

TC-64A



INTERNATIONAL®

PARTS CATALOG

TD-14

(142 Series)

Crawler Tractor

® Registered Trade-Mark.

INTERNATIONAL HARVESTER COMPANY

180 North Michigan Avenue

Chicago 1, Illinois, U.S.A.

TC-64A PARTS CATALOG

INTERNATIONAL

TD-14

(142 SERIES)

CRAWLER TRACTOR

The black tabs shown on the right-hand side of this page line up with the corresponding tabs in the catalog. Tabs are quickly located by bending the catalog.

INTERNATIONAL HARVESTER COMPANY
180 NORTH MICHIGAN AVE. CHICAGO 1, ILLINOIS, U.S.A.

GROUP INDEX

DIESEL ENGINE

ELECTRICAL SYSTEM

CHASSIS

HYDRAULIC SYSTEM

ATTACHMENTS

EQUIPMENT
COMBINATIONS

NUMERICAL INDEX

INTRODUCTION

This catalog contains a complete list of parts for the TD-14 (142 Series) Crawler Tractor. The TD-14 (142 Series) Crawler Tractor has a four-cylinder $4\frac{3}{4} \times 6\frac{1}{2}$ -inch diesel engine.

The parts in this catalog are grouped according to their location in the tractor. Each group is preceded by an "exploded view" which illustrates clearly each part in its correct relation to the other parts in the illustration.

Following is a brief summary of the simplified system used in compiling this catalog. It is to your benefit to study this summary carefully:

(1) **Parts Numbers.** In cases where the part number suffix letters have been advanced, the new part will replace the old unless otherwise indicated. For example: Valve lever bushing 24965-DB will work for 24965-D and DA. Where the R suffix is used, R2 will work for the R1.

(2) **Illustrations.** The "exploded views" of each unit show the individual parts clearly and in their proper relationship to each other. This method of illustrating makes it easy to locate parts, whether they are ordered by description or part number. Reference numbers only are shown in each illustration. Parts in the illustrations without reference numbers are the same as corresponding parts with reference numbers. These numbers correspond to those in the reference number column in the list of parts which follows each "exploded view."

(3) **Method of Listing.** The parts list is divided into groups and units. Parts are listed in order according to reference number shown in the illustration, followed by a full description based upon the "noun first" method—i.e., the noun name of the part is listed first, then the modifying descriptive information which serves to specifically identify the item. (Parts not shown in illustrations appear at end of List in alphabetical sequence by noun name.) Parts listed will work on all tractors covered in this catalog unless a serial number or other qualifying designation is given for proper identification. The right-hand column shows the quantity used per tractor.

Throughout this catalog the term "Front" indicates the radiator end and "Rear" indicates the drawbar end of the tractor. Whenever the terms "Right" or

"Left" are used it should be understood to mean from a rear position looking toward the radiator end for either a conventional or cotton picker tractor.

(4) **Assemblies and Attachments.** Whenever possible the component parts of assemblies or attachments are shown in the "exploded views" by the use of boxes, brackets or arrows. Component parts of assemblies or attachments are listed by one of the following methods. For simple assemblies or attachments the listing is fully covered by description. A second method used for assemblies or attachments containing four or more parts is to show the listing of the component parts immediately following the assembly as (Composed of—). A third method used for assemblies or attachments consisting of many parts is to list the assembly or attachment number at beginning of the unit list, then, all the component parts (including attaching parts) are listed in these unit lists. Any exceptions to these methods will be explained by notes.

Individual parts of an assembly which are not available for service are marked with a symbol §. In some instances, such individual parts are listed with a notation giving the information which is to be used for ordering.

(5) **Abbreviations.** The abbreviations used in this catalog are explained in the list of abbreviations on page 6.

(6) **Index.** On pages 4 and 5 you will find an alphabetical index, which is divided into six classifications: Engine, Electrical System, Chassis, Hydraulic System, Attachments and Equipment Combinations. This index should be used to locate unit lists and illustrations. A numerical index in the back of the catalog contains a list of parts (excluding standard fasteners) showing the page numbers where each part is listed and described.

(7) **Attaching Parts.** The attaching parts—such as bolts, screws, nuts, etc.—are indented and listed under the respective individual parts with which they are used. Similar parts (such as hood sheets) having the same attaching hardware are listed with the hardware items indented under the last item. They should be ordered by part number, description, and size, as they are not component parts of the pieces they attach. (See "Assemblies and Attachments".)

INTRODUCTION—Continued

WARNING: Attaching parts especially made for their location should never be substituted with regular standard parts.

(8) **Serial Numbers.** Engine serial numbers for TD-14 (142 Series) start with TD-142M-501 to and are stamped on a pad on the left side of the engine crankcase, above and to the left of the Injection Pump (engine serial prefix BSD-461 is used on tractors equipped with basic service engines.) Chassis or crawler tractor serial numbers for TD-14 (142 series) start with TD-142-41551 and are stamped on the name plate on the dash. No attempt is made at the factory to have the engine and chassis serial numbers correspond.

Customers should supply engine and crawler tractor chassis serial numbers—including all prefix and suffix letters—when ordering parts.

(9) **Prices.** Parts prices will be found in the CH-219 tractor and engine price list, which is issued separately and includes both current and obsolete parts.

(10) **Weights.** Weights of parts are listed with the "Numerical Index Pages" in column heading "Approx. Weight, Lbs." Weights for part numbers listed without weights will be shown when available in the next reprint of this catalog.

INSTRUCTIONS FOR ORDERING PARTS

(a) All parts orders should be sent to the control district office or parts depot when so instructed. Give complete address, state the county and railroad station (when shipping point is different than post office), also whether shipment is to go by parcel post, express, truck, or freight.

(b) When ordering parts, give the IH part number, including suffix or prefix letters. To facilitate identification of these parts, "Serial Numbers" assigned to machines, if any, should be furnished.

(c) Parts should be ordered on the standard parts order blank. The parts should be arranged in sequence by part numbers to facilitate service on orders at the control district office or parts depot.

(d) Claims for shortage or error in the handling of an order for parts must be made upon receipt of goods.

It is the policy of International Harvester Company to improve its products whenever it is possible and practical to do so.

We reserve the right to make changes or add improvements in the design or construction of parts at any time without incurring the obligation to install such changes on Crawler Tractors previously delivered.

INDEX TO UNITS

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Carburetor (starting on gasoline).....	36	Generator and connections.....	65
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Crankcase.....	12	Rear light (Special).....	78
Crankshaft and related parts.....	18	Headlights	
Decals.....	177	(Guide lamp).....	74
Engine, service.....	7	(Hobbs).....	75
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Gasket sets.....	176, 177	Auxiliary rear (Special).....	76
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Housing, valve.....	8	Tail.....	79
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Fuel injection.....	44	Engine over-center.....	110
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Water.....	27	Controls, engine.....	100
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		Gear, drive bevel.....	123
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		Steering clutch release shaft and mechanism.....	126
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Tank type	164	Fan, blower	29
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Radiator and connections	98	Headlight	78
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LIST OF ABBREVIATIONS

Always use period after abbreviations except after w/, w/o, f/, NC, NF and SAE

al.	aluminum	in.	inch or inches
aly-stl.	alloy steel	lbs.	pounds
amps.	amperes	lentil-hd.	lentil head
anl.	annealed	LH	left hand
approx.	approximately	lkg.	locking
bd-hd.	binding head	mach.	machine
b-hd.	button head	MI	malleable iron
brs.	brass	NC	National Coarse Thread
brz.	bronze	NF	National Fine Thread
cd-pltd.	cadmium plated	ni.	nickel
cd-pltd-stl.	cadmium plated steel	ni-pltd-stl.	nickel plated steel
crg.	carriage	No.	number
cr-pltd.	chromium plated	NPT	National pipe thread
cr-pltd-stl.	chromium plated steel	OC	outside circumference
CI	cast iron	OD	outside diameter
csk.	countersunk	ov-hd.	oval head
csk-hd.	countersunk head	oz.	ounce
cl-rec-hd.	clutch recess head	parkerized-stl.	parkerized steel
cone-pt.	cone point	pltd.	plated
contd.	continued	pt.	point
cop.	copper	rd-end	round end
cop-pltd.	copper plated	rd-hd.	round head
c-pin	cotter pin	rd-pt.	round point
crs.	corrosion-resistant-steel (stainless)	reg.	regular
cr-rec-hd.	cross recess head	RH	right hand
cre.	corrosion resisting	SAE	Society of Automotive Engineers
cup-pt.	cup point	sf.	semi-finished
cyls.	cylinders	slt-hd.	slotted head
dia.	diameter	slt-bd-hd.	slotted binding head
dld.	drilled	slt-fil-hd.	slotted fillister head
dld-f/c-pin	drilled for cotter pin	slt-fl-hd.	slotted flat head
dld-f/lkg-wire	drilled for locking wire	slt-hex-hd.	slotted hexagon head
dog-pt.	dog point	slt-pan-hd.	slotted pan head
f/	for	slt-rd-hd.	slotted round head
fil-hd.	fillister head	sq.	square
fin-nk.	fin neck	sq-hd.	square head
f-csk-hd.	flat countersunk head	sq-nk.	square neck
f-fil-hd.	flat fillister head	std.	standard
f-hd.	flat head	std-hd.	standard head
f-pt.	flat-point	stl.	steel
flex.	flexible	T	teeth
ft.	foot (or feet)	thd.	thread
ga.	gauge	unfin.	unfinished
hd.	head	wagon-box-hd.	wagon box head
hdls.	headless	w/	with
hex.	hexagon	w/brz.	with bronze
hex-hd.	hexagonal-head	w/hex.	with hexagon
hex-soc-hd.	hexagon socket head	w/o	without
hp.	horsepower	zn.	zinc
hv.	heavy	zn-ct.	zinc coated
ID	inside diameter	zn-pltd.	zinc plated



SERVICE ENGINE (DIESEL)

278 168 R91 ENGINE, basic service diesel

(Consists of —

Cylinder Head, Valves, Valve Housing and
Starting Valve Mechanism,

Crankcase, Front Cover, Camshaft and Related
Parts,

Crankshaft and Related Parts, Connecting Rods,
Pistons and Sleeves,

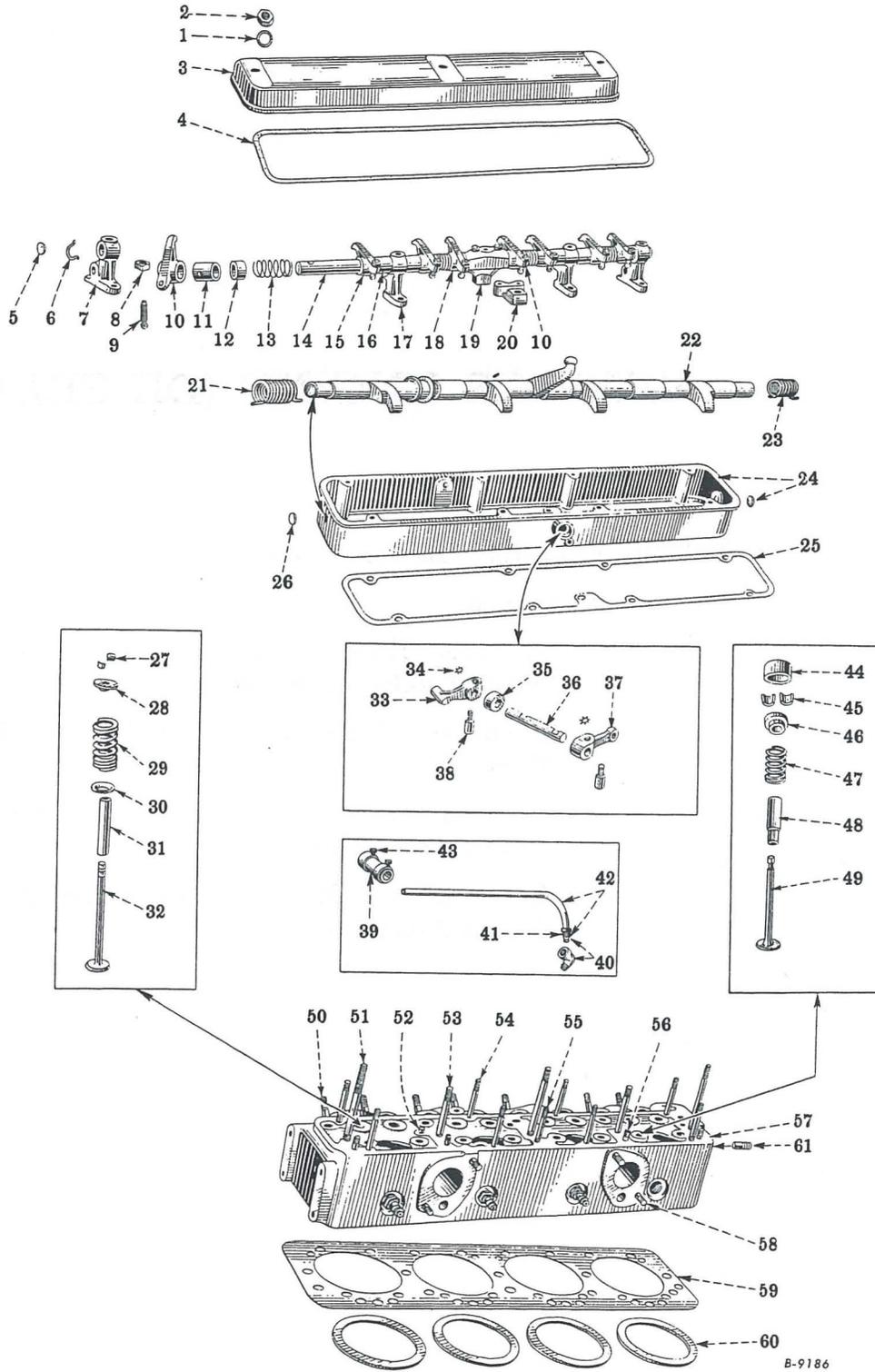
Crankcase Oil Pan and Lubricating Oil Pump
Engine Balancer)

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DIESEL ENGINE



CYLINDER HEAD, VALVE HOUSING, VALVES AND STARTING VALVE MECHANISM



B-9186



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CYLINDER HEAD, VALVE HOUSING, VALVES AND STARTING VALVE MECHANISM				
1	58 458 D	WASHER, VALVE HOUSING COVER STUD NUT		3
2	103 028	NUT, VALVE HOUSING COVER		3
3	50 665 DAX	COVER, VALVE HOUSING		1
4	32 685 DA	GASKET, VALVE HOUSING COVER		1
5	172 531	PLUG, EXPANSION, VALVE LEVER SHAFT, 3/4"		2
6	27 141 D	RING, VALVE LEVER SHAFT RETAINER		2
7	5 027 DB	BRACKET, VALVE LEVER, OUTER		2
	103 026	NUT, HEX., 3/8-24NF		2
	103 028	NUT, HEX., 1/2-20NF		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
8	38 763 H	NUT, VALVE LEVER ADJUSTING SCREW		8
9	250 575 R2	SCREW, VALVE LEVER ADJUSTING		8
10	251 124 R21	LEVER, EXHAUST VALVE, R.H., w/BUSHING, 24 965 DB, SCREW, 250 575 R2 AND NUT, 38 763 H		2
11	24 965 DB	BUSHING, VALVE LEVER		8
12	24 962 D	SPACER, VALVE LEVER, OUTER		2
13	24 961 D	SPRING, VALVE LEVER		4
14	27 140 DDX	SHAFT, VALVE LEVER, w/TWO PLUGS, 172 531 AND RETAINER RING, 27 141 D		2
15	251 122 R21	STRAIGHT, VALVE LEVER, w/BUSHING, 24 965 DB, SCREW, 250 575 R2 AND NUT, 38 763 H		4
16	24 964 D	SPACER, VALVE LEVER, INTERMEDIATE		4
17	5 028 D	BRACKET, VALVE LEVER, INTERMEDIATE		2
	103 026	NUT, HEX., 3/8-24NF		2
	103 028	NUT, HEX., 1/2-20NF		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
18	251 123 R21	LEVER, EXHAUST VALVE, L.H., w/BUSHING, 24 965 DB, SCREW, 250 575 R2 AND NUT, 38 763 H		2
	103 028	NUT, HEX., 1/2-20NF		1
19	8 063 D	BRACKET, CENTER, VALVE LEVER, UPPER HALF		1
	103 028	NUT, HEX., 1/2-20NF		1
	218 437	NUT, JAM, 5/16-18NC		2
	179 847	SCREW, CAP, HEX-HD., 3/8-16NC x 2"		2
	102 720	SCREW, SET, HDLS., 5/16-18NC x 3/4"		2
	103 321	WASHER, LOCK, 3/8"		2
20	8 062 D	BRACKET, CENTER, VALVE LEVER, LOWER HALF		1
21	46 213 D	SPRING, STARTING VALVE SHAFT, FRONT		1

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DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CYLINDER HEAD, VALVE HOUSING, VALVES AND STARTING VALVE MECHANISM—Continued				
22	251 120 R21	SHAFT, STARTING VALVE, w/LEVER		1
23	46 212 D	SPRING, STARTING VALVE SHAFT, REAR		1
24	8 001 DEX	HOUSING, VALVE, w/TWO PLUGS, 172 531		1
	103 025	NUT, HEX., 5/16-24NF		1
	103 020	NUT, HEX., 3/8-24NF		3
25	50 609 DB	GASKET, VALVE HOUSING		1
26	172 531	PLUG, EXPANSION, VALVE HOUSING, 3/4" DIA.		2
27	32 485 D	KEY, VALVE SPRING COLLAR		16
28	273 164 R91	ROTATOR, POSITIVE VALVE		3
29	261 156 R1	SPRING, VALVE (INTAKE AND EXHAUST)		3
30	18 746 DA	SEAT, VALVE SPRING, LOWER		3
31	251 078 R1	GUIDE, VALVE		2
32	32 482 DG	VALVE, EXHAUST		4
32	42 747 DD	VALVE, INTAKE		4
33	260 946 R1	LEVER, STARTING VALVE OPERATING SHAFT		1
34	114 604	WASHER, LOCK, STARTING VALVE OPERATING SHAFT PIN (SHAKEPROOF 1114)		2
35	271 597 R91	OIL SEAL, STARTING VALVE SHAFT (OPTIONAL WITH 264 530 R91)		1
35	264 530 R91	OIL SEAL, STARTING VALVE SHAFT (OPTIONAL WITH 271 597 R91)		1
36	50 672 D	SHAFT, STARTING VALVE OPERATING		1
37	53 413 D	LEVER, STARTING VALVE OPERATING SHAFT, OUTER		1
38	42 739 DA	PIN, STARTING VALVE OPERATING SHAFT LEVER		2
	103 024	NUT, HEX., 1/4"		2
	114 604	WASHER, LOCK, 1/4"		2
39	251 226 R1	HOSE, CYLINDER HEAD BREATHER TUBE		1
40	57 068 DX	ELBOW, CYLINDER HEAD BREATHER TUBE, w/NUT, 37 165 D		1
41	37 165 D	NUT, COUPLING, CYLINDER HEAD BREATHER TUBE		1
42	272 384 R11	TUBE, BREATHER, CYLINDER HEAD, w/NUT, 37 165 D		1
43	274 085 R91	CLAMP, HOSE, CYLINDER HEAD BREATHER TUBE (WILL WORK FOR 251 227 R91)		2
44	250 535 R1	COVER, STARTING VALVE		4
45	46 209 D	KEY, STARTING VALVE SPRING COLLAR		8
46	46 208 D	SEAT, STARTING VALVE SPRING		4



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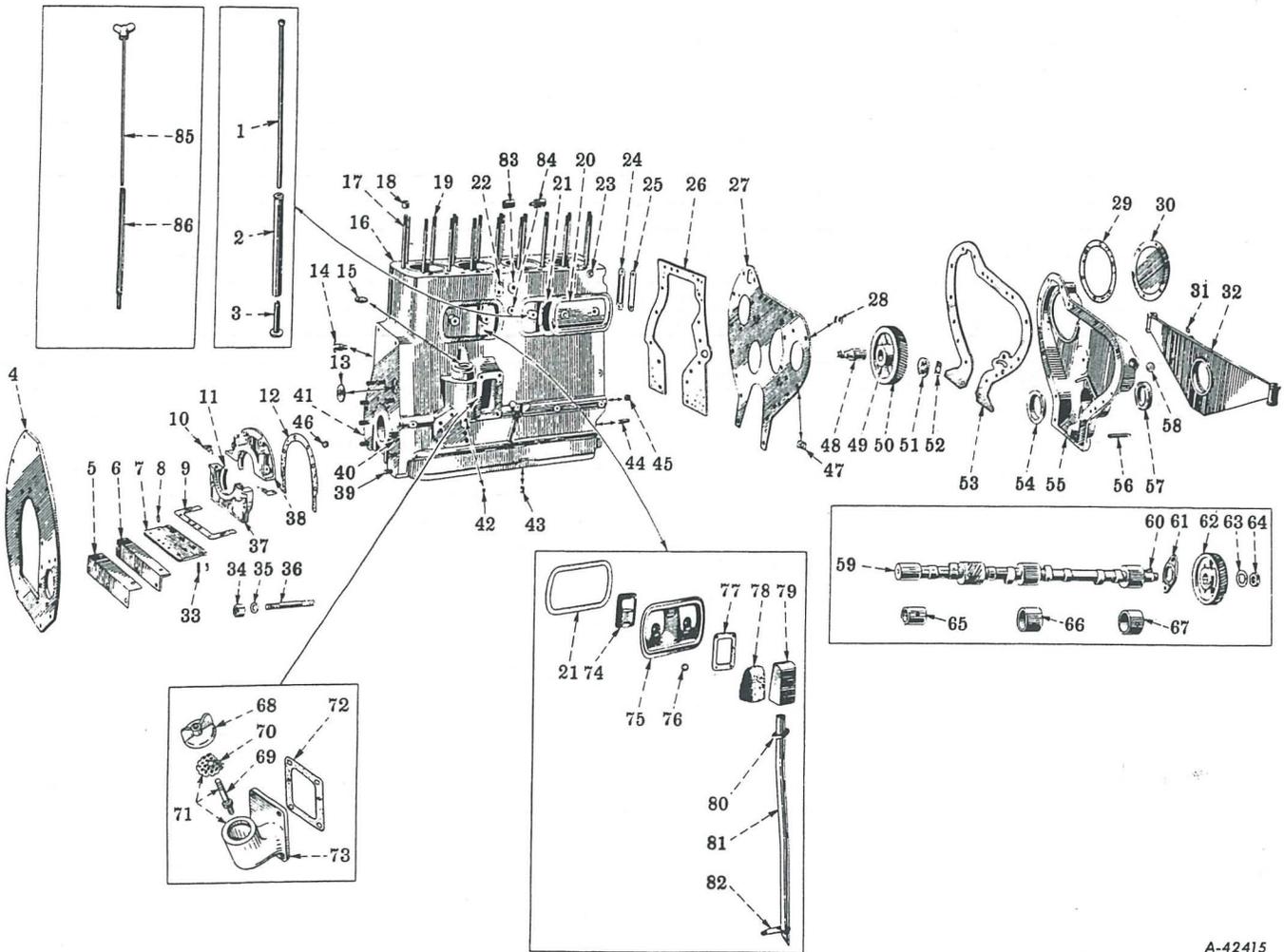
DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CYLINDER HEAD, VALVE HOUSING, VALVES AND STARTING VALVE MECHANISM—Continued				
47	46 211 D	SPRING, STARTING VALVE		4
48	251 103 R1	GUIDE, STARTING VALVE		4
49	251 074 R1	VALVE, STARTING		4
50	251 064 R1	STUD, NOZZLE BODY		3
51	32 447 DA	STUD, VALVE LEVER BRACKET, LONG		3
	103 028	NUT, HEX., 1/2-20NF		3
52	50 668 D	PIN, LOCATING, STARTING VALVE SHAFT		1
53	32 448 D	STUD, VALVE LEVER INTERMEDIATE BRACKET		2
	103 028	NUT, HEX., 1/2-20NF		2
54	32 444 D	STUD, VALVE HOUSING		8
	103 026	NUT, HEX., 3/8-24NF		8
55	50 664 DA	STUD, VALVE HOUSING, SHORT		1
	103 025	NUT, HEX., 5/16-24NF		1
56	32 445 D	STUD, VALVE LEVER BRACKET, SHORT		4
	103 026	NUT, HEX., 3/8-24NF		4
	103 321	WASHER, LOCK, 3/8"		4
57	251 062 R71	HEAD, CYLINDER, w/STUD AND VALVE GUIDE, ASSEMBLY		1
		(COMPOSED OF -		
	8 GUIDE	251 078 R1	3 PLUG	264 057 R1
	4 GUIDE	251 103 R1	8 STUD	32 444 D
	1 HEAD	§ 251 062 R7	4 STUD	32 445 D
	1 PIN	50 668 D	3 PLUG	32 447 DA
	1 PLUG	50 410 DA	2 STUD	32 448 D
	4 PLUG	103 875	1 STUD	50 664 DA
	2 PLUG	112 715	10 STUD	250 450 R1
	4 PLUG	143 997	8 STUD	251 064 R1)
58	250 450 R1	STUD, MANIFOLD		10
59	50 675 DD	GASKET, CYLINDER HEAD		1
60	25 090 DD	RING, CYLINDER HEAD GASKET		4
61	50 410 DA	PLUG, OIL HEADER, 1/8"		4
	261 341 R92	PACKAGE, FIELD SERVICE, CYLINDER HEAD REPLACEMENT GASKET		1
	264 057 R1	PLUG, PIPE, CYLINDER HEAD, CSK-HD., 1/4", w/DRY SEAL TYPE THREAD		3
	103 875	PLUG, PIPE, CYLINDER HEAD, CSK-HD., 3/4"		4
	112 715	PLUG, PIPE, CYLINDER HEAD, CSK-HD., 1/2"		2
	143 997	PLUG, PIPE, CYLINDER CSK-HD., 1/4"		4
	257 722 R1	SPACER, CYLINDER HEAD STUD		2
		§ - NOT SERVICED SEPARATELY		



DIESEL ENGINE

CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS



A-42415

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	32 486 DBX	ROD, PUSH, VALVE (OPTIONAL WITH 261 121 R91)		1
1	261 121 R91	ROD, PUSH, VALVE (OPTIONAL WITH 32 486 DBX)		1
2	4 988 D	GUIDE, VALVE TAPPET		2
3	25 043 DC	TAPPET, VALVE		2
4	274 443 R1	SUPPORT, REAR ENGINE		1
	103 030	NUT, HEX., 5/8-18NF		2
5	25 096 DE	GASKET, CRANKCASE REAR DUST SEAL		1

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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS—Continued				
6	25 095 D	SEAL, DUST, REAR, CRANKCASE		1
	151 360	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		3
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
	103 321	WASHER, LOCK, 3/8"		3
7	25 091 DAX	PLATE, CRANKCASE OIL SEAL RETAINER, W/THREE STUDS, 25 094 D		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		4
	103 321	WASHER, LOCK, 3/8"		4
3	265 770 R2	PLUG, CRANKCASE OIL SEAL RETAINER PLATE		2
9	25 092 DC	GASKET, CRANKCASE OIL SEAL RETAINER PLATE		1
10	271 869 R1	GASKET, CRANKSHAFT REAR OIL SEAL RETAINER (BETWEEN HALVES)		2
11	271 870 R91	OIL SEAL, REAR, CRANKSHAFT		2
12	32 309 DD	GASKET, CRANKSHAFT REAR OIL SEAL		1
13	261 317 R2	PLUG, EXPANSION, 2-1/8" DIA. (BRONZE)		1
14	24 857 D	COCK, DRAIN, CRANKCASE WATER JACKET		1
15	172 580	PLUG, EXPANSION, 1-7/8" DIA., CRANKCASE DISTRIBUTOR HOLE (WILL WORK FOR 114 564)		1
16	274 542 R11	CRANKCASE, W/STUDS AND CAMSHAFT BEARINGS, ASSEMBLY (WILL WORK FOR 265 132 R93) (COMPOSED OF -		1
		1 BEARING 25 083 DCR 5 PLUG 50 410 DA		
		1 BEARING 32 282 DDR 1 PLUG 103 805		
		1 BEARING 50 283 DAR 1 PLUG 172 540		
		2 BUSHING 50 827 DA 1 PLUG 172 570		
		2 CAP (SEE NOTE) 256 852 R1 1 PLUG 172 580		
		1 CAP (SEE NOTE) 256 853 R1 4 PLUG 256 657 R1		
		1 CAP (SEE NOTE) 256 854 R1 1 PLUG 261 317 R2		
		1 CAP (SEE NOTE) 256 855 R1 1 PLUG 273 832 R1		
		2 CORK 104 942 1 PLUG 268 443 R1		
		1 CRANKCASE § 274 542 R1 19 STUD 39 810 D		
		2 DOWEL 25 086 DA 8 STUD 42 717 D		
		2 DOWEL 52 605 D 9 STUD 49 952 D		
		12 NUT 39 423 DA 1 STUD 53 643 D		
		1 PIN 50 826 D 2 STUD 255 026 R1		
		1 PIN 51 329 D 12 STUD 256 833 R1		
		12 PIN 103 387 12 WASHER 39 422 D)		
17	255 036 R1	STUD, LONG, CYLINDER HEAD		2
17	39 810 D	STUD, CYLINDER HEAD		15
18	32 454 D	NUT, CYLINDER HEAD STUD		21
18	42 717 D	STUD, SHORT, CYLINDER HEAD		8
		NOTE - PLACE AN EMERGENCY ORDER THROUGH REGULAR SERVICE PARTS CHANNELS. ORDER SHOULD BE MARKED "MACHINING FACILITIES ARE AVAILABLE."		
		§ - NOT SERVICED SEPARATELY		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS—Continued				
20	59 485 D	PLATE, SIDE, FRONT, PUSH ROD CHAMBER		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
20	265 902 R91	PLATE, SIDE, REAR, PUSH ROD CHAMBER (WILL WORK FOR 39 756 D)		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
21	39 757 DC	GASKET, PUSH ROD CHAMBER SIDE PLATE		2
22	53 643 D	STUD, CROSS SHAFT LATCH BRACKET		1
23	50 826 D	PIN, CONTROL CROSS SHAFT RETURN SPRING		1
24	39 762 DB	GASKET, PUSH ROD CHAMBER FRONT PLATE		1
25	39 761 D	PLATE, FRONT, PUSH ROD CHAMBER		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		2
	103 321	WASHER, LOCK, 3/8"		2
26	274 399 R1	GASKET, CRANKCASE FRONT PLATE		1
27	262 618 R31	PLATE, FRONT CRANKCASE, ASSEMBLY (COMPOSED OF -		1
		1 LOCK 46 250 D		
		2 NUT 264 723 R1		
		1 PLATE § 262 618 R3		
		1 RIVET 104 065)		
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		2
	179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		3
28	50 408 D	LOCK, CRANKCASE FRONT PLATE BOLT		2
29	50 829 DB	GASKET, FUEL PUMP GEAR COVER		1
30	8 414 D	COVER, FUEL PUMP GEAR		1
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		6
	103 320	WASHER, LOCK, 5/16"		6
31	109 461	FITTING, LUBRICATION, FRONT ENGINE SUPPORT (OPTIONAL WITH 119 512)		1
31	119 512	FITTING, LUBRICATION, FRONT ENGINE SUPPORT (OPTIONAL WITH 109 461)		1
32	274 442 R11	SUPPORT, FRONT ENGINE, ASSEMBLY (COMPOSED OF -		1
		2 BRACKET § 42 711 D		
		1 FITTING 109 461		
		1 SUPPORT § 274 442 R1		
		1 TUBE § 42 710 D)		
	187 394	COUPLING, PIPE, 1/8"		1
	118 938	NIPPLE, PIPE, 1/8 x 4"		1
33	25 094 D	STUD, CRANKCASE PAN		3
34	39 423 DA	NUT, CRANKSHAFT, BEARING CAP STUD		12
	103 387	PINS, COTTER, 1/8 x 1-1/2"		12
35	39 422 D	WASHER, CRANKSHAFT BEARING CAP STUD NUT		12
36	256 833 R1	STUD, CRANKSHAFT BEARING CAP		12
		§ - NOT SERVICED SEPARATELY		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS—Continued				
37	271 318 RI	RETAINER, LOWER, CRANKSHAFT REAR OIL SEAL		1
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		1
	103 321	WASHER, LOCK, 3/8"		1
38	271 847 RI	RETAINER, UPPER, CRANKSHAFT REAR OIL SEAL		1
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		1
	186 283	SCREW, CAP, HEX-HD., 3/8-16NC x 3-1/2"		1
	103 321	WASHER, LOCK, 3/8"		1
39	49 952 D	STUD, REAR ENGINE SUPPORT		2
40	25 086 DA	DOVEL, REAR ENGINE SUPPORT		1
41	256 852 RI	CAP, INTERMEDIATE, CRANKSHAFT BEARING (WILL WORK FOR § 6 517 DA) (SEE NOTE)		1
41	256 853 RI	CAP, REAR, CRANKSHAFT BEARING (WILL WORK FOR § 6 559 DA) (SEE NOTE)		1
41	256 854 RI	CAP, CENTER, CRANKSHAFT BEARING (WILL WORK FOR § 6 658 DBXA) (SEE NOTE)		1
41	256 855 RI	CAP, FRONT, CRANKSHAFT BEARING (WILL WORK FOR § 6 556 DA) (SEE NOTE)		1
42	50 410 DA	PLUG, CRANKCASE OIL HEADER		1
43	104 942	PLUG, CORK, CRANKCASE LOCATING HOLE (NO. 6 CORK, 3/4" DIA. x 15/16" LONG, NO. 2X GRADE)		1
44	52 605 D	DOVEL, CRANKCASE FRONT COVER		1
45	273 832 RI	PLUG, FRONT OIL GALLERY PIPE		1
46	263 443 RI	PLUG, REAR OIL GALLERY PIPE		1
47	42 370 D	LOCK, CRANKCASE FRONT PLATE BOLT		2
48	259 547 R12	SHAFT, IDLER GEAR, w/PIN, 29 764 D AND NUT, 259 546 R1 (.015" OVERSIZE) (WILL WORK FOR 38 814 DX)		1
48	259 545 R12	SHAFT, IDLER GEAR, w/PIN, 29 764 D AND NUT, 259 546 R1 (STANDARD)		1
49	25 139 DDR	BUSHING, IDLER GEAR		1
50	25 140 DFX	GEAR, IDLER, 64 TEETH, w/BUSHING		1
51	25 131 D	WASHER, THRUST, IDLER GEAR SHAFT		1
	181 336	SCREW, CAP, HEX-HD., 5/16-24NF x 3/4"		1
52	25 130 D	LOCK, IDLER GEAR THRUST WASHER BOLT		1
53	274 398 RI	GASKET, CRANKCASE FRONT COVER (WILL WORK FOR 262 620 R2)		1
54	46 129 D	DEFLECTOR, OIL, FRONT, CRANKSHAFT		1
		NOTE - PLACE AN EMERGENCY ORDER THROUGH REGULAR SERVICE PARTS CHANNELS. ORDER SHOULD BE MARKED "MACHINING FACILITIES ARE AVAILABLE."		
		§ - NOT SERVICED SEPARATELY		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS—Continued				
55	273 833 R21	COVER, CRANKCASE FRONT, ASSEMBLY		1
		(COMPOSED OF -		
		1 COVER § 273 833 R2		
		1 PLUG 172 558		
		1 POINTER 48 138 D		
		1 DEFLECTOR 46 129 D		
		1 SEAL 258 511 R91)		
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		3
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		2
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		6
	179 889	SCREW, CAP, HEX-HD., 1/2-13NC x 2"		1
	179 894	SCREW, CAP, HEX-HD., 1/2-13NC x 3-1/4"		2
	179 895	SCREW, CAP, HEX-HD., 1/2-13NC x 3-1/2"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		5
	103 323	WASHER, LOCK, MEDIUM, 1/2"		10
56	48 138 D	POINTER, TIMING		1
57	258 511 R91	OIL SEAL, FRONT CRANKSHAFT (OPTIONAL WITH 264 534 R91)		1
57	264 534 R91	OIL SEAL, FRONT, CRANKSHAFT (OPTIONAL WITH 258 511 R91)		1
58	172 558	PLUG, EXPANSION, 1-1/4" DIA., FRONT COVER HOUR METER PAD (NOT HOUR METER)		1
59	251 039 R3	CAMSHAFT		1
60	117 977	KEY, WOODRUFF "B", CAMSHAFT GEAR (5/16 x 1")		1
61	5 960 D	PLATE, THRUST, CAMSHAFT		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		2
	103 323	WASHER, LOCK, 1/2"		2
62	32 284 DD	GEAR, CAMSHAFT (54 TEETH)		1
63	25 323 D	LOCK, CAMSHAFT GEAR NUT		1
64	261 285 R1	NUT, CAMSHAFT GEAR (WILL WORK FOR 58 253 D)		1
65	25 083 DCR	BEARING, REAR, CAMSHAFT (WILL WORK FOR § 25 083 DC)		1
66	32 282 DDR	BEARING, CENTER, CAMSHAFT (WILL WORK FOR § 32 282 DD)		1
67	50 283 DAR	BEARING, FRONT, CAMSHAFT (WILL WORK FOR § 50 283 DA)		1
68	4 819 D	CAP, OIL FILLER		1
69	28 797 D	STUD, OIL FILLER CAP		1
	102 635	NUT, HEX., 3/8-16NC		1
70	50 411 D	SCREEN, OIL FILLER		1
71	272 131 R21	BODY, OIL FILLER, W/STUD, 28 797 D AND SCREEN, 50 411 D		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		4
	103 321	WASHER, LOCK, 3/8"		4
72	42 733 DB	GASKET, OIL FILLER BODY		1
73	272 131 R2	BODY, OIL FILLER		1
74	59 480 DA	BAFFLE, BREATHER		1
		§ - NOT SERVICED SEPARATELY		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE, FRONT COVER, FRONT AND REAR ENGINE SUPPORTS, CAMSHAFT AND RELATED PARTS—Continued				
75	59 485 D	PLATE, SIDE, FRONT, PUSH ROD CHAMBER		1
	179 338	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
76	62 863 D	WASHER, PUSH ROD CHAMBER SIDE PLATE BOLT		4
77	59 481 DB	GASKET, BREATHER BODY		1
78	59 482 D	ELEMENT, BREATHER		1
79	8 959 DB	BODY, BREATHER (ORDER 265 926 R91 OR 9 258 DCX)		1
79	9 258 DC	BODY, BREATHER (USED WITH 9 258 DCX ONLY)		1
	110 500	SCREW, SLOTTED, RD-HD., No. 10-24 x 1/2"		4
	179 817	SCREW, CAP, HEX-HD., 5/16-18NC x 7/8"		2
	106 497	WASHER, LOCK, No. 10		4
	103 320	WASHER, LOCK, 5/16"		2
79	9 258 DCX	BODY, BREATHER, ASSEMBLY, w/BODY, 9 258 DC, FOUR MACHINE SCREWS, 110 500, FOUR WASHERS, 106 497, TWO SCREWS, 179 816 AND TWO WASHERS, 103 320 (WILL WORK FOR 8 959 DB WHEN 265 926 R91 IS NOT AVAILABLE)		1
79	265 926 R91	BODY, BREATHER (WILL WORK FOR 8 959 DB)		1
	172 321	SCREW, TAPPING, HEX-HD., No. 10-24NC x 5/8"		4
	172 426	SCREW, TAPPING, HEX-HD., 5/16-18NC x 1"		2
80	59 484 D	FLANGE, BREATHER PIPE		1
	179 817	SCREW, CAP, HEX-HD., 5/16-24NF x 7/8" (USED WITH 9 258 DC)		2
	172 462	SCREW, TAPPING, HEX-HD., 5/16-18NC x 1" (USED WITH 8 959 DB)		2
	103 320	WASHER, LOCK, 5/16" (USED WITH 9 258 DC)		2
81	59 483 DBX	PIPE, BREATHER, w/CLIP, 273 419 R1		1
82	273 419 R1	CLIP, BREATHER PIPE		1
83	50 827 DA	BUSHING, CROSS SHAFT		2
84	51 329 D	PIN, FRICTION CONTROL RETAINER PLATE		1
85	274 473 R21	GAUGE, OIL LEVEL (USED IN OPENING OF CRANKCASE OIL PAN)		1
86	250 887 R1	SLEEVE, OIL LEVEL GAUGE (USED IN OPENING OF CRANKCASE OIL PAN)		1
	62 863 D	BOLT, DOWEL, REAR ENGINE SUPPORT		2
	103 030	NUT, HEX., 5/8-18NF		2
	30 402 DX	ELBOW, OIL PRESSURE INDICATOR COUPLING (ALSO LISTED WITH INSTRUMENTS AND INSTRUMENT PANEL)		1
	46 250 D	LOCK, CRANKCASE FRONT PLATE CAP SCREW		1
	104 065	RIVETS, 3/16 x 1/4" RD-HD.		1
	264 723 R1	NUT, CRANKCASE FRONT PLATE SPLINE		2
	259 546 R1	NUT, IDLER GEAR SHAFT		1
	29 764 D	PIN, DOWEL, IDLER GEAR SHAFT		1
	256 657 R1	PLUG, EXPANSION, 1-1/2"		4
	172 540	PLUG, EXPANSION, 7/8"		1
	172 570	PLUG, EXPANSION, 1-3/8", CRANKCASE PUSH ROD CHAMBER CLEAN-OUT		1
	45 976 D	SHIM, HEAVY, FRONT ENGINE SUPPORT		1
	45 977 D	SHIM, LIGHT, FRONT ENGINE SUPPORT		X

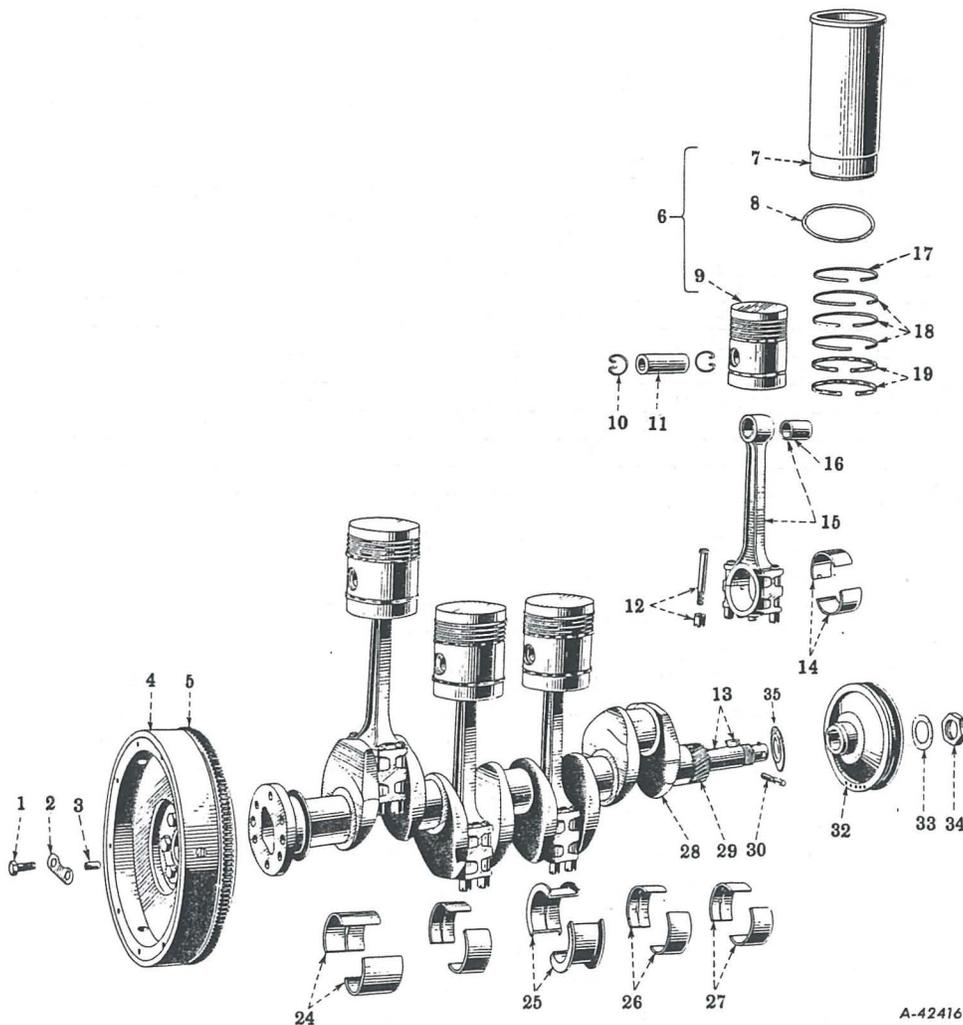
X - AS REQUIRED



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DIESEL ENGINE

CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS, SLEEVES,
DRIVE PULLEY AND FLYWHEEL



A-42416

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	32 333 D	BOLT, FLYWHEEL		6
2	24 943 DA	LOCK, FLYWHEEL BOLT		3
3	250 754 R1	PIN, DOWEL, FLYWHEEL		2
4	8 420 DXA	FLYWHEEL, w/RING GEAR, 50 315 DB		1
	104 942	CORK, No. 6, No. 2X GRADE, 9/16 x 3/4 x 15/16" LONG		X
5	50 315 DB	GEAR, RING, FLYWHEEL (146 TEETH)		1
6	251 054 R95	SLEEVE, CYLINDER, w/PISTON, 258 836 R95		1
			X - AS REQUIRED	

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DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS, SLEEVES, DRIVE PULLEY AND FLYWHEEL—Continued				
6	258 836 R95	PISTON, w/RING AND SLEEVE, ASSEMBLY (COMPOSED OF -		4
		1 PIN 26 915 DA 3 RING 42 694 DA		
		1 PISTON 251 057 R2 1 RING 263 538 R3		
		2 RING 26 916 D 1 SLEEVE 3 202 DFX)		
		2 RING 42 219 DD		
7	3 202 DFX	SLEEVE, CYLINDER, w/PACKING RING, 265 531 R1 ("SS" MARKING)		4
8	265 531 R1	RING, CYLINDER SLEEVE PACKING		4
9	251 057 R2	PISTON ("SS" MARKING)		4
10	26 916 D	RING, PISTON PIN RETAINER		8
11	26 915 DA	PIN, PISTON (STANDARD) (OPTIONAL WITH 264 043 R1)		4
11	53 612 DA	PIN, PISTON (.005" OVERSIZE) (OPTIONAL WITH 264 044 R1)		4
11	264 043 R1	PIN, PISTON (STANDARD) (OPTIONAL WITH 26 915 DA)		4
11	264 044 R1	PIN, PISTON (.005" OVERSIZE) (OPTIONAL WITH 53 612 DA)		4
12	28 737 DBX	BOLT, CONNECTING ROD, w/NUT AND PIN, 103 374		16
	103 374	PIN, COTTER, 3/32 x 1"		16
13	117 994	KEY, CRANKSHAFT GEAR (WOODRUFF 23)		1
13	117 994	KEY, FAN DRIVE PULLEY (WOODRUFF 23)		2
14	257 291 R91	BEARING, CONNECTING ROD (2 HALVES) (STANDARD)		4
14	257 294 R91	BEARING, CONNECTING ROD (2 HALVES) (.030" UNDERSIZE)		4
14	263 110 R11	BEARING, CONNECTING ROD (2 HALVES) (.002" UNDERSIZE) (WILL WORK FOR 257 292 R91)		4
14	263 124 R11	BEARING, CONNECTING ROD (2 HALVES) (.032" UNDERSIZE)		4
15	254 924 R11	ROD, CONNECTING, CAP AND BUSHING, w/BOLT AND NUT, 28 737 DX		4
16	32 942 D	BUSHING, CONNECTING ROD		4
17	263 538 R3	RING, COMPRESSION, PISTON (TOP OR FIRST GROOVE) (CHROME PLATED) (PERFECT CIRCLE 29267).		4
18	42 694 DA	RING, COMPRESSION, TAPER FACE, PISTON (SECOND, THIRD AND FOURTH GROOVE) (PERFECT CIRCLE 4129)		12
19	42 219 DD	RING, OIL REGULATING, PISTON (FIFTH AND SIXTH GROOVE) (PERFECT CIRCLE 72113)		8
24	258 480 R91	BEARING, CRANKSHAFT, REAR, UPPER AND LOWER (STANDARD) (WILL WORK FOR 258 444 R1 AND 258 443 R1)		1
24	263 152 R91	BEARING, CRANKSHAFT, REAR, UPPER AND LOWER (.002" UNDERSIZE) (WILL WORK FOR 258 451 R1, 258 484 R91, 263 150 R1 AND 263 151 R1)		1
24	258 492 R91	BEARING, CRANKSHAFT, REAR, UPPER AND LOWER (.031" UNDERSIZE) (WILL WORK FOR 258 467 R1 AND 258 468 R1)		1
24	263 176 R91	BEARING, CRANKSHAFT, REAR, UPPER AND LOWER (.033" UNDERSIZE) (WILL WORK FOR 263 174 R1 AND 263 175 R1)		1



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DIESEL ENGINE

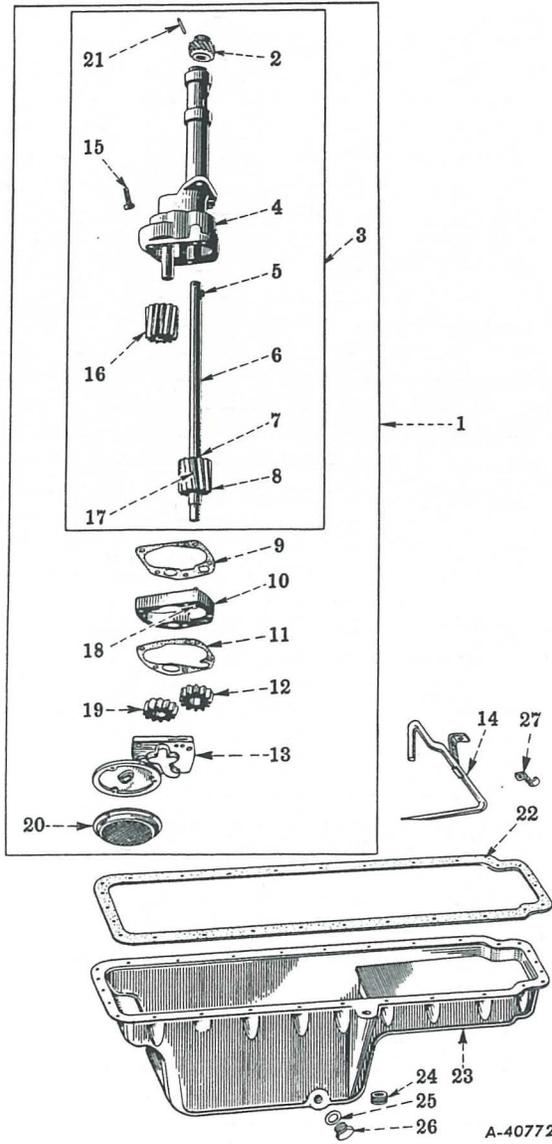
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKSHAFT AND RELATED PARTS, CONNECTING RODS, PISTONS, SLEEVES, DRIVE PULLEY AND FLYWHEEL—Continued				
25	258 479 R92	BEARING, CRANKSHAFT, CENTER, UPPER AND LOWER (STANDARD) (WILL WORK FOR 48 759 DA, 63 294 DA, 258 441 R1 AND 258 442 R1)		1
25	263 159 R92	BEARING, CRANKSHAFT, CENTER, UPPER AND LOWER (.002" UNDERSIZE) (WILL WORK FOR 64 385 DA, 64 394 DA, 358 449 R1, 258 45C R1, 258 483 R91, 263 157 R1 AND 263 158 R1)		1
25	258 491 R92	BEARING, CRANKSHAFT, CENTER, UPPER AND LOWER (.031" UNDERSIZE) (WILL WORK FOR 48 762 DA, 63 295 DA, 258 465 R1 AND 258 466 R1)		1
25	263 173 R92	BEARING, CRANKSHAFT, CENTER, UPPER AND LOWER (.033" UNDERSIZE) (WILL WORK FOR 263 171 R1 AND 263 172 R1)		1
26	258 478 R91	BEARING, CRANKSHAFT, INTERMEDIATE, UPPER AND LOWER (STANDARD) (WILL WORK FOR 258 439 R1 AND 258 440 R1)		2
26	263 162 R91	BEARING, CRANKSHAFT, INTERMEDIATE, UPPER AND LOWER (.002" UNDERSIZE) (WILL WORK FOR 258 447 R1, 258 448 R1, 256 482 R91, 263 160 R1, 263 161 R1, 64 388 D, 64 389 D AND 64 390 D)		2
26	258 490 R91	BEARING, CRANKSHAFT, INTERMEDIATE, UPPER AND LOWER (.031" UNDERSIZE) (WILL WORK FOR 258 463 R1 AND 258 464 R1)		2
26	263 167 R91	BEARING, CRANKSHAFT, INTERMEDIATE, UPPER AND LOWER (.033" UNDERSIZE) (WILL WORK FOR 263 165 R1 AND 263 167 R1)		1
27	258 477 R91	BEARING, CRANKSHAFT, FRONT, UPPER AND LOWER (STANDARD) (WILL WORK FOR 258 437 R1, 258 438 R1, 48 756 DB, 47 201 DB AND 48 446 DA)		1
27	263 156 R91	BEARING, CRANKSHAFT, FRONT, UPPER AND LOWER (.002" UNDERSIZE) (WILL WORK FOR 258 445 R1, 258 446 R1, 258 481 R91, 263 154 R1, 263 155 R1, 64 384 DA, 64 386 DA AND 64 387 DA)		1
27	258 489 R91	BEARING, CRANKSHAFT, FRONT, UPPER AND LOWER (.031" UNDERSIZE) (WILL WORK FOR 258 461 R1 AND 258 462 R1)		1
27	263 170 R91	BEARING, CRANKSHAFT, FRONT, UPPER AND LOWER (.033" UNDERSIZE) (WILL WORK FOR 263 168 R1 AND 263 169 R1)		1
28	53 401 DCX	CRANKSHAFT, W/TWO PINS, 250 754 R1 (STANDARD) (ORDER 266 928 R92)		1
28	266 928 R92	PACKAGE, FIELD SERVICE, CRANKSHAFT (STANDARD), W/TWO PIN, 250 754 R1 AND PIN, 455 238 R1		1
28	53 402 DC	CRANKSHAFT (.031" UNDERSIZE) (ORDER 254 285 R95)		1
28	254 285 R95	PACKAGE, FIELD, CRANKSHAFT (.031" UNDERSIZE) W/BEARING SET, 258 499 R91, PIN, 455 238 R1 AND PIN, 250 754 R1 (WILL WORK FOR 53 402 DC)		1
29	262 621 R3	GEAR, CRANKSHAFT (27 TEETH)		1
30	455 238 R1	PIN, CRANKSHAFT STARTING CRANK		1
32	278 254 R91	PULLEY, FAN DRIVE, W/TWO PIN, 269 293 R1 (WILL WORK FOR 8 120 DA AND 8 001 DA WITH 53 937 DA)		1
33	4 254 DA	LOCK, CRANKSHAFT GEAR NUT		1
34	4 253 D	NUT, CRANKSHAFT GEAR		1
35	36 796 DA	FLINGER, OIL, CRANKSHAFT		1
	258 499 R91	BEARING, CRANKSHAFT AND CONNECTING ROD (SET) (.031" UNDERSIZE), ASSEMBLY (WILL WORK FOR 254 262 R91)		1
		(CONSISTS OF -		
		4 BEARING 257 294 R91		
		1 BEARING 258 489 R91		
		2 BEARING 258 490 R91		
		1 BEARING 258 491 R92		
		1 BEARING 258 492 R91		
	269 293 R1	PIN, DOWEL, FAN DRIVE PULLEY		2
	266 928 R96	RING SET, REPLACEMENT, PISTON (PERFECT CIRCLE) (CONSISTS OF FOUR TOP COMPRESSION (CHROME PLATED) RINGS, TWELVE TAPER FACE COMPRESSION RINGS, AND 8 OIL REGULATING RINGS)		1



TC-64

DIESEL ENGINE

CRANKCASE OIL PAN AND LUBRICATING OIL PUMP



A-40772

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 539 R91	PUMP, LUBRICATING OIL, ASSEMBLY		1
		(COMPOSED OF -		
		1 BODY 265 134 R91 2 SCREW 10 961 D		
		1 COVER 274 546 R1 3 SCREW 179 791		
		1 GASKET 50 376 D 3 SCREW 179 847		
		1 GASKET 51 223 D 2 SCREW 186 283		
		1 GEAR 51 515 DA 1 LOCKWIRE 68 252 D		
		1 GEAR 51 516 DA 3 WASHER 103 319		
		1 HOUSING 8 008 DX 5 WASHER 103 321		
		1 PLATE 274 687 R11 2 WASHER 103 323)		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE OIL PAN AND LUBRICATING OIL PUMP—Continued				
2	264 058 R1	PINION, DRIVE, LUBRICATING OIL PUMP (14 TEETH)		1
3	265 134 R91	BODY, LUBRICATING OIL PUMP, ASSEMBLY (COMPOSED OF -		1
		1 BODY 265 144 R91 1 PIN 17 053 R1		
		1 GEAR 50 375 DA 1 PIN 553 686 R1		
		1 GEAR 260 767 R21 1 PINION 264 058 R1		
		2 KEY 106 750 1 SHAFT 255 096 R31)		
4	265 144 R91	BODY, LUBRICATING OIL PUMP, W/IDLER SHAFT		1
	103 875	PLUG, PIPE, CSK-HDLS., 3/4"		1
5	106 750	KEY, LUBRICATING OIL PUMP DRIVE PINION		1
6	255 096 R31	SHAFT, DRIVE, LUBRICATING OIL PUMP, W/PINS, 32 319 D, 553 686 R1 AND 17 053 R1		1
7	106 750	KEY, LUBRICATING OIL PUMP BODY GEAR		1
8	260 767 R21	GEAR, 12 TEETH, LUBRICATING OIL PUMP BODY, W/PIN, 553 686 R1		1
9	51 223 D	GASKET, LUBRICATING OIL PUMP BODY		1
10	8 008 DX	HOUSING, LUBRICATING OIL PUMP AUXILIARY GEAR, W/DOWEL, 46 053 D		1
11	50 376 D	GASKET, LUBRICATING OIL PUMP COVER		1
12	51 515 DA	GEAR, LUBRICATING OIL PUMP AUXILIARY BODY (12 TEETH)		1
13	274 546 R1	COVER, LUBRICATING OIL PUMP		1
	179 847	SCREW, CAP, HEX-HD., 3/8-16NC x 2"		3
	186 283	SCREW, CAP, HEX-HD., 3/8-16NC x 3-1/2"		2
	103 321	WASHER, LOCK, REG. NTPP, 3/8"		5
14	274 545 R11	PIPE, OIL RETURN, W/CLIP AND SCREEN		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
15	10 961 D	SCREW, CAP, LUBRICATING OIL PUMP BODY		2
	103 323	WASHER, LOCK, 1/2"		2
16	50 375 DA	GEAR, LUBRICATING OIL PUMP IDLER (12 TEETH)		1
17	553 686 R1	PIN, LUBRICATING OIL PUMP BODY GEAR		1
18	46 053 D	DOWEL, LUBRICATING OIL PUMP AUXILIARY GEAR HOUSING		1
19	51 516 DA	GEAR, LUBRICATING OIL PUMP AUXILIARY IDLER (12 TEETH)		1
20	274 687 R11	PLATE, LUBRICATING OIL PUMP BOTTOM		1
	179 791	SCREW, CAP, HEX-HD., 1/4-20NC x 1/2"		3
	103 319	WASHER, LOCK, MEDIUM, 1/4"		3



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DIESEL ENGINE

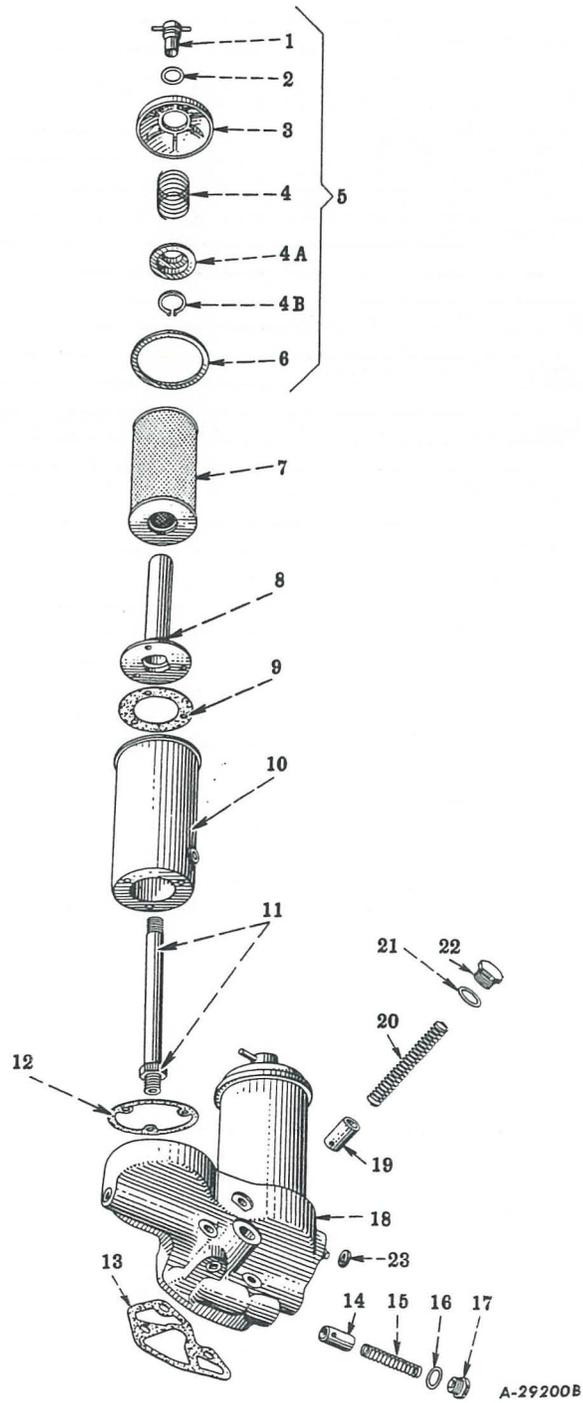
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKCASE OIL PAN AND LUBRICATING OIL PUMP—Continued				
21	17 053 RI	PIN, LUBRICATING OIL PUMP DRIVE PINION		1
22	274 472 RI	GASKET, CRANKCASE OIL PAN		1
23	274 471 R21	PAN, OIL, CRANKCASE, w/GASKET, 59 658 D, PLUG, 261 750 RI AND SLEEVE, 250 887 RI		1
	103 026	NUT, HEX., 3/8-24NF		3
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		24
	186 285	SCREW, CAP, HEX-HD., 3/8-16NC x 4"		1
	103 321	WASHER, LOCK, 3/8"		28
24	103 875	PLUG, PIPE, HDLS., CSK., 3/4"		1
25	59 658 D	GASKET, OIL PAN DRAIN PLUG		1
	68 252 D	LOCKWIRE, LUBRICATING OIL PUMP BODY CAP SCREW (3/32" x 10" LONG SOFT IRON WIRE)		1
26	261 750 RI	PLUG, OIL PAN DRAIN		1
27		NOT USED		
	250 887 RI	SLEEVE, OIL LEVER GAUGE		1



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DIESEL ENGINE

LUBRICATING OIL FILTER (Full Flow)



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DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
LUBRICATING OIL FILTER (Full Flow)				
	265 127 R94	FILTER, OIL, FULL FLOW LUBRICATING, ASSEMBLY (CONSISTS OF REF. NOS. 1 TO 22 LESS REF. NO. 13)		1
	16 091 R1	SCREW, CAP, HEX-HD., 1/2-13NC x 5-3/4"		1
	179 892	SCREW, CAP, HEX-HD., 1/2-13NC x 2-3/4"		1
	190 256	SCREW, CAP, HEX-HD., 1/2-13NC x 4-1/2"		1
	103 323	WASHER, LOCK, 1/2"		2
1	265 542 R11	NUT, RETAINING, LUBRICATING OIL FILTER CASE COVER		2
2	267 810 R1	"O" RING, OIL FILTER CASE COVER RETAINING NUT (13/64" I.D. x 1-21/64" O.D. x 9/64" THICK)		2
3	261 620 R1	COVER, LUBRICATING OIL FILTER CASE (ORDER 267 808 R11)		2
3	267 808 R1	COVER, LUBRICATING OIL FILTER CASE (ORDER 267 808 R11)		2
4	265 543 R1	SPRING, OIL FILTER ELEMENT RETAINING		2
4A	265 544 R1	CUP, OIL FILTER CASE COVER SEALING		2
4B	267 700 R1	RING, SNAP, OIL FILTER SEALING CUP RETAINING		2
5	267 808 R11	COVER, LUBRICATING OIL FILTER CASE, ASSEMBLY (WILL WORK FOR 267 808 R1, 261 620 R1 AND 261 621 R11) (COMPOSED OF - I COVER § 267 808 R1 I "O" RING 267 810 R1 I CUP 265 544 R1 I SNAP RING 267 700 R1 I NUT 265 542 R11 I SPRING 265 543 R1) I "O" RING 267 809 R1		2
6	267 809 R1	"O" RING, OIL FILTER CASE COVER (5-1/32" I.D. x 5-13/32" O.D. x 3/16" THICK)		2
7	268 462 R91	ELEMENT; LUBRICATING OIL FILTER		2
8	261 830 R12	STANDPIPE, LUBRICATING OIL FILTER		2
9	261 835 R1	GASKET, LUBRICATING OIL FILTER STANDPIPE		2
10	261 833 R11 423 355"	CASE, LUBRICATING OIL FILTER, w/GASKET, 105 453 AND PLUG, 445 084 SCREW, MACHINE, HEX-HD., 3/8-16NC x 1-1/8" WITH EXTERNAL TOOTH LOCK WASHER		2 6
11	261 614 R11	BOLT, LUBRICATING OIL FILTER, w/NUT, 218 445		2
12	261 836 R1	GASKET, LUBRICATING OIL FILTER CASE		2
13	265 130 R1	GASKET, LUBRICATING OIL FILTER BASE		1
14	261 630 R1	VALVE, LUBRICATING OIL FILTER PRESSURE REGULATING		1
15	265 129 R3	SPRING, LUBRICATING OIL PRESSURE REGULATING VALVE		1
16	28 781 D	GASKET, LUBRICATING OIL PRESSURE REGULATING VALVE NUT		1
17	51 205 D	NUT, LUBRICATING OIL PRESSURE REGULATING VALVE		1
		§ - NOT SERVICED SEPARATELY		

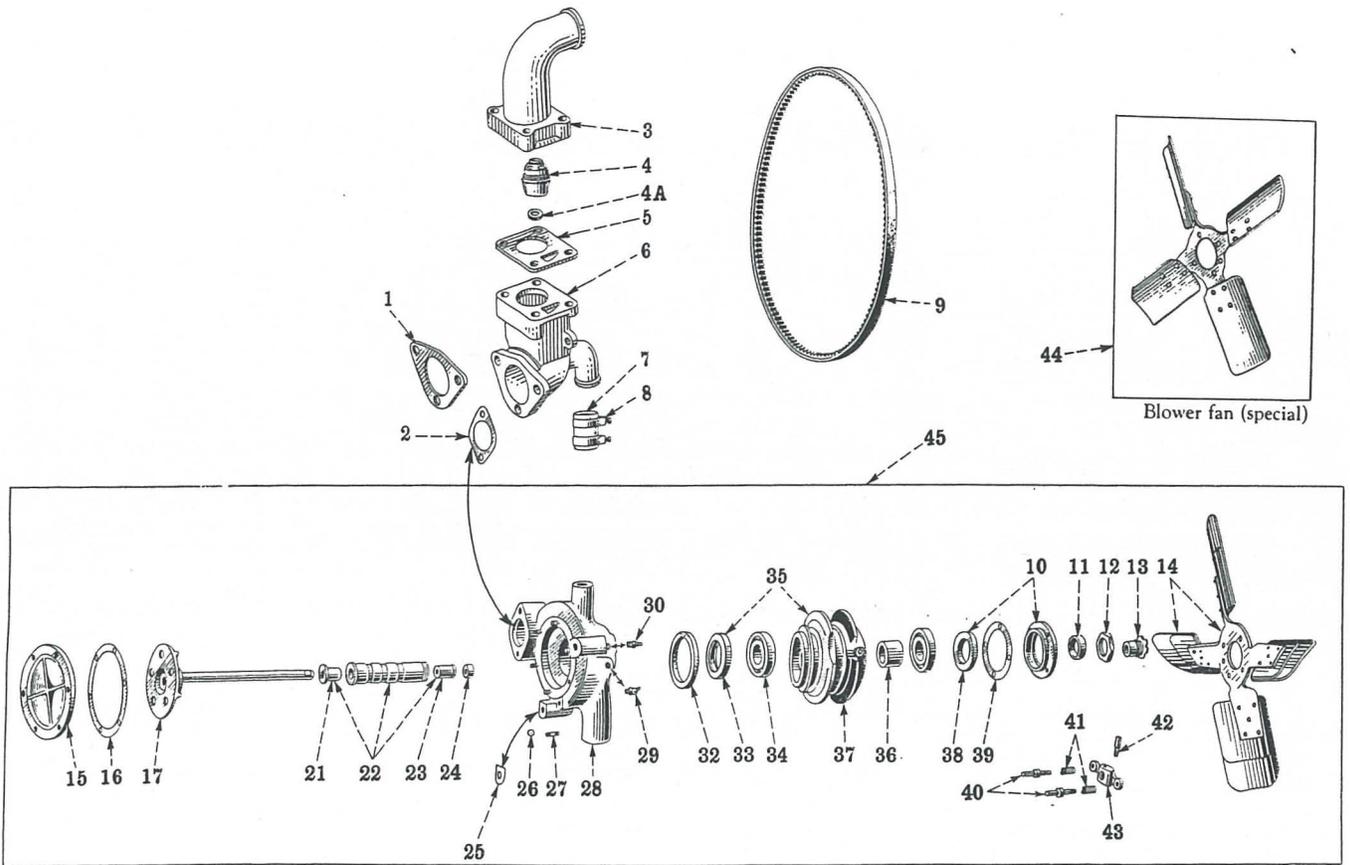


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
LUBRICATING OIL FILTER (Full Flow)—Continued				
18	265 128 R21	BASE, LUBRICATING OIL FILTER, w/PLUG, 103 879, PLUG, 143 999 AND PLUG, 116 566		1
19	261 630 R1	VALVE, LUBRICATING OIL FILTER BY-PASS		1
20	260 234 R2	SPRING, LUBRICATING OIL FILTER BY-PASS VALVE		1
21	28 781 D	GASKET, LUBRICATING OIL FILTER BY-PASS VALVE NUT		1
22	51 205 D	NUT, LUBRICATING OIL FILTER BY-PASS VALVE		1
23	25 352 D	GASKET, LUBRICATING OIL FILTER BASE BOLT		1
	105 453	GASKET, LUBRICATING OIL FILTER CASE DRAIN PLUG (5/8" ANNULAR)		2
	218 445	NUT, JAM, LUBRICATING OIL FILTER STUD (1" PLAIN HEX.)		2
	103 879	PLUG, LUBRICATING OIL FILTER BASE (3/8" SQ-HD.)		1
	116 566	PLUG, LUBRICATING OIL FILTER BASE (1/2" CSK-HDLS.)		2
	143 999	PLUG, LUBRICATING OIL FILTER BASE (3/4" CSK-HDLS.)		2
	445 084	PLUG, LUBRICATING OIL FILTER CASE DRAIN (5/8"-18 HEX-HD.)		2



DIESEL ENGINE

WATER PUMP, FAN AND THERMOSTAT



IPB-9371A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	32 569 DB	GASKET, WATER OUTLET ELBOW		1
2	30 824 DB	GASKET, WATER PUMP BODY		1
3	274 171 R1	HOUSING, BY-PASS THERMOSTAT		1
	179 845	SCREW, CAP, HEX-HD., 3/8-16NC x.1-3/4"		4
	103 321	WASHER, LOCK, 3/8"		4
4	261 514 R92	THERMOSTAT, w/SEAL, 254 753 R1 (165° - 190°) (WILL WORK FOR 250 670 R92) (STANDARD)		1
4	261 590 R92	THERMOSTAT, w/SEAL, 254 753 R1 (130° - 155°) (WILL WORK FOR 255 715 R92) (LOW BOILING POINT THERMOSTAT)		1
4	262 883 R92	THERMOSTAT, w/GASKET, 262 882 R1 (180° - 200°) (HIGH RANGE THERMOSTAT)		1
4A	254 753 R1	SEAL, THERMOSTAT (USED WITH 261 514 R91 AND 261 590 R92) (LOW BOILING POINT) THERMOSTAT) (STANDARD)		1
4A	262 882 R1	GASKET, THERMOSTAT (USED WITH 262 883 R92)		1
5	273 854 R1	GASKET, THERMOSTAT HOUSING		1
6	273 852 R1	ELBOW, WATER OUTLET		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		3
	103 323	WASHER, LOCK, 1/2"		3

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DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
WATER PUMP, FAN AND THERMOSTAT—Continued				
7	27 648 D	HOSE, THERMOSTAT BY-PASS, 1-5/8" I.D. x 2-3/8", 3 PLY		1
8	274 087 R9I	CLAMP, THERMOSTAT BY-PASS HOSE		2
9	30 982 DB	BELT, FAN AND WATER PUMP		1
10	20 306 DX	RETAINER, WATER PUMP BEARING, w/OIL SEAL, 20 289 D		1
11	20 293 D	SLEEVE, WATER PUMP BEARING LOCK		1
12	20 299 D	NUT, WATER PUMP BEARING CLAMP		1
13	20 296 D	GLAND, WATER PUMP PACKING		1
14	274 098 R9I	FAN, SUCTION		1
	104 067	RIVET, RD-HD., 3/16 x 1/2"		16
	179 819	SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/8"		2
	103 320	WASHER, LOCK, 5/16"		2
15	3 175 D	COVER, WATER PUMP		1
	103 024	NUT, HEX., 1/4-28NF		6
	103 319	WASHER, LOCK, 1/4"		6
16	24 941 DE	GASKET, WATER PUMP COVER		1
17	2 557 DAX	IMPELLER, WATER PUMP, w/SHAFT AND THRUST WASHER		1
21	20 303 D	BUSHING, WATER PUMP SHAFT THRUST		1
22	45 982 DX	SLEEVE, WATER PUMP SHAFT, w/BUSHINGS, 20 303 D AND 24 017 D		1
23	24 017 D	BUSHING, WATER PUMP SHAFT		1
24	50 790 D	PACKING, WATER PUMP		1
25	32 349 DA	SPACER, WATER PUMP		2
26	172 524	PLUG, EXPANSION, WATER PUMP, 5/16" DIA.		1
27	11 657 D	STUD, WATER PUMP BODY		6
28	6 963 DX	BODY, WATER PUMP, ASSEMBLY		1
		(COMPOSED OF -		
		1 BODY \$ 6 963 D		
		1 PLUG 172 524		
		1 SLEEVE 45 982 DX		
		6 STUD 11 657 D)		
29	109 353	FITTING, LUBRICATION, WATER PUMP BEARING (OPTIONAL WITH 109 459)		1
29	109 459	FITTING, LUBRICATION, WATER PUMP BEARING (OPTIONAL WITH 109 353)		1
30	119 512	FITTING, LUBRICATION, WATER PUMP SHAFT BEARING (OPTIONAL WITH 109 461)		1
30	109 461	FITTING, LUBRICATION, WATER PUMP SHAFT BEARING (OPTIONAL WITH 119 512)		1
		§ - NOT SERVICED SEPARATELY		

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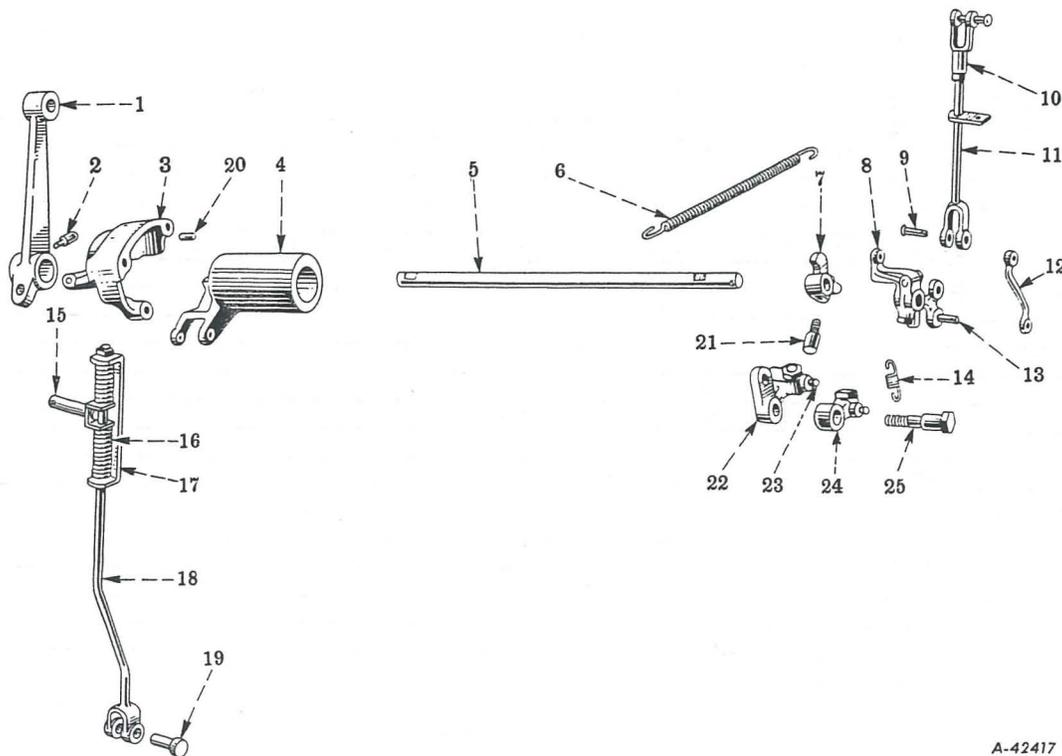
DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
WATER PUMP, FAN AND THERMOSTAT—Continued				
32	20 300 D	WASHER, WATER PUMP FELT		1
33	20 290 D	OIL SEAL, WATER PUMP, REAR		1
34	ST 205 A	BEARING, WATER PUMP		2
35	8 023 DX	HUB, FAN AND GENERATOR PULLEY, w/OIL SEAL, 20 290 D		1
36	45 993 D	SPACER, WATER PUMP BEARING		1
37	2 370 DBX	FLANGE, FAN AND WATER PUMP PULLEY, w/SCREW, 102 831 AND NUT, 218 437		1
	102 831	SCREW, SET, HDLS., 5/16-18NC x 7/8"		1
	218 437	NUT, JAM, HEX., 5/16-18NC		1
38	20 289 D	OIL SEAL, WATER PUMP, FRONT		1
39	21 839 DB	GASKET, WATER PUMP BEARING RETAINER		1
40	274 505 R1	STUD, WATER PUMP DRIVING		2
	103 320	WASHER, LOCK, 5/16"		2
41	273 887 R1	SPRING, WATER PUMP DRIVE		2
42	20 586 D	PIN, WATER PUMP DRIVER		1
	103 025	NUT, HEX., 5/16-24NF		1
	103 320	WASHER, LOCK, 5/16"		1
43	20 585 D	DRIVER, WATER PUMP		1
44	274 629 R91	FAN, BLOWER, w/DECAL (SPECIAL)		1
45	274 172 R91	PUMP, WATER, w/SUCTION FAN, ASSEMBLY		1
		(COMPOSED OF -		
		2 BEARING ST 205 A 6 NUT 103 024		
		1 BODY 6 963 DX 1 NUT 103 025		
		1 COVER 3 175 D 1 PACKING § 27 644 DA		
		1 DRIVER 20 585 D 1 PACKING 50 790 D		
		1 FAN 270 098 R1 1 PIN 20 586 D		
		1 FLANGE 2 370 DBX 1 RETAINER 20 306 DX		
		1 GASKET 21 839 DB 1 SCREW 179 819		
		1 GASKET 24 941 DB 1 SLEEVE 20 293 D		
		1 GLAND 20 296 D 1 SPACER 45 993 D		
		1 HUB 8 023 DX 2 SPRING 273 887 R1		
		1 IMPELLER 2 557 DAX 2 STUD 274 505 R1		
		1 LUBRICATOR 109 459 1 WASHER 20 300 D		
		1 LUBRICATOR 119 512 6 WASHER 103 319		
		1 NUT 20 299 D 5 WASHER 103 320)		
	179 892	SCREW, CAP, HEX-HD., 1/2-13NC x 2-3/4"		1
	179 894	SCREW, CAP, HEX-HD., 1/2-13NC x 3-1/4"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
	274 628 R91	ATTACHMENT, BLOWER FAN (CONSISTS OF FAN, 274 629 R91, DECALS AND INSTRUCTION DIAGRAM) * †		1
		* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		
		§ - NOT SERVICED SEPARATELY		



