	-----	1	TUBE (See AIR HORN AND LINES) (See page 144)
17	73046822 70914086 70921903 70921184 70901835 70928624	1 2 2 1 1 1	TANK NIPPLE, pipe, 3/8" x 1" TEE, pipe, reducing, 1/2" x 1/2" x 3/8" CONNECTOR, 3/8" tube, 1/2" NPT BUSHING, 1/2" to 3/8" ELBOW, 1/2" tube, 3/8" NPT
18	73029259	2	COCK, drain, 1/4"
19	73047421 70915408 70923683 70911115 70904206	2 2 2 2 2	STRAP CAPSCREW, 3/8" NC x 3/4" CAPSCREW, 3/8" NC x 3/4" WASHER, plain, 3/8" LOCKWASHER, 3/8"
20	-----	2	TUBE (See BRAKE AIR LINES) (See page 146)
21	70196735 70914087 70921186	1 1 1	VALVE ASSY. (Includes items 22 thru 25) TEE, 1/2" ELBOW, 1/2" tube, 1/2" NPT
22	-----	1	BODY (Order item 21)
23	70196759	1	REPAIR KIT (Includes Spring, Seal Assy. and Washer)
24	70166222	1	VALVE ASSY.
25	-----	1	CAP (Order item 21)

(Continued)

AIR TANKS AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
26	70913257	1	TEE, service, 3/8" NPT
	70917351	1	BUSHING, pipe, 3/8" to 1/4" NPT
	70917352	1	BUSHING, 3/8" to 1/8"
27	70160425	1	VALVE ASSY. (Serviced only as a unit)
28	73057997	1	TUBE
	70917354	1	CONNECTOR, 1/2" tube, 3/8" NPT
29	73062007	1	SWITCH
	70901834	1	BUSHING, 1/4" x 1/8" pipe.
30	73057492	1	JUNCTION, air, block
	70916285	2	CAPSCREW, 1/4" NC x 1"
	70904204	2	LOCKWASHER, 1/4"
	70910880	2	NUT, 1/4" NC
	70917425	4	PLUG, pipe, 1/4" NPT
31	-----	-	TUBE (See Instrument Panel And Gauges)
32	70927264	1	CLAMP (Use existing capscrew)



T-75693

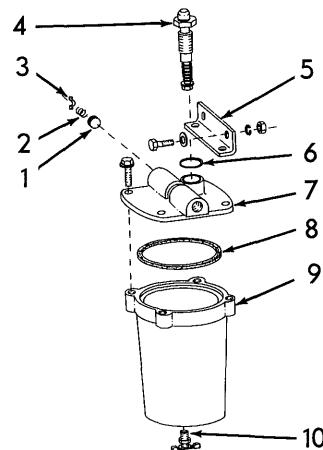
A L C O H O L I N J E C T O R

USAGE: Special Equipment

NOTE: If Heavy Duty Oil Filter is to be used simultaneously with Alcohol Injector item 5 must be used.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	INJECTOR ASSY. (See page 156)
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70904206	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
2	73058063	1	BRACKET (First Type)
	70916313	2	CAPSCREW, 1/2" NC x 1-3/4"
	70926192	2	WASHER, 1/2"
	70915972	2	NUT, 1/2" NC
3	73050295	4	HOSE ASSY., 55" long (Serviced only as a unit)
	70921186	2	ELBOW, 1/2" tube, compression
	70919503	2	UNION, 1/2" tube, compression
4	70925094	10	CLIP (Use as required)
5	73059765	1	BRACKET, weld assy.
	70916191	2	CAPSCREW, 7/16" NC x 1-1/2" } Existing hardware.
	70904207	2	LOCKWASHER, 7/16" } at cylinder head
	70912298	2	WASHER, shim, 7/16"
6	73108819	2	DECAL, tire explosion (left/right platform covers)

(Revised March 1978)

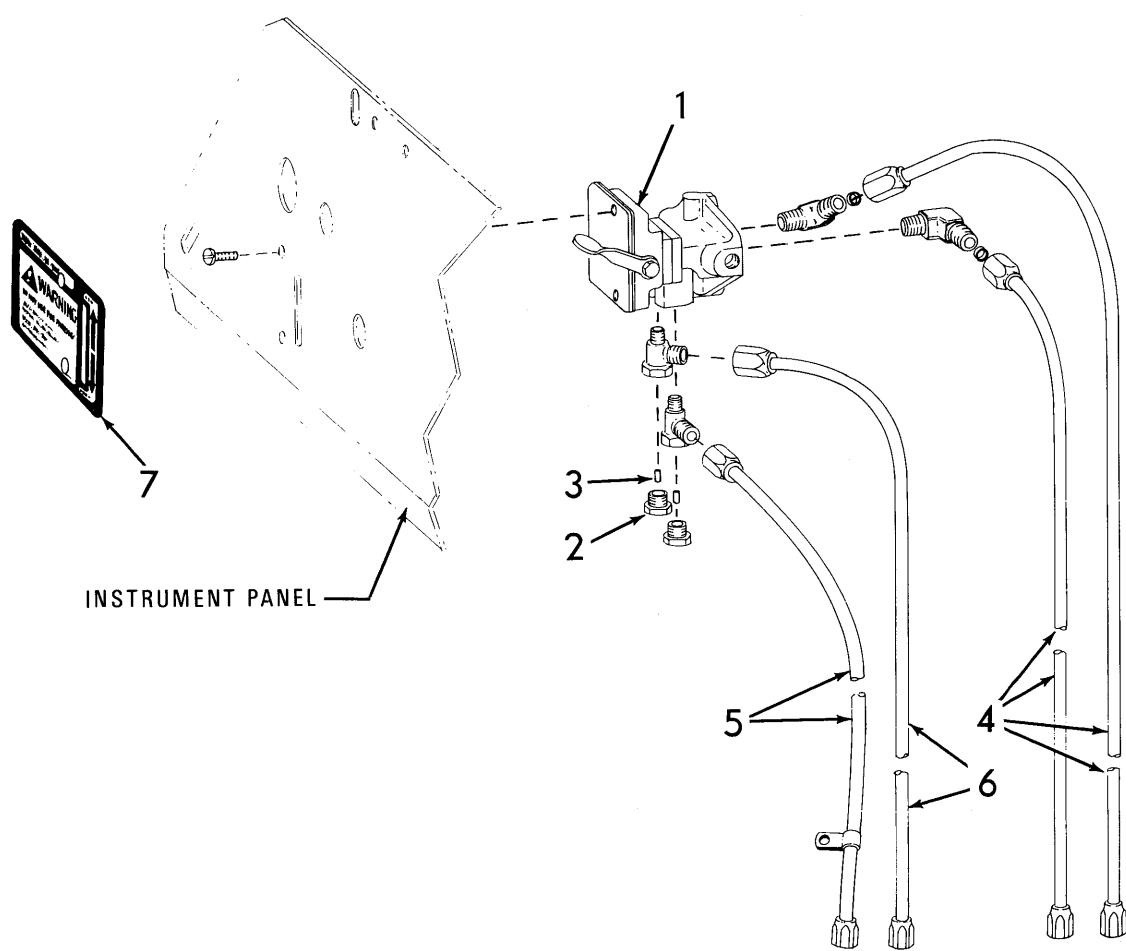


T-77178

ALCOHOL INJECTOR ASSEMBLY

USAGE: Special equipment. See page 155.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73059030	1	INJECTOR ASSY. (Includes items 1 thru 10)
1	-----	1	VALVE (Order repair kit)
2	-----	1	SPRING (Order repair kit)
3	-----	1	RETAINER (Order repair kit)
4	73059055	1	VALVE
5	73048748 70916271 70904206 70910324	1 2 2 2	BRACKET CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8" NUT, 3/8" NC
6	-----	1	SEAL (small) (Order repair kit)
7	73059054 70927477	1 4	COVER ASSY. SCREW, self-tapping, 5/16"
8	-----	1	SEAL (large) (Order repair kit)
9	73048741	1	RESERVOIR
10	70915514	1	DRAIN COCK
-	73048750	-	KIT, repair (Includes items 1, 2, 3, 6 and 8)

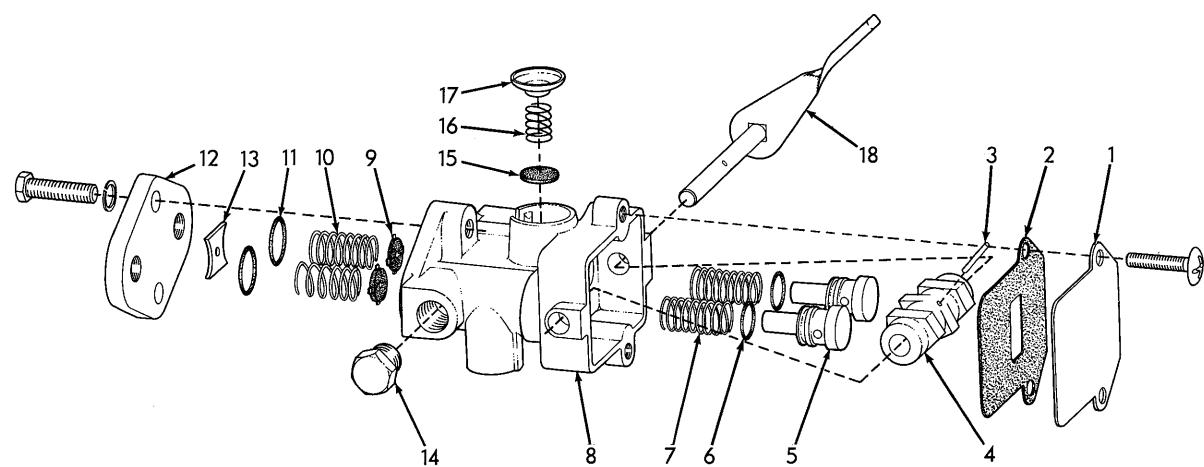


T-76647

EMERGENCY BRAKE CONTROL GROUP

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	VALVE ASSY. (see page 158)
	73059409	2	SCREW, No. 10
	70911017	2	ELBOW, male, 1/4" tube, 1/8" NPT
	70917027	2	TEE, 1/2" tube, 1/8" taper thd.
2	73058882	2	PLUG ASSY. (Includes item 3)
3	-----	2	FILTER (order item 2)
4	73059071	2	TUBE ASSY., 45" long }
5	73059074	1	TUBE ASSY., 38" long } Serviced only as an assembly
6	73059076	1	TUBE ASSY., 53" long }
7	{ 73057633 70917415 70925369 70917365 73066553	1 1 1 1 1	PLATE NUT, No. 10 SCREW, No. 10 x 5/8" LOCKWASHER, No. 10 } Used prior to unit no. DECAL (Effective with unit no. 03484 except 03487)

(Revised November 1977)

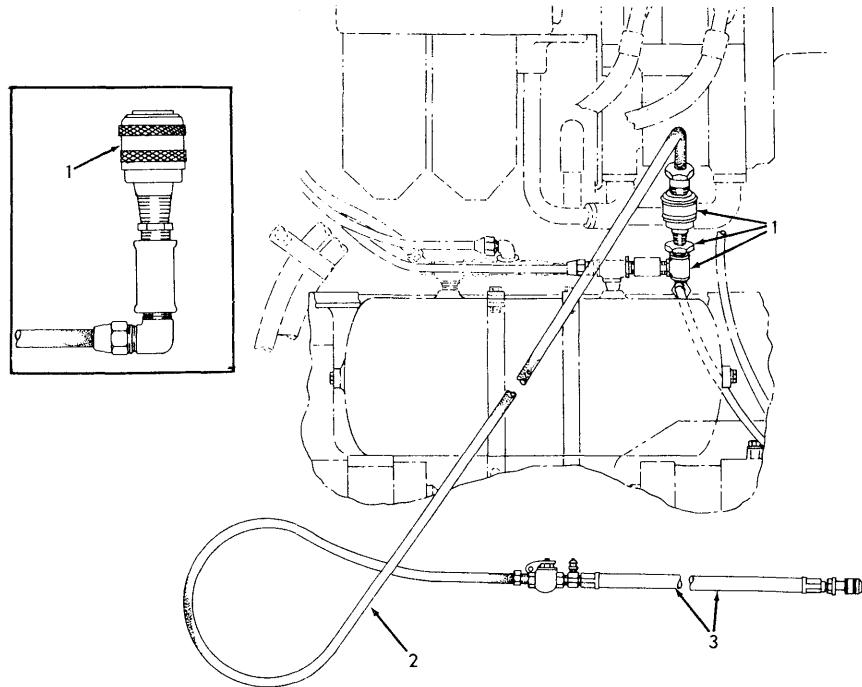


T-77202

EMERGENCY CONTROL VALVE ASSEMBLY

NOTE: See page 157.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73058327	-	VALVE ASSY., emergency control, (Includes item 1 thru 18)
1	73059408 73059409	1 2	PLATE, cover SCREW, rd. head, #10
2	73059407	1	GASKET
3	73059403	1	PIN, spiral
4	73059401	1	CAM
5	73033340	2	PLUNGER
6	70923559	2	O-RING
7	73033342	2	SPRING
8	-----	1	BODY (Order complete assembly)
9	73033337	2	VALVE
10	73033336	2	SPRING
11	70923376	2	O-RING
12	73059406 70916019 70917209	1 2 2	PLATE CAPSCREW, 1/4" NC x 3/4" LOCKWASHER, 1/4"
13	-----	1	SPACER (Order complete assembly)
14	70919134	1	PLUG, 1/8" NPT
15	73059410	1	DIAPHRAGM
16	73059411	1	SPRING
17	73059412	1	RETAINER
18	-----	1	LEVER ASSY. (Order complete assembly)



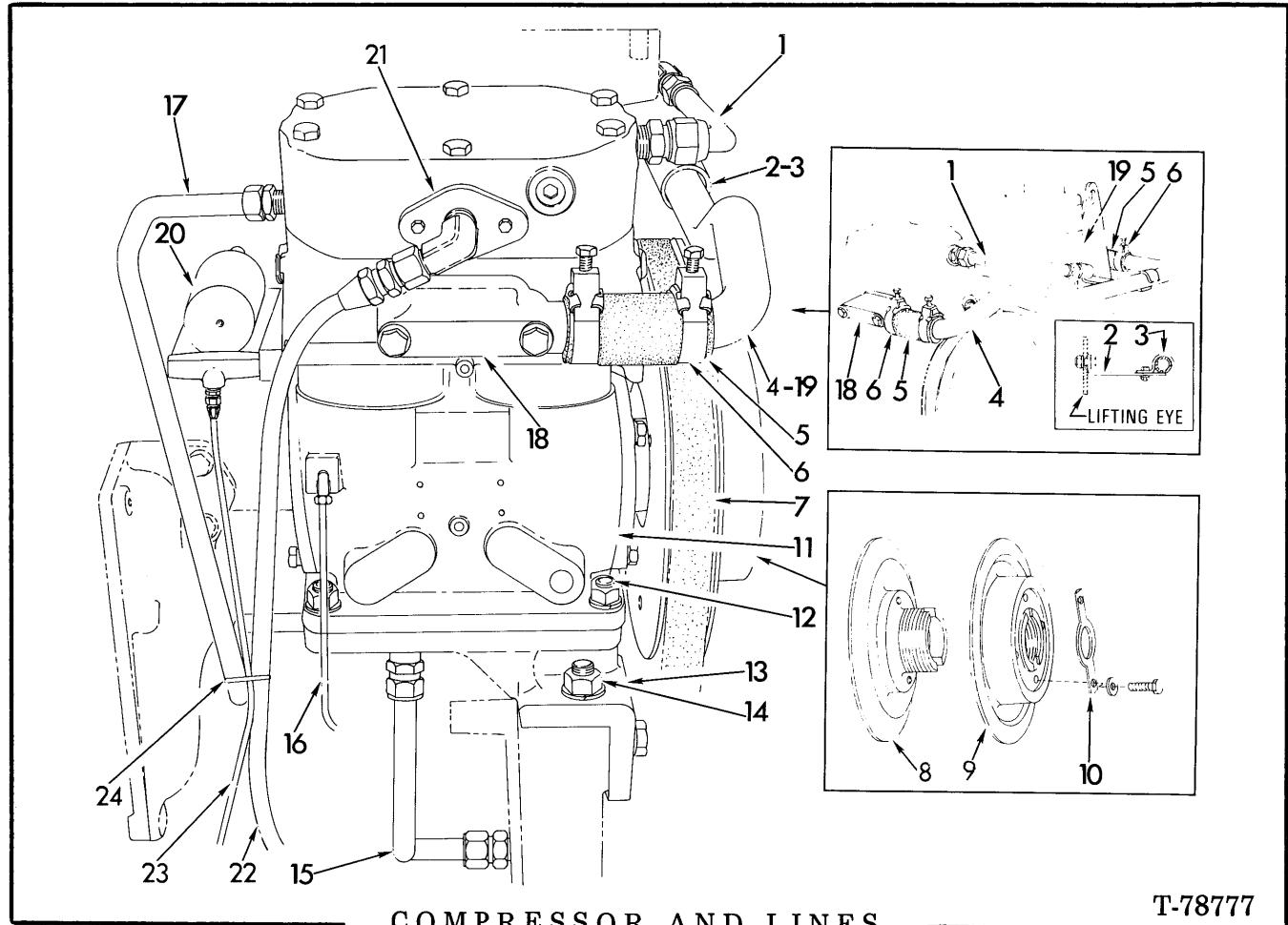
T-78160

TIRE INFLATION KIT

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	70185967	1	AIR CHECK UNIT
	70901705	1	TEE, 1/2"
	70917503	1	REDUCER, 1/2" to 1/4"
	70901500	1	NIPPLE, 1/2" x 1-1/8"
2	73062171	1	HOSE ASSY.
3	70185966	1	AIR CHUCK ASSY.

(Added June 1979)



COMPRESSOR AND LINES

T-78777

ITEM	PART NO.	QTY.	DESCRIPTION
1	74320921	1	TUBE (Used prior to engine s/n 11-24477)
	74321137	1	TUBE (Effective with engine s/n 11-24477)
	70921339	1	CONNECTOR, flex, 1/2" tube
	70920399	1	ELBOW, flex, 1/2" tube
	70917808	2	SLEEVE, flex, 1/2" tube
	70917811	2	NUT, flex, 1/2" tube
2	74320617	1	BRACKET
	70915408	1	CAPSCREW, 3/8" NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
3	70928740	1	CLAMP
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"
	70910323	1	NUT, 5/16" NC
4	74338284	1	TUBE, air inlet (Used prior to engine s/n 11-24477)
	74321135	1	TUBE, air inlet (Effective with engine s/n 11-24477)
5	74356232	2	HOSE
6	70922660	4	CLAMP, 1-7/16"
7	74339458	1	BELT
8	74394939	1	PULLEY
9	74347681	1	PULLEY
	70900808		PIN, cotter, 1/8" x 1/4"

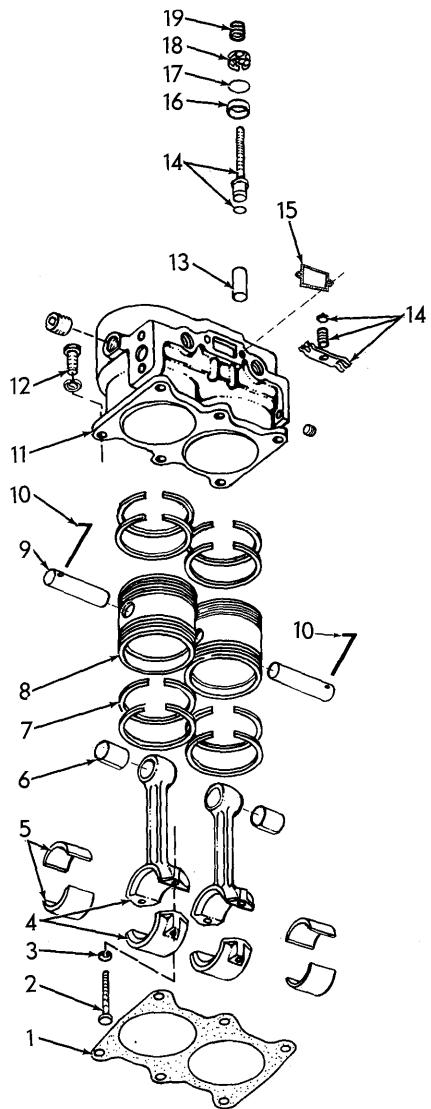
(Continued)

160

(Revised November 1977)

COMPRESSOR AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	74346724	1	PLATE
	70910948	2	CAPSCREW, 3/8" NC x 2"
	70910287	2	LOCKWASHER, 3/8"
11	-----	1	COMPRESSOR ASSY. (Less Governor) (See pages 162 thru 165, 166A and 166B)
12	{ 74347855 70914678 70910986 70920649	4 4 4 4	STUD (first type) LOCKWASHER, 7/16" NUT, 7/16" NF CAPSCREW, 7/16" NC x 1-3/8" (second type)
13	74347714	1	BRACKET
	70919230	2	CAPSCREW, 1/2" NC x 1-3/8"
	70912441	2	LOCKWASHER, 1/2"
14	74347722	2	STUD
	70912441	2	LOCKWASHER, 1/2"
	70919423	2	NUT, 1/2" NC
15	74320924	1	TUBE
	70920390	1	CONNECTOR, 1/2" tube, 3/8" tapered thread
	70921339	1	CONNECTOR, 1/2" tube, 1/2" tapered thread
	70917811	2	NUT, 1/2" tube
16	{ 74320922 74321138 70921143 70921339 70919183 70918802	1 1 1 1 2 2	TUBE ASSY. (Used prior to engine s/n 11-24477) TUBE ASSY. (Effective with engine s/n 11-24477) CONNECTOR } Used prior to engine s/n 11-24477 CONNECTOR } Effective with engine s/n 11-24477 ELBOW } SLEEVE }
17	{ 74320925 74321136 70920399 70921339 70917808 70917811	1 1 1 1 2 2	TUBE (Used prior to engine s/n 11-24477) TUBE (Effective with engine s/n 11-24477) ELBOW (Qty. 2 used prior to engine s/n 11-24477) CONNECTOR (Effective with engine s/n 11-24477) SLEEVE, 1/2" tube NUT, 1/2" tube
18	74338174	1	ADAPTER
	70916280	2	CAPSCREW, 5/16" NC x 2"
	70917330	2	WASHER, plain, 5/16" (Copper)
19	74347921	1	ADAPTER
20	-----	1	GOVERNOR (See page 166)
21	-----	1	ADAPTER
22	-----	1	HOSE ASSY. }
23	-----	1	TUBE ASSY. See page 158
24	70925094	2	TIE



T-37751

COMPRESSOR CYLINDER BLOCK

USAGE: Used prior to engine serial no. 11-24477

NOTE: See page 160.

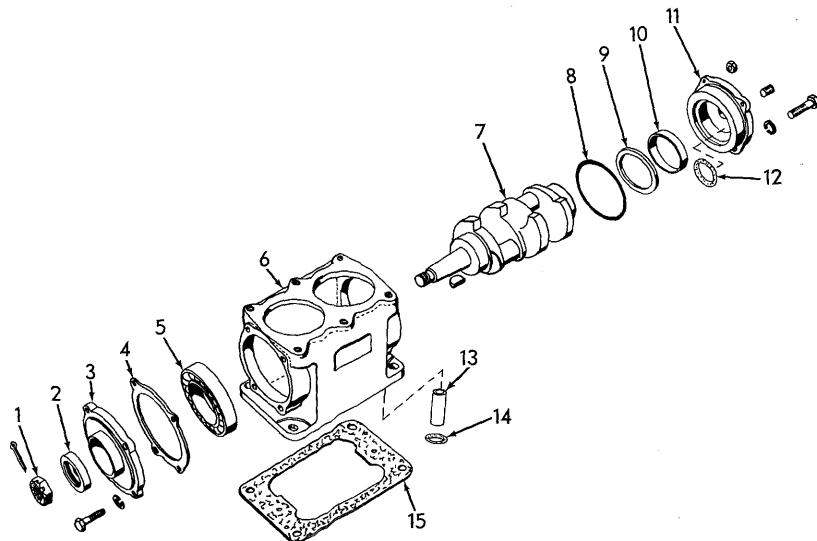
ITEM	PART NO.	QTY.	DESCRIPTION
1	74040321	1	GASKET
2	74053356	4	BOLT
3	74053298	4	LOCKWASHER
4	74056425	2	ROD ASSEMBLY (Includes cap and items 2, 3 and 6)
5	74053595	4	BEARING
6	74056353	2	BUSHING

(Continued)

(Revised November 1975)

COMPRESSOR CYLINDER BLOCK (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	74052940	1	RING SET (Includes ten compression rings)
8	74052939	2	PISTON ASSEMBLY (Includes item 9)
9	74040339	2	PIN (std.)
	74054437	-	PIN (.005" oversize. Use as req'd.)
10	74040340	2	WIRE, locking
11	74050453	1	BLOCK ASSEMBLY (Includes items 12 and 16)
	70918887	3	PLUG, pipe, ctsk., 3/8" NPT
	70918850	2	PLUG, pipe, ctsk., 1/4" NPT
12	70916271	6	CAPSCREW, 3/8" NC x 1"
	70904206	6	LOCKWASHER, 3/8"
13	74054439	2	BUSHING, unloader bore (.006" oversize)
14	74058899	1	VALVE KIT, unloader (Includes one spring saddle, one unloader spring, one spring seat, two unloader plungers, two unloader piston assembly, two guides (Not serviced separately) and 1 GASKET 74040341)
15	74040341	2	GASKET
16	74040330	2	SEAT
17	74040335	2	VALVE
18	74052124	2	GUIDE
19	74040336	2	SPRING



T-37749

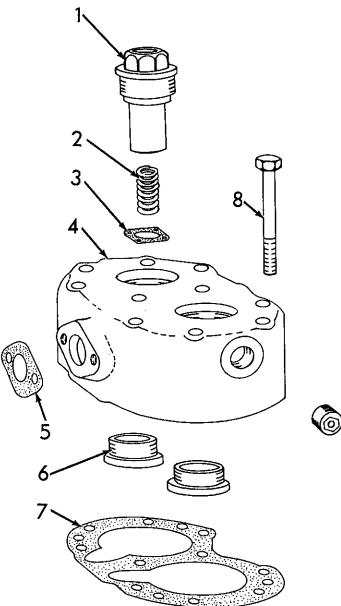
COMPRESSOR CRANKCASE

USAGE: Used prior to engine serial no. 11-24477

NOTE: See page 160

ITEM	PART NO.	QTY.	DESCRIPTION
1	70920403	1	NUT, slotted, 3/4" NF
	70904004	1	PIN, cotter, 1/8" x 2-1/2"
	70910545	1	KEY, hi-pro., 1/4" x 1"
2	74058886	1	SEAL
3	74040300	1	COVER
	70915813	4	CAPSCREW, 5/16" NC x 7/8"
	70904205	4	LOCKWASHER, 5/16"
4	74040323	1	GASKET
5	70510313	1	BEARING
6	74051038	1	CRANKCASE ASSEMBLY (Includes item 13)
7	74058845	1	CRANKSHAFT
8	74055527	1	RING
9	74055528	1	WASHER
10	74055558	1	BEARING
11	74055529	1	COVER (Includes item 10)
	70915809	4	CAPSCREW, 5/16" NC x 3/4"
	70904205	4	LOCKWASHER, 5/16"
	74040550	1	PLUG, pipe, socket hd.
	70917673	1	PLUG, pipe, ctsk., 1/8" NPT
12	74055556	1	O-RING
13	74047564	1	TUBE
14	74040539	1	GASKET
15	74040305	1	GASKET

(Revised November 1975)



T-37750

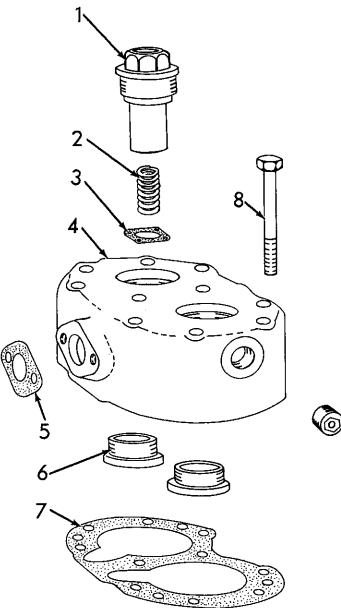
COMPRESSOR CYLINDER HEAD

USAGE: Used prior to engine serial no. 11-24477

NOTE: See page 160

ITEM	PART NO.	QTY.	DESCRIPTION
1	74040343	2	CAPNUT
2	74040303	2	SPRING
3	74040315	2	VALVE
4	74040342	1	HEAD ASSEMBLY (Includes 2 SEAT 74054434, 2 INSERT 74054435 and item 6)
	70918887	1	PLUG, pipe, ctsk., 3/8" NPT
	74054434	2	SEAT, inlet valve spring (Not illustrated)
	74054435	2	INSERT, inlet valve spring (Not illustrated)
5	74040302	1	GASKET
6	74050467	2	SEAT
7	74050466	1	GASKET
8	74050468	10	CAPSCREW

(Revised November 1975)



T-37750

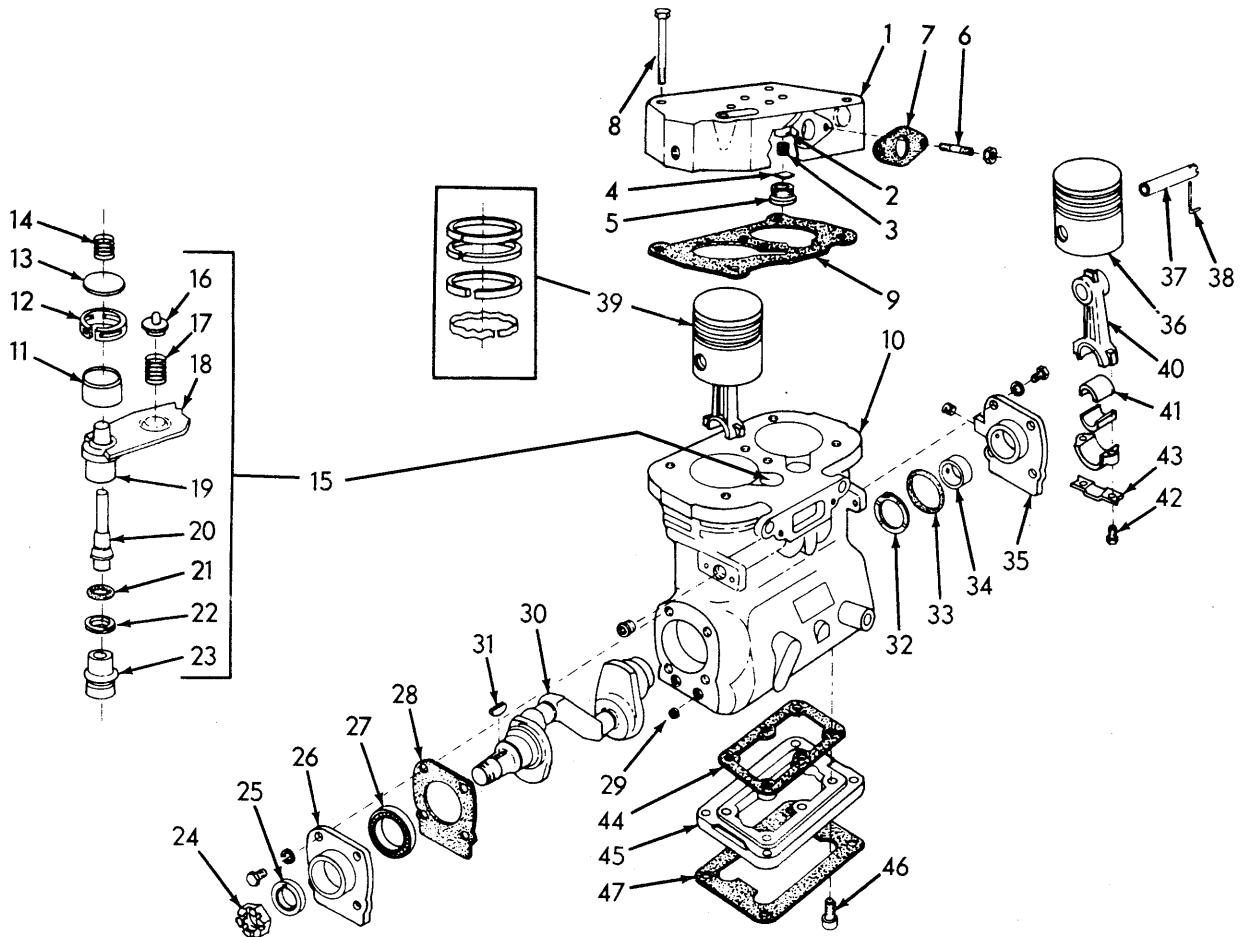
COMPRESSOR CYLINDER HEAD

USAGE: Used prior to engine serial no. 11-24477

NOTE: See page 160

ITEM	PART NO.	QTY.	DESCRIPTION
1	74040343	2	CAPNUT
2	74040303	2	SPRING
3	74040315	2	VALVE
4	74040342	1	HEAD ASSEMBLY (Includes 2 SEAT 74054434, 2 INSERT 74054435 and item 6)
	70918887	1	PLUG, pipe, ctsk., 3/8" NPT
	74054434	2	SEAT, inlet valve spring (Not illustrated)
	74054435	2	INSERT, inlet valve spring (Not illustrated)
5	74040302	1	GASKET
6	74050467	2	SEAT
7	74050466	1	GASKET
8	74050468	10	CAPSCREW

(Revised November 1975)



T-79404

COMPRESSOR ASSEMBLY

USAGE: Effective with engine serial no. 11-24477

ITEM	PART NO.	QTY.	DESCRIPTION
-	74394660	1	COMPRESSOR ASSY. (Not serviced. Order 74321169)
-	74321169	1	COMPRESSOR ASSY. (Includes items 1 thru 5 and 8 thru 47. Does not include GOVERNOR) (Service replacement for first type air compressor 74394660)
1	74061630	1	HEAD ASSY. (Includes inlet valve spring SEAT INSERT and item 2)
	70917970	2	PLUG, pipe, 1/2" NPT
	74054434	2	SEAT, inlet valve spring (Not illustrated)
	74054435	2	INSERT, inlet valve spring (Not illustrated)
2	74061631	2	STOP

(Continued)

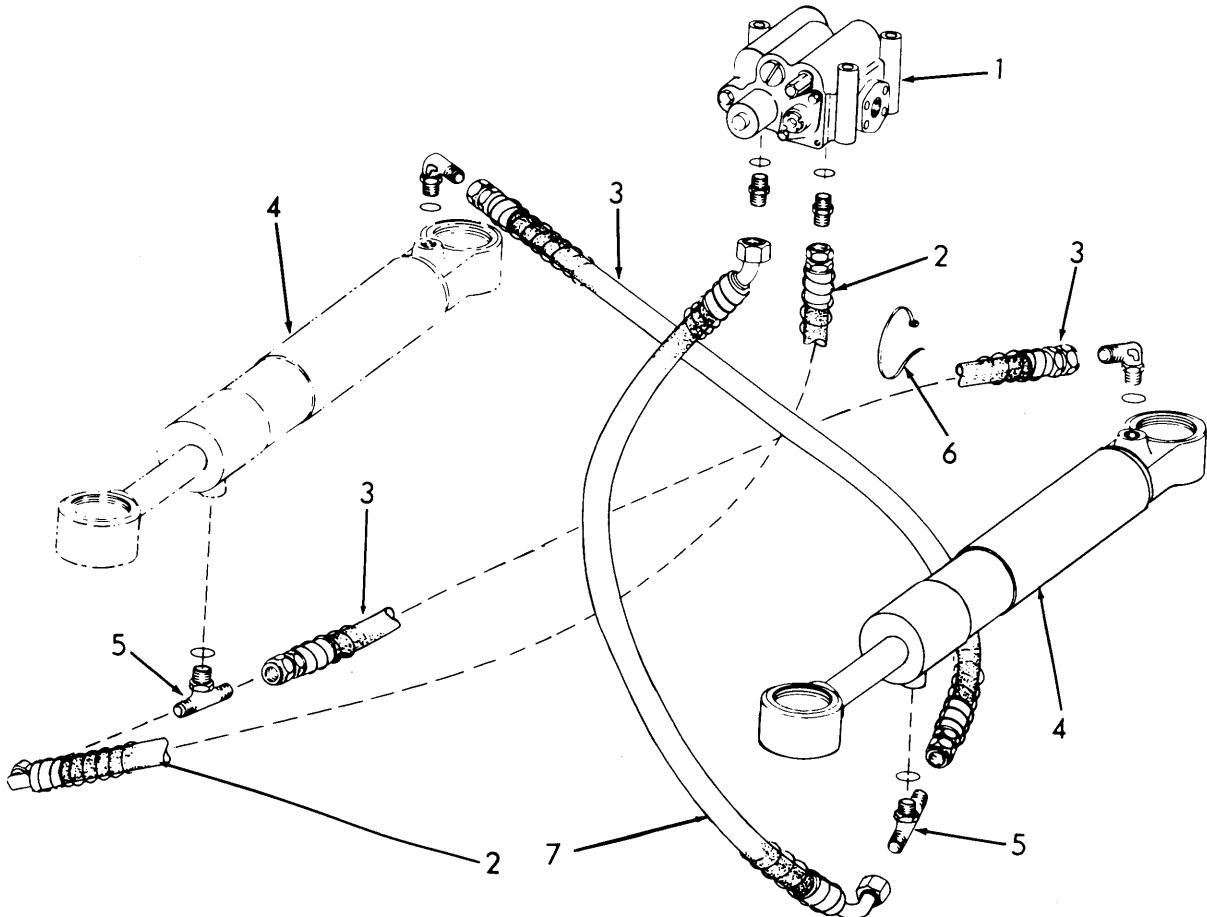
(Revised June 1979)

COMPRESSOR ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	74040303	2	SPRING
4	74040315	2	VALVE
5	74050467	2	SEAT
6	74040325	2	STUD
	70920263	2	NUT, 5/16" NF
7	74040302	1	GASKET
8	74061617	6	CAPSCREW
9	74061616	1	GASKET
10	74061618	1	CRANKCASE ASSY. (Includes item 11)
	70917673	1	PLUG, pipe, 1/8" NPT
11	74040330	2	SEAT
12	74052124	2	GUIDE
13	74040335	2	VALVE
14	74040336	2	SPRING
15	74058899	1	VALVE KIT (Includes items 16 thru 23) (Serviced only as a unit)
16	-----	1	SEAT
17	-----	1	SPRING
18	-----	1	SADDLE
19	-----	2	GUIDE
20	-----	2	PLUNGER
21	-----	2	O-RING
22	-----	2	RING
23	-----	2	PISTON
24	70920403	1	NUT, jam, 3/4" NF
25	74058886	1	SEAL
26	74061624	1	COVER
	70916222	4	CAPSCREW, 7/16" NC x 7/8"
	70904207	4	LOCKWASHER, 7/16" NC
27	74253864	1	BEARING
28	74061623	1	GASKET
29	74061625	4	RING
30	74061619	1	CRANKSHAFT
31	70910545	1	KEY
32	74061620	1	WASHER
33	74061634	1	O-RING
34	74061622	1	BUSHING
35	74061621	1	COVER ASSY. (Includes item 34)
	70917673	1	PLUG, pipe, 1/8" NPT
	70916253	4	CAPSCREW, 7/16" NC x 3/4"
	70904207	4	LOCKWASHER, 7/16"
36	74061626	2	PISTON ASSY. (Includes item 37)
37	-----	2	PIN (Not serviced. Order item 36)
38	74040340	2	WIRE
39	74061632	1	RING SET (Includes rings for 2 pistons)
40	74061628	2	ROD ASSY. (Includes items 42 and 43 and wrist pin bushing)
41	74061633	2	BEARING (Each includes 2 halves)
42	74053356	4	BOLT
43	74061629	2	LOCK
44	74061613	1	GASKET
45	74061614	1	ADAPTER
46	74061615	6	CAPSCREW
47	74040305	1	GASKET

Not serviced. Order item 15.

(Revised July 1977)

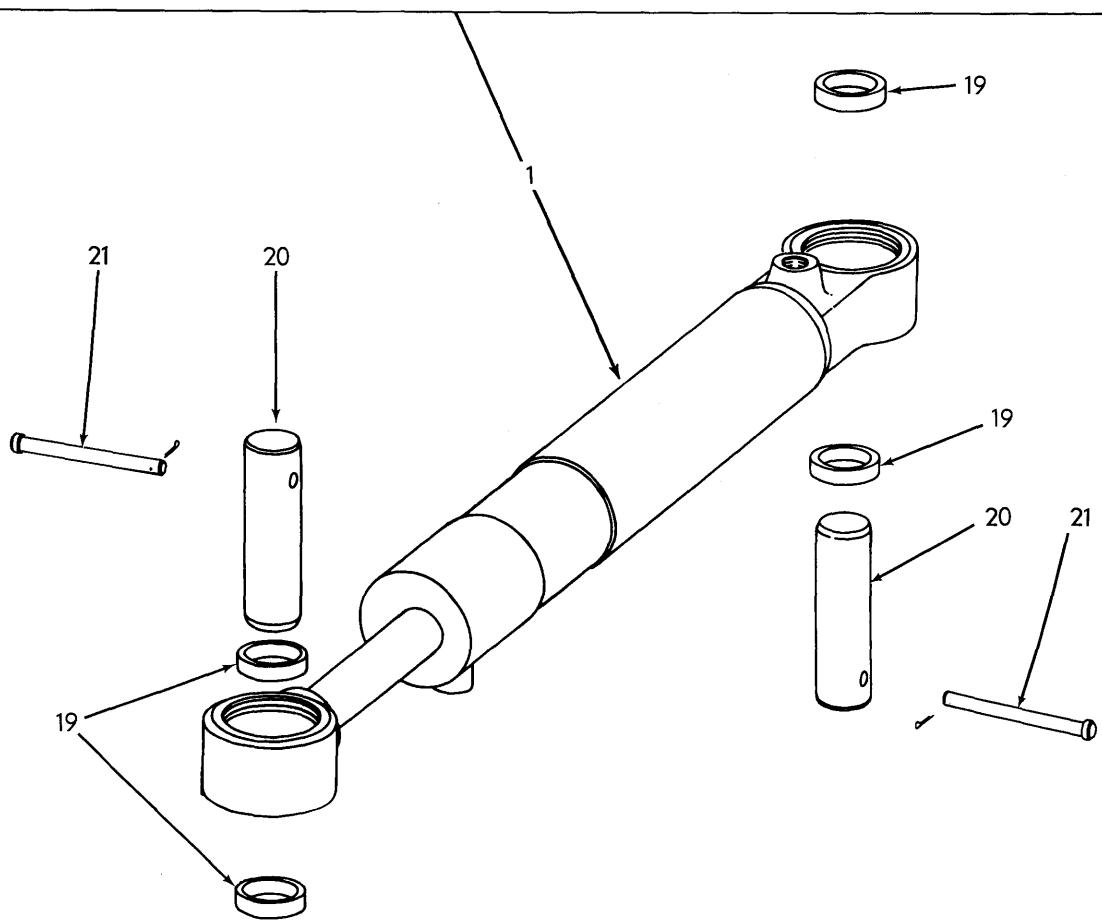
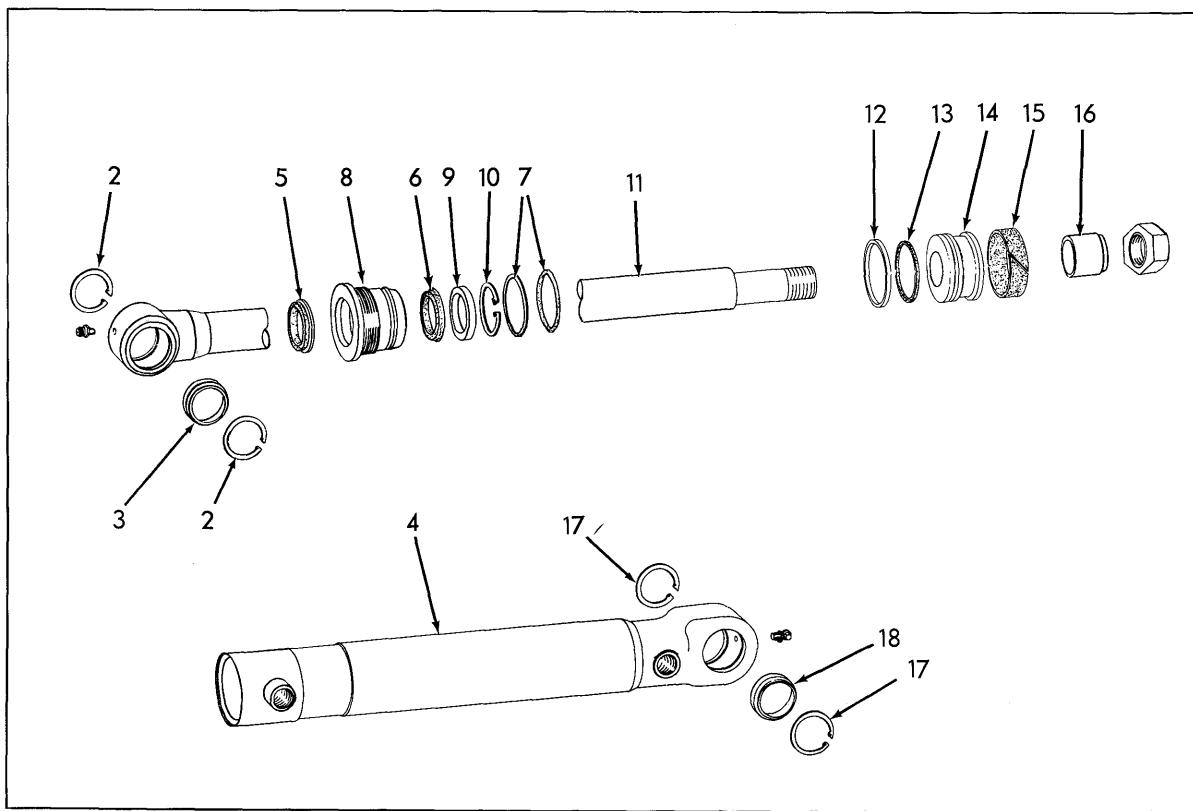


STEERING HYDRAULICS

(Cylinder Section)

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	VALVE ASSY., steering (See page 176)
2	73046772 70921217	1 1	HOSE ASSY. (See page 6)(Qty. 2 used prior to unit no. 03504) CONNECTOR, 3/4" tube, 1-1/16" str. thd. (Includes O-RING below)
	70921206	1	O-RING, 3/4" tube
3	73046776 70921203	2 2	HOSE ASSY. (See page 6) ELBOW, 3/4" tube, 1-1/16" str. thd. (Includes O-RING below)
	70921206	2	O-RING, 3/4" tube
4	-----	2	CYLINDER ASSY., steering (See page 169)
5	70921318 70921206	2 2	TEE, 3/4" tube, 1-1/16" str. thd. (Includes O-RING below) O-RING, 3/4" tube
6	70198775	3	STRAP
7	73065150 70921217 70921206	1 1 1	HOSE ASSY. (Serviced only as an assy.)(Effective with unit no. 03504) CONNECTOR, 3/4" tube, 1-1/16" str. thd. (Includes O-RING indented below) O-RING

(Revised July 1977)



T-75234

STEERING CYLINDER

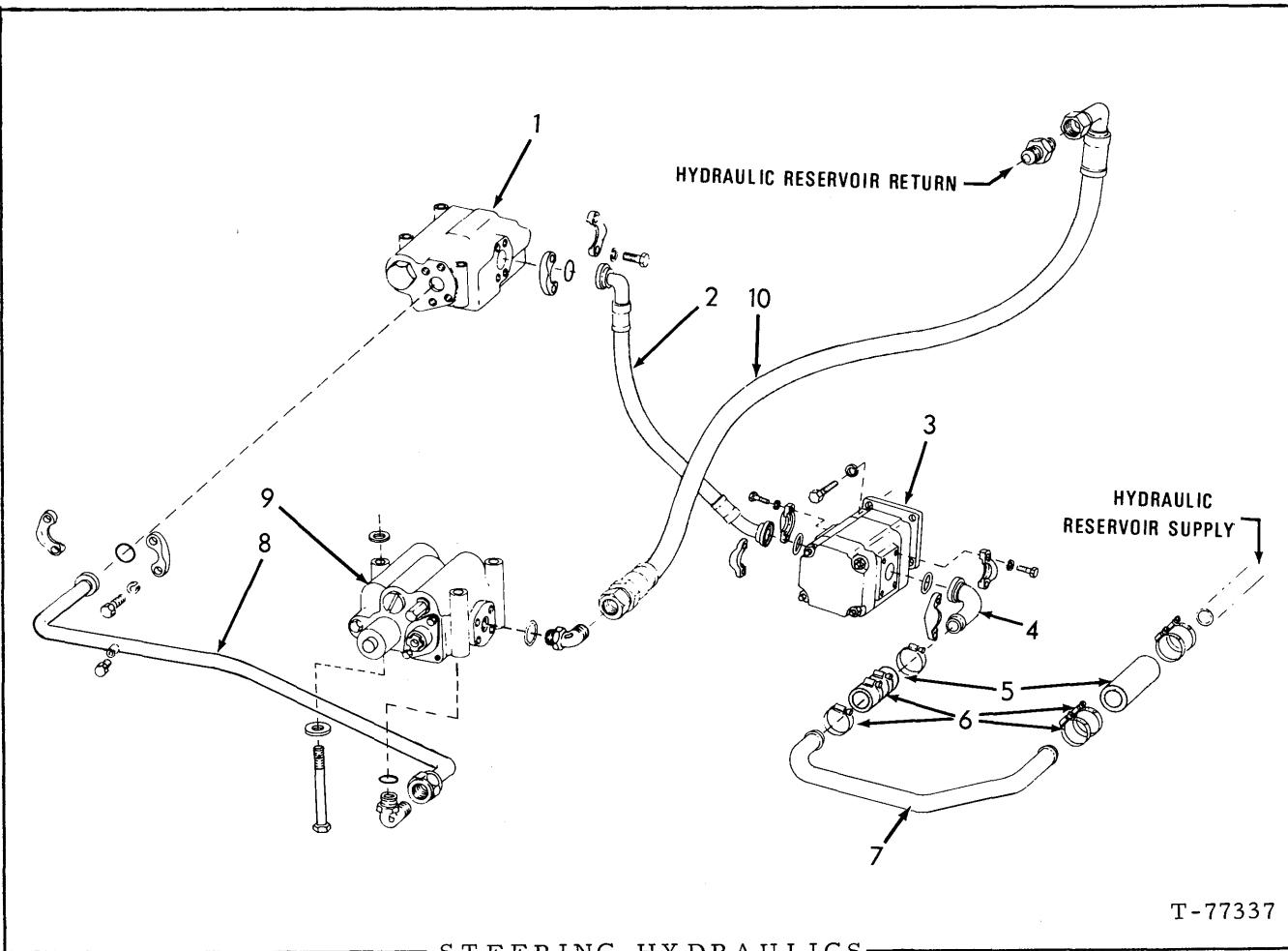
STEERING CYLINDER

NOTE: See page 167.

