

INTERNATIONAL

BTD 6

CRAWLER

TRACTOR

PARTS MANUAL

BT-6B

PARTS CATALOGUE

INTERNATIONAL

BTD-6

(SERIAL No. 2401 UP)

CRAWLER TRACTOR

The black tabs shown on the right side of this page
line up with the corresponding tabs in the catalogue.

This catalogue supersedes BTD-6 Crawler Tractor Parts
Catalogue BT-6A which should be destroyed.

**GROUP
INDEX**

**DIESEL
ENGINE**

ELECTRICAL

CHASSIS

ATTACHMENTS

**INTERNATIONAL HARVESTER COMPANY
OF GREAT BRITAIN LIMITED**

259 CITY ROAD, LONDON, E.C.1

INTRODUCTION

Following is a brief summary of the system used in compiling this Catalogue. It is to your advantage to carefully study this summary.

(1) GENERAL: This catalogue is divided into individual groups as indicated on the key page. The thumb tabs on this page directs the user of the catalogue to the index page for each particular group. This catalogue is also divided into four separate sections. Introductory pages, Indexes to Units, Illustrations and Parts Lists and Numerical Index.

(2) INDEXES: There are three types of Indexes in this catalogue :-

- A. Group Index in the front of the catalogue.
- B. Separate group Indexes to Units.
- C. Numerical Index at the back of the catalogue contains a listing of part numbers (excluding standard hardware).

NOTE: It is important that you refer frequently to the Index to Units. Failure to do so will result in not being able to locate the proper unit.

(3) ILLUSTRATIONS: The "exploded views" of each unit show the individual parts clearly and in their proper relationship to each other. This method of illustrating makes it easy to locate parts, whether they are ordered by description or by part number. Reference numbers only are shown in each illustration. These numbers correspond to those in the reference number column in the list of parts which follows each "exploded view".

CAUTION: Reference numbers should not be used when ordering parts. ALWAYS use IH part numbers or description when ordering.

(4) METHOD OF LISTING: The Parts Catalogue is divided into groups or units. Parts are listed in order by reference number of illustration, followed by a full description based upon "noun first" method and quantity required per unit. Parts not shown in illustrations appear at the end of list in alphabetical sequence by noun name.

Throughout this catalogue the term "FRONT" indicates the radiator end and "REAR" indicates the drawbar end of the tractor. Whenever the terms "RIGHT" and "LEFT" are used it should be understood to mean from a rear position looking towards the radiator end.

(5) PART NUMBERS: In cases where the part number suffix letters have been advanced the new part will replace the old unless otherwise indicated. When "R" suffix is used R2 will work for R1, R12 will work for R11, R21 will work for R11, and R92 will work for R91.

(6) ASSEMBLIES AND ATTACHMENTS: Wherever possible the components parts of assemblies or attachments are shown in the "exploded views" by use of brackets or arrows. Components parts of assemblies or attachments are listed by one of the following methods:

- (a) For simple assemblies or attachments the listing are fully covered by description.
- (b) When four or more parts are contained in the assemblies or attachments the listing of components follows the description with the wording - Comprising.
- (c) Assemblies or attachments consisting of many parts shows the assembly or attachment number at the beginning of the unit list, followed by the listing of the components.
In cases where individual parts of an assembly are not available for service, those parts are indicated.

(7) COMMON HARDWARE ITEMS
(Attaching Parts): Appear in abbreviated nomenclature and are shown indented under the major items with which they are used. They should be ordered as listed, since they are not component parts of the pieces they attach. Hardware parts identified with part numbers have been designed for a specific usage. Standard hardware parts should not be substituted for them.

WARNING: ATTACHING PARTS ESPECIALLY MADE FOR THEIR LOCATION SHOULD NEVER BE SUBSTITUTED WITH REGULAR STANDARD PARTS.

INTRODUCTION - continued

The following rules are established to govern the listing of attaching parts:

All CARRIAGE, MACHINE and PLOUGH BOLTS; NUTS, and CAP, MACHINE and SET SCREWS will be considered furnished with National Coarse Thread unless otherwise specified. The number of threads per inch will be eliminated.

All NUTS will be considered "hex" unless otherwise specified.

All WASHERS will be considered "Plain" unless otherwise specified. The "ID", "OD" and "No." identity will be eliminated. The inside dimension will be listed first, followed by the outside diameter and the thickness.

All LOCK WASHERS will be considered "Medium" type unless specified as "light" or "heavy".

All COTTER PINS will be considered "Extended Prong" type unless otherwise specified.

All GROOVE PINS will be considered "Standard Groove" unless otherwise specified.

All COMMON RIVETS will be considered "Annealed" unless otherwise specified.

All COUNTERSUNK-HEAD TUBULAR RIVETS will be considered "Copper-Plated Steel" unless otherwise specified.

All OVAL-HEAD TUBULAR RIVETS will be considered "Brass".

Standard bolts used in International Harvester Products are manufactured under standards known as Unified National Coarse Thread (U.N.C.) and

Unified National Fine Thread (U.N.F.) with the number of threads per inch for various diameters as shown below:

Diameter of Bolt	No. of Threads per inch (U.N.C.)	No. of Threads per inch (U.N.F.)
1/4"	20	28
5/16"	18	24
3/8"	16	24
7/16"	14	20
1/2"	13	20
9/16"	12	18
5/8"	11	18
3/4"	10	16
7/8"	9	14
1"	8	14*
1-1/8"	7	12
1-1/4"	7	12
1-3/8"	6	12
1-1/2"	6	12

* Not UNF but 1" STD. IH Fine

(8) SERIAL NUMBERS: Engine serial numbers are stamped on a pad on the right side of the engine crankcase. Chassis or Crawler Tractor serial numbers are stamped on the name plate on the dash.

It is the policy of International Harvester Company to improve its products whenever it is possible and practical to do so.

We reserve the right to make changes or add improvements in the design or construction of parts at any time without incurring the obligation to install such changes on products previously delivered.

DIESEL ENGINE

INDEX TO UNITS

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S E R V I C E E N G I N E S

INTERNATIONAL BTD - 6 CRAWLER TRACTOR

3071 844 R91 4" x 5-1/4" 4 Cylinder
(BD-264) Diesel (Simms Injection)
BTD-6/16918 to 19904

This is a standard production engine less the following parts :-

BOLT, banjo, fuel feed pump
BRACKET, fuel filter mounting

CLAMPS, injection pipe
CONNECTOR, fuel filter
COUPLING, front P.T.O.

FILTER, fuel, Simms bowl-less, cpte.

GASKET, injection pump

HOUSING, fan drive bearing, assy.

LEVER, control, assy.

LEVER, stop control, assy.

LOCKWIRE, power output screw

PAD, injection pipe clamp
PACKING, injection pipe

PIPES, injection, cpte., (Nos. 1, 2, 3 and 4)

PIPE, fuel feed pump to filter, cpte.

PIPE, fuel filter to injection pump, cpte.

PIGTAIL, injection pump drain, cpte.

PUMP, injection, cpte.

PULLEY, fan drive

RING, clamping

SHROUD, excess shaft

SPACER

WASHER, banjo bolt, fuel feed pump

3068 784 R91 4" x 5-1/4" 4 Cylinder
(BD-264) Diesel (Simms Injection)
BTD-6/19905 up

This is a standard production engine less the following parts :-

BOLT, banjo
BRACKET, fuel filter mounting

CLAMPS, injection pipe
CONNECTOR, fuel filter

FAN

FILTER, fuel, Simms bowl-less, cpte.

GASKET, injection pump

LEVER, control, assy.

LEVER, stop control, assy.

LOCKWIRE, power output screw

PAD, injection pipe clamping
PACKING, injection pipe

PIPES, injection, cpte. (Nos. 1, 2, 3 and 4)

PIPE, fuel, feed pump to filter, cpte.

PIPE, fuel, filter to injection pump, cpte.

PIGTAIL, injection pump drain, cpte.

PUMP, fuel injection, cpte.

RING, clamping

SHROUD, excess shaft

SPACER

WASHER, banjo bolt, fuel feed pump

705 549 R91 4" x 5-1/4" 4 Cylinder
(BD-264) Diesel (C.A.V.) BTD-6/2401 to 16917

This is a standard production engine less the following parts :-

CLAMPS, injection pipe
CONNECTOR, primary pump to fuel filter pipe
CONNECTOR, fuel filter to injection pump pipe

FAN AND WATER PUMP, assy.

GASKET, injection pump

PACKING, injection pipe clamp

PAD, injection pipe clamp

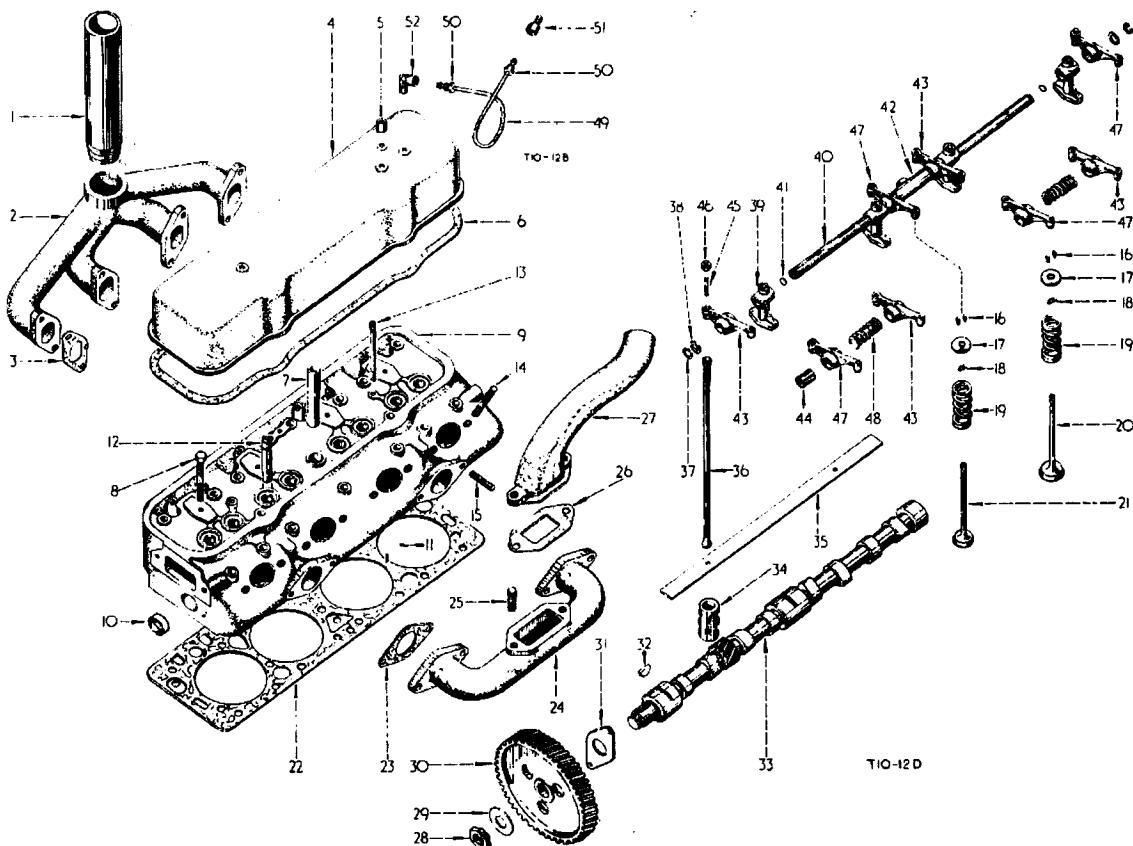
PIPES, injection cpte., (Nos. 1, 2, 3 and 4)

PIPE, fuel filter to injection pump, cpte.

PIPE, primary pump to fuel filter, cpte.

PUMP, fuel injection, cpte.

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CYLINDER HEAD, MANIFOLD AND VALVE MECHANISM				
702 121 R1	1	PIPE, exhaust		1
701 023 R3 840 608 R1	2	MANIFOLD, exhaust NUT, stud, exhaust manifold	BTD-6/2401 up	1 8
700 832 R2	3	GASKET, exhaust manifold		4
700 800 R2 103 026 840 500 R1	4 5 5	HOUSING, valve NUT, hex., 3/8" UNF WASHER, valve housing stud nut		1 2 2
700 799 R2	6	GASKET, valve housing		1
46 227 D		NUT, stud, cyl-hd.		18
3061 325 R1		WASHER, cyl-hd. stud nut		18
60 580 D		WASHER, cyl-hd. stud	up to BTD-6/6420	1
351 973 R1	7	SLEEVE, cyl-hd. stud	up to BTD-6/6420	X

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CYLINDER HEAD, MANIFOLD AND VALVE MECHANISM- contd.				
701 816 R1	8	BOLT, bracket , valve lever shaft		4
700 795 R95		HEAD, cyl. assy., w/valves (comprising Ref. Nos. 9 to 21)		X
700 796 R41	9	HEAD, cyl., less valves, cpte. (comprising Ref. Nos 10 to 15)		X
3073 953 R1	10	PLUG, core hole BTD-6/20138 up		2
144 017	10	PLUG, pipe, csk., hdls., 1-1/4" up to BTD-6/20137		2
103 883	11	PLUG, pipe, std., std., 1/8"		4
706 650 R1	12	GUIDE, valve		8
700 798 R1	13	STUD, valve cover		2
700 797 R1	14	STUD, nozzle		8
840 575 R1	15	STUD, manifold (intake and exhaust)		12
709 022 R1	15	STUD, exhaust manifold and generator bracket BTD-6/7020 to/9261		1
41 389 D	16	KEY, valve spring seat		16
46 206 D	17	SEAT, valve spring, upper		8
41 349 D	18	RETAINER, valve stem		8
702 761 R2	19	SPRING, valve		8
701 432 R1	20	VALVE, intake		4
701 433 R1	21	VALVE, exhaust		4
700 759 R2	22	GASKET, cyl-hd.,		1
700 830 R2	23	GASKET, intake manifold		2
700 829 R2	24	MANIFOLD, intake		1
840 608 R1		NUT, stud, intake manifold		4
1 988	25	STUD, air pipe		2
840 674 R1	26	GASKET, air cleaner pipe elbow		1
708 217 R1	27	PIPE, elbow	BTD-6/6568 up to/7756	1
703 561 R1	27	PIPE, air cleaner	up to BTD-6/6567/7757 up	1
103 028		NUT, hex., 1/2"		2
103 323		WASHER, lock, 1/2"		2
3041 412 R1	28	NUT, camshaft gear		1
16 025 D	29	LOCK, camshaft gear nut		1
6 760 DB	30	GEAR, camshaft (58 T.)		1

DIESEL ENGINE

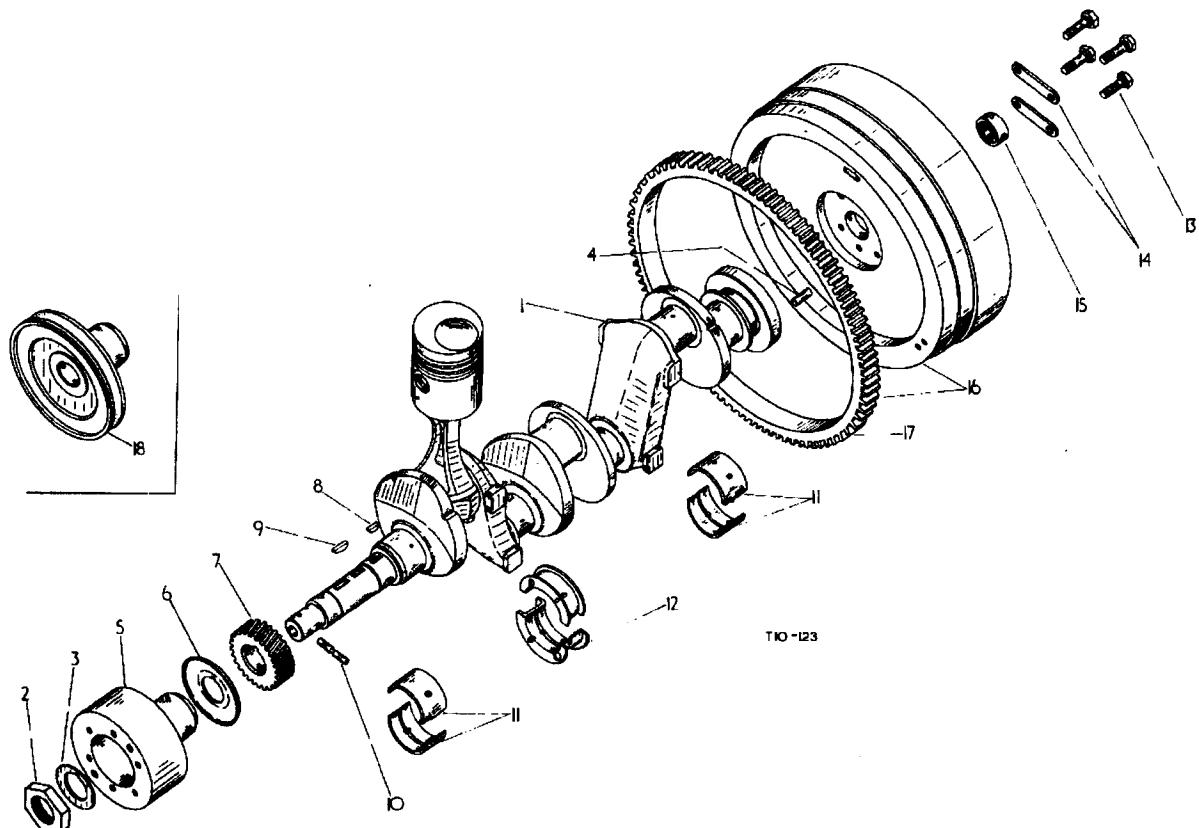


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CYLINDER HEAD, MANIFOLD AND VALVE MECHANISM- contd.				
43 249 D	31	PLATE, thrust, camshaft		1
179 837		BOLT, hex-hd., 3/8" x 3/4"		2
103 321		WASHER, lock, 3/8"		2
127 559	32	KEY, gear, camshaft (Woodruff No. 91, 1/4" x 3/4")		1
840 513 R1	33	CAMSHAFT		1
45 956 D	34	TAPPET, valve		8
49 027 D	35	STOP, valve tappet		1
113 860		SCREW, mach., rd-hd., 5/16" x 5/8"		2
103 320		WASHER, lock, 5/16"		2
48 830 DA	36	ROD, push, valve, assy.		8
43 375 D	37	SNAPRING, valve lever shaft		2
43 374 D	38	WASHER, valve lever shaft spring		2
45 948 DB	39	BRACKET, valve lever shaft		4
114 606		WASHER, lock, external shakeproof, 3/8"		4
64 889 D		SHAFT, valve lever and oil sleeve, assy., w/ two SHAFT 45 947 DBX and SLEEVE 45 950 DAX		1
45 947 DBX	40	SHAFT, valve lever, assy., w/two PLUG 172 528		2
172 528	41	PLUG, end, valve lever shaft		2
45 950 DAX	42	SLEEVE, oil, valve lever shaft		1
43 916 DAYA		LEVER, valve, R.H., cpte., w/adjust. SCREW 3108 732 R1 NUT 133 093 R1, LEVER 43 916 DAX		4
43 916 DAX	43	LEVER, valve, assy., R. H., cpte., w/BUSHING 24 564 DA		4
24 564 DA	44	BUSHING		8
3108 732 R1	45	SCREW, adjust. valve lever		8
133 093 R1	46	NUT, adjust. screw valve lever		8
43 915 DAYA		LEVER, valve, L.H., cpte., w/adjust. SCREW 3108 732 R1 NUT 133 093 R1, LEVER 43 915 DAX		4
43 915 DAX	47	LEVER, valve assy., L.H. cpte., w/BUSHING 24 564 DA		4
45 949 D	49	SPRING, valve lever		2
700 985 R21		TUBE, cyl-hd., breather, cpte. (comprising		X
		1 NUT 37 165 D 1 TUBE) or 1 NUT 700 153 R11		

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CYLINDER HEAD, MANIFOLD AND VALVE MECHANISM- contd.				
	49	TUBE, cyl-hd., breather (order 700 985 R21)		1
37 165 D or 700 153 R11	50	NUT, cyl-hd., breather tube coupling		2
	50	NUT, cyl-hd., breather tube coupling		2
38 026 DM	51	CONNECTOR, cyl-hd., breather tube		1
3110 596 R1	52	ELBOW, cyl-hd., breather tube connector		1



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKSHAFT AND FLYWHEEL				
700 687 R12	1	CRANKSHAFT, w/PIN 46 923 D cpte., std.		1
3048 937 R12	1	CRANKSHAFT, w/PIN 46 923 D cpte., .015" u/s		X
700 688 R12	1	CRANKSHAFT, w/PIN 46 923 D cpte., .030" u/s		X
705 949 R1	2	NUT, crankshaft pinion	BTD-6/3671 up	1
4 253 D	2	NUT, crankshaft pinion (order 705 949 R1)	up to BTD-6/3670	1
4 254 DA	3	LOCK, crankshaft pinion		1
46 923 D	4	PIN, flywheel dowel		1
3068 903 R1	5	COUPLING, front P. T. O.	BTD-6/19905 up	1
36 796 DA	6	FLINGER, crankshaft front oil		1
840 571 R1	7	PINION, crankshaft (29 T)		1
124 551	8	KEY, crankshaft pinion, 1/4" x 7/8"		1
124 554	9	KEY, fan drive pulley, 5/16" x 1"		1

DIESEL ENGINE

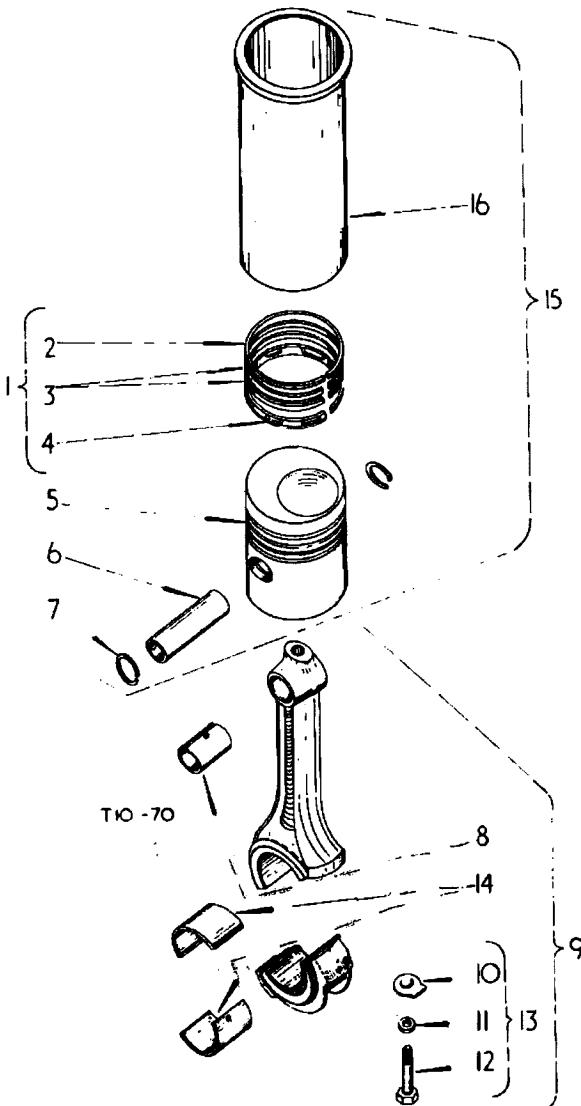


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKSHAFT AND FLYWHEEL - continued				
10 319 D 102 718	10	PIN, starting crank SCREW, set-hdls-cup-pt.	up to BTD-6/6047, BTD-6/7640 up up to BTD-6/6047, BTD-6/7640 up	1 1
700 689 R91 700 691 R91 700 693 R91 700 695 R91	11	BEARING, front and rear crankshaft (2 halves)	std.	2
700 691 R91	11	BEARING, front and rear crankshaft (2 halves)	.003" u/s	X
700 693 R91	11	BEARING, front and rear crankshaft (2 halves)	.015" u/s	X
700 695 R91	11	BEARING, front and rear crankshaft (2 halves)	.030" u/s	X
700 697 R91 700 699 R91 700 701 R91 700 703 R91	12	BEARING, centre crankshaft (2 halves)	std.	1
700 699 R91	12	BEARING, centre crankshaft (2 halves)	.003" u/s	X
700 701 R91	12	BEARING, centre crankshaft (2 halves)	.015" u/s	X
700 703 R91	12	BEARING, centre crankshaft (2 halves)	.030" u/s	X
43 832 D	13	BOLT, flywheel to crankshaft		4
45 613 D	14	LOCK, flywheel to crankshaft bolt		2
ST 244 357 010 R91 701 693 R91 701 694 R91 702 167 R91 708 241 R91	15	BEARING, clutch pilot) BEARING, clutch pilot) BEARING, clutch pilot) opt. BTD-6/20251 up BEARING, clutch pilot) BEARING, clutch pilot) BEARING, clutch pilot)))))))	1 1 1 1 1 1
ST 208 B 10-701 DA 700 542 R91 700 543 R91 700 544 R91 708 243 R91	15	BEARING, clutch pilot) BEARING, clutch pilot) BEARING, clutch pilot) BEARING, clutch pilot) opt. up to BTD-6/20250 BEARING, clutch pilot) BEARING, clutch pilot)))))))	1 1 1 1 1 1
703 006 R92	16	FLYWHEEL, w/RING GEAR 703 008 R2		1
703 008 R2	17	GEAR, flywheel ring (132 T)		1
840 565 R1	18	PULLEY, fan drive	up to BTD-6/19904	1
3060 690 R91		BEARING, set, crankshaft std. (comprising 2 BEARING 700 689 R91 1 BEARING 700 697 R91)		X
3060 691 R91		BEARING, set, crankshaft .003" u/s (comprising 2 BEARING 700 691 R91 1 BEARING 700 699 R91)		X
3060 692 R91		BEARING, set, crankshaft .015" u/s (comprising 2 BEARINGS 700 693 R91 1 BEARING 700 701 R91)		X
3060 693 R91		BEARING, set, crankshaft .030" u/s (comprising 2 BEARINGS 700 695 R91 1 BEARING 700 703 R91)		X

DIESEL ENGINE



6.25



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CONNECTING RODS AND PISTONS				
707 896 R91	1	PACKAGE, service, piston ring (Wellworthy) (comprising 4 RING 707 893 R1 8 RING 707 894 R1 4 RING 707 895 R91)	X	
3108 928 R91	1	PACKAGE, service, piston ring (Sheepbridge B.D.P.) (comprising 4 RING 3108 925 R1 8 RING 3108 926 R1 4 RING 3108 927 R91)	X	

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CONNECTING RODS AND PISTONS - continued				
707 893 R1	2	RING, piston, top compression	(Wellworthy)	4
3108 925 R1	2	RING, piston, top compression	(Sheepbridge B.D.P.)	4
707 894 R1	3	RING, piston, compression	(Wellworthy)	8
3108 926 R1	3	RING, piston, compression	(Sheepbridge B.D.P.)	8
707 895 R91	4	RING, piston, oil regulating	(Wellworthy)	4
3108 927 R91	4	RING, piston, oil regulating	(Sheepbridge B.D.P.)	4
700 757 R21	5	PISTON, w/PIN 701 701 R1, assy.	(Wellworthy)	4
3071 479 R11	5	PISTON, w/PIN 701 701 R1 and two CIRCLIPS 3071 497 R1 (Sheepbridge B.D.P.)		4
701 701 R1	6	PIN, piston		4
701 702 R1	6	PIN, piston (.005" oversize)		X
45 739 D	7	RING, retainer, piston pin	(Wellworthy)	8
3071 497 R1	7	CIRCLIP, Anderton Type 1300, 1-5/16"	(Sheepbridge B.D.P.)	8
45 748 DAR	8	BUSHING, piston pin		X
700 663 R11	9	ROD, connecting, assy. comprising :-		4
47 496 DB	10	LOCK, connecting rod bolt		8
3070 558 R1	11	WASHER, connecting rod bolt		8
63 120 D	12	BOLT, connecting rod		8
63 120 DXA	13	BOLT, connecting, lock and washer (comprising 1 BOLT 63 120 D 1 LOCK 47 496 DB 1 WASHER 3070 558 R1)		X
700 665 R91	14	BEARING, connecting rod, cpte., (standard)		4
700 667 R91	14	BEARING, connecting rod, cpte., (.003" undersize)		X
700 669 R91	14	BEARING, connecting rod, cpte., (.015" undersize)		X
700 671 R91	14	BEARING, connecting rod, cpte., (.030" undersize)		X
700 783 R93	15	SLEEVES & PISTONS, set, w/four SLEEVES & PISTONS 700 784 R93 700 784 R93		X
700 784 R93	15	PISTON, cpte. w/SLEEVE (comprising 1 PISTON 700 757 R21 2 RING 45 739 D 2 RING 707 894 R1 1 RING 707 893 R1 1 RING 707 895 R91 X SLEEVE 356 970 R1)		4
356 970 R1	16	SLEEVE, cylinder		X

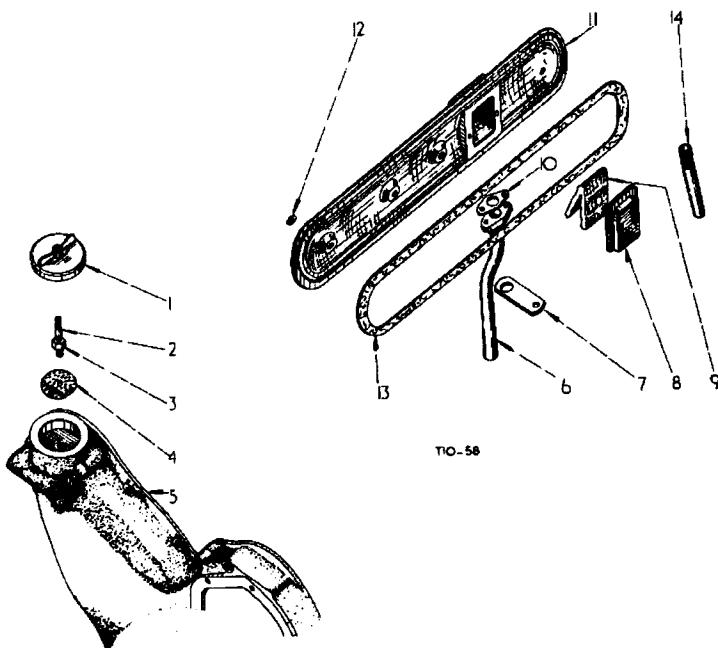


DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CONNECTING RODS AND PISTONS - continued				
3060 698 R91		SET, connecting rod bearing, standard w/four BEARING	700 665 R91	X
3060 699 R91		SET connecting rod bearing, .003" undersize w/four BEARING	700 667 R91	X
3060 700 R91		SET, connecting rod bearing, .015" undersize w/four BEARING	700 669 R91	X
3060 701 R91		SET, connecting rod bearing, .030" undersize w/four BEARING	700 671 R91	X
ALL RINGS ON ANY ONE PISTON ARE TO BE OF THE SAME SOURCE OF SUPPLY.				

DIESEL ENGINE





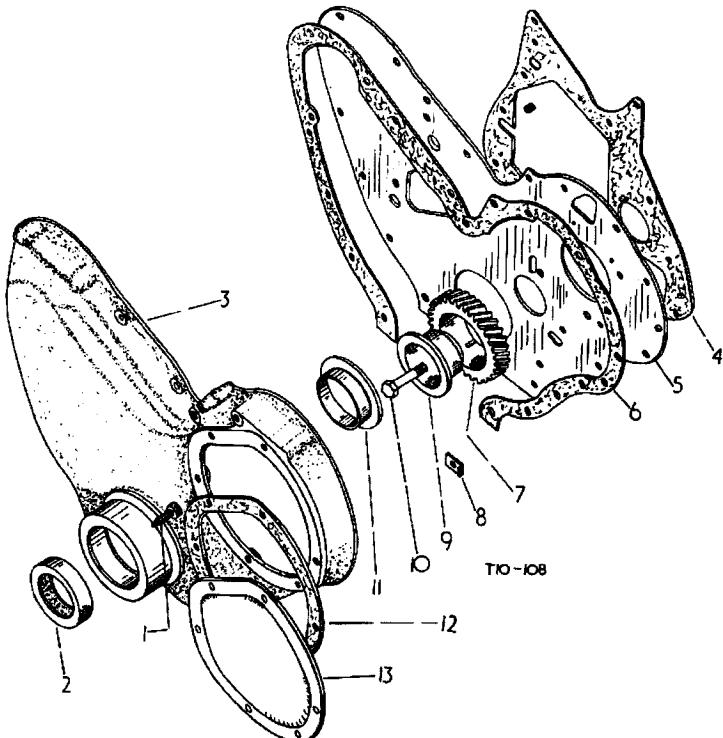
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE FRONT COVER and PUSH ROD CHAMBER SIDE PLATE- up to BTD-6/ 13087				
4 819 D	1	CAP, oil filler		1
24 517 D	2	STUD, oil filler cap		1
220 066	3	NUT, oil filler screen		1
55 627 D	4	SCREEN, oil filler		1
708 213 R11 841 443 R21	5	COVER, front crankcase cpte., COVER, front crankcase, cpte., (comprising	BTD-6/6568 to/7756 up to BTD-6/6567, BTD-6/ 7757 to/13087	1 1 1
		1 DEFLECTOR 1 NUT 1 POINTER	46 129 D 220 066 46 258 D	55 627 D 258 511 R91 24 517 D)
707 824 R11 181 338 103 320 751 876 R1	6	PIPE, breather, assy. BOLT, hex-hd., 5/16" UNF x 7/8" WASHER, lock, 5/16" WASHER, sealing (Dowty)		1 2 2 2
707 825 R1	7	CLIP, breather pipe CLIP, breather pipe	BTD-6/5983 to/13087 up to BTD-6/5982	1 1



DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE FRONT COVER and PUSH ROD CHAMBER SIDE PLATE - up to BTD-6/13087-contd.				
46 696 DX	8	BAFFLE, breather, assy.		1
100 750		SCREW, mach., sltd, rd-hd., No. 8 x 3/8"		2
106 496		WASHER, lock, No. 8		2
50 975 D	9	ELEMENT, breather		1
46 700 D	10	GASKET, breather pipe flange		1
49 025 DX	11	PLATE, push rod chamber side, cpte., w/two NUTS 103 092		1
179 838		BOLT, hex-hd., 3/8" x 7/8"		4
103 092		NUT, hex., mach, screw No. 8 x 32		4
709 803 R1	12	WASHER, sealing (Dowty)		4
49 029 DA	13	GASKET, push rod chamber side plate		1
48 262 D	14	SLEEVE, lubricating oil level gauge		1

NOTE: Including BTD-6/13278



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVERS (C. A. V.) BTD-6/13088 to/16917				
46 258 D	1	POINTER, timing		1
258 511 R91	2	OIL SEAL, crankshaft front		1
3043 431 R11	3	COVER, front, crankcase, cpte., (comprising)	BTD-6/13088 to/16917	1
		1 DEFLECTOR 46 129 D 1 POINTER 46 258 D) 1 OIL SEAL 258 511 R91		
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		7
179 838		BOLT, hex-hd., 3/8" x 7/8"		9
179 849		BOLT, hex-hd., 3/8" x 2-1/2"		1
103 321		WASHER, lock, 3/8"		17
840 560 R1	4	GASKET, crankcase front plate		1
3042 108 R11	5	PLATE, crankcase, front, cpte. BOLT, hex-hd., 3/8" x 3/4"		1
46 250 D		LOCK, crankcase front plate, capscrew RIVET, rd-hd., 3/16" x 9/32"		4
				3
				3

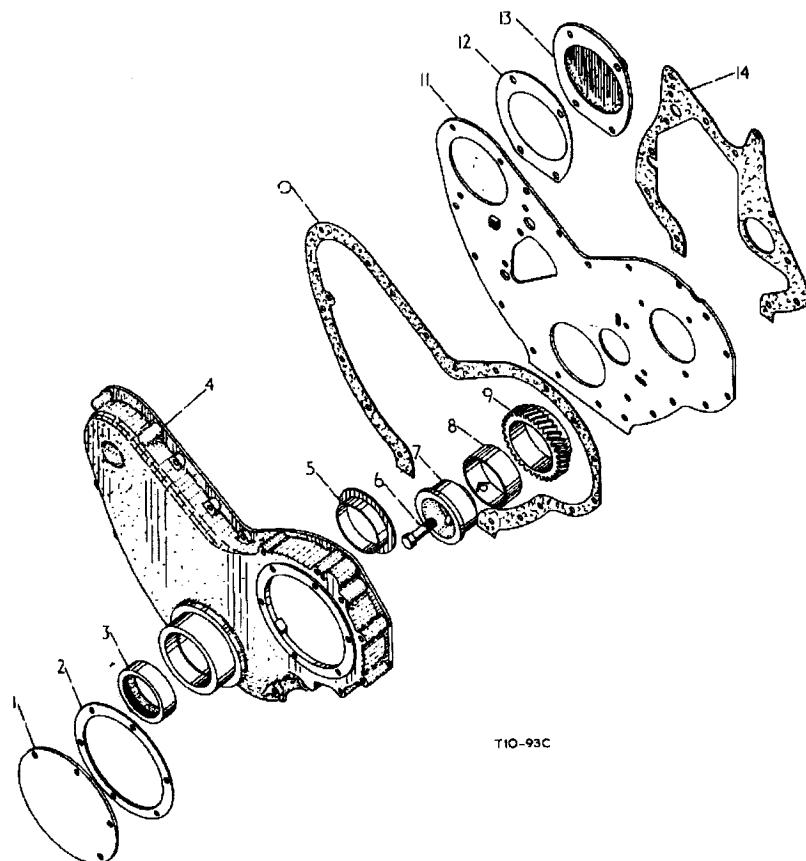


DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVERS (C. A. V.) BTD-6/13088 to/16917 -contd.				
840 559 R1	6	GASKET, crankcase front cover		1
840 554 R11	7	GEAR, idler, assy.		1
840 555 R1		BUSH, idler gear		1
354 489 R1	8	LOCK, screw, crankcase front plate		4
840 556 R11	9	SHAFT, idler gear, assy.		1
62 136 D		DOWEL, idler gear shaft		1
181 432	10	BOLT, idler gear shaft, 1/2" UNF x 1-5/8"	BD-264/27993, and BD-264/28026 to/52284	1
840 576 R1		BOLT, idler gear shaft (see NOTE 1)	up to BD-264/27992	1
256 819 R1		NUT, idler gear shaft bolt	up to BD-264/27992	1
46 129 D	11	DEFLECTOR, oil, crankshaft, front		1
840 512 R1	12	GASKET, injection pump gear cover		1
841 388 R1	13	COVER, injection pump gear	up to BTD-6/5083, BTD-6/6568 to / 7756	1
706 573 R1	13	COVER, injection pump gear	BTD-6/5084 to/6567, BTD-6/7757 to/16917	1
841 420 R1 or 700 792 R1		COVER, magneto drive opening)	1
179 838		COVER, magneto drive opening)	1
103 321		BOLT, hex-hd., 3/8" x 7/8") up to BTD-6/9719	4
		WASHER, lock, 3/8")	4
704 457 R1		GASKET, magneto drive opening cover	up to BTD-6/9719	1

NOTE: 1. Also used on serial numbers
BD-264/27994 to BD-264/28025.

DIESEL ENGINE



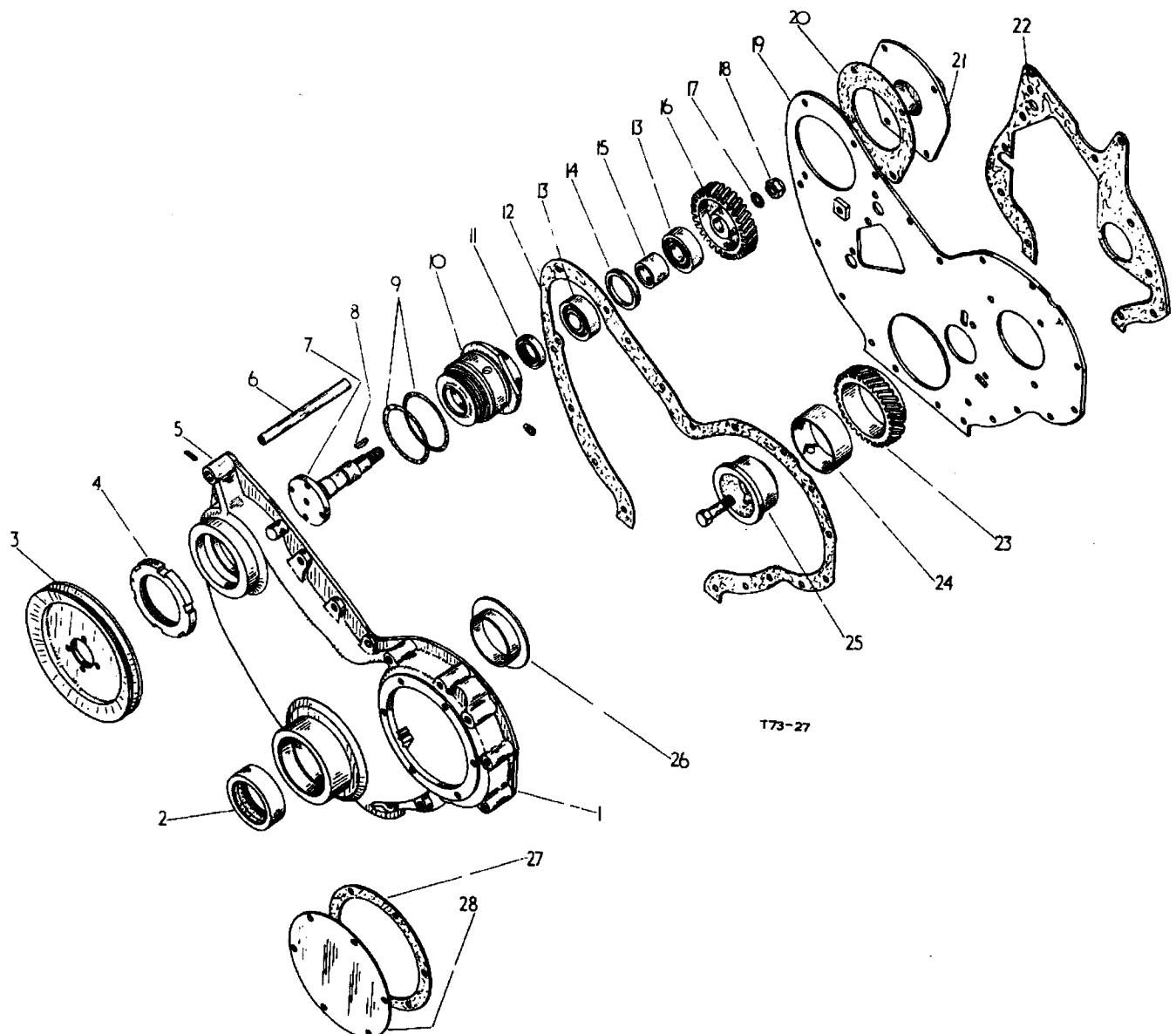
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVER (SIMMS) BTD-6/16918 up to /19904				
3062 017 R1 179 816 103 320	1	COVER, injection pump gear BOLT, hex-hd., 5/16" x 3/4" WASHER, lock, 5/16"		1 6 6
3048 212 R1	2	GASKET, injection pump gear cover		1
258 511 R91	3	OIL SEAL, crankshaft, front		1
3062 972 R11 179 849 179 838 179 843 179 841 102 635 103 321	4	COVER, crankcase, front, cpte., w/OIL SEAL 258 511 R91 and DEFLECTOR 46 129 D BOLT, hex-hd., 3/8" x 2-1/2" BOLT, hex-hd., 3/8" x 7/8" BOLT, hex-hd., 3/8" x 1-1/2" BOLT, hex-hd., 3/8" x 1-1/4" NUT, hex., 3/8" WASHER, lock, 3/8"		1 6 6 6 1 6 19
46 129 D	5	DEFLECTOR, oil, crankshaft, front		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVERS (SIMMS) BTD-6/16918 up to /19904 - contd.				
181 432	6	BOLT, hex-hd., 1/2" UNF x 1-5/8"		1
840 556 R11	7	SHAFT, idler gear assy.		1
840 555 R1	8	BUSHING, idler gear		1
840 554 R11	9	GEAR, idler, assy., w/BUSHING 840 555 R1		1
3060 833 R2	10	GASKET, crankcase front cover		1
3060 831 R11 179 837 354 489 R1	11	PLATE, crankcase, front, cpte. BOLT, hex-hd., 3/8" x 3/4" LOCK, screw, crankcase front plate		1 4 4
840 560 R1	12	GASKET, crankcase front plate		1
841 420 R1 or 700 792 R1	13	COVER, magneto drive opening COVER, magneto drive opening		1 1
179 838 179 840 103 321		BOLT, hex-hd., 3/8" x 7/8" BOLT, hex-hd., 3/8" x 1-1/8" WASHER, lock, 3/8"		4 3 4
704 457 R1	14	GASKET, magneto drive opening cover		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVERS BTD-6/19905 up				
3068 880 R31	1	COVER, w/OIL SEAL 258 511 R91 and DEFLECTOR 46 129 D cpte., crankcase front		1
179 843		BOLT, hex-hd., 3/8" x 1-1/2"		6
179 838		BOLT, hex-hd., 3/8" x 7/8"		6
179 841		BOLT, hex-hd., 3/8" x 1-1/4"		1
103 321		WASHER, lock, 3/8"		16
179 849		BOLT, hex-hd., 3/8" x 2-1/2"		1
102 635		NUT, hex., 3/8"		1
258 511 R91	2	SEAL, crankshaft front oil		1

DIESEL ENGINE



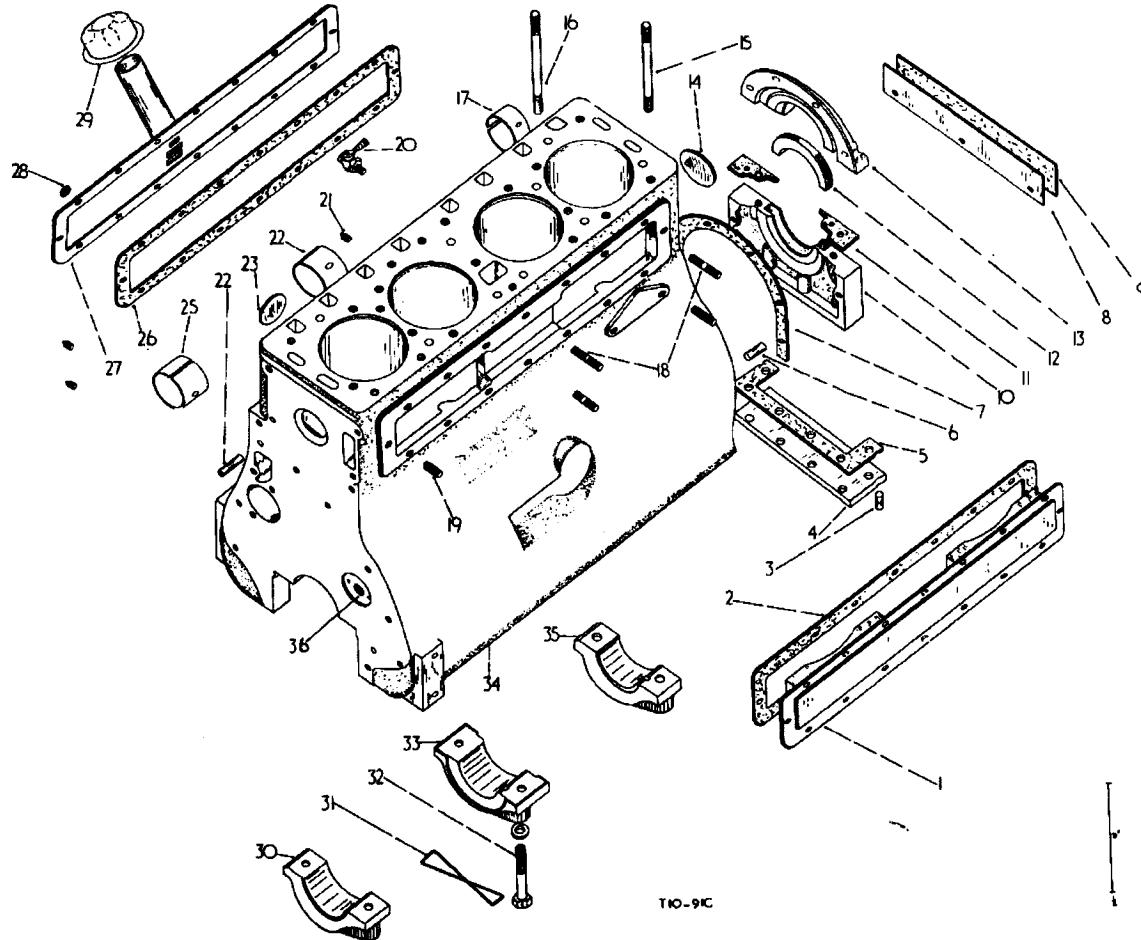
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVER BTD-6/19905 up - contd.				
3068 894 R1	3	PULLEY, fan drive BOLT, hex-hd., 1/4" UNF x 5/8" WASHER, lock, 1/4"		1 4 4
3068 885 R91	4	NUT, fan drive bearing housing retaining		1
18 518 R1	5	PIN, roll		1
3048 207 R1	6	BAR, generator mounting		1
3068 883 R1	7	SHAFT, fan drive		1
106 749	8	KEY, Woodruff, 1/8" x 1/2" No. 3		1
3068 892 R1	9	"O" RING, bearing housing		2
3068 882 R1	10	HOUSING, fan drive bearing DOWEL, long, 1/4" x 5/8"		1 1
20 491 R1				
3068 890 R1		SCREW, fan drive bearing locking		2
3068 891 R91	11	SEAL, fan drive brg. housing oil (Superfect))		1
3073 497 R91	11	SEAL, fan drive brg. housing oil) optional		1
3060 833 R2	12	GASKET front crankcase cover		1
3068 886 R91	13	BEARING, fan drive) 3068 887 R91) optional 3068 888 R91)		2 2 2
3068 889 R1	14	RING, fan drive brg., locking		1
3068 884 R1	15	SPACER, fan drive bearing		1
48 819 D	16	GEAR, magneto drive		1
Q 5 035	17	WASHER, plain, 17/32" dia.		1
754 900 R1	18	NUT, lock, 5/8" Philidas		1
3060 831 R11	19	PLATE, cpte., front BOLT, hex-hd., 3/8" x 3/4" 354 489 R1 LOCK, crankcase front plate screw		1 4 4
179 837				
103 321				
704 457 R1	20	GASKET, magneto drive opening cover		1
3068 893 R2	21	COVER, magneto drive opening BOLT, hex-hd., 3/8" x 7/8" BOLT, hex-hd., 3/8" x 1-1/8" WASHER, lock, 3/8"		1 1 3 1
179 838				
179 840				
840 560 R1	22	GASKET, crankcase front plate		1
840 554 R11	23	GEAR, w/BUSHING 840 555 R11 assy., idler		1
840 555 R11	24	BUSHING, idler gear		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT COVER BTD-6/19905 up - contd.				
840 556 R11 181 432	25	SHAFT, assy., idler gear BOLT, hex-hd., 1/2" x 1-5/8"		1 1
46 129 D	26	DEFLECTOR, crankcase front oil		1
3048 212 R1	27	GASKET, injection pump gear cover		1
3062 017 R1 179 816 103 320	28	COVER, injection pump gear BOLT, hex-hd., 5/16" x 3/4" WASHER, lock, 5/16"		1 6 6
3068 881 R91		HOUSING, assy., fan drive bearing (comprising		1
		2 BEARING 3068 886 R1 1 GEAR 48 819 D 1 HOUSING 3068 882 R1 1 KEY 106 749 1 NUT 3068 885 R1 1 NUT 754 900 R1 2 "O" RING 3068 892 R1	1 RING 3068 889 R1 1 SCREW 102 570 2 SCREW 3068 890 R1 1 SEAL 3068 891 R1 1 SHAFT 3068 883 R1 1 SPACER 3066 884 R1 1 WASHER Q 5 035)	

DIESEL ENGINE



TIO-9IC

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE				
46 125 DA 179 814 179 817 103 025 103 320 28 950 D 3060 470 R1	1	HEADER, water assy., cpte. BOLT, hex-hd., 5/16" x 5/8" BOLT, hex-hd., 5/16" x 7/8" NUT, hex., light, 5/16" UNF WASHER, lock, 5/16" WASHER, water header bolt and stud WASHER, lock, 5/16"	BTD-6/16505 up	1 5 1 11 4 16 2
46 128 DA	2	GASKET, water head		1
25 093 DA	3	PLUG, felt, crankshaft rear oil seal retainer plate		2
46 133 DX 179 838 103 026 46 135 D 103 321	4	PLATE, crankshaft rear oil seal retainer, cpte., w/STUD 46 135 D BOLT, hex-hd., 3/8" x 7/8" NUT, hex., light, 3/8" UNF STUD, crankshaft rear oil seal retainer plate WASHER, lock, 3/8"		1 4 1 1 5
3106 837 R1	5	GASKET, crankshaft rear oil seal retainer plate		1
25 086 DA	6	DOWEL, rear engine support (crankcase to support plate)		2

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE- contd.				
3106 836 R1	7	GASKET, crankshaft rear oil seal retainer		1
46 136 D	8	SEAL, dust, crankcase rear		1
181 356		CAPSCREW, hex-hd., 3/8" UNF x 5/8"		3
103 321		WASHER, lock, 3/8"		3
46 137 D	9	GASKET, crankcase rear dust seal		1
3106 808 R1	10	RETAINER, crankshaft rear oil seal - lower		1
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		2
179 850		BOLT, hex-hd., 3/8" x 2-3/4"		2
103 321		WASHER, lock, 3/8"		4
Q 1 597		WASHER, stl., 13/32" x 3/4" x 16 ga.		4
3106 835 R1	11	GASKET, crankshaft rear oil seal retainer - centre		2
840 553 R1	12	FELT, crankshaft rear oil seal		2
3106 807 R1	13	RETAINER, crankshaft rear oil seal - upper		1
179 839		BOLT, hex-hd., 3/8" x 1"		4
103 321		WASHER, lock, 3/8"		4
Q 1 597		WASHER, stl., 13/32" x 3/4" x 16 ga.		4
172 593	14	PLUG, expansion, 2-1/8"		1
49 023 DA	15	STUD, cyl-hd.,		11
700 791 R1		STUD, cyl-hd.,	up to BTD-6/6420	1
700 790 R1	16	STUD, cyl-hd.,		7
53 424 DA	17	BEARING, camshaft - rear		X
3068 371 R1	18	STUD, fuel filter mtg., brkt.,	BTD-6/19255 up	2
3060 806 R1	18	STUD, (long) fuel filter bracket	up to BTD-6/19254	2
3068 371 R1		STUD, fuel filter mtg. brkt.,	BTD-6/19255 up	2
3060 807 R1		STUD, (short) fuel filter bracket	up to BTD-6/19524	2
29 070 D	19	STUD, water header		7
707 888 R92	20	TAP, water drain		1
365 101 R1	21	PLUG, oil header		3
53 423 DB	22	BEARING, camshaft - centre		X
172 545	23	PLUG, expansion		1
840 551 R1	24	DOWEL, crankcase front cover		2
53 422 DA	25	BEARING, camshaft - front		X
46 128 DA	26	GASKET, push rod chamber side plate		1
3049 943 R92	27	PLATE, push rod chamber side, cpte.		1
179 814		BOLT, hex-hd., 5/16" x 5/8"		16

DIESEL ENGINE



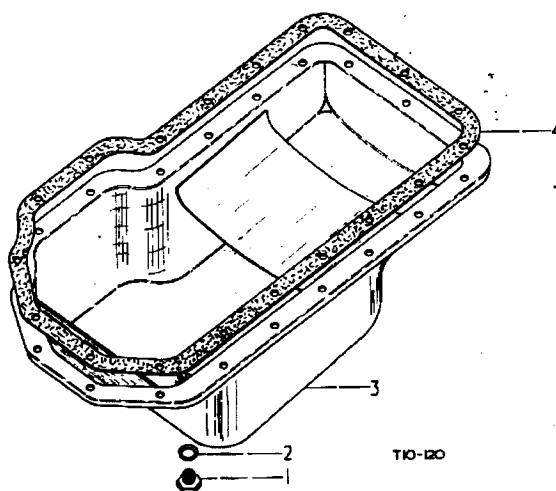
Part Number	Ref. No.	Description	Serial Number	No. Req'd.		
CRANKCASE - contd.						
28 950 D 3060 470 R1	28 28 29	WASHER, push rod chamber side plate bolt WASHER, push rod chamber side plate bolt ELEMENT, air breather (see detail list)	BTD-6/15458 up	15 1 1		
703 233 R2	30	CAP, crankshaft bearing - front (sf.)		X		
706 611 R1	31	WIRE, lock, crankshaft bearing cap bolt		3		
700 683 R1 700 705 R1	32	BOLT, crankshaft bearing cap WASHER, crankshaft bearing cap bolt		6 6		
703 234 R2	33	CAP, crankshaft bearing - centre (sf.)		X		
3070 212 R91	34	CRANKCASE, cpte., less sleeves and pistons (Simms) (comprising	(Simms)	X		
		6 BOLT X CAP X CAP X CAP 2 CORK 2 DOWEL 2 DOWEL 1 ELEMENT 1 FELT 1 GASKET 1 GAUGE 1 INSERT	700 683 R1 703 235 R2 703 234 R2 703 233 R2 104 942 25 086 DA 840 551 R1 3049 701 R91 3042 306 R1 46 128 DA 3042 305 R91 751 610 R1	1 PLUG 1 PLUG 3 PLUG 2 PLUG 2 STUD 2 STUD 7 STUD 11 STUD 9 STUD 4 STUD 1 TAP 6 WASHER	172 545 172 593 365 101 R1 126 045 3060 806 R1 3060 807 R1 700 790 R1 49 023 DA 29 070 D 3068 371 R1 707 888 R91 700 705 R1 706 611 R1)	
3067 218 R92	34	CRANKCASE, cpte., w/Sleeves and Pistons (Simms) (comprising	(Simms)	X		
		6 BOLT X CAP X CAP X CAP 2 CORK 2 DOWEL 2 DOWEL 1 ELEMENT 1 FELT 1 GASKET 1 GAUGE 1 INSERT 4 PISTON 4 PIN 1 PLUG	700 683 R1 703 235 R2 703 234 R2 703 233 R2 104 942 25 086 DA 840 551 R1 3049 701 R91 3042 306 R1 46 128 DA 3042 305 R1 751 610 R1 700 757 R2 701 701 R1 172 545	1 PLUG 3 PLUG 2 PLUG 8 RING 8 RING 4 RING 4 RING 2 STUD 2 STUD 7 STUD 11 STUD 9 STUD 4 STUD 1 TAP 6 WASHER	172 593 365 101 R1 126 045 45 739 D 707 894 R1 707 893 R1 707 895 R1 3060 806 R1 3060 807 R1 700 790 R1 49 023 DA 29 070 D 3068 371 R1 707 888 R91 700 705 R1 706 611 R1)	

DIESEL ENGINE



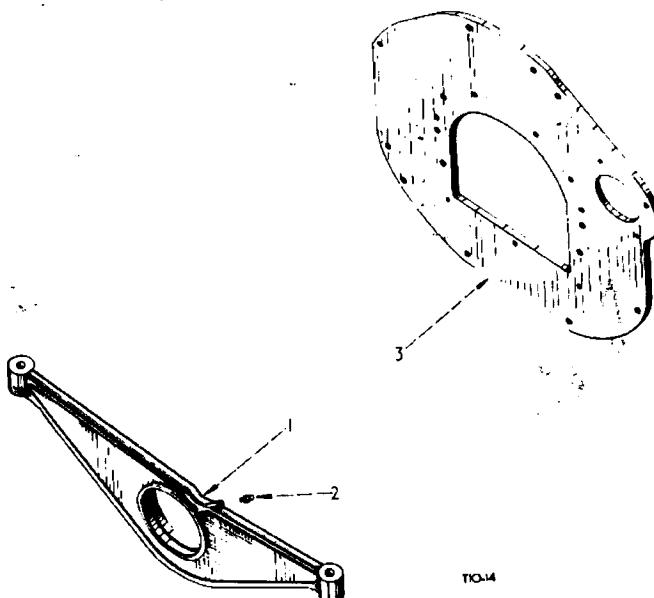
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE- contd.				
3049 982 R92	34	CRANKCASE, cpte., less Sleeves and Pistons (C. A. V.) (comprising 16 BOLT 179 814 1 PLATE 3049 943 R92 6 BOLT 700 683 R1 1 PLUG 172 545 X CAP 703 235 R2 1 PLUG 172 593 X CAP 703 234 R2 3 PLUG 365 101 R1 X CAP 703 233 R2 2 PLUG 126 045 2 CORK 104 942 7 STUD 700 790 R1 2 DOWEL 25 086 DA 11 STUD 49 023 DA 2 DOWEL 840 551 R1 9 STUD 29 070 D 1 ELEMENT 3049 701 R91 1 TAP 707 888 R91 1 FELT 3042 306 R1 15 WASHER 28 950 D 1 GASKET 46 128 DA 6 WASHER 700 705 R1 1 GAUGE 3042 305 R1 1 WASHER 3060 470 R1 1 INSERT 751 610 R1 3 WIRE 706 611 R1)	X	
3049 983 R92	34	CRANKCASE, cpte. w/Sleeves and Pistons (C. A. V.) (comprising 16 BOLT 179 814 1 PLUG 172 545 6 BOLT 700 683 R1 1 PLUG 172 593 X CAP 703 235 R2 3 PLUG 365 101 R1 X CAP 703 234 R2 2 PLUG 126 045 X CAP 703 233 R2 8 RING 45 739 D 2 CORK 104 942 8 RING 707 894 R1 2 DOWEL 25 086 DA 4 RING 707 893 R1 2 DOWEL 840 551 R1 4 RING 707 895 R1 1 ELEMENT 3049 701 R91 7 STUD 700 790 R1 1 FELT 3042 306 R1 11 STUD 49 023 DA 1 GASKET 46 128 DA 9 STUD 29 070 D 1 GAUGE 3042 305 R1 1 TAP 707 888 R91 1 INSERT 751 610 R1 15 WASHER 28 950 D 4 PISTON 700 757 R2 6 WASHER 700 705 R1 4 PIN 701 701 R1 1 WASHER 3060 470 R1 1 PLATE 3049 943 R92 3 WIRE 706 611 R1)	X	
703 235 R2	35	CAP, crankshaft bearing - rear (sf.)		X
45 397 D		TUBE, drain, oil filter		1
751 610 R1	36	INSERT, heli-coil screw lock, (1/2" UNF x 1/2") BD-264/27993 and BD-264/28026 up		1
104 942		CORK, No. 6, 3/4" dia x 15/16" long		2
3042 306 R1		FELT, oil level gauge up to BTD-6/20161		1
3072 593 R91		GAUGE, oil level BTD-6/20162 up		1
3042 305 R1		GAUGE, oil level up to BTD-6/20161		1
3066 422 R1		PLUG, pipe, csk-hd., 3/8"		2

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE OIL PAN				
445 096	1	PLUG, drain, crankcase oil pan	1	
3 405 H	2	GASKET, crankcase oil pan drain plug	1	
705 580 R11	3	PAN, crankcase, cpte.. w/PLUG 359 975 R1 and GASKET 3 405 H	1	
179 838		CAPSCREW, hex-hd.. 3/8" x 7/8"	16	
179 840		CAPSCREW, hex-hd.. 3/8" x 1-1/8"	2	
103 321		WASHER, lock. 3/8"	18	
46 109 DA	4	GASKET, crankcase pan	1	

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ENGINE MOUNTING UNIT				
46 106 DA 181 440 103 208 103 323	1	SUPPORT, engine front BOLT, hex-hd. 1/2" UNF x 2-3/4" NUT, hex. 1/2" UNF WASHER, lock. 1/2"		1 2 2 2
109 461	2	LUBRICATOR, front engine support		1
3041 466 R1 179 881 103 321	3	SUPPORT, engine, rear BOLT, hex-hd. 1/2" x 1" WASHER, lock. 1/2"		1 8 8
48 384 D		SHIM, front engine support, heavy		2
48 385 D		SHIM, front engine support, light		X
631 558 R1 103 323		BOLT, engine WASHER, lock. 1/2"		5 5



DIESEL ENGINE

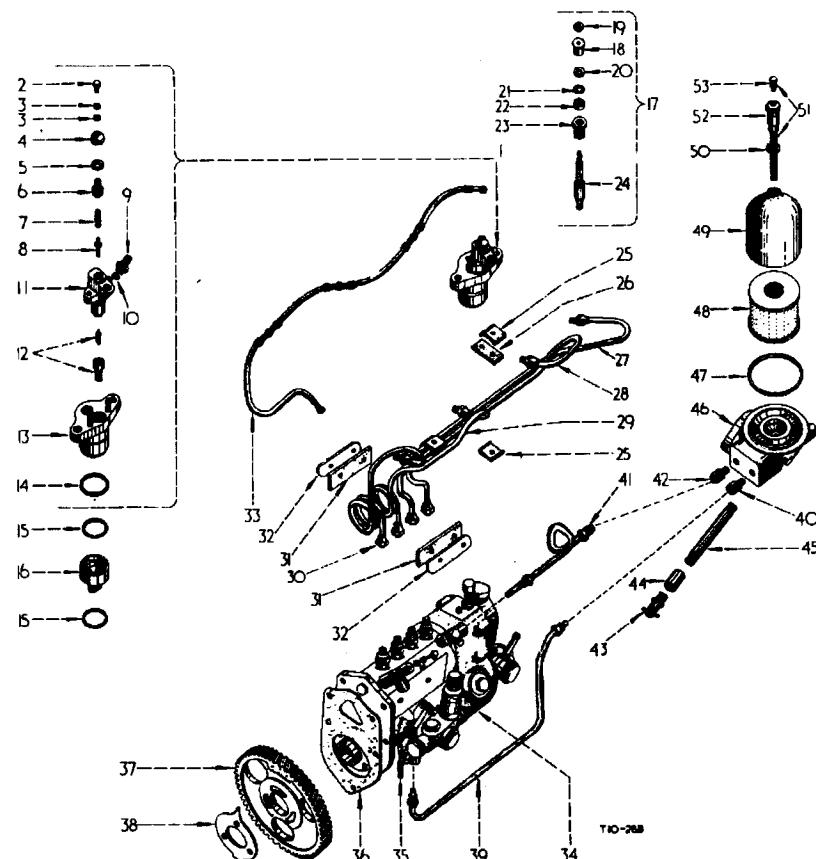
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION SYSTEM (C. A. V.) (up to BTD-6/3240)				
702 663 R11		INLET, nozzle, cpte.		1
702 663 R1		INLET, nozzle		1
701 806 R1		SCREEN, nozzle inlet		1
702 665 R1		CIRCLIP, retaining, nozzle inlet screen		1
700 776 R1		GASKET, nozzle, upper and lower		2
700 777 R1		SPACER, nozzle		1
700 773 R92		VALVE, nozzle, cpte., comprising :-		1
700 770 R11		VALVE		1
700 772 R1		SPRING		1
700 775 R1		LOCKNUT		1
702 664 R1		NUT, adjusting		1
700 767 R1		PLATE, nozzle		1
700 766 R1		WASHER, seal		1
702 662 R1		NOZZLE, and glow plug body		1
702 656 R91		BODY, nozzle, cpte., w/nozzle		1
702 648 R92		NOZZLE, and glow plug body, cpte.		1
705 492 R1		PLUG, nozzle body dust seal		1
43 002 DA		GASKET, pre-combustion chamber		8
700 761 R1		CHAMBER, pre-combustion		4
703 553 R91		PLUG, glow		1
703 554 R1		INSULATOR		1
703 702 R1		NUT, terminal		1
703 701 R1		NUT, fastening		1
702 661 R1		WASHER, glow plug		1
702 660 R2		WASHER, sealing, glow plug		1
702 659 R1		NUT, adaptor, glow plug		1
704 256 R91		PLUG, glow		1
841 432 R1		CLAMP, injection pipe (No. 3, to No. 4 pipes)		2
100 779		SCREW, mach., No. 12 x 3/4"		1
703 700 R1		NUT, lock; nyloc, 12 ANC, Type P		1
841 433 R1		PAD, injection pipe clamp		2

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION SYSTEM (C. A. V.) (up to BTD-6/3240) -contd.				
702 655 R11		PIPE, injection, w/2 sleeves and 2 nuts (No. 4 cylinder)		1
702 654 R11		PIPE, injection, w/2 sleeves and 2 nuts, (No. 3 cylinder)		1
702 653 R11		PIPE, injection, w/2 sleeves and 2 nuts, (No. 2 cylinder)		1
702 652 R11		PIPE, injection, w/2 sleeves and 2 nuts, (No. 1 cylinder)		1
700 785 R1		NUT, injection pipe		8
700 786 R1		SLEEVE, injection pipe		8
701 695 R92		PUMP, fuel injection, cpte., (50 hp), (order 705 472 R93) up to BTD-6/2401 to/ 3240 (see Fuel Injection Pump Parts List)		1
179 837		BOLT, hex-hd., 3/8" x 3/4"		3
186 277		BOLT, hex-hd., 3/8" x 2-3/8"		1
179 841		BOLT, hex-hd., 3/8" x 1-1/4"		1
103 321		WASHER, lock, 3/8"		2
46 583 DA		GASKET, injection pump		1
840 612 R1		GEAR, injection pump		1
46 584 D		INDICATOR, injection pump timing gear		1
425 474		SCREW, mach., 3/8" UNF x 1" w/WASHER, lock		3
701 812 R11		PIPE, primary pump to fuel filter, cpte.		1
37 165 D		NUT, fuel pipe		2
or 700 153 R11		NUT, fuel pipe		2
38 026 DM		CONNECTOR, fuel pipe		1
701 814 R21		PIPE, fuel filter to injection pump, cpte.		1
37 165 D		NUT, fuel pipe		2
or 700 153 R11		NUT, fuel pipe		2
38 026 DM		CONNECTOR, fuel pipe		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION SYSTEM (C. A. V.) (BTD-6/3241 to/16917)				
705 462 R91		BODY, nozzle, cpte. (comprising 1 BODY 705 463 R91 1 WASHER 702 660 R2 1 NUT 702 659 R1 1 WASHER 702 661 R1) 1 PLUG 703 553 R91		4
31 121 D		NUT, nozzle body stud		8

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION SYSTEM (C. A. V.) (BTD-6/3241 to/16917) -contd.				
705 463 R91	1	BODY, nozzle, cpte. (comprising		4
		1 ADAPTOR 705 507 R2 1 SCREW 705 494 R1		
		1 BODY 705 491 R1 1 SPINDLE 705 506 R91		
		1 CAP 705 499 R1 1 SPRING 705 505 R1		
		1 CAP 705 501 R1 1 STUD 705 498 R1		
		1 HOLDER 705 493 R1 2 STUD 705 502 R1		
		1 NOZZLE 705 497 R91 1 WASHER 705 495 R1		
		1 NUT 705 496 R1 2 WASHER 703 519 R1		
		2 NUT 705 504 R1 1 WASHER 705 503 R1)		
		1 OIL SEAL 705 492 R1		
705 498 R1	2	STUD, leak-off connection		4
703 519 R1	3	WASHER		8
705 496 R1	4	NUT, cap		4
705 495 R1	5	WASHER		4
705 494 R1	6	SCREW, adjusting		4
705 505 R1	7	SPRING		4
705 506 R1	8	SPINDLE, assy.		4
705 507 R2	9	ADAPTOR, inlet		4
705 503 R1	10	WASHER		4
705 493 R1	11	HOLDER, nozzle body		4
705 497 R91	12	NOZZLE, pintle, assy.		4
705 491 R1	13	BODY, nozzle and glow plug		4
705 502 R1		STUD		8
705 504 R1		NUT		8
705 492 R1	14	OIL SEAL		4
43 002 DA	15	GASKET, pre-combustion chamber		8
700 761 R1	16	CHAMBER, pre-combustion		4
703 553 R91	17	PLUG, glow (comprising		4
		1 GLOW PLUG 704 256 R91 1 NUT 703 702 R1)		
		1 NUT 703 701 R1		
703 554 R1	18	INSULATOR		4
703 702 R1	19	NUT, terminal		4
703 701 R1	20	NUT, fastening		4

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION SYSTEM (C. A. V.) (BTD-6/3241 to/16917)-contd.				
702 661 R1	21	WASHER, glow plug		4
702 660 R2	22	WASHER, sealing, glow plug		4
702 659 R1	23	NUT, adaptor, glow plug		4
704 256 R91	24	PLUG, glow		4
841 432 R1 100 780 703 700 R1	25	CLAMP, injection pipe SCREW, mach., No. 12 x 7/8" NUT, lock, nyloc, 12 ANC type P		4 2 2
841 433 R1	26	PAD, clamp, injection pump		2
705 467 R11	27	PIPE, injection, No. 4, cpte. (comprising		X
		2 FERRULE 705 552 R1) or 2 NUT 705 553 R1) 1 PIPE \$	(2 SLEEVE 700 786 R1 (2 NUT 700 785 R1 1 TAG 1026 103 R1)	
705 466 R21	28	PIPE, injection, No. 3, cpte. (comprising		X
		2 FERRULE 705 552 R1) or 2 NUT 705 553 R1) 1 PIPE \$	(2 SLEEVE 700 786 R1 (2 NUT 700 785 R1 1 TAG 1026 103 R1)	
705 465 R21	29	PIPE, injection, No. 2, cpte. (comprising		X
		2 FERRULE 705 552 R1) or 2 NUT 705 553 R1) 1 PIPE \$	(2 SLEEVE 700 786 R1 (2 NUT 700 785 R1 1 TAG 1026 103 R1)	
705 464 R21	30	PIPE, injection, No. 1, cpte. (comprising		X
		2 FERRULE 705 552 R1) or 2 NUT 705 553 R1) 1 PIPE \$	(2 SLEEVE 700 786 R1 (2 NUT 700 785 R1 1 TAG 1026 103 R1)	
705 469 R1	31	PACKING, injection pipe		2
705 468 R1 179 799 109 088 103 319	32	CLAMP, injection pipe BOLT, hex-hd., 1/4" x 1-1/4" NUT, 1/4" WASHER, lock, 1/4"		2 2 2 2
705 470 R91 or 3041 399 R91	33	PIPE, spill, fuel injection pump PIPE, spill, fuel injection pump		1 1

