

LaPLANT-CHOATE
PARTS CATALOG

"CARRIMOR" SCRAPER
MODEL C41

Serial Nos. 1 and Up

LAPLANT  CHOATE

MANUFACTURING

Cedar Rapids

CO., INC.

Iowa, U. S. A.

INSTRUCTIONS

LaPLANT-CHOATE MFG. CO., Inc.

IMPORTANT INSTRUCTIONS FOR ORDERING PARTS

Our work will be simplified, your shipment will be expedited, and errors eliminated if these instructions are followed.

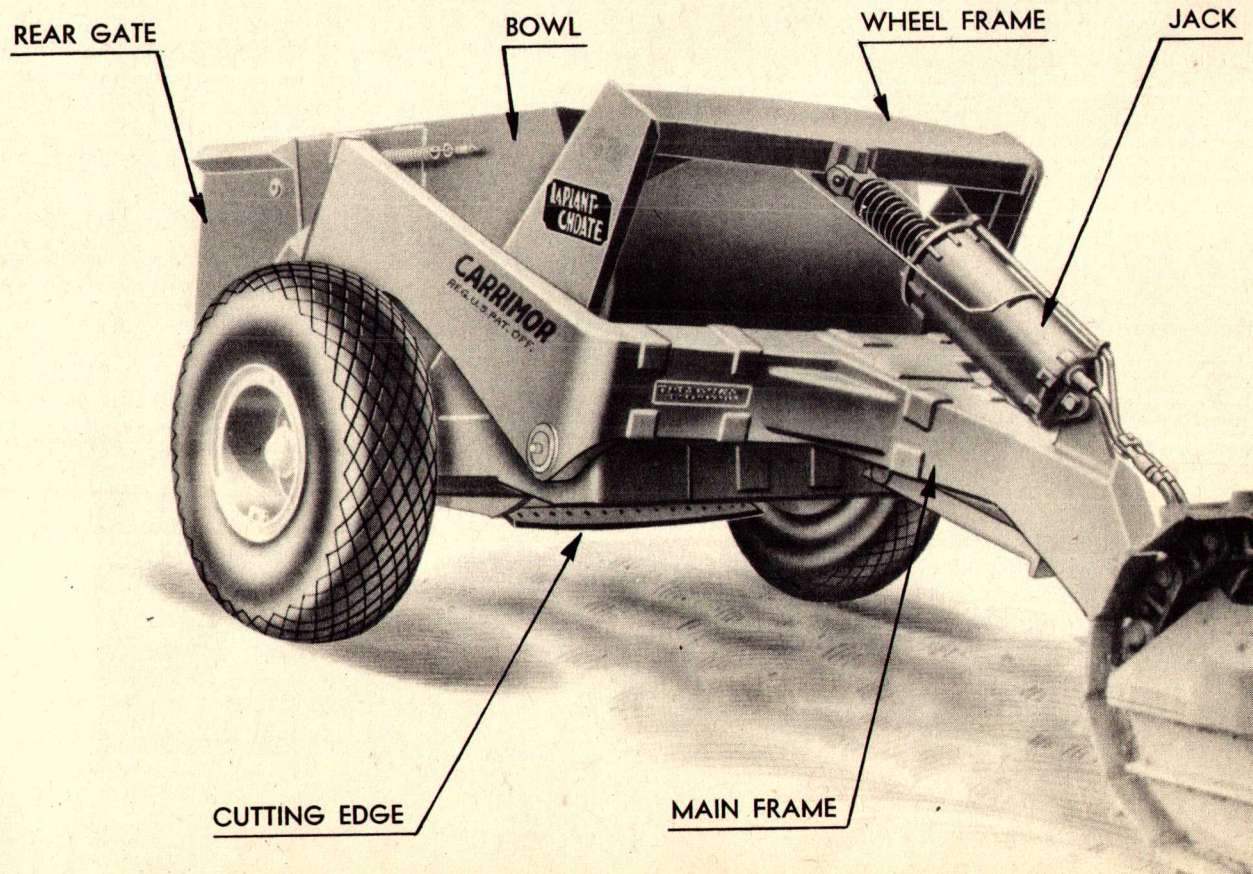
1. Give individual or firm name and destination to which shipment is to be made.
2. State clearly whether shipment shall be made by Parcel Post, Express, Air Express, Rail or Motor Freight and whether Collect or Prepaid.
3. List parts required, stating number of pieces wanted, part number, and part name.
4. GIVE SERIAL NUMBER AND MODEL NUMBER OF PRODUCT FOR WHICH PARTS ARE BEING ORDERED.
5. Order all parts from dealer representing your district.
6. Confirm all telephone, telegraph and teletype orders in writing.

Unless the purchaser has an open account with us or has made some previous arrangement, shipments of parts will be made C. O. D. and transportation charges will be added to the price of the purchase where prepaid charges are required.

When small parts such as nuts, washers, cotter pins or special fittings are required, these should be specified in addition to the part number and listed as separate items. If for any reason it is necessary to return parts, the box or package containing same should be labeled with the sender's name and address and charges should be prepaid.

Advise us fully regarding such shipments even though there has been previous correspondence on the subject.

CODE: 1 2 3 4 5 6 7 8 9 0 -
A B J K M N Q W X Y U



GENERAL ARRANGEMENT — C41 "CARRIMOR" SCRAPER

C41 "CARRIMOR" SCRAPER

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LaPLANT-CHOATE MANUFACTURING CO., INC.

Cedar Rapids, Iowa, U. S. A.

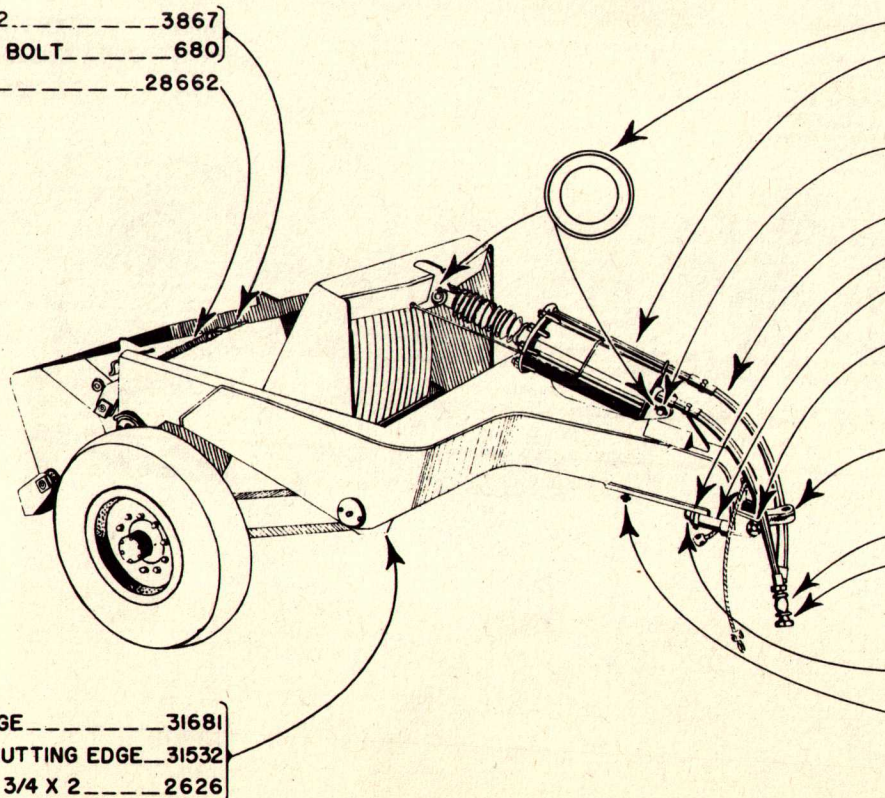
4 - HEX NUT 1/2.....3867
 2 - LATCH EYE BOLT.....680
 2 - SPRING.....28662

32282 - BUSHING.....2
 JACK GROUP (SEE PLATE 605)

30490 - JAW PIN.....2
 5091 - CAPSCREW 1/2 X 3-1/2.....2
 2741 - HEX NUT 1/2.....2
 28433 - H.P. HOSE.....2
 32837 - PULLBAR WASHER.....1
 17591 - TONGUE SLEEVE.....1
 32807 - PULLBAR JAW.....1
 7672 - JAW BOLT.....1
 7673 - JAW BOLT NUT.....1
 28140 - TOGGLE (D4).....1
 23137 - TOGGLE (D6).....1
 12029 - TOGGLE (60 & 65).....1
 15369 - TOGGLE (D7 & D8).....1
 2156 - TWO-WAY COCK.....2
 2858 - NIPPLE.....2

1 - CUTTING EDGE.....31681
 1 - SERRATED CUTTING EDGE.....31532
 6 - PLOWBOLT 3/4 X 2.....2626

22905 - PULLBAR BOLT.....1
 10852 - PULLBAR BOLT NUT.....1
 4937 - CAPSCREW 3/4 X 4-1/2.....1



(31696-31693-31639)

MAIN FRAME, BOWL & APRON- C41 SCRAPER

P. 633

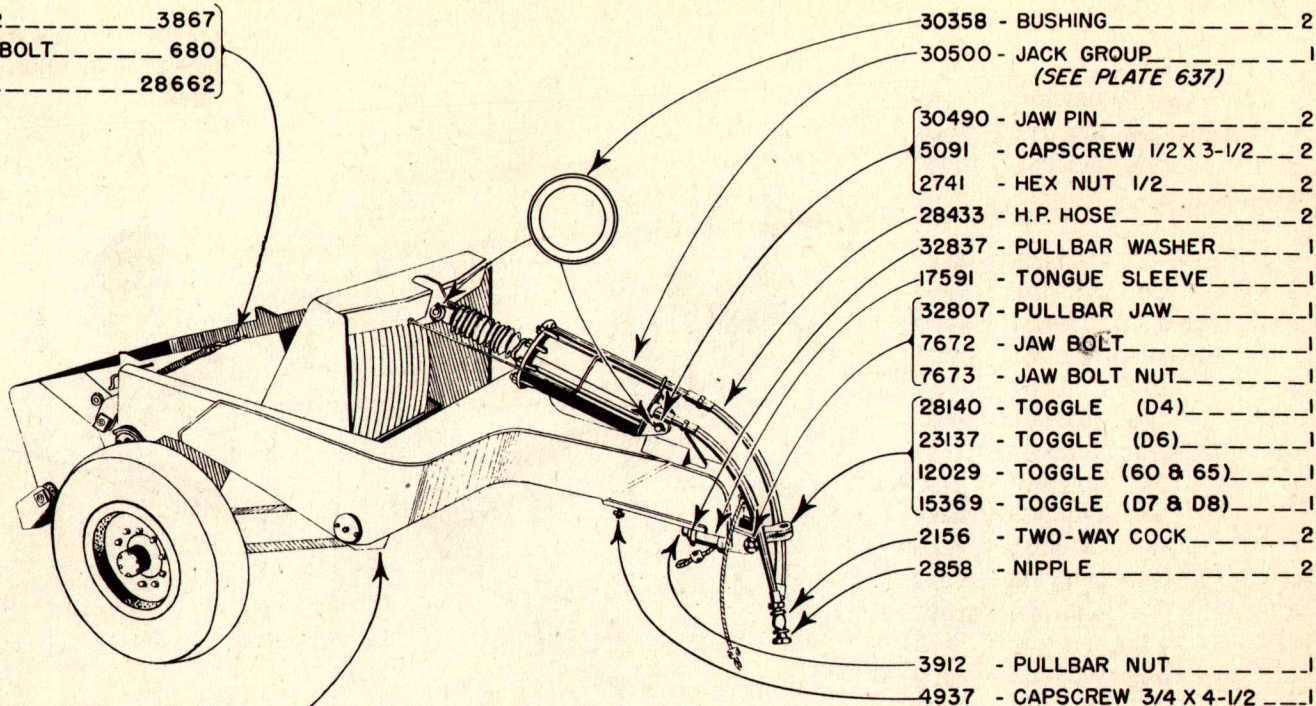
MAIN FRAME, BOWL, APRON

C41 — 1 TO 26, INCL.

