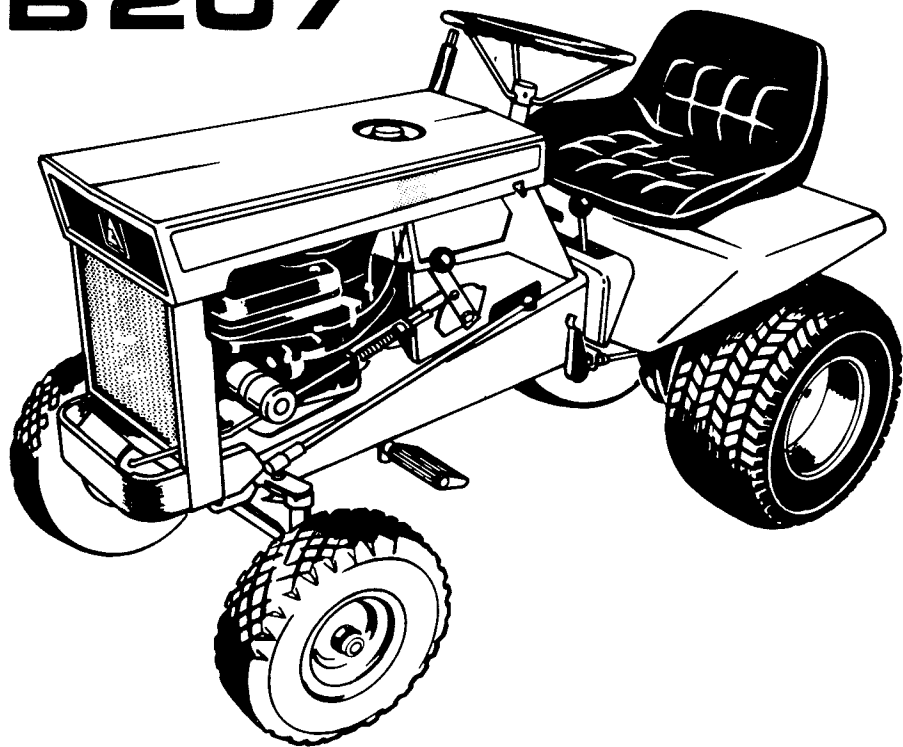




PARTS CATALOG

- **TRACTORS**
- **IMPLEMENTS**

**model
B207**



Litho U.S.A.

Form 9002448

april /72

FOREWORD

ALPHABETICAL INDEX

The alphabetical index is located at the front of this catalog. It is used to locate major groups, assemblies and components.

NUMERICAL INDEX

The numerical index is located at the end of this catalog and indicates on which page or pages a part number appears.

ILLUSTRATIONS

All illustrations are located on the left hand page with the text on the right. Except for some common hardware; all parts are identified with an item number which corresponds to the "item" column on the text page. This is followed by the part number, quantity and description.

HARDWARE

Common hardware not identified such as bolts, nuts, cotter pins and lube fittings, are listed indented in the text beneath the item which they attach or fit into. Common hardware listed indented beneath an item is NOT included unless specified. Example: (Incl. BOLT, LOCKWASHER AND NUT).

ORDERING PARTS

Be sure to refer to both the text and the illustration to assure ordering the correct part.

ADDITIONAL COPIES

Each dealer receives one copy of all publications mailed at the time of printing. For any additional copies of Parts Catalogs there is a charge of \$1.00 to cover cost of handling and mailing. All orders for Parts Catalogs must be placed with your Region.

The form number must be a part of the order as this is the only means of getting the correct Parts Catalog sent to you. The form number of this Catalog (9002448) appears on the lower right hand corner of the front cover.

REPLACEMENT

NOTE: This Catalog replaces Form PC 7003 (8-69)



BOX 512 • MILWAUKEE, WISCONSIN 53201

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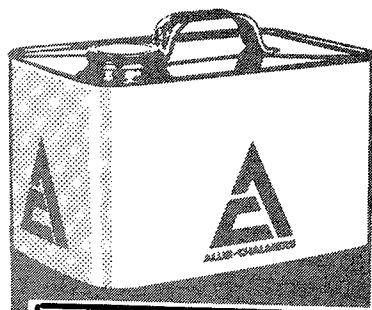
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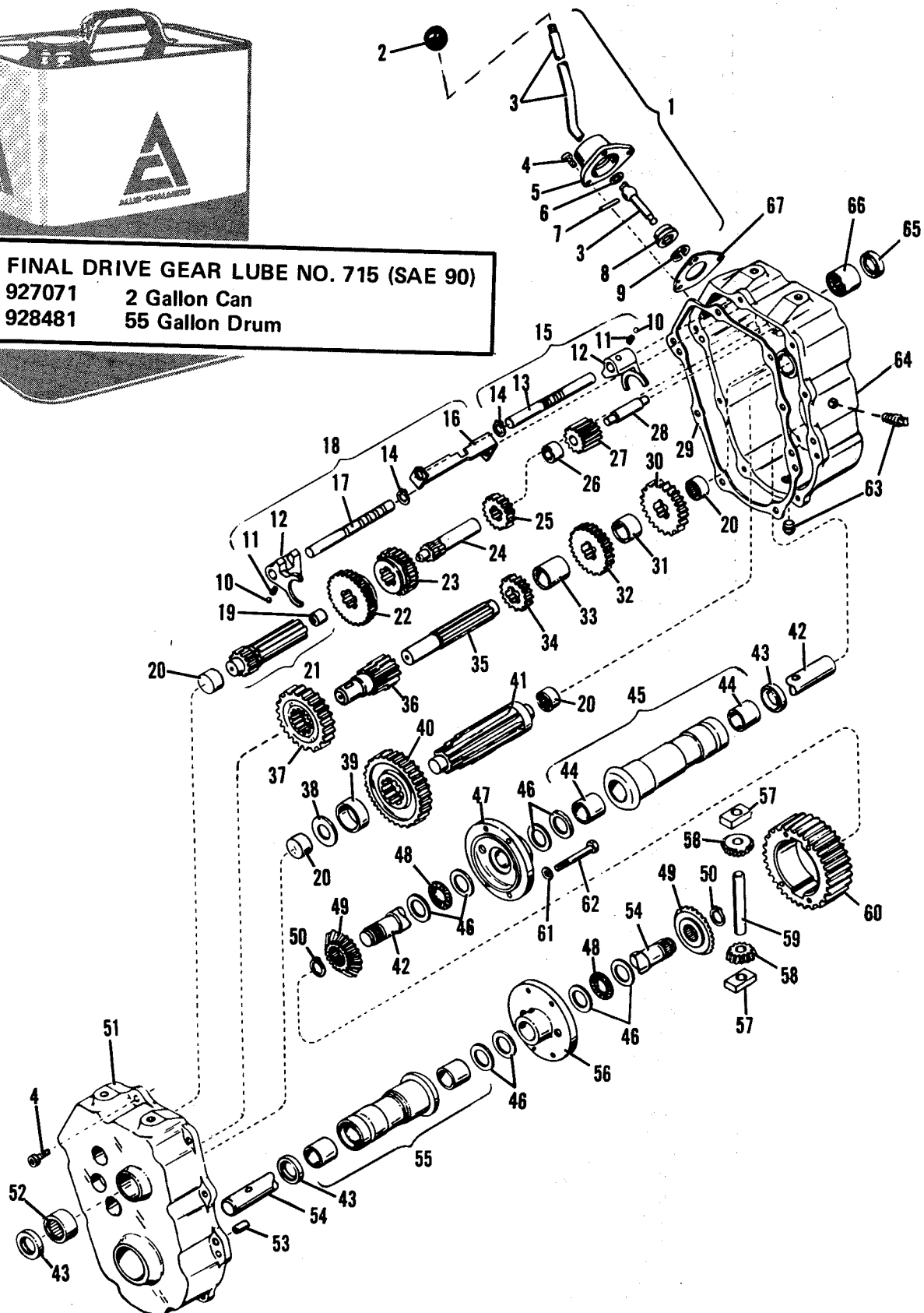
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TRANSMISSION & REAR AXLE (Drive Train)



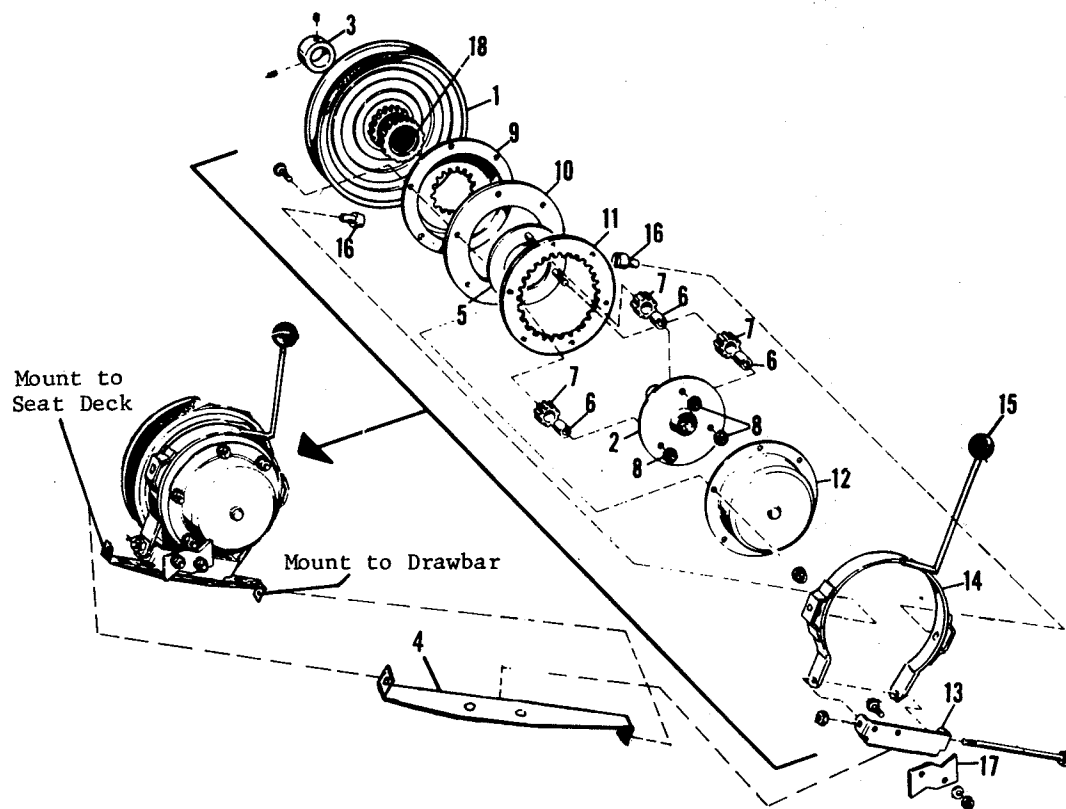
FINAL DRIVE GEAR LUBE NO. 715 (SAE 90)
 927071 2 Gallon Can
 928481 55 Gallon Drum



TRANSMISSION & REAR AXLE (Drive Train)

ITEM	PART NUMBER	QTY.	DESCRIPTION
-	1601418	-	TRANSAXLE ASSY., complete
1	1601595	1	LEVER & HOUSING ASSY.
2	2025447	1	KNOB, shifter
3	1601419	1	LEVER, shift
4	1601641	11	SCREW, sckt-hd. cup-pt, 1/4NC x 3/4
5	1601599	1	HOUSING, shift lever
6	1601597	1	RING, quad.
7	1601598	1	PIN, roll
8	1601600	1	KEEPER, shifter lever
9	1601596	1	RING, snap
10	1601603	2	BALL, steel
11	1601602	2	SPRING
12	1601604	2	FORK, shifter
13	1601607	1	ROD, shifter
14	1601647	2	RING, snap
15	1601601	1	ROD ASSY., shift
16	1601620	1	STOP, shifter
17	1601605	1	ROD, shifter
18	1601606	1	ROD, assy., shifter
19	1601617	1	BEARING
20	1601649	4	BEARING
21	1601616	1	SHAFT & BEARING ASSY., shifter
22	1601624	1	GEAR, shifting
23	1601623	1	GEAR, shifting
24	1601630	1	SHAFT, input
25	1601631	1	SPUR GEAR, Input shaft
26	1601653	1	SPACER, reverse idler
27	1601654	1	IDLER, reverse
28	1601652	1	SHAFT, reverse idler
29	1601621	1	GASKET, case to cover
30	1601625	1	GEAR, spur 26T
31	1601626	1	SPACER
32	1601627	1	GEAR, spur 22T
33	1601628	1	SPACER
34	1601629	1	GEAR, spur 16T
35	1601619	1	SHAFT, idler
36	1601615	1	PINION & BUSHING ASSY., idler
37	1601618	1	GEAR, idler
38	1601632	1	WASHER
39	1601633	1	SPACER
40	1601634	1	GEAR, output
41	1601635	1	PINION, output
42	1601608	1	AXLE, R.H.
43	1601636	2	SEAL, oil
44	1601643	1	BUSHING
45	1601637	1	HOUSING & BUSHING ASSY., axle
46	1601610	8	WASHER, thrust
47	1601656	1	CARRIER, differential
48	1601655	2	BEARING, thrust
49	1601645	1	GEAR, bevel
50	1601646	1	RING, snap
51	1601639	1	COVER ASSY., transaxle
52	1601650	1	BEARING
53	1601642	2	PIN, dowel
54	1601609	1	AXLE, L.H.
55	1601638	1	HOUSING & BUSHING ASSY., axle
56	1601657	1	CARRIER, differential
57	1601613	1	BLOCK, drive
58	1601614	2	PINION, bevel
59	1601612	1	PIN, drive
60	1601611	1	GEAR, ring
61	916964	6	LOCKWASHER, 1/4, pltd.
62	921159	6	CAPSCREW, 1/4NC x 2-1/4 lg. gr. 5, pltd.
63	1601644	2	PLUG, pipe
64	1601640	1	CASE ASSY., transaxle
65	1601651	1	SEAL, oil
66	1601648	1	BEARING
67	1601622	1	GASKET, shift lever housing

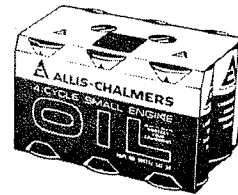
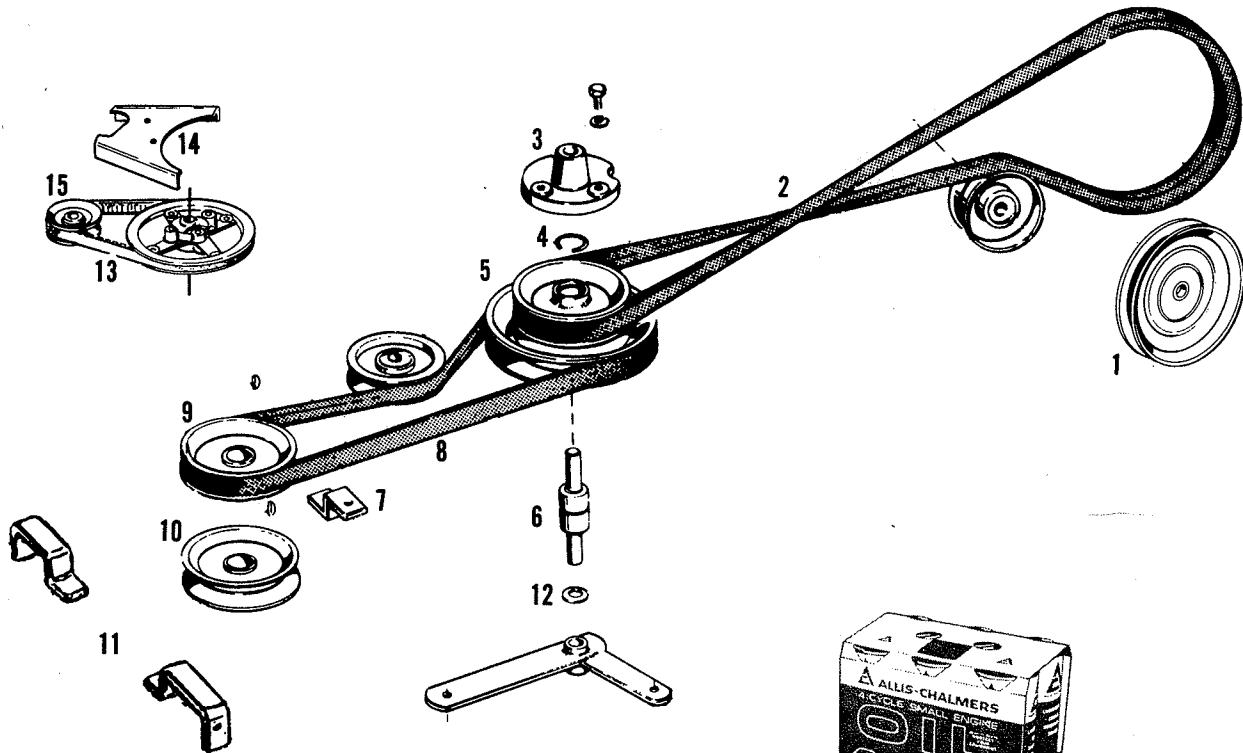
TRANSMISSION CONTROL
TWO-SPEED PULLEY
(Drive Train)



TRANSMISSION CONTROL
TWO-SPEED PULLEY
(Drive Train)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1603524	1	PULLEY & GEAR ASY.
2	1603523	1	SPIDER & BEARING ASY.
3	1603239	1	SET COLLAR
	1603528	1	SETSCREW, 5/16NC x 1/2, skt.hd.
	921263	1	SETSCREW, 5/16NC x 3/8, skt.hd.
4	1601487	1	SUPPORT
	921332	3	CAPSCREW, 5/16NC x 3/4
	917356	3	LOCKWASHER, 5/16med.
	917372	3	NUT, hex., full, 5/16NC
	921333	1	CAPSCREW, 5/16NC x 1
5	1601462	1	RING ASY.
6	1601465	3	SPACER
7	1601466	3	PINION
8	918006	3	NUT, 3/8NC
9	1601467	1	COVER ASY.
	1602081	3	GASKET, 2-Speed Pulley (One gasket each between Cover Asy. (R.H.) and Gear Ring, Gear Ring and Shift Ring, and Shift Ring and Cover Asy.)
10	1601470	1	RING, shift
11	1601471	1	RING, gear
12	1601472	1	COVER ASY., R.H.
	921959	6	CAPSCREW, 1/4NC x 5/8
	926076	6	NUT, flange, whiz-lock, 1/4NC
13	1601475	1	PIVOT BRACKET ASY.
14	1603526	1	SHIFT FORK ASY.
	925975	1	CAPSCREW, 5/16NC x 6-1/2
	918005	1	NUT, 5/16NC, lock
15	1601042	1	KNOB
16	1601481	2	PIVOTshift
17	1601482	1	STOP
	921332	2	CAPSCREW, 5/16NC x 3/4
	917356	2	LOCKWASHER, 5/16
	917372	2	NUT, 5/16NC
18	1603525	2	BEARING, needle
-	1601265	1	DECAL, speed ringe

DRIVE BELTS & PULLEYS (Drive Train)

