

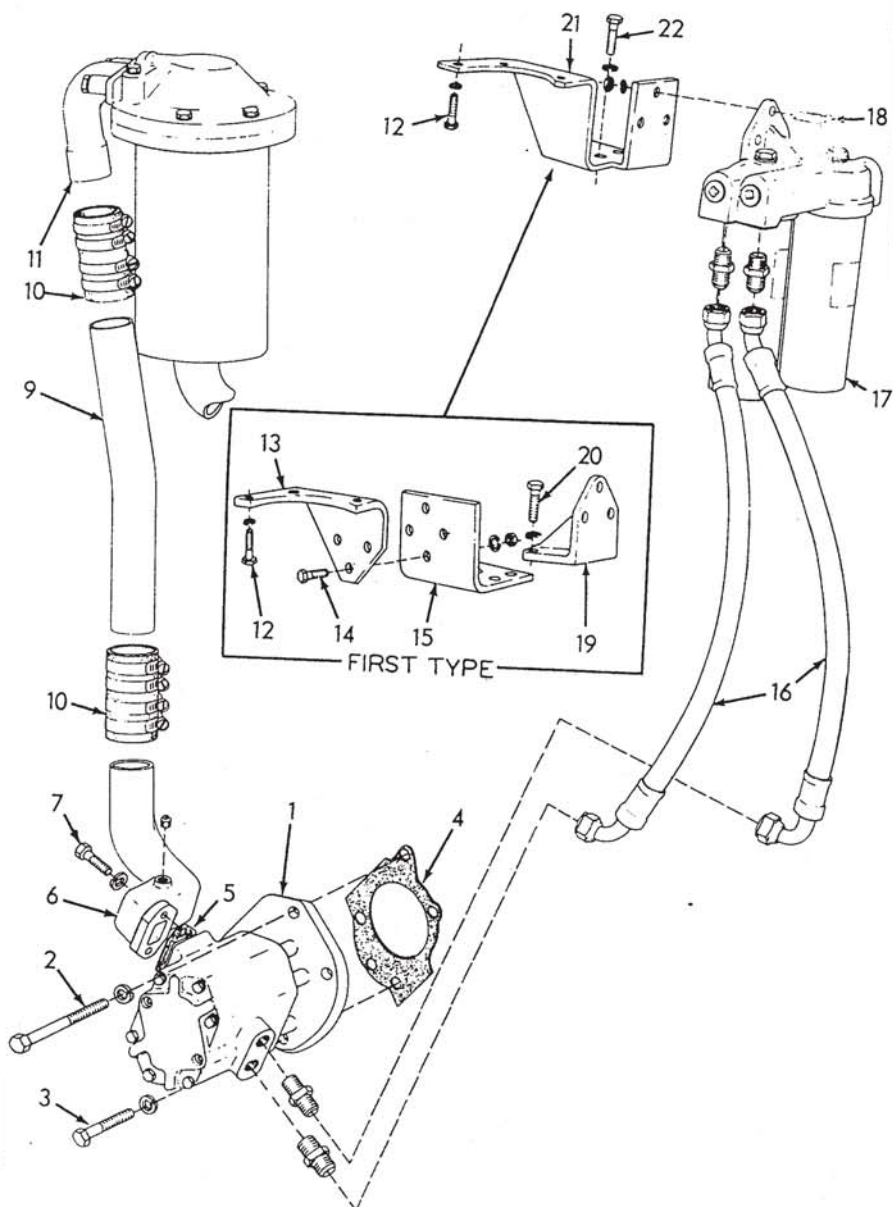
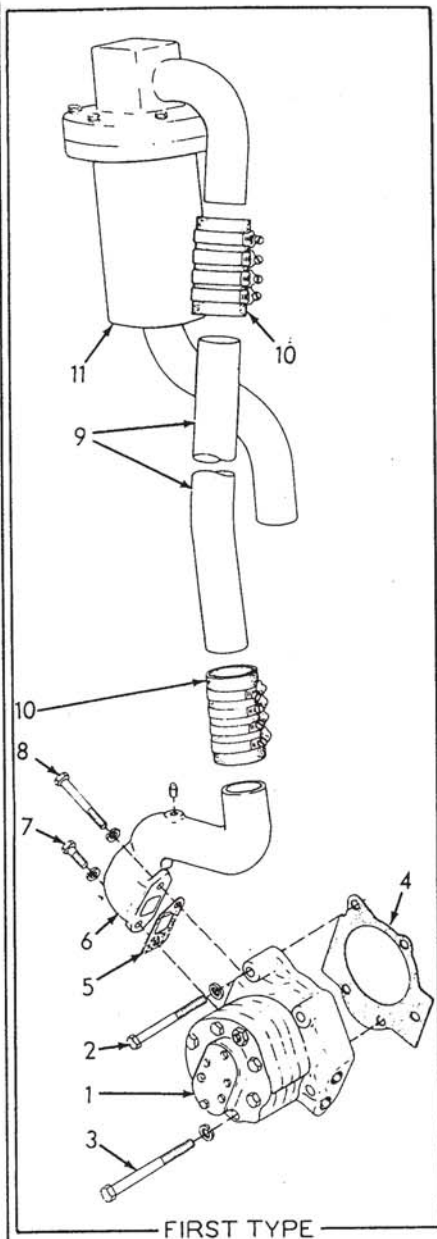
STEERING PUMP AND FILTERS