- 4 - HEX NUT 1/2 _____ 3867
 2 - LATCH EYE BOLT _____ 680
 2 - SPRING _____ 28662

- 1 - CUTTING EDGE _____ 31681
 1 - SERRATED CUTTING EDGE _____ 31532
 6 - PLOWBOLT 3/4 X 2 _____ 2626

(29522-31639)



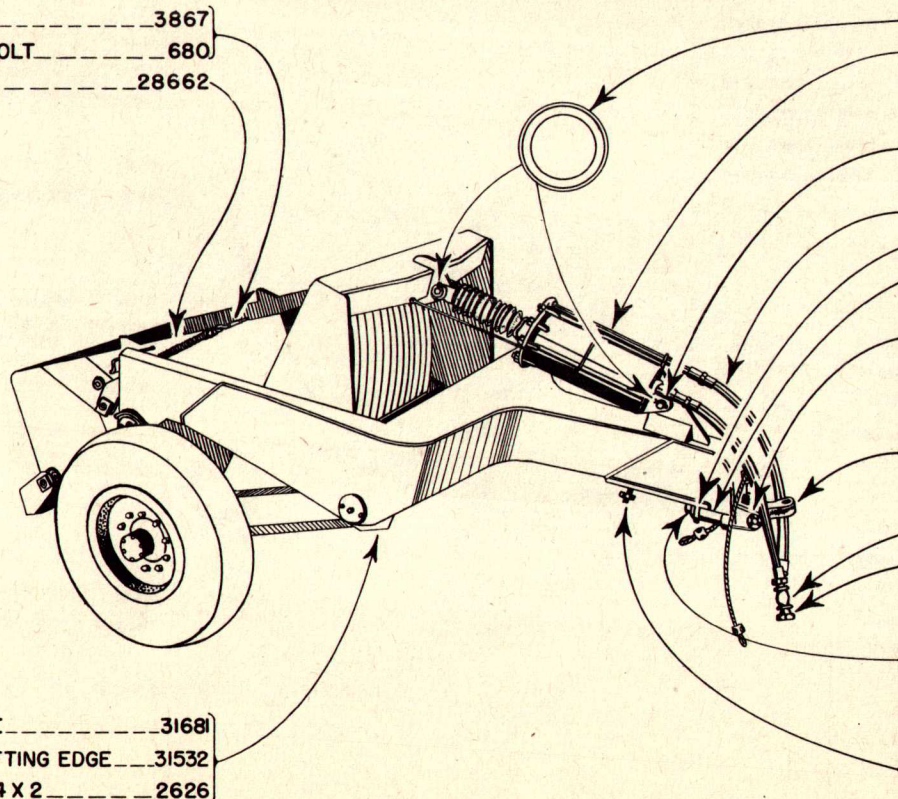
MAIN FRAME, BOWL & APRON- C4I SCRAPER

4-HEX NUT 1/2-----3867
 2-LATCH EYE BOLT-----680
 2-SPRING-----28662

1-CUTTING EDGE-----31681
 1-SERRATED CUTTING EDGE-----31532
 6-PLOWBOLT 3/4 X 2-----2626

30358 - BUSHING-----2
 30500 - JACK GROUP-----1
 (SEE PLATE 637)

30490- JAW PIN-----2
 5091 - CAPSCREW 1/2 X 3-1/2-----2
 2741 - HEX NUT 1/2-----2
 28433 - H.P. HOSE-----2
 32837 - PULLBAR WASHER-----1
 17591 - TONGUE SLEEVE-----1
 32807- PULLBAR JAW-----1
 7672 - JAW BOLT-----1
 7673 - JAW BOLT NUT-----1
 28140 - TOGGLE (D4)-----1
 23137 - TOGGLE (D6)-----1
 12029- TOGGLE (60 & 65)-----1
 15369 - TOGGLE (D7 & D8)-----1
 2156 - TWO-WAY COCK-----2
 2858 - NIPPLE-----2
 37657- PULLBAR NUT-----1
 3070 - COTTER PIN 3/8 X 4-----1
 5115 - CAPSCREW 5/8 X 3-1/4-----1
 2746 - HEX NUT 5/8-----1
 554 - LOCKWASHER 5/8-----1
 4937- CAPSCREW 3/4 X 4-1/2-----1
 3875- SQUARE NUT 3/4-----1



(32838 -31639)

MAIN FRAME, BOWL & APRON- C41 SCRAPER

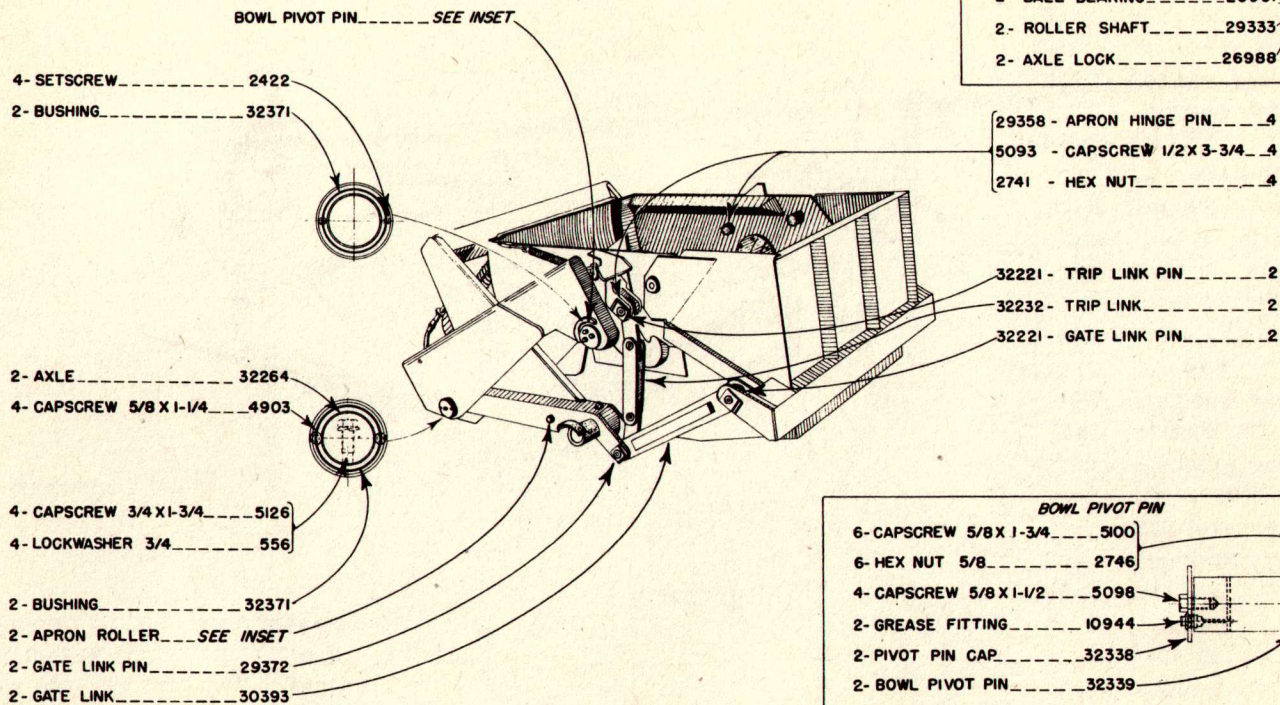
P.853

MAIN FRAME, BOWL, APRON

C41 — 85 AND UP

REAR GATE

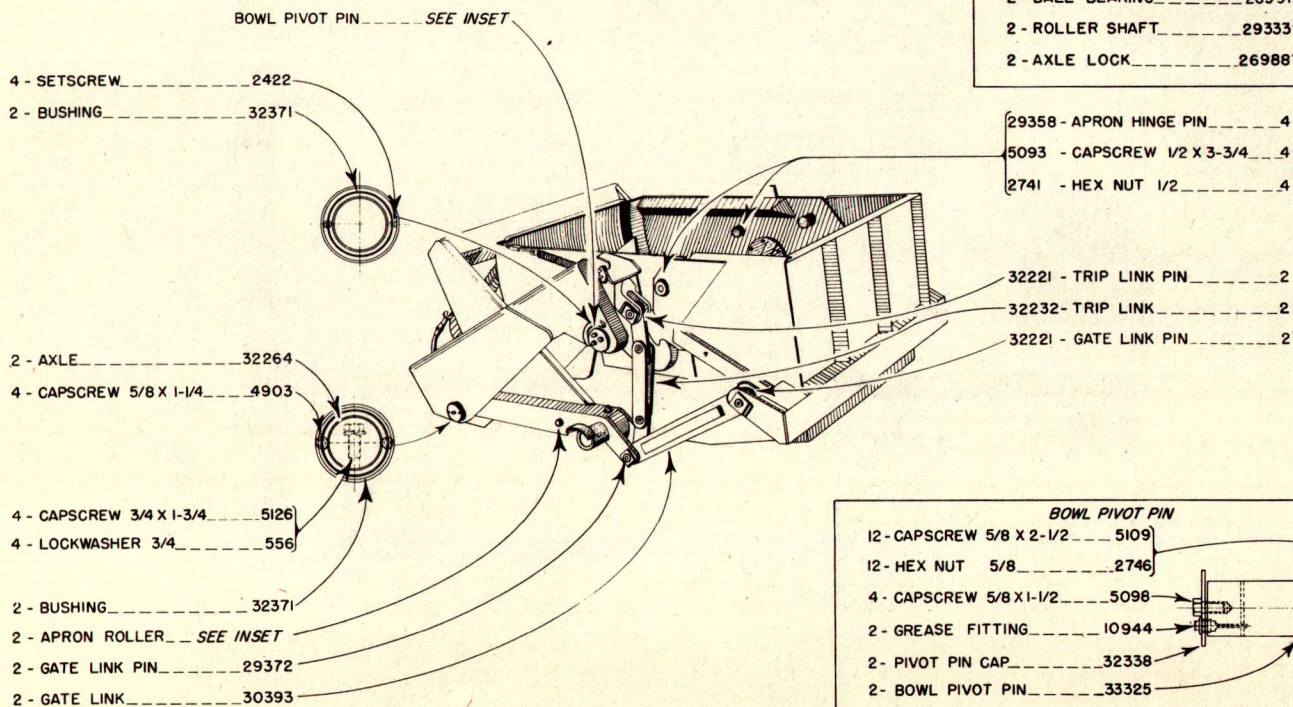
C41 — 1 TO 50, INCL.



(31660)

REAR GATE-C41 SCRAPER

P. 634



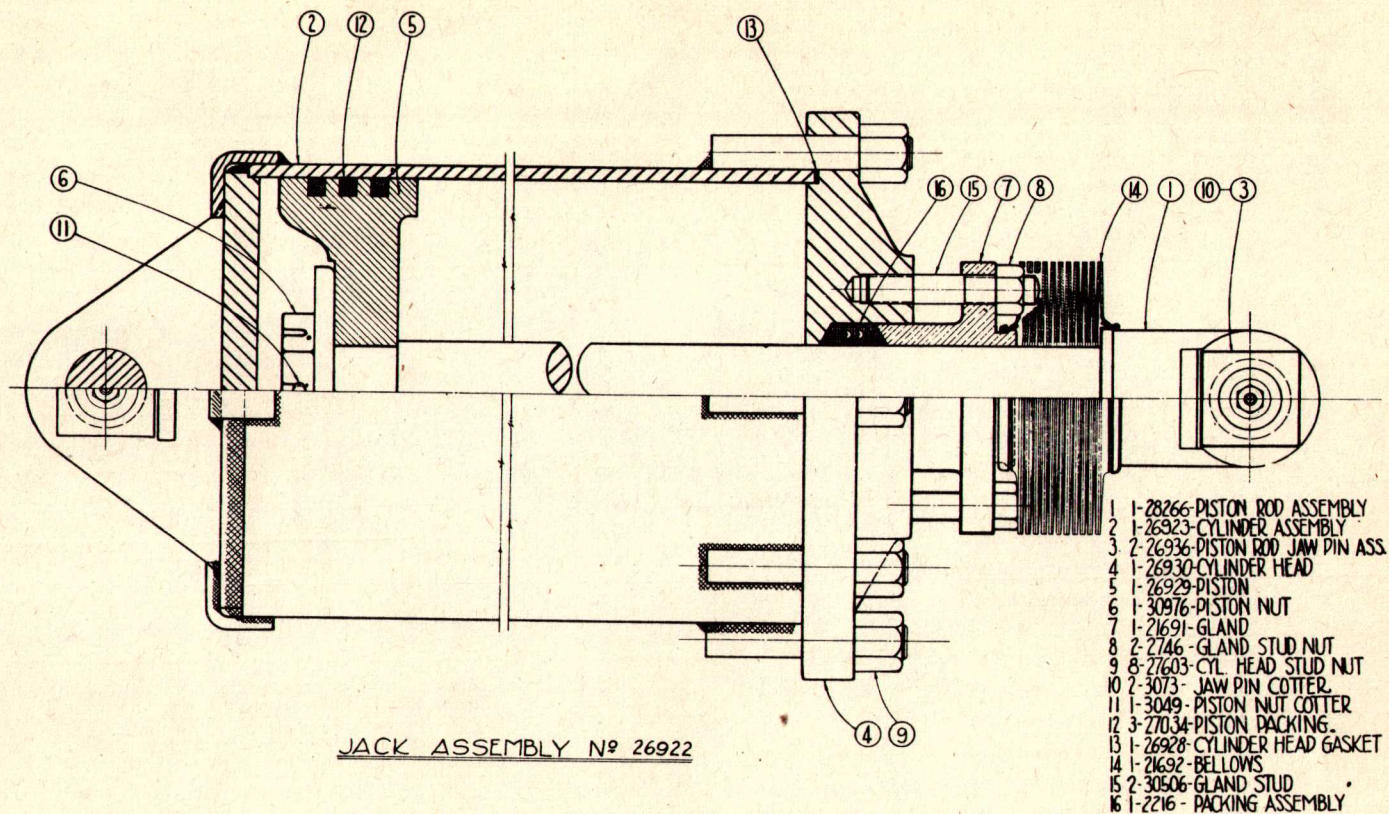
(31660)

