

PARTS



WAUKESHA

135G

SERIES

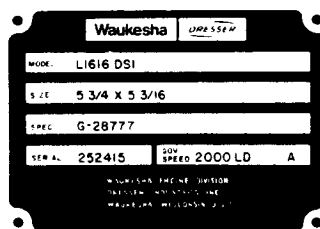
PARTS

135G

WAUKESHA GENUINE PARTS INFORMATION AND ORDERING PROCEDURE

PARTS ORDERING

- 1) Waukesha genuine parts are available worldwide and must be ordered through your local Waukesha Distributor. For the distributor closest to you, refer to the distributor listing in this manual.
- 2) Part numbers in this manual are for reference only, and should not be used for ordering parts. Your Waukesha Distributor will refer to your engine specification to make certain you receive the correct parts for your engine.
- 3) Always specify the engine model designation, specification number, and serial number, as found stamped on the engine nameplate.



ML-16-9

In the event the nameplate is either lost or defaced, the engine serial number is also stamped on the crankcase, usually near the front or rear.

- 4) Always include the part number, when known, along with the description of the part. State the quantity of the part you wish to order. Do not use the word "complete" or designate the quantity by sets.
EXAMPLE: 172607 – Filter Element – (1) Ordered.
NOTE: Quantities listed in this manual are quantity per engine.
- 5) If a special part is needed, the engine application should also be stated.
- 6) Anticipate your parts requirements:
 - a) Order parts early in the day.
 - b) Keep a supply of normal maintenance parts in stock.
 - c) Obtain a parts stocking recommendation from your local Waukesha Distributor.

EXTENT OF PARTS MANUAL COVERAGE

This parts manual contains only standard or standard option parts. Variations of these parts as well as other special parts are not included. Contact your local Waukesha Distributor for assistance in identifying parts not included in this manual.

SERVICE PARTS AVAILABILITY

Waukesha genuine factory engineered replacement parts are available throughout the world through authorized Waukesha Distributors. These parts have the advantage of being:

- 1) Specially engineered for your needs.
- 2) Continually reviewed to incorporate the latest material and engineering advances.
- 3) Constantly checked to insure that all replacement parts meet Waukesha quality control standards.

Form No. 576-5003, 10-68

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Model 135GK-GKB - 4-1/4" x 5"

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Form No. 576-5003, 8-75

WAUKESHA REPLACEMENT PARTS KITS

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

Part Number

Nomenclature

Single Cylinder Sleeve, Piston, Pin And Ring Kit

932-37

Model 135GK-GKB Only (6.2 To 1 Comp. Ratio)

932-46

Model 135GK Only (5.9 To 1 Comp. Ratio)

Single Piston Ring Kit

907-205

Standard - Model 135GZ-GZB

907-206

.020" Oversize - Model 135GZ-GZB

907-207

.040" Oversize - Model 135GZ-GZB

907-93

Standard - Model 135GK-GKB

Main Bearing Kit

918-231

Standard

918-228

.020" Undersize

918-229

.040" Undersize

927-35

Camshaft Bushing Kit

(Continued)

Form No. 576-5003, 8-75

Part Number

Nomenclature

Water Pump Repair Kit

960-153

For C135260 And E135260 Water Pumps

960-111

For C135060-B And L135060-B Water Pumps

Oil Pump Repair Kit

980-120

For U0135180 Pressure Pump

980-89

For A0135280 Scavenger Pump

Complete Gasket Set

900-189

For Magneto Ignition

900-188

For Distributor Ignition

979-92

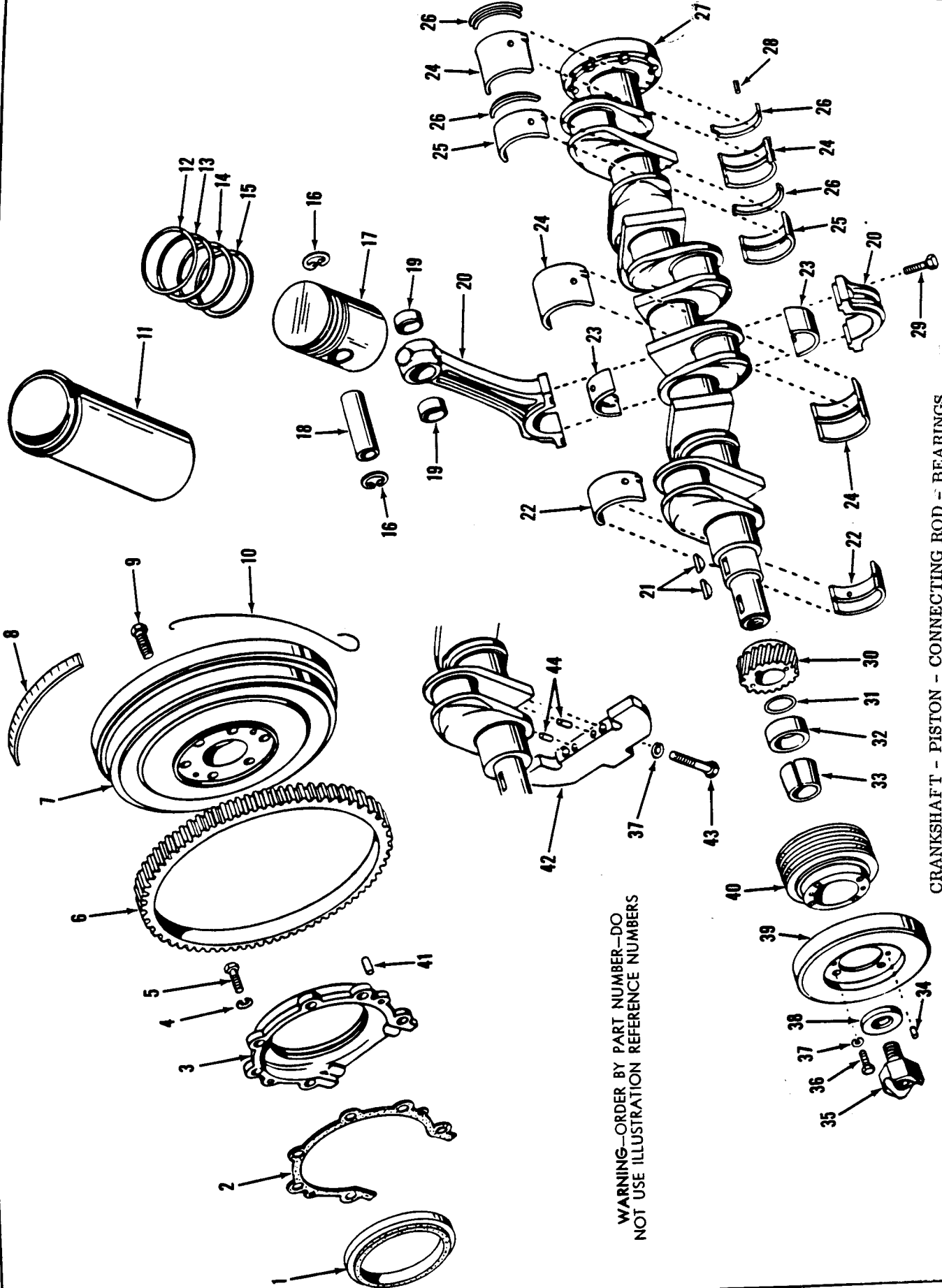
Valve Overhaul Gasket Set

ALWAYS GIVE ENGINE MODEL AND

Form No. 576-5003, 10-68



NUMBER WHEN ORDERING REPAIRS



CRANKSHAFT - PISTON - CONNECTING ROD - BEARINGS

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

ALWAYS GIVE ENGINE MODEL AND NUMBER WHEN ORDERING REPAIRS

CRANKSHAFT - PISTON - CONNECTING ROD - BEARINGS
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	156197-B	Seal, Oil - Rear	1
2	74709	Gasket, Rear Oil Seal Retainer	1
3	135090-A	Retainer, Oil Seal - Rear	1
4	21052	Washer, 3/8", Lock	6
5	21348	Screw, Cap, 3/8"-16 x 1", Hex Head	6
6	Variable	Gear, Ring - Give Engine Serial Number When Ordering	1
7	Variable	Flywheel - Give Engine Serial Number When Ordering	1
8	161633-C	Strip, Timing - Flywheel	1
9	Variable	Bolt, Flywheel - Give Engine Serial Number When Ordering	8
10	116050-C	Wire, Lock (Model 135GK-GKB Only)	3
11	135130	Sleeve, Cylinder - Dry Type (Model 135GK-GKB Only)	6
12		Ring, Piston - Chrome Compression (Top Groove)	6
	135205	Model 135GZ-GZB	
	141805	Model 135GK-GKB	
13		Ring, Piston (Second Groove)	6
	17305-B	Model 135GZ-GZB (Type 70)	
	705-K	Model 135GK-GKB (Compression)	
14		Ring, Piston - Type 70 (Third Groove)	6
	17305-B	Model 135GZ-GZB	
	61005	Model 135GK-GKB	
15		Ring, Piston - Oil (Bottom Groove)	6
	136305-A	Model 135GZ-GZB	
	141705-A	Model 135GK-GKB	
16	44999-R	Retainer, Piston Pin	12
17		Piston	6
	A135604	Model 135GZ-GZB (7.2 To 1 Compression Ratio)	
	X135504	Model 135GZ-GZB (10 To 1 Compression Ratio)	
	C135004-D	Model 135GK-GKB (6.2 To 1 Compression Ratio)	
	A135004-E	Model 135GK-GKB (5.9 To 1 Compression Ratio)	
18	135306	Pin, Piston	6
19	135008	Bushing, Piston Pin	12
20	0135007	Rod, Connecting (Includes Items 19 And 29)	6
	00135007	Rod, Connecting, Assembly (Items 19, 20, 23 And 29)	6
21	21014	Key, No. 18, Woodruff	2
22	135022	Bearing, Main - Front (Upper Or Lower Half)	2
23	135010	Bearing, Connecting Rod (Upper Or Lower Half)	12
24	135018-A	Bearing, Main - Center And Rear (Upper Or Lower Half)	4
25	135025	Bearing, Main - Intermediate (Upper Or Lower Half)	8

(Continued)

CRANKSHAFT - PISTON - CONNECTING ROD - BEARINGS

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

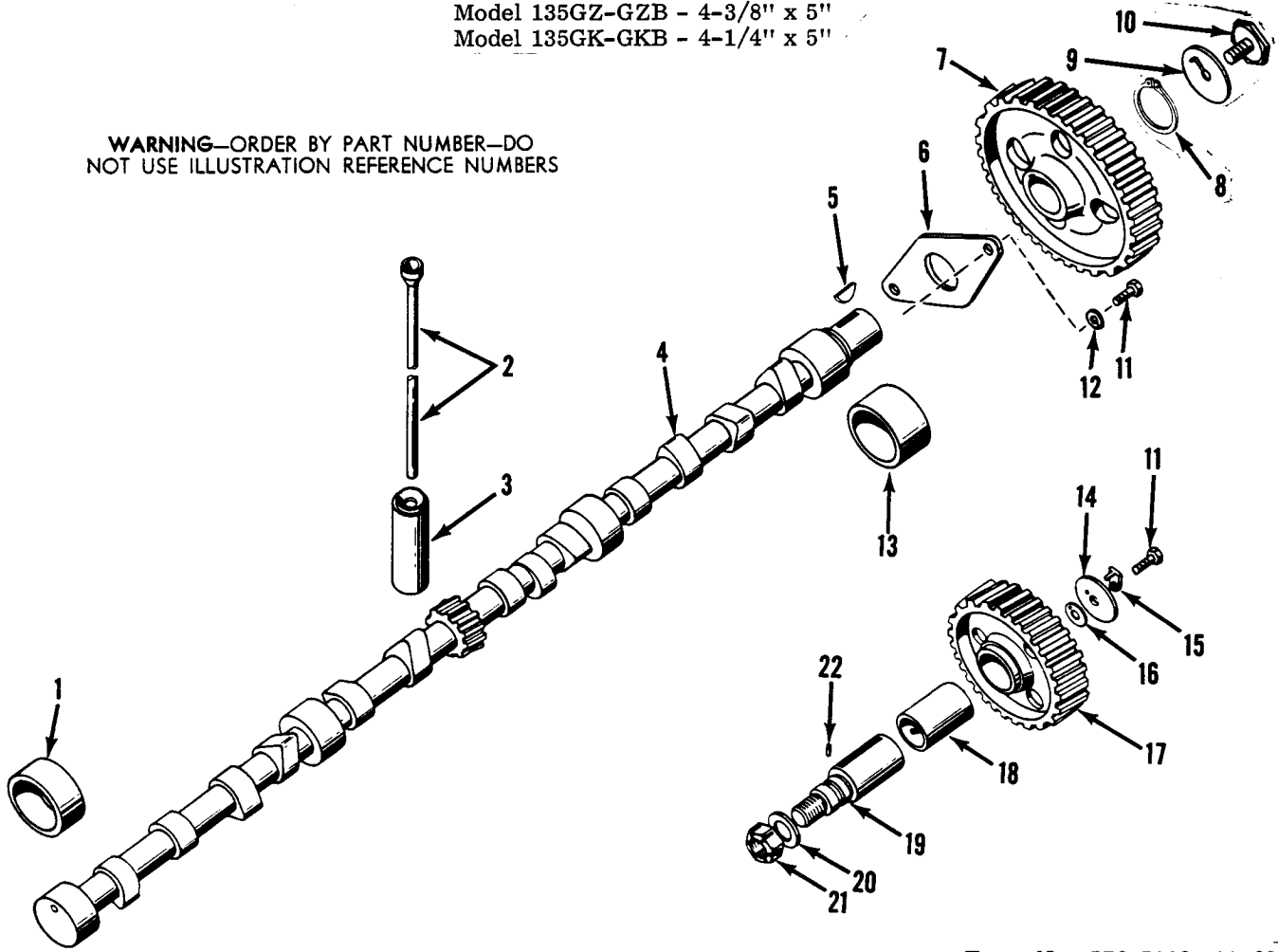
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
26	158771-B	Ring, Thrust (Pairs Of Matched Halves) Crankshaft	2 1
27	135011-K A135011-K	Models 135GZ And 135GK Crankshaft Assembly (Items 1 And 27)	
27A	A135011-L C135011-L	Models 135GZB And 135GKB (Includes Items 42, 43 And 44) Crankshaft Assembly (Items 1, 27A, 42, 43 And 44)	
28	26774	Pin, 1/8" x 3/8", Roll	2
29	119717	Bolt, Connecting Rod	12
30	135012-B	Gear, Crankshaft	1
31	118226-J	O-Ring	1
32	119906-A	Spacer, Crankshaft Pulley	1
33	119905	Sleeve, Crankshaft Pulley	1
34	B-2223	Pin, Dowel	2
35	135189	Jaw, Starting Crank	1
36	21392	Screw, Cap, 7/16"-14 x 1", Hex Head	4
37	21053	Washer, 7/16", Lock	16
38	152069	Washer, Starting Crank Jaw	1
39	155744	Damper, Vibration (When Specified)	1
40	135695	Pulley, Crankshaft (Three Groove)	1
41	B-2568	Pin, Dowel	2
42	119834-A	Counterweight, Crankshaft (Models 135GZB-GKB Only)	6
43	26888	Screw, Counterweight (Models 135GZB-GKB Only)	12
44	B-5120	Pin, Dowel (Models 135GZB-GKB Only)	12

CAMSHAFT - VALVE LIFTER - PUSH ROD - IDLER GEAR

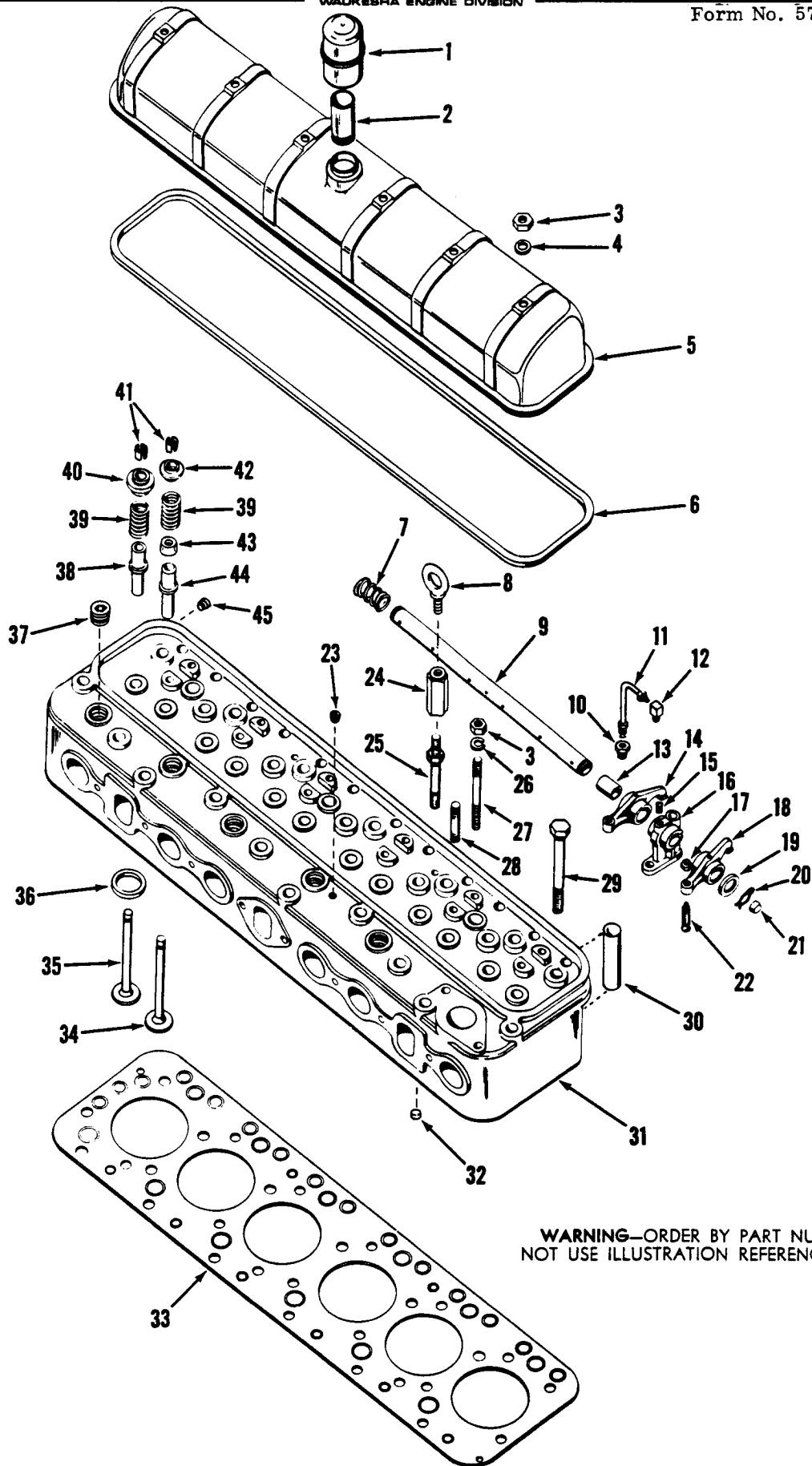
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	135050	Bushing, Camshaft - Intermediate And Rear	3
2	A135938	Rod, Push - Supersedes 135138 If 135537 Valve Lifter Is Also Used	12
3	135537	Lifter, Valve - Supersedes 0135137 If A135938 Push Rod Is Also Used	12
4	135023-D	Camshaft - Standard All Speeds Except For Oilfield	1
	A135023-D	Camshaft, Assembly (Items 4, 5, 7 And 8)	1
4A	135423	Camshaft - Special For Oilfield Service Below 1800 RPM	1
	A135423	Camshaft, Assembly (Items 4A Thru 7, 9 And 10)	1
5	21011	Key, No. 13, Woodruff	1
6	B-4869	Plate, Thrust	1
7	135026-B	Gear, Camshaft	1
8	952750-E	Ring, Retaining - Used Only With 135023-D Camshaft	1
9	154102	Plate, Lock - Used Only With 135423 Camshaft	1
10	155994	Screw, Lock - Used Only With 135423 Camshaft	1
11	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	3
12	21052	Washer, 3/8", Lock	2
13	83050-A	Bushing, Camshaft - Front	1
14	B-1567	Retainer, Idler	1
15	B-741	Lock, Cap Screw	1
16	B-926	Shim, Idler Spindle	4
17	0135015-A	Gear, Idler (Includes Item 18)	1
18	B-1561-A	Bushing, Idler Gear	1
19	135016-A	Spindle, Idler Gear	1
20	B-1684	Washer	1
21	85666-D	Nut, Lock	1
22	B-1413	Pin, Locating	1



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

CYLINDER HEAD - ROCKER ARMS - ROCKER ARM COVER - VALVES
ALWAYS GIVE ENGINE MODEL AND NUMBER WHEN ORDERING REPAIRS



CYLINDER HEAD - ROCKER ARMS - ROCKER ARM COVER - VALVES

Model 135GZ-GZB - 4-3/8" x 5"

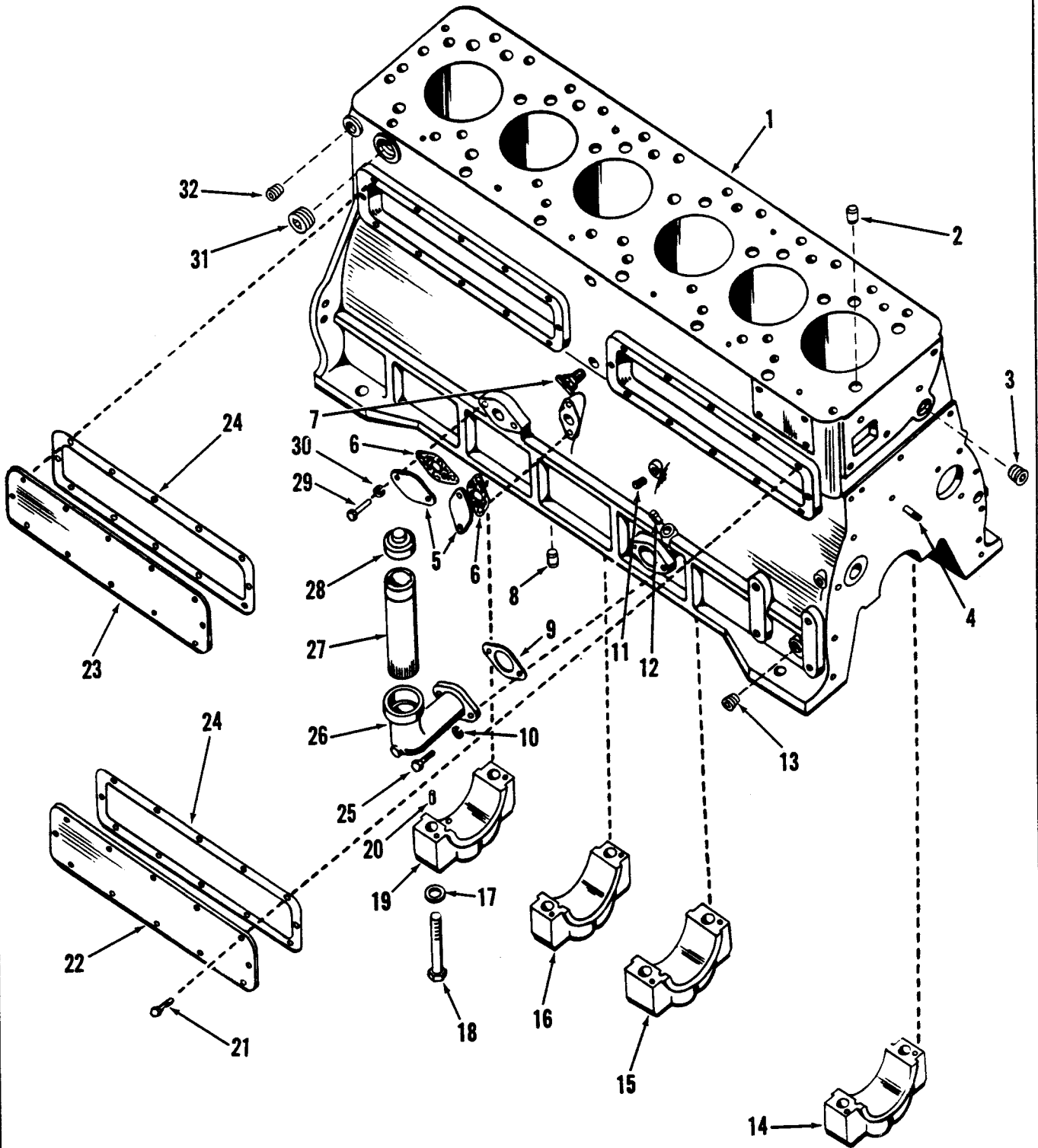
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	R0135102	Head, Cylinder, Assembly - Industrial - With Inserts, Guides, Valves And Valve Springs (1800 And Below)	1
	D0135102	Head, Cylinder, Assembly - Industrial - With Inserts, Guides, Valves And Valve Springs (Over 1800 RPM)	1
	N0135102	Head, Cylinder, Assembly - With Inserts, Guides, Stellite Faced Exh. Valves, Rotators And Springs (1800 And Below)	1
1	B-9037-B	Cap, Breather	1
2	73173	Pipe, Breather	1
3	21193	Nut, 3/8"-24, Hex	18
4	B-2747	Washer, Copper	6
5	135139	Cover, Rocker Arm	1
	C135139	Cover, Rocker Arm, Assembly (Items 2 And 5)	1
6	135040-B	Gasket, Rocker Arm Cover	1
7	120116	Spring, Rocker Arm Shaft	4
8	156076	Eye, Lifting	1
	A156076	Eye, Lifting, Assembly (Items 8 And 24)	1
9	A135069-B	Shaft, Rocker Arm (Includes Item 21)	2
	C0135069B	Shaft, Rocker Arm, Assembly (Items 7, 9, 13, 14, 16 Thru 19,20, 21 And 22)	2
10	73017-A	Connector, Inverted	2
11	0152625	Tube, Oil - Cylinder Head To Rocker Arms	2
12	73018-A	Elbow, Inverted	2
13	135048	Bushing, Rocker Arm	12
14	0135267	Arm, Rocker (Includes Item 13) - No. 2, 4, 6 Int. And No. 1, 3, 5 Exh.	6
15	78280-A	Plug, Pipe, 1/8", Slotted Headless (When Required)	4
16	135068	Support, Rocker Arm Shaft - Provision For Oil Tube Fitting	2
	135068-A	Support, Rocker Arm Shaft - No Provision For Oil Tube Fitting	4
17	21195	Nut, 3/8"-24, Thin Hex	12
18	0135367	Arm, Rocker (Includes Item 13) - No. 1, 3, 5 Int. And No. 2, 4, 6 Exh.	6
19	B-8150	Washer, Rocker Arm Shaft	4
20	76898	Cotter, Rocker Arm Shaft	4
21	B-2857	Plug, Rocker Arm Shaft	4
22	119885	Screw, Rocker Arm Adjusting	12
23	B-10665	Plug, Fuse	1
24	156075	Adapter, Lifting Eye	1
25	119888	Screw, Cap - Cylinder Head (For Lifting Eye)	2
26	21052	Washer, 3/8", Lock	12
27	44544	Stud, Rocker Arm Support And Cover - Long	6
28	BD-120	Stud, Rocker Arm Support - Short	6
29	120115	Screw, Cap - Cylinder Head	20
30	119753	Tube, Push Rod	12
31	J0135102	Head, Cylinder - With Valve Inserts, Valve Guides And Studs	1
32	B-1293	Plug, Cup	2
33	135000-A	Gasket, Cylinder Head	1
34	135136-C	Valve, Intake	6
35	135036-C	Valve, Exhaust - Industrial Standard	6
	135036-D	Valve, Exhaust - Stellite Faced	6
36	151255	Insert, Exhaust Valve - Stellite	6
37	78283-B	Plug, Pipe, 3/4", Countersunk Headless	8
38	135009	Guide, Exhaust Valve	6
39	135035	Spring, Valve - Industrial Standard	12
	135135	Spring, Valve - With Exhaust Valve Rotators	12
40	120105	Retainer, Exhaust Valve - When Valve Rotators Are Not Used	6
	118087	Rotator, Exhaust Valve	6
41	B-7182	Taper, Valve Spring	24
42	120105	Retainer, Intake Valve - Industrial Standard	6
	120724	Retainer, Intake Valve - With 135135 Valve Spring	6
43	158386-A	Shield, Oil - Intake Valve (1800 And Below)	6
44	135109	Guide, Intake Valve	6
45	78283-A	Plug, Pipe, 1/2", Countersunk Headless	1

