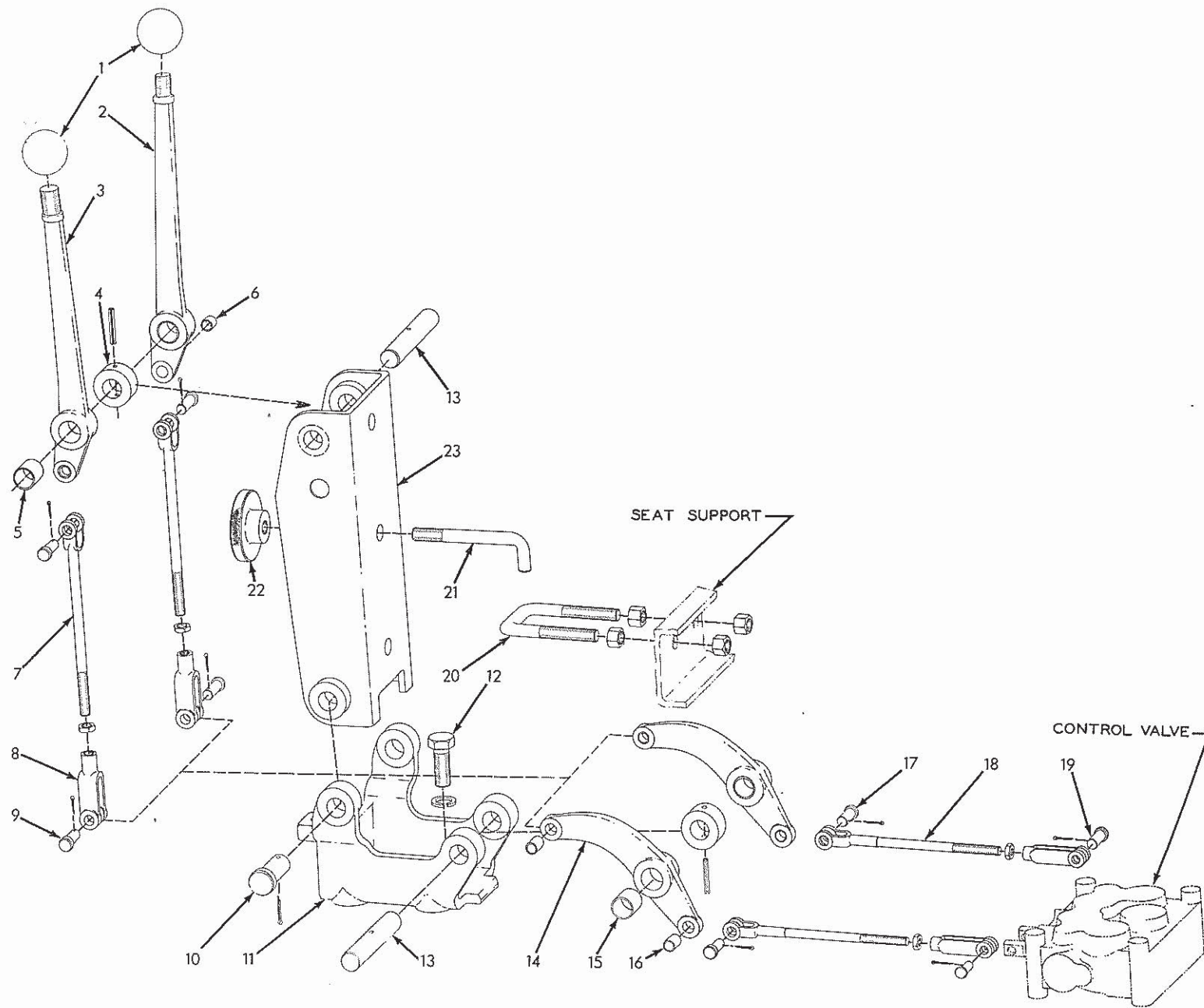




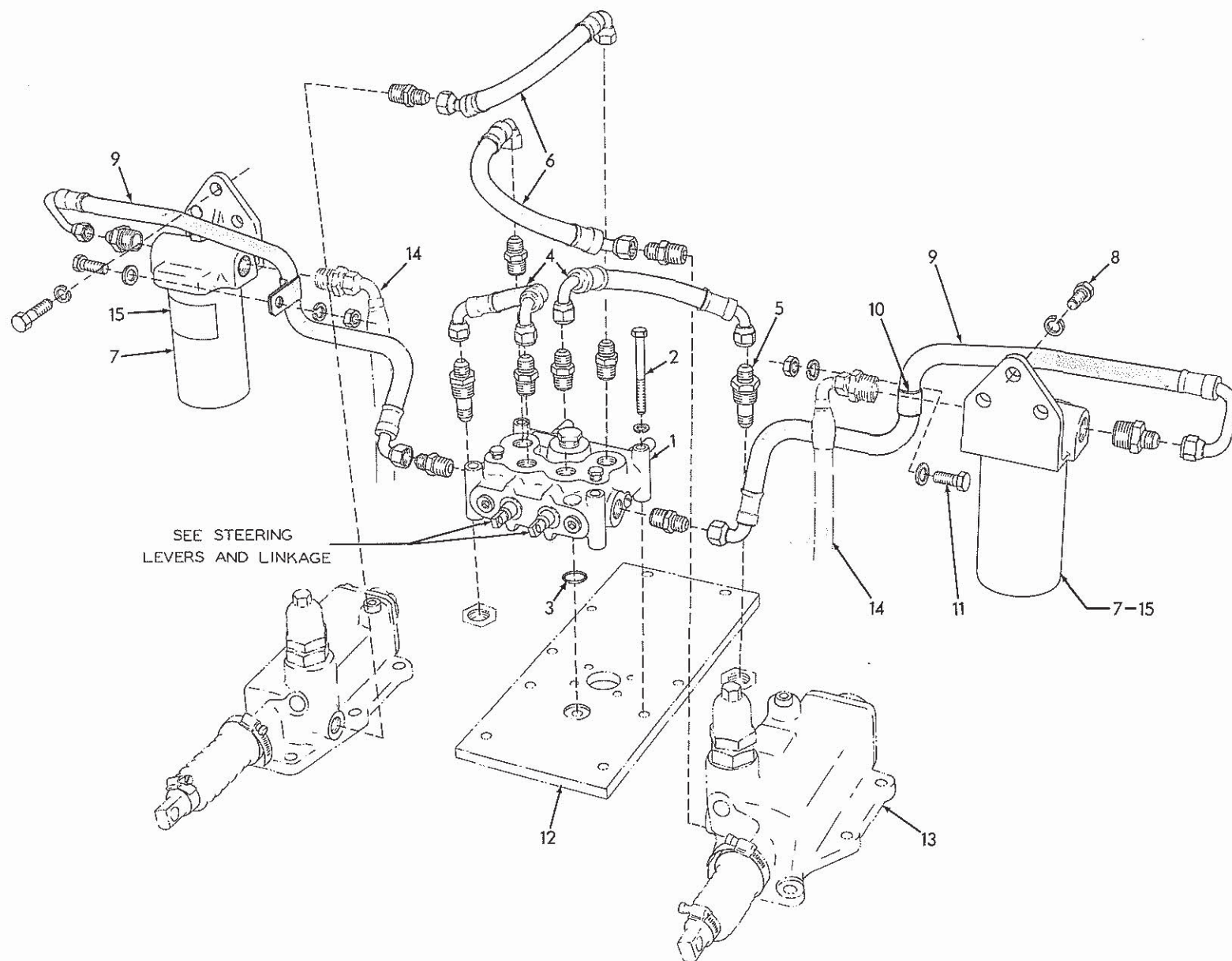
STEERING LEVERS AND LINKAGE (HD6E)

