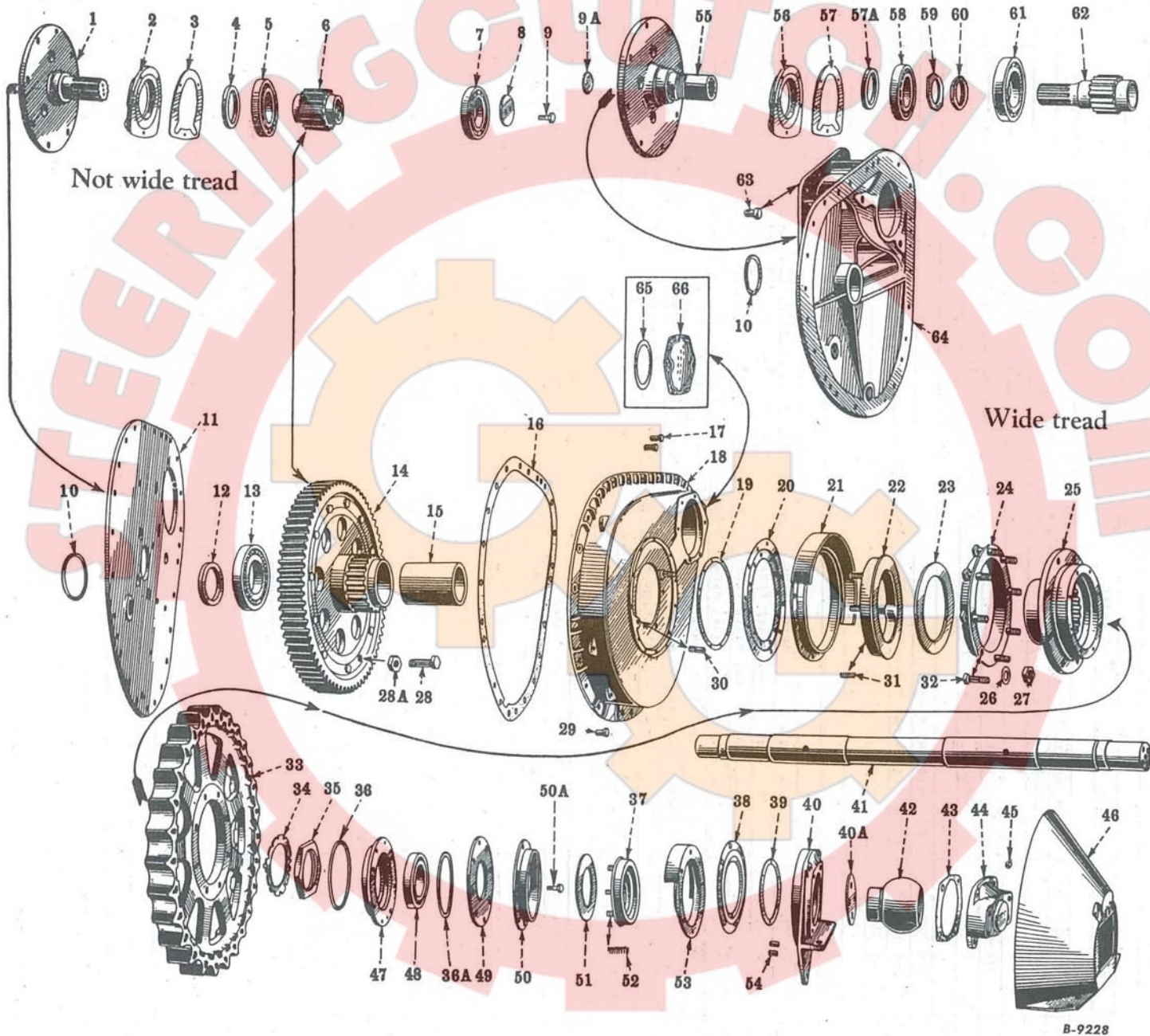


TRACK DRIVE — SPROCKET DRIVE SHAFT, PINION AND SPROCKET,  
TRACK FRAME PIVOT SHAFT



B-9228



# TC-59

## CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
TRACK DRIVE — SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT.				
1	52 346 DC	SHAFT, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
2	9 477 DAX 181 431 103 323	RETAINER, SPROCKET DRIVE PINION INNER BEARING, W/OIL SEAL, 273 583 R91 (NOT WIDE TREAD) SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2" WASHER, LOCK, 1/2"		2 10 10
3	64 819 D	GASKET, SPROCKET DRIVE PINION INNER BEARING RETAINER (NOT WIDE TREAD)		2
4	264 633 R91	OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
4	264 697 R91	(OPTIONAL WITH 273 583 R91 AND 264 697 R91) OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD)		2
4	273 583 R91	(OPTIONAL WITH 273 583 R91 AND 264 633 R91) OIL SEAL, SPROCKET DRIVE PINION (NOT WIDE TREAD) (OPTIONAL WITH 264 633 R91 AND 264 697 R91)		2
5	ST 285	BEARING, SPROCKET DRIVE PINION, INNER (NOT WIDE TREAD)		2
6	251 328 RI	PINION, SPROCKET DRIVE (13 TEETH) (NOT WIDE TREAD)	TD-141 39301 to 40600	2
6	273 790 RI	PINION, SPROCKET DRIVE (12 TEETH) (NOT WIDE TREAD)	TD-141 40601 UP	2
7	ST 284	BEARING, SPROCKET DRIVE PINION, OUTER		2
8	49 859 D	WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)	TD-141 39301 to 40600	2
	181 429	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/4"		4
