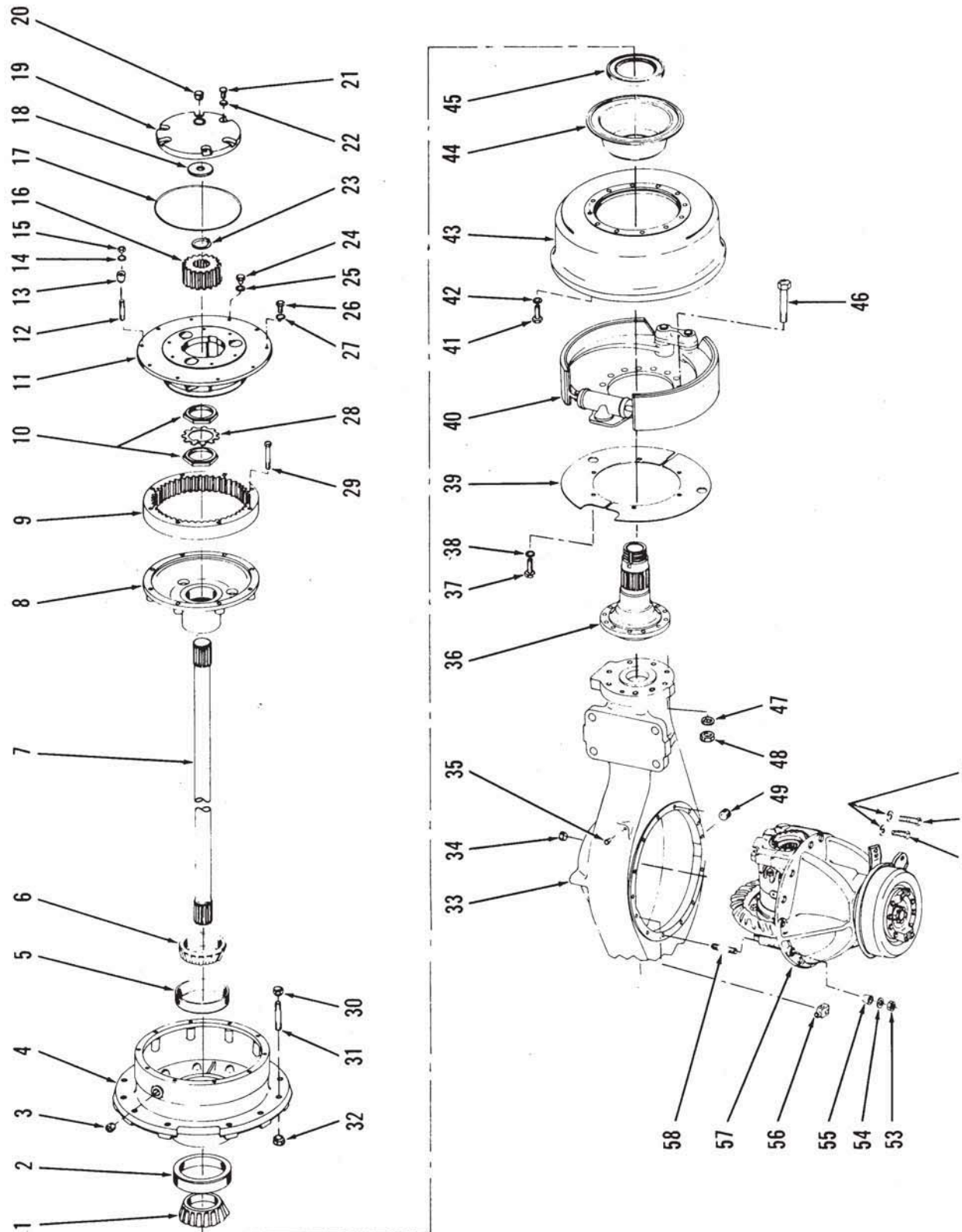




AXLE ASSEMBLY - FRONT DRIVE

For Serial: Cummins 408A101 thru 408A999, G.M. 409A101 thru 409A999

TS-6782-P

AXLE ASSEMBLY — FRONT DRIVE
For Serial: Cummins — 408A101 thru 999
G.M. — 409A101 thru 999

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	131599	AXLE ASSY (Inc. 1 thru 58) ..	1	30	103522	NUT, Wheel	20
1	799408	CONE, Inner Hub Brg.	2	31	103445	STUD, Wheel	20
2	658985	CUP, Inner Hub Brg.	2	32	86D12	NUT, Wheel Stud	20
3	119469	PLUG, Hub Filler	2	33	112086	HOUSING, Axle	1
4	112073	HUB ASSY (Inc. 2, 5)	2	34	119469	PLUG, Housing Filler	1
5	672181	CUP, Outer Hub Brg.	2	35	106656	BREATHER, Axle Hsg.	1
6	672182	CONE, Outer Hub Brg.	2	36	112078	SPINDLE	2
7	112077	AXLE SHAFT	2	37	1C-612	BOLT, Dust Shield Mtg.	12
8	106060	HUB, Internal Gear	2	38	4E-06	LKWSHR, Dust Shield Mtg. ..	12
9	106059	GEAR, Internal	2	39	114453	SHIELD, Brake Dust	4
10	114433	NUT, Inner Spindle	4	40	-----	FRONT BRAKE ASSY — See Index	—
11	-----	PLANET CARRIER — See Index	—	41	17C1024	BOLT, Drum to Hub	24
12	116419	STUD, Planet Carrier Mtg.	10	42	104412	WASHER, Drum to Hub	24
13	112287	DOWEL, Planet Carrier Mtg.	10	43	112085	DRUM, Brake	2
14	106762	WASHER, Planet Carrier Mtg.	10	44	109055	CATCHER, Oil	2
15	64D-08	NUT, Planet Carrier Stud	10	45	112055	SEAL, Hub Oil	2
16	109050	GEAR, Sun	2	46	118350	BOLT, Spindle & Brake Attaching	16
17	114089	O-RING, Cap to Carrier	2	47	104412	WASHER, Spindle & Brake Attaching	16
18	106455	WASHER, Thrust Cap	2	48	106998	NUT, Spindle & Brake Attaching	16
19	945129	KIT, Thrust Cap (Inc. 17, 18, 20)	2	49	11F-12	PLUG, Housing Drain	1
20	11F-04	PLUG, Thrust Cap	2	50	106762	WASHER, Carrier to Hsg.	14
21	1C-720	BOLT, Thrust Cap	12	51	17C-828	BOLT, Carrier to Hsg.	3
22	112278	LKWSHR, Thrust Cap	12	52	17C-824	BOLT, Carrier to Hsg.	8
23	106247	RING, Sun Gear Snap	2	53	64D-08	NUT, Carrier to Hsg.	3
24	1C-808	BOLT, Planet Puller Hole	4	54	106762	WASHER, Carrier to Hsg.	3
25	3E-08	LKWSHR, Planet Puller Hole ..	4	55	112287	DOWEL, Carrier to Hsg.	3
26	100970	BOLT, Planet Carrier to Hub ..	10	56	550318	TEE, Brake Line	1
27	106762	WASHER, Planet Carrier to Hub	10	57	-----	DIFF. & CARRIER ASSY — See Index	—
28	101274	LOCK, Spindle Nut	2	58	126416	STUD, Carrier to Hsg.	3
29	106880	BOLT, Internal Gear to Hub ..	16				

