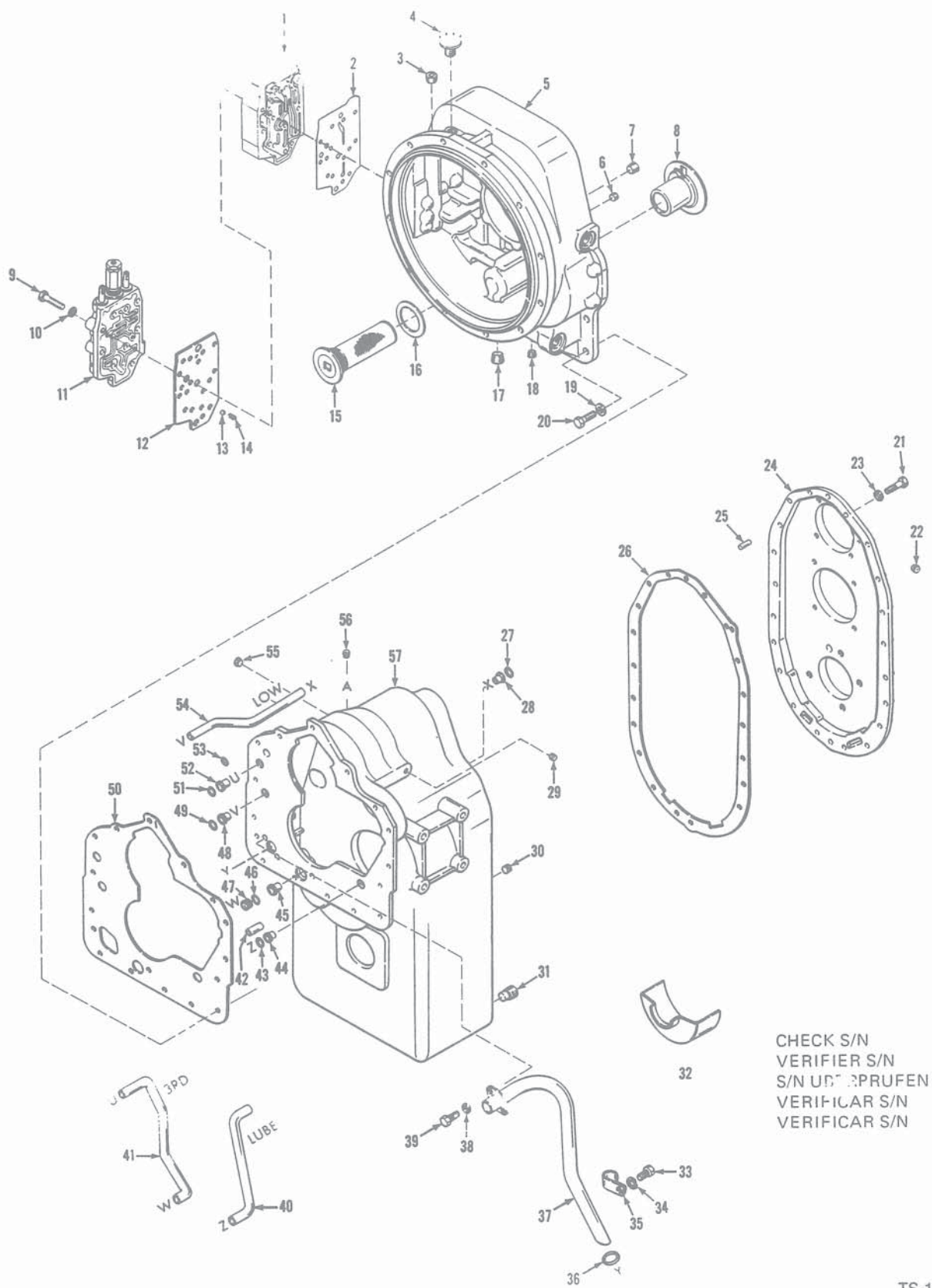


# CLARK



T2-2

(1J1)

TS-14936  
PM 3227  
Printed in U.S.A.

**Transmission & Converter Assembly \***  
**Transmission & ensemble de convertisseur \***  
**Getriebe & Umformer-Baugruppe \***  
**Transmissão & conjunto do conversor \***  
**Transmisión & conjunto del convertidor \***

**CLARK**

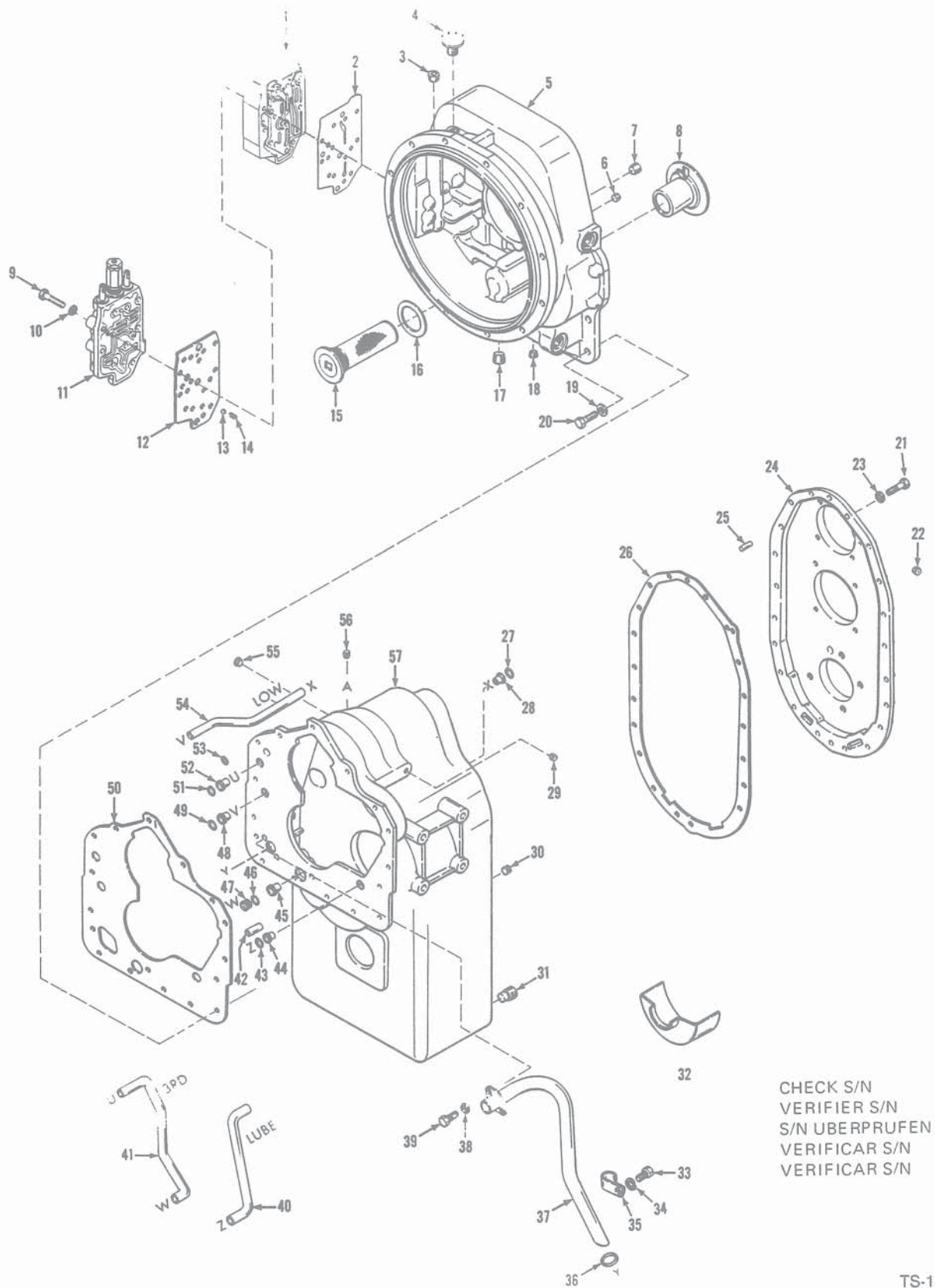
| No. | Part No.            | Qty. | Description           | Description         | Benennung              | Descrição          | Descripción         |
|-----|---------------------|------|-----------------------|---------------------|------------------------|--------------------|---------------------|
| A   | <sup>3</sup> 286056 | 1    | Trans & conv assy     | ens trans/convert   | Getriebe/Wandl voll    | conj trans/convers | conj trans/convert  |
| 1   | <sup>1</sup> _____  | 1    | Modulation valve assy | soup modulé ens     | Ventil modulier vollst | válv modulação cjo | válv modulación cjo |
| 2   | 234279              | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 3   | 16F4                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 4   | 211433              | 1    | Breather              | reniflard           | Entlüfter              | respiro            | respiradero         |
| 4A  | <sup>†</sup> 356613 | 1    | Reducer               | réducteur           | Reduzierstück          | reductor           | reductor            |
| 5   | 237437              | 1    | Housing               | boîtier             | Gehäuse                | carcaça            | carcasa             |
| 6   | 16F2                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 7   | 11F8                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 8   | 234265              | 1    | Sleeve                | manchon             | Muffe                  | luva               | manguito            |
| 9   | 1C660               | 9    | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 10  | 4E6                 | 9    | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 11  | <sup>1</sup> _____  | 1    | Control valve assy    | ens soupape command | Regelventil vollst     | conj válv controle | conj válv control   |
| 12  | 234166              | 1    | Basket                | panier              | Korb                   | cesta              | cesto               |
| 13  | 10J12               | 2    | Ball                  | bille               | Kugel                  | esfera             | bola                |
| 14  | 235473              | 2    | Spring                | ressort             | Feder                  | mola               | resorte             |
| 15  | 231390              | 1    | Screen                | crible              | Sieb                   | tela               | tamiz               |
| 16  | 219373              | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 17  | 11F8                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 18  | 16F2                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 19  | 4E7                 | 16   | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 20  | 1C720               | 16   | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 21  | 1C724               | 20   | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 22  | 16F2                | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 23  | 4E7                 | 20   | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 24  | <sup>4</sup> 236620 | 1    | Cover                 | couvercle           | Deckel                 | tampa              | tapa                |
| 25  | 214295              | 2    | Pin                   | goupille            | Stift                  | pino               | pasador             |
| 26  | 236646              | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 27  | 25K40026            | 1    | O-ring                | joint torique       | O Ring                 | anel-O             | anillo-O            |
| 28  | 222067              | 1    | Sleeve                | manchon             | Muffe                  | luva               | manguito            |

\*458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB

<sup>1</sup>See Index. Voir Table des matières. Siehe Inhaltsverzeichnis. Veja Índice. Véase Índice.

<sup>3</sup>11-2HR18323-4 Inc. 1 → 51

<sup>4</sup>Inc. 22



T4-2

(1J3)

**Transmission & Converter Assembly \***  
**Transmission & ensemble de convertisseur \***  
**Getriebe & Umformer-Baugruppe \***  
**Transmissão & conjunto do conversor \***  
**Transmisión & conjunto del convertidor \***