DIESEL ENGINE



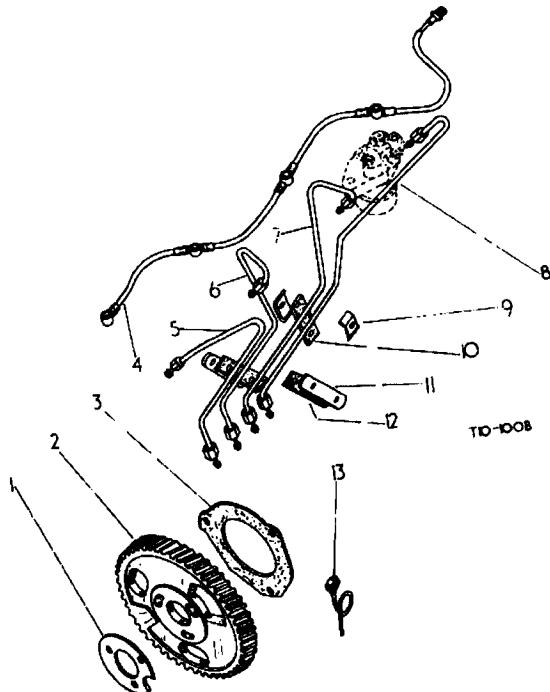
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION SYSTEM (C. A. V.) (BTD-6/3241 to/16917)-contd.				
708 129 R93	34	PUMP, fuel injection, cpte. (pneumatic governor) BTD-6/6568 to 7166		1
709 789 R93	34	PUMP, fuel injection, cpte. (pneumatic governor) BTD-6/7167 to 7756		1
705 472 R93	34	PUMP, fuel injection, cpte., (mechanical governor) BTD-6/3241 to /6567, BTD-6/7757 to/16917 (see Fuel Injection Pump Parts List)		1
179 837		BOLT, hex-hd., 3/8" x 3/4"		3
186 277		BOLT, hex-hd., 3/8" x 2-3/8"		1
179 841		BOLT, hex-hd., 3/8" x 1-1/4"		1
103 321		WASHER, lock, 3/8"		2
705 478 R92		PACKAGE, field improvement (Pintle Nozzle) (see Packages)		1
703 517 R11	35	PIGTAIL, injection pump drain, cpte.		1
703 718 R91		PACKAGE, service, fuel injection pump drain (comprising		1
		1 BODY 701 304 R2 2 WASHER 703 519 R1 1 PIGTAIL 703 517 R11 1 WASHER 701 305 R1) 1 STUD 703 520 R1		
46 583 DA	38	GASKET, injection pump		1
708 203 R1	37	GEAR, injection pump	BTD-6/6568 to/7756	1
840 612 R1	37	GEAR, injection pump	up to BTD-6/6567, BTD-6/7757 to/16917	1
46 584 D	38	INDICATOR, injection pump timing gear		1
425 476		SCREW, mach., hex., 3/8" UNF x 1-1/4" and WASHER, lock, external tooth, assy., BTD-6/6568 to 7756		3
425 474		SCREW, mach., hex., 3/8" UNF x 1" and WASHER, lock, external tooth, assy	up to BTD-6/6567, BTD-6/7757 to/16917	3
708 212 R11	39	PIPE, primary pump to fuel filter, cpte.	BTD-6/6568 to/7756	1
701 812 R11	39	PIPE, primary pump to fuel filter, cpte. w/NUT 37 165 D	up to BTD-6/6567, BTD-6/7757 to/16917	1
37 165 D or 700 153 R11		NUT, connector and elbow		2
		NUT, connector and elbow		2
40 755 D	40	CONNECTOR, primary pump to fuel filter pipe	BTD-6/6568 to/7756	1
38 026 DM	40	CONNECTOR, primary pump to fuel filter pipe	up to BTD-6/6567, BTD-6/7757 to/16917	1
701 814 R21	41	PIPE, fuel filter to injection pump, cpte.		1
37 165 D or 700 153 R11		NUT, elbow, fuel filter to injection pump pipe		2
		NUT, elbow, fuel filter to injection pump pipe, cpte.		2
38 026 DM	42	CONNECTOR, fuel filter to injection pump pipe		1
702 131 R92		FILTER, fuel, cpte., (comprising Ref. Nos. 43 to 53)		1
179 883		BOLT, hex-hd., 1/2" x 1-1/4"		2
103 323		WASHER, lock, 1/2"		2



DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION SYSTEM (C. A. V.) (BTD-6/3241 to/16917)-contd.				
9 982 T or 3063 597 R91	43	COCK, drain		1
	43	COCK, drain		1
105 409 or 706 377 R1	44	COUPLING, 1/4" pipe		1
	44	COUPLING, 1/4" pipe		1
12 680 R1	45	NIPPLE, pipe, 1/4" , 4-3/4" long		1
702 136 R1	46	BASE, fuel filter		1
13 728 D	47	GASKET, fuel filter case		1
840 633 R91	48	ELEMENT, fuel filter (type Pr-65)		1
702 973 R1	49	CASE, fuel filter		1
13 727 D	50	GASKET, fuel filter case stud		1
701 241 R92	51	STUD and BLEEDER, fuel filter case, cpte., (comprising Ref. Nos. 52 and 53)		1
702 974 R1	52	STUD, fuel filter case		1
39 677 DA	53	BLEEDER, fuel filter		1
702 609 R2		WIRE, (short), glow plug to glow plug	BTD-6/15703 up	1
702 649 R2		WIRE, (short), glow plug to glow plug	up to BTD-6/15702	2
3043 189 R1		WIRE, (short), glow plug to glow plug	BTD-6/15703 up	1
702 650 R2		WIRE, (long), glow plug to glow plug		1
702 651 R1		WIRE, glow plug to earth		1

DIESEL ENGINE



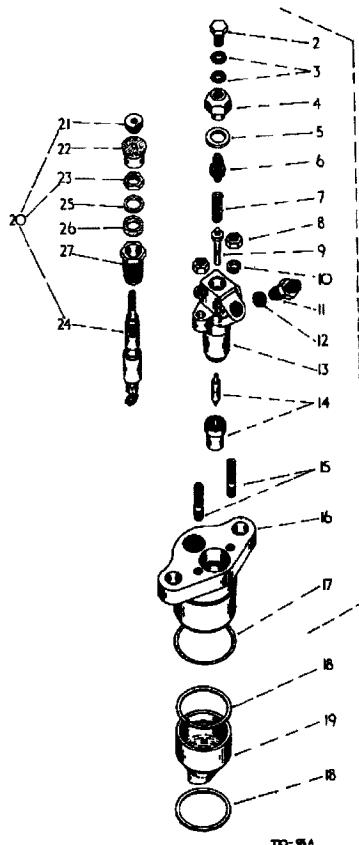
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION SYSTEM (SIMMS)				
3061 098 R1	1	RING, clamping		1
3062 970 R1 425 474	2	GEAR, injection pump, cpte., SCREW, hex-hd., mach. 3/8" UNF x 1" w/LOCKWASHER		1 3
3060 834 R2	3	GASKET, injection pump		1
3048 350 R1	4	PIPE, spill, fuel injection pump		1
3060 840 R91	5	PIPE, injection, No. 1 cpte.		1
3060 841 R91	6	PIPE, injection, No. 2 cpte.		1
3060 842 R91	7	PIPE, injection, No. 3 cpte.		1
3060 843 R92	8	PIPE, injection, No. 4 cpte.		1



DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION SYSTEM (SIMMS)-contd.				
841 432 R1	9	CLAMP, injection pipe		4
100 780		SCREW, mach., No. 12 x 7/8"		2
703 700 R1		NUT, lock, type "P", nyloc, 12 ANC		2
841 433 R1	10	PAD, injection pipe clamp		2
705 468 R1	11	CLAMP, injection pipe		2
179 799		BOLT, hex-hd., 1/4" x 1-1/4"		2
109 084		NUT, 1/4"		2
103 319		WASHER, lock, 1/4"		2
705 469 R1	12	PACKING, injection pipe		2
703 517 R11	13	PIGTAIL, drain, injection pump, cpte.		1
		CONTROL LEVER w/BALL, cpte. (Illustrated w/Governor Controls)		1
		STOP CONTROL LEVER, assy., cpte.		1
702 609 R2		WIRE, (short), glow plug to glow plug	BTD-6/15703 up	1
702 649 R2		WIRE, (short), glow plug to glow plug	up to BTD-6/15702	2
3043 189 R1		WIRE, (short), glow plug to glow plug	BTD-6/15703 up	1
702 650 R2		WIRE, (long), glow plug to glow plug		1
702 651 R1		WIRE, glow plug to earth		1
3066 482 R1		LOCKWIRE, power out-put screw		1

DIESEL ENGINE



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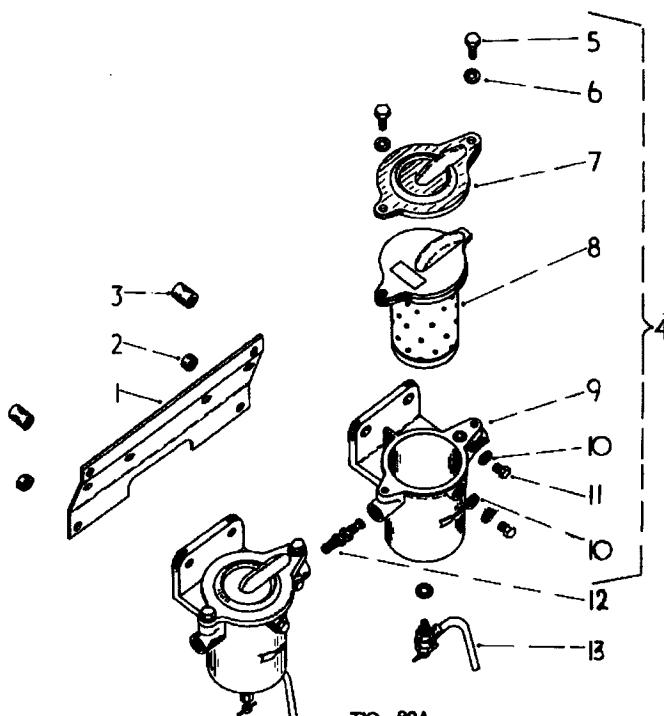
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION NOZZLE AND GLOW PLUG (SIMMS)				
3060 801 R91		NOZZLE, body, cpte., w/GLOW PLUG and NOZZLE (comprising 1 BODY 3060 715 R91 1 WASHER 702 660 R2 1 NUT 702 659 R1 1 WASHER 702 661 R1 1 PLUG 703 553 R91 1 INSULATOR 703 554 R1)	4	
31 121 D		NUT, nozzle body stud	8	
3060 715 R91	1	BODY, nozzle, cpte., w/NOZZLE (comprising 1 ADAPTOR 3062 319 R1 1 SCREW 3062 815 R1 1 BODY 3062 812 R1 1 SPINDLE 3062 813 R1 1 BOLT 3062 820 R1 1 SPRING 3062 814 R1 1 HOLDER 3062 811 R1 2 STUD 3062 821 R1 1 NOZZLE 3062 810 R1 2 WASHER 120 214 1 NUT 3062 816 R1 1 WASHER 3062 817 R1 2 NUT 3062 776 R1 1 WASHER 3062 818 R1 1 "O" SEAL 3062 823 R1 2 WASHER 3062 711 R1)	4	
3062 820 R1	2	BOLT, injector leak off	4	

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
INJECTION NOZZLE AND GLOW PLUG (SIMMS)-contd.				
3062 711 R1	3	WASHER, joint, banjo		8
3062 816 R1	4	NUT, cap		4
3062 817 R1	5	WASHER, joint, nut cap		4
3062 815 R1	6	SCREW, spring adjustment		4
3062 814 R1	7	SPRING		4
3062 776 R1	8	NUT, 5/16" UNF (Special)		8
3062 813 R1	9	SPINDLE and CUP		4
3062 822 R1	10	WASHER, spring, 5/16"		8
3062 819 R1	11	ADAPTOR, inlet		4
3062 818 R1	12	WASHER, joint, inlet		4
3062 811 R1	13	HOLDER, nozzle body		4
3062 810 R1	14	NOZZLE		4
3062 821 R1	15	STUD, 5/16"		8
3062 812 R1	16	BODY, nozzle and glow plug		4
3062 823 R1	17	"O" SEAL		4
43 002 DA	18	GASKET, pre-combustion chamber		8
700 761 R1	19	CHAMBER, pre-combustion		4
703 553 R91	20	PLUG, glow, (comprising		4
		1 GLOW PLUG 704 256 R91 1 NUT 703 702 R1)		
		1 NUT 703 701 R1		
703 702 R1	21	NUT, terminal		4
703 554 R1	22	INSULATOR		4
703 701 R1	23	NUT, fastening		4
704 256 R1	24	PLUG, glow		4
702 661 R1	25	WASHER, glow plug		4
702 660 R2	26	WASHER, sealing, glow plug		4
702 659 R1	27	NUT, adaptor glow plug		4

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL FILTERS (SIMMS) up to BTD-6/19254				
3060 845 R1 103 025 103 320	1	BRACKET, mounting, fuel filter NUT, hex., 5/16" UNF WASHER, lock, 5/16"		1 4 4
3060 846 R1	2	SPACER, (short)		2
3060 847 R1	3	SPACER (long)		2
3060 844 R91	4	FILTER, fuel, cpte. (*) comprising :-		2
3062 789 R1	5	SCREW, hex-hd., 5/16" x 1/2"		3
3062 809 R1	6	WASHER, mild stl., 5/16"		2
3062 786 R1	7	COVER		1
3062 788 R91	8	ELEMENT		1
3067 341 R1	9	BODY		1
3062 808 R1	10	WASHER, nylon, 5/16"		3
3067 342 R1	11	SCREW, banjo union		2

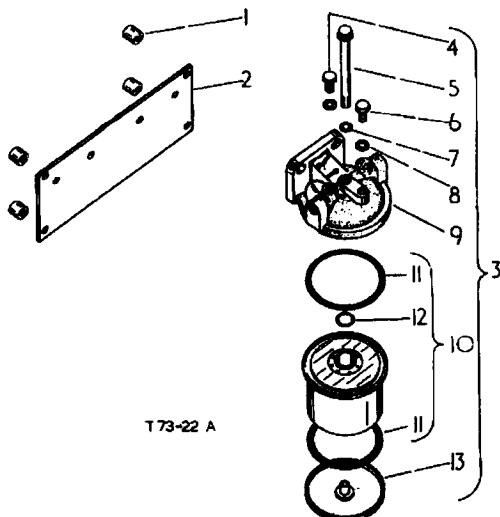
DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL FILTERS (SIMMS) up to BTD-6/19254 - contd.				
179 838		BOLT, hex-hd., 3/8" x 7/8"		4
102 635		NUT, hex., 3/8"		4
103 321		WASHER, lock, 3/8"		4
3062 642 R91	12	CONNECTOR, fuel filter		1
3060 873 R91	13	COCK, drain, fuel filter, assy., w/PIPE and COCK		2
\$		COCK, drain fuel filter comprising :-		1
3067 345 R1		VALVE and PIN		1
3067 346 R1		BODY		1
3067 347 R1		NUT		1
3067 348 R1		BANJO		1
3067 349 R1		PIPE		1
\$ Not supplied separately.				
(*) On orders for 2 off 3060 844 R91 furnish PACKAGE 3071 407 R91				

DIESEL ENGINE





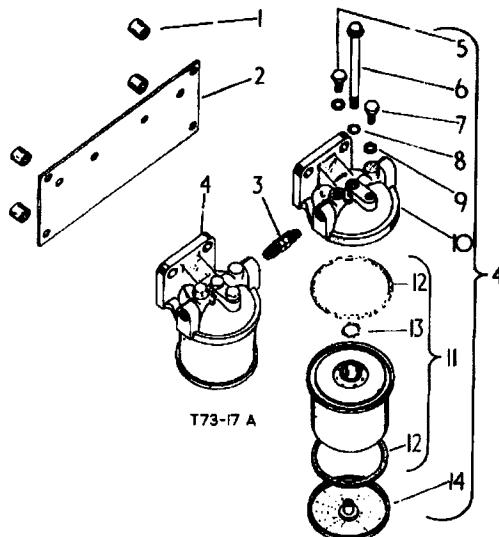
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TWIN FUEL FILTER SERVICE PACKAGE				
3071 407 R91		PACKAGE, service, twin fuel filter comprising :-		1
3068 374 R1	1	SPACER		4
3068 373 R1	2	BRACKET, mounting, fuel filter		1
3068 371 R1		STUD, fuel filter mounting bracket		4
3068 372 R91	3	FILTER, fuel, cpte., Simms Bowl-less each comprising :-		2
3069 212 R1	4	SCREW, air vent		1
3069 208 R1	5	BOLT, fixing		1
3069 212 R1	6	SCREW, air vent		1
3109 533 R1	7	"O" RING		1
3069 209 R1	8	WASHER, three fold copper		2
3069 204 R1	9	HEAD, filter		1
3069 205 R1	10	CANISTER, filter w/"O" RING 3069 211 R1 and two RING 3069 207 R1		1
3069 207 R1	11	RING, sealing		2
3069 211 R1	12	"O" RING		1
3069 206 R91	13	PLATE, bottom, assy.		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
TWIN FUEL FILTER SERVICE PACKAGE - continued					
179 839		BOLT, hex-hd., 3/8" x 1"		4	
102 635		NUT, hex., 3/8"		4	
103 321		WASHER, lock, 3/8"		4	
3068 375 R91		PIPE, filter to injection pump, cpte.		1	
3068 376 R91		PIPE, feed pump to filter, cpte.		1	

DIESEL ENGINE



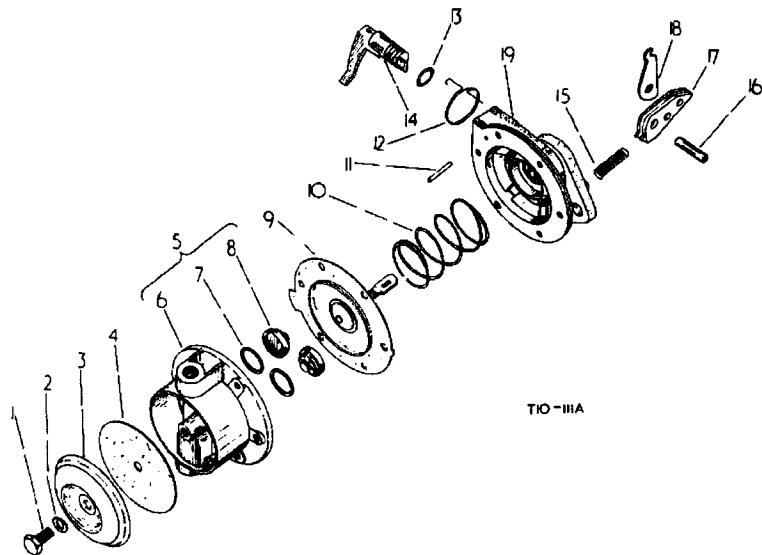
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BOWL-LESS FUEL FILTER BTD-6/19255 up				
3068 374 R1	1	SPACER		4
3068 373 R1 103 025 103 320	2	BRACKET, fuel filter mounting NUT, hex., 5/16" UNF WASHER, lock, 5/16"		1 4 4
3062 642 R91	3	CONNECTOR, fuel filter		1
3068 372 R91	4	FILTER, fuel, cpte., Simms Bowl-less each comprising :-		2
3069 212 R1	5	SCREW, air vent		1
3069 208 R1	6	BOLT, fixing		1
3069 212 R1	7	SCREW, air vent		1
3109 533 R1	8	"O" RING		1
3069 209 R1	9	WASHER, three fold copper		2
3069 204 R1	10	HEAD, filter		1
3069 205 R91	11	CANISTER, filter, w/two RING 3069 207 R1 and "O" RING 3069 211 R1		1
3069 207 R1	12	RING, sealing		2
3069 211 R1	13	"O" RING		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BOWL-LESS FUEL FILTER BTD-6/19255 up - continued				
3069 206 R91	14	PLATE, bottom, assy.		1
179 839		BOLT, hex-hd., 3/8" x 1"		4
102 635		NUT, hex., 3/8"		4
103 321		WASHER, lock, 3/8"		4

DIESEL ENGINE



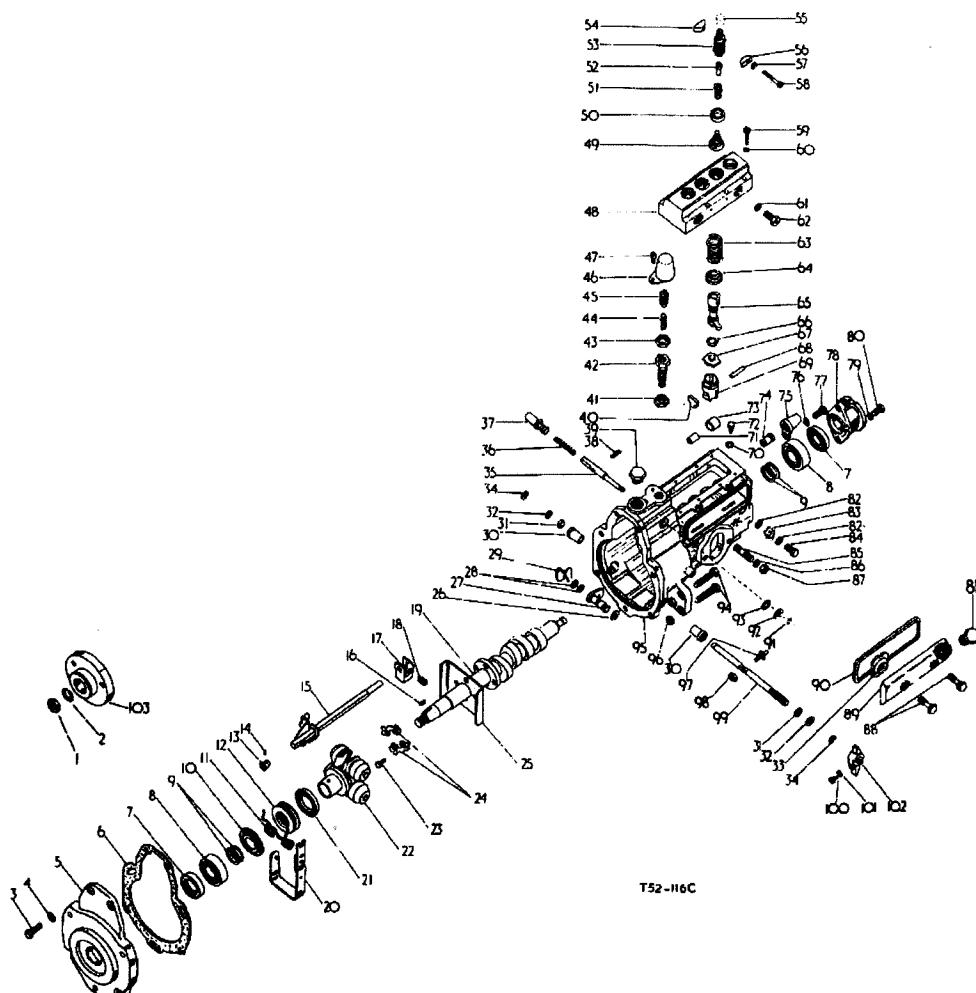
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL PUMP (SIMMS INJECTION)				
3062 774 R91		PUMP, fuel, cpte., comprising :-		1
3065 027 R1	1	SCREW		1
121 637	2	WASHER, lock, 1/4" (light)		1
3065 029 R1	3	PLATE, pulsator cover		1
3065 030 R1	4	DIAPHRAGM, pulsator cover		1
3065 031 R91	5	COVER, assy., w/COVER 3065 034 R1, two VALVE 702 959 R91 and two GASKET 3065 032 R1		1
3065 034 R1	6	COVER		1
3065 032 R1	7	GASKET		2
702 959 R91	8	VALVE, assy.		2
3065 035 R91	9	DIAPHRAGM, assy.		1
3065 043 R1	10	SPRING, diaphragm		1
3065 039 R1	11	PIN, retaining		1
3065 038 R1	12	SPRING, primer		1
3065 028 R1	13	RING, sealing		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL PUMP (SIMMS INJECTION)- contd.				
3065 037 R1	14	PRIMER		1
708 956 R1	15	SPRING, rocker arm		1
3065 041 R1	16	PIN, rocker arm		1
3065 040 R1	17	ARM, rocker		1
3065 036 R1	18	LINK		1
3065 042 R1	19	BODY, assy.		1
132 117		SCREW, mach., std., fill-hd., No. 10 UNF x 1/2"		6
114 648		WASHER, lock, spring, No. 10 (Medium)		6
3065 044 R1		GASKET, engine pad		1
3065 092 R91		KIT, repair, first aid		1
3065 093 R91		KIT, repair, cpte., (less rocker arm)		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)				
3060 299 R92		PUMP, fuel injection		1
181 344		BOLT, hex-hd., 5/16" UNF x 1-5/8"		3
103 025		NUT, hex., 5/16" UNF		3
103 320		WASHER, lock, 5/16" comprising :-		3
118 627	1	NUT, jam, 1/2" UNF		1
103 323	2	WASHER, lock, 1/2"		1
181 061	3	BOLT, hex-hd., 1/4" x 5/8"		6
3062 723 R1	4	WASHER, screw, governor cover		4
3062 765 R1	5	COVER, governor		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)-contd				
3062 766 R1	6	GASKET, governor cover		1
3062 666 R91	7	OIL SEAL, camshaft		2
3062 665 R91	8	BEARING, ball, camshaft		2
3062 667 R1	9	SHIM, camshaft end float (0.1 m)		2
3062 668 R1	9	SHIM, camshaft end float (0.2 m)		2
3062 647 R1	10	WASHER, baffle		1
3063 640 R1	11	SPRING, governor		1
3062 681 R1	12	PAD, thrust		1
3062 662 R1	13	BUSH		1
3062 663 R1	14	PIN, grooverloc		1
3062 674 R91	15	ROD, control, assy.		1
3062 669 R1	16	KEY, Woodruff		1
3062 675 R1	17	FORK, control		4
3062 676 R1	18	SCREW, control fork		4
3062 724 R91	19	CAMSHAFT, assy. w/DOWEL 3069 298 R1		1
3069 298 R1		DOWEL, camshaft		1
3062 695 R1	20	LEVER, rocking, assy.		1
3062 680 R91	21	BEARING, thrust		1
3062 673 R91	22	WEIGHT, governor, assy.		1
3062 672 R1	23	SCREW, backplate		4
3062 671 R1	24	WASHER, tab		2
3062 670 R1	25	BACKPLATE		1
3062 690 R1	26	WASHER, thrust		1
3062 682 R91	27	SHAFT, stop, assy.		1
3062 691 R1	28	WASHER, sealing		2
3062 685 R92	29	LEVER, stop, max. assy.		1
3062 664 R1	30	BUSH, control shaft		2
3062 705 R1	31	RING, NU-lip, 3/8"		2
3062 704 R1	32	WASHER, spring, bowed		2
3062 709 R91	33	BRIDGE PLATE, assy.		2

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)- contd.				
3062 700 R1	34	"E" CLIP, control shaft, 3/8"		1
3062 687 R1	35	SHAFT, excess		1
3062 688 R1	36	SPRING, return		1
3062 686 R1	37	BEARING, excess shaft		1
3062 689 R1	38	PIN, grooverloc, 3/32" x 1/2"		1
3062 707 R1	39	PLUG, oil filler		1
3062 719 R1	40	TEE, tappet locating		2
3062 783 R1	41	NUT, lock, body		1
3062 780 R92	42	BODY and PLUNGER, assy.		1
3062 784 R1	43	NUT, lock, adjusting screw		1
3063 646 R1	44	SPRING		1
3062 782 R2	45	SCREW, spring adjustment		1
3062 777 R1 751 020 R1	46	COVER, max. fuel stop WASHER, spring, 2 BA (Max. fuel stop cover)		1 1
3062 778 R1	47	SCREW, cover		1
3062 643 R1	48	BODY, pump		1
3063 644 R91	49	GUIDE, delivery valve, assy.		4
3062 726 R1	50	RING, joint		4
3062 728 R1	51	SPRING, delivery valve		4
3062 730 R1	52	REDUCER, volume		4
3062 727 R1	53	HOLDER, delivery valve		4
3062 645 R1	54	CLAMP		2
	55	CAP, dust		4
3062 644 R1	56	CLAMP		2
751 020 R1	57	WASHER, spring, 2 BA (clamp screw)		2
3062 646 R1	58	SCREW, clamp		2
3062 646 R1	59	SCREW, No. 10 (Pump body to Unit Housing)		8
751 020 R1	60	WASHER, spring, 2 BA (Pump Body)		8

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)-contd.				
3062 649 R1	61	WASHER, joint		2
3062 648 R1	62	SCREW, air-vent		2
3062 729 R1	63	SPRING, plunger return		4
3062 749 R1	64	DISC, lower spring (0.65/0.60 mm)		X
3062 750 R1	64	DISC, lower spring (0.75/0.70 mm)		X
3062 751 R1	64	DISC, lower spring (0.85/0.80 mm)		X
3062 752 R1	64	DISC, lower spring (0.95/0.90 mm)		X
3062 753 R1	64	DISC, lower spring (1.05/1.00 mm)		X
3062 754 R1	64	DISC, lower spring (1.15/1.10 mm)		X
3062 755 R1	64	DISC, lower spring (1.25/1.20 mm)		X
3062 756 R1	64	DISC, lower spring (1.35/1.30 mm)		X
3062 757 R1	64	DISC, lower spring (1.45/1.40 mm)		X
3062 758 R1	64	DISC, lower spring (1.55/1.50 mm)		X
3062 759 R1	64	DISC, lower spring (1.65/1.60 mm)		X
3062 760 R1	64	DISC, lower spring (1.75/1.70 mm)		X
3062 761 R1	64	DISC, lower spring (1.85/1.80 mm)		X
3062 762 R1	64	DISC, lower spring (1.95/1.90 mm)		X
3062 763 R1	64	DISC, lower spring (2.05/2.00 mm)		X
3062 764 R1	64	DISC, lower spring (2.15/2.10 mm)		X
3062 768 R91	65	BARREL and PLUNGER, assy.		4
3062 736 R1	66	RETAINER, bowed		4
3062 737 R1	67	SPACER, tappet (3.9/3.85 mm)		X
3062 738 R1	67	SPACER, tappet (4.0/3.95 mm)		X
3062 739 R1	67	SPACER, tappet (4.1/4.05 mm)		X
3062 740 R1	67	SPACER, tappet (4.2/4.15 mm)		X
3062 741 R1	67	SPACER, tappet (4.3/4.25 mm)		X
3062 742 R1	67	SPACER, tappet (4.4/4.35 mm)		X
3062 743 R1	67	SPACER, tappet (4.5/4.45 mm)		X
3062 744 R1	67	SPACER, tappet (4.6/4.55 mm)		X
3062 745 R1	67	SPACER, tappet (4.7/4.65 mm)		X
3062 746 R1	67	SPACER, tappet (4.8/4.75 mm)		X
3062 747 R1	67	SPACER, tappet (4.9/4.85 mm)		X
3062 748 R1	67	SPACER, tappet (5.0/4.95 mm)		X
3062 735 R1	68	PIN, roller, tappet		4
3062 732 R1	69	BODY, tappet		4
3063 643 R1	70	WASHER, sealing		2
3062 734 R1	71	BUSH, tappet roller		4
3062 708 R1	72	SCREW, locating, bridge plate		2
3062 733 R1	73	ROLLER, tappet		4
3062 678 R1	74	BUSH, control rod		1
3062 677 R1	75	COVER, control rod		1

DIESEL ENGINE



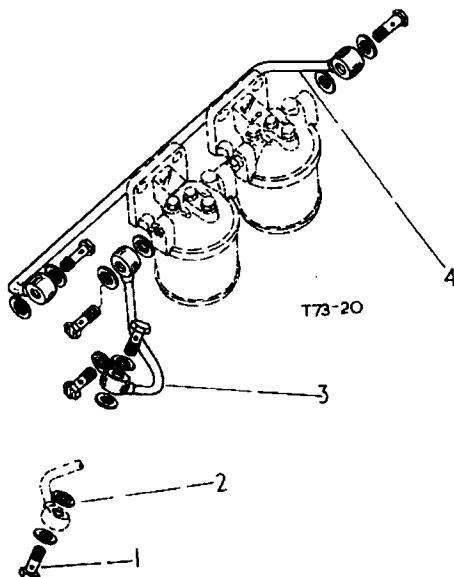
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)- contd.				
751 020 R1	76	WASHER, spring, 2 BA (Control Rod Cover)		1
3062 679 R1	77	SCREW, control rod cover (No. 10 x 9/16" long)		1
3062 722 R1	78	CONNECTOR, tachometer		1
3062 723 R1	79	WASHER, tachometer connector screw		2
181 061	80	SCREW, tachometer connector, 1/4"		2
3063 642 R1	81	PLUG, oil filler- inspection cover		1
3062 711 R1	82	WASHER, joint, banjo		2
	83	SPACER, (not serviced)		X
3062 710 R1	84	BOLT, banjo		1
3062 775 R1	85	STUD, fuel pump		2
120 214	86	WASHER, lock, 5/16"		2
3062 776 R1	87	NUT, hex., 5/16" UNF (Special)		2
3062 770 R1	88	BOLT, inspection cover		2
3062 769 R1	89	COVER, inspection		1
3062 771 R1	90	RING, sealing		1
3062 683 R1	91	CIRCLIP, ext. 3/8" dia.		1
3062 694 R1	92	WASHER, stop control shaft		1
355 967 R1	93	"O" RING, 3/8" x 1/2" x 1/16"		1
3062 767 R1	94	SCREW, stop		2
\$	95	HOUSING, pump		1
115 729	96	NUT, hex., 5/16" UNF		2
3062 697 R1	97	PIN, governor shaft		1
3062 706 R1	98	NUT, spring pin		1
3062 696 R1	89	SHAFT, control		1
3062 702 R1	100	SCREW, quadrant		1
751 020 R1	101	WASHER, spring, 2 BA (Stop Quadrant)		1
3062 701 R1	102	QUADRANT, stop		1
3062 720 R1	103	ADAPTOR		1
3062 641 R1		PLUG, oil level, drain		2
3062 649 R1		WASHER, joint		2
3068 290 R91		COVER, control rod and bush		1



DIESEL ENGINE

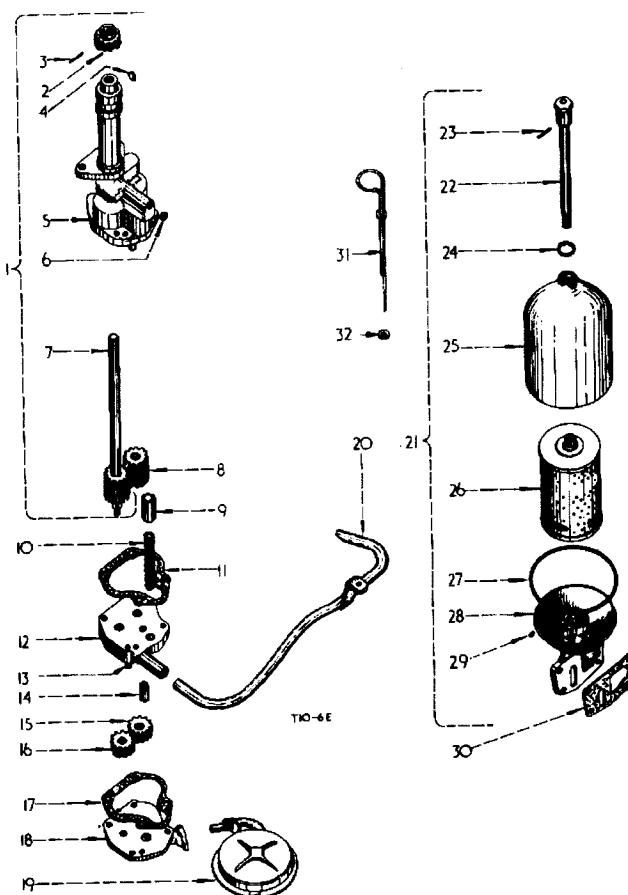
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL INJECTION PUMP (SIMMS INJECTION)- contd.				
3062 774 R91		FUEL PUMP, cpte., (see detail list)		1
3062 773 R1		JOINTING		1
3068 291 R1		"O" RING		1
3062 650 R91		PUMP UNIT HOUSING, assy. (comprising		1
		1 BUSH 3062 662 R1 1 PIN 3062 663 R1) 2 BUSH 3062 664 R1		
3063 645 R91		STOP, spring loaded max. fuel, assy. (comprising		1
		1 BODY 3062 780 R91 1 SCREW 3062 782 R1 1 NUT 3062 783 R1 1 SPRING 3063 646 R1) 1 NUT 3062 784 R1		
3062 731 R91		TAPPET, assy. (comprising		4
		1 BODY 3062 732 R1 1 PIN 3062 735 R1 1 BUSH 3062 734 R1 1 ROLLER 3062 733 R1)		
3062 694 R1		WASHER, control shaft		3
		\$ Not supplied separately.		

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL PIPES (ENGINE) (SIMMS)				
708 296 R1	1	BOLT, banjo		4
708 297 R1	2	WASHER, banjo bolt		8
3068 376 R91	3	PIPE, fuel, feed pump to filter, cpte.,	BTD-6/19255 up	1
3060 838 R91	3	PIPE, fuel, feed pump to filter, cpte..	up to BTD-6/19254	1
3060 839 R92	4	PIPE, fuel, fuel filter to injection pump, cpte.		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
OIL PUMP - OIL FILTER - OIL RETURN				
54 532 DB	1	PUMP, oil, lubricating (comprising Ref. Nos. 1 to 19)		1
46 163 DB	1	BODY, oil pump, assy., (comprising Ref. Nos. 2 to 7)		1
45 052 D	2	PINION, oil pump drive (11 T)		1
141 881	3	PIN, oil pump drive pinion		1
106 750	4	KEY, oil pump drive pinion gear		1
6 367 DX 179 860 103 322 103 866 or 444 576	5	BODY, oil pump, cpte. BOLT, hex-hd., 7/16" x 1-1/4" WASHER, lock, 7/16" PLUG, pipe, std., sq-hd., 1/4" PLUG, pipe, stl. sq-hd., 1/4"		1 2 2 1 1
364 945 R92	7	GEAR, oil pump and shaft, assy.		X

X As Req'd

DIESEL ENGINE

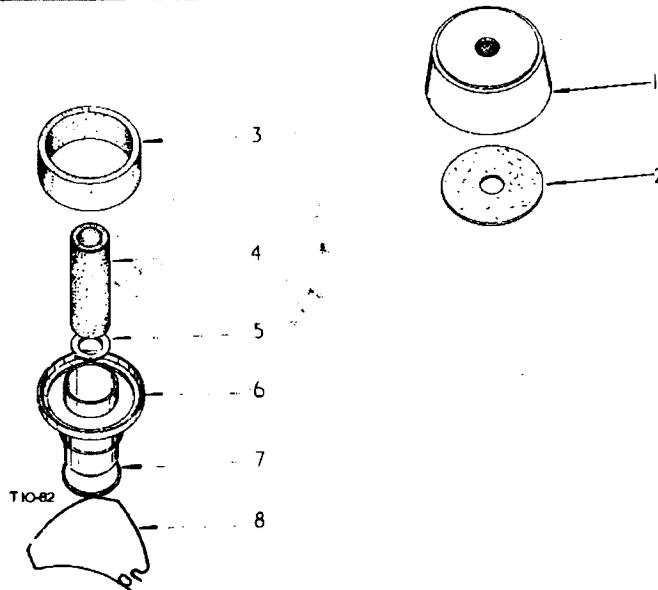


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
OIL PUMP-OIL FILTER-OIL RETURN- contd.				
46 153 D	8	GEAR, oil pump idler (12 T)		1
45 285 DA	9	VALVE, oil regulating		1
255 684 R1	10	SPRING, oil regulating valve		1
45 704 D	11	GASKET, oil pump aux. gear housing		1*
8 476 DX	12	HOUSING, oil pump aux. gear, assy.		1
840 551 R1	13	DOWEL, oil pump aux. gear housing		1
46 157 D	14	TUBE, oil inlet		1
46 162 D	15	GEAR, idler, aux. oil pump (12 T)		1
46 161 D	16	GEAR, body, aux. oil pump (12 T)		1
45 704 D	17	GASKET, oil pump cover		1*
8 480 D	18	COVER, oil pump BOLT, hex-hd., 3/8" x 2"		1
179 847		BOLT, hex-hd., 3/8" x 2-3/4"		3
179 850		WASHER, lock, 3/8"		1
103 321				4
56 108 D	19	SCREEN, oil pump, assy. PIN, cotter, 1/8" x 1-1/4"		1
103 386				1
703 305 R11	20	PIPE, oil return, assy. BOLT, hex-hd., 3/8" x 5/8"		1
179 835		WASHER, lock, 3/8"		1
103 321				1
703 681 R91	21	FILTER, oil, cpte., (comprising Ref. Nos. 22 to 29)		1
179 840		BOLT, hex-hd., 3/8" x 1-1/8"		4
103 321		WASHER, lock, 3/8"		4
46 606 DX	22	BAR, retaining, oil filter case, cpte.		1
6 579 1/3	23	PIN, case retaining bar		1
13 839 D	24	GASKET, oil filter case retaining bar		1
13 842 D	25	CASE, oil filter		1
3062 832 R91	26	ELEMENT, oil filter and gasket assy., w/GASKET 13 841 D		X
13 841 D	27	GASKET, oil filter case		1
708 417 R11	28	BASE, oil filter, cpte., w/PLUG 17 191 R1		1
17 191 R1	29	PLUG, pipe, std., hex-hd., 1/4"		1
45 447 D	30	GASKET, oil filter base		1
106 750		KEY, oil pump body gear	up to BTD-6/11148	1
45 051 D		PIN, oil pump body gear	up to BTD-6/11148	1

DIESEL ENGINE

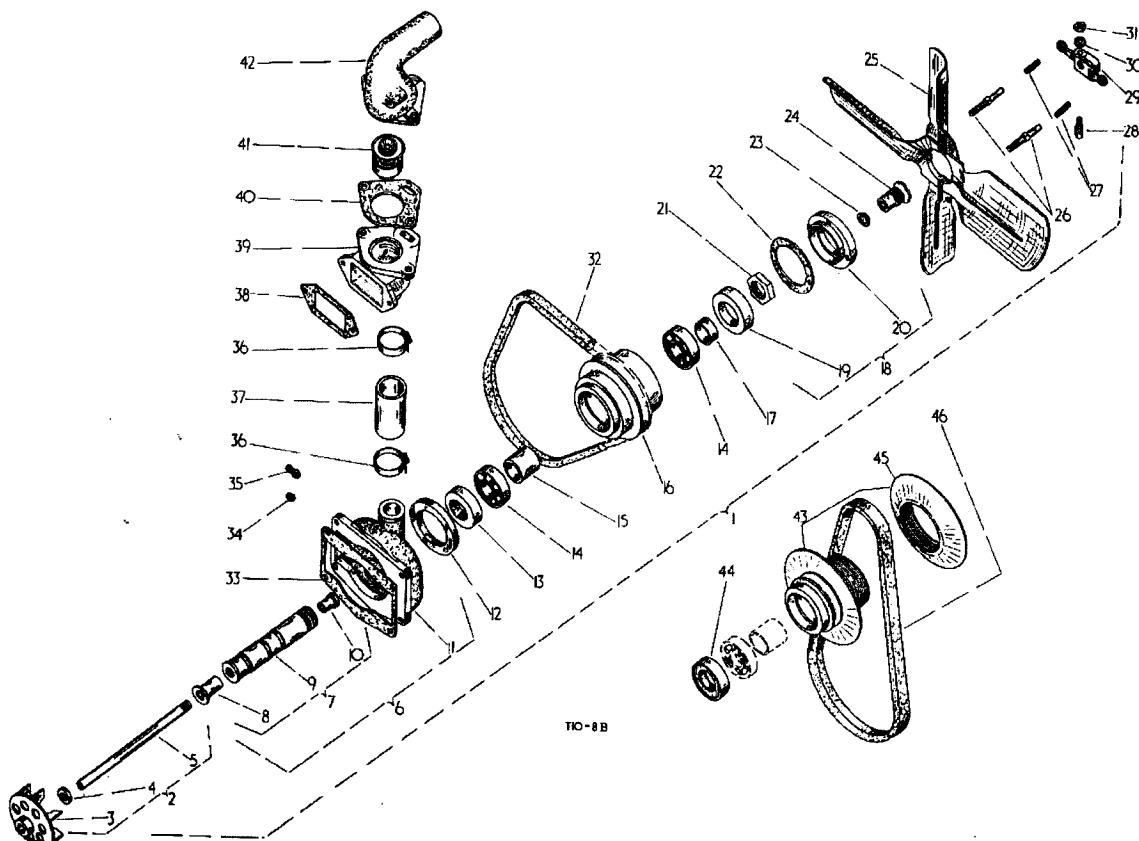


Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
OIL PUMP - OIL FILTER - OIL RETURN - continued					
3072 593 R91	31	GAUGE, oil level	BTD-6/20162 up	1	
3042 305 R91	31	GAUGE, oil level	BTD-6/13088 - /20161	1	
3042 306 R1	32	FELT, oil level gauge	BTD-6/13088 - /20161	1	
706 899 R11		GAUGE, oil level assy.	up to BTD-6/13087	1	
* NOTE: Or more as required					



Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
AIR BREATHER					
3049 701 R91		BREATHER, air, cpte. comprising :-	BTD-6/13088 up	1	
3060 552 R1	1	CAP		1	
3060 551 R1	2	WASHER, felt		1	
3060 550 R1	3	ELEMENT, ribbon		1	
3060 549 R1	4	ELEMENT, ribbon		1	
3060 548 R1	5	WASHER, felt		1	
3060 547 R1	6	TUBE, centre, assy.		1	
3060 554 R1	7	WASHER, sealing		1	
3060 553 R1	8	CLIP, retaining		1	

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING & WATER PUMP up to BTD-6/11458 and /14859 to /20027				
3070 125 R91	1	PUMP, assy. water (comprising	BTD-6/19661 to /19904	1
		2 BEARING 704 769 R92	1 NUT 103 025	
		1 BODY 3066 706 R91	1 NUT 20 999 D	
		4 BOLT 179 818	X PACKING \$	
		1 DRIVER 20 585 D	1 PIN 20 586 D	
		1 GASKET 21 839 DB	1 RETAINER 20 306 DX	
		1 GLAND 20 296 D	1 SLEEVE 20 293 D	
		1 HUB 3061 130 R11	1 SPACER 45 993 D	
		1 LUBRICATOR 173 196	1 WASHER 20 300 D	
			1 WASHER 103 320)	



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING & WATER PUMP up to BTD-6/11458 and /14859 to /20027 - continued				
3070 087 R91	1	PUMP, assy., water comprising	BTD-6/19905 to /20027	1
		2 BEARING 704 769 R92	1 NUT 20 299 D	
		1 BODY 45 980 DA	X PACKING \$	
		4 BOLT 179 818	1 PIN 20 586 D	
		1 DRIVER 20 585 D	1 RETAINER 20 306 DX	
		1 GASKET 21 839 DB	1 SLEEVE 20 293 D	
		1 GLAND 20 296 D	1 SPACER 45 993 D	
		1 HUB 3061 130 R11	1 WASHER 20 300 D	
		1 LUBRICATOR 173 196	1 WASHER 103 320)	
		1 NUT 103 025		
179 860		BOLT, hex-hd., 7/16" x 1-1/4"		3
179 863		BOLT, hex-hd., 7/16" x 1-5/8"		1
103 322		WASHER, lock, 7/16"		4
6 345 DAX	2	IMPELLOR, cpte., water pump comprising :-		1
6 345 DA	3	IMPELLOR, water pump		1
20 298 DA	4	WASHER, thrust		1
20 584 DA	5	SHAFT, water pump		1
3066 706 R91	6	BODY, cpte., water pump	BTD-6/19661 to /19904	1
45 980 DA	6	BODY, cpte., water pump comprising :-		1
45 982 DXA	7	SLEEVE, cpte., water pump shaft comprising :-		1
20 303 DA	8	BUSHING, water pump shaft thrust		1
	9	SLEEVE, water pump shaft (order 45 982 DXA)		1
24 017 D	10	BUSHING, water pump shaft		1
	11	BODY, water pump (order 45 980 DA or 3066 706 R91)		1
20 300 D	12	WASHER, water pump, felt		1
20 290 D	13	SEAL, water pump oil, rear		1
704 769 R91	14	BEARING, water pump)		2
700 545 R91		BEARING, water pump)		2
700 498 R91		BEARING, water pump)		2
ST 205 A		BEARING, water pump)		2
20 308 D		BEARING, water pump)		2
700 311 R91		BEARING, water pump) optional		2
701 445 R91		BEARING, water pump)		2
76 491 H		BEARING, water pump)		2
705 750 R91		BEARING, water pump)		2
659 473 R91		BEARING, water pump)		2
3108 784 R91		BEARING, water pump)		2



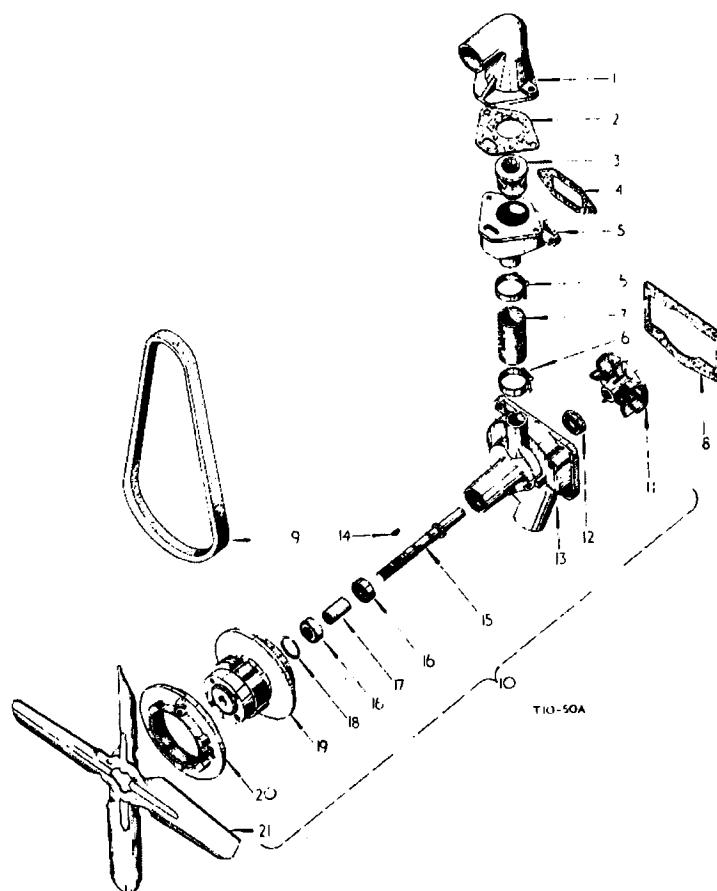
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING & WATER PUMP up to BTD-6/11458 and /14859 to /20027 - continued				
45 993 D	15	SPACER, water pump bearing		1
3061 130 R11	16	HUB, w/SEAL 20 290 D and HUB 3061 130 R1 cpte., water pump pulley		1
3061 130 R1	16	HUB, water pump pulley		1
20 293 D	17	SLEEVE, water pump bearing lock		1
20 306 DX	18	RETAINER, cpte., water pump bearing comprising :-		1
20 289 D	19	SEAL, water pump front oil		1
	20	RETAINER, water pump bearing (order 20 306 DX)		1
20 299 D	21	NUT, water pump bearing clamp		1
21 839 DB	22	GASKET, water pump bearing retainer		1
	23	PACKING, water pump (service only)		X
20 296 D	24	GLAND, water pump packing		1
3107 848 R91 179 818 103 320	25	BLADE, assy., fan BOLT, 5/16" x 1" hex-hd. WASHER, 5/16" lock	19661/ up up to /19660	2 2 2
20 301 D 103 320	26	STUD, water pump driving WASHER, 5/16" lock		2 2
G 3 792	27	SPRING, water pump drive		2
20 586 D	28	PIN, water pump driver		1
20 585 D	29	DRIVER, water pump		1
103 320	30	WASHER, 5/16" lock		1
103 025	31	NUT, 5/16" hex.		1
3068 901 R1	32	BELT, fan		1
3066 689 R1 45 981 D	33	GASKET, water pump body GASKET, water pump body	19661/ up up to /19660	1 1
109 461 173 196	34	LUBRICATOR, water pump brg.) LUBRICATOR, water pump brg.) optional		1 1
173 196	35	LUBRICATOR, water pump shaft		1
705 935 R91	36	CLAMP, water by-pass hose		2
45 985 D	37	HOSE, water by-pass		1
45 986 D	38	GASKET, thermostat housing		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.		
FAN, THERMOSTAT HOUSING & WATER PUMP up to BTD-6/11458 and /14859 to /20027 - continued						
706 614 R1 6 344 D	39 39	ELBOW, water outlet ELBOW, water outlet	BTD-6/5387 up up to BTD-6/5386	1 1		
179 839		BOLT 3/8" x 1"		2		
103 321		WASHER, 3/8" lock		2		
706 616 R1 45 984 D	40 40	GASKET, water outlet elbow GASKET, thermostat housing	BTD-6/5387 up up to BTD-6/5386	1 1		
706 612 R91 700 331 R92	41 41	THERMOSTAT (176° to 199°) THERMOSTAT (176° to 199°)	BTD-6/5387 up up to BTD-6/5386	1 1		
706 615 R1 6 356 DX	42 42	HOUSING, cpte., thermostat HOUSING cpte., thermostat	BTD-6/5387 up up to BTD-6/5386	1 1		
179 839		BOLT, 3/8" x 1" hex-hd.		2		
103 321		WASHER, 3/8" lock		2		
8 023 DX	43	HUB, cpte., fan and generator pulley comprising :-	up to BTD-6/19904	1		
20 290 D	44	SEAL, water pump rear oil		1		
2 370 DBX 218 437 102 831	45	FLANGE, fan and generator pulley NUT, jam, hex., 5/16" SCREW, set, hds-dog-pt., 5/16" x 7/8" S729		1 1 1		
3061 786 R2 3068 901 R1	46 46	BELT, fan BELT, fan	up to BTD-6/19904 BTD-6/19905 to /20027	1 1		
3065 193 R91		PUMP, assy., water (comprising	up to BTD-6/19660	1		
		2 BEARING 1 BODY 2 BOLT 1 DRIVER 1 FLANGE 1 GASKET 1 GLAND 1 HUB 1 IMPELLOR 1 LUBRICATOR	704 769 R92 45 980 DA 179 818 20 585 D 2 370 DBX 21 839 DB 20 296 D 8 023 DX 6 345 DAX 173 196	1 LUBRICATOR 1 NUT 1 NUT X PACKING 1 PIN 1 RETAINER 1 SLEEVE 1 SPACER 1 WASHER 3 WASHER	109 461 103 025 20 299 D \$ 20 586 D 20 306 DX 20 293 D 45 993 D 20 300 D 103 320)	
\$ Not supplied separately.						

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING AND WATER PUMP (BTD-6/11459 to/14858)				
706 614 R1 179 839 103 321	1	HOUSING, thermostat BOLT, hex-hd., 3/8" x 1" WASHER, lock, 3/8"		1 2 2
706 616 R1	2	GASKET, water outlet elbow		1
706 612 R91	3	THERMOSTAT (176° - 199°)		1
45 986 D	4	GASKET, thermostat housing		1
706 615 R1 179 839 103 321	5	ELBOW, water outlet BOLT, hex-hd., 3/8" x 1" WASHER, lock, 3/8"		1 2 2
705 935 R91	6	CLAMP, water by-pass hose		2
45 985 D	7	HOSE, water by-pass		1
45 981 D	8	GASKET, water pump body		1



DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING AND WATER PUMP (BTD-6/11459 to /14858)-contd.				
16 131 DA	9	BELT, fan		1
3061 786 R2	9	BELT, fan (service only)		X
3042 141 R91	10	PUMP, fan and water, assy. (comprising		1
		2 BEARING 3041 506 R91 1 KEY 103 905 1 BLADE 3042 149 R91 1 NUT 451 026 1 BODY 3042 142 R1 1 RING 3041 526 R1 4 BOLT 179 817 1 SEAL 703 822 R91 1 FLANGE 2 370 DBX 1 SHAFT 3041 505 R1 1 HUB 3042 148 R1 1 SPACER 3041 525 R1 1 IMPELLOR 3041 528 R1 4 WASHER 103 320)		
179 860		BOLT, hex-hd., 7/16" x 1-1/4"		4
103 322		WASHER, lock, 7/16"		4
3041 528 R1	11	IMPELLOR, water pump		1
703 822 R91	12	SEAL, water pump		1
3042 142 R1	13	BODY, water pump		1
103 905	14	KEY, Woodruff, 1/8" x 5/8"		1
3041 505 R1	15	SHAFT, water pump		1
3041 506 R91	16	BEARING, water pump		1
3041 525 R1	17	SPACER, water pump bearing		1
3041 526 R1	18	RING, snap, water pump bearing		1
3042 148 R1	19	HUB, water pump pulley NUT, lock, 5/8" UNF		1
451 026				1
2 370 DBX	20	FLANGE, fan and water pump pulley, cpte., w/FLANGE,NUT 218 437 and SCREW 102 831		1
218 437		NUT, jam, hex., 5/16"		1
102 831		SCREW, set, dog-pt., hdls., 5/16" x 7/8"		1
3042 149 R91	21	BLADE, fan, assy. BOLT, hex-hd., 5/16" x 7/8" WASHER, lock, 5/16"		1
181 338				4
103 320				4
or 109 461		LUBRICATOR, straight, 1/8" PT) not used w/pre-packed pumps.		1
NOTE: Excluding serial number BTD-6/ 14849 to/14854 and 14856				

DIESEL ENGINE



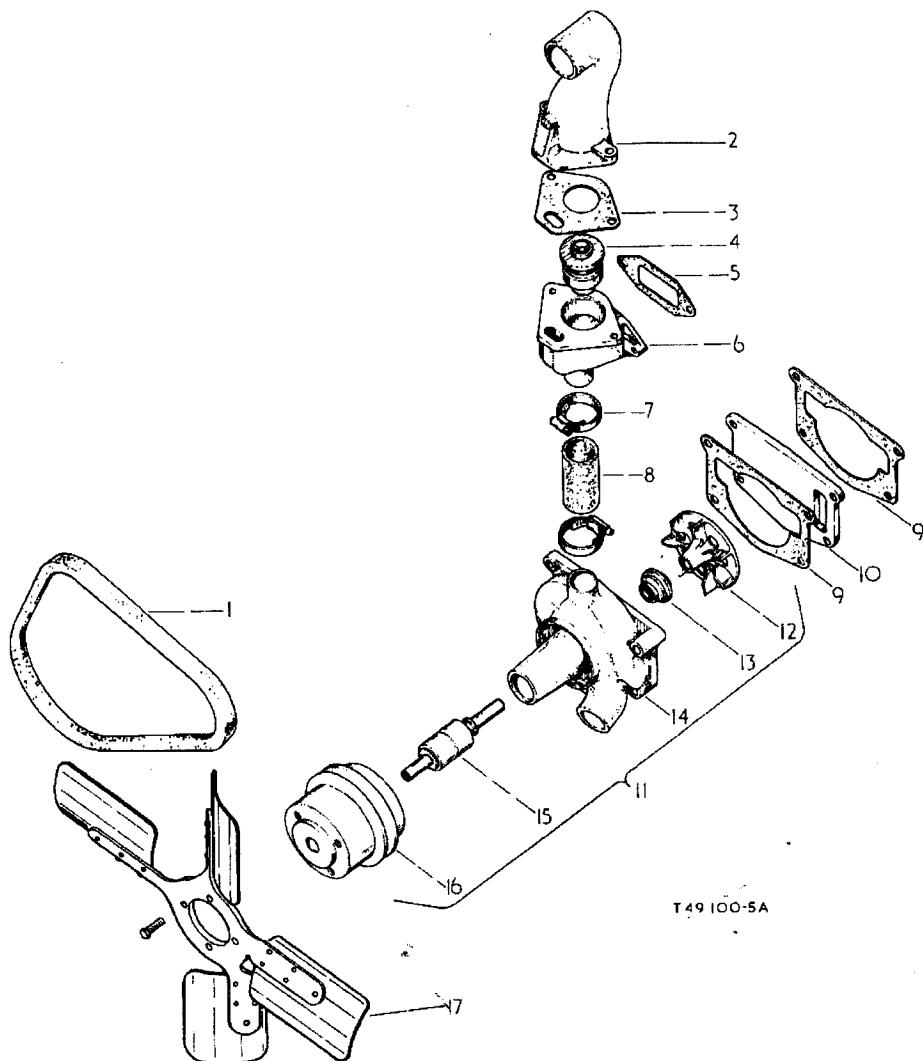
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
PACKAGES				
706 104 R91		PACKAGE, valve grinding consisting of the following:-		X
700 759 R2		GASKET, cylinder head		1
700 832 R2		GASKET, exhaust manifold		4
700 830 R2		GASKET, intake manifold		2
700 799 R2		GASKET, valve housing		1
840 500 R1		WASHER, valve housing stud nut		2
840 674 R1		GASKET, oil pipe elbow		1
43 984 D		GASKET, thermostat housing		1
706 616 R1		GASKET, water outlet elbow		1
45 986 D		GASKET, thermostat housing		1
43 002 DA		GASKET, pre-combustion chamber		8
701 449 R93		PACKAGE, gasket consisting of the following:-		X
43 002 DA	L107	GASKET, pre-combustion chamber		8
45 981 D	G43	GASKET, water pump body		1
45 986 D	G45	GASKET, thermostat housing		1
45 984 D	G44	GASKET, thermostat housing		1
706 616 R1	G44	GASKET, water outlet elbow		1
46 128 DA	G43	GASKET, water header		1
49 029 DA	-	GASKET, push rod chamber side plate		1
46 700 D	-	GASKET, breather pipe flange		1
3106 837 R1	G43	GASKET, crankshaft rear oil seal retainer plate		1
3106 836 R1	-	GASKET, crankshaft rear oil seal retainer		1
3106 835 R1	G45	GASKET, crankshaft rear oil seal retainer - centre		2
46 109 D	G41	GASKET, crankcase pan		1
52 808 D	-	GASKET, oil pan side drain cover		1
46 137 D	G43	GASKET, crankcase rear dust seal		1
840 559 R1	G42	GASKET, crankcase front cover		1
840 560 R1	G41	GASKET, crankcase front plate		1
840 512 R1	G44	GASKET, injection pump gear cover		1
704 457 R1	G44	GASKET, magneto drive opening cover		1
700 759 R2	G44	GASKET, cyl-hd.		1
700 799 R1	G43	GASKET, valve housing		1
46 583 DA	G42	GASKET, injection pump		1
51 527 DC	-	GASKET, water trap		1
45 704 D	-	GASKET, oil pump auxiliary gear housing		1
45 447 D	-	GASKET, oil filter base		1
13 839 D	-	GASKET, oil filter case retaining bar		1
13 841 D	-	GASKET, oil filter case		1
700 830 R2	G45	GASKET, intake manifold		1
700 832 R2	G45	GASKET, exhaust manifold		2
25 093 DA	L106	PLUG, felt, crankshaft rear oil seal retainer plate		4
840 553 R1	L150	FELT, crankshaft rear oil seal		2
3060 833 R2	G41	GASKET, crankcase front cover		X
3060 834 R2	G45	GASKET, injection pump		X
705 478 R92		PACKAGE, field improvement, pintle nozzle consisting of the following:-		X
705 463 R91		BODY, nozzle, cpte., w/nozzle		4
705 491 R1		BODY, nozzle and glow plug		1
705 492 R1		OIL SEAL		1
705 493 R1		HOLDER, nozzle body		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
PACKAGES- contd.				
705 494 R1		SCREW, adjusting		1
705 495 R1		WASHER		1
705 496 R1		NUT, cap		1
705 497 R91		NOZZLE, pintle, assy.		1
705 498 R1		STUD, leak-off connection		1
705 499 R1		CAP, protection		1
705 500 R1		WASHER		2
705 501 R1		CAP, protection		1
705 502 R1		STUD		2
705 503 R1		WASHER		1
705 504 R1		NUT		2
705 505 R1		SPRING		1
705 506 R91		SPINDLE, assy.		1
705 507 R2		ADAPTOR, inlet		1
705 464 R21		PIPE, injection, No. 1, cpte.		1
700 786 R1		SLEEVE, injection pipe, w/700 785 R1		2
700 785 R1		NUT, injection pipe		2
or 705 552 R1		FERRULE, tube, w/705 553 R1		2
705 553 R1		NUT, union		2
1026 103 R1		TAG, injection pipe installation fitting		1
705 465 R21		PIPE, injection, No. 2, cpte.		1
700 786 R1		SLEEVE, injection pipe, w/700 785 R1		2
700 785 R1		NUT, injection pipe		2
or 705 552 R1		FERRULE, tube, w/705 553 R1		2
705 553 R1		NUT, union		2
1026 103 R1		TAG, injection pipe installation fitting		1
705 466 R21		PIPE, injection, No. 3, cpte.		1
700 786 R1		SLEEVE, injection pipe, w/700 785 R1		2
700 785 R1		NUT, injection pipe		2
or 705 552 R1		FERRULE, tube, w/705 553 R1		2
705 553 R1		NUT, union		2
1026 103 R1		TAG, injection pipe installation fitting		1
705 467 R11		PIPE, injection, No. 4 cpte.		1
700 786 R1		SLEEVE, injection pipe, w/700 785 R1		2
700 785 R1		NUT, injection pipe		2
or 705 552 R1		FERRULE, tube, w/705 553 R1		2
705 553 R1		NUT, union		2
1026 103 R1		TAG, injection pipe installation fitting		1
705 468 R1		CLAMP, injection pipe		2
705 469 R1		PACKING, injection pipe clamp		2
179 799		BOLT, hex-hd., 1/4 x 1-1/4"		2
109 084		NUT, hex., 1/4"		2
103 319		WASHER, lock, 1/4"		2
179 799		BOLT, hex-hd., 1/4" x 1-1/4"		2
705 475 R1		SCREW, overflow valve		1
705 476 R1		BOLT, banjo		1
705 477 R1		WASHER, banjo bolt		2
705 470 R91		PIPE, spill. fuel injection pump		1
701 735 R1		WASHER, overflow valve screw		1
43 002 DA		GASKET, pre-combustion chamber		4
841 432 R1		CLAMP, injection pipe		4
841 433 R1		PAD, injection pipe clamp		2
100 780		SCREW, mach., No. 12-24 x 7/8"		2
703 700 R1		NUT, lock, nyloc, type P, 12 ANC		2
1026 155 R1		PAMPHLET, instruction, pintle nozzle		1
1026 170 R1		LIST, parts, for pintle type nozzles		1

DIESEL ENGINE



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING & WATER PUMP BTD-6/20028 up				
3068 901 R1	1	BELT, fan		1
706 615 R1 179 839 103 321	2	HOUSING, cpte., thermostat BOLT, hex-hd., 3/8" x 1" WASHER, lock, 3/8"		1 2 2
706 616 R1	3	GASKET, water outlet elbow		1
706 612 R91	4	THERMOSTAT		1
45 986 D	5	GASKET, thermostat housing		1



DIESEL ENGINE

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN, THERMOSTAT HOUSING & WATER PUMP BTD-6/20028 up - continued				
706 614 R1	6	ELBOW, water outlet BOLT, hex-hd., 3/8" x 1" WASHER, lock, 3/8"		1 2 2
179 839				
103 321				
705 935 R91	7	CLAMP, hose		2
45 985 D	8	HOSE, water by-pass		1
3066 689 R1	9	GASKET, water pump body		2
3071 229 R1	10	SPACER, water pump body		1
3071 853 R91	11	PUMP, water, assy. comprising :-		1
3071 228 R1	12	IMPELLOR, water pump		1
703 822 R91	13	SEAL, water pump		1
3071 225 R1	14	BODY, water pump		1
3071 227 R92	15	BEARING, assy. water pump and SHAFT		1
3071 232 R1	16	PULLEY, water pump		1
179 864		BOLT, hex-hd., 7/16" x 1-3/4"		1
179 866		BOLT, hex-hd., 7/16" x 2"		1
179 867		BOLT, hex-hd., 7/16" x 2-1/4"		1
179 868		BOLT, hex-hd., 7/16" x 2-1/2"		1
103 322		WASHER, lock, 7/16"		4
3107 848 R91	17	FAN, blade BOLT, hex-hd., 5/16" x 7/8" WASHER, lock, 5/16"		1 4 4
179 817				
103 320				
3073 964 R91		LOCTITE, primer, grade 'N' 6 oz. aerosol can		X

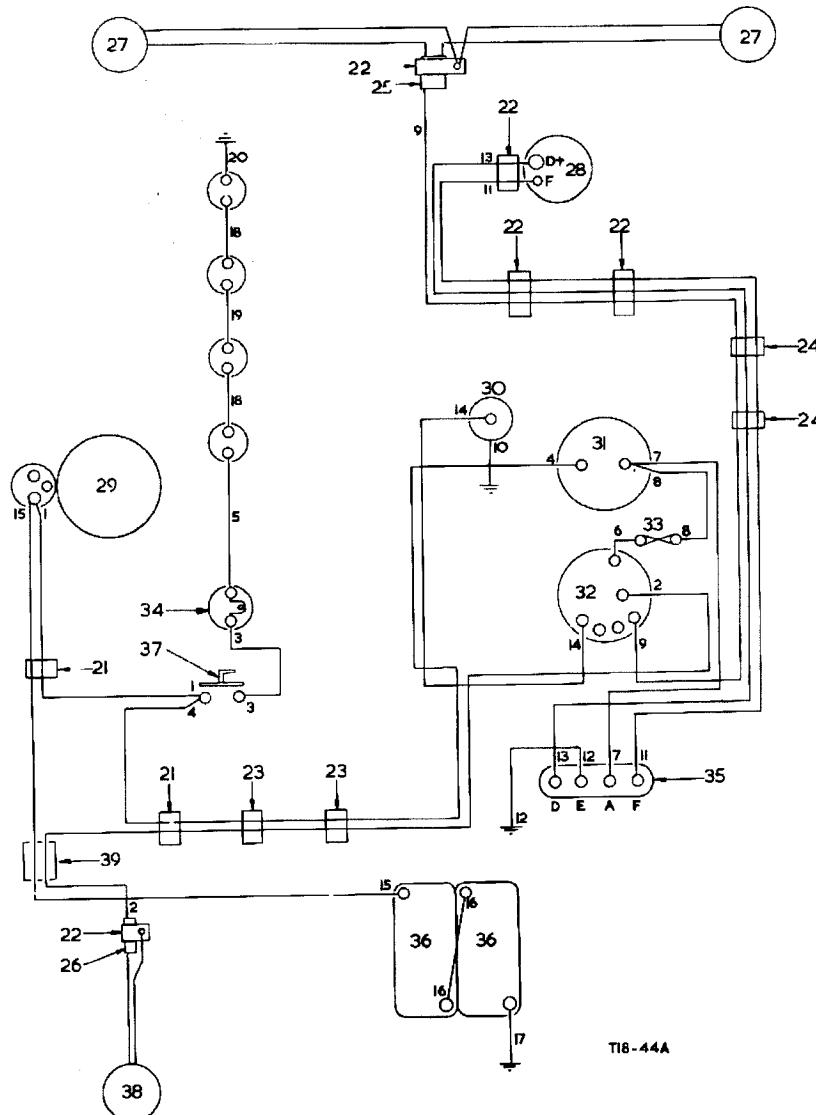


E L E C T R I C A L

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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ELECTRIC LIGHTING AND STARTING up to BTD-6/15752

703 560 R92		HARNESS, main cable	BTD-6/2553 to 3221	1
704 500 R92		HARNESS, main cable (order 706 879 R91)	BTD-6/3222 to 4321	1
706 879 R91		HARNESS, main cable	BTD-6/4322 to 5083	1
705 981 R92		HARNESS, main cable (*)	BTD-6/5084 to/13404	1
3043 509 R91		HARNESS, main cable comprising :-	BTD-6/13405 to/15752	1
1		CABLE, solenoid to glow plug	(brown)	1
2		CABLE, light switch to rear lamp	(red)	1
3		CABLE, glow plug switch to indicator	(brown/red)	1
4		CABLE, glow plug switch to ammeter	(brown/blue)	1
5		CABLE, indicator resistor to No. 4 glow plug	(brown/yellow)	1
6		CABLE, fuse to light switch	(blue)	1
7		CABLE, ammeter to regulator	(brown/white)	1
8		CABLE, ammeter to fuse	(blue/red)	1

