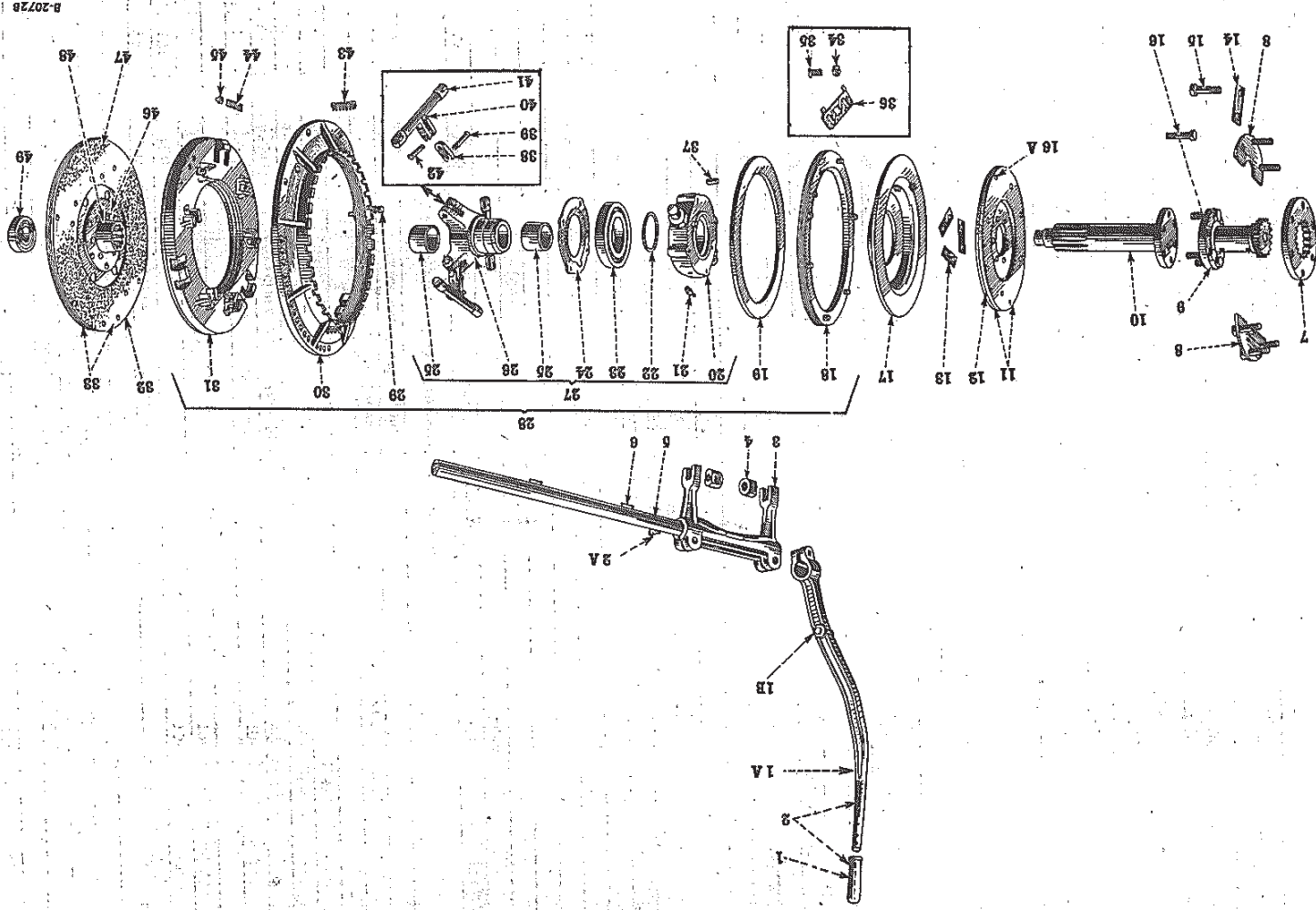




TC-42

CHASSIS

OVER-CENTER ENGINE CLUTCH (Rockford) CLUTCH CONTROL AND CONNECTIONS (Hand Operated)





