



TC-23

CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT				
51376 DX	1	SPROCKET DRIVE PINION SHAFT WITH 2 NUTS, 51377 D (NOT WIDE TREAD) (ORDER 260116 R91)	TDBK 501 TO 26269	2
260116 R91	1	SPROCKET DRIVE PINION SHAFT, 51376 DAX WITH BEARING RETAINER, 8498 DXA (NOT WIDE TREAD) (WILL WORK FOR 51376 DX)	TDBK 501 TO 26269.	2
51376 DBX	1	SPROCKET DRIVE PINION SHAFT WITH 2 NUTS, 51377 D (NOT WIDE TREAD)	TDBK 26270 UP	2
8498 DX	2	SPROCKET DRIVE PINION INNER BEARING RETAINER WITH OIL SEAL, 53713 D AND WASHER, 53807 D (NOT WIDE TREAD) (ORDER 260732 R91)	TDBK 501 TO 26269	2
179841		CAP SCREW, 3/8 x 1-1/4" N.C. HEX HEAD		6
103321		LOCKWASHER, 3/8"		6
8498 DXA	2	SPROCKET DRIVE PINION INNER BEARING RETAINER WITH OIL SEAL, 19761 D AND WASHER, 260728 RI (NOT WIDE TREAD)	TDBK 26270 UP	2
53807 D	3	SPROCKET DRIVE PINION SHAFT FELT WASHER (NOT WIDE TREAD) (ORDER 260730 R91)	TDBK 501 TO 26269	2
260728 RI	3	SPROCKET DRIVE PINION SHAFT FELT WASHER (NOT WIDE TREAD)	TDBK 26270 UP	2
275598 R91	4	SPROCKET DRIVE PINION SHAFT OIL SEAL (NOT WIDE TREAD) (OPTIONAL WITH 273565 R91)		2
53713 D	4	SPROCKET DRIVE PINION SHAFT OIL SEAL (NOT WIDE TREAD)	TDBK 501 TO 26269	2
273565 R91	4	SPROCKET DRIVE PINION SHAFT OIL SEAL (NOT WIDE TREAD) (WILL WORK FOR 19761 D) (OPTIONAL WITH 275598 R91)	TDBK 26270 UP	2
53803 D	5	SPROCKET DRIVE PINION INNER BEARING CAGE GASKET (NOT WIDE TREAD)		2
ST 280	6	SPROCKET DRIVE PINION INNER BEARING (NOT WIDE TREAD)	TBK 501 TO 38552	2
271774 R91	6	SPROCKET DRIVE PINION INNER BEARING (NOT WIDE TREAD)	TBK 38553 UP	2
8499 D	7	SPROCKET DRIVE PINION INNER BEARING CAGE (NOT WIDE TREAD)	TBK 501 TO 38552	2
271772 RI	7	SPROCKET DRIVE PINION INNER BEARING CAGE (NOT WIDE TREAD)	TBK 38553 UP	2
51953 D	8	SPROCKET DRIVE PINION, 13 TEETH (NOT WIDE TREAD) (ORDER 64485 D)	TBK 501 TO 8540	2
64481 D	8	SPROCKET DRIVE PINION (12 TEETH) (NOT WIDE TREAD)	TBK 8541 TO 38552	2
271775 RI	8	SPROCKET DRIVE PINION (12 TEETH) (NOT WIDE TREAD)	TBK 38553 UP	2
64122 D	9	SPROCKET DRIVE PINION OUTER BEARING INNER RACE (OPTIONAL WITH 258501 R91)	TBK 501 TO 38552	2
258501 R91	9	SPROCKET DRIVE PINION OUTER BEARING INNER RACE (OPTIONAL WITH 64122 D)	TBK 501 TO 38552	1
63409 D	10	SPROCKET DRIVE PINION OUTER BEARING OUTER RACE (OPTIONAL WITH 258500 RI)	TBK 501 TO 38552	2
258500 RI	10	SPROCKET DRIVE PINION OUTER BEARING OUTER RACE (OPTIONAL WITH 63409 D)	TBK 501 TO 38552	1
271778 R91	11	SPROCKET DRIVE PINION OUTER BEARING	TBK 38553 UP	2