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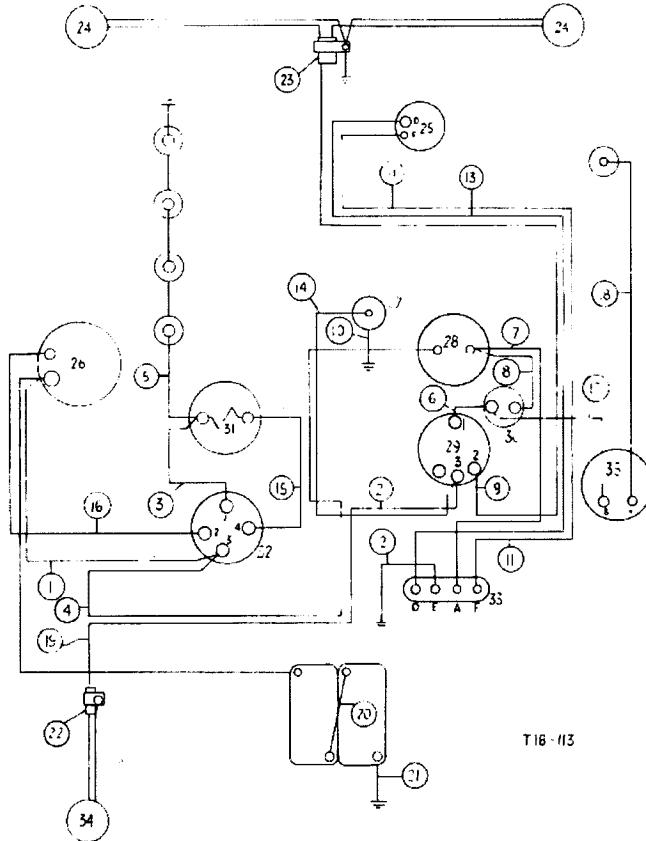
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING up to BTD-6/15752- contd.				
	9	CABLE, light switch to headlamp	(blue/white)	1
	10	CABLE, dashlamp to earth	(black)	1
	11	CABLE, generator field to regulator	(yellow/green)	1
	12	CABLE, regulator to earth	(black)	1
	13	CABLE, generator to regulator	(yellow)	1
	14	CABLE, light switch to dashlamp	(red/yellow)	1
702 509 R91		CABLE, light switch to dashlamp)		1
702 510 R92		CABLE, dash light to earth)	BTD-6/2553 to 3221	1
703 444 R91		CABLE, starter switch terminal)		1
707 436 R91	15	CABLE, battery to starter solenoid	(black) BTD-6/6205 up	1
702 181 R91	15	CABLE, battery to starter solenoid	(black) up to BTD-6/6204	1
707 437 R91	16	CABLE, battery to battery	(black) BTD-6/6205 up	1
702 170 R91	16	CABLE, battery to battery	(black) up to BTD-6/6204	1
707 438 R91	17	CABLE, battery to earth	BTD-6/6205 up	1
702 399 R91	17	CABLE, battery to earth	up to BTD-6/6204	1
702 649 R2	18	WIRE, connecting, glow plug (short)		2
702 650 R2	19	WIRE, connecting, glow plug (long)		1
702 651 R1	20	WIRE, glow plug No. 1 to earth		1
38 815 D	21	CLIP, cable f/5/16" bolt (mount on dash)		2
179 812		BOLT, hex-hd., 5/16" x 1/2"		2
102 634		NUT, hex., 5/16"		2
103 320		WASHER, lock, 5/16"		2
60 938 D	22	CLIP, cable f/3/8" bolt (mount on radiator inlet pipe R. H. mounting bolt)		1
or 708 115 R1				
60 938 D	22	CLIP, cable f/3/8" bolt (mount on radiator core spacer)		2
or 708 115 R1				
60 938 D	22	CLIP, cable f/3/8" bolt (mount on R. H. rear fender bracket mounting bolt)		1
or 708 115 R1				
60 938 D	22	CLIP, cable f/3/8" bolt		1
or 708 115 R1				
56 277 D	23	CLIP, cable f/1/2" bolt (mount on air cleaner top mounting bolts)		2
or 708 117 R1				
60 938 D	24	CLIP, cable f/3/8" bolt		2
or 708 115 R1		CLIP, cable f/3/8" bolt		2
705 896 R1	25	CONNECTOR, 2 way		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING up to BTD-6/15752 - contd.				
705 897 R1	26	CONNECTOR, 1 way		1
3043 786 R91 or 707 850 R91	27	HEADLAMP, 12 volt, cpte. (federal yellow)		2
702 184 R91	27	HEADLAMP, 12 volt, cpte. (see detail list) BTD-6/6278 up		2
3043 178 R92	28	GENERATOR, 12 volt, cpte. (see detail list) BTD-6/13405 up		1
700 725 R92	28	GENERATOR, 12 volt, cpte. (*) (see detail list) up to BTD-6/13404		1
3040 295 R1		BOOT, cable (for Dynamo "D" terminal) (*) up to BTD-6/13404		1
3040 296 R1		BOOT, cable (for Dynamo "F" terminal) (*) up to BTD-6/13404		1
704 498 R91	29	STARTER MOTOR, 12 volt cpte. (see detail list) BTD-6/3222 to/15752		1
701 159 R91		STARTER MOTOR, 12 volt, cpte. (see detail list) up to BTD-6/3221		1
		CONTROLS, starter motor (see detail list)		1
702 511 R91	30	DASHLAMP, w/bulb (see Electrical Dash Instruments)		1
706 489 R1		SLEEVE, terminal		2
708 109 R93	31	AMMETER, cpte. (see Electrical Dash Instruments)		1
700 165 R92	32	SWITCH, light, w/mounting clip, cpte. (see Electrical Dash Instruments)		1
700 203 R91	33	HOLDER, fuse, cpte. (see Electrical Dash Instruments)		1
700 166 R1		FUSE, 25 amp		1
or 707 887 R1		FUSE, 25 amp		1
706 705 R92 or 706 099 R93	34	RESISTOR, indicator, cpte. (see Electrical Dash Instruments)		1
	34	RESISTOR, indicator		1
	35	REGULATOR, (see Generator and Regulator) or (Generator Pulley and Regulator)		1
	36	BATTERY, Exide		2
	36	BATTERY, Crompton BOX, battery (see detail list)		2
709 468 R91	37	SWITCH, glow plug) see Electrical Dash	BTD-6/ 3222 up	1
841 869 R92	37	SWITCH, glow plug) Instruments BTD-6/2553 to/3221		1
3043 786 R91 or 707 850 R91	38	LAMP, rear, 12 volt (federal yellow)		1
	38	LAMP, rear, 12 volt (see detail list) BTD-6/6278 up		1
	38	LAMP, rear, 12 volt (see detail list) up to BTD-6/6277		1
		(order 707 850 R91)		
52 062 D		GROMMET, battery and rear lamp cable BTD-6/2401 up		1
117 957		GROMMET, rear lamp cable		1
61 814 DAX	39	SHIELD, battery cable, assy.		1
(*) Not including serial numbers BTD-6/13377, /13382, /13385, /13387 and/13394 to/13403 inclusive				

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING - BTD-6/15753 to/17922				
3044 906 R91	1	HARNESS, main cable comprising :-		1
	1	CABLE, starter battery term to 70 SA S/W term 3 (red)		1
	2	CABLE, light switch term 3 to plough lamp (red)		1
	3	CABLE, 70 SA S/W term 1 to indicator resistor (black/red sleeve)		1
	4	CABLE, 70 SA S/W term 3 to ammeter (brown/blue)		1
	5	CABLE, indicator resistor to No. 4 glow plug (black/green Sleeve)		1
	6	CABLE, fuse to light switch term 1 (blue)		1
	7	CABLE, ammeter to regulator (brown/white)		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING BTD-6/15753 to/17922 - contd.				
	8	CABLE, ammeter to fuse (blue/red)		1
	9	CABLE, light switch term 2 to headlamp (blue/white)		1
	10	CABLE, dashlamp to earth (black)		1
	11	CABLE, generator field to regulator "F" term (yellow/green)		1
	12	CABLE, regulator "E" term to earth (black)		1
	13	CABLE, generator "D" term to regulator "D" term (yellow)		1
	14	CABLE, light switch term 3 to dashlamp (red/yellow)		1
	15	CABLE, 70 SA key S/W term 4 to indicator resistor (black/yellow sleeve)		1
	16	CABLE, 70 SA key S/W term 2 to starter "Sol" term (red/black)		1
	17	CABLE, fuse, to heat indicator term "B" (green)		1
	18	CABLE, temp. transmitter to heat indicator "T" (green/white)		1
707 436 R91	19	CABLE, battery to starter solenoid (black)		1
707 437 R91	20	CABLE, battery to battery (black)		1
707 438 R91	21	CABLE, battery to earth		1
705 897 R1	22	CONNECTOR, 1 way		1
705 896 R1	23	CONNECTOR, 2 way		1
3045 786 R91 or 707 850 R91	24	HEADLAMP, 12 volt, cpte. (Federal yellow)		2
	24	HEADLAMP, 12 volt, cpte. (see detail list)		2
3043 178 R91	25	GENERATOR, 12 volt, cpte. (see detail list)		1
3042 227 R91	26	STARTER MOTOR, 12 volt, cpte. (*) (see detail list)		1
702 511 R91	27	DASHLAMP, w/bulb (see Electrical Dash Instruments)		1
700 489 R1		SLEEVE, terminal		6
708 109 R93	28	AMMETER, cpte. (see Electrical Dash Instruments)		1
709 489 R92	29	SWITCH, light, cpte., (see Electrical Dash Instruments)		1
707 481 R92	30	HOLDER, fuse, cpte., (see Electrical Dash Instruments)		1
3042 230 R91 or 3064 793 R91	31	RESISTOR, indicator, cpte.		1
	31	RESISTOR, indicator, cpte.		1
3042 229 R92	32	SWITCH, glow plug and starter		1
	33	REGULATOR (see Generator Pulley and Regulator)		1

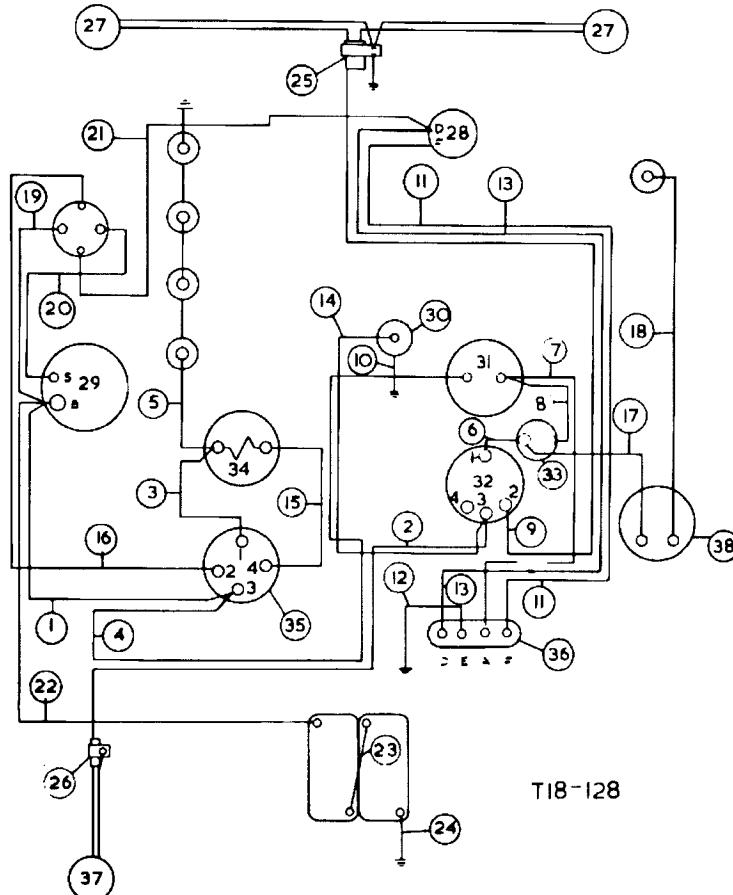
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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING BTD-6/15753 to/17922-contd.				
3043 786 R91 or 707 850 R91	34	REARLAMP, 12 volt, cpte. REARLAMP, 12 volt, cpte.	(Federal yellow) (see detail list)	1 1
709 280 R91 60 938 D or 708 115 R1	35	INDICATOR, heat CLIP, cable f/3/8" bolt CLIP, cable f/3/8" bolt	(see detail list)	1 3 3
708 113 R1 181 059 118 613 115 109		CLIP, cable f/1/4" bolt BOLT, hex-hd., 1/4" x 1/2" NUT, hex., 1/4" WASHER, lock, 1/4"		3 2 2 2
52 062 D 117 957		GROMMET, battery and rear lamp cable GROMMET, rear lamp cable		1 1
708 706 R91		LEAD, earth to starter	BTD-6/16505 up	1
61 814 DAX		SHIELD, battery cable assy.		1

(*) Order Package 3064 131 R92

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING - BTD-6/17921, /17923 up				
3071 513 R91 3067 370 R91		HARNESS, main cable HARNESS, main cable (order 3071 513 R91) up to BTD-6/20091 (*) comprising :- 1 CABLE, starter battery term to 70 SA S/W term 3 (red) 2 CABLE, light switch term 3 to plough lamp (red) 3 CABLE, 70 SA S/W term 1 to indicator resistor (black/red sleeve) 4 CABLE, 70 SA S/W term 3 to ammeter (brown/blue) 5 CABLE indicator resistor to No. 4 glow plug (black/green sleeve) 6 CABLE, fuse to light switch term 1 (blue) 7 CABLE, ammeter to regulator (brown/white)	BTD-6/20092 up	1 1 1 1 1 1 1

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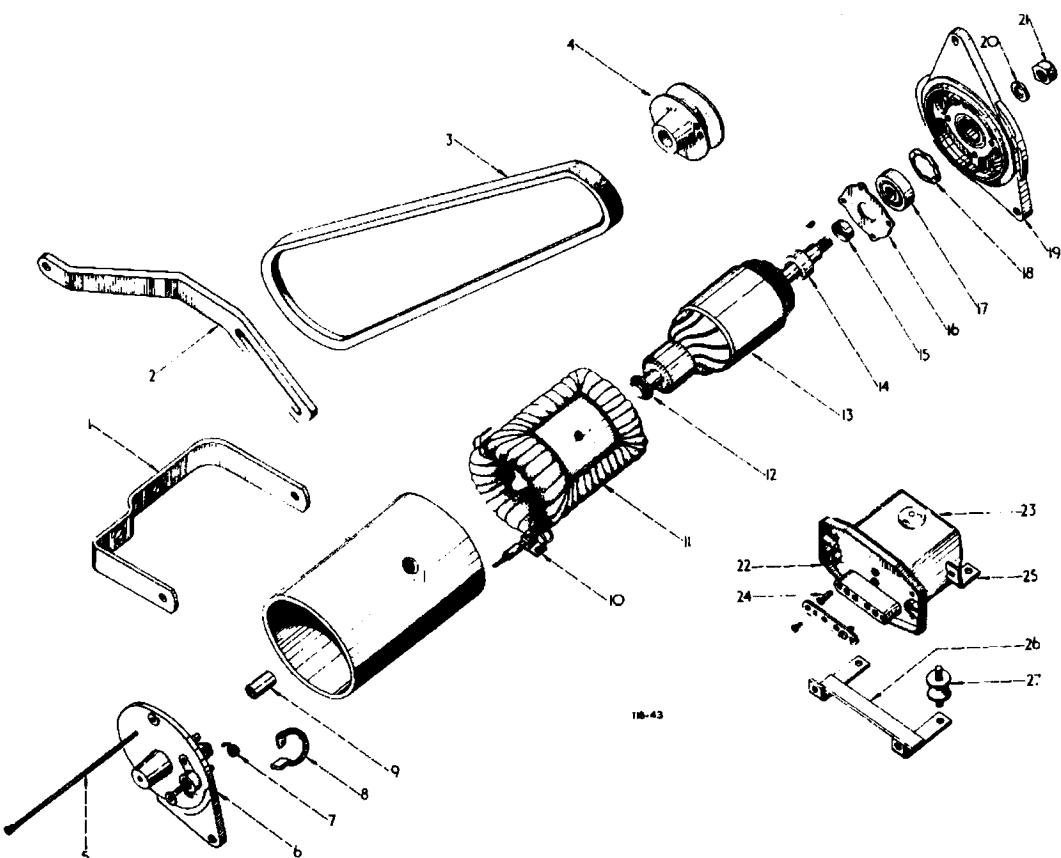


ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRIC LIGHTING AND STARTING BTD-6/17921 /17923 up - contd.				
3042 230 R91 or 3064 793 R91	34	RESISTOR, indicator, cptc.		1
	34	RESISTOR, indicator, cptc.		1
3042 229 R92	35	SWITCH glow plug and starter		1
	36	REGULATOR (see Generator Pulley and Regulator)		1
3043 786 R91 or 707 850 R91	37	REARLAMP, 12 V, cptc. (Federal Yellow)		1
	37	REARLAMP, 12 V, cptc. (see detail list)		1
709 280 R91 60 938 D or 708 115 R1	38	INDICATOR, heat (see detail list) CLIP, cable, f/3/8" bolt CLIP cable, f/3/8" bolt		1 3 3
3066 743 R91 708 113 R1 181 059 118 613 115 109	39	SWITCH, starter solenoid. (see starter solenoid switch) CLIP, cable, f/1/4" bolt BOLT, hex-hd., 1/4" x 1/2" NUT, hex., 1/4" WASHER, lock, 1/4"		1 3 2 2 2
52 062 D 117 957 708 706 R91		GROMMET, bottom and rear lamp cable GROMMET rear lamp cable LEAD, earth to starter		1 1 1
3064 131 R92		PACKAGE, service, starter motor (comprising		X
		1 CABLE 3043 734 R91 1 SPACER 3064 051 R1 1 CABLE 3043 739 R91 1 SHEATH 3064 053 R1 1 CABLE 3067 371 R91 1 SWITCH 3066 743 R91 1 CABLE 3067 372 R91 2 SCREW 100 777 1 CLIP 708 404 R91 2 WASHER 106 498 1 MOTOR 3067 366 R91 2 WASHER 120 393) 2 NUT 103 089		
61 814 DAX		SHIELD, bottom, cable assy.		1
		(*) Serial No. BTD-6/19905 to /20091 furnish 3067 370 R91 w/CABLE 3072 024 R91, two CLIP 708 114 R1 and CONNECTOR 708 897 R1		
		Serial No. up to BTD-6/19904 furnish 3067 370 R91		

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR AND REGULATOR (up to BTD-6/13404)				
3040 917 R1	1	BRACKET, generator (*)	BTD-6/9261 to/13404	1
705 910 R2	1	BRACKET, generator	BTD-6/4391 to/9260	1
179 857		BOLT, hex-hd., 7/16" x 7/8"	up to BTD-6/9260	1
179 859		BOLT, hex-hd., 7/16" x 1-1/8"	BTD-6/9261 to/13404	1
103 322		WASHER, lock, 7/16"		1
103 342		WASHER, plain, 15/32" x 59/64" x .065		2
702 112 R91		BRACKET, generator, front, cpte.,	up to BTD-6/4390	1
179 859		BOLT, hex-hd., 7/16" x 1-1/8"		1
103 322		WASHER, lock, 7/16"		1
702 113 R91		BRACKET, generator, rear, cpte.	up to BTD-6/4390	1
179 858		BOLT, hex-hd., 7/16" x 1"		1
103 322		WASHER, lock, 7/16"		1
3063 266 R1	2	BRACE, generator		1
179 814		BOLT, hex-hd., 5/16" x 5/8"		1
103 320		WASHER, lock, 5/16"		1
700 731 R1	3	BELT, generator	up to BTD-6/4615	1
706 556 R2	3	BELT, generator (*)	BTD-6/4616 to/13404	1

ELECTRICAL



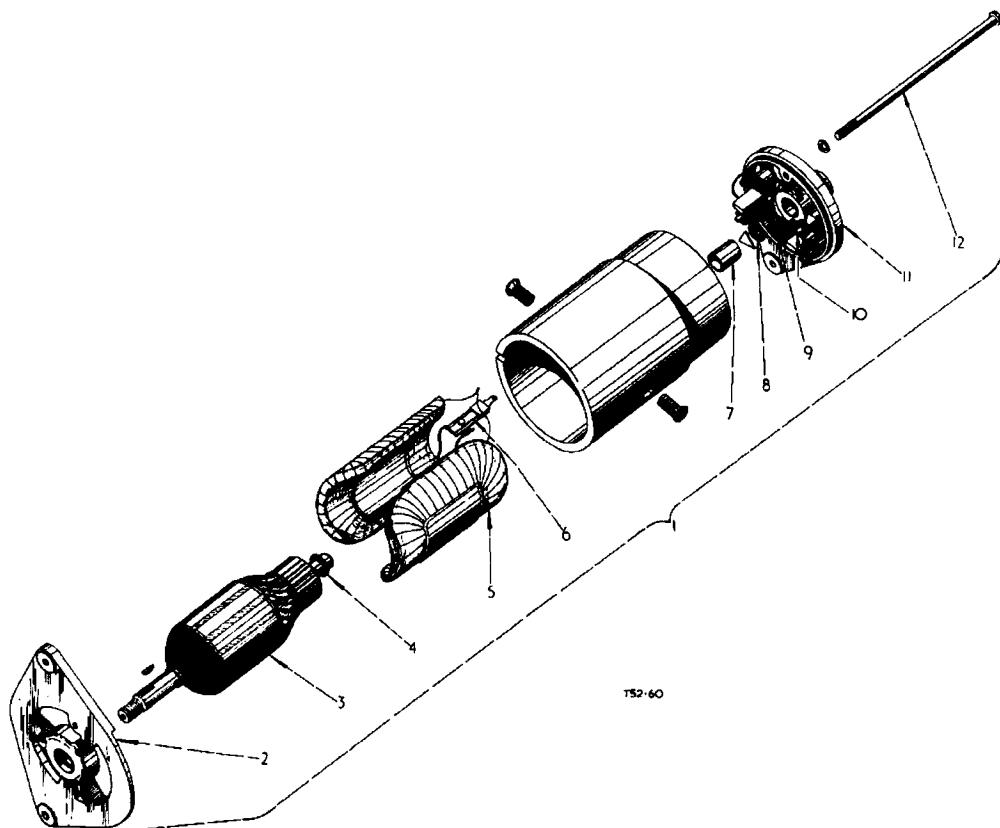
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR AND REGULATOR (up to BTD-6/13404)- contd.				
700 724 R1	4	PULLEY, generator (order 706 555 R1)		1
706 555 R1	4	PULLEY, generator (*)	BTD-6/4616 to/13404	1
700 725 R92		GENERATOR, cpte., (12 V) (*) comprising Ref. Nos. 5 to 21	BTD-6/4895 to/13404	1
179 818		BOLT, hex-hd., 5/16" x 1"	up to BTD-6/9260	2
179 826		BOLT, hex-hd., 5/16" x 2" (*)	BTD-6/9261 to/13404	2
102 634		NUT, reg., hex., 5/16"		2
103 320		WASHER, lock, 5/16"		2
700 467 R91	7	SPRING, brush tension (set)		1
700 463 R91	8	BRUSHES, set		1
700 474 R1	9	BUSH, commutator end		1
706 472 R91		DISC, oil and retainer, assy.		1
706 475 R1		PLUG, oil, neoprene		1
705 695 R91	10	TERMINAL, assy.		1
706 471 R1		TUBE, insulating , terminal (1 yd.)		1
706 476 R1		PLATE, location, terminal		1
702 004 R91	11	COILS, field		1
706 483 R1	12	COLLAR, distance, commutator		1
702 003 R91	13	ARMATURE, assy.		1
706 482 R1	14	COLLAR, drive and bearing		1
706 478 R1	15	WASHER, oil retaining		1
706 477 R1	16	PLATE, bearing		1
700 468 R1	17	BEARING, drive end		1
706 480 R1	18	WASHER, bearing		1
700 475 R91	19	BRACKET, assy., drive end		1
706 479 R1	20	WASHER, shakeproof, 7/16"		1
3043 334 R1	21	NUT, shaft		1
3043 340 R91		SUNDRY PARTS SET		1
700 728 R92		REGULATOR, w/COVER 702 012 R1 and REGULATOR 702 589 R91 (order 708 969 R92)	up to BTD-6/6098	1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR AND REGULATOR (up to BTD-6/13404) - contd.				
708 969 R92		REGULATOR (*) comprising :-	BTD-6/6099 to/13404	1
3043 624 R1		BRACKET, clamping (model plate)		1
3043 620 R91		COVER	up to BTD-6/12054	1
3043 621 R1		GASKET, cover	up to BTD-6/12054	1
3043 623 R1		NUT, adjusting screw	up to BTD-6/12054	1
3043 622 R1		SCREW, adjusting	up to BTD-6/12054	1
3043 625 R1		SCREW, plate fixing		1
705 827 R1		WASHER, plate fixing screw		1
179 795		BOLT, hex-hd., 1/4" x 3/4"		2
220 064		NUT, hex., 1/4"		2
103 319		WASHER, lock, 1/4"		2
702 589 R91	22	REGULATOR	up to BTD-6/6098	1
702 012 R1	23	COVER, regulator	up to BTD-6/6098	1
700 489 R1	24	SLEEVE, terminal		4
703 137 R1	25	BRACKET, support, regulator - upper)		1
179 791		BOLT, hex-hd., 1/4" x 1/2")	up to BTD-6/6098	2
220 064		NUT, reg., hex., 1/4")		2
103 319		WASHER, lock, 1/4")		2
703 136 R11	26	BRACKET, support, regulator - lower, cpte.)		1
179 791		BOLT, hex-hd., 1/4" x 1/2")	up to BTD-6/6098	2
220 064		NUT, reg., hex., 1/4")		2
103 319		WASHER, lock, 1/4")		2
707 419 R91	27	STUD, mounting, voltage regulator	up to BTD-6/6098	2
702 676 R1		NUT, BSF mounting stud	up to BTD-6/6098	4
702 677 R1		WASHER, lock, internal tooth)		4
		WASHER, lock, internal tooth)	up to BTD-6/6098	4
(*) Not including serial numbers BTD-6/13377, / 13382, /13385, /13387 and/13394 to /13403 inclusive				

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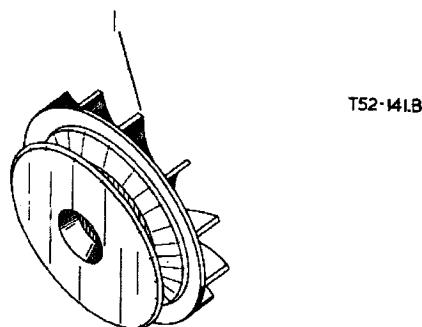
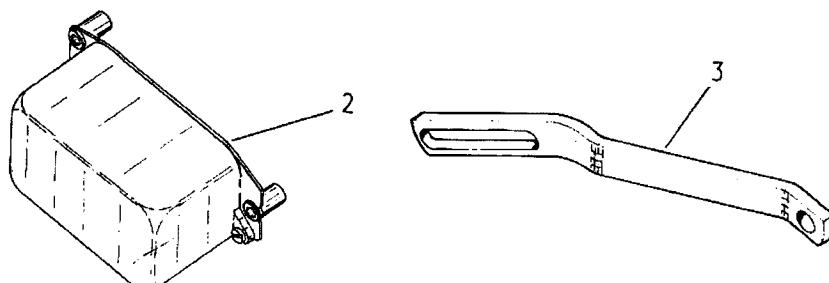
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR BTD-6/13405 up (+)				
3043 178 R92	1	GENERATOR, 12 volt, cpte. comprising :-		1
3043 332 R1	2	BRACKET, drive end, rivetted (order 3043 332 R91)		1
3043 332 R91	2	BRACKET, drive end, circlipped, cpte. comprising :-		1
3107 835 R1		CIRCLIP		1
3106 545 R1		"O" RING		1
3106 541 R1		PLATE, bearing		1
3106 543 R1		WASHER, felt retaining		1
3106 544 R1		WASHER, felt		1
3043 336 R92	3	ARMATURE		1
706 483 R1	4	WASHER, fibre, thrust		1
3043 338 R91	5	COILS, field, set w/TERMINALS 3106 546 R91		1

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR BTD-6/13405 up (+) - continued				
3106 546 R91	6	TERMINALS, lucas, set (*)		1
3043 339 R91	6	TERMINALS, lucas, set (**)		1
700 474 R1	7	BUSH, bronze		1
3043 329 R91	8	FELT, oiler		1
3043 327 R91	9	BRUSH, set		1
3043 330 R91	10	KIT, brush tension spring		1
3043 328 R91	11	BRACKET, commutator end, cpte. (comprising		1
		1 BUSH 700 474 R1 1 KIT 3043 330 R91 1 OILER 3043 329 R91)		
702 001 R1	12	BOLT, through		2
700 468 R1		BEARING, drive end		1
3043 337 R1		COLLAR, drive end bearing		1
3043 334 R1		NUT, shaft		1
3043 333 R1		PLATE, bearing (**)		1
706 481 R1		RETAINER, bearing ring		1
3043 340 R91		SUNDRY PARTS SET		1
706 480 R1		WASHER, corrugated (**)		1
3043 335 R1		WASHER, shakeproof		1
179 826		BOLT, hex-hd., 5/16" x 2")		2
220 065		NUT, hex., 5/16")	up to BTD-6/19904	2
103 320		WASHER, lock, 5/16")		2
181 338		BOLT, hex-hd., 5/16" x 7/8"	BTD-6/19905 up	2
1080 183 R1		TRANSFER, generator warning		1
		(*) Used in GENERATORS w/CIRCLIPPED DRIVE END BRACKET		
		(**) Used in GENERATORS w/RIVVETED DRIVE END BRACKET		
		(+) Including Serial Numbers BTD-6/13377, /13382/13385/13387 and /13394 to /13403 inclusive		

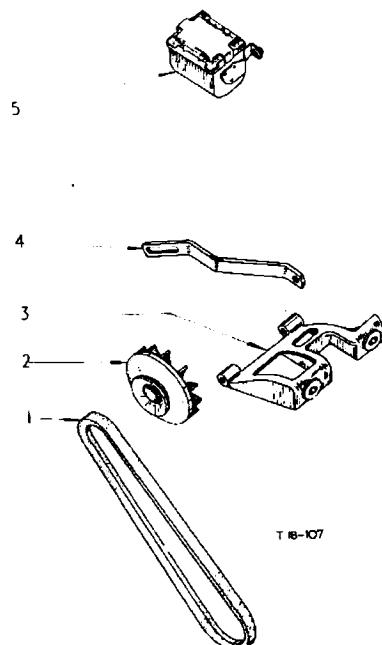
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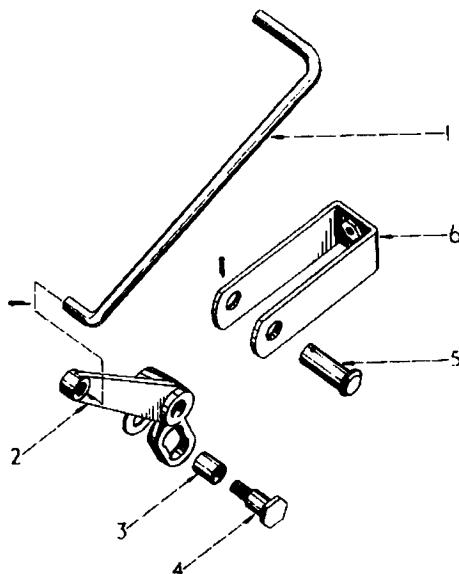
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR PULLEY AND REGULATOR BTD-6/19905 up				
3045 932 R2	1	PULLEY, generator		1
3070 225 R92 426 422 120 614 19 298	2	REGULATOR, voltage) NUT, hex., No. 10 UNF) SCREW, fill. hd., No. 10 UNF x 1-3/8") WASHER, lock, No. 10)	BTD-6/20092 up	1 3 3 3
3043 187 R92 180 020 120 375 120 380	2	REGULATOR, w/BRACKET 3043 624 R1, SCREW) 3043 625 R1 and WASHER 705 827 R1) BOLT, hex-hd., 1/4" x 3/4") up to BTD-6/20091 NUT, hex., 1/4") WASHER, lock, 1/4")		1 2 2 2
3071 854 R1 3070 972 R91 179 817 103 320	3	BRACE, generator BRACE, generator BOLT, hex-hd., 5/16" x 7/8" WASHER, lock, 5/16"	BTD-6/20028 up up to BTD-6/20027	1 1 1 1
3043 624 R1 3043 625 R1 705 827 R1		BRACKET, clamping) SCREW, plate fixing) WASHER, plate fixing screw)	up to BTD-6/20091	1 1 1

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Part Number 3069379 R1 406-550 R2	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR PULLEY AND REGULATOR BTD-6/13405 to/19904				
3046 778 R1	2	PULLEY, generator		1
3049 164 R2 179 859 103 322 103 342	3	BRACKET, generator BOLT, hex-hd., 7/16" x 1-1/8" WASHER, lock, 7/16" WASHER, plain, 13/32" x 59/64" x .065"		1 2 2 2
3063 266 R1 179 814 103 320	4	BRACE, generator BOLT, hex-hd., 5/16" x 5/8" WASHER, lock, 5/16"		1 1 1
3043 187 R92 179 795 220 064 103 319	5	REGULATOR, w/BRACKET 3043 624 R1, SCREW 3043 625 R1 and WASHER 705 827 R1 BOLT, hex-hd., 1/4" x 3/4" NUT, hex., 1/4" WASHER, lock, 1/4"		1 2 2 2
700 489 R1		SLEEVE, terminal		4
3043 624 R1 3043 625 R1 705 827 R1		BRACKET, clamping SCREW, plate fixing WASHER, plate fixing screw		1 1 1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR OPERATING CONTROLS up to BTD-6/15752				
704 492 R2 103 361	1	HANDLE, operating, starter motor PIN, cotter, 1/16" x 1/2"		1 1
704 493 R1	2	LEVER, bell crank		1
704 497 R1 103 025 103 320	3	BUSH, starter driving pin NUT, hex., 5/16" UNF WASHER, lock, 5/16"		1 1 1
Q 704 496 R1 399	4	PIN, starter driving WASHER, plain, 1" x 11/32" x 1/16"		1 1
Q 1 270 103 406	5	PIN, std., hd., 1/2" x 1-9/16" long PIN, cotter, 3/16" x 3/4"	BTD-6/3968 up	1 1
704 494 R1 142 508	5	SHAFT, crank lever PIN, groove, 3/16" x 1-1/4"	up to BTD-6/ 3967	1 1
704 495 R21 181 309 103 319	6	BRACKET, bell crank lever, cpte. BOLT, hex-hd., 1/4" UNF x 1/2" WASHER, lock, 1/4"	BTD-6/ 3968 up	1 2 2
704 495 R11 181 316 103 319 705 508 R1	6	BRACKET, bell crank lever, cpte. BOLT, hex-hd., 1/4" UNF x 1-1/8" WASHER, lock, 1/4" SPACER, bell crank lever bracket	u p to BTD-6/ 3967	1 2 2 1

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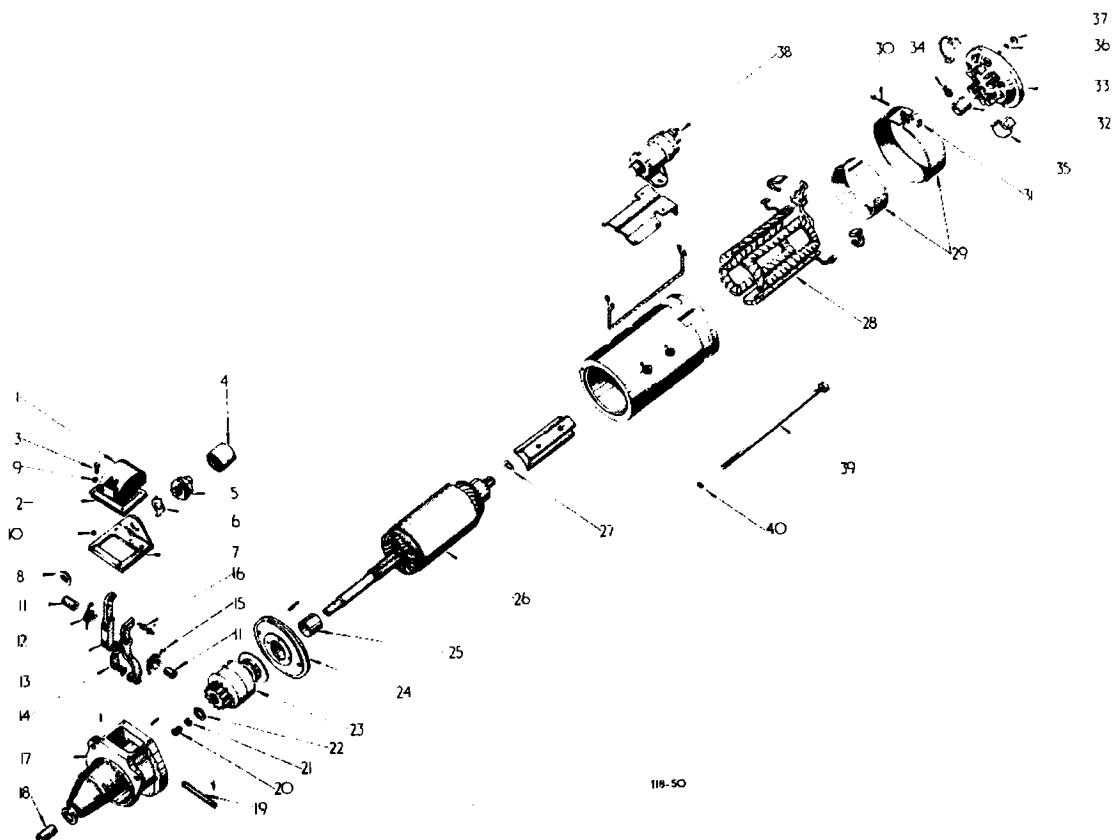
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR (up to BTD-6/ 3221)				
701 159 R91		MOTOR, starter, comprising :- (not illustrated)		1
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		3
103 321		WASHER, lock, 3/8"		3
702 514 R92		COIL, field, assy.		1
702 515 R1		SCREW, pole piece		8
702 518 R92		SHIELD, C. E., and brush gear, assy.		1
702 522 R1		SPRING, brush		4
702 525 R91		BRUSHES (set of four)		1
706 918 R1		SCREW, brush		4
705 380 R1		WASHER, lock		4
706 896 R1		WASHER, plain		4
706 437 R1		WASHER, plain		1
706 438 R1		WASHER, lock, f/terminal nut		1
706 436 R1		NUT, earth terminal		1
706 420 R1		BEARING, (C. E.)		1
702 527 R91		ARMATURE, assy.		1
706 883 R1		PLUG, armature		1
702 528 R1		WASHER, armature, (C. E.)		1
702 529 R1		WASHER, armature, (D. E.)		1
702 530 R91		BEARING, centre and bracket assy.		1
706 421 R1		BEARING		1
702 532 R91		BRACKET, fixing, outboard and bearing bush assy.		1
702 531 R1		BUSH, outboard fixing bracket		1
702 533 R1		BOLT, main fixing		2
706 884 R1		WASHER, main fixing bolt		2
702 534 R1		SPRING, washer		2
702 535 R91		DRIVE, clutch, assy.		1
702 553 R91		LEVER, engaging, and collar		1
706 429 R1		SPINDLE, lever and collar		1
706 430 R1		PIN, cotter, 1/16" x 5/8"		2
706 426 R1		GUIDE, clutch sleeve		2
702 555 R1		COVER, engaging lever		1
706 885 R1		CLIP, cover		1
706 886 R1		SCREW, cover clip		1
706 887 R1		NUT, cover clip screw		1
702 556 R1		PLATE, cover		1
702 557 R1		SCREW, lever cover		4
702 558 R91		BAND, cover assy.		1
702 559 R1		SCREW, fixing cover		1
702 560 R1		NUT, cover screw		1
703 659 R1		SCREW,		2
703 660 R1		GUIDE, contact		1
703 661 R1		SCREW		2
703 662 R1		NUT		2
703 663 R1		NUT		2
703 666 R1		COIL, solenoid, assy.		1
703 667 R1		SCREW		2
703 668 R1		BUSH, insulating		1
703 669 R1		PLATE, back		1
703 670 R1		CONTACT, moving		1
703 671 R1		SPRING, return, contact		1
703 672 R1		WASHER, insulating		1
703 673 R1		COVER, assy.		1
702 557 R1		SCREW		2
703 677 R1		PLUNGER, assy.		1



ELECTRICAL

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR (up to BTD-6/ 3221)-contd.				
703 678 R1		SPRING, plunger		1
703 679 R1		SCREW		1
703 680 R1		SCREW		1
706 888 R1		SEAL, rubber		1
706 889 R91		SOLENOID, armature		1
706 890 R1		WASHER, armature		1
706 428 R1		SCREW, fixing		4
706 891 R1		WASHER		4
706 892 R91		RELAY		1
706 893 R1		WASHER, shakeproof		8
706 894 R1		SCREW, terminal		3
706 891 R1		WASHER, spring		6
706 896 R1		WASHER, plain		2
705 380 R1		WASHER, shakeproof		8
706 897 R91		CONTACT, "B", fixed		1
or 706 898 R91		CONTACT, "S", fixed		1
706 919 R91		INSULATOR, "B", contact		1
or 706 909 R91		INSULATOR, "S", contact		1
706 910 R1		WASHER, insulating		2
706 911 R1		WASHER, plain		2
706 912 R1		WASHER, shakeproof		2
706 423 R1		WASHER, spring		2
706 914 R1		TERMINAL, solenoid		1
706 915 R1		WASHER, insulating		1
706 916 R1		WASHER, plain		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/3222 to/15752				
704 498 R91		MOTOR, starter, (12 Volt) comprising Ref. Nos. 1 to 40	1	
179 842		BOLT, hex-hd., 3/8" x 1-3/8"	3	
103 321		WASHER, lock, 3/8"	3	
705 376 R1	1	COVER, rubber	1	
705 378 R1	2	PLATE, clamp	1	
705 379 R1	3	SCREW, clamp plate	4	
705 386 R1	4	COVER, push switch	1	
705 383 R91	5	SWITCH, push	1	
705 385 R1	6	PLATE, locking, switch	1	
705 377 R1	7	BRACKET, push switch	1	
705 384 R1	8	NUT, fixing, push switch	1	
705 380 R1	9	WASHER, lock	4	

ELECTRICAL



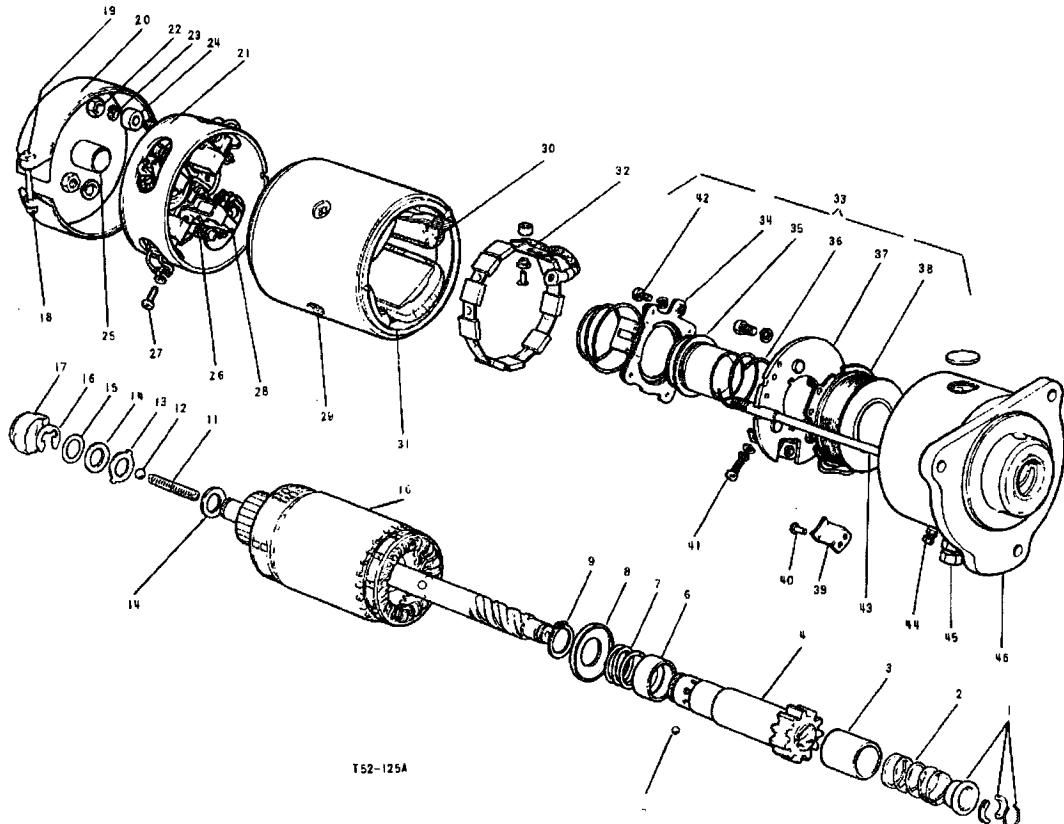
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/3222 to/15752- contd.				
704 777 R1	10	WASHER, spacing		X
705 371 R1	11	SPACER, spindle		2
706 431 R1	12	SPRING, return, L.H.		1
705 370 R1	13	LEVER, operating		1
705 374 R91	14	LEVER, engaging, assy.		1
706 426 R1		GUIDE, block		2
706 884 R1		SHIM, block guide		2
706 432 R1	15	SPRING, return, R.H.		1
706 433 R1	16	PIN, return spring		1
706 434 R1		WASHER		2
706 435 R1		PIN, split		2
702 532 R91	17	BRACKET, outboard bearing assy., w/bush		1
702 531 R1	18	BUSH, outboard fixing bracket		1
706 429 R1	19	LEVER, spindle		1
706 430 R1		PIN, split		2
3066 485 R1	20	PLUG, armature shaft		1
706 428 R1	21	WASHER, spring, f/plug		1
702 529 R1	22	WASHER, driving end		1
705 369 R91	23	DRIVE, clutch, assy.		1
706 450 R91		PINION, w/barrel		1
706 457 R1		SPRING, pinion		1
702 544 R1		PLATE, clutch, inner		5
702 545 R1		PLATE, clutch, outer		5
706 439 R1		RING, backing		1
706 440 R1		RACE, inner		1
702 538 R1		CIRCLIP		1
702 552 R1		RING, locking		1
706 441 R1		NUT, locking		1
706 442 R1		BUSH		1
706 443 R1		PLATE, pressure		2
702 546 R1		SHIM, large (0.004)		X
702 547 R1		SHIM, large (0.005)		X
702 548 R1		SHIM, large (0.006)		X
706 447 R1		SHIM, small (0.010)		X
706 448 R1		SHIM, small (0.005)		X
702 549 R1		SPRING, initial pressure		2
706 449 R1		SLEEVE, driving		1
706 452 R1		RING, banding		1
702 551 R1		PLATE, brake		1
702 530 R91	24	BRACKET, centre bearing		1
706 421 R1	25	BEARING		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
STARTER MOTOR BTD-6/3222 to/15752 - contd.					
702 527 R91	26	ARMATURE		1	
702 528 R1	27	WASHER, commutator end		1	
702 514 R92	28	COIL, field, assy.		1	
706 425 R1		SCREW, pole		8	
702 558 R91	29	BAND, cover, assy.		1	
702 559 R1	30	SCREW, band cover		1	
706 424 R1	31	NUT, band cover screw		1	
706 420 R1	32	BEARING, commutator end		1	
702 518 R92	33	SHIELD, C.E., and brush gear, assy., (comprising Ref. Nos. 32 to 35)		1	
702 522 R1	34	SPRING , brush		1	
702 525 R91	35	BRUSHES (set of four)		4	
706 918 R1		SCREW, brush		4	
705 380 R1		WASHER, lock		4	
706 896 R1		WASHER, plain		4	
706 437 R1		WASHER, plain		1	
706 438 R1	36	WASHER, lock, f/terminal nut		1	
706 436 R1	37	NUT, earth terminal		1	
704 668 R91	38	SWITCH, solenoid		1	
706 428 R1		SCREW, fixing, switch		2	
705 380 R1		WASHER, lock		2	
702 533 R1	39	BOLT, main fixing		2	
702 534 R1	40	WASHER, spring		2	
705 381 R1		PLATE, mounting, solenoid switch		1	
705 389 R91		BRACKET, assembled solenoid, w/I.H. label		1	

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/15753 to /17922				
3042 227 R91	1	MOTOR, starter comprising :-		1
\$	1	SLEEVE, key and circlip, set		1
3067 840 R1	1	NUT.		1
3070 427 R1		WASHER, shim		1
3070 428 R1		WASHER, thrust		1
3065 982 R1	2	SPRING, pinion		1
3064 989 R1	3	COVER, spring		1
3064 994 R1	4	PINION		1
3045 162 R1	5	BALL, steel		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
STARTER MOTOR BTD-6/15753 to/17922 - contd.					
3045 163 R1	6	COLLAR, locking		1	
3045 164 R1	7	SPRING, locking		1	
3045 165 R1	8	COLLAR, trip		1	
3045 166 R1	9	CIRCLIP, trip collar		1	
3045 167 R91	10	ARMATURE (order KIT 3110 296 R91)		1	
3067 838 R91	10	ARMATURE			
3045 201 R1	11	SPRING, shaft		1	
3045 202 R1	12	BALL, steel		1	
3045 203 R1	13	WASHER, thrust tab f/STARTER MOTORS w/o BAYONET CAP used w/BEARING 3065 977 R1	(%)	1	
3045 204 R1	14	WASHER, plain thrust		X	
3045 168 R1	15	WASHER, shim (.008")		X	
3045 206 R1	15	WASHER, shim (.002")		X	
3045 205 R1	16	CLIP, end cap		1	
3064 992 R91	17	CAP, end assy.		1	
3065 978 R1	18	SCREW, cover		1	
706 424 R1	19	NUT, cover screw		1	
3045 171 R91	20	BAND, cover assy.		1	
3067 823 R91	21	SHIELD, C.E., assy.		1	
3064 975 R1	22	NUT, terminal		1	
3064 976 R1	23	WASHER, terminal nut		1	
3064 977 R1	24	SPACER, terminal		1	
3105 005 R1	25	BEARING, f/STARTER MOTORS w/BAYONET CAP		1	
3065 977 R1	25	BEARING f/STARTER MOTORS w/o BAYONET CAP (order 3105 005 R1)		1	
3045 208 R1	26	SPRING, brush		4	
706 428 R1	27	SCREW, brush		4	
706 891 R1		WASHER, spring		4	
3065 851 R91	28	BRUSHES, set		1	
706 425 R1	29	SCREW, pole		4	
3064 991 R91	30	COIL, field		1	
3064 979 R1	31	INSULATOR		4	

ELECTRICAL



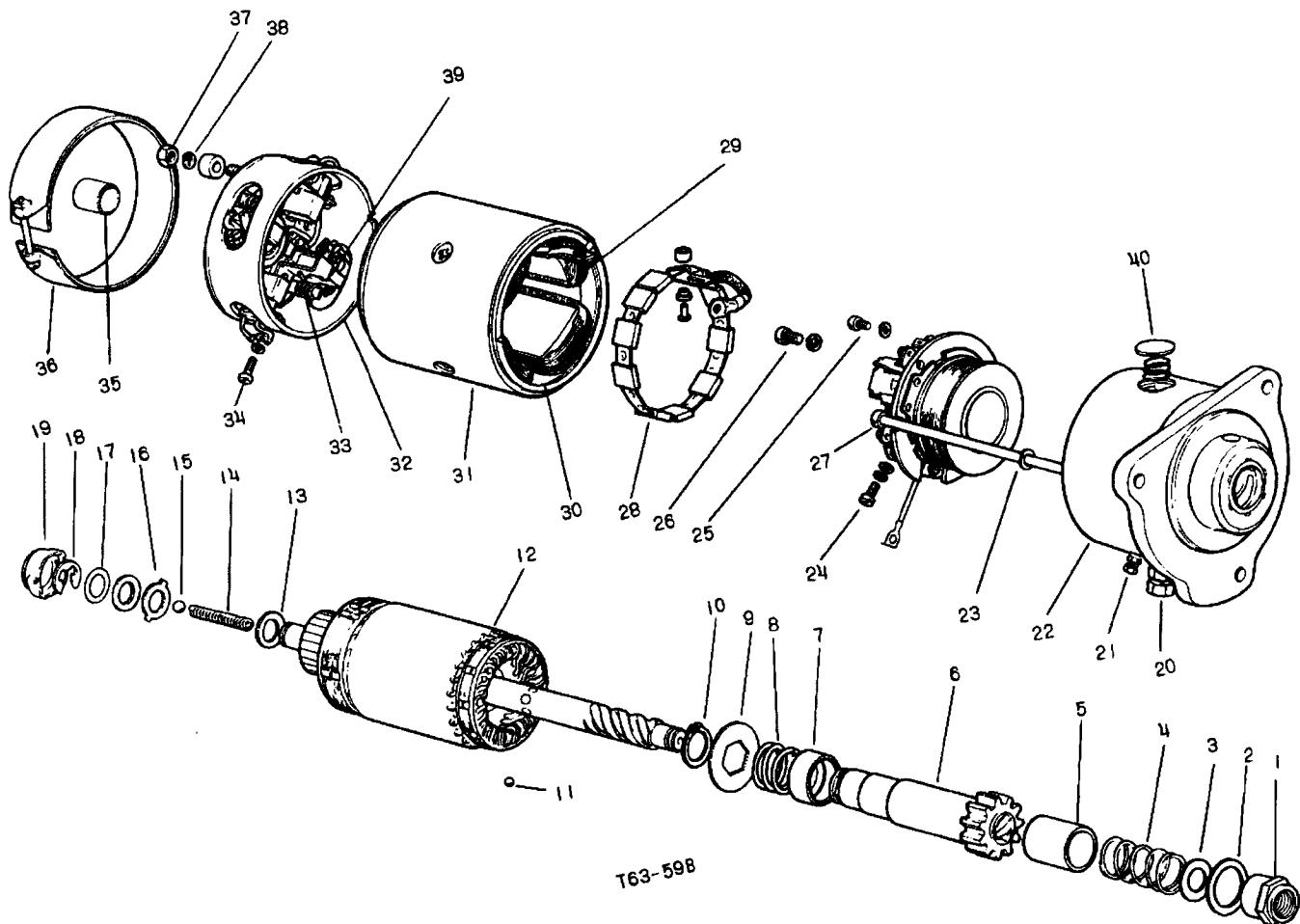
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/15753 to/17922 - contd.				
3065 975 R91	32	RESISTOR		1
3047 223 R1		RIVET		1
3065 976 R1		BUSH		1
3047 225 R1		SPACER		1
3045 195 R91	33	SOLENOID, assy.		1
3064 980 R1	34	CONTACT, moving		1
3064 981 R1	35	PLUNGER		1
3045 223 R1	36	SPRING, contact return		1
3064 882 R91	37	PLATE and fixed contact		1
3045 192 R1		SCREW, fixing		2
3045 196 R1		WASHER, spring		2
3064 983 R1	38	COIL and PLATE, assy.		1
3045 220 R1	39	STOP, moving contact		1
3045 221 R1	40	RIVET		1
3045 218 R91		TRIGGER and GUIDE, assy.		1
3045 219 R1		SPRING, trigger		1
3065 979 R1	41	SCREW, moving contact connecting		1
706 891 R1		WASHER, spring		1
3045 173 R1		WASHER, plain		1
3064 984 R1	42	SCREW, fixed contact connecting		2
706 891 R1		WASHER, spring		2
3045 173 R1		WASHER, plain		2
3045 169 R1	43	BOLT, through		2
3045 170 R1		WASHER, spring		2
3065 973 R1	44	TERMINAL, drive end (small)		1
3065 974 R1		BUSH, insulating		1
3045 189 R1		INSULATOR		1
3045 193 R1		NUT		2
3045 173 R1		WASHER, plain		1
706 891 R1		WASHER, spring		2
3065 968 R1	45	TERMINAL, drive end (large)		1
3045 183 R1		BUSH, insulating		1
3045 182 R1		INSULATOR		1
3065 969 R1		NUT		2
3065 971 R1		WASHER, plain		1
706 423 R1		WASHER, spring		2
3065 980 R1		SCREW, connecting		1
701 301 R1		WASHER, spring		1
3065 972 R1		WASHER, insulating		2

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD -6/15753 to/17922 - contd.				
3045 180 R91	46	SHIELD, drive end, assy.		1
3045 212 R91		BEARING		1
3065 985 R1		PAD, wide felt		1
3065 986 R1		PAD, wide felt		1
3045 213 R1		PLUG, oil		1
3045 214 R1		SPRING, oiler		1
3045 215 R1		WICK, cotton		1
3045 178 R1		PIN, dowel		1
3110 296 R91		KIT, armature (comprising		
		1 ARMATURE 3067 838 R91 1 WASHER 3070 427 R1		
		1 NUT 3067 840 R1 1 WASHER 3070 428 R1)		
		\$ Not serviced separately		
		(%) Discard when BEARING 3108 005 R1 is fitted		

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/17921 / 17923 up				
3067 366 R91 179 841 103 321	1	MOTOR, starter (12 V) BOLT, 3/8" x 1-1/4" hex-hd. WASHER, 3/8" lock comprising :-		1 3 3
3067 832 R1	1	NUT, pinion stop		1
3070 428 R1	2	WASHER, thrust		1
3070 427 R1	3	WASHER, shim		1
3067 831 R1	4	SPRING, pinion		1
3067 834 R1	5	COVER, spring		1
3067 833 R1	6	PINION		1
3070 426 R1	7	COLLAR, locking		1
3045 164 R1	8	SPRING, locking		1

ELECTRICAL

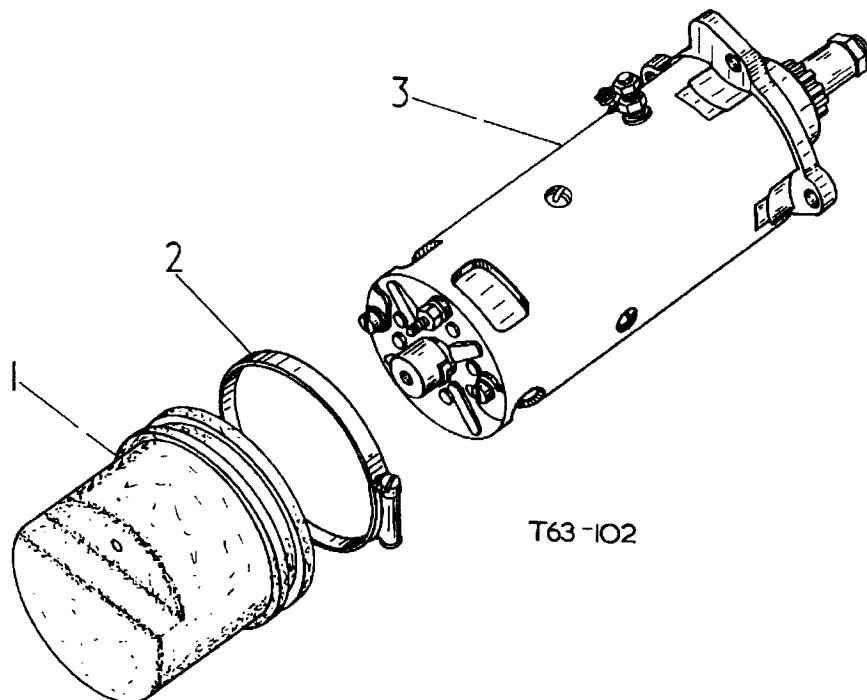


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR BTD-6/17921 /17923 up - contd.				
3070 425 R1	9	COLLAR, trip		1
3070 424 R1	10	CIRCLIP, trip collar		1
3070 423 R1	11	BALL, steel		4
3067 828 R91	12	ARMATURE		1
3045 168 R1	13	SHIM (.008)		X
3045 206 R1	13	SHIM (.012)		X
3045 201 R1	14	SPRING, shaft		1
3045 202 R1	15	BALL, steel		1
3045 203 R1	16	WASHER, thrust tab f/STARTER MOTORS w/o BAYONET CAP used w/BEARING 3065 977 R1 (%)		1
3045 204 R1	17	WASHER, thrust (.036)		X
3045 205 R1	18	CLIP, retaining		1
3067 827 R91	19	CAP, end assy.		1
3065 968 R91	20	TERMINAL, large, D.E. BUSH, insulating INSULATOR, internal NUT RING, sealing SCREW, connecting WASHER, insulating		1
3065 972 R1		WASHER, plain		2
3065 971 R1		WASHER, spring		1
706 423 R1		WASHER, spring		1
3070 422 R1		WASHER, spring		1
3065 973 R1	21	TERMINAL, small BUSH, insulating INSULATOR, internal NUT WASHER, spring		1
3065 974 R1		WASHER, plain		1
3070 418 R1				1
3045 193 R1				X
3070 414 R1				X
3045 173 R1				1
3067 826 R91	22	SHIELD, assy., D.E. comprising :-		1
3065 986 R1		PAD, felt		1
3070 431 R1		PLUG, core, oiler		1
3070 432 R1		SEAL, dust		1
3045 214 R1		SPRING, oiler		1
3045 169 R1	23	BOLT, through		2
3045 170 R1		WASHER, spring		2
3064 984 R1	24	SCREW, fixed contact		2
3045 173 R1		WASHER, plain		2
3070 414 R1		WASHER, spring		2

ELECTRICAL

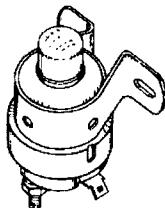


Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
STARTER MOTOR BTD-6/17921 /17923 up - contd.					
3064 984 R1	25	SCREW		1	
3070 415 R1		WASHER, plain		1	
3070 414 R1		WASHER, spring		1	
3070 413 R1	26	SCREW, fixing		1	
3070 414 R1		WASHER, spring		1	
3070 412 R91	27	SOLENOID, assy.		1	
3070 408 R1	28	REISTOR		1	
3064 973 R1		BUSH		1	
3070 411 R1		RIVET		1	
3047 225 R1		SPACER		1	
3067 824 R91	29	COILS, field, set		1	
3064 979 R1	30	INSULATOR, small		1	
3067 825 R1	30	INSULATOR, large		1	
706 425 R1	31	SCREW, pole		4	
3067 823 R91	32	SHIELD, assy., C.E. (comprising		1	
		1 BEARING	3065 977 R1	4 SPRING	3045 208 R1
		1 BRUSH	3068 411 R91	4 WASHER	706 891 R1
		X NUT	3064 975 R1	X WASHER	706 423 R1)
		4 SCREW	706 428 R1		
3045 208 R1	33	SPRING, brush		4	
706 428 R1	34	SCREW, brush		4	
706 891 R1		WASHER, spring		4	
3105 005 R1	35	BEARING, f/STARTER MOTORS w/BAYONET CAP		1	
3065 977 R1	35	BEARING f/STARTER MOTORS w/o BAYONET CAP (order 3105 005 R1)		1	
3045 171 R91	36	COVER, assy., hand w/SCREW 3070 429 R1 and NUT 3070 430 R1		1	
3070 429 R1		SCREW, cover		1	
3070 430 R1		NUT, screw cover		1	
3064 975 R1	37	NUT, terminal		X	
706 423 R1	38	WASHER, terminal, spring		X	
3068 411 R91	39	BRUSH, set		1	
3070 416 R1	40	PLUG, core		2	
		(%) Discard when BEARING 3105 005 R1 is fitted			



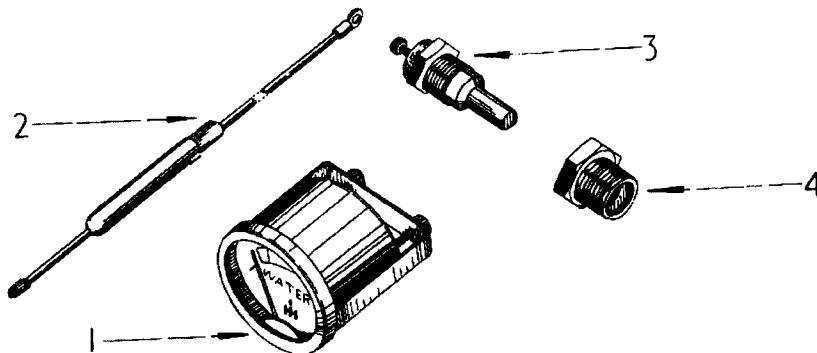
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STARTER MOTOR AND SHEATH BTD-6/17921, /17923 up				
3064 053 R2	1	SHEATH, protective	BTD-6/16505 up	1
708 404 R91	2	CLIP, jubilee, 5"	BTD-6/16505 up	1
3067 366 R91 179 842 120 393 103 321	3	MOTOR, starter (12 V) (see detail list) CAPSCREW, hex-hd., 3/8" x 1-3/8" WASHER, plain, 11/32" x 11/16" x .065 WASHER, lock, 3/8"		1 3 2 3
3064 051 R1		SPACER		1

ELECTRICAL



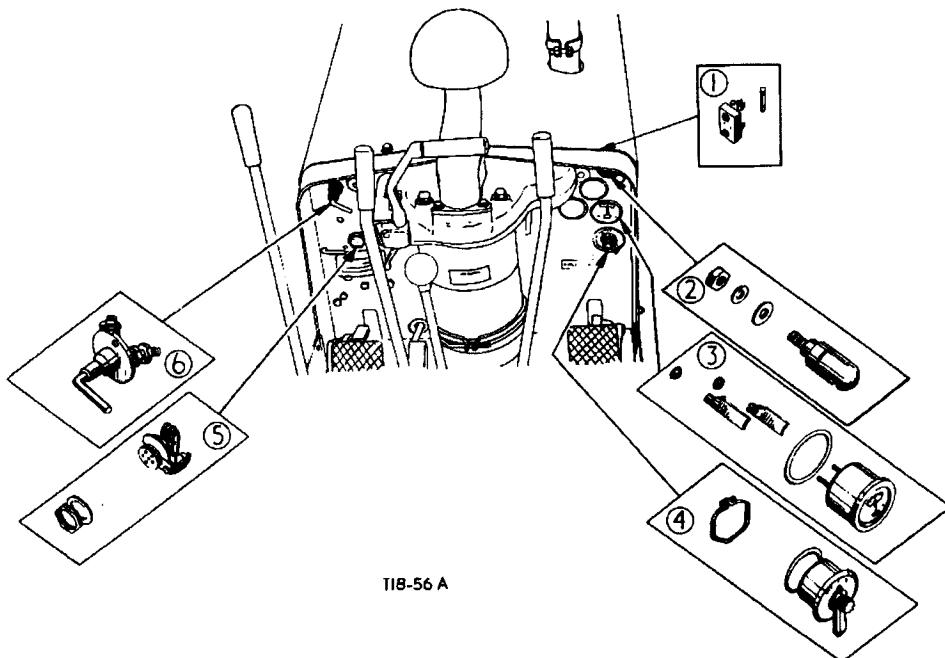
T52-123

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SOLENOID STARTER SWITCH BTD-6/17921, /17923 up				
3066 743 R91		SWITCH, solenoid starter	1	
110 633		NUT, sq., No. 10-24	2	
110 500		SCREW, rd-hd., sltd., mach., No. 10-24 x 1/2"	2	
106 497		WASHER, spring, No. 10	2	



T36-63

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAT INDICATOR (ELECTRIC)				
709 280 R91	1	INDICATOR, heat, electric	BTD-6/15753 up	1
751 255 R91	2	CABLE, connecting and fuse "in-line"	(green/white)	1
751 256 R91		FUSE, (3 amps)		1
709 281 R91	3	TRANSMITTER, engine temperature, unit		1
707 355 R1	4	ADAPTOR, transmitter unit		1



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRICAL DASH INSTRUMENTS up to BTD-6/15752				
700 203 R91 171 343 16 882 R1 700 175 R1 700 204 R1 16 951 R1 700 166 R1 or 707 887 R1	1	HOLDER, fuse, cpte. SCREW, thd-cutting, std-rd-hd., No. 6 - 32 x 3/8" SCREW, thd-cutting, std-pan-hd., No. 8 - 32 x 5/16" CLIP, fuse BLOCK, insulating RIVET, solid cop., rd-hd., No. 12 x 5/8" WASHER FUSE, 25 amp FUSE, 25 amp		1 2 2 1 1 2 2 1 1
702 511 R91 190 917 3041 397 R1 751 356 R1	2	LAMP, dash, w/bulb BULB, dash lamp, 12 volt COVER, dash lamp EYELET, Dowler		1 X X 1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRICAL DASH INSTRUMENTS-up to BTD-6/15752-contd.				
708 109 R91	3	AMMETER, cpte., w/CLAMP (order 708 109 R93) (comprising 1 BEZEL 708 642 R1 2 NUT 708 636 R1 2 CLAMP 708 637 R1 1 RETAINER 708 638 R1 1 GLASS 708 639 R1 1 RUBBER 708 641 R1)		1
708 109 R93	3	AMMETER, cpte. (comprising 2 CLAMP 708 637 R1 2 NUT 708 636 R1)	BTD-6/3825 up	1
700 165 R92	4	SWITCH, light, w/mounting clip, cpte.		1
706 705 R92	5	RESISTOR, indicator, cpte.		1
707 486 R1		NUT, indicator fixing		1
707 499 R1		WASHER, indicator fixing nut		1
707 485 R2		COIL		1
707 483 R1		NUT, coil fixing		2
705 829 R1		WASHER, spring, coil fixing nut		2
707 484 R1		WASHER, plain, coil fixing nut		2
707 487 R1		SCREW, terminal		2
706 099 R93	5	RESISTOR, indicator, cpte.		1
706 032 R2		RESISTANCE, coil		1
(841 869 R92)	6	SWITCH, glow plug	BTD-6/2553 to 3221	1
709 468 R91	6	SWITCH, glow plug, w/SLEEVE 707 573 R1	BTD-6/3222 up	1
707 573 R1		SLEEVE, rubber		1
or 709 459 R1		SLEEVE, rubber		1
120 571		SCREW, mach., std., truss-hd., 1/4" x 1/2"		2
114 380		NUT, mach., screw, 1/4"		2
103 319		WASHER, lock, 1/4"		2
708 642 R1		BEZEL (Ammeter)	up to BTD-6/8824	1
708 637 R1		CLAMP, terminal (Ammeter)		2
708 639 R1		GLASS (Ammeter)	up to BTD-6/8824	1
708 636 R1		NUT, terminal (Ammeter)		2
708 638 R1		RETAINER, glass (Ammeter)	up to BTD-6/8824	1
708 641 R1		RUBBER, bezel (inner) (Ammeter)	up to BTD-6/8824	1

ELECTRICAL



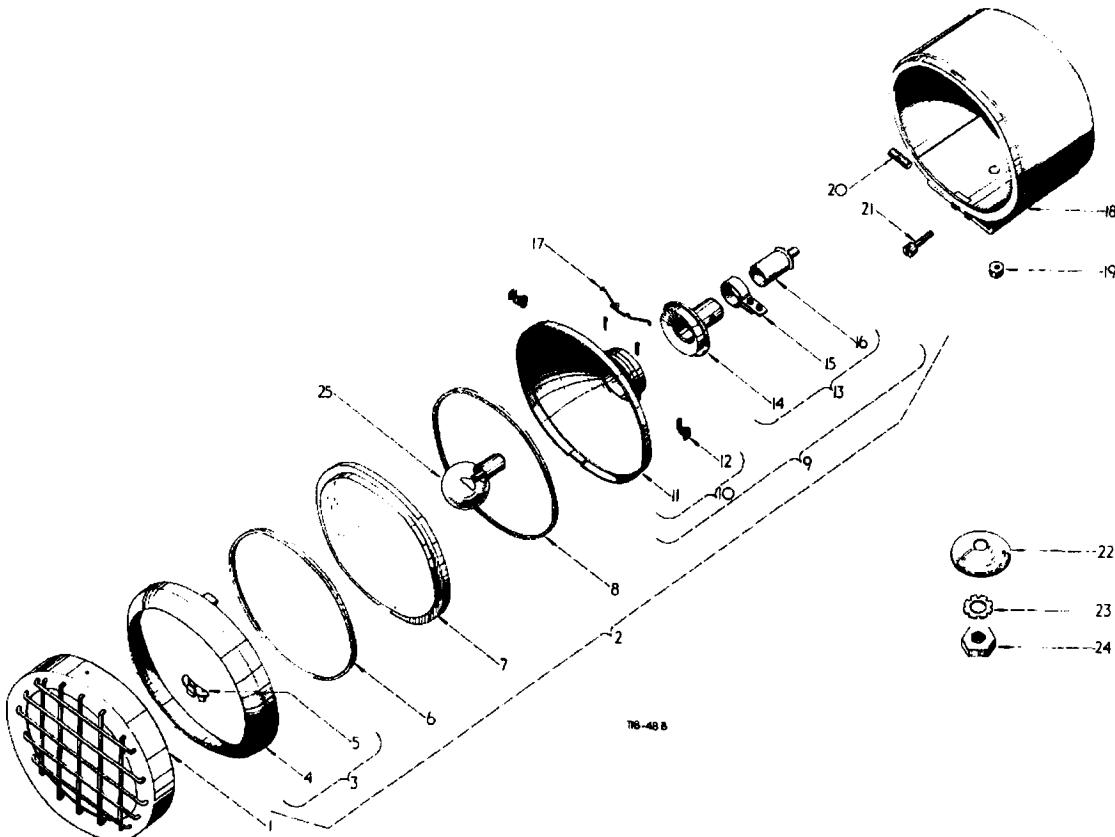
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRICAL DASH INSTRUMENTS BTD-6/15753 up				
708 109 R93		AMMETER, cpte., w/two CLAMP 708 637 R1 and two NUT 708 636 R1		1
707 481 R92		HOLDER, fuse, cpte., w/LID 707 481 R92		1
700 166 R1		FUSE, 25 amps.		1
or 707 887 R1		FUSE, 25 amps.		1
706 594 R1		SCREW, rd-hd., brs., 5 BA x 1/4"		1
706 595 R1		NUT, lock, brs., 5 BA		1
706 596 R1		WASHER, brs., 5 BA		1
702 511 R91		LAMP, dash w/bulb		1
190 917		BULB, dash lamp, 12 volt		X
3041 397 R1		COVER, dash lamp, 12 volt		X
751 356 R1		EYELET, dowler		1
3042 230 R91		RESISTOR, indicator, cpte. comprising :-		1
3064 745 R1		CLAM, fixing		2
3064 737 R1		COIL, resistor		1
3064 743 R1		COVER		1
3064 742 R1		NUT, octagonal		2
3064 740 R1		NUT, round		2
3064 744 R1		SCREW, fill.,		2
3064 738 R1		WASHER		4
3043 501 R1		WASHER		1
3064 739 R1		WASHER, lock		2
3064 793 R91		RESISTOR, indicator, cpte. comprising :-		1
3064 809 R91		CAP, assy.		1
3064 807 R1		ELEMENT		1
3064 802 R1		EYELET		2
3064 806 R1		NUT		2
3064 808 R1		NUT		2
3064 804 R1		SCREW		2
3064 803 R1		WASHER, spring		2
3064 805 R1		WASHER		2
3064 810 R1		WASHER		2
707 499 R1		WASHER		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
ELECTRICAL DASH INSTRUMENTS BTD-6/15753 up - contd.				
709 489 R92		SWITCH, light, cpte.		1
3042 229 R92		SWITCH, glow plug and starter comprising :-		1
3065 496 R1		KEY		1
3065 495 R1		NUT, fixing switch		1
706 216 R1		NUT, hex., 2 BA		4
3065 498 R1		WASHER, terminal nut		4

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEADLAMPS AND REAR LAMP (BTD-6/4641 to 6277)				
702 184 R92		HEADLAMP and LAMP, rear, 12 volt, cpte. (order LAMP 707 850 R91) comprising Ref. Nos. 1 to 25		3
703 069 R91	1	GUARD, stone, assy.		3
706 617 R91	2	DOOR, and LENS, assy., cpte. (comprising		3
		1 DOOR, assy. 703 228 R91 1 GASKET 700 447 R1 1 GASKET 702 475 R1 1 LENS 705 807 R1 1 REFLECTOR and ADAPTOR, assy. 706 380 R91 6 RETAINER 702 476 R1)		
703 228 R91	3	DOOR, assy., w/DOOR 703 072 R91 and CATCH 702 474 R1		3
703 072 R91	4	DOOR and TOP CLIP, assy.		3
702 474 R1	5	CATCH, door, bottom		3
700 447 R1	6	GASKET, door to lens		3
705 807 R1	7	LENS		3

