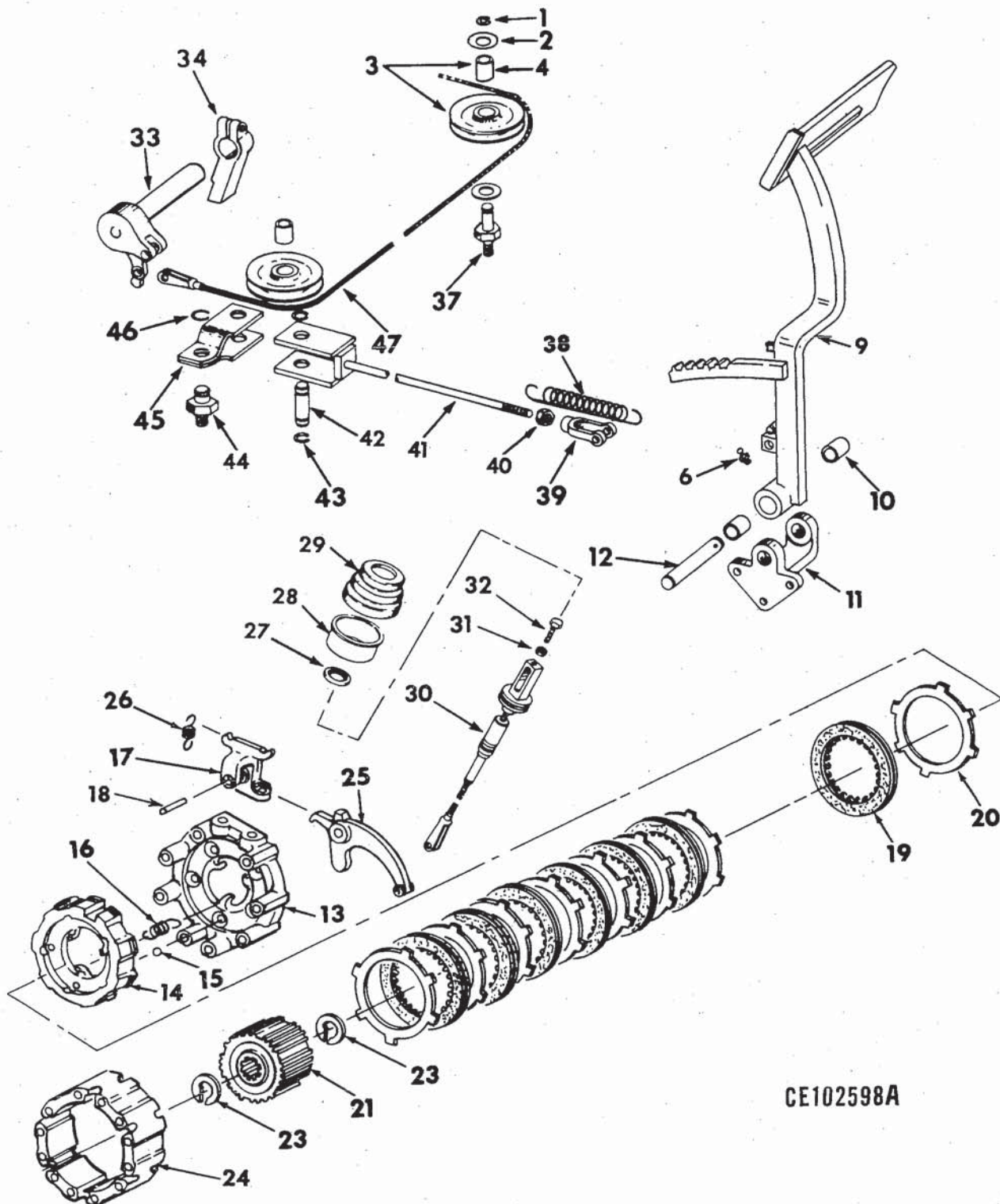


**REFER TO ALPHABETICAL INDEX
FOR COMPLETE LISTING OF PARTS**

BRAKES

BRAKES AND CONTROLS



CE102598A

BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BRAKES AND CONTROLS — Continued					
1	631 530 R1	RING, snap	18	654 079 C1	SHAFT, brake actuating lever pivot (2)
2	452 971 R1	SPACER, idler pulley (2)	19	619 200 C1	DISC, brake friction (14) 2078 and below
3	325 558 R11	PULLEY w/BUSHING, 307 434 R1, foot brake actuating cable (2)	19	705 105 C2	DISC, brake friction (14) 2079 and up
4	307 434 R1	BUSHING, pulley (2)	20	324 452 R1	PLATE, friction disc separator (16)
6	109 461	FITTING, brake pedal lubrication straight (Used with PEDAL, 628 227 C91)	21	654 690 C1	HUB, brake retaining (2)
6	126 152	FITTING, brake pedal lubrication, 45° (Used with PEDAL, 652 715 C91)	23	324 051 R1	RING, brake hub retaining (4)
9	628 227 C91	PEDAL w/two BUSHING, 325 180 R1, brake 2321 and below (Order the following parts - 1 DRAWING CZG-936 1 DRAWING CZG-1603 1 PEDAL 652 715 C91 1 SPACER 345 568 R1)	24	654 691 C1 277 232 R1	RETAINER, clutch plate (2) SCREW, hex-hd cap (16)
9	652 715 C91	PEDAL w/two BUSHING, 325 180 R1, brake 2322 and up	25	654 700 C1	LEVER, brake actuating
10	325 180 R1	BUSHING, brake pedal (2)	26	654 080 C1	SPRING, brake actuating lever return
11	325 569 R1 25 526 R1 345 568 R1 24 863 R1 116 121	BRACKET, brake pedal mounting NUT (3) SPACER, brake locking SCREW, hex-hd cap (3) WASHER, lock (3)	27	324 103 R91	SEAL, brake actuating cable guide (2)
12	325 570 R1 576 484 R1	SHAFT, brake pedal PIN, roll	28	338 276 R2	SLEEVE, brake guide boot (2)