51377 D	12	SPROCKET DRIVE PINION AND BEARING RETAINER NUT	TBK 501 TO 38552	4
51378 D	13	SPROCKET DRIVE PINION AND BEARING RETAINER NUT LOCK	TBK 501 TO 38552	2
264278 RI	14	SPROCKET DRIVE PINION OUTER BEARING CAP "O" RING (WILL WORK FOR 43967 D)	TBK 501 TO 38552	2
271779 RI	14	SPROCKET DRIVE PINION OUTER BEARING CAP "O" RING	TBK 38553 UP	2
8132 DA	15	SPROCKET DRIVE PINION OUTER BEARING CAP		2
179837		CAP SCREW, 3/8 x 3/4" N.C. HEX HEAD		6
103321		LOCKWASHER, 3/8"		6
43850 D	16	TRACK FRAME PIVOT SHAFT OIL SEAL RING		2



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TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
8502 DDX	17	SPROCKET DRIVE GEAR HOUSING, INNER, L.H. AND R.H. WITH PLUG	18524 R1 AND	
		GASKET 272925 R1 (NOT WIDE TREAD)		2
179883		CAP SCREW, 1/2 x 1-1/4" N.C. HEX HEAD		4
179884		CAP SCREW, 1/2 x 1-3/8" N.C. HEX HEAD		2
179886		CAP SCREW, 1/2 x 1-5/8" N.C. HEX HEAD		4
103323		LOCKWASHER, 1/2"		10
18524 R1		SQUARE SOCKET 1-1/4" FILLER PLUG		1
51383 D	18	SPROCKET DRIVE PINION OUTER BEARING RETAINER	TBK 501 TO 38552	4
ST 223	19	SPROCKET DRIVE GEAR BEARING, INNER	TBK 501 TO 38552	2
271780 R91	19	SPROCKET DRIVE GEAR BEARING, INNER	TBK 38553 UP	2
8129 DA	20	SPROCKET DRIVE GEAR BEARING SPACER, LONG		2
45131 D	21	SPROCKET DRIVE GEAR CARRIER DOWEL BOLT	TBK 501 TO 6065	16
271505		HEX NUT, 7/16" N.F.		16
103384		COTTER PIN, 1/8 x 3/4"		16
51514 DA	22	SPROCKET DRIVE GEAR WITH CARRIER AND RIVETS (ORDER 64485 D OR 64486 D)	TBK 501 TO 8540	2
110437		RIVET, 7/16 x 1-1/2" ROUND HEAD	TBK 6066 TO 8540	16
271781 R91	22	SPROCKET DRIVE GEAR AND CARRIER	TBK 38553 UP	2
64484 DA	22	SPROCKET DRIVE GEAR, COMPLETE (51 TEETH)	TBK 8541 TO 38552	2
110437		RIVET, 7/16 x 1-1/2" ROUND HEAD		16
53812 D	23	SPROCKET DRIVE GEAR HOUSING GASKET		2
8501 DCX	24	SPROCKET DRIVE GEAR HOUSING, OUTER WITH PIPE PLUGS		2
181430		CAP SCREW, 1/2 x 1-3/8" N.F. HEX HEAD		6
179892		CAP SCREW, 1/2 x 2-3/4" N.C. HEX HEAD (NOT WIDE TREAD)		6
179895		CAP SCREW, 1/2 x 3-1/2" N.C. HEX HEAD		16
181444		CAP SCREW, 1/2 x 3-1/2" N.F. HEX HEAD (WIDE TREAD ONLY)		4
187152		CAP SCREW, 1/2 x 5" N.C. HEX HEAD (NOT WIDE TREAD)		4
103028		HEX NUT, 1/2" N.F. (WIDE TREAD ONLY)		10
114608		LOCKWASHER, 1/2"		26
103876		PIPE PLUG, 1" COUNTERSUNK HEAD		4
53804 D	25	SPROCKET DRIVE GEAR OUTER HOUSING TO MAIN FRAME DOWEL PIN (NOT WIDE TREAD)		6
53555 D	26	SPROCKET DRIVE OIL SEAL GUARD WITH INNER AND OUTER DIRT DEFLECTORS		2