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WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



CRANKCASE (Right Side)

ALWAYS GIVE ENGINE MODEL AND NUMBER WHEN ORDERING REPAIRS



CRANKCASE (Right Side)
 Model 135GZ-GZB - 4-3/8" x 5"
 Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1		Crankcase With Main Bearing Caps And Camshaft Bushings	1
	C135520-C	Model 135GZ-GZB	
	A135620-C	Model 135GK-GKB	
2	B-3568	Pin, Dowel	2
3	78283-B	Plug, Pipe, 3/4", Countersunk Headless	3
4	118761	Tube, Oil	1
5	120852	Plate, Cover - When Oil Cooler Is Not Used	2
6	85428-B	Gasket, Cover Plate	2
7	73413-A	Cock, Drain	1
8	B-1892	Plug, Oil Line	1
9	B-4096	Gasket, Oil Filler	1
10	B-2747	Washer, Copper	2
11	78280-A	Plug, Pipe, 1/8", Slotted Headless	1
12	B-2857	Plug, Cup	1
13	21951	Plug, Pipe, 3/8", Countersunk Headless	4
14	135046	Cap, Main Bearing - Front	1
15	135049	Cap, Main Bearing - Center	1
16	135017	Cap, Main Bearing - Intermediate	4
17	B-1733	Washer, Main Bearing Cap Screw	14
18	28173	Screw, Cap, 5/8"-11 x 3-7/8", Place Type	14
19	135047-B	Cap, Main Bearing - Rear	1
20	B-1842	Dowel, Main Bearing Cap	14
21	26939	Screw, Cap, 5/16"-18 x 3/4", Hex Head - Nylock	24
22		Door, Crankcase - Right Front	1
	135024-E	Without Oil Cooler	
	135024-G	With Standard Oil Cooler (7" Hole Centers)	
	135024-F	With High Capacity Oil Cooler (10" Hole Centers)	
23	135024-E	Door, Crankcase - Right Rear	1
24	119949-A	Gasket, Crankcase Door	2
25	21348	Screw, Cap, 3/8"-16 x 1", Hex Head	2
26	135070	Elbow, Oil Filler	1
	0135070	Filler, Oil, Assembly (Items 26 And 27)	1
27	0151422	Tube, Oil Filler	1
28	Y-7072	Cap, Oil Filler	1
29	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	4
30	21052	Washer, 3/8", Lock	4
31	78283-C	Plug, Pipe, 1", Countersunk Headless	2
32	78283-A	Plug, Pipe, 1/2", Countersunk Headless	2

ALWAYS GIVE ENGINE MODEL AND

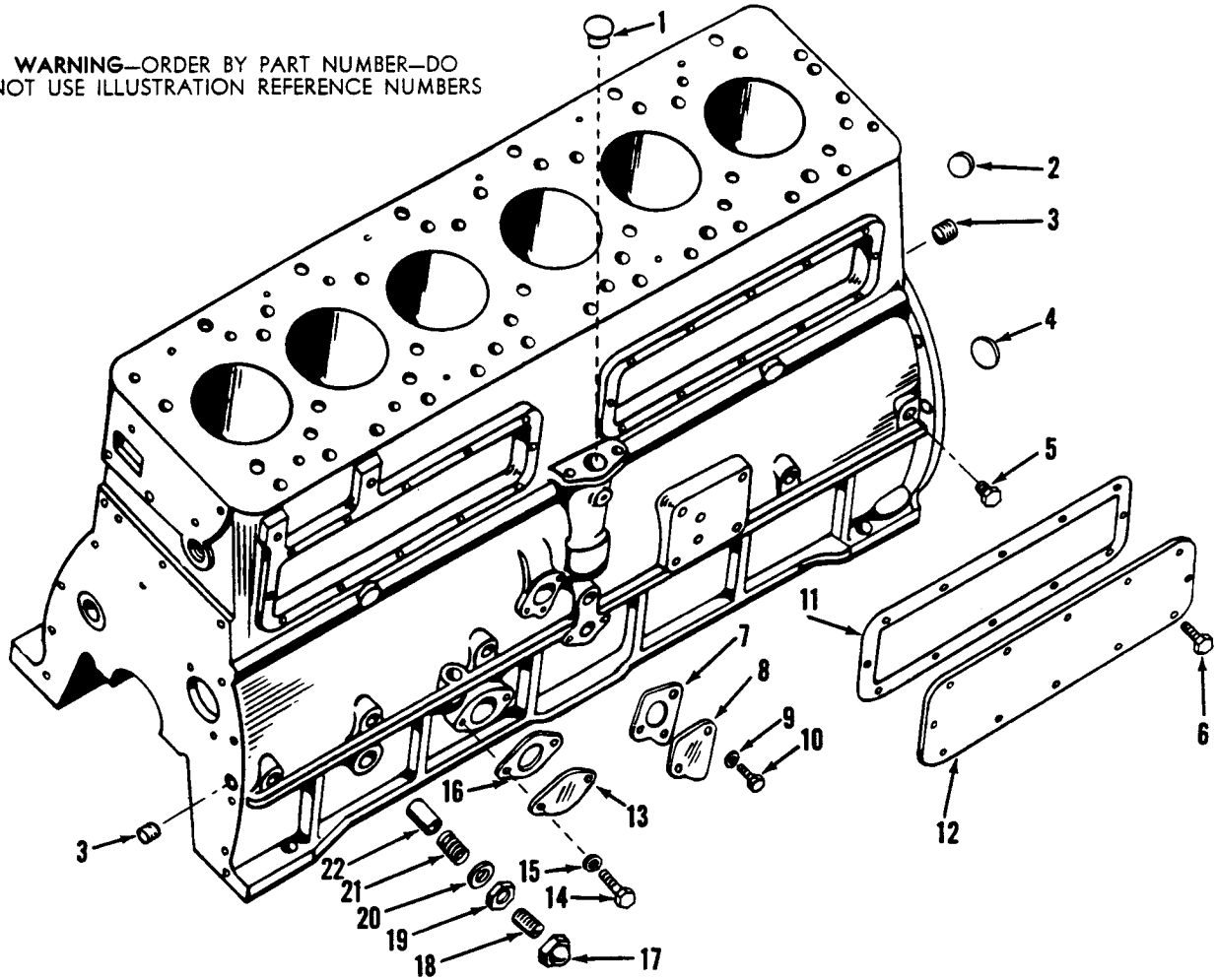


NUMBER WHEN ORDERING REPAIRS

CRANKCASE (Left Side)

Model 135GZ-GZB - 4-3/8" x 5"
 Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



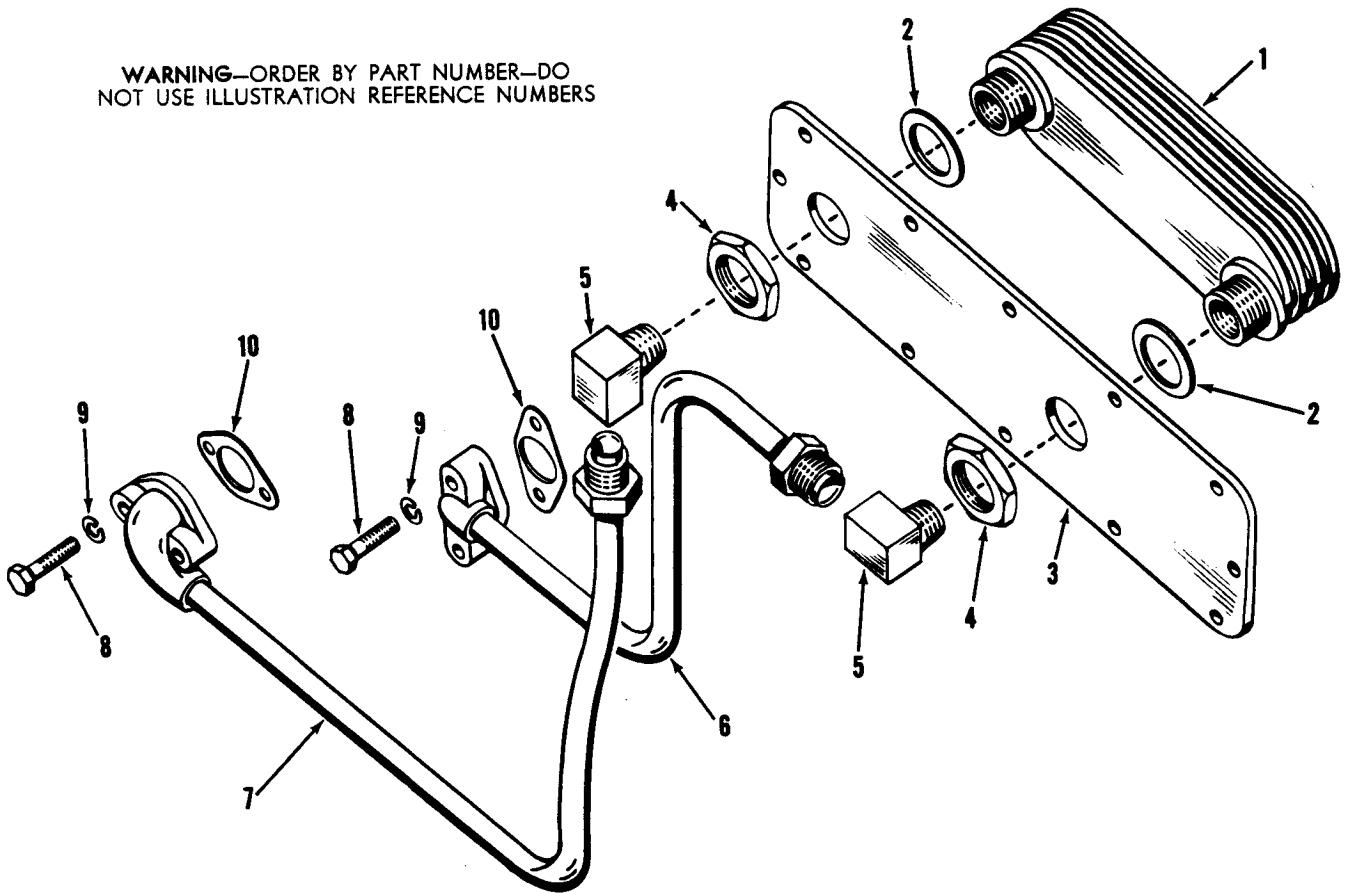
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	80118	Plug - When Distributor Is Not Used	1
2	B-4171	Plug, 1", Expansion - Brass.	1
3	B-5581	Plug, Pipe, 3/8", Countersunk Headless	3
4	3485	Plug, 2-1/2", Expansion - Brass	1
5	26743	Plug, Pipe, 1/8", Hex Head	5
6	21309	Screw, Cap, 5/16"-18 x 3/4", Hex Head	24
7	B-3605	Gasket, Cover Plate	1
8	B-3527	Plate, Cover - When Fuel Pump Is Not Used	1
9	21051	Washer, 5/16", Lock	2
10	21305	Screw, Cap, 5/16"-18 x 1/2", Hex Head	2
11	119949-A	Gasket, Crankcase Door	2
12	135024-E	Door, Crankcase	2
13	48344	Plate, Cover	1
14	21340	Screw, Cap, 3/8"-16 x 5/8", Hex Head	2
15	21052	Washer, 3/8", Lock	2
16	B-4096	Gasket, Cover Plate	1
17	26319-A	Nut, Acorn	1
18	117607	Screw, Relief Valve Adjusting	1
19	B-3270	Nut, Relief Valve Adjusting Screw	1
20	109289	Gasket, Relief Valve	2
21	116871	Spring, Relief Valve	1
22	116870	Plunger, Relief Valve	1

ALWAYS GIVE ENGINE MODEL AND NUMBER WHEN ORDERING REPAIRS

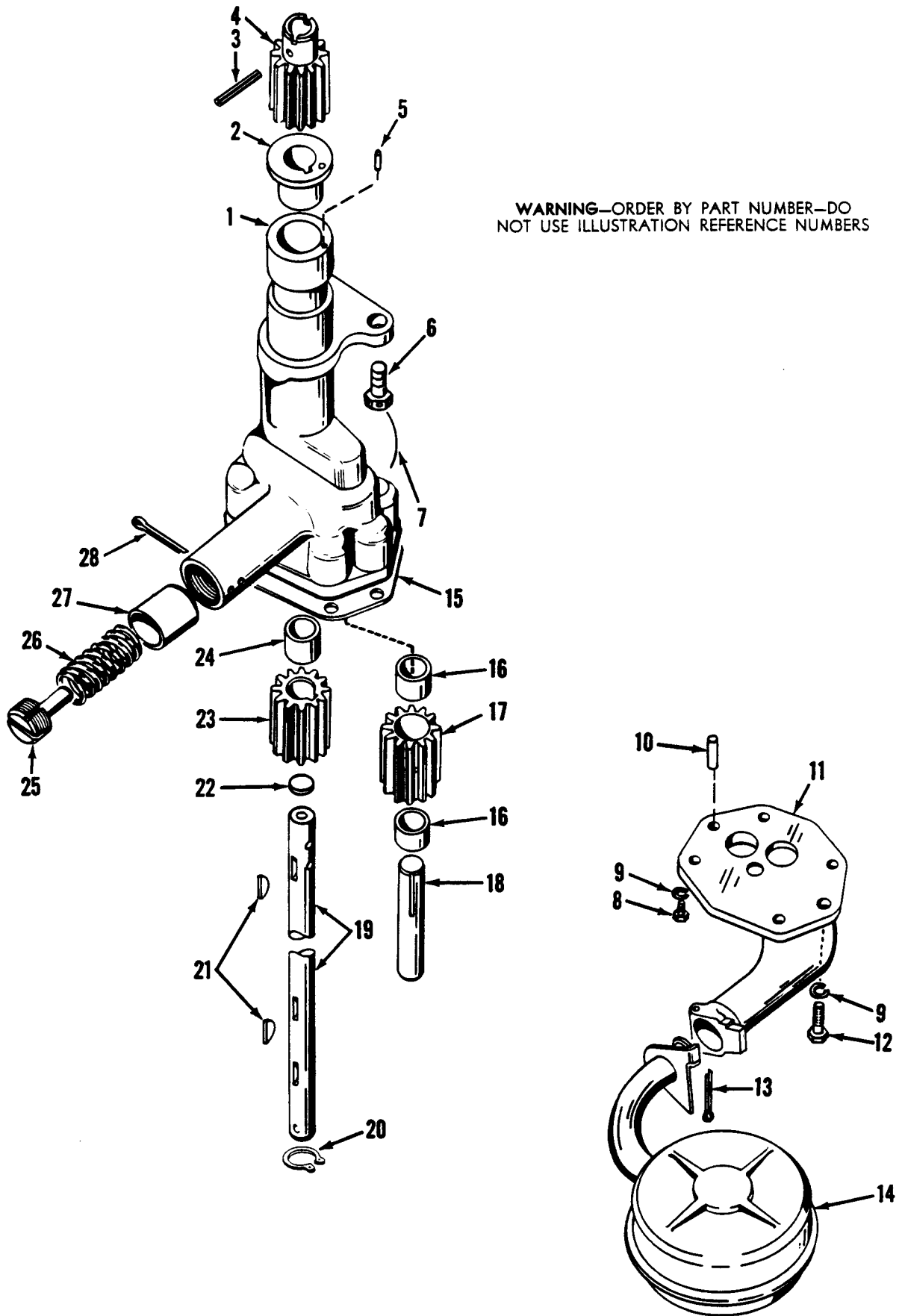
OIL COOLER
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	0151500	Cooler, Oil, Assembly (Items 1 Thru 4)	1
	A156542-A	Standard Size High Capacity	
2	151500	Cooler, Oil	1
	156542-A	Standard Size (9" Length) High Capacity (11-1/2" Length)	
3	151501	Gasket, Lock Nut	2
4	135024-G	Door, Crankcase	1
	135024-F	With Standard Oil Cooler (7" Hole Centers) With High Capacity Oil Cooler (10" Hole Centers)	
5	151502	Nut, Lock	2
6	65199	Elbow, Inverted	2
7	A118729	Tube, Oil - Cooler To Header	1
	A156645-A	With Standard Oil Cooler With High Capacity Oil Cooler	
8	0118762	Tube, Oil - Crankcase To Cooler.	1
	A162582	With Standard Oil Cooler With High Capacity Oil Cooler	
9	21357	Screw, Cap, 3/8"-16 x 1-1/2", Hex Head	4
10	21052	Washer, 3/8", Lock	4
	85428-B	Gasket, Oil Tube Flange	2



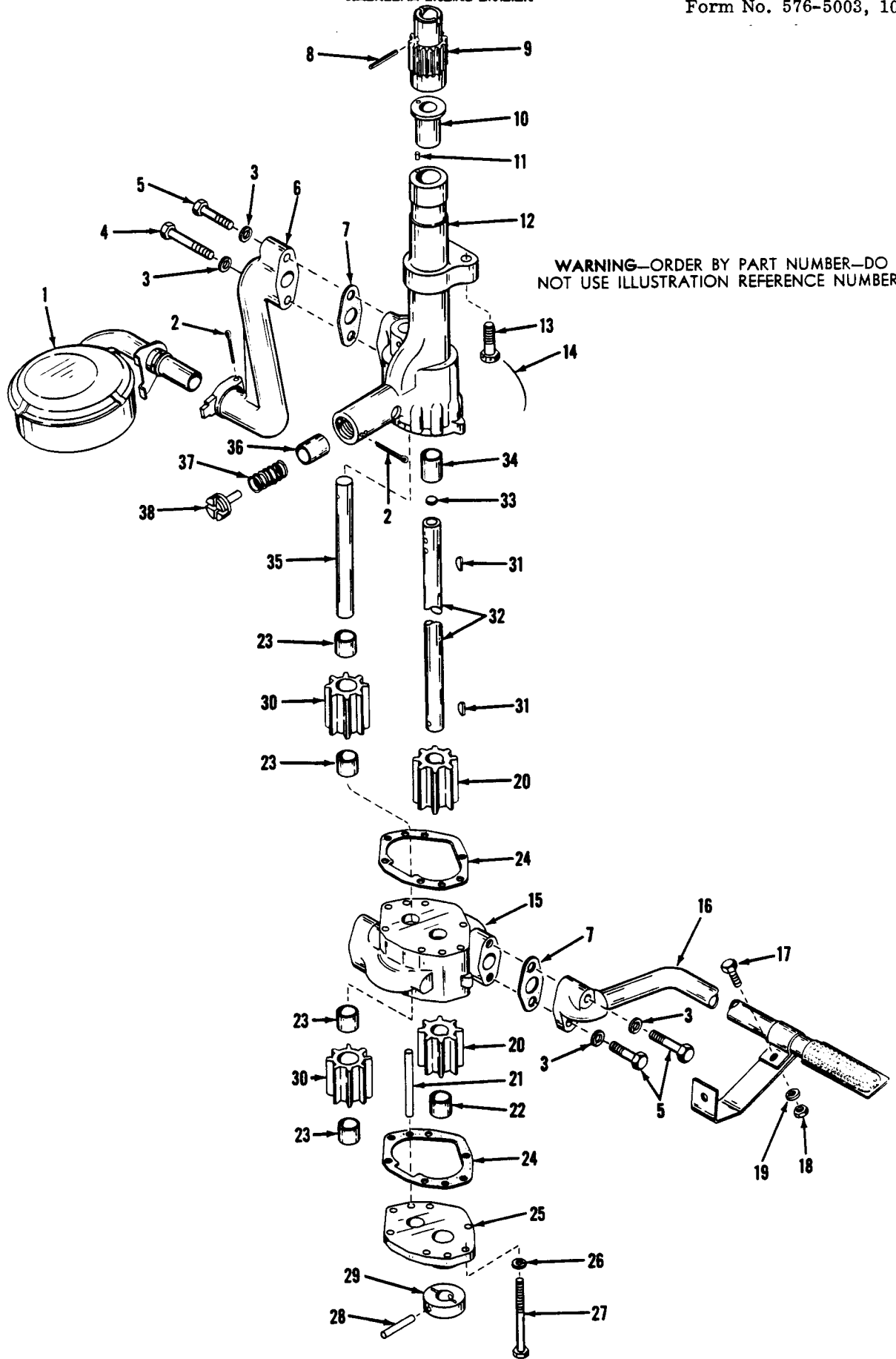
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

OIL PUMP (Pressure)

OIL PUMP (Pressure)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	U0135180	Pump, Oil, Assembly (Items 1 Thru 5, 8 Thru 12 And 15 Thru 28)	1
1	0135180	Body, Oil Pump (Includes Items 2, 5 And 24)	1
2	B-1474	Bushing, Oil Pump Body - Upper	1
3	26529	Pin, 3/16" x 1", Roll	1
4	135051	Gear, Oil Pump Drive	1
5	B-5464-A	Pin	1
6	156328	Screw, Cap - Drilled Head	2
7	116050-A	Wire, Lock	1
8	21275	Screw, Cap, 1/4"-20 x 3/4", Hex Head	3
9	21050	Washer, 1/4", Lock	6
10	B-1883	Pin, Dowel	2
11	135182-C	Cover, Oil Pump	1
12	21293	Screw, Cap, 1/4"-20 x 2-1/4", Hex Head	3
13	21561	Pin, 1/8" x 2", Cotter	1
14	119144	Float, Oil Screen	1
15	154611-A	Gasket, Oil Pump Body	1
16	B-9782-A	Bushing, Oil Pump Idler Gear	2
17	0135285	Gear, Oil Pump - Idler (Includes Item 16)	1
18	135283	Shaft, Oil Pump Idler Gear	1
19	A135284-A	Shaft, Oil Pump Drive (Includes Items 20, 21 And 23)	1
20	117488-M	Ring, Retaining	1
21	21004	Key, No. 5, Woodruff.	2
22	76913	Plug, 3/8", Expansion - Brass	1
23	135281	Gear, Oil Pump - Driver	1
24	44979	Bushing, Oil Pump Body - Lower	1
25	B-2458	Screw, Relief Valve Adjusting	1
26	154889	Spring, Relief Valve	1
27	116870	Plunger, Relief Valve.	1
28	21067	Pin, 1/8" x 1-3/4", Cotter	1



OIL PUMP (Scavenger)