8	273 789 RI	WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)	TD-141 40601 UP	2
9	49 862 DA	LOCK, SPROCKET DRIVE PINION OUTER BEARING RETAINER WASHER BOLT (NOT WIDE TREAD)	TD-141 39301 to 40600	2
9	28 230 D	BOLT, WASHER, SPROCKET DRIVE PINION OUTER BEARING RETAINER (NOT WIDE TREAD)	TD-141 40601 UP	4
9A	273 607 RI	INSERT, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)	TD-141 40601 UP	2
10	49 801 D	RING, TRACK FRAME PIVOT SHAFT OIL SEAL		2
11	253 966 R31	PLATE, SPROCKET DRIVE CARRIER, R.H. AND L.H., W/GASKET, 272 925 RI AND PLUG, 18 524 RI (NOT WIDE TREAD)		2
	113 186	PLUG, PIPE, CSK-HD., 3/4"		2
	113 189	PLUG, PIPE, CSK-HD., 1-1/2"	TD-141 39301 to 40600	1
	179 883	SCREW, CAP, HEX-HD., 1/2-13NC x 1-1/4"		4
	271 556	SCREW, CAP, HEX-HD., 5/8-11NC x 1-1/4"		12
	114 608	WASHER, LOCK, 1/2"		4
	114 609	WASHER, LOCK, 5/8"		12
12	49 864 DA	SPACER, SPROCKET DRIVE GEAR BEARING, SHORT		2
13	ST 340	BEARING, SPROCKET DRIVE GEAR, INNER	TD-141 39301 to 40600	2
13	273 695 R91	BEARING, SPROCKET DRIVE GEAR, INNER	TD-141 40601 UP	2
14	259 462 R92	GEAR, SPROCKET DRIVE, W/CARRIER AND NUT	TD-141 39301 to 40600	2
14	273 696 R91	GEAR, SPROCKET DRIVE, W/CARRIER, BOLT, 273 698 RI AND NUT, 133 324 H	TD-141 40601 UP	2



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CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. RECD
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TRACK DRIVE — SPROCKET DRIVE, SHAFT, PINION AND SPROCKET,  
TRACK FRAME PIVOT SHAFT — Continued