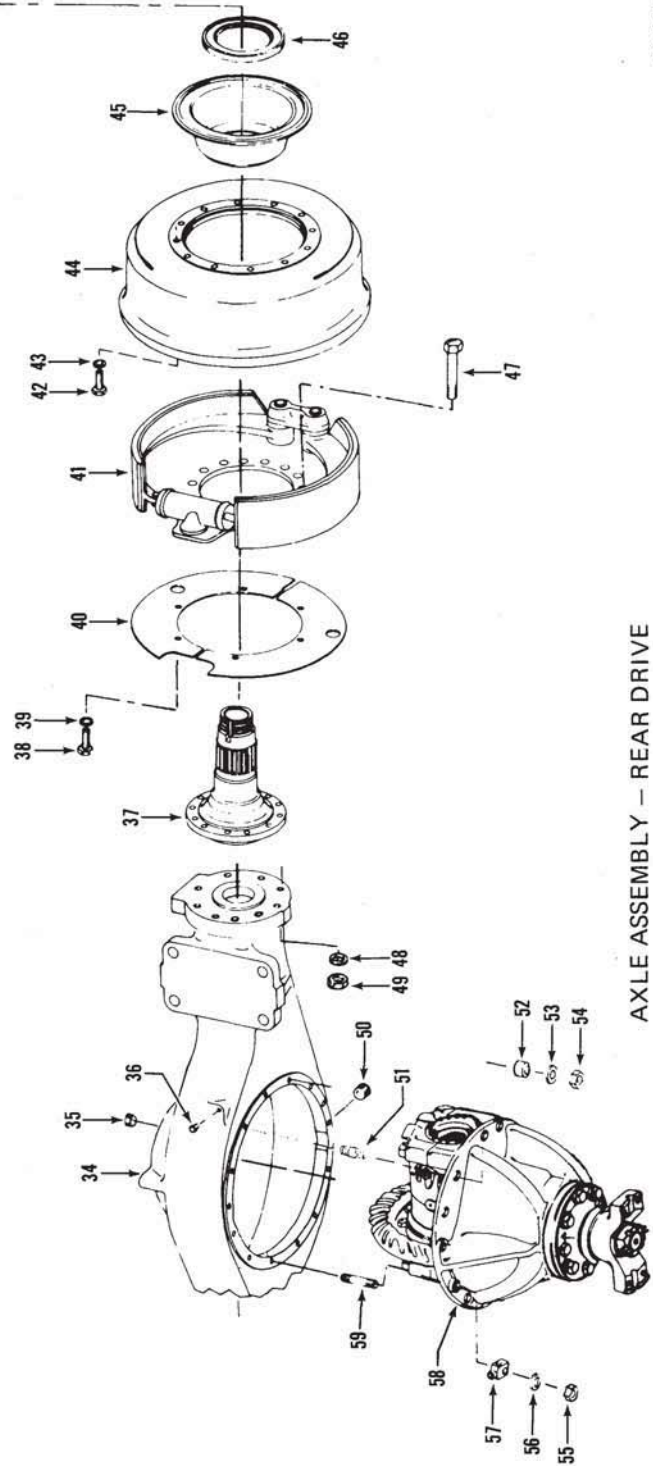
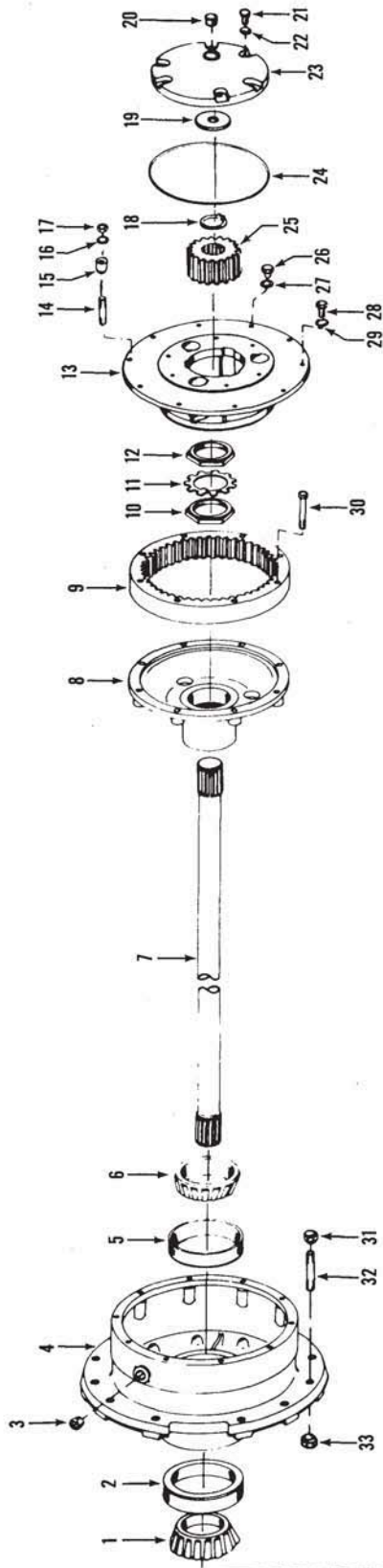
WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE

AXLE ASSEMBLY — FRONT DRIVE
For Serial: G.M. — 409B101 and after
Cummins — 408B101 and after

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	190843	* AXLE ASSY (Inc. 1 thru 51).....	1	27	121785	HUB ASSY (Inc. 21, 23)	2
1	124158	BOLT, Disc to Hub	32	28	121797	HOUSING, Axle	1
2	104412	WASHER, Disc to Hub	32	29	106656	BREATHER, Axle Hsg.	1
3	125435	DISC, Brake	2	30	11F-12	PLUG, Housing Filler	1
4	123904	GEAR & HUB, Internal	2	31	106998	NUT, Spindle Attaching	16
5	121013	NUT, Spindle	2	32	104412	WASHER, Spindle Attaching..	16
6	121014	LOCK, Spindle Nut	2	33	106832	BOLT, Spindle Attaching	16
7	121013	NUT, Spindle	2	34	110305	BOLT, Brake Head Attaching	12
8	121015	SLEEVE, Sun Gear Thrust	2	35	111656	WASHER, Brake Head Attaching	12
9	121798	GEAR, Sun	2	36	121793	PLATE, Brake Adapter	2
10	224116	RING, Sun Gear Snap	2	37	121781	BOLT, Adapter Plate & Spindle Attaching	16
11	107348	O-RING, Planet Carrier	2	38	-----	BRAKE HEAD — See Index	—
12	-----	PLANET CARRIER — See Index	—	39	121802	SPINDLE	2
13	106762	WASHER, Planet Carrier to Hub	24	40	104412	WASHER, Adapter Plate & Spindle Attaching	16
14	100970	BOLT, Planet Carrier to Hub..	24	41	106998	NUT, Adapter Plate & Spindle Attaching	16
15	11F-04	PLUG, Oil Level	2	42	119469	PLUG, Housing Drain	1
16	10F-02	PLUG, Planet Carrier	2	43	126416	STUD, Carrier to Hsg.	3
17	1C-808	BOLT, Puller Hole	4	44	-----	DIFF. & CARRIER ASSY — See Index	—
18	3E-08	LKWSHR, Puller Hole	4	45	112287	DOWEL, Carrier to Hsg.	3
19	121800	AXLE SHAFT	2	46	106762	WASHER, Carrier to Hsg.	3
20	675261	CONE, Outer Hub Brg.	2	47	64D-08	NUT, Carrier to Hsg.	3
21	668553	CUP, Outer Hub Brg.	2	48	64D-08	NUT, Carrier to Hsg.	11
22	119469	PLUG, Hub Filler	2	49	106762	WASHER, Carrier to Hsg.	11
23	672004	CUP, Inner Hub Brg.	2	50	550319	TEE, Brake Line	1
24	128117	SEAL, Hub Oil	2	51	112286	STUD, Carrier to Hsg.	11
25	672005	CONE, Inner Hub Brg.	2				
26	121808	STUD, Wheel	24				
26A	103522	†NUT, Wheel	24				

