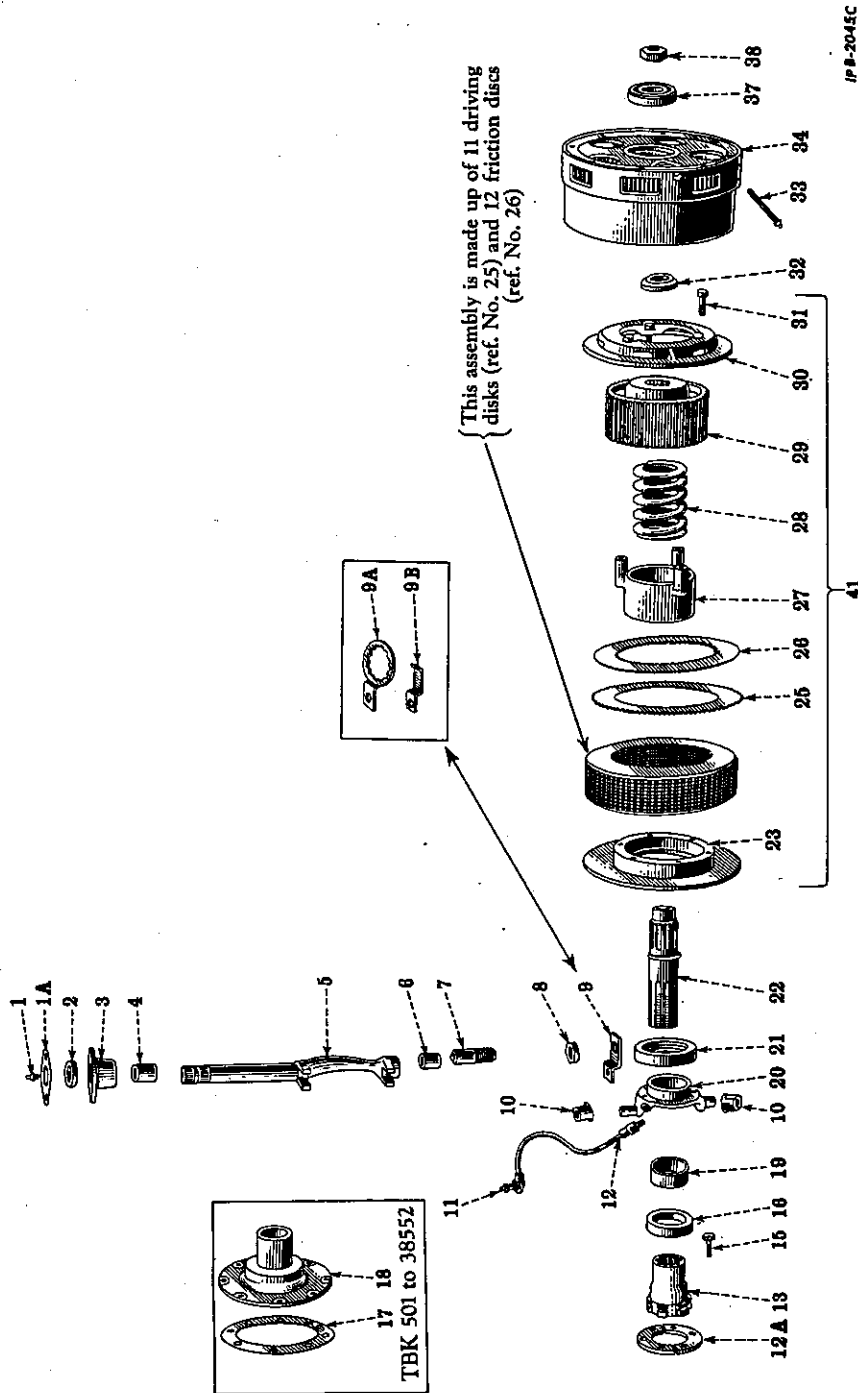




CHASSIS

FINAL DRIVE—STEERING CLUTCH, RELEASE SHAFT AND MECHANISM





TC-23

CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE-STEERING CLUTCH, RELEASE SHAFT AND MECHANISM				
109461	1	STEERING CLUTCH RELEASE FORK LUBRICATION FITTING (OPTIONAL WITH 119512)	TBK 31068 UP	1
119512	1	STEERING CLUTCH RELEASE FORK LUBRICATION FITTING (OPTIONAL WITH 109461)	TBK 31068 UP	1
46040 D	1A	STEERING CLUTCH RELEASE SHAFT BEARING FELT RETAINER		2
179860		CAP SCREW, 7/16 X 1-1/4" N.C. HEX HEAD		4
103322		LOCKWASHER, 7/16"		4
46038 D	2	STEERING CLUTCH RELEASE SHAFT BEARING FELT		2
6376 DAX	3	STEERING CLUTCH RELEASE SHAFT BEARING WITH BUSHING, 53597 D		2
53597 D	4	STEERING CLUTCH RELEASE SHAFT BUSHING		2
55956 DC	5	STEERING CLUTCH RELEASE SHAFT AND FORK WITH BUSHING, 55955 D AND LUBRICATION FITTING, 109461	TBK 7131 UP	2
55956 DCX	5	STEERING CLUTCH RELEASE SHAFT AND FORK WITH PIVOT, COMPLETE (WILL WORK FOR 47838 DA, 55956 D, DA AND DAX)	TBK 501 TO 7130	2
53598 D	6	STEERING CLUTCH RELEASE FORK PIVOT BUSHING	TBK 501 TO 1487	2
55955 D	6	STEERING CLUTCH RELEASE FORK PIVOT BUSHING	TBK 1488 UP	2
47727 D	7	STEERING CLUTCH RELEASE FORK PIVOT	TBK 501 TO 1487	2