STARTING MECHANISM AND GOVERNOR CONTROL



A-42417

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 193 R1	LEVER, OPERATING, CROSS SHAFT		1
2	20 586 D	PIN, OPERATING LEVER, CROSS SHAFT		1
	103 025	NUT, HEX., 5/16-24NF		1
	103 320	WASHER, LOCK, 5/16"		1
3	9 446 DDX	BRACKET, CROSS SHAFT, w/PIN, 45 391 D		1
	179 842	SCREW; CAP, HEX-HD., 3/8-16NC x 1-3/8"		1
	179 849	SCREW, CAP, HEX-HD., 3/8-16NC x 2-1/2"		2
	102 393	SCREW, SET, HDLS., RD-PT., 5/16-18NC x 1-1/4"		1
	218 437	NUT, JAM, HEX., 5/16-18NC		1
	103 321	WASHER, LOCK, 3/8"		3
4	272 130 R1	LEVER, GOVERNOR CONTROL		1
5	53 417 D	SHAFT, CONTROL CROSS		1
6	52 176 DC	SPRING, CROSS SHAFT RETURN		1
7	52 626 DA	LEVER, CROSS SHAFT JAW (OPTIONAL WITH 262 607 R2)		1
7	262 607 R2	LEVER, CROSS SHAFT JAW (OPTIONAL WITH 52 626 DA)		1

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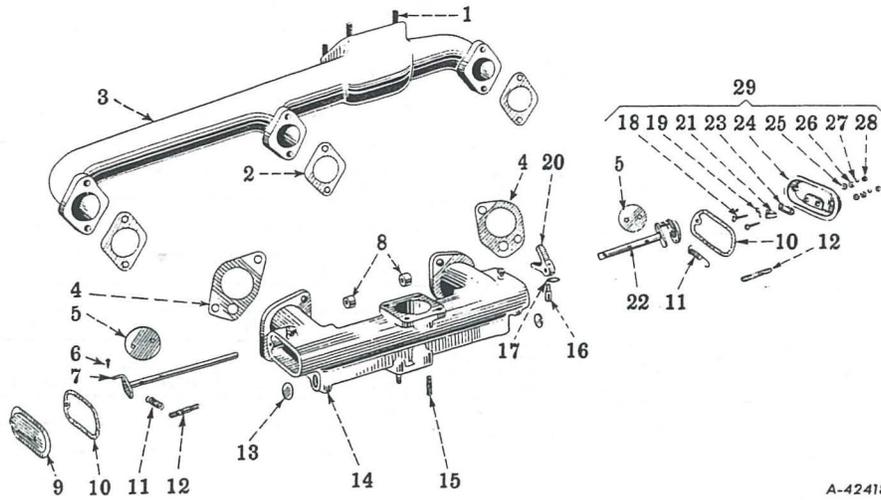
DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
STARTING MECHANISM AND GOVERNOR CONTROL—Continued				
8	53 410 DX	JAW, CROSS SHAFT, w/PIN, 53 411 D		1
	218 437	NUT, HEX., TYPE "D", 5/16-18NC		1
	103 385	PIN, COTTER, 1/8 x 1"		1
	102 393	SCREW, SET, OVAL-PT., HDLS., 5/16-18NC x 1-1/4"		1
	Q 1 537	WASHER, 21/32" I.D. x 1" O.D. x No. 12 GA.		1
9	103 495	PIN, YOKE, STARTING VALVE CROSS SHAFT		2
	107 762	PIN, COTTER, 3/32 x 5/8"		2
10	104 037	YOKE, ADJUSTING, STARTING VALVE CROSS SHAFT		1
11	262 573 R92	ROD, OPERATING, STARTING VALVE CROSS SHAFT, w/YOKE AND BULLERTLY VALVE LEVER TRIP FINGER (OPTIONAL WITH 53 416 DA)		1
11	53 416 DA	ROD, OPERATING, STARTING VALVE CROSS SHAFT, w/WELDED END AND LEVER TRIP FINGER (OPTIONAL WITH 262 573 R91)		1
	103 025	NUT, HEX., 5/16-24NF		1
12	53 414 DX	LINK, CARBURETOR CONTROL		1
	107 761	PIN, COTTER, 1/16 x 5/8"		2
	103 339	WASHER, 9/32" I.D. x 5/8" O.D. x No. 16 GA.		2
13	53 411 D	PIN, CROSS SHAFT JAW		1
14	52 624 D	SPRING, CROSS SHAFT LATCH		1
15	272 101 R91	TRUNNION, GOVERNOR CONTROL ROD		1
	107 762	PIN, COTTER, 3/32 x 5/8"		1
	Q 1 597	WASHER, 13/32" I.D. x 3/4" O.D. x No. 16 GA.		1
16	261 650 R1	SPRING, GOVERNOR CONTROL ROD		2
17	54 124 D	GUIDE, GOVERNOR CONTROL ROD TRUNNION		1
	114 493	NUT, JAM, HEX., 5/16-24NF		2
18	272 129 R11	ROD, GOVERNOR CONTROL, w/YOKE		1
	114 493	NUT, JAM, HEX., 5/16"		2
19	103 495	PIN, GOVERNOR LEVER		1
	107 762	PIN, COTTER, 3/32 x 5/8"		1
20	45 391 D	PIN, LOCATING, FRICTION PLATE		1
21	20 586 D	PIN, CROSS SHAFT JAW LEVER		1
	103 025	NUT, HEX., 5/16-24NF		1
	103 320	WASHER, LOCK, 5/16"		1
22	8 617 DAX	BRACKET, CROSS SHAFT LATCH, w/PIN, 52 623 D		1
	218 438	NUT, JAM, HEX., 3/8-16NC		1
	102 845	SCREW, SET, FL-HD., 3/8-16NC x 1-1/2"		1
23	52 623 D	PIN, CROSS SHAFT LATCH SPRING		1
24	52 621 DX	LATCH, CROSS SHAFT, w/PIN, 52 623 D		1
25	55 354 DA	PIN, CROSS SHAFT LATCH		1



DIESEL ENGINE

INTAKE MANIFOLD AND EXHAUST MANIFOLD



A-42418

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	25 122 D	STUD, MUFFLER		4
2	251 167 R1	GASKET, EXHAUST MANIFOLD		3
3	251 149 R12	MANIFOLD, EXHAUST W/FOUR STUDS, 25 122 D		1
4	50 689 DA	GASKET, INTAKE MANIFOLD		2
5	50 697 D	VALVE, MANIFOLD BUTTERFLY		2
6	228 148	SCREW, MANIFOLD BUTTERFLY VALVE (WILL WORK FOR 256 271 R1)		4
7	53 673 DX	SHAFT, MANIFOLD CONTROL REAR, w/LEVER		1
8	53 083 D	SEAL, MANIFOLD CONTROL SHAFT (OPTIONAL WITH 264 531 R91)		2
8	264 531 R91	SEAL, MANIFOLD CONTROL SHAFT (OPTIONAL WITH 53 083 D)		2
9	263 312 R1	COVER, INTAKE MANIFOLD END, REAR		1
	103 025	NUT, HEX., 5/16-24		1
	179 800	SCREW, CAP, HEX-HD., 1/4-28NC x 1-3/8"		1
	446 186	WASHER, 1/4" I.D. x 1/2" O.D. x No. 18 GA.		1
	54 909 H	WASHER, 21/64" I.D. x 5/8" O.D. x No. 18 GA.		1
10	52 520 DB	GASKET, INTAKE MANIFOLD END COVER		2
11	56 107 D	SPRING, MANIFOLD CONTROL		2
12	263 318 R1	STUD, MANIFOLD CONTROL SPRING		2
13	172 545	PLUG, EXPANSION, INTAKE MANIFOLD, 1" (WILL WORK FOR 23 007 V)		2



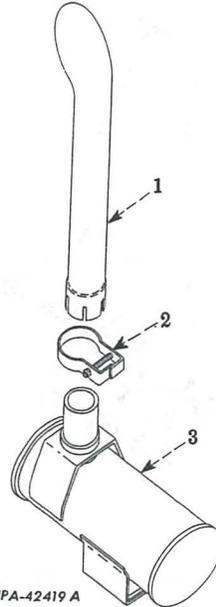
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INTAKE MANIFOLD AND EXHAUST MANIFOLD—Continued				
14	265 194 R93	MANIFOLD, INTAKE ASSEMBLY (WILL WORK FOR 254 903 R12 AND 265 193 R13, BATTERY IGNITION)		1
		(MAGNETO IGNITION)		
		(COMPOSED OF -		
		1 END COVER, REAR 263 312 R1	1 NUT 170 814	
		1 END COVER, FRONT 263 345 R92	2 SCREW 170 814	
		2 GASKET 52 520 DB	2 WASHER 138 479 H	
		1 MANIFOLD 265 193 R13	1 WASHER 138 479	
		2 NUT 103 025	2 WASHER 50 105	
14	265 193 R13	MANIFOLD, INTAKE ASSEMBLY (BATTERY IGNITION)		1
		(COMPOSED OF -		
		1 LEVER 50 698 D	1 SHAFT 43 073 DX	
		1 MANIFOLD § 265 193 R1	1 SHAFT 265 195 R92	
		1 NUT 103 024	2 SPRING 50 107 D	
		1 PIN 42 739 DA	4 STUD 50 705 D	
		2 PLUG 103 083	2 STUD 263 318 R1	
		2 PLUG 172 545	2 VALVE 50 697 D	
		4 SCREW 220 148	1 WASHER 114 604	
		2 SEAL 53 083 D		
	220 065	NUT, HEX., 5/16"NC		2
	1179 812	SCREW, CAP, HEX-HD., 5/16-18NC x 1/2"		2
	102 392	SCREW, SET, HDLS-RD-PT., ROUND POINT 5/16-18NC x 1"		1
	102 394	SCREW, SET, SLOTTED-HDLESS, OVAL-PT., 5/16-18NC x 1-1/2"		1
	103 320	WASHER, LOCK, 5/16"		2
15	50 705 D	STUD, CARBURETOR		4
16	42 739 DA	PIN, MANIFOLD CONTROL LEVER		1
	103 024	NUT, HEX., 1/4"NF		1
17	114 604	WASHER, 1/4"		1
18	263 330 R1	SCREW, PAN-HD., NO. 10-32NF x 1" (BRASS)		2
		(ONE USED WITH MAGNETO IGNITION ATTACHMENT)		
18	263 356 R1	SCREW, PAN-HD., NO. 10-32NF x 5/8" (BRASS)		1
		(USED WITH MAGNETO IGNITION ATTACHMENT ONLY)		
19	263 328 R1	BLADE, SWITCH CONTACT (BATTERY IGNITION ONLY)		1
19	263 358 R1	BLADE, MAGNETO GROUNDING (MAGNETO IGNITION ATTACHMENT ONLY)		1
20	50 698 D	LEVER, MANIFOLD CONTROL (OPTIONAL WITH 263 032 R91)		1
20	263 032 R91	LEVER, MANIFOLD CONTROL (OPTIONAL WITH 50 698 D)		1
21	263 327 R1	BLADE, SWITCH CONTACT		1
22	265 195 R92	SHAFT, MANIFOLD CONTROL, W/EYELET 188 664, FRONT		1
23	263 325 R2	STRIP, SWITCH BLADE MOUNTING		1
24	263 311 R1	COVER, INTAKE MANIFOLD END FRONT (ORDER 263 312 R1 OR 263 345 R92)		1
25	263 326 R1	INSULATOR, TERMINAL (BATTERY IGNITION ONLY)		2
25	263 357 R1	SLEEVE, MAGNETO GROUNDING (MAGNETO IGNITION ATTACHMENT ONLY)		1
26	263 329 R1	WASHER, FLAT, RD-HOLE		2
27	138 479	WASHER, LOCK, NO. 10 EXTERNAL-TOOTH		2
		§ - NOT SERVICED SEPARATELY		



TC-64

DIESEL ENGINE

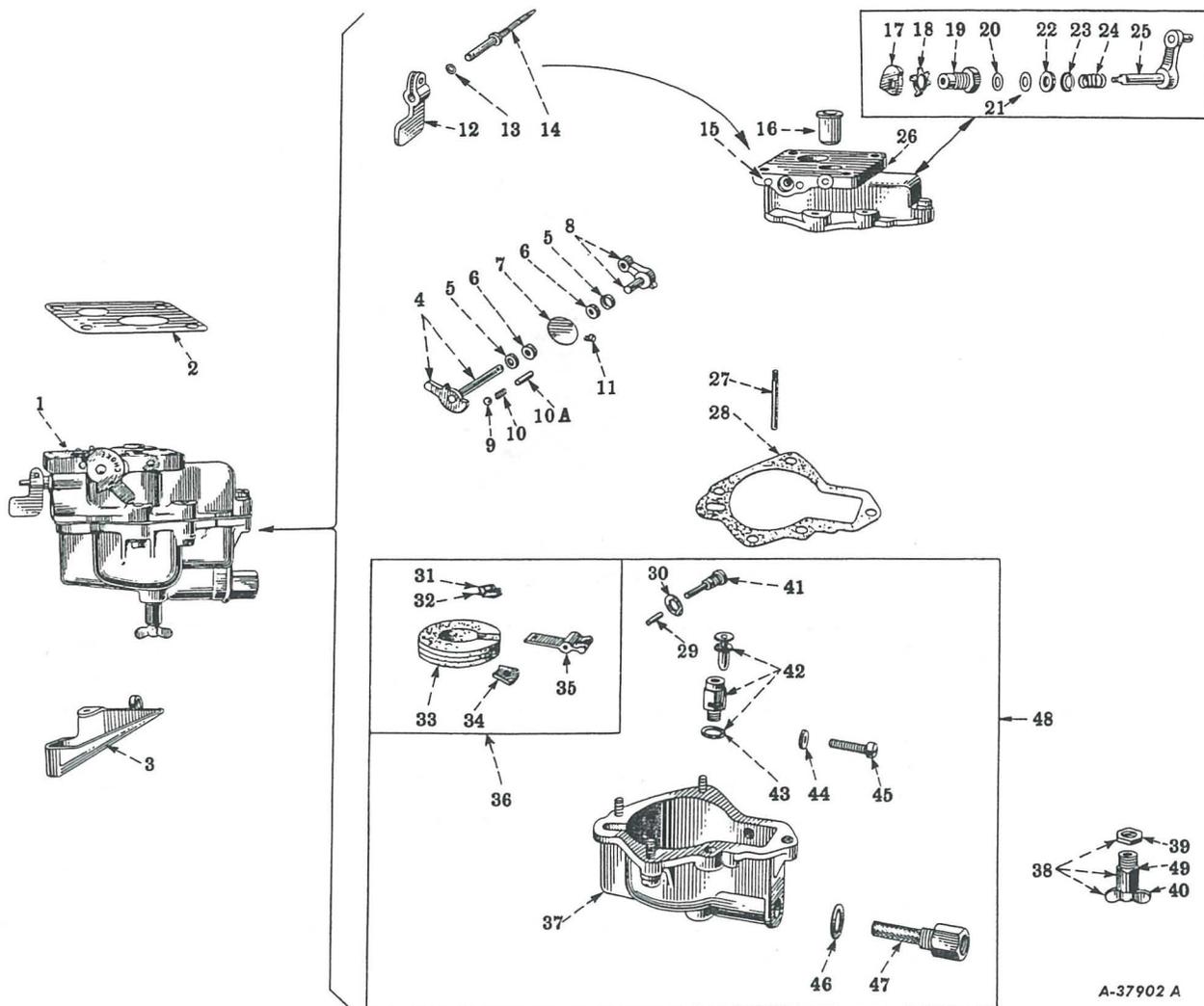
EXHAUST MUFFLER AND PIPE EXTENSION



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	276 225 R1	EXTENSION, EXHAUST PIPE		1
2	276 222 R91	CLAMP, w/BOLT AND NUT, EXHAUST MUFFLER PIPE EXTENSION		1
3	274 488 R92	MUFFLER, EXHAUST		1
	102 637	NUT, HEX., 1/2-13NC		4



CARBURETOR
(For Starting on Gasoline)



A-37902 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	271 204 R92	CARBURETOR, ASSEMBLY		1
	103 025	NUT, HEX., 5/16"NF		4
	103 320	WASHER, LOCK, 5/16"		4
2	53 459 DA	GASKET, CARBURETOR		1
3	58 843 DX	THROUGH, DRAIN, w/SUPPORT AND CLIP		1
4	56 537 DAX	SHAFT, STARTING SHUTTER, LONG, w/LEVER AND SCREW, 31 636 D		1
5	45 148 D	RETAINER, DUST SEAL		2
6	45 149 DA	SEAL, DUST		2



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CARBURETOR—Continued (For Starting on Gasoline)				
7	362 551 RI	CHOKE		1
8	56 538 DAX	SHAFT, STARTING SHUTTER, FLOAT, W/LEVER AND SCREW, 31 636 D		1
9	52 791 RI	BALL, FRICTION SPRING, 3/16"		1
10	46 059 D	SPRING, STARTING LEVER FRICTION		1
10A	18 543 RI	PIN, ROLL, 7/32 x 1"		1
11	31 636 D	SCREW, STARTING SHUTTER		2
12	362 550 RI	LEVER, FUEL ADJUSTMENT		1
	132 760	SCREW, RD-HD., No. 8-32 x 1/2"		1
13	360 599 RI	"O" RING, 3/16" I.D. x 5/16" O.D. x 1/16" WIDE		1
14	362 548 RI	VALVE, NEEDLE		1
15	45 110 D	PIN, STARTING LEVER STOP		2
16	362 547 RI	VENTURI		1
17	32 582 D	CAM, LOCKING SHAFT		1
18	352 352 RI	LOCK, LOCKING SHAFT BEARING		1
19	32 585 DA	BEARING, LOCKING SHAFT		1
20	359 158 RI	"O" RING, LOCKING SHAFT, 19/64" I.D. x 27/64" O.D. x 1/16" WIDE		1
21	363 454 RI	WASHER, LOCKING SHAFT		1
22	32 588 D	WASHER, DUST LOCKING SHAFT		1
23	32 587 D	RETAINER, DUST WASHER, LOCKING SHAFT		1
24	32 586 D	SPRING, DUST WASHER, LOCKING SHAFT		1
25	50 801 D	SHAFT AND LEVER, LOCKING		1
	120 622	NUT, HEX., 8-32 (CADMIUM PLATED)		1
	121 841	WASHER, LOCK, NO. 8 (CADMIUM PLATED)		1
26	362 543 R92	BODY, CARBURETOR ASSEMBLY		1
		(COMPOSED OF -		
		1 BODY § 362 544 R2	2 RETAINER 45 148 D	
		1 PIN 18 543 RI	2 SEAL 45 149 DA	
		2 PIN 45 110 D	1 VENTURI 362 547 RI)	
27	362 552 RI	TUBE, FUEL INLET		1
28	32 606 DB	GASKET, FUEL BOWL		1
29	32 604 D	SPACER, FLOAT LEVER		1
30	25 948 D	GASKET, FLOAT LEVER PIVOT SCREW		1
		§ - NOT SERVICED SEPARATELY		

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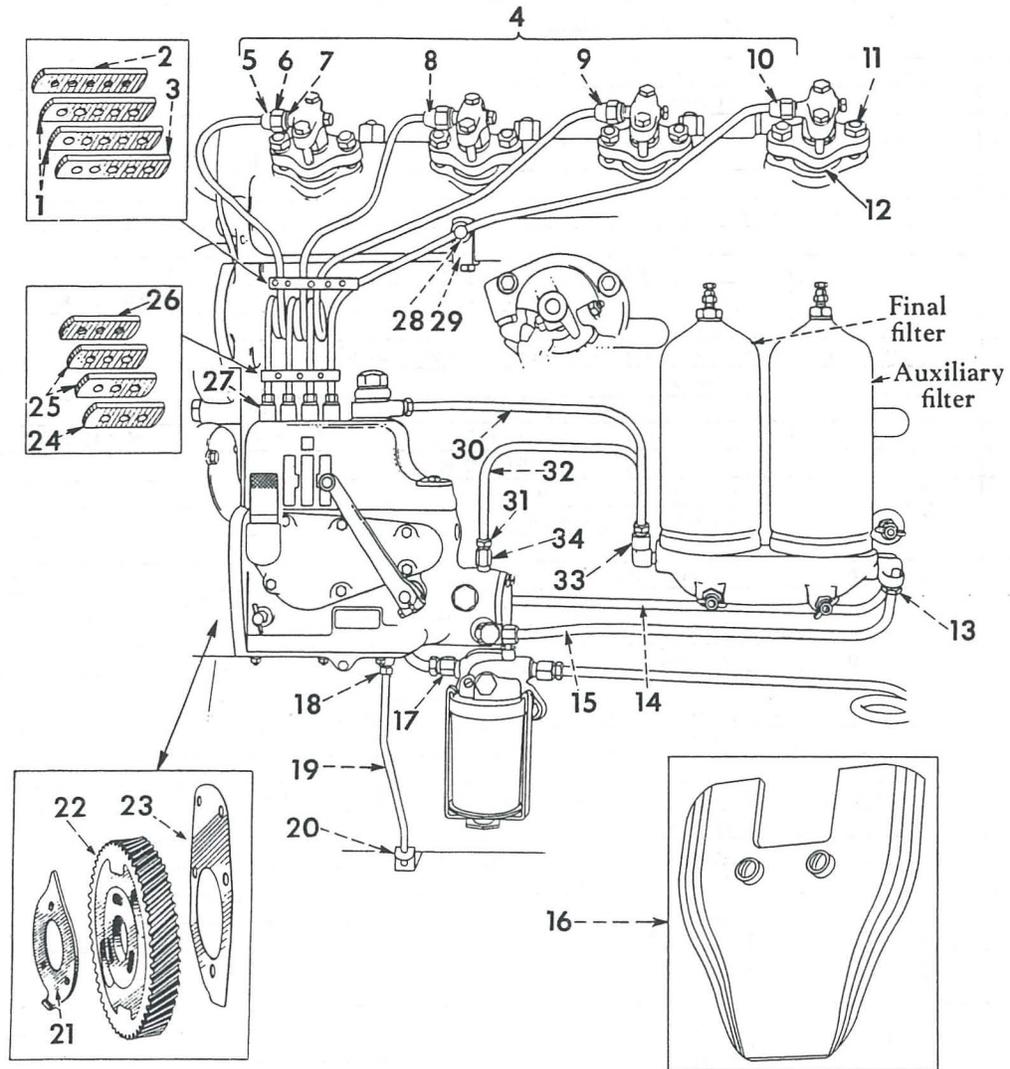
DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CARBURETOR—Continued (For Starting on Gasoline)				
31	32 578 D	LEAF, FLOAT LEVER SPRING, UPPER		1
32	32 577 D	LEAF, FLOAT LEVER SPRING, LOWER		1
33	251 650 R11	FLOAT AND FERRULE, w/NUT, 114 777 AND SCREW, 132 646		1
34	114 777	FLOAT, REINFORCING NUT, No. 4-40 (BRASS)		1
	132 646	SCREW, SLOTTED-RD-HD., No. 4-40 x 1/2" (CADMIUM PLATED)		1
35	357 090 R1	LEVER, FLOAT (WILL WORK FOR § 251 651 R1) (ALUMINUM)		1
36	251 652 R91	FLOAT AND LEVER, ASSEMBLY (COMPOSED OF -		1
		1 FLOAT 251 650 R11		
		1 LEAF 32 577 D		
		1 LEAF 32 578 D		
		1 LEVER 357 090 R1)		
37	5 051 DX	BOWL, FUEL, w/SPACER, 32 604 D (OPTIONAL WITH 9 390 DX)		1
	121 744	WASHER, LOCK, No. 12 (CADMIUM PLATED)		5
	132 203	SCREW, No. 12-24 x 7/8", FIL-HD. (CADMIUM PLATED)		5
37	9 390 DX	BOWL, FUEL, w/SPACER, 32 604 D (OPTIONAL WITH 5 051 DX)		1
	121 744	WASHER, LOCK, No. 12 (CADMIUM PLATED)		5
	132 203	SCREW, No. 12-24 x 7/8", FIL-HD. (CADMIUM PLATED)		5
38	58 840 DAX	VALVE, DRAIN, w/LOCK NUT, 58 837 D, BODY, 64 932 D AND STEM, 64 536 DA		1
39	58 837 D	NUT, LOCK, DRAIN VALVE		1
40	64 536 DA	STEM, DRAIN VALVE		1
41	32 576 DX	PIVOT AND SCREW, FLOAT		1
42	32 581 DXB	VALVE AND CAGE, NEEDLE, w/GASKET, 25 948 D		1
43	59 241 D	GASKET, NEEDLE VALVE CAGE		1
44	121 744	FOLLOWS REF. NO. 37		
45	132 203	FOLLOWS REF. NO. 37		
46	18 377 D	GASKET, STRAINER SCREEN		1
47	29 902 DX	RETAINER, STRAINER SCREW, w/SCREEN		1
48	35 691 DA	BOWL, FUEL ASSEMBLY (COMPOSED OF -		1
		1 BOWL 5 051 DX 1 GASKET 25 948 D		
		1 CAGE 32 581 DXB 1 PIVOT 32 576 DX		
		1 FLOAT 251 652 R91 1 RETAINER 29 902 DX)		
		1 GASKET 18 377 D		
49	64 932 D	BODY, DRAIN VALVE		1
	271 226 R91	COUPLING, CARBURETOR FUEL ADJUSTMENT ROD		1
	107 761	PIN, COTTER, 1/16 x 5/8"		2
	37 006 D	BLANK, CARBURETOR NUMBER PLATE		1
	38 525 D	SCREW, DRIVE, No. 0 x 3/16" (NAME PLATE)		1



FUEL INJECTION PIPES, GEAR AND CONNECTIONS*
(For Engines equipped with IH Fuel Injection Pump)



IPA-42420 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	263 181 R1	PAD, INJECTION PIPE CLAMP		2
2	264 710 R1	CLAMP, INJECTION PIPE		1
3	263 180 R1	CLAMP, INJECTION PIPE		1
4	251 049 R92	PIPES, INJECTION, SET OF FOUR, ASSEMBLY (COMPOSED OF 1 PIPE 251 045 R12 1 PIPE 251 047 R12 1 PIPE 251 046 R12 1 PIPE 251 048 R12)		1
5	251 045 R12	PIPE, INJECTION, ASSEMBLY (CYLINDER NO. 1) (COMPOSED OF - 1 NUT 250 617 R1 1 PIPE § 1 NUT 251 050 R2 2 SLEEVE 250 610 R2)		1
		* - PIPING FOR CHASSIS REFER TO "FUEL AND GASOLINE TANKS AND PIPING"		
		§ - NOT FURNISHED SEPARATELY		



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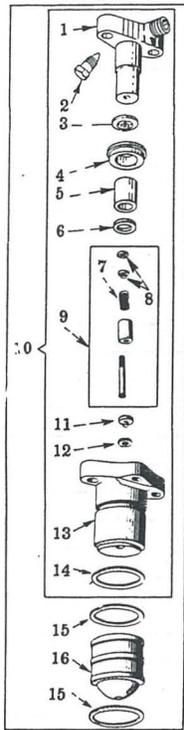
DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FUEL INJECTION PIPES, GEAR AND CONNECTIONS* —Continued (For Engines equipped with IH Fuel Injection Pump)				
6	250 617 R1	NUT, INJECTION PIPE (NOZZLE END)		4
7	250 610 R2	SLEEVE, INJECTION PIPE		8
8	251 046 R12	PIPE, INJECTION, ASSEMBLY (CYLINDER NO. 2)		1
		(COMPOSED OF -		
		1 NUT 250 617 R1	1 PIPE §	
		1 NUT 251 050 R2	2 SLEEVE 250 610 R2)	
9	251 047 R12	PIPE, INJECTION, ASSEMBLY (CYLINDER NO. 3)		1
		(COMPOSED OF -		
		1 NUT 250 617 R1	1 PIPE §	
		1 NUT 251 050 R2	2 SLEEVE 250 610 R2)	
10	251 048 R12	PIPE, INJECTION, ASSEMBLY (CYLINDER NO. 4)		1
		(COMPOSED OF -		
		1 BLOCK §	1 PIPE §	
		1 NUT 250 617 R1	2 SLEEVE 250 610 R2)	
		1 NUT 251 050 R2		
	103 025	NUT, HEX., 5/16-24NF		1
	103 320	WASHER, LOCK, MEDIUM, 5/16"		1
11	31 121 D	NUT, NOZZLE BODY STUD		8
12		NOZZLE, INJECTION (REFER TO INJECTION NOZZLES AND PRE-COMBUSTION CHAMBERS)		
13	22 510 D	ELBOW, AUXILIARY FUEL FILTER OUTLET PIPE (FILTER END)		1
14	251 754 R11	PIPE, AUXILIARY FUEL FILTER INLET, W/TWO NUT, 22 508 D AND 2 NIPPLES, 22 509 D		1
15	63 405 DAX	PIPE, AUXILIARY FUEL FILTER OUTLET, W/NUT AND NIPPLES		1
16	64 964 D	PAN, FUEL FILTER DRIP		1
	179 812	SCREW, CAP, HEX-HD., 5/16-18NC X 1/2"		2
	103 320	WASHER, LOCK, MEDIUM, 5/16"		2
17	22 507 D	CONNECTOR, AUXILIARY FUEL FILTER INLET PIPE (WATER TRAP END)		1
18	29 898 D	NUT, PLUNGER DRAIN PIPE CONNECTOR		1
19	270 693 R21	PIPE, PLUNGER DRAIN, W/NUT, 29 898 D		1
20	272 424 R1	CLIP, PLUNGER DRAIN PIPE		1
21	46 584 D	INDICATOR, INJECTION PUMP GEAR TIMING		1
	425 475	SCREW, MACH., 3/8-24NF X 1-1/8"		3
22	50 412 DA	GEAR, FUEL INJECTION PUMP (54 TEETH)		1
23	62 939 DB	GASKET, FUEL INJECTION PUMP		1
24	264 143 R1	CLAMP, INJECTION PIPE		1
25	264 142 R1	PAD, INJECTION PIPE CLAMP		2
	181 316	SCREW, CAP, HEX-HD., 1/4-28NF X 1-1/8"		8
	115 547	NUT, LOCK, HEX., 1/4-28NF		8
26	264 712 R1	CLAMP, INJECTION PIPE		1
27	251 050 R2	NUT, INJECTION PIPE		4
28	27 927 DA	WASHER, INJECTION PIPE BRACE		1
		* - PIPING FOR CHASSIS REFER TO "FUEL AND GASOLINE TANKS AND PIPING".		
		§ - NOT FURNISHED SEPARATELY		

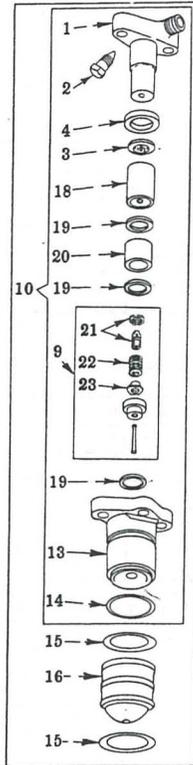


DIESEL ENGINE

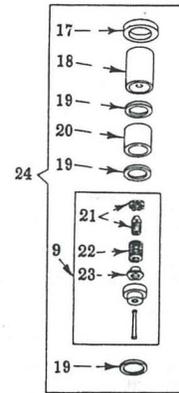
INJECTION NOZZLES AND PRE-COMBUSTION CHAMBERS



TD-142M
501 to 2552



TD-142M
2553 Up



Open type Fuel Injection
Nozzle Valve field
improvement package
271 745 R91

IPA-43591

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	250 607 R4	FITTING, NOZZLE (ORDER 276 073 R11)	TD-142M - 501 to 2552	4
	181 380	SCREW, CAP, HEX-HD., 3/8-24NF x 2-1/4"		8
1	276 073 R1	FITTING, NOZZLE	TD-142M - 2553 UP	4
1	276 073 R11	FITTING, NOZZLE, 276 073 R1, w/VALVE, 275 634 R1 (WILL WORK FOR 250 607 R4)	TD-142M - 501 to 2552	4
2	275 634 R1	VALVE, NOZZLE BLEEDER (WILL WORK FOR 32 493 D)		4
3	271 648 R91	SCREEN, NOZZLE		4
4	250 608 R1	SEAL, DUST, NOZZLE FITTING		4
5	37 150 D	SPACER, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 501 to 2552	4
6	37 148 D	GASKET, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 501 to 2552	4
7	37 146 DA	SPRING, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 501 to 2552	4
8	37 147 D	NUT, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 501 to 2552	8
9	37 152 DB	VALVE AND SPRING, NOZZLE, ASSEMBLY (ORIFICE TYPE) (SEE NOTES 1 AND 2)	TD-142M - 501 to 2552	4
		(COMPOSED OF -		
	1 GUIDE	§	1 SPRING 37 146 DA	
	2 NUT	37 147 D	1 VALVE §	
		NOTE 1 - OPEN TYPE FUEL INJECTION NOZZLE VALVES SHOULD NOT BE INTERMIXED WITH ORIFICE TYPE FUEL INJECTION NOZZLE VALVES OR OPEN TYPE VALVES WITH DIFFERENT LIFTS.		
		NOTE 2 - USED ON ENGINES EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 271 745 R91		
		§ - NOT FURNISHED SEPARATELY		

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DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INJECTION NOZZLES AND PRE-COMBUSTION CHAMBERS—Continued				
9	275 719 R91	VALVE, NOZZLE, ASSEMBLY (OPEN TYPE, .012 - .013" LIFT) (SEE NOTE 1)	TD-142M - 2553 UP	4
		(COMPOSED OF -		
		1 SCREW AND SEAT 278 008 R91 1 SPRING 276 954 R1		
		1 SEAT § 1 VALVE §		
		1 SEAT 271 740 R1)		
9	271 738 R11	VALVE, NOZZLE, ASSEMBLY (OPEN TYPE, .007 - .008" LIFT) (USED ONLY ON ENGINES EQUIPPED WITH PACKAGE, 271 745 R91) (SEE NOTE 1)	TD-142M - 501 TO 2552	4
		(COMPOSED OF -		
		1 SCREW AND 1 SEAT 271 740 R1		
		SEAT 278 008 R91 1 SPRING 276 954 R1		
		1 SEAT § 1 VALVE §)		
10	251 079 R94	NOZZLE, INJECTION, ASSEMBLY (ORIFICE TYPE) (SEE NOTE 1) (SEE NOTE 3)	TD-142M - 501 TO 2552	4
		(COMPOSED OF -		
		1 BODY 251 043 R11 2 SCREW 181 380		
		1 FITTING 276 073 R1 1 SPACER 37 150 D		
		2 GASKET 37 148 D 1 VALVE 275 634 R1		
		1 PLATE 250 604 R3 1 VALVE AND		
		1 SCREEN 271 648 R91 SPRING 37 152 DB)		
10	276 393 R91	NOZZLE, INJECTION, ASSEMBLY (OPEN TYPE) (SEE NOTES 1 AND 3) (COMPOSED OF -	TD-142M - 2553 UP	4
		1 BODY 276 394 R11 1 SLEEVE 271 743 R1		
		1 FITTING 276 073 R1 1 SPACER 271 744 R1		
		3 GASKET 37 148 D 1 VALVE 275 719 R91		
		1 SCREEN 271 648 R91 1 VALVE 276 634 R1)		
		2 SCREW 181 380		
11	250 604 R3	PLATE, NOZZLE INJECTOR	TD-142M - 501 TO 2552	4
12	37 148 D	GASKET, NOZZLE INJECTOR PLATE	TD-142M - 501 TO 2552	4
13	251 043 R11	BODY, NOZZLE, W/SEAL, 250 608 R1 AND SEAL, 251 044 R2 (ORIFICE TYPE)	TD-142M - 501 TO 2552	4
13	276 394 R11	BODY, NOZZLE, W/SEAL, 250 608 R1 AND SEAL, 251 044 R2 (OPEN TYPE) (SEE NOTE 2)	TD-142M - 2553 UP	4
14	251 044 R2	SEAL, DUST, NOZZLE BODY		4
		NOTE 1 - OPEN TYPE FUEL INJECTION NOZZLE VALVES SHOULD NOT BE INTERMIXED WITH ORIFICE TYPE FUEL INJECTION NOZZLE VALVE OR OPEN TYPE VALVES WITH DIFFERENT LIFTS.		
		NOTE 2 - USED ON ENGINES EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 271 745 R91.		
		NOTE 3 - NOT USED ON ENGINES EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 271 745 R91.		
		§ - NOT FURNISHED SEPARATELY		

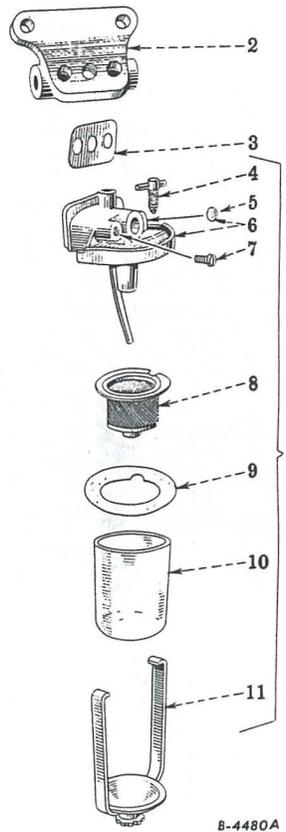
DIESEL ENGINE



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INJECTION NOZZLES AND PRE-COMBUSTION CHAMBERS—Continued				
15	251 042 R4	GASKET, PRE-COMBUSTION CHAMBER		8
16	251 041 R1	CHAMBER, PRE-COMBUSTION		4
17		NOT USED		
18	271 744 R1	SPACER, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 2553 UP	4
19	37 148 D	GASKET, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 2553 UP	12
20	271 743 R1	SLEEVE, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 2553 UP	4
21	278 008 R91	SEAT, NOZZLE VALVE SPRING, UPPER, W/VALVE STOP SCREW (WILL WORK FOR 271 741 R1 AND 271 742 R2) (SEE NOTE 2)	TD-142M - 2553 UP	4
22	276 954 R1	SPRING, NOZZLE VALVE (SEE NOTE 2)	TD-142M - 2553 UP	4
23	271 740 R1	SEAT, SPRING, LOWER (SEE NOTE 2)	TD-142M - 2553 UP	4
24	271 745 R1	PACKAGE, FIELD IMPROVEMENT, OPEN TYPE FUEL INJECTION NOZZLE VALVE (SEE NOTE 1) (COMPOSED OF - 4 GASKET 37 148 D 1 SPACER 271 744 R1 1 SLEEVE 271 743 R1 1 VALVE 271 738 R11)	TD-142M - 501 TO 2552	4
		NOTE 1 - OPEN TYPE FUEL INJECTION NOZZLE VALVES SHOULD NOT BE INTERMIXED WITH ORIFICE TYPE FUEL INJECTION NOZZLE VALVE OR OPEN TYPE VALVES WITH DIFFERENT LIFTS.		
		NOTE 2 - USED ON ENGINES EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 271 745 R91.		
IH SINGLE PLUNGER FUEL INJECTION PUMP				
	270 131 R91	PUMP, INJECTION, FUEL, MODEL "B" (1650 RPM - 9% REGULATION) REFER TO MODEL "B" FUEL INJECTION PUMP PARTS CATALOG PU-40A WHEN ORDERING DETAIL PARTS FOR COMPLETE MODEL "B" FUEL INJECTION PUMPS AND ALSO FOR SPECIAL MODEL "B" FUEL INJECTION PUMPS NOT LISTED ABOVE. FOR SPEED CHARTS SEE MODEL "B" FUEL INJECTION PUMP PARTS CATALOG PU-40A.		1
	103 026	NUT, HEX, 3/8-24NF		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	179 851	SCREW, CAP, HEX-HD., 3/8-16NC x 3"		1
	16 849 R91	SCREW, MACH., 3/8-16NC x 2-1/2", W/WASHER		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2



WATER TRAP AND CONNECTIONS

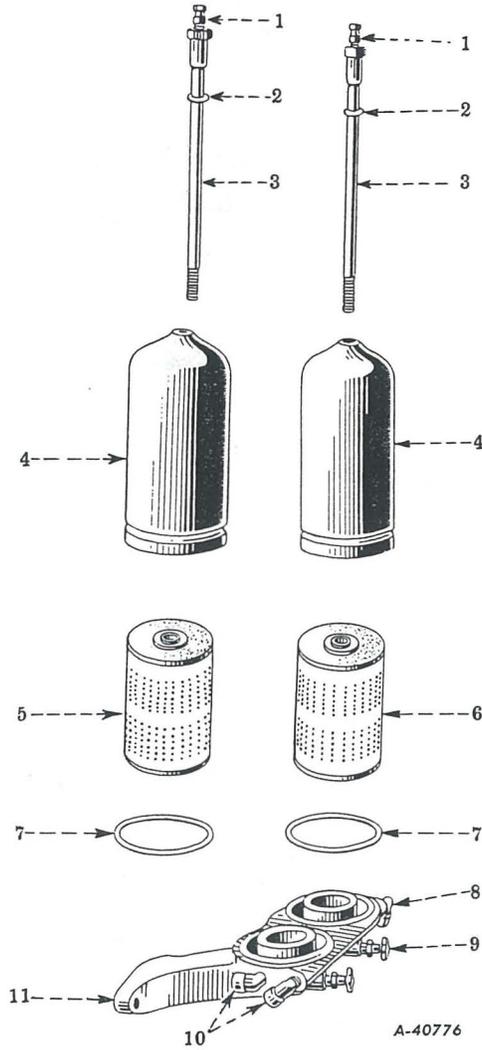


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	251 355 R91	TRAP, WATER, ASSEMBLY		1
		(COMPOSED OF -		
		1 BAIL 60 878 DX 1 SCREW 251 347 R11		
		1 BOWL 60 877 D 1 SCREEN 251 348 R91		
		1 GASKET 260 708 R2 1 PLUG, w/TOP 251 380 R91)		
		1 SCREW 60 871 DA		
	103 323	WASHER, LOCK, 1/2"		1
	179 893	SCREW, CAP, HEX-HD., 1/2-13NC x 3"		1
2	251 749 R1	BRACKET, WATER TRAP		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	103 321	WASHER, LOCK, 3/8"		2
3	51 527 DC	GASKET, WATER TRAP BRACKET		1
4	251 347 R11	SCREW, WATER TRAP DRAIN, w/SCREW HANDLE		1
5	24 805 D	PLUG, EXPANSION, 3/8"		1
6	251 380 R91	TOP, WATER TRAP, w/PLUG, 24 805 D		1
7	60 871 DA	SCREW, WATER TRAP VENT		1
8	251 348 R91	SCREEN, WATER TRAP, w/TOP AND BOTTOM		1
9	260 708 R2	GASKET, WATER TRAP BOWL		1
10	60 877 D	BOWL, WATER TRAP GLASS		1
11	60 878 DX	BAIL, WATER TRAP, w/THUMB SCREW		1



DIESEL ENGINE

AUXILIARY AND FINAL FUEL FILTERS
(For Engines equipped with IH Fuel Injection Pump)



A-40776

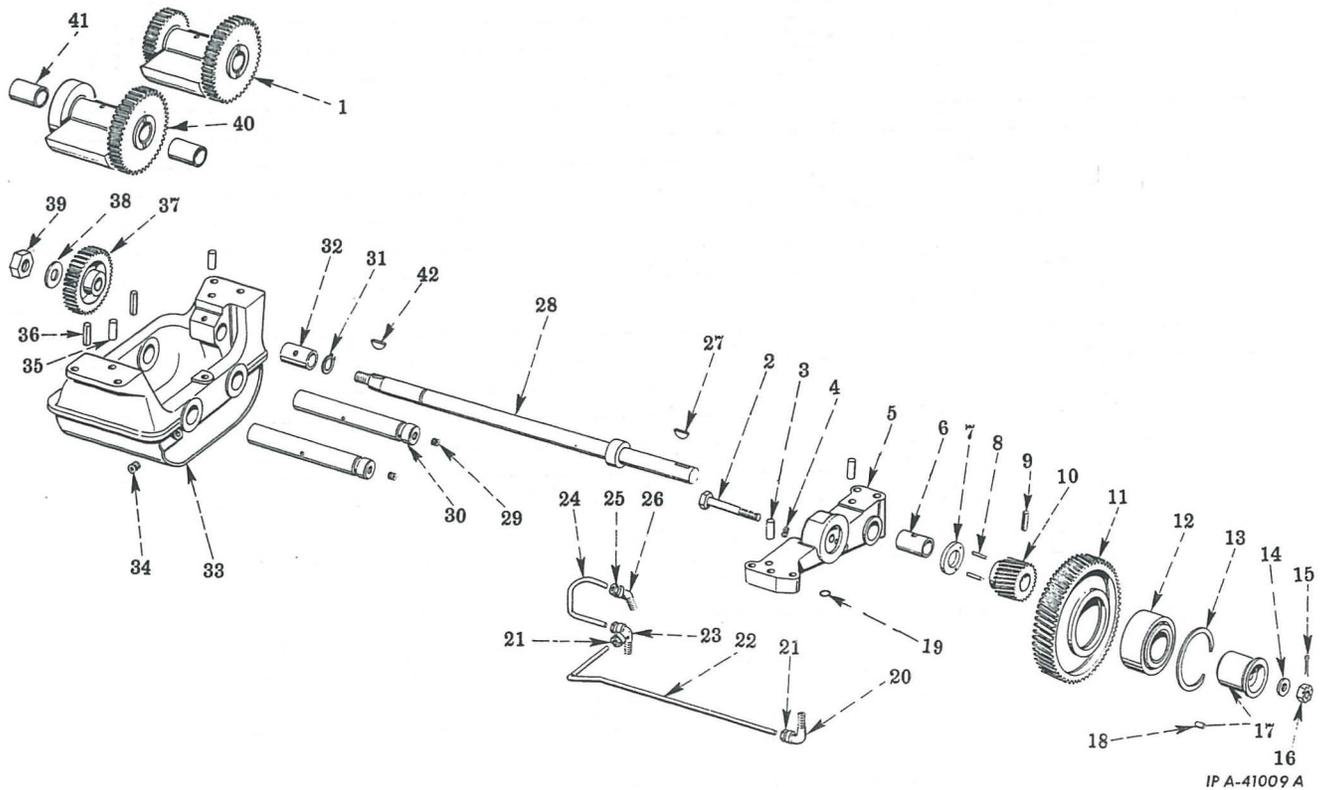
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	273 745 R91	FILTER, FUEL, ASSEMBLY (CONSISTS OF REF. NOS. 1 TO 11 LESS REF. NO. 8 AND 10)		1
	179 860	SCREW, CAP, HEX-HD., 7/16-14NC x 1-1/4"		2
	103 332	WASHER, LOCK, 7/16"		2
1	39 677 DA	BLEEDER, FUEL OIL FILTER		2
2	13 727 D	GASKET, FUEL OIL FILTER CASE STUD		2
3	259 482 R91	BOLT, FINAL FUEL OIL FILTER CASE		2
4	13 729 D	CASE, FUEL OIL FILTER		2



DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
AUXILIARY AND FINAL FUEL FILTERS—Continued (For Engines equipped with IH Fuel Injection Pump)				
5	259 479 R92	ELEMENT, FINAL FUEL FILTER (PUROLATOR) (OPTIONAL WITH 266 839 R91)		1
5	266 839 R91	ELEMENT, FINAL FUEL FILTER (SKINNER) (OPTIONAL WITH 259 479 R92)		1
6	259 479 R92	ELEMENT, AUXILIARY FUEL OIL FILTER (PUROLATOR) (OPTIONAL WITH 266 839 R91)		1
6	266 839 R91	ELEMENT, AUXILIARY FUEL OIL FILTER (SKINNER) (OPTIONAL WITH 259 479 R92)		1
7	13 728 D	GASKET, FUEL OIL FILTER CASE		2
8	22 510 D	ELBOW, AUXILIARY FUEL OIL FILTER INLET PIPE (FILTER END)		1
8	22 510 D	ELBOW, AUXILIARY FUEL OIL FILTER OUTLET PIPE (FILTER END)		1
9	9 982 T	COCK, DRAIN, FUEL FILTER		2
10	37 323 DX	ELBOW, FINAL FUEL OIL FILTER OUTLET PIPE, w/NUT, 37 165 D		1
10	37 323 DX	ELBOW, FINAL FUEL OIL FILTER INLET PIPE, w/NUT, 37 165 D		1
11	273 744 R1	BASE, FUEL FILTER		1

ENGINE BALANCER





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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ENGINE BALANCER				
1	274 536 R11	WEIGHT, BALANCER DRIVING, W/TWO BUSHING, 276 794 RI (ORDER 277 671 R91)	TD-142M - 501 TO 2910	1
1	277 670 R11	WEIGHT, BALANCER DRIVING, W/TWO BUSHING	TD-142M - 2910 UP	1
2	277 318 RI	BOLT, IDLER GEAR SHAFT (WILL WORK FOR 256 820 RI)		1
3	269 293 RI	PIN, BALANCER FRONT SUPPORT DOWEL		2
4	50 410 DA	PLUG, PIPE, BALANCER FRONT SUPPORT (NPT 1/8")		1
5	274 529 R21	SUPPORT, BALANCER, FRONT (ORDER 277 320 R91)	TD-142M - 501 TO 1519	1
5	276 493 R91	SUPPORT, BALANCER, FRONT (ORDER 277 320 R91)	TD-142M - 1520 TO 2573	1
5	277 311 R91	SUPPORT, BALANCER, FRONT, ASSEMBLY	TD-142M - 2574 UP	1
		(COMPOSED OF -		
		1 BUSHING §	2 PIN 141 151	
		1 GASKET 252 539 RI	1 PLUG 50 410 DA	
		2 PIN 269 293 RI	1 SUPPORT §)	
6	276 794 RI	BUSHING, BALANCER DRIVE SHAFT, FRONT (WILL WORK FOR 274 530 RI)		1
7	277 302 RI	WASHER, THRUST, BALANCER DRIVE PINION	TD-142M - 2574 UP	1
8	141 151	PIN, DOWEL, THRUST WASHER	TD-142M - 2574 UP	2
9	17 045 RI	PIN, ROLL, 5/32" O.D. x 1-3/8"		1
10	274 532 R2	PINION, BALANCER DRIVE (ORDER 277 320 R91)	TD-142M - 501 TO 1519	1
10	276 497 RI	PINION, BALANCER DRIVE (ORDER 277 320 R91)	TD-142M - 1520 TO 2573	1
10	277 305 RI	PINION, BALANCER DRIVE	TD-142M - 2574 UP	1
11	274 531 R2	BALANCER, IDLER GEAR		1
12	90 391 HA	CUP, IDLER GEAR BEARING		1
12	264 800 R91	CONE, IDLER GEAR BEARING		1
13	252 862 RI	RING, SNAP, IDLER GEAR BEARING		1
14	263 561 R2	WASHER, IDLER GEAR SHAFT BOLT		1
15	108 630	PIN, COTTER, 1/8 x 7/8"		1
16	277 319 RI	NUT, IDLER GEAR SHAFT BOLT (WILL WORK FOR 119 254)		1
17	264 661 R31	SHAFT, IDLER GEAR, W/PIN, 18 400 RI		1
18	18 400 RI	PIN, ESNA ROLL, 3/16 x 5/8"		1
19	252 539 RI	GASKET, "O" RING, FRONT SUPPORT (WILL WORK FOR 252 738 RI)		1
20	277 425 RI	ELBOW, NPT, HI-DUTY, 1/4" O.D. x 1/8" (WILL WORK FOR 30 402 D)		1
21	29 898 D	NUT, OIL PRESSURE LINE, 1/4"		2
22	274 688 R11	LINE, OIL PRESSURE, W/TWO NUT, 29 898 D		1
23	277 427 RI	TEE, NPT, HI-DUTY, 90°, 1/4" O.D. x 1/8" (WILL WORK FOR 274 549 RI)		1
24	274 540 R11	LINE, DRIVE SHAFT PRESSURE, W/TWO NUT, 29 898 D		1
25	29 898 D	NUT, DRIVE SHAFT PRESSURE LINE, 1/4"		2
26	277 426 RI	ELBOW, HI-DUTY TUBE FITTING (WILL WORK FOR 38 735 D)		1
27	124 547	KEY, WOODRUFF, 1/8 x 3/4"	TD-142M - 1520 UP	1
		§ - NOT FURNISHED SEPARATELY		



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ENGINE BALANCER—Continued				
28	274 527 RI	SHAFT, BALANCER DRIVE (LESS COLLAR, 274 525 RI) (ORDER 277 320 R91)	TD-142M - 501 TO 1519	1
28	276 495 R11	SHAFT, BALANCER DRIVE, W/COLLAR (ORDER 277 320 R91)	TD-142M - 1520 TO 2573	1
28	277 303 R11	SHAFT, BALANCER DRIVE, W/COLLAR	TD-142M - 2574 UP	1
29	50 410 DA	PLUG, PIPE, BALANCER WEIGHT SHAFT, 1/8"		2
30	274 526 R21	SHAFT, BALANCER WEIGHT, W/PLUG, 50 410 DA (ORDER 277 672 R91 OR 277 671 R91)	TD-142M - 501 TO 2910	2
30	277 668 R11	SHAFT, BALANCER WEIGHT, W/PLUG, 50 410 DA	TD-142M - 2911 UP	2
31	269 181 RI	RING, BALANCER DRIVE SHAFT RETAINER (WALDES "TRUARC" 5100-75-S-PP)		1
32	276 794 RI	BUSHING, BALANCER DRIVE SHAFT, REAR (WILL WORK FOR 274 530 RI)		1
33	274 541 R21	HOUSING, BALANCER WEIGHT, ASSEMBLY (COMPOSED OF -		1
		1 BUSHING	2 PIN 269 293 RI	
		1 HOUSING	1 PLUG 50 410 DA)	
	274 599 RI	SCREW, CAP, HEX-HD.		4
	278 027 RI	WIRE, LOCK		X
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
34	50 410 DA	PLUG, PIPE, BALANCER WEIGHT HOUSING, NPT 1/8"		1
35	269 293 RI	PIN, BALANCER WEIGHT HOUSING DOWEL		2
36	553 050 RI	PIN, ROLL, 1/4 x 3/4"		2
37	274 533 R2	GEAR, BALANCER DRIVE (ORDER 277 320 R91)	TD-142M - 501 TO 2573	1
37	277 304 RI	GEAR, BALANCER DRIVE	TD-142M - 2574 UP	1
38	277 301 RI	LOCK, BALANCER DRIVE GEAR NUT	TD-142M - 2574 UP	1
39	103 029	NUT, HEX, 9/16" N.F.		1
40	274 535 R11	WEIGHT, BALANCER DRIVEN (ORDER 277 672 R91)	TD-142M - 501 TO 2910	1
40	277 669 R11	WEIGHT, BALANCER DRIVEN, W/TWO BUSHING	TD-142M - 2911 UP	1
41	276 789 RI	BUSHING, BALANCER WEIGHT	TD-142M - 501 TO 2910	2
41	277 754 RI	BUSHING, BALANCER WEIGHT	TD-142M - 2911 UP	2
42	124 546	KEY, WOODRUFF, 5/32 x 5/8"	TD-142M - 2574 UP	1
	274 525 RI	COLLAR, BALANCER DRIVE SHAFT	TD-142M - 501 TO 1519	1
	274 538 R93	HOUSING, BALANCER WEIGHT, ASSEMBLY (COMPOSED OF -		1
		1 ELBOW 277 426 RI	2 PIN 553 050 RI	
		1 ELBOW 277 427 RI	2 SHAFT 277 668 R11	
		1 HOUSING 274 541 R21	1 WEIGHT 277 669 R11	
		1 LINE	1 WEIGHT 277 670 R11)	
		2 NUT 29 898 D		
		§ - NOT FURNISHED SEPARATELY	X - AS REQUIRED	



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DIESEL ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ENGINE BALANCER—Continued				
	277 320 R91	PACKAGE, FIELD SERVICE, BALANCER FRONT SUPPORT (WILL WORK FOR 276 493 R91, 274 529 R21, 276 495 R11, 276 495 R1, 274 533 R2, 276 497 R1, 274 532 R2 AND 276 494 R91)	TD-142M - 501 TO 2573	1
		(COMPOSED OF -		
		1 BOLT 277 318 R1	1 NUT 277 319 R1	
		1 GEAR 277 304 R1	1 PIN 108 630	
		1 KEY 124 546	1 SUPPORT, w/PINION	
		1 LOCK 277 301 R1	AND SHAFT 277 312 R91	
		1 NUT 103 029	1 WASHER 263 561 R2)	
	277 321 R91	PACKAGE, FIELD SERVICE, IDLER DRIVE SHAFT AND FRONT SUPPORT (WILL WORK FOR 274 528 R93)	TD-142M - 501 TO 2573	1
		(COMPOSED OF -		
		1 GEAR 277 304 R1	1 NUT 103 029	
		1 KEY 124 546	1 SUPPORT, w/IDLER	
		1 LOCK 277 301 R1	AND SHAFT 277 313 R91)	
	277 671 R91	PACKAGE, FIELD SERVICE, BALANCER DRIVING WEIGHT AND SHAFT (CONSISTS OF WEIGHT, 277 670 R11 AND SHAFT, 277 668 R11)	TD-142M - 501 TO 2910	1
		(WILL WORK FOR 274 536 R11 AND 274 526 R21)		
	277 672 R91	PACKAGE, FIELD SERVICE, BALANCER DRIVEN WEIGHT AND SHAFT (CONSISTS OF WEIGHT, 277 669 R11 AND SHAFT, 277 668 R11)	TD-142M - 501 TO 2910	1
		(WILL WORK FOR 274 535 R11 AND 274 526 R21)		
	18 586 R1	PIN, ROLL, 7/32" OD x 1-3/8"	TD-142M - 501 TO 1519	1
	274 528 R93	SHAFT, IDLER GEAR DRIVE, w/FRONT SUPPORT (ORDER 277 321 R91)	TD-142M - 501 TO 2573	1
	141 327 H	WIRE, LOCKING No. 13, 8" LONG (.093)		2
	274 599 R1	SCREW, CAP, HEX-HD.		2
	274 685 R1	SCREW, CAP, HEX-HD.		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
	277 313 R91	SHAFT, IDLER GEAR DRIVE, w/FRONT SUPPORT, ASSEMBLY (COMPOSED OF -	TD-142M - 2574 UP	1
		1 BOLT 277 318 R1	1 PIN 108 630	
		1 CONE 264 800 R91	1 RING 252 862 R1	
		1 CUP 90 391 HA	1 SHAFT 264 661 R31	
		1 ELBOW 277 425 R1	1 SUPPORT, w/PINION	
		1 GEAR 274 531 R2	AND SHAFT 277 312 R91	
		1 NUT 29 898 D	1 WASHER 263 561 R2)	
		1 NUT 277 319 R1		
	276 494 R91	SUPPORT, FRONT, w/PINION AND SHAFT, DRIVE (ORDER 277 320 R91)	TD-142M - 501 TO 2573	1
	277 312 R91	SUPPORT, FRONT, w/PINION AND SHAFT, DRIVE ASSEMBLY (COMPOSED OF -	TD-142M - 2574 UP	1
		1 KEY 124 547	1 SHAFT AND	
		1 PIN 17 045 R1	COLLAR 277 303 R11	
		1 PINION 277 305 R1	1 SUPPORT 277 311 R91	
		1 RING 269 181 R1	1 WASHER 277 302 R1)	
		§ - NOT FURNISHED SEPARATELY		

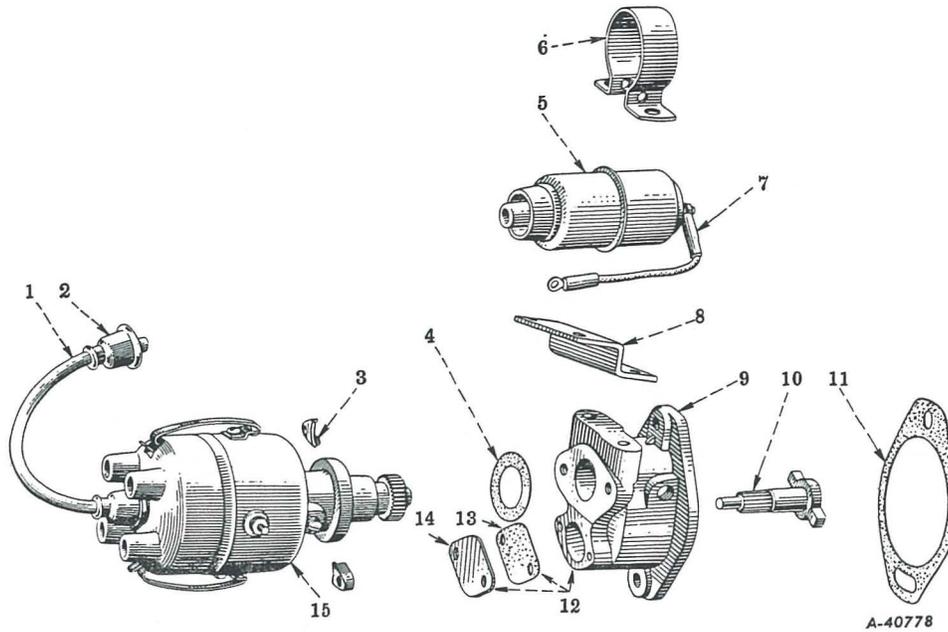


ELECTRICAL SYSTEM



ELECTRICAL SYSTEM

BATTERY IGNITION UNIT
(For Tractors equipped with Battery Ignition)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	356 686 R92	CABLE, SECONDARY, COIL TO DISTRIBUTOR, w/TWO NIPPLES, 251 553 R1		1
2	251 553 R1	NIPPLES		2
3	353 937 R1	CLAMP, DISTRIBUTOR		2
	180 078	SCREW, CAP, HEX-HD., CD-PLTD., 5/16-18NC x 7/8"		2
	120 214	WASHER, LOCK, MEDIUM, CD-PLTD., 5/16"		2
4	353 936 R2	GASKET, DISTRIBUTOR		1
5	365 783 R91	COIL, IGNITION (6 VOLT) (WILL WORK FOR 353 875 R91)		1
	120 614	NUT, HEX., CD-PLTD., No. 10-32NF		2
	120 217	WASHER, LOCK, MEDIUM, CD-PLTD., No. 10		2
6	353 889 R1	CLAMP, COIL		1
	120 611	NUT, SQUARE, CD-PLTD., No. 10-32NF		1
	132 926	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 10-32NF x 1-1/4"		1
	120 217	WASHER, LOCK, MEDIUM, CD-PLTD., No. 10		1
7	357 929 R92	CABLE, PRIMARY, COIL TO DISTRIBUTOR, w/TWO TERMINALS		1



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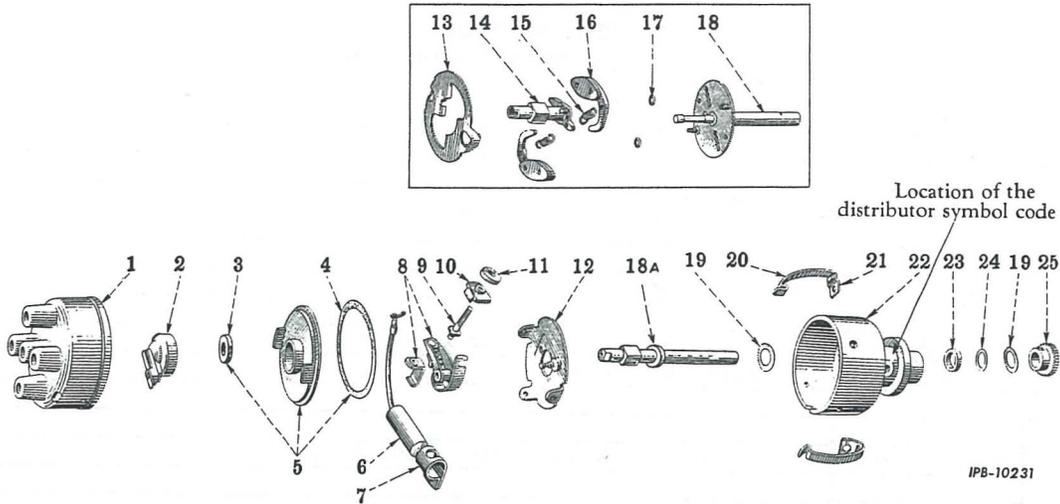
ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
BATTERY IGNITION UNIT—Continued (For Tractors equipped with Battery Ignition)				
8	353 941 R1	BRACKET, IGNITION COIL		1
	120 376	NUT, HEX., 5/16NC		2
	180 075	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		1
	120 214	WASHER, LOCK, MEDIUM, 5/16"		1
	120 393	WASHER, PLAIN, 5/16"		1
9	363 763 R11	HOUSING, DISTRIBUTOR DRIVE, w/BUSHING		1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		1
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
10	353 934 R11	SHAFT, DISTRIBUTOR DRIVE, w/INTEGRAL GEAR (16 TEETH)		1
11	55 780 DD	GASKET, DISTRIBUTOR DRIVE HOUSING		1
12	363 749 R91	HOUSING, DISTRIBUTOR DRIVE, ASSEMBLY (NOT USED ON TRACTORS EQUIPPED WITH TACHOMETER)		1
		(COMPOSED OF -		
		1 COVER 363 764 R1		
		1 GASKET 363 765 R1		
		1 HOUSING 363 763 R11		
		2 SCREW 435 429		
		2 WASHER 120 217)		
	103 883	PLUG, PIPE, SLOTTED-HDLS., 1/8"		1
13	363 765 R1	GASKET, DISTRIBUTOR DRIVE HOUSING HOLE COVER		1
14	363 764 R1	COVER, DISTRIBUTOR DRIVE HOUSING HOLE		1
	435 429	SCREW, MACHINE, SLOTTED-RD-HD., CD-PLTD., No. 10-32NF x 9-16"		2
	120 217	WASHER, LOCK, MEDIUM, CD-PLTD., No. 10		2
15	353 892 R91	DISTRIBUTOR, ASSEMBLY (WILL WORK FOR 356 657 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "BATTERY IGNITION DISTRIBUTOR")		1



ELECTRICAL SYSTEM

BATTERY IGNITION DISTRIBUTOR, International Type H



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
KEY TO LETTERS IN CAPTION -					
A - 356 657 R91 - DISTRIBUTOR, ASSEMBLY (WITH 8° ADVANCE SHAFT) (CLOCKWISE ROTATION LOOKING FROM DRIVE END) (ORDER 353 892 R91)					
B - 353 892 R91 - DISTRIBUTOR, ASSEMBLY (WITH FIXED ADVANCE SHAFT) (CLOCKWISE ROTATION LOOKING FROM DRIVE END) (WILL WORK FOR 356 657 R91)					
1	351 693 R91	CAP, DISTRIBUTOR		1	1
2	353 896 R91	ROTOR, DISTRIBUTOR		1	1
3	353 901 R2	SEAL, BREAKER COVER (FELT)		1	1
4	352 284 R2	GASKET, BREAKER COVER		1	1
5	353 900 R11	COVER, BREAKER, w/SEAL, 353 901 R2 AND GASKET, 352 284 R2		1	1
6	353 903 R92	CONDENSER		1	1
7	353 905 R1	CLAMP, CONDENSER		1	1
	131 949	SCREW, SLOTTED-FIL-HD., No. 8-32NC x 3/16" (CADMIUM PLATED)		1	1
	121 841	WASHER, LOCK, No. 8, MEDIUM (CADMIUM PLATED)		1	1
8	353 172 R91	PACKAGE, BREAKER ARM AND STATIONARY POINT		1	1
	436 690	SCREW, SLOTTED-PAN-HD., No. 8-32NC x 3/16" (CADMIUM PLATED)		1	1
9	353 907 R1	SCREW, TERMINAL		1	1
	120 622	NUT, HEX., No. 8-32NC (CADMIUM PLATED)		3	3
	121 841	WASHER, LOCK, No. 8, MEDIUM (CADMIUM PLATED)		3	3
10	353 906 R1	INSULATOR, TERMINAL SPRING ANCHOR		1	1
11	251 533 R1	WASHER, TERMINAL INSULATING		1	1
12	352 277 R11	PLATE, BREAKER		1	1
	121 832	SCREW, SLOTTED-RD-HD., No. 8-32NC x 3/8" (CADMIUM PLATED)		1	1
	121 841	WASHER, LOCK, No. 8, MEDIUM (CADMIUM PLATED)		1	1
13	353 920 R1	GUARD, GOVERNOR WEIGHT		1	1
	131 949	SCREW, SLOTTED-FIL-HD., No. 8-32NC x 3/16" (CADMIUM PLATED)		2	2
	121 841	WASHER, LOCK, No. 8, MEDIUM (CADMIUM PLATED)		2	2



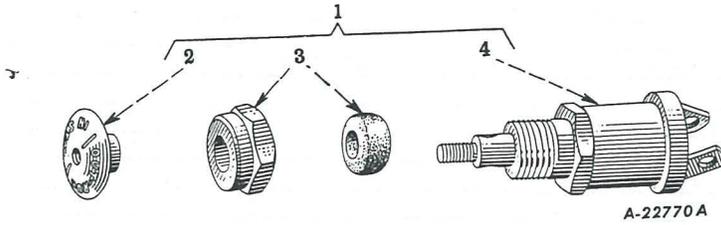
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
BATTERY IGNITION DISTRIBUTOR, International Type H—Continued					
14	355 725 R91	CAM, w/FELT, 355 460 R1		1	
15	353 919 R1	SPRING, GOVERNOR (6-1/2 COILS) (SET OF TWO)		1	
16	353 917 R91	ARM, WEIGHT		2	
17	352 293 R1	SPACER, WEIGHT ARM		4	
18	356 659 R91	SHAFT, DISTRIBUTOR (8° ADVANCE)		1	
18A	353 930 R1	SHAFT, DISTRIBUTOR (FIXED ADVANCE)			1
19	352 298 R1	WASHER, DISTRIBUTOR THRUST		2	2
20	353 894 R1	SPRING, DISTRIBUTOR CAP		2	2
21	353 895 R1	SUPPORT, DISTRIBUTOR CAP SPRING		2	2
	121 832	SCREW, SLOTTED-RD-HD., No. 8-32NC x 3/8" (CADIUM PLATED)		2	2
	121 841	WASHER, LOCK, MEDIUM, No. 8 (CADIUM PLATED)		2	2
22	353 898 R11	HOUSING, DISTRIBUTOR, w/OIL SEAL, 252 739 R1, RETAINER, 353 899 R1 AND PLUG. 125 947		1	1
	125 947	PLUG, PIPE, SLOTTED, 1/8" (CADIUM PLATED)		1	1
23	353 899 R1	RETAINER, DISTRIBUTOR SHAFT OIL SEAL		1	1
24	252 739 R1	OIL SEAL, DISTRIBUTOR SHAFT		1	1
25	353 902 R1	GEAR, DISTRIBUTOR		1	1
	21 394 D	WASHER, STATIONARY POINT AND TERMINAL		3	3
	355 460 R1	FELT, CAM OIL HOLE		1	
	354 552 R1	PIN, DISTRIBUTOR GEAR		1	1

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ELECTRICAL SYSTEM

BATTERY IGNITION PUSH - PULL SWITCH



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	62 801 DC	SWITCH, BATTERY IGNITION PUSH-PULL		1
	64 022 H	SCREW, SLOTTED-SPECIAL-HD., No. 8-32 x 5/16"		2
	121 841	WASHER, LOCK, No. 8 (CADMIUM PLATED)		2
2	8 732 D	KNOB, SWITCH		1
	120 217	WASHER, LOCK, No. 10 (CADMIUM PLATED)		1
3	56 517 DX	NUT, SWITCH MOUNTING, w/SEAL		1
	138 553	WASHER, LOCK, 9/16" INTERNAL-TOOTH (CADMIUM PLATED)		1
4		SWITCH, BATTERY IGNITION (ORDER 62 801 DC)		1
	57 937 D	SPACER, BATTERY IGNITION SWITCH		1

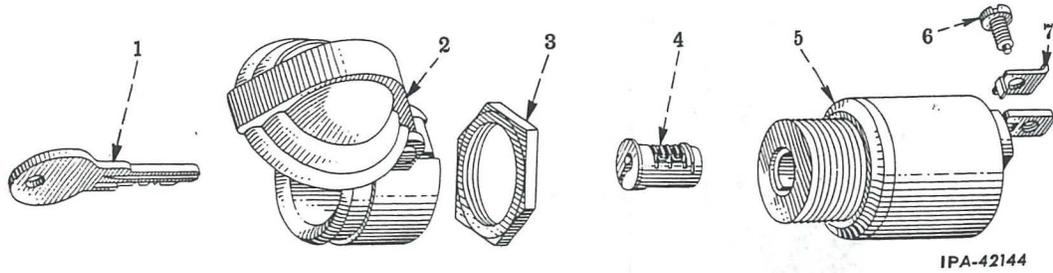
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 Always give SWITCH NUMBER when ordering Parts.



TC-64

ELECTRICAL SYSTEM

BATTERY IGNITION LOCK SWITCH (Delco-Remy) (Special)



REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	275 650 R91		ATTACHMENT, IGNITION LOCK SWITCH (SEE NOTE)		1
1			KEY (ORDER 1842770)		
2		1923400	NUT, MOUNTING, W/HINGE PIN AND SPRING		1
3		1923405	NUT		1
4		1842770	LOCK, W/TWO KEYS		1
5			BODY, SWITCH (ORDER 263 524 R92)		1
6		1864099	SCREW, TERMINAL		3
7		1855978	CLIP, LOCK (TERMINAL)		3
	263 524 R92	1116513	SWITCH, IGNITION LOCK, ASSEMBLY (COMPOSED OF -		1
			3 CLIP 1855978		
			1 LOCK 1842770		
			1 NUT 1923400		
			1 NUT 1923405		
			3 SCREW 1864099)		
	263 692 R1		COVER, IGNITION SWITCH (RUBBER)		1
			NOTE - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORMS		
			FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		
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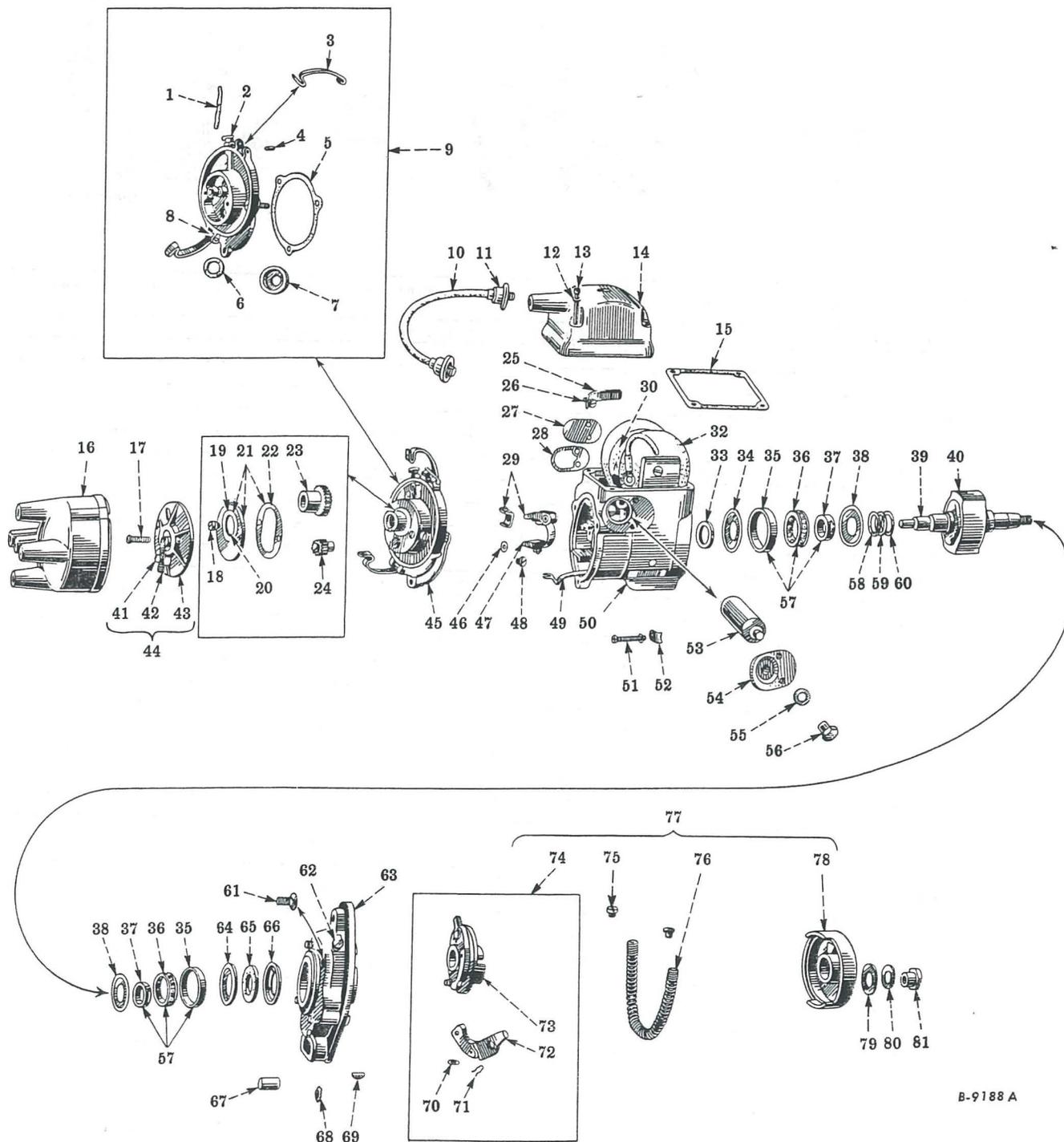
Always give SWITCH NUMBER when ordering Parts.



