

Illust. 13

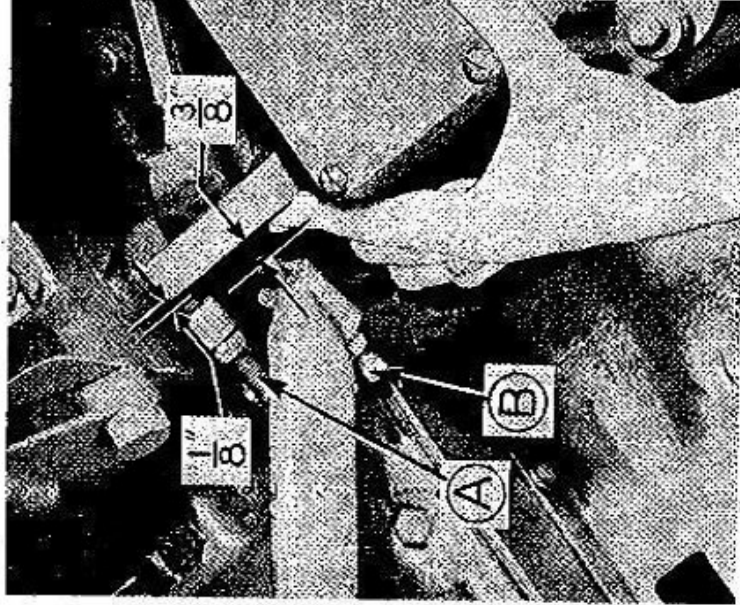
Check and adjust clutch release levers.

levers properly adjusted as shown in Illust. 13. If the release levers are less than 1.365", remove a washer (6) from between the back plate and the drum. If new discs are installed, and the lever height is more than 1.485", install washers to bring the adjustment within limits.

Check the condition of the brake linings. Replace as necessary.

Installing the steering clutches is the reverse of removal. The steering clutch complete with the brake band may be installed. Work the brake band into place over the anchor pin.

Install the bevel gear shaft before replacing the covers on the steering clutch housings.



Illust. 14

Back off adjusting bolts.

To adjust the foot brake, be sure the pedal is all the way back. Back off bolt "A" and "B" Illust. 14 until only about  $\frac{1}{8}$ " protrudes. Adjust each band as shown in Illust. 15. Hold the brake actuating lever back with finger pressure and adjust the nut "B" Illust. 15 until  $\frac{1}{8}$ " clearance is obtained between the actuating lever and the protruding end