

## STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
----------	-------------	-------------

### DRIVE BEVEL GEAR (T-61, TD-61 and TD-91) - Continued

10	271 754 R1	GEAR, drive bevel (42 T) (T-61 and TD-61)
10	279 338 R1	GEAR, drive bevel (43 T) (TD-91)
11	271 755 R1	HUB, drive bevel gear (T-61 and TD-61)
11	271 853 R1	HUB, drive bevel gear (TD-91)
12	274 075 R2	BOLT, drive bevel gear dowel (6)
	274 863 R1	BOLT, drive bevel gear bearing cage and adjuster RING (16) (T-61 and TD-61)
	274 864 R1	BOLT, drive bevel gear bearing cage and adjuster RING (16) (TD-91)

## STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
----------	-------------	-------------

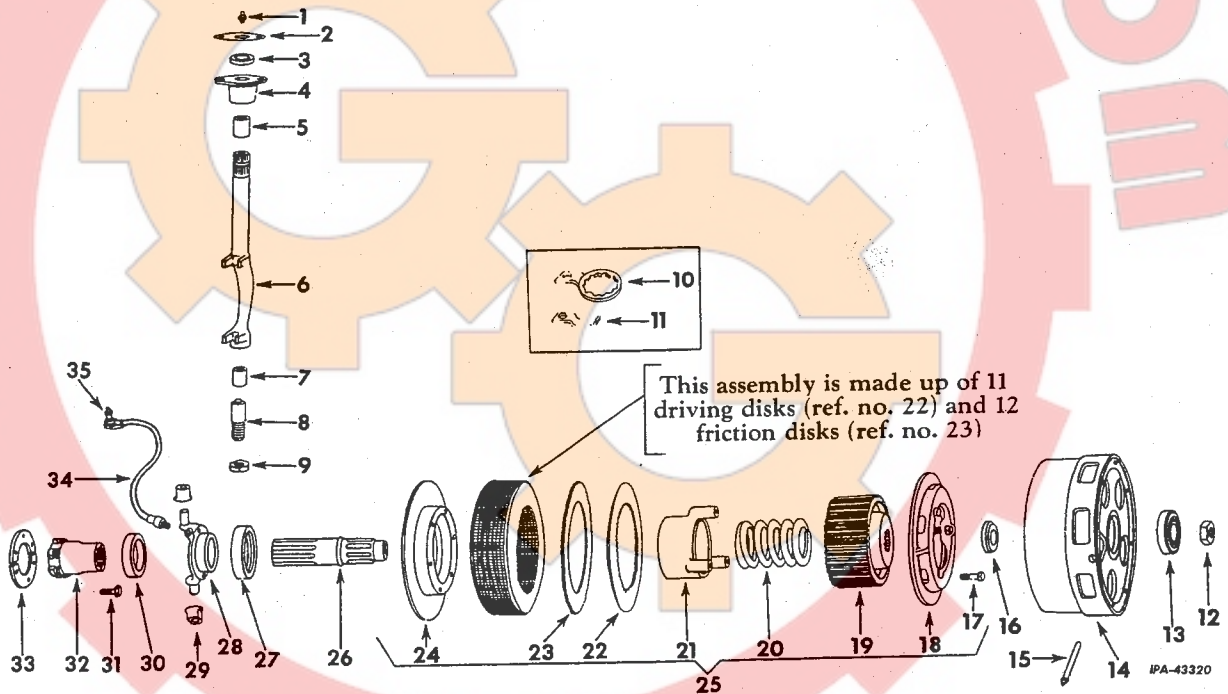
### DRIVE BEVEL GEAR (T-61, TD-61 and TD-91) - Continued

25	079 D	NUT, drive bevel gear dowel bolt (6)
271	753 R91	PINION and SHAFT, bevel, 271 763 R1 w/drive bevel GEAR, 271 754 R1 (matched pair) (See NOTE) (T-61 and TD-61)
279	339 R91	PINION and SHAFT, bevel, 279 337 R1 w/drive bevel GEAR, 279 338 R1 (matched pair) (See NOTE) (TD-91)

NOTE - Also illustrated and listed under heading "Transmission Gear Shifter Mechanism."

### STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (T-61 and TD-61)

STF  
MEC



1	271 409	FITTING, steering clutch release fork lubrication (optional with 138 322 H) (2)
1	138 322 H	FITTING, steering clutch release fork lubrication (optional with 271 409) (2)
2	46 040 D	RETAINER, steering clutch release shaft bearing felt (2) 7/16 x 1-1/4" hex-hd. cap SCREW (4) 7/16" lock WASHER (4)
3	46 038 D	FELT, steering clutch release shaft bearing (2)
4	6 376 DAX	BEARING w/BUSHING, 53 597 D, steering clutch release shaft (2)
5	53 597 D	BUSHING, steering clutch release shaft (2)

6	55 956 DC	SHAFT and FORK w/BUSHING, 55 956 D and lubrication FITTING, 138 322 H, steering clutch release (2)
7	55 955 D	BUSHING, steering clutch release fork pivot (2)
8	55 954 D	PIVOT, steering clutch release fork (2)
9	47 726 D	NUT, steering clutch release fork pivot lock (2)
10	60 096 D	LOCK, steering clutch release fork pivot nut (2)
11	60 095 D	LOCK, steering clutch release fork pivot (2) 1/2 x 1" hex-hd. cap SCREW (2) 1/2" lock WASHER (2)
12	258 278 R1	NUT, steering clutch bearing retainer pilot (2)
13	ST 333	BEARING, steering clutch pilot ball (2)



## STEERING SYSTEM



## STEERING SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION
----------	-------------	-------------

REF. NO.	PART NUMBER	DESCRIPTION
----------	-------------	-------------

STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (T-61 and TD-61) - Continued

STEERING CLUTCH, RELEASE SHAFT AND MECHANISM (T-61 and TD-61) - Continued

14	8 154 DA	DRUM, steering clutch (2) 3/8NF x 7/8" hex-hd. cap SCREW (16) 3/8" lock WASHER (16)
15	51 433 D	FITTING, steering clutch pilot bearing lubrication (2)
16	51 430 DX	SLINGER w/SPACER, steering clutch pilot bearing oil (2)
17	54 969 D	BOLT, steering clutch pressure plate dowel (6) 7/16" lock WASHER (6)
18	8 155 DB	PLATE, steering clutch pressure (2)
19	8 153 DE	HUB, steering clutch (59 T) (2)
20	54 759 DA	SPRING, steering clutch pressure (2)
21	8 156 DA	RETAINER, steering clutch pressure spring (2)
22	43 729 DB	FACING, steering clutch friction (24)
23	43 728 D	DISC, steering clutch driving (22)
24	6 659 DA	PLATE, steering clutch hub (2)
25	51 488 DD	CLUTCH ASSEMBLY, steering (2) (Composed of - 3 BOLT 54 969 D 11 DISC 43 728 D 12 FACING 43 729 DB 1 HUB 8 153 DE 1 PLATE 6 659 DA 1 PLATE 8 155 DB 1 RETAINER 8 156 DA 3 SCREW 16 077 R1 1 SPRING 54 759 DA)
	16 077 R1	SCREW, 7/16 x 3-7/8" hex-hd. cap (6) 7/16" lock WASHER (6)
26	258 276 R2	SHAFT, steering clutch (2)
27	55 670 D	BEARING, steering clutch release thrust ball (2)
28	8 157 DAX	COLLAR w/PLUG, 103 883, steering clutch release (2)
	103 883	PLUG, 1/8" slotted-hdls. pipe (2)
29	42 298 DB	BUSHING, steering clutch release pin (4)
30	45 134 D	OIL SEAL, steering clutch shaft coupling (2)
31	260 612 R1	BOLT, steering clutch shaft coupling retainer (12)
32	254 959 R11	COUPLING w/PLUG, 172 598, steering clutch shaft (6 T) (2)
33	254 960 R1	RETAINER, steering clutch shaft (4)
34	51 431 DX	TUBE w/COUPLING and BRACKET, steering clutch release bearing grease (2)
	13 243 R1	BOLT, 1/4 x 3/4" machine (4) 1/4" NUT (4) 1/4" lock WASHER (4)
35	271 281	FITTING, steering clutch release bearing lubrication (optional with 271 410) (2)
35	271 410	FITTING, steering clutch release bearing lubrication (optional with 271 281) (2)

105 404	NIPPLE, steering clutch release collar (2)
	WIRE, locking (16 ga. x 8" long) (steering clutch shaft coupling bolt) (order 278 027 R91) (6)
278 027 R91	WIRE, locking bulk (16 ga.) (customer must specify length required) (X)

X - As Required