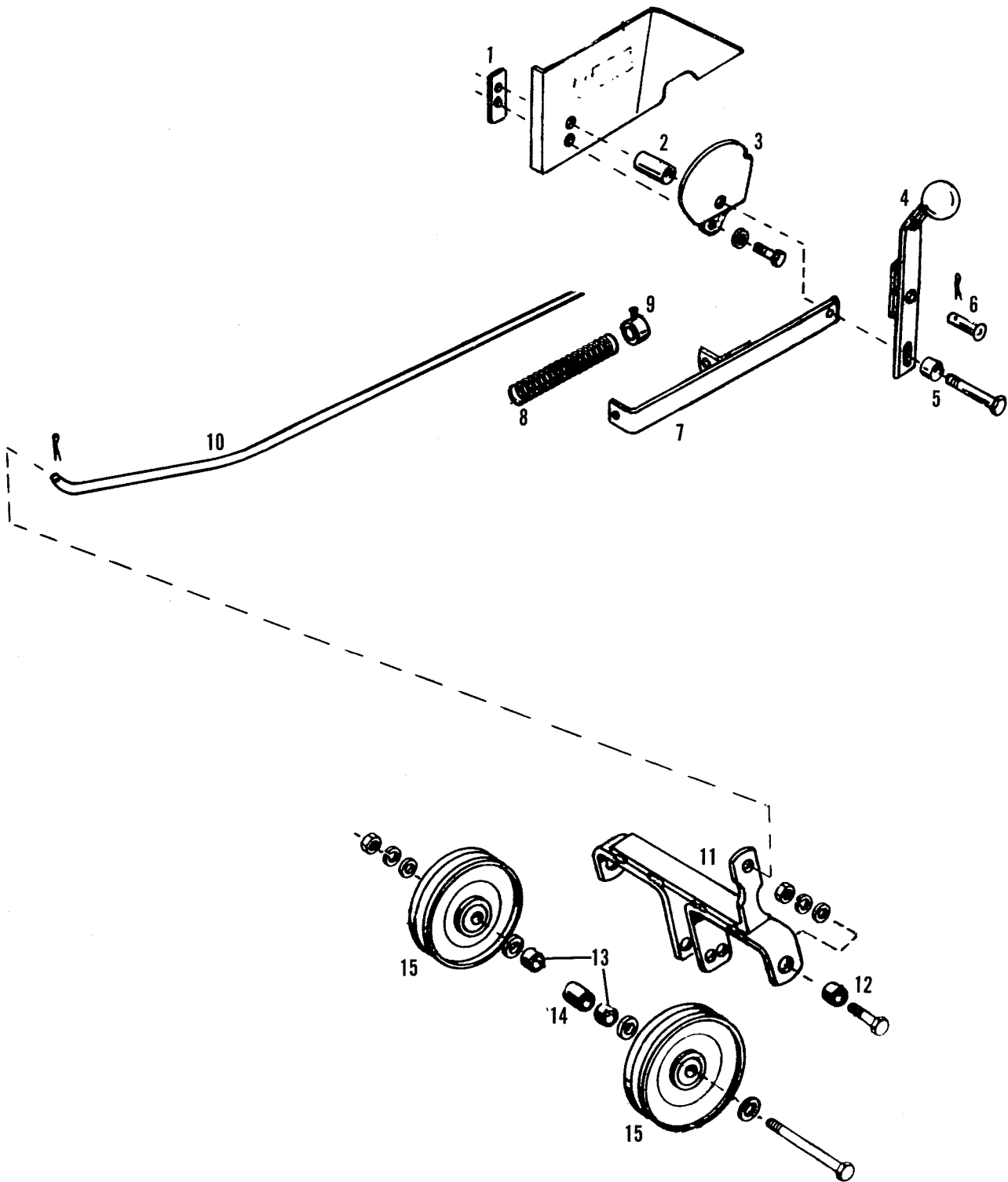


ENGINE OIL
924232 SAE 30
924233 SAE 5W20

DRIVE BELTS & PULLEYS
(Drive Train)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601411	1	PULLEY, transmission
	905123	1	KEY, woodruff
2	1601672	1	BELT, transmission
3	1601257	1	HUB, pulley
	919318	3	CAPSCREW, 5/16NC x 5/8
	917356	3	LOCKWASHER, 5/16
	923085	1	SETSCREW, 5/16NC x 1/2
4	1601002	1	RING, internal snap
5	1601403	1	PULLEY, double
6	1601091	1	SHAFT ASY., with bearing
7	1601147	1	STOP, belt
	921221	1	CAPSCREW, 5/16NC x 1-1/2
	917356	1	LOCKWASHER, 5/16
	917372	1	NUT, 5/16NC
8	1601405	1	BELT, engine
9	1601410	1	PULLEY, engine (Upper)
	905100	1	KEY
10	1601199	1	PULLEY, engine (Lower)
	905100	1	KEY
11	1601163	1	STOP, R.H. belt
	1601164	1	STOP, L.H. belt
	921332	2	CAPSCREW, 5/16NC x 3/4
	917356	2	LOCKWASHER, 5/16
	917372	2	NUT, 5/16NC
12	1601177	1	WASHER
13	1601238	1	BELT, generator drive
14	2028935	1	GUARD, pulley
15	1601194	1	PULLEY, generator
	918945	1	KEY, 1/8 x 5/8 woodruff

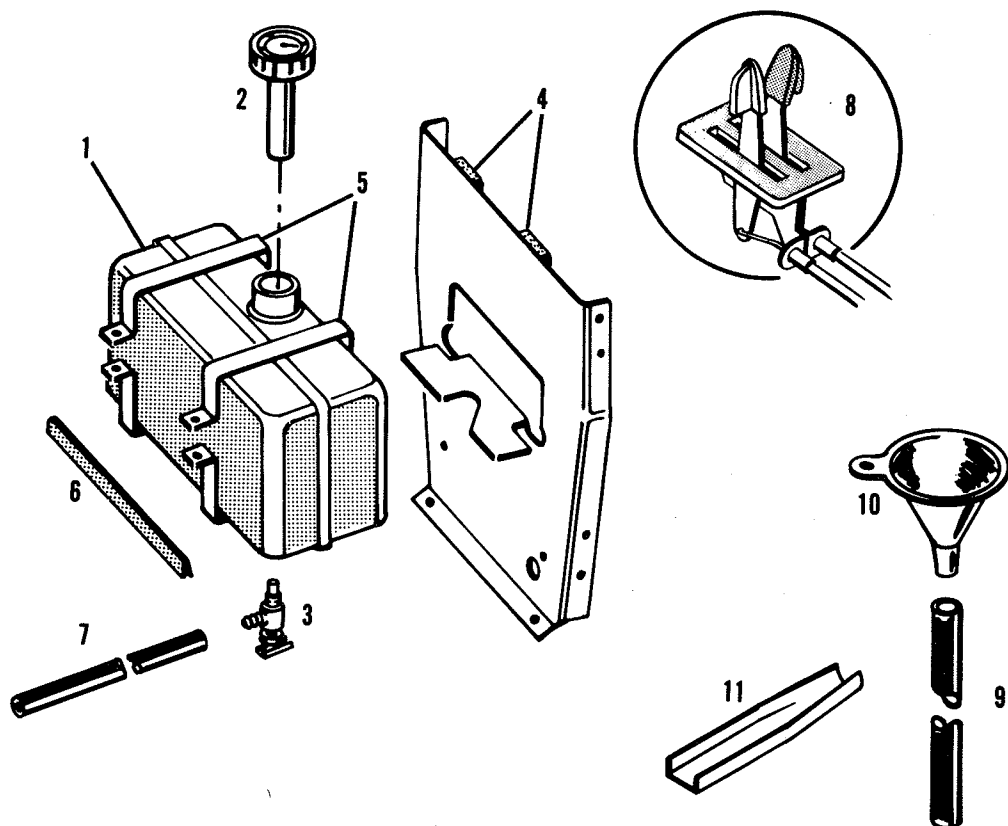
P.T.O.
(Drive Train)



P. T. O.
(Drive Train)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601064	1	NUT, twin
2	1601187	1	SPACER
3	1601207	1	QUADRANT, clutch lever
	919318	1	CAPSCREW, 5/16NC x 5/8
4	1601234	1	LEVER ASY., clutch
	2025720	1	KNOB
5	2026341	1	SPACER
	1601058	1	CAPSCREW
6	1601054	1	PIN
	918448	1	PIN, cotter, 3/32 x 5/8
7	2025729	1	GUIDE ASY., clutch rod
8	2025753	1	SPRING
9	2025752	1	COLLAR, set
	922636	1	SETSCREW, 1/4NC x 3/8
10	1601303	1	ROD, PTO clutch
	918448	1	PIN, 3/32 x 1
11	1601370	1	CLEVIS ASY., pulley
	921210	2	CAPSCREW, 3/8NC x 1
	917378	2	WASHER, 3/8 plain
	916965	2	LOCKWASHER, 3/8
	916950	2	NUT, 3/8NC
12	2025593	2	SPACER
	920260	1	CAPSCREW, 3/8NC x 4-1/4
	917642	4	WASHER, 5/16 plain
	916965	1	LOCKWASHER, 3/8
	916950	1	NUT, 3/8NC
13	2025501	2	SPACER
14	2026533	1	SPACER
15	2028001	2	PULLEY, idler

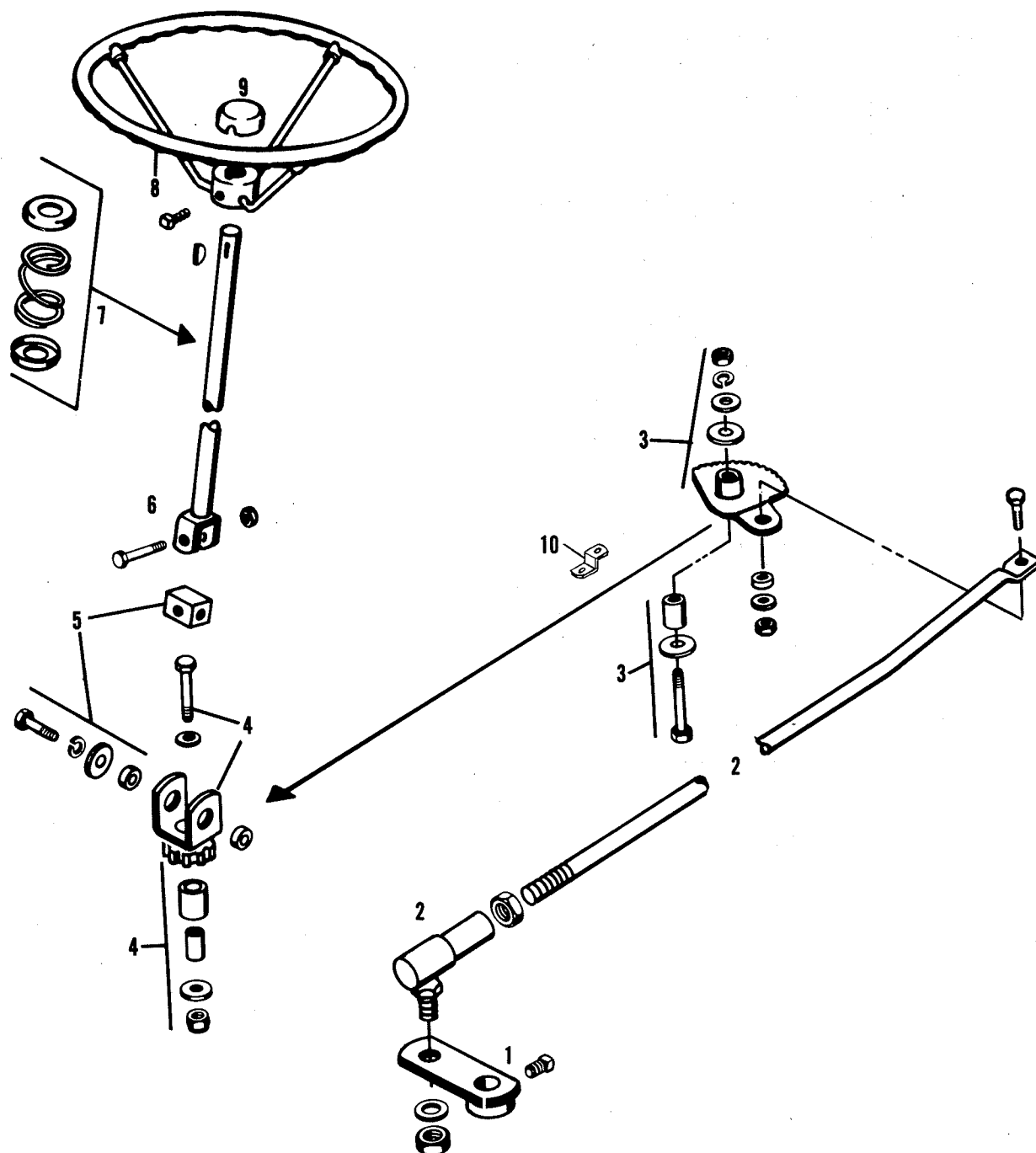
FUEL SYSTEM



FUEL SYSTEM

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601309	1	TANK, fuel
2	2026000	1	CAP, fuel
3	2025998	1	VALVE, shut-off
4	2028016	2	GASKET, felt
5	1601200	2	STRAP
	922028	2	SCREW, 1/4NC x 1-3/4
	916622	2	NUT, 1/4NC
6	2028015	1	DAMPENER
7	2028014	1	HOSE, fuel
	921910	2	CLAMP, 7/16 to 25/32 hose
8	1601314	1	CONTROL ASY., throttle & choke
9	1601034	1	TUBE, oil filler
10	1601035	1	FUNNEL, oil filler
11	1607291	1	SPOUT, oil drain

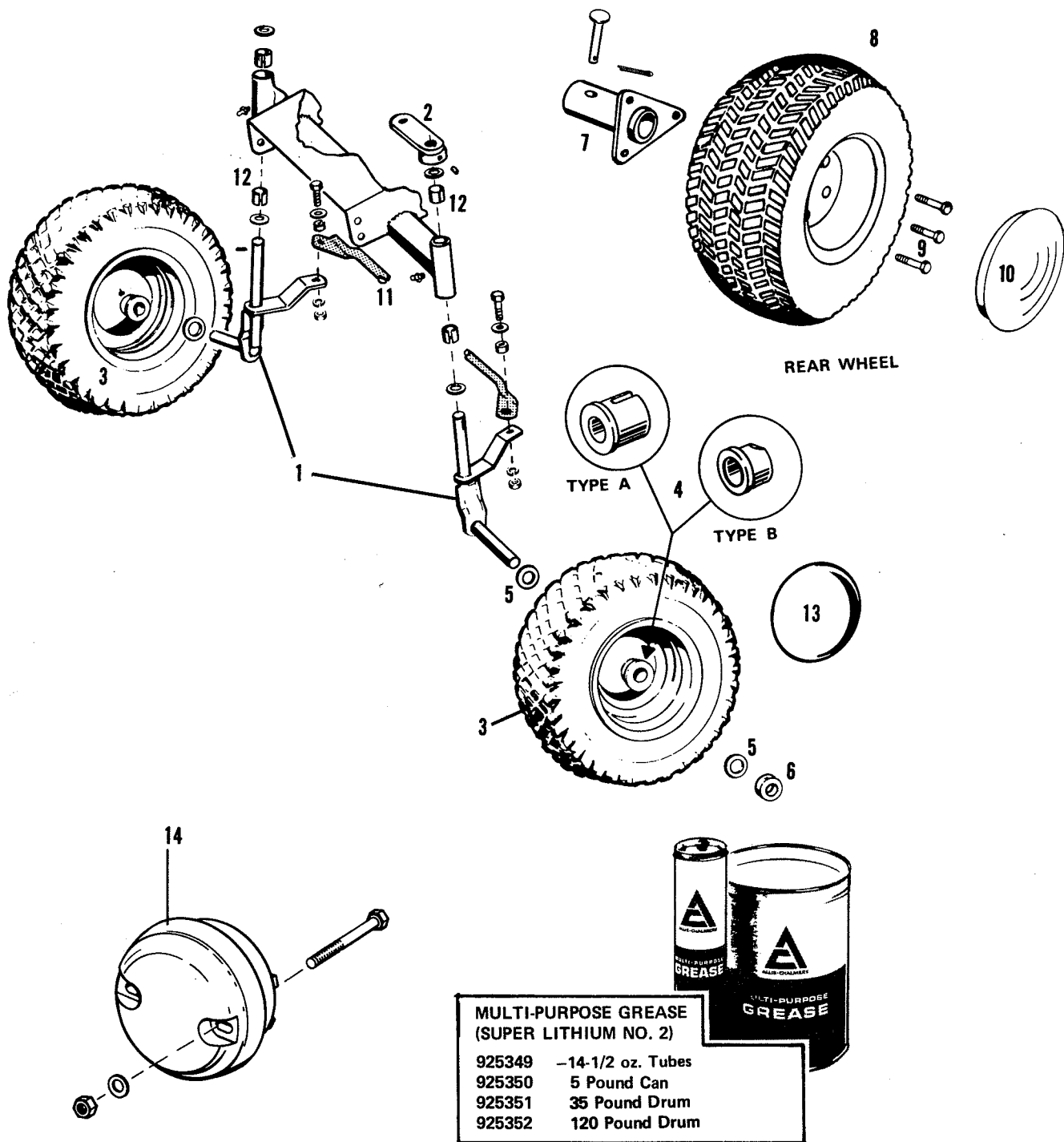
STEERING
(Axles, Steering & Wheels)



STEERING
(Axles, Steering & Wheels)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601237	1	LEVER ASY., steering
	923085	2	SETSCREW, 5/16NC x 1/2, gr. 8
2	1601330	1	ROD, tie
	1601047	1	JOINT, ball
	919262	1	NUT, 1/2NF
	916966	1	WASHER, 1/2
	919423	1	NUT, 1/2NF
	1601081	1	SPACER, pivot
	921210	1	CAPSCREW, 3/8NC x 1
	917378	1	WASHER, 3/8, plain
	918006	1	NUT, 3/8NC, lock
3	1601232	1	GEAR ASY., steering
	1601080	1	SPACER, pivot
	1601173	2	WASHER
	921972	1	CAPSCREW, 3/8NC x 2-1/2
	917378	1	WASHER, 3/8
	916965	1	LOCKWASHER, 3/8
	916950	1	NUT, 3/8NC
4	1601248	1	FORK ASY., w/Pinion
	1601086	1	BUSHING, fork
	1601084	1	SPACER, inner pivot
	921971	1	CAPSCREW, 3/8NC x 1-3/4
	1601170	1	WASHER
	917642	1	WASHER, 3/8 x 7/8 x 14 ga.
	923428	1	NUT, 3/8NC, lock
5	1601114	1	PIN, universal
	1601083	2	SPACER, pivot
	921965	2	CAPSCREW, 3/8NC x 3/4
	916965	2	LOCKWASHER, 3/8
	917378	2	WASHER, 3/8 plain
6	1601377	1	SHAFT ASY., steering
	1601385	1	CAPSCREW, 5/16, special
	918005	1	NUT, 5/16NC, lock
7	1601011	2	CUP, spring
	1601010	1	SPRING
	2025353	2	WASHER
8	1601590	1	WHEEL, steering
	905123	1	KEY, woodruff
	911712	1	SETSCREW, 5/16NC x 5/16
9	1601587	1	COVER, steering wheel
10	1603090	1	CLIP, spring

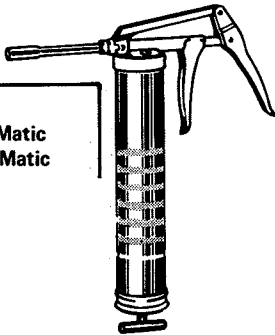
WHEELS & FRONT AXLE
(Axles, Steering & Wheels)



