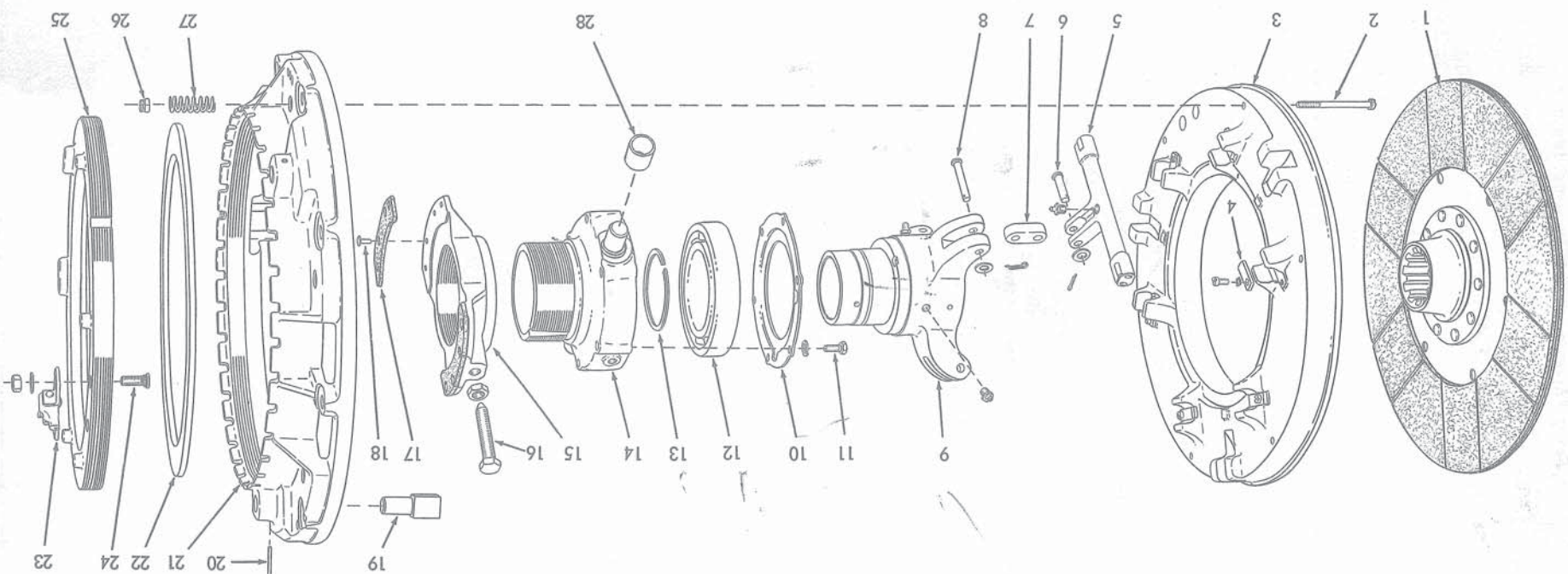


CLUTCH ASSEMBLY 083148 (Model HD15)

