



IPB-9228A



TC-64

CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE-SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT				
1	52 346 DC	SHAFT, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
2	9 477 DAX	RETAINER, SPROCKET DRIVE PINION INNER BEARING, w/OIL SEAL,		
		273 583 R91 (NOT WIDE TREAD)		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		10
	103 323	WASHER, LOCK, 1/2"		10
3	64 819 D	GASKET, SPROCKET DRIVE PINION INNER BEARING RETAINER (NOT WIDE TREAD)		2
4	264 633 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 273 583 R91 AND 264 697 R91)		2
4	264 697 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 273 583 R91 AND 264 633 R91)		2
4	273 583 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 264 633 R91 AND 264 697 R91)		2
5	ST 285	BEARING, INNER, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
6	273 790 R1	PINION, SPROCKET DRIVE (12 TEETH) (NOT WIDE TREAD)		2
7	ST 284	BEARING, OUTER, SPROCKET DRIVE PINION		2
8	273 789 R1	WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)		2
9	28 230 D	BOLT, WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)		4
9A	273 607 R1	INSERT, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)		2
10	49 801 D	RING, TRACK FRAME PIVOT SHAFT OIL SEAL		2
11	253 966 R41	PLATE, SPROCKET DRIVE CARRIER, R.H. AND L.H., w/GASKET, 272 925 R1,		
		PLUG, 271 848 R1 AND PLUG, 18 524 R1 (NOT WIDE TREAD)		2
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	271 556	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		12
	114 608	WASHER, LOCK, 1/2"		4
12	49 864 DA	SPACER, SHORT, SPROCKET DRIVE GEAR BEARING		2
13	273 695 R91	BEARING, SPROCKET DRIVE GEAR INNER		2
14	273 696 R91	GEAR, SPROCKET DRIVE, w/CARRIER, TEN BOLT, 273 698 R1 AND		
		TEN NUT, 133 324 H (ORDER GEAR, 278 576 R1, CARRIER, 278 575 R1,		
		TEN BOLT, 273 698 R1 AND TEN NUT, 133 324 H) (NOT WIDE TREAD		
		TD-142-41551 TO 44919) (WIDE TREAD TD-142-41551 TO 43665)		2
14	277 056 R91	GEAR, SPROCKET DRIVE, w/CARRIER, TEN BOLT, 273 698 R1 AND TEN		
		NUT, 133 324 H (WIDE TREAD) (ORDER GEAR 278 578 R1, CARRIER,		
		278 575 R1, TEN BOLT, 273 698 R1 AND TEN NUT 133 324 H) (TD-142-43666 TO		
		44919)		2
14	278 576 R1	GEAR, SPROCKET DRIVE (NOT WIDE TREAD)		
		(TD-142-44920 UP)		2
14	278 578 R1	GEAR, SPROCKET DRIVE (WIDE TREAD)		
		(TD-142-44920 UP)		2
14A	278 575 R1	CARRIER, SPROCKET DRIVE GEAR		2
15	49 868 DB	SPACER, LONG, SPROCKET DRIVE GEAR BEARING		2
16	64 820 D	GASKET, SPROCKET DRIVE GEAR COVER		2
17	64 801 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO MAIN FRAME (NOT WIDE TREAD)		4
18	273 699 R31	COVER, SPROCKET DRIVE GEAR, w/TWO PIN, 52 419 D		2
	103 028	NUT, HEX., 1/2-20NF		40
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2" (NOT WIDE TREAD)		40
	181 435	SCREW, CAP, HEX-HD., 1/2-20NF x 2" (WIDE TREAD)		12
	181 436	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/4" (WIDE TREAD)		28
	103 323	WASHER, LOCK, MEDIUM, 1/2"		40