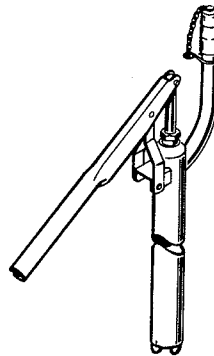
WHEELS & FRONT AXLE
(Axles, Steering & Wheels)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601276	1	SPINDLE ASY., R.H.
	1601277	1	SPINDLE ASY., L.H.
	2025353	4	WASHER
	916001	1	PIN, 3/16 x 1, spring
	922139	1	KEY, 3/16 x 3/4 hi-pro
2	1601237	1	LEVER ASY., steering
	923085	2	SETSCREW, 5/16NC x 1/2, gr. 8
3	1601311	2	WHEEL, front
	1601066	2	TIRE, 13 x 5.30/4.50-6 (Stud Tread)
	1603382	2	TIRE, 13 x 5.00-6 (Turf Tread)
	1601072	2	VALVE, stem & cap
	1601664	2	TUBE, tire (Service Only)
4	1601665	4	BEARING, front wheel (Type A)
	1605947	4	BEARING, front wheel (Type B)
5	2025353	4	WASHER
6	2025717	2	COLLAR, set
	911712	2	SETSCREW, 5/16NC x 5/16
7	1601390	2	HUB ASY., rear wheel
	1601043	2	PIN, hitch
	918452	2	PIN, quick
8	1601321	2	WHEEL, rear
	1601075	2	TIRE, 18 x 9.50-8
	1603384	2	TIRE, 18 x 8.50-8 } ("Turf Saver" or "Xtra Traction" Tread)
	1601072	2	VALVE, stem & cap
	1601074	2	TUBE, tire (Service Only)
9	2025760	6	BOLT, rear wheel
10	1601225	2	CAP, rear hub
11	1601585	1	LINK, drag
	920415	2	CAPSCREW, 3/8NC x 1-1/4
	917378	2	WASHER, 3/8
	1601078	2	SPACER, pivot
	916965	2	LOCKWASHER, 3/8
	916950	2	NUT, 3/8NC
12	1601274	4	BUSHING, spindle
13	1601320	2	CAP, front hub
14	-----	1	WEIGHT, wheel (Refer to MACHINERY PRICE LIST)
	916950	2	NUT, 3/8NC
	917378	2	WASHER, 3/8, st.
	922760	2	CAPSCREW, 3/8NC x 5-1/2

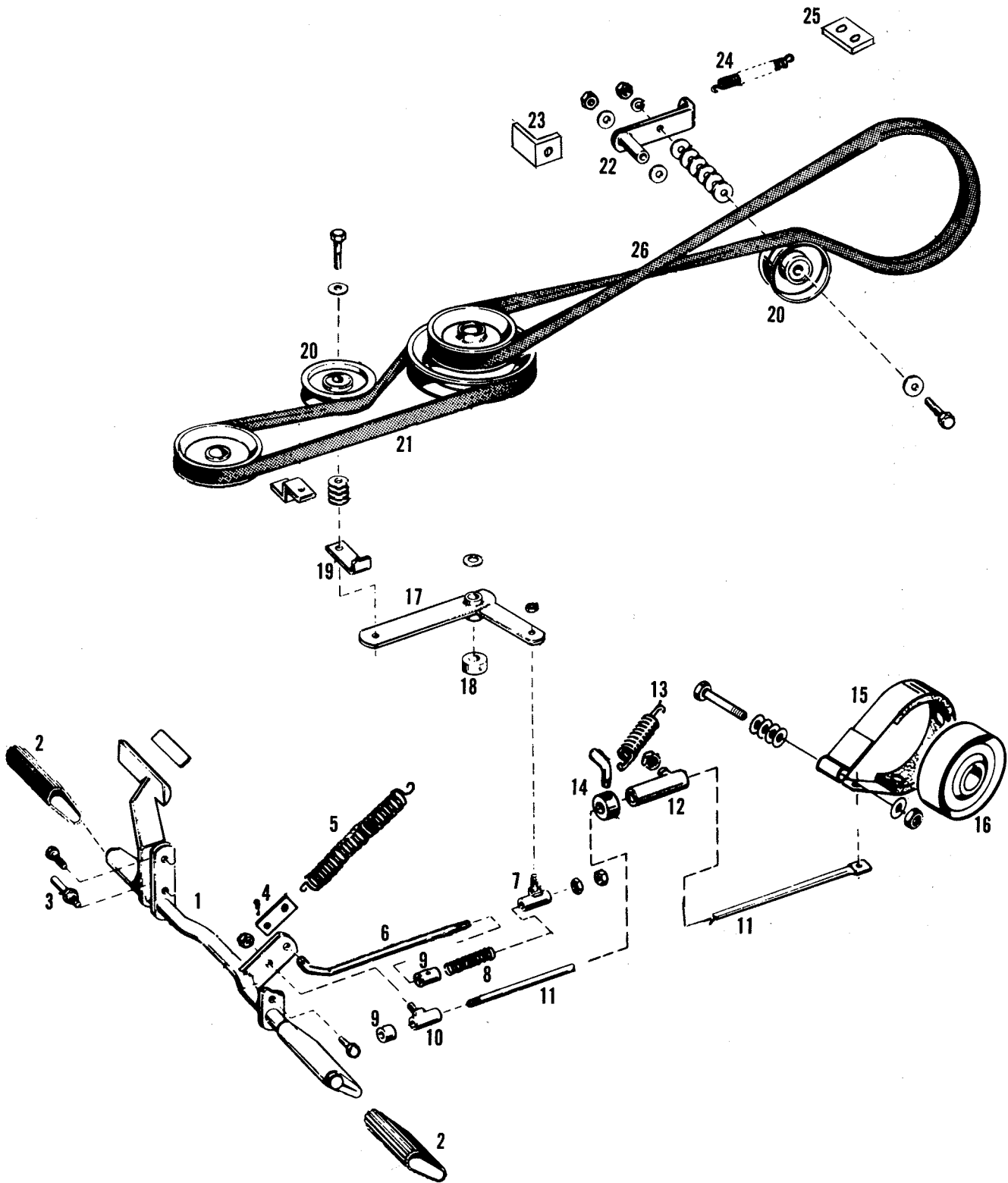
GREASE GUN
9001242 Ultra-Matic
9001243 Pistol-Matic



GREASE GUN FILLER
9001248 For 35 Pound Drum
9001249 For 120 Pound Drum



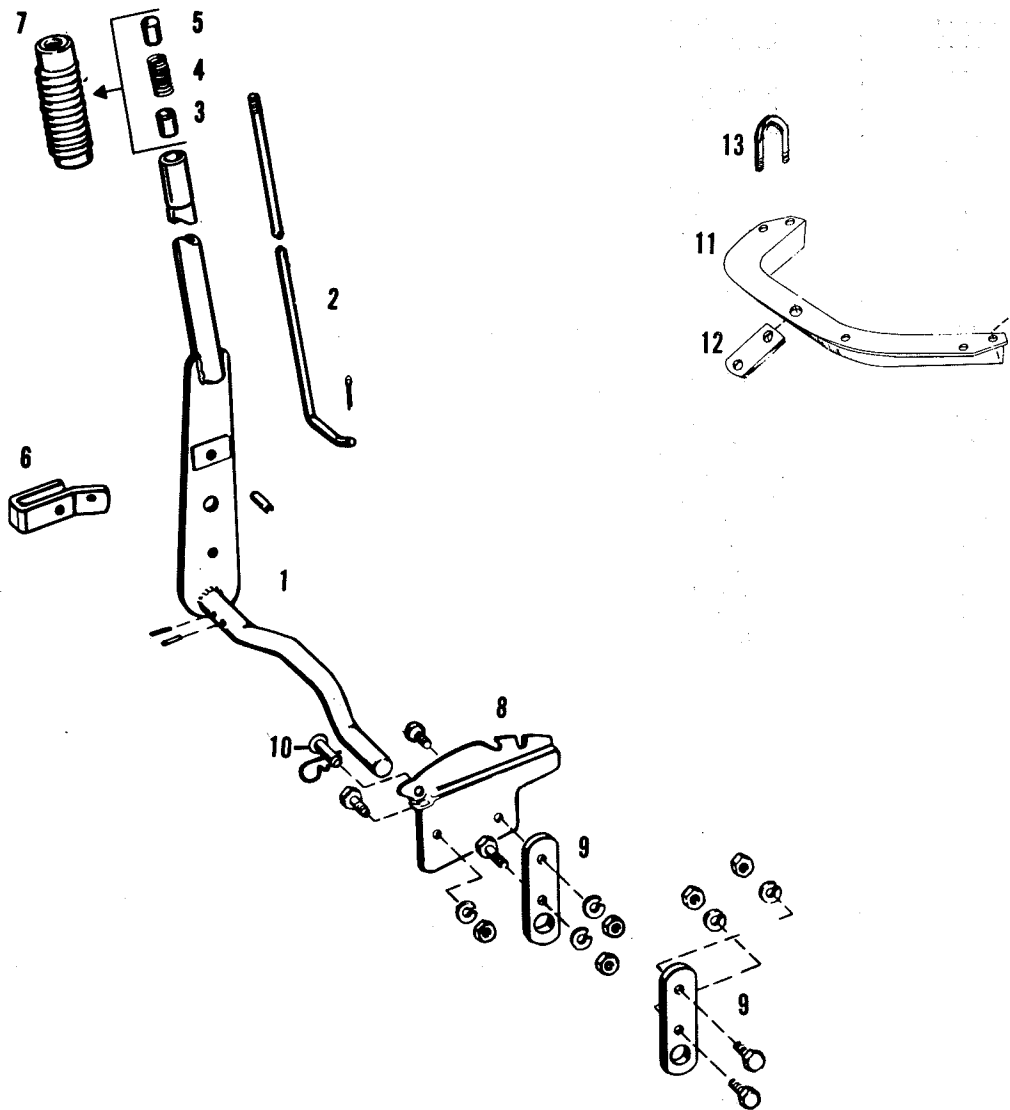
CLUTCH & BRAKE SYSTEM



CLUTCH & BRAKE SYSTEM

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601298	1	SHAFT ASY., control
	921210	3	CAPSCREW, 3/8NC x 1
	916965	3	LOCKWASHER, 3/8
	916950	3	NUT, 3/8NC
2	1601253	1	COVER, R.H. step
	1601254	1	COVER, L.H. step
3	2026867	1	STUD, pedal stop
	916965	1	LOCKWASHER, 3/8
	916950	1	NUT, 3/8NC
4	1601103	1	PLATE
5	1601008	1	SPRING
6	1601166	1	ROD, clutch
	920161	2	NUT, 5/16NC, jam-lock
	918448	1	PIN, 3/32 x 3/4
7	2025560	1	GUIDE ASY., rod
	918005	1	NUT, 5/16NC
8	2026057	1	SPRING
9	2025752	2	COLLAR, set
	922636	2	SETSCREW, 1/4NF x 3/8, gr. 8
10	2026442	1	GUIDE ASY., rod
	918005	1	NUT, 5/16NC
11	1601412	1	ROD, brake
12	1601245	1	GUIDE ASY., rod
	923329	1	NUT
13	2025435	1	SPRING
14	2026058	1	COLLAR, brake
	2026059	1	LOCK, brake
15	1601415	1	BAND ASY., brake
	921221	1	CAPSCREW, 5/16NC x 1-1/2
	917642	2	WASHER, 5/16, plain
	917356	1	LOCKWASHER, 5/16
16	1601413	1	DRUM, brake
	905123	1	KEY, 3/16 x 3/4 woodruff
	911712	2	SETSCREW, 5/16NC x 5/16
17	1601208	1	LEVER ASY., idler
18	1601111	1	COLLAR, set
19	1601148	1	STOP, L.H. belt
	1601140	1	STOP, R.H. belt
20	2026357	2	PULLEY, idler
	921971	2	CAPSCREW, 3/8NC x 1-3/4
	917642	10	WASHER, 5/16, plain
	916965	2	LOCKWASHER, 3/8
	916950	2	NUT, 3/8NC
21	1601405	1	BELT, engine and countershaft
22	1601409	1	LEVER ASY., idler
	917642	1	WASHER, 5/16, plain
	918006	1	NUT, 3/8NC
	917421	1	NUT, 3/8NC, lock
23	1601575	1	BRACKET
	916399	1	CAPSCREW, 1/4NC x 5/8
	916964	1	LOCKWASHER, 1/4
	916622	1	NUT, 1/4NC
24	1601414	1	SPRING
25	1601426	1	SUPPORT, spring
26	1601672	1	BELT, countershaft and transmission

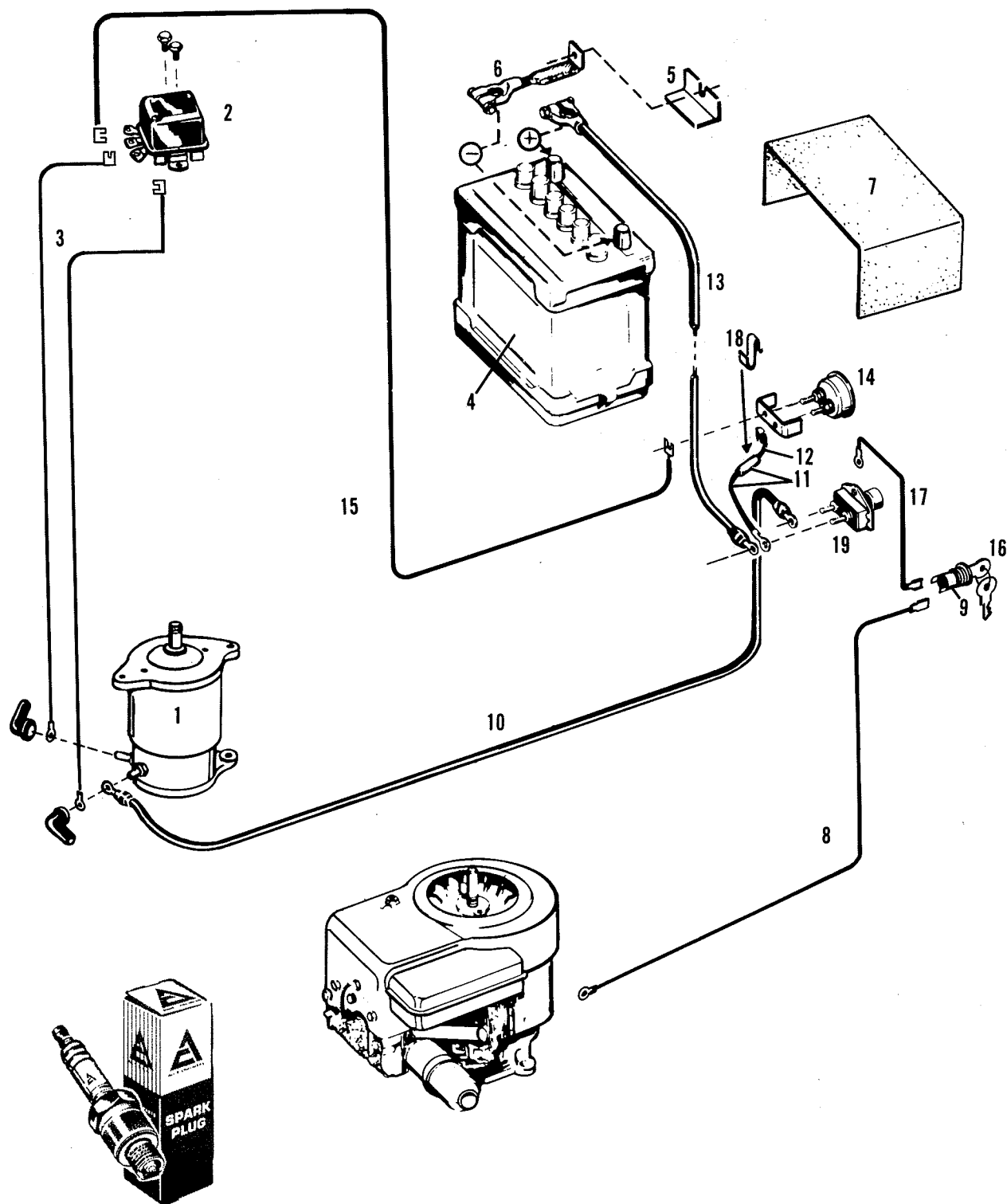
IMPLEMENT LIFT & HITCH



IMPLEMENT LIFT & HITCH

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1602764	1	LEVER ASY., lift
2	1601158	1	ROD, latch
	918448	1	PIN, 3/32 x 3/4, cotter
3	2025614	1	SPACER
4	2025491	1	SPRING
5	2025615	1	BUTTON, thumb
6	1601146	1	LATCH
	918113	1	PIN, 3/8 x 1, spring
7	2026007	1	GRIP, handle
8	1601305	1	QUADRANT, lift lever
	916001	2	PIN, .118 x 1, roll
9	1601107	2	BAR, bearing
	921210	3	CAPSCREW, 3/8NC x 1
	921965	1	CAPSCREW, 3/8NC x 3/4
	919224	1	CAPSCREW, 3/8NC x 1-1/8
	916965	5	LOCKWASHER, 3/8
	916950	5	NUT, 3/8NC
10	2025499	1	PIN, hitch
	918196	1	PIN, quick hitch
11	1601425	1	DRAWBAR
12	1601488	1	BAR, hitch
	921176	1	CAPSCREW, 1/2NC x 1-1/4
	916966	1	LOCKWASHER, 1/2
	916951	1	NUT, 1/2NC
13	1601424	2	U-BOLT
	917356	4	LOCKWASHER, 5/16
	917372	4	NUT, 5/16NC