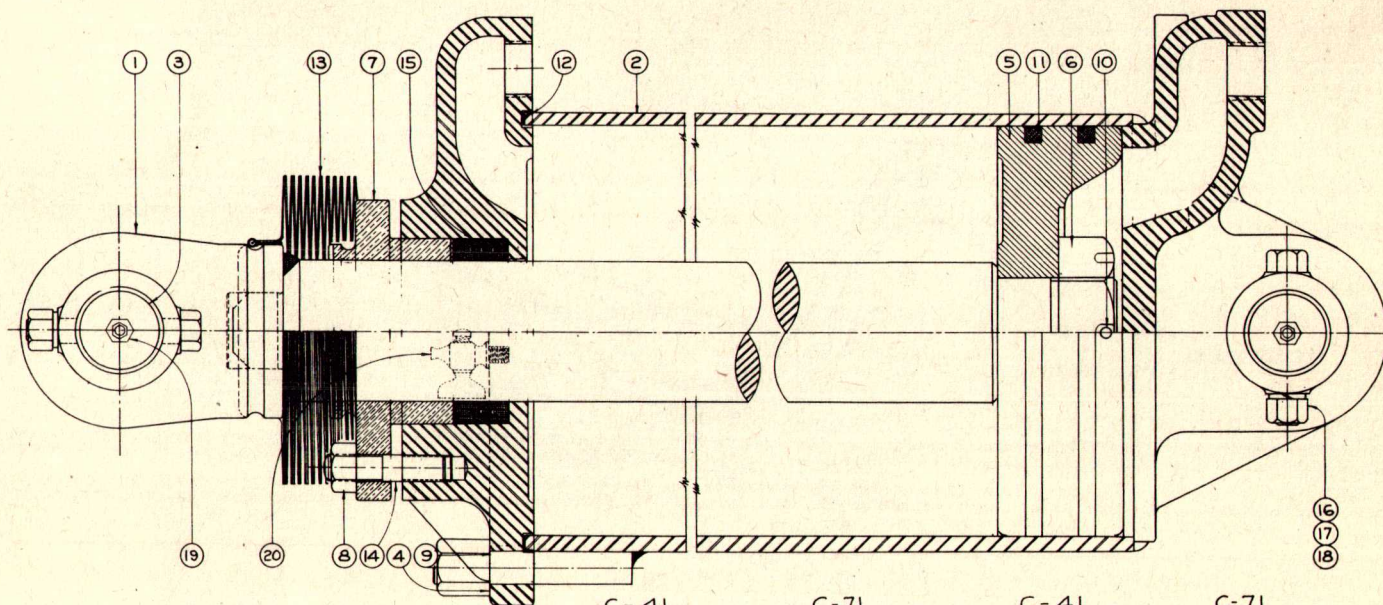
REAR GATE - C41 SCRAPER

P. 1041

REAR GATE

C41 — 51 AND UP





NOTE:
ALL PARTS FOR C-41 & C-61
ARE THE SAME WITH THESE
EXCEPTIONS:

C-61
1-1-30488- PISTON ROD ASSEM.
2-1-30497- CYLINDER ASSEM.

30502- JACK ASSEM. COMP. FOR C-71 & C-73
30500- JACK ASSEM. COMP. FOR C-41
30501- JACK ASSEM. COMP. FOR C-61

C-41	C-71
1-1-30487- PISTON ROD ASSEM.	1-30488
2-1-30496- CYLINDER ASSEM.	1-30493
3-2-30490- PISTON ROD JAW PIN	2-30490
4-1-32601- CYLINDER HEAD	1-32600
5-1-32598- PISTON	1-32603
6-1-30499- PISTON NUT	1-30499
7-1-32599- GLAND	1-32599
8-3-2746- GLAND STUD NUT	3-2746
9-8-27603- CYL HEAD STUD NUT	12-27603
10-1-3049- PISTON NUT COTTER PIN	1-3049
11-2-27034- PISTON PACKING	2-27605
12-1-26928- CYL HEAD GASKET	1-27076
13-1-30489- BELLWAS	1-30489

C-41	C-71
14-3-30491- GLAND STUD	3-30491
15-1-30492- PACKING ASSEM.	1-30492
16-2-5091- SAE CAPSCREW	2-5091
17-2-2741- SAE HEX NUT	2-2741
18-2-552- LOCKWASHER	2-552
19-2-2987- ZERK	2-2987
20-1-9299- PETCOCK	1-9299

JACK ASSEMBLY

P 637

1—L.P. HOSE ----- 1981
 2—CLAMP ----- 2970
 2—SAE CAPSCREW 5/16X1-1/2 ----- 3022
 2—SAE HEX NUT 5/16 ----- 2744

1—VALVE HANDLE ----- 20906A
 CONSISTS OF:

1—LEVER END ----- 21351
 1—LEVER ----- 21350A
 1—KNOB ----- 36379
 1—SAE CAPSCREW 3/8X1-1/2-5044
 1—SAE HEX NUT 1/2 ----- 2738

1—H.P. HOSE ----- 28594

1—TANK ----- (SEE PLATE 1141)

19925A—VALVE ----- 1
 (SEE PLATE 511)

48539—RAISE PIPE ----- 1

48540—LOWER PIPE ----- 1

1—L.P. HOSE ----- 8181
 2—CLAMP ----- 2969
 2—SAE CAPSCREW 1/4 X 1-1/4 ----- 3023
 2—SAE HEX NUT 1/4 ----- 2737

2611 — PLOWBOLT 1/2 X 1-1/2 ----- 4
 552 — LOCKWASHER 1/2 ----- 4
 5044 — SAE CAPSCREW 3/8X1-1/2 ----- 6
 2738 — SAE HEX NUT 1/2 ----- 6
 550 — LOCKWASHER 1/2 ----- 6

(28910E)

HYDRAULIC GROUP

P. 914

1 - L.P. HOSE ----- 50489
 2 - CLAMP ----- 2970
 2 - CAPSCREW 5/16 X 1-1/2 ----- 3022
 2 - HEX NUT 5/16 ----- 2744

1 - VALVE HANDLE ----- 20906A
 CONSISTS OF:

1 - LEVER END ----- 21351
 1 - LEVER ----- 21350A
 1 - KNOB ----- 36379
 1 - CAPSCREW 3/8 X 1-1/2 ----- 5044
 1 - HEX NUT 3/8 ----- 2738
 1 - H.P. HOSE ----- 28594

50206 - TANK ----- 1
 (SEE PLATE 1416)

19925A - VALVE ----- 1
 (SEE PLATE 511)

48539 - RAISE PIPE ----- 1

48540 - LOWER PIPE ----- 1

1 - L.P. HOSE ----- 8181
 2 - CLAMP ----- 2969
 2 - CAPSCREW 1/4 X 1-1/4 ----- 3023
 2 - HEX NUT 1/4 ----- 2737

(28910F)

HYDRAULIC GROUP

P.1359

HYDRAULICS, D-4

C41 — 230 AND UP

1 - CLAMP _____ 24940

INCLUDES:

1 - CLAMP _____ 24997

1 - MACHINE BOLT 1/2 X 3 _____ 3457

2 - MACHINE BOLT 3/8 X 2-1/4 _____ 3422

2 - LOCKWASHER 3/8 _____ 550

1 - H.P. HOSE _____ 28594

1 - SUCTION PIPE _____ 24973

1 - POWER PIPE _____ 37558

1 - CLAMP _____ 24926

CONSISTS OF:

1 - CLAMP _____ 24997

2 - CAPSCREW 3/8 X 1 _____ 4901

2 - LOCKWASHER 3/8 _____ 550

1 - PUMP _____ SEE PUMP PLATE

33513 - PUMP GUARD _____ 1

9239 - L.P. HOSE _____ 1

2969 - CLAMP _____ 2

3023 - CAPSCREW 1/4 X 1-1/4 _____ 2

2737 - HEX NUT 1/4 _____ 2

(28910 & 28912)

HYDRAULIC GROUP

P.1165

1 - CLAMP ----- 37561

INCLUDES:

1 - CLAMP ----- 24997

1 - MACHINE BOLT 1/2 X 3 ----- 3457

2 - MACHINE BOLT 3/8 X 2-1/4 ----- 3422

2 - LOCKWASHER 3/8 ----- 550

1 - SUCTION PIPE ----- 37556

1 - POWER PIPE ----- 37558

1 - CLAMP ----- 24926

CONSISTS OF:

1 - CLAMP ----- 24997

2 - CAPSCREW 3/8 X 1 ----- 4901

2 - LOCKWASHER 3/8 ----- 550

1 - H.P. HOSE ----- 28594

1 - PUMP ----- SEE PUMP PLATES

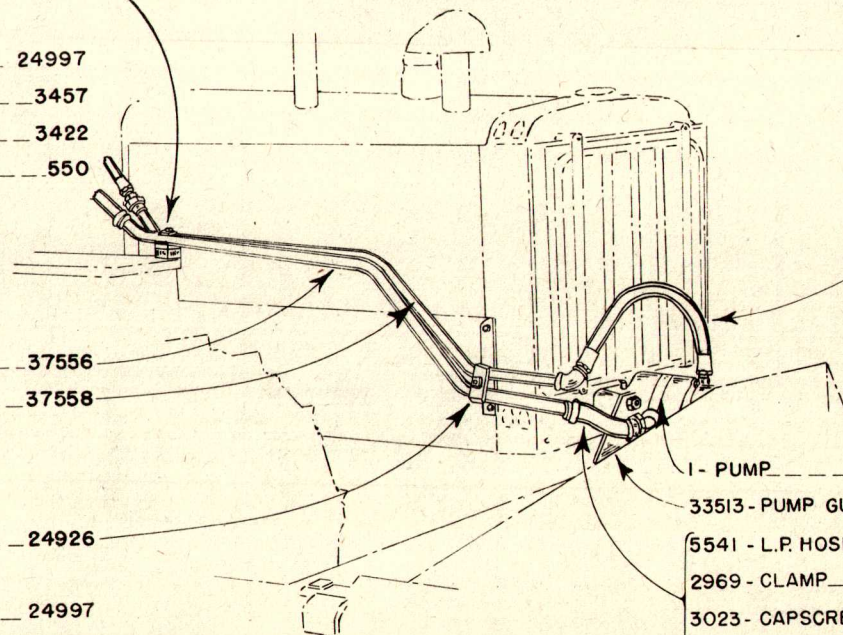
33513 - PUMP GUARD ----- 1

5541 - L.P. HOSE ----- 1

2969 - CLAMP ----- 2

3023 - CAPSCREW 1/4 X 1-1/4 ----- 2

2737 - HEX NUT 1/4 ----- 2



(28910F)