OIL PUMP (Scavenger)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

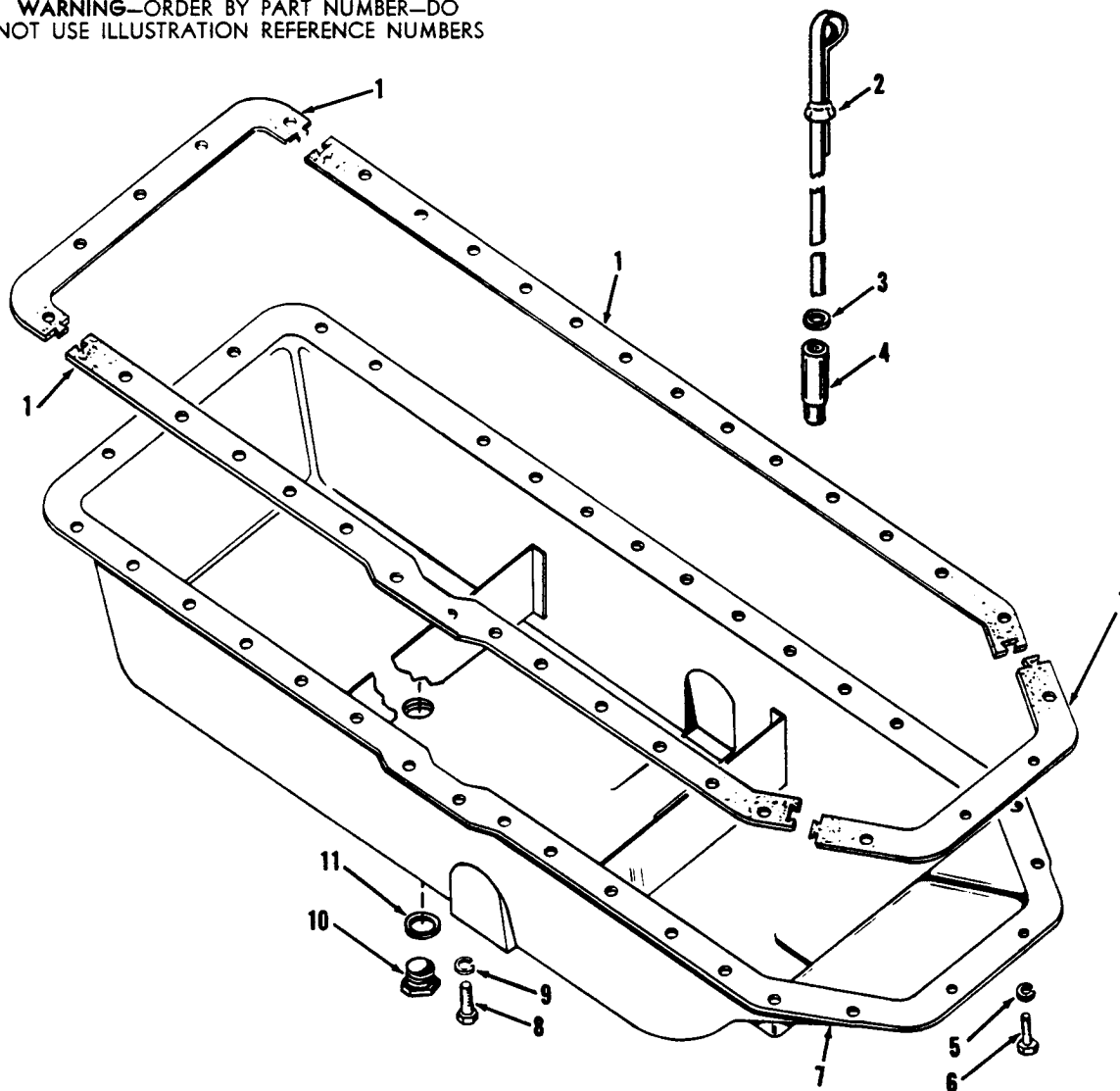
Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	A0135280	Pump, Oil, Assembly (Items 8 Thru 12, 15 And 20 Thru 38)	1
1	119144	Screen, Oil	1
2	21067	Pin, 1/8" x 1-3/4", Cotter	2
3	21051	Washer, 5/16", Lock	4
4	21321	Screw, Cap, 5/16"-18 x 2", Hex Head	1
5	21317	Screw, Cap, 5/16"-18 x 1-1/2", Hex Head	3
6	155614	Pipe, Oil Pump Inlet	1
7	155619	Gasket, Oil Tube Flange	2
8	26529	Pin, 3/16" x 1", Roll	1
9	135051	Gear, Oil Pump Drive	1
10	B-1474	Bushing, Oil Pump Body - Upper	1
11	B-5464-A	Pin	1
12	X135280	Body, Oil Pump (Includes Items 10, 11 And 34)	1
13	156328	Screw, Cap - Drilled Head	2
14	116050-A	Wire, Lock	1
15	135380	Housing, Scavenger	1
16	0155612	Tube, Oil - Scavenger Suction	1
17	21271	Screw, Cap, 1/4"-20 x 1/2", Hex Head	1
18	21173	Nut, 1/4"-20, Hex	1
19	21050	Washer, 1/4", Lock	1
20	135281	Gear, Oil Pump - Driver	2
21	153052	Pin, Dowel	1
22	B-9782-B	Bushing, Oil Pump Cover	1
23	B-9782-A	Bushing, Oil Pump Idler Gear	4
24	154611-A	Gasket, Oil Pump Body	2
25	X135282	Cover, Oil Pump (Includes Item 22)	1
26	21050	Washer, 1/4", Lock	6
27	26310	Screw, Cap, 1/4"-20 x 3", Hex Head	6
28	26700	Pin, 3/16" x 1-1/2", Roll	1
29	155546-A	Collar, Thrust	1
30	0135285	Gear, Oil Pump - Idler (Includes Item 23)	2
31	21004	Key, No. 5, Woodruff	4
32	0135384	Shaft, Oil Pump Drive (Includes Item 33)	1
33	76913	Plug, 3/8", Expansion - Brass	1
34	44979	Bushing, Oil Pump Body - Lower	1
35	135383	Shaft, Oil Pump Idler	1
36	116870	Plunger, Relief Valve	1
37	154889	Spring, Relief Valve	1
38	B-2458	Screw, Relief Valve Adjusting	1

OIL PAN

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

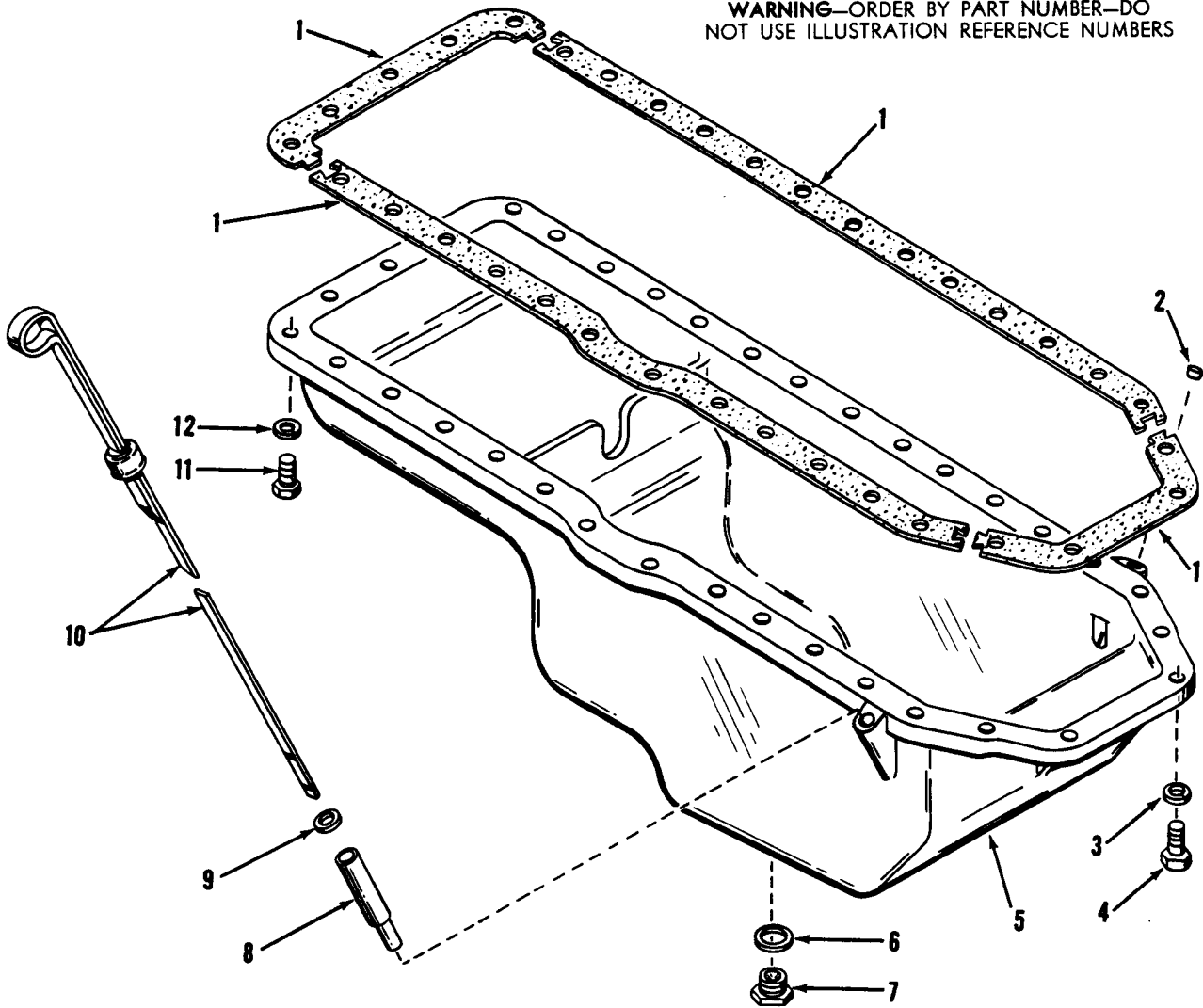


Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	164675	Gasket, Oil Pan - Set Of Front, Rear And Side Gaskets	1
2	0151421-B	Gauge, Oil Depth (Includes Item 3)	1
3	B-6925	Washer, Felt	1
4	120154	Bushing, Oil Gauge	1
5	21051	Washer, 5/16", Lock	2
6	21309	Screw, Cap, 5/16"-18 x 3/4", Hex Head	2
7	135214-C	Pan, Oil	1
8	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	32
9	21052	Washer, 3/8", Lock	32
10	76909	Plug, Oil Drain	1
11	B-175	Gasket, Drain Plug	1

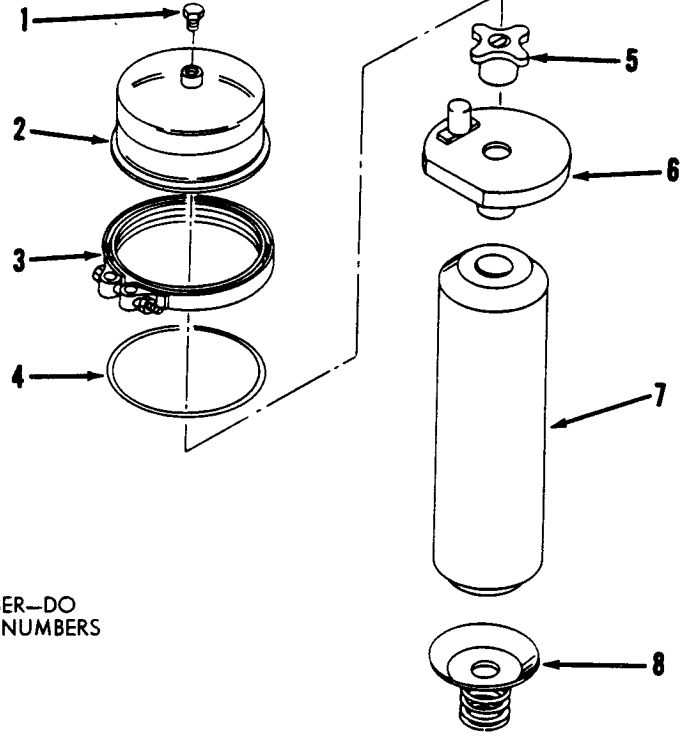
OIL PAN (Deep Sump)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

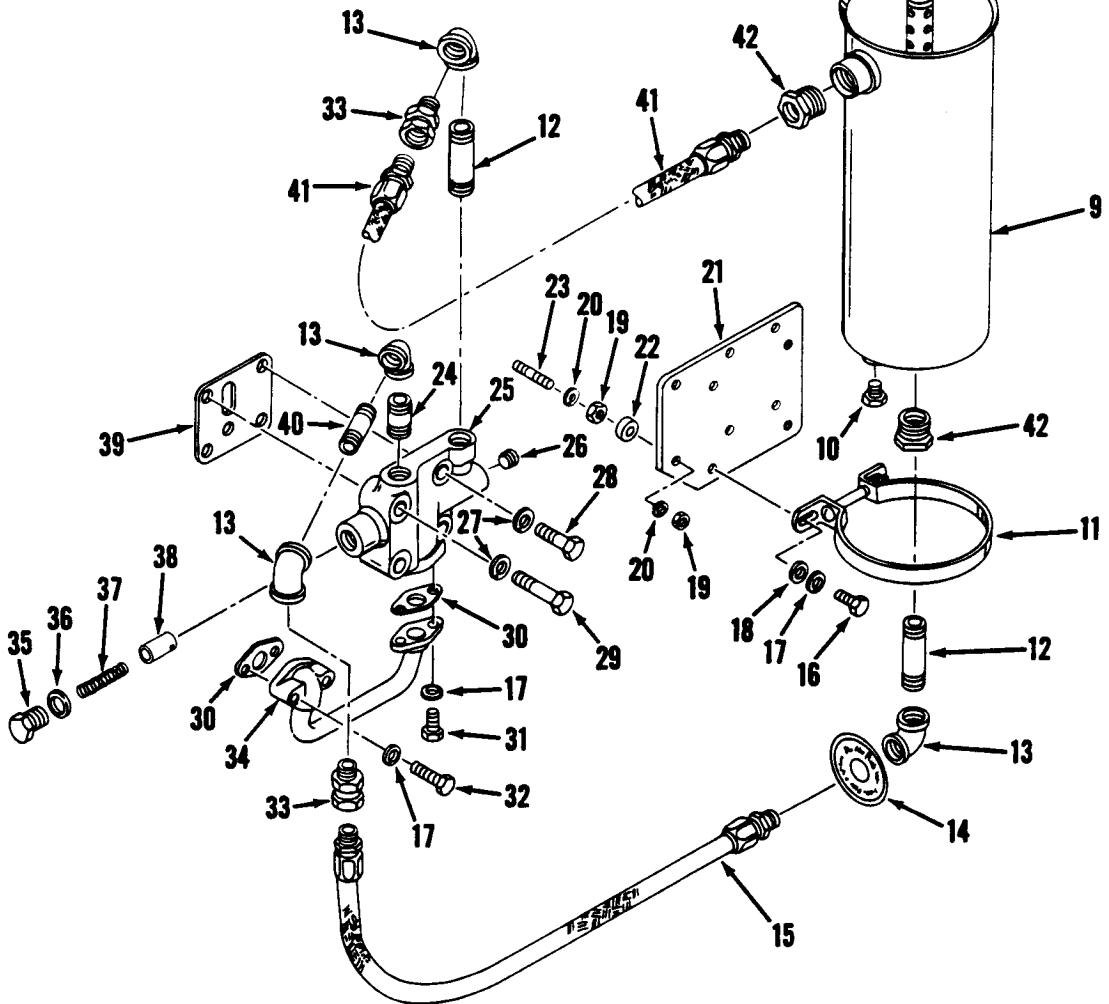


Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	164675	Gasket, Oil Pan - Set Of Front, Rear And Side Gaskets	1
2	B-2857	Plug, Cup	1
3	21051	Washer, 5/16", Lock	2
4	21313	Screw, Cap, 5/16"-18 x 3/4", Hex Head	2
5	135314-A	Pan, Oil.	1
6	B-175	Gasket, Drain Plug	2
7	76909	Plug, Oil Drain	2
8	120154	Bushing, Oil Gauge	1
9	B-6925	Washer, Felt	1
10	0151421-A	Gauge, Oil Depth (Includes Item 9)	1
11	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	32
12	21052	Washer, 3/8", Lock	32



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



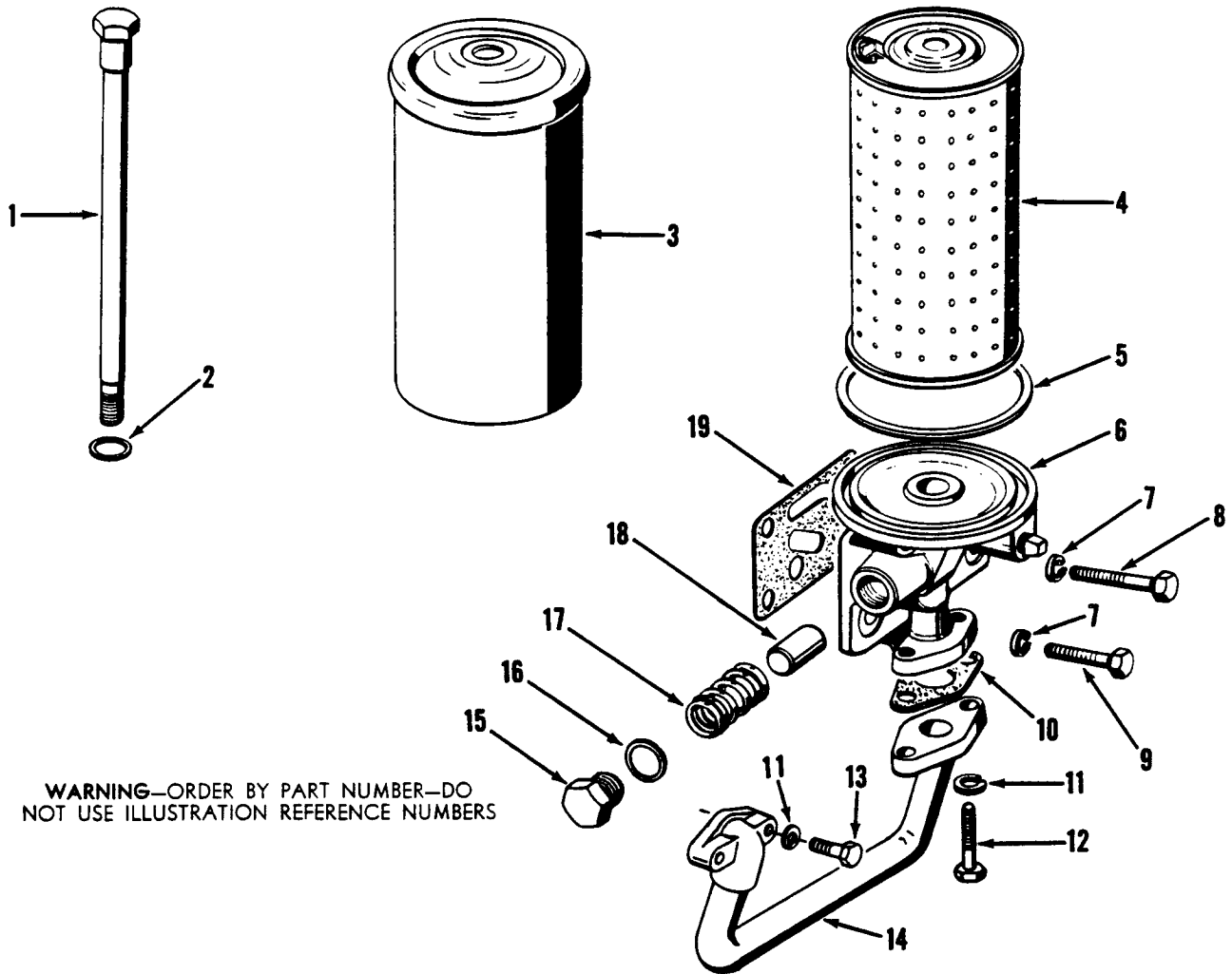
OIL FILTER (Full Flow)

OIL FILTER (Full Flow)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	167607	Filter, Oil, Assembly (Items 1 Thru 11)	1
1	26750	Plug, Vent.	1
2	1104-57508	Cover, Oil Filter	1
3	1104-67035	Clamp, V-Band	1
4	168054	O-Ring	1
5	1104-56010	Knob, Hold Down	1
6	1104-57021	Flange, Seal	1
7	167602	Element, Oil Filter	1
8	1104-62517	Retainer, Element	1
9	1104-51023	Shell And Center Tube, Oil Filter	1
10	1104-53518	Plug, Drain	1
11	155149-A	Bracket, Band - Oil Filter	2
12	48636-J	Nipple, 3/4" x 3", Pipe	2
13	78204-D	Elbow, 3/4" x 90°, Pipe	4
14	154082	Plate, Caution	1
15	A167111-F	Hose, Flexible - Filter Outlet	1
16	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	4
17	21052	Washer, 3/8", Lock	8
18	Y-18813-H	Washer, 3/8", Plain	4
19	21185	Nut, 5/16"-24, Hex.	12
20	21051	Washer, 5/16", Lock	12
21	A157470	Bracket, Oil Filter	1
22	80139	Spacer, Filter Bracket	6
23	157472	Stud, Filter Bracket	6
24	100832-A	Nipple, 3/4" x 1-3/8", Pipe	1
25	154775	Adapter, Relief Valve	1
	C154775	Valve, Relief, Assem. (Items 25, 26 And 35 Thru 38) With Oil Cooler	1
	D154775	Valve, Relief, Assem. (Items 25, 26, 35 And 36) Without Oil Cooler	1
26	78283-A	Plug, Pipe, 1/2" Countersunk Headless	1
27	21054	Washer, 1/2", Lock	4
28	21433	Screw, Cap, 1/2"-13 x 1-3/4", Hex Head	2
29	21439	Screw, Cap, 1/2"-13 x 2-1/2", Hex Head	2
30	85428-B	Gasket, Oil Tube	2
31	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	2
32	21357	Screw, Cap, 3/8"-16 x 1-1/2", Hex Head	2
33	151037-C	Union, Adapter	2
34	0152900	Tube, Oil - Crankcase To Relief Valve	1
35	152933	Screw, Relief Valve	1
36	B-175	Gasket, Relief Valve	1
37	152088	Spring, Relief Valve - Used Only With Oil Cooler	1
38	152087	Plunger, Relief Valve - Used Only With Oil Cooler	1
39	154636	Gasket, Relief Valve Adapter	1
40	100832-B	Nipple, 3/4" x 2-1/2", Pipe	1
41	C166188-J	Hose, Flexible - Filter Inlet	1
42	48797-T	Bushing, 1" To 3/4", Reducing	2

OIL FILTER (Shunt Type)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

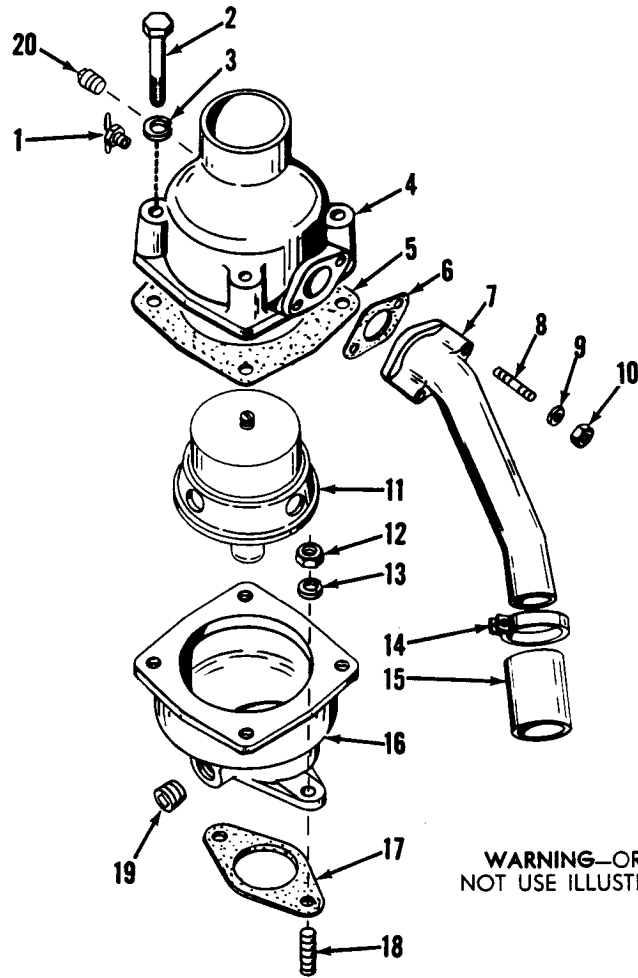


WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	101798	Filter, Oil, Assem. (Items 1 Thru 6, 15 And 16) - Without Oil Cooler . . .	1
	0101798	Filter, Oil, Assem. (Items 1 Thru 6 And 15 Thru 18) - With Oil Cooler . .	1
1	492512	Shell, Oil Filter	1
2	492510	Tube, Center	1
3	492507	Gasket, Center Tube	1
4	159076	Element, Oil Filter (Includes Item 5)	1
5	492508	Gasket, Oil Filter Shell	1
6	492524	Base, Oil Filter (Includes Items 15 Thru 18).	1
7	21054	Washer, 1/2", Lock	4
8	21439	Screw, Cap, 1/2"-13 x 2-1/2", Hex Head	2
9	21428	Screw, Cap, 1/2"-13 x 1-1/4", Hex Head	2
10	85428-B	Gasket, Oil Tube	2
11	21052	Washer, 3/8", Lock	4
12	21357	Screw, Cap, 3/8"-16 x 1-1/2", Hex Head	2
13	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	2
14	0152900	Tube, Oil - Crankcase To Filter	1
15	492550	Plug, Relief Valve	1
16	492542	Gasket, Relief Valve Plug	1
17	152088	Spring, Relief Valve - Used Only With Oil Cooler	1
18	152087	Plunger, Relief Valve - Used Only With Oil Cooler	1
19	120156-A	Gasket, Oil Filter Base	1

