

INTERNATIONAL INDUSTRIAL POWER SERVICE NEWS



Industrial Distributors:
Regional Service Supervisors:
Territorial Service Representatives:
Domestic District Offices:
Territory Managers:
Foreign Operations:
Canadian Sales:

February 14, 1955

SUBJECT: List of parts for the new TD-14A (141 Series) Crawler Tractor
with Power Steering and revised Operating Features:

NOTE: WHEN ORDERING PARTS, REFER FIRST TO PARTS LISTED IN THIS SERVICE NEW
LETTER, IF THE PART DESIRED CANNOT BE FOUND, REFER TO TD-14A PARTS
CATALOG TC-42C.

<u>Model</u>	<u>Chassis Prefix Letters</u>	<u>First Serial Number</u>
TD-14A (141 Series)	TD-141	39301

Following is a list of the improved features:

1. Under Hood Air Cleaner
2. Adjustable and Wider Seat
3. Relocated Hand and Foot Controls
4. Hydraulic Steering Clutch Controls
5. Operators Compartment Raised - Flush with Fenders
6. Heavy Duty Fenders
7. Larger Capacity Fuel Tank
8. Ratchet Type Governor Control
9. Radiator Grille Changed in Appearance.

SERVICE PUBLICATIONS SECTION
INDUSTRIAL POWER DIVISION
INTERNATIONAL HARVESTER COMPANY
MELROSE PARK, ILLINOIS

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Form No. 1 011 470 R1

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DIESEL ENGINE

IH Part Number	Description	No. Req'd
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DIESEL ENGINE

272 100 R91	Diesel Engine (For Service) (This is a Standard Production Engine, Complete, From Fan to Flywheel)	1
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CRANKCASE

265 132 R93	Crankcase, Complete Same as Crankcase, Complete, 265 132 R92 - Except - The following items are DEDUCTED from Crankcase, 265 132 R92 1 Plug 30 397 D 1 Washer 115 548 1 Screw 179 814 1 Crankcase § 265 131 R1 The following items are ADDED to Crankcase, 265 132 R92 1 Crankcase § 265 131 R2 1 Plug 268 403 R1 1 Plug 268 443 R1 2 Oil Seal 272 481 R91)	1
	272 131 R11 Oil Filler Body, 272 131 R1 with Stud, 28 797 D and Screen, 50 411 D	

STARTING MECHANISM AND GOVERNOR CONTROL

272 101 R91	Governor Control Trunnion	1
272 129 R11	Governor Control Rod	1
272 130 R1	Governor Control Lever	1
272 491 R1	Cross Shaft Operating Lever	1

CRANKSHAFT AND RELATED PARTS

117 994	Crankshaft Gear Key (Woodruff No. 23)	1
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§ - Not Serviced Separately

DIESEL ENGINE

IH* Part Number	Hydreco Number	Description	No. Req'd
HYDRAULIC STEERING PUMP (HYDRECO)			
272 494 R91	151010N18F1	Hydraulic Steering Pump, Complete (Consists of The following Parts -	1
18 523 R1	A134X21	Cap Screw, Hex Socket Head, 7/16-20 N.F. x 5"	4
124 542	A258X2	Woodruff Key No. 2	1
124 543	A258X3	Woodruff Key No. 3	1
259 246 R1	A395X65	Sealing "O" Ring (3-7/8 I.D. x 4-1/8 O.D. x 1/8")	4
271 110 R1	611X12	Snap Ring (External) (Walds-Truarc No. 5100-50)	1
272 805 R91	A362X89	Oil Seal	1
272 806 R91	A362X90	Oil Seal	1
272 807 R91	A333X3	Ball Bearing	1
272 825 R91	7X15X2	Adapter and Bushing	1
272 826 R91	8X15X4	Cover and Bushing	1
272 827 R91	15X15X4	Bearing Plate and Bushing	1
272 828 R91	17X1510X1	Housing, 272 829 R1 (Hydreco No. 1X1510X2) with two Bearing Bushings, 272 830 R1 (Hydreco No. 835X24)	2
272 831 R91	20X151010X1	Drive Shaft and Gear, Complete (Composed of -	1
		1 Pump Drive Gear (Hydreco No. 6X1510X1)	272 832 R1
		1 Drive Shaft (Hydreco No. 4X151010X1)	272 833 R1
		1 Drive Shaft Snap Ring (Hydreco No. 812X49)	272 834 R1
		1 Drive Shaft Key (Hydreco No. A258X5)	103 905)
272 835 R91	21X151010X1	Driven Shaft and Gear with Driven Shaft Gear, 272 832 R1 (Hydreco No. 6X1510X1), two Driven Shaft Snap Rings, 272 834 R1 (Hydreco No. 812X49) and one Driven Pump Shaft, 272 846 R1 (Hydreco No. 5X151010X1)	1
272 836 R1	6X1510X2	Hydraulic Pump Gears	2
272 837 R1	12X15X1	Wear Plate	3
272 838 R1	12X15X3	Wear Plate	1
272 839 R1	712X94A	Gasket (Amber) (.001)	x
272 840 R1	712X94B	Gasket (Red) (.002)	x
272 841 R1	827X79	Magneto Drive Coupling	1
272 842 R1	A515X33	Snap Ring (Internal) (Walds-Truarc No. 5000-187)	1
272 843 R1	A550X2	Dowel Pin	8
272 844 R1	A700X7	Hydraulic Pump Cap Lug	4
272 845 R1	A258X43	Special Key	1
350 429 R1	A395X12	Sealing "O" Ring (5/8 I.D. x 13/16 O.D. x 3/32")	4
179 840		Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	4
103 321		Lock Washer, 3/8"	4
x - As Required			

DIESEL ENGINE

IH Part Number	Description	No. Req'd
HYDRAULIC STEERING PUMP - MISCELLANEOUS PARTS		
45 003 D	Hydraulic Pump Gear Lock Nut	1
114 498	Hex Jam Nut, 5/8-18 N.F.	1
124 543	Hydraulic Pump Drive Gear Key	1
262 622 R1	Hydraulic Pump Drive Gear	1
272 495 R1	Hydraulic Pump Gasket	1

HOUR METER - MISCELLANEOUS PARTS

21 362 D	Hour Meter Drive Gear Retainer	1
51 001 D	Hour Meter Drive Gear	1
103 904	Hour Meter Drive Gear Key (Woodruff No. 3)	1

ELECTRICAL SYSTEM

ELECTRIC STARTING AND LIGHTING (BATTERY IGNITION)

272 185 R11	Battery Support	1
179 883	Cap Screw, 1/2-13 N.C. x 1-1/4" Hex Head	4
103 323	Lock Washer, 1/2"	4
272 190 R11	Battery Hold Down Retainer	2
272 192 R1	Battery Hold Down Bolts	2
272 193 R91	Battery to Battery Cable	1
272 194 R91	Starting Switch to Battery Cable	1
272 195 R91	Starting Switch to Starting Motor Cable	1
272 196 R91	Starting Switch to Ammeter Cable	1
272 198 R91	Cable Clamp (Rubber Covered)	2
179 813	Cap Screw, 5/16-18 N.C. x 9/16" Hex Head	2
102 634	Hex Nut, 5/16-18 N.C.	2
103 320	Lock Washer, 5/16"	2
272 294 R91	Cable Harness	1

SERVICE NEWS LETTER

CHASSIS

IH Part Number	Description	No. Req'd
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RADIATOR AND CONNECTIONS

259 620 R3	Water Tank - Upper	1
272 600 R11	Radiator Grille	1
179 835	Cap Screw, 3/8-16 N.C. x 5/8" Hex Head	16
103 321	Lock Washer, 3/8"	16
Q 1 504	Steel Washer, 13/32 I.D. x 7/8" O.D. x 16 Ga.	16
Q 1 504	Steel Washer, 13/32 I.D. x 7/8" O.D. x 16 Ga.	x
272 602 R1	Radiator Grille Moulding	1
272 603 R1	Radiator Grille Moulding Fastner (Tinnerman No. C2765-060)	4
272 604 R1	I.H. Emblem Support	1
100 776	Screw, No. 12-24 x 3/8" Round Head	2
272 605 R91	I.H. Emblem	1
363 284 R2	I.H. Emblem Fastener	2

ENGINE CONTROLS, INSTRUMENTS, DASH AND COWL

103 496	Governor Control Rod Yoke Pin	1
107 762	Cotter Pin, 3/32 x 5/8"	1
103 496	Governor Control Rod Adjustable Yoke Pin	1
107 762	Cotter Pin, 3/32 x 5/8"	1
104 038	Governor Control Rod Adjustable Yoke	1
251 842 R1	Compression Release Rod Spring	1
179 814	Cap Screw, 5/16-18 N.C. x 5/8" Hex Head	1
102 634	Hex Nut, 5/16-18 N.C.	1
103 320	Lock Washer, 5/16"	1
261 650 R1	Governor Control Hand Lever Spring	1
262 704 R1	Governor Control Hand Lever Pin	1
107 762	Cotter Pin, 3/32 x 5/8"	1
272 200 R91	Governor Control Ratchet	1
114 700	Slotted Screw, 3/8-16 N.C. x 11/16", Round Head	4
102 635	Hex Nut, 3/8-16 N.C.	4
103 321	Lock Washer, 3/8"	4
272 204 R1	Governor Control Hand Lever Hub	1
272 205 R1	Governor Control Hand Lever Shaft	1
114 496	Hex Jam Nut, 1/2-20 N.F.	1
103 323	Lock Washer, 1/2"	1
272 206 R11	Governor Control Hand Lever	1
272 385 R11	Governor Control Rod	1
114 494	Hex Jam Nut, 3/8-24 N.F.	1
272 386 R11	Compression Release Rod	1
108 630	Cotter Pin, 1/8 x 7/8"	1
272 396 R91	Dash, with 2 Spacers, 17" 793 D	1
179 891	Cap Screw, 1/2-13 N.C. x 2-1/2" Hex Head	2
103 323	Lock Washer, 1/2"	2
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	1
118 514 R1	Cap Screw, 5/8-11 N.C. x 2-3/8" Hex Head	2
103 325	Lock Washer, 5/8"	2

x - As required

CHASSIS

IH Part Number	Description	No. Req'd
AIR CLEANER (UNITED SPECIALTIES) AND CONNECTIONS		
38 026 DMX	Injection Pump Breather Pipe Connector with Nut, 37 165 D	1
39 261 H	Air Cleaner Pipe Hose Clamp	2
64 643 D	Injection Air Cleaner (Same as Injection Pump Air Cleaner in TD-14A Parts Catalog)	1
140 580	Injection Pump Breather Pipe Clip (Mopnt Under Front Air Cleaner Mounting)	1
251 226 R1	Cylinder Head Breather Tube Hose	1
251 227 R91	Cylinder Head Breather Tube Hose Clamp (Wittek GM-5)	2
272 377 R91	Air Cleaner Stack Cap	1
272 378 R1	Air Cleaner Pipe	1
179 839	Cap Screw, 3/8-16 N.C. x 1" Hex Head	4
103 321	Lock Washer, 3/8"	4
272 379 R1	Air Cleaner Pipe Hose	1
272 380 R1	Air Cleaner Pipe Brace	1
181 341	Cap Screw, 5/16-24 N.F. x 1-1/4" Hex Head	1
103 340	Flat Washer, 11/32" I.D. x 11/16 O.D. x 16 Ga.	1
103 320	Lock Washer, 5/16"	1
103 025	Hex Nut, 5/16-24 N.F.	1
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	1
272 381 R11	Air Cleaner Bracket	2
179 838	Cap Screw, 3/8-16 N.C. x 7/8"	4
103 321	Lock Washer, 3/8"	4
272 384 R11	Cylinder Head Breather Tube with Nut, 37 165 D	1
272 850 R1	Air Cleaner Pipe (United Specialties No. 272 378 R1)	1
272 851 R11	Injection Breather Pipe with Nut, 37 165 D	1
272 376 R91	Air Cleaner, Complete (Composed of -	1
	1 Upper Body (United Specialties No. 1046D1K02)	272 872 R91
	1 Removable Filter (United Specialties No. 1052C2)	272 873 R91
	1 Splash Baffle (United Specialties No. 1049D1)	272 874 R91
	1 Oil Cup (United Specialties No. 1051D1K02)	272 945 R91
	1 Oil Cup Gasket (United Specialties No. 616A7)	272 946 R1
	1 "O" Ring, (2-23/32 I.D. x 2-31/32 O.D. x 1/4") (United Specialties No. 940A3)	272 947 R1
	1 Wing Nut and Stud (United Specialties No. 227A1K02)	272 940 R91)
181 365	Cap Screw, 3/8-24 N.F. x 1-1/8" Hex Head	4
103 321	Lock Washer, 3/8"	4
103 341	Flat Washer, 13/32 I.D. x 13/16 O.D. x 16 Ga.	4

CHASSIS

IH Part Number	Description	No. Req'd
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FUEL AND GASOLINE TANKS AND PIPING.

18 509 R11	Overflow and Vent Connecting Pipe Elbow	1
28 899 DB	Fuel Return Tube (Stand Pipe to Return Pipe)	1
28 901 DB	Fuel Tube (Shut-Off Valve to Fuel Pipe)	1
42 406 DX	Fuel Return Pipe Connector (Front End of Fuel Return Pipe)	1
259 937 R11	Fuel Tank Filler Cap Baffle and Gasket, 251 825 R2	1
259 939 R91	Fuel Tank Filler Cap, with Baffle and Gasket, 259 937 R11 and Washer, 120 392	1
272 245 R1	Fuel Tank Overflow and Vent Connecting Tube Clip	1
272 246 R1	Fuel Inlet Pipe	1
272 246 R1	Fuel Outlet Pipe	1
272 430 R91	Fuel Tank with Filler Cap, 259 939 R91, Pipe, 42 384 DXA and Plug, 103 868	1
179 879	Cap Screw, 1/2-13 N.C. x 3/4" Hex Head	6
179 883	Cap Screw, 1/2-13 N.C. x 1-1/4" Hex Head	2
103 323	Lock Washer, 1/2"	8
272 437 R11	Fuel Tank Overflow and Vent Connecting Tube, with Nut, 29 899 D	1
272 438 R11	Fuel Pipe to Water Trap Tube, with 2 Nuts, 37 165 D	1
273 420 R11	Fuel Return Tube Primary Pump to Fuel Pipe with 2 Nuts, 37 165 D	1

CLUTCH CONTROL AND CONNECTIONS (HAND OPERATED)

272 247 R91	Engine Clutch Hand Lever with Pin, 272 124 R11 and Handle, 41 597 DA	1
103 373	Cotter Pin, 3/32 x 3/4"	1
118 286 R1	Cap Screw, 5/8-18 N.F. x 2-5/8" Hex Head	1
103 030	Hex Nut, 5/8-18 N.F.	1
103 325	Lock Washer, 5/8"	1

MAIN FRAME AND COVER

272 350 R11	Main Frame Cover	1
272 351 R11	Engine Clutch Cover	1
272 352 R1	Steering Brake Lever Inner Inspection Cover	1

CHASSIS

IH Part Number	Description	No. Req'd
GEAR SHIFTER MECHANISM AND TRANSMISSION		
9 783 DA	Gear Shifter Lock Shaft Bracket	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
109 354	Gear Shifter Housing Bushing Lubrication Fitting (Alemite No. 1613) (Optional with 109 462)	1
109 462	Gear Shifter Housing Bushing Lubrication Fitting (Lincoln No. 5400) (Optional with 109 354)	1
264 055 R1	Hi-Lo Gear Shifter Lever Ball	1
272 302 R91	Gear Shifter Housing with 4 Bushings, 272 301 R1, Plug, 172 545 and 2 Plugs, 172 529	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	4
179 840	Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	2
103 321	Lock Washer, 3/8"	6
179 885	Cap Screw, 1/2-13 N.C. x 1-1/2" Hex Head	6
103 323	Lock Washer, 1/2"	6
272 303 R11	Gear Shifter Lock Cam Housing with Plug, 172 545 and Oil Seal, 17 053 D	1
179 816	Cap Screw, 5/16-18 N.C. x 3/4" Hex Head	1
103 320	Lock Washer, 5/16"	1
179 839	Cap Screw, 3/8-16 N.C. x 1" Hex Head	4
103 321	Lock Washer, 3/8"	4
272 304 R11	Gear Shifter Lock Cam Shaft	1
103 373	Cotter Pin, 3/32 x 3/4"	1
272 311 R11	Gear Shifter Lock Shaft Connecting Rod	1
272 312 R11	Gear Shifter Lever, with 2 Plugs, 172 529	1
272 313 R1	Hi-Lo Gear Shifter Arm Shaft	1
272 314 R1	Hi-Lo Gear Shifter Lever	1
179 886	Cap Screw, 1/2-13 N.C. x 1-5/8" Hex Head	1
103 323	Lock Washer, 1/2"	1
272 440 R11	Gear Shifter Lock Shaft	1
103 373	Cotter Pin, 3/32 x 3/4"	1
272 532 R1	Gear Shifter Housing Gasket	1
FINAL DRIVE - STEERING CLUTCH CONTROLS		
98 795 H	Steering Clutch Hand Lever Pin	2
109 354	Steering Clutch Hand Lever Hub Lubrication Fitting (Alemite No. 1613) (Optional with 109 462)	1
109 462	Steering Clutch Hand Lever Hub Lubrication Fitting (Lincoln No. 5400) (Optional with 109 354)	1
272 268 R1	Steering Clutch Hand Lever Hydraulic Booster Link Pin	2
272 320 R1	Steering Clutch Hand Lever Arm	1
181 436	Cap Screw, 1/2-20 N.F. x 2-1/4" Hex Head	1
103 028	Hex Nut, 1/2-20 N.F.	1
103 323	Lock Washer, 1/2"	1

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CHASSIS

IH Part Number	Description	No. Req'd
FINAL DRIVE - STEERING CLUTCH CONTROLS - continued		
272 321 R1	Steering Clutch Release Lever	2
181 381	Cap Screw, 3/8-24 N.F. x 2-1/2" Hex Head	2
103 026	Hex Nut, 3/8-24 N.F.	2
103 321	Lock Washer, 3/8"	2
272 533 R11	Steering Clutch Hand Lever	2
272 534 R11	Steering Clutch Hand Lever Hub, Left Hand	1
103 385	Cotter Pin, 1/8 x 1"	2
103 345	Flat Washer, 21/32 I.D. x 1-5/16" O.D. x 13 Ga.	2
272 535 R1	Steering Clutch Hand Lever Hub, Right Hand	1
181 436	Cap Screw, 1/2-20 N.F. x 2-1/4" Hex Head	1
103 028	Hex Nut, 1/2-20 N.F.	1
103 323	Lock Washer, 1/2"	1
103 385	Cotter Pin, 1/8 x 1"	2
103 345	Flat Washer, 21/32 I.D. x 1-5/16" O.D. x 13 Ga.	2
272 536 R1	Steering Clutch Hand Lever Return Spring	2
272 537 R11	Steering Clutch Hand Lever Stop with 2 Bumpers, 272 539 R1	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8", Hex Head	2
103 321	Lock Washer, 3/8"	2
272 540 R1	Steering Clutch Hand Lever Stop Retainer	1
272 542 R1	Steering Clutch Hand Lever Hub Adjusting Screw	2