HYDRAULIC GROUP

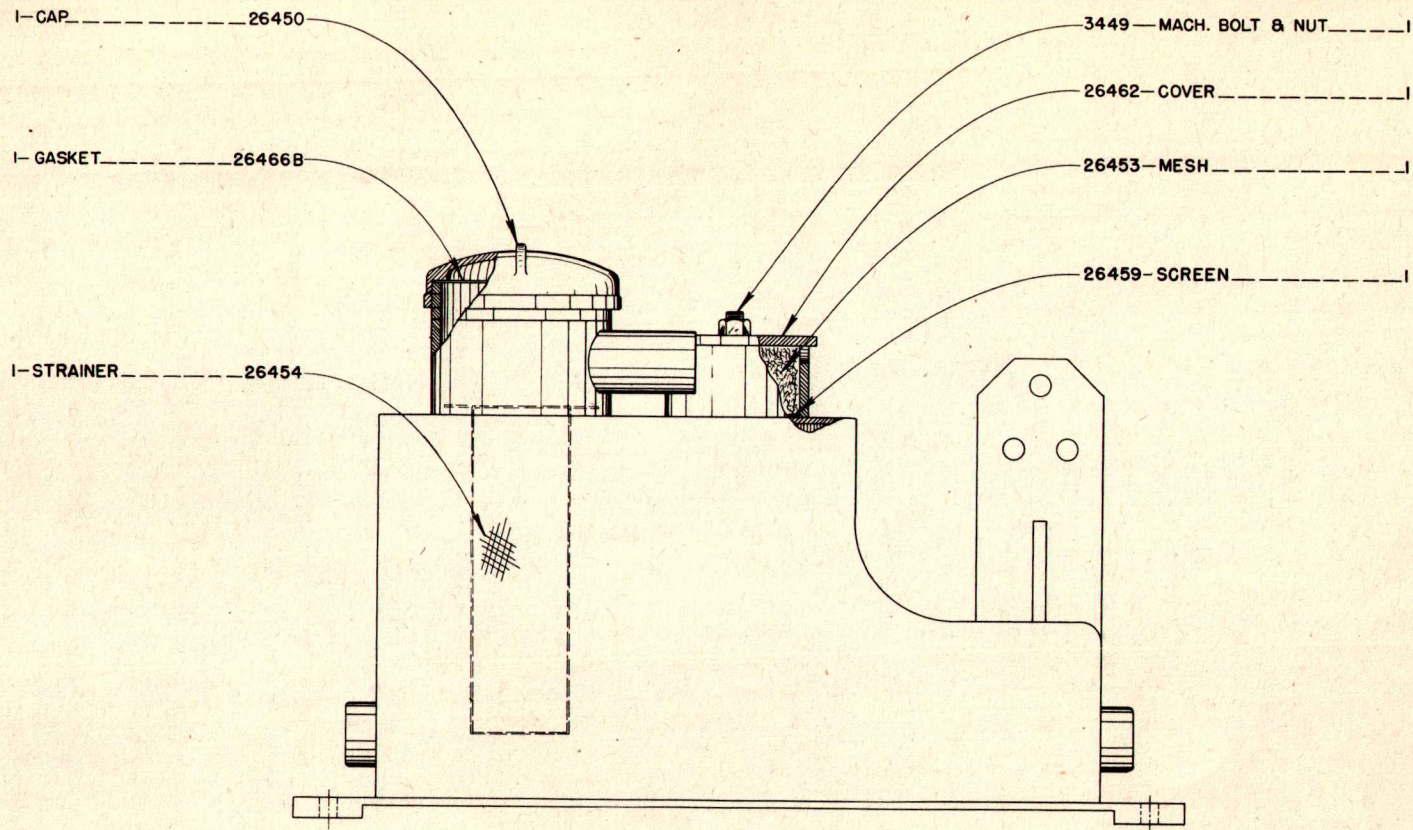
P.1357

HYDRAULICS, D-4

C41 — 80 AND UP

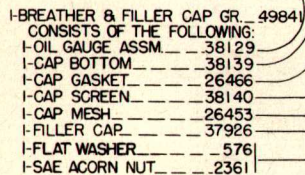
TANK, D-4

C41 — 1 TO 229, INCL.

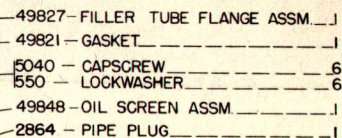


24985 C — TANK GROUP

1141

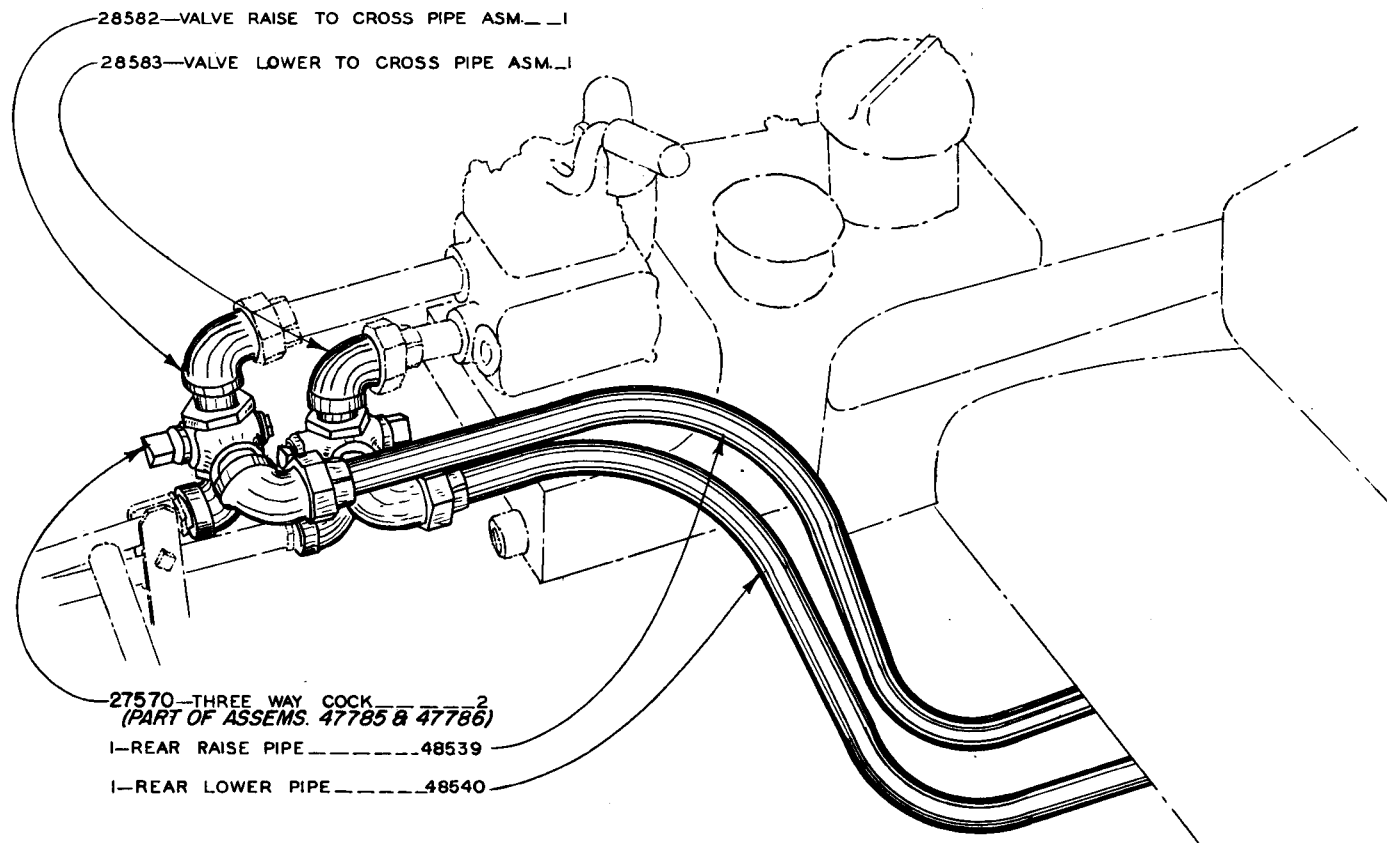


- | | |
|--------------|------|
| 1-PIPE PLUG | 2104 |
| 4-WASHER | 576 |
| 4-CAPSCREW | 5040 |
| 4-LOCKWASHER | 550 |
| 4-HEX NUT | 2738 |



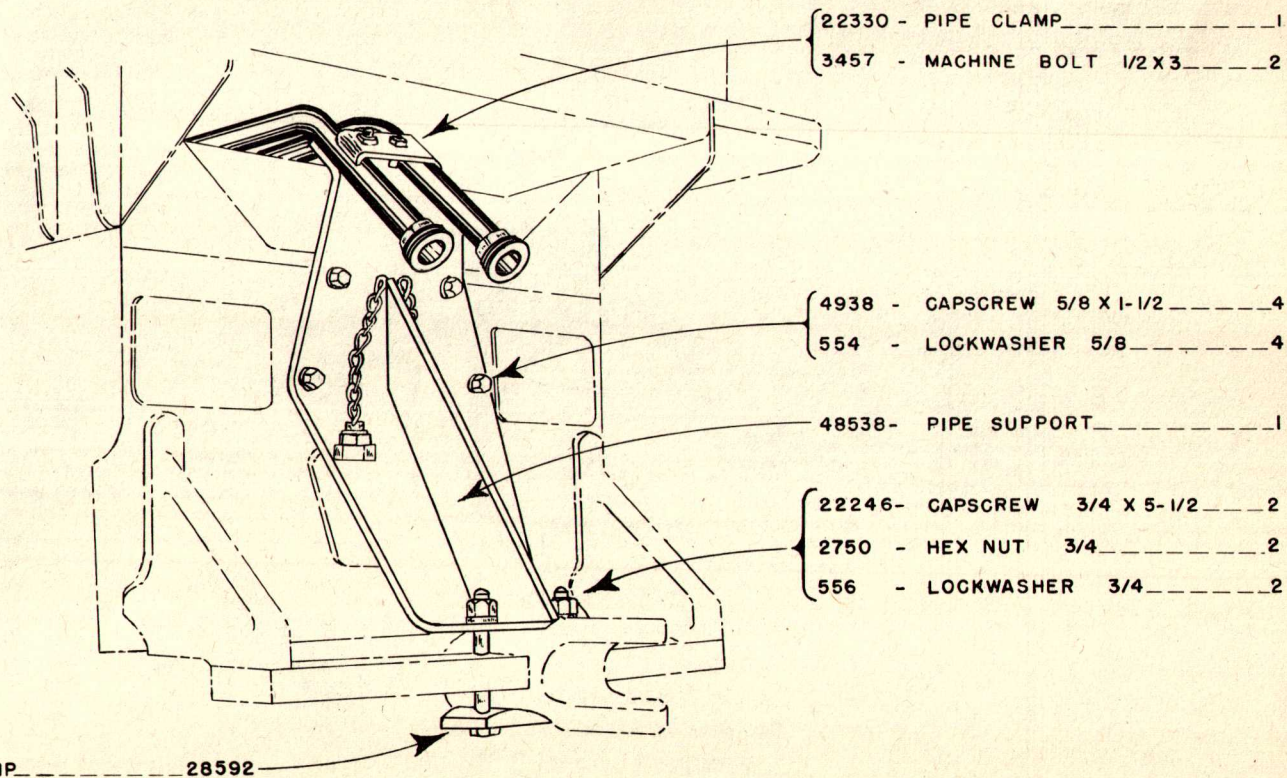
50206 TANK GROUP

P.1416



30460A HYDRAULIC GROUP-D4

R1526



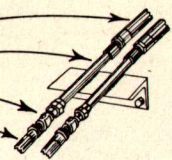
REAR PIPE SUPPORT

C41 — 1 AND UP

P.1358

REAR PIPE SUPPORT, D-4

REAR CONNECTION

- 2 - H.P. HOSE 27652
 1 - REAR CONNECTION 47790
 (COMPLETE)
 2 - 2-WAY COCK 2156
 2 - H.P. HOSE 27652
- 

- 1 - BREATHER SCREEN 26459
 1 - MESH 26453
 1 - TANK GROUP 26471
 (COMPLETE)

- 1 - BASE PLATE 27374
 INCLUDES:
 1 - PIPE CLAMP 19602
 8 - CAPSCREW 3/8 X 1-1/2 5044
 8 - HEX NUT 3/8 2738
 8 - LOCKWASHER 3/8 550
 1 - MACHINE BOLT 1/2 X 3 3457
 4 - PLOWBOLT 1/2 X 1-1/2 2612
 4 - LOCKWASHER 1/2 552

- 26454 - OIL STRAINER 1
 26450 - FILTER TUBE CAP 1
 26453 - GASKET 1

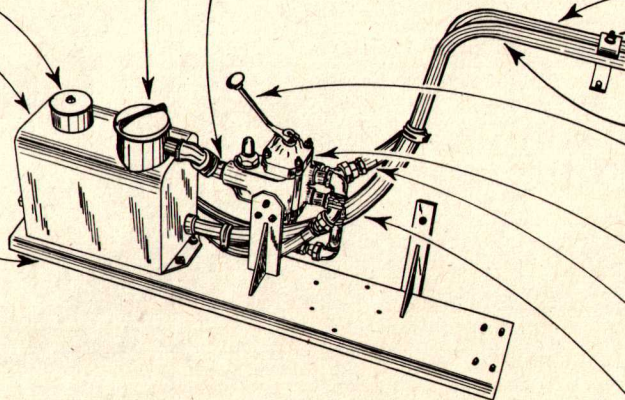
- 7786 - L.P. HOSE 1
 2970 - CLAMP 2
 3022 - CAPSCREW 5/16 X 1-1/2 2
 2744 - HEX NUT 5/16 2