181331		CAP SCREW, 5/16 x 1/2" N.F. HEX HEAD		12
103320		LOCKWASHER, 5/16"		12
45124 DA	27	SPROCKET DRIVE OIL SEAL GASKET		2
53535 D	28	SPROCKET DRIVE OIL SEAL		2
46758 DA	29	SPROCKET CARRIER BOLT (ORDER 46758 DAX)	TBK 501 TO 7296	14
		HEX NUT, 9/16" N.F. (ORDER 61914 DX)	TBK 501 TO 5660	14
46758 DA	29	SPROCKET CARRIER BOLT	TBK 7297 UP	14
51373 D	30	SPROCKET DRIVE OIL SEAL DIRT DEFLECTOR		2
114756	31	SPROCKET CARRIER BOLT LOCKWASHER (SHAKEPROOF 1126)	TBK 5661 UP	14
32888 D	32	SPROCKET CARRIER BOLT NUT	TBK 7297 UP	14
61914 D	32	SPROCKET CARRIER BOLT NUT	TBK 5661 TO 7296	14
61914 DX	32	SPROCKET CARRIER BOLT NUT, 61914 D WITH LOCKWASHER, 74358 H (WILL WORK FOR STANDARD 9/16" HEX NUT)	TBK 501 TO 5660	14
61914 DY	32	SPROCKET CARRIER BOLT NUT, COMPLETE (CONSISTS OF (2) 61914 DX) (WILL WORK FOR 51367 D)	TBK 501 TO 5660	28



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TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
42687 V	33	SPROCKET DRIVE PINION SHAFT EXPANSION PLUG (WIDE TREAD) (WILL WORK FOR 54002 D)		2
51365 DAXA	34	SPROCKET DRIVE PINION SHAFT WITH EXPANSION PLUG, 42687 V AND 2 NUTS, 55782 D (WIDE TREAD)		2
53808 D	35	SPROCKET DRIVE PINION SHAFT FELT WASHER (WIDE TREAD)		2
8496 DX	36	STEERING CLUTCH SUPPORT BEARING RETAINER WITH OIL SEAL, 53806 D AND WASHER, 53808 D (WIDE TREAD)		2
179842		CAP SCREW, 3/8 x 1-3/8" N.C. HEX HEAD		8
103321		LOCKWASHER, 3/8"		8
264699 R91	37	SPROCKET DRIVE PINION SHAFT OIL SEAL (WIDE TREAD) (OPTIONAL WITH 273564 R91 AND 275599 R91)		2
273564 R91	37	SPROCKET DRIVE PINION SHAFT OIL SEAL (WIDE TREAD) (WILL WORK FOR 53806 D) (OPTIONAL WITH 264699 R91 AND 275599 R91)		2
275599 R91	37	SPROCKET DRIVE PINION SHAFT OIL SEAL (WIDE TREAD) (OPTIONAL WITH 264699 R91 AND 273564 R91)		2
ST 311	38	STEERING CLUTCH SUPPORT BEARING		2
55782 D	39	STEERING CLUTCH SUPPORT BEARING NUT (WIDE TREAD)		4
55783 D	40	STEERING CLUTCH SUPPORT BEARING NUT LOCK (WIDE TREAD)		2
53805 D	41	STEERING CLUTCH SUPPORT BEARING CAGE GASKET (WIDE TREAD)		2
53805 D	41	STEERING CLUTCH SUPPORT BEARING RETAINER GASKET (WIDE TREAD)		2
8504 D	42	STEERING CLUTCH SUPPORT BEARING CAGE, L.H. (WIDE TREAD)		1
8521 D	42	STEERING CLUTCH SUPPORT BEARING CAGE, R.H. (WIDE TREAD)		1
53811 D	43	SPROCKET DRIVE PINION INNER BEARING RETAINER (WIDE TREAD)	TBK 501 to 38552	2
179840 D		CAP SCREW, 3/8 x 1-1/8" N.C. HEX HEAD		3
103321		LOCKWASHER, 3/8"		3