ITEM	PART NO.	QTY.	DESCRIPTION
			NOTE: Quantities listed are sufficient for one cylinder only.
1	73058326	1	CYLINDER ASSY., steering (Includes items 2 thru 18)
2	70925997	2	RING, snap, bushing retainer
3	70928893	1	BUSHING, self-aligning
4	73047988 70914465	1 2	TUBE ASSY., cylinder (Includes items 17 and 18) FITTING, lube, str., 1/8" NPT
5	73055106	1	SEAL, piston rod
6	73069365	1	SEAL, wiper
7	73063365 70924840	1 1	RING, back-up O-RING, 3-1/4" I.D.
8	73055321 73055109	1 1	HEAD ASSY.(Includes HEAD indented below and items 5, 6, 9 and 10) HEAD
9	73052493	1	RING, piston rod wiper
10	70925995	1	RING, bearing retainer
11	73055838 70927425 70914465	1 1 1	ROD ASSY., piston (Includes items 2 and 3) NUT, safety, 1-1/8" NPT FITTING, lube, str., 1/8" NPT
12	73054150	1	RING, outer
13	70926816	1	RING, inner
14	73058320	1	PISTON
15	73058322	1	RING, wear
16	73050055	2	BOSS, piston
17	70925997	2	RING, snap, bushing retainer
18	70928893	1	BUSHING, self-aligning
19	73045137	4	BOSS
20	73045211	2	PIN, connecting
21	73001622 70900806	2 2	PIN, lock PIN, cotter, 1/8" x 1"
22	73058324	-	KIT, repair (Includes items 5 thru 7, 12, 13 and 15)

Component of item 22

(Revised November 1977)



T-77337

STEERING HYDRAULICS

(Pump and Valve Section)

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	VALVE ASSY., demand (See page 173)
2	73061282 70921116 70923718 70916272 70904206 70921117 70924192 70921913 70904207	1 2 1 4 4 2 1 4 4	HOSE ASSY., steering pump to demand valve (See HOSE PARTS) FLANGE, split, 1" O-RING, 1-19/64" CAPSCREW, 3/8" NC x 1-1/4" } At Valve LOCKWASHER, 3/8" FLANGE, split, 1-1/4" O-RING, 1-31/64" } At Pump CAPSCREW, 7/16" NC x 1-1/4" } LOCKWASHER, 7/16"
3	----- ----- -----	1 4 4	PUMP ASSY., steering hydraulics (See page 172) CAPSCREW, 1/2" NC x 1-1/2" WASHER, 9/16" I. D. x 1-1/4" O. D.
4	73061426 70921118 70924193 70916311 70904208	1 2 1 4 4	TUBE ASSY. FLANGE, split, 1-1/2" O-RING, 1-55/64" CAPSCREW, 1/2" NC x 1-1/4" LOCKWASHER, 1/2"

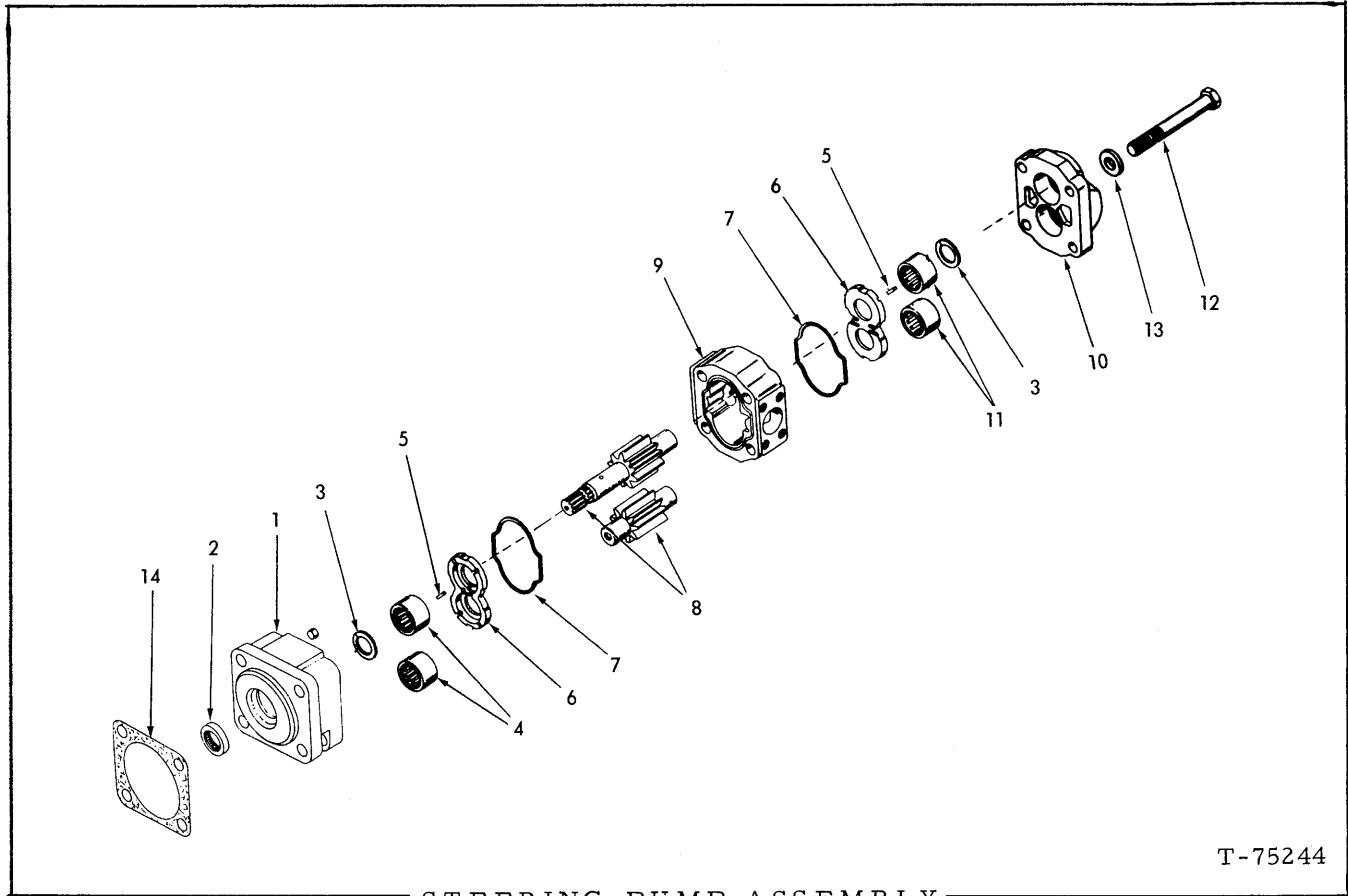
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(Revised June 1979)

STEERING HYDRAULICS (Continued)
(Pump and Valve Section)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73006439	2	HOSE, pump supply
6	70921912	8	CLAMP, hose, 1-1/16" to 2"
7	73061427	1	TUBE ASSY.
8	73056138	1	TUBE ASSY., demand valve to steering valve.
	70921116	2	FLANGE, split
	70923718	1	O-RING, 1-19/64"
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	4	LOCKWASHER, 3/8"
	70921227	1	ELBOW, flare type, 1" tube, 1-5/16" str. thd. (Includes 1 O-RING 70921214)
	70921214	1	O-RING, 1-11/16"
	70919840	1	PLUG, pipe, hex-hd., 1/4"
9	-----	1	VALVE ASSY., steering (See page 176)
	70925166	3	CAPSCREW, Nylok, 1/2"NC x 5-1/2"
	70910244	3	WASHER, plain, 1/2", 3/32" thick
	70926192	3	WASHER, plain, 9/16", 1/8" thick(Used between valve and mounting plate)
10	73104969	1	HOSE ASSY., return (See HOSE PARTS)
	70921227	1	ELBOW, flare type, 1" tube, 1-5/16" str. thd. (Includes 1 O-RING 70921214)
	70921214	1	O-RING, 1-11/16" I.D.
	70919064	1	CONNECTOR, male, 1" tube, 1-5/16" str. thd.
	70928623	1	CLAMP
	70915408	1	CAPSCREW, 3/8" NC x 3/4"
	70911115	1	WASHER, plain, 3/8"
	70904206	1	LOCKWASHER, 3/8"

(Revised June 1979)



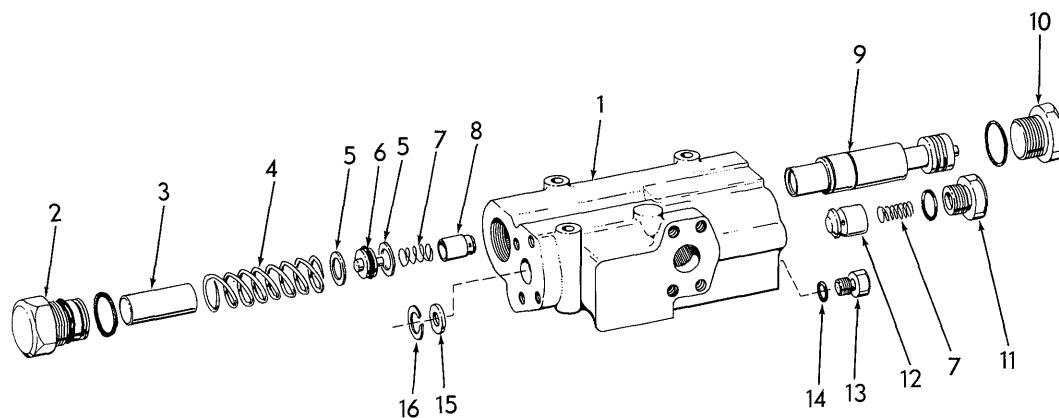
T-75244

STEERING PUMP ASSEMBLY

NOTE: See page 170.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73061281	1	PUMP ASSY., steering hydraulics (Includes items 1 thru 14)
	70919048	4	CAPSCREW, 1/2" NC x 1-5/8"
	70910244	4	WASHER, plain, 1/2"
1	73061915	1	COVER ASSY., end, shaft (Includes 1 Plug 70669623 and items 2, 4 and 1 Seal)
	70669623	1	PLUG
2	73045975	1	SEAL, double lip
3	73056793	1	KIT, seal (Includes 2 seal)
4	73045977	2	BEARING, roller
5	73046521	12	SEAL, pocket
6	73064956	2	PLATE, thrust
7	70926813	2	SEAL, square
8	73064959	1	GEAR SET (Consists of Drive Gear and Driven Gear) (For first service replacement also order item 6)
9	73061820	1	HOUSING, gear
10	73052785	1	COVER, port end (Includes items 11 and 1 Seal)
11	73045977	2	BEARING, roller
12	70927303	4	CAPSCREW
13	70659494	4	WASHER
14	73058299	1	GASKET

(Revised June 1979)

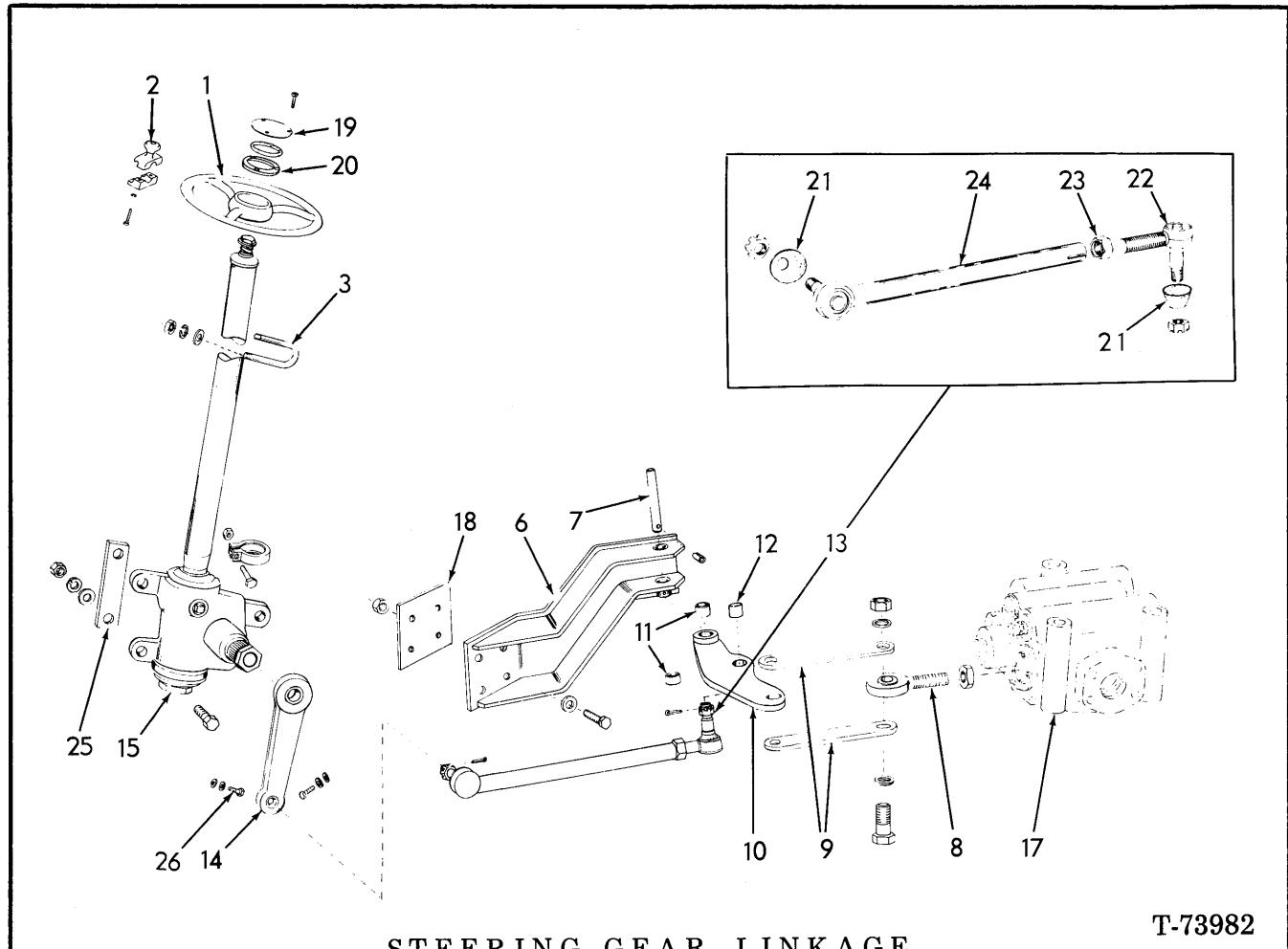


T-74151

DEMAND VALVE

NOTE: See page 170.

ITEM	PART NO.	QTY.	DESCRIPTION
-	70199871	1	VALVE ASSY., demand (Includes items 1 thru 16)
1	-----	1	HOUSING (Order VALVE ASSY.)
2	73050567 70925453 70926809	1	CAP
		1	O-RING, 1-1/2" I. D.
		1	O-RING
3	73050682	1	SPACER
4	73050683	1	SPRING
5	70927278	2	RING, retaining
6	73050571 70923645	1	PLUG
		1	O-RING, 5/8" I. D.
7	70636102	2	SPRING
8	73018397	1	CHECK
9	-----	1	PLUNGER (Order VALVE ASSY.)
10	73050570 70926809	1	CAP
		1	O-RING
11	73050568 70926807	1	CAP
		1	O-RING
12	73001717	1	CHECK
13	73050569	1	CAP
14	70926801	1	O-RING
15	73104546	1	PLUG, orifice
16	70927279	1	RING, retaining



STEERING GEAR LINKAGE

T-73982

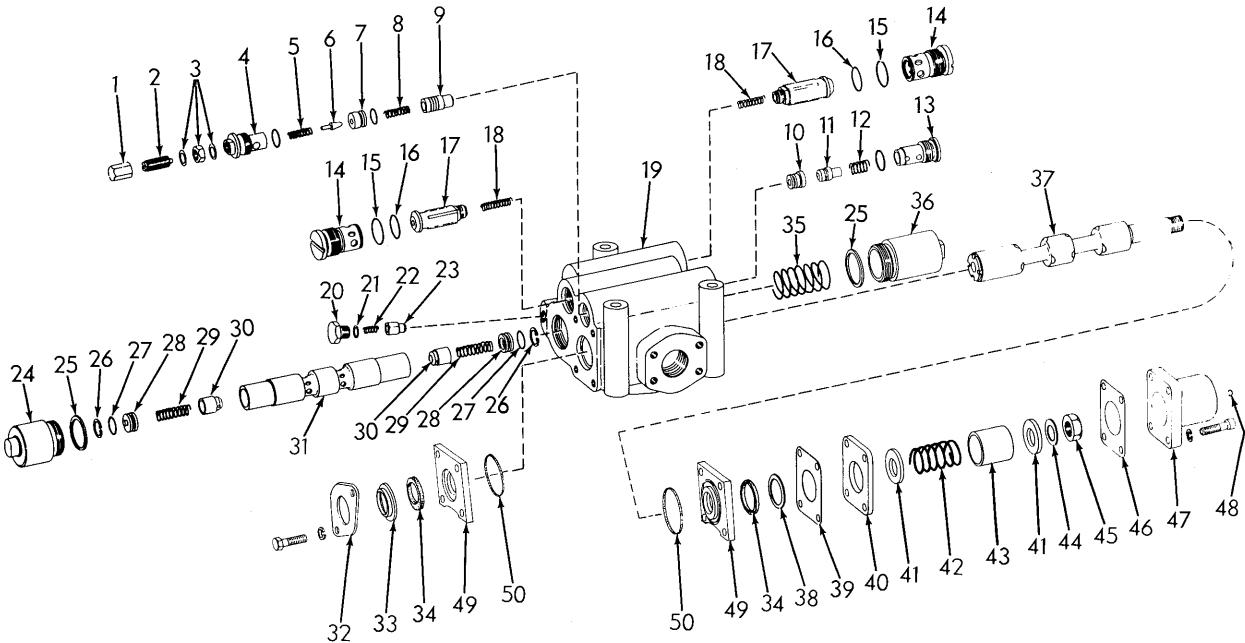
ITEM	PART NO.	QTY.	DESCRIPTION
1	73043399	1	WHEEL
2	73055371	1	KNOB
3	73057358	1	U-BOLT
	70910244	2	WASHER, plain, 17/32"
	70912441	2	LOCKWASHER, 1/2"
	70910195	2	NUT, 1/2" NF
6	73054694	1	BRACKET
	70915789	4	CAPSCREW, 5/8" NF x 2-1/2"
	70916589	4	LOCKNUT, 5/8" NF
	70900703	4	WASHER, plain, 21/32"
7	73046614	1	PIN, pivot
	70917758	1	PIN, roll, 1/4" x 1-3/4"
8	73048990	1	BEARING
	70910847	1	NUT, jam, 3/4" NF
	70900806	1	PIN, cotter
9	{ 73068584	2	BAR (service replacement - also see item 27)
	73048989	2	BAR (original equipment)
	70916333	2	CAPSCREW, 3/4" NF x 2-3/4"
	73050388	2	WASHER, plain
	70921343	2	NUT, safety, 3/4 NF
	70910255	2	WASHER, plain 13/16"

(Continued)

STEERING GEAR LINKAGE (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	73105916	1	LEVER (Includes items 11 and 12)
11	73007065	2	BUSHING
12	73048988	1	BUSHING
13	73046394	1	ROD ASSY. (Includes items 21 thru 24)
14	73046279	1	ARM
15	-----	1	GEAR ASSY. (See page 180)
	70916421	3	CAPSCREW, 1/2" NF x 2-1/2"
	70912441	3	LOCKWASHER, 1/2"
	70910244	2	WASHER, 1/2"
	70910195	3	NUT, 1/2" NF
17	-----	1	VALVE ASSY., steering (See page 176)
	-----	3	CAPSCREW, nylok, 1/2" NC x 5-1/2"
	-----	3	WASHER, plain, 9/16"
	-----	3	WASHER, plain, 1/2"
18	{ 73047415	4	SHIM (.0625" thick) (Use as required)
	{ 73050381	1	SHIM (.250" thick) (Use as required)
19	73062754	1	MEDALLION
	73048971	3	SCREW, self-tapping, no. 8 x 1-1/4"
20	73048968	1	SPACER
	70923582	1	O-RING
21	73048337	2	SEAL
22	73048336	1	SOCKET ASSY. (Includes item 21 and NUT indented below)
	70910867	1	NUT, slotted, 1/2" NF
23	73048335	1	LOCKNUT
24	73048334	1	LINK ASSY. (Includes item 21 and NUT indented below)
	70910867	1	NUT, slotted, 1/2" NF
25	73056372	1	BAR
26	70916271	2	CAPSCREW, 3/8" NC x 1"
	70911115	10	WASHER, plain, 1/2"
27	73068648	1	KIT, steering valve (includes item 9, 17 and items indented below)
	70926192	3	WASHER, plain, 9/16, 1/8" thick (used between item 17 and mounting plate)
	70921214	2	O-RING, 1-11/64" I. D.
	70921206	2	O-RING, 59/64" I. D.
	73068667	1	INSTRUCTION PRINT

See page 171



STEERING VALVE ASSEMBLY

T-74154

USAGE: * First type - original equipment
 ** Second type - service replacement (shown) } See page 170 and 174

NOTE: See KIT item 27 on page 175

ITEM	PART NO.	QTY. * **	DESCRIPTION
-	{ 73068585	1 -	VALVE ASSY. (order service replacement)
1	73104135	1 -	VALVE ASSY. (includes items 1 thru 50)
2	73104134	1 1	NUT, acorn, 1/2" NF
3	70191995	2 2	SCREW, adjusting, 1/2" NF
	70913830	1 1	WASHER
4	73104124	1 1	NUT, jam, 1/2" NF
	70923574	1 1	CAP
5	73027401	1 1	O-RING, 3/4" I. D.
6	73027397	1 1	SPRING
7	73104115	1 1	POPPET
	70923645	1 1	SEAT
8	73104138	1 1	O-RING, 5/8" I. D.
9	{ 73104119	1 -	SPRING
	73068642	- 1	CHECK
10	73104116	1 1	CHECK
11	73104118	1 1	SEAT
12	73104139	1 1	CHECK
13	73104123	1 1	SPRING
	70923574	1 1	CAP
			O-RING, 3/4" I. D.

(Continued)

STEERING VALVE ASSEMBLY (Continued)

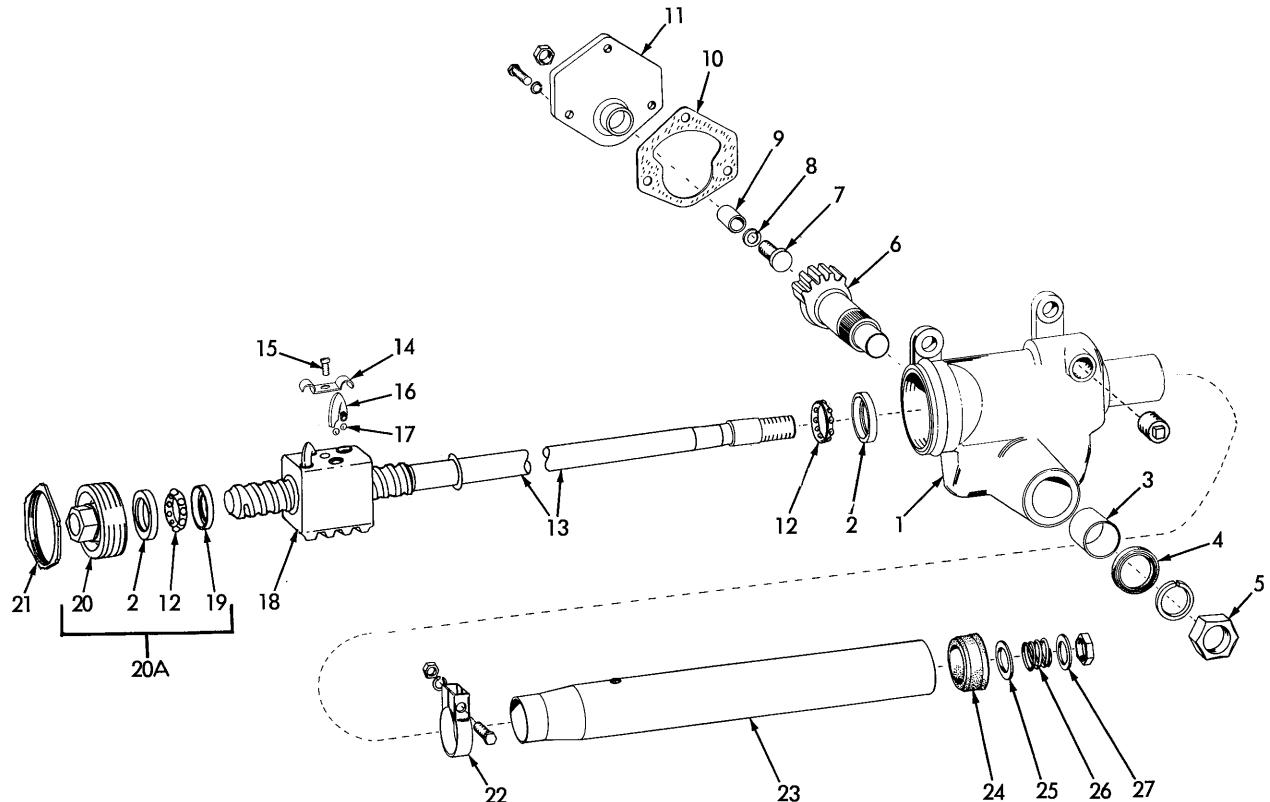
ITEM	PART NO.	QTY. * **	DESCRIPTION
14	73104114	2 2	SEAT
15	70926827	2 2	RING, seal
16	70923562	2 2	O-RING, 15/16" I. D.
17	73104109	2 2	VALVE ASSY., relief (Serviced only as an assy.)
18	{ 73104137	2 -	SPRING
	73068645	- 2	SPRING
19	-----	1 1	HOUSING (Order complete VALVE ASSY.)
20	73104122	1 1	CAP
21	73100089	1 1	RING, seal
22	73048073	1 1	SPRING
23	{ 73055234	1 -	CHECK
	73067325	- 1	CHECK
24	73070324	1 1	CAP
25	70926810	2 2	RING
26	70926800	2 2	RING
27	70923379	2 2	O-RING, 11/16" I. D.
28	73104145	2 2	PLUG
29	73104146	2 2	SPRING
30	73018397	2 2	CHECK
31	-----	1 1	PLUNGER, lock (Order complete VALVE ASSY.)
32	73104125	1 1	RETAINER
	70916269	2 -	CAPSCREW, 3/8" NC x 7/8"
	70916272	- 2	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	2 2	LOCKWASHER, 3/8"
33	73100727	1 1	WIPER
34	73070385	2 2	SEAL
35	73104144	1 1	SPRING
36	73104120	1 1	CAP
37	-----	1 1	SPOOL (Order complete VALVE ASSY.)
38	73048070	1 1	RING, back-up
39	{ 73104128	- -	SHIM (.005" thick) } Use as required
	73054871	- -	SHIM (.010" thick)
	73054872	- -	SHIM (.020" thick)
	73054873	- -	SHIM (.025" thick)
	73054874	- -	SHIM (.002" thick)
40	73104126	1 1	SPACER
41	73104127	2 2	SPACER
42	73104143	1 1	SPRING
43	73104130	1 1	SPACER
44	73104131	1 1	WASHER
45	73104136	1 1	NUT, jam, 3/4" NF
46	{ 73104129	- -	SHIM (.002" thick) } Use as required
	73054875	- -	SHIM (.010" thick)
	73054876	- -	SHIM (.005" thick)
47	73104132	1 1	COVER
	73104140	4 -	CAPSCREW , 3/8" NC x 1-1/2"
	70917467	- 4	CAPSCREW, hex. hd. 3/8" NC x 1-3/4"
	70910287	4 4	LOCKWASHER, 3/8"
48	70184550	1 1	PLUG, bleeder
49	73068644	- 2	SPACER
50	70923579	- 2	O-RING, 1-63/64" I. D.

(Revised June 1979)

MEMO

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M E M O



T-73105

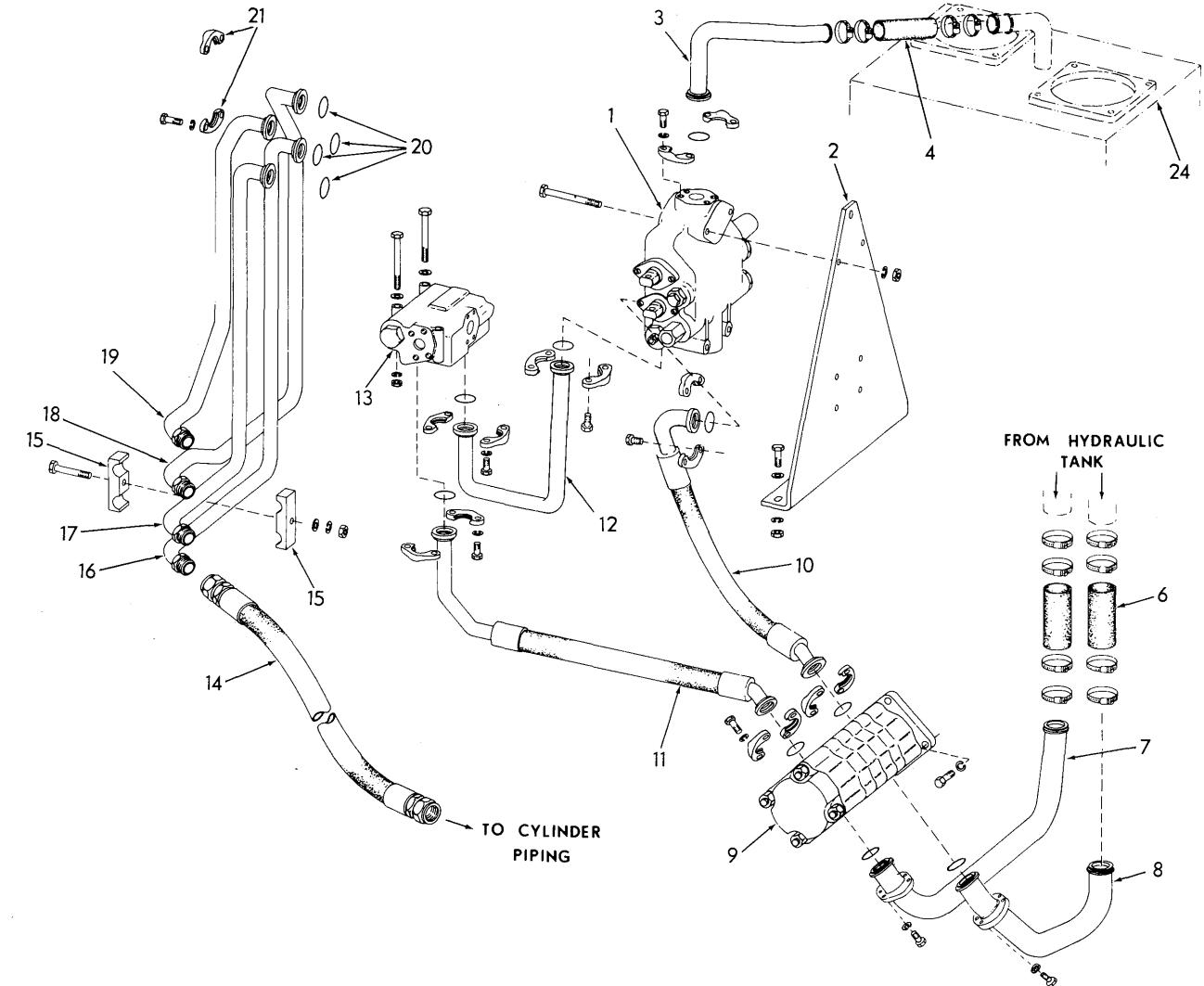
STEERING GEAR ASSEMBLY

NOTE: See page 174.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73059193	1	GEAR ASSY., stg. (Includes items 1 thru 27)
1	73048099 70905261	1	HOUSING ASSY. (Includes 1 Cup 73048096 and item 3)
2	73048096	1	PLUG, pipe, 1/2" NPT
3	73003893	1	BUSHING
4	73059179	1	SEAL
5	73044546 70905347	1	NUT LOCKWASHER, 7/8"
6	73057623	1	GEAR
7	73059196 70910876	1	ADJUSTER NUT, jam, 7/16" NF
8	{ 73044365 73003883 73003884 73003885 73003886	1	SHIM KIT (Consists of the following four shims) SHIM (.063" thick. Use as required) SHIM (.065" thick. Use as required) SHIM (.067" thick. Use as required) SHIM (.069" thick. Use as required) (Continued)

STEERING GEAR ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73059198	1	BUSHING
10	73048271	1	GASKET
11	73059197 73059200	1 3	COVER ASSY. (Includes item 9) BOLT
12	73048095	2	BEARING
13	73057624	1	SHAFT ASSY. (Includes items 14 thru 18)
14	73048278	1	CLAMP
15	73003933	1	BOLT ASSY. (Includes washer)
16	73048279	4	GUIDE
17	73006597	54	BALL
18	-----	1	NUT (Order item 13)
19	73048097	1	RETAINER
20	73048094	1	ADJUSTER
20a	73059204	1	ADJUSTER ASSY. (Includes 1 cup 73048096, 1 Bearing 73048095 and items 19 and 20)
21	73059202	1	NUT
22	73048270 73048269 70910233 70904205	1 1 1 1	CLAMP BOLT NUT, 5/16" NF LOCKWASHER, 5/16"
23	73048754	1	JACKET ASSY.
24	73048753	1	BEARING ASSY. (Serviced only as a unit)
25	73003888	1	SEAT
26	73003894	1	SPRING
27	73003891 70913177	1 1	WASHER NUT, jam, 1/2" NF



T-74149

HYDRAULIC PUMP AND VALVE PIPING

NOTE: For Special Equipment 3 spool valve FRONT PIPING see page 212.

ITEM	PART NO.	QTY.	DESCRIPTION
1	{	1	VALVE ASSY., 2-Spool (Standard Equipment)
		1	VALVE ASSY., 3-Spool (Special Equipment)
	70923909	4	CAPSCREW, 1/2" NC x 5-1/2"
	70926191	4	WASHER, plain, 9/16"
	70922304	4	NUT, 1/2" NC
2	73045864	1	BRACKET
	70916285	1	CAPSCREW, 3/8" NC x 1-1/2"
	70900817	2	WASHER, 7/16"
	70911993	2	WASHER, 7/16"
	70918308	1	NUT, 3/8" NC
	70915987	2	CAPSCREW, 1/2" NC x 1-1/2"
	70926192	2	WASHER, plain, 9/16"
	70915972	2	NUT, 1/2" NC

(Continued)

(Revised November 1977)

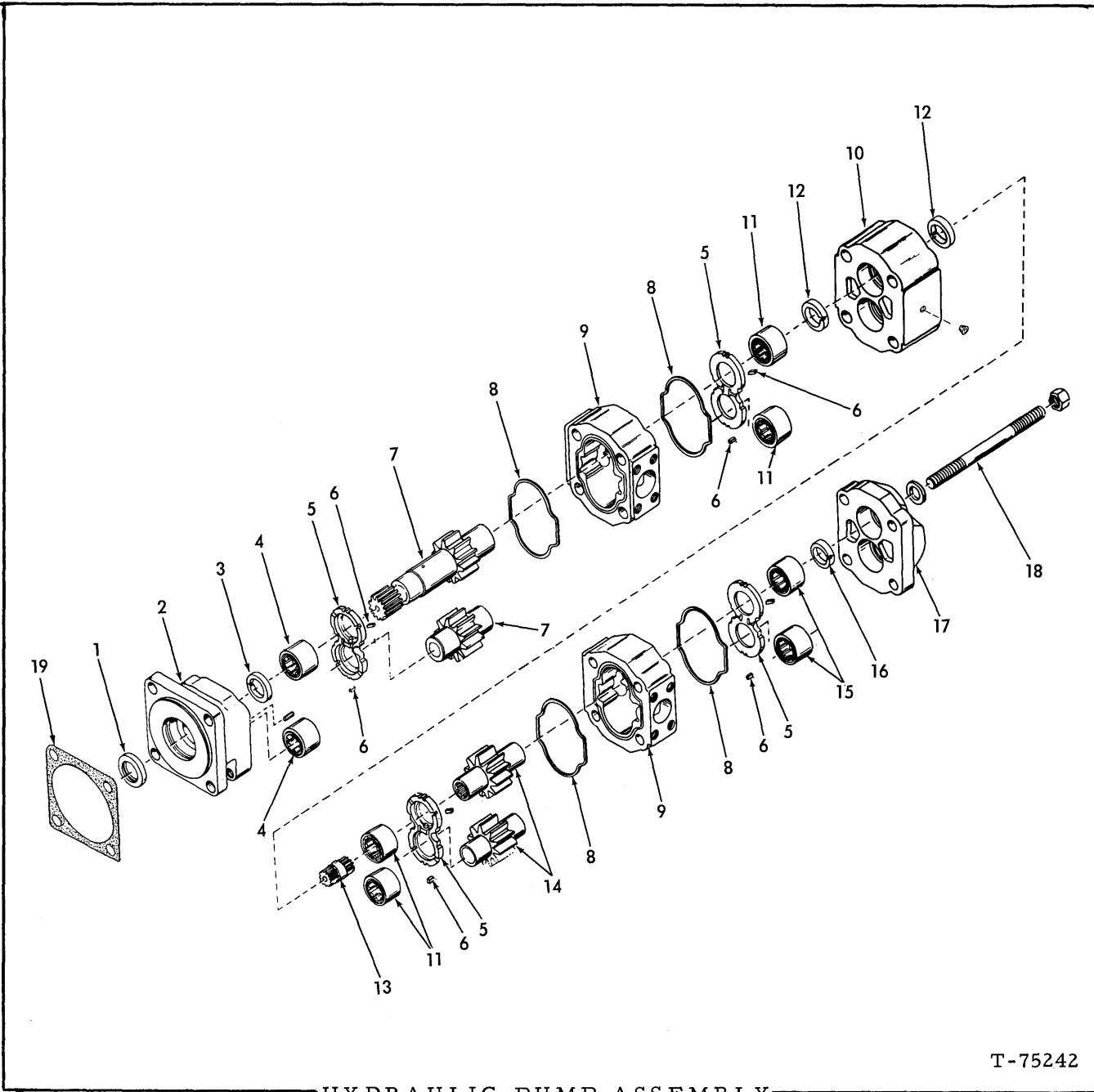
H Y D R A U L I C P U M P A N D V A L V E P I P I N G (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	73045859	1	TUBE ASSY.
	70923578	1	O-RING, 1-7/8"
	70921118	2	FLANGE
	70915987	4	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	4	LOCKWASHER, 1/2"
4	73006439	1	HOSE
	70925881	4	CLAMP, adjustable, 1-5/16" to 2-1/4"
6	73005005	2	HOSE
	70921913	8	CLAMP, adjustable, 1-13/16" to 2-3/4"
7	73050498	1	TUBE ASSY.
	70924193	1	O-RING, 1-7/8"
	73044104	1	FLANGE
	70916311	4	CAPSCREW, 1/2" NC x 1-1/4"
	70912441	4	LOCKWASHER, 1/2"
8	73050497	1	TUBE ASSY.
	70924193	1	O-RING, 1-7/8"
	73044104	1	FLANGE
	70916311	4	CAPSCREW, 1/2" NC x 1-1/4"
	70912441	4	LOCKWASHER, 1/2"
9	-----	1	PUMP ASSY., hydraulic (See page 186)
10	{ 73066442	1	HOSE ASSY., pump to 2-Spool Valve (Standard Equipment) (For first replacement order item 23)
	{ 73066441	1	HOSE ASSY., pump to 3-Spool Valve (Special Equipment) (For first replacement order item 24)
	70923664	1	O-RING, 1-1/2"
	70924192	1	O-RING, 1-1/2"
	70921117	4	FLANGE
	70916197	8	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	8	LOCKWASHER, 7/16"
11	73061283	1	HOSE ASSY. (See HOSE PARTS)
	70923664	2	O-RING
	70921117	4	FLANGE
	70916197	8	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	8	LOCKWASHER, 7/16"
12	{ 73066466	1	TUBE ASSY., demand valve to 2-spool control valve (Standard Equipment)(For first replacement order item 23)
	{ 73066465	1	TUBE ASSY., demand valve to 3-spool control valve (Special Equipment)(For first replacement order item 24)
	70923664	2	O-RING, 1-1/2"
	70921117	4	FLANGE
	70916197	8	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	8	LOCKWASHER, 7/16"
13	-----	1	VALVE ASSY., demand (See page 173)
	70919293	2	CAPSCREW, 3/8" NC x 5"
	70919801	1	CAPSCREW, 3/8" NC x 4"
	70911115	3	WASHER, plain, 3/8"
	70904206	3	LOCKWASHER, 3/8"
	70918308	3	NUT, 3/8" NC
	73047343	3	SPACER
14	73058700	4	HOSE ASSY. (See HOSE PARTS)

(Continued)

H Y D R A U L I C P U M P A N D V A L V E P I P I N G (Continued)

ITEM	PART NO	QTY.	DESCRIPTION
15	73045733	4	CLAMP
	70919015	2	CAPSCREW, 3/8" NC x 3-1/2"
	70926180	4	WASHER, plain, 3/8"
	70918308	2	LOCKNUT, 3/8" NC
	73104804	1	SPACER (use as required)
16	73104597	1	TUBE ASSY., bucket retract
17	73104596	1	TUBE ASSY., bucket dump
18	73104585	1	TUBE ASSY., boom raise
19	73104595	1	TUBE ASSY., boom lower
20	70923664	4	O-RING, 1-1/2"
21	70921117	8	FLANGE
	70916197	16	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	16	LOCKWASHER, 7/16"
22	-----	1	TANK, hydraulic (See page 215)
23	73067749	1	KIT, 2-spool valve (Includes items 10, 12 and 4 O-RING 70924192)
24	73067751	1	KIT, 3-spool valve (Includes items 10, 12; items 1 and 2 on page 212 and 6 O-RING 70924192)



T-75242

HYDRAULIC PUMP ASSEMBLY

NOTE: See page 182.

ITEM	PART NO.	QTY.	DESCRIPTION
-	73061750	1	PUMP ASSY. (Includes items 1 thru 19)
	70919048	4	CAPSCREW, 1/2" NC x 1-5/8"
	70910244	4	WASHER, plain, 1/2"
1	73044045	1	SEAL, oil
2	73044030 70669623	1	COVER ASSY. (Includes items 1, 3, 4 and 1 Plug 70669623) PLUG
3	-----	1	RING, seal (Order item 20)

(Continued)

HYDRAULIC PUMP ASSEMBLY (Continued)

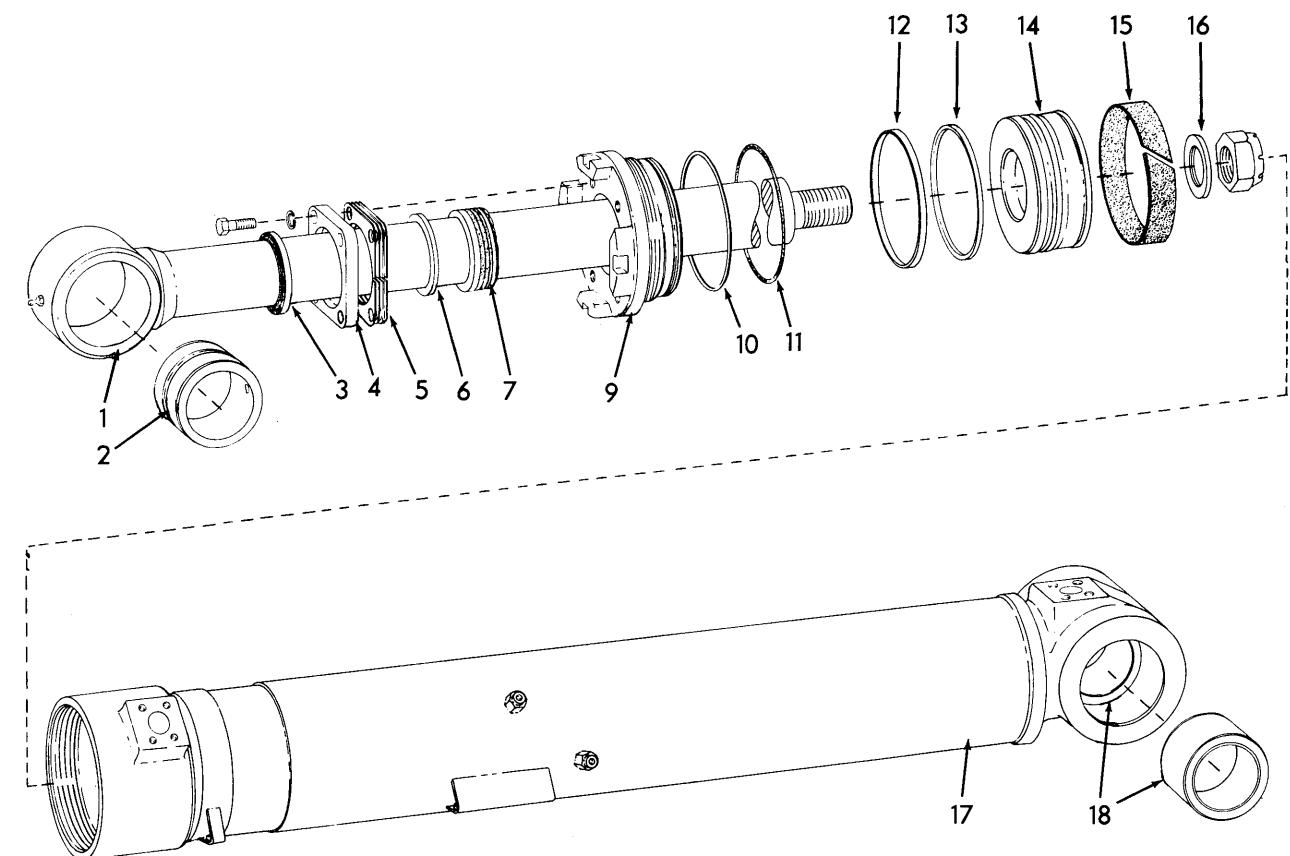
ITEM	PART NO.	QTY.	DESCRIPTION
4	73044047	2	BEARING
5	73044031	4	PLATE, wear
6	73046521	1	SEAL, 3-1/4" lg. (cut in 24 pieces)
7	73048037	1	GEAR SET (Includes drive gear and driven gear)
8	70926814	4	RING, seal
9	73048036	2	HOUSING
10	73055668 70910231	1 1	CARRIER PLUG, pipe, hex socket, 1/8" NPT
11	73044047	4	BEARING
12	-----	2	RING, seal (Order item 20)
13	73044036	1	SHAFT
14	73048039	1	GEAR SET (Includes drive gear and driven gear)
15	73044047	2	BEARING
16	-----	1	RING, seal (Order item 20)
17	70666128	1	COVER
18	73048040 70659494 70923459	4 4 4	STUD WASHER, plain NUT, 5/8" NC
19	73058299	1	GASKET
20	73053765	1	REPAIR KIT (Includes items 3, 12, 16 and instruction sheet)

HYDRAULIC PUMP ASSEMBLY (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
4	73044047	2	BEARING
5	73044031	4	PLATE, wear
6	73046521	1	SEAL, 3-1/4" lg. (cut in 24 pieces)
7	73048037	1	GEAR SET (Includes drive gear and driven gear)
8	70926814	4	RING, seal
9	73048036	2	HOUSING
10	73055668 70910231	1 1	CARRIER PLUG, pipe, hex socket, 1/8" NPT
11	73044047	4	BEARING
12	-----	2	RING, seal (Order item 20)
13	73044036	1	SHAFT
14	73048039	1	GEAR SET (Includes drive gear and driven gear)
15	73044047	2	BEARING
16	-----	1	RING, seal (Order item 20)
17	70666128	1	COVER
18	73048040 70659494 70923459	4 4 4	STUD WASHER, plain NUT, 5/8" NC
19	73058299	1	GASKET
20	73053765	1	REPAIR KIT (Includes items 3, 12, 16 and instruction sheet)

DUMP CYLINDER PIPING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
6	73045731	2	CLAMP, half
	70926577	1	CAPSCREW, 3/8" NC x 3-1/4"
	73104804	-	SPACER (use as required)
	70926180	1	WASHER, plain, hardened, 7/16" I. D.
	70918308	1	NUT, elastic stop, 3/8" NC
7	73104598	1	TUBE ASSY., retract, left
8	73045721	1	TUBE ASSY., retract, right
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	4	LOCKWASHER, 3/8"
9	73056873	1	TUBE ASSY., dump, left
10	73056874	1	TUBE ASSY., dump, right
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	4	LOCKWASHER, 3/8"
11	70923718	2	O-RING, 1-5/16" I. D.
12	{ 73048598	1	TUBE ASSY., left
	73048599	1	TUBE ASSY., right
	70923718	2	O-RING, 1-5/16" I. D.
	70916274	8	CAPSCREW, 3/8" NC x 2-1/4"
	70904206	8	LOCKWASHER, 3/8"
13	73019133	4	CLIP, tube support
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70911115	4	WASHER, plain, SAE std., 3/8"
	70904206	4	LOCKWASHER, 3/8"
14	73046254	2	PIN, head end
	73044963	2	WASHER, spacer
	70924130	2	NUT, safety, 1-3/4" NC
15	73046260	2	PIN, rod end
	73044963	2	WASHER, spacer
	70924130	2	NUT, safety, 1-3/4" NC
16	{ 73054638	1	TUBE ASSY., left
	73055810	1	TUBE ASSY., right
	70923718	2	O-RING
	70916272	8	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	8	LOCKWASHER, 3/8"



T-75645

DUMP CYLINDER ASSEMBLY

USAGE: See DUMP CYLINDER PIPING page 188

ITEM PART NO. QTY. DESCRIPTION

NOTE: Quantities indicated are for one (1) cylinder assy.