T-39318

STEERING LEVERS AND LINKAGE

USAGE: Model HD6E tractors serial No. 14484 and up

ITEM	PART NO.	QTY.	DESCRIPTION
1	090020	2	KNOB, steering lever
2	628330	1	LEVER ASSEMBLY, steering, right (Includes items 5 and 6)
3	628329	1	LEVER ASSEMBLY, steering, left (Includes items 5 and 6)
4	628160 915989	2 2	SPACER, steering lever shaft PIN, roll, 3/16" x 1-3/8"
5	628157	2	BUSHING, steering levers (large)
6	624584	2	BUSHING, steering levers (small)
7	628324 911041	2 2	ROD, control, vertical NUT, 3/8"NF
8	628736	2	YOKE, vertical control rod
9	078810 900801	4 2	PIN, control rod yoke PIN, cotter, 3/32" x 3/4"
10	917650 910302	2 2	PIN, steering lever bracket PIN, cotter, 5/32" x 1-1/4"
11	628309	1	BRACKET, mounting
12	035440 904209	2 2	CAPSCREW, 5/8"NC x 1-1/2" LOCKWASHER, 5/8"
13	628159	2	SHAFT, cross
14	624178	2	LEVER ASSEMBLY, bellcrank (Includes items 15 and 16)
15	628157	2	BUSHING, lever (large)
16	624584	4	BUSHING, lever (small)
17	627451 900801	2 2	PIN, control rod yoke, front PIN, cotter, 3/32" x 3/4"
18	628325 910980 917663	2 2 2	ROD, control, horizontal NUT, jam, 5/16"NF YOKE, rod end, adjustable, 5/16"NF
19	078810 900801	2 2	PIN, control rod yoke, rear PIN, cotter, 3/32" x 3/4"
20	630439 911043	1 4	U-BOLT, bracket supporting NUT, 1/2"NF
21	630962	1	BOLT, hook, bracket supporting
22	630948	1	KNOB, bracket supporting bolt
23	628331	1	BRACKET, steering lever



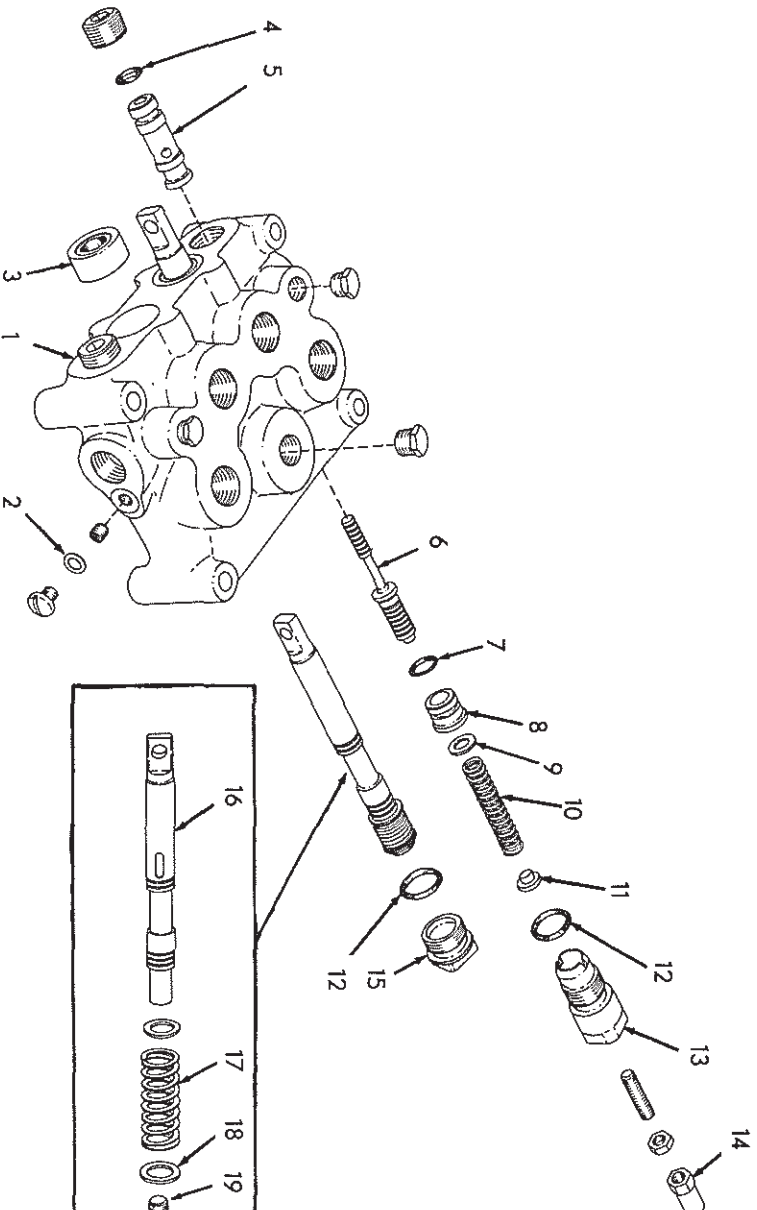
CONTROL VALVE AND FILTERS

T-70907

CONTROL VALVE AND FILTERS

USAGE: Model HD6E tractors serial No. 14484 and up

ITEM	PART NO.	QTY.	DESCRIPTION
1	630427	1	VALVE ASSEMBLY, control (See page 162 for parts)
2	086238	4	CAPSCREW, 3/8"NC x 3-3/4"
	904206	4	LOCKWASHER, 3/8"
3	923575	1	O-RING, valve to compartment cover
4	644395	2	HOSE, clutch control (See page 6)
	919128	2	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
5	628458	2	UNION, bulkhead
6	644394	2	HOSE, brake control (See page 6)
	919128	4	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
7	631512	2	FILTER ASSEMBLY (See page 164 for parts)
8	070469	6	CAPSCREW, 1/2"NF x 1-1/4"
	904208	6	LOCKWASHER, 1/2"
9	644860	2	HOSE, filter to valve (See page 6)
	921466	2	CONNECTOR, flare type, 1/2" tube, 3/4"NPT male
	919128	2	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
10	094467	2	CLIP, hose supporting (3/4" diam.)(Used prior to tractor #17909)
	644713	2	CLIP, hose supporting (7/8" diam.)(Effective with tractor #17909)
11	036032	1	CAPSCREW, 3/8"NF x 3/4"
	911115	1	WASHER, plain, SAE std., 3/8"
	904206	1	LOCKWASHER, 3/8"
	911041	1	NUT, 3/8"NF
12	-----	-	COVER, bevel gear compartment (See STEERING CLUTCH AND FINAL DRIVE HOUSING)
13	-----	-	VALVE ASSEMBLY (See HYDRAULIC BRAKES)
14	-----	-	HOSE, pump to filter (See STEERING PUMP AND LINES)
15	-----	-	TRANSFER, instruction (See PAINTING AND MARKING)



