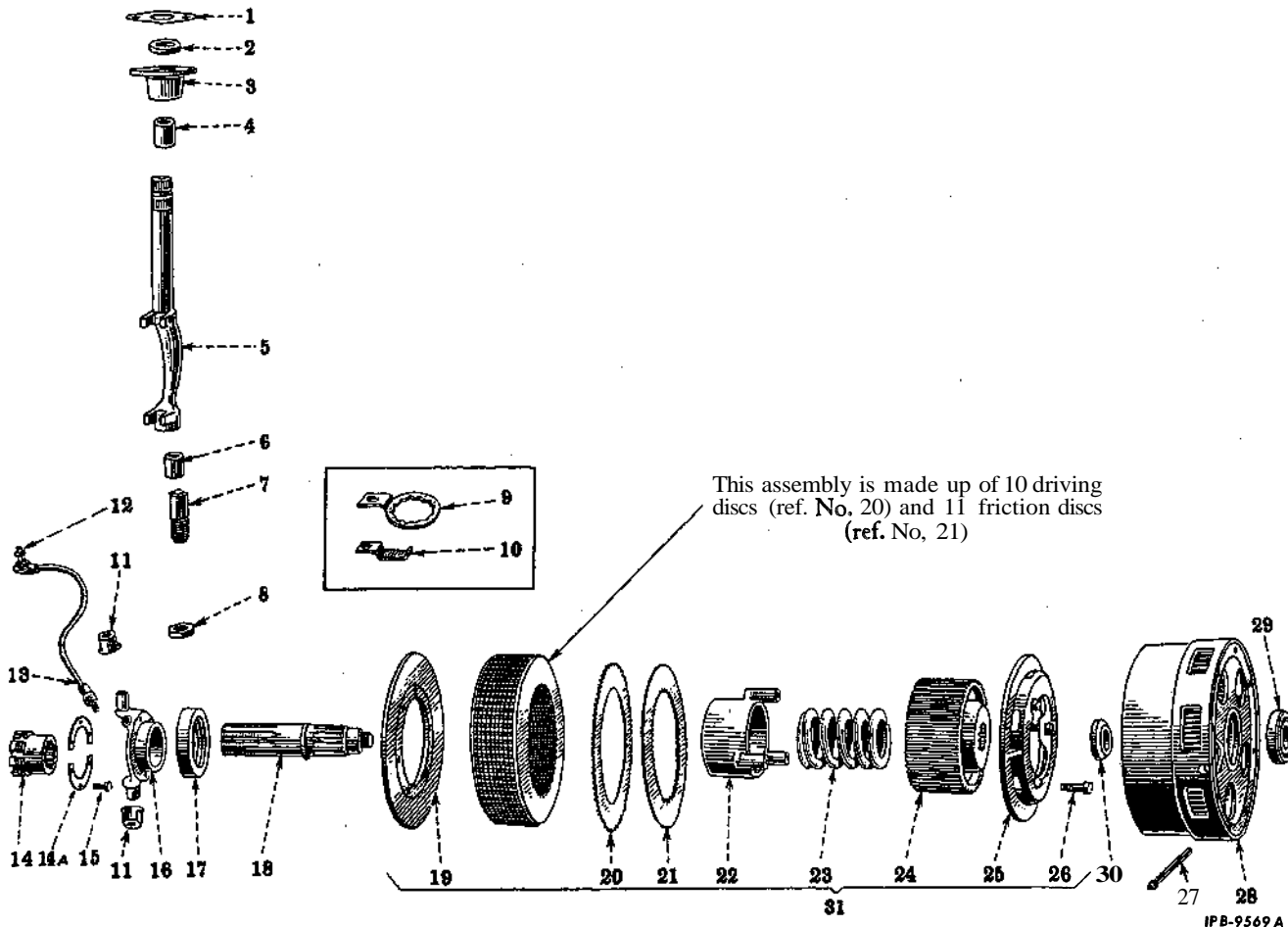




STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91)