TC-42

CHASSIS

REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO REC
CLUTCH CONTROL AND CONNECTIONS (Hand Operated)				
1	41 597 D	ENGINE CLUTCH HAND LEVER HANDLE (USED WITH LEVER 259 704 R12)		1
1A	259 704 R1	ENGINE CLUTCH HAND LEVER		1
	16 140 R1	CAP SCREW, 5/8 x 2-5/8" N.F., HEX. HEAD		1
	103 030	HEX. NUT, 5/8" N.F.		1
	103 325	LOCK WASHER, 5/8"		1
1B	69 076 D	GEAR SHIFTER LOCK SHAFT CONNECTING ROD PIN		1
2	259 704 R12	ENGINE CLUTCH HAND LEVER 259 704 R1, WITH HANDLE, 41 597 AND PIN, 69 076 D		
	16 140 R1	CAP SCREW, 5/8 x 2-5/8" N.F., HEX. HEAD		1
	103 030	HEX. NUT, 5/8" N.F.		1
	103 325	LOCK WASHER, 5/8"		1
2A	103 909	ENGINE CLUTCH HAND LEVER KEY (WOODRUFF 18)		1
3	5 723 DB	ENGINE CLUTCH RELEASE FORK		1
	179 931	CAP SCREW, 5/8 x 2" N.C., HEX. HEAD		2
	103 325	LOCK WASHER, 5/8"		2
4	42 298 DB	ENGINE CLUTCH RELEASE PIN BUSHING		2
5	49 977 D	ENGINE CLUTCH RELEASE SHAFT		1
6	103 909	ENGINE CLUTCH RELEASE FORK KEY (WOODRUFF 18)		2
7	49 974 D	ENGINE CLUTCH COUPLING RING, 16 TEETH		1
8	49 975 D	ENGINE CLUTCH COUPLING WASHER		2
9	49 973 DA	ENGINE CLUTCH COUPLING, 16 TEETH		1
10	53 457 DA	ENGINE CLUTCH SHAFT		1
11	40 942 DX	ENGINE CLUTCH BRAKE DISC WITH FACING, 40 943 D AND RIVETS, 21 444 H		1
12	40 943 D	ENGINE CLUTCH BRAKE DISC FACING		1
13	40 974 DA	ENGINE CLUTCH COUPLING BOLT LOCK		3
14	49 976 DA	ENGINE CLUTCH COUPLING RING BOLT LOCK		3
15	40 945 D	ENGINE CLUTCH COUPLING RING BOLT		6
	103 028	HEX. NUT, 1/2" N.F.		6
16	40 945 D	ENGINE CLUTCH COUPLING BOLT		6
	103 028	HEX. NUT, 1/2" N.F.		6
16A	21 444 H	ENGINE CLUTCH BRAKE DISC FACING RIVET, .186 x 1/2" (PLAIN - BRASS)		8
17				
THRU		SEE OVER-CENTER CLUTCH, 15" EXCEPT REFERENCE NO. 21		
48				
21	109 459	ENGINE CLUTCH RELEASE BEARING LUBRICATOR (LINCOLN 5100) (OPTIONAL WITH 109 353)		1
21	109 353	ENGINE CLUTCH RELEASE BEARING LUBRICATOR (ALEHITE 1611) (OPTIONAL WITH 109 459)		1
49	ST 302	ENGINE CLUTCH PILOT BEARING		
49	ST 240	ENGINE CLUTCH PILOT BEARING		
	109 461	ENGINE CLUTCH PILOT BEARING LUBRICATOR (LINCOLN 5000) (OPTIONAL WITH 119 512)		
	119 512	ENGINE CLUTCH PILOT BEARING LUBRICATOR (ALEHITE 1610) (OPTIONAL WITH 109 461)		