TC-64

ELECTRICAL SYSTEM

MAGNETO, International Type H-4 (Special)



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TC-64

ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAGNETO, International Type H-4 (Special)				
	49 094 DD	MAGNETO, ASSEMBLY (COUNTER-CLOCKWISE)		1
	179 846	SCREW, CAP, HEX-HD., 3/8-16NC x 1-7/8"		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
1	E 4 216	FELT, OIL WELL		1
	179 846	SCREW, CAP, HEX-HD., 3/8-16NC x 1-7/8"		1
2	E 4 295	OILER		1
3	51 666 D	SPRING, DISTRIBUTOR CAP		2
4	47 424 D	PIN, LOCATING, DISTRIBUTOR CAP		1
5	47 408 D	GASKET, DISTRIBUTOR BODY		1
6	49 424 D	RETAINER, DISTRIBUTOR BODY FELT SEAL		1
7	49 423 D	SEAL, FELT, DISTRIBUTOR BODY		1
8	51 667 D	PIN, DISTRIBUTOR CAP SPRING		2
9	6 483 DAY	BODY, DISTRIBUTOR, ASSEMBLY (COMPOSED OF -		1
		1 BODY § 6 843 DA 2 PIN 51 667 D		
		1 FELT E 4 216 1 RETAINER 49 424 D		
		1 GASKET 47 408 D 1 SEAL 49 423 D		
		1 OILER E 4 295 1 SHAFT § 47 486 D		
		1 PIN 47 424 D 2 SPRING 51 666 D)		
	132 124	SCREW, MACHINE, FIL-HD., No. 10-32NF x 3/4"		3
	120 217	WASHER, LOCK, MEDIUM, No. 10		3
10	356 686 R92	CABLE, COIL TO DISTRIBUTOR		1
11	251 553 R1	NIPPLE, COIL TO DISTRIBUTOR CABLE		2
12	38 609 DA	WASHER, MOUNTING, COIL COVER		4
13	131 997	FOLLOWS REF. No. 14		
14	47 449 DAY	COVER, COIL, w/STRAP, ASSEMBLY (COMPOSED OF -		1
		1 COVER § 47 449 DA 1 STRAP 47 452 D		
		1 INSERT § 47 451 D 1 WASHER 131 093)		
		1 SCREW 436 652		
	131 997	SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 1-1/2"		4
15	47 453 D	GASKET, COIL COVER		1
16	47 413 DXC	CAP, DISTRIBUTOR		1
16	47 413 DYC	CAP, DISTRIBUTOR, 47 413 DXC, w/BRUSH, 21 350 DXA, 32 032 DXA OR 356 622 R11		1
17	21 350 DXA	BRUSH, DISTRIBUTOR, w/SPRING (OPTIONAL WITH 32 032 DXA OR 356 622 R11)		1
17	32 032 DXA	BRUSH, DISTRIBUTOR, w/SPRING (OPTIONAL WITH 21 350 DXA OR 356 622 R11)		1
17	356 622 R11	BRUSH, DISTRIBUTOR, w/SPRING (OPTIONAL WITH 32 032 DXA OR 21 350 DXA)		1
		§ - NOT SERVICED SEPARATELY		

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ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAGNETO, International Type H-4 (Special)—Continued				
18	132 760	FOLLOWS REF. No. 21		
19	49 417 D	RETAINER, DISTRIBUTOR GEAR COVER FELT SEAL		1
20	49 418 D	SEAL, FELT, DISTRIBUTOR GEAR COVER		1
21	49 416 DX	COVER, DISTRIBUTOR GEAR, ASSEMBLY		1
		(COMPOSED OF -		
		1 COVER § 49 416 D		
		1 GASKET 49 419 D		
		1 RETAINER 49 417 D		
		1 SEAL 49 418 D)		
	132 760	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 1/2"		2
	121 841	WASHER, LOCK, MEDIUM, CD-PLTD., No. 8		2
22	49 419 D	GASKET, DISTRIBUTOR GEAR COVER		1
23	49 420 DX	GEAR, DISTRIBUTOR (24 TEETH)		1
24	47 417 DX	PINION, ROTOR		1
25	47 452 D	STRAP, SECONDARY LEADOUT		1
	426 652	SCREW, SLOTTED-PAN-HD., No. 4-48NF x 5/16"		1
	131 093	WASHER, LOCK, HEAVY, CD-PLTD., No. 4		1
26	436 652	FOLLOWS REF. No. 25		
27	55 015 D	COVER, CONDENSER HOLE		1
	121 832	SCREW, SLOTTED-RD-HD., CD-PLTD., No. 8-32NC x 3/8"		2
	121 841	WASHER, LOCK, MEDIUM, CD-PLTD., No. 8		2
28	359 966 R1	GASKET, CONDENSER HOLD COVER		2
29	353 171 R91	PACKAGE, BREAKER ARM AND STATIONARY POINT		1
	436 692	SCREW, SLOTTED-PAN-HD., CD-PLTD., No. 8-32NC x 5/16"		1
30	21 314 DX	CORE, COIL, w/TWO SCREWS, 13 016 R1		1
30	47 439 DAX	COIL AND CORE, w/TWO INSULATORS, 49 593 D AND TWO SCREWS, 133 495		1
	133 495	SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 5/8"		2
	13 016 R1	SCREW, SLOTTED-FIL-HD., No. 8-32NC x 11/16"		2
30	57 926 DX	COIL, w/INSULATORS, 49 593 D AND TWO SCREWS, 133 495		1
32	49 593 D	INSULATOR, COIL END		2
33	E 4 226	FELT, BEARING		1
34	47 454 D	RETAINER, BEARING FELT, INNER		1
35	ST 601	RACE, OUTER, ROTOR SHAFT BALL BEARING (1H-15-0)		2
36	ST 602	RETAINER, ROTOR SHAFT BALL BEARING, w/BALLS (1H-15 R.U.)		2
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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAGNETO, International Type H-4 (Special)—Continued				
37	ST 600	RACE, INNER, ROTOR SHAFT BALL BEARING (IH-15-1)		2
38	E4A 324	FLINGER, OIL		2
39	60 094 D	CAM, BREAKER		1
40	354 981 R92	ROTOR, ASSEMBLY (COMPOSED OF -		1
		1 CAM 60 094 D 2 RETAINER ST 602		
		2 FLINGER E 4A 324 1 ROTOR § 354 980 R92		
		1 KEEPER 57 314 D X SHIM E 4 212		
		1 KEY 106 749 X SHIM E 4A 305		
		2 RACE ST 600 X SHIM E 4A 372)		
41	47 427 D	NUT, DISTRIBUTOR ROTOR		1
	131 181	WASHER, LOCK, LIGHT, CD-PLTD., No. 6		1
42	47 428 DA	ARM, DISTRIBUTOR		1
43	47 425 DX	ROTOR, DISTRIBUTOR		1
44	47 425 DY	ROTOR, DISTRIBUTOR, ASSEMBLY (COMPOSED OF -		1
		1 ARM 47 428 DA		
		1 NUT 47 427 D		
		1 ROTOR 47 425 DX		
		1 WASHER 131 181)		
45	56 066 DA	DISTRIBUTOR, ASSEMBLY (COMPOSED OF -		1
		1 BODY 6 483 DAY 1 PINION 47 417 DX		
		1 COVER 49 416 DX 2 SCREW 132 760		
		1 GEAR 49 420 DX 2 WASHER 121 841)		
46	21 394 D	WASHER, STATIONARY POINT SUPPORT AND TERMINAL		1
	436 692	SCREW, MACHINE, PAN-HD., 8-32NC x 5/16"		1
47	47 432 D	ANCHOR, SPRING		1
	120 622	NUT, HEX., CD-PLTD., No. 8-32NC		1
	133 482	SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 3/8"		1
	121 841	WASHER, LOCK, MEDIUM, CD-PLTD., No. 8		1
48	436 692	FOLLOWS REF. No. 46		
49	47 433 DX	CABLE, PRIMARY LEADOUT		1
50	6 482 DAY	FRAME, ASSEMBLY (COMPOSED OF -		1
		1 COVER 55 015 D 1 RACE ST 601		
		1 FELT E 4 226 1 RETAINER 47 454 D		
		1 FRAME § 6 482 DAX 2 SCREW 121 832		
		2 GASKET 359 966 R1 2 WASHER 121 841)		
		1 POST § 47 485 D		
51	131 992	FOLLOWS REF. No. 52		
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ELECTRICAL SYSTEM

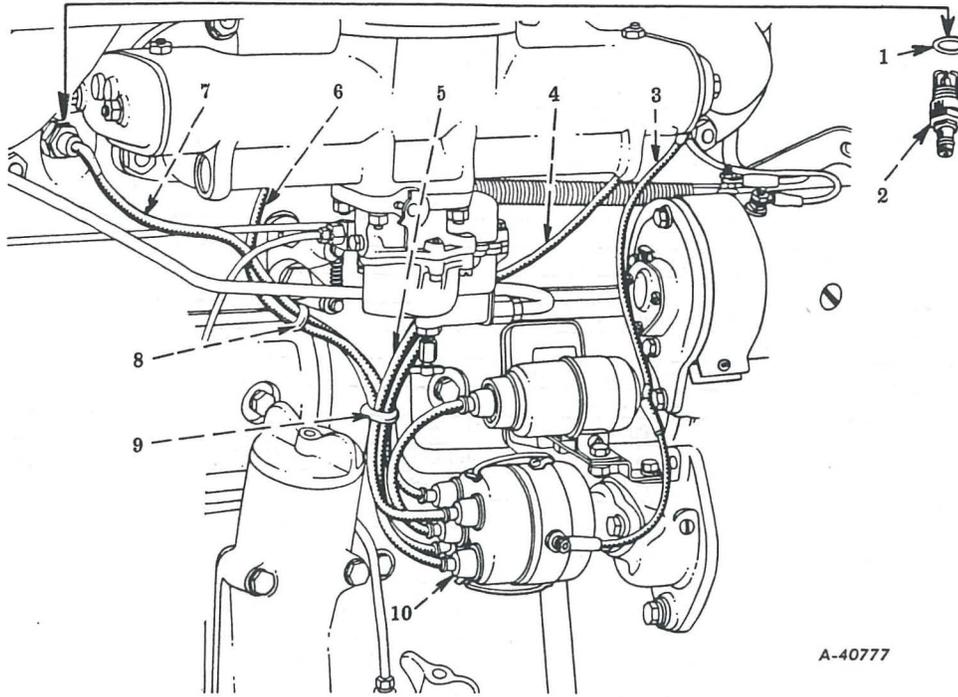
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAGNETO, International Type H-4 (Special)—Continued				
52	48 339 D	CLIP, CONDENSER		1
	131 992	SCREW, SLOTTED-FIL-HD., CD-PLTD., No. 8-32NC x 1-1/4"		1
	121 841	WASHER, LOCK, MEDIUM, CD-PLTD., No. 8		1
53	21 409 DB	CONDENSER		1
54	359 704 R1	INSULATOR, SHORT CIRCUITING TERMINAL		1
	132 760	SCREW, SLOTTED-RD-HD., No. 8-32NC x 1/2" (CADMIUM PLATED)		2
	121 841	WASHER, LOCK, No. 8 (CADMIUM PLATED)		2
	38 609 DA	WASHER, TERMINAL INSULATOR SCREW		2
55	359 965 R1	WASHER, LOCK, SHORT CIRCUITING TERMINAL		1
	121 637	WASHER, LOCK, 1/4" (CADMIUM PLATED)		1
56	359 967 R1	TERMINAL, SHORT CIRCUITING		1
57	ST 307	BEARING, BALL, ROTOR SHAFT (1H-M-15)		2
58	E4A 305	SHIM, ROTOR, LIGHT		X
59	E 4 212	SHIM, ROTOR, MEDIUM		X
60	E4A 372	SHIM, ROTOR, HEAVY		X
61	173 464	FOLLOWS REF. NO. 63		
62	27 311 D	OILER, IMPLUSE COUPLING		1
63	6 783 DAX	FLANGE, MOUNTING, ASSEMBLY (COMPOSED OF -		1
		1 FLANGE § 6 783 D	1 RACE ST 601	
		1 OILER 27 311 D	1 WASHER § 353 052 R1	
		1 OIL SEAL § 353 050 R1	1 WASHER § 353 053 R1)	
		1 PIN 47 468 DA		
	173 464	SCREW, SLOTTED-FIL-HD., 1/4-20NC x 9/16"		4
	114 616	WASHER, LOCK, CSK., 1/4"		4
64	353 053 R1	WASHER, OIL RETAINER, INNER (ORDER 353 051 R91)		1
65	353 050 R1	OIL SEAL (ORDER 353 051 R91)		1
66	353 052 R1	WASHER, OIL RETAINER, OUTER (ORDER 353 051 R91)		1
67	47 468 DA	PIN, STOP, IMPLUSE COUPLING		1
68	114 616	WASHER, LOCK, EXTERNAL-TOOTH-CSK., 1/4"		4
69	106 749	KEY, WOODRUFF, No. 3, 1/8 x 1/2" (IMPULSE COUPLING)		1
70	24 610 D	WASHER, PAWL PIN		2
71	30 114 D	RING, SNAP, PAWL PIN		2
72	358 006 R1	PAWL		2
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ELECTRICAL SYSTEM

SPARK PLUGS AND CABLES



A-40777

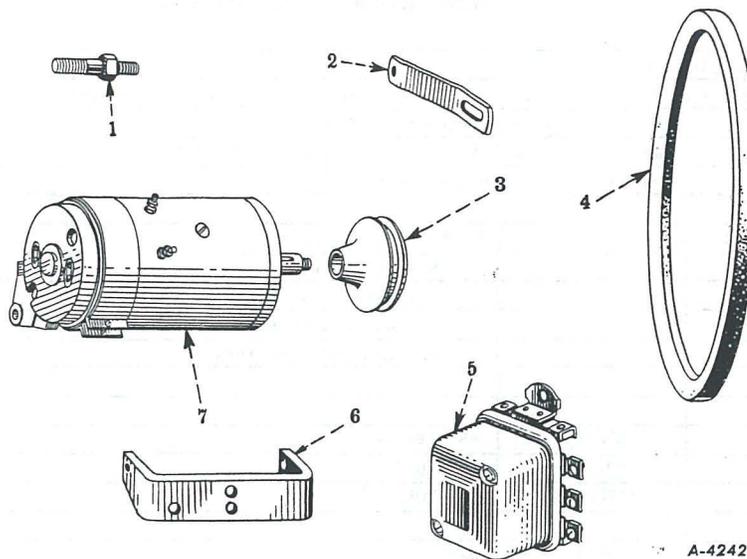
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	3 405 H	GASKET, SPARK PLUG		4
2	262 454 R91	PLUG, SPARK (CHAMPION 44) 7/8"-18-15/16" (OPTIONAL WITH 32 713 DC OR 258 999 R93)		4
2	32 713 DC	PLUG, SPARK (AC-18) 7/8"-18-15/16" (OPTIONAL WITH 262 454 R91 OR 258 999 R93)		4
2	258 999 R93	PLUG, SPARK (AUTO-LITE T-15) (OPTIONAL WITH 262 454 R91 OR 32 713 DC)		4
3	266 766 R91	CABLE, COIL TO MANIFOLD SWITCH		1
4	267 695 R91	CABLE, SPARK PLUG, No. 1 (WILL WORK FOR 65 335 D)		1
5	266 783 R91	CABLE, SPARK PLUG, No. 2 (WILL WORK FOR 65 342 D)		1
6	266 782 R91	CABLE, SPARK PLUG, No. 3 (WILL WORK FOR 65 337 D)		1
7	266 779 R91	CABLE, SPARK PLUG, No. 4 (WILL WORK FOR 65 325 D)		1
8	263 314 R1	RING, RUBBER, 3/8" I.D.		1
9	263 313 R1	RING, RUBBER, 9/16" I.D.		1
10	251 553 R1	NIPPLE, TERMINAL, DISTRIBUTOR CAP		4
	25 900 H0	RING, RUBBER, 1/2" I.D.		1
	62 493 D	WASHER, BOLT, BATTERY IGNITION		1



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ELECTRICAL SYSTEM

GENERATOR AND CONNECTIONS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	50 893 D	BOLT, GENERATOR BRACE		1
2	273 828 R1	BRACE, GENERATOR		1
	103 026	NUT, HEX., 3/8-24NF		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		1
3	274 501 R1	PULLEY, GENERATOR		1
	103 375	PIN, COTTER, 3/32 x 1"		1
4	61 284 D	BELT, GENERATOR		1
5	273 299 R91	REGULATOR, VOLTAGE (DELCO-REMY 1119152) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
5	277 175 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
	120 367	NUT, HEX., 1/4-20NF		4
	422 420	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF. x 1-1/4"		4
	120 423	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
6	274 502 R11	BRACKET, GENERATOR		1
	179 858	SCREW, CAP, HEX-HD., 7/16-14NC		3
	103 322	WASHER, LOCK, MEDIUM, 7/16"		3
7	274 189 R91	GENERATOR (DELCO-REMY 1105102) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
7	277 387 R91	GENERATOR (DELCO-REMY No. 1105111) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2



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ELECTRICAL SYSTEM

I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
GENERATOR (12 Volt) (Delco-Remy)					
KEY TO LETTERS IN CAPTION -					
A - 274 189 R91 - GENERATOR (12 VOLT) (DELCO-REMY No. 1105102) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91)					
B - 277 387 R91 - GENERATOR (12 VOLT) (DELCO-REMY No. 1105111) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91)					
	274 189 R91	1105102	GENERATOR, ASSEMBLY	1	1
	277 387 R91	1105111	GENERATOR, ASSEMBLY		1
	103 028		NUT, HEX., 1/2-20NF	2	2
	181 431		SCREW, CAP, HEX-HD., 1/2-20NF X 1-1/2"	2	2
	103 323		WASHER, LOCK, MEDIUM, 1/2"	2	2
		1878183	ARM, BRUSH	2	2
		1934550	ARMATURE	1	
		1938209	ARMATURE		1
		1879530	BAND, COVER	1	1
		132923	SCREW, COVER BAND ATTACHING	1	1
		34816	NUT, COVER BAND ATTACHING SCREW		1
		954609	BEARING, BALL COMMUTATOR END	1	1
		954554	BEARING, BALL, DRIVE END	1	1
		809763	BOLT, THRU	2	2
		1906965	BRUSH	2	2
		1929959	CLAMP, BEARING RETAINER		1
		1923473	COIL, FIELD, L.H.	1	1
		1858751	STUD, TERMINAL	1	1
		1923472	COIL, FIELD, R.H.	1	1
		1858751	STUD, TERMINAL	1	1
		200362	CLIP, TERMINAL TO BRUSH	1	1
		1913689	COLLAR, FAN		1
		1934554	COLLAR, SPACER, DRIVE END (OUTSIDE)	1	1
		1937219	COVER, COMMUTATOR END		1
		1937227	FAN, COMMUTATOR END		1
		1934547	FRAME, COMMUTATOR END	1	
		1929959	RING, BEARING RETAINER	1	
		1938207	FRAME, COMMUTATOR END AND BRUSH HOLDER		1
		1934553	FRAME, DRIVE END	1	1
		1885090	INSULATOR, TERMINAL	2	2
		427261	KEY, WOODRUFF		1
		124548	KEY, WOODRUFF	1	
		806915	NUT, FAN ATTACHING, COMMUTATOR END		1
		125384	NUT, SHAFT	1	1
		121743	NUT, TERMINAL STUD	4	4
		809062	PIN, DOWEL, COMMUTATOR END AND DRIVE END	2	2
		1935923	PLATE, BALL BEARING RETAINER, DRIVE END	1	1

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ELECTRICAL SYSTEM



I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
VOLTAGE REGULATOR (Delco-Remy)					
KEY TO LETTERS IN CAPTION -					
A - 273 299 R91 - REGULATOR, VOLTAGE (DELCO-REMY No. 1119152) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91)					
B - 277 175 R91 - REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91)					
273 299 R91	1119152	REGULATOR, VOLTAGE, ASSEMBLY		1	
277 175 R91	1119181	REGULATOR, VOLTAGE, ASSEMBLY			1
120 367		NUT, HEX. 1/4-28NF		4	4
422 420		SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF x 1-1/4"		4	4
120 423		WASHER, LOCK, INTERNAL - TOOTH, 1/4"		4	4
		CONSISTS OF THE FOLLOWING ITEMS -			
	1878467	ARMATURE, RELAY		1	1
	1878503	CLAMP, TERMINAL		3	3
	1878504	CONNECTOR, REGULATOR CONTACT ATTACHING SCREW		1	1
	1933242	CONTACT AND SUPPORT, VOLTAGE REGULATOR		1	1
	1878493	CONTACT AND SUPPORT, CURRENT REGULATOR		1	1
	1931886	COVER		1	1
	1931887	GASKET, COVER		1	1
	1879663	GROMMET, RUBBER (IN BASE)		3	3
	1922599	INSULATOR, REGULATOR CONTACT ATTACHING SCREW		2	2
	1911033	LEAD, GROUND		1	1
	1911034	MOUNT, SHOCK (4 HOLE)		1	1
	1911028	MOUNT, SHOCK (3 HOLE)		1	1
	124818	NUT, ATTACHING, SHOCK MOUNT		3	3
	1910174	RESISTOR, "F" TERMINAL TO GROUND		1	1
	1910174	RESISTOR, "F" TERMINAL TO RELAY		1	1
	273799	SCREW, COVER			2
	1864009	SCREW, COVER		2	
	1924764	SCREW, ATTACHING, RELAY ARMATURE		2	2
	1912159	SCREW, ADJUSTING, RELAY ARMATURE		1	1
	1922408	SCREW, ADJUSTING, REGULATOR ARMATURE		2	2
	1878516	SCREW, ATTACHING, REGULATOR CONTACT		4	4
	1878502	SCREW, TERMINAL		3	3
	273484	SCREW, ATTACHING, SHOCK MOUNT		3	3
	1912176	SPRING, REGULATOR ARMATURE		2	2
	1938522	WASHER, LOCK, COVER SCREW			2
	1904376	WASHER, LOCK, COVER SCREW		2	
	1904377	WASHER, LOCK, ATTACHING, RELAY ARMATURE		2	2
	1878505	WASHER, LOCK, REGULATOR CONTACT ATTACHING SCREW		2	2
	1878507	WASHER, INSULATOR REGULATOR CONTACT ATTACHING SCREW		2	2
	1874495	WASHER, LOCK, SHOCK MOUNT ATTACHING SCREW		3	3

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ELECTRICAL SYSTEM

I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKING MOTOR (Delco-Remy)				
274 504 R91	1113303	MOTOR, CRANKING, ASSEMBLY		1
181 428		SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		3
103 323		WASHER, LOCK, MEDIUM, 1/2"		3
	1935254	ARMATURE		1
	1889664	BAND, COVER		1
	1911196	BOLT, THRU		2
	1906958	BRUSH		4
	826462	BUSHING		1
	1934485	BUSHING, CENTER BEARING		1
	1935282	BUSHING, COMMUTATOR END		1
	1847199	CABLE, SWITCH		1
	1932109	COIL, FIELD, LOWER (2 COILS)		1
	1935203	COIL, FIELD, UPPER (2 COILS)		1
	1928021	COLLAR, PINION STOP		1
	1934488	DRIVE, MOTOR, ASSEMBLY		1
		(COMPOSED OF -		
		1 BUSHING (OILESS) 37535		
		1 COLLAR 190443		
		1 LOCKWIRE 1904436		
		1 SPRING 1932354)		
	1935250	FRAME AND PIN, COMMUTATOR END		1
	1931773	HOLDER, BRUSH		4
	1935273	HOUSING, DRIVE		1
	1913534	INSULATION, FIELD COIL		2
	1931771	LEAD, BRUSH GROUND		2
	1931777	LEAD, BRUSH JUMPER		1
	1931776	LEVER, SHIFT		1
	1933842	LEVER AND SHAFT		1
	1927033	LINK, SPACER, SHIFT LEVER		1
	134566	NUT, TERMINAL STUD		1
	805258	NUT, TERMINAL STUD		1
	809062	PIN, DOWEL, COMMUTATOR END		1
	809593	PIN, DOWEL, DRIVE END		1
	812015	PIN, BRUSH HOLDER STOP AND INSULATING		2
	812016	PIN, BRUSH HOLDER HINGE AND INSULATING		2
	112726	PIN, COTTER, SHIFT LEVER		1
	817313	PIN, BRUSH HINGE		2
	817314	PIN, BRUSH HOLDER STOP		2
	1853305	PIN, SHIFT LEVER		1

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ELECTRICAL SYSTEM

I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CRANKING MOTOR (Delco-Remy)—Continued				
	1934484	PLATE, CENTER BEARING		1
	125947	PLUG, PIPE, COMMUTATOR END		1
	125947	PLUG, PIPE		1
	1932079	PLUNGER AND LINK		1
	1935256	RETAINER, COMMUTATOR END FELT WASHER		1
	1915668	RING, RETAINER, SHIFT LEVER SHAFT		1
	1915897	RING, RETAINER, SHIFT LEVER SHAFT		1
	1928022	RING, RETAINER, PINION STOP		1
	132119	SCREW, LINK ATTACHING		1
	132892	SCREW, CENTER BEARING ATTACHING		4
	171734	SCREW, BRUSH ATTACHING		4
	132892	SCREW, BRUSH LEAD ATTACHING (TO FIELD COIL)		2
	132926	SCREW, COVER BAND		1
	453283	SCREW, GROUND LEAD ATTACHING		2
	1916529	SCREW, SWITCH MOUNTING		4
	1843646	SCREW, POLE SHOE		8
	1909462	SHOE, POLE		4
	1845936	SPRING, SHIFT LEVER		1
	1855685	SPRING, BRUSH		4
	1910099	STUD, TERMINAL		1
	1119778	SWITCH, SOLENOID (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "SOLENOID SWITCH")		1
	805790	WASHER, PLAIN, TERMINAL STUD		1
	813109	WASHER, SPACE (BETWEEN CENTER BEARING AND ARM)		1
	821453	WASHER, BRAKE (BETWEEN CENTER BEARING AND MOTOR DRIVE)		1
	1861076	WASHER, INSULATING TERMINAL STUD (7/8" O.D.)		2
	1904669	WASHER, INSULATING TERMINAL STUD		3
	1911232	WASHER, SPACE, COMMUTATOR END		1
	193255	WASHER, FELT, COMMUTATOR END		1
	120214	WASHER, LOCK, THRU BOLT		2
	120217	WASHER, LOCK, CENTER BEARING ATTACHING SCREW		4
	120217	WASHER, LOCK, BRUSH LEAD ATTACHING SCREW		2
	120381	WASHER, LOCK, TERMINAL STUD		2
	131183	WASHER, LOCK, LINK ATTACHING SCREW		1
	453288	WASHER, LOCK, BRUSH GROUND LEAD ATTACHING SCREW		2
	1909560	WICK, COMMUTATOR END		1
	1909560	WICK		1

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ELECTRICAL SYSTEM



I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
SOLENOID SWITCH (Delco-Remy) (Part of Cranking Motor 274 504 R91)				
	1119778	SWITCH, SOLENOID, ASSEMBLY		1
	1931813	CASE AND COIL		1
	1926958	CLIP, TERMINAL		1
	1912059	CONTACT		1
	19311818	COVER		1
	1930629	GASKET, COVER		1
	120622	NUT, TERMINAL		2
	134566	NUT, TERMINAL		2
	805258	NUT, TERMINAL		2
	132903	SCREW, COVER ATTACHING		X
	1853342	SPRING, RETURN		1
	1837533	STUD, TERMINAL		1
	1931914	STUD, TERMINAL		1
	1924344	STUD, TERMINAL		1
	120381	WASHER, LOCK, TERMINAL		2
	1904615	WASHER, LOCK, TERMINAL, No. 8		2
	1923935	WASHER, COVER ATTACHING SCREW		2
	1926969	WASHER, INSULATING TERMINAL		2
	1927345	WASHER, INSULATING TERMINAL		2

X - AS REQUIRED

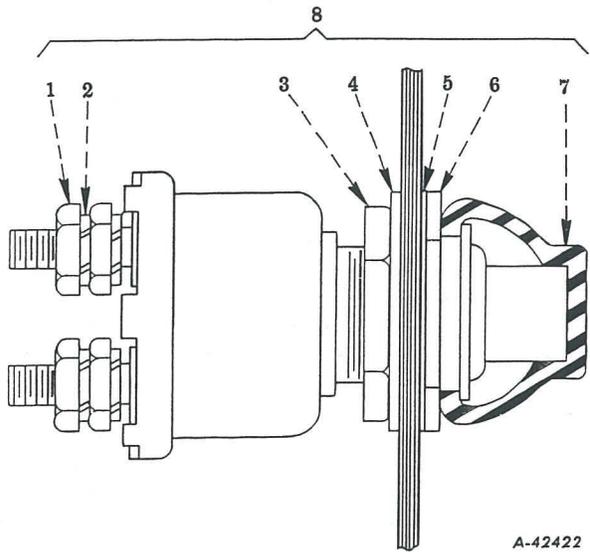
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Always give SWITCH NUMBER when ordering Parts.

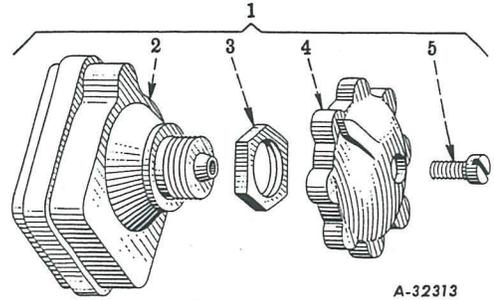


STARTING SWITCH (Delco-Remy)

LIGHTING SWITCH (Delco-Remy)



A-42422



A-32313

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
LIGHTING SWITCH (Delco-Remy)					
1	263 691 R92 141 706	1994050	SWITCH, LIGHTING, ASSEMBLY WASHER, LOCK, 11/16" INTERNAL-TOOTH (SAME AS 49 425 H)		1 1
2			SWITCH, LIGHTING (NOT SERVICED SEPARATELY) (ORDER 1994050)		1
3		1882012	NUT, LIGHTING SWITCH MOUNTING		1
4		1882013	KNOB, LIGHTING SWITCH		1
5		1864099	SCREW, LIGHTING SWITCH KNOB MOUNTING		1
	121 841		WASHER, LOCK, No. 8 (CADMIUM PLATED) (NOT SERVICED BY DELCO-REMY)		1
STARTING SWITCH (Delco-Remy)					
1		120614	NUT, TERMINAL		2
2		120217	WASHER, LOCK, TERMINAL		2
3		1855936	NUT, MOUNTING, INNER		1
4		138557	WASHER, LOCK, MOUNTING NUT		1
5		1913828	WASHER, MOUNTING NUT		1
6		1903896	NUT, MOUNTING, OUTER		1
7		1914549	ROOT		1
8	271 179 R91	1996080	SWITCH, STARTING, ASSEMBLY		1

PRINTED IN UNITED STATES OF AMERICA

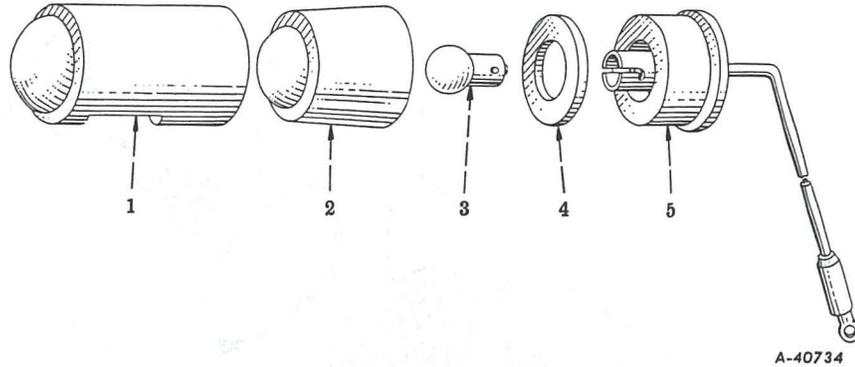
Always give SWITCH NUMBER when ordering Parts.



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ELECTRICAL SYSTEM

DASH LIGHT (Guide Lamp Corporation)

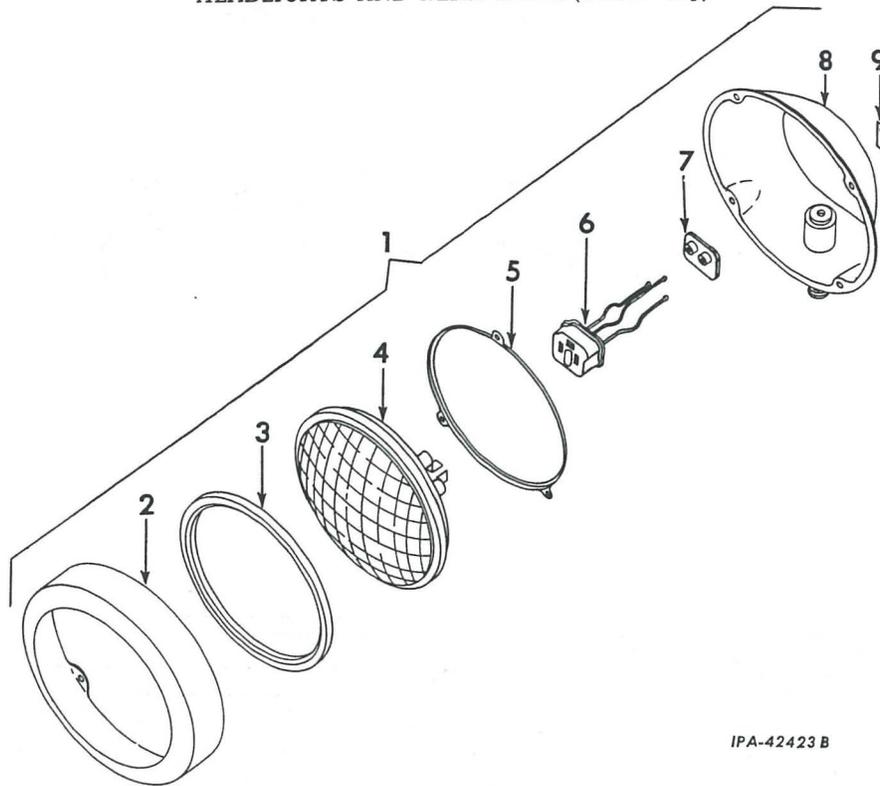


A-40734

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	271 077 R9I	897787	LIGHT, DASH, ASSEMBLY		2
1	271 588 R1	5946284	COVER		1
2	89 884 R1	922042	LENS, OUTLOOK GLASS		1
3	193 125	631	BULB (6 CP. 12 VOLT)		1
4	89 883 R1	923079	GASKET		1
5	271 587 R9I	5946285	SOCKET AND WIRING		1
	89 886 R9I	923088	SCREW		2



HEADLIGHTS AND REAR LIGHT (Guide Lamp)



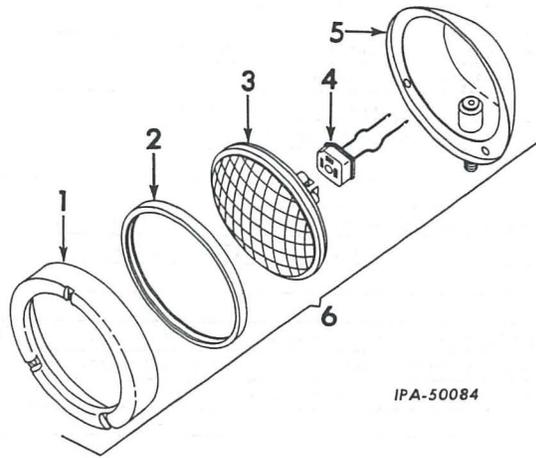
IPA-42423 B

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	273 286 R91	898348	HEADLIGHT AND LIGHT, REAR, ASSEMBLY (OPTIONAL WITH 278 093 R91) (COMPOSED OF -		3
			1 CLIP 275 577 R1	1 PLATE 275 579 R1	
			1 GASKET 272 082 R1	1 UNIT 272 061 R91	
			1 PACKAGE 275 574 R91	1 WIRING AND	
			1 PLATE 272 064 R91	CONNECTOR 275 576 R91)	
2	275 575 R1	912843	DOOR (ORDER 275 574 R91)		3
3	272 082 R1	5939056	GASKET, DOOR		3
4	272 061 R91	453089	UNIT, SEALED		3
5	275 579 R1	5944310	PLATE, RETAINER UNIT		3
6	275 576 R91	912995	WIRING AND CONNECTOR		3
7	272 064 R91	5935457	PLATE, TERMINAL		3
8			BODY (ORDER 273 286 R91)		
9	275 577 R1	913193	CLIP		3
	275 574 R91	5947987	PACKAGE, FIELD SERVICE, DOOR, ASSEMBLY (COMPOSED OF -		3
			1 DOOR § 275 575 R1	4 SCREW 272 085 R1	
			3 SCREW 272 084 R1	7 WASHER 120 217)	
	272 084 R1	5944311	SCREW		9
	272 085 R1	5944312	SCREW		12
	120 217		WASHER, LOCK, MEDIUM, No. 10		21
			§ - NOT SERVICED SEPARATELY		



ELECTRICAL SYSTEM

HEADLIGHTS AND REAR LIGHT (Hobbs)



REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	278 091 R91	3473	DOOR		3
2	278 092 R91	3471	GASKET		3
3	272 061 R91	3472	UNIT, SEALED		3
4	278 090 R1	3470	WIRING AND CONNECTOR		3
5			BODY (ORDER 278 093 R91)		
6	278 093 R91	MI 1332	HEADLIGHTS AND LIGHT, REAR, ASSEMBLY (HOBBS) (OPTIONAL WITH 273 286 R91) (COMPOSED OF -		3
			1 BODY		
			1 DOOR 278 091 R91		
			1 GASKET 278 092 R1		
			1 NUT 121 358		
			1 UNIT 272 061 R91		
			1 WIRING AND CONNECTOR 278 090 R1)		
	121 358		NUT, HEX., 5/8-18 NF		3
	121 358	3474	NUT, HEX., 5/8-18NF		3

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ELECTRICAL SYSTEM

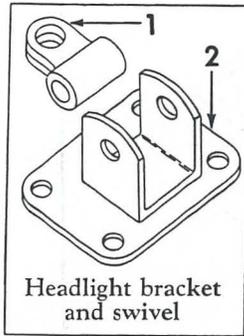


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
AUXILIARY REAR LIGHT (Special) (TD-142-43981 Up)				
	277 471 R91	ATTACHMENT, AUXILIARY REAR LIGHT * (CONSISTS OF THE FOLLOWING PARTS)		1
	281 923 R1	BRACKET, REAR LIGHT (SEE NOTE No. 1)		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 427	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
	277 472 R91	CABLE, JUNCTION BLOCK TO REAR LIGHT (SEE NOTE No. 2)		1
	264 164 R91	CLIP, CABLE (RUBBER COVERED) (SEE NOTE No. 2)		1
	273 286 R91	LIGHT, REAR, ASSEMBLY (GUIDE LAMP) (OPTIONAL WITH 278 093 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHT") (GUIDE LAMP)		1
	278 093 R91	LIGHT, REAR, ASSEMBLY (HOBBS) (OPTIONAL WITH 273 286 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHT") (HOBBS)		1
	281 924 R1	SWIVEL, REAR LIGHT (SEE NOTE No. 1)		1
	120 371	NUT, HEX., 1/2-20NF		1
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		1
	120 384	WASHER, LOCK, MEDIUM, 1/2"		1
* FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM.				
NOTE NO. 1 - ILLUSTRATED WITH "BRACKETS AND SWIVELS FOR HEADLIGHTS AND REAR LIGHTS"				
NOTE NO. 2 - ILLUSTRATED WITH "ELECTRIC STARTING AND LIGHTING" TD-142-43981 UP				

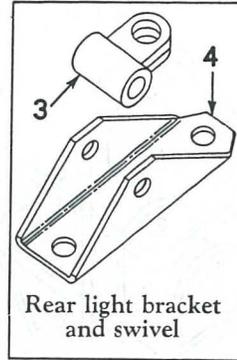


ELECTRICAL SYSTEM

BRACKETS AND SWIVELS FOR HEADLIGHTS AND REAR LIGHTS



Headlight bracket and swivel
IPA-50036



Rear light bracket and swivel

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	281 924 RI	SWIVEL, HEADLIGHT		2
	120 371	NUT, HEX., 1/2-20NF		2
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		2
	120 384	WASHER, LOCK, MEDIUM, 1/2"		2
2	282 081 R91	BRACKET, MOUNTING, HEADLIGHT (NOT USED WITH HEADLIGHT BRUSH GUARD ATTACHMENT)		2
	179 857	SCREW, CAP, HEX-HD., 7/16-14NC x 7/8"		8
	103 322	WASHER, LOCK, MEDIUM, 7/16"		8
3	281 924 RI	SWIVEL, REAR LIGHT		1
	120 371	NUT, HEX., 1/2-20NF		1
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		1
	120 384	WASHER, LOCK, MEDIUM, 1/2"		1
4	281 923 RI	BRACKET, REAR LIGHT		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2

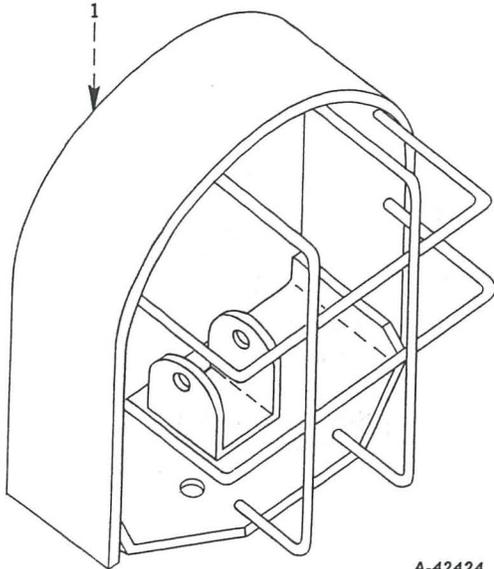
TC-64

ELECTRICAL SYSTEM

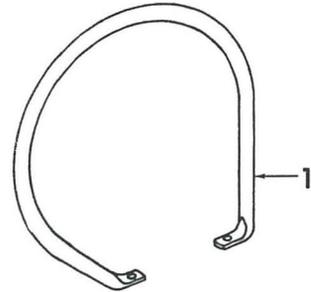


HEAD LIGHT BRUSH GUARD (Special)

REAR LIGHT BRUSH GUARD (Special)



A-42424



IPA-43704

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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HEAD LIGHT BRUSH GUARD (Special)

	274 570 R91	ATTACHMENT, HEADLIGHT BRUSH GUARD (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	274 571 R91	GUARD, HEADLIGHT BRUSH		2
	179 857	SCREW, CAP, HEX-HD., 7/16-14NC x 7/8"		8
	103 322	WASHER, LOCK, 7/16"		8

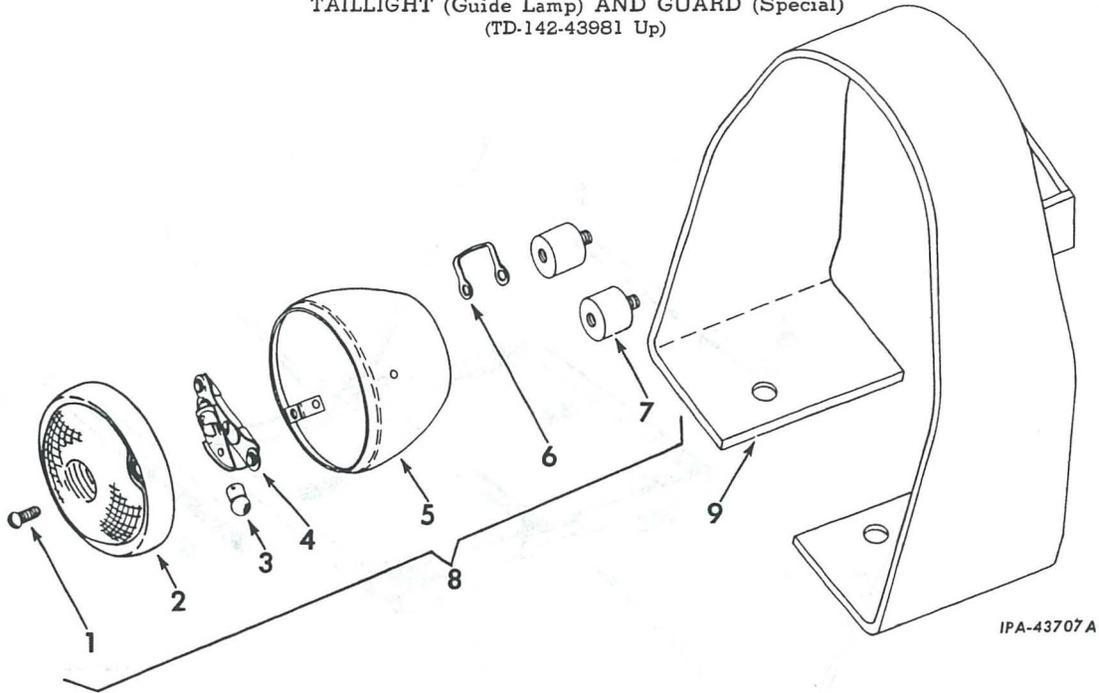
REAR LIGHT BRUSH GUARD (Special)

	277 457 R91	ATTACHMENT, REAR LIGHT BRUSH GUARD (FACTORY APPLICATION ONLY - ORDER ON MACHINE ORDER FORM)		1
1	281 268 R2	GUARD, REAR LIGHT BRUSH		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 433	SCREW, CAP, HEX-HD., 1/2-20NF x 1-3/4"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2



ELECTRICAL SYSTEM

TAILLIGHT (Guide Lamp) AND GUARD (Special)
(TD-142-43981 Up)



IPA-43707 A

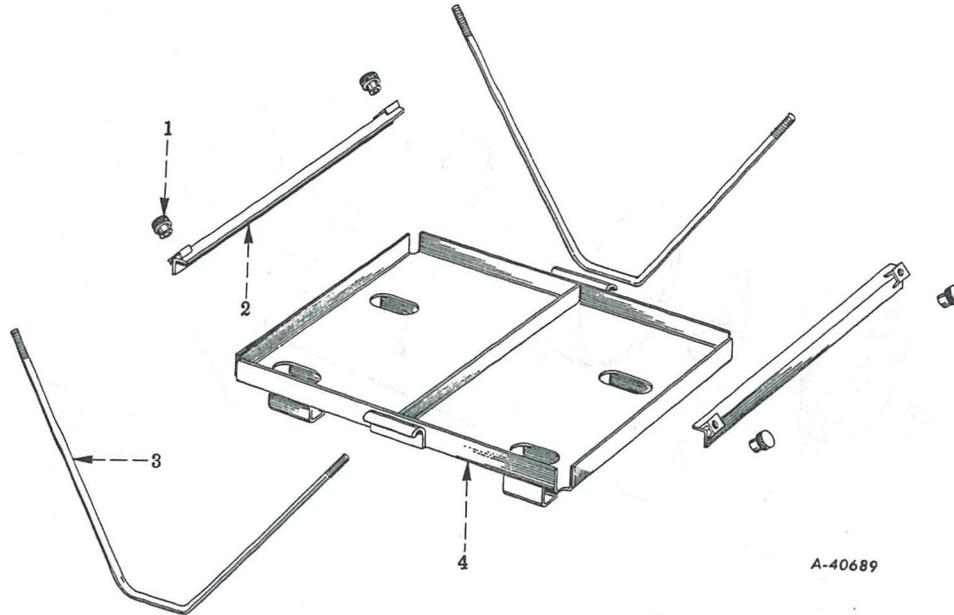
REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	277 473 R91		ATTACHMENT, TAIL LIGHT AND GUARD		
			FACTORY APPLICATION ONLY - ORDER ON MACHINE ORDER FORM.		
1	53 526 D	912084	SCREW, DOOR		2
2	18 370 DX	914458	DOOR		1
3	142 450		BULB, 4 C.P., 12 VOLT		1
4	277 417 R91	914054	SOCKET AND PLATE		1
5			BODY (ORDER 277 173 R91)		1
6	277 418 R1	5942271	TERMINAL, GROUND		1
7	277 419 R91	914053	MOUNTING, RESILIENT		2
	120 423		WASHER, LOCK, INTERNAL TOOTH, CD-PLTD., 1/4"		5
	134 551		NUT, HEX., CD-PLTD., 1/4-20NF		2
8	277 173 R91	898632	LIGHT, TAIL, ASSEMBLY (GUIDE LAMP)		1
			(COMPOSED OF -		
			1 BULB 142 450 2 SCREW 53 526 D		
			1 DOOR 18 370 DX 1 SOCKET AND		
			2 MOUNTING 277 419 R91 PLATE 277 417 R91		
			2 NUT 18 369 D 1 TERMINAL 277 418 R1)		
9	277 461 R11		GUARD, REAR LIGHT AND TAIL LIGHT		1
	102 637		NUT, HEX., 1/2-13NC		2
	179 883		SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		2
	103 323		WASHER, LOCK, MEDIUM, 1/2"		2
	277 460 R91		CABLE, LIGHTING SWITCH TO JUNCTION BLOCK *		1
	43 041 DA		CABLE, JUNCTION BLOCK TO TAIL LIGHT *		1
	100 749.		SCREW, MACHINE, SLOTTED-RD-HD., No. 8-32NC x 1/4"		1
	115 544		WASHER, LOCK, INTERNAL TOOTH No. 8		1
	18 369 D	941597	NUT		2
			* - ILLUSTRATED WITH "ELECTRIC STARTING AND LIGHTING" TD-142-43981 UP		

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ELECTRICAL SYSTEM



BATTERY BOX



A-40689

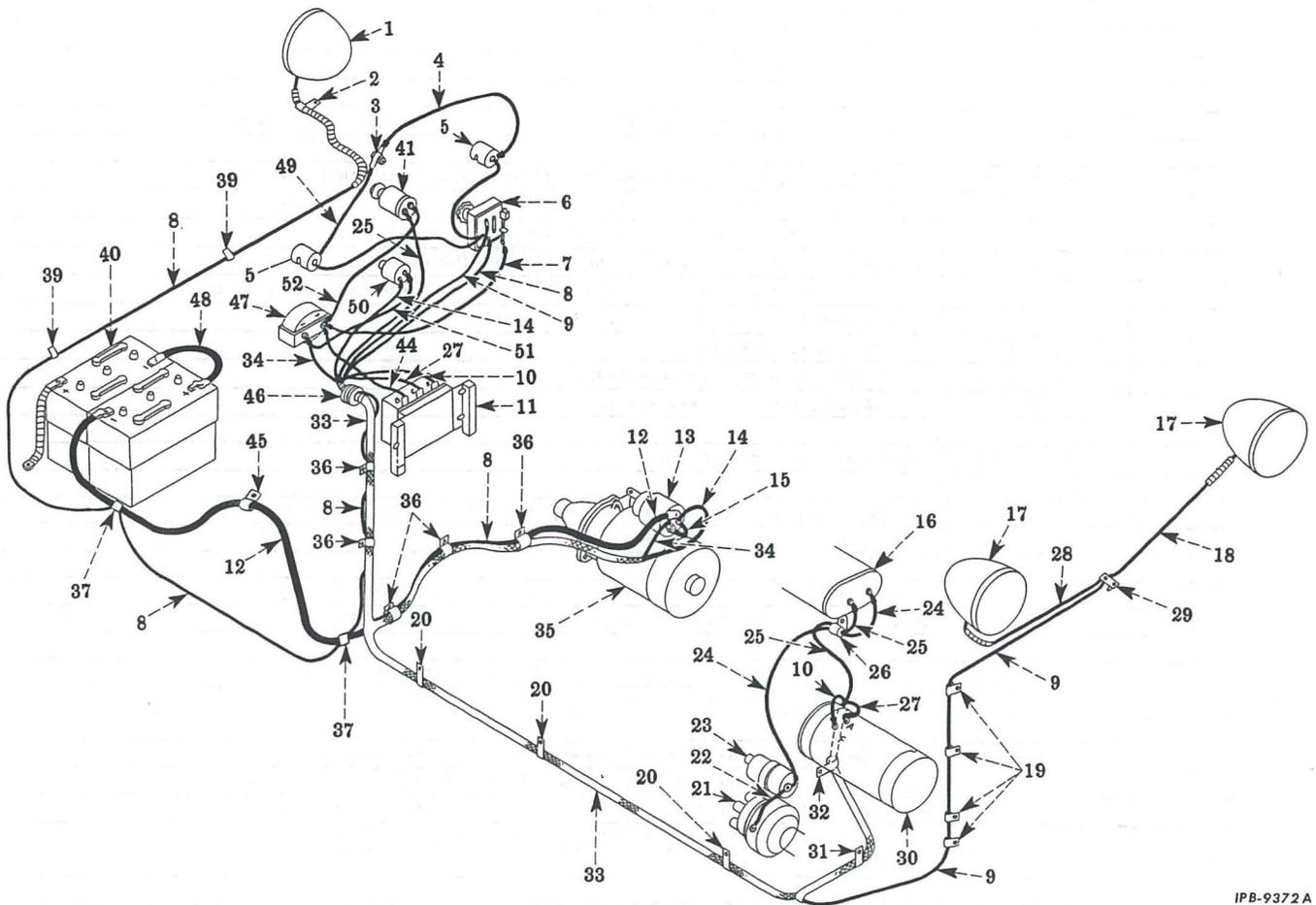
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	266 383 R2	NUT, BATTERY HOLD-DOWN		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		1
2	272 190 R11	RETAINER, BATTERY HOLD-DOWN		2
3	272 192 R1	BOLT, BATTERY HOLD-DOWN		2
4	272 185 R11	SUPPORT, BATTERY		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		4
	103 323	WASHER, LOCK, 1/2"		4



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ELECTRICAL SYSTEM

ELECTRIC STARTING AND LIGHTING (Battery Ignition)
(TD-142-41851 to 43980)



IPB-9372A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	273 286 R91	LIGHT, REAR (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		1
1	278 093 R91	LIGHT, REAR (HOBES) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAIL OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		1
	121 358	NUT, HEX., 5/8-18NF		1
2	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON REAR LIGHT BRACKET INNER BOLT)		1
3	120 217	FOLLOWS REF. NO. 49		
3	120 221	FOLLOWS REF. NO. 49		
3	120 361	FOLLOWS REF. NO. 49		
4	274 304 R91	CABLE, DASH LIGHT GROUND, L.H.		1
5	271 077 R91	LIGHT, DASH (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "DASH LIGHT")		2
6	263 691 R92	SWITCH, LIGHTING (DELCO-REMY No. 1994050) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "LIGHTING SWITCH")		1
7	358 584 R91	CABLE, LIGHTING SWITCH TO AMMETER		1



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ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-41551 to 43980)				
8	274 303 R91	CABLE, LIGHTING SWITCH TO REAR LIGHT		1
9		CABLE, LIGHTING SWITCH TO HEADLIGHT JUNCTION LOCK (BLACK) (ORDER 274 302 R91)		1
10		CABLE, "F" ON GENERATOR TO "F" ON REGULATOR (BLUE) (ORDER 274 302 R91)		1
11	273 299 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119152) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
11	277 175 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
	120 367	NUT, HEX., 1/4-28NF		4
	422 420	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF x 1-1/4"		4
	120 423	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
12	274 301 R91	CABLE, BATTERY TO SOLENOID		1
13		SWITCH, SOLENOID (DELCO-REMY No. 1119778) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
14		CABLE, STARTING SWITCH TO SOLENOID (GRAY) (ORDER 274 302 R91)		1
15		CABLE, SOLENOID TO CRANKING MOTOR (DELCO-REMY No. 1847199)		1
16	263 311 R12	COVER, END, INTAKE MANIFOLD, FRONT (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "INTAKE AND EXHAUST MANIFOLD")		1
17	273 286 R91	HEADLIGHTS (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		2
17	278 093 R91	HEADLIGHTS (HOBES) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		2
	121 358	NUT, HEX., 5/16-18NC		2
18	274 456 R91	CABLE, JUNCTION BLOCK TO L.H. HEADLIGHT		1
19	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON FAM HOUSING SHEETS)		4
20	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON R.H. MAIN FRAME SIDE CHANNEL)		3
21	356 657 R91	DISTRIBUTOR (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "BATTERY IGNITION DISTRIBUTOR")		1
22	357 929 R92	CABLE, COIL TO DISTRIBUTOR PRIMARY		1
23	353 875 R91	COIL, IGNITION		1
24	266 766 R91	CABLE, COIL TO MANIFOLD SWITCH		1
25		CABLE, IGNITION SWITCH TO MANIFOLD SWITCH (BROWN) (ORDER 274 302 R91)		1
26	263 308 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON INTAKE MANIFOLD FRONT BOLT)		1
	103 343	WASHER, PLAIN, 17/32" I.D. x 1-1/16" O.D. x 3/32"		1
27		CABLE, "A" TERMINAL ON GENERATOR TO GENERATOR ON REGULATOR (YELLOW) (ORDER 274 302 R91)		1
28	274 456 R91	CABLE, JUNCTION BLOCK TO R.H. HEADLIGHT		1
29	42 915 D	BLOCK, HEADLIGHT JUNCTION		1
	103 088	NUT, HEX., No. 10-32NF		1
	100 770	SCREW, MACHINE, No. 10-32NF x 1-1/4"		1
	106 497	WASHER, LOCK, MEDIUM, No. 10		1

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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-41551 to 43980)				
30	274 189 R91	GENERATOR (DELCO-REMY No. 1105102) (STANDARD) (NOT USED WITH HIGH OUTPUT ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
30	277 387 R91	GENERATOR (DELCO-REMY No. 1105111) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
31	263 514 R91	CLIP, CABLE (RUBBER COVERED) (LOWER INNER BOLT OF DISTRIBUTOR DRIVE HOUSING)		1
32	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON OUTSIDE REAR GENERATOR MOUNTING BOLT)		1
33	274 302 R91	HARNESS, CABLE		1
34		CABLE, AMMETER TO SOLENOID (RED) (ORDER 274 302 R91)		1
35	274 504 R91	MOTOR, CRANKING (DELCO-REMY No. 1113303) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		3
36		CLIP, CABLE (WELDED TO DASH)		5
37		TAPE, REAR LIGHT CABLE TO "BATTERY" TO SWITCH CABLE AT THESE POINTS		2
38	266 855 R91	CABLE, BATTERY TO GROUND (WILL WORK FOR 42 833 DA)		1
	178 591	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 1/2"		1
39	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNTED ON SEAT SUPPORT, REAR)		2
40	277 372 R91	BATTERY, DRY CHARGED (AUTO-LITE)		2
40	266 385 R92	BATTERY, WET CHARGED (AUTO-LITE) (OPTIONAL WITH 269 455 R91)		2
40	269 455 R91	BATTERY, WET CHARGED (GLOBE-UNION) (OPTIONAL WITH 266 385 R92)		2
41	62 801 DC	SWITCH, IGNITION (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "IGNITION SWITCH")		1
44	52 030 DA	CABLE, AMMETER TO "BATT" ON REGULATOR		1
45	62 512 D	CLIP, CABLE (MOUNTED ON BRAKE PEDAL SUPPORT BOLT, REAR)		1
46	273 903 R1	GROMMET, CABLE HARNESS (ON DASH)		1
47	269 467 R92	AMMETER (ROCHESTER) (ALSO LISTED WITH INSTRUMENT PANEL)		1
48	274 300 R91	CABLE, BATTERY TO BATTERY		1
49	274 305 R91	CABLE, DASH LIGHT GROUND, R.H.		1
	120 631	NUT, HEX., No. 10-24NC		1
	120 221	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	120 217	WASHER, LOCK, MEDIUM, No. 10		1
50	271 179 R91	SWITCH, STARTING (DELCO-REMY No. 1996080) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "STARTING SWITCH")		1
51		CABLE, AMMETER TO STARTING SWITCH (GREEN) (ORDER 274 302 R91)		1



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ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-41551 to 43980)				
52	266 760 R91	CABLE, IGNITION SWITCH TO AMMETER		1
	277 474 R91	ATTACHMENT, HIGH OUTPUT GENERATOR (CONSISTS OF GENERATOR, 277 387 R91 AND REGULATOR, 277 175 R91) *		
	61 284 D	BELT, GENERATOR		1
	356 062 R91	BOLT, BATTERY TERMINAL		1
	273 828 R1	BRACE, GENERATOR		1
	103 026	NUT, HEX., 3/8-24NF		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		1
	274 502 R11	BRACKET, GENERATOR		1
	179 858	SCREW, CAP, HEX-HD., 7/16-14NC x 1"		3
	103 322	WASHER, LOCK, MEDIUM, 7/16"		3
	281 923 R1	BRACKET, REAR LIGHT		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 427	SCREW, CAP, HEX-HD., 1/2-20NF x 1"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
	282 081 R91	BRACKET, HEADLIGHT		2
	179 857	SCREW, CAP, HEX-HD., 7/16-14NC x 7/8"		8
	103 322	WASHER, LOCK, MEDIUM, 7/16"		8
	106 653	FUSE, LIGHTING SWITCH		1
	273 406 R1	GROMMET, DASH LIGHT MOUNTING		2
	274 501 R1	PULLEY, GENERATOR		1
	103 375	PIN, COTTER, 3/32" x 1"		1
	271 080 R1	SCREW, DASH LIGHT MOUNTING		6
	115 546	WASHER, LOCK, INTERNAL-TOOTH, No. 12		4
	274 356 R1	SHIELD, GENERATOR		1
	102 634	NUT, HEX., 5/16-18NC		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	57 937 D	SPACER, IGNITION SWITCH		1
	354 260 R1	SPACER, JUNCTION BLOCK		1
	281 924 R1	SWIVEL, HEADLIGHT		2
	120 371	NUT, HEX., 1/2-20NF		2
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		2
	120 384	WASHER, LOCK, MEDIUM, 1/2"		2
	281 924 R1	SWIVEL, REAR LIGHT		1
	120 371	NUT, HEX., 1/2-20NF		1
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		1
	120 384	WASHER, LOCK, MEDIUM, 1/2"		1
	273 405 R1	WASHER, DASH LIGHT MOUNTING		4

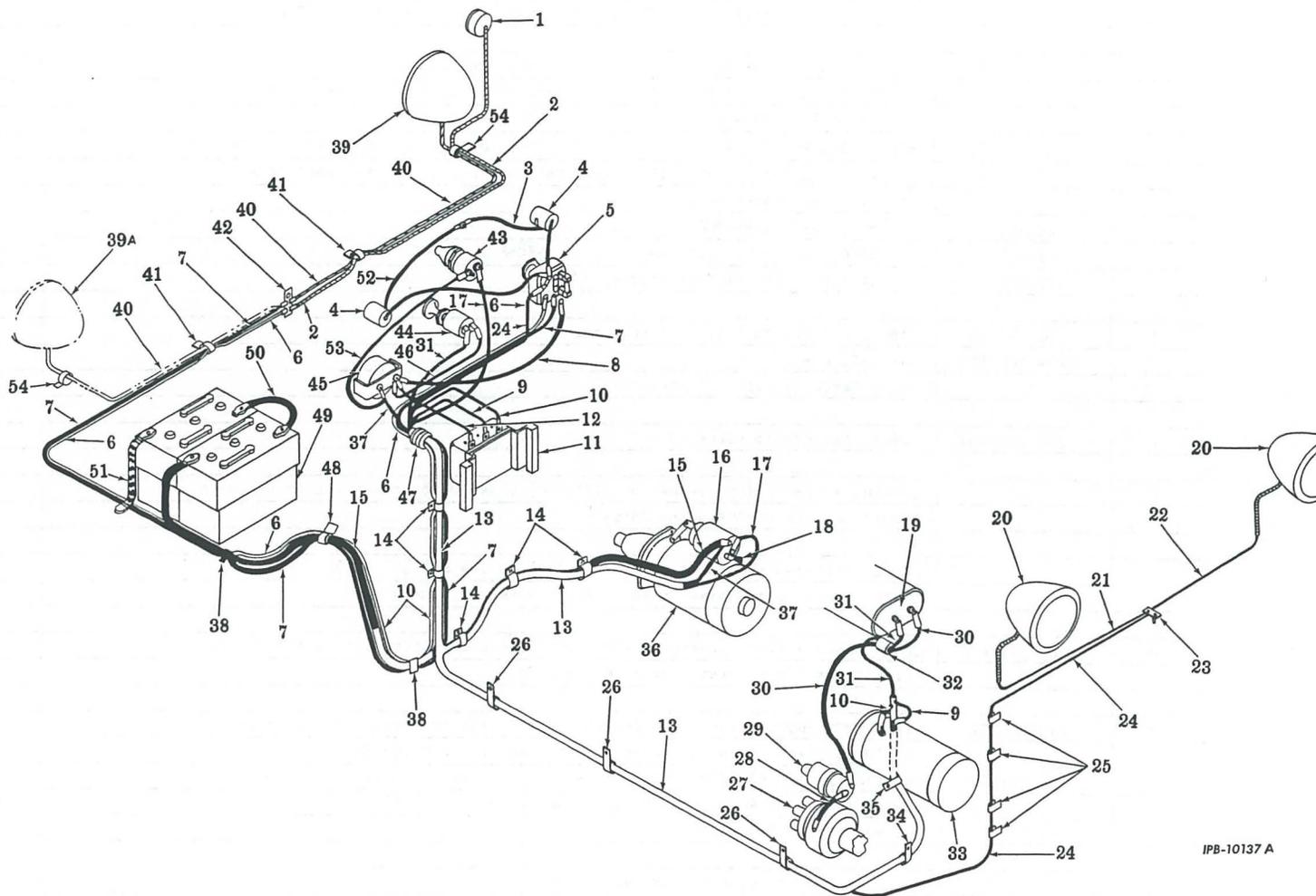
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ELECTRICAL SYSTEM

ELECTRIC STARTING AND LIGHTING (Battery Ignition)
(TD-142-43981 Up)



IPB-10137 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	277 173 R91	LIGHT, TAIL (SPECIAL - PART OF ATTACHMENT, 277 473 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "TAIL LIGHT AND GUARD")		1
2	277 552 R91	CABLE, JUNCTION BLOCK TO TAIL LIGHT (SPECIAL - PART OF ATTACHMENT, 277 473 R91)		1
3	274 304 R91	CABLE, DASH LIGHT GROUND L.H.		1
4	271 077 R91	LIGHT, DASH (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "DASH LIGHT")		2
5	263 691 R92	SWITCH, LIGHTING (DELCO-REMY No. 1994050) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "LIGHTING SWITCH")		1
6	277 551 R91	CABLE, LIGHTING SWITCH TO TAIL LIGHT JUNCTION BLOCK (SPECIAL - PART OF ATTACHMENT, 277 473 R91)		1
7	32 047 DA	CABLE, LIGHTING SWITCH TO REAR LIGHT JUNCTION BLOCK		1
8	358 584 R91	CABLE, LIGHTING SWITCH TO AMMETER		1
9		CABLE, "A" TERMINAL ON GENERATOR TO GENERATOR ON REGULATOR (YELLOW) (ORDER 274 302 R91)		1

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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-43981 Up)				
10		CABLE, "F" ON GENERATOR TO "F" ON REGULATOR (BLUE) (ORDER 274 302 R91)		1
11	273 299 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119152) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
11	277 175 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
	120 367	NUT, HEX., 1/4-28NF		4
	422 420	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF x 1-1/4"		4
	120 423	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
12	52 030 DA	CABLE, AMMETER TO "BATT" ON REGULATOR		1
13	274 302 R91	HARNESS, CABLE		1
14		CLIP, CABLE (WELDED TO DASH)		5
15	274 301 R91	CABLE, BATTERY TO SOLENOID		1
16		SWITCH, SOLENOID (DELCO-REMY No. 1119778) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
17		CABLE, STARTING SWITCH TO SOLENOID (GRAY) (ORDER 274 302 R91)		1
18		CABLE, SOLENOID TO CRANKING MOTOR (DELCO-REMY No. 1847199)		1
19	263 311 R12	COVER, END, INTAKE, MANIFOLD, FRONT (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "INTAKE AND EXHAUST MANIFOLD")		1
20	273 286 R91	HEADLIGHTS (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		2
20	278 093 R91	HEADLIGHTS (HOBBS) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		2
	121 358	NUT, HEX., 5/16-18NC		2
21	274 456 R91	CABLE, JUNCTION BLOCK TO R.H. HEADLIGHT		1
22	274 456 R91	CABLE, JUNCTION BLOCK TO L.H. HEADLIGHT		1
23	42 915 D	BLOCK, HEADLIGHT JUNCTION		1
	103 088	NUT, HEX., No. 10-32NF		1
	100 770	SCREW, MACHINE, No. 10-32NF x 1-1/4"		1
	106 497	WASHER, LOCK, MEDIUM, No. 10		1
24		CABLE, LIGHTING SWITCH TO HEADLIGHT JUNCTION BLOCK (BLACK) (ORDER 274 302 R91)		1
25	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON FAN HOUSING SHEETS)		4
26	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON R.H. MAIN FRAME SIDE CHANNEL)		3
27	353 892 R91	DISTRIBUTOR, (WILL WORK FOR 356 657 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "BATTERY IGNITION DISTRIBUTOR")		1
28	357 929 R92	CABLE, COIL TO DISTRIBUTOR PRIMARY		1
29	365 783 R91	COIL, IGNITION (WILL WORK FOR 353 875 R91)		1
30	266 766 R91	CABLE, COIL TO MANIFOLD SWITCH		1
31		CABLE, IGNITION SWITCH TO MANIFOLD SWITCH (BROWN) (ORDER 274 302 R91)		1
32	263 308 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON INTAKE MANIFOLD FRONT BOLT)		1
	103 343	WASHER, PLAIN, 17/32" I.D. x 1-1/16" O.D. x 3/32"		1

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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-43981 Up)				
33	274 189 R91	GENERATOR (DELCO-REMY No. 1105102) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
33	277 387 R91	GENERATOR (DELCO-REMY No. 1105111) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
34	263 514 R91	CLIP, CABLE (RUBBER COVERED) (LOWER INNER BOLT OF DISTRIBUTOR DRIVE HOUSING)		1
35	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON OUTSIDE REAR GENERATOR MOUNTING BOLT)		1
36	274 504 R91	MOTOR, CRANKING (DELCO-REMY No. 1113303) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		3
37		CABLE, AMMETER TO SOLENOID (RED) (ORDER 274 302 R91)		1
38		TAPE, REAR LIGHT CABLE TO "BATTERY" TO SWITCH CABLE AT THESE POINTS		2
39	273 286 R91	LIGHT, REAR (STANDARD) (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		1
	121 358	NUT, HEX., 5/8-18NF		1
39	278 093 R91	LIGHT, REAR (STANDARD) (HOBBS) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		1
39A	273 286 R91	LIGHT, AUXILIARY REAR (GUIDE LAMP) (SPECIAL - PART OF ATTACHMENT, 277 471 R91) (OPTIONAL WITH 278 093 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS")		1
39A	278 093 R91	LIGHT, AUXILIARY REAR (HOBBS) (SPECIAL - PART OF ATTACHMENT, 277 471 R91) (OPTIONAL WITH 273 286 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS")		1
40	277 472 R91	CABLE, JUNCTION BLOCK TO REAR LIGHT (STANDARD OR PART OF ATTACHMENT, 277 471 R91)		1
41	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNTED ON SEAT SUPPORT, REAR)		2
42	300 559 R91	BLOCK, JUNCTION, LIGHT REAR		1
	103 088	NUT, HEX., No. 10-32NF		2
	100 766	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-32NF x 3/4"		2
	106 497	WASHER, LOCK, MEDIUM, No. 10		2
43	271 179 R91	SWITCH, STARTING (DELCO-REMY No. 1996080) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "STARTING SWITCH")		1
44	62 801 DC	SWITCH, IGNITION (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "IGNITION SWITCH")		1
45	269 467 R92	AMMETER (ROCHESTER) (ALSO LISTED WITH INSTRUMENT PANEL)		1
46	266 760 R91	CABLE, IGNITION SWITCH TO AMMETER		1
47	112 745	GROMMET, CABLE HARNESS (ON DASH) (WILL WORK FOR 273 903 R1)		1
48	62 512 D	CLIP, CABLE (MOUNTED ON BRAKE PEDAL SUPPORT BOLT, REAR)		1
49	277 372 R91	BATTERY, DRY CHARGED (AUTO-LITE)		2
49	266 385 R92	BATTERY, WET CHARGED (AUTO-LITE) (OPTIONAL WITH 269 455 R91)		2
49	269 455 R91	BATTERY, WET CHARGED (GLOEE-UNION) (OPTIONAL WITH 266 385 R92)		2



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ELECTRICAL SYSTEM

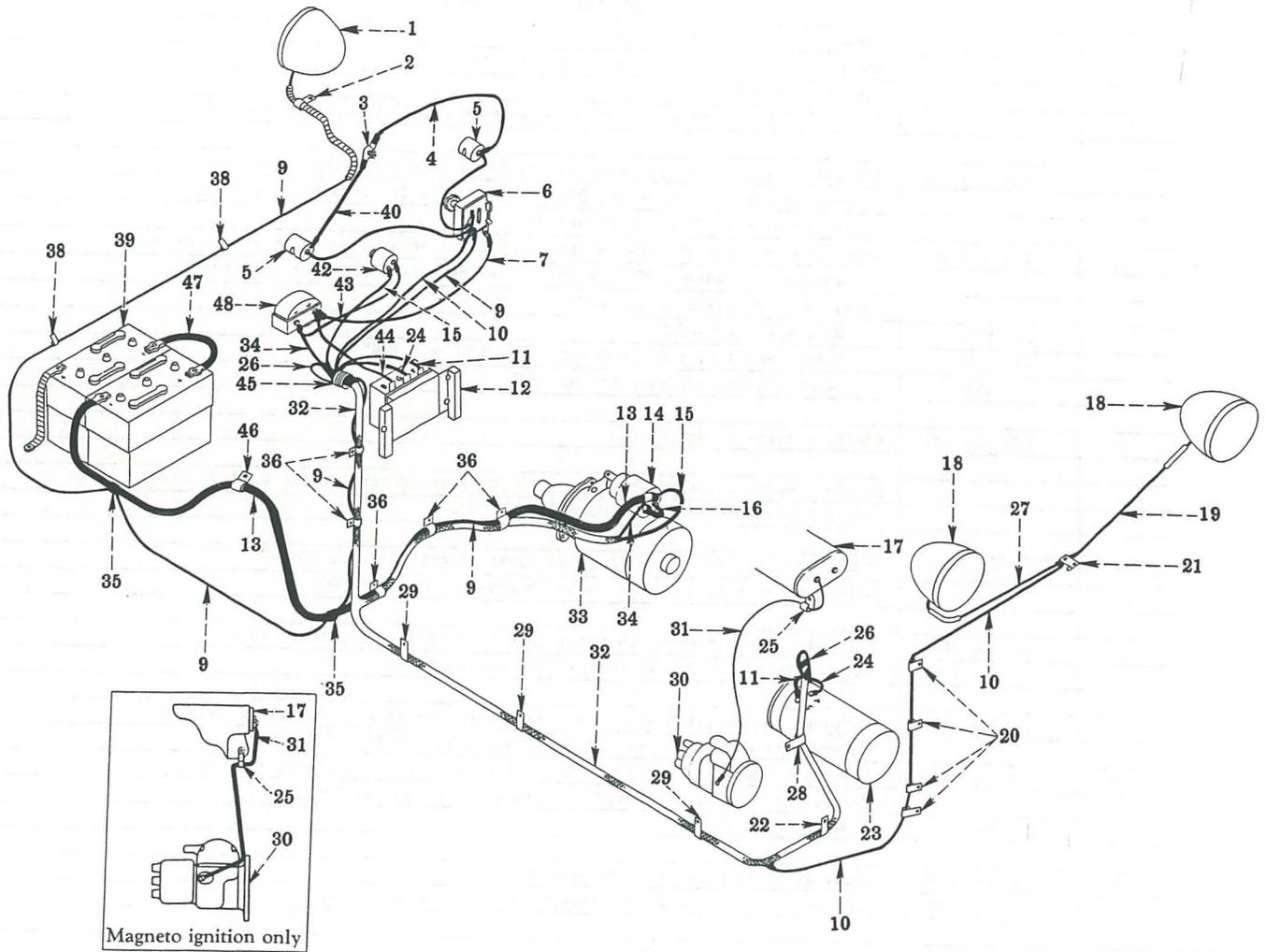
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING (Battery Ignition)—Continued (TD-142-43981 Up)				
50	274 300 R91	CABLE, BATTERY TO BATTERY		1
51	266 855 R91	CABLE, BATTERY TO GROUND (WILL WORK FOR 42 833 DA)		1
	178 591	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 1/2"		1
52	274 305 R91	CABLE, DASH LIGHT GROUND, R.H.		1
	120 631	NUT, HEX., No. 10-24NC		1
	120 221	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	120 217	WASHER, LOCK, MEDIUM, No. 10		1
53		CABLE, AMMETER TO STARTING SWITCH (GREEN) (ORDER 274 302 R91)		1
54	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON REAR LIGHT BRACKET INNER BOLT)		1
	277 474 R91	ATTACHMENT, HIGH OUTPUT GENERATOR (CONSISTS OF GENERATOR, 277 387 R91 AND REGULATOR, 277 175 R91) *		1
	61 284 D	BELT, GENERATOR		1
	356 062 R91	BOLT, BATTERY TERMINAL		1
	273 828 R1	BRACE, GENERATOR		1
	103 026	NUT, HEX., 3/8-24NF		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, PLAIN, 13/32" ID x 13/16" OD x No. 16 GA.		1
	274 502 R11	BRACKET, GENERATOR		1
	179 858	SCREW, CAP, HEX-HD., 7/16-14NC x 1"		3
	103 322	WASHER, LOCK, MEDIUM, 7/16"		3
	281 923 R1	BRACKET, REAR LIGHT		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 427	SCREW, CAP, HEX-HD., 1/2-20NF x 1"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
	282 081 R91	BRACKET, HEADLIGHT		2
	179 857	SCREW, CAP, HEX-HD., 7/16-14NC x 7/8"		8
	103 322	WASHER, LOCK, MEDIUM, 7/16"		8
	106 653	FUSE, LIGHTING SWITCH		1
	273 406 R1	GROMMET, DASH LIGHT MOUNTING		2
	274 501 R1	PULLEY, GENERATOR		1
	103 375	PIN, COTTER, 3/32" x 1"		1
	271 080 R1	SCREW, DASH LIGHT MOUNTING		6
	115 546	WASHER, LOCK, INTERNAL-TOOTH, No. 12		4
	274 356 R1	SHIELD, GENERATOR		1
	102 634	NUT, HEX., 5/16-18NC		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	57 937 D	SPACER, IGNITION SWITCH		1
	354 260 R1	SPACER, JUNCTION BLOCK		1
	281 924 R1	SWIVEL, HEADLIGHT		2
	120 371	NUT, HEX., 1/2-20NF		2
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		2
	120 384	WASHER, LOCK, MEDIUM, 1/2"		2
	281 924 R1	SWIVEL, REAR LIGHT		1
	120 371	NUT, HEX., 1/2-20NF		1
	181 709	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		1
	120 384	WASHER, LOCK, MEDIUM, 1/2"		1
	273 405 R1	WASHER, DASH LIGHT MOUNTING		4

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ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)
(TD-142-41551 to 43980)



IPB-9373A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	273 286 R91	LIGHT, REAR (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		1
1	278 093 R91	LIGHT, REAR (HOBBS) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		1
	121 358	NUT, HEX., 5/8-18NF		1
2	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON REAR LIGHT BRACKET INNER BOLT)		1
3	120 217	FOLLOWS REF. No. 40		
3	120 221	FOLLOWS REF. No. 40		
3	120 361	FOLLOWS REF. No. 40		
4	274 304 R91	CABLE, DASH LIGHT GROUND, L.H.		1
5	271 077 R91	LIGHT, DASH (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "DASH LIGHT")		2
6		SWITCH, LIGHTING (DELCO-REMY No. 1994050) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "LIGHTING SWITCH")		1
7	358 584 R91	CABLE, LIGHTING SWITCH TO AMMETER		1