ELECTRICAL



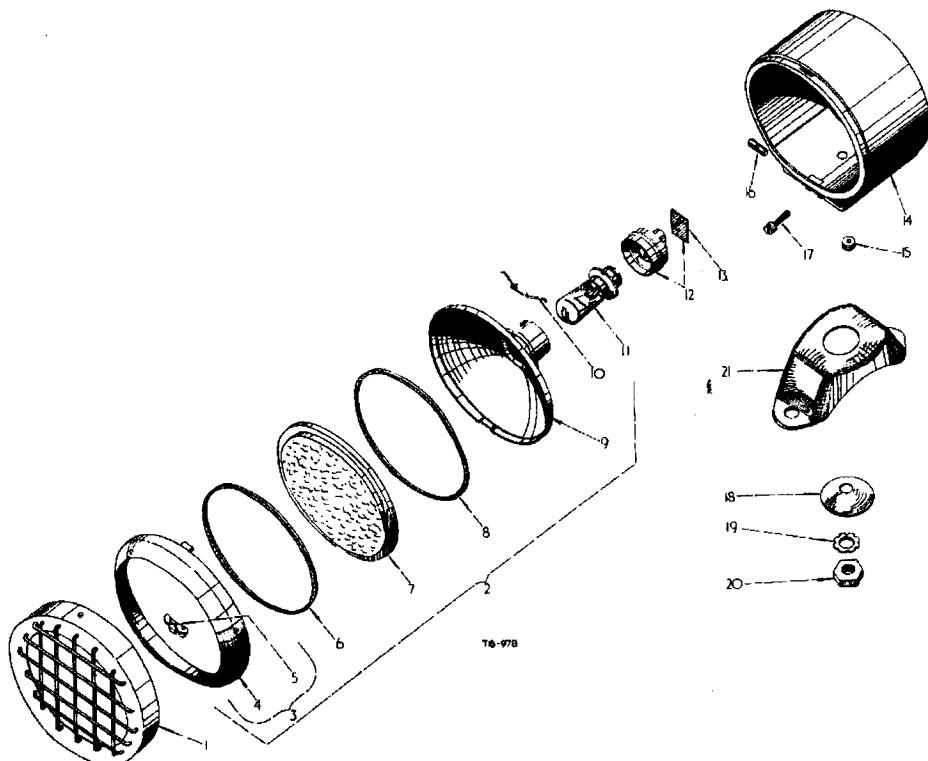
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEADLAMPS AND REAR LAMP (BTD-6/4641 to/6277) - contd.				
702 475 R1	8	GASKET, lens to reflector		3
706 380 R91	9	REFLECTOR and ADAPTOR, assy., w/REFLECTOR 705 776 R91, PIECE 706 382 R91 and ADAPTOR 702 483 R91		3
705 776 R91	10	REFLECTOR, sub assy., w/REFLECTOR 705 786 R1, two PIN 705 789 R1 and two SPRINGS 705 788 R1		3
705 786 R1	11	REFLECTOR		3
705 789 R1		PIN, split		6
705 788 R1	12	SPRING, securing		6
706 382 R91	13	PIECE, centre, sub assy., w/PIECE 705 779 R91 and RING 703 231 R91		3
705 779 R91	14	PIECE, centre and TUBE, assy.		3
703 231 R91	15	RING, clamp, assy., w/RING 702 473 R1 and two SCREWS 702 468 R1		3
702 473 R1		RING, clamp		3
702 468 R1		SCREW		6
702 483 R91	16	ADAPTOR, assy.		3
702 476 R1	17	RETAINER		18
703 073 R91	18	BODY, assy., cpte. (comprising		3
		1 GROMMET 703 076 R1 1 SCREW 702 478 R1		
		1 NUT 703 084 R1 1 WASHER 702 471 R1		
		1 NUT 702 472 R1 1 WASHER 703 083 R1)		
703 076 R1	19	GROMMET		3
702 472 R1	20	NUT, barrel		3
702 478 R1	21	SCREW, door		3
703 083 R1	22	WASHER, pedestal		3
702 471 R1	23	WASHER, shakeproof		3
703 084 R1	24	NUT, hex		3
703 077 R91		CABLE		3
703 086 R91	25	BULB, 12 volt - 38 watt (SP)		3
702 184 R91		HEADLAMPS and LAMP, rear, 12 volt, cpte., (*) up to BTD-6/4640		3
703 068 R91		DOOR and LENS assy., cpte.		1
702 480 R91		REFLECTOR and adaptor assy.		1
703 071 R91		BULB HOLDER, assy.		1
703 232 R91		REFLECTOR, assy.		1
703 229 R91		REFLECTOR TUBE and centre assy.		1

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEADLAMPS AND REAR LAMP (BTD-6/4641 to/6277) - contd.				
		(*) All other parts as 702 184 R92 HEADLAMPS and LAMP, rear, 12 volt.		
PACKAGES				
703 565 R91		PACKAGE, field change, starting switch consisting of the following:-		1
704 708 R1		SHIELD, indicator resistor		2
704 709 R1		PLATE, indicator resistor		1
841 869 R92		SWITCH, starting		1
114 380		NUT, machine screw, 1/4" - 20		2
120 571		SCREW, mach., sltd-truss-hd., 1/4" - 20 x 1/2"		2
103 319		WASHER, lock, 1/4"		2
707 573 R1		SLEEVE, rubber		1
or 709 459 R1		SLEEVE, rubber		1
706 099 R93		RESISTOR, indicator, cptc.		1
706 032 R2		COIL, resistance		1
or 706 705 R92		RESISTOR, indicator, cptc.		1
707 486 R1		NUT, indicator fixing		1
707 499 R1		WASHER, indicator fixing nut		1
707 485 R2		COIL		1
707 483 R1		NUT, coil fixing		1
705 829 R1		WASHER, spring, coil fixing nut		2
707 484 R1		WASHER, plain, coil fixing nut		2
707 487 R1		SCREW, terminal		2
38 815 D		CLIP, cable, for 5/16" bolt		2
179 812		BOLT, hex-hd., 5/16" - 18 x 1/2"		2
102 634		NUT, mach. screw, 5/16" - 18		2
103 320		WASHER, lock, 5/16"		2
703 444 R91		CABLE, starting switch terminal connector		1

ELECTRICAL



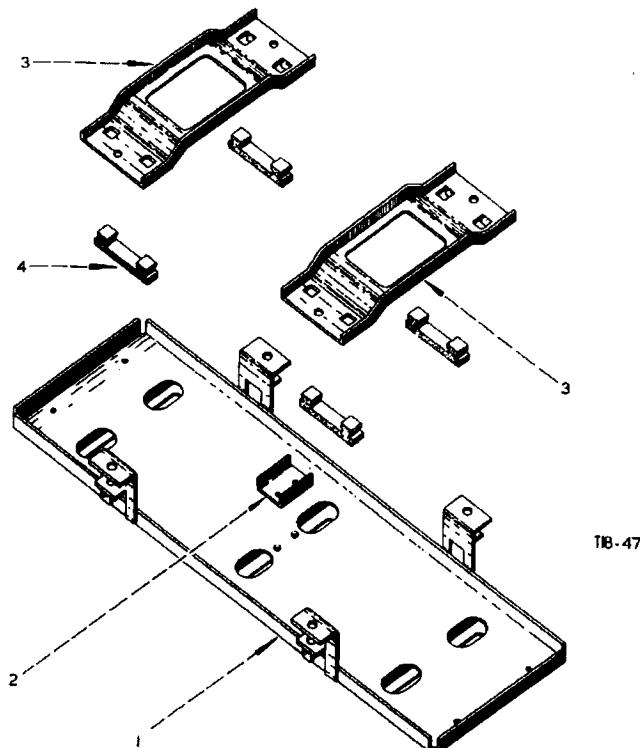
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEADLAMPS , REAR LAMP, AND BRACKET (BTD-6/6278 up)				
707 850 R91 or 3043 786 R91		HEADLAMPS and LAMP, rear, 12 volt, cpte. (comprising Ref. Nos. 1 to 24) HEADLAMPS and LAMP, rear, 12 volt, cpte. (federal yellow)		3 3
703 069 R91	1	GUARD, stone, assy.		3
707 829 R91	2	DOOR and LENS assy., cpte. (comprising 1 DOOR 703 228 R91 1 LENS 705 807 R1 1 GASKET 700 447 R1 1 REFLECTOR 707 830 R91 1 GASKET 702 475 R1 6 RETAINER 702 476 R1)		3 3

ELECTRICAL



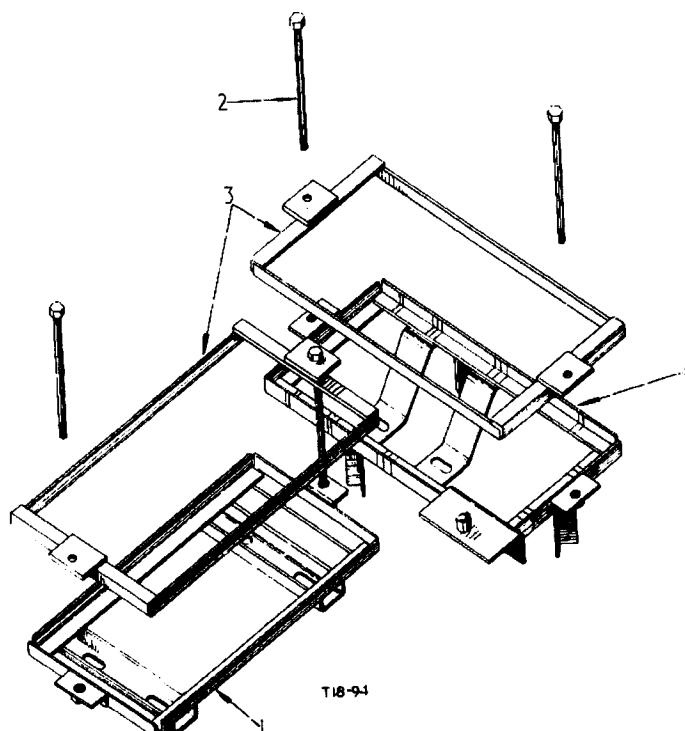
Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
HEADLAMPS, REAR LAMP, AND BRACKET (BTD-6/6278 up)-contd.					
703 228 R91	3	DOOR, assy., w/DOOR 703 072 R91 and CATCH 702 474 R1		3	
703 072 R91	4	DOOR and TOP CLIP, assy.		3	
702 474 R1	5	CATCH, bottom door		3	
700 447 R1	6	GASKET, door to lens		3	
705 807 R1	7	LENS		3	
702 475 R1	8	GASKET, lens to reflector		3	
707 830 R91	9	REFLECTOR and BULB TUBE, assy.		3	
702 476 R1	10	RETAINERS		18	
707 842 R91	11	BULB, 12 volt - 36 watt.		3	
707 833 R91	12	CONTACT, assy. w/WASHER 707 838 R1		3	
707 838 R1	13	WASHER, cable grip		3	
707 827 R91	14	BODY, assy.		3	
707 828 R1	15	GROMMET		3	
702 472 R1	16	NUT, barrel		3	
702 478 R1	17	SCREW, door		3	
703 083 R1	18	WASHER, pedestal		3	
702 471 R1	19	WASHER, shakeproof		3	
703 084 R1	20	NUT, hex.		3	
42 921 D 179 881 103 323	21	BRACKET, headlamp and rear lamp BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2"		2 4 4	
42 921 D 181 427 103 028 103 323	21	BRACKET, rear lamp BOLT, hex-hd., 1/2" UNF x 1" NUT, hex., light, 1/2" UNF WASHER, lock, 1/2"		1 2 2 2	
707 826 R91		BODY, assy., cpte. (comprising		3	
		1 BODY 707 827 R91 1 SCREW 702 478 R1			
		1 GROMMET 707 828 R1 1 WASHER 703 083 R1			
		1 NUT 702 472 R1 1 WASHER 702 471 R1)			
		1 NUT 703 084 R1			

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BATTERY BOX (up to BTD-6/6204)				
701 150 R14	1	SUPPORT, battery assy. BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2" WASHER, plain, 17/32" x 1-1/16" x 18 ga.		1 6 6 6
179 881				
103 323				
103 343				
701 153 R1	2	SPACER, battery centre BOLT, hex-hd., 1/4" UNF x 1-1/4" WASHER, lock, 1/4"		1 2 2
181 317				
103 319				
701 154 R1	3	CLAMP, battery hold-down		2
701 155 R1	4	BUMPER, battery hold-down		4
17 924 R1		BOLT, battery hold-down WASHER, lock, 3/8"	BTD-6/ 4810 up	4 4
103 321				
701 156 R1		BOLT, battery hold power NUT, hex., 3/8" PIN, cotter, 3/32" x 3/4"	up to BTD-6/4809	4 4 4
220 066				
103 373				

ELECTRICAL



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BATTERY BOX (BTD-6/ 6205 up)				
707 442 R91	1	SUPPORT, battery, assy., R.H. BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2" WASHER, 17/32" x 1-1/16" x 13 ga.		1 4 4 4
179 881				
103 323				
103 343				
17 960 R1	2	BOLT, hex-hd., 3/8" x 8" WASHER, lock, 3/8"		4 2
103 321				
707 451 R91	3	CLAMP, battery hold down assy.		2
707 441 R91	4	SUPPORT, battery, assy., L.H. BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2" WASHER, 17/32" x 1-1/16" x 13 ga.		1 2 2 2
179 881				
103 323				
103 343				



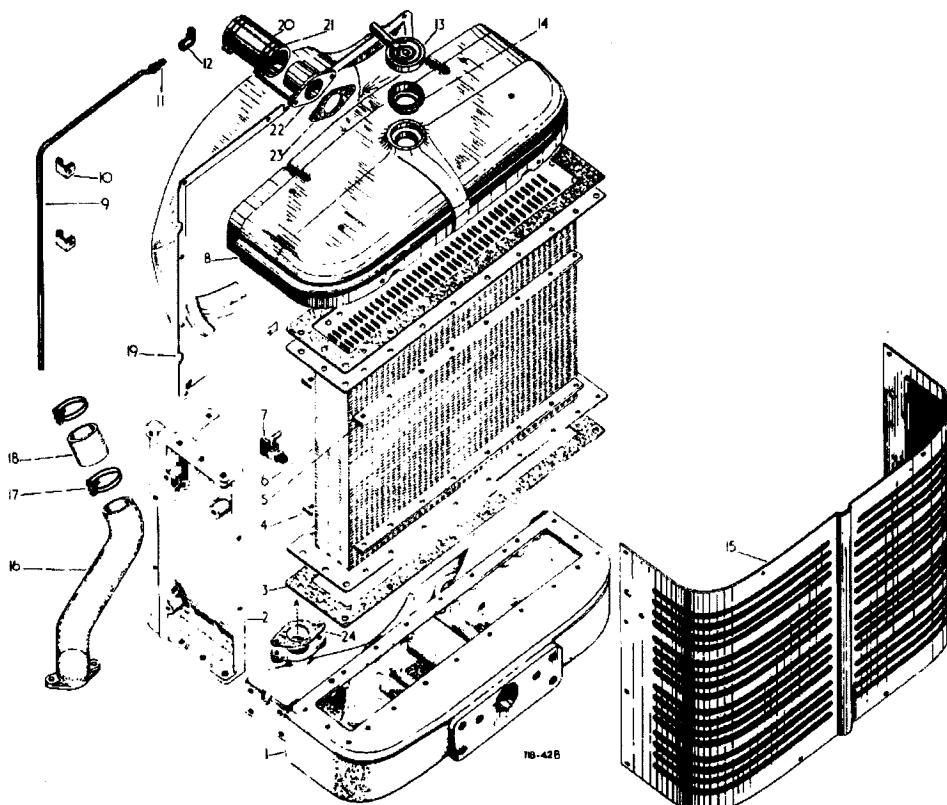
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CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR AND CONNECTIONS				
701 006 R95	1	RADIATOR, cpte. comprising :-		1
6 857 DA	1	TANK, lower radiator water		1
6 860 DA 179 860 179 862 103 322	2	SPACER, radiator core R.H. BOLT, 7/16" x 1-1/4" hex-hd., BOLT, 7/16" x 1-1/2" hex-hd., WASHER, 7/16" lock		1 6 2 8
6 859 DA 179 860 179 862 103 322	2	SPACER, radiator core L.H. BOLT, 7/16" x 1-1/4" hex-hd., BOLT, 7/16" x 1-1/2" hex-hd., WASHER, 7/16" lock		1 6 2 8

CHASSIS



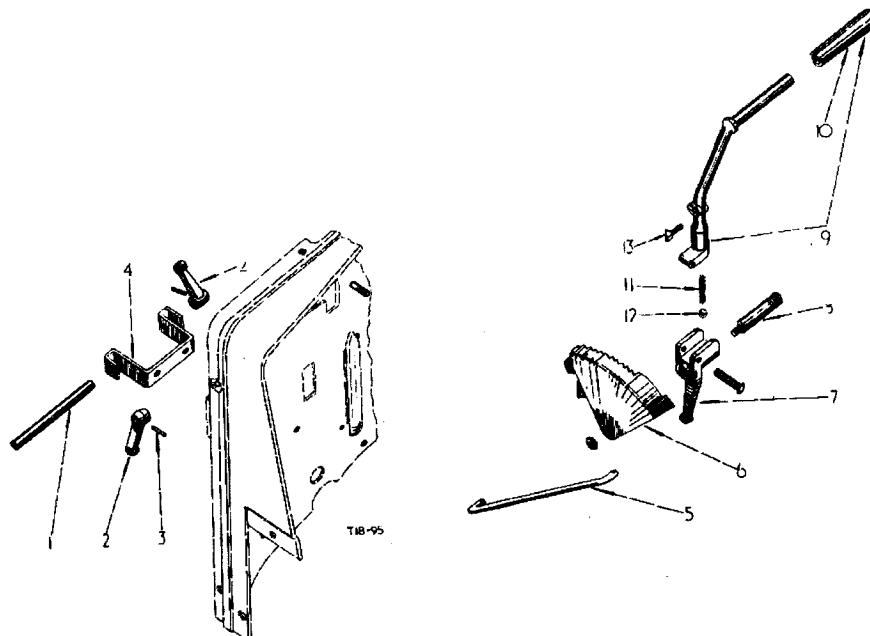
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR AND CONNECTIONS- contd.				
45 730 DA	3	GASKET, radiator ⁹⁶⁷		2
45 725 D	4	STIFFENER, radiator core upper and lower rear		2
179 816		BOLT, 5/16" x 3/4" hex-hd.		12
103 320		WASHER, 5/16" lock		12
45 726 D	5	STIFFENER, radiator core front		2
179 816		BOLT, 5/16" x 3/4" hex-hd.,		14
179 818		BOLT, 5/16" x 1" hex-hd.,		2
220 065		NUT, 5/16" hex.		2
103 322		WASHER, 5/16" lock		16
707 293 R92	6	CORE, radiator		1
42 605 D	7	TAP, radiator drain		1
700 898 R31	8	TANK, cpte., w/NECK 281 064 R1 upper water radiator		1
701 069 R11	9	PIPE, cpte., radiator overflow comprising :-		1
37 323 D		ELBOW, radiator overflow pipe		1
700 153 R11		SLEEVE, radiator overflow pipe		1
37 165 D		NUT, radiator overflow pipe sleeve		1
701 010 R1	10	CLIP, radiator overflow pipe		2
179 816		BOLT, 5/16" x 3/4" hex-hd.		1
103 320		WASHER, 5/16" lock		1
700 153 R11	11	SLEEVE, cpte., w/NUT 37 165 D radiator overflow pipe		1
37 165 D	11	NUT, radiator overflow pipe sleeve		1
37 323 D	12	ELBOW, radiator overflow pipe		1
3064 970 R91	13	CAP, radiator filler ⁷¹⁴⁷		1
707 294 R1		GASKET, radiator filler cap		1
281 064 R1	14	NECK, radiator filler		1
701 145 R93	15	GRILLE, cpte. radiator		1
179 814		BOLT, 5/16" x 5/8" hex-hd.,		14
112 734		GROMMET		2
103 320		WASHER, 5/16" lock		14
Q 397		WASHER, std-stl., 11/32" x 3/4" x 16 ga.		14
3068 904 R1	16	ELBOW, radiator outlet	BTD-6/19905 up	1
179 839		BOLT, 3/8" x 1" hex-hd.		2
103 321		WASHER, 3/8" lock		2
6 331 D	16	ELBOW, radiator outlet	up to BTD-6/19904	1
179 839		BOLT, 3/8" x 1" hex-hd.,		2
103 321		WASHER, 3/8" lock		2

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR AND CONNECTIONS- contd.				
706 078 R91	17	CLAMP, radiator outlet hose		2
20 075 D	18	HOSE, radiator outlet C296		1
701 012 R1 179 814 103 320	19	SHEET, fan housing R.H. (Illustrated) BOLT, 5/16" x 5/8" hex-hd., WASHER, 5/16" lock		1 5 5
701 011 R1 179 814 103 320	19	SHEET, fan housing L.H. BOLT, 5/16" x 5/8" hex-hd. WASHER, 5/16" lock		1 5 5
45 910 D	20	HOSE, radiator inlet P51- 123		1
706 079 R91	21	CLAMP, radiator inlet hose		2
6 297 D 179 839 103 321	22	PIPE, radiator inlet BOLT, 3/8" x 1" hex-hd. WASHER, 3/8" lock		1 2 2
22 383 D	23	GASKET, radiator inlet pipe		1
22 383 D	24	GASKET, radiator outlet elbow		1
703 074 R1 352 581 R1		PLATE, "L.H." name SCREW, name plate mounting		1 2

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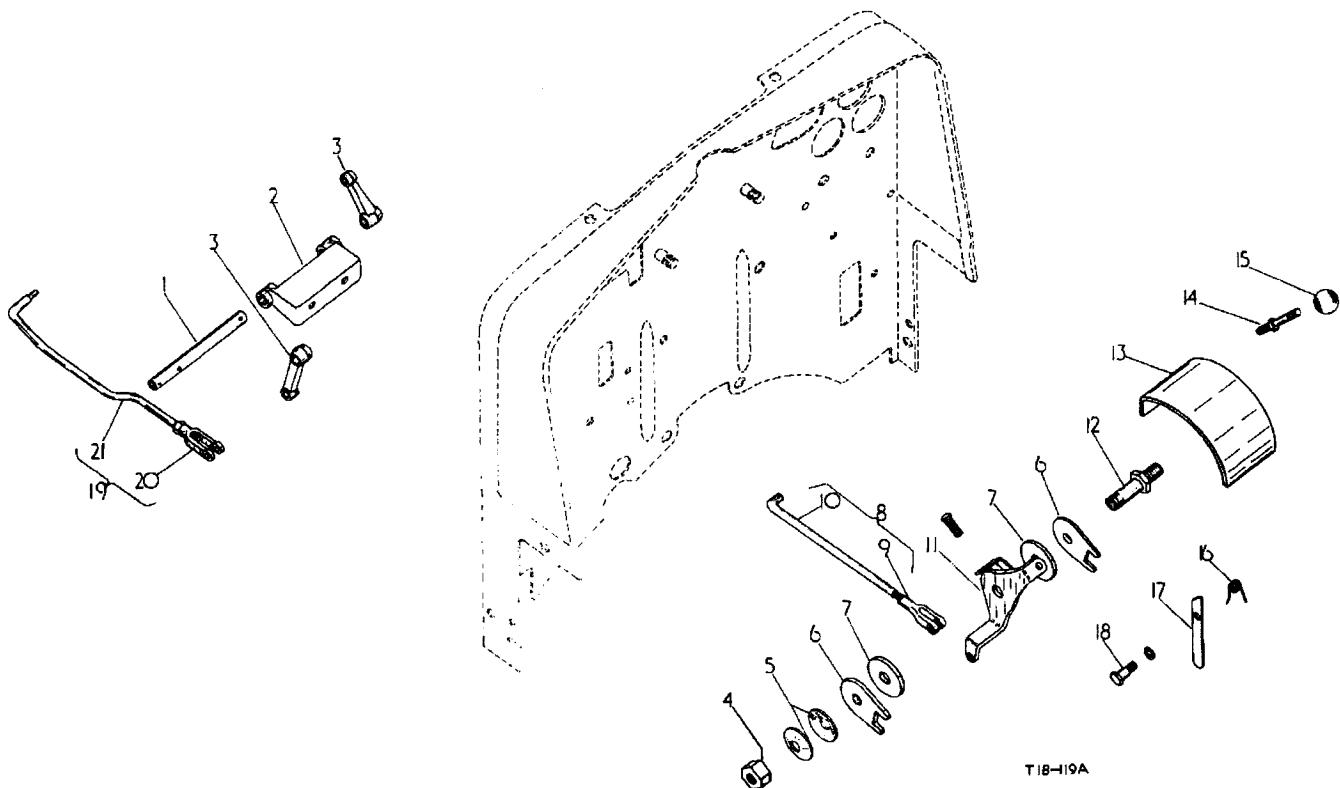


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (up to BTD-6/6567)				
701 195 R1 103 385	1	SHAFT, governor control PIN, cotter, 1/8" x 1"		1 1
700 603 R1	2	LEVER, governor control rod		2
142 339	3	PIN, groove, 3/16" x 3/4", type 1		2
703 445 R1 179 837 102 635 103 321	4	BRACKET, governor shaft support BOLT, hex-hd., 3/8" x 3/4" NUT, hex., 3/8" WASHER, lock, 3/8"		1 2 2 2
701 196 R1 107 762	5	ROD, governor control, rear PIN, cotter, 3/32" x 5/8"		1 2

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (up to BTD-6/6567)- contd.				
703 143 R91	6	RATCHET, governor control sector, cpte. BOLT, hex-hd., 3/8" x 1-1/8"		1
179 840		BOLT, hex-hd., 3/8" x 1"		1
179 839		NUT, hex., 3/8"		1
220 066		NUT, hex., jam, 3/8" (throttle control stop lug)		1
114 503		WASHER, lock, 3/8"		2
103 321				
700 611 R1	7	PIVOT, governor control lever		1
700 601 R1	8	SHAFT, governor control lever		1
700 606 R11	9	LEVER, governor control, cpte., w/HANDLE 41 597 DA PIN, std., hd., 5/16" x 1-1/2"		1
Q 1 191		PIN, cotter, 1/8" x 1"		1
103 385				1
41 597 DA	10	HANDLE, governor control lever		1
700 610 R1	11	SPRING, governor control lever		1
58 260 D	12	BALL, stl., 1/2" dia.		1
700 607 R1	13	PAWL, governor control lever NUT, jam, hex., 1/4" WASHER, lock, 1/4"		1
218 436				1
103 319				1



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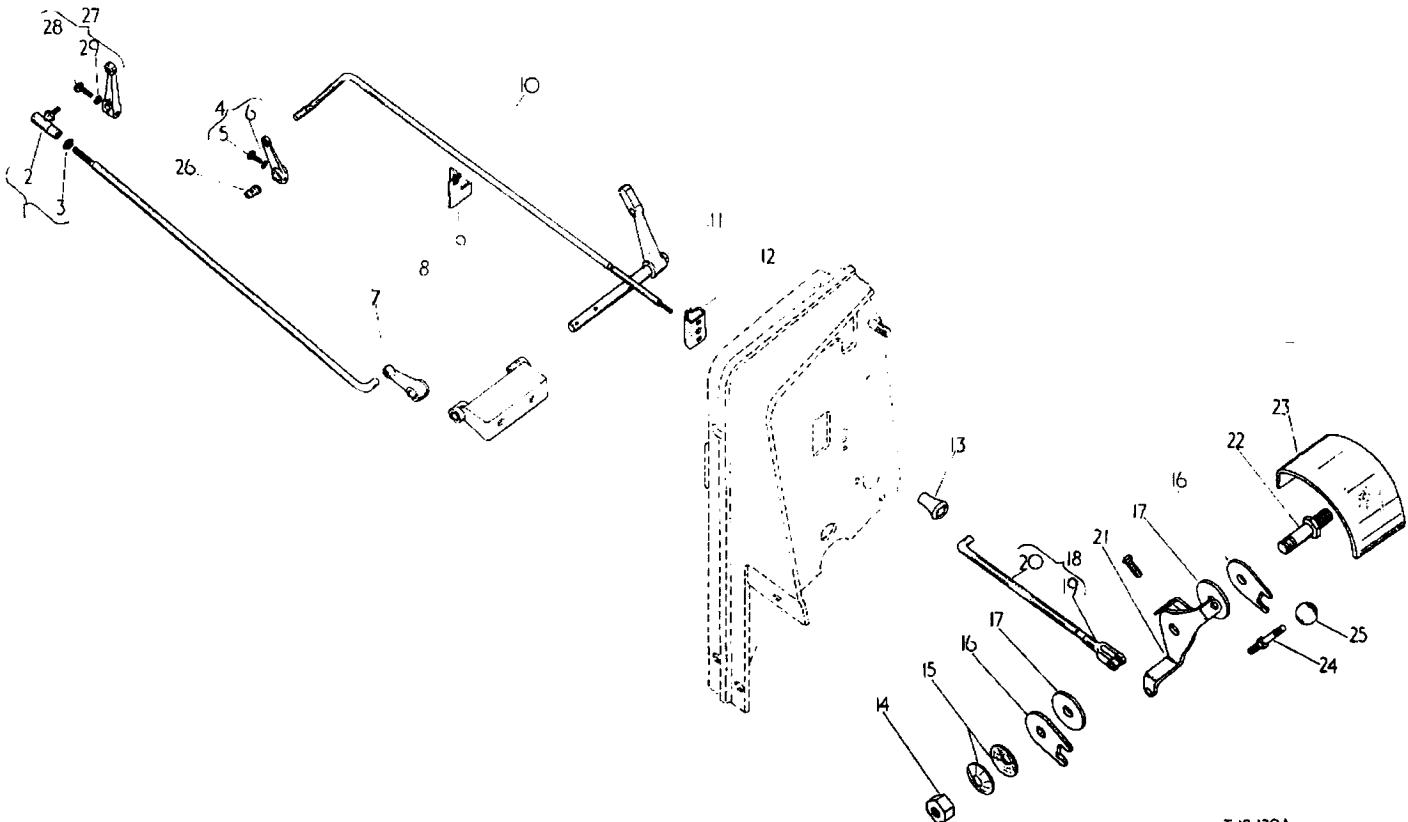
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (C. A. V.)				
701 195 R1 103 385	1	SHAFT, governor control PIN, cotter, 1/8" x 1"		1 1
751 651 R2 179 837 102 635 103 321	2	BRACKET, governor control shaft support BOLT, hex-hd., 3/8" x 3/4" NUT, hex., 3/8" WASHER, lock, 3/8"		1 2 2 2
700 603 R1 142 359	3	LEVER, governor control rod PIN, groove, type 1, 3/16" x 3/4"		2 2
3063 446 R1 708 268 R1	4	NUT, governor control lever shaft RETAINER, governor control friction spring	BTD-6/16468 up up to BTD-6/16467	1 1
3063 447 R1 48 358 D	5	WASHER, belleville SPRING, friction, governor control	BTD-6/16468 up up to BTD-6/16467	2 1
708 266 R1	6	PLATE, friction, governor control		2
708 267 R1	7	DISC, friction, governor control		2

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (C.A.V.)- contd.				
751 650 R11	8	ROD, governor control, rear, w/CLEVIS 104 036, NUT 114 492 and ROD 751 650 R1		1
107 762		PIN, cotter, 3/32" x 5/8"		1
104 036	9	CLEVIS, adjustable, rod end, 1/4" UNF		1
103 494		PIN, rod end		1
107 761		PIN, cotter, 1/16" x 5/8"		1
446 178		WASHER, plain, 1/4" x 1/2" x .049		1
751 650 R1	10	ROD, governor control, rear		1
114 492		NUT, jam, hex., 1/4" UNF		1
751 645 R11	11	LEVER, governor control	BTD-6/7757 up	1
708 269 R11	11	LEVER, governor control	BTD-6/6568 to/7756	1
179 818		BOLT, hex-hd., 5/16" x 1"		1
102 634		NUT, hex., 5/16"		1
3063 445 R1	12	SHAFT, governor control lever	BTD-6/16468 up	1
708 265 R1	12	SHAFT, governor control lever	up to BTD-6/16467	1
708 263 R21	13	PLATE, governor control, back, assy.		1
179 840		BOLT, hex-hd., 3/8" x 1-1/8"		1
103 321		WASHER, lock, 3/8"		1
708 270 R1	14	EXTENSION, governor control lever		1
102 635		NUT, hex., 3/8"		1
103 321		WASHER, lock, 3/8"		1
702 264 R1	15	KNOB, governor control lever		1
751 647 R1	16	SPRING, governor control stop lever		1
751 646 R1	17	LEVER, governor control stop		1
751 648 R1	18	BOLT, governor control stop lever		1
3049 487 R91		NUT, lock, 1/4" UNF (Nyloc)		1
701 197 R21	19	ROD, governor control front	up to BTD-6/6567	1
		comprising :-	BTD-6/7757 up	
104 037	20	CLEVIS, governor control rod end		1
114 493		NUT, jam, hex., 5/16" UNF		1
701 197 R2	21	ROD, governor control front		1
103 495		PIN, rod end, 5/16"		1
107 762		PIN, cotter, 3/32" x 5/8"		2
Q 392		WASHER, 9/32" x 3/4" x 18 ga.		1
708 273 R2		ROD, governor control stop)	BTD-6/	1
107 761		PIN, cotter, 1/16" x 5/8")	6568 to	1
446 178		WASHER, plain, 1/4" x 1/2" x .049)	/7755	1
708 272 R91		ROD, governor control, assy.)	up to	1
		comprising :-)		
708 271 R91		ROD, governor control, cpte.)	BTD-6/7756	1
103 024		NUT, hex., 1/4" UNF)		1
103 319		WASHER, lock, 1/4")		1

CHASSIS



T 18-120A

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (SIMMS)				
3062 469 R11	1	ROD, governor control, front, cpte., w/JOINT 3041 157 R91 and NUT 114 492		1
103 024		NUT, hex., 1/4" UNF		1
107 762		PIN, cotter, 3/32" x 5/8"		2
103 319		WASHER, lock, 1/4"		1
Q 392		WASHER, 9/32" x 3/4" x 18 ga.		1
3041 157 R91	2	JOINT, ball, 1/4" UNF		1
114 492	3	NUT, jam, hex., 1/4" UNF		1
708 378 R91	4	LEVER, stop control, assy., w/BOLT 188 925 and WASHER 751 020 R1		1
188 925	5	BOLT, hex-hd., No. 10 x 5/8"		1
751 020 R1	6	WASHER, lock, 2 BA		1
3062 470 R1 142 359	7	LEVER, governor control (short) PIN, groove, type 1, 3/16" x 1"		1

CHASSIS

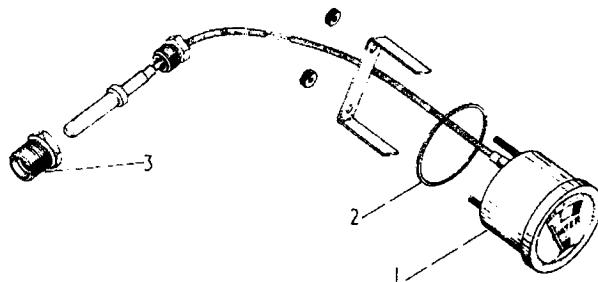


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (SIMMS)- contd.				
751 651 R2 179 837 102 635 103 321	8	BRACKET, governor control support BOLT, hex-hd., 3/8" x 3/4" NUT, hex., 3/8" WASHER, lock, 3/8"		1 1 2 2
3062 476 R1	9	BRACKET, support, fuel shut-off rod		1
3062 473 R2 107 762 446 178	10	ROD, fuel pump, shut-off PIN, cotter, 3/32" x 5/8" WASHER, plain, 1/4" x 1/2" x .049		1 1 1
3062 471 R11 103 385	11	SHAFT, governor control, assy. PIN cotter, 1/8" x 1"		1 1
3062 474 R1 109 084 113 955 103 319	12	SPRING, retaining, stop control NUT, hex., 1/4" SCREW, mach., std., rd-hd., 1/4" x 1/2" WASHER, lock, 1/4"		1 2 2 2
3065 047 R1 114 501	13	KNOB, fuel shut-off control rod NUT, hex., jam, 1/4"		1 1
3063 446 R1	14	NUT, governor control lever shaft		1
3063 447 R1	15	WASHER Belleville		2
708 266 R1	16	PLATE, friction, governor control		2
708 267 R1	17	DISC, friction, governor control		2
751 650 R11 107 762	18	ROD, governor control, rear w/CLEVIS 104 036 NUT 114 492 and ROD 751 650 R1 PIN, cotter, 3/32" x 5/8"		1 1
104 036 103 494 107 761 446 178	19	CLEVIS, adjustable, rod end, 1/4" UNF PIN, rod end PIN cotter, 1/16" x 5/8" WASHER, plain, 1/4" x 1/2" x .049		1 1 1 1
751 650 R1 114 492	20	ROD, governor control, rear NUT, jam, hex., 1/4" UNF		1 1
751 645 R11 179 818 103 025	21	LEVER, governor control BOLT, hex-hd., 5/16" x 1" NUT, hex., 5/16"		1 1 1
3063 445 R1	22	SHAFT, governor control lever		1
708 263 R21 179 842 103 321	23	PLATE, governor control back, assy. BOLT, hex-hd., 3/8" x 1-1/8" WASHER, lock, 3/8"		1 1 1
708 270 R1 102 635 103 321	24	EXTENSION, governor control lever NUT, hex., 3/8" WASHER, lock, 3/8"		1 1 1

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GOVERNOR CONTROLS (SIMMS)- contd.				
702 264 R1	25	KNOB, governor control lever		1
3062 698 R1	26	SHROUD, excess shaft		1
708 375 R91	27	LEVER, control, assy., w/BOLT 188 925 and WASHER 751 020 R1		1
188 925	28	BOLT, hex-hd., No. 10 x 5/8"		1
751 020 R1	29	WASHER, lock, 2 BA		1

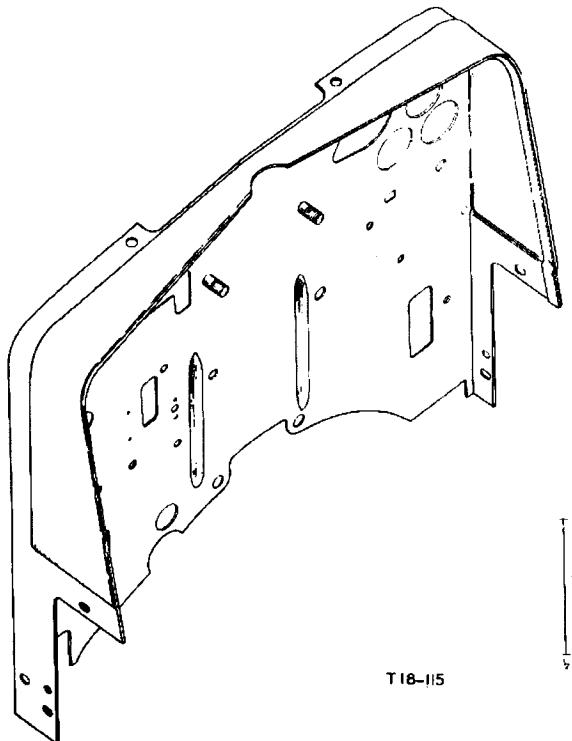


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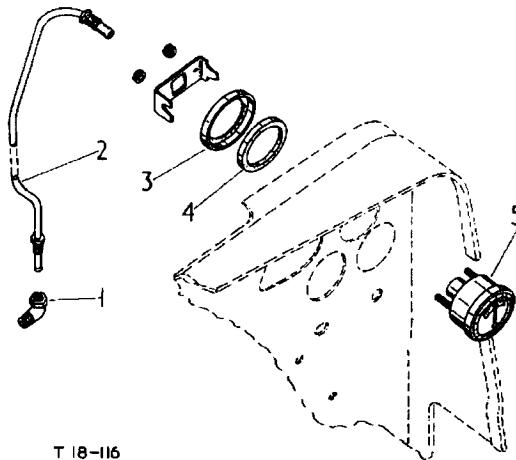
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAT INDICATOR up to BTD-6/15702				
701 242 R93	1	INDICATOR, heat comprising :-		1
704 166 R1	2	RING, rubber		1
707 355 R1	3	ADAPTOR		1
704 167 R1		SHROUD, metal		1



CHASSIS

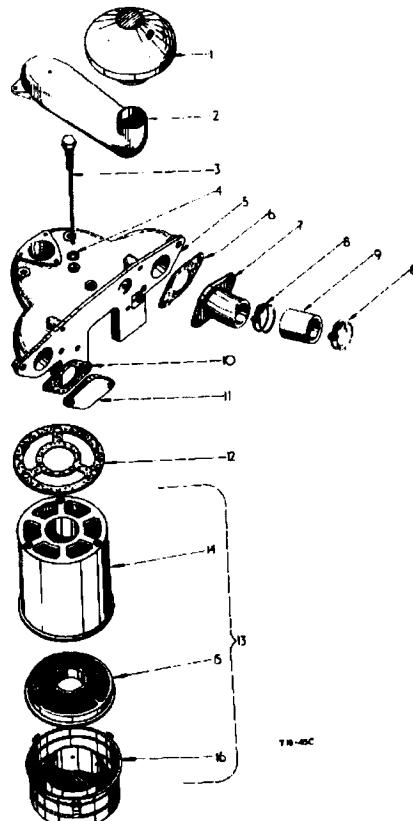


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DASH AND COWL				
3071 514 R11		DASH AND COWL, cpte., w/two SPACER 51 502 D	BTD-6/20092 up	1
3044 907 R21		DASH AND COWL, cpte., w/two SPACER 51 502 D	BTD-6/15703 to /20091	1
751 957 R21		DASH AND COWL, cpte., w/two SPACER 51 502 D up to BTD-6/15702		1
706 125 R1	103 323	BOLT, dash WASHER, lock, 1/2"		2 4
51 502 D		SPACER		2
3069 906 R1		RIVET, al. f-hd., 7/64" x 3/8" (used w/serial number plate)		4



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
OIL PRESSURE GAUGE				
60 046 D or 30 402 D	1	ELBOW, (oil pipe to engine)		1
	1	ELBOW, (oil pipe to engine)		1
3045 507 R91	2	TUBE, oil pressure, gauge, cpte.	BTD-6/12258 up	1
709 168 R11	2	TUBE, oil pressure, gauge, cpte. order 3045 507 R91	BTD-6/8336 to/12257 up to BTD-6/8335	1
704 405 R11 29 898 R1	2	TUBE, oil pressure, cpte. NUT, coupling, oil pressure tube	BTD-6/8336 up BTD-6/8336 up	1
or 700 157 R11		NUT, coupling, oil pressure tube	BTD-6/8336 up	1
709 097 R1 29 898 R1		NUT, union, oil pressure gauge NUT, coupling, oil pressure tube	BTD-6/8336 up up to BTD-6/8335	1
or 700 157 R11		NUT, coupling, oil pressure tube	up to BTD-6/8335	2
704 167 R1	3	SHROUD, metal		1
704 166 R1	4	RING, rubber		1
709 166 R91 702 397 R92	5	GAUGE, oil pressure GAUGE, oil pressure (order 709 199 R91) (see NOTE: 1.)	BTD-6/8336 up up to BTD-6/8335	1
or 258 634 R93	5	GAUGE, oil pressure (order 709 199 R91)	up to BTD-6/8335	1
709 199 R91		PACKAGE, service, oil pressure gauge (comprising		X
		1 GAUGE 709 166 R91 1 NUT 709 097 R1 1 PIPE 709 168 R11 1 NUT 700 157 R11)		
NOTE: 1. Serial numbers -BTD-6/8830/8837 to/ 8892 inclusive.				

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AIR CLEANER AND CONNECTIONS				
3045 842 R91	1	PRE-CLEANER (Centrifugal type)		1
702 127 R91	1	PRE-CLEANER (Cyclone type) (order 3045 842 R91)		1
8 723 DA	2	PIPE, air		1
179 839		BOLT, hex-hd., 3/8" x 1"		2
186 284		BOLT, hex-hd., 3/8" x 3-3/4"		1
103 321		WASHER, lock, 3/8"		3
55 746 DAX	3	EXTENSION, engine breather tube, cpte.		1
114 609	4	WASHER, lock, engine breather tube extension anchor bolt		1
8 483 DB	5	HOUSING, control, and air cleaner top		1
179 858		BOLT, hex-hd., 7/16" x 1"		2
179 839		BOLT, hex-hd., 3/8" x 1"		1
220 067		NUT, reg., hex., 7/16"		2
220 066		NUT, reg., hex., 3/8"		1
103 322		WASHER, lock, 7/16"		4

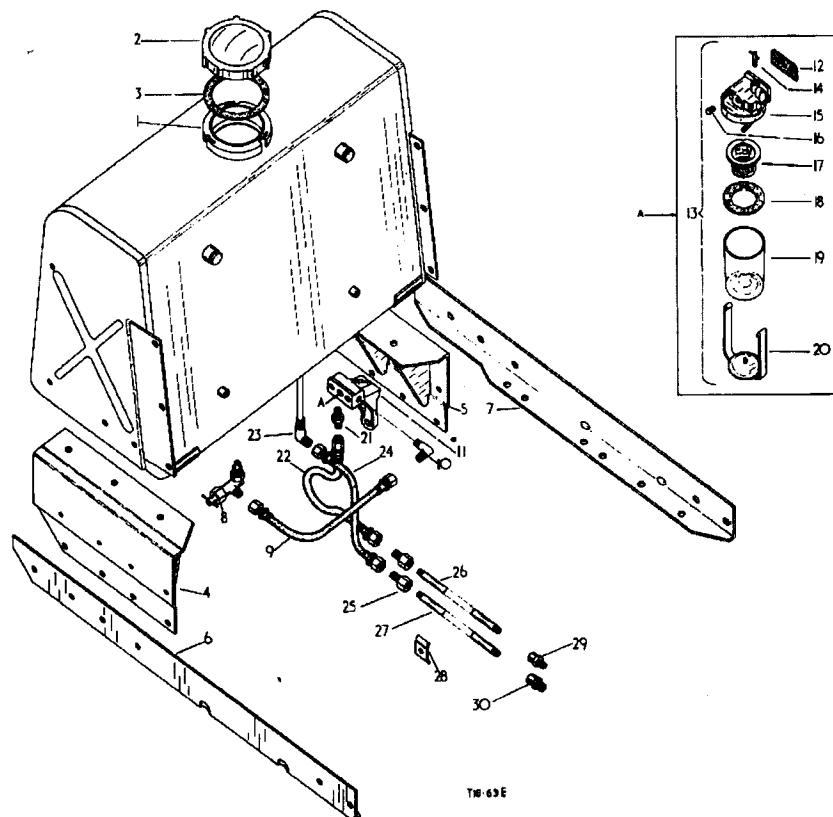
CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AIR CLEANER AND CONNECTIONS- contd.				
51 939 D	6	GASKET, air cleaner pipe elbow flange		1
708 219 R1	7	ELBOW, air cleaner pipe, upper	BTD-6/6568 up to BTD-6/ 8335	1
700 617 R91	7	ELBOW, air cleaner pipe, assy.	up to BTD-6/6567, BTD-6/ 8336 up	1
179 883 103 323		BOLT, hex-hd., 1/2" x 1-1/4" WASHER, lock, 1/2"		1 2 2
706 081 R91	8	CLAMP, air cleaner pipe hose		2
45 822 DA	9	HOSE, air cleaner pipe		1
51 939 D	10	GASKET, air cleaner top cover		1
51 941 D 179 881 103 323	11	COVER, air cleaner top BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2"		1 2 2
19 099 DC	12	GASKET, air cleaner		1
51 934 DA or 701 808 R92 or 3045 843 R91	13	CLEANER, air, (not illustrated)		1
	13	CLEANER, air, (not illustrated) (order 3045 843 R91)		1
	13	CLEANER, air (Burgess illustrated) (comprising		1
		1 BODY 3045 844 R91 1 ELEMENT 3045 846 R91 1 CUP 3045 843 R91 X RING 3044 986 R1)		
179 897 190 270 103 323		BOLT, hex-hd., 1/2" x 4" BOLT, hex-hd., 1/2" x 4-1/4" WASHER, lock, 1/2"		3 3 3
702 684 R92	14	BODY, air cleaner (order 3045 843 R91)		1
3045 846 R91	15	ELEMENT, removable	BTD-6/ 12231 up	1
701 787 R91 3045 845 R91	16	CUP, air cleaner	up to BTD-6/12230	1
	16	CUP, air cleaner	BTD-6/12231 up	1
3044 986 R1		RING, sealing, base		X
703 317 R1		TERMINAL, earth, for dash light		1
701 788 R91		CLAMP, air cleaner, w/BAND 701 789 R1 and SCREW 701 790 R91		
701 789 R1 701 790 R91		BAND, air cleaner cup clamp	up to BTD-6/12230	1
		SCREW, air cleaner cup clamp, w/ NUT WASHER	up to BTD-6/12230	1



CHASSIS



TM-63-E

Part Number or	Ref. No.	Description	Serial Number	No. Req'd.
FUEL TANK, PIPING AND WATER TRAP				
3068 398 R91 438 159 or 444 587 104 937	1	TANK, fuel, cpte. w/CAP 3068 286 R91 PLUG, pipe, sq-hd., 1/2" PLUG, pipe, sq-hd., 1/2" CORK, No. 1, 7/16" x 5/8"		1 1 1 1
3068 286 R91 275 050 R1	2	CAP, fuel tank filler GASKET, diaphragm, fuel tank cap		1 X
42 495 D	3	GASKET, fuel tank filler cap		X
56 068 DX 179 881 103 323	4	BRACKET, fuel tank support, R.H. cpte. BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2"		1 3 3
56 067 DX 179 881 103 323	5	BRACKET, fuel tank support, L.H. cpte. BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2"		1 3 3
53 719 DA 179 858 179 881 103 322 103 323	6	SUPPORT, fuel tank, R.H. BOLT, hex-hd., 7/16" x 1" BOLT, hex-hd., 1/2" x 1" WASHER, lock, 7/16" WASHER, lock, 1/2"		1 4 4 4 4

Group 3, page 16

X As Req'd.



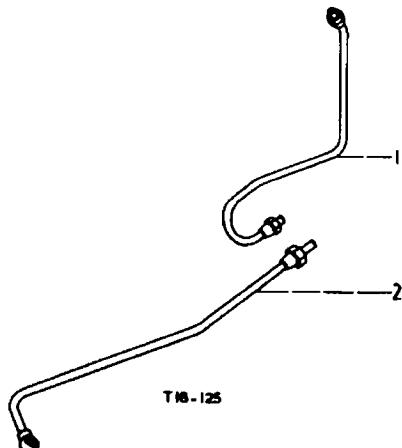
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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL TANK, PIPING AND WATER TRAP - continued				
53 718 DA	7	SUPPORT, fuel tank, L.H. BOLT, hex-hd., 7/16" x 1"		1
179 853		BOLT, hex-hd., 1/2" x 1"		4
179 881		WASHER, lock, 7/16"		4
103 322		WASHER, lock, 1/2"		4
103 323				4
702 129 R91	8	VALVE, shut-off fuel tank		1
28 899 DB	9	TUBE, fuel, flex., (shut-off valve to water trap) ^{cp 272}		1
702 132 R1	10	ELBOW, fuel tube, (in water trap support bracket)		1
702 135 R1	11	BRACKET, support, water trap		1
51 527 DC	12	GASKET, water trap		1
251 355 R91	13	TRAP, water, cpte., (comprising Ref. Nos. 14 to 20)		1
179 893		BOLT, hex-hd., 1/2" x 3"		1
103 323		WASHER, lock, 1/2"		1
279 173 R1 or 251 347 R11	14	SCREW, water trap drain		1
	14	SCREW, water trap drain, cpte.		1
251 380 R91	15	TOP, water trap, cpte.		1
251 353 R11		TOP, water trap w/drain pipe		1
20 345 D		PLUG, expansion, type No. 1, 3/8"		1
60 871 DA	16	SCREW, water trap vent		1
251 348 R91	17	SCREEN, water trap, assy.		1
260 708 R2	18	GASKET, water trap bowl		1
60 877 D	19	GLASS, water trap ⁷⁰⁹		1
60 878 DX	20	BALE, water trap, assy.		1
702 132 R1	21	ELBOW, fuel tube		1
28 899 DB	22	TUBE, fuel, flex., (water trap to fuel pipe)		1
53 727 DX	23	PIPE, stand, fuel return, cpte.		1
28 899 DB	24	TUBE, fuel, flex., (return pipe to stand pipe)		1
702 134 R1	25	CONNECTION, fuel tube		2
751 890 R1	26	PIPE, fuel		1
12 255 R1		BOLT, mach., 3/8" x 1"		1
220 066		NUT, hex., 3/8"		1
103 321		WASHER, lock, 3/8"		1
751 889 R1	27	PIPE, fuel return		1
42 385 D	28	CLAMP, fuel pipe		1
179 843		BOLT, hex-hd., 3/8" x 1-1/2"		1
103 321		WASHER, lock, 3/8"		1



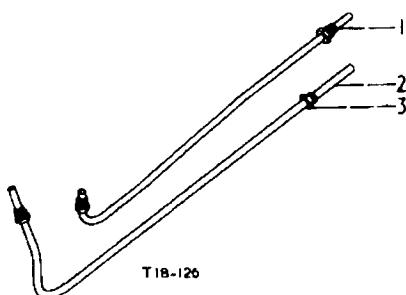
CHASSIS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL TANK, PIPING AND WATER TRAP-contd.				
57 050 D	29	COUPLING, fuel pipe (front end of fuel pipe) (C. A. V.) BTD-6/6568 to 7756		1
56 597 D	29	COUPLING, fuel pipe (front end of fuel pipe) (C. A. V.) up to BTD-6/6567, BTD-6/7757 up		1
121 328	29	COUPLING, fuel pipe (front end of fuel pipe) (SIMMS)		1
56 597 D	30	COUPLING, fuel return pipe (front end of return pipe) (C. A. V.)		1
3065 046 R1	30	COUPLING, fuel return pipe (front end of return pipe) (SIMMS)		1



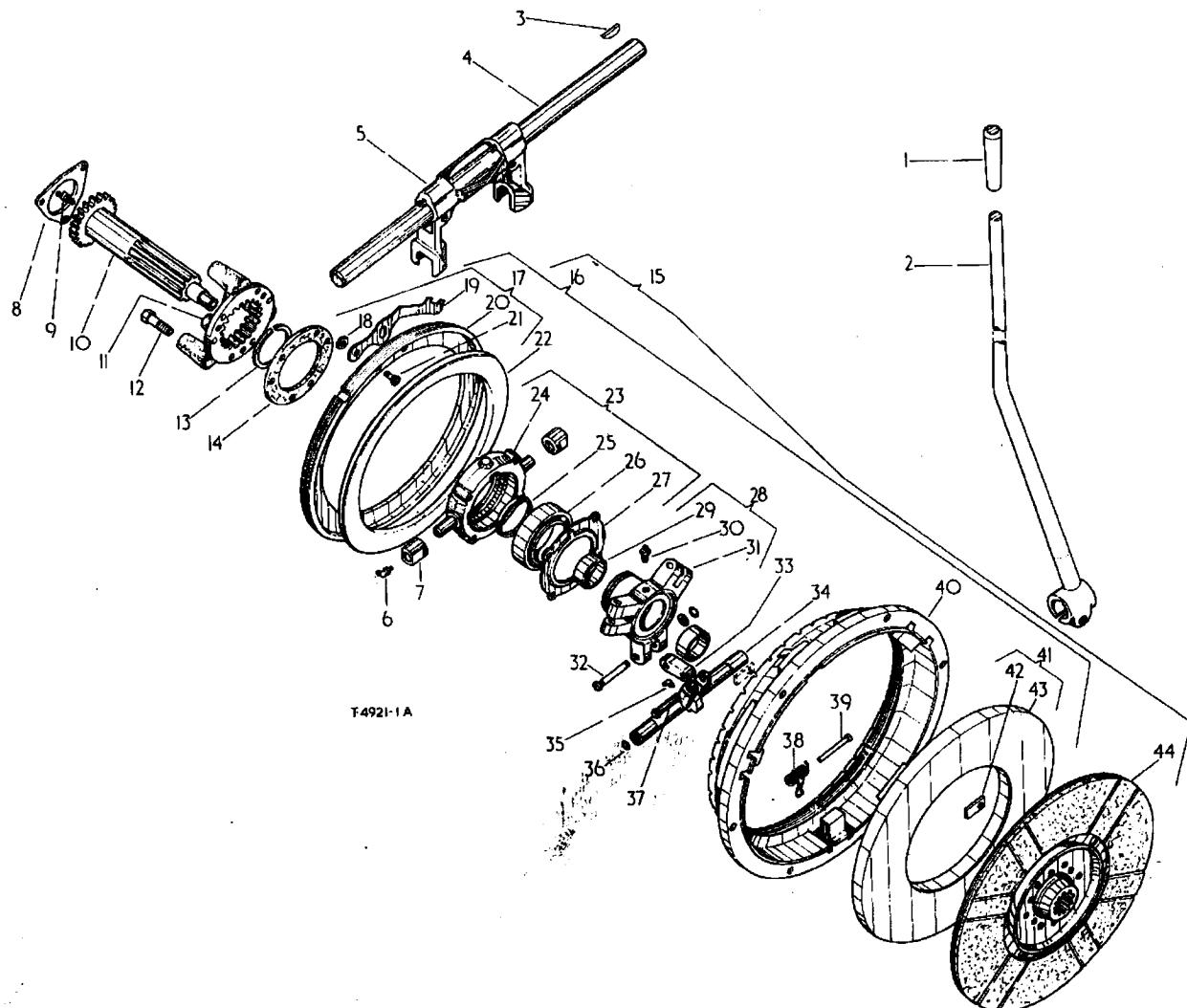
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL PIPES (CHASSIS) (SIMMS)				
3062 481 R91	1	TUBE, fuel return, front, cpte. CLIP, closed, No. 5		1
105 246		BOLT, hex-hd., 1/4" x 1/2"		1
181 059		NUT, hex., 1/4"		1
118 613		WASHER, lock, 1/4"		1
115 109				1
3062 480 R91	2	TUBE, fuel front, cpte.		1

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FUEL PIPES (CHASSIS) (C. A. V.)				
751 892 R11	1	TUBE, fuel w/NUTS, (fuel pipe to primary pump) BTD-6/6568 to/7756	1	
751 891 R21	1	TUBE, fuel w/NUTS 37 165 D, cpte., (fuel pipe to primary pump) up to BTD-6/6567, BTD-6/7757 up	1	
751 888 R21	2	TUBE, fuel, return, w/NUTS, cpte., (injection pump to return pipe)	1	
37 165 D or 700 153 R11	3	NUT, fuel return tube coupling NUT, fuel return tube coupling, cpte.	4 4	

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
13" OVER CENTRE ENGINE CLUTCH AND CONTROLS				
41 597 DA	1	HANDLE, hand lever, engine clutch	1	
701 003 R14 181 427	2	LEVER, hand, engine clutch, cpte., w/HANDLE 41 597 DA BOLT, hex-hd., 1/2" UNF x 1"	1	1
103 909	3	KEY, hand lever, engine clutch (Woodruff No. 18)	1	
53 513 D	4	SHAFT, release, engine clutch	1	
3045 364 R1 103 462. 181 374 103 321	5	FORK, release, engine clutch KEY, release fork, engine clutch (Woodruff No. 18) BOLT, hex-hd., 3/8" UNF x 1-1/2" WASHER, lock, 3/8"	1 2 2 2	

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
13" OVER CENTRE ENGINE CLUTCH AND CONTROLS - continued				
109 462	6	LUBRICATOR, engine clutch release bearing)		1
271 285	6	LUBRICATOR, engine clutch release bearing) opt.		1
751 750 R3	7	BUSH, release pin, engine clutch		2
259 688 R1	8	PLATE, end, engine clutch shaft		1
181 331		BOLT, hex-hd., 5/16" UNF x 1/2"		3
103 320		WASHER, lock, 5/16"		3
127 743	9	LUBRICATOR, engine, clutch pilot bearing up to BTD-6/20250)		1
109 635	9	LUBRICATOR, engine clutch pilot bearing up to BTD-6/20250) opt.		1
3074 795 R1	10	SHAFT, engine clutch BTD-6/20251 up		1
703 002 R1	10	SHAFT, engine clutch (%) up to BTD-6/20250		1
3068 572 R11	11	COUPLING, engine clutch, cpte., w/COUPLING 3068 572 R1 and FACING		1
21 407 H		RIVET, engine clutch brake disc facing		6
54 969 D	12	BOLT, dowel, engine clutch coupling		3
103 322		WASHER, lock, 7/16"		3
266 458 R1	13	RING, snap, engine clutch coupling		1
259 689 R11	14	PACKAGE, engine clutch brake disc facing		X
21 407 H		RIVET, engine clutch brake disc facing		6
708 451 R92	15	CLUTCH, engine, 13" over centre w/COVER 3072 126 R91 and MEMBER 51 524 DA BTD-6/19229 up		1
3041 578 R93	15	CLUTCH, engine, 13" over centre w/COVER 3072 126 R91 and MEMBER 3063 567 R91 up to BTD-6/19228		1
179 885		BOLT, hex-hd., 1/2" x 1-1/2"		6
3068 930 R1		RIVET		X
103 323		WASHER, lock, 1/2"		6
55 228 DF	16	COVER, assy., (Order 3072 126 R91) up to BTD-6/20034		1
3072 126 R91	16	COVER, assy., (**) BTD-6/20035 up comprising		1
		1 CAMSHAFT 55 231 DYA	1 PLATE 51 521 D	
		6 CIRCLIP 3072 130 R1	1 PLATE 50 433 D	
		3 COTTER 103 361	1 PLATE 31 238 D	
		1 LINK 43 207 D	1 RING 3072 127 R91	
		3 PIN 50 430 D	1 SLEEVE 55 230 DC	
		3 PIN 3072 129 R1	3 SPRING 268 613 R1	
		3 PIN 3072 128 R1)	
55 371 DAY	17	RING, adjusting, assy., (Order 3072 127 R91) up to BTD-6/20034		1

3072 127 R91	17	RING, adjusting, assy.	BTD-6/20035 up	1	
103 026	18	NUT, hex., light, 3/8"	compacting :-	2	
61 127 D	19	LOCK, adjusting	up to BTD-6/20034	1	
3072 477 R1	20	LOCK, adjusting	BTD-6/20035 up	1	
53 871 DA	20	RING, adjusting (Order 3072 127 R91)	up to BTD-6/20034	1	
3072 476 R1	21	RING, adjusting lock	BTD-6/20035 up	1	
61 115 D	21	SCREW, adjusting lock		2	
31 238 D	22	PLATE, adjusting ring		1	
55 230 DC	23	SLEEVE AND BEARING, assy.	(compacting	1	
55 232 DA	24	CARRIER, bearing		1	
29 780 D	25	RING, snap		1	
ST-312	26	BEARING, ball (I.H.C.)	(N.D.)) opt.	1	
701 139 R91	26	BEARING, ball (R & M)	(N.D.)) opt.	1	
31 242 DA	27	PLATE, bearing		1	
179 814	27	BOLT, hex-hd., 5/16" x 5/8"		1	
103 320	28	WASHER, lock, 5/16"		1	
55 229 DBXA	28	SLEEVE, assy., w/two BUSH 26 039 DA, LUBRICATOR 119 512	and SLEEVE \$	1	
26 039 DA	29	BUSH		2	
119 512	30	LUBRICATOR, straight, 1/8") opt.	1	
109 461	30	LUBRICATOR, straight, 1/8") opt.	1	
3069 202 R1	32	PIN, link, long	up to BTD-6/20034	3	
107 763	32	PIN, link, long)	3	
3072 128 R1	32	PIN, cotter, 1/8" x 5/8")	3	
3072 130 R1	32	CIRCLIP	BTD-6/20035 up	3	
43 207 D	33	LINK, connecting		3	

13" OVER CENTRE ENGINE CLUTCH AND CONTROLS - continued

Part Number	Ref.	Description	Serial Number	No.	Req'd.
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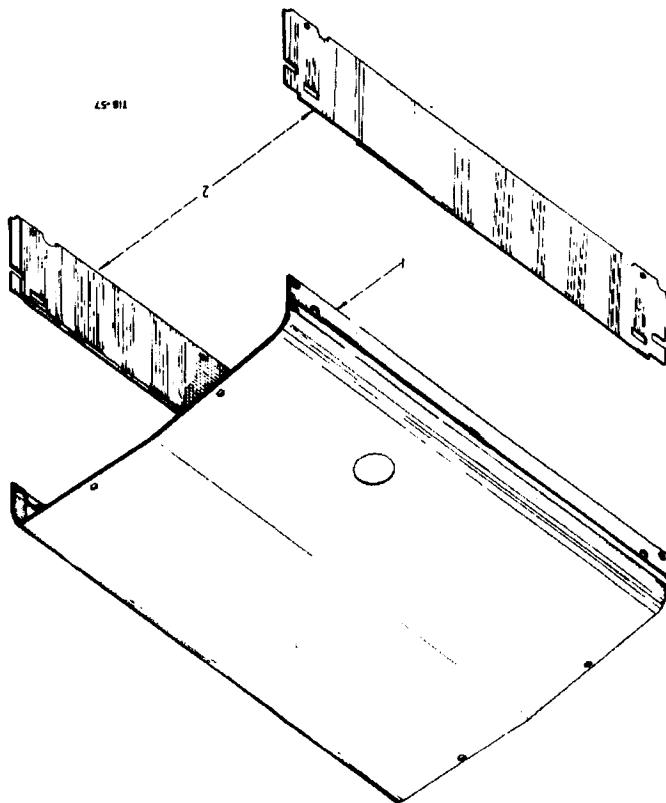
CHASSIS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
13" OVER CENTRE ENGINE CLUTCH AND CONTROLS - continued				
55 231 DYA	34	CAMSHAFT (set of three) AND BLOCKS (Set of six) (comprising 1 SET, BLOCK 3045 585 R91 1 SET, CAMSHAFT 55 231 DXA)		1
706 187 R1 27 838 D	35	LUBRICATOR, 1/4" x 67-1/2", (screw in)		3
	35	LUBRICATOR, 1/4" x 67-1/2", (push in)		3
37 947 DA	36	PLATE, retainer		6
254 621 R1 107 763	37	PIN, link, short) up to BTD-6/20034 PIN, cotter, 1/8" x 5/8") 3072 129 R1 3072 130 R1		3
	37	PIN, link, short) BTD-6/20035 up CIRCLIP)		3
268 613 R1	38	SPRING, return		3
50 430 D 103 361	39	PIN, return spring PIN, cotter, 1/8" x 1/2"		3
50 433 D	40	PLATE, back		1
51 521 D	41	PLATE, pressure, assy. (comprising 1 SET, BLOCK 43 248 D 1 PLATE 50 429 D)		1
3045 585 R91	42	BLOCK, cam (set of six) (comprising 6 BLOCK 3045 592 R1 6 SCREW 261 106 R1 6 WASHER 114 604)		1
261 106 R1 114 604		SCREW, std., fill., hd., 1/4" x 1/2" WASHER, lock, ext. tooth, 1/4"		6
50 429 D	43	PLATE, pressure		1
51 524 DA 3063 567 R91	44	MEMBER, driven, assy., BTD-6/19229 up (*) MEMBER, driven, assy., up to BTD-6/19228		1
3045 592 R1		BLOCK, cam		6
55 231 DXA		CAMSHAFT, (set of three) w/three LUBRICATOR 706 187 R1 and six PLATE 37 947 DA		1
3068 572 R1 3064 253 R91		COUPLING, engine clutch PACKAGE, driven member facing w/thirty six RIVET		1
		(*) Including :- BTD-6/18595, 18597, 18599 to 18603, 18611 (**) Including :- BTD-6/20032, 20033		1
		(%) On orders for SHAFT 703 002 R1 furnish SHAFT 3074 795 R1 with BEARING ST-544		

703 221 R12	1	HOOD SHEET, cpte.		
180 120	1	BOLT, hex-hd., 3/8" x 3/4"		
133 891	2	BOLT, f-hd., std., 3/8" x 3/4"		
227 189	2	BOLT, f-hd., std., 3/8" x 1-3/8"		
120 377	2	NUT, hex., 3/8"		
120 382	6	WASHER, lock, 3/8"		
120 394	4	WASHER, plain, 13/32" x 13/16" x 16 ga.		
51 594 DA	2	SHEET, engine side		
180 122	9	BOLT, hex-hd., 3/8" x 3/4"		
120 377	11	NUT, hex., 3/8"		
120 382	10	WASHER, lock, 3/8"		
120 394	12	WASHER, plain, 13/32" x 13/16" x 16 ga.		
51 594 DA	2	SHEET, engine side		
180 120	9	BOLT, hex-hd., 3/8" x 3/4"		
120 377	11	NUT, hex., 3/8"		
120 382	10	WASHER, lock, 3/8"		
120 394	12	WASHER, plain, 13/32" x 13/16" x 16 ga.		

HOOD AND ENGINE SIDE SHEETS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
703 221 R12	1	HOOD SHEET, cpte.		



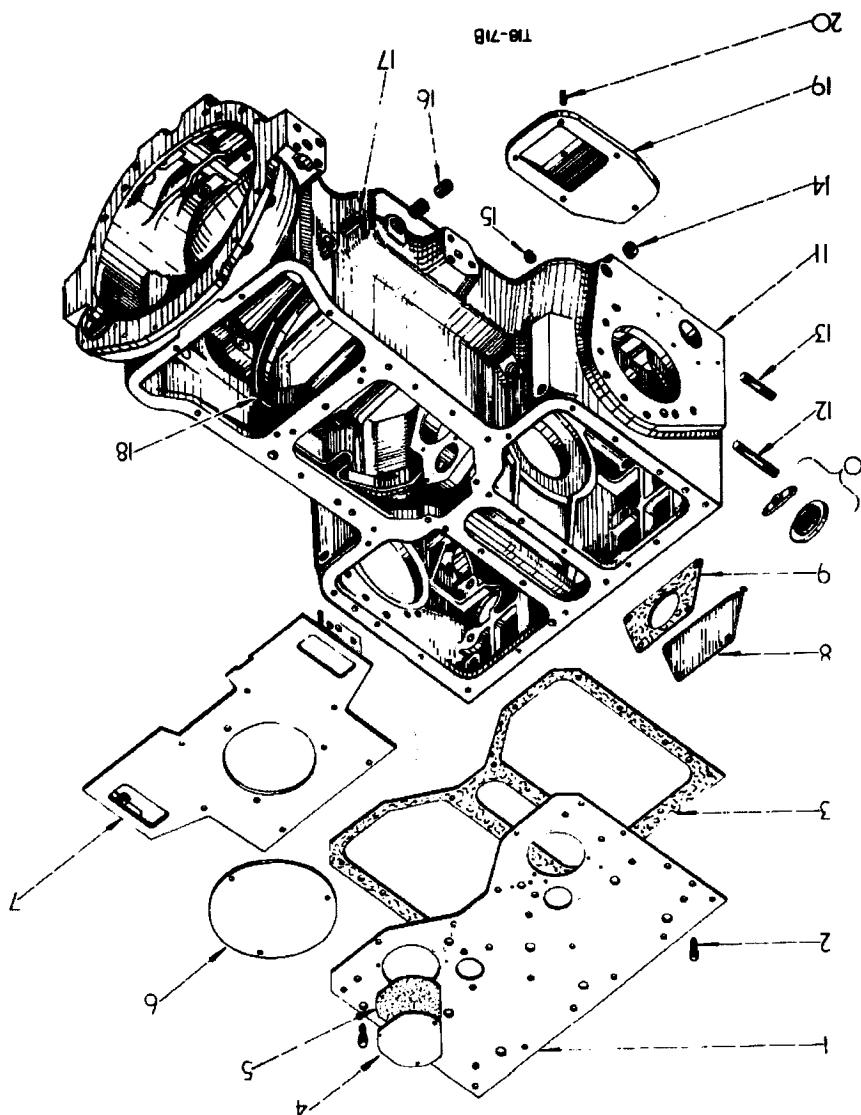
CHASSIS



			1
		GASKET, main frame cover	51 609 DA
	2	PIN, dowel, main frame cover	18 585 DA
	2	WASHER, lock, 1/2"	103 322
	18	WASHER, lock, 7/16"	103 323
	2	BOLT, hex-hd., 1/2" x 3/4"	179 879
	18	BOLT, hex-hd., 7/16" x 1"	179 858
1	1	COVER, main frame, cptc.	3106 912 R1

MAIN FRAME AND COVERS

Part Number	Ref.	No.	Serial Number	Description	No.	Req'd.