CHASSIS

REF. NO.	I.H. PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. REQ'D
OVER-CENTER ENGINE CLUTCH, 15' (Rockford) (Hand Operated)					
	19 971 DJ	CLA-1188-AL	ENGINE CLUTCH, COMPLETE, 50 427 DG WITH DRIVEN MEMBER, 67 846 DC		1
	179 884		CAP SCREW, 1/2 x 1-3/8" N.C., HEX. HEAD		9
	103 323		LOCK WASHER, 1/2"		9
	1				
	THRU 16A				
	17		SEE CLUTCH CONTROL AND CONNECTIONS (HAND OPERATED)		
	43 198 D	CL-4152	BRAKE DISC		1
	179 816	CL-3919	CAP SCREW, 5/16-18 x 3/4" HEX. HEAD		4
	103 320	CL-3920	LOCK WASHER, 5/16"		4
	55 371 DAX	UCL-4815-1	ADJUSTING RING, COMPLETE (COMPOSED OF -		1
			1 RING .555 371 DA 1 LOCK 61 127 D		
			2 SCREW 61 115 D 2 NUT 27 166 H		
	19	CL-3461	ADJUSTING RING PLATE		1
	43 197 D	CL-4256	BEARING CARRIER		1
	43 197 DX	UCL-4256	BEARING CARRIER, COMPLETE		1
			(COMPOSED OF -		
			1 CARRIER 43 197 D 4 WASHER 103 320		
			1 DISC 43 198 D 1 LUBRICATOR 109 353		
			2 PIN 43 199 D 4 SCREW 179 816)		
	43 195 D	CL-3900	SNAP RING		1
	ST 273		RELEASE BEARING		1
	43 201 DA	CL-4257-1	BEARING PLATE		1
	179 816	CL-3919	CAP SCREW, 5/16-18 x 3/4" HEX. HEAD		4
	103 320	CL-3920	LOCK WASHER, 5/16"		4
	43 194 D	CL-4154	BUSHING		2
	50 432 DBX	UCL-4450-4	SLEEVE WITH 2 BUSHINGS, 43 194 D		1
	51 611 DB	UCL-4450-4A	SLEEVE AND BEARING CARRIER, COMPLETE		1
			(COMPOSED OF -		
			1 RING 43 195 D 1 SLEEVE 50 432 DX		
			1 CARRIER 43 197 DX 1 BEARING ST 273)		
			1 PLATE 43 201 D		
	50 427 DH	UCLA-12-4405-2	ENGINE CLUTCHM COMPLETE, LESS DRIVEN MEMBER		1
			(COMPOSED OF -		
			1 PLATE 31 238 D 1 RING 55 371 DAX		
			3 LINK 43 207 D 1 CAMSHAFT 56 996 DX		
			3 PIN 43 211 D 3 SCREW 288 466 R1		
			3 SPRING 50-424 D 3 PIN 254 621 R1		
			1 PLATE 50 426 DA 6 WASHER 106 262		
			1 PLATE 51 610 DC 6 PIN 107 763)		
			1 SLEEVE 51 611 DB		
	268 466 R1	CL-5329-1	RETURN SPRING BOLT (ORDER BOLT, 270 636 R1, WASHER, 120 393 AND WASHER, 267 689 R1)	TDF 26001 TO 38759	3
	261 069 R1	8033	HEX. NUT, 5/16" 24 FLEG-LOC	TDF 26001 TO 38759	6
	270 636 R1	CL-9675	RETURN SPRING STUD	TDF 38760 UP	3
	50 426 DA	CL-4305-2	CLUTCH BACK PLATE		1
	50 425 DC	CL-4304-4	CLUTCH PRESSURE PLATE (ORDER 51 610 DC)		1
	51 610 DC	UCL-4304-4	CLUTCH PRESSURE PLATE, WITH CAM BLOCKS, 43 248 D (WILL WORK FOR 50 425 DC)		1

\$ NOT SERVICED SEPARATELY



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CHASSIS

REF. NO.	I.H. PART NUMBER	MFR'S. NUMBER	DESCRIPTION	SERIAL NUMBER	NO. RECD
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OVER-CENTER ENGINE CLUTCH, 15' (Rockford) (Hand Operated) - Continued