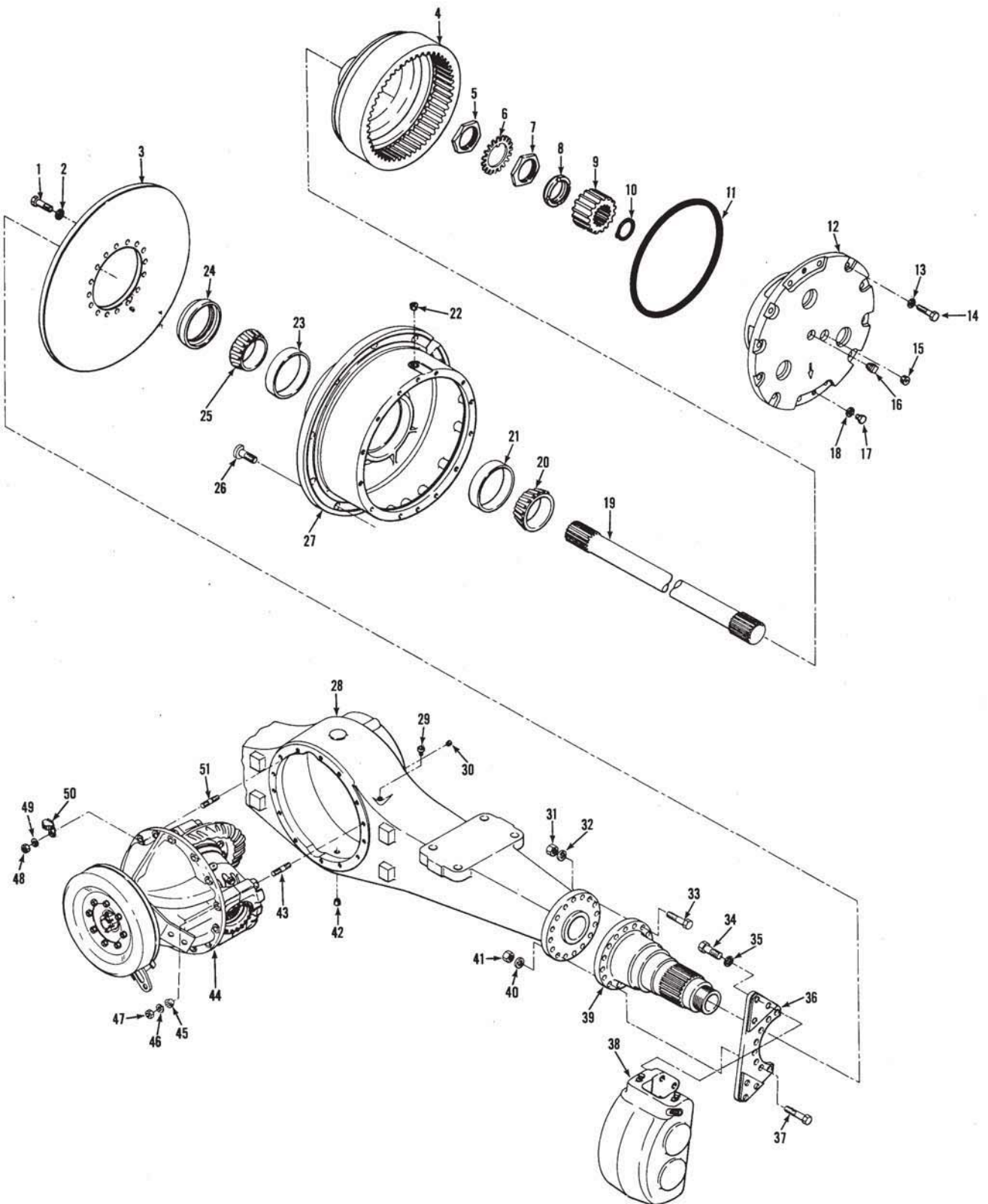
†Not Illustrated. *For replacement use 191835

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



AXLE ASSEMBLY — REAR DRIVE
For Serial: Cummins 408A101 thru 408A999, G.M. 409A101 thru 409A999

TS-8375-P



AXLE ASSEMBLY — FRONT DRIVE

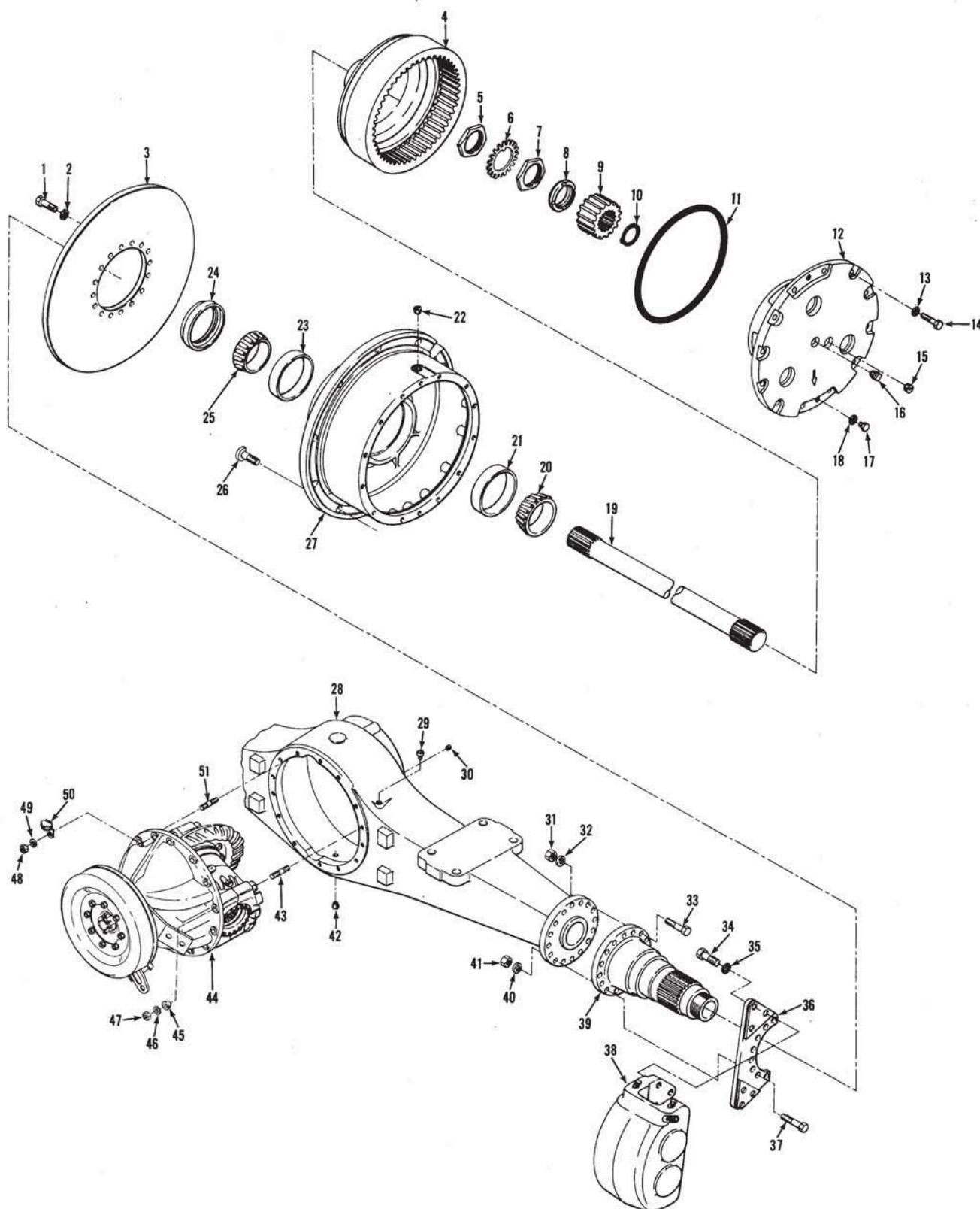
For Serial: G.M. — 409B101 and after; Cummins — 408B101 and after

TS-9634

AXLE ASSEMBLY — REAR DRIVE
For Serial: Cummins — 408A101 thru 999
G.M. — 409A101 thru 999

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	190534	AXLE ASSY (Inc. 1 thru 59)	1	31	103522	NUT, Wheel	20
1	799408	CONE, Inner Hub Brg.	2	32	103445	STUD, Wheel	20
2	658985	CUP, Inner Hub Brg.	2	33	86D12	NUT, Wheel Stud	20
3	119469	PLUG, Hub Filler	2	34	112086	HOUSING, Axle	1
4	112073	HUB ASSY (Inc. 2 & 5)	2	35	119469	PLUG, Housing Filler	1
5	672181	CUP, Outer Hub Brg.	2	36	106656	BREATHER, Housing	1
6	672182	CONE, Outer Hub Brg.	2	37	112078	SPINDLE	2
7	112077	SHAFT, Axle	2	38	1C-612	BOLT, Dust Cover	12
8	106060	HUB, Internal Gear	2	39	4E-06	LKWSHR, Dust Cover	12
9	106059	GEAR, Internal Ring	2	40	114453	SHIELD, Brake Dust	4
10	114433	NUT, Spindle Inner	2	41	117150	BRAKE ASSY	2
11	101274	LOCK, Spindle Nut	2	42	17C1024	BOLT, Drum to Hub	24
12	114433	NUT, Spindle Outer	2	43	104412	WASHER, Drum to Hub	24
13	—	PLANET CARRIER (See Index)	—	44	112085	DRUM, Brake	2
14	116419	STUD, Planet Carrier Mtg.	10	45	109055	CATCHER, Oil	2
15	112287	DOWEL, Planet Carrier Mtg.	10	46	112055	SEAL, Hub Oil	2
16	106762	WASHER, Planet Carrier Mtg.	10	47	118350	BOLT, Brake & Spindle Attaching	18
17	64D-08	NUT, Planet Carrier to Hub	10	48	104412	WASHER, Brake & Spindle Attaching	18
18	106247	RING, Sun Gear Ret.	2	49	106998	NUT, Brake & Spindle Attaching	18
19	106455	WASHER, Thrust Cap	2	50	11F-12	PLUG, Housing Drain	1
20	11F-04	PLUG, Planet Filler	2	51	126416	STUD, Carrier to Hsg.	13
21	1C-720	SCREW, Thrust Cap	12	52	112287	DOWEL, Stud	3
22	112278	WASHER, Thrust Cap	12	53	106762	WASHER, Carrier to Hsg.	14
23	114119	CAP ASSY, Sun Gear Thrust (Inc. 19)	2	54	64D-08	NUT, Carrier to Hsg.	14
24	114089	O-RING, Cap to Carrier	2	55	—	NUT, Carrier to Hsg. (See 54)	—
25	109050	GEAR, Sun	2	56	—	WASHER (See 53)	—
26	1C-808	SCREW, Puller Hole	4	57	550320	TEE, Brake Line	1
27	3E-08	LKWSHR, Puller Hole	4	58	—	DIFF. & CARRIER ASSY (See Index)	—
28	100970	BOLT, Planet Carrier to Hub	10	59	112923	STUD, Carrier to Hsg.	1
29	106762	WASHER, Planet Carrier to Hub	10				
30	106880	SCREW, Gear to Gear Hub	16				

