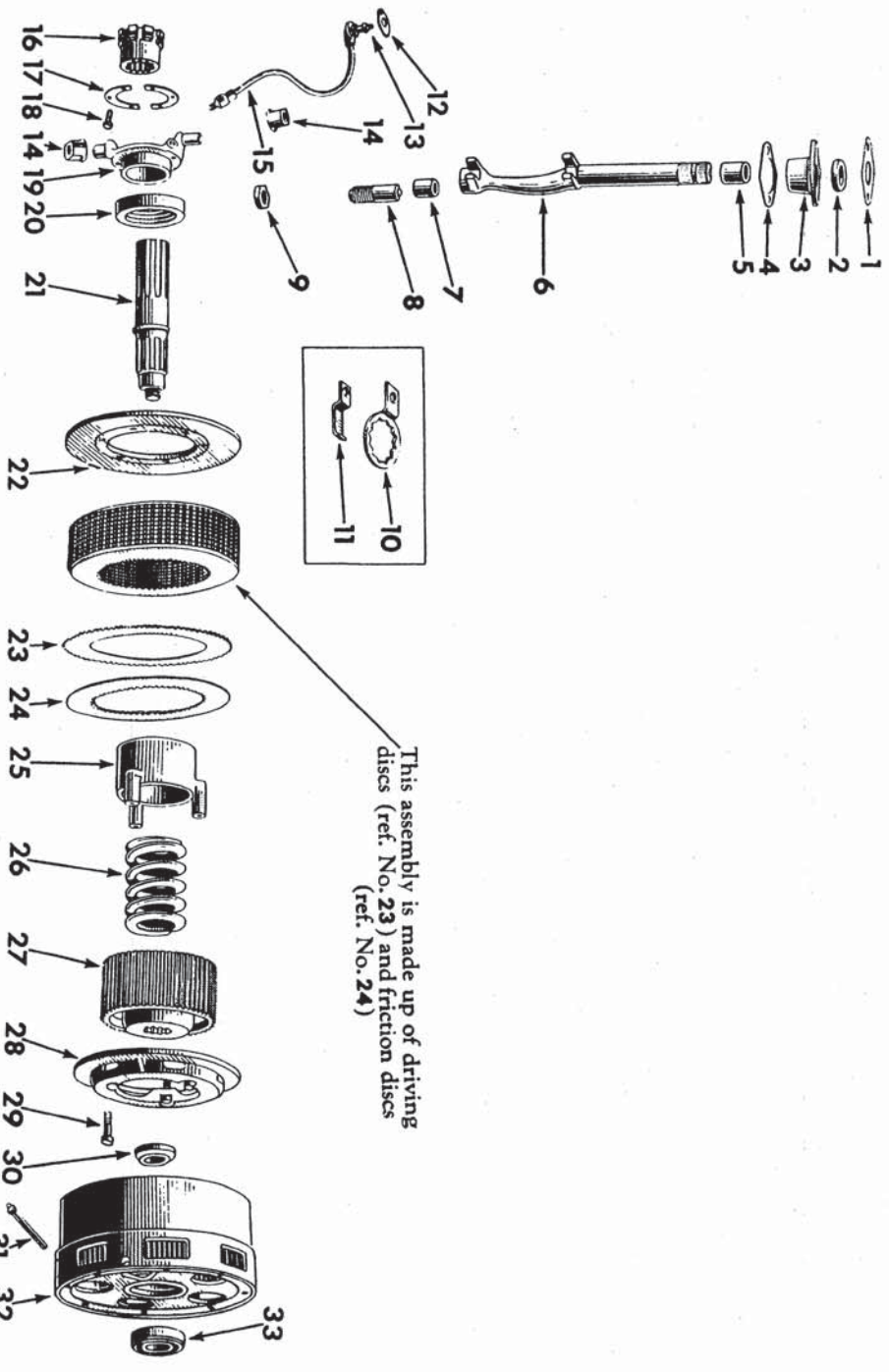


STEERING SYSTEM

| REF. NO. | PART NUMBER | DESCRIPTION | REF. NO. | PART NUMBER | DESCRIPTION |
|----------|-------------|-------------|----------|-------------|-------------|
|----------|-------------|-------------|----------|-------------|-------------|

