



STEERING CLUTCHES (Second type. Model HD6E)

T-38215

STEERING CLUTCHES

USAGE: Model HD6E tractors serial No. 14484 and up

ITEM	PART NO.	QTY.	DESCRIPTION
1	628030	2	CLUTCH ASSEMBLY (Consists of items 3 thru 11)
2	650753	20	BOLT, self-locking, 1/2"NC x 1-3/4"
3	624538	2	HUB, steering clutch
4	624561	24	DISC, friction (bi-metallic)
5	624562	24	DISC, friction (steel)(Use as required)
6	624362	2	PLATE, pressure
7	628033	16	SPRING, pressure
8	624557	2	PLATE, throwout
9	627403	16	SPACER, throwout plate
10	628031	16	CAPSCREW, throwout plate
11	023633	8	WIRE, locking, 1/16" x 12"
12	069220	2	HUB, driving
13	637932	2	WASHER ASSEMBLY, hub retaining (Includes item 16)
14	630045	2	CAPSCREW, thin-hd., 1"NF x 1-3/4"
15	651745	2	WASHER, locking
16	035793	2	PIN, hub retaining washer
17	627477	2	SLEEVE, throwout
18	624642	2	CONE ASSEMBLY, clutch throwout bearing
19	624641	2	CUP, clutch throwout bearing
20	624673	2	RING, sealing, actuating piston, outer
21	641328	2	PISTON, actuating
22	624674	2	RING, sealing, actuating piston, inner
23	629634	6	SPRING, actuating piston
24	641343	2	RING, collector (If for tractor's prior to #16631 also order PLUG 901653 and either HOSE 650987 or HOSE 650988)
25	901653	2	PLUG, pipe, 3/8"NPT
	035439	6	CAPSCREW, 3/8"NC x 1"
	904206	6	LOCKWASHER, 3/8"
26	-----	2	TUBE ASSEMBLY, oil pressure (Includes nuts)(Used prior to tractor #16240. Order item 27)
	919063	2	CONNECTOR, flare type, 1/2" tube, 3/8"NPT male
27	641126	2	TUBE ASSEMBLY, oil pressure (Includes nuts)(Used on tractors #16240 thru #16630)
	919206	2	ELBOW, flare type, 1/2" tube, 3/8"NPT male
	921279	2	ELBOW, flare type, swivel nut, 1/2" tube

(Continued)

STEERING CLUTCHES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
28	650987	1	HOSE, oil pressure, left (See page 6)
	650988	1	HOSE, oil pressure, right (See page 6)
	919063	2	CONNECTOR, flare type, 1/2" tube, 3/8"NPT male
29	-----	-	UNION, bulkhead (See CONTROL VALVE AND FILTERS)
30	-----	-	DRUM, brake (See FINAL DRIVE PINION SHAFT)

Effective with tractor #16631