ELECTRICAL SYSTEM

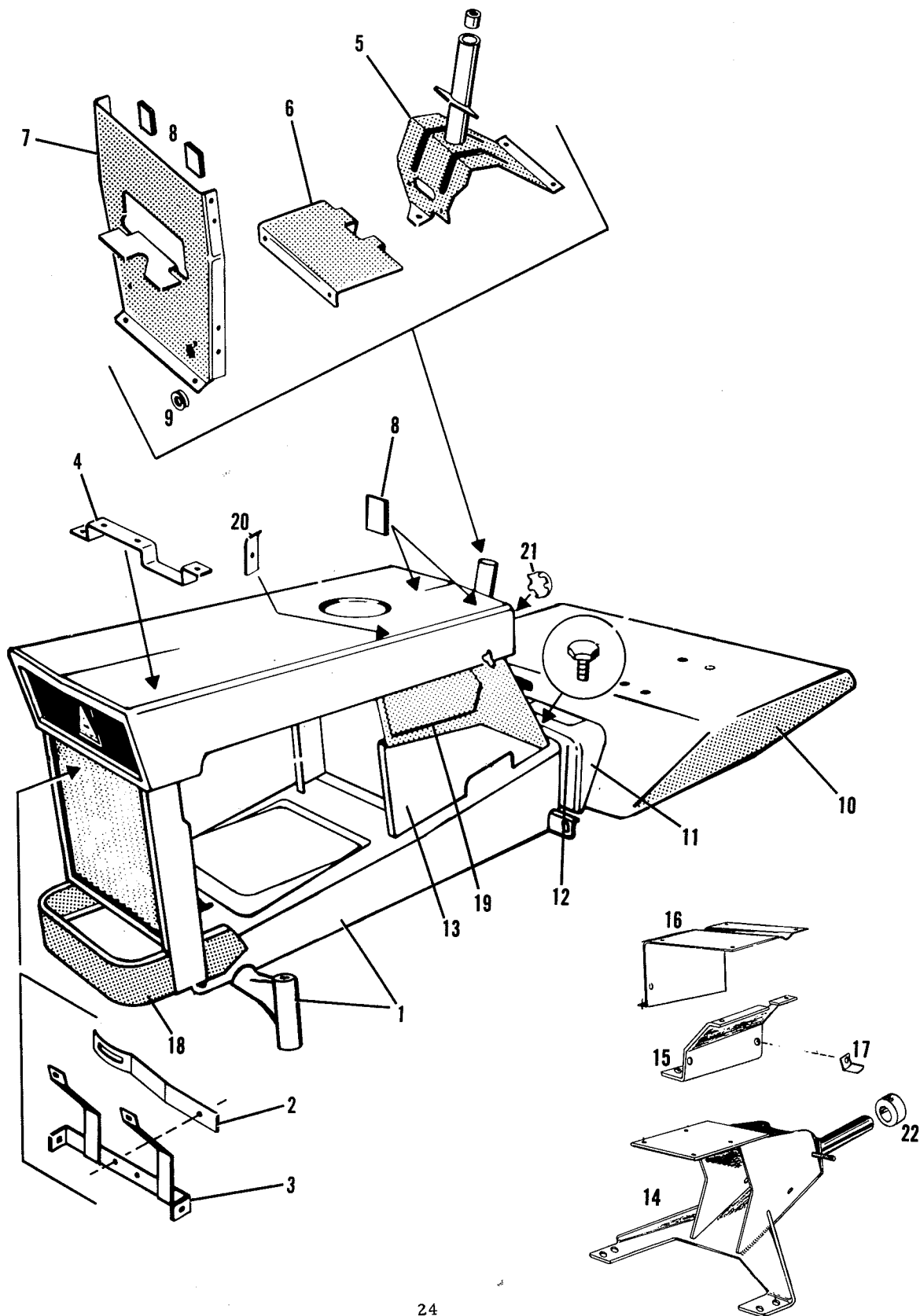


SPARK PLUGS - 9001655

ELECTRICAL SYSTEM

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601270	1	GENERATOR ASY. (Manual Start)
	1601662	1	GENERATOR ASY. (Electric Start)
	921977	2	CAPSCREW, 5/16NC x 1-1/4
	917356	2	LOCKWASHER, 5/16
	917372	2	NUT, 5/16NC
2	1601269	1	REGULATOR, voltage
	919318	1	CAPSCREW, 5/16NC x 5/8
	917642	1	WASHER, 5/16, plain
	917356	1	LOCKWASHER, 5/16
3	1601209	2	WIRE, regulator to generator
	1601216	2	COVER, terminal
4	243474	1	BATTERY
5	1601138	1	CLAMP, battery
	923341	1	CAPSCREW, 1/4NC x 3/4
	917377	3	LOCKWASHER, 1/4
	916964	2	LOCKWASHER, 1/4
	916622	1	NUT, 1/4NC
6	1601242	1	CABLE, ground
7	1601220	1	INSULATION, battery
8	1606169	1	WIRE, switch
9	243744	1	SWITCH, starter
	926019	1	WASHER, 13/16 int. tooth lock
	916964	2	LOCKWASHER, 1/4
	916622	2	NUT, 1/4NC
10	1601208	1	CABLE, generator, starter
11	1601217	1	WIRE, fuse, switch
	1601219	1	FUSE
12	1601218	1	WIRE, fuse, ammeter
13	1601243	1	CABLE, battery
14	1601241	1	AMMETER
	916965	2	LOCKWASHER, 3/8
	916950	2	NUT, 3/8NC
15	1601211	1	WIRE, switch, voltage regulator
16	2025836	1	KEY, ignition
17	1604697	1	WIRE, switch to ground
18	1601053	1	CLIP, fuse
19	1604698	1	SWITCH ASY., ignition

FRAME
(Sheet Metal, Frame & Seat)

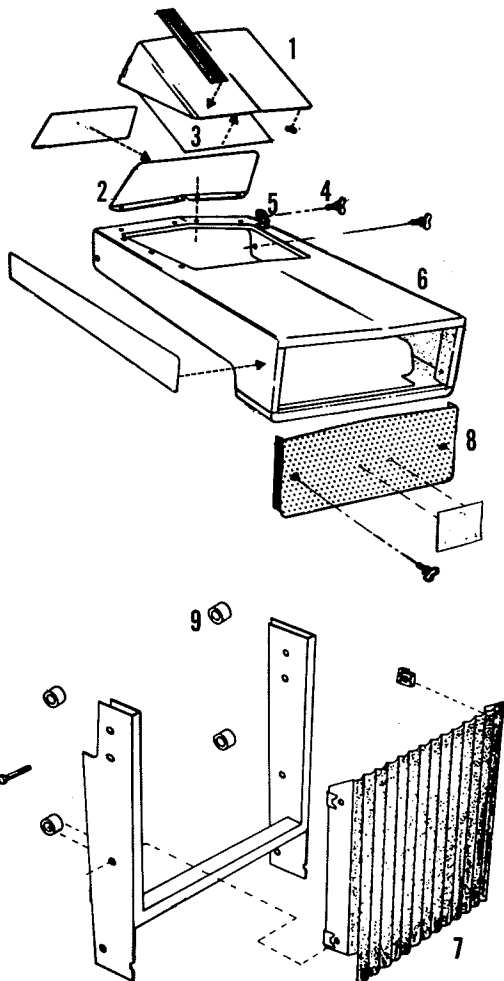


FRAME
(Sheet Metal, Frame & Seat)

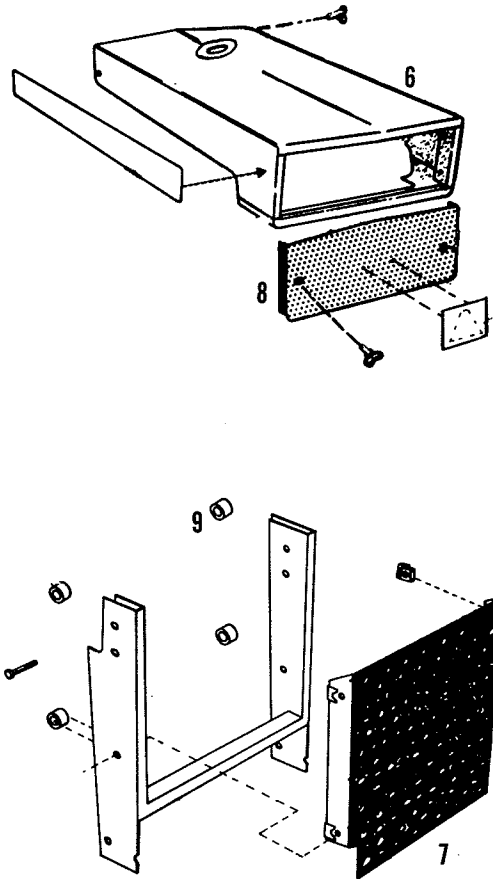
ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1606881	1	FRAME ASY., main
	914687	3	FITTING, lube, 1/4NF
2	1601156	1	STRAP, generator
3	1601362	1	SUPPORT ASY., hood
	918264	2	WASHER, 9/32 x 5/8 x 1/16
	916159	4	NUT, 5/16 speed
4	1601159	1	BRACKET, regulator
	926022	3	NUT, 1/4NC speed
	921958	1	CAPSCREW, 1/4NC x 1/2
5	1601332	1	SUPPORT ASY., steering
	2025649	1	BUSHING
6	1601324	1	SUPPORT, battery
	916399	4	CAPSCREW, 1/4NC x 5/8
	916964	4	LOCKWASHER, 1/4
	916622	4	NUT, 1/4NC
7	1601292	1	SUPPORT, fuel tank
	916277	5	CAPSCREW, 5/16NC x 5/8
	917356	5	LOCKWASHER, 5/16
	917372	5	NUT, 5/16NC
8	2028016	4	PAD, felt
9	2025650	1	GROMMET
10	1601578	1	SUPPORT, seat
	918875	4	CAPSCREW, 5/16NC x 1-1/8
	921332	4	CAPSCREW, 5/16NC x 3/4
11	1601290	1	COVER, (Prior to S/N 1500)
	1601582	1	COVER (Eff. w/S/N 1500)
	922122	4	SCREW, #10 x 1/2 self tap
	926030	4	NUT, speed
12	1601396	1	COVER, shift lever
13	1601329	1	PANEL, L.H.
	1601328	1	PANEL, R.H.
	921958	3	CAPSCREW, 1/4NC x 1/2
	922122	3	SCREW, #10 x 1/2
	916964	3	LOCKWASHER, 1/4
	920299	3	NUT, #10 tinnerman
14	1601420	1	FRAME ASY., main
15	1601398	1	SUPPORT, R.H.
16	1601397	1	SUPPORT, L.H.
	921966	4	CAPSCREW, 3/8NC x 7/8
	916965	4	LOCKWASHER
17	1601576	1	RETAINER, belt
	919318	1	CAPSCREW, 5/16NC x 5/8
	917642	1	WASHER, 5/16 plain
	917356	1	LOCKWASHER, 5/16
	917372	1	NUT, 5/16NC
18	1601300	1	BUMPER, front (Type 1)
	1602763	1	BUMPER, front (Type 2)
19	1601372	1	DASH ASY.
	1601057	2	SCREW, special
	917356	2	LOCKWASHER, 5/16
	917372	2	NUT, 5/16NC
20	1601144	1	CLAMP
	916399	1	CAPSCREW, 1/4NC x 5/8
	916964	1	LOCKWASHER, 1/4
	916622	1	NUT, 1/4NC
21	1601048	1	PLUG, button
22	2025525	1	COLLAR, set

HOOD & GRILLE (Sheet Metal, Frame & Seat)

FIRST TYPE

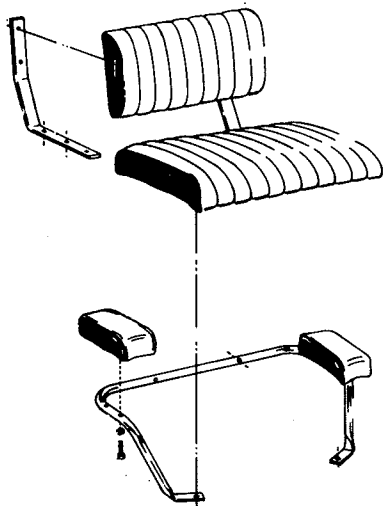


SECOND TYPE

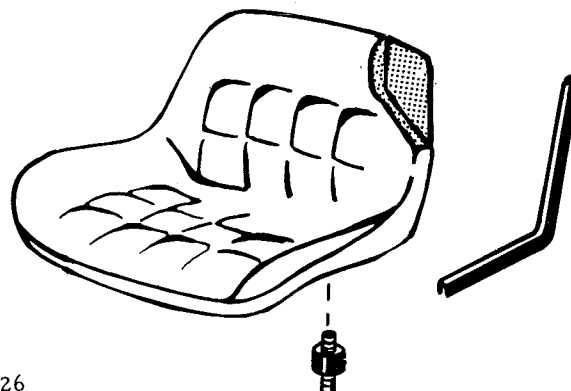


SEAT (Sheet Metal, Frame & Seat)

FIRST TYPE



SECOND TYPE



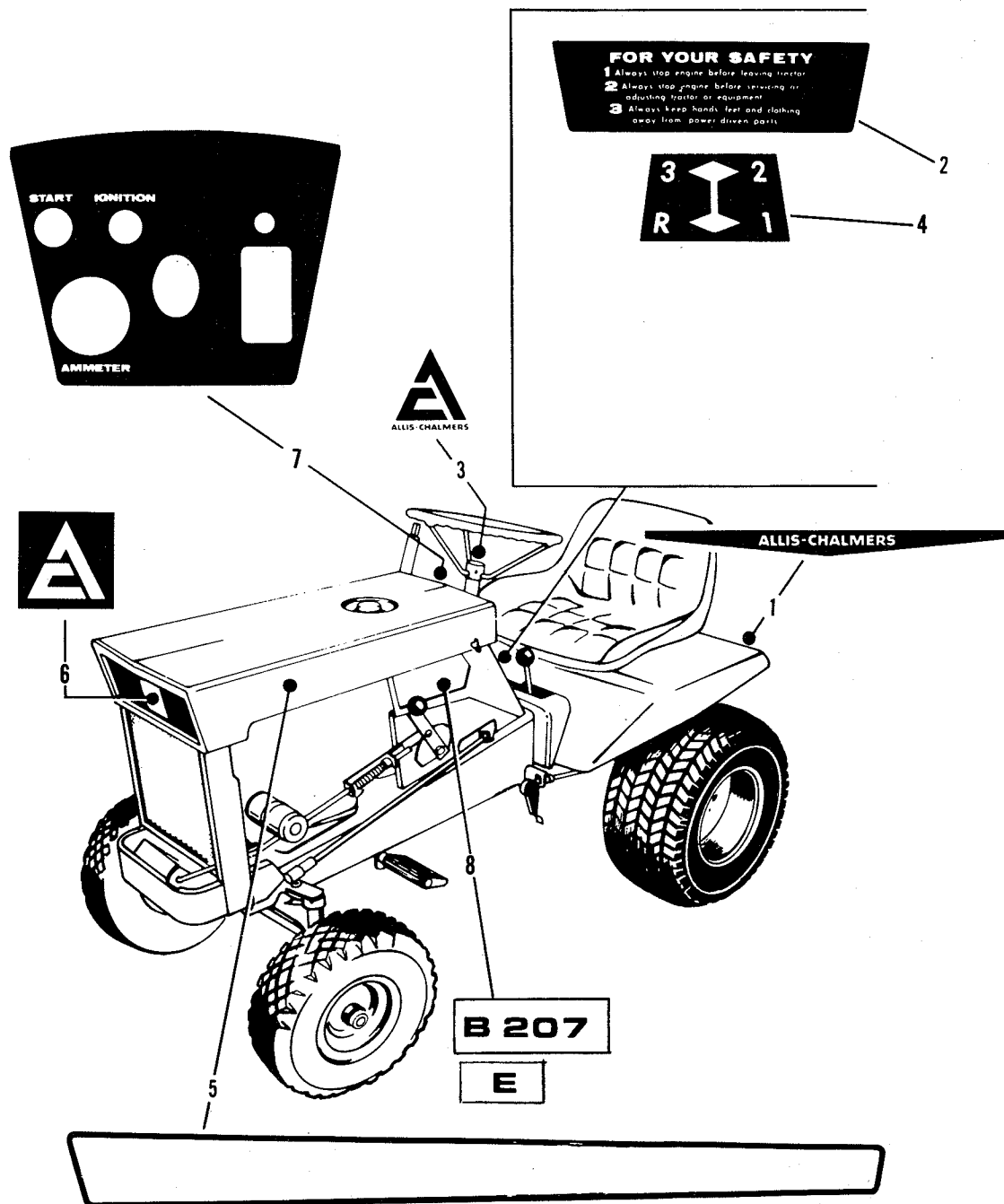
HOOD & GRILLE
(Sheet Metal, Frame & Seat)

ITEM	PART NUMBER	QTY.	DESCRIPTION	
1	1601358	1	COVER ASY., hood	} (Type 1)
	1601431	1	TRANSFER, stripe	
	1601448	2	BUTTON, bumper	
2	1601361	1	PANEL, rear	
	1601384	1	TRANSFER, rear panel	
3	1601429	1	TRANSFER, service	
4	1601592	1	SCREW, wing	
5	1601357	1	BRACKET, cover	
	922121	2	CAPSCREW, #10NF x 3/8	
	916159	1	NUT, 5/16NC	
	926024	2	NUT, lock	
6	1601353	1	HOOD (Type 1)	
	1602752	1	HOOD (Type 2 - Electric Start)	
	1603359	1	HOOS (Type 2 - Manual Start)	
	1601445	2	SCREW, wing	
	1601592	2	SCREW, wing	
	926025	3	SCREW, 1/4NC x 1/2, rd.hd., mach.	
	926026	4	SCREW, #14 x 1/2, rd.hd., self tap	
	920462	3	NUT, 1/4NC	
	926029	4	NUT, J-Type speed	
7	1601380	1	GRILLE, lower (Type 1)	
	1603360	1	GRILLE, lower (Type 2)	
	922858	4	NUT, 5/16NC	
	921333	4	CAPSCREW, 5/16NC x 1	
8	1601356	1	GRILLE, upper	
9	1601577	4	SPACER	
10	1601366	1	PLATE ASY.	

SEAT
(Sheet Metal, Frame & Seat)

ITEM	PART NUMBER	QTY.	DESCRIPTION	
1	1604418	1	PAN, seat	} (Type 2)
2	2026847	4	CUSHION, connector	
	917356	8	LOCKWASHER, 5/16	
	917372	8	NUT, 5/16NC	
3	1603804	1	PAD, seat	
4	2067145	-	TRIM, u-channel	
5	1601591	2	BRACE, back rest	} (Type 1)
	919319	2	CAPSCREW, 5/16NC x 7/8	
	926023	2	SCREW, 5/16NC x 5/8 fl.hd., mach.	
	917356	2	LOCKWASHER, 5/16	
6	1601586	1	BRACE, arm rest	
	921221	2	CAPSCREW, 5/16NC x 1-1/2	
	919318	2	CAPSCREW, 5/16NC x 5/8	
7	1601392	2	PAD, arm	
	921961	4	CAPSCREW, 1/4NC x 1-1/4	
	916964	4	LOCKWASHER, 1/4	
8	1601588	1	CUSHION, seat	
9	1601589	1	CUSHION, back rest	

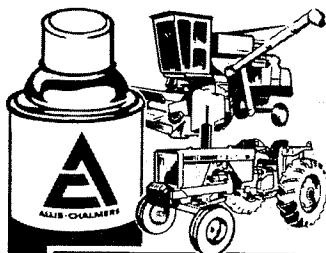
TRANSFERS
(Sheet Metal, Frame & Seat)



TRANSFERS
(Sheet Metal, Frame & Seat)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601379	1	TRANSFER, rear emblem
2	2027852	1	TRANSFER, safety
3	925741	1	TRANSFER, steering wheel
4	1602312	1	TRANSFER, shift pattern
5	1601428	1	TRANSFER, R.H. hood
	1601427	1	TRANSFER, L.H. hood
6	924576	1	PLATE, Allis-Chalmers name
7	1601326	1	TRANSFER, dash
8	1601430	2	TRANSFER, model B-207
	1603796	2	TRANSFER, E for electric start model
-	1601265	1	DECAL, speed range (On two speed pulley)
-	1601384	1	TRANSFER, panel
-	1601431	1	TRANSFER, stripe
-	1601429	1	TRANSFER,

(On type 1 Hood Not Shown)



