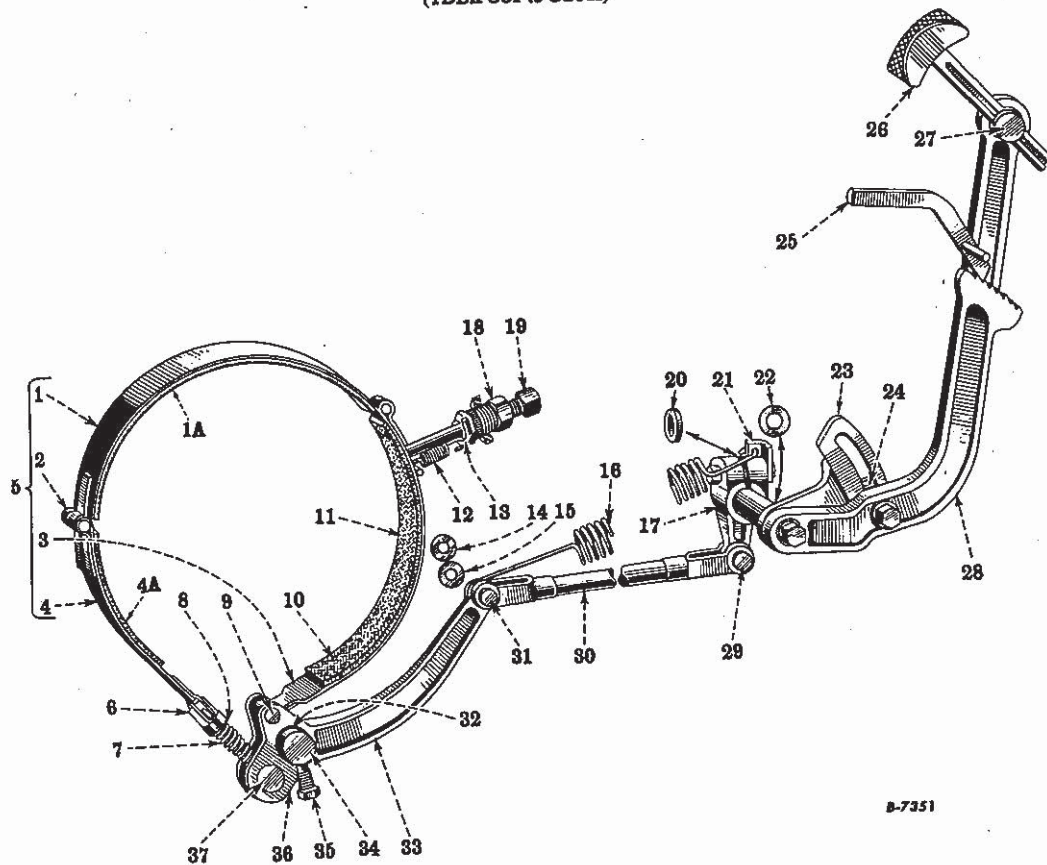




TC-23

CHASSIS

FINAL DRIVE—STEERING BRAKES AND CONTROL  
(TDBK 501 to 38911)



B-7351

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
46015 DXA	1	STEERING BRAKE BAND, CENTER, COMPLETE (ORDER 260077 R91)	TBK 501 to 25036	2
46015 DAX	1	STEERING BRAKE BAND, CENTER, COMPLETE	TBK 25037 to 34477	2
260077 R91	1	STEERING BRAKE BAND, CENTER, COMPLETE (WILL WORK FOR 46015 DXA)	TBK 501 to 25037	2
265048 R11	1	STEERING BRAKE BAND, CENTER, COMPLETE	TBK 34478 up	2
259868 R91	1A	STEERING BRAKE BAND WOVEN LINING FIELD SERVICE PACKAGE, CENTER (CONSISTS OF 1 PIECE OF LINING, AND 12 RIVETS, 21406 H) (OPTIONAL WITH 262662 R91)		2
262662 R91	1A	STEERING BRAKE BAND MOULDED LINING FIELD SERVICE PACKAGE, CENTER (CONSISTS OF 1 PIECE OF LINING AND 12 RIVETS, 21406 H) (OPTIONAL WITH 259868 R91)		2
265051 R1	2	STEERING BRAKE BAND JOINT PIN	TBK 34478 up	4
103384		COTTER PIN, 1/8 x 3/4"		4
260093 R1	2	BRAKE BAND JOINT PIN (WILL WORK FOR 46019 D)	TBK 25037 to 34477	4
46019 D	2	STEERING BRAKE BAND JOINT PIN (ORDER 260093 R1)	TBK 501 to 25036	4
107762		COTTER PIN, 3/32 x 5/8"		4
265045 R91	3	STEERING BRAKE BAND, FRONT, COMPLETE	TBK 34478 up	2
53509 DXA	3	STEERING BRAKE BAND, FRONT, COMPLETE	TBK 501 to 34477	2