CONTROL VALVE ASSEMBLY 630427

T-30892

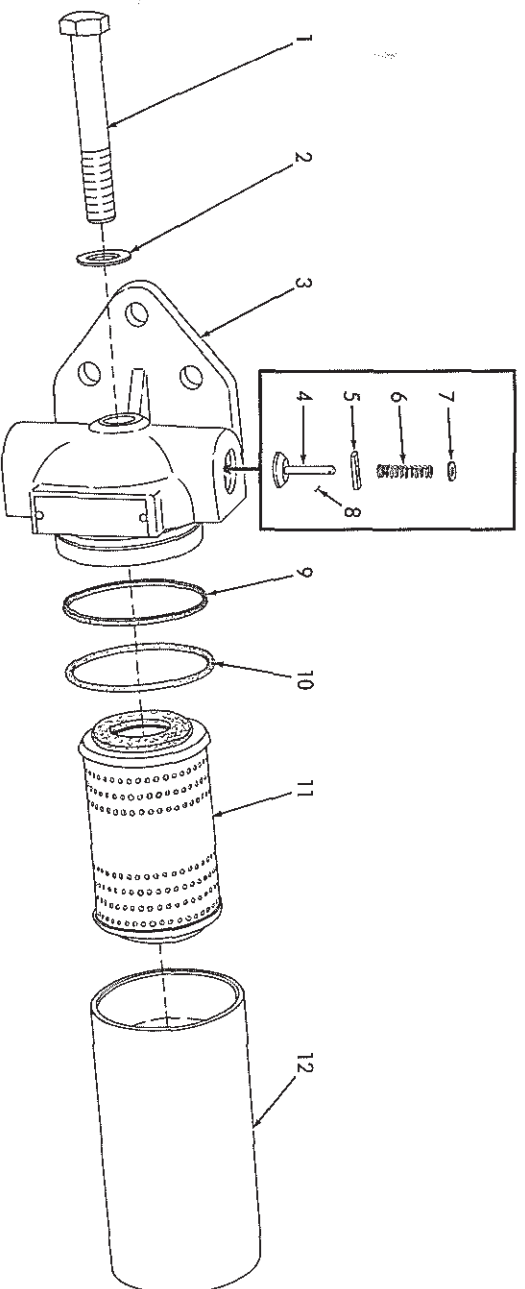
USAGE: See page 161

ITEM	PART NO.	QTY.	DESCRIPTION
1	-----	1	HOUSING (Not serviced separately)
2	919840	2	PLUG, pipe, hex-hd., 1/4"NPT
3	920333	1	PLUG, pipe, hex-hd., 3/8"NPT
4	908944	2	PLUG, pipe, hex-socket, 1/2"NPT
5	900585	2	SCREW, machine, 5/16"NC x 5/8"
6	3001737	2	GASKET, plugging screw
7	623420	2	SEAL, oil, operating plunger
8	923548	2	O-RING, relief valve front seat
9	3014007	2	SEAT, relief valve, front
10	905564	2	SETSCREW, hex-socket, cup-pt., 5/16"NC x 5/8"
11	623431	2	PLUNGER, relief valve
12	923376	2	O-RING, relief valve rear seat
13	623430	2	SEAT, relief valve, rear
14	631935	2	WASHER, relief valve plunger
15	630528	2	SPRING, relief valve

(Continued)

CONTROL VALVE ASSEMBLY 630427 (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
11	623427	2	GUIDE, relief valve spring
12	923574	4	O-RING, rear caps
13	623428	2	CAP, relief valve adjustment
	921303	2	SETSCREW, oval-pt., 3/8"NF x 1-1/2"
	911048	2	NUT, jam, 3/8"NF
14	3002757	2	NUT, acorn, relief valve
15	623429	2	CAP, operating plunger
16	-----	2	PLUNGER, operating (Not serviced separately)
17	627378	2	SPRING, operating plunger
18	627377	4	WASHER, operating plunger
19	627380	2	CAP, operating plunger



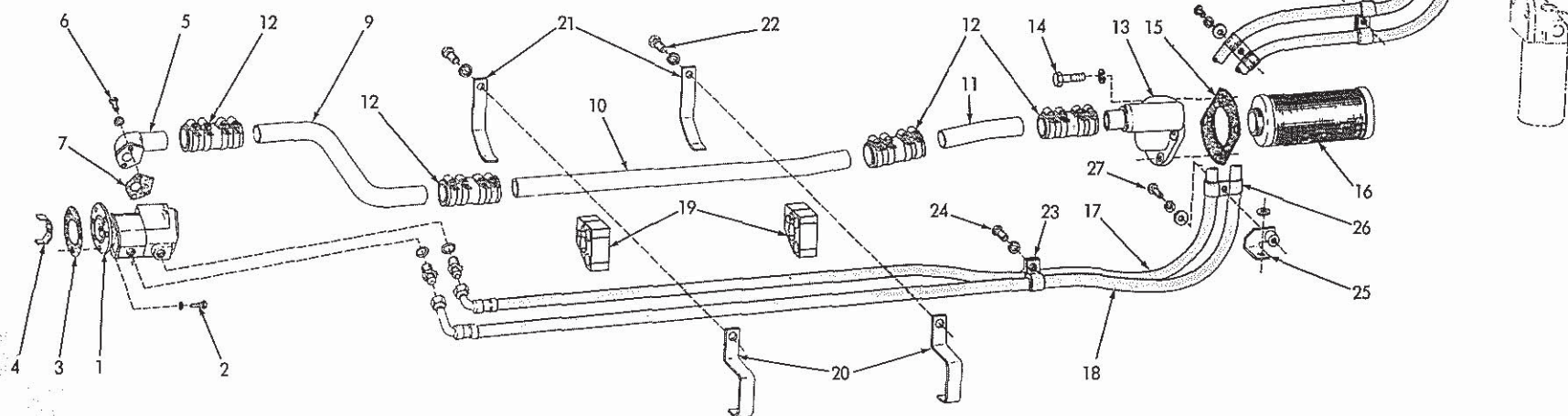
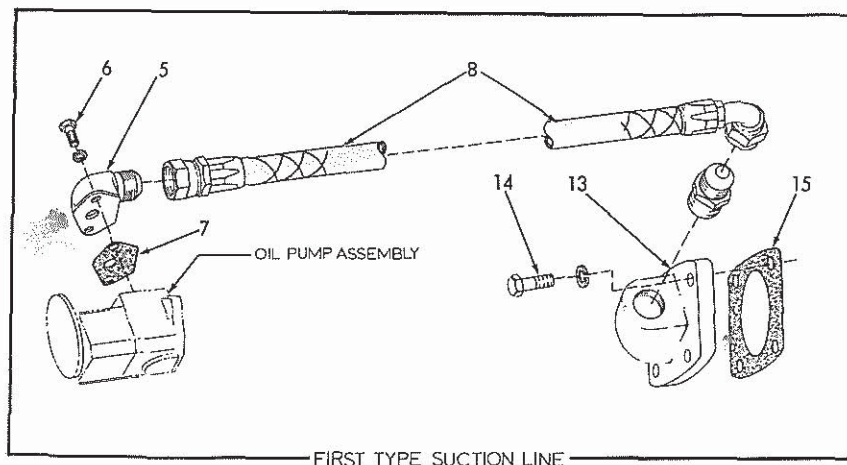
OIL FILTER ASSEMBLY 631512

T-33495

USAGE: See page 161

ITEM	PART NO.	QTY.	DESCRIPTION
1	070299	1	CAPSCREW, head retaining (5/8"NF x 4")
2	631869	1	WASHER, head retaining capscrow
3	631846	1	HEAD
4	-----	1	VALVE, by-pass (Requires snap ring)(Early units. Order VALVE 646302 and PIN 900970)
5	631868	1	SPANNER, by-pass valve
6	631870	1	SPRING, by-pass valve
7	632060	1	WASHER, by-pass valve spring
8	632061	1	RING, snap, by-pass valve (Early units)
	900970	1	PIN, cotter, 1/16" x 1/2" (Late units)
9	632062	1	RING, sealing, filter head
10	632063	1	O-RING, filter head
11	631827	1	ELEMENT KIT (Includes items 2, 9 and 10)
12	632064	1	TANK