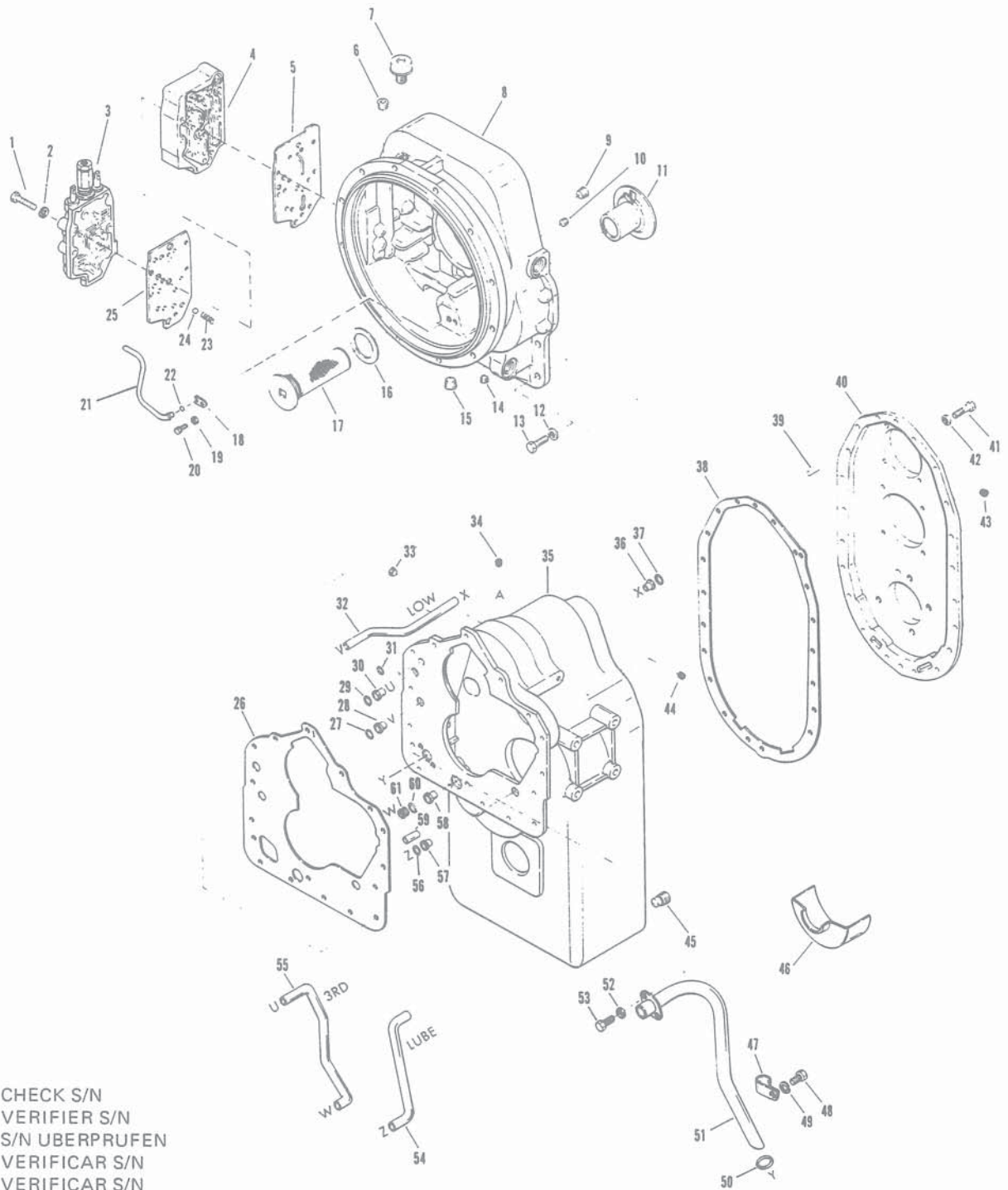
**CLARK**

| No. | Part No. | Qty. | Description | Description   | Benennung      | Descrição    | Descripción   |
|-----|----------|------|-------------|---------------|----------------|--------------|---------------|
| 29  | 16F4     | 1    | Plug        | bouchon       | Stopfen        | bujão        | tapón         |
| 30  | 16F12    | 1    | Plug        | bouchon       | Stopfen        | bujão        | tapón         |
| 31  | 215757   | 1    | Plug        | bouchon       | Stopfen        | bujão        | tapón         |
| 32  | 236651   | 1    | Baffle      | défecteur     | Deflektor      | defletor     | deflector     |
| 33  | 1C712    | 1    | Bolt        | boulon        | Bolzen         | parafuso     | bulón         |
| 34  | 4E7      | 1    | Washer      | rondelle      | Scheibe        | arruela      | arandela      |
| 35  | 6H24     | 1    | Clip        | attache       | Schelle        | braçadeira   | abrazadera    |
| 36  | 25K40104 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 37  | 236623   | 1    | Tube        | tube          | Rohr           | tubo         | tubo          |
| 38  | 4E5      | 2    | Washer      | rondelle      | Scheibe        | arruela      | arandela      |
| 39  | 1C510    | 2    | Bolt        | boulon        | Bolzen         | parafuso     | bulón         |
| 40  | 237860   | 1    | Tube        | tube          | Rohr           | tubo         | tubo          |
| 41  | 236624   | 1    | Tube        | tube          | Rohr           | tubo         | tubo          |
| 42  | 214295   | 1    | Pin         | goupille      | Stift          | pino         | pasador       |
| 43  | 25K40026 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 44  | 221871   | 1    | Sleeve      | manchon       | Muffe          | luva         | manguito      |
| 45  | 222067   | 1    | Sleeve      | manchon       | Muffe          | luva         | manguito      |
| 46  | 25K40104 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 47  | 236637   | 1    | Sleeve      | manchon       | Muffe          | luva         | manguito      |
| 48  | 222067   | 1    | Sleeve      | manchon       | Muffe          | luva         | manguito      |
| 49  | 25K40026 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 50  | 235297   | 1    | Gasket      | garniture     | Dichtung       | gaxeta       | empaquetadura |
| 51  | 25K40026 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 52  | 222067   | 1    | Sleeve      | manchon       | Muffe          | luva         | manguito      |
| 53  | 25K30018 | 1    | O-ring      | joint torique | O Ring         | anel-O       | anillo-O      |
| 54  | 234157   | 1    | Tube        | tube          | Rohr           | tubo         | tubo          |
| 55  | 16F4     | 1    | Plug        | bouchon       | Stopfen        | bujão        | tapón         |
| 56  | 16F12    | 1    | Plug        | bouchon       | Stopfen        | bujão        | tapón         |
| 57  | 237890   | 1    | Case assy   | ens boîtier   | Gehäuse vollst | carcaça conj | carcasa conj  |

\* 458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB

<sup>5</sup>Inc. 28, 33 → 41, 44 → 48, 52, 54

**CLARK**



CHECK S/N  
 VERIFIER S/N  
 S/N ÜBERPRUFEN  
 VERIFICAR S/N  
 VERIFICAR S/N

T2A-1

(1J5)

TS-20577  
 PM 3227  
 Printed in U.S.A.

**Transmission Converter Assembly\***  
**Ensemble de convertisseur du transmission\***  
**Getriebeumformer-Baugruppe\***  
**Conjunto do conversor da transmissão\***  
**Conjunto del convertidor de la transmisión\***

**CLARK**

| No. | Part No.             | Qty. | Description           | Description         | Benennung              | Descrição          | Descripción         |
|-----|----------------------|------|-----------------------|---------------------|------------------------|--------------------|---------------------|
| A   | <sup>2</sup> 5287544 | 1    | Trans & conv assy     | ens trans/convert   | Getriebe/Wandl voll    | conj trans/convers | conj trans/convert  |
| B   | <sup>4</sup> 6287513 | 1    | Trans & conv assy     | ens trans/convert   | Getriebe/Wandl voll    | conj trans/convers | conj trans/convert  |
| C   | <sup>7</sup> 8288005 | 1    | Trans & conv assy     | ens trans/convert   | Getriebe/Wandl voll    | conj trans/convers | conj trans/convert  |
| 1   | 1C660                | 9    | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 2   | 4E6                  | 9    | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 3   | <sup>1</sup> _____   | 1    | Control valve assy    | ens soupape command | Regelventil vollst     | conj válv controle | conj válv control   |
| 4   | <sup>1</sup> _____   | 1    | Modulation valve assy | soup modulé ens     | Ventil modulier vollst | válv modulação cjo | válv modulación cjo |
| 5   | 234279               | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 6   | 239245               | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 7   | 238535               | 1    | Breather              | reniflard           | Entlüfter              | respiro            | respiradero         |
| 8   | 239043               | 1    | Housing               | boîtier             | Gehäuse                | carcaça            | carcasa             |
| 9   | 11F8                 | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 10  | 239244               | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 11  | 234265               | 1    | Sleeve                | manchon             | Muffe                  | luva               | manguito            |
| 12  | 4E7                  | 16   | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 13  | 1C720                | 16   | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 14  | 239244               | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 15  | 11F8                 | 1    | Plug                  | bouchon             | Stopfen                | bujão              | tapón               |
| 16  | 219373               | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 17  | 231390               | 1    | Screen                | crible              | Sieb                   | tela               | tamiz               |
| 18  | 237515               | 1    | Clip                  | attache             | Schelle                | braçadeira         | abrazadera          |
| 19  | 4E5                  | 1    | Washer                | rondelle            | Scheibe                | arruela            | arandela            |
| 20  | 1C510                | 1    | Bolt                  | boulon              | Bolzen                 | parafuso           | bulón               |
| 21  | 237441               | 1    | Tube                  | tube                | Rohr                   | tubo               | tubo                |
| 22  | 60K30016             | 1    | O-ring                | joint torique       | O Ring                 | anel-O             | anillo-O            |
| 23  | 235473               | 2    | Spring                | ressort             | Feder                  | mola               | resorte             |
| 24  | 10J12                | 2    | Ball                  | bille               | Kugel                  | esfera             | bola                |
| 25  | 234166               | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 26  | 235297               | 1    | Gasket                | garniture           | Dichtung               | gaxeta             | empaquetadura       |
| 27  | 60K40026             | 1    | O-ring                | joint torique       | O Ring                 | anel-O             | anillo-O            |
| 28  | 222067               | 1    | Sleeve                | manchon             | Muffe                  | luva               | manguito            |
| 29  | 60K40026             | 1    | O-ring                | joint torique       | O Ring                 | anel-O             | anillo-O            |
| 30  | 222067               | 1    | Sleeve                | manchon             | Muffe                  | luva               | manguito            |

\*458B127CB & →, 472B203CB →, 206CB, 211CB & →, 458C, 472C

<sup>1</sup>See Index. Voir Table des matières. Siehe Inhaltsverzeichnis. Veja Índice. Véase Índice.

<sup>2</sup>11.2HR18323-5, Inc. 1 → 61

<sup>4</sup>11.2HR18321-1, Inc. 1 → 61

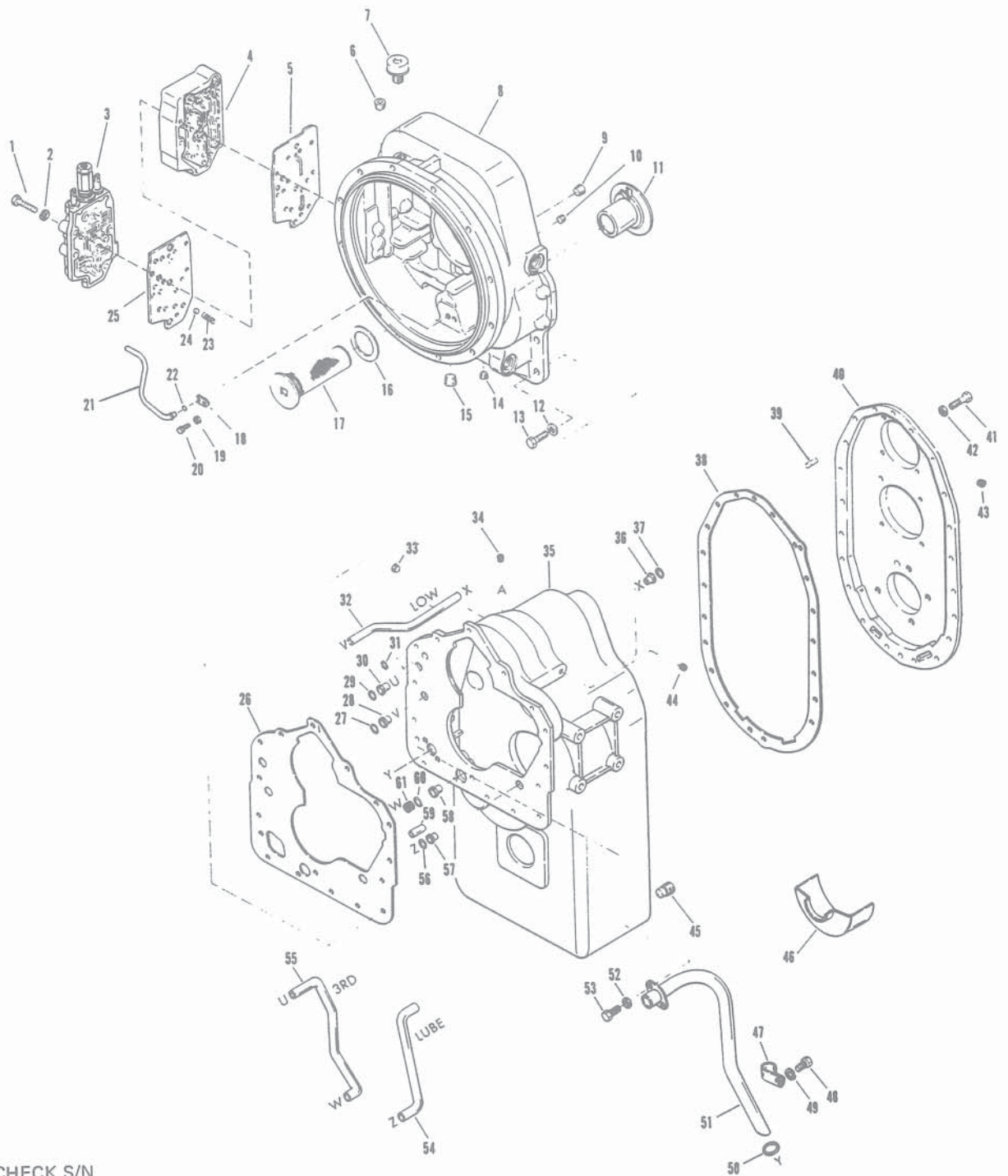
<sup>5</sup>458B127 & →, 458C101CB → 458C106CB, 472B203CB & →, 472C101CB → 472C252CB

<sup>6</sup>4240A

<sup>7</sup>11.2HR18323-7 Inc. 1 → 61

<sup>8</sup>458C107CB & →, 472C253CB & →

# CLARK



CHECK S/N  
 VERIFIER S/N  
 S/N ÜBERPRÜFEN  
 VERIFICAR S/N  
 VERIFICAR S/N

T4A-1

(1J7)

TS-20577  
 PM 3227  
 Printed in U.S.A.

Transmission Converter Assembly \*  
 Ensemble de convertisseur du transmission \*  
 Getriebeumformer-Baugruppe \*  
 Conjunto do conversor da transmissão \*  
 Conjunto del convertidor de la transmisión \*

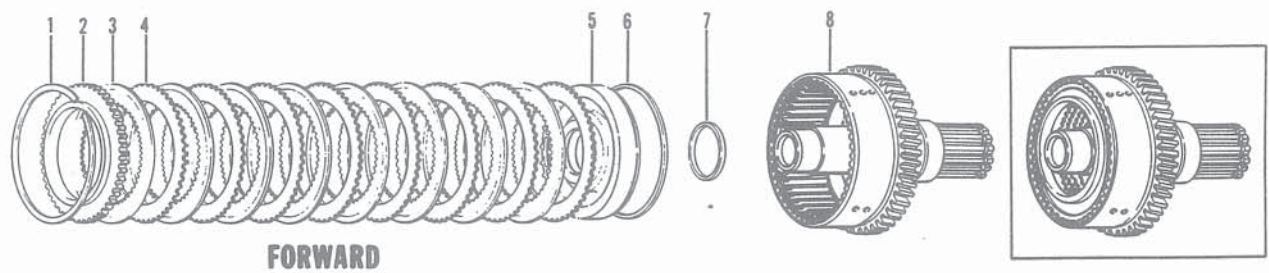
CLARK

| No. | Part No. | Qty. | Description | Description   | Benennung | Descrição  | Descripción   |
|-----|----------|------|-------------|---------------|-----------|------------|---------------|
| 31  | 60K30018 | 1    | O-ring      | joint torique | O Ring    | anel-O     | anillo-O      |
| 32  | 234157   | 1    | Tube        | tube          | Rohr      | tubo       | tubo          |
| 33  | 239245   | 1    | Plug        | bouchon       | Stopfen   | bujão      | tapón         |
| 34  | 16F12    | 1    | Plug        | bouchon       | Stopfen   | bujão      | tapón         |
| 35  | 237890   | 1    | Case        | boîtier       | Gehäuse   | carcaça    | carcasa       |
| 36  | 222067   | 1    | Sleeve      | manchon       | Muffe     | luva       | manguito      |
| 37  | 60K40026 | 1    | O-ring      | joint torique | O Ring    | anel-O     | anillo-O      |
| 38  | 236646   | 1    | Gasket      | garniture     | Dichtung  | gaxeta     | empaquetadura |
| 39  | 214295   | 2    | Dowel       | goujon        | Stift     | espiga     | espiga        |
| 40  | 236620   | 1    | Cover       | couvercle     | Deckel    | tampa      | tapa          |
| 41  | 1C724    | 20   | Bolt        | boulon        | Bolzen    | parafuso   | bulón         |
| 42  | 4E7      | 20   | Washer      | rondelle      | Scheibe   | arruela    | arandela      |
| 43  | 239244   | 1    | Plug        | bouchon       | Stopfen   | bujão      | tapón         |
| 44  | 16F6     | 1    | Plug        | bouchon       | Stopfen   | bujão      | tapón         |
| 45  | 215757   | 2    | Plug        | bouchon       | Stopfen   | bujão      | tapón         |
| 46  | 236651   | 1    | Baffle      | défecteur     | Deflektor | defletor   | deflector     |
| 47  | 6H24     | 1    | Clip        | attache       | Schelle   | braçadeira | abrazadera    |
| 48  | 1C712    | 1    | Bolt        | boulon        | Bolzen    | parafuso   | bulón         |
| 49  | 4E7      | 1    | Washer      | rondelle      | Scheibe   | arruela    | arandela      |
| 50  | 60K40104 | 1    | O-ring      | joint torique | O Ring    | anel-O     | anillo-O      |
| 51  | 236623   | 1    | Tube        | tube          | Rohr      | tubo       | tubo          |
| 52  | 4E5      | 2    | Washer      | rondelle      | Scheibe   | arruela    | arandela      |
| 53  | 1C510    | 2    | Bolt        | boulon        | Bolzen    | parafuso   | bulón         |
| 54  | 237860   | 1    | Tube        | tube          | Rohr      | tubo       | tubo          |
| 55  | 236624   | 1    | Tube        | tube          | Rohr      | tubo       | tubo          |
| 56  | 60K40026 | 1    | O-ring      | joint torique | O Ring    | anel-O     | anillo-O      |
| 57  | 221871   | 1    | Sleeve      | manchon       | Muffe     | luva       | manguito      |
| 58  | 222067   | 1    | Sleeve      | manchon       | Muffe     | luva       | manguito      |
| 59  | 214295   | 1    | Dowel       | goujon        | Stift     | espiga     | espiga        |
| 60  | 60K40104 | 1    | O-ring      | joint torique | O Ring    | anel-O     | anillo-O      |
| 61  | 236637   | 1    | Sleeve      | manchon       | Muffe     | luva       | manguito      |

