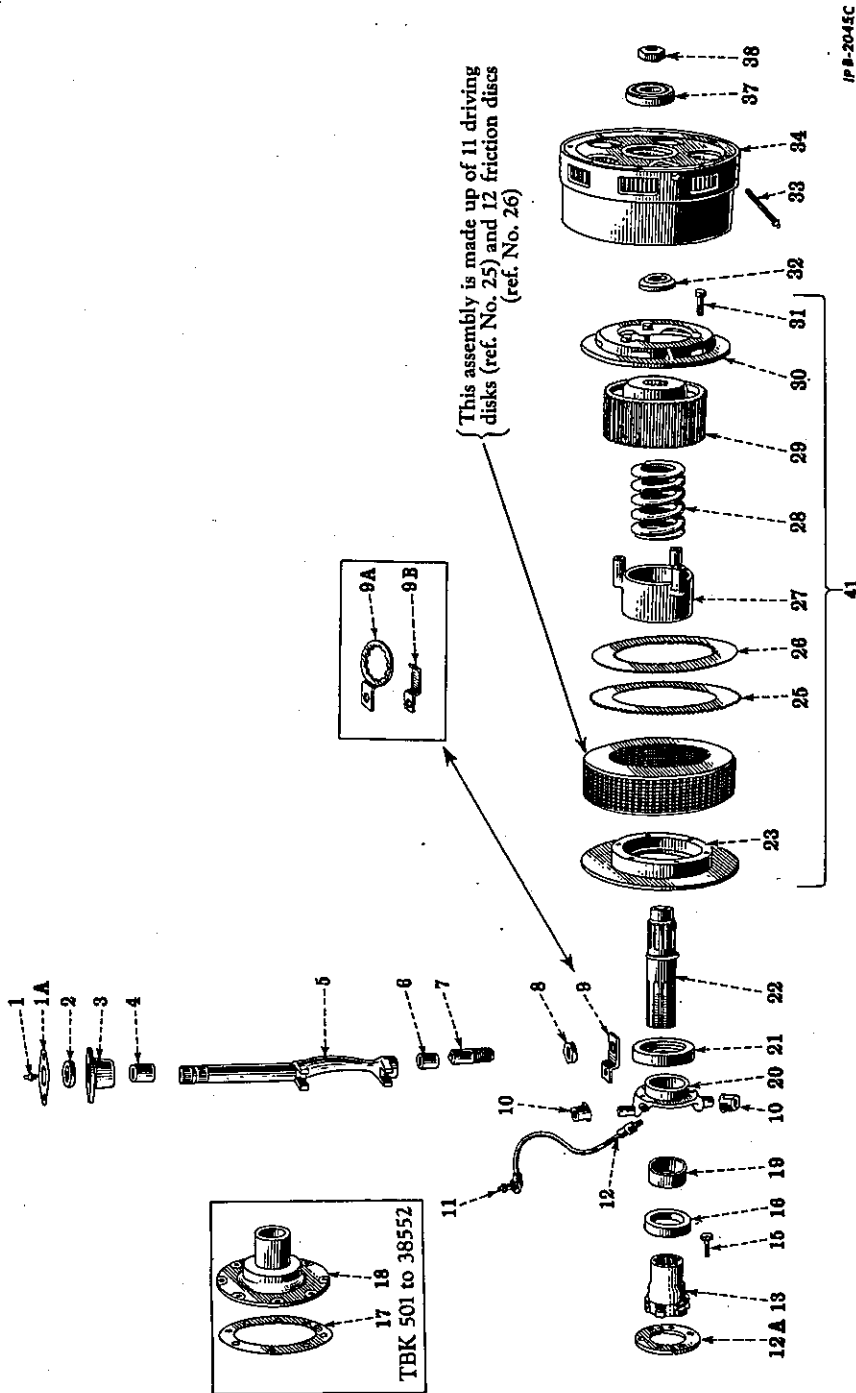




CHASSIS

FINAL DRIVE—STEERING CLUTCH, RELEASE SHAFT AND MECHANISM





TC-23

CHASSIS

| PART NUMBER | REF. NO. | DESCRIPTION | SERIAL NUMBER | NO. REQ'D |
|---|----------|--|------------------|-----------|
| FINAL DRIVE-STEERING CLUTCH, RELEASE SHAFT AND MECHANISM | | | | |
| 109461 | 1 | STEERING CLUTCH RELEASE FORK LUBRICATION FITTING (OPTIONAL WITH 119512) | TBK 31068 UP | 1 |
| 119512 | 1 | STEERING CLUTCH RELEASE FORK LUBRICATION FITTING (OPTIONAL WITH 109461) | TBK 31068 UP | 1 |
| 46040 D | 1A | STEERING CLUTCH RELEASE SHAFT BEARING FELT RETAINER | | 2 |
| 179860 | | CAP SCREW, 7/16 X 1-1/4" N.C. HEX HEAD | | 4 |
| 103322 | | LOCKWASHER, 7/16" | | 4 |
| 46038 D | 2 | STEERING CLUTCH RELEASE SHAFT BEARING FELT | | 2 |
| 6376 DAX | 3 | STEERING CLUTCH RELEASE SHAFT BEARING WITH BUSHING, 53597 D | | 2 |
| 53597 D | 4 | STEERING CLUTCH RELEASE SHAFT BUSHING | | 2 |
| 55956 DC | 5 | STEERING CLUTCH RELEASE SHAFT AND FORK WITH BUSHING, 55955 D AND LUBRICATION FITTING, 109461 | TBK 7131 UP | 2 |
| 55956 DCX | 5 | STEERING CLUTCH RELEASE SHAFT AND FORK WITH PIVOT, COMPLETE (WILL WORK FOR 47838 DA, 55956 D, DA AND DAX) | TBK 501 TO 7130 | 2 |
| 53598 D | 6 | STEERING CLUTCH RELEASE FORK PIVOT BUSHING | TBK 501 TO 1487 | 2 |
| 55955 D | 6 | STEERING CLUTCH RELEASE FORK PIVOT BUSHING | TBK 1488 UP | 2 |
| 47727 D | 7 | STEERING CLUTCH RELEASE FORK PIVOT | TBK 501 TO 1487 | 2 |