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE


AXLE ASSEMBLY — REAR DRIVE

For Serial: Cummins — 408B101 and after; G.M. — 409B101 and after

TS-9634

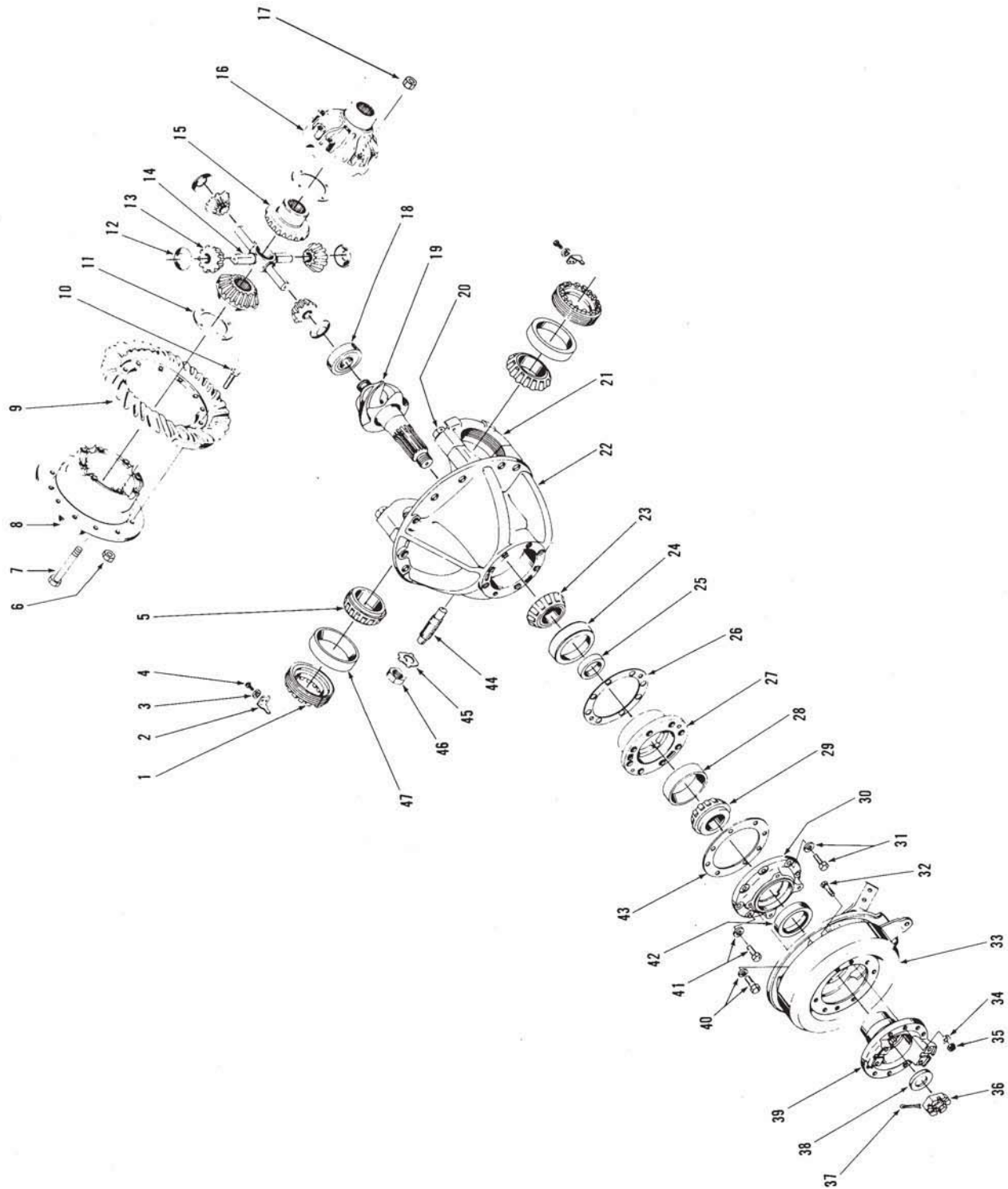
AXLE ASSEMBLY — REAR DRIVE
For Serial: Cummins — 408B101 and after
G.M. — 409B101 and after

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	190844	AXLE ASSY (Inc. 1 thru 50)	1	27	121785	HUB ASSY (Inc. 21, 23)	2
1	124158	BOLT, Disc to Hub	16	28	121797	HOUSING, Axle	1
2	104412	WASHER, Disc to Hub	16	29	106656	BREATHER, Axle Housing	1
3	125435	DISC, Brake	2	30	11F-12	PLUG, Housing Filler	1
4	123904	GEAR, Internal	2	31	106998	NUT, Spindle Attaching	16
5	121013	NUT, Spindle	2	32	104412	WASHER, Spindle Attaching	16
6	121014	LOCK, Spindle Nut	2	33	106832	BOLT, Spindle Attaching	16
7	121013	NUT, Spindle	2	34	110305	BOLT, Brake Head Attaching	12
8	121015	SLEEVE, Sun Gear Thrust	2	35	111656	WASHER, Brake Head Attaching	12
9	121798	GEAR, Sun	2	36	121793	PLATE, Disc Brake Adapter	2
10	224116	RING, Sun Gear Snap	2	37	121781	BOLT, Brake Adapter Attaching	16
11	107348	O-RING, Planet Carrier	2	38	———	BRAKE HEAD (See Index)	—
12	121788	PLANET CARRIER (See Index)	2	39	121802	SPINDLE	2
13	106762	WASHER, Planet Carrier	24	40	104412	WASHER, Brake Adapter Plate	16
14	100970	BOLT, Planet Carrier	24	41	106998	NUT, Brake Adapter Plate	16
15	11F-04	PLUG, Planet Oil Level	2	42	119469	PLUG, Housing Drain	1
16	10F-02	PLUG, Planet Carrier	2	43	126416	STUD, Carrier to Housing	3
17	1C-808	BOLT, Puller Hole	4	44	———	DIFF. & CARRIER ASSY (See Index)	—
18	3E-08	LKWSHR, Puller Hole	4	45	112287	DOWEL, Carrier to Housing	3
19	121800	SHAFT, Axle	2	46	106762	WASHER, Carrier to Housing	3
20	675261	CONE, Outer Brg.	2	47	64D-08	NUT, Carrier to Housing	3
21	668553	CUP, Outer Brg.	2	48	64D-08	NUT, Brake Line Tee	11
22	119469	PLUG, Hub Filler	2	49	106762	WASHER, Brake Line Tee	11
23	672004	CUP, Inner Hub Brg.	2	50	114427	TEE, Brake Line	1
24	128117	SEAL, Hub Oil	2	51	126416	STUD, Carrier to Housing	11
25	672005	CONE, Inner Hub Brg.	2				
26	121808	STUD, Wheel	24				
26A	103522	†NUT, Wheel	24				

†Not Illustrated.

