



STEERING CLUTCHES

T-33464

STEERING CLUTCHES

ITEM	PART NO.	QTY.	DESCRIPTION
1	623927	2	CLUTCH ASSEMBLY (Consists of items 3 thru 12)
2	650813	20	BOLT, self-locking, 5/8"NC x 1-7/8"
3	----- 650622	2	HUB, steering clutch (Used prior to tractor #7912. Order HUB 650622 and discard item 4)
4	048209	2	PLATE, back (Used prior to tractor #7912)
5	623877	30	DISC, friction (bimetallic)
6	623876	30	DISC, friction (steel)(Use as req'd)
7	059048	2	PLATE, pressure
8	623878	18	SPRING, pressure
9	059035	2	PLATE, throwout
10	623879	18	SPACER, throwout plate
11	052119	18	CAPSCREW, plate (drilled-hd., 1/2"NF x 6-1/2")
12	023756	4	WIRE, locking, 1/16" x 26"
13	623516	2	HUB, driving
14	663245	2	WASHER ASSEMBLY, hub retaining (Includes item 17)
15	663117	2	CAPSCREW, thin-hd., 1"NF x 1-3/4"
16	630052	2	LOCK, capscREW (Used prior to tractor #8264)
17	035793	2	PIN, hub retaining washer
18	623932	2	SLEEVE, throwout
19	623007	2	CONE ASSEMBLY, clutch throwout bearing
20	623008	2	CUP, clutch throwout bearing
21	623003	2	RING, sealing, actuating piston, outer
22	623929	2	PISTON, actuating
23	623004	2	RING, sealing, actuating piston, inner
24	040475	6	SPRING, throwout bearing ring
25	----- 642448 921573	2	RING, collector (Used prior to tractor #6081 including #6082. Order 1 each RING 642448, HOSE 645236, PLUG 921573, ELBOW 921402)
26	035733 904208	6	RING, collector (Effective with tractor #6081, excluding #6082) PLUG, hex-hd., 3/4"NF (Includes O-RING 921349)
27	623662	2	CAPSCREW, 1/2"NC x 1-3/8" LOCKWASHER, 1/2"
28	645236	2	TUBE ASSEMBLY, oil pressure (Includes nuts)(Used prior to tractor #6081, including #6082)
29	921402	2	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
29	-----	2	HOSE, oil pressure (See HOSE PARTS)(Effective with tractor #6081, excluding #6082) ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF (Includes washer, nut and O-RING 921349) UNION, bulkhead (See STEERING CONTROL VALVE AND LINES)