PAINT - ORANGE
921092 Aerosol
921543 Quart
921544 Gallon

PAINT - CREAM
921097 Aerosol
921545 Quart

PAINT - BLACK
924829 Aerosol
925433 Quart



PAINT - WHITE
924948 Aerosol
924949 Quart

PAINT - ALUMINUM
924990 Aerosol
924991 Quart

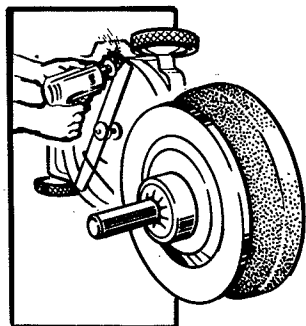


PAINT THINNER
924445 Quart
924446 Gallon

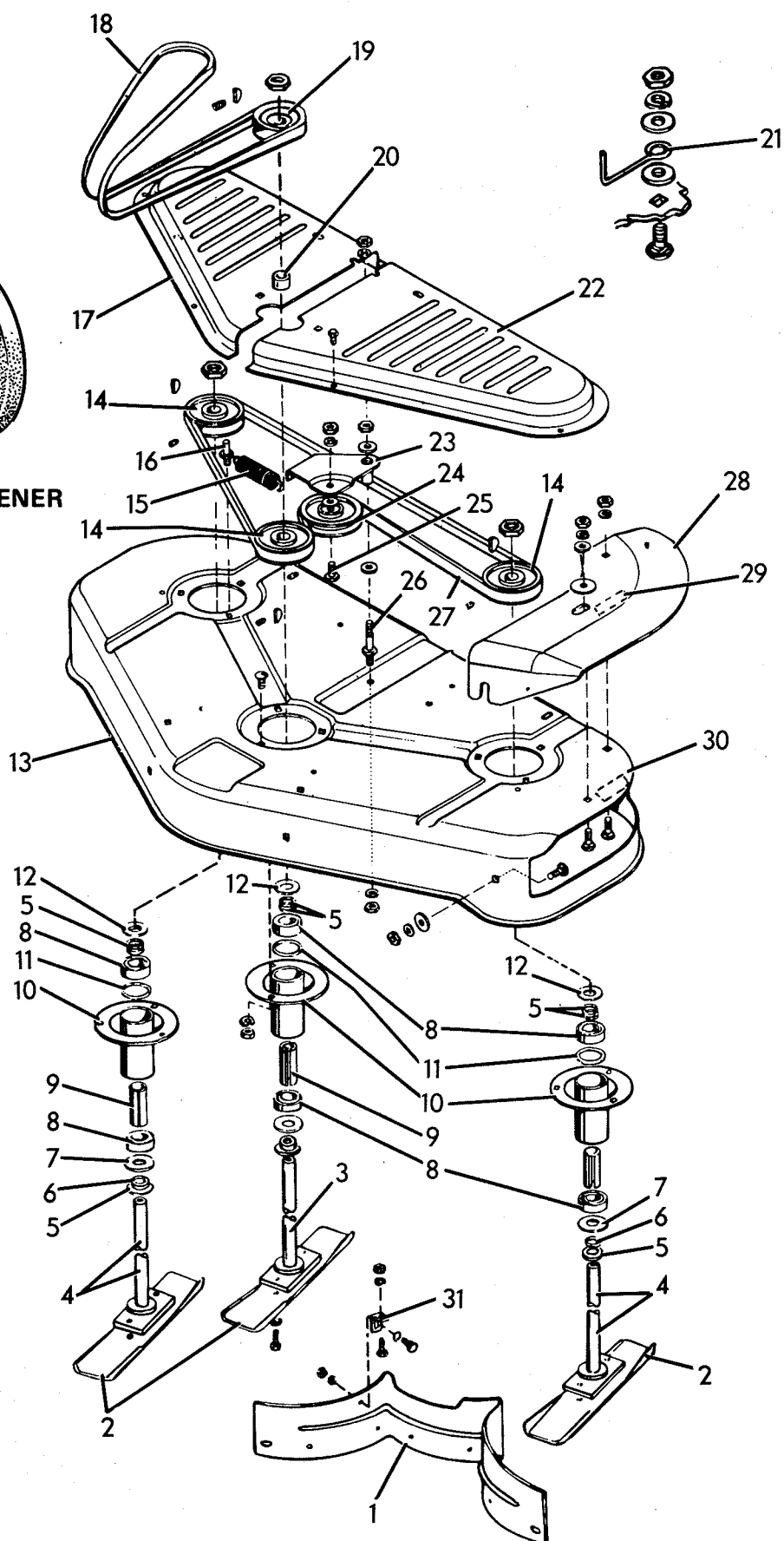
HAND CLEANER & DISPENSER
9001117 1 Pound Can (U.S.)
9001118 4-1/2 Pound Can (U.S.)
9001119 Dispenser (U.S.)
9001239 1 Pound Can (Canada)
9001240 4-1/2 Pound Can (Canada)
9001241 Dispenser (Canada)



ARBOR & HOUSING (Mower)



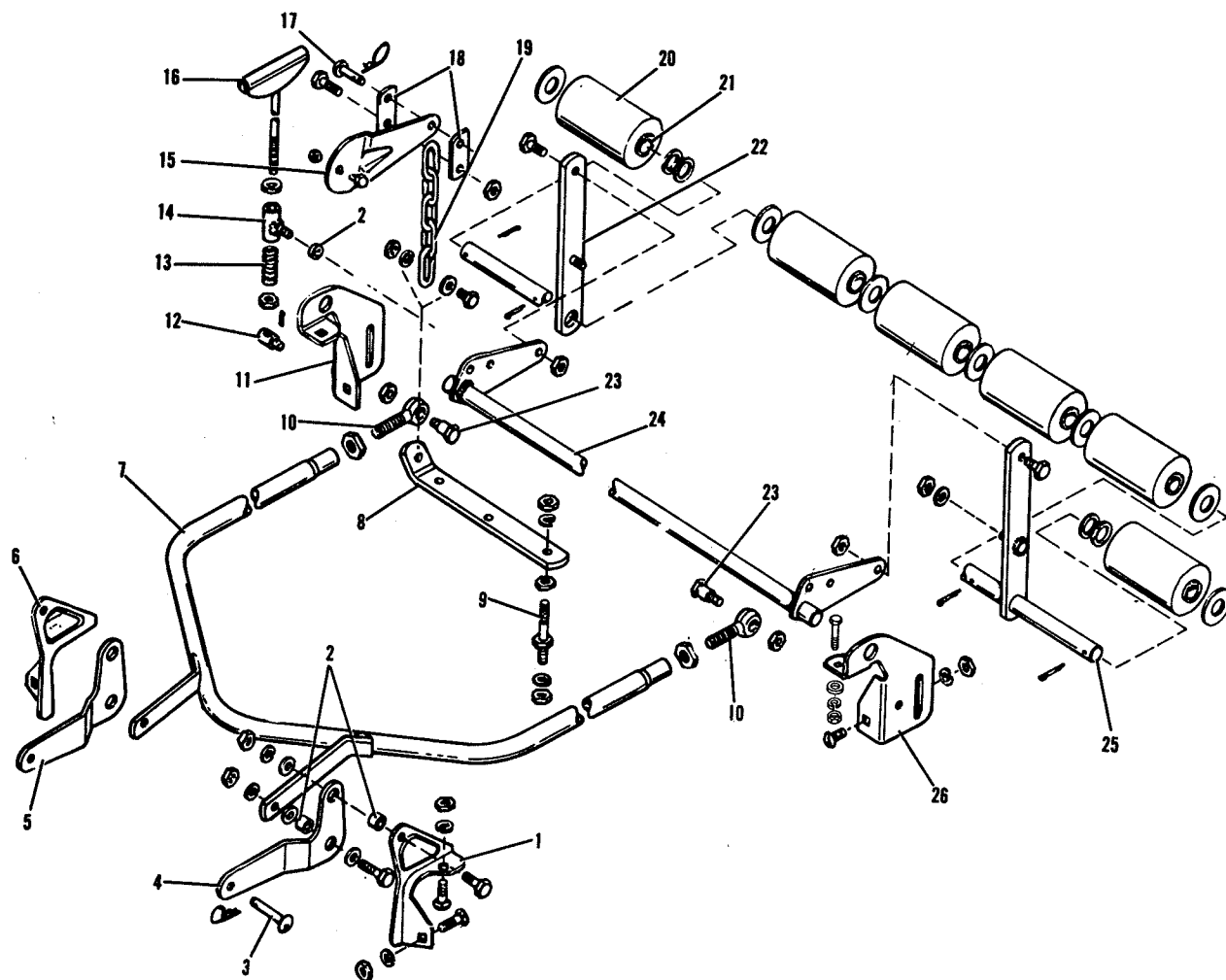
LAWN MOWER SHARPENER
9001232



ARBOR & HOUSING (Mower)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601510	1	BAFFLE, mower
		3	916964 LOCKWASHER, 1/4, pltd.
2	1601495	3	BLADE
		2	916965 LOCKWASHER, 3/8, pltd.
		2	922586 CAPSCREW, 3/8 x 5/8, pltd.
3	1601981	1	ARBOR ASSY., drive
4	1601982	2	ARBOR ASSY.
5	1601171	9	WASHER
6	1601504	3	WASHER
7	1601502	3	WASHER
8	536986	6	BEARING, ball
9	1601506	3	SPACER
10	1601491	3	TUBE ASSY., arbor
		1	913958 FITTING, lube
11	1601492	3	RING, backing
12	1601507	3	FLINGER
13	1601509	1	HOUSING
		9	922110 BOLT, cge, 3/8NC x 3/4 lg. pltd.
		1	916965 LOCKWASHER, 3/8, pltd.
		1	916950 NUT, 3/8NC, pltd.
		2	924356 WASHER, special, 13/32 x 1-1/2 x #11 ga. pltd.
14	1601508	3	PULLEY
		3	918312 KEY, woodruff, 3/16 x 5/8
		3	905564 SETSCREW, 5/16NC x 3/8
		2	922133 NUT, jam, hex, 3/4NF
15	1601513	1	SPRING, tension
16	1601060	1	STUD
17	1601522	1	COVER, housing, R.H. half
		4	922123 SCREW, rec.hex, 3/4NF
18	1601524	1	V-BELT
19	1601519	1	PULLEY, cross drive
		1	918312 KEY, woodruff, 3/16 x 5/8
		1	905564 SETSCREW, 5/16NC x 3/8
		1	922133 NUT, jam, hex, 3/4NF
20	1601518	1	SPACER
21	1601521	2	BELT, stop
		1	916965 LOCKWASHER, 3/8, pltd.
		1	916950 NUT, full hex, 3/8NC, pltd.
		1	918430 WASHER, plain, 1/2 x 1-1/4 x #14, pltd.
		1	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		1	922249 BOLT, cge, 3/8NC x 1
22	1601523	1	COVER, housing, L.H. half
		4	922123 SCREW, 1/4NC x 3/8, pltd.
23	1601514	1	LEVER ASSY.
24	1601196	1	PULLEY, idler
		1	918006 NUT, lock, 3/8NC, pltd.
		1	924940 WASHER, plain, 13/32 x 7/8 x 14ga. pltd.
25	1601559	1	SCREW, special
		1	918006 NUT, lock, 3/8NC
26	1601512	1	STUD
		1	916965 LOCKWASHER, 3/8, pltd.
		1	916950 NUT, full hex, 3/8NC, pltd.
		1	918006 NUT, lock, 3/8NC, pltd.
		2	917378 WASHER, plain, 7/16, pltd.
27	1601520	1	V-BELT
28	1601511	1	DEFLECTOR
		2	917642 WASHER, plain, 5/16
		2	917372 NUT, hex., 5/16NC
		2	917356 LOCKWASHER, 5/16
		2	920562 BOLT, cge, 5/16 x 3/4
29	1601574	1	DECAL, safety
30	1601573	1	DECAL, safety
31	1601558	2	CLIP, baffle
		1	922125 SCREW, recessed hex, 1/4NC x 7/8, pltd.
		1	917377 WASHER, 5/16 x 3/4 x #16, pltd.
		1	921959 CAPSCREW, hex, 1/4NC x 5/8, gr. 5, pltd.
		3	916622 NUT, full hex, 1/4NC, pltd.

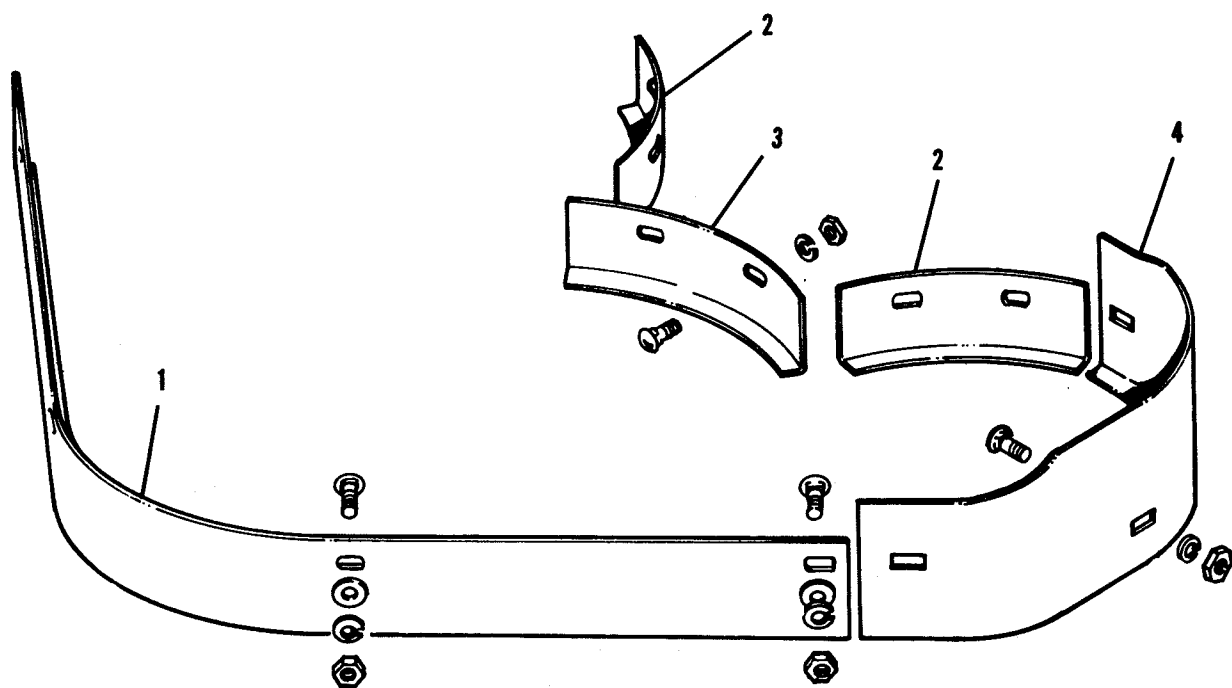
HITCH & ROLLERS (Mower)



HITCH & ROLLERS (Mower)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	1601525	1	BRACKET, L.H. front
		2	922110 BOLT, cge, 3/8NC x 3/4, pltd.
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex. 3/8NC, pltd.
2	1601078	5	SPACER
3	1601536	2	PIN
		1	918196 CLIP, spring, 1-7/8
4	1601529	1	ARM, rocker, L.H.
		3	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex., 3/8NC, pltd.
		2	907731 CAPSCREW, hex, 3/8NC x 1, pltd.
		1	917400 CAPSCREW, hex, 3/8NC x 1-1/4, gr. 2, pltd.
5	1601530	1	ARM, rocker, R.H.
		3	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex. 3/8NC, pltd.
		2	907731 CAPSCREW, hex, 3/8NC x 1, pltd.
		1	917400 CAPSCREW, hex, 3/8NC x 1-1/4, gr. 2 pltd.
6	1601526	1	BRACKET, R.H. front
		2	922110 BOLT, cge, 3/8NC x 3/4, pltd.
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex., 3/8NC, pltd.
7	1601531	1	BAIL ASSY.
		2	919262 NUT, jam, hex., 1/2NF, pltd.
8	1601553	1	LIFT BAR
9	1601512	2	STUD
		2	916965 LOCKWASHER, 3/8, pltd.
		3	916950 NUT, full hex., 3/8NC, pltd.
10	1601534	2	EYEBOLT
		2	916965 LOCKWASHER, 3/8, pltd.
11	1601528	1	BRACKET, R.H. rear
		2	922110 BOLT, cge, 3/8NC x 3/4, pltd.
		2	916950 NUT, full hex., 3/8NC, pltd.
		1	918006 NUT, full lock, hex, 3/8NC, pltd.
12	1601552	1	PIVOT
		1	918448 PIN, cotter, 3/32 x 1, pltd.
13	1601551	1	SPRING
14	1601548	1	SOCKET ASSY., crank
15	1601557	1	LEVER, mower lift
16	1601545	1	SCREW ASSY., adjusting
		1	917421 NUT, jam, hex, 3/8NC, pltd.
17	1601056	1	PIN, 3/8 x 1
		1	918196 CLIP, spring, 1-7/8
18	1601555	2	LINK, mower lift
19	1601554	1	CHAIN
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex., 3/8NC, pltd.
		1	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		1	918006 NUT, full lock, hex, 3/8NC
20	1601383	6	ROLLER ASSY., (Incl. BUSHINGS)
		4	924364 WASHER, 41/64 x 1-39/64 x # 12 ga., pltd.
		4	922601 WASHER, 21/32 x 1 x 16 ga., pltd.
21	1601381	12	BUSHING
22	1601542	1	BAR ASSY., roller
		1	907731 CAPSCREW, hex, 3/8NC x 1, pltd.
		2	918458 PIN, cotter, 3/16 x 1, pltd.
		1	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		1	918006 NUT, hex, 3/8NC, pltd.
23	1601535	2	BOLT, shoulder
24	1601538	1	LEVER ASSY., rear
		2	918006 NUT, full lock, hex. 3/8NC, pltd.
25	1601541	1	ROLLER BAR & SHAFT ASSY.
		1	907731 CAPSCREW, hex, 3/8NC x 1, pltd.
		2	918458 PIN, cotter, 3/16 x 1, pltd.
		1	917378 WASHER, plain, 7/16 x 1 x #14
		1	918006 NUT, hex, 3/8NC, pltd.
26	1601527	1	BRACKET, L.H. rear
		2	922110 BOLT, cge, 3/8NC x 3/4, pltd.
		2	916965 LOCKWASHER, 3/8, pltd.
		2	916950 NUT, full hex., 3/8NC, pltd.
		1	917378 WASHER, plain, 7/16 x 1 x #14, pltd.
		1	918006 NUT, full lock, hex, 3/8NC, pltd.

LEAF MULCHER
(Mower)

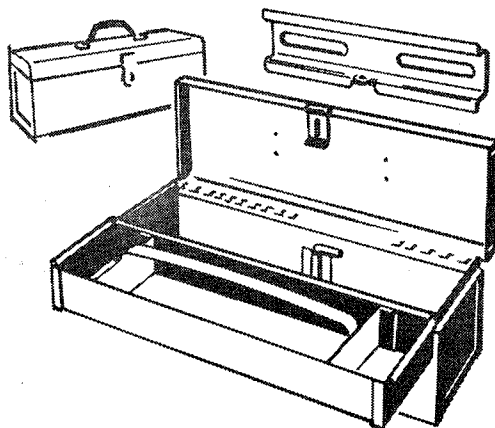


LEAF MULCHER (Mower)

PART
ITEM NUMBER QTY. DESCRIPTION

ASSEMBLY OR
PACKAGE NO.