-	{ 73058097	1	CYLINDER ASSY., left (Includes items 1 thru 18)
	{ 73058098	1	CYLINDER ASSY., right (Includes items 1 thru 18)
1	73058090	1	ROD ASSY. (Includes item 2)
	73073212	1	NUT, safety, 1-3/4" NF
	70914465	1	FITTING, lube, 1/8" NPTF
2	73045092	1	BUSHING
3	73052879	1	WIPER
4	73059335	1	PLATE
	70914847	4	CAPSCREW, 3/8" NC x 1-1/2"
	70904206	4	LOCKWASHER, 3/8"

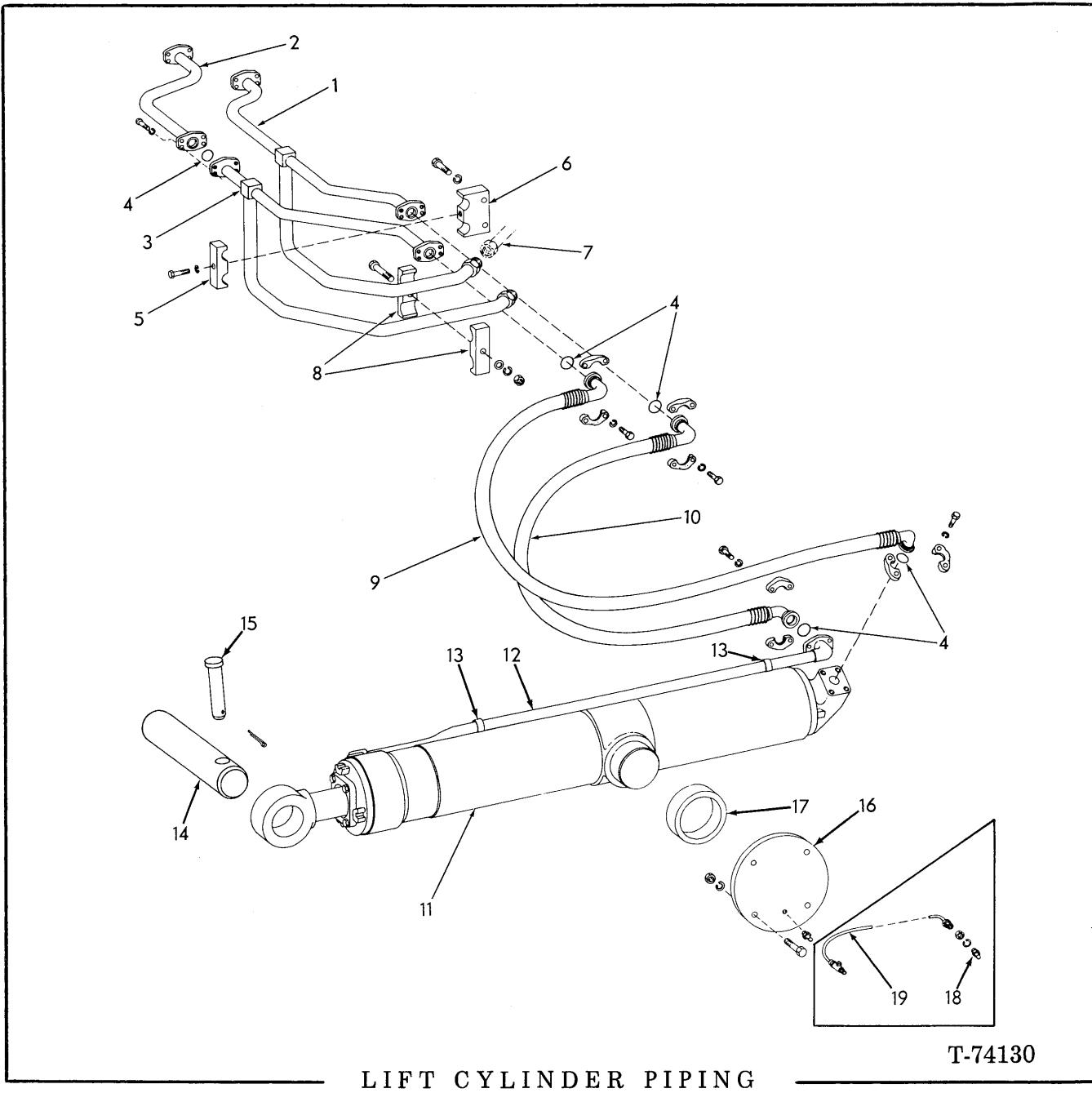
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(Revised June 1979)

D U M P C Y L I N D E R A S S E M B L Y (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73054486	4	SHIM (.0299" thick)
6	-----	1	WASHER (Not required on late models)(Early models order END PLATE 73059335)
7	73053886	1	PACKING SET
8	73053885	1	BUSHING (Not Illustrated) (Use with early units)
9	73062208	1	HEAD
10	73063369	1	BACK-UP RING
11	70931231	1	O-RING
12	73053357	1	RING, outer
13	70926865	1	RING, inner
14	73053356	1	PISTON
15	73053359	1	RING, wear
16	73053977	1	SPACER, rod
17	{ 73058095	1	TUBE ASSY., left (Includes item 18)
	73058096	1	TUBE ASSY., right (Includes item 18)
18	70914465	1	FITTING, lube, 1/8" NPTF
	73010347	2	BUSHING, tube assy.
-	73056493	1	REPAIR KIT, cylinder (Includes items 3, 5, 7, 10, 11, 12, 13 and 15)

(Revised March 1978)



T-74130

LIFT CYLINDER PIPING

NOTE: For Dump Cylinder Piping, see page 188.

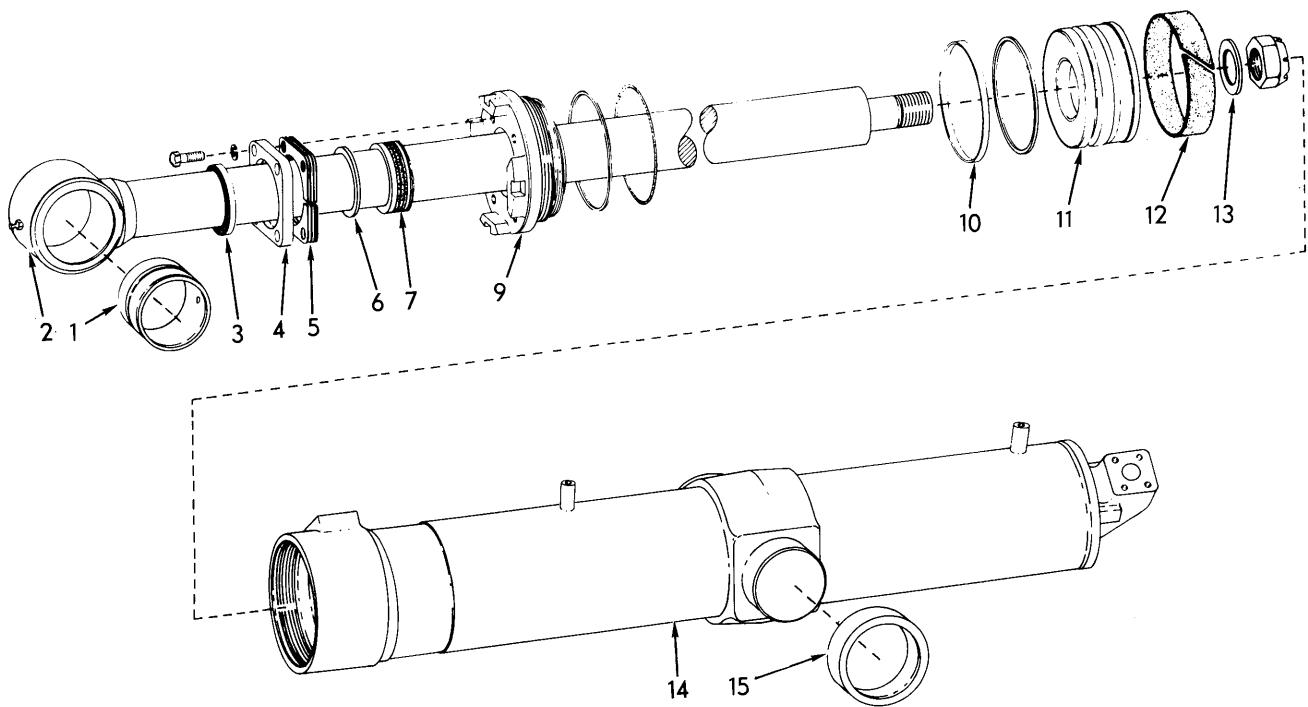
ITEM	PART NO.	QTY.	DESCRIPTION
1	73104600	1	TUBE ASSY.
2	73104814	1	TUBE ASSY.
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
3	73104584	1	TUBE ASSY.
4	70923718	9	O-RING, 1-5/16"

(Continued)

LIFT CYLINDER PIPING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73052340	2	CLAMP
	70914847	2	CAPSCREW, 3/8" NC x 1-1/2"
	70910287	2	LOCKWASHER, 3/8"
	73104804	-	SPACER (Use as required)
6	73045736	2	CLAMP
	70916273	4	CAPSCREW, 3/8" NF x 1-3/4"
	70910287	4	LOCKWASHER, 3/8"
7	-----	2	HOSE, cross-over (See page 182)
8	73045733	2	CLAMP
	70919015	1	CAPSCREW, 3/8" NC x 3-1/2"
	70926180	1	WASHER, plain, hardened, 7/16"
	73104804	-	SPACER (Use as required)
	70918308	1	LOCKNUT, 3/8" NC
9	{ 73045542	1	HOSE ASSY., lift, left (See HOSE PARTS)
	73045543	1	HOSE ASSY., lift, right (See HOSE PARTS)
	70921116	8	FLANGE, split, No. 16
	70916272	16	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	16	LOCKWASHER, 3/8"
10	73045520	2	HOSE ASSY., lower, left and right (See HOSE PARTS)(Standard Equipment - For Special Equipment multi-purpose bucket, usage, see page 228)
	70921116	8	FLANGE, split, No. 16
	70916272	16	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	16	LOCKWASHER, 3/8"
11	-----	2	CYLINDER ASSY., lift (See page 194)
12	{ 73045515	1	TUBE ASSY., left
	73045516	1	TUBE ASSY., right
	70916272	8	CAPSCREW, 3/8" NF x 1-1/4"
	70910287	8	LOCKWASHER, 3/8"
	70923718	2	O-RING, 1-5/16" I.D.
13	73053881	4	CLIP
	70916225	4	CAPSCREW, 3/8" NF x 1"
	70911115	4	WASHER, plain, 3/8"
	70677006	2	WASHER (Used between weldnut and clip)
	70910287	4	LOCKWASHER, 3/8"
14	73046284	2	PIN
15	73013568	2	PIN
	70900811	2	PIN, cotter, 3/16" x 1-1/2"
16	73056870	4	CAGE ASSY., lift cylinder (Includes item 17)
	70916422	16	CAPSCREW, 1/2" NF x 2-3/4"
	70912441	16	LOCKWASHER, 1/2"
	70919423	16	NUT, 1/2" NF
17	73100062	4	BUSHING
18	70914465	2	FITTING, lube, str., 1/8" NPT (outer trunnion)
	73032350	2	TUBE ASSY., lube, inner trunnion (Used prior to unit no. 03504)
	70910345	2	NUT, jam, 5/8" NF
	70912942	2	LOCKWASHER, 5/8"
	70914465	2	FITTING, lube, str., 1/8" NPT
19	{ 73066603	2	HOSE ASSY. (to hanger bearing and R. H. trunnion bearing cap) } Effective with unit no.
	73066604	1	HOSE ASSY. (to L.H. trunnion bearing cage) } 03504
	70933010	3	LOCKNUT, 1/8" NPSM
	70912808	3	FITTING, lube, 1/4" taper thd.

(Revised November 1977)



T-75646

LIFT CYLINDER ASSEMBLY PARTS

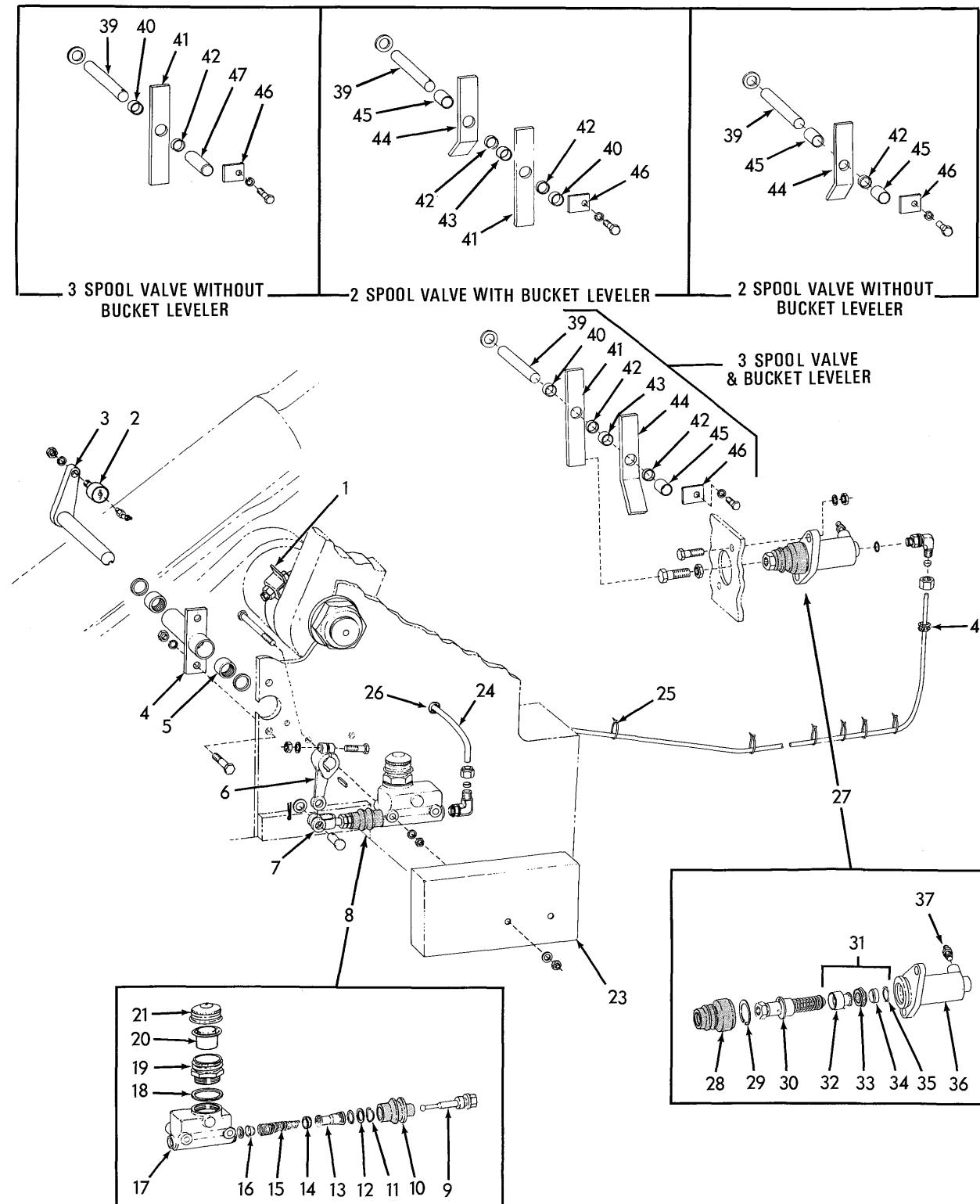
ITEM	PART NO.	QTY.	DESCRIPTION
NOTE: Quantities indicated are for one (1) cylinder only.			
-	{ 73064301	1	CYLINDER ASSY., left (Includes items 1 thru 15)
-	{ 73064302	1	CYLINDER ASSY., right (Includes items 1 thru 15)
1	73045495	1	BUSHING
2	73055789 70926392 70914465	1 1 2	ROD ASSY. (Includes item 1)(Replaces 73064254) NUT, safety, 2" NF FITTING, lube, 1/8" NPTF
3	73052942	1	WIPER, rod
4	73059354 70915987 70904208	1 4 4	PLATE, end CAPSCREW, 1/2" NC x 1-1/2" LOCKWASHER, 1/2"
5	73054488	4	SHIM, adjusting (.0299" thick)
6	-----	1	WASHER (Not required, order 1 73059354 PLATE)
7	73054073	1	PACKING SET
8	73054072	1	BUSHING, rod packing (Not Illustrated) (Use with early units)

(Continued)

(Revised June 1979)

LIFT CYLINDER ASSEMBLY PARTS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	73062202	1	HEAD, cylinder
	73063370	1	RING, back-up
	70925767	1	O-RING, sealing
10	73053433	1	RING, outer
11	73053418	1	PISTON
	70926840	1	RING, inner, piston
12	73053434	1	RING, wear
13	73054108	1	SPACER, rod
14	{ 73064299	1	TUBE ASSY., left (Includes item 15)
	73064300	1	TUBE ASSY., right (Includes item 15)
15	73045463	2	BUSHING, trunnion
-	73056488	1	REPAIR KIT, cylinder (Consists of 1 RING 70926840, 1 RING 73063370, 1 O-RING 70925767, items 3, 5, 7, 10 and 12)



T - 76658

AUTOMATIC BOOM KICK-OUT

AUTOMATIC BOOM KICK-OUT
(Hydraulic)

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058894	1	CLAMP ASSY., (Includes capscrew)
2	70684010	1	CAM
	70914678	1	LOCKWASHER, 7/16"
	70910986	1	NUT, 7/16" NF
	70917889	1	FITTING, lube, 65°, 3/16" drive type
3	73058902	1	LEVER
4	73058935	1	BRACKET ASSY. (Includes item 5)
	70914847	2	CAPSCREW, 3/8" NC x 1-1/2"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
5	70929241	2	BEARING
6	73058897	1	LEVER
	70925225	1	KEY, flat, 1/8" x 3/16" x 61/64"
	70914847	1	CAPSCREW, 3/8" NC x 1-1/2"
	70910287	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
7	73058896	1	YOKE
	70910324	1	NUT, 3/8" NC
	70917648	1	PIN, connecting, lever
	70900806	1	PIN, cotter, 1/8" x 1"
8	73058934	1	CYLINDER ASSY. (Includes items 9 thru 21)
	70916275	2	CAPSCREW, 3/8" NC x 3-3/4"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
9	73059079	1	ROD
10	73058979	1	BOOT
11	73058978	1	LOCKWIRE
12	-----	1	PLATE (Order item 22)
13	-----	1	PISTON ASSY. (Order item 22) (Includes O-RING indented below)
	70929194	1	O-RING
14	73058975	1	CUP
15	73058974	1	SPRING ASSY.
16	-----	1	VALVE ASSY. (Order item 22)
17	-----	1	HOUSING (Order complete Assy.)
18	73058981	1	GASKET
19	73058982	1	ADAPTER
20	73058983	1	DIAPHRAGM

(Continued)

(Revised June 1979)

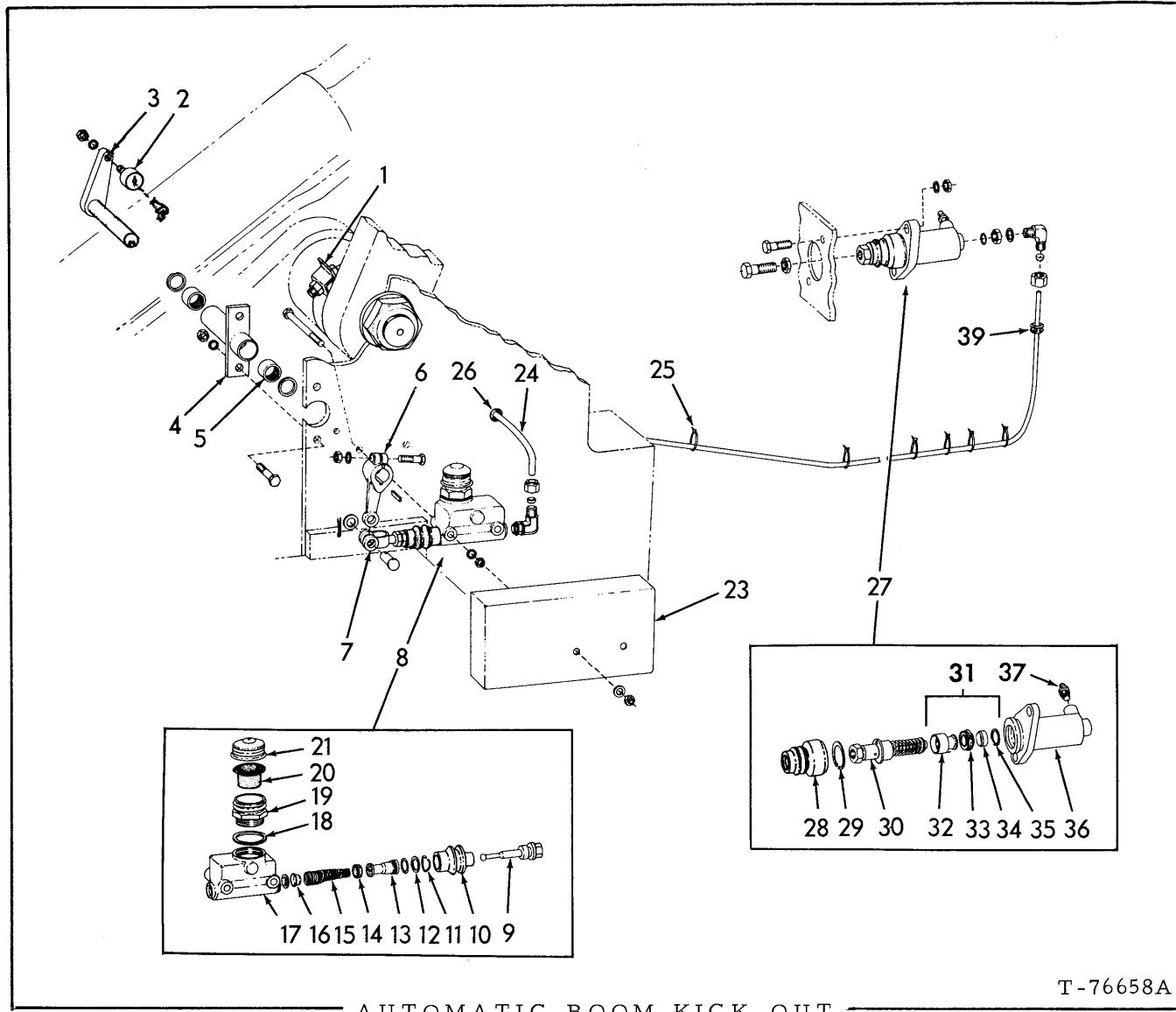
AUTOMATIC BOOM KICK-OUT (Continued)
(Hydraulic)

ITEM	PART NO.	QTY.	DESCRIPTION
21	73058984	1	CAP
22	73058985	1	REPAIR KIT (Consists of items 10 thru 14 and 16)
23	73058931	1	COVER
	70911115	2	WASHER, plain, SAE std., 3/8"
	70910324	2	NUT, 3/8" NF
24	-----	-	TUBE, hydraulic line (Order 108" of item 49)
	70928625	2	ELBOW ASSY., compression type (Includes nut, sleeve and o-ring indented below)
	70930350	2	SLEEVE, 1/4"
	70930351	2	NUT, 1/4"
	70921883	2	O-RING, 11/32" I.D.
25	70925094	6	CLIP
26	70912765	1	GROMMET
27	73057432	1	CYLINDER ASSY. (Includes items 28 thru 37)
	70916272	2	CAPSCREW, 3/8" NC x 1-1/4" } Original equipment (Order
	70910287	2	LOCKWASHER, 3/8" service replacement
	70910324	2	NUT, 3/8" NC }
	70913105	1	CAPSCREW, 1/2" NF x 1-1/2"
	70913177	1	NUT, 1/2" NF
	70927218	2	CAPSCREW, 3/8" NC x 2-3/4" } Service replacement
	70911115	4	WASHER for items above.
	70619260	2	SPRING (Not illustrated)
	70918308	2	NUT, lock, 3/8" NC }
28	70067487	1	□BOOT
29	70927694	1	□RING
30	73058960	1	ROD ASSY. (Serviced only as a unit)
31	73058959	1	PISTON ASSY. (Includes items 32 thru 35)
32	-----	1	PISTON (Order item 31)
33	73058962	1	□CUP, primary
34	73058963	1	□RETAINER
35	70927783	1	□RING
36	-----	1	HOUSING (Order item 27)
37	70638413	1	SCREW, bleeder
38	73058961	1	REPAIR KIT (Consists of items 28, 29, 33, 34, 35 and lockwire) (Lockwire not required for this application)
39	73057869	1	SHAFT
	70910255	1	WASHER, plain, 3/4"
40	73057188	1	SPACER, 11/16" long
41	73057875	1	LEVER ASSY. (Includes one item 42)
42	73057872	2	BUSHING
43	73057197	1	SPACER, 3/4" long
44	73057876	1	LEVER ASSY. (Includes one item 42)
45	73057198	1	SPACER, 1-5/8" long
46	73057868	1	TAB
	70916284	1	CAPSCREW, 1/4" NC x 1/2"
	70904204	1	LOCKWASHER, 1/4"
47	73058106	1	SPACER, 2-15/16" long
48	-----	-	CHANNEL, 7" long (Refer to item 50)
49	73059021	-	TUBE (100' length - use as required)
50	73048123	-	CHANNEL (25' length - use as required)

(Revised June 1979)

MEMO

(Revised June 1979)



T-76658A

A U T O M A T I C B O O M K I C K - O U T

(Single Lever Control)

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058894	1	CLAMP ASSY. (Includes capscrew)
2	70684010 70904207 70911042 70917889	1 1 1 1	CAM LOCKWASHER, 7/16" NUT, 7/16" NF FITTING, lube, 65°, 3/16" drive type
3	73058902	1	LEVER
4	73058935 70914847 70904206 70910324	1 2 2 2	BRACKET ASSY. (Includes item 5) CAPSCREW, 3/8" NC x 1-1/2" LOCKWASHER, 3/8" NUT, 3/8" NC

(Continued)

AUTOMATIC BOOM KICK-OUT (Continued)
(Single Lever Control)

ITEM	PART NO.	QTY.	DESCRIPTION
5	70929241	2	BEARING
6	73058897	1	LEVER
	70925225	1	KEY, flat, 1/8" x 3/16" x 61/64"
	70914847	1	CAPSCREW, 3/8" NC x 1-1/2"
	70904206	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
7	73058896	1	YODE
	70910324	1	NUT, 3/8" NC
	70917648	1	PIN, connecting, lever
	70900806	1	PIN, cotter, 1/8" x 1"
8	73058934	1	CYLINDER ASSY., master (Includes items 9 thru 21)
	70916275	2	CAPSCREW, 3/8" NC x 3-3/4"
	70904206	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
9	73059079	1	ROD
10	73058979	1	<input type="checkbox"/> BOOT
11	73058978	1	<input type="checkbox"/> LOCKWIRE
12	-----	1	<input type="checkbox"/> PLATE (Order item 22)
13	-----	1	<input type="checkbox"/> PISTON ASSY. (Includes 1 O-RING 70929194) (Order item 22)
	70929194	1	O-RING
14	73058975	1	<input type="checkbox"/> CUP
15	73058974	1	SPRING ASSY.
16	-----	1	<input type="checkbox"/> VALVE ASSY. (Order item 22)
17	-----	1	HOUSING (Order item 8)
18	73058981	1	GASKET
19	73058982	1	ADAPTER
20	73058983	1	DIAPHRAGM
21	73058984	1	CAP
22	73058985	1	REPAIR KIT (Consists of items 10 thru 14 and 16)
23	73058931	1	COVER
	70911115	2	WASHER, plain, SAE std., 3/8"
	70910324	2	NUT, 3/8" NC
24	-----	-	TUBE (Order 108" of part no. 73059021)
	70928625	2	ELBOW ASSY., compression type (Includes nut, sleeve and o-ring indented below)
	70930350	2	SLEEVE, 1/4"
	70930351	2	NUT, 1/4" NF
	70921883	2	O-RING, 11/32" I. D.
25	70925094	6	CLIP

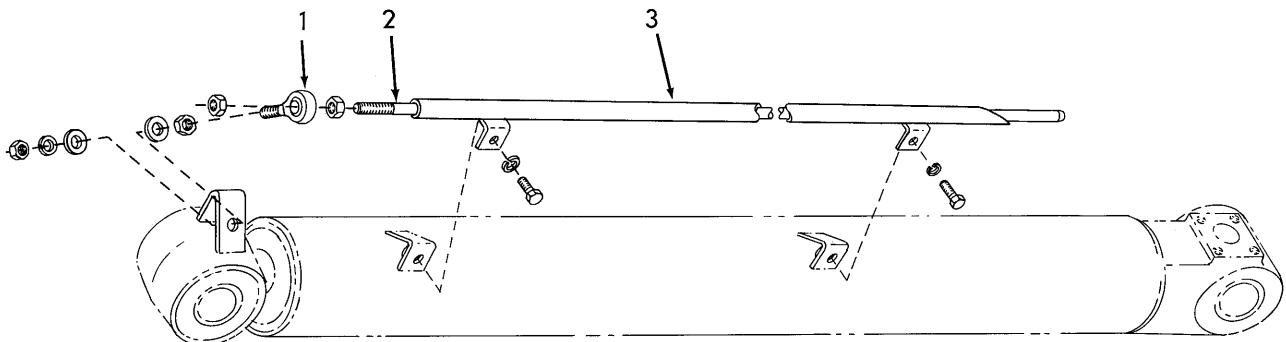
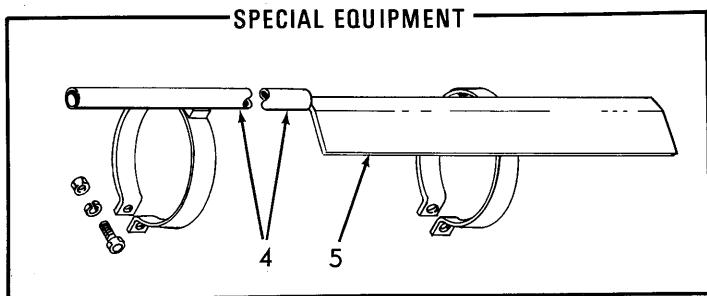
(Continued)

(Revised June 1979)

AUTOMATIC BOOM KICK-OUT (Continued)
(Single Lever Control)

ITEM	PART NO.	QTY.	DESCRIPTION
26	70912765	1	GROMMET
27	73057432	1	CYLINDER ASSY. (Includes items 28 thru 37)
	70916272	2	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
	70913105	1	CAPSCREW, 1/2" NF x 1-1/2"
	70913177	1	NUT, 1/2" NF
	70927218	2	CAPSCREW, 3/8" NC x 2-3/4"
	70911115	4	WASHER
	70619260	2	SPRING
	70918308	2	NUT, lock, 3/8" NC
28	70067487	1	<input type="checkbox"/> BOOT
29	70927694	1	<input type="checkbox"/> RING
30	73058960	1	ROD ASSY. (Serviced only as a unit)
31	73058959	1	PISTON ASSY. (Includes items 32 thru 35)
32	-----	1	PISTON (Order item 31)
33	73058962	1	<input type="checkbox"/> CUP, primary
34	73058963	1	<input type="checkbox"/> RETAINER
35	70927783	1	<input type="checkbox"/> RING
36	-----	1	HOUSING (Order item 27)
37	70638413	1	SCREW, bleeder
38	73058961	1	REPAIR KIT (Consists of items 28, 29, 33, 34, 35 and lockwire) (Lockwire not required for this application)
39	-----	-	CHANNEL, 7" long (Refer to item 41)
40	73059021	-	TUBE (100' length - use as required)
41	73048123	-	CHANNEL (25' length - use as required)

(Revised June 1979)



T-75694

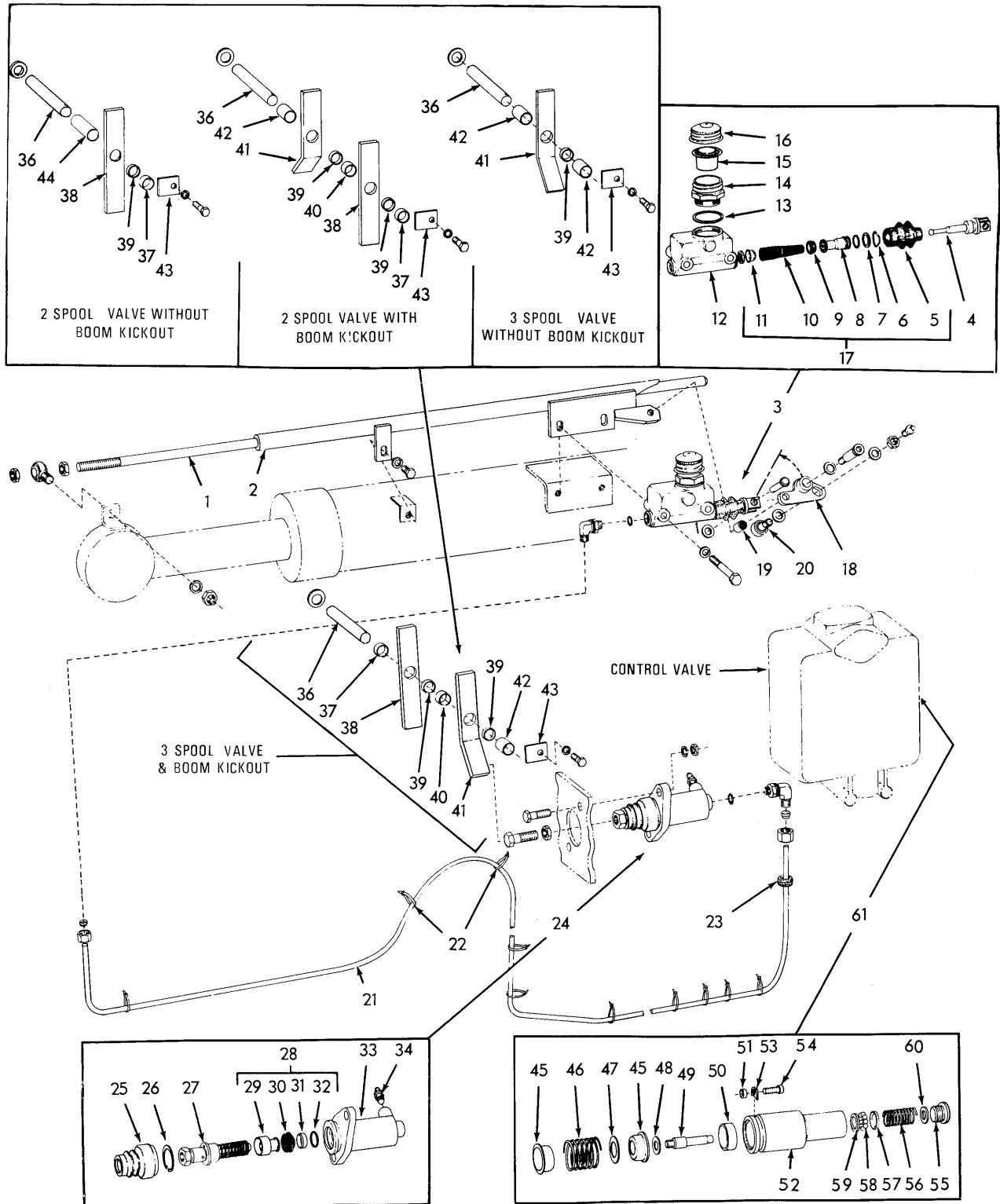
BUCKET LEVEL INDICATOR

ITEM PART NO. QTY. DESCRIPTION

1	73045248 70904208 70910244 70910195	1 1 2 2	BEARING LOCKWASHER, 1/2" WASHER, plain, 1/2" NUT, 1/2" NF
2	73057583 70910325	1 2	ROD, bucket, level indicator NUT, 1/2" NC
3	73057966 70916271 70904206	1 2 2	PIPE ASSY., bucket position CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8"

NOTE: The following items Special Equipment for use with Multi-Purpose Bucket

4	70664550 70070960 70904206 70911026	1 2 2 2	TUBE ASSY., position indicator (Includes hardware indented below) CAPSCREW, 3/8" NC x 1-1/2" LOCKWASHER, 3/8" NUT, 3/8" NC
5	-----	1	TRANSFER, position indicator (See PAINTING AND MARKING)



T-76654

AUTOMATIC BUCKET LEVELER

A U T O M A T I C B U C K E T L E V E L E R

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058457	1	ROD
	73045248	1	BEARING
	70912441	1	LOCKWASHER, 1/2"
	70910195	2	NUT, 1/2" NF
	70910325	2	NUT, 1/2" NC
	70910244	2	WASHER, plain, 1/2"
2	73057523	1	TUBE ASSY.
	70915408	1	CAPSCREW, 3/8" NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
3	73057431	1	CYLINDER ASSY., master (Includes items 4 thru 16)
	70920275	2	CAPSCREW, 3/8" NC x 3"
	70910287	2	LOCKWASHER, 3/8"
4	73058980	1	ROD
5	73058979	1	* BOOT
6	73058978	1	* LOCKWIRE
7	-----	1	* PLATE
8	-----	1	* PISTON ASSY.
	70929194	1	* O-RING
9	73058975	1	* CUP
10	73058974	1	SPRING ASSY.
11	-----	1	* VALVE ASSY. (Order item 17)
12	-----	1	HOUSING, master cylinder (Order item 3)
13	73058981	1	GASKET
14	73058982	1	ADAPTER
15	73058983	1	DIAPHRAGM
16	73058984	1	CAP
17	73058985	1	REPAIR KIT, master cylinder
18	73057547	1	BELLCRANK ASSY. (Includes items 19 and 20)
	73059213	1	CAPSCREW, shoulder, 1/4" hex socket
	70910244	1	WASHER, plain, 1/2"
19	70928434	1	BEARING
20	70684010	1	FOLLOWER
	70912298	3	WASHER, plain, 7/16"
	70911042	1	NUT, 7/16" NF
	70916584	1	PIN, clevis, 5/16" x 1-1/4"
	70900806	1	PIN, cotter, 1/8" x 1"
	70917200	1	FITTING, lube 3/16" drive type
21	73059021	-	TUBE (100' length - use as required)
	70928625	2	ELBOW ASSY., (Includes NUT, SLEEVE and O-RING indented below)
	70930350	2	SLEEVE, 1/4"
	70930351	2	NUT, 1/4" NF
	70921883	2	O-RING, 11/32" I. D.
22	70925094	10	TIE
23	73048123	-	CHANNEL (25' length - use as required)

* included with item 17

(Continued)

AUTOMATIC BUCKET LEVELER (Continued)

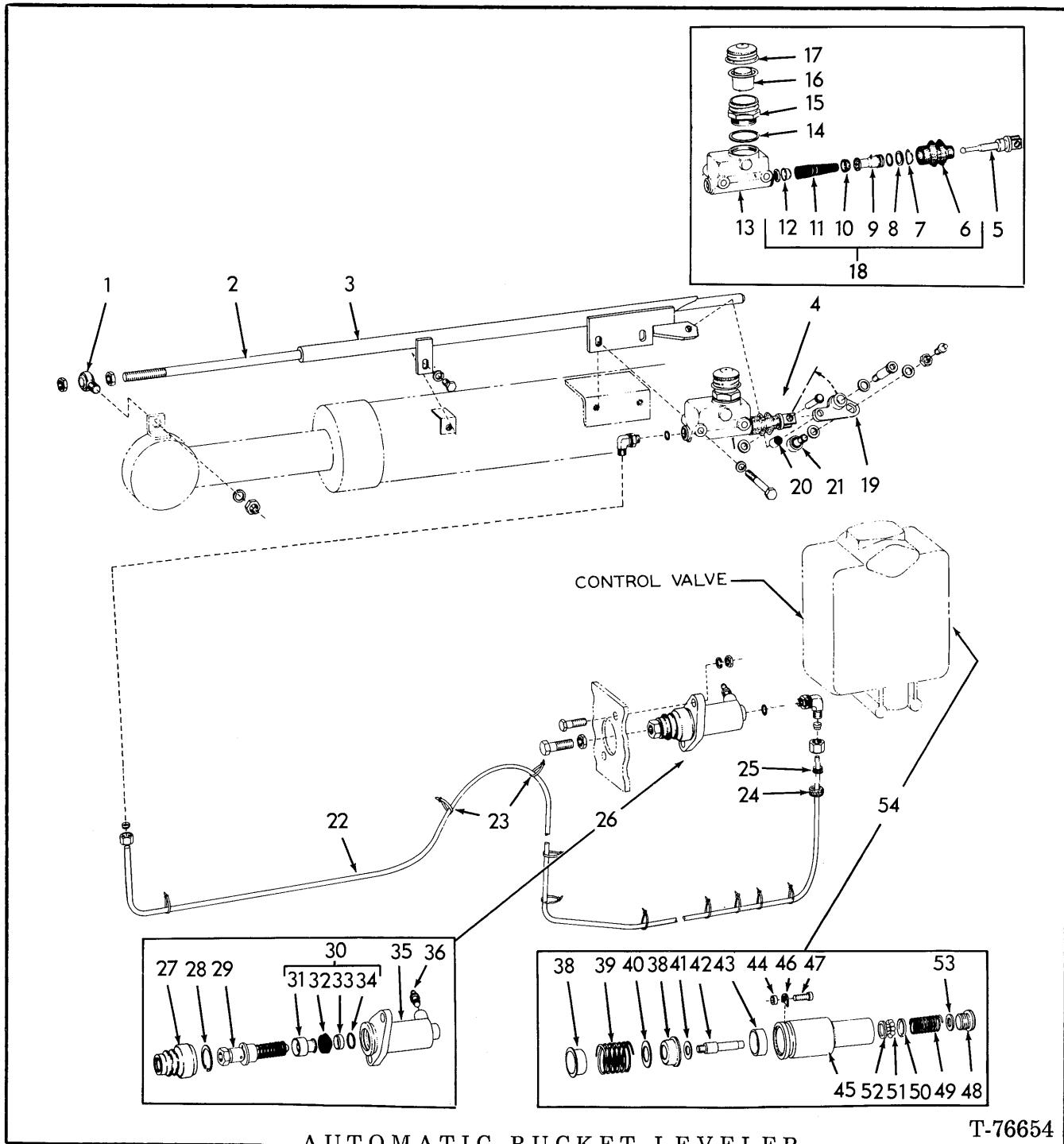
ITEM	PART NO.	QTY.	DESCRIPTION		
24	73057432	1	CYLINDER ASSY., slave (Includes items 25 thru 34)		
	70916272	2	CAPSCREW, 3/8" NC x 1-1/4"	Original equipment (Order service replacement parts below)	
	70904206	2	LOCKWASHER, 3/8"		
	70910324	2	NUT, 3/8" NC		
	70913105	1	CAPSCREW, 1/2" NF x 1-1/2"		
	70913177	1	NUT, 1/2" NF		
	70927218	2	CAPSCREW, 3/8" NC x 2-3/4"		Service replacement for items above. (Not illustrated)
	70911115	4	WASHER		
	70619260	2	SPRING		
	70918308	2	NUT, lock, 3/8" NC		
25	70067487	1	†BOOT		
26	70927694	1	†RING		
27	73058960	1	ROD ASSY.		
28	73058959	1	PISTON ASSY., (Includes items 29 thru 32)		
29	-----	1	PISTON (Order item 28)		
30	73058962	1	†CUP		
31	73058963	1	†RETAINER		
32	70927783	1	†RING		
33	-----	1	HOUSING (Order item 24)		
34	70638413	1	SCREW		
35	73058961	1	REPAIR KIT, slave cylinder		
36	73057869	1	SHAFT		
	70910255	1	WASHER, plain, 3/4"		
37	73057188	1	SPACER, 11/16" long		
38	73057875	1	LEVER ASSY. (Includes one item 39)		
39	73057872	2	BUSHING		
40	73057197	1	SPACER, 3/4" long		
41	73057876	1	LEVER ASSY. (Includes qty. 1 item 39)		
42	73057198	2	SPACER, 1-5/8" long		
43	73057868	1	TAB		
	70916284	1	CAPSCREW, 1/4" NC x 1/2"		
	70904204	1	LOCKWASHER, 1/4"		
44	73058106	1	SPACER, 2-15/16" long		
45	-----	2	RETAINER		
46	-----	1	SPRING	See page 216	
47	-----	1	SPACER		
48	-----	1	WASHER		
49	73068882	1	STUD		
50	73059028	1	SPACER		
51	73058497	2	SPACER		
52	73058492	1	CAP		
53	73058498	2	CLAMP		
54	73058499	2	CAPSCREW		
55	-----	1	PLUG (First type)		
	73069094	1	PLUG (for initial replacement also order item 60)		
56	73058495	1	SPRING		
57	73051812	1	CAM		
58	73051813	8	BALL		
59	73063558	1	WASHER		
60	73069093	1	WASHER		
61	73058307	1	DETENT ASSY., bucket spool (Includes items 45 thru 60)		

†Included with item 35

(Revised June 1979)

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MEMO



A U T O M A T I C B U C K E T L E V E L E R
(Single Lever Control)

T-76654

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

1	73045248 70912441 70910244 70910195	1 1 2 2	BEARING LOCKWASHER, 1/2" WASHER, plain, 1/2" NUT, 1/2" NF
---	--	------------------	--

(Continued)

A U T O M A T I C B U C K E T L E V E L E R (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
2	73058457	1	ROD
	70910325	2	NUT, 1/2" NC
3	73057523	1	TUBE ASSY.
	70915408	1	CAPSCREW, 3/8" NC x 3/4"
	70910287	1	LOCKWASHER, 3/8"
4	73057431	1	CYLINDER ASSY., master (Includes items 5 thru 17)
	70920275	2	CAPSCREW, 3/8" NC x 3"
	70910287	2	LOCKWASHER, 3/8"
5	73058980	1	ROD
6	73058979	1	* BOOT
7	73058978	1	* LOCKWIRE
8	-----	1	* PLATE
9	-----	1	* PISTON ASSY.
	70929194	1	* O-RING
10	73058975	1	* CUP
11	73058974	1	SPRING ASSY.
12	-----	1	* VALVE ASSY. (Order item 18)
13	-----	1	HOUSING, master cylinder (Order item 4)
14	73058981	1	GASKET
15	73058982	1	ADAPTER
16	73058983	1	DIAPHRAGM
17	73058984	1	CAP
18	73058985	1	REPAIR KIT, master cylinder
19	73057547	1	BELLCRANK ASSY. (Includes item 20 and 21)
	73059213	1	CAPSCREW, shoulder, 1/4" hex socket
	70910244	1	WASHER, plain, 1/2"
20	70928434	1	BEARING
21	70684010	1	FOLLOWER
	70912298	3	WASHER, plain, 7/16"
	70911042	1	NUT, 7/16" NF
	70916584	1	PIN, clevis, 5/16" x 1-1/4"
	70900806	1	PIN, cotter, 1/8" x 1"
	70917200	1	FITTING, lube 3/16" drive type
22	73059021	-	TUBE (100' length - use as required)
	70928625	2	ELBOW ASSY. (Includes NUT, SLEEVE and O-RING indented below)
	70930350	2	SLEEVE, 1/4"
	70930351	2	NUT, 1/4" NF
	70921883	2	O-RING, 11/32" I. D.
23	70925094	10	TIE
24	73048123	-	CHANNEL (25' length - use as required)
25	70921230	1	GROMMET
26	73057432	1	CYLINDER ASSY., slave (includes items 27 thru 36)
	70916272	2	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
	70913105	1	CAPSCREW, 1/2" NF x 1-1/2"
	70913177	1	NUT, 1/2" NF