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE

TS-8113-P



DIFFERENTIAL AND CARRIER ASSEMBLY — FRONT DRIVE

DIFFERENTIAL AND CARRIER ASSEMBLY — FRONT DRIVE

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	118508	DIFFERENTIAL & CARRIER ASSY (Inc. 1 thru 47)	1	26B	125568	‡SPACER, Bearing Cage — Thick	—
1	123747	NUT, Diff. Adjusting	2	27	110843	CAGE ASSY, Pinion Bearing (Inc. 24, 28)	1
2	100941	LOCK, Diff. Adjusting Nut	2	28	667278	CUP, Pinion Bearing — Outer	1
3	4E-06	LKWSHR, Adj. Nut Lock	2	29	667277	CONE, Pinion Bearing — Outer	1
4	3C-614	BOLT, Adj. Nut Lock	2	30	110847	RETAINER, Oil Seal	1
4A	—	†‡LOCKWIRE — 18 ga.	—	31	1C-936	BOLT, Seal Retainer	7
5	654144	CONE, Differential Brg.	2	31A	4E-09	LKWSHR, Seal Retainer	7
6	86D-09	NUT, Ring Gear	12	32	101144	BOLT, Drum to Flange	8
7	118475	BOLT, Differential Case	8	33	—	PARKING BRAKE — See Index	—
8	—	§DIFFERENTIAL CASE — Flange Half — See 51	—	33A	107261	†DRUM, Parking Brake	1
9	—	§RING GEAR — See 50	—	34	2E-06	LKWSHR, Drum to Flange	8
10	101196	BOLT, Ring Gear	12	35	62D-06	NUT, Drum to Flange	8
11	118474	WASHER, Side Gear Thrust	2	36	101262	NUT, Pinion Shaft	1
12	101244	WASHER, Diff. Pinion Thrust	4	37	1F-732	COTTER, Pinion Shaft Nut	1
13	815745	PINION KIT, Differential	1	38	101263	WASHER, Pinion Shaft	1
14	117022	SPIDER, Differential	1	39	112084	FLANGE, Companion	1
15	104167	GEAR, Differential Side	2	40	1C-920	BOLT, Brake Mtg.	4
16	—	§DIFFERENTIAL CASE — Plain Half — See 51	—	40A	4E-09	LKWSHR, Brake Mtg.	4
17	86D-09	NUT, Differential Case	8	41	1C-836	BOLT, Seal Retainer	1
18	667466	BEARING, Inner Pinion	1	41A	4E-08	LKWSHR, Seal Retainer	1
19	—	§PINION — See 50	—	42	110897	SEAL, Oil	1
20	101210	BOLT, Carrier Cap	4	43	101254	*GASKET, Seal Retainer	1
20A	111658	†WASHER, Carrier Cap	4	44	121241	SCREW, Thrust	1
21	—	§CAP, Differential Carrier — See 22	—	45	—	OMIT, Not Used	—
22	112289	CARRIER ASSY, Differential (Inc. 20, 20A, 21)	1	46	8D-18	NUT, Thrust Screw	1
23	667276	CONE, Pinion Bearing — Center	1	47	667275	CUP, Differential Brg.	2
24	658988	CUP, Pinion Bearing — Center	1	48	126595	†DIFFERENTIAL ASSY (Inc. 6 thru 17, 19)	1
25	104226	SPACER, Pinion Bearing	1	49	118499	†DIFFERENTIAL BODY SUB-ASSY (Inc. 7, 8, 11 thru 17)	1
26	101257	‡SPACER, Bearing Cage — Thin	—	50	815170	†GEAR & PINION SET (Inc. 9, 19)	1
26A	125567	‡SPACER, Bearing Cage — Medium	—	51	815736	†DIFFERENTIAL CASE KIT (Inc. 7, 8, 11, 12, 16, 17)	1

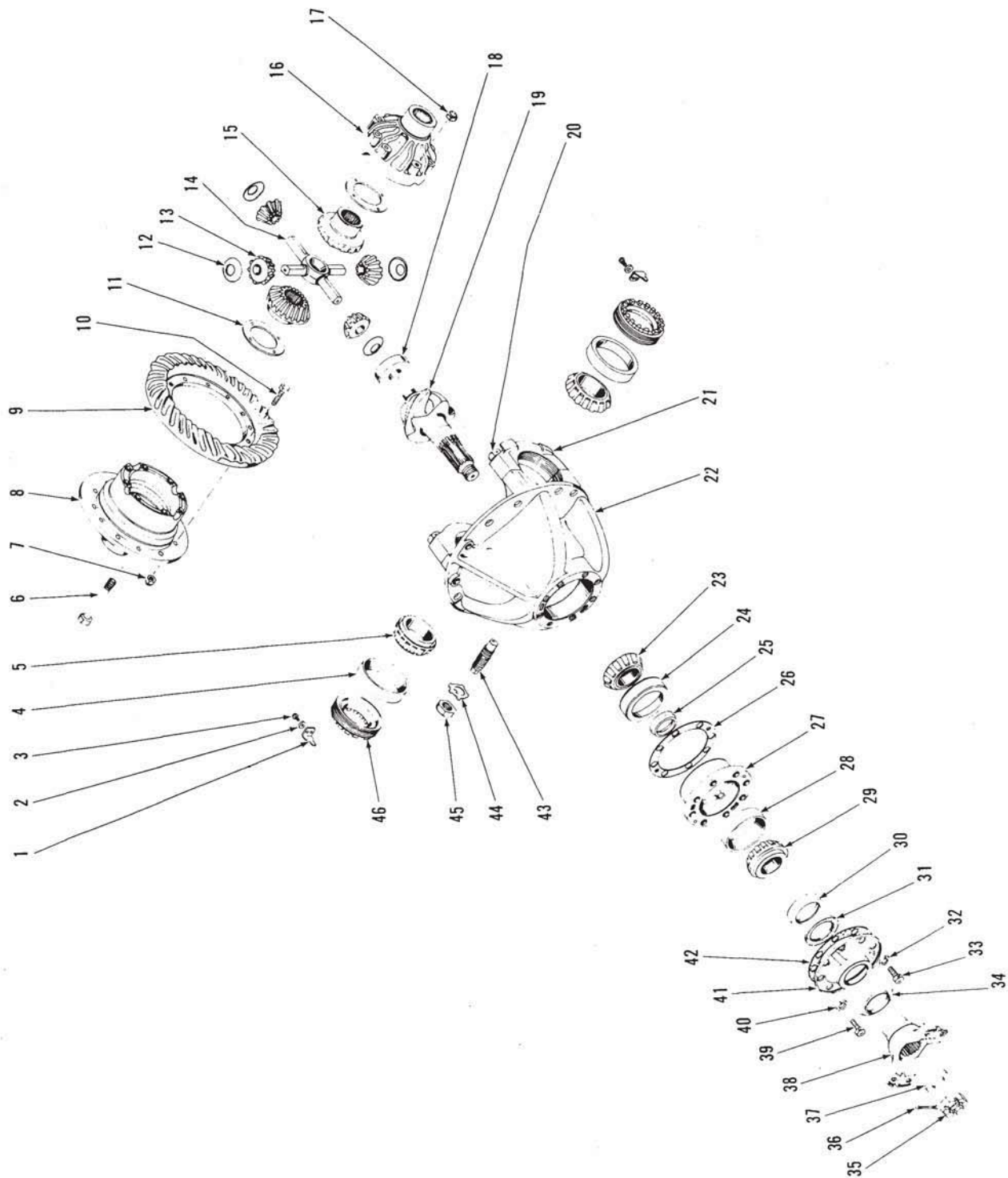
*NOTE: For replacement use Loctite # 277.