15	49 868 DB	SPACER, SPROCKET DRIVE GEAR BEARING, LONG		2
16	64 820 D	GASKET, SPROCKET DRIVE GEAR COVER		2
17	64 801 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO MAIN FRAME (NOT WIDE TREAD)		4
18	9 478 DAX	COVER, SPROCKET DRIVE GEAR, w/TWO PINS, 52 419 D	TD-141 39301 to 40600	2
	103 028	NUT, HEX., 1/2-20NF		40
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2" (NOT WIDE TREAD)		24
	181 435	SCREW, CAP, HEX-HD., 1/2-20NF x 2" (WIDE TREAD)		40
	103 023	WASHER, LOCK, 1/2"		40
18	273 699 R11	COVER, SPROCKET DRIVE GEAR, w/PIN, 52 419 D	TD-141 40601 UP	2
	103 028	NUT, HEX., 1/2-20NF		40
	181 431	SCREW, CAP, HEX-HD., 1/2-20NF x 1-1/2" (NOT WIDE TREAD)		40
	181 435	SCREW, CAP, HEX-HD., 1/2-20NF x 2" (WIDE TREAD)		40
	103 323	WASHER, LOCK, MEDIUM, 1/2"		40
19	53 445 D	RETAINER, SPROCKET DRIVE OIL SEAL DIAPHRAGM		2
	179 793	SCREW, CAP, HEX-HD., 1/4-20NC x 5/8"		20
	103 319	WASHER, LOCK, 1/4"		20
20	53 444 D	DIAPHRAGM, SPROCKET DRIVE OIL SEAL		2
21	53 455 D	GUARD, SPROCKET DRIVE OIL SEAL, w/DIRT DEFLECTOR		2
	179 837	SCREW, CAP, HEX-HD., 3/8-16NC x 3/4"		20
	103 321	WASHER, LOCK, 3/8"		20
22	8 431 D	PLATE, PRESSURE, SPROCKET DRIVE OIL SEAL		2
23	53 440 D	PACKING, SPROCKET DRIVE OIL SEAL		2
24	53 439 D	DEFLECTOR, DIRT, SPROCKET DRIVE OIL SEAL		2
25	53 438 DB	CARRIER, SPROCKET		2
26	114 610	WASHER, LOCK, SPROCKET CARRIER BOLT (SHAKEPROOF 1132) (WILL WORK FOR 21 555 H)		16
27	45 293 D	NUT, SPROCKET CARRIER BOLT		16
28	259 457 R1	BOLT, DOWEL, SPROCKET DRIVE GEAR CARRIER	TD-141 39301 to 40600	20
28	273 698 R1	BOLT, DOWEL, SPROCKET DRIVE GEAR	TD-141 40601 UP	20
28A	254 485 R1	NUT, SPROCKET DRIVE GEAR DOWEL BOLT	TD-141 39301 to 40600	20
28A	133 324 H	NUT, SPROCKET DRIVE GEAR DOWEL BOLT	TD-141 40601 UP	20
29	46 337 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER PLATE (NOT WIDE TREAD)		2
29	64 802 D	PIN, DOWEL, SPROCKET DRIVE GEAR COVER TO CARRIER (WIDE TREAD)		6
30	52 419 D	PIN, ANCHOR, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		4
31	41 608 D	SPRINGS, SPROCKET DRIVE OIL SEAL PRESSURE PLATE		8
32	49 879 DA	BOLT, SPROCKET CARRIER		16
33	8 435 DA	SPROCKET (27 TEETH) (NOT "CUT-AWAY")		2
34	49 882 D	LOCK, SPROCKET DRIVE GEAR CARRIER NUT		2
35	53 613 DA	NUT, SPROCKET DRIVE GEAR CARRIER		2



# TC-59

## CHASSIS

### TRACK DRIVE — SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT — Continued

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
36	264 266 RI	RIMS, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING, OUTER		2
36A	264 263 RI	RIMS, SPROCKET DRIVE GEAR OUTER BEARING CAGE PACKING, INNER		2
37	8 432 D	PLATE, PRESSURE, TRACK FRAME PIVOT OIL SEAL		2
38	53 450 D	DIAPHRAGM, TRACK FRAME PIVOT OIL SEAL		2
39	53 451 D	RETAINER, TRACK FRAME PIVOT OIL SEAL DIAPHRAGM		2
	179 793	SCREW, CAP, HEX-HD., 1/4"-20NC X 5/8"		16
	103 319	WASHER, LOCK, 1/4"		16
40	268 914 RI	BRACKET, TRACK FRAME PIVOT		2
	266 168 RI	BOLT, TRACK FRAME PIVOT BRACKET		10
	41 842 D	NUT, TRACK FRAME PIVOT BRACKET BOLT		10
40A	261 291 RI	SHIM, TRACK FRAME PIVOT BEARING, HEAVY		X
40A	261 292 RI	SHIM, TRACK FRAME PIVOT BEARING, LIGHT		X
41	260 896 R3	SHAFT, TRACK FRAME PIVOT (NOT WIDE TREAD)		1
41	260 897 R3	SHAFT, TRACK FRAME PIVOT (WIDE TREAD)		1
42	260 895 R2	BEARINGS, TRACK FRAME PIVOT (WIDE TREAD)		2
	271 678	SCREW, CAP, HEX-HD., 7/8"-14NF X 2" (NOT WIDE TREAD)		2
43	49 802 D	GASKET, TRACK FRAME PIVOT BRACKET CAP		2
44	6 984 DAX	CAP, TRACK FRAME PIVOT BRACKET, W/CORKS		2
	104 941	CORK, 1/2 X 11/16" DIA. X 7/8" LONG		8
	271 607	SCREW, CAP, HEX-HD., 3/4"-10NC X 1-1/2"		8
45	119 512	FITTINGS, LUBRICATION, TRACK FRAME PIVOT (ALENITE 1610) (OPTIONAL WITH 109 461)		2
45	109 461	FITTINGS, LUBRICATION, TRACK FRAME PIVOT (LINCOLN 5000) (OPTIONAL WITH 119512)		2
46	52 357 DX	SHIELD, SPROCKET		2
	179 893	SCREW, CAP, HEX-HD., 1/2"-13NC X 3"		4
	179 900	SCREW, CAP, HEX-HD., 9/16"-18NF X 1-1/4"		8
	103 323	WASHER, LOCK, 1/2"		4
	103 324	WASHER, LOCK, 9/16"		8
47	264 265 R2	CAGE, SPROCKET DRIVE GEAR OUTER BEARING		2
48	ST 283	BEARINGS, SPROCKET DRIVE GEAR, OUTER		2
49	53 446 D	RETAINER, SPROCKET DRIVE GEAR OUTER BEARING		2
50	53 448 D	DEFLECTOR, DIRT, TRACK FRAME PIVOT OIL SEAL		2
50A	264 267 RI	SCREW, CAP, SPROCKET DRIVE GEAR OUTER BEARING RETAINER (WILL WORK FOR 181 433)		16
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2" (WILL WORK FOR 103 323)		16
51	53 449 D	PACKING, TRACK FRAME PIVOT OIL SEAL		2
52	41 619 D	SPRINGS, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		8