* included with item 18

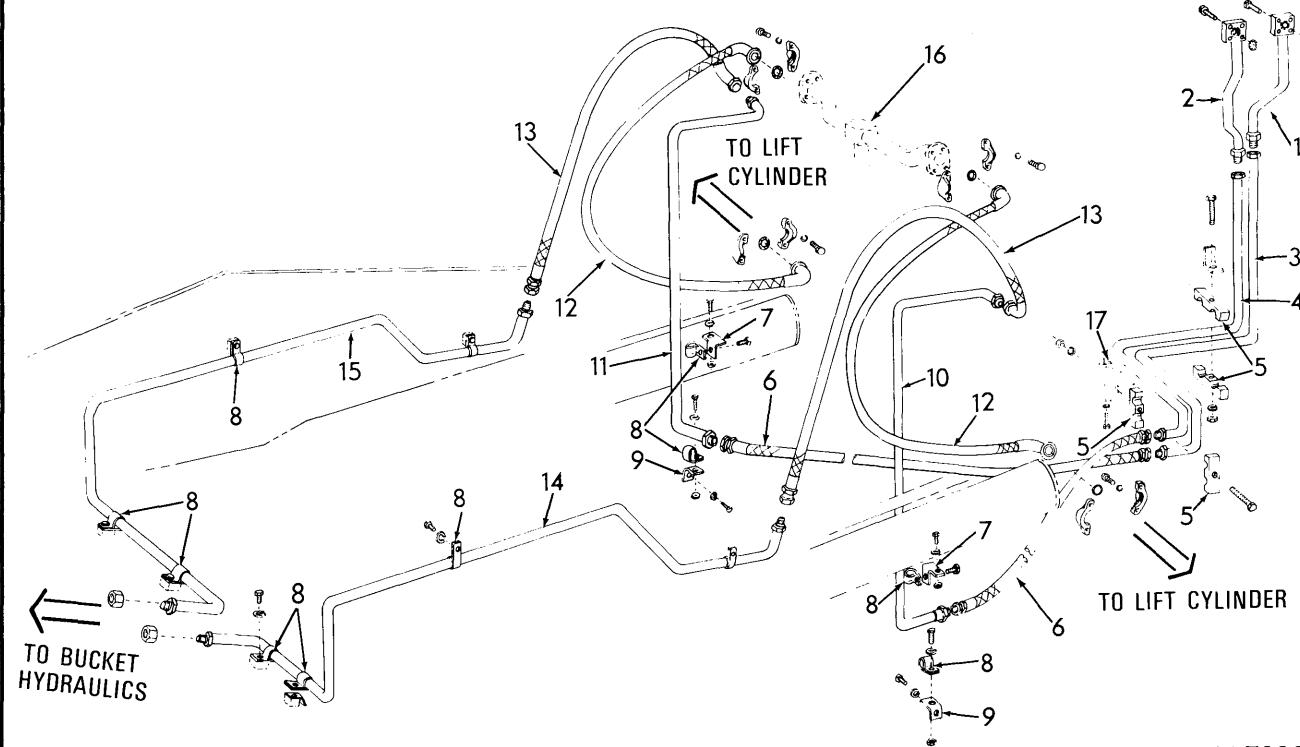
(Continued)

A U T O M A T I C B U C K E T L E V E L E R (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
27	70067487	1	† BOOT
28	70927694	1	† RING
29	73058960	1	ROD ASSY. (Serviced only as a unit)
30	73058959	1	PISTON ASSY., (Includes items 31 thru 34)
31	-----	1	PISTON (Order item 30)
32	73058962	1	† CUP
33	73058963	1	† RETAINER
34	70927783	1	† RING
35	-----	1	HOUSING (Order item 26)
36	70638413	1	SCREW
37	73058961	1	REPAIR KIT, slave cylinder
38	-----	2	RETAINER
39	-----	1	SPRING } See page 216
40	-----	1	SPACER }
41	-----	1	WASHER
42	73068882	1	STUD
43	73059028	1	SPACER
44	73058497	2	SPACER
45	73058492	1	CAP
46	73058498	2	CLAMP
47	73058499	2	CAPSCREW
48	{ 73069094	1	PLUG (First type)
	73058495	1	PLUG (for initial replacement also order item 53)
49	73058495	1	SPRING
50	73051812	1	CAM
51	73051813	8	BALL
52	73063558	1	WASHER
53	73069093	1	WASHER
54	73058307	1	DETENT KIT, bucket spool (Includes items 38 thru 53)

† included with item 37

MEMO



T-73992

F R O N T P I P I N G

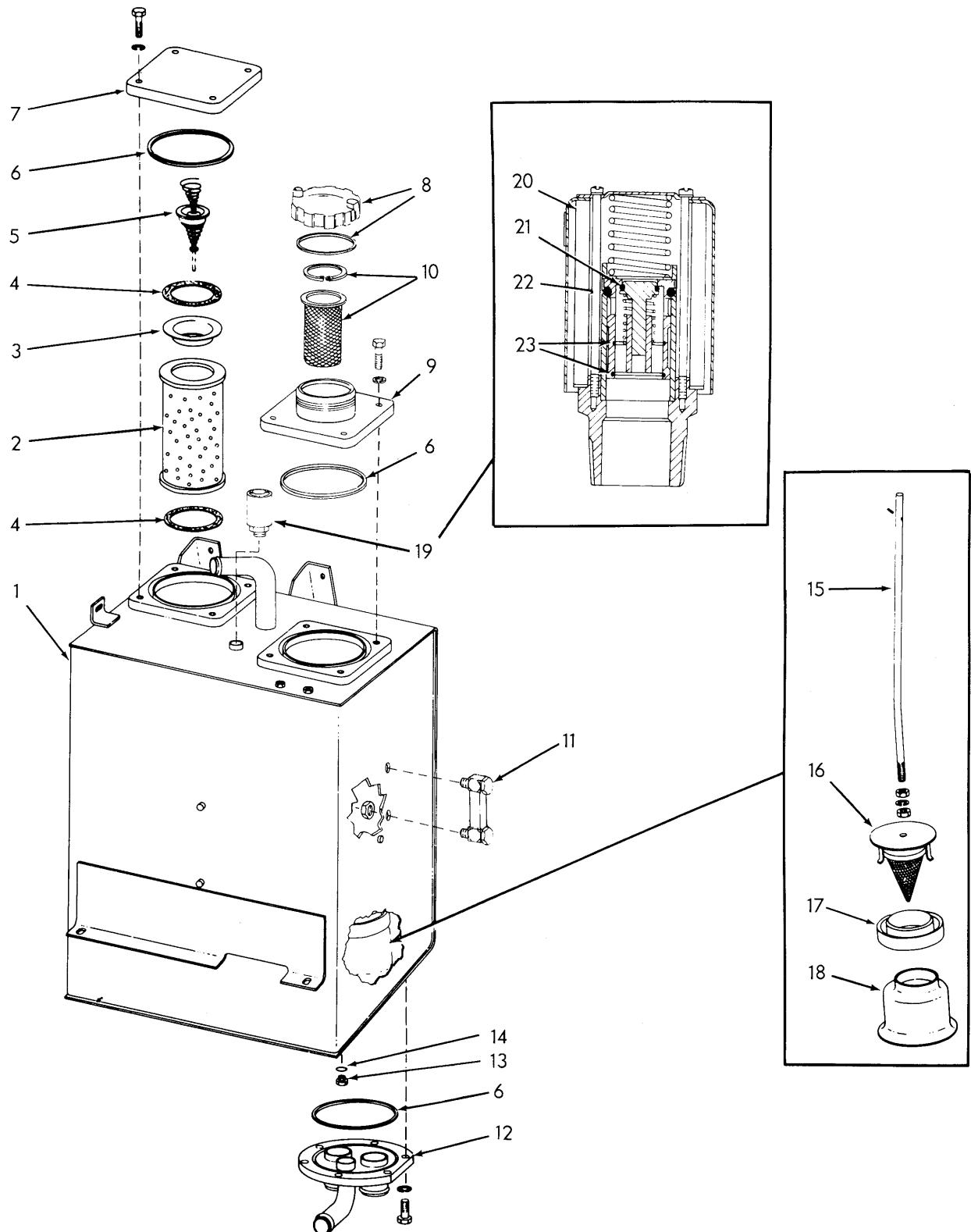
USAGE: Special Equipment — for use with Multipurpose Bucket. Also see page 182.

ITEM	PART NO	QTY.	DESCRIPTION
1	73066471	1	TUBE ASSY. (For first replacement order item 18)
	70923664	1	O-RING
	70924180	4	CAPSCREW, 7/16" NC x 2"
2	73066470	1	TUBE ASSY. (For first replacement order item 18)
	70923664	1	O-RING
	70924180	4	CAPSCREW, 7/16" NC x 2"
3	73048125	1	TUBE ASSY.
4	73048121	1	TUBE ASSY.
5	73045733	4	CLAMP
	70919015	2	CAPSCREW, 3/8" NC x 3-1/2"
	70911115	-	WASHER, plain, 3/8" (use as required)
	70910287	2	LOCKWASHER, 3/8"
	70918308	2	NUT, 3/8" NC
6	73050092	2	HOSE ASSY. (Crimped type)(See page 6)
7	{ 73050101	1	BRACKET, left
	{ 73050102	1	BRACKET, right
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70911115	-	WASHER, plain, 3/8" (use as required)
	70910287	2	LOCKWASHER, 3/8"

(Continued)

F R O N T P I P I N G (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	73019133	12	CLIP
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70915408	8	CAPSCREW, 3/8" NC x 3/4"
	70911115	-	WASHER, plain, 3/8" (use as required)
	70910287	12	LOCKWASHER, 3/8"
	70918308	4	NUT, 3/8" NC
9	73050100	2	BRACKET
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70911115	2	WASHER, plain, 3/8"
	70910287	2	LOCKWASHER, 3/8"
10	73050090	1	TUBE ASSY., left
11	73050091	1	TUBE ASSY., right
12	73048016	2	HOSE ASSY. (See page 6)
	70921116	8	FLANGE
	70916272	16	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	16	LOCKWASHER, 3/8"
	70923718	4	O-RING, 1-5/16"
13	73048117	2	HOSE ASSY. (See page 6)
	70924851	2	FITTING, bulkhead, 1"
	70919621	2	NUT, locking, 1-5/16" NF
14	{ 73048354	1	TUBE ASSY., left
	73058569	1	TUBE ASSY., left (Use with Extended Boom only)
	70922195	1	CAP
15	{ 73048352	1	TUBE ASSY., right
	73058568	1	TUBE ASSY., right (Use with Extended Boom only)
	70922195	1	CAP
16	-----	1	TUBE ASSY. (See page 192)
17	73054723	1	BRACKET (Support item 5)
	70916271	3	CAPSCREW, 3/8" NC x 1"
	70910287	3	LOCKWASHER, 3/8"
18	73067751	1	KIT (Includes items 1, 2; items 10 and 12 on page 182 and 6 O-RING 70924192)



HYDRAULIC TANK

214

T-75237

(Revised June 1979)

HYDRAULIC TANK

ITEM	PART NO.	QTY.	DESCRIPTION
1	73053700	1	TANK
	70920583	4	CAPSCREW, 1/2" NC x 1-1/2"
	70677008	4	WASHER
	70915972	4	NUT, 1/2" NC
2	70666421	1	ELEMENT
3	73053604	1	CUP
4	70663977	2	GASKET
5	73045861	1	VALVE ASSY. (Serviced only as a unit)
6	70926821	3	RING
7	73045324	1	COVER
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910187	4	LOCKWASHER, 3/8"
8	70665726	1	CAP
	70923950	1	O-RING
9	73053697	1	COVER
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
10	73044791	1	STRAINER
	70926274	1	RING, snap
11	-----	1	GAUGE ASSY. (First type - see page 220 for parts)
	70919262	2	NUT, 1/2" NF
	70923565	2	O-RING
	70678984	1	GAUGE ASSY. (Second type - serviced only as a unit)
	70915956	2	NUT, 1/2" NF
	70906961	1	LOCKWASHER, 1/2"
12	73053695	1	TUBE
	70916272	6	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	6	LOCKWASHER, 3/8"
13	73010159	1	PLUG ASSY. (Includes item 14)
14	73010158	1	GASKET
15	73053806	1	ROD
	70912772	2	NUT, jam, 3/8" NC
	70916004	1	PIN, roll, 3/16" x 2" long
	70910287	1	LOCKWASHER, 3/8"
16	70185203	1	STRAINER
17	70185202	1	MAGNET
18	73053459	1	CANISTER
19	73044225	1	VALVE ASSY. (Includes items 20 thru 23)
20	73046508	1	FILTER
21	70923559	1	O-RING, 5/16" I.D.
22	70923719	1	O-RING, 3/4" I.D.
23	-----	2	RING, lock (order item 24)
24	73064043	1	KIT, relief (includes items 20, 21, 22, and 1 of 23)

HYDRAULIC TANK

ITEM	PART NO.	QTY.	DESCRIPTION
1	73053700	1	TANK
	70920583	4	CAPSCREW, 1/2" NC x 1-1/2"
	70677008	4	WASHER
	70915972	4	NUT, 1/2" NC
2	70666421	1	ELEMENT
3	73053604	1	CUP
4	70663977	2	GASKET
5	73045861	1	VALVE ASSY. (Serviced only as a unit)
6	70926821	3	RING
7	73045324	1	COVER
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910187	4	LOCKWASHER, 3/8"
8	70665726	1	CAP
	70923950	1	O-RING
9	73053697	1	COVER
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
10	73044791	1	STRAINER
	70926274	1	RING, snap
11	-----	1	GAUGE ASSY. (First type - see page 220 for parts)
	70919262	2	NUT, 1/2" NF
	70923565	2	O-RING
	70678984	1	GAUGE ASSY. (Second type - serviced only as a unit)
	70915956	2	NUT, 1/2" NF
	70906961	1	LOCKWASHER, 1/2"
12	73053695	1	TUBE
	70916272	6	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	6	LOCKWASHER, 3/8"
13	73010159	1	PLUG ASSY. (Includes item 14)
14	73010158	1	GASKET
15	73053806	1	ROD
	70912772	2	NUT, jam, 3/8" NC
	70916004	1	PIN, roll, 3/16" x 2" long
	70910287	1	LOCKWASHER, 3/8"
16	70185203	1	STRAINER
17	70185202	1	MAGNET
18	73053459	1	CANISTER
19	73044225	1	VALVE ASSY. (Includes items 20 thru 23)
20	73046508	1	FILTER
21	70923559	1	O-RING, 5/16" I.D.
22	70923719	1	O-RING, 3/4" I.D.
23	-----	2	RING, lock (order item 24)
24	73064043	1	KIT, relief (includes items 20, 21, 22, and 1 of 23)

CONTROL VALVE PARTS

SAGE: See page 182

- * Standard equipment - 2 spool
- ** Special equipment - 3 spool

ITEM	PART NO.	QTY.	DESCRIPTION
1	{ 73058209 73058210	1 - - 1	VALVE ASSY. (Includes items 1 thru 83 except 70 and 78) VALVE ASSY. (Includes items 1 thru 83 except 2 and 78)
	-----	1 1	BODY (Order VALVE ASSY.)
	70928605	1 1	PLUG ASSY. (Includes 1 O-RING 70921884)
	70924621	- 1	PLUG ASSY. (Includes 1 O-RING 70921206)
2	73044216	1 -	COVER
	70923578	1 -	O-RING (1-1/2" I. D.)
	70915987	4 -	CAPSCREW, 1/2 NC x 1-1/2"
	70912441	4 -	LOCKWASHER, 1/2
3	73058504	1 1	SLEEVE
	70923571	1 1	O-RING (1-3/4" I. D.)
4	73044690	2 3	RETAINER
	70923813	2 3	O-RING (1-3/8" I. D.)
5	73052661	1 1	RETAINER
6	73058496	1 1	SPRING
7	73044692	3 5	RETAINER
8	73058494	1 1	RETAINER
9	73068881	1 1	STUD
10	-----	2 2	SPACER (Order item 11)
11	73067342	2 2	CLAMP
12	73058492	1 1	COVER
	73058499	2 2	SCREW, 3/16" NC x 1"
13	73063558	1 1	WASHER
14	73051813	8 8	BALL
15	73051812	1 1	CAM
16	73058495	1 1	SPRING
17	73069094	1 1	PLUG (Also order item 86)
18	{ 73044733 73048330	4 4 - 2	SEAT (Short) SEAT (Long)
19	73044734	4 6	POPPET
20	73044735	4 6	SPRING
21	{ 70926611 70923566	8 12 4 6	RING, back-up O-RING (7/8" I. D.)
22	{ 70926612 70923988	4 6 4 6	RING, back-up O-RING (15/16" I. D.)
23	73046520	1 3	CAP
	70921214	1 3	O-RING (15/16" I. D.)
24	73058480	2 2	POPPET
25	73058482	1 1	SPRING
26	73058479	1 1	END
	70921206	1 1	O-RING (59/64" I. D.)
27	73058503	1 1	SPACER
28	73058500	1 2	SPRING
29	73058501	1 2	WASHER
30	73058502	1 2	SCREW

(Continued)

(Revised June 1979)

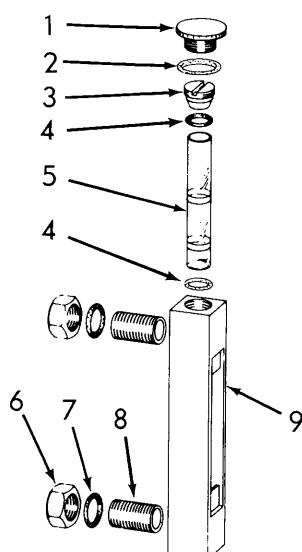
C O N T R O L V A L V E P A R T S (Continued)

ITEM	PART NO.	QTY. * **	DESCRIPTION
31	73044695	1 2	COVER
	73044696	2 4	SCREW, 5/16" NC x 3/4" (Includes LOCKWASHER)
32	73061981	1 1	CAP
33	-----	- -	Not used in this application
34	70929870	2 2	RING, back-up
35	70923379	2 2	O-RING
36	{ 70929104	2 2	RING, back-up
	70923945	2 2	O-RING (3/4" I. D.)
37	73061197	2 2	POPPET ASSY. (Includes screen, ring and items 34 and 35)
38	73061198	2 2	SPRING
39	73058488	2 2	TUBE
40	-----	2 2	SEAT
41	-----	2 2	PLUNGER } (Order item 42)
42	73058294	2 2	KIT ASSY. (Consists of 1 each of items 40, 41 and 81)
43	73046117	2 2	SPRING
44	73061792	1 1	CAP
	70921214	1 1	O-RING (1-3/16" I. D.)
45	73054377	2 2	SCREW
46	73069409	4 4	WASHER
	70923559	4 4	O-RING (.301" I. D.)
	70924236	2 2	NUT, acorn, 5/16" NF
	70910980	2 2	NUT, jam, 5/16" I. D.)
47	73044744	1 1	SEAT
48	73044745	1 1	HOLDER
49	73044746	1 1	SPACER
50	70928604	1 1	PLUG (Includes O-RING)
51	73058478	1 1	EYE
	70921206	1 1	O-RING (1-1/16" I. D.)
52	73044730	2 3	RETAINER
	70919785	2 2	CAPSCREW, 5/16" NC x 1-3/4" (Boom Spool)
	70921332	2 4	CAPSCREW, 5/16" NC x 3/4"
	70904205	4 6	LOCKWASHER, 5/16"
53	73044729	4 6	WIPER
54	73058484	1 1	RETAINER
55	70924038	2 2	O-RING (15/16" I. D.)
56	70923813	2 3	O-RING (1-3/8" I. D.)
57	73062354	1 1	SLEEVE
58	-----	1 1	SPOOL (Order VALVE ASSY.)
59	70921204	1 1	PLUG (Includes O-RING indented below)
	70921206	1 1	O-RING (1-1/16" I. D.)
60	73058487	1 1	SPACER
61	73058687	1 1	SPRING
62	73058688	1 1	SEAT
	70923561	1 1	O-RING (5/8" I. D.)
	70928583	1 1	RING, back-up
63	73058689	1 1	POPPET
	70910244	1 1	WASHER, plain, 1/2"
	70917415	2 2	NUT, no. 10 NC
64	73058486	1 1	CAP
	70921214	1 1	O-RING (1-5/16" I. D.)

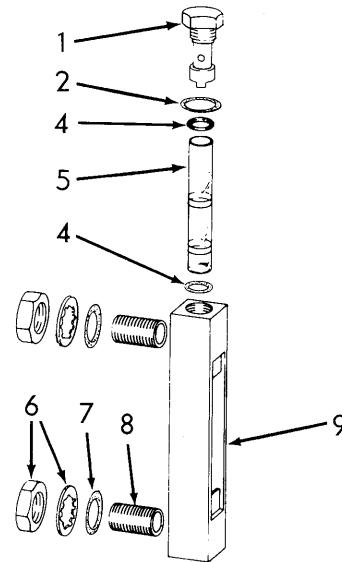
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C O N T R O L V A L V E P A R T S (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
65	73058478	1	EYE
	70921206	1	O-RING (1-1/16" I. D.)
66	73058481	1	SPRING
67	73105283	1	RETAINER
68	70927026	1	O-RING (1" I. D.)
69	-----	1	SPOOL } (Order VALVE ASSY)
70	-----	1	SPOOL } (Order VALVE ASSY)
71	73044758	2	SEAL
	70913463	1	NUT, acorn, 1/2" NF
	73044759	1	NUT, adjusting screw
72	70927295	1	SCREW
73	-----	1	CAP (Order item 78)
	70921235	1	O-RING (1-1/2" I. D.)
74	70926617	1	RING, back-up
	70923811	1	O-RING (1-1/8" I. D.)
75	73044754	1	SPRING
76	-----	1	PLUNGER } (Order item 78)
77	-----	1	SEAT }
78	73054770	-	KIT ASSY. (Consists of 1 each: CAP from item 73 and 76, 77)
79	73044749	1	SPRING
80	73044748	1	PLUNGER
81	-----	2	CAP (Order item 42) (Also order O-RING indented below)
	70921886	2	O-RING (13/64" I. D.)
82	73062355	1	EXTENSION
83	73062356	2	SPACER
84	{ 73062176	1	VALVE ASSY. (bucket dump - 1000 psi) (Includes item 18 thru 22, 34 thru 46 and 81)
	73062178	-	VALVE ASSY. (bucket dump - 950 psi) (Includes item 18 thru 22, 34 thru 46 and 81)
85	73062177	1	VALVE ASSY. (bucket retract - 2400 psi) (Includes 18 thru 22, 34 thru 46 and 81)
86	73069093	1	WASHER



OIL RITE TYPE



LUBE DEVICES TYPE

T-77341

SIGHT GAUGE ASSEMBLY

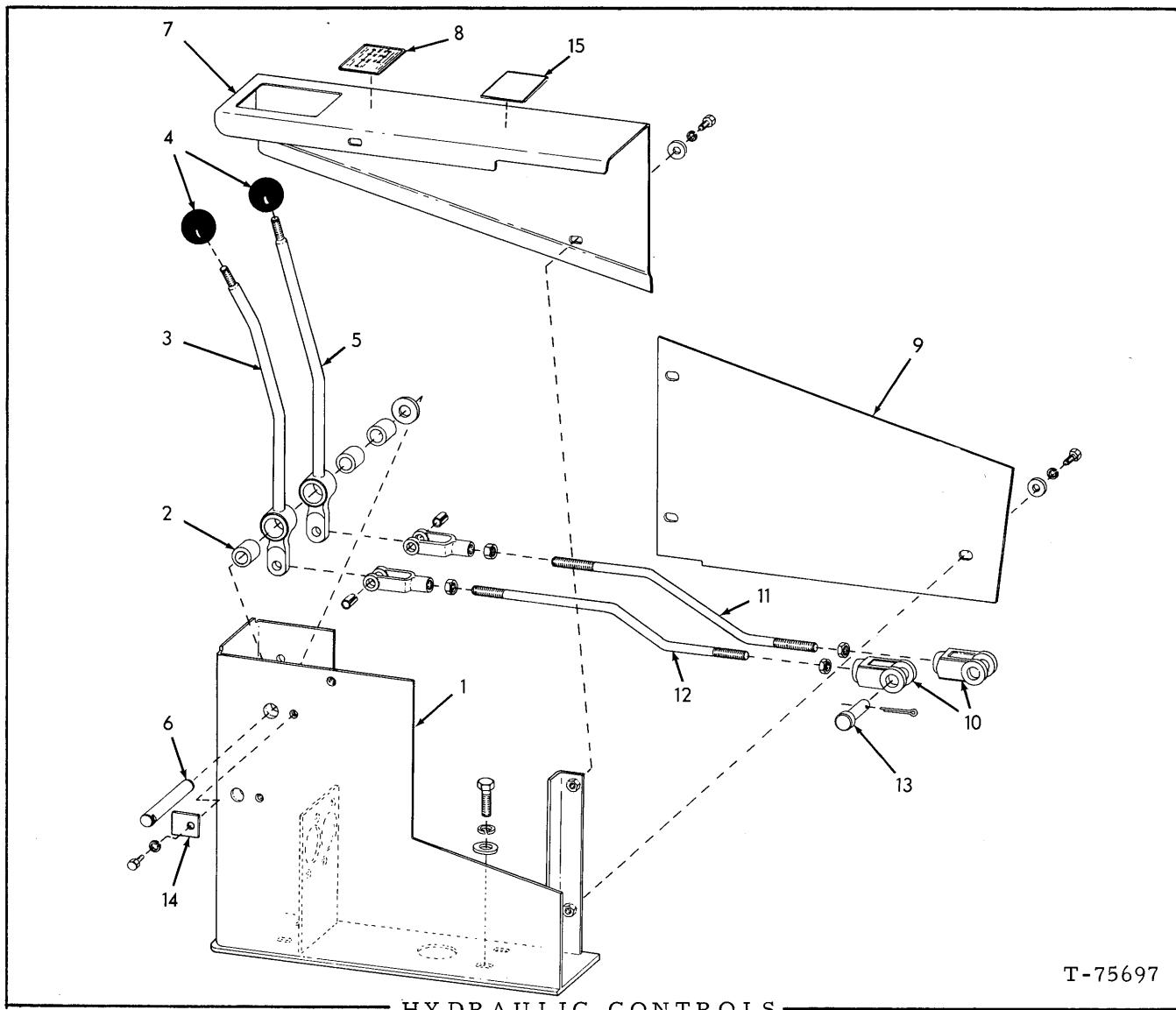
USAGE: * Oil Rite
 ** Lube Devices

ITEM	PART NO.	QTY. * **	DESCRIPTION	
-	-----	1 1	GAUGE ASSY. (Order GAUGE ASSY. 70678984)	
1	-----	1 1	CAP (Order GAUGE ASSY.)	
2	70924003	1 -	O-RING	
	70923560	- 2	O-RING	
3	-----	1 1	CAP(Order GAUGE ASSY. 70678984)	
4	70926835	1 -	O-RING	
	73061913	- 2	O-RING	
5	73054571	1 -	GAUGE	
	73061912	- 1	GAUGE	
6	70919262	2 2	NUT, 1/2" NF	
	-----	2 -	LOCKWASHER, 1/2"	
	70909589	- 2	LOCKWASHER, 1/2"	
7	70923565	2 -	O-RING	
	70923645	- 2	O-RING	
8	-----	2 2	STUD	
9	-----	1 1	BODY }	Order GAUGE ASSY. 70678984

(Revised June 1979)

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MEMO



HYDRAULIC CONTROLS

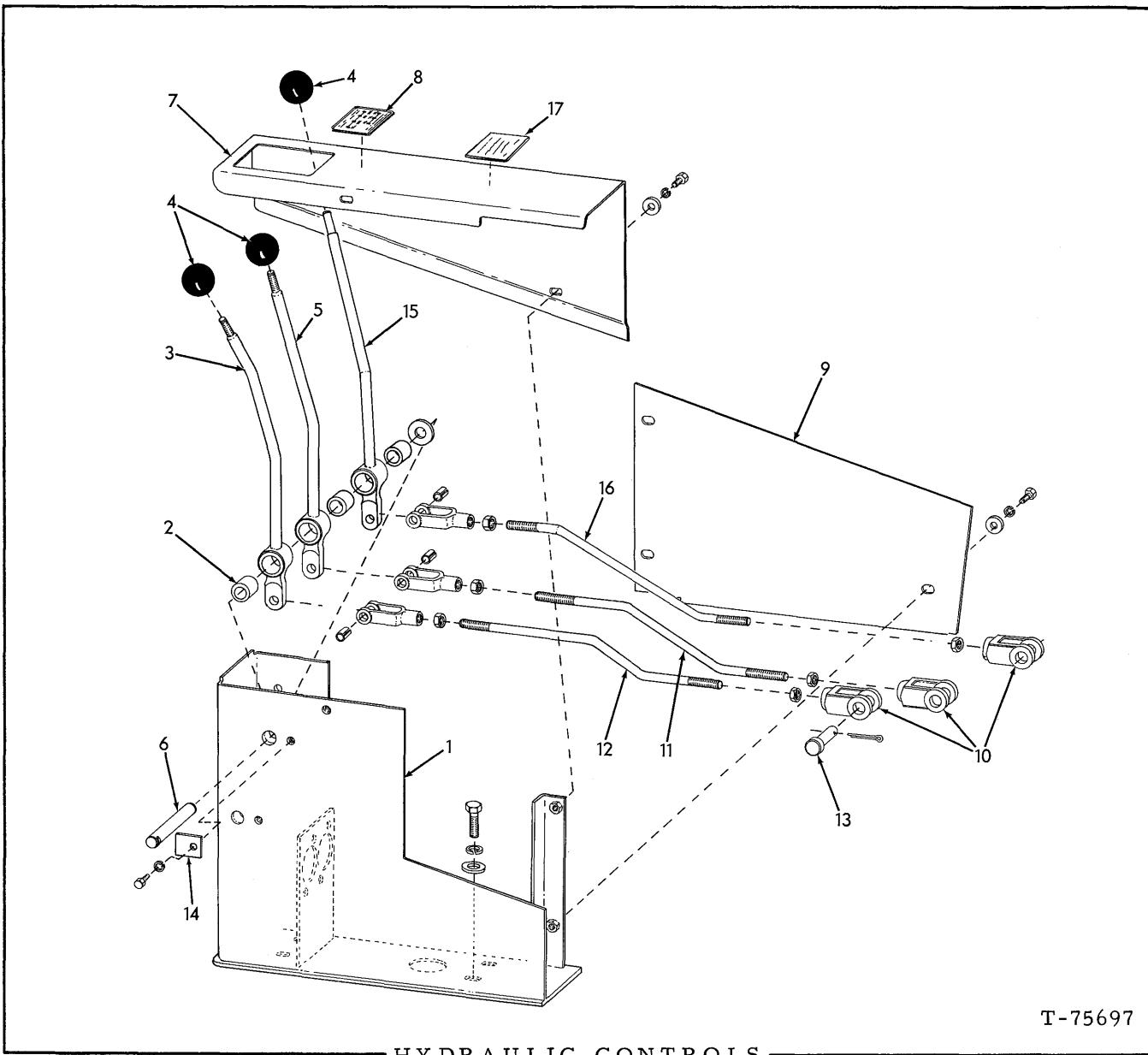
(2 Spool Valve)

ITEM	PART NO.	QTY.	DESCRIPTION
1	73057860	1	SUPPORT
	70915987	4	CAPSCREW, 1/2" NC x 1-1/2"
	70926192	4	WASHER, plain, 1/2"
	70904208	4	LOCKWASHER, 1/2"
2	73007065	3	BUSHING
	70910255	1	WASHER, plain, SAE std., 3/4"
	70915874	1	WASHER, shim (.020" thick Use as required)
3	73057312	1	LEVER ASSY. (Includes 1 Bushing 73007065 and items indented below)
	70917666	1	YOKE, adjustable, 1/2" NF
	70922419	1	PIN, roll, 1/2" x 1-1/8"
4	73001171	2	KNOB

(Continued)

HYDRAULIC CONTROLS (Continued)
(2 Spool Valve)

ITEM	PART NO.	QTY.	DESCRIPTION
5	73057310	1	LEVER ASSY. (Includes 1 Bushing item 2 and items indented below)
	70917666	1	YOKE, adjustable, 1/2" NF
	70922419	1	PIN, roll, 1/2" x 1-1/8"
6	73057869	1	SHAFT
7	73057879	1	COVER
	70915343	3	CAPSCREW, 1/4" NC x 1/2"
	70911114	3	WASHER, plain, SAE std., 1/4"
	70904204	3	LOCKWASHER, 1/4"
8	73067620	1	STICKER
9	73057866	1	COVER
	70915406	3	CAPSCREW, 1/4" NC x 3/4"
	70911114	3	WASHER, plain, SAE std., 1/4"
	70904204	3	LOCKWASHER, 1/4"
10	73043676	2	YOKE
11	73057870	1	ROD
	70913177	2	NUT, jam, 1/2" NF
12	73057305	1	ROD
	70913177	2	NUT, jam, 1/2" NF
13	73025958	2	PIN
	70900806	2	PIN, cotter, 1/8" x 1"
14	73057868	1	TAB
	70915406	1	CAPSCREW, 1/4" NC x 3/4"
	70904204	1	LOCKWASHER, 1/4"
15	70688188	1	DECAL (Starting Instruction)
16	73054504	8	NUT, 1/4" NC (Inside of Cover) (Not Illustrated)



T-75697

HYDRAULIC CONTROLS

(3 Spool Valve)

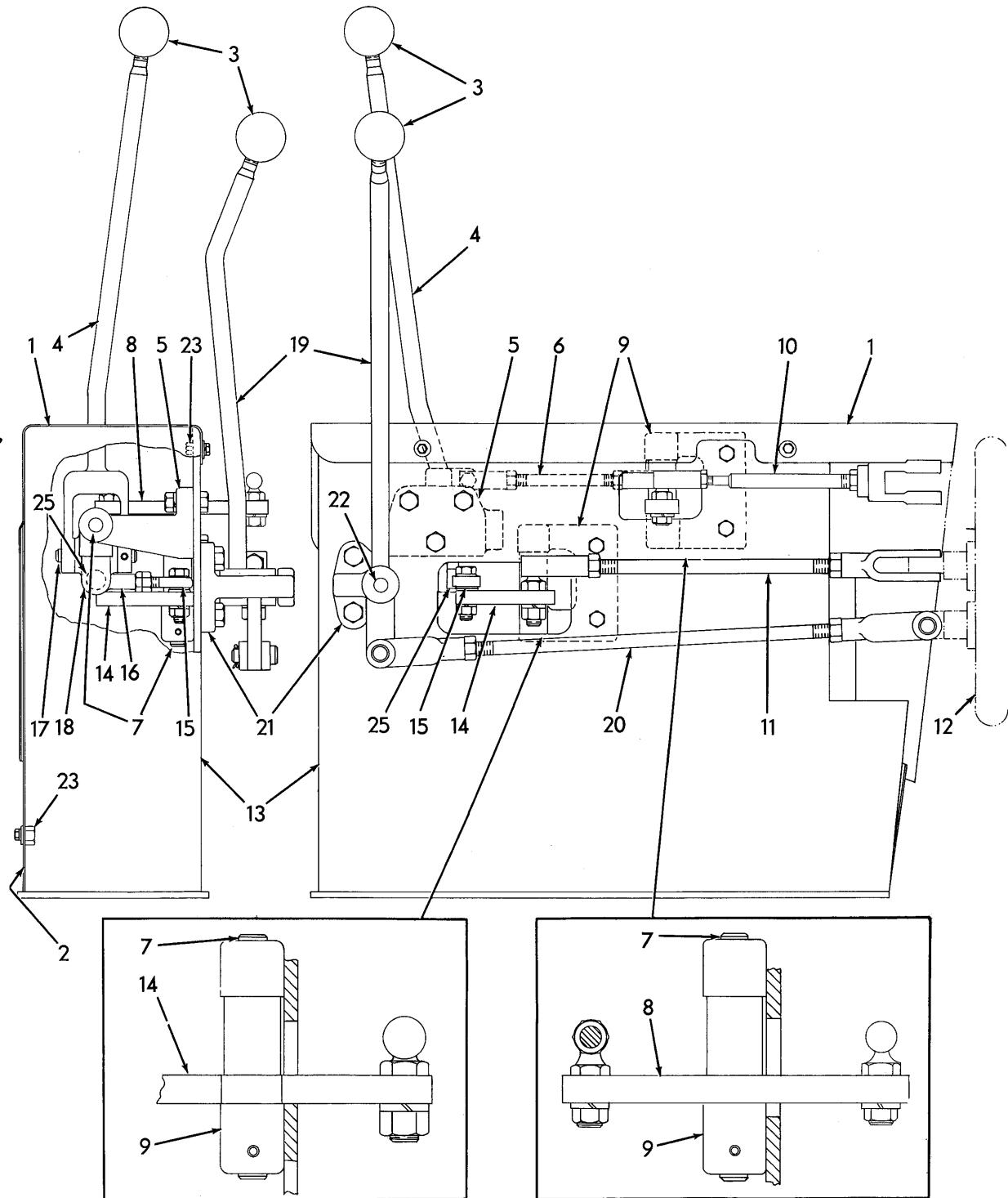
USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73057860 70915987 70926192 70904208	1 4 4 4	SUPPORT CAPSCREW, 1/2" NC x 1-1/2" WASHER, plain, 1/2" LOCKWASHER, 1/2"
2	73007065 70910255 70915874	3 1 1	BUSHING WASHER, plain, SAE std., 3/4" WASHER, shim, (.020" thick - Use as required)
3	73057312 70917666 70922419	1 1 1	LEVER ASSY., (Includes 1 Bushing 73007065 and items indented below) YOKE, adjustable, 1/2" NF PIN, roll, 1/2" x 1-1/8"

(Continued)

HYDRAULIC CONTROLS (Continued)
(3 Spool Valve)

ITEM	PART NO.	QTY.	DESCRIPTION
4	73001171	3	KNOB
5	73057310	1	LEVER ASSY. (Includes 1 Bushing item 2 and items indented below)
	70917666	1	YOKE, adjustable 1/2" NF
	70922419	1	PIN, roll, 1/2" x 1-1/8"
6	73057869	1	SHAFT
7	73057879	1	COVER
	70915343	3	CAPSCREW, 1/4" NC x 1/2"
	70911114	3	WASHER, plain, SAE std., 1/4"
	70904204	3	LOCKWASHER, 1/4"
8	73067620	1	STICKER
9	73057866	1	COVER
	70915406	3	CAPSCREW, 1/4" NC x 3/4"
	70911114	3	WASHER, plain, SAE, std., 1/4"
	70904204	3	LOCKWASHER, 1/4"
10	73043676	3	YOKE
11	73057870	1	ROD
	70913177	2	NUT, jam, 1/2" NF
12	73057305	1	ROD
	70913177	2	NUT, jam, 1/2" NF
13	73025958	3	PIN
	70900806	3	PIN, cotter, 1/8" x 1"
14	73057868	1	TAB
	70915406	1	CAPSCREW, 1/4" NC x 3/4"
	70904204	1	LOCKWASHER, 1/4"
15	73057311	1	LEVER ASSY. (Includes 1 Bushing item 2 and items indented below)
	70917666	1	YOKE, adjustable, 1/2" NF
	70922419	1	PIN, roll, 1/2" x 1-1/8"
16	73057304	1	ROD
	70913177	2	NUT, jam, 1/2" NF
17	70688188	1	DECAL (Starting Instructions)
18	73054504	8	NUT, 1/4" NC (Inside of cover) (Not Illustrated)



T-76687

HYDRAULIC CONTROL (Single Lever)

HYDRAULIC CONTROL

(Single Lever)

USAGE: Special Equipment

* 2 Spool VALVE ASSY.
** 3 Spool VALVE ASSY.

ITEM	PART NO.	QTY.	DESCRIPTION
		*	***
1	73058588	1	COVER
	70916284	4	CAPSCREW, 1/4" NC x 1/2"
	70904204	4	LOCKWASHER, 1/4"
	70911114	4	WASHER, plain, SAE std., 1/4"
2	73058567	1	COVER
	70916284	3	CAPSCREW, 1/4" NC x 1/2"
	70904204	3	LOCKWASHER, 1/4"
	70911114	3	WASHER, plain, SAE std., 1/4"
3	73001171	1	KNOB
4	73057085	1	LEVER
5	70661454	1	BRACKET
	70914847	3	CAPSCREW, 3/8" NC x 1-1/2"
	70904206	3	LOCKWASHER, 3/8"
	70910324	3	NUT, 3/8" NC
6	73057081	1	ROD
	70653570	2	STUD ASSY.
	70904206	2	LOCKWASHER, 3/8"
	70910329	4	NUT, 3/8"
7	70661455	3	SHAFT
	70915797	3	PIN, roll, 3/16" x 1-1/4"
8	73058599	1	LEVER ASSY. (Includes 2 Bearings 70928434)
	70928434	1	BEARING
9	73058439	2	BRACKET
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	4	LOCKWASHER, 3/8"
	70910324	4	NUT, 3/8" NC
10	73057338	1	ROD
	70653570	1	STUD ASSY.
	70910329	2	NUT, 3/8" NF
	70904206	1	LOCKWASHER, 3/8"
	70910195	1	NUT, 1/2" NF
	73043676	1	YOKE
11	73057340	1	ROD
	73043676	1	YOKE, 1/2" NF
	70910195	3	NUT, 1/2" NF
	70925042	1	JOINT, ball, adjustable
	70904208	1	LOCKWASHER, 1/2"
12	-----	1	VALVE, hydraulic control (See page 216)
13	73058211	1	CONSOLE
14	73058593	1	LEVER ASSY. (Includes 2 Bearings 70928434)
	70928434	2	BEARING

(Continued)

HYDRAULIC CONTROL (Continued)

(Single Lever)

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
15	70639916	1	BEARING
	70914847	1	CAPSCREW, 3/8" NC x 1-1/2"
	70904206	1	LOCKWASHER, 3/8"
	70911115	1	WASHER, plain, SAE, std., 3/8"
	70910324	1	NUT, 3/8" NC
	70910329	1	NUT, 3/8" NF
16	70617932	1	BEARING
	70916272	1	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	1	LOCKWASHER, 3/8"
17	70661456	1	SHAFT
	70915797	1	PIN, roll, 3/16" x 1-1/4"
18	73057108	1	LEVER
19	73057106	-	LEVER
	70917648	-	PIN, 1/2" SAE std., x 1-3/8"
	70900806	-	PIN, cotter, 1/8" x 1"
20	73057345	-	ROD
	70917666	-	YOKE, 1/2" NF
	70910195	-	NUT, 1/2" NF
	73043676	-	YOKE, 1/2" NF
21	70655718	-	BRACKET
	70915987	-	CAPSCREW, 1/2" NC x 1-1/2"
	70904208	-	LOCKWASHER, 1/2"
	70910325	-	NUT, 1/2" NC
22	70655712	-	SHAFT
	70915797	-	PIN, roll, 3/16" x 1-1/4"
23	73054504	7	NUTSERT, 1/4" NC
24	73067622	1	STICKER, bucket control (not illustrated)
25	73057339	1	SPACER, 7/16" I. D. x 3/4" O. D. x 1/2" long.