53810 D	44	SPROCKET DRIVE PINION INNER BEARING NUT (WIDE TREAD)	TBK 501 to 38552	4
53809 D	45	SPROCKET DRIVE PINION INNER BEARING NUT LOCK (WIDE TREAD)	TBK 501 to 38552	2
ST 279	46	SPROCKET DRIVE PINION INNER BEARING (WIDE TREAD)	TBK 501 to 38552	2
271774 R91	46	SPROCKET DRIVE PINION INNER BEARING (WIDE TREAD)	TBK 38553 UP	2
271773 R1	47	SPROCKET DRIVE PINION INNER BEARING CAGE (WIDE TREAD)	TBK 38553 UP	2
8500 D	47	SPROCKET DRIVE PINION INNER BEARING CAGE (WIDE TREAD)	TBK 501 to 38552	2
53813 DA	48	SPROCKET DRIVE PINION, 13 TEETH (WIDE TREAD) (ORDER 64486 D)	TBK 501 to 8540	2
64482 DX	48	SPROCKET DRIVE PINION (12 TEETH) WITH 2 NUTS, 51377 D AND 2 NUTS, 53810 D (WIDE TREAD)	TBK 8541 to 38552	2
271776 R1	48	SPROCKET DRIVE PINION (12 TEETH) (WIDE TREAD)	TBK 38553 UP	2
8503 DCX	49	SPROCKET DRIVE CARRIER, L.H. AND R.H. WITH PLUGS 18524 R1 AND GASKET 272925 R1 (WIDE TREAD)		2
179884		CAP SCREW, 1/2 x 1-3/8" N.C. HEX HEAD		20
103323		LOCKWASHER, 1/2"		20
18524 R1		SQUARE SOCKET, 1-1/4" FILLER PLUG		1
22977 DA	50	SPROCKET DRIVE CARRIER TO MAIN FRAME DOWEL PIN, UPPER (WIDE TREAD)		4
22977 DA	50	SPROCKET DRIVE GEAR OUTER HOUSING TO CARRIER DOWEL PIN, UPPER (WIDE TREAD)		4
8497 DX	51	STEERING CLUTCH SUPPORT BEARING OIL TROUGH, WITH LOCK, 64976 D AND 2 SCREWS, 179839 (WIDE TREAD)		1
8522 DX	51	STEERING CLUTCH SUPPORT BEARING OIL TROUGH, R.H. WITH LOCK, 64976 D AND 2 SCREWS, 179839 (WIDE TREAD)		1
179839		CAP SCREW, 3/8 x 1" N.C. HEX HEAD		2
64976 D	51A	STEERING CLUTCH SUPPORT BEARING OIL TROUGH CAP SCREW LOCK		2



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TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
53804 D	52	SPROCKET DRIVE GEAR OUTER HOUSING TO CARRIER DOWEL PIN, LOWER (WIDE TREAD)		2
8448 DB	53	SPROCKET, 25 TEETH (NOT CUTAWAY)		2
8774 DA	53	CUTAWAY SPROCKET, 25 TEETH (SPECIAL)		2
51369 DA	54	SPROCKET CARRIER (WILL WORK FOR 51369 D)		2
43813 D	56	SPROCKET DRIVE GEAR CARRIER NUT LOCK		2
43819 DA	57	SPROCKET DRIVE GEAR CARRIER NUT (WITH 8130 DA WILL WORK FOR 8130 D)		2
51370 DA	58	SPROCKET DRIVE GEAR OUTER BEARING CAGE GASKET (WILL WORK FOR 51370 D)	TBK 501 TO 32330	4
264258 RI	58	SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING RING (OUTER)	TBK 32331 UP	2
256871 RI	59	SPROCKET DRIVE OUTER BEARING CAGE (WILL WORK FOR 8130 D AND 8130 DA)	TBK 19260 UP	2
264256 R2	59	SPROCKET DRIVE GEAR OUTER BEARING CAGE	TBK 32331 UP	2