STEERING CLUTCH RELEASE SHAFT AND MECHANISM



| | | | | | |
|---|-------------|----------------------------------------------------------------|----|------------|-------------------------------------------------------------------------|
| 1 | 46 040 D | RETAINER, steering clutch release shaft bearing felt (2) | 10 | 60 096 D | LOCK, steering clutch release fork pivot nut (2) |
| | 871 570 R1 | BOLT, 7/16 x 1" nylock (4) | 11 | 60 095 D | LOCK, steering clutch release fork pivot (2) |
| 2 | 46 038 D | FELT, steering clutch release shaft bearing (2) | 12 | 24 860 R1 | SCREW, 1/2 x 1" hex-hd cap (2) |
| 3 | 604 366 C11 | BEARING w/BUSHING, 53 597 D, steering clutch release shaft (2) | | 116 121 | WASHER, 1/2" lock (2) |
| 4 | 338 249 R1 | GASKET, clutch release shaft | 13 | 282 233 R1 | GASKET, release bearing grease tube (2) |
| 5 | 53 597 D | BUSHING, steering clutch release shaft (2) | 14 | 42 298 DB | FITTING, steering clutch release bearing lubrication (2) |
| 6 | 55 959 DD | FORK w/BUSHING, 55 955 DA, steering clutch release (2) | 15 | 52 244 DX | BUSHING, steering clutch release pin (4) |
| 7 | 55 955 DA | BUSHING, steering clutch release fork pivot (2) | | | TUBE w/COUPLING and BRACKET, steering clutch release bearing grease (2) |
| 8 | 55 954 DA | PIVOT, steering clutch release fork (2) | | | |
| 9 | 47 726 D | NUT, steering clutch release fork pivot lock (2) | | | |
| | | | | 13 253 R1 | BOLT, 1/4 x 1" sq-hd mach (4) |
| | | | | 25 519 R1 | NUT, 1/4" (4) |
| | | | | 115 109 | WASHER, 1/4" lock (4) |

JPB-9569 r

STEERING SYSTEM

| REF. NO. | PART NUMBER | DESCRIPTION | REF. NO. | PART NUMBER | DESCRIPTION |
|---------------------------------------------------------|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-------------|-------------------------------------------------------------------------------------------------------------------------|
| STEERING CLUTCH RELEASE SHAFT AND MECHANISM - Continued | | | | | |
| 16 | 254 967 R21 | COUPLING w/PLUG, 324 745 R1, steering clutch shaft (6 T) (2) | 33 | ST 333 | BEARING, steering clutch pilot (2) |
| 17 | 254 968 R1 | RETAINER, steering clutch shaft coupling (4) | | 109 461 | FITTING, steering clutch release fork lubrication (2) |
| 18 | 333 785 R1 | BOLT, steering clutch shaft coupling retainer (12) | | 105 404 | NIPPLE, steering clutch release collar (1/8 x 3/4" long cloved nipple) (2) |
| 19 | 52 243 DAX | COLLAR w/PLUG, 103 883, steering clutch release (2) | | 258 278 R1 | NUT, steering clutch pilot bearing retainer (2) |
| 20 | 55 745 D | BEARING, steering clutch release thrust (2) | | 103 883 | PLUG, 1/8" hd's steering clutch release collar pipe (2) |
| 21 | 258 277 R3 | SHAFT, steering clutch (2) | | 324 745 R1 | PLUG, steering clutch shaft coupling (2) |
| 22 | 6 470 D 24 849 R1 115 314 | PLATE, steering clutch hub (2) SCREW, 7/16 x 1" hex-hd cap (12) WASHER, 7/16" lock (21) | | 320 398 R91 | ATTACHMENT, bi-metallic steering clutch (consists of twenty-four DISC, 320 395 R91 and two DISC, 46 826 D) (see NOTE 3) |
| 23 | 46 826 D | DISC, steering clutch driving (for units not equipped with ATTACHMENT, 320 398 R91 -20 used on all tractors except Agr., 18 used on Agr. tractors) (for units equipped with ATTACHMENT, 320 398 R91 - 22 used on all tractors except Agr., 20 used on Agr. tractors) | | | |
| 24 | 320 395 R91 | DISC, steering clutch friction (used with ATTACHMENT, 320 398 R91) (24) | | | |
| 24 | 624 849 C1 | DISC, steering clutch friction (not used with ATTACHMENT, 320 398 R91) (22 used on all tractors except Agr., 20 used on Agr. tractors) | | | |
| 25 | 8 236 DA | RETAINER, steering clutch pressure spring (2) | | | |
| 26 | 54 610 DB | SPRING, steering clutch pressure (2) | | | |
| 27 | 8 238 DB | HUB, steering clutch (2) | | | |
| 28 | 8 237 DB | PLATE, steering clutch pressure (2) | | | |
| 29 | 54 969 D | BOLT, steering clutch pressure plate dowel (6) WASHER, 7/16" lock (6) | | | |
| 30 | 52 239 D | SPACER, steering clutch pilot bearing (2) | | | |
| 31 | 46 831 D | FITTING, steering clutch pilot bearing lubrication (2) | | | |
| 32 | 8 235 DB 338 357 R1 | DRUM, steering clutch (*) (2) BOLT, steering clutch drum (16) | | | |

(*) - Do not use 8235D drum on one side and a 8235DB drum on the other side. If necessary order two 8235DB drums, if 8235D drums are no longer available. This recommendation is being made so that an equal adjustment and wear pattern will be apparent on both drums after operation.

NOTE 3 - Field Application - Order Through Regular Service Parts Channels.