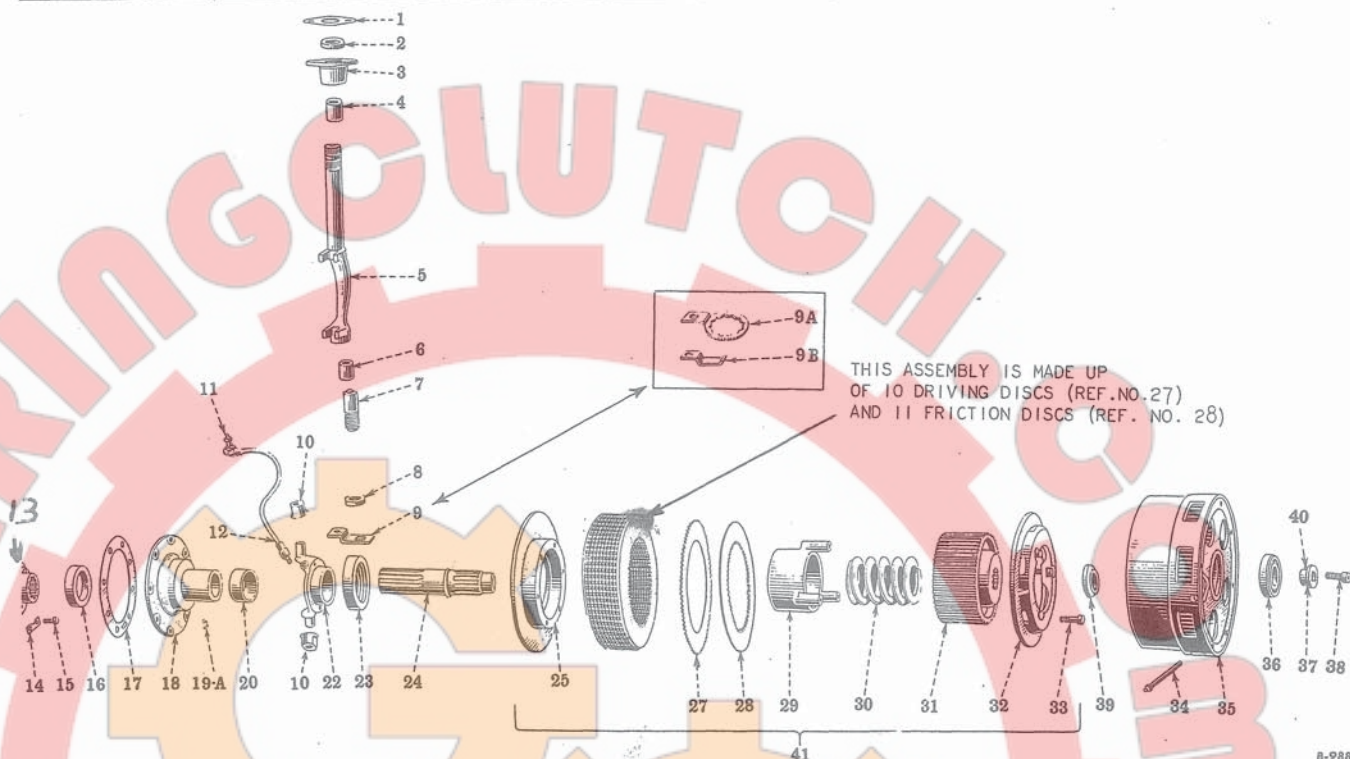


CHASSIS



Reference numbers only are shown in illustration. Use IHC part numbers in ordering.
 Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

