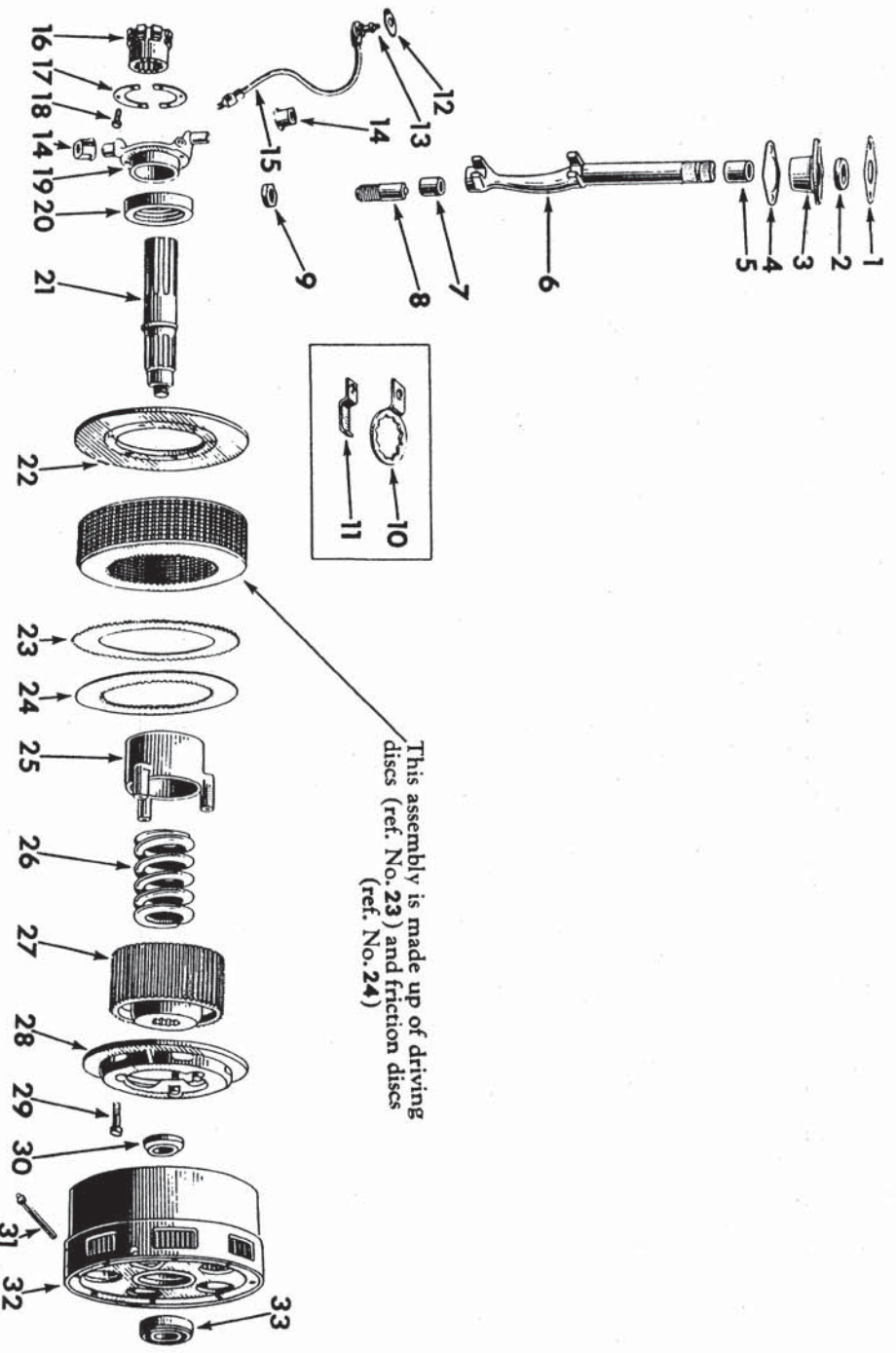


STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CLUTCH RELEASE SHAFT AND MECHANISM