55954 D	7	STEERING CLUTCH RELEASE FORK PIVOT	TBK 1488 UP	2
47726 D	8	STEERING CLUTCH RELEASE FORK PIVOT LOCK NUT		2
52279 D	9	STEERING CLUTCH RELEASE FORK PIVOT LOCK	TBK 501 TO 1487	2
179881		CAP SCREW, 1/2 X 1" N.C. HEX HEAD		2
103323		LOCKWASHER, 1/2"		2
55957 DA	9	STEERING CLUTCH RELEASE FORK PIVOT LOCK (ORDER 60095 D WITH 60096 D)	TBK 1488 TO 3434	2
179881		CAP SCREW, 1/2 X 1" N.C. HEX HEAD		2
103323		LOCKWASHER, 1/2"		2
55957 DB	9	STEERING CLUTCH RELEASE FORK PIVOT LOCK AND NUT LOCK (ORDER 60095 D WITH 60096 D)	TBK 3896 TO 4562	2
60096 D	9A	STEERING CLUTCH RELEASE FORK PIVOT NUT LOCK (WITH 60095 D WILL WORK FOR 55957 DA AND DB)	TBK 4563 UP ⊕	2
60095 D	9B	STEERING CLUTCH RELEASE FORK PIVOT LOCK (WITH 60096 D WILL WORK FOR 55957 DA AND DB)	TBK 4563 UP ⊕	2
179881		CAP SCREW, 1/2 X 1" N.C. HEX HEAD		2
103323		LOCKWASHER, 1/2"		2
42298 DB	10	STEERING CLUTCH RELEASE PIN BUSHING		4
Q 3617	11	STEERING CLUTCH RELEASE BEARING LUBRICATOR		2
51431 DX	12	STEERING CLUTCH RELEASE BEARING GREASE TUBE WITH COUPLING AND BRACKET		2
220064		HEX NUT, 1/4" N.C.		4
103319		LOCKWASHER, 1/4"		4
13243 RI		MACHINE BOLT, 1/4 X 3/4" N.C.		4
254960 RI	12A	STEERING CLUTCH SHAFT RETAINER	TBK 17632 UP	4
⊕ ALSO TBK 3435 TO 3895				