64486 DA	60	SPROCKET DRIVE GEAR, 64484 DA WITH PINION 64482 D (WIDE TREAD) (WILL WORK FOR 53813 DA OR 51514 DA)	TBK 501 TO 8540	2
ST 227	60	SPROCKET DRIVE GEAR BEARING, OUTER		2
264257 RI	60A	SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING RING (INNER)	TBK 32331 UP	2
54511 D	61	SPROCKET DRIVE GEAR OUTER BEARING RETAINER		2
53529 D	62	TRACK FRAME PIVOT OIL SEAL DIRT DEFLECTOR		2
264259 RI		SPROCKET DRIVE GEAR OUTER BEARING RETAINER BOLT (WILL WORK FOR 181400)		14
114607		LOCKWASHER, 7/16"		14
53532 D	63	TRACK FRAME PIVOT OIL SEAL		2
45125 DA	64	TRACK FRAME PIVOT OIL SEAL GASKET		2
53554 D	65	TRACK FRAME PIVOT OIL SEAL GUARD WITH INNER AND OUTER DIRT DEFLECTORS		2
179812		CAP SCREW, 5/16 x 1/2" N.C. HEX HEAD		12
103320		LOCKWASHER, 5/16"		12
265959 RI	66	TRACK FRAME PIVOT BRACKET	TDBK 37270 UP	2
265960 RI		TRACK FRAME PIVOT BRACKET BOLT, TOP		4
265961 RI		TRACK FRAME PIVOT BRACKET BOLT, SIDE		6
25079 D		TRACK FRAME PIVOT BRACKET TOP BOLT NUT		4
32454 D		TRACK FRAME PIVOT BRACKET SIDE BOLT NUT		6
8449 DB	66	TRACK FRAME PIVOT BRACKET	TDBK 501 TO 37269	2
262648 RI		TRACK FRAME PIVOT BRACKET BOLT; (SEE NOTE)		10
262649 RI		TRACK FRAME PIVOT BRACKET NUT		10
103323		LOCKWASHER, 1/2"		10
260890 R2	67	TRACK FRAME PIVOT SHAFT (NOT WIDE TREAD)	TBK 31295 UP	1
260891 R2	67	TRACK FRAME PIVOT SHAFT (WIDE TREAD)	TBK 31295 UP	1
52925 D	67	TRACK FRAME PIVOT SHAFT (NOT WIDE TREAD) (ORDER 261543 R91)	TBK 501 TO 31294	1
52929 D	67	TRACK FRAME PIVOT SHAFT (WIDE TREAD) (ORDER 261544 R91)	TBK 501 TO 31294	1
261287 RI	67A	TRACK FRAME PIVOT BEARING SHIM - HEAVY	TBK 31295 UP	12
261288 RI	67A	TRACK FRAME PIVOT BEARING SHIM - LIGHT	TBK 31295 UP	8
256190 RI	67A	TRACK FRAME PIVOT BEARING SHIM, HEAVY	TBK 501 TO 31294	12
256191 RI	67A	TRACK FRAME PIVOT BEARING SHIM, LIGHT	TBK 501 TO 31294	8
NOTE - ALSO USED ON MODIFIED UNITS, BUCYRUS - ERIE No. 17				



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TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
260889 RI	68	TRACK FRAME PIVOT BEARING	TBK 31295 UP	2
181456		CAP SCREW, 9/16" N.F. x 1-5/8" HEX HEAD		4
103324		LOCKWASHER, 9/16"		4
6155 DA	68	TRACK FRAME PIVOT BEARING	TBK 501 TO 31294	2
181400		CAP SCREW, 7/16 x 1-1/2" N.F. HEX HEAD		4
103322		LOCKWASHER, 7/16"		4
43846 D	69	TRACK FRAME PIVOT BRACKET CAP GASKET		2
103323		LOCKWASHER, 1/2"		4
104941		CORK, 1/2 x 11/16" DIAMETER x 7/8" LONG (XX QUALITY, SIZE 5)		8
6154 DBX	70	TRACK FRAME PIVOT BRACKET CAP WITH CORKS		2
