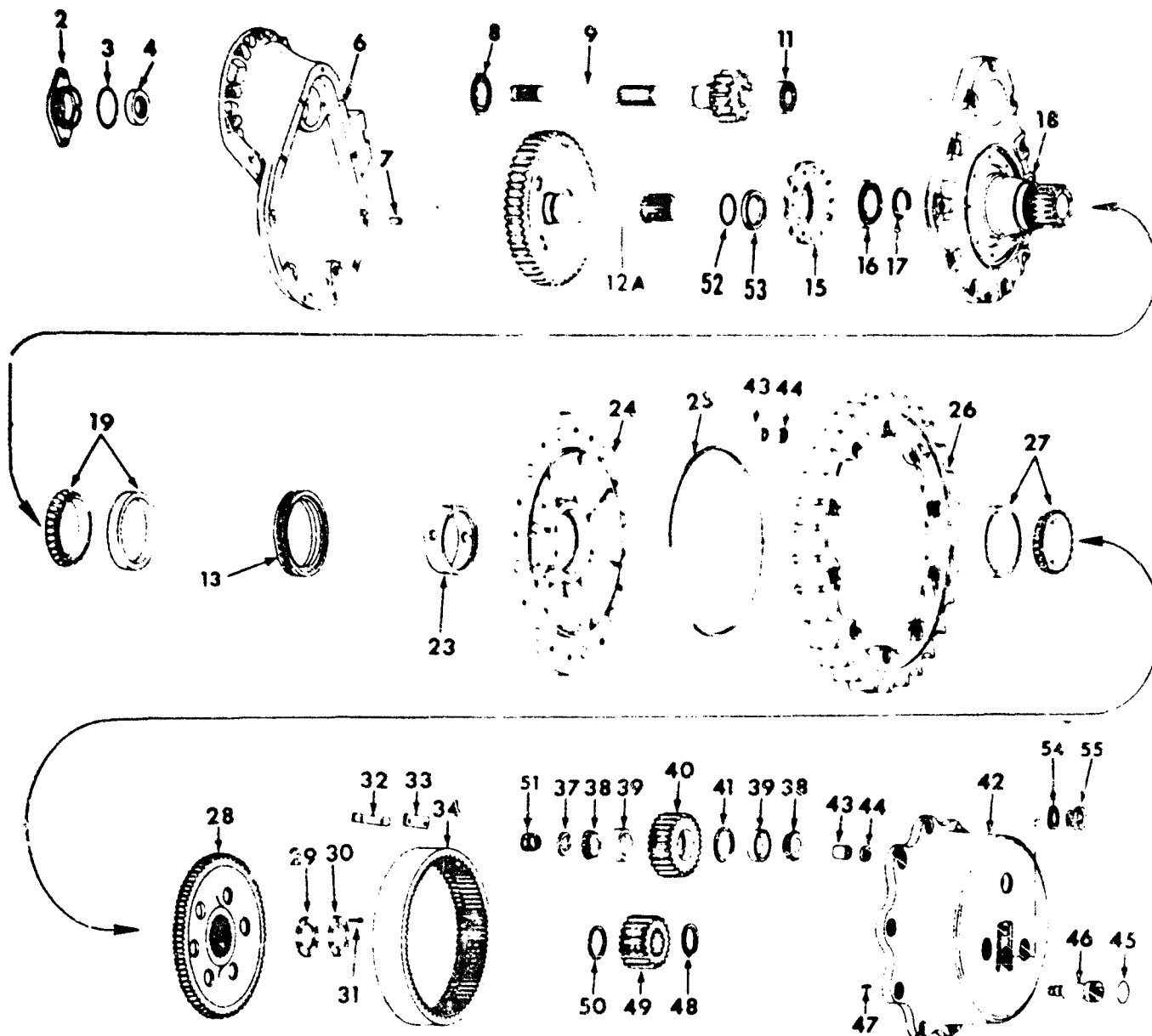
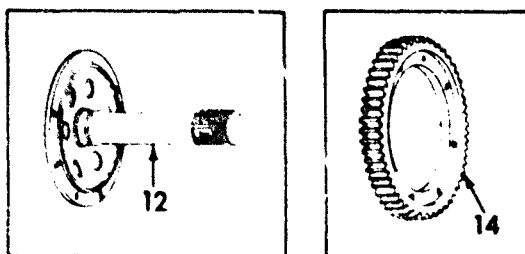