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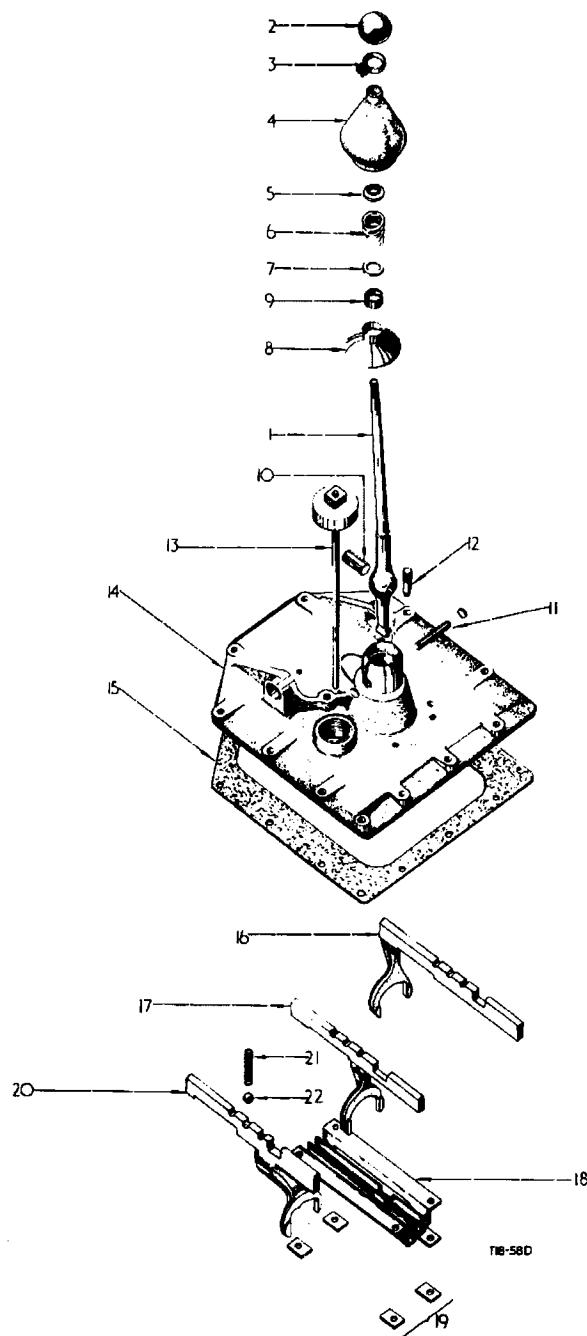
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
MAIN FRAME AND COVER- contd.				
53 559 D	4	COVER, inspection, steering clutch		2
181 331		BOLT, hex-hd., 5/16" UNF x 1/2"		6
103 320		WASHER, lock, 5/16"		6
3069 877 R1	5	GASKET, steering clutch inspection cover		2
46 304 D	6	COVER, inspection, engine clutch		1
179 835		BOLT, hex-hd., 3/8" x 5/8"		3
103 325		WASHER, lock, 3/8"		3
702 969 R11	7	COVER, engine clutch, cpte.		1
179 837		BOLT, hex-hd., 3/8" x 3/4"		6
103 321		WASHER, lock, 3/8"		6
48 072 D	8	COVER, P. T. O.		1
179 928		BOLT, hex-hd., 5/8" x 1"		4
103 325		WASHER, lock, 5/8"		4
48 073 D	9	GASKET, P. T.O. cover		1
701 014 R91	10	COVER, steering clutch lubricating port, cpte., w/CLAMP and BOLT		2
3065 118 R21	11	FRAME, main, cpte., (comprising Ref. Nos. 12 to 18)		1
700 870 R31		FRAME, main, cpte., (*) & (**)		1
103 875		PLUG, pipe, socket-hd., 3/4" up to BTD-6/20256		1
106 644		PLUG, pipe, socket-hd., 1-1/4"		1
106 622		CORK, 5/8" x 13/16" dia. x 1" long		1
117 926		CORK, 7/8" x 1-1/8" dia. x 1/4" long		4
106 613		CORK, 3/4" x 15/16" dia. x 1-1/8" long		6
104 940		CORK, No. 4, 5/8" x 7/8" long		2
254 817 R92		PLUG, drain, engine compartment, cpte.		1
13 044 R1		PIN, cotter, 3/16" x 3/4"		1
57 383 D	12	STUD, drawbar guide bracket - upper		2
57 382 D	13	STUD, drawbar guide bracket - lower		4
103 876	14	PLUG, pipe, sock-hd., 1"		2
41 600 D	15	PLUG, cup, steering brake pivot shaft		2
46 332 D	16	BUSH, steering brake operating shaft		4
45 120 D	17	BUSH, engine clutch release shaft		2
53 711 D	18	STUD, transmission end cover		4
51 401 D	19	COVER, inspection, steering brake		2
179 837		BOLT, hex-hd., 3/8" x 3/4"		10
103 321		WASHER, lock, 3/8"		10
103 866	20	PLUG, pipe, sq-hd., 1/4"		2

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
MAIN FRAME AND COVERS- contd.				
703 714 R96		PACKAGE, service, main frame (comprising 2 BEARING 3071 433 R92 24 BOLT 3042 547 R1 2 CARRIER 3062 296 R11 1 CAGE 703 809 R1 1 CAGE 703 808 R1 2 DOWEL 266 079 R1)		X
3062 292 R92		PACKAGE, service, main frame (comprising 2 BEARING 3071 433 R92 1 FRAME 3065 118 R11 6 NUT 3062 288 R1)		X
3064 057 R92		PACKAGE, service, main frame (comprising 2 BEARING 3071 433 R92 24 BOLT 3042 547 R1 1 FRAME 3065 118 R11 6 NUT 3062 288 R1)		X
704 122 R1		PIN, dowel, rear engine support (support plate to main frame) up to BTD-6/14246		2
266 079 R1		PIN, dowel, rear engine support (support plate to main frame) BTD-6/14247 up		2
3042 548 R2		INSERT, screw lock, heli-coil, 1/2" UNF		24
3062 286 R2 3062 288 R1		STUD, sprocket drive carrier, short (* * *) NUT, lock, 5/8" (* * *)	BTD-6/15482 up	6 6
		(*) Used on Serial numbers:- BTD-6/2401-2409, 2412-2601, 2603, 2607, 2609-2627, 2629, 2631, 2635, 2637, 2642, 2649, 2684, 2688, 2700-2702, 2704, 2720, 2722, 2748, 2756, 2781, 2783, 2792- 2796, 2799, 2802, 2803 only.		
		(**) On orders for 700 870 R41, 51, 61, 71, furnish PACKAGE 3064 057 R92 On orders for 700 870 R31 order PACKAGE 703 714 R96 On orders for 700 870 R81 order 3065 118 R11 w/two WASHERS 3065 120 R1		
		(***) Including serial numbers BTD-6/15321, /15322, / 15325, /15326, /15329, /15350, /15351.		
		\$ Not supplied separately.		

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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TRANSMISSION GEAR SHIFTER MECHANISM

53 965 DBX 172 529 264 055 R2	1 2 3	LEVER, gear shifter, cpte. PLUG, gear shift lever swivel shaft BALL, gear shift lever	1 2 1	
64 604 D or 701 699 R1	3	CLAMP, gear shifter boot up to BTD 6/20056 and BTD 6/20220 up CLAMP, gear shifter boot up to BTD 6/20056 and BTD -6/20220 up	1 1	

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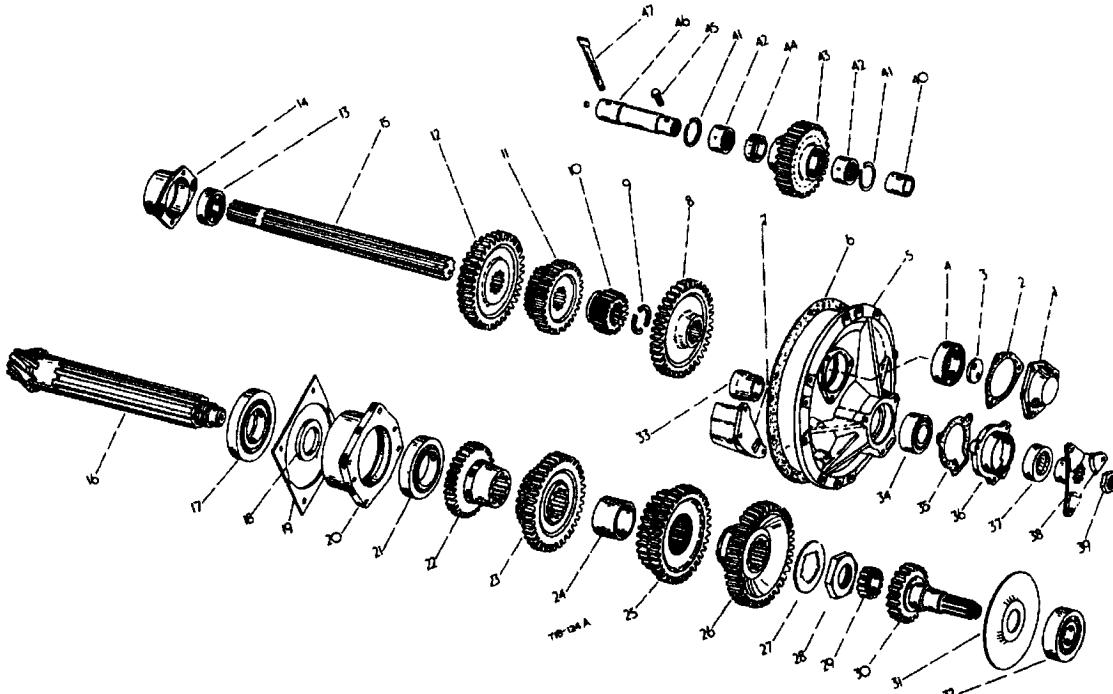
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION GEAR SHIFTER MECHANISM - continued				
64 603 DA	4	BOOT, gear shifter up to BTD-6/20056 and BTD-6/20220 up		1
710 953 R1 108 644	5	STOP, spring, gear shifter swivel housing shield, upper RIVET, rd-hd., 3/16" x 1-1/4"		1 1
29 547 D	6	SPRING, gear shifter swivel housing shield		1
1 657 E	7	STOP, spring gear shifter swivel housing shield, lower up to BTD-6/20056 and BTD-6/20220 up		1
34 879 D	7	WASHER, felt BTD-6/20057 to /20219		1
34 880 D		RETAINER, felt washer BTD-6/20057 to /20219		1
700 026 R11 or 712 626 R1 20 887 DA 615 190 R1	8 8 9	SHIELD, gear shifter swivel housing, cpte., w/BUSH 20 887 DA SHIELD, gear shifter swivel housing BUSH, gear shifter swivel housing shield WASHER, plain, 29/32" x 1-3/8" x 18 ga BTD-6/20057 to /20219		1 1 1 1
256 918 R11	10	SHAFT, gear shift lever swivel - large, cpte., w/two PLUGS 172 529		X
256 919 R11	11	SHAFT, gear shift lever swivel- small, cpte., w/two PLUGS 172 529		X
18 585 DA	12	DOWEL, gear shifter housing to main frame		2
751 814 R11	13	ROD, transmission oil level		1
3040 261 R21 3040 875 R11		HOUSING, gear shifter, cpte., w/two PLUGS 172 529 HOUSING, gear shifter, cpte., w/two PLUGS 172 529 (*)		1 1
179 861		BOLT, hex-hd., 7/16" x 1-3/8" BTD-6/6047 up		6
179 861		BOLT, hex-hd., 7/16" x 1-3/8" up to BTD-6/6046		4
179 864		BOLT, hex-hd., 7/16" x 1-3/4"		5
103 322		WASHER, lock, 7/16" BTD-6/6047 up		11
103 322		WASHER, lock, 7/16" up to BTD-6/6046		9
3040 875 R1	14	HOUSING, gear shifter (*)		1
53 461 D	15	GASKET, gear shifter housing		1
53 470 DA	16	RAIL, 4th and 5th gear shift and fork, assy., cpte.		1
53 471 DA	17	RAIL, 2nd and 3rd gear shift and fork, assy., cpte.		1
69 474 D 179 837	18	GUIDE, gear shifter rail, assy., cpte. BOLT, hex-hd., 3/8" x 3/4"		1 4
59 473 D	19	LOCK, bolt, gear shifter guide rail support		4
69 477 DB	20	RAIL, low and reverse gear shift and fork, assy., cpte.		1
64 163 D	21	SPRING, gear shifter rail poppet ball		3
13 722 D or D-2 616	22	BALL, poppet, gear shifter rail BALL, poppet, gear shifter rail		3 3



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION GEAR SHIFTER MECHANISM- contd.				
57 925 D		BRACKET, starting crank mounting, cpte.) BOLT, hex-hd., 7/16" x 1-3/4") RIVET, rd-hd., 3/16" x 3/8") up to BTD-6/6046 WASHER, lock, 7/16")		1 2 4 2
179 864				
104 066				
103 322				
52 823 D		SPACER, starting crank mounting bracket	up to BTD-6/6046	2
(*) Order 3040 261 R21 w/TRANSFER 1026 307 R1				

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION				
705 939 R1	1	RETAINER, transmission spline shaft brg., front	BTD-6/5092 up	1
45 360 D	1	RETAINER, transmission spline shaft, brg., front (order 705 939 R1)		1
179 839		BOLT, hex-hd., 3/8" x 1"	BTD-6/5092 up	3
179 837		BOLT, hex-hd., 3/8" x 3/4"	up to BTD-6/5091	3
103 321		WASHER, lock, 3/8"		3
45 358 D	2	GASKET, transmission spline shaft brg., retainer, front		1
45 357 D	3	WASHER, transmission spline shaft brg., retainer, front		1
181 395		BOLT, hex-hd., 7/16" x 1"		2
114 607		WASHER, lock, 7/16" ext. tooth		2
or 700 524 R91	4	BEARING, transmission spline shaft, front	(S. K. F.)	1
or 294 714 R91	4	BEARING, transmission spline shaft, front	(Fischer)	1
or 700 526 R91	4	BEARING, transmission spline shaft, front	(R & M)	1
or 704 772 R91	4	BEARING, transmission spline shaft, front	(Hoffman)	1
701 213 R1	5	END COVER, transmission		1
179 841		BOLT, hex-hd., 3/8" x 1-1/4"		4
103 026		NUT, hex., 3/8"		4
103 321		WASHER, lock, 3/8"		3
3070 029 R1	6	GASKET, transmission end cover		1
45 442 D		PIN, dowel, transmission end cover		1
8 779 D	7	POCKET, oil, transmission end cover		1
179 817		BOLT, hex-hd., 5/16" x 7/8"		3
103 320		WASHER, lock, 5/16"		3

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION- contd.				
51 965 DA	8	GEAR, transmission, driven		1
53 604 DX	9	COLLAR, split, transmission driven gear, set		1
258 624 R2	10	GEAR, sliding, first and reverse speed		1
51 966 DA	11	GEAR, sliding, second and third speed		1
701 124 R1	12	GEAR, sliding, fourth and fifth		1
3070 852 R91	13	BEARING, transmission spline shaft, rear		1
704 109 R2	14	CAGE, bearing, transmission spline shaft, rear		1
179 837		BOLT, hex-hd., 3/8" x 3/4"		2
103 321		WASHER, lock, 3/8"		2
704 108 R1	15	SHAFT, transmission spline		1
	16	PINION, drive bevel and shaft, 10 T (order 706 724 R92 or 701 086 R92)		1
706 724 R92		PINION, drive bevel and shaft w/bevel gear (matched set)	BTD-6/5061 up	1
701 086 R92		PINION, drive bevel and shaft w/bevel gear (matched set)	up to BTD-6/5060	1
701 440 R91	17	BEARING, bevel pinion and shaft, rear, inner		1
3062 615 R1	18	SPACER, rear bearing (.180)		X
3062 616 R1		SPACER, rear bearing (.181)		X
3062 617 R1		SPACER, rear bearing (.182)		X
3062 618 R1		SPACER, rear bearing (.183)		X
3062 619 R1		SPACER, rear bearing (.184)		X
3062 620 R1		SPACER, rear bearing (.185)		X
3062 621 R1		SPACER, rear bearing (.186)		X
3062 622 R1		SPACER, rear bearing (.187)		X
3062 623 R1		SPACER, rear bearing (.188)		X
705 393 R1		SPACER, rear bearing (.189)		X
705 394 R1		SPACER, rear bearing (.190)		X
705 395 R1		SPACER, rear bearing (.191)		X
705 396 R1		SPACER, rear bearing (.192)		X
705 397 R1		SPACER, rear bearing (.193)		X
705 398 R1		SPACER, rear bearing (.194)		X
705 402 R1		SPACER, rear bearing (.195)		X
3062 624 R1		SPACER, rear bearing (.196)		X
3062 625 R1		SPACER, rear bearing (.197)		X
705 404 R1		SPACER, rear bearing (.198)		X
3062 626 R1		SPACER, rear bearing (.199)		X
3062 627 R1		SPACER, rear bearing (.200)		X
705 406 R1	18	SPACER, rear bearing (.201)		X
3062 628 R1		SPACER, rear bearing (.202)		X
3062 629 R1		SPACER, rear bearing (.203)		X
53 609 D	19	SHIM, bevel pinion and shaft brg. cage, rear	(heavy)	2
53 610 D	19	SHIM, bevel pinion and shaft brg. cage, rear	(medium)	2
53 611 D	19	SHIM, bevel pinion and shaft brg. cage, rear	(light)	X
250 308 R1	19	SHIM, bevel pinion and shaft brg. cage, rear	(extra light)	X

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION - continued				
701 113 R2	20	CAGE, bevel pinion and shaft bearing, rear		1
179 884		BOLT, hex-hd., 1/2" x 1-3/8"		4
103 323		WASHER, lock, 1/2"		4
701 427 R91	21	BEARING, bevel pinion and shaft, rear, outer		1
701 114 R1	22	GEAR transmission, fourth speed		1
701 115 R1	23	GEAR, transmission, second and fifth speed		1
701 116 R1	24	SPACER, bevel pinion shaft		1
701 117 R1	25	GEAR, transmission, third and reverse speed		1
701 118 R1	26	GEAR, transmission, first speed		1
701 120 R2	27	WASHER, lock, bevel pinion shaft locknut		1
701 119 R2	28	NUT, lock, bevel pinion shaft		1
706 978 R91	29	BEARING, bevel pinion shaft, front		1
or 260 231 R91	29	BEARING, bevel pinion shaft, front		1
or 53 298 D	29	BEARING, bevel pinion shaft, front		1
701 129 R21	30	SHAFT, driving, transmission and GEAR w/NUT 3049 599 R1 (*)		1
3049 116 R1	31	SLINGER, oil, transmission		1
3041 275 R91	32	BEARING, transmission driving shaft, rear		1
or 3066 611 R91	32	BEARING, transmission driving shaft, rear		1
or 3066 612 R91	32	BEARING, transmission driving shaft, rear		1
or 3066 618 R91	32	BEARING, transmission driving shaft, rear		1
or 3066 614 R91	32	BEARING, transmission driving shaft, rear		1
701 131 R1	33	SPACER, transmission driving shaft bearing		1
42 455 H	34	BEARING, transmission driving shaft, front (S.K.F.)		1
or 3049 077 R91	34	BEARING, transmission driving shaft, front (R & M)		1
or 3067 987 R91	34	BEARING, transmission driving shaft, front (Fafnir)		1
or 3067 988 R91	34	BEARING, transmission driving shaft, front (Hoffman)		1
701 138 R1	35	GASKET, transmission driving shaft brg. retainer		1
701 136 R11	36	RETAINER, transmission driving shaft brg. front, w/OIL SEAL 701 137 R91		1
179 839		BOLT, hex-hd., 3/8" x 1"		3
103 321		WASHER, lock, 3/8"		3
701 137 R91	37	OIL SEAL, transmission driving shaft		1
259 691 R1	38	COUPLING, transmission drive		1
3049 599 R1	39	NUT, retaining, transmission drive coupling	BTD-6/14298 up	1
262 750 R1	39	NUT, retaining, transmission drive coupling	up to BTD-6/14297	1
3065 122 R1	40	SLEEVE	BTD-6/17278 up	1
279 429 R1	40	SLEEVE (****) & (+)	BTD-6/16293 to/17277	1

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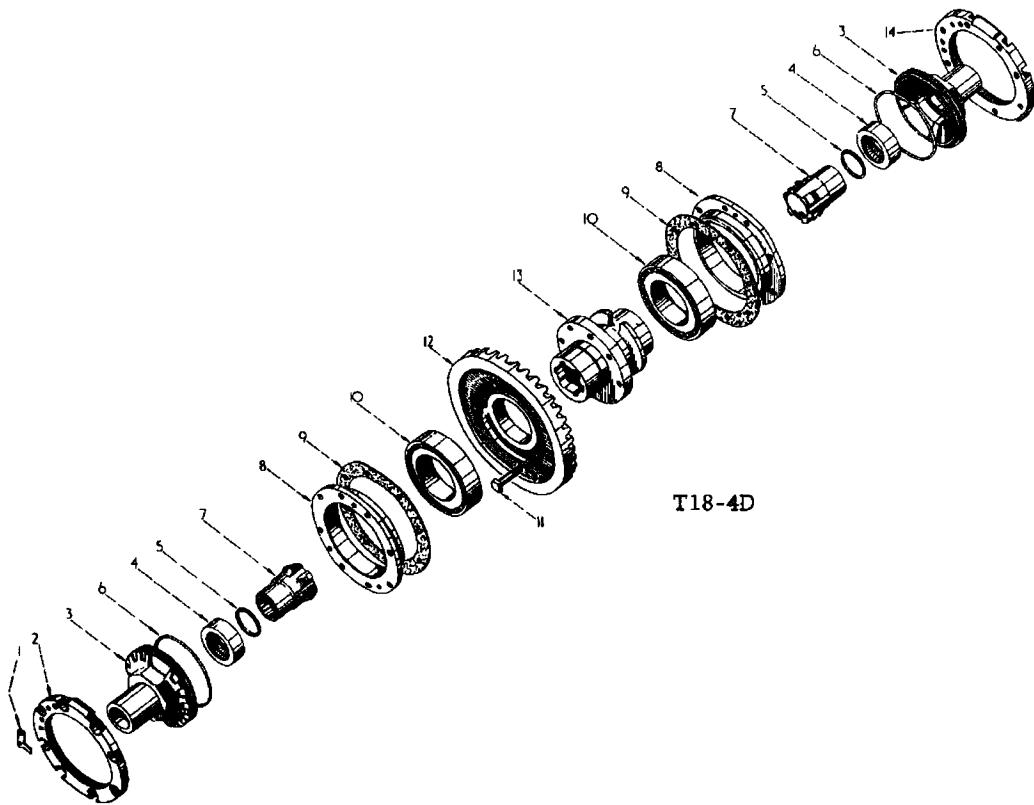


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION - continued				
279 427 R91	41	RING, snap (***)	BTD-6/16293 up	2
813 946 R91	42	BEARING, roller (***)	BTD-6/16293 up	2
3047 240 R91	42	BEARING, needle (**)	BTD-6/15164 to/16292	2
45 348 DR	42	BEARING, reverse idler (**)	up to BTD-6/15163	X
3063 666 R1	43	GEAR, reverse idler (***)	BTD-6/16293 up	1
3047 618 R11	43	GEAR, reverse idler w/BEARING 3047 240 R91 (**)	BTD-6/15164 to/16292	1
703 522 R11	43	GEAR, reverse idler w/BUSHING (**)	up to BTD-6/15163	1
279 426 R1	44	SPACER (***)	BTD-6/16293 up	1
56 453 D 119 252 103 373	45	BOLT, reverse idler gear shaft NUT, std., thick, 3/8" UNF PIN, cotter, 3/32" x 3/4"		1 1 1
3065 119 R11	46	SHAFT, reverse idler, cpte.	BTD-6/17278 up	1
279 428 R11	46	SHAFT, reverse idler, cpte. w/PLUG 45 361 D (***) & (++)	BTD-6/16293 to/17277	1
3047 619 R11	46	SHAFT, reverse idler, cpte., w/PLUG 45 361 D (**)	BTD-6/15164 to/16292	1
3045 238 R11	46	SHAFT, reverse idler, cpte., w/PLUG 45 361 D (**)	BTD-6/12065 to/15163	1
48 388 DX	46	SHAFT, reverse idler, w/PLUG 45 361 D (**)	up to BTD-6/12064	1
45 361 D		PLUG, reverse idler gear shaft		1
3069 941 R91	47	STRAINER, reverse idler oil	BTD-6/12461 up	1
3065 120 R1		WASHER, thrust, reverse idler gear .094/.090		
3065 121 R1		WASHER, thrust, reverse idler gear .130/.136	BTD-6/17278 up	2 X
3049 597 R91		PACKAGE, service, transmission drive shaft (comprising		X
		1 COUPLING 259 691 R1 1 SHAFT 701 129 R21) 1 SLINGER 3049 116 R1		
3047 621 R94		PACKAGE, service, reverse idler gear and shaft (comprising		X
		2 BEARING 313 946 R1 1 SLEEVE 3065 122 R1 1 GEAR 3063 666 R1 1 SPACER 279 426 R1 2 RING 279 427 R1 1 STRAINER 279 430 R91) 1 SHAFT 3065 119 R11		
		(*) On orders for 701 129 R11 order PACKAGE 3049 597 R91		
		(**) Order PACKAGE 3047 621 R94		



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSMISSION - continued				
		<p>(* * *) Including BTD-8/15805/ 16129 to/16139/ 16154/ 16162/16163/ 16173/ 16176/ 16191/16194/16226/to 16231/16234/16238/16241.</p> <p>(+) Order SLEEVE 3065 122 R1 w/SHAFT 3065 119 R11</p> <p>(++) Order SHAFT 3065 119 R11 w/two WASHER 3065 120 R1</p>		



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DRIVE BEVEL GEAR				
703 451 R1	1	LOCK, bearing adjuster, bevel gear BOLT, hex-hd., 3/8" x 5/8" WASHER, lock, 3/8"	BTD-6/2401 up	2
179 835				4
103 321				4
3107 736 R1	2	RING, bearing adjuster, drive bevel gear R.H.	BTD-6/20348 up	1
701 456 R2	2	RING, bearing adjuster, drive bevel gear R.H. BOLT, hex-hd., 7/16" x 1-1/4"	up to BTD-6/20347 BTD-6/20348 up	1
179 861				8
179 862		BOLT, hex-hd., 7/16" x 1/2"	up to BTD-6/20347	8
114 607		WASHER, lock, ext. tooth, 7/16"	BTD-6/3619 up	4
103 322		WASHER, lock, 7/16"	up to BTD-6/3618	8
3043 969 R91		WASHER, lock, bearing adjuster ring drive bevel gear		
		BTD-6/3619 up		4
3107 739 R11	3	ADJUSTER, cpte., drive bevel gear bearing (comprising	BTD-6/20348 up	2
		1 OIL SEAL 1 RING	3068 123 R91 704 660 R1)	

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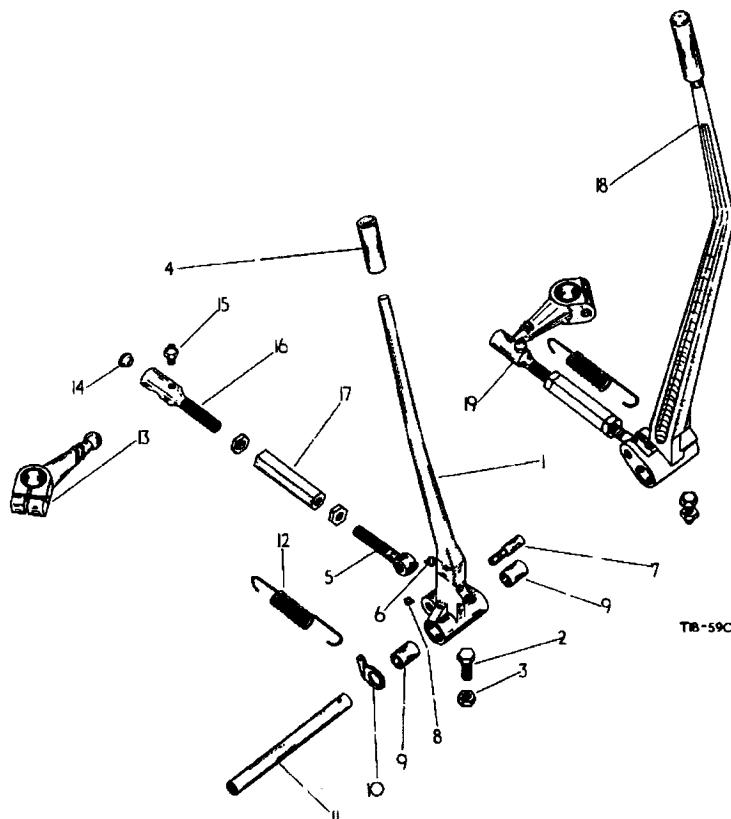
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DRIVE BEVEL GEAR - continued				
701 457 R42	3	ADJUSTER, cpt., drive bevel gear bearing up to BTD-6/20347 (comprising 1 OIL SEAL 3068 123 R91 1 PACKAGE 704 784 R92 1 RING 704 660 R1)		2
3068 123 R91	4	OIL SEAL, steering clutch shaft coupling) BTD-6/2702 up		2
3110 937 R91	4	OIL SEAL, steering clutch shaft coupling) opt. up to BTD-6/2701		2
701 093 R91	4	OIL SEAL, steering clutch shaft coupling		2
704 660 R1	5	RING, drive bevel gear bearing adjuster BTD-6/2702 up		2
704 784 R92		PACKAGE, service, steering clutch shaft coupling oil seal w/OIL SEAL 3068 123 R91 and SPACER 704 767 R1 up to BTD-6/20347		X
704 767 R1		SPACER, steering clutch shaft coupling oil seal up to BTD-6/20347		2
705 227 R1	6	"O" RING, drive bevel gear bearing adjuster		2
3042 541 R92	7	COUPLING, steering clutch shaft, cpt., (6T) BTD-6/2702 up		2
254 959 R11		COUPLING, steering clutch shaft, cpt., w/PLUG 172 598 BTD-6/2401 to /2701		2
701 105 R1		RETAINER, steering clutch shaft coupling BTD-6/2401 to /2701		4
181 360		BOLT, hex-hd., 3/8" UNF x 3/4" BTD-6/2401 to /2701		12
48 386 DA		LOCK, steering clutch shaft coupling bolt BTD-6/2401 to /2701		6
3107 738 R1	8	CAGE, drive bevel gear bearing BTD-6/20348 up		2
701 091 R2	8	CAGE, drive bevel gear bearing up to BTD-6/20347		2
705 555 R1	9	GASKET, drive bevel gear bearing cage		2
705 982 R1		GASKET, drive bevel gear bearing cage (use only if CAGE 701 091 R1 is fitted)		2
3107 737 R91	10	BEARING, drive bevel gear BTD-6/20348 up		2
701 090 R92	10	BEARING, drive bevel gear up to BTD-6/20347		2
3041 831 R1	11	BOLT drive bevel gear dowel BTD-6/10855 up		8
3041 382 R1		NUT, lock, 1/2" UNF		8
701 088 R2	11	BOLT, drive bevel gear dowel (*) BTD-6/5061 to /10584		8
706 587 R1		NUT, std., drive bevel gear dowel bolt (**) BTD-6/5061 to /10584		8
143 222		PIN, cotter, 7/64" x 1-1/2" BTD-6/5061 to /10584		8
701 088 R1	11	BOLT, drive bevel gear dowel (*) up to BTD-6/5060		6
706 587 R1		NUT, std., drive bevel gear dowel bolt (**) up to BTD-6/5060		6
143 222		PIN, cotter, 7/64" x 1-1/2" up to BTD-6/5060		6
	12	GEAR drive bevel (42T) Order 706 724 R92 or 701 086 R92		1



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DRIVE BEVEL GEAR - continued				
706 724 R92		GEAR, drive bevel w/bevel PINION AND SHAFT (matched set) BTD-6/5061 up		X
701 086 R92		GEAR, drive bevel w/bevel PINION AND SHAFT (matched set) BTD-6/5060		X
706 721 R1	13	HUB, drive bevel gear	BTD-6/5061 up	1
704 659 R1	13	HUB, drive bevel gear	BTD-6/2702 to /5060	1
701 087 R1	13	HUB, drive bevel gear	BTD-6/2401 to /2701	1
3107 736 R1	14	RING, bearing adjuster, drive bevel gear L.H.	BTD-6/20348 up	1
701 095 R3	14	RING, bearing adjuster, drive bevel gear L.H.	up to BTD-6/20347	1
179 861		BOLT, hex-hd., 7/16" x 1-1/4"	BTD-6/20348 up	8
179 862		BOLT, hex-hd., 7/16" x 1-1/2"	up to BTD-6/20347	8
114 607		WASHER, lock, ext. tooth, 7/16"	BTD-6/3619 up	4
3043 969 R91		WASHER, lock, bearing adjuster ring, drive bevel gear	BTD-6/3619 up	4
103 322		WASHER, lock, 7/16"	up to BTD-6/3618	8
3042 374 R91		PACKAGE, service, drive bevel gear bolt (comprising)		X
		1 BOLT 3041 831 R1		
		1 NUT 3041 382 R1)		
172 598		PLUG, steering clutch shaft	BTD-6/2401 to /2701	2
		(*) Order PACKAGE 3042 374 R91		
		(**) Order NUT 3041 382 R1		
		X As required		

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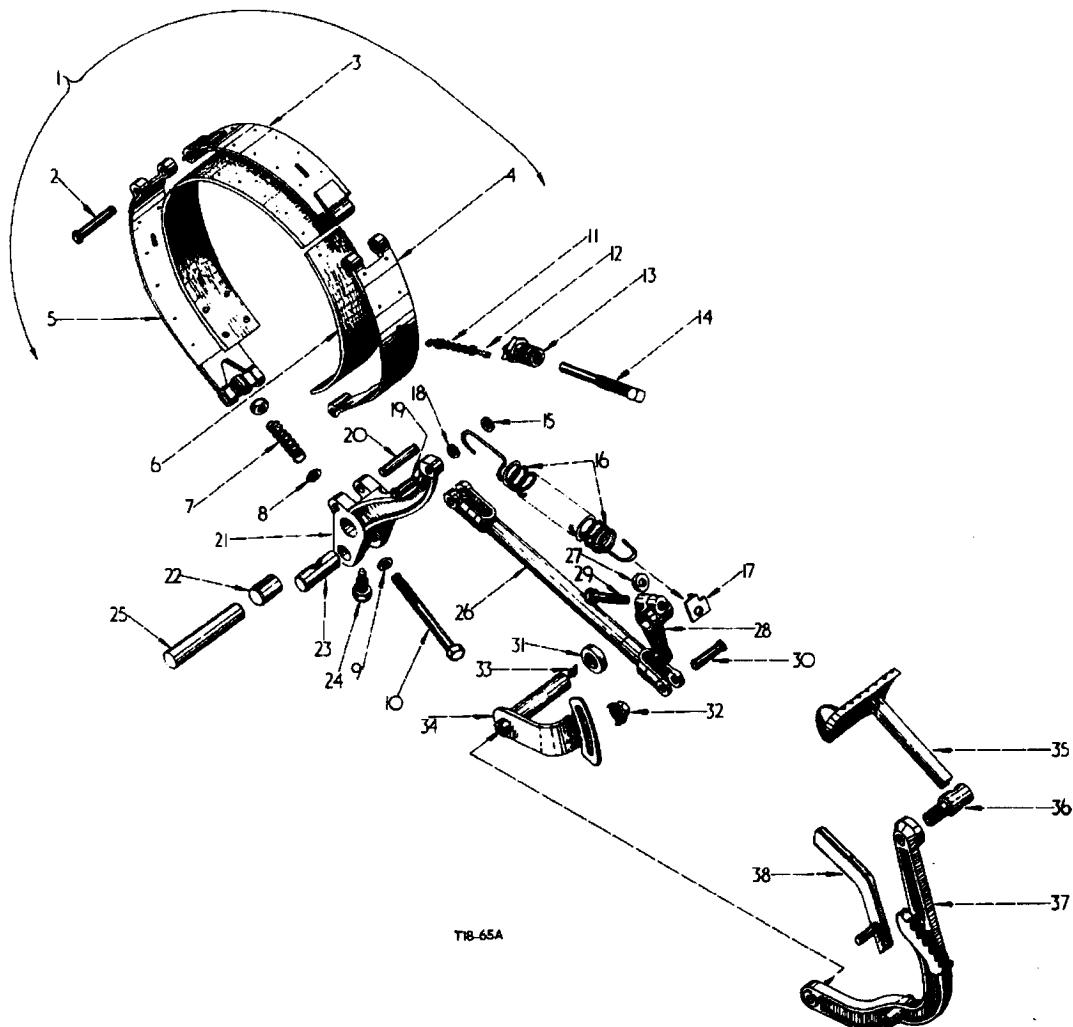
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING CLUTCH CONTROLS				
701 034 R93 or 700 615 R21	1	LEVER, hand, steering clutch, R. H. cpte. LEVER, hand, steering clutch, R. H. cpte. (comprising		1 1
		2 BUSHING 42 175 D 1 LUBRICATOR 109 461 1 EYE 59 309 DAX 1 NUT 140 701 1 HANDLE 41 597 DA 1 PIN 59 310 D)		
179 883 218 440	2 3	BOLT, hex-hd., 1/2" x 1-1/4" NUT, jam, hex., 1/2"		1 1
41 597 DA	4	HANDLE, steering clutch hand lever		2
59 309 DAX		EYE, tumbuckle, steering clutch operating, cpte. (comprising Ref. Nos. 5 and 6)		2
140 701		NUT, hex., type D, 5/8" UNF		2
59 309 DA	5	EYE, tumbuckle, steering clutch operating		2
109 454 or 110 347	6	LUBRICATOR, steering clutch operating tumbuckle eye LUBRICATOR, steering clutch operating tumbuckle eye'		2 2



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING CLUTCH CONTROLS- contd.				
59 310 D	7	PIN, steering operating turnbuckle eye		2
109 461 or 119 512	8	LUBRICATOR, steering clutch hand lever		2
	8	LUBRICATOR, steering clutch hand lever		2
42 175 D or 703 222 R1	9	BUSHING, steering clutch hand lever		4
	9	BUSHING, steering clutch hand lever		4
53 595 D	10	ANCHOR, steering clutch release lever return spring		2
53 600 D 179 826 103 320	11	SHAFT, steering clutch hand lever		1
		BOLT, hex-hd., 5/16" x 2"		1
		WASHER, lock, 5/16"		1
59 315 D	12	SPRING, return, steering clutch release lever		2
59 317 D 181 440 103 028 103 323	13	LEVER, release, steering clutch		2
		BOLT, hex-hd., 1/2" UNF x 2-1/2"		2
		NUT, light, hex., 1/2" UNF		2
		WASHER, lock, 1/2"		2
59 314 D 103 387	14	PLUG, steering clutch operating turnbuckle socket		2
		PIN, cotter, 1/8" x 1-1/2"		2
109 461	15	LUBRICATOR, steering clutch operating turnbuckle socket		2
59 313 D 114 498	16	SOCKET, steering clutch operating turnbuckle, R. H.		1
		NUT, hex., 5/8" UNF		1
59 311 D	17	TURNBUCKLE, steering clutch operating		2
701 033 R93 or 700 614 R21	18	LEVER, hand, steering clutch, L.H. cpte.		1
	18	LEVER, hand, steering clutch, L.H. cpte. (comprising		1
		2 BUSHING 42 175 D 1 LUBRICATOR 109 461		
		1 EYE 59 309 DAX 1 NUT 140 701		
		1 HANDLE 41 597 DA 1 PIN 59 310 D)		
179 883 218 440		BOLT, hex-hd., 1/2" x 1-1/4" (see Ref. No. 2)		1
		NUT, jam, hex., 1/2" (see Ref. No. 3)		1
59 312 D 114 498	19	SOCKET, steering clutch operating turnbuckle, L.H.		1
		NUT, hex., 5/8" UNF		1

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING BRAKES AND CONTROL				
3040 380 R91	1	BAND, steering brake, assy., w/moulded lining comprising:-		2
265 051 R1	2	PIN, joint, steering brake band		4
103 384		PIN, cotter, 1/8" x 3/4"		4
3040 381 R91 21 406 H	3	BAND, steering brake, centre, cpte. RIVET, brs., tubular, csk-hd., 3/16"x 3/8"		2 24
265 045 R91 21 406 H 21 444 H	4	BAND, steering brake, front, cpte. RIVET, brs., tubular, csk-hd., 3/16" x 3/8" RIVET, brs., tubular, csk-hd., 3/16" x 1/2"		2 16 4
3040 382 R91 21 406 H 21 444 H	5	BAND, steering brake, rear, cpte. RIVET, brs., tubular, csk-hd., 3/16"x 3/8" RIVET, brs., tubular, csk-hd., 3/16" x 1/2"		2 16 4



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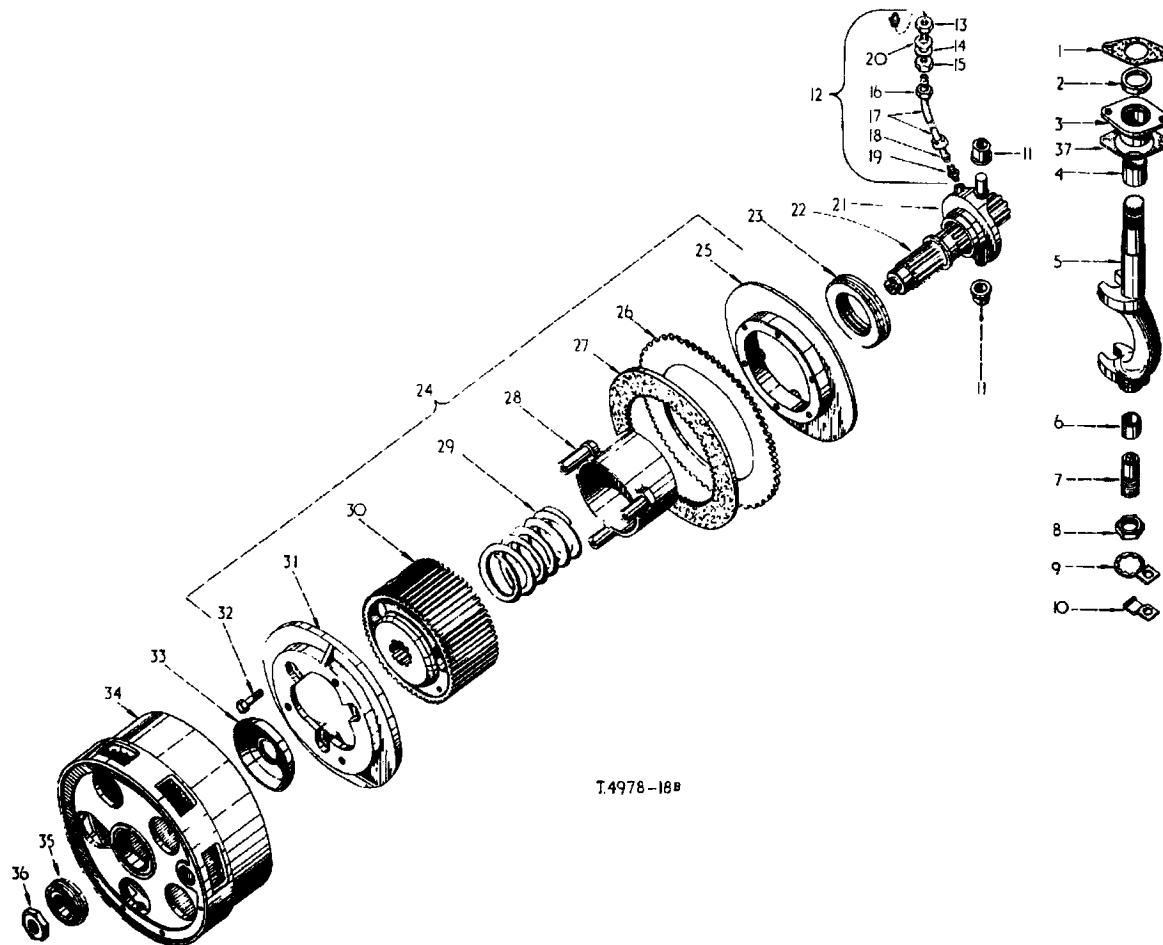
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING BRAKES AND CONTROL- contd.				
68 624 DA	6	PACKAGE, service, steering brake band moulded lining (set of 3 pieces w/rivets)		X
265 052 R91		PACKAGE, service, steering brake band moulded lining, rear		2
21 406 H		RIVET, brs., tubular, csk-hd., 3/16" x 3/8"		16
21 444 H		RIVET, brs., tubular, csk-hd., 3/16" x 1/2"		4
262 662 R91		PACKAGE, service, steering brake band moulded lining, centre		2
21 406 H		RIVET, steering brake band lining - short		24
265 052 R91		PACKAGE, service, steering brake band moulded lining, front		2
21 406 H		RIVET, brs., tubular, csk-hd., 3/16" x 3/8"		16
21 444 H		RIVET, brs., tubular, csk-hd., 3/16" x 1/2"		4
46 029 D	7	SPRING, release, steering brake band		2
41 509 D	8	WASHER, steering brake band release spring		2
46 028 D	9	SPACER, steering brake band adjusting bolt		2
46 027 D	10	BOLT, adjusting, steering brake band		2
103 028		NUT, hex., 1/2" UNF		2
56 478 DA		SPRING, anchor, steering brake band (comprising Ref. Nos. 11 and 12)		2
56 475 D	11	SPRING, anchor, steering brake band		2
56 476 DA	12	HOOK, steering brake band anchor spring		4
46 022 DA	13	ANCHOR, steering brake anchor spring, assy.		2
218 445		NUT, hex., 1"		2
121 326		WASHER, lock, 1"		2
53 505 D	14	SCREW, set, steering brake band		2
114 507		NUT, jam, hex., 5/8"		2
28 422 D	15	SPACER, steering brake rod return spring		2
53 495 D	16	SPRING, return, steering brake rod		2
53 497 D	17	ANCHOR, steering brake rod return spring		2
41 509 D	18	WASHER, steering brake rod return spring		2
103 498	19	PIN, end, steering brake rod - short		2
103 384		PIN, cotter, 1/8" x 3/4"		2
57 904 DA	20	PIN, pivot joint, steering brake band		2
265 042 R11	21	LEVER, pivot, steering brake, cpte., w/BUSH 46 023 D		2
46 023 D	22	BUSH, steering brake pivot lever		2
41 508 D	23	PIN, adjusting, steering brake band		2
46 025 D	24	STUD, steering brake pivot shaft		2
103 323		WASHER, lock, reg., 1/2"		2
48 045 DA	25	SHAFT, pivot, steering brake		2

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING BRAKES AND CONTROL- contd.				
265 043 R11	26	ROD, steering brake, cpte.		2
20 841 D	27	KEY, steering brake lever		2
8 444 DA 181 436 103 028 103 323	28 29	LEVER, steering brake BOLT, hex-hd., 1/2" UNF x 2-1/4" NUT, light, hex., 1/2" UNF WASHER, lock, 1/2"		2 2 2 2
33 558 V 3065 023 R91	30	PIN, end, steering brake rod - long PIN, cotter, 1/8" x 3/4"		2 2
41 519 D 53 514 DA	31 32	SEAL, dirt, steering brake pedal shaft LOCK, adjuster, steering brake pedal		2 2
127 743 or 109 365	33 33	LUBRICATOR, 67-1/2°, steering brake pedal shaft LUBRICATOR, 67-1/2°, steering brake pedal shaft		2 2
53 504 DA	34	SHAFT, steering brake pedal, and adjusting assy., R. H.		1
53 503 DA		SHAFT, steering brake pedal, and adjusting assy., L. H. (not illustrated)		1
266 473 R91 53 504 DA 109 460 or 109 350		PACKAGE, service, steering brake pedal shaft and adjusting assy., R. H. SHAFT, steering brake pedal, and adjuster, R. H., cpte. LUBRICATOR, steering brake pedal shaft LUBRICATOR, steering brake pedal shaft		X 1 1 1
266 472 R91 53 503 DA 109 460 or 109 350		PACKAGE, service, steering brake pedal shaft, and adjusting assy., L. H. SHAFT, steering brake pedal, and adjuster, L. H., cpte. LUBRICATOR, steering brake pedal shaft LUBRICATOR, steering brake pedal shaft		X 1 1 1
705 749 R2	35	PAD, steering brake pedal		2
46 275 D 103 030 103 325	36	SWIVEL, steering brake pedal pad and rod NUT, light, hex., 5/8" UNF WASHER, lock, 5/8"		2 2 2
8 447 D 181 431 181 442 103 323	37	PEDAL, steering brake, R. H. BOLT, hex-hd., 1/2" UNF x 1-1/2" BOLT, hex-hd., 1/2" UNF x 3" WASHER, lock, 1/2"		1 1 1 2
8 446 D 181 431 181 642 103 323		PEDAL, steering brake, L. H. (not illustrated) BOLT, hex-hd., 1/2"UNF x 1-1/2" BOLT, hex-hd., 1/2" UNF x 3" WASHER, lock, 1/2"		1 1 1 2
53 507 D 107 763	38	PAWL, ratchet, steering brake, cpte., R. H. PIN, cotter, 1/8"x 5/8"		1 1
53 506 D 107 763		PAWL, ratchet, steering brake, cpte., L. H., (not illustrated) PIN, cotter, 1/8" x 5/8"		1 1

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING CLUTCH				
46 040 D 179 860 103 322	1	RETAINER, steering clutch release shaft bearing felt BOLT, hex-hd., 7/16" x 1-1/4" WASHER, lock, 7/16"		2 4 4
46 038 D	2	FELT, steering clutch release shaft bearing		2
3041 841 R11	3	BEARING, steering clutch release shaft		2
3041 842 R1	4	BUSHING, steering clutch release shaft		2
3041 840 R21	5	FORK, steering clutch release, cpte., w/BUSHING 55 955 DA		2
55 955 DA	6	BUSHING, steering clutch release fork pivot		2
55 954 DA	7	PIVOT, steering clutch release fork		2
47 726 D	8	NUT, lock, steering clutch release fork pivot		2

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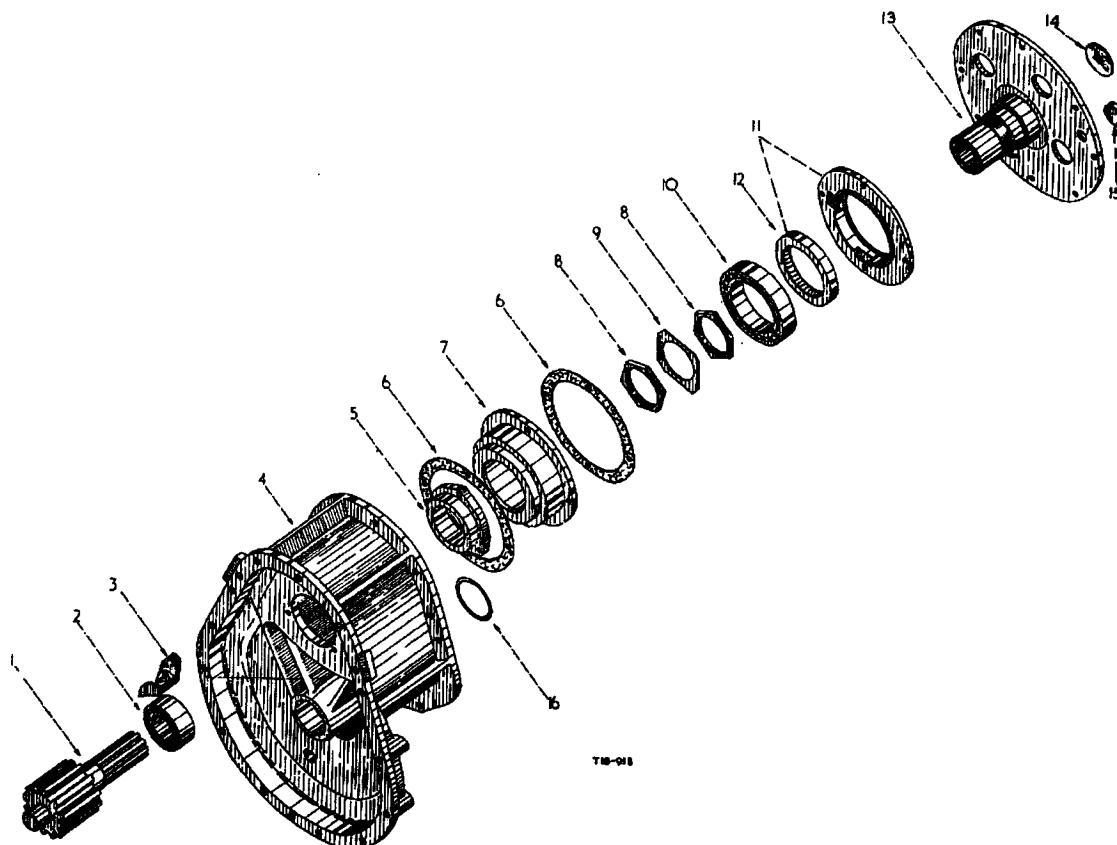
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING CLUTCH - continued				
60 096 D	9	NUT, lock, steering clutch release fork pivot		2
60 095 D 179 881 103 323	10	LOCK, steering clutch release fork pivot BOLT, hex-hd., 1/2" x 1" WASHER, lock, 1/2"		2 2 2
42 298 DB	11	BUSHING, steering clutch release pin		4
51 431 DX 13 243 R1 220 064 103 319 105 404	12	TUBE, grease, steering clutch release bearing cpte. (Order TUBE 3072 025 R92) BOLT, mach., sq-hd., 1/4" x 3/4" NUT, hex., 1/4" WASHER, lock, 1/4" NIPPLE, steering clutch release collar, 1/8" pipe	up to BTD-6/20151	2 2 2 2 2
3072 025 R92	12	TUBE, grease, steering clutch release bearing cpte. comprising :-	BTD-6/20152 up	2
3072 027 R1	13	FITTING, end		2
50 793 H	14	WASHER, flat		2
114 494	15	NUT, hex., jam, 3/8"		2
120 488	16	SLEEVE, ball		4
3072 028 R1	17	NUT, ball sleeve tube		4
3072 026 R1	18	TUBE, Nylon, 3/16" O.D.		2
3073 033 R1	19	CONNECTOR, ball sleeve tube		2
3106 949 R1	20	WASHER		2
126 152		LUBRICATOR, steering clutch release bearing		2
8 157 DAX		COLLAR, steering clutch release cpte., w/two COLLAR 8 157 DA and two PLUG 103 883		X
8 157 DA 103 883	21	COLLAR, steering clutch release (L.H. and R.H.) PLUG, pipe, sltd., hds., 1/8"		2 2
258 276 R3	22	SHAFT, steering clutch		2
55 670 D 701 995 R93 703 315 R91	23	BEARING, thrust, steering clutch release) BEARING, thrust, steering clutch release) optional BEARING, thrust, steering clutch release)		2 2 2
705 863 R91	24	CLUTCH, steering, cpte., (comprising Ref. Nos. 26 to 33)		2
6 659 DA 16 077 R1 103 322	25	PLATE, steering clutch hub BOLT, hex-hd., 7/16" x 3-7/8" WASHER, lock, 7/16"		2 6 6
43 728 D	26	DISC, driving, steering clutch		22

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
STEERING CLUTCH - continued				
43 729 DB	27	FACING, friction, steering clutch		24
3042 170 R1	28	RETAINER, steering clutch pressure spring		2
3106 768 R1	29	SPRING, pressure, steering clutch		2
705 862 R1	30	HUB, steering clutch		2
8 155 DB	31	PLATE, pressure, steering clutch		2
54 969 D 103 322	32	BOLT, dowel WASHER, lock, 7/16"		6 6
51 430 DX	33	SLINGER, oil,steering clutch pilot bearing, cpte.		2
709 504 R2 751 633 R1 103 321	34	DRUM, steering clutch BOLT, special WASHER, lock, 3/8"		2 16 16
51 433 D		LUBRICATOR, steering clutch pilot bearing up to BTD-6/20256		2
3071 433 R92 3071 297 R92	35	BEARING, pilot, steering clutch) optional BEARING, pilot, steering clutch)		2 2
258 278 R1	36	NUT, steering clutch pilot bearing retainer		2
3106 950 R1	37	GASKET, steering clutch		2
701 014 R91		COVER, steering clutch lubricating port, cpte (see Mainframe) up to BTD-6/20256		2
705 864 R91		PACKAGE, service, steering clutch, cpte. (comprising		X
		1 HUB 705 862 R1 1 RETAINER 8 156 DA 1 PLATE 6 659 DA)		

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE- SPROCKET DRIVE				
702 978 R2	1	PINION, sprocket drive		2
PO 15 712	2	BEARING, sprocket drive pinion - inner		2
8 497 DX 179 839 64 976 D	3	TROUGH, oil, steering clutch support bearing, L.H., cpte. BOLT, hex-hd., 3/8" x 1" LOCK, capscrew		1 2 1
8 522 DX 179 839 64 976 D	3	TROUGH, oil, steering clutch support bearing, R.H., cpte. BOLT, hex-hd., 3/8" x 1" LOCK, capscrew		1 2 1
702 975 R31 707 466 R1 704 255 R2 103 876 114 608		CARRIER, sprocket drive, cpte., w/ Plugs (*) BOLT, sprocket drive carrier PLATE, lock, sprocket drive carrier PLUG, pipe, std., csk-hd., 1" WASHER, lock, external tooth, 1/2"	up to BTD-6/5491 up to BTD-6/5491 up to BTD-6/5491 up to BTD-6/5491	26 26 2 26



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE - SPROCKET DRIVE - continued				
3062 296 R11	4	CARRIER, sprocket drive, cpte., w/two GASKET 279 925 R1 and two PLUG 18 524 R1	BTD-6/15228 up	2
703 810 R41	4	CARRIER, sprocket drive, cpte., w/two GASKET 279 925 R1 and two PLUG 18 524 R1	up to BTD-6/15227	2
272 925 R1		GASKET, filler and drain plug)	4
18 524 R1		PLUG, filler)	2
18 524 R1		PLUG, drain)	2
707 466 R1		BOLT, sprocket drive carrier)	30
114 608		WASHER, lock, external tooth, 1/2")	30
3042 547 R1		BOLT, sprocket drive carrier	BTD-6/10428 to/ 15841	30
3042 547 R1		BOLT, sprocket drive carrier	BTD-6/15482 up	24
702 976 R1	5	CAGE, sprocket drive pinion inner bearing		2
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		6
103 321		WASHER, lock, 3/8"		6
53 805 D	6	GASKET, steering clutch support bearing cage		2
53 805 D	6	GASKET, steering clutch support bearing retainer		2
8 504 D		CAGE, steering clutch support bearing, L.H.	(*)	1
8 521 D		CAGE, steering clutch support bearing, R.H.	(*)	1
703 808 R1	7	CAGE, steering clutch support bearing, L.H.		1
703 809 R1	7	CAGE, steering clutch support bearing, R.H.		1
3061 226 R1	7	CAGE, steering clutch support bearing, L.H.	(service only)	X
3061 227 R1	7	CAGE, steering clutch support bearing, R.H.	(service only)	X
55 782 D	8	NUT, steering clutch support bearing		2
55 783 D	9	LOCK, steering clutch support bearing nut		2
54 072 D	10	BEARING, steering clutch support		2
qr ST 311	10	BEARING, steering clutch support		2
or 701 097 R91	10	BEARING, steering clutch support		2
or 701 098 R91	10	BEARING, steering clutch support		2
or 708 171 R91	10	BEARING, steering clutch support		2
or 708 591 R91	10	BEARING, steering clutch support		2
3071 434 R91	11	RETAINER, steering clutch support bearing, cpte., w/OIL SEAL 53 806 D	BTD-6/20257 up	2
8 496 DX	11	RETAINER, steering clutch support bearing, cpte., w/OIL SEAL 53 806 D	up to BTD-6/20256 (%)	2
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		8
103 321		WASHER, lock, 3/8"		8
53 806 D	12	OIL SEAL, sprocket drive pinion shaft		2
qr 273 564 R91	12	OIL SEAL, sprocket drive pinion shaft		2
or 264 699 R91	12	OIL SEAL, sprocket drive pinion shaft		2
or 701 099 R91	12	OIL SEAL, sprocket drive pinion shaft		2
53 808 D		WASHER, felt, sprocket drive pinion shaft	up to BTD-6/20256	2
709 503 R21	13	SHAFT, sprocket drive pinion, cpte., w/PLUG 172 599 and NUT 55 782 D		2
172 599	14	PLUG, expansion, sprocket drive pinion shaft		2
709 505 R1	15	DOWEL, steering clutch	(**)	2
			BTD-6/8971 up	



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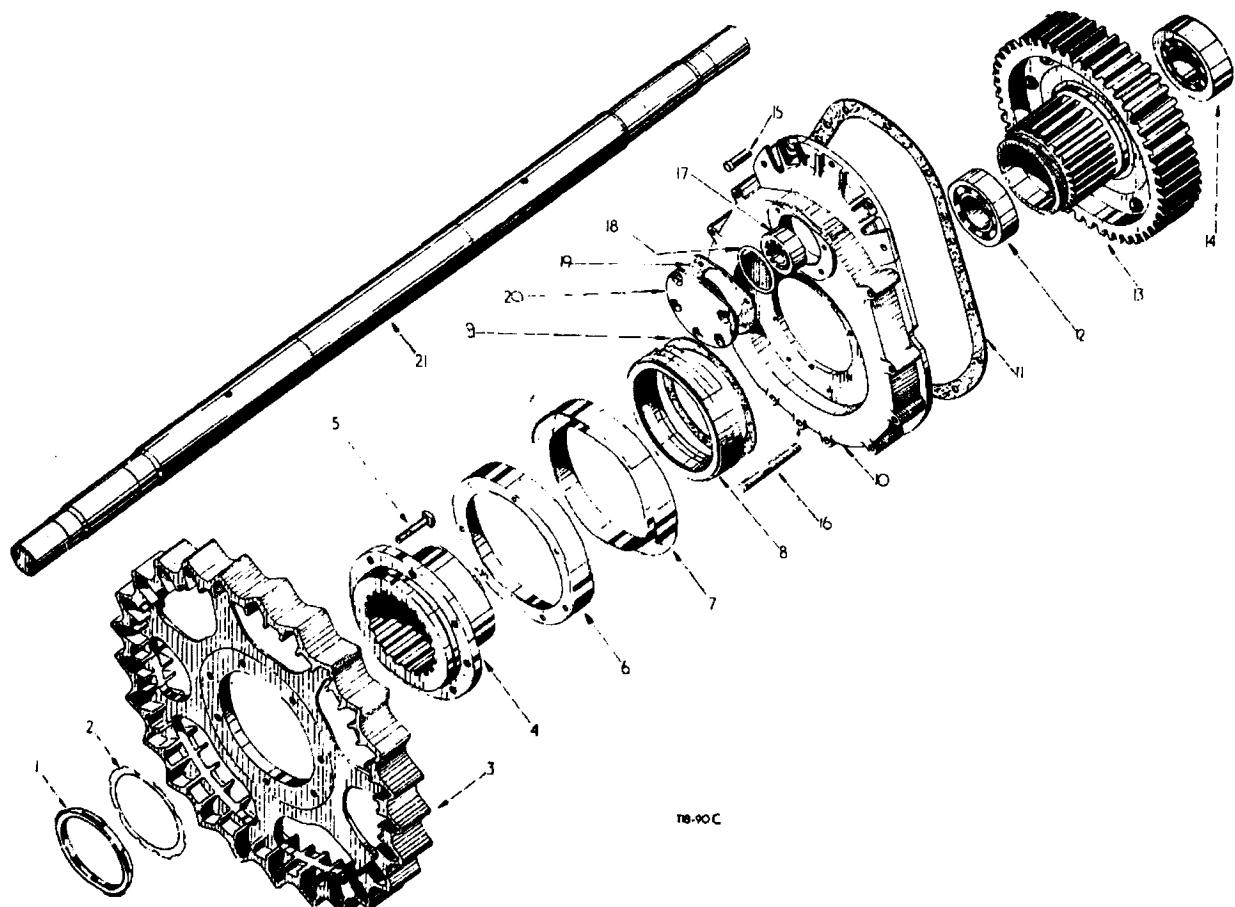
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE- SPROCKET DRIVE- contd.				
310 940 R1	16	RING, track frame pivot shaft oil seal		2
22 977 DA		PIN, dowel, sprocket drive carrier to main frame BTD-6/4062 to /5990		2

(*) Used on Serial numbers:-
BTD-6/2401-2409, 2412-2601, 2603, 2607, 2609- 2627,
2629, 2631, 2635, 2637, 2642, 2649, 2684, 2688,
2700-2702, 2704, 2720, 2722, 2748, 2756, 2781,
2783, 2792- 2796, 2799, 2802, 2803 only.

(**) Including Serial numbers:-
BTD-6/8327 - 8331, 8346 - 8349, 8351 - 8354,
8359, 8361, 8364 - 8366, 8368, 8369, 8371, 8374-
8381, 8383 - 8389, 8391 - 8409, 8411 - 8431, 8433 -
8439, 8441, 8902 - 8908, 8910 - 8934, 8936 - 8941,
8943 - 8947, 8963 - 8970 only

(%) On orders for RETAINER 8 496 DX furnish
RETAINER 3071 434 R91

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE- SPROCKET				
3041 161 R1	1	NUT, sprocket drive gear carrier		2
702 997 R2	2	LOCK, sprocket drive gear carrier nut		2
8 448-DB	3	SPROCKET, (25 T)		2
702 995 R1	4	CARRIER, sprocket		2
46 758 DA	5	BOLT, sprocket, carrier		14
3044 619 R2		NUT, lock, sprocket carrier bolt, 9/16" UNF		14
114 756		WASHER, lock, sprocket carrier bolt	up to BTD-6/16168	14
702 996 R1	6	DEFLECTOR, dirt, sprocket drive oil seal		2

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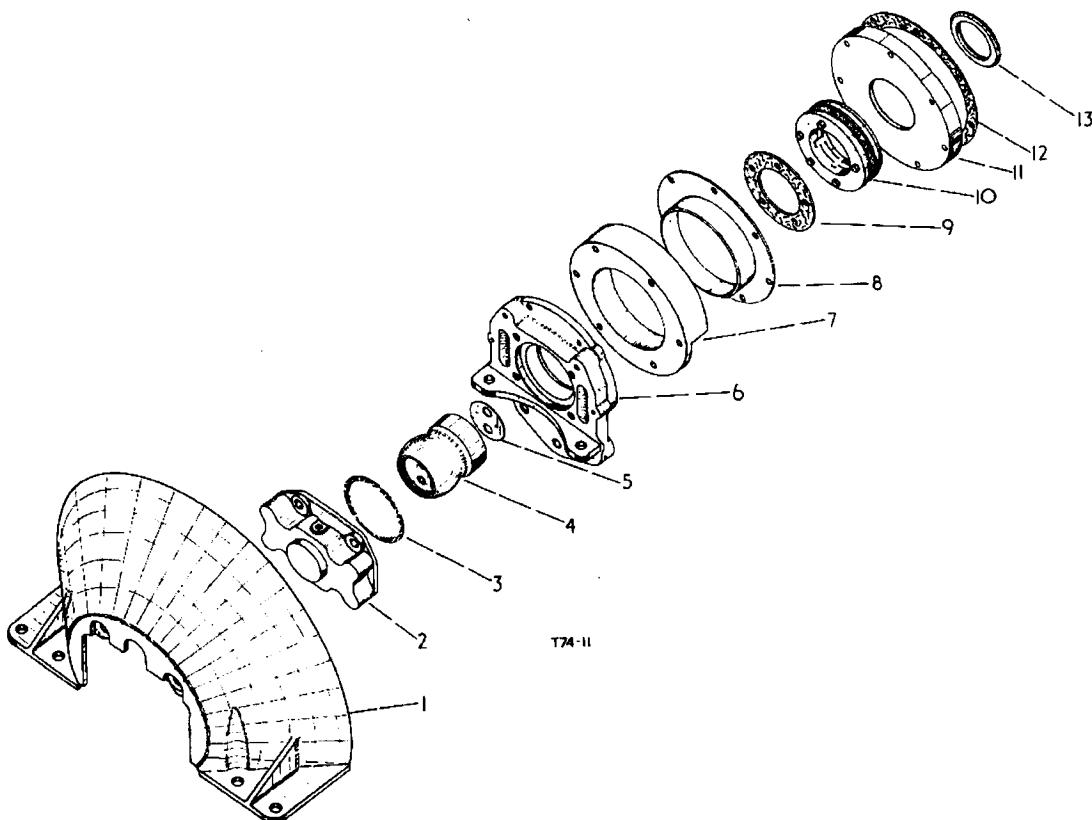
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE- SPROCKET- contd.				
702 993 R11	7	GUARD, sprocket drive oil seal, cpte. BOLT, hex-hd., 5/16" x 1/2" WASHER, lock, 5/16"		2 12 12
702 991 R91	8	OIL SEAL, sprocket drive		2
3041 163 R1	9	GASKET, sprocket drive oil seal		2
702 989 R21	10	HOUSING, sprocket drive - outer, cpte. (order 706 148 R92) up to BTD-6/4026		2
706 143 R41	10	HOUSING, sprocket drive - outer, cpte., w/two PLUG 103 976 BTD-6/4027 to/16124		2
3049 446 R2	10	HOUSING, sprocket drive - outer, cpte. BTD-6/16125 up BOLT, hex-hd., 1/2" UNF x 1-1/2" BOLT, hex-hd., 1/2" x 3-1/2" BOLT, hex-hd., 1/2" x 3-3/4" up to BTD-6/4026 BOLT, hex-hd., 1/2" UNF x 2-1/2" BTD-6/4027 up		2 6 16 4 4
181 431		NUT, hex., 1/2" UNF		10
179 895		WASHER, lock, 1/2"		26
181 445		PLUG, pipe, std., csk-hd., 1" up to BTD-6/16124		2
181 440				
103 028				
103 323				
103 876				
706 148 R93		PACKAGE, service, sprocket drive outer housing (comprising		X
		1 CAGE 706 138 R2 2 SHIM 1 HOUSING 706 143 R41 1 SHIM 2 SHIM 706 147 R1)		
3069 880 R1	11	GASKET, sprocket drive gear housing		2
702 998 R91	12	BEARING, sprocket drive gear - outer up to BTD-6/15993		2
ST 200 6 A	12	BEARING, sprocket drive gear - outer) BTD-6/15994 up		2
or 124 565 R91	12	BEARING, sprocket drive gear - outer)		2
or 25 664 H	12	BEARING, sprocket drive gear - outer)		2
3041 160 R92	13	GEAR, sprocket drive cpte., w/NUT up to BTD-6/15993		1
3043 300 R93	13	GEAR, sprocket drive cpte., w/NUT BTD-6/15994 up (comprising		1
		8 BOLT 3044 855 R1 1 NUT 3041 161 R1 8 NUT 103 030 4 PLATE 3044 856 R1)		
13 218 D	14	BEARING, sprocket drive gear, inner up to BTD-6/15993		2
32 146 V	14	BEARING, sprocket drive gear, inner BTD-6/15994 up		2
22 977 DA	15	PIN, dowel, outer housing to carrier - upper		4
702 990 R1	16	PIN, dowel, outer housing to carrier - lower		2
702 979 R91	17	BEARING, sprocket drive pinion - outer		2
702 981 R1	18	"O" RING, sprocket drive pinion outer bearing cage up to BTD-6/19706, 9903 to 19921		2
285 724 R1	18	"O" RING, sprocket drive pinion outer bearing cage BTD-6/19707 to 19902, 19922 up		2



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE - SPROCKET - contd.				
704 224 R1		SHIM, sprocket drive outer bearing cage - heavy up to BTD-6/4026		X
704 225 R1		SHIM, sprocket drive outer bearing cage - medium		
704 226 R1		SHIM, sprocket drive outer bearing cage - light up to BTD-6/4026 up to BTD-6/4026		X X
706 145 R1	19	SHIM, sprocket drive outer bearing cage - heavy BTD-6/4027 up		X
706 146 R1	19	SHIM, sprocket drive outer bearing cage - medium BTD-6/4027 up		X
706 147 R1	19	SHIM, sprocket drive outer bearing cage - light BTD-6/4027 up		X
702 980 R3	20	CAGE, sprocket drive pinion outer bearing up to BTD-4026		X 2
705 938 R2		CAPSCREW, sprocket drive outer bearing cage		6
706 138 R3	20	CAGE, sprocket drive pinion outer bearing		
706 138 R2	20	CAGE, sprocket drive pinion outer bearing (*) BTD-6/4027 up		2
705 938 R2		CAPSCREW, sprocket drive outer bearing cage		10
703 007 R3	21	SHAFT, track frame pivot) up to BTD-6/15274		1
43 841 D		SCREW, set, track frame pivot shaft)		2
218 442		NUT, hex., 5/8")		2
3062 295 R1	21	SHAFT, pivot frame pivot) BTD-6/15275 up		1
3041 120 R1		SCREW; set, track frame pivot shaft)		2
218 442		NUT, hex., jam, 5/8")		2
3044 855 R1		BOLT, sprocket drive gear dowel) BTD-6/15994 up		8
103 030		NUT, hex-hd., 5/8" UNF)		8
3044 856 R1		PLATE, dowel bolt lock)		4
113 479		RIVET, rd-hd., solid, 9/16" x 1-7/8" up to BTD-6/15993		16
(*) On orders for 706 138 R2 furnish 706 138 R3 w/"O" RING 285 724 R1				

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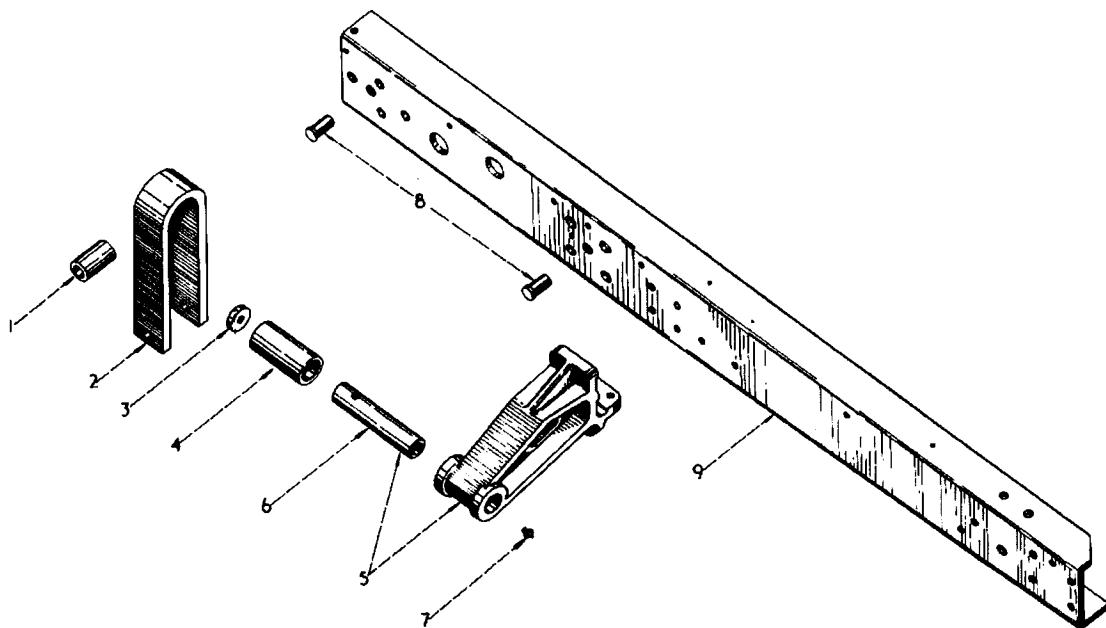
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE- TRACK FRAME PIVOT SHAFT				
3042 437 R91	1	SHIELD, sprocket, cpte. BOLT, hex-hd., 3/8" x 1-5/8"		2
179 844		BOLT, hex-hd., 1/2" x 3/4"		4
179 879		BOLT, hex-hd., 1/2" x 1-1/2"		4
179 885		NUT, reg., hex., 1/2"		4
220 068		WASHER, lock, 3/8"		4
103 321		WASHER, lock, 1/2"		8
103 323				
708 150 R1	2	CAP, track frame pivot bracket, cpte., (other than Bullgrader)	BTD-6/ 17129 up	X
6 154 DBX	2	CAP, track frame pivot bracket, cpte., (Bullgrader)	up to BTD-6/17128	2
179 883		BOLT, hex-hd., 1/2" x 1-1/4"		8
104 940		CORK, 1/2" x 5/8" dia. x 13/16"		4
103 323		WASHER, lock, 1/2"		8
271 283		LUBRICATOR, track frame pivot, 45°		2
43 846 D	3	GASKET, track frame pivot bracket cap		2



