



STEERING CLUTCHES

T-33464

STEERING CLUTCHES

ITEM	PART NO.	QTY.	DESCRIPTION
1	70623927	2	CLUTCH ASSEMBLY (Consists of items 3 thru 12)
2	70650813	20	BOLT, self-locking, 5/8"NC x 1-7/8"
3	-----	2	HUB, steering clutch (Used prior to tractor #7912. Order HUB 70650622 and discard item 4)
	70650622	2	HUB, steering clutch (Effective with tractor #7912)
4	70048209	2	PLATE, back (Used prior to tractor #7912).
5	70623877	30	DISC, friction (bimetallic) <i>36.59 / .55 = 14.65</i>
6	70623876	30	DISC, friction (steel)(Use as req'd) <i>18.05 / .55 = 7.25</i>
7	70059048	2	PLATE, pressure
8	70623878	18	SPRING, pressure
9	70059035	2	PLATE, throwout
10	70623879	18	SPACER, throwout plate
11	70052119	18	CAPSCREW, plate (drilled-hd., 1/2"NF x 6-1/2")
12	70023756	4	WIRE, locking, 1/16" x 26"
13	70623516	2	HUB, driving
14	70663245	2	WASHER ASSEMBLY, hub retaining (Includes item 17)
15	70663117	2	CAPSCREW, Nylok, 1"NF x 1-3/4"
16	70630052	2	LOCK, capscrow (Used prior to Tractor #8266)
17	70035793	2	PIN, hub retaining washer
18	70623932	2	SLEEVE, throwout
19	70623007	2	CONE ASSEMBLY, clutch throwout bearing
20	70623008	2	CUP, clutch throwout bearing
21	70623003	2	RING, sealing, actuating piston, outer
22	70623929	2	PISTON, actuating
23	70623004	2	RING, sealing, actuating piston, inner
24	70040475	6	SPRING, throwout bearing ring
25	-----	2	RING, collector (Used prior to tractor #6081 including #6082. Order 1 each RING 70642448, HOSE 70645236, PLUG 70921573, ELBOW 70921402)
	70642448	2	RING, collector (Effective with tractor #6081, excluding #6082)
	70921573	2	PLUG, hex-hd., 3/4"NF (Includes O-RING 70921349)
26	70035733	6	CAPSCREW, 1/2"NC x 1-3/8"
	70904208	6	LOCKWASHER, 1/2"
27	70623662	2	TUBE ASSEMBLY, oil pressure (Includes nuts)(Used prior to tractor #6081, including #6082)
	70919128	2	CONNECTOR, flare type, 1/2" tube, 1/2"NPT male
28	70645236	2	HOSE, oil pressure (See HOSE PARTS)(Effective with tractor #6081, excluding #6082)
	70921402	2	ELBOW, adjustable, 90°, flare type, 1/2" tube, 3/4"NF (Includes washer, nut and O-RING 70921349)
29	-----	2	UNION, bulkhead (See STEERING CONTROL VALVE AND LINES)