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TRACK DRIVE-SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT-Continued				
18A	275 683 RI	STIFFENER, SPROCKET DRIVE OIL SEAL DIAPHRAGM RETAINER		2
	179 793	SCREW, CAP, HEX-HD., 1/4-20NC x 5/8"	TD-142-41551 to 41693	20
	179 795	SCREW, CAP, HEX-HD., 1/4-20NC x 3/4"	TD-142-41694 UP	20
	103 319	WASHER, LOCK, MEDIUM, 1/4"		20
19	53 445 D	RETAINER, SPROCKET DRIVE OIL SEAL DIAPHRAGM		2
20	53 444 D	DIAPHRAGM, SPROCKET DRIVE OIL SEAL		2
21	53 455 D	GUARD, SPROCKET DRIVE OIL SEAL, W/DIRT DEFLECTOR		2
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"	TD-142-41551 to 41693	20
	103 321	WASHER, LOCK, MEDIUM, 3/8"	TD-142-41694 UP	12
21A	275 684 RI	STIFFENER, SPROCKET DRIVE OIL SEAL GUARD	TD-142-41694 UP	2
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		8
	103 321	WASHER, LOCK, MEDIUM, 3/8"		8
22	8 431 D	PLATE, PRESSURE, SPROCKET DRIVE OIL SEAL		2
23	53 440 D	PACKING, SPROCKET DRIVE OIL SEAL		2
24	53 439 D	DEFLECTOR, DIRT, SPROCKET DRIVE OIL SEAL		2
25	53 438 DB	CARRIER, SPROCKET		2
27	45 293 D	NUT, SPROCKET CARRIER BOLT		16
28	273 698 RI	BOLT, DOWEL, SPROCKET, DRIVE GEAR		20
28A	133 324 H	NUT, SPROCKET DRIVE GEAR DOWEL BOLT		20
29	46 337 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER PLATE (NOT WIDE TREAD)		2
29	64 802 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER (WIDE TREAD)		6
30	52 419 D	PIN, ANCHOR, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		4
31	41 608 D	SPRING, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		8
32	49 879 DA	BOLT, SPROCKET CARRIER		16
33	8 435 DA	SPROCKET (27 TEETH) (NOT "CUT-AWAY")		2
34	49 882 D	LOCK, SPROCKET DRIVE GEAR CARRIER NUT		2
35	53 613 DA	NUT, SPROCKET DRIVE GEAR CARRIER		2
36	264 266 RI	RING, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING (OUTER)		2
36A	264 263 RI	RING, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING (INNER)		2
37	8 432 D	PLATE, PRESSURE, TRACK FRAME PIVOT OIL SEAL		2
38	53 450 D	DIAPHRAGM, TRACK FRAME PIVOT OIL SEAL		2
39	53 451 D	RETAINER, TRACK FRAME PIVOT OIL SEAL DIAPHRAGM		2
	179 793	SCREW, CAP, HEX-HD., 1/4-20NC x 5/8"		16
	103 319	WASHER, LOCK, 1/4"		16
40	268 914 RI	BRACKET, TRACK FRAME PIVOT		2
	266 168 RI	BOLT, TRACK FRAME PIVOT BRACKET		10
	41 842 D	NUT, TRACK FRAME PIVOT BRACKET BOLT		10
40A	261 291 RI	SHIM, TRACK FRAME PIVOT BEARING (HEAVY)		X
40A	261 292 RI	SHIM, TRACK FRAME PIVOT BEARING (LIGHT)		X

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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
41	260 896 R3	SHAFT, TRACK FRAME PIVOT (NOT WIDE TREAD)		1
41	260 897 R3	SHAFT, TRACK FRAME PIVOT (WIDE TREAD)		1
42	260 895 R2	BEARING, TRACK FRAME PIVOT		2
	271 678	SCREW, CAP, HEX-HD., 7/8-14NF x 2"		4
43	49 802 D	GASKET, TRACK FRAME PIVOT BRACKET CAP		2
44	6 984 DBX	CAP, TRACK FRAME PIVOT BRACKET, W/CORKS		2
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"		8
	104 941	CORK, 1/2 x 11/16 DIA. x 7/8" LONG		8
45	119 512	FITTING, LUBRICATION, TRACK FRAME PIVOT (ALENITE 1610) (OPTIONAL WITH 109 461)		2
45	109 461	FITTING, LUBRICATION, TRACK FRAME PIVOT (LINCOLN 5000) (OPTIONAL WITH 119 512)		2
46	52 357 DX	SHIELD, SPROCKET		2
	179 893	SCREW, CAP, HEX-HD., 1/2-13NC x 3"		4
	179 900	SCREW, CAP, HEX-HD., 9/16-18NF x 1-1/4"		8
	103 323	WASHER, LOCK, 1/2"		4
	103 324	WASHER, LOCK, 9/16"		8
47	264 265 R2	CAGE, SPROCKET DRIVE GEAR OUTER BEARING		2
48	ST 283	BEARING, OUTER, SPROCKET DRIVE GEAR		2
49	53 446 D	RETAINER, SPROCKET DRIVE GEAR OUTER BEARING		2
50	53 448 D	DEFLECTOR, DIRT, TRACK FRAME PIVOT OIL SEAL		2
50A	264 267 R1	SCREW, CAP, SPROCKET DRIVE GEAR OUTER BEARING RETAINER		16
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		16
51	53 449 D	PACKING, TRACK FRAME PIVOT OIL SEAL		2
52	41 619 D	SPRING, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		8
53	53 456 D	GUARD, TRACK FRAME PIVOT OIL SEAL, W/DIRT DEFLECTORS		2
	179 837	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		16
	103 321	WASHER, LOCK, 3/8"		16
54	54 110 D	PIN, ANCHOR, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		4
55	273 682 R11	SHAFT, SPROCKET DRIVE SUPPORT, W/INSERT, 273 607 R1 AND PIN, 441 014 R1 (WIDE TREAD)		2
56	273 683 R11	RETAINER, STEERING CLUTCH SUPPORT SHAFT BEARING, W/OIL SEAL, 273 648 R91 (WIDE TREAD)		2
	179 890	SCREW, CAP, HEX-HD., 1/2-13NC x 2-1/4"		10
	103 323	WASHER, LOCK, MEDIUM, 1/2"		10
57	64 817 DA	GASKET, STEERING CLUTCH SUPPORT BEARING RETAINER (WIDE TREAD)		2
57A	273 624 R91	OIL SEAL, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)		2



