

MODEL
H-80B
RUBBER TIRED LOADER

FORM
PM-H80B-4

(Supersedes Form PM-80B-3)

Due to a continuous program of research and development, some procedures, specifications and parts may be altered in a constant effort to improve machines.

Periodic revisions may be made to this publication and mailed automatically to distributors. It is recommended that customers contact their distributor for information on the latest revision.

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TO THE OWNER:

It is our policy to improve our products whenever it is possible and practical to do so. We reserve the right to make changes or add improvements at any time without incurring any obligation to install such changes on products sold previously.

When ordering parts, always give the following information.

1. The IH part number, including suffix or prefix letters, the name of the part and the quantity needed. Do not include the illustration reference number.
2. The complete chassis and engine serial number of the machine, including the Kind, Variation and Country of Origin codes, and the serial sequence number. (Refer to "INTRODUCTION.")
3. When ordering parts for units which may have their own serial number, such as transmission, torque converter, blade or bucket, drive axle, etc., also include the serial number of such units.

We suggest that you write the serial numbers for your machine in the spaces provided below, for ready reference when parts are needed.

CHASSIS SERIAL NO. _____

ENGINE SERIAL NO. _____

REAR AXLE SERIAL NO. _____

FRONT AXLE SERIAL NO. _____

HYDRAULIC PUMP SERIAL NO. _____

HYDRAULIC VALVE SERIAL NO. _____

TORQUE CONVERTER SERIAL NO. _____

TRANSMISSION SERIAL NO. _____

INTRODUCTION

CHASSIS SERIAL NUMBERS

ENGINE MODEL	COUNTRY OF ORIGIN	STARTING SERIAL NUMBER
	U.S.A. CANADA	3500103U001601 3500103C001635
DT-466		

Usually sequence numbers only are supplied in text. When required, Country of Origin and Engine type (code) will also be shown. Example:

Sequence number — 01234

Country of Origin — U001234

Engine type (code) — 307U001234

The chassis serial number plate is located on the lower right front side of the operator's compartment.

I.H. ENGINE STARTING SERIAL NUMBER

DT-466 Engine Refer to EPC-400 Parts Catalog.

The engine serial number is stamped on the upper left side of the engine block near the center and just below the intake manifold.

INSTRUCTIONS FOR ORDERING PARTS

NOTE: Refer frequently to the Alphabetical Index to save time in locating the proper parts.

Parts in this manual are illustrated by the "exploded view" method. Individual parts in each illustration are shown where they belong in relation to one another. Reference numbers only are shown in each illustration. These numbers correspond with numbers in the Reference Number column in the accompanying list of parts. Parts in illustrations without reference numbers are the same as duplicate parts with reference numbers.

CAUTION: Reference numbers should not be used when ordering parts, always use part numbers or description when ordering.

Parts listed herein apply to machines beginning with serial number shown unless otherwise specified in the serial number column or at the top of the page. The quantity required information is shown following the description of the parts. When parts are shown without a quantity it should be understood to mean only (1) is required.

The bucket or blade is always considered as the front end of the machine and right (R.H.) or left hand (L.H.) sides are determined by the operator's position when sitting in the seat facing the front end.

Always give the following information on all repair parts orders.

1. The Part Number, Name and Quantity of Items needed.
2. The Kind, Power, Country of Origin and Unit No. of the machine.
3. When ordering parts for the Transmission, Drive Axle, Pump, Valve or Engine, be sure to give the Serial Number and Model Number of such units.
4. Give the Destination and Method of Shipment desired along with any special invoicing instructions.

LIST OF ABBREVIATIONS

A period after the abbreviation is used only when the abbreviation form spells a common English word.

al	aluminum	in.	inch or inches
aly-stl	alloy steel	lb	pound, pounds
amp	ampere, amperes	lentil-hd	lentil head
anl	annealed	LH	left hand
approx	approximately	lkg	locking
assy	assembly	mach	machine
att	attachment	MI	malleable iron
bd-hd	binding head	NC	National Coarse Thread
b-hd	button head	NF	National Fine Thread
brs	brass	ni	nickel
brz	bronze	ni-pltd-stl	nickel plated steel
cd-pltd	cadmium plated	No.	number
cd-pltd-stl	cadmium plated steel	NPT	National pipe thread
cr-pltd	chromium plated	OC	outside circumference
cr-pltd-stl	chromium plated steel	OD	outside diameter
CI	cast iron	ov-hd	oval head
csk	countersunk	oz	ounce
csk-hd	countersunk head	parkerized-stl	parkerized steel
cl-rec-hd	clutch recess head	pkg	package
cone-pt	cone point	pltd	plated
contd	continued	pt	point
cop	copper	PTO	power take-off
cop-pltd	copper plated	rd-end	round end
c-pin	cotter pin	rd-hd	round head
cres	corrosion-resistant-steel (stainless)	rd-pt	round point
cr-rec-hd	cross recess head	reg	regular
cre	corrosion resisting	RH	right hand
crg	carriage	RPM	revolutions per minute
cup-pt	cup point	SAE	Society of Automotive Engineers
cyl	cylinder, cylinders	sf	semi-finished
dia	diameter	slt-hd	slotted head
dld	drilled	slt-bd-hd	slotted binding head
dld-f/c-pin	drilled for cotter pin	slt-fil-hd	slotted fillister head
dld-f/lkg-wire	drilled for locking wire	slt-f-hd	slotted flat head
dog-pt	dog point	slt-hex-hd	slotted hexagon head
f/	for	slt-pan-hd	slotted pan head
fil-hd	fillister head	slt-rd-hd	slotted round head
fin-nk	fin neck	sq	square
f-csk-hd	flat countersunk head	sq-hd	square head
f-fil-hd	flat fillister head	sq-nk	square neck
f-hd	flat head	std	standard
f-pt	flat-point	std-hd	standard head
flex	flexible	stl	steel
ft	foot (or feet)	T	teeth
ga	gauge	thd	thread
hd	head	unfin	unfinished
hdls	headless	wagon-box-hd	wagon box head
hex.	hexagon	w/	with
hex-hd	hexagonal-head	w/brz	with bronze
hex-soc-hd	hexagon socket head	w/hex.	with hexagon
hp	horsepower	w/o	without
hv	heavy	zn	zinc
ID	inside diameter	zn-ct	zinc coated
		zn-pltd	zinc plated

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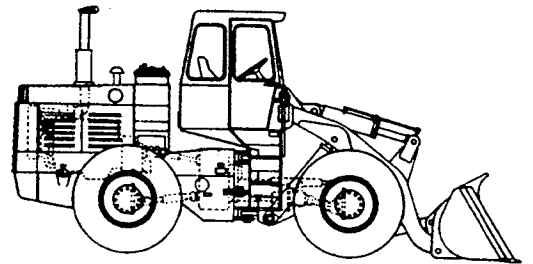
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SECTION 1

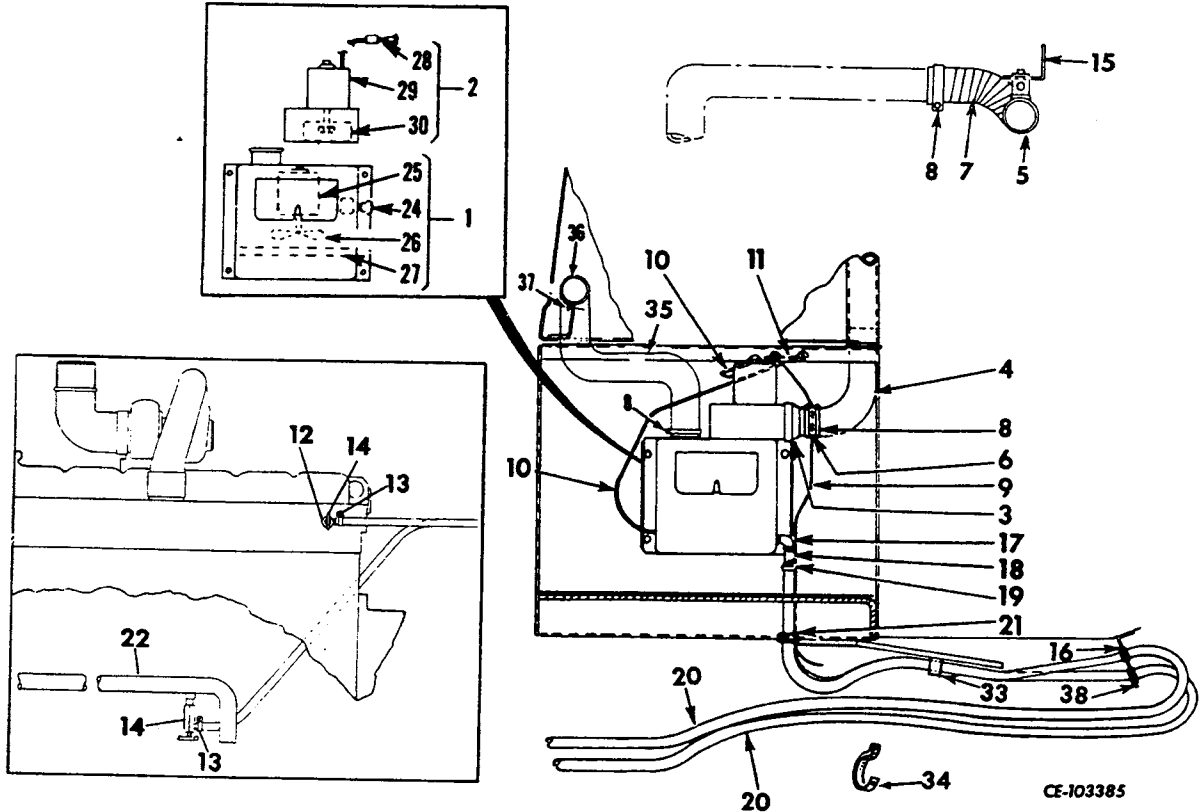
ATTACHMENTS



ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER W/FRONT AND REAR WINDOW DEFROSTER KIT (24 VOLT)
(Use only on units equipped with Cab and Doors Attachment)



CE-103385

	927 424 C91	KIT, heater w/front and rear window defroster	11	202 310 H1	WIRE, jumper-switch to switch * and below
1	181 763 H2	HEATER PACKAGE, 24 volt (see inset)	12	120 322	BUSHING, 1/2 NPT x 3/8 NPT
	181 336	BOLT, 5/16 NF x 3/4" (4)	13	274 085 R91	CLAMP, hose (2)
	615 031 R1	WASHER, 5/16" flat (4)	14	301 803 R91	VALVE, shut-off (2)
	103 320	WASHER, 5/16" lock (4)	15	892 130 C1	ANGLE (2)
2	879 289 C92	DEFROSTER BLOWER PACKAGE, 24 volt (see inset)		181 309	BOLT, 1/4 NF x 1/2" (4)
3	222 969 C1	ADAPTER, blower outlet		446 179	WASHER, 1/4" flat (4)
4	875 904 C1	TUBE, defroster		103 024	NUT, 1/4" NF hex. (4)
5	886 265 C1	TUBE, front diffuser	16	201 874 H1	GROMMET (2)
6	875 865 C1	HOSE, adapter to tube	17	120 063	ELBOW, 90° street (2)
7	875 866 C2	HOSE, defroster	18	123 700 H1	NIPPLE, hose (2)
8	279 027 R91	CLAMP (6)	19	274 085 R91	CLAMP (2)
9	875 850 C1	CABLE, harness to switch * and below	20	187 226 H2	HOSE, heater (2)
10	875 849 C1	CABLE, switch to motor (2) * and below	21	81 986 R1	GROMMET (2)

* - Serial Number Not Available.

ATTACHMENTS

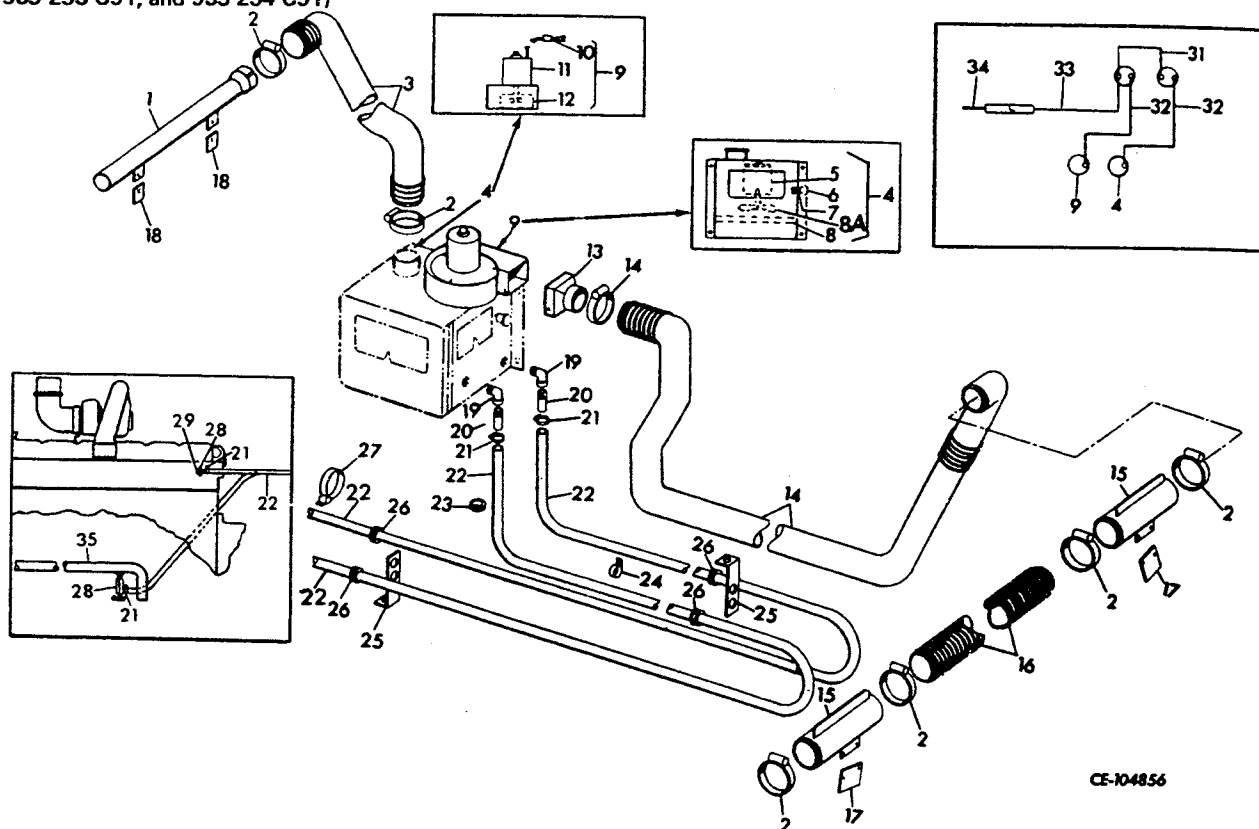
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HEATER W/FRONT AND REAR WINDOW DEFROSTER KIT (24 VOLT) – Continued (Use only on units equipped with Cab and Doors Attachment)		
22		TUBE, heat exchanger (See RADIA- TOR, HEAT EXCHANGER & CONNECTIONS in Section 6)
24	305 772 C91	KNOB
25	933 071 C91	MOTOR, 24 volt
26	196 333 H1	FAN
27	933 069 C1	CORE
28	881 307 C1	SWITCH, defroster
29	934 540 C91	MOTOR, 24 volt
30	881 308 C1	WHEEL, fan
33	427 856 R91	CLAMP, hoses to operator's compart- ment
34	610 213 C91	STRAP (4)
35	168 437 H1	HOSE
36	877 186 C1	TUBE, rear diffuser
	181 315	BOLT, 1/4" NF x 1" (2)
	103 319	WASHER, 1/4" lock (2)
	103 024	NUT, 1/4" NF hex. (2)
37	217 105 C1	SPACER (2)
38	883 177 C1	BRACKET, hose support
	FGH-13518	DRAWING, heater and defroster in- stallation

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER & DEFROSTER KIT

(Used only on units equipped with R.O.P.S. Cab 932 081 C93, 935 253 C91, and 935 254 C91)



927 585 C91	KIT, heater and defroster (See NOTE 4) (Consists of the following parts except Ref. No. 3 and 16)	8	202 620 H1	CORE (Used with HEATER PACKAGE, 181 763 H1)
1	877 186 C1 25 752 R1 25 542 R1 25 519 R1	8A	196 333 H1	FAN
	DIFFUSER REAR BOLT, 1/4 NF x 1" (2) WASHER, 1/4" lock (2) NUT, 1/4 NF hex. (2)	9	879 289 C92	BLOWER PACKAGE, 24V
2	279 027 R91	10	881 307 C1	SWITCH
	CLAMP (8)	11	934 540 C91	MOTOR, 24V (Used with BLOWER PACKAGE, 879 289 C92)
3	168 437 H1	11	190 356 H1	MOTOR, 24V (Used with BLOWER PACKAGE, 879 289 C91)
	HOSE	12	881 308 C1	WHEEL
4	181 763 H1 25 228 R1 25 533 R1 25 520 R1	13	222 969 H1	COLLAR
	HEATER PACKAGE, 24V BOLT (4) WASHER, flat (4) WASHER, lock (4)	14		HOSE w/o FITTINGS, cut length 2" ID x 33" long-cut from bulk HOSE, 927 588 C1
5	933 071 C1	15	927 551 C1 25 752 R1 25 542 R1 25 519 R1	TUBE, diffuser (2) BOLT (4) WASHER, lock (4) NUT (4)
	MOTOR (Used with HEATER PACKAGE, 181 763 H2)			
5	190 356 H1			
	MOTOR (Used with HEATER PACKAGE, 131 763 H1)			
6				
	KNOB (Not furnished separately)			
7	181 759 H1			
	SWITCH			
8	933 069 C1			
	CORE (Used with HEATER PACKAGE, 181 763 H2)			

NOTE 4 - Attachment No Longer Available. Service Parts Will Be Furnished.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
HEATER & DEFROSTER KIT – Continued (Used only on units equipped with R. O. P. S.)		
16	927 553 C1	HOSE
17	927 549 C1	BAR (2)
18	927 550 C1	BAR (2)
19	120 063	ELBOW (2)
20	123 700 H1	NIPPLE
21	274 085 R91	CLAMP (4)
22		HOSE, bulk (5/8 ID x 216") (Cut from bulk HOSE, 364 359 C1) (2)
23	81 986 R1	GROMMET (2)
24	427 856 R91	CLAMP
25	883 177 C1	BRACKET (2)
26	201 874 H1	GROMMET (4)
27	610 213 C91	STRAP (4)
28	301 803 R91	VALVE, shut-off (2)
29	120 322	BUSHING
31	202 310 H1	WIRE
32	931 113 C1	CABLE (2)
33	927 552 C1	CABLE
34		LOOM, instrument panel (See DT-466 Wiring in Section 8)
35		TUBE, heat exchanger (See "Radiator, Heat Exchanger and Connections" in Section 6)
	927 588 C1	HOSE, bulk 2" ID x 7 ft long (X)
	364 359 C1	HOSE, bulk (5/8" x 50 feet) (X)
	144 052	BUSHING, 3/8 x 1-1/4"
	144 046	BUSHING, 1/2 x 3/8
	187 397	COUPLING, 1/2
	121 208	NIPPLE, 1/2 x 1/8"
	432 571	PLUG, button, for diffuser
	444 258	TEE, (At engine)
	FGH-13546	CAB REWORK
	FGH-13547	INSTALLATION, heater

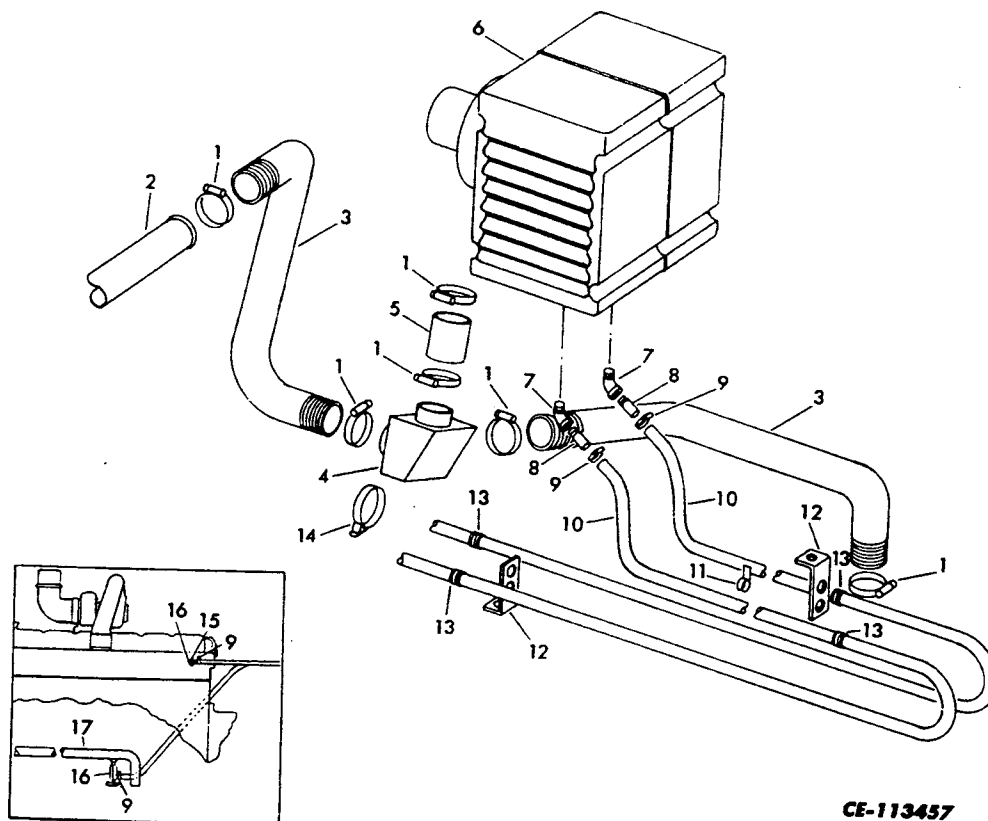
X – As required.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER AND DEFROSTER KIT

(Used only on units equipped w/R.O.P.S. Cab, 935 253 C92, 935 254 C92, 935 253 C93 and 935 254 C93)



CE-113457

KIT, heater and defroster (See NOTE) (Consists of the following parts -			. 9	274 085 R91	CLAMP (4)
1	229 027 R1	CLAMP (8)	10		HOSE w/o FITTINGS, 216" long (Cut from bulk HOSE, 364 359 C1) (2)
2		TUBE (Part of CAB)	11	427 856 R91	CLAMP
3	939 376 C1	HOSE (2)	12	883 177 C1	SUPPORT (2)
4	939 182 C1	DEFROSTER, take-off	13	201 874 H1	GROMMET (4)
5	120 584 H1	HOSE	14	935 522 C1	STRAP (3)
6		HEATER (Refer to "Heater Assembly")	15	120 322	ADAPTER
	25 228 R1	BOLT (4)	16	301 803 R91	VALVE (2)
	25 533 R1	WASHER (4)	17		TUBE, heat exchanger (Refer to "Radiator and Connections")
	120 214	WASHER, lock (4)			
7	120 702	ELBOW (2)			
8	123 700 H1	FITTING (2)			

NOTE: Kit no longer available.
Service parts will be
furnished.

ATTACHMENTS

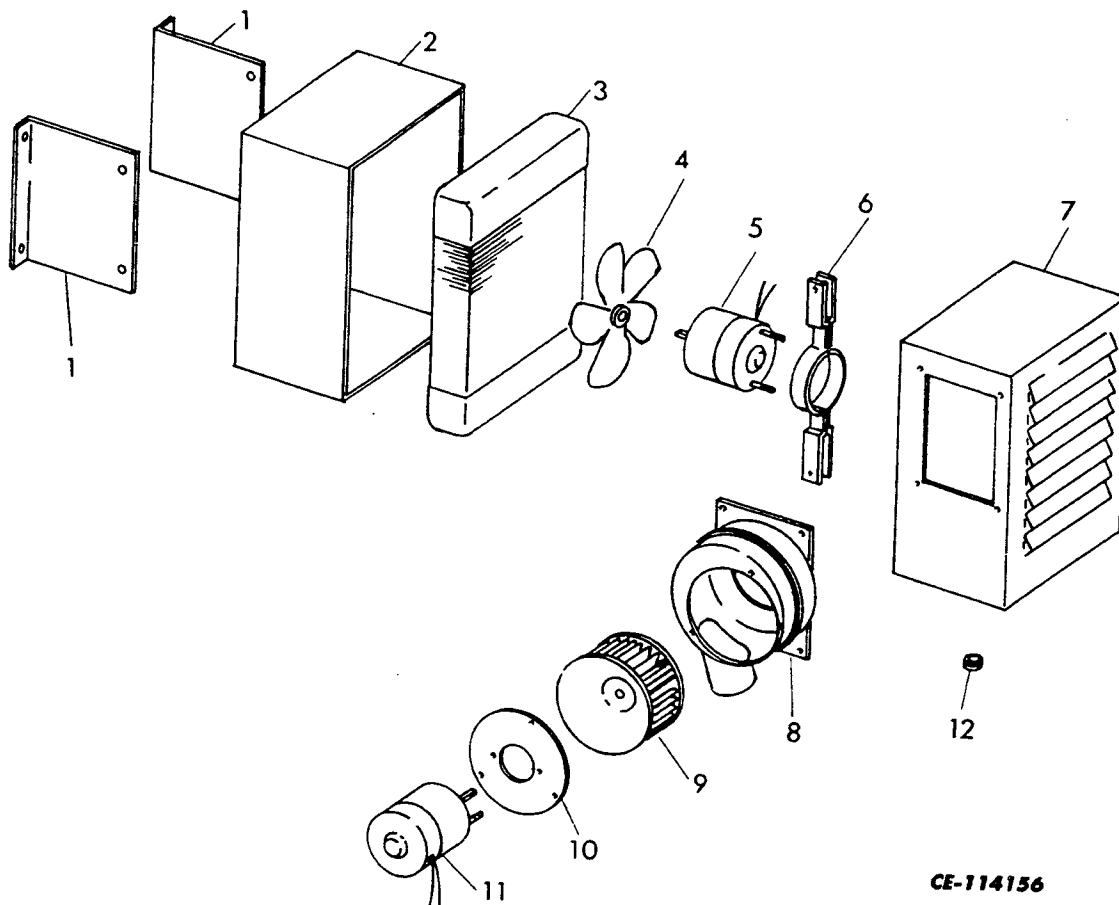
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HEATER AND DEFROSTER KIT - Continued (Used only on units equipped w/R.O.P.S. Cab, 935 253 C92, 935 254 C92, 935 253 C93 and 935 254 C93)					
	364 359 C1	HOSE, bulk (5/8" x 50-ft.) (x)			
	144 052	BUSHING, 3/8 x 1-1/4"			
	144 046	BUSHING, 1/2 x 3/8"			
	187 397	COUPLING, 1/2"			
	121 208	NIPPLE, 1/2 x 1/8"			
	444 258	TEE (At engine)			
	81 986 R1	GROMMET, floorboard			
	305 722 C91	SWITCH, heater			
	181 339 H1	KNOB			
	FGH-14954	INSTALLATION, heater and defroster			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER ASSEMBLY

(Used on units equipped w/R.O.P.S. Cab, 935 253 C92,
935 254 C92, 935 253 C93 and 935 254 C93)



CE-114156

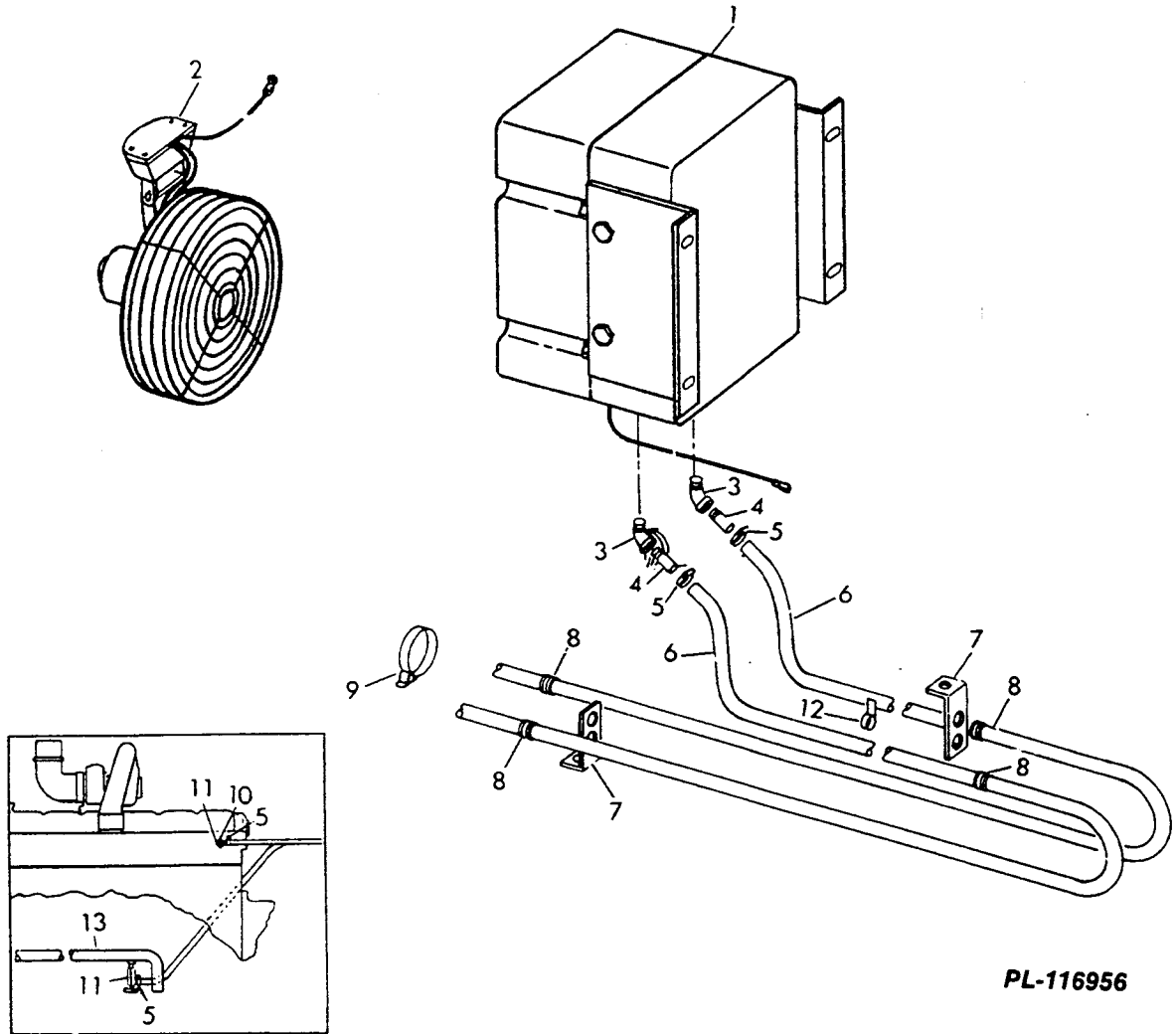
939 181 C91	HEATER ASSEMBLY (Consists of the following parts -	8	HOUSING, blower (Not furnished separately) SCREW, pan-hd (3)
1	BRACKET, case mounting (Not furnished separately) (2)	164 321	
24 840 R1	SCREW, hex-hd cap (4)	9	944 820 C1 WHEEL, blower
120 382	WASHER, lock (4)	10	PLATE, motor mounting (Not furnished separately) SCREW, machine (3)
2	CASE, heater core (Not furnished separately)	24 329 C1	
3	944 791 C1 CORE, heater	11	944 819 C1 MOTOR, defroster blower
4	944 818 C1 FAN, heater	12	944 816 C1 GROMMET, rubber
5	944 815 C1 MOTOR, heater fan		
944 085 C1	WASHER, ground wire flat (2)		
6	BRACKET, motor mounting (Not furnished separately)		
944 043 C1	NUT, keps (5)		
7	CASE, motor (Not furnished separately)		
27 122 R1	NUT, loe (4)		

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER AND DEFROSTER KIT

(Used only on units equipped w/R.O.P.S. Cab 935 253 C94 and 935 254 C94)



PL-116956

KIT, heater and defroster (See NOTE) (Consists of the following parts -			6	HOSE, 216" long (Cut from BULK HOSE, 364 359 C1) (2)	
1	25 228 R1	HEATER (Refer to "HEATER ASSY.")	7	883 177 C1	SUPPORT (2)
	25 533 R1	BOLT (4)	8	201 874 H1	GROMMET (4)
	120 214	WASHER (4)	9	935 522 C1	STRAP (3)
		WASHER, lock (4)	10	120 322	ADAPTER
2	1 107 879 C91	FAN, defroster (%)	11	301 803 R91	VALVE (2)
	180 022	BOLT (4)	12	427 856 R91	CLAMP
	25 402 R1	NUT (4)			
	120 380	WASHER, lock (4)			
3	120 702	ELBOW (2)			
4	123 700 H1	FITTING (2)			
5	274 085 R91	CLAMP (4)			

NOTE - Order on "Machine
Order Form"
(%) - Part of KIT, 1 123 438 C91

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER AND DEFROSTER KIT — Continued
(Used only on units equipped w/R.O.P.S. Cab 935 253 C94
and 935 254 C94)

13		TUBE, heat exchanger (Refer to "RADIATOR AND CONNEC- TIONS")			
	931 256 C1	CLIP, defroster wire (%) (4)			
	364 359 C1	HOSE, bulk (5/8" x 50 ft.) (X)			
	144 052	BUSHING, 3/8 x 1-1/4"			
	144 046	BUSHING, 1/2 x 3/8"			
	187 397	COUPLING, 1/2"			
	81 986 R1	GROMMET, floorboard			
	121 208	NIPPLE, 1/2 x 1/8"			
	444 258	TEE (At engine)			
	FGH 14954	INSTALLATION, heater and defroster (%)			
	181 339 H1	KNOB			
	305 722 C91	SWITCH, heater			
	1 123 438 C91	KIT, FAN and MOUNTING HARDWARE (Consists of -			
		4 BOLT 180 022			
		4 BOLT 25 228 R1			
		4 CLIP 931 256 C1			
		1 FAN, defroster 1 107 879 C91			
		1 INSTRUCTION FGH 14954			
		4 NUT 25 402 R1			
		4 WASHER 120 380			
		4 WASHER 25 533 R1			
		4 WASHER 120 214)			

(%) - Part of KIT, 1 123 438 C91

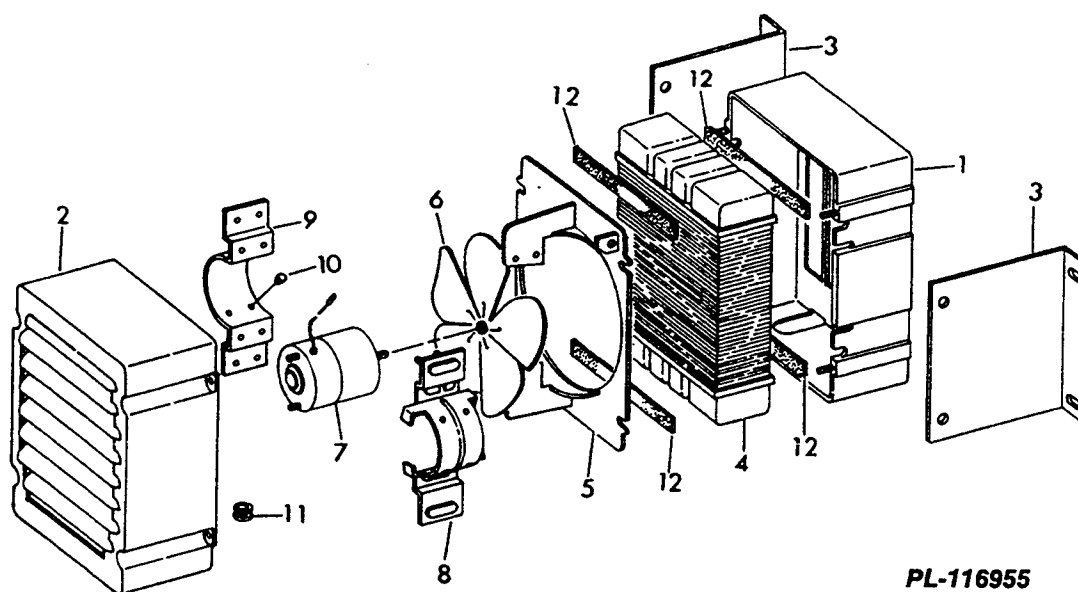
(x) - As required

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HEATER ASSEMBLY

(Used on units equipped w/R.O.P.S. Cab 935 253 C94
and 935 254 C94)

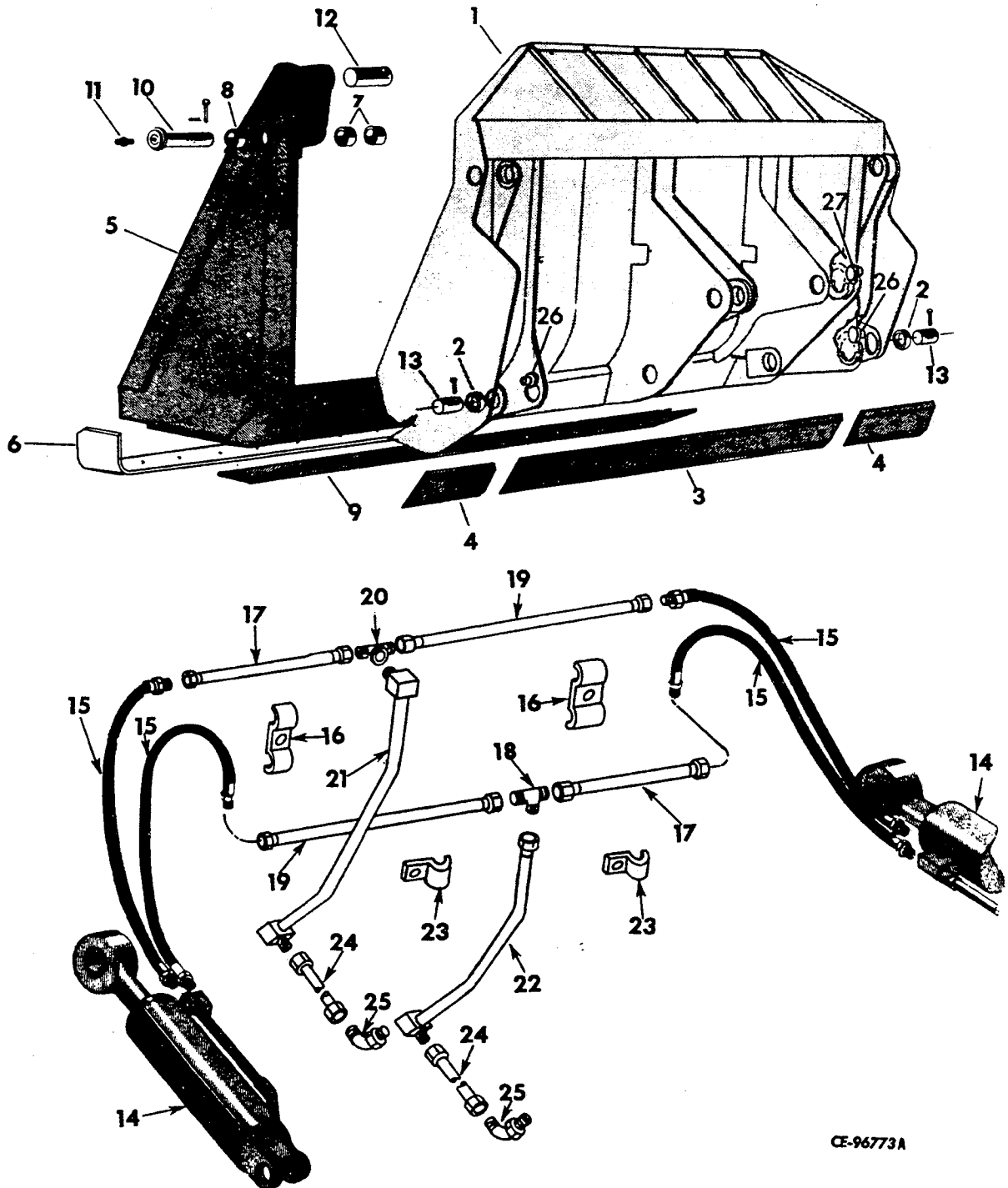


PL-116955

1	108 565 C91	HEATER ASSY (Consists of the following parts -	6	944 818 C1	FAN
1	1120 908 C1	CASE, heater	7	944 815 C1	MOTOR
	27 122 R1	NUT (4)		944 043 C1	NUT, ground wire
	1120 916 C1	WASHER (4)	8	1120 918 C1	CLAMP, LH
2	1120 911 C1	COVER, heater		1120 915 C1	BOLT (4)
3	1120 920 C1	SUPPORT (2)		944 043 C1	NUT (4)
	24 840 R1	BOLT (4)	9	1120 919 C1	CLAMP, RH
	1120 910 C1	NUT (4)	10	1120 917 C1	BUMPER, motor (8)
	120 382	WASHER, lock (4)	11	944 816 C1	GROMMET, rubber
4	944 791 C1	CORE	12	1120 909 C1	STRIP, rubber (4)
5	1120 912 C1	SHROUD			

ATTACHMENTS

MULTI-PURPOSE BUCKET KIT (Bucket and Lines Group)



CE-96773A

886 478 C91 KIT, multi-purpose bucket (less teeth)
(Consists of all parts listed under
"Multi-Purpose Bucket Kit") (See
NOTE 1)

1

BLADE (Not furnished separately)

2

166 016 H1

BUSHING (2)

ATTACHMENTS

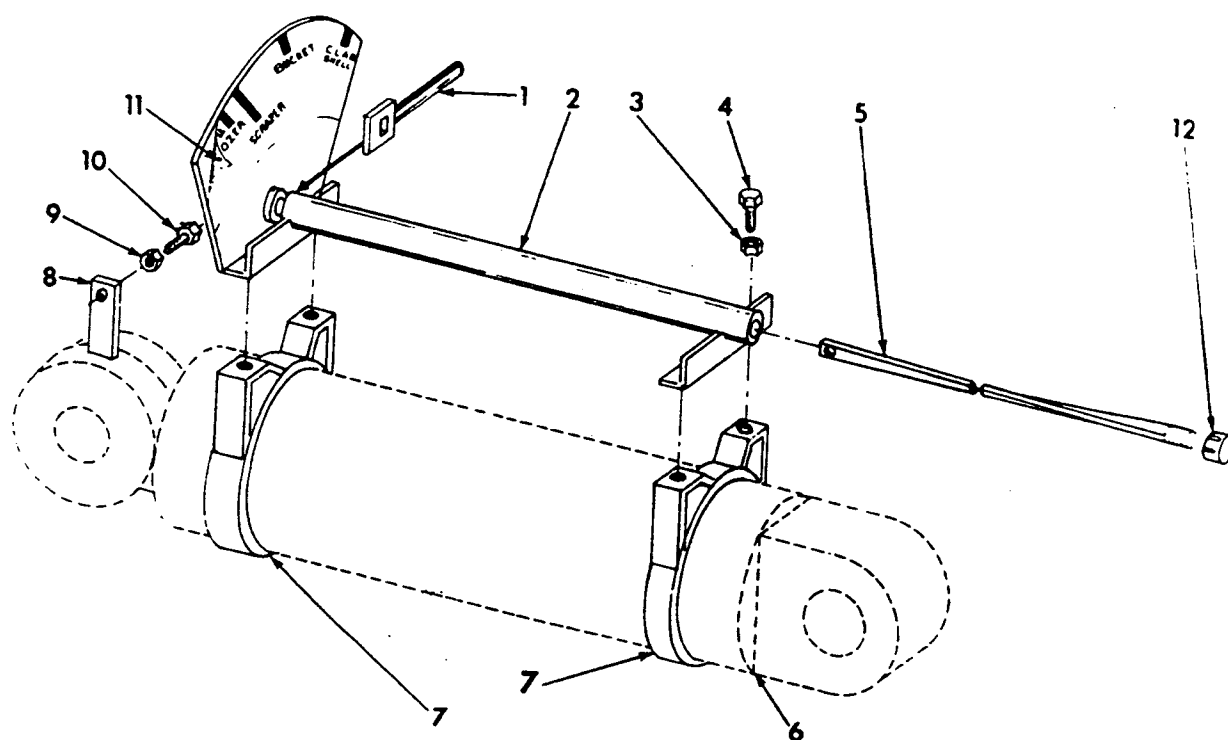
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET KIT – Continued (Bucket and Lines Group)			27	932 052 C1	BOSS, pinlock
3	882 102 C1 296 846 R1 25 529 R1	BLADE BOLT, plow (14) NUT (14)	893 135 C91	BLADE WELDMENT (Composed of – 2 BLADE 1 BLADE 20 BOLT 2 BUSHING 20 NUT	882 099 C1 882 102 C1 296 846 R1 166 016 C1 220 081)
4	882 099 C1 296 846 R1 25 529 R1	BLADE (2) BOLT, plow (6) NUT (6)	893 118 C91	CLAM ATTACHMENT (Composed of – 1 BLADE 4 BUSHING 2 BUSHING 1 SUPPORT	882 103 C1 166 027 H1 166 028 H1 893 102 C1)
5		CLAM (Not furnished separately)	893 373 C2	DECAL, clam	
6	882 103 C1	BLADE	893 951 C2	DECAL, clean out (2)	
7	166 027 H1	BUSHING (4)	623 963 C1	DECAL, 4-in-1 patent	
8	166 028 H1	BUSHING (2)	FGH-11556	DRAWING, name plate installation	
9	893 102 C1	SUPPORT	891 830 C1 195 575 H1	PLATE, serial number STUD (2)	
10	891 666 C1 2 173 W 103 407	PIN (2) PIN, clevis (2) PIN, cotter (2)			
11	109 461	FITTING, grease (2)			
12	891 989 C1 24 608 R1 103 407	PIN (2) PIN, clevis (2) PIN, cotter (2)			
13	166 113 H1 516 227 R1 103 407	PIN (2) PIN, clevis (2) PIN, cotter (2)			
14		CYLINDER, clam (See Clam Cylinder in this Section) (2)			
15	393 053 R91	HOSE (4)			
16	893 366 C1 25 534 R1 25 522 R1	CLAMP (2) WASHER (2) NUT (2)			
17	893 383 C1	TUBE (2)			
18	9 402 984	TEE			
19	893 483 C1	TUBE (2)			
20	9 410 309	TEE			
21	893 439 C1	TUBE			
22	893 440 C1	TUBE			
23	888 954 C1 24 840 R1 25 534 R1	CLAMP (2) BOLT (2) WASHER (2)			
24	893 438 C1	HOSE (2)			
25	9 410 979	ELBOW, adjustable (2)			
26	932 051 C1	BOSS, pinlock (2)			

NOTE 1 – Order on "Machine Order"
form.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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MULTI-PURPOSE BUCKET KIT (Indicator)



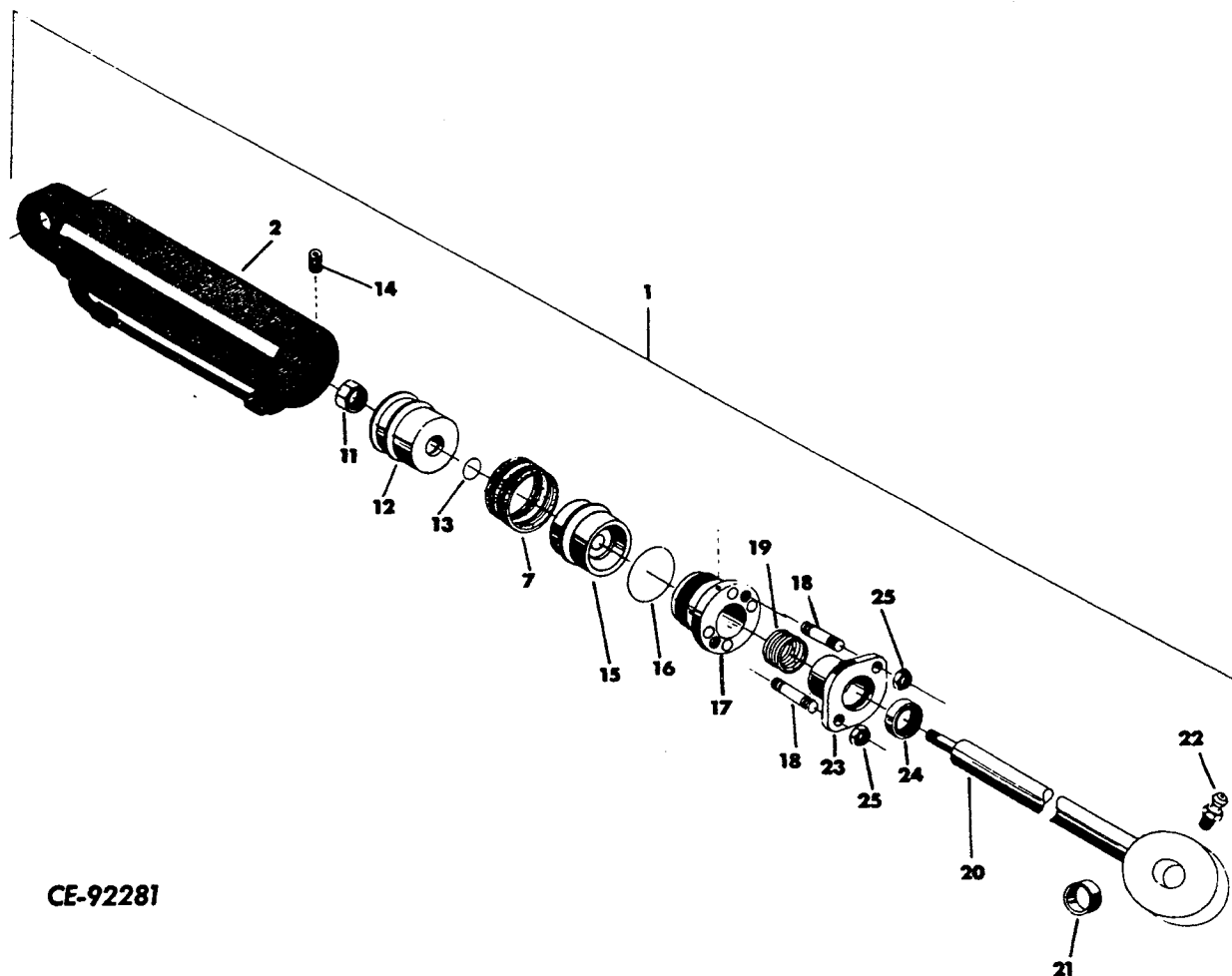
CE-88578A

	893 269 C91	INDICATOR ASSEMBLY (Consists of the following parts except item 11 and DRAWING, FGH-11125)	7	109 247 H1	BAND (2)
			8	893 261 C1	BAR
1	888 829 C1	BRACKET	9	20 244 R1	NUT, lock 1/4" NC
2	893 266 C1	FRAME, indicator	10	25 483 R1	BOLT
3	25 520 R1	NUT, 5/16" — 18 NC (4)	11	893 353 C2	DECAL, indicator
4	25 228 R1 25 533 R1	BOLT (4) WASHER, flat (4)	12	877 950 C1	PLUG
5	893 267 C1	SUPPORT		FGH-11689	DRAWING, indicator installation
6		CYLINDER (See Multi-Purpose Bucket Kit (Clam Cylinder) in this section)			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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MULTI-PURPOSE BUCKET KIT (Clam Cylinder)



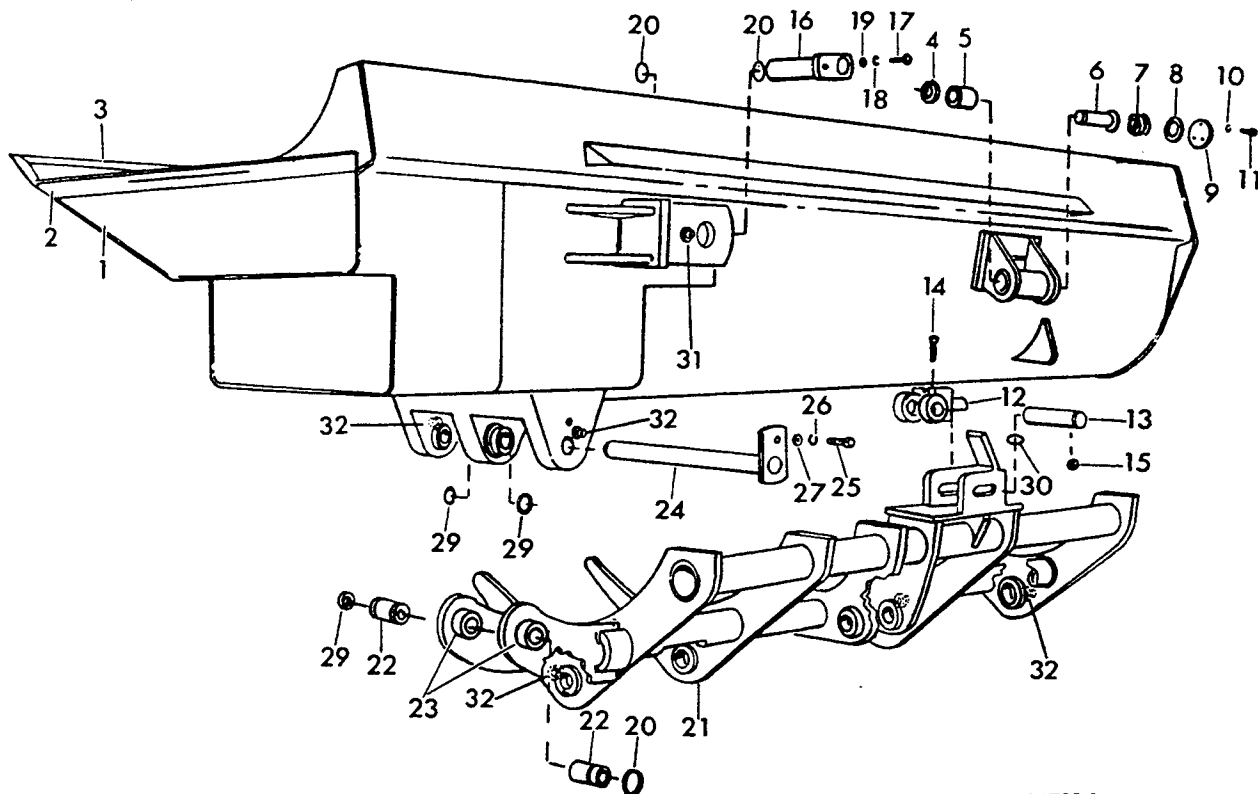
CE-92281

1	891 662 C91	CYLINDER ASSEMBLY, clam (2) (Consists of the following parts)	18	166 069 H1	STUD (2)
2	166 074 H1	TUBE, assembly	19	166 071 H1	"V" RING, cup assembly
7	882 100 C1	"V" RING CUP ASSEMBLY	20	893 323 C91	ROD w/BUSHING, 166 086 H1, piston
11	25 127 R1	NUT	21	166 086	BUSHING
12	169 009 H1	PISTON, cylinder	22	109 461	FITTING, grease
13	343 909 R1	PACKING, "O" ring	23	166 070 H1	FLANGE, packing
14		NOT USED	24	166 073 H1	SEAL, wiper
15	893 327 C1	PISTON	25	9 411 648	NUT (2)
16	343 912 R1	"O" RING		893 316 C1	RING, wear
17	893 325 C1	HEAD, cylinder			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SIDE DUMP BUCKET KIT (3 cu. yd.) (Bucket)



CE-96722 A

	889 575 C91	KIT, 3 cu. yd. Side-Dump Bucket (Consists of all items listed under Side-Dump Bucket Attachment) (See NOTE 1)	12	877 056 C1	YOKE
			13	877 060 C1	SHAFT
1	876 995 C1	BUCKET w/BLADE, 876 981 C1 and PLATE	14	24 846 R1	BOLT
2		PLATE (Not furnished separately)	15	9 413 979	NUT
3	876 981 C1	BLADE	16	877 054 C1	SHAFT
4	877 048 C1	WIPER	17	24 859 R1	BOLT, 1/2 NC
5	877 047 C1	BUSHING	17	181 426	BOLT, 1/2 NF
6	877 049 C1	SHAFT	18	103 323	WASHER, 1/2" lock (Used w/BOLT, 181 426)
7	877 050 C1	SPRING	19	932 278 C1	WASHER, 17/32" flat (Used w/BOLT, 24 859 R1)
8	877 083 C1	GASKET	19	106 265	WASHER, 1/2 flat (Used w/BOLT, 181 426)
9	877 051 C1	COVER	20	219 479 H1	RING, cord (2)
10	120 380	WASHER, lock (3)			
11	25 222 R1	BOLT (3)			NOTE 1 — Order on "Machine Order"

NOTE 1 — Order on "Machine Order"
form.

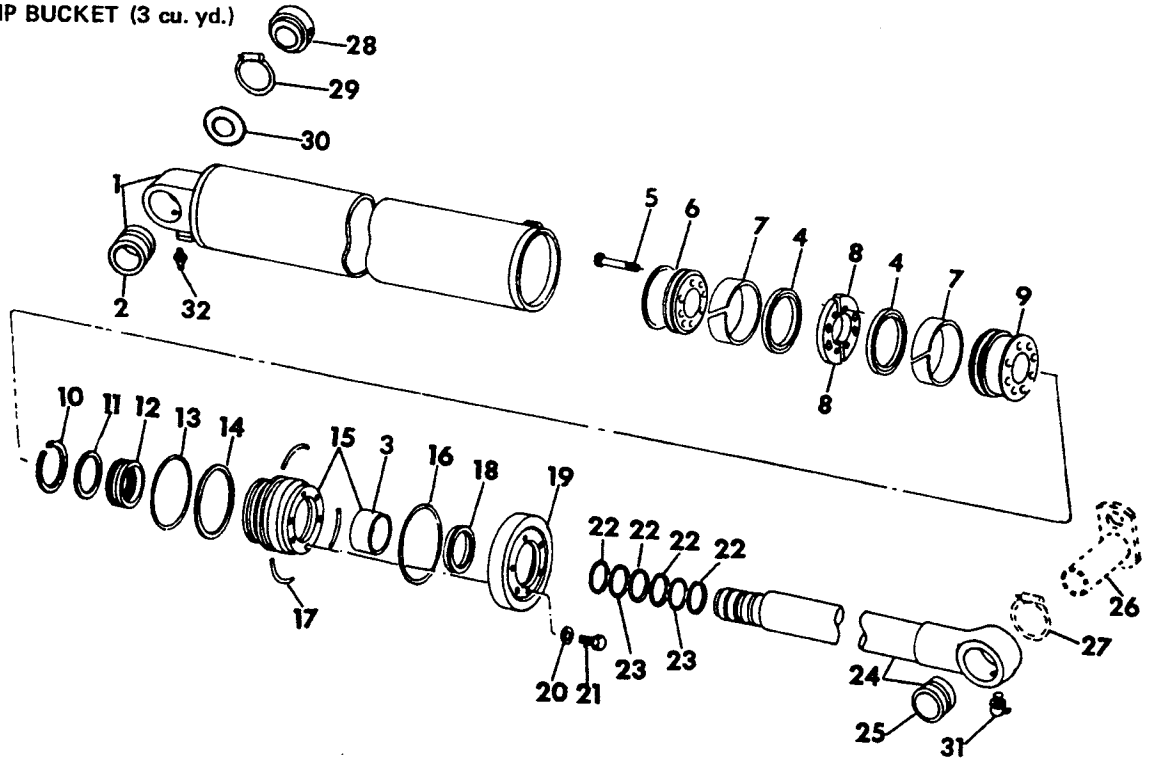
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
SIDE DUMP BUCKET KIT (3 cu. yd.) – Continued (Bucket)		
21	889 536 C1	CARRIER w/two BUSHING, 877 033 C1
22	877 033 C1	BUSHING (2)
23	877 033 C1	BUSHING (2)
24	877 052 C1	SHAFT (2)
25	24 884 R1	BOLT, 3/4" NC x 1 (2)
25	271 579	BOLT, 3/4" NF x 1 (2)
26	103 325	WASHER, 5/8 lock (Used w/BOLT, 271 579) (2)
27	932 279 C1	WASHER, 13/16" flat (Used w/BOLT, 24 884 R1) (2)
27	106 267	WASHER, 5/8" flat (Used w/BOLT, 271 579) (2)
28	877 041 C11	PIVOT w/BUSHING, 877 047 C1 and WIPER, 877 048 C1
29	197 637 H1	RING, cord (4)
30	181 613 H1	RING, cord (2)
31	932 050 C1	BOSS, pinlock
32	932 051 C1	BOSS, pinlock (4)
33	932 052 C1	BOSS, pinlock
	109 461	FITTING, grease (2)
	160 401 H1	PLATE (2)
	445 684	PLUG

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SIDE DUMP BUCKET (3 cu. yd.) (Cylinder)



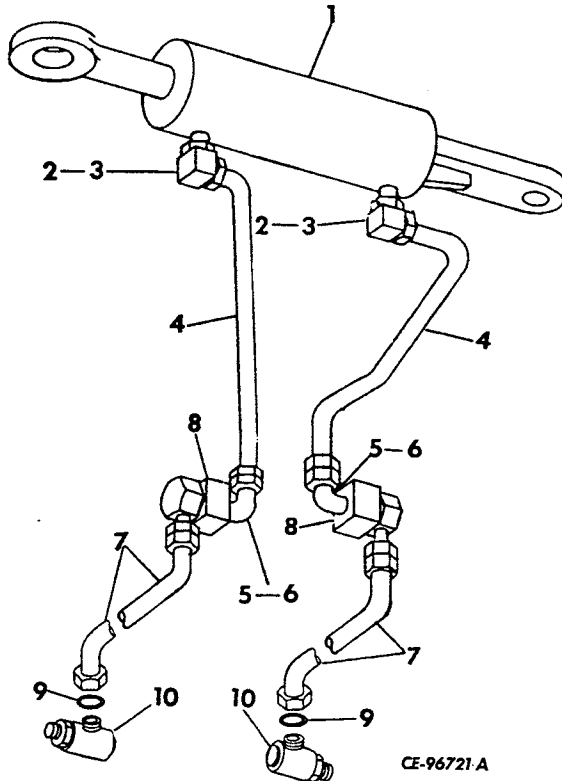
CE-102312

	892 474 C93	CYLINDER ASSEMBLY, side dump (6") (Consists of the following parts)	17	169 566 H1	RING, lock (3)
1	877 692 C2	CYLINDER w/BUSHING, 171 871 H1	18	878 448 C91	SEAL, wiper
2	171 871 H1	BUSHING, cylinder	19	878 450 C1	CAP, cylinder
3	878 440 C2	BUSHING, gland	20	25 496 R1	WASHER (6)
4	657 862 C1	SEAL, piston (2)	21	24 840 R1	BOLT (6)
5	25 058 R1	BOLT (Nylon pellet) (8)	22	878 632 C2	RING, back up (4)
6	896 466 C1	HALF, piston	23	876 092 C1	"O" RING (2)
7	896 464 C1	RING, wear (2)	24	891 115 C91	ROD w/BUSHING, 171 890 H1, piston
8	169 580 H1	RING, lock (2)	25	171 890 H1	BUSHING, piston rod
9	896 467 C1	HALF, piston	26		NOT USED
10	890 912 C1	RING, retaining	27		NOT USED
11	878 445 C1	BUSHING, rod packing	28		NOT USED
12	890 910 C1	PACKING, rod	29		NOT USED
13	876 101 C1	"O" RING	30		NOT USED
14	890 911 C1	RING, back up	31	109 461	FITTING, grease
15	890 913 C91	GLAND w/BUSHING, 878 440 C2	32	109 460	FITTING, grease
16	878 386 C1	RING, cord			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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SIDE DUMP BUCKET (3 cu. yd.) (Hydraulic Lines)



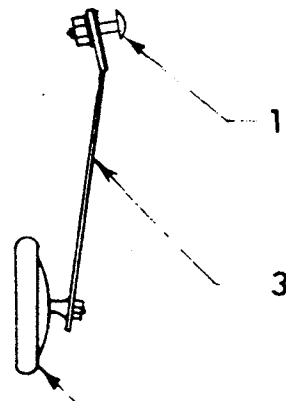
1		CYLINDER (See Side Dump Bucket (Cylinder) in this section)
2	368 269 R1	"O" RING (4)
3	877 678 C1	ELBOW, 90° adjust (2)
4	188 346 H1	HOSE (2)
5	9410 979	ELBOW, 90° adjust (2)
6	876 347 C1	SWIVEL, joint (For component parts see Swivel Assembly (Imperial Eastman) in this section) (2)
7	187 275 H1	HOSE (2)
8		BLOCK (Not furnished separately) (Part of Side Dump Carrier)
9	368 269 R1	"O" RING (2)
10	151 934 H1	SWIVEL (For component parts see Hydraulic Swivel (Mayson) in this section)
	FGH-11161	DRAWING, hydraulic installation
	890 234 C1	DRAWING, frame alignment installation

REF. NO.	PART NUMBER	DESCRIPTION
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HI-LIFT 12 FOOT BOOM KIT

885 773 C92	KIT, 12 foot hi-lift boom (See NOTES 1 and 2)	
	(Consists of —	
	1 ARM	885 717 C11
	1 BOOM LH	885 729 C92
	1 BOOM RH	885 730 C92
	1 CYLINDER	885 728 C94
	6 FITTING	109 461
	1 INDICATOR	885 726 C1
	2 PLUG	20 969 R1)

REAR VIEW MIRROR KIT



	2	CE 94784 A
1	157 831	BOLT, windshield to cab (Use w/Cab Attachment only)
1	24 841 R1	BOLT (Use w/R. O. P. S. Cab only)
	9 413 979	NUT (Use w/R. O. P. S. Cab only)
2	189 961 H1	MIRROR
3	891 276 C1	BRACKET
	FGH-11444	DRAWING, installation (Use w/Cab Attachment only)

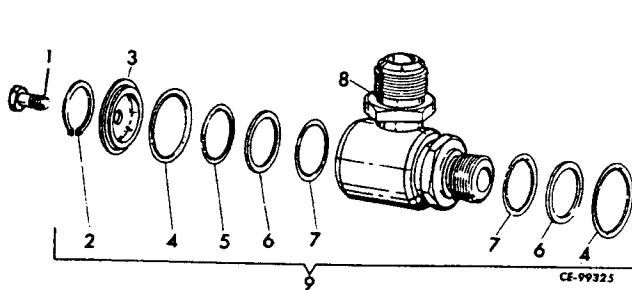
NOTE 1 — Order on "Machine Order" form.