- 26870 - POWER PIPE 1
 26862 - PIPE BRACKET 1
 INCLUDES:
 19602 - PIPE CLAMP 1

- 26873 - SUCTION PIPE 1
 20906 - VALVE LEVER 1
 INCLUDES:
 36379 - KNOB 1

- 19925 - VALVE 1
 (SEE PLATE 511)

- 26871 - H.P. HOSE 1
 1207 - L.P. HOSE 1
 2970 - CLAMP 2
 3022 - CAPSCREW 5/16 X 1-1/2 2
 2744 - HEX NUT 5/16 2



(27077)

HYDRAULIC CONTROLS FOR SCRAPER WITH D6 TRACTOR

P. 1527

- 1-PIPE BRACKET ASSEM.-----26864
 CONSISTS OF THE FOLLOWING:
 1-MACHINE BOLT-----21958
 1-CLAMP-----19602
 1-BRACKET-----26865
 4-USS CAPSCREW 3/8 X 1-1/4 4903
 4-LOCKWASHER 3/8-----550

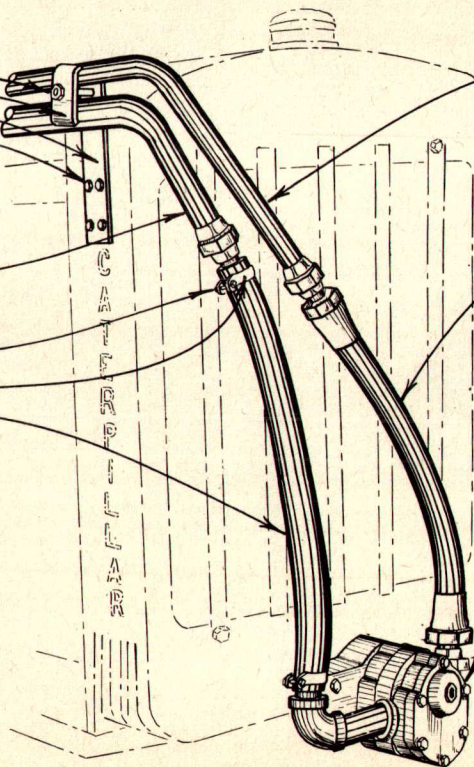
1- SUCTION PIPE -----26873

- 2-SAE CAPSCREW 5/16 X 1-1/2-----3022
 2-SAE HEX NUT 5/16-----2744
 2-CLAMP-----2970
 1- L. P. HOSE-----1207

26870- POWER PIPE -----1

26871 - H. P. HOSE ASSEM.-----1

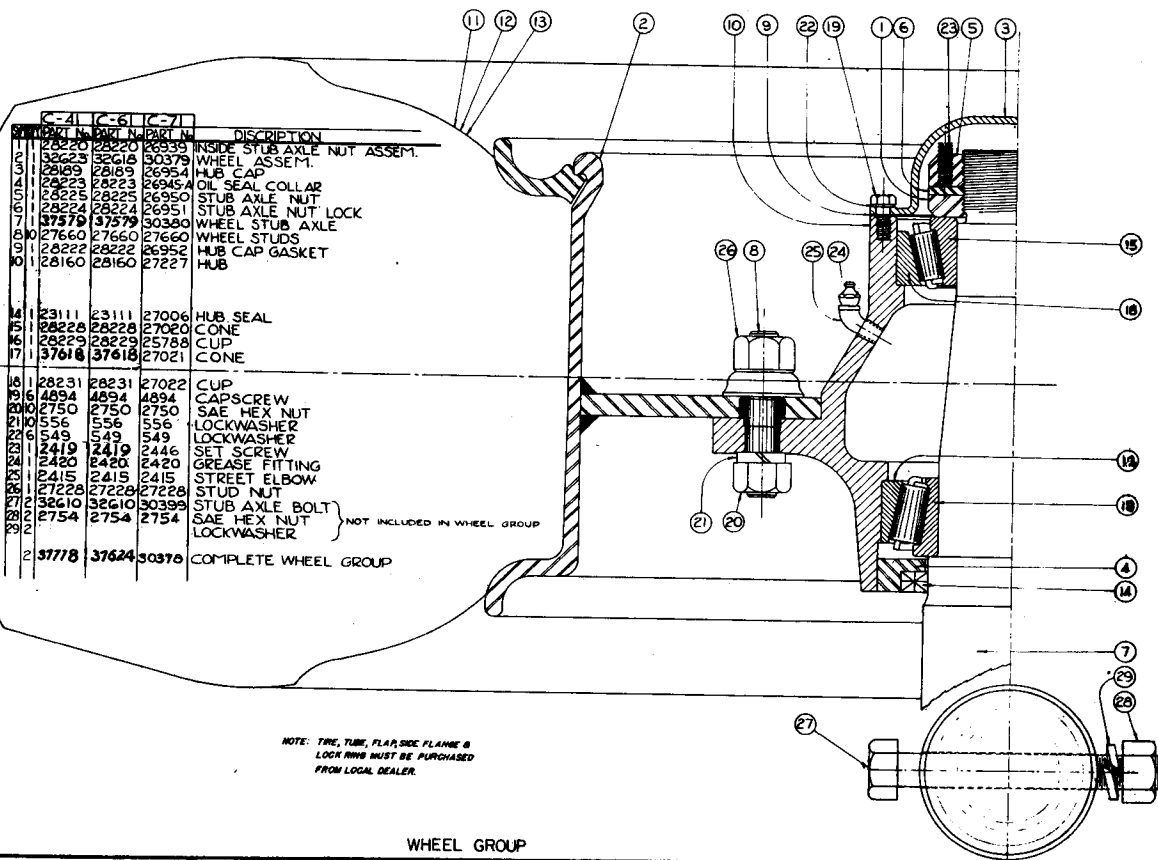
PUMP GROUP-----1
 (SEE PUMP PLATES)



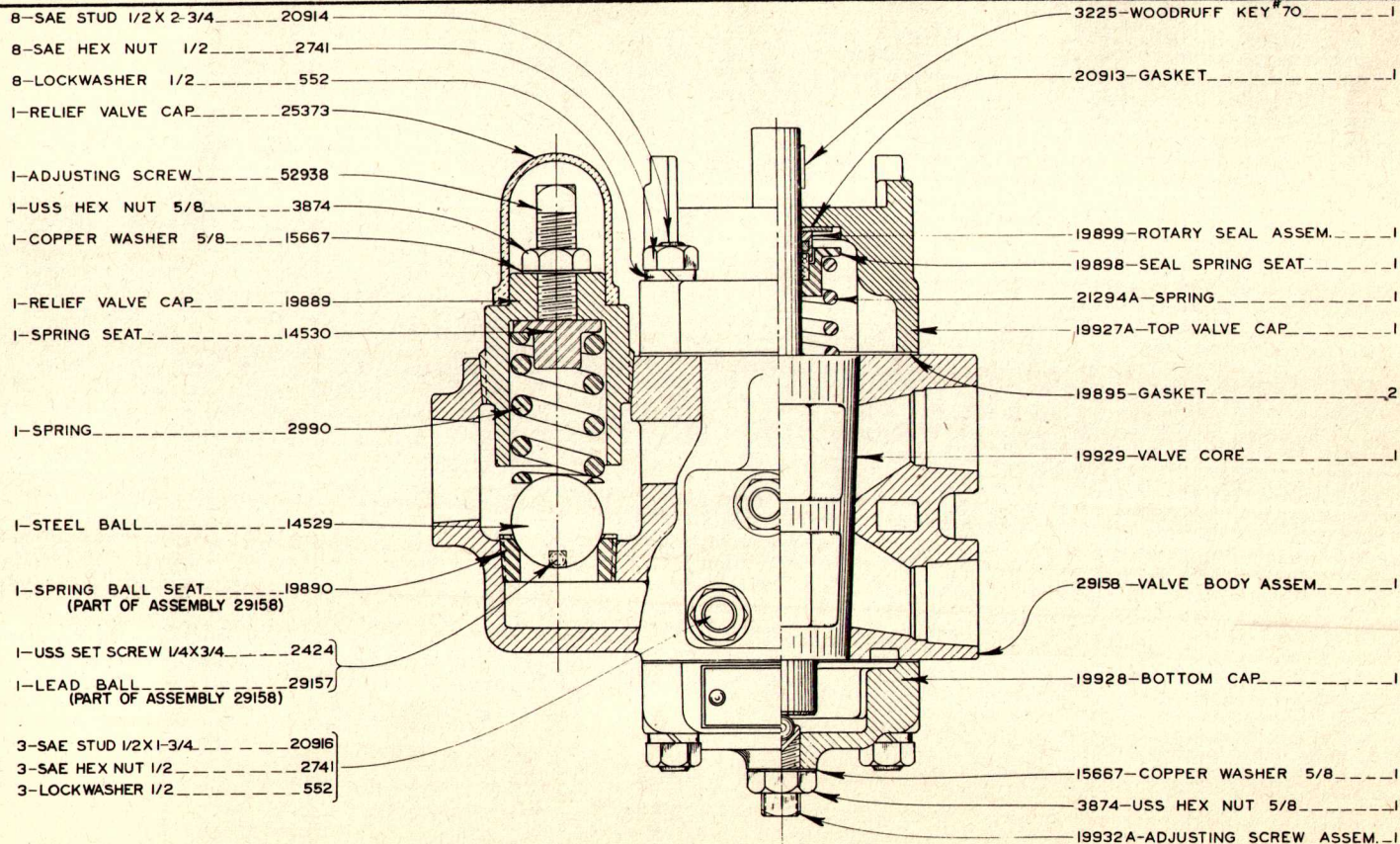
(27297D)

HYDRAULIC GROUP FOR D6 TRACTOR

P1451



WHEEL GROUP

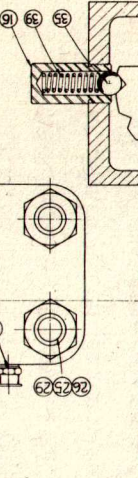
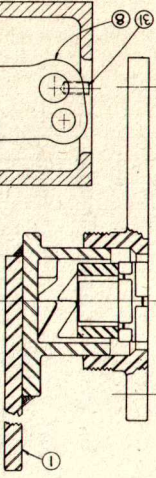
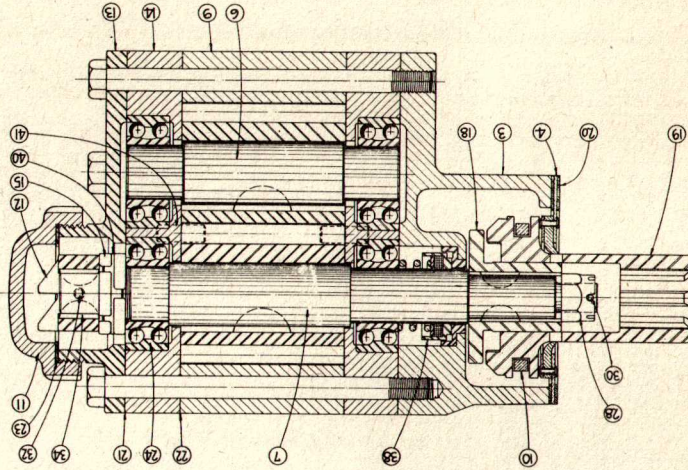


19925A C. V. VALVE GROUP

PUMP PLATES

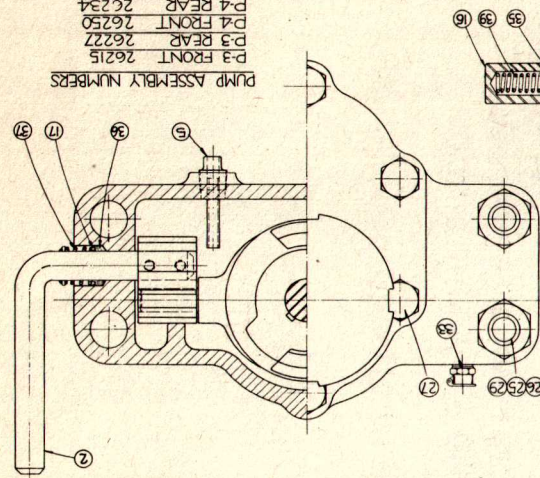
NOTE: Repair parts are sold by LaPlant-Choate Manufacturing Company for servicing all pump models shown on the following pages. When you wish to purchase a complete pump, however, order the current model, regardless of the model now being used on your equipment.