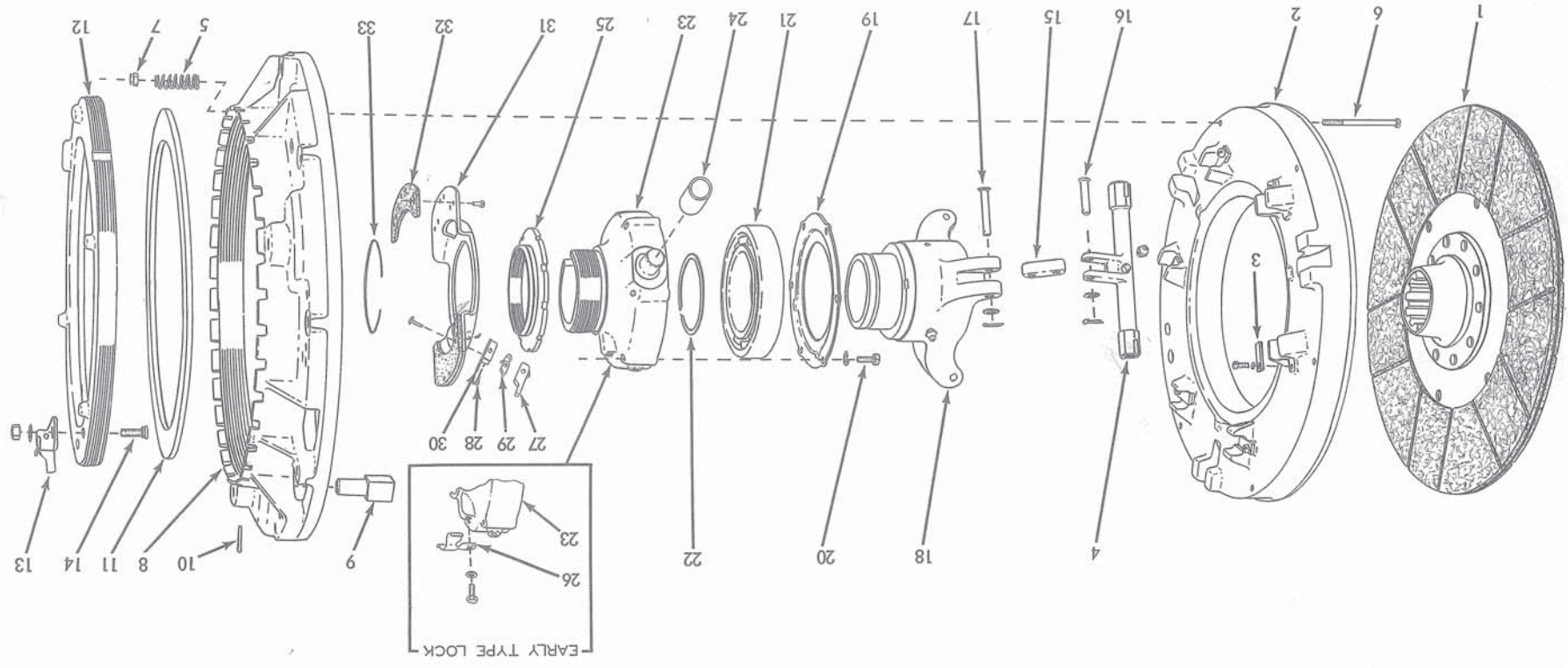


CLUTCH ASSEMBLY 083148

USAGE: For tractors without torque converter (Model HD15)
See page 95 for listing of complete Clutch Assembly

ITEM	PART NUMBER	QTY.	DESCRIPTION	KIT NUMBER
1	047126	1	PLATE ASSEMBLY, driven (Standard. Has semi-metallic cemented facings which are not serviced separately)	
	082911	1	PLATE ASSEMBLY, driven (Special. For heavy-duty applications. Has integral ceramic friction discs)	
	074245	6	SCREW, retracting spring (fil-hd., 5/16"NF x 3-1/2")	
2	043470	1	PLATE ASSEMBLY, pressure (Includes item 4)	
4	223585	6	BLOCK, cam (Recommend replacement in sets)	043397
	901226	6	SCREW, machine, fil-hd., 1/4"NC x 1/2"	043397
	914593	6	LOCKWASHER, external teeth, 1/4"	043397
5	073906	3	CAMSHAFT (Recommend replacement in sets. Includes FITTING 914465)	
6	914465	3	FITTING, lubricating, straight, 1/8"NPT	
	040221	3	PIN, connecting link, short	
	911115	3	WASHER, plain, SAE std., 3/8"	
7	913984	3	PIN, cotter, 1/8" x 5/8"	
	073626	3	LINK, connecting	
8	040220	3	PIN, connecting link, long	
	911115	3	WASHER, plain, SAE std., 3/8"	
	913984	3	PIN, cotter, 1/8" x 5/8"	
9	083146	1	SLEEVE ASSEMBLY, shifting (Includes FITTING 914465. Also includes 2 BUSHINGS which are not serviced separately)	
10	914465	1	FITTING, lubricating, straight, 1/8"NPT	
	040247	1	PLATE, retaining, shifting sleeve bearing	
	045312	6	CAPSCREW, 5/16"NC x 3/4"	
11	904205	6	LOCKWASHER, 5/16"	
12	042975	1	BEARING, ball, shifting sleeve	
13	041809	1	RING, retaining, shifting sleeve bearing	
14	083144	1	CARRIER ASSEMBLY (Includes item 28)	
15	083135	1	PLATE ASSEMBLY, clutch brake (Includes item 17)	
16	083149	1	SCREW, locking, clutch brake plate	
	913830	1	NUT, jam, 1/2"NF	
17	083134	1	FACING KIT, brake plate (Includes RIVETS indented below)	
	083136	8	RIVET, tubular, brass, fl-hd., 1/4" x 7/16"	
19	040214	3	STUD, back plate	
	084265	3	PIN, straight	
21	040213	1	PLATE ASSEMBLY, back (Includes items 19 and 20)	
22	040218	1	PLATE, adjusting ring	
23	044861	1	LOCK ASSEMBLY (Consists of 1 LOCK, 1 BRACKET, 1 SPRING and 1 PIN. Serviced only as a unit)	044862
24	044860	2	SCREW (fil-hd., 3/8"NF x 1")	044862
	911041	2	NUT, 3/8"NF	044862
	911115	2	WASHER, plain, SAE std., 3/8"	044862
25	040216	1	RING, adjusting	
26	073927	6	NUT, retracting spring screw (self-locking, 5/16"NF)	
27	040223	6	SPRING, pressure plate retracting	
28	058321	2	RACE, inner, operating yoke needle bearing	