THERMOSTAT HOUSING
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



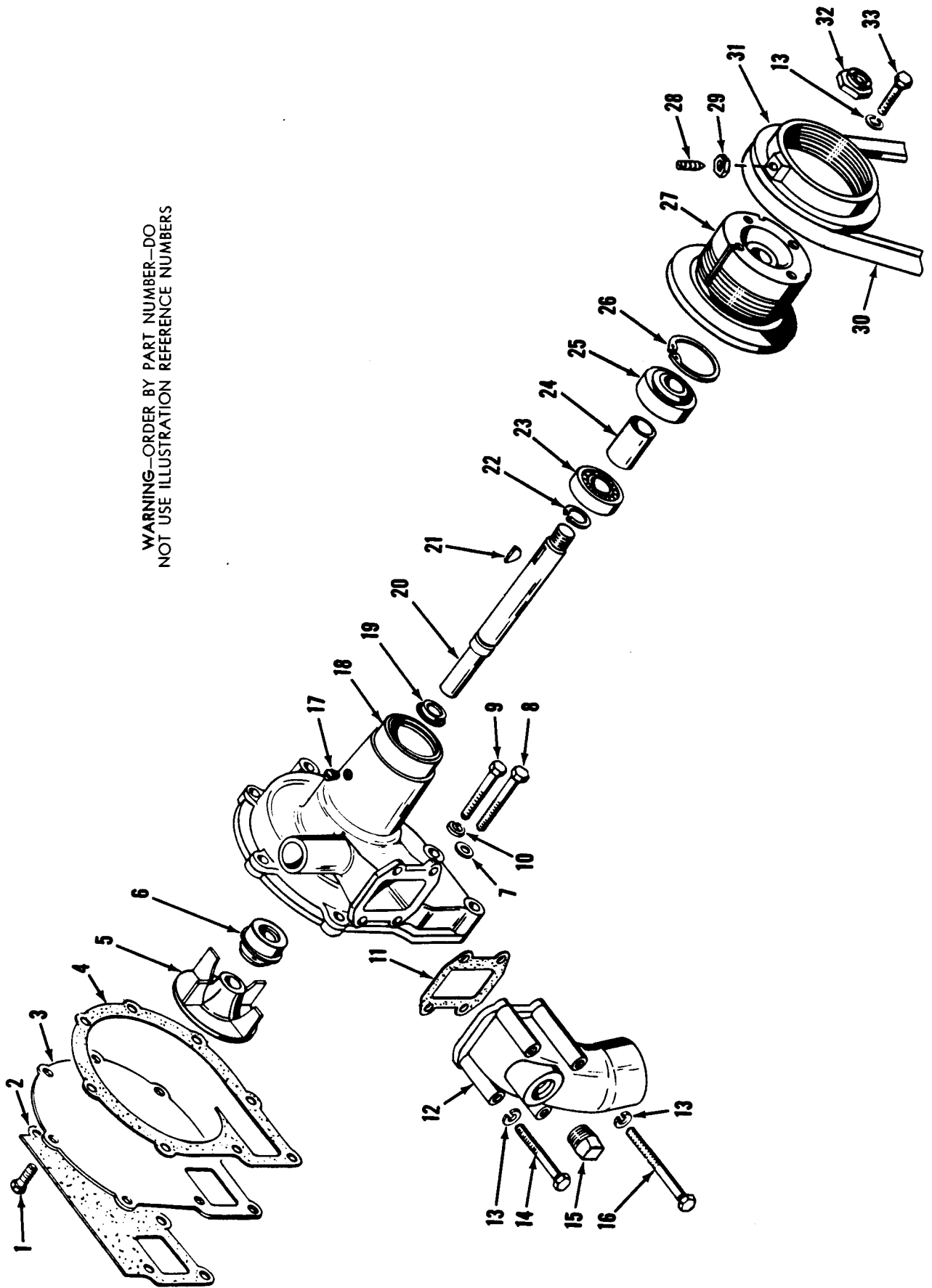
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	B-9129	Cock, Vent	1
2	21364	Screw, Cap, 3/8"-16 x 2-1/4", Hex Head	4
3	21052	Washer, 3/8", Lock	4
4	135077-A	Housing, Thermostat	1
5	118763	Gasket, Thermostat Housing	1
6	118082	Gasket, By Pass Elbow	1
7	119952	Elbow, Water By Pass	1
8	120231	Stud, By Pass Elbow	2
9	21051	Washer, 5/16", Lock	2
10	21185	Nut, 5/16"-24, Hex.	2
11	162492-A	Thermostat (170°) - Standard)	1
	162492	Thermostat (160°)	1
	162492-B	Thermostat (180°)	1
12	21201	Nut, 7/16"-20, Hex	2
13	21053	Washer, 7/16", Lock	2
14	65737	Clamp, Hose	2
15	1944	Connection, 1-1/4" I. D. x 2", Hose	1
16	116998	Housing, Water Outlet	1
17	151392	Gasket, Water Outlet Housing	1
18	65254	Stud, Water Outlet Housing	2
19	78283-A	Plug, Pipe, 1/2", Countersunk Headless	1
20	78282-E	Plug, Pipe, 1/2", Square Head	2

Form No. 576-5003, 10-68

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



WATER PUMP (Early Style)

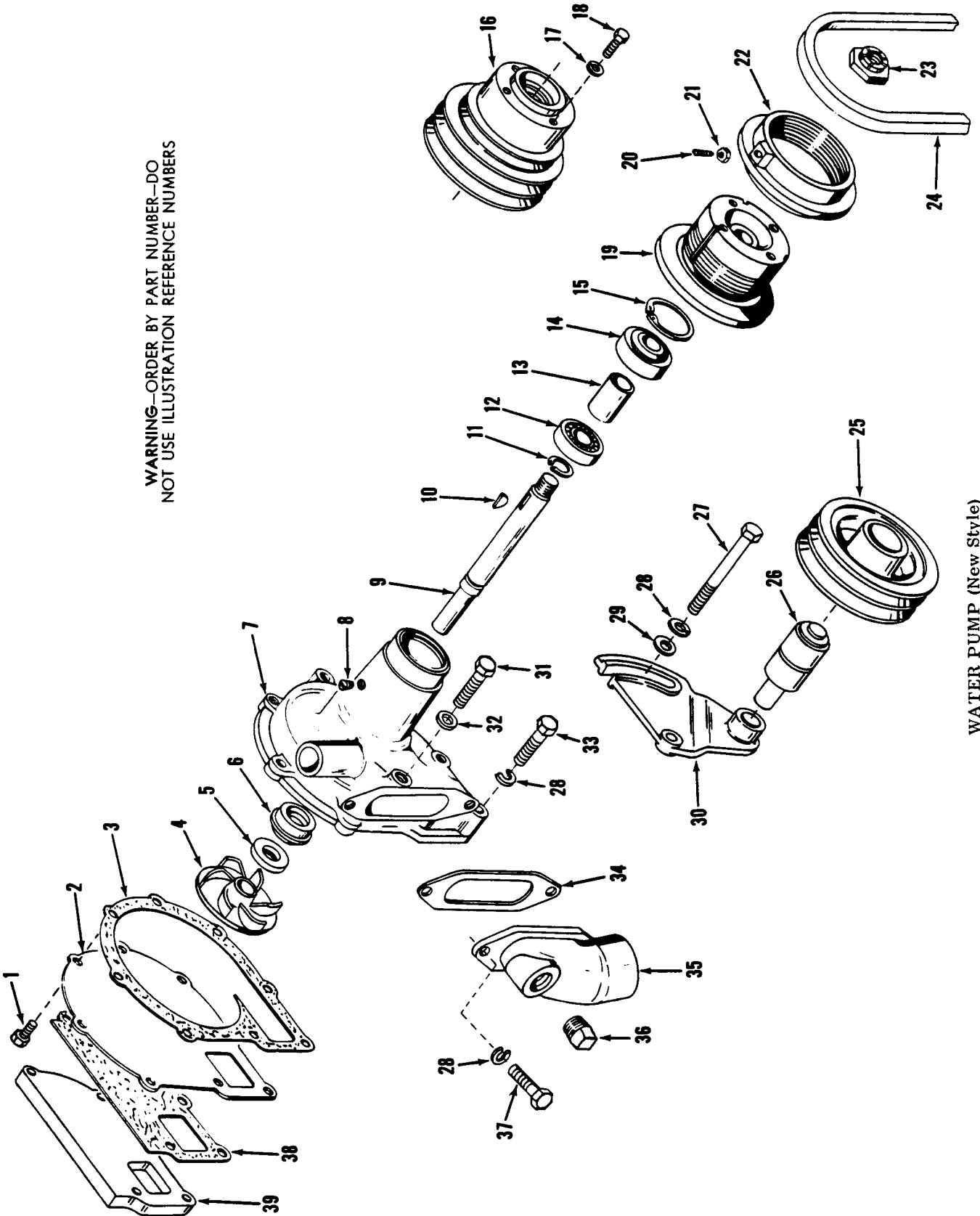


WATER PUMP (Early Style)
 Model 135GZ-GZB - 4-3/8" x 5"
 Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	C135060-B	Pump, Water, Assembly, With Single Groove Adjustable Pulley	1
	L135060-B	Pump, Water, Assembly, With Three Groove Pulley For Combination Air Compressor And Generator Bracket	1
1	21307	Screw, Cap, 5/16"-18 x 5/8", Hex Head	3
2	120119	Gasket, Water Pump	1
3	135061	Cover, Water Pump	1
4	118733	Gasket, Water Pump Cover	1
5	135163	Impeller, Water Pump	1
6	120320	Seal, Water Pump	1
7	B-2747	Washer, Copper	1
8	21364	Screw, Cap, 3/8"-16 x 2-1/4", Hex Head	1
9	21362	Screw, Cap, 3/8"-16 x 2", Hex Head	4
10	21052	Washer, 3/8", Lock	4
11	118734	Gasket, Water Pump Inlet Elbow	1
12	135164	Elbow, Water Pump Inlet	1
13	21051	Washer, 5/16", Lock	8
14	21323	Screw, Cap, 5/16"-18 x 2-1/2", Hex Head	2
15	78282-E	Plug, Pipe, 1/2", Square Head	1
16	26348	Screw, Cap, 5/16"-18 x 3", Hex Head	2
17	78280-A	Plug, Pipe, 1/8", Slotted, Headless	1
18	135060-B	Body, Water Pump	1
19	78645	Slinger, Water Pump Shaft	1
20	0135056-B	Shaft, Water Pump (Includes Item 19)	1
21	21009	Key, No. 11, Woodruff	1
22	154434	Ring, Retaining	1
23	44707	Bearing, Ball - Rear	1
24	116037-B	Spacer, Ball Bearing	1
25	76581-A	Bearing, Ball - Front	1
26	156301	Ring, Retaining	1
27	135394	Pulley - Single Groove, Adjustable Type	1
	135494-A	Pulley - Three Groove, Used With Combination Air Compressor And Generator Bracket.	1
28	21856	Screw, Set, 5/16"-18 x 1", Headless, Dog Point	1
29	21183	Nut, 5/16"-18, Thin Hex	1
30	159059	Belt, Fan - For Adjustable Single Groove Pulley	1
	0152423	Belt, Fan (Matched Set Of Two Belts) - For Three Groove Pulley	1
31	119951	Ring, Adjusting - With Single Groove Pulley	1
32	26661	Nut, 3/4"-16, Thin Hex - Flex Loc	1
33	21309	Screw, Cap, 5/16"-18 x 3/4", Hex Head	4

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



WATER PUMP (New Style)

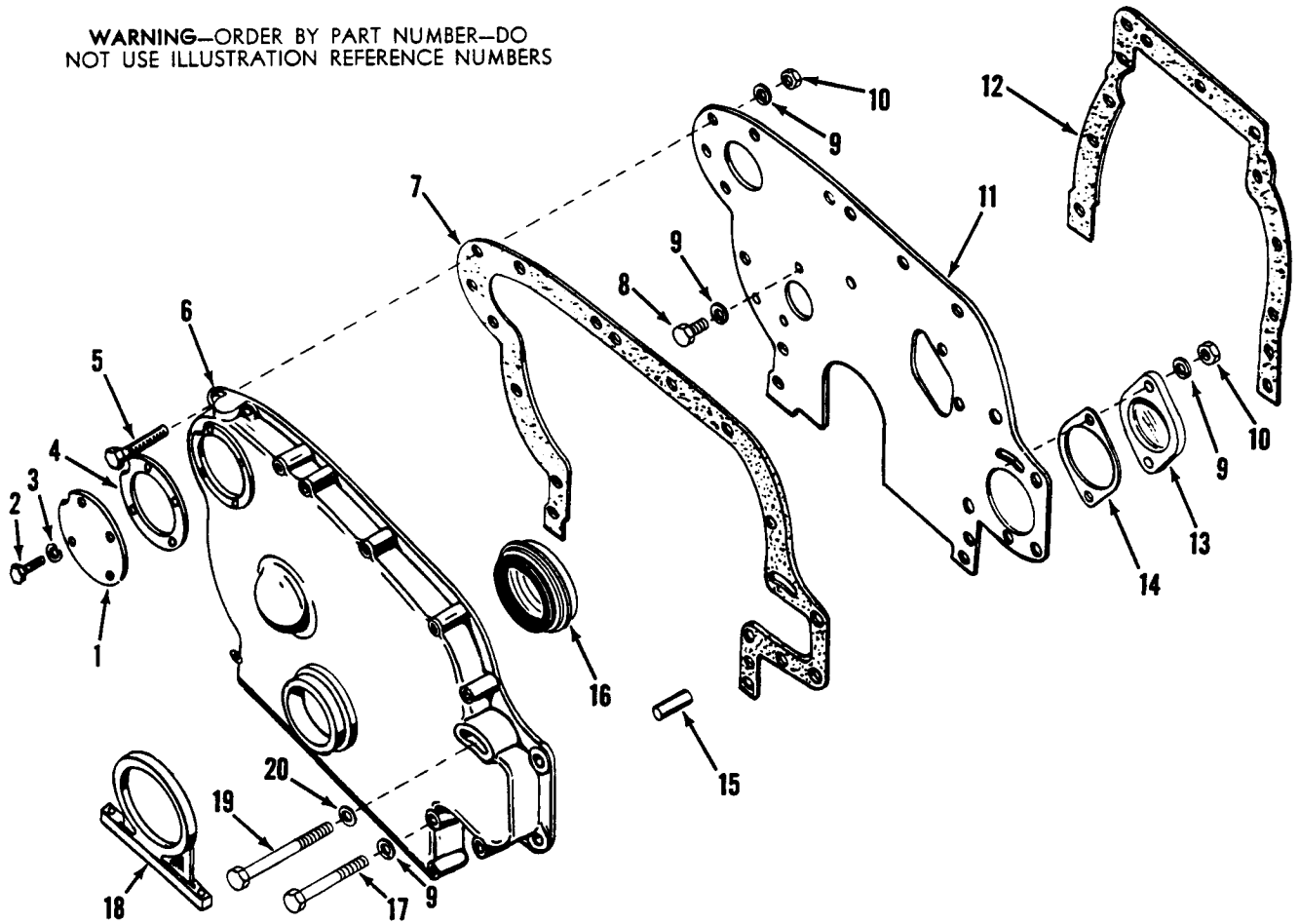
WATER PUMP (New Style)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	C135260	Pump, Water, Assembly (Items 1 Thru 15 And 19 Thru 23)	1
	E135260	Pump, Water, Assembly (Items 1 Thru 16 And 23)	1
1	21307	Screw, Cap, 5/16"-18 x 5/8", Hex Head	3
2	135161	Cover, Water Pump	1
3	161552	Gasket, Water Pump Cover	1
4	135363	Impeller, Water Pump	1
5	161647-A	Seat, Water Pump Seal	1
6	120320	Seal, Water Pump	1
7	135260	Body, Water Pump	1
8	78280-A	Plug, Pipe, 1/8", Slotted Headless	1
9	135356	Shaft, Water Pump	1
10	21009	Key, No. 11, Woodruff	1
11	154434	Ring, Retaining	1
12	44707	Bearing, Ball - Rear	1
13	116037-D	Spacer, Ball Bearing	1
14	76581-A	Bearing, Ball - Front	1
15	156301	Ring, Retaining	1
16	135794	Pulley, Water Pump - Three Groove	1
17	21051	Washer, 5/16", Lock	4
18	21309	Screw, Cap, 5/16"-18 x 3/4", Hex Head	4
19	135394	Pulley, Water Pump - Single Groove, Adjustable	1
20	21856	Screw, Set, 5/16"-18 x 1", Slotted, Headless	1
21	21183	Nut, 5/16"-18, Thin Hex	1
22	119951	Ring, Adjusting - With Adjustable, Single Groove Pulley	1
23	26661	Nut, 3/4"-16, Thin Hex - Flex Loc	1
24	159059	Belt, Fan - For Adjustable Single Groove Pulley	1
	A167688	Belt, Fan (Matched Set Of Two Belts) - For Three Groove Pulley	1
25	154971	Pulley, Belt Tightener	1
	A154971	Pulley, Belt Tightener, Assembly (Items 25, 26 And 30)	1
26	156738	Shaft, Belt Tightener	1
27	21371	Screw, Cap, 3/8"-16 x 3-1/2", Hex Head	2
28	21052	Washer, 3/8", Lock	8
29	Y-18813-H	Washer, 3/8", Plain	1
30	156739-A	Tightener, Belt	1
31		Screw, Cap, 3/8"-16, Hex Head	1
	21364	2-1/4" Long - When Water Pump Spacer Is Not Used	
	21369	3" Long - When Water Pump Spacer Is Used	
32	B-2747	Washer, Copper	1
33		Screw, Cap, 3/8"-16, Hex Head	4
	21364	2-1/4" Long - When Water Pump Spacer Is Not Used	
	21367	2-3/4" Long - When Water Pump Spacer Is Used	
34	B-4603	Gasket, Water Pump Inlet Elbow	1
35	135364	Elbow, Water Pump Inlet (With Hot Exhaust Manifold)	1
	135364-A	Elbow, Water Pump Inlet (With Water Cooled Exhaust Manifold)	1
36	78282-E	Plug, Pipe, 1/2", Square Head	1
37	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	2
38	120119	Gasket, Water Pump	1
39	154771	Spacer, Water Pump - When Three Groove Pulley Is Used	1

GEAR COVER - FRONT PLATE
(Magneto Or Distributor Ignition)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

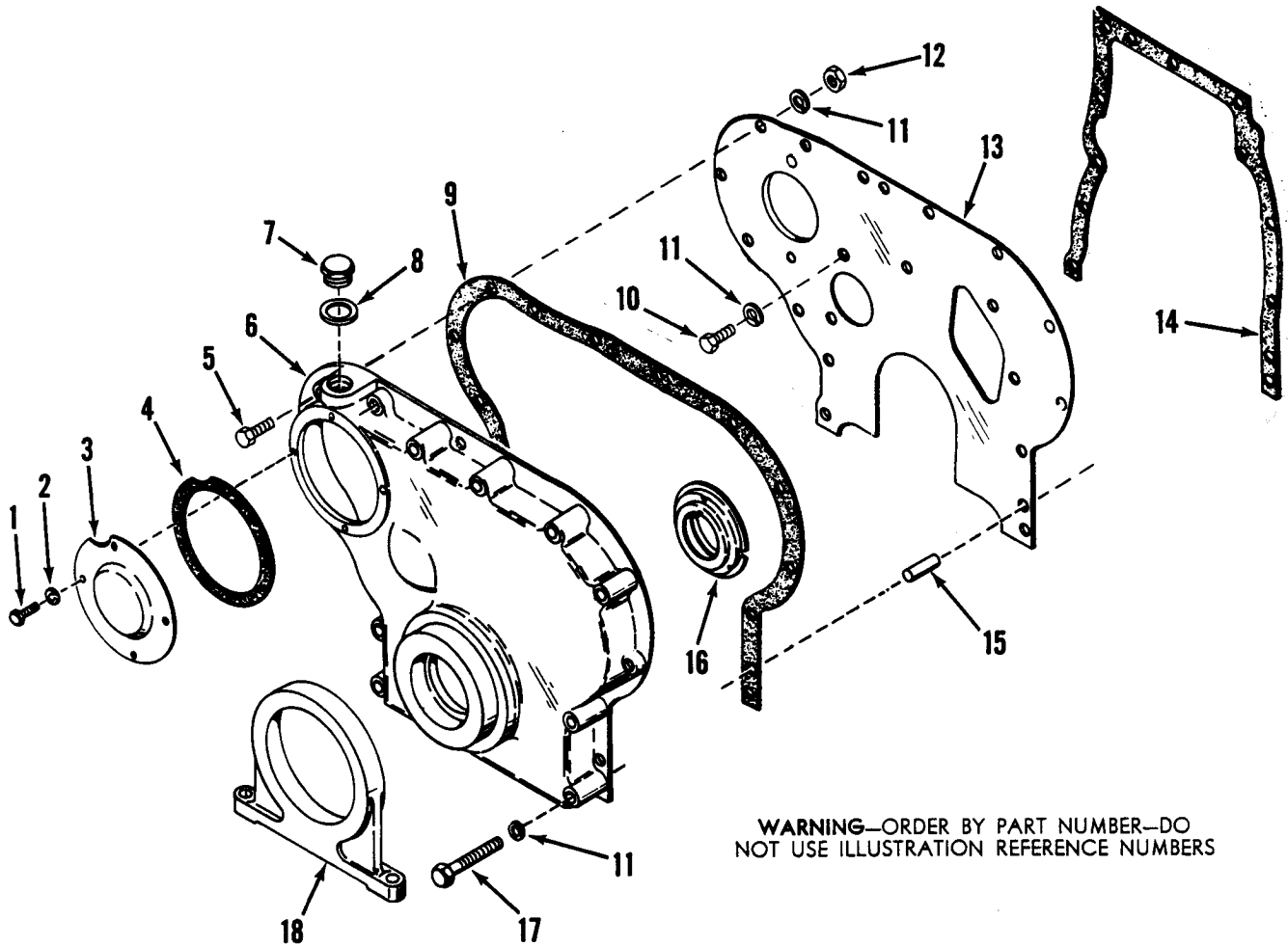
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	119957-A	Cover, Timing Hole	1
2	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	4
3	21050	Washer, 1/4", Lock	4
4	119958	Gasket, Timing Hole Cover	1
5	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	7
6	135245-C	Cover, Gear	1
7	151393-C	Gasket, Gear Cover	1
8	21346	Screw, Cap, 3/8"-16 x 7/8", Hex Head	5
9	21052	Washer, 3/8", Lock	21
10	21189	Nut, 3/8"-16, Hex	4
11	0135254-D	Plate, Front	1
12	119955-B	Gasket, Front Plate.	1
13	155370	Cover, Magneto Pad - When Distributor Is Used	1
14	155365	Gasket, Magneto Pad Cover	1
15	B-2315	Pin, Dowel	2
16	48909-A	Seal, Oil - Front	1
17	21367	Screw, Cap, 3/8"-16 x 2-3/4", Hex Head	7
18	151484	Trunnion, Front	1
19	21370	Screw, Cap, 3/8"-16 x 3-1/4", Hex Head	2
20	B-221	Washer, Flat	1

GEAR COVER - FRONT PLATE
(Distributor Ignition Only)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

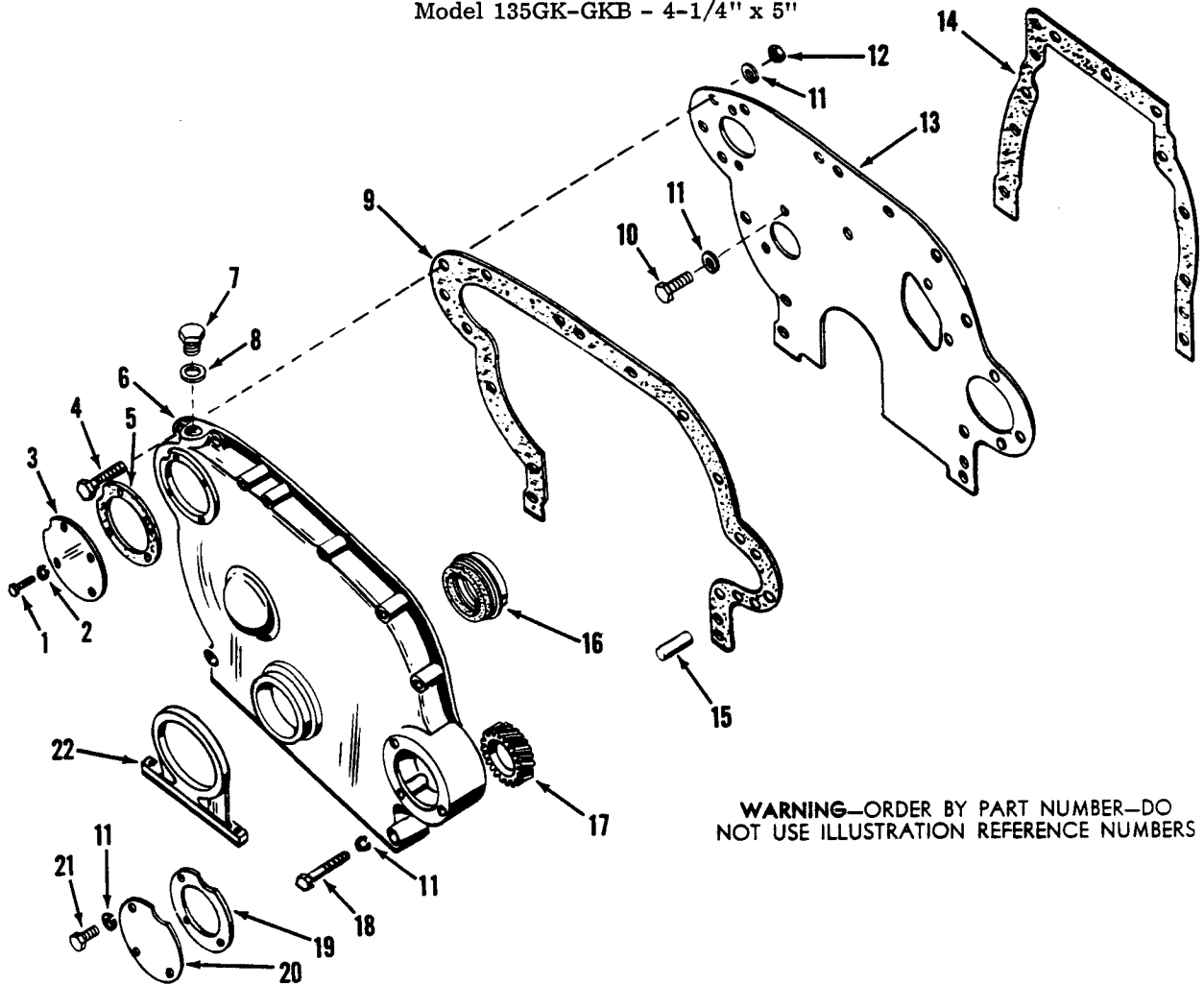


WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	4
2	21050	Washer, 1/4", Lock	4
3	119957-A	Cover, Timing Hole	1
4	119958	Gasket, Timing Hole Cover	1
5	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	6
6	135145-F	Cover, Gear	1
7	156134	Screw, Timing Hole	1
8	B-1539	Gasket, Timing Hole Screw	1
9	119954-D	Gasket, Gear Cover	1
10	21346	Screw, Cap, 3/8"-16 x 7/8", Hex Head	4
11	21052	Washer, 3/8", Lock	18
12	21189	Nut, 3/8"-16, Hex	2
13	0135154-C	Plate, Front	1
14	119955-B	Gasket, Front Plate	1
15	B-2315	Pin, Dowel	2
16	48909-A	Seal, Oil - Front	1
17	21367	Screw, Cap, 3/8"-16 x 2-3/4", Hex Head	8
18	151484	Trunnion, Front	1