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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)—Continued (TD-142-41551 to 43980)				
9	274 303 R91	CABLE, LIGHTING SWITCH TO REAR LIGHT		1
10		CABLE, LIGHTING SWITCH TO HEADLIGHT JUNCTION BLOCK (BLACK) (ORDER 274 302 R91)		1
11		CABLE, "F" ON GENERATOR TO "F" ON REGULATOR (BLUE) (ORDER 274 302 R91)		1
12	273 299 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119152) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
12	277 175 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
	120 367	NUT, HEX., 1/4-28NF		4
	422 420	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF x 1-1/4"		4
	120 423	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
13	274 301 R91	CABLE, BATTERY TO SOLENOID		1
14		SWITCH, SOLENOID (DELCO-REMY No. 1119778) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
15		CABLE, STARTING SWITCH TO SOLENOID (GRAY) (ORDER 274 302 R91)		1
16		CABLE, SOLENOID TO CRANKING MOTOR (DELCO-REMY No. 1847199)		1
17	263 345 R92	COVER, END, INTAKE MANIFOLD FRONT (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "INTAKE AND EXHAUST MANIFOLD")		1
18	273 286 R91	HEADLIGHT (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		2
18	278 093 R91	HEADLIGHTS (HOBBS) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		2
	121 358	NUT, HEX., 5/16-18NC		2
19	274 456 R91	CABLE, JUNCTION BLOCK TO L.H. HEADLIGHT		1
20	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON FAN HOUSING SHEETS)		4
21	42 915 D	BLOCK, HEADLIGHT JUNCTION		1
	103 088	NUT, HEX., No. 10-32NF		1
	100 770	SCREW, MACHINE, No. 10-32NF x 1-1/4"		1
	106 497	WASHER, LOCK, MEDIUM, No. 10		1
22	263 514 R91	CLIP, CABLE (RUBBER COVERED) (LOWER INNER BOLT OF DISTRIBUTOR DRIVE HOUSING)		1
23	274 189 R91	GENERATOR (DELCO-REMY No. 1105102) (STANDARD) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
23	277 387 R91	GENERATOR (DELCO-REMY No. 1105111) (SPECIAL) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
	103 028	NUT, HEX., 1/2-20NF		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
24		CABLE, "A" TERMINAL ON GENERATOR TO GENERATOR ON REGULATOR (YELLOW) (ORDER 274 302 R91)		1



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ELECTRICAL SYSTEM

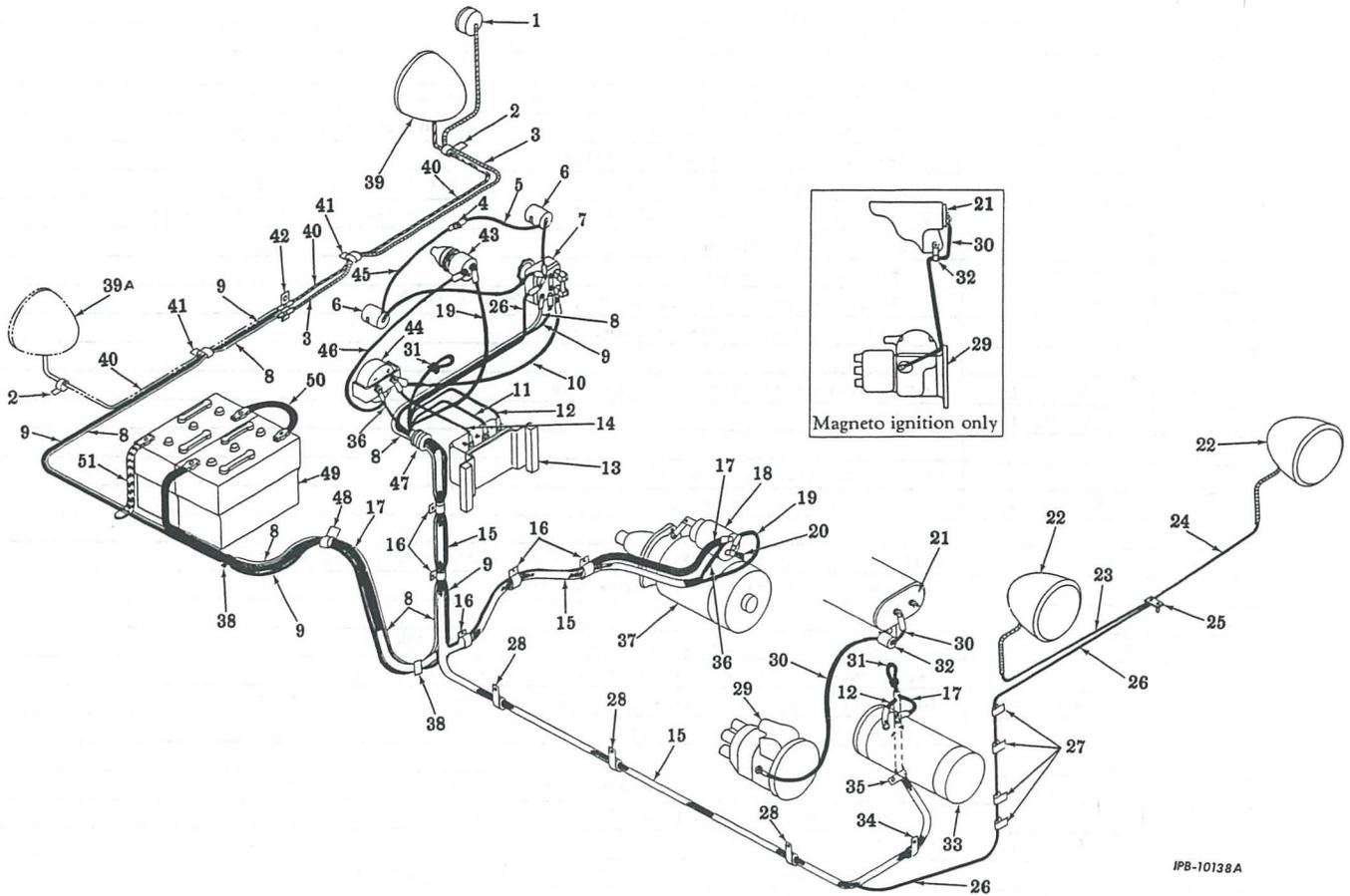
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)—Continued (TD-142-41551 to 43980)				
25	263 308 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON INTAKE MANIFOLD FRONT BOLT)		1
	103 343	WASHER, PLAIN, 17/32" I.D. x 1-1/16" O.D. x 3/32"		1
26		CABLE, IGNITION SWITCH TO MANIFOLD (BROWN) (INSULATE TERMINAL AND TAPE SECURELY TO CABLE HARNESS)		1
27	274 456 R91	CABLE, JUNCTION BLOCK TO R.H. HEADLIGHT		1
28	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON OUTSIDE REAR GENERATOR MOUNTING BOLT)		1
29	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON R.H. MAIN FRAME SIDE CHANNEL)		3
30	49 094 DD	MAGNETO (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "MAGNETO")		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	179 846	SCREW, CAP, HEX-HD., 3/8-16NC x 1-7/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
31	266 766 R91	CABLE, MAGNETO TO MANIFOLD SWITCH		1
32	274 302 R91	HARNESS, CABLE		1
33	274 504 R91	MOTOR, CRANKING (DELCO-REMY No. 1113303) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		3
34		CABLE, AMMETER TO SOLENOID (RED) (ORDER 274 302 R91)		1
35		TAPE, REAR LIGHT CABLE TO "BATTERY" TO SWITCH CABLE AT THESE POINTS		2
36		CLIP, CABLE (WELDED TO DASH)		5
37	42 833 DA	CABLE, BATTERY TO GROUND		1
	178 591	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 1/2"		1
38	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNTED ON SEAT SUPPORT, REAR)		2
39	277 372 R91	BATTERY, DRY CHARGED (AUTO-LITE)		2
39	266 385 R92	BATTERY, WET CHARGED (AUTO-LITE) (OPTIONAL WITH 269 455 R91)		2
39	269 455 R91	BATTERY, WET CHARGED (GLOBE-UNION) (OPTIONAL WITH 266 385 R92)		2
40	274 305 R91	CABLE, DASH LIGHT GROUND, R.H.		1
	120 361	NUT, HEX., No. 10-24NC		1
	120 221	MACHINE, SCREW, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	120 217	WASHER, LOCK, MEDIUM, No. 10		1
42	271 179 R91	SWITCH, STARTING (DELCO-REMY No. 1996080) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "STARTING SWITCH")		1
43		CABLE, AMMETER TO STARTING SWITCH (GREEN) (ORDER 274 302 R91)		1
44	52 030 DA	CABLE, AMMETER TO "BATT" ON REGULATOR		1
45	273 903 R1	GROMMET, CABLE HARNESS (ON DASH)		1
46	62 512 D	CLIP, CABLE (MOUNTED ON BRAKE PEDAL SUPPORT BOLT, REAR)		1
47	274 300 R91	CABLE, BATTERY TO BATTERY		1



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ELECTRICAL SYSTEM

ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)
(TD-142-43981 Up)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	277 173 R91	LIGHT, TAIL (SPECIAL - PART OF ATTACHMENT, 277 473 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "TAIL LIGHT AND GUARD")		1
2	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON REAR LIGHT BRACKET INNER BOLT)		1
3	277 552 R91	CABLE, JUNCTION BLOCK TO TAIL LIGHT (SPECIAL - PART OF ATTACHMENT, 277 473 R91)		1
4	120 217	FOLLOWS REF. NO. 45		
4	120 221	FOLLOWS REF. NO. 45		
4	120 361	FOLLOWS REF. NO. 45		
5	274 304 R91	CABLE, DASH LIGHT GROUND, L.H.		1
6	271 077 R91	LIGHT, DASH (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "DASH LIGHT")		2
7	263 691 R92	SWITCH, LIGHTING (DELCO-REMY No. 1994050) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "LIGHTING SWITCH")		1
8	277 551 R91	CABLE, LIGHTING SWITCH TO TAIL LIGHT JUNCTION BLOCK (SPECIAL - PART OF ATTACHMENT, 277 473 R91)		1
9	32 047 DA.	CABLE, LIGHTING SWITCH TO REAR LIGHT JUNCTION BLOCK		1
10	358 584 R91	CABLE, LIGHTING SWITCH TO AMMETER		1

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ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)—Continued (TD-142-43981 Up)				
11		CABLE "A" TERMINAL ON GENERATOR TO GENERATOR ON REGULATOR (YELLOW) (ORDER 274 302 R91)		1
12		CABLE "F" ON GENERATOR TO "F" ON REGULATOR (BLUE) (ORDER 274 302 R91)		1
13	273 299 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119152) (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
13	277 175 R91	REGULATOR, VOLTAGE (DELCO-REMY No. 1119181) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "VOLTAGE REGULATOR")		1
	120 367	NUT, HEX., 1/4-28NF		4
	422 420	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-28NF x 1-1/4"		4
	120 423	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
14	52 030 DA	CABLE, AMMETER TO "BATT" ON REGULATOR		1
15	274 302 R91	HARNESS, CABLE		1
16		CLIP, CABLE (WELDED TO DASH)		5
17	274 301 R91	CABLE, BATTERY TO SOLENOID		1
18		SWITCH, SOLENOID (DELCO-REMY No. 1119778) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
19		CABLE, STARTING SWITCH TO SOLENOID (GRAY) (ORDER 274 302 R91)		1
20		CABLE, SOLENOID TO CRANKING MOTOR (DELCO-REMY No. 1847199)		1
21	263 345 R92	COVER, END INTAKE MANIFOLD FRONT (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "INTAKE AND EXHAUST MANIFOLD")		1
22	273 286 R91	HEADLIGHT (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		2
22	278 093 R91	HEADLIGHTS (HOEBBS) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		2
	121 358	NUT, HEX., 5/16-18NC		2
23	274 456 R91	CABLE, JUNCTION BLOCK TO R.H. HEADLIGHT		1
24	274 456 R91	CABLE, JUNCTION BLOCK TO L.H. HEADLIGHT		1
25	42 915 D	BLOCK, HEADLIGHT JUNCTION		1
	103 088	NUT, HEX., No. 10-32NF		1
	100 770	SCREW, MACHINE, No. 10-32NF x 1-1/4"		1
	106 497	WASHER, LOCK, MEDIUM, No. 10		1
26		CABLE, LIGHTING SWITCH TO HEADLIGHT JUNCTION BLOCK (BLACK) (ORDER 274 302 R91)		1
27	264 164 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON FAN HOUSING SHEETS)		4
28	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON R.H. MAIN FRAME SIDE CHANNEL)		3
29	49 094 DD	MAGNETO (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "MAGNETO")		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	179 846	SCREW, CAP, HEX-HD., 3/8-16NC x 1-7/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
30	266 766 R91	CABLE, MAGNETO TO MANIFOLD SWITCH		1
31		CABLE, IGNITION SWITCH TO MANIFOLD (BROWN) (INSULATE TERMINAL AND TAPE SECURELY TO CABLE HARNESS)		1
32	263 308 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON INTAKE MANIFOLD FRONT BOLT)		1
	103 343	WASHER, PLAIN, 17/32" ID x 1-1/16" OD x 3/32"		1

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ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)—Continued (TD-142-43981 Up)				
33	274 189 R91	GENERATOR (DELCO-REMY No. 1105102) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR") (NOT USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91)		1
33	277 387 R91	GENERATOR (DELCO-REMY No. 1105111) (USED WITH HIGH OUTPUT GENERATOR ATTACHMENT, 277 474 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "GENERATOR")		1
	103 028	NUT, HEX., 1/2-20NF		1
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
34	263 514 R91	CLIP, CABLE (RUBBER COVERED) (LOWER INNER BOLT OF DISTRIBUTOR DRIVE HOUSING)		1
35	263 717 R91	CLIP, CABLE (RUBBER COVERED) (MOUNT ON OUTSIDE REAR GENERATOR MOUNTING BOLT)		1
36		CABLE, AMMETER TO SOLENOID (RED) (ORDER 274 302 R91)		1
37	274 504 R91	MOTOR, CRANKING (DELCO-REMY No. 1113303) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "CRANKING MOTOR")		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		3
38		TAPE, REAR LIGHT CABLE TO "BATTERY" TO SWITCH CABLE AT THESE POINTS		2
39	273 286 R91	LIGHT, REAR (STANDARD) (GUIDE LAMP) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 278 093 R91)		1
39	278 093 R91	LIGHT, REAR (STANDARD) (HOBES) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS") (OPTIONAL WITH 273 286 R91)		1
	121 358	NUT, HEX., 5/8-18NF		1
39A	273 286 R91	LIGHT, AUXILIARY REAR (GUIDE LAMP) (SPECIAL - PART OF ATTACHMENT, 277 471 R91) (OPTIONAL WITH 278 093 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS")		1
39A	278 093 R91	LIGHT, AUXILIARY REAR (HOBES) (SPECIAL - PART OF ATTACHMENT, 277 471 R91) (OPTIONAL WITH 273 286 R91) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HEADLIGHTS AND REAR LIGHTS")		1
40	277 472 R91	CABLE, JUNCTION BLOCK TO REAR LIGHT (STANDARD OR PART OF ATTACHMENT, 277 471 R91)		1
41	263 514 R91	CLIP, CABLE (RUBBER COVERED) (MOUNTED ON SEAT SUPPORT, REAR)		2
42	300 559 R91	BLOCK, JUNCTION, LIGHT, REAR		1
	103 088	NUT, HEX., No. 10-32NF		2
	100 766	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-32NF x 3/4"		2
	106 497	WASHER, LOCK, MEDIUM, No. 10		2
43	271 179 R91	SWITCH, STARTING (DELCO-REMY No. 1996080) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "STARTING SWITCH")		1
44	269 467 R92	AMMETER (ROCHESTER) (ALSO LISTED WITH INSTRUMENT PANEL)		1
45	274 305 R91	CABLE, DASH LIGHT GROUND, R.H.		1
	120 361	NUT, HEX., No. 10-24NC		1
	120 221	MACHINE, SCREW, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	120 217	WASHER, LOCK, MEDIUM, No. 10		1
46		CABLE, AMMETER TO STARTING SWITCH (GREEN) (ORDER 274 302 R91)		1
47	112 745	GROMMET, CABLE HARNESS (ON DASH)		1
48	263 717 R91	CLIP, CABLE (MOUNTED ON OUTER FRONT BOLT AT BRAKES, INSPECTION COVER)		1



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ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
ELECTRIC STARTING AND LIGHTING WITH MAGNETO IGNITION (Special)—Continued (TD-142-43981 Up)				
49	277 372 R91	BATTERY, DRY CHARGED (AUTO-LITE)		2
49	266 385 R92	BATTERY, WET CHARGED (AUTO-LITE) (OPTIONAL WITH 269 455 R91)		2
49	269 455 R91	BATTERY, WET CHARGED (GLOBE-UNION) (OPTIONAL WITH 266 385 R92)		2
50	274 300 R91	CABLE, BATTERY TO BATTERY		1
51	266 855 R91	CABLE, BATTERY TO GROUND (WILL WORK FOR 42 833 DA)		1
	178 591	WASHER, LOCK, INTERNAL-EXTERNAL TOOTH, 1/2"		1
	275 682 R91	ATTACHMENT, MAGNETO IGNITION (FOR TRACTOR EQUIPPED WITH ELECTRIC STARTING AND LIGHTING) *⊕ (COMPOSED OF -		
		1 END COVER 263 345 R92		
		X GREASE 21 372 D		
		1 MAGNETO 49 094 DD		
		1 NUT 103 024		
		1 NUT 120 614		
		1 PLUG 432 482		
		1 SCREW 179 800		
		1 SCREW 179 843		
		1 SCREW 179 846		
		1 WASHER 54 909 H		
		2 WASHER 62 493 D		
		2 WASHER 103 321		
		1 WASHER 138 479		
		1 WASHER 446 186)		
	277 474 R91	ATTACHMENT, HIGH OUTPUT GENERATOR (CONSISTS OF - GENERATOR, 277 387 R91 AND REGULATOR, 277 175 R91) *		1
	106 653	FUSE, LIGHTING SWITCH		1
	21 372 D	GREASE, TUBE OF MAGNETO		X
	432 482	PLUG, BUTTON, 5/8" (IGNITION SWITCH)		1
	354 260 R1	SPACER, JUNCTION BLOCK		1
	62 493 D	WASHER, MAGNETO BOLT (ALSO LISTED WITH "SPARK PLUGS AND CABLES")		2
		* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		⊕ - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		
		X - AS REQUIRED		



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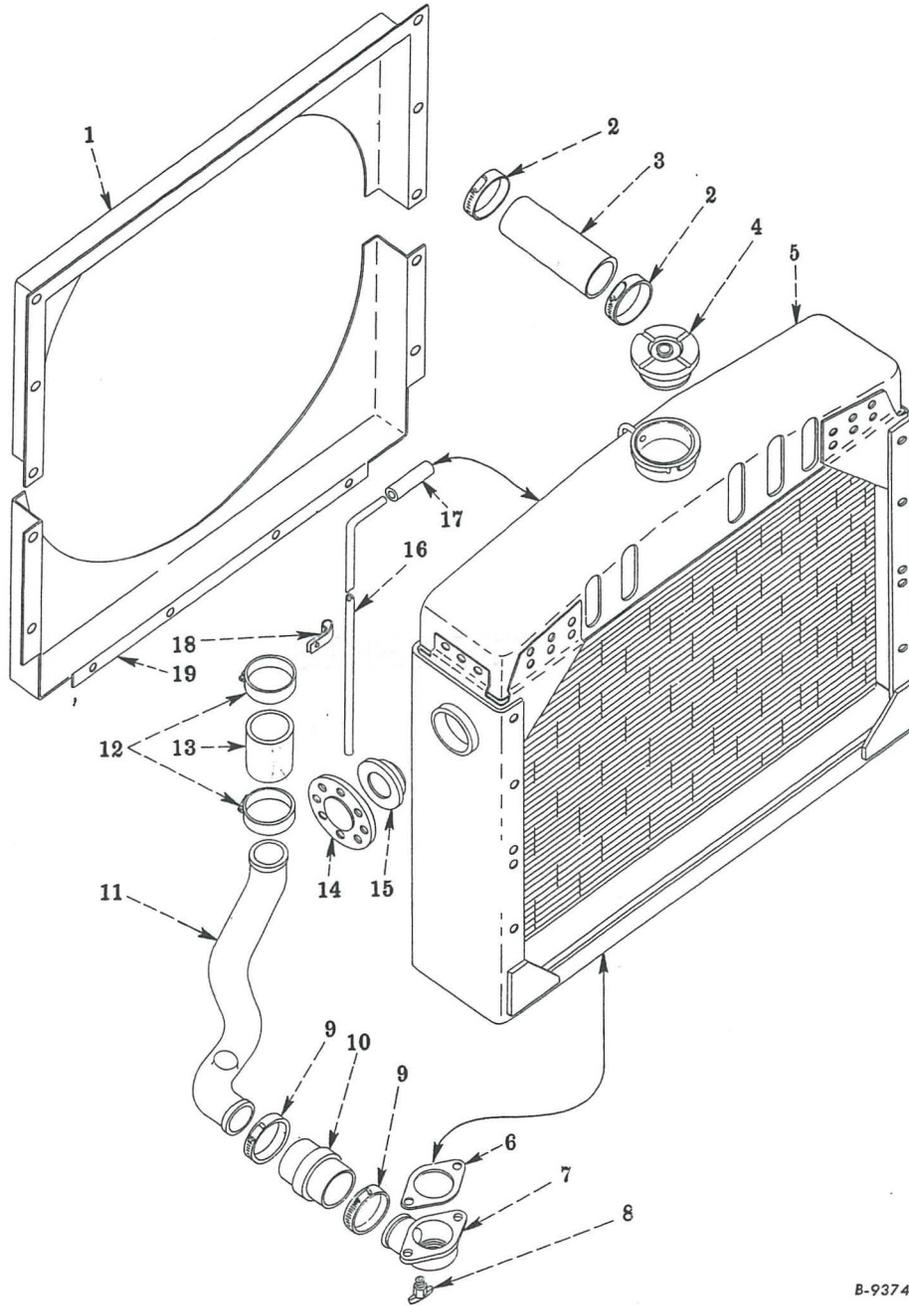




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RADIATOR AND CONNECTIONS



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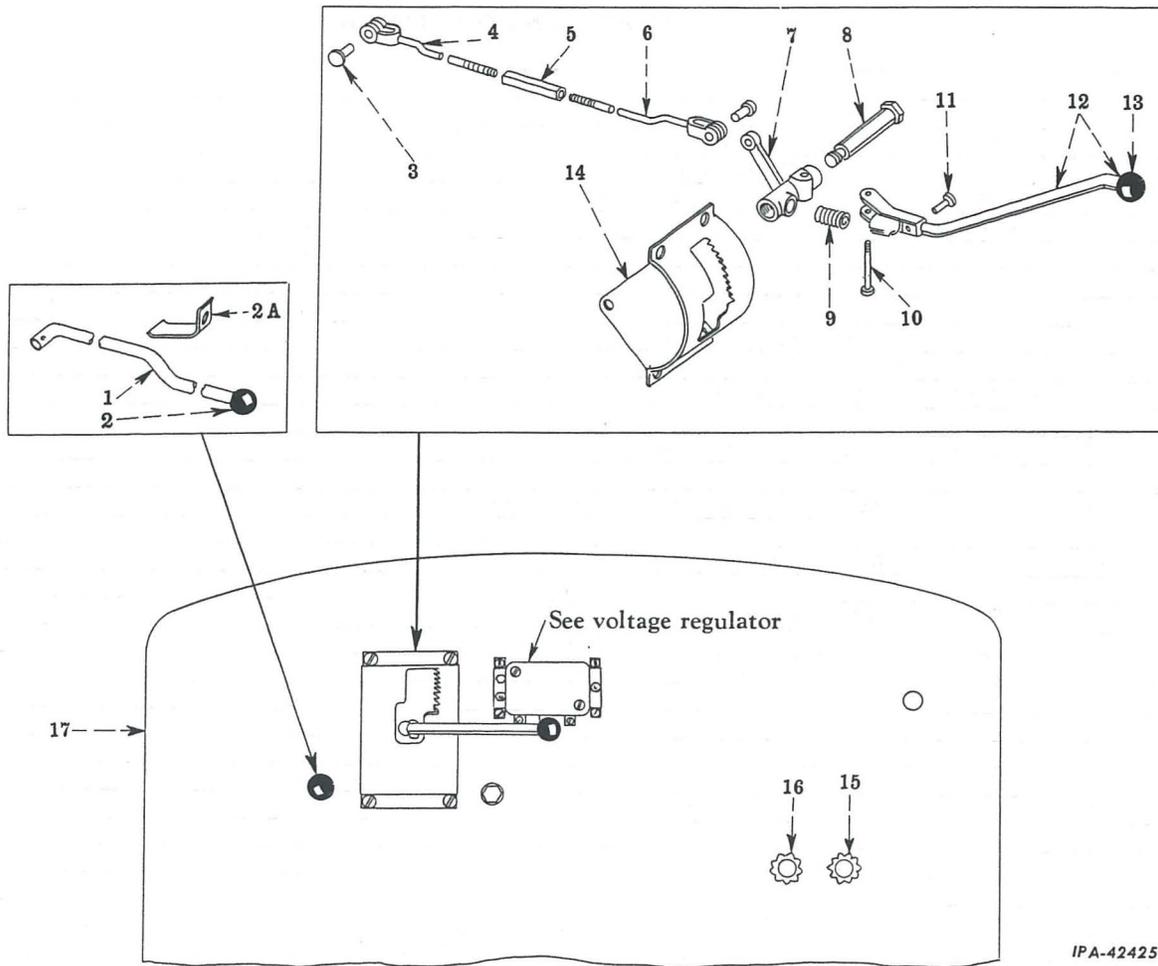
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RADIATOR AND CONNECTIONS				
1	274 391 R1	SHROUD, FAN, UPPER		1
	179 833	SCREW, CAP, HEX-HD., 3/8-16NC x 1/2"		2
	181 331	SCREW, CAP, HEX-HD., 5/16-24NF x 1/2"		4
	103 320	WASHER, LOCK, MEDIUM, 5/16"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 340	WASHER, PLAIN, 11/32" I.D. x 11/16" O.D. x 1/16 GA.		4
	103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x 1/17 GA.		2
2	274 088 R91	CLAMP, HOSE, RADIATOR INLET		2
3	274 393 R1	HOSE, RADIATOR INLET		1
4	274 236 R91	CAP, RADIATOR PRESSURE		1
5	274 423 R91	RADIATOR, w/PRESSURE CAP, 274 236 R91		1
6	274 395 R1	GASKET, RADIATOR OUTLET ELBOW		1
7	274 394 R1	ELBOW, RADIATOR OUTLET		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
8	274 931 R91	VALVE, DRAIN, RADIATOR OUTLET ELBOW		1
9	274 088 R91	CLAMP, HOSE, RADIATOR OUTLET		2
10	274 396 R1	HOSE, RADIATOR OUTLET		1
11	274 397 R1	PIPE, ENGINE INLET		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		1
	103 323	WASHER, LOCK, MEDIUM, 1/2"		1
12	274 088 R91	CLAMP, HOSE, ENGINE INLET ELBOW		2
13	16 077 D	HOSE, ENGINE INLET PIPE		1
14	274 286 R1	BRACKET, RADIATOR MOUNTING		2
	181 360	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		8
	103 321	WASHER, LOCK, MEDIUM, 3/8"		8
15	274 287 R1	MOUNTING, RADIATOR RUBBER		4
16	274 390 R1	PIPE, RADIATOR OVERFLOW, LOWER		1
17	274 237 R1	HOSE, CONNECTING, RADIATOR OVERFLOW		1
18	274 239 R1	CLIP, PIPE, RADIATOR OVERFLOW		1
19	274 392 R1	SHROUD, FAN, LOWER		1
	181 331	SCREW, CAP, HEX-HD., 5/16-24NF x 1/2"		8
	103 320	WASHER, LOCK, MEDIUM, 5/16"		8
	103 340	WASHER, PLAIN, 11/32" I.D. x 11/16" O.D. x 1/16 GA.		8



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DASH AND ENGINE CONTROLS



IPA-42425A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 327 R1	ROD, COMPRESSION RELEASE		1
	108 630	PIN, COTTER, 1/8 x 7/8"		1
2	264 055 R2	BALL, COMPRESSION RELEASE ROD	TD-142-43410 UP	1
	264 097 R2	BALL, COMPRESSION RELEASE ROD	TD-142-41551 TO 43409	1
2A	251 842 R1	SPRING, COMPRESSION RELEASE ROD	TD-142-44241 UP	1
	102 634	NUT, HEX, 5/16-18NC		1
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		1
	103 320	WASHER, LOCK, MEDIUM, 5/16"		1
3	103 496	PIN, YOKE, GOVERNOR CONTROL ROD		2
	107 762	PIN, COTTER, 3/32 x 5/8"		2
4	274 231 R11	ROD, GOVERNOR CONTROL, FRONT		1
	114 494	NUT, JAM, HEX., 3/8-24NF (R.H. THREAD)		1
5	274 233 R1	TURNBUCKLE, GOVERNOR CONTROL ROD		1
6	274 232 R91	ROD, GOVERNOR CONTROL, REAR		1
	116 428	NUT, JAM, HEX., 3/8-24NF (L.H. THREAD)		1

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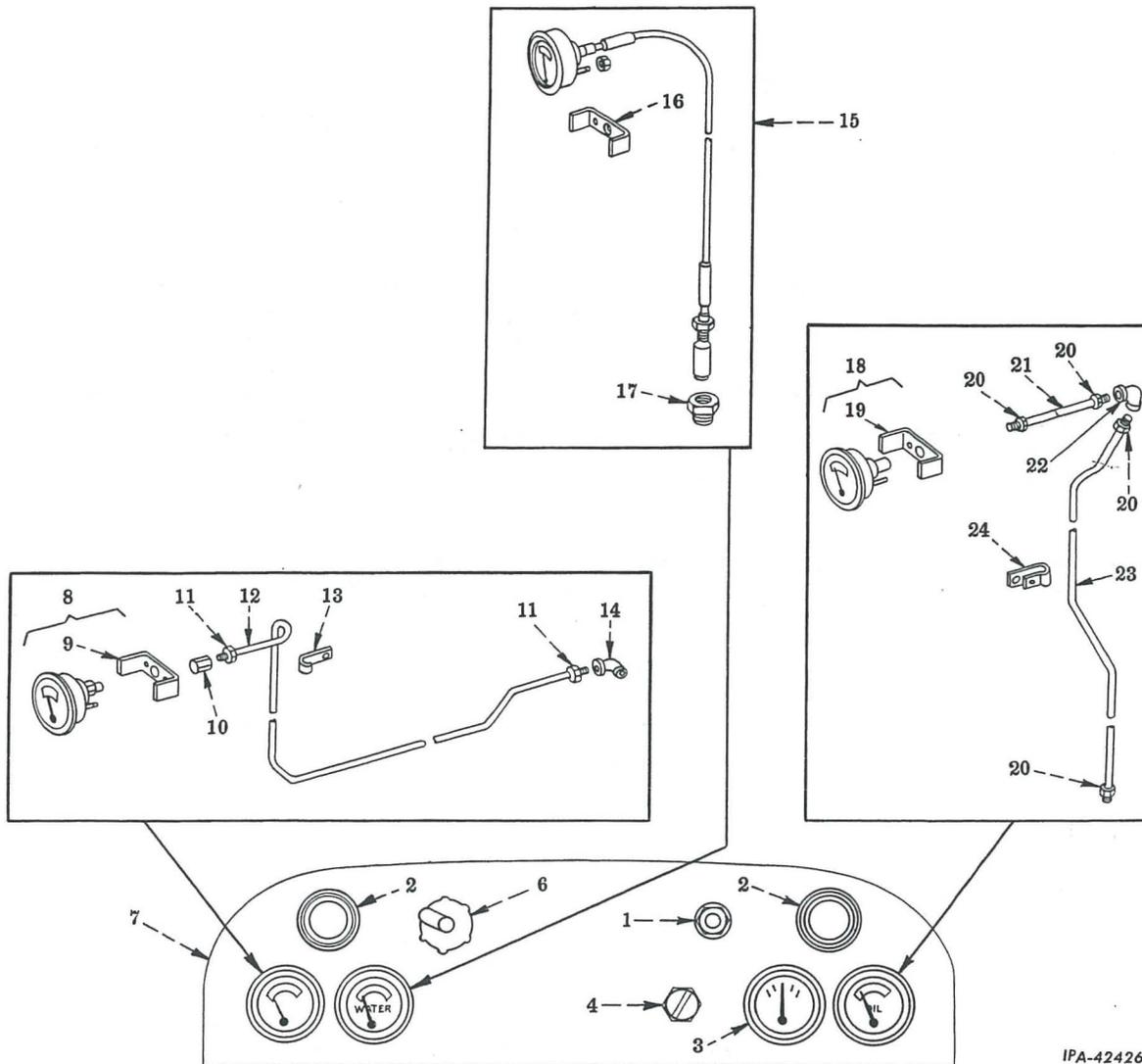
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
DASH AND ENGINE CONTROLS—Continued				
7	274 228 R1	HUB, GOVERNOR CONTROL HAND LEVER		1
	114 496	NUT, JAM, HEX., 1/2-20NF		1
	103 323	WASHER, LOCK, MEDIUM, 1/2"		1
8	274 229 R1	SHAFT, GOVERNOR CONTROL HAND LEVER		1
9	261 650 R1	SPRING, GOVERNOR CONTROL HAND LEVER		1
10	262 704 R1	PIN, GOVERNOR CONTROL HAND LEVER		1
	107 762	PIN, COTTER, 3/32 x 5/8"		1
11	251 846 R1	PAWL, GOVERNOR CONTROL HAND LEVER		1
12	274 230 R11	LEVER, HAND, GOVERNOR CONTROL, w/PAWL, 251 846 R1 AND BALL, 264 097 R2		1
13	264 097 R2	BALL, GOVERNOR CONTROL HAND LEVER		1
14	274 225 R91	RATCHET, GOVERNOR CONTROL		1
	102 635	NUT, HEX., 3/8-16NC		4
	114 700	SCREW, MACHINE, SLOTTED-RD-HD., 3/8-16NC x 11/16"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
15	271 228 R11	ROD, ADJUSTMENT, CARBURETOR FUEL		1
16	274 920 R11	ROD AND BUTTON, CHOKE CONTROL		1
	107 761	PIN, COTTER, 1/16 x 5/8"		1
17	274 324 R11	DASH		1
	179 889	SCREW, CAP, HEX-HD., 1/2-13NC x 2"		2
	271 564	SCREW, CAP, HEX-HD., 5/8-11NC x 2-1/2"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
	17 793	SPACER, DASH		2



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INSTRUMENTS AND INSTRUMENT PANEL



IPA-42426 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	271 179 R91	SWITCH, STARTING, ASSEMBLY (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "STARTING SWITCH")		1
2	271 077 R91	LIGHT, DASH, ASSEMBLY (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "DASH LIGHT")		2
3	269 467 R92	AMMETER (ROCHESTER) (ALSO LISTED IN "ELECTRICAL SYSTEM")		1
4	62 801 DC	SWITCH, IGNITION (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "IGNITION SWITCH")		1
6		SWITCH, LIGHTING (DELCO-REMY NO. 1994050) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "LIGHTING SWITCH")		1



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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INSTRUMENTS AND INSTRUMENT PANEL—Continued				
7	274 362 R1	PANEL, INSTRUMENT		1
	102 628	SCREW, MACHINE, SLOTTED-RD-HD., 1/4-20NC x 1/2"		4
	114 604	WASHER, LOCK, EXTERNAL-TOOTH, 1/4"		4
8	269 976 R91	GAUGE, FUEL OIL PRESSURE		1
9	60 805 D	CLAMP, FUEL OIL PRESSURE GAUGE		1
	103 089	NUT, HEX., 12-24NC		2
	125 750	WASHER, LOCK, No. 12		2
10	257 523 R11	CONNECTOR, FUEL OIL PRESSURE GAUGE TUBE		1
11	29 898 D	NUT, COUPLING, FUEL OIL PRESSURE GAUGE TUBE		2
12	274 361 R21	TUBE, FUEL OIL PRESSURE GAUGE, w/TWO NUT, 29 898 D	TD-142-43486 UP	1
12	274 361 R11	TUBE, FUEL OIL PRESSURE GAUGE, w/TWO NUTS, 29 898 D (ORDER 274 361 R21 TOGETHER WITH 29 901 D)	TD-142-41551 TO 43485	1
13	61 032 D	CLIP, TUBE, FUEL OIL PRESSURE GAUGE		1
14	30 402 DX	ELBOW, FUEL OIL PRESSURE GAUGE TUBE, w/NUT, 29 898 D (ENGINE END)	TD-142-41551 TO 43485	1
14	29 901 D	CONNECTOR, MALE, HI-DUTY	TD-142-43486 UP	1
15	63 785 D	INDICATOR, HEAT, ASSEMBLY (LOW BOILING POINT) (SPECIAL) (*†) (COMPOSED OF - 1 BUSHING 51 510 D 1 CLAMP 50 417 D 2 NUT 103 089 2 WASHER 125 750)		1
15	67 136 D	INDICATOR, HEAT, ASSEMBLY (COMPOSED OF - 1 BUSHING 51 510 D 1 CLAMP 50 417 D 2 NUT 103 089 2 WASHER 125 750)		1
16	50 417 D	CLAMP, HEAT INDICATOR		1
	103 089	NUT, HEX., 12-24NC		2
	125 750	WASHER, LOCK, No. 12		2
17	51 510 D	BUSHING, REDUCING		1
18	258 634 R92	INDICATOR, OIL PRESSURE		1
19	60 805 D	CLAMP, OIL PRESSURE INDICATOR		1
	103 089	NUT, HEX., 12-24NC		2
	125 750	WASHER, LOCK, No. 12		2
20	29 898 D	NUT, COUPLING, ENGINE OIL PRESSURE GAUGE TUBE		4
21	274 359 R11	TUBE, ENGINE OIL PRESSURE GAUGE, UPPER, w/TWO NUTS, 29 898 D		1
22	255 828 R11	ELBOW, ENGINE OIL PRESSURE GAUGE TUBE, w/TWO NUTS, 29 898 D		1
		(* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		(† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		

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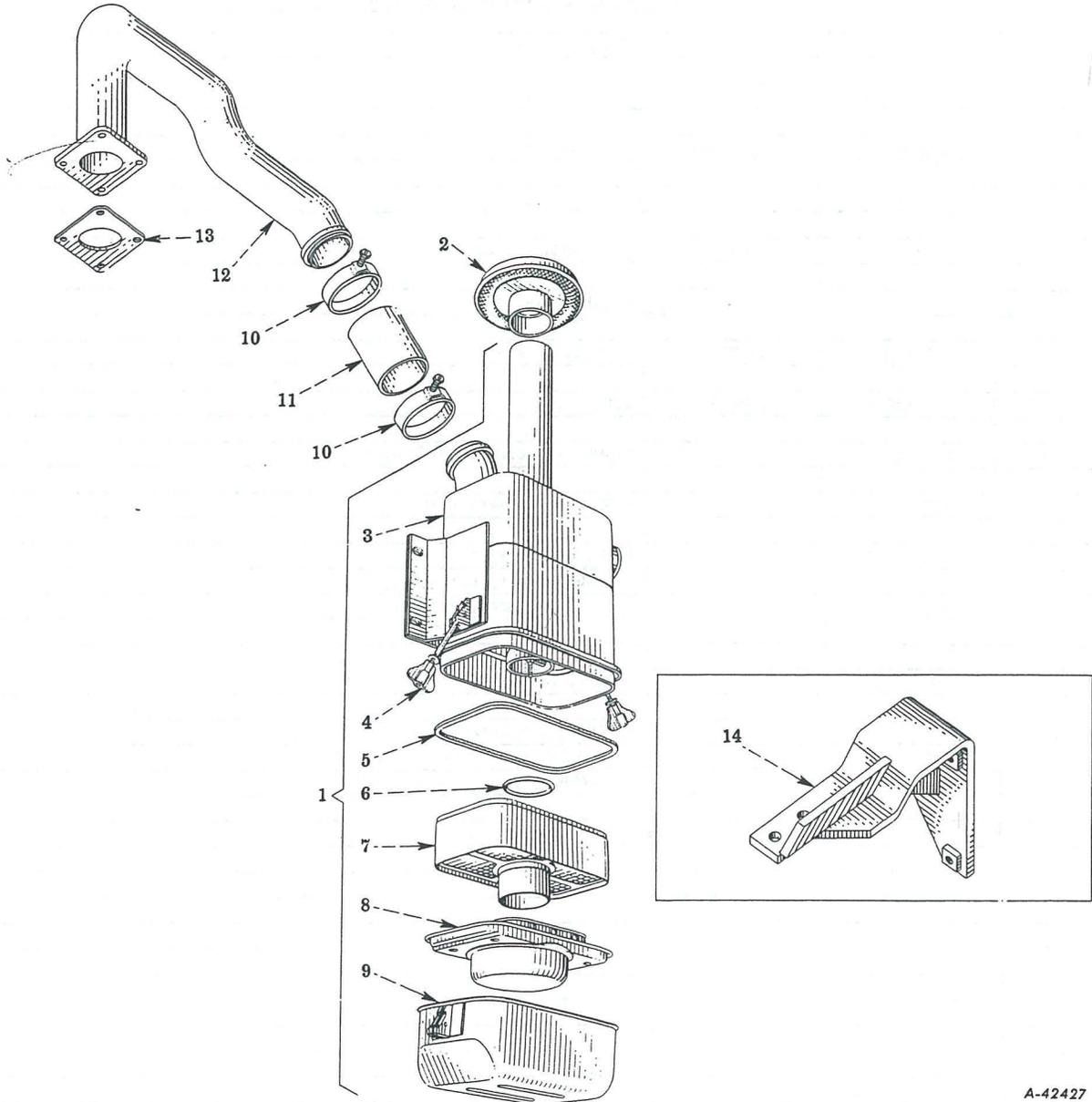
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INSTRUMENTS AND INSTRUMENT PANEL—Continued				
23	274 360 R11	TUBE, ENGINE OIL PRESSURE GAUGE, LOWER, w/TWO NUTS, 29 898 D		1
24	59 991 D	CLIP, TUBE, ENGINE OIL PRESSURE GAUGE, LOWER		1
	110 633	NUT, SCREW, MACHINE, No. 10-24NC		1
	110 500	SCREW, MACHINE, SLOTTED-RD-HD., No. 10-24NC x 1/2"		1
	106 497	WASHER, LOCK, MEDIUM, No. 10		1
24	16 445 D	FELT, CLIP, ENGINE OIL PRESSURE GAUGE LOWER TUBE		1
	256 646 R91	ATTACHMENT, LOW BOILING POINT THERMOSTAT AND HEAT INDICATOR (CONSISTS OF SEAL, 254 753 R1, THERMOSTAT, 261 590 R92 AND HEAT INDICATOR, 63 785 D) (SEE FAN AND WATER PUMP) (*†)		1
	269 133 R92	ATTACHMENT, HIGH TEMPERATURE RANGE THERMOSTAT (CONSISTS OF THERMOSTAT, 262 883 R92) (SEE FAN AND WATER PUMP) (*†)		1
	30 402 DX	ELBOW, OIL PRESSURE INDICATOR COUPLING		1
<p>(*)- FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM</p> <p>(†)- FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS</p>				



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CHASSIS

AIR CLEANER AND CONNECTIONS



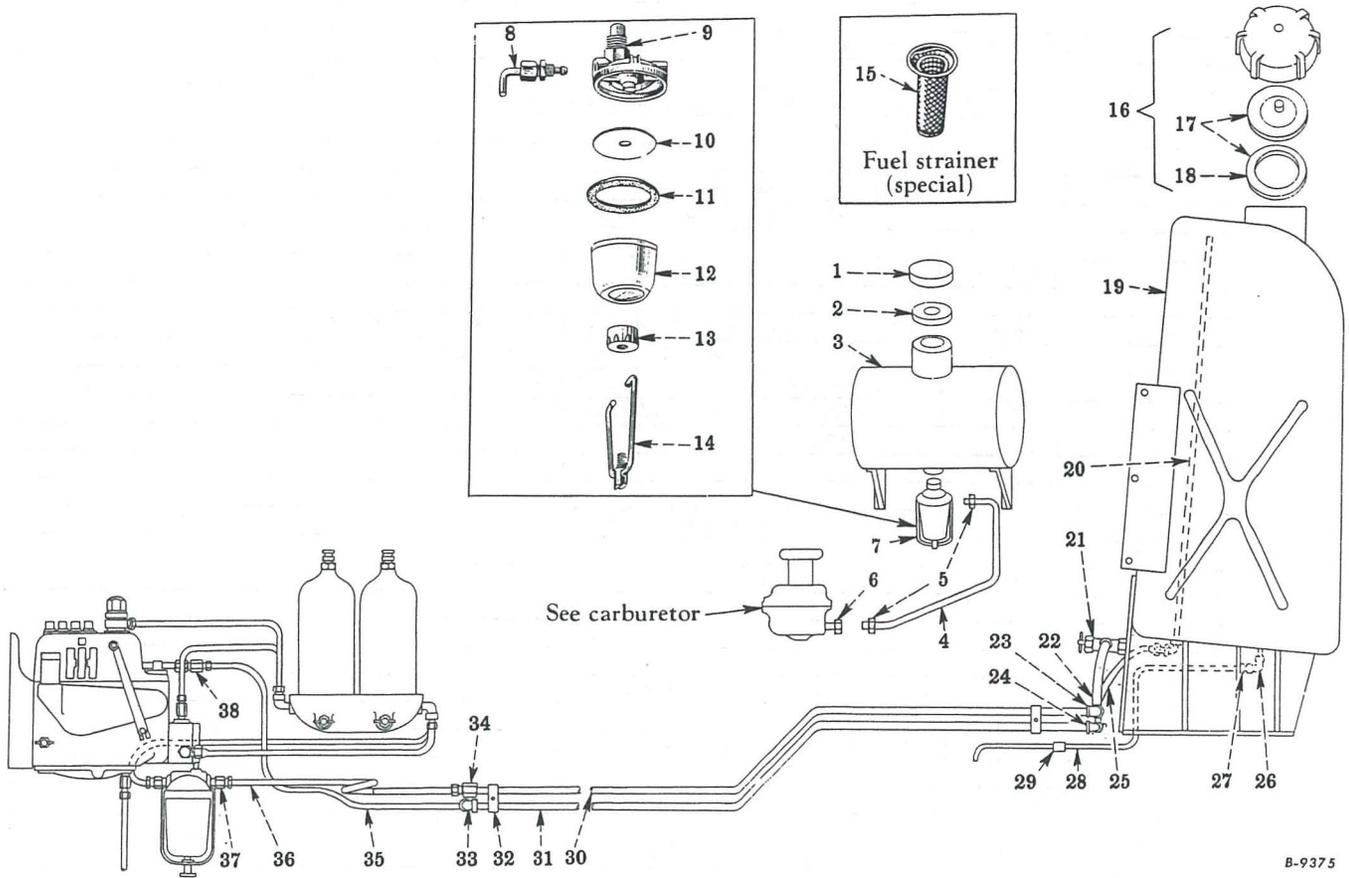
A-42427

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 374 R91		CLEANER, AIR, ASSEMBLY		1
			(COMPOSED OF -		
			1 BAFFLE 275 559 R91		
			1 BODY 275 558 R91		
			1 CUP 275 560 R91		
			1 FILTER 272 873 R91		
			1 GASKET 272 946 R1		
			2 NUT AND STUD 272 940 R91		
			1 "O" RING 272 947 R1)		
	181 365		NUT, HEX., 3/8-24NF x 1-1/8"		4
	103 321		WASHER, LOCK, MEDIUM, 3/8"		4
	103 341		WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		4

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FUEL AND GASOLINE TANKS AND PIPING ⊕



B-9375

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	23 995 DC	CAP, FILLER, GASOLINE TANK		1
2	23 977 DB	GASKET, GASOLINE TANK FILLER CAP		1
3	274 350 R91	TANK, GASOLINE, w/FILLER CAP, 23 995 DC AND GASKET, 23 977 DB		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, 3/8"		2
4	274 358 R11	TUBE, GASOLINE w/TWO NUTS, 29 898 D (GASOLINE TANK TO CARBURETOR)		1
5	29 899 D	NUT, COUPLING (GASOLINE TUBE STRAINER TO CARBURETOR)		2
6	35 252 DX	CONNECTOR, GASOLINE TANK STRAINER TO CARBURETOR TUBE		1
⊕ - PIPING FOR ENGINE REFER TO "FUEL INJECTION NOZZLE, PIPES, GEAR AND CONNECTIONS"				



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FUEL AND GASOLINE TANKS AND PIPING (⊕)—Continued				
7				
To		SEE GASOLINE STRAINER		
14				
15	266 337 R91	STRAINER, FUEL (SPECIAL) (⊕)†		1
16	259 939 R91	CAP, FUEL TANK FILLER, w/GASKET, 251 825 R2, BAFFLE, 259 937 R11 AND WASHER, 120 392		1
17	259 937 R11	BAFFLE AND GASKET, FUEL TANK FILLER CAP		1
	120 392	WASHER, PLAIN, 9/32" I.D. x 5/8" O.D. x No. 16 GA.		1
18	251 825 R2	GASKET, FUEL TANK FILLER CAP		1.
19	272 430 R91	TANK, FUEL, w/FILLER CAP, 259 939 R91 AND PIPE, 42 384 DXA		1
	103 868	PLUG, PIPE, SQ-HD., 1/2" (IN DRAIN FLANGE)		1
	179 879	SCREW, CAP, HEX-HD., 1/2-13NC x 3/4"		6
	179 883	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		2
	103 323	WASHER, LOCK, 1/2"		8
20	42 384 DXA	PIPE, STAND, FUEL RETURN		1
21	48 231 D	VALVE, FUEL SHUT-OFF		1
22	28 901 DB	TUBE, FUEL (SHUT-OFF VALVE TO FUEL PIPE)		1
23	48 232 D	ELBOW, FUEL TUBE (REAR OF FUEL INLET PIPE)		1
24	48 233 D	ELBOW, FUEL TUBE (REAR END OF FUEL RETURN PIPE)		1
25	28 899 DB	TUBE, FUEL RETURN		1
26	18 509 R11	ELBOW, TUBE, FUEL TANK OVERFLOW AND VENT		1
27	29 899 D	NUT, CONNECTING TUBE, FUEL TANK OVERFLOW AND VENT		1
28	272 437 R11	TUBE, CONNECTING FUEL TANK OVERFLOW AND VENT, w/ONE NUT, 29 899 D		1
29	272 245 R1	CLIP, TUBE, FUEL TANK OVERFLOW AND VENT CONNECTING		1
30	272 246 R1	PIPE, INLET, FUEL		1
31	272 246 R1	PIPE, OUTLET, FUEL		1
32	42 385 D	CLAMP, FUEL PIPE		4
	103 026	NUT, HEX., 3/8-24NF		2
	181 377	SCREW, CAP, HEX-HD., 3/8-24NF x 1-3/4"		2
	103 321	WASHER, LOCK, 3/8"		2
33	56 597 D	CONNECTOR, FUEL RETURN PIPE (FRONT END OF FUEL RETURN PIPE)		1
		⊕ - PIPING FOR ENGINE REFER TO "FUEL INJECTION NOZZLE, PIPES, GEAR AND CONNECTIONS"		
		* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		



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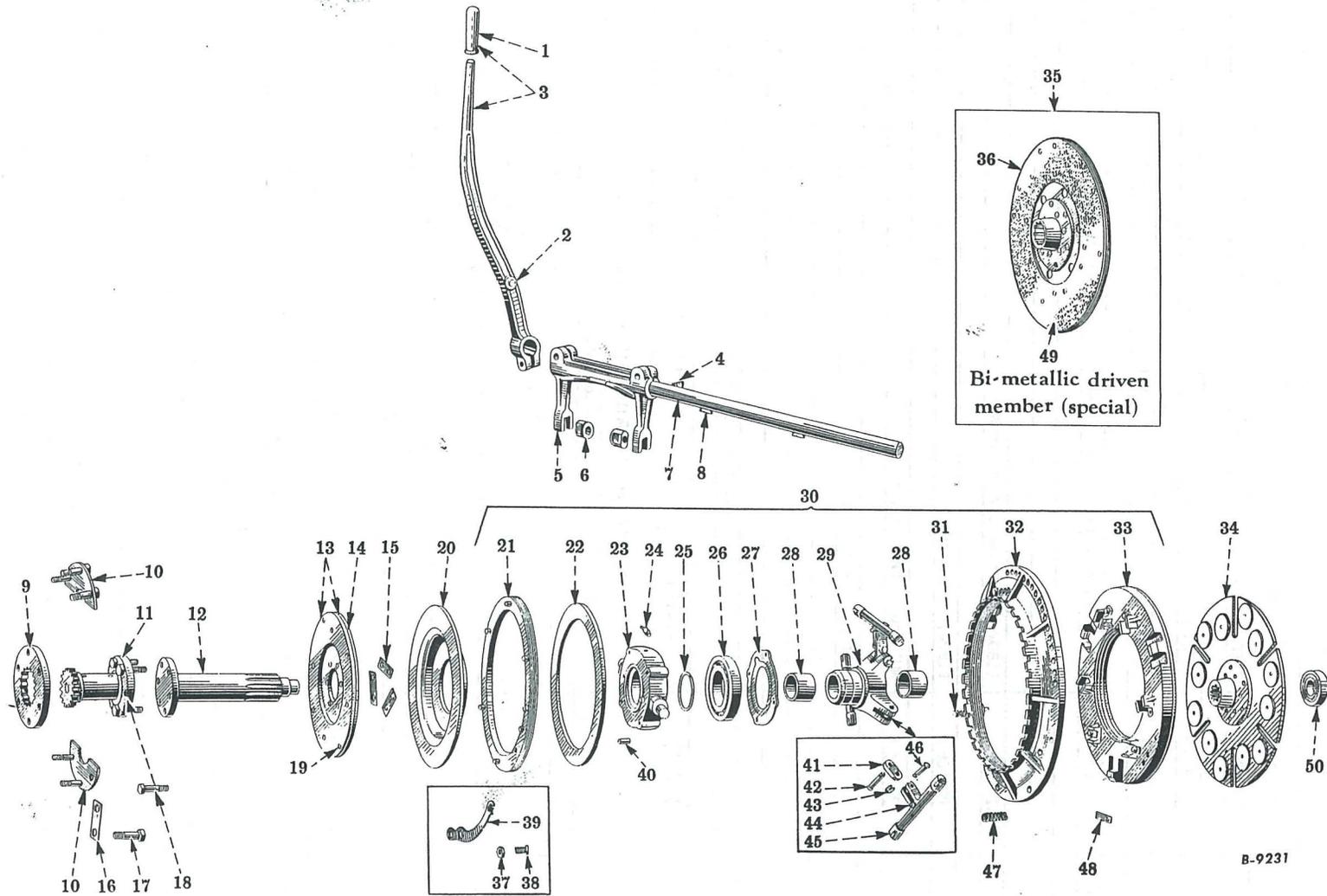
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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D	
FUEL AND GASOLINE TANKS AND PIPING (⊕)—Continued					
34	56 597 D	CONNECTOR, FUEL INLET PIPE (FRONT END OF FUEL PIPE)		1	
35	272 439 R21	TUBE, RETURN, FUEL, w/TWO NUTS, 37 165 D (PUMP TO RETURN TUBE)		1	
36	272 438 R11	TUBE, FUEL, w/TWO NUTS, 37 165 D (FUEL PIPE TO WATER TRAP)		1	
37	38 026 DMX	CONNECTOR, INLET, WATER TRAP, w/NUT, 37 165 D (WATER TRAP END)		1	
38	38 026 DMX	CONNECTOR, FUEL RETURN TUBE (INJECTION PUMP END)		1	
	120 702	ELBOW, FUEL TANK OUTLET FLANGE		1	
	42 406 D	ELBOW, FUEL PIPE		1	
	37 165 D	NUT, FUEL TUBE COUPLING		X	
	56 597 D	CONNECTOR, FUEL TUBE		1	
⊕ - PIPING FOR ENGINE REFER TO "FUEL INJECTION NOZZLE, PIPES, GEAR AND CONNECTIONS"					
				X - AS REQUIRED	
REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D

GASOLINE STRAINER (Imperial Brass Mfg. Co.)

7	362 040 R91	44788	STRAINER, GASOLINE, ASSEMBLY (COMPOSED OF -		1
			1 BAIL 49 947 D		
			1 BODY 362 205 R91		
			1 BOWL 357 958 R1		
			1 GASKET 360 679 R1		
			1 NUT 50 061 D		
			1 SCREEN 49 923 D		
			1 STEM 259 403 R91)		
8	259 403 R91	44801-7	STEM		1
9	362 205 R91	44788-2	BODY, STRAINER, w/BAFFLE		1
10	49 923 D	25854	SCREEN, STRAINER		1
11	360 679 R1	44801-3	GASKET, STRAINER (CORPRENE)		1
12	357 958 R1	44801-4	BOWL, STRAINER (HEAT RESISTANT GLASS)		1
13	50 061 D	81-L	NUT, COUPLING (STRAINER OUTLET) (FOR 5/16" O.D. TUBING)		1
14	49 947 D	26984-C	BAIL		1

OVER-CENTER ENGINE CLUTCH (Rockford) CLUTCH CONTROL AND CONNECTIONS (Hand Operated)



B-9231





REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
CLUTCH CONTROL AND CONNECTIONS (Hand Operated)				
1	41 597 DA	HANDLE, ENGINE CLUTCH HAND LEVER (USED WITH LEVER, 272 247 R91)		1
2	272 124 R1	PIN, GEAR SHIFTER LOCK SHAFT CONNECTING ROD		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
3	272 247 R91	LEVER, HAND, ENGINE CLUTCH, w/HANDLE, 41 597 DA AND PIN, 272 124 R1		1
	103 030	NUT, HEX., 5/8-18NF		1
	271 589	SCREW, CAP, HEX-HD., 5/8-18NF x 2-1/2"		1
4	103 909	KEY, WOODRUFF 18, ENGINE CLUTCH HAND LEVER		1
5	5 723 DC	FORK, RELEASE, ENGINE CLUTCH		1
	271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		2
6	42 298 DB	BUSHING, ENGINE CLUTCH RELEASE PIN		2
7	49 977 D	SHAFT, RELEASE, ENGINE CLUTCH		1
8	103 909	KEY, WOODRUFF 18, ENGINE CLUTCH RELEASE FORK		1
9	49 974 D	RING, ENGINE CLUTCH COUPLING, 16 TEETH		1
10	49 975 D	WASHER, ENGINE CLUTCH COUPLING		2
11	49 973 DA	COUPLING, ENGINE CLUTCH, 16 TEETH		1
12	53 457 DC	SHAFT, ENGINE CLUTCH		1
13	40 942 DX	DISC, ENGINE CLUTCH BRAKE, w/FACING, 40 943 D AND RIVETS, 21 444 H		1
14	40 943 D	FACING, ENGINE CLUTCH BRAKE DISC		1
15	40 974 DA	LOCK, ENGINE CLUTCH COUPLING BOLT		3
16	49 976 DA	LOCK, ENGINE CLUTCH COUPLING RING BOLT		3
17	40 945 D	BOLT, ENGINE CLUTCH COUPLING RING		6
	103 028	NUT, HEX., 1/2-20NF		6
18	40 945 D	BOLT, ENGINE CLUTCH COUPLING		6
	103 028	NUT, HEX., 1/2-20NF		6
19	21 444 H	RIVET, .186 x 1/2", PLAIN, BRASS, ENGINE CLUTCH BRAKE DISC FACING		8
20				
THRU		SEE OVER-CENTER CLUTCH, 15" EXCEPT REF. NO. 21		
49				
24	109 459	FITTING, LUBRICATION, ENGINE CLUTCH RELEASE BEARING (LINCOLN 5100) (OPTIONAL WITH 109 353)		1
24	109 353	FITTING, LUBRICATION, ENGINE CLUTCH RELEASE BEARING (ALEMITE 1611) (OPTIONAL WITH 109 459)		1
50	ST 240	BEARING, ENGINE CLUTCH PILOT		1
	109 461	FITTING, LUBRICATION, ENGINE CLUTCH PILOT BEARING (LINCOLN 5000) (OPTIONAL WITH 119 512)		1
	119 512	FITTING, LUBRICATION, ENGINE CLUTCH PILOT BEARING (ALEMITE 1610) (OPTIONAL WITH 109 461)		1



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REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
OVER-CENTER ENGINE CLUTCH, 15" (Rockford) (Hand Operated)					
1					
THRU			SEE CLUTCH CONTROL AND CONNECTIONS (HAND OPERATED)		
19					
20	43 198 D	CL-4152	DISC, BRAKE		1
	217 233	CL-9231	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4", w/LOCK WASHER		4
21	55 371 DA	CL-4815-1	RING, ADJUSTING		1
22	31 238 D	CL-3461	PLATE, ADJUSTING RING		1
23	43 197 D	CL-4256	CARRIER, BEARING		1
25	43 195 D	CL-3900	RING, SNAP		1
26	ST 273		BEARING, RELEASE		1
27	43 201 DB	CL-4257-1	PLATE, BEARING		1
	217 233	CL-9231	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4", w/LOCK WASHER		4
28	43 194 D	CL-4154	BUSHING		2
29	50 432 DB	CL-4450	SLEEVE		1
30	50 427 D1	UCLA-16-4305	COVER, ASSEMBLY		1
			(COMPOSED OF -		
			1 BEARING ST 273	2 PIN 43 199 D	
			4 BOLT 179 816	1 PLATE 31 238 D	
			3 BOLT 270 636 R1	1 PLATE 32 201 DB	
			2 BUSHING 43 194 D	1 PLATE 50 426 DA	
			1 CAMSHAFT 273 173 R92	1 PLATE 273 172 R91	
			1 CARRIER 43 197 D	1 RING 43 195 D	
			1 DISC 43 198 D	1 RING 55 371 DA	
			1 FITTING 138 322 H	2 SCREW 61 115 D	
			1 FITTING 271 282	4 SCREW 217 233	
			3 LINK 43 207 D	1 SLEEVE 50 432 DB	
			1 LOCK 273 263 R1	3 SPRING 50 424 D	
			2 NUT 103 026	4 WASHER 103 320	
			3 PACKAGE 267 679 R91	3 WASHER 120 393	
			3 PACKAGE 267 680 R91	3 "X" WASHER 267 689 R91)	
	103 323		WASHER, LOCK, 1/2"		9
	179 884		SCREW, CAP, HEX-HD., 1/2-13NC x 1-3/8"		9
31	270 636 R1	CL-9675	STUD, RETURN SPRING		3
32	50 426 DA	CL-4305	PLATE, BACK, CLUTCH		1
33	273 172 R91	UCL-1-4304-4	PLATE, PRESSURE, CLUTCH, w/CAM BLOCK, 267 665 R91		1
34	273 254 R91	UCL-20-7902-1	MEMBER, DRIVEN, w/CERAMETALLIC FACING (STANDARD)		1
35	258 560 R93	UCL-15-7902-1	ATTACHMENT, DRIVEN NUMBER (BI-METALLIC) (SPECIAL) (*†)		1
36	266 396 R91		PACKAGE, FIELD SERVICE, BI-METALLIC DRIVEN MEMBER FACING (CONSISTS OF TWO FACINGS, AND 42 RIVETS, 67 116 D)		1
37	103 026	CL-5319	NUT, ADJUSTING LOCK SCREW		2
38	61 115 D	CL-5215	SCREW, ADJUSTING LOCK		2
			(* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
			(† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		

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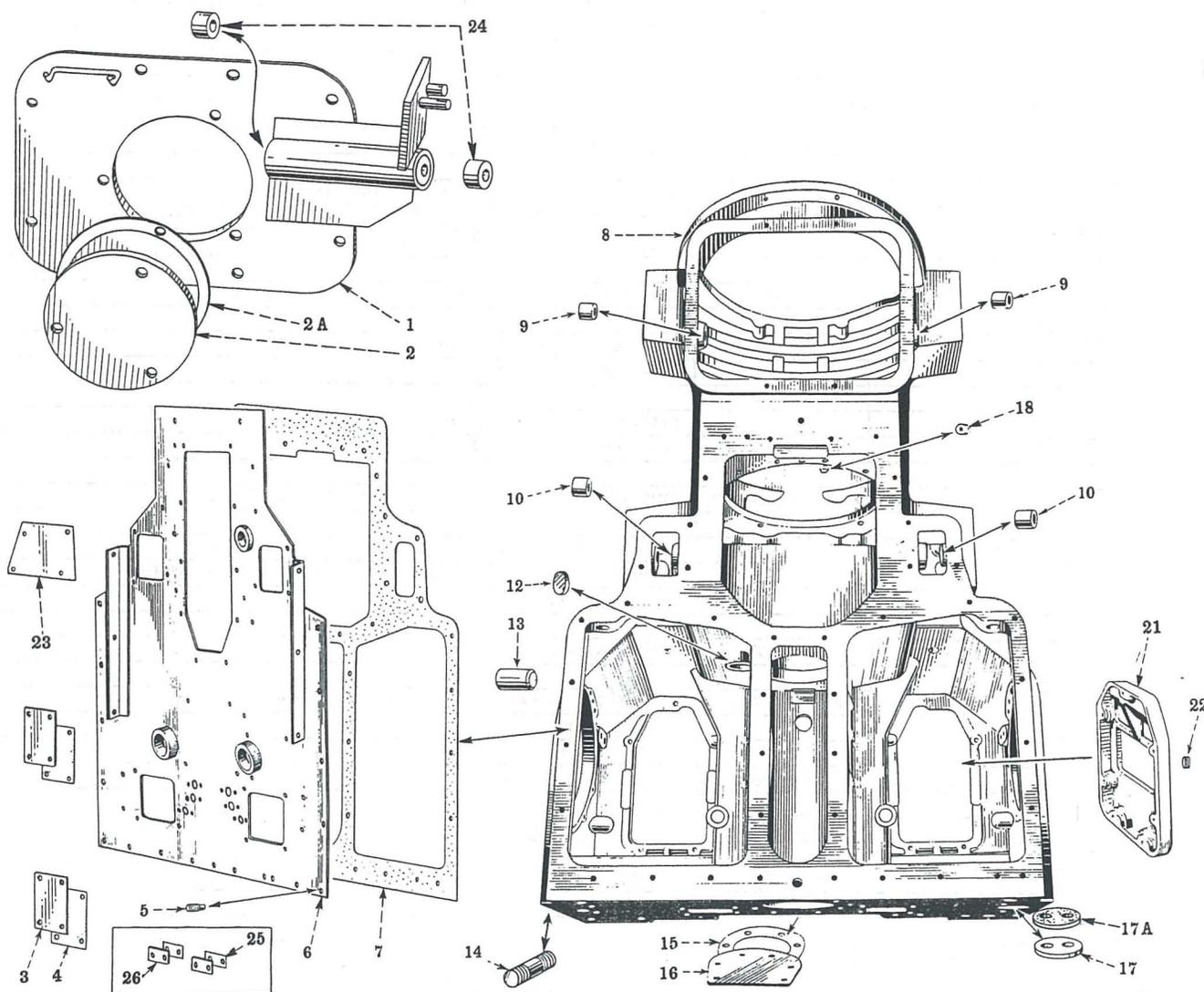
REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
OVER-CENTER ENGINE CLUTCH, 15" (Rockford) (Hand Operated)—Continued					
39	273 263 R1	CL-9014	LOCK, ADJUSTING		1
40	43 199 D	CL-4052	PIN, DOWEL		2
41	43 207 D	CL-4339-1	LINK, CONNECTING		3
42	267 679 R91	UCL-4314-1C	PACKAGE, FIELD SERVICE, CONNECTING LINK PIN (LONG) (CONSISTS OF PIN, (LONG) WASHER, 615 029 R1 AND WASHER, 267 689 R1 FOR 3/8" DIA. PIN)		3
43	267 689 R91	CL-9318	"X" WASHER (USED WITH 3/8" DIA. CONNECTING LINK PIN)		3
44	271 284	CL-10251	FITTING, LUBRICATION, CAMSHAFT (ALEMITE 1612-B) (OPTIONAL WITH 271 416)		3
44	271 416		FITTING, LUBRICATION, CAMSHAFT (LINCOLN 105300) (OPTIONAL WITH 271 284)		3
45	273 173 R92	UCL-5-4337-7-53	CAMSHAFT, w/THREE FITTINGS, 271 284 (SET OF THREE)		1
46	267 680 R91	UCL-9315-C	PACKAGE, FIELD SERVICE, CONNECTING LINK PIN (SHORT) (CONSISTS OF PIN (SHORT), WASHER, 615 029 R1 AND WASHER, 267 689 R1 FOR 3/8" DIA. PIN)		3
47	50 424 D	CL-4300	SPRING, RETURN		3
48	267 665 R91	UCL-3478-2-56	BLOCK SET, SIX CAM, w/SIX WASHERS, 114 604 AND SIX SCREWS, 261 106 R1		1
	261 106 R1	CL-3921	SCREW, FIL-HD., 1/4-20NC x 1/2"		6
	114 604	CL-3468	WASHER, LOCK, EXTERNAL-TOOTH, 1/4"		6
49	67 116 D	CL-4049-1	RIVET, CLUTCH, FUSING, CSK-HD., TUBULAR (BI-METALLIC FACING)		42
	271 282	CL-10250	FITTING, LUBRICATION, 1/8" (ALEMITE 1611-B) (USED WITH BEARING CARRIER) (OPTIONAL WITH 271 414)		1
	271 414		FITTING, LUBRICATION, 1/8" (LINCOLN 105100) (USED WITH BEARING CARRIER) (OPTIONAL WITH 271 282)		1
	271 409		FITTING, LUBRICATION (LINCOLN 105000) (USED WITH SLEEVE) (OPTIONAL WITH 138 322 H)		1
	138 322 H	CL-4154	FITTING, LUBRICATION (ALEMITE 1610-B) (USED WITH SLEEVE) (OPTIONAL WITH 271 409)		1
	179 816	CL-9848	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		4
	103 320	CL-3920	WASHER, LOCK, MEDIUM, 5/16"		4
	120 393	CL-9174	WASHER, STEEL, FLAT, RETURN SPRING STUD		3
	615 029 R1	CL-4347	WASHER, STEEL, 3/8" (USED WITH 3/8" DIA. CONNECTING LINK PIN) (USED WITH PACKAGES, 267 679 R91 AND 267 680 R91)		3



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CHASSIS

MAIN FRAME AND COVER



IPA-42428A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	275 442 R11	COVER, ENGINE CLUTCH, w/TWO BUSHINGS, 263 696 R1		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		7
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		1
	103 321	WASHER, LOCK, 3/8"		8
2	42 547 D	COVER, ENGINE CLUTCH INSPECTION		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		3
	103 321	WASHER, LOCK, 3/8"		3
2A	276 612 R1	GASKET, ENGINE CLUTCH INSPECTION COVER	TD-142-42943 UP	1
3	56 011 D	COVER, STEERING CLUTCH INSPECTION		2
	181 331	SCREW, CAP, HEX-HD., 5/16-24NF x 1/2"		8
	103 320	WASHER, LOCK, 5/16"		8
4	56 014 D	GASKET, COVER, STEERING CLUTCH INSPECTION		2

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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAIN FRAME AND COVER—Continued				
5	18 585 DA	PIN, MAIN FRAME COVER DOWEL		2
6	277 996 R91	COVER, MAIN FRAME (WILL WORK FOR 272 350 R31)		1
		(COMPOSED OF -		
		1 COVER § 1 PLUG 103 884		
		2 GASKET 277 995 R1 4 SCREW 179 795		
		4 NUT 109 084 2 SCREW 181 336		
		2 PLATE 277 994 R1 1 WASHER 103 319)		
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 3/4"		31
	103 323	WASHER, LOCK, 1/2"		31
7	52 392 DA	GASKET, MAIN FRAME COVER		1
8	274 363 R31	FRAME, MAIN, ASSEMBLY		1
		(COMPOSED OF -		
		2 BUSHING 41 598 D 1 PLUG 49 998 D		
		4 BUSHING 41 599 D 2 PLUG 57 279 H		
		16 CARRIER 64 815 D 8 STUD 271 896 R1		
		4 DOWEL 269 206 R1 4 STUD 52 387 D		
		1 FRAME § 274 363 R3 6 STUD 57 385 D		
		1 PLUG 4 926 DBX)		
	104 938	CORK, 1/2" DIA. x 11/16" LONG		2
	106 622	CORK, 13/16" DIA. x 1" LONG		2
	106 624	CORK, 1 x 1-1/4" DIA. x 1-1/4" LONG		6
	112 427	CORK, 5/16" DIA. x 1/2" LONG		2
	117 926	CORK, 1-1/8" DIA. x 1-1/4" LONG		2
	117 927	CORK, 1-3/16" DIA. x 1-1/4" LONG		1
	117 928	CORK, 1-1/4" DIA. x 1-1/4" LONG		4
	106 644	PLUG, PIPE, SOCKET-HD., 1-1/4"		1
9	41 598 D	BUSHING, ENGINE CLUTCH RELEASE SHAFT		2
10	41 599 D	BUSHING, OUTER, STEERING BRAKE LEVER		4
12	49 998 D	PLUG, TRANSMISSION REVERSE IDLER SHAFT		1
13	269 206 R1	DOWEL, STEERING BRAKE ANCHOR BRACKET		4
14	57 385 D	STUD, DRAWBAR GUIDE BRACKET		6
	103 032	NUT, HEX., 7/8"NF		2
15	42 289 D	GASKET, COVER POWER TAKE-OFF		1
16	42 288 D	COVER, POWER TAKE-OFF		1
	271 603	SCREW, CAP, HEX-HD., 3/4-10NC x 1"		6
17	275 066 R1	COVER, STEERING CLUTCH LUBRICATING PORT		2
	179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		4
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
17A	282 818 R1	GASKET, STEERING CLUTCH LUBRICATING PART	TD-142-44941 UP	2
18	4 926 DBX	PLUG, DRAIN, ENGINE CLUTCH COMPARTMENT (CADMIUM PLATED WITH 107 763)		1
		§ - NOT SERVICED SEPARATELY		



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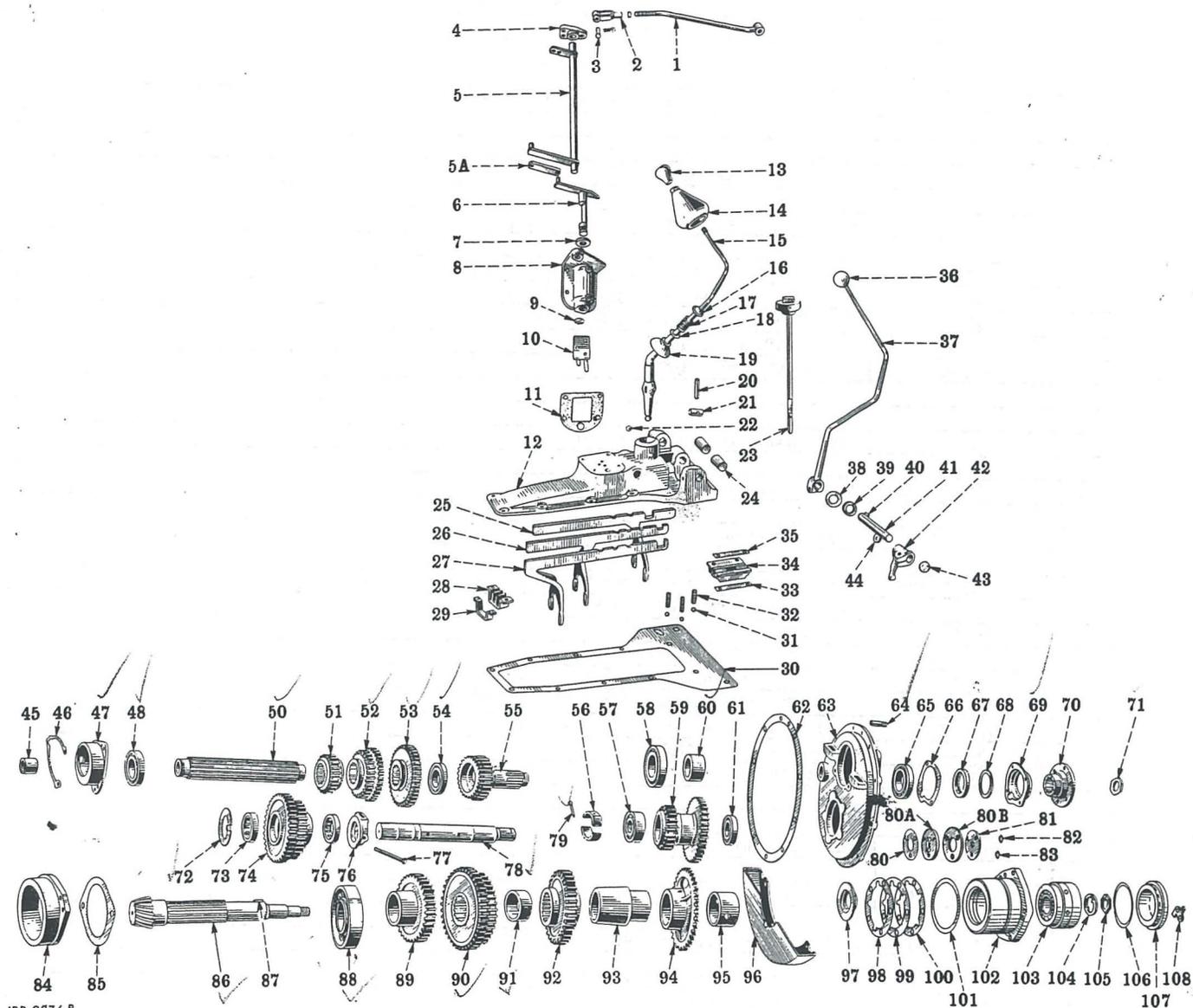
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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
MAIN FRAME AND COVER—Continued				
21	269 235 RI	COVER, STEERING BRAKE INSPECTION, L.H.		1
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		7
	103 323	WASHER, LOCK, 1/2"		7
21	269 236 RI	COVER, STEERING BRAKE INSPECTION, R.H.		1
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		7
	103 323	WASHER, LOCK, MEDIUM, 1/2"		7
22	4 926 DBX	PLUG, DRAIN, COVER, STEERING BRAKE INSPECTION (CADMIUM PLATED), w/PIN, 107 763		2
23	272 352 RI	COVER, INSPECTION, STEERING BRAKE LEVER INNER		1
24	263 696 RI	BUSHING, BRAKE PEDAL SUPPORT, R.H.		2
25	277 995 RI	GASKET, PLATE, VENT HOLE CLOSURE		2
26	277 994 RI	PLATE, VENT, HOLE CLOSURE		2
	109 084	NUT, HEX., 1/4-20NC		4
	179 795	SCREW, CAP, HEX-HD., 1/4-20NC x 3/4"		4
	103 319	WASHER, LOCK, MEDIUM, 1/4"		4
	64 815 D	CARRIER AND COVER STUD, SPROCKET DRIVE		16
	107 763	PIN, COTTER, 1/8" x 5/8" (DRAIN PLUG)		2
	57 279 H	PLUG, EXPANSION, STEERING BRAKE OUTER LEVER SHAFT		2
	103 884	PLUG, PIPE, STL, SLOTTED-HD., 1/4" (FOR CLOSING TRANSMISSION VENT TUBE UNION TEE CONNECTOR HOLE)		1
	179 795	SCREW, CAP, HEX-HD., 1/4-20NC x 3/4" (FOR PLUGGING JUNCTION BLOCK HOLES WHEN COVER IS SHIPPED FOR SERVICE)		2
	181 336	SCREW, CAP, HEX-HD., 5/16-24NF x 3/4" (FOR PLUGGING JUNCTION BLOCK HOLES)		2
	52 387 D	STUD, TRANSMISSION END COVER		4
	271 896 RI	STUD, DRIVE BEVEL GEAR BEARING CAGE		8