MEMO



STEERING PUMP AND LINES

USAGE: Model HD6E tractors serial No. 14484 and up

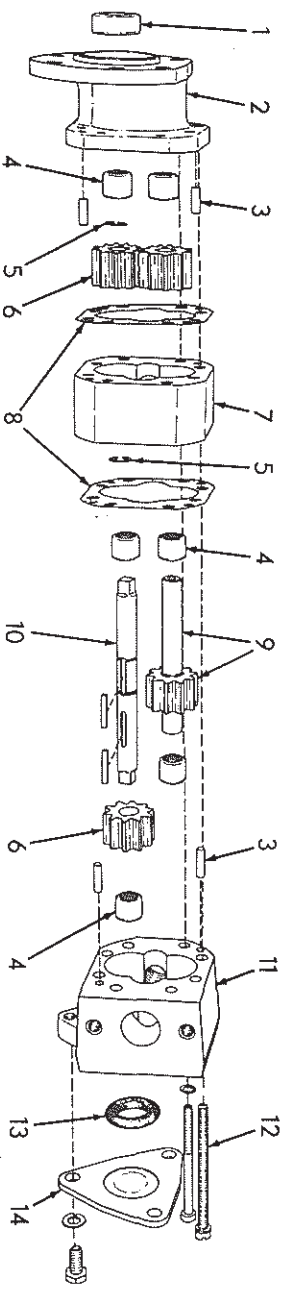
* Tractors prior to serial No. 17909
** Tractors serial No. 17909 and up

ITEM	PART NO.	QTY.	DESCRIPTION
1	099511	1	PUMP ASSEMBLY, oil (See page 169 for parts)
1	643630	- 1	PUMP ASSEMBLY, oil (See page 170 for parts)
2	921194	6	CAPSCREW, Nylock, 5/16"NC x 7/8"
2	904205	6	LOCKWASHER, 5/16"
3	099510	1	GASKET, oil pump
4	630914	1	COUPLING, pump drive
5	099534	1	ELBOW, pump inlet (Used prior to tractor #14903)
5	630301	1	ELBOW, pump inlet (Effective with tractor #14903)
6	045312	2	CAPSCREW, 5/16"NC x 3/4"
6	904205	2	LOCKWASHER, 5/16"
7	099533	1	GASKET, pump elbow
8	-----	1	HOSE ASSEMBLY, suction (Used prior to tractor #14903. Order ELBOW 630301, COVER 630658 and items 9 thru 12)
8	919064	1	CONNECTOR, flare type, 1" tube, 1"NPT male
<u>NOTE:</u> Items 9 thru 12 comprise the Second Type Suction Line used on tractors serial No. 14903 and up			
9	630288	1	TUBE, suction line, front section
9	644373	- 1	TUBE, suction line, front section
10	630287	1	TUBE, suction line, center section
11	630286	1	TUBE, suction line, rear section
12	630636	4	HOSE, suction line
12	921912	16	CLAMP, hose, 1-1/16" to 2" diam.
13	-----	1	COVER, oil screen compartment (Used prior to tractor #14903. Order COVER 630658, ELBOW 630301 and items 9 thru 12)
13	630658	1	COVER, oil screen compartment (Effective with tractor #14903)
14	013058	4	CAPSCREW, 3/8"NC x 1-1/4"
14	904206	4	LOCKWASHER, 3/8"
15	627357	1	GASKET, screen compartment cover
16	624552	1	SCREEN, oil
17	644859	1	HOSE, pump to right filter (See page 6)
17	919128	1	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
17	921409	- 1	CONNECTOR, flare type, 1/2" tube, 3/4"NPT male (Includes O-RING 921349)
17	921466	1	CONNECTOR, flare type, 1/2" tube, 3/4"NPT male

(Continued)

STEERING PUMP AND LINES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
18	644858	1	HOSE, pump to left filter (See page 6)
	919128	1	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
	921409	1	CONNECTOR, flare type, 1/2" tube, 3/4"NF male (Includes O-RING 921349)
	921466	1	CONNECTOR, flare type, 1/2" tube, 3/4"NPT male
19	628634	2	BLOCK, hose supporting (rubber)
	644371	2	BLOCK, hose supporting (rubber)
20	628632	2	CLAMP, hose supporting, inner
	644369	2	CLAMP, hose supporting, inner
21	628633	2	CLAMP, hose supporting, outer
	644368	2	CLAMP, hose supporting, outer
22	070469	2	CAPSCREW, clamp attaching (1/2"NF x 1-1/4")
	904208	2	LOCKWASHER, 1/2"
23	621304	2	CLIP, hose supporting (3/4" diam.)
	644713	2	CLIP, hose supporting (7/8" diam.)
24	070469	1	CAPSCREW, 1/2"NF x 1-1/4" (Early units)
	035061	1	CAPSCREW, 1/2"NC x 1-1/4" (Late units)
	904208	1	LOCKWASHER, 1/2"
25	630024	1	ANGLE, clip supporting
	910244	1	WASHER, plain, SAE std., 1/2"
26	094467	2	CLIP, hose supporting (3/4" diam.)
	644713	2	CLIP, hose supporting (7/8" diam.)
27	036039	1	CAPSCREW, 3/8"NF x 1-3/8" (Early units)
	040382	1	CAPSCREW, 3/8"NC x 1-3/8" (Late units)
	904206	1	LOCKWASHER, 3/8"
	911115	1	WASHER, plain, SAE std., 3/8"
28	094467	6	CLIP, hose supporting (3/4" diam.)
	644713	6	CLIP, hose supporting (7/8" diam.)
29	036032	4	CAPSCREW, 3/8"NF x 3/4" (Early units)
	035244	4	CAPSCREW, 3/8"NC x 3/4" (Late units)
	904206	4	LOCKWASHER, 3/8"
	911115	4	WASHER, plain, SAE std., 3/8"
30	-----	-	FILTER ASSEMBLY (See CONTROL VALVE AND FILTERS)

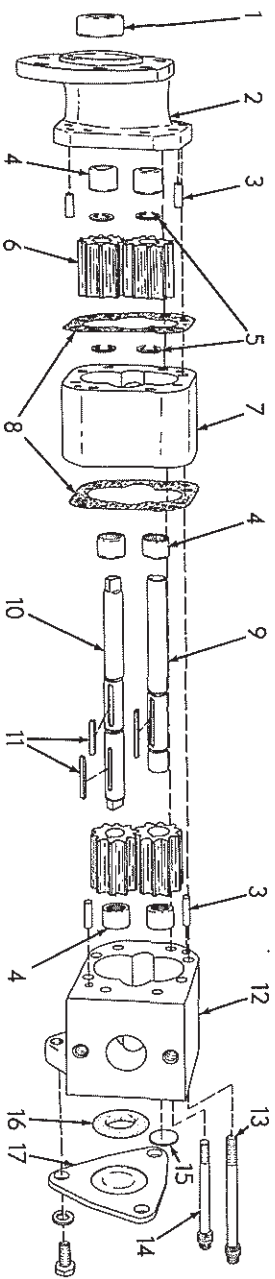


PUMP ASSEMBLY 099511

T-24155

USAGE: See page 167

ITEM	PART NO.	QTY.	DESCRIPTION
1	4047783	1	SEAL, pump shaft
2	-----	1	STATOR (Not serviced separately)
3	4048000	4	PIN, dowel
4	077241	6	BEARING, needle
5	099949	2	RING, snap, drive shaft
6	099944	3	GEAR
7	-----	1	HOUSING, front (Not serviced separately)
8	621363	2	GASKET, front housing
9	622173	1	SHAFT ASSEMBLY, driven (Includes gear and snap rings. Serviced only as a unit)
10	099945	1	SHAFT, drive
	920994	2	KEY, straight, 1/8" x 1/8" x 3/4"
11	-----	1	HOUSING, rear (Not serviced separately)
	903747	6	SCREW, fil-hd., 1/4"NC x 3"
	904204	6	LOCKWASHER, 1/4"
12	081802	2	SCREW, fil-hd., 1/4"NC x 3-1/2" (Includes lockwasher)
13	099941	1	O-RING, rear cover
14	099939	1	CAP, rear
	905661	3	CAPSCREW, 5/16"NC x 5/8"
	904205	3	LOCKWASHER, 5/16"