X - As Required

TC-59

CHASSIS



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. RECD.
TRACK DRIVE — SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT —Continued				
53	53 456 D	GUARD, TRACK FRAME PIVOT OIL SEAL, W/DIRT DEFLECTORS		2
	179 837	SCREW, CAP, HEX-HD., 3/8-24NF x 3/4"		16
	103 321	WASHER, LOCK, 3/8"		16
54	54 110 D	PIN, ANCHOR, TRACK FRAME PIVOT OIL SEAL PRESSURE PLATE		4
55	52 347 DCX	SHAFT, SPROCKET DRIVE PINION, W/NUT, 49 857 D (WIDE TREAD)	TD-141 39301 TO 40600	2
55	273 682 R11	SHAFT, SPROCKET DRIVE SUPPORT, W/INSERT, 273 607 R1 AND PIN, 441 014 R1 (WIDE TREAD)	TD-141 40601 UP	2
56	9 475 DX	RETAINER, STEERING CLUTCH SUPPORT BEARING, W/OIL SEAL, 273 583 R91 (WIDE TREAD)	TD-141 39301 TO 40600	2
	179 884	SCREW, CAP, HEX-HD., 1/2-13NC X 1-3/8"		10
	103 323	WASHER, LOCK, 1/2"		10
56	273 683 R11	RETAINER, STEERING CLUTCH SUPPORT SHAFT BEARING, W/OIL SEAL, 273 648 R91 (WIDE TREAD)	TD-141 40601 UP	2
	179 890	SCREW, CAP, HEX-HD., 1/2-13NC X 2-1/4"		10
	103 323	WASHER, LOCK, MEDIUM, 1/2"		10
57	64 817 DA	GASKET, STEERING CLUTCH SUPPORT BEARING RETAINER (WIDE TREAD)		2
57A	273 583 R91	OIL SEAL, SPROCKET DRIVE PINION (WIDE TREAD)		
		(OPTIONAL WITH 264 633 R91 AND 264 697 R91)	TD-141 39301 TO 40600	2
57A	264 633 R91	OIL SEAL, SPROCKET DRIVE PINION (WIDE TREAD)		
		(OPTIONAL WITH 264 697 R91 AND 273 583 R91)	TD-141 39301 TO 40600	2
57A	264 697 R91	OIL SEAL, SPROCKET DRIVE PINION (WIDE TREAD)		
		(OPTIONAL WITH 264 633 R91 AND 273 583 R91)	TD-141 39301 TO 40600	2
57A	273 684 R91	OIL SEAL, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)	TD-141 40601 UP	2
58	ST 310	BEARINGS, STEERING CLUTCH SUPPORT (WIDE TREAD)	TD-141 39301 TO 40600	2
58	273 685 R91	BEARINGS, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)		
		(OPTIONAL WITH 273 686 R91)	TD-141 40601 UP	2
58	273 686 R91	BEARINGS, STEERING CLUTCH SUPPORT SHAFT (WIDE TREAD)	TD-141 40601 UP	2
		(OPTIONAL WITH 273 685 R91)		
59	49 857 D	NUT, STEERING CLUTCH SUPPORT BEARING (WIDE TREAD)	TD-141 39301 TO 40600	2
59	273 688 R1	LOCK, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING NUT (WIDE TREAD)	TD-141 40601 UP	2
60	10 722 D	BOLT, STEERING CLUTCH SUPPORT BEARING NUT LOCK (WIDE TREAD)	TD-141 39301 TO 40600	4
	256 802 R1	WIRE, SOFT IRON, No. 16 W AND M GA. X 12" LONG		X
60	273 687 R1	NUT, STEERING CLUTCH SUPPORT SHAFT BEARING RETAINING (WIDE TREAD)	TD-141 40601 UP	4
61	ST 284	BEARINGS, SPROCKET DRIVE PINION, INNER (WIDE TREAD)		2
62	251 328 R1	PINION, SPROCKET DRIVE (13 TEETH) (WIDE TREAD)	TD-141 39301 TO 40600	2
62	273 689 R1	PINION, SPROCKET DRIVE (12 TEETH) (WIDE TREAD)	TD-141 40601 UP	2
63	64 803 D	PIN, DOWEL, SPROCKET DRIVE CARRIER (WIDE TREAD)		4