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CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE—STEERING CLUTCH, RELEASE SHAFT AND MECHANISM—Continued				
51958 D	13	STEERING CLUTCH SHAFT COUPLING, 6 TEETH	TBK 501 to 17631	2
254959 RI	13	STEERING CLUTCH SHAFT COUPLING, 6 TEETH, WITH PLUG 172598	TBK 17632 UP	2
50397 D	15	STEERING CLUTCH SHAFT COUPLING BOLT (ORDER 260653 R91)	TBK 501 to 17631	12
192351	15	STEERING CLUTCH SHAFT COUPLING NUT (ORDER 260653 R91)	TBK 17632 to 25238	12
260612 RI	15	STEERING CLUTCH SHAFT COUPLING RETAINER BOLT	TBK 25239 UP	12
259854 R91	16	STEERING CLUTCH SHAFT COUPLING OIL SEAL (WILL WORK FOR 45134 D)		2
53558 D	17	DRIVE BEVEL GEAR BEARING CAGE CAP GASKET	TBK 501 to 17631	2
254963 RI	17	DRIVE BEVEL GEAR BEARING CAGE CAP GASKET	TBK 17632 to 38552	2
254962 RI1	18	DRIVE BEVEL GEAR BEARING CAGE CAP WITH OIL SEAL, 45134 D (WILL WORK FOR 8481 DX)	TBK 501 to 38552	2
181397		CAP SCREW, 7/16 x 1-1/4" N.C. HEX HEAD		8
103027		HEX NUT, 7/16" N.F. (TYPE "B")		8
103322		LOCKWASHER, 7/16"		16
46036 D	19	STEERING CLUTCH RELEASE COLLAR BUSHING (OPTIONAL WITH 8157 DAX)	TBK 501 to 5512	2
8157 DAX	20	STEERING CLUTCH RELEASE COLLAR WITH 1 PIPE PLUG, 103883 (WILL WORK FOR 8158 DX) (OPTIONAL WITH 46036 D)		2
105404		CLOSE NIPPLE, 1/8"		2
55670 D	21	STEERING CLUTCH RELEASE THRUST BEARING (AETNA A 1554) (WILL WORK FOR 46178 D)		2
258276 RI	22	STEERING CLUTCH SHAFT (WILL WORK FOR 51429 DA AND 254961 RI)		2
6659 D	23	STEERING CLUTCH HUB PLATE (ORDER 63486 D)	TBK 501 to 642	2
16077 RI		CAP SCREW, 7/16 x 3-7/8" N.C. HEX HEAD		6
103022		LOCKWASHER, 7/16"		6
6659 DA	23	STEERING CLUTCH HUB PLATE	TBK 643 UP	2
16077 RI		CAP SCREW, 7/16 x 3-7/8" N.C. HEX HEAD		6
103322		LOCKWASHER, 7/16"		6
43728 D	25	STEERING CLUTCH DRIVING DISC		22
43729 DB	26	STEERING CLUTCH FRICTION DISC		24
8156 D	27	STEERING CLUTCH PRESSURE SPRING RETAINER (ORDER 63486 D)	TBK 501 to 642	2
8156 DA	27	STEERING CLUTCH PRESSURE SPRING RETAINER	TBK 643 UP	2
54759 DA	28	STEERING CLUTCH PRESSURE SPRING		2
8153 D	29	STEERING CLUTCH HUB, 59 TEETH (ORDER 63486 D)	TBK 501 to 642	2
8153 DC	29	STEERING CLUTCH HUB, 59 TEETH	TBK 643 UP	2



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CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE-STEERING CLUTCH, RELEASE SHAFT AND MECHANISM-Continued				
8155 DB	30	STEERING CLUTCH PRESSURE PLATE		2
54969 D	31	STEERING CLUTCH PRESSURE PLATE DOWEL BOLT	TBK 531 UP	6
103322		LOCKWASHER, 7/16"		6
51430 DX	32	STEERING CLUTCH PILOT BEARING OIL SLINGER WITH SPACER		2
51433 D	33	STEERING CLUTCH PILOT BEARING LUBRICATOR		2
8154 DA	34	STEERING CLUTCH DRUM		2
181361		CAP SCREW, 3/8 x 7/8" N.F. HEX HEAD		16
103321		LOCKWASHER, 3/8"		16
ST 333	37	STEERING CLUTCH PILOT BEARING		2
258278 RI	38	STEERING CLUTCH PILOT BEARING RETAINER NUT	TBK 22075 UP	2
51488 DB	41	STEERING CLUTCH, COMPLETE		2
172598		STEERING CLUTCH SHAFT COUPLING PLUG (2-1/4")		1
48386 DA		STEERING CLUTCH SHAFT COUPLING BOLT LOCK (ORDER 260653 R91)	TBK 501 TO 17631	6
50098 D		STEERING CLUTCH PILOT BEARING RETAINER	TBK 501 TO 1777	2
50098 DA		STEERING CLUTCH PILOT BEARING RETAINER	TBK 1778 TO 22074	2
50098 DAX		STEERING CLUTCH PILOT BEARING RETAINER WITH PIN, 57750 D (WILL WORK FOR 50098 D)	TBK 501 TO 1777	2
50099 D		STEERING CLUTCH PILOT BEARING RETAINER BOLT	TBK 501 TO 22074	2
103323		LOCKWASHER, 1/2"		2
57750 D		STEERING CLUTCH PILOT BEARING RETAINER PIN	TDBK 1778 TO 22074	2
63486 D		STEERING CLUTCH HUB FIELD IMPROVEMENT PACKAGE (CONSISTING OF 1 EACH 6659 DA, 8153 DB AND 8156 DA)	TBK 501 TO 642	2
260614 RI		STEERING CLUTCH SHAFT COUPLING BOLT LOCKWIRE	TBK 25239 UP	2
258276 R11		STEERING CLUTCH SHAFT FIELD SERVICE PACKAGE (CONSISTS OF SHAFT, 258276 RI AND NUT, 258278 RI) (WILL WORK FOR 51429 D AND 254961 RI)	TBK 501 TO 22074	1
260653 R91		STEERING CLUTCH SHAFT COUPLING RETAINER BOLT FIELD SERVICE PACKAGE (CONSISTS OF 2 BOLTS, 260612 RI AND 6 LOCKWIRES, 260614 RI) (WILL WORK FOR 48386 DA, 50397 D AND 192351)	TBK 501 TO 25238	1