1	46 040 D	RETAINER, steering clutch release shaft bearing felt (2)	10	60 096 D	LOCK, steering clutch release fork pivot nut (2)
	871 570 R1	BOLT, 7/16 x 1" nylock (4)	11	60 095 D	LOCK, steering clutch release fork pivot (2)
2	46 038 D	FELT, steering clutch release shaft bearing (2)	12	24 860 R1	SCREW, 1/2 x 1" hex-hd cap (2)
3	604 366 C11	BEARING w/BUSHING, 53 597 D, steering clutch release shaft (2)		116 121	WASHER, 1/2" lock (2)
4	338 249 R1	GASKET, clutch release shaft	13	282 233 R1	GASKET, release bearing grease tube (2)
5	53 597 D	BUSHING, steering clutch release shaft (2)	14	42 298 DB	FITTING, steering clutch release bearing lubrication (2)
6	55 959 DD	FORK w/BUSHING, 55 955 DA, steering clutch release (2)	15	52 244 DX	BUSHING, steering clutch release pin (4)
7	55 955 DA	BUSHING, steering clutch release fork pivot (2)			TUBE w/COUPLING and BRACKET, steering clutch release bearing grease (2)
8	55 954 DA	PIVOT, steering clutch release fork (2)			
9	47 726 D	NUT, steering clutch release fork pivot lock (2)			
				13 253 R1	BOLT, 1/4 x 1" sq-hd mach (4)
				25 519 R1	NUT, 1/4" (4)
				115 109	WASHER, 1/4" lock (4)

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STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING CLUTCH RELEASE SHAFT AND MECHANISM - Continued					
16	254 967 R21	COUPLING w/PLUG, 324 745 R1, steering clutch shaft (6 T) (2)	33	ST 333	BEARING, steering clutch pilot (2)
17	254 968 R1	RETAINER, steering clutch shaft coupling (4)	109 461		FITTING, steering clutch release fork lubrication (2)
18	333 785 R1	BOLT, steering clutch shaft coupling retainer (12)	105 404		NIPPLE, steering clutch release collar (1/8 x 3/4" long cloved nipple) (2)
19	52 243 DAX	COLLAR w/PLUG, 103 883, steering clutch release (2)	258 278 R1		NUT, steering clutch pilot bearing retainer (2)
20	55 745 D	BEARING, steering clutch release thrust (2)	103 883		PLUG, 1/8" hd's steering clutch release collar pipe (2)
21	258 277 R3	SHAFT, steering clutch (2)	324 745 R1		PLUG, steering clutch shaft coupling (2)
22	6 470 D 24 849 R1 115 314	PLATE, steering clutch hub (2) SCREW, 7/16 x 1" hex-hd cap (12) WASHER, 7/16" lock (21)	320 398 R91		ATTACHMENT, bi-metallic steering clutch (consists of twenty-four DISC, 320 395 R91 and two DISC, 46 826 D) (see NOTE 3)
23	46 826 D	DISC, steering clutch driving (for units not equipped with ATTACHMENT, 320 398 R91 -20 used on all tractors except Agr., 18 used on Agr. tractors) (for units equipped with ATTACHMENT, 320 398 R91 - 22 used on all tractors except Agr., 20 used on Agr. tractors)			
24	320 395 R91	DISC, steering clutch friction (used with ATTACHMENT, 320 398 R91) (24)			
24	624 849 C1	DISC, steering clutch friction (not used with ATTACHMENT, 320 398 R91) (22 used on all tractors except Agr., 20 used on Agr. tractors)			
25	8 236 DA	RETAINER, steering clutch pressure spring (2)			
26	54 610 DB	SPRING, steering clutch pressure (2)			
27	8 238 DB	HUB, steering clutch (2)			
28	8 237 DB	PLATE, steering clutch pressure (2)			
29	54 969 D	BOLT, steering clutch pressure plate dowel (6) WASHER, 7/16" lock (6)			
30	52 239 D	SPACER, steering clutch pilot bearing (2)			
31	46 831 D	FITTING, steering clutch pilot bearing lubrication (2)			
32	8 235 DB 338 357 R1	DRUM, steering clutch (*) (2) BOLT, steering clutch drum (16)			

(*) - Do not use 8235D drum on one side and a 8235DB drum on the other side. If necessary order two 8235DB drums, if 8235D drums are no longer available. This recommendation is being made so that an equal adjustment and wear pattern will be apparent on both drums after operation.

NOTE 3 - Field Application - Order Through Regular Service Parts Channels.