X - AS REQUIRED



# TC-59

## CHASSIS

### TRACK DRIVE — SPROCKET DRIVE, SHAFT, PINION AND SPROCKET, TRACK FRAME PIVOT SHAFT — Continued

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO. RECD.	
64	9 474 DAX	CARRIER, SPROCKET DRIVE (WIDE TREAD)	TD-141 39301 to 40600	2	
	113 186	PLUG, PIPE, CSK-HD., 3/4"		2	
	113 189	PLUG, PIPE, CSK-HD., 1-1/2"	TD-141 39301 to 40600	1	
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		4	
	179 927	SCREW, CAP, HEX-HD., 5/8-11NC X 1-1/2"		2	
	179 929	SCREW, CAP, HEX-HD., 5/8-11NC X 1-3/4"		10	
	103 325	WASHER, LOCK, 5/8"		10	
	114 608	WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		4	
	114 609	WASHER, LOCK, EXTERNAL-TOOTH, 5/8"		4	
	64	273 622 R11	CARRIER, SPROCKET DRIVE, w/PLUG, 18 524 R1 AND GASKET, 272 925 R1 (WIDE TREAD)	TD-141 40601 UP	2
143 187		PLUG, PIPE, SQ-SOCKET, 3/4"		2	
179 885		SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		4	
271 558		SCREW, CAP, HEX-HD., 5/8-11NC X 1-1/2"		2	
271 560		SCREW, CAP, HEX-HD., 5/8-11NC X 1-3/4"		10	
114 608		WASHER, LOCK, EXTERNAL-TOOTH, 1/2"		4	
114 609		WASHER, LOCK, EXTERNAL-TOOTH, 5/8"		2	
65		64 816 D	PIN, PACKING, SPROCKET DRIVE PINION OUTER BEARING CAP	TD-141 39301 to 40600	2
65		273 694 R1	RING, PACKING, SPROCKET DRIVE PINION OUTER BEARING CAP	TD-141 40601 UP	2
66		9 476 DAX	CAP, SPROCKET DRIVE PINION OUTER BEARING, w/PACKING RING, 64 816 D	TD-141 39301 to 40600	2
	179 884	SCREW, CAP, HEX-HD., 1/2-13NC X 1-3/4"		12	
	103 323	WASHER, LOCK, 1/2"		12	
	273 693 R1	CAP, SPROCKET DRIVE PINION OUTER BEARING	TD-141 40601 UP	2	
	179 885	SCREW, CAP, HEX-HD., 1/2-13NC X 1-1/2"		12	
	103 323	WASHER, LOCK, MEDIUM, 1/2"		12	
	57 614 DA	ATTACHMENT, CUT-AWAY SPROCKET (SPECIAL) (CONSISTS OF TWO SPROCKETS, 8 784 DC AND TWO WIRES, 263 945 R1) (*)		1	
	272 925 R1	GASKET, SPROCKET DRIVE FILLER PLUG	TD-141 40601 UP	4	
	31 115 D	NUT, SPROCKET DRIVE CARRIER STUD (WIDE TREAD)		16	
	103 323	WASHER, LOCK, 1/2"		16	
66	441 014 R1	PIN, STEERING CLUTCH SUPPORT SHAFT INSERT (WIDE TREAD)	TD-141 40601 UP	2	
	18 524 R1	PLUG, SPROCKET DRIVE FILLER	TD-141 40601 UP	4	
	8 784 DC	SPROCKET, CUT-AWAY (27 TEETH)		2	
	260 614 R1	WIRE, LOCKING, SPROCKET DRIVE PINION OUTER BEARING RETAINER WASHER BOLT (NOT WIDE TREAD)	TD-141 40601 UP	2	
	(*) - (FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS.) (FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM.)				