(Revised November 1977)

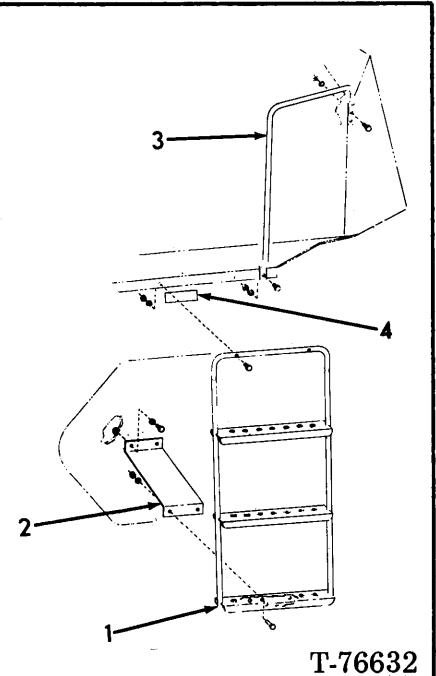
LADDER, HAND RAIL AND FENDERS

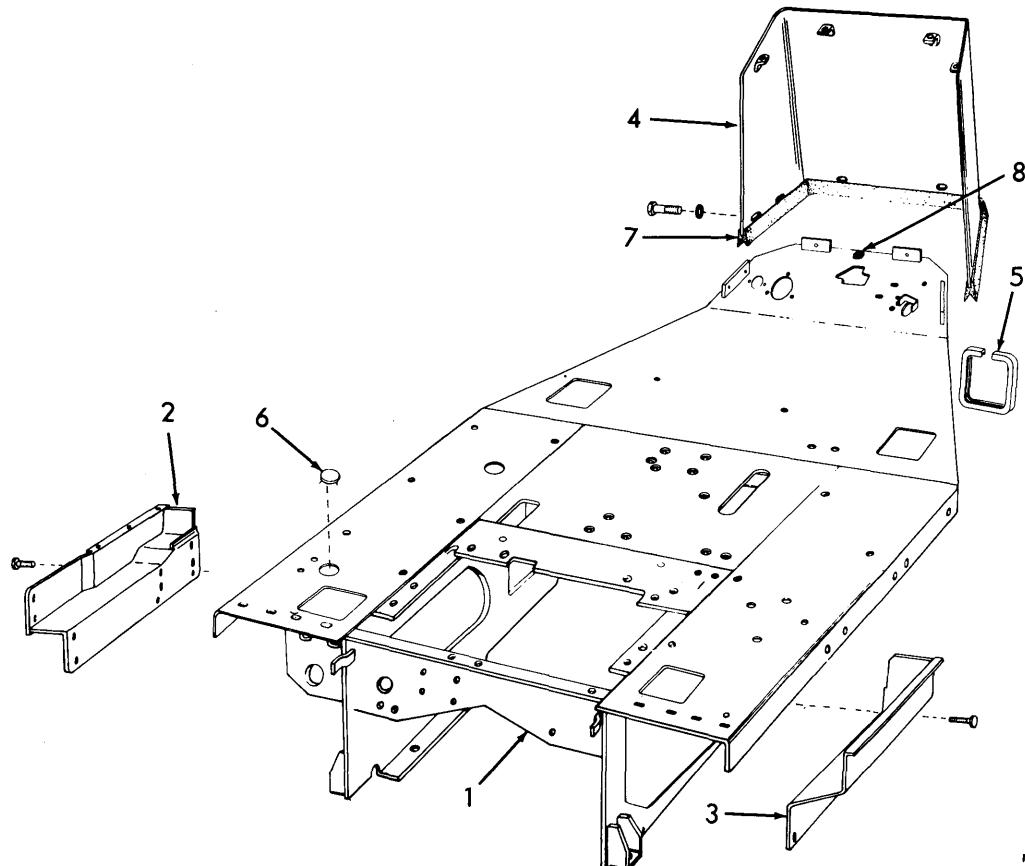
ITEM	PART NO.	QTY.	DESCRIPTION
1	73051703	1	RAIL
	70916271	3	CAPSCREW, 3/8" NC x 1"
	70910287	3	LOCKWASHER, 3/8"
	70910324	3	NUT, 3/8" NC
2	73052024	1	HANDLE
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC
3	73061774	1	LADDER
	70916385	1	CAPSCREW, 3/8" NF x 2"
	70910287	4	LOCKWASHER, 3/8"
	70910123	4	NUT, 3/8" NF
4	73061897	1	BRACKET
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
	70916225	2	CAPSCREW, 3/8" NF x 1"
	70900817	2	WASHER, plain, 3/8"
	70910287	4	LOCKWASHER, 3/8"
	70910123	2	NUT, 3/8" NF
5	{ 73050232	1	FENDER, left
	73050233	1	FENDER, right
	70915987	10	CAPSCREW, 1/2" NC x 1-1/2"
	70904208	10	LOCKWASHER, 1/2"
	70910325	10	NUT, 1/2"NC

LADDER - RIGHT SIDE

USAGE: Special Equipment * Without Cab
 ** With Cab

ITEM	PART NO.	QTY. * **	DESCRIPTION
1	73061774	1 1	LADDER
	70916225	2 2	CAPSCREW, 3/8" NF x 1"
	70916385	2 2	CAPSCREW, 3/8" NF x 2"
	70910287	4 4	LOCKWASHER, 3/8"
	70910123	4 4	NUT, 3/8" NF
2	73061897	1 1	BRACKET
	70915408	2 2	CAPSCREW, 3/8" NC x 3/4"
	70900817	2 2	WASHER, 3/8"
	70910287	2 2	LOCKWASHER, 3/8"
3	73062921	1 -	RAIL
	70916225	3 -	CAPSCREW, 3/8" NF x 1"
	70910287	3 -	LOCKWASHER, 3/8"
	70910123	3 -	NUT, 3/8" NF
4	73066552	1 1	DECAL, stay off ladder



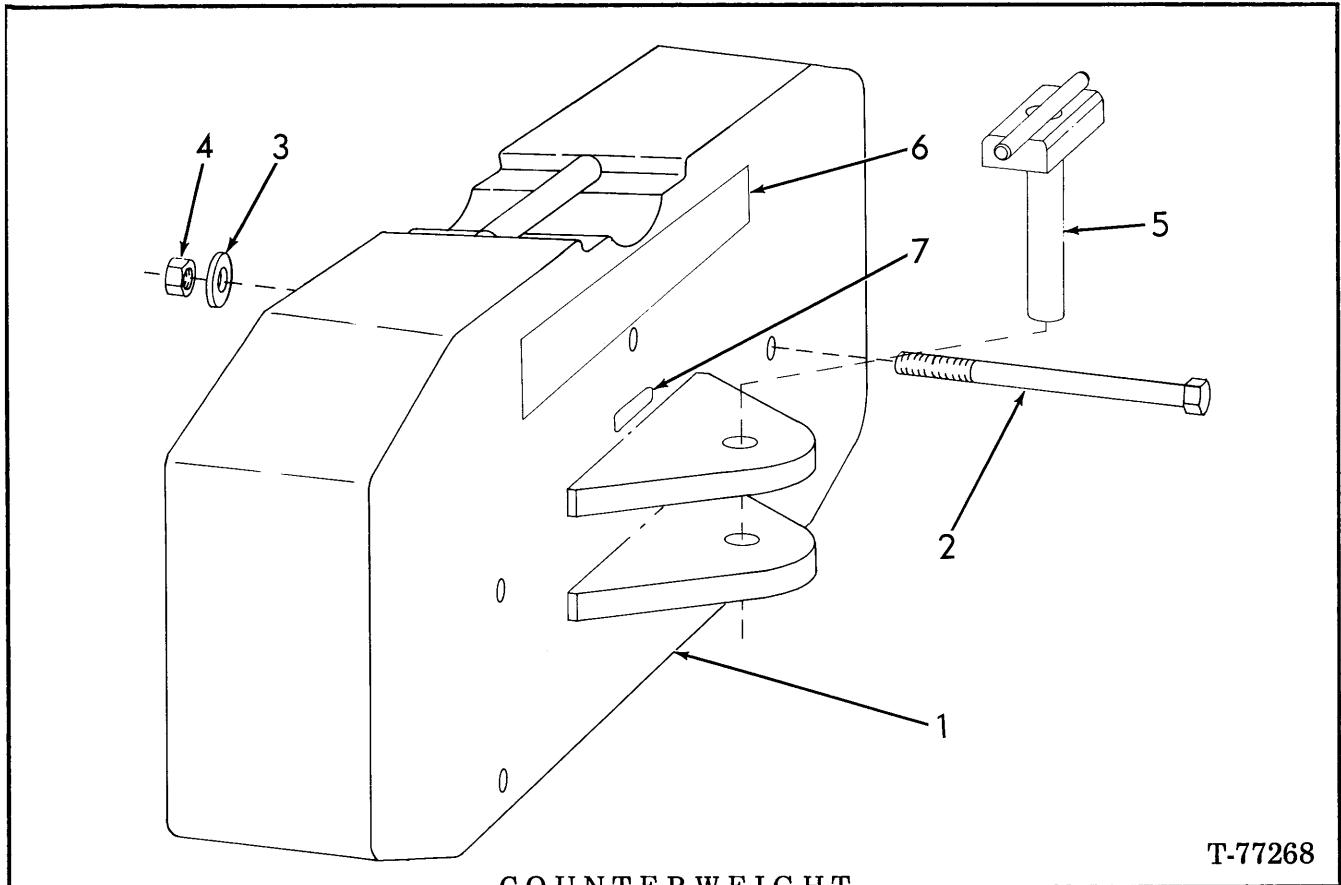


T-75229

COWL AND PLATFORM

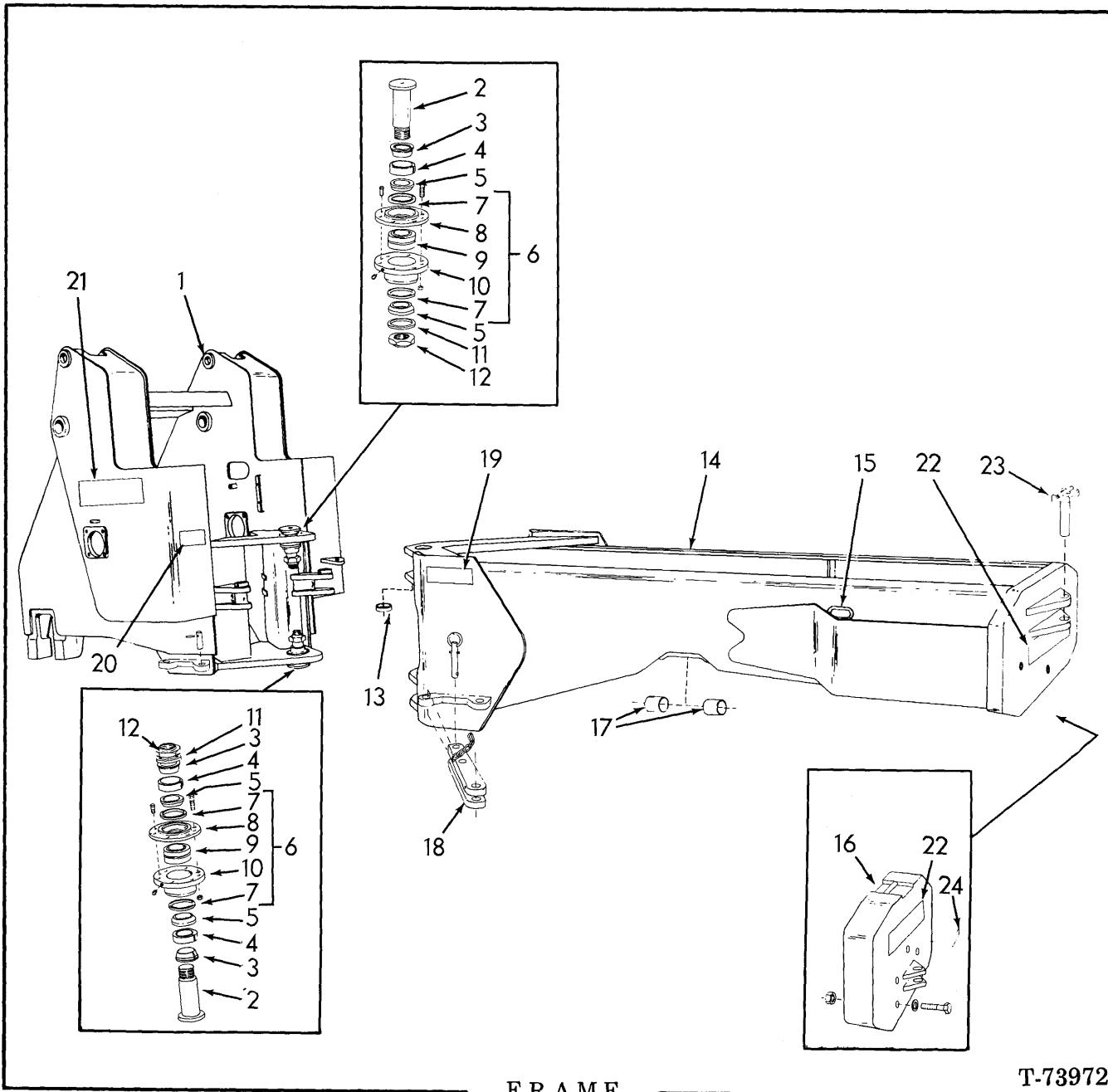
ITEM	PART NO.	QTY.	DESCRIPTION
1	73059461 70921178 70927532 70927328 70926712	1 4 8 12 12	PLATFORM CAPSCREW, 5/8" NF x 2-3/4" CAPSCREW, 5/8" NF x 3-1/2" WASHER, 5/8" NUT, 5/8" NF
2	73059481 70923683 70916271 70904206 70910324	1 7 3 3 3	COVER, left CAPSCREW, self-tapping, 3/8" NC x 3/4" CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8" NUT, 3/8" NC
3	73059492 70923683 70916271 70904206 70910324	1 5 2 2 2	COVER, right CAPSCREW, self-tapping, 3/8" NC x 3/4" CAPSCREW, 3/8" NC x 1" LOCKWASHER, 3/8" NUT, 3/8" NC
4	73058162 70923683 70911115	1 6 6	COWL CAPSCREW, self-tapping, 3/8" NC x 3/4" WASHER, 3/8"
5	-----	1	CHANNEL, 33" (Refer to item 9)
6	73024079	2	BUTTON
7	-----	-	SEAL, 55" (Refer to item 10)
8	74255329	1	GROMMET
9	73047354	-	CHANNEL (25' length - use as required)
10	73064106	-	SEAL (10' length - use as required)

(Revised July 1977)



USAGE: Special Equipment - Logging

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058598	1	COUNTERWEIGHT
2	70928802	5	CAPSCREW, 7/8" NF x 13"
3	73044048	5	WASHER
4	70914488	5	NUT, 7/8"
5	70633730	1	PIN
6	70694438	1	DECAL, Fiat-Allis
7	73107885	1	DECAL, towing



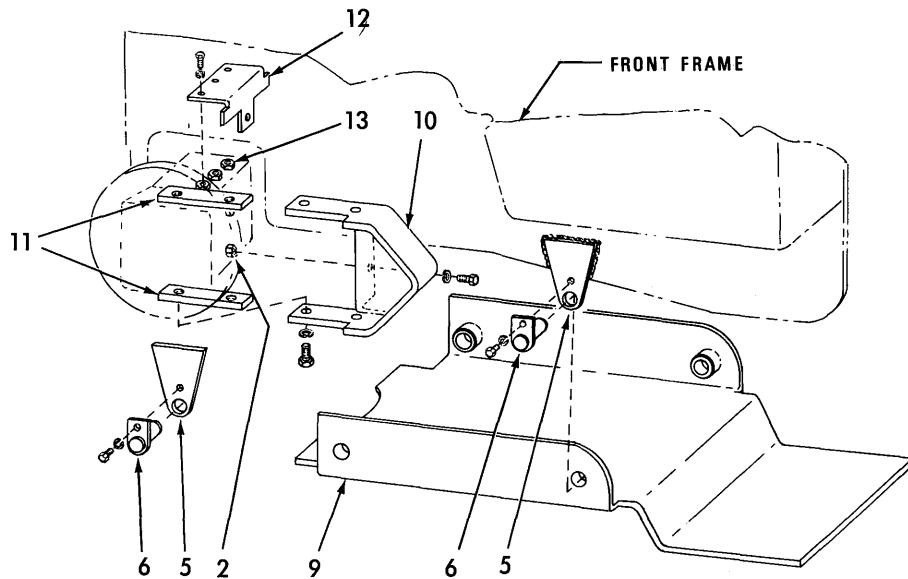
T-73972

FRAME

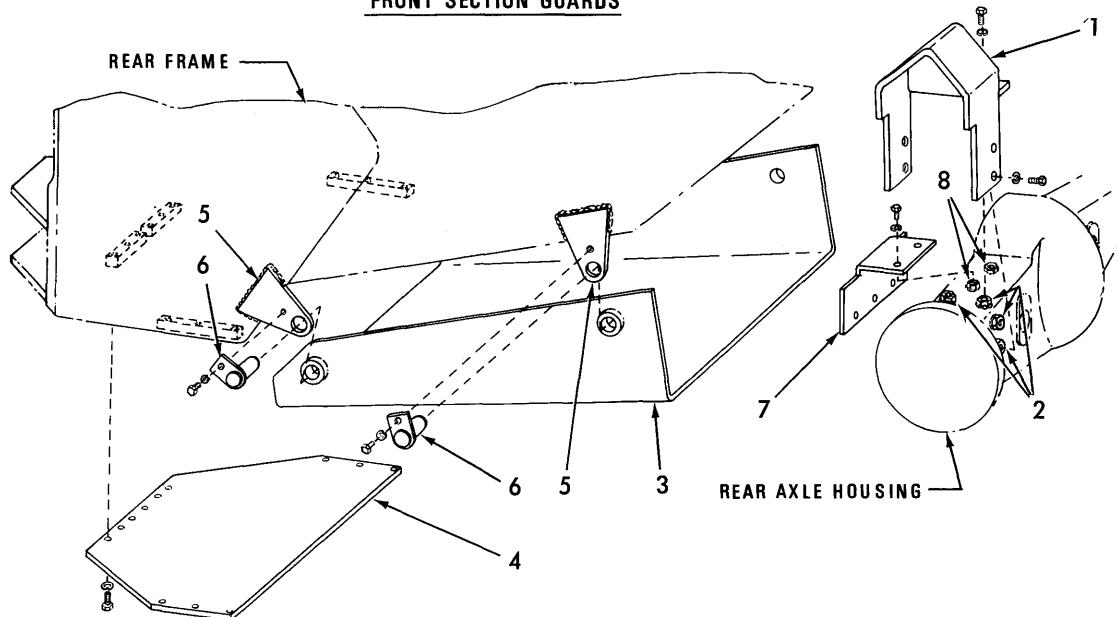
ITEM	PART NO.	QTY.	DESCRIPTION
1	73056880	1	FRAME, weld assy.
2	73046149	2	PIN
3	73045039	3	COLLAR, inner
4	73045038	3	COLLAR, outer
5	73045041	4	BOSS
6	73045111 70933699 70921342 70915274	2	RETAINER ASSY. (Each includes 1/2 Qty. items 7 thru 10) <ul style="list-style-type: none"> CAPSCREW, 5/8" NF x 3-5/8" LOCKNUT, 5/8" FITTING, lube, 45°, 1/8" NPT

(Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	73045043	4	SEAL
8	73045045	2	RETAINER
	70922211	4	CAPSCREW, 3/8" NC x 1-1/4"
9	73045054	2	BUSHING
10	73045085	2	RETAINER
11	73045027	2	SPACER
12	70925751	2	NUT, 2-1/4" NC
13	73045033	1	BUSHING
14	73046710	1	FRAME, weld assy. (Includes items 13 and 17)
15	-----	2	STRIP, rubber, 8"(refer to item 25)
16	73062378	1	COUNTERWEIGHT (Special equipment)
	70916363	5	CAPSCREW, 7/8" NF x 6"
	70914488	5	LOCKNUT, 7/8" NF
	73044048	5	WASHER
17	73046252	4	BUSHING
18	73056896	1	BAR (Used prior to unit no. 03200)
	70916375	2	CAPSCREW, 1" NF x 3-1/4"
	70910916	2	LOCKWASHER, 1"
	70911047	2	NUT, 1" NF
	73061790	1	BAR WELD ASSY. (Effective with unit no. 03200)
	73061895	1	PIN, detent
	73061793	1	PIN, pivot
	70919116	1	PIN, spring, 1/4" x 2-1/2"
19	-----	1	DECAL, serial
20	-----	2	DECAL, warning } see page 282
21	-----	3	EMBLEM, "745B"
22	70694430	1	DECAL (Fiat-Allis)
23	70633730	1	PIN
24	73107885	1	DECAL, towing
25	73051332	-	STRIP (25' length - use as required)



FRONT SECTION GUARDS



REAR SECTION GUARDS

T-77331

UNDERCARRIAGE GUARD

USAGE: Special Equipment

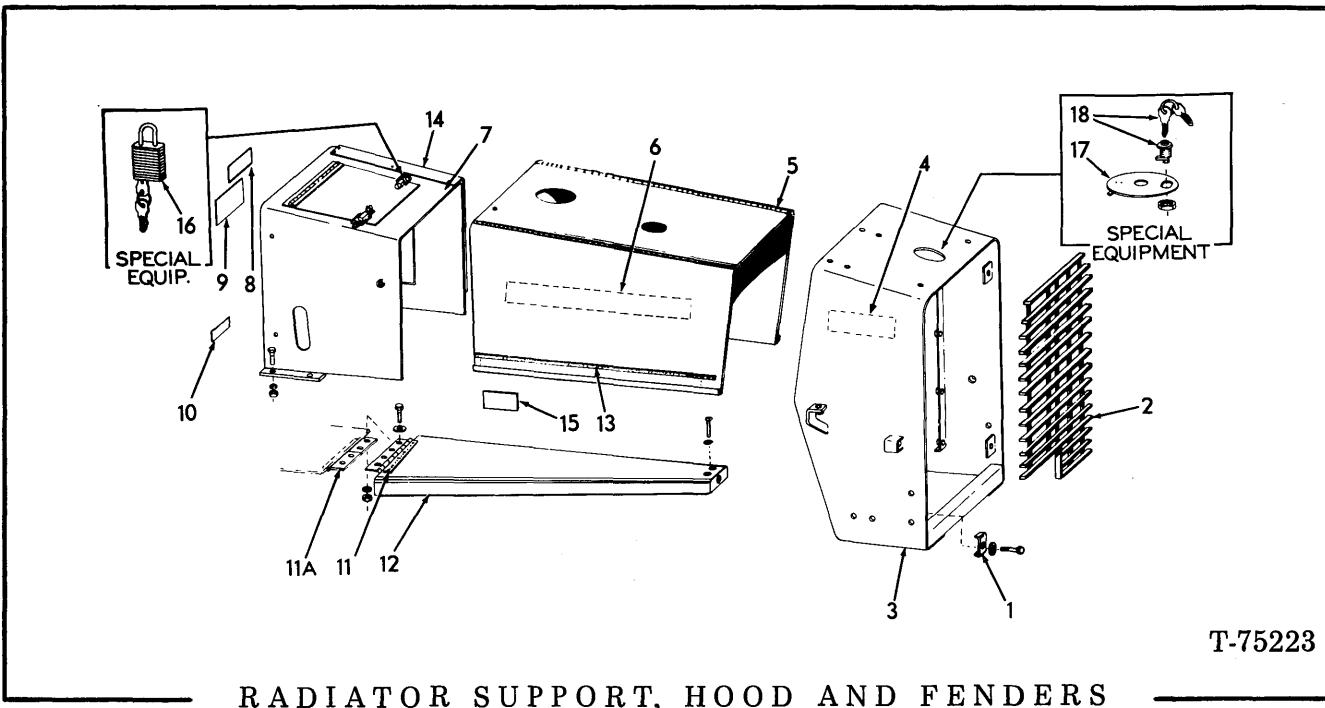
ITEM	PART NO.	QTY.	DESCRIPTION
------	----------	------	-------------

1	73059281 70916301 70904208	2 12 12	GUARD CAPSCREW, 1/2" NC x 1" LOCKWASHER, 1/2"
2	70648180	16	NUT, 1/2" NC x 3/4" (Requires welding to install)
3	73059350	1	GUARD, rear

(Continued)

UNDERCARRIAGE GUARD (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
4	73059352	1	PLATE
	70916271	12	CAPSCREW, 3/8" NC x 1"
	70904206	12	LOCKWASHER, 3/8"
5	73058809	8	LUG (Requires welding to install)
	70916271	4	CAPSCREW, 3/8" NC x 1" (Used in rear installation)
	70915408	4	CAPSCREW, 3/8" NC x 3/4" (Use in front installation)
	70904206	8	LOCKWASHER, 3/8"
6	73058807	8	PIN
7	73059278	2	PLATE
	70915408	10	CAPSCREW, 3/8" NC x 3/4"
	70904206	10	LOCKWASHER, 3/8"
8	70646631	10	NUT, 3/8" NC x 3/4" (Requires welding to install)
9	73059153	1	GUARD, front
10	{ 73059255	1	GUARD, left
	{ 73059256	1	GUARD, right
	70916310	12	CAPSCREW, 1/2" NC x 1"
	70904208	12	LOCKWASHER, 1/2"
11	73059252	4	BAR
12	73059260	2	PLATE
	70915408	8	CAPSCREW, 3/8" NC x 3/4"
	70904206	8	LOCKWASHER, 3/8"
13	70647418	8	NUT (Requires welding to install)



T-75223

RADIATOR SUPPORT, HOOD AND FENDERS

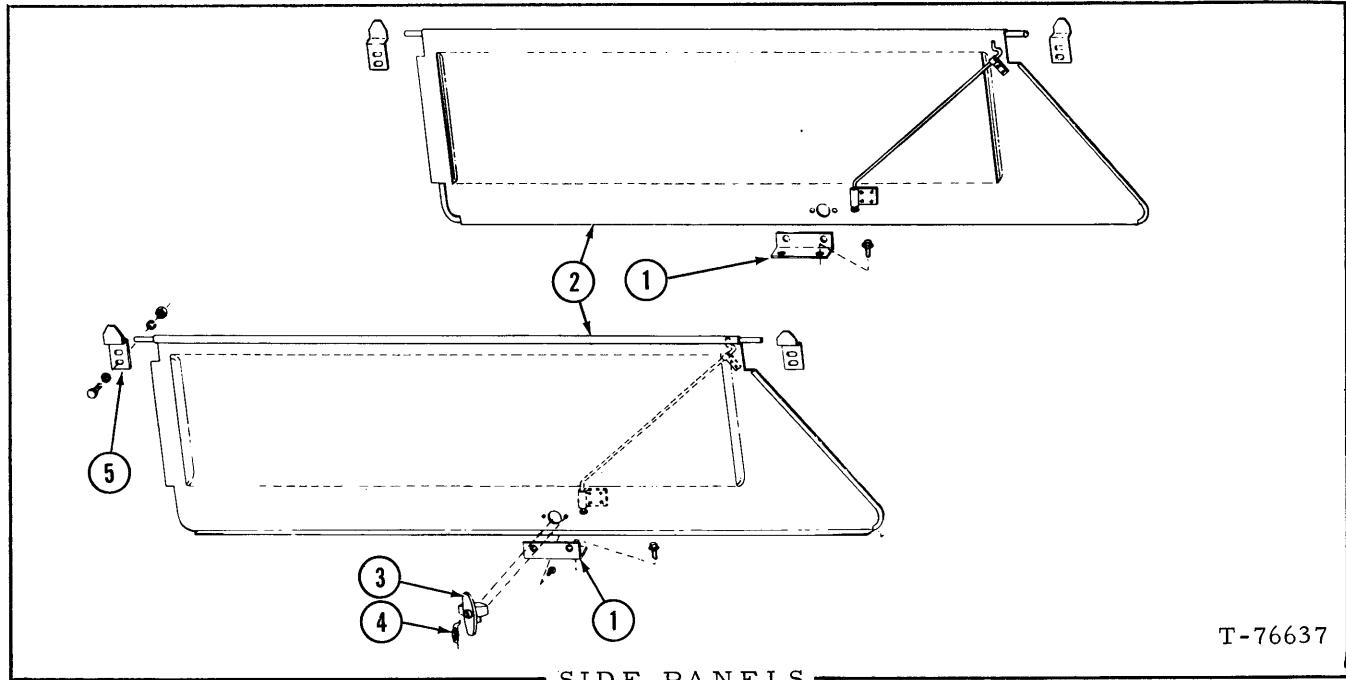
ITEM	PART NO.	QTY.	DESCRIPTION
1	73042646	4	CLIP
	70915480	4	CAPSCREW, 3/8" NC x 1-3/4"
	70910287	4	LOCKWASHER, 3/8"
2	{ 73048917	1	GRILL (Used without back up alarm)
	73066541	1	GRILL (Use with back up alarm)
3	73057671	1	SUPPORT
	70925809	2	CAPSCREW, 1" NF x 2-3/4"
	70911159	4	WASHER
	70922421	2	NUT, 1" NF
4	-----	-	STICKER (see page 282)
5	{ 73061794	1	HOOD (Includes instruction sheet)
	73056654	1	HOOD (Special Equipment - use with Side Panel)
	70916271	3	CAPSCREW, 3/8" NC x 1"
	70911993	3	WASHER, plain, 7/16"
	70910287	3	LOCKWASHER, 3/8"
	70910324	3	NUT, 3/8" NC
6	{ 70924535	2	DECAL, "A-C"
	70924553	2	DECAL, "ALLIS CHALMERS"
	70694432	2	DECAL, "F-A FIAT-ALLIS"
7	73059113	1	BONNET ASSY. (Includes item 14)
	70916225	6	CAPSCREW, 3/8" NF x 1"
	70910287	6	LOCKWASHER, 3/8"
	70910123	2	NUT, 3/8" NF
8	73067606	1	DECAL, clutch release
9	73067621	1	DECAL, restrictor indicator
10	73067712	1	PLATE
11	-----	2	HINGE (order item 12)
11a	73056967	4	BAR, hinge support

(Continued)

(Revised November 1977)

RADIATOR SUPPORT, HOOD AND FENDERS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
12	73056965	1	FENDER, left
	73056966	1	FENDER, right
	70915228	8	CAPSCREW, 3/8" NF x 1-1/4"
	70911115	8	WASHER, plain, 3/8"
	70910287	8	LOCKWASHER, 3/8"
	70910123	8	NUT, 3/8" NF
	70915987	2	CAPSCREW, 1/2" NC x 1-1/2"
	70900703	2	WASHER, plain, 21/32"
13	-----	2	STRIP, rubber (Order 48-1/2" of item 20)
14	73061888	1	COVER
	70926339	9	CAPSCREW, No. 10 NC x 5/16" (Includes Lockwasher)
15	73104936	1	DECAL, battery instruction (see page 283)
16	70930998	1	PADLOCK (Special Equipment)(Includes item 19)
17	73057513	1	COVER ASSY. (Special Equipment)
18	73058015	1	LOCKWASSY. (Special Equipment)(Includes item 19)
19	70931742	2	KEY
20	73050298	-	STRIP (Supplied in 25' roll)

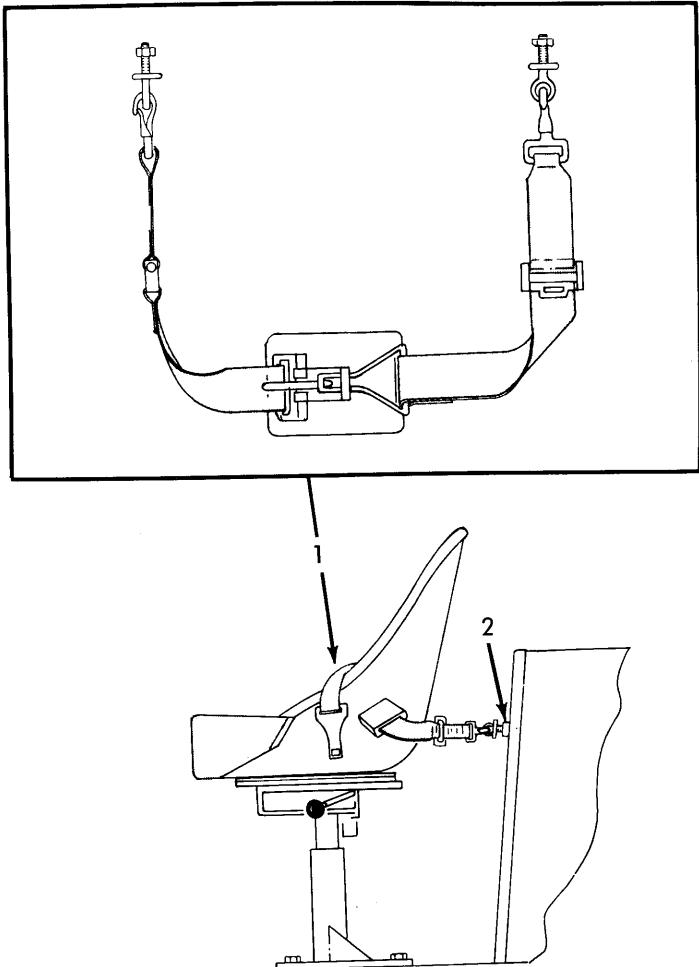


T-76637

SIDE PANELS

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73057640 70923683	2 4	BRACKET CAPSCREW, self-tapping, 3/8" x 3/4"
2	{ 73057638 73057639	1 1	PANEL, side (left) PANEL, side (right)
3	73058383	2	HANDLE ASSY. (Includes item 4)
4	73058910	-	KEY
5	73057635 70916285 70911114 70904204 70916622	4 8 8 8 8	CLIP, side panel mounting CAPSCREW, 1/4" NC x 1" WASHER, plain, 1/4" LOCKWASHER, 1/4" NUT, 1/4" NC



T-76626

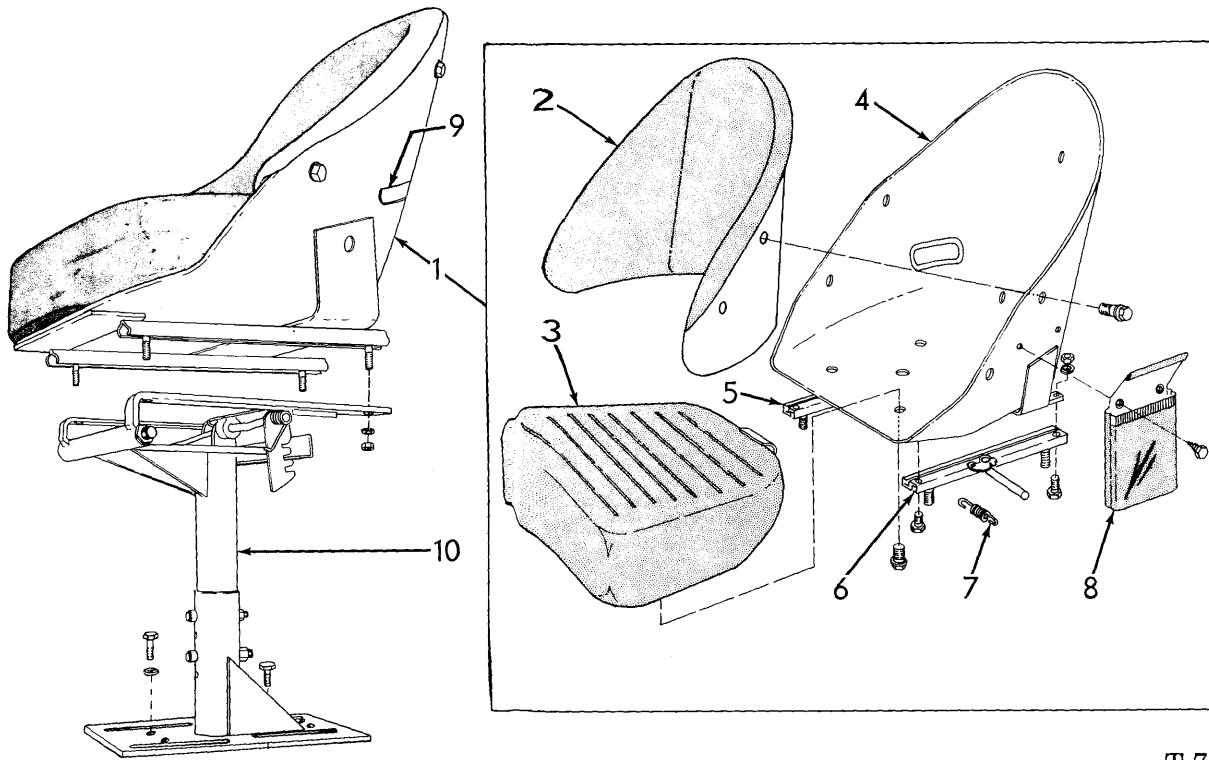
S E A T B E L T

USAGE: Special Equipment

NOTE: Use of Seat Belts on roll over protection structure (ROPS) equipped vehicles is recommended.
FASTEN SEAT BELTS SECURELY.

ITEM	PART NO.	QTY.	DESCRIPTION
1	70680080	1	BELT ASSY. (Includes 2 eyebolts, 2 nuts and 2 lockwashers)
2	73057770	2	SPACER

(Revised November 1977)



SEAT AND MOUNTING

T-73132

USAGE: * Used prior to loader s/n 45S03484.
** Effective with loader s/n 45S03484 except 03487

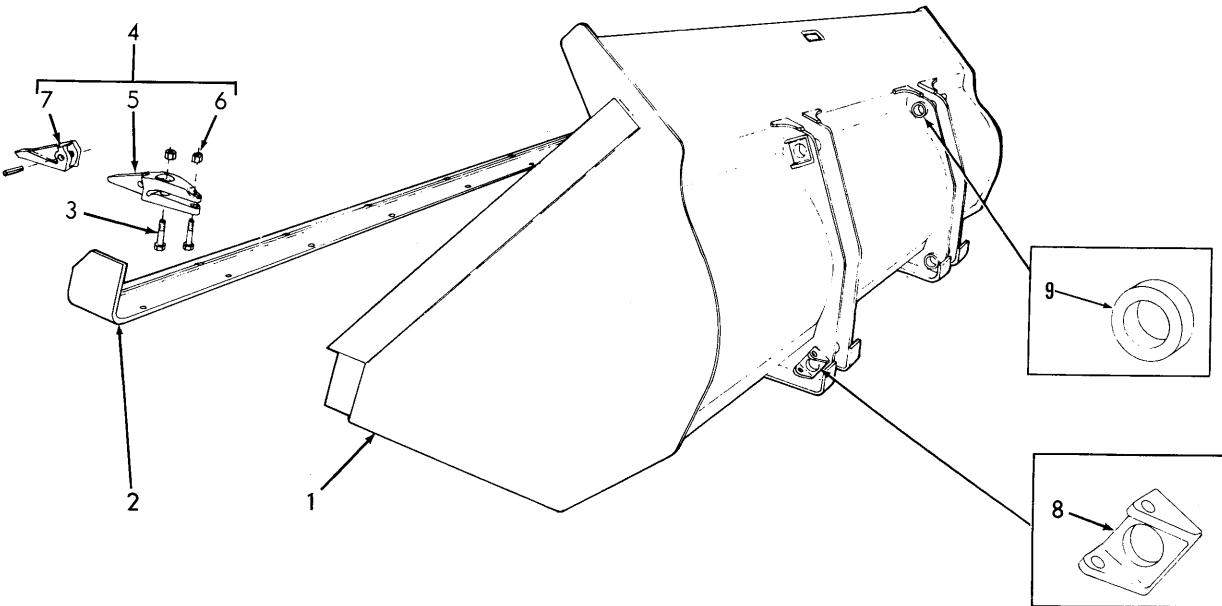
ITEM	PART NO.	QTY. * **	DESCRIPTION
1	{ 73068244	1 -	SEAT ASSY.
	73100879	- 1	SEAT ASSY. (includes items 2 thru 8)
2	70922586	1 1	BACKREST ASSY.
	70916956	5 -	CAPSCREW, 3/8" NC x 5/8"
	70921311	5 -	WASHER, plain, 13/32"
3	73100880	- 5	CAPSCREW, 5/16" NC x 5/8" (includes washer)
	70922586	1 1	CUSHION
	70916956	2 -	CAPSCREW, 3/8" NC x 5/8"
	70921311	2 -	WASHER, plain, 13/32"
4	70921332	- 2	CAPSCREW, 5/16" NC x 5/8" (includes washer)
	70904205	4 -	SHELL ASSY. (order item 1)
	70910323	6 -	CAPSCREW, 5/16" NC x 3/4"
	70910323	4 -	LOCKWASHER, 5/16"
	70921566	- 1	NUT, 5/16" NC
5	73060174	- 1	ADJUSTER
	70921311	- 2	CAPSCREW, 5/16" NC x 5/8" (includes washer)
	70904205	- 3	LOCKWASHER, 5/16"
	70910323	- 3	NUT, 5/16" NC
	70921566	- 2	CAPSCREW, 5/16" NC x 1" (use for replacement of stud)
6	73060175	- 1	ADJUSTER
	70921311	- 2	CAPSCREW, 5/16" NC x 5/8" (includes washer)
	70904205	- 3	LOCKWASHER, 5/16"
	70910323	- 3	NUT, 5/16" NC
	70921566	- 2	CAPSCREW, 5/16" NC x 1" (for replacement of stud)

(Continued)

S E A T A N D M O U N T I N G (Continued)

ITEM	PART NO.	QTY. * **	DESCRIPTION
7	73061060	1 1	SPRING
	73108441	1 -	POUCH
	70916081	2 -	SCREW, rd. hd., 1/4" NC x 1/2"
8	73068320	- 1	POUCH (Velcro closure)
	70912307	- 2	SCREW, no. 8 x 1/2"
	70923212	- 2	WASHER, no. 10
9	73109131	1 1	DECAL, operators manual
10	73058049	1 1	PEDESTAL ASSY.
	70916311	3 3	CAPSCREW, 1/2" NC x 1-1/4"
	70915987	1 1	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	4 4	LOCKWASHER, 1/2"
	70910325	1 1	NUT, 1/2" NC
11	73108840	1 1	CHAIN ASSY. (secures O.M. to item 8)(not illustrated)

(Revised March 1978)



T-70711

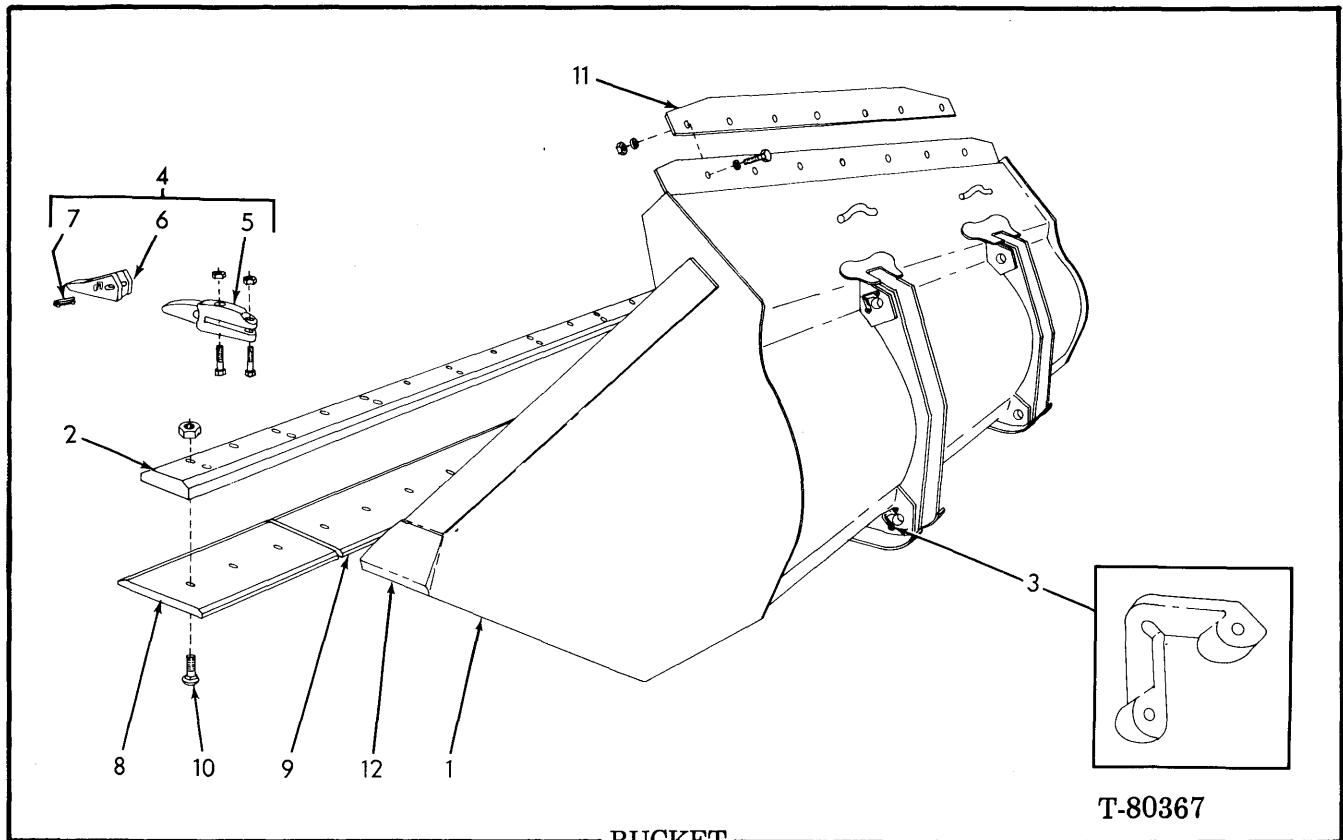
BUCKET

USAGE: First type - also see page 241.

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	BUCKET ASSY. (3-1/2 cu.yd.)
	-----	1	BUCKET ASSY. (4 cu. yd.)
	-----	1	BUCKET ASSY. (4-1/2 cu. yd.)
	-----	1	BUCKET ASSY. (5 cu. yd.)
2	73054657	1	EDGE, heat treated, 3/4" thick x 115" (10 holes drilled for bucket teeth - requires welding to install)
3	73033513	20	CAPSCREW
4	73032628	10	TOOTH ASSY. (Includes items 5 thru 7)
5	73032200	10	SHANK
6	73033441	20	NUT
7	73020853	10	*POINT
	73062624	10	*POINT (Special equipment)
8	73062294	4	STOP
9	73062295	4	BOSS }

*Use as required

(Added June 1979)



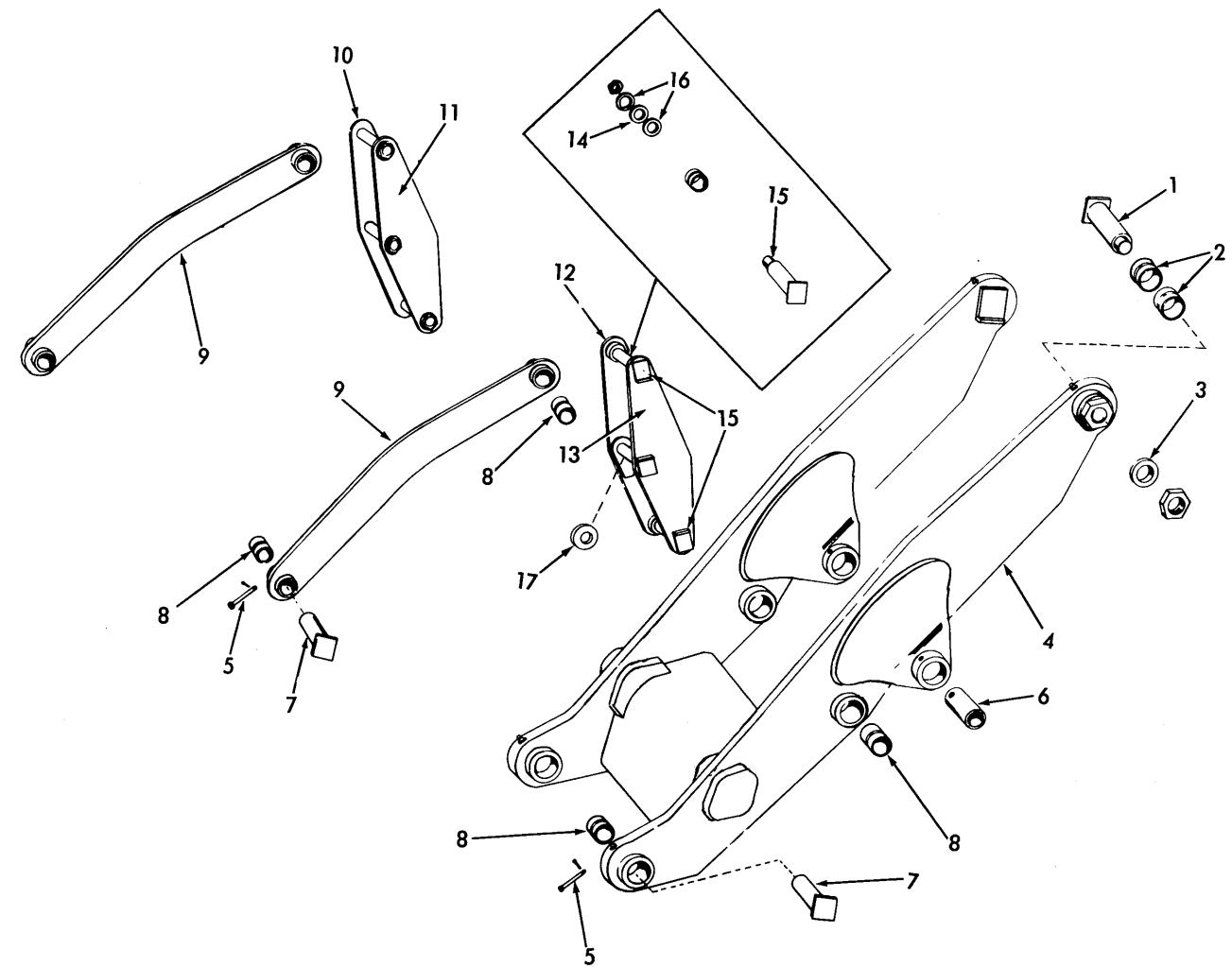
T-80367

BUCKET

USAGE: Second type - complete service replacement BUCKET ASSY. is a Machinery Item. See your Fiat-Allis dealer.

ITEM	PART NO.	QTY.	DESCRIPTION
1	73066540	1	BUCKET ASSY. (3-1/2 cu.yd.)
	73066520	1	BUCKET ASSY. (4 cu.yd.)
	73066530	1	BUCKET ASSY. (4-1/2 cu.yd.)
2	73066524	1	EDGE (Heat treated) 1-1/2" thick x 118" (Requires welding to install - 18 holes drilled for bucket teeth)
3	70648977	4	STOP
4	73065078	9	TOOTH ASSY. (Special Equipment - includes items 5 thru 7)
5	73065026	9	SHANK
	70927470	18	CAPSCREW, 7/8" NC x 3-3/4"
	70932930	18	NUT, high, 7/8" NC
6	73065066	9	POINT
	70679206	9	POINT, regular
	73109898	9	POINT, star
7	73066600	9	PIN ASSY. (Serviced only as an assy.)
	70666983	9	PIN ASSY. (Serviced only as an assy.) (Optional equipment)
8	73064504	2	EDGE
9	73068280	1	EDGE
10	70933028	15	BOLT, plow 1" NC x 3-1/2"
	70929611	15	NUT, 1" NC
11	73064553	1	PLATE, spill (Special Equipment)
	70921174	7	CAPSCREW, 5/8" NC x 2-1/2"
	70677010	14	WASHER
	70911029	7	NUT, 5/8" NC
12	73064471	2	BIT (requires welding)

(Revised June 1979)



T-75211

LINKAGE GROUP

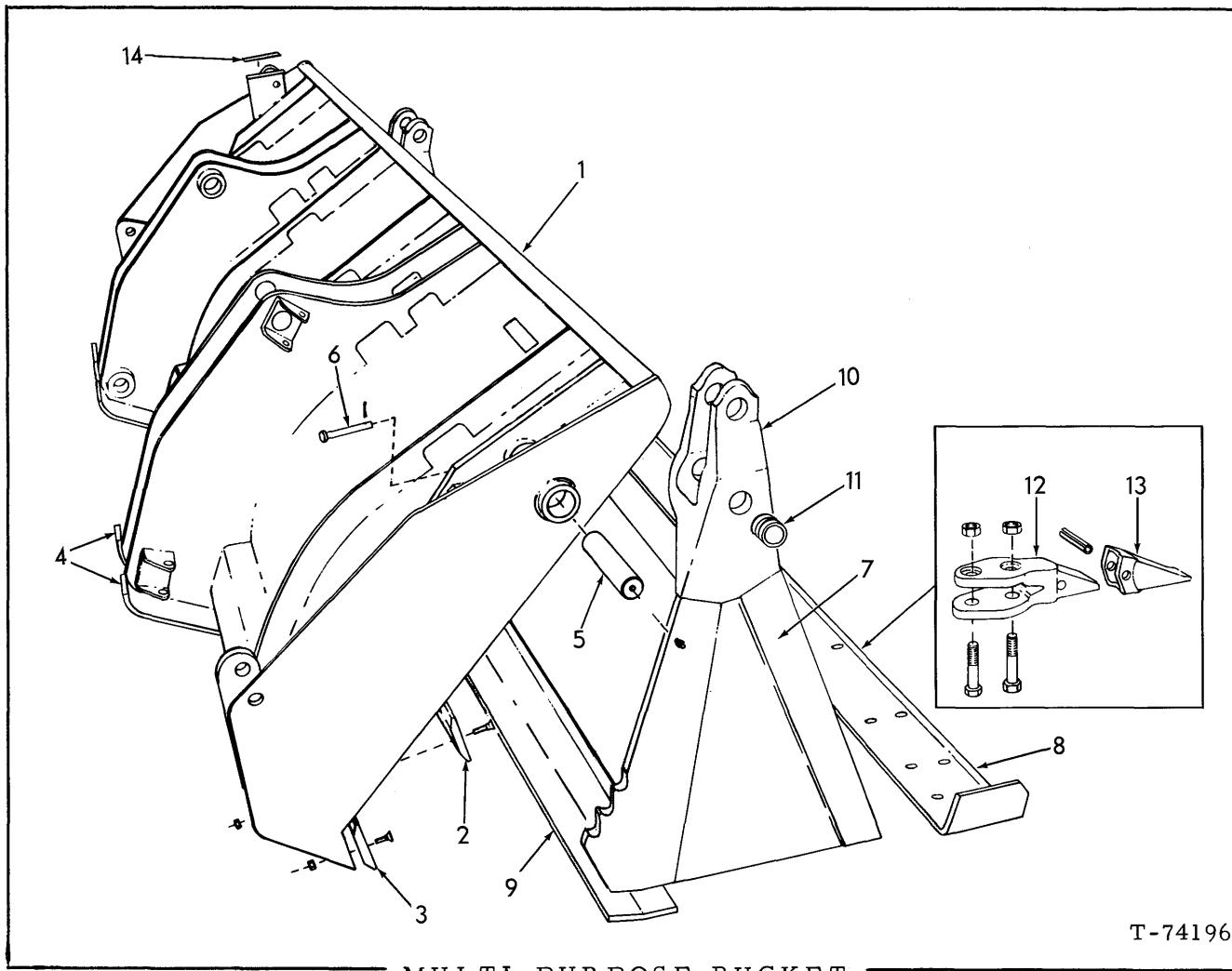
ITEM	PART NO.	QTY.	DESCRIPTION
1	73046271	2	PIN
	70925751	2	NUT (Special)
2	73031012	4	BUSHING
3	73045027	2	SPACER
4	{ 73055173 73057790	1 1	BOOM ASSY. (Includes items 2 and 8) BOOM ASSY. (Includes items 2 and 8)(Special Equipment)
	70915274	2	FITTING, lube, 45°, 1/8" NPT
	70914465	4	FITTING, lube, straight, 1/8" NPT
5	73013568	4	PIN
	70900811	4	PIN, cotter, 3/16" x 1-1/2"
6	-----	2	PIN (See page 192)
7	73046273	4	PIN
8	73046249	8	BUSHING

(Continued)

LINKAGE GROUP (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
9	{ 73047646 70914465 73057784	2 4 2	LINK ASSY., dump (Includes item 8) FITTING, lube, straight, 1/8" NPT LINK ASSY., long boom (Includes item 8)(Special Equipment)
10	73047640	1	LINK, right outer
11	73047638	1	LINK, right inner
12	73047637	1	LINK, left inner
13	73047639	1	LINK, left outer
14	{ 73046315 73046317	- -	WASHER, spacing (.0359" thick. Use as required) WASHER, spacing (.059" thick. Use as required)
15	73046260	4	PIN
16	73044963	4	WASHER
	70924130	4	NUT, safety, 1-3/4" NC
17	73012494	4	WASHER (Use as required at dump cylinder rod end)

(Revised June 1979)



T-74196

MULTI-PURPOSE BUCKET

USAGE: Special Equipment

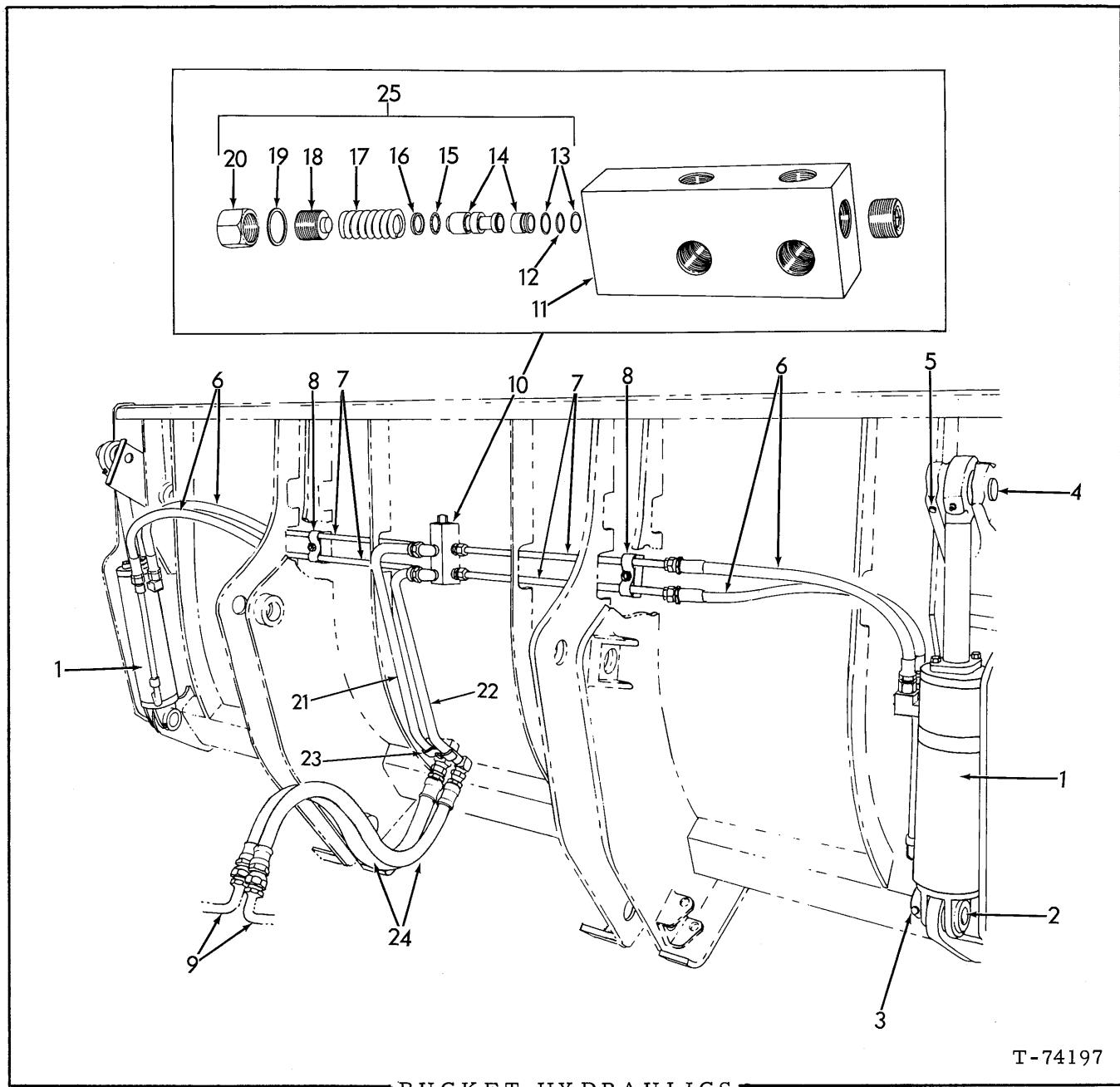
ITEM	PART NO.	QTY.	DESCRIPTION
1	70664536 70654127	1 2	MOLDBOARD ASSY. (welded) (Includes item 2 thru 4) TRANSFER, "clean daily" (Applied to Moldboard)
2	70664541 70924797 70910923	1 15 15	EDGE, moldboard cutting BOLT, plow, 3/4" NC x 2" NUT, 3/4" NC
3	70664540 70924797 70910923	2 6 6	BIT, moldboard end BOLT, plow, 3/4" NC x 2" NUT, 3/4"
4	70664551	4	SHOE, moldboard skid (welded to Moldboard)
5	70663356 70914465	2 2	PIN ASSY. clam pivot (Includes Fitting indented below) FITTING, lube, straight, 1/8" NPT
6	70663455 70900806	2 2	PIN, retaining, clam pivot pin PIN, cotter, 1/8" x 1"

(Continued)

MULTI-PURPOSE BUCKET (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	70664537	1	CLAM ASSY. (welded) (Includes items 8 thru 11)
8	70664538	1	EDGE, bucket cutting
9	70664539	1	EDGE, clam cutting
10	{ 70663279 70663280	1 1	HINGE, clam, L. H. HINGE, clam, R. H.
11	70663278	4	BUSHING, clam hinge
12	70664549 70925631 70916262 70900372	10 10 10 20	SHANK, bucket tooth CAPSCREW, 7/8" NC x 4" CAPSCREW, 7/8" NC x 4-1/4" NUT, 7/8" NC
13	70664548 70920145	10 10	TIP, bucket tooth PIN, spring, 1/2" x 3"
14	70664546	1	TRANSFER, clam opening indication (applied to rear of mold-board)

(Revised June 1979)



T-74197

BUCKET HYDRAULICS

USAGE: Special Equipment. For units with multi-purpose bucket.