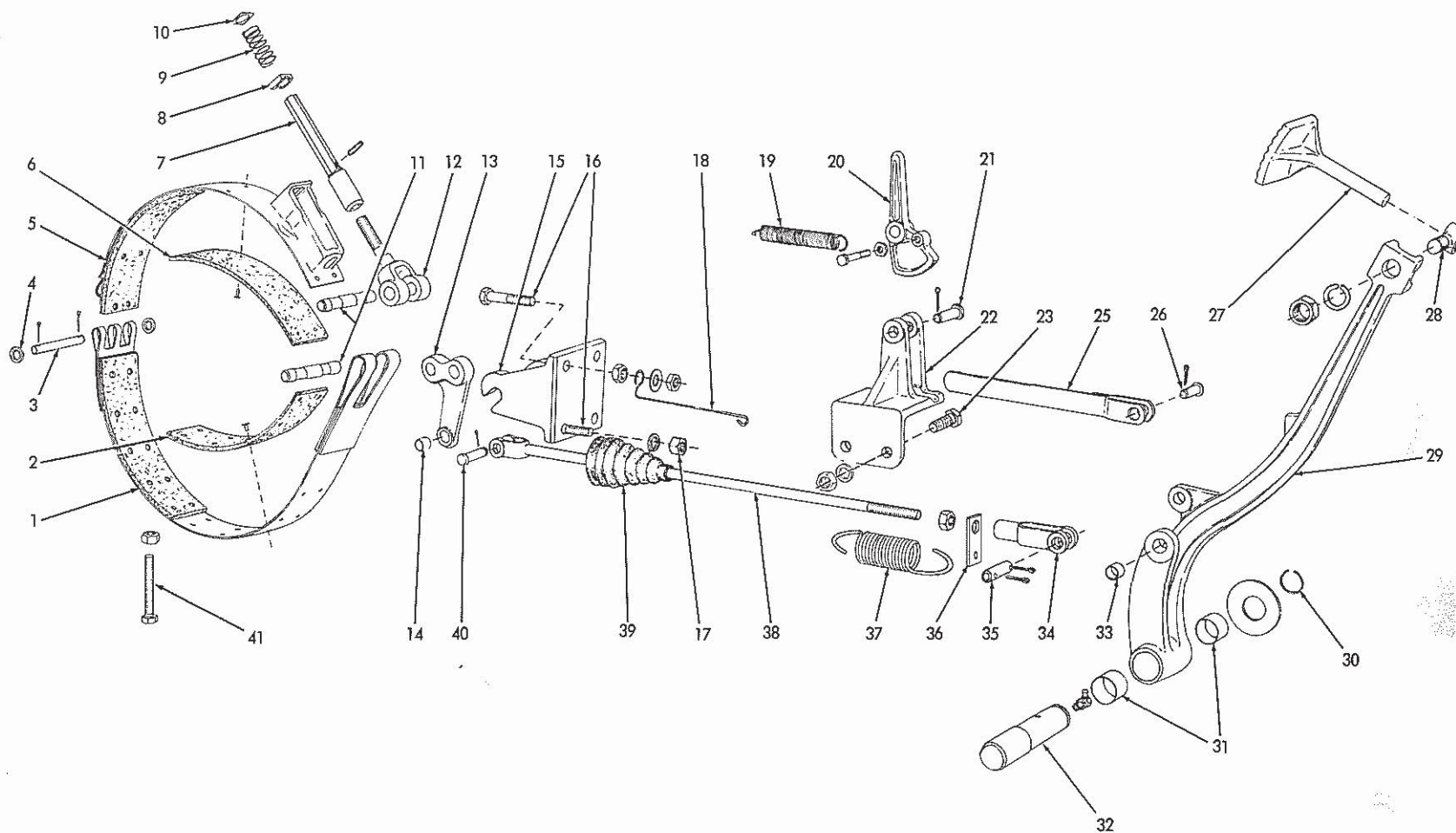
PUMP ASSEMBLY 643630

T-41857

USAGE: See page 167

ITEM	PART NO.	QTY.	DESCRIPTION
1	3033846	1	SEAL, pump shaft
2	-----	1	STATOR (Not serviced separately)
3	4048000	4	PIN, dowel
4	3033589	6	BEARING, needle
5	643739	4	RING, snap, gear retaining
6	643720	4	GEAR
7	-----	1	HOUSING, front (Not serviced separately)
8	621363	2	GASKET, front housing
9	643717	1	SHAFT, idler
10	643716	1	SHAFT, drive
11	3010542	3	KEY, straight
12	-----	1	HOUSING, rear (Not serviced separately)
13	643742	2	SCREW, 12-point, 1/4"NC x 4-1/2" (Includes lockwasher)
14	643743	6	SCREW, 12-point, 1/4"NC x 4" (Includes lockwasher)
15	092107	1	PLUG, expansion, 11/16" diam.
16	099941	1	O-RING, rear cover
17	099939 905661 904205	1 3 3	CAP, rear CAPSCREW, 5/16"NC x 5/8" LOCKWASHER, 5/16"

MEMO



BRAKES (First type)