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SPROCKET DRIVE AND SPROCKET



CE-102961A

2	325 275 R3 24 361 R1 26 273 R1	RETAINER, pinion gear oil seal (2) BOLT (4) WASHER (4)	3	468 339 R1	"O" RING, pinion gear seal retainer (4 x 4-1/2 x 1/8") (2)
			4	610 867 C92	OIL SEAL, pinion gear (2)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SPROCKET DRIVE AND SPROCKET - Continued					
6	628 055 C92	CARRIER w/two DOWEL, 19 894 R1, three PLUG, 104 940 and two PLUG, 104 941, LH sprocket drive 0001U000501 and up 0002U000501 and up 0003U000501 and up	6	716 611 C91	CARRIER w/two DOWEL, 19 894 R1, three PLUG, 104 940 and two PLUG, 104 939, LH sprocket drive 0007U004717 and up
	24 888 R1	BOLT, 2" long (14) 0001U001590 and below 0002U001590 and below 0003U001590 and below		24 889 R1 25 538 R1	BOLT (14) WASHER (14)
	24 890 R1	BOLT, 2-1/4" long (Nylon pellet) (14) 0001U001591 to * 0002U001591 to * 0003U001591 to *	6	716 612 C91	CARRIER w/two DOWEL, 19 894 R1, three PLUG, 104 940 and two PLUG, 104 939, RH sprocket drive 0007U004717 and up
	24 889 R1	BOLT, 2-1/4" long (Plain) (14) 0001U * and up 0002U * and up 0003U * and up		24 889 R1 25 538 R1	BOLT (14) WASHER (14)
104 940 104 941 320 185 C1 25 538 R1		PLUG, 5/8" (3) PLUG, 11/16" (2) PLUG, pipe WASHER, hardened (4) 0001U001591 and up 0002U001591 and up 0003U001591 and up	7	19 894 R1	DOWEL (4)
			8	631 632 C91	BEARING, pinion gear inner (2)
			9	654 718 C1	PINION, sprocket drive (2) 0001U000501 and up 0002U000501 and up 0003U000501 and up
			9	716 613 C1	PINION, sprocket drive (2) 0007U004717 and up
			11	631 634 C91	BEARING, pinion gear outer (2)
			12	612 783 C95 24 876 R1 9 412 231	CARRIER, sprocket drive gear (Order GEAR w/SHAFT, 716 913 C1) (2) BOLT (32) NUT (32)
6	628 056 C92	CARRIER w/two DOWEL, 19 894 R1, three PLUG, 104 940 and two PLUG, 104 941, RH sprocket drive 0001U000501 and up 0002U000501 and up 0003U000501 and up	12A	716 913 C1	GEAR w/SHAFT, sprocket drive (2)
	24 888 R1	BOLT, 2" long (14) 0001U001590 and below 0002U001590 and below 0003U001590 and below	13	662 600 C91 OR	SEAL, sprocket carrier (Crane) (2)
	24 890 R1	BOLT, 2-1/4" long (Nylon pellet) (14) 0001U001591 to * 0002U001591 to * 0003U001591 to *	13	662 594 C91 OR	SEAL, sprocket carrier (Chicago Rawhide) (2)
	24 889 R1	BOLT, 2-1/4" long (Plain) (14) 0001U * and up 0002U * and up 0003U * and up	13	662 587 C92	SEAL, sprocket carrier (Cartriseal) (2)
104 940 104 941 320 185 C1 25 538 R1		PLUG, 5/8" (3) PLUG, 11/16" (2) PLUG, pipe WASHER, hardened (4) 0001U001591 and up 0002U001591 and up 0003U001591 and up	14	325 276 R2	GEAR, sprocket drive (Order GEAR w/SHAFT, 716 913 C1) (2)
			15	325 283 R2 25 505 R1 114 608	RETAINER, sprocket drive gear bearing (Together with BEARING, 324 027 R91, will work for RETAINER, 325 283 R1) (2) BOLT (12) WASHER (12)
			16	324 027 R91	BEARING, sprocket drive gear (2)
			17	331 867 R1	RING, sprocket drive gear bearing snap (2)