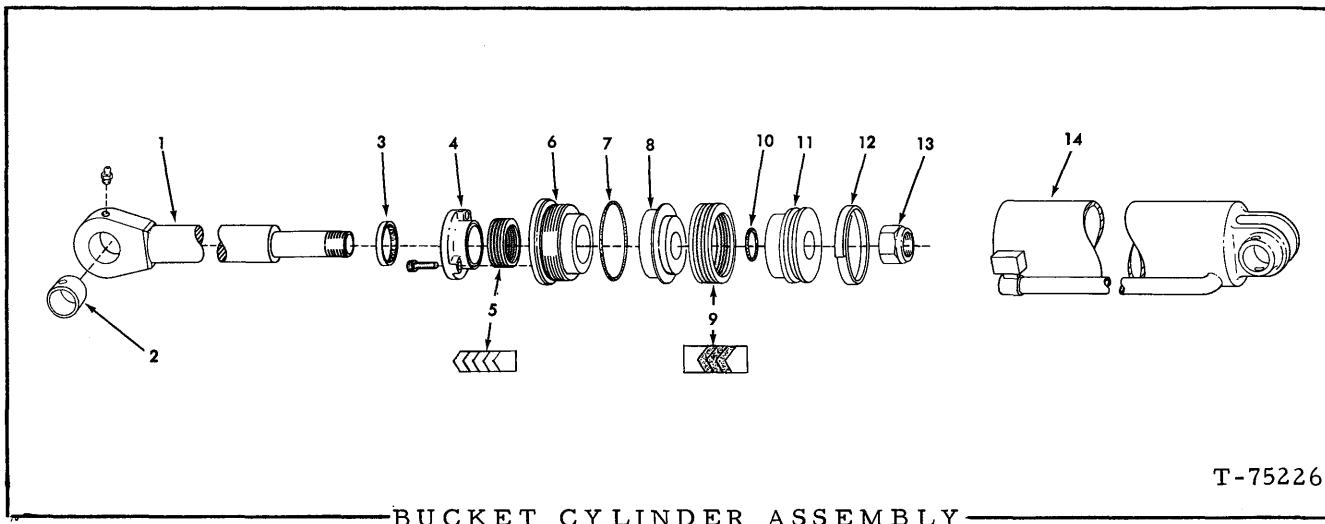
ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	2	CYLINDER ASSY., clam operating (see page 248)
2	70663354	2	PIN, clam cylinder to moldboard
3	70663455 70900806	2	PIN, retaining, cylinder lower pin PIN, cotter, 1/8" x 1"
4	70663355	2	PIN, clam cylinder to clam

(Continued)

BUCKET HYDRAULICS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
5	70663456 70900806	2	PIN, retaining, cylinder upper pin PIN, cotter, 1/8" x 1"
6	70663459 70919342	4	HOSE, clam cylinder CONNECTOR, male, flare type, 3/4" tube, 1-1/16" str.thd. (at Cylinder)
7	70664545 70919615	4	TUBE, horizontal CONNECTOR, male, flare type, 3/4" tube, 1/2" NPT male (at Valve)
8	70654125 70911026 70910287	2	CLAMP, supporting, horizontal tubes NUT, 3/8" NC LOCKWASHER, 3/8"
9	-----	2	TUBE ASSY., front piping (See page 212)
10	70654123	1	VALVE ASSY., safety (Consists of items 11 thru 20)
11	----- 70908944	1	BODY, relief valve (Order item 10) PLUG, hex-socket, 1/2" NPT
12	-----	1	△ O-RING, relief valve seat
13	-----	2	△ RING, back-up, valve seat o-ring
14	-----	1	△ PLUNGER ASSY., relief valve (Includes seat)
15	-----	1	△ O-RING, relief valve plunger
16	-----	1	△ RING, back-up, plunger o-ring
17	-----	1	△ SPRING, relief valve
18	-----	1	△ SCREW, relief valve adjustment
19	-----	1	△ GASKET, relief valve cap
20	70656899	1	CAP, relief valve screw
21	70664543 70920751	1	TUBE, vertical, left side ELBOW, flare type, 90°, 3/4" tube, 1/2" NPT male (at Valve)
22	70664544 70920751	1	TUBE, vertical, right side ELBOW, flare type, 90°, 3/4" tube, 1/2" NPT male (at Valve)
23	70654121 70911026 70910287	1	CLAMP, supporting, vertical tubes NUT, 3/8" NC LOCKWASHER, 3/8"
24	70664542	2	HOSE, bucket lines to boom lines
25	70684391	1	△ REPAIR KIT, valve (Consists of items 12 thru 19)

Order
item
25

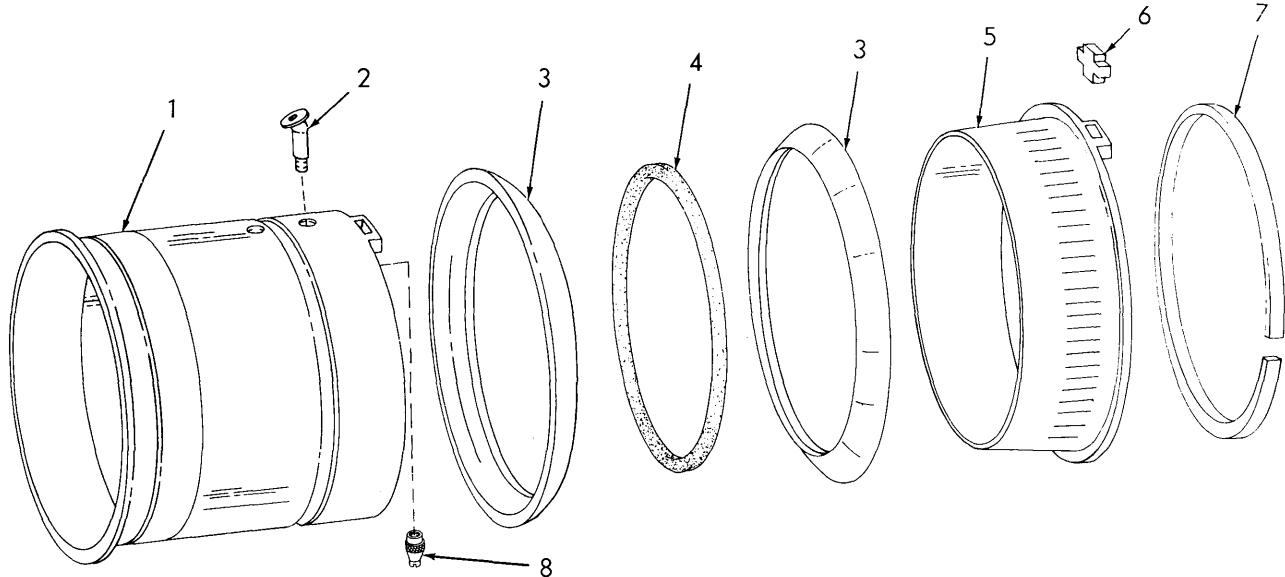


T-75226

BUCKET CYLINDER ASSEMBLY

USAGE: Special Equipment for Multi-Purpose Bucket

ITEM	PART NO.	QTY.	DESCRIPTION
NOTE: Quantities shown are for only cylinder only.			
-	70663269	1	CYLINDER ASSY., bucket (Includes items 1 thru 14)
1	70663231 70914465	1 1	ROD ASSY., piston (Includes item 2) FITTING, lube, straight, 1/8" PT
2	70663283	1	BUSHING, piston rod
3	70652890	1	SEAL, flange
4	70654169 70924796	1 3	FLANGE CAPSCREW, hex-socket with nylon plug, 3/8" NF x 1"
5	70654168	1	PACKING SET, cylinder head
6	70663282	1	HEAD, cylinder
7	70923856	1	O-RING, 5" I. D., cylinder head
8	70663229	1	PISTON
9	70663228	1	PACKING SET, piston
10	70923664	1	O-RING, 1-1/2" I. D., piston
11	70663216	1	PISTON
12	70663227	1	RING, piston
13	70917778	1	NUT, elastic stop, 1-1/2" NF, piston rod
14	70663230	1	TUBE ASSY., cylinder (welded)



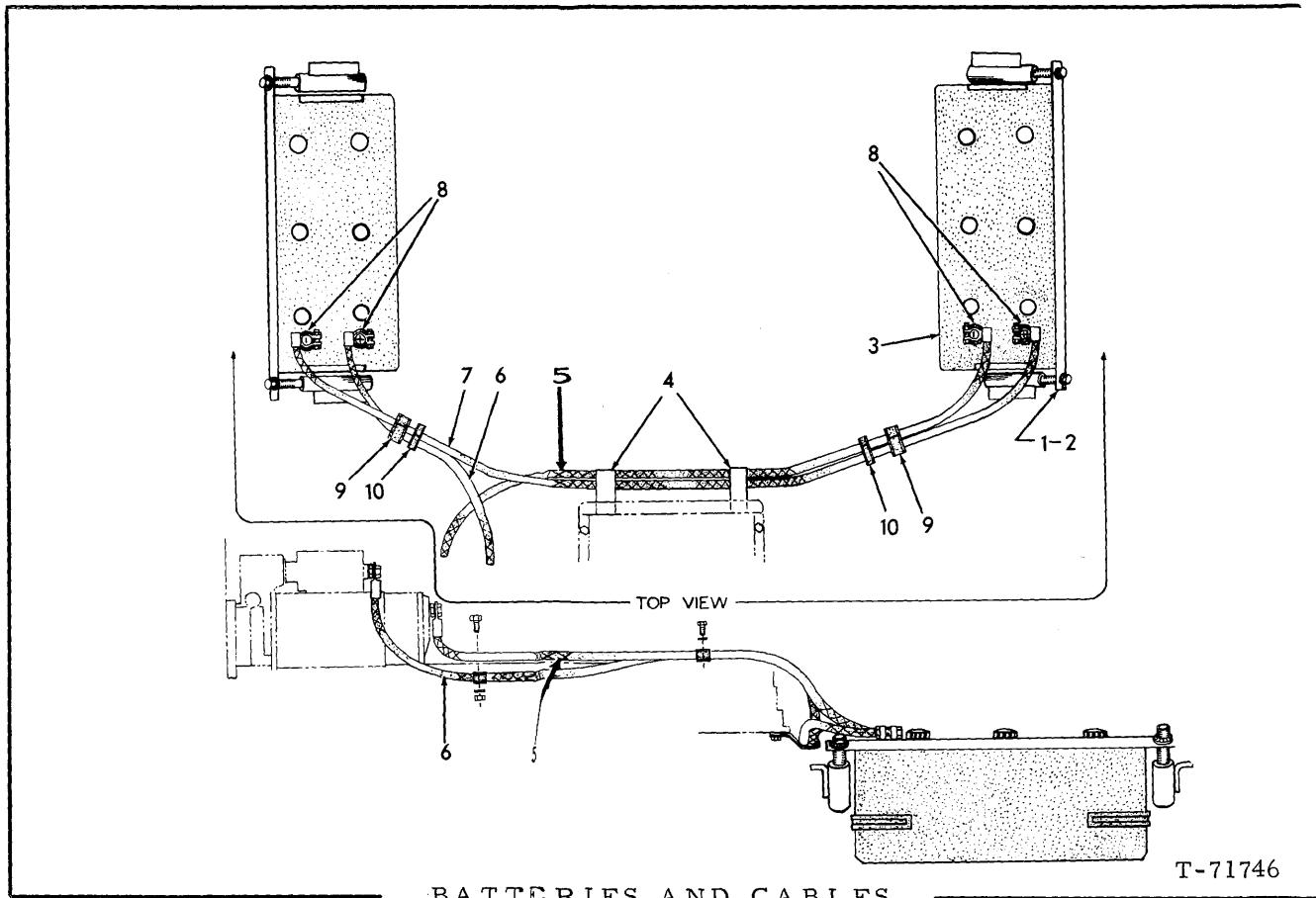
T-39634

W H E E L

USAGE: For use with 23.5 x 25 tire (Standard Equipment)

NOTE: Quantity indicated is for one wheel assembly only.

ITEM	PART NO.	QTY.	DESCRIPTION
-	-----	-	TUBES (Obtain Locally)
-	-----	-	TIRES (Obtain Locally)
1	{ 73046881 73058453	1 1	WHEEL WHEEL (Use with tube type tire)
2	73052021	1	VALVE ASSY. (Serviced only as a unit)
2a	73047482	1	EXTENSION VALVE (Not Illustrated)
3	73029971	2	FLANGE
4	73027549	1	O-RING
5	73041531	1	BAND
6	70183297	1	DRIVER
7	73034382	1	RING
8	73069471	1	CAP, valve
9	73047477	1	FLAP, (Not Illustrated)



BATTERIES AND CABLES

ITEM	PART NO.	QTY.	DESCRIPTION
1 {	73048106 73061395	2	PLATE (Used prior to unit no. 03300)
2	73048112 70921706 73061398 70911115 70918308	4	BAR (Effective with unit no. 03300) NUT BOLT, 3/8" NC x 5" } (Used prior to unit no. 03300)
3	70695471	2	ROD (Effective with unit no. 03300) WASHER, plain, 3/8" NUT, 3/8" NC
3a {	* 70243526 * 70243527	1	BATTERY (Requires 14.0 qts. Electrolyte) (20 hr. rating of 15 ampere hours)
3b	* 70243528	1	ELECTROLYTE ("Z" Pack) 6.1 qts. ELECTROLYTE ("F" Pack) 5.0 gal. } Not Illustrated
4	73024383 70915408 70911115 70904206	2	HOSE (For use with 5 gal. pack) CLAMP CAPSCREW, 3/8" NC x 5/8" WASHER, plain, 3/8" LOCKWASHER, 3/8"
5	73059270 74254646 70916270 70904206	1	CABLE (Starter to battery ground) CLAMP CAPSCREW, 3/8" NC x 1/2" LOCKWASHER, 3/8"
6	73043418 74254646 70916272 70904206 70910324	1	CABLE (Includes terminal cover) CLAMP CAPSCREW, 3/8" NC x 1-1/4" LOCKWASHER, 3/8" NUT, 3/8" NC

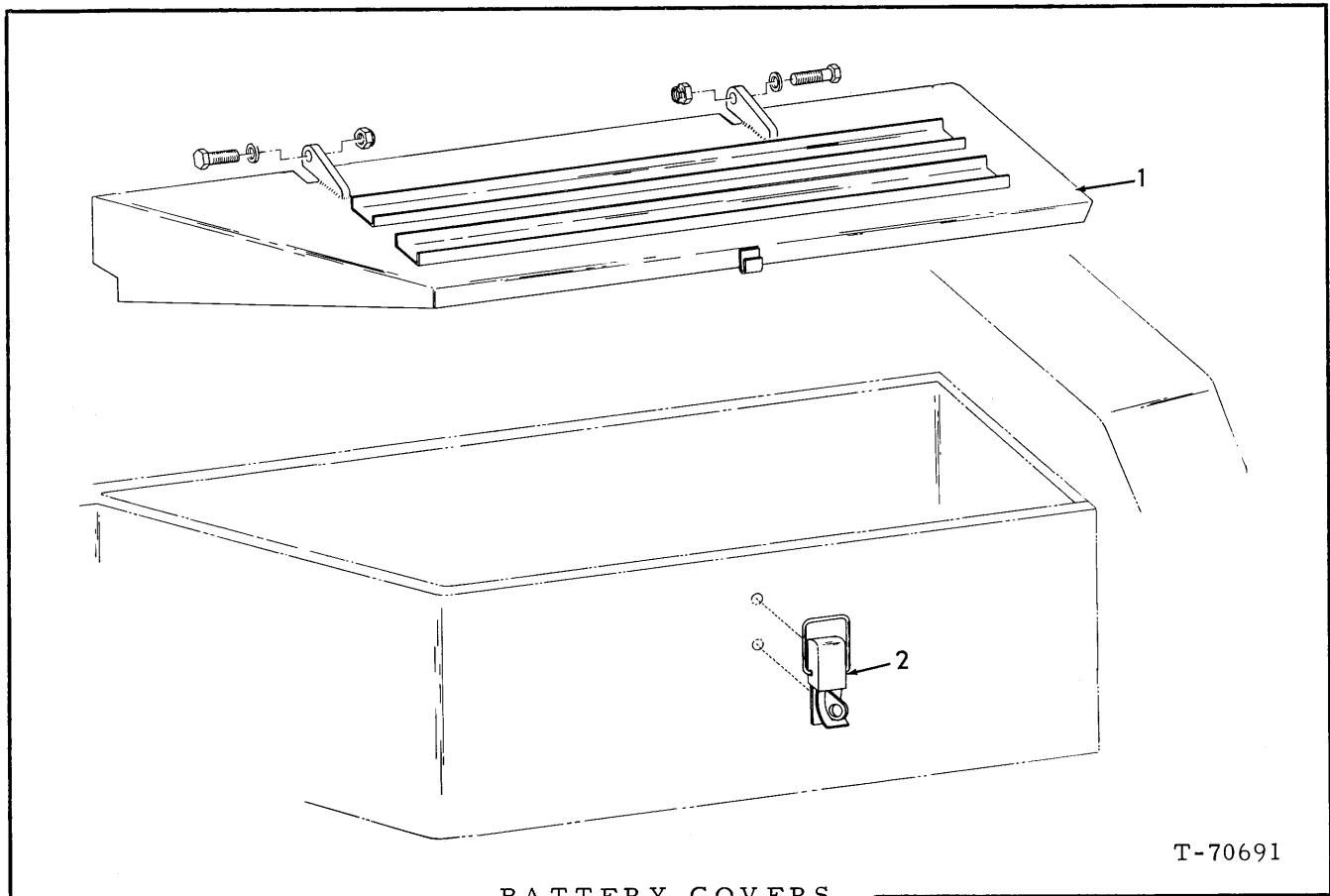
*Order from Construction Machinery Depot

(Continued)

(Revised June 1979)

BATTERIES AND CABLES (Continued)

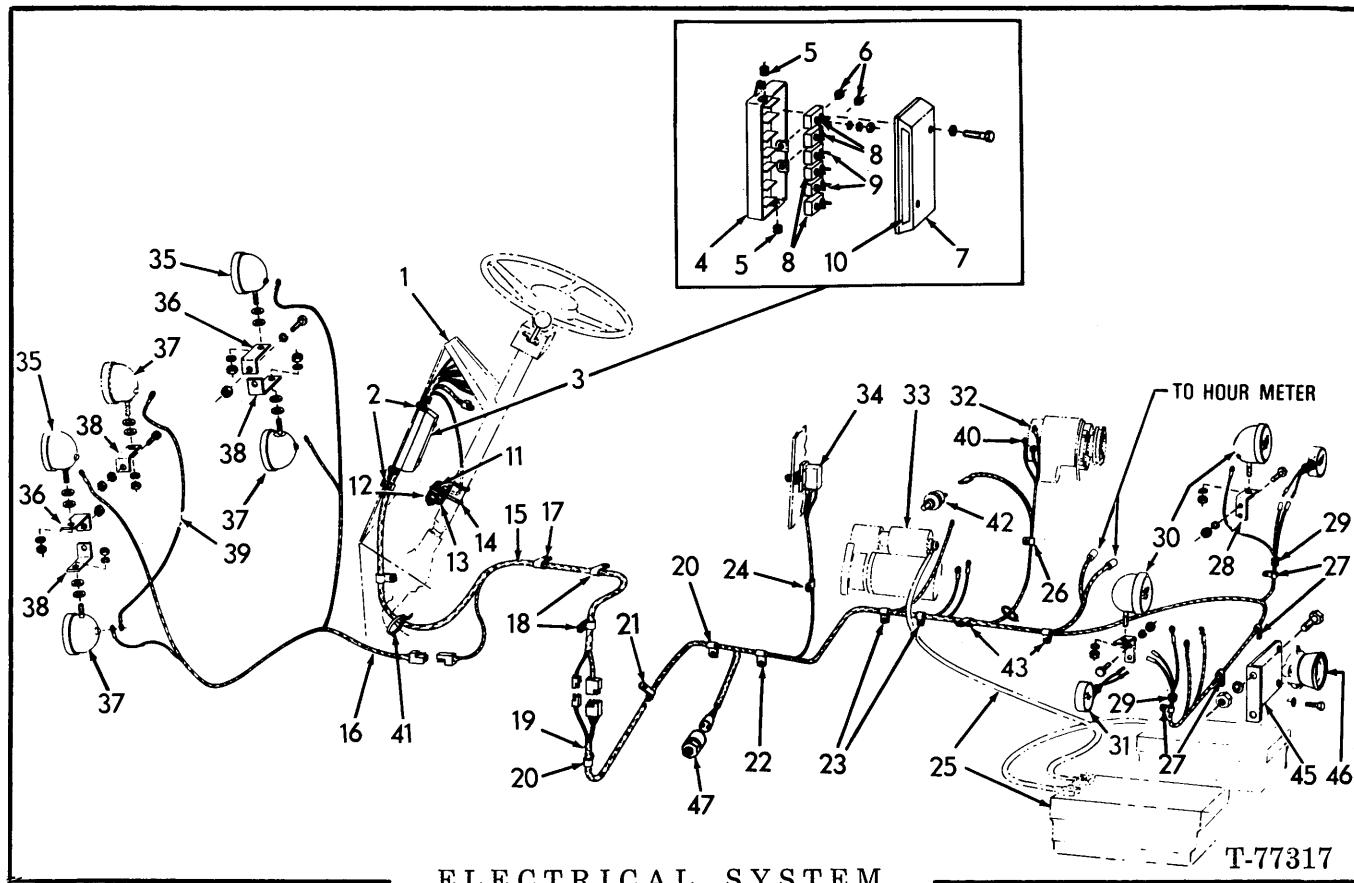
ITEM	PART NO.	QTY.	DESCRIPTION
7	{ 73043416	1	CABLE, 58" long (Used prior to unit no. 03300)
	73062325	1	CABLE, 67" long (Effective with unit no. 03300)
8	73008046	4	WASHER
9	-----	2	STRIP (See page 233)
10	-----	2	CHANNEL (See page 47)



BATTERY COVERS

ITEM	PART NO.	QTY.	DESCRIPTION
1	73043427	1	COVER, left }
	73043428	1	COVER, right } (Used prior to unit no. 03300)
	70916225	6	CAPSCREW, 3/8" NF x 1"
	70911115	12	WASHER, 3/8"
	70910287	6	LOCKWASHER, 3/8"
	70910123	6	NUT, 3/8" NF
	73061404	1	COVER, left }
	73061405	1	COVER, right } (Effective with unit no. 03300)
	70923470	4	CAPSCREW, 3/8" NC x 1-1/2"
	70911115	4	WASHER, 3/8"
2	70918308	4	NUT, 3/8" NC
	73043841	2	LATCH
3	70923703	4	SCREW, tapping, #10 NC x 1/2"
	73104936	2	DECAL, battery instruction (underside of cover)

(Revised June 1979)



ELECTRICAL SYSTEM

T-77317

ITEM	PART NO.	QTY	DESCRIPTION
1	-----	-	INSTRUMENT PANEL (See page 258)
2	70928623	2	CLIP
	70916271	2	CAPSCREW, 3/8" NC x 1"
	70904206	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8"
3	73057977	1	BOX ASSY., junction, 24 volt. (Includes items 4 thru 9)
	70916285	2	CAPSCREW, 1/4" NC x 1"
	70904204	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4"
4	-----	1	BODY (Order item 3)
5	73058528	2	GROMMET
6	73058527	2	GROMMET
7	73058651	1	COVER
	70929117	2	SCREW, No. 10
	70917365	2	LOCKWASHER, No. 10
8	73058531	4	BREAKER
	70916880	8	NUT, No. 10
	70922711	8	LOCKWASHER, No. 10
	70924237	8	WASHER, plain, No. 10
9	73058529	2	BREAKER, circuit, 15 amp.
	70916880	4	NUT, No. 10
	70922711	4	LOCKWASHER, No. 10 ext. tooth
	70924237	4	WASHER, plain, No. 10

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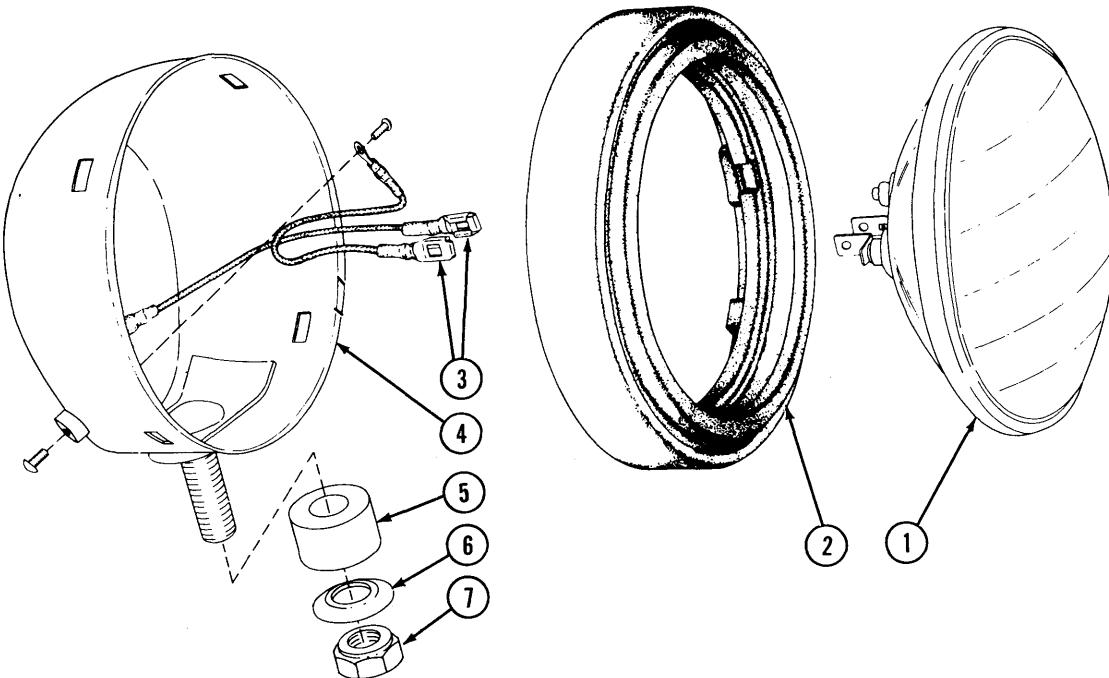
E L E C T R I C A L S Y S T E M (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	73057767	1	DECAL
11	73061193	1	BOOT
12	73057506	1	SWITCH, starting, safety (Includes mounting nuts and washer)
13	73057402	1	BRACKET, switch, mounting
14	73048011	2	U-BOLT
	70904204	4	LOCKWASHER, 1/4"
	70911040	4	NUT, 1/4" NF
	70911114	4	WASHER, 1/4"
15	{ 73061021	1	HARNESS (Used without back up alarm)
	73066480	1	HARNESS (Used with back up alarm) }
16	73057622	1	HARNESS
	70912765	2	GROMMET
17	70925620	2	CLAMP
	70910287	2	LOCKWASHER, 3/8"
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
18	70926049	2	CLAMP
	70910287	2	LOCKWASHER, 3/8"
	70915408	2	CAPSCREW, 3/8" NC x 3/4"
19	{ 73057620	1	HARNESS (Used without back up alarm)
	73066481	1	HARNESS (Used with back up alarm) }
20	70926049	2	CLAMP
	70910287	2	LOCKWASHER, 3/8"
	70916270	2	CAPSCREW, 3/8" NC x 1/2"
21	70926049	1	CLAMP
	70916271	1	CAPSCREW, 3/8" NC x 1"
	70910287	1	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8" NC
22	70925620	1	CLAMP
	70916270	1	CAPSCREW, 3/8" NC x 1/2"
	70910287	1	LOCKWASHER, 3/8"
23	70926049	2	CLAMP (Use existing capscrew)
24	70926917	1	CLAMP (Use existing capscrew)
25	-----	-	BATTERIES AND CABLES (See page 250)
26	70925613	1	CLAMP (Use existing capscrew)
	70910335	1	WASHER, 11/32"
27	70926917	4	CLAMP
	70910287	4	LOCKWASHER, 3/8"
	70916270	4	CAPSCREW, 3/8" NC x 1/2"
28	73058587	2	BRACKET
	70915987	2	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910325	2	NUT, 1/2
29	-----	-	CHANNEL, rubber, 8" (refer to item 44)
30	70621429	2	LIGHT ASSY., rear (see page 256)
	70900703	2	WASHER, plain, 1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910195	2	NUT, 1/2"
31	73044008	2	LIGHT ASSY., tail-stop (see page 256)

(Continued)

E L E C T R I C A L S Y S T E M (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
32	-----	-	ALTERNATOR (See page 264 or 265)
33	-----	-	STARTER (See page 263)
34	70650944	1	REGULATOR, voltage (DELCO REMY. 24V-N119518. Obtain parts from local service agency)
	70916285	2	SCREW, 1/4" NC x 1"
	70904204	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4"
35	73044810	2	LIGHT ASSY., head (See page 255)
	70900703	2	WASHER, plain, 1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910195	2	NUT, 1/2"
36	73052615	2	BRACKET
	70915987	2	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910325	2	NUT, 1/2"
37	70621429	3	LIGHT ASSY., flood (See page 255)(Special Equipment)
	70900818	6	WASHER, plain, 1/2"
	70912441	3	LOCKWASHER, 1/2"
	70910195	3	NUT, 1/2"
38	73052615	3	BRACKET (Special Equipment)
	70915987	1	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	1	LOCKWASHER, 1/2"
	70910325	1	NUT, 1/2"
39	73104283	1	WIRE ASSY. (Special Equipment)
	70912765	1	GROMMET
40	70917415	1	NUT, No. 10
	70917365	1	LOCKWASHER, No. 10
	70917376	1	NUT, No. 12
	70921880	1	LOCKWASHER, No. 12
41	73050495	3	CLIP
42	70246171	1	SWITCH, pressure (Use with electric hour meter)(Effective with engine s/n 11-24213, loader s/n 45S03186)
43	74254646	2	CLIP
	70916270	1	CAPSCREW, 3/8" NC x 1/2"
	70916272	1	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	2	LOCKWASHER, 3/8"
	70910324	1	NUT, 3/8"
44	73048123	-	CHANNEL (25' roll - use as required)
45	73066233	1	PLATE ASSY. (Includes item 48)
	70915987	2	CAPSCREW, 1/2" NC x 1-1/2"
	70912441	2	LOCKWASHER, 1/2"
	70910325	2	NUT, 1/2" NC
46	70699053	1	HORN
	70918237	3	CAPSCREW, 1/4" NC x 1-1/4"
	70911114	3	WASHER, 1/4"
47	73066429	1	SWITCH, back up alarm
48	73054504	3	NUTINSERT (Not Illustrated)



T-70750

LIGHT ASSEMBLY PARTS

USAGE:

* FLOOD LIGHT ASSEMBLY 70621429

** HEAD LIGHT ASSEMBLY 73044810

*** FLOOD LIGHT ASSEMBLY 73059873 (ROPS CAB & CANOPY) Special Equip.

ITEM PART NO. QTY. DESCRIPTION

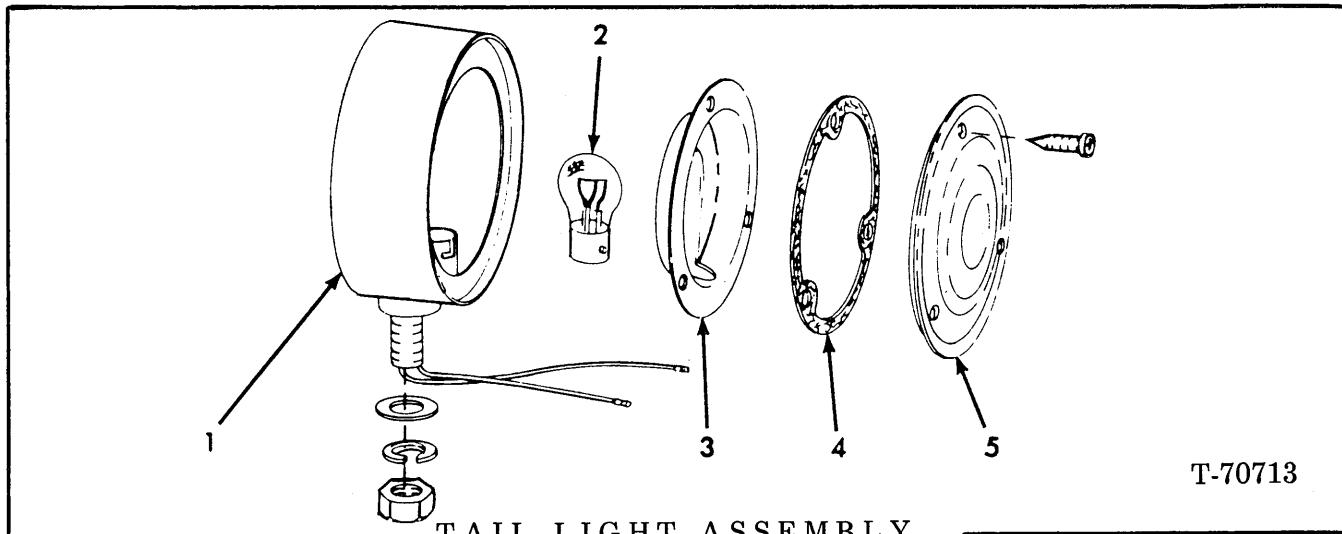
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NOTE: Quantity shown are for one light only. See page 252)

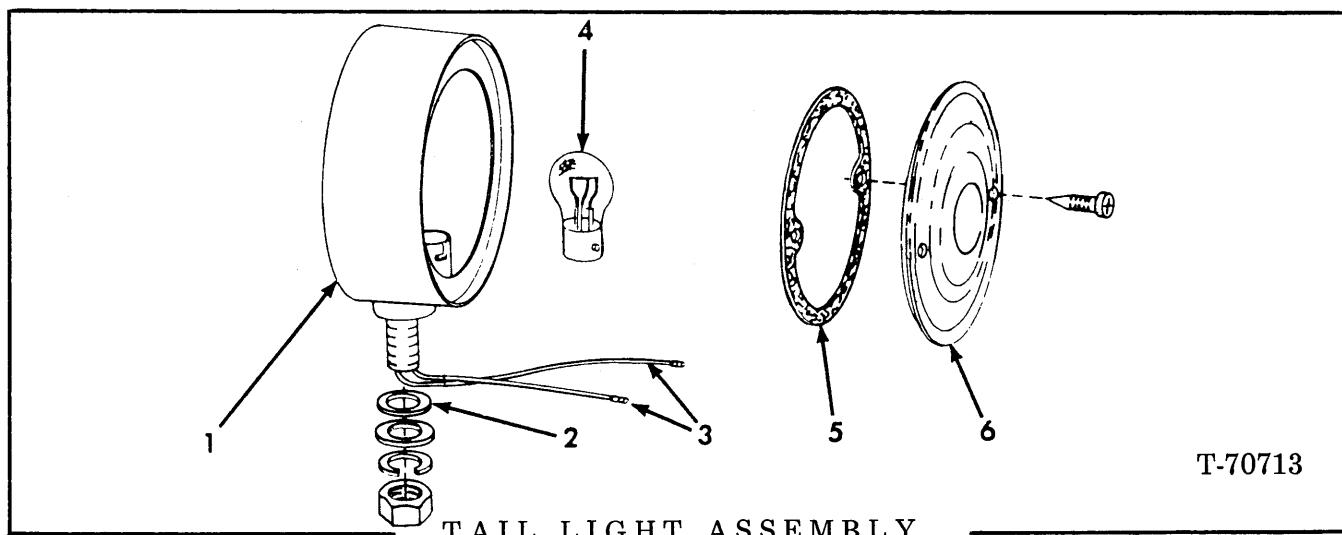
1	{ 70182763 73046497 73061207	1	-	-	SEALED BEAM (24 volt)
		-	1	-	SEALED BEAM (24 volt)
		-	-	1	SEALED BEAM (24 volt)
2	{ 70621428 70621821	1	1	-	RETAINER (rubber)
		-	-	1	RETAINER (rubber)
3	70621724	2	2	-	CABLE, sealed beam (Includes terminals)
	70912731	1	1	-	SCREW, machine, #8 NC x 5/16"
	70912739	1	-	-	LOCKWASHER, #8
4	{ 73061208 ----- 70912731 70912739	-	-	1	SHELL ASSY.
		1	1	-	BODY ASSY. (Not serviced separately)
		1	1	-	SCREW, machine, #8 NC x 5/16"
		1	-	-	LOCKWASHER, #8
5	71006992	-	-	1	BUSHING
6	73061210	-	-	1	WASHER
7	70919440	-	-	1	NUT, safety, 1/2" NF



T-70713

USAGE: First Type — Uses 3 Lens Mounting Screws

ITEM	PART NO.	QTY.	DESCRIPTION
-	-	1	LIGHT ASSY. } (Order Second Type LIGHT ASSY.)
1	-	1	BODY ASSY. }
2	73039643	1	BULB, 24 volt
3	73036242	1	REFLECTOR
4	73036241	1	GASKET
5	73036240	1	LENS

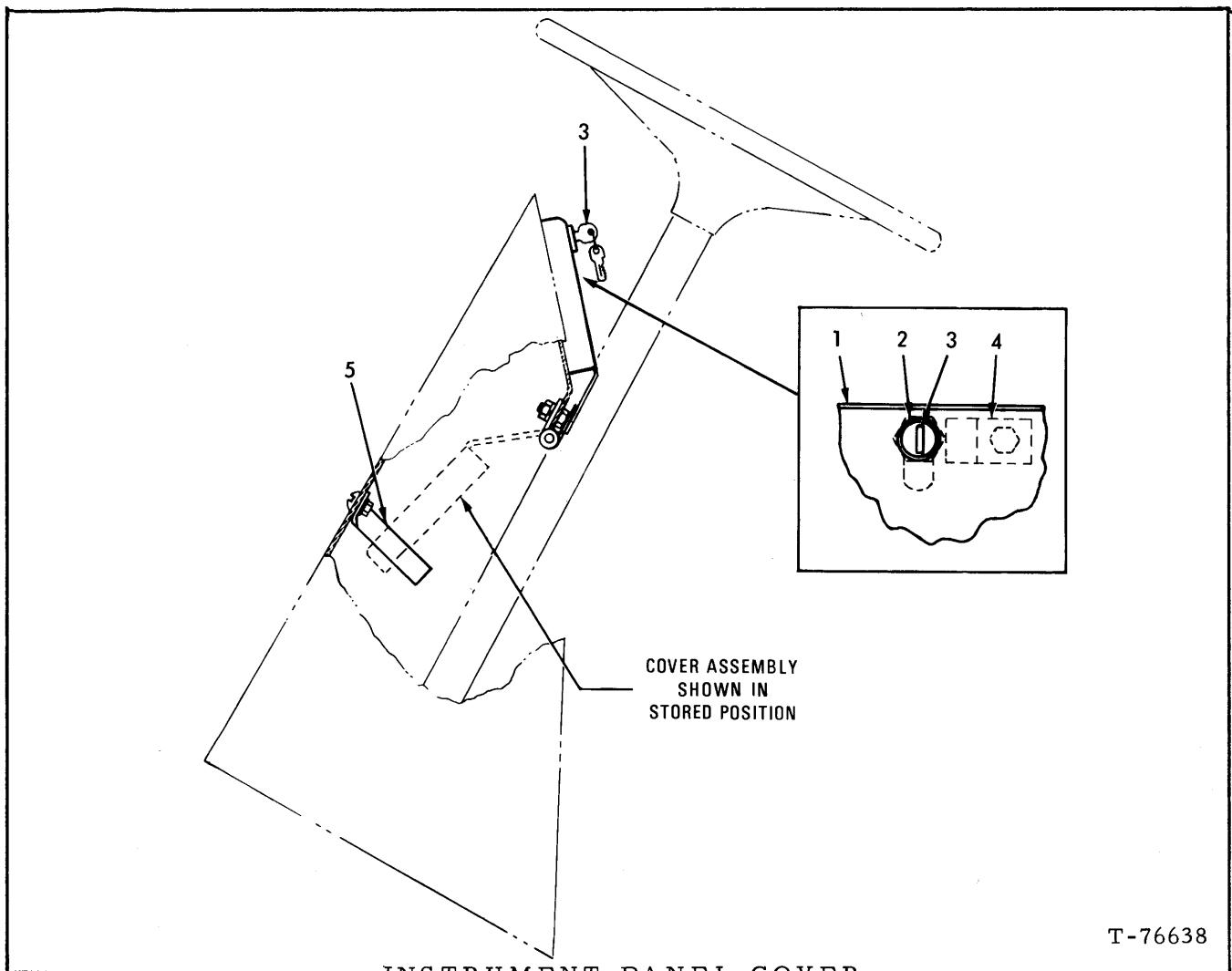


T-70713

USAGE: Second Type — Uses 2 Lens Mounting Screws.