13	654 673 C1 24 846 R1	PLATE, brake actuator pressure (2) SCREW, hex-hd cap (16)	29	338 277 R3	BOOT, brake cable (2)
14	654 674 C1	ACTUATOR, brake (2)	30	654 124 C1 103 385 27 128 H 98 724 H	CABLE, brake actuating (2) PIN, cotter (4) PIN, rod end (2) PIN, rod end (2)
15	17 100 R1	BALL, chrome steel brake actuating (10)	31	25 524 R1	NUT, 7/16" (2)
16	654 675 C1	SPRING, actuator return (6)	32	191 967	SCREW, sq. hd set brake actuating cable (2)
17	654 707 C1 24 873 R1 25 547 R1	SUPPORT, brake actuating lever (2) SCREW, hex-hd cap (4) WASHER, hardened (4)	33	609 850 C11	BELLCRANK, LH brake actuating
			33	609 851 C11 109 461	BELLCRANK, RH brake actuating FITTING, brake actuating bellcrank lubrication (2)
			34	334 872 R1 24 863 R1 116 121 124 557	LEVER, pivot brake pick-up (2) SCREW, hex-hd cap (2) WASHER, lock (2) KEY, (Woodruff No. C) (6)
			37	325 559 R2	SHAFT, foot brake actuating cable pulley stud
			38	272 536 R1	SPRING, brake pedal return
			39	104 039 103 498 103 385	CLEVIS, short adjustable PIN, rod end PIN, cotter
			40	118 627	NUT, NF
			41	325 563 R92	YOKE, brake pulley pull rod

BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BRAKES AND CONTROLS — Continued					
42	325 567 R2	SHAFT, pulley			
43	631 530 R1	RING, snap (2)			
44	325 562 R2	STUD, pulley support			
45	330 705 R91	SUPPORT, pulley			
46	631 530 R1	RING, snap			
47	325 554 R93	CABLE, w/two PIN, foot brake actuating			
	103 385	PIN, 1/8 x 1" cotter (2)			
	108 636	PIN, 3/32 x 1-1/8" cotter (2)			
	84 727 H	PIN, rod end (2)			