§Not Sold Separately

†Not Illustrated

‡As Required

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



DIFFERENTIAL AND CARRIER ASSEMBLY — REAR DRIVE

DIFFERENTIAL AND CARRIER ASSEMBLY — REAR DRIVE

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	118509	DIFF. & CARRIER ASSY (Inc. 1 thru 46)	1	25	104226	SPACER, Pinion Brg.	1
1	100941	LOCK, Diff. Adj.	2	26	125568	SHIM, Bearing Cage — Thick —	—
2	4E-06	LKWSHR, Adj. Nut Lock	2	26A	125567	†‡ SHIM, Bearing Cage — Medium	—
3	3C-614	BOLT, Nut Lock	2	26B	101257	†‡ SHIM, Bearing Cage — Thin —	—
4	667275	CUP, Differential Brg.	2	27	101250	CAGE ASSY, Pinion Bearing (Inc. 24, 28)	1
5	654144	CONE, Differential Brg.	2	28	667278	CUP, Pinion Brg.	1
6	118475	BOLT, Differential Case	8	29	667277	CONE, Outer Pinion Brg.	1
7	86D-09	NUT, Ring Gear Bolt	12	30	110897	SEAL, Pinion Oil	1
8	-----	§ DIFF. CASE — Flange Half — See Item 50	—	31	101256	GASKET, Pinion Oil Seal	1
9	-----	§ RING GEAR — See Item 49 ..	—	32	4E-09	LKWSHR, Seal Retainer	7
10	101196	BOLT, Ring Gear	12	33	1C-928	BOLT, Seal Retainer	7
11	118474	WASHER, Side Gear Thrust ..	2	34	101261	SHIELD, Flange Dust	1
12	101244	WASHER, Differential Pinion Thrust	4	35	101262	NUT, Pinion Shaft	1
13	815745	KIT, Differential Pinion	1	36	1F-732	COTTER, Pinion Shaft Nut	1
14	117022	SPIDER, Differential	1	37	101263	WASHER, Pinion Shaft Nut	1
15	104167	GEAR, Differential Side	2	38	117218	FLANGE, Companion	1
16	-----	§ DIFF. CASE — Plain Half — See Item 50	—	39	1C-828	BOLT, Seal Retainer	1
17	86D-09	NUT, Differential Case	8	40	4E-08	LKWSHR, Seal Retainer	1
18	667466	BEARING, Inner Pinion	1	41	101253	RETAINER, Seal	1
19	-----	§ PINION, Differential — See Item 49	—	42	101254	*GASKET, Seal Retainer	1
20	101210	BOLT, Diff. Carrier Cap	4	43	121241	SCREW, Thrust	1
20A	111658	† WASHER, Carrier Cap Bolt ..	4	44	-----	OMIT, Not Used	—
21	-----	§ CAP, Differential Carrier — See Item 22	—	45	8D-18	NUT, Thrust Screw	1
22	112289	CARRIER ASSY (Inc. 20, 20A, 21)	1	46	123747	NUT, Differential Adj.	2
23	667276	CONE, Center Pinion Brg.	1	47	126585	† DIFF. ASSY (Inc. 6 thru 17)	1
24	658988	CUP, Center Pinion Brg.	1	48	118499	† DIFF. BODY SUB ASSY (Inc. 6, 8, 11 thru 17)	1
				49	815369	† GEAR & PINION SET (Inc. 9, 19)	1
				50	815736	† DIFF. CASE KIT (Inc. 6, 8, 12, 16, 17)	1

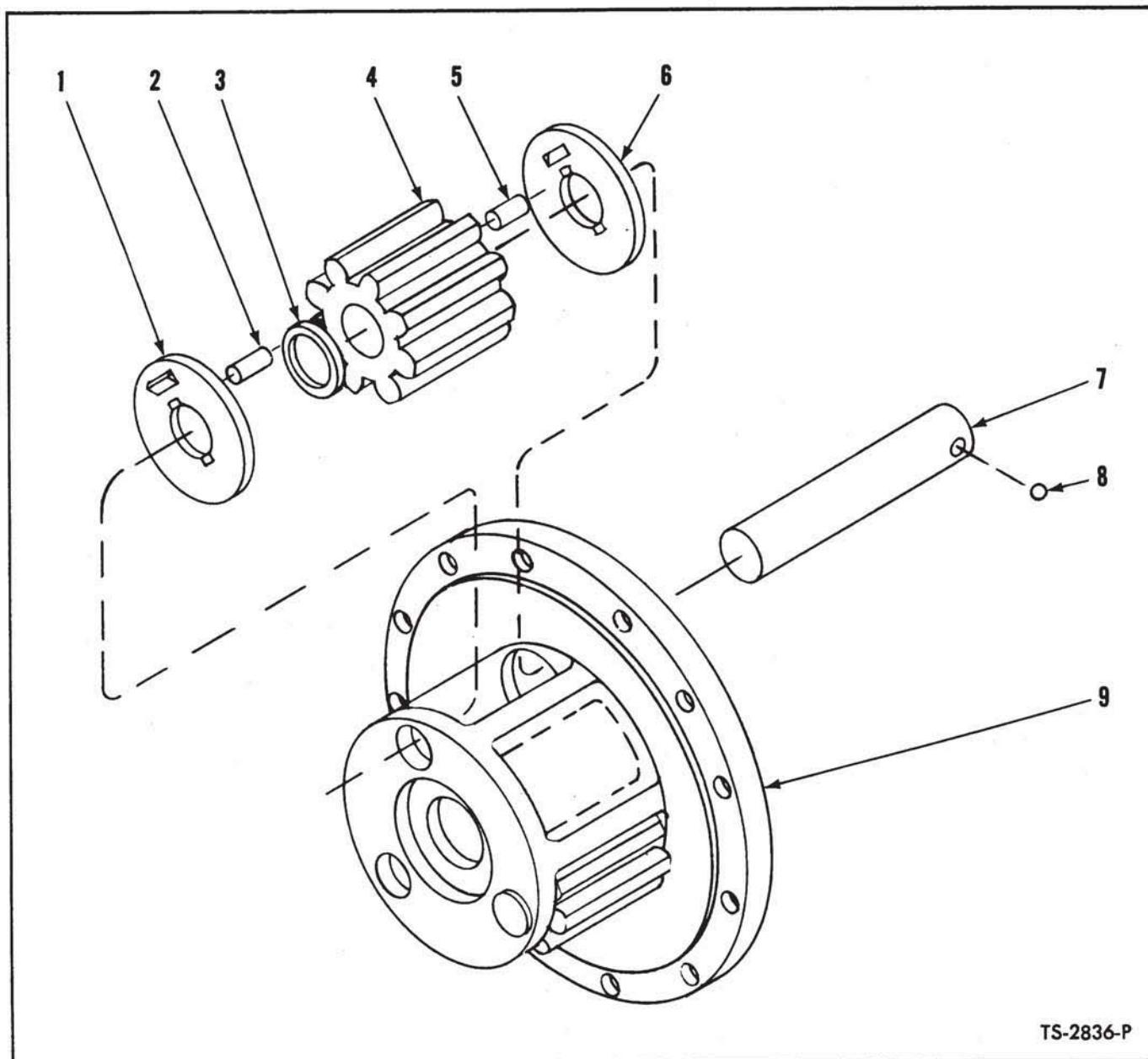
*NOTE: For replacement use Loctite #277.

§ Not Sold Separately

† Not Illustrated

‡ As Required

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



TS-2836-P

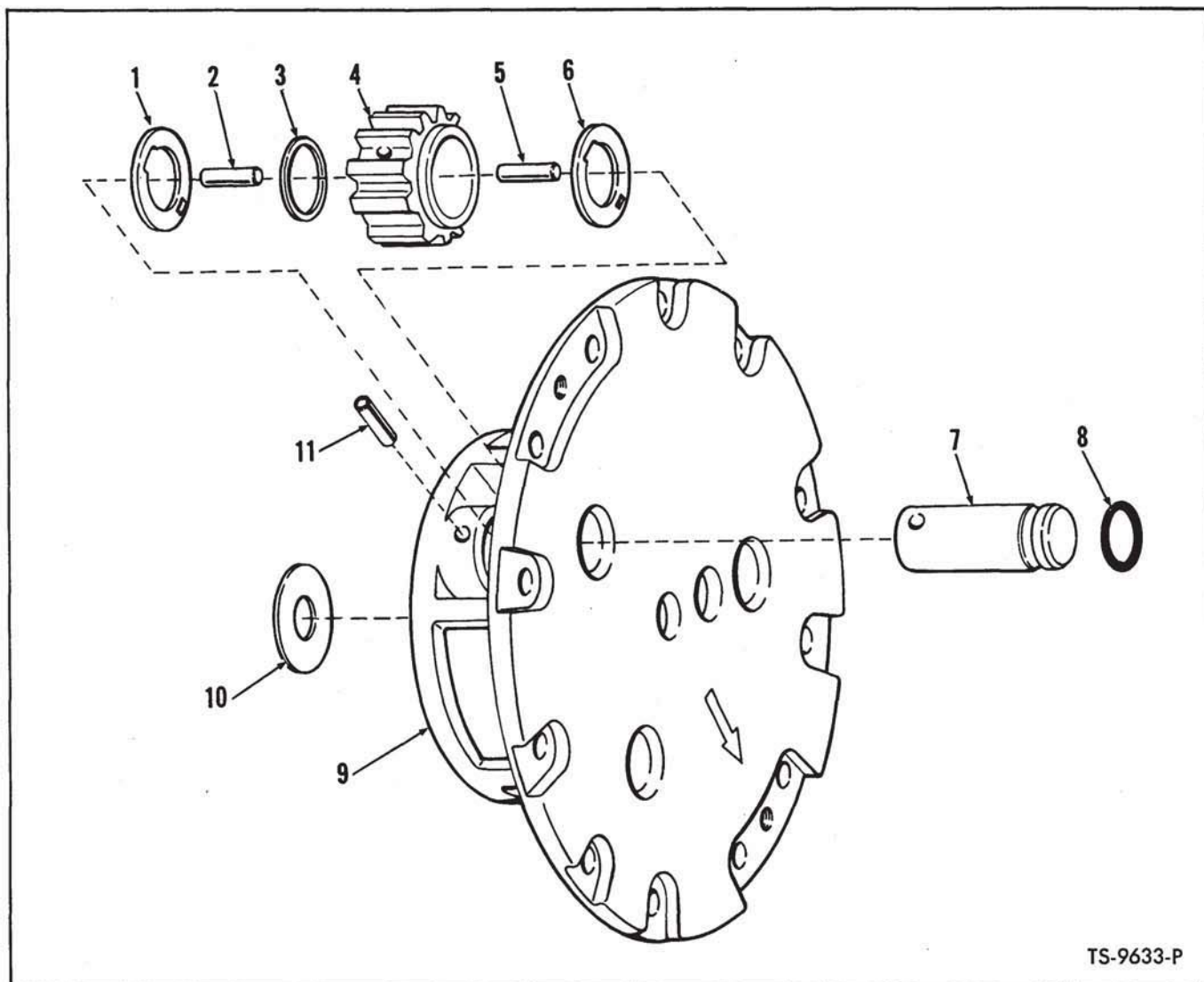
PLANET CARRIER ASSEMBLY — FRONT AND REAR

