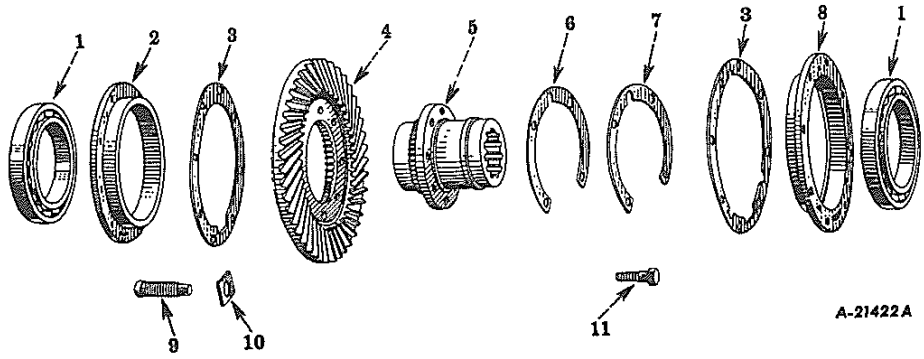
FINAL DRIVE—DRIVE BEVEL GEAR



REF. NO.	PART NUMBER	DESCRIPTION	SERIAL NUMBER	NO REQ
1	ST 514	Drive Bevel Gear Bearing		2
2	8 397 D	Drive Bevel Gear Bearing Cage, L.H.		1
3	51 554 D	Drive Bevel Gear Bearing Cage Gasket		2
4	251 385 R1	Drive Bevel Gear, 45 Teeth (Marked S.G.) (See Transmission)		1
4	251 386 R92	Bevel Pinion and Shaft, 251 326 R2 with Gear, 251 385 R1		
		(Service Package, Matched Set) (See Transmission)	TDF 26001 to 27261	
4	260 176 R91	Bevel Pinion and Shaft 260 175 R1 with Gear, 251 385 R1)	TDF 27262 up	
		(Service Package, Matched Set) (See Transmission)		
5	251 387 R1	Drive Bevel Gear Hub		
6	251 485 R1	Drive Bevel Gear Shim, Heavy		
7	251 486 R1	Drive Bevel Gear Shim, Light		
8	8 396 DA	Drive Bevel Gear Bearing Cage, R.H.		
9	49 849 D	Drive Bevel Gear Deflection Set Screw		
	115 781	Hex. Jam Nut, 1" N.F.		
10	49 850 D	Drive Bevel Gear Deflection Set Screw Lock		
11	251 320 R1	Drive Bevel Gear Cap Screw (Order 260 655 R91)	TDF 26001 to 27311	
11	260 615 R1	Drive Bevel Gear Bolt	TDF 27312 up	
	260 617 R1	Drive Bevel Gear Bolt Lockwire	TDF 27312 up	
	260 655 R91	Drive Bevel Gear Bolt Service Package		
		(Consists of 8 bolts, 260 615 R1 and 4 Lockwires, 260 617 R1)		
		(Will Work for 251 320 R1)	TDF 26001 to 27311	

X - As Required