CHASSIS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK DRIVE - TRACK FRAME PIVOT SHAFT - contd.				
260 889 R1		BEARING, track frame pivot (order PACKAGE 705 564 R91) up to BTD-6/3221		2
705 561 R1	4	BEARING, track frame pivot BTD-6/3222 to /15274		2
3043 821 R1		BEARING, track frame pivot BTD-6/15275 up		2
181 456		BOLT, track frame pivot bearing up to BTD-6/3221		4
705 562 R1		BOLT, track frame pivot bearing BTD-6/3222 up		4
705 563 R1		WIRE, track frame pivot bearing bolt		2
103 324		WASHER, track frame pivot bearing up to BTD-6/3221		4
705 567 R1		WASHER, track frame pivot bearing BTD-6/3222 up		4
705 564 R91		PACKAGE, service, track frame pivot bearing (comprising)		X
		1 BEARING 705 561 R1 2 WASHER 705 567 R1 2 BOLT 705 562 R1 1 WIRE 705 563 R1)		
261 287 R1	5	SHIM, track frame pivot bearing - heavy		X
705 571 R2		SHIM, track frame pivot bearing - (.030)		X
261 288 R1		SHIM, track frame pivot bearing - light		X
705 573 R1		SHIM, track frame pivot bearing - extra light		X
705 575 R2		SHIM, track frame pivot bearing - (.030)		X
3068 636 R11	6	BRACKET, track frame pivot, cpte.		2
754 775 R1		BOLT, track frame pivot bracket - top		4
3061 509 R1		BOLT, track frame pivot bracket - side		4
3111 070 R1		NUT, track frame pivot bracket top bolt) opt.		4
3110 942 R1		NUT, self locking, 1/2" UNF)		4
3071 537 R91	7	GUARD, track frame pivot oil seal, assy.		1
179 812		BOLT, hex-hd., 5/16" x 1/2"		12
103 320		WASHER, lock, 5/16"		12
703 001 R1	8	DEFLECTOR, dirt track frame pivot oil seal		2
179 823		BOLT, hex-hd., 5/16" x 1-5/8"		14
103 320		WASHER, lock, 5/16"		14
45 125 DA	9	GASKET, track frame pivot oil seal		2
53 532 DA	10	OIL SEAL, track frame pivot		2
702 999 R2	11	PLATE, pressure, track frame pivot oil seal		2
703 000 R1	12	GASKET, pressure plate, track frame pivot oil seal		2
3043 822 R1	13	WASHER, pivot shaft thrust BTD-6/15275 up		2
		SHAFT, track frame pivot (illustrated under track drive-sprocket)		1
702 111 R1		WASHER, bevel, track roller shaft bearing		4

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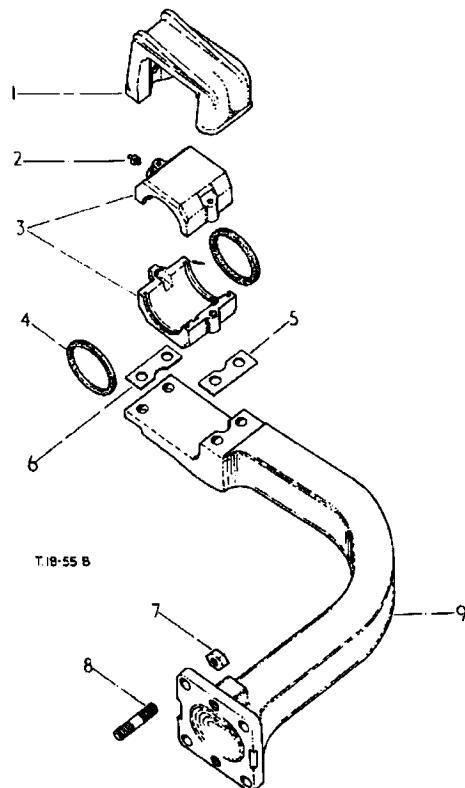
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
MAIN FRAME CHANNELS, TRACK FRAME GUIDE, ROLLERS AND BRACKETS				
45 791 D	1	SPACER, track frame guide		2
51 396 D	2	GUIDE, track frame		2
271 621		BOLT, hex-hd., 3/4" UNF x 4-1/2"		2
276 132		BOLT, hex-hd., 3/4" UNF x 1-3/4"		2
575 813 R1		WASHER, plain, 25/32" x 1-1/4" x 11 ga.		4
45 794 D	3	WASHER, retaining, track frame guide roller		2
181 427		BOLT, hex-hd., 1/2" UNF x 1"		2
103 323		WASHER, lock, 1/2"		2



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
MAIN FRAME CHANNELS, TRACK FRAME GUIDE, ROLLERS AND BRACKETS - contd.				
51 394 D	4	ROLLER, track frame guide		2
700 935 R11	5	BRACKET, track frame guide roller, R.H., cpte. (Illustrated)		1
181 435		BOLT, hex-hd., 1/2" UNF x 2"		4
181 431		BOLT, hex-hd., 1/2" UNF x 1-1/2"		2
103 028		NUT, hex., 1/2" UNF		4
103 323		WASHER, lock, 1/2"		6
51 395 D	6	SHAFT, track frame guide roller		1
700 934 R11		BRACKET, track frame guide roller, L.H., cpte.		1
181 435		BOLT, hex-hd., 1/2" UNF x 2"		4
181 431		BOLT, hex-hd., 1/2" UNF x 1-1/2"		2
103 028		NUT, hex., 1/2" UNF		4
51 395 D		SHAFT, track frame guide roller		1
103 323		WASHER, lock, 1/2"		6
109 461	7	LUBRICATOR, track frame guide roller		2
46 337 D	8	DOWEL, main frame side channel		4
708 547 R11		CHANNEL, side, main frame, R.H. (f/Drott)		1
700 953 R11	9	CHANNEL, side, main frame, R.H., cpte. (Illustrated)		1
179 883		BOLT, hex-hd., 1/2" x 1-1/4"		4
179 950		BOLT, hex-hd., 3/4" x 1-3/4"		7
103 323		WASHER, lock, 1/2"		4
180 610		WASHER, lock, hvy., internal tooth, 3/4"		7
708 546 R11		CHANNEL, side, main frame, L.H. (f/Drott)		1
700 952 R11		CHANNEL, side, main frame, L.H., cpte.		1
179 883		BOLT, hex-hd., 1/2" x 1-1/4"		4
179 950		BOLT, hex-hd., 3/4" x 1-3/4"		7
103 323		WASHER, lock, 1/2"		4
180 610		WASHER, lock, hvy., internal tooth, 3/4"		7

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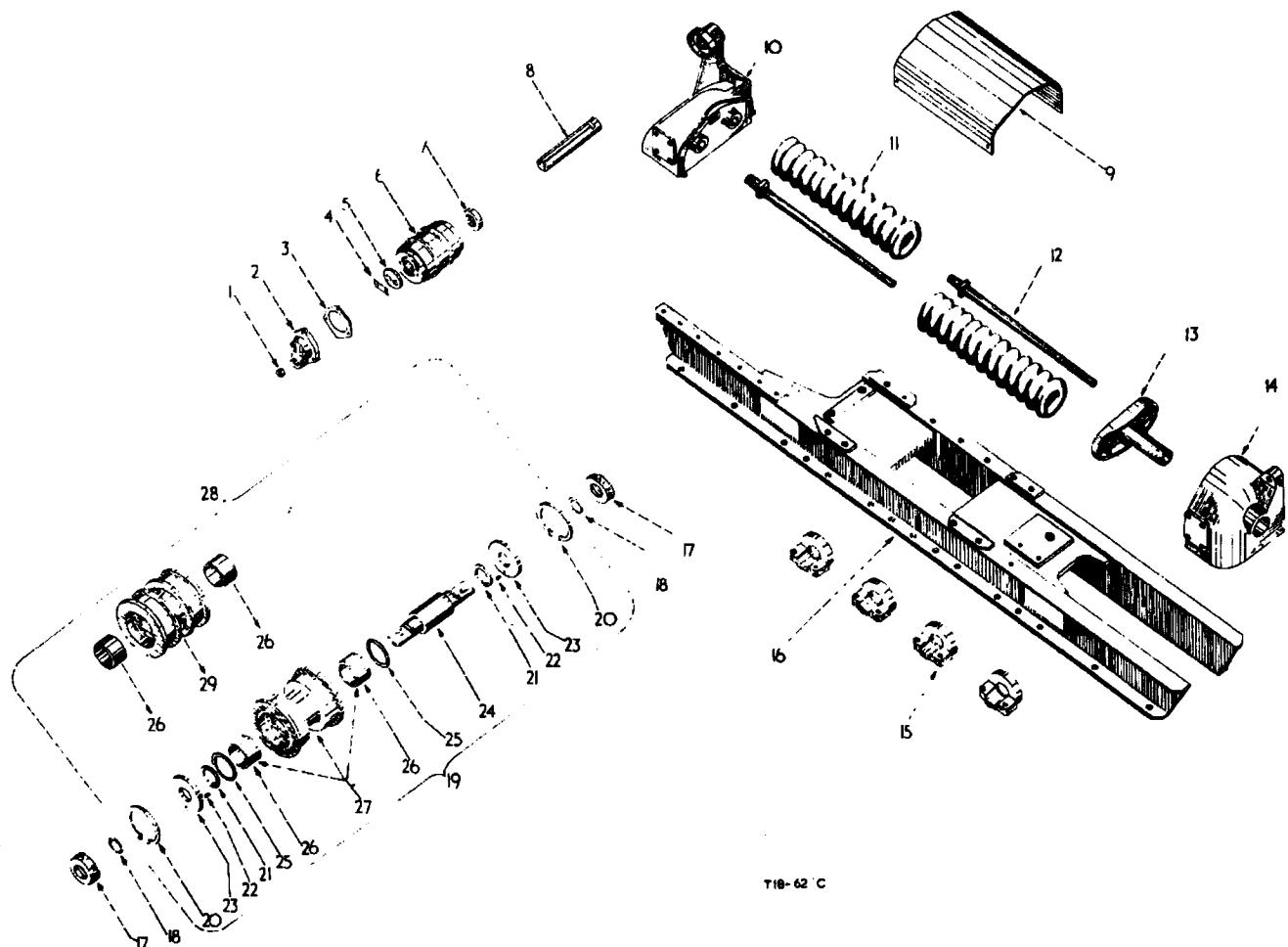
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK FRAME DIAGONAL BRACE				
3041 241 R1 8 468 DA	1	CLAMP, track frame diagonal brace CLAMP, track frame diagonal brace	BTD-6/19402 up up to BTD-6/19401	2 2
179 927	1	BOLT, hex-hd., 5/8" x 1-1/2"		4
179 936		BOLT, hex-hd., 5/8" x 3-1/4"		4
103 325		WASHER, lock, 5/8"		8
109 461	2	LUBRICATOR, track frame diagonal brace bearing		2
3042 736 R92		BEARING, track frame diagonal brace (set) (comprising		X
		1 BEARING 2 BOLT	\$ 181 381	4 FELT 2 NUT 2 WASHER
				3070 701 R1 103 026 114 606)



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK FRAME DIAGONAL BRACE - continued				
\$ 181 381	3	BEARING, track frame diagonal brace, upper and lower (set) BOLT, hex-hd., 3/8" UNF x 2-1/2"		2
103 026		NUT, light, hex., 3/8" UNF		4
114 606		WASHER, lock, track frame diagonal brace brg., bolt		4
3070 701 R1	4	FELT, bearing, track frame diagonal brace		8
45 994 D	5	SHIM, track frame diagonal brace clamp - inner (heavy)) up to		2
45 995 D		SHIM, track frame diagonal brace clamp - inner (medium) BTD-6/		2
45 996 D		SHIM, track frame diagonal brace clamp - inner (light)) 19401		4
45 997 D	6	SHIM, track frame diagonal brace clamp - outer (heavy)) up to		2
45 998 D		SHIM, track frame diagonal brace clamp - outer (medium) BTD-6/		2
45 999 D		SHIM, track frame diagonal brace clamp - outer (light)) 19401		4
32 454 D	7	NUT, track frame diagonal brace stud		8
62 385 D	8	STUD, track frame diagonal brace		8
3070 567 R1	9	BRACE, diagonal, track frame, R. H., (Illustrated)		1
3070 566 R1		BRACE, diagonal, track frame, L. H.		1
3041 240 R1		BUSHING, bearing, track frame diagonal brace up to BTD-6/19923		4

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY- TRACK FRAME, SPRING, TRACK IDLER AND ROLLERS				
3074 818 R1	1	PLUG, pipe, hdls., csk., 1/2"		2
700 937 R1	2	CAP, track, idler		2
179 843		BOLT, hex-hd., 3/8" x 1-1/2"		6
103 321		WASHER, lock, 3/8"		6
700 938 R1	3	GASKET, track idler cap		2
35 089 DA	4	LOCK, track idler thrust washer bolt		2
41 431 D	5	WASHER, thrust, track idler		2
181 426		BOLT, hex-hd., 1/2" UNF x 7/8"		4
3043 790 R13	6	IDLER, track assembly, w/two OIL SEALS 3069 465 R91		2

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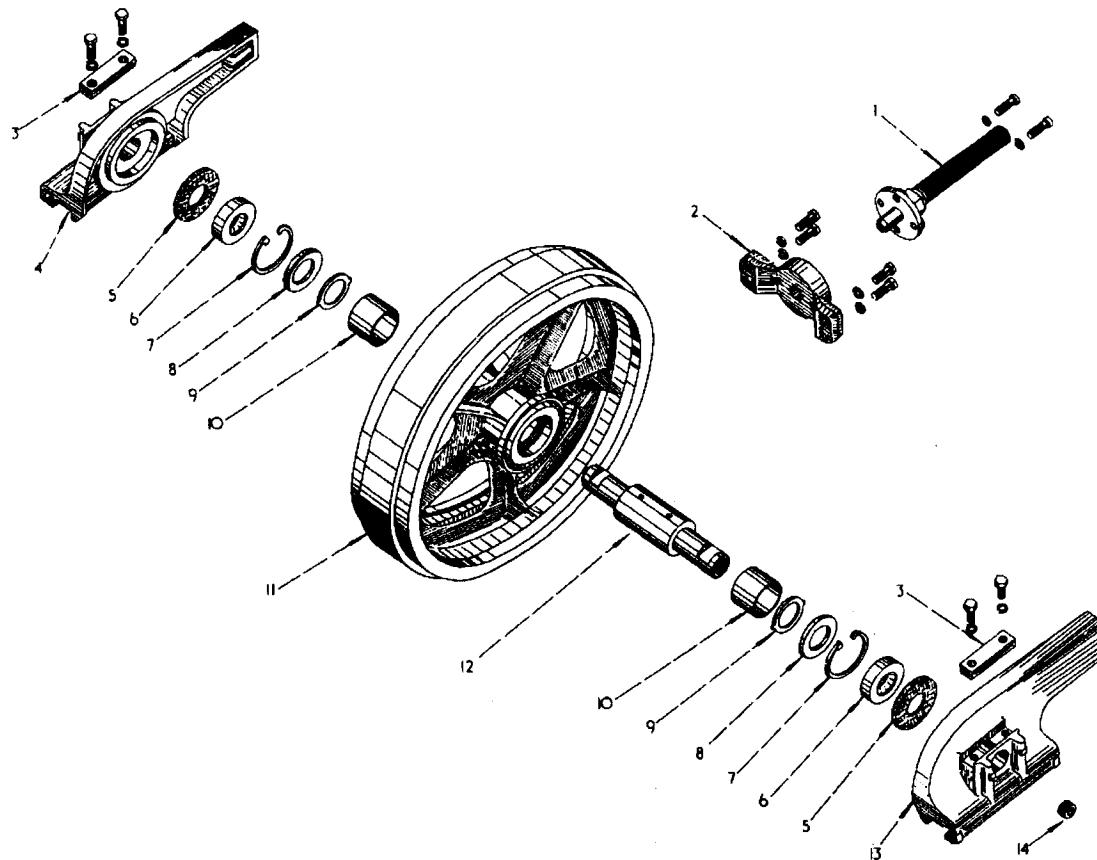
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK FRAME, SPRING, TRACK IDLER AND ROLLERS - contd.				
3069 465 R92	7	OIL SEAL, track idler		2
46 933 D	8	SHAFT, track idler		2
3067 807 R11 179 837 103 321	9	GUARD, track spring BOLT, hex-hd., 3/8" x 3/4" WASHER, lock, 3/8"		2 8 8
273 319 R11 181 443 103 028 103 323 109 941 62 385 D	10	RETAINER, track spring, rear, L.H., w/4 STUDS 62 385 D BOLT, hex-hd., 1/2" UNF x 3-1/4" NUT, hex., 1/2" UNF WASHER, lock, 1/2" CORK, 11/16" dia. x 7/8" long STUD, track frame diagonal brace		1 1 1 1 6 4
273 320 R11 181 443 103 028 103 323	10	RETAINER, track spring, rear, R.H., w/4 STUDS 62 385 D BOLT, hex-hd., 1/2" UNF x 3-1/4" NUT, hex., 1/2" UNF WASHER, lock, 1/2"		1 1 1 1
3105 169 R1 702 754 R2 3107 729 R1 272 926 R1 or 707 619 R1	11	SCREW, cap, track spring retainer, rear, small SCREW, cap, track spring retainer, rear, large SPRING, track) BTD-6/20309 up SPRING, track) up to BTD-6/20308 (**) SPRING, track)		2 10 4 4 4
272 927 R1 272 928 R1 703 687 R1 218 407 103 399	12	ROD, adjusting, track spring NUT, track spring adjusting LOCK, track spring adjusting nut NUT, hex., 1-1/8" UNF PIN, cotter, 5/32" x 1-3/4"		4 4 4 4 4
272 929 R1	13	RETAINER, track spring, front		2
708 187 R1 265 965 R1 104 940	14	GUIDE, track frame and track spring, L.H. w/CORKS SCREW, cap, track frame and track spring guide CORK, 5/8" dia. x 7/8" long		1 4 6
708 188 R1 265 965 R1 104 940	14	GUIDE, track frame and track spring, R.H., w/CORKS SCREW, cap, track frame and track spring guide CORK, 5/8" dia. x 7/8" long		1 4 6
700 951 R1 193 033 103 028 103 323	15	BRACKET, track roller shaft BOLT, hex-hd., 1/2" UNF x 2-3/8" (f/std. track frame only) NUT, hex., 1/2" UNF WASHER, lock, 1/2"		16 32 32 32
702 111 R1		WASHER, bevel, track roller shaft bearing		32
702 839 R93 702 840 R93	16	FRAME, track, assy., L.H. FRAME, track, assy., R.H.		1 1
265 966 R1 705 707 R1		PIN, dowel, track frame diagonal brace BOLT, diagonal brace extractor dowel		4 4

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK FRAME, SPRING, TRACK IDLER AND ROLLERS - contd.				
3066 709 R91 or 3069 230 R91	17	OIL SEAL, track roller shaft		16
	17	OIL SEAL, track roller shaft		16
3070 232 R1	18	"O" RING, track roller shaft oil seal		16
700 940 R93	19	ROLLER, track, (single flange), and shaft, assy. (*) (comprising)		2
		2 "O" RING 705 344 R1 2 RING 700 950 R2		
		2 PIN 705 343 R1 1 SHAFT 700 945 R92		
		2 RETAINER 705 345 R1 2 WASHER 700 947 R1)		
		1 ROLLER 701 211 R92		
700 950 R2	20	RING, snap, track roller retainer		16
700 947 R1	21	WASHER, thrust, track roller		16
705 343 R1	22	PIN, track roller bushing retainer		16
705 345 R1	23	RETAINER, track roller bushing		16
700 945 R92	24	SHAFT, track roller w/PLUG 2068 996 R1 (*)		8
700 946 R1		PLUG, track roller shaft up to BTD-6/20150		8
268 443 R1		PLUG, pipe, track roller shaft up to BTD-6/20150		8
268 996 R1		PLUG, pipe, solder dipped, track roller shaft BTD-6/20151 up		
705 344 R1	25	"O" RING, track roller		16
700 944 R1	26	BUSHING, track roller		16
701 211 R91	27	ROLLER, track, (single flange) w/two BUSHING 700 944 R1) (order 705 347 R91)		4
701 211 R92	27	ROLLER, track, (single flange) w/two BUSHING 700 944 R1)		4
700 941 R93	28	ROLLER, track, (double flange) and shaft, assy. (*) (comprising)		4
		2 "O" RING 705 344 R1 2 RING 700 950 R1		
		2 PIN 705 343 R1 1 SHAFT 700 945 R92		
		2 RETAINER 705 345 R1 2 WASHER 700 947 R1)		
		1 ROLLER 701 212 R92		
701 292 R91	29	ROLLER, track, (double flange) w/two BUSHING 700 944 R1) (order 705 346 R91)		4
701 212 R92	29	ROLLER, track, (double flange) w/two BUSHING 700 944 R1)		4
706 407 R91		PACKAGE, reworking f/track rollers, single and double flange (see PACKAGES - Chassis)		X
705 346 R91		PACKAGE, service, track roller and bushing, double flange (see PACKAGES - Chassis)		X
705 347 R91		PACKAGE, service, track roller and bushing, single flange (see PACKAGES - Chassis)		X
		(*) Furnish w/LUB. EXTENSION 3105 198 R1		
		(**) On orders for SPRING 707 619 R1 or SPRING 272 926 R1 furnish two SPRING 3107 729 R1		

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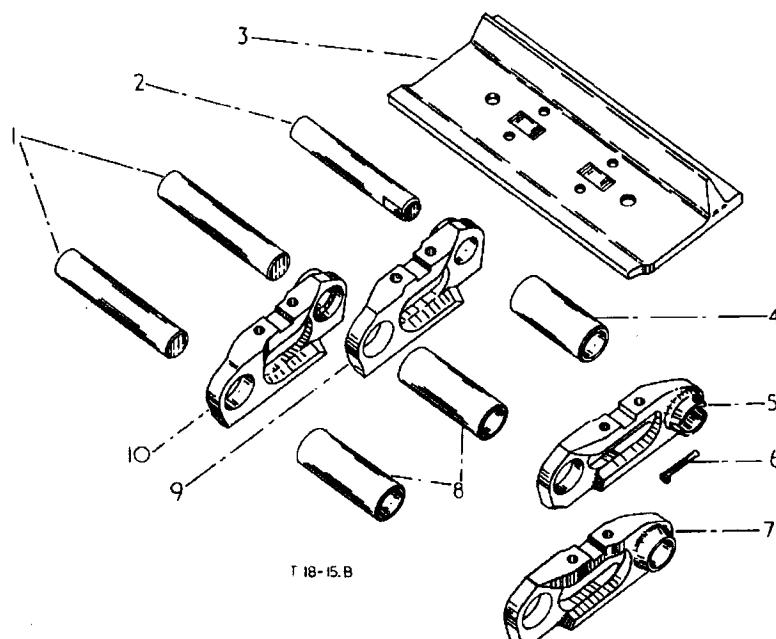


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - FRONT IDLER				
45 800 DE	1	ADJUSTER, front idler BOLT, hex-hd., 1/2" x 1-1/4" WASHER, lock, 1/2"	(cd-pltd)	2
180 175				4
170 384				4
705 729 R1		NUT, lock, front idler adjuster		2
53 378 DC	2	PLATE, cross, front idler guide BOLT, hex-hd., 1/2" x 1-3/4" WASHER, lock, 1/2"		2
179 887				8
103 323				8
263 427 R1	3	CLAMP, front idler shaft BOLT, hex-hd., 1/2" x 1-5/8" WASHER, lock, 1/2"		4
179 886				8
103 323				8
705 583 R2	4	GUIDE, front idler, L.H.		2
53 360 D	5	WASHER, felt, front idler		4
53 358 DA	6	OIL SEAL, front idler		4
or 264 745 R91	6	OIL SEAL, front idler		4
or 273 566 R91	6	OIL SEAL, front idler		4
or 3066 902 R91	6	OIL SEAL, front idler		4
60 573 D	7	RING, snap, front idler retainer		4

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - FRONT IDLER- contd.				
709 141 R1	8	RETAINER, front idler	BTD-6/7244 up	4
53 362 D	8	RETAINER, front idler	up to BTD-6/7243	4
709 142 R91	9	WASHER, thrust, front idler (set of 2)	BTD-6/7244 up	2
53 369 DX	9	WASHER, thrust, front idler (set of 2)	up to BTD-6/7243	2
53 400 D	10	BUSHING, front idler) opt.		4
3109 514 R1	10	BUSHING, front idler)		
703 092 R21	11	IDLER, front, cpte., w/two BUSHING 53 400 D and two OIL SEAL 53 358 DA	up to BTD-6/14176	2
708 189 R31	11	IDLER, front, cpte., w/two BUSHING 53 400 D and two OIL SEAL 53 358 DA	BTD-6/14177 up	2
700 939 R94	12	SHAFT, front idler, cpte.. (*)		2
705 584 R2	13	GUIDE, front idler, R. H.		2
3074 818 R1	14	PLUG, pipe, hdls., csk., 1/2"		2
(*) On orders for 700 939 R92 order 700 939 R94 w/two RETAINERS 709 141 R1 and two WASHERS				



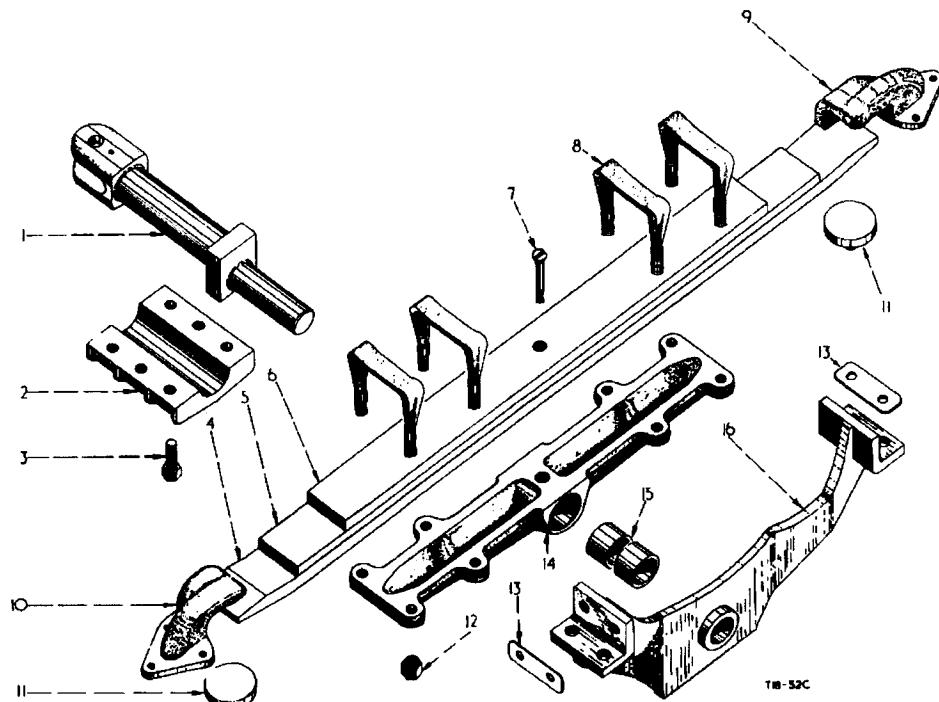
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK CHAIN				
		TRACK ASSEMBLY, (1 section) interlocking track links (*)	Col. A	A B
		TRACK ASSEMBLY, (1 section) regular track links (+)	Col. B	- 2
3066 734 R1	1	PIN. track link		62 -
53 240 DA	1	PIN. track link		- 62
263 944 R1	2	PIN. master track link		2 -
53 241 DA	2	PIN. master track link		- 2
703 039 R1	3	SHOE, track, (clipped corners)		64 64
266 955 R1		SCREW, cap, track shoes		256 256
709 470 R1		NUT, track shoe screw		256 256

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK ASSEMBLY - TRACK CHAIN - contd.				
3066 733 R1	4	BUSH, master track link		A 2 B -
707 114 R4	5	LINK, master track, R.H.		2 -
43 712 DB	6	WIRE, lock, track master link		2 2
707 112 R4	7	LINK, track, (interlocking tracks) R.H.		62 -
706 097 R1	7	LINK, track, R.H.		- 62
3066 732 R1	8	BUSH, track link		62 -
53 239 DA	8	BUSH, track link		- 64
707 113 R4	9	LINK, master track, L.H.		2 -
706 098 R1	9	LINK, master track, L.H.		- 2
707 111 R4	10	LINK, track, (interlocking tracks) L.H.		62 -
706 096 R1	10	LINK, track, L.H.		- 64
703 708 R91		PACKAGE, service, track shoes, (clipped corners) (comprising)		X X
		256 NUT 709 470 R1 64 SHOE 703 039 R1) 256 SCREW 266 955 R1		
3066 735 R1		SPACER, track master link bush (* *)		X -
707 261 R94		TRACK, assy., (1 section) (comprising)		2 -
		31 BUSH 3066 732 R1 1 LINK 707 114 R4 1 BUSH 3066 733 R1 31 PIN 3066 734 R1 31 LINK 707 111 R4 1 PIN 263 944 R1 31 LINK 707 112 R4 1 WIRE 43 712 DB) 1 LINK 707 113 R4		
		(*) Used on serial numbers :- BTD-6/5636, 5637, 5707, 5740 to 5774, 5789, 5800, 5803 to 5811, 5814 to 5819, 5867, 5868, 5870 to 5876, 5879 to 5886, 5915, 5933 to 5936, 5938 to 5943, 5945 up.		
		(**) Available for service on tractors which have been serviced by Master Links in lieu of ordinary links.		
		(+) Used on Serial Numbers :- BTD-6/up to 5269, 5632, 5633, 5638 to 5652, 5654, 5655, 5658, 5660, 5661, 5663 to 5706, 5708 to 5739, 5775 to 5788, 5790 to 5799, 5801, 5802, 5812, 5813, 5820 to 5866, 5869, 5877, 5878, 5908, 5910 to 5914, 5916 to 5982, 5987, 5944.		

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EQUALIZER SPRING				
700 993 R1	1	SHAFT, equalizer spring pivot		1
6 236 D	2	CAP, equalizer spring pivot shaft		1
705 882 R1	3	BOLT, equalizer spring pivot shaft cap		6
103 326		WASHER, lock, 3/4"		6
3040 781 R91		SPRING, heavy equalizer, cpte., w/BOLT 55 311 DX and NUT 103 028 comprising :-		1
3040 782 R91	4	LEAF, No. 1	BTD-6/8952 up	1
66 998 D	4	LEAF, No. 1	up to BTD-6/8951	1
3040 783 R91	5	LEAF, No. 2	BTD-6/8952 up	1
66 999 D	5	LEAF, No. 2	up to BTD-6/8951	1
3040 784 R1	6	LEAF, No. 3	BTD-6/8952 up	1
67 000 D	6	LEAF, No. 3	up to BTD-6/8951	1
67 001 D		LEAF, No. 4	up to BTD-6/8951	1

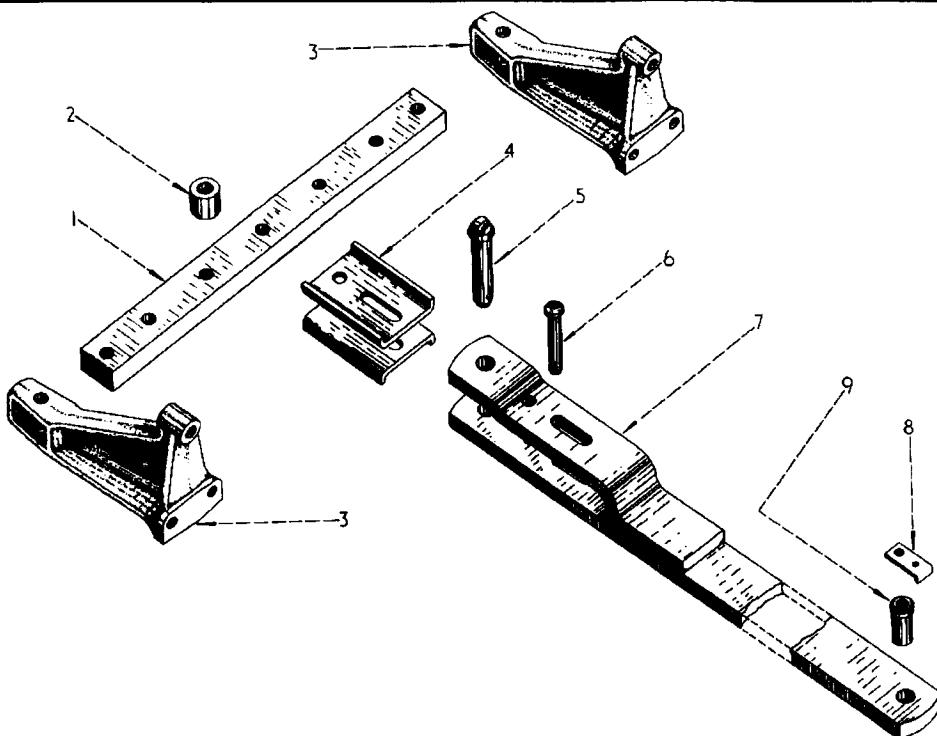


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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EQUALIZER SPRING - contd.				
or 55 311 DX 707 314 R11 103 028	7	BOLT, centre, equalizer spring BOLT, centre, equalizer spring NUT, hex., light, 1/2" UNF		1 1 1
66 551 D	8	CLIP, equalizer spring		4
3064 589 R1 179 885 103 323	9	BRACKET, rebound, equalizer spring, L. H. BOLT, hex-hd., 1/2" x 1-1/2" WASHER, lock, 1/2"		1 3 3
3064 590 R1 179 885 103 323	10	BRACKET, rebound, equalizer spring, R. H. BOLT, hex-hd., 1/2" x 1-1/2" WASHER, lock, 1/2"		1 3 3
6 219 DA	11	PAD, guide, equalizer spring		2
45 293 D	12	NUT, equalizer spring clip		8
700 999 R1 701 000 R1 701 001 R1	13	SHIM, equalizer spring mounting plate, heavy SHIM, equalizer spring mounting plate, medium SHIM, equalizer spring mounting plate, light		X X X
45 299 DAXA 45 294 DA	14 15	SADDLE, equalizer spring, cpte. BUSHING, equalizer spring saddle		1 2
700 994 R91 181 431 103 323 Q 5 035	16	CRADLE, equalizer spring, assy. BOLT, hex-hd., 1/2" UNF x 1-1/2" WASHER, lock, 1/2" WASHER, plain, 17/32" x 1" x 16 ga.		1 8 8 8



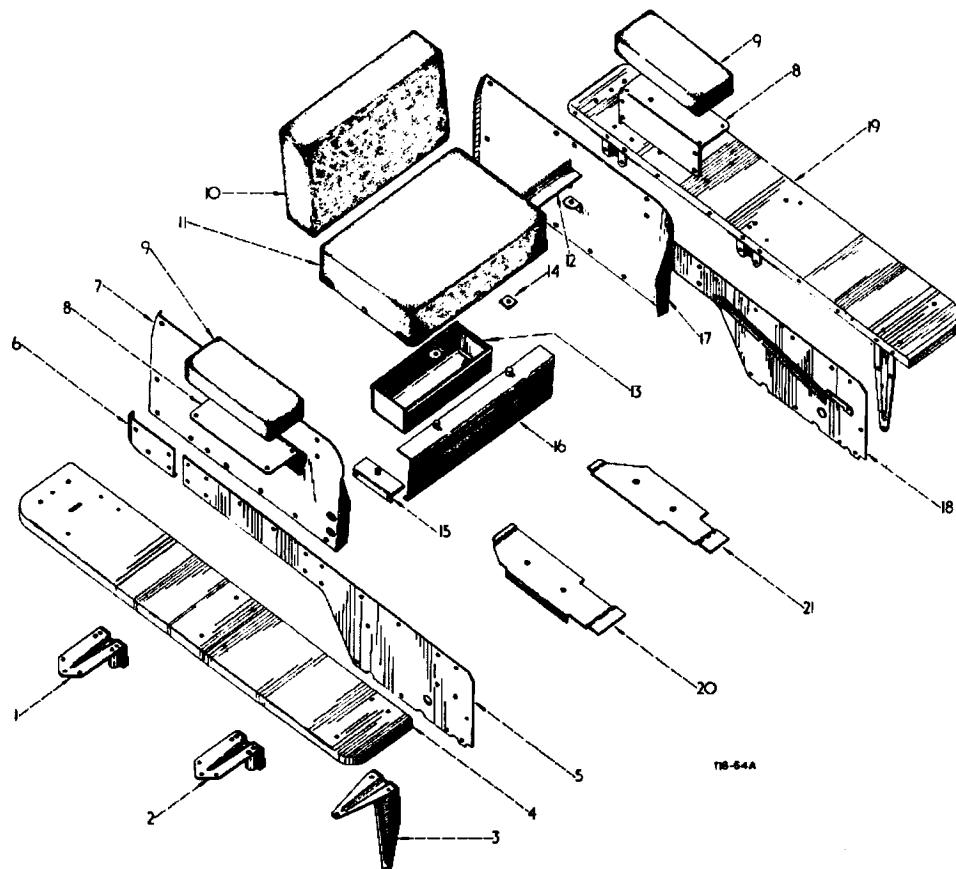
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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DRAWBAR				
53 919 D 271 641 103 031 103 326	1	GUIDE, drawbar BOLT, hex-hd., 3/4" UNF x 3-3/4" NUT, light, hex., 3/4" UNF WASHER, lock, 3/4"		1 2 2 2
53 918 D	2	SPACER, drawbar jaw		1
51 949 D 103 031 180 610	3	BRACKET, drawbar guide NUT, light, hex., 3/4" UNF WASHER, lock, hvy., internal tooth, 3/4"		2 6 6
53 920 D 17 166 R1 103 032 103 321	4	PLATE, wear, drawbar clevis BOLT, hex-hd., 7/8" UNF x 5-1/4" NUT, light, hex., 7/8" UNF WASHER, lock, 7/8"		2 1 1 1
3041 118 R1 517 843 R1	5	PIN, drawbar clevis PIN, cotter, QA.		1 1
3041 119 R1 103 420	6	PIN, stop, drawbar PIN, cotter, 1/4" x 1-1/2"		1 1
53 915 DA	7	DRAWBAR, cpte.		1
47 772 D 181 364 103 321	8	LOCK, drawbar pivot pin BOLT, hex-hd., 3/8" UNF x 1" WASHER, lock, 3/8"		1 1 1
45 311 D	9	PIN, drawbar pivot		1

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SEAT AND FENDERS				
53 749 D	1	BRACKET, fender, rear BOLT, hex-hd., 3/8" UNF x 1-1/8"		2
181 365		BOLT, hex-hd., 1/2" UNF x 1-1/4"		3
181 429		BOLT, hex-hd., 1/2" UNF x 1-5/8"		3
181 432		BOLT, hex-hd., 3/8" UNF x 1-1/2"		1
181 374		NUT, hex., light, 1/2" UNF		1
103 028		NUT, hex., light, 3/8" UNF		4
103 026		WASHER, lock, 1/2"		4
103 323				4
53 749 D	2	BRACKET, fender, centre BOLT, hex-hd., 1/2" UNF x 1"		2
181 427		NUT, hex., light, 1/2" UNF		4
103 028		WASHER, lock, 1/2"		4
103 323				4

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SEAT AND FENDERS - contd.				
46 487 D 181 361 181 364 179 883 179 881 103 026 103 321 103 323	3	BRACKET, fender, front BOLT, hex-hd., 3/8" UNF x 7/8" BOLT, hex-hd., 3/8" UNF x 1" BOLT, hex-hd., 1/2" x 1-1/4" BOLT, hex-hd., 1/2" x 1" NUT, hex., light, 3/8" UNF WASHER, lock, 3/8" WASHER, lock, 1/2"		2 2 2 4 2 4 4 6
53 744 D 14 991 R1 220 066 103 321	4	FENDER, R.H. BOLT, crge., 3/8" x 5/8" NUT, hex., light, 3/8" WASHER, lock, 3/8"		1 9 9 9
53 746 DX 181 361 181 360 179 879 181 364 181 365 179 837 103 026 103 321 103 323	5	SHEET, side, fender, R.H., cpte. BOLT, hex-hd., 3/8" UNF x 7/8" BOLT, hex hd., 3/8" UNF x 3/4" BOLT, hex-hd., 1/2" x 3/4" BOLT, hex-hd., 3/8" UNF x 1" BOLT, hex-hd., 3/8" UNF x 1-1/8" BOLT, hex-hd., 3/8" x 3/4" NUT, hex., light, 3/8" UNF WASHER, lock, 3/8" WASHER, lock, 1/2"		1 2 2 1 1 2 3 7 10 1
Q 1 504 Q 1 520		WASHER, stl., 13/32" x 7/8" x 16 ga. WASHER, stl., 17/32" x 1" x 14 ga.		10 1
53 748 D 181 364 181 427 103 028 103 321 103 323	6	PIECE, end, fender side sheet, R.H., (Illustrated) BOLT, hex-hd., 3/8" UNF x 1" BOLT, hex-hd., 1/2" UNF x 1" NUT, hex., light, 1/2" UNF WASHER, lock, 3/8" WASHER, lock, 1/2"		1 1 1 1 1
Q 1 504 Q 1 520		WASHER, stl., 13/32" x 7/8" x 16 ga. WASHER, stl., 17/32" x 1" x 14 ga.		1 1
707 428 R11 700 922 R11 179 839 181 360 103 026 103 321	7	SHEET, side, seat, R.H., cpte. SHEET, side, seat, R.H., cpte. BOLT, hex-hd., 3/8" x 1" BOLT, hex-hd., 3/8" UNF x 3/4" NUT, hex., light, 3/8" UNF WASHER, lock, 3/8"	BTD-6/6205 up up to BTD-6/6204	1 1 2 2 2 4
702 216 R1 179 837 102 635 103 321	8	SUPPORT, seat cushion, side BOLT, hex-hd., 3/8" x 3/4" NUT, hex., 3/8" WASHER, lock, 3/8"		2 8 8 8
708 597 R91 179 816 103 320	9	CUSHION, seat, side BOLT, hex-hd., 5/16" x 3/4" WASHER, lock, 5/16"		2 8 8
707 435 R93 179 837 103 321	10	CUSHION, seat, back BOLT, hex-hd., 3/8" x 3/4" WASHER, lock, 3/8"		1 2 2

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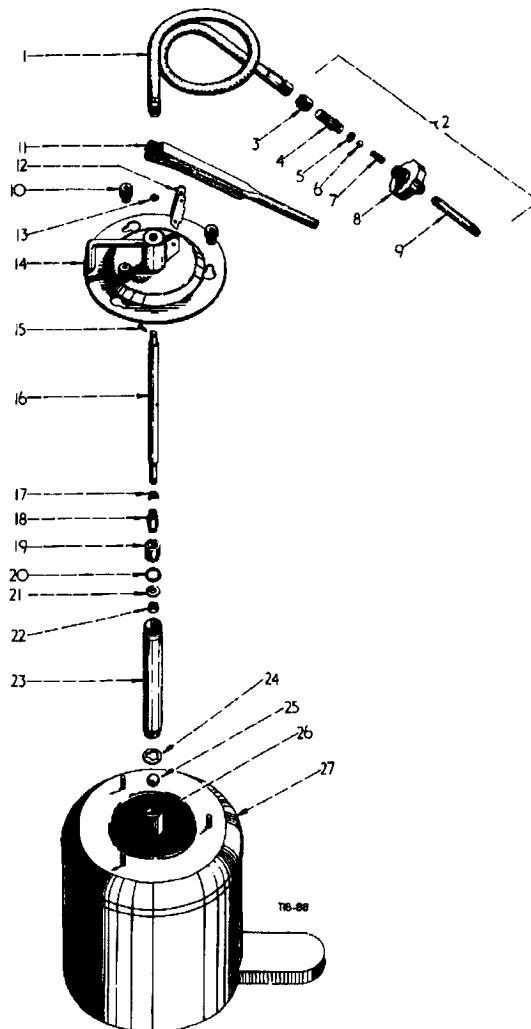
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SEAT AND FENDERS - contd.				
3041 434 R92	11	CUSHION, seat, bottom	BTD-6/6205 up	1
708 598 R92	11	CUSHION, seat, bottom	up to BTD-6/6204	1
or 255 079 R93	11	CUSHION, seat, bottom	up to BTD-6/6204	1
61 176 DX	12	SUPPORT, seat, rear, cpte.		1
707 431 R91	13	BOX, tool, cpte.	BTD-6/6205 up	1
51 915 DA	13	BOX, tool, cpte.	up to BTD-6/6204	1
701 201 R1 129 272	14	PLATE, dowel, seat locating SCREW, wood, csk-hd.		X X
707 434 R91	15	SUPPORT, tool box, assy., R.H.	BTD-6/6205 up	1
53 817 DA	15	SUPPORT, tool box, assy.	up to BTD-6/6204	2
707 429 R11	16	SUPPORT, seat, front, cpte.	BTD-6/6205 up	1
51 879 DBX	16	SUPPORT, seat, front, cpte.	up to BTD-6/6204	1
181 360		BOLT, hex-hd., 3/8" UNF x 3/4"		4
103 026		NUT, hex., light, 3/8" UNF		4
103 321		WASHER, lock, 3/8"		4
707 427 R11	17	SHEET, side, seat, L.H., cpte.	BTD-6/6205 up	1
700 921 R11	17	SHEET, side, seat, L.H., cpte.	up to BTD-6/6204	1
179 839		BOLT, hex-hd., 3/8" x 1"		2
181 360		BOLT, hex-hd., 3/8" UNF x 3/4"		2
103 026		NUT, hex., light, 3/8" UNF		2
103 321		WASHER, lock, 3/8"		4
53 745 DX	18	SHEET, side, fender, L.H., cpte.		1
181 361		BOLT, hex-hd., 3/8" UNF x 7/8"		2
181 360		BOLT, hex-hd., 3/8" UNF x 3/4"		2
179 879		BOLT, hex-hd., 1/2" x 3/4"		1
181 364		BOLT, hex-hd., 3/8" UNF x 1"		1
181 365		BOLT, hex-hd., 3/8" UNF x 1-1/8"		2
179 837		BOLT, hex-hd., 3/8" x 3/4"		3
103 026		NUT, hex., light, 3/8" UNF		7
103 321		WASHER, lock, 3/8"		10
103 323		WASHER, lock, 1/2"		1
Q 1 504		WASHER, stl., 13/32" x 7/8" x 16 ga.		10
Q 1 520		WASHER, stl., 17/32" x 1" x 14 ga.		1
53 747 D		PIECE, end, fender side sheet, L.H., (Not illustrated)		1
181 364		BOLT, hex-hd., 3/8" UNF x 1"		1
181 427		BOLT, hex-hd., 1/2" UNF x 1"		1
103 028		NUT, hex., light, 1/2" UNF		1
103 026		NUT, hex., light, 3/8" UNF		1
103 321		WASHER, lock, 3/8"		1
103 323		WASHER, lock, 1/2"		1
Q 1 504		WASHER, stl., 13/32" x 7/8" x 16 ga.		1
Q 1 520		WASHER, stl., 17/32" x 1" x 14 ga.		1
53 743 D	19	FENDER, L.H.		1
14 991 R1		BOLT, crg., 3/8" x 5/8"		9
220 066		NUT, hex., light, 3/8"		9
103 321		WASHER, lock, 3/8"		9

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SEAT AND FENDERS - contd.				
Q	20	REST, foot, R.H., cpte. BOLT, hex-hd., 3/8" x 3/4" WASHER, lock, 3/8" WASHER, stl., 13/32" x 7/8" x 16 ga.		1 1 1 1
		REST, foot, L.H., cpte. BOLT, hex-hd., 3/8" x 1-1/2" WASHER, lock, 3/8" WASHER, stl., 13/32" x 7/8" x 16 ga.		1 1 1 1

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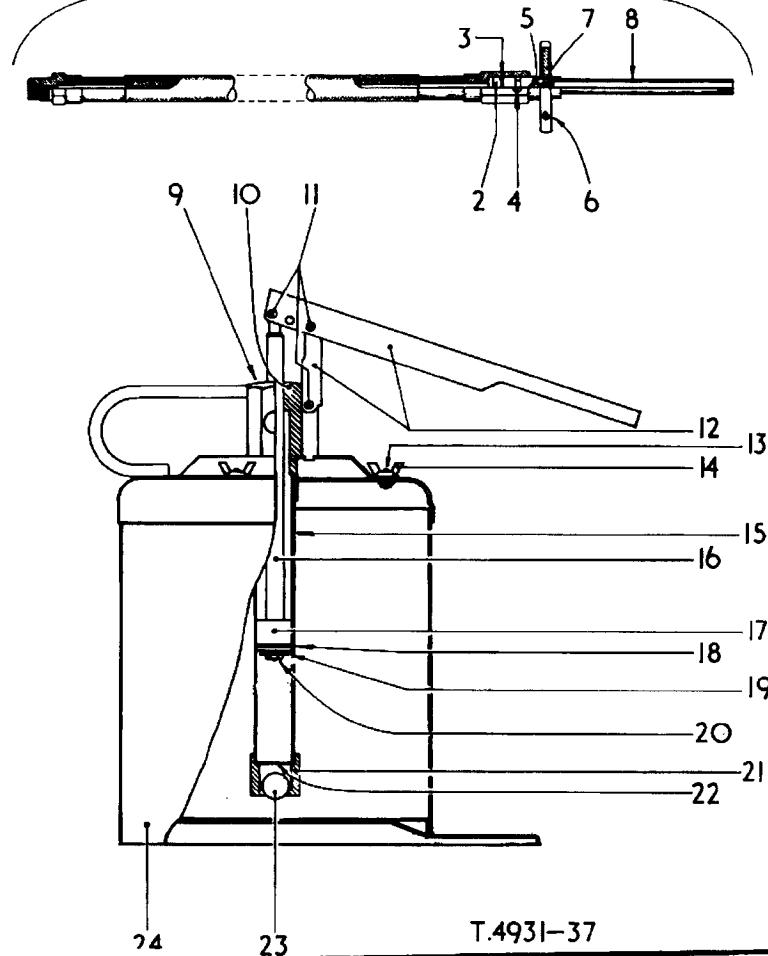
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
LUBRICATOR (TANK TYPE)				
702 576 R91		LUBRICATOR, w/hose and swivel tube attachment (illustrated) comprising :-		1
702 802 R91		HOSE and coupler, assy., comprising Ref. Nos. 1 and 2		1
702 803 R91	1	HOSE, assy.		1
702 804 R91	2	COUPLER, assy., comprising Ref. Nos. 3 to 9		1
702 787 R1	3	NUT, swivel		1
702 786 R1	4	NIPPLE, swivel		1
702 788 R1	5	"O" RING		1
702 805 R1	6	BALL, stl., 7/16" dia.		1
702 806 R1	7	SPRING		1
702 807 R1	8	KNOB, swivel		1
702 808 R91	9	PIPE, extension		1

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
LUBRICATOR (TANK TYPE)- contd.				
702 781 R1	10	NUT thumb		3
702 763 R91		MECHANISM, pump, assy., comprising Ref. Nos. 11 to 26		1
702 765 R1	11	LEVER		1
702 766 R1	12	LINK		1
702 767 R1	13	"O" RING		1
702 801 R91	14	BODY, outlet, assy.		1
702 764 R1	15	PIN, headed PIN, cotter, 1/16" x 1/2"		3
702 771 R1	16	ROD, pump		1
702 769 R1		PIN, groove, 3/16" x 7/8"		1
702 772 R1	17	STOP, piston		1
702 773 R1	18	GUIDE		1
702 774 R1	19	PISTON		1
702 775 R1	20	"O" RING		1
702 776 R1	21	SEAT, valve		1
702 777 R1	22	NUT, plain, 5/16" BSF		1
702 770 R1	23	TUBE, pump		1
702 778 R1	24	WASHER, check		1
702 780 R1	25	BALL, stl., 3/4" dia.		1
702 779 R1	26	NUT, check		1
702 782 R91	27	CONTAINER, assy.		1

CHASSIS



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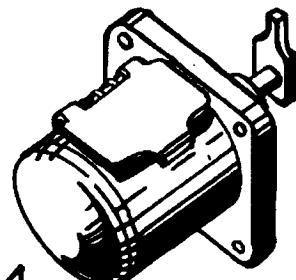
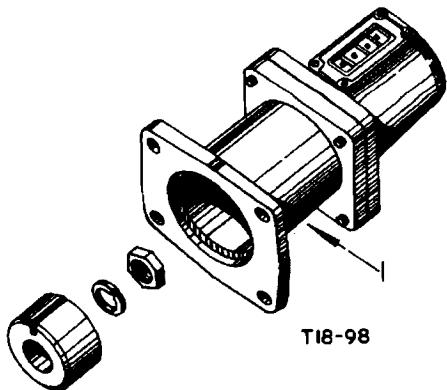
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
LUBRICATOR (TANK TYPE)				
704 658 R91	1	LUBRICATOR, tank type, cpte. comprising :-		1
704 731 R91	1	HOSE, cpte., w/SWIVEL comprising :-		1
707 566 R1	2	SWIVEL		1
707 567 R1	3	"O" RING		1
707 568 R1	4	SCREW, grub		1
707 570 R1	5	BALL		1
707 569 R1	6	WHEEL, hand		1
707 571 R1	7	SPRING		1
707 572 R1	8	TUBE, extension		1



CHASSIS

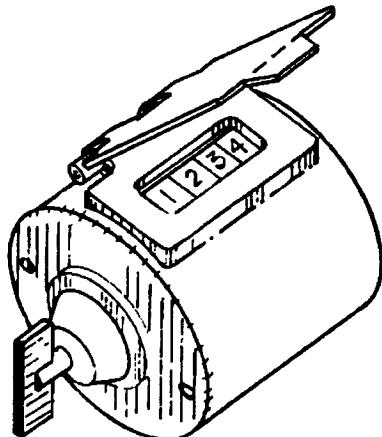
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
LUBRICATOR (TANK TYPE) - continued				
704 724 R91	9	HEAD, assy., bucket pump		1
704 733 R1	10	RING, gland rubber		1
704 736 R91	11	BOLT, cpte., hinge, w/NUT		3
3074 007 R91	12	LINK, assy., and pump handle		1
704 737 R1	13	STUD, lid		3
704 732 R1	14	NUT, wing		3
704 728 R1	15	BARREL, pump		1
704 729 R1	16	SPINDLE, bucket pump		1
704 730 R1	17	BODY, outlet valve		1
701 928 R1	18	RING, pump, rubber		1
701 929 R1	19	VALVE, outlet		1
701 925 R1	20	NUT, valve locking		1
704 725 R1	21	BODY, inlet valve		1
704 726 R1	22	STOP, inlet valve		1
704 727 R1	23	VALVE, inlet		1
3061 562 R91	24	CONTAINER		1

CHASSIS



T18-84

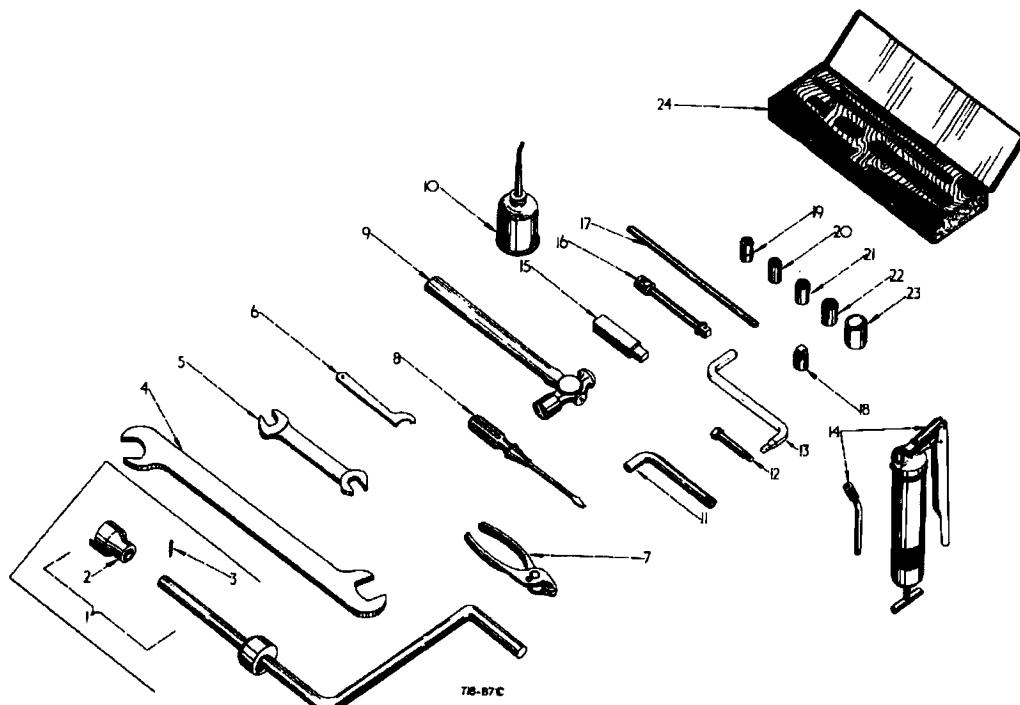
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HOURMETER				
708 791 R91	1	HOURMETER, cpt., (Illustrated) BTD-6/6568 to/7756	1	
706 572 R91		HOURMETER, cpt., (Illustrated) (*) BTD-6/5084 to/6567, BTD-6/7757 up		
110 488		SCREW, mach., fill-hd., sltd., No. 10 x 5/8"	1	
106 497		WASHER, lock, No. 10	4	
704 403 R91		HOURMETER, (order 706 574 R91 Attachment) up to BTD-6/5083	4	
(*) Used w/ CAV. Injection Pumps				



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HOURMETER				
3065 378 R91		HOURMETER (used w/Simms Injection Pumps)	1	
179 806		BOLT, hex-hd., 1/4" x 2-1/4"	2	
103 319		WASHER, lock, 1/4"	2	

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TOOLS				
55 911 DAX	1	CRANK, starting, cpte., w/bushing, comprising Ref. Nos. 2 and 3 up to BTD-6/6046	1	
6 935 D	2	RATCHET, starting crank up to BTD-6/6046	1	
G 3 754	3	PIN, starting crank ratchet up to BTD-6/6046	1	
3041 400 R1	4	WRENCH, front idler adjuster	1	
1 326 E	5	WRENCH, double end, (3/4" - 7/8" openings)	1	
	6	Not Used		
2 587 T or 351 840 R91	7	PLIERS, combination slip joint, (8") PLIERS, combination slip joint, (6")	1 1	
2 588 T	8	SCREW DRIVER, (5" wood handle)	1	
2 583 T	9	HAMMER, ball peen, (1-1/2 lbs. size 2)	1	
H 156	10	CAN, oil	1	
51 658 D	11	EXTENSION, sprocket drive oil filler up to BTD-6/15016	1	
704 221 R1	12	BOLT, steering clutch compression	3	
3105 200 R1	13	WRENCH, track roller lubricating plug	1	

CHASSIS



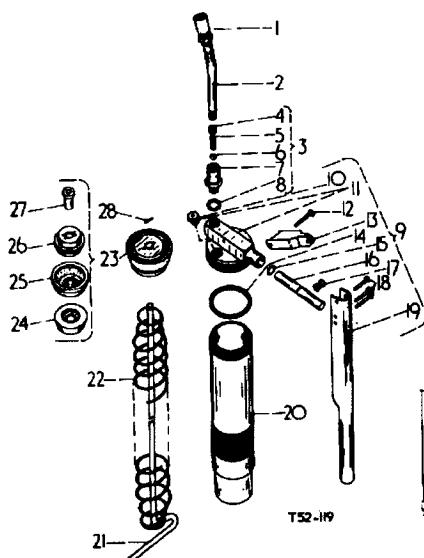
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TOOLS - contd.				
or 702 623 R93	14	GUN, grease, (hand type) (see detail list)		1
or 707 425 R92	14	GUN, grease, (hand type) (optional w/702 623 R93 (see detail list))		1
707 344 R91		SET, socket wrench in carrying case (comprising Ref. Nos. 15 to 26) (Illustrated)		1
702 191 R1	15	WRENCH, socket hd., plug (sq.)		1
707 347 R91	16	EXTENSION, 6" w/1/2" sq. drive		1
707 346 R1	17	HANDLE, bar, (Tommy bar)		1
707 348 R91	18	ADAPTOR, "T", short, w/1/2" sq., drive		1
702 196 R1	19	WRENCH, hex., socket, (9/16")		1
702 197 R1	20	WRENCH, hex., socket, (5/8")		1
702 198 R1	21	WRENCH, hex., socket, (3/4")		1
702 199 R1	22	WRENCH, hex., socket, (13/16")		1
702 202 R1	23	WRENCH, hex., socket, (1-1/8")		1
707 345 R91	24	CASE, carrying		1
or 707 342 R91		SET, socket wrench in carrying case		1
702 191 R1		WRENCH, socket hd., plug (sq.)		1
707 405 R91		BAR, extension, 5"		1
707 404 R91		BAR, sliding tee, 10"		1
702 196 R1		WRENCH, hex., socket, (9/16")		1
702 197 R1		WRENCH, hex., socket, (5/8")		1
702 198 R1		WRENCH, hex., socket, (3/4")		1
702 199 R1		WRENCH, hex., socket, (13/16")		1
702 202 R1		WRENCH, hex., socket, (1-1/8")		1
707 343 R91		CASE, carrying		1
or 702 188 R91		SET, socket wrench in carrying case		1
702 191 R1		WRENCH, socket hd., plug		1
702 189 R91		SET, socket wrench in carrying case, cpte.		1
702 193 R91		"T" piece, socket wrench, cpte.		1
702 204 R91		"T" piece		1
702 194 R91		EXTENSION, "T" piece, (6")		1
702 195 R1		BAR, tommy		1
702 196 R1		WRENCH, hex., socket, (9/16")		1
702 197 R1		WRENCH, hex., socket, (5/8")		1
702 198 R1		WRENCH, hex., socket, (3/4")		1
702 199 R1		WRENCH, hex., socket, (13/16")		1
702 202 R1		WRENCH, hex., socket, (1-1/8")		1
702 192 R1		CASE, carrying, socket wrench set		1
702 203 R1		INSERT, carrying case		1
619 581 C91		EXTENSION, flexible, grease gun used w/707 425 R92)		1
3071 243 R91		EXTENSION, flexible, grease gun, used w/707 425 R92)	opt.	1
707 892 R91		EXTENSION, flexible, grease gun, used w/702 623 R93)		1
3046 384 R91		CONNECTOR, hydraulic		1
3105 198 R1		EXTENSION, lubricator (track rollers)		1



CHASSIS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TOOLS- contd.				
68 405 DX		SET, socket wrench in carrying case (order 702 188 R91)		1
68 415 D		WRENCH, socket hd., plug, (1/2" x 3/4")		1
706 238 R1		HANDLE, bar, 1/2" x 12"		1
		SET, socket wrench, cpte.		1
68 413 DX		HANDLE, "T" socket wrench, cpte.		1
68 413 D		HANDLE, sliding off-set, socket wrench, (11-1/2")		1
68 414 D		EXTENSION, socket wrench handle, (6")		1
68 406 D		WRENCH, hex., socket, (9/16")		1
68 407 D		WRENCH, hex., socket, (5/8")		1
68 408 D		WRENCH, hex., socket, (3/4")		1
68 409 D		WRENCH, hex., socket, (13/16")		1
68 410 D		WRENCH, hex., socket, (7/8")		1
68 411 D		WRENCH, hex., socket, (1")		1
68 412 D		WRENCH, hex., socket, (1-1/8")		1
68 416 D		CASE, carrying, socket wrench set		1
261 250 R92		LUBRICATOR, tractor, (tank type)		1
or 702 576 R91		LUBRICATOR, Crawler tractor (see detail list)		1
or 704 658 R91		LUBRICATOR, (Tank type) (see detail list)		1
GREASE GUN (Hand Type)				
702 623 R93		GUN, grease, (hand type) optional w/707 425 R92 comprising:-		1
703 742 R2		GASKET		1
3048 965 R91		HANDLE, follower and cylinder, assy.		1
3048 963 R91		HEAD and LEVER, assy.		1
3048 964 R91		HYDRAULIC COUPLER and extension pipe assy.		1

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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GREASE GUN				
707 425 R92		GUN, grease, loose and cartridge type comprising :-		1
3045 869 R91	1	NOZZLE, tight grip		1
3045 867 R1	2	EXTENSION		1
708 383 R91	3	VALVE, outlet, assy. comprising :-		1
3045 874 R1	4	RING, locking		1
3045 873 R1	5	SPRING		1
3045 872 R1	6	BALL		1
708 393 R1	7	BODY, outlet valve		1
708 394 R1	8	WASHER, valve, housing sealing		1



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Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GREASE GUN- contd.				
708 382 R91	9	HEAD and LEVER, assy. comprising :-		1
3045 879 R91	10	PLUG, bleed hole		1
3045 860 R91	11	HEAD, assy., w/PLUG 3045 879 R91		1
3045 864 R1	12	RIVET		1
3045 884 R1	13	LINK		1
3045 875 R1	14	WASHER		1
3045 868 R1	15	RING, gland		1
3045 886 R1	16	PISTON		1
708 392 R1	17	STOP, piston		1
3045 885 R1	18	RIVET		3
3045 887 R1	19	LEVER, handle		1
3045 861 R91	20	BARREL, assy.		1
3045 865 R1	21	HANDLE		1
3045 866 R1	22	SPRING		1
708 400 R91	23	HANDLE, GLAND and CUP WASHER, assy. comprising :-		1
708 388 R1	24	HOUSING, cup washer		1
708 387 R1	25	WASHER, cup		1
708 386 R1	26	HOUSING, handle stop		1
708 385 R1	27	HOUSING, gland handle		1
708 384 R1		GLAND, handle		1
3045 870 R1	28	PIN, stop		1
708 390 R91		COUPLER, slide-on (NUBREX)		1
708 389 R91		COUPLER, swivel (NUBREX)		1

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
PACKAGES				
704 223 R91		PACKAGE, field service, transmission spline shaft and gears consisting of the following:-		1
704 108 R1		SHAFT, transmission spline		1
258 624 R2		GEAR, sliding, first and reverse speed		1
51 966 DA		GEAR, sliding, second and third speed		1
701 124 R1		GEAR, sliding, fourth and fifth speed		1
706 407 R91		PACKAGE, reworking, for track rollers, single and double consisting of the following:-		X
705 345 R1		RETAINER, track roller bushing		2
705 344 R1		"O" RING, track roller		2
705 343 R1		PIN, retainer, track roller bushing		2
705 346 R91		PACKAGE, service, track roller and bushing (double flange) consisting of the following:-		X
701 212 R92		ROLLER, track and bushing		1
700 944 R1		BUSHING, track roller		2
705 343 R1		PIN, retainer, track roller bushing		2
705 345 R1		RETAINER, track roller bushing		2
705 344 R1		"O" RING, track roller		2
705 347 R91		PACKAGE, service, track roller and bushing (single flange) consisting of the following:-		X
701 211 R92		ROLLER, track, w/bushing		1
700 944 R1		BUSHING, track roller		2
705 343 R1		PIN, retainer, track roller bushing		2
705 345 R1		RETAINER, track roller bushing		2
705 344 R1		"O" RING, track roller		2
704 407 R91		PACKAGE, service, pressure switch consisting of the following:-		X
704 408 R91		CABLE, hourmeter to generator		1
704 409 R1		PLUG, brass, hex-hd., 1/4" BSP (parallel thread)		1
704 410 R1		WASHER, copper, for 1/4" BSP plug		1
701 166 R94		PACKAGE, gasket, cpte. consisting of the following:-		X
48 073 D		GASKET, power take-off cover		1
43 846 D		GASKET, track frame pivot bracket cap		2
705 555 R2		GASKET, drive bevel gear bearing cage		2
53 805 D		GASKET, steering clutch support bearing retainer		2
53 805 D		GASKET, steering clutch support bearing cage		2
53 803 D		GASKET, sprocket drive pinion inner bearing cage		2
264 278 R1		"O" RING, sprocket drive pinion outer bearing cap		2
254 963 R1		GASKET, drive bevel gear bearing cage cap		2
3069 880 R1		GASKET, sprocket drive gear housing		2
45 124 DA		GASKET, sprocket drive oil seal		2
264 257 R1		RING, packing, sprocket drive gear outer bearing cage, inner		2
264 258 R1		RING, packing, sprocket drive gear outer bearing cage, outer		2
45 125 DA		GASKET, track frame pivot oil seal		2
3068 623 R1		GASKET, bearing cage		2
3074 346 R1		GASKET, gear housing		2

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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PACKAGES- contd.

45 358 D		GASKET, transmission spline shaft bearing retainer, front		1
701 138 R1		GASKET, transmission driving shaft front bearing retainer		1
3070 029 R1		GASKET, transmission end cover		1
51 609 D		GASKET, main frame cover		1
3069 877 R1		GASKET, steering clutch inspection cover		2
53 461 D		GASKET, gear shifter housing		1
46 932 D		GASKET, track idler cap		2
45 730 DA		GASKET, radiator		2
43 984 D		GASKET, radiator cap		1
22 383 D		GASKET, radiator inlet pipe		1
22 383 D		GASKET, radiator outlet elbow		1
23 977 DB		GASKET, gasoline tank filler cap		1
42 495 D		GASKET, fuel tank filler cap		1
19 099 DC		GASKET, air cleaner		1
51 939 D		GASKET, air cleaner pipe elbow flange		1
46 038 D		FELT, steering clutch release shaft bearing		2
51 939 D		GASKET, air cleaner top cover		1
3070 701 R1		FELT, track frame diagonal brace bearing		8
64 576 D		GASKET, injection pump air cleaner body		1

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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MISCELLANEOUS

3065 095 R1		PLATE, maintenance schedule		X
3069 906 R1		RIVET, eyelet, 1/8" x .290		6

CHASSIS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRANSFERS				
3066 921 R91		PACKAGE, transfer (for yellow tractors) comprising :- 1026 338 R1 TRANSFER, BTD-6 2752 018 R1 TRANSFER, I.H. monogram 1026 339 R1 TRANSFER, I.H. International 1026 337 R1 TRANSFER, "International" 1026 340 R1 TRANSFER, "Diesel" 700 132 R1 TRANSFER, air cleaner (Burgess) 1026 062 R1 TRANSFER, lubrication oil filter instruction 1026 307 R1 TRANSFER, shifter diagram 1026 306 R2 TRANSFER, two speed reverse shifter diagram	X	
3109 621 R91		PACKAGE, transfer (for red tractors) comprising:- 1026 338 R1 TRANSFER, BTD-6 2752 018 R1 TRANSFER, I.H. monogram 1026 085 R2 TRANSFER, I.H. International 1026 159 R1 TRANSFER, "International" 1026 161 R1 TRANSFER, "Diesel" 700 132 R1 TRANSFER, air cleaner (Burgess) 1026 062 R1 TRANSFER, lubrication oil filter instruction (English) 1026 307 R1 TRANSFER, shifter diagram	X	
1092 581 R1 1092 582 R1		TAG, inhibitor anti-freeze TAG, Caution 'radiator is drained'		

ATTACHMENTS



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		front idler	51

ATTACHMENTS



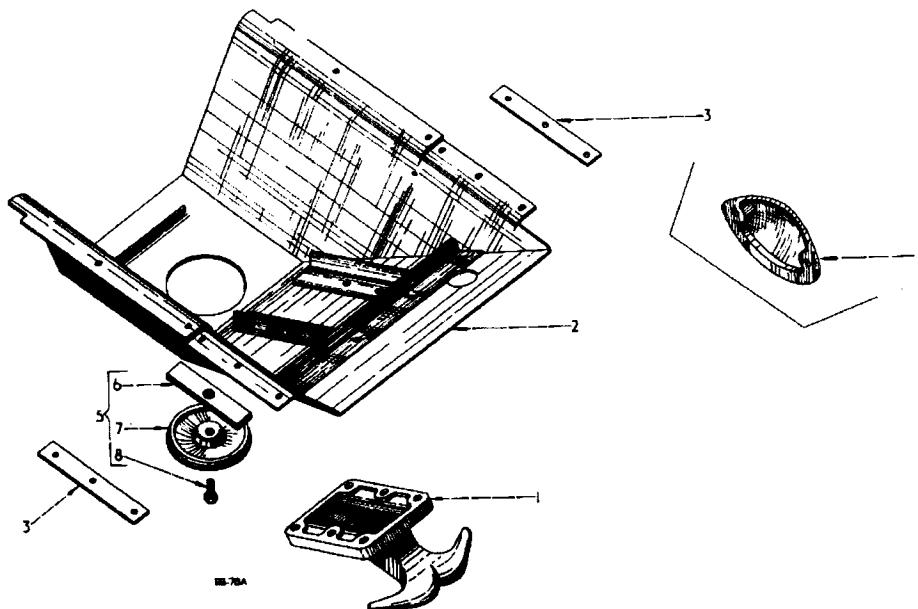
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EQUIPMENT FOR DROTT SKID SHOVEL				
5 961 DX		ATTACHMENT, front pull hook	(*)	1
3047 567 R91		ATTACHMENT, front P.T.O. coupling	(*)	1
258 870 R91		ATTACHMENT, 12" overlapping flat shoe (low straight type grouser)	(*)	1
or 277 506 R91		ATTACHMENT, 12" overlapping flat shoe (low profile 3 grouser extended)	(*)	1
707 472 R91		ATTACHMENT, exhaust muffler	(*)	1
702 420 R92		ATTACHMENT, crankcase guard	(*)	1
703 020 R91		ATTACHMENT, sprocket housing rock shield	(*)	1
705 643 R93		ATTACHMENT, rigid extended track frame	(*)	1
256 352 R91		ATTACHMENT, hydraulic pump (shipped loose)	(*)	1
		ATTACHMENT, blower fan	(*)	1
179 839		BOLT, hex-hd., 3/8" x 1" (for hose clip BD-267 secured to R.H. side sheets and cowl)		1
102 635		NUT, hex., 3/8"		1
181 423		BOLT, hex-hd., 1/2" UNF x 5/8" long (for rear light bracket)		2
707 719 R1		BRACE, radiator		2
179 881		BOLT, hex-hd., 1/2" x 1"		2
179 835		BOLT, hex-hd., 3/8" x 5/8"		2
103 323		WASHER, lock, 1/2"		2
103 321		WASHER, lock, 3/8"		2
708 546 R11		CHANNEL, side, main frame, L.H., assy.		1
708 547 R11		CHANNEL, side, main frame, R.H., assy.		1
706 168 R91		FOOTREST, L.H., cpte.		1
3070 746 R11		FOOTREST, R.H., cpte.		1
179 839		BOLT, hex-hd., 3/8" x 1" (for R.H. footrest)		1
706 171 R92		GUARD, crankcase		1
708 187 R1		GUIDE, track frame and track spring, L.H.		1
708 188 R1		GUIDE, track frame and track spring, R.H.		1
706 197 R91		LEVER, hand, engine clutch		1
179 863		BOLT, hex-hd., 7/16" x 1-5/8"		2
3043 199 R91		PACKAGE, field improvement, R.H. footrest and brake pedal comprising :-		X
3043 198 R1		BLOCK, ratchet		1
3043 196 R1		BLOCK, ratchet support		1
3043 197 R1		LUG, footrest locating		1
3043 194 R11		RATCHET, brake lock, R.H., cpte.		1
3043 192 R1		PEDAL, brake, R.H.		2
3043 194 R11		RATCHET, brake lock, R.H., cpte.		1
107 763		PIN, cotter, 1/8" x 5/8"		1

ATTACHMENTS



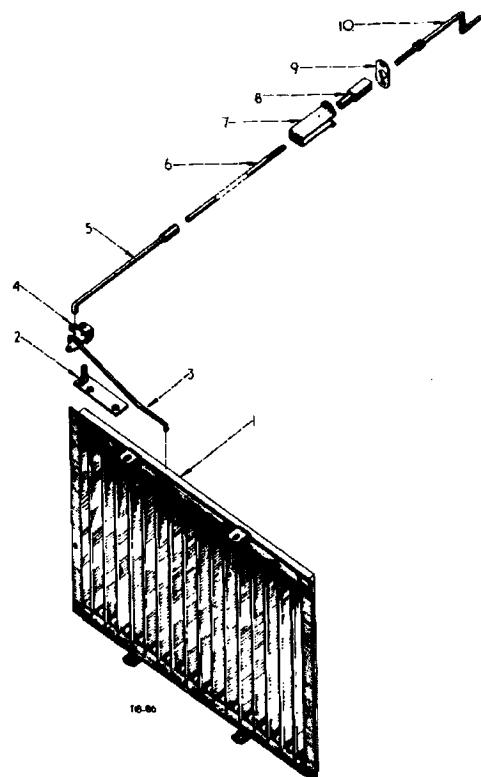
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EQUIPMENT FOR DROTT SKID SHOVEL - contd.				
265 962 R11		RETAINER, track spring rear assy., L.H.		X
265 963 R11		RETAINER, track spring rear assy., R.H.		X
3042 359 R1		SPACER, fuel pipe		1
179 846		BOLT, hex-hd., 3/8" x 1-7/8"		1
42 385 D		CLAMP, fuel pipe		1
102 635		NUT, hex., 3/8"		1
706 170 R1		SUPPORT, fuel tank		1
(*) Detail parts are listed in ATTACHMENTS Section of this Catalogue.				