1	2027243	1	BAFFLE, front mulcher	
		4	917378	WASHER, plain, 3/8
		3	922110	BOLT, cge, 3/8NC x 3/4
		1	916946	BOLT, cge, 3/8NC x 3/4
		4	916965	LOCKWASHER, 3/8
		4	916950	NUT, 3/8NC
2	2027244	2	BAFFLE, rear side mulcher	
		2	922110	BOLT, cge, 3/8NC x 3/4
		2	916965	LOCKWASHER, 3/8
		2	916950	NUT, 3/8NC
3	2027245	1	BAFFLE, rear center mulcher	
		2	920562	BOLT, cge, 5/16NC x 3/4
		2	917356	LOCKWASHER, 5/16
		2	917372	NUT, 5/16NC
4	2027242	1	PLATE, housing end	
		3	922110	BOLT, cge, 3/8NC x 3/4
		3	916965	LOCKWASHER, 3/8
		3	916950	NUT, 3/8NC



TOOL BOX - 9001738 (INCL. BRACKET)
Mounting Bracket 9001739

PAPER BAGS

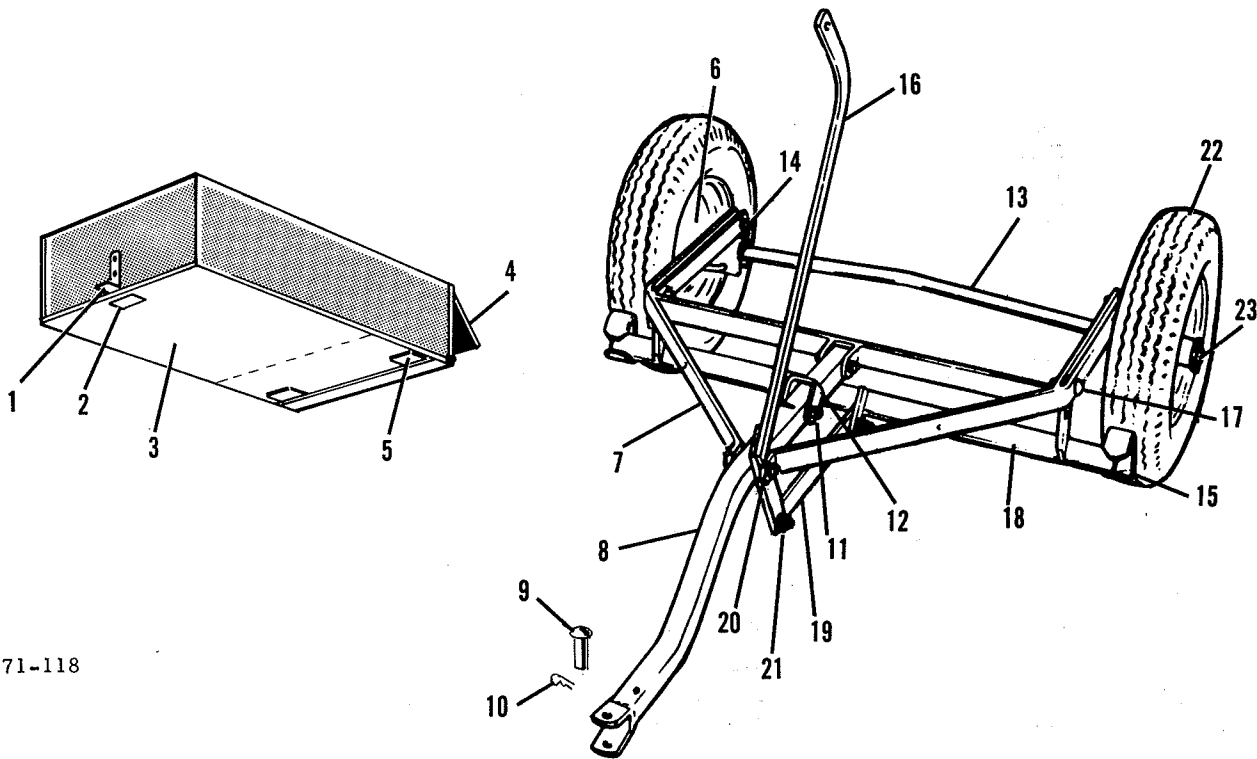
9010050 Pkg. of 3000 No. 1 (3-1/2 x 2-3/16 x 7-1/8)

9010043 Pkg. of 2000 No. 4 (5 x 3-1/8 x 9-13/16)

9010044 Pkg. of 1000 No. 8 (6-1/8 x 4 x 12-7/16)

9010045 Pkg. of 500 No. 16 (7-5/8 x 4-5/8 x 15-3/4)

DUMP CART (Vacuum Collector)

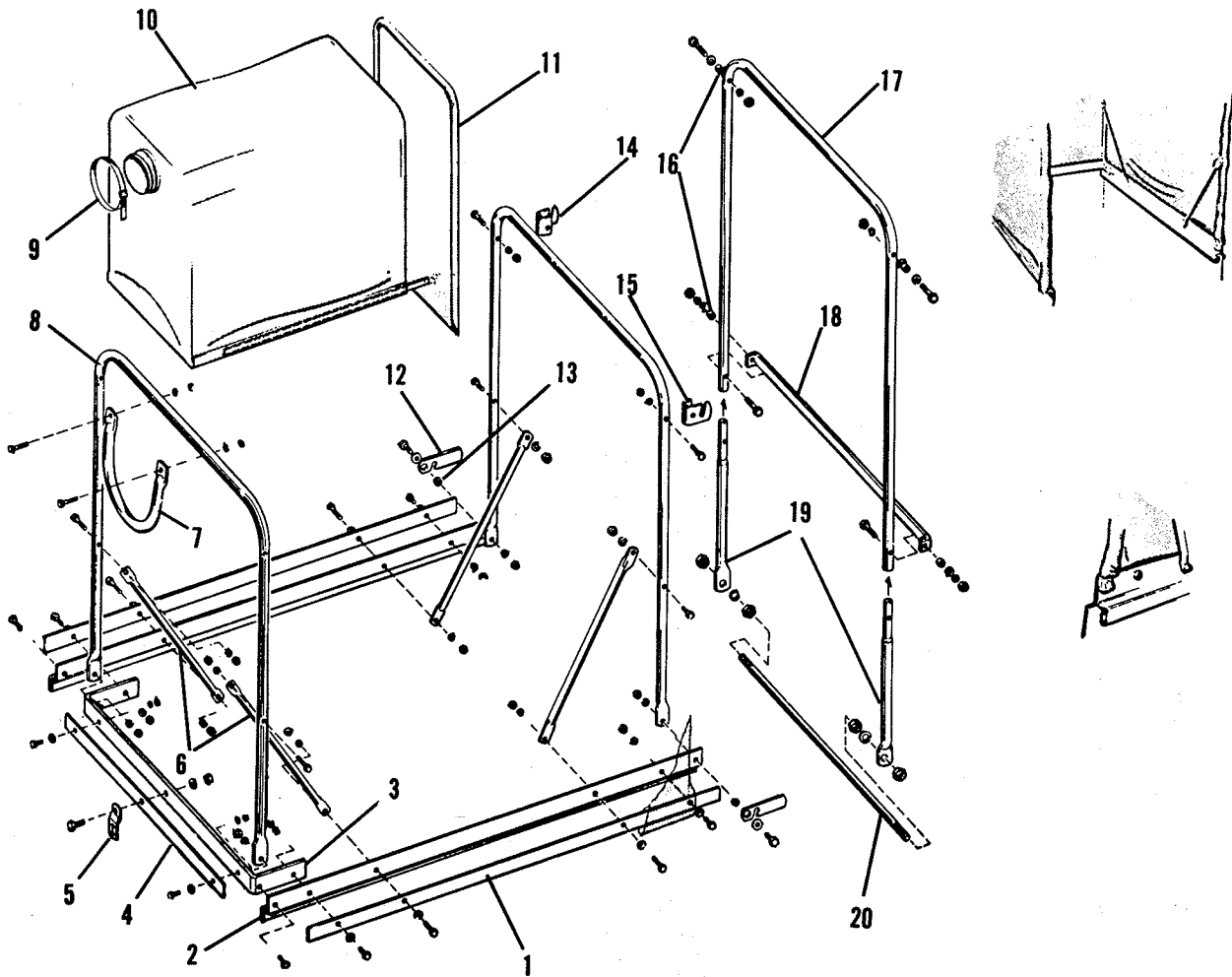


71-118

DUMP CART (Vacuum Collector)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	2025219	1	PLATE, box catch
	916965	2	LOCKWASHER, 3/8
	907731	2	CAPSCREW, 3/8NC x 1
	916950	2	NUT, 3/8NC
2	2025210	1	PLATE, box guide
3	2025207	1	BODY, trailer
4	2025208	1	END GATE, trailer
5	2025212	1	PIVOT ASY., box
	907731	2	CAPSCREW, 3/8NC x 1
	916950	2	NUT, 3/8NC
	916965	2	LOCKWASHER, 3/8
	917378	2	WASHER, 7/16 x 1 x #14
6	2025214	2	WHEEL, 4", less tire
	2026846	2	BEARING, wheel
7	2025216	1	FRAME ASY., trailer
8	2025217	1	TONGUE ASY., trailer
	919362	2	CAPSCREW, 3/8NC x 2-1/4
	916950	2	NUT, 3/8NC
	916965	2	LOCKWASHER, 3/8
9	2025429	1	PIN, tongue
10	2025739	1	CLIP, spring
11	2026854	1	SPRING, box catch
	919357	1	CAPSCREW, 3/8NC x 7/8
	918006	1	NUT, lock, 3/8NC
	917378	1	WASHER, 7/16 x 1 x #14
12	2025218	1	CLEVIS, box catch
13	2025213	1	AXLE ASY., trailer
14	2025716	2	PIN, lock, axle
15	2025739	2	CLIP, spring axle pin
16	2025223	1	HANDLE ASY., brake
	919959	1	CAPSCREW, 3/8NC x 2-3/4
	916965	1	LOCKWASHER, 3/8
	916950	1	NUT, 3/8NC
	917378	3	WASHER, 7/16 x 1 x #14
17	2025209	2	PIN, pivot
	918452	1	PIN, cotter, 1/8 x 1
18	2025224	2	BRAKE ASY.
19	2025222	1	LINK, brake
	919933	2	CAPSCREW, 5/16NC x 1-1/2
	917642	2	WASHER, 11/32 x 1-1/2 x #12
	918005	2	NUT, lock, 5/16NC
20	2025501	1	SPACER, handle
21	2025754	2	SPRING, brake link
22	2027177	2	TIRE, 4.00 x 8, 2 ply
23	2027181	2	CAP, end

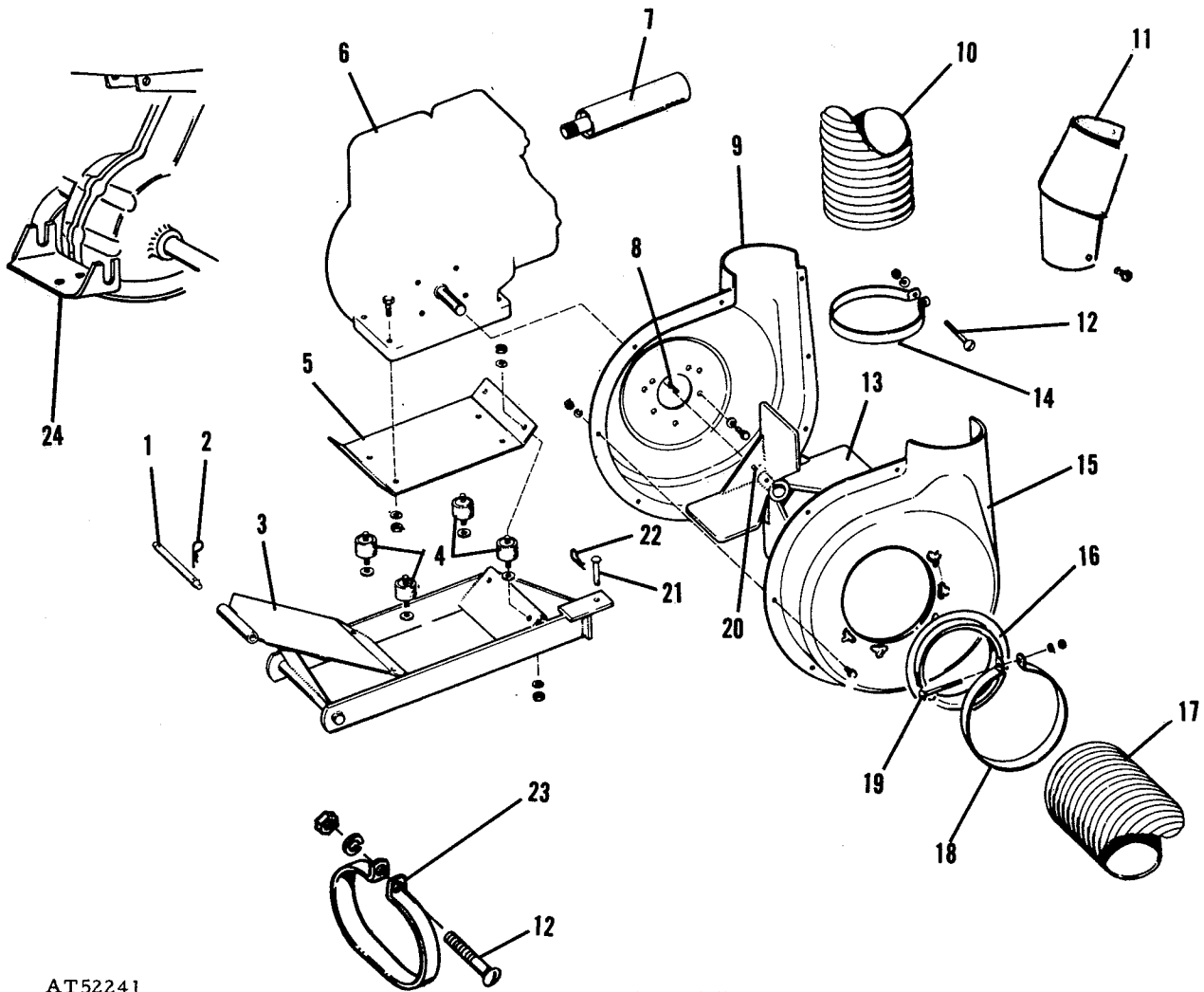
DUMP CART COVER & FRAME
(Hi-Capacity)
(Vacuum Collector)



DUMP CART COVER & FRAME
(Hi-Capacity)
(Vacuum Collector)

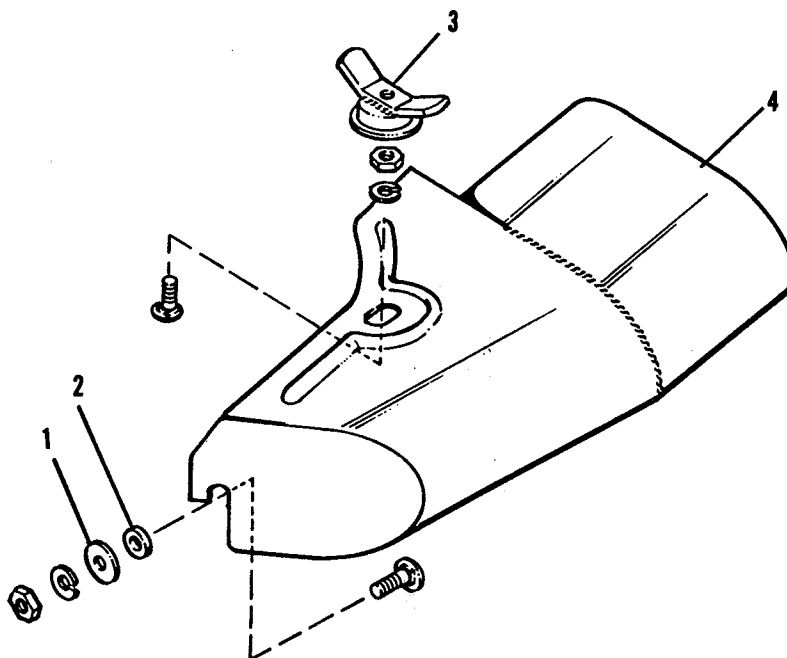
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2026342	2	STRIP, hold down side	
		2	916019 CAPSCREW, 1/4"NC x 3/4" pltd.	
		2	916622 NUT, 1/4"NC, pltd.	
		2	916964 LOCKWASHER, 1/4", pltd.	
		2	916431 CAPSCREW, 5/16"NC x 1", pltd.	
		1	917642 WASHER, 3/8" x 7/8" x 16 ga., pltd.	
		2	917356 LOCKWASHER, 5/16", pltd.	
		2	917372 NUT, 5/16"NC, pltd.	
2	2026336	2	BAR, "2" side	
3	2026337	1	BAR, front	
4	2026343	1	STRIP, hold down, front	
		2	916019 CAPSCREW, 1/4"NC x 3/4", pltd.	
		2	917377 WASHER, 5/16" x 3/4" x 16ga., pltd.	
		2	916964 LOCKWASHER, 1/4", pltd.	
		2	916622 NUT, 1/4"NC, pltd.	
5	2025412	1	BRACKET	
		1	907731 CAPSCREW, 3/8"NC x 1", pltd.	
		1	917378 WASHER, 7/16" x 1" x 14ga., pltd.	
		1	918006 NUT, lock, 3/8"NC, pltd.	
6	2026344	4	TUBE, cross brace	
		1	908297 CAPSCREW, 1/4"NC x 1-1/4", pltd. (top)	
		1	916964 LOCKWASHER, 1/4", pltd.	
		1	916622 NUT, 1/4"NC, pltd.	
7	2026339	1	SUPPORT, hose	
		2	908297 CAPSCREW, 1/4"NC x 1-1/4", pltd.	
		2	916964 LOCKWASHER, 1/4", pltd.	
		2	916622 NUT, 1/4"NC, pltd.	
8	2026338	2	UPRIGHT, front & rear	
9	2026353	1	STRAP, hose	
10	2026352	1	HOOD, cart	
11	2026354	1	COVER, door	
12	2026340	2	LATCH, rear door	
		1	919319 CAPSCREW, 5/16"NC x 7/8", pltd.	
		1	917642 WASHER, 3/8" x 7/8" x 16ga., pltd.	
		1	917356 LOCKWASHER, 5/16" pltd.	
		1	917372 NUT, 5/16"NC, pltd.	
13	2026341	2	SPACER, latch	
14	2026350	1	CATCH, door R.H.	
		1	908297 CAPSCREW, 1/4"NC x 1-1/4", pltd.	
		1	916964 LOCKWASHER, 1/4", pltd.	
		1	916622 NUT, 1/4"NC, pltd.	
15	2026351	1	CATCH, door L.H.	
		1	908297 CAPSCREW, 1/4"NC x 1-1/4", pltd.	
		1	916964 LOCKWASHER, 1/4", pltd.	
		1	916622 NUT, 1/4"NC, pltd.	
16	2026348	4	SPACER	
17	2026349	1	TOP, rear door	
		2	919316 CAPSCREW, 1/4"NC x 1-3/4", pltd. (top spacer)	
		2	917377 WASHER, 5/16" x 3/4" x 16ga., pltd.	
		2	916964 LOCKWASHER, 1/4", pltd.	
		2	916622 NUT, 1/4", pltd.	
18	2026347	1	BAR, rear door	
		2	918240 CAPSCREW, 1/4"NC x 1-1/2", pltd.	
		4	917377 WASHER, 5/16" x 3/4" x 16 ga., pltd.	
		2	916964 LOCKWASHER, 1/4", pltd.	
		2	916622 NUT, 1/4", pltd.	
19	2026345	2	TUBE, rear door	
20	2026346	1	ROD, rear door	
		4	916951 NUT, 1/2"NC, pltd.	
		2	916966 LOCKWASHER, 1/2", pltd.	