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
1	20221 ALTERNATE FRONT PUMP CRANK ASSEMBLY	19	20208 CLUTCH GEAR COUPLING
2	20221 CLUTCH HANDLE ASSEMBLY	20	21887 PUMP TO TRACTOR GASKET
3	26236 CLUTCH HOUSING ASSEMBLY-REPLACEMENT PARTS	21	26253 BEARING HOUSING GASKET
4	21893 GASKET & COUPLING SEAL ASSEMBLY	22	19770 GEAR HOUSING GASKET
5	21972 DRAIN PLUG ASSEMBLY	23	25375 FRONT CAP GASKET
6	26244 IDLER SHAFT & GEAR ASSEMBLY	24	26239 PUMP BEARING
7	26241 DRIVE SHAFT & GEAR ASSEMBLY	25	33510 PUMP TO TRACTOR STUD
8	20206 DETENT RACK	26	4920 SAE HEX NUT
9	20212 INNER GEAR HOUSING	27	4920 OUTER BEARING CAP CAPSCREW
10	20215 CLUTCH FORK	28	26231 DRIVE SHAFT NUT
11	21864 OUTER BEARING CAP COVER	29	556 PUMP TO TRACTOR LOCKWASHER
12	21867 DRIVE SHAFT CRANK JAW	30	26237 LOCKWASHER
13	26256 OUTER BEARING CAP	31	26230 DOWEL PIN
14	26257 BEARING HOUSING	32	25361 DETENT SPRING
15	25366 DETENT SPRING CASE	33	26238 ROTARY SEAL ASSEMBLY (INCLUDES SPRING)
16	19939 PACKING SPRING WASHER	34	19750 PUMP TO TRACTOR LOCKWASHER
17	26243 CLUTCH HUB	35	26239 PUMP BEARING
18	26240 DRIVE SHAFT LOCK NUT	36	26239 PUMP BEARING
19	26241 DRIVE SHAFT & GEAR ASSEMBLY	37	26239 PUMP BEARING



NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
1	20221 ALTERNATE FRONT PUMP CRANK ASSEMBLY	19	20208 CLUTCH GEAR COUPLING
2	20221 CLUTCH HANDLE ASSEMBLY	20	21887 PUMP TO TRACTOR GASKET
3	26236 CLUTCH HOUSING ASSEMBLY-REPLACEMENT PARTS	21	26253 BEARING HOUSING GASKET
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5	21972 DRAIN PLUG ASSEMBLY	23	25375 FRONT CAP GASKET
6	26244 IDLER SHAFT & GEAR ASSEMBLY	24	26239 PUMP BEARING
7	26241 DRIVE SHAFT & GEAR ASSEMBLY	25	33510 PUMP TO TRACTOR STUD
8	20206 DETENT RACK	26	4920 SAE HEX NUT
9	20212 INNER GEAR HOUSING	27	4920 OUTER BEARING CAP CAPSCREW
10	20215 CLUTCH FORK	28	26231 DRIVE SHAFT NUT
11	21864 OUTER BEARING CAP COVER	29	556 PUMP TO TRACTOR LOCKWASHER
12	21867 DRIVE SHAFT CRANK JAW	30	26237 LOCKWASHER
13	26256 OUTER BEARING CAP	31	26230 DOWEL PIN
14	26257 BEARING HOUSING	32	25361 DETENT SPRING
15	25366 DETENT SPRING CASE	33	26238 ROTARY SEAL ASSEMBLY (INCLUDES SPRING)
16	19939 PACKING SPRING WASHER	34	19750 PUMP TO TRACTOR LOCKWASHER
17	26243 CLUTCH HUB	35	26239 PUMP BEARING
18	26240 DRIVE SHAFT LOCK NUT	36	26239 PUMP BEARING
19	26241 DRIVE SHAFT & GEAR ASSEMBLY	37	26239 PUMP BEARING

NOTE: WHEN PARTS FOR A P-3 ARE BEING ORDERED ALL PARTS ARE AS THEY ARE LISTED AT THE LEFT FOR THE P-4 WITH THE EXCEPTION OF THE FOLLOWING:
 P-4 REAR PUMP PARTS ARE AS THEY ARE STANDARD WITH EXCEPTION OF FOLLOWING:
 2 12697 CLUTCH HANDLE ASSM
 1 12697 CLUTCH HANDLE ASSM



PUMP ASSEMBLY NUMBERS
 P-3 FRONT 26215
 P-3 REAR 26227
 P-4 FRONT 26250
 P-4 REAR 26234
 P-4 REAR 30353

41516A - DRIVE SHAFT COUPLING ASSEMBLY ----- 1

CONSISTS OF THE FOLLOWING:

50565 - SPLINE COUPLING ----- 1

50249 - CHAIN ----- 1

50504 - SPROCKET COUPLING ----- 1

3095 - SETSCREW ----- 1

41509 - KEY ----- 1

1 - VELLUMOID GASKET ----- 50265

4 - STUD 3/4 X 5-7/8 ----- 33510

4 - SAE HEX NUT 3/4 ----- 2750

4 - LOCKWASHER 3/4 ----- 556

42323A - P7A-R PUMP GROUP ----- 1
(SEE PLATE 1420)

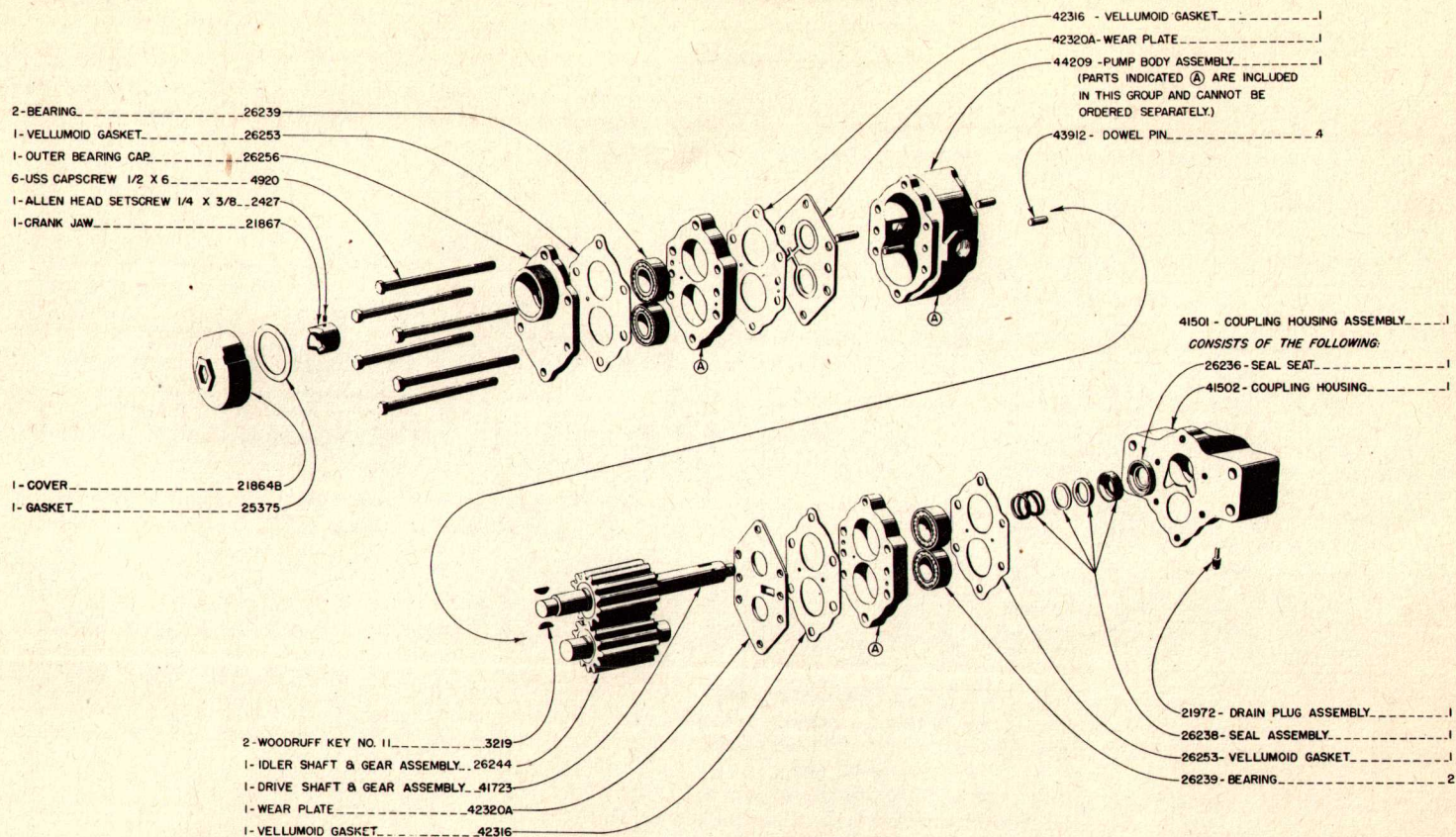
(42960-B)

P7A-R PUMP & COUPLING GROUP

P.1419

PUMP

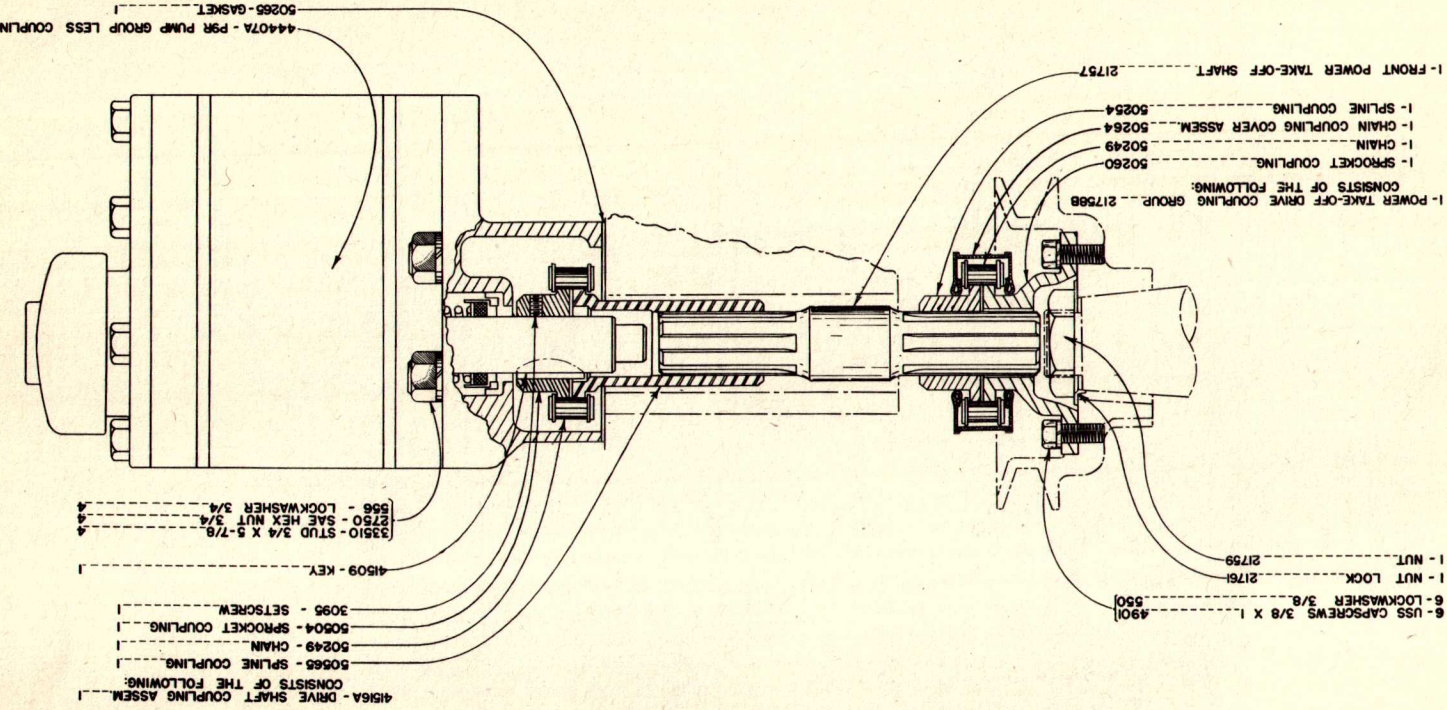
PUMP



42323A P7A -R PUMP GROUP

P1420

FRONT POWER TAKE-OFF FOR D4 TRACTOR



PUMP

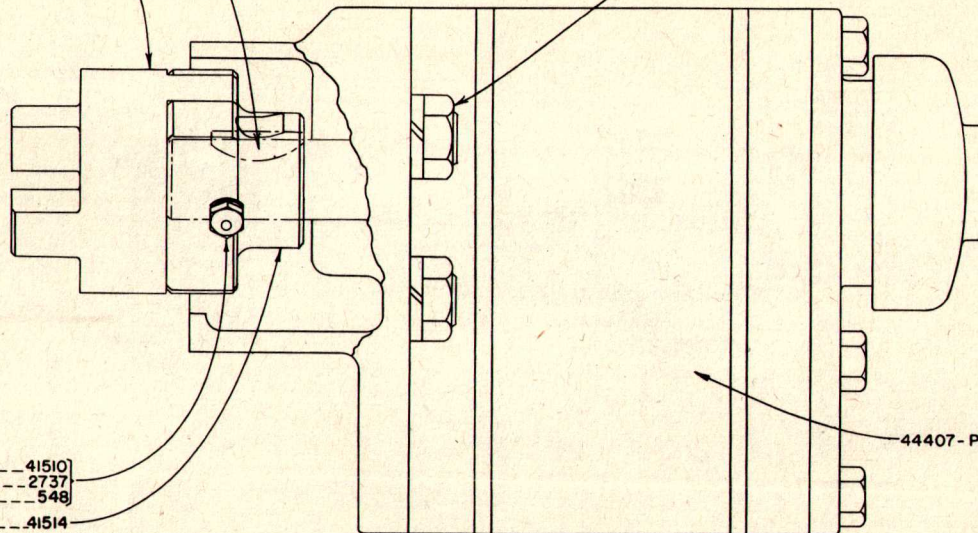
1-WOODRUFF KEY #127-----41509

1-COUPLING-----41498

4937-CAPSCREW-----4
556-LOCKWASHER-----4
(NOT INCLUDED IN GROUP, MUST
BE ORDERED SEPARATELY)

