



B-987

Reference numbers only are shown in illustration. Use IHC part numbers in ordering. Unnumbered parts in the illustrations are the same as corresponding parts shown with numbers.

FINAL DRIVE—STEERING BRAKES AND CONTROL

47958 DXA	1	STEERING BRAKE BAND, CENTER WITH LINING, 47961 DA AND 14 RIVETS, 21406 H (ORDER 53520 DA OR 68632 D)	2
47962 D	2	STEERING BRAKE BAND JOINT PIN	4
		COTTER PIN, 3/32 x 1"	4
53489 DXA	3	STEERING BRAKE BAND, FRONT, COMPLETE (ORDER 53520 DA OR 68632 D)	2
47959 DXA	4	STEERING BRAKE BAND, REAR, COMPLETE (ORDER 53520 DA OR 68632 D)	2
53520 DA	5	STEERING BRAKE BAND (WITH WOVEN LINING), COMPLETE (WILL WORK FOR 47958 DXA, 47959 DXA, AND 53489 DXA) (68632 D WILL WORK)	2



CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
68632 D	5	STEERING BRAKE BAND (WITH MOULDED LINING), COMPLETE (WILL WORK FOR 47958 DXA, 47959 DXA AND 53489 DXA) (53520 DA WILL WORK)		2
46028 D	6	STEERING BRAKE BAND ADJUSTING BOLT SPACER		2
46029 D	7	STEERING BRAKE BAND RELEASE SPRING		2
41509 D	8	STEERING BRAKE BAND RELEASE SPRING WASHER		2
48047 D	9	STEERING BRAKE BAND PIVOT JOINT PIN	TCB 501 TO 1274	2
57905 D	9	STEERING BRAKE BAND PIVOT JOINT PIN	TCB 1275 UP	2
21406 H	10	STEERING BRAKE BAND LINING RIVET, .186 x 3/8" (TYPE "C" - PLAIN BRASS) (WOVEN LINING)		76
21444 H	10	STEERING BRAKE BAND LINING RIVET, .186 x 1/2" (TYPE "C" - PLAIN BRASS)		8
47961 DA	11	STEERING BRAKE BAND LINING (ORDER 68630 D OR 68636 D)		6
68630 D	11	STEERING BRAKE BAND LINING - WOVEN, COMPLETE (WILL WORK FOR 47961 DA) (68636 D WILL WORK)		2
68636 D	11	STEERING BRAKE BAND LINING - MOULDED, COMPLETE (68630 D WILL WORK)		2
51399 D	12	STEERING BRAKE BAND ANCHOR SPRING (ORDER 56479 D)	TCB 501 TO 1774	1
56475 D	12	STEERING BRAKE BAND ANCHOR SPRING	TCB 1775 UP	2
56479 D	12	STEERING BRAKE BAND ANCHOR SPRING, 56475 D WITH 2 HOOKS, 56477 D (WILL WORK FOR 51399 D)	TCB 1775 UP	2
56477 D	13	STEERING BRAKE BAND ANCHOR SPRING HOOK	TCB 1775 UP	4
53495 D	16	STEERING BRAKE ROD RETURN SPRING		2
8444 D	17	STEERING BRAKE LEVER		2
		CAP SCREW, 1/2 x 2-1/4" N.F. HEX. HEAD		2
		HEX NUT, 1/2" N.F.		2
		LOCKWASHER, 1/2"		2

* 68 REQUIRED WITH MOULDED LINING



CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
46022 DA	18	STEERING BRAKE ANCHOR SPRING ANCHOR		2
		HEX. JAM NUT, 1" N.C.	z	2
		LOCKWASHER, 1"		2
53490 D	19	STEERING BRAKE BAND SET SCREW		2
		HEX. NUT, 5/8" N.C.		2
20841 D	20	STEERING BRAKE LEVER KEY		2
53497 D	21	STEERING BRAKE ROD RETURN SPRING ANCHOR		2
41519 D	22	STEERING BRAKE PEDAL SHAFT DIRT SEAL		2
53503 D	23	STEERING BRAKE PEDAL SHAFT AND ADJUSTER, L.H.		1
53504 D	23	STEERING BRAKE PEDAL SHAFT AND ADJUSTER, R.H.		1
53514 D	24	STEERING BRAKE PEDAL ADJUSTER LOCK, COLLAR AND LOCKWASHER		2
53506 D	25	STEERING BRAKE RATCHET PAWL WITH SHAFT, L.H.		1
		COTTER PIN, 1/8 x 5/8"		1
53507 D	25	STEERING BRAKE RATCHET PAWL WITH SHAFT, R.H.		1
		COTTER PIN, 1/8 x 5/8"		1
8625 D	26	STEERING BRAKE PEDAL PAD AND ROD		2
46275 D	27	STEERING BRAKE PEDAL PAD AND ROD SWIVEL		2
		HEX. NUT, 5/8" N.F.		2
		LOCKWASHER, 5/8"		2
8440 D	28	STEERING BRAKE PEDAL, L.H.		1
		CAP SCREW, 1/2 x 1-1/2" N.F. HEX. HEAD		1
		CAP SCREW, 1/2 x 3" N.F. HEX. HEAD		1
		LOCKWASHER, 1/2"		2
8441 D	28	STEERING BRAKE PEDAL, R.H.		1
		CAP SCREW, 1/2 x 1-1/2" N.F. HEX. HEAD		1
		CAP SCREW, 1/2 x 3" HEX. HEAD		1
		LOCKWASHER, 1/2"		2



CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
15041 H	29	STEERING BRAKE ROD END PIN COTTER PIN, 1/8 x 3/4"		4 4
53508 DX	30	STEERING BRAKE ROD WITH WELDED YOKE ENDS		2
46023 D	32	STEERING BRAKE PIVOT LEVER BUSHING		4
8439 DAX	33	STEERING BRAKE PIVOT LEVER WITH 2 BUSHINGS, 46023 D		2
46024 D	34	STEERING BRAKE PIVOT SHAFT (ORDER 48045 D)	TCB 501 to 3030	2
48045 D	34	STEERING BRAKE PIVOT SHAFT (WILL WORK FOR 46024 D)	TCB 3031 UP	2
46025 D	35	STEERING BRAKE PIVOT SHAFT STUD LOCKWASHER, 1/2"		2 2
46027 D	36	STEERING BRAKE BAND ADJUSTING BOLT HEX. NUT, 1/2" N.F.		2 2
41506 D	37	STEERING BRAKE BAND ADJUSTING BOLT PIN		2

HAND BRAKE

602 D	HAND BRAKE LEVER PAWL HOLDER (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86) CAP SCREW, 5/16 x 1-1/2" N.F. HEX HEAD LOCKWASHER, 5/16"	1 4 4
4406 DB	HAND BRAKE LEVER PAWL (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86)	1
14898 DX	HAND BRAKE LEVER GRIP WITH PIN, 1197 T (*USED ON MODIFIED UNITS ADAMS 70, 75 AND 80)	1
20899 DAX	HAND BRAKE LEVER WITH GRIP, 14898 DX (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86)	1
20901 D	HAND BRAKE LEVER PAWL CONNECTING ROD (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86)	1
20909 D	HAND BRAKE LEVER RATCHET (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86)	1
1197 T	HAND BRAKE LEVER GRIP PIN (*USED ON MODIFIED UNITS ADAMS 70, 75 AND 80)	1
1825 T	HAND BRAKE LEVER PAWL SPRING (*USED ON MODIFIED UNITS ADAMS 70, 75, 80 AND 86)	1
* - FOR TABULATION OF MODIFICATIONS SEE INTRODUCTION PAGE		