

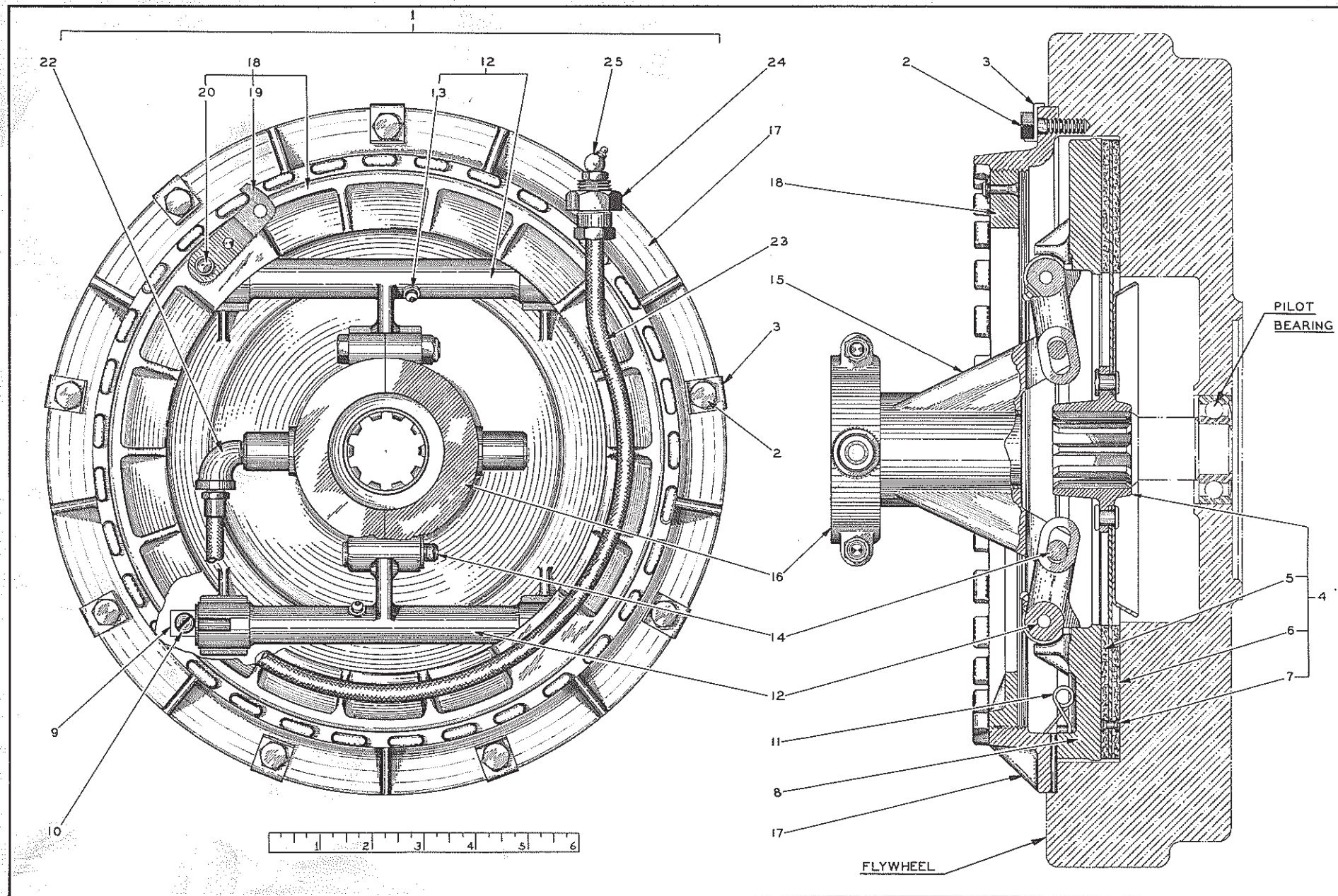


PLATE 1761 — ENGINE CLUTCH (STANDARD MODELS)

# ENGINE CLUTCH (See Plate 1761)

USAGE: For all tractors except Hough-Loader Model. Also see page 69.