HITCH & BLOWER (Vacuum Collector)



AT52241

ADAPTER (Vacuum Collector)



AT52240

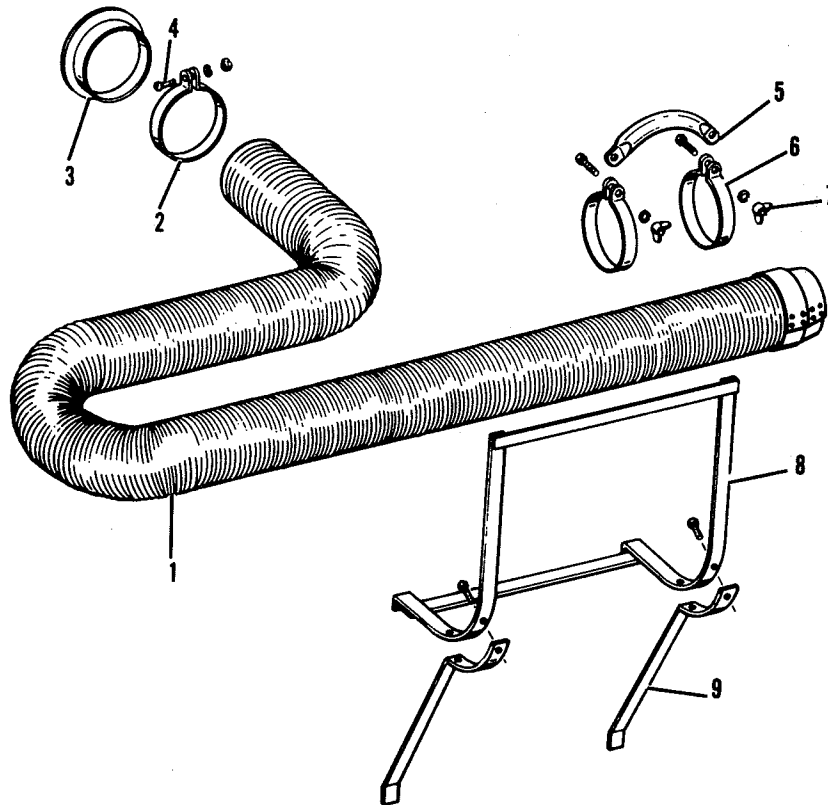
HITCH & BLOWER (Vacuum Collector)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2027288	1	PIN, counterweight	
2	2025739	1	CLIP, spring (Use 918196)	
3	2027272	1	FRAME ASSY.	
4	2026044	4	CONNECTOR, cushion	
		2	917356 LOCKWASHER, 5/16	
		2	917372 NUT, 5/16NC	
		1	917378 WASHER, 5/16	
5	2027281	1	PLATE, engine	
		9	908295 CAPSCREW, 1/4NC x 1/2	
		9	916964 LOCKWASHER, 1/4	
		9	916622 NUT, 1/4NC	
		3	922120 CAPSCREW, 5/16NF x 5/8	
		3	917356 LOCKWASHER, 5/16	
6	2027289	1	ENGINE	
		4	919933 CAPSCREW, 5/16NC x 1-1/2	
		4	917356 LOCKWASHER, 5/16	
		4	917372 NUT, 5/16NC	
7	2027290	1	MUFFLER	
8	2026269	1	KEY	
9	2027283	1	HOUSING, half-blower R.H.	
10	2026333	1	HOSE, exhaust 6" Dia.	
11	2026432	1	DEFLECTOR	
		1	919804 SCREW, self-tap, #10 x 3/8 lg.	
12	2027100	2	SCREW, machine, 1/4NC x 3	
		1	916964 LOCKWASHER, 1/4	
		1	916622 NUT, 1/4NC	
13	2026310	1	FAN ASSY.	
14	2026334	1	CLAMP, hose	
15	2027282	1	HOUSING, inlet half	
16	2027085	1	HOSE FLANGE	
17	2026331	1	HOSE, intake 7" Dia.	
18	2026332	1	CLAMP, hose	
19	2027100	2	SCREW, 1/4NC x 3	
		1	916964 LOCKWASHER, 1/4	
		1	916622 NUT, 1/4NC	
20	2025826	1	SETSCREW, 5/16NC x 1/2	
21	2025429	1	PIN	
22	2025739	1	CLIP, spring (Use 918196)	
23	2027291	1	CLAMP, hose	
24	1601594	1	SUPPORT, mounting hitch	

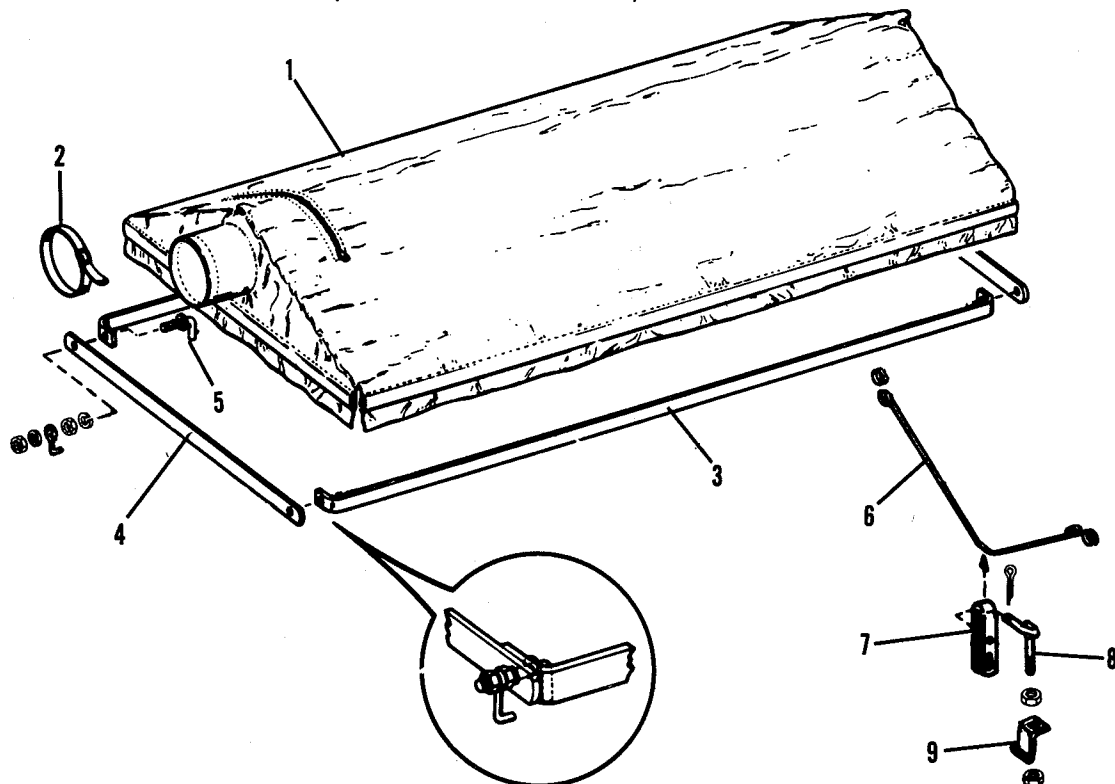
ADAPTER (Vacuum Collector)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2026128	1	WASHER	
		1	916965 LOCKWASHER, 3/8	
		1	916950 NUT, 3/8NC	
2	2025504	1	SPACER	
3	2027251	1	NUT ASSY.	
		1	918026 BOLT, cge, 5/16NC x 1	
		1	917372 LOCKWASHER, 5/16	
		1	922109 NUT, 5/16NC	
4	2027246	1	ADAPTER ASSY.	

ROVING NOZZLE (Vacuum Collector)



DUMP CART COVER & FRAME (Lo-Capacity) (Vacuum Collector)



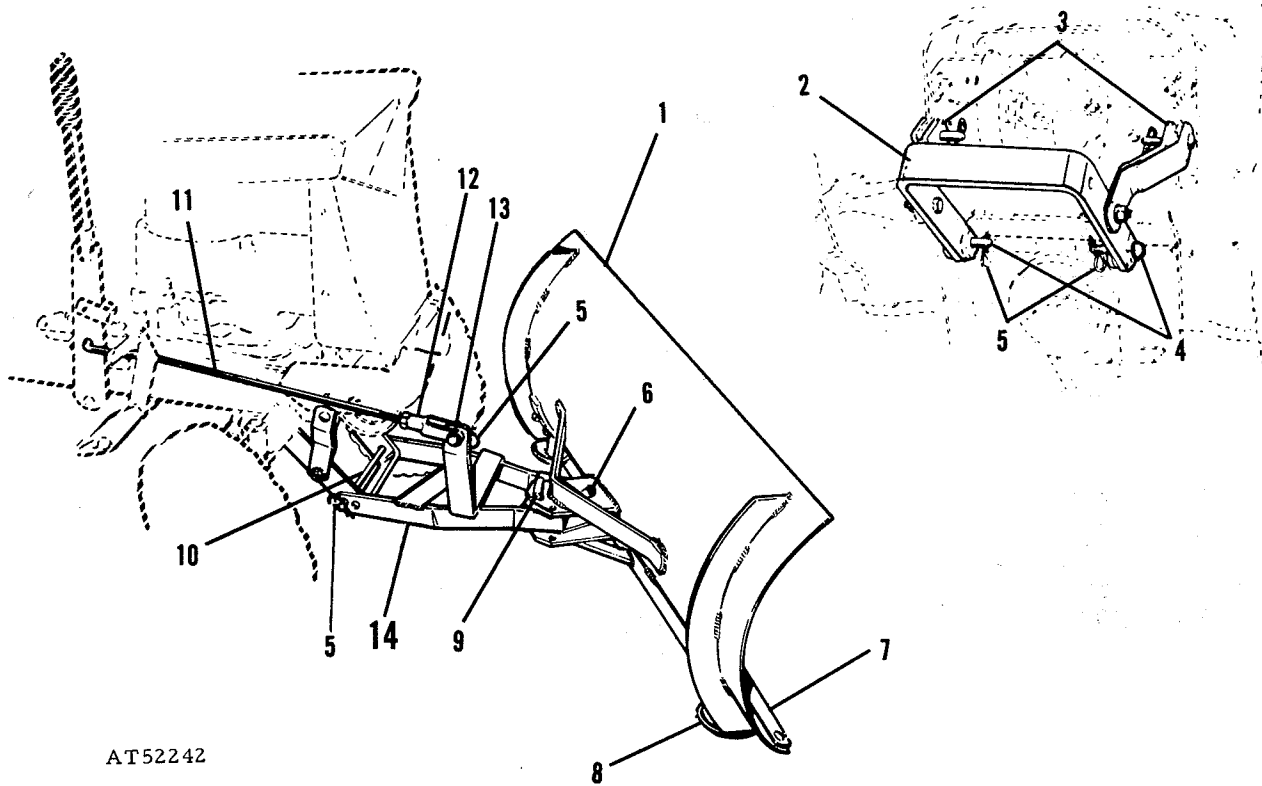
ROVING NOZZLE
(Vacuum Collector)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	2027103	1	HOSE ASY.
2	2026332	1	CLAMP, hose
3	2027085	1	FLANGE, hose
4	2027100	1	SCREW, machine
	916964	1	LOCKWASHER, 1/4
	916622	1	NUT, 1/4NC
5	2027104	1	HANDLE, hose
6	2027105	2	CLAMP, hose handle
	917397	1	CAPSCREW, 5/16NC x 3/4
	917356	1	LOCKWASHER, 5/16
7	2027106	2	NUT, wing
8	2027107	1	CARRIER ASY., hose
	917642	2	WASHER, plain, 5/16
	917356	4	LOCKWASHER, 5/16
	917372	4	NUT, 5/16NC
9	2027108	2	SUPPORT, carrier

DUMP CART COVER & FRAME
(Lo-Capacity)
(Vacuum Collector)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	2027563	1	COVER ASY., cart (Low profile)
2	2026352	1	STRAP, hose
3	2027557	2	MEMBER, side frame
4	2027558	2	BRACKET, end frame
5	2027559	4	STUD ASY., special
	2027560	2	STOP, stud
	917356	4	LOCKWASHER, 5/16
	917372	4	NUT, 5/16NC
	917642	6	WASHER, 5/16 plain
	920161	4	NUT, 5/16NC, lock
6	2027848	1	BAIL
	2027849	2	LINK, repair
7	2027847	1	LEVER
8	2027846	1	ROD, latch
	918452	1	PIN, 1/8 x 1, cotter
	920161	2	NUT, 5/16NC, lock
9	2027845	1	LATCH

42" SNOW PLOW & DOZER BLADE
(Blades)

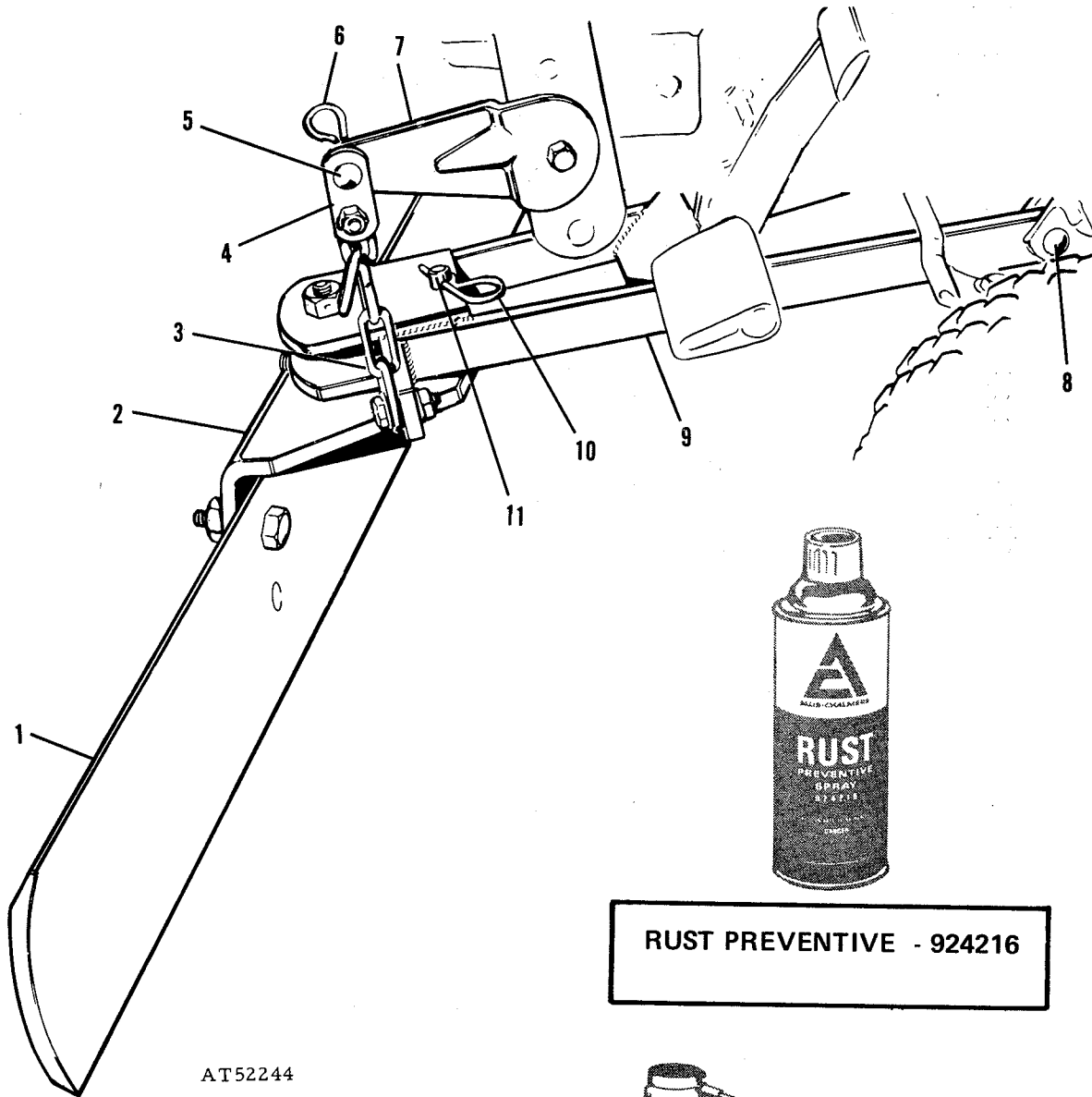


AT52242

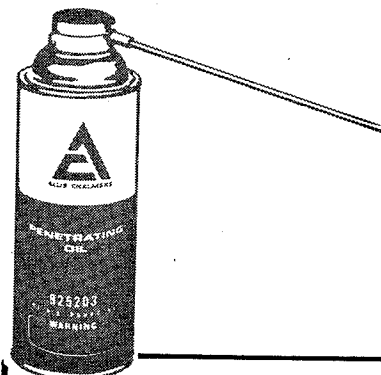
42" SNOW PLOW & DOZER BLADE
(Blades)

ITEM	PART NUMBER	QTY.	DESCRIPTION
1	2025334	1	BLADE ASSY., 42"
2	2027264	1	FRAME, push
3	2027261	2	SUPPORT ARM ASSY.
		1	916947 BOLT, cge, 3/8NC x 1
		1	916965 LOCKWASHER, 3/8
		1	916950 NUT, 3/8NC
4	2025429	2	PIN
5	2025739	5	CLIP, spring (Use 918196)
6	2025739	1	CLIP, spring (Use 918196)
	2025750	1	PIN, king
7	2025332	1	PLATE, wear
		-	916946 BOLT, cge., 3/8NC x 3/4
		-	916965 LOCKWASHER, 3/8
		-	916950 NUT, 3/8NC
8	2025330	2	SHOE ASSY.
		1	916947 BOLT, cge, 3/8NC x 1
		1	916965 LOCKWASHER, 3/8
		1	916950 NUT, 3/8NC
9	2025749	1	PIN, pivot
10	2027265	1	ROD, pivot
11	2027271	1	ROD, lift
12	2025660	1	YOKE, adjusting
13	2025661	1	PIN, yoke
14	2027266	1	PUSHBAR ASSY.

