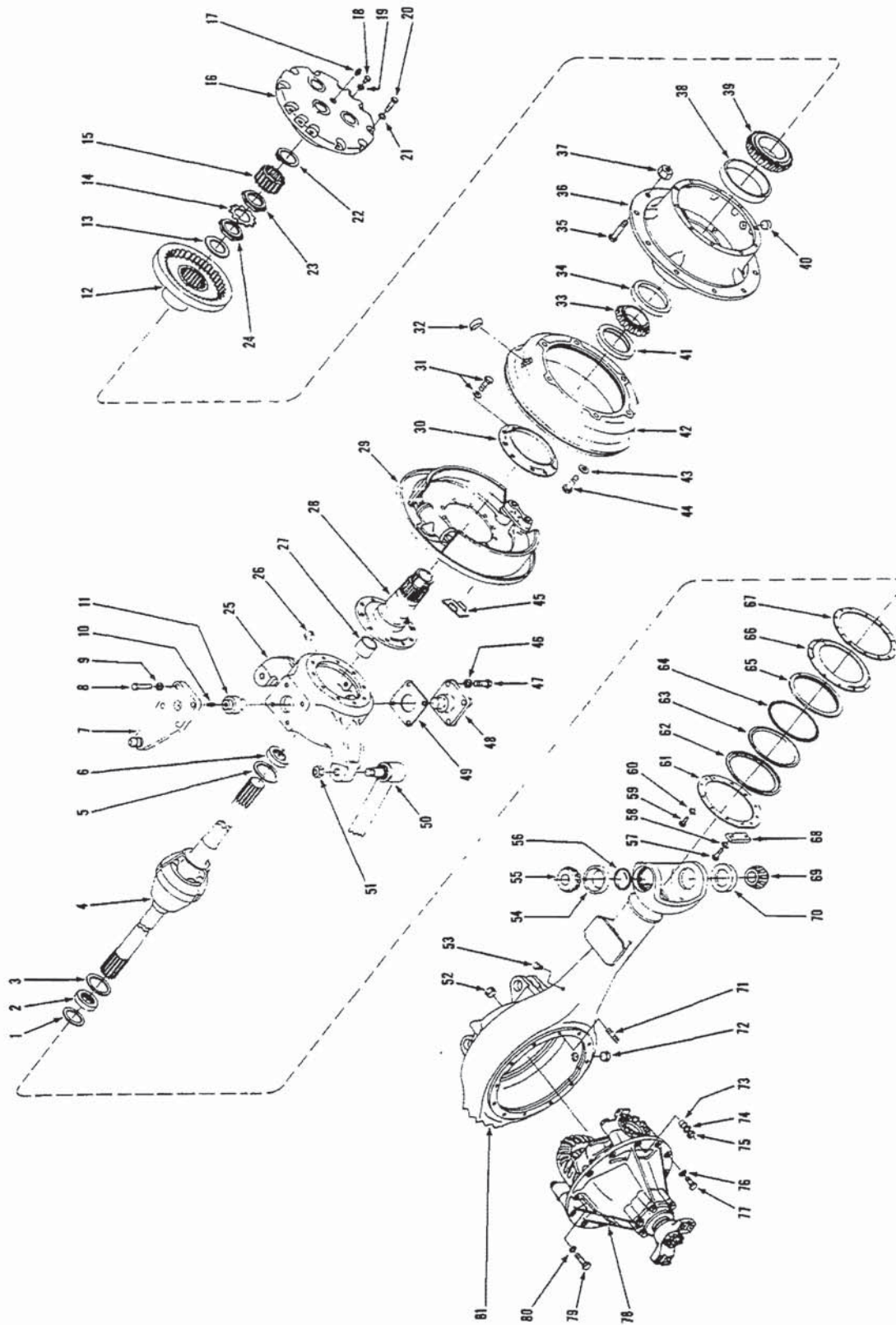


TS-5080-P

AXLE ASSEMBLY — REAR DRIVE STEER



AXLE ASSEMBLY — REAR DRIVE STEER

Item No.	Part No.	Description	No. Req'd.	Item No.	Part No.	Description	No. Req'd.
A	131696	AXLE ASSY (Inc. 1—34, 36—83)	1	41	111726	SEAL, Hub Oil	2
1	109658	WASHER, Oil Seal	2	42	106815	DRUM, Brake	2
2	109659	SEAL, Universal Joint Oil	2	43	104412	WASHER, Drum to Hub	12
3	106129	WASHER, Universal Joint Thrust	2	44	17C-1024	BOLT, Drum to Hub	12
4	119970	SHAFT ASSY, Axle	2	45	120198	COVER, Brake Adjusting	8
5	106129	WASHER, Universal Joint Thrust	2	46	4E-08	LKWSHR, Steering Trunnion	12
6	109659	SEAL, Universal Joint Oil	2	47	17C-824	BOLT, Steering Trunnion	12
7	109656	ARM, Steering	1	48	109667	TRUNNION, Steering — Lower	2
8	17C-828	BOLT, Steering Arm	4	49	109771	‡SHIM, Steering Trunnion — .004"	—
9	4E-08	LKWSHR, Steering Arm	4	49A	109772	‡SHIM, Steering Trunnion — .007"	—
10	10H-25	FITTING, Upper Trunnion Grease	2	49B	109773	‡SHIM, Steering Trunnion — .010"	—
11	109669	TRUNNION, Steering—Upper L.H.	1	50	—	TIE-ROD — See Index	—
11A	109668	†TRUNNION, Steering—Upper R.H.	1	51	—	NUT, Tie Rod — See Tie Rod	—
12	114591	GEAR & HUB, Internal	2	52	11F-12	PLUG, Housing Filler	1
13	106572	WASHER, Spindle Thrust	2	53	106656	BREATHER, Axle Housing	1
14	102314	LOCK, Spindle Nut	2	54	713660	CUP, Upper Trunnion Bearing	2
15	120194	GEAR, Sun	2	55	713659	CONE, Upper Trunnion Bearing	2
15A	119983	†WASHER, Sun Gear Thrust	2	56	109670	RETAINER, Upper Trunnion Oil	2
16	—	PLANET CARRIER — See Index	—	57	1C-620	BOLT, Steering Stop Plate	4
17	111805	VALVE, Relief	2	58	4E-06	LKWSHR, Steering Stop Plate	4
18	1C-707	BOLT, Planet Puller Hole	4	59	1C-612	BOLT, Oil Seal Retainer	20