PACKAGE OR  
KIT NUMBER

| <u>ITEM</u> | <u>PART<br/>NUMBER</u> | <u>QTY.</u> | <u>DESCRIPTION</u>                                                                                                                                                    |        |
|-------------|------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| 1           | 033066                 | 1           | CLUTCH ASSEMBLY, engine (Consists of items 4 thru 20)                                                                                                                 |        |
| 2           | 045295                 | 9           | CAPSCREW, hex-hd., 5/16"NC x 1"                                                                                                                                       |        |
| 3           | 045664                 | 9           | LOCK, capscrew                                                                                                                                                        |        |
| 4           | 204908                 | 1           | MEMBER ASSEMBLY, driven (Includes items 5 thru 7)                                                                                                                     |        |
| 5           | 204898                 | 6           | FACING, clutch drive plate (1/8" thick).....                                                                                                                          | 208349 |
| 6           | 204899                 | 6           | FACING, clutch drive plate (5/32" thick).....                                                                                                                         | 208349 |
| 7           | 911528                 | 36          | RIVER, tubular, brass, 9/64" x 5/16" .....                                                                                                                            | 208349 |
| 8           | 205239                 | 1           | PLATE ASSEMBLY, pressure (Includes items 9 and 10)                                                                                                                    |        |
| 9           | 204664                 | 4           | BLOCK, cam.....                                                                                                                                                       | 043409 |
| 10          | 901226                 | 4           | CAPSCREW, filler head, 1/4"NC x 1/2" .....                                                                                                                            | 043409 |
| 11          | 206896                 | 4           | LOCKWASHER, internal teeth, 1/4" .....                                                                                                                                | 043409 |
| 12          | 041546                 | 2           | SPRING, pressure plate                                                                                                                                                |        |
| 13          | 913219                 | 1           | CAMSHAFT ASSEMBLY (Includes item 13) (Replacement recommended in pairs. When replaced on tractors prior to #2675, also order new item 8 to assure interchangeability) |        |
| 14          | 042216                 | 2           | FITTING, lubricating, straight, 1/4" drive                                                                                                                            |        |
|             | 901165                 | 2           | PIN, camshaft                                                                                                                                                         |        |
|             | 900805                 | 2           | WASHER, plain, U.S. Std., 5/16"                                                                                                                                       |        |
| 15          | 033113                 | 1           | PIN, cotter, 1/8" x 3/4"                                                                                                                                              |        |
| 16          | 207139                 | 1           | SLEEVE ASSEMBLY (BUSHINGS are not serviced separately)                                                                                                                |        |
| 17          | 206895                 | 1           | COLLAR ASSEMBLY, shifting (2 halves with bolts. Serviced only as as unit)                                                                                             |        |
| 18          | 206898                 | 1           | PLATE, back                                                                                                                                                           |        |
| 19          | 207155                 | 1           | RING ASSEMBLY, adjusting (Includes items 19 and 20)                                                                                                                   |        |
| 20          | 207156                 | 1           | LOCK, adjustment                                                                                                                                                      |        |
| 21          | -----                  | 1           | PIN (Riveted in place)                                                                                                                                                |        |
| 22          | 907059                 | 1           | SPRING, adjustment lock (Not illustrated. Used on tractors prior to #337. Not serviced)                                                                               |        |
| 23          | 045496                 | 1           | ELBOW, street, 90°, 1/8"NPT                                                                                                                                           |        |
| 24          | 911049                 | 1           | HOSE, lubricating                                                                                                                                                     |        |
| 25          | 911160                 | 1           | NUT, hex, jam, 5/8"NPT                                                                                                                                                |        |
|             |                        |             | FITTING, lubricating, 45°, 1/8"NPT                                                                                                                                    |        |