USAGE: Tractors prior to serial No. 14484

*Used prior to engine serial No. 21-05624
 **Effective with engine serial No. 21-05624

ITEM	PART NO.	QTY. * **	DESCRIPTION
1	70099915	1 -	PUMP ASSEMBLY ("Roper." See page 213 for parts)(Can be replaced by PUMP ASSEMBLY 638911 or PUMP ASSEMBLY 70654180, 3 Capscrew 70082013, 2 Capscrew 70041250 and 1 Tube 70641876)
	70641625	- 1	PUMP ASSEMBLY ("Webster." See page 214 for parts)(Order PUMP ASSEMBLY 70655782, Elbow 70655998, Gasket 70655999, 2 Capscrew 70044249, 12 Lockwasher 70904206 and 2 Connector 70922981)
	70638911	1 -	PUMP ASSEMBLY ("Webster." See 214 for parts)(Used as service replacement for PUMP ASSEMBLY 70099915)
	70654180	1 -	PUMP ASSEMBLY ("Cessna." See page 217 for parts)(Used as service replacement for PUMP ASSEMBLY 70099915)
2	70082937	3 -	CAPSCREW, 3/8"NC x 4-1/2"
	70082013	- 3	CAPSCREW, 3/8"NC x 3-1/4"
3	70904206	3 3	LOCKWASHER, 3/8"
	70622781	2 -	CAPSCREW, 7/16"NC x 4-7/8"
	70041250	- 2	CAPSCREW, 7/16"NC x 1-1/4"
	70904207	2 2	LOCKWASHER, 7/16"
4	74371742	1 1	GASKET, pump mounting
5	70082811	1 1	GASKET, inlet elbow
6	70639850	1 1	ELBOW, pump inlet (Used prior to tractor #13714)
	70643570	- 1	ELBOW, pump inlet (Effective with tractor #13714)
7	70901651	1 1	PLUG, pipe, 1/8"NPT
	70041250	1 2	CAPSCREW, 7/16"NC x 1-1/4" (One (1) less used with ELBOW 639850)
8	70082905	1 1	CAPSCREW, 7/16"NC x 3-1/4" (Used prior to tractor #13714)
	70904207	2 2	LOCKWASHER, 7/16"
9	70641777	1 -	TUBE, pump inlet
	70641876	- 1	TUBE, pump inlet (Tractors prior to #13714)
	70643573	- 1	TUBE, pump inlet (Tractors #13714 and up)
10	70623234	2 2	HOSE, suction line
	70921913	8 8	CLAMP, hose, 1-13/16" to 2-3/4" diam.
11	70641722	1 1	FILTER ASSEMBLY, suction line (See page 210 for parts)(Used prior to tractor #13714)
	70643606	- 1	FILTER ASSEMBLY, suction line (See page 210 for parts)(Effective with tractor #13714)
12	70070469	3 3	CAPSCREW, 1/2"NF x 1-1/4"
	70904208	3 3	LOCKWASHER, 1/2"

(Continued)



STEERING PUMP AND FILTERS (First type)

T-70456

STEERING PUMP AND FILTERS (Continued)

ITEM	PART NO.	QTY.		DESCRIPTION
		*	**	
13	70641689	1	1	BRACKET, suction line filter, front (Used prior to tractor #13714)
14	70035073	3	3	CAPSCREW, 1/2" x 1-1/4"
	70904208	3	3	LOCKWASHER, 1/2"
	70911043	3	3	NUT, 1/2"NF
15	70641760	1	1	BRACKET, suction line filter, rear (Used prior to tractor #13714)
16	70647414	2	2	HOSE, pump to filter (See HOSE PARTS)
	70919615	2	2	CONNECTOR, flare type, 3/4" tube, 1/2"NPT male
	70919342	2	2	CONNECTOR, flare type, 3/4" tube, 3/4"NPT male
17	70633797	1	1	FILTER ASSEMBLY, pressure line (See page 211 for parts)
18	70035073	3	3	CAPSCREW, 1/2"NF x 1-3/4"
	70904208	3	3	LOCKWASHER, 1/2"
	70911043	3	3	NUT, 1/2"NF
19	70633385	1	1	BRACKET, filter mounting (Used prior to tractor #13714)
20	70035236	4	4	CAPSCREW, 1/2"NC x 1-3/4"
	70904208	4	4	LOCKWASHER, 1/2"
21	70645101	-	1	BRACKET, filter mounting (Effective with tractor #13714)
22	70035061	-	4	CAPSCREW, 1/2"NC x 1-1/4"
	70904208	-	4	LOCKWASHER, 1/2"

NOTE: See PAINTING AND MARKING for transfers