1	46 040 D	RETAINER, steering clutch release shaft bearing felt (2) 7/16 x 1-1/4" hex-hd. cap SCREW (4) 7/16" lock WASHER (4)
2	46 038 D	FELT, steering clutch release shaft bearing (2)
3	6 376 DAX	BEARING w/BUSHING, 53 597 D, steering clutch release shaft (2)
4	53 597 D	BUSHING, steering clutch release shaft (2)
5	55 959 DC	FORK w/BUSHING, 55 955 D and FITTING, 138 322 H, steering clutch release (2)
6	55 955 D	BUSHING, steering clutch release fork pivot (2)
7	55 954 D	PIVOT, steering clutch release fork (2)
8	47 726 D	NUT, steering clutch release fork pivot lock (2)
9	60 096 D	LOCK, steering clutch release fork pivot nut (2)

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STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91) - Continued

10	60 095 D	LOCK, steering clutch release fork pivot (2) 1/2 x 1" hex-hd. cap SCREW (2) 1/2" lock WASHER (2)
11	42 298 DB	BUSHING, steering clutch release pin (4)
12	18 275 R91	FITTING, steering clutch release bearing lubrication (Alemite 1623-B) (2)
13	52 244 DX 13 243 R1	TUBE w/COUPLING and BRACKET, steering clutch release bearing grease (2) BOLT, 1/4 x 3/4" sq-hd. machine (4) 1/4" NUT (4) 1/4" lock WASHER (4)
14	254 967 R11	COUPLING w/PLUG, 172 601, steering clutch shaft (6 T) (2)
14A	254 968 R1	RETAINER, steering clutch shaft coupling (4)
15	260 613 R1	BOLT, steering clutch shaft coupling retainer (12)
16	52 243 DAX	COLLAR w/PLUG, 103 883, steering clutch release (2)

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STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (TD-91) - Continued

17	55 745 D	BEARING, steering clutch release thrust (Aetna A-1555) (Z)
18	258 277 R2	SHAFT, steering clutch (2)
19	6 470 D	PLATE, steering clutch hub (2) 7/16 x 1" hex-hd. cap SCREW (12) 7/16" lock WASHER (12)
20	46 826 D	DISC, steering clutch driving (20)
21	46 825 DB	DISC, steering clutch friction (22)
22	8 236 D	RETAINER, steering clutch pressure spring (2)
23	54 610 DB	SPRING, steering clutch pressure (2)
24	8 238 DB	HUB, steering clutch (2)
25	8 237 DB	PLATE, steering clutch pressure (2)
26	54 969 D	BOLT, steering clutch pressure plate dowel (6)
27	46 831 D	FITTING, steering clutch pilot bearing lubrication (2)
28	8 235 D	DRUM, steering clutch (2)
29	ST 333	BEARING, steering clutch pilot (2)
30	52 239 D	SPACER, steering clutch pilot bearing (2)
31	52 242 DC	CLUTCH ASSEMBLY, steering (2) (Composed of - 3 BOLT 54 969 D 11 DISC 46 825 DB 10 DISC 46 826 D 1 HUB 8 238 DB 1 PLATE 6 470 D 1 PLATE 8 237 DB 1 RETAINER 8 236 D 1 SPRING 54 610 DA)
	138 322 H	FITTING, steering clutch release fork lubrication (Alemite 1610-B) (optional with 271 409) (2)
	271 409	FITTING, steering clutch release fork lubrication (Lincoln 105000) (optional with 138 322 H) (2)
	258 278 R1	NUT, steering clutch pilot bearing retainer (2)
	103 883	PLUG, 1/8" hds. steering clutch release collar pipe (2)
	172 601	PLUG, steering clutch shaft coupling (2)
		WIRE, locking (16 ga. x 8" long) (steering clutch shaft coupling bolt) (order 278 027 R91) (6)
	278 027 R91	WIRE, locking bulk (16 ga.) (customer must specify length required) (X)

X - As Required

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