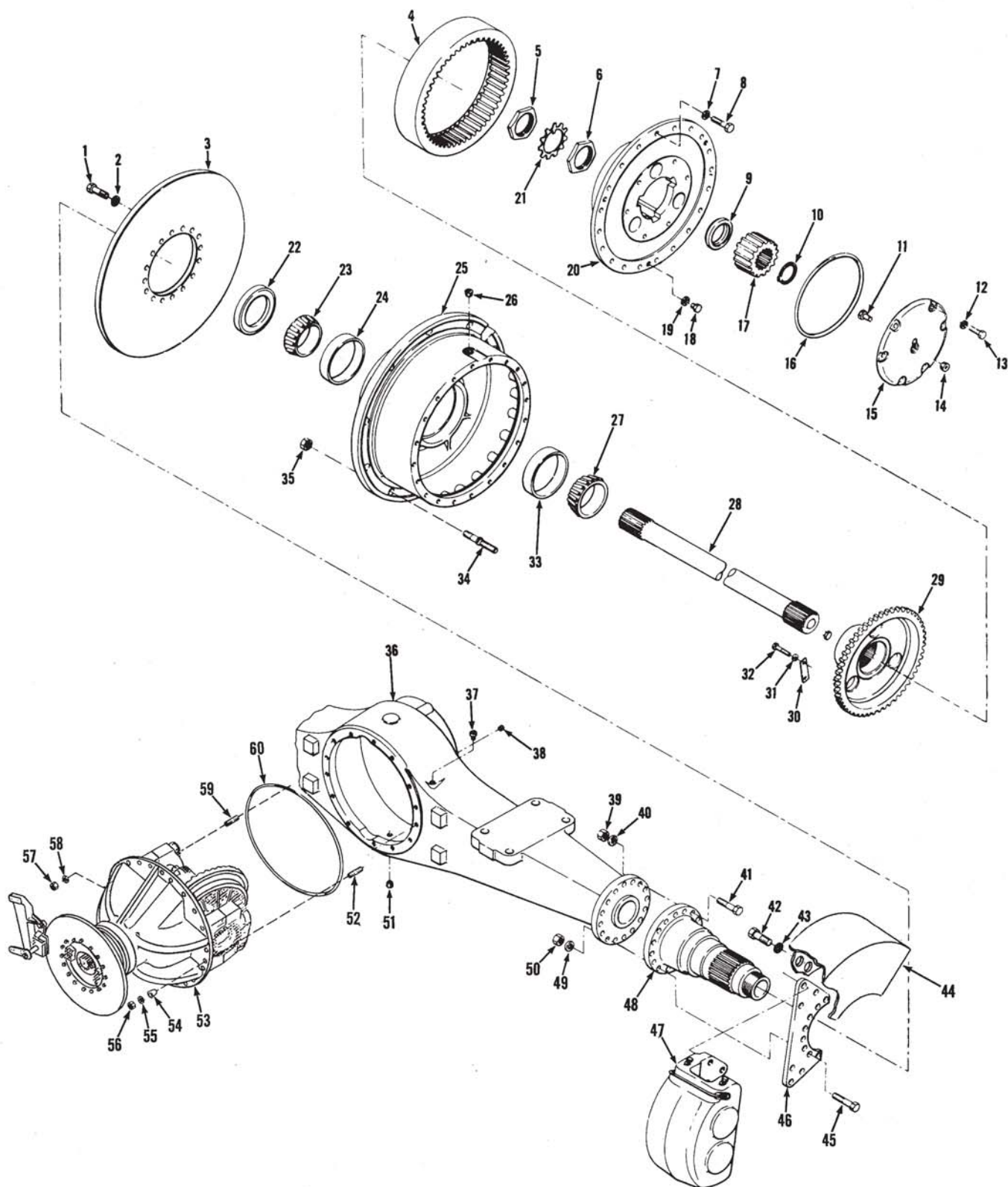




TS-13982

# Axle Assembly, Front Drive

MICHIGAN

No. Part No. Qty. Description

|     |             |    |                 |
|-----|-------------|----|-----------------|
| A   | *2192156    | 1  | Axle assy       |
| B   | **2.5193182 | 1  | Axle assy       |
| 1   | 117336      | 32 | Stud            |
| 1A  | †124543     | 32 | Nut             |
| 1B  | †119141     | 2  | Dowel pin       |
| 2   | 104412      | 32 | Washer          |
| 3   | 125438      | 2  | Disc            |
| 4   | 119218 2.17 | 2  | Hub             |
| 5   | 110559      | 2  | Nut             |
| 6   | 110559      | 2  | Nut             |
| 7   | 106547      | 40 | Washer          |
| 8   | 117225      | 40 | Bolt            |
| 9   | 118787      | 2  | Washer          |
| 10  | 224066      | 2  | Ring            |
| 11  | 118785      | 2  | Button          |
| 12  | 112278      | 18 | Washer          |
| 13  | 1C-720      | 18 | Bolt            |
| 14  | 16F-12      | 2  | Plug            |
| 15  | 3124472     | 2  | Cap             |
| 16  | 118790      | 2  | O-ring          |
| 17  | 118782      | 2  | Gear            |
| 18  | —           | —  | Omit            |
| 19  | —           | —  | Omit            |
| 20  | —           | —  | Carrier         |
| 20A | †118791     | 2  | O-ring          |
| 21  | 118786      | 2  | Lockring        |
| 22  | 125248      | 2  | Seal            |
| 23  | 127819      | 2  | Cone roller brg |
| 24  | 774024      | 2  | Cup roller brg  |
| 25  | 4122622     | 2  | Hub             |
| 26  | 119469      | 2  | Plug            |
| 27  | 1304048     | 2  | Cone roller brg |
| 28  | 118937      | 2  | Shaft           |
| 28A | 118785      | 2  | Button          |
| 29  | 119217 2.18 | 2  | Gear            |
| 30  | 122701      | 12 | Retainer        |

\*Cummins 438C101 & →; G.M. 427C101 → 600

\*\*G.M. 427C601 & →

†See Index