GEAR COVER - FRONT PLATE
(Distributor Ignition - Hydraulic Pump)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



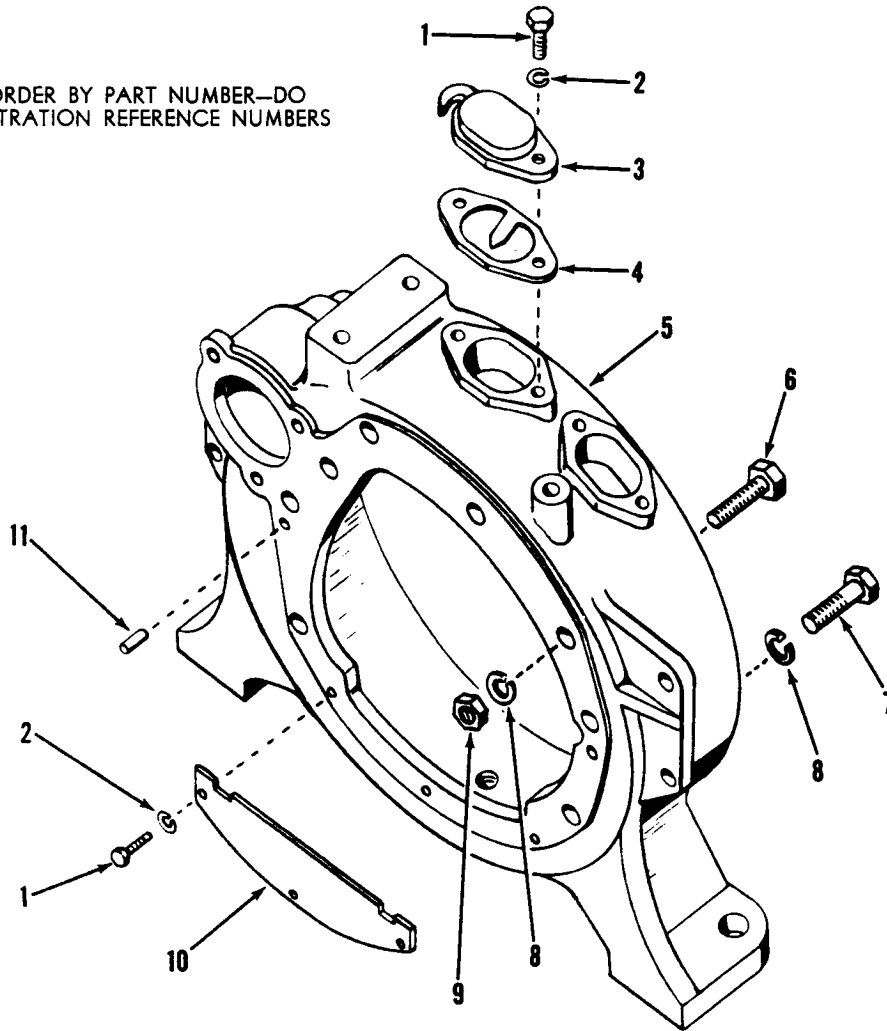
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	4
2	21050	Washer, 1/4", Lock	4
3	119957-A	Cover, Timing Hole	1
4	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	8
5	119958	Gasket, Timing Hole Cover	1
6	135345-B	Cover, Gear	1
7	156134	Screw, Timing Hole	1
8	B-1539	Gasket, Timing Hole Screw	1
9	152084-A	Gasket, Gear Cover	1
10	21346	Screw, Cap, 3/8"-16 x 7/8", Hex Head	4
11	21052	Washer, 3/8", Lock	23
12	21189	Nut, 3/8"-16, Hex	2
13	0135454	Plate, Front	1
14	119955-B	Gasket, Front Plate	1
15	B-2315	Pin, Dowel	2
16	48909-A	Seal, Oil - Front	1
17	152622	Gear, Hydreco Hydraulic Pump	1
18	21367	Screw, Cap, 3/8"-16 x 2-3/4", Hex Head	8
19	116410	Gasket, Hydraulic Pump Hole Cover	1
20	116409	Cover, Hydraulic Pump Hole	1
21	21340	Screw, Cap, 3/8"-16 x 5/8", Hex Head	3
22	151484	Trunnion, Front	1

FLYWHEEL HOUSING
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

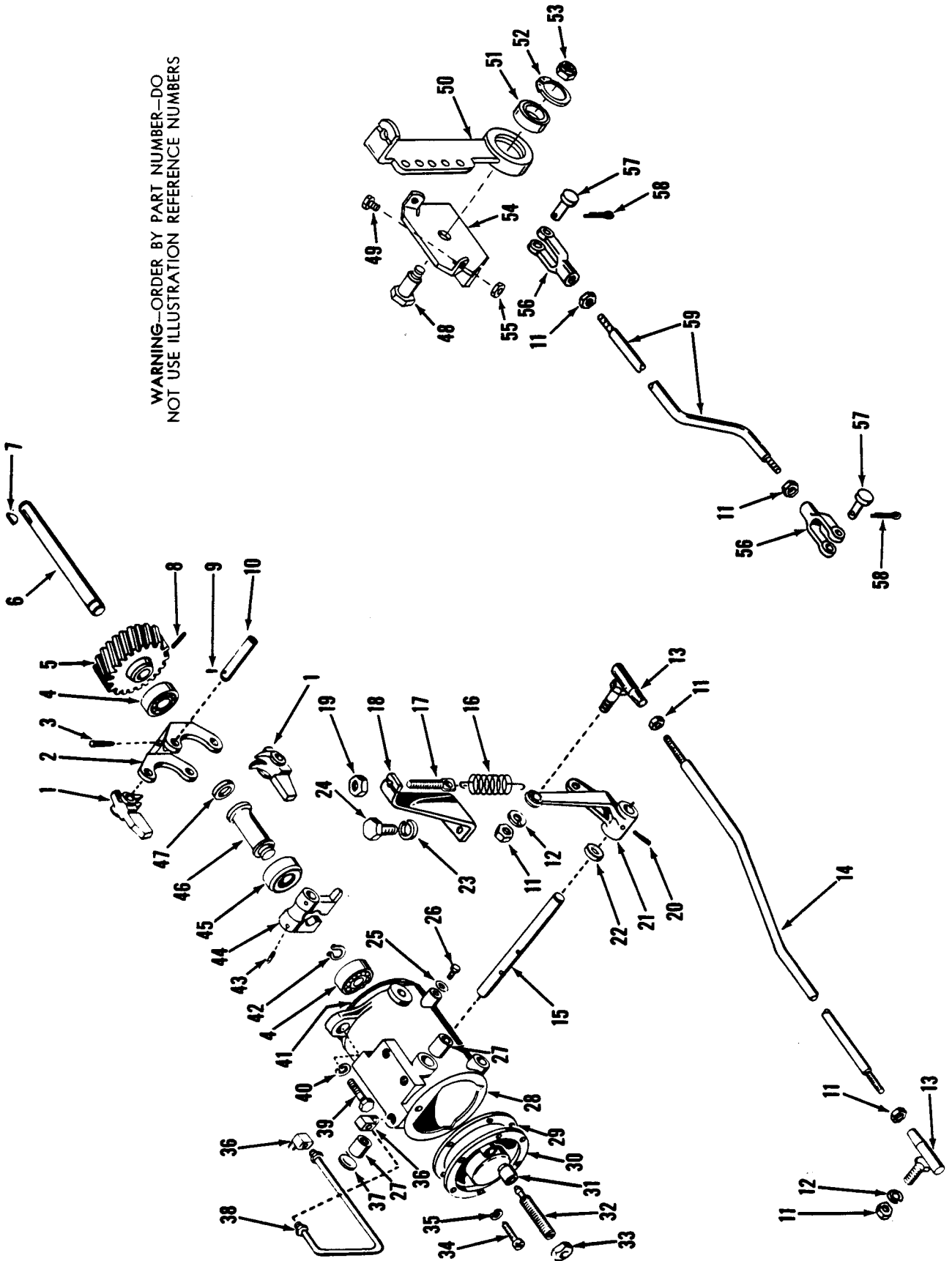
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	7
2	21052	Washer, 3/8", Lock	7
3	B-420	Cover, Timing Hole	2
4	B-421	Pointer, Timing	1
5	Variable	Housing, Flywheel - Give Engine Serial Number When Ordering	1
6	21433	Screw, Cap, 1/2"-13 x 1-3/4", Hex Head	3
7	21431	Screw, Cap, 1/2"-13 x 1-1/2", Hex Head	4
8	21054	Washer, 1/2", Lock	7
9	21205	Nut, 1/2"-13, Hex	3
10	151895	Plate, Dust	1
11	B-2224	Pin, Dowel	2

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



GOVERNOR



GOVERNOR

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	GB-6114-S	Governor, Assembly - Fixed Speed (1400 Loaded)	1
	KB-6114-S	Governor, Assembly - Fixed Speed (1500-1800 Loaded)	1
	R156292	Governor, Assembly - Variable Speed (800-2400 Idle)	1
1	B-6101-K	Weight, Governor - 1400 Loaded	2
	B-6101-F	Weight, Governor - 1500-1800 Loaded (Also Variable Speed Gov.)	2
2	B-6127	Carrier, Governor Weight	1
3	26533	Pin, 1/8" x 7/8", Roll	1
4	B-6146	Bearing, Ball	2
5	135028	Gear, Governor	1
6	OB-6145	Shaft, Governor (Includes Items 2 And 3)	1
7	21002	Key, No. 3, Woodruff	1
8	26745	Pin, 1/8" x 1", Roll	1
9	26941	Pin, 3/32" x 1/2", Roll	2
10	B-6122	Shaft, Governor Weight	2
11	21177	Nut, 1/4"-28, Hex	4
12	21050	Washer, 1/4", Lock	2
13	80755	Joint, Ball - With Updraft Carburetor	2
14	78081	Rod, Governor - With Updraft Carburetor	1
	A157873	Rod, Governor, Assembly (Items 11, 13 And 14)	1
15	B-6126-F	Shaft, Governor Lever	1
16	B-10137	Spring, Governor - Fixed Speed (1400 Or 1800 Loaded)	1
	B-4979	Spring, Governor - Fixed Speed (1500-1700 Loaded)	1
	27277-F	Spring, Governor - Variable Speed (800-2400 Idle)	1
17	B-4114-A	Screw, Adjusting - Fixed Speed Governor	1
17A	B-4114-C	Screw, Adjusting - Variable Speed Governor	1
18	119882-A	Bracket, Governor Spring - Fixed Speed Governor	1
19	120666	Nut, Adjusting Screw	1
20	26552	Pin, 1/8" x 11/16", Roll	1
21	135231	Lever, Governor - Fixed Speed Governor	1
	135431-A	Lever, Governor - Variable Speed Governor	1
22	85641	Seal, Oil	1
23	21051	Washer, 5/16", Lock	2
24	21307	Screw, Cap, 5/16"-18 x 5/8", Hex Head	2
25	B-2135	Washer, Copper	1
26	21304	Screw, Cap, 5/16"-18 x 3/8", Hex Head	1
27	73596-C	Bearing, Needle	2
28	B-6114-S	Housing, Governor	1

(Continued)

GOVERNOR

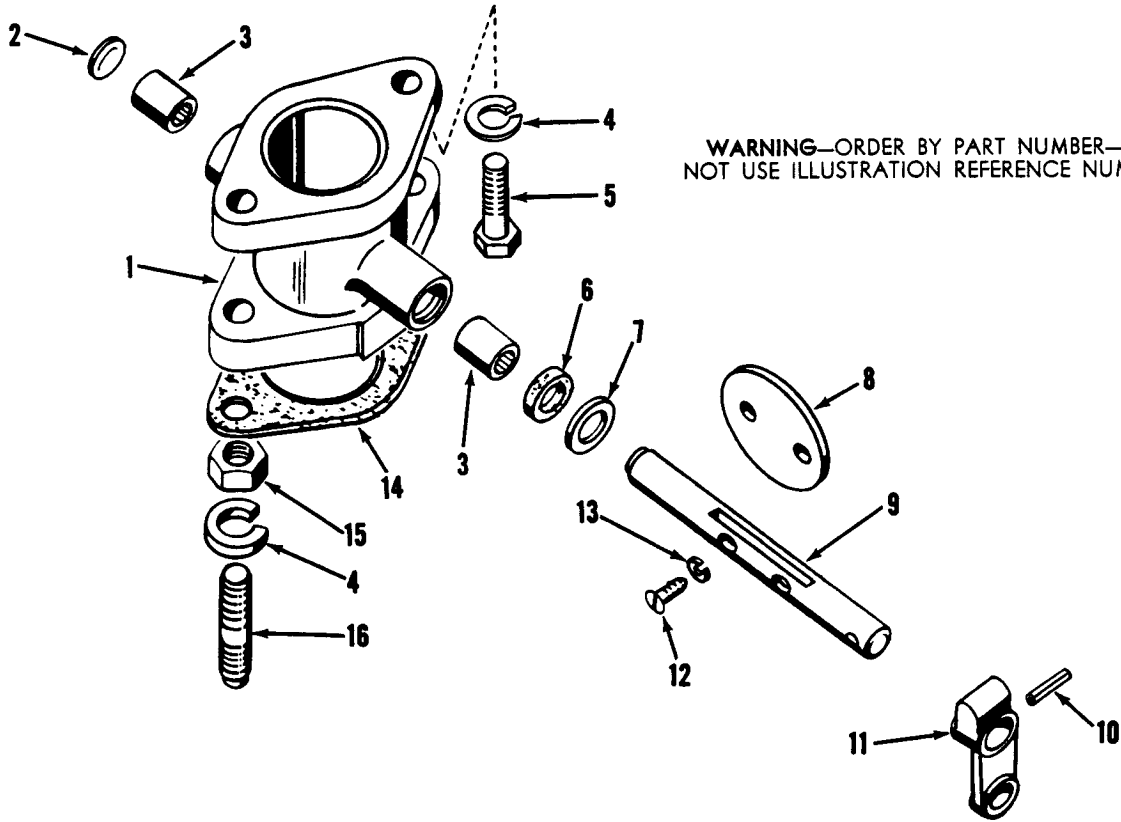
Model 135GZ-GZB - 4-3/4" x 5"

Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
29	B-6117	Gasket, Governor Cover	1
30	OB-6115-C	Cover, Governor (Includes Item 31)	1
31	48722	Bushing, Governor Cover	1
32	B-7355	Screw, Bumper	1
33	21187	Nut, 5/16"-24, Thin Hex	1
34	21127	Screw, Machine, No. 10-32 x 3/8", Fillister Head	5
35	21049	Washer, No. 10, Lock	5
36	73018-A	Elbow, Inverted	2
37	B-295	Plug, 3/4", Expansion - Brass	1
38	0151450	Tube, Oil - Crankcase To Governor	1
39	21348	Screw, Cap, 3/8"-16 x 1", Hex Head	2
40	21052	Washer, 3/8", Lock	2
41	118226-D	O-Ring	1
42	B-6274	Ring, Retaining	1
43	26531	Pin, 3/32" x 5/8", Roll	2
44	B-6124	Lever, Governor Shifter	1
45	B-6090	Bearing, Thrust	1
46	B-6255	Shifter, Governor	1
47	151400-A	Collar	1
48	161172	Screw, Lever Retaining - Variable Speed Governor	1
49	21280	Screw, Cap, 1/4"-20 x 1", Hex Head	2
50	161123-A	Lever, Governor Spring - Variable Speed Governor	1
	A161123-A	Lever, Gov. Spring, Assembly (Items 17A, 19 And 48 Thru 55)	1
51	85932	Bearing, Ball - Variable Speed Governor	1
52	159574-A	Ring, Retaining - Variable Speed Governor	1
53	26980	Nut, 5/16"-24, Flex Loc	1
54	161171	Bracket, Gov. Spring Lever - Variable Speed Governor	1
55	21173	Nut, 1/4"-20, Hex	2
56	B-3671	Clevis - With Downdraft Governor	2
57	B-3743-B	Pin, Clevis - With Downdraft Governor	2
58	21057	Pin, 1/16" x 1/2", Cotter	2
59	73953-G	Rod, Governor - With Downdraft Carburetor	1
	073953-G	Rod, Governor, Assembly (Items 11, 56 And 59)	1

BUTTERFLY VALVE HOUSING
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

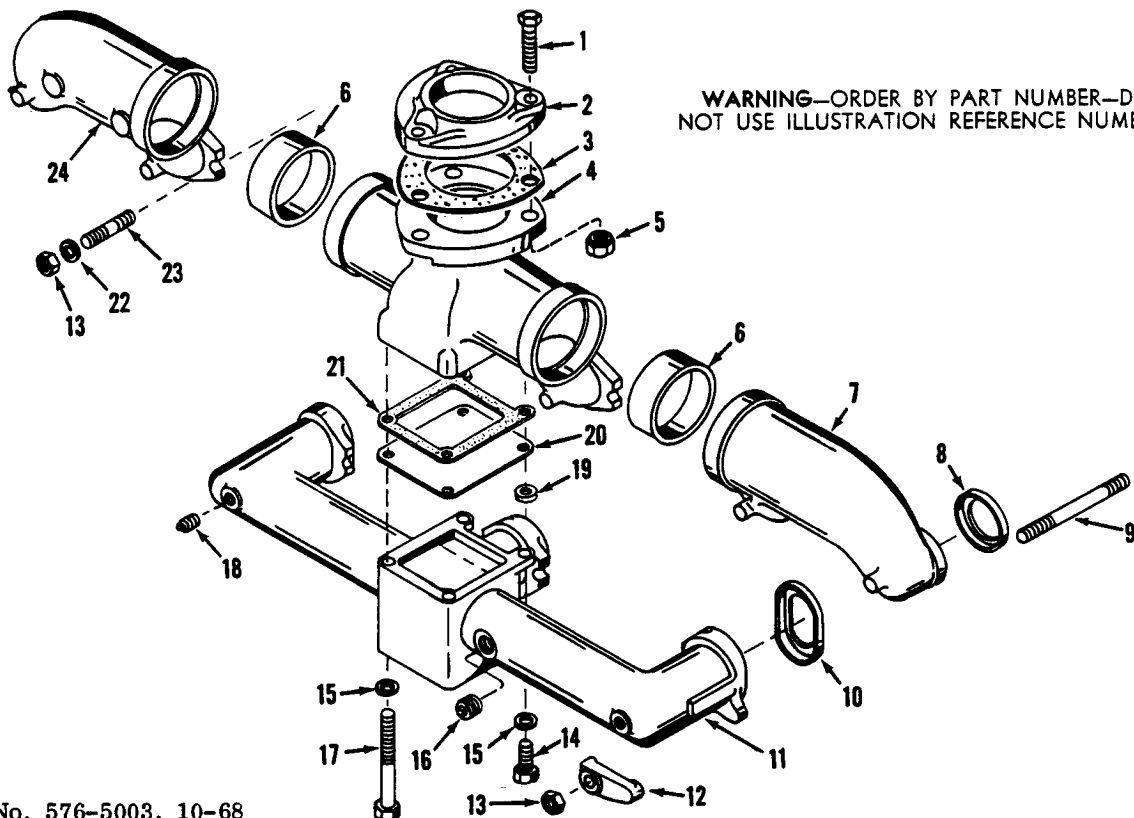
Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	D140472-D	Housing, Butterfly Valve, Assembly - Updraft	1
	E140472-D	Housing, Butterfly Valve, Assembly - Downdraft	1
1	140472-D	Housing, Butterfly Valve	1
2	B-295	Plug, 3/4", Expansion - Brass	1
3	44823-B	Bearing, Needle	2
4	21053	Washer, 7/16", Lock	2
5	21393	Screw, Cap, 7/16"-14 x 1-1/8", Hex Head - With Updraft Carburetor	2
6	140097	Seal, Butterfly Valve Shaft	1
7	63884	Washer	1
8	B-7583-E	Valve, Butterfly	1
9	140473-B	Shaft, Butterfly Valve	1
10	26552	Pin, 1/8" x 11/16", Roll	1
11	152772-A	Lever, Butterfly Valve Shaft	1
12	21107	Screw, Machine, No. 10-32 x 3/8", Round Head	2
13	21049	Washer, No. 10, Lock	2
14	B-1331-C	Gasket, Butterfly Valve Housing	1
15	21201	Nut, 7/16"-20, Hex.	2
16	B-2165-A	Stud - With Downdraft Carburetor	2

INTAKE - EXHAUST MANIFOLD

(Center Exhaust)

Model 135GZ-GZB - 4-3/8" x 5"

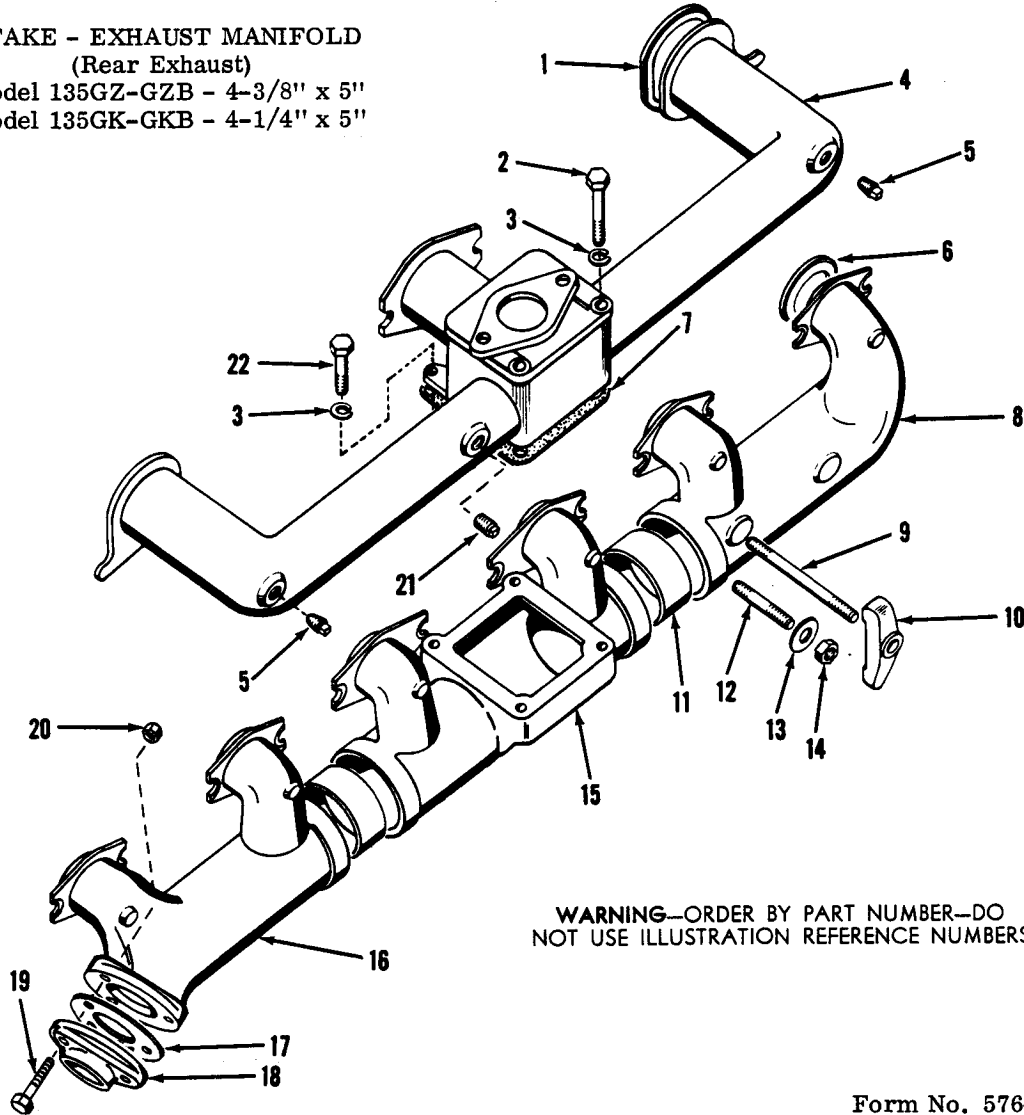
Model 135GK-GKB - 4-1/4" x 5"



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	A135241-B	Manifold, Assembly (Items 4, 11, 14, 15, 17 And 21) - Gasoline Fuel . . .	1
	C135541	Manifold, Assem. (Items 4A, 11A, 14A, 15, 17A, 19, 20 And 21) - Gas Fuel	1
1	21457	Screw, Cap, 1/2"-20 x 2-1/2", Hex Head	3
2	72099-F	Flange, Exhaust	1
3	B-10745-A	Gasket, Exhaust Flange	1
4	135342	Manifold, Exhaust - Center Section (Gasoline Fuel)	1
4A	135342-A	Manifold, Exhaust - Center Section (Gaseous Fuel)	1
5	B-850-A	Nut, 1/2"-20, Hex - Bronze	3
6	151360	Sleeve, Exhaust Manifold	2
7	135244	Manifold, Exhaust - Front Section	1
8	151007	Gasket, Exhaust Manifold	6
9	157204	Stud, Manifold Clamp	2
10	151380	Gasket, Intake Manifold	3
11	135241-B	Manifold, Intake - Gasoline Fuel	1
11A	135541	Manifold, Intake - Gaseous Fuel	1
12	120102	Clamp, Manifold	2
13	B-8031	Nut, Manifold Stud - Brass	8
14	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	2
14A	21357	Screw, Cap, 3/8"-16 x 1-1/2", Hex Head	2
15	21052	Washer, 3/8", Lock	4
16	78282-E	Plug, Pipe, 1/2", Square Head	1
17	21374	Screw, Cap, 3/8"-16 x 4-1/4", Hex Head	2
17A	21375	Screw, Cap, 3/8"-16 x 4-1/2", Hex Head	2
18	78282-A	Plug, Pipe, 1/8", Square Head	2
19	119977	Spacer - Gaseous Fuels Only	4
20	157898	Plate, Heat Riser - Gaseous Fuels Only	1
21	151384	Gasket, Heat Riser	1
22	73558	Washer, Manifold Stud	6
23	B-2610	Stud, Manifold	6
24	135143	Manifold, Exhaust - Rear Section.	1