\*458B127CB&→, 472B203CB→, 206CB, 211CB&→, 458C, 472C

<sup>3</sup>Inc. 28, 30, 32, 36, 47→55, 57, 58, 60, 61





TS-15210

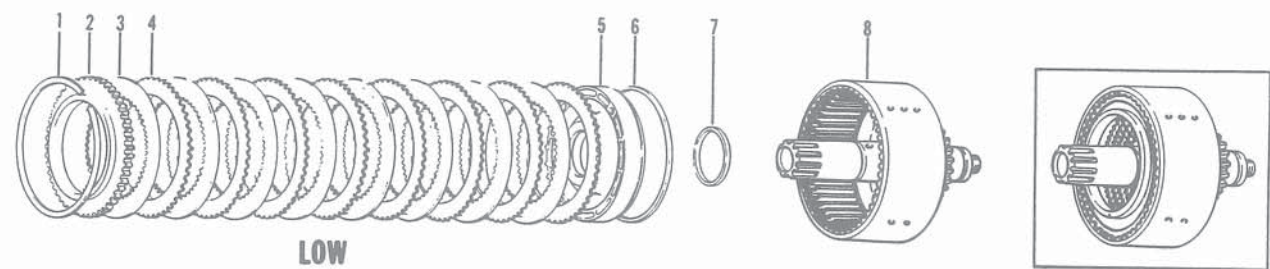
| No. | Part No. | Qty. | Description     | Description         | Benennung           | Descrição        | Descripción       |
|-----|----------|------|-----------------|---------------------|---------------------|------------------|-------------------|
| 1   | 234111   | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 2   | 236847   | 1    | Plate           | plaque              | Platte              | placa            | placa             |
| 3   | 237016   | 8    | Disc inner      | disque intérieur    | Scheibe innen       | disco interno    | disco interno     |
| 4   | 234109   | 8    | Disc outer      | disque extérieur    | Scheibe, aussen     | disco externo    | disco externo     |
| 5   | 237450   | 1    | Piston          | piston              | Kolben              | pistão           | pistón            |
| 6   | 237032   | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 7   | 234113   | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 8   | 237507   | 1    | Drum shaft assy | ens arbre à tambour | Trommelwellenaggreg | conj eixo tambor | conj eje de bomba |

<sup>2</sup>For piston identification see SG-752  
<sup>2</sup>Pour identification de piston voir SG-752  
<sup>2</sup>Für Kolbenidentifizierung siehe SG-752  
<sup>2</sup>Para identificação de pistão veja SG-752  
<sup>2</sup>Para identificación de pistón véase SG-752



**Transmission Clutch Group, Low**  
**Embrayage de la transmission, lente**  
**Getriebekupplungsgruppe, Langsam**  
**Embreagem da transmissão, baixa**  
**Embrague de la transmisión, baja**

**CLARK**



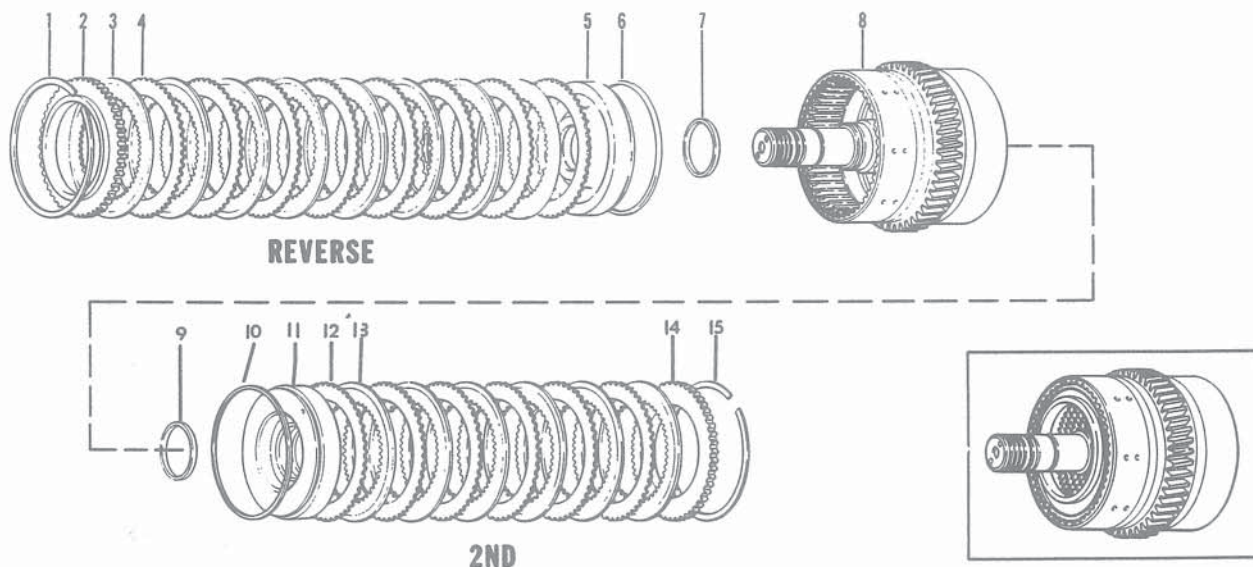
TS-15209

| No. | Part No.            | Qty. | Description     | Description         | Benennung           | Descrição        | Descripción       |
|-----|---------------------|------|-----------------|---------------------|---------------------|------------------|-------------------|
| 1   | 234111              | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 2   | 236847              | 1    | Plate           | plaque              | Platte              | placa            | placa             |
| 3   | 234336              | 8    | Disc inner      | disque intérieur    | Scheibe innen       | disco interno    | disco interno     |
| 4   | 234109              | 8    | Disc outer      | disque extérieur    | Scheibe, aussen     | disco externo    | disco externo     |
| 5   | <sup>2</sup> 236150 | 1    | Piston          | piston              | Kolben              | pistão           | pistón            |
| 6   | 237032              | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 7   | 234113              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 8   | 236656              | 1    | Drum shaft assy | ens arbre à tambour | Trommelwellenaggreg | conj eixo tambor | conj eje de bomba |

<sup>2</sup>For piston identification see SG-752  
<sup>2</sup>Pour identification de piston voir SG-752  
<sup>2</sup>Für Kolbenidentifizierung siehe SG-752  
<sup>2</sup>Para identificação de pistão veja SG-752  
<sup>2</sup>Para identificación de pistón véase SG-752



## Transmission Clutch Group, Reverse & Second Groupe d'embrayage de la transmission, marche arrière & deuxième Getriebekupplungsgruppe, rückwärts & zweiter Grupo da embreagem da transmissão, marcha à ré & segunda Grupo de embrague de la transmisión, marcha retroceso & segunda



TS-15212

| No. | Part No.            | Qty. | Description     | Description         | Benennung           | Descrição        | Descripción       |
|-----|---------------------|------|-----------------|---------------------|---------------------|------------------|-------------------|
| 1   | 234111              | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 2   | 236847              | 1    | Plate           | plaque              | Platte              | placa            | placa             |
| 3   | 237016              | 8    | Disc inner      | disque intérieur    | Scheibe innen       | disco interno    | disco interno     |
| 4   | 234109              | 8    | Disc outer      | disque extérieur    | Scheibe, aussen     | disco externo    | disco externo     |
| 5   | <sup>2</sup> 237450 | 1    | Piston          | piston              | Kolben              | pistão           | pistón            |
| 6   | 237032              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 7   | 234113              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 8   | 237453              | 1    | Drum shaft assy | ens arbre à tambour | Trommelwellenaggreg | conj eixo tambor | conj eje de bomba |
| 9   | 234113              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 10  | 237032              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 11  | <sup>2</sup> 236178 | 1    | Piston          | piston              | Kolben              | pistão           | pistón            |
| 12  | 234109              | 6    | Disc outer      | disque extérieur    | Scheibe, aussen     | disco externo    | disco externo     |
| 13  | 237016              | 6    | Disc inner      | disque intérieur    | Scheibe innen       | disco interno    | disco interno     |
| 14  | 236847              | 1    | Plate           | plaque              | Platte              | placa            | placa             |
| 15  | 234111              | 1    | Ring            | anneau              | Ring                | anel             | anillo            |

<sup>2</sup>For piston identification see SG-752

<sup>2</sup>Pour identification de piston voir SG-752

<sup>2</sup>Für Kolbenidentifizierung siehe SG-752

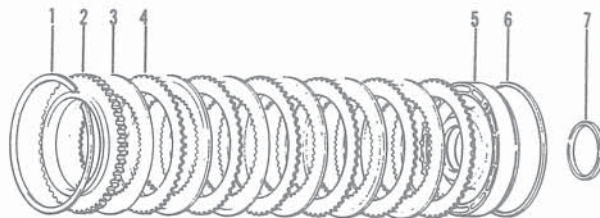
<sup>2</sup>Para identificação de pistão veja SG-752

<sup>2</sup>Para identificación de pistón véase SG-752

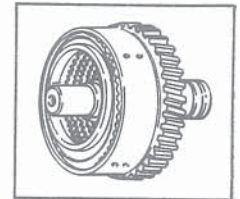
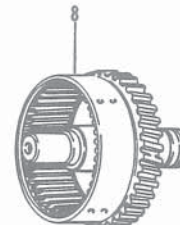


Transmission Clutch Group, Third  
 Groupe d'embrayage de la transmission, troisième  
 Getriebekupplungsgruppe, dritte  
 Grupo da embreagem da transmissão, terceira  
 Grupo de embrague de la transmisión, tercera

CLARK



3RD



TS-15211

| No. | Part No.            | Qty. | Description     | Description         | Benennung           | Descrição        | Descripción       |
|-----|---------------------|------|-----------------|---------------------|---------------------|------------------|-------------------|
| 1   | 234111              | 1    | Ring            | anneau              | Ring                | anel             | anillo            |
| 2   | 236847              | 1    | Plate           | plaque              | Platte              | placa            | placa             |
| 3   | 237016              | 6    | Disc inner      | disque intérieur    | Scheibe innen       | disco interno    | disco interno     |
| 4   | 234109              | 6    | Disc outer      | disque extérieur    | Scheibe, aussen     | disco externo    | disco externo     |
| 5   | <sup>2</sup> 236178 | 1    | Piston          | piston              | Kolben              | pistão           | pistón            |
| 6   | 237032              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 7   | 234113              | 1    | Seal            | joint étanchéité    | Dichtung            | vedador          | sello             |
| 8   | 236611              | 1    | Drum shaft assy | ens arbre à tambour | Trommelwellenaggreg | conj eixo tambor | conj eje de bomba |

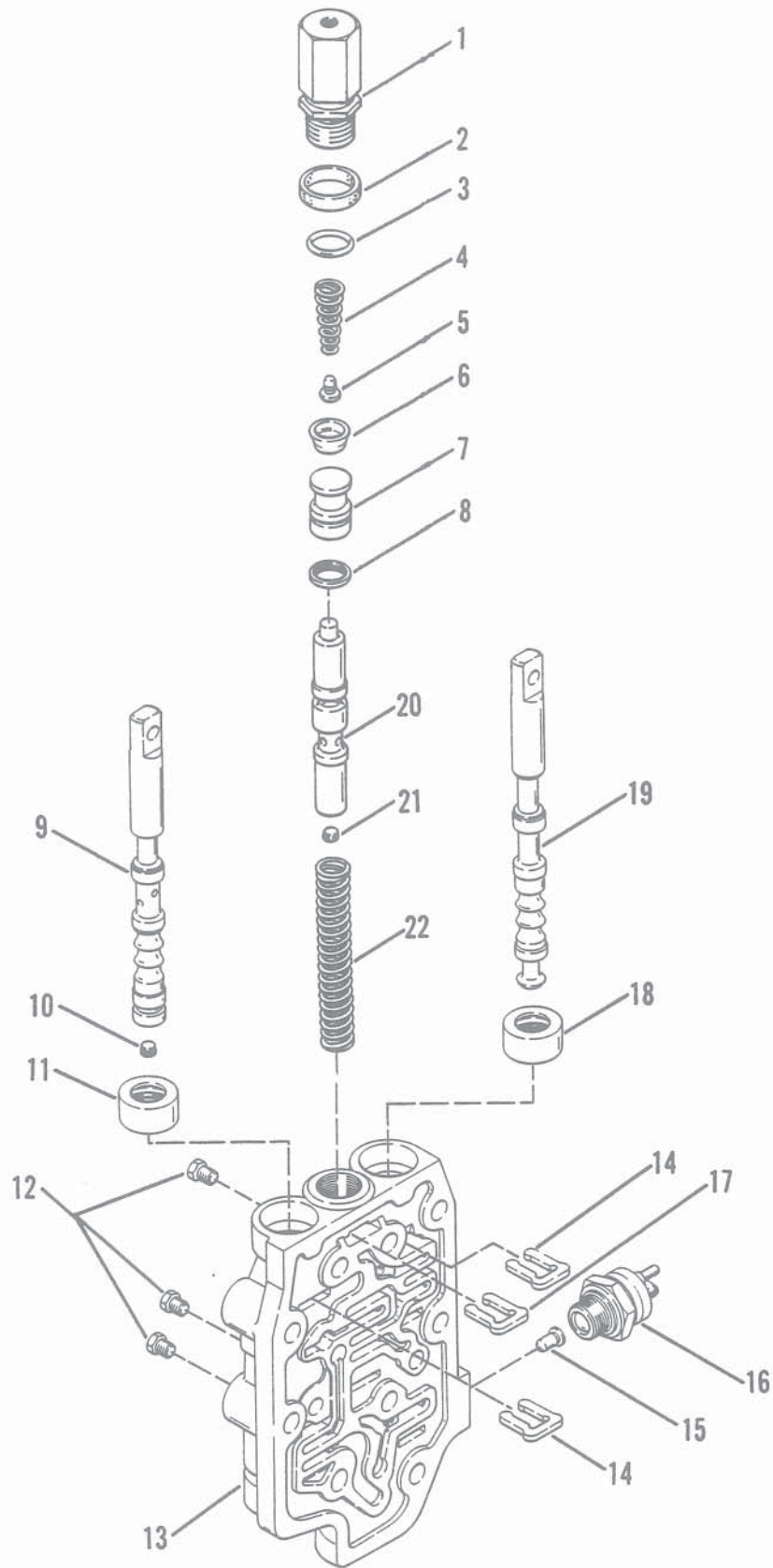
<sup>2</sup>For piston identification see SG-752

<sup>2</sup>Pour identification de piston voir SG-752

<sup>2</sup>Für Kolbenidentifizierung siehe SG-752

<sup>2</sup>Para identificação de pistão veja SG-752

<sup>2</sup>Para identificación de pistón véase SG-752



T10-1

(1J13)

**Transmission Control Valve**  
**Soupape de commande de transmission**  
**Getrieberegelventil**  
**Válvula de controle, transmissão**  
**Válvula de control de transmisión**