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CRANKCASE GUARD AND FRONT PULL HOOK				
702 420 R92		CRANKCASE GUARD, attachment comprising , Ref. Nos. 2 to 8	1	
5 961 DX		FRONT PULL HOOK, attachment comprising, Ref. No. 1	1	
271 588	1	HOOK, front pull	1	
103 030		BOLT, hex-hd., 5/8" UNF x 2-1/4"	6	
103 325		NUT, hex., light, 5/8" UNF	6	
		WASHER, lock, 5/8"	6	
702 421 R92	2	GUARD, crankcase, cpte.	1	
181 429		BOLT, hex-hd., 1/2" UNF x 1-1/4"	4	
181 433		BOLT, hex-hd., 1/2" UNF x 1-3/4"	6	
103 028		NUT, hex., light, 1/2" UNF	10	
103 323		WASHER, lock, 1/2"	10	
47 336 DA	3	SPACER, crankcase guard	6	
9 322 D	4	COVER, water trap opening	up to BTD-6/12883	1
179 883		BOLT, hex-hd., 1/2" x 1-1/4"	up to BTD-6/12883	2
103 323		WASHER, lock, 1/2"	up to BTD-6/12883	2
67 574 DC	5	COVER, oil drain hole, assy. comprising, Ref. No. 6 to 8	1	
42 877 DB	6	SUPPORT, oil drain hole cover	1	
5 977 DA	7	COVER, oil drain hole	1	
179 883	8	BOLT, hex-hd., 1/2" x 1-1/4"	1	

ATTACHMENTS



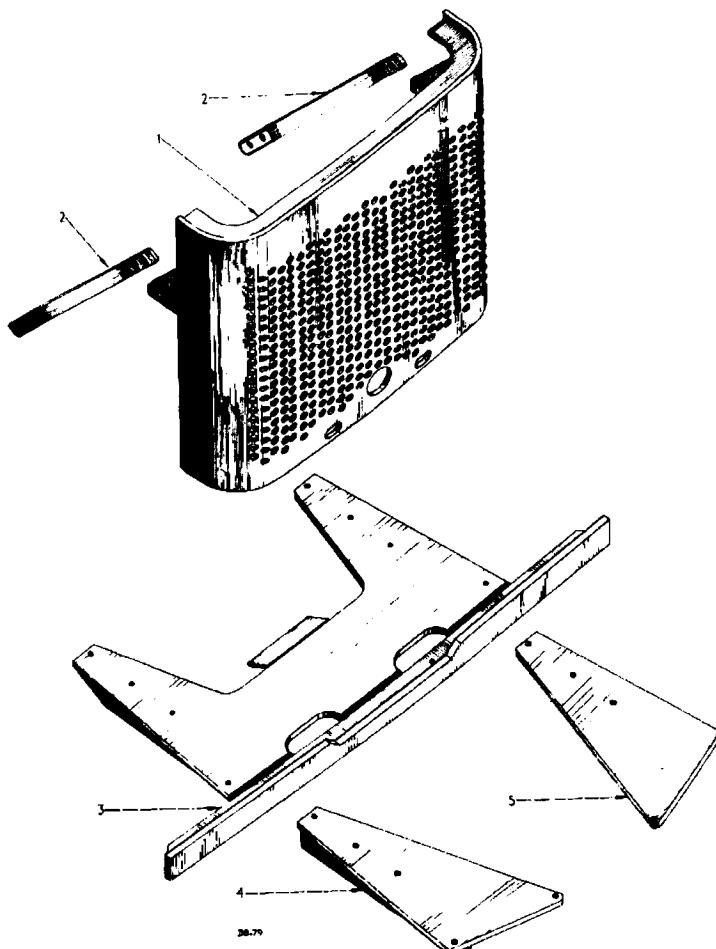
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR SHUTTER				
256 964 R91		RADIATOR SHUTTER ATTACHMENT comprising, Ref. Nos. 1 to 10		1
701 809 R91 or 49 692 D 179 814 103 320	1	SHUTTER, radiator SHUTTER, radiator BOLT, hex-hd., 5/16" x 5/8" WASHER, lock, 5/16"		1 1 8 8
702 219 R91 103 384	2	SUPPORT, radiator shutter bell crank, cpte. PIN, cotter, 1/8" x 3/4"		1 1
47 309 D 103 373	3	ROD, radiator shutter operating PIN, cotter, 3/32" x 3/4"		1 1
51 745 D	4	BELL CRANK, radiator shutter		1
50 765 DX 103 384 103 385	5	ROD, radiator shutter control, front, cpte. PIN, cotter, 1/8" x 3/4" PIN, cotter, 1/8" x 1"		1 1 1
51 744 D	6	ROD, radiator shutter control, rear		1



ATTACHMENTS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR SHUTTER- contd.				
50 761 DA 14 993 R1 220 064 103 319	7	BRACKET, radiator shutter control crank BOLT, crg., 17/4" x 3/4" NUT, 1/4" WASHER, lock, 1/4"		1 2 2 2
50 762 DA	8	COLLAR, threaded, radiator shutter control crank		1
50 763 A	9	SPACER, radiator shutter control crank		1
52 445 D	10	CRANK, radiator shutter control		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT BUMPER AND RADIATOR GUARD ATTACHMENTS				
		703 107 R91 RADIATOR GUARD and FRONT BUMPER ATTACHMENT (*)	Col. A	A B C
		703 106 R91 RADIATOR GUARD ATTACHMENT	Col. B	- 1 -
		52 304 DA FRONT BUMPER ATTACHMENT (only to be used on tractors fitted with Radiator Guard Attachment 703 106 R91)	Col. C	- - 1
1026 090 R2		TRANSFER, "International"		1 1 -
49 699 DAX 181 436 181 435 103 028 103 323	1	GUARD, radiator, cpte. BOLT, hex-hd., 1/2" UNF x 2-1/4" BOLT, hex-hd., 1/2" UNF x 2" NUT, hex., light, 1/2" UNF WASHER, lock, 1/2"		1 1 - 4 - - - 4 - 4 4 - 4 4 -

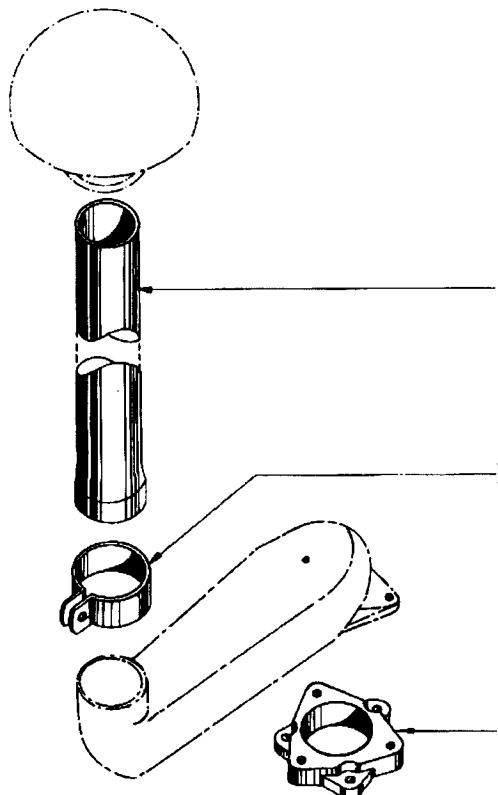


ATTACHMENTS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
FRONT BUMPER AND RADIATOR GUARD ATTACHMENTS- contd.					
47 322 DX	2	BRACE, radiator guard, cpte. BOLT, hex-hd., 7/16" UNF x 2-1/4" BOLT, hex-hd., 7/16" UNF x 1-3/4" NUT, hex., 7/16" UNF NUT, hex., type "B", 7/16" WASHER, lock, 7/16"	A 2 4 4 8 - 8	B 2 4 4 - 8 8	C - - - - - - -
705 587 R1		SPACER, radiator guard brace	8	8	-
52 308 DA	3	BUMPER, front, cpte. BOLT, hex-hd., 1/2" UNF x 1-1/2" BOLT, hex-hd., 1/2" x 1-1/4" BOLT, hex-hd., 1/2" UNF x 1-1/4" NUT, hex., light, 1/2" UNF WASHER, lock, 1/2" WASHER, stl., 17/32" x 1-1/4" x 14 ga.	1 6 - - 6 6 -	- - - - - - -	1 - 2 6 6 8 2
Q 1 521					
49 703 D	4	BRACKET, support, radiator guard, R. H., cpte.	-	1	-
49 702 D	5	BRACKET, support, radiator guard, L. H., cpte. BOLT, hex-hd., 1/2" UNF x 1-1/2" NUT, hex., type "B", 1/2" UNF WASHER, lock, 1/2"	- - - - -	1 6 6 6	- - - -

(*) Not suitable w/Extended Track Frames

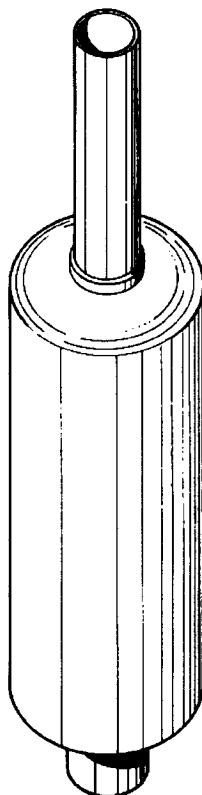
ATTACHMENTS



T18-69

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AIR CLEANER PIPE EXTENSION ATTACHMENT				
58 454 D		AIR CLEANER PIPE EXTENSION ATTACHMENT comprising , Ref. Nos. 1 to 3	1	
58 453 D	1	PIPE, air cleaner extension	1	
31 790 D 179 845 102 635 103 321	2	CLAMP, air cleaner pipe extension BOLT, hex-hd., 3/8" x 1-3/4" NUT, hex., 3/8" WASHER, lock, 3/8"	1 1 1 1	
8 859 D 179 840 103 321	3	ADAPTOR, air pipe BOLT, hex-hd., 3/8" x 1-1/8" WASHER, lock, 3/8"	1 3 3	

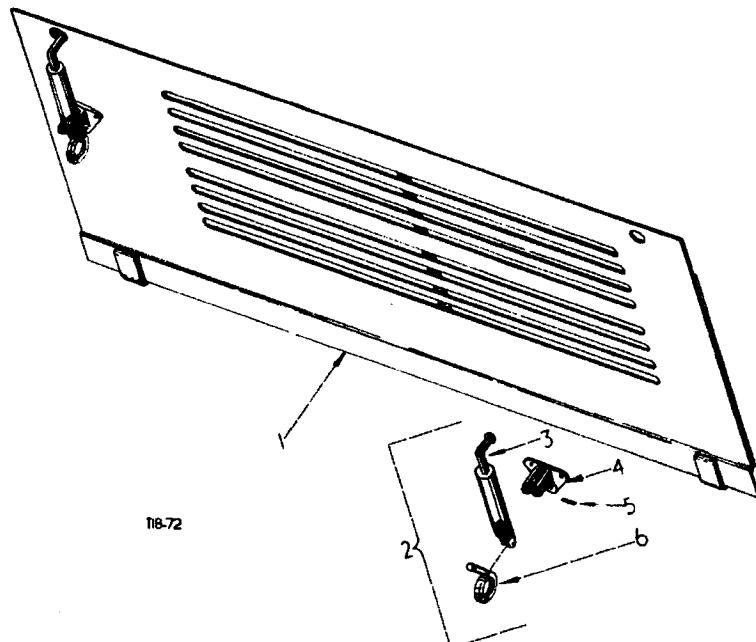
ATTACHMENTS



T 18-96 A

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXHAUST MUFFLER AND SPARK ARRESTER ATTACHMENTS				
		707 472 R91 ATTACHMENT, exhaust muffler Col. A	A 1	B -
		51 579 D ATTACHMENT, spark arrester Col. B	-	1
702 117 R92	1	MUFFLER, exhaust, (Illustrated)	1	-
31 790 DA 179 841 102 635 103 321		CLAMP, exhaust muffler up to BTD-6/20151 BOLT, hex-hd., 3/8" x 1-1/4" NUT, hex., 3/8" WASHER, lock, 3/8"	1 1 1 1	- - - -
8 163 D 179 820 179 833 103 320		TOP, spark arrester, (not illustrated) BOLT, hex-hd., 5/16" x 1-1/4" BOLT, hex-hd., 3/8" x 1/2" WASHER, lock, 5/16"	- - - -	1 3 3 3
8 162 D 218 438 102 896		BODY, spark arrester, (not Illustrated) NUT, jam, hex., reg., 3/8" SCREW, set, sq-hd., cup-pt., 3/8" x 1"	- - -	1 2 2

ATTACHMENTS



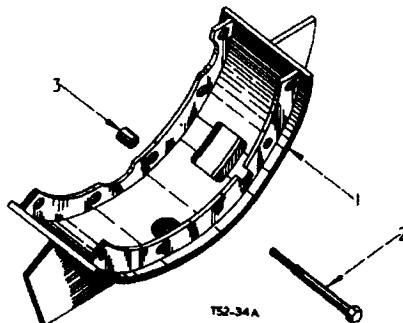
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HOOD SIDE DOORS				
53 265 D		HOOD SIDE DOOR, attachment		1
53 267 DX	1	DOOR, hood side, R. H., cpte., (Illustrated) w/two FASTENER 705 509 R91 or two FASTENER 27 159 DB and six RIVET 104 066		1
53 266 DX	1	DOOR, hood side, L. H., cpte., w/two FASTENER 705 509 R91 or two FASTENER 27 159 DB and six RIVET 104 066		1
705 509 R92	2	FASTENER, toggle hood, assy., (Illustrated) (27 159 DB will work) (comprising		4
		1 BOLT 705 570 R91 2 PIN 705 460 R1 1 BRACKET 705 456 R11 1 TOGGLE 705 458 R1)		
705 570 R91	3	BOLT, toggle hood retainer, and fastener, assy.		4
705 456 R11	4	BRACKET, hood fastener, assy.		4
705 460 R1	5	PIN, hood fastener		8
705 458 R2	6	TOGGLE, hood fastener		4
104 066		RIVET, rd-hd., iron, 3/16" x 3/8", (use w/BRACKET 705 456 R11 or 8 817 D)		12
27 159 DB		FASTENER, hood side, door toggle, assy., (705 509 R91 will work) (comprising		4
		1 BOLT 58 099 DA 1 HOLDER 8 815 D or 1 BOLT 701 698 R1 1 PIN G 9 210 1 BRACKET 8 817 D 1 PIN 58 103 D 1 NUT 102 634 1 SPRING 64 159 D 1 GUIDE 58 101 D 1 TOGGLE 8 816 D)		

ATTACHMENTS



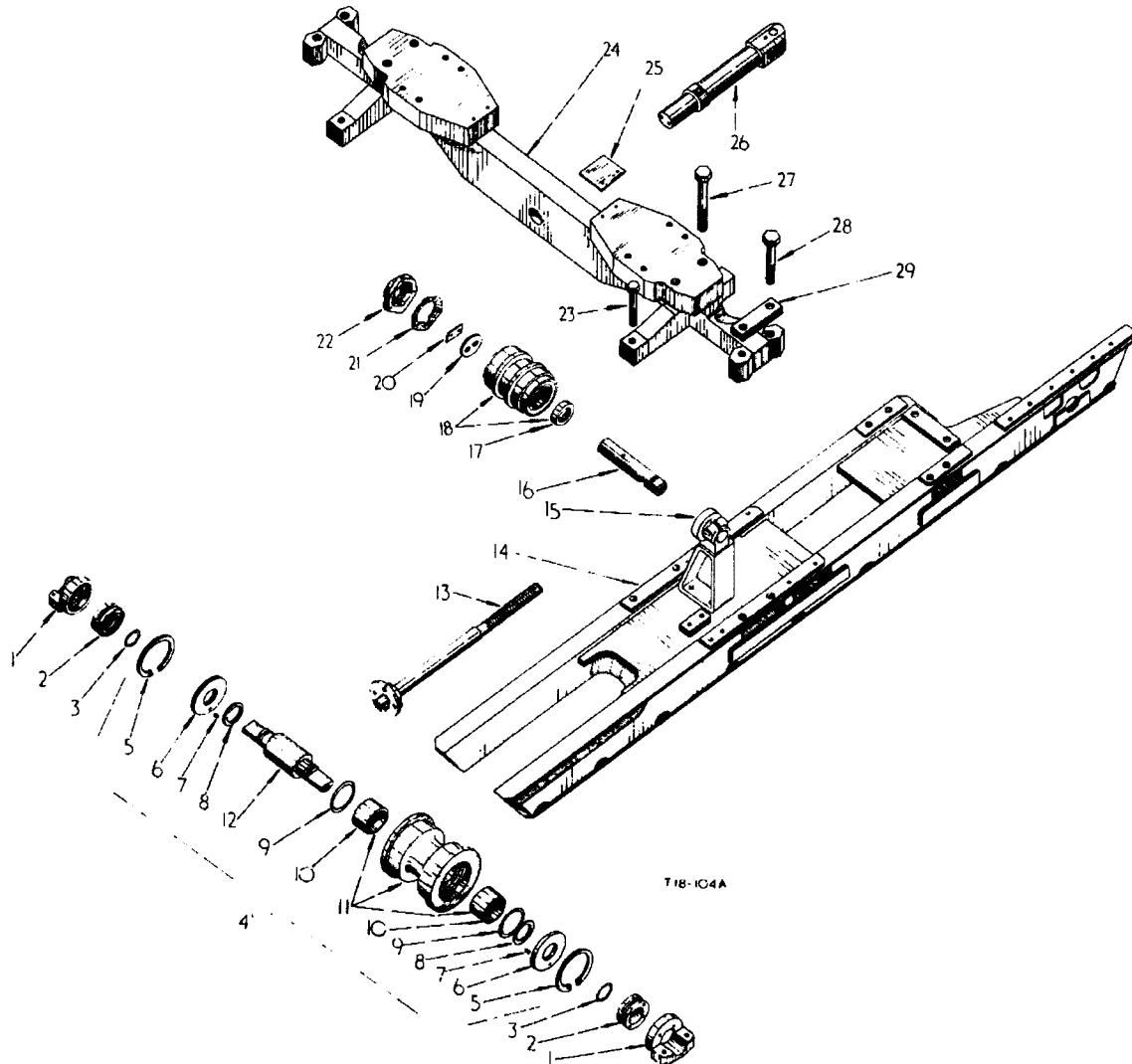
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HOOD SIDE DOORS- contd.				
		BOLT, hood side door fastener spring		4
or	58 099 DA	BOLT, hood side door fastener spring		4
	701 698 R1	NUT, hex., 5/16"		4
	13 001 R1			
	58 101 D	GUIDE, hood side door fastener spring bolt		4
	64 159 D	SPRING, hood side door fastener		4
	8 815 D	HOLDER, hood side door fastener spring		4
G	9 210	PIN, hood side door fastener spring holder		4
	8 817 D	BRACKET, hood side door fastener		4
	58 103 D	PIN, hood side door fastener toggle		4
	8 816 D	TOGGLE, hood side door fastener		4

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SPROCKET HOUSING ROCKSHIELD ATTACHMENT				
703 020 R92		ATTACHMENT, sprocket housing rockshield comprising:-		1
	1	ROCKSHIELD, sprocket housing, assy., L.H. (Illustrated) (order 703 050 R92)		1
703 013 R1 115 287 114 606	2	BOLT, rockshield NUT, rockshield bolt (3/8" UNF) WASHER, lock, rockshield bolt (3/8" ext. shakproof)		5 5 5
703 055 R1	3	COLLAR, rockshield support		10
	1	ROCKSHIELD, sprocket housing, assy., R.H. (not illustrated) (order 703 051 R92)		1
703 013 R1 115 287 114 606	2	BOLT, rockshield NUT, rockshield bolt (3/8" UNF) WASHER, lock, rockshield bolt (3/8" ext. shakproof)		5 5 5
703 050 R92		ROCKSHIELD, sprocket housing assy., L.H. (comprising		X
		5 BOLT 703 013 R1 2 ROCKSHIELD \$ 5 COLLAR 703 055 R1 5 WASHER 114 606) 5 NUT 115 287		
703 051 R92		ROCKSHIELD, sprocket housing assy., R.H. (comprising		X
		5 BOLT 703 013 R1 1 ROCKSHIELD \$ 5 COLLAR 703 055 R1 5 WASHER 114 606) 5 NUT 115 287		
		\$ Not supplied separately		

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXTENDED TRACK FRAME (RIGID OR OSCILLATING)				
		EXTENDED TRACK FRAME ATTACHMENT (RIGID) less shoes	Col.A	A B X -
		EXTENDED TRACK FRAME ATTACHMENT (OSCILLATING) less shoes Factory Application Only	Col.B	- X
700 951 R1 179 887 103 323	1	BRACKET, track roller shaft BOLT, hex-hd., 1/2" x 1-3/4" WASHER, lock, 1/2"		4 4 40 40 8 8
3066 709 R91 3069 230 R91 3070 232 R1	2	OIL SEAL, track roller shaft OIL SEAL, track roller shaft		4 4 4 4
	3	"O" RING, track roller shaft oil seal		4 4

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXTENDED TRACK FRAME (RIGID OR OSCILLATING) - contd.				
700 940 R92	4	ROLLER, track and shaft, assy.. (single flange) (comprising 2 "O" RING 705 344 R1 2 RING 700 950 R2 2 PIN 705 343 R1 1 SHAFT 700 945 R91 2 RETAINER 705 345 R1 2 WASHER 700 947 R1) 1 ROLLER 701 211 R92		A 2 B 2
700 950 R2	5	RING, snap, track roller retainer		2 2
705 345 R1	6	RETAINER, track roller bush		2 2
705 343 R1	7	PIN, track roller bush retainer		2 2
700 947 R1	8	WASHER, track roller thrust		2 2
705 344 R1	9	"O" RING, track roller		2 2
700 944 R1	10	BUSH, track roller		2 2
701 211 R91	11	ROLLER, track (single flange) (order PACKAGES 705 347 R91)		1 1
701 211 R92	11	ROLLER, track (single flange) w/two BUSHES 700 944 R1		1 1
702 111 R1		WASHER, track roller shaft bearing bevel		8 8
700 945 R91	12	SHAFT, track roller cpte., w/PLUG 700 946 R1 and PLUG 268 443 R1		1 1
700 946 R1		PLUG, track roller shaft		1 1
268 443 R1		PLUG, pipe, track roller shaft		1 1
60 371 DC	13	ADJUSTER, front idler		2 2
3042 480 R93	14	FRAME, track, cpte., L.H. (Illustrated)	BTD-6/11151 up	1 -
3041 007 R91	14	FRAME, track, cpte., L.H.	BTD-6/9042 to/11152	1 -
705 875 R91	14	FRAME, track, cpte., L.H.	up to BTD-6/9041	1 -
703 100 R94	14	FRAME, track, cpte., L.H.		- 1
3042 481 R93	14	FRAME, track, cpte., R.H.	BTD-6/11151 up	1 -
3041 008 R91	14	FRAME, track, cpte., R.H.	BTD-6/9042 to/11152	1 -
705 876 R91	14	FRAME, track, cpte., R.H.	up to BTD-6/9041	1 -
703 101 R94	14	FRAME, track, cpte., R.H.		- 1
708 148 R1	15	BRACKET, auxiliary track idler		2 2
or 3065 087 R11	15	BRACKET, front track idler, assy.		2 2
631 558 R1		BOLT, hex-hd., 1/2" x 1-1/4"		8 8
181 443		BOLT, hex-hd., 1/2" UNF x 3-1/4"		2 2
103 028		NUT, hex., 1/2" UNF		2 2
103 323		WASHER, lock, 1/2"		10 10
46 933 D	16	SHAFT, front track idler		- 2
3042 358 R1	16	SHAFT, auxiliary track idler		2 -
3074 818 R1		PLUG, hdls. pipe, 1/2" ctsk.		2 -
3069 465 R92	17	OIL SEAL, track roller		2 2
3043 790 R13	18	IDLER, track, assy., w/OIL SEAL 3069 465 R91		2 2

ATTACHMENTS



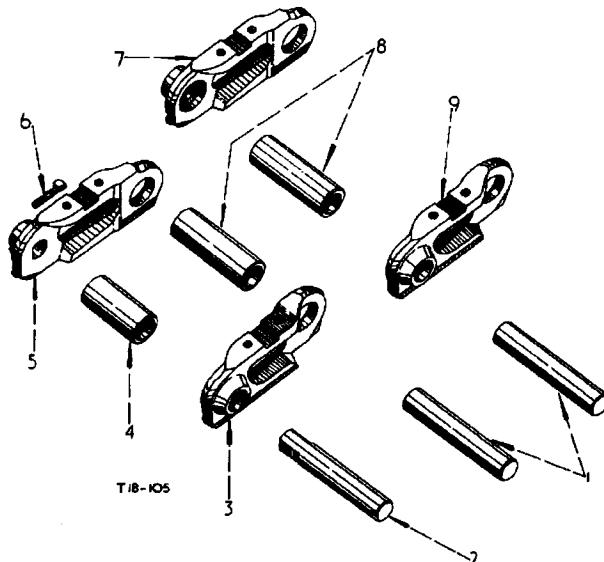
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXTENDED TRACK FRAME (RIGID OR OSCILLATING) - continued				
41 431 D 181 426	19	WASHER, track idler thrust BOLT, hex-hd., 1/2" UNF x 7/8"		A 2 2 B 4 4
35 089 DA	20	LOCK, track idler thrust washer bolt		2 2
700 938 R1	21	GASKET, track idler cap		2 2
700 937 R1 179 848 3074 818 R1 103 321	22	CAP, track idler BOLT, hex-hd., 3/8" x 1-1/2" PLUG, hdls-pipe, 1/2" ctsk. WASHER, lock, 3/8"		2 6 2 6 6 2 6 6 6
41 445 D 3064 532 R1 218 200 220 082	23	BOLT, rigid crossbar mounting pad dowel BOLT, rigid crossbar mounting pad dowel NUT, hex., 7/8" NUT, hex., 7/8"	up to BTD-6/11150 BTD-6/11151 up BTD-6/11151 up up to BTD-6/11150	4 - 4 - 4 - 4 -
3042 457 R94	24	CROSSBAR, rigid track frame, assy.. (Illustrated)	BTD-6/11151 up	1 -
3041 009 R91	24	CROSSBAR, rigid track frame, assy.. (order PACKAGE 3042 562 R92)	BTD-6/9042 to/11152	1 -
705 881 R91	24	CROSSBAR, rigid track frame, assy.. (order PACKAGE 3042 562 R92)	up to BTD-6/9041	1 -
281 095 R1 281 095 R1 281 096 R1 281 097 R1 181 431 103 323 181 428	25	SHIM, rigid track frame crossbar (heavy) SHIM, rigid track frame crossbar (heavy) SHIM, rigid track frame crossbar (medium) SHIM, rigid track frame crossbar (light) BOLT, hex-hd., 1/2" x 1-1/2" WASHER, lock, 1/2" BOLT, hex-hd., 1/2" UNF x 1-1/8"	BTD-6/12146 up up to BTD-6/12145 X - X - up to BTD 6/12145 4 - 4 - 4 -	2 - 4 - X - X - 4 - 4 - 4 -
254 920 R1 or 3048 984 R1	26	SHAFT, equalizer spring pivot SHAFT, equalizer spring pivot		1 - 1 -
3072 688 R1 703 653 R3 121 326	27	BOLT, crossbar long (on order for 703 653 R3) BOLT, hex-hd., 1" x 8" (*) WASHER, lock, 1"	up to BTD-6/11150	4 - 4 - 4 -
3072 687 R1 703 652 R3 121 326	28	BOLT, crossbar short (on order for 703 652 R3) BOLT, hex-hd., 1" UNF x 6-1/4" (*) WASHER, lock, 1"	up to BTD-6/11150	4 - 4 - 4 -
703 062 R2	29	CLAMP, rigid track frame crossbar		2 -
273 939 R1 273 940 R1		BLOCK, track frame tapping - inner L.H. BLOCK, track frame tapping - inner R.H.	BTD-6/11151 up BTD 6/11151 up	1 - 1 -
179 881		BOLT, hex-hd., 1/2" x 1" (for sprocket shield 53 536 DBX)		4 4
59 509 D 59 508 D		BUTTON, crossbar, end BUTTON, crossbar, centre	up to BTD 6/11150 up to BTD-6/11150	2 - 1 -
3041 011 R1		GUIDE bolt, rigid track frame crossbar	BTD 6/9041 to/11150	4 -
49 862 DA		LOCK, equalizer spring retainer	up to BTD-6/11150	1 -

ATTACHMENTS



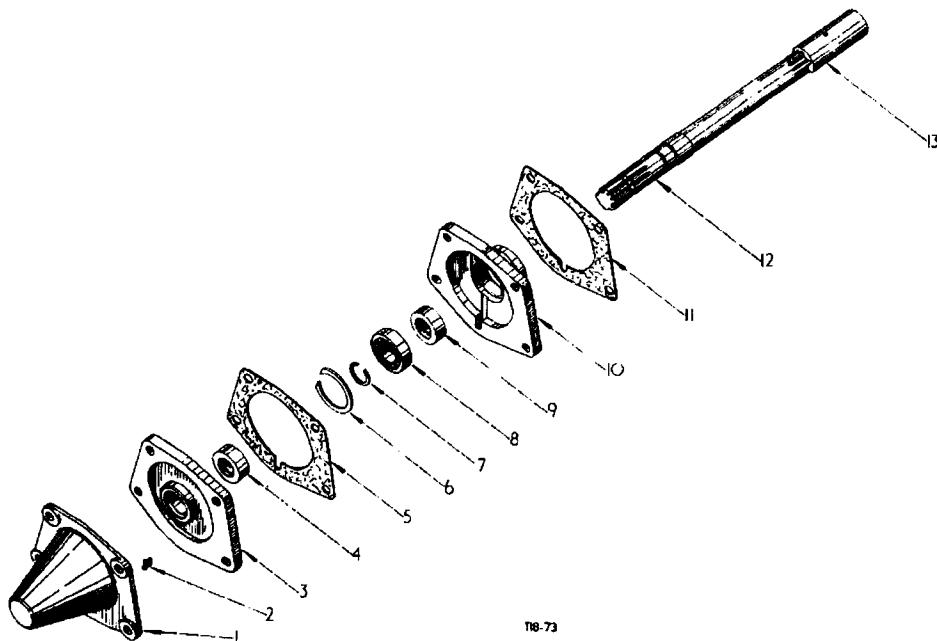
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXTENDED TRACK FRAME (RIGID OR OSCILLATING) - contd.				
3042 562 R94		PACKAGE, service, rigid track frame crossbar (comprising		A X B -
		1 BLOCK 273 939 R1 2 PAD 273 942 R1 1 BLOCK 273 940 R1 2 PAD 273 944 R1 4 BOLT 3064 532 R1 2 PLUG 286 443 R1 1 CROSSBAR 3042 457 R93 2 SHAFT 3042 358 R1) 4 NUT 218 200		
706 407 R91		PACKAGE, re-working for track rollers	(see Packages)	X X
705 347 R91		PACKAGE, service for track rollers	(see Packages)	X X
273 942 R1		PAD, track frame spacer, short	BTD-6/11151 up	2 -
273 944 R1		PAD, track idler bracket	BTD-6/11151 up	2 -
45 299 DAXA		SADDLE, equalizer spring, cpte., w/two BUSHES	45 294 DA	1 -
45 924 DA		BUSH, equalizer spring saddle		2 -
267 141 R1		STUD, rigid track frame crossbar	up to BTD-6/11150	8 -
45 293 D		NUT	up to BTD-6/11150	8 -
		TRACK chain, assy.	(see detail attachment)	X X
67 115 D		WASHER, equalizer spring retainer		1 -
181 429		BOLT, hex-hd., 1/2" UNF x 1-1/4"		2 -
3064 242 R91		PACKAGE, improvement, saddle strap		X -
(*) BOLTS 703 652 R3 short, and 703 653 R3 long, for service on Serial Numbers :-				
		BTD-6/ 2019, 2043, 2098, 2119, 2120, 2130, 2134, 2137, 2141, 2142, 2144, 2194, 2217, 2223 - 2226, 2264 - 2268, 2308 - 2311, 2324 - 2348, 2350, 3107, 3108, 3110 - 3113, 3127, 3130, 3183, 3186, 3187, 3244, 3245, 3248, 3249, 3253 - 3255, 3288 - 3290, 3292, 3294, 3295, 3297, 3299, 3300, 3303, 3347, 3348, 3350 - 3352, 3354 - 3356, 3358 - 3370, 3385, 3390, 3391, 3394, 3407, 3410, 3411, 3475		

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXTENDED TRACK FRAME- TRACK CHAIN				
263 943 R1	1	PIN, track link	70	
263 944 R1	2	PIN, track link master	2	
707 113 R3	3	LINK, track master, L.H.	2	
263 942 R2	4	BUSH, track master link	2	
707 114 R3	5	LINK, track master, R.H.	2	
43 712 DB	6	LOCKWIRE, track master link pin	2	
707 112 R3	7	LINK, track, R.H.	70	
263 941 R2	8	BUSH, track link	70	
707 111 R3	9	LINK, track, L.H.	70	
707 260 R93		TRACK, assy., (1 section) (comprising	2	
		35 BUSH 263 941 R2 1 LINK 707 114 R3 1 BUSH 263 942 R2 35 PIN 263 943 R1 35 LINK 707 111 R3 1 PIN 263 944 R1 35 LINK 707 112 R3 1 WIRE 43 712 DB) 1 LINK 707 113 R3		

ATTACHMENTS



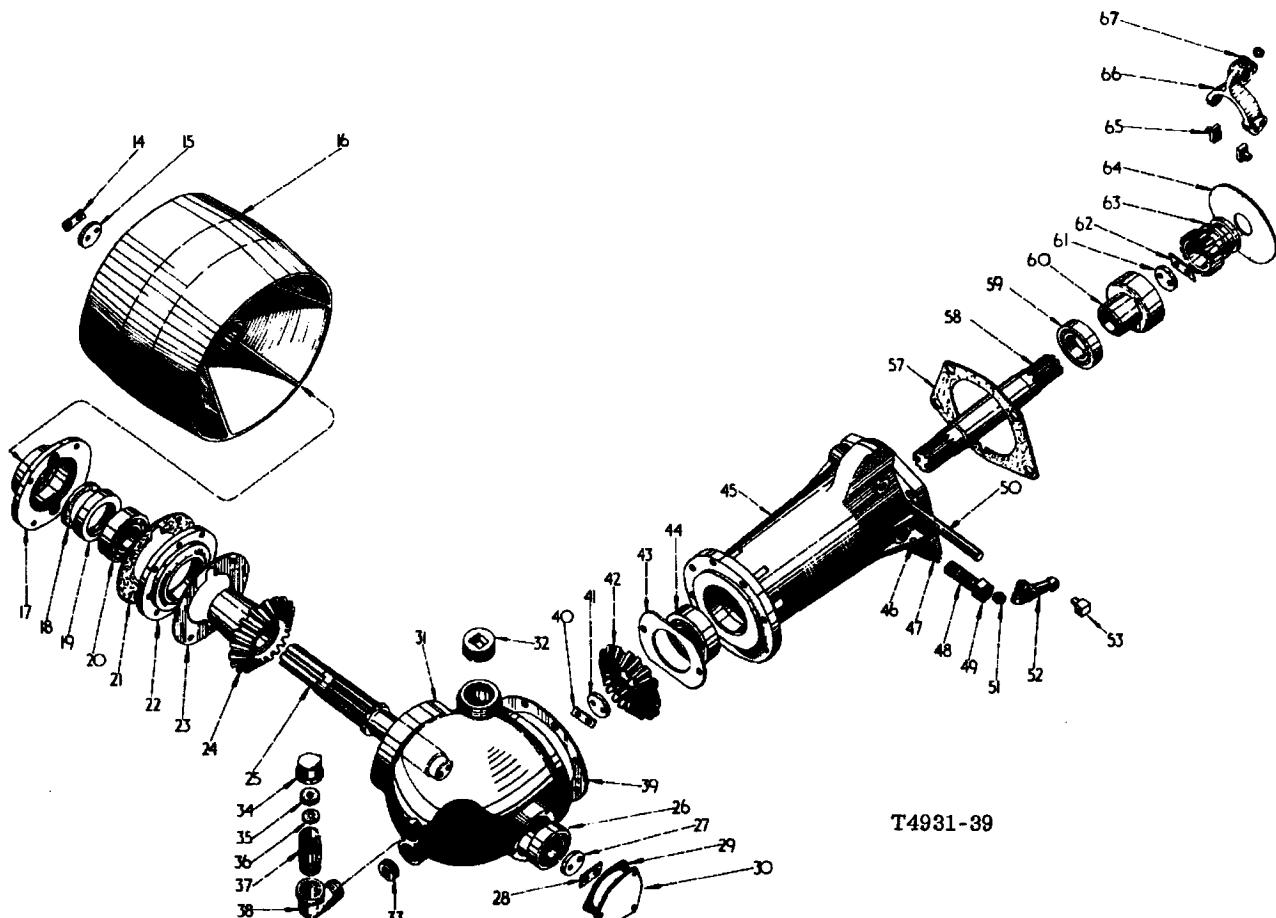
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
POWER TAKE OFF ATTACHMENT, REAR, ALSO BELT PULLEY DRIVE SHAFT				
53 259 DA		POWER TAKE-OFF ATTACHMENT comprising, Ref. Nos. 1 to 13		1
6 843 D 179 932 103 325	1	COVER, power take-off shaft end (not belt pulley) BOLT, hex-hd., 5/8" x 2-1/4" WASHER, lock, 5/8"		1 4 4
109 461	2	LUBRICATOR, P. T.O. shaft bearing		1
8 391 DX	3	CAGE, P. T.O. shaft bearing oil seal, cpte ., w/Oil Seal Ref. No. 4		1
53 967 D	4	OIL SEAL, P. T.O. shaft bearing cage		1
49 547 DA	5	GASKET, P. T.O. shaft bearing oil seal cage		1
48 514 D	6	RING, snap, power shaft bearing retainer, outer		1
48 512 D 3108 784 R91 or 659 473 R91 or 20 308 D or ST 205 or 700 545 R91 or 700 311 R91 or 700 498 R91 or 701 445 R91 or 76 491 H or 704 769 R92 or 705 750 R91 or 704 325 R91	7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	RING, snap, power shaft bearing retainer, inner BEARING, power take-off shaft BEARING, power take-off shaft		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1



ATTACHMENTS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
POWER TAKE OFF ATTACHMENT, REAR, ALSO BELT PULLEY DRIVE SHAFT-contd.				
53 968 D	9	OIL SEAL, power shaft bearing		1
8 392 DAX	10	CAGE, power shaft bearing, cpte., w/Oil Seal, Ref. No. 9		1
49 547 DA	11	GASKET, power shaft bearing oil seal cage		1
53 257 DAX		SHAFT, power take-off, cpte. comprising, Ref. No. 12, 13 and rivet		1
53 257 DA	12	SHAFT, power take-off		1
20 117 DA 107 562	13	COUPLING, power take-off shaft RIVET, stl., rd-hd., 1/4" x 2-1/2"		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BELT PULLEY ATTACHMENT				
3067 721 R91 53 260 DA		BELT PULLEY Attachment (w/power take-off shaft (Pulley Guard)) BELT PULLEY Attachment (w/power take-off shaft) (tractors not equipped w/power take-off)		1 1
3067 722 R91 53 261 DA	2-13	BELT PULLEY Attachment (less power take-off shaft but w/Pulley Guard)) BELT PULLEY Attachment (less power take-off shaft) (tractors equipped w/power take-off)		1 1
45 558 DA	14	SEE POWER TAKE-OFF, REAR, ALSO BELT PULLEY DRIVE SHAFT		
49 178 DA 181 364	15	LOCK, belt pulley retainer washer bolt		1
264 371 R91 or 701 025 R1	16	WASHER, retainer, belt pulley BOLT, hex-hd., 3/8" UNF x 1"		2
	16	PULLEY, belt (12-1/8" dia. x 8-1/2" face)		1
	16	PULLEY, belt (12-1/8")		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BELT PULLEY ATTACHMENT - contd.				
6 679 DX	17	RETAINER, oil seal, belt pulley, cpte. w/WASHER 48 524 D and SEAL 53 970 D		1
179 842		BOLT, hex-hd., 3/8" x 1-3/8"		4
103 321		WASHER, lock, 3/8"		4
48 524 D	18	WASHER, felt, oil seal, belt pulley		1
53 970 D	19	OIL SEAL, belt pulley		1
14 226 H	20	BEARING, belt pulley		1
or ST 206	20	BEARING, belt pulley		1
or 702 645 R91	20	BEARING, belt pulley		1
or 702 646 R91	20	BEARING, belt pulley		1
or 703 545 R91	20	BEARING, belt pulley		1
or 3040 119 R91	20	BEARING, belt pulley		1
48 526 D	21	GASKET, oil seal retainer, belt pulley		1
6 682 D	22	CAGE, belt pulley bearing		1
48 521 D	23	SHIM, belt pulley bearing cage (heavy)		1
48 522 D	23	SHIM, belt pulley bearing cage (medium)		1
48 523 D	23	SHIM, belt pulley bearing cage (light)		X
53 251 D	24	GEAR, belt pulley (17 T)		1
53 252 D	25	SHAFT, belt pulley		1
659 473 R91	26	BEARING, belt pulley gear		1
or 705 750 R91	26	BEARING, belt pulley gear		1
or 700 498 R91	26	BEARING, belt pulley gear		1
or 700 311 R91	26	BEARING, belt pulley gear		1
or 700 545 R91	26	BEARING, belt pulley gear		1
or 20 308 D	26	BEARING, belt pulley gear		1
or ST 205 A	26	BEARING, belt pulley gear		1
or 701 445 R91	26	BEARING, belt pulley gear		1
or 76 491 H	26	BEARING, belt pulley gear		1
or 704 769 R92	26	BEARING, belt pulley gear		1
3108 784 R91	26	BEARING, belt pulley gear		1
49 178 DA	27	WASHER, retainer, belt pulley gear bearing		1
181 364		BOLT, hex-hd., 3/8" UNF x 1"		2
45 558 DA	28	LOCK, belt pulley gear bearing retainer washer bolt		1
49 538 D	29	GASKET, belt pulley gear bearing cover		1
49 545 D	30	COVER, belt pulley gear bearing		1
179 887		BOLT, hex-hd., 3/8" x 3/4"		3
103 321		WASHER, lock, 3/8"		3
3067 720 R11	31	BOX, gear, belt pulley, cpte., w/pipe plugs		1
106 645	32	PLUG, pipe, csk-hd., 1-1/2"		2
103 876	33	PLUG, pipe, csk-hd., 1"		1



ATTACHMENTS

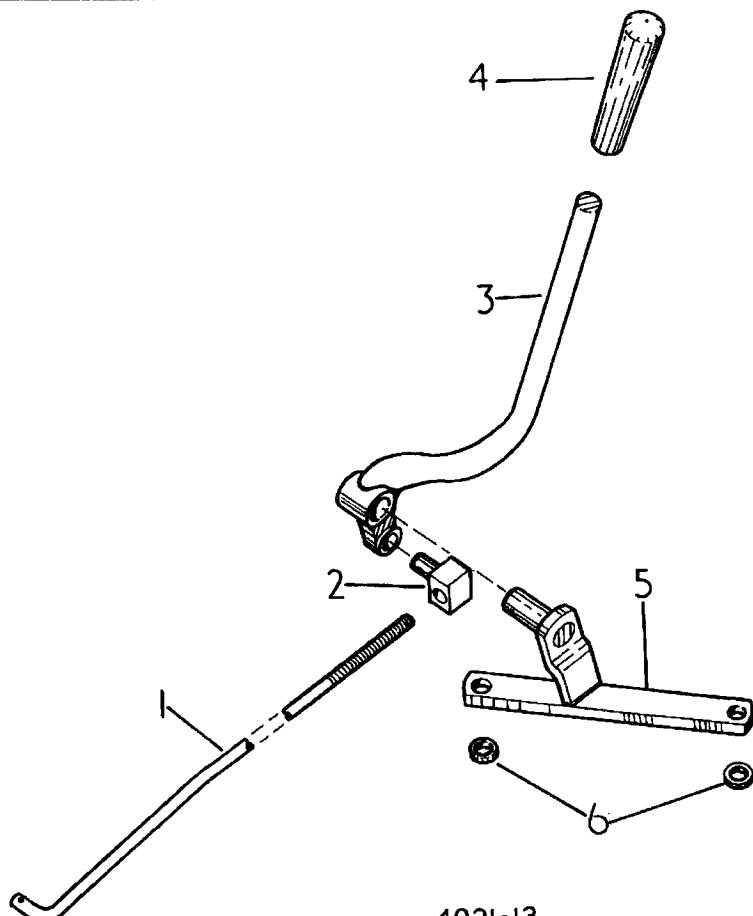
Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
BELT PULLEY ATTACHMENTS- contd.					
108 689	34	CAP, pipe, std iron, 1"		1	
27 046 D	35	FELT, belt pulley breather		1	
27 048 D	36	SCREEN, belt pulley breather		1	
27 044 D	37	PIPE, belt pulley breather		1	
108 687	38	ELBOW, street, (90°) std. iron, 1"		1	
49 542 D	39	SHIM, belt pulley carrier (heavy)		1	
49 543 D	39	SHIM, belt pulley carrier (medium)		1	
49 544 D	39	SHIM, belt pulley carrier (light)		X	
45 558 DA	40	LOCK, belt pulley pinion retainer washer bolt		1	
49 178 DA 181 364	41	WASHER, retainer, belt pulley pinion BOLT, hex-hd., 3/8" UNF x 1"		1 2	
53 256 D 258 574 R91	42	PINION, belt pulley (16 T) PINION, and GEAR, belt pulley drive (matched pair)		1 X	
53 256 D		PINION, belt pulley (16 T)		1	
53 251 D		GEAR, belt pulley (17 T)		1	
49 546 D 179 837 103 321	43	RETAINER, belt pulley pinion shaft rear bearing BOLT, hex-hd., 3/8" x 3/4" WASHER, lock, 3/8"		1 2 2	
14 226 H or ST 206 or 702 645 R91 or 702 646 R91 or 703 545 R91 or 3041 119 R91	44	BEARING, belt pulley pinion shaft, rear BEARING, belt pulley pinion shaft, rear		1 1 1 1 1 1	
8 390 DB 179 862 271 564 271 609 220 081 103 322 103 325	45	CARRIER, belt pulley BOLT, hex-hd., 7/16" x 1-1/2" BOLT, hex-hd., 5/8" - 11 x 2-1/2" BOLT, hex-hd., 3/4" - 10 x 1-3/4" NUT, reg., hex., 3/4" WASHER, lock, 7/16" WASHER, lock, 5/8"		1 8 4 1 1 8 4	
13 722 D or D 2 616	46	POPPET, shifter, belt pulley		1	
	46	POPPET, shifter, belt pulley		1	
64 163 D	47	SPRING, belt pulley shifter poppet		1	
49 105 D 218 443	48 49	BUSHING, belt pulley shifter poppet NUT, light, hex., 3/4" UNF		1 1	
61 758 D	50	SHAFT, shifter, belt pulley		1	
45 532 DA	51	KEY, belt pulley shifter lever		1	

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BELT PULLEY ATTACHMENT - contd.				
8 807 DA 179 841 103 321	52	LEVER, shifter, belt pulley BOLT, hex-hd., 3/8" x 1-1/4" WASHER, lock, 3/8"		1 1 1
61 763 D 103 026 103 384	53	ROD, belt pulley shifter lever NUT, hex., 3/8" UNF PIN, cotter, 1/8" x 3/4"		1 2 1
48 906 D 107 762	54	BLOCK, adjusting, belt pulley shifter lever rod PIN, cotter, 3/32" x 5/8"		1 1
9 643 D or 700 895 R91 or 8 814 DXA or 700 892 R91		LEVER, shifter hand, belt pulley, and handle (one piece) LEVER, shifter hand, belt pulley, cpte. LEVER, shifter hand, belt pulley, cpte., w/REF. Nos. 55 and 56 LEVER, shifter hand, belt pulley, cpte., w/REF. No. 56		1 1 1 1

ATTACHMENTS



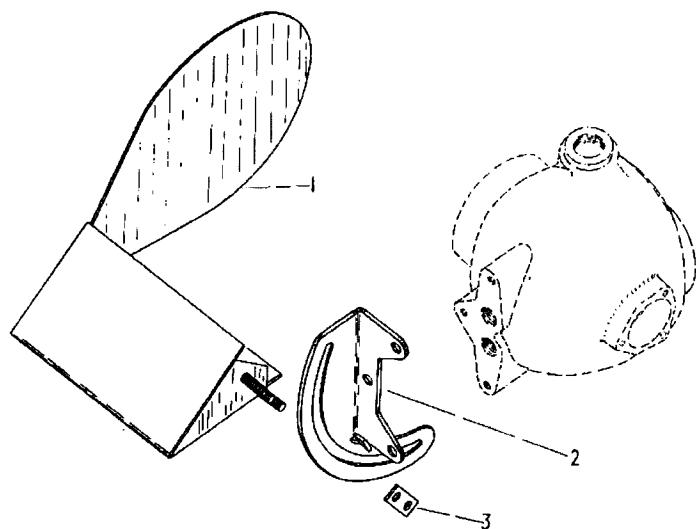
4921-13

Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
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BELT PULLEY SHIFTER HAND LEVER

BELT PULLEY ATTACHMENTS					
61 763 D	1	ROD, belt pulley shifter lever		1	
103 026		NUT, hex., 3/8" UNF		2	
103 384		PIN, cotter, 1/8" x 3/4"		1	
48 906 D	2	BLOCK, belt pulley shifter lever rod adjusting		1	
107 762		PIN, cotter, 3/32" x 5/8"		1	
8 814 DXA		LEVER, cpte., belt pulley shifter hand comprising :-		1	
8 814 D	3	LEVER, belt pulley shifter hand		1	
41 597 DA	4	HANDLE, belt pulley shifter)		1	
707 783 R1	4	HANDLE, belt pulley shifter) opt.		1	
61 762 D	5	BRACKET, belt pulley shifter hand lever		1	
179 862		BOLT, hex-hd., 7/16" x 1-1/2"		2	
103 408		PIN, cotter, 3/16" x 1-1/4"		1	
61 764 D	6	SPACER, belt pulley shifter hand lever bracket		2	

ATTACHMENTS



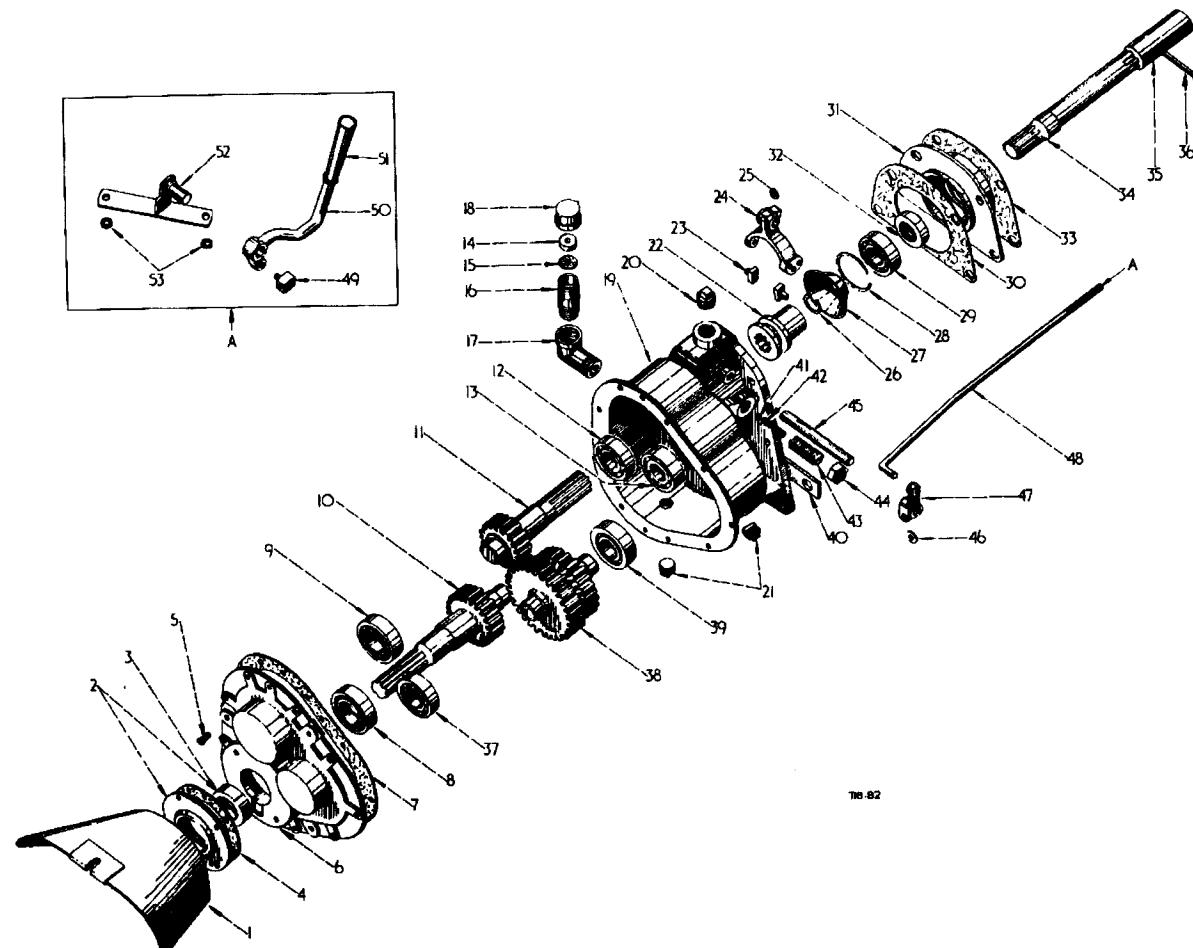
T52-126

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BELT PULLEY GUARD				
3067 662 R91	1	BELT PULLEY AND P.T.O. ATTACHMENT SHIELD safety, cpte.		1
3067 661 R11 179 880 103 328	2	BRACKET support, cpte. BOLT hex-hd., 1/2" x 7/8" WASHER lock, 1/2"		1 3 3
3049 001 R1 271 500 103 322	3	PLATE backing NUT hex., 7/16" WASHER lock, 7/16"		1 2 2
1080 068 R1		TRANSFER belt pulley safety shield		1

ATTACHMENTS



ATTACHMENTS



70-82

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
REDUCED SPEED POWER TAKE OFF, REAR				
58 092 DA	1	REDUCED SPEED POWER TAKE-OFF Attachment (540 r.p.m.)		1
706 268 R93	1	SHIELD, safety, power take-off, assy.		1
179 818		BOLT, hex-hd., 5/16" x 1"		4
103 320		WASHER, lock, 5/16"		4
8 810 DX	2	RETAINER, oil seal, power take-off gear and shaft cpte., w/Oil Seal		1
58 065 D	3	OIL SEAL, power take-off gear and shaft		1
58 080 D	4	GASKET, power take-off gear and shaft oil seal retainer		1
45 442 D	5	PIN, dowel, power take-off housing cover		2
8 812 D	6	COVER, housing, power take-off		1
181 370		BOLT, hex-hd., 3/8" UNF x 1-1/4"		9
103 026		NUT, hex., 3/8" UNF		9
103 321		WASHER, lock, 3/8"		9

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
REDUCED SPEED POWER TAKE OFF, REAR- contd.				
58 081 D	7	GASKET, power take-off housing cover		1
18 507 D	8	BEARING, power take-off gear and shaft, rear		1
or ST 202	8	BEARING, power take-off gear and shaft, rear		1
or 703 644 R91	8	BEARING, power take-off gear and shaft, rear		1
or 42 454 H	8	BEARING, power take-off gear and shaft, rear		1
or 704 327 R91	8	BEARING, power take-off gear and shaft, rear		1
or 708 170 R91	8	BEARING, power take-off gear and shaft, rear		1
18 575 H	9	BEARING, power take-off pinion, rear		1
or ST 214	9	BEARING, power take-off pinion, rear		1
or 703 646 R91	9	BEARING, power take-off pinion, rear		1
or 703 647 R91	9	BEARING, power take-off pinion, rear		1
or 704 328 R91	9	BEARING, power take-off pinion, rear		1
58 085 DB	10	GEAR and SHAFT, power take-off, (23 T)		1
58 086 DB	11	PINION, power take-off	(18 T)	1
3108 784 R91	12	BEARING, power take-off pinion, front		1
or 76 491 H	12	BEARING, power take-off pinion, front		1
or 20 308 D	12	BEARING, power take-off pinion, front		1
or ST 205 A	12	BEARING, power take-off pinion, front		1
or 700 545 R91	12	BEARING, power take-off pinion, front		1
or 700 311 R91	12	BEARING, power take-off pinion, front		1
or 700 498 R91	12	BEARING, power take-off pinion, front		1
or 701 445 R91	12	BEARING, power take-off pinion, front		1
or 704 769 R92	12	BEARING, power take-off pinion, front		1
or 705 750 R91	12	BEARING, power take-off pinion, front		1
or 659 473 R91	12	BEARING, power take-off pinion, front		1
27 866 D	13	BEARING, power take-off gear and shaft, front		1
or ST 241	13	BEARING, power take-off gear and shaft, front		1
or 700 510 R91	13	BEARING, power take-off gear and shaft, front		1
or 700 512 R91	13	BEARING, power take-off gear and shaft, front		1
or 708 234 R91	13	BEARING, power take-off gear and shaft, front		1
27 046 D	14	FELT, power take-off breather		1
27 048 D	15	SCREEN, power take-off breather		1
27 044 D	16	PIPE, power take-off breather		1
108 687	17	ELBOW, street, std., (90°), 1"		1
108 689	18	CAP, std., iron pipe, 1"		1
8 811 DX	19	HOUSING, power take-off, cpte.		1
179 927		BOLT, hex-hd., 5/8" x 1-1/2"		1
179 931		BOLT, hex-hd., 5/8" x 2"		5
179 950		BOLT, hex-hd., 3/4" x 1-3/4"		1
220 081		NUT, reg. hex., 3/4"		1
103 325		WASHER, lock, 5/8"		6
103 870	20	PLUG, pipe, std., sq-hd., 1"		1
103 869	21	PLUG, pipe, std., sq-hd., 3/4"		2
or 219 301	21	PLUG, pipe, std., sq-hd., 3/4"		2
58 073 DB	22	COUPLING, shifter power take-off		1

ATTACHMENTS



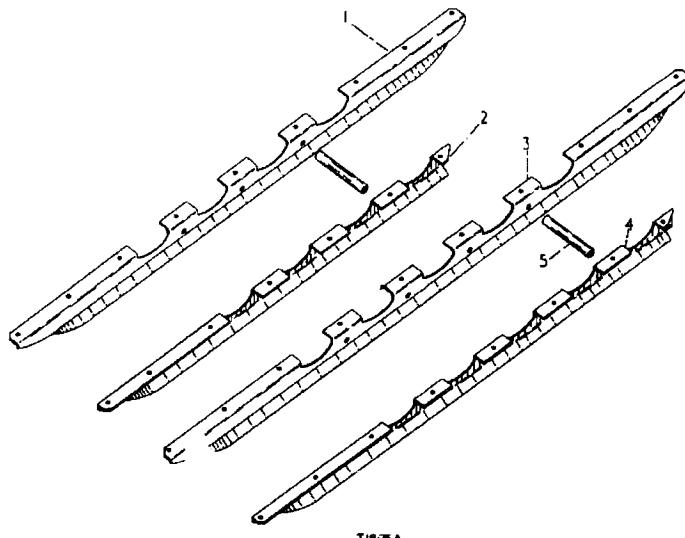
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
REDUCED SPEED POWER TAKE OFF, REAR- contd.				
49 541 DA	23	PIN, shifter, power take-off		2
8 809 DA	24	FORK, shifter, power take-off		1
181 370		BOLT, hex-hd., 3/8" UNF x 1-1/4"		1
103 321		WASHER, lock, 3/8"		1
45 532 DA	25	KEY, power take-off shifter fork		1
48 512 D	26	RING, snap, bearing retaining, power take-off shaft, outer		1
58 069 D	27	SLINGER, oil, power take-off shaft		1
48 514 D	28	RING, snap, bearing retaining, power take-off shaft, inner		1
4 452 D	29	BEARING, power take-off shaft		1
or ST 204 A	29	BEARING, power take-off shaft		1
or 703 640 R91	29	BEARING, power take-off shaft		1
or 703 641 R91	29	BEARING, power take-off shaft		1
58 068 D	30	GASKET, power take-off housing		1
8 808 DX	31	CAGE, power take-off shaft bearing, cpte., w/Oil Seal		1
53 968 D	32	CAGE, power take-off shaft bearing		1
		OIL SEAL, power take-off shaft, inner		1
58 068 D	33	GASKET, power take-off shaft bearing cage		1
58 074 DBX	34	SHAFT, power take-off, cpte.		1
20 117 DA	35	COUPLING, power take-off shaft		1
107 562	36	RIVET, stl., rd-hd., 1/4" x 2-1/2"		1
3108 784 R91	37	BEARING, power take-off idler gear, rear		1
or 76 491 H	37	BEARING, power take-off idler gear, rear		1
or 700 545 R91	37	BEARING, power take-off idler gear, rear		1
or 20 308 D	37	BEARING, power take-off idler gear, rear		1
or ST 205 A	37	BEARING, power take-off idler gear, rear		1
or 700 311 R91	37	BEARING, power take-off idler gear, rear		1
or 700 498 R91	37	BEARING, power take-off idler gear, rear		1
or 701 445 R91	37	BEARING, power take-off idler gear, rear		1
or 704 769 R92	37	BEARING, power take-off idler gear, rear		1
or 705 750 R91	37	BEARING, power take-off idler gear, rear		1
or 659 473 R91	37	BEARING, power take-off idler gear, rear		1
58 083 D	38	GEAR, idler, power take-off (24-30 T)		1
704 326 R91	39	BEARING, power take-off idler gear, front		1
or 10 691 V	39	BEARING, power take-off idler gear, front		1
or ST 200	39	BEARING, power take-off idler gear, front		1
or 703 642 R91	39	BEARING, power take-off idler gear, front		1
or 703 643 R91	39	BEARING, power take-off idler gear, front		1
58 072 D	40	SPACER, power take-off housing		1
13 722 D	41	POPPET, shifter, power take-off		1
or D 2 616	41	POPPET, shifter, power take-off		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
REDUCED SPEED POWER TAKE-OFF, REAR- contd.				
64 163 D	42	SPRING, power take-off shifter poppet		1
49 105 D 218 443	43 44	BUSHING, power take-off shifter poppet NUT, jam, reg., hex., 3/4"		1 1
58 070 D	45	SHAFT, shifter, power take-off		1
45 532 DA	46	KEY, power take-off shifter lever		1
8 807 DA 179 842 103 321	47	LEVER, shifter, power take-off BOLT, hex-hd., 3/8" x 1-3/8" WASHER, lock, 3/8"		1 1 1
61 763 D 103 026 103 384	48	ROD, power take-off shifter lever NUT, light, hex., 3/8" UNF PIN, cotter, 1/8" x 3/4"		1 2 1
48 906 D 107 762	49	BLOCK, adjusting, power take-off shifter lever rod PIN, cotter, 3/32" x 5/8"		1 1
9 643 D or 700 895 R91 or 8 814 DXA or 700 892 R91		LEVER, shifter hand, power take-off and handle (one piece) LEVER, shifter hand, power take-off, cpte. LEVER, shifter hand, power take-off, cpte., w/Ref. Nos. 50 and 51 LEVER, shifter hand, power take-off, cpte., w/Ref. No. 51		1 1 1 1
8 814 D	50	LEVER, shifter hand, power take-off		1
41 597 DA	51	HANDLE, power take-off shifter hand lever		1
61 762 D 179 862 103 408	52	BRACKET, power take-off shifter hand lever, cpte. BOLT, hex-hd., 7/16" x 1-1/2" PIN, cotter, 3/16" x 1-1/4"		1 2 1
61 764 D	53	SPACER, power take-off shifter hand lever bracket		2
256 048 R11		EXTENSION, drawbar, cpte., (See detail list)		1

ATTACHMENTS



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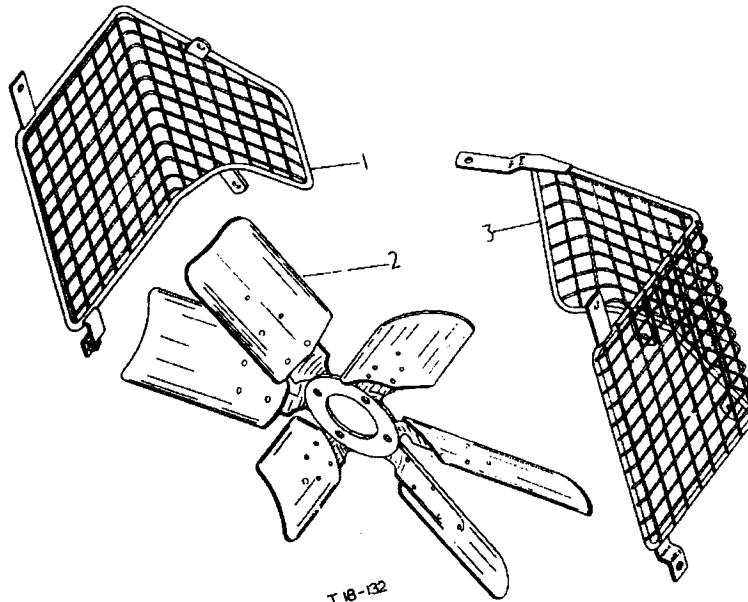
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAVY DUTY TRACK ROLLER SHIELD				
701 185 R93		ATTACHMENT, heavy duty track roller shield (not extended track frame)	Col. A	A B 1 -
705 523 R93		ATTACHMENT, heavy duty track roller shield (for use with extended track frame)	Col. B	- 1
3070 899 R1 181 430 103 028 103 323	1	SHIELD, track roller, outer R.H. BOLT, hex-hd., 1/2" UNF x 1-3/8" NUT, light, hex., 1/2" UNF WASHER, lock, 1/2"	(Illustrated)	A B 1 - 9 - 9 - 9 -
3070 898 R1 181 430 103 028 103 323	1	SHIELD, track roller, outer L.H. BOLT, hex-hd., 1/2" UNF x 1-3/8" NUT, light, hex., 1/2" UNF WASHER, lock, 1/2"		A B 1 - 9 - 9 - 9 -
3070 885 R1 181 430 103 028 103 323	2	SHIELD, track roller, inner R.H. BOLT, hex-hd., 1/2" UNF x 1-3/8" NUT, light, hex., 1/2" UNF WASHER, lock, 1/2"	(Illustrated)	A B 1 - 7 - 7 - 7 -
3070 884 R1 181 430 103 028 103 323	2	SHIELD, track roller, inner L.H. BOLT, hex-hd., 1/2" UNF x 1-3/8" NUT, light, hex., 1/2" UNF WASHER, lock, 1/2"		A B 1 - 7 - 7 - 7 -
3070 887 R1 17 441 R1 103 325	3	SHIELD, track roller, outer R.H. BOLT, hex-hd., 5/8" UNC x 1-1/8" WASHER, lock, 5/8" med.	(Illustrated)	A B - 1 - 10 - 10

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAVY DUTY TRACK ROLLER SHIELD - contd.				
3070 886 R1 17 441 R1 103 325	3	SHIELD, track roller, outer L.H. BOLT, hex-hd., 5/8" UNC x 1-1/8" WASHER, lock, 5/8" med.		A B - 1 - 10 - 10
3070 889 R1 17 441 R1 103 325	4	SHIELD, track roller, inner R.H. BOLT, hex-hd., 5/8" UNC x 1-1/8" WASHER, lock, 5/8" med.	(Illustrated)	A B - 1 - 8 - 8
3070 888 R1 17 441 R1 103 325	4	SHIELD, track roller, inner L.H. BOLT, hex-hd., 5/8" UNC x 1-1/8" WASHER, lock, 5/8" med.		A B - 1 - 8 - 8
267 746 R2 604 662 C1 218 197	5	SPACER, track roller shield BOLT, hex-hd., 3/4" x 8-3/4" NUT, hex., 3/4" UNF		A B 6 8 6 8 6 8

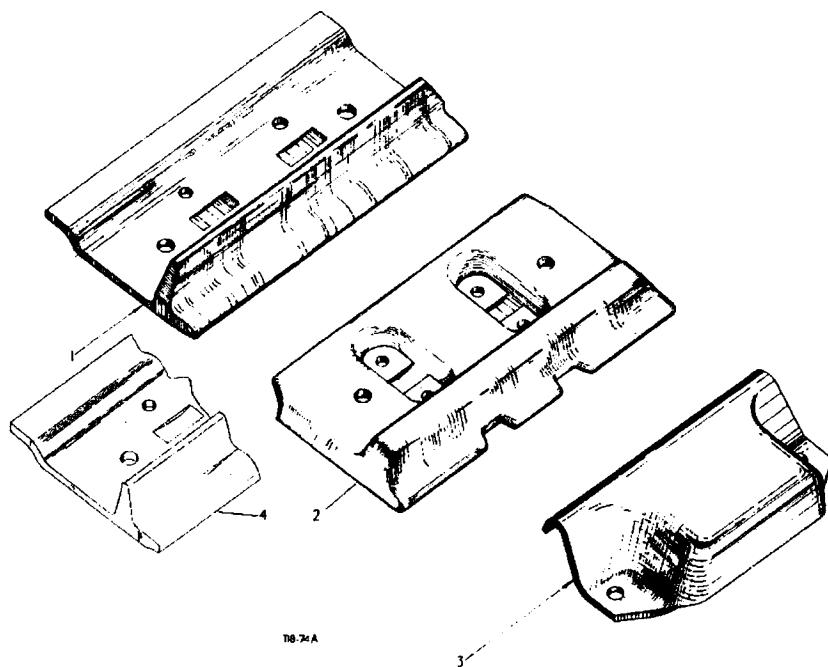
ATTACHMENTS



T 18-132

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BLOWER FAN ATTACHMENT				
261 965 R91		ATTACHMENT, blower fan (*)	Col. A	A B C
3045 352 R91		ATTACHMENT, blower fan (**)	Col. B	1 - -
3067 723 R91		ATTACHMENT, blower fan (**)	Col. C	- 1 -
Z 3067 274 R91	1	GUARD, blower fan, R.H., cpte.		- - 1
179 796		BOLT, hex-hd., 1/4" x 7/8"		- - 2
103 319		WASHER, lock, 1/4"		- - 2
Z 110 -1/2		WASHER, flat, 9/32" x 1" x 14 ga.		- - 2
261 965 R91	2	FAN, blower, cpte. w/thirty six RIVETS 100 341	1	- - 1
100 341		RIVETS, rd-hd., 7/32" x 1/2"	36	36 36 36
3067 273 R91	3	GUARD, blower fan, L.H., cpte.		- - 1
186 278		BOLT, hex-hd., 3/8" x 2-5/8"		- - 2
179 796		BOLT, hex-hd., 1/4" x 7/8"		- - 2
103 319		WASHER, lock, 1/4"		- - 2
Z 110 -1/2		WASHER, flat, 9/32" x 1" x 14 ga.		- - 2
580 256 R1		ADAPTOR, lubrication fitting, 45° x 1/8" P.T.F.		- - 2
<p>(*) Use when machines are fitted with Hood Side Door Attachment Use on machines up to BTD-6/11458 and 14849 to 14854, 14856 and 14859 up</p>				
<p>(**) Use when machines not fitted with Hood Side Door Attachment</p>				
<p>(** *) Use on machines BTD-6/11459 to 14858</p>				

ATTACHMENTS



T8-34A

3'