| 55954 D | 7 | STEERING CLUTCH RELEASE FORK PIVOT | TBK 1488 UP | 2 |
| 47726 D | 8 | STEERING CLUTCH RELEASE FORK PIVOT LOCK NUT | | 2 |
| 52279 D | 9 | STEERING CLUTCH RELEASE FORK PIVOT LOCK | TBK 501 TO 1487 | 2 |
| 179881 | | CAP SCREW, 1/2 X 1" N.C. HEX HEAD | | 2 |
| 103323 | | LOCKWASHER, 1/2" | | 2 |
| 55957 DA | 9 | STEERING CLUTCH RELEASE FORK PIVOT LOCK (ORDER 60095 D WITH 60096 D) | TBK 1488 TO 3434 | 2 |
| 179881 | | CAP SCREW, 1/2 X 1" N.C. HEX HEAD | | 2 |
| 103323 | | LOCKWASHER, 1/2" | | 2 |
| 55957 DB | 9 | STEERING CLUTCH RELEASE FORK PIVOT LOCK AND NUT LOCK (ORDER 60095 D WITH 60096 D) | TBK 3896 TO 4562 | 2 |
| 60096 D | 9A | STEERING CLUTCH RELEASE FORK PIVOT NUT LOCK (WITH 60095 D WILL WORK FOR 55957 DA AND DB) | TBK 4563 UP ⊕ | 2 |
| 60095 D | 9B | STEERING CLUTCH RELEASE FORK PIVOT LOCK (WITH 60096 D WILL WORK FOR 55957 DA AND DB) | TBK 4563 UP ⊕ | 2 |
| 179881 | | CAP SCREW, 1/2 X 1" N.C. HEX HEAD | | 2 |
| 103323 | | LOCKWASHER, 1/2" | | 2 |
| 42298 DB | 10 | STEERING CLUTCH RELEASE PIN BUSHING | | 4 |
| Q 3617 | 11 | STEERING CLUTCH RELEASE BEARING LUBRICATOR | | 2 |
| 51431 DX | 12 | STEERING CLUTCH RELEASE BEARING GREASE TUBE WITH COUPLING AND BRACKET | | 2 |
| 220064 | | HEX NUT, 1/4" N.C. | | 4 |
| 103319 | | LOCKWASHER, 1/4" | | 4 |
| 13243 RI | | MACHINE BOLT, 1/4 X 3/4" N.C. | | 4 |
| 254960 RI | 12A | STEERING CLUTCH SHAFT RETAINER | TBK 17632 UP | 4 |
| ⊕ ALSO TBK 3435 TO 3895 | | | | |