NOTE 2 — All parts are listed and illustrated throughout this catalog.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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HYDRAULIC SWIVEL (Parker Hannifin)

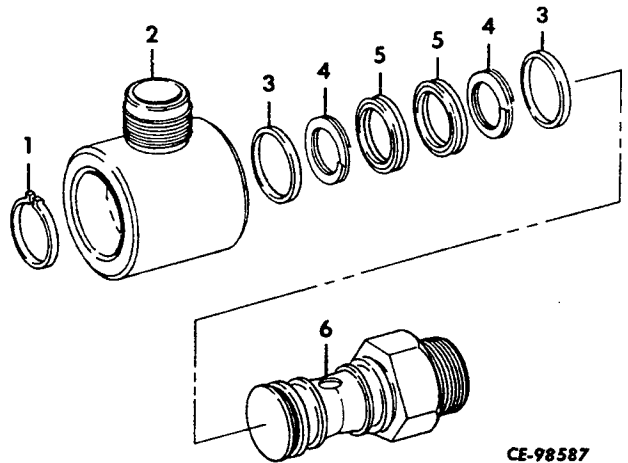


889 570 C1 SWIVEL ASSEMBLY (Consists of the following parts —

- | | |
|---|--|
| 1 | BOLT (Not furnished separately) |
| 2 | RING, retaining (Not furnished separately) |
| 3 | 925 758 C1 CAP, grit |
| 4 | "O" RING, external grit (Not furnished separately) (2) |
| 5 | "O" RING, internal grit (Not furnished separately) |
| 6 | WASHER, teflon back-up (Not furnished separately) (2) |
| 7 | "O" RING, internal pressure (Not furnished separately) (2) |
| 8 | BODY (Not furnished separately) |
| 9 | 925 759 C91 KIT, repair |

REF. NO.	PART NUMBER	DESCRIPTION
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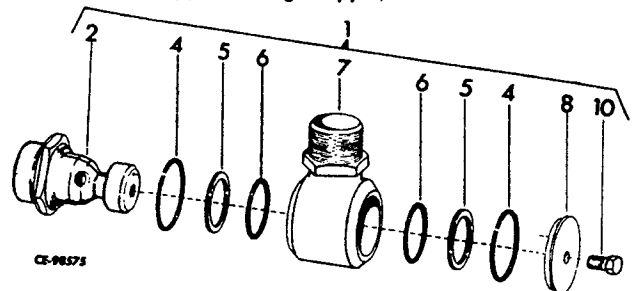
SWIVEL ASSEMBLY (Imperial Eastman)



876 347 C1 SWIVEL ASSEMBLY

- | | |
|---|-----------------------------------|
| 1 | 213 047 H1 RING, retaining |
| 2 | BODY (Not furnished separately) |
| 3 | 213 046 H1 SEAL, leather dust (2) |
| 4 | 213 045 H1 WASHER, teflon (2) |
| 5 | 213 044 H1 RING, quad (2) |
| 6 | SHAFT (Not furnished separately) |

HYDRAULIC SWIVEL (Mayson) (For units equipped w/Log Grapple)

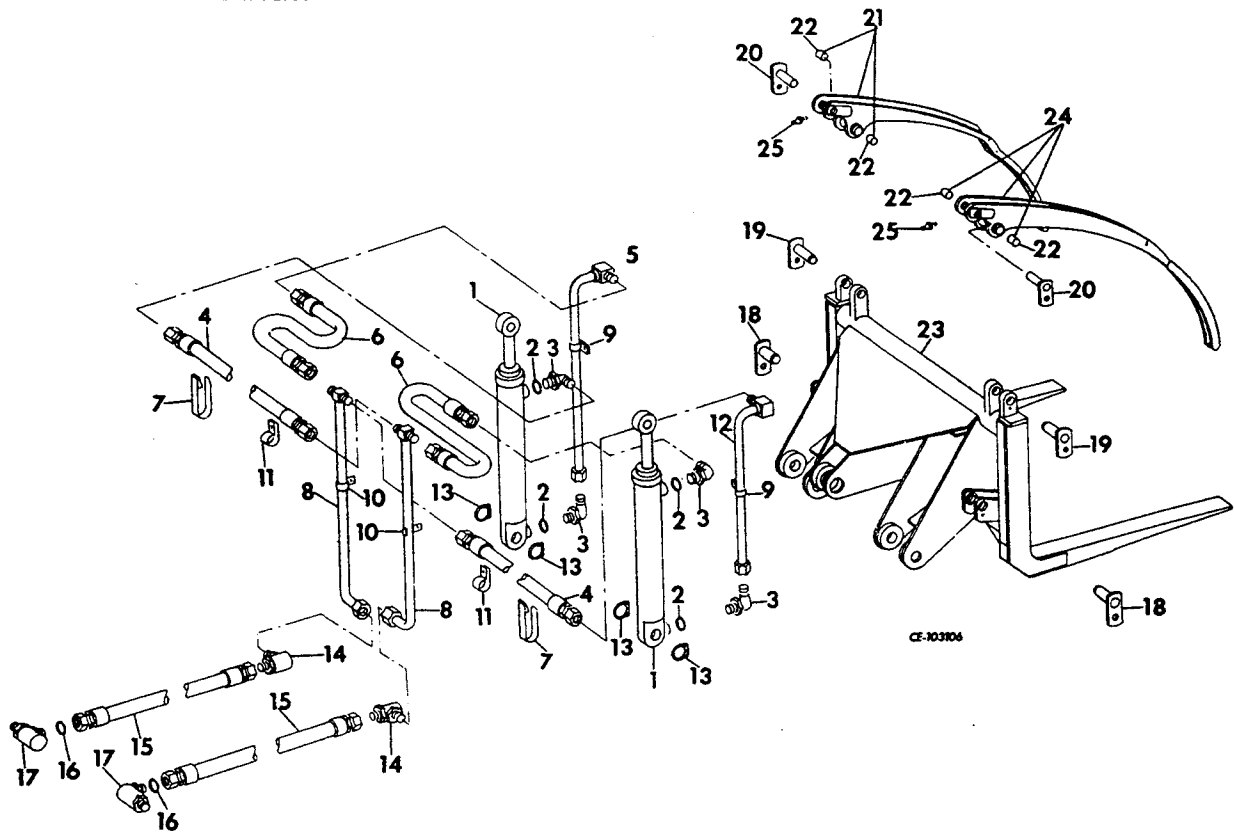


- | | |
|----|---|
| 1 | 151 934 H1 SWIVEL ASSEMBLY, hydraulic |
| 2 | STEM, swivel (Not furnished separately) |
| 4 | 252 483 R1 "O" RING (2) |
| 5 | 166 303 H1 RING, backup (2) |
| 6 | 166 302 H1 "O" RING (2) |
| 7 | BODY, swivel (Not furnished separately) |
| 8 | CAP, grit (Not furnished separately) |
| 10 | 179 791 BOLT, 1/4 NC x 1/2" |

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOG GRAPPLE ATTACHMENT



1		CYLINDER, log grapple (For component parts see Log Grapple Cylinder in Section 11) (2)	12	896 375 C1	TUBE, RH cylinder
2	364 885 R1	"O" RING (4)	13	890 231 C1 186 301 22 256 R1 20 090 R1	RING, cord (4) BOLT, 1/4 NF x 4" (4) WASHER, 1/4" (8) NUT, 1/4" - 28 NF Esna (4)
3	9 410 978	ELBOW, 90° adjustable (4)	14	889 570 C1	SWIVEL, hydraulic (For component parts see Hydraulic Swivel (Parker-Hannifin) in this section) (2)
4	896 558 C1	HOSE, 49-3/4" long (2)	15	173 260 H1	HOSE, log grapple to booms (2)
5	893 273 C1	TUBE, LH cylinder	16	368 269 R1	"O" RING (2)
6	896 667 C1	HOSE, 19-1/4" long (2)	17		SWIVEL, hydraulic (For component parts see Hydraulic Swivel (Mayson) in this section) (2)
7	610 213 C91	STRAP (2)	18	879 034 C1 181 426 106 265 103 323	SHAFT, lower grapple cylinder pinlock (2) BOLT, 1/2 NF x 7/8" (2) WASHER, 1/2" flat (2) WASHER, 1/2" lock (2)
8	896 269 C1	TUBE (2)	19	893 313 C1 181 426 106 265 103 323	SHAFT, lever to grapple attachment pinlock (2) BOLT, 1/2 NF x 7/8" (2) WASHER, 1/2" flat (2) WASHER, 1/2" lock (2)
9	102 818 H1 181 361 103 321 103 026	CLAMP, tube (2) BOLT, 3/8 NF x 7/8" (2) WASHER, 3/8" lock (2) NUT, 3/8" NF hex. (2)			
10	877 927 C1 179 839 103 321	CLAMP, tube (2) BOLT, 3/8 NC x 1" (2) WASHER, 3/8" lock (2)			
11	985 921 R91 181 364 103 321 103 026	CLAMP, hose (8) BOLT, 3/8 NF x 1" (4) WASHER, 3/8" lock (4) NUT, 3/8" NF hex. (4)			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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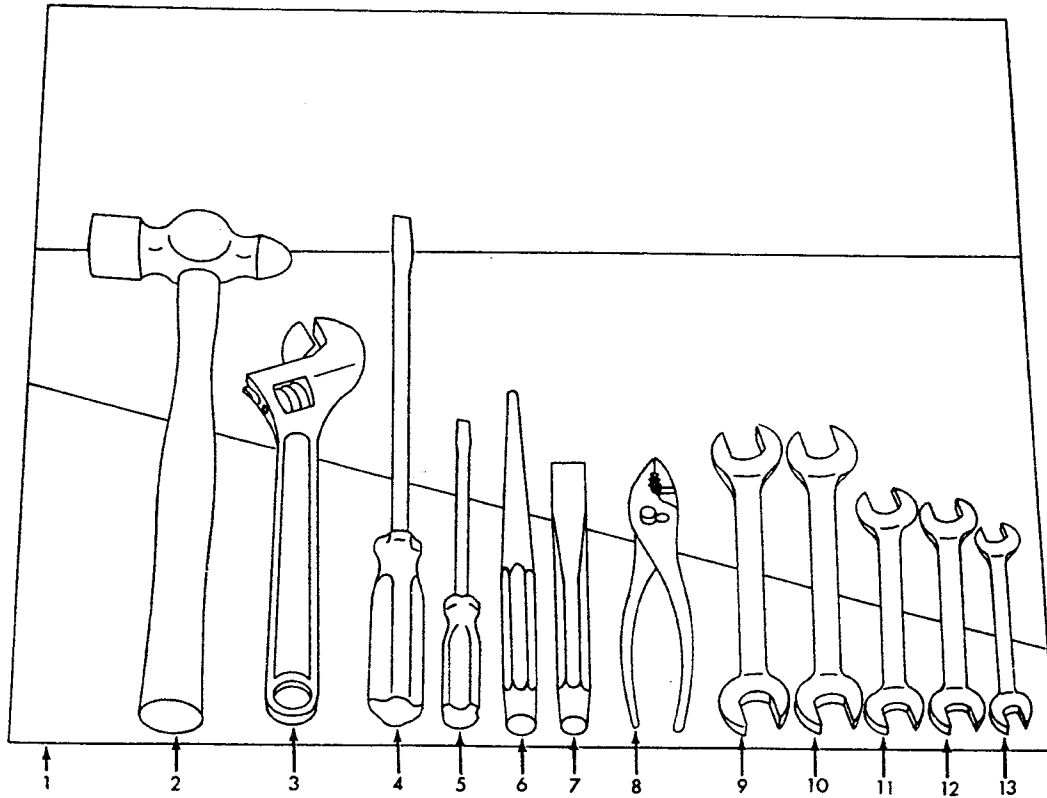
LOG GRAPPLE ATTACHMENT – Continued

20	876 903 C1	SHAFT, cylinder to lever pinlock (2)
	181 426	BOLT, 1/2 NF x 7/8" (2)
	106 265	WASHER, 1/2" flat (2)
	103 323	WASHER, 1/2" lock (2)
21	895 432 C91	LEVER w/two BUSHING, 893 301 C1, LH
22	893 301 C1	BUSHING, lever (4)
23	893 996 C2	ATTACHMENT, grapple
24	895 433 C91	LEVER w/two BUSHING, 893 301 C1, RH
25	109 461	FITTING, grease (2)

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TOOL SET (13 piece)



PL-43351-1A

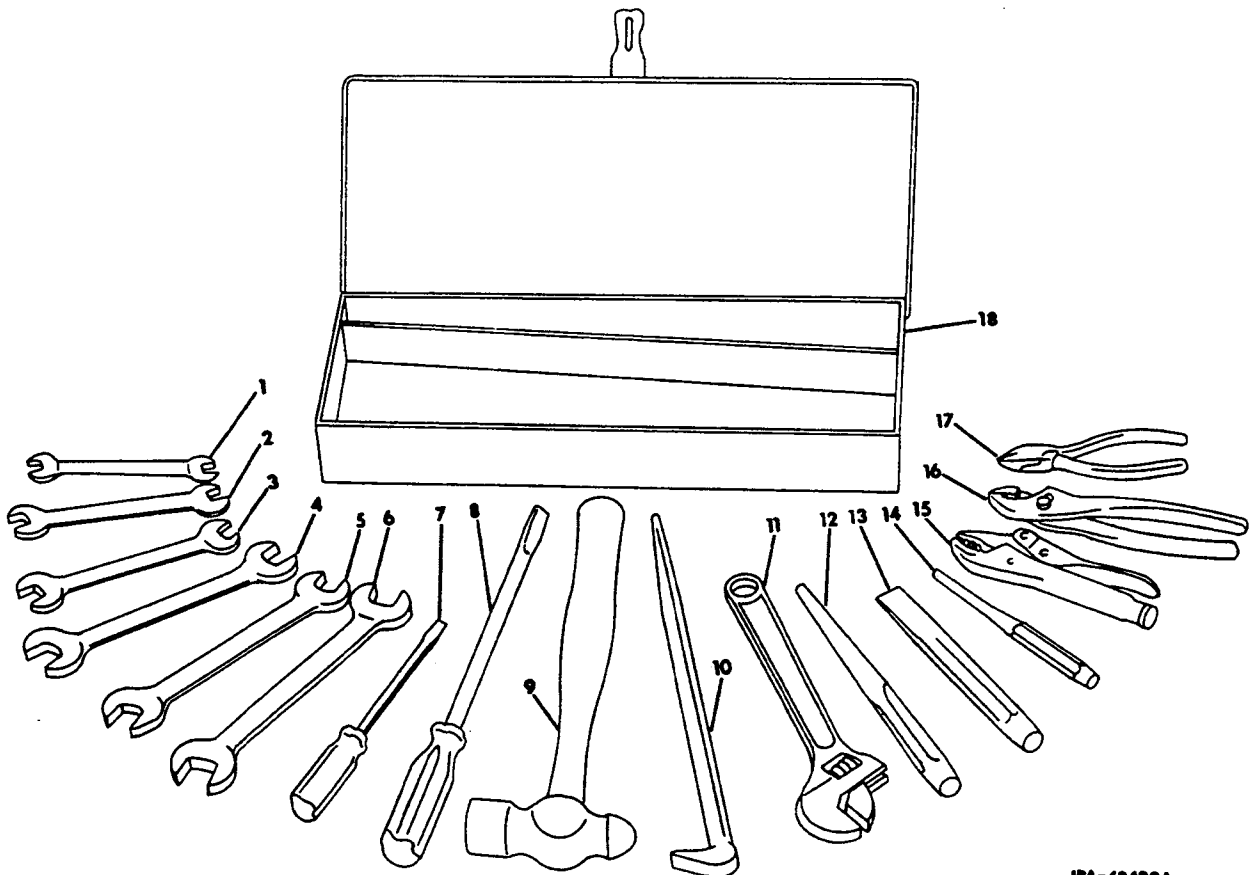
TOOL SET (Consists of twelve tools and leatherette tool roll) (IH Part No. 276 822 R91) (See NOTE)			7	CC-24	CHISEL (8" long)
1	ED-1133	ROLL, tool (leatherette)	8	1712-A	PLIERS (slip joint — 8" long)
2	BP-32	HAMMER, (2 lbs. — ball peen)	9	E-2426	WRENCH, end (3/4 x 13/16")
3	DA-12	WRENCH (adjustable — 12" long)	10	E-2628	WRENCH, end (13/16 x 7/8")
4	SS-123	SCREWDRIVER (3/8" shank)	11	E-2022	WRENCH, end (5/8 x 11/16")
5	SS-83	SCREWDRIVER (1/4" shank)	12	E-1820	WRENCH, end (9/16 x 5/8")
6	TP-24	PUNCH (10" long)	13	E-1416	WRENCH, end (7/16 x 1/2")

NOTE: Order all tools from:
International Harvester Company
Parts and Service Development Department
600 Woodfield
Schaumburg, Illinois 60196

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TOOL SET (18 piece)



IPA-43490A

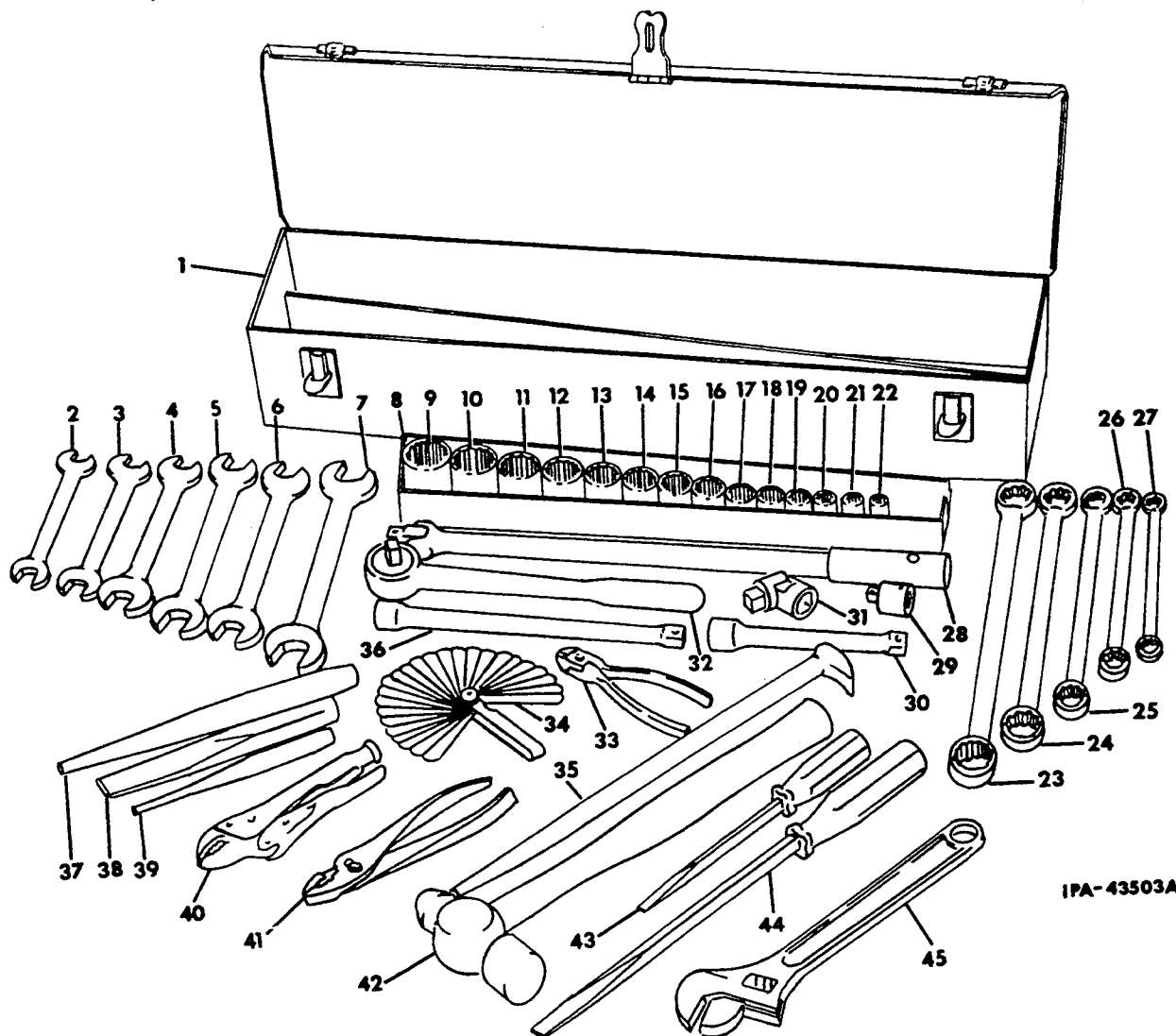
TOOL SET (Consists of seventeen tools and tool box) (See NOTE) (IH Part Number 276 820 R91)			9	BP-32	HAMMER (Ball peen)
1	E-1416	WRENCH, end (7/16 x 1/2")	10	PB-32	BAR, pry (9/16" rd. x 16" long)
2	E-1820	WRENCH, end (9/16 x 5/8")	11	DA-12	WRENCH (12" adjustable)
3	E-2022	WRENCH, end (5/8 x 11/16")	12	TP-24	PUNCH (5/16" bit x 10" long)
4	E-2426	WRENCH, end (3/4 x 13/16")	13	CC-24	CHISEL (7/8" bit x 8" long)
5	E-2628	WRENCH, end (13/16 x 7/8")	14	PP-6	PUNCH (3/16" bit x 10" long)
6	E-3032	WRENCH, end (15/16 x 1")	15	719	WRENCH, vise grip (7")
7	SS-83	SCREWDRIVER (1/4" shank)	16	712-A	PLIER (slip joint, 8")
8	SS-123	SCREWDRIVER (3/8" shank)	17	700-B	CUTTER, diagonal (6")
			18	H-190	BOX, tool

NOTE: Order all tools from:
International Harvester Company
Parts and Service Development Department
600 Woodfield
Schaumburg, Illinois 60196

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TOOL SET (44 piece)



IPA-43503A

TOOL SET (Consists of forty-three tools and tool box) (IH Part Number 276 821 R91) (See NOTE)

1	H-391	BOX, tool	9	140	SOCKET (1-1/4")
2	E-1416	WRENCH, end (7/16 x 1/2")	10	138	SOCKET (1-3/16")
3	E-1820	WRENCH, end (9/16 x 5/8")	11	136	SOCKET (1-1/8")
4	E-2022	WRENCH, end (5/8 x 11/16")	12	134	SOCKET (1-1/16")
5	E-2426	WRENCH, end (3/4 x 13/16")	13	132	SOCKET (1")
6	E-2628	WRENCH, end (13/16 x 7/8")	14	130	SOCKET (15/16")
7	E-3032	WRENCH, end (15/16 x 1")	15	128	SOCKET (7/8")
8	195	TRAY			

NOTE: Order all tools from:
International Harvester Company
Parts and Service Development Department
600 Woodfield
Schaumburg, Illinois 60196

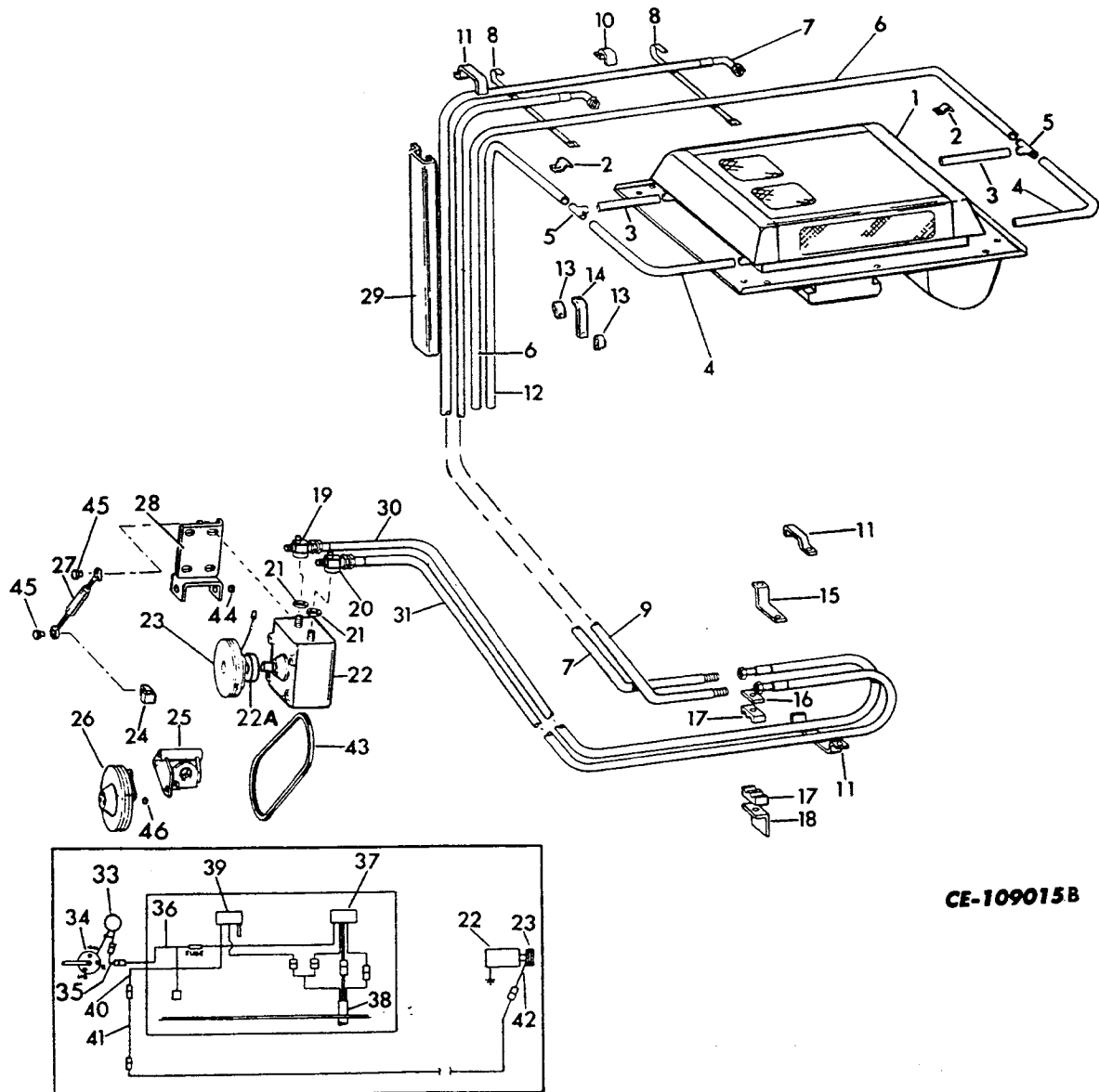
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
TOOL SET (44 piece) – Continued		
16	126	SOCKET (13/16")
17	124	SOCKET (3/4")
18	122	SOCKET (11/16")
19	120	SOCKET (5/8")
20	118	SOCKET (9/16")
21	116	SOCKET (1/2")
22	114	SOCKET (7/16")
23	B-3032	WRENCH, box (15/16 x 1")
24	B-2628	WRENCH, box (13/16 x 3/4")
25	B-2024	WRENCH, box (5/8 x 3/4")
26	B-1820	WRENCH, box (9/16 x 5/8")
27	B-1416	WRENCH, box (7/16 x 1/2")
28	H-177	HANDLE, flex
29	D-1612	ADAPTER (1/2" female, 3/8" male)
30	H-172	EXTENSION (6")
31	H-189	JOINT, universal
32	H-163	RATCHET, (reversible)
33	700-B	CUTTER, diagonal (6")
34	861	GAUGE, feeler (25 blades)
35	PB-43	BAR, pry (9/16" rd. x 16" long)
36	H-173	EXTENSION (10")
37	TP-24	PUNCH (5/16" bit x 10" long)
38	CC-24	CHISEL (7/8" bit x 8" long)
39	PP-6	PUNCH (3/16" bit x 7" long)
40	719	WRENCH, vise grip (7")
41	712-A	PLIER (slip joint, 8")
42	BP-32	HAMMER (ball peen)
43	SS-83	SCREWDRIVER (1/4" shank)
44	SS-123	SCREWDRIVER (3/8" shank)
45	DA-12	WRENCH (12" adjustable)

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR CONDITIONING KIT



CE-109015B

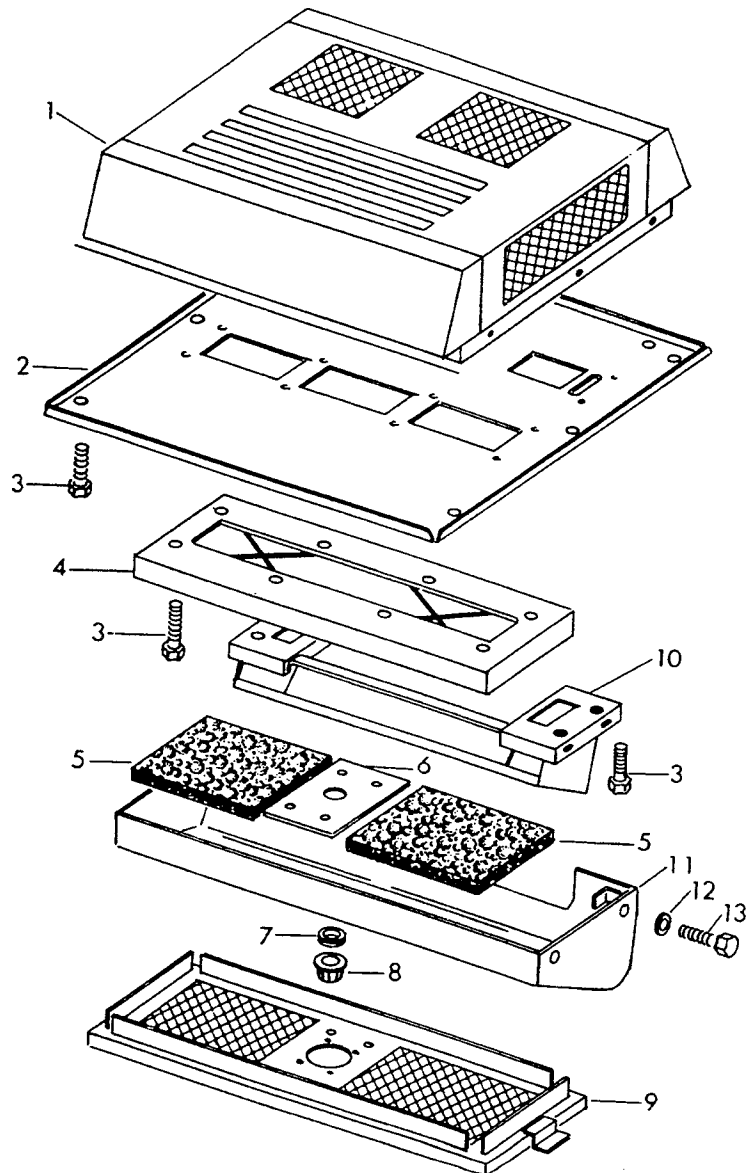
1	935 998 C91	AIR CONDITIONING KIT (See NOTE 1) (Consists of the following parts -	2	105 250	CLAMP (3)
				25 483 R1	BOLT (3)
				25 519 R1	NUT (3)
				25 532 R1	WASHER, flat (3)
		AIR CONDITIONER ASSEMBLY (Refer to AIR CONDITIONER ASSEMBLY)	3		HOSE, drain 7" long (%) (Replaces 936 895 C1) (2)
					NOTE 1 - Order on "Machine Order" form.
					% - Cut from BULK TUBE 427 685 C1

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR CONDITIONING KIT - Continued			26		PULLEY, compressor drive (Refer to Engine Parts Catalog, EPC-400)
4		HOSE, drain 30" long (Replaces 934 759 C1) (%) (2)	27	685 536 C1	TURNBUCKLE
5	940 116 C1	CONNECTOR, tee (2)		685 537 C1	BOLT, L.H. eye
6		HOSE, drain 45" long (Replaces 934 758 C1) (%)		26 317 R1	BOLT, L.H. hex-hd cap
7	932 498 C1	HOSE, suction		685 538 C1	BOLT, R.H. eye
8	935 464 C1	STRAP ASSEMBLY (2)		24 863 R1	BOLT, R.H. hex-hd cap
9	932 496 C1	HOSE, discharge		26 484 R1	NUT, L.H. jam
10	932 528 C1	CLAMP, suction hose		25 524 R1	NUT, R.H. jam
	24 839 R1	BOLT	28	685 774 C1	MOUNTING ASSEMBLY, air conditioner compressor
	25 534 R1	WASHER, flat		67 621 C1	BOLT, 1/2" long
11	932 529 C1	CLAMP (3)		21 318 R1	BOLT, 2-1/2" long (2)
	24 840 R1	BOLT (3)		25 522 R1	NUT, 3/8" NC (2)
	25 522 R1	NUT (3)		25 526 R1	NUT, 1/2" NC
	25 534 R1	WASHER, flat (3)		25 534 R1	WASHER, 3/8" flat
12		HOSE, drain 6" long (Replaces 934 757) (%)		26 273 R1	WASHER, 1/2" flat
13	892 033 C1	CLAMP (2)		26 610 R1	WASHER, 9/16" flat
	140 483 H	BOLT	29	935 979 C1	COVER, hose
	25 522 R1	NUT		24 843 R1	BOLT (4)
	25 534 R1	WASHER, flat		25 534 R1	WASHER, flat (4)
14	936 990 C1	BRACKET	30	936 927 C1	HOSE, suction
15	936 989 C1	BRACKET	31	936 928 C1	HOSE, discharge
16	205 990 H1	PLATE	33		CIRCUIT BREAKER (Refer to Wiring)
	24 860 R1	BOLT, 1" long	34		SWITCH, main (Combination) (Refer to Wiring)
	25 501 R1	BOLT, 3-3/4" long	35	936 062 C1	WIRE, power supply
	25 522 R1	NUT	36		WIRE (red), powerfeed at junction block (Refer to Inner Air Discharge Console Assembly) (+)
	25 534 R1	WASHER, flat	37		SWITCH, blower (Refer to Inner Air Discharge Console Assembly) (+)
17	932 527 C1	CLAMP, rubber (2)	38		HARNESS (Refer to Condenser & Evaporator Assembly) (+)
18	896 114 C1	ANGLE, hose mounting	39		SWITCH, thermostat (Refer to Inner Air Discharge Console Assembly) (+)
19	893 896 C1	VALVE, suction	40		LEAD, thermostat (Refer to Inner Air Discharge Console Assembly) (+)
20	938 197 R91	VALVE, discharge	41	936 061 C1	WIRE, to clutch
21	894 059 C1	RING, gasket (2)	42		WIRE, magnetic clutch (Refer to Magnetic Clutch)
22		COMPRESSOR, air conditioner (Refer to Air Conditioner Compressor)	43	683 448 C1	"V" BELT, air conditioner compressor
	681 221 C1	STUD, compressor mtg (4)	44	685 599 C1	BUSHING
	9 413 980	NUT (4)	45	672 363 C1	BUSHING (2)
	25 534 R1	WASHER, flat (4)	46	685 605 C1	SPACER (2)
22A	70 833 C1	SEAL, dust		932 402 C1	SEALANT
23		CLUTCH, magnetic (Refer to Magnetic Clutch)		FGH-14666	DRAWING, air conditioner installation
24	685 651 C1	BLOCK, adjustment		CZG-2513	DRAWING, compressor mounting
	24 843 R1	BOLT		FGH-15177	DRAWING, engineering instructions
	25 534 R1	WASHER, flat		427 685 C1	TUBE, bulk
25	685 600 C1	SUPPORT ASSEMBLY			% - Cut from BULK TUBE 427 685 C1
	25 843 R1	BOLT			+ - Part of Air Conditioner Assembly
	26 273 R1	WASHER, flat			

ATTACHMENTS

AIR CONDITIONER ASSEMBLY



CE-110695

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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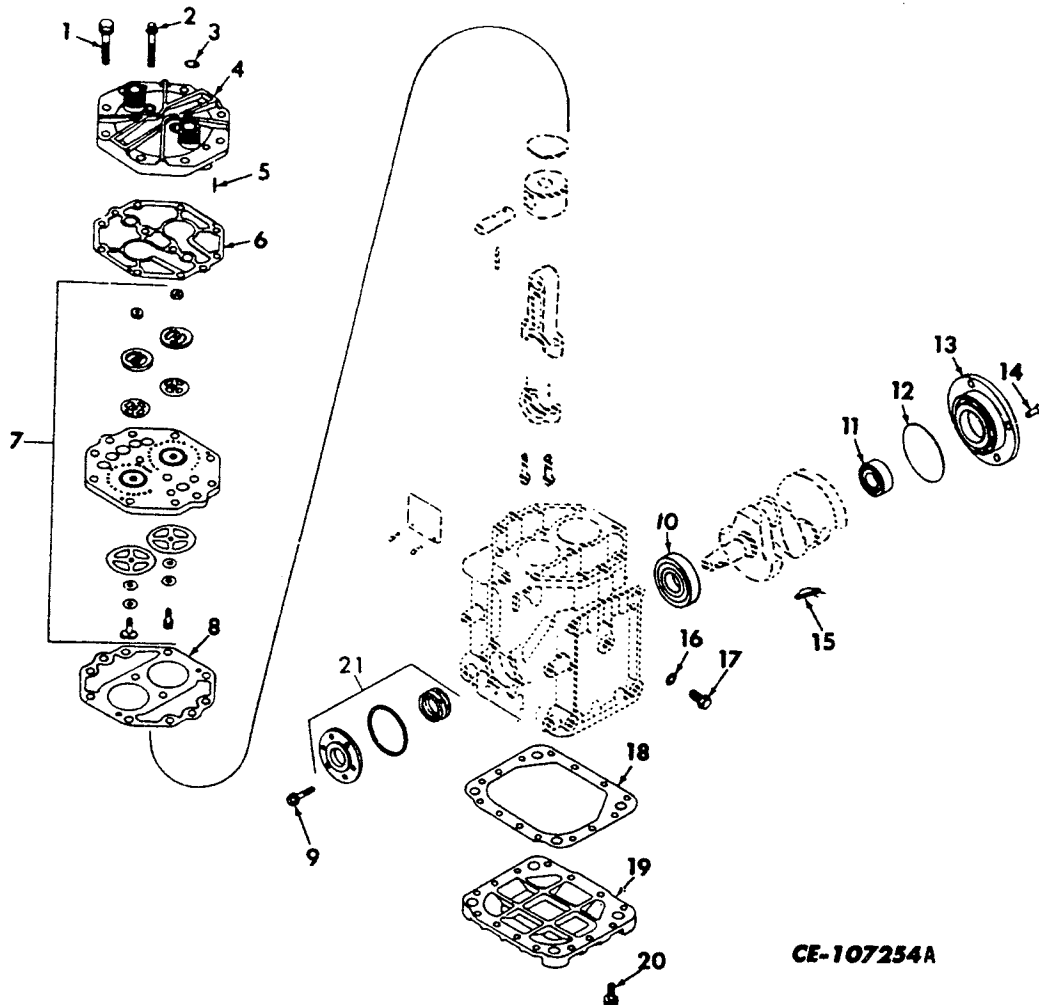
AIR CONDITIONER ASSEMBLY - Continued

	932 645 C91	AIR CONDITIONER ASSEMBLY
	24 860 R1	BOLT (12)
	25 536 R1	WASHER, flat (12)
		(Consists of the following parts —
1		CONDENSER & EVAPORATOR ASSEMBLY (Refer to Condenser & Evaporator Assembly)
2	647 869 C1	PAN, condenser and evaporator assembly mounting to cab roofing
3	423 571	BOLT, hex-hd w/tooth lock washer (20)
4	934 543 C1	INNER FRAME ASSEMBLY, air return
5	647 673 C1	FILTER, air return (2)
6	647 817 C1	PLATE, air return
	26 976 R1	SCREW, plate mounting to inner frame (4)
7	647 876 C1	GROMMET, air return knob indicator
8	647 674 C1	KNOB, air return indicator
9	934 544 C1	COVER & FRAME ASSEMBLY, air return
10		CONSOLE ASSEMBLY, inner air discharge (Refer to Inner Air Dis- charge Console Assembly)
11	647 808 C1	COVER ASSEMBLY, air discharge console
12	25 542 R1	WASHER, flat (4)
13	21 026 R1	BOLT (4)
	273 199 C1	GROMMET, power supply wires

ATTACHMENTS

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AIR CONDITIONER COMPRESSOR

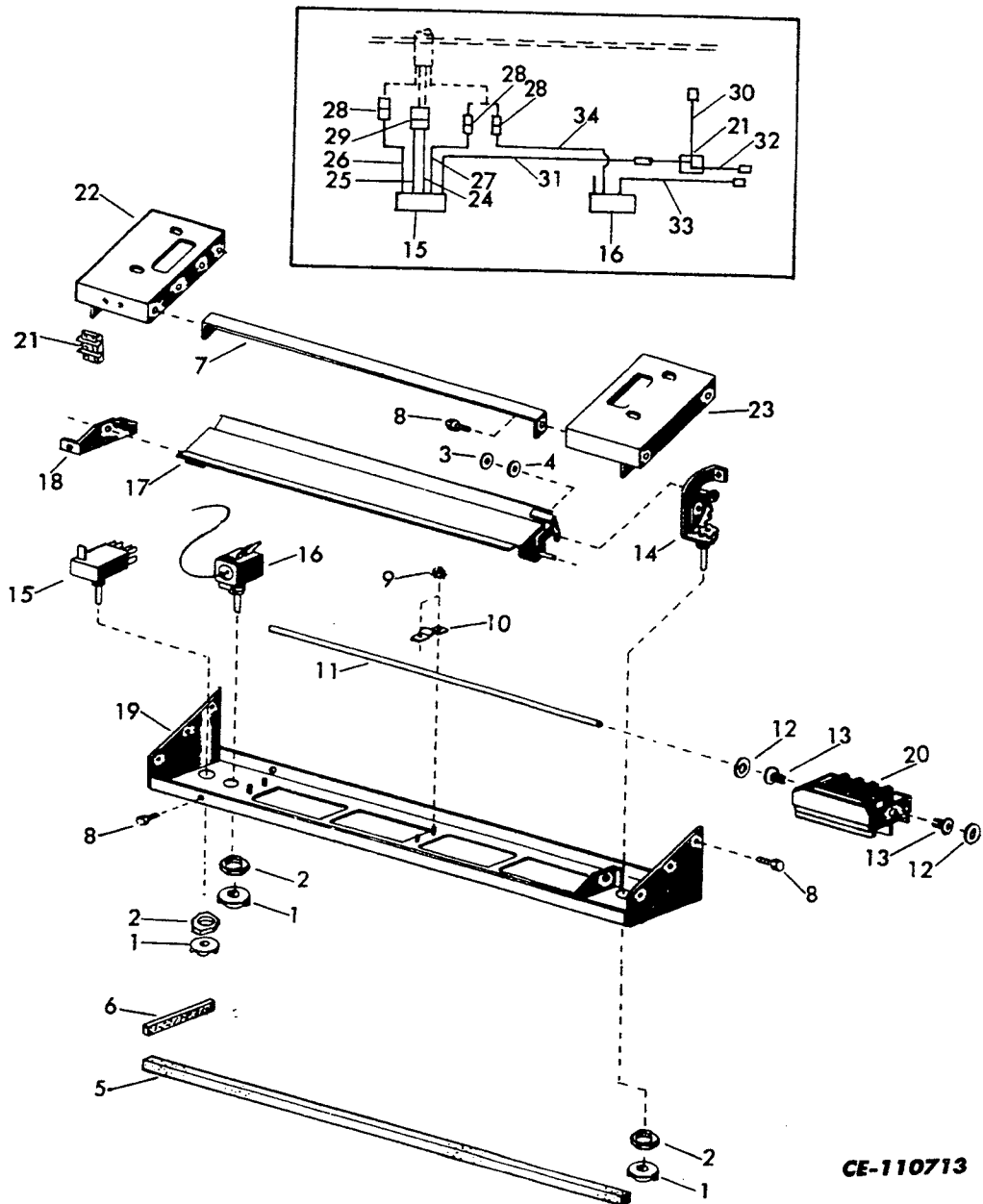


CE-107254A

	417 888 C92	COMPRESSOR, air conditioner (Consists of the following –	11	432 398 C91	BEARING
1	20 641 R1	SCREW, hex-hd machine (8)	12	431 763 C1	SEAL, “O” ring
2	374 805 R1	SCREW, 12 point head (4)	13	431 757 C1	HOUSING, rear bearing
3	431 762 C1	GASKET, seal	14	120 585	SCREW, fl-er-rec-hd (4)
4	431 758 C1	HEAD, cylinder	15	124 546	KEY, woodruff
5	21 247 R1	PIN, dowel (2)	16	431 764 C1	“O” RING (2)
6	431 756 C1	GASKET, head	17	445 073	PLUG (2)
7	431 759 C1	PLATE	18	431 760 C2	GASKET, base
8	431 761 C1	GASKET, cylinder	19	431 755 C1 181 094	PLATE, base BOLT (4)
9	443 874	SCREW, hex-hd (6)	20	21 024 R1	BOLT, hex-hd (14)
10	432 399 C91	BEARING	21	428 606 C91	KIT, seal

ATTACHMENTS

INNER AIR DISCHARGE CONSOLE ASSEMBLY



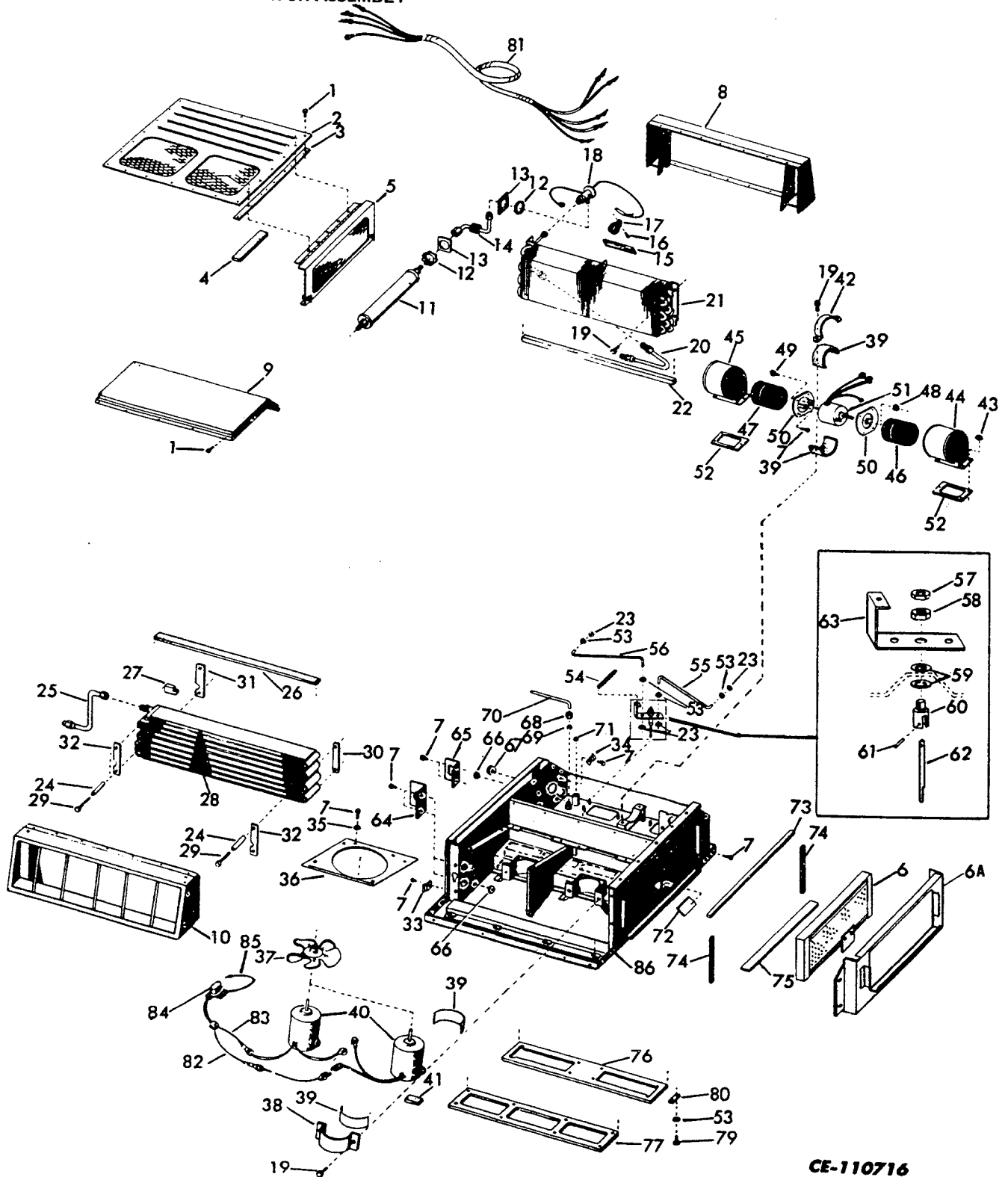
CE-110713

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
INNER AIR DISCHARGE CONSOLE ASSEMBLY - Continued			28	647 888 C1	CONNECTOR, single contact (3)
1	647 675 C1	KNOB, control (3)	29	647 887 C1	CONNECTOR, double contact
2	668 735 C1	NUT, controls mounting (3)	30	668 749 C1	WIRE (red), junction block to relay power lead
3	668 737 C1	NUT, spring	31	668 748 C1	WIRE (red w/fuse), blower switch to junction block
4	668 738 C1	WASHER, felt	32	668 750 C1	WIRE (red), power feed at junction block
5	647 802 C1	SEAL, foam (2)	33	934 550 C1	LEAD (black w/orange stripes), thermostat to clutch wire
6	647 803 C1	SEAL, foam (2)	34	647 813 C1	LEAD (black), thermostat to connector
7	647 793 C1	DEFLECTOR, air defroster			
8	21 026 R1	BOLT (10)			
9	647 885 C1	NUT w/LOCKWASHER (6)			
10	647 799 C1	STRAP, register shafting mounting (3)			
11	647 801 C1	SHAFT, register			
12	668 736 C1	WASHER, flat (8)			
13	647 886 C1	CLIP, tubular (8)			
14	647 806 C1	CONTROL, air director			
15	647 669 C91	SWITCH, blower			
16	647 665 C91	SWITCH, thermostat			
17	647 798 C1	DIRECTOR ASSEMBLY, air			
18	647 797 C1	BRACKET, air director			
19	647 807 C1	PLATE, register			
20	647 800 C1	REGISTER ASSEMBLY (4)			
21	668 751 C1	BLOCK, junction			
	423 546	BOLT, hex-hd. w/tooth lockwasher (2)			
	934 545 C1	NUT w/LOCKWASHER (2)			
22	647 796 C1	BRACKET ASSEMBLY, L.H. mounting			
23	647 795 C1	BRACKET ASSEMBLY, R.H. mounting			
24	647 811 C1	LEAD (2 wire - light blue), blower switch to motor, low speed			
25	647 812 C1	LEAD (2 wire - orange), blower switch to motor, high speed			
26	647 810 C1	LEAD (dark green), blower switch to motor medium speed			
27	647 813 C1	LEAD (black), blower switch to connector			

ATTACHMENTS

CONDENSER AND EVAPORATOR ASSEMBLY



CE-110716

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CONDENSER AND EVAPORATOR ASSEMBLY - Continued			31	647 836 C1	PLATE, condenser mounting - LH
1	552 897 R1	SCREW (24)	32	647 837 C1	PLATE, condenser mounting - backup (2)
2	647 821 C1	COVER ASSEMBLY, top	33	647 838 C1	CLAMP
3	647 822 C1	SEAL, foam (2)	34	647 839 C1	CLAMP, cap tube
4	647 823 C1	SEAL, foam (2)	35	25 532 R1	WASHER, flat (7)
5	647 676 C91	DOOR ASSEMBLY, filter (2)	36	647 840 C1	SHROUD, condenser fan (2)
6	934 597 C1	FILTER ASSEMBLY, air (2)	37	647 672 C1	FAN (2)
6A	934 585 C1	FRAME, LH filter mounting	38	647 841 C1	STRAP, condenser motor mounting (2)
6A	934 586 C1	FRAME, RH filter mounting	39		PAD, rubber-motor mounting (not furnished separately) (6)
7	26 976 R1	SCREW (64)	40	647 670 C91	MOTOR, condenser (2)
8	647 824 C1	END CAP ASSEMBLY, evaporator side	41	647 843 C1	PAD, rubber (2)
9	647 825 C1	COVER ASSEMBLY, evaporator	42	647 844 C1	STRAP, blower motor mounting
10	647 826 C1	END CAP ASSEMBLY, condenser side	43	934 574 C1	NUT w/LOCKWASHER (6)
11	647 668 C1	RECEIVER	44	647 845 C1	HOUSING, RH blower
12	647 878 C1	NUT, lock (2)	45	647 846 C1	HOUSING, LH blower
13	647 827 C1	PLATE, bulkhead (2)	46	644 318 C1	WHEEL, RH blower
14	647 828 C1	TUBE, bulkhead	47	644 319 C1	WHEEL, LH blower
15	647 848 C1	TAPE, rubberized asphalt (as required)	48	647 880 C1	NUT w/LOCKWASHER (2)
16	934 575 C1	SCREW, self tapping	49	425 623	SCREW w/LOCKWASHER (2)
17	647 829 C1	CLAMP, bulb	50	647 849 C1	PLATE, blower mounting (2)
18	647 667 C91	VALVE, expansion	51	647 666 C91	MOTOR, blower
19	27 313 R1	SCREW (10)	52	647 850 C1	SEAL, rubber (2)
20	647 830 C1	TUBE ASSEMBLY, bulkhead	53	934 596 C1	WASHER, flat (12)
21	647 664 C91	COIL, evaporator	54	647 851 C1	SPRING
22	647 831 C1	SEAL, rubber	55	647 852 C1	ARM, RH door
23	445 174	NUT, spring (4)	56	647 853 C1	ARM, LH door
24	647 847 C1	SLEEVE, hose (4)	57	25 523 R1	NUT, jam
25	647 832 C91	TUBE, condenser manifold	58	9 413 980	NUT, hex
26	647 833 C1	SEAL, foam	59	118 775	WASHER, flat (2)
27	647 834 C1	SEAL, foam	60	647 881 C1	COUPLING
28	647 663 C91	COIL, condenser	61	17 283 R1	PIN, roll
29	647 879 C1	SCREW (4)	62	647 854 C1	SHAFT, control knob
30	647 835 C1	PLATE, condenser mounting - RH			

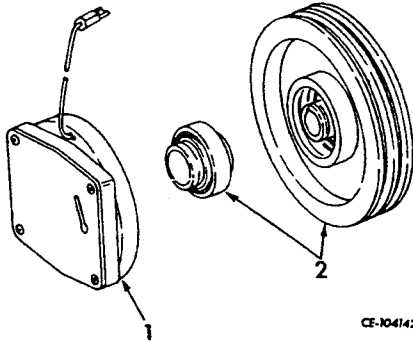
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CONDENSER AND EVAPORATOR ASSEMBLY - Continued			934 582 C1	BRACKET ASSEMBLY, motor mounting - chassis	
63	647 855 C1	ARM, pivot	934 583 C1	FLANGE ASSEMBLY, air inlet - chassis	
64	647 856 C1	BRACKET, bottle mounting	934 584 C1	PANEL ASSEMBLY, divider - chassis	
65	647 857 C1	BRACKET ASSEMBLY, bottle	934 880 C1	CHANNEL ASSEMBLY - chassis	
66	647 890 C1	GROMMET, rubber (2)	647 677 C91	KIT, latch	
67	647 891 C1	GROMMET, rubber			
68	114 628	SLEEVE			
69	114 627	NUT, compression			
70	647 858 C1	TUBE, guide			
71	647 884 C1	INSULATOR, bushing			
72	647 859 C1	SEAL, foam (2)			
73	647 860 C1	SEAL, foam (2)			
74	647 861 C1	SEAL, foam (4)			
75	647 862 C1	SEAL, foam (2)			
76	647 864 C1	SEAL, rubber			
77	647 865 C1	SEAL, rubber			
78	647 866 C1	SEAL, rubber (4)			
79	647 892 C1	RIVET, pop (8)			
80	647 867 C1	DIAPHRAGM, rubber (4)			
81	647 868 C1	HARNESS, wire			
82	647 875 C1	WIRE, RH condenser motor			
83	647 874 C1	WIRE, LH condenser motor			
84	647 872 C1	RELAY			
85	647 873 C1	WIRE, relay			
86	934 576 C1	CHASSIS ASSEMBLY, air conditioner			
	647 888 C1	CONNECTOR, wire single contact (9)			
	647 887 C1	CONNECTOR, wire double contact (3)			
	115 093	WASHER, lock (4)			
	934 577 C1	BOTTOM PAN ASSEMBLY - chassis			
	934 578 C91	LH PARTITION w/DOOR, 934 579 C1 ASSEMBLY - chassis			
	934 579 C1	DOOR - LH			
	934 580 C91	RH PARTITION w/DOOR, 934 652 C1 ASSEMBLY - chassis			
	934 652 C1	DOOR - RH			
	934 581 C1	DOUBLER PLATE ASSEMBLY - chassis			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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MAGNETIC CLUTCH



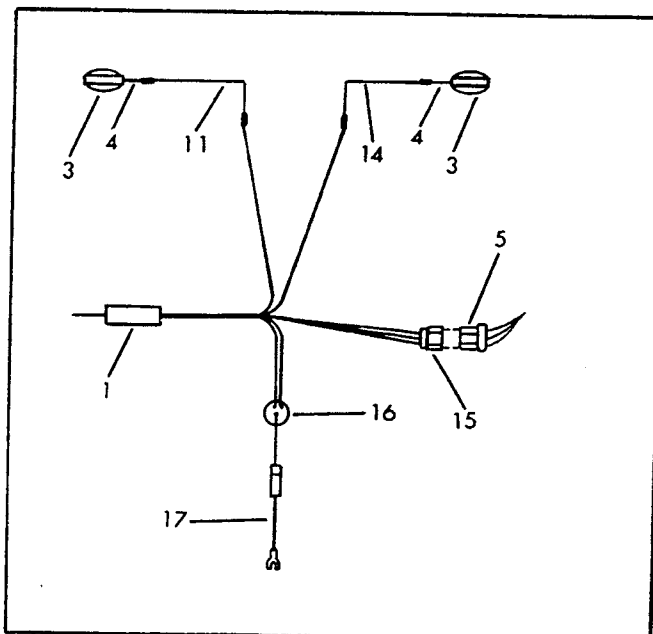
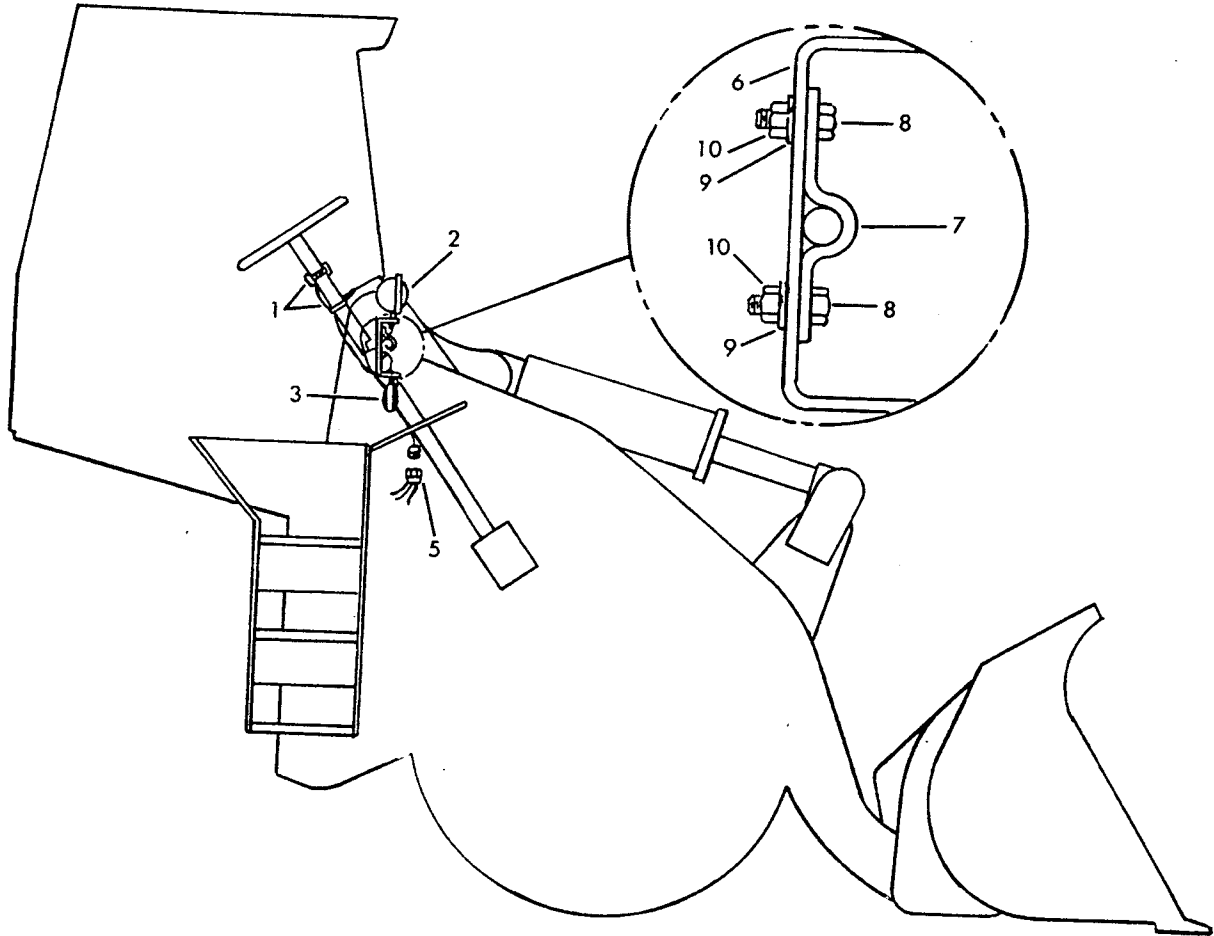
896 136 C91 CLUTCH, magnetic
 25 222 R1 BOLT (4)
 25 532 R1 WASHER, flat (4)
 (Consists of the following parts —

- | | | |
|---|------------|---------------------------------|
| 1 | 923 022 C1 | COIL ASSY, clutch |
| 2 | 923 021 C1 | PULLEY w/Roller Bearing, clutch |
| | 923 180 C1 | WASHER, special |
| | 400 555 R1 | SCREW |

ATTACHMENTS

TURN SIGNAL KIT

U0* and below
C0* and below



CE-109088

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION
TURN SIGNAL KIT -- Continued		
U0*	and below	
C0*	and below	
1	922 916 C91	SWITCH w/CONNECTOR, 968 663 R1 and HARNESS, turn signal
2		LAMP, front driving (Refer to Front Driving Lamp) (2)
3	200 299 H1 193 102	LAMP ASSEMBLY, w/LAMP, 193 102, turn signal (2) LAMP (2)
4	46 894 H	TERMINAL, turn signal lamp (2)
5		HARNESS, instrument panel (Refer to Instrument Panel Harness)
6	922 607 C1	CHANNEL (2)
7	922 606 C1	CAMP (2)
8	179 837	BOLT (4)
9	103 328	WASHER, lock (4)
10	102 635	NUT (4)
11		WIRE (Green) (Order SWITCH, 922 916 C91)
12	922 919 C1	CABLE (Yellow)
13	922 918 C1	CABLE (Green)
14		WIRE (Yellow) (Order SWITCH, 922 916 C91)
15	968 663 R1	CONNECTOR, female
16		FLASHER (Order SWITCH, 922 916 C91)
17		WIRE, to ignition switch terminal (Order SWITCH, 922 916 C91)
18		HARNESS, turn signal switch (Order SWITCH, 922 916 C91)

* - Serial Number Not Available.

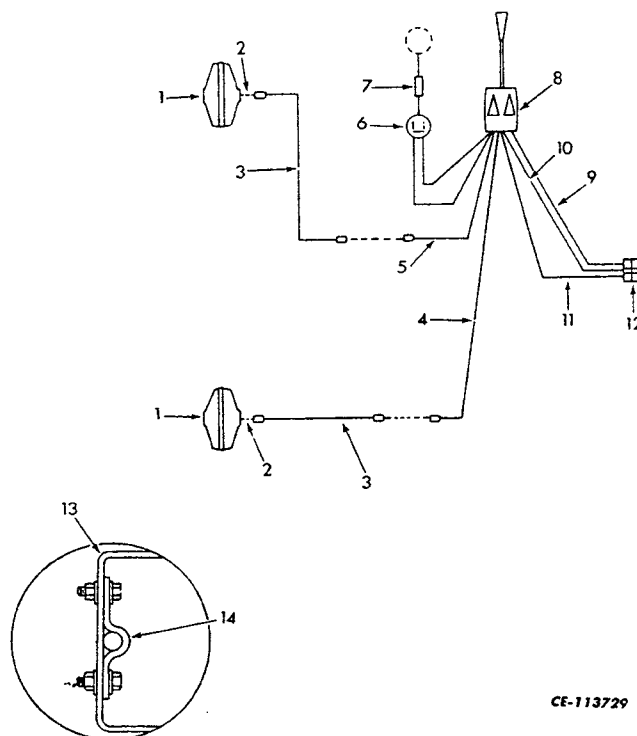
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TURN SIGNAL KIT w/FLASHER

U0* and up

C0* and up



CE-113729

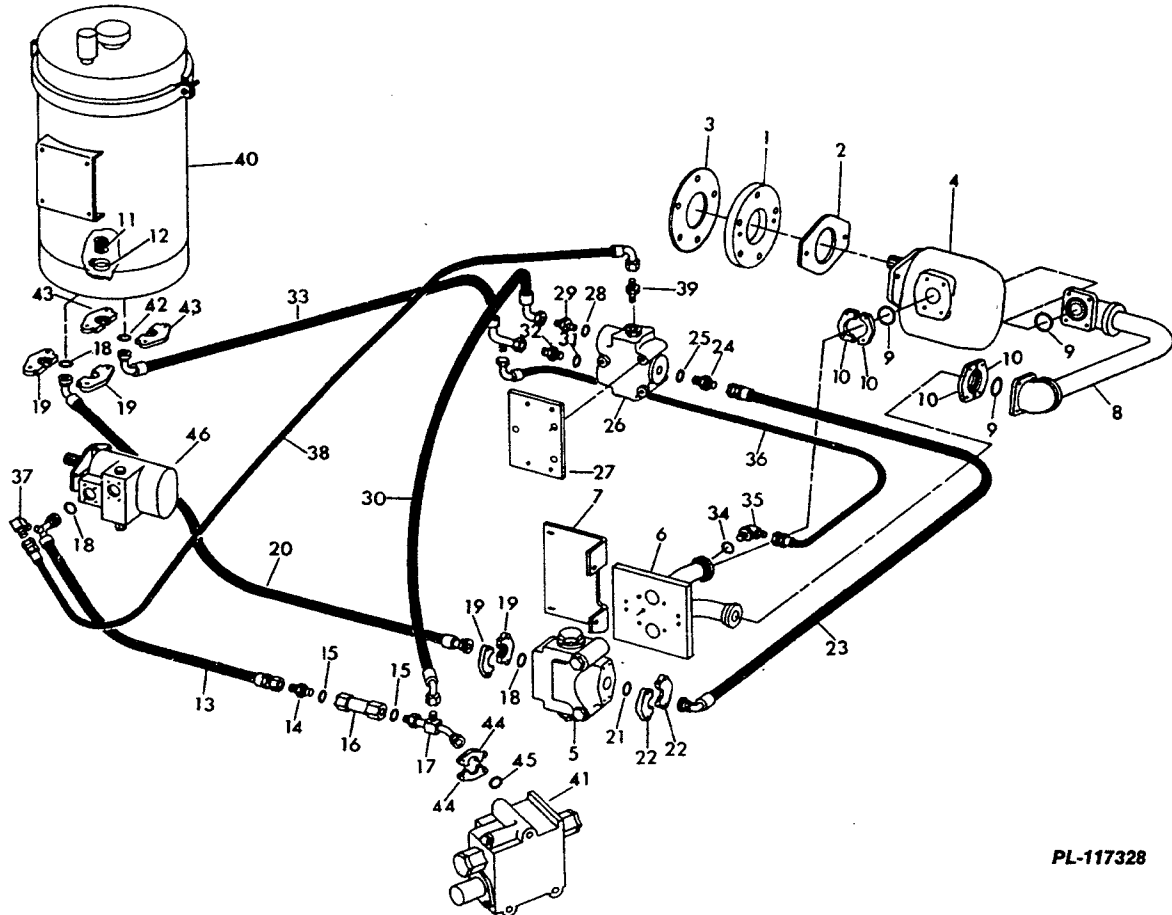
1	932 940 C91	LIGHT ASSEMBLY w/BULB, 446 914 and TERMINAL, 46 894 H (2)	11		WIRE (Brown) (Order SWITCH, 922 916 C91)
	446 914	BULB (2)	12		CONNECTOR (Order SWITCH, 922 916 C91)
2	46 894 H	TERMINAL (2)	13	922 607 C1	CHANNEL (2)
3	887 611 C1	CABLE (2)	14	922 606 C1	CLAMP (2)
4		WIRE (Yellow) (Order SWITCH, 922 916 C91)		24 840 R1	BOLT (4)
5		WIRE (Green) (Order SWITCH, 922 916 C91)		25 522 R1	NUT (4)
6	936 142 C1	FLASHER		25 534 R1	WASHER (Type "A") (8)
7		WIRE (To Ignition Switch Terminal) (Order SWITCH, 922 916 C91)	935 522 C1		STRAP-tie (2)
8	922 916 C91	SWITCH, turn signal	FGH 14 748		DRAWING, turn signal installation
9		WIRE (Blue) (Order SWITCH, 922 916 C91)			
10		WIRE (White) (Order SWITCH, 922 916 C91)			

* - Serial Number Not Available.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AUXILIARY STEERING ATTACHMENT (Lines and Connections)



PL-117328

1	933 686 C1 138 242	ADAPTER BOLT (5)	9	876 072 C1	"O" RING (3)
2	208 085 H1	GASKET	10	290 045 R1 70 427 R1 24 853 R1 24 864 R1 24 866 R1 25 546 R1	FLANGE, split (4) BOLT (7/16 x 1-1/4") (10) BOLT (7/16 x 2-1/2") (2) BOLT (1/2 x 2") (2) BOLT (1/2 x 2-1/2") (4) WASHER (2)
3	129 548 H1	GASKET	11	878 673 C1	SCREEN
4		PUMP (Refer to Auxiliary Steering Attachment)	12	279 027 R91	CLAMP
	24 840 R1 25 544 R1	BOLT (2) WASHER (2)	13	933 670 C2	HOSE
5		VALVE (Refer to Steering Pump Check Valve)	14	941 207	UNION
	138 258 120 382	BOLT (8) WASHER (8)	15	876 110 C1	"O" RING (2)
6	933 688 C1 24 840 R1 25 553 R1	MANIFOLD BOLT (2) WASHER (2)	16	890 952 C1	VALVE
7	933 684 C1	SUPPORT	17	933 683 C1	FITTING
8	933 682 C1	TUBE			

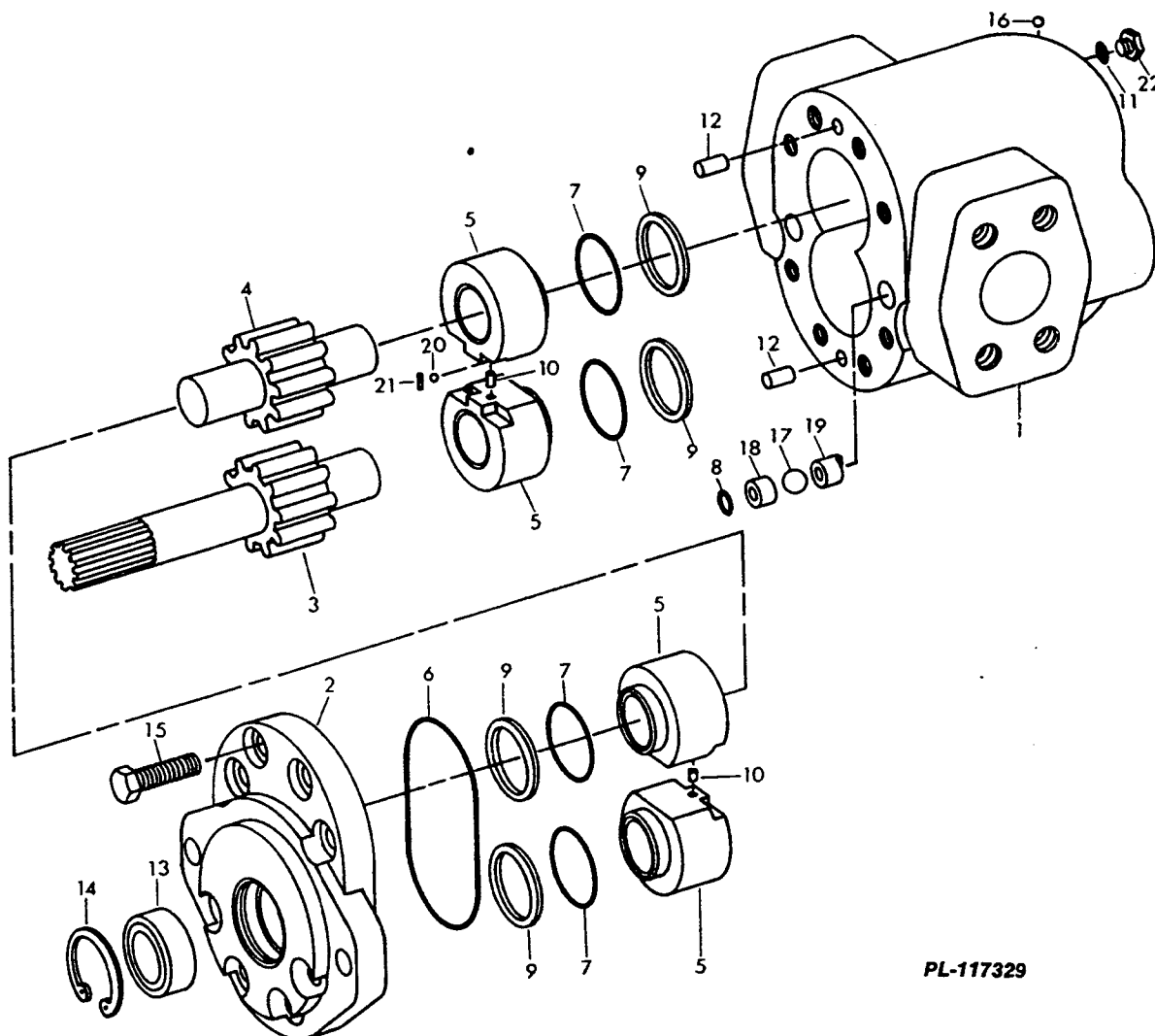
ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AUXILIARY STEERING ATTACHMENT - Continued (Lines and Connections)			LINE - PILOT - STEERING PUMP TO DIVERTER VALVE		
		LINE - RESERVOIR TO STEERING PUMP CHECK VALVE	37	925 707 C1	CLIP
18	876 072 C1	"O" RING (2)	38	933 675 C1	HOSE
19	290 045 R1 70 427 R1	FLANGE, split (4) BOLT (8)	39	9 402 708	CONNECTOR
20	933 671 C1	HOSE	40		RESERVOIR (Refer to Reservoir)
		LINE - EMERGENCY STEERING PUMP CHECK VALVE TO DIVERTER VALVE	41		STEERING VALVE (Refer to Steering Valve)
21	876 071 C1	"O" RING	42	876 071 C1	"O" RING
22	877 949 C2 140 483 H	FLANGE, split (2) BOLT (4)	43	877 949 C2 140 483 H	FLANGE, split (2) BOLT (4)
23	933 672 C2	HOSE	44	877 949 C2 140 483 H	FLANGE, split (2) BOLT (4)
24	347 765 R1	CONNECTOR	45	876 071 C1	"O" RING
25	877 691 C1	"O" RING	46		PUMP, steering diverter (Refer to Steering Diverter Pump Assy.)
26		VALVE ASSY. (Refer to Steering Diverter Valve Assy.)	FGH 11451		DRAWING, Reservoir Rework
	24 868 R1 25 546 R1	BOLT (3) WASHER (3)	FGH 14447		DRAWING, Frame Rework
27	933 685 C1	SUPPORT			
		LINE - DIVERTER VALVE TO STEERING VALVE			
28	877 691 C1	"O" RING			
29	347 765 R1	CONNECTOR			
30	933 673 C1	HOSE			
		LINE - DIVERTER VALVE TO RESERVOIR			
31	877 691 C1	"O" RING			
32	347 765 R1	CONNECTOR			
33	933 674 C1	HOSE			
		LINE - EMERGENCY STEERING PUMP CHECK VALVE DRAIN			
34	882 779 C1	"O" RING			
35	9 410 976	ELBOW			
36	933 676 C1	HOSE			

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AUXILIARY STEERING ATTACHMENT (Steering Pump)



PL-117329

933 687 C91	PUMP, auxiliary steering (Consists of the following parts -	7	"O" RING, bushing (%) (4)
1	BODY, valve (Not furnished separately)	8	"O" RING, drain (%) (2)
2	FLANGE (Not furnished separately)	9	RING, back-up (%) (4)
3	GEAR, drive (Not furnished separately)	10	DOWEL, bushings (Not furnished separately) (2)
4	GEAR, idler (Not furnished separately)	11	364 839 R1 "O" RING, drain
5	BUSHING (Not furnished separately) (4)	12	DOWEL, body (Not furnished separately) (2)
6	"O" RING, body (%)	13	SEAL (%)
			(%) - Part of KIT, 934 707 C91

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AUXILIARY STEERING ATTACHMENT – Continued (Steering Pump)

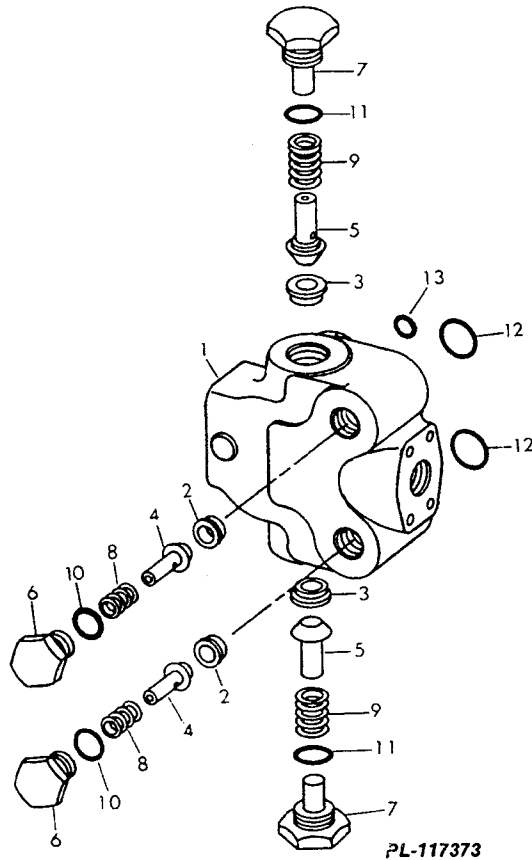
14		RING, snap (%)
15	138 254	BOLT (8)
16		BALL (Not furnished separately)
17		BALL (Not furnished separately) (2)
18	890 950 C1	SEAT (2)
19	890 990 C1	RETAINER (2)
20		BALL (Not furnished separately) (4)
21		PIN, roll (Not furnished separately) (4)
22		PLUG (Not furnished separately)
	934 707	KIT, seal (Consists of - § 2 "O" RING § 4 "O" RING § 1 "O" RING (+) § 4 RING, back-up § 1 SEAL, shaft § 1 RING, snap § 1 "O" RING (+))

(%) Part of KIT 934 707 C91
 (+)- If "O" RING groove in flange
 is less than 1/16" deep use small
 "O" RING.
 If "O" RING groove in flange
 is more than 1/16" deep use large
 "O" RING.
 § - Not furnished separately.

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AUXILIARY STEERING ATTACHMENT (Steering Pump Check Valve)



PL-117373

7	934 664 C1	PLUG (2)
8	934 666 C1	SPRING (2)
9	934 665 C1	SPRING (2)
10	368 269 R1	"O" RING (2)
11	627 240 C1	"O" RING (2)
12	27 316 R1	"O" RING (2)
13	379 365 R1	"O" RING (2)

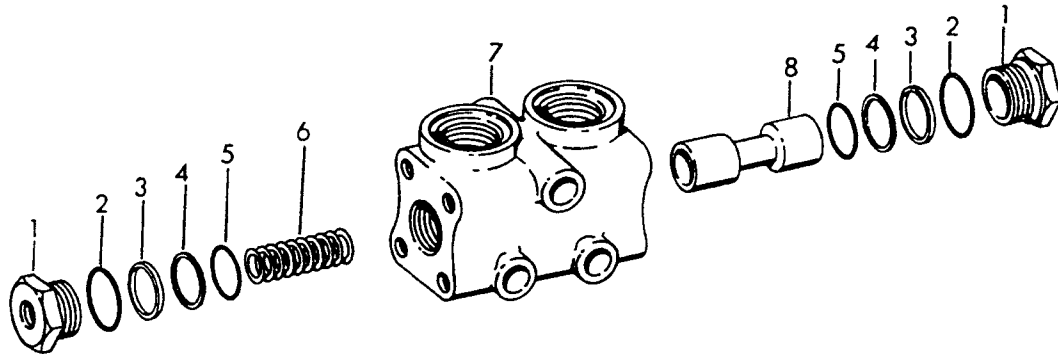
933 689 C91 VALVE, Steering Pump Check
(Consists of the following parts -

1	BLOCK, valve (Not serviced separately)
2	934 659 C1 SEAT (2)
3	934 660 C1 SEAT (2)
4	934 661 C1 PISTON (2)
5	934 662 C1 PISTON (2)
6	934 663 C1 PLUG (2)

ATTACHMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AUXILIARY STEERING ATTACHMENT (Steering Diverter Valve)

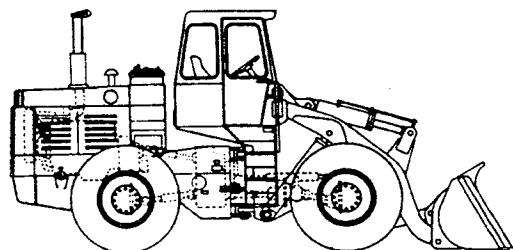


CE-108253

	933 690 C91	VALVE, diverter (Consists of the following parts -	4	208 933 H2	RING, back-up (2)
1	934 528 C1	PLUG, special (2)	5	386 422 R1	"O" RING (2)
2	307 915 R1	"O" RING (2)	6	934 527 C1	SPRING
3	934 526 C1	RING (2)	7		BODY (Not furnished separately)
			8		PLUNGER (Not furnished separately)

SECTION 2

MISCELLANEOUS



MISCELLANEOUS

QUICK REFERENCE FOR FILTER ELEMENTS AND BELTS

ELEMENTS	I.H. ENGINE
LUBRICATION SYSTEM	
Engine Lubricating Oil Filter Element	#
FUEL SYSTEM	
Final Fuel Filter	#
Primary Fuel Filter	#
TORQUE CONVERTER AND TRANSMISSION	
Hydraulic Oil Filter Element Kit (Keene)	927 535 C91
Hydraulic Oil Filter Element (Bendix)	930 654 C1
HYDRAULIC SYSTEM	
Hydraulic Reservoir Filter Element	877 826 C4
Reservoir Relief Valve Filter Element (Used w/Valve, 882 845 C91)	927 994 C1
AIR CLEANER	
Air Cleaner Filter Element	
(Primary)	
(Safety)	925 761 C1
U002262 and below	925 762 C1
CO* and below	
(Primary)	
(Safety)	935 694 C1
U002263 and up	935 693 C1
CO* and up	
BELTS	
Fan, Alternator & Water Pump Belt (Matched Set)	#
Air Compressor Drive	#
Freon Compressor Drive	683 448 C1

— Refer to Engine Parts Catalog EPC-400
* — Serial Number not available

MISCELLANEOUS

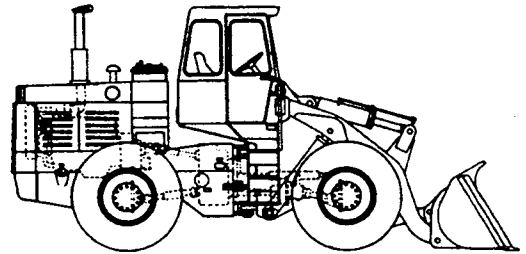
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE PACKAGES					
142 895 H2	KIT, transmission gasket (Consists of —				1 "O" RING (re- verse idler shaft) 707 253 R1
	1 GASKET (cover to main hous- ing) 125 524 H1				1 "O" RING (con- trol valve) 570 828 R1
	1 GASKET (input cap, rear to cover) 116 609 H1				4 "O" RING (re- lief valve — P-600, S-700) 352 221 R1
	1 GASKET (cap to cover — upper C' shaft — rear) 116 611 H1				3 "O" RING (con- trol valve) 350 818 R1
	1 GASKET (cover to first gear clutch housing) 129 513 H1				1 "O" RING (re- lief valve — P-600) 254 691 R1
	1 GASKET (cap to cover — lower C' shaft — rear) 122 043 H1				3 "O" RING (re- lief valve — P-601, S-700) 368 269 R1
	1 GASKET (cap to main housing — lower C' shaft — front) 129 548 H1				1 "O" RING (re- lief valve — P-601, S-700) 359 158 R1
	1 GASKET (cap to cover — rear output) 120 248 H1				2 "O" RING (out- put yoke — P-601, S-700) 702 283 R1
	1 GASKET (cap to main housing — front out- put) 129 560 H1				2 "O" RING (out- put yoke — P-601) 461 173 R1
	1 GASKET (axle throwout hous- ing to main housing) 120 275 H1				1 "O" RING 370 920 R1
	4 GASKET (filter cover to main housing) 129 570 H1				6 "O" RING 379 181 R1
	1 GASKET (out- put shaft yoke, P-600) 130 044 H1				2 RING (piston seal — S-700) 922 911 C1
	1 GASKET (first gear clutch cover) 928 466 C1				2 RING (piston seal — S-700) 922 912 C1
142 897 H3	KIT, transmission "O" RING (Consists of —				3 RING (piston seal — S-700) 922 198 C1
	16 "O" RING (bush- ing to tube) 355 967 R1				3 RING (piston seal — S-700) 923 199 C1
	13 "O" RING 355 966 R1				
	1 "O" RING (lube manifold to main housing) 293 726 R1				
	5 "O" RING (pis- ton seal ring — OD) 133 600 H1				
	5 "O" RING (pis- ton seal ring — ID) 133 601 H1				
	16 "O" RING (bush- ing to housing) 146 898 H1				
	12 "O" RING (dy- naseal washer — 3/8" dia. cap screw) 125 003 H1				
	5 "O" RING (dy- naseal washer) 299 496 R1				
			DECAL & PRODUCT GRAPHICS		
			935 794 C1	KIT, decal (Consists of the following items —	
				§ 1 DECAL, diesel fuel	
				§ 1 DECAL, radiator instructions	
				§ 1 DECAL, reservoir drain	
				§ 1 DECAL, "PAYLOADER"	
				§ 1 DECAL, hydraulic reservoir	
				§ 1 DECAL, oil drain	
				§ 1 DECAL, caution	
				§ 2 DECAL, caution hinge pin nut	
				§ 2 DECAL, caution clearance	
				§ 1 DECAL, breaking w/transmis- sion disc	
				§ 1 DECAL, breaking w/o trans- mission disc	
				§ 1 DECAL, starter	
				§ 1 DECAL, main switch	
				§ 1 DECAL, HOUGH	
				§ 1 DECAL, made in U.S.A.	
				§ 2 PRODUCT GRAPHIC, model	
				§ 2 PRODUCT GRAPHIC, "PAY- LOADER"	
				§ — Not furnished separately.	