**CLARK**

| No. | Part No.            | Qty. | Description          | Description         | Benennung           | Descrição            | Descripción          |
|-----|---------------------|------|----------------------|---------------------|---------------------|----------------------|----------------------|
| A   | <sup>2</sup> 234418 | 1    | Control valve assy   | ens soupape command | Regelventil vollst  | conj válv controle   | conj válv control    |
| 1   | <sup>3</sup> 235327 | 1    | De-clutch valve      | clapet débrayage    | Entkupplungsventil  | válvula desembreagem | válvula desembague   |
| 2   | 228931              | 1    | Seal                 | joint étanchéité    | Dichtung            | vedador              | sello                |
| 3   | 25K30022            | 1    | O-ring               | joint torique       | O Ring              | anel-O               | anillo-O             |
| 4   | <sup>7</sup> 227880 | 1    | Spring               | ressort             | Feder               | mola                 | resorte              |
| 5   | <sup>8</sup> _____  | 1    | Retainer             | arrêtoir            | Halterung           | retentor             | retén                |
| 6   | 227881              | 1    | Seal                 | joint étanchéité    | Dichtung            | vedador              | sello                |
| 7   | 235315              | 1    | Piston               | piston              | Kolben              | pistão               | pistón               |
| 8   | 234186              | 1    | Ring                 | anneau              | Ring                | anel                 | anillo               |
| 9   | <sup>4</sup> 234167 | 1    | Spool                | tiroir              | Spule               | carretel             | carrete              |
| 10  | 16F1                | 1    | Plug                 | bouchon             | Stopfen             | bujão                | tapón                |
| 11  | 234650              | 1    | Seal                 | joint étanchéité    | Dichtung            | vedador              | sello                |
| 12  | 40K2                | 3    | Plug                 | bouchon             | Stopfen             | bujão                | tapón                |
| 13  | <sup>5</sup> _____  | 1    | Housing              | boîtier             | Gehäuse             | carcaça              | carcasa              |
| 14  | 234170              | 2    | Stop                 | butoir              | Anschlag            | batente              | tope                 |
| 15  | 233779              | 1    | Pin                  | goupille            | Stift               | pino                 | pasador              |
| 16  | 233778              | 1    | Switch neutral start | contact dép pt mort | Schalt Leerlf Start | intrprtr arr pto mto | intrprtr arr pto mto |
| 17  | 234170              | 1    | Stop                 | butoir              | Anschlag            | batente              | tope                 |
| 18  | 234650              | 1    | Seal                 | joint étanchéité    | Dichtung            | vedador              | sello                |
| 19  | 234169              | 1    | Spool                | tiroir              | Spule               | carretel             | carrete              |
| 20  | <sup>6</sup> 234183 | 1    | Spool                | tiroir              | Spule               | carretel             | carrete              |
| 21  | 16F1                | 1    | Plug                 | bouchon             | Stopfen             | bujão                | tapón                |
| 22  | 234181              | 1    | Spring               | ressort             | Feder               | mola                 | resorte              |

<sup>2</sup>Inc. 1→22

<sup>3</sup>Inc. 2→8

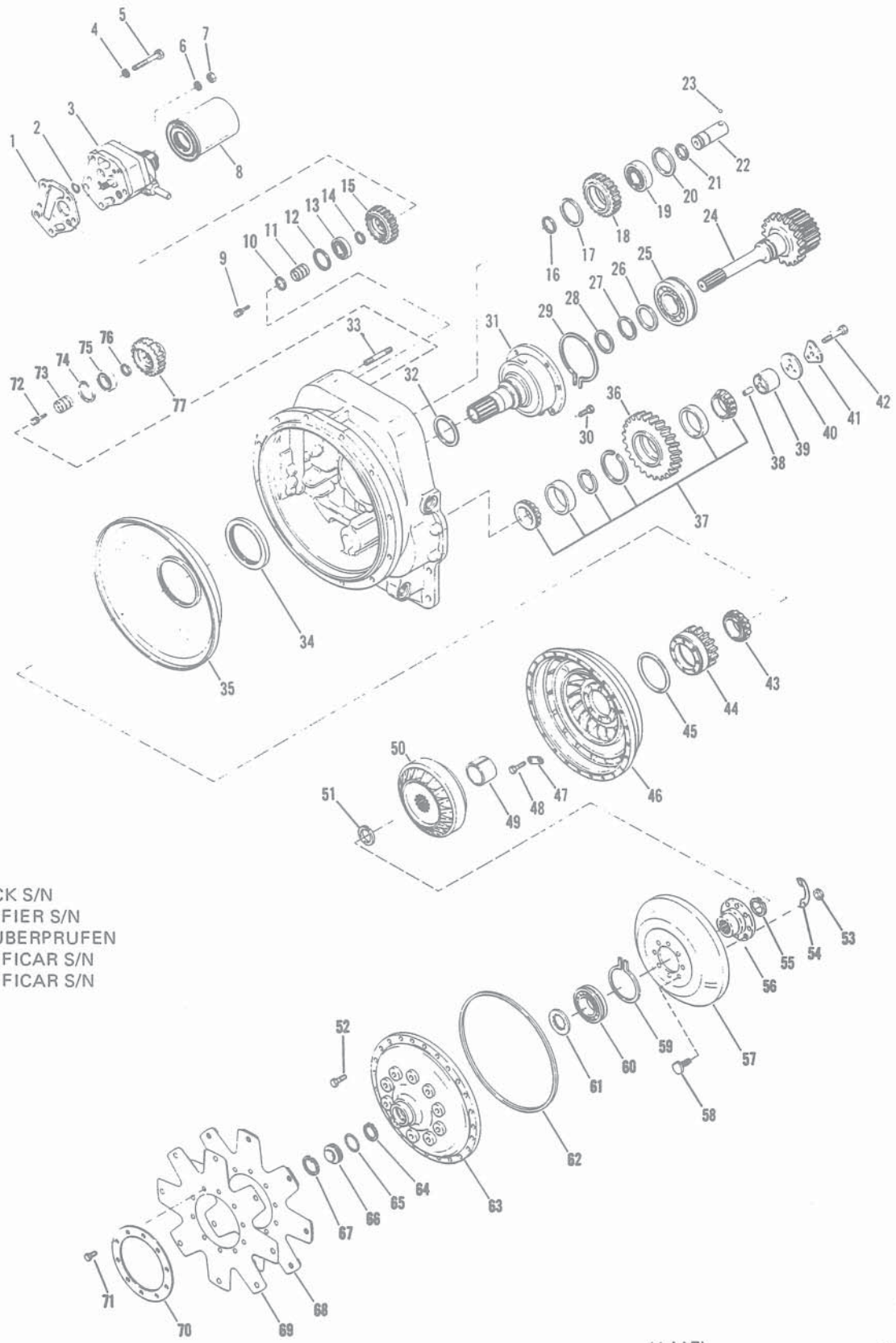
<sup>4</sup>Inc. 10

<sup>5</sup>See, Voir, Siehe, Veja, Véase A

<sup>6</sup>Inc. 21

<sup>7</sup>Inc. 5

<sup>8</sup>See 4



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VERIFICAR S/N

T12-2

(1J15)

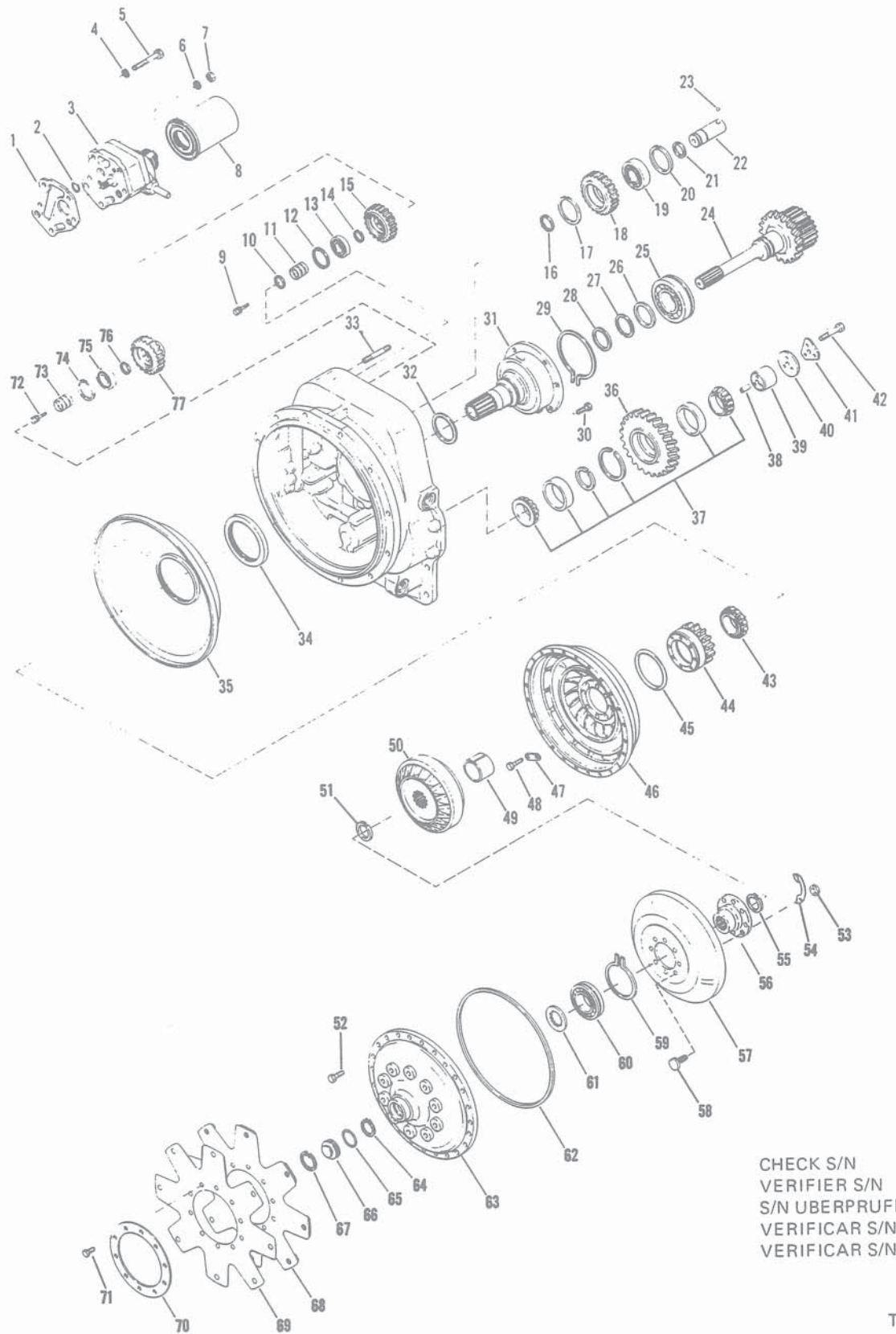
TS-15342  
PM 3227  
Printed in U.S.A.

**Transmission Converter Assembly \***  
**Ensemble de convertisseur du transmission \***  
**Getriebeumformer-Baugruppe \***  
**Conjunto do conversor da transmissão \***  
**Conjunto del convertidor de la transmisión \***

**CLARK**

| No. | Part No. | Qty. | Description       | Description         | Benennung           | Descrição           | Descripción        |
|-----|----------|------|-------------------|---------------------|---------------------|---------------------|--------------------|
| 1   | 235283   | 1    | Gasket            | garniture           | Dichtung            | gaxeta              | empaquetadura      |
| 2   | 60K30018 | 1    | O-ring            | joint torique       | O Ring              | anel-O              | anillo-O           |
| 3   | 237454   | 1    | Pump              | pompe               | Pumpe               | bomba               | bomba              |
| 4   | 4E7      | 3    | Lockwasher        | rondelle frein      | Sicherungsscheibe   | arruela de pressão  | arandela seguridad |
| 5   | 1C764    | 2    | Bolt              | boulon              | Bolzen              | parafuso            | bulón              |
| 5A  | †1C772   | 1    | Bolt              | boulon              | Bolzen              | parafuso            | bulón              |
| 6   | 4E7      | 2    | Lockwasher        | rondelle frein      | Sicherungsscheibe   | arruela de pressão  | arandela seguridad |
| 7   | 62D7     | 2    | Nut               | écrou               | Mutter              | porca               | tuerca             |
| 8   | 234099   | 1    | Filter            | filtre              | filter              | filtro              | filtro             |
| 9   | 5C620    | 2    | Bolt & lockwasher | boulon & rond frein | Bolzen & Sichrschb  | parfuso & arr press | bulón & aran seg   |
| 10  | 234908   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 11  | 234327   | 1    | Support           | support             | Abstützung          | suporte             | soporte            |
| 12  | 223922   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 13  | 743458   | 1    | Bearing           | palier              | Lager               | rolamento           | cojinete           |
| 14  | 234908   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 15  | 236584   | 1    | Gear              | engrenage           | Zahnrad             | engrenagem          | engranaje          |
| 16  | 234908   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 17  | 223878   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 18  | 236583   | 1    | Gear              | engrenage           | Zahnrad             | engrenagem          | engranaje          |
| 19  | 710047   | 1    | Bearing           | palier              | Lager               | rolamento           | cojinete           |
| 20  | 223878   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 21  | 234908   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 22  | 234248   | 1    | Shaft             | arbre               | Welle               | árvore              | árbol              |
| 23  | 10J8     | 1    | Ball              | bille               | Kugel               | esfera              | bola               |
| 24  | 236140   | 1    | Shaft & hub assy  | arbre & moyeu ens   | Welle & Nabe vollst | eixo & cubo cjo     | eje & cubo cjo     |
| 25  | 234228   | 1    | Bearing           | palier              | Lager               | rolamento           | cojinete           |
| 26  | 234230   | 1    | Washer            | rondelle            | Scheibe             | arruela             | arandela           |
| 27  | 231776   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 28  | 223085   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 29  | 234229   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 30  | 1C616    | 6    | Bolt              | boulon              | Bolzen              | parafuso            | bulón              |
| 30A | †4E6     | 6    | Lockwasher        | rondelle frein      | Sicherungsscheibe   | arruela de pressão  | arandela seguridad |
| 31  | 235296   | 1    | Stator support    | support stator      | Stator Abstützung   | suporte estator     | soporte estator    |
| 32  | 237377   | 1    | Ring              | anneau              | Ring                | anel                | anillo             |
| 32A | †237378  | 1    | Spring            | ressort             | Feder               | mola                | resorte            |
| 33  | 238899   | 1    | Stud              | goujon              | Stift               | prisioneiro         | espárrago          |
| 33A | †238900  | 1    | Stud              | goujon              | Stift               | prisioneiro         | espárrago          |
| 34  | 235593   | 1    | Seal              | joint étanchéité    | Dichtung            | vedador             | sello              |
| 35  | 234362   | 1    | Baffle            | défecteur           | Deflektor           | defletor            | deflector          |
| 36  | 234256   | 1    | Gear              | engrenage           | Zahnrad             | engrenagem          | engranaje          |