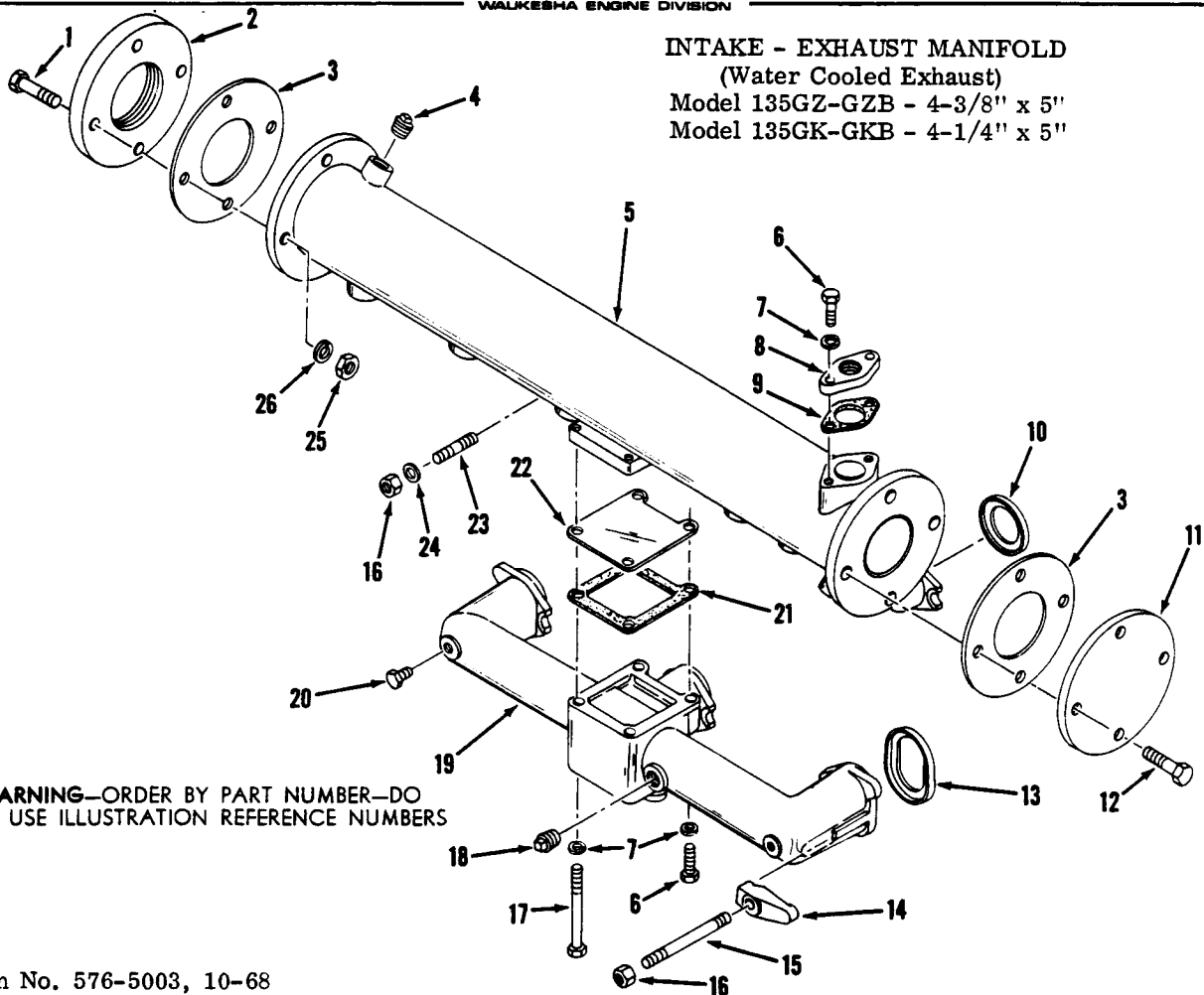
INTAKE - EXHAUST MANIFOLD
(Rear Exhaust)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	0135241-B	Manifold, Intake, Assembly (Items 2, 3, 4, 7, 15 And 22)	1
1	151380	Gasket, Intake Manifold	3
2	21374	Screw, Cap, 3/8"-16 x 4-1/4", Hex Head	2
3	21052	Washer, 3/8", Lock	4
4	135241-B	Manifold, Intake	1
5	78282-A	Plug, Pipe, 1/8", Square Head	2
6	151007	Gasket, Exhaust Manifold	6
7	151384	Gasket, Heat Riser	1
8	135143	Manifold, Exhaust - Front Section	1
9	157204	Stud, Manifold Clamp	2
10	120102	Clamp, Manifold	2
11	151360	Sleeve, Exhaust Manifold	2
12	B-2610	Stud, Manifold	6
13	73558	Washer, Manifold Stud	6
14	B-8031	Nut, Manifold Stud	8
15	135242	Manifold, Exhaust - Center Section	1
16	135144	Manifold, Exhaust - Rear Section	1
17	B-10745-A	Gasket, Exhaust Flange	1
18	72099-F	Flange, Exhaust	1
19	21456	Screw, Cap, 1/2"-20 x 2-1/4", Hex Head	3
20	B-850-A	Nut, 1/2"-20, Hex - Bronze	3
21	78282-E	Plug, Pipe, 1/2", Square Head	1
22	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	2



INTAKE - EXHAUST MANIFOLD
(Water Cooled Exhaust)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

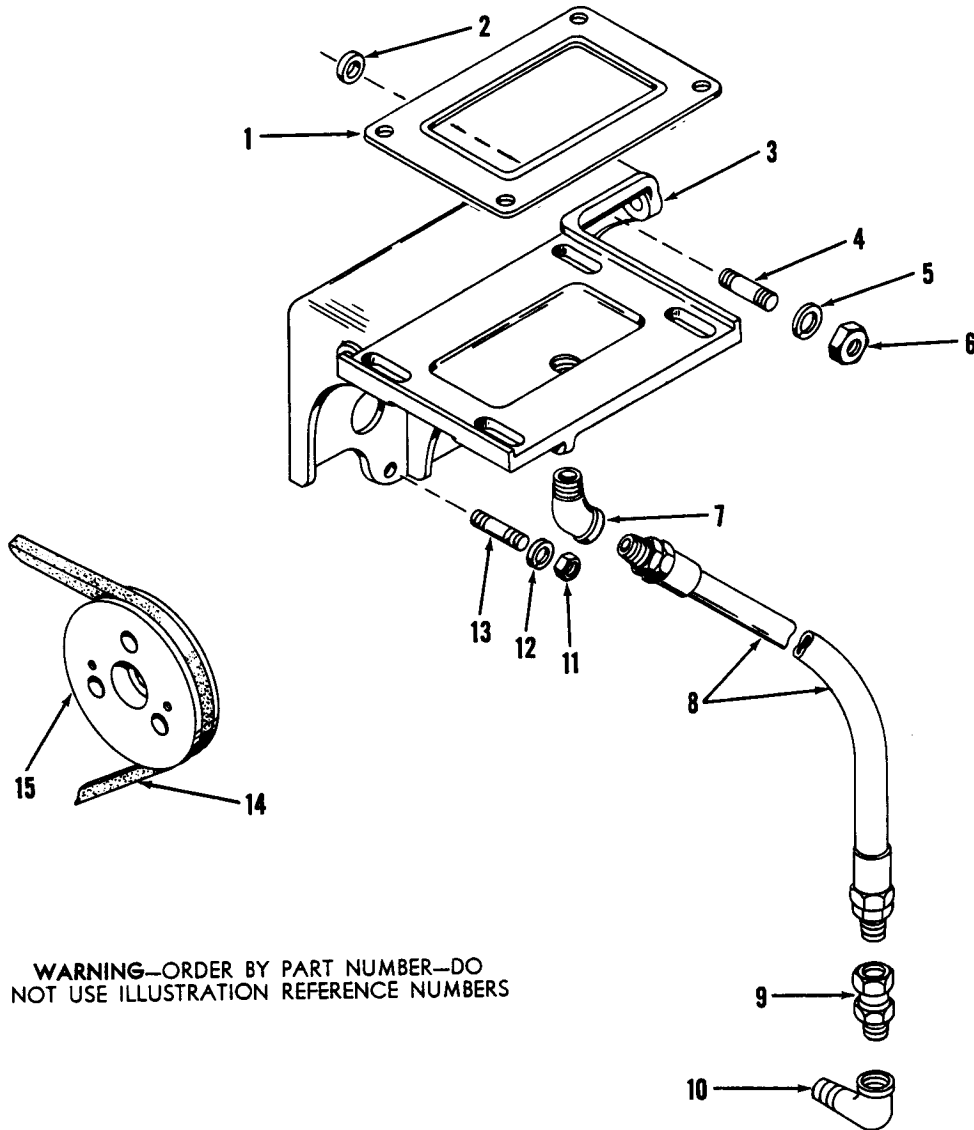
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
	C135442	Manifold, Assembly - Intake And Exhaust (With Gasoline Fuel)	1
	E135442	Manifold, Assembly - Intake And Exhaust (With Gaseous Fuel)	1
1	21456	Screw, Cap, 1/2"-20 x 2-1/2", Hex Head	4
2	135199-A	Flange, Exhaust (3" Pipe Tap)	1
3	152573	Gasket, Exhaust Flange	2
4	78282-F	Plug, Pipe, 3/4", Square Head	2
5	D135442	Manifold, Exhaust	1
6	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	4
7	21052	Washer, 3/8", Lock	6
8	74811	Flange, Water Outlet	1
9	B-2596	Gasket, Water Outlet Flange	1
10	151007	Gasket, Exhaust Manifold	6
11	154970	Flange, Blind	1
12	21455	Screw, Cap, 1/2"-20 x 2", Hex Head	4
13	151380	Gasket, Intake Manifold	3
14	120102	Clamp, Manifold	2
15	157204	Stud, Manifold - Long	2
16	B-8031	Nut, Manifold Stud - Brass	8
17	21374	Screw, Cap, 3/8"-16 x 4-1/4", Hex Head	2
18	78282-E	Plug, Pipe, 1/2", Square Head	1
19	135241-B	Manifold, Intake	1
20	26743	Plug, Pipe, 1/8", Hex Head	2
21	151384	Gasket, Heat Riser - Used Only With Gasoline Fuel	1
22	164146	Baffle, Heat Riser - Used Only With Gaseous Fuel	1
23	B-2610	Stud, Manifold - Short	6
24	73558	Washer, Manifold Stud	6
25	21209	Nut, 1/2"-20, Hex	8
26	21054	Washer, 1/2", Lock	8

AIR COMPRESSOR AND GENERATOR BRACKET

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

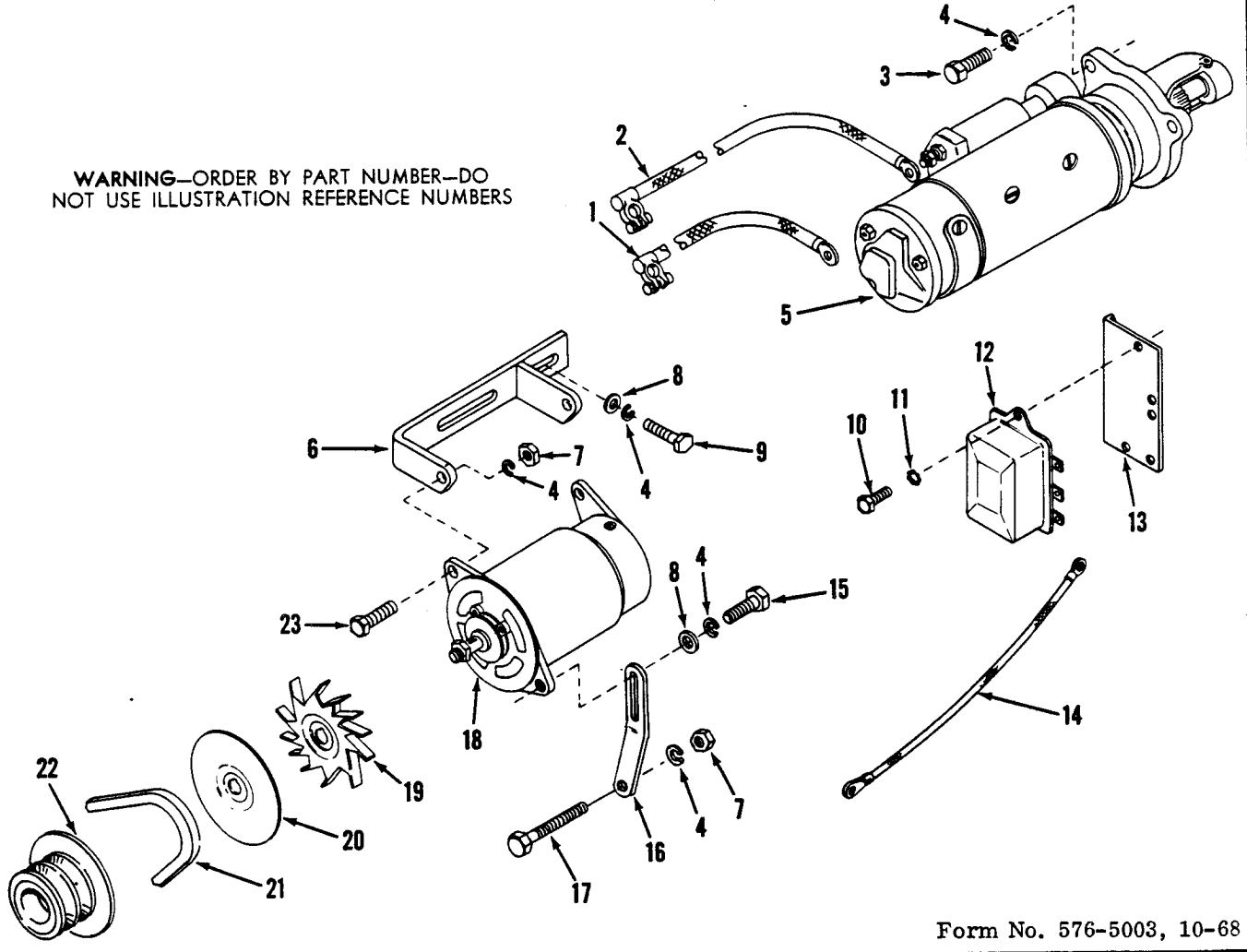
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	154773	Gasket, Air Compressor	1
2	48406-L	Spacer, Compressor Bracket	2
3	152376-G	Bracket, Compressor And Generator	1
4	B-3715-B	Stud, Compressor Bracket	2
5	21052	Washer, 3/8", Lock	2
6	21193	Nut, 3/8"-24, Hex	2
7	78206-E	Ell, 3/4" x 45°, Street	1
8	A166188	Hose, Flexible - Oil Drain	1
9	151037-C	Union, Adapter	1
10	78202-H	Ell, 3/4" x 90°, Street	1
11	21185	Nut, 5/16"-24, Hex	6
12	21051	Washer, 5/16", Lock	6
13	B-2575	Stud, Compressor Bracket	6
14	155103	Belt, Air Compressor	1
15	154747	Pulley, Air Compressor	1

STARTER - GENERATOR - VOLTAGE REGULATOR

Model 135GZ-GZB - 4-3/8" x 5"
 Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



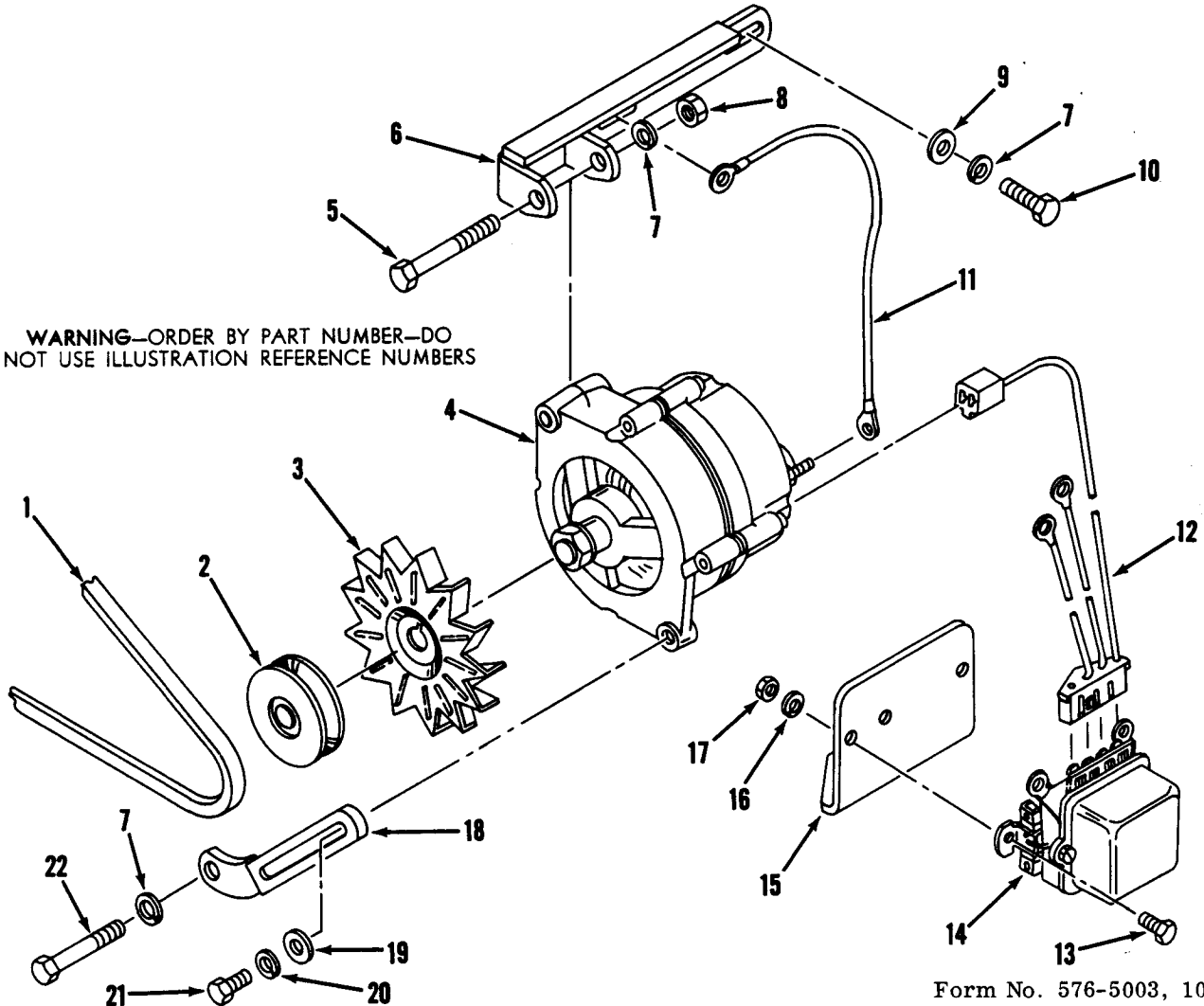
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	0156387	Cable, Battery - Negative	1
2	0116652	Cable, Battery - Positive	1
3	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	3
4	21052	Washer, 3/8", Lock	9
5	60338-B	Starter - 12 Volt	1
6	155598	Bracket, Generator	1
7	21193	Nut, 3/8"-24, Hex	3
8	B-221	Washer	3
9	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	2
10	21298	Screw, Cap, 1/4"-28 x 3/4", Hex Head	3
11	21645	Washer, 1/4", Shakeproof - External, Internal Type	3
12	60532-A	Regulator, Voltage - 12 V., 30 Amp., Neg. Gnd.	1
13	161449	Bracket, Voltage Regulator	1
14	0155576	Wire - Generator To Voltage Regulator	2
15	21346	Screw, Cap, 3/8"-16 x 7/8", Hex Head	1
16	155601	Strap, Generator Adjusting	1
17	21388	Screw, Cap, 3/8"-24 x 3", Hex Head	1
18	60817	Generator - 12 V., 30 Amp., Neg. Gnd.	1
19	50860	Fan, Generator	1
20	119737	Baffle, Generator Fan	1
21	119948	Belt, Generator	1
22	159923-A	Pulley, Generator	1
23	21380	Screw, Cap, 3/8"-24 x 1-1/4", Hex Head	2

ALTERNATOR - VOLTAGE REGULATOR

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

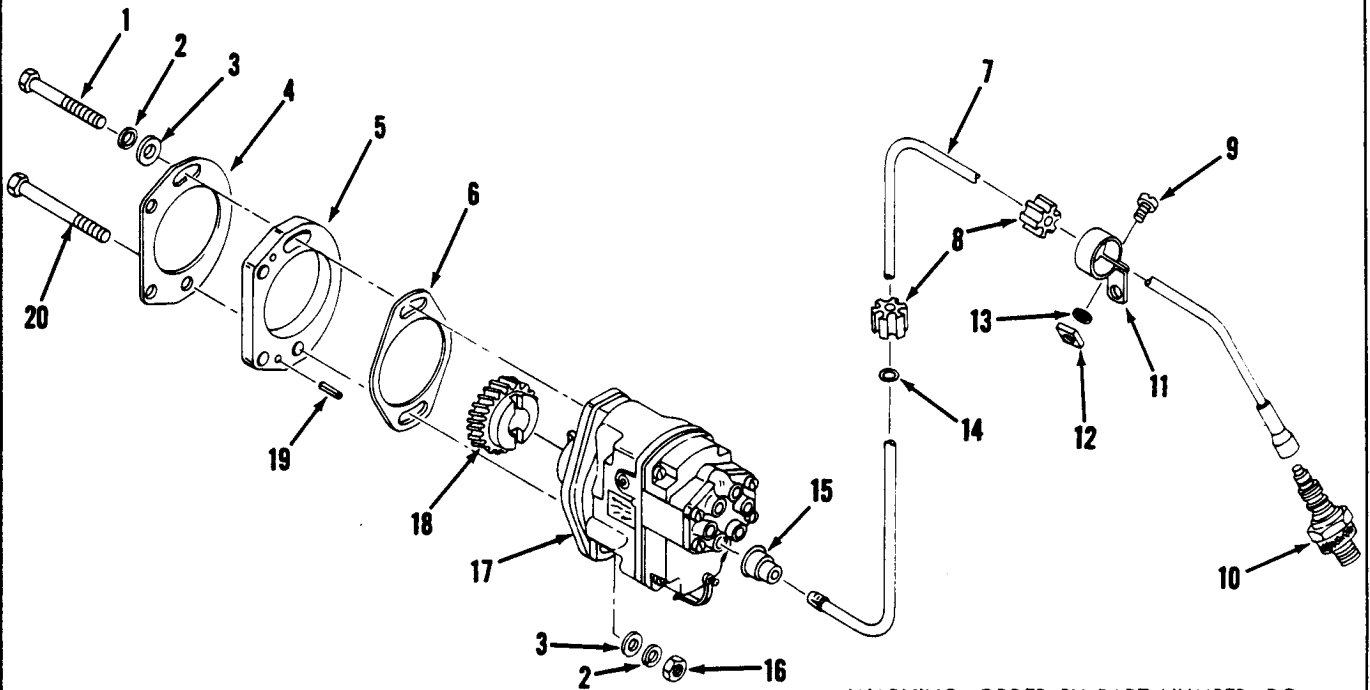


WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	119948	Belt, Alternator	1
2	164292	Pulley, Alternator	1
3	69451	Fan, Alternator	1
4	69477	Alternator - 12 V. 32 Amp. , Neg. Gnd.	1
5	21369	Screw, Cap, 3/8"-16 x 3", Hex Head	1
6	167499	Bracket, Alternator	1
7	21052	Washer, 3/8", Lock	4
8	21189	Nut, 3/8"-16, Hex	1
9	Y-18813-H	Washer, 3/8", Plain	2
10	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	2
11	0120711	Wire, Ground	1
12	A164342	Wire, Voltage Regulator	1
13	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	2
14	69450-A	Regulator, Voltage - 12 Volt, Neg. Gnd.	1
15	78022-A	Bracket, Voltage Regulator	1
16	21050	Washer, 1/4", Lock	2
17	21173	Nut, 1/4"-20, Hex	2
18	167500	Strap, Adjusting	1
19	B-277	Washer, 5/16", Plain	1
20	21051	Washer, 5/16", Lock	1
21	21312	Screw, Cap, 5/16"-18 x 7/8", Hex Head	1
22	21365	Screw, Cap, 3/8"-16 x 2-1/2", Hex Head	1