‡Inc. 1 → 59A

§Inc. 11

¶Inc. 24, 33

⁵For complete replacement use Axle Assy 192156

No. Part No. Qty. Description

|     |          |    |                         |
|-----|----------|----|-------------------------|
| 31  | —        | —  | Omit                    |
| 32  | 2C-820   | 24 | Bolt                    |
| 33  | 1304047  | 2  | Cup roller brg          |
| 34  | 120218   | 38 | Stud                    |
| 34A | †1545484 | 38 | Nut 1515484 G.C.P.B.-25 |
| 34B | †1517375 | 38 | Washer                  |
| 35  | 121062   | 38 | Nut                     |
| 36  | 124596   | 1  | Housing                 |
| 37  | 121214   | 1  | Breather                |
| 38  | 226858   | 1  | Plug                    |
| 39  | 64D-10   | 16 | Nut                     |
| 40  | 104412   | 16 | Washer                  |
| 41  | 118350   | 16 | Bolt                    |
| 42  | 125596   | 24 | Bolt                    |
| 43  | 224727   | 24 | Washer                  |
| 43A | †111656  | 24 | Washer                  |
| 44  | 125592   | 2  | Guard                   |
| 45  | 118350   | 16 | Bolt                    |
| 46  | 122624   | 4  | Plate                   |
| 47  | —        | —  | Brake head              |
| 48  | 122626   | 2  | Spindle                 |
| 49  | 104412   | 16 | Washer                  |
| 50  | 64D-10   | 16 | Nut                     |
| 51  | 119469   | 1  | Plug                    |
| 52  | 123793   | 4  | Stud                    |
| 53  | —        | —  | Carrier                 |
| 54  | 119141   | 4  | Dowel pin               |
| 55  | 104412   | 4  | Washer                  |
| 56  | 64D-10   | 4  | Nut                     |
| 57  | 64D-10   | 10 | Nut                     |
| 58  | 104412   | 10 | Washer                  |
| 59  | 120771   | 6  | Stud                    |
| 59A | †117336  | 4  | Stud                    |
| 60  | —        | —  | Omit                    |