For Serial: Cummins — 408A101 thru 999

G.M. — 409A101 thru 999

Item No.	Part No.	Description	No. Req'd.
A	114449	CARRIER ASSY, Planet (Inc. 1 thru 9)	4
NOTE: Four (4) Planet Carrier Assemblies used per machine. Quantities listed below are for 1 Planet Carrier.			
1	106350	WASHER, Pinion Thrust	3
2	106351	ROLLER, Pinion	87
3	106352	SPACER, Pinion Roller	3
4	109088	PINION, Planet	3
5	106351	ROLLER, Pinion	87
6	106350	WASHER, Pinion Thrust	3
7	106349	SHAFT, Pinion	3
8	10J-12	BALL, Pinion Shaft	3
9	114450	SPIDER, Planet	1

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



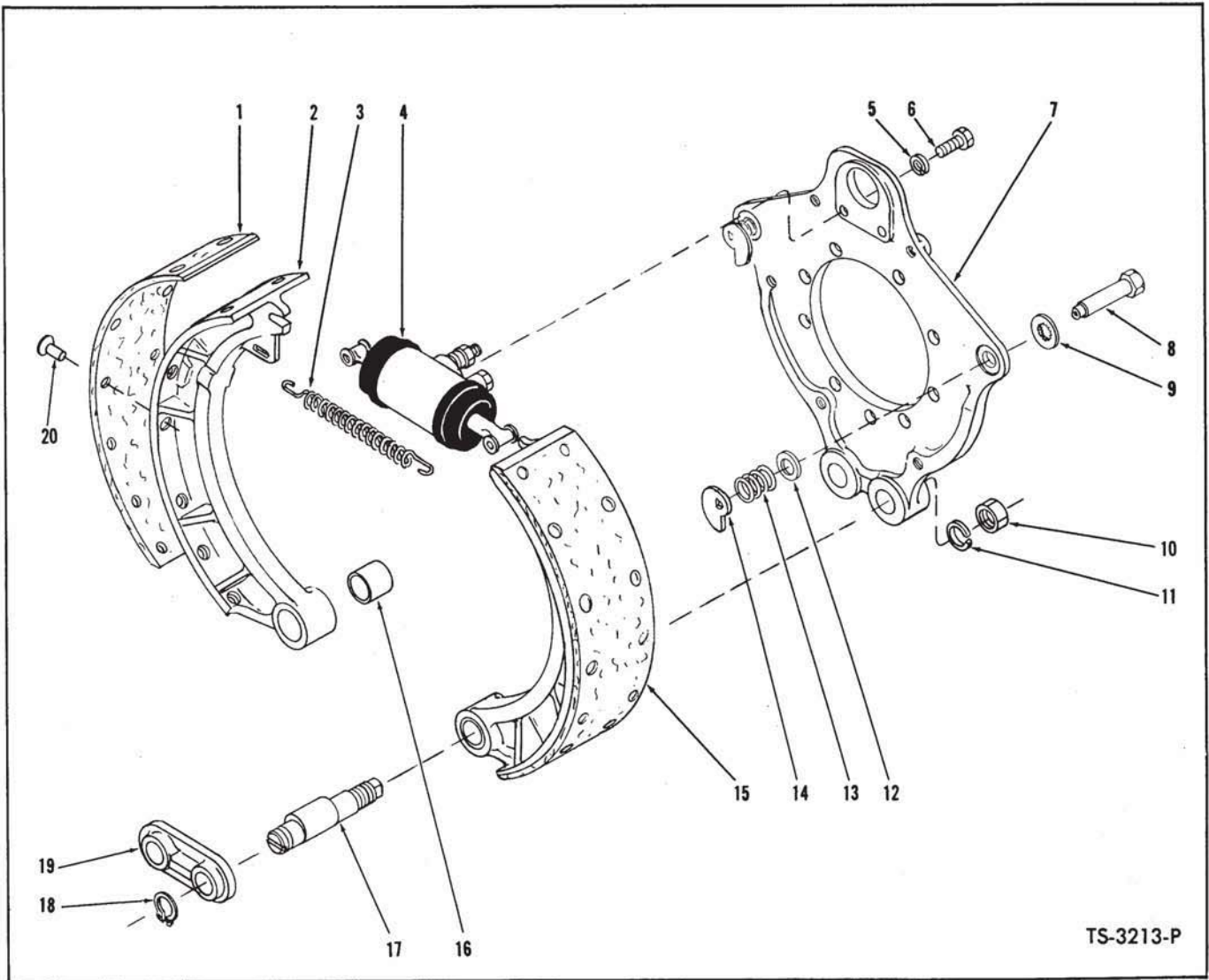
TS-9633-P

PLANET CARRIER ASSEMBLY – FRONT AND REAR
**For Serial: Cummins – 408B101 and after
G.M. – 409B101 and after**

Item No.	Part No.	Description	No. Req'd.
A	121788	*CARRIER ASSY, Planet (Inc. 1 thru 11)	4
NOTE: Four (4) Planet Carrier Assemblies used per machine. Quantities listed below are for 1 Planet Carrier.			
1	106350	WASHER, Pinion Thrust	3
2	121792	ROLLER, Pinion	87
3	106352	SPACER, Roller	3
4	121790	PINION, Planet	3
5	121792	ROLLER, Pinion	87
6	106350	WASHER, Pinion Thrust	3
7	121791	SHAFT, Pinion	3
8	58K-214	O-RING, Pinion Shaft	3
9	121789	SPIDER, Planet	1
10	121166	WASHER, Thrust	1
11	654841	PIN, Roll	3

*For replacement use 124571

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



TS-3213-P

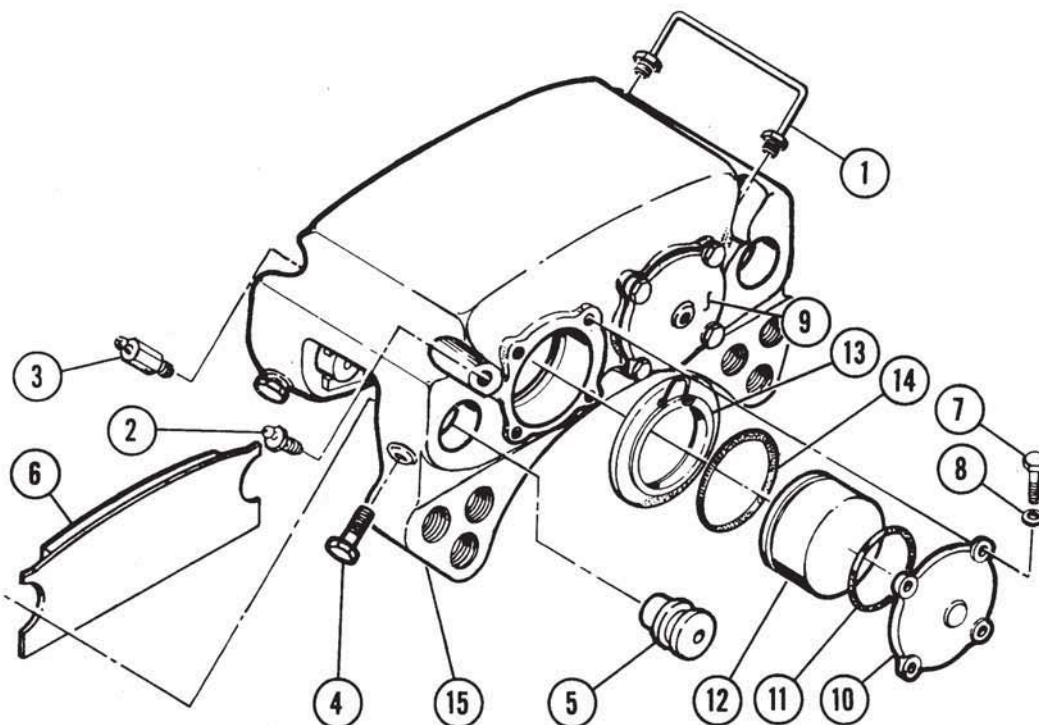
BRAKE ASSEMBLY — FRONT AND REAR
For Serial: Cummins — 408A101 thru 408A999
G.M. — 409A101 thru 409A999