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK SHOE ATTACHMENTS				
		For use with Standard Track Frames	Col. A	A B
		For use with Extended Track Frames	Col. B	X -
		CLIPPED CORNERS		- X
703 035 R91		TRACK SHOE, attachment, 12"		- 1
703 031 R91		TRACK SHOE, attachment, 12"		1 -
703 027 R1	1	SHOE, track, 12"	64	72
705 510 R91		TRACK SHOE, attachment, 14"		- 1
703 039 R1	1	SHOE, track, 14"		- 72
703 036 R91		TRACK SHOE, attachment, 16"		- 1
703 032 R91		TRACK SHOE, attachment, 16"		1 -
703 028 R1	1	SHOE, track, 16"	64	72
703 037 R91		TRACK SHOE, attachment, 18"		- 1
703 033 R91		TRACK SHOE, attachment, 18"		1 -
703 029 R1	1	SHOE, track, 18"	64	72
703 038 R91		TRACK SHOE, attachment, 20"		- 1
703 034 R91		TRACK SHOE, attachment, 20"		1 -
703 030 R1	1	SHOE, track, 20"	64	72
266 955 R1		CAPSCREW track shoe		256 288
709 470 R1		NUT, track shoe, 7/16" UNF) opt.		256 288
3110 941 R1		NUT, track shoe, 7/16" UNF)		256 288

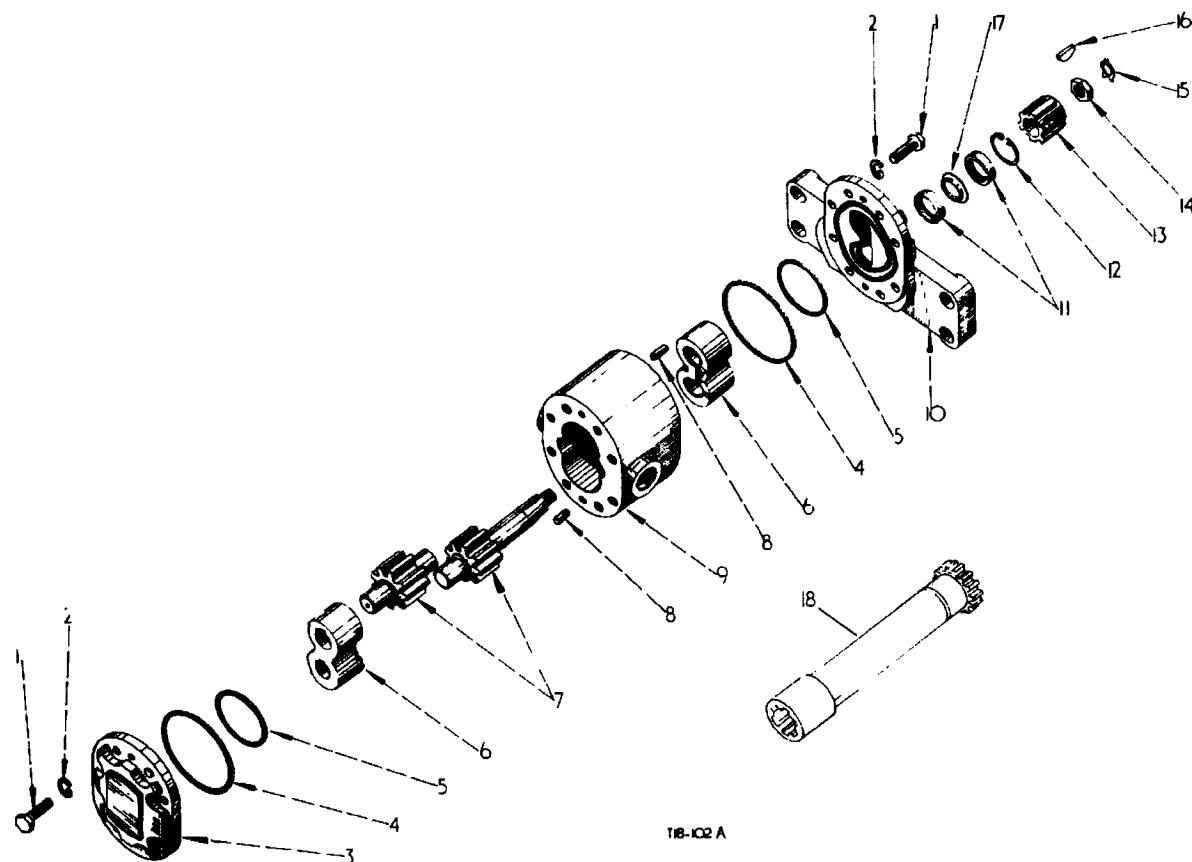
X As Req'd

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TRACK SHOE ATTACHMENTS - contd.				
		OVERLAPPING FLAT SHOE		A B
258 869 R91		TRACK SHOE, attachment, 12" (low straight type grouser)		1 -
258 870 R91		TRACK SHOE, attachment, 12" (low straight type grouser) (*)		- 1
258 871 R1	2	SHOE, track, 12" (low straight type grouser)		64 72
266 955 R1		CAPSCREW, track shoe		256 288
709 470 R1		NUT, track shoe, 7/16" UNF		256 288
3061 461 R91		TRACK SHOE, attachment, 11-3/4" (3 grouser)		1 -
3061 462 R91		TRACK SHOE, attachment, 11-3/4" (3 grouser)		- 1
3061 418 R1		SHOE, track, 11-3/4" (3 grouser)		64 72
266 955 R1		CAPSCREW, track shoe		256 288
709 470 R1		NUT, track shoe, 7/16" UNF) opt.		256 288
3110 941 R1		NUT, track shoe, 7/16" UNF)		256 288
STREET PLATE				
57 517 D		STREET PLATES, attachment, 9-1/2" (half set)		1 -
254 797 R91		STREET PLATES, attachment, 9-1/2" (half set)		- 1
29 804 DB	3	PLATE, street, 9-1/2"		32 36
181 479		BOLT, hex-hd., 5/8" UNF x 1-3/8"		64 72
103 030		NUT, hex., light, 5/8" UNF		64 72
103 325		WASHER, lock, 5/8"		64 72
57 518 D		STREET PLATES, attachment, 9-1/2" (full set)		1 -
254 798 R91		STREET PLATES, attachment, 9-1/2" (full set)		- 1
29 804 DB	3	PLATE, street, 9-1/2"		64 72
181 479		BOLT, hex-hd., 5/8" UNF x 1-3/8"		128 144
103 030		NUT, hex., light, 5/8" UNF		128 144
103 325		WASHER, lock, 5/8"		128 144
SQUARE CORNERS				
3064 940 R91		TRACK SHOE, attachment, 12"		1 -
3064 952 R91		TRACK SHOE, attachment, 12"		- 1
3064 956 R1	4	SHOE, track, 12"		64 72
3064 958 R91		TRACK SHOE, attachment, 14"		1 -
3064 962 R91		TRACK SHOE, attachment, 14"		- 1
3064 966 R1	4	SHOE, track, 14"		64 72
3064 959 R91		TRACK SHOE, attachment, 16"		1 -
3064 963 R91		TRACK SHOE, attachment, 16"		- 1
3064 967 R1	4	SHOE, track, 16"		64 72
3064 960 R91		TRACK SHOE, attachment, 18"		1 -
3064 964 R91		TRACK SHOE, attachment, 18"		- 1
3064 968 R1	4	SHOE, track, 18"		64 72
3064 961 R91		TRACK SHOE, attachment, 20"		1 -
3064 965 R91		TRACK SHOE, attachment, 20"		- 1
3064 969 R1	4	SHOE, track, 20"		64 72
3066 955 R1		CAPSCREW, track shoe		256 288
709 470 R1		NUT, track shoe, 7/16" UNF) opt.		256 288
3110 941 R1		NUT, track shoe, 7/16" UNF)		256 288
(*) These attachments are optional				

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HYDRAULIC PUMP				
705 643 R93		ATTACHMENT, hydraulic comprising :-	X	
751 688 R92		PUMP, hydraulic. (Plessey) cpte., w/PUMP 751 689 R92 and SHAFT 705 482 R91	X	
271 611		BOLT, hex-hd. 3/4" x 2"	4	
114 610		WASHER, lock. 3/4"	4	
751 689 R92		PUMP, hydraulic. (Plessey) w/sliding coupling comprising :-	1	
3040 131 R1	1	SCREW	16	
3040 125 R1	2	WASHER, spring	16	
3040 127 R2	3	COVER, rear	1	
	4	"O" RING (*)	2	
	5	"O" RING (*)	2	

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HYDRAULIC PUMP - contd.				
3040 129 R2	6	BEARING. (Plessey)		2
3044 453 R1		BEARING. oversize (Plessey)		X
3040 130 R93	7	GEARS, drive and driven (matched pair)		1
3040 126 R1	8	DOWEL		4
3040 133 R2	9	BODY, pump		1
3040 134 R2	10	FLANGE		1
	11	OIL SEAL (*)		2
3040 164 R1	12	CIRCLIP		1
3040 137 R1	13	ADAPTOR, splined drive		1
103 030	14	NUT, lock, 5/8" UNF		1
3040 135 R1	15	WASHER, lock		1
3040 136 R1	16	KEY, Woodruff		1
3040 138 R2	17	WASHER, backing		1
3040 132 R1		COVER, dust		2
705 482 R1 109 461	18	SHAFT, adaptor, w/two LUBRICATORS 109 461 LUBRICATOR, 1/8 NPT		1 2
705 480 R92		PUMP, hydraulic. (Hamworthy) cpte., (order 751 689 R92) comprising :-		1
705 724 R1		KEY		1
705 624 R1		NUT, slotted		1
705 625 R1		PIN, cotter		1
705 617 R1		PLATE, adaptor		1
705 631 R1		SCREW, cap		4
705 632 R1		END, adaptor, (order 709 059 R91)		1
705 633 R1		DOWEL		2
705 622 R1		RING, seal		2
705 621 R91		SEAT, seal		1
705 628 R1		SEAL, assy.		1
705 640 R91		RING, snap		1
705 623 R1		BEARING, w/ROLLERS		4
705 635 R1		PLATE, wear		2
or 705 590 R1		GASKET, wear plate		X
705 632 R1		GASKET, wear plate		X
709 059 R91		HOUSING, pump (order 709 059 R91)		1
705 629 R1		DOWEL		2
707 638 R1		HOUSING, service package		X
707 358 R91		COVER, end (order 709 059 R91)		1
705 682 R1		SCREW, cap		4
		SCREW, drive (name plate)		2
		GEAR, assy., drive and driven (matched pair)		1
		PLUG		2

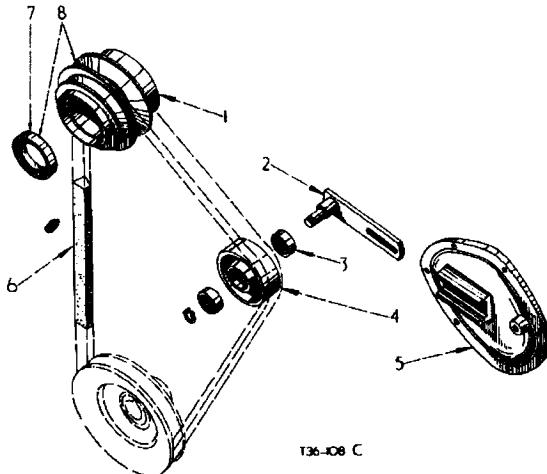
ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HYDRAULIC PUMP - contd.				
705 480 R91		PLUG, hydraulic (order 751 689 R92)		1
705 638 R1		SEAL		1
705 634 R1		RING, seal		1
705 616 R1		CAP, end cover		1
705 630 R1		SCREW, set, headless		1
705 626 R1		PIN, drive		1
705 618 R91		GEAR, drive and driven, assy., (matched pair)		1
705 483 R91		CRANK, starting		1
706 598 R91		HOUSING, service package		X
3044 454 R91		PACKAGE, service, oil seal and "O" ring		X
(*) Order PACKAGE 3044 454 R91				



ATTACHMENTS

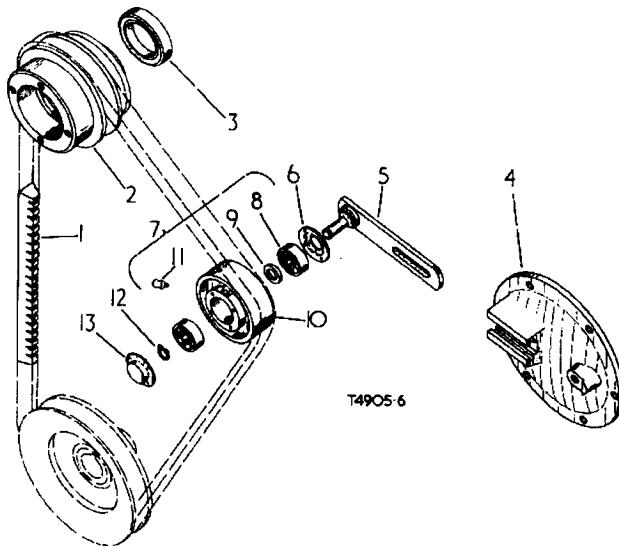


T36-108 C

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN BELT ADJUSTING PULLEY ATTACHMENT (CAV)				
3040 299 R91		ATTACHMENT, fan belt adjusting pulley (*) Col. A	A	B
3044 253 R91		ATTACHMENT, fan belt adjusting pulley (**) Col. B comprising :-	-	-
3040 309 R1	1	HUB, water pump pulley	1	-
3040 304 R11 179 837	2	BRACKET, fan belt adjusting pulley	1	1
3040 306 R1 103 341		BOLT, hex-hd., 3/8" x 3/4"	1	1
		CIRCLIP, seeger, external type, 15 mm shaft size	1	1
		WASHER, plain, 13/32" x 13/16" x 16 ga.	1	1
3040 303 R91 or 3040 307 R91 or 3040 808 R91	3	BEARING, fan belt adjusting pulley	2	2
	3	BEARING, fan belt adjusting pulley	2	2
	3	BEARING, fan belt adjusting pulley	2	2
3040 302 R11	4	PULLEY, fan belt adjusting, cpte., w/two BEARINGS 3040 303 R91	1	1
3040 301 R1	5	COVER, injection pump gear	1	1
3040 308 R3	6	BELT, fan	1	1
3042 154 R1	7	HUB, water pump pulley	-	1
(*) up to BTD-6/11458 and/14859 up				
(**) BTD-6/11459 to/14858				

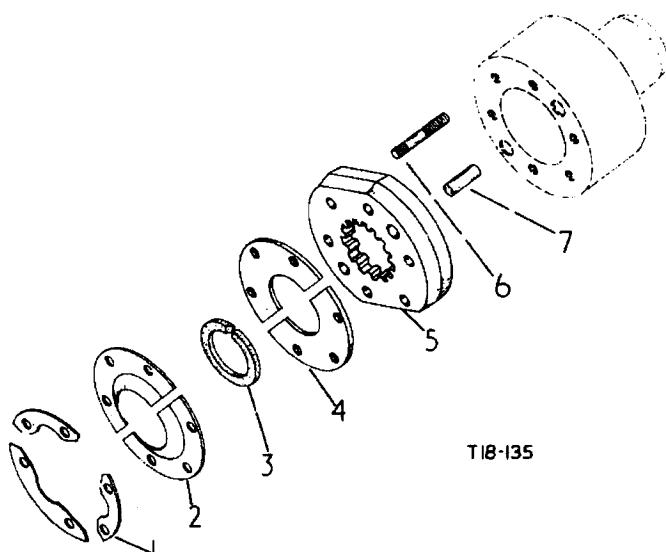
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
CENTRIFUGAL OIL BATH AIR PRE-CLEANER ATTACHMENT				
709 260 R91		PRE-CLEANER, air, centrifugal oil bath	1	

ATTACHMENTS



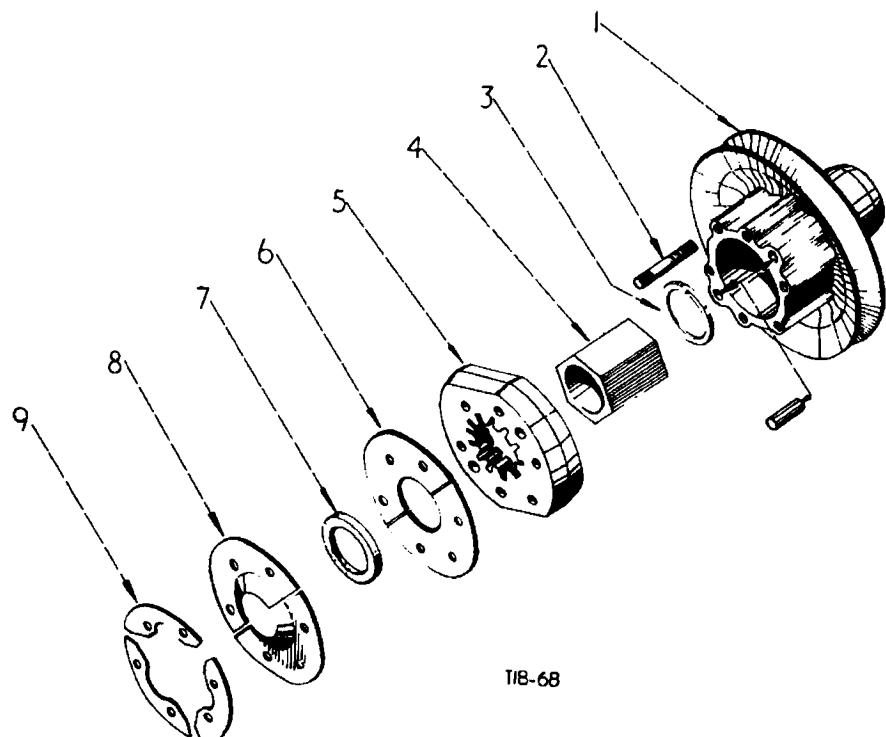
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN BELT ADJUSTING PULLEY ATTACHMENT (SIMMS) BTD-6/19905 up				
3068 908 R91		ATTACHMENT, fan belt adjusting pulley cpte. comprising :-		1
3040 308 R3	1	BELT, fan		1
3040 309 R11	2	HUB, w/SEAL 703 844 R91 assy., water pump pulley		1
703 844 R91 709 772 R91	3	SEAL, hub) optional SEAL, hub)		1 1
3068 909 R1	4	COVER, injection pump gear		1
3063 581 R11 179 837 103 341	5	BRACKET, fan belt adjusting pulley cpte. BOLT, 3/8" UNC x 3/4" hex-hd. WASHER, 13/32" x 13/16" x 16 ga. plain		1 1 1
3063 585 R1	6	SHIELD, fan belt adjusting pulley front brg. dust		1
3063 575 R11	7	PULLEY, fan belt adjusting cpte. comprising :-		1
3063 577 R91 3063 578 R91 3063 579 R91 3063 580 R91	8 8 8 9	BEARING, fan belt adjusting pulley BEARING, fan belt adjusting pulley BEARING, fan belt adjusting pulley SPACER, fan belt adjusting pulley bearing		1 1 1 1
\$	10	PULLEY, fan belt adjusting		
66 584 D	11	FITTING, lubrication		1
3040 306 R1	12	CIRCLIP, external type Seegar (15 mm shaft size)		1
3063 584 R1 3063 576 R1 3063 582 R1	13	SHIELD, fan belt adjusting pulley front brg. dust BOLT, 6BA x 13/16" hex-hd. NUT, 6BA hex.		1 4 4
\$ Not Serviced Separately				

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT POWER TAKE-OFF COUPLING ATTACHMENT BTD-6/19905 up				
3068 907 R1	1	ATTACHMENT, FRONT P.T.O. comprising :-	1	
472 443	1	LOCK, front P.T.O. coupling stud nut	3	
51 271 D	2	RETAINER, front P.T.O. shaft felt washer	2	
51 269 D	3	WASHER, front P.T.O. shaft felt	1	
51 268 D	4	RETAINER, front P.T.O. shaft	2	
8 505 D	5	COUPLING, front P.T.O. (14 TEETH)	1	
57 714 D 103 026	6	STUD, front P.T.O. coupling NUT, 3/8" UNF hex.	6 6	
269 292 R1	7	DOWEL, fan drive pulley	1	

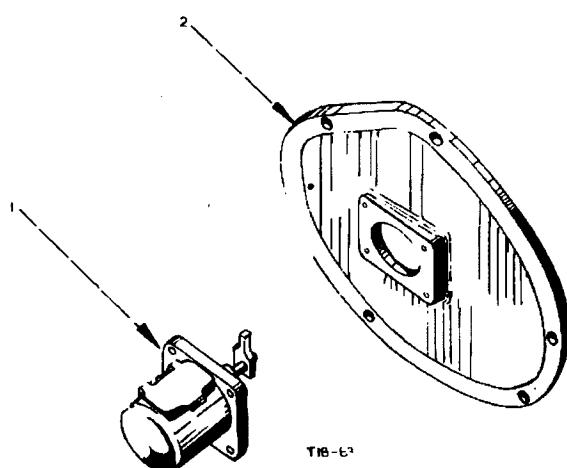
ATTACHMENTS



118-68

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT POWER TAKE-OFF COUPLING ATTACHMENT up to BTD-6/19904				
3047 567 R91		FRONT POWER TAKE-OFF COUPLING ATTACHMENT comprising Ref. Nos. 1 to 9		1
3047 568 R11	1	PULLEY, fan drive, front P. T.O. cpte., w/two PIN 269 292 and six STUD 57 714 D		1
269 292 R1		PIN, front P. T.O. fan drive pulley		2
57 714 D	2	STUD, front P. T.O. coupling		6
103 026		NUT, hex., 3/8" UNF		6
18 767 D	3	LOCK, front P. T.O. fan drive pulley nut		1
705 949 R1	4	NUT, front P. T.O. fan pulley		1
8 505 D	5	COUPLING, front P. T.O. (14 T)		1
51 268 D	6	RETAINER, front P. T.O. shaft		2
51 269 D	7	WASHER, felt, front P. T.O. shaft		1
51 271 D	8	RETAINER, front P. T.O. shaft felt washer		2
47 244 D	9	LOCK, front P. T.O. coupling stud nut		3

ATTACHMENTS



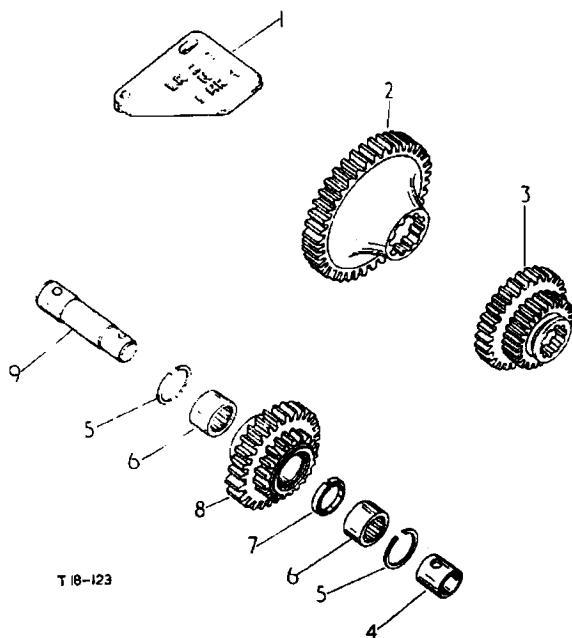
T18-E2

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HOURMETER ATTACHMENT				
706 574 R91		ATTACHMENT, hourmeter (*)	X	
706 572 R91	1	HOURMETER, cpte. comprising :-	1	
3067 403 R1		FLAP, case, assy.	1	
707 794 R1		GASKET	1	
3067 401 R1		PIN, grooved	1	
3067 402 R1		TONGUE, drive	1	
110 488		SCREW mach. sltd-fil-hd., No. 10 x 5/8"	4	
106 497		WASHER lock, No. 10	4	
706 573 R1	2	COVER injection pump gear	1	
(*) For use on machines up to BTD-6/5083				

X As Req'd

Group 4 Page 44

ATTACHMENTS

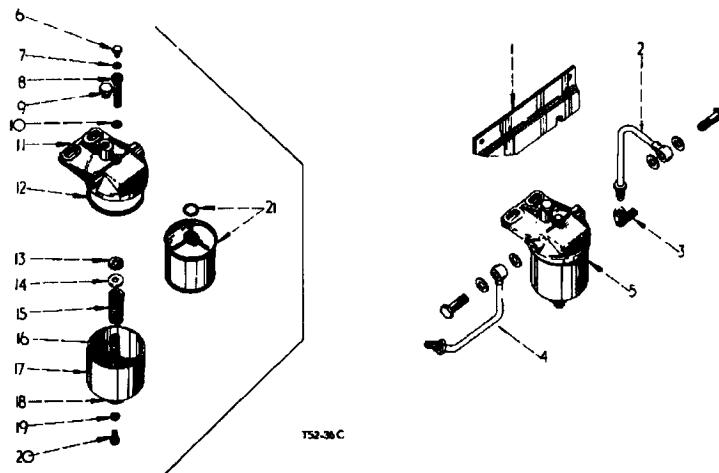


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TWO SPEED REVERSE ATTACHMENT				
703 521 R95		ATTACHMENT, two speed reverse (*)	Col. A.	A X - C - - -
3063 668 R91		ATTACHMENT, two speed reverse (Factory application)	Col. B	- X -
260 149 R1	1	ATTACHMENT, two speed reverse (**)	Col. C	- - X
179 866		PLATE, gear shift position		1 - 1
103 322		BOLT, hex-hd., 7/16" x 2"		2 - 2
		WASHER, lock, 7/16"		1 - 1
703 523 R1	2	GEAR, reverse speed		1 1 1
269 639 R1	3	GEAR, sliding, 2nd and reverse high		1 1 1
3065 122 R1	4	SLEEVE	BTD-6/1728 up	1 - -
279 429 R1	4	SLEEVE	up to BTD-6/1727	1 - -
279 427 R1	5	RING, snap		2 - -
3074 094 R91	6	BEARING, roller		2 - -
or 313 946 R91	6	BEARING, roller (Torrington)		2 - -
or 3074 666 R91	6	BEARING, roller		2 - -

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TWO SPEED REVERSE ATTACHMENT - contd.				
279 426 R1	7	SPACER		A B C 1 - -
279 425 R1	8	GEAR, idler, high-low		1 1 1
3065 119 R11	9	SHAFT, reverse idler gear, cpte.	BTD-6/1728 up	1 - -
279 428 R11	9	SHAFT, reverse idler gear, cpte.	up to BTD-6/1727	1 - -
3047 622 R94		PACKAGE service, high and low reverse idler gear and shaft (comprising		X X X
		2 BEARING 313 946 R91 1 SLEEVE 3065 122 R1 1 GEAR 279 425 R1 1 SPACER 279 426 R1 2 RING 279 427 R1 1 STRAINER 279 430 R91) 1 SHAFT 3065 119 R11		
279 430 R91		STRAINER, oil, reverse idler		1 1 1
1026 306 R1		TRANSFER, two speed reverse shifter diagram		- 1 -
3065 120 R1		WASHER, thrust, reverse idler, .094/.090	BTD-6/1728 up	1 - -
3065 121 R1		WASHER, thrust, reverse idler, .136/.126		X - -
(*) Used on machines Serial No. up to BTD-6/16243				
(**) Used on machines Serial No. BTD-6/16244 up				



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AUXILIARY FUEL FILTER ATTACHMENT				
704 459 R92		ATTACHMENT, auxiliary fuel filter comprising :-	X	
708 220 R2 179 882 102 637 103 323	1	BRACKET, auxiliary fuel filter BOLT, hex-hd., 1/2" x 1-1/8" NUT, hex., 1/2" WASHER, lock, 1/2"	1 2 2 2	
3066 044 R91 708 223 R91	2	PIPE, fuel filter to auxiliary fuel filter assy. PIPE, fuel filter to auxiliary fuel filter assy. (*) comprising :-	1 1	
700 153 R11 or 37 165 D 708 224 R11		NUT, elbow, fuel filter to auxiliary filter pipe NUT, elbow, fuel filter to auxiliary filter pipe PIPE, fuel filter to auxiliary filter, cpte. (*)	1 1 1	
704 643 R1		WASHER, sealing, banjo	2	
37 323 D	3	ELBOW, fuel filter outlet	1	
3066 045 R91 708 227 R91	4	PIPE, auxiliary fuel filter to injection pump, assy. PIPE, auxiliary fuel filter to injection pump, assy. (*) comprising :-	1 1	
700 153 R11 or 37 165 D 708 228 R11		NUT, elbow, fuel filter to injection pump pipe NUT, elbow, fuel filter to injection pump pipe PIPE, fuel filter to injection pump (*)	1 1 1	
708 293 R1 704 643 R1		BOLT, banjo WASHER, sealing, banjo	1 2	

ATTACHMENTS



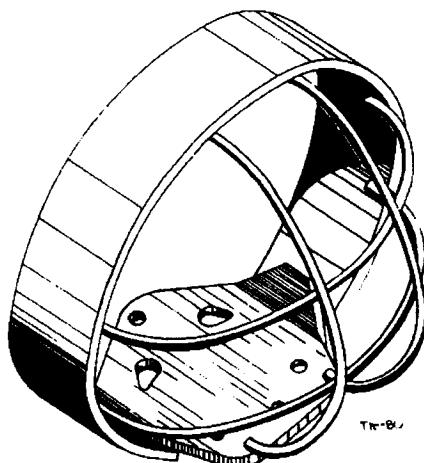
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AUXILIARY FUEL FILTER ATTACHMENT - contd.				
704 460 R91	5	FILTER, fuel, auxiliary, assy.. (order FILTER 704 460 R92) comprising :- 1 CIRCLIP 704 628 R1 1 RING 704 636 R1 1 COVER 704 626 R1' 1 RING 704 641 R1 1 ELEMENT 704 640 R91 1 SLEEVE 704 635 R1 1 HOUSING 704 632 R91 1 SPRING 704 638 R1 1 NUT 704 627 R1 1 WASHER 704 637 R1 1 PLUG 704 633 R1 2 WASHER 704 630 R1 1 PLUG 704 629 R1 1 WASHER 704 639 R1) 1 PLUG 704 631 R1	up to BTD-6/9470	1
704 460 R92	5	FILTER, fuel, auxiliary, assy. comprising :- 1 BOLT 3041 364 R1 1 RING 3041 349 R1 2 BOLT 3041 357 R1 1 RING 3041 355 R1 1 BOLT 3041 353 R1 1 SLEEVE 3041 359 R1 1 CIRCLIP 3041 360 R1 1 SPRING 3041 356 R1 1 COVER 3041 348 R1 1 WASHER 704 639 R1 1 CUP 3041 354 R1 1 WASHER 3041 350 R1 1 ELEMENT 704 640 R91 2 WASHER 3068 573 R1 1 HOUSING 3041 352 R1 1 WASHER 3068 574 R1) 1 PLUG 704 631 R1	BTD-6/9471 up	1
3041 357 R1	6	BOLT, vent		1
3068 573 R1	7	WASHER		1
3041 364 R1	8	BOLT		1
704 631 R1	9	PLUG		1
3068 574 R1	10	WASHER		1
3041 348 R1	11	COVER, housing		1
704 639 R1	12	WASHER, sealing cover		1
3041 349 R1	13	RING, sealing (lower)		1
3041 350 R1	14	WASHER		1
3041 356 R1	15	SPRING		1
3041 353 R1 3041 360 R1	16	BOLT, centre housing CIRCLIP		1 1
3041 352 R1	17	HOUSING		1
3041 354 R1 3041 355 R1	18	CUP, base RING, sealing		1 1
3068 573 R1	19	WASHER, drain plug		1
3041 357 R1	20	BOLT, drain		1
3041 359 R1		SLEEVE, locating		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
AUXILIARY FUEL FILTER ATTACHMENT - contd.				
704 640 R91	21	ELEMENT, assy.		1
		FILTER, fuel, auxiliary comprising :-	up to BTD-6/9470	1
704 626 R1		COVER, housing		1
704 628 R1		CIRCLIP, cover fixing nut		1
704 627 R1		NUT, cover fixing		1
704 629 R1		PLUG, vent		1
704 631 R1		PLUG		1
704 630 R1		WASHER, joint, vent plug		1
704 640 R91		ELEMENT, filter, assy.		1
704 632 R91		HOUSING, w/BOLT, cpte.		1
704 633 R1		PLUG, drain		1
704 630 R1		WASHER, joint		1
704 641 R1		RING, sealing, for filter element		1
704 636 R1		RING, sealing, for element locating sleeve		1
704 635 R1		SLEEVE, element locating		1
704 638 R1		SPRING		1
704 639 R1		WASHER, sealing cover		1
704 637 R1		WASHER, plain		1
(*) Order 3066 044 R91 w/3066 048 R91 & 708 220 R2				

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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HEADLAMP BRUSH GUARD ATTACHMENT

258 537 R92		HEADLAMP BRUSH GUARD ATTACHMENT comprising :-	1	
254 071 R93 179 883 103 323	1	GUARD headlamp cpte. BOLT hex-hd. 1/2" x 1-1/4" WASHER lock 1/2"	2 4 4	

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
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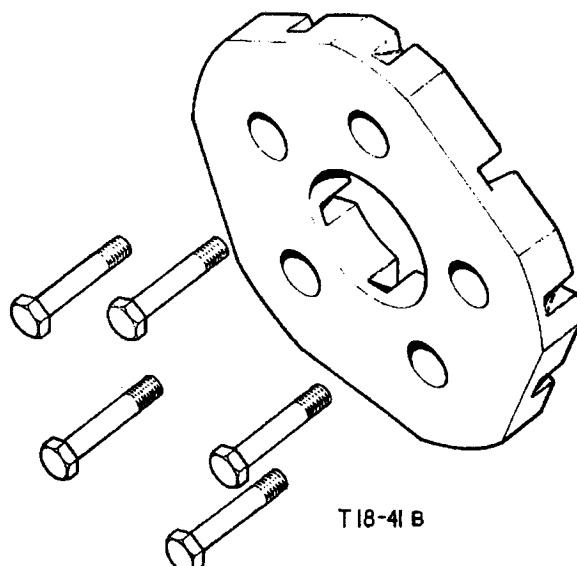
DRAWBAR EXTENSION ATTACHMENT

256 054 R91		DRAWBAR EXTENSION ATTACHMENT comprising :-	1	
256 048 R11		DRAWBAR EXTENSION. cpte. NOTE: For use only on tractors equipped with 58 092 DA reduced speed power take-off attachment	1	

ATTACHMENTS

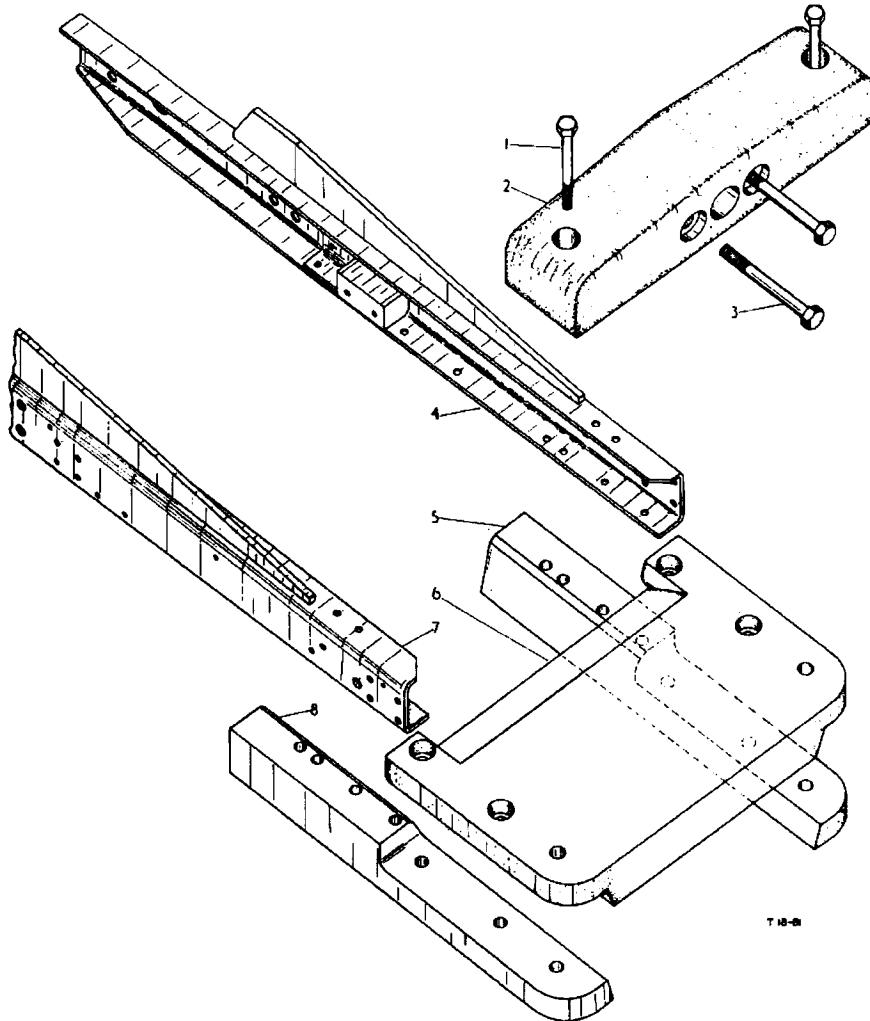


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
TOOL KIT ATTACHMENTS				
3047 629 R91		ATTACHMENT, std., tool kit		A B 1 -
3047 630 R91		ATTACHMENT, de-luxe tool kit		- 1



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT IDLER WEIGHT ATTACHMENT				
703 087 R93		FRONT IDLER WEIGHT ATTACHMENT comprising:-		1
703 093 R3		WEIGHT, front idler		4
271 640		BOLT, hex-hd., 3/4" x 3-1/2"		10
218 197		NUT, hex., 3/4" UNF		10
103 332		WASHER, lock, hvy., 3/4"		10

ATTACHMENTS

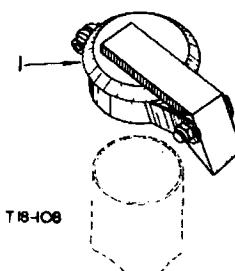


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FRONT END WEIGHT ATTACHMENT				
707 105 R91		ATTACHMENT, front end weight Col. A		A B C X - -
751 432 R92		ATTACHMENT, front end weight, 700 lbs. Col. B		- X -
		ATTACHMENT, front end weight, 700 lbs. Col. C (Factory application)		- - X
17 184 R1 102 639 103 325 12 258 R1	1	BOLT, hex-hd., 5/8" x 7" NUT, hex., 5/8" WASHER, lock, 5/8" WASHER, plain, 21/32" x 1-1/4" x 11 ga.		- 2 2 - 2 2 - 2 2 - 4 4
751 426 R2	2	WEIGHT, front end, top		- 1 1

ATTACHMENTS

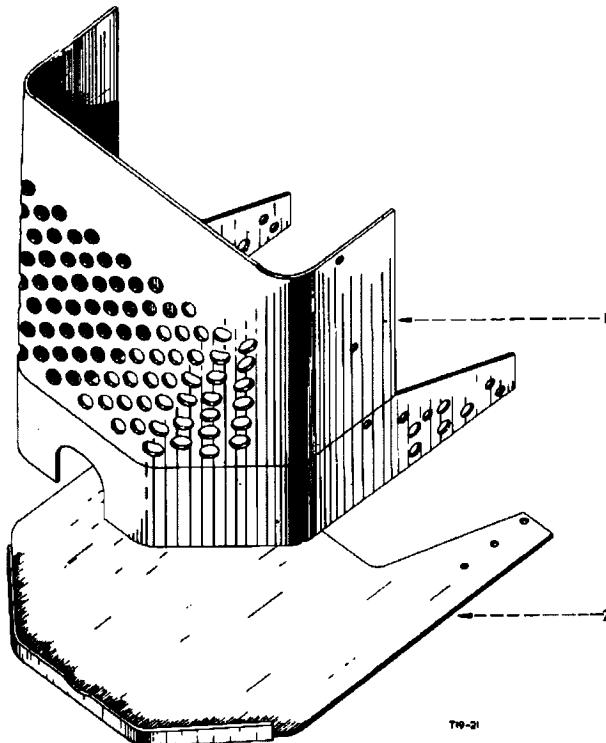


Part Number	Ref. No.	Description	Serial Number	No. Req'd.	
FRONT END WEIGHT ATTACHMENT - contd.					
17 287 R1 103 326 615 168 R1	3	BOLT, hex-hd., 3/4" x 7-1/2" WASHER, lock, 3/4" WASHER, plain, 25/32" x 1-1/2" x 11 ga.	A - - -	B 2 2 2	C 2 2 2
751 427 R91	4	CHANNEL, side, cpte., main frame, L.H.	-	-	1
751 423 R1 707 106 R1 190 270 179 897 PO 10 535	5 5 5 5 6	WEIGHT, front end, L.H. WEIGHT, front end, L.H. BOLT, hex-hd., 1/2" x 4-1/4" BOLT, hex-hd., 1/2" x 4" WASHER, plain, 17/32" x 1-1/4" x 11 ga.	- 1 1 3 -	1 - 1 3 4	1 - 1 3 4
751 425 R2 707 319 R1 179 889 271 565 102 639 103 323 103 325 12 258 R1	6 6 6 6 6 6 6 6	WEIGHT, front end, centre WEIGHT, front end, centre BOLT, hex-hd., 1/2" x 2" BOLT, hex-hd., 5/8" x 2-3/4" NUT, hex., 5/8" WASHER, lock, 1/2" WASHER, lock, 5/8" WASHER, plain, 21/32" x 1-1/4" x 11 ga.	- 1 4 - - 4 - -	1 - 4 4 4 - 4 4	1 - 4 4 4 - 4 4
751 428 R91	7	CHANNEL, side, cpte., main frame, R.H.	-	-	1
751 424 R2 707 107 R1 190 270 179 897 PO 10 535	8 8 8 8 8	WEIGHT, front end, R.H. WEIGHT, front end, R.H. BOLT, hex-hd., 1/2" x 4-1/4" BOLT, hex-hd., 1/2" x 4" WASHER, plain, 17/32" x 1-1/4" x 11 ga.	- 1 1 3 -	1 - 1 3 4	1 - 1 3 4



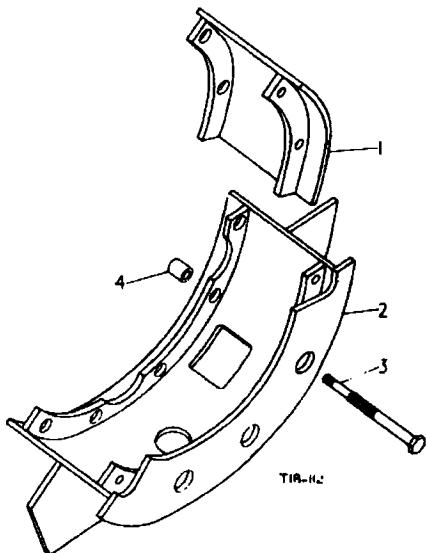
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
EXHAUST RAIN CAP ATTACHMENT				
3049 187 R91	1	ATTACHMENT, exhaust rain cap	1	

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
RADIATOR GUARD AND FRONT BUMPER ATTACHMENT				
704 653 R91	1	RADIATOR GUARD AND FRONT BUMPER ATTACHMENT (*)	X	
704 645 R91	1	GUARD, radiator, cpte.	1	
179 885		BOLT, hex-hd., 1/2" x 1-1/2"	4	
181 370		BOLT, hex-hd., 3/8" UNF x 1-1/4"	4	
271 583		BOLT, hex-hd., 5/8" UNF x 1-1/2"	2	
103 026		NUT, hex., 3/8" UNF	4	
103 030		NUT, hex., 5/8" UNF	2	
103 323		WASHER, lock, 1/2"	4	
103 321		WASHER, lock, 3/8"	4	
103 325		WASHER, lock, 5/8"	2	
704 654 R11	2	BUMPER, front, cpte.	1	
181 431		BOLT, hex-hd., 1/2" UNF x 1-1/2"	6	
179 881		BOLT, hex-hd., 1/2" x 1"	2	
103 028		NUT, hex., 1/2" UNF	6	
103 323		WASHER, lock, 1/2"	8	
1026 090 R2		TRANSFER, "International"	1	
(*) Used w/B-6G-4 Bullgrader				

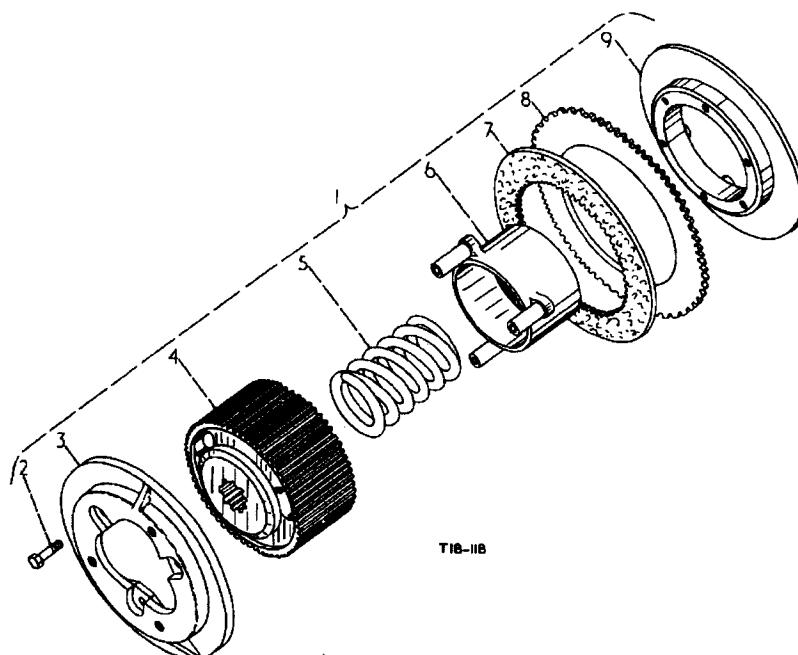
ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAVY DUTY SPROCKET HOUSING ROCKSHIELD ATTACHMENT				
708 353 R91		ATTACHMENT, heavy duty sprocket housing rockshield (*)	X	
708 356 R91	1	ROCKSHIELD, sprocket housing, upper, assy., L.H. (Illustrated)	1	
708 357 R91	1	ROCKSHIELD, sprocket housing, upper, assy., R.H.	1	
708 354 R91	2	ROCKSHIELD, sprocket housing, lower, assy., L.H. (Illustrated)	1	
708 355 R91	2	ROCKSHIELD, sprocket housing, lower, assy., R.H.	1	
703 013 R1	3	BOLT, rockshield	14	
103 026		NUT, hex., 3/8" UNF	14	
114 606		WASHER, lock, rockshield bolt	14	
708 055 R1	4	COLLAR, rockshield support	14	
(*) This attachment must be fitted as basic equipment on Industrial Tractors				

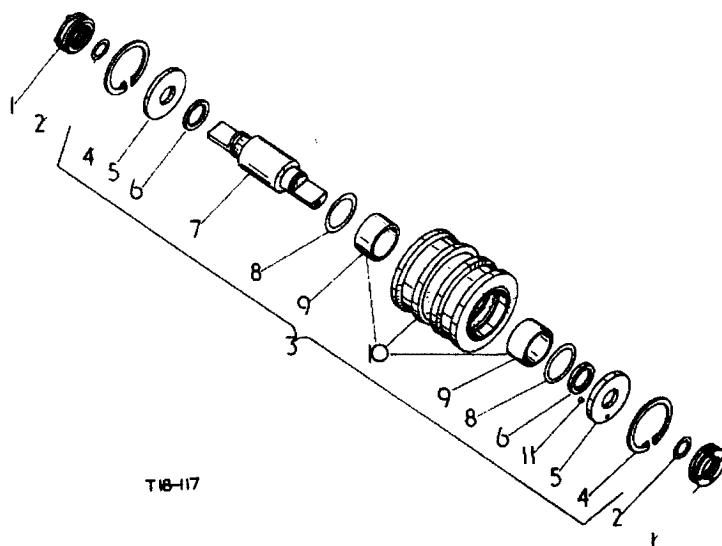
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ATTACHMENTS



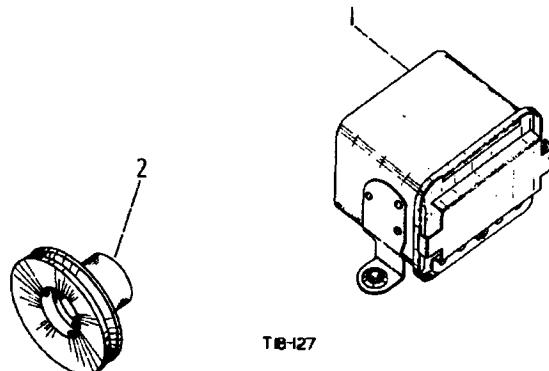
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
HEAVY DUTY STEERING CLUTCH FRICTION DISC and HUB PACKAGE				
3043 262 R94		PACKAGE, heavy duty steering clutch friction disc and hub comprising :-	1	
3064 126 R93	1	CLUTCH, heavy duty steering, cpte. comprising :-	1	
54 969 D 103 322	2	BOLT, dowel WASHER, lock, 7/16"	6 6	
3070 759 R91 3105 282 R1	3 4	PLATE, pressure steering clutch HUB, steering clutch	2 2	
3106 768 R1	5	SPRING, pressure steering clutch	2	
3042 170 R1	6	RETAINER, steering clutch pressure spring	2	
3042 275 R91	7	DISC, steering clutch friction	24	
43 728 D	8	DISC, driving steering clutch	22	
6 659 DA 16 077 R1 103 322	9	PLATE, steering clutch hub SCREW, cap, 7/16" x 3-7/8" WASHER, lock, 7/16"	2 6 6	
3105 283 R1		DRUM, Steering clutch	BTD-6/20201 up	1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
DOUBLE FLANGE TRACK ROLLER ATTACHMENTS				
3063 587 R91		ATTACHMENT, double flange track roller (*) comprising :-		X
3066 709 R91 or 3069 230 R91	1	OIL SEAL, track roller		4
	1	OIL SEAL, track roller		4
3070 232 R1	2	"O" RING, track roller oil seal		4
700 941 R92	3	ROLLER, track (double flange) and shaft, assy. each comprising :-		2
700 950 R2	4	RING, snap, track roller retainer		2
705 345 R1	5	RETAINER, track roller bushing		2
700 947 R1	6	WASHER, thrust, track roller		2
700 945 R91	7	SHAFT, track roller, w/PLUG, cpte.		1
700 946 R1		PLUG, track roller shaft		1
3074 818 R1		PLUG, pipe, track roller shaft (Solder dipped)		1
705 344 R1	8	"O" RING, track roller		2
700 944 R1	9	BUSHING, track roller		2
701 212 R92	10	ROLLER, track (double flange) w/two BUSHING 700 944 R1		.1
705 343 R1	11	PIN, retainer, track roller bushing		2
(*) When this attachment is fitted to a tractor with Extended Track Frames, 2 off the attachment are required.				

ATTACHMENTS

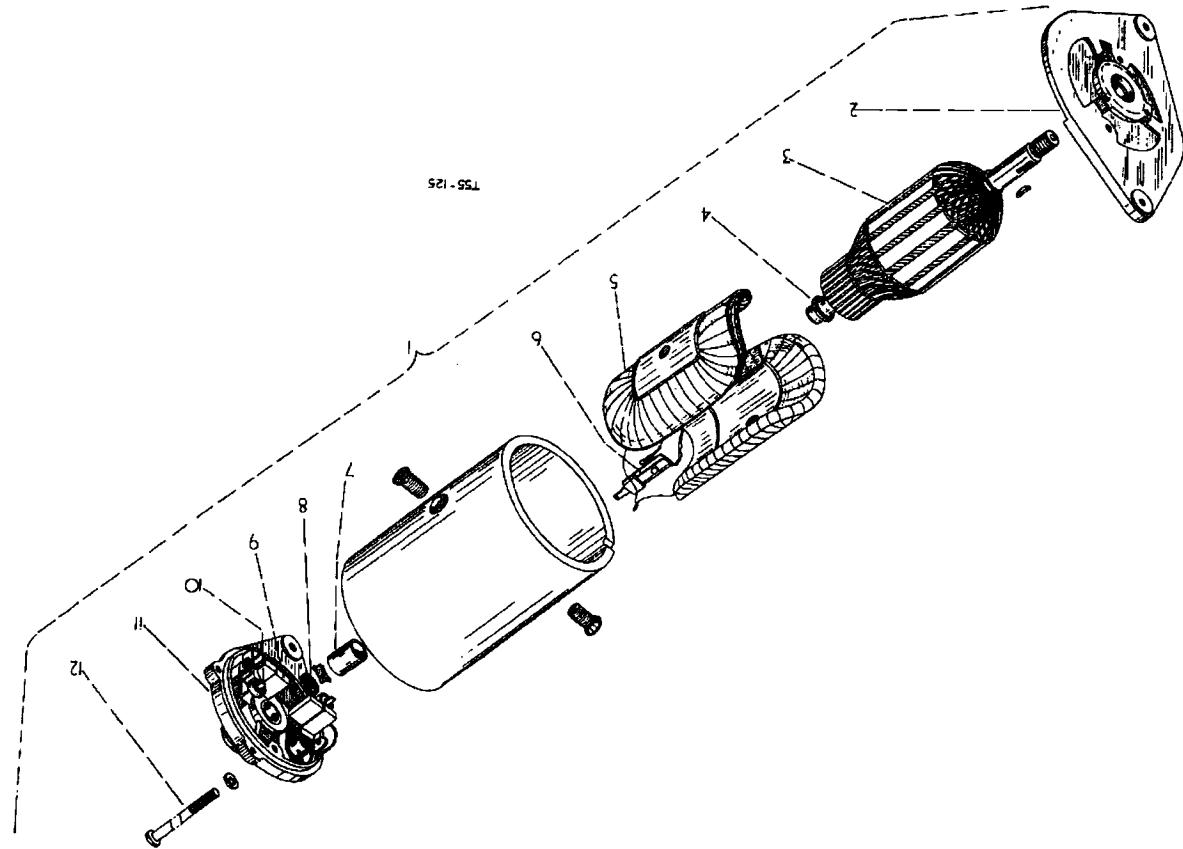


Part Number	Ref. No.	Description	Serial Number	No. Req'd.
NON VENTILATED GENERATOR ATTACHMENT				
3067 851 R91	1	ATTACHMENT, generator, non-ventilated (factory application) comprising :- GENERATOR (see detail list) REGULATOR and GENERATOR PULLEY REGULATOR and GENERATOR PULLEY REGULATOR, voltage (12 volt) up to BTD-6/20091 comprising :- COVER, SET, cut out contact SET, regulator contact REGULATOR, voltage (12 volt) BTD-6/20092 up PULLEY, generator	1	
3068 035 R1			1	
3068 036 R1			1	
3068 037 R1			1	
3070 226 R92			1	
706 555 R1	2		1	

3049 871 R91	1	GENERATOR, cpe., 12 volt comprising :-	Ref. No.	Part Number
3064 137 R92	2	BRACKET, drive end circlipped, assy. comprising :-	Ref. No.	Part Number
3106 542 R1	1	CIRCLIP	Ref. No.	Part Number
3106 545 R1	1	"O" RING	Ref. No.	Part Number
3106 541 R1	1	PLATE, bearing	Ref. No.	Part Number
3106 543 R1	1	WASHER, felt retaining	Ref. No.	Part Number
3106 544 R1	1	WASHER, felt	Ref. No.	Part Number
3064 137 R91	2	BRACKET, drive end, inverted (Order 3064 137 R92)	Ref. No.	Part Number
3043 333 R1	1	PLATE, bearing (***)	Ref. No.	Part Number
706 480 R1	1	WASHER (***)	Ref. No.	Part Number

GENERATOR

Part Number	Ref. No.	Description	Serial Number	Req'd.
3049 871 R91	1	GENERATOR, cpe., 12 volt comprising :-	Ref. No.	Part Number



ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
GENERATOR - continued				
3064 138 R91	3	ARMATURE, assy.		1
706 483 R1	4	WASHER, thrust		1
3043 338 R91	5	COILS, field, set, w/TERMINALS 3106 546 R91		1
3106 546 R91	6	TERMINALS, lucas, set (*)		1
3043 339 R91	6	TERMINALS, lucas, set (**)		1
700 474 R1	7	BUSH, commutator end		1
3043 329 R91	8	OILER		1
3043 327 R91	9	BRUSH, set		1
3043 330 R91	10	SPRING, brush tension set		1
3064 136 R91	11	BRACKET, assy., commutator end (comprising		1
		1 BUSH 700 474 R1		
		1 OILER 3043 329 R91		
		1 SPRING 3043 330 R91		
		1 PLUG 706 475 R1)		
702 001 R1	12	BOLT, through, 1/4" B.S.P.		1
700 468 R1		BEARING, drive end		1
3043 337 R1		COLLAR, drive end bearing		1
3043 334 R1		NUT, shaft		1
3043 335 R1		WASHER, shakewood, 7/16"		1
706 475 R1		PLUG, oil		1
706 481 R1		RETAINER, bearing ring		1
3043 340 R91		SUNDRY PARTS SET		1
17 923 R1		BOLT, hex-hd., 5/16" x 7"		2
102 634		NUT, hex., 5/16"		2
103 320		WASHER, lock, 5/16"		2
		(*) Used in GENERATORS w/CIRCLIPPED DRIVE END BRACKET		
		(**) Used in GENERATORS w/RIVETTED DRIVE END BRACKET		

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
PACKAGE				
3071 515 R91		PACKAGE, field improvement, sealed generator BTD-6/20092 up (Not Serviced) comprising :-	X	
700 468 R1		BEARING, (drive end)	1	
3064 136 R91		BRACKET, assy. (commutator end)	1	
3064 137 R91		BRACKET, assy. (drive end)	1	
700 474 R1		BUSH, (commutator end)	1	
3043 329 R91		OILER, felt	1	
3043 340 R91		PARTS, sundry set	1	
3043 333 R1		PLATE, bearing	1	
706 555 R1		PULLEY, generator	1	
3070 226 R91		REGULATOR, voltage (12 volt)	1	

ATTACHMENTS



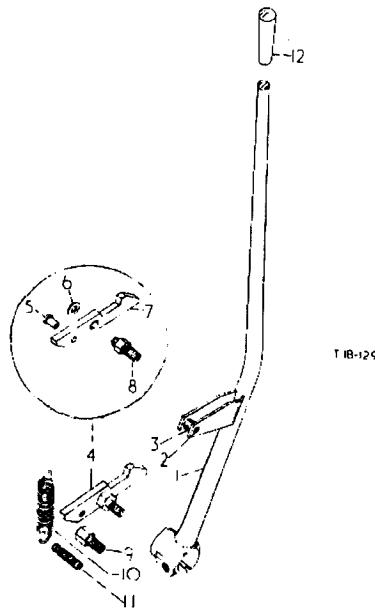
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
PACKAGES				
3065 199 R1		PACKAGE, field improvement, sealed generator up to BTD-6/20091 (Not Serviced) comprising :-		X
700 468 R1		BEARING, (drive end)		1
3064 136 R91		BRACKET, assy., (commutator end)		1
3064 137 R91		BRACKET, assy., (drive end)		1
700 474 R1		BUSH, (commutator end)		1
3043 329 R91		OILER, felt		1
3043 340 R91		PARTS, sundry, set		1
3043 333 R1		PLATE, bearing		1
706 555 R1		PULLEY, generator		1
3067 851 R92		REGULATOR, voltage (12 volt)		1

X As Req'd

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SAFETY REGULATION ATTACHMENTS				
3067 725 R92		ATTACHMENT, safety regulations (*) ATTACHMENT, safety regulations (*) Factory application comprising :- ENGINE CLUTCH HAND LEVER FAN GUARDS AND FENDER SHIDE SHEET		X X
3067 727 R91		ATTACHMENT, safety regulations (**) ATTACHMENT, safety regulations (**) Factory application comprising :- ENGINE CLUTCH HAND LEVER FAN GUARDS AND FENDER SIDE SHEET MOUNTING STEPS (*) For machines fitted with 16" track shoes or less (**) For machines fitted with 18" or 20" track shoes		X X

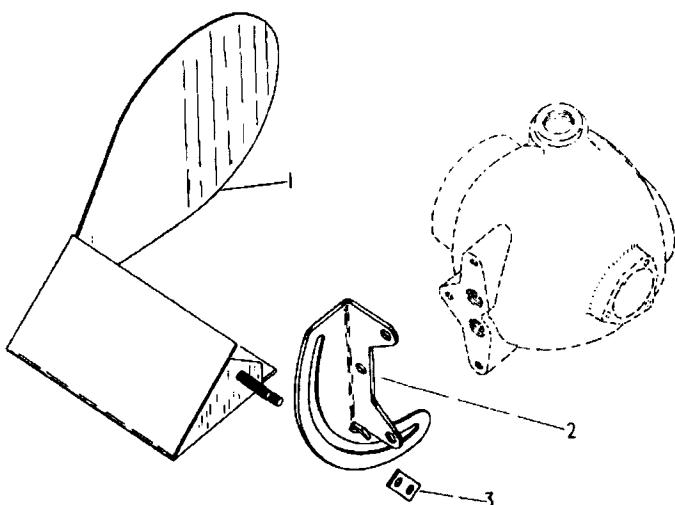


ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
SAFETY REGULATION ATTACHMENTS - continued				
		ENGINE CLUTCH HAND LEVER		
3067 672 R93	1	LEVER, hand, engine clutch, cpte., w/PIN 3067 719 R1 and ROLLER 3067 718 R92		1
3067 719 R1	2	PIN, clutch safety latch roller		1
3067 718 R2	3	ROLLER, clutch safety latch		1
3105 342 R11	4	PAWL clutch safety latch, cpte. comprising :-		1
443 106	5	STUD, drive, groove, rd-hd., 1/2"		1
Q 397	6	WASHER, plain, 11/32" x 3/4" x 16 ga.		1
\$	7	PAWL, clutch safety latch		1
3105 343 R1	8	BOLT, pivot, clutch safety latch		1
3105 345 R1	9	STOP		1
69 221 D	10	SPRING		1
3105 344 R1 103 025	11	ANCHOR, spring NUT, hex., plain, 5/16" UNF		1 2
41 597 DA 181 435	12	HANDLE, lever BOLT, hex-hd., 1/2" UNF x 2"		1 1
		\$ Not supplied separately		
		NOTE :- One or the other attachments fitted as basic on Domestic Agricultural Machines		

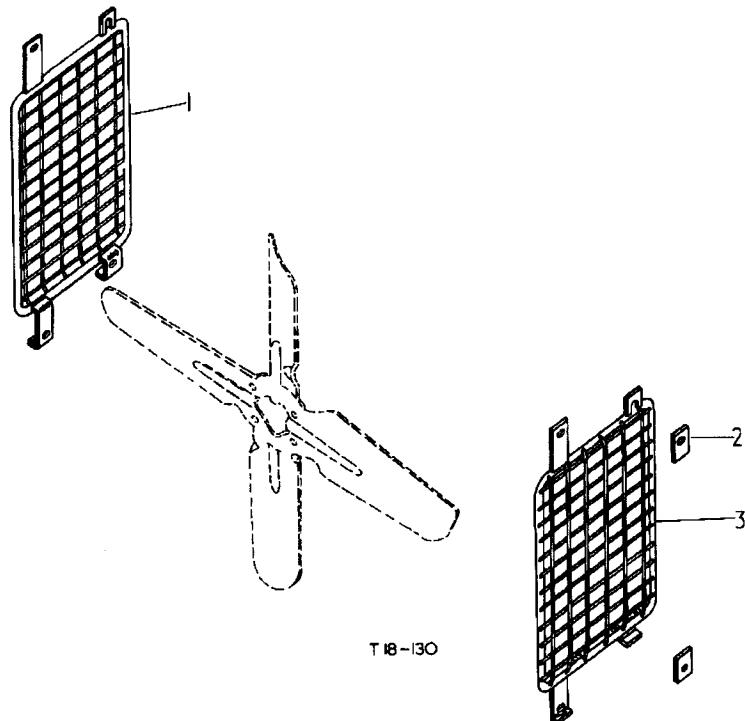
ATTACHMENTS



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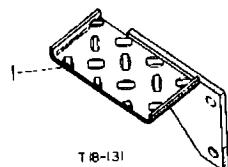
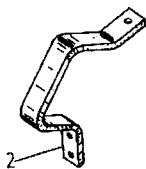
Part Number	Ref. No.	Description	Serial Number	No. Req'd.
BELT PULLEY GUARD CONVERSION ATTACHMENT				
3068 450 R91		ATTACHMENT, belt pulley guard conversion	X	
3067 662 R91	1	SHIELD, safety, cpte.	1	
3067 661 R11 179 880 103 323	2	BRACKET, support, cpte. BOLT, hex-hd.. 1/2" x 7/8" WASHER, lock, 1/2"	1 3 3	
3049 001 R1 271 500 103 322	3	PLATE, backing NUT, hex., 7/16" WASHER, lock, 7/16"	1 2 2	
1080 068 R1		TRANSFER, belt pulley safety shield	1	

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
FAN GUARDS AND FENDER SIDE SHEET				
		SAFETY REGULATION ATTACHMENTS		
3067 655 R91 179 795 179 798 109 084 103 319 Z 110 -1/2	1	GUARD, fan, cpte., R.H. BOLT, hex hd., 1/4" x 3/4" BOLT, hex hd., 1/4" x 1-1/8" NUT, hex., 1/4" WASHER, lock, 1/4" WASHER, flat, 9/32" x 1" x 14 ga.		1 2 2 4 4 1
3067 656 R1	2	CLAMP		8
3067 654 R91 179 795 179 798 109 084 103 319 Z 110 -1/2	3	GUARD, fan, cpte., L.H. BOLT, hex-hd., 1/4" x 3/4" BOLT, hex-hd., 1/4" x 1-1/8" NUT, hex., 1/4" WASHER, lock, 1/4" WASHER, flat, 9/32" x 1" x 14 ga.		1 2 2 4 4 1
3067 665 R11		SHEET, fender side, L.H.		1

ATTACHMENTS



Part Number	Ref. No.	Description	Serial Number	No. Req'd.
MOUNTING STEPS				
		SAFETY REGULATION ATTACHMENT		
3067 564 R91 271 556	1	STEP, mounting, cpte., short BOLT, hex-hd., 5/8" x 1-1/4"		1 2
3067 563 R1 179 837 179 816 102 635 102 634 103 321 103 320	2	HANDLE, mounting BOLT, hex-hd., 3/8" x 3/4" BOLT, hex-hd., 5/16" x 3/4" NUT, hex., 3/8" NUT, hex., 5/16" WASHER, lock, 3/8" WASHER, lock, 5/16"		1 2 1 2 1 2 1 2



ATTACHMENTS

Part Number	Ref. No.	Description	Serial Number	No. Req'd.
"ALFTA" CONVERSION PACKAGE FOR SWEDEN				
		PACKAGE? "ALFTA" conversion for Sweden (Factory Application) comprising :-		X
3070 359 R11		CARRIER, sprocket drive, cpte.		2
3070 486 R11		CARRIER, sprocket drive, cpte. comprising :-		2
272 925 R1		GASKET, filler and drain plug		2
18 524 R1		PLUG, filler, sq., soc., pipe, 1-1/4"		1
18 524 R1		PLUG, drain, sq., soc., pipe, 1-1/4"		1
3042 547 R1		BOLT, sprocket drive carrier		24
3070 489 R91		GEAR, sprocket drive, cpte. comprising :-		2
3044 855 R1		BOLT, sprocket drive gear dowel		8
103 030		NUT, hex., 5/8" UNF		8
3044 856 R1		PLATE, dowel bolt lock		4
3074 360 R1		HOUSING, sprocket drive gear, outer		2
3070 487 R1		HOUSING, sprocket drive gear, outer		2
179 845		BOLT, hex-hd., 1/2" x 3-1/2"		2
181 440		BOLT, hex-hd., 1/2" UNF x 3-1/2"		4
181 431		BOLT, hex-hd., 1/2" UNF x 1-1/2"		6
103 028		NUT, hex., 1/2" UNF		10
103 323		WASHER, lock, 1/2"		12
3070 488 R1		PINION, sprocket drive		2
3071 508 R91		PACKAGE, service, sprocket gear carrier comprising :-		X
3044 855 R1		BOLT, sprocket drive gear dowel		8
3041 161 R1		NUT, sprocket drive gear carrier		1
103 030		NUT, hex., 5/8" UNF		8
3044 856 R1		PLATE, dowel bolt lock		4
3060 299 R91		PUMP, fuel injection (see detail list - Group 1 ENGINE)		1

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ST 205	04 19	8 447 D	03 43	18 585 DA	03 25	36 796 DA	01 7
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ST 205 A	04 22	8 468 DA	03 57	18 767 D	04 43	37 165 D	01 27
ST 205 A	04 29	8 476 DX	01 54	19 099 DC	03 15	37 165 D	01 31
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ST 206	04 22	8 483 DB	03 14	19 298	02 16	37 165 D	03 19
ST 206	04 23	8 496 DX	03 48	20 075 D	03 4	37 165 D	04 47
ST 208 B	01 8	8 497 DX	03 47	20 117 DA	04 20	37 323 D	03 3
ST 214	04 29	8 504 D	03 48	20 117 DA	04 30	37 323 D	04 47
ST 241	04 29	8 505 D	04 42	20 289 D	01 58	37 947 DA	03 23
ST 244	01 8	8 505 D	04 43	20 290 D	01 57	38 026 DM	01 6
ST 311	03 48	8 521 D	03 48	20 290 D	01 59	38 026 DM	01 27
ST 312	03 22	8 522 DX	03 47	20 293 D	01 58	38 815 D	02 3
Q 392	03 8	8 723 DA	03 14	20 296 D	01 58	38 815 D	02 39
Q 392	03 9	8 779 D	03 31	20 298 DA	01 57	39 677 DA	01 32
Q 397	03 3	8 807 DA	04 24	20 299 D	01 58	40 755 D	01 31
Q 397	04 64	8 807 DA	04 31	20 300 D	01 57	41 339 D	01 4
Q 399	02 18	8 808 DX	04 30	20 301 D	01 58	41 349 D	01 4
Q 191	03 6	8 809 DA	04 30	20 303 DA	01 57	41 431 D	03 59
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Q 504	03 71	8 814 D	04 25	20 308 D	04 22	41 509 D	03 42
Q 520	03 72	8 814 D	04 31	20 308 D	04 29	41 519 D	03 43
Q 520	03 70	8 814 DXA	04 24	20 308 D	04 30	41 597 DA	03 6
Q 521	03 71	8 814 DXA	04 25	20 345 D	03 17	41 597 DA	03 20
Q 597	01 21	8 814 DXA	04 31	20 491 R1	01 18	41 597 DA	03 39
Q 657 E	03 29	8 815 D	04 12	20 584 DA	01 57	41 597 DA	04 25
Q 820	03 70	8 816 D	04 12	20 585 D	01 58	41 597 DA	04 31
Q 988	01 4	8 817 D	04 12	20 586 D	01 58	41 597 DA	04 64
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3 405 H	01 24	10 701 DA	01 8	22 383 D	03 84	42 877 DB	04 4
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4 253 D	01 7	12 680 R1	01 32	23 977 DB	03 84	43 002 DA	01 29
4 254 DA	01 7	13 001 R1	04 12	24 017 D	01 57	43 002 DA	01 36
4 452 D	04 30	13 044 R1	03 26	24 517 D	01 11	43 002 DA	01 62
4 819 D	01 11	13 218 D	03 51	24 564 DA	01 5	43 002 DA	01 63
Q 035	01 18	13 243 R1	03 45	25 086 DA	01 20	43 002 DA	02 41
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5 961 DX	04 2	13 722 D	04 23	25 093 DA	01 62	43 249 D	01 5
5 961 DX	04 4	13 722 D	04 30	25 664 H	03 51	43 374 D	01 5
5 977 DA	04 4	13 727 D	01 32	26 039 DA	03 22	43 375 D	01 5
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6 219 DA	03 67	13 839 D	01 54	27 044 D	04 29	43 712 DB	04 18
6 236 D	03 66	13 839 D	01 62	27 046 D	04 29	43 728 D	03 45
6 297 D	03 4	13 841 D	01 54	27 048 D	04 23	43 728 D	04 56
6 331 D	03 3	13 841 D	01 62	27 048 D	04 29	43 729 DB	03 46
6 344 D	01 59	13 842 D	01 54	27 159 DB	04 11	43 832 D	01 8
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6 659 DA	04 56	16 025 D	01 4	29 547 D	03 29	43 984 D	01 62
6 679 DX	04 22	16 077 R1	03 45	29 780 D	03 22	43 984 D	03 84
6 682 D	04 22	16 077 R1	04 56	29 804 DB	04 36	45 051 D	01 54
6 760 DB	01 4	16 131 DA	01 61	29 898 R1	03 13	45 052 D	01 53
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6 859 DA	03 2	17 166 R1	03 68	31 121 D	01 35	45 125 DA	03 54
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8 157 DA	03 45	17 441 R1	04 33	31 790 DA	04 10	45 299 DAXA	03 67
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45 948 DB	01 5	48 045 DA	03 42	51 939 D	03 15	53 968 D	04 20
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45 950 DAX	01 5	48 073 D	03 26	51 941 D	03 15	53 970 D	04 22
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45 981 D	01 62	48 385 D	01 25	52 062 D	02 7	55 228 DF	03 21
45 982 DXA	01 57	48 386 DA	03 37	52 062 D	02 10	55 229 DBx	03 22
45 984 D	01 59	48 388 DX	03 34	52 303 DA	04 8	55 230 DC	03 22
45 984 D	01 62	48 512 D	04 19	52 445 D	04 6	55 231 DXA	03 23
45 985 D	01 58	48 512 D	04 30	52 808 D	01 62	55 231 DY	03 23
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45 986 D	01 60	48 522 D	04 22	53 241 DA	03 64	55 627 D	01 11
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46 109 DA	01 24	49 542 D	04 23	53 422 DA	01 21	57 518 D	04 36
46 125 DA	01 20	49 543 D	04 23	53 423 DB	01 21	57 714 D	04 42
46 128 DA	01 20	49 544 D	04 23	53 424 DA	01 21	57 714 D	04 43
46 128 DA	01 21	49 545 D	04 22	53 461 D	03 29	57 904 DA	03 42
46 128 DA	01 62	49 546 D	04 23	53 461 D	03 84	57 925 D	03 30
46 129 D	01 14	49 547 DA	04 19	53 470 DA	03 29	58 065 D	04 28
46 129 D	01 15	49 547 DA	04 20	53 471 DA	03 29	58 068 D	04 30
46 129 D	01 19	49 692 D	04 5	53 495 D	03 42	58 069 D	04 30
46 133 DX	01 20	49 699 DAX	04 7	53 497 D	03 42	58 070 D	04 31
46 135 D	01 20	49 702 D	04 8	53 503 DA	03 43	58 072 D	04 30
46 136 D	01 21	49 703 D	04 8	53 504 DA	03 43	58 073 DB	04 29
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59 315 D	03 40	102 634	03 8	103 319	01 63	103 321	03 14
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