TC-23

CHASSIS

| PART NUMBER | REF. NO. | DESCRIPTION | SERIAL NUMBER | NO. REQ'D |
|---|----------|--|--------------------|-----------|
| FINAL DRIVE—STEERING CLUTCH, RELEASE SHAFT AND MECHANISM—Continued | | | | |
| 51958 D | 13 | STEERING CLUTCH SHAFT COUPLING, 6 TEETH | TBK 501 to 17631 | 2 |
| 254959 RI | 13 | STEERING CLUTCH SHAFT COUPLING, 6 TEETH, WITH PLUG 172598 | TBK 17632 UP | 2 |
| 50397 D | 15 | STEERING CLUTCH SHAFT COUPLING BOLT (ORDER 260653 R91) | TBK 501 to 17631 | 12 |
| 192351 | 15 | STEERING CLUTCH SHAFT COUPLING NUT (ORDER 260653 R91) | TBK 17632 to 25238 | 12 |
| 260612 RI | 15 | STEERING CLUTCH SHAFT COUPLING RETAINER BOLT | TBK 25239 UP | 12 |
| 259854 R91 | 16 | STEERING CLUTCH SHAFT COUPLING OIL SEAL (WILL WORK FOR 45134 D) | | 2 |
| 53558 D | 17 | DRIVE BEVEL GEAR BEARING CAGE CAP GASKET | TBK 501 to 17631 | 2 |
| 254963 RI | 17 | DRIVE BEVEL GEAR BEARING CAGE CAP GASKET | TBK 17632 to 38552 | 2 |
| 254962 RI1 | 18 | DRIVE BEVEL GEAR BEARING CAGE CAP WITH OIL SEAL, 45134 D (WILL WORK FOR 8481 DX) | TBK 501 to 38552 | 2 |
| 181397 | | CAP SCREW, 7/16 x 1-1/4" N.C. HEX HEAD | | 8 |
| 103027 | | HEX NUT, 7/16" N.F. (TYPE "B") | | 8 |
| 103322 | | LOCKWASHER, 7/16" | | 16 |
| 46036 D | 19 | STEERING CLUTCH RELEASE COLLAR BUSHING (OPTIONAL WITH 8157 DAX) | TBK 501 to 5512 | 2 |
| 8157 DAX | 20 | STEERING CLUTCH RELEASE COLLAR WITH 1 PIPE PLUG, 103883 (WILL WORK FOR 8158 DX) (OPTIONAL WITH 46036 D) | | 2 |
| 105404 | | CLOSE NIPPLE, 1/8" | | 2 |
| 55670 D | 21 | STEERING CLUTCH RELEASE THRUST BEARING (AETNA A 1554) (WILL WORK FOR 46178 D) | | 2 |
| 258276 RI | 22 | STEERING CLUTCH SHAFT (WILL WORK FOR 51429 DA AND 254961 RI) | | 2 |
| 6659 D | 23 | STEERING CLUTCH HUB PLATE (ORDER 63486 D) | TBK 501 to 642 | 2 |
| 16077 RI | | CAP SCREW, 7/16 x 3-7/8" N.C. HEX HEAD | | 6 |
| 103022 | | LOCKWASHER, 7/16" | | 6 |
| 6659 DA | 23 | STEERING CLUTCH HUB PLATE | TBK 643 UP | 2 |
| 16077 RI | | CAP SCREW, 7/16 x 3-7/8" N.C. HEX HEAD | | 6 |
| 103322 | | LOCKWASHER, 7/16" | | 6 |
| 43728 D | 25 | STEERING CLUTCH DRIVING DISC | | 22 |
| 43729 DB | 26 | STEERING CLUTCH FRICTION DISC | | 24 |
| 8156 D | 27 | STEERING CLUTCH PRESSURE SPRING RETAINER (ORDER 63486 D) | TBK 501 to 642 | 2 |
| 8156 DA | 27 | STEERING CLUTCH PRESSURE SPRING RETAINER | TBK 643 UP | 2 |
| 54759 DA | 28 | STEERING CLUTCH PRESSURE SPRING | | 2 |
| 8153 D | 29 | STEERING CLUTCH HUB, 59 TEETH (ORDER 63486 D) | TBK 501 to 642 | 2 |
| 8153 DC | 29 | STEERING CLUTCH HUB, 59 TEETH | TBK 643 UP | 2 |