CHASSIS

GEAR SHIFTER MECHANISM AND TRANSMISSION



IPB-9376 B

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	272 311 R11	ROD, CONNECTING, GEAR SHIFTER LOCK SHAFT		1
2	117 825	YOKE, GEAR SHIFTER LOCK SHAFT ROD		1
3	103 497	PIN, GEAR SHIFTER LOCK SHAFT ROD YOKE		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
4	9 783 DA	BRACKET, GEAR SHIFTER LOCK SHAFT		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, 3/8"		2

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CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
GEAR SHIFTER MECHANISM AND TRANSMISSION—Continued				
5	272 440 R11	SHAFT, LOCK GEAR SHIFTER, w/LEVER AND PIN		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
5A	272 310 R1	LINK, GEAR SHIFTER LOCKSHAFT TO LOCK CAMSHAFT		1
6	272 304 R11	SHAFT, GEAR SHIFTER LOCK CAM, AND GEAR		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
7	273 580 R91	OIL SEAL, GEAR SHIFTER LOCK CAM <i>Use 124683897</i>		1
8	272 303 R11	HOUSING, GEAR SHIFTER LOCK CAM, w/SEAL, 273 580 R91 AND PLUG, 172 545		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		4
	103 320	WASHER, LOCK, 5/16"		1
	103 321	WASHER, LOCK, 3/8"		4
9	172 545	PLUG, GEAR SHIFTER LOCK CAMSHAFT		1
10	69 071 DAX	PLATE, GEAR SHIFTER LOCK PIN		1
11	69 080 D	GASKET, GEAR SHIFTER LOCK CAM HOUSING		1
12	272 302 R91	HOUSING, GEAR SHIFTER, w/TWO PLUGS, 172 529, ONE PLUG, 172 545 AND AND FOUR BUSHINGS, 272 301 R1		4
	172 545	PLUG, 1" (EXPANSION)		1
	172 529	PLUG, 5/8" (EXPANSION)		2
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		2
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		6
	103 321	WASHER, LOCK, 3/8"		6
	103 323	WASHER, LOCK, 1/2"		6
13	264 055 R2	BALL, GEAR SHIFT LEVER		1
14	64 603 DA	BOOT, GEAR SHIFTER		1
15	272 312 R11	LEVER, GEAR SHIFT, w/TWO PLUGS, 172 529		1
16	11 373 D	STOP, UPPER, GEAR SHIFTER SWIVEL HOUSING SHIELD SPRING		1
	104 073	RIVET, IRON, RD-HD., 3/16 x 1-1/4"		1
17	29 547 D	SPRING, GEAR SHIFTER SWIVEL HOUSING SHIELD		1
18	17 700 D	STOP, LOWER, GEAR SHIFTER SWIVEL HOUSING SHIELD SPRING		1
19	355 889 R2	SHIELD, GEAR SHIFT SWIVEL HOUSING SHIELD		1
20	256 919 R11	SHAFT, SMALL, GEAR SHIFT LEVER SWIVEL, w/PLUGS, 172 529		1
21	256 918 R11	SHAFT, LARGE, GEAR SHIFT LEVER SWIVEL, w/PLUGS, 172 529		1
22	172 529	PLUG, EXPANSION, 5/8" DIAMETER, GEAR SHIFT LEVER SWIVEL SHAFT		2
23	50 090 DB	ROD, TRANSMISSION OIL LEVEL, w/PLUG AND SHIELD	TD-142-41551 to 43427	1
23	276 800 R11	ROD, TRANSMISSION OIL LEVEL, w/PLUG AND SHIELD	TD-142-43428 UP	1
24	272 301 R1	BUSHING, GEAR SHIFTER HOUSING		4



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
GEAR SHIFTER MECHANISM AND TRANSMISSION—Continued				
25	69 109 DA	RAIL, HI-LO SHIFT, AND FORK		1
26	69 111 DA	RAIL, 2ND AND 3RD GEAR SHIFT, AND FORK		1
27	69 110 DC	RAIL, LOW AND REVERSE GEAR SHIFT, AND FORK		1
28	42 518 D	GUIDE, REAR, GEAR SHIFTER RAIL, W/SUPPORT AND RIVET		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
29	62 780 D	LOCK, GEAR SHIFTER RAIL GUIDE SUPPORT REAR BOLT		1
29	62 780 DX	LOCK, GEAR SHIFTER RAIL GUIDE BOLT, 62 780 D, 62 781 D AND 62 782 D		1
30	272 532 R1	GASKET, GEAR SHIFTER HOUSING		1
31	31 326 H	BALL, 3/4" DIAMETER, GEAR SHIFTER RAIL POPPET		3
32	69 069 D	SPRING, GEAR SHIFTER RAIL POPPET BALL		3
33	62 782 D	LOCK, R.H., GEAR SHIFTER RAIL GUIDE FRONT BOLT		1
34	42 517 D	GUIDE, FRONT, GEAR SHIFTER RAIL, W/SUPPORT AND RIVETS		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
		RIVET, STEEL, CSK-HD., No. 9, 7/4" x 1/2"		2
35	62 781 D	LOCK, L.H., GEAR SHIFTER RAIL GUIDE FRONT BOLT		1
36	264 055 R2	BALL, HI-LO GEAR SHIFTER LEVER		1
37	272 314 R1	LEVER, HI-LO GEAR SHIFTER		1
	179 886	SCREW, CAP, HEX-HD., 1/2-13NC x 1-5/8"		1
	103 323	WASHER, LOCK, 1/2"		1
38	64 609 D	WASHER, HI-LO GEAR SHIFTER ARM SHAFT		1
39	273 580 R91	OIL SEAL, HI-LO GEAR SHIFTER ARM SHAFT		1
40	106 751	KEY, WOODRUFF No. 9, HI-LO GEAR SHIFTER LEVER		1
41	272 333 R1	SHAFT, HI-LO GEAR SHIFTER ARM		1
42	64 606 D	ARM, HI-LO GEAR SHIFTER		1
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		1
	103 323	WASHER, LOCK, 1/2"		1
43	172 545	PLUG, HI-LO GEAR SHIFTER ARM SHAFT		1
44	64 608 D	KEY, HI-LO GEAR SHIFTER ARM		1
	64 604 D	CLAMP, GEAR SHIFTER BOOT		1
	126 152	FITTING, LUBRICATION GEAR SHIFTER HOUSING BUSHING (LINCOLN 5200) (OPTIONAL WITH 173 102)		2
	173 102	FITTING, LUBRICATION GEAR SHIFTER HOUSING BUSHING (ALEMITE 1688) (OPTIONAL WITH 126 152)		2
	109 461	LUBRICATOR, GEAR SHIFTER LOCK CAMSHAFT (LINCOLN 5000)		3
	119 512	LUBRICATOR, GEAR SHIFTER LOCK SHAFT (LINCOLN 1610)		3

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CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRANSMISSION (Ball Bearing) (6 Speeds Forward, 2 Reverse)				
45	50 025 D	BUSHING, POWER TAKE-OFF SHAFT		1
46	277 064 R1	SHIM, HEAVY, TRANSMISSION SPLINE SHAFT REAR BEARING CAGE		X
46	277 065 R1	SHIM, LIGHT, TRANSMISSION SPLINE SHAFT REAR BEARING CAGE		X
47	272 979 R1	CAGE, TRANSMISSION SPLINE SHAFT BEARING REAR		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		3
	103 321	WASHER, LOCK, MEDIUM, 3/8"		3
48	272 977 R91	BEARING, REAR, TRANSMISSION SPLINE SHAFT		1
50	52 376 DAX	SHAFT, TRANSMISSION SPLINE, w/BUSHING, 50 025 D		1
51	52 375 DA	GEAR, SLIDING, REVERSE, 1ST AND 4TH SPEED, 23 TEETH		1
52	251 322 R1	GEAR, SLIDING, 2ND, 3RD, 5TH AND 6TH SPEED, 27 AND 31 TEETH (NOT USED WITH 3RD AND 6TH SPEED TRANSMISSION ATTACHMENT)		1
53	251 324 R1	GEAR, SLIDING, HI-LO RANGE, 37 AND 26 TEETH		1
54	272 976 R91	BEARING, TRANSMISSION SPLINE SHAFT, FRONT		1
55	259 463 R21	SHAFT, TRANSMISSION DRIVING AND GEAR, w/PLUG, 259 464 R1		1
56	56 470 D	RETAINER, HI-LO RANGE IDLER REAR BEARING		2
57	ST 278	BEARING, REAR, HI-LO RANGE IDLER BEARING		1
58	272 978 R91	BEARING, REAR, TRANSMISSION DRIVING SHAFT		1
59	251 325 R1	GEAR, HI-LO RANGE IDLER, 22 AND 33 TEETH		1
60	50 082 DA	SPACER, TRANSMISSION DRIVING SHAFT BEARING		1
61	ST 214	BEARING, FRONT, HI-LO RANGE IDLER GEAR		1
62	50 085 D	GASKET, TRANSMISSION END COVER		1
63	271 895 R1	COVER, TRANSMISSION END		1
	103 028	NUT, HEX., 1/2-20NF		4
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		6
	103 323	WASHER, LOCK, MEDIUM, 1/2"		10
64	18 585 DA	PIN, DOWEL, TRANSMISSION END COVER		1
65	ST 269 A	BEARING, FRONT, TRANSMISSION DRIVING SHAFT		1
66	260 189 R1	GASKET, TRANSMISSION DRIVING SHAFT BEARING RETAINER		1
67	273 579 R91	OIL SEAL, TRANSMISSION DRIVING FLANGE (OPTIONAL WITH 268 694 R91)		1
67	268 694 R91	OIL SEAL, TRANSMISSION DRIVING FLANGE (OPTIONAL WITH 273 579 R91)		1
68	53 709 D	FELT, TRANSMISSION DRIVING FLANGE OIL SEAL		1
69	260 188 R11	RETAINER, FRONT, TRANSMISSION DRIVING SHAFT BEARING		1
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC		4
	103 321	WASHER, LOCK, 3/8"		4
70	259 465 R1	FLANGE, DRIVING, TRANSMISSION		1

X - AS REQUIRED



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRANSMISSION (Ball Bearing) (6 Speeds Forward, 2 Reverse)—Continued				
71	259 466 R1	NUT, TRANSMISSION DRIVING FLANGE		1
72	50 015 D	WASHER, THRUST, TRANSMISSION REVERSE IDLER		1
73	50 017 D	BEARING, TRANSMISSION REVERSE IDLER GEAR		1
74	50 016 DA	GEAR, TRANSMISSION REVERSE IDLER, 29 AND 36 TEETH		1
75	50 017 D	BEARING, TRANSMISSION REVERSE IDLER GEAR		1
76	8 361 D	SCOOP, OIL, TRANSMISSION REVERSE IDLER GEAR		1
77	50 018 D	BOLT, TRANSMISSION REVERSE IDLER GEAR OIL SCOOP		1
	119 252	NUT, HEX., 3/8-24NF (CASTELLATED)		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
78	262 681 R1	SHAFT, HI-LO RANGE IDLER		1
79	56 469 D	BOLT, HI-LO RANGE IDLER BEARING RETAINER		1
	119 252	NUT, HEX., 3/8-24NF (CASTELLATED)		1
	103 373	PIN, COTTER, 3/32 x 3/4"		1
80	262 680 R1	GASKET, HI-LO RANGE IDLER SHAFT RETAINER		1
80A	262 679 R1	PLATE, LOCK, HI-LO RANGE IDLER SHAFT		1
80B	262 680 R1	GASKET, HI-LO RANGE IDLER SHAFT LOCK PLATE		1
81	50 021 D	RETAINER, HI-LO RANGE IDLER SHAFT		1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		3
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		1
82	114 606	WASHER, LOCK, HI-LO RANGE IDLER SHAFT RETAINER (SHAKEPROOF 1120)		3
83	114 608	WASHER, LOCK, HI-LO RANGE IDLER SHAFT RETAINER (SHAKEPROOF 1124)		1
84	6 921 DA	CAGE, BEVEL PINION AND SHAFT REAR BEARING		1
85	50 001 D	RETAINER, BEVEL PINION AND SHAFT REAR BEARING		1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		3
	103 321	WASHER, LOCK, 3/8"		3
86	271 875 R91	PINION, BEVEL, AND SHAFT, 271 882 R2 W/DRIVE BEVEL GEAR, 271 876 R1 (MATCHED SET) (SEE FINAL DRIVE)		1
86	271 882 R1	PINION, BEVEL, AND SHAFT (ORDER 271 882 R2 WITH 271 536 R1)	TD-142-41551 to 44513	1
86	271 882 R2	PINION, BEVEL, AND SHAFT (WITH 271 536 R1 WILL WORK FOR 271 282 R1)	TD-142-44514 UP	1
87	103 909	KEY, TRANSMISSION OILER GEAR SLEEVE (WOODRUFF 18)		1
88	52 386 D	BEARING, REAR, BEVEL PINION AND SHAFT		1
89	52 378 D	GEAR, REVERSE, 32 TEETH, TRANSMISSION		1
90	251 323 R1	GEAR, SPEED, TRANSMISSION 1ST, 2ND, 4TH AND 5TH, 36 AND 40 TEETH		1
91	50 004 D	SPACER, BEVEL PINION SHAFT		1



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRANSMISSION (Ball Bearing) (6 Speeds Forward, 2 Reverse)—Continued				
92	52 374 DA	GEAR, SPEED, TRANSMISSION 3RD AND 6TH, 32 TEETH (NOT USED WITH 3RD AND 6TH SPEED TRANSMISSION ATTACHMENT)		1
93	6 922 D	SLEEVE, TRANSMISSION OILER GEAR		1
94	262 635 R11	GEAR, TRANSMISSION OILER, w/BUSHING, 50 006 DA		1
95	50 006 DA	BUSHING, TRANSMISSION OIL GEAR		1
96	52 372 DA	RESERVOIR, TRANSMISSION OILER GEAR		1
	102 637	NUT, HEX., 1/2-13NC		4
	103 323	WASHER, LOCK, 1/2"		4
97	271 883 R1	SPACER, BEVEL PINION SHAFT FRONT BEARING		1
98	271 891 R1	SHIM, HEAVY, BEVEL PINION SHAFT FRONT BEARING CAGE		X
99	271 892 R1	SHIM, MEDIUM, BEVEL PINION SHAFT FRONT BEARING CAGE		X
100	271 893 R1	SHIM, LIGHT, BEVEL PINION SHAFT FRONT BEARING CAGE		X
100	271 894 R1	SHIM, EXTRA LIGHT, BEVEL PINION SHAFT FRONT BEARING CAGE		X
101	271 886 R1	RING, SEALING, BEVEL PINION SHAFT BEARING CAGE		1
102	271 885 R1	CAGE, BEVEL PINION SHAFT FRONT BEARING		1
	179 886	SCREW, CAP, HEX-HD., 1/2-13NC x 1-5/8"		5
	103 323	WASHER, LOCK, MEDIUM, 1/2"		5
103	271 884 R91	BEARING, FRONT, BEVEL PINION SHAFT (OPTIONAL WITH 272 372 R91)		1
103	272 372 R91	BEARING, FRONT, BEVEL PINION SHAFT (OPTIONAL WITH 271 884 R91)		1
104	271 888 R1	WASHER, NUT, BEVEL PINION SHAFT FRONT BEARING RETAINING		1
105	271 887 R1	NUT, BEVEL PINION SHAFT FRONT BEARING RETAINING	TD 142 41551 to 44513	1
105	271 536 R1	NUT, BEVEL PINION SHAFT FRONT, BEARING RETAINING	TD 142 44514 up	1
106	271 890 R1	RING, SEALING, BEVEL PINION SHAFT FRONT BEARING RETAINER		1
107	271 889 R1	RETAINER, BEVEL PINION SHAFT FRONT BEARING		1
108	271 831 R1	LOCK, RETAINER, BEVEL PINION SHAFT FRONT BEARING		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	259 464 R1	PLUG, TRANSMISSION DRIVING SHAFT		1

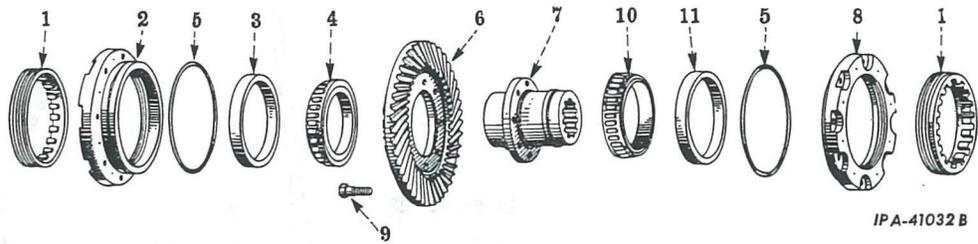
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CHASSIS

FINAL DRIVE - DRIVE BEVEL GEAR



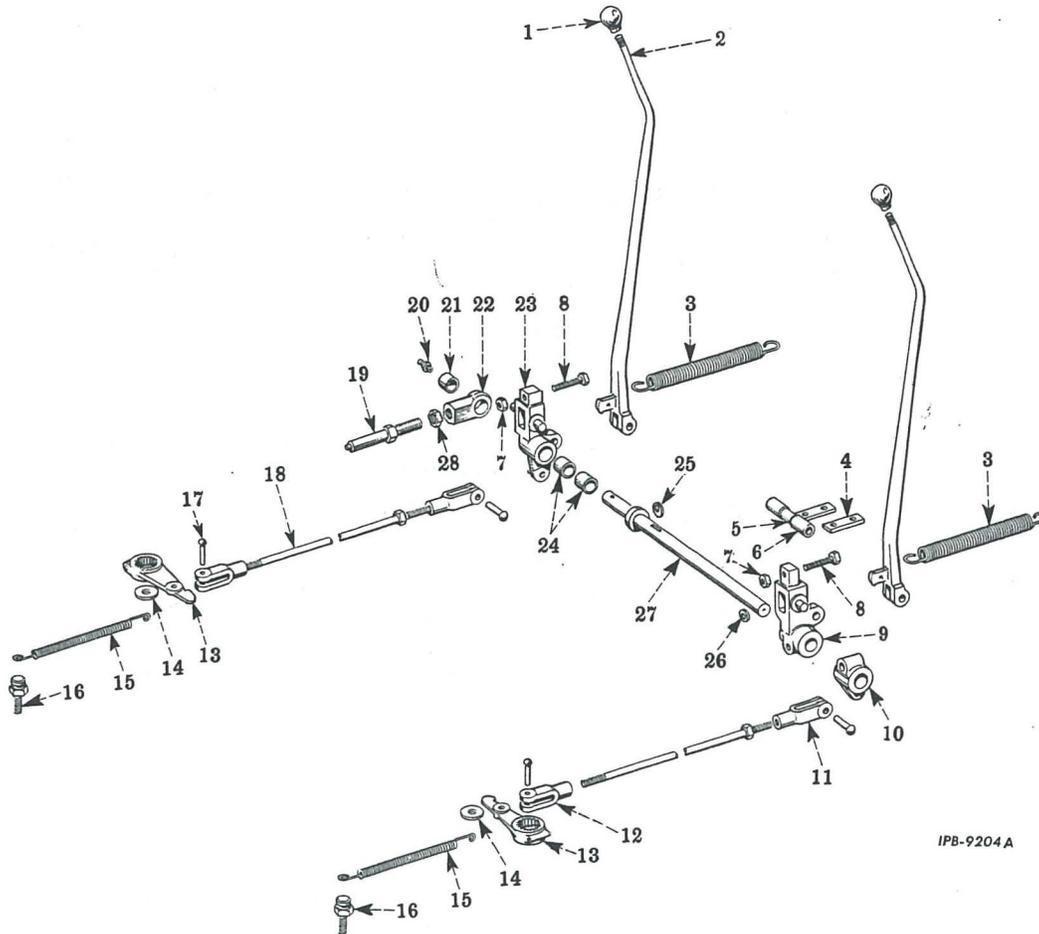
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	271 812 R1	ADJUSTER, BEARING, DRIVE BEVEL GEAR		2
2	271 878 R1	CAGE, BEARING, DRIVE BEVEL GEAR		1
	103 029	NUT, HEX., 9/16-18NF		4
	179 901	SCREW, CAP, HEX-HD., 9/16 x 2 x 7/8"		4
	114 756	WASHER, LOCK, EXTERNAL-TOOTH, 9/16"		8
3	271 842 R1	CUP, BEARING, DRIVE BEVEL GEAR TAPERED		1
4	271 841 R91	CONE, BEARING, DRIVE BEVEL GEAR TAPERED		1
5	271 879 R1	RING, SEALING, DRIVE BEVEL GEAR BEARING CAGE		2
6	271 876 R1	GEAR, BEVEL, DRIVE (45 TEETH)		1
7	271 877 R1	HUB, GEAR, DRIVE BEVEL		1
8	271 878 R1	CAGE, BEARING, DRIVE BEVEL GEAR		1
	103 029	NUT, HEX., 9/16-18NF		4
	179 901	SCREW, CAP, HEX-HD., 9/16 x 2 x 7/8"		4
	114 756	WASHER, LOCK, EXTERNAL-TOOTH, 9/16"		8
9	271 805 R1	BOLT, DOWEL, DRIVE BEVEL GEAR		6
10	271 842 R1	CUP, BEARING, DRIVE BEVEL GEAR TAPERED		1
11	271 841 R91	CONE, BEARING, DRIVE BEVEL GEAR TAPERED		1
	32 454 D	NUT, BOLT, DRIVE BEVEL GEAR DOWEL		6
	271 875 R91	PINION, BEVEL, AND SHAFT, 271 882 R2 w/GEAR, 271 876 R1 (MATCHED SET) (SEE TRANSMISSION)		1



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CHASSIS

FINAL DRIVE - STEERING CLUTCH CONTROLS



IPB-9204A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	264 097 R2	BALL, STEERING CLUTCH BAND LEVER		2
2	272 533 R12	LEVER, HAND, STEERING CLUTCH		2
3	272 536 R1	SPRING, STEERING CLUTCH HAND LEVER RETURN		2
4	272 540 R1	RETAINER, STEERING CLUTCH HAND LEVER STOP		1
5	272 537 R11	STOP, STEERING CLUTCH HAND LEVER, w/TWO BUMPERS, 272 539 R1		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
6	272 539 R1	BUMPER, STEERING CLUTCH HAND LEVER STOP		2
7	114 505	FOLLOWS REF. NO. 8		
8	272 542 R1	SCREW, STEERING CLUTCH HAND LEVER HUB ADJUSTMENT		2
	114 505	NUT, JAM, HEX., 1/2-13NC		2
9	272 535 R2	HUB, STEERING, CLUTCH HAND LEVER, R.H.		1
	103 028	NUT, HEX., 1/2-20NF		1
	103 385	PIN, COTTER, 1/8 x 1"		2
	181 436	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/4"		1
	103 323	WASHER, LOCK, MEDIUM, 1/2"		1
	103 345	WASHER, FLAT, 21/32" I.D. x 1-5/16" O.D. x No. 13 GA.		2

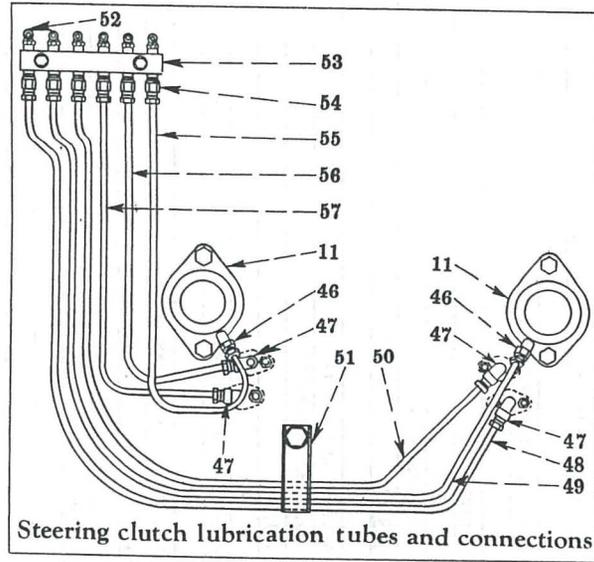
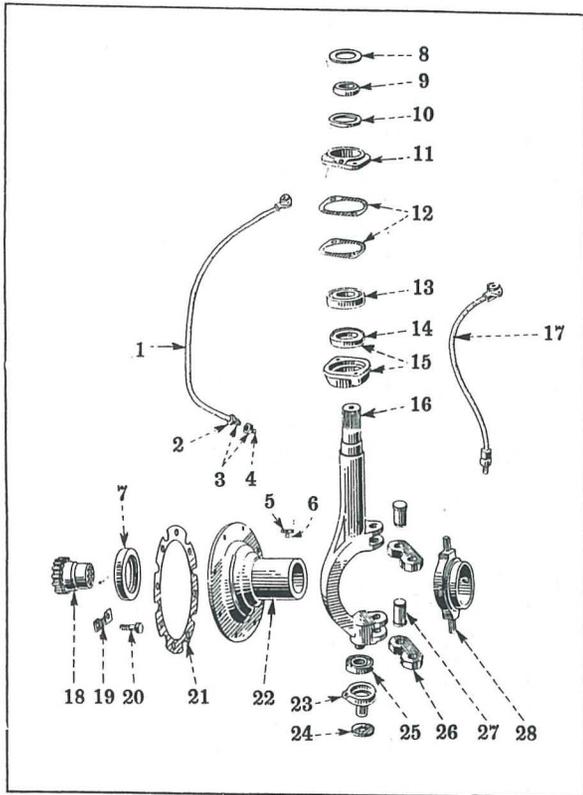
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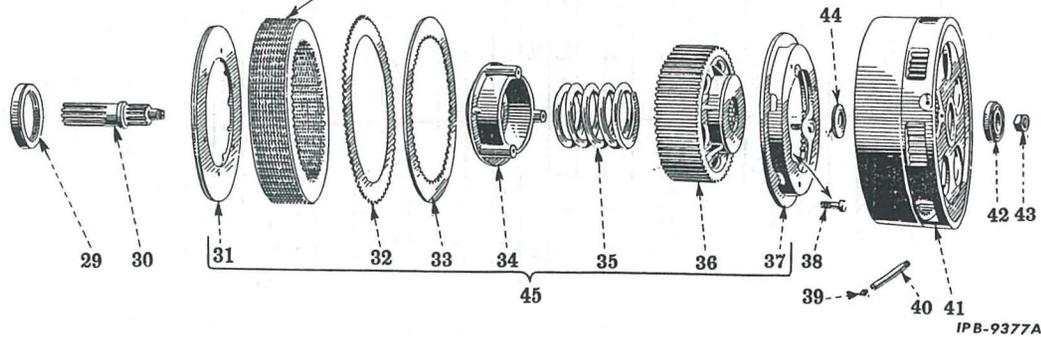
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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING CLUTCH CONTROLS—Continued				
10	272 320 R1	ARM, STEERING CLUTCH HAND LEVER		1
	103 028	NUT, HEX., 1/2-20NF		1
	181 436	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/4"		1
	103 323	WASHER, LOCK, MEDIUM, 1/2"		1
11	63 229 D	YOKE, STEERING CLUTCH OPERATING ROD (RIGHT HAND THREAD)		2
12	63 228 D	YOKE, STEERING CLUTCH OPERATING ROD (LEFT HAND THREAD)		2
13	272 321 R2	LEVER, STEERING CLUTCH RELEASE		2
	103 026	NUT, HEX., 3/8-24NF		2
	181 381	SCREW, CAP, HEX-HD., 3/8-24NF x 2-1/2"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
14	45 794 D	WASHER, STEERING CLUTCH RELEASE LEVER RETAINER		2
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
15	57 288 D	SPRING, STEERING CLUTCH RELEASE LEVER RETURN		2
16	276 187 R1	ANCHOR, STEERING CLUTCH RELEASE LEVER RETURN SPRING		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
17	103 498	PIN, STEERING CLUTCH OPERATING ROD YOKE		4
	103 373	PIN, COTTER, 3/32 x 3/4"		4
18	63 230 DX	ROD, STEERING CLUTCH OPERATING		2
	102 637	NUT, HEX., 1/2-13NC		2
	18 277 R1	NUT, HEX., 1/2-13NC (LEFT HAND THREAD)		2
19	273 084 R11	ROD, TIE, STEERING CLUTCH HAND LEVER SHAFT		1
20	109 462	FITTING, LUBRICATION, 1/8" x 90°, STEERING CLUTCH HAND LEVER SHAFT (LINCOLN 5400) (OPTIONAL WITH 109 354)		1
20	109 354	FITTING, LUBRICATION, 1/8" x 90°, STEERING CLUTCH HAND LEVER SHAFT (ALEMITE 1613) (OPTIONAL WITH 109 462)		1
21	272 301 R1	BUSHING, STEERING CLUTCH HAND LEVER SHAFT TIE ROD ADJUSTING EYE		1
22	273 085 R21	EYE, ADJUSTING, STEERING CLUTCH HAND LEVER SHAFT TIE ROD, w/BUSHING, 272 301 R1		1
23	272 534 R21	HUB, STEERING CLUTCH HAND LEVER, L.H., w/TWO BUSHINGS, 272 301 R1		1
	103 385	PIN, COTTER, 1/8 x 1"		2
	103 345	WASHER, FLAT, 21/32" I.D. x 1-5/16" O.D. x No. 13 GA.		2
24	272 301 R1	BUSHING, STEERING CLUTCH HAND LEVER HUB		2
25	103 462	KEY, WOODRUFF No. 13, STEERING CLUTCH HAND LEVER ARM, R.H.		1
26	103 462	KEY, WOODRUFF No. 13, STEERING CLUTCH HAND LEVER HUB, R.H.		1
27	272 248 R2	SHAFT, STEERING CLUTCH HAND LEVER		1
28	218 443	NUT, ADJUSTING, STEERING CLUTCH HAND LEVER SHAFT TIE ROD		1
	98 795 H	PIN, STEERING CLUTCH HAND LEVER		2
	103 385	PIN, COTTER, 1/8 x 1"		2
	103 345	WASHER, FLAT, 21/32" I.D. x 1-5/16" O.D. x No. 13 GA.		2



Steering clutch lubrication tubes and connections

This assembly is made up of 12 driving discs (Ref. No. 32) and 13 friction discs (Ref. No. 33)



IPB-9377A





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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING CLUTCH RELEASE SHAFT AND MECHANISM				
1	272 449 R91	TUBE, GREASE, LOWER, STEERING CLUTCH RELEASE FORK LOWER BEARING, w/NUT, 29 899 D		2
	13 329 R1	BOLT, MACHINE, 1/4 x 5/8"		4
	114 501	NUT, JAM, HEX., 1/4-20NC		4
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
2	29 899 D	NUT, STEERING CLUTCH RELEASE FORK LOWER BEARING GREASE TUBE CONNECTOR		2
3	35 252 DX	CONNECTOR, STEERING CLUTCH RELEASE FORK LOWER BEARING GREASE TUBE, w/NUT, 29 899 D		2
4	35 252 D	CONNECTOR, STEERING CLUTCH RELEASE FORK LOWER BEARING GREASE TUBE		2
5	56 013 DX	KEY, STEERING CLUTCH RELEASE COLLAR, w/PIN, 56 006 D		2
6	56 006 D	PIN, STEERING CLUTCH RELEASE COLLAR KEY		2
7	268 693 R91	OIL SEAL, STEERING CLUTCH SHAFT COUPLING (OPTIONAL WITH 273 582 R91)		2
7	273 582 R91	OIL SEAL, STEERING CLUTCH SHAFT COUPLING (OPTIONAL WITH 268 693 R91)		2
8	272 322 R1	RETAINER, FELT, STEERING CLUTCH RELEASE FORK UPPER BEARING		2
9	56 010 D	SPACER, STEERING CLUTCH RELEASE LEVER		2
10	56 008 D	FELT, STEERING CLUTCH RELEASE FORK UPPER BEARING		2
11	8 680 DX	RETAINER, STEERING CLUTCH RELEASE FORK UPPER BEARING, w/PLUG, 103 883		2
	179 862	SCREW, CAP, HEX-HD., 7/16-14NC x 1-1/2"		4
	103 322	WASHER, LOCK, 7/16"		4
12	56 009 D	GASKET, STEERING CLUTCH RELEASE FORK UPPER BEARING RETAINER		2
12	56 009 D	GASKET, STEERING CLUTCH RELEASE FORK UPPER BEARING CAGE		2
13	ST 205 A	BEARING, STEERING CLUTCH RELEASE FORK, UPPER		2
14	264 694 R91	OIL SEAL, STEERING CLUTCH RELEASE FORK UPPER BEARING (OPTIONAL WITH 273 581 R91)		2
14	273 581 R91	OIL SEAL, STEERING CLUTCH RELEASE FORK UPPER BEARING (OPTIONAL WITH 264 694 R91)		2
15	8 682 DX	CAGE, STEERING CLUTCH RELEASE FORK UPPER BEARING, w/OIL SEAL, 21 969 D		2
16	56 020 D	FORK, RELEASE, STEERING CLUTCH		2
17	57 103 DX	TUBE, GREASE, LOWER, STEERING CLUTCH RELEASE BEARING, w/COUPLING AND BRACKET		2
	13 239 R1	BOLT, MACHINE, 1/4 x 5/8"		4
	114 501	NUT, JAM, HEX., 1/4-20NC		4
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		4
18	251 388 R11	COUPLING, STEERING CLUTCH SHAFT, 6 TEETH		2
19	251 319 R1	RETAINER, STEERING CLUTCH SHAFT COUPLING		4
20	260 618 R1	BOLT, STEERING CLUTCH SHAFT COUPLING RETAINER		1
21	271 881 R1	GASKET, DRIVE BEVEL GEAR BEARING CAGE CAP		2
22	271 880 R11	CAP, DRIVE BEVEL GEAR BEARING CAGE, w/OIL SEAL, 273 582 R91 AND PIN, 273 562 R1		2
	179 882	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/8"		16
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		16
23	56 016 D	PIVOT, STEERING CLUTCH RELEASE FORK LOWER BEARING		2



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING CLUTCH, RELEASE SHAFT AND MECHANISM—Continued				
24	21 585 D	RETAINER, STEERING CLUTCH RELEASE FORK LOWER BEARING PIVOT		2
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		2
	103 323	WASHER, LOCK, 1/2"		2
25	ST 554	BEARING, STEERING CLUTCH RELEASE FORK, LOWER		2
26	56 005 D	LINK, STEERING CLUTCH RELEASE COLLAR SHIFTER		4
27	279 139 RI	PIN, STEERING CLUTCH RELEASE COLLAR SHIFTER LINK (WILL WORK FOR 56 007 D)		4
	148 152	SPRING, RETAINER, 1/2" GROOVE DIA.		4
28	56 018 D	COLLAR, STEERING CLUTCH RELEASE, L.H. AND R.H.		2
	105 404	NIPPLE, CLOSE, 1/8"		2
29	53 233 DA	BEARING, THRUST, STEERING CLUTCH THRUST		2
30	256 785 R2	SHAFT, STEERING CLUTCH		2
31	5 715 D	PLATE, STEERING CLUTCH HUB		2
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		12
	103 323	WASHER, LOCK, 1/2"		12
32	40 882 D	DISC, DRIVING, STEERING CLUTCH, 77 EXTERNAL-TEETH (28 USED WITH 61 904 D)		24
33	40 883 DC	DISC, FRICTION, STEERING CLUTCH, 58 INTERNAL-TEETH (STANDARD)		26
33	58 957 D	DISC, FRICTION, STEERING CLUTCH, 58 TEETH (BI-METALLIC) (SPECIAL) (USED WITH 61 904 D)		30
34	6 973 D	RETAINER, STEERING CLUTCH PRESSURE SPRING		2
35	54 491 DC	SPRING, PRESSURE, STEERING CLUTCH		2
36	8 352 DC	HUB, STEERING CLUTCH		2
37	5 711 DC	PLATE, PRESSURE, STEERING CLUTCH		2
38	54 968 D	BOLT, DOWEL, STEERING CLUTCH PRESSURE PLATE		6
	103 323	WASHER, LOCK, 1/2"		6
39	109 368	FITTING, LUBRICATION, STEERING CLUTCH PILOT BEARING (ALEMITE 1631) (OPTIONAL WITH Q 3 618)		2
39	Q 3 618	FITTING, LUBRICATION STEERING CLUTCH PILOT BEARING (LINCOLN 5060) (OPTIONAL WITH 109 368)		2
40	54 652 D	PIPE, STEERING CLUTCH PILOT BEARING LUBRICATOR		2
41	8 519 DA	DRUM, STEERING CLUTCH		2
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		16
	103 323	WASHER, LOCK, 1/2"		16
42	ST 333	BEARING, STEERING CLUTCH PILOT		2
43	256 790 RI	NUT, STEERING CLUTCH PILOT BEARING RETAINER		2
44	50 096 DA	SPACER, STEERING CLUTCH PILOT BEARING		2
45	52 343 DD	CLUTCH, STEERING, ASSEMBLY (STANDARD) (COMPOSED OF -		2
	3	BOLT 54 968 D	1 PLATE 6 974 DB	
	12	DISC 40 882 D	1 RETAINER 6 973 D	
	13	DISC 40 883 DC	6 SCREW 179 883	
	1	HUB 8 352 DC	1 SPRING 54 491 DC	
	1	PLATE 5 715 D	9 WASHER 103 323)	

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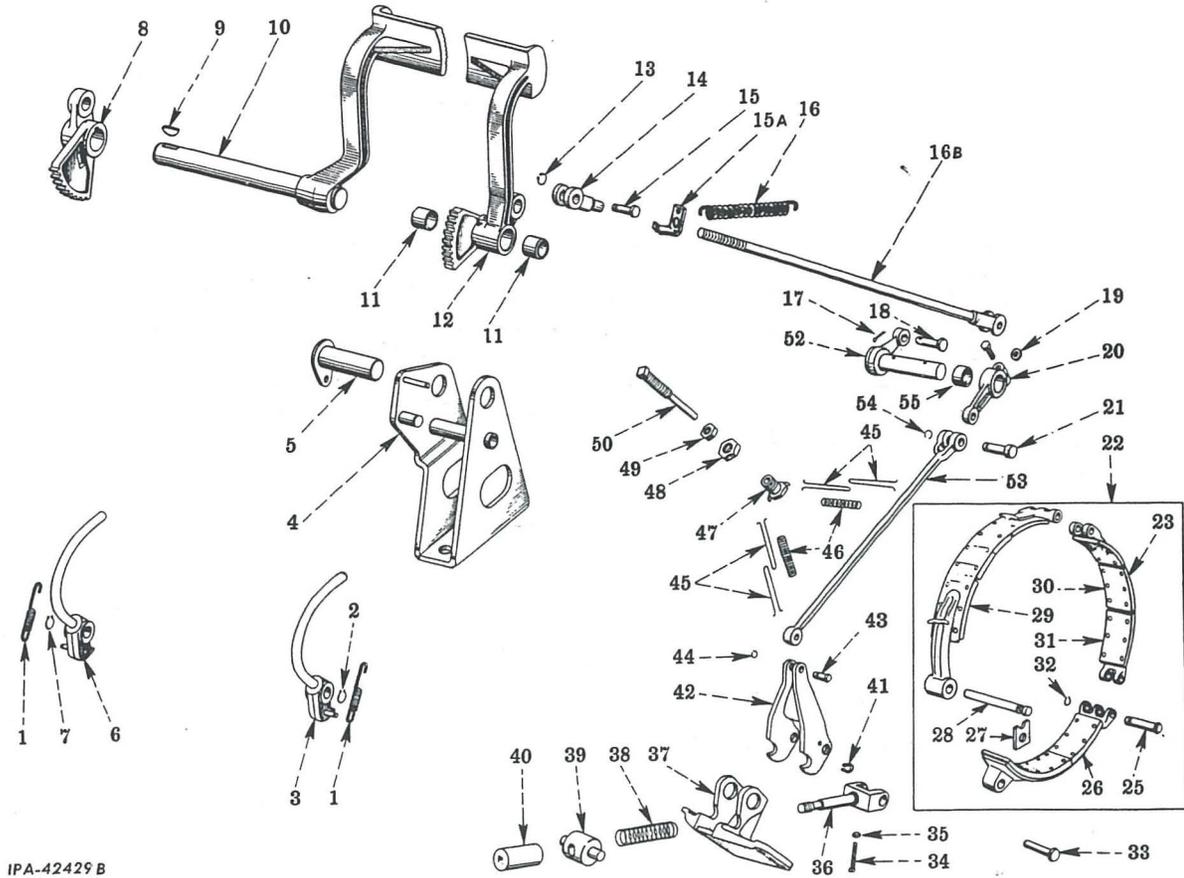
CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING CLUTCH, RELEASE SHAFT AND MECHANISM—Continued				
45	61 905 DB	CLUTCH, STEERING, ASSEMBLY (BI-METALLIC) (SPECIAL) (USED WITH 61 904 D) (COMPOSED OF -		2
		3 BOLT 54 968 D 1 RETAINER 6 973 D		
		14 DISC 40 882 D 3 SCREW 179 883		
		15 DISC 58 957 D 6 SCREW 181 429		
		1 HUB 8 352 DC 1 SPRING 54 491 DC		
		1 PLATE 5 715 D 12 WASHER 103 323)		
		1 PLATE 6 974 DB		
46	29 901 DX	CONNECTION, STEERING CLUTCH LUBRICATION TUBE (IN BEARING RETAINER)		2
47	30 402 DX	ELBOW, STEERING CLUTCH LUBRICATION TUBE (IN GREASE TUBE BRACKET)		4
48	275 138 R11	TUBE, GREASE, UPPER, STEERING CLUTCH RELEASE FORK LOWER BEARING R.H., w/TWO NUTS, 29 898 D		1
49	275 137 R11	TUBE, GREASE, STEERING CLUTCH RELEASE FORK UPPER BEARING, R.H., w/TWO NUTS, 29 898 D		1
50	275 136 R11	TUBE, GREASE, UPPER, STEERING CLUTCH RELEASE BEARING, R.H., w/TWO NUTS, 29 898 D		1
51	275 132 R1	CLIP, TUBE, STEERING CLUTCH LUBRICATION (FOR R.H. TUBES)		1
52	109 354	FITTING, LUBRICATION, STEERING CLUTCH GREASE TUBE JUNCTION BLOCK (ALEMITE 1613) (OPTIONAL WITH 109 462)		6
52	109 462	FITTING, LUBRICATION, STEERING CLUTCH GREASE TUBE JUNCTION BLOCK (LINCOLN 5400) (OPTIONAL WITH 109 354)		6
53	275 131 R1	BLOCK, JUNCTION, STEERING CLUTCH GREASE TUBE		1
	179 798	SCREW, CAP, HEX-HD., 1/4-20NC X 1-1/8"		2
	103 319	WASHER, LOCK, MEDIUM, 1/4"		2
54	29 901 DX	CONNECTION, STEERING CLUTCH LUBRICATION TUBE (IN JUNCTION BLOCK)		6
55	275 133 R11	TUBE, GREASE, STEERING CLUTCH RELEASE FORK UPPER BEARING, L.H., w/TWO NUTS, 29 898 D		1
56	275 134 R11	TUBE, GREASE, UPPER, STEERING CLUTCH RELEASE BEARING, L.H., w/TWO NUTS, 29 898 D		1
57	275 135 R11	TUBE, GREASE, UPPER, STEERING CLUTCH RELEASE FORK LOWER BEARING, L.H., w/TWO NUTS, 29 898 D		1
	61 904 D	ATTACHMENT, STEERING CLUTCH FRICTION DISC (BI-METALLIC) (SPECIAL) (CONSISTS OF 4-40 882 D AND 30-58 957 D) (*†)		
	273 562 R1	PIN, LOCK, BEVEL GEAR BEARING ADJUSTER		2
	103 883	PLUG, PIPE, SLOTTED-HDLS., 1/8"		1
	172 602	PLUG, STEERING CLUTCH SHAFT COUPLING, 2-3/4"		2
	260 619 R1	WIRE, LOCKING, STEERING CLUTCH SHAFT COUPLING RETAINER BOLT		6
		* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		



FINAL DRIVE - STEERING BRAKES AND CONTROLS



IPA-42429 B

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	272 182 R1	SPRING, BRAKE LOCKING PAWL		2
2	269 192 R1	RING, RETAINING, BRAKE RATCHET PAUL (WALDES-"TRUARC" 5100-50-S-PP)		1
3	272 177 R91	PAWL, BRAKE RATCHET, L.H.		1
4	274 200 R91	SUPPORT, BRAKE PEDAL, L.H. (ORDER 276 772 R91)	TD-142-41551 to 42356	1
4	274 200 R92	SUPPORT, BRAKE PEDAL, L.H.	TD-142-42357 UP	1
	102 637	NUT, HEX., 1/2-13NC		1
	189 787	SCREW, CAP, HEX-HD., 1/2-13NC x 5-1/4"		1
	271 554	SCREW, CAP, HEX-HD., 5/8-11NC x 1"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		1
	103 343	WASHER, FLAT, 17/32" I.D. x 1-1/16" O.D. x No. 13 GA.		1
5	272 174 R11	SHAFT, BRAKE PEDAL, L.H.		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		1
6	272 178 R91	PAWL, BRAKE RATCHET, R.H.		1



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REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING BRAKES AND CONTROLS—Continued				
7	269 192 R1	RING, RETAINING, BRAKE RATCHET PAWL (WALDES-"TRUARC" 5100-50-S-PP)		1
8	272 176 R1	ARM AND RATCHET, BRAKE PEDAL, R.H.		1
	271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		1
9	103 909	KEY, BRAKE PEDAL ARM AND RATCHET (WOODRUFF No. 18, 1/4 x 1-1/8")		1
10	272 425 R91	PEDAL, BRAKE, R.H.		1
11	272 167 R1	BUSHING, BRAKE PEDAL, L.H.		2
12	272 171 R11	PEDAL, BRAKE, L.H., w/TWO BUSHINGS, 272 167 R1		1
13	269 181 R1	RING, RETAINING, STEERING BRAKE ROD OUTER ADJUSTABLE CLEVIS END PIN		2
14	144 247	CLEVIS, ADJUSTING, STEERING BRAKE ROD OUTER		2
15	269 195 R1	PIN, END, STEERING BRAKE ROD OUTER ADJUSTABLE CLEVIS		2
15A	277 061 R1	ANCHOR, BRAKE PEDAL RETURN SPRING, FRONT	TD-142-43794 UP	2
16	23 370 D	SPRING, RETURN, STEERING BRAKE	TD-142-43794 UP	2
16B	272 157 R11	ROD, STEERING BRAKE, OUTER		2
17	103 373	FOLLOWS REF. NO. 18		
18	103 498	PIN, END, STEERING BRAKE ROD		2
	219 753	NUT, JAM, HEX., 3/4-16NF		2
	103 373	PIN, COTTER, 3/32 x 3/4"		2
19	20 841 D	KEY, STEERING BRAKE LEVER, INNER		2
	179 886	SCREW, CAP, HEX-HD., 1/2-13NC x 1-5/8"		2
20	5 813 DB	LEVER, STEERING BRAKE, INNER		2
21	269 191 R1	PIN, END, STEERING BRAKE ROD INNER, UPPER	TD-142-41551 TO 43793	2
21	269 190 R1	PIN, END, STEERING BRAKE ROD INNER, UPPER	TD-142-43794 UP	2
22	269 225 R91	BAND, STEERING BRAKE, ASSEMBLY		2
		(COMPOSED OF -		
		1 BAND 269 215 R91 2 PIN 269 173 R1		
		1 BAND 269 218 R91 2 RING 269 174 R1)		
	1 BAND 269 224 R91			
23	269 218 R91	BAND, STEERING BRAKE, CENTER w/LININGS AND EIGHTEEN RIVETS, 269 164 R1		2
25	269 173 R1	PIN, STEERING BRAKE BAND HINGE		4
26	269 224 R91	BAND, STEERING BRAKE, REAR w/LININGS AND EIGHTEEN RIVETS, 269 164 R1		2
27	275 059 R1	RETAINER, STEERING BRAKE BAND PIVOT JOINT PIN, UPPER		2
	181 360	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
28	275 058 R1	PIN, STEERING BRAKE BAND PIVOT JOINT, UPPER		2
29	269 215 R91	BAND, STEERING BRAKE, FRONT w/LININGS AND EIGHTEEN RIVETS, 269 164 R1		2
30	269 226 R91	LINING, BAND, STEERING BRAKE (SET OF NINE PIECES w/FIFTY-FOUR RIVETS, 269 164 R1.)		2

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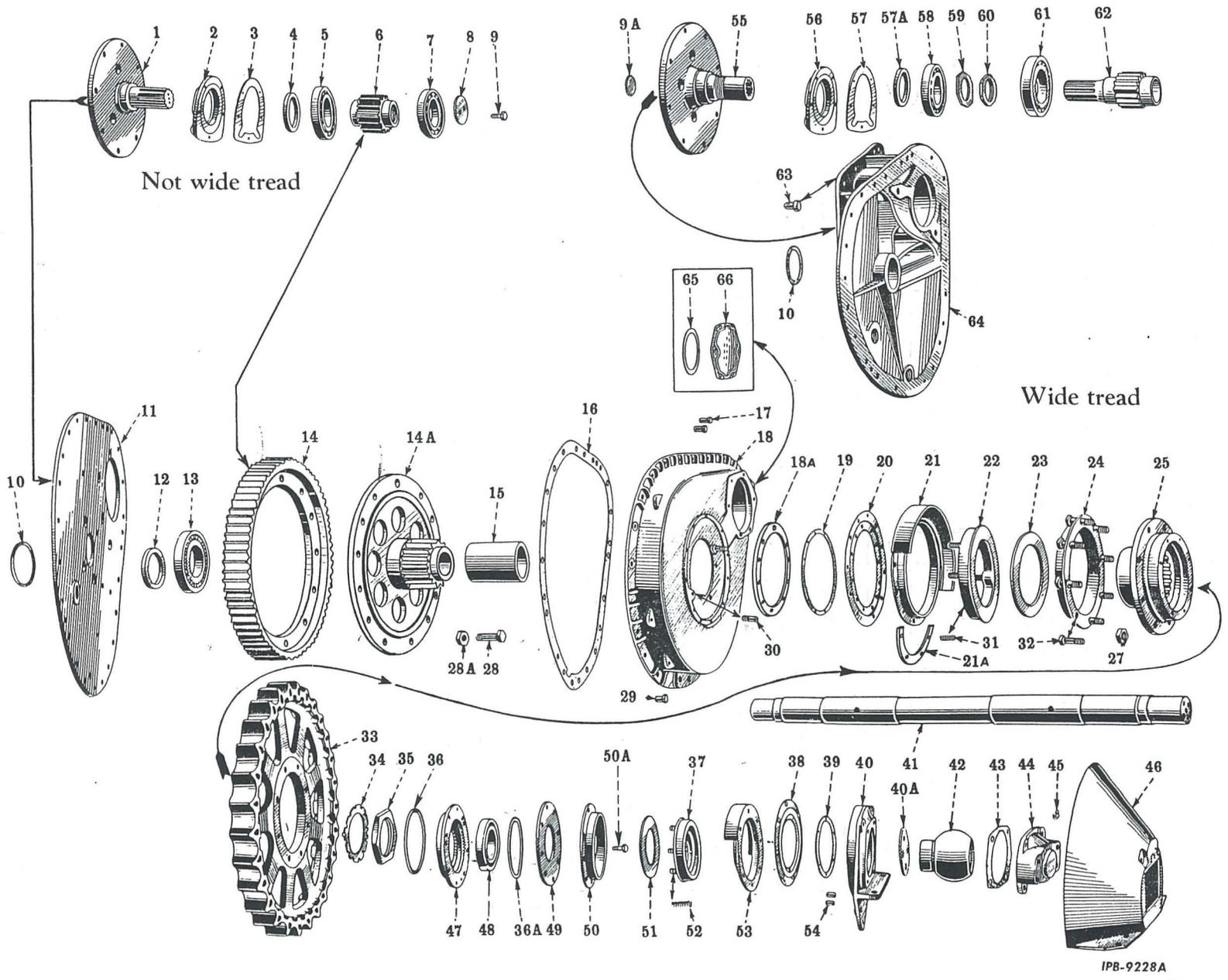


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING BRAKES AND CONTROLS—Continued				
31	269 164 R1	RIVET, LINING, STEERING BRAKE BAND		108
32	269 174 R1	RING, RETAINING, STEERING BRAKE BAND HINGE PIN		4
33	269 180 R1	PIN, STEERING BRAKE BAND ADJUSTING CLEVIS		2
34	114 489	SCREW, SET, SQ-HD., 3/8-16NC x 2-1/4"		2
35	114 503	NUT, JAM, HEX., 3/8-16NC		2
36	269 179 R1	CLEVIS, STEERING BRAKE BAND ADJUSTING		2
37	269 227 R2	BRACKET, STEERING BRAKE ANCHOR, L.H.		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	115 551	WASHER, LOCK, INTERNAL-TOOTH, 1/2"		4
37	269 228 R2	BRACKET, STEERING BRAKE ANCHOR, R.H.		1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	115 551	WASHER, LOCK, INTERNAL-TOOTH, 1/2"		4
38	269 182 R1	SPRING, STEERING BRAKE BAND RELEASE		2
39	273 753 R1	PIN, STEERING BRAKE PIVOT JOINT, LOWER		2
40	269 183 R1	NUT, STEERING BRAKE BAND ADJUSTING		2
41	269 181 R1	RING, RETAINING, STEERING BRAKE BAND ADJUSTING CLEVIS PIN		2
42	269 186 R2	LEVER, STEERING BRAKE PIVOT		2
43	269 190 R1	PIN, END, STEERING BRAKE ROD, INNER, LOWER		2
44	269 192 R1	RING, RETAINING, STEERING BRAKE ROD INNER END PIN		2
45	269 178 R1	HOOK, SPRING, STEERING BRAKE BAND ANCHOR		8
46	269 177 R1	SPRING, ANCHOR, STEERING BRAKE BAND		4
47	43 664 DC	ANCHOR, SPRING, STEERING BRAKE RETURN		2
48	218 445	NUT, JAM, HEX., 1"NC		2
49	102 639	FOLLOWS REF. NO. 50		
50	53 505 D	SCREW, SET, STEERING BRAKE BAND		2
	102 639	NUT, HEX., 5/8NC		2
52	272 427 R91	LEVER, BRAKE, OUTER, L.H.		1
	Q 1 565	WASHER, PLAIN, 1-1/32" I.D. x 1-3/4" O.D. x No. 9 GA.		1
52	272 428 R91	LEVER, BRAKE, OUTER, R.H.		1
	Q 1 565	WASHER, PLAIN, 1-1/32" I.D. x 1-3/4" O.D. x No. 9 GA.		1
53	269 229 R11	ROD, STEERING BRAKE, INNER		2
54	269 192 R1	RING, RETAINING, STEERING BRAKE ROD OUTER END PIN		2
55	41 519 D	SEAL, DIRT, STEERING BRAKE LEVER, OUTER		2



CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FINAL DRIVE - STEERING BRAKES AND CONTROLS—Continued				
	271 409	FITTING, LUBRICATION, BRAKE PEDAL SUPPORT (LINCOLN 105000) (OPTIONAL WITH 138 322 H)		1
	138 322 H	FITTING, LUBRICATION, BRAKE PEDAL SUPPORT (ALEMITE 1610-B) (OPTIONAL WITH 271 409)		1
	109 461	FITTING, LUBRICATION, STEERING BRAKE OUTER LEVER SHAFT (LINCOLN 5000) (OPTIONAL WITH 119 512)		2
	119 512	FITTING, LUBRICATION, STEERING BRAKE OUTER LEVER SHAFT (ALEMITE 1610) (OPTIONAL WITH 109 461)		2
	109 461	FITTING, LUBRICATION, BRAKE PEDAL, L.H. (LINCOLN 5000) (OPTIONAL WITH 119 512)		1
	119 512	FITTING, LUBRICATION, BRAKE PEDAL, L.H. (ALEMITE 1610) (OPTIONAL WITH 109 461)		1
	277 062 R1	ANCHOR, BRAKE PEDAL RETURN SPRING, REAR	TD-142-43794 UP	2
	102 635	NUT, HEX, 3/8-16NC		2
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	270 607 R91	SPRING, RETURN, STEERING BRAKE	TD-142-41551 TO 43793	2
	272 864 R91	PACKAGE, FIELD SERVICE, STEERING BRAKE BAND LINING (CONSISTS OF NINE LININGS AND FIFTY-FOUR RIVETS, 269 164 R1) (FOR TRACTORS EQUIPPED WITH UNDERSIZE STEERING CLUTCH BRAKE DRUMS)		1
	276 102 R1	SPACER, BRAKE PEDAL SUPPORT (SEE NOTE)		1
	271 563	SCREW, CAP, HEX-HD., 5/8-11NC x 2-1/4"		2
	276 772 R91	PACKAGE, FIELD SERVICE BRAKE PEDAL SUPPORT L.H. (CONSISTS OF SUPPORT, 274 200 R92, SPACER, 276 102 R1 AND TWO SCREW, 271 563) (WILL WORK FOR 274 200 R91)	TD-142-41551 TO 42356	1
NOTE - USED ONLY ON UNITS EQUIPPED WITH FIELD SERVICE PACKAGE, 276 772 R91				



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IPB-9228A

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CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT				
1	52 346 DC	SHAFT, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
2	9 477 DAX	RETAINER, SPROCKET DRIVE PINION INNER BEARING, w/OIL SEAL,		
	273 583 R91	(NOT WIDE TREAD)		2
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		10
	103 323	WASHER, LOCK, 1/2"		10
3	64 819 D	GASKET, SPROCKET DRIVE PINION INNER BEARING RETAINER (NOT WIDE TREAD)		2
4	264 633 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 273 583 R91 AND 264 697 R91)		2
4	264 697 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 273 583 R91 AND 264 633 R91)		2
4	273 583 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL		
		WITH 264 633 R91 AND 264 697 R91)		2
5	ST 285	BEARING, INNER, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
6	273 790 RI	PINION, SPROCKET DRIVE (12 TEETH) (NOT WIDE TREAD)		2
7	ST 284	BEARING, OUTER, SPROCKET DRIVE PINION		2
8	273 789 RI	WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)		2
9	28 230 D	BOLT, WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)		4
9A	273 607 RI	INSERT, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)		2
10	49 801 D	RING, TRACK FRAME PIVOT SHAFT OIL SEAL		2
11	253 966 R41	PLATE, SPROCKET DRIVE CARRIER, R.H. AND L.H., w/GASKET, 272 925 RI,		
		PLUG, 271 848 RI AND PLUG, 18 524 RI (NOT WIDE TREAD)		2
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	271 556	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		12
	114 608	WASHER, LOCK, 1/2"		4
12	49 864 DA	SPACER, SHORT, SPROCKET DRIVE GEAR BEARING		2
13	273 695 R91	BEARING, SPROCKET DRIVE GEAR INNER		2
14	273 696 R91	GEAR, SPROCKET DRIVE, w/CARRIER, TEN BOLT, 273 698 RI AND		
		TEN NUT, 133 324 H (ORDER GEAR, 278 576 RI, CARRIER, 278 575 RI,		
		TEN BOLT, 273 698 RI AND TEN NUT, 133 324 H) (NOT WIDE TREAD		
		TD-142-41551 TO 44919) (WIDE TREAD TD-142-41551 TO 43665)		2
14	277 056 R91	GEAR, SPROCKET DRIVE, w/CARRIER, TEN BOLT, 273 698 RI AND TEN		
		NUT, 133 324 H (WIDE TREAD) (ORDER GEAR 278 578 RI, CARRIER,		
		278 575 RI, TEN BOLT, 273 698 RI AND TEN NUT 133 324 H) (TD-142-43666 TO		
		44919)		2
14	278 576 RI	GEAR, SPROCKET DRIVE (NOT WIDE TREAD)	(TD-142-44920 UP)	2
14	278 578 RI	GEAR, SPROCKET DRIVE (WIDE TREAD)	(TD-142-44920 UP)	2
14A	278 575 RI	CARRIER, SPROCKET DRIVE GEAR		2
15	49 868 DB	SPACER, LONG, SPROCKET DRIVE GEAR BEARING		2
16	64 820 D	GASKET, SPROCKET DRIVE GEAR COVER		2
17	64 801 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO MAIN FRAME (NOT WIDE TREAD)		4
18	273 699 R31	COVER, SPROCKET DRIVE GEAR, w/TWO PIN, 52 419 D		2
	103 028	NUT, HEX., 1/2-20NF		40
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2" (NOT WIDE TREAD)		40
	181 435	SCREW, CAP, HEX-HD., 1/2-20NF x 2" (WIDE TREAD)		12
	181 436	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/4" (WIDE TREAD)		28
	103 323	WASHER, LOCK, MEDIUM, 1/2"		40

CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
18A	275 683 RI	STIFFNER, SPROCKET DRIVE OIL SEAL DIAPHRAGM RETAINER		2
	179 793	SCREW, CAP, HEX-HD., 1/4-20NC x 5/8"	TD-142-41551 to 41693	20
	179 795	SCREW, CAP, HEX-HD., 1/4-20NC x 3/4"	TD-142-41694 UP	20
	103 319	WASHER, LOCK, MEDIUM, 1/4"		20
19	53 445 D	RETAINER, SPROCKET DRIVE OIL SEAL DIAPHRAGM		2
20	53 444 D	DIAPHRAGM, SPROCKET DRIVE OIL SEAL		2
21	53 455 D	GUARD, SPROCKET DRIVE OIL SEAL, W/DIRT DEFLECTOR		2
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"	TD-142-41551 to 41693 TD-142-41694 UP	20 12
	103 321	WASHER, LOCK, MEDIUM, 3/8"		20
21A	275 684 RI	STIFFNER, SPROCKET DRIVE OIL SEAL GUARD	TD-142-41694 UP	2
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		8
	103 321	WASHER, LOCK, MEDIUM, 3/8"		8
22	8 431 D	PLATE, PRESSURE, SPROCKET DRIVE OIL SEAL		2
23	53 440 D	PACKING, SPROCKET DRIVE OIL SEAL		2
24	53 439 D	DEFLECTOR, DIRT, SPROCKET DRIVE OIL SEAL		2
25	53 438 DB	CARRIER, SPROCKET		2
27	45 293 D	NUT, SPROCKET CARRIER BOLT		16
28	273 698 RI	BOLT, DOWEL, SPROCKET, DRIVE GEAR		20
28A	133 324 H	NUT, SPROCKET DRIVE GEAR DOWEL BOLT		20
29	46 337 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER PLATE (NOT WIDE TREAD)		2
29	64 802 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER (WIDE TREAD)		6
30	52 419 D	PIN, ANCHOR, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		4
31	41 608 D	SPRING, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		8
32	49 879 DA	BOLT, SPROCKET CARRIER		16
33	8 435 DA	SPROCKET (27 TEETH) (NOT "CUT-AWAY")		2
34	49 882 D	LOCK, SPROCKET DRIVE GEAR CARRIER NUT		2
35	53 613 DA	NUT, SPROCKET DRIVE GEAR CARRIER		2
36	264 266 RI	RING, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING (OUTER)		2
36A	264 263 RI	RING, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING (INNER)		2
37	8 432 D	PLATE, PRESSURE, TRACK FRAME PIVOT OIL SEAL		2
38	53 450 D	DIAPHRAGM, TRACK FRAME PIVOT OIL SEAL		2
39	53 451 D	RETAINER, TRACK FRAME PIVOT OIL SEAL DIAPHRAGM		2
	179 793	SCREW, CAP, HEX-HD., 1/4-20NC x 5/8"		16
	103 319	WASHER, LOCK, 1/4"		16
40	268 914 RI	BRACKET, TRACK FRAME PIVOT		2
	266 168 RI	BOLT, TRACK FRAME PIVOT BRACKET		10
	41 842 D	NUT, TRACK FRAME PIVOT BRACKET BOLT		10
40A	261 291 RI	SHIM, TRACK FRAME PIVOT BEARING (HEAVY)		X
40A	261 292 RI	SHIM, TRACK FRAME PIVOT BEARING (LIGHT)		X

X - AS REQUIRED



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
41	260 896 R3	SHAFT, TRACK FRAME PIVOT (NOT WIDE TREAD)		1
41	260 897 R3	SHAFT, TRACK FRAME PIVOT (WIDE TREAD)		1
42	260 895 R2	BEARING, TRACK FRAME PIVOT		2
	271 678	SCREW, CAP, HEX-HD., 7/8-14NF x 2"		4
43	49 802 D	GASKET, TRACK FRAME PIVOT BRACKET CAP		2
44	6 984 DBX	CAP, TRACK FRAME PIVOT BRACKET, w/CORKS		2
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"		8
	104 941	CORK, 1/2 x 11/16 DIA. x 7/8" LONG		8
45	119 512	FITTING, LUBRICATION, TRACK FRAME PIVOT (ALEMITE 1610) (OPTIONAL WITH 109 461)		2
45	109 461	FITTING, LUBRICATION, TRACK FRAME PIVOT (LINCOLN 5000) (OPTIONAL WITH 119 512)		2
46	52 357 DX	SHIELD, SPROCKET		2
	179 893	SCREW, CAP, HEX-HD., 1/2-13NC x 3"		4
	179 900	SCREW, CAP, HEX-HD., 9/16-18NF x 1-1/4"		8
	103 323	WASHER, LOCK, 1/2"		4
	103 324	WASHER, LOCK, 9/16"		8
47	264 265 R2	CAGE, SPROCKET DRIVE GEAR OUTER BEARING		2
48	ST 283	BEARING, OUTER, SPROCKET DRIVE GEAR		2
49	53 446 D	RETAINER, SPROCKET DRIVE GEAR OUTER BEARING		2
50	53 448 D	DEFLECTOR, DIRT, TRACK FRAME PIVOT OIL SEAL		2
50A	264 267 R1	SCREW, CAP, SPROCKET DRIVE GEAR OUTER BEARING RETAINER		16
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		16
51	53 449 D	PACKING, TRACK FRAME PIVOT OIL SEAL		2
52	41 619 D	SPRING, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		8
53	53 456 D	GUARD, TRACK FRAME PIVOT OIL SEAL, w/DIRT DEFLECTORS		2
	179 837	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		16
	103 321	WASHER, LOCK, 3/8"		16
54	54 110 D	PIN, ANCHOR, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		4
55	273 682 R11	SHAFT, SPROCKET DRIVE SUPPORT, w/INSERT, 273 607 R1 AND PIN, 441 014 R1 (WIDE TREAD)		2
56	273 683 R11	RETAINER, STEERING CLUTCH SUPPORT SHAFT BEARING, w/OIL SEAL, 273 648 R91 (WIDE TREAD)		2
	179 890	SCREW, CAP, HEX-HD., 1/2-13NC x 2-1/4"		10
	103 323	WASHER, LOCK, MEDIUM, 1/2"		10
57	64 817 DA	GASKET, STEERING CLUTCH SUPPORT BEARING RETAINER (WIDE TREAD)		2
57A	273 684 R91	OIL SEAL, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)		2



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CHASSIS

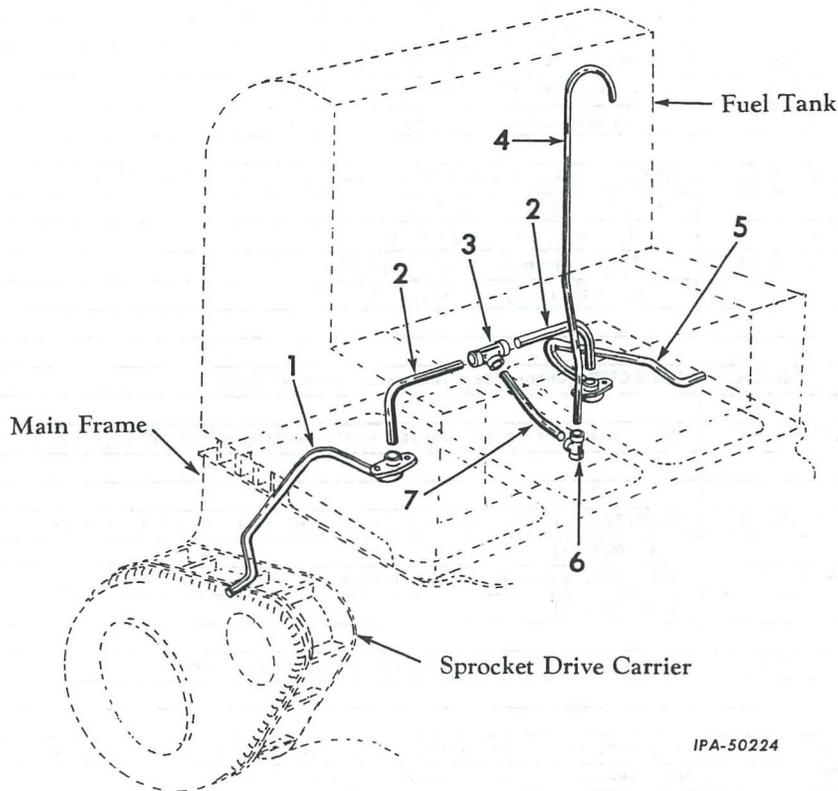
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE—SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT—Continued				
58	273 685 R91	BEARING, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD) (OPTIONAL WITH 273 686 R91)		2
58	273 686 R91	BEARING, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD) (OPTIONAL WITH 273 685 R91)		2
59	273 688 R1	LOCK, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING NUT (WIDE TREAD)		2
60	273 687 R1	NUT, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING (WIDE TREAD)		4
61	ST 284	BEARING, INNER SPROCKET DRIVE PINION (WIDE TREAD)		2
62	273 689 R1	PINION, SPROCKET DRIVE (12 TEETH) (WIDE TREAD)	TD-142-41551 TO 43665	2
62	277 053 R1	PINION, SPROCKET DRIVE (11 TEETH) (WIDE TREAD)	TD-142-43666 UP	2
63	64 803 D	PIN, DOWEL, SPROCKET DRIVE CARRIER (WIDE TREAD)		4
64	273 692 R31	CARRIER, SPROCKET DRIVE, ASSEMBLY (WIDE TREAD) (COMPOSED OF - 1 CARRIER \$273 692 R3 3 PLUG 172 600 2 GASKET 272 925 R1 2 PLUG 271 848 R1 2 PLUG 18 524 R1 2 "O" RING 252 482 R1)		2
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		4
	271 558	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/2"		2
	271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		10
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		4
65	273 694 R1	RING, PACKING, SPROCKET DRIVE PINION OUTER BEARING CAP		2
66	273 693 R1	CAP, SPROCKET DRIVE PINION OUTER BEARING		2
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		12
	103 323	WASHER, LOCK, MEDIUM, 1/2"		12
	57 614 DA	ATTACHMENT, CUT-AWAY SPROCKET (SPECIAL) (CONSISTS OF TWO SPROCKETS, 8 784 DC AND TWO LOCKWIRES, 263 945 R1) (*†)		1
	272 925 R1	GASKET, SPROCKET DRIVE FILLER PLUG		4
	260 614 R1	LOCKWIRE, SPROCKET DRIVE PINION OUTER BEARING RETAINER WASHER BOLT (NOT WIDE TREAD)		2
	263 945 R1	LOCKWIRE, TRACK MASTER LINK PIN		2
	31 115 D	NUT, SPROCKET DRIVE CARRIER STUD (WIDE TREAD)		16
	103 323	WASHER, LOCK, 1/2"		16
	441 014 R1	PIN, STEERING CLUTCH SUPPORT SHAFT INSERT (WIDE TREAD)		2
	18 524 R1	PLUG, SPROCKET DRIVE FILLER		4
	172 600	PLUG, EXPANSION, SPROCKET DRIVE CARRIER		6
	271 848 R1	PLUG, SPROCKET DRIVE DRAIN		4
	252 482 R1	"O" RING, SPROCKET DRIVE CARRIER VENT		4
	8 784 DC	SPROCKET, CUT-AWAY (27 TEETH)		2
		(* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		(†) - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		



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CHASSIS

SPROCKET DRIVE AND TRANSMISSION VENT TUBES



IPA-50224

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	277 344 R91	TUBE, SPROCKET DRIVE CARRIER VENT, LOWER, RH, w/BRACKET AND NUT, 37 165 D (SEE NOTE 1)		1
	114 501	NUT, JAM, HEX., 1/4-20NC		2
	13 239 R1	SCREW, MACHINE, SQ-HD., 1/4-20NC x 5/8"		2
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		2
1	277 637 R91	TUBE, SPROCKET DRIVE CARRIER VENT, LOWER, RH, w/BRACKET AND NUT, 37 165 D (SEE NOTE 2)		1
	114 501	NUT, JAM, HEX., 1/4-20NC		2
	13 239 R1	SCREW, MACHINE, SQ-HD., 1/4-20NC x 5/8"		2
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		2
2	277 345 R11	TUBE, SPROCKET DRIVE CARRIER VENT, UPPER, w/TWO NUTS 37 165 D		2
3	252 628 R1	CONNECTOR, UNION TEE, SPROCKET DRIVE CARRIER VENT TUBE		1
4	277 347 R11	TUBE, TRANSMISSION VENT, w/NUT, 37 165 D		1
		NOTE 1 - NOT USED ON UNITS EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 277 639 R91.		
		NOTE 2 - USED ON UNITS EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 277 639 R91.		

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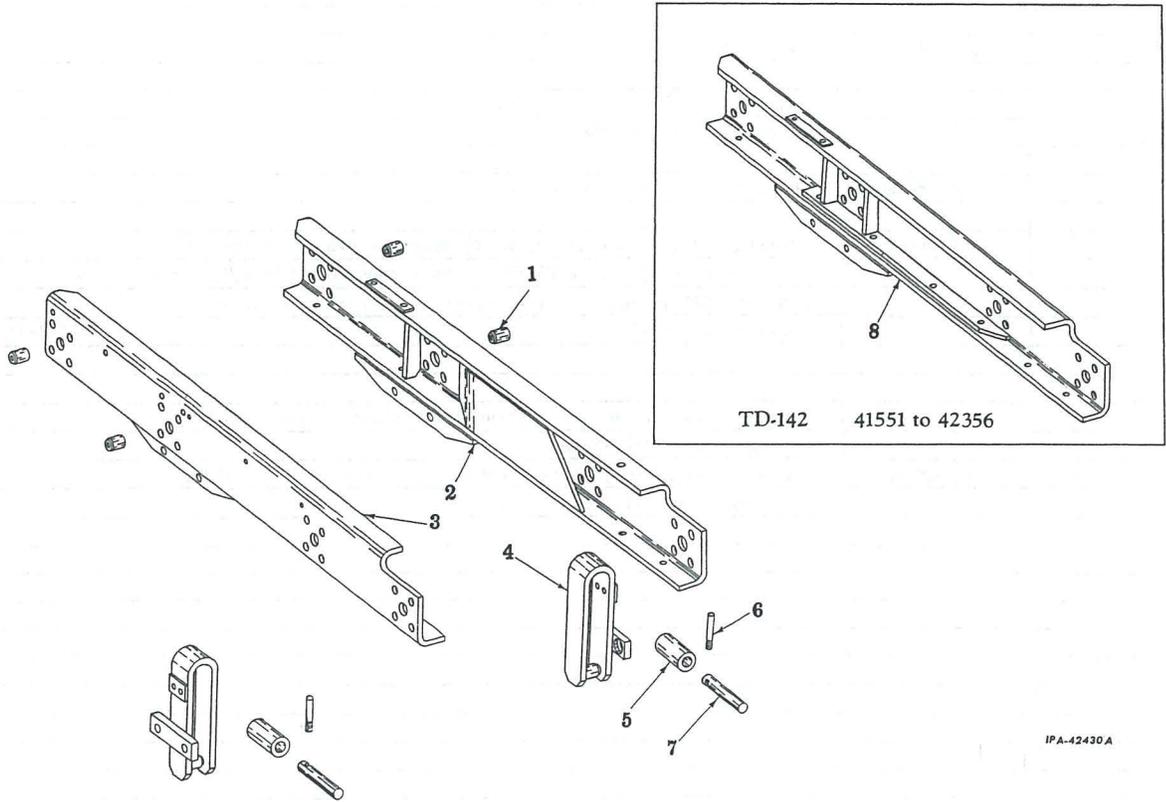
TC-64

CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
SPROCKET DRIVE AND TRANSMISSION VENT TUBES—Continued				
5	277 343 R91	TUBE, SPROCKET DRIVE CARRIER VENT, LOWER LH, w/BRACKET AND NUT, 37 165 D (SEE NOTE 1)		1
	114 501	NUT, JAM, HEX., 1/4-20NC		2
	13 239 R1	SCREW, MACHINE, SQ-HD., 1/4-20NC x 5/8"		2
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		2
	277 636 R91	TUBE, SPROCKET DRIVE CARRIER VENT, LOWER LH, w/BRACKET AND NUT, 37 165 D (SEE NOTE 1)		1
	114 501	NUT, JAM, HEX., 1/4-20NC		2
	13 239 R1	SCREW, MACHINE SQ-HD., 1/4-20NC x 5/8"		2
	115 547	WASHER, LOCK, INTERNAL-TOOTH, 1/4"		2
6	68 182 DM	CONNECTOR, UNION TEE, TRANSMISSION VENT TUBE		1
7	277 346 R11	TUBE, SPROCKET DRIVE CARRIER VENT, CENTER, w/TWO NUTS 37 165 D		1
	38 026 DM	CONNECTOR, SPROCKET DRIVE CARRIER VENT TUBE, LOWER RH AND LH (SEE NOTE 1)		2
	39 584 D	CONNECTOR, SPROCKET DRIVE CARRIER VENT TUBE, LOWER RH AND LH (SEE NOTE 2)		2
	39 584 D	CONNECTOR, SPROCKET DRIVE CARRIER VENT TUBE, UPPER		2
	37 165 D	NUT, SPROCKET DRIVE CARRIER VENT TUBE CONNECTOR, LOWER RH AND LH		2
	37 165 D	NUT, SPROCKET DRIVE CARRIER VENT TUBE CONNECTOR, UPPER		2
	37 165 D	NUT, SPROCKET DRIVE CARRIER VENT TUBE UNION TEE CONNECTOR		3
	37 165 D	NUT, SPROCKET DRIVE CARRIER VENT TUBE, CENTER AND UPPER		8
	37 165 D	NUT, SPROCKET DRIVE CARRIER VENT TUBE, LOWER LH AND RH		2
	37 165 D	NUT, TRANSMISSION VENT TUBE		1
	37 165 D	NUT, TRANSMISSION VENT TUBE UNION TEE CONNECTOR		2
		NOTE 1 - NOT USED ON UNITS EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 277 639 R91.		
		NOTE 2 - USED ON UNITS EQUIPPED WITH FIELD IMPROVEMENT PACKAGE, 277 639 R91.		