19	4E-07	LKWSHR, Planet Puller Hole	4	60	4E-06	LKWSHR, Oil Seal Retaining	20
20	100638	BOLT, Planet Carrier	20	61	109666	RING, Outer End Seal Retaining	4
21	112278	WASHER, Planet Carrier	20	62	109665	RETAINER, Outer End Dust Seal	2
22	224104	RING, Sun Gear Retaining	4	63	109663	SEAL, Outer End Dust	2
23	102313	NUT, Outer Spindle	2	64	109664	SPRING, Outer End Dust Seal	2
24	102313	NUT, Inner Spindle	2	65	109662	SEAL, Outer End Oil	2
25	114793	SUPPORT, Spindle — L.H.	1	66	109660	RETAINER, Outer End Oil Seal	2
25A	114792	†SUPPORT, Spindle — R.H.	1	67	109661	GASKET, Oil Seal Retainer	2
26	11F-12	PLUG, Spindle Support Filler	2	68	114092	PLATE, Steering Stop	2
27	109652	BUSHING, Spindle	2	69	713659	CONE, Lower Trunnion Bearing	2
28	110242	SPINDLE ASSY, Steering (Inc. 27) ...	2	70	713660	CUP, Lower Trunnion Bearing	2
29	—	BRAKE ASSY — See Index	—	71	120546	STUD, Carrier to Axle Housing	3
30	117913	SLINGER, Oil	2	72	11F-12	PLUG, Housing Drain	1
31	106539	BOLT, Spindle & Brake Attaching	20	73	103216	DOWEL, Carrier Stud	3
31A	106762	WASHER, Spindle & Brake Attaching	20	74	112278	WASHER, Carrier Stud	12
32	100320	CLIP, Inspection Hole	1	75	64D-07	NUT, Carrier Stud	12
33	742257	CONE, Inner Hub Bearing	2	76	—	OMIT, Not Used	—
34	742258	CUP, Inner Hub Bearing	2	77	—	OMIT, Not Used	—
35	109640	BOLT, Wheel	20	78	—	DIFF. & CARRIER ASSY — See Index....	—
36	110240	HUB ASSY (Inc. 34, 38)	2	79	—	OMIT, Not Used	—
37	109641	NUT, Wheel	20	80	—	OMIT, Not Used	—
38	658990	CUP, Outer Hub Bearing	2	81	118380	HOUSING, Axle	1
39	658974	CONE, Outer Hub Bearing	2	82	114427	†TEE, Brake Line	1
40	11F-12	PLUG, Hub Filler	2	83	550325	†CLIP, Axle Brake Line	2

†Not Illustrated
‡As Required

WHEN ORDERING PARTS, ALWAYS STATE MODEL AND SERIAL NO. OF MACHINE