1-SAE BOLT 1/4 X 2-1/2-----41510
1-SAE NUT 1/4-----2737
1-LOCKWASHER 1/4-----548
1-COUPLING HUB-----41514

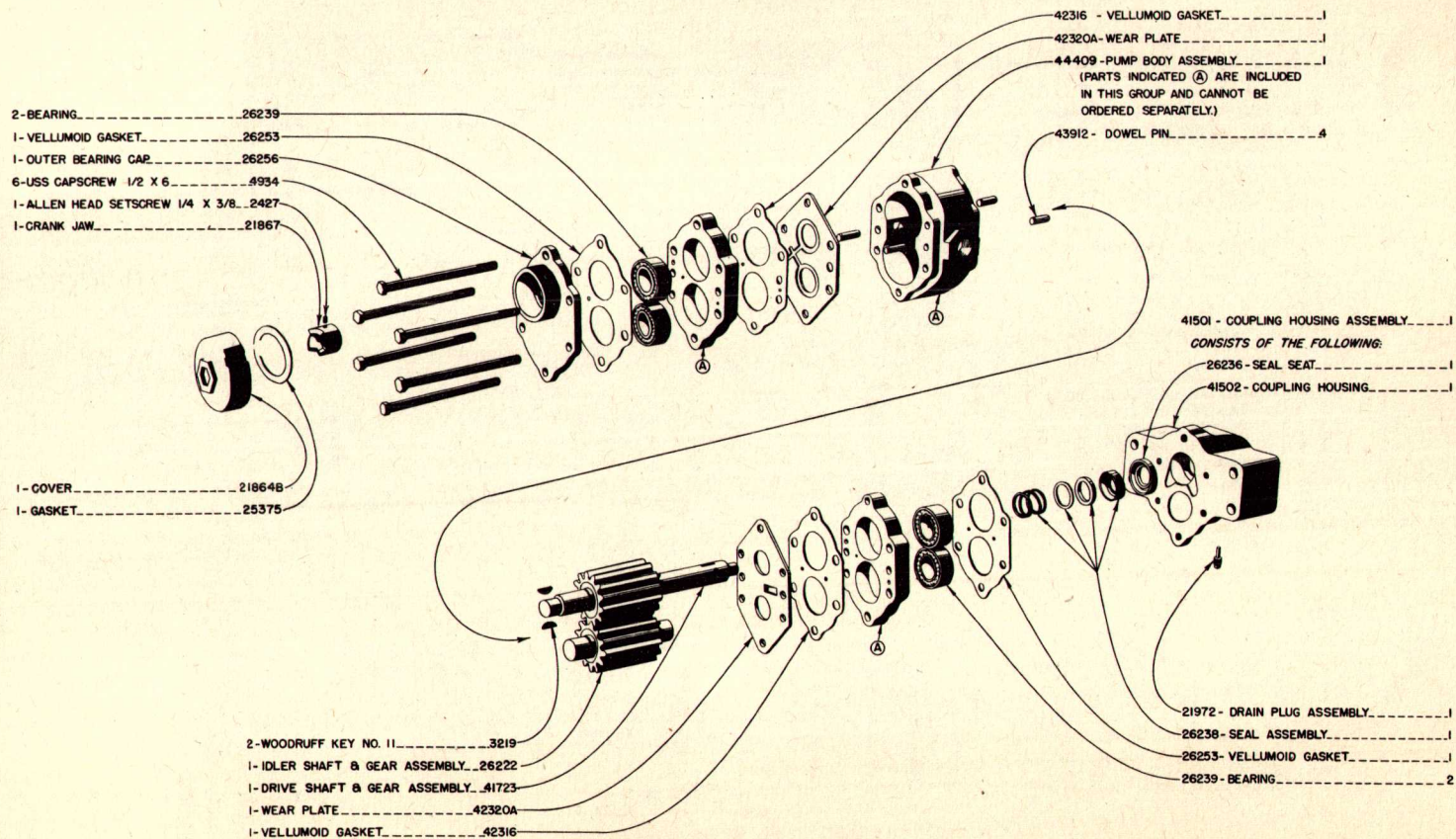
44407-P9R PUMP GROUP-----1
(LESS DRIVE COUPLING)
SEE PLATE 1504



(44610A)

FRONT PUMP & COUPLING GROUP FOR NEW D6 TRACTOR

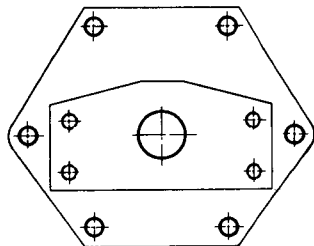
P.1458



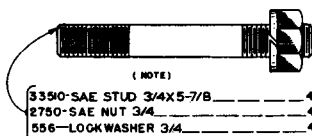
44407A P9A-R PUMP GROUP

P1504

PUMP

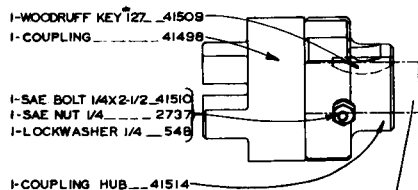
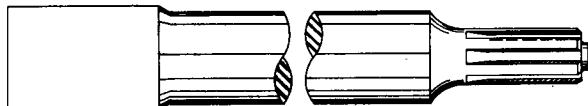


38309-REAR ADAPTER PLATE ASSM. FOR USE WITH
NEW D6 TRACTORS

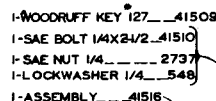
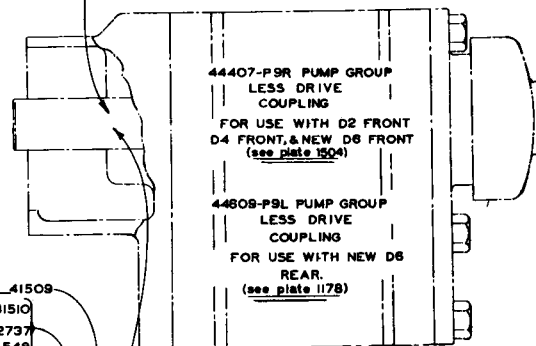


ARE USED TO BOLT PUMP TO ADAPTER
ON THE FOLLOWING PUMP & COUPLING
GROUPS -44471 8P-44673.

44316-REAR POWER TAKE OFF SHAFT ASSEMBLY
FOR USE WITH NEW D6 TRACTOR



44810-FRONT PUMP & COUPLING GROUP COMPLETE
FOR USE WITH NEW D6 TRACTORS

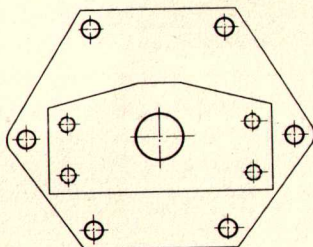


44471-FRONT PUMP GROUP WITH SPLINED POWER
TAKE OFF COMPLETE.
FOR USE WITH D2 FRONT D4 FRONT.

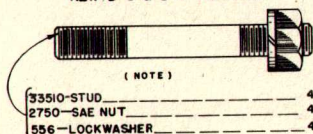
44673-REAR PUMP GROUP WITH SPLINED POWER
TAKE OFF COMPLETE.
FOR USE WITH NEW D6 REAR.

MISCELLANEOUS PUMP PARTS.

P.1172



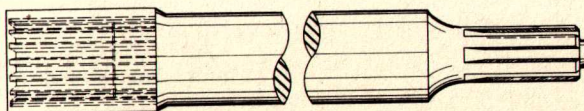
38309—REAR ADAPTER PLATE ASSEMBLY
FOR USE WITH
NEW D-6 & D-7 TRACTORS



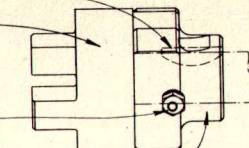
ARE USED TO BOLT PUMP TO ADAPTER
ON THE FOLLOWING PUMP & COUPLING
GROUPS—42960 & 44618

42245—REAR POWER TAKE OFF SHAFT ASSEMBLY
FOR USE WITH NEW D-7 TRACTOR

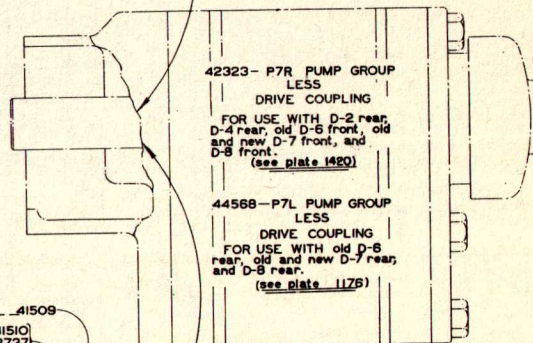
44316—REAR POWER TAKE OFF SHAFT ASSEMBLY
FOR USE WITH NEW D-6 TRACTOR



- I-KEY-----41509
- I-COUPLING-----41498
- I-BOLT-----41510
- I-NUT-----2737
- I-LOCKWASHER-----548
- I-COUPLING HUB-----41514



44457—FRONT PUMP & COUPLING GROUP COMPLETE
FOR USE WITH
NEW D-7 TRACTORS.



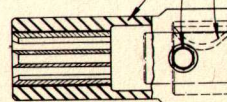
42323—P7R PUMP GROUP
LESS
DRIVE COUPLING

FOR USE WITH D-2 rear,
D-4 rear, old D-6 front, old
and new D-7 front, and
D-8 front.
(see plate 1420)

44568—P7L PUMP GROUP
LESS
DRIVE COUPLING

FOR USE WITH old D-6
rear, old and new D-7 rear,
and D-8 rear.
(see plate 1176)

- I-KEY-----41509
- I-BOLT-----41510
- I-NUT-----2737
- I-LOCKWASHER-----548
- I-ASSEMBLY-----41516



42960—FRONT PUMP GROUP WITH SPLINED
POWER TAKE OFF COMPLETE
FOR USE WITH
rear mounted D-2 & D-4, front old D-6, old D-7,
AND D-8 TRACTORS.

44618—REAR PUMP GROUP WITH SPLINED
POWER TAKE OFF COMPLETE
used with old D-6 rear, old and new D-7 rear,
and D-8 rear.

