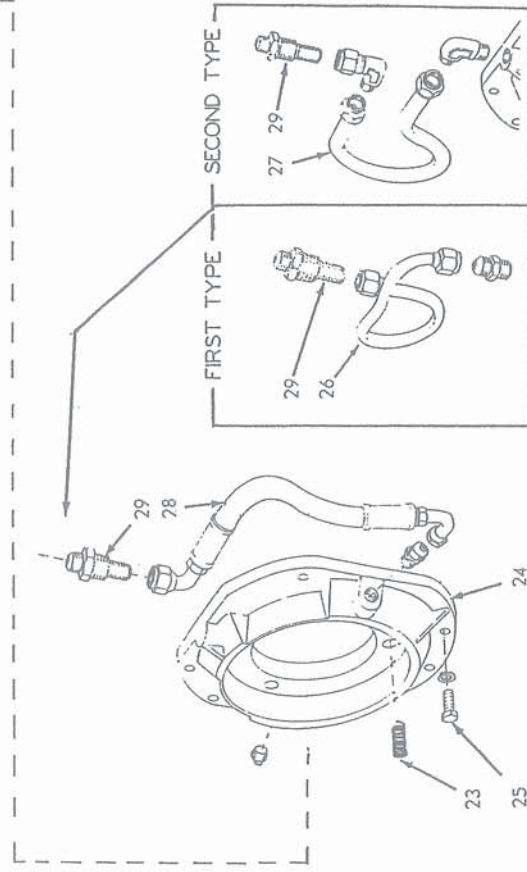
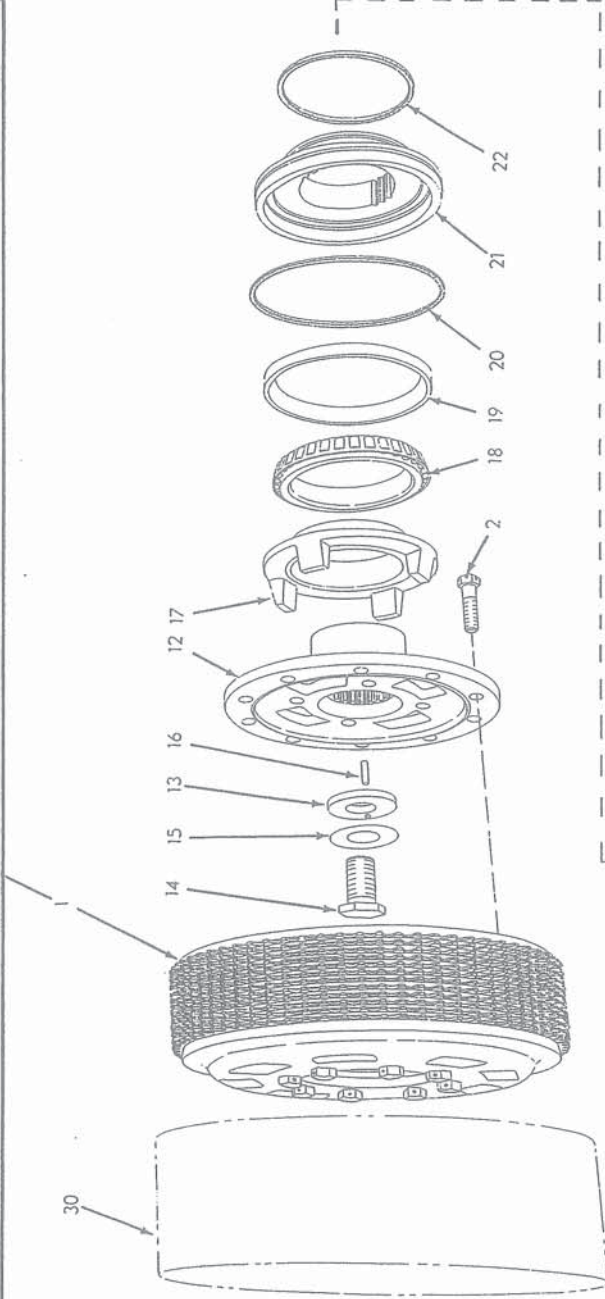
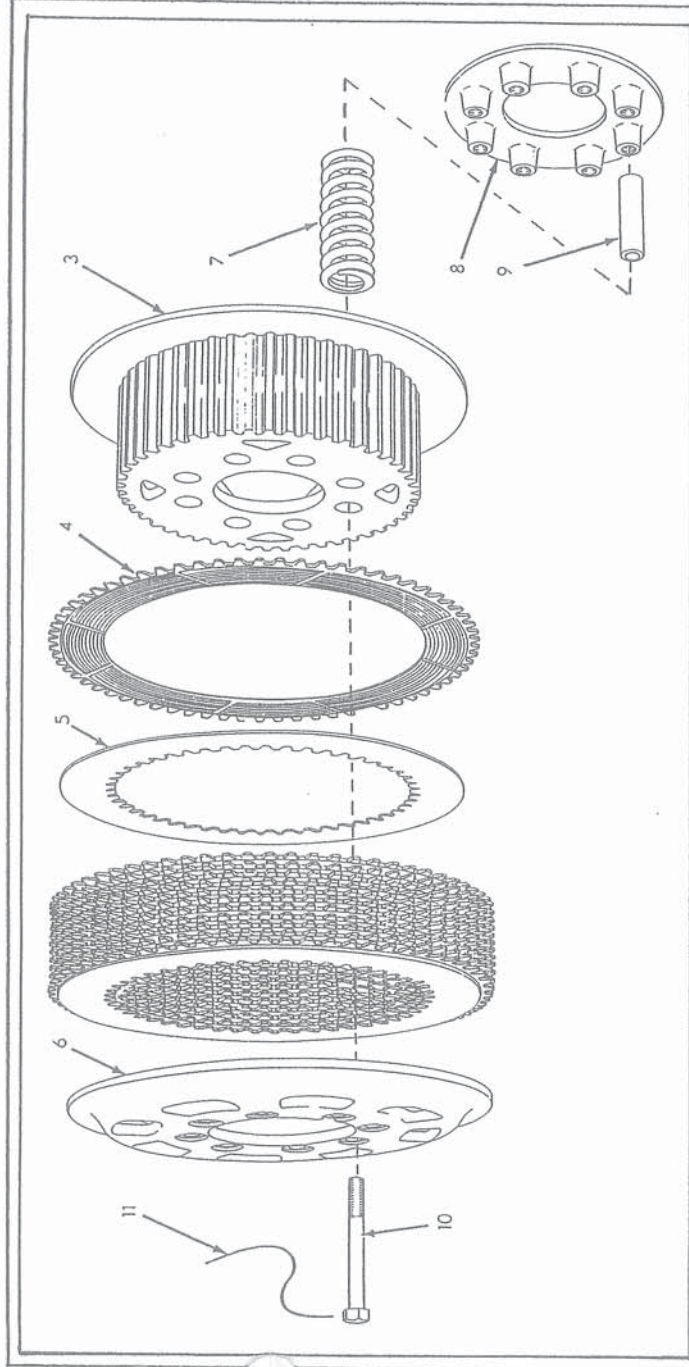




