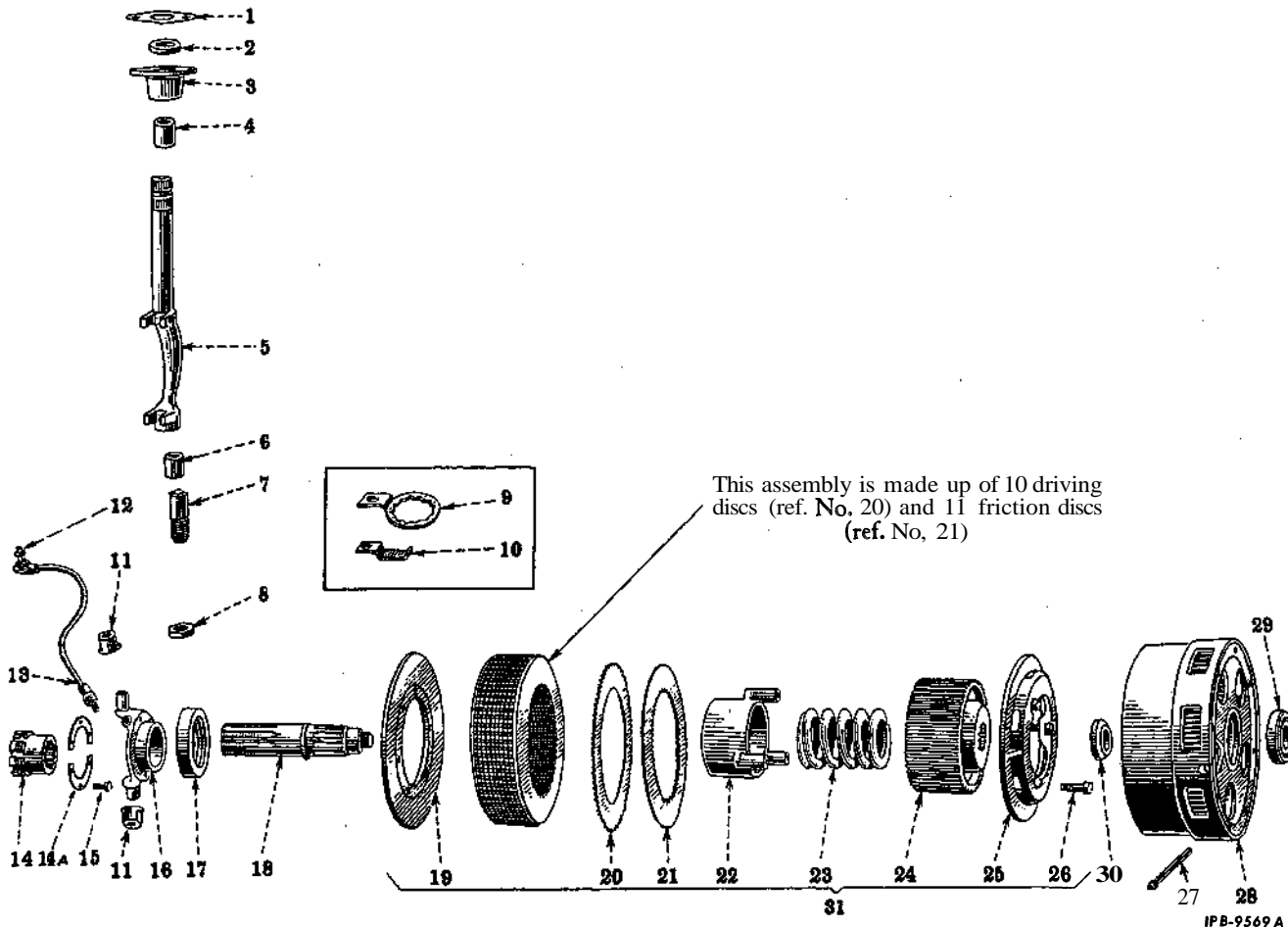




### STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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#### STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91)



1	46 040 D	RETAINER, steering clutch release shaft bearing felt (2) 7/16 x 1-1/4" hex-hd. cap SCREW (4) 7/16" lock WASHER (4)
2	46 038 D	FELT, steering clutch release shaft bearing (2)
3	6 376 DAX	BEARING w/BUSHING, 53 597 D, steering clutch release shaft (2)
4	53 597 D	BUSHING, steering clutch release shaft (2)
5	55 959 DC	FORK w/BUSHING, 55 955 D and FITTING, 138 322 H, steering clutch release (2)
6	55 955 D	BUSHING, steering clutch release fork pivot (2)
7	55 954 D	PIVOT, steering clutch release fork (2)
8	47 726 D	NUT, steering clutch release fork pivot lock (2)
9	60 096 D	LOCK, steering clutch release fork pivot nut (2)

