
Pictures to share..

Here are some pictures to share with others in the future , who like myself may need more information..

Here are the Bi-Metallic clutches installed with new steels as well. The clutches and steels come to just around $5/32$ over the outer drum hight.

Notice the tool doesn't fit right on top of the pressure foot, when I set the foot down to the bottom of the tool, it had little to no travel. As well as it put too much pressure on the pressure feet from the bolt.

So here I adjusted the feet to the recommended 2.0625 /or $2\ 1/16$ ".

Take a straight edge and mark a line across the outer edge of the pressure plate and make this mark on the tool. All the way across to the tools outer edge. Then measure up to the line from the foot of the tool. It should be about $2.250, 2\ 1/4$ ".

then subtract the needed amount from the bottom of the line on the tool. Remark the tool at that measurement, it should be $2\ 1/16$ ".

Take the tool and use a flat pencil and adjust the pressure foot to the new mark you just made on the tool. It should be just under the outside edge of the pressure plate wall edge when viewed from the side.

The pressure plate inside the dozer on the other side is set to this setting and that helped me come to this final conclusion.

There are no shops around to give me any specifics.

Thanks for the awesome clutches---

Randy Mcmillian