STEERING CLUTCHES

ITEM	PART NO.	QTY.	DESCRIPTION
1	70628030	2	CLUTCH ASSY. (Consists of items 3 thru 11)
2	70650753	20	BOLT, self-locking, 1/2"NC x 1-3/4"
3	70624538	2	HUB, steering clutch
4	70624561	24	DISC, friction (bi-metallic)
5	70624562	24	DISC, friction (steel)(Use as required)
6	70624362	2	PLATE, pressure
7	70628033	16	SPRING, pressure
8	70624557	2	PLATE, throwout
9	70627403	16	SPACER, throwout plate
10	70628031	16	CAPSCREW, throwout plate
11	70023633	8	WIRE, locking, 1/16" x 12"
12	70659686	2	HUB, driving (If for Loaders prior to #25050, also order SLEEVE 70659689)
13	{ 70637932	2	WASHER ASSY., hub retaining (Includes item 16)(Loaders prior to #25127)
	{ 70666366	2	WASHER, hub retaining (Effective with Loader #25127)
	{ 70630045	2	CAPSCREW, hub retaining (Loaders prior to #25127)
14	{ 70663117	2	CAPSCREW, hub retaining (self-locking)(Effective with Loader #25127)
15	70651745	2	WASHER, locking (Loaders prior to #25127)
16	70035793	2	PIN, hub retaining washer (Loaders prior to #25127)
17	{ 70627477	2	SLEEVE, throwout (Loaders prior to #25050)
	{ 70659689	2	SLEEVE, throwout (Loaders #25050 and up)
18	70624642	2	CONE ASSY., clutch throwout bearing
19	70624641	2	CUP, clutch throwout bearing
20	70624673	2	RING, sealing, actuating piston, outer
21	70641328	2	PISTON, actuating
22	70624674	2	RING, sealing, actuating piston, inner
23	70629634	6	SPRING, actuating piston
24	70641343	2	RING, collector (If for Loaders prior to #23312 also order PLUG 70901653 and either HOSE 70650987 or HOSE 70650988)
25	70901653	2	PLUG, pipe, 3/8"NPT
	70922767	6	CAPSCREW, 3/8"NC x 1"
	70904206	6	LOCKWASHER, 3/8"
26	-----	2	TUBE ASSY., oil pressure (Includes nuts)(Used prior to Loader #23138. Order item 27)
	70919063	2	CONNECTOR, flare type, 1/2" tube, 3/8"NPT male
27	70641126	2	TUBE ASSY., oil pressure (Includes nuts)(Used on Loaders #23138 thru #23311)
	70919206	2	ELBOW, flare type, 1/2" tube, 3/8"NPT male
	70921279	2	ELBOW, flare type, swivel nut, 1/2" tube

(Continued)