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### STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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#### STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91) - Continued

10	60 095 D	LOCK, steering clutch release fork pivot (2) 1/2 x 1" hex-hd. cap SCREW (2) 1/2" lock WASHER (2)
11	42 298 DB	BUSHING, steering clutch release pin (4)
12	18 275 R91	FITTING, steering clutch release bearing lubrication (Alemite 1623-B) (2)
13	52 244 DX	TUBE w/COUPLING and BRACKET, steering clutch release bearing grease (2)
	13 243 R1	BOLT, 1/4 x 3/4" sq-hd. machine (4) 1/4" NUT (4) 1/4" lock WASHER (4)
14	254 967 R11	COUPLING w/PLUG, 172 601, steering clutch shaft (6 T) (2)
14A	254 968 R1	RETAINER, steering clutch shaft coupling (4)
15	260 613 R1	BOLT, steering clutch shaft coupling retainer (12)
16	52 243 DAX	COLLAR w/PLUG, 103 883, steering clutch release (2)

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# STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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## STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91) - Continued

17	55 745 D	BEARING, <b>steering</b> clutch <b>release thrust</b> (Aetna <b>A-1555</b> ) (Z)
18	258 277 R2	SHAFT, <b>steering</b> clutch (2)
19	6 470 D	<b>PLATE</b> , <b>steering</b> clutch hub (2) 7/16 x 1" hex-hd. cap <b>SCREW</b> (12) 7/16" lock <b>WASHER</b> (12)
20	46 826 D	<b>DISC</b> , <b>steering</b> clutch <b>driving</b> (20)
21	46 825 DB	<b>DISC</b> , <b>steering</b> clutch <b>friction</b> (22)
22	8 236 D	<b>RETAINER</b> , <b>steering</b> clutch <b>pressure spring</b> (2)
23	54 610 DB	<b>SPRING</b> , <b>steering</b> clutch <b>pressure</b> (2)
24	8 238 DB	<b>HUB</b> , <b>steering</b> clutch (2)
25	8 237 DB	<b>PLATE</b> , <b>steering</b> clutch <b>pressure</b> (2)
26	54 969 D	<b>BOLT</b> , <b>steering</b> clutch <b>pressure</b> plate dowel (6)
27	46 831 D	<b>FITTING</b> , <b>steering</b> clutch pilot bearing lubrication (2)
28	8 235 D	<b>DRUM</b> , <b>steering</b> clutch (2)
29	ST 333	<b>BEARING</b> , <b>steering</b> clutch <b>pilot</b> (2)
30	52 239 D	<b>SPACER</b> , <b>steering</b> clutch pilot bearing (2)
31	52 242 DC	<b>CLUTCH ASSEMBLY</b> , <b>steering</b> (2) (Composed of - 3 <b>BOLT</b> 54 969 D 11 <b>DISC</b> 46 825 DB 10 <b>DISC</b> 46 826 D 1 <b>HUB</b> 8 238 DB 1 <b>PLATE</b> 6 470 D 1 <b>PLATE</b> 8 237 DB 1 <b>RETAINER</b> 8 236 D 1 <b>SPRING</b> 54 610 DA)
138 322 H		<b>FITTING</b> , <b>steering</b> clutch <b>release</b> fork lubrication (Alemite <b>1610-B</b> ) (optional with 271 409) (2)
271 409		<b>FITTING</b> , <b>steering</b> clutch <b>release</b> fork lubrication (Lincoln 105000) (optional with 138 322 H) (2)
258 278 R1		<b>NUT</b> , <b>steering</b> clutch pilot bearing <b>retainer</b> (2)
103 883		<b>PLUG</b> , 1/8" hds. <b>steering</b> clutch <b>release</b> collar pipe (2)
172 601		<b>PLUG</b> , <b>steering</b> clutch <b>shaft</b> coupling (2)
278 027 R91		<b>WIRE</b> , locking (16 ga. x 8" long) ( <b>steering</b> clutch <b>shaft</b> coupling bolt ) (order 278 027 <b>R91</b> ) (6) <b>WIRE</b> , locking bulk (16 ga.) (customer <b>must</b> <b>specify</b> length required) (X)

X - As Required

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