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	117150	BRAKE ASSY (Inc. 1 thru 20)	4	7	112060	SPIDER ASSY, Brake (Inc. 8, 9, 12, 13, 14)	1
NOTE: 2 Brake Assemblies used on axle — Quantities listed below are for 1 Brake Assembly				8	114173	PIN ASSY, Shoe Adj. (Inc. 9)	2
B		LINING KIT, Brake (Inc. 1, 20)		9	100867	WASHER, Adjusting Pin	2
C	945614	Standard	1	10	62D-14	NUT, Anchor Pin	2
D	945621	* 1/16" Oversize	1	11	2E-14	LKWSHR, Anchor Pin Nut	2
1	-----	§ LINING, Brake Shoe — See C & D	2	12	851771	WASHER, Cam Spring	2
2	-----	§ SHOE, Brake — See 15	2	13	943859	KIT, Adj. Cam Spring (Inc. 12)	2
3	119670	SPRING, Shoe Return	1	14	112062	CAM, Shoe Adjusting	2
4	-----	WHEEL CYLINDER — See Index	1	15	118267	SHOE ASSY, Brake (Inc. 1, 2, 16, 20)	2
5	4E-06	LKWSHR, Wheel Cyl. Mtg.	2	16	112068	BUSHING, Brake Shoe	2
6	1C-614	BOLT, Wheel Cyl. Mtg.	2	17	112069	PIN, Brake Shoe Anchor	2
				18	710776	RING, Anchor Pin Ret.	2
				19	112070	STRUT, Anchor Pin	1
				20	23H-1008	RIVET, Lining to Shoe	40

§Not Sold Separately

*NOTE: When 945621 Lining Kit is utilized Drums must be turned down to 16.370"—16.380". Do Not Exceed this Dimension.

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE



TS-9419-P

BRAKE HEAD ASSEMBLY L.H. REAR, R.H. FRONT

**For Serial: Cummins — 408B101 and after,
G.M. — 409B101 and after**

Item No.	Part No.	Description	No. Req'd.
A	121777	*BRAKE HEAD ASSY, L.H. (Inc. 1 thru 15) See Note "A"	—
1	947926	TUBE & NUT ASSY	1
2	947927	VALVE, Hydraulic Bleeder	1
3	947928	VALVE, Hydraulic Bleeder	1
4	961901	BOLT, Self Locking	4
5	947931	PIN, Carrier & Lining Retaining	4
6	947932	CARRIER & LINING ASSY	2
7	1C-620	BOLT, Cap Mounting	8
8	25E-17	WASHER, Flat	8
9	947933	CAP, Inlet	1
10	947934	CAP	1
11	—	§PACKING, See Item 16	2
12	947935	PISTON	4
13	—	§BOOT, See Item 16	4
14	—	§PACKING, See Item 16	4
15	—	§TORQUE PLATE ASSY — See A	1
16	840535	†REPAIR KIT (Inc. 11, 13, 14)	1
17	121776	†BRAKE DISC	1

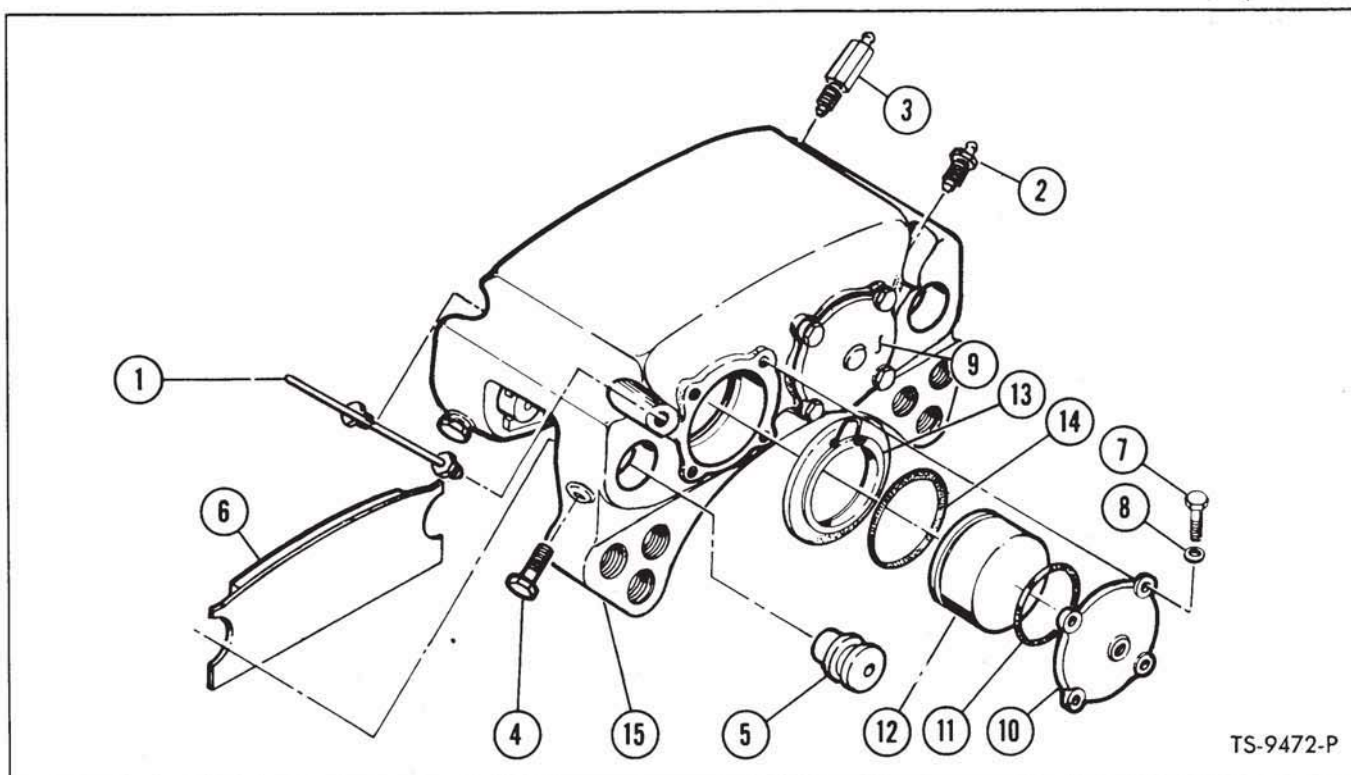
†Not Illustrated

§Not Sold Separately

*75 III A uses two 121777 Brake Head Assemblies; 85 III A uses three 121777 Brake Head Assemblies: Quantities listed for Items 1 thru 15 are per assembly.

NOTE A: For replacement use 128852 plus 1—122630 Adapter Plate.

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE

**BRAKE HEAD ASSEMBLY R.H. REAR, L.H. FRONT****For Serial: Cummins — 408B101 and after****G.M. — 409B101 and after**

Item No.	Part No.	Description	No. Req'd.
A	121778	*BRAKE HEAD ASSY, R.H. (Inc. 1 thru 15) Note A	—
1	947926	TUBE & NUT ASSY	1
2	947927	VALVE, Hydraulic Bleeder	1
3	947928	VALVE, Hydraulic Bleeder	1
4	961901	BOLT, Self Locking	4
5	947931	PIN, Carrier & Lining Retaining	4
6	947932	CARRIER & LINING ASSY	2
7	1C-620	BOLT, Cap Mounting	8
8	25E-17	WASHER, Flat	8
9	947934	CAP	1
10	947933	CAP, Inlet	1
11	—	§PACKING, See Item 16	2
12	947935	PISTON	4
13	—	§BOOT, See Item 16	4
14	—	§PACKING, See Item 16	4
15	—	§TORQUE PLATE ASSY — See A	1
16	840535	†REPAIR KIT (Inc. 11, 13, 14)	1
17	121776	†BRAKE DISC	1

†Not Illustrated

§Not Sold Separately

*75 III A uses two 121778 Brake Head Assemblies; 85 III A uses three 121778 Brake Head Assemblies. Quantities listed for Items 1 thru 15 are per assembly.

NOTE A: For replacement use 122561 (Plus 1—122630 Adapter Plate)

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE