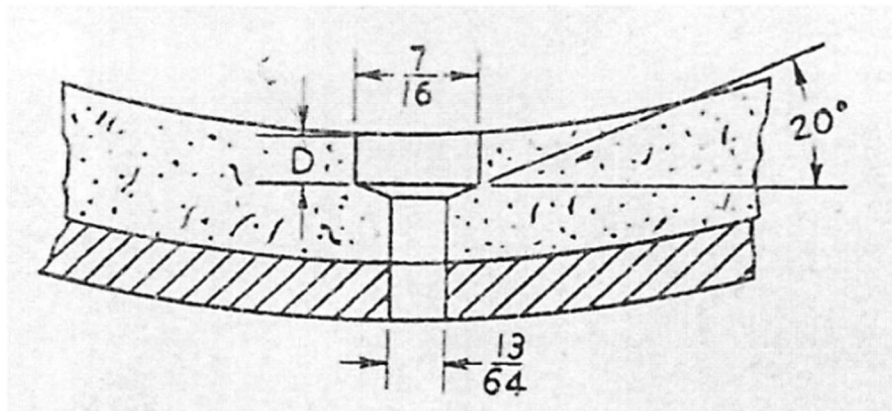


## INSTRUCTIONS FOR DRILLING AND COUNTERSINKING RIVET HOLES IN BRAKE LININGS

TO PROVIDE MAXIMUM WEARING DEPTH IN BRAKE LINING AND YET RETAIN A SUFFICIENT SHOULDER TO PREVENT RIVETS FROM PULLING THROUGH, THE FOLLOWING INSTRUCTIONS SHOULD BE OBSERVED.

- 1. Clamp lining to band in correct position.
- 2. Using band as a template, drill  $\frac{13}{64}$ " holes through lining.
- "Countersink lining with a  $\frac{7}{16}$ " brake band countersink to depth shown in chart. If countersink is not available, use  $\frac{7}{16}$ " drill with a  $20^\circ$  tip." You should use a drill press to control the depth of the countersink holes.



MODEL	"D"
D8	$\frac{13}{64}$
D7	$\frac{5}{32}$
D6 / D5	$\frac{5}{32}$
D4 / D3	$\frac{5}{32}$
D2	$\frac{5}{32}$

Setting Rivet Tool specific rivets ( $\frac{3}{16}$ ") \$38.00 each.