179883		CAP SCREW, 1/2 x 1-1/4" N.C. HEX HEAD		4
53536 DAX	71	SPROCKET SHIELD WITH SUPPORTS AND SPACERS		2
179848		CAP SCREW, 3/8 x 2-1/4" N.C. HEX HEAD		4
179881		CAP SCREW, 1/2 x 1" N.F. HEX HEAD (EXTENDED TRACK FRAME) (SEE NOTE)		8
181370		CAP SCREW, 1/2 x 1-1/4" N.F. HEX HEAD (NOT EXTENDED TRACK FRAME)		8
220068		HEX NUT, 1/2" N.F.		8
103321		LOCKWASHER, 3/8"		4
103323		LOCKWASHER, 1/2"		8
Q 3626	72	TRACK FRAME PIVOT LUBRICATOR		2
46758 DAX		SPROCKET CARRIER BOLT WITH NUT, 32888 D AND LOCKWASHER, 74358 H (WILL WORK FOR 46758 D)	TBK 501 TO 7296	14
51367 D		SPROCKET CARRIER BOLT LOCK (ORDER 61914 DY)	TBK 501 TO 5660	8
57525 D		CUTAWAY SPROCKET ATTACHMENT - SPECIAL (CONSISTS OF 2 SPROCKETS, 8774 D, 2 LOCKS, 51367 D AND 2 LOCKWIRES)		1
64485 DA		SPROCKET DRIVE GEAR, 64484 DA WITH PINION, 64481 D (NOT WIDE TREAD) (WILL WORK FOR 51953 D OR 51514 DA)	TBK 501 TO 8540	2
256186 R91		TRACK FRAME PIVOT BEARING SHIM FIELD IMPROVEMENT PACKAGE (CONSISTS OF 18 SHIMS, 256190 RI AND 12 SHIMS, 256191 RI)		1
260730 R91		SPROCKET DRIVE PINION SHAFT FELT WASHER FIELD SERVICE PACKAGE (CONSISTS OF 2 WASHERS, 260728 RI) (WILL WORK FOR 53807 D) TDBK 501 TO 26269		1
260732 R91		SPROCKET DRIVE PINION INNER BEARING RETAINER FIELD SERVICE PACKAGE (CONSISTS OF 3 WASHERS, 260728 RI AND OIL SEAL, 19761 D) (WILL WORK FOR 8498 DX)	TDBK 501 TO 26269	2
261543 R91		TRACK FRAME PIVOT SHAFT FIELD SERVICE PACKAGE, COMPLETE (WILL WORK FOR 52525 D)	TBK 501 TO 31294	1
261544 R91		TRACK FRAME PIVOT SHAFT FIELD SERVICE PACKAGE, COMPLETE (WILL WORK FOR 52529 D)	TBK 501 TO 31294	1
264260 R91		SPROCKET DRIVE GEAR OUTER BEARING CAGE FIELD IMPROVEMENT PACKAGE (FOR COMPONENT SEE LIST OF PARTS UNDER "DETAILS OF ASSEMBLY")		2
270712 RI		TRACK FRAME PIVOT BRACKET SHIM (EXTRA HEAVY)	TDBK 36604 TO 37269	X
270713 RI		TRACK FRAME PIVOT BRACKET SHIM (HEAVY)	TDBK 36604 TO 37269	X
270714 RI		TRACK FRAME PIVOT BRACKET SHIM (MEDIUM)	TDBK 36604 TO 37269	X
270715 RI		TRACK FRAME PIVOT BRACKET SHIM (LIGHT)	TDBK 36604 TO 37269	X
271784 R91		STRENGTHENED SPROCKET DRIVE FIELD IMPROVEMENT PACKAGE (NOT WIDE TREAD) (FOR COMPONENTS SEE LIST OF PARTS UNDER "DETAILS OF ASSEMBLY")	TBK 501 TO 38552	1
271785 R91		STRENGTHENED SPROCKET DRIVE FIELD IMPROVEMENT PACKAGE (WIDE TREAD) (FOR COMPONENTS SEE LIST OF PARTS UNDER "DETAILS OF ASSEMBLY")	TBK 501 TO 38552	1
272925 RI		SPROCKET DRIVE OIL FILLER PLUG GASKET		1
				X - As REQUIRED