MAGNETO (High Tension)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



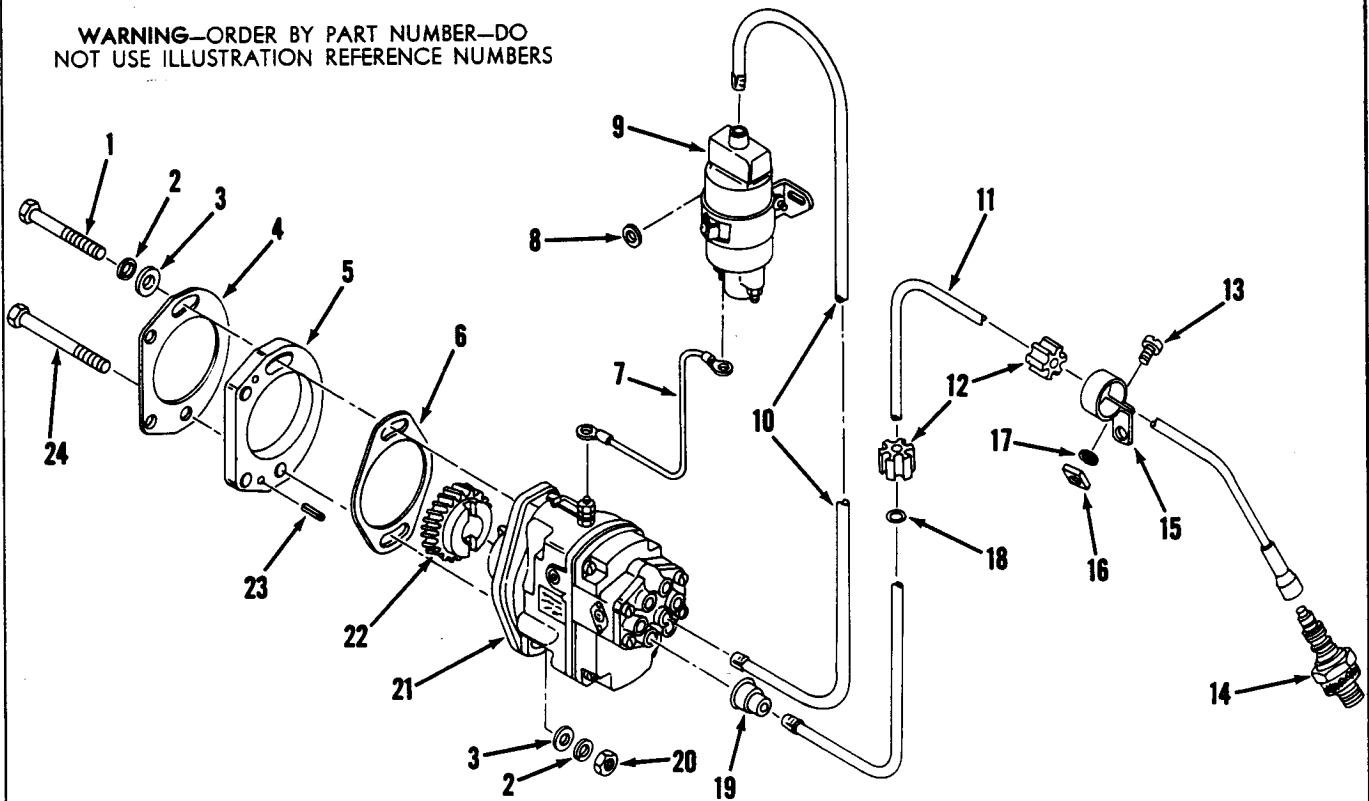
Form No. 576-5003, 10-68

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21370	Screw, Cap, 3/8"-16 x 3-1/4", Hex Head	1
2	21052	Washer, 3/8", Lock	2
3	B-221	Washer	2
4	119719	Gasket, Magneto Spacer	1
5	118317	Spacer, Magneto	1
6	73904	Gasket, Magneto	1
7	A152582	Cable, Spark Plug - Set Of Six	1
8	B-10041	Block, Cable Support	2
9	21134	Screw, Cap, 1/4"-20 x 3/4", Fillister Head	1
10	60377	Plug, Spark	6
11	B-10038-H	Bracket, Cable Support	1
	OB-10038H	Support, Cable, Assembly (Items 8, 9, 11, 12 And 13)	1
12	21700	Nut, 1/4"-20, Square	1
13	21050	Washer, 1/4", Lock	1
14	B-7610	Ring, Rubber	1
15	60333	Nipple, Rubber	6
16	21189	Nut, 3/8"-16, Hex	1
17	69426	Magneto - Fairbanks Morse 26B8A (40° Impulse Coupling)	1
	C69426	Magneto, Assembly (Items 17 And 18).	1
18	135119	Gear, Magneto	1
19	B-7402	Pin, Groove	2
20	21373	Screw, Cap, 3/8"-16 x 4", Hex Head	1

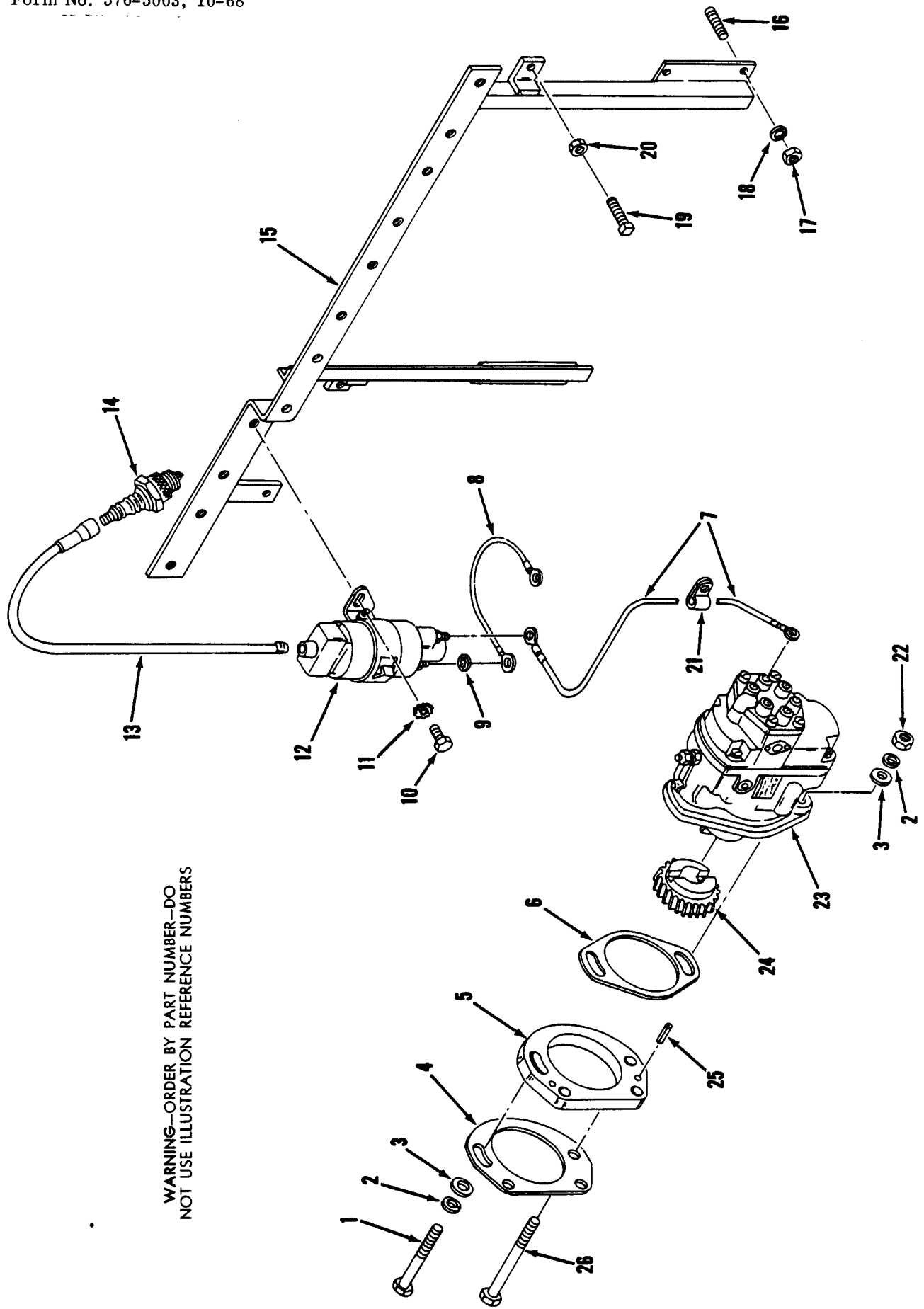
MAGNETO (Semi Low Tension)
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21370	Screw, Cap, 3/8"-16 x 3-1/4", Hex Head	1
2	21052	Washer, 3/8", Lock	2
3	B-221	Washer	2
4	119719	Gasket, Magneto Spacer	1
5	118317	Spacer, Magneto	1
6	73904	Gasket, Magneto	1
7	0163258	Wire, Low Tension	2
8	B-277	Washer, 5/16", Plain	2
9	60944	Coil - Low Tension	1
10	0117568	Wire, High Tension	1
11	A152582	Cable, Spark Plug - Set Of Six	1
12	B-10041	Block, Cable Support	2
13	21134	Screw, Cap, 1/4"-20 x 3/4", Fillister Head	1
14	78154	Plug, Spark	6
	60652	Plug, Spark	6
15	B-10038-H	Bracket, Cable Support	1
	OB-10038H	Support, Cable, Assembly (Items 12, 13, 15, 16 And 17)	1
16	21700	Nut, 1/4"-20, Square	1
17	21050	Washer, 1/4", Lock	1
18	B-7610	Ring, Rubber	1
19	60333	Nipple, Rubber	7
20	21189	Nut, 3/8"-16, Hex	1
21	60989	Magneto - Fairbanks Morse LX6B (45° Impulse Coupling)	1
	A60989	Magneto, Assembly (Items 21 And 22)	1
22	135119	Gear, Magneto	1
23	B-7402	Pin, Groove	2
24	21373	Screw, Cap, 3/8"-16 x 4", Hex Head	1



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

MAGNETO (Low Tension)



MAGNETO (Low Tension)
 Model 135GZ-GZB - 4-3/8" x 5"
 Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

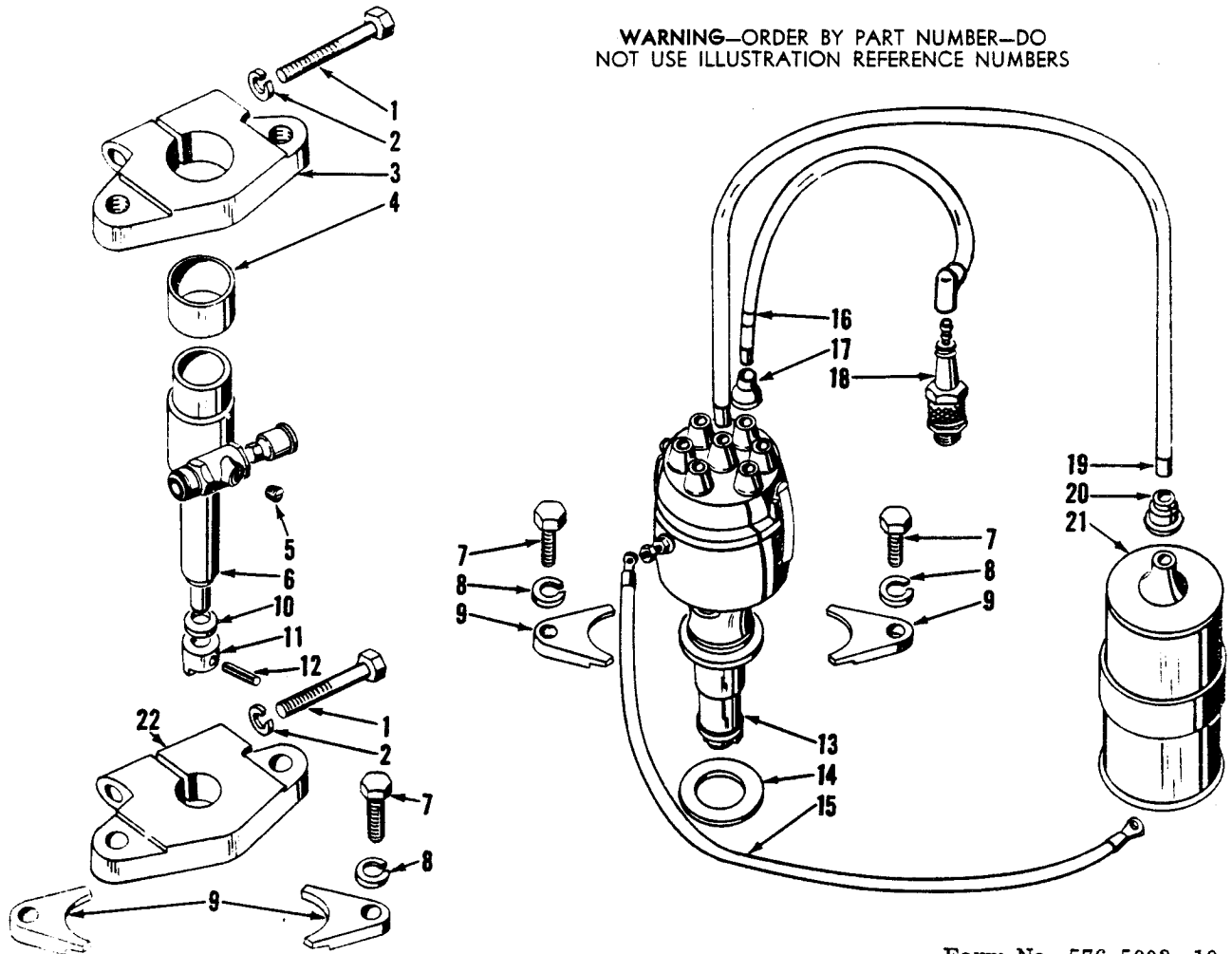
Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21370	Screw, Cap, 3/8"-16 x 3-1/4", Hex Head	1
2	21052	Washer, 3/8", Lock	2
3	B-221	Washer	2
4	119719	Gasket, Magneto Spacer	1
5	118317	Spacer, Magneto	1
6	73904	Gasket, Magneto	1
7	0166900-K	Wire, Magneto - Set Of Seven (With Coil Towers At Top)	1
	0163512	Wire, Magneto - Set Of Seven (With Coil Towers At Bottom)	1
8	0162977	Wire, Ground - Between Outer Coils (With Coil Towers At Top)	4
	0162973	Wire, Ground - Between Outer Coils (With Coil Towers At Bottom)	4
	0156725	Wire, Ground - Between Two Center Coils (With Coil Towers At Top)	1
	0162976	Wire, Ground - Between Two Center Coils (With Coil Towers At Bottom)	1
9	21625	Washer, No. 10, Shakeproof - Internal Type (Plated)	4
10	85818	Screw, Cap, 5/16"-24 x 1/2", Hex Head - Plated	12
11	21648	Washer, 5/16", Shakeproof - External, Internal Type (Plated).	12
12	60944	Coil	6
13	0166901-G	Cable, Spark Plug - Set Of Six (With Coil Towers At Top)	1
	0163257	Cable, Spark Plug - Set Of Six (With Coil Towers At Bottom)	1
14	60377	Plug, Spark	6
	60652	Plug, Spark	6
15	162306	Bracket, Coil	1
	E162306	Bracket, Coil, Assembly (With Coil Towers At Top)	1
	C162306	Bracket, Coil, Assembly (With Coil Towers At Bottom)	1
16	155435-A	Stud, Coil Bracket	4
17	21186	Nut, 5/16"-24, Hex - Plated	4
18	21538	Washer, 5/16", Lock - Plated	4
19	21151	Screw, Set, 1/4"-20 x 1-1/4", Square Head	3
20	21173	Nut, 1/4"-20, Hex	3
21	B-1426	Clip	2
22	21189	Nut, 3/8"-16, Hex	1
23	60942	Magneto - Fairbanks Morse LTX6B (45° Impulse Coupling)	1
	A60942	Magneto, Assembly (Items 23 And 24)	1
24	135119	Gear, Magneto	1
25	B-7402	Pin, Groove	2
26	21373	Screw, Cap, 3/8"-16 x 4", Hex Head	1

DISTRIBUTOR - TACHOMETER ADAPTER

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

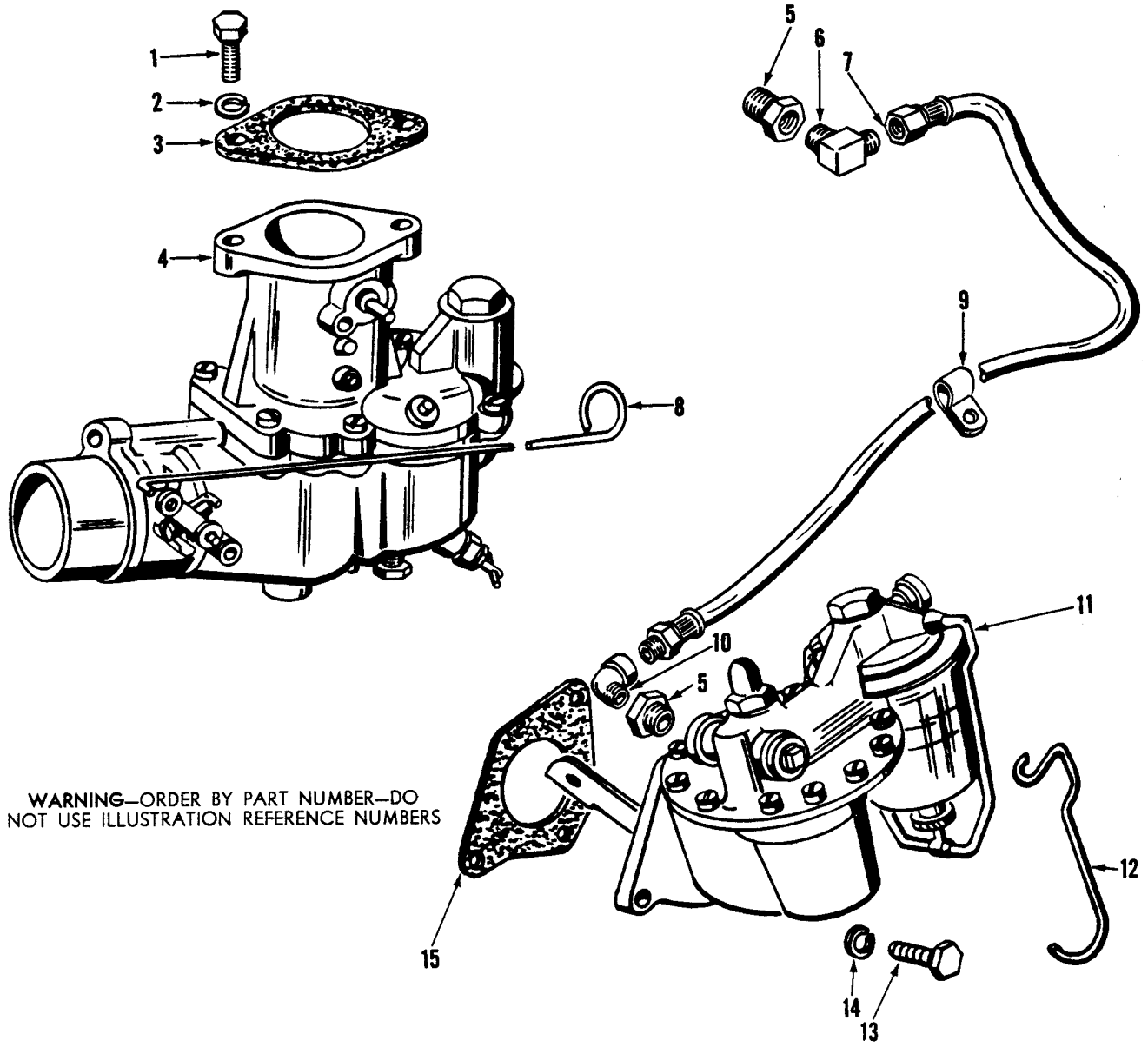
WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21319	Screw, Cap, 5/16"-18 x 1-3/4", Hex Head	2
2	21051	Washer, 5/16", Lock	2
3	152685-A	Clamp, Adapter - Upper	1
4	152715	Spacer, Clamp	1
5	78280-A	Plug, Pipe, 1/8", Slotted Headless	1
6	63737-D	Body, Tachometer Adapter	1
	E63737-D	Adapter, Tachometer, Assembly (Items 5, 6, 10, 11 And 12)	1
7	21350	Screw, Cap, 3/8"-16 x 1-1/8", Hex Head	4
8	21052	Washer, 3/8", Lock	4
9	116294	Clamp, Distributor	4
10	B-363	Washer	1
11	B-5634-A	Coupling, Tongue	1
12	26529	Pin, 3/16" x 1", Roll	1
13	60478	Distributor	1
14	116292	Gasket, Distributor	1
15	0116225	Wire, Primary	1
16	A155031	Cable, Spark Plug - Set Of Six	1
17	65846	Nipple, Rubber	7
18	60377	Plug, Spark	6
19	0119920	Wire, Secondary	1
20	60333	Nipple, Rubber	1
21	50192	Coil - 12 Volt	1
22	152685	Clamp, Adapter - Lower	1

CARBURETOR - FUEL PUMP
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

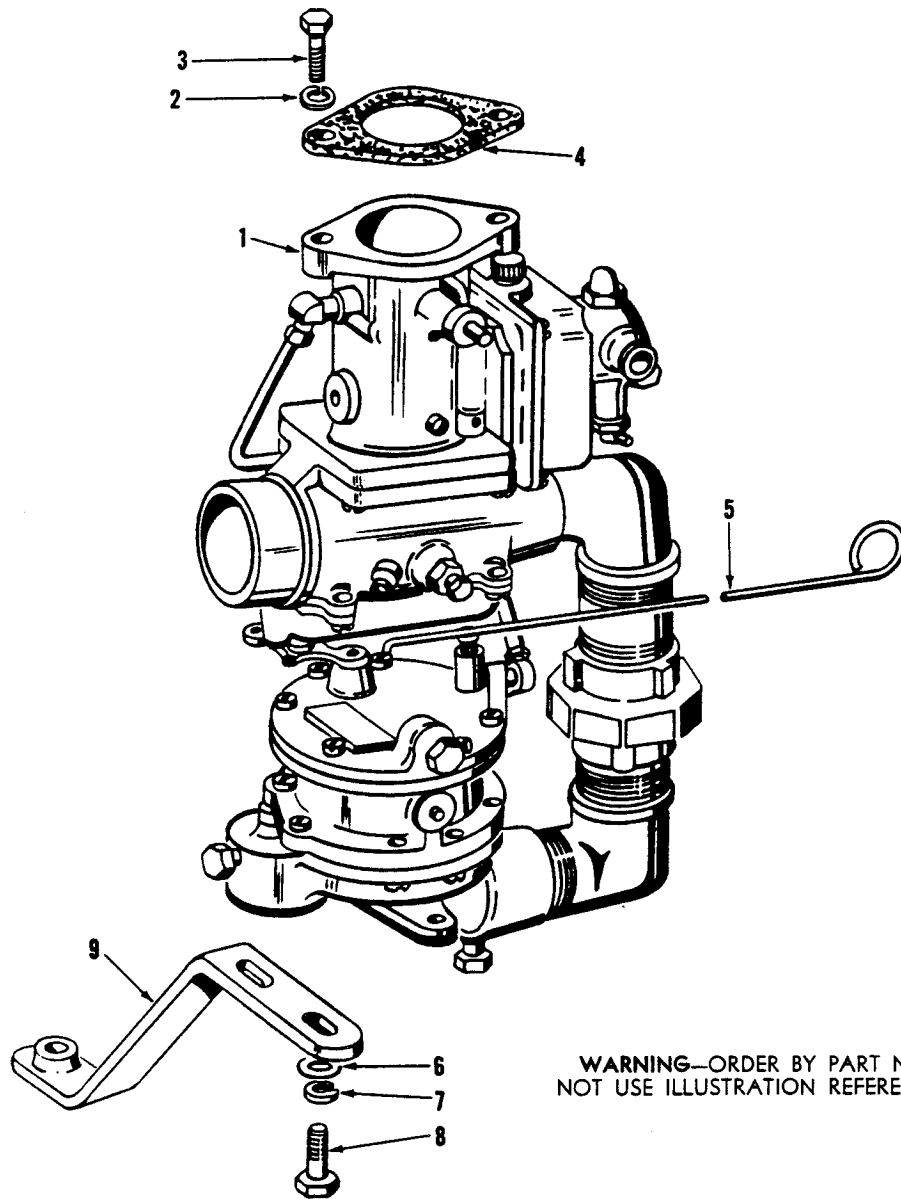
Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21293	Screw, Cap, 7/16"-14 x 1-1/8", Hex Head	2
2	21053	Washer, 7/16", Lock	2
3	B-1331-B	Gasket, Carburetor	1
4	54052-H	Carburetor, Gasoline - 1-3/4" Updraft (Zenith 63AW14)	1
5	B-8677	Bushing, 1/4" To 1/8", Reducing	2
6	B-1686	Elbow, Half Union	1
7	50865-D	Hose, Flexible - Fuel Pump To Carburetor	1
8	75209-G	Rod, Choke	1
9	78314	Clip, Hose	1
10	B-567	Ell, 1/8" x 90°, Street	1
11	151624-A	Pump, Fuel Supply	1
12	80912	Hook, Fuel Pump - With Combination Carburetor Only	1
13	21313	Screw, Cap, 5/16"-18 x 1", Hex Head	2
14	21051	Washer, 5/16", Lock	2
15	B-3605	Gasket, Fuel Pump	1

CARBURETOR

(Combination Gas - Gasoline)

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

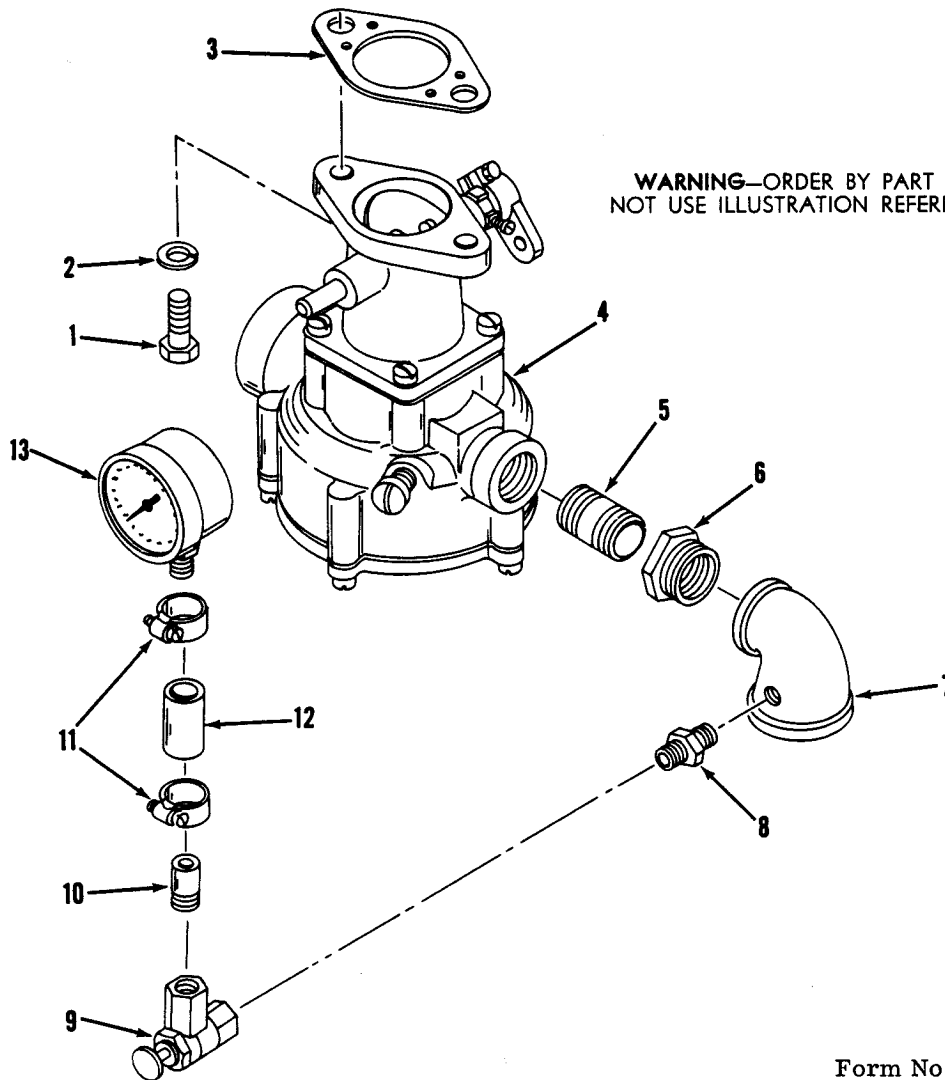
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	C54029-E	Carburetor (Combination Gas - Gasoline)	1
2	21053	Washer, 7/16", Lock	2
3	21393	Screw, Cap, 7/16"-14 x 1-1/8", Hex Head	2
4	B-1331-B	Gasket, Carburetor	1
5	75209-G	Rod, Choke	1
6	B-277	Washer, 5/16", Plain	2
7	21051	Washer, 5/16", Lock	2
8	21309	Screw, Cap, 5/16"-18 x 3/4", Hex Head	2
9	151765-C	Brace, Carburetor	1