ITEM	PART NO.	QTY	DESCRIPTION
-	73069238	1	LIGHT ASSY. (Includes items 1 thru 6)
	70906985	1	WASHER, 7/16"
	70914678	1	LOCKWASHER, 7/16"
	70912201	1	NUT, 7/16" NC
1	-	1	BODY (Order LIGHT ASSY.)
2	73069241	1	PAD
3	73069240	1	WIRE ASSY. (Includes terminals)
4	73039643	1	BULB, 24 volt
5	73069196	1	GASKET
6	73069239	1	LENS

(Revised July 1977)



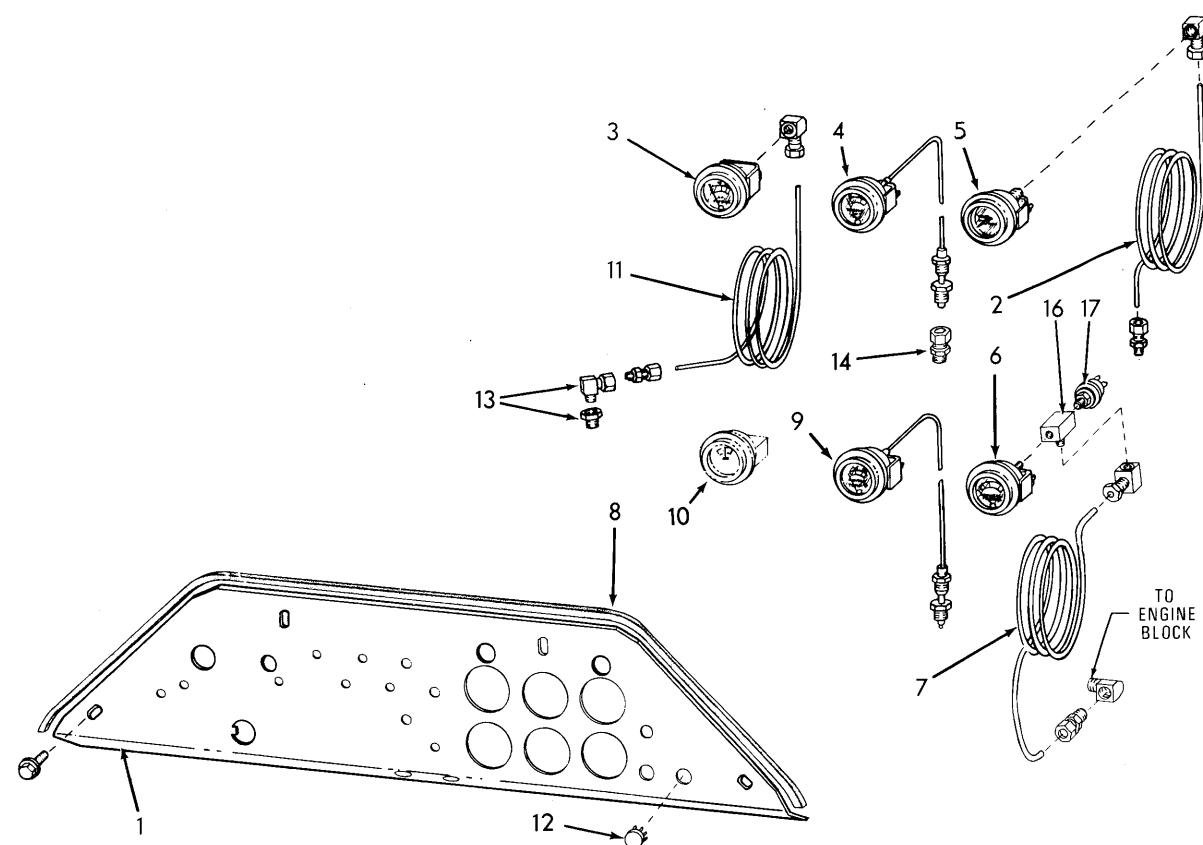
INSTRUMENT PANEL COVER

(Vandalism Protection)

USAGE: Special Equipment

ITEM **PART NO.** **QTY.** **DESCRIPTION**

1	73057512 70916284 70916622 70904204	1 3 3 3	COVER ASSY. (Serviced only as a unit) CAPSCREW, 1/4" NC x 1/2" NUT, 1/4" NC LOCKWASHER, 1/4"
2	73058015	1	LOCK ASSY. (Includes item 3)
3	73058910	2	KEY, lock assy.
4	73057642	1	TAB
5	73058056 70916079 70901310 70904203	1 2 2 2	STRIP, cover support for storing SCREW, #10 NC x 3/8" NUT, #10 NC LOCKWASHER, #10



T-75642

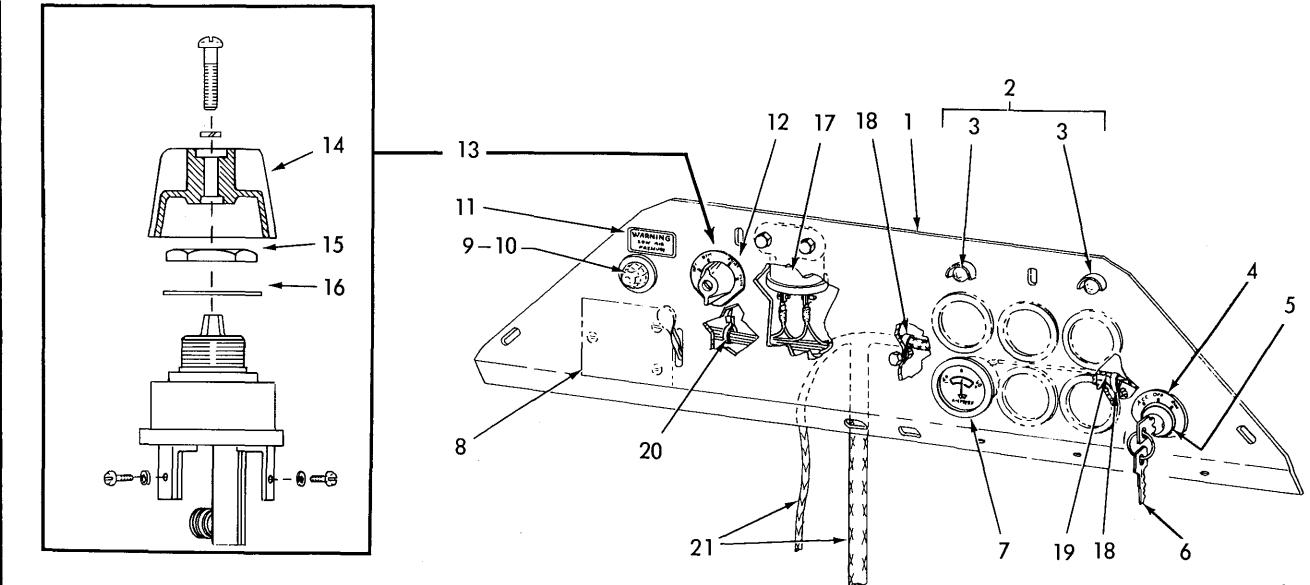
— INSTRUMENT PANEL AND GAUGES —

ITEM	PART NO.	QTY.	DESCRIPTION
1	73057504	1	PANEL
	70923683	4	CAPSCREW, 3/8" NC x 3/4"
2	73048712	1	TUBE
	70925093	1	ELBOW, compression, 3/16" tube, 3/8" st. thd. female (gauge end)(Includes 1 Sleeve 70927257)
	70925161	1	CONNECTOR, compression, 3/16" tube, 3/8" st.thd. male
3	70697266	1	GAUGE ASSY., air pressure
4	73064069	1	GAUGE ASSY., converter temperature
5	73064083	1	GAUGE ASSY., transmission pressure
6	70691745	1	GAUGE ASSY., engine oil pressure
7	73067681	1	TUBE (100' length - use as required)
	70928800	1	ELBOW, compression, 1/4" tube, 7/16" str. thd. female (gauge eng)(Includes 1 Sleeve 70927257)
	70928799	1	CONNECTOR, compression, 1/4" tube, 7/16" st. thd. male (engine end)
	70928923	1	ELBOW, 1/4" tube, 1/8" NPTF male (Used prior to engine s/n 11-24213)
	70918960	1	TEE, 1/8" NPT (Engine s/n 11-24213 thru 11-25688 with hour meter sending unit)
	70915399	1	ELBOW, 1/4" tube, 1/8"NPT (Engine s/n 11-25689 and up at engine block)

(Continued)

INSTRUMENT PANEL AND GAUGES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	-----	1	TRIM, 41" (refer to item 15)
9	73064057	1	GAUGE ASSY., water temperature
10	-----	-	AMMETER (See page 260)
11	73059078	1	TUBE
	70925093	1	ELBOW, compression, 3/16" tube, 3/8" NPT female (gauge end)(Includes 1 Sleeve 70927257)
	70919127	1	CONNECTOR, compression, 3/16" tube, 1/2" NPT male (tank end)
12	70926908	1	PLUG
13	{ 70901834	1	BUSHING, 1/4" to 1/8" NPT
	70928474	1	ELBOW, compression type, 3/16" tube, 1/8" NPT male
14	70925161	1	CONNECTOR, compression, 3/16" tube, 3/8" NPT male
15	73050105	-	TRIM, plastic (25' length - use as required)
16	70920992	1	TEE, 1/8" pipe
17	73066487	1	SWITCH, hour meter



T-76648

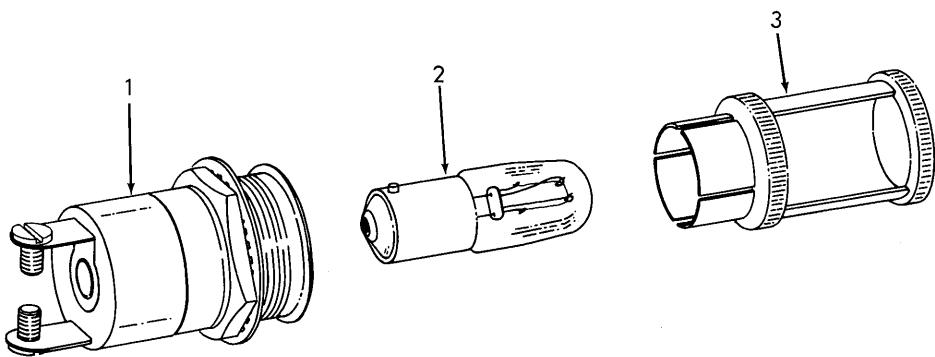
INSTRUMENT PANEL ELECTRICAL COMPONENTS

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	PANEL (See page 258)
2	-----	2	LIGHT ASSY., panel (Includes item 3)(See page 262)
3	-----	2	BULB, 24 v. (See page 262)
4	73067618	1	PLATE
5	73058073	1	SWITCH, key (Includes item 6)
	70917365	3	LOCKWASHER, No. 10
	70917415	3	NUT, No. 10 NF
6	70231713	2	KEY, switch
7	73064081	1	AMMETER ASSY.
8	-----	1	VALVE ASSY. (See page 157)
9	73034558	1	LIGHT ASSY. (Does not include item 10)
10	73034566	1	BULB
11	73050281	1	DECAL
12	73057505	1	PLATE
13	73057960	1	SWITCH, light (Includes items 14, 15 and 16 and items indented below)
	70917393	5	SCREW, NO. 8 NC x 3/8"
	70917395	5	LOCKWASHER, No. 8
14	73058917	1	KNOB
	70928595	1	SCREW, No. 8 NC x 5/8"
15	73058919	1	NUT, 11/16" NC
16	70922088	1	WASHER, plain, 11/16"
17	73057952	1	BUZZER
	70923341	2	CAPSCREW, 1/4" NC x 3/4"
	70916964	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4" NC

(Continued)

INSTRUMENT PANEL ELECTRICAL COMPONENTS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
18	73058052	3	CLIP
	70925369	1	SCREW, rd. hd., No. 10 NF x 5/8"
	70917415	1	NUT, No. 10 NF
	70917365	1	LOCKWASHER, No. 10
19	73057436	1	WIRE ASSY., switch to ammeter
20	70925094	2	CLIP, wire harness support
21	-----	-	HARNESS (See page 252 item 15)



T-75233

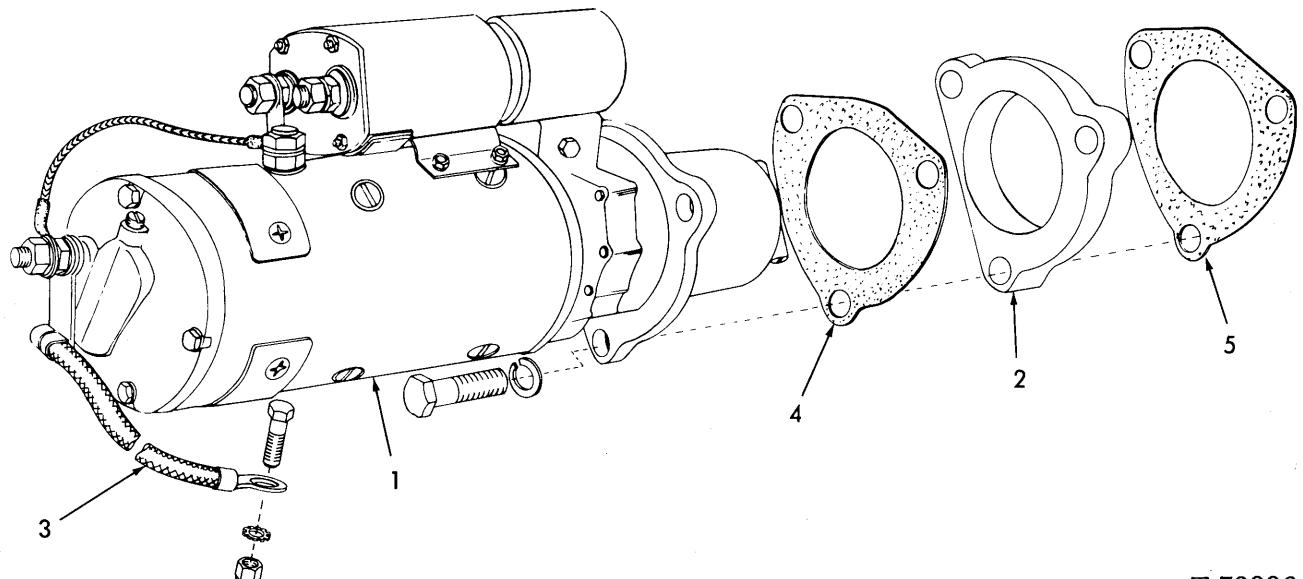
— DASH LIGHT ASSEMBLY —

USAGE: See page 260

ITEM PART NO. QTY. DESCRIPTION

NOTE: Quantities are sufficient for one light only.

-	73021334	1	LIGHT ASSY., instrument panel (Includes items 1 thru 3)
1	-----	1	BASE ASSY. (Order complete assy.)
2	73040937	1	BULB, incandescent, single contact, 3.5 C. P., 24 V.
3	73037183	1	SHIELD, instrument panel light



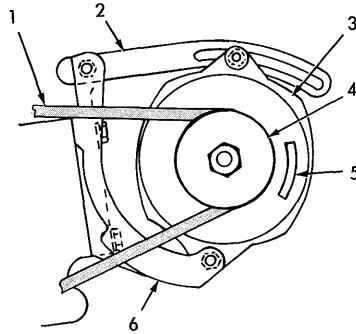
T-73996

S T A R T E R

USAGE: See page 252.

ITEM	PART NO.	QTY.	DESCRIPTION
1	73117237	1	MOTOR, starting (Delco-Remy No. 1113898)(See Electrical Components Parts Catalog for service breakdown)
	70914876	3	CAPSCREW, 5/8" NC x 2-1/2"
	70912942	3	LOCKWASHER, 5/8"
2	70621278	1	ADAPTER
3	73035268	1	CABLE
	70922726	1	CAPSCREW, 1/2" NF x 1-1/2"
	70920428	1	LOCKWASHER, 1/2"
	70914487	1	LOCKNUT, 1/2" NF
4	73039072	1	GASKET
5	73039071	1	GASKET

(Revised November 1977)

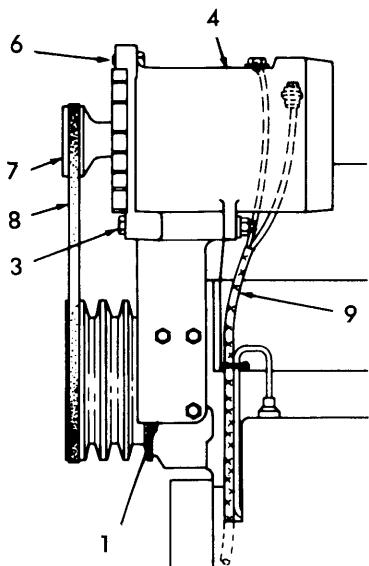


T-75235

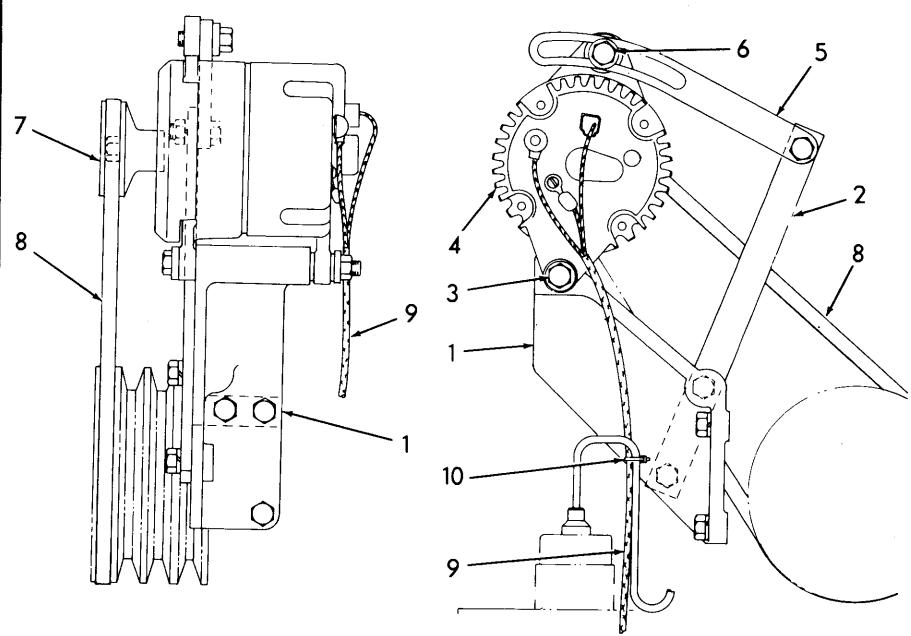
ALTERNATOR

ITEM	PART NO.	QTY.	DESCRIPTION
1	73059309	1	BELT
2	74023007	1	BRACKET
	70916272	1	CAPSCREW, 3/8" NC x 1-1/4"
	70904206	1	LOCKWASHER, 3/8"
3	73117662	1	ALTERNATOR (24 volt, 30 amp.) (Delco-Remy No. 1100074) (See Electrical Components Parts Catalog for service breakdown)
	70919015	1	CAPSCREW, 3/8" NC x 3-1/2"
	70904206	1	LOCKWASHER, 3/8"
	70914670	1	CAPSCREW, 5/16" NC x 1-1/8"
	70927454	2	WASHER, 5/16"
4	74388568	1	PULLEY
5	73105127	1	DECAL
6	73059195	1	BRACKET
	70915987	3	CAPSCREW, 1/2" NC x 1-1/2"
	70904208	3	LOCKWASHER, 1/2"
7	70925613	1	CLAMP (Not illustrated)
	70915809	1	CAPSCREW, 5/16" NC x 3/4"
	70904205	1	LOCKWASHER, 5/16"

(Revised June 1979)



HIGH OUTPUT ALTERNATOR



ENCLOSED ALTERNATOR

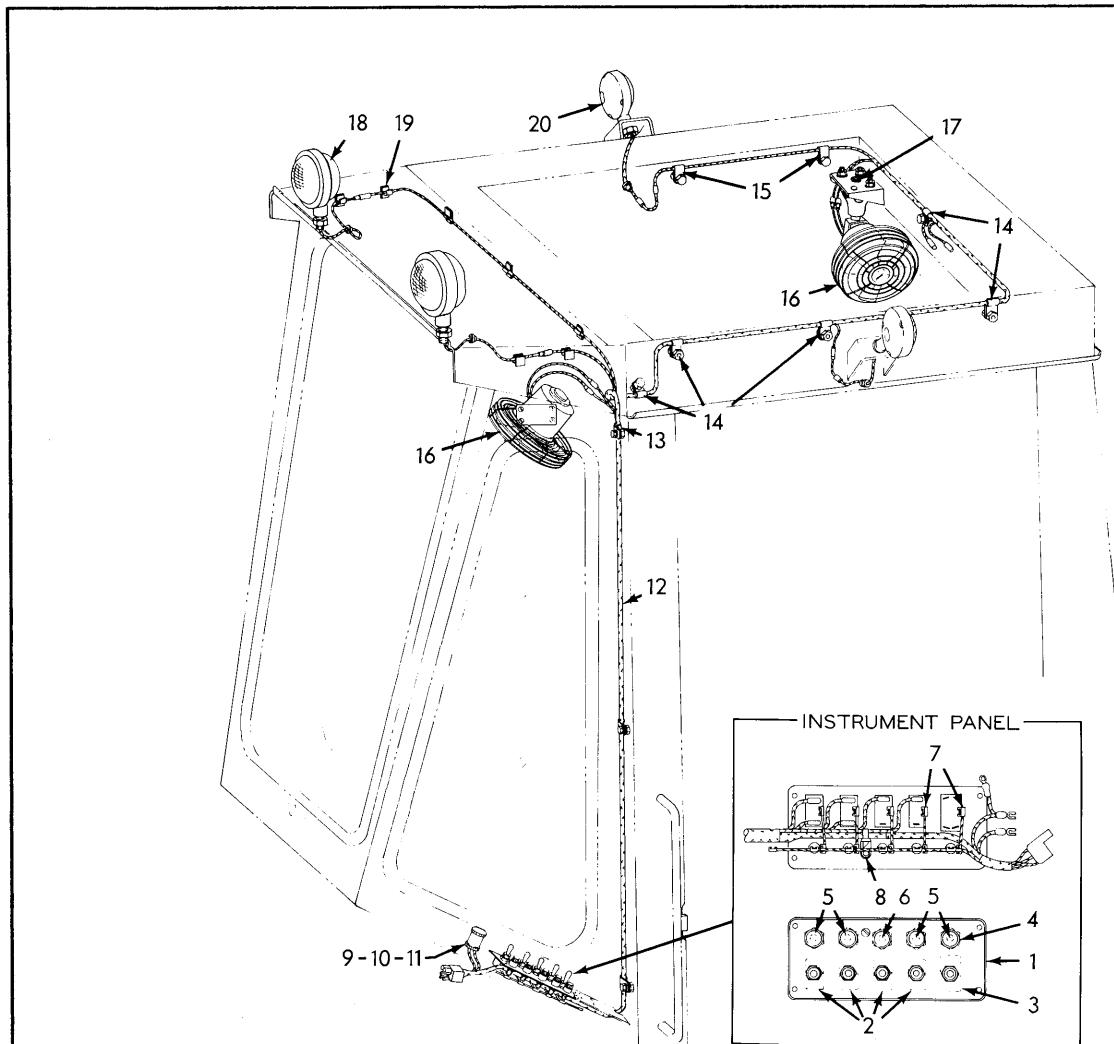
T-77303

ALTERNATOR AND MOUNTING

USAGE: Special Equipment
 * High output alternator
 ** Enclosed alternator

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
1	74320779	1	BRACKET
2	74320780	1	BRACKET
	70916311	2	CAPSCREW, 1/2" NC x 1-1/4"
	70912441	2	LOCKWASHER, 1/2"
3	70915521	1	CAPSCREW, 1/2" NC x 6-1/2"
	70910325	1	NUT, 1/2" NC
	70677008	2	WASHER, plain, 1/2"
4	70699268	1	ALTERNATOR(Delco-Remy No. 1117248)
	70660144	-	ALTERNATOR(Delco-Remy No. 1100062)
5	74320782	1	BRACE
	70915987	1	CAPSCREW, 1/2"NC x 1-1/4"
	70910325	1	NUT, 1/2"NC
	70912441	1	LOCKWASHER, 1/2"
6	70915987	1	CAPSCREW, 1/2"NC x 1-1/4"
	70677008	1	WASHER, 1/2"
7	74320781	1	PULLEY
8	74516432	1	BELT
9	73068679	1	WIRE HARNESS
	-----	-	WIRE HARNESS (Existing wiring, refer to page 253, item 19)
10	70925094	1	CLIP

(Revised June 1979)



T-77288

INSTRUMENT PANEL & WIRING
(ROPS CAB)

USAGE: Optional Equipment

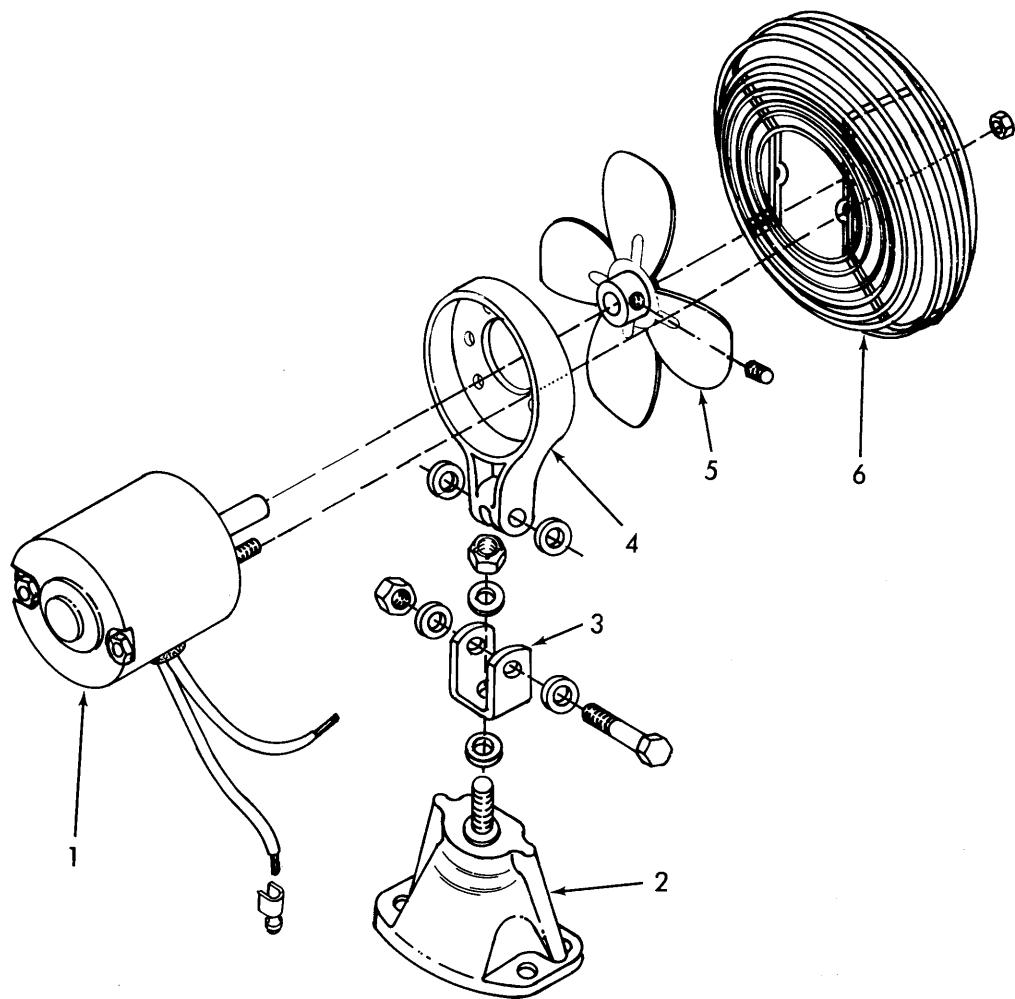
ITEM	PART NO.	QTY.	DESCRIPTION
1	73059890	1	PANEL, instrument
	70925369	4	SCREW, #10 NF x 5/8"
	70909055	4	LOCKWASHER, #10
	70917415	4	NUT, #10 NF
2	73059891	4	SWITCH (Includes hex nut and round nut)
3	73059893	1	SWITCH (Includes hex nut and round nut)
4	74791157	5	HOLDER, fuse
5	73040013	4	FUSE, 3 Amp.
6	73059920	1	FUSE, 10 Amp.
7	73059894	5	WIRE

(Continued)

INSTRUMENT PANEL & WIRING (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
8	73058052 70925369 70909055 70917415	2	CLIP SCREW, #10, NF x 5/8" LOCKWASHER, #10 (Internal Tooth) NUT, #10 NF
9	73021334	1	DASHLIGHT, (Includes items 10 and 11)(See page 262)
10	73040937	1	BULB, (24 volt)
11	73037183	1	SHIELD
12	73059919	1	HARNESS
13	70925617 70916284 70900816 70904204	3	CLIP CAPSCREW, 1/4" NC 1/2" WASHER, plain, 1/4" LOCKWASHER, 1/4"
14	70928931 70916284 70900816 70904204	5	CLIP (Harness, left side and rear) CAPSCREW, 1/4" NC x 1/2" WASHER, plain, 1/4" LOCKWASHER, 1/4"
15	70928176 70916284 70900816 70904204	2	CLIP, (Harness, right side) CAPSCREW, 1/4" NC x 1/2" WASHER, plain, 1/4" LOCKWASHER, 1/4"
-	73059888	-	DEFROSTER FAN GROUP (Includes items 16 and 17) (Special Equipment)
16	73059875 70926308 70925369 70923212 70917365 70917415	2 4 4 8 8 4	FAN ASSY. (24 volt) (See page 267a) CAPSCREW, #10 NF x 3/4" (Front Fan) CAPSCREW, #10 NF x 5/8" WASHER, plain, #10 LOCKWASHER, #10 NUT, #10 NF (Rear Fan)
17	73045633	1	GROMMET
-	73059879	-	FLOOD LIGHT GROUP (Includes items 18 and 19)(Special Equipment)
18	73059873	2	LIGHT ASSY., flood (24 volt) (See page 255)
19	73059884	7	CLIP
20	-----	2	LIGHT ASSY., turn signal (See page 268)(Special Equipment)

NOTE: See page 267a for Defroster Fan Assy.



T-80444

DEFROSTER FAN ASSEMBLY

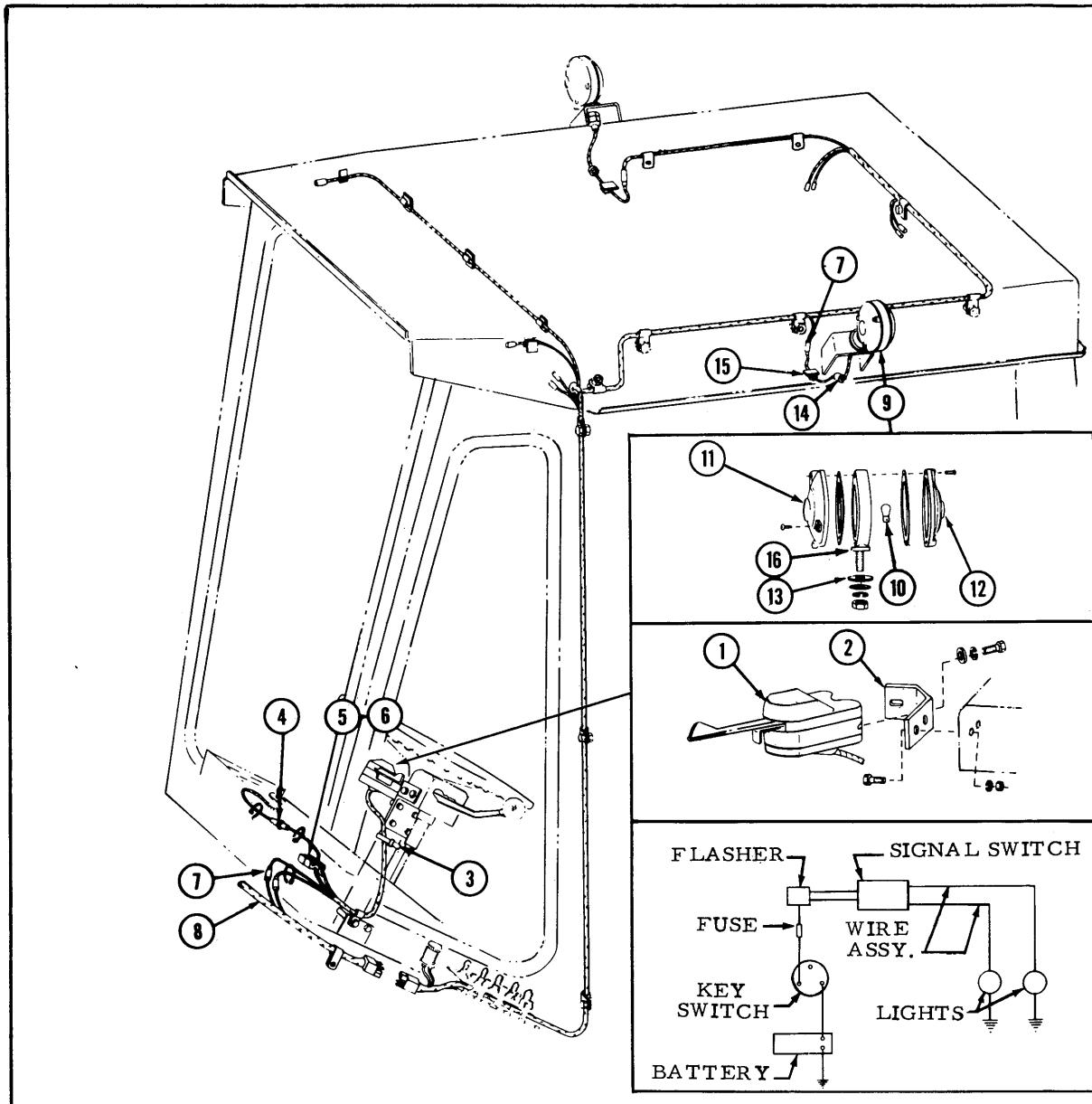
USAGE: Effective with ROPS CAB. See page 266

ITEM	PART NO.	QTY.	DESCRIPTION
1	73059875	1	FAN ASSY. (Includes item 1 thru 6)
1	73069010	1	MOTOR, 24V
	73052008	2	TERMINAL
2	73069015	1	BASE
3	73069004	1	U-BRACKET
	70932844	1	WASHER, nylon, 13/32"
	70900816	1	WASHER, plain, 1/4"
	70922932	1	LOCKNUT, 5/16" NF
4	73069020	1	BRACKET, motor mtg.
	70929008	1	CAPSCREW, 1/4" NF x 1-3/4"
	70929932	1	WASHER, 13/64"
	70921702	1	LOCKNUT, 1/4" NF
5	73069007	1	FAN
	70917570	1	SETSCREW, no. 10 NF x 1/4"
6	73069011	1	GUARD
	70928919	2	NUT, no. 10 (Includes washer)

(Added December 1977)

267b

MEMO



T-77271

TURN SIGNALS

USAGE: Special Equipment

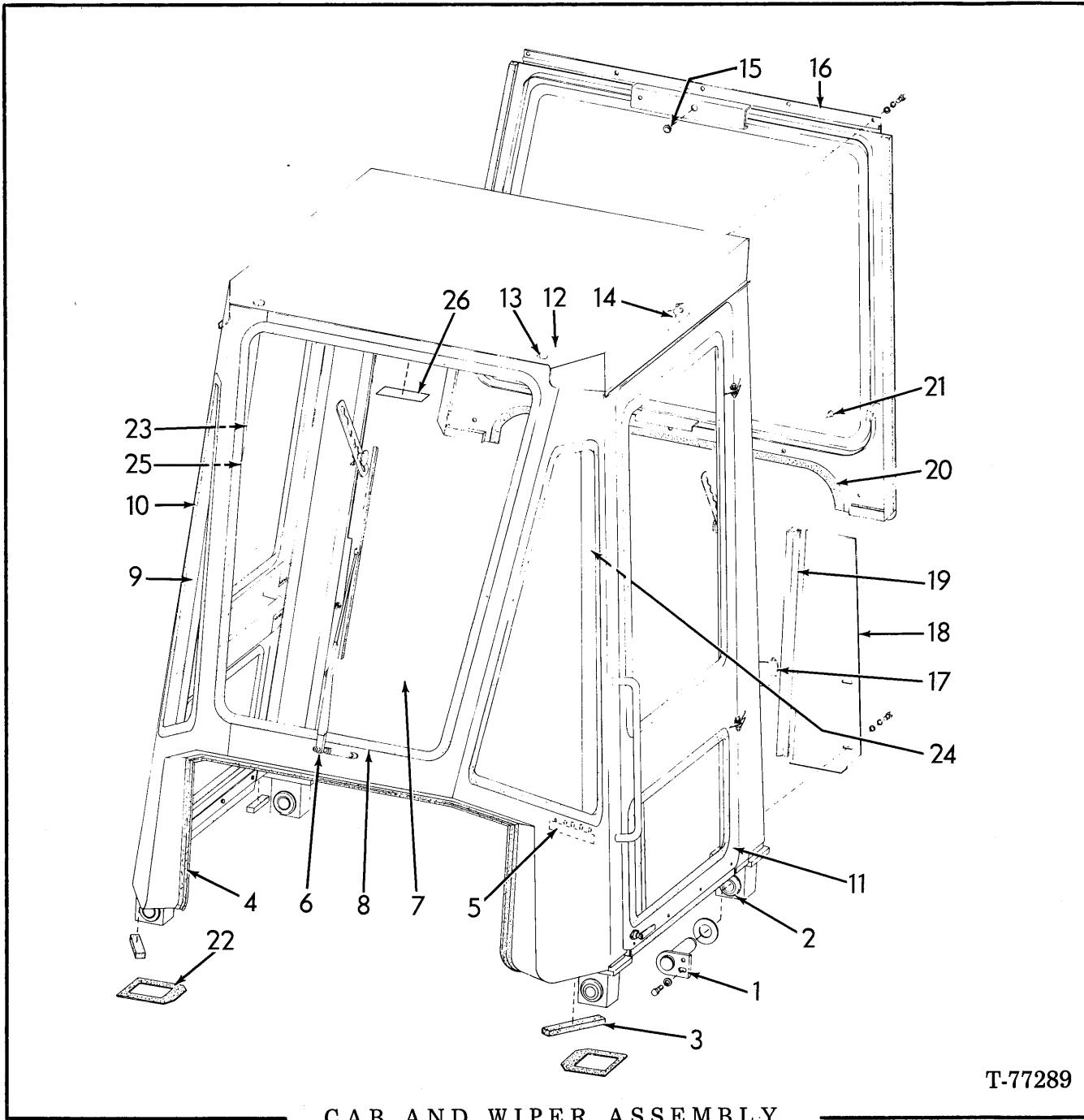
ITEM PART NO. QTY. DESCRIPTION

1	73058712	1	SWITCH ASSY. (Includes Bulb, items 4 and 5 and Strap)
	73057142	1	HARDWARE PARTS REPLACEMENT
	70917443	2	SCREW, #8 NC x 3/4"
	70917395	2	LOCKWASHER, #8
	70923906	2	WASHER, plain
	70929158	1	BULB, indicator (24 Volt)
	70926919	1	CLIP (Secure harness to steering column)

(Continued)

T U R N S I G N A L (Continued)
(ROPS CAB)

ITEM	PART NO.	QTY.	DESCRIPTION
2	73058298	1	BRACKET, turn signal mounting
	70923341	2	CAPSCREW, 1/4" NC x 3/4"
	70904204	2	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4" NC
3	70925094	5	CLIP, plastic (to secure wire harness)
4	73058879	1	FUSE, 14 Amp. (Between flasher and key switch)
5	73058880	1	FLASHER, turn signal
6	73055535	1	STRAP, mounting for flasher
	70917452	2	SCREW, #10 x 1/2"
	70917415	2	NUT, #10
	70917365	2	LOCKWASHER, #10
7	73052008	4	TERMINAL, connector
8	-----	-	See ELECTRICAL SYSTEM, item 15
9	73058713	2	LIGHT ASSY., turn signal (Includes hardware indented below and items 10 thru 13 and 16)
	70910195	2	NUT, 1/2" NC
	70904208	2	LOCKWASHER, 1/2"
	70913697	2	WASHER, plain, 9/16"
10	70929157	2	BULB, (24 Volt)
11	73055537	2	LENS KIT, amber (Includes gasket and 3 screws)
12	73055536	2	LENS KIT, red (Includes gasket and 3 screws)
13	73056676	2	WASHER, rubber
14	73059832	2	PLUG, plastic
15	73059884	2	CLIP
16	-----	2	BODY (Order item 9)



T-77289

**CAB AND WIPER ASSEMBLY
(ROPS CAB)**

ITEM	PART NO.	QTY.	DESCRIPTION
1	73059455 70912299 70915408 70910287 70911115	4 4 4 4 4	PIN WASHER, plain, 1-1/4" CAPSCREW, 3/8" NC x 3/4" LOCKWASHER, 3/8" WASHER, plain, 3/8"
2	73059477	4	BUSHING
3	-----	-	STRIP, rubber, 62" (refer to item 30)
4	-----	-	CHANNEL (refer to item 29)

(Revised March 1978)

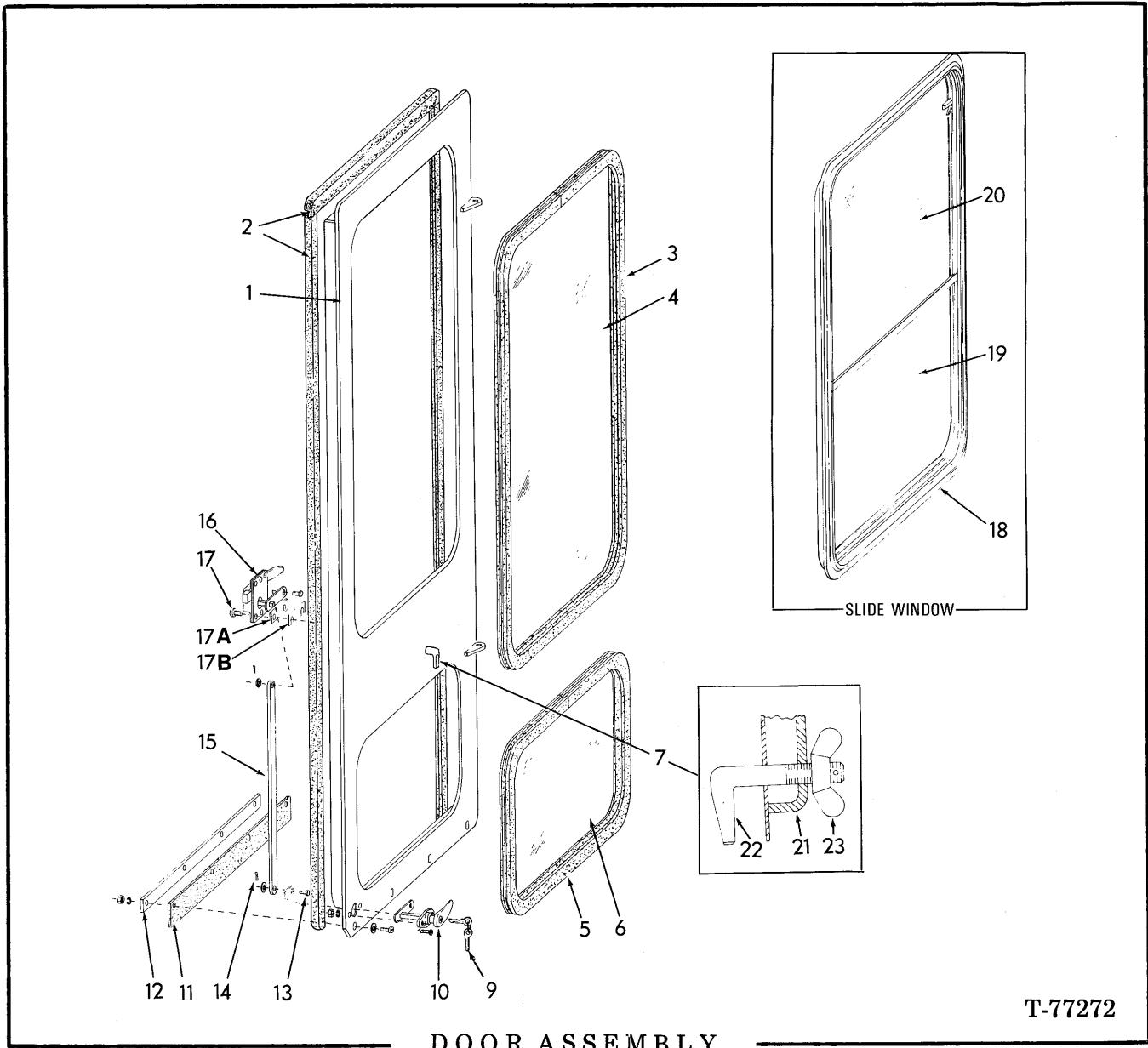
CAB AND WIPER ASSEMBLY (Continued)
(ROPS CAB)

ITEM	PART NO.	QTY.	DESCRIPTION
5	-----	1	PANEL ASSY. (See page 266)
6	-----	1	WIPER GROUP (See page 276)
7	-----	1	GLASS (part No. 73059610)(See NOTE below)
8	-----	1	CHANNEL, rubber, 130" (Refer to item 31)
9	-----	2	GLASS (Part No. 73059611)(See NOTE below)
10	-----	2	CHANNEL, 100" (Refer to item 31)
11	-----	2	DOOR ASSY. (See page 272)
	70922287	4	CAPSCREW, 3/8" NC x 1-3/4"
	70911115	16	WASHER, plain, 3/8" (Use as required)
	70918308	4	NUT, safety, 3/8" NC
12	73059832	2	PLUG
13	73059831	2	PLUG (Not required with FLOOD LIGHTS)
14	73059832	2	PLUG
15	70921113	1	PLUG, (Not required with REAR WINDOW WIPER)
16	-----	1	PANEL ASSY., rear (See page 274)
	70927541	5	CAPSCREW, 1/4" NC x 3/4"
	70677004	5	WASHER
17	730666804	4	BUMPER
	70916282	2	CAPSCREW, 1/4" NC x 7/8"
	70900816	4	WASHER, plain, 1/4"
	70904204	4	LOCKWASHER, 1/4"
	70916622	2	NUT, 1/4" NC
	70918237	2	CAPSCREW, 1/4" NC x 1-1/4"
	70910880	2	NUT, 1/4" NC
18	73063621	1	PLATE, left
	73063622	1	PLATE, right
	70915406	6	CAPSCREW, 1/4" NC x 3/4"
	70900816	6	WASHER, plain, 1/4"
	70904204	6	LOCKWASHER, 1/4"
19	-----	-	CHANNEL (refer to item 29)
20	-----	-	CHANNEL (refer to item 29)
21	73059832	5	PLUG
22	73061582	4	PAD, mounting (Use as required)
23	73066554	1	DECAL, start up-shut down
24	73066555	1	DECAL, operation
25	73066556	1	DECAL, bucket
26	73066562	1	DECAL, ROPS
27	73059954	1	ADHEXIVE, 5 ounce tube (used as required)
28	73063053	1	HEADLINER, rear
	73063489	9	FASTENER, 1/4" NC x 5/8"
29	73070266	-	CHANNEL, rubber (25' length - use as required)
30	73059951	-	STRIP, rubber (50' length - use as required)
31	73059952	-	CHANNEL, rubber (100' length - use as required)

NOTE: GLASS is not serviced. Refer to CAB GLASS DATA catalog for pattern.

Not illustrated

(Revised July 1978)



T-77272

**DOOR ASSEMBLY
(ROPS CAB)**

USAGE: Optional Equipment . See page 270

NOTE: Quantity shown is for (1) door only.

ITEM	PART NO.	QTY.	DESCRIPTION
-	{ 73064447 73064448 73070449 73070450	1 1 1 1	DOOR ASSY., left DOOR ASSY., right DOOR ASSY., left DOOR ASSY., right
			{ includes items 1 thru 17 } includes items 1, 2, 3 and 5 thru 18
1	{ 73064449 73064450	1 1	DOOR, left DOOR, right
2	-----	-	STRIP, 144" required per DOOR (Refer to item 24)
3	-----	-	CHANNEL, 102" (Refer to item 25)
4	-----	1	GLASS (Part No. 73061150)(See NOTE on page 273)
5	-----	-	CHANNEL, 64" (Refer to item 25)

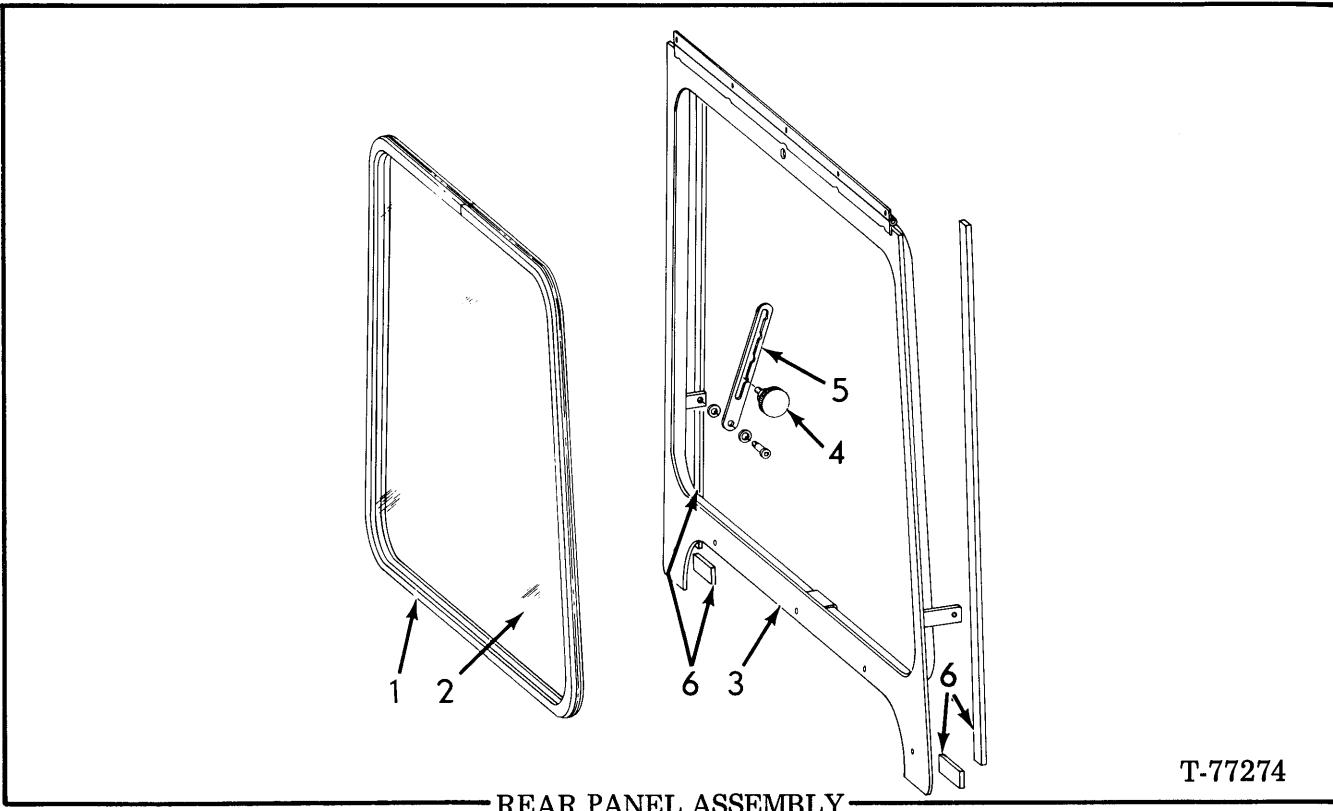
(Continued)

D O O R A S S E M B L Y (Continued)
(ROPS CAB)

ITEM	PART NO.	QTY.	DESCRIPTION
6	-----	1	GLASS (Part No. 73059605)(See NOTE below)
7	73062190	1	† KIT, latch (includes items 21, 22, 23 and 17 on page 270)
9	73061191	2	KEY (PK 509)
10	{ 73061731	1	HANDLE, left
	73061732	1	HANDLE, right
	70922704	2	SCREW, No. 10 NF x 3/4" flat-hd.
	70904203	2	LOCKWASHER, No. 10
	70926024	2	NUT, No. 10 NF
11	73059670	1	STRIP
12	73059627	1	BAR
	70900559	4	SCREW, No. 10 NF x 5/8"
	70910243	4	WASHER, plain, No. 10
	70904203	4	LOCKWASHER, No. 10
	70917415	4	NUT, No. 10 NF
13	70920523	2	PIN, clevis, 1/4"
	70911114	2	WASHER, plain, 1/4"
14	70918194	2	PIN
15	73059621	1	BAR
16	{ 73064445	1	LOCK ASSY., left (Serviced only as a unit)
	73064446	1	LOCK ASSY., right (Serviced only as a unit)
17	70929915	4	SCREW, No. 10 NF x 3/4"
17A	73061234	2	PLATE
17B	73065099	-	SHIM (Use as required)
18	73059604	1	WINDOW ASSY., slide (Optional Equipment)
19	-----	1	GLASS (Part No. 73061377)(See NOTE below)
20	-----	-	GLASS (Part No. 73061376)(See NOTE below)
21	70085559	1	NUT, wing, 5/8" NC
22	70085558	1	HOOK, 5/8" NC
23	70906759	1	SCREW, No. 4 x 1/4"
24	73061253	-	STRIP (100" length - use as required)
25	73059952	-	CHANNEL (100' length - use as required)

NOTE: GLASS must be procured locally. Refer to CAB
GLASS DATA Catalog for pattern.