\* 458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB



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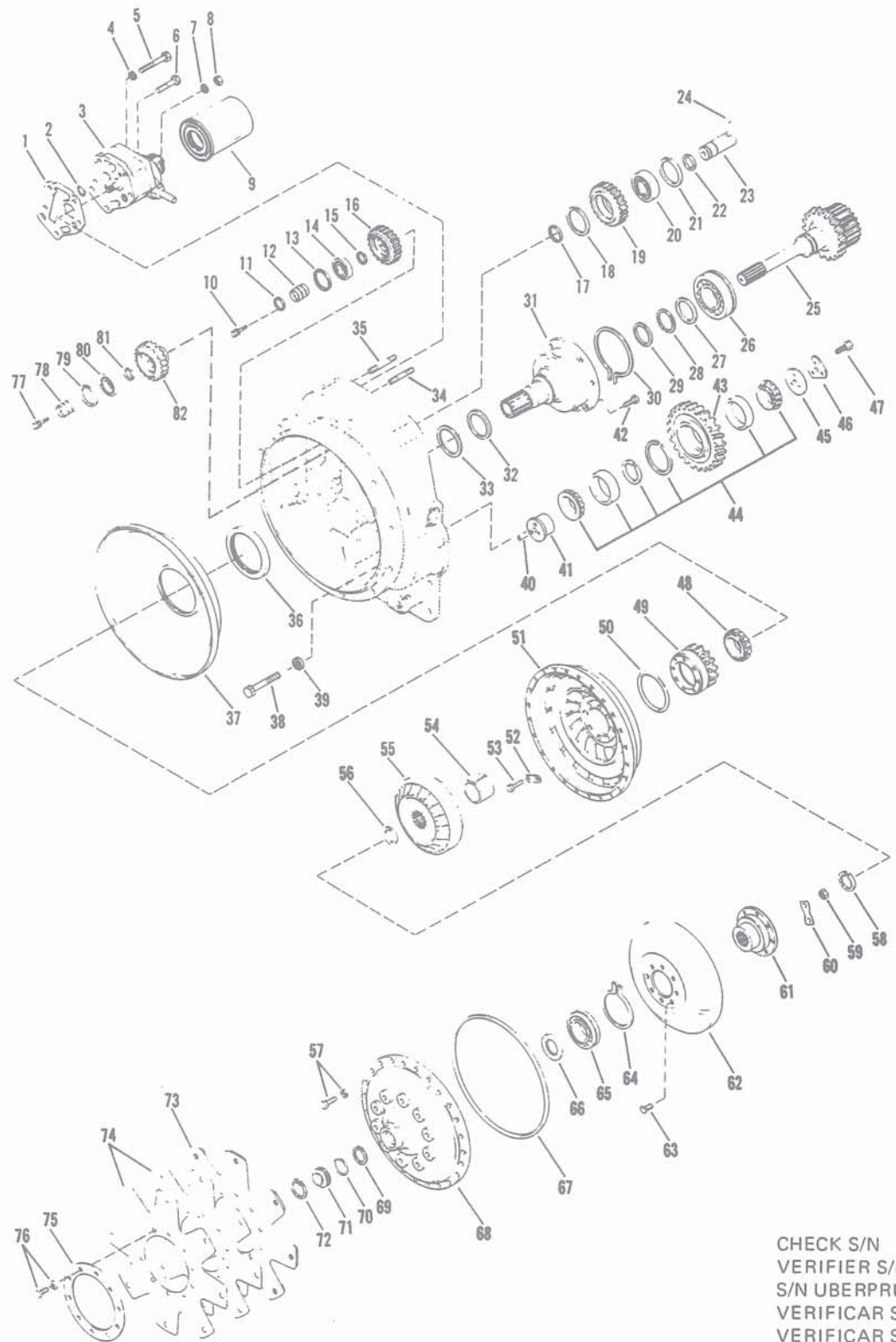
**Transmission Converter Assembly \***  
**Ensemble de convertisseur du transmission \***  
**Getriebeumformer-Baugruppe \***  
**Conjunto do conversor da transmissão \***  
**Conjunto del convertidor de la transmisión \***

**CLARK**

| No. | Part No. | Qty. | Description       | Description         | Benennung          | Descrição           | Descripción        |
|-----|----------|------|-------------------|---------------------|--------------------|---------------------|--------------------|
| 37  | 238885   | 1    | Bearing assy      | palier ens          | Lager vollst       | mancal conj         | cojinete conj      |
| 38  | 234309   | 1    | Pin               | goupille            | Stift              | pino                | pasador            |
| 39  | 234257   | 1    | Shaft             | arbre               | Welle              | árvore              | árbol              |
| 40  | 234299   | 1    | Plate             | plaque              | Platte             | placa               | placa              |
| 41  | 234918   | 1    | Lockplate         | plaque d'arrêt      | Schlossblech       | chapa retentora     | chapa seguridad    |
| 42  | 1C744    | 3    | Bolt              | boulon              | Bolzen             | parafuso            | bulón              |
| 43  | 231624   | 1    | Bearing           | palier              | Lager              | rolamento           | cojinete           |
| 44  | 236582   | 1    | Gear              | engrenage           | Zahnrad            | engrenagem          | engranaje          |
| 45  | 234973   | 1    | O-ring            | joint torique       | O Ring             | anel-O              | anillo-O           |
| 46  | 235214   | 1    | Impeller          | impulseur           | Pumprad            | impulsor            | impulsor           |
| 47  | 234210   | 4    | Tab               | patte               | Dorn               | aba                 | apéndice           |
| 48  | 2C612    | 8    | Bolt              | boulon              | Bolzen             | parafuso            | bulón              |
| 49  | 234226   | 1    | Spacer            | entretoise          | Distanzteil        | espaçador           | espaciador         |
| 50  | 239774   | 1    | Member            | membrure            | Bauglied           | membro              | miembro            |
| 51  | 1300688  | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 52  | 5C516    | 18   | Bolt              | boulon              | Bolzen             | parafuso            | bulón              |
| 53  | 237974   | 8    | Nut               | écrou               | Mutter             | porca               | tuerca             |
| 54  | 234210   | 4    | Locktab           | arrêtoir à encoches | Sicherungslasche   | presilha            | lengueta seguridad |
| 55  | 664141   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 56  | 234213   | 1    | Hub               | moyeu               | Nabe               | cubo                | cubo               |
| 57  | 237815   | 1    | Turbine           | turbine             | Turbine            | turbina             | turbina            |
| 58  | 234214   | 8    | Bolt              | boulon              | Bolzen             | parafuso            | bulón              |
| 59  | 234216   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 60  | 234215   | 1    | Bearing           | palier              | Lager              | rolamento           | cojinete           |
| 61  | 235591   | 1    | Washer            | rondelle            | Scheibe            | arruela             | arandela           |
| 62  | 234237   | 1    | O-ring            | joint torique       | O Ring             | anel-O              | anillo-O           |
| 63  | 802041   | 1    | Cover             | couvercle           | Deckel             | tampa               | tapa               |
| 64  | 1300688  | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 65  | 60K30114 | 1    | O-ring            | joint torique       | O Ring             | anel-O              | anillo-O           |
| 66  | 223015   | 1    | Plug              | bouchon             | Stopfen            | bujão               | tapón              |
| 67  | 661415   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 68  | 235334   | 1    | Plate             | plaque              | Platte             | placa               | placa              |
| 69  | 235333   | 2    | Plate             | plaque              | Platte             | placa               | placa              |
| 70  | 234286   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 71  | 5C612    | 10   | Bolt & lockwasher | boulon & rond frein | Bolzen & Sichrschb | parfuso & arr press | bulón & aran seg   |
| 72  | 5C620    | 2    | Bolt & lockwasher | boulon & rond frein | Bolzen & Sichrschb | parfuso & arr press | bulón & aran seg   |
| 73  | 234327   | 1    | Support           | support             | Abstützung         | suporte             | soporte            |
| 74  | 223878   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 75  | 710047   | 1    | Bearing           | palier              | Lager              | rolamento           | cojinete           |
| 76  | 234908   | 1    | Ring              | anneau              | Ring               | anel                | anillo             |
| 77  | 236585   | 1    | Gear              | engrenage           | Zahnrad            | engrenagem          | engranaje          |

\* 458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB

**CLARK**



CHECK S/N  
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T12A-1

(1J19)

TS-20579  
PM 3227  
Printed in U.S.A.

**Transmission Converter Assembly\***  
**Ensemble de convertisseur du transmission\***  
**Getriebeumformer-Baugruppe\***  
**Conjunto do conversor da transmissão\***  
**Conjunto del convertidor de la transmisión\***

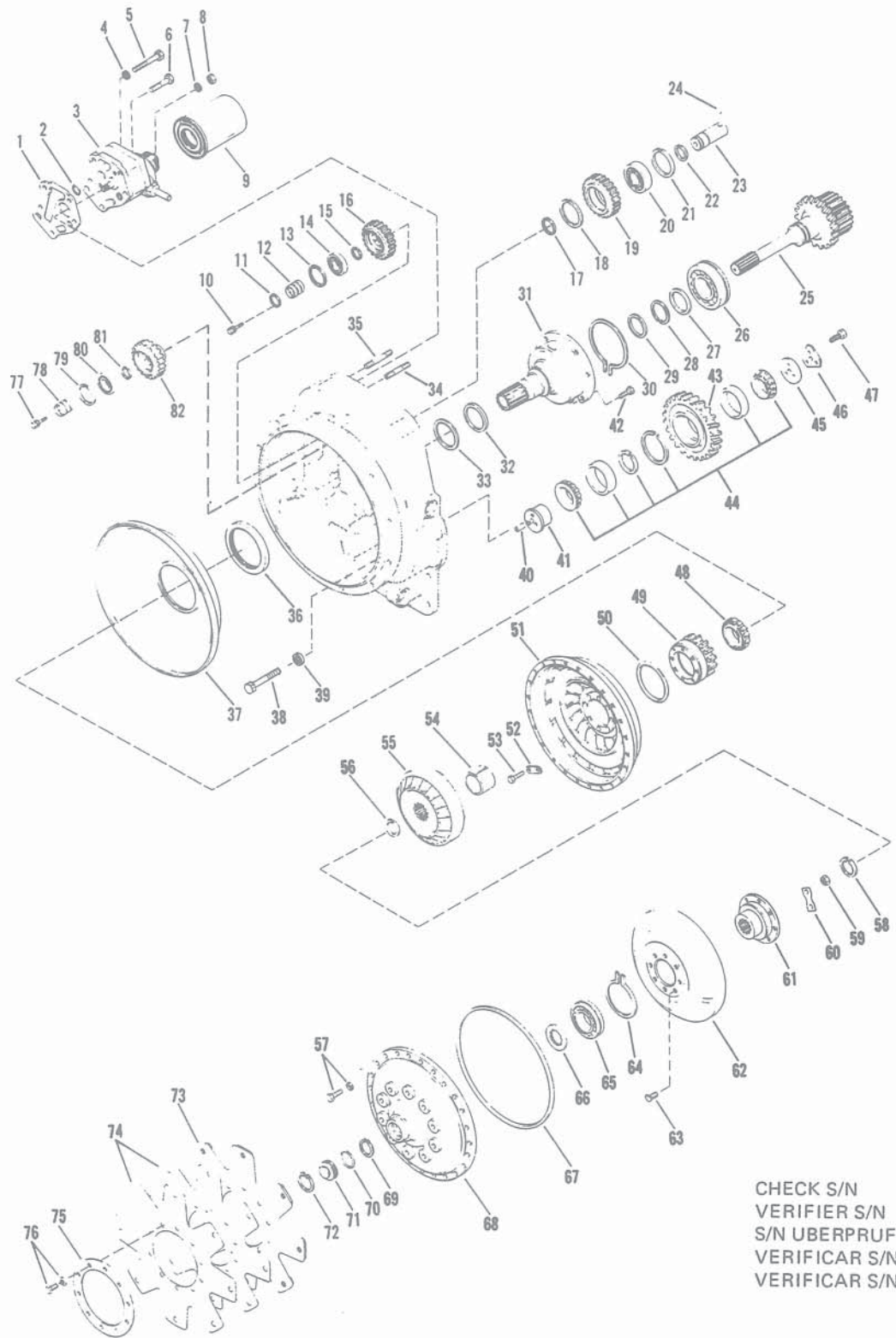
**CLARK**

| No. | Part No.            | Qty. | Description   | Description          | Benennung         | Descrição          | Descripción         |
|-----|---------------------|------|---------------|----------------------|-------------------|--------------------|---------------------|
| 1   | 235283              | 1    | Gasket        | garniture            | Dichtung          | gaxeta             | empaquetadura       |
| 2   | 60K30018            | 1    | O-ring        | joint torique        | O Ring            | anel-O             | anillo-O            |
| 3   | 237454              | 1    | Pump assembly | pompe ensemble       | Pumpe vollst      | bomba conjunto     | bomba conjunto      |
| 4   | 4E07                | 3    | Lockwasher    | rondelle frein       | Sicherungsscheibe | arruela de pressão | arandela seguridad  |
| 5   | 1C772               | 1    | Screw         | vis                  | Schraube          | parafuso           | tornillo            |
| 6   | 1C764               | 2    | Screw         | vis                  | Schraube          | parafuso           | tornillo            |
| 7   | 4E07                | 2    | Lockwasher    | rondelle frein       | Sicherungsscheibe | arruela de pressão | arandela seguridad  |
| 8   | 62D07               | 2    | Nut           | écrou                | Mutter            | porca              | tuerca              |
| 9   | 234099              | 1    | Filter assy   | ens du filtre        | Filter vollst     | conj do filtro     | conj de filtro      |
| 10  | 5C620               | 2    | Screw         | vis                  | Schraube          | parafuso           | tornillo            |
| 11  | 234908              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 12  | 234327              | 1    | Support       | support              | Abstützung        | suporte            | soporte             |
| 13  | 223922              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 14  | 743458              | 1    | Bearing       | palier               | Lager             | rolamento          | cojinete            |
| 15  | 234908              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 16  | 236584              | 1    | Gear          | engranage            | Zahnrad           | engrenagem         | engranaje           |
| 17  | 234908              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 18  | 223878              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 19  | 236583              | 1    | Gear          | engranage            | Zahnrad           | engrenagem         | engranaje           |
| 20  | 710047              | 1    | Bearing       | palier               | Lager             | rolamento          | cojinete            |
| 21  | 223878              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 22  | 234908              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 23  | 234248              | 1    | Shaft         | arbre                | Welle             | árvore             | árbol               |
| 24  | 10J08               | 1    | Ball          | bille                | Kugel             | esfera             | bola                |
| 25  | <sup>2</sup> 236140 | 1    | Shaft         | arbre                | Welle             | árvore             | árbol               |
| 25A | <sup>3</sup> 240598 | 1    | Shaft         | arbre                | Welle             | árvore             | árbol               |
| 26  | <sup>2</sup> 239742 | 1    | Bearing       | palier               | Lager             | rolamento          | cojinete            |
| 26A | <sup>3</sup> 239742 | 1    | Bearing       | palier               | Lager             | rolamento          | cojinete            |
| 27  | 234230              | 1    | Washer        | rondelle             | Scheibe           | arruela            | arandela            |
| 28  | 231776              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 29  | 223085              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 30  | 234229              | 1    | Snap ring     | circlips             | Sperring          | anel de trava      | anillo de retención |
| 31  | 241038              | 1    | Support       | support              | Abstützung        | suporte            | soporte             |
| 32  | 237378              | 1    | Spring        | ressort              | Feder             | mola               | resorte             |
| 33  | 237377              | 1    | Ring          | anneau               | Ring              | anel               | anillo              |
| 34  | 238899              | 1    | Stud          | goujon               | Stift             | prisioneiro        | espárrago           |
| 35  | 238900              | 1    | Stud          | goujon               | Stift             | prisioneiro        | espárrago           |
| 36  | 235593              | 1    | Seal oil      | jnt étanchéité huile | Oldichtung        | vedador de óleo    | sello de aceite     |
| 37  | 234362              | 1    | Baffle        | défecteur            | Deflektor         | defletor           | deflector           |
| 38  | 18C744              | 3    | Screw         | vis                  | Schraube          | parafuso           | tornillo            |
| 39  | 4E07                | 3    | Lockwasher    | rondelle frein       | Sicherungsscheibe | arruela de pressão | arandela seguridad  |
| 40  | 234309              | 1    | Pin           | goupille             | Stift             | pino               | pasador             |
| 41  | 238884              | 1    | Shaft         | arbre                | Welle             | árvore             | árbol               |

