



STEERING CLUTCHES

T-38215

STEERING CLUTCHES

ITEM	PART NO.	QTY.	DESCRIPTION
1	70628030	2	CLUTCH ASSY. (Consists of items 3 thru 11)
2	70650753	20	BOLT, self-locking, 1/2"NC x 1-3/4"
3	70624538	2	HUB, steering clutch
4	70624561	24	DISC, friction (bi-metallic)
5	70624562	24	DISC, friction (steel)(Use as req'd)
6	70624362	2	PLATE, pressure
7	70628033	16	SPRING, pressure
8	70624557	2	PLATE, throwout
9	70627403	16	SPACER, throwout plate
10	70628031	16	CAPSCREW, throwout plate
11	70023633	8	WIRE, locking, 1/16" x 12"
12	70659686	2	HUB, driving (If for tractors prior to #20735 also order SLEEVE 70659686)
13	70637932	2	WASHER ASSY., hub retaining (Includes item 16)(Used prior to tractor #21297)
	70666366	2	WASHER, hub retaining (Effective with tractor #21297 thru unit #24676 including unit #24680)
	70664337	2	WASHER ASSY., hub retaining (Includes item 16)(Tractors unit #24677 and up excluding unit #24680)
14	70630045	2	CAPSCREW, hub retaining (Used prior to tractor #24680)
	70663117	2	CAPSCREW, hub retaining (self-locking)(Effective with tractor #21297 thru unit #24676 including unit #24680)
	70684479	2	CAPSCREW, hub retaining (self-locking)(Tractors unit #24677 and up excluding unit #24680)
15	70651745	2	WASHER, locking, hub retaining capscrew (Used prior to tractor #21297 thru unit #24676 including unit #24680)
	70684478	2	WASHER, locking, hub retaining capscrew (Tractor unit #24677 and up including unit #24680)
16	70035793	2	PIN, hub retaining washer (Used prior to tractor #21297; also tractor unit #24677 and up excluding unit #24680)
17	70659689	2	SLEEVE, throwout
18	70624642	2	CONE ASSY., clutch throwout bearing
19	70624641	2	CUP, clutch throwout bearing
20	70624673	2	RING, sealing, actuating piston, outer
21	70641328	2	PISTON, actuating
22	70624674	2	RING, sealing, actuating piston, inner
23	70629634	6	SPRING, actuating piston

(Continued)

STEERING CLUTCHES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
24	70641343	2	RING, collector (If for tractors prior to #16749 also order PLUG 70901653 and either HOSE 70650987 or HOSE 70650988)
	70901653	2	PLUG, pipe, 3/8"NPT
25	70922763	6	CAPSCREW, 3/8"NC x 1"
	70910287	6	LOCKWASHER, 3/8"
26	-----	2	TUBE ASSEMBLY, oil pressure (Includes nuts) (Used prior to tractor #16749. Order item 27)
	70919063	2	CONNECTOR, flare type, 1/2" tube, 3/8"NPT male
27	70650987	1	HOSE, oil pressure, left clutch (See HOSE PARTS) } Effective with tractor #16749.
	70650988	1	
	70919063	2	CONNECTOR, flare type, 1/2" tube, 3/8"NPT male
28	-----	-	UNION, bulkhead (See CONTROL VALVE AND FILTERS)
29	-----	-	DRUM, brake (See FINAL DRIVE PINION SHAFT)