CARBURETOR (Gas)

Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

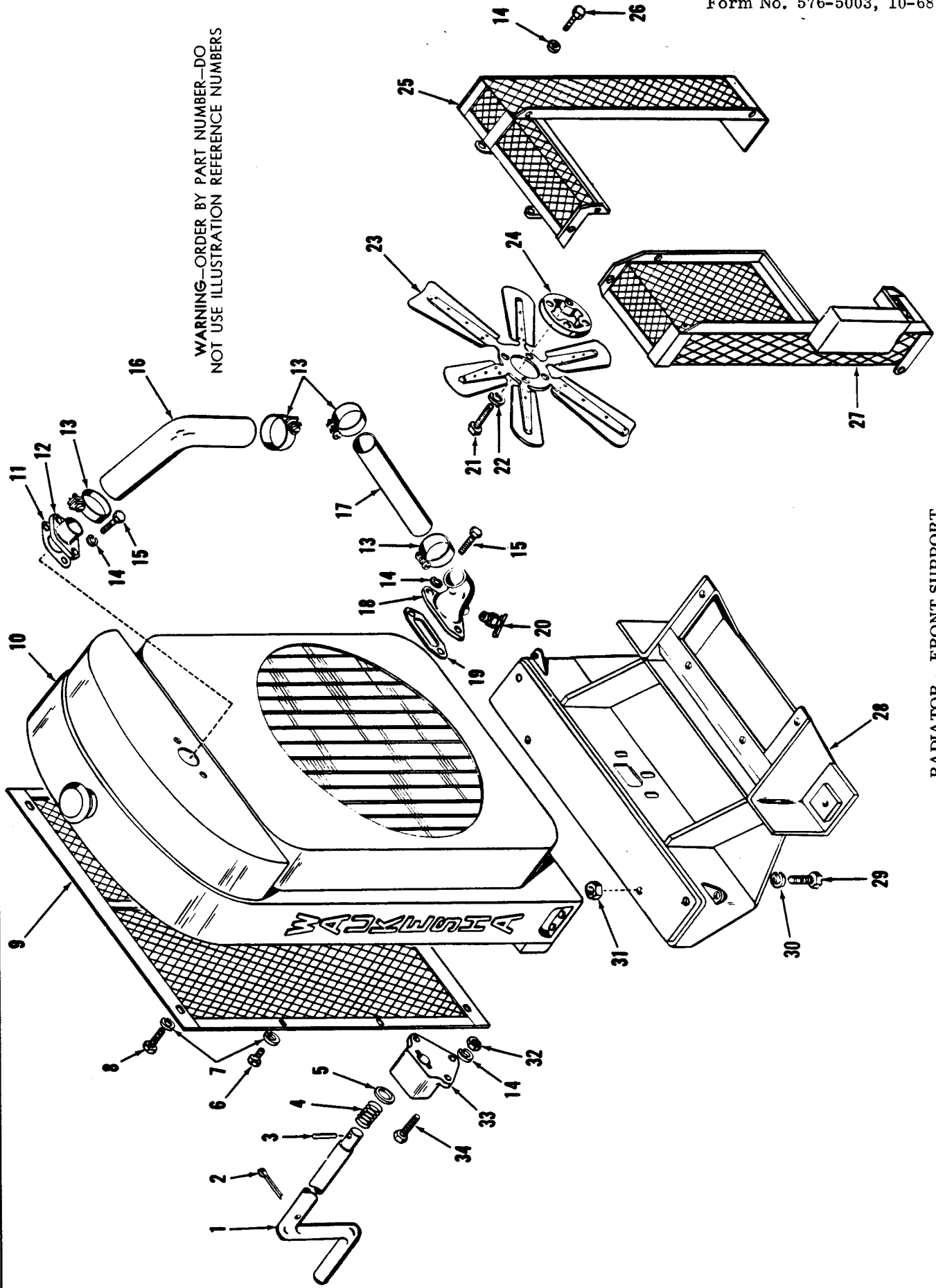


WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	21393	Screw, Cap, 7/16"-14 x 1-1/8", Hex Head	2
2	21053	Washer, 7/16", Lock	2
3	B-1331-B	Gasket, Carburetor	1
4	54065-A	Carburetor, Impco 200 - 1-3/4" Updraft Or Downdraft	1
	C54065-A	Carburetor, Assembly (Updraft) (Items 4 Thru 7)	1
5	119483-T	Nipple, 3/4" x 1-3/8", Pipe	1
6	78212-M	Bushing, 1" To 3/4", Reducing	1
7	78210-Y	Elbow, 1-1/2" To 1" x 90°, Reducing - 1/8" Pipe Tap	1
8	B-1993	Nipple, 1/4" To 1/8", Reducing	1
9	A117864	Valve, Test (Includes Items 8 And 10)	1
10	154981-E	Nipple, 1/4" x 7/8", Pipe - Threaded One End	1
11	118224	Clamp, Hose	2
12	156884-W	Connection, 1/2" I. D. x 1-1/4", Hose	1
13	50794-A	Gauge, Gas Pressure	1

WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS



RADIATOR - FRONT SUPPORT

RADIATOR - FRONT SUPPORT
Model 135GZ-GZB - 4-3/8" x 5"
Model 135GK-GKB - 4-1/4" x 5"

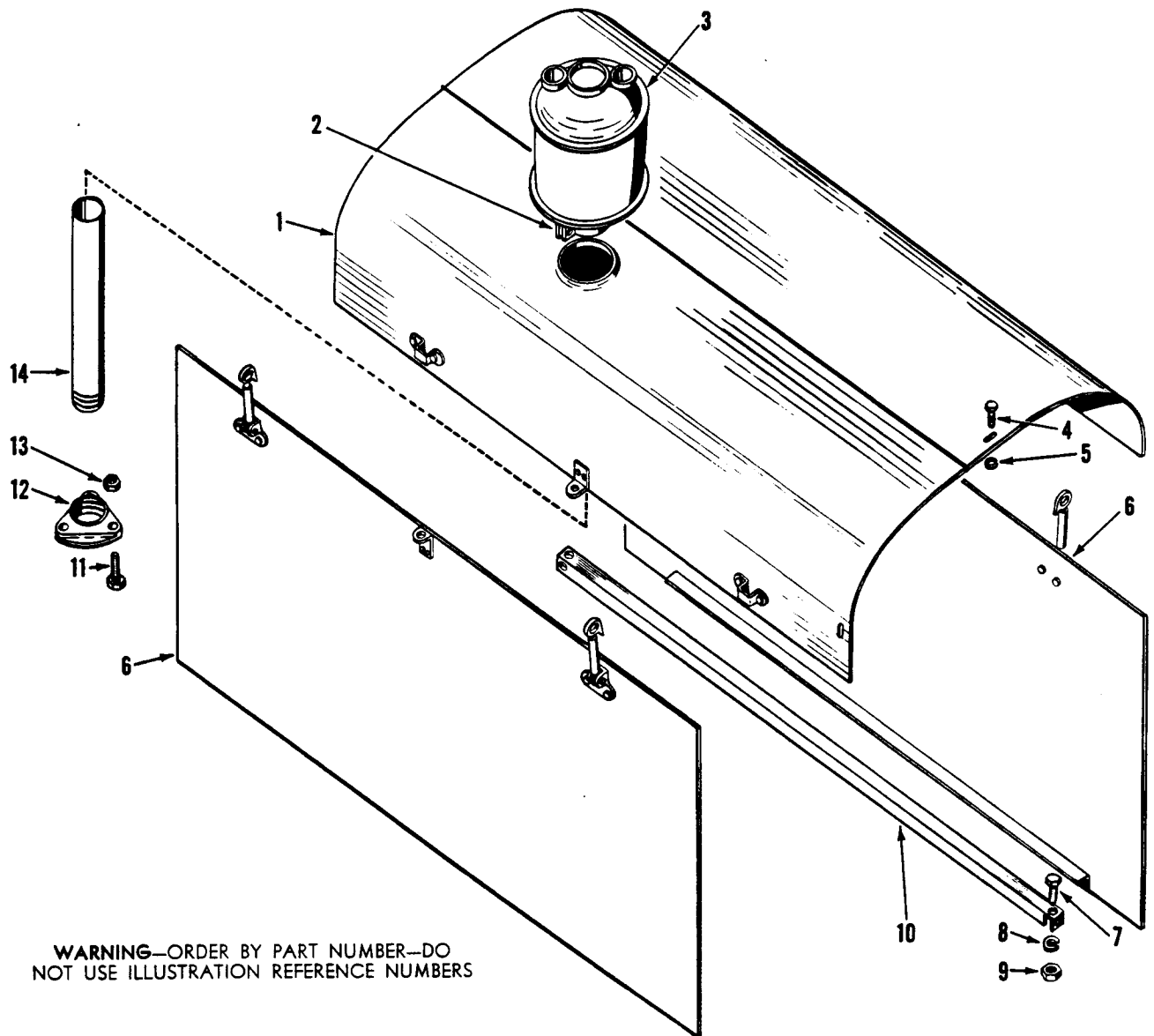
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	118119-A	Crank, Starting	1
	A118119-A	Crank, Starting, Assembly (Items 1 Thru 5)	1
2	21069	Pin, 3/16" x 1", Cotter	1
3	B-6380	Pin, Starting Crank	1
4	B-4272	Spring, Starting Crank	1
5	B-769	Washer, Starting Crank	1
6	21288	Screw, Cap, 1/4"-20 x 1-1/2", Hex Head	4
7	21050	Washer, 1/4", Lock	8
8	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	4
9	65411-F	Guard, Radiator	1
10	162796	Radiator - Standard	1
	162796-A	Radiator - Tinned Core	1
	162796-J	Radiator - With Vibration Damper	1
11	158198	Gasket, Radiator Connection	1
12	85449-A	Connection, Radiator - Upper	1
13	65737	Clamp, Hose	4
14	21052	Washer, 3/8", Lock	15
15	21348	Screw, Cap, 3/8"-16 x 1", Hex Head	4
16	151069-A	Connection, Hose - Upper	1
17	73841-G	Connection, 2-1/2" I. D. x 5-1/2", Hose - Lower	1
18	161550	Connection, Radiator - Lower	1
	161551	Spacer, Radiator Connection - Water Cooled Exhaust Manifold	1
19	B-4603	Gasket, Lower Radiator Connection	1
20	73413-A	Cock, Drain	1
21	21321	Screw, Cap, 5/16"-18 x 2", Hex Head	4
22	21051	Washer, 5/16", Lock	4
23	154437-E	Blade, Fan - Six Blade, 20", Suction Type	1
	154437-C	Blade, Fan - Six Blade, 20", Pusher Type	1
	154437-D	Blade, Fan - With Water Cooled Exh. Mfld. (6 Blade, 20", Suction)	1
24	B-3683	Spacer, Fan Blade - Standard	1
	116413-P	Spacer, Fan Blade - With Vibration Damper	1
	116413-T	Spacer, Fan Blade - With Water Cooled Exh. Manifold	1
25	157338	Guard, Fan - Right Side	1
26	21338	Screw, Cap, 3/8"-16 x 1/2", Hex Head	8
27	157337-A	Guard, Fan - Left Side - Without Alternator Or Generator	1
	157337	Guard, Fan - Left Side - With Alternator Or Generator	1
28	151561	Support, Front	1
29	21434	Screw, Cap, 1/2"-13 x 1-3/4", Hex Head	4
30	21054	Washer, 1/2", Lock	4
31	21205	Nut, 1/2"-13, Hex	4
32	21189	Nut, 3/8"-16, Hex	3
33	74613	Bearing, Starting Crank	1
34	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	3

ROOF - MUFFLER - SIDE DOORS

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

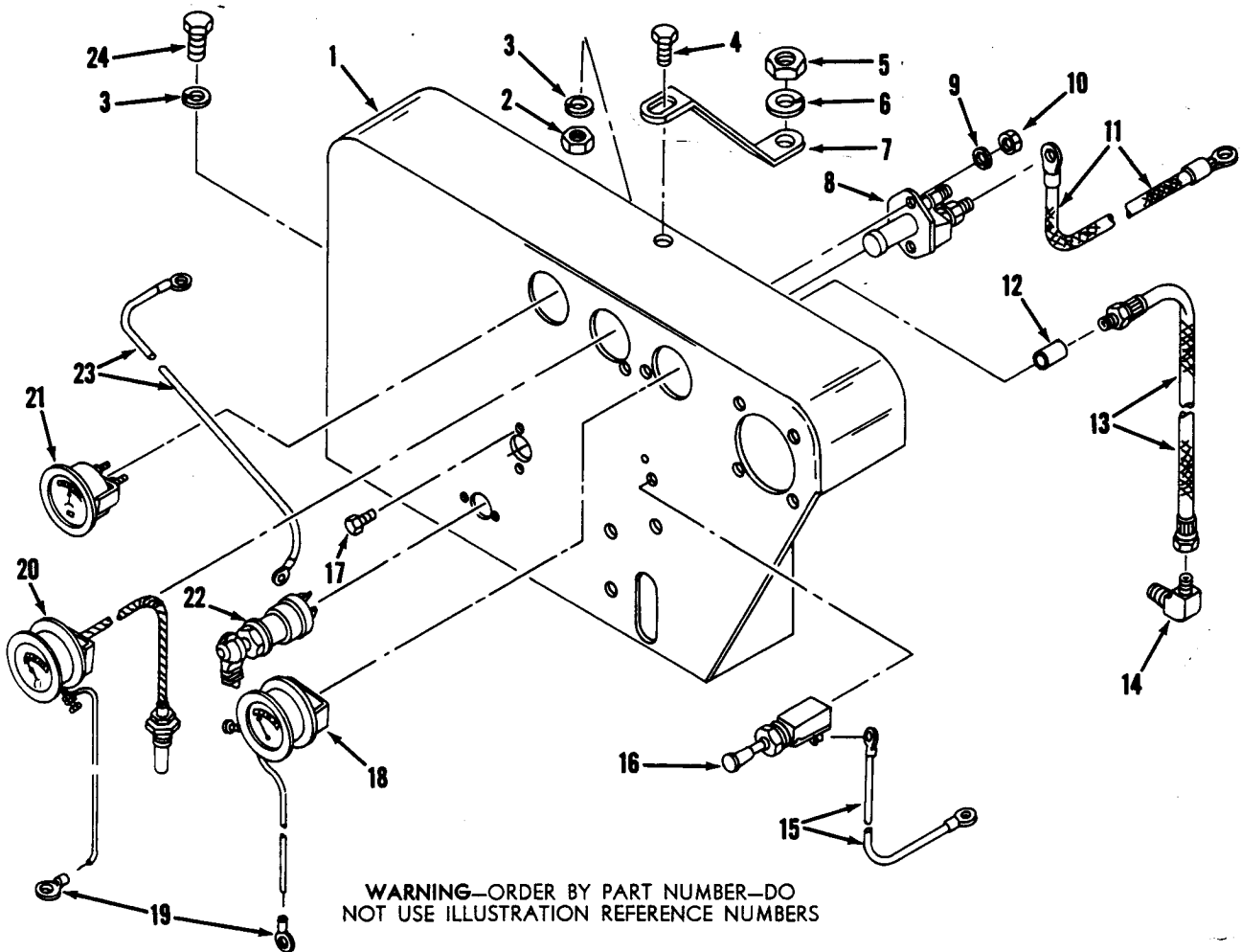
Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	157236-A	Roof - With Hot Exhaust Manifold	1
	157236	Roof - With Water Cooled Exhaust Manifold	1
2	159469-D	Clamp, Muffler	1
3	159697	Muffler	1
4	21271	Screw, Cap, 1/4"-20 x 1/2", Hex Head	6
5	21050	Washer, 1/4", Lock	6
6	A75204-L	Door, Side	2
7	21377	Screw, Cap, 3/8"-24 x 3/4", Hex Head	6
8	21052	Washer, 3/8", Lock	6
9	21193	Nut, 3/8"-24, Hex	6
10	151557	Rail, Side	2
11	21457	Screw, Cap, 1/2"-20 x 2-1/2", Hex Head	3
12	72099-F	Flange, Exhaust	1
13	B-850-A	Nut, Hex - Bronze	3
14	164701-E	Pipe, Exhaust	1

INSTRUMENT PANEL - SAFETY SWITCHES

Model 135GZ-GZB - 4-3/8" x 5"

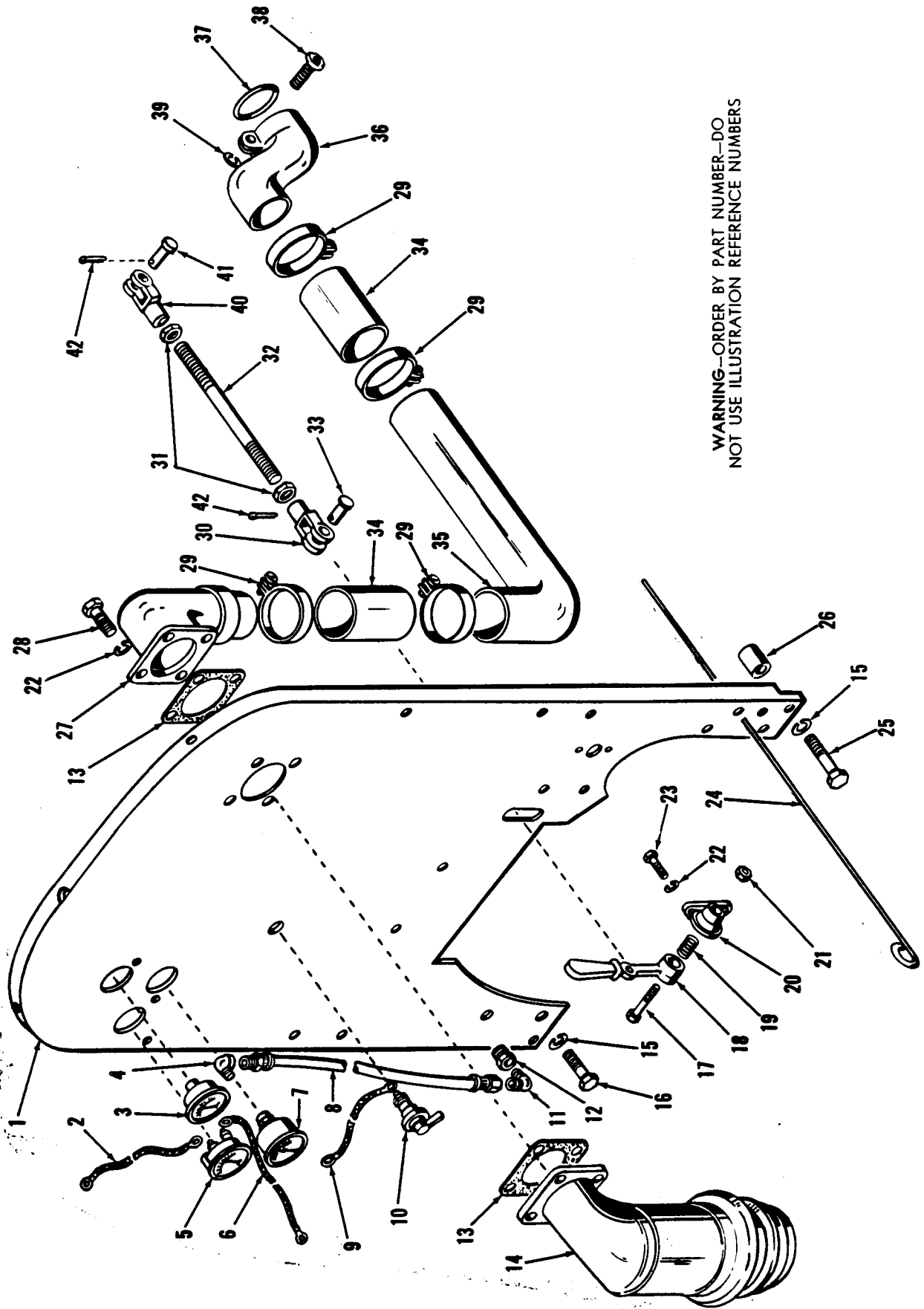
Model 135GK-GKB - 4-1/4" x 5"



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

Form No. 576-5003, 10-68

Illustration Number	Part Number	Nomenclature	Quantity Per Engine
1	152388	Panel, Instrument	1
2	21205	Nut, 1/2"-13, Hex	1
3	21054	Washer, 1/2", Lock	4
4	21422	Screw, Cap, 1/2"-13 x 3/4", Hex Head	1
5	21221	Nut, 5/8"-11, Hex	1
6	21055	Washer, 5/8", Lock	1
7	152453	Brace, Instrument Panel	1
8	50123	Switch, Starter	1
9	21050	Washer, 1/4", Lock	2
10	21173	Nut, 1/4"-20, Hex	2
11	0151523	Cable, Starter Switch To Starter	1
12	78209-W	Coupling, 1/8", Pipe	1
13	78337	Hose, Flexible - Oil Pressure Gauge	1
14	B-1686	Elbow, Half Union	1
15	0120446	Wire, Ignition Switch - Distributor Ignition	1
16	60533	Switch, Ignition - Distributor Ignition Only	1
17	21273	Screw, Cap, 1/4"-20 x 5/8", Hex Head	2
18	C120844	Gauge, Oil Pressure And Safety Switch	1
19	Y-18984-A	Terminal	2
20	C120843	Gauge, Water Temperature And Safety Switch	1
21	60903	Ammeter	1
22	69504	Switch, Ignition - Magneto Ignition Only	1
23	0117563	Wire, Ignition Switch - Magneto Ignition	1
24	21425	Screw, Cap, 1/2"-13 x 1", Hex Head	3



WARNING—ORDER BY PART NUMBER—DO NOT USE ILLUSTRATION REFERENCE NUMBERS

REAR PANEL - AIR CLEANER - THROTTLE CONTROL

REAR PANEL - AIR CLEANER - THROTTLE CONTROL

Model 135GZ-GZB - 4-3/8" x 5"

Model 135GK-GKB - 4-1/4" x 5"

Form No. 576-5003, 10-68

Illus- tration Number	Part Number	Nomenclature	Quan- tity Per Engine
1	A154269	Panel, Rear - With Hot Exhaust Manifold	1
	A154294	Panel, Rear - With Water Cooled Exhaust Manifold.	1
2	0151574	Wire, Ammeter To Voltage Regulator	1
3	167552	Gauge, Water Temperature	1
	C120843	Gauge, Water Temperature And Safety Switch	1
4	B-567	Ell, 1/8" x 90°, Street	1
5	60903	Ammeter	1
6	0119858	Wire, Ammeter To Starter Switch	1
7	167549	Gauge, Oil Pressure	1
	C120844	Gauge, Oil Pressure And Safety Switch	1
8	78337	Hose, Flexible - Oil Pressure Gauge	1
9	0120867	Wire, Ignition Switch To Magneto	1
10	69504	Switch, Ignition - Magneto Ignition	1
	60533	Switch, Ignition - Distributor Ignition	1
11	B-1686	Elbow, Half Union	1
12	B-7106	Adapter	1
13	B-4855	Gasket, Air Cleaner	2
14	50758-B	Cleaner, Air	1
15	21054	Washer, 1/2", Lock	6
16	21428	Screw, Cap, 1/2"-13 x 1-1/4", Hex Head	4
17	21364	Screw, Cap, 3/8"-16 x 2-1/4", Hex Head	1
18	B-9267	Lever, Throttle Control	1
19	B-9269	Spring, Throttle Control	1
20	B-9266	Bracket, Throttle Control	1
	OB-9266	Control, Throttle, Assembly (Items 17 Thru 21)	1
21	21191	Nut, 3/8"-16, Thin Hex	1
22	21052	Washer, 3/8", Lock	6
23	21343	Screw, Cap, 3/8"-16 x 3/4", Hex Head	2
24	75209-A	Rod, Choke	1
25	21459	Screw, Cap, 1/4"-20 x 3", Hex Head	2
26	155552	Spacer, Rear Panel	2
27	78353	Connection, Air Cleaner	1
28	21352	Screw, Cap, 3/8"-16 x 1-1/4", Hex Head	4
29	41236-A	Clamp, Hose	4
30	B-6649-A	Clevis	1
31	21177	Nut, 1/4"-28, Hex	2
32	9744	Rod, Throttle	1
33	B-6667-B	Pin, Clevis	1
34	B-2602-E	Connection, 3" I. D. x 4", Hose	2
35	151590	Pipe, Air Cleaner	1
36	119953	Connection, Air (With Gasoline Carburetor)	1
	119953-A	Connection, Air (With Combination Carburetor)	1
37	157497-B	Ring, Rubber (With Gasoline Carburetor)	1
	118013-S	Ring, Rubber (With Combination Carburetor)	1
38	21545	Screw, Cap, 5/16"-18 x 1", Socket Head	1
39	21051	Washer, 5/16", Lock	1
40	B-3671	Clevis	1
41	B-3743	Pin, Clevis	1
42	21057	Pin, 1/16" x 1/2", Cotter	2