T-13141

BRAKES

USAGE: Models HD6A, B; also Model HD6E tractors prior to serial No. 14484

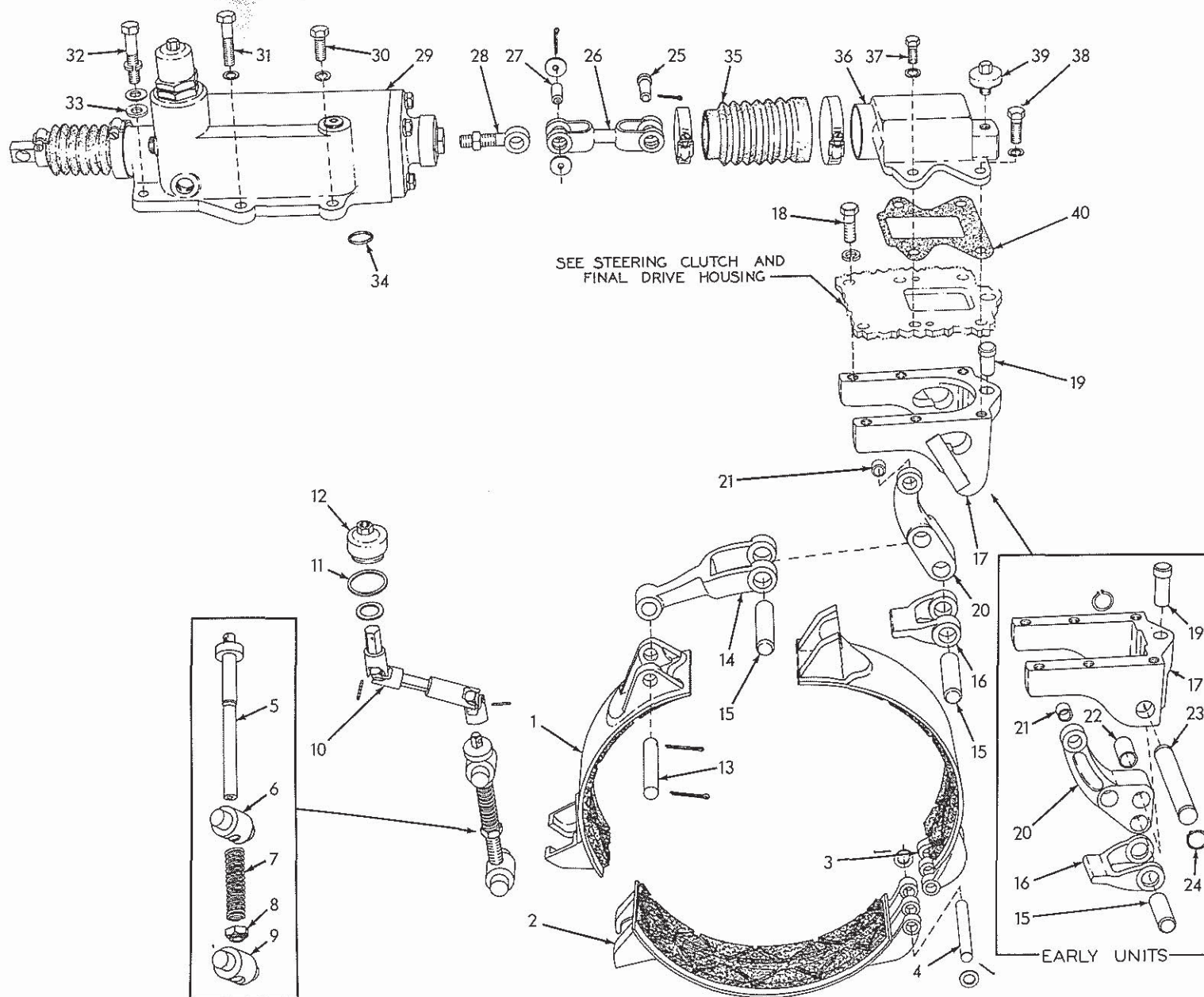
ITEM	PART NO.	QTY.	DESCRIPTION
1	622820	2	BAND ASSEMBLY, lower half (Includes lining)
2	-----	4	LINING, lower band (Order item 42)
	911097	36	RIVET, tubular, brass, flat-hd., 3/16" x 3/8"
	911098	4	RIVET, tubular, brass, flat-hd., 3/16" x 9/16"
3	050325	2	PIN, band hinge
	910967	4	PIN, cotter, 1/8" x 7/8"
4	058614	4	WASHER, band hinge pin
5	622823	2	BAND ASSEMBLY, upper half (Includes lining)
6	-----	4	LINING, upper band (Order item 42)
	911097	28	RIVET, tubular, brass, flat-hd., 3/16" x 3/8"
	911098	4	RIVET, tubular, brass, flat-hd., 3/16" x 9/16"
7	090960	2	ADJUSTER, brake band
	916227	2	PIN, roll, 1/4" x 1"
8	090958	2	BLOCK, adjuster spring
9	079203	2	SPRING, adjuster
10	079229	2	WASHER, adjuster spring
11	092787	4	PIN, band end
12	050328	2	FORK, band adjustment
13	050323	2	BELLCRANK ASSEMBLY (Includes item 14)
14	049988	2	BUSHING, bellcrank (steel)
15	622754	2	BRACKET, bellcrank
16	035892	8	CAPSCREW, 1/2"NF x 2-1/2"
	904208	6	LOCKWASHER, 1/2"
	911043	2	NUT, 1/2"NF
17	038234	6	NUT, high, 1/2"NF
18	089224	2	CLIP, parking brake lock spring
	913830	2	NUT, jam, 1/2"NF
	910244	2	WASHER, plain, SAE std., 1/2"
19	072438	2	SPRING, parking brake lock
20	050316	2	LOCK, parking brake
	903774	2	CAPSCREW, 5/16"NC x 2"
	906652	2	NUT, jam, 5/16"NC
21	033074	2	PIN, parking brake lock
	910967	2	PIN, cotter, 1/8" x 7/8"
22	085787	2	BRACKET, parking brake lock
23	070469	4	CAPSCREW, 1/2"NF x 1-1/4"
	904208	4	LOCKWASHER, 1/2"
	911043	4	NUT, 1/2"NF

(Continued)

BRAKES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
25	051288	2	BAR, locking, parking brake
26	049993 910967	2 2	PIN, parking brake locking bar PIN, cotter, 1/8" x 7/8"
27	050434	2	PAD, pedal
28	050433 911044 904209	2 2 2	BOLT, eye, pedal pad NUT, 5/8"NF LOCKWASHER, 5/8"
29	621385 621386	1 1	PEDAL ASSEMBLY, left brake (Includes items 31 and 33) PEDAL ASSEMBLY, right brake (Includes items 31 and 33)
30	054182	2	RING, snap, pedal shaft
31	034514	4	BUSHING, pedal (bronze)
32	085762 911159 915276	2 2 2	SHAFT, pedal WASHER, plain, SAE std., 1" FITTING, lubricating, 90°, 1/8"NPT
33	049988	2	BUSHING, pedal (steel)
34	068389	2	YOKE, operating rod
35	088389 910967	2 4	PIN, brake operating rod yoke PIN, cotter, 1/8" x 7/8"
36	079742	2	CLIP, pedal spring
37	638567	2	SPRING, pedal retracting
38	085779 911043	2 2	ROD, brake operating NUT, 1/2"NF
39	078908	2	BOOT, brake operating rod (rubber)
40	049993 910967	2 2	PIN, brake operating rod PIN, cotter, 1/8" x 7/8"
41	050268 911028	2 2	SCREW, band supporting (hex-hd., 1/2"NC x 3-1/4") NUT, 1/2"NC
42	076552	2	LINING KIT (Each consists of 4 linings and 36 rivets) (Not illustrated)

MEMO



HYDRAULIC BRAKES (Model HD6E)