† Order item 7 only for cabs prior to unit no. 02924



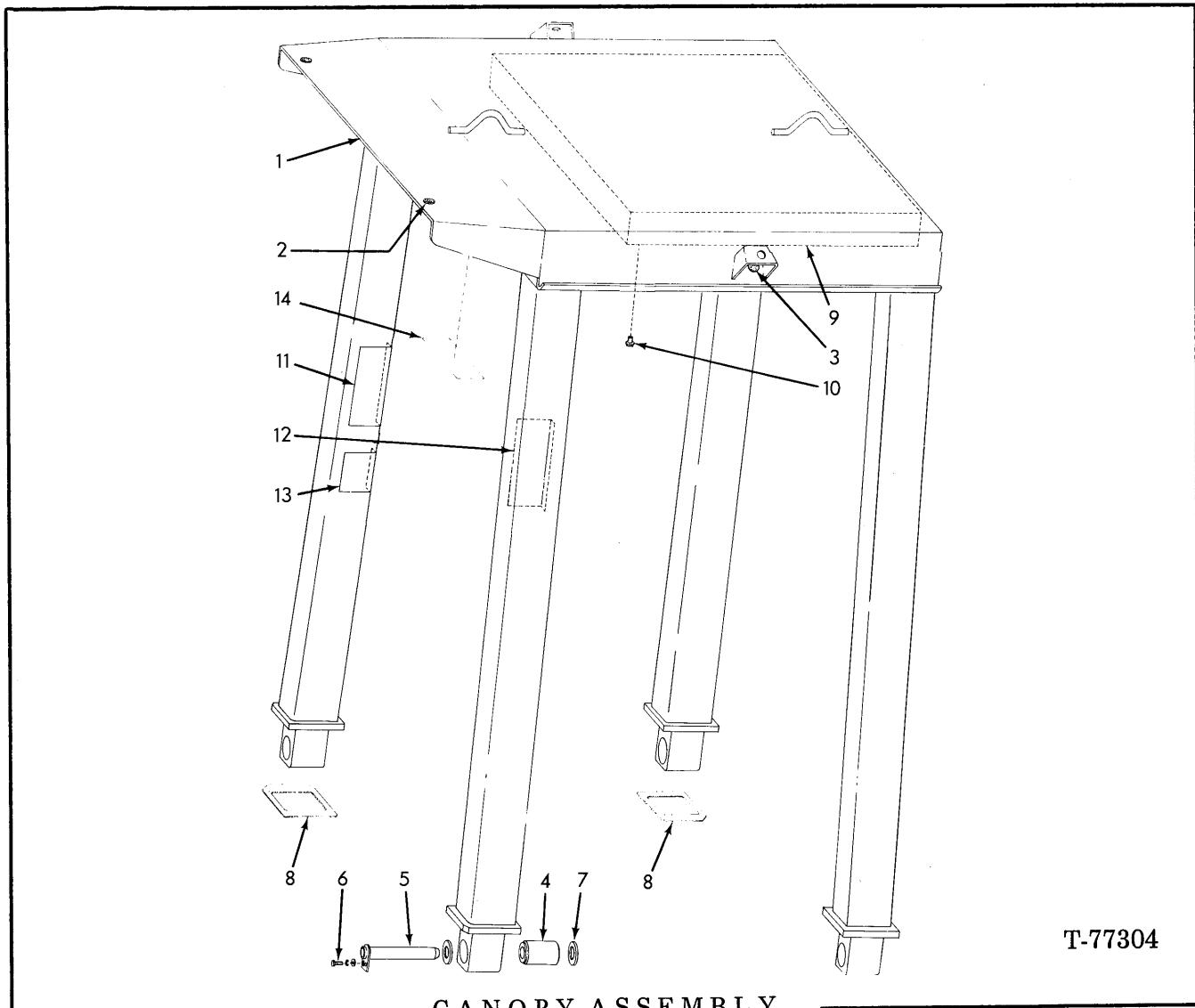
T-77274

**REAR PANEL ASSEMBLY
(ROPS CAB)**

ITEM	PART NO.	QTY.	DESCRIPTION
-	73059774	1	PANEL ASSY. (Includes items 1 thru 6)
1	-----	1	CHANNEL, 125" (Refer to item 7)
2	-----	1	GLASS (Part No. 73059606)(See NOTE below)
3	-----	1	PANEL (Includes hinge)(Order PANEL ASSY. above)
4	73061276	2	KNOB
5	73061275	2	ARM
	70911115	6	WASHER, plain, 3/8" (Use as required)
	70929613	2	SCREW, 3/8" NC x 3/8" (Shoulder bolt, hex. socket head)
6	-----	-	STRIP, sponge, 100" (Refer to item 8)
7	73059952	-	CHANNEL (100' length - use as required)
8	73061253	-	STRIP (100" length - use as required)

NOTE: GLASS must be procured locally. Refer to CAB GLASS DATE Catalog for pattern.

(Revised June 1979)

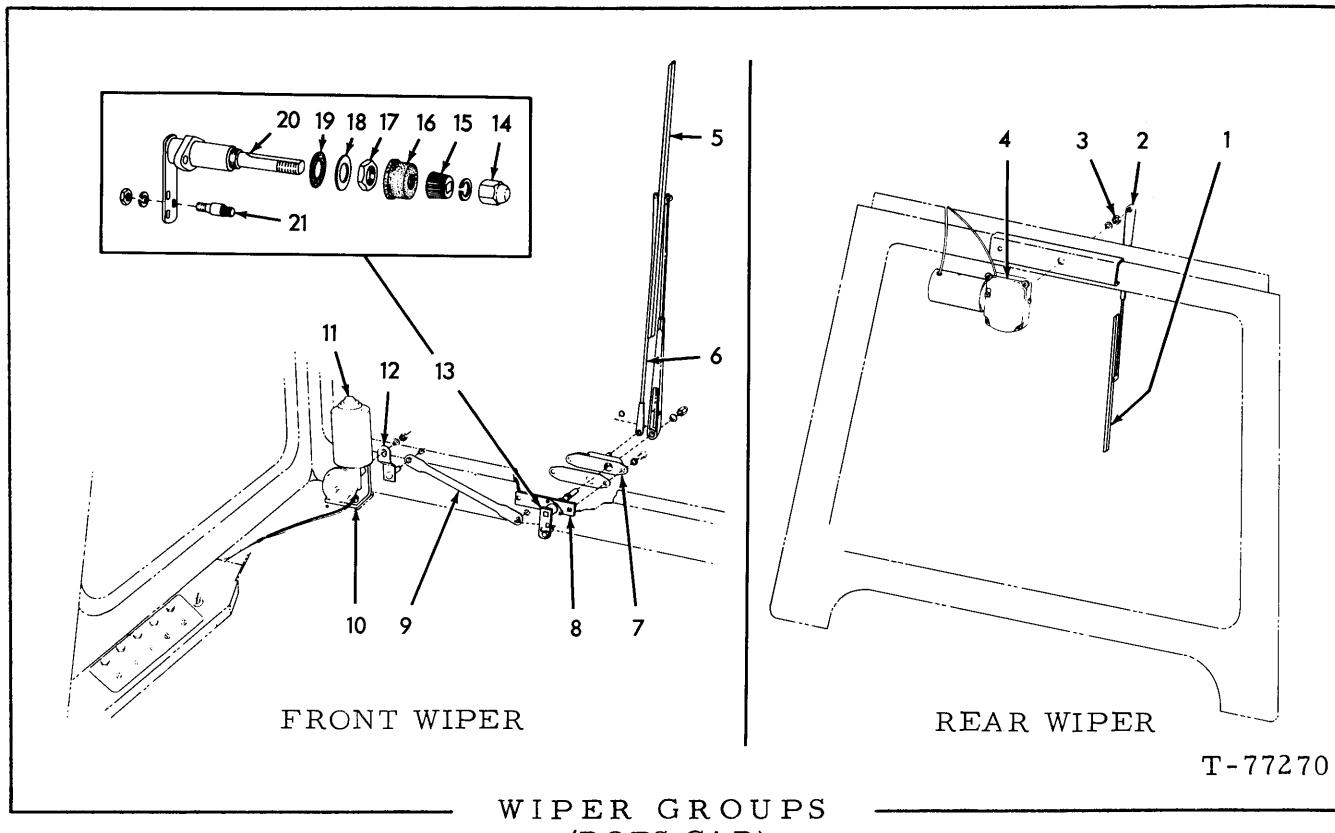


**CANOPY ASSEMBLY
(ROPS).**

USAGE: Optional Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	CANOPY ASSY. (Machinery Item)
2	73059831	2	PLUG
3	73059832	2	PLUG
4	73059477	4	BUSHING
5	73059455	4	PIN
6	70915408	4	CAPSCREW, 3/8" NC x 3/4"
	70910287	4	LOCKWASHER, 3/8"
	70911115	4	WASHER, plain, 3/8"
7	70912299	4	WASHER, spacing, 1-1/4"
8	73061582	4	PAD (rubber)
9	73063053	1	HEADLINER
10	73063489	9	FASTENER, 1/4" NC x 5/8" (1-3/4" long)
11	73066554	1	DECAL, start up, shut down
12	73066555	1	DECAL, operation
13	73066556	1	DECAL, bucket
14	73066562	1	DECAL (ROPS)

(Revised March 1978)



WIPER GROUPS
(ROPS CAB)

USAGE: * First Type - used prior to Cab s/n 3447.
** Second Type - effective with Cab s/n 3447.

NOTE: See page 270 ROPS Cab includes FRONT WIPER.
Order Special Equipment REAR WIPER separately.

ITEM	PART NO.	QTY.	DESCRIPTION
		*	**
1	73059930	1	BLADE
2	73059929	1	ARM
3	73051895	1	NUT, 5/8" NF
4	73059938	1	MOTOR (24 volt)
	70900558	1	SCREW, #10 NF x 1/2"
	70904203	1	LOCKWASHER, #10
	70917415	1	NUT, #10 NF
5	73057227	1	BLADE
6	73059939	1	ARM
7	73057225	1	ADAPTER ASSY. (Includes gasket)
	70927340	2	CAPSCREW, 1/4"NC x 3/4"
	70924204	2	LOCKWASHER, 1/4"
	70910880	2	NUT, 1/4"NC
8	73059683	1	PLATE (Early units)
9	73059942	1	LINK
	70639073	2	WASHER, spring, 1/4"
	70639074	2	CLIP, spring, 1/4"

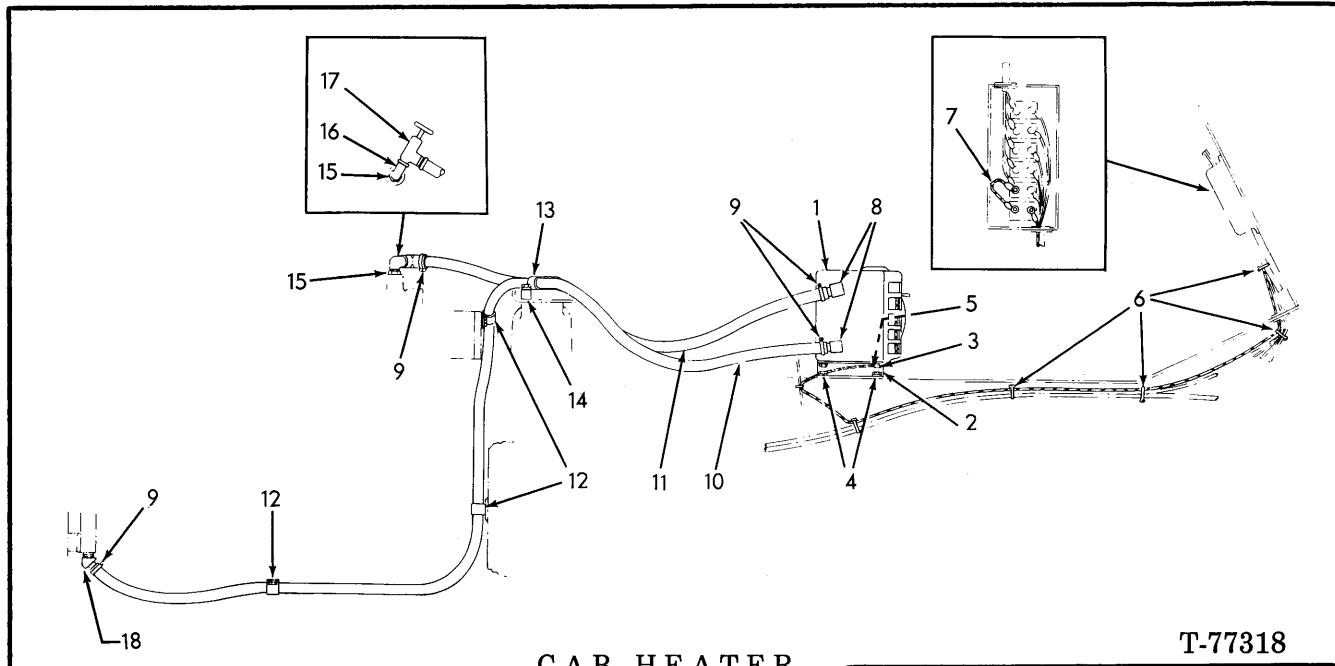
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(Revised July 1979)

WIPER GROUPS (Continued)
(ROPS CAB)

ITEM	PART NO.	QTY. * **	DESCRIPTION
10	73059633	1 1	BRACKET, weld assy.
	70916282	2 2	CAPSCREW, 1/4" NC x 7/8"
	70904204	2 2	LOCKWASHER, 1/4"
	70900816	2 2	WASHER, 1/4"
11	73061907	1 1	MOTOR (24 volt)
	70923510	1 1	GROMMET
	70914120	3 3	SCREW, 1/4" NF x 3/4"
	70914105	3 3	LOCKWASHER, 1/4"
12	73061046	1 1	ARM
13	{ 73066384	1 -	SHAFT & PIVOT ASSY. (5/8" dia. shaft)(Includes items 14 thru 21)
	70922121	2 2	(Order 73066384 SHAFT and item 17)
	70909055	2 2	SCREW, #10-32 x 3/8"
14	{ 73066417	1 -	LOCKWASHER, #10
	70923300	1 -	CAP NUT
	73066426	- 1	LOCKWASHER, 5/16"
	70916803	- 1	CAP NUT'
15	{ 73066419	1 -	LOCKWASHER, 3/8"
	73066427	- 1	DRIVER
16	{ 73066415	1 -	DRIVER
	73066424	- 1	CAP, rubber
17	73066428	- 1	CAP, rubber
18	{ 70913540	1 -	NUT
	70922088	- 1	WASHER, plain, 21/32"
19	{ 73066416	1 -	WASHER, plated, 23/32"
	73066425	- 1	WASHER, fiber
20	-----	1 1	WASHER, fiber
21	73066418	1 1	SHAFT ASSY. (Order item 13)
	70924958	1 1	STUD
	70920437	1 1	LOCKWASHER, 1/4"
			NUT, 1/4" NF

(Revised March 1979)



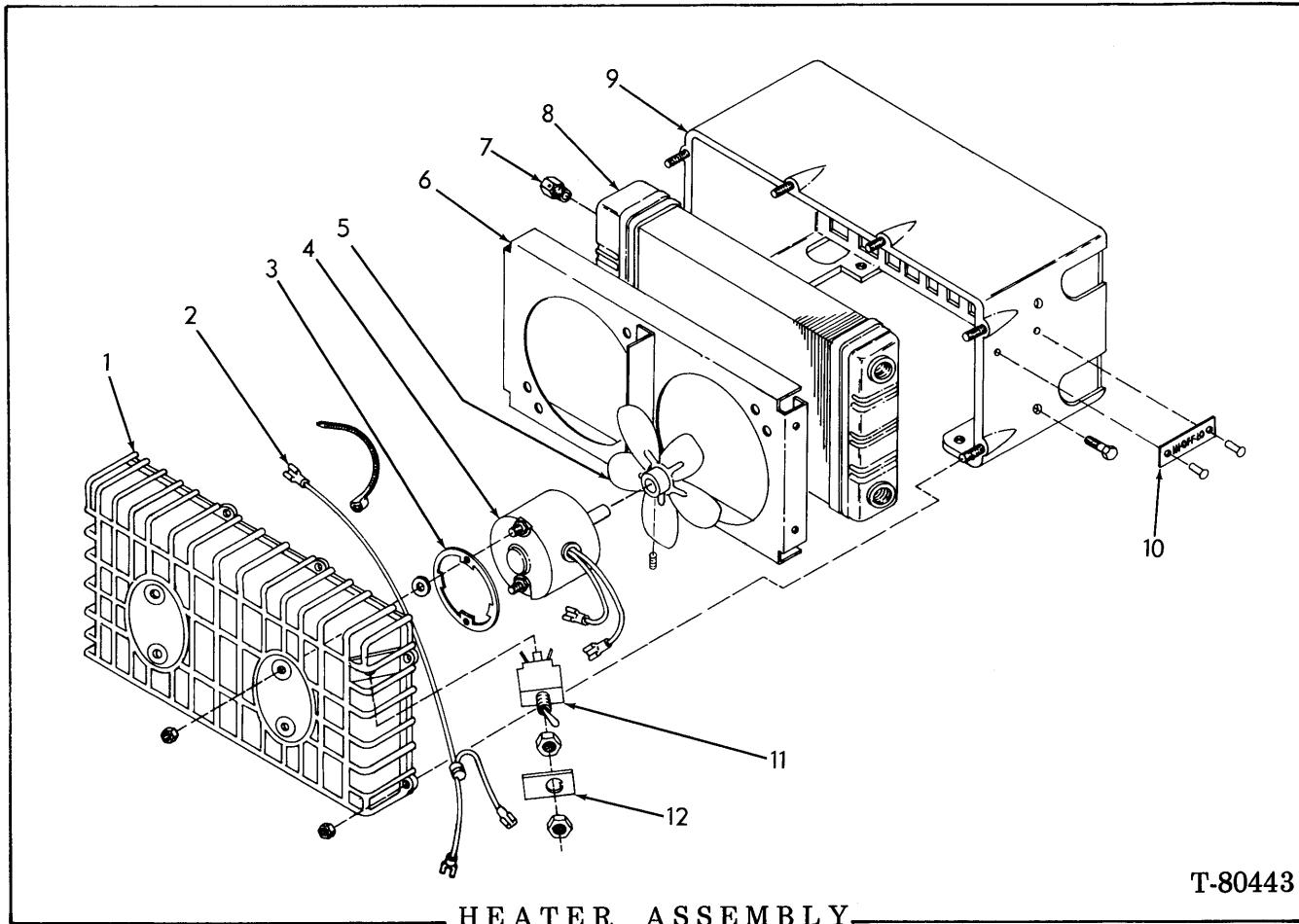
T-77318

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73058731	1	HEATER ASSY. (See page 279a)
2	73057773	2	BRACKET
3	70915809	4	CAPSCREW, 5/16" NC x 3/4"
	70904205	4	LOCKWASHER, 5/16"
	70910335	4	WASHER, plain, 5/16"
4	70915408	4	CAPSCREW, 3/8" NC x 3/4"
	70910287	4	LOCKWASHER, 3/8"
5	70928176	1	CLAMP
6	70925094	5	CLIP
7	73058126	1	WIRE ASSY.
8	70925063	2	NIPPLE, 3/4" NPTF, 3/4" hose
9	70921911	4	CLAMP
10	-----	1	HOSE, 3/4" I. D. x 106" }
11	-----	1	HOSE, 3/4" I. D. x 46" } Refer to item 19
12	70927175	3	CLAMP
13	73055272	1	CLAMP
	70916315	1	CAPSCREW, 1/2" NC x 2-1/4"
14	73045513	1	SPACER
15	70917430	1	BUSHING, 3/4" x 1/2"
16	70901724	1	ELBOW, 1/2"
17	73058884	1	VALVE
18	70930213	1	ELBOW, 1/2" NPTF
19	73069299	-	HOSE (25' length - use as required)

279

MEMO



T-80443

H E A T E R A S S E M B L Y

USAGE: Special equipment. See page 278

ITEM	PART NO.	QTY.	DESCRIPTION
-	73058731	1	HEATER ASSY. (Includes items 1 thru 12)
1	73058341	1	COVER
	70928919	6	NUT, No. 10-32
2	73069267	1	WIRE ASSY.
	70925442	1	TIE
3	73058342	2	SPACER
4	73069009	2	MOTOR, 24v.
	70924353	4	WASHER, plain, 13/64"
	70928919	4	NUT, No. 10-32
	73070464	2	TERMINAL
5	73069006	2	FAN (includes SETSCREW indented below)
	70917570	2	SETSCREW, No. 10 NF x 1/4"
6	73058345	1	SHROUD
	70926020	4	SCREW, No. 10 x 5/8", self-tapping
7	73058348	1	VALVE, bleeder
8	73058346	1	CORE
9	73058340	1	CASE

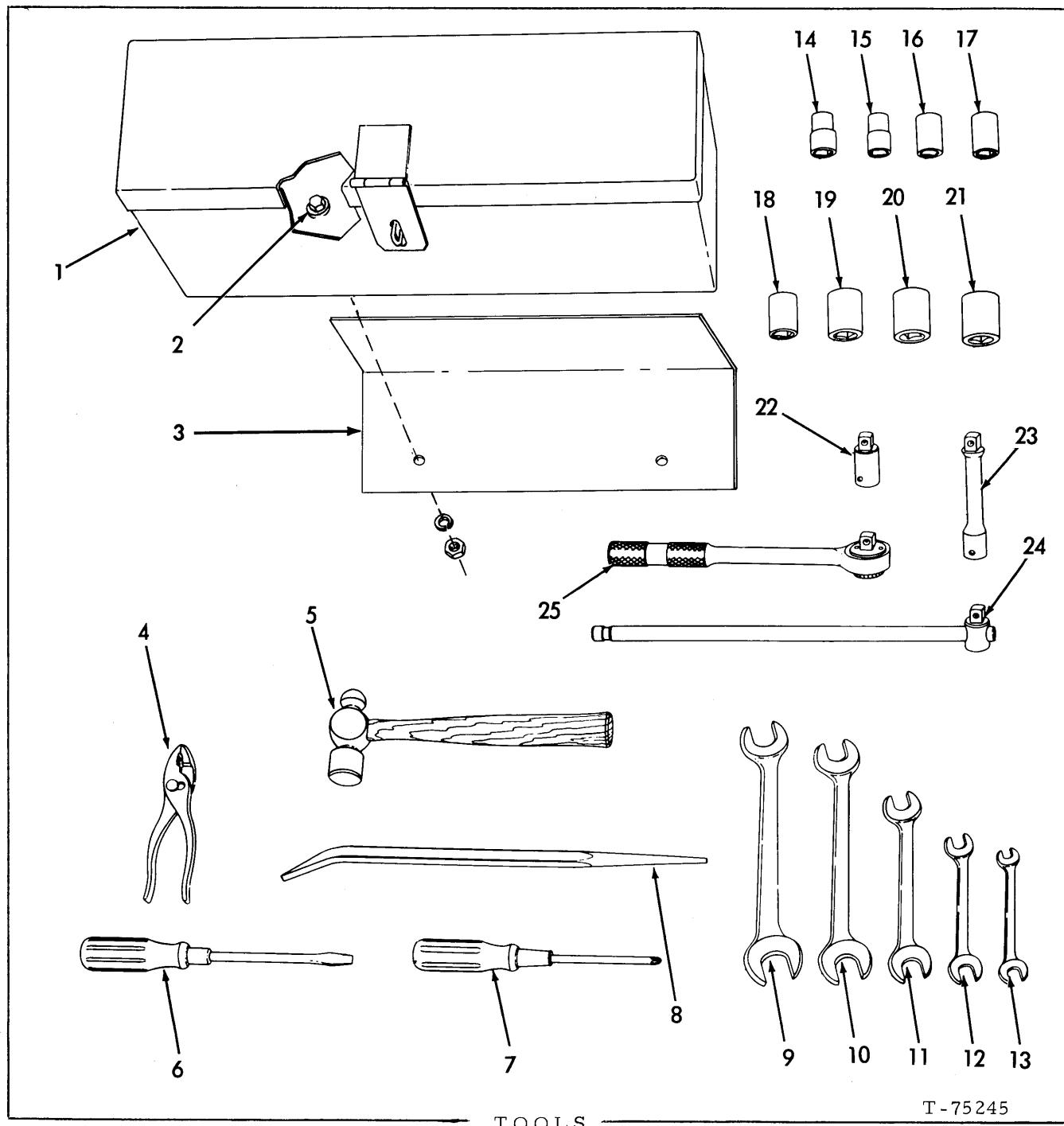
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279a

(Revised July 1978)

H E A T E R A S S E M B L Y (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
10	73069269	2	PLATE
	73070468	2	RIVET
11	73058347	2	SWITCH (Includes mounting hardware)
12	73069001	2	PLATE



TOOLS

T - 75245

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
1	73062086	1	BOX, tool
2	70916271	2	CAPSCREW, 3/8" NC x 1"
	70911115	2	WASHER, plain, 3/8"
	70910287	2	LOCKWASHER, 3/8"
	70910324	2	NUT, 3/8" NC

(Continued)

(Revised June 1975)

TOOLS (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
3	73062087	1	BRACKET (Requires welding to install)
4	70012389	1	PLIERS, 6"
5	70012387	1	HAMMER, 1 lb.
6	70036268	1	SCREWDRIVER, 9-3/4" long
7	70914732	1	SCREWDRIVER, Phillips #2
8	70052371	1	BAR, 16" long
9	70050611	1	WRENCH, 15°, 15/16" and 1-1/16"
10	70050610	1	WRENCH, 15°, 3/4" and 7/8"
11	70050609	1	WRENCH, 15°, 5/8" and 3/4"
12	70050608	1	WRENCH, 15°, 1/2" and 9/16"
13	70050607	1	WRENCH, 15°, 3/8" and 1/2"
14	70914709	1	SOCKET, 1/2" sq. dr., 1/2" hex
15	70914710	1	SOCKET, 1/2" sq. dr., 9/16" hex
16	70914711	1	SOCKET, 1/2" sq. dr., 5/8" hex
17	70914712	1	SOCKET, 1/2" sq. dr., 11-1/6" hex
18	70914713	1	SOCKET, 1/2" sq. dr., 3/4" hex
19	70914714	1	SOCKET, 1/2" sq. dr., 7/8" hex
20	70914715	1	SOCKET, 1/2" sq. dr., 15/16" hex
21	70914716	1	SOCKET, 1/2" sq. dr., 1" hex
22	70914717	1	BAR, 1/2" dr., 2" long
23	70914718	1	BAR, 1/2" dr., 5" long
24	70050612	1	HANDLE, 1/2" sq. dr., 15" long
25	70914719	1	HANDLE, 1/2" sq. dr.

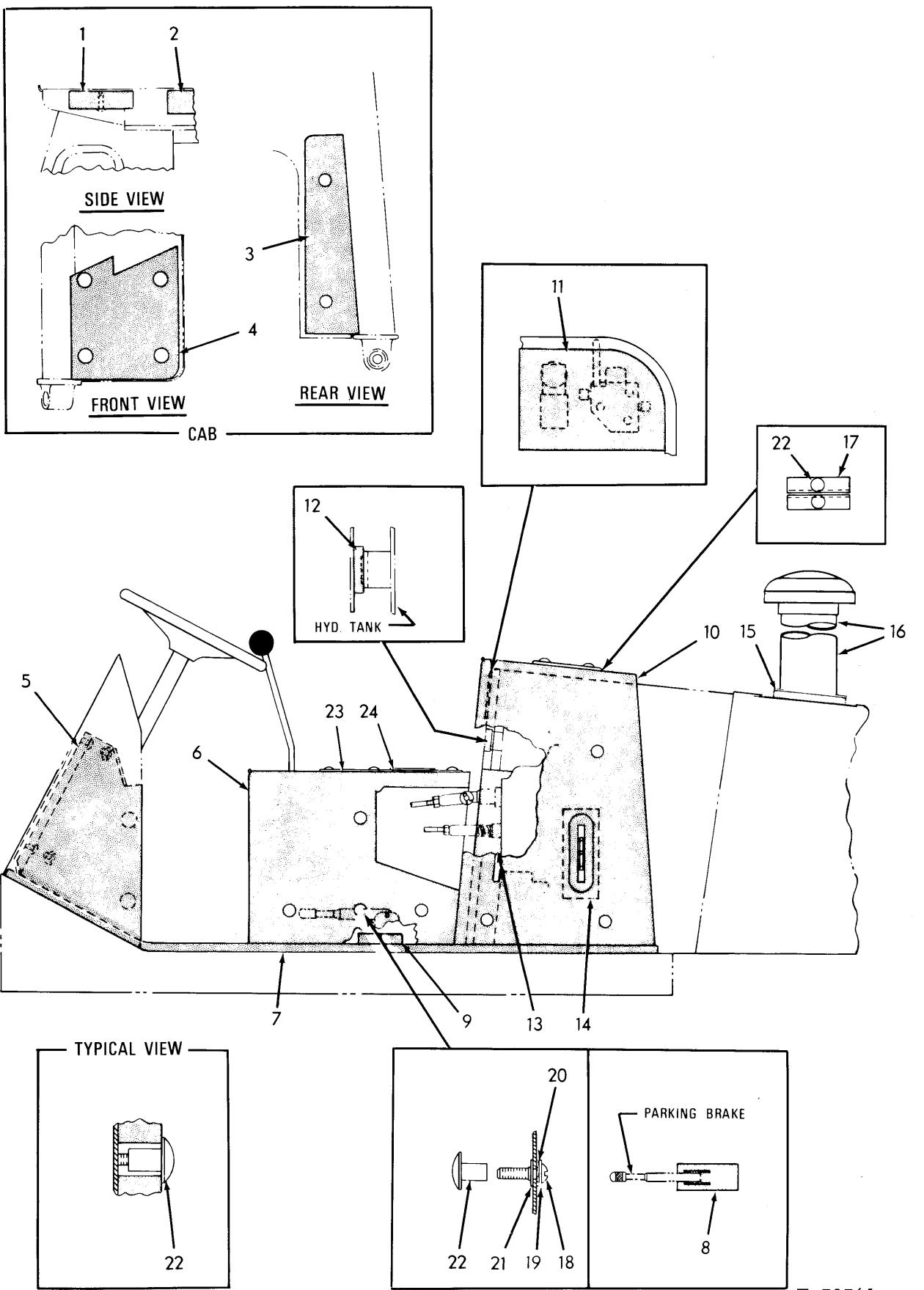
P A I N T I N G A N D M A R K I N G
 (not illustrated)

ITEM	PART NO.	QTY.	DESCRIPTION
1	{ 70698037 70698038	-	ENAMEL, F-A yellow orange (12 oz. aerosol) ENAMEL, F-A yellow orange (gallon can)
2	{ 70925108 70925110	-	ENAMEL, A-C yellow (12 oz. aerosol) ENAMEL, A-C yellow (gallon can)
3	70925433	-	ENAMEL, black (quart can)
4	73067501	1	KIT, decal (includes items 5 thru 48 except 10)
5	70694425	1	DECAL, F-A trademark (front of machine)
6	70694432	2	DECAL, F-A Fiat-Allis (hood)
7	70694438	1	DECAL, Fiat-Allis (counterweight)
8	70694461	3	DECAL, 745-B
9	73057767	1	DECAL, breaker box
10	73061463	1	ACTIVATOR, 16 oz can
11	{ 73062406 73064242	1 1	DECAL, lube & service (English) } L. H. DECAL, lube & service (German) } fender
12	73062868	1	DECAL, stripe (25' roll - use as required)
13	73066551	1	DECAL, low air pressure (instrument panel)
14	73066552	2	DECAL, ladder (platform)
15	73066553	1	DECAL, emergency brake (instrument panel)
16	73066554	1	DECAL, start up - shut down (R. H. cab/canopy post)
17	73066555	1	DECAL, operation (L. H. cab/canopy post)
18	73066556	1	DECAL, bucket (R. H. cab/canopy post)
19	73066557	2	DECAL, articulation (sides of front frame)
20	73066816	1	DECAL, trans. instruction (trans. shift control cover)
21	73067294	1	INSTRUCTION (location of decals)
22	73067352	1	INSTRUCTION , decals and handrail
23	73067606	1	DECAL, clutch release (bonnet)
24	73067607	1	DECAL, oil level (L. H. side bonnet)
25	73067611	1	DECAL, hydraulic tank (underside of tank cover)
26	73067712	1	DECAL, patent (bonnet)
27	73067618	1	PLATE, key switch instruction (instrument panel)
28	73067621	1	DECAL, air restriction indicator (bonnet)
29	73067625	1	DECAL, fuel shut-off (bonnet)
30	73067626	1	DECAL, rear axle disconnect
31	73107881	2	DECAL, rotating blades } radiator support
32	73107882	2	DECAL, batt. vapors }
33	73107884	1	DECAL, fluid under pressure
34	73107885	1	DECAL, towing (counterweight)
35	73107886	1	DECAL, engine starting (hydraulic console)
36	73107889	1	DECAL, pressure leaks (left fender)
37	73107890	2	DECAL, scissors point (dump cylinders)
38	73107894	1	DECAL, air cleaner
39	73107895	1	DECAL, operator warning (instrument panel)
40	73107897	1	DECAL, brakes (L. F. side rear frame)
41	73108722	1	DECAL, starting fluid (air cleaner stack)
42	73108728	2	DECAL, lube oil filter
43	73108815	1	DECAL, check air tanks } L. H. side platform
44	73108820	1	DECAL, brake fluid }
45	73109131	2	DECAL, operator manual (seat)
46	73109134	2	DECAL, disconnect battery (radiator support)
47	73109796	1	APPLICATOR (for smoothing decals)
48	73109818	1	INSTRUCTION, decal storage/application

(Continued)

P A I N T I N G A N D M A R K I N G (Continued)
 (not illustrated)

ITEM	PART NO.	QTY.	DESCRIPTION
49	70688188	1	DECAL,
50	70924535	2	TRANSFER, A-C trademark (hood)
51	70924553	3	DECAL, Allis-Chalmers (hood & counterweight)
52	73024429	1	STICKER, engine stop (instrument panel)
53	73048855	3	STICKER, 745-B
54	73058875	3	EMBLEM, "series B" (radiator support & cowl)
55	73103256	1	STICKER, lube & service (R. H. fender)
56	73105127	1	STICKER, caution (alternator)



SOUND SUPPRESSION GROUP

283a

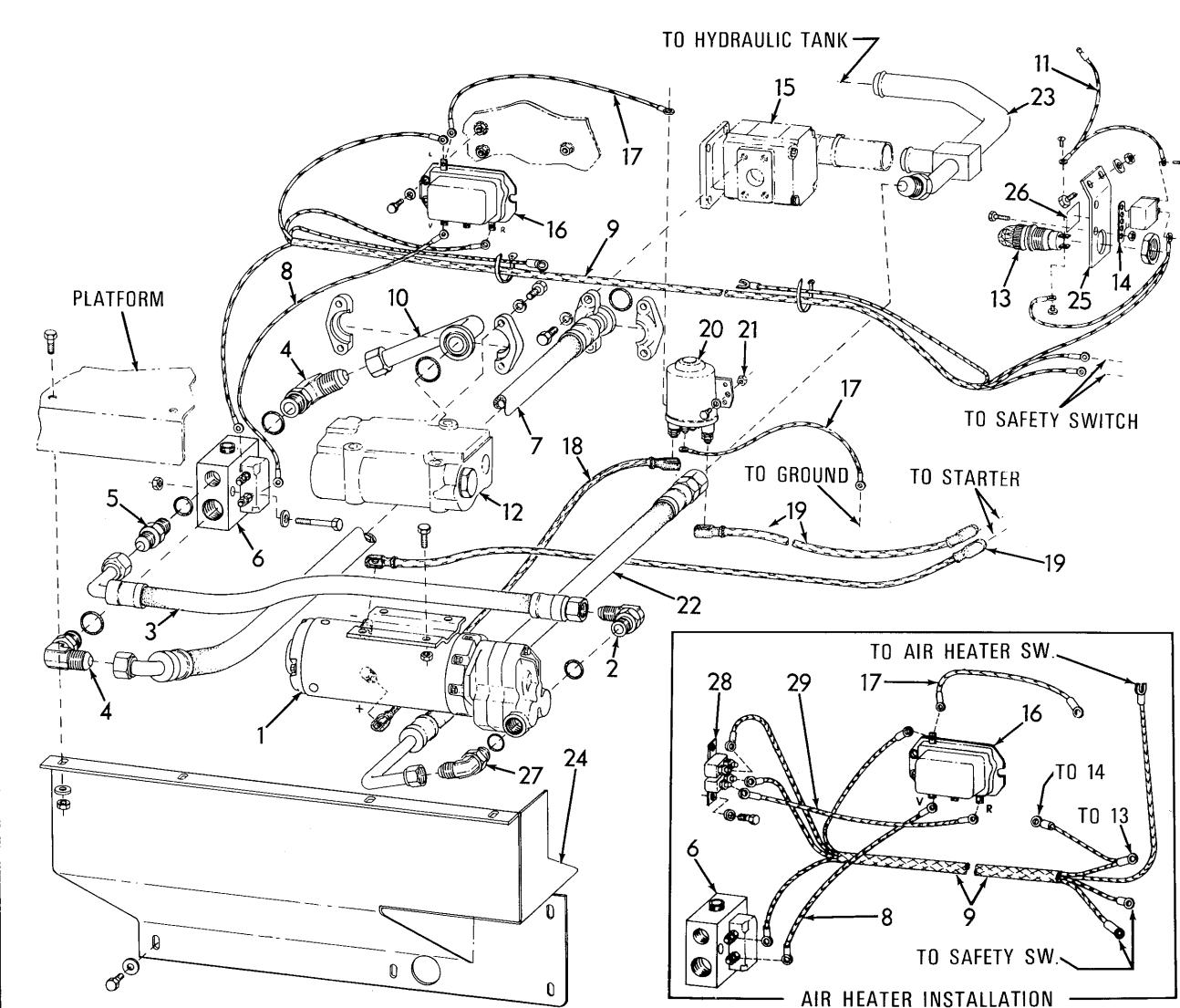
T-78761

(Revised March 1977)

S O U N D S U P P R E S S I O N G R O U P

USAGE: Special Equipment

ITEM	PART NO.	QTY.	DESCRIPTION
-	-----	1	SOUND SUPPRESSION GROUP (See Machinery Manual) (Includes items 1 thru 24)
1	73063052	1	HEADLINER, front
2	73063053	1	HEADLINER, rear
3	{ 73063197	1	CLOSURE PANEL LINER, left
	73063198	1	CLOSURE PANEL LINER, right
4	{ 73063139	1	CLOSURE PANEL LINER, left
	73063140	1	CLOSURE PANEL LINER, right
5	{ 73063137	1	COWL LINER, left
	73063138	1	COWL LINER, right
6	73063882	1	CONSOLE LINER ASSY. (Standard) } (Also order stickers)
	73063883	1	CONSOLE LINER ASSY. (Single lever) } (See PAINTING and MARKING)
7	73063072	1	FLOORMAT
8	73063343	1	PARKING BRAKE MAT
9	73063375	1	BARRIER, kick-out line
10	73063881	1	BONNET LINER ASSY. (Also order stickers)(See PAINTING and MARKING)
11	73063170	1	BARRIER, clutch cut-off
12	73063169	2	BARRIER, seat belt PLUG (For machines without seat belts)
13	73063168	1	BARRIER, control valve
14	73063171	1	BARRIER, sight gauge
15	73063132	1	BARRIER, air inlet
16	73063131	1	TUBE, weld assy. (Does not include CAP)
17	73063185	4	ANGLE
18	{ 70922028	9	SCREW, 1/4" NC x 1-3/4"
19	70917451	52	SCREW, 1/4" NC x 1"
	70911114	61	WASHER, 1/4"
20	73063605	61	WASHER, rubber
21	73063513	61	TENSION NUT
22	{ 73063489	13	FASTENER, 1/2" x 1-3/4"
	73063488	45	FASTENER, 1/2" x 3/4"
	70687557	3	FASTENER, 1/2" x 3/4" (Use at top of console)
23	73067022	1	PLATE, decal mounting
24	73107886	1	DECAL, starting instruction



T-78791

E M E R G E N C Y S T E E R I N G G R O U P

USAGE: Special Equipment — requires high output alternator page 265.

ITEM	PART NO.	QTY.	DESCRIPTION
-	-----	1	EMERGENCY STEERING GROUP (See Construction Machinery Manual)
1	70922763	1	MOTOR DRIVEN PUMP (See page 283E)
	70900367	4	CAPSCREW, 3/8" NC x 1"
	70921203	1	NUT, 3/8" NC
2	70921206	1	ELBOW, 3/4" tube, 1-1/16" str. thd. (Includes O-RING below)
3	73064290	1	O-RING
4	70921227	2	ELBOW, 1" tube, 1-5/16" str. thd. (Includes O-RING below)
	70921214	2	O-RING
5	70921217	1	CONNECTOR, 3/4" tube, 1-1/16" str. thd. (Includes O-RING)
	70921206	1	O-RING
6	73064638	1	FLOW SWITCH
	70927174	2	CAPSCREW, 3/8" NC x 2-1/2"
	70677006	2	WASHER
	70647418	2	WELDNUT, 3/8"

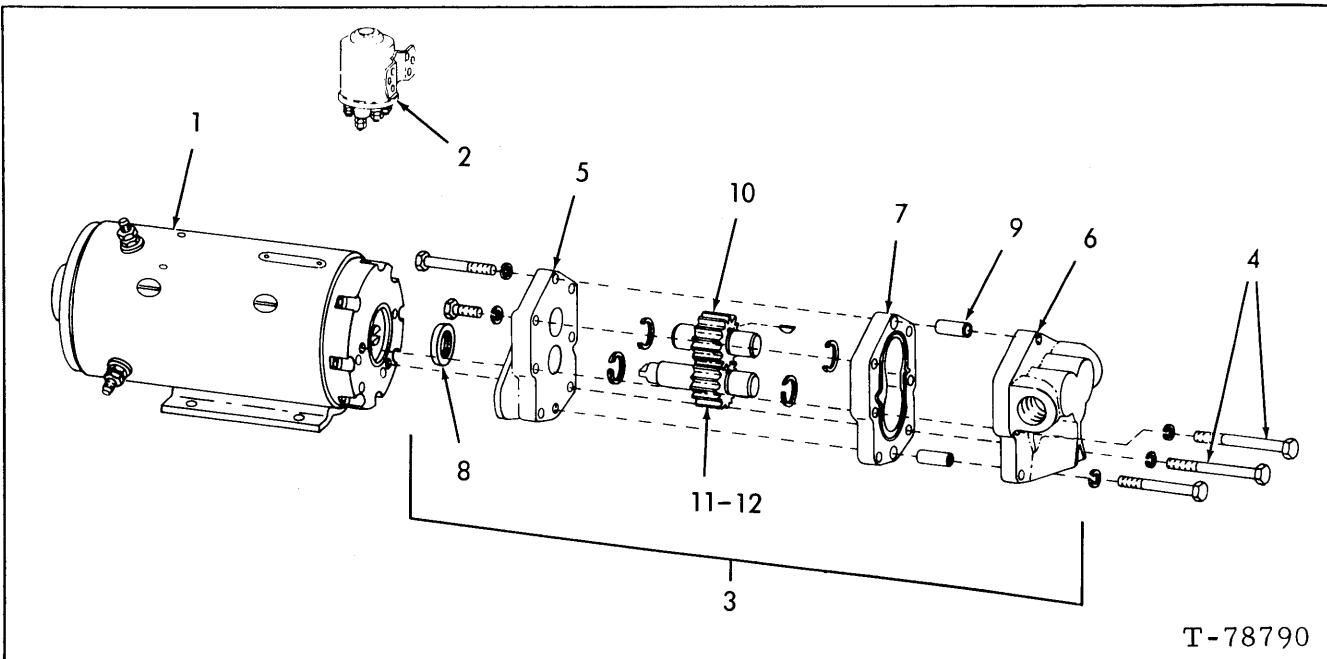
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283C

(Revised March 1978)

E M E R G E N C Y S T E E R I N G G R O U P (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
7	73064304	1	HOSE ASSY.
	70921913	4	CAPSCREW, 7/16" NC x 1-1/4"
	70914678	4	LOCKWASHER, 7/16"
	70923664	1	O-RING
	70921117	2	FLANGE, 1-1/4"
8	73064582	1	WIRE ASSY.
9	73064739	1	WIRE HARNESS
	70925094	10	TIE
10	73064294	1	TUBE ASSY.
	70916272	4	CAPSCREW, 3/8" NC x 1-1/4"
	70910287	4	LOCKWASHER, 3/8"
	70921116	2	FLANGE, 1"
	70923718	1	O-RING
11	73065213	1	WIRE ASSY. (Item 12 and 13 ground)
12	-----	1	VALVE ASSY., demand (see page 173)
13	73034558	1	LIGHT ASSY. (Does not included LAMP below)
	73034566	1	LAMP, 24 v.
14	73057952	1	BUZZER
	70927401	2	CAPSCREW, 1/4" NC x 1"
	70900365	2	NUT, 1/4" NC
15	-----	1	PUMP ASSY., steering (see page 172)
16	71005917	1	RELAY
	70928182	3	CAPSCREW, 1/4" NC x 1/2"
	70677004	3	WASHER
	-----	3	WELDNUT, 1/4"
17	73064635	2	WIRE ASSY.
18	73064636	1	CABLE (solenoid to motor)
19	73064220	2	CABLE
20	73066609	1	SOLENOID (Serviced only as a unit)
	70928182	2	CAPSCREW, 1/4" NC x 1/2"
	70677004	2	WASHER
21	-----	2	WELDNUT, 1/4" NC
22	73066077	1	HOSE ASSY.
23	73066051	1	TUBE ASSY.
	-----	1	HOSE }
	-----	4	CLAMP } See page 170
	-----	1	TUBE }
24	73064361	1	COVER, weld assy.
	70922763	4	CAPSCREW, 3/8" NC x 1"
	70923683	4	CAPSCREW, 3/8" NC x 3/4"
	70677006	8	WASHER
	70900367	4	NUT, 3/8" NC
25	73065202	1	PLATE
	70927400	2	CAPSCREW, 3/8" NC x 5/8"
	70677006	2	WASHER
	70900367	2	NUT, 3/8" NC
26	73067623	1	DECAL, "emergency steering"
27	70924026	1	ELBOW, 1" tube, 1-1/16" x 1-5/16" (Includes O-RING below)
	70921206	1	O-RING
28	73068623	1	DIODE ASSY.
	70928182	2	CAPSCREW, 1/4" NC x 1/2"
	70677004	2	WASHER
29	73057436	1	WIRE ASSY.
30	73066564	1	DECAL, "warning" (not illustrated)

(Revised March 1978)



T-78790

EMERGENCY STEERING MOTOR AND PUMP

USAGE: Special Equipment

NOTE: See page 283C

ITEM	PART NO.	QTY.	DESCRIPTION
-	-----	1	MOTOR DRIVEN PUMP (Not serviced as an assembly)(Order items below)
1	73065656	1	MOTOR (Serviced only as a unit)
2	-----	1	SOLENOID (See page 283C)
3	73065638	1	PUMP ASSY. (Includes items 5 thru 12)
4	70918397	2	CAPSCREW, 5/16" NC x 3" (pump to motor)
	70931653	2	LOCKWASHER, special, 5/16"
5	-----	1	BODY ASSY. (Includes 2 bearing)(Order item 3)
	70918594	1	CAPSCREW, 1/4" NC x 2-1/4"
	70904204	1	LOCKWASHER, 1/4"
	70916282	2	CAPSCREW, 1/4" NC x 7/8"
	70904205	2	LOCKWASHER, 5/16"
6	-----	1	COVER ASSY. (Includes 2 bearing)(Order item 3)
	70920647	1	CAPSCREW, 1/4" NC x 2-1/2"
	70904204	1	LOCKWASHER, 1/4"
	70913599	2	CAPSCREW, 5/16" NC x 2-1/2"
	70904205	2	LOCKWASHER, 5/16"
7	73065660	1	PLATE
8	73038927	1	SEAL, oil
9	70236837	2	PIN, dowel
10	-----	1	IDLER GEAR ASSY. (Order item 3)
	70921396	1	KEY, woodruff, 1/8" x 3/8"
	73039013	2	RING
11	-----	1	SHAFT, drive (Order item 3)
	70905122	1	KEY, woodruff, 1/8" x 3/4"
	73038933	2	RING
12	-----	1	GEAR (Order item 3)

(Revised March 1978)

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