TC-23

CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FINAL DRIVE-STEERING BRAKES AND CONTROL-Continued</b> (TDBK 801 to 38911)				
46016 DXA	4	STEERING BRAKE BAND, REAR, COMPLETE	TBK 501 to 34477	2
265049 R91	4	STEERING BRAKE BAND, REAR, COMPLETE	TBK 34478 UP	2
259867 R91	4A	STEERING BRAKE BAND WOVEN LINING FIELD SERVICE PACKAGE, REAR (CONSISTS OF 1 PIECE OF LINING, 10 RIVETS, 21406 H AND 2 RIVETS, 21444 H) (OPTIONAL WITH 262661 R91)		2
262661 R91	4A	STEERING BRAKE BAND MOULDED LINING FIELD SERVICE PACKAGE, REAR (CONSISTS OF 1 PIECE OF LINING, 8 RIVETS, 21406 H AND 2 RIVETS, 21444 H) (OPTIONAL WITH 259867 R91)		2
265044 R91	5	STEERING BRAKE BAND, COMPLETE (WILL WORK FOR 53518 DB)		2
46028 D	6	STEERING BRAKE BAND ADJUSTING BOLT SPACER		2
46029 D	7	STEERING BRAKE BAND RELEASE SPRING		2
41509 D	8	STEERING BRAKE BAND RELEASE SPRING WASHER		2
46026 D	9	STEERING BRAKE BAND PIVOT JOINT PIN	TBK 501 TO 2836, ALSO 2929 TO 2943 INCLUSIVE	2
103387		COTTER PIN, 1/8 x 1-1/2"		2
57904 DA	9	STEERING BRAKE BAND PIVOT JOINT PIN	TBK 2837 UP, NOT 2929 TO 2943 INCLUSIVE	2
21406 H	10	STEERING BRAKE BAND LINING RIVET, 186x3/8" (TYPE "C" PLAIN, BRASS)		64
21444 H	10	STEERING BRAKE BAND LINING RIVET, 186x1/2" (TYPE "C" PLAIN, BRASS)		8
265052 R91	11	STEERING BRAKE BAND MOULDED LINING FIELD SERVICE PACKAGE, FRONT (CONSISTS OF 1 PIECE OF LINING, 8 RIVETS, 21406 H AND 2 RIVETS, 21444 H)		2
56475 DA	12	STEERING BRAKE BAND ANCHOR SPRING	TBK 3084 UP	2
56478 DA	12	STEERING BRAKE BAND ANCHOR SPRING, 56475 D WITH 2 HOOKS, 56476 DA (WILL WORK FOR 41494 D)		2
56476 DA	13	STEERING BRAKE BAND ANCHOR SPRING HOOK	TBK 3084 UP	4
41509 D	14	STEERING BRAKE ROD RETURN SPRING WASHER		2
28422 D	15	STEERING BRAKE ROD RETURN SPRING SPACER		2
53495 D	16	STEERING BRAKE ROD RETURN SPRING		2
8444 DA	17	STEERING BRAKE LEVER		2
181436		CAP SCREW, 1/2 x 2-1/4" N.F. HEX HEAD		2
103028		HEX NUT, 1/2" N.F.		2
103323		LOCKWASHER, 1/2"		2
43664 DC	18	STEERING BRAKE ANCHOR SPRING ANCHOR, COMPLETE (WILL WORK FOR 46022 DA)		2
218445		HEX NUT, 1" N.C.		2
121326		LOCKWASHER, 1"		2
53505 D	19	STEERING BRAKE BAND SET SCREW		2
220080		HEX NUT, 5/8" N.C.		2
20841 D	20	STEERING BRAKE LEVER KEY		2
53497 D	21	STEERING BRAKE ROD RETURN SPRING ANCHOR		2
41519 D	22	STEERING BRAKE PEDAL SHAFT DIRT SEAL		2
53503 DA	23	STEERING BRAKE PEDAL SHAFT AND ADJUSTER, L.H. (ORDER 266472 R91)		1
53504 DA	23	STEERING BRAKE PEDAL SHAFT AND ADJUSTER, R.H. (ORDER 266473 R91)		1
53514 DA	24	STEERING BRAKE PEDAL ADJUSTER LOCK COLLAR AND LOCKWASHER		2
53506 D	25	STEERING BRAKE RATCHET PAWL WITH SHAFT, L.H.		1
107763		COTTER PIN, 1/8 x 5/8"		1
53507 D	25	STEERING BRAKE RATCHET PAWL WITH SHAFT, R.H.		1
107763		COTTER PIN, 1/8 x 5/8"		1