FINAL DRIVE - STEERING CLUTCH RELEASE SHAFT AND MECHANISM

57 103 DX	Steering Clutch Release Bearing Grease Tube	2
109 354	Steering Clutch Hand Lever Shaft Lubrication Fitting (Alemite No. 1613) (Optional with 109 462)	1
109 462	Steering Clutch Hand Lever Shaft Lubrication Fitting (Lincoln No. 5400) (Optional with 109 354)	1
218 443	Steering Clutch Hand Lever Shaft Tie Rod Adjusting Nut	1
272 248 R1	Steering Clutch Hand Lever Shaft	1
272 301 R1	Steering Clutch Hand Lever Shaft Tie Rod Adjusting Eye Bushing	1
272 322 R1	Steering Clutch Release Fork Upper Bearing Felt Washer	2
272 449 R91	Steering Clutch Release Fork Lower Bearing Grease Tube with Nut, 29 899 D	2
113 243 R1	Machine Bolt, 1/4-20 N.C. x 3/4"	4
109 084	Hex Nut, 1/4-20 N.C.	4
103 319	Lock Washer, 1/4"	4
273 084 R11	Steering Clutch Hand Lever Shaft Tie Rod	1
273 085 R11	Steering Clutch Hand Lever Shaft Tie Rod Adjusting Eye	1

CHASSIS

IH Part Number	Description	No. Req'd
FINAL DRIVE - STEERING BRAKES AND CONTROL		
103 909	Brake Pedal Arm and Ratchet Key (1/4 x 1-1/8" Woodruff No. 8)	1
109 461	Brake Pedal Inner Support Lubricator Fitting (Lincoln No. 5000) (Optional with 119 512)	1
109 350	Brake Pedal Outer Support Lubricator Fitting (Lincoln No. 5300) (Optional with 109 460)	1
119 512	Brake Pedal Inner Support Lubricator Fitting (Alemite No. 1610) (Optional with 109 461)	1
109 466	Brake Pedal Outer Support Lubricator Fitting (Alemite No. 1612) (Optional with 109 350)	1
269 192 R1	Brake Ratchet Pawl - Retaining Ring (Waldes "Truarc" 5100-50-S-PP)	1
272 157 R11	Steering Brake Rod - Outer	2
103 373	Cotter Pin, 3/32 x 3/4"	2
219 753	Hex Nut, 3/4-16 N.F.	2
272 158 R91	Brake Pedal Support - L.H.	1
271 555	Cap Screw, 5/8-11 N.C. x 1-1/8" Hex Head	2
103 325	Lock Washer, 5/8"	2
179 787	Cap Screw, 1/2-13 N.C. x 5-1/4" Hex Head	1
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	1
103 323	Lock Washer, 1/2"	1
102 637	Hex Nut, 1/2-13 N.C.	1
272 164 R91	Brake Pedal Inner Support - R.H. with Bushing, 272 167 R1	1
179 883	Cap Screw, 1/2-13 N.C. x 1-1/4" Hex Head	2
103 323	Lock Washer, 1/2"	2
272 168 R11	Brake Pedal Outer Support, R.H. with Bushing, 272 167 R1	1
271 555	Cap Screw, 5/8-11 N.C. x 1-1/8" Hex Head	2
103 325	Lock Washer, 5/8"	2
190 270	Cap Screw, 1/2-13 N.C. x 4-1/4" Hex Head	1
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	1
103 323	Lock Washer, 1/2"	1
102 637	Hex Nut, 1/2-13 N.C.	1
272 171 R11	Brake Pedal - L.H. with 2 Bushings, 272 167 R1	1
272 174 R11	Brake Pedal Shaft - L.H.	1
179 835	Cap Screw, 3/8-16 N.C. x 5/8" Hex Head	1
103 321	Lock Washer, 3/8"	1
272 176 R1	Brake Pedal Arm and Ratchet - R.H.	1
271 562	Cap Screw, 5/8-11 N.C. x 2" Hex Head	1
103 325	Lock Washer, 5/8"	1
272 177 R91	Brake Ratchet Pawl - L.H.	1
272 178 R91	Brake Ratchet Pawl - R.H.	1
272 182 R1	Brake Locking Pawl Spring	2
272 425 R91	Brake Pedal - R.H.	1
272 427 R91	Brake Lever Outer - L.H.	1
Q 1 565	Flat Washer, 1-1/32 I.D. x 1-3/4" O.D. x 9 Ga.	1
272 428 R91	Brake Lever Outer - R.H.	1
Q 1 565	Flat Washer, 1-1/32 I.D. x 1-3/4" O.D. x 9 Ga.	1

CHASSIS

Part Number	Description	No. Req'd
MAIN FRAME CHANNELS, TRACK FRAME GUIDE, ROLLERS AND BRACKETS (NOT RIGID TRACK FRAME)		
52 394 DB	Main Frame Side Channel, L.H.	1
271 558	Cap Screw, 5/8-11 N.C. x 1-1/2" Hex Head	4
271 656	Cap Screw, 7/8-9 N.C. x 2" Hex Head	4
103 325	Lock Washer, 5/8"	4
180 638	Lock Washer, 7/8"	4
52 395 DB	Main Frame Side Channel, R.H.	1
271 558	Cap Screw, 5/8-11 N.C. x 1-1/2" Hex Head	4
271 656	Cap Screw, 7/8-9 N.C. x 2", Hex Head	4
103 325	Lock Washer, 5/8"	4
180 638	Lock Washer, 7/8"	4
267 078 R94	Main Frame Side Channel, L.H. (Part of Rigid Crossbar Attachment)	1
267 079 R94	Main Frame Side Channel, R.H. (Part of Rigid Crossbar Attachment)	1

HOOD AND SIDE SHEETS

272 392 R11	Hood Sheet	1
82 195 R2	"International" Name Plate	2
88 648 R1	Name Plate Fastner	6

SEAT AND FENDERS

252 172 R11	Seat Cushion Side Support	2
179 835	Cap Screw, 3/8-16 N.C. x 5/8" Hex Head	8
103 321	Lock Washer, 3/8"	8
272 236 R11	Seat Support, Front	1
179 884	Cap Screw, 1/2-13 N.C. x 1-3/8" Hex Head	2
102 637	Hex Nut, 1/2-13 N.C.	2
103 323	Lock Washer, 1/2"	2
179 837	Cap Screw, 3/8-16 N.C. x 3/4" Hex Head	4
102 635	Hex Nut, 3/8-16 N.C.	4
103 321	Lock Washer, 3/8"	4
272 237 R1	Seat Support - Rear	1
179 881	Cap Screw, 1/2-13 N.C. x 3/4" Hex Head	2
102 637	Hex Nut, 1/2-13 N.C.	2
103 323	Lock Washer, 1/2"	2
272 238 R91	Seat Frame with Slide Rail, 272 399 R91 (Milsco No. E-2554)	1
103 025	Hex Nut, 5/16-24 N.F.	4
103 320	Lock Washer, 5/16"	4
272 239 R91	Seat Cushion Side	2
179 837	Cap Screw, 3/8-16 N.C. x 3/4" Hex Head	8
103 321	Lock Washer, 3/8"	8

IH Part Number	Description	No. Req'd
SEAT AND FENDERS - continued		
272 325 R11	Seat Side Sheet, L.H.	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	6
179 840	Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	3
102 635	Hex Nut, 3/8-16 N.C.	6
103 321	Lock Washer, 3/8"	9
272 326 R11	Seat Side Sheet, R.H.	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	6
179 840	Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	3
102 635	Hex Nut, 3/8-16 N.C.	6
103 321	Lock Washer, 3/8"	9
272 327 R11	Platform Support	2
179 840	Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	2
179 839	Cap Screw, 3/8-16 N.C. x 1", Hex Head	2
102 635	Hex Nut, 3/8-16 N.C.	4
103 321	Lock Washer, 3/8"	4
103 341	Washer, 13/32 I.D. x 13/16" O.D. x 16 Ga.	2
272 328 R1	Platform, L.H.	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
103 341	Washer, 13/32 I.D. x 13/16" O.D. x 16 Ga.	2
272 329 R1	Platform, R.H.	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
103 341	Washer, 13/32 I.D. x 13/16" O.D. x 16 Ga.	2
272 330 R1	Platform, Center	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
103 341	Washer, 13/32 I.D. x 13/16" O.D. x 16 Ga.	2
272 387 R11	Fender, L.H.	1
179 883	Cap Screw, 1/2-13 N.C. x 1-1/4" Hex Head	4
179 885	Cap Screw, 1/2-13 N.C. x 1-1/2" Hex Head	3
102 637	Hex Nut, 1/2-13 N.C.	3
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	6
103 323	Lock Washer, 1/2"	7
272 388 R11	Fender, R.H.	1
179 883	Cap Screw, 1/2-13 N.C. x 1-1/4" Hex Head	4
179 885	Cap Screw, 1/2-13 N.C. x 1-1/2" Hex Head	3
102 637	Hex Nut, 1/2-13 N.C.	3
103 343	Flat Washer, 17/32 I.D. x 1-1/16" O.D. x 13 Ga.	6
103 323	Lock Washer, 1/2"	7
272 389 R1	Fender Cross Brace, Front	1
179 886	Cap Screw, 1/2-13 N.C. x 1-5/8" Hex Head	4
102 637	Hex Nut, 1/2-13 N.C.	4
103 323	Lock Washer, 1/2"	4
272 390 R1	Fender Cross Brace, Rear	1
179 885	Cap Screw, 1/2-13 N.C. x 1-1/2" Hex Head	4
102 637	Hex Nut, 1/2-13 N.C.	4
103 323	Lock Washer, 1/2"	4

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IH Part Number	Description	No. Req'd
SEAT AND FENDERS - continued		
272 397 R91	Seat Cushion Back	1
179 816	Cap Screw, 5/16-18 N.C. x 3/4" Hex Head	2
103 340	Flat Washer, 11/32 I.D. x 11/16" O.D. x 16 Ga.	2
103 320	Lock Washer, 5/16"	2
272 398 R91	Seat Cushion Bottom	1
272 399 R91	Slide Rail, Complete (Milsco No. E-2789)	1
	(Composed of -	
	1 Seat Adjuster - R.H. (Milsco No. E-2845) 273 100 R1	
	1 Seat Adjuster - L.H. (Milsco No. E-2846) 273 101 R1	
	1 Slide Rail Connecting Rod (Milsco No. E-2847) 273 102 R1	
	2 Seat Adjuster Spring (Milsco No. E-2860) 273 103 R1	

HYDRAULIC SYSTEM

HYDRAULIC CONTROLS

39 121 H	Reservoir to Pump Suction Line Hose Clamp	2
39 121 H	Hydraulic Booster to Reservoir Return Hose Clamp (Wittek No. GM-16)	2
72 281 R1	Booster to Reservoir Return Line Hose	1
102 193 R91	Hydraulic Booster Piston Support "VEE" Packing	2
140 537	Pump to Booster Pressure Line Nipple	2
187 397	Pump to Booster Pressure Line Coupling	2
258 859 R1	Pump to Right Side of Booster Pressure Line Adapter	1
258 859 R1	Pump to Left Side of Booster Pressure Line Adapter	1
272 256 R11	Hydraulic Booster Housing, with Plug, 444 687	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	4
103 321	Lock Washer, 3/8"	4
272 258 R1	Hydraulic Booster Pin	2
272 259 R1	Hydraulic Booster Piston Ring	4
272 260 R1	Hydraulic Booster Piston Support	2
272 262 R1	Hydraulic Booster Piston Support "VEE" Packing Back-Up Washer	2
272 263 R1	Hydraulic Booster Piston Rod Scraper Support	2
272 264 R1	Hydraulic Booster Piston Rod Scraper	2
272 265 R1	Hydraulic Booster Piston Rod Scraper Lock	2
179 796	Cap Screw, 1/4-20 N.C. x 7/8" Hex Head	6
103 319	Lock Washer, 1/4"	6
272 267 R1	Hydraulic Booster Piston Link	4
272 269 R1	Hydraulic Booster Metering Valve	2
272 270 R1	Hydraulic Booster Metering Valve Spring - Inner	2
272 271 R1	Hydraulic Booster Metering Valve Spring - Outer	2

HYDRAULIC SYSTEM

IH Part Number	Description	No. Req'd
HYDRAULIC CONTROLS - continued		
272 272 R1	Hydraulic Booster Cylinder Head	2
179 840	Cap Screw, 3/8-16 N.C. x 1-1/8" Hex Head	6
103 321	Lock Washer, 3/8"	6
272 287 R91	Pump to Left Side of Booster Pressure Line Hose	1
272 287 R91	Pump to Right Side of Booster Pressure Line Hose	1
272 289 R1	Hydraulic Pressure Line Clamp	1
179 848	Cap Screw, 3/8-16 N.C. x 2-1/4" Hex Head	1
102 635	Hex Nut, 3/8-16 N.C.	1
103 321	Lock Washer, 3/8"	1
272 290 R1	Hydraulic Pressure Line Clamp Pad	1
272 293 R1	Hydraulic Booster to Reservoir Return Line Flange Sealing Ring	1
272 353 R91	Hydraulic Booster Housing Support	1
179 882	Cap Screw, 1/2-13 N.C. x 1-1/8" Hex Head	6
103 323	Lock Washer, 1/2"	6
272 357 R1	Hydraulic Booster to Reservoir Return Line Hose	1
272 358 R11	Reservoir to Pump Suction Line	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	4
103 321	Lock Washer, 3/8"	4
272 359 R11	Pump to Left Side of Booster Pressure Line	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
272 360 R11	Pump to Right Side of Booster Pressure Line	1
272 361 R11	Hydraulic Booster to Reservoir Return Line	1
179 838	Cap Screw, 3/8-16 N.C. x 7/8" Hex Head	2
103 321	Lock Washer, 3/8"	2
272 543 R1	Hydraulic Booster Piston Rod Trunnion	2
272 545 R1	High Pressure Dump-Off Valve	2
272 546 R91	High Pressure Dump-Off Valve Scraper	2
273 047 R91	Reservoir Tank, with 1 Plug, 255 971 R1, 1 Screen, 255 970 R11 and 2 Plugs, 103 866	1
179 880	Cap Screw, 1/2-13 N.C. x 7/8" Hex Head	4
103 323	Lock Washer, 1/2"	4
290 028 R1	Hydraulic Booster Cylinder Head Sealing Ring	2
290 028 R1	Hydraulic Booster Piston Support Sealing Ring	2
350 429 R1	Reservoir to Pump Suction Line Manifold Flange Sealing Ring	2
350 429 R1	Pump to Left Side of Booster Pressure Line Manifold Flange Sealing Ring	1
362 219 R1	High Pressure Dump-Off Valve Sealing Ring	2

ATTACHMENTS

ATTACHMENTS (SPECIAL)

Track Shoe Attachments (See NOTE)
 Power Take-Off Attachments (See NOTE)
 Front Power Take-Off Coupling Attachments (See NOTE)
 Radiator Shutter Attachment (See NOTE)
 Low Boiling Point and Heat Indicator Attachment (See NOTE)
 Front Idler Shield Attachment (See NOTE)
 Cut-Away Sprocket Attachment (See NOTE)
 Exhaust Extension Attachment (See NOTE)
 Exhaust Muffler Attachment (See NOTE)
 Spark Arrester Attachment (See NOTE)
 Pre-Cleaner (Collector Type) Attachment (See NOTE)
 Front Bumper Attachment (See NOTE)
 Radiator Guard Attachment (See NOTE)
 Radiator Guard & Front Bumper Attachment (See NOTE)
 Crankcase Guard Attachment (See NOTE)
 Front Pull Hook Attachment (See NOTE)
 Forest Shield Attachment (See NOTE)
 Head Lamp Brush Guard Attachment (See NOTE)
 Blower Fan Attachment (See NOTE)
 Service Meter Attachment (See NOTE)
 Bi-Metallic Steering Clutch Friction Disc Attachment (See NOTE)
 Bi-Metallic Engine Clutch Driven Member Attachment (See NOTE)
 Increased Third & Sixth Speed Transmission Attachment (See NOTE)
 Extended Direct Drive P.T.O. with Disconnecting Clutch Attachment (See NOTE)
 Tools (See NOTE)
 Horizontal Reading Service Meter Bracket Attachment (See NOTE)
 Sprocket Drive Housing Shield Attachment (See NOTE)
 Fuel Strainer Attachment (See NOTE)
 Extended Track Frame Attachment (See NOTE *)
 Heavy Hood Side Door Attachment (See NOTE *)

NOTE - Detail Parts are listed in Standard Parts Section or Attachment Section of Parts Catalog TC-42C.

NOTE * - Detail Parts are listed in Equipment Combination Section of this News Letter 1 011 470 R1.

ATTACHMENTS

IH Part Number	Description	No. Req'd
ELECTRIC HOUR METER (Hobbs Corporation)(SPECIAL)		
264 691 R93	Electric Hour Meter Attachment (12-Volt) (For Tractors Equipped with Magneto Ignition and Electric Starting or Electric Starting and Lighting Attachments) (See NOTE) Same as Electric Hour Meter Attachment 264 691 R92 listed in TD-14A Parts Catalog - Except - The following item is ADDED to Electric Hour Meter Attachment 264 691 R92 1 Pressure Switch to Ground Cable 272 525 R91 The following items are DEDUCTED from Electric Hour Meter Attachment 264 691 R92 1 Pressure Switch to Ground Cable 266 770 R91 2 Hour Meter Cable Harness Clip 263 717 R91 1 Lockwasher, 1/2" 115 551 NOTE - Field Application - Order through regular Service Parts Channels NOTE - Factory Application - Order on Machine Order Form	1
TRACK ROLLER SHIELD ATTACHMENT (5 ROLLER TRACK FRAME) (SPECIAL)		
268 245 R91	Track Roller Shield Attachment (See NOTE) (Consists of the following parts -	x
268 246 R11	Track Roller Shield, Inner, L.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1-1/2" Hex Head	8
103 326	Lock Washer, 3/4"	8
268 247 R11	Track Roller Shield, Inner, R.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1-1/2" Hex Head	8
103 326	Lock Washer, 3/4"	8
268 248 R11	Track Roller Shield, Outer, L.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1-1/2" Hex Head	11
103 326	Lock Washer, 3/4"	11
268 249 R11	Track Roller Shield, Outer, R.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1-1/2" Hex Head	11
103 326	Lock Washer, 3/4"	11
268 250 R1	Track Roller Shield Spacer	8
281 463 R1	Track Roller Shield Spacer Bolt	8
218 197	Hex Nut, 3/4-16 N.F.	8
103 326	Lock Washer, 3/4"	8
x - As Required		
NOTE - Factory Application - Order on Machine Order Form		
NOTE - Field Application - Order through Regular Service Parts Channels		

ATTACHMENTS

IH Part Number	Description	No. Req'd
TRACK ROLLER SHIELD ATTACHMENT (6-ROLLER TRACK FRAME) (SPECIAL)		
268 251 R91	Track Roller Shield Attachment (See NOTE) (Consists of the following parts -	1
268 250 R1	Track Roller Shield Spacer	8
268 252 R11	Track Roller Shield, Inner, L.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1 1/2", Hex Head	9
103 326	Lock Washer, 3/4"	9
268 253 R11	Track Roller Shield, Inner, L.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1 1/2" Hex Head	9
103 326	Lock Washer, 3/4"	9
268 254 R11	Track Roller Shield, Outer, L.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1 1/2" Hex Head	12
103 326	Lock Washer, 3/4"	12
268 255 R11	Track Roller Shield, Outer, R.H.	1
271 607	Cap Screw, 3/4-10 N.C. x 1 1/2" Hex Head	12
103 326	Lock Washer, 3/4"	12
281 463 R1	Track Roller Shield Spacer Bolt	8
NOTE - Factory Application - Order on Machine Order Form		
NOTE - Field Application - Order through Regular Service Parts Channels		

RIGID CROSSBAR ATTACHMENT (SPECIAL)

268 920 R91	Rigid Crossbar Attachment (For use on Machines Equipped with Extended Track Frame) (See NOTE*) (Consists of the following parts -	1
8 962 D	Rigid Track Frame Drawbar Pivot Bracket	1
271 549	Cap Screw, 1-8 x 2-1/2" Hex Head	4
121 326	Lock Washer, 1"	4
8 964 D	Rigid Track Frame Crossbar Clamp Support	1
271 613	Cap Screw, 3/4-10 N.C. x 2-1/2" Hex Head	5
103 326	Lock Washer, 3/4"	5
59 541 D	Rigid Track Frame Crossbar Dowel	1
59 542 D	Rigid Track Frame Crossbar Clamp Shim - Extra Heavy	2
59 543 D	Rigid Track Frame Crossbar Clamp Shim - Heavy	2
59 544 D	Rigid Track Frame Crossbar Clamp Shim - Medium	4
59 545 DX	Track Spring Guard, L.H.	1
59 546 DX	Track Spring Guard, R.H.	1
267 068 R11	Rigid Track Frame Crossbar	1
267 073 R1	Rigid Track Frame Crossbar Clamp	1
271 635	Cap Screw, 3/4-16 N.F. x 2-1/4" Hex Head	5
271 639	Cap Screw, 3/4-16 N.F. x 3-1/4" Hex Head	5
103 326	Lock Washer, 3/4"	10
NOTE*- Factory Application - Order on Machine Order Form		

ATTACHMENTS

IH Part Number	Description	No. Req'd
RIGID CROSSBAR ATTACHMENTS - continued		
268 920 R91	Rigid Crossbar Attachment (For Use on Machines Equipped with Extended Track Frame) (See NOTE *) - continued (Consists of the following parts - continued	1
267 075 R1	Rigid Track Frame Crossbar Spacer Block Shim - Heavy	2
267 076 R1	Rigid Track Frame Crossbar Spacer Block Shim - Medium	2
267 077 R1	Rigid Track Frame Crossbar Spacer Block Shim - Light	4
267 078 R94	Main Frame Side Channel, L.H.	1
267 079 R94	Main Frame Side Channel, R.H.	1
268 222 R11	Track Idler Support, Front, L.H.	1
268 223 R11	Track Idler Support, Front, R.H.	1
272 074 R1	Rigid Track Frame Crossbar Spacer Block	2
271 702	Cap Screw, 1-8 x 3" Hex Head	4
121 326	Lock Washer, 1"	4
272 527 R1	Track Idler Support Front Bolt - Long	2
272 528 R1	Track Idler Support Front Bolt - Long	4
NOTE * - Factory Application - Order on Machine Order Form		

HIGH TEMPERATURE RANGE THERMOSTAT ATTACHMENT (SPECIAL)

269 133 R92	High Temperature Range Thermostat Attachment (180° - 200°) Consists of, Thermostat, 262 883 R93 (Dole Valve No. CJ-7538) and Gasket 262 882 R91 (Dole Valve No. BJ-4086) (See NOTE) x - As Required - NOTE - Factory Application - Order on Machine Order Form NOTE - Field Application - Order through Regular Service Parts Channels	x
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CHEVRON PRESSURE PRIMER DIESEL STARTING ATTACHMENT (SPECIAL)

269 630 R91	Chevron Pressure Primer Diesel Starting Attachment (See NOTE*) (Consists of the following parts -	1
269 632 R91	Discharge Cap	1
269 523 R1	Bulb Neck Washer	1
269 524 R1	Bulb Neck Screw	1
269 525 R1	Piercing Pin	1
269 633 R91	Discharge Body, Consists of one Screw, 269 524 R1, One Pin, 269 525 R1, and One Washer, 269 523 R1	1
269 634 R91	Discharge Screen	1
269 635 R91	Discharge Nozzle	1
269 636 R91	Pressure Primer Bulb (Not Part of 269 630 R91)	x
x - As Required		
NOTE * Field Application - Order through Regular Service Parts Channels		

ATTACHMENTS

IH Part Number	Description	No. Req'd
IGNITION LOCK SWITCH ATTACHMENT (SPECIAL)		
270 876 R91	Ignition Lock Switch Attachment (See NOTE) (Consists of the following parts	x
263 524 R91	Ignition Lock Switch (Delco-Remy No. 1116492) (Composed of -	1
	1 Mounting Nut with Cover, Hinge Pin and Spring	
	1 Nut	
	1 Switch Body with Lock and Key	
	3 Terminal Screw	
	3 Lock Clip (Terminal)	
263 692 R1	Ignition Switch Cover	1
	x - As Required	
	NOTE - Factory Application - Order on Machine Order Form	
	NOTE - Field Application - Order through Regular Service Parts Channels	

LARGE DIAMETER FRONT IDLER ATTACHMENT (SPECIAL)

272 145 R91	Large Diameter Front Idler Attachment (See NOTE) (Consists of the following parts -	1
272 137 R1	Front Idler	2
61 153 D	Front Idler Guide Spacer	4
271 615	Cap Screw, 3/4-10 N.C. x 3" Hex Head	8
103 326	Lock Washer, 3/4"	8
	NOTE - Factory Application - Order on Machine Order Form	
	NOTE - Field Application - Order through Regular Service Parts Channels	

BELT PULLEY ATTACHMENT (SPECIAL)

272 412 R91	Belt Pulley Attachment (Tractors Equipped with Power Take-Off Attachment 509908 D) (See NOTE) Same as Belt Pulley Attachment 50 910 D listed in TD-14A Parts Catalog - Except - The following items are DEDUCTED from Belt Pulley Attachment, 50 910 D	1
	1 Belt Pulley Shifter Lever 8 738 D	
	1 Belt Pulley Shifter Hand Lever 8 741 DXA	
	1 Belt Pulley Shifter Hand Lever Bracket 57 112 DX	
	1 Belt Pulley Shifter Hand Lever Handle 41 597 DA	
	1 Belt Pulley Shifter Lever Rod Adjusting Block 61 615 D	
	1 Belt Pulley Shifter Lever Rod 61 754 D	
	2 Hex Nut, 1/2-20 N.F. 103 028	
	2 Cotter Pin, 1/8 x 3/4" 103 388	
	1 Cotter Pin, 3/16 x 1 1/4" 103 408	
	1 Power Take-Off Hand Lever Pin Q03 557	

ATTACHMENTS

IH Part Number	Description	No. Req'd																																				
BELT PULLEY - continued																																						
272 412 R91	Belt Pulley Attachment (Tractors Equipped with Power Take-Off Attachment 50 908 D) (See NOTE) - continued Same as Belt Pulley Attachment 50 910 D listed in TD-14A Parts Catalog - Except - continued The following items are ADDED to Belt Pulley Attachment, 50 910 D - <table border="0"> <tr> <td>1</td><td>Belt Pulley Shifter Hand Lever Pivot Pin</td><td>16 811 R1</td></tr> <tr> <td>4</td><td>Hex Nut, 3/8-24 N.F.</td><td>103 026</td></tr> <tr> <td>2</td><td>Lock Washer, 3/8"</td><td>103 321</td></tr> <tr> <td>1</td><td>Lock Washer, 3/8"</td><td>103 321</td></tr> <tr> <td>1</td><td>Cotter Pin, 1/8 x 7/8"</td><td>108 630</td></tr> <tr> <td>1</td><td>Cap Screw, 3/8-16 N.C. x 1-1/2" Hex Head</td><td>179 843</td></tr> <tr> <td>1</td><td>Belt Pulley Shifter Hand Lever Ball</td><td>264 097 R1</td></tr> <tr> <td>1</td><td>Belt Pulley Shifter Hand Lever Bracket</td><td>272 141 R1</td></tr> <tr> <td>1</td><td>Belt Pulley Shifter Lever</td><td>272 142 R1</td></tr> <tr> <td>1</td><td>Belt Pulley Shifter Hand Lever</td><td>272 144 R11</td></tr> <tr> <td>1</td><td>Belt Pulley Shifter Lever Rod</td><td>272 413 R1</td></tr> <tr> <td>2</td><td>Belt Pulley Shifter Rod Ball Joint</td><td>442 708</td></tr> </table> NOTE - Field Application - Order through Regular Service Parts Channels NOTE - Factory Application - Order on Machine Order Form	1	Belt Pulley Shifter Hand Lever Pivot Pin	16 811 R1	4	Hex Nut, 3/8-24 N.F.	103 026	2	Lock Washer, 3/8"	103 321	1	Lock Washer, 3/8"	103 321	1	Cotter Pin, 1/8 x 7/8"	108 630	1	Cap Screw, 3/8-16 N.C. x 1-1/2" Hex Head	179 843	1	Belt Pulley Shifter Hand Lever Ball	264 097 R1	1	Belt Pulley Shifter Hand Lever Bracket	272 141 R1	1	Belt Pulley Shifter Lever	272 142 R1	1	Belt Pulley Shifter Hand Lever	272 144 R11	1	Belt Pulley Shifter Lever Rod	272 413 R1	2	Belt Pulley Shifter Rod Ball Joint	442 708	
1	Belt Pulley Shifter Hand Lever Pivot Pin	16 811 R1																																				
4	Hex Nut, 3/8-24 N.F.	103 026																																				
2	Lock Washer, 3/8"	103 321																																				
1	Lock Washer, 3/8"	103 321																																				
1	Cotter Pin, 1/8 x 7/8"	108 630																																				
1	Cap Screw, 3/8-16 N.C. x 1-1/2" Hex Head	179 843																																				
1	Belt Pulley Shifter Hand Lever Ball	264 097 R1																																				
1	Belt Pulley Shifter Hand Lever Bracket	272 141 R1																																				
1	Belt Pulley Shifter Lever	272 142 R1																																				
1	Belt Pulley Shifter Hand Lever	272 144 R11																																				
1	Belt Pulley Shifter Lever Rod	272 413 R1																																				
2	Belt Pulley Shifter Rod Ball Joint	442 708																																				

AIR PIPE EXTENSION ATTACHMENT (SPECIAL)

273 039 R91	Air Pipe Extension Attachment (See NOTE) Consists of the following parts - <table border="0"> <tr> <td>48 155 D</td><td>Air Pipe Extension Clamp</td><td>1</td></tr> <tr> <td>179 827</td><td>Cap Screw, 5/16-18 N.C. x 2-1/4" Hex Head</td><td>1</td></tr> <tr> <td>13 001 R1</td><td>Hex Nut, 5/16-18 N.C.</td><td>1</td></tr> <tr> <td>103 320</td><td>Lock Washer, 5/16"</td><td>1</td></tr> <tr> <td>58 457 D</td><td>Air Pipe Extension</td><td>1</td></tr> </table> NOTE - Factory Application - Order on Machine Order Form NOTE - Field Application - Order through Regular Service Parts Channels	48 155 D	Air Pipe Extension Clamp	1	179 827	Cap Screw, 5/16-18 N.C. x 2-1/4" Hex Head	1	13 001 R1	Hex Nut, 5/16-18 N.C.	1	103 320	Lock Washer, 5/16"	1	58 457 D	Air Pipe Extension	1	
48 155 D	Air Pipe Extension Clamp	1															
179 827	Cap Screw, 5/16-18 N.C. x 2-1/4" Hex Head	1															
13 001 R1	Hex Nut, 5/16-18 N.C.	1															
103 320	Lock Washer, 5/16"	1															
58 457 D	Air Pipe Extension	1															

PRE-CLEANER (COLLECTOR TYPE) ATTACHMENT (SPECIAL)

273 034 R91	Pre-Cleaner (Collector Type) Attachment (See NOTE) (Consists of the following parts - <table border="0"> <tr> <td>54 082 D</td><td>Dust Jar (Donaldson No. P-2776)</td><td>1</td></tr> <tr> <td>59 323 D</td><td>Pre-Cleaner (Collector Type) (Donaldson No. X-1594A)</td><td>1</td></tr> <tr> <td>59 420 D</td><td>Body Assembly (Donaldson No. X-1594)</td><td>1</td></tr> <tr> <td>66 776 D</td><td>Gasket (Donaldson No. P-3995)</td><td>1</td></tr> </table> NOTE - Factory Application - Order on Machine Order Form NOTE - Field Application - Order through Regular Service Parts Channels.	54 082 D	Dust Jar (Donaldson No. P-2776)	1	59 323 D	Pre-Cleaner (Collector Type) (Donaldson No. X-1594A)	1	59 420 D	Body Assembly (Donaldson No. X-1594)	1	66 776 D	Gasket (Donaldson No. P-3995)	1	
54 082 D	Dust Jar (Donaldson No. P-2776)	1												
59 323 D	Pre-Cleaner (Collector Type) (Donaldson No. X-1594A)	1												
59 420 D	Body Assembly (Donaldson No. X-1594)	1												
66 776 D	Gasket (Donaldson No. P-3995)	1												

SERVICE NEWS LETTER

ATTACHMENTS

IH Part Number	Description	No. Req'd	
		A	B
HYDRAULIC HOSE EXTENSION ATTACHMENT			
Key to Letters in Caption			
A - 357 959 R91	5 Foot Hydraulic Hose Extension Attachment (For Machines equipped with Hydraulic Remote Control Attachment) (See Note)	1	
B - 357 960 R91	8 Foot Hydraulic Hose Extension Attachment (For Machines equipped with Hydraulic Remote Control Attachment)(See Note)		1
141 504	Steel Pipe Nipple, 1/2 x 1-1/2"	2	
353 217 R91	Hydraulic Self Sealing Coupling, Half (Front) Aeroquip No. 5200-S1-8) (Composed of: 1 Self Sealing Coupling, Tubular Valve, seal Ring 352 221 R1 1 Self Sealing Coupling, Half Body (Front) 357 131 R1 1 Self Sealing Coupling, Tubular Valve 357 132 R1 1 Self Sealing Coupling, Sleeve Insert 357 133 R1 1 Self Sealing Coupling, Washer 357 134 R1 1 Self Sealing Coupling, Tubular Valve Spring 357 135 R1)	1	1
353 218 R91	Hydraulic Self Sealing Coupling, Half (Rear) Aeroquip No. 5200-S2-8) (Composed of: 1 Self Sealing Coupling, Poppet Valve 357 127 R91 1 Self Sealing Coupling Poppet Valve Spring 357 128 R1 1 Self Sealing Coupling, Adapter 357 129 R1 1 Self Sealing Coupling, Half Body (Front) 357 130 R1)	1	1
357 961 R91	Hydraulic Cylinder Hose (1/2 I.D. x 60-1/4" Long) (Optional with 361 962 R91, 361 756 R91 and 359 629 R91)	2	
357 962 R91	Hydraulic Cylinder Hose (1/2 I.D. x 96-1/4" Long) (Optional with 359 630 R91, 361 755 R91 and 361 963 R91)		2
357 963 R92	Hydraulic Self Sealing Coupling (Aeroquip No. 5203-8) Consists of, One Coupling, 353 217 R91 (Aeroquip No. 5200-S1-8) One Coupling, 353 218 R91 (Aeroquip No. 5200-S2-8) and One Nut, 357 965 R2 (Aeroquip No. 5200-25-8)	4	4
359 629 R91	Hydraulic Cylinder Hose (1/2 I.D. x 60-1/4" Long) (Optional with 361 756 R91, 361 962 R91 and 357 961 R91)	2	
359 630 R91	Hydraulic Cylinder Hose (1/2 I.D. x 96-1/4" Long) (Optional with 356 962 R91, 361 755 R91 and 361 963 R91)		2
361 755 R91	Hydraulic Cylinder Hose (1/2 I.D. x 96-1/4" Long) (Optional with 361 963 R91, 359 630 R91 and 357 962 R91)		2
361 756 R91	Hydraulic Cylinder Hose (1/2 I.D. x 60-1/4" Long) (Optional with 359 629 R91, 361 962 R91 and 357 961 R91)	2	
361 962 R91	Hydraulic Cylinder Hose (1/2 I.D. x 60-1/4" Long) (Optional with 357 961 R91, 361 756 R91 and 359 629 R91)	2	
361 963 R91	Hydraulic Cylinder Hose (1/2 I.D. x 96-1/4" Long) (Optional with 361 755 R91, 359 630 R91 and 357 962 R91)		2
NOTE: - Field Application - Order Through Regular Service Parts Channels			

SERVICE NEWS LETTER

ATTACHMENTS

I.H. Part Number	Description	No. Req'd
EXTENDED TRACK FRAME (SPECIAL)		
259 583 R93	Extended Track Frame Attachment (See Note) (Consists of the following parts:	1
268 197 R92	Track Frame, L.H.	1
268 198 R92	Track Frame, R.H.	1
61 191 DC	Front Idler Adjuster	2
267 193 R91	Track Roller Oil Seal Leather Washer Service Package, Consists of, Two Leather Sealing Washers	x
261 066 R93	Track Roller Oil Seal with Sealing Ring, 261 008 R1	x
261 068 R94	Track Roller and Shaft (Single Flange) (Composed of:	2
	1 Track Roller (Single Flange) 270 524 R11	
	2 Track Roller Shaft, Consists of Two Track Roller Bushing, 263 776 R2, One Track Roller Shaft Standpipe, 261 007 R1 and One Track Roller Shaft Lubricating Plug, 268 443 R1	
	2 Track Roller Sealing Ring 263 777 R92	
	6 Track Roller Bushing Retainer Cap Screw 270 526 R1	
	2 Track Roller Bushing Retainer 261 647 R1	
	12 Cap Screw, 7/16-14 N.C. x 1-1/4", Hex Head 270 527 R1	
261 008 R1	Track Roller Oil Seal Sealing Ring 179 860)	
260 997 R2	Track Roller Shaft Bracket	4
179 906	Cap Screw, 9/16-12 N.C. x 1-1/2" Hex Head	4
103 324	Spring Lock Washer., 9/16"	8
263 996 R91	Track Assembly	8
	(Composed of:	2
	38 Track Link, L.H. 263 955 R1	
	38 Track Link, R.H. 263 956 R1	
	1 Track Master Link, L.H. 263 957 R1	
	1 Track Master Link, R.H. 263 958 R1	
	38 Track Link Bushing 263 959 R2	
	1 Track Master Link Bushing 49 759 DA	
	38 Track Link Pin 263 960 R1	
	1 Track Master Link Pin 263 961 R1	
	1 Track Master Link Pin Lockwire 263 945 R1)	
	x - As Required	

NOTE - Factory Application - Order on
Machine Order Form.