PUMP

I-COUPLING HOUSING ASSM. 41501
(consist. of)

I-HOUSING 41502

I-SEAL SEAT 26236

I-SEAL ASSM. 26138

I-DRIVE SHAFT & GEAR ASSM. 41723

I-GASKET 21887

I-DRAIN PLUG 21872

I-IDLER SHAFT & GEAR ASSM. 26222

42320-PLATE 2

26239-BEARING 4

25375-GASKET 1

21864B-COVER 1

21867-CRANK JAW 1

2427-SET SCREW 1

3219-KEY 2

43912-DOWEL PIN 4

26256-OUTER BEARING CAP 1

4934-JSS. CAPSCREW 6

26253-GASKET 2

42316-GASKET 2

(A) THESE PARTS FORM A GROUP AND CANNOT
BE PURCHASED SEPARATELY.
ORDER GROUP 44409

44609 PUMP GROUP (P9L)

1178

I-COUPLING HOUSING ASSM. 41501
(consists of)

I-HOUSING 41502

I-SEAL SEAT 26236

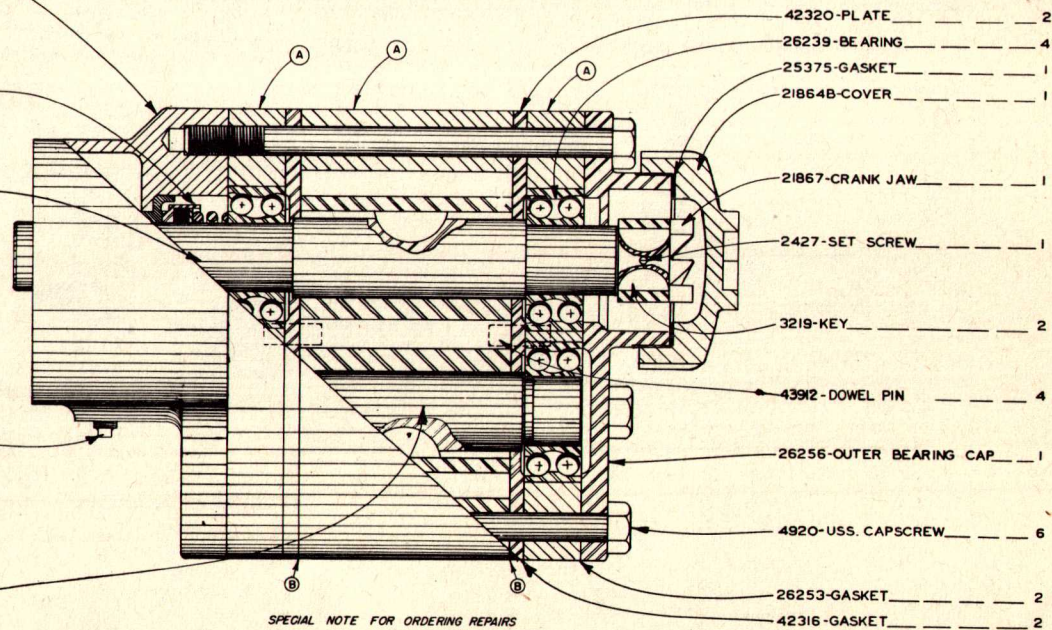
I-SEAL ASSM. 26238

I-DRIVE SHAFT & GEAR ASSM. 41517

I-DRAIN PLUG 21972

I-IDLER SHAFT & GEAR ASSM. 26244

(A) THESE PARTS FORM A GROUP AND CANNOT
BE PURCHASED SEPARATELY.
ORDER GROUP 442094



SPECIAL NOTE FOR ORDERING REPAIRS

PUMPS WITH ROUND POWER & SUCTION PORT
BOSSSES USE 2 - 19270 - GASKETS AT (B)
PUMPS WITH OCTAGON POWER & SUCTION
PORT BOSSSES DO NOT USE GASKETS AT (B)

44568A PUMP GROUP (P7A-L)

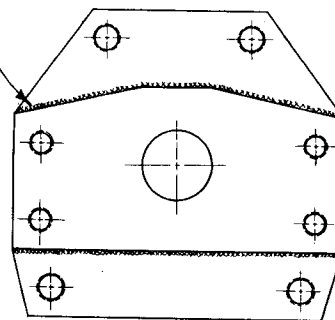
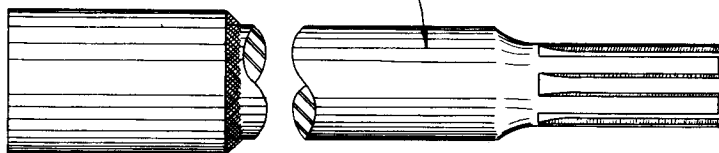
1176

PUMP

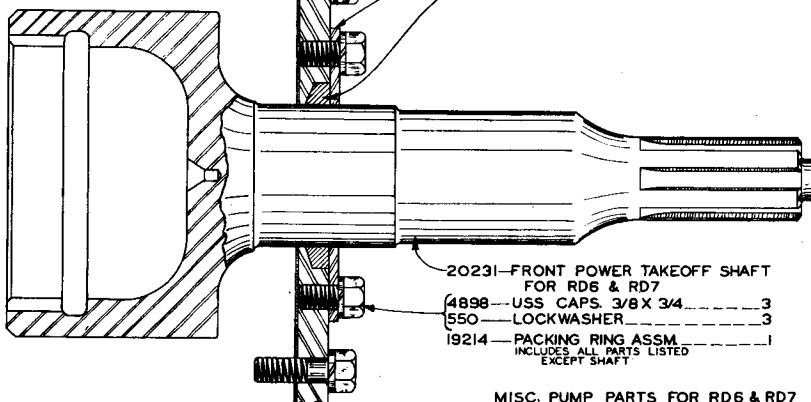
NOTE: FRONT POWER TAKEOFF SHAFT FOR R-5
TAKES - 1-20236-PTO SHAFT
1-20270-SCREW
1-29271-LOCK
THIS SHAFT DOES NOT
TAKE A PACKING RING

REAR POWER TAKEOFF SHAFT
FOR 35-40 & R5 GAS & RD6---20234
FOR 50 GAS & RD7---20242

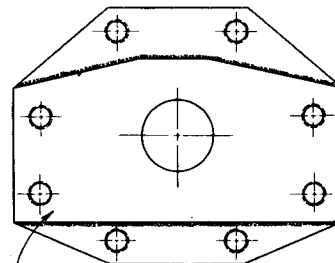
REAR ADAPTER PLATE ASSEMBLY
20244-FOR 50 GAS & RD7



25370-GASKET.....1
19213-PACKING RING.....1
4903-USS CAPS. 3/8X1-1/4.....6
550-LOCKWASHER 3/8.....6
19212-GLAND.....1
2229-PACKING.....1



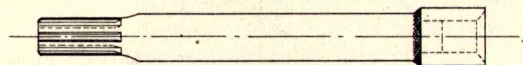
20231-FRONT POWER TAKEOFF SHAFT
FOR RD6 & RD7
4898-USS CAPS. 3/8 X 3/4.....3
550-LOCKWASHER.....3
19214-PACKING RING ASSM.....1
INCLUDES ALL PARTS LISTED
EXCEPT SHAFT



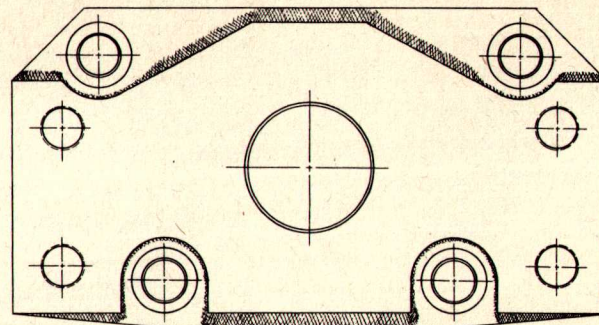
REAR ADAPTER PLATE ASSEMBLY
20230-FOR 35 & 40 & R5 GAS & RD6

MISC. PUMP PARTS FOR RD6 & RD7

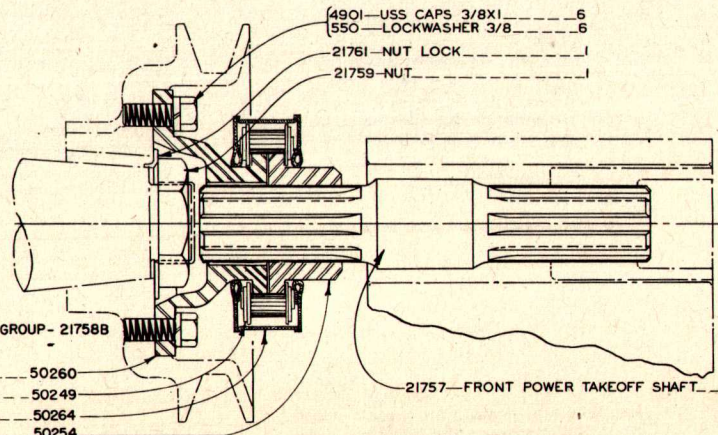
PLATE 893



21768-REAR POWER TAKEOFF SHAFT ASM.



21763-ADAPTER PLATE ASSEMBLY



21762A-FRONT PUMP
DRIVE SHAFT
ASSEMBLY

1-POWER TAKEOFF DRIVE COUPLING GROUP- 21758B

CONSISTS OF:

- 1-SPROCKET COUPLING.....50260
- 1-CHAIN.....50249
- 1-CHAIN COUPLING COVER ASSEM.....50264
- 1-SPLINE COUPLING.....50254

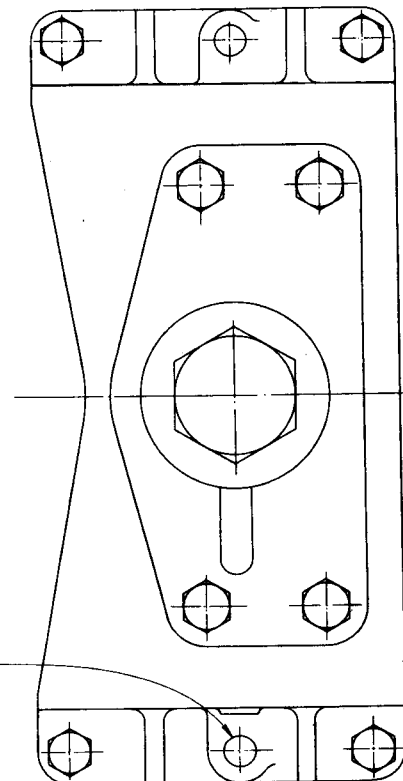
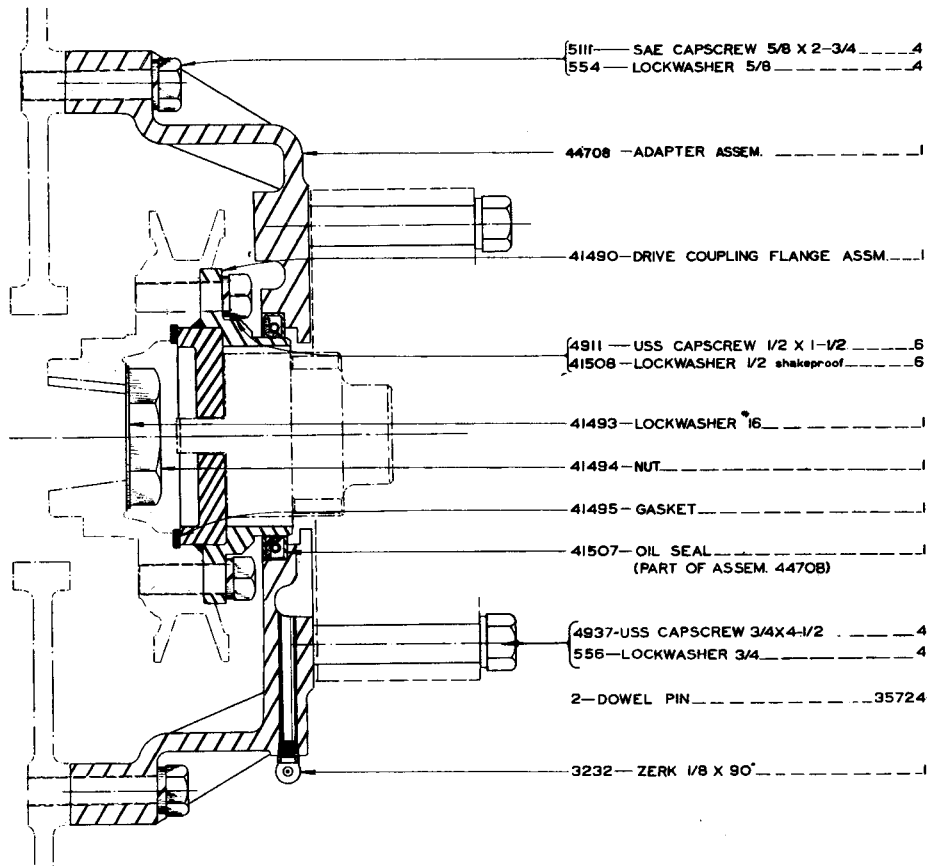
- (4901-USS CAPS 3/8X1.....6
- 550-LOCKWASHER 3/8.....6
- 21761-NUT LOCK.....1
- 21759-NUT.....1

21757-FRONT POWER TAKEOFF SHAFT.....1

MISCELLANEOUS PUMP PARTS FOR 30 GAS, RD4, R4 & D4 TRACTORS

PLATE 888

PUMP ADAPTER



FRONT PUMP ADAPTER FOR NEW D-6 TRACTOR