TC-23

CHASSIS

PART NUMBER	REF. NO.	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
<b>FINAL DRIVE—STEERING BRAKES AND CONTROL—Continued</b> (TDBK 501 to 38911)				
6395 D	26	STEERING BRAKE PEDAL PAD AND ROD, L.H.	TBK 501 to 1655	1
8625 D	26	STEERING BRAKE PEDAL PAD AND ROD, R.H.		1
8625 D	26	STEERING BRAKE PEDAL PAD AND ROD, L.H.	TBK 1656 UP	1
46275 D	27	STEERING BRAKE PEDAL PAD AND ROD SWIVEL		2
103030		HEX NUT, 5/8" N.F.		2
103325		LOCKWASHER, 5/8"		2
8446 D	28	STEERING BRAKE PEDAL, L.H.		1
8447 D	28	STEERING BRAKE PEDAL, R.H.		1
181431		CAP SCREW, 1/2 x 1-1/2" N.F., HEX HEAD		1
181441		CAP SCREW, 1/2" x 2-3/4" N.F. HEX HEAD		1
103323		LOCKWASHER, 1/2"		2
33558 V	29	STEERING BRAKE ROD END PIN, LONG (WILL WORK FOR 53498 D)		2
103384		COTTER PIN, 1/8 x 3/4"		2
265043 R11	30	STEERING BRAKE ROD WITH WELDED YOKE ENDS	TBK 34478 UP	2
53508 DX	30	STEERING BRAKE ROD WITH WELDED YOKE ENDS	TBK 501 TO 34477	2
103498	31	STEERING BRAKE ROD END PIN, SHORT		2
103384		COTTER PIN, 1/8 x 3/4"		2
46023 D	32	STEERING BRAKE PIVOT LEVER BUSHING		4
8445 DAX	33	STEERING BRAKE PIVOT LEVER WITH 2 BUSHINGS, 46023 D	TBK 501 TO 34477	2
265042 R11	33	STEERING BRAKE PIVOT LEVER WITH 2 BUSHINGS, 46023 D	TBK 34478 UP	2
48045 D	34	STEERING BRAKE PIVOT SHAFT (WILL WORK FOR 46024 D)		2
46025 D	35	STEERING BRAKE PIVOT SHAFT STUD		2
103323		LOCKWASHER, 1/2"		2
46027 D	36	STEERING BRAKE BAND ADJUSTING BOLT		2
103028		HEX NUT, 1/2" N.F.		2
41508 D	37	STEERING BRAKE BAND ADJUSTING BOLT PIN		2
68624 DA		STEERING BRAKE BAND MOULDED LINING FIELD SERVICE PACKAGE (OPTIONAL WITH 68629 DA) (WILL WORK FOR 46018 DA) (CONSISTS OF ONE OF EACH OF THE FOLLOWING PACKAGES, 262661 R91, 262662 R91 AND 265052 R91)		2
68629 DA		STEERING BRAKE BAND WOVEN AND MOULDED LINING FIELD SERVICE PACKAGE (OPTIONAL WITH 68624 DA) (WILL WORK FOR 46018 DA) (CONSISTS OF ONE EACH OF THE FOLLOWING PACKAGES, 265052 R91, 259867 R91 AND ONE 259868 R91)		2
109350		STEERING BRAKE PEDAL SHAFT LUBRICATOR FITTING (ALEMITE 1612) (OPTIONAL WITH 109460)		1
109460		STEERING BRAKE PEDAL SHAFT LUBRICATOR FITTING (LINCOLN 5300) (OPTIONAL WITH 109350)		1
266472 R91		STEERING BRAKE PEDAL SHAFT AND ADJUSTER (LH) SERVICE PACKAGE (WILL WORK FOR 53503 DA) (CONSISTS OF 1 STEERING BRAKE PEDAL SHAFT AND ADJUSTER (LH) 53503 DA AND 1 LUBRICATOR FITTING, 109460)		1
266473 R91		STEERING BRAKE PEDAL SHAFT AND ADJUSTER (RH) SERVICE PACKAGE (WILL WORK FOR 53504 DA) (CONSISTS OF 1 STEERING BRAKE PEDAL SHAFT AND ADJUSTER (RH) 53504 DA AND 1 LUBRICATOR FITTING, 109460)		1
274974 R91		STEERING BRAKE BAND AND LINKAGE FIELD IMPROVEMENT PACKAGE (FOR LIST OF PARTS SEE "DETAILS OF ASSEMBLY")	TDBK 501 TO 38911	1