DRIVE TRAIN

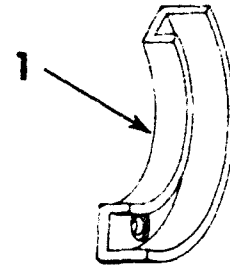
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SPROCKET DRIVE AND SPROCKET -- Continued			26	707 720 C91	SPROCKET w/three PLUG, 104 939 (2)
18	616 121 C41	COVER w/three PLUG, 104 940, sprocket drive carrier (2) 0001U001626 and below 0002U001626 and below 0003U001626 and below			0001U002512 and up 0002U002512 and up 0003U002512 and up 0007U004717 and up
				25 693 R1	BOLT (10)
				25 539 R1	WASHER (10)
18	705 164 C91	COVER w/four PLUG, 104 938, sprocket drive carrier (2) 0001U001627 to 2061 0002U001627 to 2061 0003U001627 to 2061	26	662 553 C91	SPROCKET w/three PLUG, 104 939 and six WASHER, 25 547 R1, narrow pitch (Part of ATTACHMENT, 629 706 C91) (2) 0001U002511 and below 0002U002511 and below 0003U002511 and below
18	705 190 C91	COVER w/four PLUG, 104 938, sprocket drive carrier (2) 0001U002062 and up 0002U002062 and up 0003U002062 and up 0007U004717 and up		25 875 R1	BOLT, 2" long (6)
	24 878 R1	BOLT (22)		24 878 R1	BOLT, 2-3/4" long (4)
	25 537 R1	WASHER (22)	26	707 787 C91	SPROCKET w/three PLUG, 104 939 narrow pitch (Part of ATTACHMENT, 662 859 C91) (2) 0001U002511 and up 0002U002511 and up 0003U002511 and up 0007U004717 and up
19	338 260 R91	BEARING, sprocket drive inner roller (2)		25 693 R1	BOLT (20)
23	331 869 R1	SPACER, sprocket drive cover bearing (2)		25 539 R1	WASHER (20)
24	616 125 C3	CARRIER, sprocket (2) 0001U002511 and below 0002U002511 and below 0003U002511 and below	27	343 500 R91	BEARING, outer sprocket drive (2)
24	652 796 C1	CARRIER, sprocket (2) 0001U002512 and up 0002U002512 and up 0003U002512 and up 0007U004717 and up	28	331 870 R2	HUB, sprocket drive ring (2)
25	324 044 R1	RING, planet carrier sealing (2)	29	331 864 R1	SHIM, bearing retainer (0.0149") (X)
26	624 498 C91	SPROCKET w/three PLUG, 104 939, and six WASHER, 25 547 R1) (2) 0001U002511 and below 0002U002511 and below 0003U002511 and below	29	331 865 R1	SHIM, bearing retainer (0.0070") (X)
			29	331 866 R1	SHIM, bearing retainer (0.0040") (X)
	24 875 R1	BOLT, 2" long (12)	30	611 241 C1	PLATE, bearing retainer (2)
	24 878 R1	BOLT, 2-3/4" long (8)	31	734 211 C1	BOLT, hex-hd (12)
			32	309 816 R1	LOCK, retainer plate bolt (6)
				24 840 R1	BOLT, hex-hd cap (12)
			33	309 815 R1	PLATE, sprocket drive ring gear retainer (6)
			34	331 887 R2	GEAR, sprocket drive ring (2)
			37	334 773 R1	SPACER, planet gear bearing (6)
			38	290 808 R91	CONE, planet gear roller bearing (12)
			39	61 336 R1	CUP, planet gear roller bearing (12)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SPROCKET DRIVE AND SPROCKET - Continued			43	325 297 R1	DOWEL, planet carrier and sprocket (16)
40	334 770 R1	GEAR, planet (6)	44	325 287 R1	WASHER, dowel (16)
41	336 447 R1	RING, planet gear bearing snap (6)	45	382 432 R1	"O" RING, planet gear shaft (2 x 2-1/4 x 1/8") (6)
42	612 685 C11	CARRIER w/three PLUG, 104 940, planet gear (Order CARRIER, 709 541 C91 and three SHAFT, 705 483 C1) (2) 0001U002511 and below 0002U002511 and below 0003U002511 and below	46	612 684 C1	SHAFT, planet gear (Order CARRIER, 709 541 C91 and three SHAFT, 705 483 C1) (6) 0001U002511 and below 0002U002511 and below 0003U002511 and below
	24 875 R1	BOLT, 2" long (12)	46	612 684 C1	SHAFT, planet gear (Order CARRIER, 662 849 C92 and three SHAFT, 705 483 C1) (6) 0001U002512 to 3610 and 3614 0002U002512 to 3610 and 3614 0003U002512 to 3610 and 3614
	24 878 R1	BOLT, 2-3/4" long (8)			
	104 940	PLUG, cork (6)	46	705 483 C1	SHAFT, planet gear (6) 0001U003611 and up except 3614 0002U003611 and up except 3614 0003U003611 and up except 3614 0007U004717 and up
	320 185 C1	PLUG, sq-soc (2)			
42	709 541 C91	CARRIER w/three PLUG, 104 940, planet gear (2) 0001U002511 and below 0002U002511 and below 0003U002511 and below	47	141 199	PIN, planet gear shaft lock (6)
	24 875 R1	BOLT, 2" long (12)	48	331 867 R1	RING, sun gear retainer snap (2)
	24 878 R1	BOLT, 2-3/4" long (8)	49	331 871 R2	GEAR, sun (2)
	104 940	PLUG, cork (6)	50	331 867 R1	RING, sun gear retainer snap (2)
	320 185 C1	PLUG, sq-soc (2)	51	709 928 C1	NUT, planet gear shaft (Esna) (6)
42	662 849 C91	CARRIER w/three PLUG, 104 940, planet gear (Order CARRIER, 662 849 C92 and three SHAFT, 705 483 C1) (2) 0001U002512 to 3610 and 3614 0002U002512 to 3610 and 3614 0003U002512 to 3610 and 3614	52	707 220 R1	"O" RING, carrier spacer (3 x 3-1/4 x 1/8") (2)
	25 693 R1	BOLT (20)	53	628 289 C1	SPACER, carrier (2)
	104 940	PLUG, cork (6)	54	272 925 R1	GASKET, oil level plug (2)
	320 185 C1	PLUG, sq-soc (2)			
	25 539 R1	WASHER (20)			
42	662 849 C92	CARRIER w/three PLUG, 104 940, planet gear (2) 0001U003611 and up except 3614 0002U003611 and up except 3614 0003U003611 and up except 3614 0007U004717 and up			
	25 693 R1	BOLT (20)			
	104 940	PLUG			
	320 185 C1	PLUG			
	25 539 R1	WASHER			

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SPROCKET DRIVE AND SPROCKET - Continued			SPROCKET DRIVE COVER SEAL GUARD (0001U001627 and up) (0002U001627 and up)		
55	324 907 R1	PLUG, sq-soc oil level (2)			
	319 922 R1	RING, break cooling port seal (2)			
	OR				
	360 610 R1	RING, break cooling port seal (2)			
	654 706 C1	DAM, oil (2)			
	324 045 R1	RING, sprocket drive carrier sealing 0001U001556 and below 0002U001556 and below 0003U001556 and below			
629 706 C91	ATTACHMENT, narrow s. rocket (7.5 pitch) (See NOTE 3) 0001U002511 and below 0002U002511 and below 0003U002511 and below (Consists of - 8 DOWEL 325 297 R1 12 SCREW 24 875 R1 8 SCREW 24 878 R1 2 SPROCKET 662 553 C91)		1	705 173 C1	SECTOR, guard ring (2) 0001U001627 to 2061 0002U001627 to 2061
				25 272 R1	SCREW, hex hd cap (8)
			1	659 642 C1	SECTOR, guard ring (2) 0001U002062 and up 0002U002062 and up
				25 272 R1	SCREW, hex hd cap (8)
662 859 C91	ATTACHMENT, narrow sprocket (7.5 pitch) (See NOTE 3) 0001U002512 and up 0002U002512 and up 0003U002512 and up 0007U004717 and up (Consists of - 20 SCREW 25 693 R1 2 SPROCKET 662 858 C1 20 WASHER 277 600 R1)		629 746 C91	ATTACHMENT, guard ring sector (Consists of two SECTOR, 659 642 C1 and eight SCREW, 25 272 R1) (See NOTES 1 and 3) 0001U002062 and up 0002U002062 and up	
661 636 C91	KIT, sprocket carrier seal (For repair of SEAL, 662 594 C91) (Consists of two WASHERS, two WIPERS and INSTRUCTION PAMPHLET) (X)				
662 610 C92	KIT, sprocket carrier seal (For repair of SEAL, 662 587 C92) (Consists of two WASHERS, two WIPERS and INSTRUCTION PAMPHLET) (X)				
662 663 C91	KIT, sprocket carrier seal (For repair of SEAL, 662 600 C91) (Consists of two WASHERS, two WIPERS and INSTRUCTION PAMPHLET) (X)				
NOTE 3:	Field Application - Order through Regular Parts Channels.		NOTE 1:	Factory Application - Order On Machine Order Form.	
			NOTE 3:	Field Application - Order through Regular Parts Channels	



CE-105829