MAIN FRAME CHANNELS, TRACK FRAME GUIDE AND ROLLERS



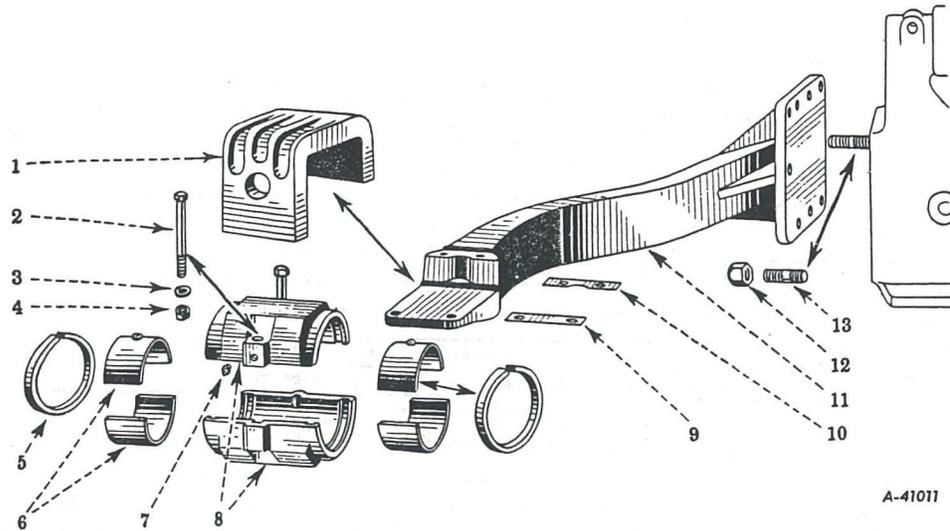
IPA-42430A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 282 R1	DOWEL, MAIN FRAME SIDE CHANNEL		4
	179 891	SCREW, CAP, HEX-HD., 1/2-13NC x 2-1/2"		4
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
	271 657	SCREW, CAP, HEX-HD., 7/8-9NC x 2-1/4"		8
2	274 364 R12	CHANNEL, SIDE, MAIN FRAME, L.H. (FOR TRACTORS EQUIPPED WITH 5 ROLLER TRACK FRAME)	TD-142-42357 UP	1
	276 626 R91	CHANNEL, SIDE, MAIN FRAME, L.H. (FOR TRACTORS EQUIPPED WITH 6 ROLLER TRACK FRAME) (ALSO LISTED WITH EXTENDED TRACK FRAME ATTACHMENT)	TD-142-42357 UP	1
	271 657	SCREW, CAP, HEX-HD., 7/8-9NC x 2-1/4"		8
3	274 365 R12	CHANNEL, SIDE, MAIN FRAME, R.H. (FOR TRACTORS EQUIPPED WITH 5 ROLLER TRACK FRAME)		1
3	274 365 R11	CHANNEL, SIDE, MAIN FRAME, R.H. (ORDER 276 774 R91) (FOR TRACTORS EQUIPPED WITH 6 ROLLER TRACK FRAME) (ALSO LISTED WITH EXTENDED TRACK FRAME ATTACHMENT)	TD-142-41551 TO 42356	1
	276 627 R91	CHANNEL, SIDE, MAIN FRAME, R.H. (FOR TRACTORS EQUIPPED WITH 6 ROLLER TRACK FRAME) (ALSO LISTED WITH EXTENDED TRACK FRAME ATTACHMENT)	TD-142-42357 UP	1



CHASSIS

TRACK FRAME DIAGONAL BRACE
(Not Rigid Track Frame)



A-41011

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	6 894 DA	CLAMP, TRACK FRAME DIAGONAL BRACE		2
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"		4
	271 621	SCREW, CAP, HEX-HD., 3/4-10NC x 4-1/2"		4
2	181 444	FOLLOWS REF. NO. 8		
3	114 608	WASHER, LOCK, TRACK FRAME DIAGONAL BRACE BEARING (SHAKEPROOF 1124) (FOLLOWS REF. NO. 8)		4
4	103 028	FOLLOWS REF. NO. 8		
5	49 835 D	FELT, TRACK FRAME DIAGONAL BRACE BEARING		4
6	57 240 D	BUSHINGS, TRACK FRAME DIAGONAL BRACE BEARING (SET OF 4)		2
7	109 461	FITTING, LUBRICATION, TRACK FRAME DIAGONAL BRACE BEARING (LINCOLN 5000) (OPTIONAL WITH 119 512)		2
7	119 512	FITTING, LUBRICATION, TRACK FRAME DIAGONAL BRACE BEARING (ALEMITE 1610) (OPTIONAL WITH 109 461)		2
8	57 236 D	BEARING SET, TRACK FRAME DIAGONAL BRACE, ASSEMBLY (COMPOSED OF -		2
		1 BEARING § 8 752 D	2 FELT 49 835 D	
		1 BEARING § 8 753 D	2 NUT 103 028	
		1 BUSHING 57 240 D	2 WASHER 114 608)	
	181 444	SCREW, CAP, HEX-HD., 1/2-20NF x 3-1/2"		4
	103 028	NUT, HEX., 1/2"NF		4
	114 608	WASHER, LOCK, MEDIUM, EXTERNAL-TOOTH, 1/2"		4
		§ - NOT SERVICED SEPARATELY		

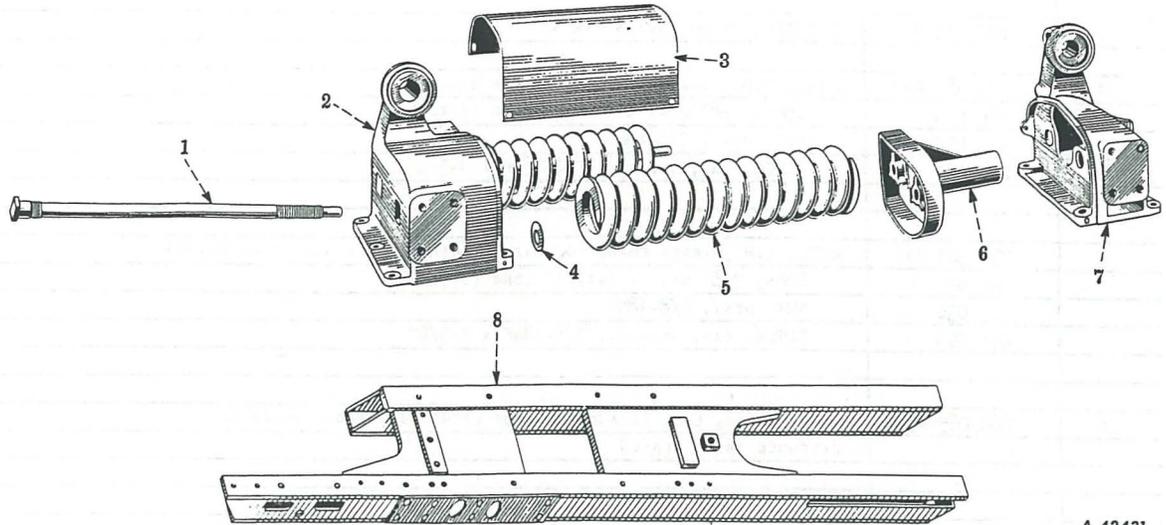


REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK FRAME DIAGONAL BRACE—Continued				
(Not Rigid Track Frame)				
9	49 839 D	SHIM, OUTER, TRACK FRAME DIAGONAL BRACE CLAMP (HEAVY)		2
9	49 840 D	SHIM, OUTER, TRACK FRAME DIAGONAL BRACE CLAMP (MEDIUM)		2
9	49 841 D	SHIM, OUTER, TRACK FRAME DIAGONAL BRACE CLAMP (LIGHT)		4
10	49 836 D	SHIM, INNER, TRACK FRAME DIAGONAL BRACE CLAMP (HEAVY)		2
10	49 837 D	SHIM, INNER, TRACK FRAME DIAGONAL BRACE CLAMP (MEDIUM)		2
10	49 838 D	SHIM, INNER, TRACK FRAME DIAGONAL BRACE CLAMP (LIGHT)		4
	266 174 R1	DOWEL, TRACK FRAME DIAGONAL BRACE		4
	266 175 R1	RETAINER, TRACK FRAME DIAGONAL BRACE DOWEL		4
11	52 334 DB	BRACE, TRACK FRAME DIAGONAL, L.H. (NOT WIDE TREAD)		1
11	52 335 DB	BRACE, TRACK FRAME DIAGONAL, R.H. (NOT WIDE TREAD)		1
11	52 336 DB	BRACE, TRACK FRAME DIAGONAL, L.H. (WIDE TREAD)		1
11	52 337 DB	BRACE, TRACK FRAME DIAGONAL, R.H. (WIDE TREAD)		1
12	41 842 D	NUT, TRACK FRAME DIAGONAL BRACE STUD		12
13	63 266 D	STUD, TRACK FRAME DIAGONAL BRACE		12



CHASSIS

TRACK FRAME AND SPRING



A-42431

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	272 867 R1	ROD, ADJUSTING, TRACK SPRING		4
	272 346	NUT, HEX., 1-1/2-12NF		4
	103 412	PIN, COTTER, 3/16 x 2-1/4"		4
2	268 915 R21	RETAINER, REAR, TRACK SPRING, L.H., W/SIX STUD, 63 266 D (TOGETHER WITH THREE BOLT, 272 527 R1 AND TWO PIN, 271 305 R2 WILL WORK FOR 268 915 R11)		1
	106 623	CORK, 7/8" DIA. x 16-1/16" LONG		4
	103 030	NUT, HEX, 5/8-18NF		1
	271 593	SCREW, CAP, HEX-HD., 5/8-18NF x 3-1/2"		1
	268 916 R21	RETAINER, REAR, TRACK SPRING, R.H., W/SIX STUD, 63 266 D (TOGETHER WITH THREE BOLT, 272 527 R1 AND TWO PIN, 271 305 R2 WILL WORK FOR 268 916 R11)		1
3	49 733 DAX	GUARD, TRACK SPRING (NOT RIGID TRACK FRAME)		2
	179 880	SCREW, CAP, HEX-HD., 1/2-13NC x 7/8"		8
	103 323	WASHER, LOCK, 1/2"		8
	Q 1 520	WASHER, STEEL, 17/32" I.D. x 1" O.D. x No. 14 GA.		8



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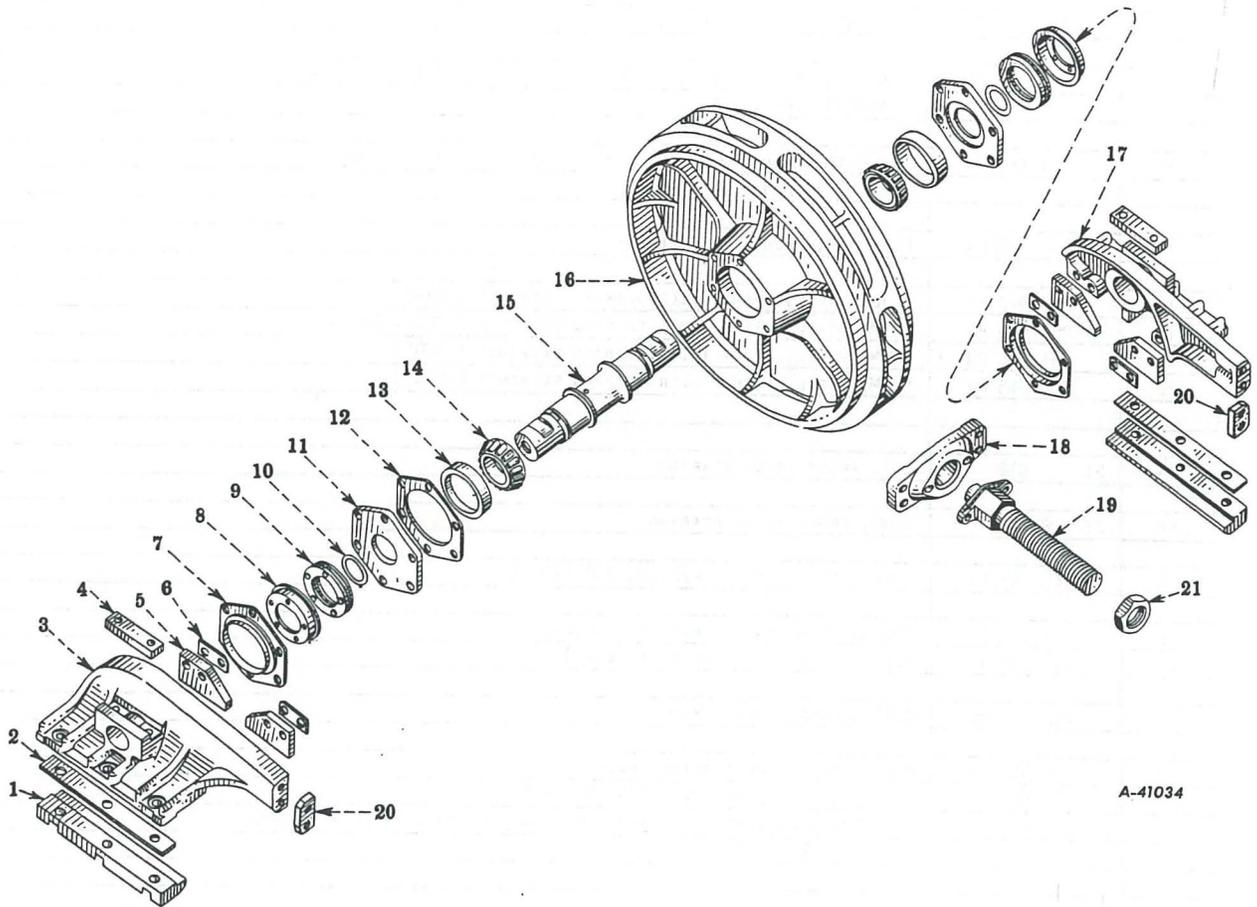
CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK FRAME AND SPRING—Continued				
4	268 903 RI	LOCK, NUT, TRACK SPRING ADJUSTING ROD		4
5	272 866 RI	SPRING, TRACK		4
6	266 178 RI	RETAINER, FRONT, TRACK SPRING		2
7	274 382 R11	GUIDE, R.H., TRACK FRAME EQUALIZER SPRING		1
	106 623	CORK, 7/8" DIA. X 1-1/16" LONG (SIZE 8)		7
	103 030	NUT, HEX., 5/8-18NF		1
	271 593	SCREW, CAP, HEX-HD., 5/8-18NF X 3-5/8"		1
7	274 381 R11	GUIDE, L.H., TRACK FRAME EQUALIZER SPRING (NOT RIGID TRACK FRAME)		1
	106 623	CORK, 7/8" DIA. X 1-1/16" LONG (SIZE 8)		7
	103 030	NUT, HEX., 5/8-18NF		1
	271 593	SCREW, CAP, HEX-HD., 5/8-18NF X 3-5/8"		1
8	268 085 R94	FRAME, TRACK, L.H. (STANDARD) (NOT LARGE DIA. FRONT IDLER OR EXTENDED TRACK FRAME)		1
8	268 086 R94	FRAME, TRACK, R.H. (STANDARD) (NOT LARGE DIA. FRONT IDLER OR EXTENDED TRACK FRAME)		1
	272 526 RI	BOLT, TRACK FRAME AND EQUALIZER SPRING GUIDE (SHORT)		6
	272 527 RI	BOLT, TRACK FRAME AND EQUALIZER SPRING GUIDE (LONG)		4
	272 526 RI	BOLT, SHORT, REAR TRACK SPRING RETAINER	TD-142-41551 TO 43940	6
	272 527 RI	BOLT, LONG, REAR TRACK SPRING RETAINER	TD-142-41551 TO 43940	4
			TD-142-43941 UP	10
	46 887 D	NUT, LOCK, TRACK SPRING ADJUSTING ROD		4
	271 305 R2	PIN, DOWEL, REAR TRACK SPRING RETAINER		4



CHASSIS

FRONT IDLER



A-41034

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	273 746 R1	JAW, FRONT IDLER GUIDE		4
	218 197	NUT, HEX., 3/4-16NF		4
	271 638	SCREW, CAP, HEX-HD., 3/4-16NF x 3"		4
2	273 747 R1	SHIM, FRONT IDLER GUIDE JAW (HEAVY)		X
	273 748 R1	SHIM, FRONT IDLER GUIDE JAW (MEDIUM)		X
	273 749 R1	SHIM, FRONT IDLER GUIDE JAW (LIGHT)		X
3	268 090 R2	GUIDE, FRONT IDLER, L.H.		2
4	265 231 R1	LOCK, FRONT IDLER SHAFT		4
	271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		8
5	265 234 R1	RETAINER, FRONT IDLER GUIDE		8
	271 610	SCREW, CAP, HEX-HD., 3/4-10NC x 1-7/8"		16
6	265 235 R1	LOCK, FRONT IDLER GUIDE RETAINER CAP SCREW		8
7	251 957 R1	SHIELD, DUST, FRONT IDLER OIL SEAL		4
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2"		24
	103 323	WASHER, LOCK, MEDIUM, 1/2"		24
				X - AS REQUIRED

CHASSIS



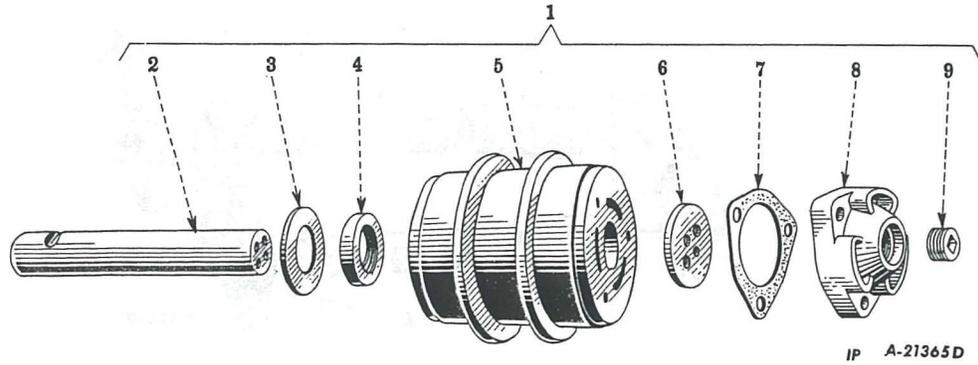
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
FRONT IDLER—Continued				
8	265 230 R2	SUPPORT, FRONT IDLER OIL SEAL		4
9	257 329 R94	OIL SEAL, FRONT IDLER, w/"O" RING, 251 959 R1 AND TWO LEATHER WASHERS, 267 195 R91		4
10	251 959 R1	"O" RING, FRONT IDLER OIL SEAL (2-1/2" I.D. x 2-29/32" O.D. x 13/64" THICK)		4
11	265 229 R1	RETAINER, FRONT IDLER BEARING		4
12	251 962 R1	SHIM, STEEL, FRONT IDLER BEARING RETAINER (.0149")		X
12	251 963 R1	SHIM, STEEL, FRONT IDLER BEARING RETAINER (.007-.0086")		X
12	251 964 R1	SHIM, STEEL, FRONT IDLER BEARING RETAINER (.004")		X
12	251 965 R1	SHIM, STEEL, FRONT IDLER BEARING RETAINER (.002")		X
13	ST 972	CUP, FRONT IDLER BEARING		4
14	ST 2 045	CONE, FRONT IDLER BEARING		4
15	265 225 R11	SHAFT, FRONT IDLER, w/PLUG, 268 443 R1		2
16	265 224 R1	IDLER, FRONT (NOT LARGE DIA. IDLER)		2
16	272 137 R1	IDLER, LARGE DIA. FRONT (SPECIAL)		2
17	268 091 R2	GUIDE, FRONT IDLER, R.H.		2
18	6 878 DA	PLATE, FRONT IDLER GUIDE CROSS		2
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"		8
	271 614	SCREW, CAP, HEX-HD., 3/4-10NC x 2-3/4" (USED WITH ATTACHMENT 272 145 R91)		8
19	41 853 DD	ADJUSTER, FRONT IDLER (NOT USED WITH EXTENDED TRACK FRAME)		2
	271 547	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/2"		4
20	273 478 R1	SPACER, FRONT IDLER GUIDE (USED WITH ATTACHMENT, 272 145 R91 ONLY)		4
21	266 179 R1	NUT, FRONT IDLER ADJUSTER LOCK (NOT USED WITH ATTACHMENT 273 531 R91)		2
	272 145 R91	ATTACHMENT, LARGE DIA. FRONT IDLER (CONSISTS OF - IDLER, 272 137 R1, SPACER, 273 478 R1 AND SCREW, 271 614 AND WASHER, 103 326) (USED WITH FRONT IDLER GUIDE CROSS PLATE) (*†)		1
	266 245 R1	BOLT, FRONT IDLER GUIDE JAW		8
	41 442 DA	NUT, BOLT, FRONT IDLER GUIDE JAW		8
	267 195 R91	PACKAGE, FIELD SERVICE, FRONT IDLER SEAL LEATHER WASHER (CONSISTS OF TWO LEATHER WASHERS)		X
	268 443 R1	PLUG, FRONT IDLER SHAFT LUBRICATING		2
		(* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		(† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		
			X - AS REQUIRED	



TC-64

CHASSIS

TRACK IDLER



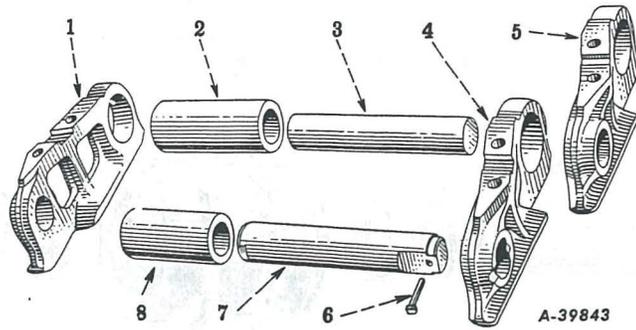
IP A-21365D

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	266 090 R91	IDLER, TRACK ASSEMBLY (COMPOSED OF -		4
		1 GASKET	23 261 D	
		1 IDLER, w/OIL SEAL	6 873 DA	
		1 IDLER, CAP, w/PIPE PLUG	266 088 R11	
		1 OIL SEAL	273 578 R91	
		3 SCREWS	179 885	
		2 SCREWS	181 397	
		1 SHAFT	266 087 R1	
		1 WASHER	49 734 D	
		3 WASHERS	103 323	
		2 WASHERS	114 607	
		1 WASHER, THRUST	266 089 R1)	
2	266 087 R1	SHAFT, TRACK IDLER		4
3	49 734 D	WASHER, TRACK IDLER FELT		4
4	266 728 R91	OIL SEAL, TRACK IDLER (OPTIONAL WITH 273 578 R91)		4
4	273 578 R91	OIL SEAL, TRACK IDLER (OPTIONAL WITH 266 728 R91).		4
5	6 873 DA	IDLER, TRACK		4
6	266 089 R1	WASHER, THRUST, TRACK IDLER		4
	181 397	SCREW, CAP, HEX-HD., 7/16-20NF x 1-1/4"		8
	114 607	WASHER, LOCK, 7/16" EXTERNAL-TOOTH		8
7	23 261 D	GASKET, TRACK IDLER CAP		4
8	266 088 R1	CAP, TRACK IDLER		4
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		12
	103 323	WASHER, LOCK, 1/2"		12
9	271 647 R1	PLUG, TRACK IDLER CAP PIPE		4



CHASSIS

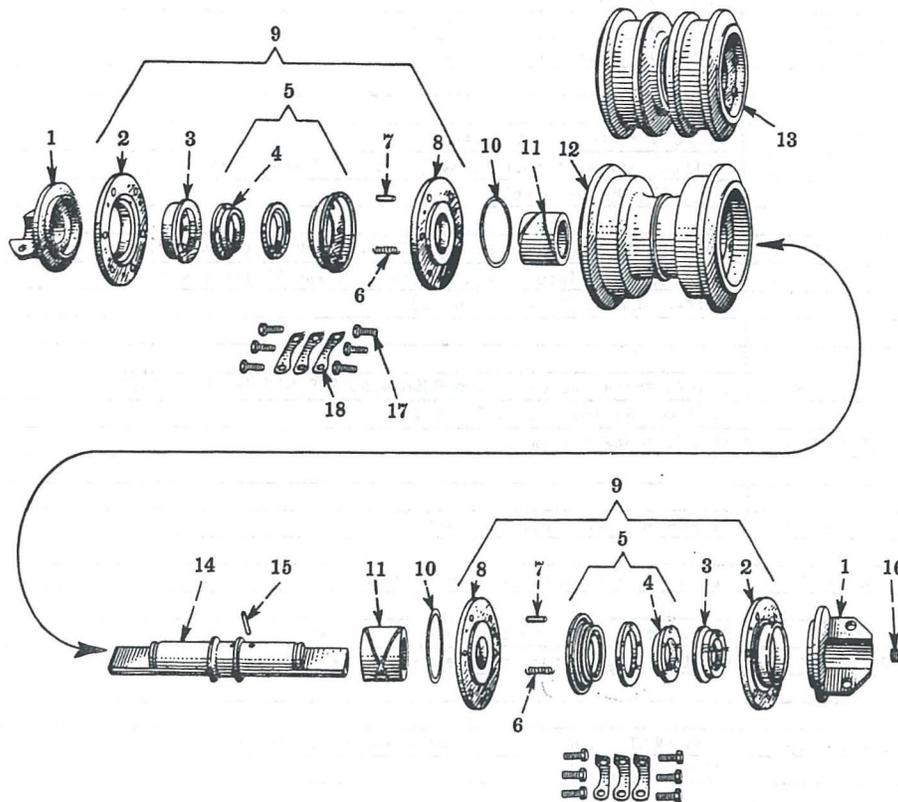
TRACK CHAIN



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	263 962 R91	TRACK, ASSEMBLY		2
1	263 955 R1	LINK, TRACK, L.H.		70
2	263 959 R2	BUSHING, TRACK LINK		70
3	263 960 R1	PIN, TRACK LINK		70
4	263 957 R1	LINK, TRACK MASTER, L.H.		2
4	263 958 R1	LINK, TRACK MASTER, R.H.		2
5	263 956 R1	LINK, TRACK, R.H.		70
6	263 945 R1	WIRE, LOCK, TRACK MASTER LINK PIN		2
7	263 961 R1	PIN, TRACK MASTER LINK		2
8	49 759 DA	BUSHING, TRACK MASTER LINK		2
	49 762 DA	BOLT, TRACK SHOE		288
	261 968 R1	NUT, TRACK SHOE		288
	272 859 R91	PACKAGE, FIELD SERVICE, TRACK LINK BUSHING (CONSISTS OF SPACER, 272 854 R1, BUSHING, 49 759 DA AND PIN, 263 960 R1)		1
	272 854 R1	SPACER, TRACK MASTER LINK BUSHING (USED WITH PACKAGE 272 859 R91 ONLY)		2



TRACK ROLLERS



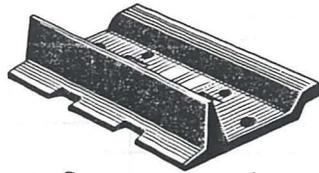
IPB-9378

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D		
1	275 516 R1	BRACKET, TRACK ROLLER SHAFT		20		
	180 207	SCREW, CAP, HEX-HD., 9/16-12NC x 1-1/2"		40		
	103 324	WASHER, LOCK, MEDIUM, 9/16"		40		
2	275 572 R1	HOUSING, TRACK ROLLER OIL SEAL		20		
3	275 569 R1	PLATE, TRACK ROLLER AND OIL SEAL BACK		20		
4	275 568 R1	GASKET, TRACK ROLLER OIL SEAL BACK		20		
5	275 570 R91	STATOR, ROTOR AND BACK GASKET, TRACK ROLLER OIL SEAL		20		
6	275 571 R1	SPRING, TRACK ROLLER OIL SEAL		120		
7	275 573 R1	PIN, ANCHOR, TRACK ROLLER OIL SEAL		60		
8	275 519 R1	RETAINER, TRACK ROLLER BUSHING		20		
9	275 520 R91	OIL SEAL, TRACK ROLLER, ASSEMBLY		20		
		(COMPOSED OF -				
		1 GASKET	275 568 R1	1 RETAINER	275 519 R1	
		1 HOUSING	275 572 R1	3 RIVET	9 402 585	
		3 PIN	275 573 R1	6 SPRING	275 571 R1	
		1 PLATE	275 569 R1	1 STATOR	275 570 R91	
10	270 526 R1	RING, SEALING, TRACK ROLLER		20		



CHASSIS

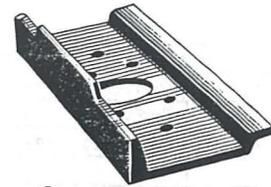
TRACK SHOES



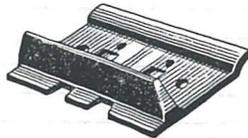
Square corner shoe



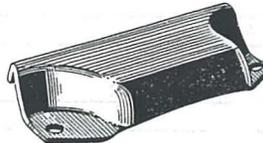
End lug ice grouser and snow shoe



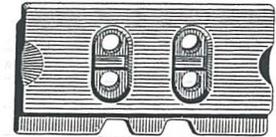
Center lug ice grouser and snow shoe



Clipped corner shoe



Street plate



Overlapping flat shoe (16")



Overlapping flat shoe (18")

B-35960

ATTACHMENT NUMBER ^(*) _(†)	DESCRIPTION	SERIAL NUMBER	SIZE	PART NUMBER	NO. REQ'D.
SQUARE CORNER					
51 087 DC	SHOE, SET, TRACK		16"	49 766 DC	72
51 088 DC	SHOE, SET, TRACK		18"	51 074 DC	72
51 090 DC	SHOE, SET, TRACK (WIDE TREAD)		20"	51 076 DC	72
51 092 DC	SHOE, SET, TRACK (WIDE TREAD)		22"	51 078 DC	72
261 444 R91	SHOE, SET, TRACK (WIDE TREAD)		24"	261 442 R1	72
255 835 R91	SHOE, SET, TRACK	FOR	16"	49 766 DC	78
255 836 R91	SHOE, SET, TRACK	EXTENDED	18"	51 074 DC	78
255 837 R91	SHOE, SET, TRACK	TRACK	20"	51 076 DC	78
255 838 R91	SHOE, SET, TRACK	FRAME	22"	51 078 DC	78
INCLUDED WITH THE ABOVE					
49 762 DA	SCREW, CAP, TRACK SHOE			49 762 DA	#288
	⊗ NUT, CAP SCREW, TRACK SHOE (HEX TYPE)			273 872 R1	#288
CLIPPED CORNER					
51 094 DD	SHOE, SET, TRACK (STANDARD)		16"	51 080 DD	72
51 095 DD	SHOE, SET, TRACK		18"	51 081 DD	72
51 097 DD	SHOE, SET, TRACK (WIDE TREAD)		20"	51 083 DD	72
51 099 DD	SHOE, SET, TRACK (WIDE TREAD)		22"	51 085 DD	72
	#24 ADDITIONAL REQUIRED ON TRACTORS EQUIPPED WITH EXTENDED TRACK FRAME				
	(*) - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM				
	(†) - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS				
	⊗ - SQUARE TYPE TRACK SHOE BOLT NUT, 261 968 R1 IS ALSO AVAILABLE FOR SERVICE IN PLACE OF HEX TYPE, 273 874 R1				



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CHASSIS

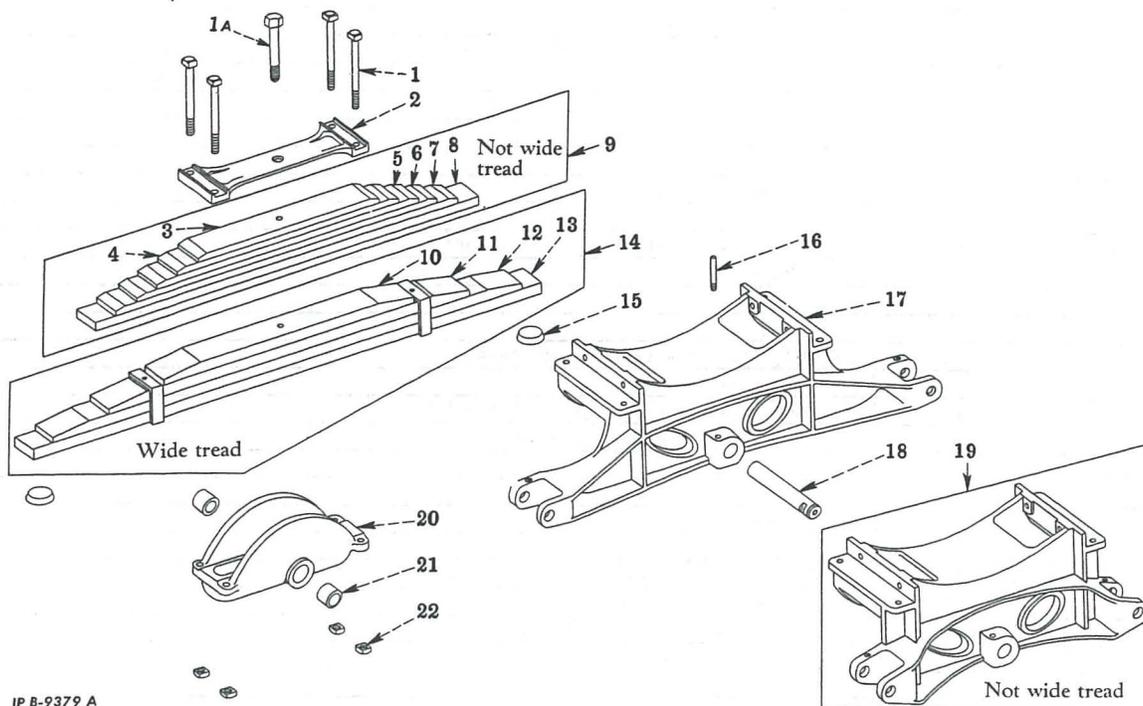
ATTACHMENT NUMBER <small>(*) †</small>	DESCRIPTION	SERIAL NUMBER	SIZE	PART NUMBER	NO. REQ'D
TRACK SHOES					
CLIPPED CORNER—Continued					
257 729 R92	SHOE, SET, TRACK	FOR	16"	51 080 DD	78
257 730 R92	SHOE, SET, TRACK	EXTENDED	18"	51 081 DD	78
257 731 R92	SHOE, SET, TRACK (WIDE TREAD)	TRACK	20"	51 083 DD	78
257 732 R92	SHOE, SET, TRACK (WIDE TREAD)	FRAME	22"	51 085 DD	78
261 445 R92	SHOE, SET, TRACK (WIDE TREAD)		24"	261 443 R2	72
INCLUDED WITH THE ABOVE					
	SCREW, CAP, TRACK SHOE			49 762 DA	#288
	(X) NUT, CAP SCREW, TRACK SHOE (HEX TYPE)			273 872 R1	#288
FLAT SHOE					
255 839 R91	SHOE, SET, OVERLAPPING TRACK (FOR EXTENDED TRACK FRAME)		16"	9 156 DB	78
258 876 R91	SHOE, SET, OVERLAPPING LOW STRAIGHT TYPE GROUSER TRACK (FOR EXTENDED TRACK FRAME)		18"	258 877 R1	78
277 513 R91	SHOE, SET, OVERLAPPING LOW PROFILE, 3 GROUSER (FOR EXTENDED TRACK FRAME)		18"	277 512 R1	78
INCLUDED WITH THE ABOVE					
	SCREW, CAP, TRACK SHOE			49 762 DA	#288
	(X) NUT, CAP SCREW, TRACK SHOE (HEX TYPE)			273 872 R1	#288
STAGGERED LUG ICE GROUSER AND SNOW SHOE					
57 192 DA	SHOE, SET, TRACK (CENTER LUG)		16"	57 185 DA	36
	(END LUG)		16"	57 186 DA	36
57 193 DA	SHOE, SET, TRACK (CENTER LUG)		18"	57 187 DA	36
	(END LUG)		18"	57 188 DA	36
255 880 R91	SHOE, SET, TRACK	FOR	16"	57 185 DA	39
		EXTENDED	16"	57 186 DA	39
		TRACK	18"	57 187 DA	39
255 881 R91	SHOE, SET, TRACK	FRAME	18"	57 188 DA	39
INCLUDED WITH THE ABOVE					
	SCREW, CAP, TRACK SHOE			49 762 DA	#288
	(X) NUT, TRACK SHOE (HEX TYPE)			273 872 R1	#288
STREET PLATE					
(Used with Square Corner, Clipped Corner and Staggered Lug Ice and Snow Shoe)					
255 840 R92	PLATE, SET, STREET (HALF SET)		13-1/2"	57 641 DA	38
	SCREW, CAP, HEX-HD., 3/4-16NF x 1-1/2"			271 630	76
	NUT, HEX., 3/4-16NF			218 197	76
#24 ADDITIONAL REQUIRED ON TRACTORS EQUIPPED WITH EXTENDED TRACK FRAME					
(*) - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM					
† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS					
(X) - SQUARE TYPE TRACK SHOE BOLT NUT, 261 968 R1 IS ALSO AVAILABLE FOR SERVICE IN PLACE OF HEX TYPE, 273 874 R1					



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CHASSIS

EQUALIZER SPRING



IP B-9379 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 254 R1	BOLT, EQUALIZER SPRING SADDLE		4
1A	277 747 R11	BOLT, CENTER EQUALIZER SPRING, w/NUT, 103 030		1
2	274 333 R1	BAR, CLAMP, EQUALIZER SPRING SADDLE		1
3	274 805 R1	LEAF, EQUALIZER SPRING, No. 6 (NOT WIDE TREAD)		1
4	274 804 R1	LEAF, EQUALIZER SPRING, No. 5 (NOT WIDE TREAD)		1
5	274 803 R1	LEAF, EQUALIZER SPRING, No. 4 (NOT WIDE TREAD)		1
6	274 802 R1	LEAF, EQUALIZER SPRING, No. 3 (NOT WIDE TREAD)		1
7	274 801 R1	LEAF, EQUALIZER SPRING, No. 2 (NOT WIDE TREAD)		1
8	274 800 R1	LEAF, EQUALIZER SPRING, No. 1 (NOT WIDE TREAD)		1
9	274 328 R91	SPRING, EQUALIZER, ASSEMBLY (NOT WIDE TREAD)		1
		(COMPOSED OF -		
		1 BOLT 277 747 R11 1 LEAF 274 803 R1		
		1 LEAF 274 800 R1 1 LEAF 274 804 R1		
		1 LEAF 274 801 R1 1 LEAF 274 805 R1)		
		1 LEAF 274 802 R1		
10	274 809 R1	LEAF, EQUALIZER SPRING, No. 4 (WIDE TREAD)		1
11	274 808 R1	LEAF, EQUALIZER SPRING, No. 3 (WIDE TREAD)		1



TC-64

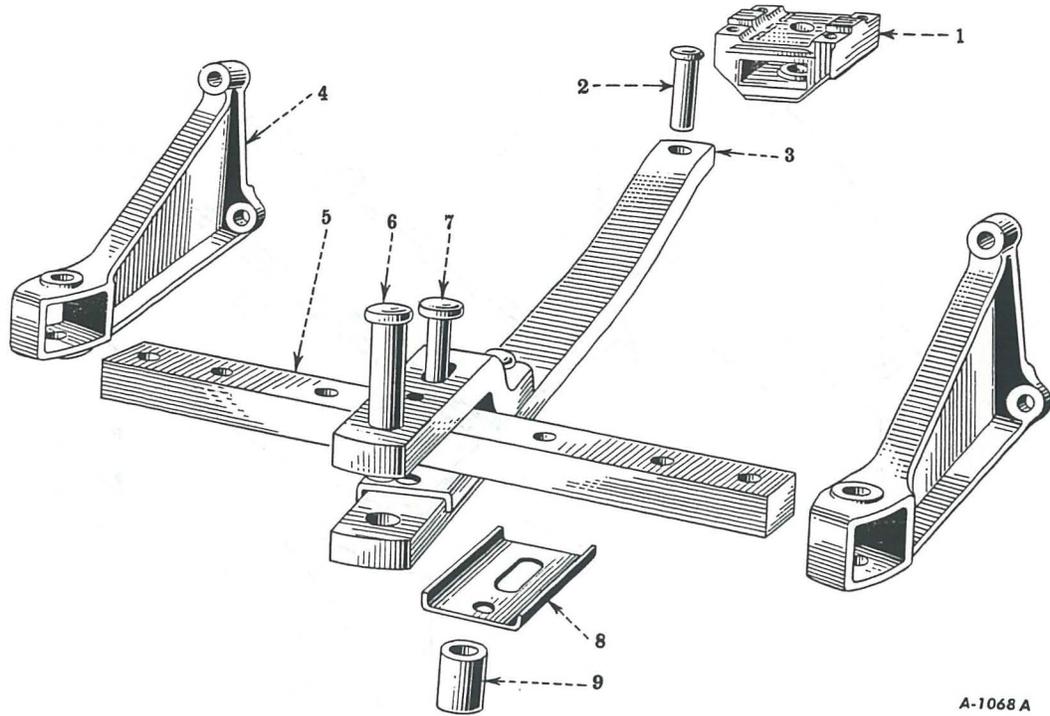
CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
EQUALIZER SPRING—Continued				
12	274 807 R1	LEAF, EQUALIZER SPRING, NO. 2 (WIDE TREAD)		1
13	274 806 R1	LEAF, EQUALIZER SPRING, NO. 1 (WIDE TREAD)		1
14	274 329 R91	SPRING, EQUALIZER, ASSEMBLY (WIDE TREAD)		1
		(COMPOSED OF -		
		1 BOLT 277 747 R11 1 LEAF 274 808 R1		
		1 LEAF 274 806 R1 1 LEAF 274 809 R1)		
		1 LEAF 274 807 R1		
15	8 349 DA	PAD, EQUALIZER SPRING GUIDE		2
16	274 256 R1	PIN, LOCK, EQUALIZER SPRING PIVOT SHAFT		1
	218 197	NUT, HEX., 3/8-16NC		1
17	274 332 R1	SUPPORT, EQUALIZER SPRING (WIDE TREAD)		1
	218 197	NUT, HEX., 3/8-16NC		4
	217 621	SCREW, CAP, HEX-HD., 3/4-10NC x 4-1/2"		4
	271 646	SCREW, CAP, HEX-HD., 3/4-16NF x 5"		4
18	274 255 R1	SHAFT, EQUALIZER SPRING PIVOT		1
19	274 331 R1	SUPPORT, EQUALIZER SPRING (NOT WIDE TREAD)		1
	218 197	NUT, HEX., 3/8-16NC		4
	271 621	SCREW, CAP, HEX-HD., 3/4-10NC x 4-1/2"		4
	271 646	SCREW, CAP, HEX-HD., 3/4-16NF x 5"		4
20	274 330 R11	SADDLE, EQUALIZER SPRING, w/TWO BUSHINGS, 274 252 R1		1
21	274 252 R1	BUSHING, EQUALIZER SPRING PIVOT SHAFT		2
22	41 442 DA	NUT, EQUALIZER SPRING SADDLE		4
	103 030	NUT, EQUALIZER SPRING CENER BOLT		1



CHASSIS

DRAWBAR



A-1068 A

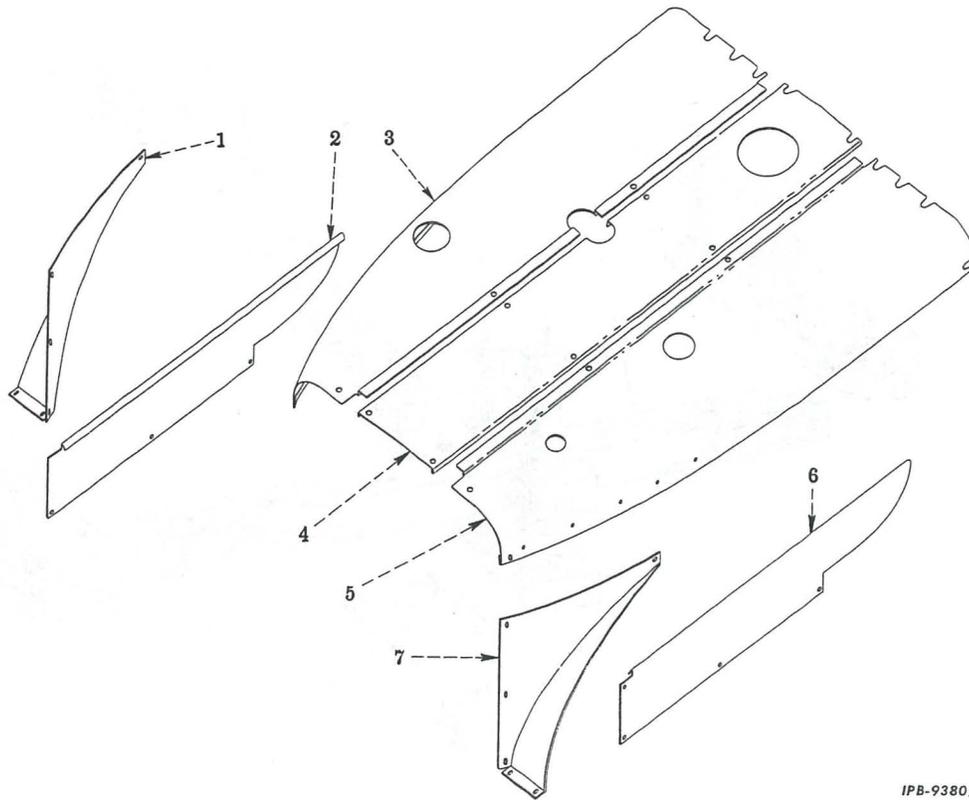
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 326 RI	BRACKET, DRAWBAR PIVOT		1
	271 702	SCREW, CAP, HEX-HD., 3/8-24NF x 1"		4
2	274 325 RI	PIN, DRAWBAR PIVOT		1
3	53 973 DA	DRAWBAR, w/UPPER JAW		1
4	272 553 RI	BRACKET, DRAWBAR GUIDE		2
	218 200	NUT, HEX., 7/8"NF		6
5	49 984 D	GUIDE, DRAWBAR		1
	18 571 RI	SCREW, CAP, HEX-HD., 1-1/8 x 5"NF		2
	218 407	NUT, HEX., 1-1/8"NF		2
6	49 986 D	PIN, DRAWBAR CLEVIS		1
	119 224	PIN, COTTER, 3/8 x 2-3/4"		1
7	49 987 D	PIN, DRAWBAR STOP		1
	103 423	PIN, COTTER, 1/4 x 2-1/4"		1
8	53 977 D	PLATE, DRAWBAR CLEVIS WEAR		2
	273 131	SCREW, CAP, HEX-HD., 1-1/4NF x 6-3/4"		1
	216 353	NUT, HEX., 1"NF		1
9	53 976 D	SPACER, DRAWBAR JAW		1



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CHASSIS

HOOD AND ENGINE SIDE SHEETS



IPB-9380A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	274 317 R11	SHIELD, HEAT, L.H.		1
	102 635	NUT, HEX., 3/8-16NC		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		5
	103 321	WASHER, LOCK, MEDIUM, 3/8"		5
	103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x 1/16" GA.		5
2	274 321 R11	SHEET, ENGINE SIDE, L.H.		1
	102 635	NUT, HEX., 3/8-16NC		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		4
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		5
3	274 310 R11	SHEET, HOOD, L.H.		1
4	274 306 R11	SHEET, HOOD, CENTER		1
5	274 311 R11	SHEET, HOOD, R.H.		1



TC-64

CHASSIS

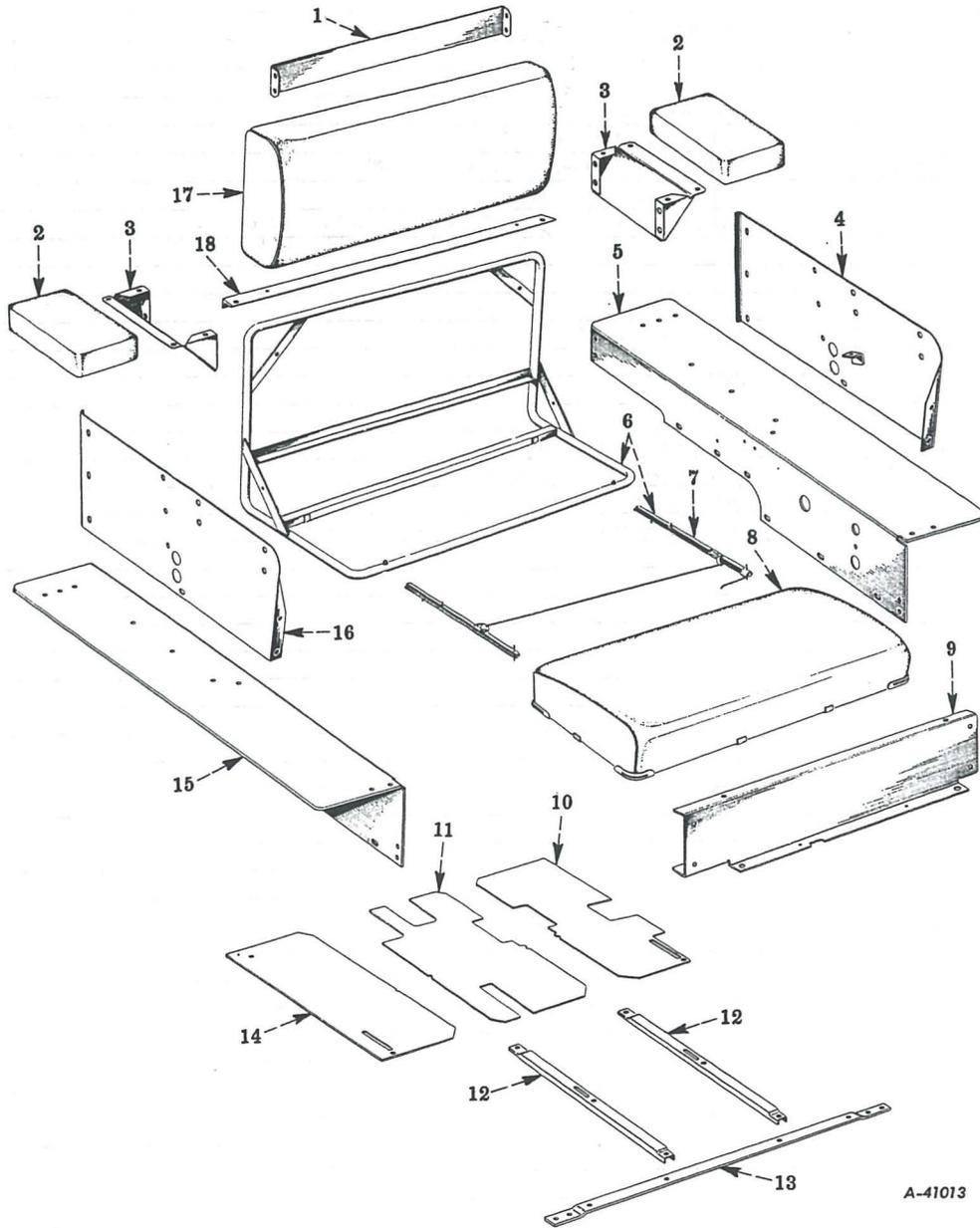
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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HOOD AND ENGINE SIDE SHEETS—Continued

6	274 322 R11	SHEET, ENGINE SIDE, R.H.		1
	102 635	NUT, HEX., 3/8-16NC		1
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		4
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		5
7	274 318 R11	SHIELD, HEAT, R.H.		1
	102 635	NUT, HEX., 3/8-16NC x 7/8"		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		5
	103 321	WASHER, LOCK, MEDIUM, 3/8"		5
	103 341	WASHER, FLAIN, 13/32" I.D. x 13/16" O.D. x 1/16" GA.		5
	350 513 R1	RIVET, FLAT-HD., 7/64 x 3/8"		4
	17 793 D	SPACER, DASH		2
	274 918 R1	WASHER, HOOD SHEET PILOT, R.H.		8
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		18
	103 321	WASHER, LOCK, MEDIUM, 3/8"		18
	103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x 1/16" GA.		10



SEAT, FENDERS AND PLATFORMS



A-41013



TC-64

CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
SEAT, FENDERS AND PLATFORMS				
1	272 390 R1	BRACE, CROSS, FENDER (REAR)		1
	102 637	NUT, HEX., 1/2-13NC		4
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		4
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
2	272 239 R92	CUSHION, SEAT SIDE		2
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		8
	103 321	WASHER, LOCK, MEDIUM, 3/8"		8
3	252 172 R11	SUPPORT, SEAT CUSHION SIDE		2
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		8
	103 321	WASHER, LOCK, MEDIUM, 3/8"		8
4	272 325 R11	SHEET, SEAT SIDE, L.H., w/BRACKET		1
	102 635	NUT, HEX., 3/8-16NC		6
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		6
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		3
	103 321	WASHER, LOCK, MEDIUM, 3/8"		9
5	272 387 R11	FENDER, L.H.		1
	102 637	NUT, HEX., 1/2-13NC		3
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		7
	103 343	WASHER, 17/32" I.D. x 1-1/16" O.D. x 3/32" GA.		6
6	272 238 R91	FRAME, SEAT, w/RAIL, 272 399 R91		1
	103 025	NUT, HEX., 5/16-24NF		4
	103 320	WASHER, LOCK, MEDIUM, 5/16"		4
7	272 399 R91	SLIDE RAIL, ASSEMBLY		1
		(COMPOSED OF -		
		1 ADJUSTER, R.H. 273 100 R1		
		1 ADJUSTER, L.H. 273 101 R1		
		2 SPRING 273 103 R1)		
8	272 398 R91	CUSHION, SEAT BOTTOM		1
9	272 236 R11	SUPPORT, SEAT (FRONT)		1
	102 635	NUT, HEX., 3/8-16NC		4
	102 637	NUT, HEX., 1/2-13NC		2
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
	179 884	SCREW, CAP, HEX-HD., 1/2-13NC x 1-3/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
103 323	WASHER, LOCK, MEDIUM, 1/2"		2	
10	272 328 R1	PLATFORM, L.H.		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2



CHASSIS

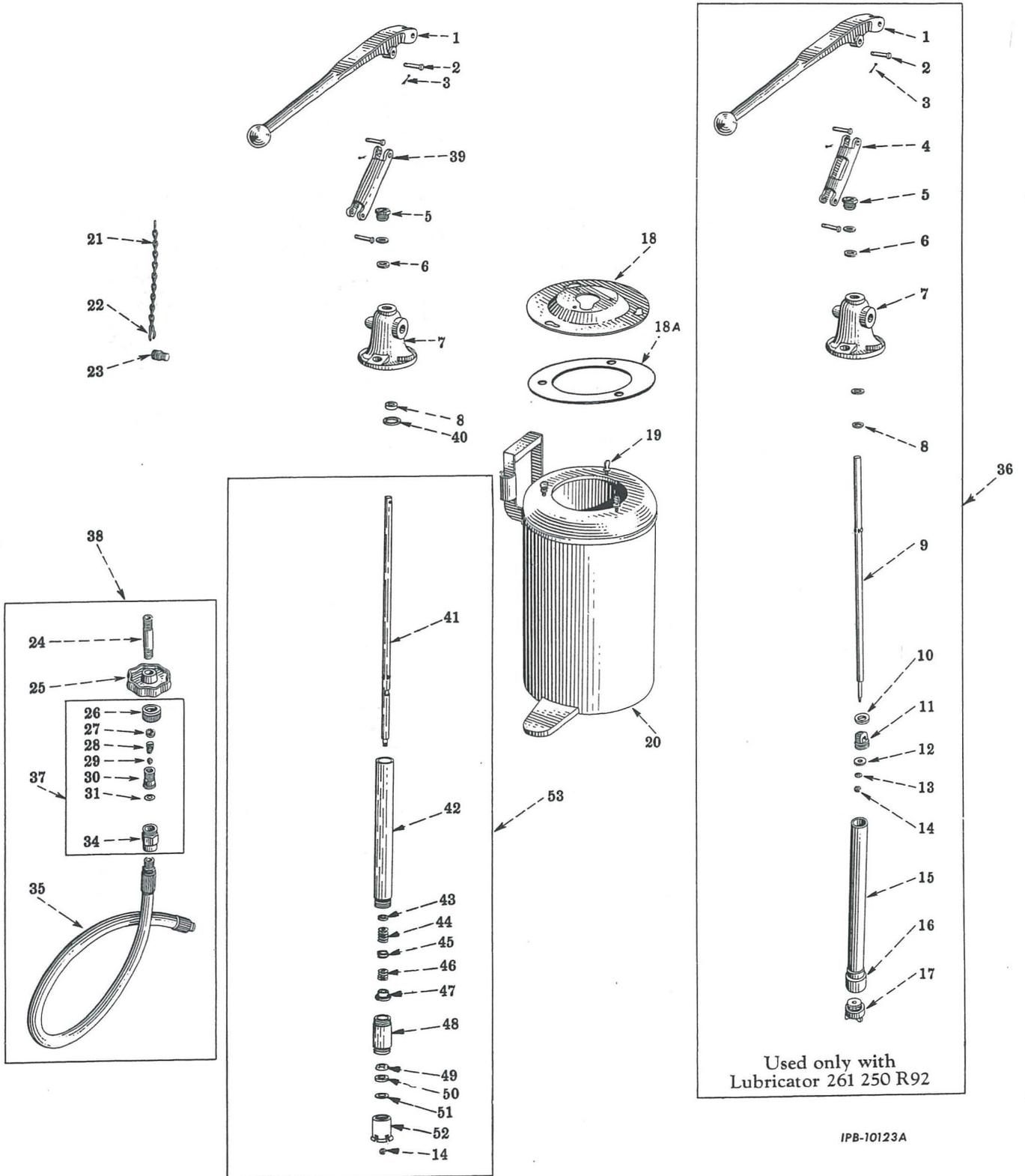
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
SEAT, FENDERS AND PLATFORMS—Continued				
11	272 330 R1	PLATFORM, CENTER		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
12	272 327 R11	SUPPORT, PLATFORM		2
	102 635	NUT, HEX., 3/8-16NC		4
	179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		2
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
	103 341	WASHER, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
13	272 389 R1	BRACE, CROSS, FENDER (FRONT)		1
	102 637	NUT, HEX., 1/2-13NC		4
	179 886	SCREW, CAP, HEX-HD., 1/2-13NC x 1-5/8"		4
	103 323	WASHER, LOCK, MEDIUM, 1/2"		4
14	272 329 R1	PLATFORM, R.H.		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 341	WASHER, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
15	272 388 R11	FENDER, R.H.		1
	102 637	NUT, HEX., 1/2-13NC		3
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		3
	103 323	WASHER, LOCK, MEDIUM, 1/2"		7
	103 343	WASHER, 17/32" I.D. x 1-1/16" O.D. x 3/32" GA.		6
16	272 326 R11	SHEET, SEAT SIDE, R.H., w/BRACKET		1
	102 635	NUT, HEX., 3/8-16NC		6
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		6
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		3
	103 321	WASHER, LOCK, MEDIUM, 3/8"		9
17	272 397 R91	CUSHION, SEAT BACK		1
	179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
	103 320	WASHER, LOCK, MEDIUM, 5/16"		2
	103 340	WASHER, 11/32" I.D. x 11/16" O.D. x 1/16" GA.		2
18	272 237 R1	SUPPORT, SEAT (REAR)		1
	102 637	NUT, HEX., 1/2-13NC		2
	179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 3/4"		2
	103 323	WASHER, LOCK, MEDIUM, 1/2"		2
	273 100 R1	ADJUSTER, SEAT, R.H.		1
	273 101 R1	ADJUSTER, SEAT, L.H.		1
	273 102 R1	ROD, SLIDE RAIL CONNECTING		1
	273 103 R1	SPRING, SEAT ADJUSTER		2



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CHASSIS

LUBRICATOR (Tank Type) (Lincoln Engineering Company)



Used only with Lubricator 261 250 R92

IPB-10123A



TC-64

CHASSIS

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
					A	B

LUBRICATOR (Tank Type) (Lincoln Engineering Company)

KEY TO LETTERS IN CAPTION -

A - 261 250 R92 - LUBRICATOR, TANK TYPE, ASSEMBLY (LINCOLN ENGINEERING COMPANY NO. 201265) (ORDER 275 054 R91)

TD-142-41551 to 41931

B - 275 954 R91 - LUBRICATOR, TANK TYPE, ASSEMBLY (LINCOLN ENGINEERING COMPANY NO. 700210) (WILL WORK FOR 261 250 R92)

TD-142-41932 UP

1	256 162 R1	40067	HANDLE, PUMP		1	
1	276 865 R1	40117	HANDLE, PUMP			1
2	40 638 D	10472	PIN, TOGGLE		3	3
3	103 372	66031	PIN, COTTER, 3/32 x 1/2"		3	3
4	52 123 D	45604	TOGGLE		1	
5	256 157 R1	10256	GLAND, CONNECTING ROD PACKING		1	1
6	256 161 R11	35004	PACKING, CONNECTING ROD		1	1
7	256 163 R1	40324	BODY, PUMP		1	1
8	256 165 R1	48039	WASHER, PACKING		1	
9	256 159 R1	11284	ROD, CONNECTING		1	
10	256 160 R1	32016	PACKING, PISTON		1	
11	256 164 R1	41046	PISTON, PUMP		1	
12	256 158 R1	10361	SEAT, PUMP PISTON		1	
13	115 547	66170	WASHER, LOCK, 1/4"		1	
14	114 492	51009	NUT, HEX., 1/4"-28NF		1	1
15	256 168 R1	61230	TUBE, PUMP		1	
16	256 167 R1	61024	ADAPTER, PUMP TUBE		1	
17	256 170 R91	80179	VALVE, FOOT		1	
18	62 159 D	45620	PLATE, COVER		1	1
	179 790	50037	SCREW, CAP, HEX-HD., 1/4-20NF x 7/16"		3	3
	115 547	66170	WASHER, LOCK, 1/4"		3	3
18A	278 919 R1	38084	GASKET, CONTAINER COVER		1	1
19	55 479 D	11225	SCREWS, COVER		3	3
20	256 166 R91	60045	CONTAINER		1	1
21	252 991 R1	66529	CHAIN		1	1
22	253 124 R1	66307	LOOP, RING		1	1
23	261 357 R1	12496	PLUG, NOZZLE		1	1
24	262 885 R1	62242	TUBE, NOZZLE		1	1
25	252 989 R1	41157	WHEEL, HAND		1	1
26	40 642 D	10534	COLLAR, SWIVEL		1	1



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CHASSIS

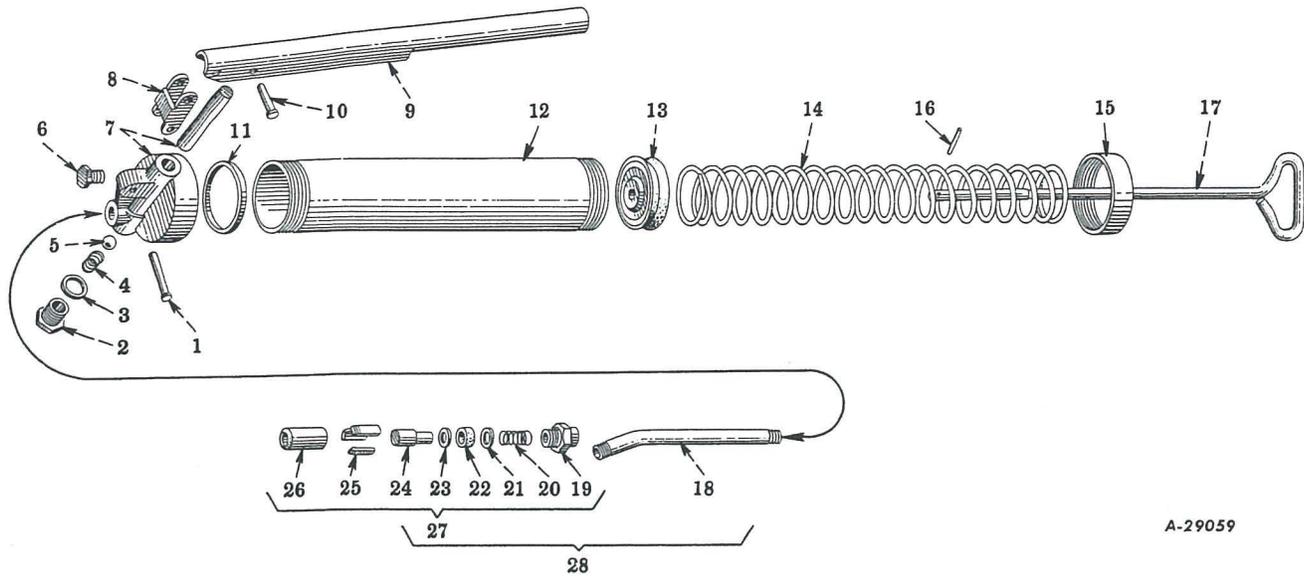
REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D.	
					A	B
LUBRICATOR (Tank Type) (Lincoln Engineering Company)—Continued						
27	253 204 RI	11049	SEAT, CHECK			1 1
28	253 205 RI	57017	SPRING, NOZZLE			1 1
29	253 202 RI	10759	CHECK, NOZZLE			1 1
30	253 203 RI	11048	STUD, SWIVEL			1
30	277 154 RI	12724	STUD, SWIVEL			1
31	252 539 RI	34245	"O" RING, 7/16" I.D. x 5/8" O.D. x 3/32"			1 1
33	40 713 D	56014	SPRING, SWIVEL			1
34	40 646 D	10541	BODY, SWIVEL			1 1
35	53 207 D	79036	HOSE (3 FEET LONG)			1 1
36	256 177 R91	81893	PUMP, ASSEMBLY			1
			(COMPOSED OF -			
			1 ADAPTER	256 167 RI	1 PLATE	256 169 RI
			1 BODY	256 163 RI	1 ROD	256 159 RI
			1 GLAND	256 157 RI	1 SCREW	113 256
			1 HANDLE	256 162 RI	1 SEAT	256 158 RI
			1 NUT	114 492	1 TOGGLE	52 123 D
			1 PACKING	256 160 RI	1 TUBE	256 168 RI
			1 PACKING	256 161 R11	1 VALVE	256 170 R91
			3 PIN	40 638 D	1 WASHER	115 547
			3 PIN	103 372	1 WASHER	256 165 RI)
			1 PISTON	256 164 RI		
37	253 160 R92	80924	CHECK AND SWIVEL, ASSEMBLY			1 1
			(COMPOSED OF -			
			1 BODY	40 646 D	1 "O" RING	252 539 RI
			1 CHECK	253 202 RI	1 SPRING	253 205 RI
			1 COLLAR	40 642 D	1 STUD	277 154 RI)
			1 SEAT	253 204 RI		
38	261 358 R92	82188	NOZZLE AND HOSE, ASSEMBLY			1 1
			(COMPOSED OF -			
			1 BUSHING	261 355 RI	1 HOSE	53 207 D
			1 CHECK		1 NOZZLE	262 885 RI
			AND SWIVEL	253 160 R91	1 WHEEL	252 989 RI)
39	277 153 RI	45744	TOGGLE			1
40	277 152 RI	31074	GASKET, PUMP TUBE			1
41	276 866 RI	11957	ROD, CONNECTING			1
42	276 867 RI	61248	TUBE, CONTAINER			1
43	276 868 RI	48052	WASHER, CONNECTING ROD			1
44	67 205 D	55035	SPRING, CHECK			1
45	276 869 RI	10973	WASHER, STOP			1
46	276 870 RI	5502	SPRING, STOP WASHER			1
47	276 871 RI	10469	CHECK, PUMP			1
48	276 872 RI	13044	CYLINDER, PUMP			1
49	276 873 RI	48084	WASHER, PLUNGER CYLINDER			1
50	276 874 RI	35091	PACKING, PLUNGER			1



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CHASSIS

LUBRICATION GUN (Hand Type) (Lincoln Engineering Company)



A-29059

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	264 289 R91	1142	GUN, LUBRICATION (HAND TYPE) (15 OZ. SIZE) (CONSISTS OF REF. NOS. 1 TO 27 INCLUSIVE) (ALSO LISTED WITH TOOLS)		1
1	265 098 R1	12518	PIN, TOGGLE		2
2	58 305 D	11230	HOUSING, SPRING		1
3	58 313 D	31038	GASKET, COPPER		1
4	58 324 D	55005	SPRING, PUMP CHECK		1
5	D 2 615	66007	BALL, STEEL, 3/8" DIA.		1
6	265 104 R1	12511	PLUG, PIPE		1
7	265 095 R91	91084	HEAD AND PLUNGER		1
8	265 099 R1	45728	TOGGLE		1
9	265 101 R1	45239	HANDLE, LEVER		1
10	265 100 R1	12517	PIN, HANDLE		1
11	58 314 D	34080	GASKET, CONTAINER		1
12	265 094 R1	61336	TUBE, CONTAINER		1
13	265 102 R91	91057	FOLLOWER		1
14	265 118 R1	55089	SPRING, FOLLOWER		1



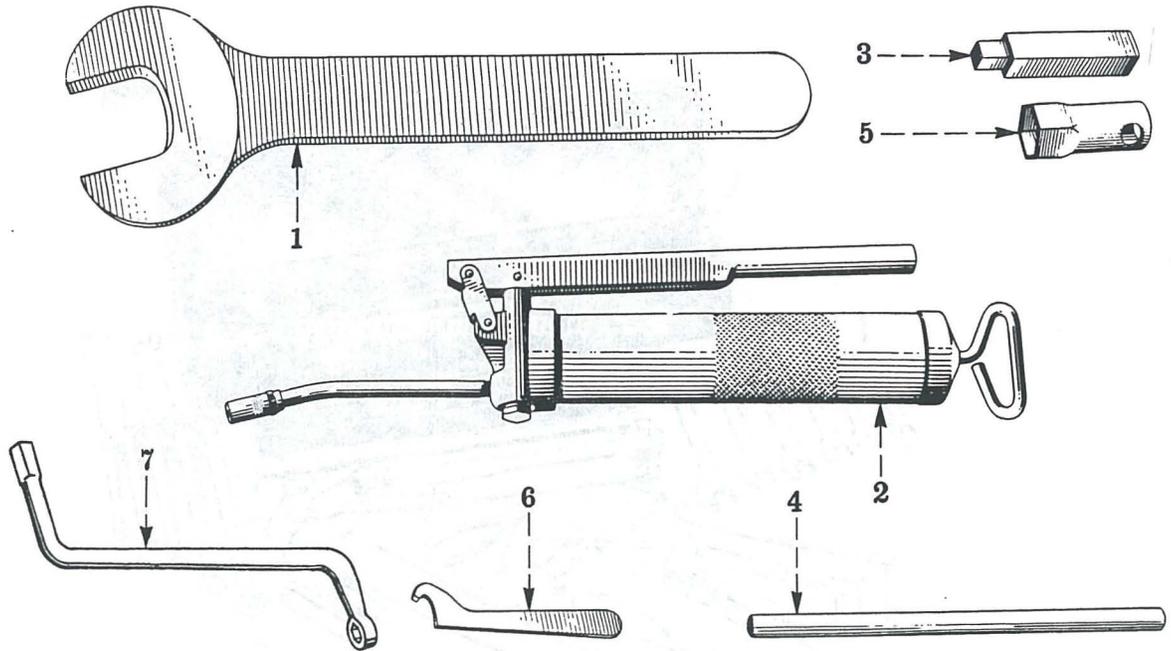
CHASSIS

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
LUBRICATION GUN (Hand Type) (Lincoln Engineering Company)—Continued					
15	265 103 R1	45727	CAP, TUBE		1
16	265 097 R1	66737	PIN, ROLL		1
17	265 117 R1	12520	ROD, FOLLOWER		1
18	265 113 R1	62223	EXTENSION, NOZZLE		1
19	265 112 R1	12513	BODY, MIDGET COUPLER		1
20	265 111 R1	55198	SPRING		1
21	40 700 D	48077	WASHER, PACKING		1
22	265 109 R1	34207	PACKING, COUPLER		1
23	265 108 R1	48313	WASHER, PACKING		1
24	265 107 R1	12514	BODY, MIDGET NOZZLE		1
25	265 106 R1	45241	JAW, COUPLER (3 PIECES)		1
26	265 110 R1	12512	CAP, MIDGET COUPLER		1
27	265 105 R91	5852	COUPLER, HYDRAULIC, ASSEMBLY (COMPOSED OF - 1 BODY 265 107 R1 1 PACKING 265 109 R1 1 BODY 265 112 R1 1 SPRING 265 111 R1 1 CAP 265 110 R1 1 WASHER 40 700 D 1 JAW 265 106 R1 1 WASHER 265 108 R1)		1
28	265 093 R91	5853	COUPLER, HYDRAULIC, 265 105 R91 w/EXTENSION, 265 113 R1		1
	265 092 R1	1140	GUN, LUBRICATION, LESS HYDRAULIC COUPLER, 265 105 R91 AND EXTENSION, 265 113 R1, ASSEMBLY (COMPOSED OF - 1 BALL D 2 615 1 PIN 265 097 R1 1 CAP 265 103 R1 2 PIN 265 098 R1 1 FOLLOWER 265 102 R91 1 PIN 265 100 R1 1 GASKET 58 313 D 1 PLUG 265 104 R1 1 GASKET 58 314 D 1 ROD 265 117 R1 1 HANDLE 265 101 R1 1 SPRING 58 324 D 1 HEAD AND PLUNGER 265 095 R91 1 SPRING 265 118 R1 1 HOUSING 58 305 D 1 TOGGLE 265 099 R1 1 TUBE 265 094 R1)		1
	265 114 R91		PACKAGE, FIELD SERVICE, LUBRICATION GUN (CONSISTS OF - 1 BALL D 2 615 1 GASKET 58 314 D 1 JAW 265 106 R1 1 PACKING 265 109 R1 1 SPRING 58 324 D)		1

CHASSIS



TOOLS

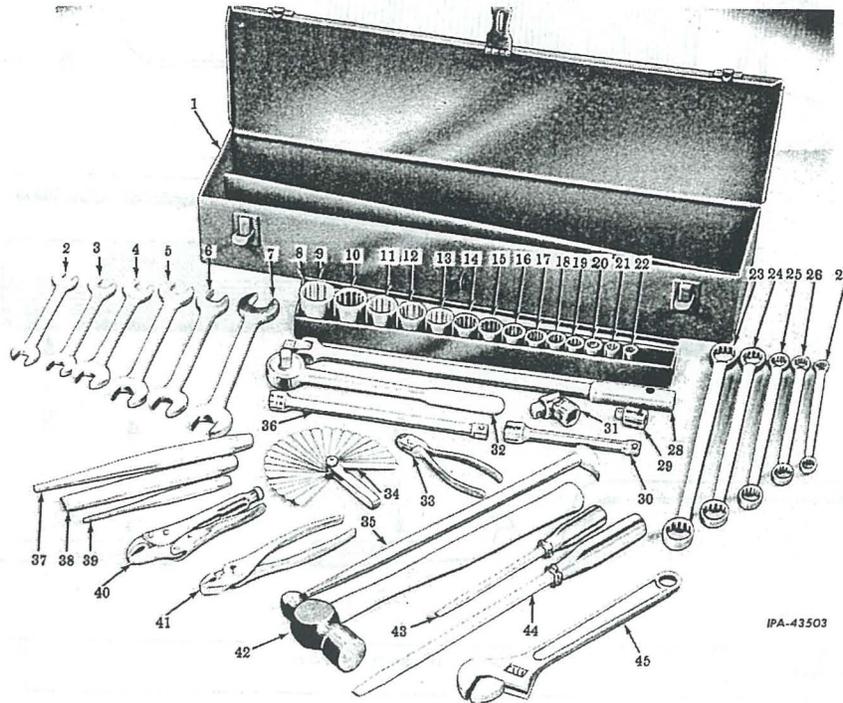


IPA-41047 A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D	
1	9 534 DA	WRENCH, FRONT IDLER ADJUSTER		1	
2	264 289 R91	LUBRICATOR, HAND (15 oz. size) (FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF "HAND LUBRICATOR")		1	
3	68 415 D	WRENCH, SOCKET HEAD PLUG, 1/2 x 3/4"		1	
4	25 466 D	HANDLE, SPARK PLUG WRENCH		1	
5	32 941 D	WRENCH, SPARK PLUG, 31/32"		1	
6	11 858 DA	WRENCH, WATER PUMP		1	
7	283 161 R1	WRENCH, SPROCKET PLUG	TD-142 - 44447 UP	1	
	271 406 R91	CAN, OIL		1	
	271 407 R91	EXTENSION, GREASE GUN FLEXIBLE		1	
	263 290 R92	TOOL SET (SPECIAL) (COMPOSED OF -		1	
		1 CAN	271 406 R91	1 WRENCH	9 534 DA
		1 EXTENSION	271 407 R91	1 WRENCH	11 858 DA
		1 HANDLE	25 466 D	1 WRENCH	32 941 D
		1 LUBRICATOR	264 289 R91	1 WRENCH	68 415 D)



TOOLS (Special) (43 TOOLS AND TOOL BOX)



IPA-43503

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	276 821 R91		TOOL SET (SPECIAL) (CONSISTS OF FORTY-THREE TOOLS AND TOOL BOX) (SEE NOTE)		
1		H-391	BOX, TOOL		1
2		E-1416	WRENCH, END (7/16 x 1/2")		1
3		E-1820	WRENCH, END (9/16 x 5/8")		1
4		E-2022	WRENCH, END (5/8 x 11/16")		1
5		E-2426	WRENCH, END (3/4 x 13/16")		1
6		E-2628	WRENCH, END (13/16 x 7/8")		1
7		E-3032	WRENCH, END (15/16 x 1")		1
8		195	TRAY		1
9		140	SOCKET (1-1/4")		1
10		138	SOCKET (1-3/16")		1
11		136	SOCKET (1-1/8")		1
12		134	SOCKET (1-1/16")		1
13		132	SOCKET (1")		1
14		130	SOCKET (15/16")		1
			NOTE - ORDER INDIVIDUAL TOOLS AND COMPLETE TOOL SETS FROM OWATONNA TOOL CO., OWATONNA, MINNESOTA		

