



T-70596

BRAKES

BRAKES

ITEM	PART NO.	QTY.	DESCRIPTION	
1	70 637993	2	BAND ASSEMBLY, top section (Includes bonded lining)	} Refer to item 36
2	70 638002	2	BAND ASSEMBLY, bottom section (Includes bonded lining)	
3	70 637997	2	BAND ASSEMBLY, rear section (Includes bonded lining)	
4	70 623130	2	PIN, band hinge	
	70 912900	4	WASHER, plain	
	70 900806	4	PIN, cotter, 1/8" x 1"	
5	70 623168	2	SCREW, band adjusting (Tractors prior to #14142)	
	70 650276	2	SCREW, band adjusting (Tractors #14142 and up)	
6	70 623181	2	PIN, adjusting screw, upper band (Tractors prior to #14142)	
	70 650275	2	PIN, adjusting screw, upper band (Tractors #14142 and up)	
7	70 623180	2	SPRING, band adjusting screw	} Tractors prior to #14142
8	70 623179	2	NUT, band adjusting screw	
9	70 623153	2	PIN, adjusting screw, bottom band	
10	70 623560	2	DRIVE ASSEMBLY, universal, band adjustment (Serviced only as a unit)(Tractors prior to #14142)	
	70 921330	2	PIN, spring, 7/32" x 1-1/8" (lower)	
	70 920335	2	PIN, spring, 5/32" x 1-1/8" (upper)	
	70 910883	2	WASHER, plain, 29/32" x 1-1/2" x .109	
	70 650273	2	DRIVE ASSEMBLY, universal, band adjustment (Serviced only as a unit)(Tractors #14142 and up)	
	70 921330	2	PIN, spring, 7/32" x 1-1/8" (lower)	
	70 921469	2	PIN, spring, 7/32" x 1" (upper)	
10A	70 624193	2	SPRING, band adjustment	} Tractors #14142 and up
10B	70 650274	2	SLEEVE, band adjustment	
11	70 623144	2	GASKET, brake adjustment hole plug	
12	70 653773	2	PLUG, brake adjustment hole	
13	70 623132	2	PIN, top band	
	70 900808	4	PIN, cotter, 1/8" x 1-1/2"	
14	70 623133	2	YOKE, brake band, upper	
15	70 623131	4	PIN, band yoke	
16	70 623158	2	YOKE, brake band, lower	
17	70 623182	2	BRACKET ASSEMBLY, band lever (Includes item 19)	
18	70 023465	12	CAPSCREW, 5/8"NF x 1-3/4"	
	70 904209	12	LOCKWASHER, 5/8"	
19	70 643740	2	PIN, band lever bracket	
20	70 623165	2	LEVER ASSEMBLY, band operating (Includes item 21)	
21	70 623164	2	BUSHING, band operating lever	

(Continued)

(Revised August 1979)

BRAKES (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION
22	70623139	2	PIN, connecting rod, rear
	70910302	2	PIN, cotter, 5/32" x 1-1/4"
23	70623140	2	ROD, connecting
24	70637729	2	PIN, connecting rod, front
	70904003	2	PIN, cotter, 1/8" x 2-1/4"
	70637730	4	WASHER, plain
25	70638818	2	EYE, connecting
	70910847	2	NUT, jam, 3/4"NF
26	70638600	2	VALVE ASSEMBLY, operating (Tractors prior to #13931)
	70644136	2	VALVE ASSEMBLY, operating (Tractors #13931 thru 14273)
	73113164	2	VALVE ASSEMBLY, operating (Tractors #14274 and up)
	70908944	2	PLUG, pipe, hex-socket, 1/2"NPT
27	70035073	8	CAPSCREW, 1/2"NF x 1-3/4"
28	70035892	4	CAPSCREW, 1/2"NF x 2-1/2"
	70904208	12	LOCKWASHER, 1/2"
29	70923575	2	O-RING, valve discharge port
30	70623138	2	BOOT, connecting
	70921914	4	CLAMP, hose, 2-5/16" x 3-1/4" diam.
31	70623137	2	COVER, band linkage
32	70035067	4	CAPSCREW, 1/2"NF x 2"
33	70070467	8	CAPSCREW, 1/2"NF x 1"
	70904208	12	LOCKWASHER, 1/2"
34	70622207	2	BREATHING, clutch compartment
35	70623136	2	GASKET, band linkage cover
36	73117505	2	LINING KIT (Each includes linings and instruction sheet sufficient to service one side only)

See page
226 for
parts