\*458B127CB & →, 472B203CB → 206CB, 211CB & →, 458C, 472C

<sup>2</sup>458B, 458C101CB → 458C106CB, 472B, 472C101CB → 472C252CB

<sup>3</sup>458C107CB & →, 472C253CB & →



CHECK S/N  
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 S/N ÜBERPRÜFEN  
 VERIFICAR S/N  
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**Transmission Converter Assembly\***  
**Ensemble de convertisseur du transmission\***  
**Getriebeumformer-Baugruppe\***  
**Conjunto do conversor da transmissão\***  
**Conjunto del convertidor de la transmisión\***

**CLARK**

| No. | Part No.             | Qty. | Description | Description         | Benennung         | Descrição          | Descripción        |
|-----|----------------------|------|-------------|---------------------|-------------------|--------------------|--------------------|
| 42  | 1C616                | 6    | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 42A | 4E06                 | 6    | Lockwasher  | rondelle frein      | Sicherungsscheibe | arruela de pressão | arandela seguridad |
| 43  | 238887               | 1    | Gear        | engranage           | Zahnrad           | engrenagem         | engranaje          |
| 44  | 238885               | 1    | Bearing     | palier              | Lager             | rolamento          | cojinete           |
| 45  | 234299               | 1    | Plate       | plaque              | Platte            | placa              | placa              |
| 46  | 234918               | 1    | Lockplate   | plaque d'arrêt      | Schlossblech      | chapa retentora    | chapa seguridad    |
| 47  | 18C716               | 3    | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 48  | 231624               | 1    | Bearing     | palier              | Lager             | rolamento          | cojinete           |
| 49  | 236582               | 1    | Gear        | engranage           | Zahnrad           | engrenagem         | engranaje          |
| 50  | 234973               | 1    | O-ring      | joint torique       | O Ring            | anel-O             | anillo-O           |
| 51  | 235214               | 1    | Impeller    | impulseur           | Pumprad           | impulsor           | impulsor           |
| 52  | 234210               | 4    | Locktab     | arrêtoir à encoches | Sicherungsglasche | presilha           | lengueta seguridad |
| 53  | 2C612                | 8    | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 54  | 234226               | 1    | Spacer      | entretoise          | Distanzteil       | espaçador          | espaciador         |
| 55  | 239774               | 1    | Member      | membrure            | Bauglied          | membro             | miembro            |
| 56  | 664141               | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 57  | 5C516                | 18   | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 58  | 1300688              | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 59  | 237974               | 8    | Nut         | écrou               | Mutter            | porca              | tuerca             |
| 59A | 215909               | 12   | Washer      | rondelle            | Scheibe           | arruela            | arandela           |
| 60  | 234210               | 4    | Locktab     | arrêtoir à encoches | Sicherungsglasche | presilha           | lengueta seguridad |
| 61  | 234213               | 1    | Hub         | moyeu               | Nabe              | cubo               | cubo               |
| 62  | 239815               | 1    | Turbine     | turbine             | Turbine           | turbina            | turbina            |
| 62A | 239775               | 1    | Turbine     | turbine             | Turbine           | turbina            | turbina            |
| 63  | 234214               | 8    | Nut         | écrou               | Mutter            | porca              | tuerca             |
| 64  | 234216               | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 65  | 234215               | 1    | Bearing     | palier              | Lager             | rolamento          | cojinete           |
| 66  | 235591               | 1    | Washer      | rondelle            | Scheibe           | arruela            | arandela           |
| 67  | 234237               | 1    | O-ring      | joint torique       | O Ring            | anel-O             | anillo-O           |
| 68  | 239576               | 1    | Cover       | couvercle           | Deckel            | tampa              | tapa               |
| 69  | 1300688              | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 70  | 60K30114             | 1    | O-ring      | joint torique       | O Ring            | anel-O             | anillo-O           |
| 71  | 223015               | 1    | Plug        | bouchon             | Stopfen           | bujão              | tapón              |
| 72  | 1321234              | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 73  | 237144               | 1    | Plate       | plaque              | Platte            | placa              | placa              |
| 74  | § <sup>5</sup> _____ | 2    | Plate       | plaque              | Platte            | placa              | placa              |
| 75  | 234286               | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 76  | 5C612                | 10   | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 77  | 5C620                | 1    | Screw       | vis                 | Schraube          | parafuso           | tornillo           |
| 78  | 234327               | 1    | Support     | support             | Abstützung        | suporte            | soporte            |
| 79  | 223878               | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 80  | 710047               | 1    | Bearing     | palier              | Lager             | rolamento          | cojinete           |
| 81  | 234908               | 1    | Ring        | anneau              | Ring              | anel               | anillo             |
| 82  | 236585               | 1    | Gear        | engranage           | Zahnrad           | engrenagem         | engranaje          |

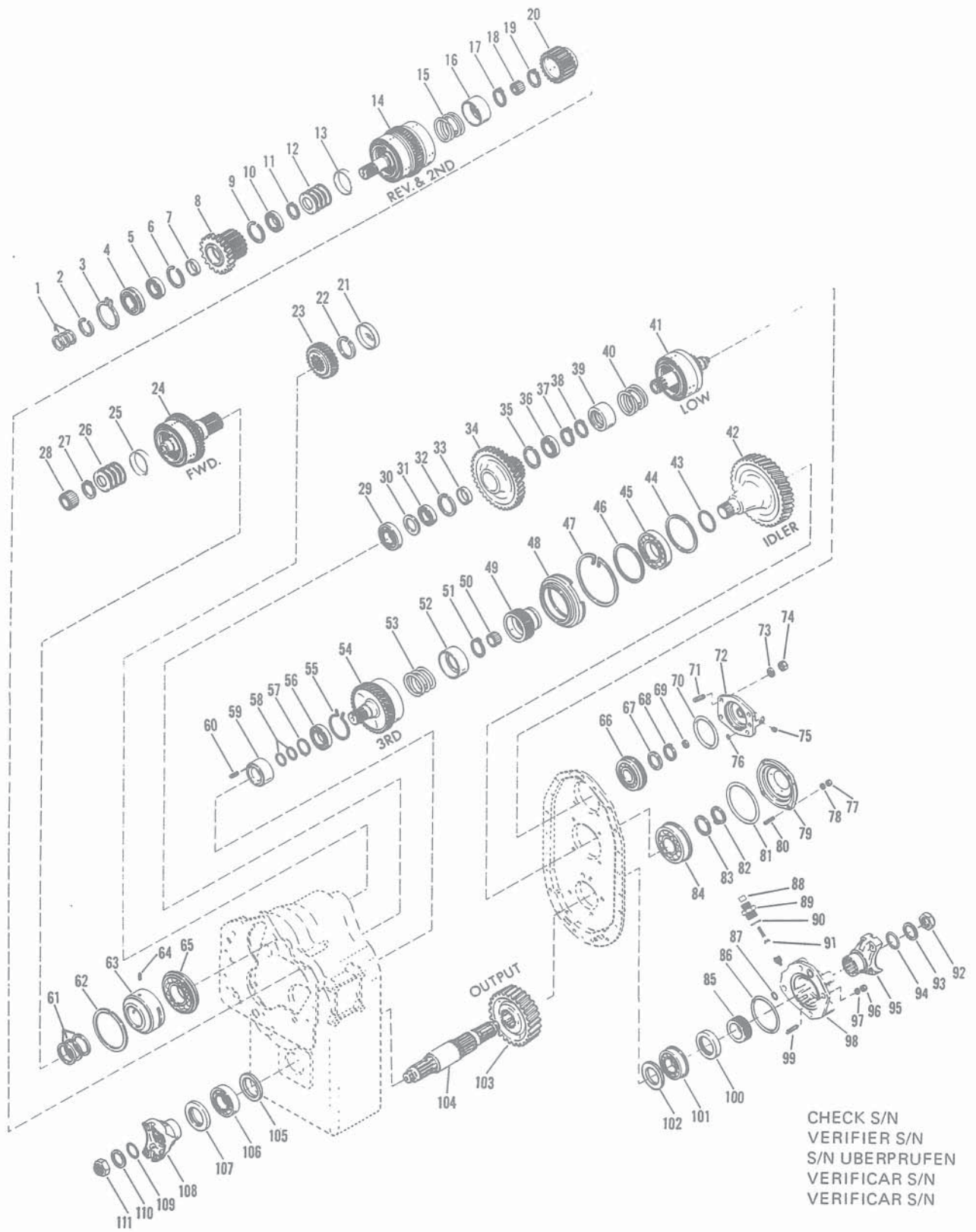
\*458B127CB & →, 472B203CB → 206CB, 211CB & →, 458C, 472C

<sup>2</sup>458B, 458C101CB → 458C106CB, 472B, 472C101CB → 4782C252CB

<sup>3</sup>458C107CB & →, 472C253CB & →

<sup>4</sup>Inc. 74, 75, 76

<sup>5</sup>See, Voir, Siehe, Veja, Véase 73



T16-2

(1K1)

TS-15341  
PM 3227  
Printed in U.S.A.

**Transmission - Gear & Shaft Group\***  
**Transmission, group d'arbres & engrenages\***  
**Getriebezahnräder und Wellengruppe \***  
**Transmissão grupo de eixos e engrenagens\***  
**Transmisión grupo de ejes y engranajes \***

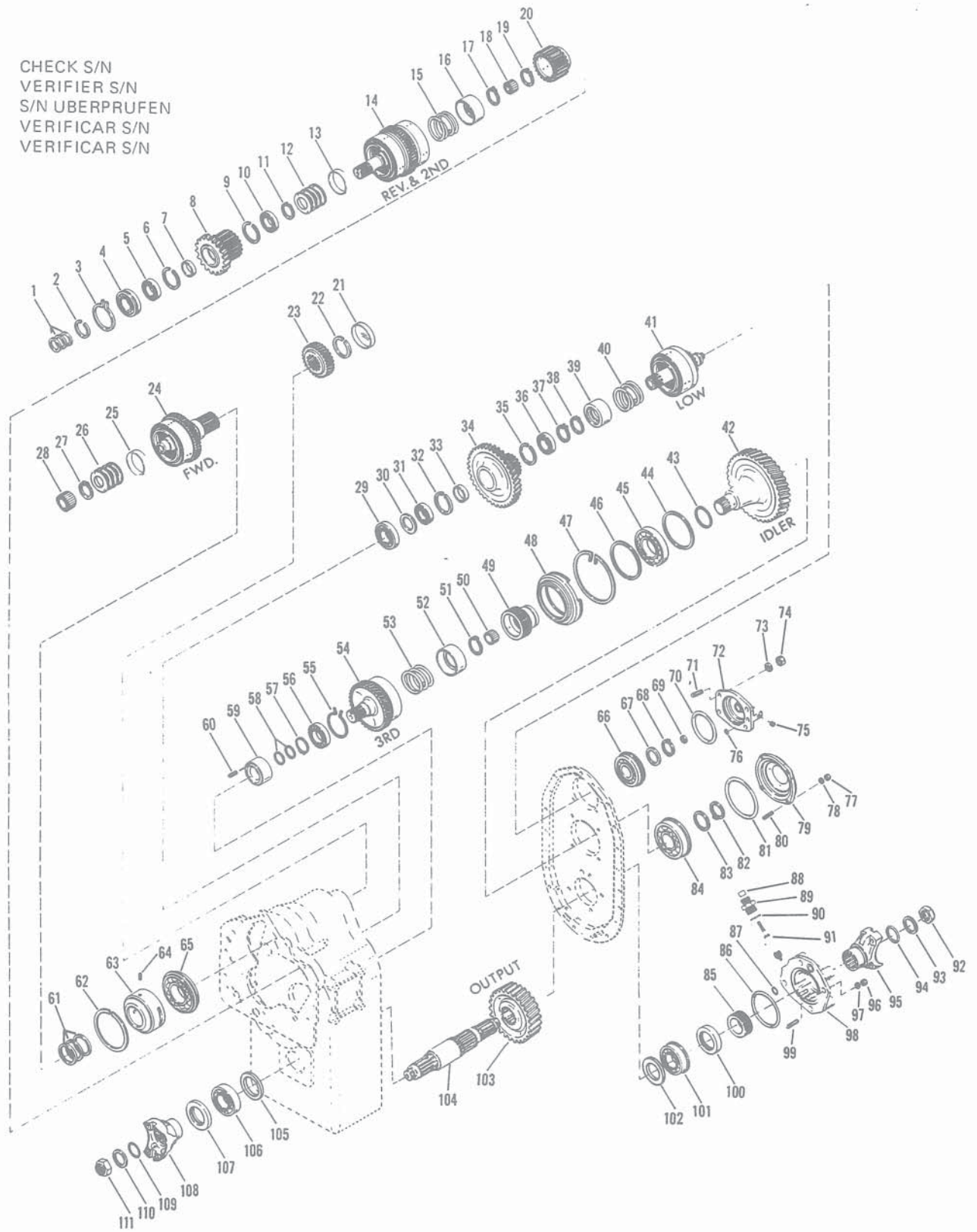
**CLARK**

| No. | Part No. | Qty. | Description | Description   | Benennung       | Descrição      | Descripción         |
|-----|----------|------|-------------|---------------|-----------------|----------------|---------------------|
| 1   | 215183   | 3    | Ring        | anneau        | Ring            | anel           | anillo              |
| 2   | 224083   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 3   | 230889   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 4   | 223349   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 5   | 233389   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 6   | 234141   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 7   | 234304   | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 8   | 240608   | 1    | Gear        | engrenage     | Zahnrad         | engrenagem     | engranaje           |
| 9   | 234141   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 10  | 230829   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 11  | 237669   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 12  | 237443   | 5    | Spring      | ressort       | Feder           | mola           | resorte             |
| 13  | 237442   | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 14  | 1        | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |
| 15  | 235960   | 1    | Spring      | ressort       | Feder           | mola           | resorte             |
| 16  | 235959   | 1    | Retainer    | arrêtoir      | Halterung       | retentor       | retén               |
| 17  | 234350   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 18  | 233065   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 19  | 234347   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 20  | 236165   | 1    | Hub         | moyeu         | Nabe            | cubo           | cubo                |
| 21  | 234999   | 1    | Plug        | bouchon       | Stopfen         | bujão          | tapón               |
| 22  | 234020   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 23  | 234328   | 1    | Gear        | engrenage     | Zahnrad         | engrenagem     | engranaje           |
| 24  | 1        | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |
| 25  | 237442   | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 26  | 237443   | 5    | Spring      | ressort       | Feder           | mola           | resorte             |
| 27  | 237669   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 28  | 235763   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 29  | 225605   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 30  | 234145   | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 31  | 230885   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 32  | 223964   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 33  | 234305   | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 34  | 236361   | 1    | Gear        | engrenage     | Zahnrad         | engrenagem     | engranaje           |
| 35  | 223964   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 36  | 230885   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 37  | 234347   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 38  | 234350   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 39  | 235959   | 1    | Retainer    | arrêtoir      | Halterung       | retentor       | retén               |
| 40  | 235960   | 1    | Spring      | ressort       | Feder           | mola           | resorte             |
| 41  | 1        | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |
| 42  | 236666   | 1    | Gear        | engrenage     | Zahnrad         | engrenagem     | engranaje           |
| 43  | 230067   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 44  | 223997   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 45  | 225843   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 46  | 223997   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 47  | 236625   | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 48  | 236622   | 1    | Carrier     | porteur       | Träger          | suporte        | soporte             |
| 49  | 240628   | 1    | Hub         | moyeu         | Nabe            | cubo           | cubo                |
| 50  | 233065   | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 51  | 234350   | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 52  | 235959   | 1    | Retainer    | arrêtoir      | Halterung       | retentor       | retén               |
| 53  | 235960   | 1    | Spring      | ressort       | Feder           | mola           | resorte             |
| 54  | 1        | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |

\*458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB (11-2H418323-4)

<sup>1</sup>See Index. Voir Table des matières. Siehe Inhaltsverzeichnis. Veja Índice. Véase Índice.