MISCELLANEOUS

REF. NO.	PART NUMBER	DESCRIPTION
NAME & INSTRUCTIONS PLATE		
887 515 C1		PLATE, serial number (Not used on units equipped with R. O. P. S. Cab)
215 112 H1		WASHER (4)
		PLATE, R. O. P. S. serial number (See R. O. P. S. and Related Parts in Section 13)
		RIVET, drive (See "R. O. P. S. and Related Parts" in Section 13) (2)
219 092 H1		PLATE, range
213 878 H1		PLATE, forward and reverse
105 898 H1		SCREW (4)
887 529 C1		PLATE, transmission name
123 250 H1		SCREW, drive (2)

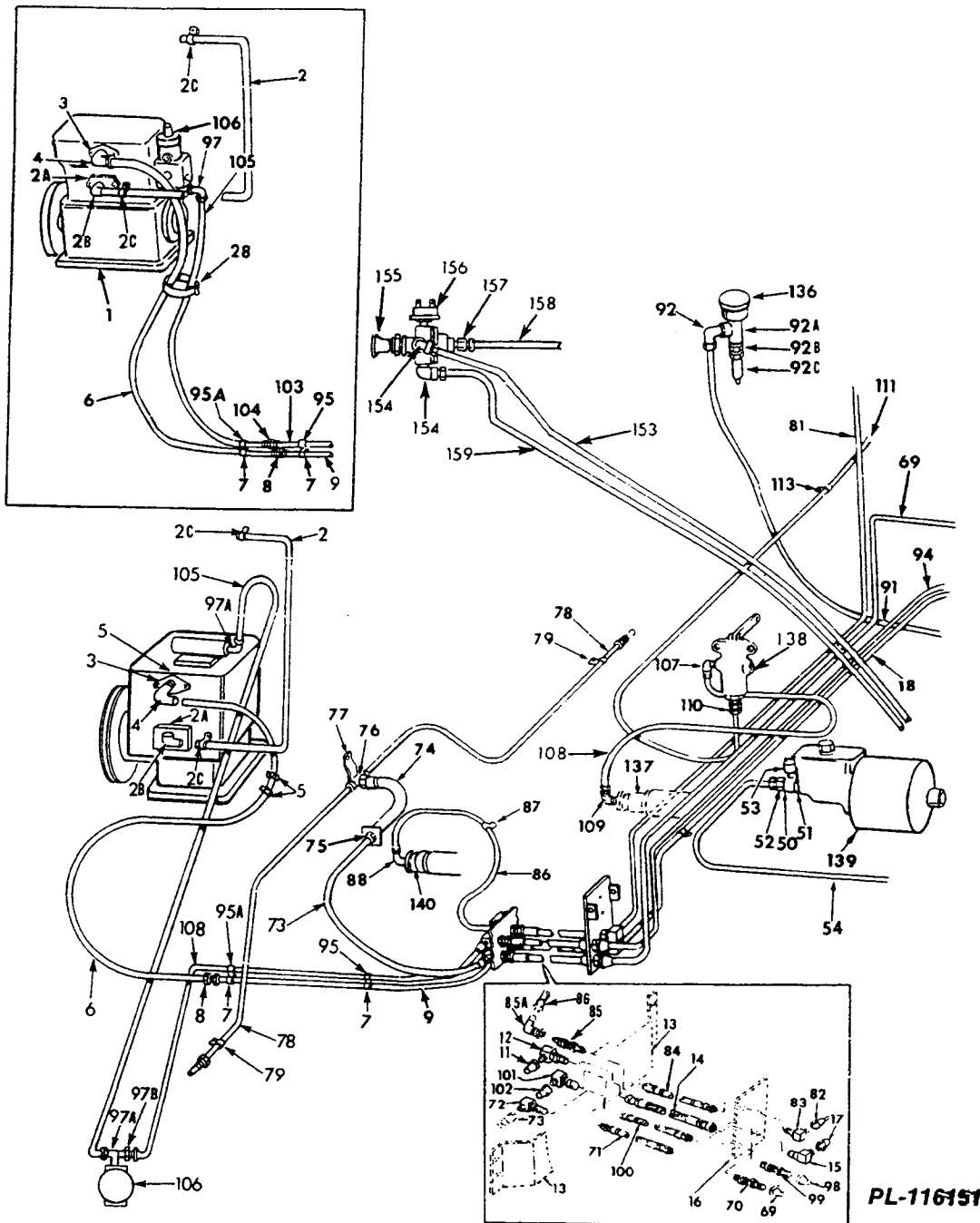
SECTION 3

AIR



AIR

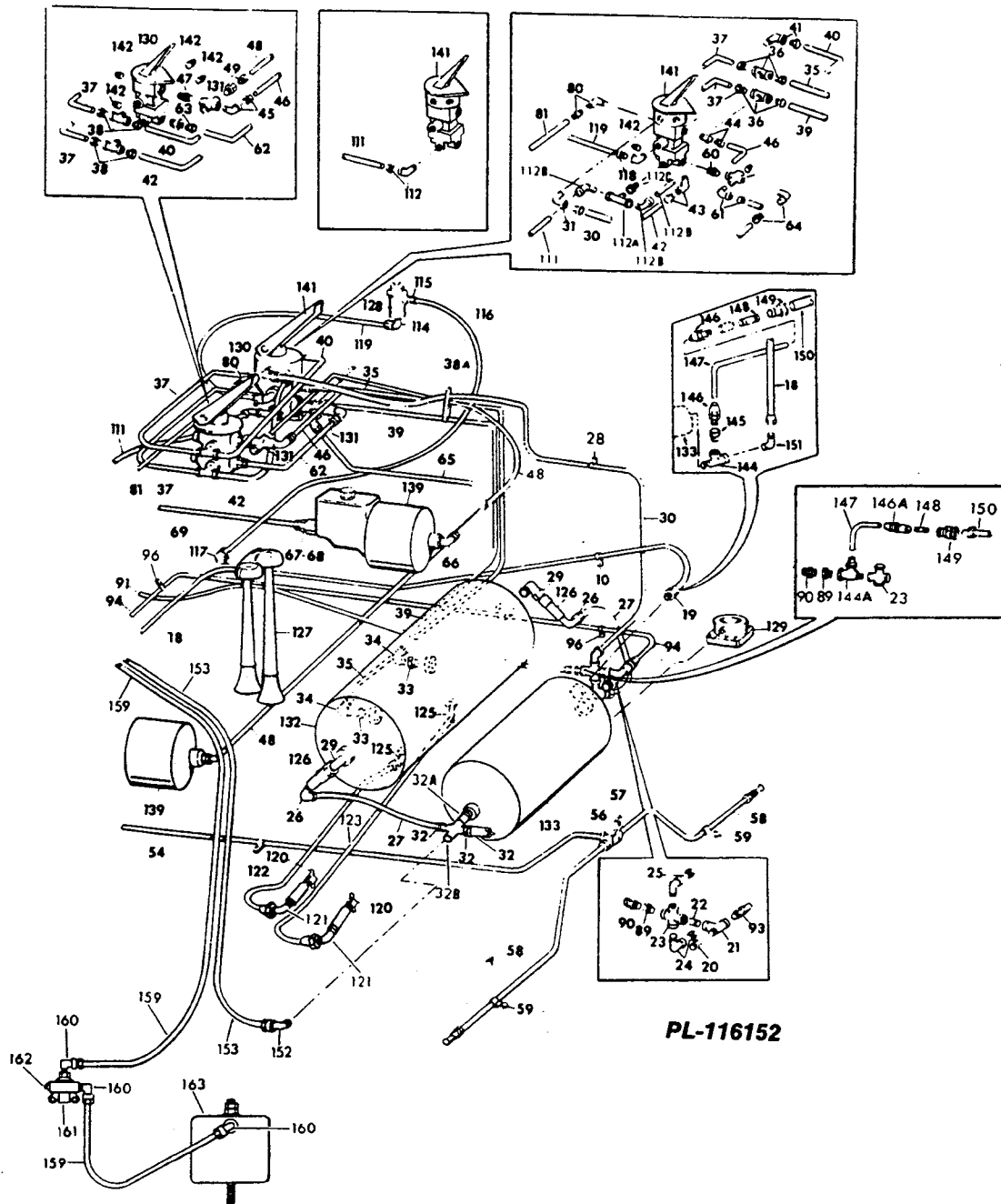
AIR SYSTEM PIPING
U002560 and below
C002535 and below



PL-116151

AIR

AIR SYSTEM PIPING – Continued
U002560 and below
C002535 and below



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING — Continued					
U002560 and below					
C002535 and below					
1		COMPRESSOR (Refer to Engine Parts Catalog, EPC-400)	19	698 562 R91	CONNECTOR, tube to tank U0* and up C0* and up
2		HOSE, compressor to air cleaner tube (See Air Cleaner Connections in Section 12)	LINE — WET TANK TO DRY TANK		
2A		GASKET, air compressor intake elbow (Refer to Air Cleaner Connections)	20	144 051	BUSHING, tee to tank
2B		ELBOW, air compressor intake (Refer to Air Cleaner Connections)	21	444 256	TEE, at wet tank
2C		CLAMP (Refer to Air Cleaner Connections)	22	120 286	NIPPLE, tee to cross
LINE — COMPRESSOR TO WET TANK			23	167 469 H1	CROSS
3	60 697 R1	FITTING, discharge	24	37 323 D 414 505 C1 37 165 D	ELBOW w/o NUT, cross to tube EYELET NUT, tube
4	444 044	ELBOW, 90° street	25	252 374 R1 414 504 C1 29 898 D	ELBOW w/o NUT, cross to tube EYELET NUT, tube
5	935 522 C1	STRAP (2)	26	941 047 C1 414 505 C1 37 165 D	ELBOW w/o NUT, tube to valve (2) EYELET (2) NUT, tube (2)
6	926 042 C1	HOSE, compressor to connector	27		TUBE w/o NUTS, wet tank to dry tank — cut length 3/8" OD x 11" long cut from bulk TUBE No. 417 199 C2 (2) NUT, 3/8" tube (4)
7	102 818 H1 25 522 R1 120 382	CLAMP (2) NUT (2) WASHER, lock (2)	28	37 165 D 935 464 C1	STRAP
8	60 702 R11	CONNECTOR w/BODY, 60 702 R1, SLEEVE, 55 896 R1 & NUT, 55 897 R1, hose to tube	29	444 044	ELBOW, 90° check valve to dry tank (2)
9	884 407 C1	TUBE, connector to bulkhead adapter	30		TUBE w/o NUTS, cross to LH treadle valve — cut length 1/4" OD x 60" long cut from bulk TUBE No. 417 196 C2 NUT, 1/4" tube (2)
10	102 818 H1 25 522 R1 120 382	CLAMP NUT, 3/8" NC hex WASHER, 3/8" lock	31	175 775 H1	ELBOW w/NUT, 90°
11	9 403 490	NUT, tube to bulkhead adapter	32	175 772 H1	CONNECTOR w/NUT, tube to tee
12	178 816 H1	ADAPTER, 90° bulkhead	32A	443 980	NIPPLE, wet tank U002256, 02263 and up C0* and up
13	926 744 C1 24 841 R1 25 544 R1 25 522 R1	SUPPORT, rear hose BOLT (4) WASHER, flat (8) NUT, Esna (4)	32B	444 136	TEE, at wet tank U002262 and below except 02256 C0* and below
14	209 363 H1	HOSE	32B	111 594	CROSS, at wet tank U002256, 02263 and up C0* and up
15	178 816 H1	ADAPTER, 90° bulkhead	32C	444 028	BUSHING, tee to safety valve
16	885 300 C1 932 752 C1 25 544 R1 9 413 979	SUPPORT, front hose "U" BOLT WASHER, flat (2) NUT (2)	32D		VALVE, safety (See Safety Valve in this section)
17	9 403 490	NUT, tube	LINES — DRY TANK TO TREADLE VALVES PRIMARY & SECONDARY RESERVOIR PORTS		
18	884 406 C2	TUBE, bulkhead to wet tank	33	128 140	BUSHING, at tank (2)
19	698 562 R91	CONNECTOR, tube to tank (Not used on units equipped w/Tire Inflation Kit) U0* and below C0* and below	34	941 047 C1 414 505 C1 37 165 D	ELBOW w/o NUT (2) EYELET (2) NUT, tube (2)

* — Serial number not available.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING — Continued					
U002560 and below			49	133 049 H1	CONNECTOR w/NUT, straight (2)
C002535 and below			LINE — RH POWER CLUSTER TO FRONT AXLE BRAKE CYLINDERS		
35		TUBE w/o NUTS, tank to valve — cut length 3/8" OD x 43" long cut from bulk TUBE No. 417 199 C2	50	48 166 H	GASKET, at power cluster
	37 165 D	NUT, 3/8" tube (2)	51	48 167 H	GASKET, at power cluster
36	941 044 C1	TEE w/o NUT st LH valve (2)	52	219 523 H1	BOLT, adapter
	414 505 C1	EYELET (4)	53	219 522 H1	FITTING, stop lights switch
	37 165 D	NUT, tube (4)	54	132 363 H1	TUBE & NUT ASSEMBLY, power cluster to tee
37		TUBE w/o NUTS, valve to valve — cut length 3/8" OD x 14" long cut from bulk TUBE No. 417 199 C2 (2)	55	156 609 H1	CLAMP, tube to frame
	37 165 D	NUT, 3/8" tube (4)	56	146 966 H1	TEE, at axle
38	941 044 C1	TEE w/o NUTS at RH treadle valve (2)	57	885 683 C1	SUPPORT, tee mounting
	414 505 C1	EYELET (2)		25 222 R1	BOLT
	37 165 D	NUT, tube (2)		120 380	WASHER, lock
38A	204 732 H1	CLAMP, tube		25 519 R1	NUT
	140 483 H	BOLT	58	220 536 H1	TUBE & NUT ASSEMBLY, tee to brake cylinder (2)
	25 522 R1	NUT	59	140 578	CLAMP, tube to axle (2)
	25 532 R1	WASHER, flat (2)		25 483 R1	BOLT (2)
39		TUBE w/o NUTS, tank to valve — cut length 3/8" OD x 34" long cut from bulk TUBE No. 417 199 C2		120 382	WASHER, lock (2)
	37 165 D	NUT, 3/8" tube (2)		25 522 R1	NUT (2)
LINE — TREADLE VALVES SECONDARY DELIVERY PORT TO FRONT AXLE POWER CLUSTER (RH)			LINE — TREADLE VALVES PRIMARY DELIVERY PORT TO REAR AXLE POWER CLUSTER (LH)		
40		TUBE w/o NUTS, LH treadle valve to RH treadle valve — cut length 3/8" OD x 17" long cut from bulk TUBE No. 417 199 C1	60	443 990	NIPPLE, RH treadle valve to two way valve
	37 165 D	NUT, 3/8" tube (2)	61	37 323 D	ELBOW w/o NUT, at two way valve
41	941 045 C1	ELBOW w/o NUT		414 505 C1	EYELET
	414 505 C1	EYELET		37 165 D	NUT, tube
	37 165 C1	NUT, tube	62		TUBE w/o NUTS, two way valve to LH treadle valve — cut length 3/8" OD x 11" long cut from bulk TUBE No. 417 199 C2
42		TUBE w/o NUTS, LH treadle valve to RH treadle valve — cut length 3/8" OD x 14" long — cut from bulk TUBE No. 417 199 C2		37 165 D	NUT, 3/8" tube (2)
	37 165 D	NUT, 3/8" tube (2)	63	175 772 H1	CONNECTOR, at RH treadle valve
43	941 045 C1	ELBOW w/o NUT	64	37 323 D	ELBOW w/o NUT, at two way valve
	414 505 C1	EYELET		414 505 C1	EYELET
	37 165 C1	NUT, tube		37 165 D	NUT, tube
44	175 772 H1	CONNECTOR, LH treadle valve to two way valve reducing	65		TUBE w/o NUTS, two way valve to LH power cluster — cut length 3/8" x 43" long cut from bulk TUBE No. 417 199 C2
45	37 323 D	ELBOW w/o NUT, at two way valve		37 165 D	NUT, 3/8" tube (2)
	414 505 C1	EYELET	66	38 026 DM	CONNECTOR w/o NUT, at LH power cluster
	37 165 D	NUT		414 505 C1	EYELET
46		TUBE w/o NUTS, two way valve to RH treadle valve — cut length 3/8" OD x 11" long cut from bulk TUBE No. 417 199 C2		37 165 D	NUT, tube
	37 165 D	NUT, 3/8" tube (2)			
47	443 990	NIPPLE, at RH treadle valve			
48		TUBE w/o NUTS, two way valve to RH power cluster — cut length 3/8" OD x 55" long cut from bulk TUBE No. 417 199 C2			
	37 165 D	NUT, 3/8" tube (2)			

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING – Continued					
U002560 and below					
C002535 and below					
LINE – LH POWER CLUSTER TO REAR AXLE BRAKE CYLINDERS					
67	48 071 H	ADAPTER, at power cluster	91		TUBE w/o NUTS, cut length 1/8" OD x 70" long cut from bulk TUBE No. 417 195-C2
68	49 034 H	GASKET		36 092 D	NUT, 1/8" tube (2)
69	217 965 H1	TUBE & NUT ASSEMBLY	92	172 832 H1	ELBOW
70	217 971 H1	ADAPTER & LOCK NUT, at bulkhead	92A	112 761	TEE
71	885 446 C1	HOSE ASSEMBLY	92B	444 012	ADAPTER, tee to switch
72	195 091 H2	ADAPTER, at bulkhead	92C		SWITCH, low air pressure (See Wiring in Section 8)
73	886 103 C1	TUBE & NUT ASSEMBLY	LINE – WET TANK TO GOVERNOR		
74	879 016 C1	HOSE, tube to tee	93	30 775 VX	CONNECTOR, at tee
75	194 150 H1	NUT, hose to frame	94	886 104 C1	TUBE
76	146 966 H1	TEE, at axle	95	179 983 H1	CLAMP
77	136 271 H1	CLIP, tee to axle	96	140 578	CLAMP, tube (2)
	25 222 R1	BOLT	97	219 418 H1	ELBOW, tube to governor
	120 380	WASHER, lock			U002430 and below
	25 519 R1	NUT			C0* and below
78	220 536 H1	TUBE & NUT ASSEMBLY, tee to brake cylinder (2)	97A	30 402 D	ELBOW w/o NUT (2)
79	140 578	CLAMP, tube to bolster (2)		414 504 C1	U002431 and up
	24 841 R1	BOLT (2)			C0* and up
	120 382	WASHER, lock (2)	97B	9 402 836	ELBOW
	25 522 R1	NUT (2)			U002431 and up
LINE – LH TREADLE VALVE TO TRANSMISSION DISCONNECT					C0* and up
80	941 041 C1	ELBOW w/o NUT, at treadle valve	98	9 403 486	NUT, tube to adapter
	414 504 C1	EYELET	99	9 403 252	ADAPTER w/o NUT
	29 898 D	NUT, tube		9 410 057	NUT, lock
81	884 415 C1	TUBE	100	219 957 H1	HOSE
81A	140 578	CLAMP	101	202 804 H1	ADAPTER, 90° bulkhead
82	9 403 486	NUT, tube to adapter	102	9 403 486	NUT, tube to adapter
83	202 804 H1	ADAPTER, 90° bulkhead	103	179 951 H1	TUBE w/o NUT
84	219 957 H1	HOSE			U002430 and below
85	9 403 252	ADAPTER w/o NUT			C0* and below
	9 410 057	NUT, lock	103	179 952 H1	TUBE w/o NUT
85A	9 410 252	ELBOW, 45°			U002431 and up
86	218 764 H1	HOSE, bulkhead to transmission		9 403 486	C0* and up
87	132 112 H1	CLAMP, hose			NUT, tube
88	444 166	ELBOW, at transmission	104	13 950 HX	CONNECTOR, tube to hose
LINE – WET TANK TO PRESSURE GAUGE					U002430 and below
89	112 877	BUSHING, at cross			C0* and below
90	59 939 D	CONNECTOR w/o NUT	105	926 041 C1	HOSE, connector to governor
	36 092 D	NUT, tube			U002430 and below
					C0* and below

* – Serial number not available.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING — Continued					
U002560 and below			116		TUBE w/o NUTS, horn valve to horn-cut length 1/4" OD x 50" long cut from bulk TUBE No. 417 196 C2
C002535 and below				29 898 D	NUT, 1/4" tube (2)
105A	184 346 H1	TUBE w/o NUT, compressor to governor			
		U002431 and up	117	30 402 D	ELBOW w/o NUT, at horn
	29 898 D	CO* and up		414 504 C1	EYELET
		NUT, tube (2)		29 898 D	NUT, tube
106		GOVERNOR (See Governor in this Section)	118	941 041 C1	ELBOW w/o NUT, at treadle valve
				414 504 C1	EYELET
				29 898 D	NUT, tube
LINES — BOOM STOP POSITIONER TO MAIN CONTROL VALVE & TREADLE VALVE			119		TUBE w/o NUTS, treadle valve to horn valve — cut length 1/4" OD x 14" long cut from bulk TUBE No. 417 196 C2
107	252 374 R1	ELBOW w/o NUT, at air valve		29 898 D	NUT, 1/4" tube (2)
	414 504 C1	EYELET			
	29 898 D	NUT, tube			
108		TUBE w/o NUTS, air valve to main hydraulic valve — cut length 1/4" OD x 55" long cut from bulk TUBE No. 417 196 C2	LINE — DRY TANK DRAIN		
	29 898 D	NUT, 1/4" tube (2)	120	25 450 H	PETCOCK, drain (2)
109	252 374 R1	ELBOW w/o NUT, at main hydraulic valve	121	30 775 VX	CONNECTOR (2)
	414 504 C1	EYELET			U002262 and below except 02256
	29 898 D	NUT, tube			CO* and below
110	59 730 H	CONNECTOR w/o NUT, at air valve	121	96 644 R1	ELBOW (2)
	414 504 C1	EYELET			U002256, 02263 and up
	29 898 D	NUT, tube			CO* and up
111		TUBE w/o NUTS, air valve to treadle valve — cut length 1/4" OD x 55" long cut from bulk TUBE No. 417 196 C2	122	145 325 H1	TUBE, copper
	29 898 D	NUT, 1/4" tube (2)			U002262 and below except 02256
					CO* and below
112	169 667 H1	ELBOW w/NUT (At LH treadle valve)	122	219 916 H1	TUBE, copper
112A		TEE (Refer to R.O.P.S. and Related Parts)			U002256, 02263 and up
					CO* and up
112B		ELBOW w/NUT (Refer to R.O.P.S. and Related Parts) (2)	123	126 898 H1	TUBE, copper
					U002262 and below except 02256
112C		ADAPTER, 3/8" to 1/4" (Refer to R.O.P.S. and Related Parts)			CO* and below
			123	145 332 H1	TUBE, copper
112D		TUBE, poly-flow w/o NUTS, 1/4" OD x 55" long (See R.O.P.S. and Related Parts in Section 13)			U002256, 02263 and up
					CO* and up
113	140 578	CLAMP, tube (2)	125	96 644 R11	ELBOW, 90° (2)
			126	198 034 H1	VALVE, check (2)
			127		HORN (See Air Horn & Valve in this section)
			128		VALVE, horn (See Air Horn & Valve in this section)
			129	778 063 C92	VALVE, moisture ejection
			130		VALVE, RH treadle (See Treadle Valve in this section)
			131		VALVE, two way (See two way valve in this section) (2)
LINES — AIR HORN TO HORN VALVE & TREADLE VALVE					
114	252 374 R1	ELBOW w/o NUT, at horn valve			
115	29 901 D	CONNECTOR w/o NUT, at horn valve			
	414 504 C1	EYELET			
	29 898 D	NUT, tube			

* — Serial number not available.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING — Continued			LINE — WET TANK TO PARKING BRAKE AIR CYLINDER		
U002560 and below					
C002535 and below					
132	217 263 H1 217 264 H1 18 423 R1	TANK, dry (split type) "U" BOLT (2) NUT, 3/8" — 16 NC Esna (4)	152	42 411 D	ELBOW w/o NUT U002256, 02263 and up C0* and up
133	217 262 H1 217 296 H1 18 423 R1	TANK, wet "U" BOLT (2) NUT, 3/8" — 16 NC Esna (4)		414 505 C1 37 165 D	EYELET NUT
136		GAUGE, air pressure (See Instruments & Related Parts in Section 11)	153	417 199 C1	TUBE w/o NUTS U002256, 02263 and up C0* and up
137		VALVE, main control (See Main Control Valve (2 Spool) in Section 10)	154	37 167 D	ELBOW w/o NUT (2) U002256, 02263 and up C0* and up
138		VALVE, air (See Air Valve in this section)		414 505 C1 37 165 D	EYELET (2) NUT, tube (2)
139		CLUSTER, power (See Power Cluster in this section) (2)	155		VALVE, parking brake control (Refer to Parking Brake Control Valve) U002256, 02263 and up C0* and up
140		TRANSMISSION DISCONNECT (See Transmission in Section 7)	156		SWITCH, parking brake (Refer to Parking Brake Switch) U002256, 02263 and up C0* and up
141		VALVE, LH treadle (See Treadle in this section)	157	29 901 D	CONNECTOR w/o NUT U002256, 02263 and up C0* and up
142	455 686	PLUG, 3/8" pipe (5)		414 504 C1 29 898 D	EYELET NUT, tube
LINE — TIRE INFLATION KIT			158	417 196 C1	TUBE w/o NUTS U002256, 02263 and up C0* and up
144	444 261	TEE U0* and below C0* and below	159	417 199 C1	TUBE w/o NUTS (2) U002256, 02263 and up C0* and up
144A	971 599 R91	TEE ASSY U0* and up C0* and up	160	37 323 D	ELBOW w/o NUT (3) U002256, 02263 and up C0* and up
145	144 045	ADAPTER, reducing U0* and below C0* and below		414 505 C1 37 165 D	EYELET (3) NUT, tube (3)
146	153 530 H1	CONNECTOR w/NUT (2) U0* and below C0* and below	161		VALVE, holding (Refer to Holding Valve) U002256, 02263 and up C0* and up
146A	153 530 H1	CONNECTOR w/NUT U0* and below C0* and below	162		PLUG, pipe (Refer to Holding Valve) U002256, 02263 and up C0* and up
147	161 161 H1 29 898 D	TUBE w/o NUT NUT, tube (U0* and below, C0* and below) (2) (U0* and up, C0* and up)	163		CYLINDER, air (Refer to Air Cylinder) U002256, 02263 and up C0* and up
148	105 405	NIPPLE		60 702 R1	BODY, connector — hose to compressor tube (Part of CONNECTOR, 60 702 R11)
149	155 464	CHECK UNIT			
150	217 999 H1	HOSE & CHUCK ASSY			
151	153 526 H1	ELBOW U0* and below C0* and below			

* — Serial number not available.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR SYSTEM PIPING - Continued
U002560 and below
C002535 and below

55 897 R1	NUT, connector - hose to compressor tube (Part of CONNECTOR, 60 702 R11)
55 896 R1	SLEEVE, connector - hose to compressor tube (Part of CONNECTOR, 60 702 R11)
417 195 C2	TUBING, bulk - 1/8" OD x 100 ft (X)
417 196 C2	TUBING, bulk - 1/4" OD x 50 ft (X)
417 199 C2	TUBING, bulk - 3/8" OD x 50 ft (X)

X - As required.

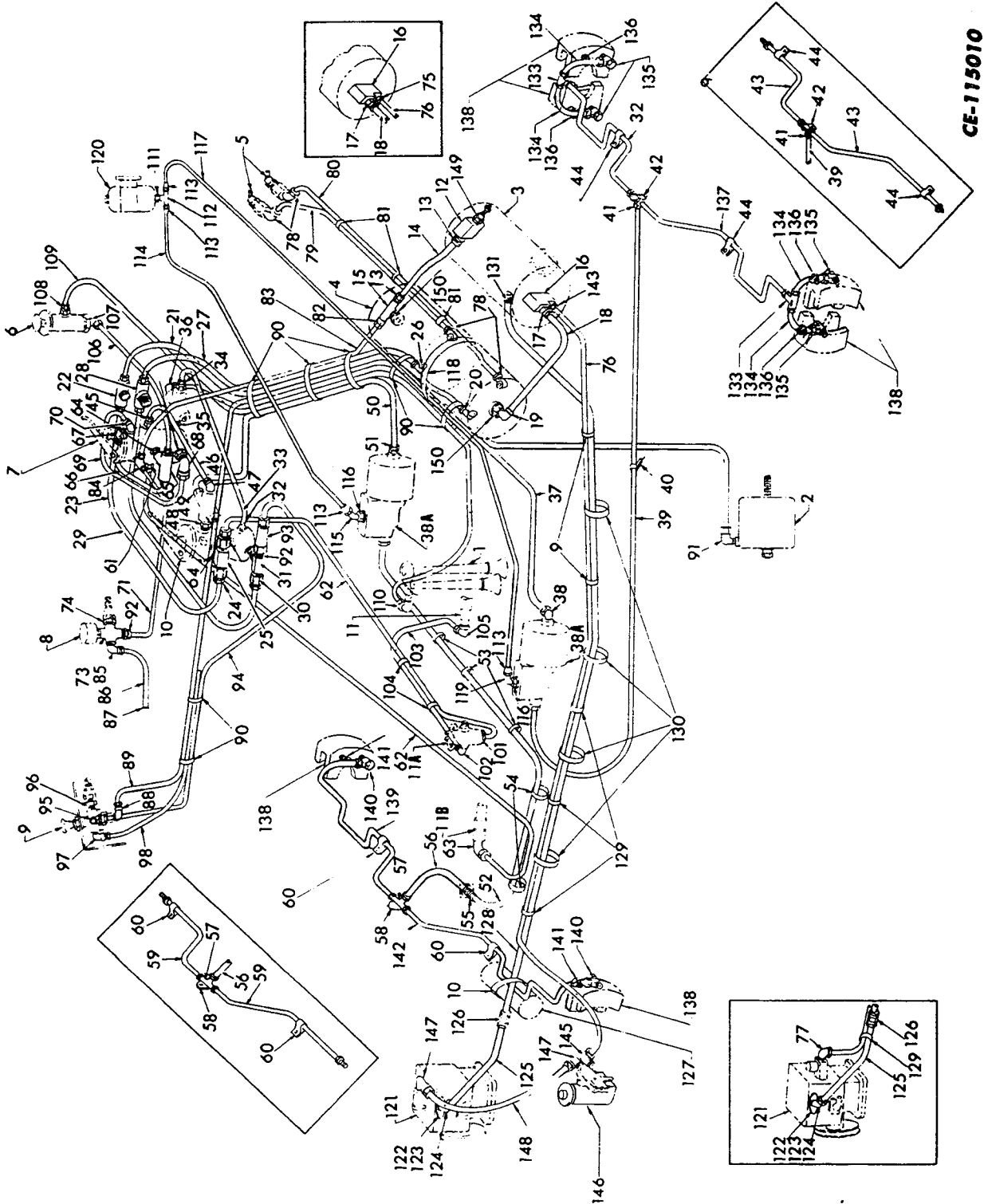
AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR SYSTEM PIPING

U002561 and up

C002536 and up



CE-115010

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING U002561 and up C002536 and up			19	42 411 D 414 505 C1	ELBOW w/o NUT EYELET
1		HORN, air (Refer to Air Horn)	<u>LINE - DRY TANK TO TREADLE VALVES PRIMARY RESERVOIR PORT</u>		
2		CYLINDER, air (Refer to Air Cylinder)	20	42 411 D 414 505 C1	ELBOW w/o NUT EYELET
3	936 778 C3 217 296 H1 18 423 R1	TANK, wet "U" BOLT (2) NUT (4)	21		TUBE w/o NUTS, (Cut length 3/8" O.D. x 43" long, cut from bulk TUBE, 417 199 C2) NUT, tube (2)
4	936 777 C2 217 264 H1 18 423 R1	TANK, dry (Split type) "U" BOLT (2) NUT (2)	37 165 D		
5	25 450 H	PETCOCK, drain (2)	22	941 044 C1 414 505 C1	TEE w/o NUTS EYELET (2)
6		VALVE, horn (Refer to Air Horn Valve)	23		TUBE w/o NUTS, (Cut length 3/8" O.D. x 18" long, cut from bulk TUBE, 417 199 C2) NUT, tube (2)
7		VALVE, L.H. - treadle (Refer to Treadle Valve)	37 165 D		
8		GAUGE, air pressure (Refer to Instruments and Related Parts)	24	42 409 D 414 505 C1	CONNECTOR w/o NUT EYELET
9		VALVE, parking brake control (Refer to Parking Brake Control Valve)	25	444 136	TEE 3/8"
10		VALVE, R.H. treadle (Refer to "Treadle Valve")	<u>LINE - DRY TANK TO TREADLE VALVE SECONDARY RESERVOIR PORT</u>		
11		VALVE, main control (Refer to Main Control Valve (2-Spool))	26	42 411 D 414 505 C1	ELBOW w/o NUT EYELET
11A		VALVE, air (Refer to Air Valve)	27		TUBE w/o NUTS, (Cut length 3/8" O.D. x 34" long, cut from bulk TUBE, 417 199 C2)
11B		TRANSMISSION DISCONNECT (Refer to Transmission)	28	941 044 C1 414 505 C1	TEE w/o NUTS EYELET (2)
<u>LINE - WET TANK TO DRY TANK L.H.</u>			29		TUBE w/o NUTS (Cut length 3/8" O.D. x 18" long, cut from bulk TUBE, 417 199 C2) NUT, tube (2)
12	444 136	TEE 3/8"	37 165 D		
13	42 409 D 414 506 C1	CONNECTOR w/o NUT (2) EYELET (2)	30	42 409 D 414 505 C1	CONNECTOR w/o NUT EYELET
14		TUBE w/o NUTS, dry tank to wet tank (Cut length 3/8" O.D. x 8" long, cut from bulk TUBE, 417 199 C2) NUT, tube (2)	31	444 136	TEE
	37 165 D		<u>LINE - TREADLE VALVES SECONDARY DELIVERY PORT TO FRONT AXLE POWER CLUSTER</u>		
15	444 136	TEE 3/8"	32	42 409 D 414 505 C1	CONNECTOR w/o NUT EYELET
<u>LINE - WET TANK TO DRY TANK R.H.</u>			33		TUBE w/o NUTS (Cut length 3/8" O.D. x 12" long, cut from bulk TUBE, 417 199 C2)
16	444 150	TEE			
17	42 409 D 414 506 C1	CONNECTOR w/o NUT EYELET			
18		TUBE w/o NUTS, wet tank to dry tank R.H. (Cut length 3/8" O.D. x 8" long, cut from bulk TUBE, 417 199 C2) NUT, tube (2)			
	37 165 D				

AIR

REF. PART
NO. NUMBER DESCRIPTION

AIR SYSTEM PIPING - Continued
U002561 and up
C002536 and up

34 38 026 DM CONNECTOR w/o NUT
414 505 C1 EYELET

35 443 990 NIPPLE

36 37 323 D ELBOW w/o NUT
414 505 C1 EYELET

37 TUBE w/o NUTS (Cut length 3/8" O.D.
x 55" long, cut from bulk TUBE,
417 199 C2)
37 165 D NUT, tube (2)

38 42 411 D ELBOW w/o NUT
414 505 C1 EYELET

LINE - POWER CLUSTER TO FRONT AXLE BRAKE CYLINDERS

38A CLUSTER, power (Refer to Power
Cluster) (2)

39 122 204 H1 TUBE & NUT ASSEMBLY

40 156 609 H1 CLAMP

41 146 966 H1 TEE

42 885 683 C1 CLIP, tee mounting
25 222 R1 BOLT
25 542 R1 WASHER, hardened
25 519 R1 NUT

43 220 536 H1 TUBE & NUT ASSEMBLY (%) (2)

44 140 578 CLAMP (%) (2)
24 843 R1 BOLT (2)
25 522 R1 NUT (2)
25 544 R1 WASHER, hardened (2)

LINE - TREADLE VALVES PRIMARY DELIVERY PORT TO REAR AXLE POWER CLUSTER

45 42 409 D CONNECTOR w/o NUT
414 505 C1 EYELET

46 TUBE w/o NUTS (Cut length 3/8"
O.D. x 8" long, cut from bulk
TUBE, 417 199 C2)
37 165 D NUT, tube (2)

47 37 323 D ELBOW w/o NUT
414 505 C1 EYELET

48 443 990 NIPPLE

49 42 409 D CONNECTOR w/o NUT
414 505 C1 EYELET

50 TUBE w/o NUTS (Cut length 3/8" O.D.
x 43" long cut from bulk TUBE,
417 199 C2)
37 165 D NUT, tube (2)

REF. PART
NO. NUMBER DESCRIPTION

51 42 409 D CONNECTOR w/o NUT
414 505 C1 EYELET

LINE - POWER CLUSTER TO REAR AXLE BRAKE CYLINDERS

52 1 101 639 C1 HOSE w/FITTINGS

53 935 522 C1 STRAP (3)

54 935 464 C1 STRAP (2)

55 194 150 H1 NUT, jam

56 879 016 C1 HOSE w/FITTINGS

57 146 966 H1 TEE

58 136 271 H1 CLIP
25 222 R1 BOLT
25 542 R1 WASHER, hardened
25 519 R1 NUT

59 220 536 H1 TUBE & NUT ASSEMBLY (%) (2)

60 140 578 CLAMP (%) (2)
24 841 R1 BOLT (2)
25 544 R1 WASHER, hardened (2)
25 522 R1 NUT (2)

LINE - L.H. TREADLE VALVE TO TRANSMISSION DISCONNECT

61 941 040 C1 CONNECTOR w/o NUT
414 504 C1 EYELET

62 TUBE w/o NUTS (Cut length 1/4" O.D.
x 70" long cut from bulk TUBE,
417 196 C2)
29 898 D NUT, tube (2)

63 252 374 R1 ELBOW w/o NUT
414 504 C1 EYELET

LINE - L.H. TREADLE RESERVOIR PORTS TO CONTROL SECTION PORTS

64 444 028 ADAPTER

65 220 688 H1 TEE w/NUTS

66 TUBE w/o NUTS (Cut length 1/4"
O.D. x 12" long, cut from bulk
TUBE, 417 196 C2)
29 898 D NUT, tube (2)

% - U002592 and below
C0* and below

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING - Continued			<u>LINE - DRY TANK TO L.H. TREADLE VALVE</u>		
U002561 and up			82	941 040 C1	CONNECTOR w/o NUT
C002536 and up				414 504 C1	EYELET
67	30 402 D	ELBOW w/o NUT	83		TUBE w/o NUTS (Cut length 1/4" O.D.
	414 504 C1	EYELET			x 60" long, cut from bulk TUBE,
68	941 041 C1	ELBOW w/o NUT		29 898 D	417 196 C2)
	414 504 C1	EYELET			NUT, tube (2)
69		TUBE w/o NUTS (Cut length 1/4" O.D.	84	39 254 D	TEE w/o NUTS
		x 16" long, cut from bulk TUBE,		414 504 C1	EYELET (2)
	29 898 D	417 196 C2)			
		NUT, tube (2)	<u>LINE - PRESSURE GAUGE TO WIPER VALVE</u>		
70	30 402 D	ELBOW w/o NUT	85	30 402 D	ELBOW w/o NUT
	414 504 C1	EYELET		414 504 C1	EYELET
<u>LINE - L.H. TREADLE VALVE TO</u>			86		TUBE w/o NUT (Cut length 1/4" O.D.
<u>PRESSURE GAUGE</u>					x 22" long, cut from bulk TUBE,
71		TUBE w/o NUTS (Cut length 1/4" O.D.		29 898 D	417 196 C2)
		x 40" long, cut from bulk TUBE,			NUT, tube
	29 898 D	417 196 C2)	87	156 158 H1	SCREW
		NUT, tube (2)	<u>LINE - BRAKE VALVE TO BRAKE CYLINDER</u>		
72	29 901 D	CONNECTOR w/o NUT	88	30 402 D	ELBOW w/o NUT
	414 504 C1	EYELET		414 504 C1	EYELET
73	144 157	CROSS	89		TUBE w/o NUTS (Cut length 1/4" O.D.
74	444 012	ADAPTER			x 60" long, cut from bulk TUBE,
<u>LINE - WET TANK TO GOVERNOR</u>				29 898 D	417 196 C2)
75	941 040 C1	ELBOW w/o NUT (%)			NUT, tube (2)
	414 504 C1	EYELET	90	935 522 C1	STRAP (7)
76		TUBE w/o NUTS (Cut length 1/4" O.D.	91	252 374 R1	ELBOW w/o NUT
		x 170" long, cut from bulk TUBE,		414 504 C1	EYELET
	29 898 D	417 196 C2) (%)	<u>LINE - R.H. TREADLE VALVE TO</u>		
		NUT, tube (2)	<u>PARKING BRAKE VALVE</u>		
77	30 402 D	ELBOW w/o NUT (%)	92	120 285	NIPPLE
	414 504 C1	EYELET	93	1 103 295 C1	CONNECTOR w/NUTS
<u>LINE - DRY TANK DRAIN</u>			94		TUBE w/o NUTS (Cut length 1/4" O.D.
78	252 374 R1	ELBOW w/o NUT (4)			x 40" long, cut from bulk TUBE,
	414 504 C1	EYELET (4)		29 898 D	417 196 C2)
79		TUBE w/o NUTS (Cut length 1/4" O.D.			NUT, tube (2)
		x 46" long, cut from bulk TUBE,	95	30 402 D	ELBOW w/o NUT
	29 898 D	417 196 C2)		414 504 C1	EYELET
		NUT, tube (2)	96	444 012	ADAPTER
80		TUBE w/o NUTS (Cut length 1/4" O.D.			
		x 55" long, cut from bulk TUBE ,			
	29 898 D	417 196 C2)			
		NUT, tube (2)			
81	935 522 C1	STRAP (3)			

% - U002592 and below
C0* and below

AIR

REF. NO.	PART NUMBER	DESCRIPTION
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AIR SYSTEM PIPING - Continued
U002561 and up
C002536 and up

LINE - EXHAUST FROM BRAKE VALVE

97	30 402 D 414 504 C1	ELBOW w/o NUT EYELET
98	29 898 D	TUBE w/o NUTS (Cut length 1/4" O.D. x 30" long, cut from bulk TUBE, 417 196 C2) NUT, tube

LINE - R.H. TREADLE VALVE TO BOOM POSITIONER VALVE

99	941 040 C1 414 504 C1	CONNECTOR w/o NUT EYELET
100	29 898 D	TUBE w/o NUTS (Cut length 1/4" O.D. x 50" long, cut from bulk TUBE, 417 196 C2) NUT, tube (2)
101	941 040 C1 414 504 C1	CONNECTOR w/o NUT EYELET

LINE - BOOM POSITIONER VALVE TO BOOM CONTROL VALVE

102	252 374 R1 414 504 C1	ELBOW w/o NUT EYELET
103	29 898 D	TUBE w/o NUTS (Cut length 1/4" O.D. x 40" long, cut from bulk TUBE, 417 196 C2) NUT, tube (2)
104	935 522 C91	STRAP (2)
105	252 374 R1 414 504 C1	ELBOW w/o NUT EYELET

LINE - L.H. TREADLE VALVE TO HORN VALVE

106	29 898 D	TUBE w/o NUT (Cut length 1/4" O.D. x 16" long, cut from bulk TUBE, 417 196 C2) NUT, tube
107	252 374 R1 414 504 C1	ELBOW w/o NUT EYELET

LINE - HORN VALVE TO HORN

108	29 901 D 414 504 C1	CONNECTOR w/o NUT EYELET
109	29 898 D	TUBE w/o NUT (Cut length 1/4" O.D. x 50" long, cut from bulk TUBE, 417 196 C2) NUT, tube (2)

REF. NO.	PART NUMBER	DESCRIPTION
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110	30 402 D 414 504 C1	ELBOW w/o NUT EYELET
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LINE - RESERVOIR TO POWER CLUSTERS

U002593 and up
C0* and up

111	444.299	NIPPLE
112	9 403 059	TEE
113	9 403 488	NUT, tube (4)
114	114 624 H1	TUBE w/o NUTS
115	9 402 825	ELBOW
116	942 870 C1	ADAPTER (2)
117	942 869 C1	TUBE w/o NUTS
118	942 871 C2	STRAP
119	9 402 864	ELBOW
120		RESERVOIR, power cluster (Refer to power cluster reservoir)

LINE - COMPRESSOR TO WET TANK

121		COMPRESSOR (Refer to Engine Parts Catalog, EPC-400)
122	92 474 H	GASKET, discharge fitting
123	60 697 R1	FITTING, discharge
124	444 044	ELBOW
125	214 286 H3	HOSE, compressor to connector
126	38 449 D 414 506 C1	CONNECTOR w/o NUT EYELET
127		HOSE, aspirator (Refer to Air Cleaner Connections)
128	37 288 H	TUBE w/o NUTS (Cut length 1/2" O.D. x 142" long, cut from bulk TUBE, 417 200 C2) NUT, tube (2)
129	935 522 C1	STRAP, tie (6)
130	935 464 C1	STRAP, tie (5)
131	18 506 R1 414 506 C1	CONNECTOR w/o NUT EYELET

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING - Continued					
		U002561 and up		140 578	CLAMP
		C002536 and up		24 843 R1	BOLT
				25 522 R1	NUT
				25 544 R1	WASHER
		<u>LINE - POWER CLUSTER TO FRONT</u>			
		<u>AXLE BRAKE CYLINDERS</u>			
132	1 122 334 C1	TUBE	140	112 262 H1	FITTING (2)
		U002593 and up			U002593 and up
		C0* and up			C0* and up
	140 578	CLAMP		48 165 H	BOLT (2)
	24 843 R1	BOLT		48 166 H	GASKET 39/64" I.D. (2)
	25 522 R1	NUT		48 167 H	GASKET 33/64" I.D. (2)
	25 544 R1	WASHER	141	9 410 357	PLUG (2)
					U002593 and up
					C0* and up
133	127 927	TEE (2)		1 107 422 C1	"O" RING (2)
		U002593 and up			
		C0* and up	142	1 122 119 C1	TUBE w/NUTS
					U002593 and up
134	1 122 333 C1	TUBE (4)			C0* and up
		U002593 and up		140 578	CLAMP
		C0* and up		24 843 R1	BOLT
				25 544 R1	WASHER
135	112 262 H1	FITTING (4)		25 522	NUT
		U002593 and up			
		C0* and up			<u>LINE - WET TANK TO GOVERNOR</u>
	48 165 H	BOLT (4)	143	941 041 C1	ELBOW w/o NUT
	48 166 H	GASKET 39/64" I.D. (4)			U002593 and up
	48 167 H	GASKET, 33/64" I.D. (4)			C0* and up
136	9 410 357	PLUG		414 504 C1	EYELET
		U002593 and up			
		C0* and up	144		TUBE w/o NUTS (Cut length 1/4" O.D.
	1 107 422 C1	"O" RING (4)			x 150" long, cut from bulk TUBE,
					417 196 C2)
137	1 122 336 C1	TUBE			U002593 and up
		U002593 and up			C0* and up
		C0* and up		29 898 D	NUT, tube (2)
	140 578	CLAMP	145	30 402 D	ELBOW w/o NUT
	24 843 R1	BOLT			U002593 and up
	25 544 R1	WASHER			C0* and up
	25 522 R1	NUT		414 504 C1	EYELET
		<u>LINE - POWER CLUSTER TO FRONT</u>			<u>LINE - GOVERNOR TO COMPRESSOR</u>
		<u>AXLE BRAKE CYLINDERS - Continued</u>			
138		CALIPHER, brake (Refer to AXLE	146		GOVERNOR (Refer to GOVERNOR
		Brake Group) (6)			ASSEMBLY)
		U002593 and up	147	30 402 D	ELBOW w/o NUT (2)
		C0* and up			U002593 and up
					C0* and up
				414 504 C1	EYELET (2)
		<u>LINE - POWER CLUSTER TO REAR</u>			
		<u>AXLE BRAKE CYLINDERS</u>			
139	1 122 120 C1	TUBE w/NUTS			
		U002593 and up			
		C0* and up			

* - Serial Number Not Available.
(x) - As Required.

AIR

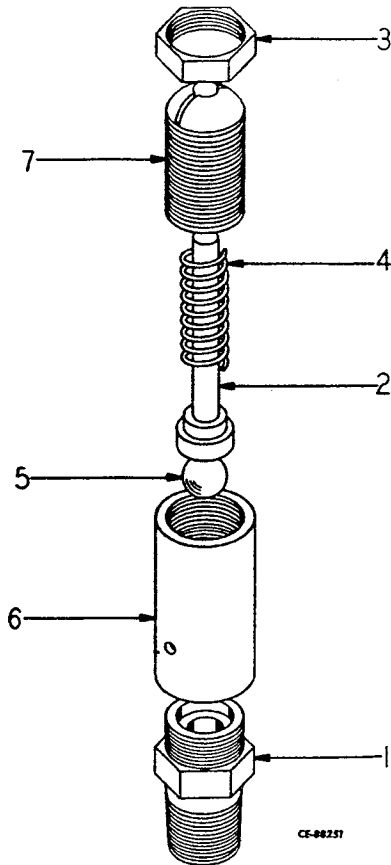
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SYSTEM PIPING - Continued					
U002561 and up					
C002536 and up					
148		TUBE w/o NUTS (Cut length 1/4" O.D. x 36" long, cut from bulk TUBE, 417 196 C2) U002593 and up C0* and up 29 898 D NUT (2)			
149		VALVE, safety (Refer to Safety Valve)			
150		VALVE, check (Refer to Check Valve) (2)			
	417 196 C2	TUBING, bulk - 1/4" O.D. x 50 ft.(x)			
	417 199 C2	TUBING, bulk - 3/8" O.D. x 50 ft. (x)			
	147 200 C2	TUBING, bulk - 1/2" O.D. x 50 ft. (x)			

* - Serial Number Not Available.
x - As Required.

AIR

REF. NO.	PART NUMBER	DESCRIPTION
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SAFETY VALVE

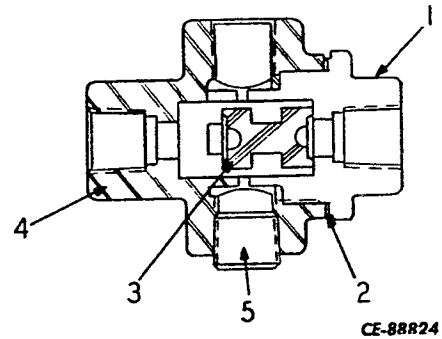


13 943 H VALVE, safety (Consists of the following parts --

1	136 727 R1	BODY
2	167 871 H1	PIN, release
3	136 726 R1	NUT, lock
4	291 790 R1	SPRING
5	17 014 R1	BALL, 7/16" stl
6	136 728 R1	CAGE, spring
7	136 729 R1	NUT, adjusting

REF. NO.	PART NUMBER	DESCRIPTION
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TWO-WAY VALVE



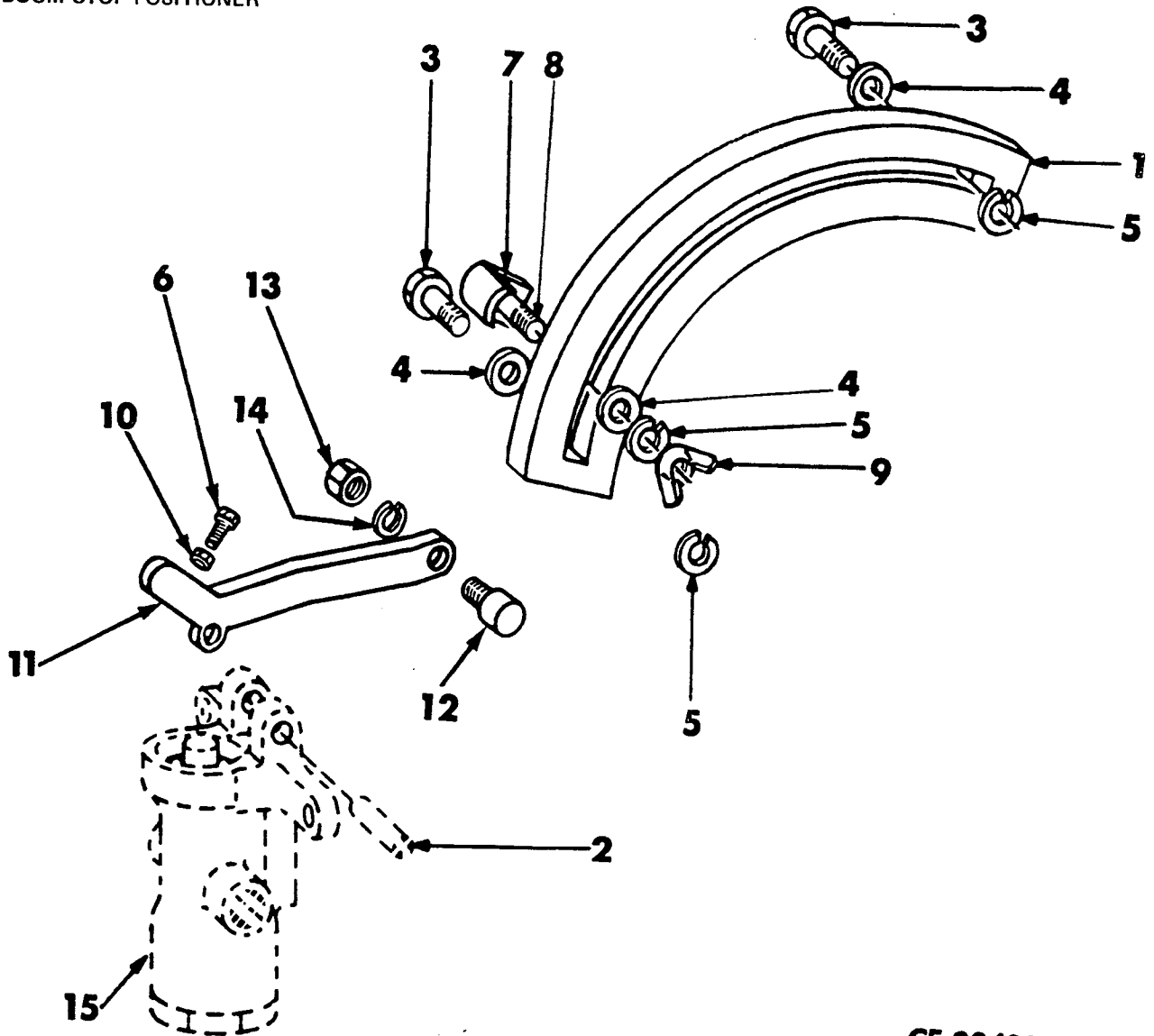
215 321 H1 VALVE ASSEMBLY (Consists of the following parts) (2)

1	219 021 H1	CAP
2	219 003 H1	GASKET
3	219 075 H1	SEAT
4		BODY (Not furnished separately)
5	444 692	PLUG (Replaces 188 463 H1)

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BOOM STOP POSITIONER



CE-92422

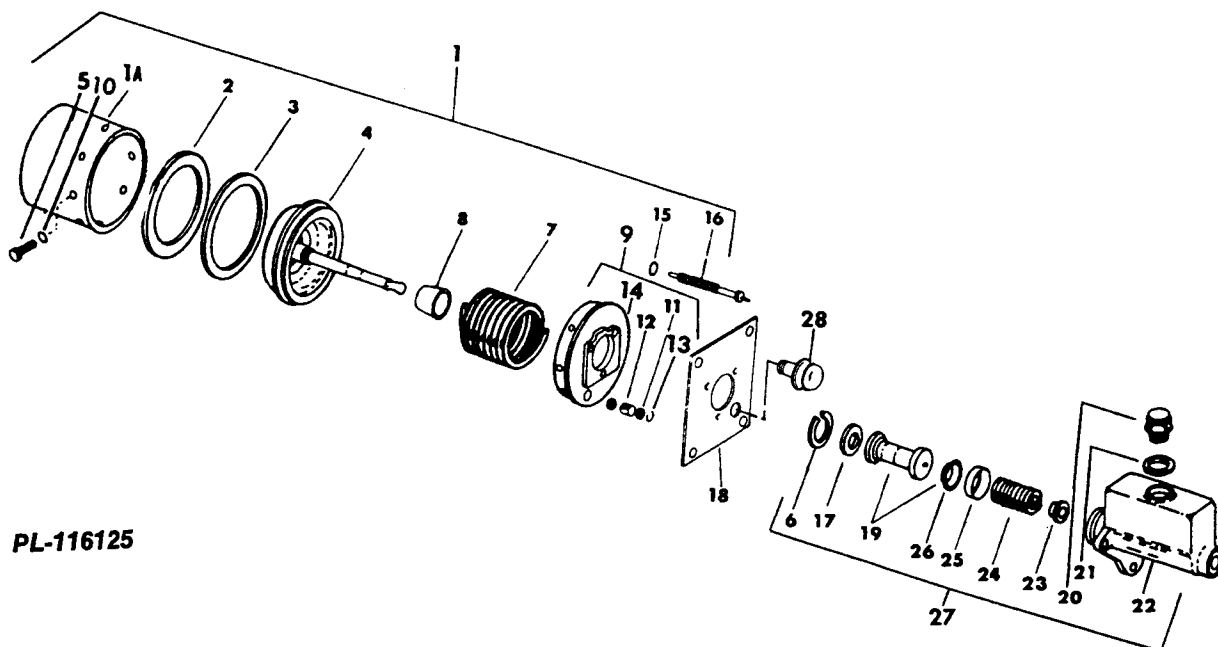
1	892 732 C1	CAM (Replaces, 223 182 H1)	10	110 633	NUT, #10-24 hex.
2		PIN (See Air Valve in this section)	11	883 913 C1	LEVER
3	25 222 R1	SCREW, cap (2)	12	202 604 H1	FOLLOWER, cam
4	25 542 R1	WASHER, flat (3)	13	26 030 R1	NUT, hex.
5	174 916	WASHER, lock (If equipped) (3)	14	120 380	WASHER, lock
6	132 852	SCREW, #10-24 rd hd slot machine	15		VALVE, air (Less Lever) (See Air Valve in this section)
7	875 884 C1	BRACKET		25 485 R1	BOLT (2)
8	25 485 R1	SCREW, cap		25 519 R1	NUT, hex. (2)
9	140 741	NUT, wing		120 380	WASHER, lock (2)
				25 542 R1	WASHER, flat (2)
				25 532 R1	WASHER, flat

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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POWER CLUSTER

(Used with axle S/N811 and below except 808)



PL-116125

	879 418 C92	POWER CLUSTER ASSEMBLY (2)	14		CYLINDER HEAD (Not furnished separately)
	24 840 R1	BOLT (2)			
	9 413 979	NUT (2)			
	25 544 R1	WASHER, flat (2)			
		(Consists of the following parts -			
1	926 729 C91	CYLINDER ASSEMBLY, air			
	179 843	BOLT, 3/8 NC x 1-1/2" (2)			
	103 321	WASHER, 3/8" lock (2)			
1A	875 876 C1	SHELL, cylinder			
2	875 869 C1	CUP, piston			
3	875 870 C1	WIPER, piston			
4	875 875 C1	PISTON & ROD			
5	668 093 R1	BOLT, 5/16-18 x 5/8" (8)			
6	165 739 H1	WIRE, lock (#)(%)			
7	389 517 C1	SPRING, piston return			
8	165 719 H1	BOOT			
9	875 873 C91	HEAD ASSEMBLY, cylinder			
10	103 320	WASHER			
11	165 722 H1	SCREEN, breather (2)			
12	347 548 R1	FILTER			
13	347 547 R1	RETAINER			
			15	103 321	WASHER, 3/8" lock
			16	875 872 C1	INDICATOR, stroke
			17	173 500 H1	PLATE, stop (%)
			18		BRACKET, mounting (Not furnished separately)
			19		PISTON w/CUP (Used w/CYLINDER 1 108 567 C91) (Not furnished separately) (%)
			19	173 498 H1	PISTON w/CUP (Used w/CYLINDER 389 515 C91) (#)
			20	230 846 R91	CAP, filler
			21	53 385 H	GASKET, filler cap (Replaces 52 045 HA)
			22		CASTING, cylinder (Not furnished separately)
					(#)-Part of KIT, 121 400 H
					(%)-Part of KIT, 1 108 567 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER – Continued (Used with axle S/N811 and below except 808)					
23		VALVE & SEAT CHECK (Not furnished separately) (#)(%)			
24	52 413 HX	SPRING, return			
25		CUP, primary (Not furnished separately) (#)(%)			
26		CUP, secondary (Not furnished separately) (#)(%)			
27	389 515 C91	CYLINDER ASSEMBLY, master			
27	1 108 568 C91	CYLINDER ASSEMBLY, master (Order CYLINDER, 389 515 C91)			
28	60 836 H	BREATHER, filter			
	875 868 C91	KIT, power cluster repair (Used w/Cylinder 389 515 C91) (Consists of -			
		1 BOOT 165 719 H1			
		§ 1 CUP			
		1 CUP 875 869 C1			
		1 PISTON 173 498 H1			
		§ 1 VALVE			
		1 WIPER 875 870 C1)			
	121 400 H	KIT, master cylinder repair (Used w/Cylinder 389 515 C91) (Consists of -			
		§ 1 CUP			
		1 PISTON 173 498 H1			
		§ 1 VALVE			
		1 WIRE 165 739 H1)			
	1 108 567 C91	KIT, master cylinder repair (Used w/Cylinder 1 108 568 C91) (Consists of -			
		§ 1 CUP			
		1 GASKET 230 846 H1			
		§ 1 PISTON			
		1 PLATE 173 500 H			
		§ 1 VALVE			
		1 WIRE 165 739 H1)			

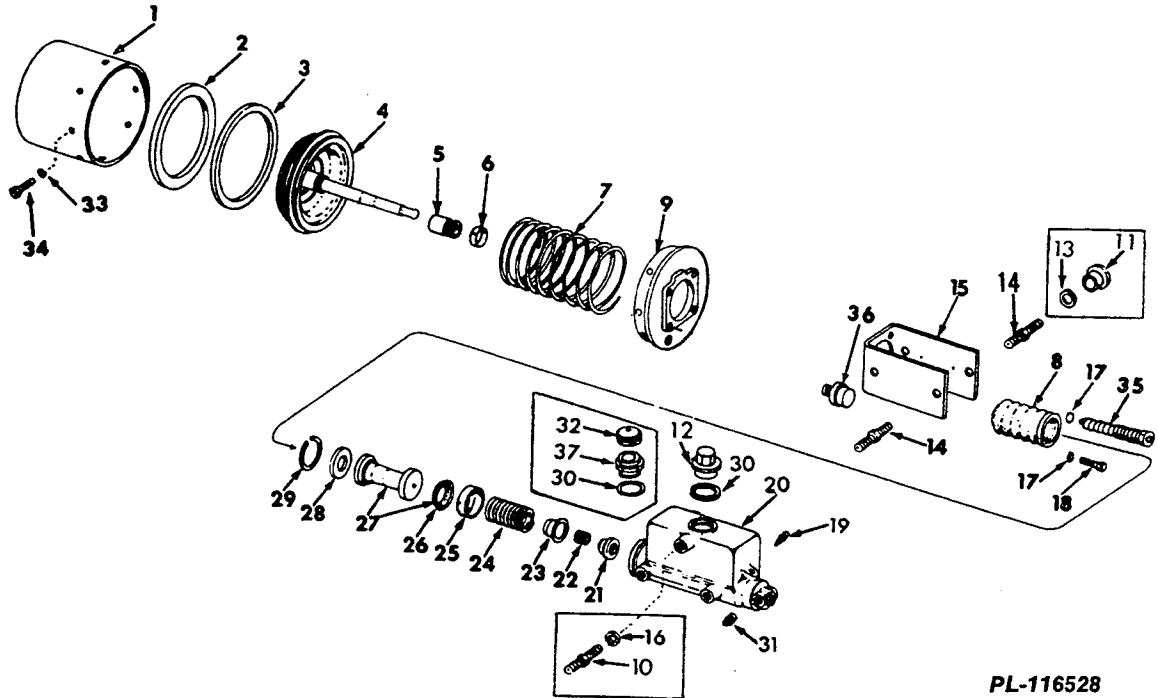
§ - Not furnished separately
 (#)-Part of KIT, 121 400 H
 (%) -Part of KIT, 1 108 567 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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POWER CLUSTER

(Used with axle S/N812 thru * also 808)



PL-116528

Parts without letters after the description indicate the part is used for all Power Cluster Assemblies listed below. Letters "A" and "B" are used to identify separate Power Cluster Assemblies.

			9		HEAD, cylinder (Not furnished separately)
			10	184 828 R1	STUD, mounting (Assembly A)
			11	181 394	BOLT, 7/16 NF x 7/8" (Assembly A) (2)
			12		CAP, filler (Order ASSEMBLY, 1 106 821 C91) (Assembly B)
B	184 003 H4	POWER CLUSTER ASSEMBLY (AF-49810J) (2)	13	103 322	WASHER, 7/16" lock (Assembly A) (2)
1	169 032 H1	SHELL	14	184 828 R1	STUD, mounting (Assembly A) (2)
2	165 716 H1	CUP, air cylinder piston (+) (%)	14	184 828 R1	STUD, mounting (Assembly B) (4)
3	165 718 H1	WIPER (+) (%)	15	347 323 R1	SUPPORT, cylinder
4	169 033 H1	PISTON w/ROD	16	184 827 H1	SPACER, mounting plate (Assembly A)
5	347 324 R1	GROMMET	17	120 382	WASHER, lock (3)
6	145 949 H1	STRAP, boot	18	24 840 R1	BOLT (3)
7	169 035 H1	SPRING, piston return			
8	104 211 R1	BOOT (Replaces 211 736 H1) (+) (%)			

* - Serial Number not available.
(%) - Part of KIT, 1 106 823 C91.
(+) - Part of KIT, 704 702 C91.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER - Continued (Used with axle S/N812 thru * also 808)			31	103 877	PLUG, 1/8" sq-hd pipe plug (Assembly A)
19	102 384 H1	SCREW, cylinder bleeder (Assembly A)	31		PLUG (Order ASSEMBLY, 1 106 821 C91) (Assembly B)
19		SCREW, cylinder bleeder (Order ASSEMBLY, 1 106 821 C91) (Assembly B)	32	625 416 C1	CAP, filler (Assembly A)
20		HOUSING (Not furnished separately)	33	115 548	WASHER, 5/16" lock (8)
21	165 732 H1	VALVE (Assembly A) (+) (%)	34	446 904	BOLT, 5/16-18 x 5/8" (8)
21		VALVE (Order KIT, 1 106 822 C1) (Assembly B)	35	169 037 H2	INDICATOR, stroke (Replaces 338 425 R91)
22	165 788 H1	SPRING, check valve retainer	36	926 782 C1	BREATHER, filter (Assembly A)
22		SPRING, retainer (Order KIT, 1 106 822 C1) (Assembly B)	37	338 487 R1	ADAPTER, filler cap (Assembly B)
23	165 787 H1	RETAINER, check valve (Assembly A)		49 034 H	GASKET, plug for unused ports of power cluster (Not part of Assembly A)
23		SEAT, valve (Order KIT, 1 106 822 C1) (Assembly B)		49 035 H	PLUG, in unused ports of power cluster (Not part of Assembly A)
24	145 895 H1	SPRING, piston return (Assembly A)		922 347 C1	SUPPORT, power cluster (Not part of Power Cluster) (2)
24		SPRING, piston return (Order ASSEMBLY, 1 106 821 C91) (Assembly B)		25 545 R1	WASHER, flat (2)
25		CUP, piston primary (Not furnished separately) (Assembly A) (+) (%)		273 096	NUT (2)
25		CUP, piston primary (Order KIT, 1 106 822 C1) (Assembly B)	926 785 C91	AIR CYLINDER ASSEMBLY (Composed of -	
26	68 347 H	CUP, piston secondary (Assembly A) (%)		3 BOLT	24 840 R1
26		CUP, piston secondary (Order KIT, 1 106 822 C1) (Assembly B)		8 BOLT	446 904
27		PISTON w/CUP (Not furnished separately) (Assembly A) (+) (%)		1 CUP	165 716 H1
27		PISTON w/CUP (Order KIT, 1 106 822 C1) (Assembly B)		s 1 HEAD	
28	169 041 H1	PLATE, piston stop (Assembly A)		1 INDICATOR	169 037 H2
28		PLATE, piston stop (Order ASSEMBLY, 1 106 821 C91) (Assembly B)		1 ROD	169 033 H1
29	169 040 H1	RING, lock (Assembly A) (+) (%)		1 SHELL	169 032 H1
30	104 213 R1	GASKET, filler cap (Assembly A)		1 SPRING	169 035 H1
30		GASKET, filler cap (Order ASSEMBLY, 1 106 821 C91) (Assembly B)		3 WASHER	120 382
				8 WASHER	115 548
				1 WIPER	165 718 H1)
			338 428 R91	MASTER CYLINDER ASSEMBLY (FF 2190) (Assembly A) (Composed of -	
				1 ADAPTER	338 487 R1
				1 CAP	625 416 C1
				1 CUP	68 347 H
				1 GASKET	104 213 R1
				s 1 HOUSING	
				1 PLATE	169 041 H1
				1 PLUG	103 877
				1 RETAINER	165 787 H1
				1 RING	169 040 H1
				1 SCREW	102 384 H1
				1 SPRING	165 788 H1
				1 SPRING	145 895 H1)

(%) - Part of KIT, 704 680 C91.

(+) - Part of KIT, 704 702 C91.

* - Serial Number not available.

s - Not Furnished Separately.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER — Continued (Used with axle S/N812 thru * also 808)					
1 106 821 C91		MASTER CYLINDER ASSEMBLY (Assembly B) (Consists of - § 1 CAP § 1 CUP § 1 GASKET § 1 HOUSING 1 KIT 1 106 822 C1 § 1 PISTON § 1 PLATE § 1 PLUG § 1 SCREW § 1 SEAT § 1 SPRING)			
1 106 822 C1		KIT, master cylinder repair (Assembly B) (Consists of - § 1 CUP § 1 GASKET § 1 PISTON § 1 RING § 1 SEAT § 1 SPRING § 1 VALVE)			
1 106 823 C91		KIT, maintenance cluster (Assembly B) (Consists of - 1 BOOT 211 736 H1 1 CUP 165 716 H1 1 WIPER 165 718 H1)			
704 702 C91		KIT, power cluster repair (Assembly A) (Consists of - 1 BOOT 211 736 H1 § 1 CUP 165 716 H1 § 1 PISTON ASSY. 1 RING 169 040 H1 1 VALVE 165 732 H1 1 WIPER 165 718 H1)			
704 680 C91		KIT, master cylinder repair (Assembly A) (Consists of - 1 CUP 68 347 H § 1 CUP § 1 PISTON ASSY. 1 RING, retaining 169 040 H1 1 VALVE 165 732 H1 § 1 LOCKWIRE)			

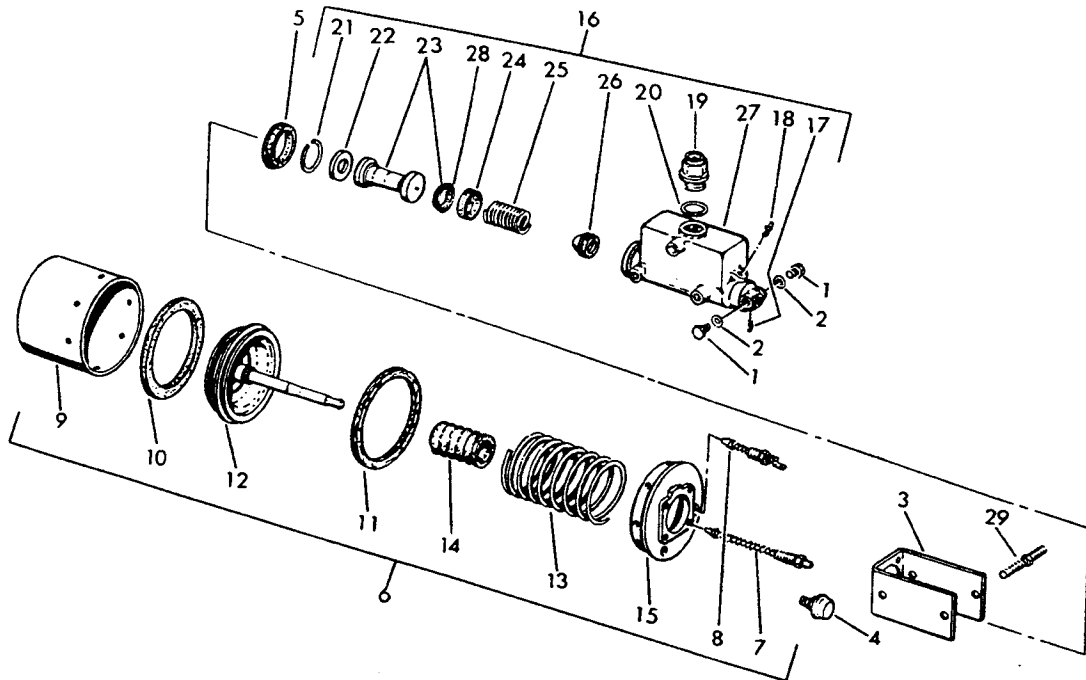
* - Serial Number not available.

§ - Not furnished separately.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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POWER CLUSTER (Axle S/N * and up)



CE-111382

943 714 C92	CLUSTER, power (2)	10	165 716 H1	CUP & SPRING, piston (##)
273 896	NUT (4)	11	165 718 H1	RETAINER, oil felt (###)
	(Consists of items 3 thru 29 -	12	169 033 H1	PISTON & ROD ASSEMBLY
1	49 035 H	13	169 035 H1	SPRING, piston return
2	48 167 H	14	169 034 H1	BOOT (##)
3	169 036 H1	15	\$	HEAD
	24 840 R1	16	1 106 821 C91	CYLINDER ASSEMBLY, master
	120 382	17	\$	PLUG
4	1 120 002 C1	18	\$	SCREW, bleeder
5	169 038 H1	19	\$	CAP, filler
6	1 120 001 C91	20	\$	GASKET, filler cap (##) (###)
7	338 425 R91	21	\$	RING, retaining (##) (###)
	120 382			
8	359 985 C1			
9	169 032 H1			
	1 120 013 C1			
	LOCKWASHER (3)			
	SCREW w/LOCKWASHER (8)			

(##) - Part of KIT 1 106 822 C1
(###) - Part of KIT 1 120 003 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER - Continued (Axle S/N * and up)					
22	\$	PLATE, stop			
23	\$	PISTON ASSEMBLY (##) (##)			
24	\$	CUP, primary (##) (##)			
25	\$	SPRING			
26	\$	VALVE & SEAT ASSEMBLY (##) (##)			
27	\$	BODY, cylinder			
28	\$	CUP, secondary (##) (##)			
29	184 828 H1	STUD, mounting (4)			
	1 120 003 C91	KIT, power duster repair (Consists of -			
		1 KIT, master			
		cylinder repair 1 106 822 C1			
		1 BOOT 169 034 H1			
		1 CUP & SPRING			
		ASSY 165 716 H1			
		1 RETAINER, oil			
		felt 165 718 H1)			
	1 106 822 C1	KIT,			
		(Consists of -			
		1 PISTON ASSY \$			
		1 CUP, primary \$			
		1 RETAINING RING \$			
		1 GASKET \$			
		1 VALVE & SEAT			
		ASSY \$)			

(*) - Serial Number Not Available.

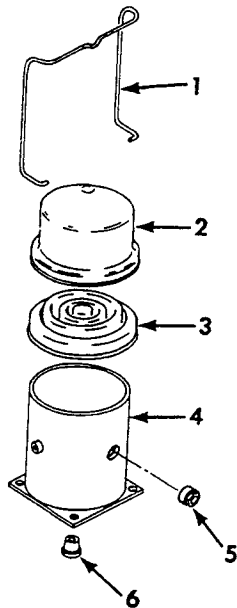
(##) - Part of KIT 1 106 822 C1

(###) - Part of KIT 1 120 003 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION
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POWER CLUSTER RESERVOIR
U002593 and up
C0* and up



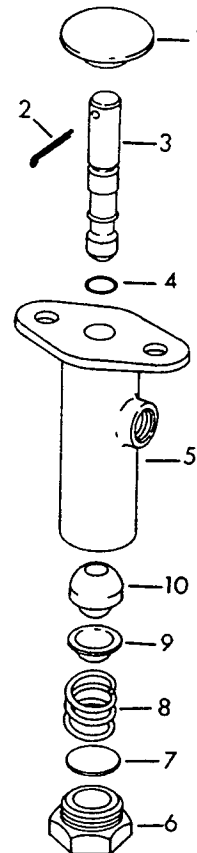
CE-107222

896 395 C91 RESERVOIR, power cluster
140 483 H BOLT (Replaces 24 841 R1) (4)
25 522 R1 NUT (4)
25 534 R1 WASHER (8)
(Consists of the following parts -

- | | |
|---|--------------------------------------|
| 1 | RETAINER (Not furnished separately) |
| 2 | COVER (Not furnished separately) |
| 3 | 936 564 C1 DIAPHRAGM, reservoir |
| 4 | BODY (Not furnished separately) |
| 5 | INDICATOR (Not furnished separately) |
| 6 | PLUG (Not furnished separately) |

REF. NO.	PART NUMBER	DESCRIPTION
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AIR HORN VALVE



CE-111692

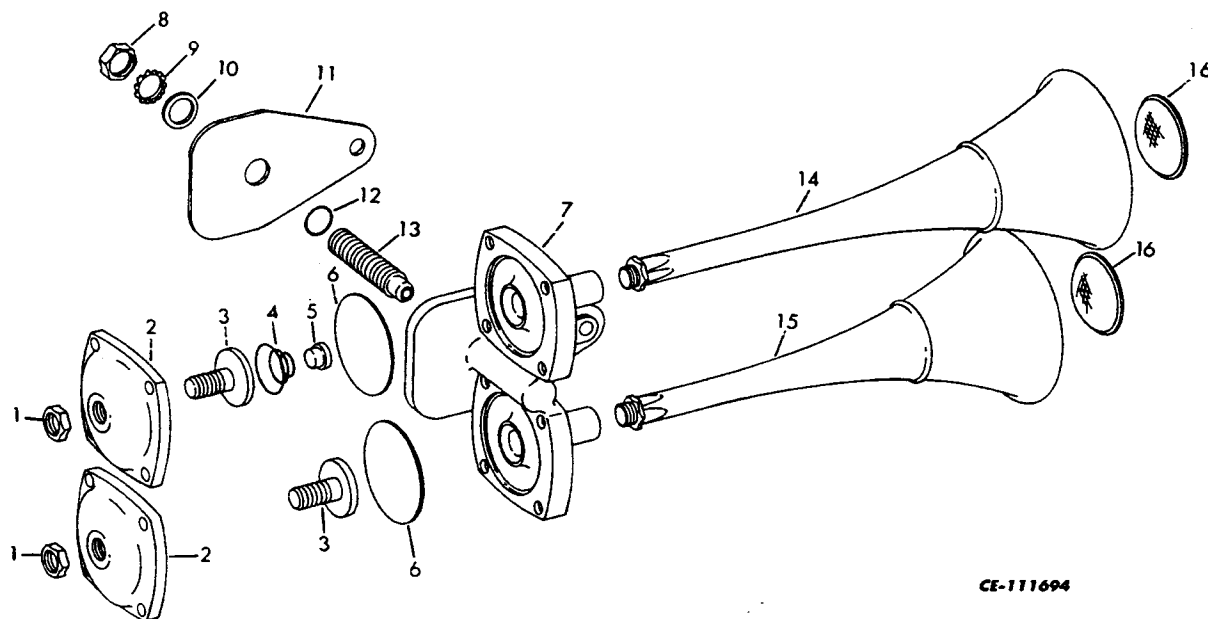
157 140 H1 AIR HORN VALVE ASSEMBLY
(Consists of -

- | | | |
|----|------------|---------------------------------|
| 1 | 158 016 H1 | BUTTON |
| 2 | 103 373 | PIN, cotter |
| 3 | 158 012 H1 | STEM |
| 4 | 878 202 C1 | GROMMET, stem |
| 5 | | BODY (Not furnished separately) |
| 6 | | CAP (Not furnished separately) |
| 7 | 145 986 H1 | PLATE, strainer |
| 8 | 158 015 H1 | SPRING |
| 9 | 158 014 H1 | SEAT, spring |
| 10 | 158 013 H1 | VALVE, inlet |

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR HORN (Bendix Westinghouse)



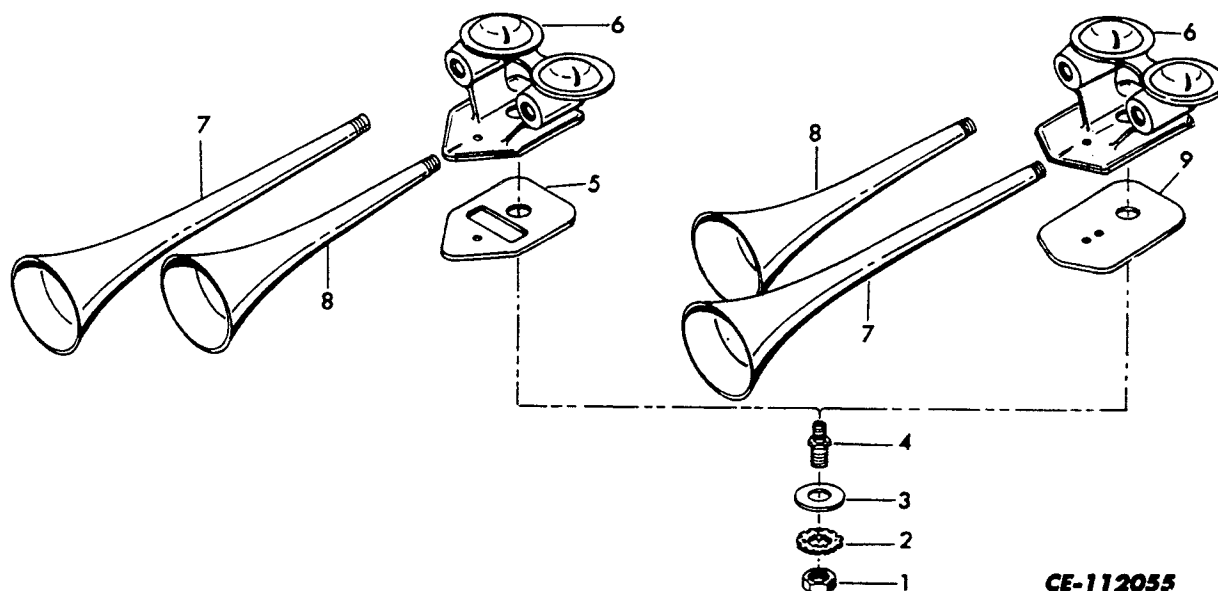
CE-111694

217 165 H1	AIR HORN ASSEMBLY (Order AIR HORN, 1 101 318 C91 or 1 101 458 C91) (Consists of -	8	124 944	NUT
1	25 520 R1 NUT (2)	9	115 553	WASHER, lock
2	145 998 H1 COVER (2) 133 046 SCREW, cap (8) 120 380 WASHER (8)	10	145 991 H1	WASHER
3	145 993 H1 SPRING, seat (2)	11	145 999 H1	GASKET
4	145 995 H1 SPRING	12	352 221 R1	"O" RING
5	145 997 H1 CONTACT, spring	13	219 375 H1	COUPLING, mounting
6	145 996 H1 DIAPHRAGM (2)	14	145 990 H1	BELL, long
7	219 435 H1 BODY	15	145 989 H1	BELL, short
		16	146 001 H1	SCREEN (2)
			140 868	SCREW, set (2)

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR HORN (Signaltone or Spartan)

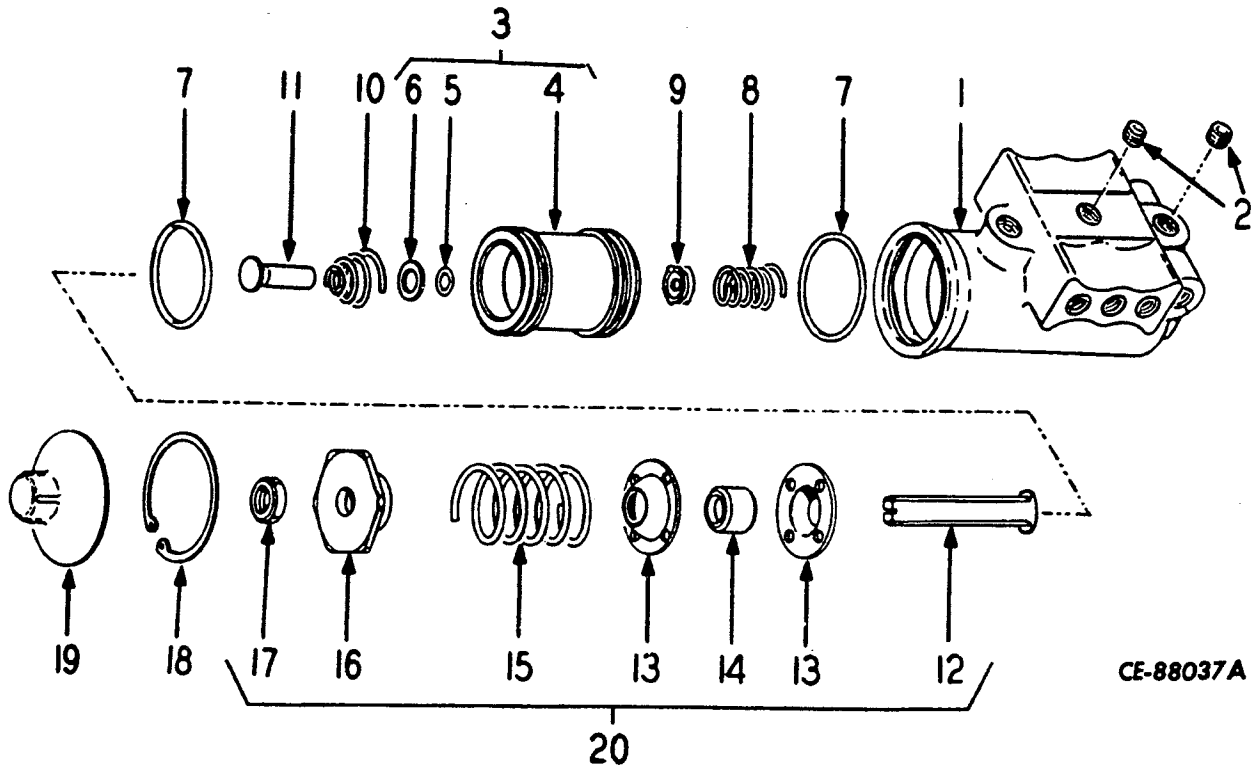


1	101 318 C91	AIR HORN ASSEMBLY (Signaltone 23/32" dia. Projector) (Optional w/HORN, 1 101 458 C91)	5	102 191 C1	GASKET (Part of HORN, 1 101 318 C91)
1	101 458 C91	AIR HORN ASSEMBLY (Spartan, 7/8" dia. Projector) (Optional w/HORN, 1 101 318 C91) (Consists of -	6		BODY (Not furnished separately)
1	25 676 R1	NUT	7	101 706 C1	PROJECTOR, horn (Part of HORN, 1 101 318 C91)
2	138 557	WASHER, tooth	7	101 635 C1	PROJECTOR, horn (Part of HORN, 1 101 458 C91)
3	130 999	WASHER, plain (Part of HORN, 1 101 318 C91)	8	101 707 C1	PROJECTOR, horn (Part of HORN, 1 101 318 C91)
3	101 510 C1	WASHER, plain (Part of HORN, 1 101 458 C91)	8	101 634 C1	PROJECTOR, horn (Part of HORN, 1 101 458 C91)
4	101 511 C1	ADAPTER	9	101 509 C1	GASKET (Part of HORN, 1 101 458 C91)

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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GOVERNOR



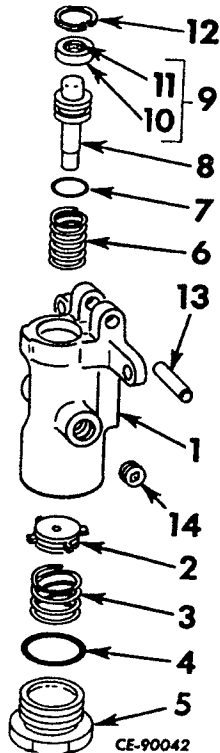
CE-88037A

160 446 H2	GOVERNOR ASSEMBLY	11	177 627 H1	STEM, exhaust
25 678 R1	BOLT (2)	12	177 629 H1	SCREW, adjusting
25 543 R1	WASHER, flat (4)	13	321 748 R1	SEAT, spring (lower) (2)
25 520 R1	NUT (2)	14	321 749 R1	GUIDE, spring
(Consists of the following parts--)		15	321 747 R1	SPRING
1	177 618 H1 BODY	16	177 633 H1	SEAT, spring (upper)
2	321 738 R1 FILTER (2)	17	139 879 H	NUT, special
3	177 620 H1 PISTON ASSEMBLY	18	160 094 R1	RING, retaining
4	177 621 H1 PISTON	19	321 739 R1	COVER
5	361 883 R1 "O" RING	20	321 740 R91	ADJUSTING SCREW & SPRING ASSEMBLY
6	177 622 H1 WASHER		177 601 H1	BODY, 177 618 H1 w/two FILTER, 321 738 R1
7	177 625 H1 GROMMET, piston (2)		151 425 H1	PLUG, pipe (In body ports) (4)
8	321 745 R1 SPRING, valve			
9	321 744 R1 VALVE w/INSERT			
10	321 742 R1 SPRING, exhaust stem			

AIR

REF. NO.	PART NUMBER	DESCRIPTION
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AIR VALVE

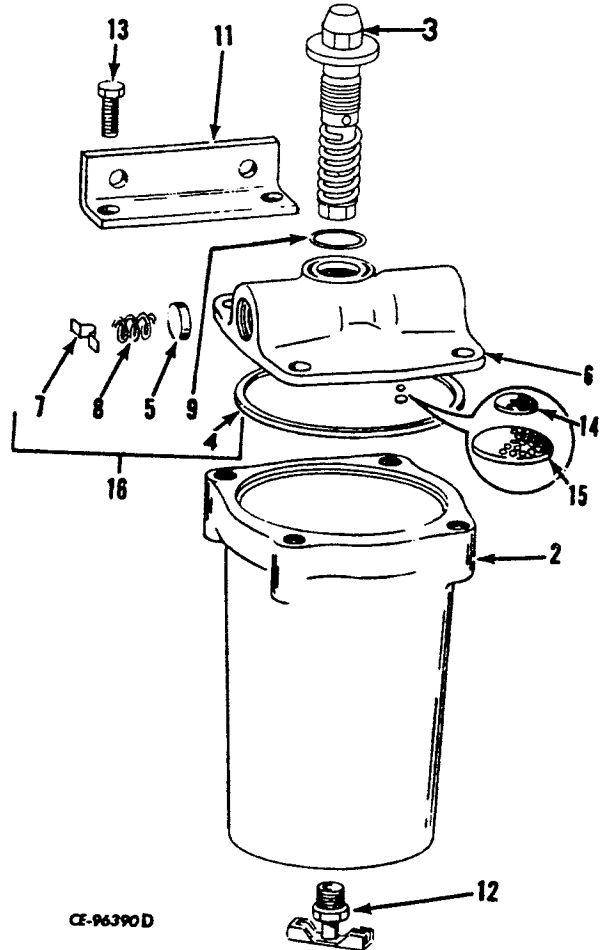


923 051 C91 VALVE, air (less lever) (2)
(Consists of the following parts except Ref. No. 14)

1	878 921 C1	BODY
2	188 564 H1	VALVE
3	188 565 H1	SPRING, valve
4	924 383 C1	"O" RING
5	188 568 H1	NUT, cap
6	188 570 H1	SPRING, plunger return
7	878 206 C1	"O" RING
8	188 571 H1	PLUNGER
9	188 572 H1	SEAL, plunger
10	188 573 H1	BODY, plunger seal
11	188 574 H1	WASHER, felt
12	373 173 R1	RING, retaining
13	188 576 H1	PIN
14	444 692	PLUG, 1/4" pipe (Not part of Valve Assembly)

REF. NO.	PART NUMBER	DESCRIPTION
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ANTI-FREEZE EVAPORATOR (Used on units equipped w/ Anti-Freeze Evaporator Kit)



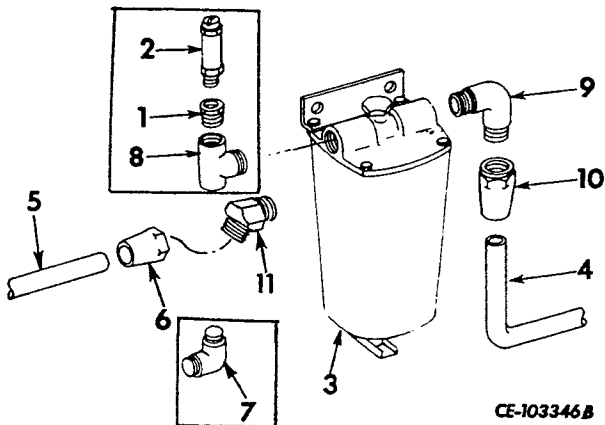
890 062 C93 ANTI-FREEZE EVAPORATOR
(Consists of the following parts --

2	344 132 C1	RESERVOIR
3	344 131 C1	PLUG, filler (Order PLUG, 927 345 C1)
3	927 345 C1	PLUG, w/SAFETY VALVE, filler TETRASEAL, large (Not furnished separately)
5		VALVE (Not furnished separately)
6	930 404 C1	COVER
7		RETAINER (Not furnished separately)
8		SPRING, return (Not furnished separately)
9		TETRASEAL, small (Not furnished separately)
11		BRACKET, mounting (Not furnished separately) (2)

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ANTI-FREEZE EVAPORATOR (Used on units equipped w/ Anti-Freeze Evaporator Kit) — Continued			6	55 897 R1	NUT, compression
12	114 981	COCK, drain	7	55 916 R11	ELBOW w/NUT, 55 897 R1 and SLEEVE, 55 896 R1 * and below
13	172 462	SCREW, 5/16" NF x 1" (4)	8	444 138	TEE (For units so equipped)
14	894 234 C1	STRAINER	9	55 916 R11	ELBOW w/NUT, 55 897 R1 and SLEEVE, 55 896 R1
15	347 547 R1	RETAINER, strainer	10	55 897 R1	NUT, compression
16	344 134 C91	KIT, repair	11	103 046 H1	ADAPTER, 45° * and up
			55 896 R1	SLEEVE, compression nut (Part of ELBOW, 55 916 R11) (2)	
			FGH-15627	DRAWING, anti-freeze evaporator kit installation	

ANTI-FREEZE EVAPORATOR KIT



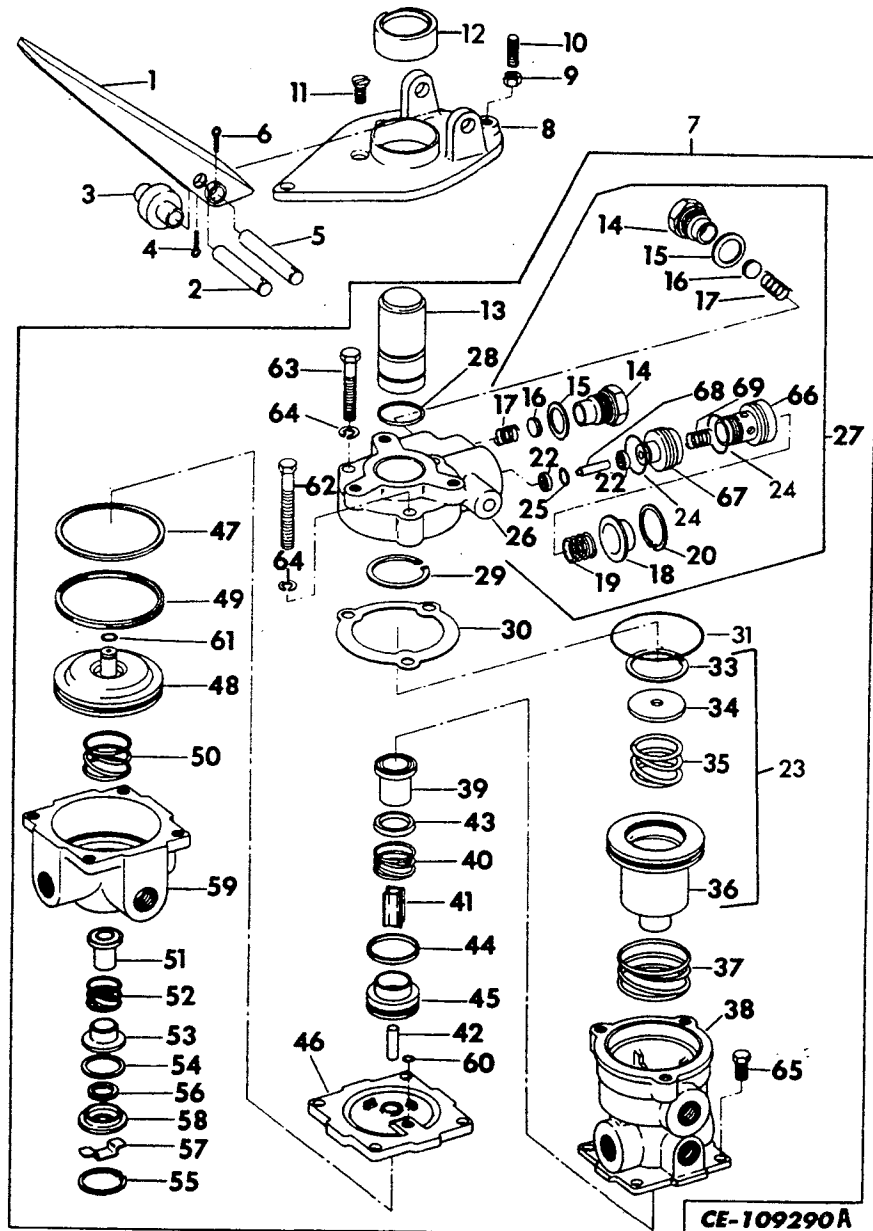
NOTE 4 - Attachment No Longer Available.
Service parts will be furnished.

KIT, anti-freeze evaporator (Mounted in rear main frame) (See NOTE 4)

1	444 032	BUSHING, reducer (For units so equipped)
2		VALVE, safety (See Safety Valve in this section) (For units so equipped)
3		EVAPORATOR (See Evaporator Assembly in this section)
	181 364	BOLT, 3/8 NF x 1" (2)
	103 321	WASHER, 3/8" lock (2)
	103 026	NUT, 3/8" NF hex (2)
4		TUBE, 5/8" OD — evaporator to compressor (Not part of Kit) (See Air System Piping in this section)
5		TUBE, 5/8" OD bulkhead to evaporator (Not part of Kit) (See Air System Piping in this section)

* - Serial Number Not Available.

TREADLE VALVE -- (L.H.)



Parts without letters after the description indicates the part is used for all TREADLE VALVE ASSEMBLIES.

Letters "A" and "B" are used to identify separate TREADLE VALVE ASSEMBLIES

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE – (L.H.) – Continued			20	211 343 R1	RING, retaining (A) (%)
A	894 936 C91	TREADLE VALVE ASSEMBLY (L.H.) (Order TREADLE VALVE ASSEMBLY, 894 936 C92)	20		RING, retaining (B) (@@@)
B	894 936 C92	TREADLE VALVE ASSEMBLY (L.H.)	21		NOT USED
	25 520 R1	NUT (3)	22		VALVE & SEAT (@@@) (%)
	25 493 R1	BOLT (3)	23		PISTON ASSEMBLY (@@) (+)
	25 533 R1	WASHER (3)	24	219 002 H1	“O” RING (A) (%) (2)
		(Consists of the following parts –	24		“O” RING (B) (@@@) (2)
1	920 864 C1	TREADLE	25	355 967 R1	“O” RING (A) (%)
2	165 741 H1	PIN, treadle (++)	25		“O” RING (B) (@@@)
3	219 115 H1	ROLLER (++)	26		BODY, protection valve (Part of ASSEMBLY, 920 854 C91)
4	108 636	PIN, cotter (++)	27	920 854 C91	PROTECTION VALVE ASSEMBLY
5		PIN, treadle (++)	28	350 818 R1	“O” RING (A) (%)
6	103 373	PIN, cotter (++)	28		“O” RING (B) (@@@)
7	920 848 C91	TANDEMERGENCY VALVE ASSEMBLY (Order VALVE ASSEMBLY, 920 848 C92) (A)	29	866 189 R1	RING, retaining (A) (%)
7	920 848 C92	TANDEMERGENCY VALVE ASSEMBLY (B)	29		RING, retaining (B) (@@@)
8	936 939 C1	FLANGE	30		GASKET (@@@) (%)
9	25 519 R1	NUT	31	21 056 R1	“O” RING (A) (%)
10	25 174 R1	BOLT	31		“O” RING (B) (@@@)
11	133 327	BOLT (3)	32		NOT USED
12	165 746 H1	BOOT (A) (%)	33	219 120 H1	RING, retainer (A) (+)
12		BOOT (B) (@@@)	33		RING, retaining (B) (@@)
13		PLUNGER (A) (++)	34	219 121 H1	RETAINER, spring (A) (+)
14	940 861 C1	CAP (A) (2)	34		RETAINER, spring (B) (@@)
14		CAP (B) (Part of ASSEMBLY, 920 854 C91) (2)	35	219 122 H1	SPRING, metering (A) (+)
15	171 991 H1	GASKET (A) (%) (2)	35		SPRING, metering (B) (@@)
15		GASKET (B) (@@@)	36		PISTON (@@) (+)
16		VALVE (@@@) (%) (2)	37	219 125 H1	SPRING, primary return (A) (+)
17		SPRING, valve (@@) (+) (2)	37		SPRING, primary return (B) (@@)
18	610 597 C1	RETAINER, spring (A)			
18		RETAINER, spring (Part of Protection Valve Assembly, 920 854 C91) (B)			
19		SPRING, piston (@@) (+)			

(++) - Part of KIT, 920 235 C91
 (@@) - Part of KIT, 941 097 C91
 (@@@) - Part of KIT, 941 098 C91
 (+) - Part of KIT, 926 224 C91
 (%) - Part of KIT, 926 223 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE – (L.H.) – Continued			53		GUIDE, valve (B) (@@)
38		BODY, primary (Part of ASSEMBLY, 920 849 C1) (A)	54	219 137 H1	TETRASEAL (A) (%)
38		BODY, primary (Part of ASSEMBLY, 920 848 C92) (B)	54		TETRASEAL (B) (@@@)
39	219 017 H1	VALVE, primary inlet (A) (%)	55	219 132 H1	RING, retaining (A) (%)
39		VALVE, primary inlet (B) (@@@)	55		RING, retaining (B) (@@@)
40	219 016 H1	SPRING, primary inlet (A) (+)	56	920 853 C1	RING, quad (A) (%)
40		SPRING, primary inlet (B) (@@)	56		RING, quad (B) (@@@)
41	891 629 C1	GUIDE, push rod (A) (+)	57	219 134 H1	SHIELD, exhaust (A) (+)
41		GUIDE, push rod (B) (@@)	57		SHIELD, exhaust (B) (@@)
42	891 627 C1	ROD, push (A) (+)	58	920 852 C1	RETAINER, seal (A) (+)
42		ROD, push (B) (@@)	58		RETAINER, seal (B) (@@)
43	219 015 H1	PACKING, vee block (A) (%)	59		BODY, secondary (Part of VALVE ASSEMBLY, 920 848 C91) (A)
43		RING, quad (B) (@@@)	59		BODY, secondary (Part of VALVE ASSEMBLY, 920 848 C92) (B)
44	219 014 H1	TETRASEAL (A) (%)	60	360 599 R1	"O" RING (A) (%)
44		TETRASEAL (B) (@@)	60		"O" RING (B) (@@@)
45	610 605 C1	GUIDE, valve (A) (+)	61	362 219 R1	"O" RING (A) (%)
45		GUIDE, valve (B) (@@)	61		"O" RING (B) (@@@)
46	219 127 H1	COVER (Order AIR VALVE ASSY., 920 849 C92) (A)	62	25 750 R1	BOLT (2)
46		COVER (Part of ASSEMBLY, 920 848 C92) (B)	63	25 493 R1	BOLT
47	219 128 H1	TETRASEAL (A) (%)	64	120 214	WASHER (3)
47		TETRASEAL (B) (@@@)	65	25 162 R1	BOLT (4) WASHER (4)
48	219 129 H1	PISTON, secondary (A) (+)	66		BODY, piston (Part of VALVE ASSEMBLY, 920 854 C91)
48		PISTON, secondary (B) (@@)	67		BODY, piston (Part of VALVE ASSEMBLY, 920 854 C91)
49	391 628 C1	RING, quad (A) (%)	68		PISTON (Part of VALVE ASSEMBLY, 920 854 C91)
49		RING, quad (B) (@@@)	69		SPRING, valve (@@@) (%)
50	219 133 H1	SPRING, secondary return (A) (+)			
50		SPRING, secondary return (B) (@@)			
51	219 140 H1	VALVE, secondary inlet (A) (%)			
51		VALVE, secondary inlet (B) (@@@)			
52	219 139 H1	SPRING, secondary inlet (A) (+)			
52		SPRING, secondary inlet (B) (@@)			
53	219 138 H1	GUIDE, valve (A) (+)			

(@@) - Part of KIT, 941 097 C91
 (@@@) - Part of KIT, 941 098 C91
 (+) - Part of KIT, 926 224 C91
 (%) - Part of KIT, 926 223 C91

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE - (L.H.) - Continued					
920 849 C92		DUAL AIR VALVE ASSEMBLY (A) (Consists of -			1 RING, retaining 219 120 H1
		§ 1 BODY			1 ROD, push 891 627 C1
		§ 1 BODY			1 SHIELD, exhaust 357 878 C1
		4 BOLT & WASHER			§ 2 SPRING, check valve
		WASHER 25 162 R1			§ 1 SPRING, emergency piston
		1 COVER 219 127 H1			1 SPRING, metering 219 122 H1
		1 GUIDE, push rod 891 629 C1			1 SPRING, primary inlet 219 016 H1
		1 GUIDE, valve 219 138 H1			1 SPRING, primary return 219 125 H1
		1 GUIDE, valve 610 605 C1			1 SPRING, secondary inlet 219 139 H1
		1 "O" RING 21 056 R1			1 SPRING, secondary return 219 133 H1)
		1 "O" RING 352 219 R1			
		1 "O" RING 360 559 R1			
		1 PACKING, vee black 219 015 H1			
		§ 1 PISTON ASSEMBLY	926 235 C91		KIT, maintenance (for treadle) (Consists of -
		1 PISTON 219 129 H1			1 PIN, cotter 103 303
		1 RETAINER, seal 920 852 C1			1 PIN, cotter 108 636
		1 RETAINER, spring 219 121 H1			1 PIN, treadle 165 741 H1
		1 RING, retaining 219 132 H1			§ 1 PIN, treadle
		1 RING, quad 891 628 C1			§ 1 PLUNGER
		1 RING, quad 920 853 C1			1 ROLLER 219 115 H1)
		1 ROD, push 891 627 C1			
		4 BOLT & WASHER 25 162 R1	941 097 C91		KIT, maintenance (for tandem emergency valve) (B) (Consists of -
		1 SHIELD, exhaust 357 878 C1			§ 1 GUIDE, push rod
		1 SPRING, primary inlet 219 016 H1			§ 1 GUIDE, valve
		1 SPRING, primary return 219 125 H1			§ 1 GUIDE, valve
		1 SPRING, secondary inlet 219 139 H1			§ 1 PISTON ASSEMBLY
		1 SPRING, secondary return 219 133 H1			§ 1 PISTON, metering
		1 TETRASEAL 219 014 H1			§ 1 PISTON, secondary
		1 TETRASEAL 219 128 H1			§ 1 PISTON, secondary
		1 TETRASEAL 219 137 H1			§ 1 RETAINER, seal
		1 VALVE, primary inlet 219 017 H1			§ 1 RETAINER, spring
		1 VALVE, secondary inlet 219 140 H1)			§ 1 RING, retaining
					§ 1 ROD, push
					§ 1 SHIELD, exhaust
					§ 2 SPRING, check valve
					§ 1 SPRING, emergency piston
					§ 1 SPRING, metering
					§ 1 SPRING, primary inlet
					§ 1 SPRING, primary return
					§ 1 SPRING, secondary inlet
					§ 1 SPRING, secondary return)
926 224 C91		KIT, maintenance (For tandem emergency valve) (A) (Consists of -			
		1 GUIDE, push rod 891 629 C1			
		1 GUIDE, valve 219 138 H1			
		1 GUIDE, valve 610 605 C1			
		§ 1 PISTON ASSEMBLY			
		§ 1 PISTON, metering			
		1 PISTON, secondary 219 129 H1			
		1 RETAINER, seal 920 852 C1			
		1 RETAINER, spring 219 121 H1			

§ - Not Furnished Separately.

AIR

REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE - (L.H.) - Continued		

926 223 C91 KIT, seal (For Tandemgency Valve)
(A)

(Consists of -

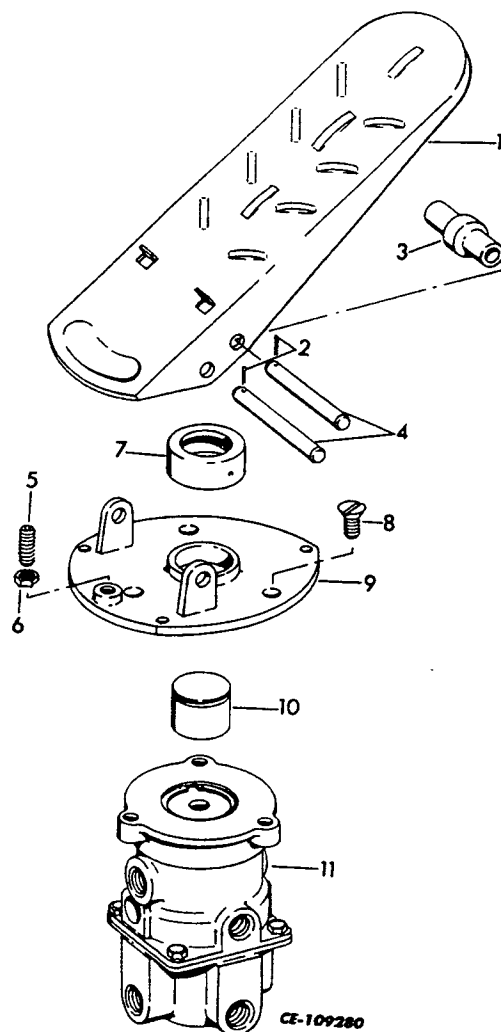
1	BOOT	165 746 H1
2	GASKET	171 991 H1
§ 1	GASKET	
1	"O" RING	21 056 R1
1	"O" RING	219 002 H1
1	"O" RING	350 818 R1
1	"O" RING	352 219 R1
1	"O" RING	355 967 R1
1	"O" RING	360 559 R1
§ 1	PISTON	
§ 1	PISTON & SHUTTLE VALVE	
1	RING, retaining	211 343 H1
1	RING, retaining	219 132 H1
1	RING, retaining	866 189 R1
1	RING, quad	891 728 C1
1	RING, quad	920 853 C1
1	TETRASEAL	219 014 H1
1	TETRASEAL	219 128 H1
1	TETRASEAL	219 137 H1
§ 2	VALVE	
§ 2	VALVE & SEAT	
1	VALVE, primary inlet	219 017 H1
1	VALVE, secondary inlet	219 140 H1

941 098 C91 KIT, seal (For Tandemgency Valve)
(B)

(Consists of -

§ 1	BOOT	
§ 2	GASKET	
§ 1	GASKET	
§ 1	"O" RING	
§ 1	"O" RING	
§ 1	"O" RING	
§ 1	"O" RING	
§ 1	"O" RING	
§ 1	"O" RING	
§ 1	PISTON	
§ 1	PISTON & SHUTTLE VALVE	
§ 1	RING, retaining	
§ 1	RING, retaining	
§ 1	RING, retaining	
§ 1	RING, quad	
§ 1	RING, quad	
§ 1	RING, quad	
§ 1	TETRASEAL	
§ 1	TETRASEAL	
§ 1	TETRASEAL	
§ 2	VALVE	
§ 1	VALVE, primary inlet	
§ 1	VALVE, secondary inlet	

REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE - (R.H.)		



Parts without letters after the description indicate the part is used for all TREADLE VALVE ASSEMBLIES. Letters "A" and "B" are used to identify separate TREADLE VALVE ASSEMBLIES.

A	215 320 H1	TREADLE VALVE ASSEMBLY, (Order TREADLE VALVE ASSEMBLY, 215 320 H2)
B	215 320 H2	TREADLE VALVE ASSEMBLY
	25 520 R1	NUT (3)
	25 493 R1	BOLT (3)
	25 533 R1	WASHER (3)

§ - Not Furnished Separately.

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TREADLE VALVE - (R.H.) - Continued					
1	219 112 H1	TREADLE			
2	108 636	PIN, cotter (A) (+)			
2		PIN, cotter (B) (+) (2)			
3	219 115 H1	ROLLER (A)			
3		ROLLER (B) (+)			
4	165 741 H1	PIN, treadle (A) (2)			
4		PIN treadle (B) (+) (2)			
5	102 575	BOLT			
6	25 519 R1	NUT			
7	165 746 H1	BOOT, plunger (A) (%)			
7		BOOT, plunger (B) (++)			
8	156 454	BOLT (3)			
9	936 939 C1	FLANGE, mounting			
10	219 114 H1	PLUNGER (A)			
10		PLUNGER (B) (+)			
11		VALVE ASSEMBLY, basic (Refer to BASIC VALVE ASSEMBLY - TREADLE VALVE - R.H.)			
	941 464 C91	KIT, maintenance (B) (Consists of - § 2 PIN, cotter § 2 PIN, treadle § 1 PLUNGER § 1 ROLLER)			

(§) - Not Furnished Separately.

(+) - Part of KIT, 941 464 C91

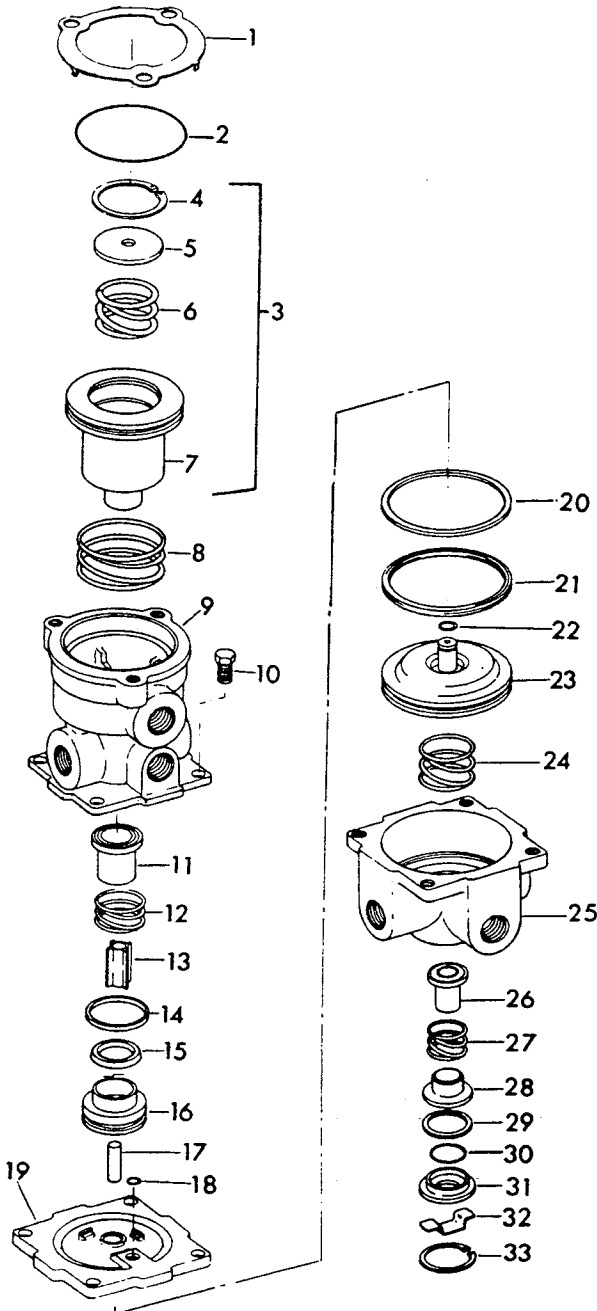
(++) - Part of KIT, 941 277 C91 (Refer to BASIC
VALVE ASSEMBLY - TREADLE VALVE -
R.H.)

(%) - Also part of KIT, 219 117 H1 (Refer to
BASIC VALVE ASSEMBLY - TREADLE
VALVE - R.H.)

AIR

REF. NO. PART NUMBER DESCRIPTION

BASIC VALVE ASSEMBLY – TREADLE VALVE – (R.H.)



CE-109279

REF. NO. PART NUMBER DESCRIPTION

Parts without letters after the description indicate the part is used for all TREADLE VALVE ASSEMBLIES. Letters "A" and "B" are used to identify separate TREADLE VALVE ASSEMBLIES

A	219 111 H1	VALVE ASSEMBLY, basic (Order VALVE ASSEMBLY, 219 111 H2) (R.H.)
B	219 111 H2	VALVE ASSEMBLY, basic (R.H.)
1	219 118 H1	RETAINER, spring
2	21 056 R1	"O" RING (A) (%)
2		"O" RING (B) (++)
3	219 119 H1	PISTON ASSEMBLY (A)
3		PISTON ASSEMBLY (B) (++)
4	219 120 H1	RING, retaining (A)
4		RING, retaining (B) (++)
5	219 121 H1	RETAINER, spring (A)
5		RETAINER, spring (B) (++)
6	219 122 H1	SPRING, metering (A)
6		SPRING, metering (B) (++)
7	219 123 H1	PISTON (A)
7		PISTON (B) (++)
8	219 125	SPRING, return (A)
8		SPRING, return (B) (++)
9		BODY, primary (Not furnished separately)
10	179 796 103 319	BOLT (4) WASHER (4)
11	219 017 H1	VALVE, inlet (A) (%)
11		VALVE, inlet (B) (+)
12	219 016 H1	SPRING, inlet valve (A)
12		SPRING, inlet valve (B) (++)
13	891 629 C1	GUIDE, push rod (A) (%)
13		GUIDE, push rod (B) (++)
14	219 014 H1	TETRASEAL (A) (%)

(%) - Part of KIT, 219 117 H1
(+) - Part of KIT, 941 277 C91
(++) - Part of KIT, 941 278 C91

AIR

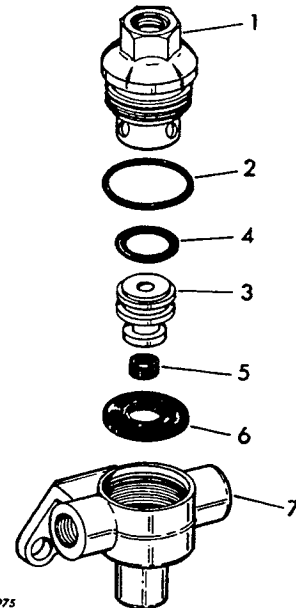
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BASIC VALVE ASSEMBLY – TREADLE VALVE – (R.H.) – Continued			31	920 852 C1	RETAINER, seal (A) (%)
14		TETRASEAL (B) (+)	31		RETAINER, seal (B) (++)
15	219 015 H1	PACKING, vee block (A) (%)	32	357 878 C1	SHIELD, exhaust (A)
15		RING, quad (B) (+)	32		SHIELD, exhaust (B) (++)
16	610 605 C1	GUIDE, valve (A)	33	219 132 H1	RING, retaining (A)
16		GUIDE, valve (B) (++)	33		RING, retaining (B) (+)
17	891 627 C1	ROD, push (A) (%)	941 278 C91	KIT, maintenance (For Dual Application Valve) (B) (Consists of –	
17		ROD, push (B) (++)		§ 1	GUIDE, push rod
18	360 599 R1	“O” RING (A) (%)		§ 1	GUIDE, valve
18		“O” RING (B) (+)		§ 1	GUIDE, valve
19	219 127 H1	COVER (Order AIR VALVE 219 111 H2) (A)		§ 1	PISTON ASSEMBLY
19		COVER (Not furnished separately) (B)		§ 1	PISTON, metering
20	219 128 H1	TETRASEAL (A) (%)		§ 1	PISTON, secondary
20		TETRASEAL (B) (+)		§ 1	RETAINER, seal
21	891 628 C1	RING, quad (A) (%)		§ 1	RETAINER, spring
21		RING, quad (B) (+)		§ 1	RING, retaining
22	219 130 H1	“O” RING (A) (%)		§ 1	ROD, push
22		“O” RING (B) (+)		§ 1	SHIELD, exhaust
23	219 129 H1	PISTON, secondary (A)		§ 1	SPRING, metering
23		PISTON, secondary (B) (++)		§ 1	SPRING, primary inlet
24	219 133 H1	SPRING, return (A)		§ 1	SPRING, primary return
24		SPRING, return (B) (++)		§ 1	SPRING, secondary inlet
25		BODY, secondary (Not furnished separately)		§ 1	SPRING, secondary return)
26	219 140 H1	VALVE, inlet (A) (%)	941 277 C91	KIT, seal (For Dual Application Valve) (B) (Consists of –	
26		VALVE, inlet (B) (+)		§ 1	BOOT
27	219 139 H1	SPRING, inlet (A)		§ 1	“O” RING
27		SPRING, inlet (B) (++)		§ 1	“O” RING
28	219 138 H1	GUIDE, valve (A)		§ 1	“O” RING
28		GUIDE, valve (B) (++)		§ 1	RING, quad
29	219 137 H1	TETRASEAL (A) (%)		§ 1	RING, quad
29		TETRASEAL (B) (+)		§ 1	RING, quad
30	920 853 C1	RING, quad (A) (%)		§ 1	RING, retaining
30		RING, quad (B) (+)		§ 1	TETRASEAL
				§ 1	TETRASEAL
				§ 1	TETRASEAL
				§ 1	VALVE, primary inlet
				§ 1	VALVE, secondary inlet)

(%) - Part of KIT, 219 117 H1
(+) - Part of KIT, 941 277 C91
(++) - Part of KIT, 941 278 C91
(§) - Not Furnished Separately.

AIR

REF. NO.	PART NUMBER	DESCRIPTION
BASIC VALVE ASSEMBLY – TREADLE VALVE – (R.H.) – Continued		
219 117 H1	KIT, valve repair (A) (Consists of –	
	1 BOOT	165 746 H1
	1 GUIDE, push rod	891 629 C1
	1 "O" RING	21 056 R1
	1 "O" RING	219 130 H1
	1 "O" RING	360 599 R1
	1 PACKING, vee block	219 015 H1
	1 RING, quad	891 628 C1
	1 RING, quad	920 853 C1
	1 RETAINER, seal	920 852 C1
	1 ROD, push	891 627 C1
	1 TETRASEAL	219 014 H1
	1 TETRASEAL	219 128 H1
	1 TETRASEAL	219 137 H1
	1 VALVE, primary inlet	219 017 H1
	1 VALVE, secondary inlet	219 140 H1)

HOLDING VALVE U002256, 02263 and up CO* and up



CE-104975

929 487 C91	VALVE, holding
25 751 R1	BOLT (2)
25 520 R1	NUT (2)
25 533 R1	WASHER, flat (2)
(Consists of the following parts –	

1	BODY (Not furnished separately)
2	GASKET (Order Kit, 930 481 C91)
3	SEAT, movable (Order Kit, 930 481 C91)
4	"O" RING (Order Kit, 930 481 C91)
5	VALVE, check (Order Kit, 930 481 C91)
6	SEAL (Order Kit, 930 481 C91)
7	HOUSING (Not furnished separately) PLUG (Not part of valve assembly)

920 481 C91	KIT, valve repair (Consists of –
	§ 1 GASKET
	§ 1 "O" RING
	§ 1 SEAL
	§ 1 VALVE)

(§) - Not Furnished Separately.

(*) - Serial number not available.

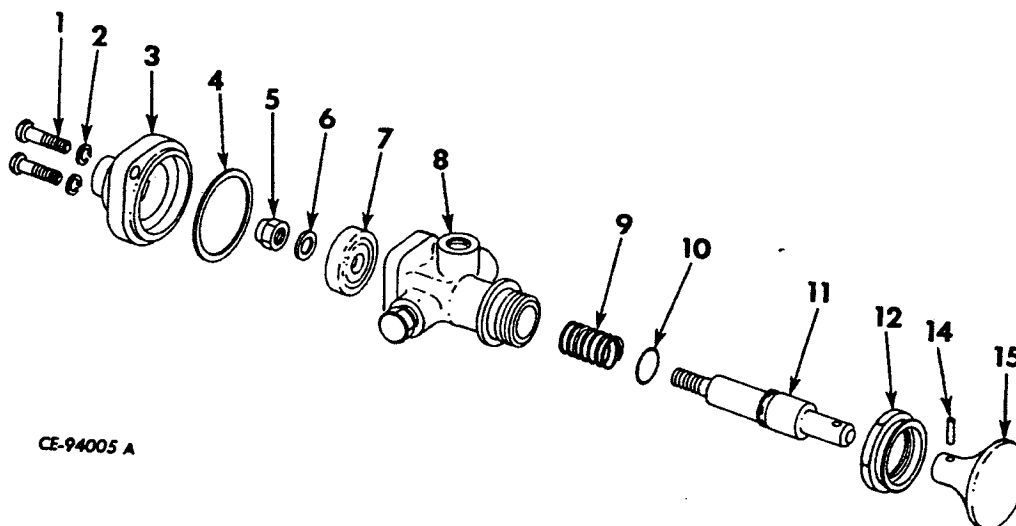
AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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PARKING BRAKE CONTROL VALVE

U002256, 02263 and up

CO* and up



CE-94005 A

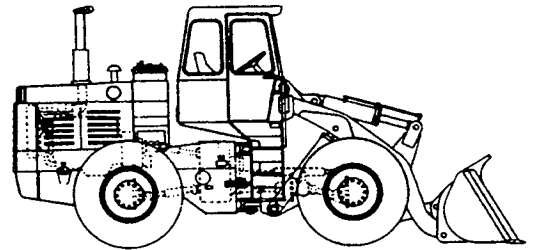
649 404 C91	VALVE ASSY, parking brake control (Consists of the following parts —	9	405 957 C1	SPRING, plunger
1	120 583 SCREW, rd-hd mach (2)	10		"O" RING (Order Kit, 619 905 C91)
2	121 637 WASHER, lock (2)	11	619 909 C1	PLUNGER, valve
3	619 908 C1 COVER, valve	12	630 221 C1	NUT, hex-hd
4	RING, seal (Order Kit, 619 905 C91)	14	19 443 R1	PIN, button
5	NUT, lock (Order Kit, 619 905 C91)	15	319 646 C1	BUTTON, push
6	WASHER (Order Kit, 619 905 C91)		619 905 C91	KIT, valve repair (Consists of —
7	VALVE (Order Kit, 619 905 C91)			§ 1 NUT
8	BODY, valve (Not furnished separately)			§ 1 "O" RING
				§ 1 RING
				§ 1 VALVE
				§ 1 WASHER

§ — Not furnished separately.

* — Serial number not available.

SECTION 4

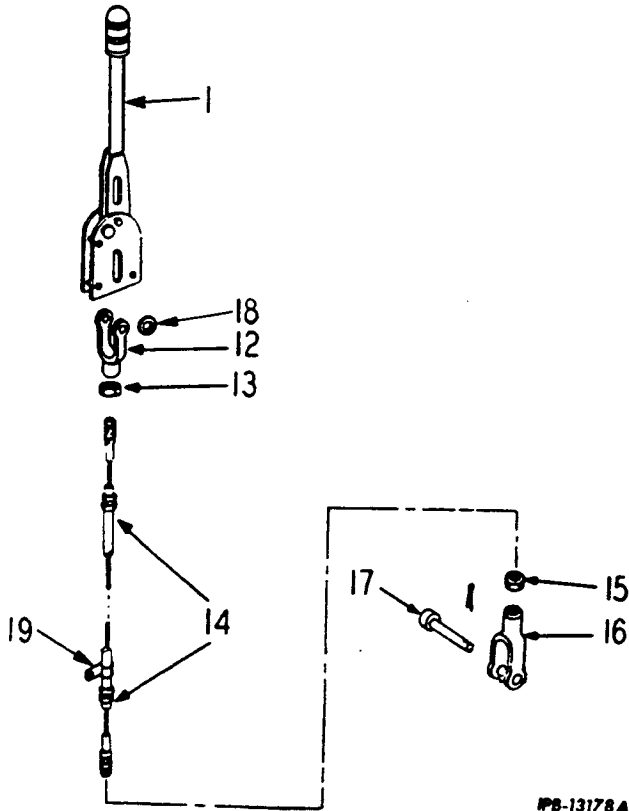
BRAKES



BRAKES

REF. NO.	PART NUMBER	DESCRIPTION
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PARKING BRAKE LINKAGE U002262 and below except 02256 CO* and below

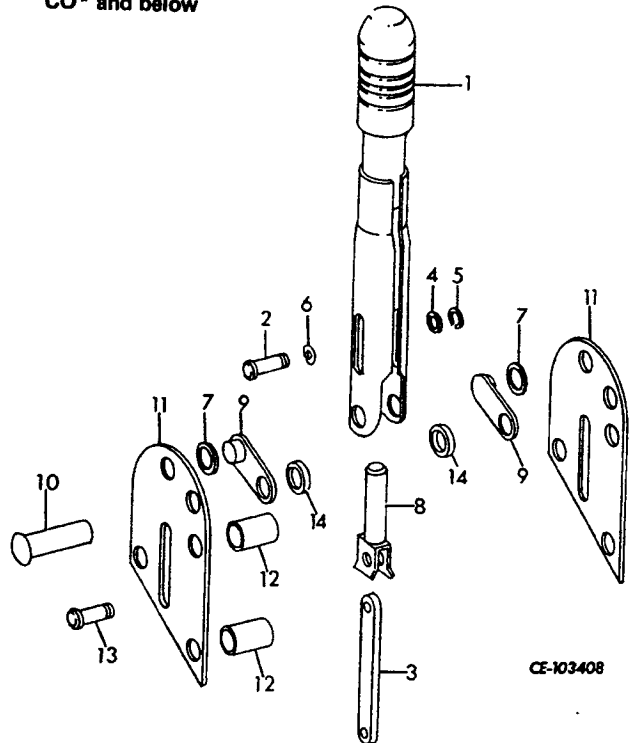


PS-13178A

- | | | |
|-----------|-------------|--|
| 1 | | LEVER ASSEMBLY, parking brake
(For component parts, see "Parking Brake Lever Assembly" in this section) |
| 103 321 | | WASHER, 3/8" lock (2) |
| 181 379 | | BOLT, 3/8 NF x 2" (2) |
| 17 044 R1 | | NUT, 3/8" NC Esna (Used only on units equipped w/R.O.P.S. Cab) (2) |
| 12 | 104 037 | CLEVIS, 5/16" |
| 13 | 114 493 | NUT, 5/16" NF jam |
| 14 | 196 449 H1 | CABLE, control |
| 15 | 114 494 | NUT, 3/8" NF jam |
| 16 | 104 038 | CLEVIS, 3/8" |
| 17 | 114 785 | PIN |
| 18 | 615 031 R1 | WASHER, 5/16" flat-yoke to lever (4) |
| 19 | 426 868 R91 | CLAMP |

REF. NO.	PART NUMBER	DESCRIPTION
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PARKING BRAKE LEVER ASSEMBLY U002262 and below except 02256 CO* and below



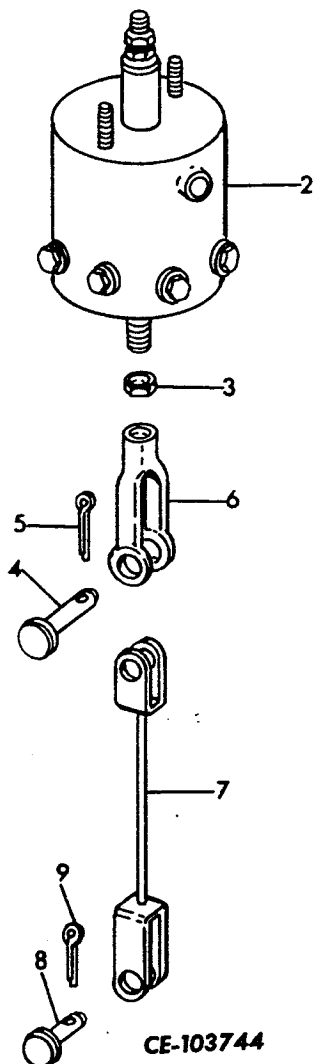
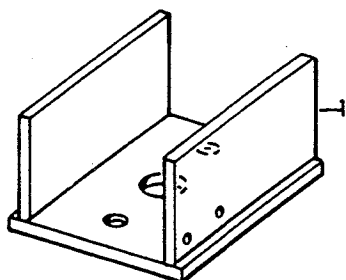
CE-103408

- | | | |
|------------|-----------------------|---|
| 115 086 H1 | | LEVER ASSEMBLY, parking brake
(Consists of the following parts — |
| 1 | | HANDLE, lever (Not serviced separately) |
| 2 | 150 742 H1 | PIN |
| 3 | | LINK (Not serviced separately) |
| 4 | 103 340 | WASHER, 5/16" flat (2) |
| 5 | 392 320 R1 | RING, retaining |
| 6 | 158 404 H1 | WASHER |
| 7 | | WASHER, 3/8" flat (Not serviced separately) (2) |
| 8 | | TUBE, adjusting (Not serviced separately) |
| 9 | | BRACKET, pivot (Not furnished separately) |
| 10 | | RIVET (Not furnished separately) |
| 11 | | BRACKET, mounting (Not furnished separately) |
| 12 | 134 704 H1 | SPACER (2) |
| 13 | 104 497 R2
103 373 | PIN
PIN, 3/32 x 3/4" cotter |
| 14 | 104 936 R1 | SPACER (2) |

* — Serial number not available.

BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PARKING BRAKE LINKAGE U002256, 02263 and up CO* and up			1		SUPPORT (Not furnished separately) (Part of Front Frame)
			2		CYLINDER, air (Refer to Air Cylinder)
			3	25 676 R1	NUT, jam
			4	114 788	PIN, yoke
			5	103 385	PIN, cotter
			6	127 786	YOKE
			7	899 577 C1	CABLE
			8	114 785	PIN, yoke
			9	107 762	PIN, cotter

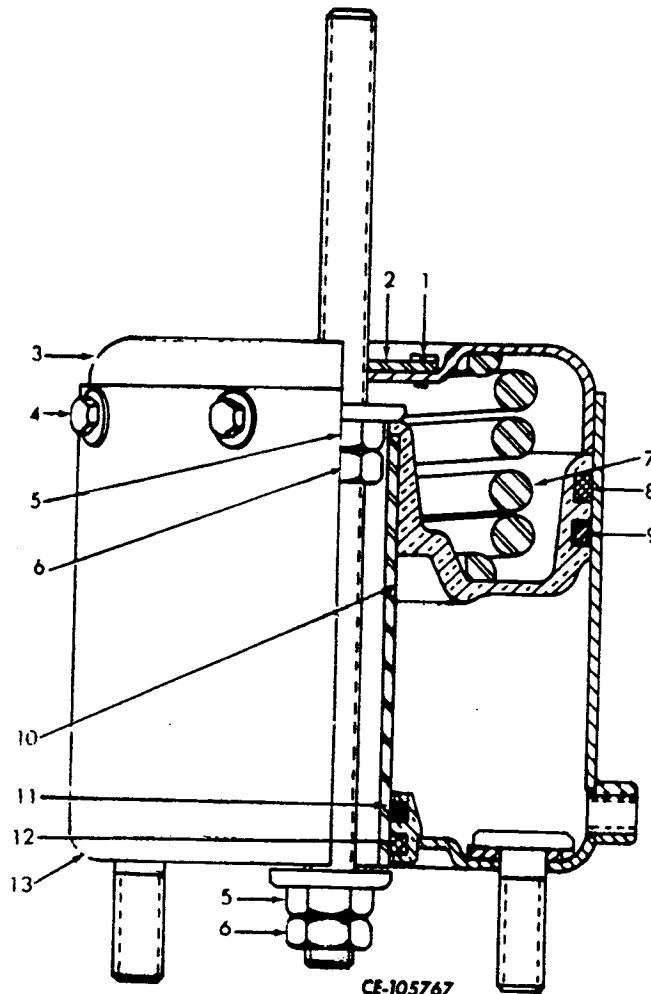


* – Serial number not available.

BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR CYLINDER
U002256, 02263 and up
CO* and up



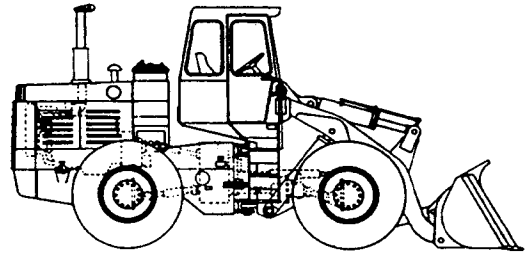
CE-105767

929 635 C91	CYLINDER, air	7	SPRING (Not furnished separately)
9 412 231	NUT (2)	8	RING, felt wiper (Order Kit, 930 480 C92)
118 629	NUT	9	"O" RING (Order Kit, 930 480 C92)
121 574	WASHER, lock (2)	10	PISTON (Not furnished separately)
	(Consists of the following parts —	11	"O" RING (Order Kit, 930 480 C92)
1	SCREW, cap (Not furnished separately) (4)	12	BUSHING, nylon (Order Kit, 930 480 C92)
2	PLATE, cover (Not furnished separately)	13	BODY (Not furnished separately)
3	SUPPORT, spring (Not furnished separately)	930 480 C92	KIT, air cylinder maintenance (Consists of two of items 8, 9, 11 and 12)
4	SCREW, cap (Not furnished separately) (8)		
5	NUT, flange (Not furnished separately) (2)		
6	NUT, jam (Not furnished separately) (2)		

* — Serial number not available.

SECTION 5

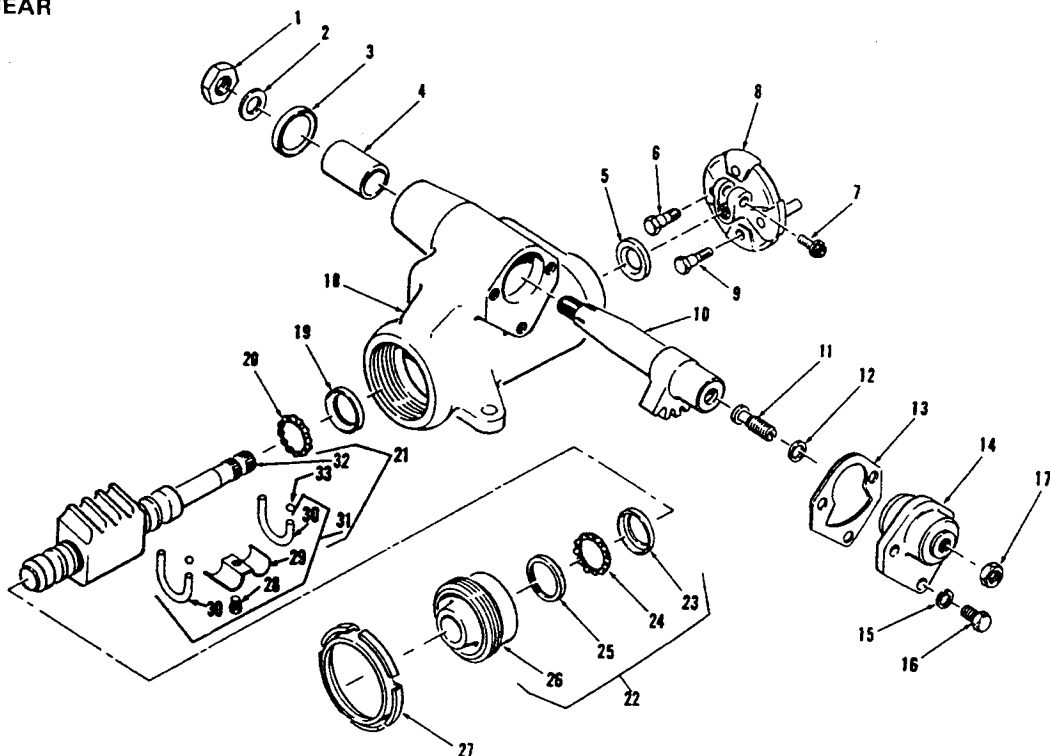
STEERING



STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING GEAR



CF-102025A

881 548 C92	STEERING CHUCK GEAR ASSEMBLY	14	390 655 C91	COVER, housing side
203 762 R1	BOLT, 7/16" x 2" (3)	15	103 321	WASHER, 3/8" lock (3)
25 051 R1	BOLT, 5/8" x 2" (2)	16	390 662 C1	BOLT, special (3)
25 676 R1	NUT (2)	17	272 121	NUT, 7/16" NF jam hex.
120 383	WASHER, lock (3)	18	884 706 C91	HOUSING w/BUSHING, 654 400 R1 and CUP, 654 396 R1
	(Consists of the following parts —	19	654 396 R1	CUP, worm thrust bearing
1	103 327 NUT, pitman arm	20	654 395 R91	BEARING, worm thrust
2	390 663 C91 WASHER, 7/8" lock	21	923 572 C91	WORM, ball nut & steering (#)
3	654 409 R91 SEAL, pitman shaft grease	22	654 394 R91	WORM BEARING ADJUSTER ASSEMBLY
4	654 400 R1 BUSHING, pitman shaft	23	654 397 R1	RETAINER, lower bearing
5	390 664 C91 SEAL, steering shaft dust	24	654 395 R91	BEARING, worm thrust
6	884 705 C1 BOLT, steering shaft coupling	25	654 396 R1	CUP, worm thrust bearing
7	160 318 H1 BOLT, pinch	26		ADJUSTER, worm thrust bearing (Not furnished separately)
8	884 704 C91 FLANGE w/BOLT, 884 705 C1 and BOLT, 160 306 H1			
9	160 306 H1 BOLT, steering shaft coupling			
10	923 573 C1 GEAR, pitman shaft			
11	390 661 C1 ADJUSTER, steering gear lash			
12	HA-1440 SHIM (.063)			
12	HA-1441 SHIM (.065)			
12	HA-1445 SHIM (.067)			
12	HA-1446 SHIM (.069)			
13	654 405 R1 GASKET, housing side cover			

— To service Ball Return Guide and Clamp order Guide Service Kit, 884 710 C91.

STEERING

REF. NO.	PART NUMBER	DESCRIPTION
STEERING GEAR — Continued		
27	374 328 C1	NUT, adjuster lock (Optional w/NUT, 654 408 R1)
27	654 408 R1	NUT, adjuster lock (Optional w/NUT, 374 328 C1)
28		BOLT w/WASHER (Not furnished separately) (#)
29		CLAMP, ball return guide (Not furnish- ed separately) (#)
30		GUIDE, ball return (Not furnished sep- arately) (#) (4)
31	884 710 C91	KIT, guide service (Consists of — § 1 BOLT w/WASHER § 1 CLAMP, ball return guide (LH lead) § 4 GUIDE, ball return (LH lead))
32		WORM (Not furnished separately)
33		BALL (Not furnished separately)
	122 511 H1	KIT, steering gear lash adjuster (Consists of — 1 SHIM (.063) HA-1440 1 SHIM (.065) HA-1441 1 SHIM (.067) HA-1445 1 SHIM (.069) HA-1446)

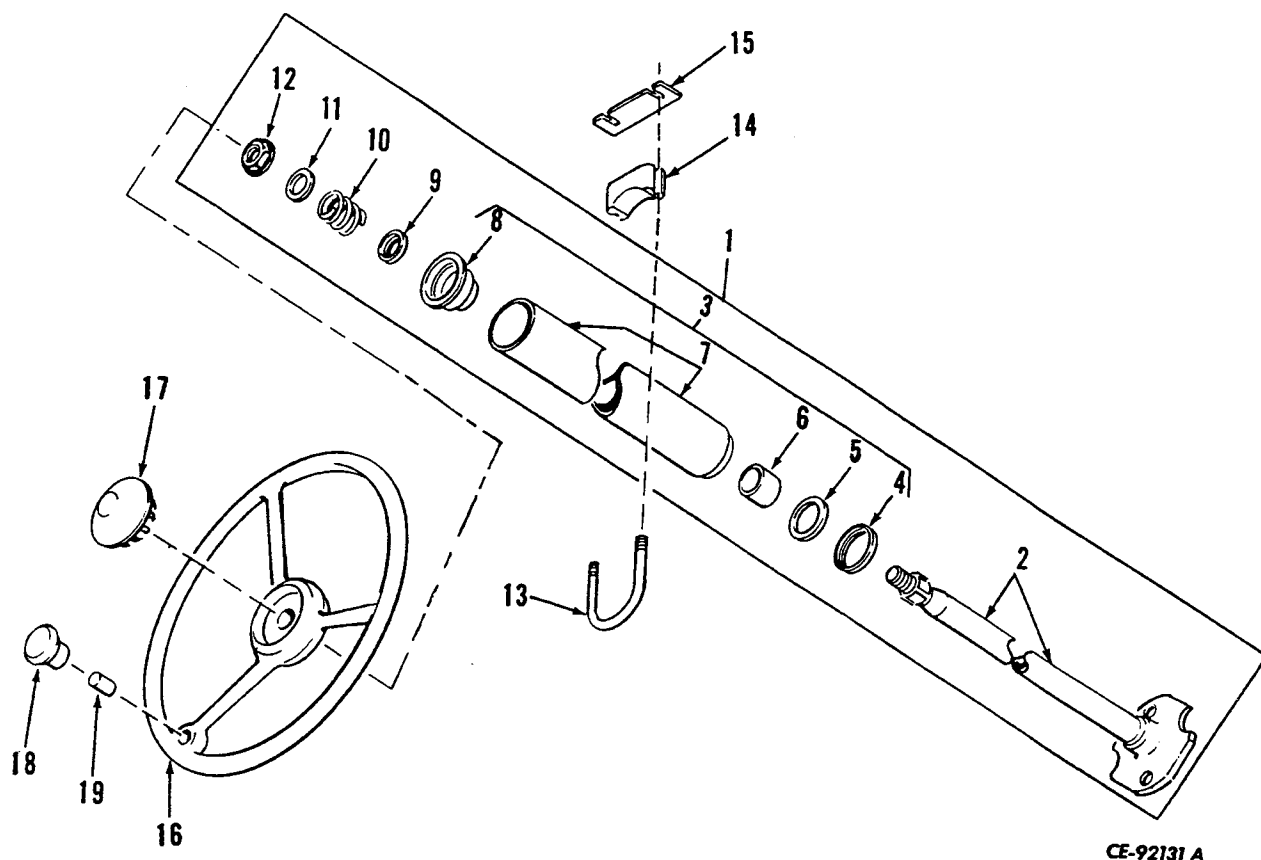
— To service Ball Return Guide and
Clamp order Guide Service Kit,
884 710 C91.

§ — Not furnished separately.

STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING WHEEL & COLUMN



- | | | | | | |
|---|-------------|---|---|-------------|--|
| 1 | 883 413 C91 | STEERING SHAFT COLUMN ASSEMBLY
U002262 and below except 02256
CO* and below | 3 | 884 877 C91 | JACKET ASSEMBLY
U002256, 02263 and up
CO* and up |
| | 19 503 R1 | NUT, 5/16 NF (Post to chuck) | 4 | 160 299 H1 | RETAINER, lower bearing seal |
| | 21 919 R1 | NUT, 3/8 NF (Post to chuck) | 5 | 884 873 C1 | SEAL, steering shaft lower bearing |
| 1 | 881 545 C91 | STEERING SHAFT COLUMN ASSEMBLY
U002256, 02263 and up
CO* and up | 6 | 884 875 C1 | BUSHING, steering shaft |
| | 19 503 R1 | NUT, 5/16 NF (Post to chuck) | 7 | 888 012 C1 | JACKET
U002262 and below except, 02256
CO* and below |
| | 21 919 R1 | NUT, 3/8 NF (Post to chuck) | 7 | 884 874 C1 | JACKET
U002256, 02263 and up
CO* and up |
| 2 | 888 013 C1 | SHAFT, flange & steering
U002262 and below except 02256
CO* and below | 8 | 164 607 H1 | BEARING |
| 2 | 884 876 C1 | SHAFT, flange & steering
U002256, 02263 and up
CO* and up | | | |
| 3 | 888 011 C91 | JACKET ASSEMBLY
U002262 and below except 02256
CO* and below | | | |

* — Serial number not available.

STEERING

REF. NO.	PART NUMBER	DESCRIPTION
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STEERING WHEEL & COLUMN -- Continued

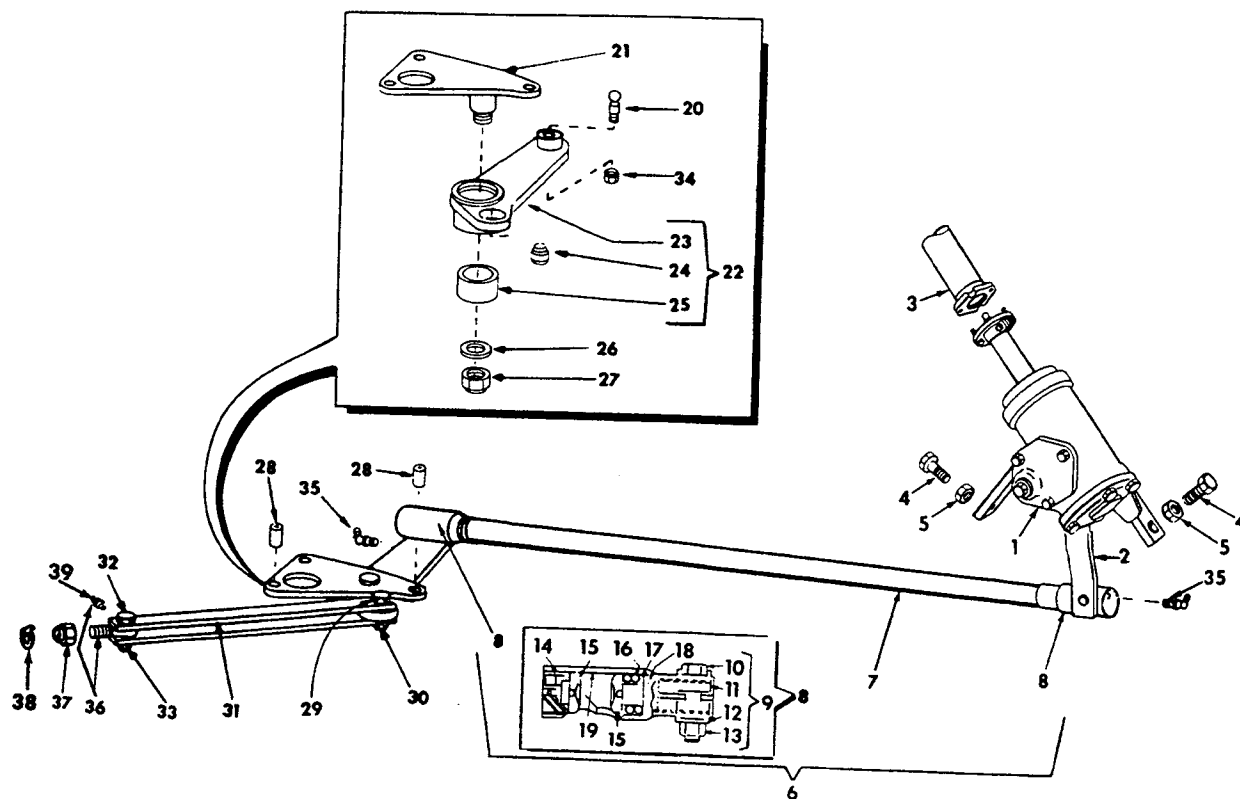
9	HA-1234	SEAT, steering shaft bearing spring
10	HA-1233	SPRING, steering shaft bearing
11	HA-1492	WASHER, steering wheel
12	114 496	NUT, 1/2" -- 20 NF jam
13	218 420 H1 106 263 18 423 R1	"U" BOLT WASHER, 3/8" flat (2) NUT, 3/8" -- 16 NC Esna (2)
14	144 068 H1	PAD, rubber steering column
15	218 408 H1	SPACER (AR)
16	878 834 C1	WHEEL, steering
17	127 741	CAP, plug button
18	198 110 H1 181 381 103 341 103 321 114 494	KNOB, spinner BOLT, 3/8 NF x 2-1/2" WASHER, 3/8" flat WASHER, 3/8" lock NUT, 3/8" NF jam
19	198 111 H1	BUSHING

AR -- As required.

STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING LINKAGE



CE-92516B

1		GEAR, steering (See Steering Gear in this section)	14	145 862 H1	PLUG
2	881 591 C1	ARM, pitman	15	26 935 H	SEAT, ball (2)
3		COLUMN, steering (See Steering Wheel & Column in this section)	16	26 936 H	SPRING
4	271 587	BOLT, 5/8 NF x 2" (2)	17	120 655 H1	PLUG, safety
5	103 030	NUT, 5/8" NF hex (2)	18	145 863 H1	SEAT
6	883 941 C91	DRAG LINK ASSEMBLY	19		BODY (Not furnished separately)
7	883 940 C1	ROD, drag link	20	157 085 H1	STUD, rear frame ball
8	144 275 H2 103 381	END, drag link (2) PIN, cotter (2)	21	221 435 H1 24 840 R1 275 804 R1 120 382	SHAFT WELDMENT BOLT, 3/8 x 1" BOLT, 3/8 x 3" (2) WASHER, 3/8" lock (3)
9	145 883 H1	CLAMP ASSEMBLY	22	883 943 C11	LEVER ASSEMBLY
10	181 406	BOLT, 7/16 NF x 2"	23		ARM (Order LEVER, 883 943 C11)
11		CLAMP (Order CLAMP, 145 883 H1)	24	221 440 H1	BUSHING
12	103 322	WASHER, 7/16" lock	25	221 438 H1	BEARING
13	271 505	NUT, 7/16" NF hex.	26	25 540 R1	WASHER, 1" flat
			27	19 256 R1	NUT, lock

STEERING

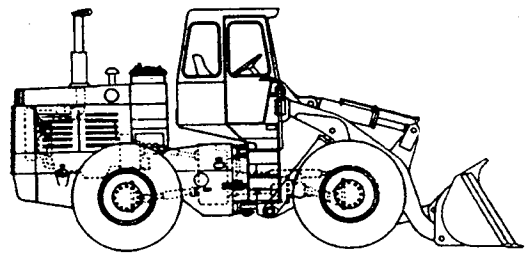
REF. NO.	PART NUMBER	DESCRIPTION
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STEERING LINKAGE — Continued

28	883 939 C1	SPACER, shaft weldment (2)
29	879 941 C1	BOLT, special
30	9 413 980	NUT
31	883 942 C1	BAR, steering valve (2)
32	882 427 C1	BOLT, special
33	9 411 658	NUT
34	19 263 R1	NUT, 5/8" — 18 NF Esna
35	109 462	FITTING, grease (2)
36	923 564 C91	END w/FITTING, 145 597, rod
37	25 632 R1	NUT
38	923 565 C1	WASHER, steering valve spool lock
39	145 597	FITTING, rod end lubrication

SECTION 6

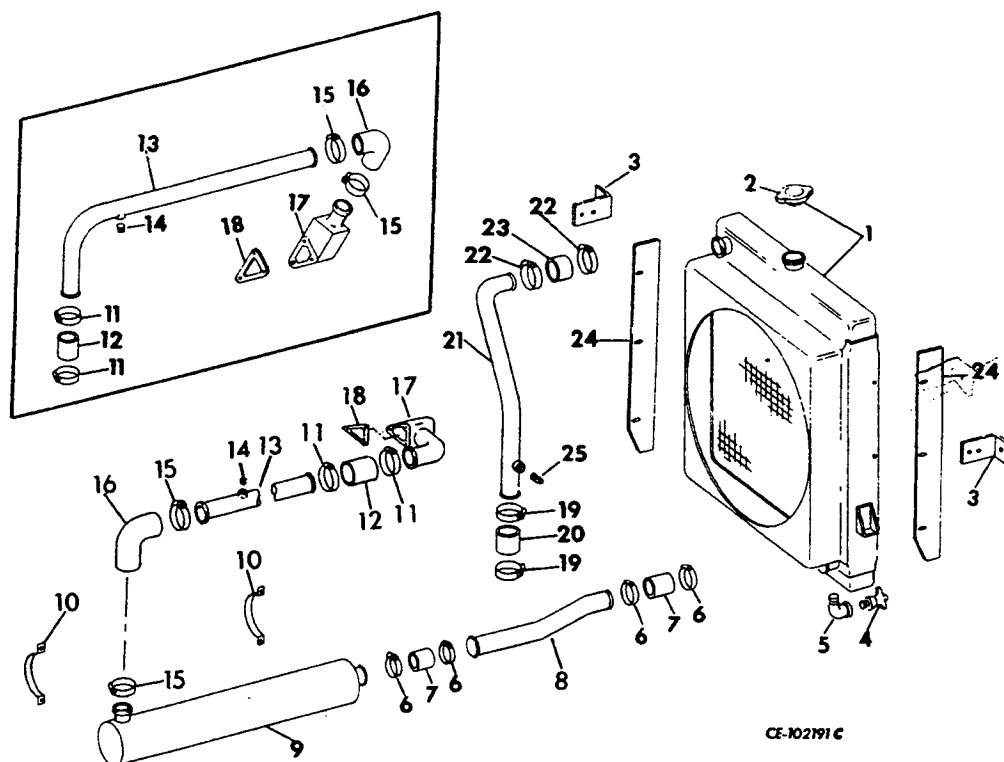
COOLING



COOLING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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RADIATOR, HEAT EXCHANGER AND CONNECTIONS



1	926 055 C91	RADIATOR w/CAP, 361 705 R91 (Order RADIATOR, 926 055 C92, one SPACER, 683 731 C1, and six BOLTS, 25 780 R1)	10	926 044 C1	CLAMP, heat exchanger mounting (Used w/Exchanger, 30-1/4" long) (2)
1	926 055 C92	RADIATOR w/CAP, 361 705 R91		24 840 R1	BOLT, 3/8 x 1" (4)
	24 863 R1	BOLT, 1/2 x 1-3/4" (2)		25 534 R1	WASHER, 3/8" flat (4)
	25 526 R1	NUT (2)	10	937 155 C1	CLAMP, heat exchanger mounting (Used w/Exchanger, 30-1/2" long) (2)
	25 546 R1	WASHER, flat (4)		181 364	BOLT, 3/8" x 1" (4)
2	361 705 R91	CAP, 7 p.s.i. radiator		106 263	WASHER, flat (4)
3	925 921 C2	SUPPORT, radiator to grille (2)		103 321	WASHER, lock (4)
	24 839 R1	BOLT, 3/8 x 3/4" (2)	11	279 029 R91	CLAMP, hose
	25 534 R1	WASHER, 3/8" (10)	12	145 361 H1	HOSE
	24 843	BOLT, 3/8 x 2" (2)	13	926 046 C1	TUBE, heat exchanger to manifold U0* and below C002535 and below
9 413 979		NUT (2)	13	1 103 879 C1	TUBE U0* and up C002536 and up
4	103 647	VALVE, drain	14	445 686	PLUG, 3/8" NPT pipe
5	105 423	ELBOW, 90° x 1/4" NPT street	15	279 029 R91	CLAMP, hose
6	122 323 R91	CLAMP, hose (4)	16	306 190 R1	ELBOW
7	130 283 H1	HOSE (2)			
8	926 045 C1	TUBE, radiator to heat exchanger			
9	926 043 C1	EXCHANGER, heat (Used w/Exchanger, 30-1/4" long)			

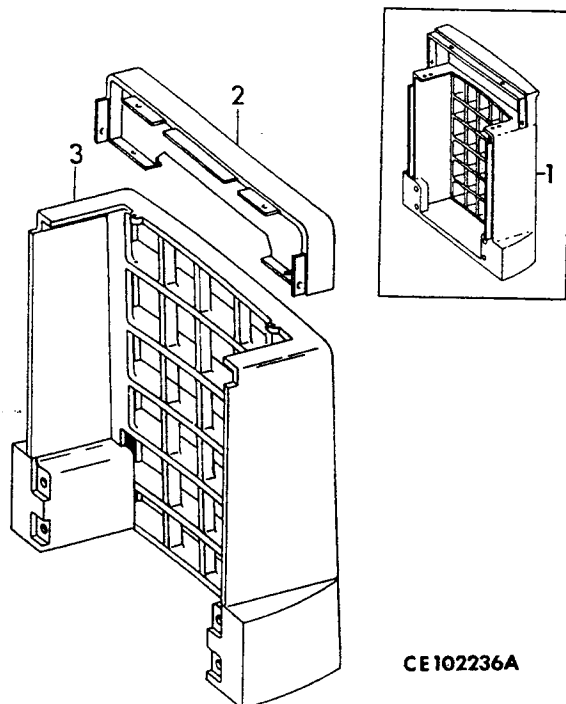
COOLING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RADIATOR, HEAT EXCHANGER AND CONNECTIONS - Continued					
17	926 054 C1	MANIFOLD (Order one MANIFOLD, 1 103 880 C1, and one TUBE, 1 103 879 C1)			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (3)			
	120 382	WASHER, 3/8" lock (3)			
17	1 103 880 C1	MANIFOLD			
	25 501 R1	BOLT (3)			
	25 544 R1	WASHER (3)			
18	673 396 C1	GASKET, manifold			
19	279 028 R91	CLAMP, hose			
20	128 316 H1	HOSE			
21	926 051 C1	TUBE, radiator to engine			
22	279 028 R91	CLAMP, hose			
23	128 316 H1	HOSE			
24	927 909 C1	BAFFLE (2)			
	24 655 R1	BOLT (4)			
25	445 686	PLUG, 3/8" pipe			

COOLING

REF. NO.	PART NUMBER	DESCRIPTION
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RADIATOR GRILLE

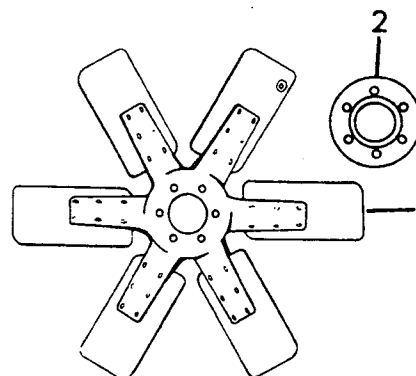


CE102236A

- | | | |
|---|---|--|
| 1 | 924 962 C1 | GRILLE (One Piece)
(Order LOWER GRILLE, 936 077 C1, SECTION, 936 154 C1, two BOLT, 24 865 R1 and two WASHER, 25 546 R1) |
| | 271 643
106 268
18 558 R1 | BOLT, 3/4 NF x 4-1/4" (4)
WASHER, 3/4" flat (4)
NUT, 3/4" - 16 NF Esna (4) |
| 2 | 936 154 C1
24 865 R1
25 555 R1 | SECTION (Two Piece)
BOLT (2)
WASHER, flat (2) |
| 3 | 936 077 C1
25 754 R1
25 529 R1
25 557 R1 | GRILLE, lower (Two Piece)
BOLT (4)
NUT (4)
WASHER, flat (8) |

REF. NO.	PART NUMBER	DESCRIPTION
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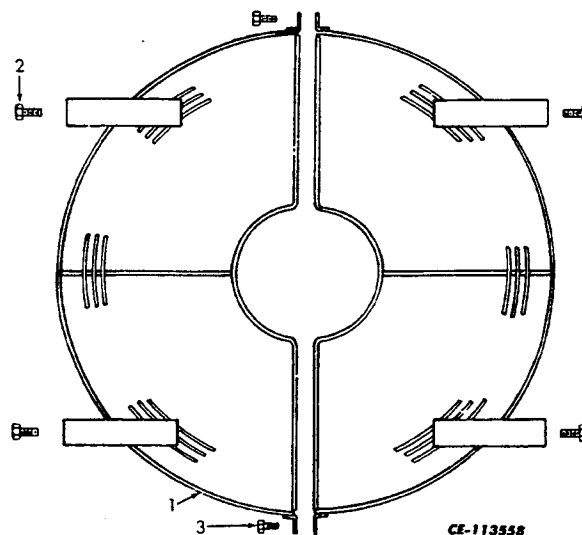
FAN



CE-105497A

- | | | |
|---|------------------------------------|---|
| 1 | 927 573 C1
25 780 R1
120 382 | FAN, blower
BOLT (6)
WASHER, lock (6) |
| 2 | 683 731 C1 | SPACER |

FAN GUARD KIT

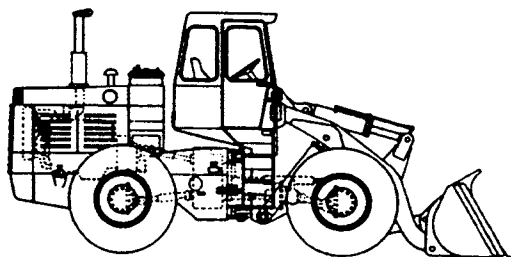


CE-113558

- | | | | |
|---|-------------------------------------|--|----------------------------------|
| | | 942 711 C91 | KIT, fan guard
(Consists of - |
| 1 | 942 714 C1 | GUARD, fan (2) | |
| 2 | 24 839 R1
25 534 R1
120 382 | BOLT, 3/8" x 3/4" long (4)
WASHER, hardened (4)
WASHER, lock (4) | |
| 3 | 25 483 R1
25 532 R1
25 519 R1 | BOLT, 1/4" x 1" long (2)
WASHER, hardened (4)
NUT (2) | |

SECTION 7

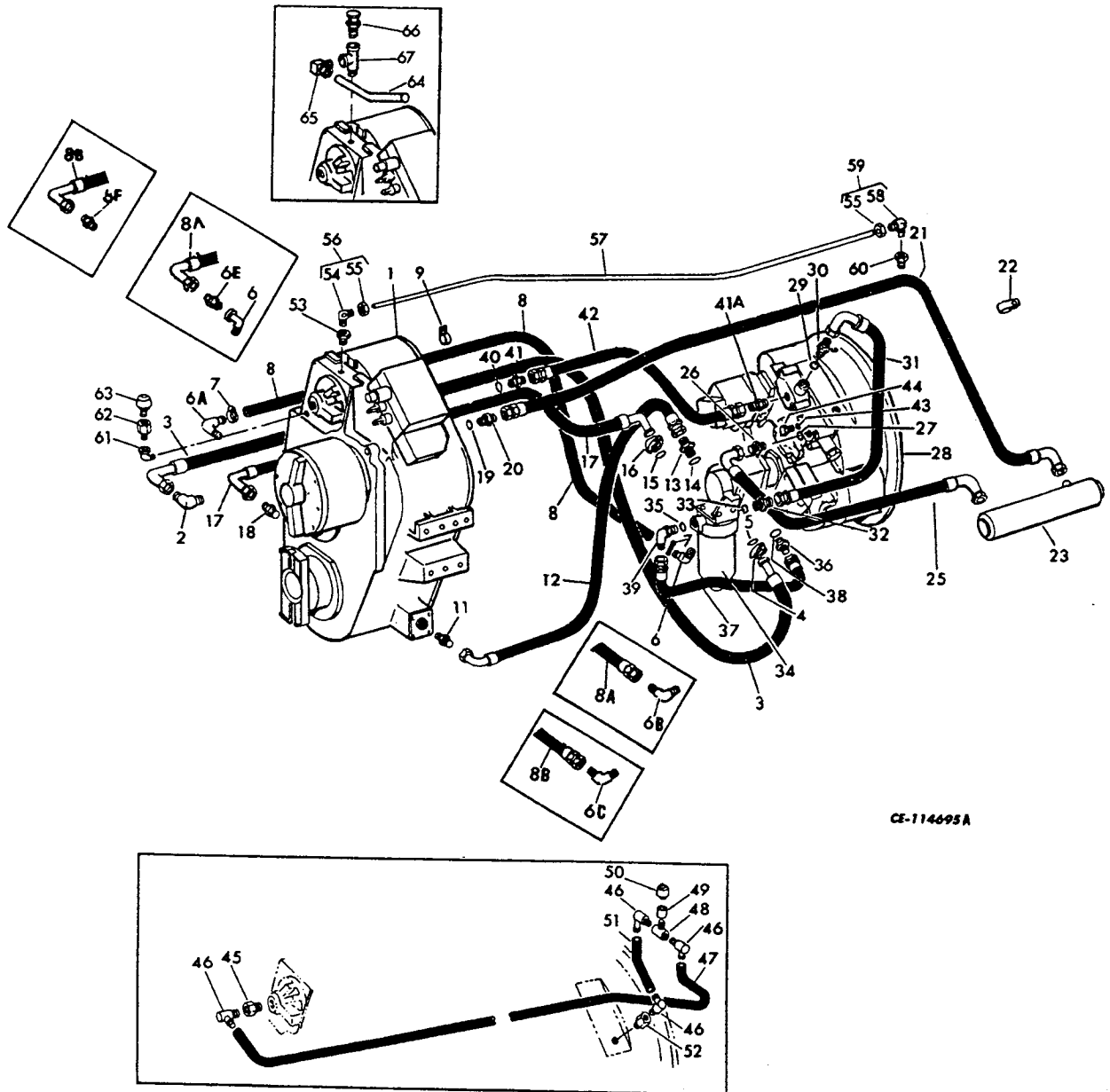
DRIVE TRAIN



DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TORQUE CONVERTER PIPING



CE-114695A

LINE - PUMP TO FORWARD - REVERSE

1		TRANSMISSION (Refer to "Transmission")
2	472 753 R1	ELBOW
3	926 399 C1	HOSE
4	877 949 C2 140 483 H	FLANGE, split (2) BOLT (4)
5	876 071 C1	"O" RING

LINE-FLYWHEEL HOUSING TO TRANSMISSION SUMP

6	171 817 R1	ELBOW
6A	194 201 H1	ELBOW (Replaces 171 817 R1)
6B	9 402 871	ELBOW
6C	472 753 R1	ELBOW
6D	108 687	ELBOW (Used w/HOSE ASSY., 933 105 C1)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER PIPING - Continued			<u>LINE-HEAT EXCHANGER TO TRANSMISSION MANIFOLD - Continued</u>		
<u>LINE-FLYWHEEL HOUSING TO TRANSMISSION SUMP - Continued</u>			23		EXCHANGER, heat (Refer to "Radiator Heat Exchanger and Connections")
6E	931 848 C1	CONNECTOR	<u>LINE - CONVERTER TO HEAT EXCHANGER</u>		
6F	9 402 713	CONNECTOR	25	926 395 C1	HOSE
7	333 710 R91	CLAMP	26	574 018 C1	FITTING
8		HOSE (1" ID x 47" long) (Cut from bulk HOSE, 935 723 C1)	27	368 269 R1	"O" RING
8A	931 849 C1	HOSE ASSEMBLY (1-1/2" ID x 52") (Order HOSE, 933 105 C1 and ELBOW, 108 687)	28		CONVERTER, torque (Refer to "Torque Converter")
8A	933 105 C1	HOSE ASSEMBLY (1-1/2" ID x 45" long)	<u>LINE - FILTER TO CONVERTER</u>		
8B	883 831 C1	HOSE ASSEMBLY (1" ID)	29	876 110 C1	"O" RING
9	164 571 H1 24 840 R1 25 544 R1 120 382	CLAMP BOLT WASHER, flat WASHER, lock	30	9 410 207	UNION
<u>SUCTION LINE - TRANSMISSION TO CHARGING PUMP</u>			31	934 936 C1	HOSE
11	9 402 713	CONNECTOR	32	9 410 207	UNION
12	926 392 C1	HOSE	33	876 110 C1	"O" RING
13	9 410 207	UNION	<u>LINE - PUMP TO FILTER</u>		
14	876 110 C1	"O" RING	34		FILTER ASSEMBLY (Refer to Converter Oil Filter")
<u>SUCTION LINE - TRANSMISSION TO STEERING PUMP</u>			35	876 110 C1	"O" RING
15	876 071 C1	"O" RING	36	9 410 207	UNION
16	877 949 C2 140 483 H	FLANGE, split (2) BOLT (4)	37	216 601 H1	HOSE
17	926 398 C1	HOSE	38	876 110 C1	"O" RING
18	9 402 713	CONNECTOR	39	9 410 981	ELBOW
<u>LINE-HEAT EXCHANGER TO TRANSMISSION MANIFOLD</u>			<u>LINE - CONVERTER TO TRANSMISSION VALVE</u>		
19	876 110 C1	"O" RING	40	876 106 C1	"O" RING
20	9 410 207	UNION	41	384 589 R1	UNION
21	926 396 C2	HOSE	41A	9 402 709	UNION
22	893 687 C1 25 522 R1 25 544 R1	CLAMP NUT WASHER	42	926 937 C1	HOSE
			<u>CONVERTER - CONTROL VALVE</u>		
			43	369 751 R1	"O" RING
			44	9 410 356	PLUG

DRIVE TRAIN

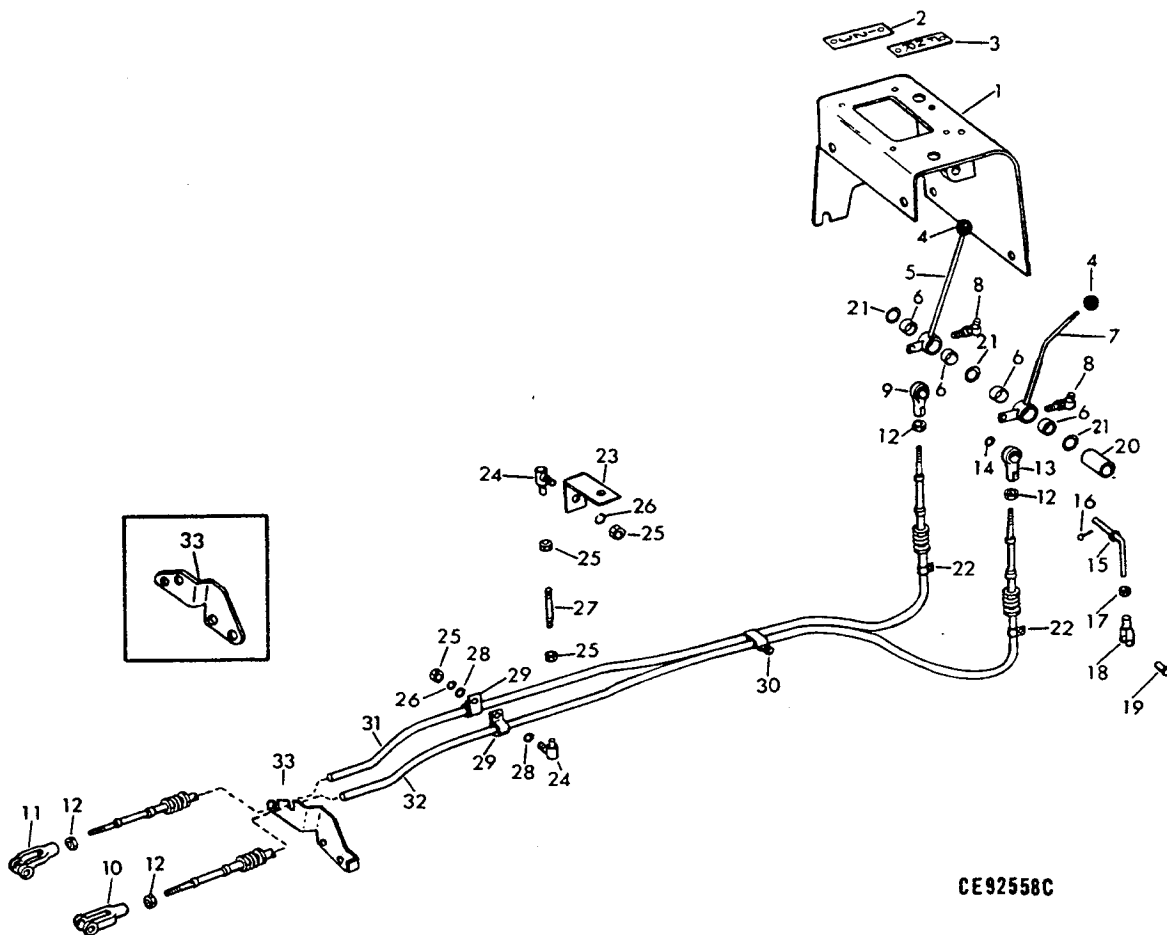
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER PIPING - Continued			<u>BREATHER LINES * and below - Continued</u>		
<u>BREATHER LINES * thru *</u>			65	30 402 D 414 504 C1 29 898 D	ELBOW w/o NUT EYELET NUT, tube
45	938 627 C1	ADAPTER	66		BREATHER, housing (See "Transmission") (Main Housing External Parts in this section)
46	186 999 H1	ELBOW (4)	67	444 253	TEE
47	938 682 C1	HOSE		417 196 C2	TUBE, bulk (3/8" OD x 50 ft.) (x)
48	1 103 968 25 483 R1 25 519 R1 25 542 R1	ANGLE w/TEE BOLT (2) NUT (2) WASHER (2)		417 199 C2	TUBE, bulk (1/4" OD x 50 ft.) (x)
49	187 398	COUPLING		935 723 C1	HOSE, bulk (1" ID x 50 ft.) (x)
50	923 745 C91	BREATHER			
51	938 630 C1 27 723 C1	HOSE CLAMP (2)			
52	934 752 C1	COUPLING			
<u>BREATHER LINES * and up</u>					
53	444 012	ADAPTER			
54	37 323 D	BODY			
55	37 165 D	NUT (2)			
56	182 960 H1	ELBOW			
57		TUBE w/o NUTS, transmission to flywheel housing (Cut length 3/8" OD x 65" long (Cut from bulk TUBE, 417 199 C2))			
	37 165 D	NUT (2)			
58	37 323 D	BODY			
59	182 960 H1	ELBOW			
60	444 033	REDUCER			
61	120 063	ELBOW			
62	938 627 C1	ADAPTER			
63	923 745 C91	BREATHER			
<u>BREATHER LINES * and below</u>					
64		TUBE w/o NUTS - transmission to flywheel housing - cut length 1/4" OD x 60" long cut from bulk TUBE, 417 196 C2			
	29 898 D	NUT (2)			

* - Serial Number Not Available.
x - As Required.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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GEAR SHIFT LINKAGE



CE92558C

1	883 915 C1	SUPPORT, shift levers U002262 and below except 02256 CO* and below	2		PLATE, range (Refer to Name & Instruction Plates)
1	899 407 C2	SUPPORT, shift levers U002263 and up, also 02256 CO* and up	3		PLATE, forward and reverse (Refer to Name & Instruction Plates)
	24 840 R1	BOLT, hex-hd cap (2)	4	923 134 C1	KNOB, lever (2) U002262 and below except 02256 CO* and below
	25 522 R1	NUT (3)	4	934 110 C1	KNOB, lever (2) U002256, 02263 and up CO* and up
	25 544 R1	WASHER, 13/16" OD (4)			
	25 553 R1	WASHER, 1-1/8" OD (3)			

* - Serial number not available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
5	218 986 H1	LEVER w/two BUSHING, 144 244	11	104 037	Yoke END (Order END, 514 358 C1, BOLT, 25 751 R1 and NUT, 25 520 R1) U002262 and below except 02256
5	899 400 C91	LEVER w/two BUSHING, 621 050	11	514 358 C1	END, clevis (Order END, 884 930 C2, PIN, 219 497 H1 and PIN, 103 327) U002263 thru U0*, and also 02256
6	144 244 H2	BUSHING (4) U002262 and below except 02256	11	219 497 H1	PIN, clevis CO* and below
6	621 050 C91	BUSHING (4) U002256, 02263 and up	11	103 327	PIN, cotter
7	218 983 H1	LEVER w/two BUSHING, 144 244	12	25 931 R1	NUT, jam (4)
7	899 398 C91	LEVER w/two BUSHING, 621 050	13	934 109 C1	Yoke END BOLT 25 751 R1 NUT 25 520 R1
8	109 460	FITTING, grease (2)	14	114 986	WASHER, plain
9	104 037	Yoke END (Order END, 514 358 C1, BOLT, 25 751 R1 and NUT, 25 520 R1) U002262 and below except 02256	15	883 893 C1	ROD, link
9	514 358 C1	END, rod U002263 thru U0*, and also 02256	16	103 361	PIN, cotter
10	104 037	Yoke END (Order END, 514 358 C1, BOLT, 25 751 R1 and NUT, 25 520 R1) U002262 and below except 02256	17	103 088	NUT, jam
10	219 497 H1	PIN, cotter CO* and below	18	117 824	CLEVIS, adjust rod end
10	514 358 C1	END, clevis (Order END, 676 595 C1, PIN, 219 497 H1 and PIN, 103 327) U002263 thru U0*, and also 02256	19	103 493	PIN, rod end
10	676 595 C1	END, clevis U0* and up CO* and up PIN, clevis PIN, cotter	20	218 969 H1	SHAFT, range (Forward and reverse pivot) U002262 and below except 02256
10	25 520 R1	NUT	20	25 235 R1	BOLT CO* and below
10	25 751 R1	BOLT	20	9 413 977	NUT
10	25 520 R1	NUT	20	25 533 R1	WASHER, lock
10	514 358 C1	END, clevis (Order END, 676 595 C1, PIN, 219 497 H1 and PIN, 103 327) U002263 thru U0*, and also 02256	20	899 401 C1	SHAFT, range (Forward and reverse pivot) U002256, 02263 and up
10	219 497 H1	PIN, clevis CO* and below	21	25 235 R1	BOLT CO* and up
10	103 327	PIN, cotter	21	9 413 977	NUT
10	514 358 C1	END, clevis (Order END, 676 595 C1, PIN, 219 497 H1 and PIN, 103 327) U002263 thru U0*, and also 02256	21	25 533 R1	WASHER, lock
10	25 751 R1	BOLT	22	143 142 H1	CLAMP, cable to floorboard (2)
10	25 520 R1	NUT	22	70 427 R1	BOLT
10	676 595 C1	END, clevis U0* and up CO* and up PIN, clevis PIN, cotter	22	25 524 R1	NUT
10	497 H1	PIN, clevis	22	25 535 R1	WASHER, flat (2)
10	27	PIN, cotter			

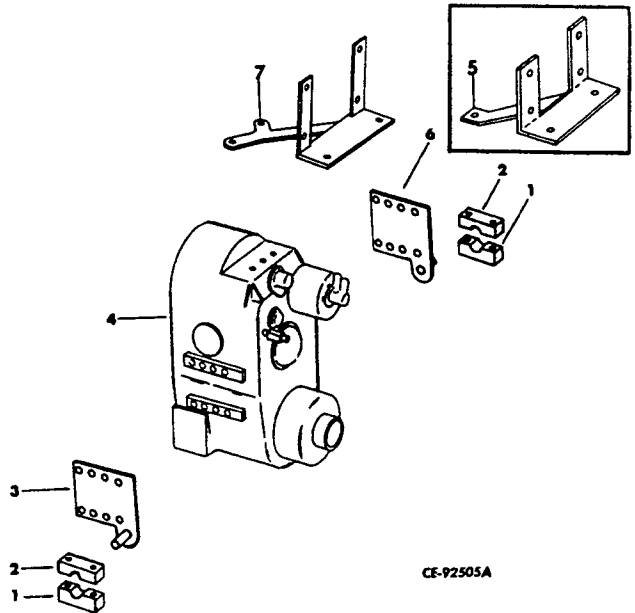
GEAR SHIFT LINKAGE - Continued

* - Serial number not available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
GEAR SHIFT LINKAGE -- Continued		
23	883 895 C1	ANGLE, cable swivel mounting
24	158 397 H1	JOINT, ball (2)
25	25 674 R1	NUT, hex (4)
26	25 534 R1	WASHER, flat (2)
27	143 712 H1	ROD
28	25 534 R1	WASHER, flat (2)
29	143 142 H1	CLAMP, cable
30	164 944 H1	CLAMP, double cable
31	213 356 H1	CABLE, range control U002262 and below except 02256 C0* and below
31	899 852 C1	CABLE, range control U002256, 02263 and up C0* and up
32	213 356 H1	CABLE, forward and reverse control U002262 and below except 02256 C0* and below
32	899 852 C1	CABLE, forward and reverse U002256, 02263 and up C0* and up
33	883 896 C1	SUPPORT U0* and below C002535 and below
33	1 101 630 C1	SUPPORT U0* and up C002536 and up
	432 539	PLUG, 7/16" button (For lever support)
	454 173	PLUG, 15/16" button (For lever support)

TRANSMISSION MOUNTING



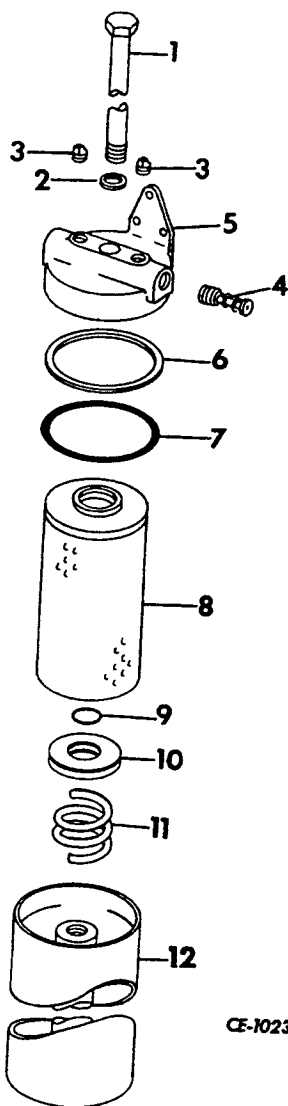
1	883 899 C1	BAR, transmission support (2)
2	216 618 H1 24 869 R1 9 412 230	BLOCK, support (2) BOLT (4) NUT (4)
3	894 931 C1 24 863 R1 25 536 R1	SUPPORT, R.H. transmission BOLT (8) WASHER (8)
4		TRANSMISSION (See Transmission (Complete Assembly and Internal Parts) in this section)
5		NOT USED
6	894 930 C1 24 865 R1 9 412 230	SUPPORT, L.H. transmission BOLT (7) NUT (7)
7	890 306 C1 24 862 R1 80 295 R1 25 536 R1	BRACKET, upper transmission BOLT, 1/2 NC x 1-1/2" (2) BOLT, 1/2 NF x 1-1/2" (2) WASHER (2)

* - Serial number not available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
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HYDRAULIC OIL FILTER ASSEMBLY (Keene)



CE-102338

REF. NO.	PART NUMBER	DESCRIPTION
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- | | | | |
|----|-------------|---|---|
| 8 | 927 535 C91 | KIT, element
(Consists of —
§ 1 ELEMENT
1 "O" RING
1 RING
1 WASHER | 296 967 R1
880 569 C1
927 537 C1) |
| 9 | 252 483 R1 | "O" RING | |
| 10 | 880 574 C1 | PLATE, end | |
| 11 | 927 536 C1 | SPRING | |
| 12 | | HOUSING, 5-1/2" OD (Not furnished separately) | |

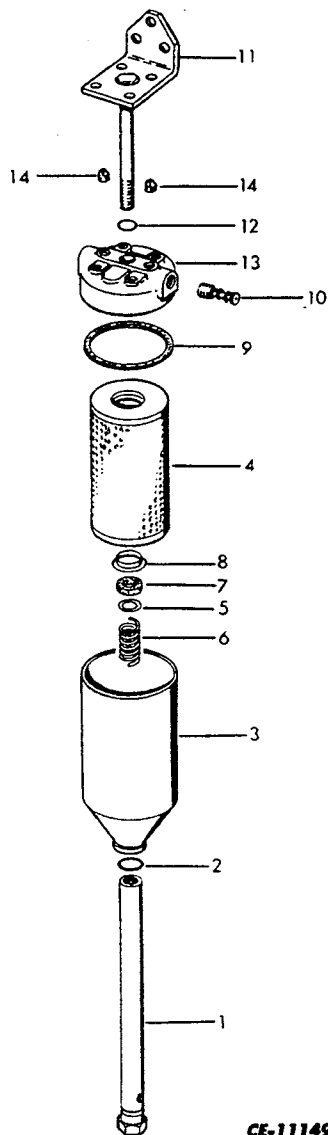
925 681 C91 FILTER ASSEMBLY, hydraulic oil
(Order FILTER, 930 520 C92)
(Consists of the following parts —

- | | | |
|---|------------|---|
| 1 | 18 180 R1 | BOLT |
| 2 | 927 537 C1 | WASHER, stat-o-seal |
| 3 | 103 878 | PLUG, 1/4" pipe (2) |
| 4 | 893 756 C1 | VALVE ASSEMBLY |
| 5 | | HEAD, filter (Not furnished separately) |
| 6 | 880 569 C1 | RING, backup |
| 7 | 296 967 R1 | "O" RING, cylinder seal |

§ — Not furnished separately.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HYDRAULIC OIL FILTER ASSEMBLY (Bendix)				930 520 C92	FILTER ASSEMBLY, oil filter (Consists of the following parts -
			1		POST (Not furnished separately)
			2		"O" RING (Not furnished separately)
			3		BOWL (Not furnished separately)
			4	930 654 C1	ELEMENT
			5	834 436 R1	WASHER
			6	1 110 754 C1	SPRING
			7	932 995 C1	GASKET
			8	1 110 489 C1	CAP
			9	932 994 C2	RING, sealing
			10	1 111 063 C2	VALVE, by-pass
			11		BRACKET (Not furnished separately) BOLT (4)
			12	935 776 C1	GASKET
			13		HEAD (Not furnished separately)
			14		PLUG (Not furnished separately) (2)



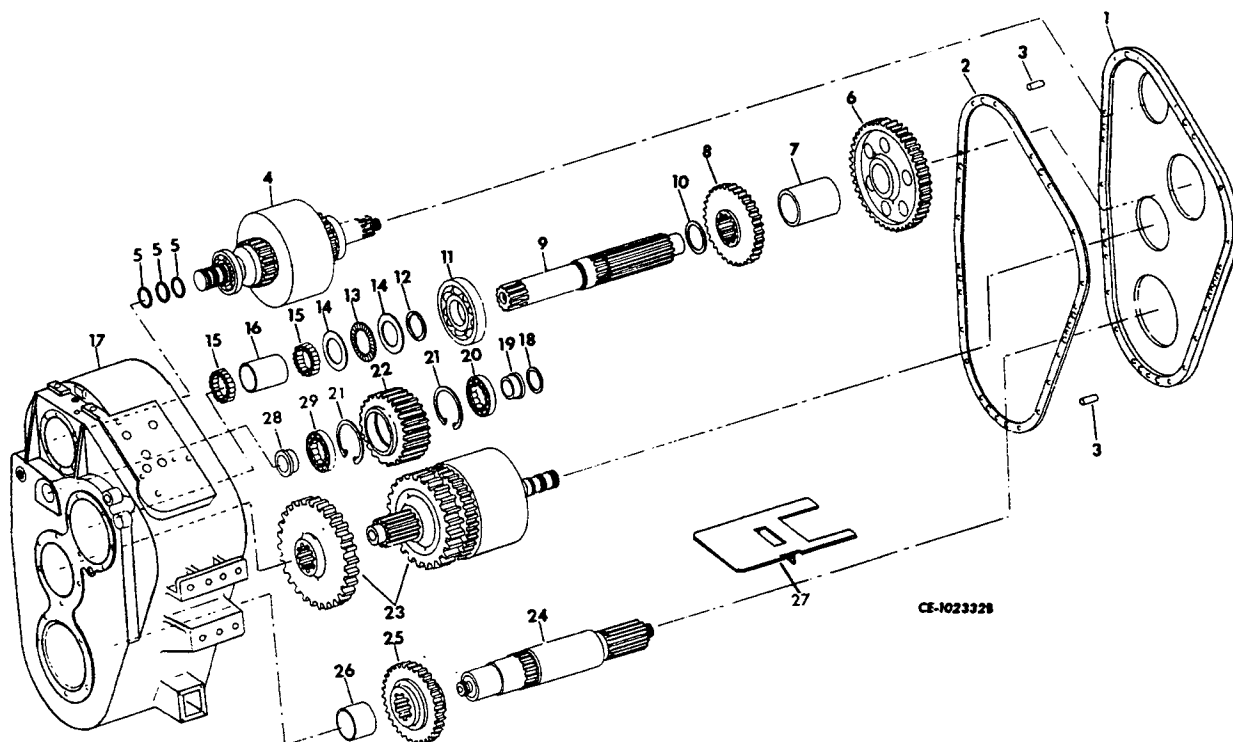
CE-111492A

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION

(Complete Assembly and Internal Parts)



923 875 C93	TRANSMISSION ASSEMBLY COMPLETE (S-700) (Consists of all parts listed on the following pages under "TRANSMISSION")	10	125 566 H1	RING, retaining
1	COVER, rear main (See Rear Cover and Related Parts in this section)	11	ST-297	BEARING, ball
2	125 524 H1 GASKET, main cover (+)	12	238 604 R1	RING, retaining
3	19 904 R1 PIN, dowel (2)	13	197 228 H1	BEARING, needle thrust
4	CLUTCH ASSEMBLY, forward & reverse (See Clutch (Forward & Reverse) in this section)	14	922 984 C1	RACE, thrust (2)
5	129 509 H1 RING, seal (3)	15	197 246 H1	BEARING, needle (2)
6	921 730 C1 GEAR, 55T	16	922 533 C1	SPACER
7	928 426 C1 SPACER 138 999 SCREW, 1/4 x 7/16" hex-soc set	17		HOUSING, main (See Main Housing and Tube Assembly in this section)
8	921 726 C1 GEAR, 37T	18	222 445 H1	SPACER
9	923 212 C1 SHAFT, upper counter	19	220 486 H1	RACE, inner
		20	350 500 R91	BEARING, outer race and rollers (%)

+ - Part of KIT, GASKET, 142 895 H2
% - Part of Gear Assy., 929 228 C92

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION – Continued (Complete Assembly and Internal Parts)		
21	468 337 R1	RING, retaining (%) (2)
22	929 211 C2	GEAR, 30T (Replaces 921 648 C1) (%)
23		CLUTCH ASSEMBLY, second and third gears (See Clutch (Second and Third) in this section)
24	880 987 C1	SHAFT, output
25	923 874 C1	GEAR, 27T – output driven
26	220 522 H1	SPACER
27	934 623 C1	PLATE, baffle U002256 and up CO* and up
	24 840 R1	BOLT (2)
	228 645 R1	WASHER, lock (2)
	25 534 R1	WASHER, flat (2)
28	928 957 C1	RACE, inner
29	928 958 C91	BEARING, outer race and roller (%)
	929 228 C92	GEAR ASSY. (Consists of - 1 BEARING 350 500 R91 1 BEARING 928 958 C91 1 GEAR 929 211 C2 2 RING 468 337 R1)

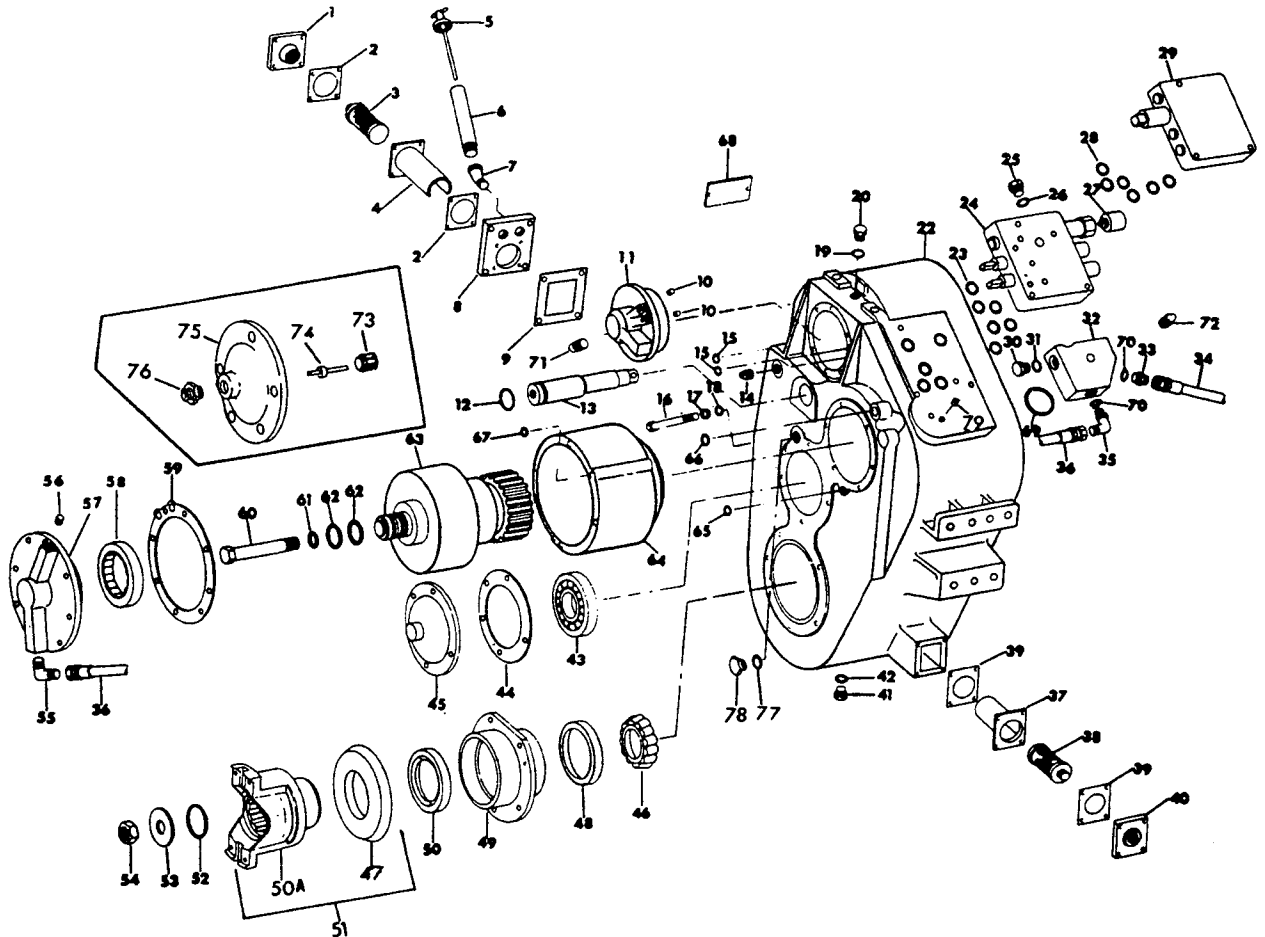
% – Part of Gear Assy., 929 228 C92

* – Serial number not available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION (Main Housing External Parts)



CE-102321 G

1	222 164 H1 24 840 R1 25 534 R1	RETAINER, strainer BOLT, special (4) WASHER, flat (4)	11	922 859 C1	CAP, forward & reverse oil supply (Order CAP, 938 595 C1 and PLUG, 445 684)
2	129 570 H1	GASKET, strainer retainer (+) (2)	11	938 595 C1 24 840 R1 24 621 R1 24 842 R1	CAP, forward & reverse oil supply BOLT, 3/8NC x 1" special (4) BOLT, 3/8NC x 2-1/4" special BOLT, 3/8NC x 1-3/4" special
3	923 081 C2	STRAINER, sump	12	707 253 R1	"O" RING, reverse idler shaft (#)
4	922 985 C1	SHROUD, sump strainer	13	922 536 C1 179 877	SHAFT, reverse idler BOLT, 1/2NC x 5/8"
5	159 208 H2	DIPSTICK, transmission oil	14	445 686	PLUG
6	923 133 C1	FITTING, dipstick			
7	144 116	ELBOW, 45°			
8	922 532 C1 24 841 R1 120 382	PLATE BOLT, 3/8NC x 1-1/2" (4) WASHER, 3/8" lock (4)			
9	120 275 H1	GASKET, plate (+)			# - Part of KIT, "O" RING, 142 897 H3
10	444 854	PLUG, forward & reverse oil supply cap (2)			+ - Part of KIT, GASKET, 142 895 H2

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION (Main Housing External Parts) – Continued			40	222 164 H1 24 840 R1 120 382	RETAINER, strainer BOLT, 3/8NC x 1" (4) WASHER, 3/8" lock (4)
15	355 966 R1	"O" RING (#) (2)	41	113 933 H1	PLUG, magnetic drain
16	138 304	BOLT, 1/2NC x 5-1/2" reverse idler shaft securing	42	114 851 H1	WASHER, seal
17	396 323 R1	WASHER, reverse idler shaft bolt	43	187 071 H1	RACE w/ROLLERS, outer
18	370 920 R1	"O" RING	44	1 105 352 C1	GASKET (Replaces 129 548 H1)
19	114 851 H1	WASHER, seal	45	1 105 369 C1 24 840 R1	COVER (Replaces 129 549 H1) BOLT, special (5)
20	445 096	PLUG, filler	46	13 396 DC	CONE
22		HOUSING, main (See Main Housing and Tube Assembly in this section)	47	933 075 C2	DEFLECTOR
23		"O" RING, control valve to main housing (See Scheduling Valve in this section)	48		RETAINER ASSEMBLY (Not furnished separately) BOLT (5)
24		VALVE, transmission control (See Control Valve in this section)	48A	24 862 R1 13 390 D	CUP, bearing
25	9 410 359	PLUG, transmission control valve	49	929 384 C1	CAP, output yoke
26	570 828 R1	"O" RING (#)	50	880 605 C91	SEAL, oil
27	186 242 H1	CYLINDER, air	50A	933 075 C2	YOKE, output
28	355 966 R1	"O" RING, scheduling valve to transmission control valve (6)	51	933 074 C91	YOKE ASSY., output
29		VALVE, scheduling (See Scheduling Valve in this section)	52	702 283 R1	"O" RING (#)
30	9 410 361	PLUG, lube manifold	53	880 994 C1	WASHER, yoke retainer
31	368 269 R1	"O" RING (#)	54	215 617 R1	NUT, yoke retainer
32	923 194 C1	MANIFOLD, tube (Order Manifold, 938 594 C1 and Plug, 445 684)	55	9 402 867	ELBOW, 90°
32	938 594 C1 27E 804 R1 125 003 H1	MANIFOLD, tube BOLT WASHER, sealing	56		COVER ASSEMBLY (Not furnished separately) BOLT (9) WASHER, lock (9)
33	9 403 218	ADAPTER, straight	56A	140 483 H 120 382 444 854	PLUG, cover
34		HOSE (See Rear Cover & Related Parts in this section)	57	922 914 C1	COVER, first gear clutch
35	9 411 107	ELBOW, 45°	58	299 489 R91	RACE w/ROLLERS, outer
36	220 605 H1	HOSE, first gear clutch housing to manifold	59	928 466 C1	GASKET, cover (+)
37	922 985 C1	SHROUD, sump strainer	60	129 508 H2	BOLT, special
38	923 081 C2	STRAINER, sump	61	16 066 R1	WASHER
39	129 570 H1	GASKET (+) (2)	62	129 509 H1	"O" RING, first gear clutch shaft (2)
			63		CLUTCH ASSEMBLY, first gear (See Clutch (First Gear) in this section)

- Part of KIT, "O" RING, 142 897 H3.
+ - Part of KIT, "O" RING, 142 895 H2.
X - As Required.
* - Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION (Main Housing External Parts) — Continued		
64	922 545 C2 24 843 R1 120 382	HOUSING, first gear clutch BOLT, 3/8NC x 2" (6) WASHER, 3/8" lock (6)
65	352 221 R1	"O" RING, first gear clutch housing at main housing (#)
66	355 966 R1	"O" RING, first gear clutch housing at main housing (#)
67	355 966 R1	"O" RING, first gear clutch housing at cover (#)
68		PLATE, name (Refer to Name & Instruction Plates) SCREW, drive (2)
69	293 726 R1	"O" RING, manifold to main housing (#)
70	368 269 R1	"O" RING (#) (2)
71	445 684	PLUG, cap (Use with Cap, 938 595 C1)
72	445 684	PLUG, manifold (Use with Manifold, 938 594 C1)
73	942 873 C1	ADAPTER (Used on units equipped w/Speedometer Drive)
74	1 102 077 C1	PIN, drive (Used on units equipped w/Speedometer Drive)
75	184 636 H2 875 S13 C1	CAP (Used on units equipped w/Speedometer Drive) BOLT, drilled head (3/8"NC x 1")
76	95 068 R1	SLEEVE (Used on units equipped w/Speedometer Drive)
77		GASKET (Refer to Main Housing and Tube Assembly)
78		PLUG (Refer to Main Housing and Tube Assembly)
79		ORIFICE (Refer to Main Housing and Tube Assembly)
	610 557 C91	GASKET, plastic (2 oz. bottle) (X)

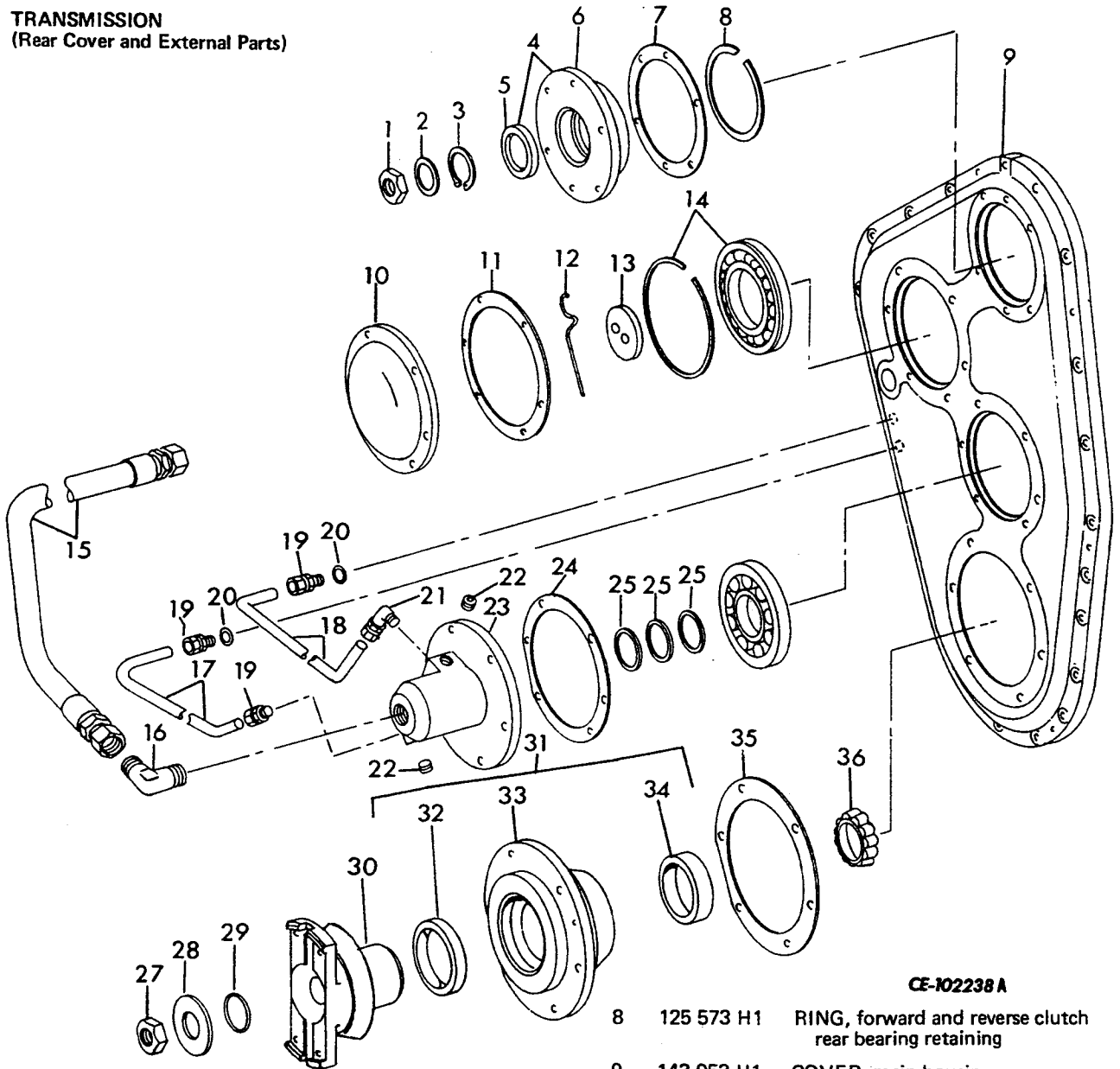
X — As Required

— Part of KIT, "O" RING,
142 897 H3

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION (Rear Cover and External Parts)



CE-102238 A

1	215 617 R1	NUT, yoke retaining lock	8	125 573 H1	RING, forward and reverse clutch rear bearing retaining
2	103 348	WASHER, 1" flat yoke retaining	9	143 053 H1	COVER, main housing
3	21 269 R1	RING, retaining		140 483 H	BOLT, 1-1/4" long (19)
4	199 156 H1	CAP, 116 608 H1 w/SEAL, 104 705 H1		27 077 R1	BOLT, 1-1/2" long flanged 12-point (2)
	24 840 R1	BOLT, 3/8NC x 1" (6)		120 382	WASHER, lock (21)
	120 382	WASHER, 3/8" lock (6)	10	116 610 H1	CAP
5	104 705 H1	SEAL		24 840 R1	BOLT, 3/8NC x 1" (6)
6	116 608 H1	CAP		120 382	WASHER, 3/8" lock (6)
7	116 609 H1	GASKET, cap (+)	11	116 611 H1	GASKET, cap (+)
			12		WIRE, 16 ga. x 7" long — cut from bulk WIRE, 278 027 R1
					+ — Part of KIT, GASKET, 142 895 H2

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION

(Rear Cover and External Parts) – Continued

13	116 623 H1	WASHER, first gear clutch rear bearing retaining
14	24 839 R1 ST-296 or	BOLT, 3/8NC x 3/4" (2)
14	1105 370 C91	BEARING w/SNAP RING, ball
15	879 059 C1	HOSE
16	9 402 867	ELBOW, 90°
17	143 052-H1	TUBE, 2nd
18	152 125 H1	TUBE, 3rd
19	129 553 H1	FITTING, straight (3)
20	352 221 R1	"O" RING (#) (2)
21	129 554 H1	ELBOW, 90°
22	444 854	PLUG, cap (2)
23	923 179 C1 179 839 103 321	CAP, oil supply BOLT, 3/8 NC x 1" (6) WASHER, 3/8" lock (6)
24	120 243 H1	GASKET, oil supply
25	129 509 H1	RING, seal (3)
26	187 071 H1	RACE w/ROLLERS, outer
27	215 617 R1	NUT, yoke retaining lock
28	880 994 C1	WASHER, yoke retainer
29	702 283 R1	"O" RING (#)
30	933 076 C91	YOKE, rear output
31		RETAINER ASSEMBLY (Order individual parts)
	24 840 R1 120 382	BOLT, 3/8NC x 1" (6) WASHER, 3/8" lock (6)
32	880 605 C91	SEAL, oil
33	929 383 C1	CAP
34	105 497 H	CUP, bearing
35	877 481 C1	SHIM (.0025) (X)
35	877 482 C1	SHIM (.005) (X)
35	877 483 C1	SHIM (.010) (X)
36	659 458 R91	CONE
	278 027 R1	WIRE, bulk 16 ga. x 50' long (X)

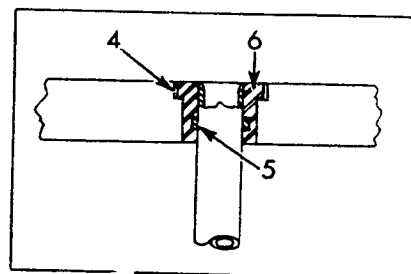
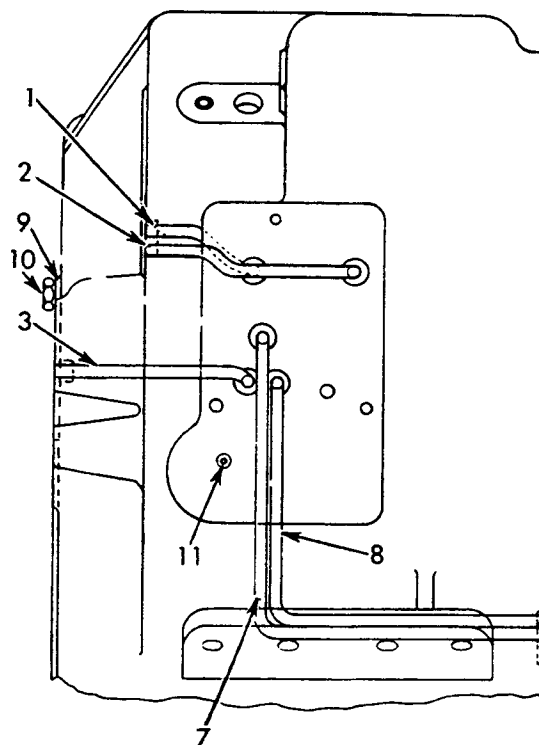
– Part of KIT, "O" RING, 142 897 H3

X – As Required.

REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION

(Main Housing and Tube Assembly)



CE-102322A

1 103 601 C91 ASSEMBLY, husing and tube (Replaces 922 325 C92)
(Consists of the following parts -

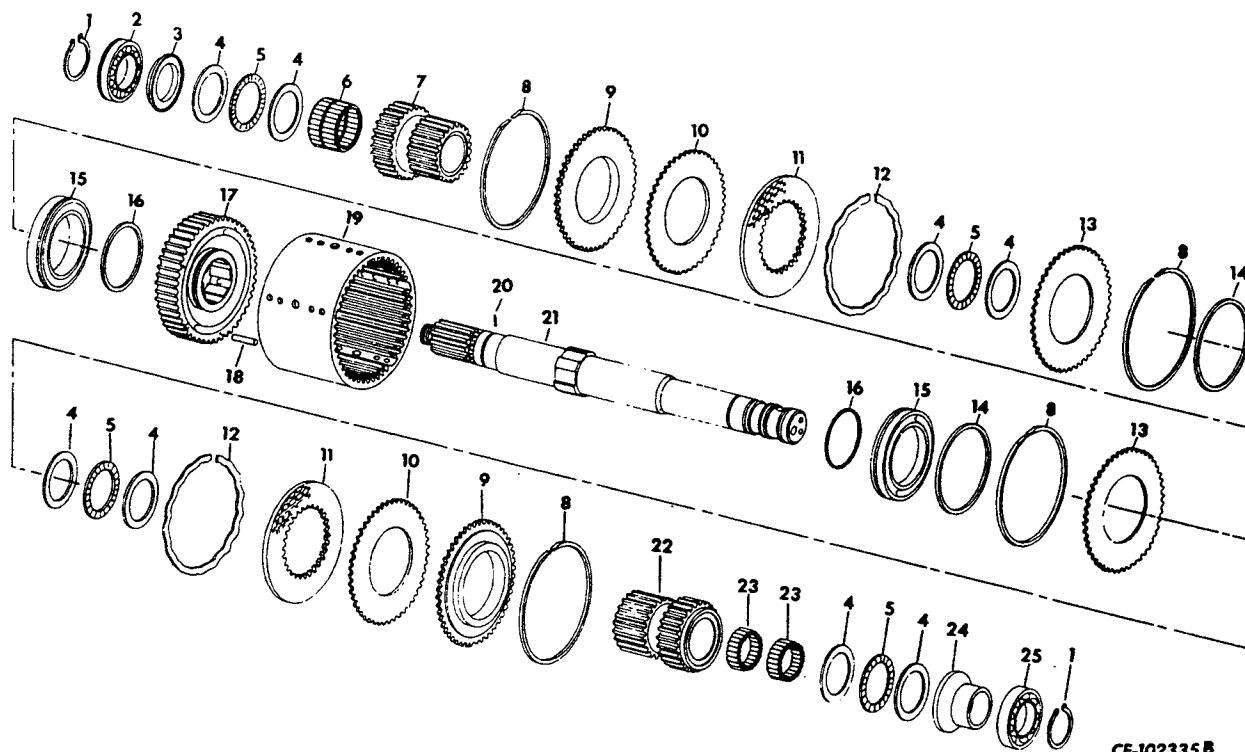
1	125 511 H1	TUBE, forward
2	125 512 H1	TUBE, reverse
3	125 513 H1	TUBE, first
4	146 898 H1	WASHER, seal (10)
5	355 967 R1	"O" RING (10)
6		BUSHING (Not furnished separately) (10)
7	125 517 H1	TUBE, second
8	125 518 H1	TUBE, third
9	113 897	GASKET
10	445 090	PLUG
11	1 103 654 C1	ORIFICE

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION

(Clutch Assembly – Forward & Reverse)



CE-102335 B

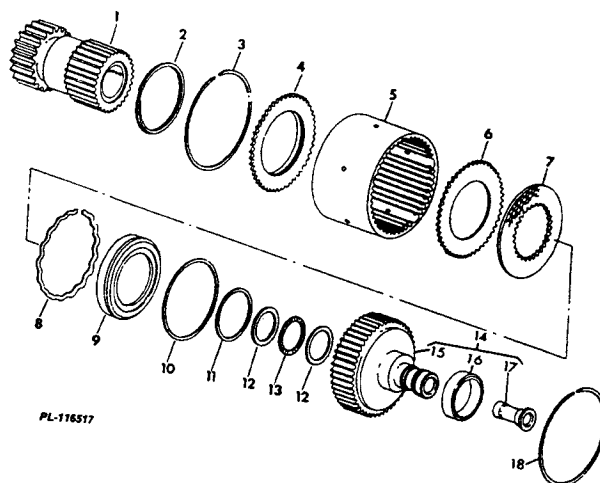
	922 555 C93	CLUTCH ASSEMBLY, forward and reverse gears (Consists of the following parts)	13	922 540 C1	PLATE, pressure (2)
1	21 269 R1	RING, retaining (2)	14	922 912 C1	RING, piston seal (external) (#) (2)
2	53 304 D	BEARING, roller	15	922 537 C1	PISTON (2)
3	922 857 C2	SPACER	16	922 911 C1	RING, piston seal (internal) (#) (2)
4	922 984 C1	RACE, thrust (8)	17	922 550 C3	CYLINDER
5	197 228 H1	BEARING, needle thrust (4)	18	19 634 R1	PIN, cylinder spring (3)
6	197 230 H1	BEARING, needle	19	922 752 C2	HOUSING
7	921 649 C2	GEAR, 26T forward	20	17 134 R1	PIN, shaft spring
8	922 535 C1	RING, retaining (4)	21	933 506 C1	SHAFT AND BALL ASSEMBLY
9	922 542 C2	PLATE, end (2)	22	921 725 C2	GEAR, 21T reverse
10	922 539 C1	PLATE, separator (steel) (9) forward gear (9) reverse gear	23	197 246 H1	BEARING, needle (2)
11	922 541 C1	PLATE, friction (steel w/paper) (9) forward gear (9) reverse gear	24	922 529 C2	SPACER
12	922 913 C1	SPRING, wave (36)	25	13 176 D	BEARING, ball

– Part of KIT, "O" RING,
142 897 H3

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION (Clutch Assembly -- First Gear)

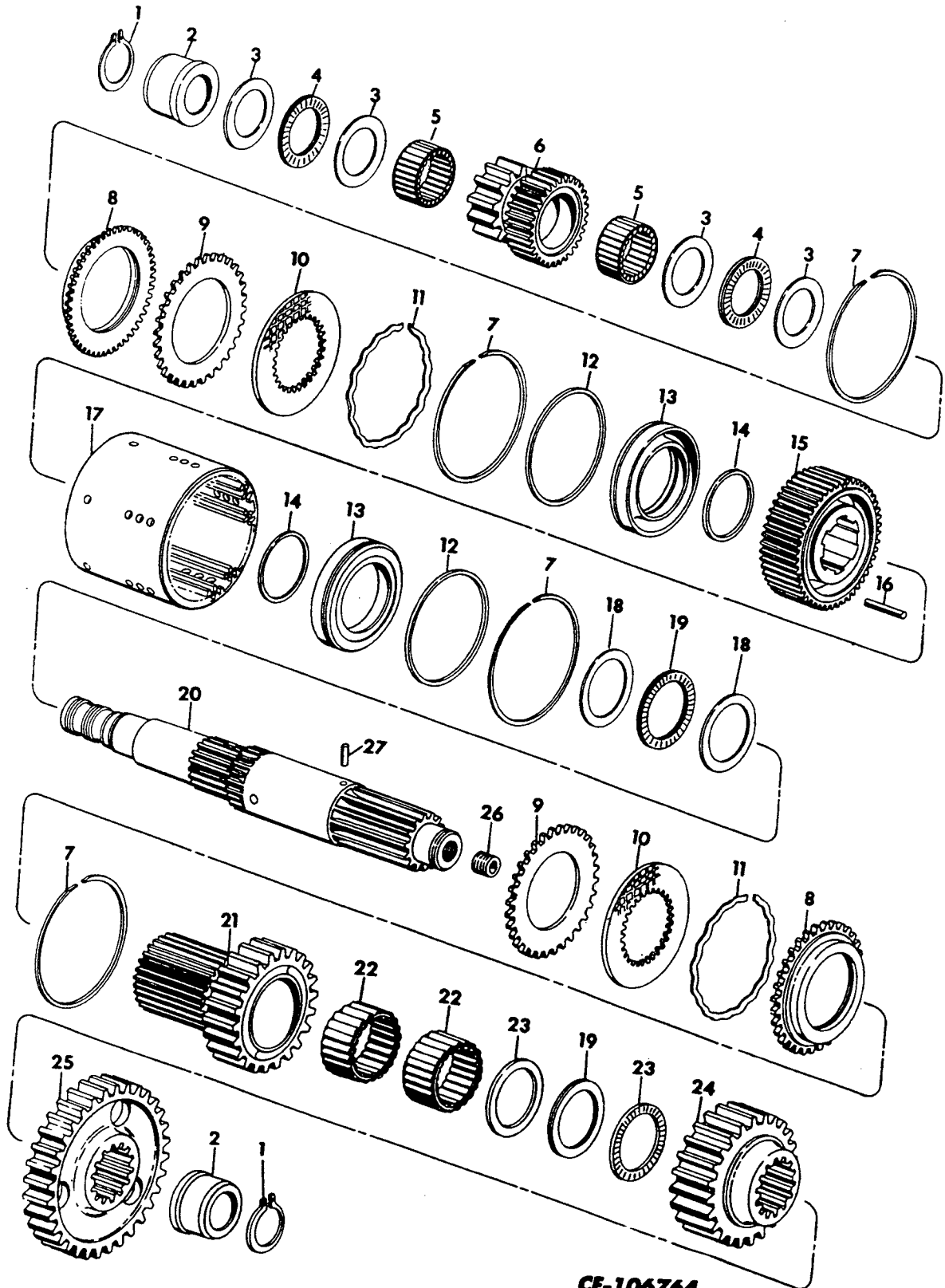


	922 556 C93	CLUTCH ASSEMBLY, first gear (Consists of the following parts)			
1	921 731 C2	GEAR, 16T, first	10	923 198 C1	RING, piston seal (external) (#)
2	222 444 H1	RING, retaining	11	923 199 C1	RING, piston seal (internal) (#)
3	922 535 C1	RING, end plate retaining	12	922 984 C1	RACE, thrust (2)
4	922 548 C3	PLATE, end	13	197 228 H1	BEARING, needle thrust
5	922 858 C1	HOUSING, clutch	14	922 534 C92	CYLINDER ASSY.
6	922 549 C1	PLATE, separator (external spline) (15)	15	922 547 C5	GEAR
7	922 551 C1	PLATE, friction (internal spline) (14)	16		BUSHING (Not serviced separately)
8	922 913 C1	SPRING, valve (28)	17		BUSHING (Not serviced separately)
9	923 053 C2	PISTON	18	922 535 C1	RING, cylinder retaining

-- Part of KIT, "O" RING,
142 897 H3

DRIVE TRAIN

TRANSMISSION (Clutch Assembly — Second and Third)



CE-106764

DRIVE TRAIN

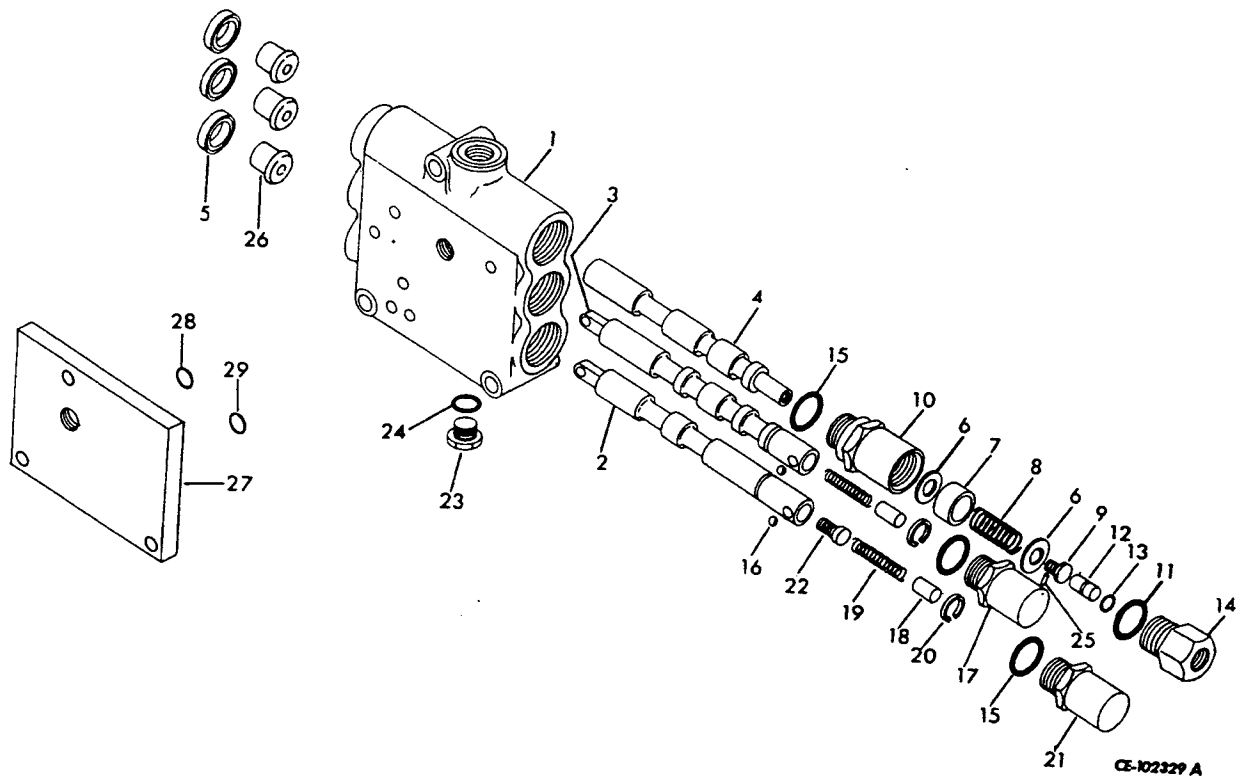
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION (Clutch Assembly — Second and Third) — Continued			928 792 C92	SHAFT AND CYLINDER ASSEMBLY w/SHAFT, 933 505 C2 and CYLINDER, 922 552 C2	
	923 876 C92	CLUTCH ASSEMBLY, second and third gears (Consists of the following parts)			
1	287 049 R1	RING, retaining (2)			
2	222 626 H1	RACE, inner (2)			
3	921 272 C1	RACE, thrust (4)			
4	374 011 R91	BEARING, needle thrust (2)			
5	610 766 C91	BEARING, needle (2)			
6	921 732 C2	GEAR, 21T, third			
7	922 535 C1	RING, retaining (4)			
8	922 548 C3	PLATE, end (2)			
9	922 549 C1	PLATE, separator (steel) (15) second gear (7) third gear			
10	922 551 C1	PLATE, friction (steel w/paper) (14) second gear (6) third gear			
11	922 913 C1	SPRING, wave (40)			
12	923 198 C1	RING, piston seal (external) (#) (2)			
13	923 053 C2	PISTON (2)			
14	923 199 C1	RING, piston seal (internal) (#) (2)			
15	922 552 C2	CYLINDER			
16	19 634 R1	PIN, spring (3)			
17	923 054 C1	HOUSING, clutch			
18	922 559 C1	RACE, thrust (2)			
19	219 220 H1	BEARING, needle thrust (2)			
20	933 505 C2	SHAFT AND BALL ASSEMBLY			
21	921 733 C2	GEAR, 39T, second			
22	216 933 H1	BEARING, needle (2)			
23	922 861 C1	RACE, thrust (2)			
24	923 873 C1	GEAR, 24T, output drive			
25	921 728 C1	GEAR, 34T, first gear driven			
26	222 502	SCREW, set			
27	17 134 R1	PIN, spring (2)			

— Part of KIT, "O" RING,
142 897 H3

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION (Control Valve)



927 204 C92	VALVE, transmission control (Consists of the following parts —	6	176 418 H1	WASHER (2)
1	HOUSING, valve (Not furnished separately)	7	176 144 H1	SPACER
2	PLUNGER, speed change (Not furnished separately)	8	180 940 H1	SPRING
3	PLUNGER, forward and reverse (Not furnished separately)	9	219 735 H1	BOLT
4	PLUNGER, special (Not furnished separately)	10	176 142 H1	PLUG
5	310 796 R1 SEAL, wiper (Used w/VALVE, 927 204 C91) (3)	11	876 108 C1	"O" RING
5	634 148 C1 WIPER (Used w/VALVE, 927 204 C92) (3)	12	176 145 H1	PIN
		13	27 475 R1	"O" RING
		14	176 143 H1	PLUG, adapter
		15	876 069 C1	"O" RING (3)

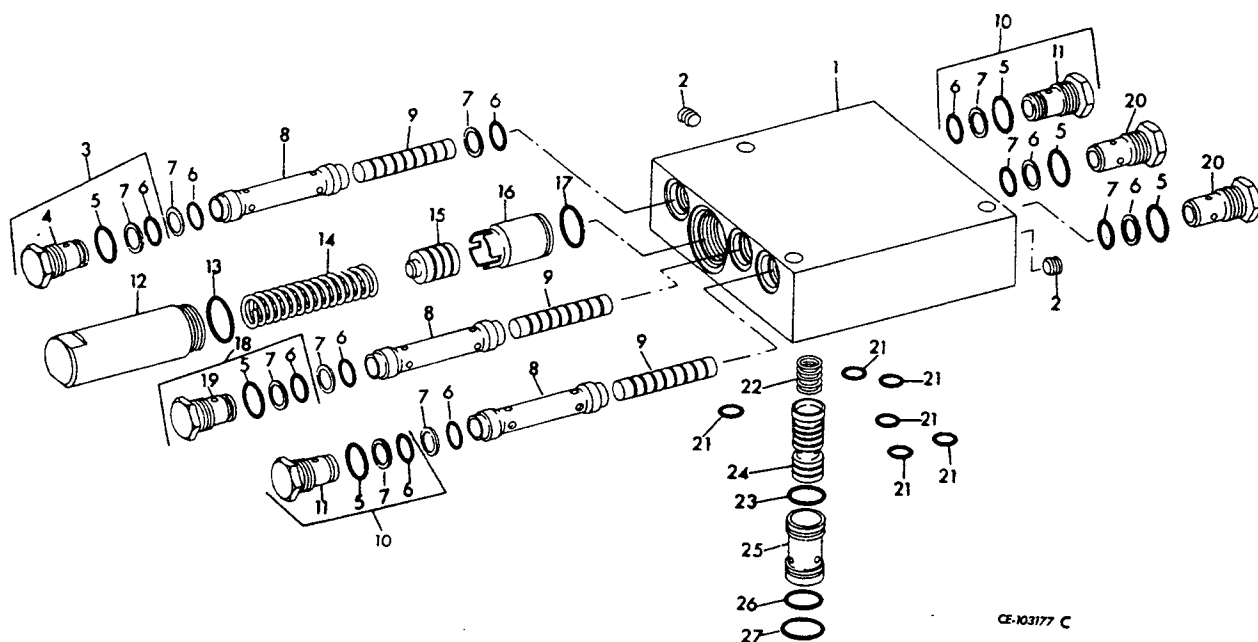
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION – Continued (Control Valve)		
16	16 010 R1	BALL (8)
17	144 633 H1	PLUG, detent
18	144 635 H1	CAM, detent (2)
19	119 183 H1	SPRING (2)
20	136 366 H1	RING, snap (2)
21	144 634 H1	PLUG, detent
22	927 977 C1	PLUG, plunger
23	9 410 359	PLUG
24	876 106 C1	"O" RING
25	207 332 H1	INSERT
26	634 147 C1	SEAL (Used w/VALVE, 927 204 C92) (3)
27	937 545 C1 25 500 R1	PLATE, seal (Used w/VALVE, 927 204 C92) (3) BOLT (3)
28	369 908 R1	"O" RING (Used w/VALVE, 927 204 C92)
29	352 221 R1	"O" RING (Used w/VALVE, 927 204 C92) (6)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION (Scheduling Valve)



CE-103177 C

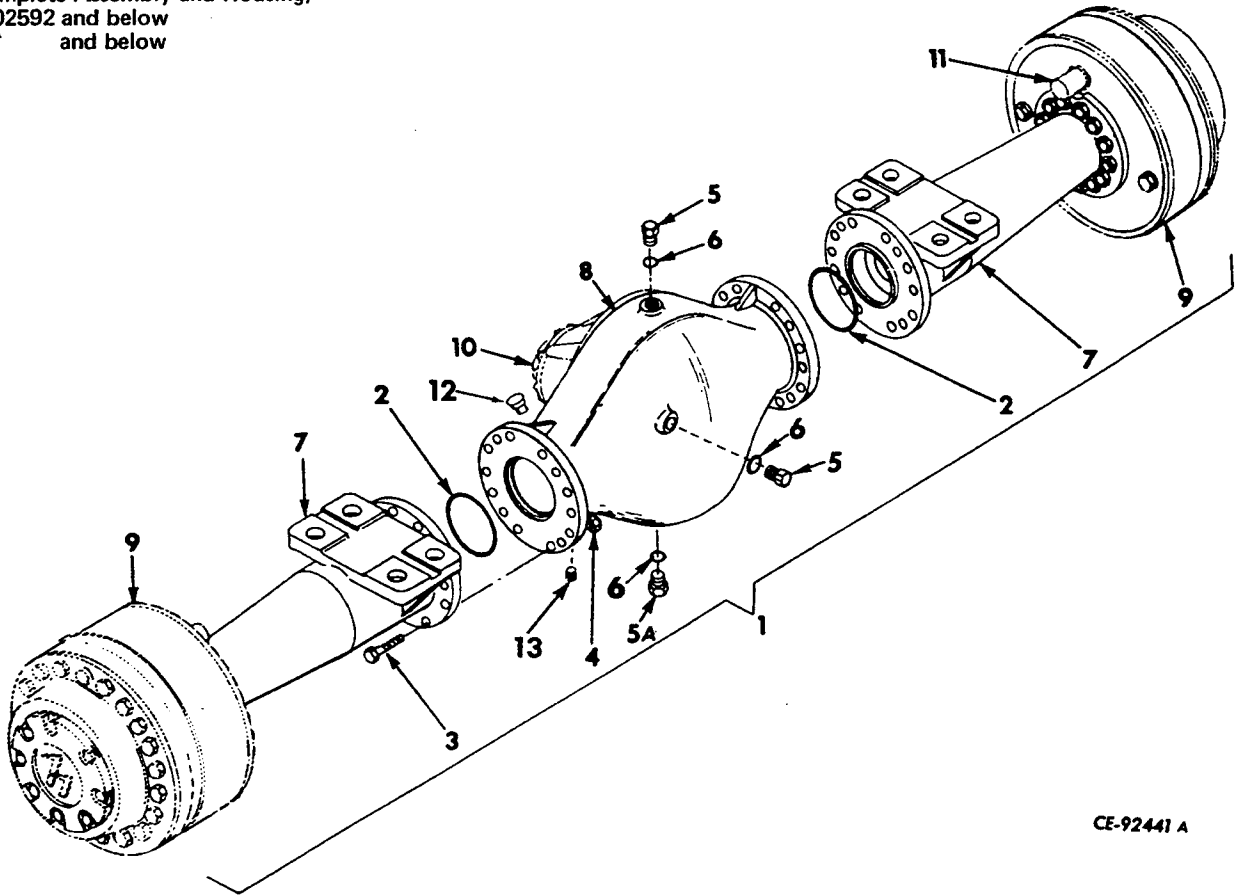
	927 189 C91	VALVE ASSEMBLY, scheduling	15	927 687 C1	PISTON, accumulator
	24 846 R1	BOLT (3)	16	927 686 C1	SLEEVE, accumulator
	120 382	WASHER, lock (3)			
		(Consists of the following parts —			
1	927 685 C1	BODY	17	23 178 R1	“O” RING
2	444 650	PLUG, pipe (2)	18	927 697 C91	VALVE, check
3	927 695 C91	VALVE, check	19		VALVE, check (Order VALVE, 927 697 C1)
4		VALVE, check (Order VALVE, 927 695 C91)			
5	364 885 R1	“O” RING (6)	20	927 689 C1	RETAINER (2)
6	370 920 R1	“O” RING (10)	21	379 181 R1	“O” RING (#) (6)
7	929 435 C1	RING, backup (10)	22	927 694 C1	SPRING, compression
8	927 693 C1	SLEEVE, shuttle (3)	23	298 385 R1	“O” RING
9	929 433 C1	SPOOL, shuttle (3)	24	929 434 C1	SPOOL, throttle
10	927 696 C91	VALVE, check (2)	25	927 691 C1	SLEEVE, throttle
11		VALVE, check (Order VALVE, 927 696 C91)	26	574 069 R1	“O” RING
			27	377 028 R1	“O” RING
12	927 688 C1	RETAINER, spring			
13	296 247 R1	“O” RING			
14	927 690 C1	SPRING, compression			# — Part of KIT, “O” RING,

— Part of KIT, "O" RING, 142 897 H3

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE
(Complete Assembly and Housing)
U002592 and below
C0* and below



CE-92441 A

1	925 961 C92	FRONT AXLE ASSEMBLY (Order Axle Assembly, 925 961 C94)	2	606 922 C1	"O" RING (2)
	155 070 H1	NUT (8)	3	20 811 R1	BOLT, 3/4NF x 3" (28)
	24 467 R1	BOLT (8)	4	18 595 R1	NUT, Esna (28)
1	925 961 C93	FRONT AXLE ASSEMBLY (Order Axle Assembly, 925 961 C94)	5	9 410 361	PLUG (3) Axle 925 960 C92 and 925 961 C92 (2) Axle 925 960 C93, 925 960 C94, 925 961 C93 and 925 961 C94
1	925 961 C94	FRONT AXLE ASSEMBLY (Order Axle Assembly, 925 961 C94)	5A	220 150 H1	PLUG, magnetic
	155 070 H1	NUT (8)	6	368 269 R1	"O" RING (4) Axle 925 960 C92 and 925 961 C92 (3) Axle 925 960 C93, 925 960 C94, 925 961 C93, and 925 961 C94
	24 467 R1	BOLT (8)	7	926 149 C91	HOUSING ASSEMBLY w/BEARING ADJUSTMENT NUT, axle (2)
1	925 960 C92	REAR AXLE ASSEMBLY (Order Axle, 925 960 C94)			
	23 322 R1	BOLT (8)			
	155 070 H1	NUT (8)			
1	925 960 C93	REAR AXLE ASSEMBLY (Order Axle Assembly, 925 960 C94)			
1	925 960 C94	REAR AXLE ASSEMBLY (Consists of all parts listed on the following pages under "AXLE")			
	23 322 R1	BOLT (8)			
	155 070 H1	NUT (8)			

* - Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE

(Complete Assembly and Housing) - Continued
U002592 and below
C0* and below

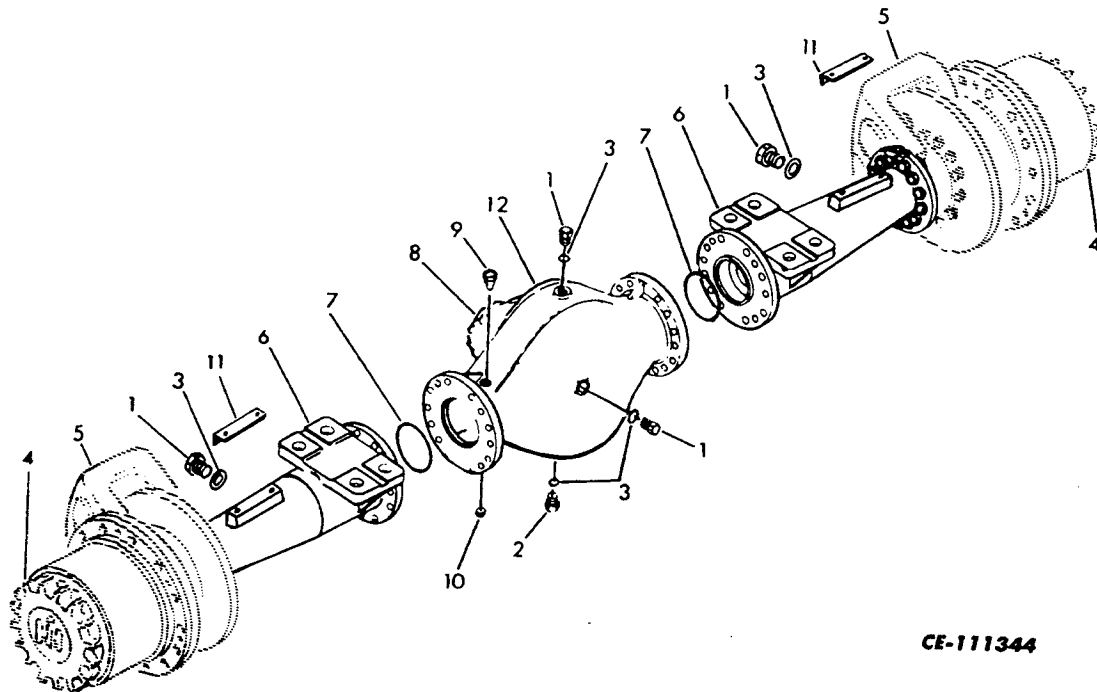
8	930 215 C2	BOWL, axle (Used on AXLE, 925 960 C93, 925 961 C93, 925 960 C94 and 925 961 C94)			
8	881 296 C2	BOWL, axle (Used on AXLE, 925 960 C92 and 925 961 C92)			
9		PLANETARY (Refer to Shaft and Hub)			
10		DIFFERENTIAL (Refer to DIFFER- ENTIAL ASSEMBLY)			
11		BRAKE (Refer to BRAKE GROUP)			
12	91 916 R91	BREATHER (Used on AXLE, 925 960 C93, 925 960 C94, 925 961 C93 and 925 961 C94)			
13	444 660	PLUG (Used on AXLE, 925 960 C93, 925 960 C94, 925 961 C93 and 925 961 C94)			
		NUT, bearing adjustment (Refer to Shaft and Hub) (2)			

* - Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE (Complete Assembly and Housing)
U002593 and up
C0* and up



CE-111344

	935 461 C93	AXLE ASSY, rear	6	941 705 C91	SPINDLE (2)
	26 637 R1	BOLT (8)		24 892 R1	BOLT (28)
	27 008 R1	NUT (8)		9 413 983	NUT (28)
	25 558 R1	WASHER (16)		25 538 R1	WASHER (56)
	935 460 C93	AXLE ASSY, front	7	606 922 C1	“O” RING (2)
	26 603 R1	BOLT (8)	8		DIFFERENTIAL (Refer to “FRONT OR REAR AXLE DIFFERENTIAL”)
	27 008 R1	NUT (8)		347 383 C91	GASKET
	25 558 R1	WASHER (16)			
	(Consists of the following parts -				
1	9 410 361	PLUG (4)	9	91 916 R91	BREATHER
2	220 150 H1	PLUG, magnetic	10	444 660	PLUG
3	368 269 R1	“O” RING (5)	11	937 404 C1	COVER (2)
4		PLANETARY (Refer to “SHAFT AND HUB-FRONT AND REAR AXLES”) (2)		25 838 R1	BOLT (4)
				25 534 R1	WASHER, hardened (4)
			12	930 215 C2	BOWL, axle
5		BRAKE (Refer to “BRAKE GROUP”) (2)			

* - Serial Number Not Available.

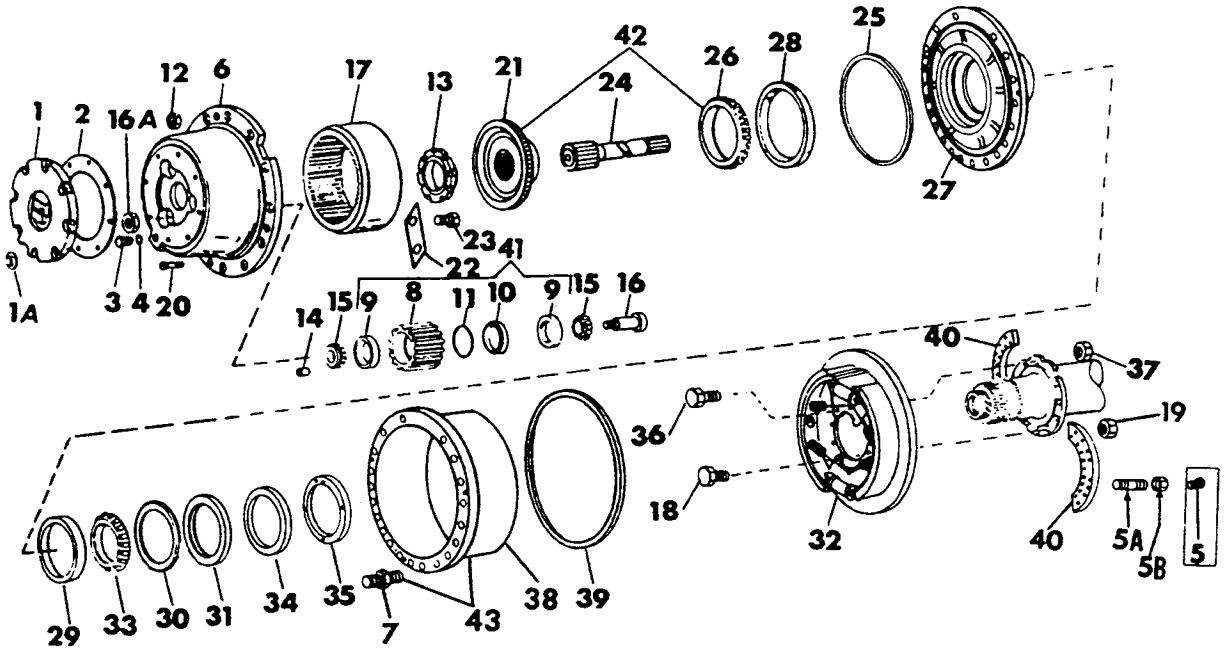
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE

(Shaft and Hub)

U002592 and below



CE-92508 C

1	929 477 C1 887 405 C1	COVER, planet carrier BOLT (8) (Used on Axle, 925 960 C93 and Axle, 925 961 C93)	12	217 164 H1	NUT, wheel (21)
1	885 629 C2 887 405 C1	COVER, planet carrier BOLT, 3/8NC x 1" special (8) (Used on Axle, 925 960 C92 and 925 961 C92)	13	174 066 H1	NUT, bearing adjust
1A	125 003 H1	WASHER, sealing (8)	14	130 019 H1	PIN, dowel (3)
2	174 049 H1	GASKET	15	175 810 H1	CONE, roller bearing (6)
3	190 302 H1	PLUG	16	214 883 H1	SHAFT, planet pinion (3)
4	570 828 R1	"O" RING	16A	214 882 H1	NUT (3)
5		NOT USED	17	923 968 C1	GEAR, ring
5A	921 190 C1	STUD (18)	18	138 361	BOLT, 5/8NC x 2-1/2" (6)
5B	18 594 R1	NUT, 1/2"-20NF Esna (18)	19	19 647 R1	NUT, 5/8"NC Esna (16)
6	217 150 H1	CARRIER, planet	20	217 144 H1	BOLT (3)
7	217 146 H3	STUD, wheel (21)	21	884 444 C1 157 061 H1	HUB, ring gear SCREW, lock
8	649 070 C1	GEAR, pinion (Replaces 174 053 H1) (3)	22	923 822 C1	PLATE, lock (4)
9	117 552 H1	CUP, roller bearing (6)	23	9 410 369	BOLT, place (8)
10	175 808 H1	SPACER (3)	24	925 939 C1	SHAFT, axle
11	175 809 H1	RING, retaining (3)	25	174 076 H1	RING, seal
			26	62 873 R91	CONE, roller bearing
			27	884 443 C3	HUB, wheel

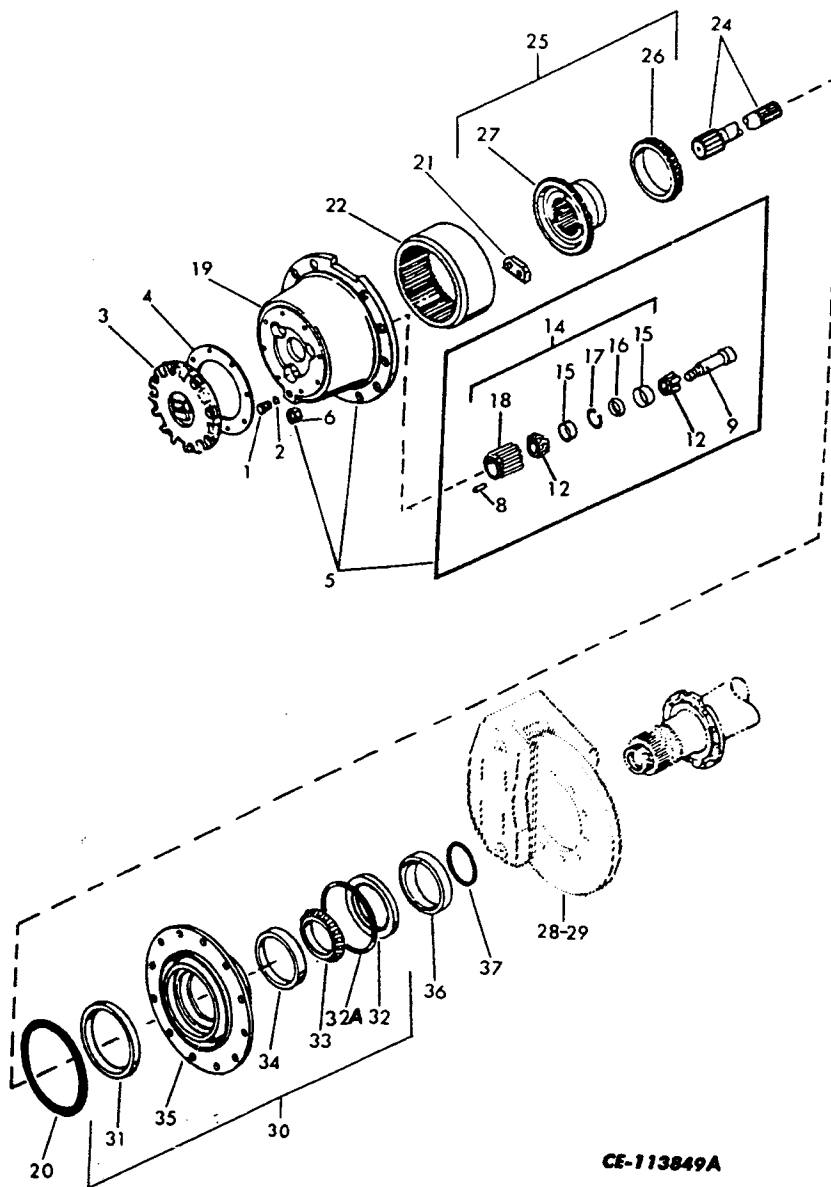
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AXLE (Shaft and Hub) — Continued			884 575 C92 WHEEL HUB ASSEMBLY (Composed of —		
28	62 874 R1	CUP, roller bearing		1 CONE	306 854 C91
29	288 204 R1	CUP, roller bearing		1 CUP	210 177 H1
30	884 439 C1	SEAL, oil		1 CUP	288 204 R1
31	884 441 C2	BUSHING, bearing retainer		1 HUB	884 443 C2
32		BRAKE ASSEMBLY (See Brake Group in this section)		1 SEAL	884 439 C1)
33	306 854 C91	CONE, roller bearing			
34	390 610 R1	"O" RING			
35	884 576 C2 179 791	SLINGER, oil BOLT, 1/4NC x 1/2" (4)			
36	213 084 H1	BOLT, shoulder (8) U001775 and below also 1778 CO* and below			
36	20 296 R1	CAPSCREW, 5/8NC x 2" (10) U001779 and up, plus 1776 and 1777 CO* and up			
37		NOT USED			
38	884 442 C1	DRUM, brake			
39	213 085 H1	SEAL, brake U001775 and below, plug 1778 CO* and below			
40	884 440 C1	ADAPTER, half (2) U001775 and below, plug 1778 CO* and below			
40	929 966 C1	ADAPTER, half (2) U001779 and up, plug 1776 & 1777 CO* and up			
41	1 109 758 C91	PLANET GEAR & CUP ASSEMBLY (Replaces 176 240 H1) (3)			
42	884 444 C11	HUB & BEARING CONE ASSEMBLY			
43	886 176 C91	DRUM, 884 442 C1 w/twenty-one STUD, 217 146 H3			
	217 148 H1	CARRIER ASSEMBLY (Composed of —			
		CARRIER		217 150 H1	
		6 CUP		117 552 H1	
		3 NUT		214 882 H1	
		3 PIN		130 019 H1	
		3 PINION		174 053 H1	
		3 RING		175 809 H1	
		3 SPACER		175 808 H1)	
					* — Serial number not available.
	610 557 C91	GASKET, plastic (2 oz. bottle) (X)			X — As Required.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE
(Shaft and Hub)
U002593 and up
C0* and up



CE-113849A

1	190 302 H1	PLUG (4)	8	19 841 R1	PIN, dowel (6)
2	570 828 R1	"O" RING (4)	9	214 883 H1	SHAFT, planet pinion (2)
3	929 477 C1 24 840 R1	COVER, planet carrier (4) BOLT (32)	12	175 810 H1	CONE, roller bearing (4)
4	174 049 H1	GASKET (2)	14	1 109 758 C91	GEAR and CUP ASSEMBLY (Replaces 176 240 H1) (6)
5	217 148 H1 112 823	PLANET CARRIER AND GEAR ASSY (4) BOLT (6)	15	117 552 H1	CUP, roller bearing (4)
6	214 882 H1	NUT (6)	16	175 808 H1	SPACER (2)
			17	175 809 H1	RING, snap (2)

* - Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AXLE – Continued (Shaft and Hub) U002593 and up C0* and up					
18	649 070 C1	PINION, planet (Replaces 174 053 H1)			
19	217 150 H1	CARRIER, planetary			
20	174 076 H1	RING, seal (4)			
21	923 822 C1 24 839 R1	PLATE, lock (16) SCREW, cap (32)			
22	923 968 C1	GEAR, ring (4)			
24	925 939 C1	SHAFT, axle (4)			
25	884 444 C11	HUB w/BEARING, 62 873 R1 (4)			
26	62 873 R91	CONE, bearing			
27	884 444 C1	HUB			
28		BRAKE, caliper (Refer to "Caliper Brake") (2)			
29		DISC, brake (Refer to "Caliper Brake") (2)			
30	941 707 C92	HUB and BEARING CUP ASSY (4)			
31	62 874 R1	CUP, bearing			
32	884 439 C91	SEAL, oil (w/"O" RING, 876 087 C1)			
32A	876 087 C1	"O" RING			
33	306 864 C91	CONE, bearing			
34	288 204 R1	CUP, bearing			
35	941 709 C2	HUB			
36	884 441 C2	BUSHING (4)			
37	390 610 R1	"O" RING (4)			

* - Serial Number Not Available.

DRIVE TRAIN

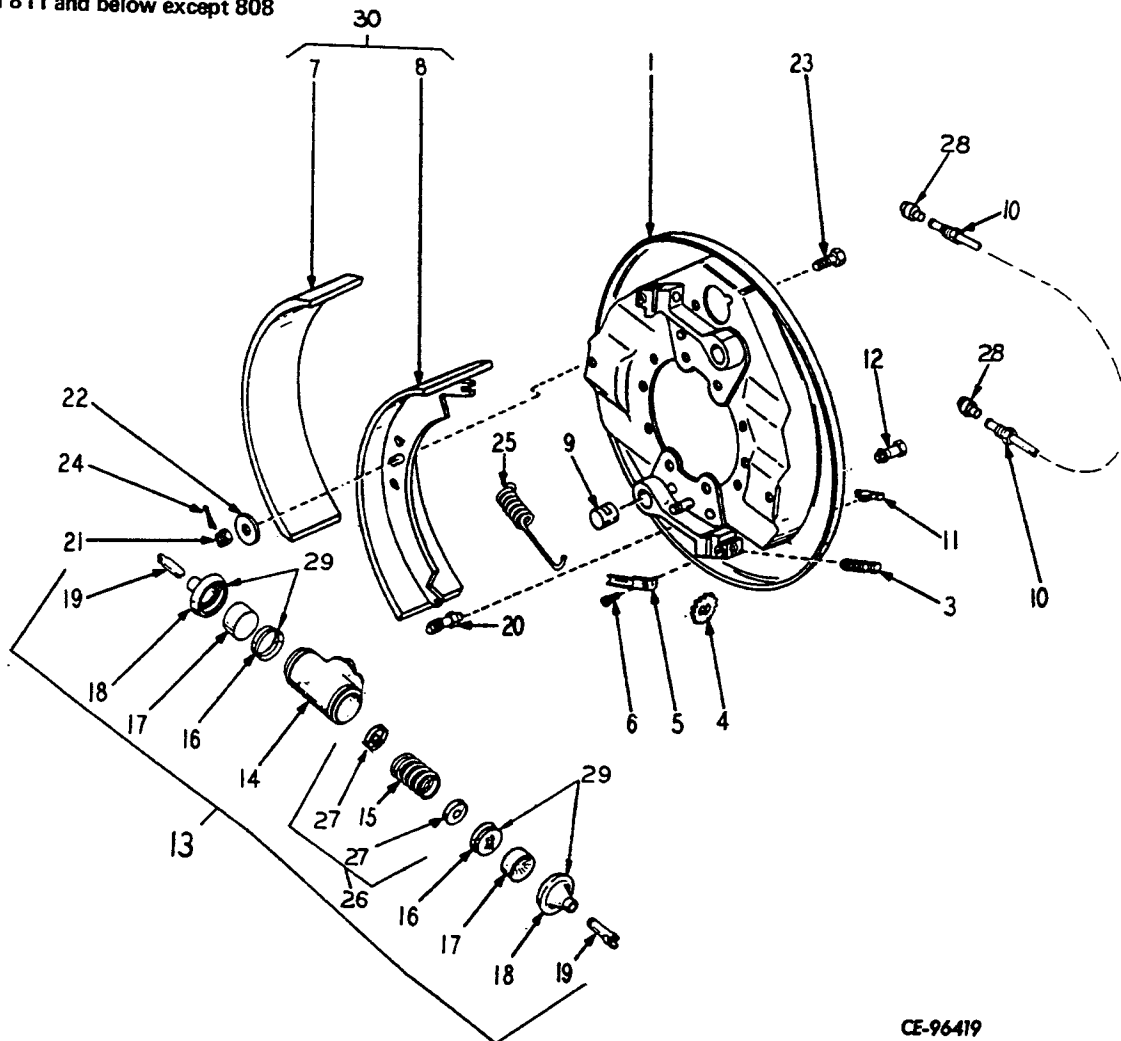
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE

(Brake Group)

Wagner Electric No. FF-71764

Axle S/N 811 and below except 808



CE-96419

884 749 C91 BRAKE ASSEMBLY (See NOTE)

(Order the following parts —

4 ADAPTER	929 966 C1
12 BOLT	138 361
20 BOLT	20 296 R1
2 BRAKE	930 224 C92
1 CLUSTER	184 003 H3
32 NUT	19 647 R1
2 NUT	17 081 R1
1 SUPPORT	932 347 C1
2 WASHER	25 545 R1
(Consists of the following parts) (4)	

3	135 260 R1	SCREW, adjusting (2)
4	135 262 R1	WHEEL, adjusting (2)
5	131 021 R1	SPRING, adjusting wheel (2)
6	890 474 C1	SCREW, adjusting wheel spring (2)
7		LINING (Bonded)) Order 876 335 C91
8		SHOE — Shoe & Lining Assembly

1 876 592 C91 BACKING PLATE ASSEMBLY

(Composed of —

2 SCREW	135 260 R1
2 SCREW	890 474 C1
2 SPRING	131 021 R1
2 WHEEL	135 262 R1

NOTE — Brake assemblies must be installed in pairs on a given axle when substituting for Brake Assembly, 884 749 C91)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
AXLE (Brake Group) Wagner Electric No. FF-71764 Axle S/N 811 and below except 808 — Continued		
9	135 265 R1	PIN, anchor (2)
10	876 590 C1	TUBE, connection
11	131 033 R1	COVER, adjacent slot (2)
12	886 699 C1	SCREW & SPRING WASHER (4)
13	684 835 R91	WHEEL CYLINDER ASSY. (2)
14		CYLINDER (Not furnished separately) (2)
15	122 008 H1	SPRING (2)
16	69 209 H	CUP (4)
17	111 110 R1	PISTON (4)
18	135 282 R1	BOOT (4)
19	85 372 R1	ROD, push (4)
20	254 468 C1	SCREW, bleeder
21	159 266 H1	NUT, castle (*) (2)
22	87 771 R1	WASHER (*) (2)
23	131 026 R1	BOLT (*) (2)
24	103 373	PIN, cotter 3/32 x 3/4 (*) (2)
25	131 027 R1	SPRING, return forward (2)
25	131 028 R1	SPRING, return reverse (2)
26	116 888 R11	SPRING & RETAINER ASSEMBLY (2)
27	115 063 R1	RETAINER (4)
28	103 148 H	SEAT, tube (4)
29	135 284 R91	KIT, wheel cylinder repair (4)
30	876 335 C91	SHOE & LINING ASSEMBLY (2)
	876 567 C91	KIT, guide bolt (2) (Consists of —
	2 BOLT	131 026 R1
	2 NUT	159 266 H1
	2 PIN	103 373
	2 WASHER	87 771 R1)

* — Also part of KIT, 876 567 C91

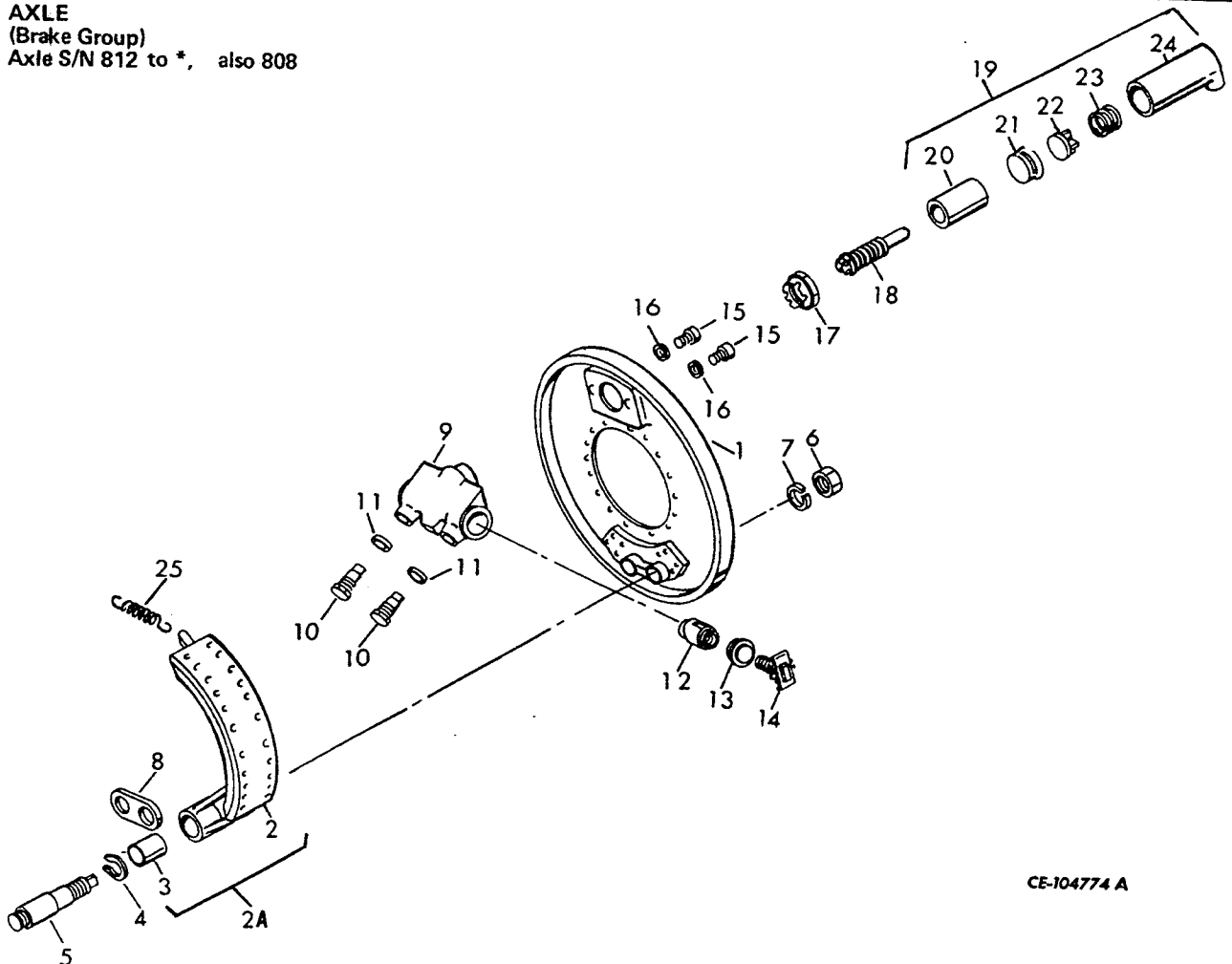
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE

(Brake Group)

AXLE S/N 812 to *, also 808



Parts without letters after the description indicates the part is used on all Brake Assemblies listed below. Letters A and B are used to identify separate Brake Assemblies.

	5	933 744 C1	PIN, anchor (NC) (2) (Brake Assy. B)
	6	218 200	NUT (NF) (2) (Brake Assy. A)
	6	9 413 984	NUT, lock (NC) (2) (Brake Assy. B)
	7	131 047	WASHER, lock (2) (Brake Assembly A)
	7	120 384	WASHER, lock (2) (Brake Assembly B)
	8	106 722 R1	STRAP
	9	296 995 C1	HOUSING, actuator (Brake Assembly A)
	9	933 742 C1	HOUSING, actuator (Brake Assembly B)
	10	258 024 C1	GUIDE, plunger (2)
	11	258 268	GASKET, plunger guide
A	930 224 C91	BRAKE ASSEMBLY (4) (Order BRAKE, 930 224 C92)	
B	930 224 C92	BRAKE ASSEMBLY (4) (Consists of the following parts)	
1	931 941 C91	PLATE, brake backing	
2		SHOE and LINING ASSEMBLY (Not furnished separately) (2)	
2A	931 942 C91	SHOE and LINING ASSEMBLY w/BUSHING, 149 994 H1) (2)	
3	149 994 H1	BUSHING (2)	
4	106 723 R1	WASHER, "C" (2)	
5	931 945 C1	PIN, anchor (NF) (2) (Brake Assy. A)	

* -- Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION
AXLE (Brake Group) Axle S/N 812 to *, also 808 - Continued		
12	931 944 C1	PLUNGER, adjusting (Brake Assembly A) (Order KIT, 1 122 610 C1)
12	933 743 C1	PLUNGER, adjusting (Brake Assembly B)
13	327 185 C91	SEAL ASSEMBLY (2) (Brake Assembly A)
13	933 772 C1	SEAL ASSEMBLY (2) (Brake Assembly B)
14	310 508 C91	ADJUSTING BOLT ASSEMBLY (2) (Brake Assembly A)
14	455 310 C1	ADJUSTING BOLT ASSEMBLY (2) (Brake Assembly B)
14	487 931 C91	ADJUSTING BOLT ASSEMBLY (+) (2)
15	931 946 C1	BOLT (2)
16	120 384	WASHER
17	258 009 C2	NUT, spanner
18	327 189 C91	WEDGE ASSEMBLY
19	881 039 C1	WHEEL CYLINDER ASSEMBLY w/KIT, 207 040 H1
20		PISTON (Not furnished separately)
21		CUP, piston (Not furnished separately)
22	876 687 C1	PLUG, piston (Nylon) (%)
23		SPRING (Not furnished separately)
24		CYLINDER (Not furnished separately)
25	933 740 C1	SPRING, shoe return (Brake Assembly B)
	207 040 H1	KIT, wheel cylinder repair (Consists of PLUG, 876 687 C1 and INSTRUCTION SHEET)
	937 177 C1	KIT, lining and rivet (Brake Assembly B) (Consists of two LINING and fifty RIVET)
	1 122 610 C1	KIT, brake parts (Consists of - 2 BOLT 487 931 C91 2 PLUNGER 933 743 C1 2 SEAL 933 772 C1)

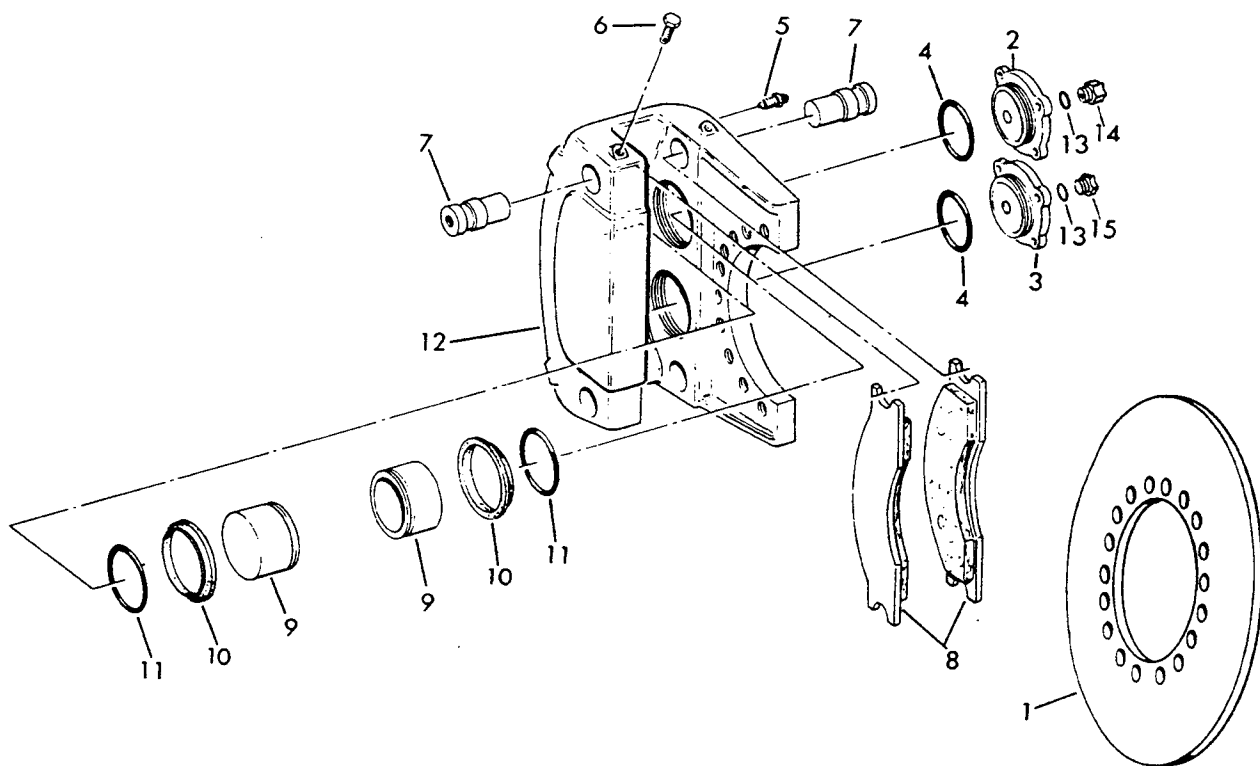
+ — Used on Brake Assembly equipped with KIT 1 122 610 C1
% — Part of KIT, 207 040 H1
* — Serial Number Not Available

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE

(Brake Group)
U002593 and up
C0* and up



CE-113905

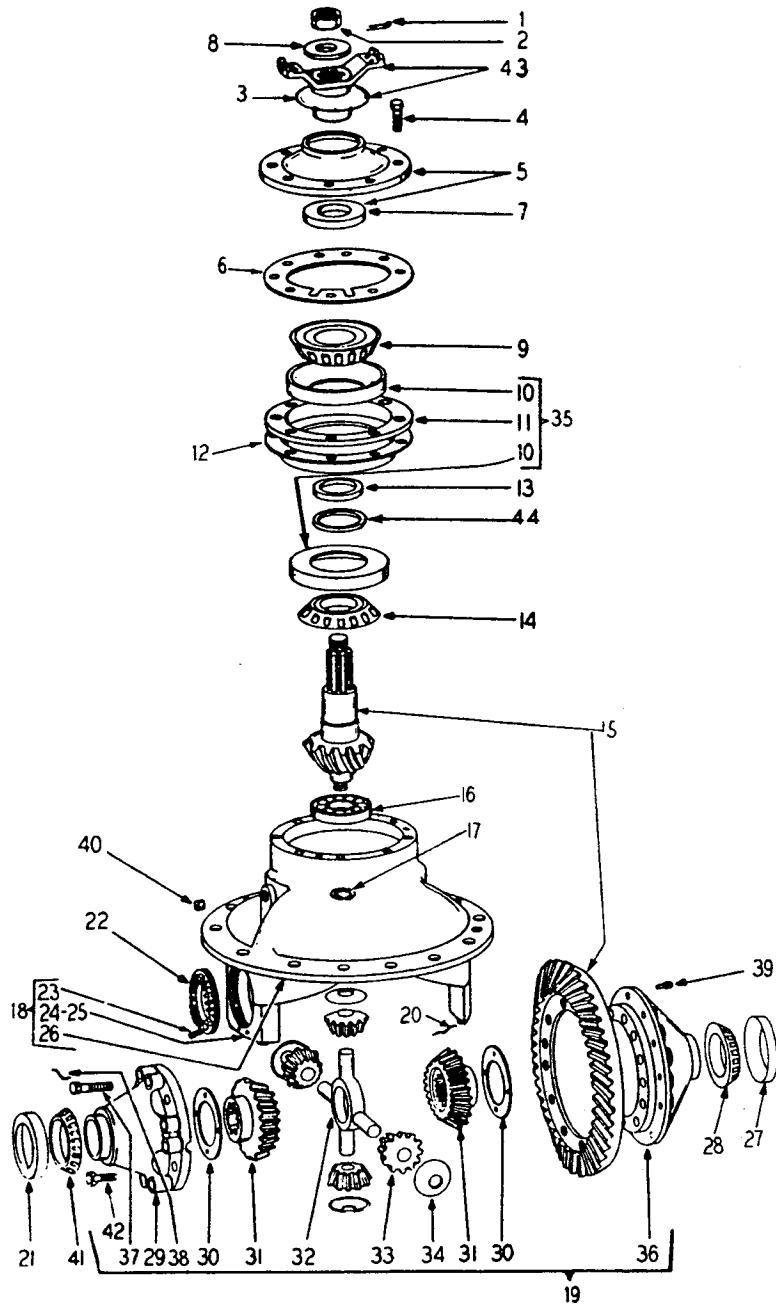
937 181 C91 25 167 R1	BRAKE HEAD ASSEMBLY (6) BOLT (60) (Consists of the following parts - except Ref. 1, 13, 14 and 15)	8	939 097 C2	CARRIER and LINING ASSEMBLY(2)	
		9	939 099 C1	PISTON (4)	
1 936 306 C1 24 886 R1 25 538 R1	DISC, brake (4) BOLT (72) WASHER (72)	10		BOOT (Part of KIT, 939 094 C1) (4)	
		11		"O" RING (Part of KIT, 939 094 C1) (4)	
2 939 096 C1 140 483 H 896 176 C1	CAP BOLT (4) WASHER (4)	12	\$	PLATE, torque	)
		13	1 107 422 C1	"O" RING (12)	
3 939 096 C1 140 483 H 896 176 C1	CAP, inlet BOLT (4) WASHER (4)	14	1 101 736 C1	FITTING, tube (6)	
		15	9 410 357	PLUG (6)	
4	"O" RING (Part of KIT, 939 094 C1) (2)		939 094 C2	KIT, seal (Consists of -	
5 939 098 C1	SCREW, bleeder (2)			4 BOOT	\$
6 895 975 C1	BOLT, locking (4)			2 "O" RING	\$
				4 "O" RING	\$)
7 895 976 C1	PIN (4)				

* - Serial Number Not Available.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AXLE (Differential Assembly)



CE102237A

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AXLE - Continued (Differential Assembly)			13	1 111 713 C1	SPACER (.390) (X)
			13	1 111 712 C1	SPACER (.391) (X)
			13	1 111 711 C1	SPACER (.392) (X)
			13	1 111 710 C1	SPACER (.393) (X)
			13	1 111 709 C11	SPACER (.394) (X)
			13	1 111 708 C1	SPACER (.395) (X)
			13	1 111 707 C1	SPACER (.396) (X)
			13	1 111 706 C1	SPACER (.397) (X)
			13	1 111 705 C1	SPACER (.398) (X)
			13	1 111 704 C1	SPACER (.399) (X)
			13	1 111 703 C1	SPACER (.400) (X)
			13	1 111 702 C1	SPACER (.401) (X)
			13	1 111 701 C1	SPACER (.402) (X)
			13	1 111 700 C1	SPACER (.403) (X)
			13	1 111 699 C1	SPACER (.404) (X)
			13	1 111 698 C1	SPACER (.405) (X)
			13	1 111 697 C1	SPACER (.406) (X)
			13	1 111 728 C1	SPACER (.407) (X)
			13	1 111 727 C1	SPACER (.408) (X)
			13	1 111 726 C1	SPACER (.409) (X)
			14	287 679 C91	CONE, inner
			15	927 548 C91	GEAR & PINION SET w/NUT 440 300 C1
			16	1 111 341 C91	BEARING, rear (Replaces 875 419 C91)
			17	91 081 R2	RING, lock
			18	875 326 C91	CARRIER & CAP ASSEMBLY
			19	186 364 H2	DIFFERENTIAL ASSEMBLY
			20		NOT USED
			21	186 360 H1	CUP, R.H. bearing
			22	186 391 H1	RING, adjustment (2)
			23	306 186 C1	PIN, cotter (2)
			24		CAP, bearing (Not furnished separately)
				136 770 H1	BOLT, special (4)
				226 846 R1	WASHER, special (4)
			25	73 311 R1	DOWEL (4)
					(X) - As Required.

DRIVE TRAIN

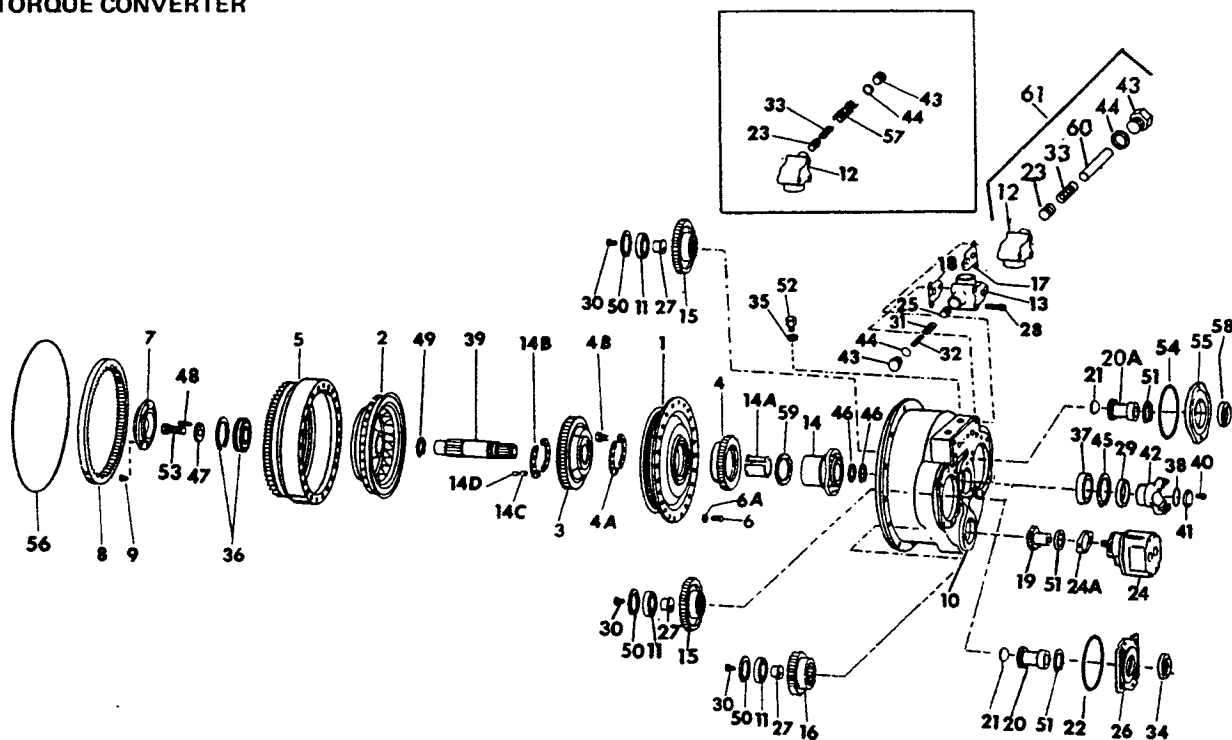
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AXLE - Continued (Differential Assembly)			43	135 554 H1	YOKE w/SLINGER, 94 195 R1 (Differential A)
26		CARRIER (Not furnished separately)	43	927 366 C91	YOKE w/SLINGER, 94 195 R1 (Differential B)
27	186 361 H1	CUP, L.H. bearing	44	564 183 C1	SPACER
28	186 370 H1	CONE, L.H. differential bearing		186 365 H1	DIFFERENTIAL CASE ASSEMBLY (Consists of FLANGE HALF CASE and PLAIN HALF CASE)
29		CASE, plain half (Not furnished separately) (Part of Differential Case Assembly, 186 365 H2)	278 027 R1		WIRE, bulk locking (16 ga.) 50 ft. (X)
30	72 346 R1	WASHER, thrust (2)			
31	186 366 H1	GEAR, side (2)			
32	1 105 671 C1	SPIDER (Replaces 72 347 R1)			
33	133 938 H1	PINION (4)			
34	72 335 R1	WASHER, thrust (4)			
35	216 328 H1	CAGE w/two CUP, 59 008 H			
36		CASE, flange half (Not furnished separately) (Part of Differential Case Assembly, 186 365 H2)			
37	683 229 R1	BOLT, long (Used w/lockwire) (Order 8 BOLT, 490 432 C1 and 8 BOLT, 490 433 C1) (8)			
37	490 433 C1	BOLT, long (Not used with lockwire) (Replaces 447 853 C1) (8)			
38		WIRE, locking (16 ga. x 26" long) (Cut from bulk WIRE, 278 027 R1) (Used w/BOLT, 683 229 R1 and BOLT, 447 852 C1)			
39	447 866 C1	BOLT, special ring gear attaching (Order 12 BOLT, 1 111 067 C1 and 12 NUT, 9 411 658) (12)			
	449 671 R1	WASHER, special (12)			
	9 412 231	NUT (Order 12 BOLT, 1 111 067 C1 and 12 NUT, 9 411 658) (12)			
		WIRE, locking (16 ga. x 10" long) (Cut from bulk WIRE, 278 027 R1) (Used w/BOLT, 447 866 C1) (6)			
39	1 111 067 C1	BOLT (12)			
	9 411 658	NUT (12)			
	449 671 R1	WASHER, special (12)			
40	1 103 032 C1	PLUG			
41	186 369 H1	CONE, R.H. differential bearing			
42	447 852 C1	BOLT, short (Used w/lockwire) (Order 8 BOLT, 490 432 C1 and 8 BOLT, 490 433 C1) (8)			
42	490 432 C1	BOLT, short (Not used w/lockwire) (Replaces 447 852 C1) (8)			

(X) - As Required.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TORQUE CONVERTER



CE102240 E

Parts without letters after the description indicates the part is used for all Torque Converter Assemblies listed below: Letters "A", "B" and "C" are used to identify separate Torque Converter Assemblies

A	926 984 C91	TORQUE CONVERTER ASSEMBLY (Order Torque Converter, 926 984 C93) U002179 and below C002164 and below	3	222 676 H1	WHEEL, guide
			4	222 677 H1	GEAR w/BUSHING ASSEMBLY, pump drive (Order GEAR, 933 780 C91, CARRIER, 933 821 C1 and RING, 934 207 C1) (A)
			4	933 780 C91 933 781 C1	GEAR ASSEMBLY, pump drive w/BUSHING, 933 781 C1 (B and C) BUSHING
B	926 984 C92	TORQUE CONVERTER ASSEMBLY (Order Torque Converter, 926 984 C93) U002180 to 2586 C002165 to *	4A	222 680 H1	PLATE, clamp (2)
			4B	181 595	BOLT, 5/16-24 x 3/4" hex hd (8)
C	926 984 C93	TORQUE CONVERTER ASSEMBLY U002587 and up C0* and up	5	222 678 H1	HOUSING, rotating
			6	25 492 R1	BOLT, 5/16-18NC x 7/8" hex hd (24)
			6A	Q-243	WASHER, 5/16" flat (24)
	140 483 H	BOLT, converter mounting (12)	7	883 085 C2	RETAINER, bearing
	24 841 R1	BOLT, drive ring mounting (16)	8	278 925 R2	RING, driving
	120 382	WASHER, drive ring lock (16) (Consists of the following parts except Ref. No. 56 -	9	179 837	BOLT, 3/8NC x 3/4" (6)
1	888 576 C1	WHEEL, impeller	10	223 030 H1	HOUSING, converter
2	879 198 C1	WHEEL, turbine	11	4 452 D	BEARING, ball (11)

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER – Continued					
12	223 040 H1	BODY, converter regulator valve (A and B)	22	933 786 C1	"O" RING (Used w/PLATE, 933 785 C1) (B and C)
12	1 110 360 C1	BODY, converter regulator valve (C)	23	336 573 R1	PISTON, regulator valve
13	223 039 H1	BODY, high pressure regulator valve	24		PUMP, charging (Refer to CHARGING PUMP)
14	888 577 C1	CARRIER, guide (With 6 tapped mounting holes w/o piston ring groove) (Order BUSHING, 933 7S1 C1, CARRIER, 933 782 C1 and RING, 934 207 C1) (A)		24 840 R1	BOLT (2)
14	933 782 C1	CARRIER, guide (With 8 tapped mounting holes w/piston ring groove) (B and C)	24A	347 624 R1	GASKET, pump flange
	21 318 R1	BOLT (8)	25	223 023 H1	PISTON, regulator
	321 608 R1	WASHER, copper (8)	26	888 578 C1	PLATE, steering pump mounting (Without O-RING groove) (Order "O" RING, 22 285 R1 "O" RING, 933 786 C1 and PLATE, 933 785 C1) (A)
14A	223 020 H1	SLEEVE, split	26	933 785 C1	PLATE, steering pump mounting (With O-RING groove) (B and C)
14B	222 679 H1	PLATE, clamp (2)		200 756 H1	BOLT (4)
	222 682 H1	SCREW, guide wheel to carrier 12 pt. (6)	27	223 021 H1	RETAINER, bearing (3)
14C	19 835 R1	PIN, guide wheel roll (4)	28	223 041 H1	BOLT, 3/8-16 x 2-3/4" 12 pt. (6)
14D	200 720 H1	PIN, guide wheel roll (4)	29	200 721 H1	SEAL, oil
15	223 035 H1	GEAR, "C" pump driven (48T., 8P) (2)	30	927 287 C1	BOLT, hex hd cap (3)
16	223 034 H1	GEAR, "A" pump driven (40T., 8P)	31	927 285 C1	SPRING, outer (250 psi)
17	1 110 359 C1	GASKET, converter regulator valve body (Replaces 223 032 H1) (A and B)	32	223 046 H1	SPRING, inner (250 psi)
17	1 110 359 C1	GASKET (C)	33	927 544 C1	SPRING, outer (converter regulator) (A and B)
18	223 031 H1	GASKET, high pressure regulator flat			(Order SPRING, 939 082 C1 and SPRING, 939 083 C1)
19	223 029 H1	HUB, "A" pump splined	33	1 110 362 C1	SPRING, compression (C)
20	223 026 H2	HUB w/PLUG, 172 570, splined (Assembly A) (Order the following –	33	939 082 C1	SPRING, outer (converter regulator) (A and B)
		1 HUB 630 220 C1	34	223 042 H1	SEAL, oil (Assembly A) (Order "O" RING, 933 786 C1 "O" RING, 22 285 R1 and PLATE, 933 785 C1)
		1 "O" RING 22 285 R1			
		1 "O" RING 933 786 C1			
		1 PLATE 933 785 C1)			
20	630 220 C1	HUB, splined (Assembly B and C)	35	606 304 C1	"O" RING
20A	223 026 H2	HUB w/PLUG, 172 570, splined (Assembly A) (Order the following –	36	927 323 C91	BEARING w/SNAP RING, ball
		1 CARRIER 933 783 C1	37	927 322 C91	BEARING, ball
		1 HUB 630 220 C1	38	336 588 R1	"O" RING
		1 "O" RING 933 786 C1	39	927 286 C1	SHAFT, output (With two tapped holes on yoke end and one on turbine end) (Order BOLT, 181 433, RETAINER, 882 437 C1 and SHAFT, 933 787 C1) (A)
		1 "O" RING 22 285 R1)			
20A	630 220 C1	HUB, splined (Assembly B and C)	39	933 787 C1	SHAFT, output (With one tapped hole on both ends) (B and C)
21	172 570	PLUG, expansion (Assembly A) (2)			
22	882 515 C1	GASKET, flat (Used w/PLATE, 888 578 C1) (A)			

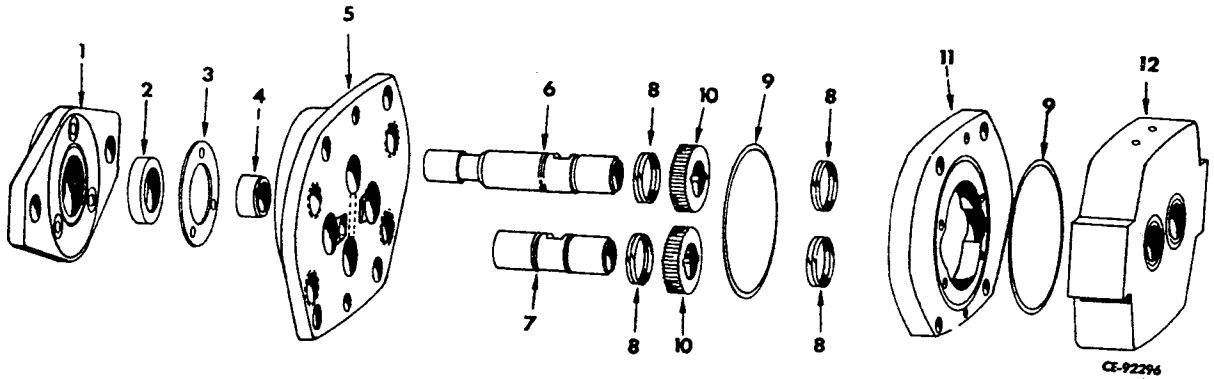
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER - Continued					
40	181 360	BOLT, yoke retainer (Used w/SHAFT, 927 286 C1) (2) (A)	59	934 207 C1	RING, piston (Used w/CARRIER, 933 782 C1)
40	181 433	BOLT, yoke retainer (Used w/SHAFT, 933 787 C1) (B and C)	60	1 110 361 C1	ROLLER, freewheel (C)
41	200 724 H1	RETAINER, yoke (Used w/SHAFT, 927 286 C1) (A).	61	1 111 476 C91	VALVE, regulator (C)
41	882 437 C1	RETAINER, yoke (Used w/SHAFT, 933 787 C1) (B and C)	185	192 H1	SCREW, nameplate mounting drive (4)
42	888 580 C1	YOKE, output	22	285 R1	"O" RING, pump mounting seal (Not part of TORQUE CONVERTER ASSEMBLIES) (Listed and illustrated w/LOADER PUMP and STEERING DIVERter PUMP) (2)
43	336 572 R1	PLUG, relief valve (2)			
44	336 579 R1	WASHER, copper (2)			
45	336 589 R1	RING, internal snap			
46	336 593 R1	RING, output shaft piston (2)			
47	882 437 C1	RETAINER, bearing			
48	18 556 R1	PIN, roll			
49	222 681 H1	RING, turbine wheel external snap			
50	336 591 R1	RING, internal snap (3)			
51	336 590 R1	RING, internal snap (3)			
52	223 037 H1	FITTING, connector			
53	181 433	BOLT, 1/2NF x 1-3/4" (2)			
54	223 033 H1	GASKET, flat (Used w/CARRIER, 879 199 C1) (A)			
54	933 786 C1	"O" RING (Used w/CARRIER, 933 783 C1) (B and C)			
55	879 199 C1	CARRIER, loader pump oil seal (Without O-RING groove) (Order CARRIER, 933 783 C1 "O" RING, 22 285 R1 and "O" RING, 933 786 C1) (A)			
55	933 783 C1	CARRIER, loader pump oil seal (With O-RING groove) (B and C)			
56	222 158 H1	RING, converter to flywheel-seal (Not part of Converter Assembly)			
57	939 083 C1	SPRING, outer (converter regulator) (A and B)			
58	223 042 H1	SEAL, oil (Assembly A) (Order "O" RING, 22 285 R1 "O" RING, 933 786 C1 and CARRIER, 933 783 C1)			

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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CHARGING PUMP

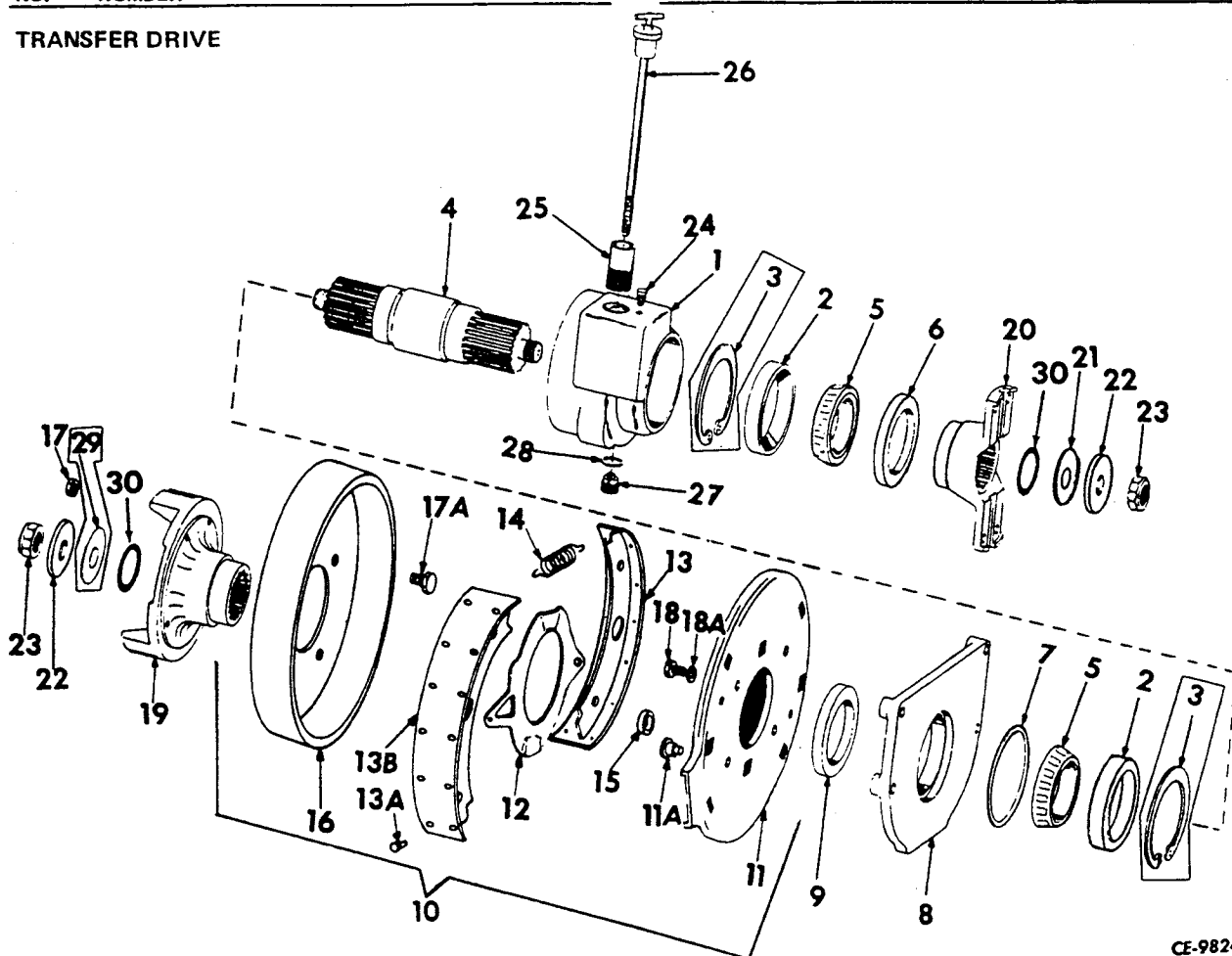


875 789 C91	PUMP, charging (Consists of the following parts —	7	SHAFT, idler (Not furnished separately)
1	877 639 C1 FLANGE, adapter	8	591 891 R1 RING, retaining (4)
2	877 635 C91 SEAL, oil	9	21 432 R1 "O" RING (2)
3	877 642 C1 GASKET, flange	10	GEAR (Not furnished separately) (2)
4	877 644 C1 RING, locating	11	CASE (Not furnished separately)
5	DRIVE PLATE (Not furnished separately)	12	END PLATE (Not furnished separately)
6	SHAFT, drive (Not furnished separately)		

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSFER DRIVE



CE-98245 A

194 651 H5 TRANSFER DRIVE ASSEMBLY
 24 862 R1 BOLT, 1/2NC x 1-1/2" (2)
 24 863 R1 BOLT, 1/2NC x 1-3/4" (4)
 120 384 WASHER, 1/2" lock (6)
 (Consists of the following parts —

1	194 413 H2	HOUSING
2	195 785 H1	CUP, bearing (Optional w/CUP, 895 869 C1) (2)
2	895 869 C1	CUP, bearing (Optional w/CUP, 195 785 H1) (2)
3		NOT USED
4	896 764 C2	SHAFT
5	195 784 H1	CONE, bearing (Optional w/CONE, 895 868 C1) (2)
5	895 868 C1	CONE, bearing (Optional w/CONE, 195 784 H1)
6	195 786 H1	SEAL, oil
7	3 046 999 R1	"O" RING

8	194 422 H1	COVER
	179 841	BOLT, 3/8NC x 1-1/4" (8)
	103 321	WASHER, 3/8" lock (8)
9	338 549 R91	SEAL, oil
10	194 424 H1	BRAKE, parking (Includes Items 11 thru 16)
11	194 276 H1	PLATE w/RIVET, 139 343 H1
11A	138 106 R1	RIVET
12	141 127 H1	LEVER
13	141 131 H1	SHOE w/fourteen RIVET, 162 557 H1 and LINING, 141 128 H1 (2)
13A	162 557 H1	RIVET (#) (28)
13B	141 128 H1	LINING (#) (2)
14	136 376 R1	SPRING (2)

— Also part of LINING KIT, 165 684 H1

DRIVE TRAIN

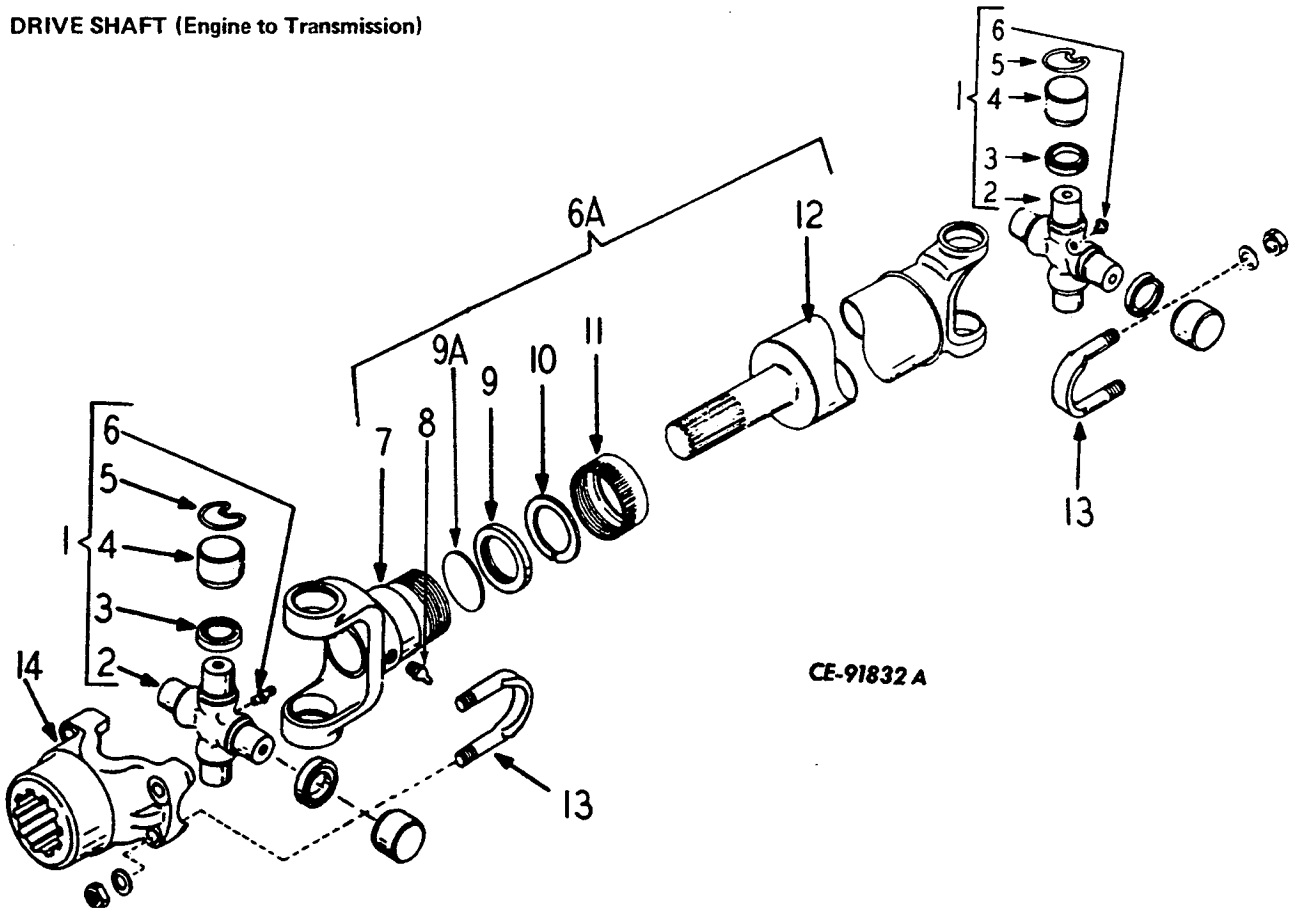
REF. NO.	PART NUMBER	DESCRIPTION
TRANSFER DRIVE — Continued		
15	138 109 R1	ROLLER
16	198 788 H1	DRUM
17	18 526 R1	NUT, 7/16"-14NC Esna (4)
17A	179 860	SCREW, 7/16NC x 1-1/4" cap (4)
18	179 858	SCREW, 7/16NC x 1" cap (4)
18A	103 321	WASHER, 7/16" lock (4)
19	194 653 H2	YOKE, 58 WB flanged
20	194 654 H3	YOKE, 58 WB fitting
21	896 914 C1	SHIM (.005) (X)
21	896 915 C1	SHIM (.007) (X)
21	896 916 C1	SHIM (.020) (X)
22	194 293 H1	RETAINER, yoke (2)
23	215 617 R1	NUT, lock (2)
24	152 127 H1	BREATHER
25	194 427 H1	NIPPLE, half
26	214 505 H1	DIPSTICK
27	121 508 H1	PLUG, magnetic
28	114 851 H1	WASHER, copper
29		NOT USED
30	927 970 C1	"O" RING (2)
	165 684 H1	KIT, brake lining (Consists of two LINING, 141 128 H1 and twenty- eight RIVET, 162 557 H1)

X — As Required.