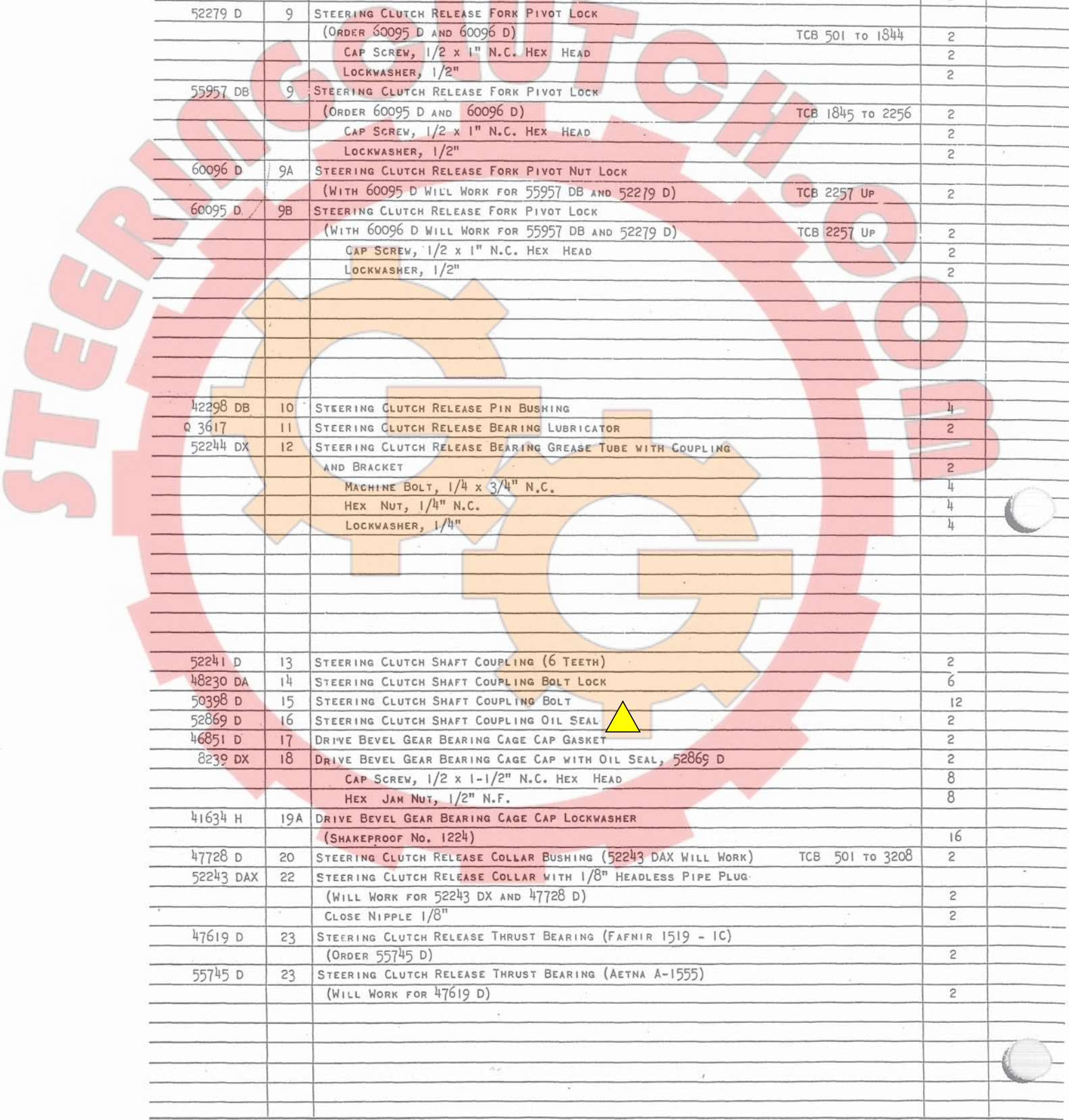
FINAL DRIVE—STEERING CLUTCH RELEASE SHAFT AND MECHANISM

46040 D	1	STEERING CLUTCH RELEASE SHAFT BEARING FELT RETAINER		2
		CAP SCREW, 7/16 x 3/4" N.C. HEX. HEAD		4
		LOCKWASHER, 7/16"		4
46038 D	2	STEERING CLUTCH RELEASE SHAFT BEARING FELT		2
6376 DAX	3	STEERING CLUTCH RELEASE SHAFT BEARING WITH 2 BUSHINGS,		
		53597 D		2
53597 D	4	STEERING CLUTCH RELEASE SHAFT BUSHING		2
54103 DX	5	STEERING CLUTCH RELEASE FORK WITH SHAFT AND BUSHING,		
		53598 D (ORDER 55959 DBX)	TCB 501 TO 1060	2
		HEX. NUT, 3/4" N.F.		2
		LOCKWASHER, 3/4"		2
55959 D	5	STEERING CLUTCH RELEASE FORK WITH SHAFT AND BUSHING,		
		55955 D (ORDER 55959 DBX)	TCB 1061 TO 1570	2
		HEX. NUT, 3/4" N.F.		2
		LOCKWASHER, 3/4"		2
55959 DA	5	STEERING CLUTCH RELEASE FORK WITH SHAFT AND BUSHING,		
		55955 D (ORDER 55959 DBX)	TCB 1571 TO 3215	2
		HEX. NUT, 3/4" N.F.		2
		LOCKWASHER, 3/4"		2
55959 DB	5	STEERING CLUTCH RELEASE FORK WITH PIVOT BUSHING, 55955 D	TCB 3216 UP	2
55959 DBX	5	STEERING CLUTCH RELEASE FORK AND PIVOT, COMPLETE		
		(WILL WORK FOR 54103 DX, 55959 DA, DX AND DAX)	TCB 501 TO 3215	2
53598 D	6	STEERING CLUTCH RELEASE FORK PIVOT BUSHING	TCB 501 TO 1060	2
55955 D	6	STEERING CLUTCH RELEASE FORK PIVOT BUSHING	TCB 1061 UP	2
47727 D	7	STEERING CLUTCH RELEASE FORK PIVOT	TCB 501 TO 1060	2
55954 D	7	STEERING CLUTCH RELEASE FORK PIVOT	TCB 1061 UP	2



CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
47726 D	8	STEERING CLUTCH RELEASE FORK PIVOT LOCK NUT		2
52279 D	9	STEERING CLUTCH RELEASE FORK PIVOT LOCK (ORDER 60095 D AND 60096 D)	TCB 501 to 1844	2
		CAP SCREW, 1/2 x 1" N.C. HEX HEAD		2
		LOCKWASHER, 1/2"		2
55957 DB	9	STEERING CLUTCH RELEASE FORK PIVOT LOCK (ORDER 60095 D AND 60096 D)	TCB 1845 to 2256	2
		CAP SCREW, 1/2 x 1" N.C. HEX HEAD		2
		LOCKWASHER, 1/2"		2
60096 D	9A	STEERING CLUTCH RELEASE FORK PIVOT NUT LOCK (WITH 60095 D WILL WORK FOR 55957 DB AND 52279 D)	TCB 2257 UP	2
60095 D	9B	STEERING CLUTCH RELEASE FORK PIVOT LOCK (WITH 60096 D WILL WORK FOR 55957 DB AND 52279 D)	TCB 2257 UP	2
		CAP SCREW, 1/2 x 1" N.C. HEX HEAD		2
		LOCKWASHER, 1/2"		2
42298 DB	10	STEERING CLUTCH RELEASE PIN BUSHING		4
Q 3617	11	STEERING CLUTCH RELEASE BEARING LUBRICATOR		2
52244 DX	12	STEERING CLUTCH RELEASE BEARING GREASE TUBE WITH COUPLING AND BRACKET		2
		MACHINE BOLT, 1/4 x 3/4" N.C.		4
		HEX NUT, 1/4" N.C.		4
		LOCKWASHER, 1/4"		4
52241 D	13	STEERING CLUTCH SHAFT COUPLING (6 TEETH)		2
48230 DA	14	STEERING CLUTCH SHAFT COUPLING BOLT LOCK		6
50398 D	15	STEERING CLUTCH SHAFT COUPLING BOLT		12
52869 D	16	STEERING CLUTCH SHAFT COUPLING OIL SEAL		2
46851 D	17	DRIVE BEVEL GEAR BEARING CAGE CAP GASKET		2
8239 DX	18	DRIVE BEVEL GEAR BEARING CAGE CAP WITH OIL SEAL, 52869 D		2
		CAP SCREW, 1/2 x 1-1/2" N.C. HEX HEAD		8
		HEX JAM NUT, 1/2" N.F.		8
41634 H	19A	DRIVE BEVEL GEAR BEARING CAGE CAP LOCKWASHER (SHAKEPROOF No. 1224)		16
47728 D	20	STEERING CLUTCH RELEASE COLLAR BUSHING (52243 DAX WILL WORK)	TCB 501 to 3208	2
52243 DAX	22	STEERING CLUTCH RELEASE COLLAR WITH 1/8" HEADLESS PIPE PLUG (WILL WORK FOR 52243 DX AND 47728 D)		2
		CLOSE NIPPLE 1/8"		2
47619 D	23	STEERING CLUTCH RELEASE THRUST BEARING (FAFNIR 1519 - 1C) (ORDER 55745 D)		2
55745 D	23	STEERING CLUTCH RELEASE THRUST BEARING (AETNA A-1555) (WILL WORK FOR 47619 D)		2





CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D	
FINAL DRIVE-STEERING CLUTCH					
52240 DA	24	STEERING CLUTCH SHAFT		2	
6470 D	25	STEERING CLUTCH HUB PLATE		2	
		CAP SCREW, 7/16 x 1" N.C. HEX. HEAD		12	
		LOCKWASHER, 7/16"		16	
46826 D	27	STEERING CLUTCH DRIVING DISC (EXTERNAL TEETH)		20	15
46825 DA	28	STEERING CLUTCH FRICTION DISC (INTERNAL TEETH)	FIBRE	22	16
8236 D	29	STEERING CLUTCH PRESSURE SPRING RETAINER		2	
54610 DA	30	STEERING CLUTCH PRESSURE SPRING		2	
8236 DB	31	STEERING CLUTCH HUB		2	
8237 DA	32	STEERING CLUTCH PRESSURE PLATE		2	
54969 D	33	STEERING CLUTCH PRESSURE PLATE DOVEL BOLT		6	
		LOCKWASHER, 7/16"		6	
46831 D	34	STEERING CLUTCH PILOT BEARING LUBRICATOR		2	
8235 D	35	STEERING CLUTCH DRUM		2	
		CAP SCREW, 7/16 x 1" N.F. HEX. HEAD		16	
		LOCKWASHER, 7/16"		16	
53389 D	36	STEERING CLUTCH PILOT BEARING (N.D. 48508)		2	
50098 DA	37	STEERING CLUTCH PILOT BEARING RETAINER	TCB 501 to 1239	2	
50098 DAX	37	STEERING CLUTCH PILOT BEARING RETAINER (WITH PIN 57750 D)	TCB 1240 UP	2	
50099 D	38	STEERING CLUTCH PILOT BEARING RETAINER BOLT		2	
		LOCKWASHER, 1/2"		2	
52239 D	39	STEERING CLUTCH PILOT BEARING SPACER		2	
57750 D	40	STEERING CLUTCH PILOT BEARING RETAINER PIN	TCB 1240 UP	2	
52242 DB	41	STEERING CLUTCH, COMPLETE		2	