CHECK S/N  
VERIFIER S/N  
S/N ÜBERPRÜFEN  
VERIFICAR S/N  
VERIFICAR S/N



T18-2

(1K3)

TS-15341  
PM 3227  
Printed in U.S.A.

**Transmission - Gear & Shaft Group \***  
**Transmission, group d'arbres & engrenages \***  
**Getriebezahnräder und Wellengruppe \***  
**Transmissão grupo de eixos e engrenagens \***  
**Transmisión grupo de ejes y engranajes \***

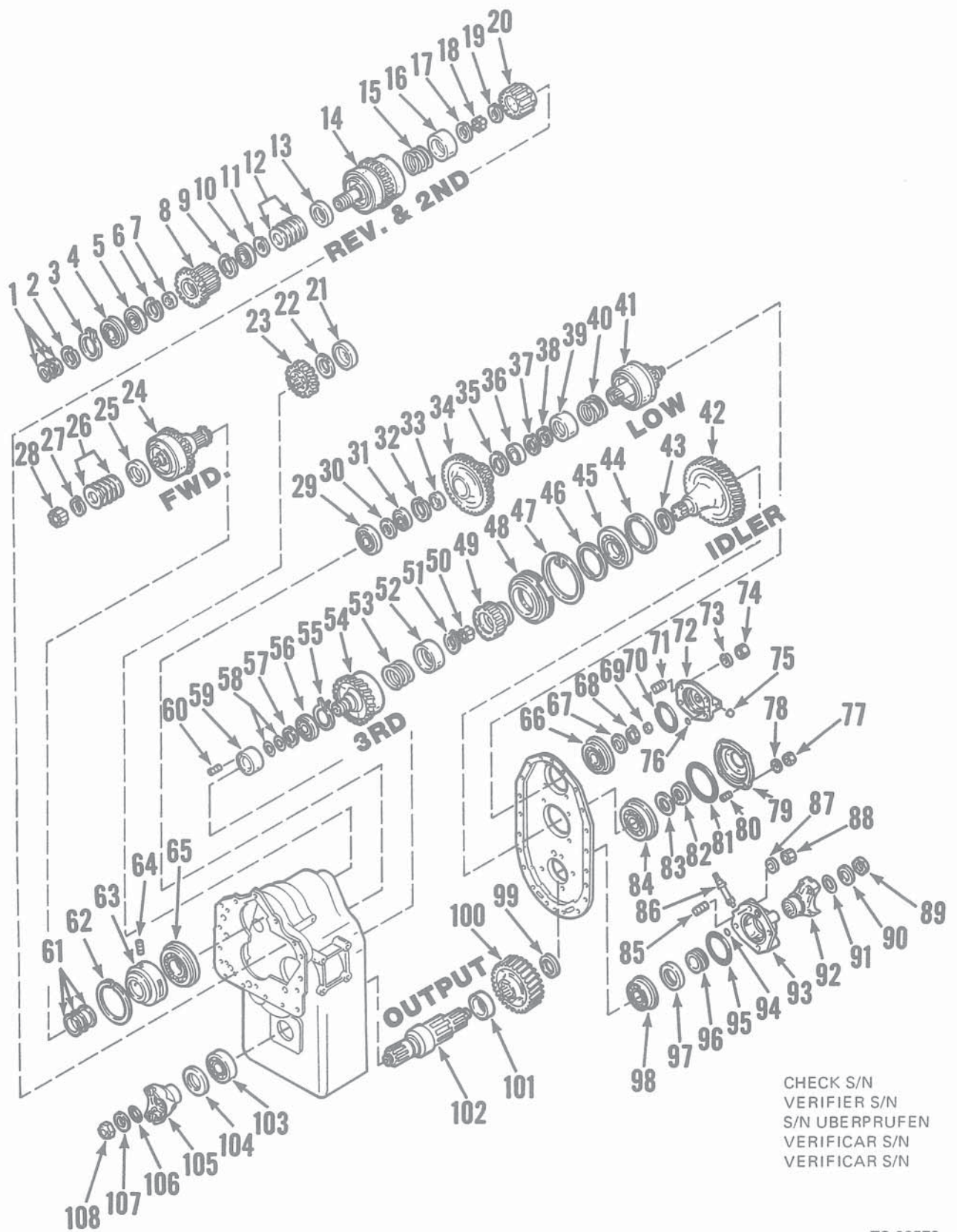
**CLARK**

| No. | Part No. | Qty. | Description | Description      | Benennung   | Descrição   | Descripción |
|-----|----------|------|-------------|------------------|-------------|-------------|-------------|
| 55  | 236614   | 1    | Ring        | anneau           | Ring        | anel        | anillo      |
| 56  | 230885   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 57  | 654613   | 1    | Retainer    | arrêtoir         | Halterung   | retentor    | retén       |
| 58  | 215183   | 2    | Ring        | anneau           | Ring        | anel        | anillo      |
| 59  | 236612   | 1    | Race        | course           | Lauftring   | canaleta    | via         |
| 60  | 664131   | 1    | Pin         | goupille         | Stift       | pino        | pasador     |
| 61  | 222104   | 3    | Ring        | anneau           | Ring        | anel        | anillo      |
| 62  | 235764   | 1    | Ring        | anneau           | Ring        | anel        | anillo      |
| 63  | 235749   | 1    | Sleeve      | manchon          | Muffe       | luva        | manguito    |
| 64  | 672572   | 1    | Pin         | goupille         | Stift       | pino        | pasador     |
| 65  | 743417   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 66  | 239741   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 67  | 234230   | 1    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 68  | 234347   | 1    | Retainer    | arrêtoir         | Halterung   | retentor    | retén       |
| 69  | 234130   | 1    | Ring        | anneau           | Ring        | anel        | anillo      |
| 70  | 25K40420 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 71  | 238901   | 4    | Stud        | goujon           | Stift       | prisioneiro | espárrago   |
| 72  | 236606   | 1    | Cap         | chapeau          | Kappe       | tampa       | tapa        |
| 73  | 4E7      | 4    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 74  | 62D7     | 4    | Nut         | écrou            | Mutter      | porca       | tuerca      |
| 75  | 24K2     | 1    | Plug        | bouchon          | Stopfen     | bujão       | tapón       |
| 76  | 25K30012 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 77  | 62D7     | 4    | Nut         | écrou            | Mutter      | porca       | tuerca      |
| 78  | 4E7      | 4    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 79  | 234902   | 1    | Cap         | chapeau          | Kappe       | tampa       | tapa        |
| 80  | 226862   | 4    | Stud        | goujon           | Stift       | prisioneiro | espárrago   |
| 81  | 25K40508 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 82  | 240487   | 1    | Retainer    | arrêtoir         | Halterung   | retentor    | retén       |
| 83  | 234904   | 1    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 84  | 658040   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 85  | —        | —    | Omit        | omettre          | Auslassen   | omitir      | omitir      |
| 86  | 25K40328 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 87  | 25K30022 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 88  | —        | —    | Omit        | omettre          | Auslassen   | omitir      | omitir      |
| 89  | 24K8     | 1    | Plug        | bouchon          | Stopfen     | bujão       | tapón       |
| 90  | —        | —    | Omit        | omettre          | Auslassen   | omitir      | omitir      |
| 91  | 237886   | 1    | Gear        | engrenage        | Zahnrad     | engrenagem  | engranaje   |
| 92  | 216058   | 1    | Nut         | écrou            | Mutter      | porca       | tuerca      |
| 93  | 102745   | 1    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 94  | 25K40112 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 95  | 215550   | 1    | Flange      | bride            | Flansch     | flange      | brida       |
| 96  | 62D9     | 4    | Nut         | écrou            | Mutter      | porca       | tuerca      |
| 97  | 4E9      | 4    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 98  | 236677   | 1    | Cap         | chapeau          | Kappe       | tampa       | tapa        |
| 99  | 234906   | 4    | Stud        | goujon           | Stift       | prisioneiro | espárrago   |
| 100 | 235751   | 1    | Seal        | joint étanchéité | Dichtung    | vedador     | sello       |
| 101 | 225602   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 102 | 237841   | 1    | Spacer      | entretoise       | Distanzteil | espaçador   | espaciador  |
| 103 | 237839   | 1    | Gear        | engrenage        | Zahnrad     | engrenagem  | engranaje   |
| 104 | 802055   | 1    | Shaft       | arbre            | Welle       | árvore      | árbol       |
| 105 | 235910   | 1    | Shaft       | arbre            | Welle       | árvore      | árbol       |
| 106 | 743439   | 1    | Bearing     | palier           | Lager       | rolamento   | cojinete    |
| 107 | 231798   | 1    | Seal        | joint étanchéité | Dichtung    | vedador     | sello       |
| 108 | 214985   | 1    | Flange      | bride            | Flansch     | flange      | brida       |
| 109 | 25K40112 | 1    | O-ring      | joint torique    | O Ring      | anel-O      | anillo-O    |
| 110 | 102745   | 1    | Washer      | rondelle         | Scheibe     | arruela     | arandela    |
| 111 | 216058   | 1    | Nut         | écrou            | Mutter      | porca       | tuerca      |

\*458B101CB → 126CB, 472B101CB → 202CB, 207CB → 210CB

<sup>2</sup>Inc. 75

**CLARK**



T16A-1

(1K5)

TS-20578  
PM 3227  
Printed in U.S.A.

**Transmission - Gear & Shaft Group\***  
**Transmission, group d'arbres & engrenages\***  
**Getriebezahnrad und Wellengruppe\***  
**Transmissão grupo de eixos e engrenagens\***  
**Transmisión grupo de ejes y engranajes\***

**CLARK**

| No. | Part No.       | Qty. | Description | Description   | Benennung       | Descrição      | Descripción         |
|-----|----------------|------|-------------|---------------|-----------------|----------------|---------------------|
| 1   | 215183         | 3    | Ring        | anneau        | Ring            | anel           | anillo              |
| 2   | 224083         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 3   | 230889         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 4   | 223349         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 5   | 233389         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 6   | 234141         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 7   | 234304         | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 8   | 236151         | 1    | Gear        | engranage     | Zahnrad         | engrenagem     | engranaje           |
| 8A  | 240608         | 1    | Gear        | engranage     | Zahnrad         | engrenagem     | engranaje           |
| 9   | 234141         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 10  | 230829         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 11  | 237669         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 12  | 237443         | 5    | Spring      | ressort       | Feder           | mola           | resorte             |
| 13  | 237442         | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 14  | 1              | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |
| 15  | 235960         | 1    | Spring      | ressort       | Feder           | mola           | resorte             |
| 16  | 235959         | 1    | Retainer    | arrêtoir      | Halterung       | retentor       | retén               |
| 17  | § <sup>3</sup> | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 18  | 233065         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 19  | 234347         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 20  | 236165         | 1    | Hub         | moyeu         | Nabe            | cubo           | cubo                |
| 20A | 240626         | 1    | Hub         | moyeu         | Nabe            | cubo           | cubo                |
| 21  | 234999         | 1    | Plug        | bouchon       | Stopfen         | bujão          | tapón               |
| 22  | 238034         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 23  | 234328         | 1    | Gear        | engranage     | Zahnrad         | engrenagem     | engranaje           |
| 24  | 1              | 1    | Clutch assy | embrayage ens | Kupplung vollst | embreagem conj | embrague conj       |
| 25  | 237442         | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 26  | 237443         | 5    | Spring      | ressort       | Feder           | mola           | resorte             |
| 27  | 237669         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |
| 28  | 235763         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 29  | 225605         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 30  | 234145         | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 31  | 230885         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 32  | 223964         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 33  | 234305         | 1    | Spacer      | entretoise    | Distanzteil     | espaçador      | espaciador          |
| 34  | 236361         | 1    | Gear        | engranage     | Zahnrad         | engrenagem     | engranaje           |
| 35  | 223964         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 36  | 230885         | 1    | Bearing     | palier        | Lager           | rolamento      | cojinete            |
| 37  | 234347         | 1    | Ring        | anneau        | Ring            | anel           | anillo              |
| 38  | 234350         | 1    | Snap ring   | circlips      | Sperring        | anel de trava  | anillo de retención |

\*458B127CB & →, 472B203CB & →, 206CB, 211CB & →, 458C, 472C (11.2HR18323-5)

<sup>1</sup>See Index. Voir Table des matières. Siehe Inhaltsverzeichnis. Veja Índice. Véase Índice.

<sup>2</sup>For replacement use 1-802015 kit.

<sup>3</sup>Pour remplacement utiliser 1-802015 jeu.

<sup>3</sup>Zum Auswechseln 1-802015 Satz benutzen.