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE-SPROCKET DRIVE SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT-Continued				
58	273 685 R91	BEARING, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD) (OPTIONAL WITH 273 686 R91)		2
58	273 686 R91	BEARING, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD) (OPTIONAL WITH 273 685 R91)		2
59	273 688 R1	LOCK, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING NUT (WIDE TREAD)		2
60	273 687 R1	NUT, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING (WIDE TREAD)		4
61	ST 284	BEARING, INNER SPROCKET DRIVE PINION (WIDE TREAD)		2
62	273 689 R1	PINION, SPROCKET DRIVE (12 TEETH) (WIDE TREAD)	TD-142-41551 to 43665	2
62	277 053 R1	PINION, SPROCKET DRIVE (11 TEETH) (WIDE TREAD)	TD-142-43666 UP	2
63	64 803 D	PIN, DOWEL, SPROCKET DRIVE CARRIER (WIDE TREAD)		4
64	273 692 R31	CARRIER, SPROCKET DRIVE, ASSEMBLY (WIDE TREAD) (COMPOSED OF -		2
		1 CARRIER	\$273 692 R3 3 PLUG 172 600	
		2 GASKET	272 925 R1 2 PLUG 271 848 R1	
		2 PLUG	18 524 R1 2 "0" RING 252 482 R1)	
		SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		4
		SCREW, CAP, HEX-HD., 5/8-11NC X 1-1/2"		2
		SCREW, CAP, HEX-HD., 5/8-11NC X 1-3/4"		10
		WASHER, LOCK, EXTENSAL-TOOTH, 1/2"		4
65	273 694 R1	RING, PACKING, SPROCKET DRIVE PINION OUTER BEARING CAP		2
66	273 693 R1	CAP, SPROCKET DRIVE PINION OUTER BEARING		2
		SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		12
		WASHER, LOCK, MEDIUM, 1/2"		12
		ATTACHMENT, CUT-AWAY SPROCKET (SPECIAL) (CONSISTS OF TWO SPROCKETS, 8 784 DC AND TWO LOCKWIRES, 263 945 R1) (T)		1
		GASKET, SPROCKET DRIVE FILLER PLUG		4
		LOCKWIRE, SPROCKET DRIVE PINION OUTER BEARING RETAINER WASHER BOLT (NOT WIDE TREAD)		2
		LOCKWIRE, TRACK MASTER LINK PIN		2
		NUT, SPROCKET DRIVE CARRIER STUD (WIDE TREAD)		16
		WASHER, LOCK, 1/2"		16
		PIN, STEERING CLUTCH SUPPORT SHAFT INSERT (WIDE TREAD)		2
		PLUG, SPROCKET DRIVE FILLER		4
		PLUG, EXPANSION, SPROCKET DRIVE CARRIER		6
		PLUG, SPROCKET DRIVE DRAIN		4
		"0" RING, SPROCKET DRIVE CARRIER VENT		4
		SPROCKET, CUT-AWAY (27 TEETH)		2

(*) - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM

(T) - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS

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