TC-23

CHASSIS

| PART NUMBER | REF. NO. | DESCRIPTION | SERIAL NUMBER | NO. REQ'D |
|---|----------|---|--------------------|-----------|
| FINAL DRIVE—STEERING CLUTCH, RELEASE SHAFT AND MECHANISM—Continued | | | | |
| 8155 DB | 30 | STEERING CLUTCH PRESSURE PLATE | | 2 |
| 54969 D | 31 | STEERING CLUTCH PRESSURE PLATE DOWEL BOLT | TBK 531 UP | 6 |
| 103322 | | LOCKWASHER, 7/16" | | 6 |
| 51430 DX | 32 | STEERING CLUTCH PILOT BEARING OIL SLINGER WITH SPACER | | 2 |
| 51433 D | 33 | STEERING CLUTCH PILOT BEARING LUBRICATOR | | 2 |
| 8154 DA | 34 | STEERING CLUTCH DRUM | | 2 |
| 181361 | | CAP SCREW, 3/8 x 7/8" N.F. HEX HEAD | | 16 |
| 103321 | | LOCKWASHER, 3/8" | | 16 |
| ST 333 | 37 | STEERING CLUTCH PILOT BEARING | | 2 |
| 258278 RI | 38 | STEERING CLUTCH PILOT BEARING RETAINER NUT | TBK 22075 UP | 2 |
| 51488 DB | 41 | STEERING CLUTCH, COMPLETE | | 2 |
| 172598 | | STEERING CLUTCH SHAFT COUPLING PLUG (2-1/4") | | 1 |
| 48386 DA | | STEERING CLUTCH SHAFT COUPLING BOLT LOCK (ORDER 260653 R91) | TBK 501 TO 17631 | 6 |
| 50098 D | | STEERING CLUTCH PILOT BEARING RETAINER | TBK 501 TO 1777 | 2 |
| 50098 DA | | STEERING CLUTCH PILOT BEARING RETAINER | TBK 1778 TO 22074 | 2 |
| 50098 DAX | | STEERING CLUTCH PILOT BEARING RETAINER WITH PIN, 57750 D (WILL WORK FOR 50098 D) | TBK 501 TO 1777 | 2 |
| 50099 D | | STEERING CLUTCH PILOT BEARING RETAINER BOLT | TBK 501 TO 22074 | 2 |
| 103323 | | LOCKWASHER, 1/2" | | 2 |
| 57750 D | | STEERING CLUTCH PILOT BEARING RETAINER PIN | TDBK 1778 TO 22074 | 2 |
| 63486 D | | STEERING CLUTCH HUB FIELD IMPROVEMENT PACKAGE (CONSISTING OF 1 EACH 6659 DA, 8153 DB AND 8156 DA) | TBK 501 TO 642 | 2 |
| 260614 RI | | STEERING CLUTCH SHAFT COUPLING BOLT LOCKWIRE | TBK 25239 UP | 2 |
| 258276 R11 | | STEERING CLUTCH SHAFT FIELD SERVICE PACKAGE (CONSISTS OF SHAFT, 258276 RI AND NUT, 258278 RI) (WILL WORK FOR 51429 D AND 254961 RI) | TBK 501 TO 22074 | 1 |
| 260653 R91 | | STEERING CLUTCH SHAFT COUPLING RETAINER BOLT FIELD SERVICE PACKAGE (CONSISTS OF 2 BOLTS, 260612 RI AND 6 LOCKWIRES, 260614 RI) (WILL WORK FOR 48386 DA, 50397 D AND 192351) | TBK 501 TO 25238 | 1 |