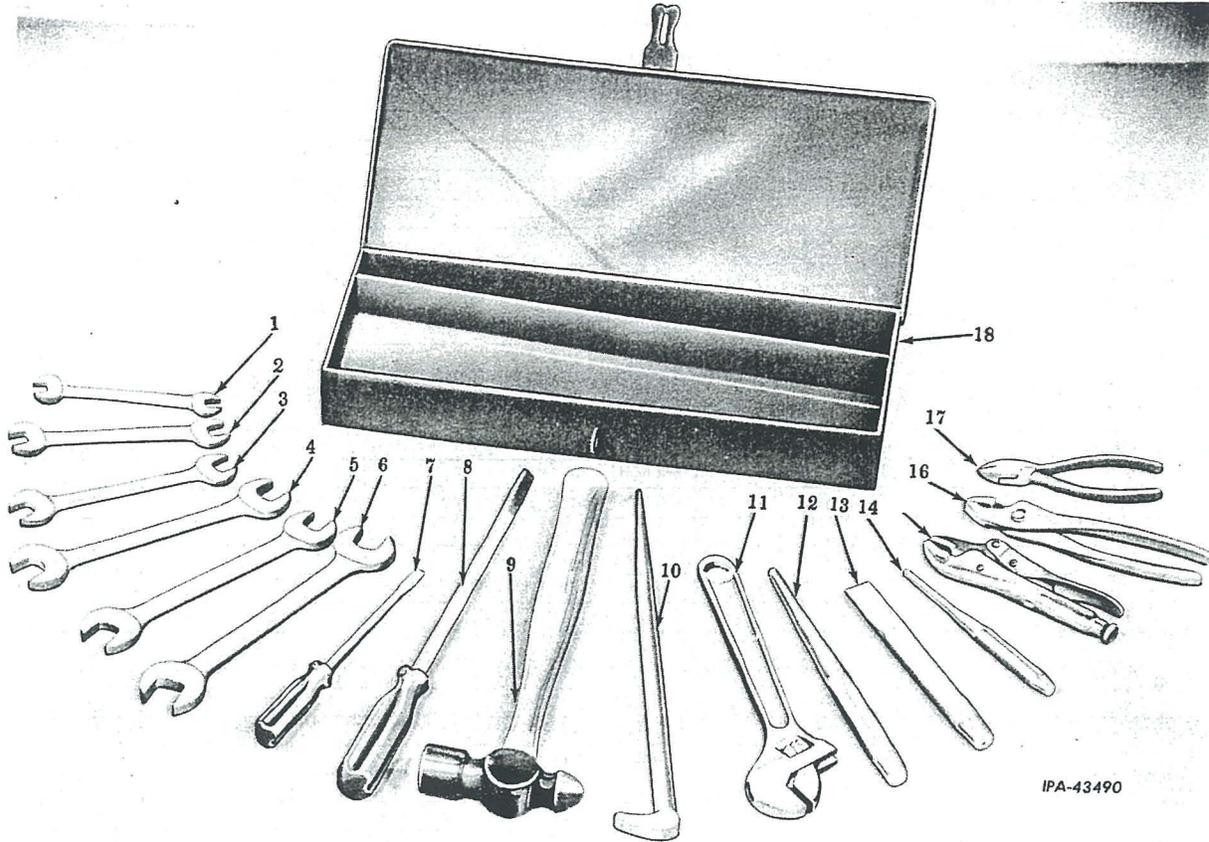


CHASSIS

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TOOLS (Special) (43 TOOLS AND TOOL BOX)—Continued					
15		128	SOCKET (7/8")		1
16		126	SOCKET (13/16")		1
17		124	SOCKET (3/4")		1
18		122	SOCKET (11/16")		1
19		120	SOCKET (5/8")		1
20		118	SOCKET (9/16")		1
21		116	SOCKET (1/2")		1
22		114	SOCKET (7/16")		1
23		B-3032	WRENCH, BOX (15/16 x 1")		1
24		B-2628	WRENCH, BOX (13/16 x 7/8")		1
25		B-2024	WRENCH, BOX (5/8 x 3/4")		1
26		B-1820	WRENCH, BOX (9/16 x 5/8")		1
27		B-1416	WRENCH, BOX (7/16 x 1/2")		1
28		H-177	HANDLE, FLEX		1
29		D-1612	ADAPTER (1/2" FEMALE, 3/8" MALE)		1
30		H-172	EXTENSION (6")		1
31		H-189	JOINT, UNIVERSAL		1
32		H-163	RATCHET (REVERSIBLE)		1
33		700-B	CUTTER, DIAGONAL (6")		1
34		861	GAUGE, FEELER (25 BLADES)		1
35		PB-43	BAR, PRY (9/16" RD. X 16" LONG)		1
36		H-173	EXTENSION (10")		1
37		TP-24	PUNCH (5/16" BIT X 10" LONG)		1
38		CC-24	CHISEL (7/8" BIT X 8" LONG)		1
39		PP-6	PUNCH (3/16" BIT X 7" LONG)		1
40		719	WRENCH, VISE GRIP (7")		1
41		712-A	PLIER (SLIP JOINT, 8")		1
42		BP-32	HAMMER (BALL PEEN)		1
43		SS-83	SCREWDRIVER (1/4" SHANK)		1
44		SS-123	SCREWDRIVER (3/8" SHANK)		1
45		DA-12	WRENCH (12" ADJUSTABLE)		1
NOTE - ORDER INDIVIDUAL TOOLS AND COMPLETE TOOL SETS FROM OWATONNA TOOL CO., OWATONNA, MINNESOTA					



TOOLS (Special) (17 TOOLS AND TOOL BOX)



IPA-43490

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	276 820 R91		TOOL SET (SPECIAL) (CONSISTS OF SEVENTEEN TOOLS AND TOOL BOX) (SEE NOTE)		
1		E-1416	WRENCH, END (7/16 x 1/2")		1
2		E-1820	WRENCH, END (9/16 x 5/8")		1
3		E-2022	WRENCH, END (5/8 x 11/16")		1
4		E-2426	WRENCH, END (3/4 x 13/16")		1
5		E-2628	WRENCH, END (13/16 x 7/8")		1
6		E-3032	WRENCH, END (15/16 x 1")		1
7		SS-83	DRIVER, SCREW (1/4" SHANK)		1
8		SS-123	SCREWDRIVER (3/8" SHANK)		1
9		BP-32	HAMMER (BALL PEEN)		1
10		PB-32	BAR, PRY (9/16" RD. x 16" LONG)		1
11		DA-12	WRENCH (12" ADJUSTABLE)		1
12		TP-24	PUNCH (5/16" EIT x 10" LONG)		1
13		CC-24	CHISEL (7/8" BIT x 8" LONG)		1
14		PP-6	PUNCH (3/16" EIT x 10" LONG)		1
15		719	WRENCH, VISE GRIP (7")		1
16		712-A	PLIER (SLIP JOINT, 8")		1
17		700-B	CUTTER, DIAGONAL (6")		1
18		H-190	BOX, TOOL		1
			NOTE - ORDER INDIVIDUAL TOOLS AND COMPLETE TOOL SETS FROM OWATONNA TOOL CO., OWATONNA, MINNESOTA		

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FIELD SERVICE AND IMPROVEMENT PACKAGE



PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
DIESEL ENGINE			
250 950 R96	RING SET (PERFECT CIRCLE) *		1
251 054 R95	SLEEVE SET (CONSISTS OF FOUR SLEEVES WITH PISTONS, 258 836 R95) *		1
254 285 R95	BEARING SET, CRANKSHAFT (.031" UNDERSIZE) *		1
271 745 R91	PACKAGE, FIELD IMPROVEMENT, OPEN TYPE FUEL INJECTION NOZZLE VALVE *		1
277 320 R91	PACKAGE, FIELD SERVICE, BALANCER FRONT SUPPORT *		1
277 321 R91	PACKAGE, FIELD SERVICE, IDLER SHAFT AND FRONT SUPPORT *		1
277 671 R91	PACKAGE, FIELD SERVICE, BALANCER DRIVING WEIGHT AND SHAFT *		1
277 672 R91	PACKAGE, FIELD SERVICE, BALANCER DRIVEN WEIGHT AND SHAFT *		1
353 051 R91	PACKAGE, FIELD SERVICE, OIL SEAL *		1

CHASSIS

266 396 R91	PACKAGE, FIELD SERVICE, BI-METALLIC DRIVEN MEMBER FACING *		1
267 195 R91	PACKAGE, FIELD SERVICE, FRONT IDLER SEAL LEATHER WASHER *		1
267 679 R91	PACKAGE, FIELD SERVICE, CONNECTING LINK PIN (LONG) *		1
267 680 R91	PACKAGE, FIELD SERVICE, CONNECTING LINK PIN (SHORT) *		1
272 859 R91	PACKAGE, FIELD SERVICE, TRACK LINK BUSHING *		1
272 864 R91	PACKAGE, FIELD SERVICE, STEERING BRAKE BAND LINING *		1
276 772 R91	PACKAGE, FIELD SERVICE, BRAKE PEDAL SUPPORT L.H. *		1

HYDRAULIC SYSTEM

276 382 R91	PACKAGE, FIELD SERVICE, HYDRAULIC BOOSTER SEALS		1
<p>* - COMPONENTS PARTS AND SERIAL NUMBERS IF REQUIRED ARE LISTED IN THE ENGINE, CHASSIS, OR ATTACHMENT SECTION OF THIS CATALOG</p>			

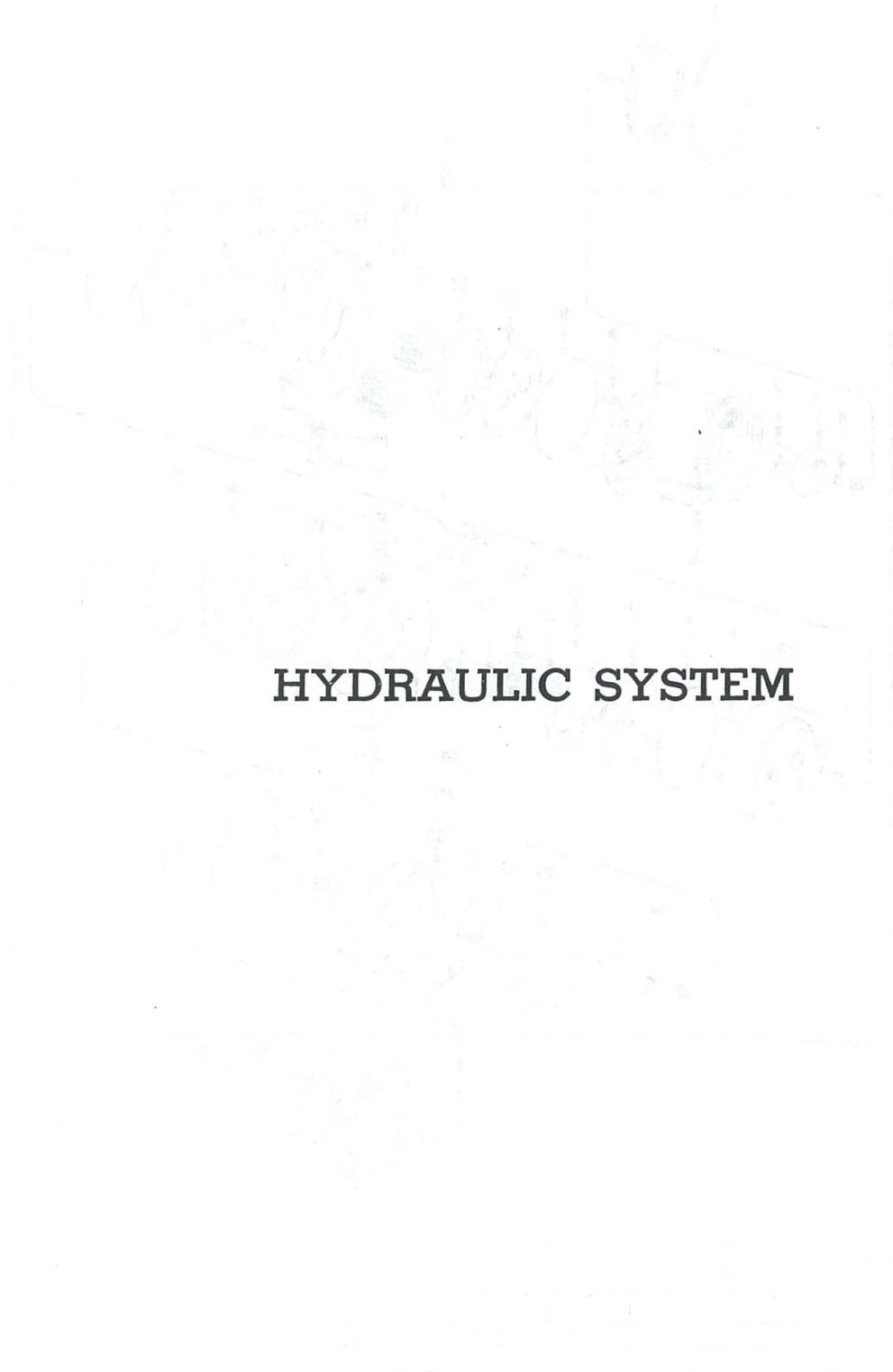


TC-64

GASKET SETS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
255 984 R94	GASKET SETS, DIESEL ENGINE		
	90 GASKETS AS FOLLOWS -		
	13 727 D GASKET, FUEL FILTER CASE STUD		1
	13 728 D GASKET, FUEL FILTER CASE		1
	13 839 D GASKET, BAR, OIL FILTER CASE RETAINER		2
	13 841 D GASKET, OIL FILTER CASE		2
	21 839 DB GASKET, WATER PUMP BEARING RETAINER		1
	22 383 D GASKET, RADIATOR INLET ELBOW		1
	22 383 D GASKET, RADIATOR OUTLET ELBOW		1
	24 941 DB GASKET, WATER PUMP COVER		1
	25 082 DH GASKET, CRANKCASE OIL PAN		1
	25 092 DC GASKET, CRANKCASE OIL SEAL RETAINER PLATE		1
	25 096 DB GASKET, CRANKCASE DUST SEAL		1
	25 352 D GASKET, OIL FILTER BASE BOLT		1
	28 781 D GASKET, OIL PRESSURE REGULATING VALVE NUT		1
	30 824 DB GASKET, WATER PUMP BODY		1
	32 309 DD GASKET, CRANKSHAFT REAR OIL SEAL		1
	32 569 DB GASKET, WATER ELBOW OUTLET ELBOW		1
	32 685 DA GASKET, VALVE HOUSING COVER		1
	37 148 D GASKET, NOZZLE VALVE		3
	37 148 D GASKET, NOZZLE INJECTOR PLATE		4
	39 757 DC GASKET, PUSH ROD CHAMBER SIDE PLATE		2
	39 762 DB GASKET, PUSH ROD CHAMBER FRONT PLATE		1
	42 733 DB GASKET, OIL FILLER BODY		1
	46 583 DA GASKET, INJECTION PUMP (BOSCH)		1
	50 273 DB GASKET, THERMOSTAT HOUSING		1
	50 360 DB GASKET, MAGNETO BRACKET		1
	50 376 D GASKET, LUBRICATING OIL PUMP COVER		1
	50 404 DD GASKET, OIL FILTER BASE		1
	274 399 R1 GASKET, CRANKCASE FRONT PLATE		1
	262 620 R2 GASKET, CRANKCASE FRONT COVER		1
	50 529 D GASKET, AIR CLEANER PIPE FLANGE		1
	50 669 DB GASKET, VALVE HOUSING		1
	50 675 DD GASKET, CYLINDER HEAD		1
	50 689 DA GASKET, INTAKE MANIFOLD		2
	50 829 DB GASKET, FUEL PUMP GEAR COVER		1
	51 223 D GASKET, LUBRICATING OIL PUMP BODY		1
	51 527 DC GASKET, WATER TRAP BRACKET (BOSCH PUMP)		1
	52 520 DB GASKET, INTAKE MANIFOLD END COVER		2
	53 459 DA GASKET, CARBURETOR		1
	55 780 DD GASKET, MAGNETO FLANGE		1
	59 481 DB GASKET, CRANKCASE FRONT PLATE		1
	62 939 DB GASKET, INJECTION PUMP (IH)		1
	251 042 R4 GASKET, PRE-COMBUSTION CHAMBER		8
	251 167 R1 GASKET, EXHAUST MANIFOLD		3
	260 708 R2 GASKET, WATER TRAP BOWL (BOSCH PUMP)		1
	271 869 R1 GASKET, CRANKSHAFT REAR OIL SEAL RETAINER (BETWEEN HALVES)		2
	265 130 R1 GASKET, LUBRICATING OIL FILTER BASE		1
	274 472 R1 GASKET, CRANKCASE OIL PAN		1
	268 770 R2 PLUG, CRANKCASE OIL SEAL RETAINER PLATE		2
	250 608 R1 SEAL, NOZZLE FITTING DUST		4
	251 044 R2 SEAL, NOZZLE BODY DUST		4
	254 753 R1 SEAL, THERMOSTAT		1
	20 300 D WASHER, WATER PUMP FELT		1
	58 458 D WASHER, VALVE HOUSING COVER NUT		3
	62 866 D WASHER, PUSH ROD CHAMBER SIDE PLATE		4



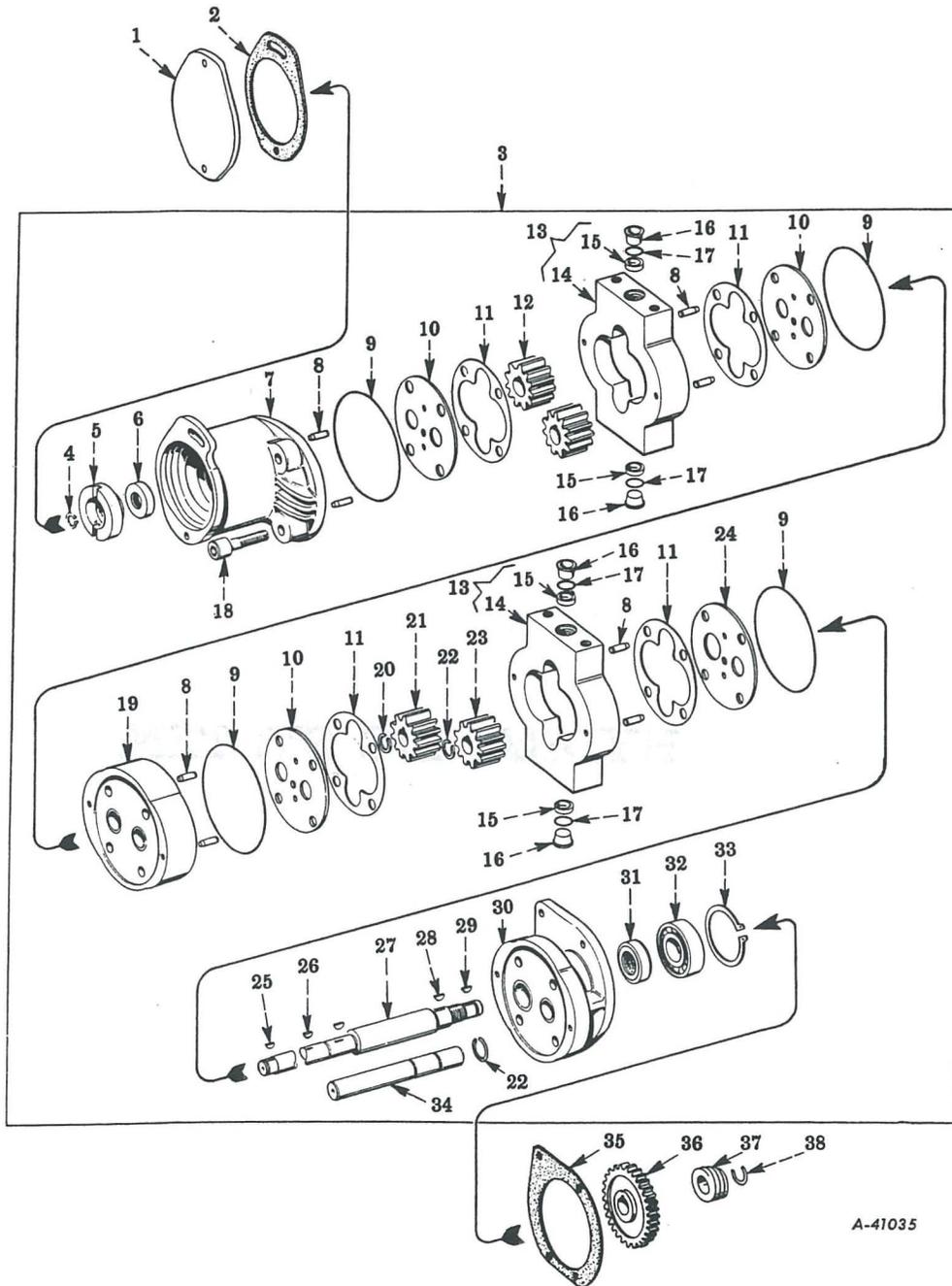


HYDRAULIC SYSTEM





HYDRAULIC PUMP (Hydreco) AND RELATED PARTS



A-41035

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1			NOT USED		
2	55 780 DD		GASKET, HYDRAULIC PUMP COVER		1
3	272 494 R91	151010N18F1	PUMP, HYDRAULIC, ASSEMBLY (LESS REF. NOS. 28 AND 29)		1
	179 840		SCREW, CAP, HEX-HD., 3/8-16NC X 1-1/8"		4
	103 321		WASHER, LOCK, MEDIUM, 3/8"		4



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HYDRAULIC SYSTEM

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
HYDRAULIC PUMP (Hydreco) AND RELATED PARTS—Continued					
4	271 110 R1	611X12	RING, SNAP (EXTERNAL)		1
5	272 841 R1	827X79	COUPLING, MAGNETO DRIVE		1
6	137 843 H	A362X89	OIL SEAL (REAR)		1
7	272 826 R91	8X15X4	COVER AND BUSHING		1
8	272 843 R1	A550X2	PIN, DOWEL		8
9	259 246 R1	A395X65	"O" RING, SEALING, 3-7/8" I.D. x 4-1/8" O.D. x 1/8"		4
10	272 837 R1	12X15X1	PLATE, WEAR		3
11	272 839 R1	712X94A	GASKET, AMBER (.001)		X
11	272 840 R1	712X94B	GASKET, RED (.002)		X
12	272 836 R1	6X1510X2	GEAR, HYDRAULIC PUMP		2
13	272 828 R91	17X1510X1	HOUSING, 272 829 R1, w/TWO BUSHINGS, 272 830 R1		2
14	272 829 R1	1X1510X2	HOUSING		1
15	272 830 R1	835X24	BUSHING, BEARING		4
16	272 844 R1	A700X7	LUG, HYDRAULIC PUMP CAP		4
17	350 429 R1	A395X12	"O" RING, SEALING, 5/8" I.D. x 13/16" O.D. x 3/32"		4
18	18 523 R1	A134X21	SCREW, CAP, HEX-SOCKET-HD., 7/16-20NF x 5"		4
19	272 827 R91	15X15X4	PLATE AND BUSHING, BEARING		1
20	272 834 R1	812X49	RING, SNAP, DRIVE SHAFT		1
21	272 832 R1	6X1510X1	GEAR, PUMP DRIVE		1
22	272 834 R1	812X49	RING, SNAP, DRIVEN SHAFT		2
23	272 832 R1	6X1510X1	GEAR, DRIVEN SHAFT		1
24	272 838 R1	12X15X3	PLATE, WEAR		1
25	272 845 R1	A258X43	KEY, SPECIAL		1
26	103 905	A258X5	KEY, DRIVE SHAFT WOODRUFF No. 5		2
27	272 833 R1	4X151010X1	SHAFT, DRIVE		1
28	124 543		KEY, HYDRAULIC PUMP DRIVE GEAR (WOODRUFF No. 3, 1/8 x 1/2")		1
29	103 904		KEY, SERVICE METER DRIVE GEAR (WOODRUFF No. 2, 3/32 x 1/2")		1
30	272 825 R91	7X15X2	ADAPTER AND BUSHING		1
31	130 612 H	A362X90	OIL SEAL (FRONT)		1

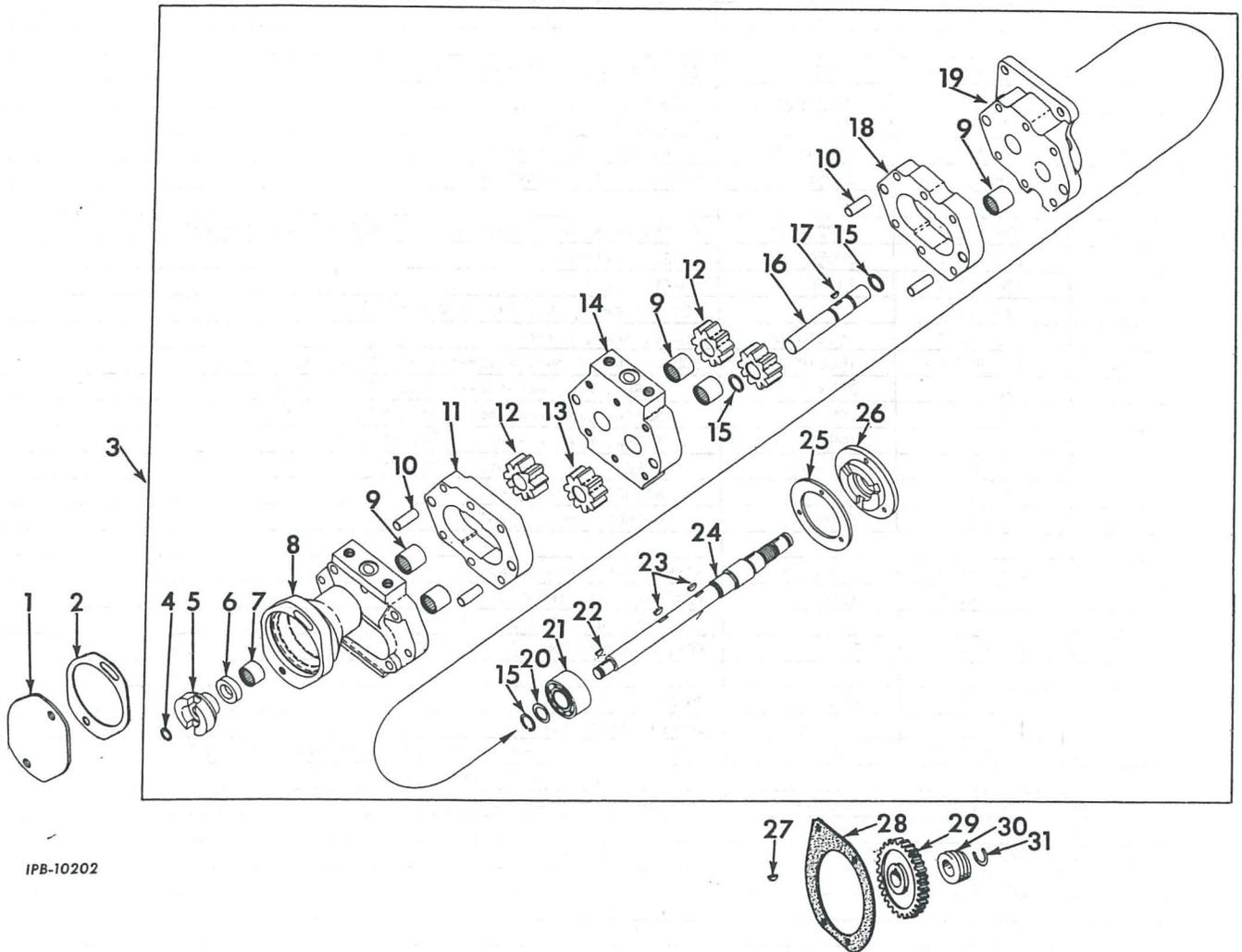
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ATTACHMENTS

HYDRAULIC PUMP (Webster) AND RELATED PARTS



IPB-10202

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
2	55 780 DD		GASKET, HYDRAULIC PUMP COVER *		1
3	273 526 R92	2H2CS2H2CS1	PUMP, HYDRAULIC, ASSEMBLY (OPTIONAL WITH 272 494 R91)		1
	179 840		SCREW, CAP, HEX-HD., 3/8-16NC X 1-1/8"		4
	103 321		WASHER, LOCK, 3/8"		4
4	276 567 R1	2965013	RING, RETAINING, DRIVE SHAFT, REAR		1
5	276 565 R1	151210561	COUPLING		1
6	276 577 R91	21954	OIL SEAL (VICTOR, TYPE K4 46082)		1
7	276 578 R91	21054	BEARING, NEEDLE (TORRINGTON, B-128)		1
* - ALSO LISTED WITH "HYDRAULIC PUMP (HYDRECC) AND RELATED PARTS".					

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ATTACHMENTS

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
8	276 551 R91	15221961	BODY, PUMP, ASSEMBLY, REAR, W/TWO BEARINGS, 276 574 R91 AND BEARING, 276 578 R91		1
	179 805	295303	SCREW, CAP, HEX-HD., 1/4-20NC x 2"		2
	179 826	2953011	SCREW, CAP, HEX-HD., 5/16-18NC x 2"		6
	103 319	2960113	WASHER, LOCK, 1/4"		2
	103 320	2960112	WASHER, LOCK, 5/16"		6
9	276 574 R91	30621	BEARING, NEEDLE (TORRINGTON, B-1212)		5
10	276 566 R1	15121034	PIN, DOWEL		4
11	276 563 R1	151210622	PLATE, GEAR, TOP		1
12	276 579 R1	151219522	GEAR, DRIVE (WITH KEYWAY)		3
13	276 570 R1	219521	GEAR, IDLER (WITHOUT KEYWAY)		1
14	276 552 R91	152210471	PLATE, BEARING, ASSEMBLY, W/TWO BEARINGS, 276 574 R91		1
15	276 575 R1	296503	RING, RETAINING		3
16	276 568 R1	21058	SHAFT, IDLER		1
17	427 261		KEY, WOODRUFF (No. 213, 1/8 x 3/8")		1
18	276 562 R1	151210612	PLATE, GEAR, BOTTOM		1
19	276 550 R91	15221958	BODY, PUMP, FRONT, ASSEMBLY, W/BEARING, 276 574 R91		1
	138 208	295317	SCREW, CAP, HEX-SOCKET-HD., 1/4-20NC x 2"		1
	138 227	295315	SCREW, CAP, HEX-SOCKET-HD., 5/16-18NC x 2-1/4"		4
	179 805	295303	SCREW, CAP, HEX-HD., 1/4-20NC x 2"		1
	179 824	2953413	SCREW, CAP, HEX-HD., 5/16-18NC x 1-3/4"		2
	103 319	2960113	WASHER, LOCK, 1/4"		1
	103 320	2960112	WASHER, LOCK, 5/16"		6
20	276 569 R1	29602132	WASHER, RETAINING RING		1
21	8 521 T	30623	BEARING, BALL (ND-5204-LIA)		1
22	103 904		KEY, WOODRUFF (No. 2, 3/32 x 1/2")		1
23	124 543	296204	KEY, WOODRUFF (No. 3, 1/8 x 1/2")		2
24	276 564 R1	15121956	SHAFT, DRIVE		1
25	276 571 R1	15121053	GASKET, PILOT PLATE		1
26	276 555 R91	152-21959	PLATE, PILOT, ASSEMBLY (CONSISTS OF GASKET, 276 571 R1, OIL SEAL, 265 440 R91 AND PLATE, 265 462 R1)		1
	133 567	29520-3	SCREW, MACHINE, FL-HD., NO. 10-24NC x 5/8"		3
27	124 543		KEY, WOODRUFF (No. 3) *		1
28	272 495 R1		GASKET, HYDRAULIC PUMP *		1
29	272 496 R2		GEAR, DRIVE, HYDRAULIC PUMP *		1
	45 003		LOCK, JAM NUT		1
	114 498		NUT, JAM, HEX, 5/8-18NC		1
30	262 880 R1		GEAR, SERVICE METER DRIVE		1
31	21 362		RETAINER, SERVICE METER DRIVE GEAR		1
	265 440 R91	21953	OIL SEAL (VICTOR, TYPE K4 46119-M)		1
	265 462 R1	151-21052-2	PLATE, PILOT		1
	276 561 R91	15021960	GEAR, IDLER, ASSEMBLY		1
			(COMPOSED OF -		
			1 GEAR 276 570 R1 1 RING 276 575 R1		
			1 GEAR 276 579 R1 1 SHAFT 276 568 R1)		
			1 KEY 427 261		

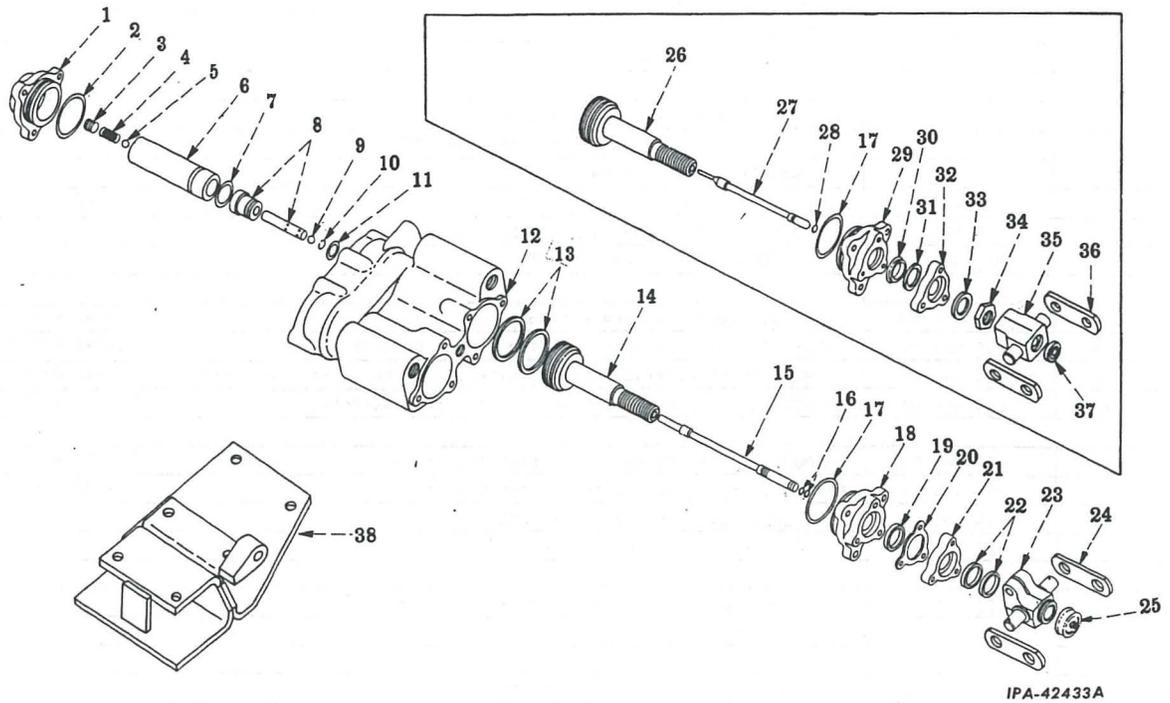
* - ALSO LISTED WITH "HYDRAULIC PUMP (HYDRECO) AND RELATED PARTS".



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HYDRAULIC SYSTEM

HYDRAULIC BOOSTER



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	272 272 R1	HEAD, HYDRAULIC BOOSTER CYLINDER		2
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		6
	103 321	WASHER, LOCK, MEDIUM, 3/8"		6
2	290 028 R1	RING, SEALING, HYDRAULIC BOOSTER CYLINDER HEAD		2
3	222 587	SCREW, SET, RELIEF VALVE HOUSING, HEX-SOCKET-HD., FL-PT., 1/2-13NC x 1/2"		2
4	274 906 R1	SPRING, RELIEF VALVE		2
5	16 012 R1	BALL, RELIEF VALVE (.375 DIA., GRADE 2)		2
6	274 905 R1	HOUSING, RELIEF VALVE		2
7	252 537 R1	RING, RELIEF VALVE HOUSING SEALING 35021721		2
8	274 907 R91	SLEEVE, SPOOL VALVE, w/VALVE (MATCHED SET)		X
9	16 012 R1	BALL, SPOOL VALVE (.375 DIA., GRADE 2)		2
10	274 902 R3	RING, SPOOL VALVE BALL RETAINER		2
11	350 684 R1	RING, SPOOL VALVE SLEEVE SEALING		2
12	272 256 R21	HOUSING, HYDRAULIC BOOSTER, w/PLUG, 444 691		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
	444 691	PLUG, PIPE, HEX-SOC-HD., 1/4-18		2
13	272 259 R1	RING, HYDRAULIC BOOSTER PISTON		4
14	274 900 R1	PISTON, HYDRAULIC BOOSTER	TD-142 41551 to 43661	2
14	276 429 R1	PISTON, HYDRAULIC BOOSTER	TD-142 43662 up	2

X - AS REQUIRED

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HYDRAULIC SYSTEM



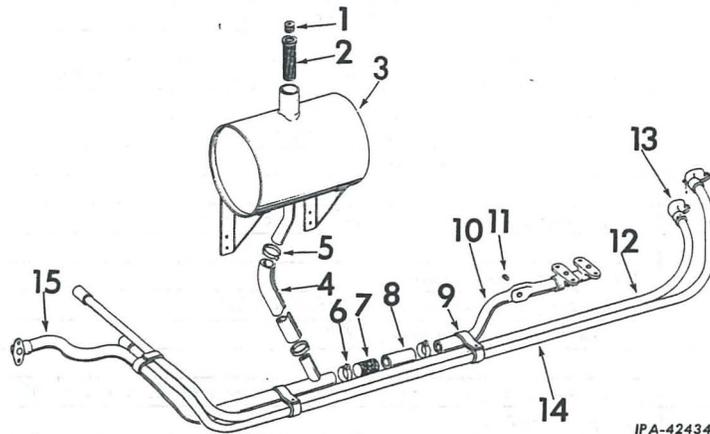
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
HYDRAULIC BOOSTER—Continued				
15	274 903 R2	PLUNGER, SPOOL VALVE ACTUATING	TD-142 41551 to 43661	2
16	352 219 RI	RING, SEALING, SPOOL VALVE ACTUATING PLUNGER		4
17	290-028-RI	RING, SEALING, HYDRAULIC BOOSTER PISTON SUPPORT		2
18	272 260 RI	SUPPORT, HYDRAULIC BOOSTER PISTON	TD-142 41551 to 43661	2
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		6
	103 321	WASHER, LOCK, MEDIUM, 3/8"		6
18	277 435 RI	SUPPORT, HYDRAULIC BOOSTER PISTON	TD-142 43662 UP	2
	179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		6
	103 321	WASHER, LOCK, MEDIUM, 3/8"		6
19	277 183 R91	SEAL, HYDRAULIC BOOSTER PISTON ROD	TD-142 43662 UP	2
19	275 567 RI	"VEE" PACKING, HYDRAULIC BOOSTER PISTON SUPPORT	TD-142 41551 to 43661	2
20	134 836 RI	WASHER, "VEE" PACKING BACK-UP, HYDRAULIC BOOSTER PISTON SUPPORT	TD-142 41551 to 43661	2
20	277 450 RI	GASKET, HYDRAULIC BOOSTER PISTON ROD WIPER SUPPORT	TD-142 43390 UP	2
21	272 263 RI	SUPPORT, HYDRAULIC BOOSTER PISTON ROD WIPER	TD-142 41551 to 43661	2
21	277 436 RI	SUPPORT, HYDRAULIC BOOSTER PISTON ROD WIPER	TD-142 43662 UP	2
	179 798	SCREW, CAP, HEX-HD., 1/4-20NC x 1-1/8"		6
	103 319	WASHER, LOCK, MEDIUM, 1/4"		6
22	277 181 R91	WIPER, HYDRAULIC BOOSTER PISTON ROD, W/GASKET, 273 148 RI AND TWO STRIP, 273 149 RI		4
23	272 543 RI	TRUNNION, HYDRAULIC BOOSTER PISTON ROD	TD-142 41551 to 43661	2
	218 443	NUT, JAM, HEX. 3/4-10NC		2
	103 385	PIN, COTTER, 1/8 x 1"		4
	103 345	WASHER, FLAT, 15/32" I.D. x 1-5/16" O.D. x No. 13 GA.		4
23	276 430 RI	TRUNNION, HYDRAULIC BOOSTER PISTON ROD	TD-142 43662 UP	2
	103 385	PIN, COTTER, 1/8 x 1"		4
	179 842	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	103 345	WASHER, FLAT, 15/32" I.D. x 1-5/16" O.D. x No. 13 GA.		4
24	272 267 RI	LINK, HYDRAULIC BOOSTER PISTON	TD-142 41551 to 43661	4
24	277 434 RI	LINK, HYDRAULIC BOOSTER PISTON	TD-142 43662 UP	4
25	272 546 R91	SCRAPER, SPOOL VALVE ACTUATING PLUNGER	TD-142 41551 to 43661	2
25	277 184 RI	BOOT, SPOOL VALVE ACTUATING PLUNGER	TD-142 43662 UP	2
26	272 353 R91	SUPPORT, HYDRAULIC BOOSTER HOUSING		1
	179 882	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/8"		6
	103 323	WASHER, LOCK, MEDIUM, 1/2"		6
	218 443	FOLLOWS REFERENCE NO. 23	TD-142 41551 to 43661	
	272 265 R2	LOCK, HYDRAULIC BOOSTER PISTON ROD SCRAPER (ORDER 277 181 R91)	TD-142 41551 to 43389	2
	179 796	SCREW, CAP, HEX-HD., 1/4-20NC x 7/8"		6
	103 319	WASHER, LOCK, MEDIUM, 1/4"		6
	273 148 RI	GASKET, HYDRAULIC PISTON ROD SCRAPER (ORDER 277 181 R91)	TD-142 41551 to 43389	2
	273 149 RI	STRIP, BRASS, HYDRAULIC PISTON SCRAPER (ORDER 277 181 R91)	TD-142 41551 to 43389	4
	276 382 R91	PACKAGE, FIELD SERVICE, HYDRAULIC BOOSTER SEALS (COMPOSED OF -		1
		2 PACKING 275 567 RI	2 RING 350 684 RI	
		2 RING 252 537 RI	2 RING 352 219 RI	
		2 RING 272 293 RI	2 SCRAPER 272 264 R91	
		4 RING 290 028 RI	2 WASHER 134 836 RI)	
		4 RING 350 429 RI		



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HYDRAULIC SYSTEM

HYDRAULIC CONTROL LINES AND CONNECTIONS



IPA-42434A

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
1	275 021 RI	PLUG, FILLER NECK (TOGETHER WITH GASKET, 275 022 RI WILL WORK FOR 255 971 RI)		1
2	274 214 R11	SCREEN, FILTER, RESERVOIR TANK		1
3	274 340 R91	TANK, RESERVOIR, w/PLUG, 255 971 RI AND FILTER, 274 214 R11		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
4	274 341 R1	HOSE, RESERVOIR TO JUNCTION		1
5	274 086 R91	CLAMP, RESERVOIR TO JUNCTION HOSE		2
6	274 086 R91	CLAMP, BOOSTER TO PUMP SUCTION LINE COUPLING HOSE		2
7	277 282 R91	FILTER, BOOSTER TO PUMP SUCTION LINE	TD-142 - 43996 UP	1
8	274 221 RI	HOSE, COUPLING, BOOSTER TO PUMP SUCTION LINE		1
9	272-289 RI	CLAMP, HYDRAULIC PRESSURE LINE	TD-142-41551 TO 42356	1
	102 635	NUT, HEX., 3/8-16NC		1
	186 282	SCREW, CAP, HEX-HD., 3/8-16NC x 3-1/4"		1
	103 321	WASHER, LOCK, MEDIUM, 3/8"		1
9	276 958 R91	CLAMP, BOOSTER PRESSURE HOSE (WILL WORK FOR 276 651 RI AND 276 623 RI) (SEE NOTE)	TD-142-42357 UP	3
10	274 344 R11	LINE, SUCTION, BOOSTER TO PUMP, FRONT	TD-142-41551 TO 42356	1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
10	276 648 R11	LINE, SUCTION, BOOSTER TO PUMP, FRONT	TD-142-42357 TO 43995	1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
10	277 278 R11	LINE, SUCTION, BOOSTER TO PUMP, FRONT	TD-142-43996 UP	1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
		NOTE - 2 CLAMPS REQUIRED ON TRACTORS WITH SERIAL NUMBERS FROM 42357 TO 42581		



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HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
HYDRAULIC CONTROL LINES AND CONNECTIONS—Continued				
11	103 878	PLUG, DRAIN, HYDRAULIC LINE, SQ-HD., 1/4"		1
12	274 346 R11	LINE, PRESSURE, PUMP TO RIGHT SIDE OF BOOSTER (ORDER 276 541 R91 WITH 276 622 R1)	TD-142-41551 TO 42356	1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
12	276 541 R91	HOSE, PRESSURE, PUMP TO RIGHT SIDE OF BOOSTER	TD-142-42357 UP	1
13	276 622 R1	FLANGE, PRESSURE MANIFOLD		2
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4
14	274 345 R11	LINE, PRESSURE, PUMP TO LEFT SIDE OF BOOSTER (ORDER 276 542 R91 WITH 276 622 R1)	TD-142-41551 TO 42356	1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
14	276 542 R91	HOSE, PRESSURE, PUMP TO LEFT SIDE OF BOOSTER	TD-142-42357 UP	1
15	274 388 R91	LINE, SUCTION, HYDRAULIC BOOSTER TO PUMP, REAR	TD-142-41551 TO 42356	1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
15	276 649 R91	LINE, SUCTION, HYDRAULIC BOOSTER TO PUMP, REAR	TD-142-42357 TO 43995	1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
15	277 279 R11	LINE, SUCTION, HYDRAULIC BOOSTER TO PUMP, REAR	TD-142-43996 UP	1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
	258 859 R1	ADAPTER, PUMP TO RIGHT SIDE OF BOOSTER PRESSURE LINE		1
	258 859 R1	ADAPTER, PUMP TO LEFT SIDE OF BOOSTER PRESSURE LINE		1
	216 423	CLAMP, HOSE, RESERVOIR TO SUCTION LINE		2
	102 634	NUT, HEX., 5/16-18NC		2
	179 814	SCREW, CAP, HEX-HD., 5/16-18NC x 5/8"		2
	103 320	WASHER, LOCK, MEDIUM, 5/16"		2
	272 287 R92	HOSE, PUMP TO LEFT SIDE OF BOOSTER PRESSURE LINE		1
	272 287 R92	HOSE, PUMP TO RIGHT SIDE OF BOOSTER PRESSURE LINE		1
	102 635	NUT, HEX., 3/8-16NC (USED WITH 276 651 R1 ONLY)		1
	272 290 R1	PAD, HYDRAULIC PRESSURE LINE CLAMP	TD-142-41551 TO 42356	1
	276 957 R1	PAD, BOOSTER PRESSURE HOSE CLAMP (WILL WORK FOR 276 624 R1 AND 276 652 R1) (SEE NOTE)	TD-142-42357 UP	3
	272 293 R1	RING, SEALING, HYDRAULIC BOOSTER TO RESERVOIR RETURN LINE		1
	350 429 R1	RING, SEALING, PUMP TO LEFT SIDE OF BOOSTER PRESSURE LINE MANIFOLD FLANGE		1
	350 429 R1	RING, SEALING, RESERVOIR TO PUMP SUCTION LINE MANIFOLD FLANGE		2
	350 429 R1	RING, SEALING, PUMP TO RIGHT SIDE OF BOOSTER PRESSURE LINE MANIFOLD FLANGE		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4" (USED WITH 276 651 R1 ONLY)		1
	103 321	WASHER, LOCK, MEDIUM, 3/8" (USED WITH 276 651 R1 ONLY)		1
		NOTE - 2 CLAMPS REQUIRED ON TRACTORS WITH SERIAL NUMBERS FROM 42357 TO 42581		



ATTACHMENTS



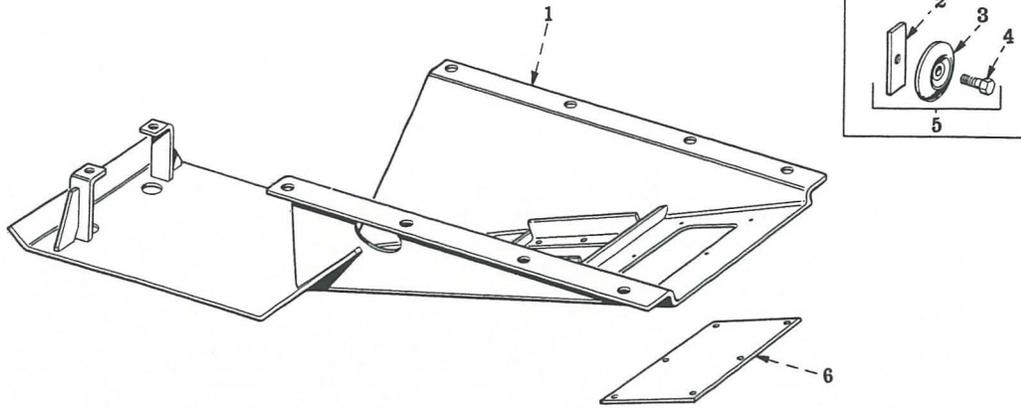


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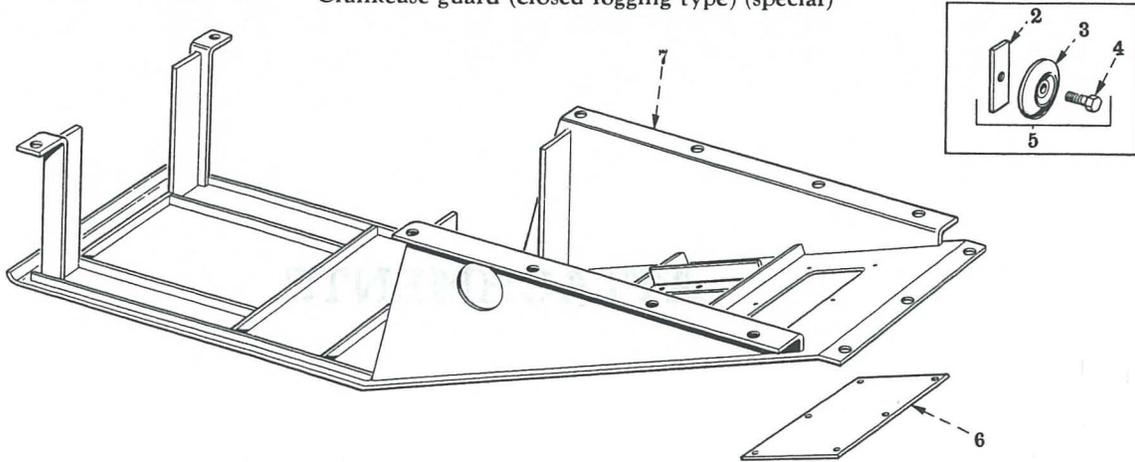
ATTACHMENTS

CRANKCASE GUARD (Special)

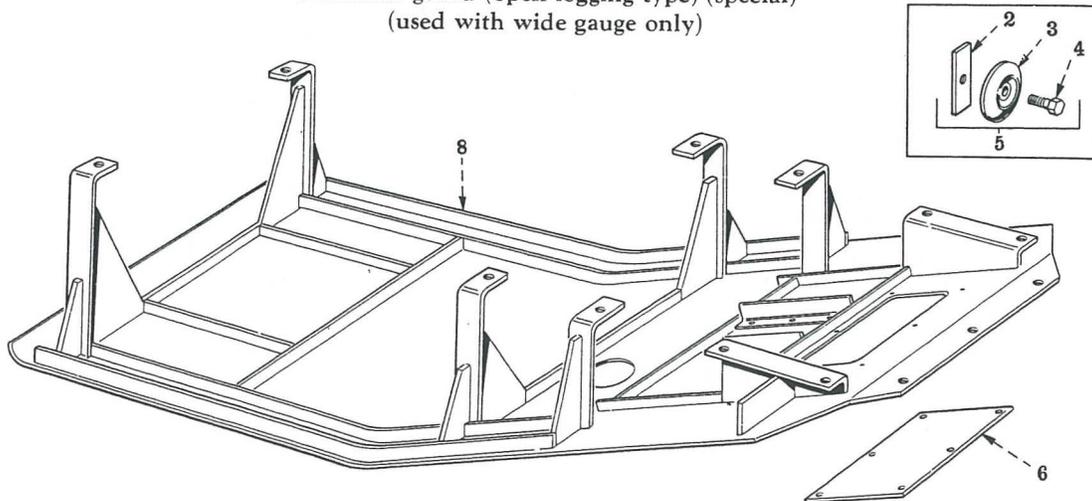
Crankcase guard (not closed or open logging type) (special)



Crankcase guard (closed logging type) (special)



Crankcase guard (open logging type) (special)
(used with wide gauge only)



B-9381



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ATTACHMENTS

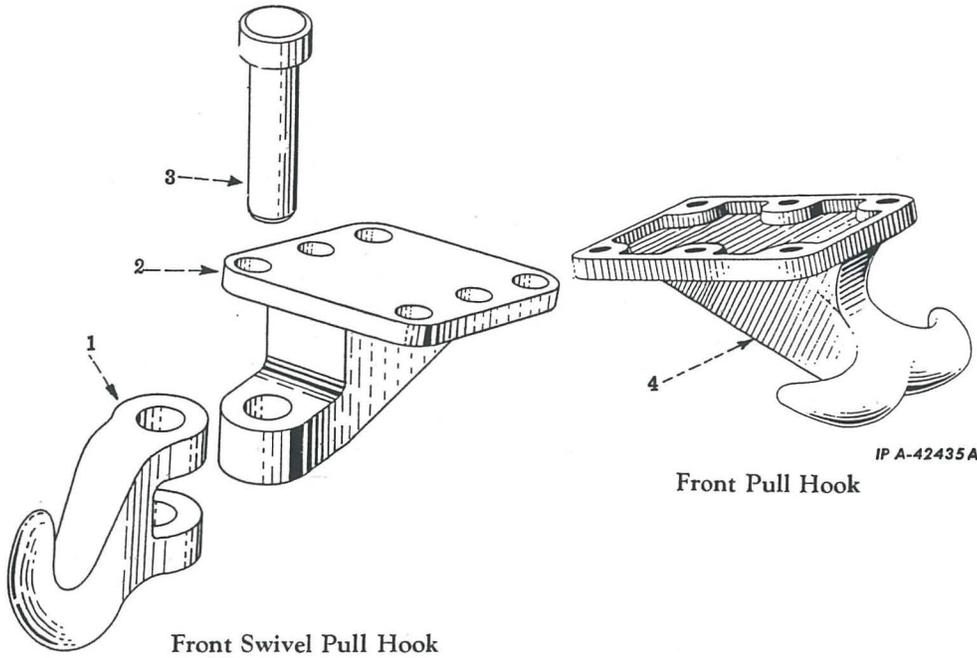
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQUIRED		
				A	B	C
CRANKCASE GUARD (Special)						
KEY TO LETTERS IN CAPTION -						
A - 274 609 R91 - ATTACHMENT, CRANKCASE GUARD (NOT CLOSED OR OPEN LOGGING TYPE)						
B - 275 513 R91 - ATTACHMENT, CRANKCASE GUARD (CLOSED LOGGING TYPE)						
C - 275 514 R91 - ATTACHMENT, CRANKCASE GUARD (OPEN LOGGING TYPE) (USED WITH WIDE GAUGE ONLY)						
(FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM)						
(FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)						
1	275 471 R11	GUARD, CRANKCASE		1		
	271 607	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		10		
2	42 877 DB	SUPPORT, OIL DRAIN HOLE COVER		1	1	1
3	5 977 DA	COVER, OIL DRAIN HOLE (ORDER 67 574 DC)		1	1	1
4	179 883	BOLT, OIL DRAIN HOLE COVER, 1/2-13NC x 1-1/4"		1	1	1
5	67 574 DC	COVER, OIL DRAIN HOLE, w/SUPPORT, 42 877 DB AND SCREW, 179 883		1	1	1
6	275 479 R1	COVER, CRANKCASE GUARD ACCESS, HOLE		1	1	1
	179 882	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/8"		6	6	6
	103 323	WASHER, LOCK, MEDIUM, 1/2"		6	6	6
7	274 610 R11	GUARD, CRANKCASE (CLOSED LOGGING TYPE)				1
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"				13
8	275 480 R11	GUARD, CRANKCASE (OPEN LOGGING TYPE)				1
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"				13



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ATTACHMENTS

FRONT PULL HOOK AND SWIVEL FRONT PULL HOOK



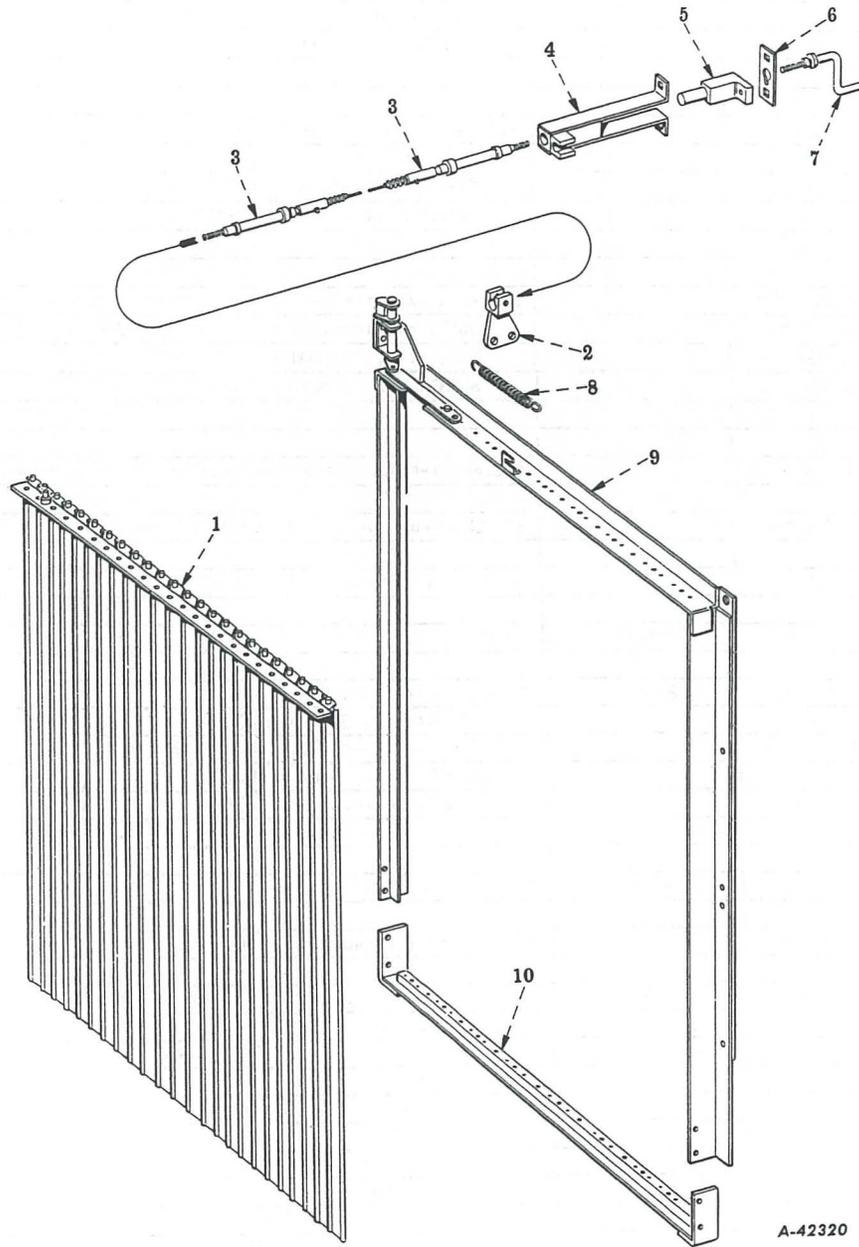
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
KEY TO LETTERS IN CAPTION -					
A - 42 902 D - ATTACHMENT, FRONT PULL HOOK (FOR TRACTORS EQUIPPED WITH CRANKCASE GUARD ATTACHMENT).					
B - 276 481 R91 - ATTACHMENT, SWIVEL FRONT PULL HOOK (FOR TRACTORS EQUIPPED WITH CRANKCASE GUARD ATTACHMENTS, 274 609 R91, 275 513 R91 AND 275 514 R91)					
(FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM)					
(FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)					
	8 107 D	HOOK, SWIVEL FRONT PULL			1
2	276 482 R1	BRACKET, SWIVEL FRONT PULL HOOK			1
	218 200	NUT, HEX., 7/8-14NF			3
	271 681	SCREW, CAP, HEX-HD., 7/8-14NF x 2-3/4"			3
3	51 184 D	PIN, SWIVEL FRONT PULL HOOK			1
4	5 980 D	HOOK, FRONT PULL			1
	218 200	NUT, HEX., 7/8-14NF			3
	271 680	SCREW, CAP, HEX-HD., 7/8-14NF x 2-1/2"			3



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ATTACHMENTS

RADIATOR SHUTTER (Special)



A-42320

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	274 600 R91		ATTACHMENT, RADIATOR SHUTTER (SEE NOTE)		1
1	274 816 R91	24666	SHUTTER, w/OPERATING BAR		1
			NOTE - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
			FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		

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ATTACHMENTS

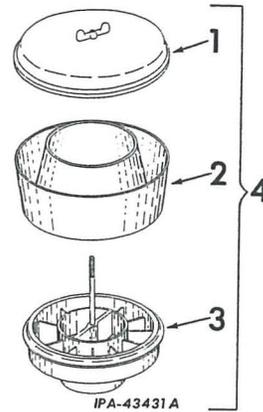
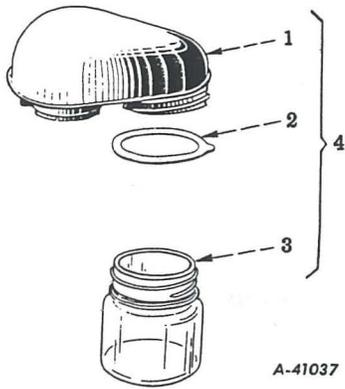


REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RADIATOR SHUTTER (Special)—Continued					
2	274 602 R11		BRACKET, RADIATOR SHUTTER CONTROL ROD, FRONT, ANCHOR		1
	179 835		SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		2
	103 321		WASHER, LOCK, MEDIUM, 3/8"		2
3	274 601 R91		ROD, RADIATOR SHUTTER CONTROL		1
	114 492		NUT, JAM, HEX., 1/4-28NF		3
	179 819		SCREW, CAP, HEX-HD., 5/16-18NC x 1-1/8"		2
	103 320		WASHER, LOCK, MEDIUM, 5/16"		2
4	274 604 R11		BRACKET, RADIATOR SHUTTER CONTROL ROD ANCHOR, REAR		1
	14 993 R1		BOLT, CARRIAGE, SQ-NECK, SHORT, 1/4-20NC x 3/4"		2
	109 084		NUT, HEX., 1/4-20NC		2
	103 319		WASHER, LOCK, MEDIUM, 1/4"		2
5	274 607 R1		COLLAR, THREADED, RADIATOR SHUTTER CONTROL CRANK		1
6	274 606 R1		SPACER, RADIATOR SHUTTER CONTROL CRANK		1
7	274 608 R11		CRANK, RADIATOR SHUTTER CONTROL		1
8	47 530 D	15549	SPRING		1
9	274 814 R91	24669	FRAME, NEW/BEARING BAR		1
	137 159		PIN, COTTER, 3/32 x 5/8"		1
	120 614		SCREW, CAP, HEX-HD., No. 10-32NF x 2"		2
	106 497		WASHER, LOCK, MEDIUM, No. 10		6
	16 559 R1		WASHER, PLAIN, STEEL, 17/64" I.D. x 5/8" O.D. x .065 GA.		1
10	274 815 R91	24668	BAR, TIE, BOTTOM		1
	263 515 R91		CLIP, RADIATOR SHUTTER CONTROL ROD		1
	273 290 R91	24640	SHUTTER, RADIATOR, ASSEMBLY (COMPOSED OF -		1
			1 BAR 274 815 R91		
			1 FRAME 274 814 R91		
			1 PIN 137 159		
			2 SCREW 120 614		
			1 SHUTTER 274 816 R91		
			1 SPRING 47 530 D		
			6 WASHER 106 497		
			1 WASHER 16 559 R1)		
	181 331		SCREW, CAP, HEX-HD., 5/16-24NF x 1/2"		12
	179 833		SCREW, CAP, HEX-HD., 3/8-16NC x 1/2"		2
	103 320		WASHER, LOCK, MEDIUM, 5/16"		12
	103 321		WASHER, LOCK, MEDIUM, 3/8"		2



PRE-CLEANER (Glass Body)

PRE-CLEANER (Plastic Body)



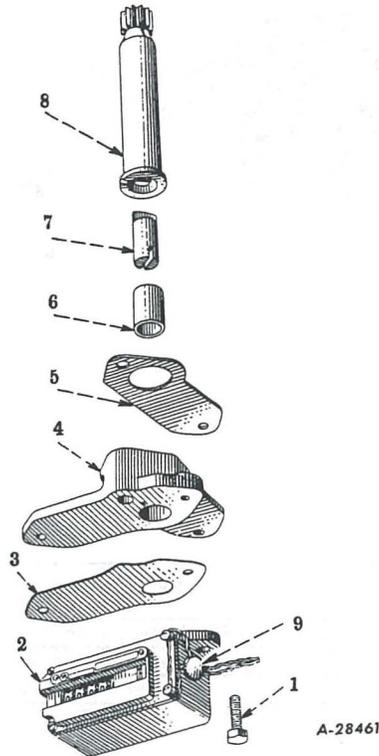
REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
AIR PRE-CLEANER (Glass Body) (Special)					
1	59 420 D	X-1594	PRE-CLEANER, COLLECTOR		1
2	66 776 D	P-3995	GASKET (WILL WORK FOR 54 081 D)		1
3	54 082 D	P-2776	JAR, DUST		1
4	59 323 D	X-1594A	PRE-CLEANER (COLLECTOR TYPE) (ORDER 273 034 R91)		1
AIR PRE-CLEANER (Plastic Body) (Special)					
	273 034 R91		ATTACHMENT, PRE-CLEANER (COLLECTOR TYPE) (REF. NO. 4)		
			(FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM)		
			(FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		
1	277 376 R91	P-16548	COVER		1
2	277 377 R1	P-16330	BODY		1
3	277 378 R91	P-16336	SLEEVE		1
4	277 375 R91	H-253	PRE-CLEANER (COLLECTOR TYPE) (WILL WORK FOR 59 323 D)		1



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ATTACHMENTS

SERVICE METER (Veeder-Root Corporation) (Special)



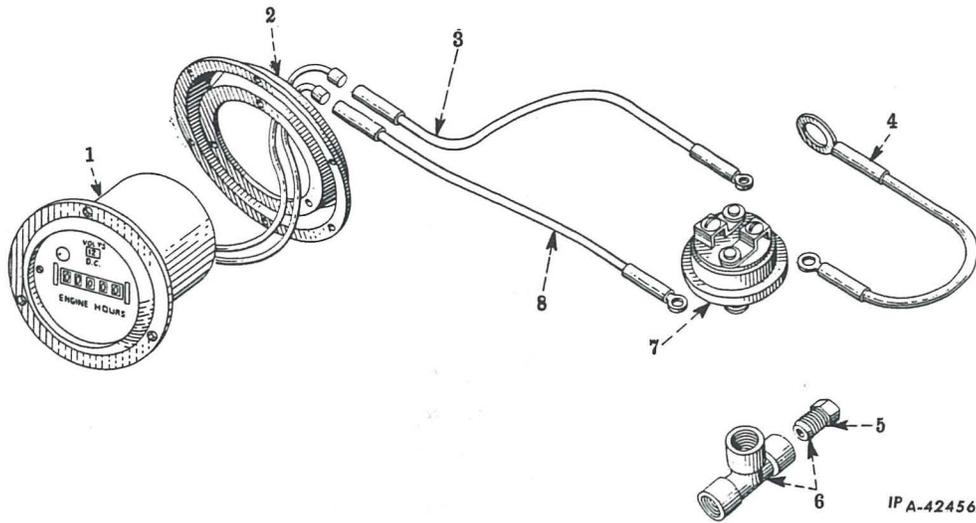
A-28461

REF. NO.	I H PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	275 733 R91		ATTACHMENT, SERVICE METER (1650 R.P.M.) (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	23 086 D		SCREW, CAP, SERVICE METER		2
	103 319		WASHER, LOCK, 1/4"		2
2	261 805 R91		METER, SERVICE (VEEDER ROOT Y-73027-3)		1
3	49 451 DA		GASKET, HORIZONTAL READING SERVICE METER BRACKET		1
4	261 920 R11		BRACKET, HORIZONTAL READING SERVICE METER W/BUSHINGS, 261 921 R1 AND PIN, 141 105		1
	138 203		SCREW, CAP, HEX-HD., SOCKET-HD., 1/4-20NC x 1-1/2"		1
	179 795		SCREW, CAP, HEX-HD., 1/4-20NC x 3/4"		1
	103 319		WASHER, LOCK, 1/4"		1
5	49 451 DA		GASKET, SERVICE METER BRACKET		1
6	261 921 R1		BUSHING, HORIZONTAL READING SERVICE METER BRACKET		1
7	261 922 R1		EXTENSION, HORIZONTAL READING SERVICE METER DRIVE SHAFT		1
8	275 550 R91		GEAR, SERVICE METER DRIVEN		1
9	12 736 D		SEAL, SERVICE METER		1
	141 105		PIN, HORIZONTAL READING SERVICE METER DOWEL, 1/8 x 1/4"		1



ATTACHMENTS

ELECTRIC HOUR METER (Hobbs Corporation) (Special)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	274 580 R91	ATTACHMENT, ELECTRIC HOUR METER (12 VOLT) (FOR TRACTORS EQUIPPED WITH ELECTRIC STARTING OR ELECTRIC STARTING AND LIGHTING ATTACHMENTS) (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	264 673 R93	METER, HOUR (12 VOLT)		1
	121 839	SCREW, SLOTTED-RD-HD., NO. 6-32 x 5/16" (CADMIUM PLATED)		3
	131 044	WASHER, LOCK, NO. 6 (CADMIUM PLATED)		3
2	264 674 R91	DAMPER, VIBRATION		1
	121 839	SCREW, SLOTTED-RD-HD., NO. 6-32 x 5/16" (CADMIUM PLATED)		3
	131 044	WASHER, LOCK, NO. 6 (CADMIUM PLATED)		3
3	271 065 R91	CABLE, AMMETER TO HOUR METER		1
4	272 525 R91	CABLE, PRESSURE SWITCH TO GROUND		1
5	29 899 D	NUT, COUPLING, OIL PRESSURE GAUGE TUBE TEE		2
6	265 874 R11	FITTING, TEE, ENGINE OIL PRESSURE GAUGE, W/TWO NUTS, 29 899 D		1
7	267 825 R91	SWITCH, PRESSURE		1
8	271 066 R91	CABLE, PRESSURE SWITCH TO HOUR METER		1



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ATTACHMENTS

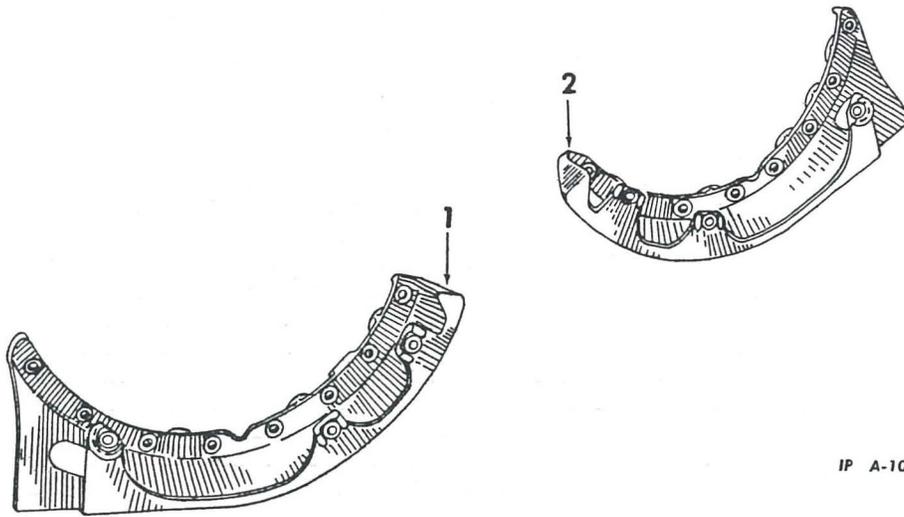
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
INCREASED THIRD AND SIXTH SPEED TRANSMISSION (Special)				
	275 681 R91	ATTACHMENT, INCREASED THIRD AND SIXTH SPEED TRANSMISSION (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
		NOTE - TO IDENTIFY PARTS FOR THE FOLLOWING REFERENCE NUMBERS, REFER TO THE REGULAR MAIN FRAME, ENGINE CLUTCH, OR TRANSMISSION ILLUSTRATIONS. MOST OF THE PART NUMBERS ARE ALSO THE SAME. SEE PAGES 110, 114 AND 117		
7	52 392 DA	GASKET, MAIN FRAME COVER		1
15	40 974 DA	LOCK, BOLT, ENGINE CLUTCH COUPLING		3
16	49 976 DA	LOCK, BOLT, ENGINE CLUTCH COUPLING RING		3
30	272 532 R1	GASKET, GEAR SHIFTER HOUSING		1
52	259 706 R1	GEAR, 2ND, 3RD, 5TH AND 6TH SPEED SLIDING		1
62	50 085 D	GASKET, TRANSMISSION END COVER		1
66	260 189 R1	GASKET, TRANSMISSION DRIVING SHAFT BEARING RETAINER		1
67	273 579 R91	OIL SEAL, TRANSMISSION DRIVING SHAFT		1
68	53 709 D	FELT, TRANSMISSION DRIVING FLANGE OIL SEAL		1
71	259 466 R1	NUT, TRANSMISSION DRIVING FLANGE		1
80	262 680 R1	GASKET, HI-LO RANGE IDLER SHAFT RETAINER (WILL WORK FOR 50 023 D)		1
82	114 606	WASHER, LOCK, HI-LO RANGE IDLER SHAFT RETAINER (3/8" EXTERNAL-TOOTH)		3
83	114 608	WASHER, LOCK, HI-LO RANGE IDLER SHAFT RETAINER BOLT (1/2" EXTERNAL-TOOTH)		1
92	56 189 DA	GEAR, THIRD AND SIXTH SPEED		1



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ATTACHMENTS

SPROCKET DRIVE HOUSING SHIELD (Special)



IP A-1086B

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B
KEY TO LETTERS IN CAPTION -					
A - 264 844 R91 - ATTACHMENT, SPROCKET DRIVE HOUSING SHIELD (WIDE GAUGE)					
B - 271 120 R91 - ATTACHMENT, SPROCKET DRIVE HOUSING SHIELD (NARROW GAUGE)					
(FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM)					
(FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)					
1	264 845 R1	SHIELD, SPROCKET DRIVE HOUSING, L.H. (WILL WORK FOR 54 118 D)		1	
	181 440	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		11	
	103 028	NUT, HEX., 1/2"NF		11	
	103 323	WASHER, LOCK, 1/2"		11	
1	271 121 R11	SHIELD, SPROCKET DRIVE HOUSING, L.H.			1
	181 440	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		10	
	103 028	NUT, HEX., 1/2"NF		10	
	103 323	WASHER, LOCK, 1/2"		10	
2	264 846 R1	SHIELD, SPROCKET DRIVE HOUSING, R.H. (WILL WORK FOR 54 119 D)		1	
	181 440	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		11	
	103 028	NUT, HEX., 1/2"NF		11	
	103 323	WASHER, LOCK, 1/2"		11	
2	271 122 R11	SHIELD, SPROCKET DRIVE HOUSING, R.H.			1
	181 440	SCREW, CAP, HEX-HD., 1/2-20NF x 2-1/2"		10	
	103 028	NUT, HEX., 1/2"NF		10	
	103 323	WASHER, LOCK, 1/2"		10	
	265 890 R1	SHIM, SPROCKET DRIVE HOUSING SHIELD		X	X

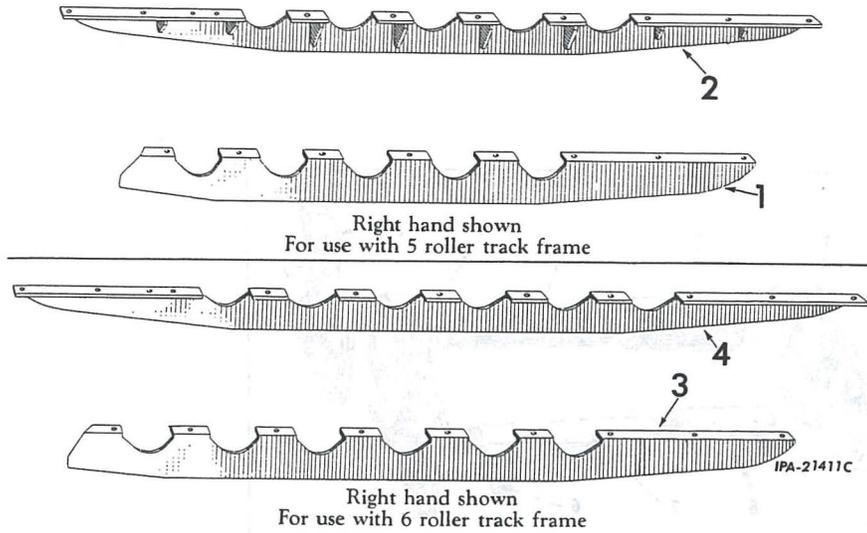
X - AS REQUIRED



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ATTACHMENTS

TRACK ROLLER SHIELD (Special)



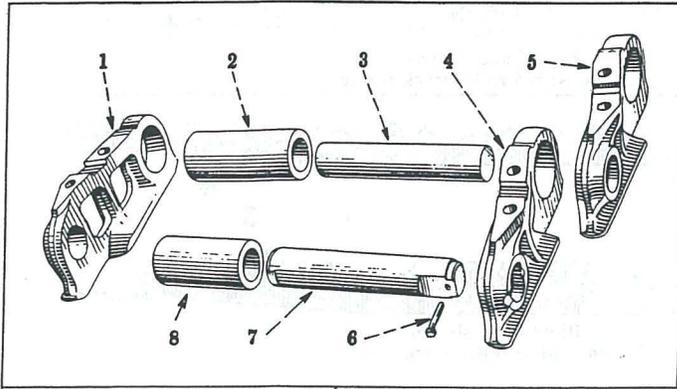
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	268 245 R91	ATTACHMENT, TRACK ROLLER SHIELD (FOR USE WITH 5 ROLLER TRACK FRAMES) (CONSISTS OF REF. NOS. 1 AND 2) * †		1
	268 251 R91	ATTACHMENT, TRACK ROLLER SHIELD (FOR USE WITH 6 ROLLER TRACK FRAMES) (CONSISTS OF REF. NOS. 3 AND 4) * †		1
1	268 246 R11	SHIELD, TRACK ROLLER, INNER, L.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		8
1	268 247 R11	SHIELD, TRACK ROLLER, INNER, R.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		8
2	268 248 R11	SHIELD, TRACK ROLLER, OUTER, L.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		11
2	268 249 R11	SHIELD, TRACK ROLLER, OUTER, R.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		11
3	268 252 R11	SHIELD, TRACK ROLLER, INNER, L.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		9
3	268 253 R11	SHIELD, TRACK ROLLER, INNER, R.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		9
4	268 254 R11	SHIELD, TRACK ROLLER, OUTER, L.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		12
4	268 255 R11	SHIELD, TRACK ROLLER, OUTER, R.H.		1
	271 767	SCREW, CAP, HEX-HD., 3/4-10NC x 1-1/2"		12
	268 250 R1	SPACER, TRACK ROLLER SHIELD		8
	281 463 R1	BOLT, TRACK ROLLER SHIELD SPACER (USED WITH 268 245 R91)		8
	218 197	NUT, HEX., 3/4-16-LIGHT		3
		* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM		
		† - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS		



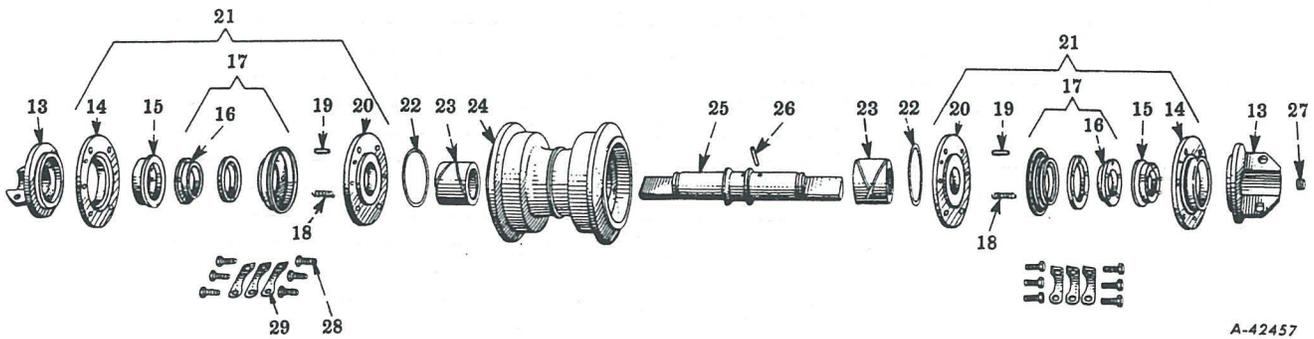
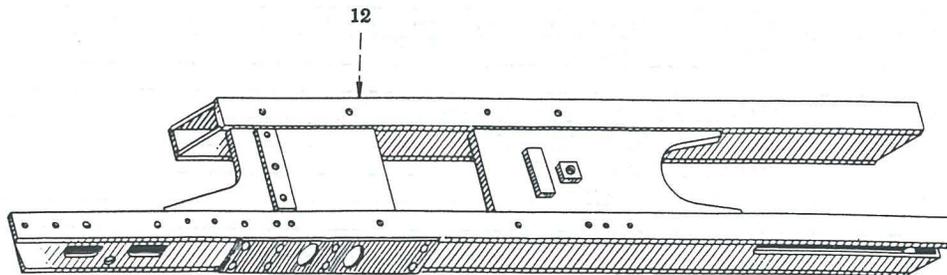
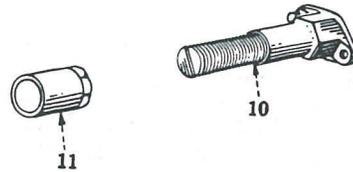
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ATTACHMENTS

EXTENDED (6 Roller) TRACK FRAME (Special)



9



A-42457



TC-64

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQUIRED		
				A	B	C

EXTENDED (6 Roller) TRACK FRAME (Special)—Continued

KEY TO LETTERS IN CAPTION

A - 259 583 R93 - ATTACHMENT, EXTENDED TRACK FRAME (NOT USED WITH EQUIPMENT COMBINATIONS)

B - 275 720 R91 - ATTACHMENT, EXTENDED TRACK FRAME (USED WITH EQUIPMENT COMBINATIONS ONLY)

C - 273 531 R91 - ATTACHMENT, EXTENDED TRACK FRAME (USED WITH EQUIPMENT COMBINATIONS ONLY)

FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM

	263 955 R1	LINK, TRACK, L.H.		76	76	76
2	263 959 R2	BUSHING, TRACK LINK		76	76	76
3	263 960 R1	PIN, TRACK LINK		76	76	76
4	263 957 R1	LINK, TRACK MASTER, L.H.		2	2	2
4	263 958 R1	LINK, TRACK MASTER, R.H.		2	2	2
5	263 956 R1	LINK, TRACK, R.H.		76	76	76
6	263 945 R1	LOCKWIRE, TRACK MASTER LINK PIN		2	2	2
7	263 961 R1	PIN, TRACK MASTER LINK		2	2	2
8	49 759 DA	BUSHING, TRACK MASTER LINK		2	2	2
9	263 966 R91	TRACK, ASSEMBLY		2	2	2
10	273 529 R1	ADJUSTER, FRONT IDLER		2	2	2
11	273 530 R1	NUT, LOCK, FRONT IDLER ADJUSTER		2	2	2
12	268 197 R95	FRAME, TRACK, L.H.		1		
12	268 198 R95	FRAME, TRACK, R.H.		1		
12	275 721 R92	FRAME, TRACK, L.H.			1	
12	275 722 R92	FRAME, TRACK, R.H.			1	
12	273 532 R92	FRAME, TRACK, L.H.				1
12	273 533 R92	FRAME, TRACK, R.H.				1
13	275 516 R1	BRACKET, TRACK ROLLER SHAFT		4	4	4
	180 207	SCREW, CAP, HEX-HD., 9/16-12NC x 1-1/2"		8	8	8
	103 324	WASHER, LOCK, MEDIUM, 9/16"		8	8	8
14	275 572 R1	HOUSING, TRACK ROLLER OIL SEAL		4	4	4
15	275 569 R1	PLATE, TRACK ROLLER OIL SEAL BACK		4	4	4
16	275 568 R1	GASKET, TRACK ROLLER OIL SEAL BACK		4	4	4
17	275 570 R91	STATOR, ROTOR AND BACK GASKET, TRACK ROLLER OIL SEAL		4	4	4
18	275 571 R1	SPRING, TRACK ROLLER OIL SEAL		24	24	24



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ATTACHMENTS

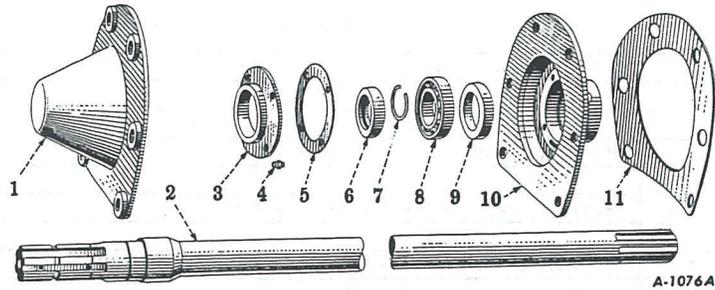
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQUIRED		
				A	B	C
EXTENDED (6 Roller) TRACK FRAME (Special)—Continued						
19	275 573 R1	PIN, ANCHOR, TRACK ROLLER OIL SEAL		12	12	12
20	275 519 R1	RETAINER, TRACK ROLLER BUSHING		4	4	4
21	275 520 R91	OIL SEAL, TRACK ROLLER, ASSEMBLY		4	4	4
		(COMPOSED OF -				
		1 GASKET 275 568 R1 1 RETAINER 275 519 R1				
		1 HOUSING 275 572 R1 3 RIVET 9402585				
		3 PIN 275 573 R1 6 SPRING 275 571 R1				
		1 PLATE 275 569 R1 1 STATOR 275 570 R91)				
22	270 526 R1	RING, SEALING, TRACK ROLLER		4	4	4
23	275 518 R1	BUSHING, TRACK ROLLER		4	4	4
24	270 524 R11	ROLLER, TRACK (SINGLE FLANGE)		2	2	2
25	275 517 R11	SHAFT, TRACK ROLLER, 275 517 R1, w/TWO BUSHINGS, 295 518 R1 AND STANDPIPE, 261 007 R1		2	2	2
25	275 517 R1	SHAFT, TRACK ROLLER		2	2	2
26	261 007 R1	STANDPIPE, TRACK ROLLER SHAFT		2	2	2
27	268 443 R1	PLUG, TRACK ROLLER SHAFT LUBRICATING		2	2	2
28	179 861	SCREW, CAP, TRACK ROLLER BUSHING RETAINER		24	24	24
29	261 647 R1	PLATE, LOCK, TRACK ROLLER BUSHING RETAINER CAP SCREW		12	12	12
274 364 R11		CHANNEL, SIDE, MAIN FRAME, L.H. (ORDER 276 626 R91 TOGETHER WITH 274 200 R92) *	TD-142-41551 to 42356	1		
274 365 R11		CHANNEL, SIDE MAIN FRAME, R.H. (ORDER 276 774 R91) *	TD-142-41551 to 42356	1		
276 626 R91		CHANNEL, SIDE, MAIN FRAME, L.H. *	TD-142-42357 UP	1		
276 627 R91		CHANNEL, SIDE, MAIN FRAME, R.H. *	TD-142-42357 UP	1		
276 774 R91		PACKAGE, FIELD SERVICE, MAIN FRAME, SIDE CHANNEL, R.H. (COMPOSED OF -	TD-142-41551 to 42356	1		
		1 CHANNEL 276 627 R91 1 HOSE 276 542 R91				
		3 CLAMP 276 958 R91 1 LINE 277 278 R11				
		2 FLANGE 276 622 R1 1 LINE 277 279 R11				
		1 HOSE 276 541 R91 3 PAD 276 957 R1)				
261 068 R95		ROLLER, TRACK, AND SHAFT, ASSEMBLY (SINGLE FLANGE)		2	2	2
		(COMPOSED OF -				
		6 PLATE 261 647 R1 12 SCREW 179 861				
		1 PLUG 268 443 R1 2 SEAL 275 520 R91				
		2 RING 270 526 R1 1 SHAFT 275 517 R91)				
		1 ROLLER 270 524 R11				
274 200 R92		SUPPORT, BRAKE PEDAL, L.H. (ALSO LISTED AND ILLUSTRATED WITH FINAL DRIVE - STEERING BRAKES AND CONTROLS)	TD-142-42357 UP	1		
		* - ALSO LISTED AND ILLUSTRATED WITH MAIN FRAME SIDE CHANNELS IN STANDARD SECTION OF THIS CATALOG.				