CLUTCH ASSEMBLY 073962 (Model HD15)



CLUTCH ASSEMBLY 073962

USAGE: For tractors without torque converter (Model HD15)
See page 95 for listing of complete Clutch Assembly.

ITEM	PART NUMBER	QTY.	DESCRIPTION	KIT NUMBER
1	047126	1	PLATE ASSEMBLY, driven (Standard. Has semi-metallic cement- ed facings which are not serviced separately)	
	082911	1	PLATE ASSEMBLY, driven (Special. For heavy-duty applications. Has integral ceramic friction discs)	
2	043470	1	PLATE ASSEMBLY, pressure (Includes item 3)	
3	223585	6	BLOCK, cam (Recommended replacement in sets)	043397
	901226	6	SCREW, machine, fl-hd., 1/4"NC x 1/2"	043397
	914593	6	LOCKWASHER, external teeth, 1/4"	043397
4	073906	3	CAMSHAFT (Recommended replacement in sets. Includes FITTING 914465)	
	914465	3	FITTING, lubricating, straight, 1/8"NPT	
5	040223	6	SPRING, pressure plate retracting	
6	074245	6	SCREW, retracting spring (fl-hd., 5/16"NF x 3-1/2")	
7	073927	6	NUT, self-locking, 5/16"NF	
8	040213	1	PLATE ASSEMBLY, back (Includes items 9 and 10)	
9	040214	3	STUD, back plate	
10	040361	3	PIN, straight (5/32" x 1-1/4")	
11	040218	1	PLATE, adjusting ring	
12	040216	1	RING, adjusting	
13	044861	1	LOCK ASSEMBLY (Consists of 1 LOCK, 1 BRACKET, 1 SPRING and 1 PIN. Serviced only as a unit)	044862
14	044860	2	SCREW (fl-hd., 3/8"NF x 1")	044862
	911041	2	NUT, 3/8"NF	044862
	911115	2	WASHER, plain, SAE std., 3/8"	044862
15	073626	3	LINK, connecting	
16	040221	3	PIN, connecting link, short	
	911115	3	WASHER, plain, SAE std., 3/8"	
	913984	3	PIN, cotter, 1/8" x 5/8"	
17	040220	3	PIN, connecting link, long	
	911115	3	WASHER, plain, SAE std., 3/8"	
	913984	3	PIN, cotter, 1/8" x 5/8"	
18	074042	1	SLEEVE ASSEMBLY, shifting (Includes FITTING 914465. Also includes 2 bushings which are not serviced separately)	
	914465	3	FITTING, lubricating, straight, 1/8"NPT	
19	040247	1	PLATE, retaining, shifting sleeve bearing	
20	045312	6	CAPSCREW, 5/16"NC x 3/4"	
	904205	6	LOCKWASHER, 5/16"	
21	042975	1	BEARING, ball, shifting sleeve	
22	041809	1	RING, retaining, shifting sleeve bearing	
23	078047	1	CARRIER ASSEMBLY (Includes item 24. When for tractors prior to #1651, tractors #1683 thru #1699 and #1717 thru #1803, also order 1 PLATE ASSEMBLY 078042)	
24	058321	2	RACE, inner, operating yoke needle bearing	
25	073911	1	RING, adjusting, clutch brake plate	
26	073913	1	LOCK, adjusting ring (Used prior to tractor #1651, also tractors #1683 thru #1699 and #1717 thru #1803)	
	906692	1	CAPSCREW, 1/4"NC x 3/8"	
	906988	1	WASHER, internal teeth, 1/4"	
27	078041	1	LOCK, adjustment	
28	040784	1	PIN, hinge, adjustment lock	
29	040783	1	SPRING, adjustment lock	
30	040781	1	BRACKET, mounting, adjustment lock	
	900764	2	RIVET, fl-hd., 3/16" x 1/2"	

(Continued)

NOTE: Items 27 thru 30 comprise the LATE TYPE ADJUSTMENT
LOCK as used on tractors #1651 thru #3809, excluding
#1683 thru #1699 and #1717 thru #1803.