



TRANSMISSION BEVEL PINION SHAFT

T-75104

ITEM	PART NO.	QTY.	DESCRIPTION
1	656790	1	PINION, bevel (12 teeth)
2	629355	1	RING, snap, bearing retaining
3	905360	1	BALL, retaining, rear bearing (3/8" diam.)
4	644337	1	BEARING, roller, rear end
5	657313	1	SPACER, first speed gear
6	925241	1	O-RING, rear bearing retainer
7	653740	1	RETAINER, rear bearing
	917733	6	CAPSCREW, socket-hd., 3/8"NC x 1-1/4"
8	925652	1	O-RING, rear bearing retainer
9	648619	1	SEAL, oil
10	656594	1	GEAR, first speed (59 teeth)
11	656593	1	GEAR, third speed (39 teeth)
12	629356	1	SLEEVE, gear spacing

(Continued)

## TRANSMISSION BEVEL PINION SHAFT (Continued)

ITEM	PART NO.	QTY.	DESCRIPTION	
13	656597	1	GEAR, second speed (48 teeth)	
14	656598	1	GEAR, idling (53 teeth)	
15	629138	1	RING, snap, idling gear	
16	657324	1	BEARING, roller (Consists of 2 roller assemblies, 2 cups and 1 spacer. Serviced only as a unit)	
17	657318	1	BEARING, roller, front end (Consists of 2 roller assemblies, 1 cup and 1 spacer. Serviced only as a unit)	
18	657315	7	SHIM, pinion adjustment (.005" thick)	} Use as required
	657316	5	SHIM, pinion adjustment (.007" thick)	
	657317	7	SHIM, pinion adjustment (.010" thick)	
19	657302	1	RING, snap, front bearing	
20	662411	1	RETAINER, front bearing, inner	
21	035018	3	CAPSCREW, 1/2"NF x 1-1/2"	
22	629358	1	PLATE, capscREW locking	
23	657312	5	SHIM, bearing retainer (.005" thick)	} Use as required
	657314	5	SHIM, bearing retainer (.007" thick)	
24	653819	1	RETAINER, front bearing, outer	
25	028979	3	CAPSCREW, 1/2"NC x 2-1/2"	
26	916317	2	CAPSCREW, 1/2"NC x 2-3/4"	
27	916321	3	CAPSCREW, 1/2"NC x 4-1/2"	
	904208	8	LOCKWASHER, 1/2"	
	910244	2	WASHER, plain, SAE std., 1/2"	
28	-----	-	PUMP (See SHIFT INHIBITING PUMP AND LINES)	