T-38217

HYDRAULIC BRAKES

USAGE: Model HD6E tractors serial No. 14484 and up

* Tractors prior to serial No. 15939
** Tractors serial No. 15939 and up

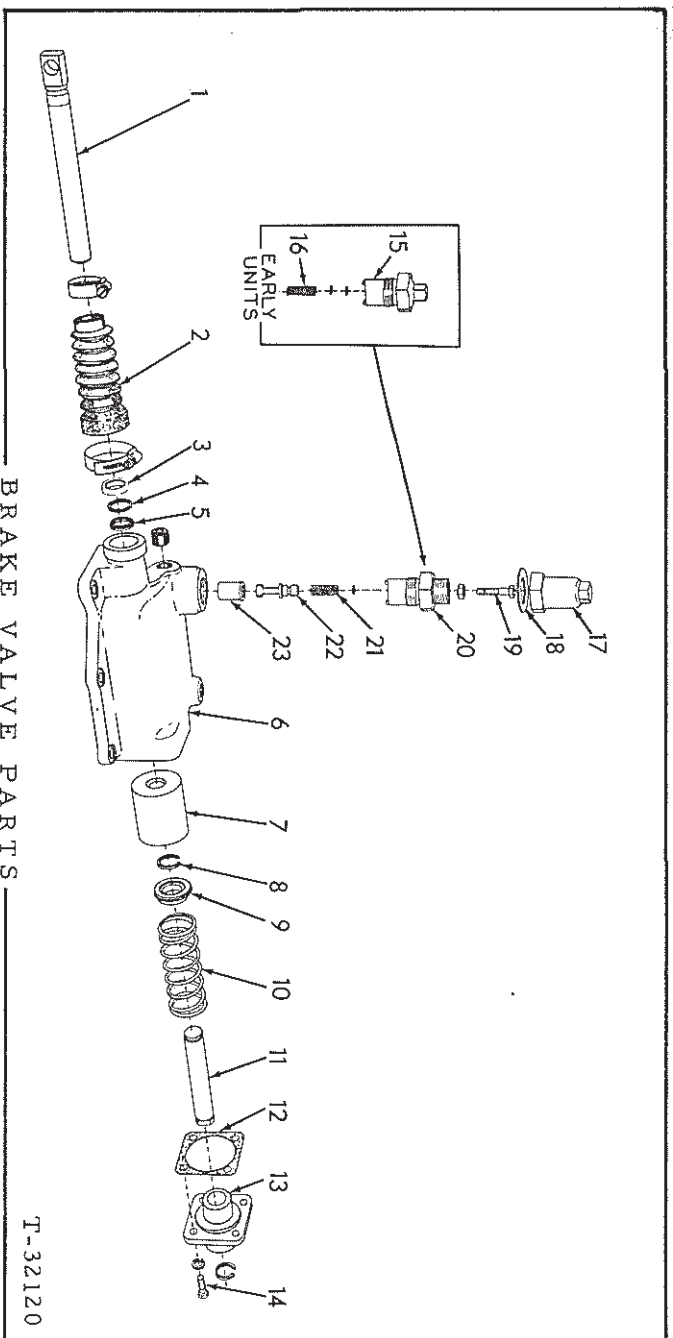
ITEM	PART NO.	QTY.	DESCRIPTION
1	624647	2 2	BAND ASSEMBLY, top section (Includes bonded lining)
2	624645	2 2	BAND ASSEMBLY, bottom section (Includes bonded lining)
3	624646	2 2	BAND ASSEMBLY, rear section (Includes bonded lining)
4	624735 912476 900806	2 2 4 4 4 4	PIN, band hinge WASHER, plain, 17/32" x 1" x .077" PIN, cotter, 1/8" x 1"
5	624319	2 2	SCREW, band adjusting
6	624359	2 2	PIN, adjusting screw, upper band
7	098292	2 2	SPRING, band adjusting screw
8	624318	2 2	NUT, band adjusting screw
9	624720	2 2	PIN, adjusting screw, bottom band
10	627334	2 2	DRIVE ASSEMBLY, universal, band adjustment (Serviced only as a unit)
	921330 920335 910883	2 2 2 2 2 2	PIN, roll, 7/32" x 1-1/8" (lower) PIN, roll, 5/32" x 1-1/8" (upper) WASHER, plain, 29/32" x 1-1/2" x .107"
11	623144	2 2	GASKET, brake adjustment hole plug
12	623167	2 2	PLUG, brake adjustment hole
13	624734 900808	2 2 4 4	PIN, top band PIN, cotter, 1/8" x 1-1/2"
14	624395	2 2	YOKE, brake band, upper
15	624767 638728 624767	4 - 4 4 4 4	PIN, band yoke PIN, band yoke (Used prior to tractor #18316) PIN, band yoke (Effective with tractor #18316)
16	624768 639434 624768	2 - 2 2 2 2	YOKE, brake band, lower YOKE, brake band, lower (Used prior to tractor #18316) YOKE, brake band, lower (Effective with tractor #18316)
17	624486 630408 646604	2 - 2 2 2 2	BRACKET ASSEMBLY, band lever (Includes item 19) BRACKET ASSEMBLY, band lever (Includes item 19)(Used prior to tractor #18316) BRACKET ASSEMBLY, band lever (Includes item 19)(Effective with tractor #18316)
18	614478 904208	12 12 12 12	CAPSCREW, 1/2"NF x 1-3/8" LOCKWASHER, 1/2" (Continued)

HYDRAULIC BRAKES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
19	624485	2 2	PIN, dowel, band lever bracket
20	624402	2 -	LEVER ASSEMBLY, band operating (Includes item 21)
	638715	- 2	LEVER ASSEMBLY, band operating (Includes items 21 and 22) (Used prior to tractor #18316)
	646602	- 2	LEVER ASSEMBLY, band operating (Includes item 21)(Effective with tractor #18316)
21	052669	2 2	BUSHING, band operating lever (short)
22	638730	- 2	BUSHING, band operating lever (long)
23	638729	- 2	PIN, band operating lever
24	638758	- 4	RING, snap, operating lever pin
25	052671	2 2	PIN, connecting rod, rear
	900806	2 2	PIN, cotter, 1/8" x 1"
26	624357	2 2	ROD, connecting
27	627363	2 2	PIN, connecting rod, front (Used prior to tractor #16399)
	919761	2 2	PIN, roll, 1/8" x 1-1/4"
	638504	- 2	PIN, connecting rod, front (Effective with tractor #16399)
	904002	- 2	PIN, cotter, 1/8" x 2"
	637730	- 4	WASHER, plain
28	638869	2 2	EYE, connecting (If for tractors prior to #16399 also order 1 PIN 638504, 1 PIN 904002 and 2 WASHER 637730)
	911049	2 2	NUT, jam, 5/8"NF
29	638579	1 1	VALVE ASSEMBLY, left brake
	638580	1 1	VALVE ASSEMBLY, right brake
30	070469	8 8	CAPSCREW, 1/2"NF x 1-1/4"
31	921556	3 3	CAPSCREW, 1/2"NC x 2"
32	028979	1 1	CAPSCREW, 1/2"NC x 2-1/2"
	904208	12 12	LOCKWASHER, 1/2"
	910244	1 1	WASHER, plain, SAE std., 1/2"
33	058614	1 1	WASHER, plain
34	923575	2 2	O-RING, valve discharge port
35	627459	2 2	BOOT, connecting
	921914	2 2	CLAMP, hose, 2-5/16" to 3-1/4" diam. (rear)
	921913	2 2	CLAMP, hose, 1-13/16" to 2-3/4" diam. (front)
36	624341	2 2	COVER, band linkage
37	070467	4 4	CAPSCREW, 1/2"NF x 1"
38	035190	4 4	CAPSCREW, 1/2"NC x 1-1/2"
	904208	8 8	LOCKWASHER, 1/2"
39	622207	2 2	BREATHER, clutch compartment
40	627395	2 2	GASKET, band linkage cover