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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DRIVE SHAFT (Engine to Transmission)

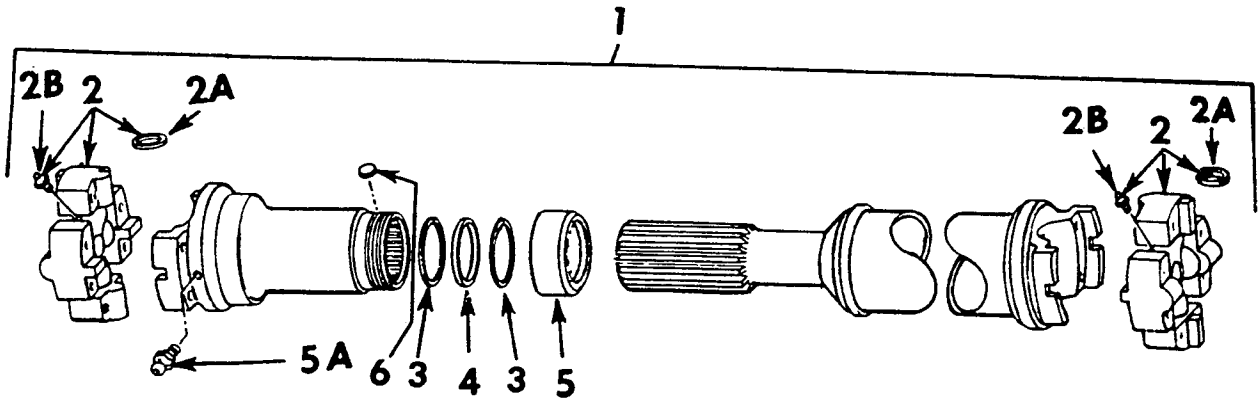


	883 946 C91	DRIVE SHAFT ASSEMBLY (Consists of the following parts except Ref. Nos. 13 and 14)	8	109 454	FITTING, grease
			9	913 730 R1	WASHER, cork
1	154 073 H1	KIT, journal and bearing (2)	9A	913 727 R1	PLUG, sleeve yoke
2		SPIDER (Not furnished separately) (2)	10	913 729 R1	WASHER, steel
3	913 716 R1	GASKET (8)	11	913 731 R1	CUP, dust
4		BEARING (Not furnished separately) (8)	12		YOKE, shaft (Not furnished separately)
5	154 074 H1	RING, snap (8)	13	204 138 R1 271 505 120 383	"U" BOLT (4) NUT (8) WASHER, lock (8)
6	109 454	FITTING, grease (2)			
6A		SLEEVE YOKE & SHAFT ASSY. (Not furnished separately)	14	883 948 C1	YOKE, shaft to transmission
7		YOKE, sleeve (Not furnished separately)			

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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DRIVE SHAFT (Transmission to Rear Axle)



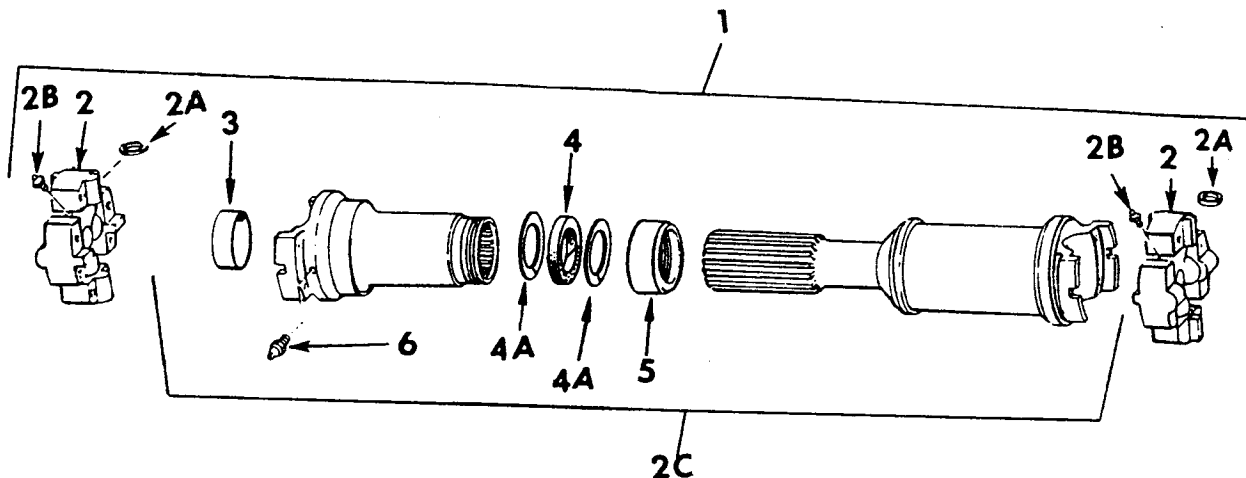
CE-113738

1	216 053 H2 25 705 R1	SHAFT, transmission to rear axle BOLT (8)	3	30 795 V	WASHER, felt retainer (2)
2	135 765 H1	SPIDER & BEARING ASSEMBLY (2) BOLT (8) NUT, 3/8"-24NF Esna (8)	4	30 798 V	WASHER, felt
	25 705 R1		5	30 797 V	RETAINER, felt
	21 119 R1		5A	445 684	PLUG, 1/8" pipe
2A	116 485 R1	SEAL (8)	6		NOT USED
2B	110 146 R91	FITTING, grease (2)			

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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DRIVE SHAFT (Transmission to Transfer Drive)



CE-92278

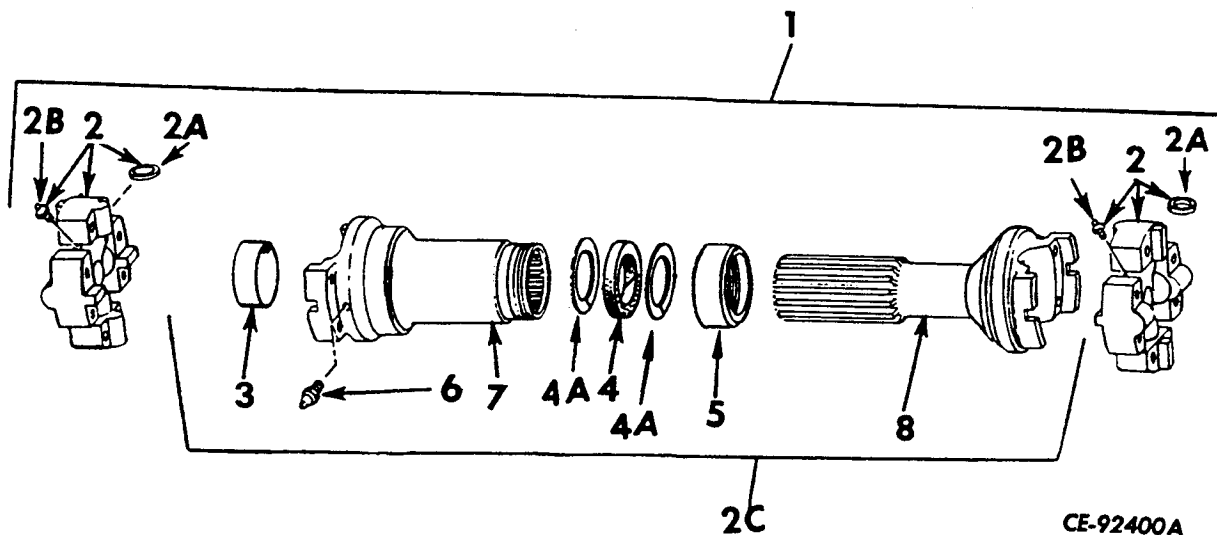
1	1 109 665 C91	UNIVERSAL JOINT ASSY. (Optional w/UNIVERSAL 884 845 C91)	2B	19 619 R91	FITTING, grease
	25 279 R1	BOLT (8)	2C		SLIP YOKE & TUBE ASSEMBLY (Not furnished separately)
1	884 845 C91	UNIVERSAL JOINT ASSY (Optional w/UNIVERSAL 1 109 665 C91)	3	46 826 H	CUP, dust
	25 279 R1	BOLT (8)	4	135 915 H1	WASHER, felt (#)
2	136 142 H1	SPIDER & BEARING w/four SEAL, 38 014 HA and FITTING, 19 619 R91 (Order SPIDER & BEARING, 630 389 C91) (2)	4A	31 438 V	WASHER, felt retainer (#) (2)
2	630 389 C91	SPIDER & BEARING w/four SEAL and FITTING, 19 619 R91 (2)	5	31 437 V	CAP, dust (#)
	21 250 R1	BOLT (8)	6	445 684	FITTING, grease (Used w/UNIVER- SAL 884 845 C91)
	19 332 R1	NUT (8) (Used w/UNIVERSAL, 884 845 C91)	6	109 461	FITTING, grease (Used w/UNIVER- SAL 1 109 665 C91)
	21 121 R1	NUT (8) (Used w/UNIVERSAL, 1 109 665 C91)	175 046 H1		PLUG, locking (Used w/UNIVER- SAL, 1 109 665 C91) (#)
2A	38 014 HA	SEAL (Used w/SPIDER & BEARING, 136 142 H1) (4)	198 557 H1		KIT, dust cap
2A		SEAL (Used w/SPIDER & BEARING, 630 389 C91) (Not furnished separately) (4)			

(#) — Part of KIT, 198 557 H1

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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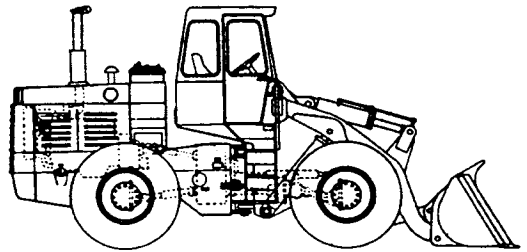
DRIVE SHAFT (Transfer Drive to Front Axle)



1	884 846 C92	UNIVERSAL JOINT ASSEMBLY (Mechanics)	2B		FITTING, grease (Used w/SPIDER & BEARING, 630 389 C91) (Not furnished separately)
	25 279 R1	BOLT, to transfer drive and axle (8)			
2	136 142 H1	SPIDER & BEARING w/four SEAL, 38 014 HA and FITTING, 19 619 R1 (Order SPIDER & BEARING, 630 389 C91) (2)	2C		SLIP YOKE & TUBE ASSEMBLY (Not furnished separately)
2	630 389 C91	SPIDER & BEARING w/four SEAL & FITTING (2)	3	46 826 H	CUP, dust
	21 250 R1	BOLT (8)	4	135 915 H1	WASHER, felt
	19 332 R1	NUT (8)	4A	31 438 V	WASHER, felt retainer (2)
2A	38 014 HA	SEAL (Used w/SPIDER & BEARING, 136 142 H1) (4)	5	31 437 V	RETAINER, felt
2A		SEAL (Used w/SPIDER & BEARING, 630 389 C91) (Not furnished separately) (4)	6	445 684	FITTING, grease
			7		YOKE, slip (Not furnished separately)
2B	19 619 R91	FITTING, grease (Used w/SPIDER & BEARING, 136 142 H1)	8		YOKE, stub (Not furnished separately)

SECTION 8

ELECTRICAL



WIRING

A TAN
B LT. GREEN
C BLACK
D DARK GREEN
E BROWN
F ORANGE
G YELLOW
H GREY
J RED/WHITE
K PINK
L BLUE
M BLACK
N LT. BLUE
P BROWN
Q LT. BLUE
R PURPLE
T BLACK
U RED
V YELLOW/BLACK
W GREEN
X RED
Y WHITE
Z YELLOW
AA ORANGE
BB BLACK
CC WHITE
DD GREEN
EE RED
FF BLACK
GG LT. BLUE
HH RED
JJ WHITE
KK GRAY

CE-102501C

8-2

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING — Continued			19		SENDER, fuel level (See Fuel System in Section 12)
U002497 and below			20	112 339 H2	SWITCH, stop lights
C0* and below			21	117 142	FUSE (Type 3AG-10 AMP) (4)
1		PANEL, instrument (See Instrument Panel, Box & Related Parts in Section 11)	22		LAMP, driving (See Front Driving Lamp Assembly in this section) (2)
2		GAUGE, fuel level (See Instruments & Related Parts in Section 11)		176 750 H1	CLAMP (2)
3		GAUGE, torque converter temperature (See Instruments & Related Parts in Section 11)		176 749 H1	WASHER (4)
				18 452 R1	NUT, 1/2" NF Esna (4)
				882 790 C1	PLUG, rubber (in mounting tube ends) (4)
4		GAUGE, engine water temperature (See Instruments & Related Parts in Section 11)	23		LAMP, driving (See Rear Driving Lamp Assembly in this section) (2)
5		GAUGE, engine oil pressure (See Instruments & Related Parts in Section 11)		120 217	WASHER, No. 10 lock (6)
				120 391	WASHER, No. 10 flat (6)
				120 631	NUT, No. 10-24 (6)
				120 380	WASHER, 1/4" lock (6)
6		GAUGE, voltmeter (See Instruments & Related Parts in this section)	24		LAMP, tail and stop (See Tail & Stop Lamp Assembly in this section) (2)
7		GAUGE, fuel pressure (See Instruments & Related Parts in Section 11)		24 843 R1	BOLT (2)
				25 534 R1	WASHER, 3/8" flat (2)
				9 413 979	NUT (2)
				178 551	WASHER, 3/8" toothed lock (2)
8		GAUGE, air pressure (See Instruments & Related Parts in Section 11)	25		SWITCH, neutral safety (See Neutral Safety Switch in this section)
9	217 044 H1	SWITCH, main - (combination)	26	921 916 C1	HARNESS, instrument panel U002262 and below except 02256 C0* and below
10	453 453 C1	SWITCH, push button start	26	934 326 C1	HARNESS, instrument panel U002256, 02263 and up C0* and up
11	175 847 H1	CONNECTOR	27	921 915 C1	HARNESS, intermediate
12	140 758 H1	BREAKER, main circuit (25 amp.)	28	885 139 C2	HARNESS, lights
	27 648 R1	SCREW, pan hd-sl. machine (2)	29	926 745 C1	HARNESS, engine
	132 766	SCREW, round hd-sl. machine (2)	30	210 039 H1	CLAMP (2)
	121 841	WASHER, No. 8 lock (2)	31	610 213 C91	STRAP, rubber (2)
	120 622	NUT, No. 8 hex (2)	32	154 049 H1	GROMMET (2)
13		MOUNT, shock (See Instrument Panel, Box & Related Parts in Section 11)	33		BATTERY (See Battery & Mounting in this section)
14	20 274 R1	LAMP, instrument panel (6)	34	879 291 C1	CABLE, battery jumper U001986 and below C0* and below
15	217 043 H1	HOLDER w/CAP, 883 422 C2, fuse (4)	34	113 158 H1	CABLE, battery negative to switch U001987 and up C0* and up
16		SENDER, engine oil pressure (See Instruments & Related Parts in Section 11)			
17		SENDER, engine water temperature (See Instruments & Related Parts in Section 11)			
18		SENDER, torque converter temperature (See Instruments & Related Parts in Section 11)			

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued					
U002497 and below					
C0* and below					
35	926 141 C1	CABLE, battery negative to starter negative	51		WIRE, red and white ignition switch to windshield wiper switch (tape back when not in use)
36	109 204 H1 25 522 R1 178 551 178 591	CABLE, starter to ground NUT WASHER, 3/8" lock (2) WASHER, 1/2" lock (2)	52		WIRE, light blue - heater fuse to heater and defroster motor (tape back when not in use)
37	143 142 H1 24 840 R1 9 413 979	CLAMP BOLT NUT	53		WIRE, red - directional switch to directional light (tape back when not in use)
38		TAPED BACK (yellow wire)	54	886 855 C1	SUPPORT, neutral safety switch
39	181 727 H1 27 648 R1 132 776 121 841 120 622	BREAKER, high circuit (15 amp) SCREW, pan hd-sl. machine (2) SCREW, round hd-sl. machine (2) WASHER, No. 8 lock (2) NUT, No. 8 hex (2)	55	610 213 C91	STRAP
40		PLUG, button (See Instruments & Related Parts in Section 11)	56	164 944 H1 179 835	CLAMP, battery cable BOLT, 3/8NC x 5/8"
41		WIRE, directional switch to directional light (green) (tape back when not in use)	57	879 368 C1	CABLE, R.H. battery positive to starter positive
42		WIRE, brake warning light to brake warning light switch (yellow) (tape back when not in use) U002262 and below except 02256 C0* and below	58	178 286 H1	WIRE, magnetic switch ground
44		REGULATOR, voltage (See Voltage Regulator in this section)	59	101 981 H1	WIRE, pressure switch to buzzer
45		MOTOR, cranking (Refer to Engine Parts Catalog EPC-400)	60	894 980 C1	BUZZER, low air pressure warning
46		SOLENOID, starter (Refer to Engine Parts Catalog EPC-400)	61	140 207 H1	SWITCH, low air pressure
47		BUTTON, plug (See Instruments & Related Parts in Section 11)	62	263 515 R91	CLAMP, light harness (2)
48	706 125 C1 25 482 R1 174 916 25 519 R1	SWITCH, magnetic starting BOLT (2) WASHER, toothed lock (6) NUT (2)	63	930 587 C1	SWITCH, master disconnect U001987 and up C0* and up
49		ALTERNATOR (Refer to Engine Parts Catalog EPC-400)	64	931 066 C1	CABLE, switch to battery positive U001987 and up C0* and up
50		WIRE, black (windshield wiper motor ground to instrument panel ground) yellow black (brake warning light switch to instrument panel ground) (tape back when not in use)	65	891 190 C1	WIRE, buzzer
			66	934 558 C1	CABLE, main C.B. to switch U002256, 02263 and up C0* and up
			67	894 980 C1 25 752 R1 25 519 R1 174 916	BUZZER, parking brake U002256, 02263 and up C0* and up BOLT (2) NUT (2) WASHER, lock (2)
			68	883 444 C1	WIRE, ground U002256, 02263 and up C0* and up

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION
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WIRING — Continued

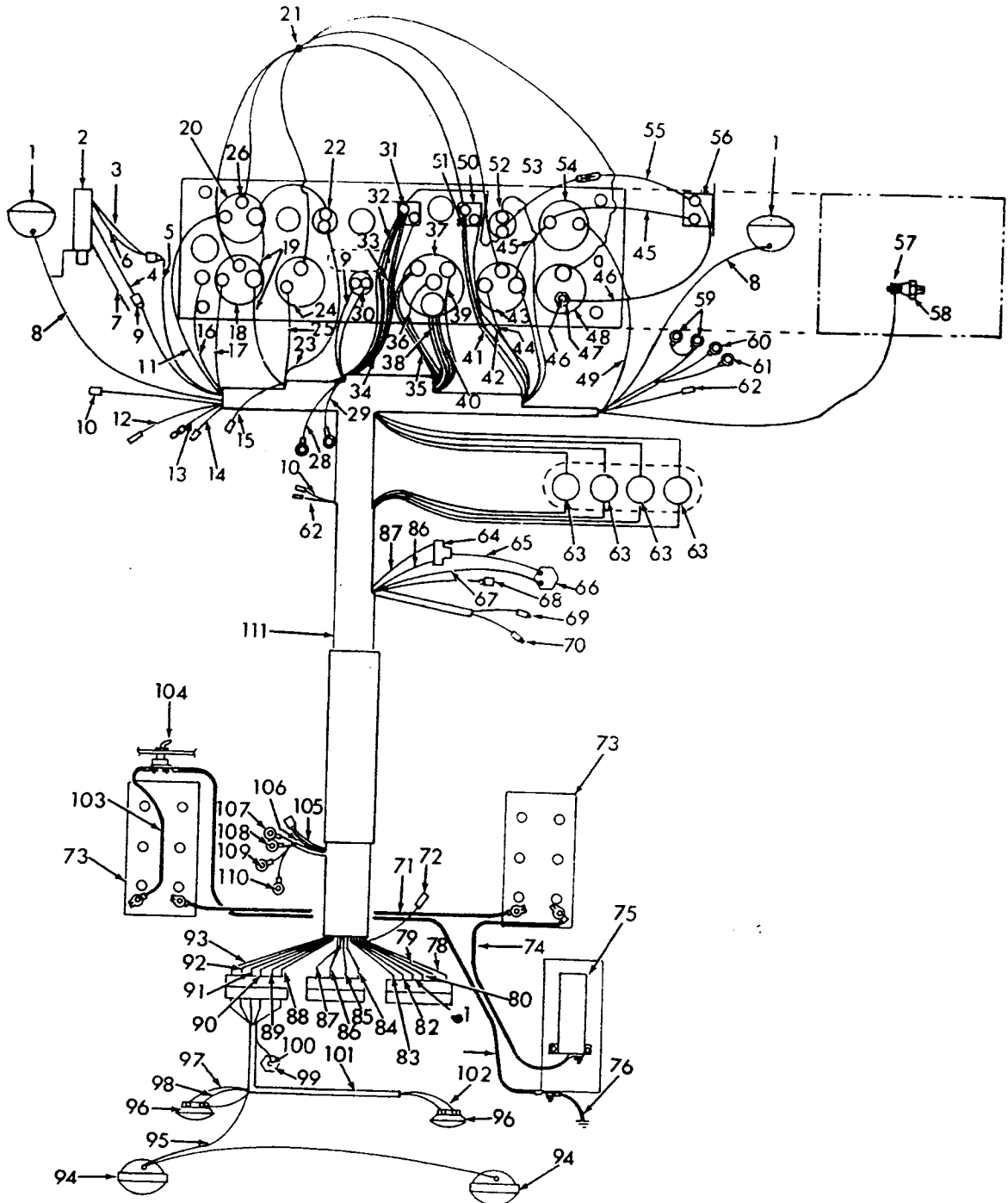
U002497 and below
C0* and below

69	929 712 C1	SWITCH, parking brake U002256, 02263 and up C0* and up
70		SUPPORT, shift levers (Refer to Gear Shift Linkage)
71	929 706 C1	FLASHER, parking brake warning U002256, 02263 and up C0* and up
72	934 557 C1	HARNESS, flasher to buzzer to lamp U002256, 02263 and up C0* and up
73	925 937 C91	LAMP w/BULB, 24 006 R1, warning U002256, 02263 and up C0* and up
	24 006 R1	BULB, warning lamp U002256, 02263 and up C0* and up
	883 422 C1	CAP, fuse holder
	263 717 R91	CLAMP, engine harness (3)
	263 515 R91	CLAMP, engine harness
	141 453 H1	CLAMP, intermediate harness
	9 413 979	NUT
	25 544 R1	WASHER, flat

* - Serial number not available.

ELECTRICAL

WIRING (Instruments & Lights)
U002498 and up
C0* and up



CE-113762

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING (Instruments & Lights) U002498 and up C0* and up					
1		LAMP, front driving (Refer to Front Driving Lamp Assembly)	18		GAUGE, fuel level (Refer to Instruments and Related Parts)
2		SWITCH, neutral safety (Refer to Neutral Safety Switch)	19		WIRE, fuel level gauge to engine water temperature gauge to engine oil pressure gauge (violet) (Order HARNESS, 942 181 C2)
3		WIRE, neutral safety switch (black) (Refer to Neutral Safety Switch)	20		GAUGE, engine water temperature (Refer to Instruments and Related Parts)
4		WIRE, neutral safety switch (green) (Refer to Neutral Safety Switch)	21	942 201 C1	HARNESS, instrument gauge lamp
5		WIRE, circuit breaker to neutral safety switch (white/red trace) (Order HARNESS, 942 181 C2)	22	891 302 C1 190 878	LIGHT, oil pressure BULB
6		WIRE, neutral safety switch (white) (Refer to Neutral Safety Switch)	23		WIRE, oil pressure light to oil pressure switch (brown/black trace) (Order HARNESS, 942 181 C2)
7		WIRE, neutral safety switch (red) (Refer to Neutral Safety Switch)	24		GAUGE, voltmeter (Refer to Instruments and Related Parts)
8		WIRE, circuit breaker to front driving lights (pink) (Order HARNESS, 942 181 C2)	25		WIRE, main switch to voltmeter (red) (Order HARNESS, 942 181 C2)
9		WIRE, push button start switch to neutral safety switch (white/red trace) (Order HARNESS, 942 181 C2)	26	20 274 R1	BULB (6)
10		WIRE, directional switch to directional light L.H. (dk. brown/yellow trace) (Order HARNESS, 942 181 C2)	27		WIRE, reverse actuated pressure switch to back-up alarm (dk. blue/white trace) (Order HARNESS, 942 181 C2)
11		WIRE, water temperature gauge to engine temperature sender (brown/red trace) (Order HARNESS, 942 181 C2)	28		WIRE, ether start push button to ether valve (white/red trace) (Order HARNESS, 942 181 C2)
12		WIRE, neutral safety switch to back-up alarm (dk. blue/white trace) (Order HARNESS, 942 181 C2)	29		WIRE, brake fail warning light to brake failure switch (tan/white trace) (Order HARNESS, 942 181 C2)
13		WIRE, air conditioner switch to clutch (orange/black trace) (Order HARNESS, 942 181 C2)	30	453 453 C1	SWITCH, push button start
14		WIRE, circuit breaker to air conditioner feed (black/red trace) (Order HARNESS, 942 181 C2)	31	140 758 H1 27 648 R1 132 776 121 841 120 622	BREAKER, main circuit (25 amp) SCREW, pd-hd machine (2) SCREW, round-hd machine (2) WASHER, No. 8 lock (2) NUT (2)
15		WIRE, ground driven steering switch to flasher to light (black/white trace) (Order HARNESS, 942 181 C2)	32		WIRE, main circuit to brake on light (gray) (Order HARNESS, 942 201 C1)
16		WIRE, instrument panel ground to engine ground (black) (Order HARNESS, 942 181 C2)	33		WIRE, main circuit breaker to ground driven steering switch (black/white trace) (Order HARNESS, 942 181 C2)
17		WIRE, fuel gauge to fuel level sender (violet/white trace) (Order HARNESS, 942 181 C2)	34		WIRE, main circuit breaker to main switch (red) (Order HARNESS, 942 181 C2)

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued U002498 and up C0* and up					
35		WIRE, circuit breaker to main switch to tail light fuse (red) (Order HARNESS, 942 181 C2)	51		WIRE, circuit breaker to front driving light (pink) (Order HARNESS, 942 181 C2)
36		WIRE, main switch to battery positive (red) (Order HARNESS, 942 181 C2)	52	880 518 C91 190 878	LIGHT, brake on BULB
37	217 044 H1	SWITCH, main (Combination-ignition and lights)	53		WIRE, parking brake switch to brake on light (violet) (Order HARNESS, 942 181 C2)
38		WIRE, main switch to stop light fuse and to heater fuse (red) (Order HARNESS, 942 181 C2)	54		GAUGE, hourmeter (Refer to Instruments and Related Parts)
39		WIRE, main switch to rear driving lights fuse (red) (Order HARNESS, 942 181 C2)	55	942 200 C1	HARNESS, brake light to buzzer to switch
40		WIRE, main switch to circuit breaker and voltmeter (red) (Order HARNESS, 942 181 C2)	56	884 980 C1 25 222 R1 25 519 R1 25 532 R1	BUZZER, parking brake warning BOLT NUT WASHER (2)
41		WIRE, circuit breaker to (5) gauge lights (gray) (Order HARNESS, 942 201 C1)	57		WIRE, parking brake switch to brake on light (violet) (Order HARNESS, 942 181 C2)
42		WIRE, circuit breaker to main switch (red) (Order HARNESS, 942 181 C2)	58	140 207 H1	SWITCH, parking brake
43		GAUGE, torque converter temperature (Refer to Instruments and Related Parts)	59		WIRE, heater fuse to heater and defroster switch (red) (Order HARNESS, 942 181 C2)
44		WIRE, torque converter gauge to torque converter sender (black/white trace) (Order HARNESS, 942 181 C2)	60		WIRE, heater switch to heater (black/red trace) (Order HARNESS, 942 181 C2)
45		WIRE, circuit breaker to torque converter temperature gauge to hourmeter to buzzer (violet) (Order HARNESS, 942 181 C2)	61		WIRE, defroster switch to defroster (black/red trace) (Order HARNESS, 942 181 C2)
46		WIRE, buzzer to air pressure switch and light (tan/white trace) (Order HARNESS, 942 181 C2)	62		WIRE, directional switch to directional light RH (dk. brown/lt. green trace) (Order HARNESS, 942 181 C2)
47	451 494 C1	SWITCH, air pressure	63	217 043 H2 117 142	FUSE ASSEMBLY (4) FUSE (10 amp) (4)
48		GAUGE, air pressure (Refer to Instruments and Related Parts)	64	175 847 H1	CONNECTOR
49		WIRE, hourmeter to oil pressure switch (lt. green) (Order HARNESS, 942 181 C2)	65		WIRE, connector to stop light switch (tan) (Order HARNESS, 942 181 C2)
50	181 727 H1 27 648 R1 132 776 121 841 120 622	BREAKER, circuit (15 amp) SCREW, pn-hd sl. machine (2) SCREW, round-hd-sl machine (2) WASHER, No. 8 lock (2) NUT (2)	66	112 339 H2	SWITCH, stop light
			67		WIRE, stop light fuse to stop light switch (tan) (Order HARNESS, 942 181 C2)
			68		WIRE, brake fail warning light to brake fail switch (tan/white trace) (Order HARNESS, 942 181 C2)

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued U002498 and up C0* and up					
69		WIRE, heater switch to heater (black/red trace) (Order HARNESS, 942 181 C2)	86		WIRE, air conditioner switch to clutch (orange/black trace) (Order HARNESS, 942 181 C2)
70		WIRE, defroster switch to defroster (black/red trace) (Order HARNESS, 942 181 C2)	87		WIRE, hourmeter to oil pressure switch (lt. green) (Order HARNESS, 942 181 C2)
71	879 291 C1	CABLE, battery jumper	88		WIRE, stop light switch to stop light R.H. (tan) (Order HARNESS, 942 181 C2)
72		WIRE, ether start push button to ether valve (white/red trace) (Order HARNESS, 942 181 C2)	89		WIRE, reverse actuated pressure switch to back-up alarm (dk. blue/white trace) (Order HARNESS, 942 181 C2)
73		BATTERY (Refer to BATTERY and BATTERY Box)	90		WIRE, rear drive lights fuse to rear drive lights (dk. blue) (Order HARNESS, 942 181 C2)
74	879 368 C1	CABLE, battery positive to starter solenoid	91		WIRE, stop light switch to stop light L.H. (tan) (Order HARNESS, 942 181 C2)
75		STARTER, solenoid (Refer to EPC 400-4)	92		WIRE, tail lights fuse to tail lights (pink) (Order HARNESS, 942 181 C2)
76	109 204 H1	CABLE, starter to ground	93		WIRE, fuel gauge to fuel level sender (violet/white trace) (Order HARNESS 942 181 C2)
77	930 846 C1	CABLE, master disconnect switch to starter ground	94		LAMP ASSEMBLY, rear driving (Refer to Rear Driving Lamp Assembly) (2)
78		WIRE, neutral safety switch to back-up alarm (dk. blue/white trace) (Order HARNESS, 942 181 C2)	95		WIRE, rear drive lights fuse to rear drive lights (dk. blue) (Order HARNESS, 942 181 C2)
79		WIRE, reverse actuated pressure switch to starter solenoid (dk. blue/white trace) (Order HARNESS, 942 181 C2)	96		LAMP ASSEMBLY, tail and stop (Refer to Tail and Stop Lamp Assembly) (2)
80		WIRE, main switch to battery positive (red) (Order HARNESS, 942 181 C2)	97		WIRE, stop light switch to stop light L.H. (tan) (Order HARNESS, 942 181 C2)
81		WIRE, push button start to magnetic switch (white/red trace) (Order HARNESS, 942 181 C2)	98		WIRE, tail lights fuse to tail lights (pink) (Order HARNESS, 942 181 C2)
82		WIRE, instrument panel ground to engine ground (black) (Order HARNESS, 942 181 C2)	99		SENDER, fuel level (Refer to Fuel System Piping)
83		WIRE, water temperature gauge to engine temperature sender (brown/ red trace) (Order HARNESS, 942 181 C2)	100		WIRE, fuel gauge to fuel level sender (violet/white trace) (Order HARNESS, 942 181 C2)
84		WIRE, torque converter gauge to torque converter sender (black/white trace) (Order HARNESS, 942 181 C2)	101	942 183 C1	HARNESS, rear lights
85		WIRE, oil pressure light to oil pressure switch (brown/black trace) (Order HARNESS, 942 181 C2)			

* - Serial number not available.

ELECTRICAL

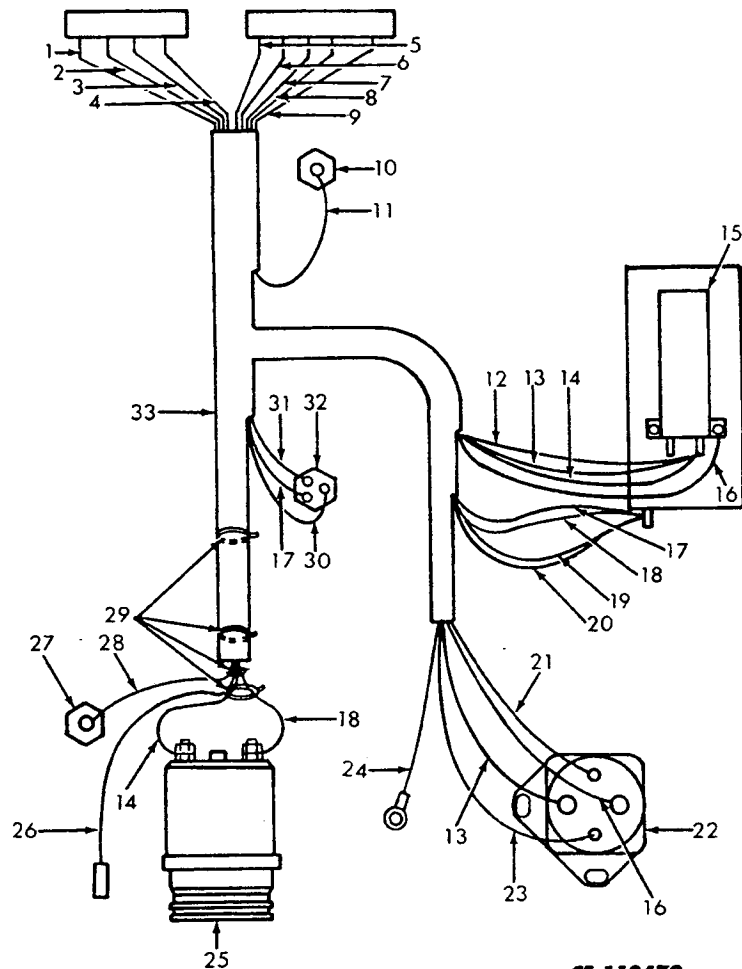
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued					
U002498 and up					
C0* and up					
102		WIRE, stop light switch to stop light R.H. (tan) (Order HARNESS, 942 181 C2)			
103	651 565 C1	CABLE, master disconnect switch to battery negative			
104	930 587 C1	SWITCH, master disconnect			
105		WIRE, ground driven steering switch to flasher to light (black/white trace) (Order HARNESS, 942 181 C2)			
106		WIRE, circuit breaker to ground driven steering switch (black/ white trace) (Order HARNESS, 942 181 C2)			
107		WIRE, reverse actuated pressure switch to starter solenoid (black/white trace) (Order HARNESS, 942 181 C2)			
108		WIRE, reverse actuated pressure switch to back-up alarm (black/white trace) (Order HARNESS, 942 181 C2)			
109		WIRE, push button start switch to neutral safety switch (red/white trace) (Order HARNESS, 942 181 C2)			
110		WIRE, circuit breaker to neutral safety switch (red/white trace) (Order HARNESS, 942 181 C2)			
111	942 181 C2	HARNESS, instrument			

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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WIRING (Engine)
U002498 and up
C0* and up



CE-113470

1	WIRE, oil pressure switch to hourmeter (lt. green) (Order HARNESS, 942 185 C1)	6	WIRE, engine ground to instrument panel ground (black) (Order HARNESS, 942 185 C1)
2	WIRE, air conditioner clutch to air conditioner switch (orange/black trace) (Order HARNESS, 942 185 C1)	7	WIRE, magnetic switch to push button start switch (white/red trace) (Order HARNESS, 942 185 C1)
3	WIRE, oil pressure switch to light (brown/black trace) (Order HARNESS, 942 185 C1)	8	WIRE, battery positive to main switch (red) (Order HARNESS, 942 185 C1)
4	WIRE, torque converter sender to gauge (black/white trace) (Order HARNESS, 942 185 C1)	9	WIRE, back-up alarm to neutral safety switch (dk. blue/white trace) (Order HARNESS, 942 185 C1)
5	WIRE, water temperature sender (brown/red trace) (Order HARNESS, 942 185 C1)	10	SENDER, torque converter temperature (Refer to Instruments and Related Parts)

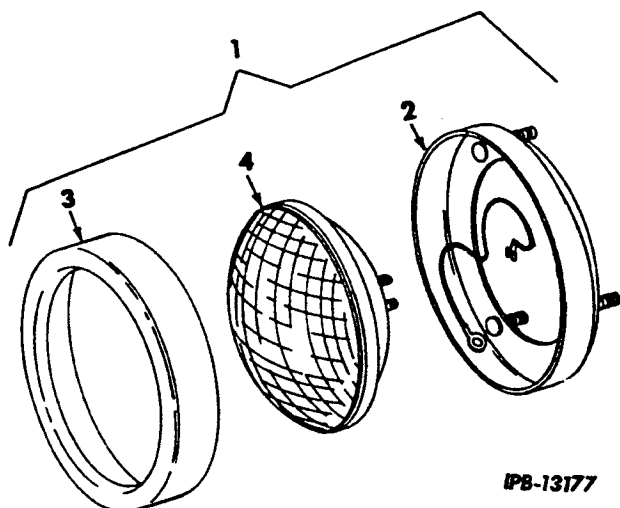
ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING (Engine) - Continued					
U002498 and up					
C0* and up					
11		WIRE, torque converter sender to gauge (black/white trace) (Order HARNESS, 942 185 C1)	28		WIRE, water temperature gauge to engine temperature sender (brown/red trace) (Order HARNESS, 942 185 C1)
12		WIRE, battery positive to main switch (red) (Order HARNESS, 942 185 C1)	29	935 522 C1 180 073 120 214	STRAP, tie (4) BOLT WASHER, lock
13		WIRE, starter - positive to magnetic switch (red) (Order HARNESS, 942 185 C1)	30		WIRE, oil pressure light to oil pressure switch (brown/black trace) (Order HARNESS, 942 185 C1)
14		WIRE, alternator - positive to starter-positive (red) (Order HARNESS, 942 185 C1)	31		WIRE, hourmeter to oil pressure switch (lt. green) (Order HARNESS, 942 185 C1)
15		STARTER, solenoid (Refer to EPC-400-4)	32	1 120 331 C1	SWITCH oil pressure
16		WIRE, starter solenoid to magnetic switch (white/red trace) (Order HARNESS, 942 185 C1)	33	942 185 C1	HARNESS, engine
17		WIRE, oil pressure switch to starter ground (lt. green) (Order HARNESS, 942 185 C1)			
18		WIRE, alternator ground to starter ground (black) (Order HARNESS, 942 185 C1)			
19		WIRE, instrument panel ground to engine ground (black) (Order HARNESS, 942 185 C1)			
20		WIRE, starter ground to magnetic switch (black) (Order HARNESS, 942 185 C1)			
21		WIRE, push button switch to magnetic switch (white/red trace) (Order HARNESS, 942 185 C1)			
22	706 125 C1	SWITCH, magnetic			
23		WIRE, starter ground to magnetic switch (black) (Order HARNESS, 942 185 C1)			
24		WIRE, neutral safety switch to back-up alarm (dk. blue/white trace) (Order HARNESS, 942 185 C1)			
25		ALTERNATOR (Refer to EPC-400-4)			
26		WIRE, air conditioner switch to clutch (orange/black trace) (Order HARNESS, 942 185 C1)			
27		SENDER, water temperature (Refer to Instruments and Related Parts)			

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION
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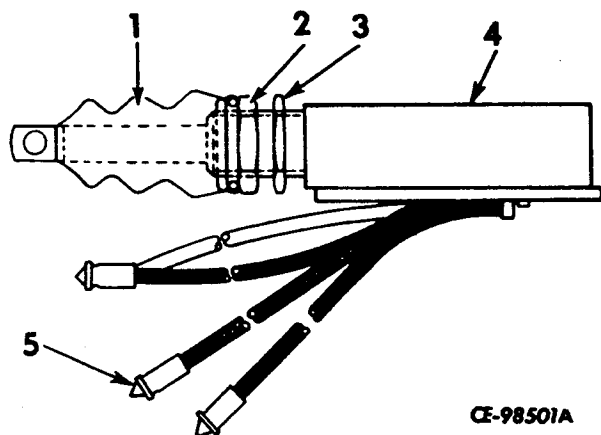
REAR DRIVING LAMP ASSEMBLY



IPB-13177

1	878 950 C91	LAMP ASSEMBLY, rear driving (2)
2	890 954 C1	FRAME ASSEMBLY
3	172 736 H1	RETAINER
4	879 770 C1	LAMP (G.E. 4589)

NEUTRAL SAFETY SWITCH



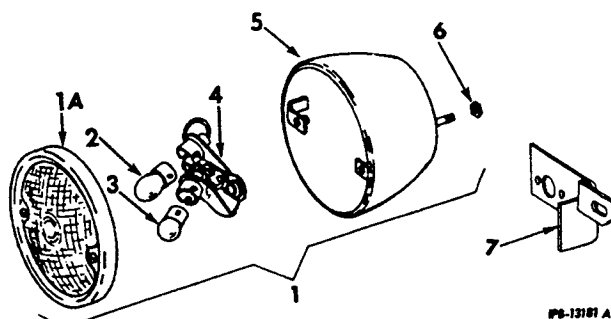
CE-98501A

877 336 C93 SWITCH ASSEMBLY, neutral safety
(Consists of the following parts)

1	895 534 C1	BOOT, rubber
2	895 535 C1	NUT, special hex
3	219 951 R1	NUT, special hex
4		SWITCH (Not furnished separately)
5	46 894 H	TIP, terminal (3)

REF. NO.	PART NUMBER	DESCRIPTION
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TAIL & STOP LAMP ASSEMBLY

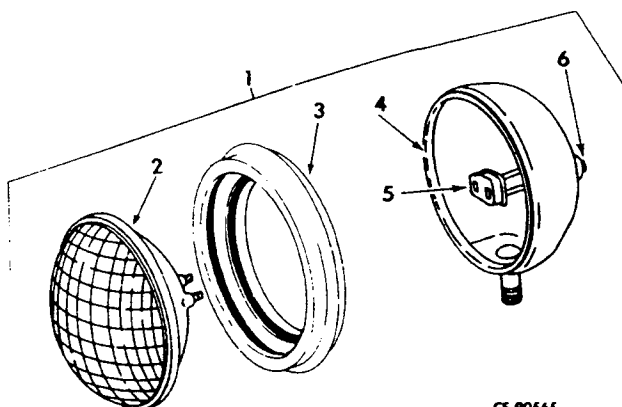


IPB-13181 A

1	324 352 R91	LAMP ASSEMBLY, combination tail & stop (2)
	121 749	BOLT, No. 8-32 x 5/16" (2)
	121 841	WASHER, No. 8 lock (2)
	120 380	WASHER, 1/4" lock (2)
1A	313 749 R91	DOOR ASSEMBLY
	445 527	BOLT, No. 8-32 x 3/4" (2)
2	446 914	BULB (1683 trade)
3	193 093	BULB (623 trade)
4		SOCKET & PLATE (Not furnished separately)
5		BODY (Not furnished separately)
6	142 247	NUT, 1/4"-28 hex (2)
7	221 451 H1	SUPPORT, lamp assembly R.H.
7	221 452 H1	SUPPORT, lamp assembly L.H.

ELECTRICAL

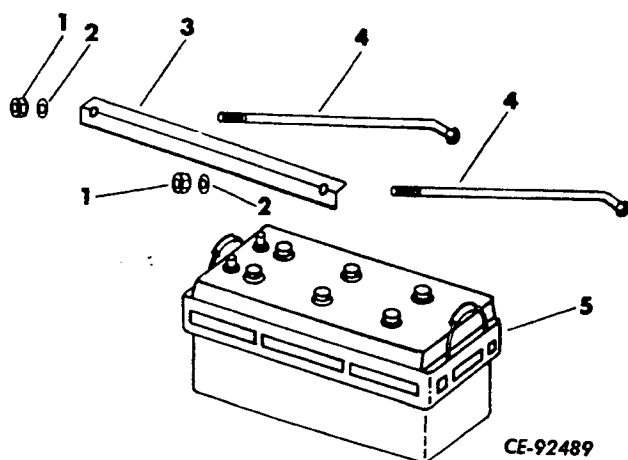
REF. NO.	PART NUMBER	DESCRIPTION
FRONT DRIVING LAMP ASSEMBLY & LOW LEVEL LAMP ASSEMBLY		



CE-90565

- | | | |
|---|-------------|--|
| 1 | 338 814 R91 | LAMP ASSEMBLY (2) |
| 2 | 273 560 | SEALED UNIT (Trade No. 4478) |
| 3 | 338 896 R1 | RING, mounting |
| 4 | | BODY (Not furnished separately) |
| 5 | | CONNECTOR & WIRING ASSEMBLY (Not furnished separately) |
| 6 | | TERMINAL (Not furnished separately) |

BATTERY & MOUNTING

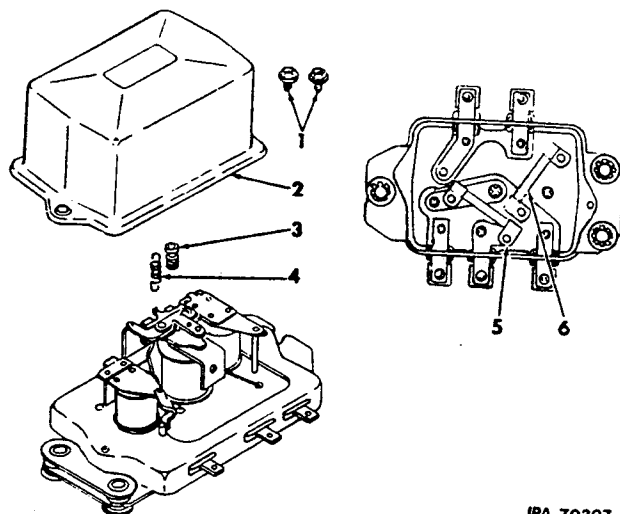


CE-92489

- | | | |
|---|------------|---|
| 1 | 26 110 R1 | NUT, lock (4) |
| 2 | 25 542 R1 | WASHER, flat (4) |
| 3 | 127 823 H1 | ANGLE, battery retainer (2) |
| 4 | 939 419 C1 | BOLT, battery retainer (4) |
| 5 | | BATTERY, 12 volt (Prestolite No. 4912X) (dry charged) (2) |

REF. NO.	PART NUMBER	DESCRIPTION
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VOLTAGE REGULATOR (Delco Remy)



IPA-70307

- | | |
|------------|--|
| 1 119 518 | REGULATOR ASSEMBLY, voltage (I.H. 702 622 C1) (See NOTE 1) U002372 and below, except 02370 C0* and below |
| 25 222 R1 | BOLT, 3/4" long (2) |
| 25 519 R1 | NUT (2) |
| 152 711 H1 | WASHER, 1/4" toothed lock (6) |
| 138 489 | WASHER, lock (2) |
| | (Consists of items 1 thru 6 - |

- | | |
|------------|---|
| 1 1943 386 | SCREW, cover attaching (2) |
| 2 | COVER, regulator (Not furnished separately) |
| 3 1958 148 | SCREW, adjusting |
| 4 1958 137 | SPRING, adjusting screw |
| 5 1956 235 | RESISTOR |
| 6 1960 347 | RESISTOR |
| 931 850 C1 | BRACKET, mounting |
| 275 804 R1 | BOLT |

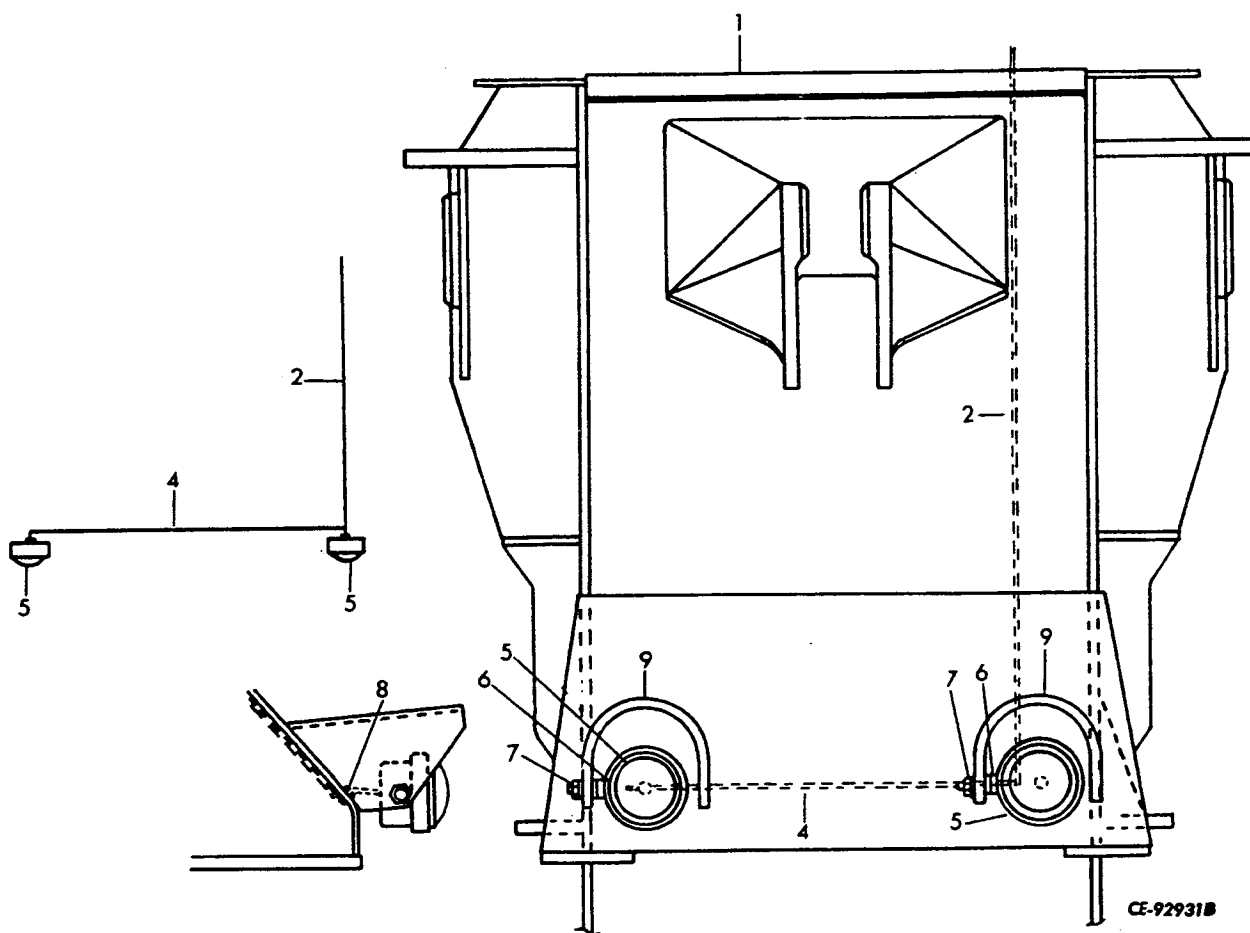
NOTE 1 - On units U002373 and up, also 02370 and C0* and up, the Regulator is built into the Generator - Refer to E.P.C. - 400 Parts Catalog

* - Serial number not available.

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOW LEVEL HEAD LIGHT

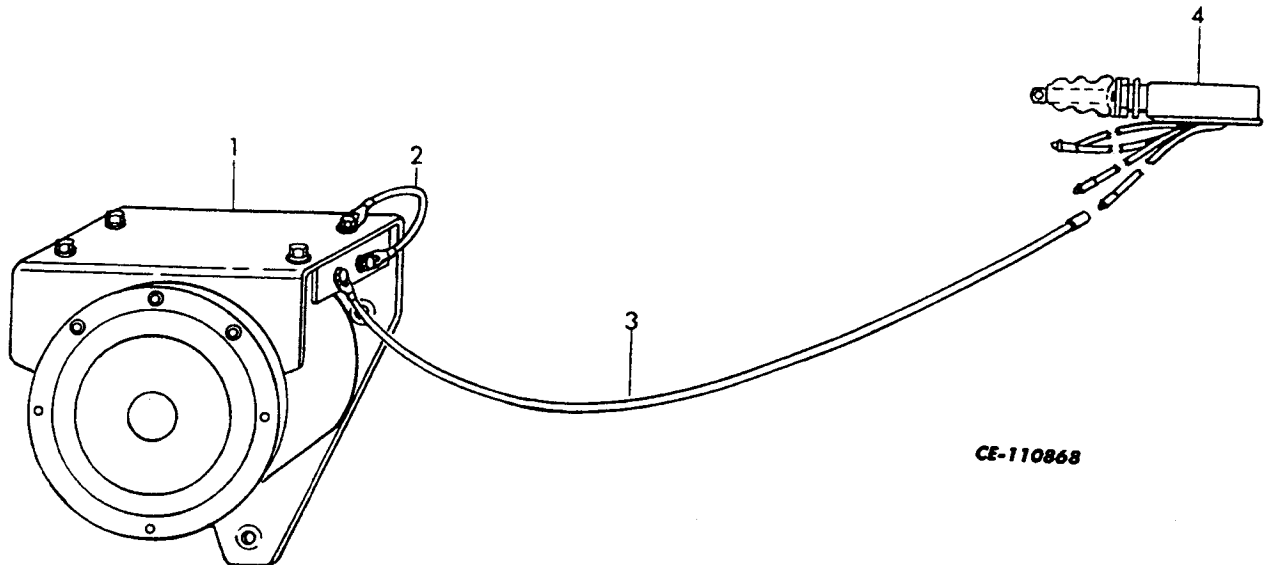


1	FRAME, front (Refer to FRAME)	6	176 749 H1	WASHER (4)
2	124 946 H1 CABLE	7	9 411 648	NUT, 1/2"-20NF Esna (2)
4	877 586 C1 CABLE, lamp to lamp	8	109 692 H1	BUSHING, rubber (2)
5	LAMP, low level head (Refer to Low Level Head Lamp Assembly) (2)	9	877 857 C1	SUPPORT, lamp (2)

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BACK-UP ALARM ATTACHMENT

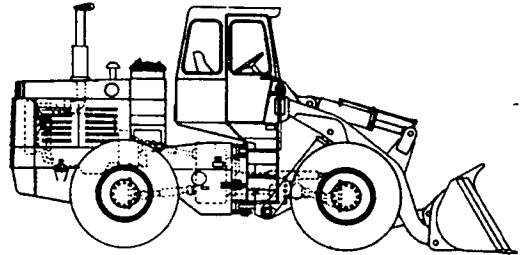


CE-110868

- | | | |
|---|------------|--|
| 1 | 663 478 C2 | ALARM, back-up |
| | 25 493 R1 | BOLT, hex-hd cap (4) |
| | 25 520 R1 | NUT (4) |
| | 25 543 R1 | WASHER, flat (8) |
| 2 | 933 547 C1 | CABLE (black, minus to ground) |
| 3 | 933 546 C1 | CABLE (red) |
| 4 | | SWITCH, neutral safety (Refer to
NEUTRAL SAFETY SWITCH) |
| | FGH-14403 | DRAWING, hood re-work |
| | FGH-14406 | DRAWING, reverse alarm installation |

SECTION 9

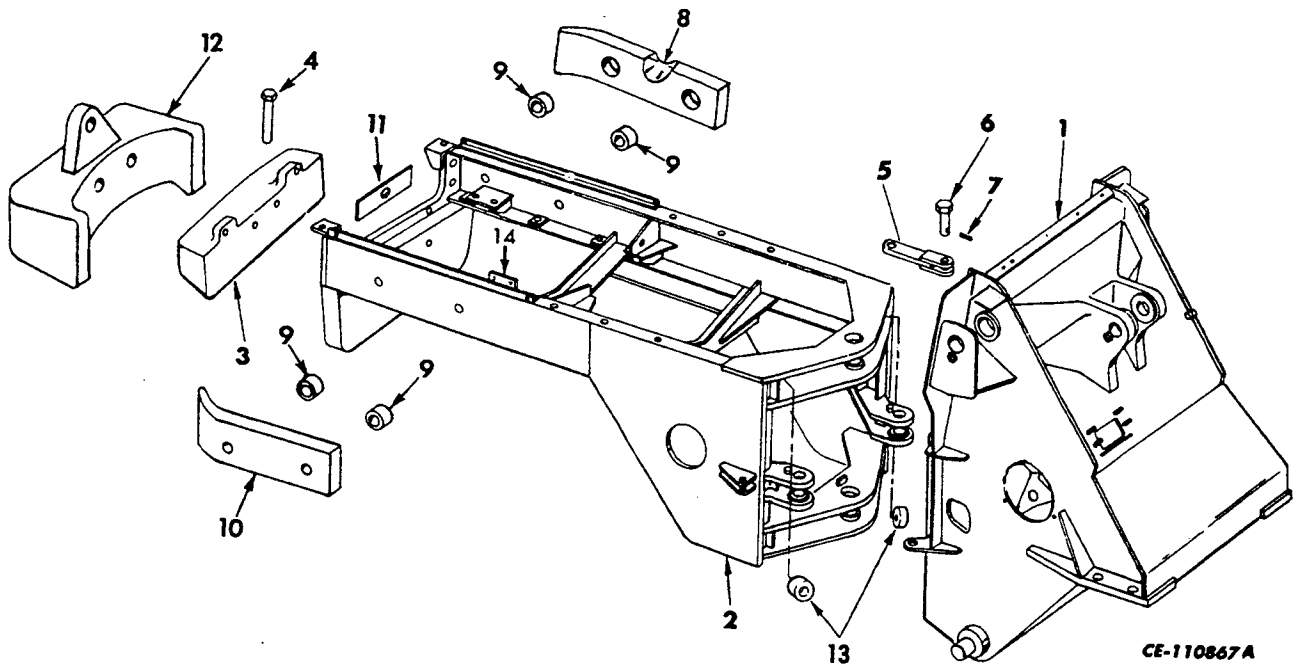
FRAME



FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FRAME AND COUNTERWEIGHT



1	893 543 C92	FRAME w/two BUSHING, 212 331 H1, front (Not used on units equipped w/Fender Attachment, R.O.P.S. Cab Low Level Head Light Kit or Tire Inflation Kit) (See NOTE 1 & 2)	2	926 137 C1	FRAME w/two BUSHING, 886 085 C1 and two BUSHING, 886 086 C1, rear (Use only on units equipped q/Fender Attachment) (See NOTE 2)
1	883 976 C2	FRAME w/o BUSHINGS (Use only on units equipped w/Fender Attachment) (See NOTE 2)	2	926 079 C3	FRAME w/two BUSHING, 886 085 C1 and two BUSHING, 886 086 C1, rear (See NOTE 2) (%)
1	929 890 C99	FRAME w/two BUSHING, 212 331 H1, front (Used only on units equipped w/R.O.P.S. Cab) (See NOTE 2)	2	1 105 894 C1	FRAME w/two BUSHING, 886 085 C1, two BUSHING, 886 086 C1 and a BAR, 934 193 C1 (Used only on units equipped w/Evaporator Attachment) (See Note 2)
1	MOD-13946	FRAME, front (Used on units equipped w/LOW LEVEL HEAD LIGHT KIT) (See NOTE 2)	NOTE 1: For units equipped with Front End Hydraulics Kit or Logger Hydraulics Attachment, also order drawing FGH-14075.		
1	894 156 C1	FRAME, w/PIPE COUPLING, 187 395, front (Used on units equipped w/TIRE INFLATION KIT) (See NOTE 2)	NOTE 2: Service part will be available on special order with clearance of the Engineering Department. Chassis serial number must be furnished when ordering. Order on "Machine Order" Form.		
2	926 138 C1	FRAME w/two BUSHING, 886 085 C1 and two BUSHING, 886 086 C1, rear (Use only on units equipped w/Rear or Side Counterweight Kits or Logger Hydraulics Attachment) (See NOTE 2)	% Not used on units equipped with rear or side Counterweight Kits or Logger Hydraulics Attachments, Fender Attachment or Evaporator Attachment.		

FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRAME AND COUNTERWEIGHT – Continued			11	883 316 C1	BAR (Used only on units equipped with Rear Counterweight Kit or Logger Hydraulics Attachment)
3	216 127 H1	COUNTERWEIGHT, rear (Regular)		273 110	BOLT, 3/4NF x 8-1/4"
	26 251 R1	BOLT, 3/4NF x 9" (Not used on units equipped with Rear or Side Counterweight Kit or Logger Hydraulics Attachments) (2)		106 268	WASHER, 3/4" flat
	25 360 R1	BOLT, 3/4 x 5-1/4" (2)		18 558 R1	NUT, 3/4"NF Esna
	25 548 R1	WASHER, 3/4" flat (4)	12	882 815 C1	COUNTERWEIGHT, rear (Used only on units equipped w/Rear Counterweight Kit)
9 413 983		NUT, 3/4" - 16 Esna (4 used on units equipped with Regular Counterweight) (2 used on units equipped with Rear or Side Counterweight Kit or Logger Hydraulics Attachment)		25 703 R1	BOLT, 3/4" x 8-1/2"
				26 598 R1	BOLT, 3/4" x 14" (2)
				27 402 R1	BOLT, 3/4" x 20" (2)
				9 413 983	NUT (5)
				25 548 R1	WASHER, flat (7)
4	279 070 R1	PIN, drawbar	13	216 293 H2	BUMPER, steering (2)
5		ROD, frame locking (Not furnished separately)			U0* and up
6	208 258 H1	PIN, frame locking (2)		24 863 R1	C0* and up
7	206 989 H1	PIN, clinch (2)		25 546 R1	BOLT (2)
8	882 813 C1	COUNTERWEIGHT, L.H. (Used only on units equipped w/Rear or Side Counterweight Kit) U002366 and below C0* and below		9 412 230	WASHER (2)
	25 845 R1	BOLT			NUT, lock (2)
	25 550 R1	WASHER, flat (2)	14	934 193 C1	BAR, evaporated mounting (Used on units equipped w/Evaporator Attachment)
8	935 510 C1	COUNTERWEIGHT, L.H. (Used only on units equipped w/Rear or Side Counterweight Kit) U002367 and up C0* and up		FGH-11032	DRAWING, counterweight installation (For Logger Hydraulic Attachment)
	25 845 R1	BOLT (2)		888 111 C91	KIT, rear counterweight (See NOTE 1) U002366 and below C0* and below
	25 550 R1	WASHER, flat (2)			(Consists of –
9	179 624 H1	BOSS (Used only on units equipped w/Rear or Side Counterweight Kit) (4) U002366 and below C0* and below		1	BAR 883 316 C1
				2	BOLT 26 598 R1
				4	BOLT 25 845 R1
				1	BOLT 25 703 R1
				2	BOLT 27 402 R1
				4	BOSS 27 732 R1
				1	COUNTERWEIGHT 882 813 C1
				1	COUNTERWEIGHT 882 814 C1
				1	COUNTERWEIGHT 882 815 C1
				1	DRAWING, INSTALLATIONFGH-14779
9	27 732 R1	BOSS (Used only on units equipped w/Rear or Side Counterweight Kit) (4) U002367 and up C0* and up		5	NUT 9 413 983
				7	WASHER 25 548 R1
				4	WASHER 25 550 R1)
10	882 814 C1	COUNTERWEIGHT, R.H. (Used only on units equipped w/Rear or Side Counterweight Kit) U002366 and below C0* and below		888 113 C91	KIT, side counterweight (See NOTE 1) U002366 and below C0* and below
	25 845 R1	BOLT (2)			(Consists of –
	25 550 R1	WASHER, flat (2)		4	BOLT 25 845 R1
				4	BOSS 27 732 R1
				1	COUNTERWEIGHT 882 813 C1
10	882 813 C1	COUNTERWEIGHT, R.H. (Used only on units equipped w/Rear or Side Counterweight Kit) U002367 and up C0* and up		1	COUNTERWEIGHT 882 814 C1
	25 845 R1	BOLT (2)		1	INSTALLATION-DRAWING FGH-14779
	25 550 R1	WASHER, flat (2)		4	WASHER 25 550 R1)

* - Serial number not available.

NOTE 1: Order on "Machine Order" Form.

FRAME

REF. NO.	PART NUMBER	DESCRIPTION
FRAME AND COUNTERWEIGHT – Continued		
936 838 C91	KIT, rear counterweight (See NOTE 1) U002367 and up C0* and up (Consists of –	
	1	BAR 883 316 C1
	1	BOLT 25 703 R1
	4	BOLT 25 845 R1
	2	BOLT 26 598 R1
	2	BOLT 27 402 R1
	4	BOSS 27 732 R1
	1	COUNTER-WEIGHT, L.H. 935 510 C1
	1	COUNTER-WEIGHT, R.H. 882 813 C1
	1	COUNTER-WEIGHT, rear 882 815 C1
	1	DRAWING FGH-14654
	5	NUT 9 413 983
	7	WASHER 25 548 R1
	4	WASHER 25 550 R1)

936 837 C91	KIT, side counterweight (See NOTE 1) U002367 and up C0* and up (Consists of –	
	4	BOLT 25 845 R1
	4	BOSS 27 732 R1
	1	COUNTER-WEIGHT, L.H. 935 510 C1
	1	COUNTER-WEIGHT, R.H. 882 813 C1
	1	DRAWING FGH-14654
	4	WASHER 25 550 R1)

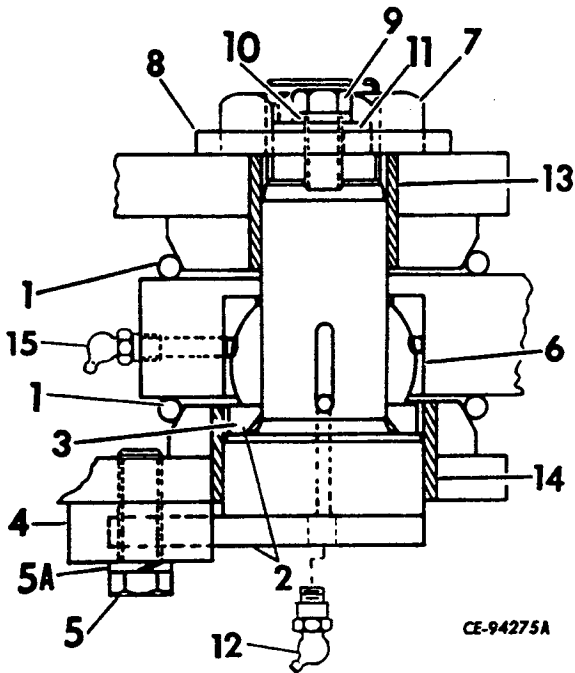
* - Serial number not available.

NOTE 1: Order on "Machine Order"
Form.

FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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HINGE PIN ASSEMBLY

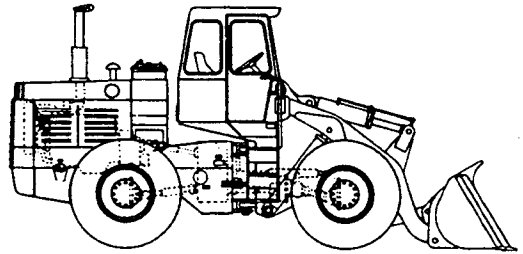


1	216 288 H1	RING, cord (4)
	26 290 R1	BOLT (4)
	118 773	WASHER, flat (8)
	24 468 R1	NUT (4)
2	876 378 C92	SHAFT w/BUSHING (2)
3		BUSHING (Not furnished separately) (2)
4		CAM, lockplate (Not furnished separately) (2)
5	25 963 R1	BOLT (2)
5A	131 046	WASHER, flat (2)
6	212 331 H1	BUSHING, ball (2)
7	211 534 H1	NUT, special (2)
8		PLATE, retainer (Not furnished separately) (2)
9	25 355 R1	BOLT (4)
10	131 046	WASHER, flat (4)
11	106 268	WASHER, flat (4)
12	127 743	FITTING, grease (2)

13	886 086 C1	BUSHING (2)
14	886 085 C1	BUSHING (2)
15	109 461	FITTING, grease (Replaces 126 152) (2)

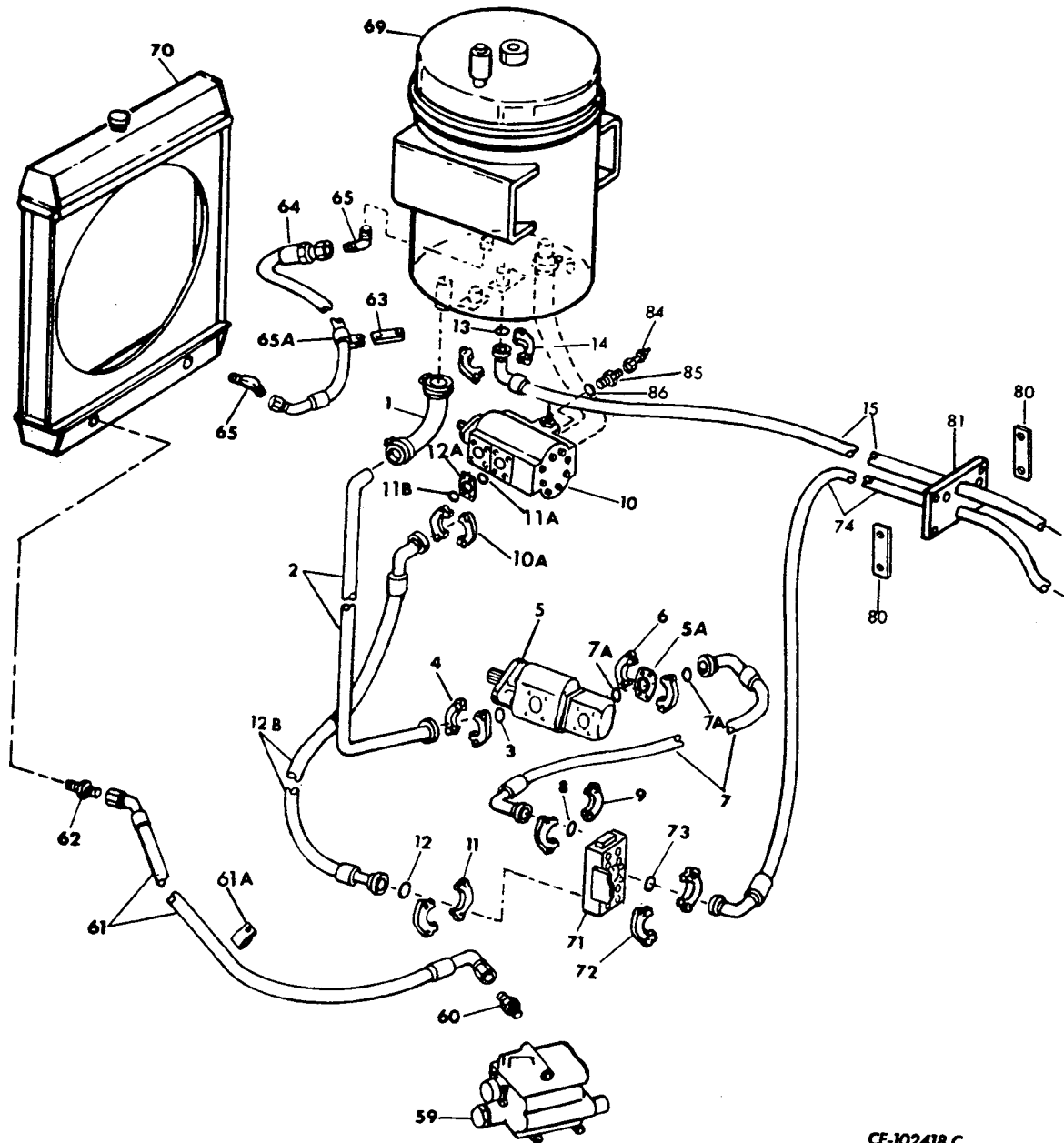
SECTION 10

HYDRAULICS



HYDRAULICS

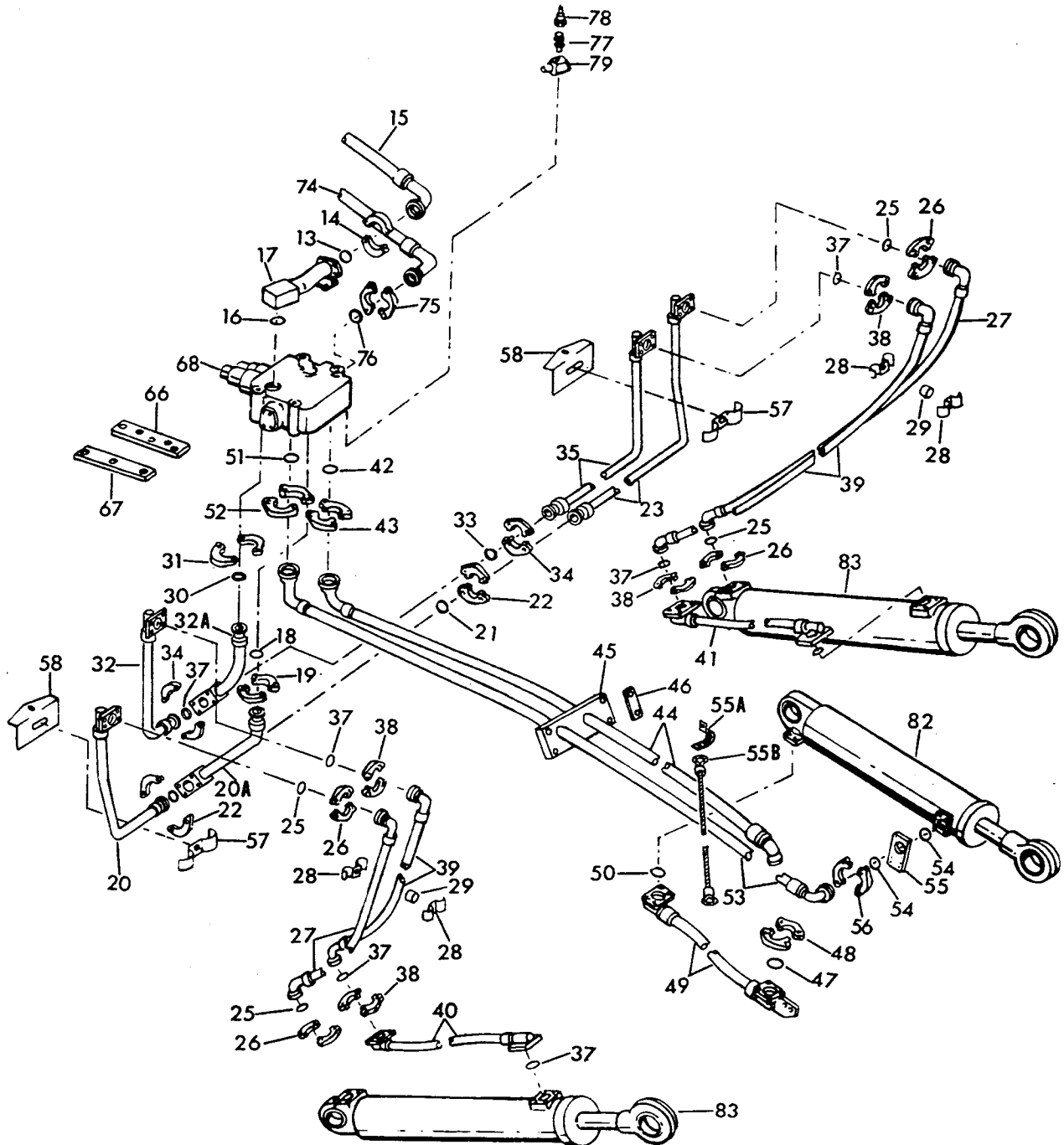
BOOM & BUCKET LINES



CE-102418 C

HYDRAULICS

BOOM & BUCKET LINES – Continued



CE99314A

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & BUCKET LINES - Continued					
<u>LINE-SUCTION-HYDRAULIC RESERVOIR TO LOADER PUMP</u>					
1	192 815 H4	COUPLING, 90° reservoir to tube (For Component Parts see 90° Reservoir Coupling Assembly in this section)	11B	939 746 C1	"O" RING (Used w/PLATE 1 101 417 C1)
2	926 701 C2	TUBE, reservoir to loader pump	12	939 746 C1	"O" RING
3	343 909 R1	"O" RING (Replaces 932 464 C1)	12A	1 101 417 C1	PLATE, seal
4	290 045 R1 24 850 R1	CLAMP, split flange (2) BOLT (4)	12B	927 711 C1	HOSE U002226 and below C002363 and below
<u>LINE-LOADER PUMP TO TEE MANIFOLD</u>			12B	941 783 C1	HOSE U002227 and up C002364 and up
5		PUMP, loader (See Loader Pump Assembly in this section)	<u>LINE-RETURN-LOAD VALVE TO RESERVOIR</u>		
5A	932 485 C1	SEAL, hose flange (w/o "O" RING groove) (Order PLATE 1 101 416 C1, 2 "O" RING 939 747 C1, and 4 BOLT 24 841 R1)	13	939 745 C1	"O" RING (2)
5A	1 101 416 C1	PLATE, seal (w/"O" RING groove)	14	301 844 R1 179 887	CLAMP, split flange (4) BOLT, 1/2NC x 1-3/4" (8)
6	877 949 C2 140 483 H 24 841 R1	CLAMP, split flange (2) BOLT (Used w/SEAL 932 485 C1) (4) BOLT (Used w/PLATE 1 101 416 C1) (4)	15	883 834 C2	HOSE
7	926 700 C1	HOSE	16	876 073 C1	"O" RING
7A	939 747 C1	SEAL (Used w/PLATE 1 101 416 C1) (2)	17	220 631 H1	MANIFOLD
8	939 746 C1	"O" RING	<u>LINE-BOOM RAISE-VALVE TO CYLINDERS</u>		
9	290 045 R1 24 850 R1	CLAMP, split flange (2) BOLT (4)	18	939 747 C1	"O" RING
<u>LINE-LOADER & STEERING PUMP #2 PORT TO TEE MANIFOLD</u>			19	877 949 C2 140 483 H	CLAMP, split flange (4) BOLT (8)
10		PUMP, steering diverter (See Steering Diverter Pump Assembly in this section)	20	215 392 H1	TUBE, R.H. boom raise U002201 and below except 02200, 02197, 02196, 02195, 02194, 02193, 02189, 02188, 02187, 02184, 02183, and 02180 C0* and below
10A	290 045 24 850 R1 24 851 R1	CLAMP, split flange (2) BOLT (Used w/"O" RING 932 464 C1) (4) BOLT (Used w/PLATE 1 101 417 C1) (4)	20	899 606 C1	TUBE, R.H. boom raise U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, and 02202 and up C0* and up
11	290 045 R1 24 850 R1	CLAMP, split flange (2) BOLT, 7/16"NC x 1/2" (4)	20A	899 602 C1	TUBE, R.H. boom raise U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, and 02202 and up
11A	932 464 C1	"O" RING (Not used w/PLATE 1 101 417 C1) (Order PLATE 1 101 417 C1, 2 "O" RING 939 746 C1 and 4 BOLT 24 851 R1)	21	939 747 C1	"O" RING (2)
11A	939 746 C1	"O" RING (Used w/PLATE 1 101 417 C1)	22	877 949 C2 24 862 R1	CLAMP, split flange (4) BOLT (8)

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & BUCKET LINES — Continued					
23	215 393 H1	TUBE, L.H. boom raise U002201 and below except 02200, 02197, 02196, 02195, 02194, 02193, 02189, 02188, 02187, 02184, 02183, and 02180 C0* and below	35	215 391 H1	TUBE, L.H. lower U002201 and below except 02200, 02297, 02196, 02195, 02194, 02193, 02189, 02188, 02187, 02184, 02183, 02180 C0* and below
23	899 605 C1	TUBE, L.H. boom raise U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, and 02202 and up C0* and up	35	899 607 C1	TUBE, L.H. boom lower U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, 02202 and up C0* and up
25	939 747 C1	"O" RING (4)	37	939 747 C1	"O" RING (7)
26	877 949 C2 140 483 H	CLAMP, split flange (8) BOLT (16)	38	877 949 C2 140 483 H	CLAMP, split flange (8) BOLT (16)
27	879 120 C1	HOSE (2)	39	879 120 C1	HOSE (2)
28	177 690 H1 24 865 R1 9 412 230	CLAMP, hose (4) BOLT (2) NUT, 1/2"-20NF Esna (2)	40	883 845 C1 138 243	TUBE, R.H. boom cylinder BOLT (4)
			41	883 844 C1 138 243	TUBE, L.H. boom cylinder BOLT (4)

LINE-BOOM LOWER-VALVE TO CYLINDERS

30	939 747 C1	"O" RING
31	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT (4)
32	215 390 H1	TUBE, R.H. boom lower U002201 and below except 02200, 02197, 02196, 02195, 02194, 02193, 02189, 02188, 02187, 02184, 02183, and 02180 C0* and below
32	899 608 C1	TUBE, R.H. boom lower U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, and 02202 and up C0* and up
32A	899 603 C1	TUBE, R.H. boom lower U002180, 02183, 02184, 02187, 02188, 02189, 02193, 02194, 02195, 02196, 02197, 02200, 02202 and up C0* and up
33	939 747 C1	"O" RING
34	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT (4)

LINE-BUCKET CLOSE-VALVE TO CYLINDER

42	939 747 C1	"O" RING
43	877 949 C2 140 483 H	CLAMP, split flange (4) BOLT (8)
44	883 833 C1	HOSE
45	881 330 C2	PAD, rubber hose mounting
46	881 329 C1 9 412 230 25 536 R1	BAR, pad retainer (2) NUT (4) WASHER, flat (4)
47	939 746 C1	"O" RING
48	290 045 R1 24 850 R1	CLAMP, split flange (2) BOLT (4)
49	883 843 C1	TUBE, valve to cylinder (Not used on units equipped w/Logger Hydraulics Attachment)

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & BUCKET LINES – Continued			58	893 541 C1	ANGLE, boom tube mounting (2) U002201 and below except 02180, 02183, 02184, 02187 thru 02189, 02193 thru 02197, 02200 and 02202 C0* and below BOLT (2)
49	894 958 C1	TUBE, valve to cylinder (Used only on units equipped w/logger Hydraulics Attachment)	24 843 R1		
	138 268	BOLT, 7/16NF x 1-1/2" hex (4)	LINE-STEERING VALVE TO RADIATOR OIL COOLER		
	181 370	BOLT, 3/8NF x 1-1/4" U001797 and below (2) C0* and below (2)	59		VALVE, steering (See Steering Valve in this section)
	24 841 R1	BOLT, 3/8NC x 1-1/2" U001798 and up (2) C0* and up (2)	60	9 402 712	FITTING
	106 263	WASHER, 3/8 flat (4)	61	885 315 C2	HOSE
	17 234 R1	NUT, 3/8"-24NF Esna U001797 and below (2) C0* and below (2)	61A	3 049 881 R1 25 522 R1 25 544 R1	CLIP, pipe (2) NUT (2) WASHER (2)
	9 413 979	NUT, 3/8"NC U001798 and up (2) C0* and up (2)	62	9 402 712	FITTING
50	939 746 C1	"O" RING	LINE-RADIATOR OIL COOLER RESERVOIR		
LINE-BUCKET OPEN-VALVE TO CYLINDER			63	885 052 C1 25 537 R1	BAR WASHER, lock
51	939 747 C1	"O" RING	64	885 314 C1	HOSE
52	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT, 3/8NC x 1-1/4" (4)	65	9 402 829	FITTING, 45° (2)
53	883 832 C1	HOSE	65A	3 049 881 R1 25 493 R1 25 533 R1 25 520 R1	CLAMP (1) BOLT WASHER, lock NUT
54	939 746 C1	"O" RING (2)	66	883 848 C1 271 587 103 325	BAR, L.H. valve support BOLT, 5/8NF x 2" (2) WASHER, 5/8" lock (2)
55	194 219 H1	PLATE	67	883 849 C1 271 587 103 325	BAR, R.H. valve support BOLT, 5/8NF x 2" (2) WASHER, 5/8" lock (2)
55A	892 647 C1	CLAMP (2) U001797 and below C0* and below BOLT, 3/8NF x 1-1/4" WASHER, lock 3/8" NUT, 3/8"NF hex	68		VALVE, main control (See Main Control Valve in this section)
	181 370		69		RESERVOIR (See Reservoir in this section)
	103 321		70		RADIATOR (See Radiator, Heat Exchanger, and Connections in Section 6)
	103 026				
55A	26 613 R1	CLAMP (2) U001798 and up C0* and up BOLT (2) WASHER, flat (4) NUT (2)			
	24 861 R1				
	25 536 R1				
	9 412 230				
55B	931 289 C1	CABLE, hose tie down (2) U001798 and up C0* and up BOLT (4)			
	24 855 R1				
56	290 045 R1 24 850 R1	CLAMP, split flange (2) BOLT			
BOOM CYLINDER PIPE SUPPORTS					
57	886 562 C1 24 843 R1 25 553 R1 25 522 R1	CLAMP, boom tube (2) BOLT, 3/8NF x 2" (2) WASHER (6) NUT, 3/8"NF hex (2)			

* - Serial number not available.