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ATTACHMENTS

POWER TAKE-OFF (Special)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	50 908 D	ATTACHMENT, POWER TAKE-OFF (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	6 277 D	COVER, END, POWER TAKE-OFF (NOT BELT PULLEY)		1
	271 611	SCREW, CAP, HEX-HD., 3/4-10NC x 2"		6
2	50 905 DA	SHAFT, POWER TAKE-OFF		1
3	6 276 DX	CAGE, OIL SEAL, POWER TAKE-OFF SHAFT BEARING, w/OIL SEAL, 45 619 D		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
	103 321	WASHER, LOCK, 3/8"		4
4	109 461	FITTING, LUBRICATION, POWER TAKE-OFF SHAFT BEARING (LINCOLN 5000) (OPTIONAL WITH 119 512) (WILL WORK FOR Q 3 615)		1
4	119 512	FITTING, LUBRICATION, POWER TAKE-OFF SHAFT BEARING (ALEMITE 1610) (OPTIONAL WITH 109 461)		1
5	45 620 D	GASKET, POWER TAKE-OFF SHAFT BEARING OIL SEAL CAGE		1
6	45 619 D	OIL SEAL, POWER TAKE-OFF SHAFT BEARING, OUTER		1
7	45 537 D	RING, SNAP, POWER TAKE-OFF SHAFT BEARING RETAINER		1
8	ST 202	BEARING, POWER TAKE-OFF SHAFT		1
9	45 561 D	OIL SEAL, POWER TAKE-OFF SHAFT, INNER		1
10	6 268 DX	CAGE, POWER TAKE-OFF SHAFT BEARING, w/OIL SEAL, 45 561 D		1
11	42 289 D	GASKET, POWER TAKE-OFF SHAFT BEARING CAGE		1

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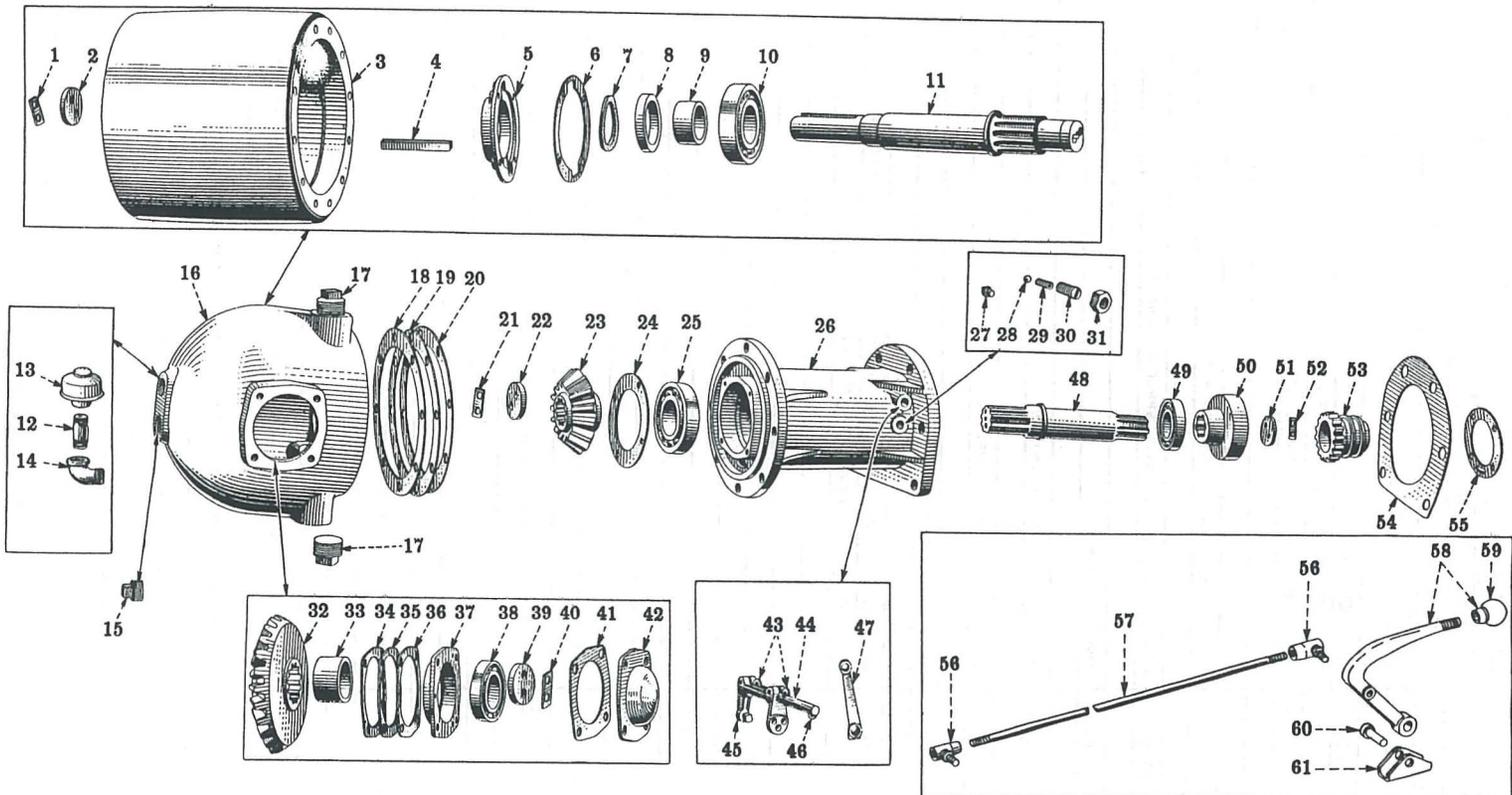
ATTACHMENTS



PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
EXTENDED DIRECT DRIVE POWER TAKE-OFF WITH DISCONNECTING CLUTCH (Special)			
257 484 R93	ATTACHMENT, EXTENDED DIRECT DRIVE POWER TAKE-OFF, w/DISCONNECTING CLUTCH (USED ON EQUIPMENT COMBINATIONS ONLY)		
ST 202	BEARING, POWER SHAFT		1
ST 221	BEARING, CRANE DRIVE SPROCKET SHAFT, REAR		1
ST 202	BEARING, CRANE DRIVE SPROCKET SHAFT, FRONT		1
268 702 R91	BREATHER, CRANE DRIVE SPROCKET CARRIER		1
49 105 D	BUSHING, CRANE DRIVE SHIFTER POPPET		1
218 443	NUT, JAM, HEX., 3/4-10NC		1
6 268 DX	CAGE, POWER SHAFT BEARING, w/SEAL, 45 561 D		1
257 485 R92	CARRIER, CRANE DRIVE SPROCKET, ASSEMBLY (COMPOSED OF -		1
	1 BREATHER 268 702 R91		
	1 BUSHING 144 033		
	1 ELBOW 141 621		
	1 PLUG 103 867)		
144 033	BUSHING, REDUCING PIPE, MALLEABLE IRON, 3/4 x 1/4"		1
141 621	ELBOW, STREET, MALLEABLE IRON, 3/4 x 90°		1
220 081	NUT, HEX., 3/4-10NC		1
103 867	PLUG, PIPE, SQUARE-HD., CAST IRON, 3/8"		1
271 609	SCREW, CAP, HEX-HD., 3/4-10NC x 1-3/4"		1
271 612	SCREW, CAP, HEX-HD., 3/4-10NC x 2-1/4"		6
45 552 D	COUPLING, CRANE DRIVE SPROCKET SHAFT (16 TEETH)		1
50 614 D	COUPLING, CRANE DRIVE SHIFTER (16 TEETH)		1
8 046 DA	FORK, CRANE DRIVE SHIFTER		1
181 370	SCREW, CAP, HEX-HD., 3/8-24NF x 1-1/4"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		2
42 289 D	GASKET, POWER SHAFT BEARING CAGE		1
42 289 D	GASKET, CRANE DRIVE SPROCKET CARRIER		1
67 724 D	GASKET, CRANE DRIVE SPROCKET SHAFT BEARING RETAINER		1
45 532 DA	KEY, CRANE DRIVE SHIFTER FORK		2
45 532 DA	KEY, CRANE DRIVE SHIFTER LEVER FORK		1
45 558 DA	LOCK, BOLT, CRANE DRIVE SPROCKET SHAFT COUPLING RETAINER WASHER		2
43 722 D	OIL SEAL, CRANE DRIVE SHAFT (OPTIONAL WITH 358 770 R91 AND 360 251 R91)		1
45 561 D	OIL SEAL, POWER SHAFT, INNER		1
358 770 R91	OIL SEAL, CRANE DRIVE SHAFT (OPTIONAL WITH 43 722 D AND 360 251 R91)		1
360 251 R91	OIL SEAL, CRANE DRIVE SHAFT (OPTIONAL WITH 43 722 D AND 358 770 R91)		1
49 541 DA	PIN, CRANE DRIVE SHIFTER		1
D 2 616	POPPET, CRANE DRIVE SHIFTER, 1/2" STEEL BALL		1

ATTACHMENTS

BELT PULLEY (Special)



B-9235

PRINTED IN UNITED STATES OF AMERICA





TC-64

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
BELT PULLEY (Special)				
	272 412 R91	ATTACHMENT, BELT PULLEY AND POWER TAKE-OFF (TRACTORS EQUIPPED WITH POWER TAKE-OFF) (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	35 089 DA	LOCK, BOLT, BELT PULLEY RETAINER WASHER		1
2	45 559 D	WASHER, BELT PULLEY RETAINER		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		2
3	264 372 R91	PULLEY, BELT (11-3/4" DIA. x 11" FACE) (REGULAR)		1
4	Q 17	KEY, BELT PULLEY (WILL WORK FOR 45 549 D)		1
5	6 266 DX	CAGE, BELT PULLEY OIL SEAL, w/WASHER, 45 548 D AND OIL SEAL, 45 562 D		1
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		4
	103 321	WASHER, LOCK, 3/8"		4
6	45 531 D	GASKET, BELT PULLEY OIL SEAL CAGE		1
7	45 548 D	WASHER, BELT PULLEY OIL SEAL FELT		1
8	45 562 D	OIL SEAL, BELT PULLEY		1
9	45 536 D	SPACER, BELT PULLEY BEARING		1
10	ST 221	BEARING, BELT PULLEY		1
11	45 553 D	SHAFT, BELT PULLEY		1
12	190 570	PIPE, BELT PULLEY BREATHER		1
13	268 500 R91	BREATHER		1
14	108 687	FOLLOWS REF. No. 17		
15	103 870	FOLLOWS REF. No. 16		
16	6 270 DX	BOX, BELT PULLEY GEAR, w/PIPE PLUGS		1
	103 870	PLUG, PIPE, 1"		1
17	106 643	PLUG, PIPE, 1-1/2"		2
	108 687	ELL, STREET, 1"		1
18	45 544 D	SHIM, BELT PULLEY CARRIER, HEAVY		1
19	45 545 D	SHIM, BELT PULLEY CARRIER, MEDIUM		1
20	45 546 D	SHIM, BELT PULLEY CARRIER, LIGHT		X
21	35 089 DA	LOCK, BOLT, BELT PULLEY PINION RETAINER WASHER		1
22	45 559 D	WASHER, BELT PULLEY PINION RETAINER		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		2

X - AS REQUIRED

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ATTACHMENTS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
BELT PULLEY (Special)—Continued				
23	45 550 D	PINION, BELT PULLEY, 15 TEETH		1
23	258 575 R91	PINION AND GEAR, BELT PULLEY (MATCHED PAIR) (COMPOSED OF PINION, 45 550 D AND GEAR, 45 551 D)		1
24	45 535 D	RETAINER, BELT PULLEY PINION SHAFT REAR BEARING		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
	103 321	WASHER, LOCK, 3/8"		4
25	ST 297	BEARING, BELT PULLEY PINION SHAFT, REAR		1
26	6 269 DCX	CARRIER, BELT PULLEY		1
	220 081	NUT, HEX., 3/4"NC		1
	103 867	PLUG, PIPE, 3/8"		1
	103 869	PLUG, PIPE, 3/4"		1
	271 609	SCREW, CAP, HEX-HD., 3/4-10NC x 1-3/4"		1
	271 612	SCREW, CAP, HEX-HD., 3/4-10NC x 2-1/4"		6
	271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"		8
27	49 541 DA	PIN, BELT PULLEY SHIFTER		2
28	D 2 616	POPPET, BELT PULLEY SHIFTER (1/2" CHROME BALL) (WILL WORK FOR 4 596 D OR 13 722 D)		1
29	64 163 D	SPRING, BELT PULLEY SHIFTER POPPET (WILL WORK FOR 47 823 D)		1
30	49 105 D	BUSHING, BELT PULLEY SHIFTER POPPET		1
31	218 443	NUT, JAM, HEX., 3/4"NC		1
32	258 575 R91	PINION AND GEAR, BELT PULLEY (MATCHED GEAR) (COMPOSED OF PINION, 45 550 D AND GEAR, 45 551 D)		1
32	45 551 D	GEAR, BELT PULLEY, 24 TEETH		1
33	45 534 D	SPACER, BELT PULLEY GEAR		1
34	45 541 D	SHIM, BELT PULLEY GEAR, HEAVY		1
35	45 542 D	SHIM, BELT PULLEY GEAR, MEDIUM		1
36	45 543 D	SHIM, BELT PULLEY GEAR, LIGHT		X
37	6 264 D	CAGE, BELT PULLEY GEAR BEARING		1
38	ST 278	BEARING, BELT PULLEY GEAR		1
39	45 559 D	WASHER, BELT PULLEY GEAR BEARING RETAINER		1
	181 428	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/8"		2
40	35 089 DA	LOCK, BOLT, BELT PULLEY GEAR BEARING RETAINER WASHER		1
41	45 547 D	GASKET, BELT PULLEY GEAR BEARING CAP		1
42	6 263 D	CAP, BELT PULLEY GEAR BEARING		1
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		4
	103 323	WASHER, LOCK, 1/2"		4

X - AS REQUIRED



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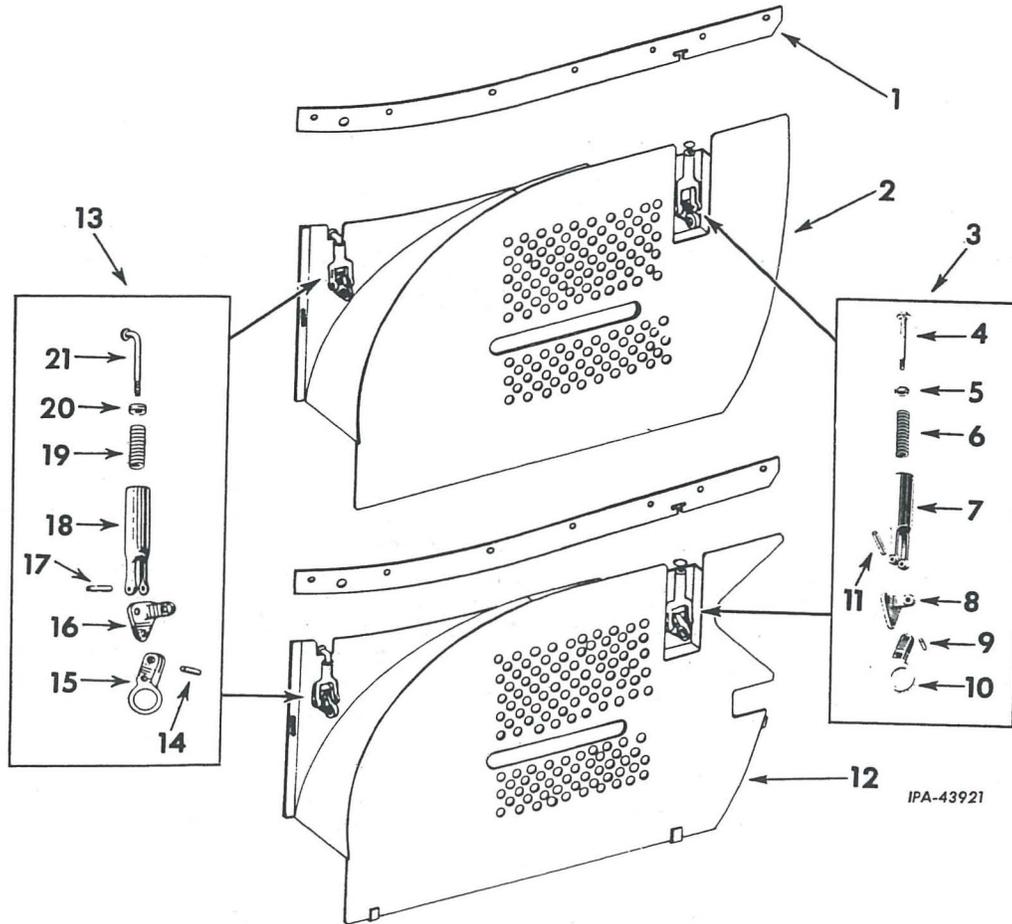
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
BELT PULLEY (Special)—Continued				
43	45 532 DA	KEY, BELT PULLEY SHIFTER FORK		2
44	61 614 D	SHAFT, BELT PULLEY SHIFTER		1
45	8 046 DA	FORK, BELT PULLEY SHIFTER		1
	181 370	SCREW, CAP, HEX-HD., 3/8-24NF x 1-1/4"		2
	103 321	WASHER, LOCK, 3/8"		2
46	45 532 DA	KEY, BELT PULLEY SHIFTER LEVER		1
47	272 142 R1	LEVER, BELT PULLEY SHIFTER		1
	179 843	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/2"		1
	103 321	WASHER, LOCK, 3/8"		1
48	45 555 D	SHAFT, BELT PULLEY PINION		1
49	ST 202	BEARING, BELT PULLEY PINION SHAFT, FRONT		1
50	45 552 D	COUPLING, BELT PULLEY, 16 TEETH		1
51	45 560 D	WASHER, BELT PULLEY COUPLING RETAINER		1
	181 361	SCREW, CAP, HEX-HD., 3/8-24NF x 7/8"		2
52	45 558 DA	LOCK, BOLT, BELT PULLEY COUPLING RETAINER WASHER		1
53	50 614 D	COUPLING, BELT PULLEY SHIFTER, 16 TEETH		1
54	42 289 D	GASKET, BELT PULLEY CARRIER		1
55	45 538 DX	RETAINER, POWER TAKE-OFF SHAFT BEARING, w/FORK STOP PIN		1
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
	103 321	WASHER, LOCK, 3/8"		4
56	442 708	JOINT, BALL, BELT PULLEY SHIFTER LEVER ROD		2
	103 026	NUT, HEX., 3/8-24NF		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
57	272 413 R1	ROD, BELT PULLEY SHIFTER LEVER		1
	103 026	NUT, HEX., 3/8-24NF		2
58	272 144 R11	LEVER, BELT PULLEY SHIFTER HAND, w/BALL, 264 097 R2		1
59	264 097 R2	BALL, BELT PULLEY SHIFTER HAND LEVER		1
60	16 811 R1	PIN, PIVOT, BELT PULLEY SHIFTER HAND LEVER		1
	108 630	PIN, COTTER, 1/8 x 7/8"		1
61	272 141 R1	BRACKET, BELT PULLEY SHIFTER HAND LEVER		1
	179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
	102 635	NUT, HEX., 3/8"NC		2
	103 321	WASHER, LOCK, 3/8"		2



ATTACHMENTS

HOOD SIDE DOORS (Special)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQUIRED			
				A	B	C	D
KEY TO LETTERS IN CAPTION							
A	276 696 R91	ATTACHMENT - HOOD SIDE DOOR (LESS LOCK) (FOR STANDARD CRAWLER TRACTORS AND ALSO FOR CRAWLER TRACTORS EQUIPPED WITH CABLE OPERATED BLADE EQUIPMENT)					
B	276 697 R91	ATTACHMENT - HOOD SIDE DOOR (WITH LOCK) (FOR STANDARD CRAWLER TRACTORS AND ALSO FOR CRAWLER TRACTORS EQUIPPED WITH CABLE OPERATED BLADE EQUIPMENT)					
C	276 698 R91	ATTACHMENT - HOOD SIDE DOOR (LESS LOCK) (ONLY FOR CRAWLER TRACTORS WITH HYDRAULICALLY OPERATED BLADE EQUIPMENT)					
D	276 699 R91	ATTACHMENT - HOOD SIDE DOOR (WITH LOCK) (ONLY FOR CRAWLER TRACTORS WITH HYDRAULICALLY OPERATED ELADE EQUIPMENT)					
(FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM)							
(FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)							

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ATTACHMENTS



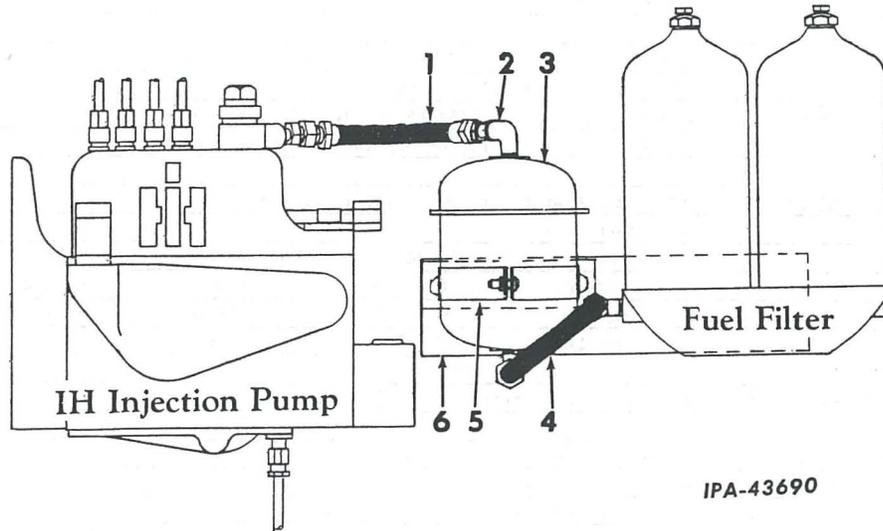
REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQUIRED			
				A	B	C	D
HOOD SIDE DOORS (Special)—Continued							
1	276 675 R11	STOP, HOOD SHEET SIDE, L.H.		1	1	1	1
1	276 676 R11	STOP, HOOD SHEET SIDE DOOR, R.H.		1	1	1	1
	102 635	NUT, HEX., 3/8-16NC		7	7	7	7
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		7	7	7	7
	103 321	WASHER, LOCK, MEDIUM 3/8"		7	7	7	7
	103 341	WASHER, FLAT, 13/32" I.D. x 13/16" O.D. x 1/16"		1	1	1	1
2	276 684 R11	DOOR, HOOD SIDE, L.H. w/FASTNER, 63 186 DA, FASTNER, 27 159 DB AND SIX RIVET, 104 069		1	1		
2	276 685 R11	DOOR, HOOD SIDE, R.H. w/FASTNER, 63 186 DA, FASTNER, 27 159 DB AND SIX RIVET, 104 069 (SLOT IN LEFT HAND DOOR ONLY)		1	1		
3	63 186 DA	FASTNER, TOGGLE HOOD SIDE DOOR, FRONT, ASSEMBLY (COMPOSED OF -		2	2	2	2
		1 BOLT 63 187 DA 1 PIN 58 103 D					
		1 BRACKET 8 817 D 1 PIN G 9 210					
		1 GUIDE 58 101 D 1 SPRING 64 159 D					
		1 HOLDER 8 815 D 1 TOGGLE 8 816 D)					
		1 NUT 102 634					
	104 069	RIVET, RD-HD., STEEL, 3/16 x 3/4"		6	6	6	6
4	63 187 DA	BOLT, TOGGLE FASTNER SPRING, FRONT		2	2	2	2
	102 634	NUT, HEX., 5/16-18NC		2	2	2	2
5	58 101 D	GUIDE, TOGGLE FASTNER SPRING BOLT, FRONT		2	2	2	2
6	64 159 D	SPRING, TOGGLE FASTNER, FRONT		2	2	2	2
7	8 815 D	HOLDER, TOGGLE FASTNER SPRING, FRONT		2	2	2	2
8	8 817 D	BRACKET, TOGGLE FASTNER, FRONT		2	2	2	2
9	58 103 D	PIN, TOGGLE FASTNER, FRONT		2	2	2	2
10	8 816 D	TOGGLE, FASTNER, FRONT		2	2	2	2
11	G 9 210	PIN, TOGGLE FASTNER SPRING HOLDER, FRONT		2	2	2	2
12	276 694 R11	DOOR, HOOD SIDE, L.H. w/FASTNER, 63 186 DA, FASTNER, 27 159 DB AND SIX RIVET, 104 069				1	1
12	276 695 R11	DOOR, HOOD SIDE, R.H. w/FASTNER, 63 186 DA, FASTNER, 27 159 DB AND SIX RIVET, 104 069 (SLOT IN LEFT HAND DOOR ONLY)				1	1
13	27 159 DB	FASTNER, HOOD SIDE DOOR TOGGLE, REAR, ASSEMBLY (COMPOSED OF -		2	2	2	2
		1 BOLT 58 099 DA 1 PIN 58 103 D					
		1 BRACKET 8 817 D 1 PIN G 9 210					
		1 GUIDE 58 101 D 1 SPRING 64 159 D					
		1 HOLDER 8 815 D 1 TOGGLE 8 816 D)					
		1 NUT 102 634					
	104 069	RIVET, RD-HD., STEEL, 3/16 x 3/4"		6	6	6	6
14	58 103 D	PIN, TOGGLE FASTNER, REAR		2	2	2	2
15	8 816 D	TOGGLE, FASTNER, REAR		2	2	2	2
16	8 817 D	BRACKET, TOGGLE FASTNER, REAR		2	2	2	2
17	G 9 210	PIN, TOGGLE FASTNER SPRING HOLDER, REAR		2	2	2	2
18	8 815 D	HOLDER, TOGGLE FASTNER SPRING, REAR		2	2	2	2
19	64 159 D	SPRING, TOGGLE FASTNER, REAR		2	2	2	2
20	58 101 D	GUIDE, TOGGLE FASTNER SPRING BOLT, REAR		2	2	2	2
21	58 099 DA	BOLT, TOGGLE FASTNER SPRING, REAR		2	2	2	2
	102 634	NUT, HEX., 5/16-18NC		2	2	2	2
	276 678 R91	PADLOCK w/KEYS		1	2		2



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ATTACHMENTS

WATCH DOG FUEL FILTER (Special)



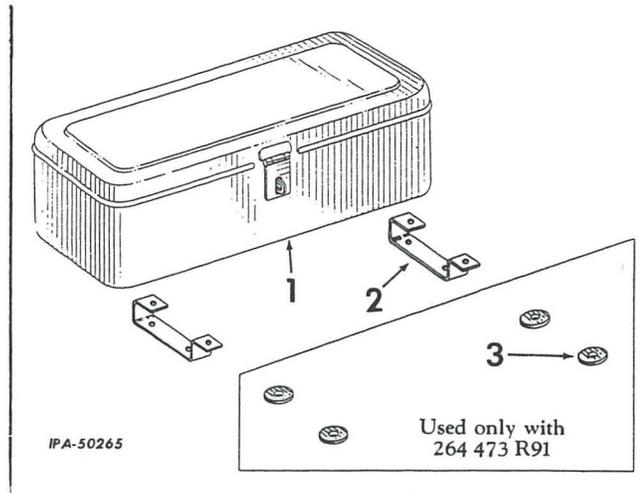
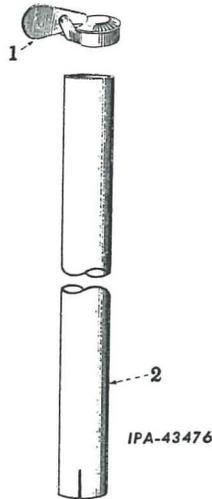
IPA-43690

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
	277 034 R91	ATTACHMENT, WATCH DOG FUEL FILTER (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM) (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS)		1
1	277 041 R91	HOSE, WATCH DOG FILTER TO INJECTION PUMP		1
2	120 499	ELBOW, WATCH DOG FILTER OUTLET		1
3	277 025 R91	FILTER, WATCH DOG FUEL		1
4	277 042 R91	HOSE, WATCH DOG FILTER TO FINAL FILTER		1
5	277 033 R91	BRACKET, WATCH DOG FILTER		1
	114 503	NUT, JAM, HEX, 3/8-16NC		2
	179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		2
	103 321	WASHER, LOCK, MEDIUM, 3/8"		2
6	277 035 R1	BRACKET, WATCH DOG FILTER		1
	179 862	SCREW, CAP, HEX-HD., 7/16-14NC x 1-1/2"		2
	118 755	ELBOW, WATCH DOG FILTER OUTLET		1



EXHAUST RAIN CAP (Special)

TOOL BOX (Special)



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
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EXHAUST RAIN CAP (Special)

	283 196 R91	ATTACHMENT, EXHAUST RAIN CAP FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM. FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS.		1
1	283 280 R91	CAP, EXHAUST RAIN		1
2	283 281 R1	PIPE, EXHAUST MUFFLER EXTENSION		1

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	No. REQ'D	
				A	B

TOOL BOX (Special)

KEY TO LETTERS IN CAPTION -

- A - 264 473 R91 - ATTACHMENT, TOOL BOX (21") (WITHOUT BRACKETS) * ⊕
- B - 277 470 R91 - ATTACHMENT, TOOL BOX (21") (WITH BRACKETS) *

1	280 655 R91	BOX, TOOL, 21"		1	1
	102 635	NUT, HEX., 3/8-16NC		4	4
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"			4
	103 321	WASHER, LOCK, MEDIUM, 3/8"		4	4
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		4	
2	283 286 R1	BRACKET, TOOL BOX SUPPORT			2
	102 635	NUT, HEX., 3/8-16NC			4
	179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"			4
	103 321	WASHER, LOCK, MEDIUM, 3/8"			4
3	280 874 R1	SPACER, TOOL BOX		4	
	276 678 R91	PADLOCK, w/KEYS			1

* - FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM

⊕ - FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS

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MEMORANDA





EQUIPMENT COMBINATIONS





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EQUIPMENT COMBINATIONS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR		
258 876 R91	ATTACHMENT, 18" OVERLAPPING FLAT SHOE (SEE NOTE)		1
272 145 R91	ATTACHMENT, LARGE DIA. FRONT IDLER (SEE NOTE)		1
274 609 R91	ATTACHMENT, CRANKCASE GUARD (SEE NOTE)		1
274 628 R91	ATTACHMENT, BLOWER FAN (SEE NOTE)		1
275 720 R91	ATTACHMENT, EXTENDED TRACK FRAME (SEE NOTE)		1
259 937 R11	BAFFLE, FUEL TANK FILLER CAP W/GASKET 251 825 R2		1
276 375 R11	BAR, SEAT TIE		1
273 496 R11	BRACKET, SEAT SUPPORT		1
102 635	NUT, HEX., 3/8-16NC		3
179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		1
179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		3
276 378 R1	BOLT, SEAT HOLD DOWN		1
276 132 R91	BOX, TOOL (21")		1
102 635	NUT, HEX., 3/8-16NC		4
179 839	SCREW, CAP, HEX-HD., 3/8-16NC x 1"		4
103 321	WASHER, LOCK, MEDIUM, 3/8"		4
275 466 R1	BRACKET, TRACK FRAME PIVOT		2
259 939 R91	CAP, FUEL TANK FILLER W/BAFFLE AND GASKET, 259 937 R11 AND WASHER, 120 392		1
275 467 R11	CAP, TRACK FRAME PIVOT BRACKET, W/FOUR CORKS, 104 941		2
275 723 R91	CHANNEL, MAIN FRAME SIDE, L.H. (ORDER 275 723 R92 WITH BRAKE PEDAL SUPPORT, 274 200 R92)	TD-142-41551 to 42356	1
275 723 R92	CHANNEL, MAIN FRAME SIDE, L.H.	TD-142-42357 UP	1
275 724 R92	CHANNEL, MAIN FRAME SIDE, R.H.		1
276 628 R91	CLAMP, HYDRAULIC PRESSURE LINE, FRONT		1
179 845	SCREW, CAP, HEX-HD., 3/8-16NC x 1-3/4"		1
103 321	WASHER, LOCK, MEDIUM, 3/8"		1
103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x .065" THICK		1
267 788 R91	CLIP, TAIL-LIGHT WIRE CAELE (MOUNT ON TOOL BOX MOUNTING BRACKET INNER REAR BOLT)		1
272 390 R1	CROSS BRACE, FENDER, REAR	TD-142-41551 to 43776 *	1
102 637	NUT, HEX., 1/2-13NC		4
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		4
103 323	WASHER, LOCK, MEDIUM, 1/2"		4
273 551 R1	CROSS BRACE, FENDER, FRONT	TD-142-41551 to 43776 *	1
102 637	NUT, HEX., 1/2-13NC		4
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		4
103 323	WASHER, LOCK, MEDIUM, 1/2"		4
273 556 R12	CROSS BAR, RIGID		1
271 703	SCREW, CAP, HEX-HD., 1-8NC x 3-1/4"		16
	Ⓢ - 18-INCH IS THE MAXIMUM ALLOWABLE TRACK SHOE WIDTH ON THIS COMBINATION		
	NOTE - DETAIL PARTS ARE LISTED IN STANDARD PARTS SECTION OR ATTACHMENT SECTION OF THIS CATALOG		



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EQUIPMENT COMBINATIONS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)—Continued			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR		
275 452 R12	CROSS BAR, REAR		1
272 244	NUT, HEX., 1-8NC		2
271 699	SCREW, CAP, HEX-HD., 1-8NC x 2"		6
271 703	SCREW, CAP, HEX-HD., 1-8NC x 3-1/4"		6
272 239 R92	CUSHION, SEAT SIDE		1
179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		4
103 321	WASHER, LOCK, MEDIUM, 3/8"		4
273 499 R91	CUSHION, SEAT BACK		1
179 816	SCREW, CAP, HEX-HD., 5/16-18NC x 3/4"		2
103 320	WASHER, LOCK, MEDIUM, 5/16"		2
273 500 R91	CUSHION, SEAT BOTTOM		1
276 737 R91	DASH		1
294 983 R91	DOOR, LOWER GRILLE		1
273 548 R1	DOWEL, REAR CROSS BAR SUPPORT		4
273 541 R11	FENDER, L.H.	TD-142-41551 TO 43776 *	1
102 637	NUT, HEX., 1/2-13NC		2
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		2
103 323	WASHER, LOCK, MEDIUM, 1/2"		2
103 343	WASHER, PLAIN, 17/32" I.D. x 1-16" O.D. x No. 13 GA.		2
273 542 R11	FENDER, R.H.	TD-142-41551 TO 43776 *	1
102 637	NUT, HEX., 1/2-13NC		2
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"		2
103 323	WASHER, LOCK, MEDIUM, 1/2"		2
103 343	WASHER, PLAIN, 17/32" I.D. x 1-1/16" O.D. x No. 13 GA.		2
273 498 R92	FRAME, SEAT, W/RAIL, 273 162 R92		1
103 025	NUT, HEX., 5/16-24NF		4
103 320	WASHER, LOCK, MEDIUM, 5/16"		4
59 545 DX	GUARD, TRACK SPRING, L.H.		1
59 546 DX	GUARD, TRACK SPRING, R.H.		1
275 830 R91	GUARD, RADIATOR		1
295 849 R91	GUN, LUBRICATION (5 oz.) (SEE NOTE)		1
275 269 R1	HINGE, SEAT		2
273 489 R91	LEVER, HAND, ENGINE CLUTCH, W/PIN, 272 124 R1 AND HANDLE, 41 597 DA		1
274 344 R11	LINE, SUCTION, BOOSTER TO PUMP, FRONT	TD-142-41551 TO 43954	1
277 314 R11	LINE, SUCTION, BOOSTER TO PUMP, FRONT	TD-142-43955 UP	1
274 388 R91	LINE, SUCTION, BOOSTER TO PUMP, REAR	TD-142-41551 TO 43954	1
277 315 R11	LINE, SUCTION, BOOSTER TO PUMP, REAR	TD-142-43955 UP	1
266 383 R2	NUT, SEAT HOLD DOWN BOLT		1
103 341	WASHER, FLAT, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		1
275 460 R1	PIN, CHASSIS SUPPORT		1
119 198	PIN, COTTER, 3/8 x 2-1/2"		1
42 384 DXA	PIPE, STAND, FUEL RETURN		1

* - Also 43 785

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EQUIPMENT COMBINATIONS



PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)—Continued			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR - CONTINUED		
273 555 RI	PLATE, DOWEL RETAINER, REAR		4
179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
271 562	SCREW, CAP, HEX-HD., 5/8-11NC x 2"		4
103 323	WASHER, LOCK, MEDIUM, 1/2"		4
272 330 RI	PLATFORM, CENTER		2
179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		2
103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
273 546 RI	PLATFORM, L.H.		1
179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		2
103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
273 547 RI	PLATFORM, R.H.		1
179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		2
103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
275 461 R2I	RETAINER, TRACK SPRING, REAR, L.H. w/12 CORKS, 106 623 (TOGETHER WITH THREE BOLT, 272 527 RI AND TWO PIN, 271 305 R2 WILL WORK FOR 275 461 R1I)		1
275 462 R2I	RETAINER, TRACK SPRING, REAR, R.H. w/12 CORKS, 106 623 (TOGETHER WITH THREE BOLT, 272 527 RI AND TWO PIN, 271 305 R2 WILL WORK FOR 275 462 R1I)		1
295 827 R9I	SHAFT, POWER TAKE-OFF, w/UNIVERSAL JOINT, ASSEMBLY (COMPOSED OF -		1
	1 FITTING 295 593 RI 16 WASHER 110 730		
	12 SCREW 41 265 H 1 YOKE AND SHAFT 295 828 R9I		
	4 SCREW 64 769 RI 1 YOKE 298 829 R9I)		
	2 SPIDER AND BEARING 295 578 R9I		
179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"		4
114 606	WASHER, LOCK, EXTERNAL-TOOTH, 3/8"		4
276 123 R1I	SHEET, SEAT SIDE, L.H.		1
102 635	NUT, HEX., 3/8-16NC		6
179 838	SCREW, CAP, HEX-HD., 3/8-16NC x 7/8"		4
179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		6
275 834 R1I	SHEET, ENGINE SIDE, L.H. (WILL WORK FOR 274 321 R1I)		1
275 835 R1I	SHEET, ENGINE SIDE, R.H. (WILL WORK FOR 274 322 R1I)		1
273 162 R9I	SLIDE, RAIL, w/ADJUSTERS, 273 101 RI, 273 163 RI AND SPRING, 273 103 RI		1
276 629 RI	SPACER, HYDRAULIC PRESSURE LINE CLAMP		1
295 578 R9I	SPIDER AND BEARING, w/FOUR WASHERS, 38 564 HA AND ONE FITTING, 110 146 R9I		2
252 172 R1I	SUPPORT, SEAT CUSHION SIDE		1
179 835	SCREW, CAP, HEX-HD., 3/8-16NC x 5/8"		4
103 321	WASHER, LOCK, MEDIUM, 3/8"		4

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EQUIPMENT COMBINATIONS



PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)—Continued			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR - CONTINUED		
272 240 R11	SUPPORT, PLATFORM		2
102 635	NUT, HEX., 3/8-16NC		4
179 839	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		2
179 840	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/8"		2
103 321	WASHER, LOCK, MEDIUM, 3/8"		4
103 341	WASHER, PLAIN, 13/32" I.D. x 13/16" O.D. x No. 16 GA.		2
273 497 R2	SUPPORT, SEAT, REAR (WILL WORK FOR 273 544 R1)	TD-142-41551 TO 43980	1
102 637	NUT, HEX., 1/2-13NC		2
179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		2
103 323	WASHER, PLAIN, MEDIUM, 1/2"		2
283 321 R91	SUPPORT, SEAT, REAR	TD-142-43981 UP	1
102 637	NUT, HEX., 1/2-13NC		2
179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"		2
103 323	WASHER, LOCK, MEDIUM, 1/2"		2
276 618 R1	SUPPORT, PLATFORM FRONT (WITH TWO WASHER, 106 265 WILL WORK FOR 273 545 R2)		1
102 637	NUT, HEX., 1/2-13NC		2
179 887	SCREW, CAP, HEX-HD., 1/2-13NC x 1-3/4"		2
103 323	WASHER, LOCK, MEDIUM, 1/2"		2
273 559 R1	SUPPORT, TRACK, IDLER, FRONT		2
271 654	SCREW, CAP, HEX-HD., 7/8-9NC x 1-3/4"		4
273 560 R1	SUPPORT, TRACK, SPRING ADJUSTING ROD, FRONT, L.H.		1
271 558	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/2"		4
273 561 R1	SUPPORT, TRACK SPRING ADJUSTING ROD, FRONT, R.H.		1
271 558	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/2"		4
275 455 R11	SUPPORT, CHASSIS		1
271 609	SCREW, CAP, HEX-HD., 3/4-10NC x 1-3/4"		6
276 413 R91	TANK, FUEL W/CAP, 259 939 R91, PIPE, 42 384 DXA AND PLUG, 103 868	TD-142-41551 TO 43776 ⊕	1
276 667 R91	TANK, FUEL W/CAP, 259 939 R91, PIPE, 42 384 DXA AND PLUG, 103 868	TD-142-43777 UP ⊕	1
271 556	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		6
103 325	WASHER, LOCK, MEDIUM, 5/8"		6
259 047 R91	TUBE, FUEL RETURN (STANDPIPE TO RETURN PIPE)		1
102 637	NUT, HEX., 1/2-13NC	USED TO ATTACH	2
179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"	DROTT TOOL BOX	2
103 323	WASHER, LOCK, MEDIUM, 1/2"	BRACKET TO FENDER	2
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"	USED TO ATTACH TUBE	8
103 323	WASHER, LOCK, MEDIUM, 1/2"	LINES TO PUMPS	8
179 891	SCREW, CAP, HEX-HD., 1/2-13NC x 2-1/2"	USED TO ATTACH PUMP	4
103 323	WASHER, LOCK, MEDIUM, 1/2"	TO MOUNTING PLATE	4
179 891	SCREW, CAP, HEX-HD., 1/2-13NC x 2-1/2"	USED TO ATTACH TUBE	1
103 323	WASHER, LOCK, MEDIUM, 1/2"	LINES TO SIDE PANEL	1

⊕ - ALSO 43 785 ⊕ - EXCEPT 43 785



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EQUIPMENT COMBINATIONS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)—Continued			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR - CONTINUED		
102 635	NUT, HEX., 3/8-16NC	USED TO ATTACH	2
179 841	SCREW, CAP, HEX-HD., 3/8-16NC x 1-1/4"	SAFETY SHIELD TO	2
103 321	WASHER, LOCK, MEDIUM, 3/8"	CARRYING FRAME	2
		USED TO ATTACH	
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"	SAFETY SHIELD TO	2
103 323	WASHER, LOCK, MEDIUM, 1/2"	FENDER	2
102 637	NUT, HEX., 1/2-13NC	USED TO ATTACH	3
187 201	SCREW, CAP, HEX-HD., 1/2-13NC x 4-3/4"	VALVE TO	3
103 323	WASHER, LOCK, MEDIUM, 1/2"	CARRYING FRAME	3
		USED TO ATTACH	
179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"	DIAGONAL BRACE TO	2
103 323	WASHER, LOCK, MEDIUM, 1/2"	HYDRAULIC TANK AND HYDRO SPRING	2
102 637	NUT, HEX., 1/2-13NC	USED TO ATTACH	2
103 323	WASHER, LOCK, MEDIUM, 1/2"	DIAGONAL BRACE	2
		USED TO ATTACH	
271 660	SCREW, CAP, HEX-HD., 7/8-9NC x 3"	CROSSTIE TO CARRY- ING FRAME	12
102 635	NUT, HEX., 3/8-16NC	USED TO ATTACH	4
186 282	SCREW, CAP, HEX-HD., 3/8-16NC x 3-1/4"	TUBE LINES TO	4
103 321	WASHER, LOCK, MEDIUM, 3/8"	CROSSTIE	4
102 635	NUT, HEX., 3/8-16NC	USED TO ATTACH	2
179 848	SCREW, CAP, HEX-HD., 3/8-16NC x 2-1/4"	FLANGED CLAMPS TO	2
103 321	WASHER, LOCK, MEDIUM, 3/8"	HYDRAULIC TANK	2
		USED TO ATTACH	
179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1"	VALVE COVERS TO	8
103 323	WASHER, LOCK, MEDIUM, 1/2"	CARRYING FRAME AND HYDRAULIC TANK	8
102 637	NUT, HEX., 1/2-13NC	USED TO ATTACH	6
179 885	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/2"	HOSE GUARDS TO	6
103 323	WASHER, LOCK, MEDIUM, 1/2"	FENDERS	6
179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"	USED TO ATTACH	6
		HYDRAULIC TANK TO	
103 323	WASHER, LOCK, MEDIUM, 1/2"	FENDER	6
179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"	USED TO ATTACH	4
		HYDRO SPRING COVER	
103 323	WASHER, LOCK, MEDIUM, 1/2"	TO FENDER	4
271 560	SCREW, CAP, HEX-HD., 5/8-11NC x 1-3/4"	USED TO ATTACH	4
		HYDRO SPRING TO	
103 325	WASHER, LOCK, MEDIUM, 5/8"	FENDER	4



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EQUIPMENT COMBINATIONS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
RIGID TRACK LOADER (Special)—Continued			
TD-14-426-1	EQUIPMENT COMBINATIONS, RIGID TRACK LOADER TD-14, 142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR - CONTINUED		
18 416 RI	SCREW, CAP, HEX-HD., 7/8-9NG x 5-1/2" USED TO ATTACH COUNTERWEIGHT TO		2
103 345	WASHER, PLAIN, 21/32" I.D. x 1-5/16" MAIN FRAME O.D. X.095		2
102 637	NUT, HEX., 1/2-13NC USED TO ATTACH		2
179 881	SCREW, CAP, HEX-HD., 1/2-13NC x 1" REAR SEAT SUPPORT		2
103 323	WASHER, LOCK, MEDIUM, 1/2" TO CARRYING FRAME		2
271 284	FITTING, LUBRICATION, 67-1/2°, 1/8NPT PUSH FRAME HINGE (OPTIONAL WITH 271 416)		1
271 416	FITTING, LUBRICATION, 67-1/2°, 1/8NPT BEARING (OPTIONAL WITH 271 284)		1
273 039 R91	ATTACHMENT, AIR PIPE EXTENSION (SEE NOTE)		1
274 570 R91	ATTACHMENT, HEADLIGHT BRUSH GUARD (SEE NOTE)		1
274 580 R91	ATTACHMENT, ELECTRIC HOURMETER (SEE NOTE)		1
274 600 R91	ATTACHMENT, RADIATOR SHUTTER (SEE NOTE)		1
275 513 R91	ATTACHMENT, CRANKCASE GUARD (CLOSED LOGGING TYPE) (SEE NOTE)		1
275 650 R91	ATTACHMENT, IGNITION LOCK SWITCH (SEE NOTE)		1
275 682 R91	ATTACHMENT, MAGNETO IGNITION (SEE NOTE)		1
275 733 R91	ATTACHMENT, SERVICE METER (SEE NOTE)		1
276 696 R91	ATTACHMENT, HOOD SIDE DOOR (SEE NOTE)		1
276 697 R91	ATTACHMENT, HOOD SIDE DOOR (SEE NOTE)		1
277 034 R91	ATTACHMENT, WATCH DOG FUEL FILTER (SEE NOTE)		1
277 656 R91	ATTACHMENT, 20" OFFSET TRACK SHOE (COMPOSED OF -		1
	312 BOLT, TRACK SHOE 49 762 DA		
	312 NUT, TRACK SHOE BOLT 273 872 RI		
	39 SHOE, OFFSET TRACK, (20") L.H. 277 657 RI		
	39 SHOE, OFFSET TRACK, (20") L.H. 277 658 RI		
283 196 R91	ATTACHMENT, EXHAUST RAIN CAP (SEE NOTE)		1
	FRAME, CARRYING UNIT (SUPPLIED BY DROTT, THEIR NUMBER 50317, ASSEMBLED BY IH)		1
	BOLTS, TIE (SUPPLIED BY DROTT, THEIR NUMBER 23465, ASSEMBLED BY IH)		2
	THE FOLLOWING ADDITIONAL ATTACHMENTS CAN ALSO BE FURNISHED WHEN ORDERED TO BE USED WITH THE ABOVE RIGID TRACK LOADER EQUIPMENT COMBINATION.		
42 902 D	ATTACHMENT, FRONT PULL HOOK (SEE NOTE)		1
276 481 R91	ATTACHMENT, SWIVEL FRONT PULL HOOK (SEE NOTE)		1
57 614 DA	ATTACHMENT, CUT-AWAY SPROCKET (SEE NOTE)		1
61 904 D	ATTACHMENT, BI-METALLIC STEERING CLUTCH FRICTION DISC (SEE NOTE)		1
255 839 R91	ATTACHMENT, 16" OVERLAPPING FLAT TRACK SHOE (SEE NOTE) ⊙		1
256 646 R91	ATTACHMENT, LOW BOILING POINT THERMOSTAT AND HEAT INDICATOR (SEE NOTE)		1
257 730 R92	ATTACHMENT, 18" CLIPPED CORNER TRACK SHOE (SEE NOTE) ⊙		1
258 560 R93	ATTACHMENT, ENGINE CLUTCH (BI-METALLIC) DRIVEN MEMBER (SEE NOTE)		1
264 844 R91	ATTACHMENT, SPROCKET DRIVE HOUSING SHIELD (SEE NOTE)		1
266 337 R91	ATTACHMENT, FUEL STRAINER (SEE NOTE)		1
268 251 R91	ATTACHMENT, TRACK ROLLER SHIELD (SEE NOTE)		1
269 133 R92	ATTACHMENT, HIGH TEMPERATURE RANGE THERMOSTAT (SEE NOTE)		1
273 034 R91	ATTACHMENT, AIR PRE-CLEANER (SEE NOTE)		1
	⊙ - 18-INCH IS THE MAXIMUM ALLOWABLE TRACK SHOE WIDTH ON THIS COMBINATION		
	NOTE - DETAIL PARTS ARE LISTED IN STANDARD PARTS SECTION OR ATTACHMENT SECTION OF THIS CATALOG		



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EQUIPMENT COMBINATIONS

PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
PIPE BOOM (Special)			
TD-14-502-0	EQUIPMENT COMBINATIONS, PIPE BOOM, TD-14-142 SERIES, 74-INCH, GAUGE CRAWLER TRACTOR		
42 902 D	ATTACHMENT, FRONT PULL HOOK (SEE NOTE)		1
257 731 R92	ATTACHMENT, 20" CLIPPED CORNER TRACK SHOE (SEE NOTE) Δ		1
272 145 R91	ATTACHMENT, LARGE DIA. FRONT IDLER (SEE NOTE)		1
274 609 R91	ATTACHMENT, CRANKCASE GUARD (SEE NOTE)		1
275 720 R91	ATTACHMENT, EXTENDED TRACK FRAME (SEE NOTE)		1
275 466 R1	BRACKET, TRACK FRAME PIVOT		1
275 467 R11	CAP, TRACK FRAME PIVOT BRACKET, w/FOUR CORKS, 104 941		1
275 723 R91	CHANNEL, MAIN FRAME SIDE, L.H.		1
275 724 R91	CHANNEL, MAIN FRAME SIDE, R.H.		1
273 556 R12	CROSS BAR, RIGID		1
271 703	SCREW, CAP, HEX-HD., 1-8NC x 3-1/4"		16
275 452 R11	CROSS BAR, REAR		1
272 244	NUT, 1-8NC		2
271 703	SCREW, CAP, HEX-HD., 1-8NC x 3-1/4"		2
273 548 R1	DOWELS, REAR CROSS BAR SUPPORT		4
59 545 DX	GUARD, TRACK SPRING, L.H.		1
59 546 DX	GUARD, TRACK SPRING, R.H.		1
275 460 R1	PIN, CHASSIS SUPPORT		1
119 198	PIN, COTTER, 3/8 x 2-1/2"		1
273 555 R1	PLATE, DOWEL RETAINER, REAR		4
179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
271 556	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		4
103 323	WASHER, LOCK, MEDIUM, 1/2"		4
275 461 R11	RETAINER, TRACK SPRING, REAR, L.H., w/TWELVE CORKS, 106 623		1
275 462 R11	RETAINER, TRACK SPRING, REAR, L.H., w/TWELVE CORKS, 106 623		
273 559 R1	SUPPORT, TRACK IDLER, FRONT		2
271 654	SCREW, CAP, HEX-HD., 7/8-9NC x 1-3/4"		4
273 560 R1	SUPPORT, TRACK SPRING ADJUSTING ROD, FRONT, L.H.		1
273 561 R1	SUPPORT, TRACK SPRING ADJUSTING ROD, FRONT, R.H.		1
271 558	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/2"		8
275 455 R11	SUPPORT, CHASSIS		1
271 612	SCREW, CAP, HEX-HD., 3/4-10NC x 2-1/4"		6
Δ - 20-INCH IS THE MAXIMUM ALLOWABLE TRACK SHOE WIDTH OF THIS COMBINATION NOTE - DETAIL PARTS ARE LISTED IN STANDARD PARTS SECTION OR ATTACHMENT SECTION OF THIS CATALOG			



**NUMERICAL INDEX
AND WEIGHTS**



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NUMERICAL INDEX



PART NUMBER	APPROX. WEIGHT IN POUNDS	PAGE	PART NUMBER	APPROX. WEIGHT IN POUNDS	PAGE
No.					
	114	173	1 882 013		72
	116	173	1 883 864		67
	118	173	1 885 090		66
	120	173	1 889 664		69
	122	173	1 902 746		67
	124	173	1 903 896		72
	126	173	1 904 370		67
	128	173	1 904 376		68
	130	172	1 904 377		67
	132	172	1 904 615		71
	134	172	1 904 661		67
	136	172	1 904 669		70
	138	172	1 906 958		69
	140	172	1 906 965		66
	195	172	1 909 462		70
	719	172	1 909 560		70
	861	172	1 910 099		70
	816	172	1 910 174		68
34	816	172	1 911 028		68
805	258	172	1 911 033		68
805	790	172	1 911 034		68
806	915	173	1 911 196		69
809	062	66	1 911 232		70
809	593	66	1 912 059		71
809	763	66	1 912 159		68
809	945	66	1 912 176		68
812	015	69	1 913 534		69
812	016	69	1 913 688		67
813	109	67	1 913 743		72
817	313	67	1 913 828		70
817	314	69	1 914 549		70
821	453	69	1 915 668		70
826	462	70	1 915 897		70
954	554	69	1 916 529		67
954	609	69	1 918 004		68
1 119	778	70	1 922 408		68
1 1 837	533	66	1 922 599		68
1 1 842	770	66	1 923 400		57
1 1 843	646	70	1 923 405		57
1 1 845	936	71	1 923 472		66
1 1 847	199	57	1 923 473		66
1 1 853	305	70	1 923 935		71
1 1 853	342	70	1 924 344		71
1 1 855	685	70	1 924 764		68
1 1 855	936	69	1 926 958		71
1 1 855	978	69	1 926 969		71
1 1 857	412	71	1 927 033		69
1 1 858	751	70	1 927 345		71
1 1 861	076	57	1 928 021		69
1 1 864	009	67	1 928 022		70
1 1 864	099	66	1 929 959		66
1 1 872	618	70	1 930 629		71
1 1 874	495	70	1 931 181		71
1 1 878	183	68	1 931 771		69
1 1 878	184	57	1 931 773		69
1 1 878	467	67	1 931 776		69
1 1 878	493	68	1 931 777		69
1 1 878	502	66	1 931 813		71
1 1 878	503	67	1 931 886		68
1 1 878	504	68	1 931 887		68
1 1 878	505	68	1 931 914		71
1 1 878	507	68	1 932 079		70
1 1 878	516	68	1 932 109		69
1 1 879	530	68	1 933 242		68
1 1 879	663	68	1 933 842		69
1 1 880	781	68	1 934 484		70
1 1 881	409	66	1 934 485		69
1 1 882	012	66	1 934 488		69
		67	1 934 547		66
		67	1 934 550		66
		72	1 934 553		66
			1 934 554		66



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PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE	PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE
18	585	DA		120	28	230	D	135	
18	746	DA		10	28	737	DBX	19	
20	289	D	3 1/4	29	28	781	D	25	
20	290	D	1/4	29	28	781	D	26	
20	293	D	1 3/4	28	28	797	D	16	
20	296	D	1/4	28	28	899	DB	108	
20	299	D	1/4	28	28	901	DB	108	
20	300	D		29	29	547	D	118	
20	303	D	1/8	28	29	764	D	17	
20	306	DX	5 1/4	28	29	898	D	40	
20	585	D	1/4	29	29	898	D	48	
20	586	D	1/8	29	29	898	D	103	
20	586	D	1/8	30	29	899	D	107	
20	586	D	1/8	31	29	899	D	108	
20	841	D		131	29	899	D	127	
21	314	DX		60	29	899	D	198	
21	350	DXA		59	29	901	D	103	
21	362	D		182	29	901	DX	41	
21	372	D		92	29	901	DX	129	
21	372	D		96	29	902	DX	38	
21	394	D		55	30	114	D	62	
21	394	D		61	30	402	DX	17	
21	409	DB		62	30	402	DX	103	
21	585	DB	1/8	128	30	402	DX	104	
21	839	DB		29	30	402	DX	129	
22	507	D		40	30	824	DB	27	
22	508	D		41	30	982	DB	28	
22	509	D		41	31	115	D	138	
22	510	D	1/8	40	31	121	D	40	
22	510	D	1/8	41	31	238	D	112	
22	510	D	1/8	47	31	636	D	37	
23	086	D		197	32	032	DXA	59	
23	261	D		149	32	047	DA	85	
23	370	D		131	32	047	DA	93	
23	977	DB		107	32	282	DDR	16	
23	995	DC		107	32	284	DD	16	
24	017	D	1/8	28	32	309	DD	13	
24	603	D		63	32	333	D	18	
24	610	D		62	32	349	DA	28	
24	805	D		45	32	370	D	15	
24	857	D		13	32	444	D	11	
24	941	DB		288	32	444	D	11	
24	943	DA		18	32	445	D	11	
24	961	D		9	32	447	DA	11	
24	962	D	1/8	9	32	448	D	11	
24	964	D	1/8	9	32	454	D	13	
24	965	DB		9	32	454	D	123	
25	043	DCR	3/8	12	32	482	DG	10	
25	083	DCR	1/8	16	32	485	D	10	
25	086	DA		15	32	486	DBX	12	
25	090	DD	3/8	11	32	569	DB	27	
25	091	DX	3 1/4	13	32	576	DX	38	
25	092	DC		13	32	577	D	38	
25	094	D		14	32	578	D	38	
25	095	D	1 5/8	13	32	581	DXB	37	
25	096	DB		12	32	582	D	37	
25	122	D		32	32	585	DA	37	
25	130	D		15	32	586	D	37	
25	131	D	3/8	15	32	587	D	37	
25	139	DR	1/8	15	32	588	D	37	
25	140	FX	8 1/2	15	32	604	D	37	
25	323	D		16	32	606	DB	7	
25	352	D		26	32	685	DA	9	
25	466	D	1/2	171	32	713	DC	64	
25	948	D		37	32	941	D	171	
26	915	DA	1 1/2	19	32	942	D	19	
26	916	D		19	35	089	DA	209	
27	140	DX	3	9	35	089	DA	210	
27	141	D		9	35	252	D	127	
27	159	DB		9	35	252	DX	107	
27	311	D		215	35	252	DX	127	
27	648	D		62	35	691	DA	38	
27	927	DA		28	36	796	DA	20	
				40	37	006	D	38	



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PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE	PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE
37	146	DA		42	42	747	DD	10	
37	147	D		42	42	833	DA	1	
37	148	D		42	42	877	DB	191	
37	148	D		43	42	902	D	192	
37	148	D		44	42	902	D	225	
37	150	D		42	42	902	D	226	
37	152	DB	1/8	42	42	915	D	82	
37	165	D		10	42	915	D	86	
37	165	D		41	42	915	D	90	
37	165	D		109	42	915	D	94	
37	165	D		140	42	915	DA	79	
37	323	DX	1/8	41	43	041	DD	112	
37	323	DX	1/8	47	43	194	D	112	
38	026	DMX		140	43	195	D	112	
38	026	DMX		41	43	197	D	112	
38	026	DMX		109	43	198	D	112	
38	525	D		38	43	199	D	113	
38	609	DA		59	43	201	DB	112	
38	609	DA		62	43	207	D	113	
39	422	D		14	43	664	DC	132	
39	423	DA	1/8	14	43	722	D	206	
39	584	D		140	45	003	D	182	
39	677	DA		46	45	110	D	37	
39	757	DC		14	45	148	D	36	
39	761	D	1/4	14	45	149	DA	36	
39	762	DB		14	45	293	D	136	
39	810	D	3/4	13	45	391	D	31	
40	537	DA		170	45	531	D	209	
40	631	D		167	45	532	DA	206	
40	638	D		165	45	532	DA	211	
40	642	D		165	45	534	D	210	
40	646	D	1/4	166	45	535	D	210	
40	700	D		169	45	536	D	209	
40	708	D		167	45	537	D	205	
40	713	D		166	45	537	D	207	
40	713	D		167	45	538	DX	207	
40	882	D	1 7/8	128	45	538	DX	112	
40	883	DC	1 1/8	128	45	541	D	112	
40	942	DX	6 1/2	111	45	542	D	210	
40	943	D		111	45	543	D	210	
40	945	D		111	45	544	D	209	
40	974	DA		111	45	545	D	209	
40	974	DA		199	45	546	D	209	
41	442	DA		148	45	547	D	210	
41	442	DA		156	45	548	D	209	
41	519	D		132	45	550	D	210	
41	597	DA		111	45	551	D	210	
41	598	D	1/4	115	45	552	D	206	
41	599	D		115	45	552	D	211	
41	608	D		136	45	553	D	209	
41	619	D		137	45	555	D	211	
41	842	D	1/2	136	45	555	DA	211	
41	842	D	1/2	144	45	558	DA	211	
41	853	DD	12 5/8	148	45	559	D	209	
42	219	DD		19	45	559	D	210	
42	288	D	4 3/4	115	45	560	D	207	
42	289	D		115	45	560	D	211	
42	289	D		205	45	561	D	205	
42	289	D		206	45	561	D	206	
42	289	D		211	45	562	D	209	
42	298	DB	1/8	111	45	619	D	205	
42	384	DX A	3/8	108	45	620	D	205	
42	384	DX A	3/8	221	45	794	D	125	
42	385	D		108	45	976	D	17	
42	406	D	1/8	109	45	977	D	17	
42	517	D	7/8	119	45	982	DX	28	
42	518	D	3/8	119	45	993	D	29	
42	547	D	4 3/8	119	46	053	D	22	
42	694	DA		114	46	059	D	37	
42	717	D	1/2	19	46	129	D	15	
42	733	DB		13	46	208	D	10	
42	739	DA		16	46	209	D	10	
42	739	DA		10	46	211	D	11	
42	739	DA		33	46	212	D	10	



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46	213	D		9	49	976	DA		111
46	250	DD		17	49	976	DA		199
46	337	DD	1/8	136	49	977	D	8 1/4	111
46	584	D	3/8	40	49	984	D	70	157
46	887	D		146	49	986	D	4 7/8	157
47	408	D		59	49	987	D	2 1/2	157
47	413	DXC		59	49	998	D		115
47	413	DYC		59	50	001	D	1/2	121
47	417	DX		60	50	004	D	1 1/8	121
47	424	D		59	50	006	DA	1/2	122
47	425	DX		61	50	015	D	1/4	121
47	425	DY		61	50	016	DA	17	121
47	427	D		61	50	017	D	3/4	121
47	428	DA		61	50	018	D		121
47	432	D		61	50	021	D	3/4	121
47	433	DX		61	50	025	D	1/8	120
47	439	DA X		60	50	061	D		109
47	449	DAY		59	50	082	DA		120
47	452	D		60	50	085	D	1/8	120
47	453	D		59	50	085	D	1/8	199
47	454	D		60	50	090	DB		118
47	468	DA		62	50	096	DA		128
47	470	D		63	50	283	DA R		16
47	530	D		194	50	315	DB		18
47	822	D		63	50	375	DA	1 3/4	22
48	138	D		16	50	376	D		22
48	155	D	1/4	195	50	408	D		14
48	231	D	3/8	108	50	410	DA	1/4	11
48	232	D		108	50	410	DA	1/4	15
48	233	D	1/8	108	50	410	DA	1/4	48
48	339	D		62	50	410	DA	1/4	49
49	094	DD		59	50	411	D		16
49	094	DD		91	50	412	DA	3	40
49	094	DD		94	50	417	D		103
49	105	D	1/4	206	50	424	D		113
49	105	DX	1/4	210	50	426	DA		112
49	416	D		60	50	427	D1		112
49	417	D		60	50	432	DB		112
49	418	D		60	50	529	D		106
49	419	D		60	50	614	D	2 7/8	206
49	420	DX		60	50	614	D	2 7/8	211
49	423	D		59	50	664	DA		11
49	424	D		59	50	665	DA X	6	9
49	451	DA		197	50	668	D		11
49	541	DA		206	50	669	DB	1/8	10
49	541	DA		210	50	672	D	1/8	10
49	593	D		60	50	675	DD		11
49	733	DA X	20	145	50	689	DA		32
49	734	D		149	50	697	D		32
49	759	DA	3	150	50	698	D	1/4	33
49	759	DA	3	203	50	705	D		33
49	762	DA	1/4	150	50	790	D		28
49	762	DA	1/4	153	50	801	D		37
49	762	DA	1/4	154	50	801	D		14
49	801	D		135	50	826	D	1/8	17
49	802	D		137	50	827	DA		14
49	835	DD		143	50	829	DB		14
49	836	DD		144	50	893	D	1/4	65
49	837	D	1/8	144	50	905	DA	22 1/8	205
49	838	D		144	50	905	DA	22 1/8	207
49	839	D		144	50	908	D	70	205
49	840	D		144	51	080	DD		154
49	841	D		144	51	081	DD		154
49	841	D		144	51	083	DD		154
49	864	DA		135	51	085	DD		154
49	868	DBA		135	51	087	DC	1790	153
49	879	DA	1/4	136	51	088	DC	2030	153
49	882	D	3/8	136	51	090	DC	2198	153
49	923	D		109	51	092	DC	2400	153
49	947	D		109	51	094	DD		153
49	952	D	1/4	15	51	095	DD		153
49	973	DA	5	111	51	097	DD		153
49	974	D	2	111	51	099	DD		153
49	975	D	5/8	111	51	184	D	7 3/4	192



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PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE	PART NUMBER			APPROX. WEIGHT IN POUNDS	PAGE
51	205	D	1/4	25	53	976	D	1 7/8	157
51	205	DD	1/4	26	53	977	DD	2 5/8	157
51	223	DD		22	54	082	DD	3/4	196
51	329	DD		17	54	110	DD		137
51	510	DD		103	54	124	DD	1/8	31
51	515	DA	1/5	22	54	491	DDC		128
51	516	DA		22	54	652	DD	1/4	128
51	527	DC		45	54	968	DD	1/4	128
51	666	D		59	55	015	DD		60
51	667	D		59	55	354	DA		31
52	030	DA		83	55	371	DA		112
52	030	DA		86	55	479	DD		165
52	030	DA		91	55	780	DD		53
52	030	DA		94	55	780	DD		180
52	123	D	1/4	165	55	780	DD		183
52	176	DC	1/4	30	56	005	DD	7/8	128
52	334	DB	137	144	56	006	DD		127
52	335	DB	137	144	56	008	DD		127
52	336	DB	137	144	56	009	DD		127
52	337	DB	137	144	56	010	DD	1/8	127
52	343	DD		128	56	011	DD	1	114
52	346	DC		135	56	013	DX		127
52	357	DX	18	137	56	014	DD		114
52	372	DA	1 7/8	122	56	016	DD	3/4	127
52	374	DA	9	122	56	018	DD	4 1/2	128
52	375	DA	5	120	56	020	DD		127
52	376	DA X		120	56	066	DA		61
52	378	D	10	121	56	107	DD		32
52	386	D	4 1/2	121	56	189	DA	8	199
52	387	D		116	56	469	DD		121
52	392	DA	1/2	115	56	470	DD	1/4	120
52	392	DA	1/2	199	56	517	DX		56
52	419	D	1/8	1	56	537	DA X		36
52	520	DB		32	56	538	DA X		37
52	605	D	1/8	15	56	597	DD		108
52	621	DX	3/8	31	56	597	DD		109
52	623	D		31	57	068	DX		10
52	624	D		31	57	103	DX		127
52	626	DA	1/4	30	57	185	DA		154
53	083	D	1/8	32	57	186	DA		154
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53	413	D	1/4	10	57	288	DD	5/8	125
53	414	DX	1/4	31	57	314	DD	3/8	63
53	416	DA	1/4	31	57	385	DD	3/4	115
53	417	DD	1 1/4	30	57	614	DA		138
53	438	DB		136	57	614	DA		225
53	439	D	2 3/4	136	57	641	DA		154
53	440	D	3/8	136	57	755	DD		63
53	444	D	1/4	136	57	926	DX		60
53	445	D	1/2	136	57	937	DD		56
53	446	D	6 1/4	137	57	937	DD		84
53	448	D	1 5/8	137	57	937	DD		88
53	449	D	1/4	137	58	099	DA		215
53	450	D		136	58	101	DD		215
53	451	D	3/8	136	58	103	DD		215
53	455	D	4 3/4	136	58	305	DD		168
53	456	D	2 3/4	137	58	313	DD		168
53	457	DC	9 3/4	111	58	314	DD		168
53	459	DA		36	58	324	DD		168
53	505	D		132	58	457	DA		195
53	526	D		79	58	458	DD		9
53	612	DA	1 1/4	19	58	458	DD		38
53	613	DA	2	136	58	837	DA X		38
53	643	D	1/8	14	58	840	DX		38
53	673	DX	3/8	32	58	843	DX	1/4	36
53	709	D		120	58	957	DD	2 1/2	128
53	709	D		199	59	241	DD		38
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59	482	D		17	67	116	DD		113
59	483	DB X		17	67	136	DD	1/2	103
59	484	D	1/8	17	67	205	DD		166
59	485	D		14	67	574	DDC		191
59	485	D	1	17	67	722	DD	10	207
59	545	DX		221	67	723	D		207
59	545	DX	22	226	67	724	DD		206
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61	284	D		65					
61	284	D		84					
61	284	D		88					
61	284	D	5/8	207					
61	614	DD	5/8	211					
61	614	DD		129					
61	904	DD		225					
61	904	DD		129					
61	905	DB		165					
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62	493	DD		96					
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62	512	DD		87					
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62	801	DC	1/8	56					
62	801	DC	1/8	83					
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63	035	D		41					
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63	228	DD	1/2	125					
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63	405	DA X		40					
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64	159	D		215					
64	163	DD		207					
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64	536	DA		118					
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137 843 H		181	251 123 R2 1	1/2	9
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256 790 R1	1/8	128	261 007 R1		152
256 833 R1	3/4	14	261 007 R1		204
256 852 R1	5 1/4	15	261 067 R95		154
256 853 R1	9 5/8	15	261 068 R95		154
256 854 R1	5 1/8	15	261 068 R95		204
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256 919 R11	1/8	118	261 156 R1		10
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257 732 R92		154	261 445 R92		154
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263152	3/8	19	263959	3 1/2	150
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263162	3/4	20	263960	4 1/4	203
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