See page 180 for parts

MEMO



USAGE: See page 177

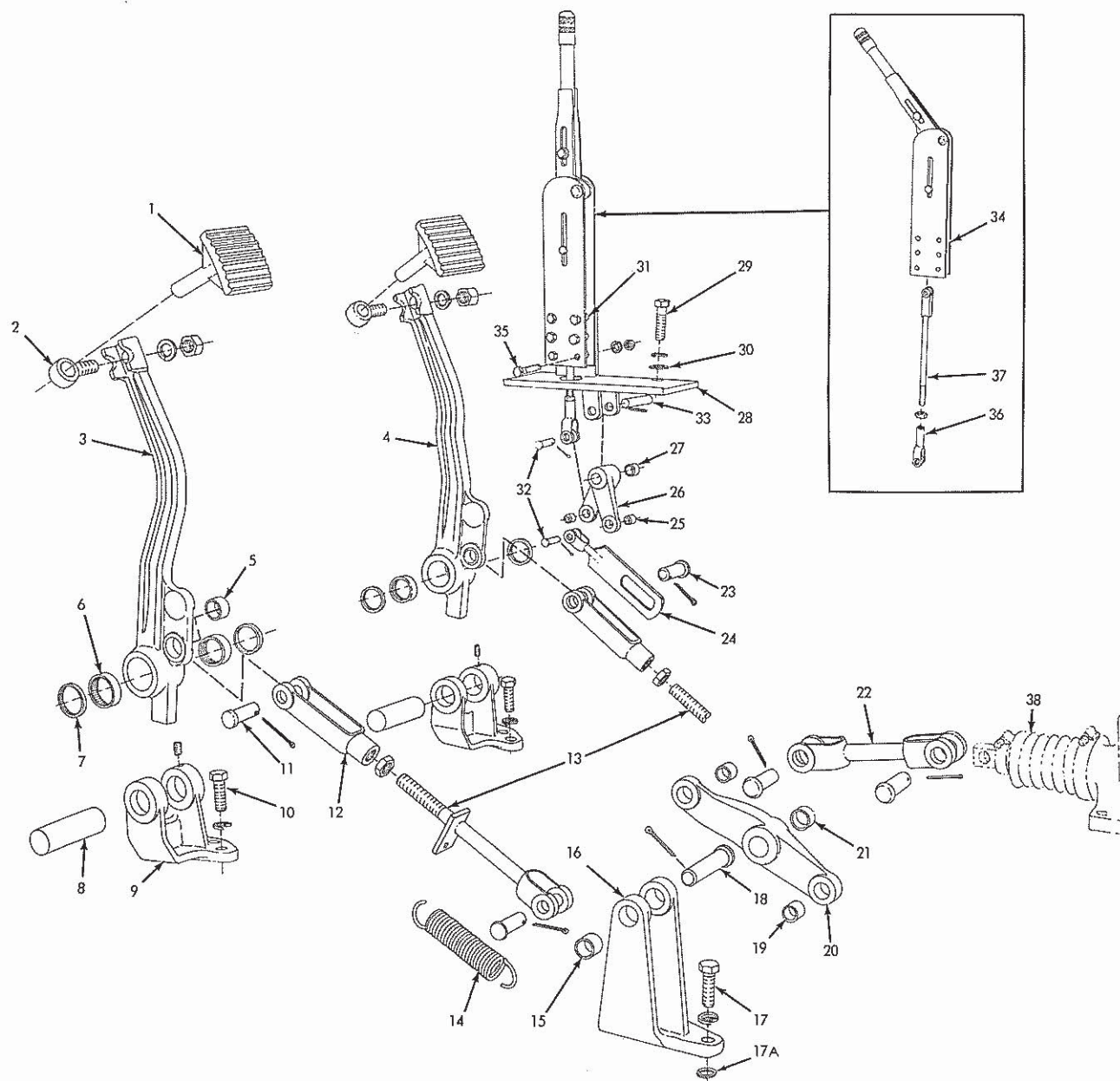
* Tractors prior to serial No. 16 390
 ** Tractors serial No. 16390 and up

ITEM	PART NO.	QTY. * **	DESCRIPTION
1	624765	1	SPOOL, valve
2	079421 921913 921912	1 1 1	BOOT, valve spool CLAMP, hose, 1-13/16" to 2-3/4" diam. (rear) CLAMP, hose, 1-1/16" to 2" diam. (front)
3	052641	1	SEAL, outer
4	624812	1	WASHER, back-up, inner seal (vellumoid)
5	624801	1	SEAL, inner
6	624629 624630	1 1	HOUSING, left valve HOUSING, right valve
7	908944	1	PLUG, pipe, hex-socket, 1/2"NPT
8	624661	1	PISTON ASSEMBLY (Includes fulcrum pin)
9	624698	2	RING, snap, actuating rod
10	624769	1	RETAINER, actuating rod spring
11	624771	1	SPRING, actuating rod
12	624699	1	ROD, actuating

(Continued)

BRAKE VALVE PARTS (Continued)

ITEM	PART NO.	QTY.		DESCRIPTION
		*	**	
12	624811	1	1	GASKET, actuating rod retainer
13	624640	1	1	RETAINER, actuating rod
14	012992	4	4	CAPSCREW, 3/8"NF x 1-1/4"
	904206	4	4	LOCKWASHER, 3/8"
15	-----	1	-	CAP, pressure relief valve (Order items 17 thru 21)
16	068911	1	-	SPRING, relief valve
	911982	3	-	WASHER, plain, .049" thick (Use as req'd)
	905272	1	-	WASHER, plain, .031" thick (Use as req'd)
17	638562	-	1	CAP, pressure adjustment screw
18	641148	-	1	GASKET, cap
19	638561	-	1	CAPSCREW, pressure adjustment
	911048	-	1	NUT, jam, 3/8"NF
20	638563	-	1	CAP, pressure relief valve spring
21	640290	-	1	SPRING, relief valve
	911982	-	1	WASHER, plain
22	628019	1	1	VALVE, relief
23	623211	1	1	SEAT, relief valve



HYDRAULIC BRAKE CONTROL (HD6E)

T-38216

HYDRAULIC BRAKE CONTROL

USAGE: Model HD6E tractors serial No. 14484 and up

ITEM	PART NO.	QTY.	DESCRIPTION
1	627404	2	PAD, pedal lever
2	050433 904209 911044	2 2 2	BOLT, eye, pedal lever pad LOCKWASHER, 5/8" NUT, 5/8"NF
3	639499	1	LEVER ASSEMBLY, pedal, left (Includes item 5)
4	639654	1	LEVER ASSEMBLY, pedal, right (Includes item 5)
5	052669	2	BUSHING, pedal lever
6	053244	4	BEARING, needle, pedal lever
7	053243	4	SEAL, dust, pedal lever
8	628208 903093	2 2	SHAFT, pedal lever SETSCREW, slotted-hd., cup-pt., 3/8"NC x 5/8"
9	627390	2	BRACKET, pedal lever
10	035018 904208	8 8	CAPSCREW, 1/2"NF x 1-1/2" LOCKWASHER, 1/2"
11	052671 900806	7 7	PIN, brake rod PIN, cotter, 1/8" x 1"
12	628730	2	YOKE, brake rod
13	628495 911049	2 2	ROD, pedal to bellcrank lever NUT, jam, 5/8"NF
14	624766	2	SPRING, pedal retracting
15	623164	4	BUSHING, bellcrank lever bracket
16	627407	2	BRACKET ASSEMBLY, bellcrank lever (Includes item 15)
17	035018 904208	6 6	CAPSCREW, 1/2"NF x 1-1/2" LOCKWASHER, 1/2"
17A	916009	4	WASHER, shimming, bellcrank lever bracket (Use as required)
18	628467 910302	2 2	PIN, bellcrank lever PIN, cotter, 5/32" x 1-1/4"
19	052669	4	BUSHING, bellcrank lever, end
20	627411	2	LEVER ASSEMBLY, bellcrank (Includes items 19 and 21)
21	631235	4	BUSHING, bellcrank lever, center
22	627401	2	ROD, bellcrank lever to valve
23	643996 900806	1 1	PIN, right brake rod PIN, cotter, 1/8" x 1"
24	630919	1	ROD, bellcrank to pedal
25	624584	2	BUSHING, bellcrank, end
26	630922	1	BELLCRANK ASSEMBLY, parking brake rod (Includes items 25 and 27)

(Continued)