32	67 846 DC	UCL-8-7902-1	DRIVEN MEMBER WITH BONDED FACING (WILL WORK FOR 50 392 DB)		1
32	258 560 R93	UCL-15-7902-1	DRIVEN MEMBER (BI-METALLIC) (SPECIAL) (S)		1
33	265 317 R11	CL-4279	CLUTCH FACING PACKAGE (CONSISTS OF 2 MOVEN FACINGS WITH 30 RIVETS, 43 247 D) (WILL WORK FOR 50 423 D AND 31 542 HDX)		1
33	266 396 R91		CLUTCH FACING PACKAGE (CONSISTS OF 2 BI-METALLIC FACINGS AND 42 RIVETS, 67 116 D)		1
34	27 166 H	CL-1608	ADJUSTING LOCK SCREW NUT		2
35	61 115 D	CL-5215	ADJUSTING LOCK SCREW		2
36	61 127 D	CL-5223	ADJUSTING LOCK		1
37	43 199 D	CL-4052	DOVEL PIN		2
38	43 207 D	CL-4339-1	CONNECTING LINK		3
39	267 679 R91	UCL-4314-1C	CONNECTING LINK PIN (LONG) FIELD SERVICE PACKAGE (CONSISTS OF PIN (LONG), WASHER, 615 029 RI AND WASHER, 267 689 RI FOR 3/8" DIA. PIN) (MILL WORK FOR 43 211 D)		3
	106 262	CL-4347	STEEL WASHER, 3/8" I.D. x 7/8" O.D. x No. 16 GA.	TDF 26001 TO 38759	3
	107 763	CL-4597	SPRING COTTER, 1/8 x 5/8"	TDF 26001 TO 38759	3
	615 029 RI	CL-4347	STEEL WASHER, 3/8"	TDF 38760 UP	1
	267 689 RI	CL-9318	WASHER (FOR 3/8" DIA. PIN)	TDF 38760 UP	1
40	Q 3 627	CL-5028	CAKSHAFT LUBRICATOR		3
41	56 996 D	UCL-1-4337-S-3	CAKSHAFT (SET OF THREE) (ORDER 56 996 DX)		1
41	56 996 DX	UCL-1-4337-S-3A	CAKSHAFT, 56 996 D WITH BLOCKS, 43 248 D (SET OF SIX)		1
42	267 680 R91	UCL-9315-C	CONNECTING LINK PIN (SHORT) FIELD SERVICE PACKAGE (CONSISTS OF PIN (SHORT), WASHER, 615 029 RI AND WASHER, 267 689 RI FOR 3/8" DIA. PIN) (WILL WORK FOR 254 621 RI)		3
	106 262	CL-4347	STEEL WASHER, 3/8" I.D. x 7/8" O.D. x No. 16 GA.	TDF 26001 TO 38759	3
	107 763	CL-4597	SPRING COTTER, 1/8 x 5/8"	TDF 26001 TO 38759	3
	615 029 RI	CL-4347	STEEL WASHER, 3/8"	TDF 38760 UP	1
	267 689 RI	CL-9318	WASHER (FOR 3/8" DIA. PIN)	TDF 38760 UP	1
43	50 424 D	CL-4300	RETURN SPRING		3
44	31 231 D	CL-3478	CAM BLOCK (ORDER 43 248 D)		6
	261 106	CL-3921	SCREW, 1/4-20 x 1/2", FILLISTER HEAD		6
44	43 248 D	UCL-3478-S-6	SET OF SIX CAM BLOCKS, 31 231 D (WILL WORK FOR 31 231 D)		1
		CL-3921	SCREW, 1/4-20 x 1/2", FILLISTER HEAD		6
45	54 953 D	CL-4799	CAM BLOCK SCREW LOCK		6
46	39 361 D	CL-2167	RIVET		12
47	43 247 D	CL-1011-2	CLUTCH FACING RIVET		30
48	31 538 H	CL-2086	CLUTCH PLATE, CENTER		1
	120 393	CL-9174	RETURN SPRING STUD FLAT STEEL WASHER	TDF 38760 UP	3

(S) FACTORY APPLICATION - ORDER ON MACHINE ORDER FORM

(S) FIELD APPLICATION - ORDER THROUGH REGULAR SERVICE PARTS CHANNELS