SERVICE NEWS LETTER

EQUIPMENT COMBINATIONS

I H Part Number	Description	No. Req'd
OSCILLATING TRACK DOZER (Extended) (Special)		
TD-14A-200-2	Oscillating Extended Track Dozer Equipment Combination TD-14A, 74-inch Gauge Crawler Tractor	1
	20-inch is the Maximum allowable track shoe width permitted on this Combination	
50 890 D	Crankcase Guard Attachment (See NOTE No. 1)	1
256 017 R92	Exhaust Muffler Attachment (See NOTE No. 1)	1
257 729 R92	16-inch Clipped Corner Track Shoe Attachment (See NOTE No. 1)	1
272 523 R91	Extended Track Frame Attachment	1
	(Consists of -	
	1 Track Frame Assembly, L.H. with Trunnion Mounting Plate	272 521 R91
	1 Track Frame Assembly, R.H. with Trunnion Mounting Plate	272 522 R91
	2 Front Idler Adjuster	61 191 DC
	x Track Roller Oil Seal Leather Washer Service Package, Consists of two Leather Washers	267 193 R91
	2 Track Roller and Shaft Assembly (Single Flange) (See NOTE No. 1)	261 068 R94
	4 Track Roller Oil Seal Sealing Ring	261 008 R1
	4 Track Roller Shaft Bracket	260 997 R2
	8 Cap Screw, 9/16-12 N.C. x 1-1/2" Hex Head	179 906
	8 Lock Washer, 9/16"	103 324
	2 Track Assembly (See NOTE No. 2)	263 966 R91)
	x - As Required	
	NOTE No. 1 - Detail Parts are listed in Standard Parts Section or Attachment Section of Parts Catalog TC-42C	
	NOTE No. 2 - Detail Parts are listed in Attachment Section of this News Letter 1 011 470 R1	

EQUIPMENT COMBINATIONS

IH Part Number	Description	No. Req'd
OSCILLATING TRACK DOZER (Extended) (Special) - continued		
TD-14A-200-2	Oscillating Extended Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued	1
	20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination	
261 157 R91	Suction Fan (6 Blade)	1
262 867 R91	Front Power Take-Off Coupling Attachment (See NOTE No. 1)	1
264 691 R3	Electric Hourmeter Attachment (See NOTE No. 2)	1
264 844 R91	Sprocket Drive Housing Shield Attachment (See NOTE No. 1)	1
269 260 R92	Engine Frame Stiffner Attachment	1
	(Composed of -	
	1 Track Frame Guide Roller Shaft 49 767 D	
	1 Equalizer Spring Crossbar Wear Pad 49 776 D	
	1 Equalizer Spring Frame Pad 49 777 D	
	4 Equalizer Spring Frame Pad Upper Dowel Bolt 49 778 D	
	1 Engine Side Sheet, L.H. 269 258 R11	
	1 Engine Side Sheet, R.H. 269 259 R11	
	4 Engine Frame Stiffner Dowel Pin 269 274 R1	
	1 Equalizer Spring Pad Lower Drawbar Pivot Bracket and Frame Stiffner Support 269 275 R1	
	2 Engine Frame Stiffner Dowel Pin 269 276 R1	
	1 Equalizer Spring Saddle 269 277 R1	
	1 Equalizer Spring, Complete 269 278 R91	
	(Composed of -	
	1 Center Bolt with Nut, 103 028 49 779 DX	
	1 Leaf, No. 1 269 279 R1	
	1 Leaf, No. 2 269 280 R1	
	1 Leaf, No. 3 269 281 R91)	
	1 Equalizer Spring, Crossbar 269 282 R21	
	8 Equalizer Spring Saddle Bolt Nut 269 284 R1	
	1 Radiator Lower Tank Guard 269 285 R91	
	4 Equalizer Spring Saddle "U" Bolt 271 432 R1	
	1 Engine Frame Stiffner, L.H. 271 687 R92	
	1 Engine Frame Stiffner, R.H. 271 688 R92	
	1 Track Frame Guide Roller Bracket, L.H. 271 697 R11	
	1 Track Frame Guide Roller Bracket, R.H. 271 698 R11	
	1 Fender, L.H. 273 028 R11	
	1 Fender, R.H. 273 029 R11	
	12 Hex Nut, 1/2-13 N.C. 102 637	
	12 Lock Washer, 1/2" 103 323	
	8 Lock Washer, 3/8" 103 321	
	4 Lock Washer, 9/16" 103 324	
	12 Flat Washer, 17/32 I.D. x 1-1/16 O.D. x 13 Ga. 103 334	
	NOTE No. 1 Detail Parts are listed in Standard Parts Section or Attachment Section of Parts Catalog TC-42C	
	NOTE No. 2 - Detail Parts are listed in Attachment Section of this News Letter 1 011 470 R1	

EQUIPMENT COMBINATIONS

IH Part Number	Description	No. Req'd
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OSCILLATING TRACK DOZER (Extended) (Special) - continued

TD-14A-200-2	Oscillating Extended Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued	1
	20-Inch is the Maximum Allowable Track Shoe Width permitted on this Combination	
269 260 R92	Engine Frame Stiffener Attachment - continued	1
	(Composed of - continued	
	2 Rivet, 3/8 x 1-1/2" 104 201	
	8 Lock Washer, 5/8" 111 649	
	8 Cap Screw, 3/8-16 N.C. x 3/4" Hex Head 179 837	
	12 Cap Screw, 1/2-13 N.C. x 1-5/8" Hex Head 179 886	
	16 Lock Washer, 3/4" 180 610	
	16 Lock Washer, 7/8" 180 638	
	1 Cap Screw, 3/8-24 N.F. x 1-7/8" Hex Head 181 378	
	8 Nut, 3/4-10 N.C. 220 081	
	8 Cap Screw, 5/8-11 N.C. x 1-3/4" Hex Head 271 560	
	4 Cap Screw, 3/4-10 N.C. x 1-5/8" Hex Head 271 608	
	8 Cap Screw, 3/4-10 N.C. x 1-3/4" Hex Head 271 609	
	4 Cap Screw, 3/4-10 N.C. x 2", Hex Head 271 611	
	16 Cap Screw, 7/8-9 N.C. x 3" Hex Head 271 660)	
	358 111 R91 Junction Block to R.H. Head Lamp Cable	1
	358 569 R91 Junction Block to L.H. Head Lamp Cable	1
	The following Additional Attachments can also be furnished when ordered to be used with the above Oscillating Extended Track Dozer Equipment Combination -	
	40 152 D Exhaust Extension Attachment (see Note No. 1)	x
	57 614 DA Cut-Away Sprocket Attachment (see Note No. 1)	x
	61 904 D Bi-Metallic Steering Clutch Friction Disc Attachment (see Note No. 1)	x
	255 835 R91 16-Inch Square Corner Track Shoe Attachment (See Note No. 1)	x
	255 836 R91 18-Inch Square Corner Track Shoe Attachment (See Note No. 1)	x
	255 837 R91 20-Inch Square Corner Track Shoe Attachment (See Note No. 1)	x
	256 016 R92 Spark Arrester Attachment (See Note No. 1)	x
	256 253 R91 Radiator Shutter Attachment (See Note No. 1)	x
	256 351 R91 Blower Fan Attachment (See Note No. 1)	x
	256 646 R91 Low Boiling Point Thermostat and Heat Indicator Attachment (See Note No. 1)	x
	257 730 R92 18-Inch Clipped Corner Track Shoe Attachment (See Note No. 1)	x
	257 731 R92 20-Inch Clipped Corner Track Shoe Attachment (See Note No. 1)	x
	258 537 R92 Head Lamp Brush Guard Attachment (See Note No. 1)	x
	258 560 R93 Bi-Metallic Engine Clutch Driven Member Attachment (See Note No. 1)	x
	259 707 R91 Increased (Third and Sixth) Speed Transmission Attachment (See Note No. 1)	x
	262 738 R91 Service Meter Attachment (See Note No. 1)	x
	263 290 R92 Tools (See Note No. 1)	x

x-As required

NOTE No. 1 - Detail Parts are listed in Standard Parts Section or
Attachment Section of Parts Catalog TC-420NOTE No. 2 - Detail Parts are listed in Attachment Section of this
News Letter 1 011 470 R1

IH Part Number	Description	No. Req'd
OSCILLATING TRACK DOZER (Extended) (Special) - continued		
TD-14A-200-2	Oscillating Extended Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued 20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination The following Additional Attachments can also be furnished when ordered to be used with the above Oscillating Extended Track Dozer Equipment Combination - continued	1
266 337 R91	Fuel Strainer Attachment (See Note No. 1)	x
268 251 R91	Track Roller Shield Attachment (See Note No. 2)	x
269 133 R92	High Temperature Range Thermostat Attachment (180° - 200°) (See Note No.2)	x
269 654 R91	Heavy Hood Side Door Attachment (Detail Parts on Page 30)	x
270 876 R91	Ignition Lock Switch Attachment (Detail Parts on Page 20)	x
273 034 R91	Pre-Cleaner Attachment (Detail Parts on Page 21)	x
x - As Required		

TD-14A-204-2	Oscillating Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor	1
	20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination	
50 890 D	Crankcase Guard Attachment (See NOTE No. 1)	1
256 017 R92	Exhaust Muffler Attachment (See NOTE No. 1)	1
261 157 R91	Suction Fan (6 Blade)	1
262 867 R91	Front Power Take-Off Coupling Attachment (See NOTE No. 1)	1
264 691 R93	Electric Hourmeter Attachment (See NOTE No. 2)	1
264 844 R91	Sprocket Drive Housing Shield Attachment (See NOTE No. 1)	1
269 260 R92	Engine Frame Stiffener Attachment (See NOTE No. 2)	1
	(Composed of -	
	1 Track Frame Guide Roller Shaft	49 767 D
	1 Equalizer Spring Crossbar Wear Pad	49 776 D
	1 Equalizer Spring Frame Pad	49 777 D
	4 Equalizer Spring Frame Pad Upper Dowel Bolt	49 778 D
	1 Engine Side Sheet, L.H.	269 258 R11
	1 Engine Side Sheet, R.H.	269 259 R11
	NOTE No. 1 - Detail Parts are listed in Standard Parts Section of Attachment Section of Parts Catalog TC-42C	
	NOTE No. 2 - Detail Parts are listed in Attachment Section of this News Letter 1 011 470 R1	