40" GRADER BLADE (Blades)



RUST PREVENTIVE - 924216

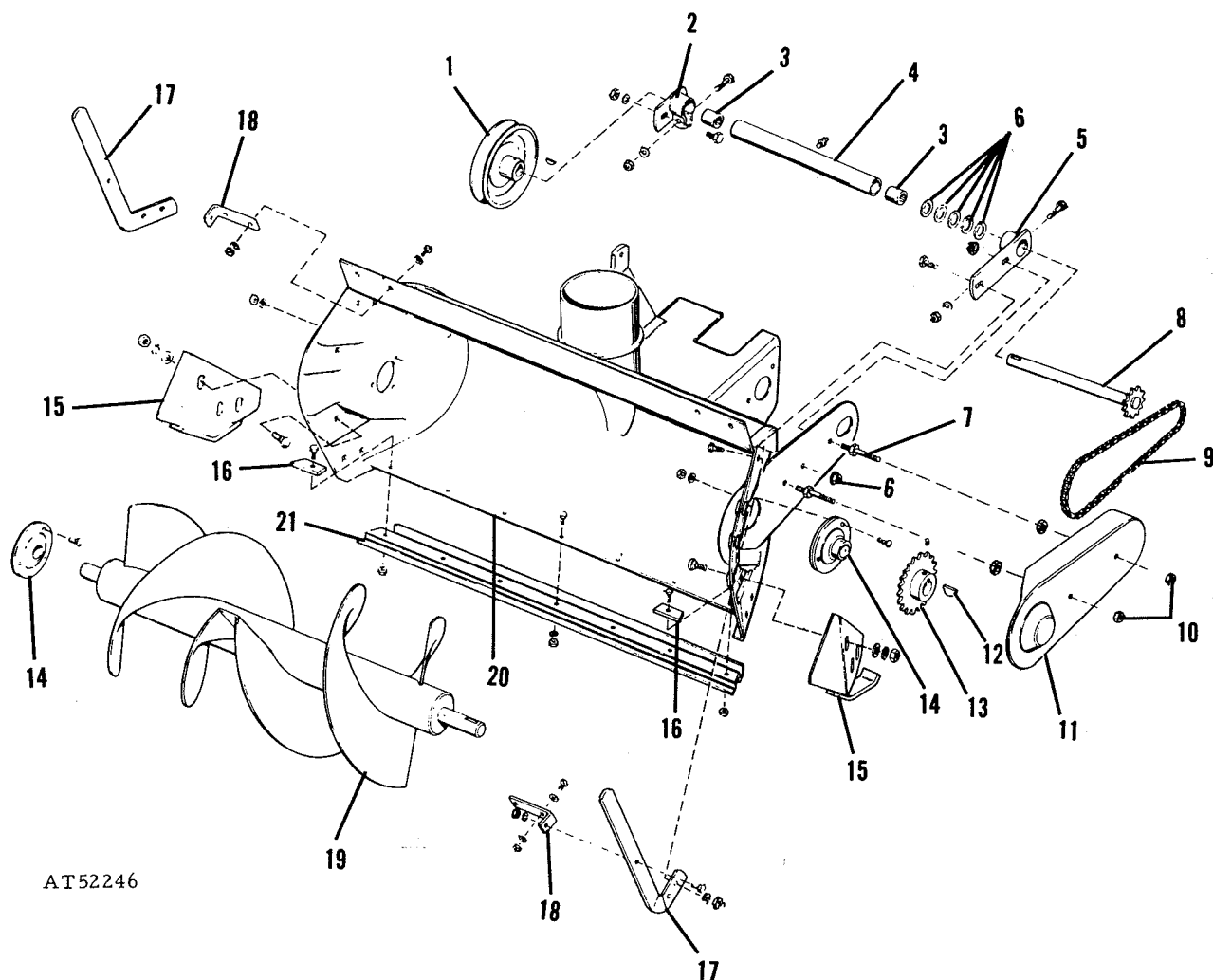


PENETRATING OIL - 925203

40" GRADER BLADE (Blades)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2027233	1	BLADE, grader, 40"	
		2	919375 CAPSCREW, 5/8NC x 2	
		2	917373 LOCKWASHER, 5/8	
		2	915726 NUT, 5/8NC	
2	2027234	1	BRACKET	
		1	922118 CAPSCREW, 5/8NC x 3"	
		1	923353 NUT, lock, 5/8NC	
3	2025331	1	CHAIN	
		1	917400 CAPSCREW, 3/8NC x 1- 1/4	
		1	917378 WASHER, 3/8	
		1	916965 LOCKWASHER, 3/8	
		1	916950 NUT, 3/8NC	
4	2025357	1	LINK	
		1	907731 CAPSCREW, 3/8NC x 1	
		1	918006 NUT, lock, 3/8NC	
5	2025499	1	PIN	
6	2025739	1	SPRING CLIP (Use 918196)	
7	2027241	1	LEVER, lift	
		1	908127 CAPSCREW, 3/8NC x 3/4	
		1	918006 NUT, lock, 3/8NC	
8	(2025739	1	SPRING CLIP (Use 918196)	
	2026849	1	PIN	
9	2027235	1	PULL BAR ASSY.	
10	2025719	1	SPRING CLIP	
11	2025750	1	PIN	

ROTOR & HOUSING (32" Snow Thrower)

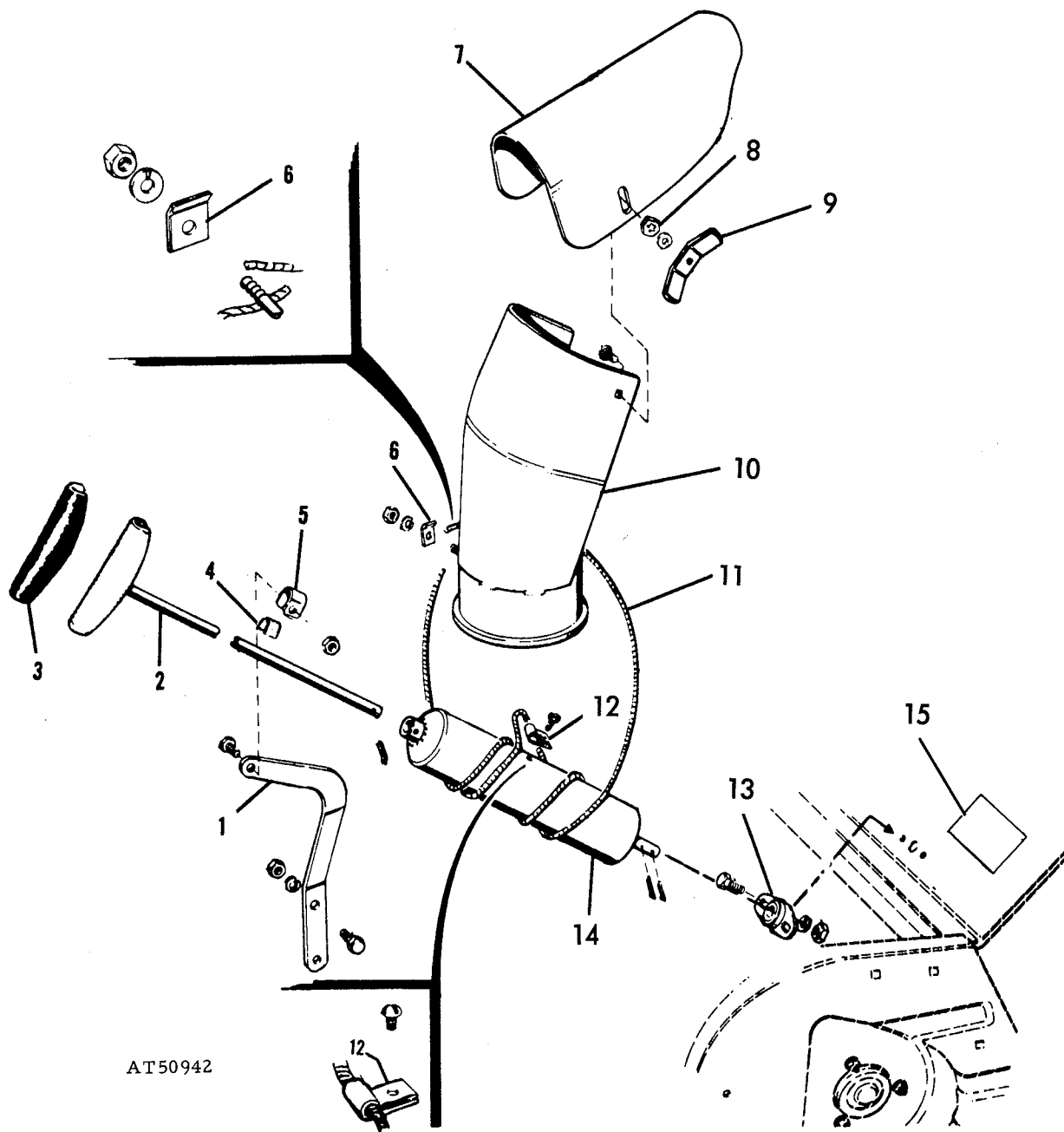


AT52246

ROTOR & HOUSING (32" Snow Thrower)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2027170	1	PULLEY	
2	2026448	1	CLAMP SUPPORT ASSY.	
			1 905123 KEY, woodruff	
			1 919933 CAPSCREW, 5/16NC x 1-1/2	
			1 917356 LOCKWASHER, 5/16	
			1 917372 NUT, 5/16NC	
			1 907731 CAPSCREW, 3/8NC x 1	
			1 916965 LOCKWASHER, 3/8	
			1 916950 NUT, 3/8NC	
3	2025626	2	BEARING, needle	
4	2027899	1	BEARING HOUSING	
			1 912808 FITTING, grease	
5	2026450	1	CLAMP SUPPORT ASSY.	
			1 919933 CAPSCREW, 5/16NC x 1-1/2	
			1 917356 LOCKWASHER, 5/16	
			1 917372 NUT, 5/16NC	
			1 907731 CAPSCREW, 3/16NC x 1	
6	2025722	5	WASHER	
7	2026451	2	STUD	
			1 918006 NUT, lock, 3/8NC	
8	2027354	1	SHAFT ASSY.	
9	2027328	1	CHAIN, w/CONN. LINK	
10	2026452	2	NUT, 3/8NC, whizlock	
11	2027329	1	GUARD, chain	
12	2025490	1	KEY, hi-pro	
13	2027321	1	SPROCKET, rotor	
			1 911712 SETSCREW, S.H.C.P., 5/16NC x 5/16	
14	2025855	2	BALL BEARING	
			3 917397 CAPSCREW, 5/16NC x 3/4	
			3 917356 LOCKWASHER, 5/16	
			3 917372 NUT, 5/16NC	
	2026135	1	SHOE ASSY., L.H.	
	2026136	1	SHOE ASSY., R.H.	
15			1 922110 BOLT, cge, 3/8NC	
			1 917378 WASHER, 3/8	
			1 916965 LOCKWASHER, 3/8	
			1 916950 NUT, 3/8NC	
16	2025315	2	CLAMP, scraper	
			1 923325 CAPSCREW, 5/16NC x 7/8	
			1 918005 NUT, lock, 5/16NC	
	2026188	1	DRIFT CUTTER, R.H.	
	2026189	1	DRIFT CUTTER, L.H.	
17			2 908297 CAPSCREW, 3/8NC x 3/4	
			2 916950 NUT, 3/8NC	
			2 916965 LOCKWASHER, 3/8	
18	2027330	1	BRACKET	
			2 919397 CAPSCREW, 5/16NC x 3/4	
			2 917642 WASHER, 5/16	
			2 917372 NUT, 5/16NC	
			2 917356 LOCKWASHER, 5/16 (for R.H. BRACKET)	
19	2027311	1	ROTOR ASSY.	
20	2027293	1	BODY ASSY.	
21	2027307	1	SCRAPER, body	
			5 921959 CAPSCREW, 1/4NC x 5/8	
			5 916964 LOCKWASHER, 1/4	
			5 916622 NUT, 1/4NC	

SPOUT (32" Snow Thrower)

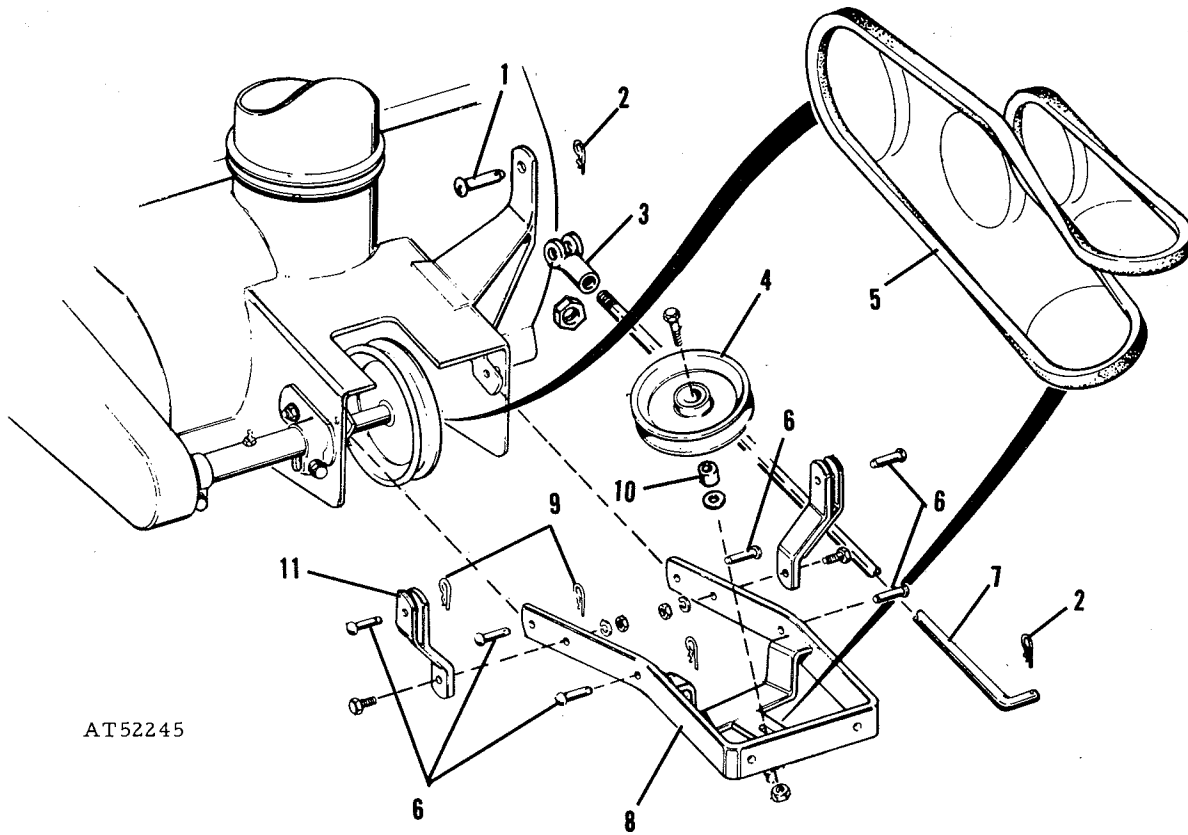


AT50942

SPOUT
(32" Snow Thrower)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2027342	1	ROD GUIDE SUPPORT	
		1	907731 CAPSCREW, 3/8NC x 1	
		1	919933 CAPSCREW, 5/16NC x 1/2	
		1	916965 LOCKWASHER, 3/8	
		1	916950 NUT, 3/8NC	
2	2027339	1	HANDLE ASSY.	
		1	918455 PIN, cotter, 5/32 x 1	
3	2026829	1	COVER, handle	
4	2026120	1	LINER, guide	
5	2025496	1	GUIDE, rod	
		1	918005 NUT, 5/16NC	
		1	919933 CAPSCREW, 5/16NC x 1/2	
6	2026116	1	PLATE	
		1	917356 LOCKWASHER, 5/16	
		1	917372 NUT, 5/16NC	
7	2026114	1	SPOUT EXTENSION	
8	2026115	1	WASHER, lock, 3/8	
9	2025325	1	NUT, wing	
		1	922249 BOLT, cge, 5/16NC x 3/4	
		1	917378 WASHER, 3/8	
10	2025327	1	SPOUT ASSY	
11	2027335	1	CORD, spout	
12	2025620	1	CLAMP	
		1	923188 SCREW, 1/4NC x 3/8	
13	2026118	1	BEARING	
		1	907727 CAPSCREW, 1/4NC x 5/8	
		1	916964 WASHER, 1/4	
		1	916622 NUT, 1/4NC	
14	2026572	1	TUBE ASSY., spout control	
		2	922000 PIN, cotter, 1/8 x 3/4	
15	2025846	1	DECAL	

HITCH & DRIVE
(32" Snow Thrower)

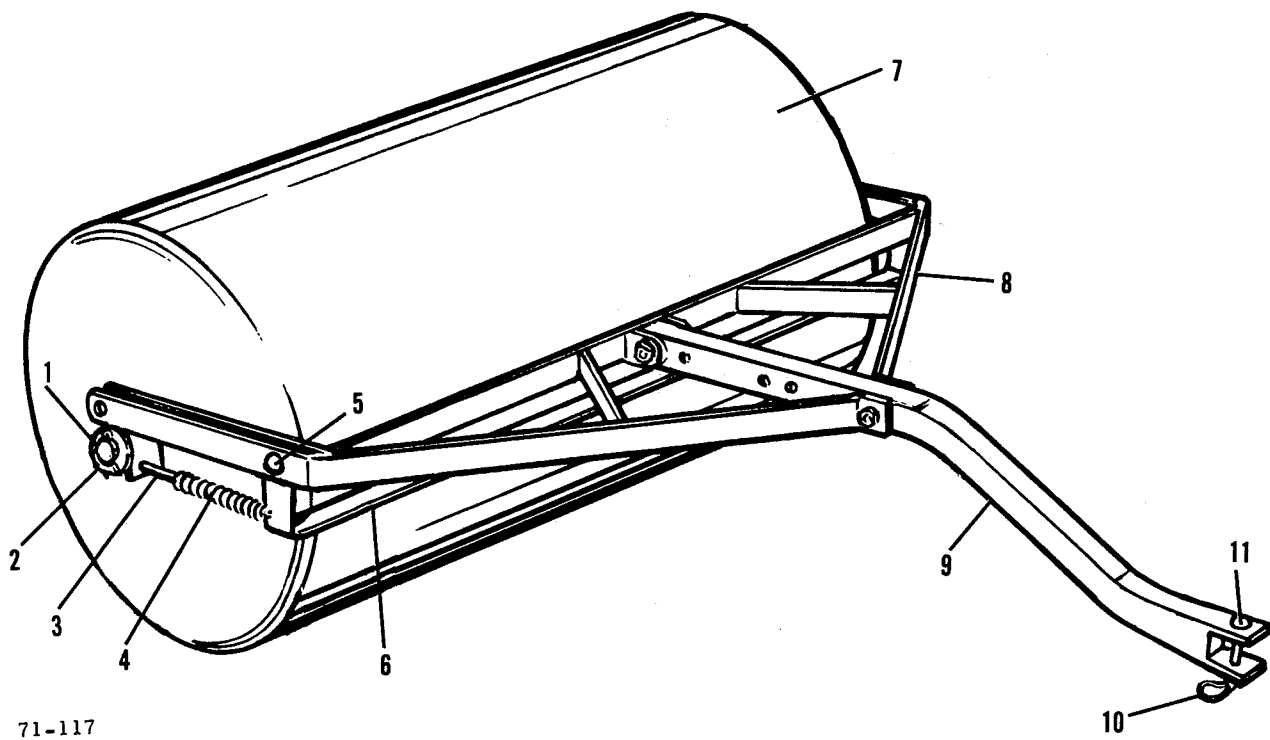


AT52245

HITCH & DRIVE (32" SNOW THROWER)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	2025661	1	PIN, yoke	
2	2026902	2	CLIP, spring	
3	2025660	1	YOKE, adjustable	
		1	919423 NUT, 1/2NC	
4	2026320	1	PULLEY	
5	2027350	1	BELT, "V" 166 6801	
6	2026849	6	PIN	
7	2027351	1	ROD, front lift	
8	2027343	1	ARM ASSY., push	
9	2026902	6	CLIP, spring	
10	2025585	1	SPACER	
		1	919361 CAPSCREW, 3/8NC x 1-3/4	
		2	917378 WASHER, 3/8	
		1	916965 LOCKWASHER, 3/8	
		1	916950 NUT, 3/8NC	
11	2027347	2	ARM ASSY., support	
		1	916965 LOCKWASHER, 3/8	
		1	916950 NUT, 3/8NC	
		1	917400 CAPSCREW, 3/8NC x 1-1/4	

36" LAWN ROLLER



36" LAWN ROLLER

ITEM	PART NUMBER	QTY.	DESCRIPTION
-	-----	1	ROLLER ASY., lawn (See MACHINERY)
1	2025215	2	BUSHING, nylon
2	2025211	2	RETAINER, bearing
3	2025221	2	PIN, extension
4	2025715	2	SPRING
5	2025209	2	PIN, pivot
	918448	1	PIN, cotter, 3/32 x 1
6	2025226	1	SCRAPER
7	2025227	1	ROLLER, lawn
	918433	4	WASHER, 13/16 x 2 x #9
	918448	2	PIN, cotter, 3/32 x 1
8	2025225	1	FRAME ASY., roller
9	2025217	1	TONGUE ASY.
	919362	2	CAPSCREW, 3/8NC x 2-1/4
	916965	2	LOCKWASHER, 3/8
	916950	2	NUT, 3/8NCx 2-1/4
10	2025739	1	CLIP, spring
11	2025714	1	PIN, tongue

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