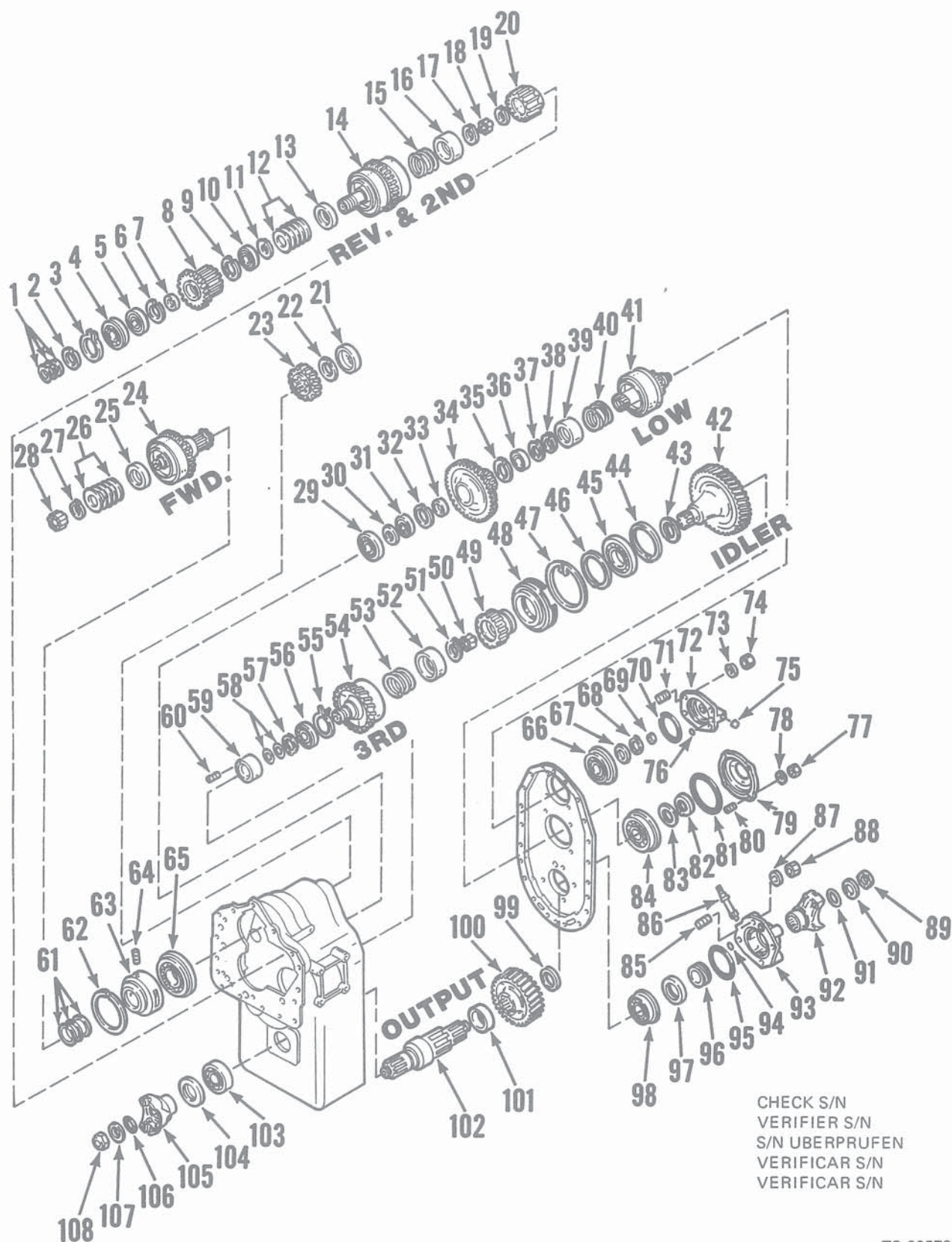
<sup>3</sup>Para substituição usar 1-802015 jogo.

<sup>3</sup>Para recambio usar 1-802015 juego.

<sup>4</sup>458B127CB & →, 458C101CB → 458C106CB, 472C101CB → 472C101CB → 472C252CB

<sup>5</sup>458C107CB & →, 472C253CB & →

**CLARK**



CHECK S/N  
VERIFIER S/N  
S/N UBERPRUFEN  
VERIFICAR S/N  
VERIFICAR S/N

T18A-1

(1K7)

TS-20578  
PM 3227  
Printed in U.S.A.

Transmission - Gear & Shaft Group\*  
 Transmission, group d'arbres & engrenages\*  
 Getriebezahnräder und Wellengruppe\*  
 Transmissão grupo de eixos e engrenagens\*  
 Transmisión grupo de ejes y engranajes\*

CLARK

| No. | Part No.            | Qty. | Description | Description        | Benennung       | Descrição      | Descripción         |
|-----|---------------------|------|-------------|--------------------|-----------------|----------------|---------------------|
| 39  | 235959              | 1    | Retainer    | arrêtoir           | Halterung       | retentor       | retén               |
| 40  | 235960              | 1    | Spring      | ressort            | Feder           | mola           | resorte             |
| 41  | <sup>1</sup>        | 1    | Clutch assy | embrayage ens      | Kupplung vollst | embreagem conj | embrague conj       |
| 42  | 236666              | 1    | Gear        | engranage          | Zahnrad         | engrenagem     | engranaje           |
| 43  | 230067              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 44  | 223997              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 45  | 225843              | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 46  | 223997              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 47  | 236625              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 48  | 236622              | 1    | Carrier     | porteur            | Träger          | suporte        | soporte             |
| 49  | <sup>4</sup> 236613 | 1    | Hub         | moyeu              | Nabe            | cubo           | cubo                |
| 49A | <sup>5</sup> 240628 | 1    | Hub         | moyeu              | Nabe            | cubo           | cubo                |
| 50  | 233065              | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 51  | 234350              | 1    | Snap ring   | circlips           | Sperring        | anel de trava  | anillo de retención |
| 52  | 235959              | 1    | Retainer    | arrêtoir           | Halterung       | retentor       | retén               |
| 53  | 235960              | 1    | Spring      | ressort            | Feder           | mola           | resorte             |
| 54  | <sup>1</sup>        | 1    | Clutch assy | embrayage ens      | Kupplung vollst | embreagem conj | embrague conj       |
| 55  | 236614              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 56  | 230885              | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 57  | 654613              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 58  | 215183              | 2    | Ring        | anneau             | Ring            | anel           | anillo              |
| 59  | 236612              | 1    | Race        | course             | Laufring        | canaleta       | via                 |
| 60  | 664131              | 1    | Roll pin    | goupille de roulée | Rollenbolzen    | pino de rolo   | pasador rodillo     |
| 61  | 222104              | 3    | Ring        | anneau             | Ring            | anel           | anillo              |
| 62  | 235764              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 63  | <sup>4</sup> 235749 | 1    | Sleeve      | manchon            | Muffe           | luva           | manguito            |
| 63A | <sup>5</sup> 241037 | 1    | Sleeve      | manchon            | Muffe           | luva           | manguito            |
| 64  | 672572              | 1    | Roll pin    | goupille de roulée | Rollenbolzen    | pino de rolo   | pasador rodillo     |
| 65  | 743417              | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 66  | <sup>4</sup> 225597 | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 66A | <sup>5</sup> 239741 | 1    | Bearing     | palier             | Lager           | rolamento      | cojinete            |
| 67  | 234230              | 1    | Washer      | rondelle           | Scheibe         | arruela        | arandela            |
| 68  | 234347              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 69  | 234130              | 1    | Ring        | anneau             | Ring            | anel           | anillo              |
| 70  | 60K40420            | 1    | O-ring      | joint torique      | O Ring          | anel-O         | anillo-O            |
| 71  | 238901              | 4    | Stud        | goujon             | Stift           | prisioneiro    | espárrago           |
| 72  | <sup>2</sup> 236606 | 1    | Cap         | chapeau            | Kappe           | tampa          | tapa                |
| 73  | 4E7                 | 4    | Washer      | rondelle           | Scheibe         | arruela        | arandela            |
| 74  | 62D7                | 4    | Nut         | écrou              | Mutter          | porca          | tuerca              |
| 75  | 24K2                | 1    | Plug        | bouchon            | Stopfen         | bujão          | tapón               |

\*458B127CB & →, 472B203CB & →, 206CB, 211CB & →, 458C, 472C (11.2HR18323-5)

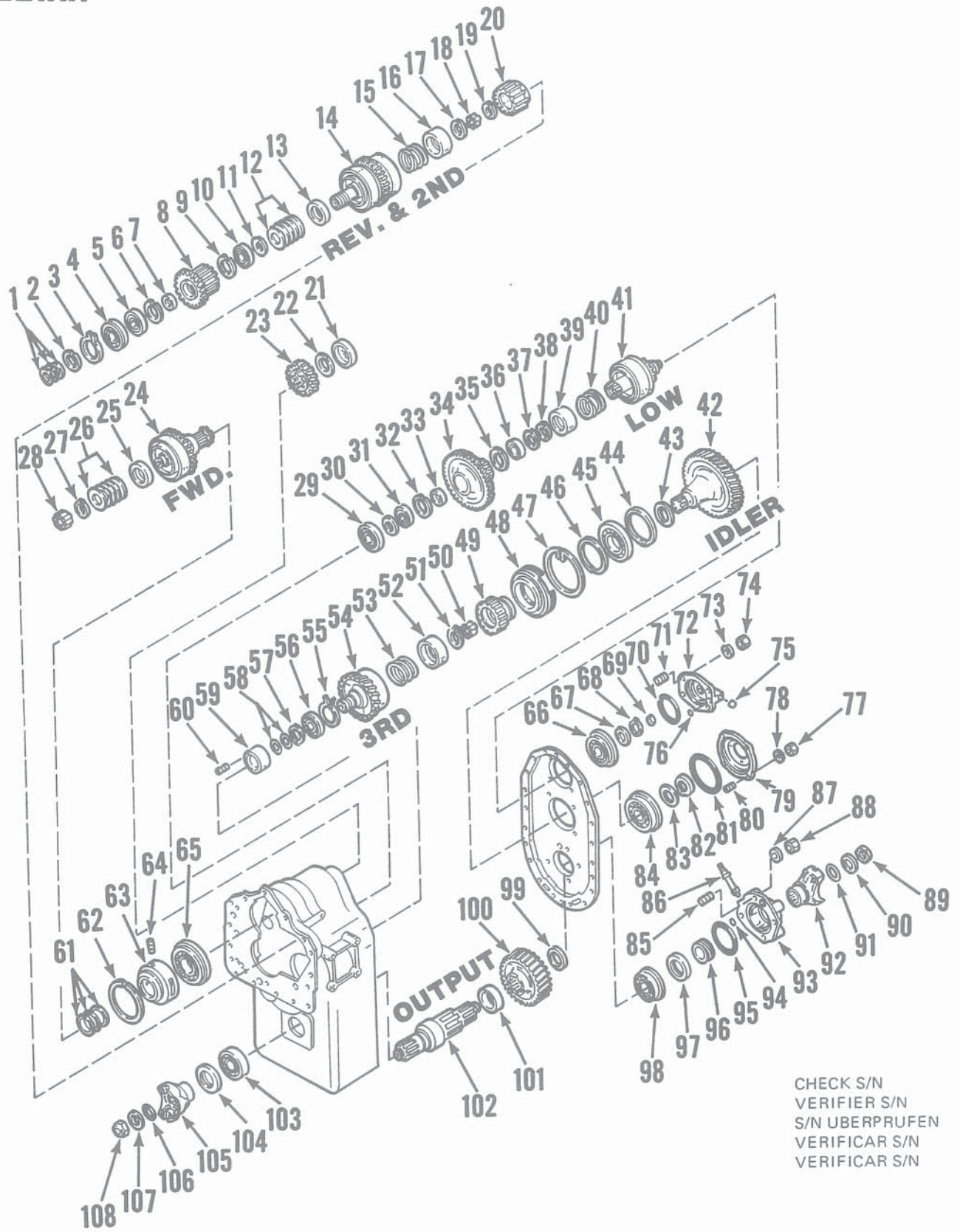
<sup>1</sup>See Index. Voir Table des matières. Siehe Inhaltsverzeichnis. Veja Índice. Véase Índice.

<sup>2</sup>Inc. 75

<sup>4</sup>458B127CB & →, 458C101CB → 458C106CB, 472C101CB → 472C252CB

<sup>5</sup>458C107CB & →, 472C253CB & →

**CLARK**



T16B-1

(1K9)

TS-20578  
 PM 3227  
 Printed in U.S.A.

**Transmission - Gear & Shaft Group\***  
**Transmission, group d'arbres & engrenages\***  
**Getriebezahnräder und Wellengruppe\***  
**Transmissão grupo de eixos e engrenagens\***  
**Transmisión grupo de ejes y engranajes\***

**CLARK**

| No.  | Part No. | Qty. | Description        | Description      | Benennung   | Descrição   | Descripción |
|------|----------|------|--------------------|------------------|-------------|-------------|-------------|
| 76   | 60K30012 | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 77   | 6207     | 4    | Nut                | écrou            | Mutter      | porca       | tuerca      |
| 78   | 4E7      | 4    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 79   | 234902   | 1    | Cap                | chapeau          | Kappe       | tampa       | tapa        |
| 80   | 238901   | 4    | Stud               | goujon           | Stift       | prisioneiro | espárrago   |
| 81   | 60K40508 | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 82   | 743669   | 1    | Ring               | anneau           | Ring        | anel        | anillo      |
| 83   | 234904   | 1    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 84   | 658040   | 1    | Bearing            | palier           | Lager       | rolamento   | cojinete    |
| 85   | 238903   | 4    | Stud               | goujon           | Stift       | prisioneiro | espárrago   |
| 86   | 237886   | 1    | Gear               | engranage        | Zahnrad     | engrenagem  | engranaje   |
| 87   | 4E9      | 4    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 88   | 62D9     | 4    | Nut                | écrou            | Mutter      | porca       | tuerca      |
| 89   | 216058   | 1    | Nut                | écrou            | Mutter      | porca       | tuerca      |
| 90   | 102745   | 1    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 91   | 60K4112  | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 92   | 215550   | 1    | Flange             | bride            | Flansch     | flange      | brida       |
| 93   | 236677   | 1    | Cap                | chapeau          | Kappe       | tampa       | tapa        |
| 94   | 60K30022 | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 95   | 60K40328 | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 96   | 237886   | 1    | Spring             | ressort          | Feder       | mola        | resorte     |
| 97   | 235751   | 1    | Seal               | joint étanchéité | Dichtung    | vedador     | sello       |
| 98   | 225602   | 1    | Bearing            | palier           | Lager       | rolamento   | cojinete    |
| 99   | 237841   | 1    | Spacer             | entretoise       | Distanzteil | espaçador   | espaciador  |
| 100  | 237839   | 1    | Gear               | engranage        | Zahnrad     | engrenagem  | engranaje   |
| 101  | 235910   | 1    | Spacer             | entretoise       | Distanzteil | espaçador   | espaciador  |
| 102  | 6237835  | 1    | Shaft <sup>6</sup> | arbre            | Welle       | árvore      | árbol       |
| 103  | 743439   | 1    | Bearing            | palier           | Lager       | rolamento   | cojinete    |
| 104  | 231798   | 1    | Seal               | joint étanchéité | Dichtung    | vedador     | sello       |
| 105  | 214985   | 1    | Flange             | bride            | Flansch     | flange      | brida       |
| 106  | 60K40112 | 1    | O-ring             | joint torique    | O Ring      | anel-O      | anillo-O    |
| 107  | 4102745  | 1    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 107A | 5239731  | 1    | Washer             | rondelle         | Scheibe     | arruela     | arandela    |
| 108  | 4216058  | 1    | Nut                | écrou            | Mutter      | porca       | tuerca      |
| 108A | 5239730  | 1    | Nut                | écrou            | Mutter      | porca       | tuerca      |

\*458B127CB & →, 472B203CB & →, 206CB, 211CB & →, 458C, 472C (11.2HR18323-5)

<sup>4</sup>458B127CB & →, 458C101CB → 458C106CB, 472C101CB → 472C252CB

<sup>5</sup>458C107CB & →, 472C253CB & →

<sup>6</sup>For replacement use 802055 kit which consists of 1-239733 shaft, 2-239730 nut, 2-239731 washer.

<sup>6</sup>Pour remplacement utiliser 802055 jeu quel se compose de 1-239733 arbre, 2-239730 écrou, 2-239731 rondelle.

<sup>6</sup>Zum Auswechseln 802055 Satz bestehen aus 1-239733 Welle, 2-239730 Mutter, 2-239731 Scheibe.

<sup>6</sup>Para substituição usar 802055 jogo qual consiste em 1-239733 árvore, 2-239730 porca, 2-239731 arruela.

<sup>6</sup>Para recambio usar 802055 juego que consiste de 1-239733 árbol, 2-239730 tuerca, 2-239731 arandela.