EQUIPMENT COMBINATIONS

IH Part Number	Description	No. Req'd
OSCILLATING TRACK DOZER (Not Extended) (Special) - continued		
TD-14A-204-2	Oscillating Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued 20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination	1
269 260 R92	Engine Frame Stiffner Attachment (Continued.) (Composed of - continued) 1 Equalizer Spring Pad Lower Drawbar Pivot Bracket and Frame Stiffner Support 269 275 R1 2 Engine Frame Stiffner Dowel Pin 269 276 R1 1 Equalizer Spring Saddle 269 277 R1 1 Equalizer Spring, Complete 269 278 R91 (Composed of - 1 Center Bolt with Nut, 103 028 49 779 DX 1 Leaf, No. 1 269 279 R1 11 Leaf, No. 2 269 280 R1 1 Leaf, No. 3 269 281 R91) 1 Equalizer Spring, Crossbar 269 282 R21 8 Equalizer Spring Saddle Bolt Nut 269 284 R1 1 Radiator Lower Tank Guard 269 285 R91 4 Equalizer Spring Saddle "U" Bolt 271 432 R1 1 Engine Frame Stiffner, L.H. 271 687 R92 1 Engine Frame Stiffner, R.H. 271 688 R92 1 1 Track Frame Guide Roller Bracket, L.H. 271 697 R11 1 Track Frame Guide Roller Bracket, R.H. 271 698 R11 1 Fender, L.H. 273 028 R11 1 Fender, R.H. 273 029 R11 12 Hex Nut, 1/2-13 N.C. 102 637 12 Lock Washer, 1/2" 103 323 8 Lock Washer, 3/8" 103 321 4 Lock Washer, 9/16" 103 324 12 Flat Washer, 17/32 I.D. x 1-1/16 O.D. x 13 Ga. 103 334 2 Rivet, 3/8 x 1-1/2" 104 201 8 Lock Washer, 5/8" 111 649 8 Cap Screw, 3/8-16 N.C. x 3/4" Hex Head 179 837 12 Cap Screw, 1/2-13 N.C. x 1-5/8" Hex Head 179 886 16 Lock Washer, 3/4" 180 610 16 Lock Washer, 7/8" 180 638 1 Cap Screw, 3/8-24 N.F. x 1-7/8" Hex Head 181 378 8 Nut, 3/4-10 N.C. 320 081 8 Cap Screw, 5/8-11 N.C. x 1-3/4" Hex Head 271 560 4 Cap Screw, 3/4-10 N.C. x 1-5/8" Hex Head 271 608 8 Cap Screw, 3/4-10 N.C. x 1-3/4" Hex Head 271 609 4 Cap Screw, 3/4-10 N.C. x 2" Hex Head 271 611 16 Cap Screw, 7/8-9 N.C. x 3" Hex Head 271 660)	1

EQUIPMENT COMBINATIONS

IH Part Number	Description	N Req
OSCILLATING TRACK DOZER (Not Extended) (Special) - continued		
TD-14A-204-2	Oscillating Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued 20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination.	1
272 519 R92	Track Frame Assembly, L.H. with Trunnion Mounting Plate	1
272 520 R92	Track Frame Assembly, R.H. with Trunnion Mounting Plate	1
358 111 R91	Junction Block to R.H. Head Lamp Cable	1
358 569 R91	Junction Block to L.H. Head Lamp Cable	1
The following Additional Attachments can also be furnished when ordered to be used with the above Oscillating Extended Track Dozer Equipment Combination -		
40 152 D	Exhaust Extension Attachment (See NOTE No. 1)	x
51 087 DC	16-Inch Square Corner Track Shoe Attachment (See NOTE No. 1)	x
51 088 DC	18-Inch Square Corner Track Shoe Attachment (See NOTE No. 1)	x
51 090 DC	20-Inch Square Corner Track Shoe Attachment (See NOTE No. 1)	x
51 095 DD	18-Inch Clipped Corner Track Shoe Attachment (See NOTE No. 1)	x
51 097 DD	20-Inch Clipped Corner Track Shoe Attachment (See NOTE No. 1)	x
57 614 D	Cut-Away Sprocket Attachment (See NOTE No. 1)	x
61 904 D	Bi-Metallic Steering Clutch Friction Disc Attachment (See NOTE No. 1)	x
256 016 R92	Spark Arrester Attachment (See NOTE No. 1)	x
256 253 R91	Radiator Shutter Attachment (See NOTE No. 1)	x
256 351 R91	Blower Fan Attachment (See NOTE No. 1)	x
256 646 R91	Low Boiling Point Thermostat and Heat Indicator Attachment (See NOTE No. 1)	x
258 537 R92	Head Lamp Brush Guard Attachment (See NOTE No. 1)	x
258 560 R93	Bi-Metallic Engine Clutch Driven Member Attachment (See NOTE No. 1)	x
259 707 R91	Increased (Third and Sixth) Speed Transmission Attachment (See NOTE No. 1)	x
262 738 R91	Service Meter Attachment (See NOTE No. 1)	x
263 290 R92	Tools (See NOTE No. 1)	x
268 245 R91	Track Roller Shield Attachment (5 Roller Track Frame) (See NOTE No. 2)	x
269 133 R92	High Temperature Range Thermostat Attachment (See NOTE No. 2)	x
266 337 R91	Fuel Strainer Attachment (See Note No. 1)	
NOTE No. 1 - Detail Parts are listed in Standard Parts Section or Attachment Section of Parts Catalog TC-42C		
NOTE No. 2 - Detail Parts are listed in Attachment Section of this News Letter 1 011 470 R1		
x - As Required		

EQUIPMENT COMBINATIONS

IH Part Number	Description	No. Req'd																																																						
OSCILLATING TRACK DOZER (Not Extended) (Special) - continued																																																								
TD-14A-204-2	Oscillating Track Dozer Equipment Combination TD-14A, 74-Inch Gauge Crawler Tractor - continued 20-Inch is the Maximum allowable Track Shoe Width permitted on this Combination The following Additional Attachments can also be furnished when ordered to be used with the above Oscillating Extended Track Dozer Equipment Combination - continued	1																																																						
269 654 R91	Heavy Hood Side Door Attachment (Consists of - <table> <tr><td>4</td><td>Hood Side Door Fastner Spring Holder</td><td>8 815 D</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Toggle</td><td>8 816 D</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Bracket</td><td>8 817 D</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Spring Holder Pin</td><td>G 9 210</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Spring Bolt Guide</td><td>58 101 D</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Toggle Pin</td><td>58 103 D</td></tr> <tr><td>4</td><td>Hood Side Door Fastner</td><td>63 186 DA</td></tr> <tr><td>12</td><td>Rivet, 3/16 x 3/4" Round Head</td><td>104 069</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Spring Bolt</td><td>63 187 DA</td></tr> <tr><td>4</td><td>Hex Nut, 5/16-18 NC</td><td>102 634</td></tr> <tr><td>4</td><td>Hood Side Door Fastner Spring</td><td>64 159 D</td></tr> <tr><td>2</td><td>Hood Side Door</td><td>269 655 R91</td></tr> <tr><td>2</td><td>Hood Side Door Angle</td><td>269 656 R91</td></tr> <tr><td>8</td><td>Cap Screw, 3/8-24 N.F. x 3/4" Hex Head</td><td>181 360</td></tr> <tr><td>4</td><td>Cap Screw, 3/8-24 N.F. x 1-1/2" Hex Head</td><td>181 374</td></tr> <tr><td>12</td><td>Hex Nut, 3/8-24 N.F.</td><td>103 026</td></tr> <tr><td>12</td><td>Lock Washer, 3/8"</td><td>103 321</td></tr> <tr><td>4</td><td>Flat Washer, 13/32 I.D. x 1 O.D. x 16 Ga.</td><td>Q 1 505)</td></tr> </table>	4	Hood Side Door Fastner Spring Holder	8 815 D	4	Hood Side Door Fastner Toggle	8 816 D	4	Hood Side Door Fastner Bracket	8 817 D	4	Hood Side Door Fastner Spring Holder Pin	G 9 210	4	Hood Side Door Fastner Spring Bolt Guide	58 101 D	4	Hood Side Door Fastner Toggle Pin	58 103 D	4	Hood Side Door Fastner	63 186 DA	12	Rivet, 3/16 x 3/4" Round Head	104 069	4	Hood Side Door Fastner Spring Bolt	63 187 DA	4	Hex Nut, 5/16-18 NC	102 634	4	Hood Side Door Fastner Spring	64 159 D	2	Hood Side Door	269 655 R91	2	Hood Side Door Angle	269 656 R91	8	Cap Screw, 3/8-24 N.F. x 3/4" Hex Head	181 360	4	Cap Screw, 3/8-24 N.F. x 1-1/2" Hex Head	181 374	12	Hex Nut, 3/8-24 N.F.	103 026	12	Lock Washer, 3/8"	103 321	4	Flat Washer, 13/32 I.D. x 1 O.D. x 16 Ga.	Q 1 505)	x
4	Hood Side Door Fastner Spring Holder	8 815 D																																																						
4	Hood Side Door Fastner Toggle	8 816 D																																																						
4	Hood Side Door Fastner Bracket	8 817 D																																																						
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4	Hex Nut, 5/16-18 NC	102 634																																																						
4	Hood Side Door Fastner Spring	64 159 D																																																						
2	Hood Side Door	269 655 R91																																																						
2	Hood Side Door Angle	269 656 R91																																																						
8	Cap Screw, 3/8-24 N.F. x 3/4" Hex Head	181 360																																																						
4	Cap Screw, 3/8-24 N.F. x 1-1/2" Hex Head	181 374																																																						
12	Hex Nut, 3/8-24 N.F.	103 026																																																						
12	Lock Washer, 3/8"	103 321																																																						
4	Flat Washer, 13/32 I.D. x 1 O.D. x 16 Ga.	Q 1 505)																																																						
270 876 R91	Ignition Lock Switch Attachment (See NOTE No. 2)	x																																																						
273 034 R1	Pre-Cleaner Attachment (See NOTE No. 2)	x																																																						
NOTE No. 1 - Detail Parts are listed in Standard Parts Section or Attachment Section of Parts Catalog TC-42C. NOTE No. 2 - Detail Parts are listed in Attachment Section of this News Letter 1 011 470 R1 x - As Required																																																								