HYDRAULICS

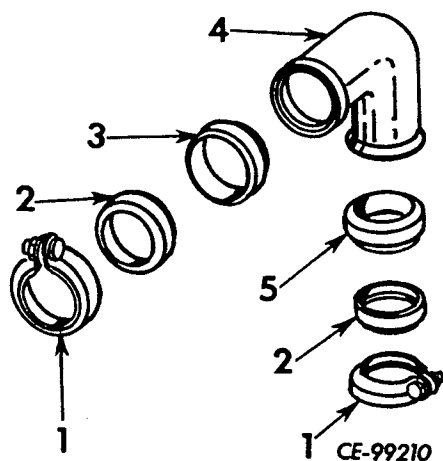
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & BUCKET LINES — Continued			86	342 775 R1	"O" RING U002227 and up C0* and up
<u>LINE-TEE MANIFOLD TO LOADER VALVE</u>			445 684		PLUG, 1/8" pipe (Used w/TUBE, 899 607 C1)
71	936 878 C1	TEE, manifold			
	24 840 R1	BOLT (4)			
	25 534 R1	WASHER, lock (4)			
	25 522 R1	NUT (4)			
72	301 844 R1	CLAMP, split flange (2)			
	24 862 R1	BOLT (4)			
73	939 745 C1	"O" RING			
74	921 164 C1	HOSE			
75	290 045 R1	CLAMP, split flange (2)			
	24 850 R1	BOLT (4)			
76	939 746 C1	"O" RING			
<u>MAIN CONTROL VALVE CONNECTIVE FITTING</u>					
77	443 987	NIPPLE			
78	342 775 R91	PLUG, quick connective			
79	890 729 C1	ELBOW			
<u>PIVOT HOSE SUPPORT</u>					
80	933 143 C1	BAR, sheet (2)			
	21 318 R1	BOLT (4)			
	9 413 979	NUT (4)			
81	883 841 C2	SHEET, rubber			
82		CYLINDER, bucket (Refer to Bucket Cylinder in this section)			
83		CYLINDER, boom (Refer to Boom Cylinder in this section) (2)			
<u>STEERING DIVERTER PUMP CONNECTIVE FITTING</u>					
84	342 775 R91	PLUG, quick connective U002227 and up C0* and up			
85	936 897 C1	CONNECTOR U002227 and up C0* and up			

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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90° RESERVOIR COUPLING ASSEMBLY

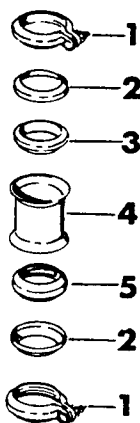


3	877 202 C1	SEAL, cupped
4	180 709 H1	SLEEVE
5	180 708 H2	SEAL, solid

192 815 H4 COUPLING ASSEMBLY (Consists of the following parts –

1	181 249 H2	COUPLING (2)
2	877 200 C1	WASHER (2)
3	181 250 H2	SEAL, solid
4	192 679 H1	ELBOW
5	877 201 C1	SEAL, cupped

HYDRAULIC TUBE COUPLING ASSEMBLY



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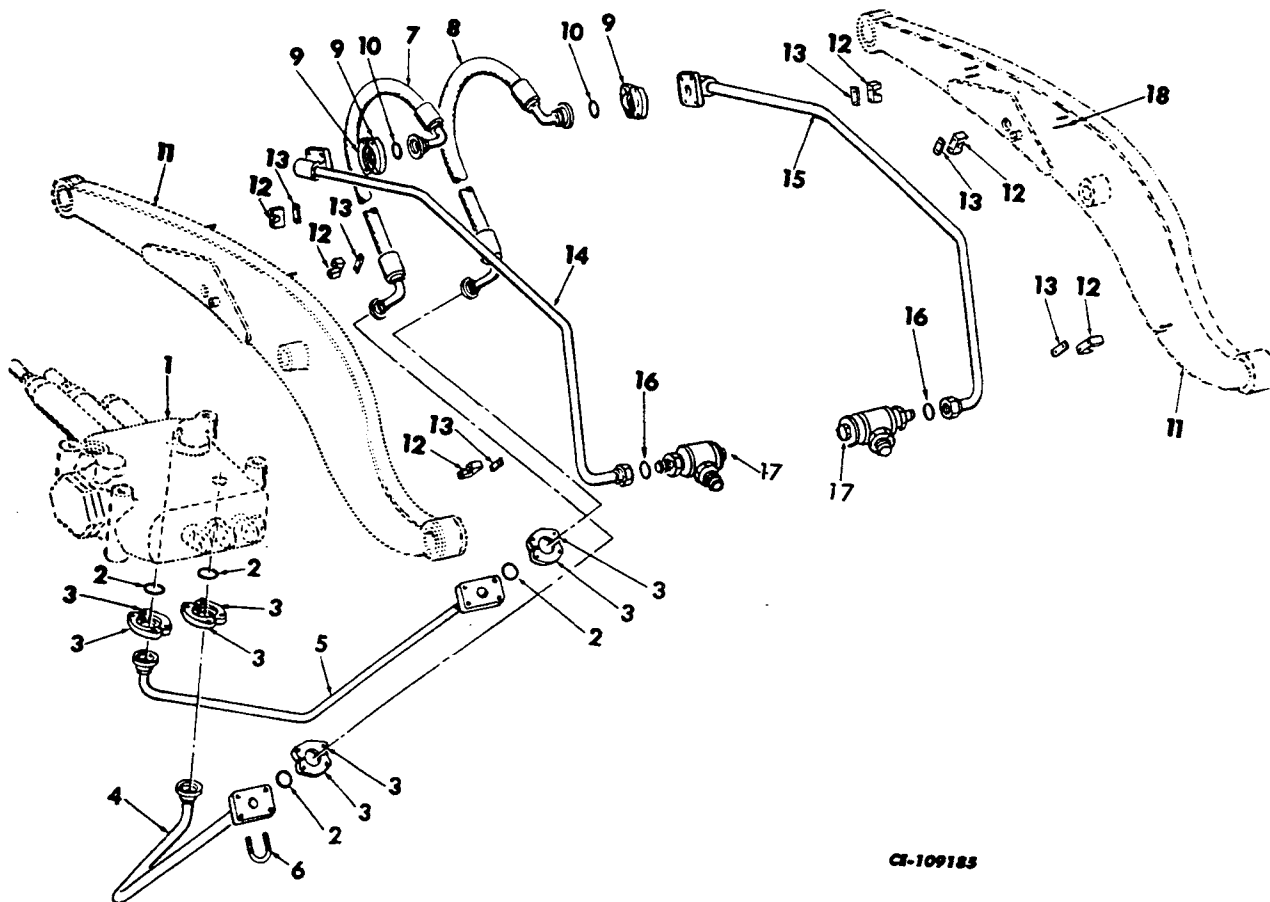
177 665 H4 COUPLING ASSEMBLY (Consists of the following parts)

1	180 707 H2	COUPLING (2)
2	877 203 C1	WASHER (2)

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FRONT END HYDRAULICS KIT (For units equipped w/ front mounted hydraulic attachment)



CE-109185

Parts without letters after the description indicates the part is used for all units equipped with Front End Hydraulics: Letters "A" and "B" are used to identify separate Front End Hydraulic Kits.

A	885 217 C91	KIT, front end hydraulics (Not used on units equipped w/Logger Attachment) (See NOTE 1)	3	877 949 C2	CLAMP, split flange (8)
				140 483	BOLT (16)
B		Service parts for front end hydraulics on units equipped w/Logger Hydraulics Attachment	4	885 184 C1	TUBE, R.H.
			5	885 183 C1	TUBE, L.H.
1		VALVE ASSEMBLY, three spool (For component parts see Three Spool Valve in this section)	6	932 572 C1	"U" BOLT, tube to frame (2)
				25 534 R1	WASHER, flat (4)
2	876 071 C1	"O" RING (4)	9	413 979	NUT (4)
				221 472 H1	SPACER (2)
7			7	876 511 C1	HOSE, R.H.
			8	876 510 C1	HOSE, L.H.
9			9	877 949 C2	CLAMP, split flange (4)
				140 483	BOLT (8)

NOTE 1: Order on "Machine Order" Form.

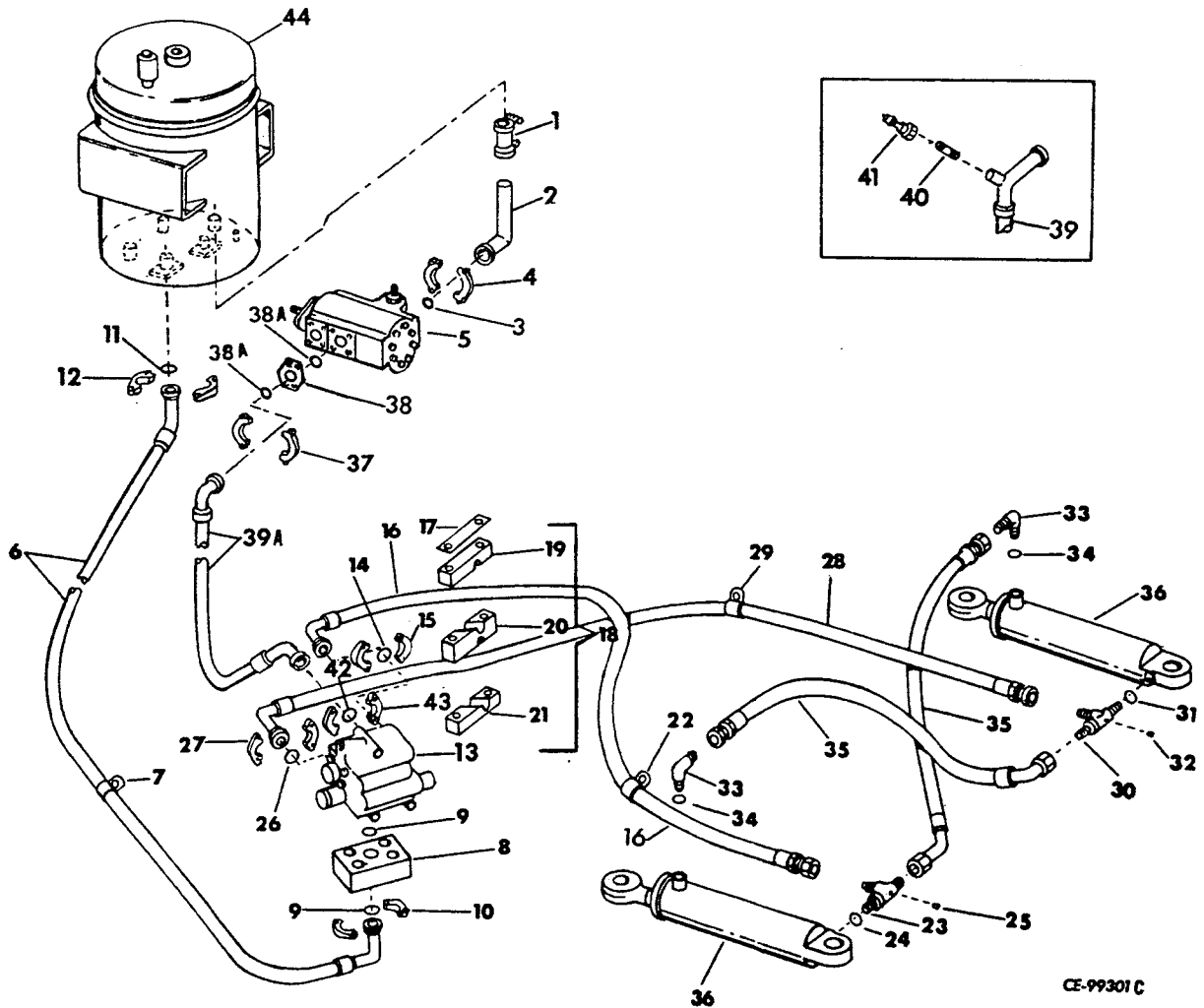
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
FRONT END HYDRAULICS KIT (For units equipped w/ front mounted hydraulic attachment) – Continued		
10	876 071 C1	"O" RING (2)
11		BOOM (See Boom and Linkage in Section 17) (2)
12	183 690 H1 17 234 R1	CLAMP (12) NUT, 3/8NF-24 Esna (24)
13	221 472 H1	SPACER (6)
14	885 187 C1	TUBE, R.H.
15	885 186 C1	TUBE, L.H.
16	368 269 R1	"O" RING (2)
17		SWIVEL ASSEMBLY (Mayson) (Re- fer to Swivel Assembly)
	9 403 374	CAP
18	183 651 H1	STUD (Kit A) (12)
	923 134 C1	BALL, control lever (%)
	883 850 C2	BAR, clevis (%) (2)
	144 243 H1	BUSHING, lever (%) (2)
	177 219 H1	CLEVIS, clevis rod (%)
	135 086 H1	COLLAR (%)
	109 454	FITTING, grease (%) (2)
	876 503 C11	LEVER w/two BUSHING, 144 243 H1 (%)
	885 213 C11	LEVER w/two BUSHING, 144 243 H1 (%)
	293 739 R1	"O" RING (%) (2)
	114 787	PIN, clevis (%) (4)
	885 215 C1	PIN, lever pivot (%)
	876 072 C1	"O" RING, hose connection at loader valve from tee manifold
	876 073 C1	"O" RING, at manifold (Kit A)
	FGH-10730	DRAWING, boom installation (Kit A)
	FGH-14075	DRAWING, frame installation (Kit A)
	FGH-10736	DRAWING, front end hydraulic in- stallation (Kit A)
		(%) - These Parts Are Listed and Illus- trated in Valve Control Linkage (3rd Spool) in this section)

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING LINES



LINE-RESERVOIR TO LOADER & STEERING PUMP

1	177 665 H4	COUPLING, tube (For Component Parts see Hydraulic Tube Coupling Assembly in this section)
2	921 132 C2	TUBE, suction U002226 and below C002368 and below
2	936 877 C1	TUBE, suction U002227 and up C002369 and up
3	384 250 R1	"O" RING (Replaces Seal, 932 463 C1)
4	327 302 R1 24 862 R1	CLAMP, split flange (2) BOLT, 1/2NC x 1-1/2" (4)

5

PUMP, steering diverter (See Steering Diverter Pump Assembly in this section)

LINE-STEERING VALVE TO RESERVOIR

6	921 143 C1	HOSE
7	142 846 H1 25 522 R1 120 382	CLAMP NUT WASHER, lock
8	883 212 C1	BLOCK, steering valve
9	939 746 C1	"O" RING (2)

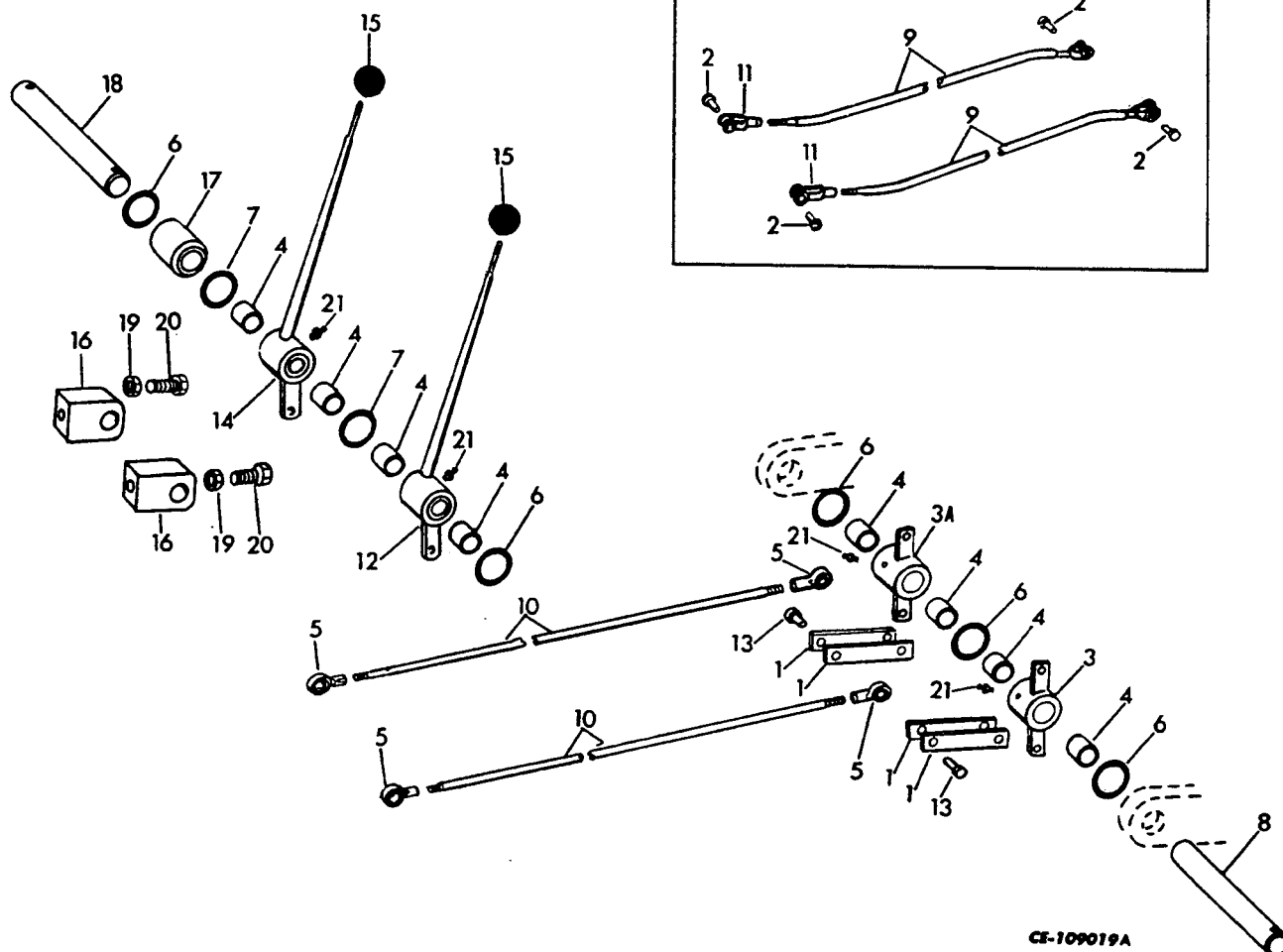
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING LINES – Continued			32	445 684	PLUG, 1/8" pipe
10	290 045 R1 24 854 R1	CLAMP, split flange (2) BOLT (4)	LINE-CYLINDER CROSSOVER		
11	939 746 C1	"O" RING	33	9 410 978	ELBOW, 90° (2)
12	290 045 R1 179 860	CLAMP, split flange (2) BOLT, 7/16NC x 1-1/4" (4)	34	364 885 R1	"O" RING (2)
13		VALVE, steering (See Steering Valve in this section)	35	883 820 C1	HOSE (2)
			36		CYLINDER, steering (See Steering Cylinder in this section)
LINE-STEERING VALVE TO R.H. CYLINDER			LINE-LOADER & STEERING PUMP TO STEERING VALVE		
14	939 747 C1	"O" RING	37	301 844 C1 24 861 R1	CLAMP, split flange (2) BOLT (Used w/SEAL 932 465 C1) (4)
15	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT (4)		24 862 R1	BOLT (Used w/PLATE 1 101 418 C1) (4)
16	885 285 C2	HOSE	38	932 465 C1	SEAL, hose flange (w/o "O" RING groove) (Order PLATE 1 101 418 C1, 2 "O" RING 939 745 C1 and 4 BOLT 24 862 R1)
17	885 290 C1	BAR, retainer	38	1 101 418 C1	PLATE, seal (w/"O" Ring groove)
18	887 847 C91 24 846 R1 25 522 R1 25 544 R1	STRIP ASSEMBLY, hose mounting BOLT (2) NUT (2) WASHER, flat (2)	38A	939 745 C1	"O" RING (2)
19	885 296 C1	STRIP, top	39	921 141 C1	HOSE U002226 and below C002368 and below
20	885 295 C1	STRIP, center	39A	936 871 C1	HOSE (Not used with Auxiliary Steering Attachment) U002227 and up C002369 and up
21	885 294 C1	STRIP, lower	40	105 404	NIPPLE U002226 and below C002368 and below
22	299 608 C1 24 861 R1 25 526 R1 25 546 R1	CLAMP BOLT NUT WASHER, flat	41	342 775 R91	PLUG, quick connective U002226 and below C002368 and below
23	877 604 C1	TEE, service	42	939 747 C1	"O" RING
24	364 885 R1	"O" RING	43	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT (4)
25	445 684	PLUG, 1/8" pipe	44		RESERVOIR (See Reservoir in this section)
LINE-STEERING VALVE TO L.H. CYLINDER					
26	939 747 C1	"O" RING			
27	877 949 C2 140 483 H	CLAMP, split flange (2) BOLT (4)			
28	885 284 C1	HOSE			
29	299 608 C1 24 861 R1 25 526 R1 25 546 R1	CLAMP, 1-1/4" coated BOLT NUT WASHER			
30	877 604 C1	TEE, service			
31	364 885 R1	"O" RING			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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VALVE CONTROL LINKAGE (2 Spool)



1	883 850 C2	BAR, clevis (4)	3A	215 529 H1	LEVER w/two BUSHING, 144 243 H1, bucket control U002262 and below, except 02256 C0* and below
2	103 498	PIN (8)	3A	899 510 C91	LEVER w/two BUSHING, 621 050 C91, bucket control U002263 and up, also 02256 C0* and below
	103 386	PIN, cotter (8)	4	144 243 H1	BUSHING, lever (8) U002262 and below except 02256 C0* and below
3	215 529 H1	LEVER w/two BUSHING, 144 243 H1, boom control U002262 and below except 02256 C0* and below	4	621 050 C91	BUSHING, lever (8) U002256, 02263 and up C0* and up
3	899 509 C91	LEVER w/two BUSHING, 621 050 C91, boom control U002256, 02263 and up C0* and up			

* - Serial number not available.

HYDRAULICS

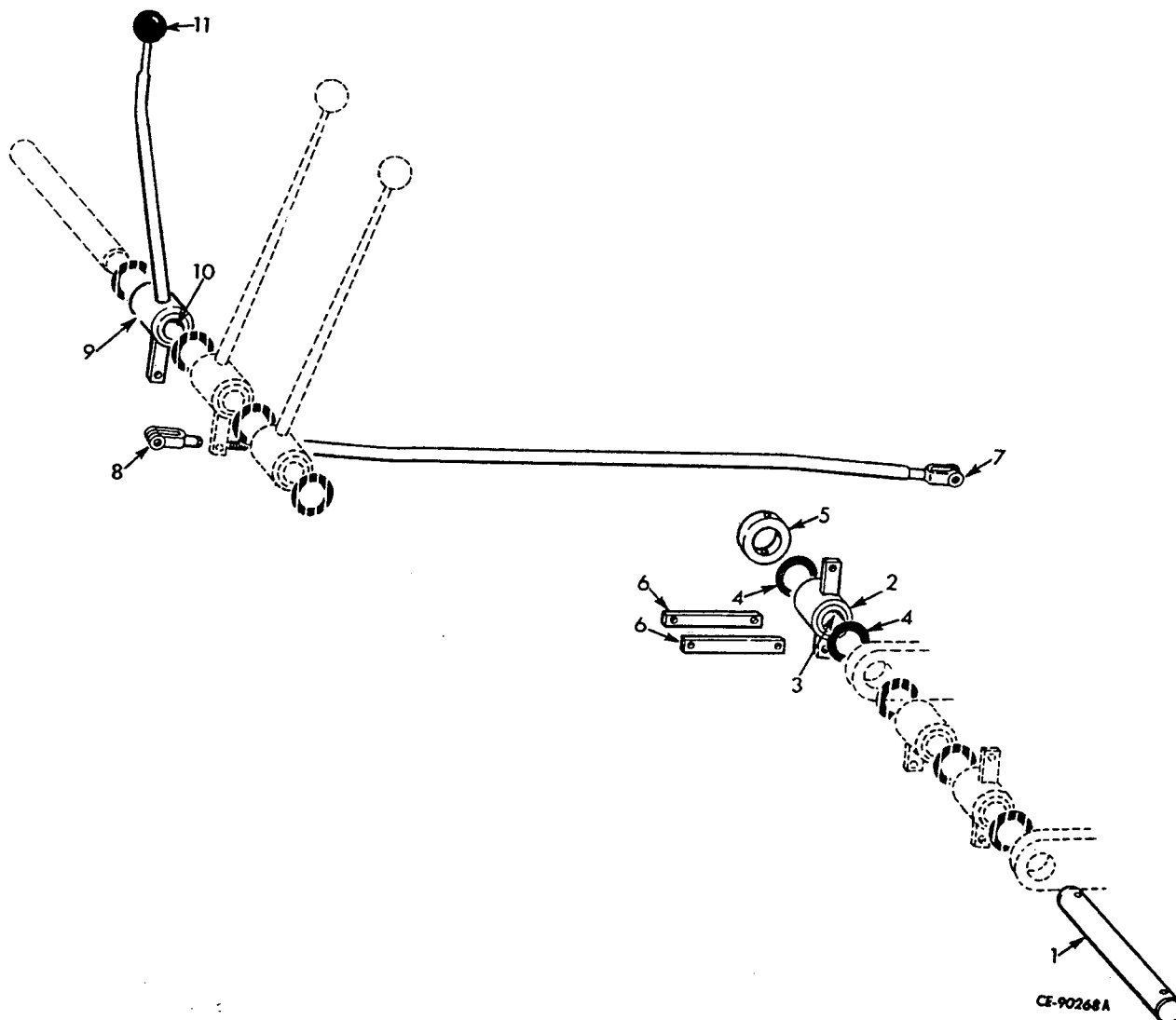
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
VALVE CONTROL LINKAGE – Continued (2 Spool)			14	899 508 C91	LEVER w/two BUSHING, 621 050 C91, boom control U002256, 02263 and up C0* and up
5	899 391 C1	END, rod (4) U002256, 02263 and up C0* and up	15	923 134 C1	BALL, hand (2) U002262 and below except 02256 C0* and below
	24 863 R1	BOLT (4)	15	934 110 C1	BALL, hand (2) U002256, 02263 and up C0* and up
	9 412 230	NUT, lock (4)	16	882 334 C1	BAR (2) U002262 and below except 02256 C0* and below
6	293 739 R1	"O" RING (5) U002262 and below except 02256 C0* and below	16	899 505 C1	BAR (2) U002256, 02263 and up C0* and up
7	254 954 R1	"O" RING (2) U002262 and below except 02256 C0* and below	17	197 576 H1	SPACER U002262 and below except 02256 C0* and below
8	885 297 C1	PIN (Not used on units equipped w/ Front End Hydraulic Kit or Logger Hydraulic Attachment) U002262 and below except 02256 C0* and below	17	899 549 C1	SPACER U002256, 02263 and up C0* and up
	181 325	BOLT	18	882 364 C1	PIN U002262 and below except 02256 C0* and below
	103 024	NUT	18	899 388 C1	PIN U002256, 02263 and up C0* and up
	103 319	WASHER, lock	19	9 413 979	NUT, bar mounting (2)
8	899 877 C1	PIN (Not used on units equipped w/ Front End Hydraulic Kit or Logger Hydraulic Attachment) U002256, 02263 and up C0* and up	20	25 501 R1 25 544 R1	BOLT, bar mounting (2) WASHER (4)
	25 672 R1	BOLT	21	109 461	FITTING, grease (4) U002263 and up, also 02256 C0* and up
	26 110 R1	NUT, lock			
9	215 531 H1	ROD, control (2) U002262 and below except 02256 C0* and below			
10	103 530 H1	ROD, control (2) U002256, 02263 and up C0* and up			
	25 527 R1	NUT (4)			
11	177 219 H1	CLEVIS (2) U002262 and below except 02256 C0* and below			
12	215 526 H2	LEVER w/two BUSHING, 144 243 H1, boom control U002262 and below except 02256 C0* and below			
12	899 507 C91	LEVER w/two BUSHING, 621 050 C91, boom control U002256, 02263 and up C0* and up			
13	103 498	PIN (4) U002256, 02263 and up C0* and up			
	103 386	PIN, cotter (4)			
14	215 525 H2	LEVER w/two BUSHING, 144 243 H1, bucket control U002262 and below except 02256 C0* and below			

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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VALVE CONTROL LINKAGE (3rd Spool)
(Used on units equipped with Front End Hydraulic Kit
or Logger Hydraulic Attachment)



1	885 215 C1	PIN, lever pivot U002262 and below except 02256 C0* and below	3	144 243 H1	BUSHING, lever (2) U02262 and below except 02256 C0* and below
1	934 111 C1	PIN, lever pivot U002256, 02263 and up C0* and up	3	621 050 C91	BUSHING, lever (2) U002256, 02263 and up C0* and up
2	885 213 C11	LEVER w/two BUSHING, 144 243 H1, 3rd spool U002262 and below except 02256 C0* and below	4	293 739 R1	"O" RING (2)
	126 152	FITTING, grease	5	135 086 H1	COLLAR
2	899 860 C91	LEVER w/two BUSHING, 621 050 C91, 3rd spool U002256, 02263 and up C0* and up		25 881 R1	BOLT
	126 152	FITTING, grease		26 110 R1	NUT

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
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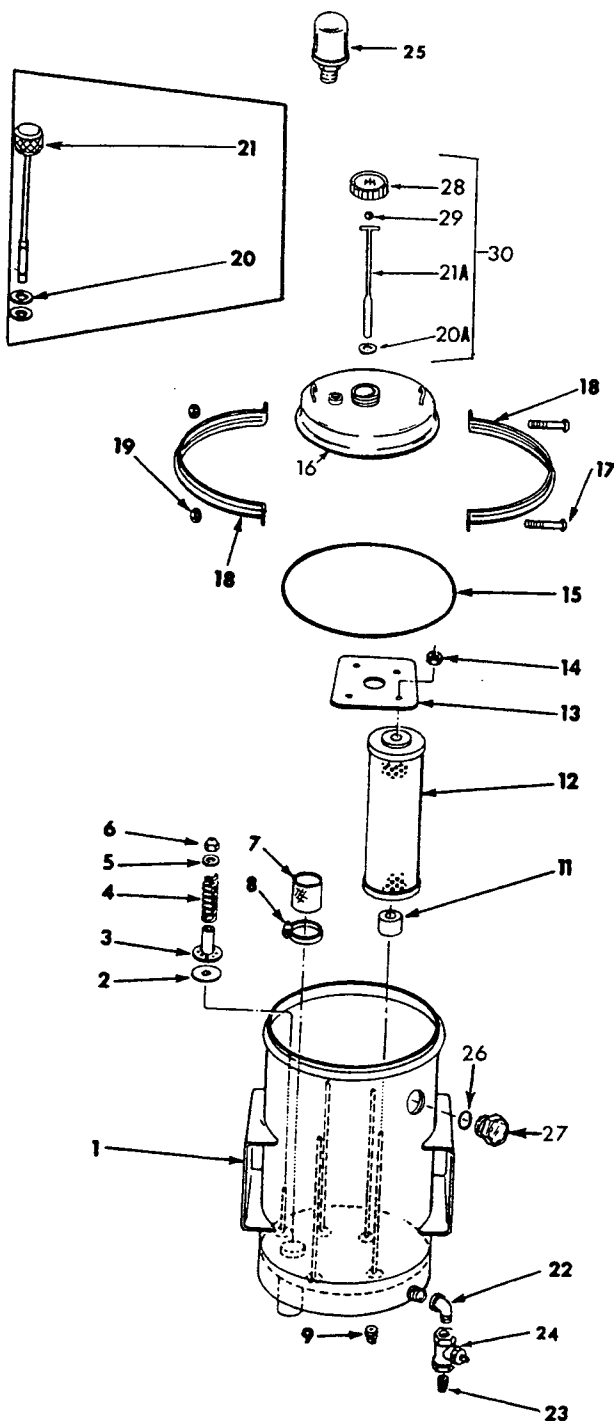
VALVE CONTROL LINKAGE (Third Spool) — Continued
(Used On Units Equipped w/Front End Hydraulic Kit
or Logger Hydraulic Attachment)

6	883 850 C2	BAR, clevis (2)
	114 787	PIN, clevis (2)
	103 384	PIN, cotter (2)
7	885 214 C1	ROD, clevis
	114 787	PIN, clevis
	103 384	PIN, cotter
8	177 219 H1	CLEVIS, rod
9	876 503 C11	LEVER w/two BUSHING, 144 243 H1, 3rd spool U002262 and below except 02256 C0* and below
	109 454	FITTING, grease
9	899 855 C1	LEVER w/two BUSHING, 621 050 C91, 3rd spool U002256, 02263 and up C0* and up
	109 454	FITTING, grease
10	144 243 H1	BUSHING, lever (2) U002262 and below except 02256 C0* and below
10	621 050 C91	BUSHING, lever (2) U002256, 02263 and up C0* and up
11	923 134 C1	BALL, hand U002262 and below except 02256 C0* and below
11	934 110 C1	BALL, hand U002256, 02263 and up C0* and up

* - Serial number not available.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR			892 720 C91	RESERVOIR ASSEMBLY, hydraulic (Order Reservoir Assembly, 892 720 C92) U002148 and below except 02125, 02126, 02133, 02137, 02139, 02140, 02141, 02143 thru 02147 C0* and up	
			24 873 R1	BOLT (8)	
			9 412 231	NUT (8)	
			892 720 C92	RESERVOIR ASSEMBLY, hydraulic U002125, 02126, 02133, 02137, 02139, 02140, 02141, 02143 thru 02147, 02149 and up C0* and up	
			24 873 R1	BOLT (8)	
			9 412 231	NUT (8)	
			(Consists of the following parts except ref. nos. 22 thru 25)		
			1	892 721 C1	BODY (Used with Reservoir Assembly, 892 720 C91) (Order BODY, 892 721 C2, "O" RING, 382 432 R1 and GAUGE, 933 022 C1)
			1	892 721 C2	BODY (Used with Reservoir Assembly, 892 720 C92)
			2	877 825 C2	INSULATOR
			3	877 811 C1	SLEEVE
			4	176 026 H1	SPRING
			5	25 534 R1	WASHER, 3/8" flat
			6	882 216 C1	NUT, 3/8"
			7	878 673 C1	SCREEN, suction (2)
			8	279 027 R91	CLAMP (2)
			9	20 969 R1	PLUG, 3/4" pipe
			11	877 824 C1	SPACER (4)
			12	877 826 C4	FILTER (4)
			13	885 153 C1	RETAINER, filter
			14	883 553 C1	NUT, 1/2"-20NF (4)
			15	894 667 C1	"O" RING
			16	883 075 C1	HEAD, upper (Used with BODY, 892 721 C1) (Order HEAD, 883 075 C2 and CAP, 933 816 C91)
			16	883 075 C2	HEAD (Used with BODY, 892 721 C2)



CE-92540 C

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
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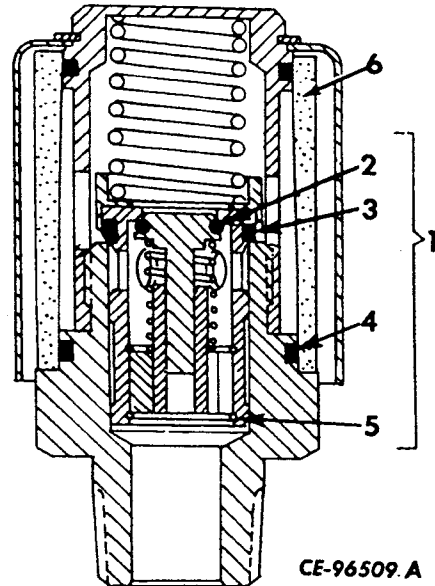
RESERVOIR – Continued

17	26 856 R1	BOLE, 3" carriage (2)
18	879 204 C1	RETAINER (2)
19	25 522 R1	NUT, 3/8"NC (2)
20	134 045 H1	SEAL, dipstick (Used with Reservoir Assembly 892 720 C91) (2)
20A	618 688 C1	SEAL, dipstick (Used with Reservoir Assembly, 892 720 C92)
21	878 705 C1	GAUGE (Used with Head, 892 075 C1)
21A	933 813 C1	GAUGE (Used with Head, 892 075 C2)
22	141 621	ELBOW, 90° street
23	20 969 R1	PLUG, 3/4" pipe
24	891 495 C1	VALVE, drain
25		VALVE, vacuum pressure relief (See Relief Valve in this section)
26	382 432 R1	"O" RING (Used with BODY, 892 071 C2)
27	933 022 C1	GAUGE, sight (Used with BODY, 892 071 C2)
28	618 690 C2	CAP (Used with Head, 892 075 C2)
29	D-26 15	BALL (Used with Head, 892 075 C2)
30	933 816 C91	CAP (Used with Head, 883 075 C2)

* - Serial number not available

REF. NO.	PART NUMBER	DESCRIPTION
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RESERVOIR RELIEF VALVE



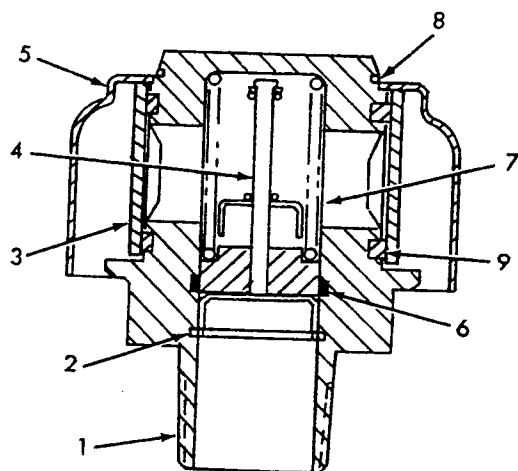
882 845 C91 VALVE ASSEMBLY, reservoir relief (Optional w/VALVE, 924 390 C91) (Consists of the following parts)

1	883 170 C91	KIT, valve repair
2		SEAL, poppet (Not furnished separately)
3		SEAL, sleeve (Not furnished separately)
4		SEAL, filter (Not furnished separately)
5		RING, lock (Not furnished separately) (2)
6	927 994 C1	FILTER

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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RESERVOIR RELIEF VALVE



CE-112085

924 390 C91 VALVE, reservoir relief (Optional
w/VALVE, 882 845 C91)
(Consists of the following parts -

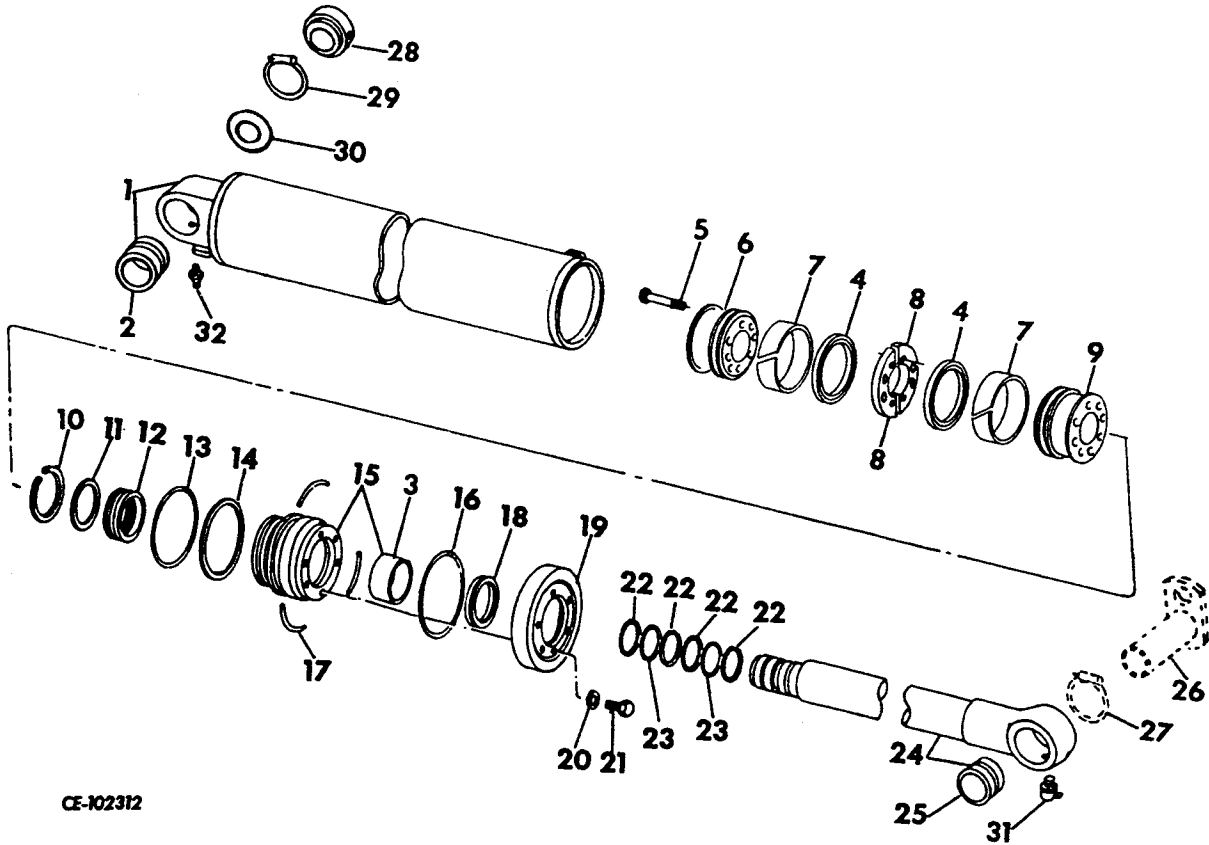
- | | | |
|---|--------------|--|
| 1 | | FITTING (Not furnished separately) |
| 2 | 1 120 245 C1 | RING, retaining |
| 3 | | ELEMENT, filter (Not furnished separately) |
| 4 | | VALVE (Not furnished separately) |
| 5 | | COVER (Not furnished separately) |
| 6 | 364 840 R1 | "O" RING |
| 7 | | SPRING, pressure relief (Not furnished separately) |
| 8 | | RING, retaining (Not furnished separately) |
| 9 | 379 141 R1 | "O" RING (2) |

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BOOM CYLINDER (6" diameter)

U002560 and below
C002509 and below



CE-102312

	884 309 C94	CYLINDER ASSEMBLY, boom (Consists of the following parts except reference numbers 26 thru 32) (Order CYLINDER, 933 289 C91) (2)	8	169 580 H1	RING, lock (2)
			9	896 467 C1	HALF, piston
1	884 302 C2	CYLINDER w/BUSHING, 193 252 H1	10	890 912 C1	RING, retaining
2	193 252 H1	BUSHING	11	878 445 C1	BUSHING
3	878 440 C2	BUSHING	12	890 910 C1	PACKING, rod
4	657 862 C1	PACKING, piston (2)	13	876 101 C1	"O" RING
5	25 058 R1	BOLT (Nylon pellet) (8)	14	890 911 C1	WASHER, backup
6	896 466 C1	HALF, piston	15	890 913 C91	CAP w/BUSHING, 878 440 C2 cylinder
7	896 464 C1	BUSHING (2)	16	878 386 C1	RING, cord

HYDRAULICS

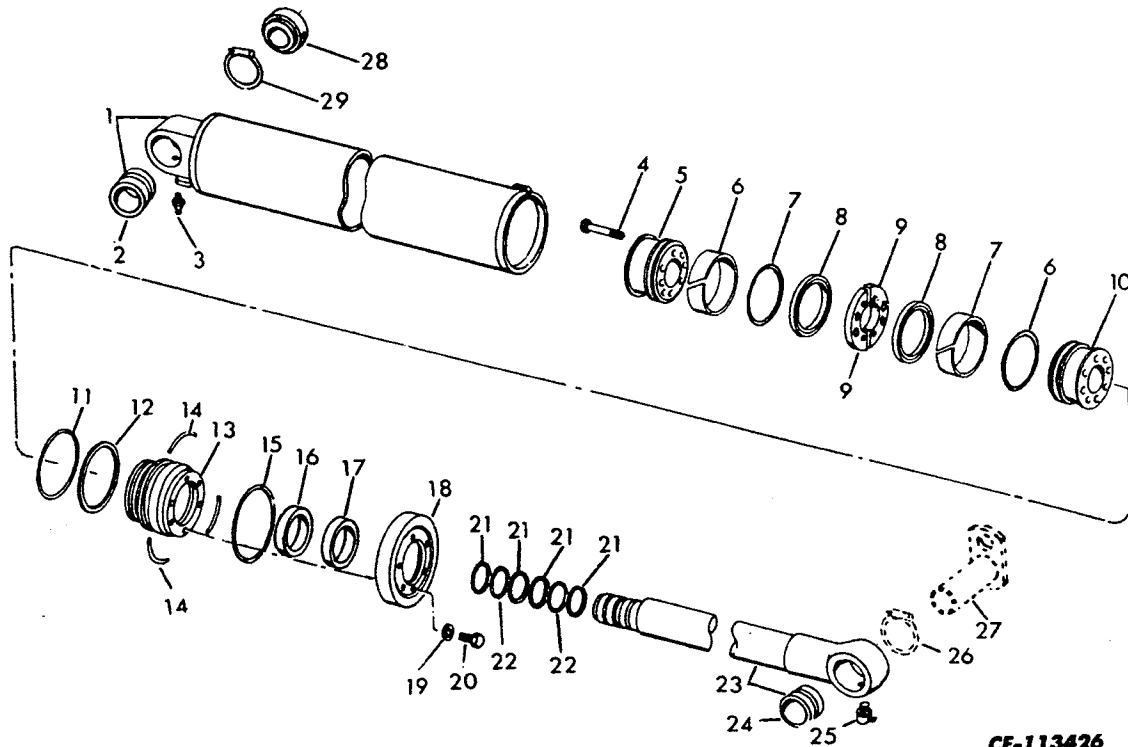
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM CYLINDER (6" Diameter) — Continued U002560 and below C002509 and below					
17	169 566 H1	RING, lock (3)			
18	878 448 C91	SEAL			
19	878 450 C1	CAP			
20	111 328	WASHER, 3/8" lock (6)			
21	179 838	BOLT (6)			
22	878 632 C2	RING, backup (4)			
23	876 092 C1	"O" RING (2)			
24	884 304 C11	ROD w/BUSHING, 169 564 H1, piston			
25	169 564 H1	BUSHING			
26		SHAFT (Boom cylinder to boom arm) (See Boom & Linkage in Section 17)			
27		RING, split cord (See Boom & Linkage in Section 17)			
28	884 299 C1	SPACER (2)			
	25 687 R1	BOLT (2)			
	9 412 230	NUT, lock			
29	883 796 C1	RING, split cord (4)			
	186 301	BOLT, 1/4NF x 4" (4)			
	20 090 R1	NUT, 1/4NF elastic stop (4)			
	22 256 R1	WASHER, 1/4" (8)			
30	890 477 C1	SHIM (x)			
31	109 462	FITTING, grease (2)			
32	109 461	FITTING, grease (2)			

(x) - As Required

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BOOM CYLINDER (6" Diameter)
U002561 and up
C002510 and up



CE-113426

933 289 C91	CYLINDER ASSEMBLY, boom (Consists of the following parts except reference numbers 3 and 25 thru 29) (2)	12	899 129 C2	RING, back-up
1	884 302 C2 CYLINDER w/BUSHING, 193 252 H1	13	933 269 C1	GLAND
2	193 252 H1 BUSHING	14	169 566 H2	RING, lock (3)
3	109 461 FITTING (2)	15	878 386 C1	RING, cord
4	25 507 R1 BOLT (8)	16	933 212 C2	SEAL, rod
5	933 277 C1 HALF, piston	17	933 207 C1	WIPER, rod
6	26 969 R1 "O" RING (2)	18	933 268 C1	CAP
7	933 221 C1 RING, wear (2)	19	25 544 R1	WASHER, hardened (6)
8	657 862 C1 PACKING, piston (2)	20	140 483 H	BOLT (6)
9	169 580 H1 RING, lock (2)	21	899 130 C2	RING, back-up (4)
10	933 276 C1 HALF, piston	22	876 092 C1	"O" RING (2)
11	876 101 C1 "O" RING	23	884 304 C11	ROD, piston w/BUSHING, 169 564 H1
		24	169 564 H1	BUSHING
		25	109 462	FITTING (2)

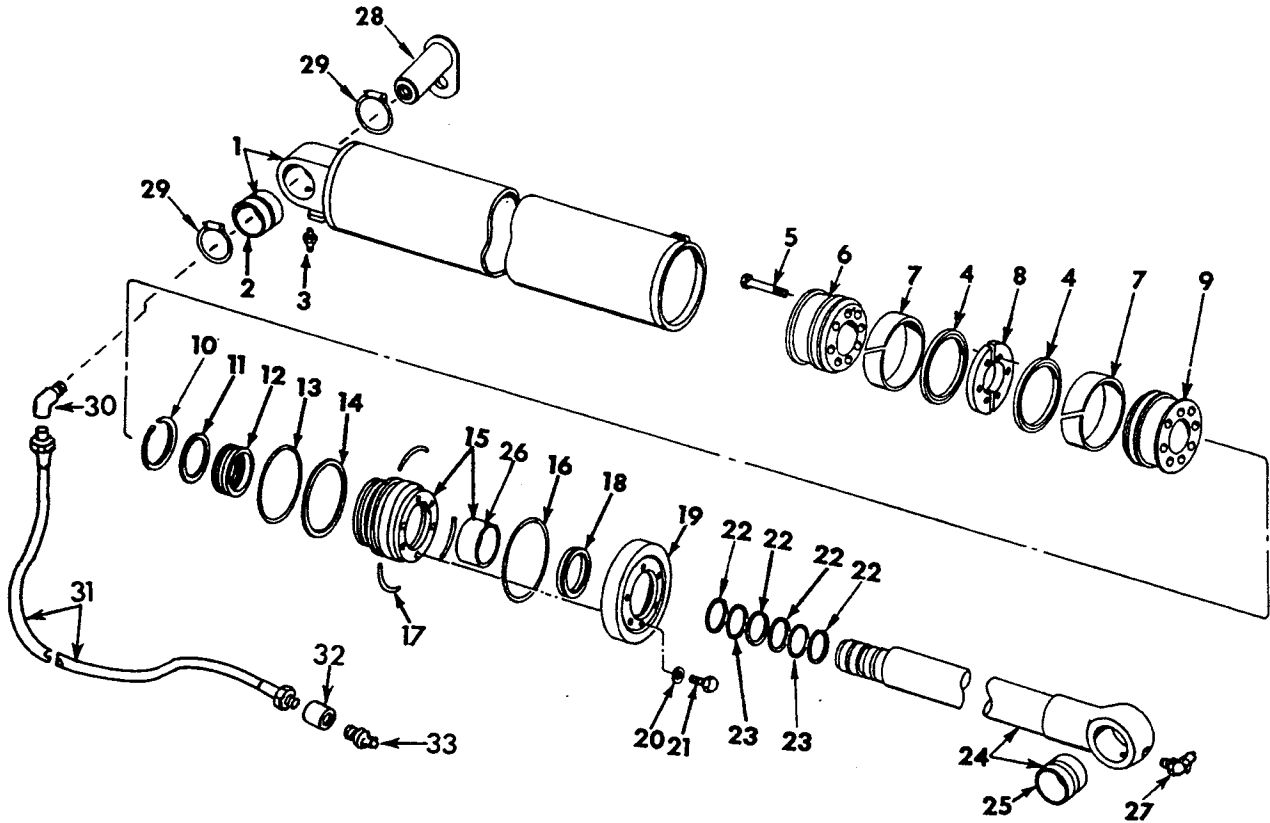
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM CYLINDER (6" Diameter) - Continued					
U002561 and up					
C002510 and up					
26		RING, split card (See Boom & Linkage in Section 17)			
27		SHAFT, boom cylinder to boom arm (See Boom & Linkage Section 17)			
28	884 299 C1	SPACER (2)			
29	883 796 C1	RING, split cord (4)			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET CYLINDER (7" diameter) (Not used on units equipped w/Logger Hydraulics Attachment)



CE-102319A

884 308 C94	CYLINDER ASSEMBLY, bucket (Not used on units equipped w/High Lift Boom Kit) (U002562 and below) (C002564 and below) (Consists of the following parts, except Ref. Nos. 28 and 29) (Order CYLINDER, 933 288 C91)	8	879 307 C1	RING, lock (2)	
		9	922 723 C1	HALF, piston	
		10	890 830 C1	RING, retaining (Use w/GLAND, 890 761 C91 only)	
		11	878 094 C1	BUSHING	
885 728 C94	CYLINDER ASSEMBLY, bucket (Use only on units equipped w/High Lift Boom Kit) (Consists of the following parts, except Ref. Nos. 28 and 29)	12	890 835 C1	PACKING, rod	
		13	876 102 C1	"O" RING	
1	884 301 C2	CYLINDER w/BUSHING, 190 258 H1	14	890 831 C1	WASHER, backup
2	190 258 H1	BUSHING	15	890 761 C91	GLAND w/BUSHING, 878 065 C2
3	109 461	FITTING, grease	16	878 387 C1	RING, cord
4	922 721 C1	PACKING, piston (2)	17	147 872 H1	RING, lock (3)
5	25 060 R1	BOLT, 5/8NC x 4" (Nylon pellet) (8)	18	878 096 C91	SEAL
6	922 724 C1	HALF, piston	19	878 099 C1	CAP
7	922 722 C1	BUSHING (2)	20	118 975	WASHER, 1/2" lock (6)

HYDRAULICS

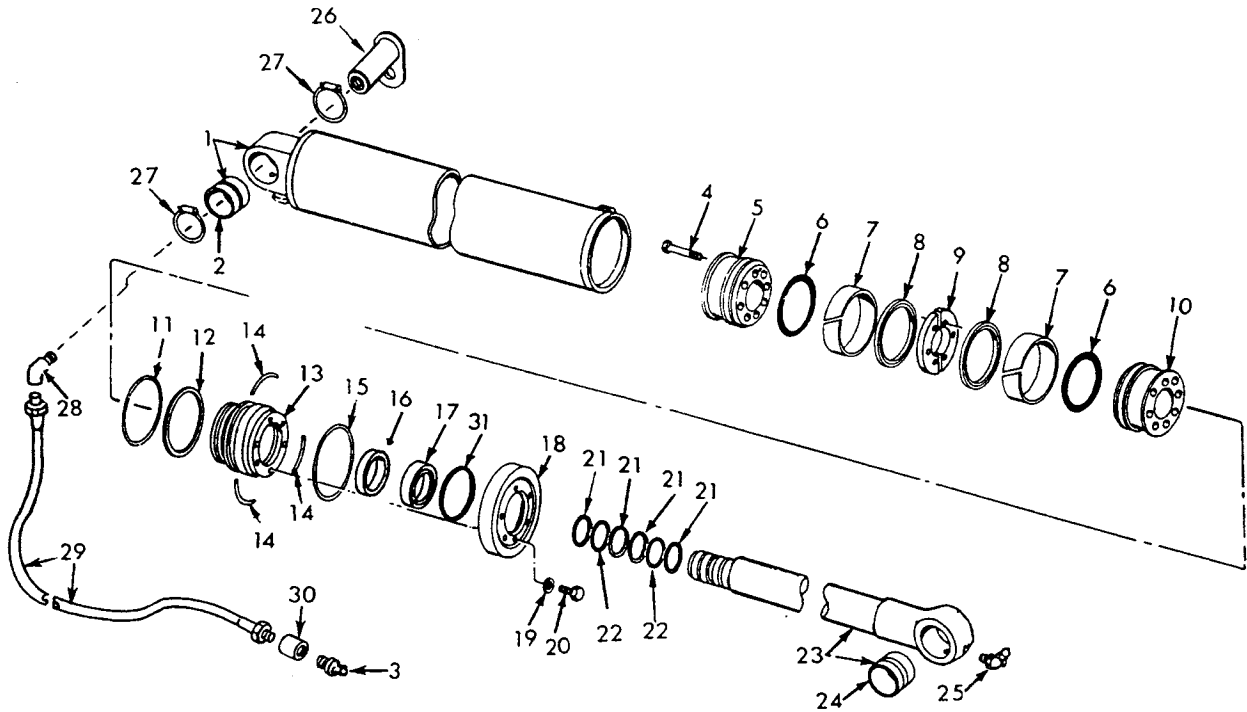
REF. NO.	PART NUMBER	DESCRIPTION
BUCKET CYLINDER (7" diameter) (Not used on units equipped w/Logger Hydraulics Attachment) – Continued		
21	179 885	BOLT, 1/2NC x 1-1/2" (6)
22	878 914 C2	RING, backup (4)
23	876 093 C1	"O" RING (2)
24	884 307 C11	ROD w/BUSHING, 175 865 H1, piston (Not used on units equipped w/ High Lift Boom Kit)
24	885 727 C11	ROD w/BUSHING, 175 865 H1, piston (Use only on units equipped w/ High Lift Boom Kit)
25	175 865 H1	BUSHING
26	878 065 C1	BUSHING, gland
27	126 152	FITTING, grease
28	199 154 H1	SHAFT, bucket cylinder to frame U002262 and below except 02256
	24 884 R1	BOLT
	932 279 C1	WASHER, flat
28	936 829 C1	SHAFT, bucket cylinder to frame U002256, 02263 and up C0* and up
28	199 154 H1	SHAFT, bucket cylinder to frame BOLT WASHER, flat
29	883 796 C1	RING, split cord (2)
	26 289 R1	BOLT (2)
	24 468 R1	NUT (2)
	118 773	WASHER (4)
	890 479 C1	SHIM (x)
30	110 902 H1	ELBOW w/NUT U002256, 02263 and up C0* and up
31	936 836 C1	HOSE, grease U002256, 02263 and up C0* and up
32		COUPLING (Not furnished separately) (Furnished as part of Front Frame) U002256, 02263 and up C0* and up
33	109 461	FITTING, grease U002256, 02263 and up C0* and up

* - Serial number not available.

X - As required.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKET CYLINDER (7" Diameter)					
(Not used on units equipped w/Logger Hydraulics Attachment)					



CE-113420

933 288 C91	CYLINDER ASSEMBLY, bucket (Not used on units equipped w/High Lift Boom Kit)	8	922 721 C1	PACKING, piston (2)
	(U002563 and up)	9	879 307 C1	RING, lock (2)
	(C002565 and up)	10	933 231 C1	HALF, piston
	(Consists of the following parts -	11	876 102 C1	"O" RING
1	884 301 C2 CYLINDER w/BUSHING, 190 258 H1	12	899 128 C2	RING, back-up
2	190 258 H1 BUSHING	13	933 232 C1	GLAND
3	109 461 FITTING	14	147 872 H2	RING, lock (3)
4	24 881 R1 BOLT (8)	15	878 387 C1	RING, cord
5	933 230 C1 HALF, piston	16	1 122 593 C1	PACKING, rod
6	343 943 C1 "O" RING (2)	17	656 282 C1	WIPER, rod
7	933 222 C1 RING, wear (2)	18	933 229 C1	CAP

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET CYLINDER (7" Diameter)- Continued
(Not used on units equipped w/Logger Hydraulics Attachment)

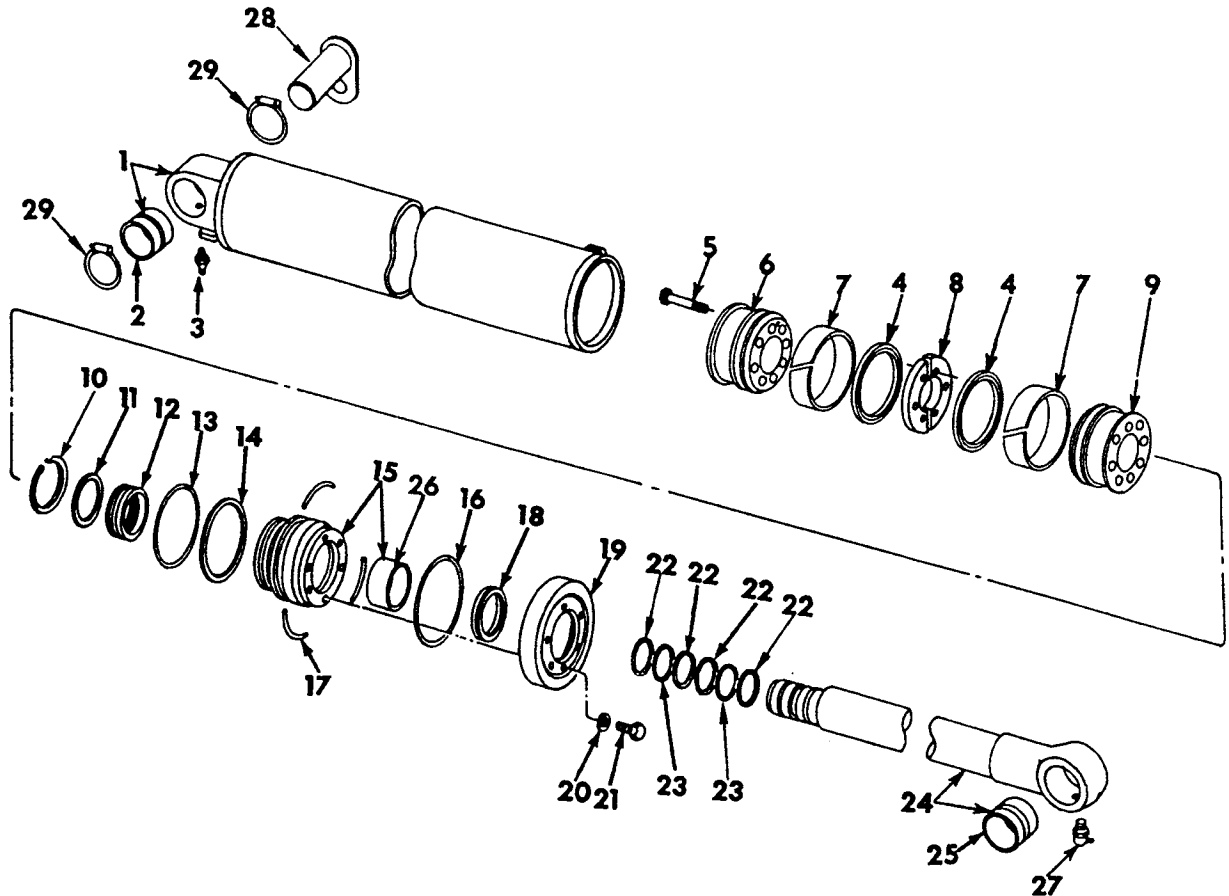
19	25 546 R1	WASHER, hardened (6)			
20	24 862 R1	BOLT (6)			
21	899 127 C2	RING, back-up (4)			
22	876 093 C1	"O" RING (2)			
23	884 307 C11	ROD, piston w/BUSHING, 175 865 H1			
24	175 865 H1	BUSHING			
25	126 152	FITTING			
26	936 829 C1	SHAFT, bucket cylinder to frame			
27	883 796 C1	RING, split cord (2)			
28	110 902 H1	ELBOW, 90°			
29	936 836 C1	HOSE, pivot pin grease			
30		COUPLING (Not furnished separately) (Furnished as part of front frame)			
31	3 046 999 R1	"O" RING			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOGGER BELLCRANK CYLINDER

(Used only on units equipped w/Logger Hydraulics Attachment)



CE-102319

894 964 C93	CYLINDER ASSEMBLY, logger bellcrank (9 inch) (Consists of the following parts)	9	893 685 C1	HALF, piston
1	894 963 C1 CYLINDER w/BUSHING, 190 258 H1 and BUSHING, 929 285 C1	10	892 960 C1	RING, retaining
2	190 258 H1 BUSHING, inner 929 285 C1 BUSHING, outer	11	878 371 C1	BUSHING
3	109 461 BUSHING	12	892 962 C1	PACKING, rod
4	893 674 C91 SEAL, piston (2)	13	876 104 C1	"O" RING
5	25 059 R1 BOLT, 3/4NC x 4-3/4" D.H. (Nylon pellet) (8)	14	892 961 C1	WASHER, back-up
6	893 686 C1 HALF, piston	15	892 966 C91	GLAND w/BUSHING, 878 370 C2
7	893 666 C1 BUSHING (2)	16	878 389 C1	RING, cord
8	200 261 H1 RING, lock (2)	17	191 304 H1	RING, lock (3)
		18	878 374 C91	SEAL, cap
		19	878 377 C1	CAP
		20	118 975	WASHER, 1/2" split lock (6)

HYDRAULICS

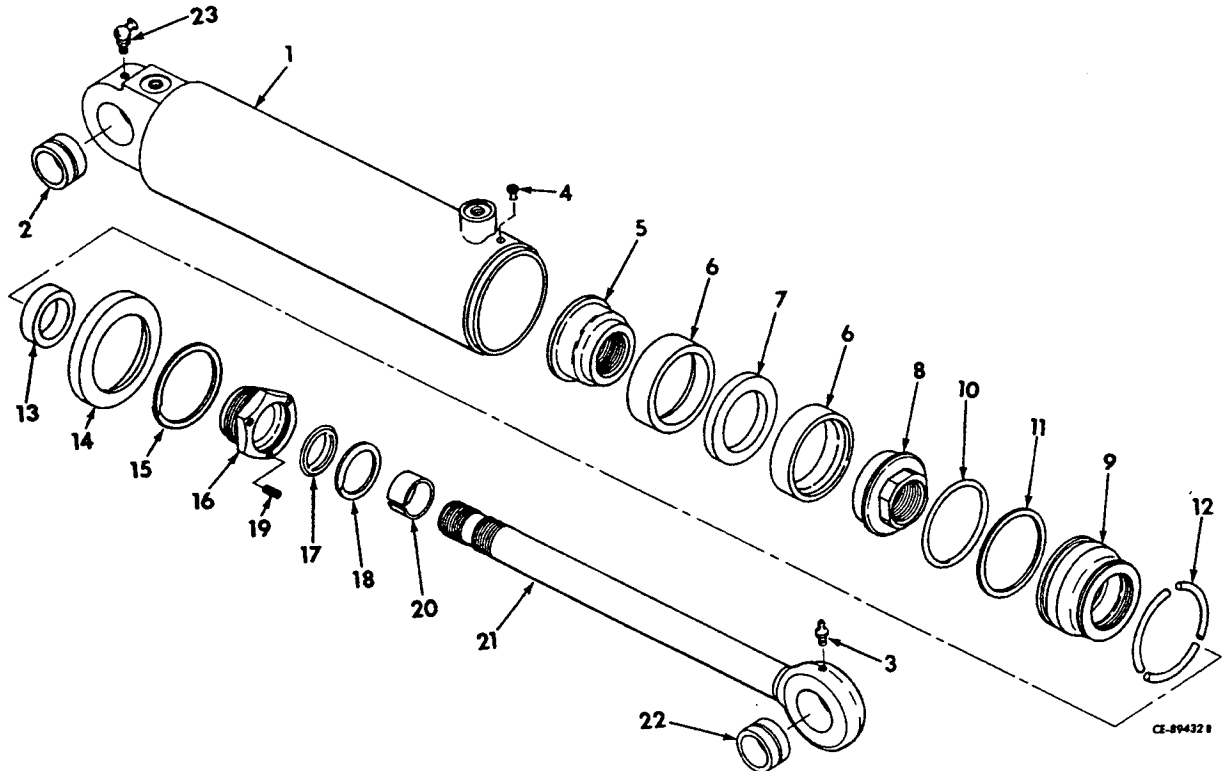
REF. NO.	PART NUMBER	DESCRIPTION
LOGGER BELLCRANK CYLINDER — Continued (Used Only on Units Equipped w/Logger Hydraulics Attachment)		
21	179 885	BOLT, 1/2NC x 1-1/2" (6)
22	878 922 C2	RING, back-up (4)
23	876 096 C1	"O" RING (2)
24	894 954 C91	ROD w/BUSHING, 175 865 H1
25	175 865 H1	BUSHING, rod
26	878 370 C2	BUSHING, gland
27	109 461	FITTING, grease
28		SHAFT, cylinder to frame (See Buc- ket Cylinder in this section)
29		RING, split cord (See Bucket Cylinder in this section)

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOG GRAPPLE CYLINDER

(Used only on units equipped w/Log Grapple)



	893 277 C93	CYLINDER ASSEMBLY, log grapple (Consists of the following parts)	12	220 665 H1	RING, lock (3)
1	893 272 C2	CYLINDER w/BUSHING, 158 773 H1	13	157 522 H3	PACKING, rod
2	158 773 H1	BUSHING, cylinder	14	220 666 H2	CAP
3	109 461	FITTING, grease	15	220 668 H1	RING, retaining
4	152 039 H1	PLUG, rubber	16	879 028 C1	NUT, packing
5	879 029 C3	HALF, piston (2-1/4" thick)	17	879 020 C91	SEAL, rod
5	888 137 C2	HALF, piston (2" thick)	18	879 021 C1	RING, retaining
6	882 627 C1	PACKING, piston half (2)	19	174 304 H1	SCREW, set (3)
7	879 022 C1	BUSHING (7/16" thick)	20	220 664 H2	RING, thread lock (Used w/CYLINDERS, 893 277 C91 and 893 277 C92)
7	882 633 C2	BUSHING (17/64" thick)	21	893 275 C91	ROD w/BUSHING, 158 773 H1
8	879 030 C3	HALF, piston (1-13/16" thick)	22	158 773 H1	BUSHING, rod
8	888 137 C2	HALF, piston (2" thick)	23	109 461	BUSHING
9	220 680 H1	CAP, cylinder			
10	876 095 C1	"O" RING			
11	893 780 C1	RING, back-up			

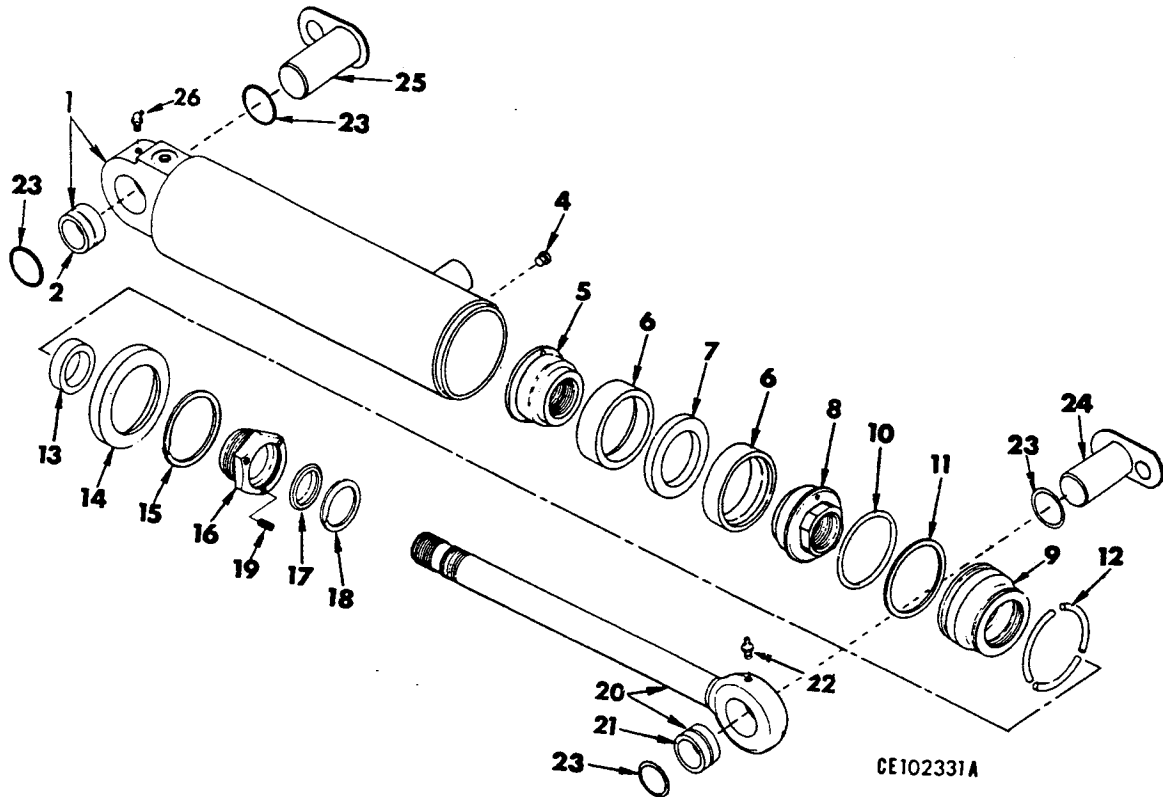
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CYLINDER

U002516 and below

C002508 and below



884 838 C93	CYLINDER ASSEMBLY, L.H. steering (Consists of the following parts except reference numbers 22 thru 26) (Order CYLINDER, 933 058 C92)	8	888 137 C2	HALF, piston
		9	220 680 H1	CAP, cylinder
		10	876 095 C1	"O" RING
884 839 C93	CYLINDER ASSEMBLY, R.H. steering (Consists of the following parts except reference numbers 22 thru 26) (Order CYLINDER, 933 058 C92)	11	893 780 C1	WASHER, back-up
		12	220 665 H1	RING, lock (3)
		13	157 522 H3	PACKING, rod
1	884 830 C2 CYLINDER w/BUSHING, 158 773 H1, L.H.	14	220 666 H2	CAP
1	884 831 C2 CYLINDER w/BUSHING, 158 773 H1, R.H.	15	220 668 H1	RING, retaining
2	158 773 H1 BUSHING	16	879 028 C1	NUT, packing
4	152 039 H1 PLUG	17	879 020 C91	SCRAPER, rod
5	888 137 C2 HALF, piston	18	879 021 C1	RING, retaining
6	882 627 C1 PACKING, piston (2)	19	174 304 H1	SCREW (3)
7	882 633 C2 BUSHING	20	879 025 C11	ROD w/BUSHING, 158 773 H1, piston

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CYLINDER - Continued

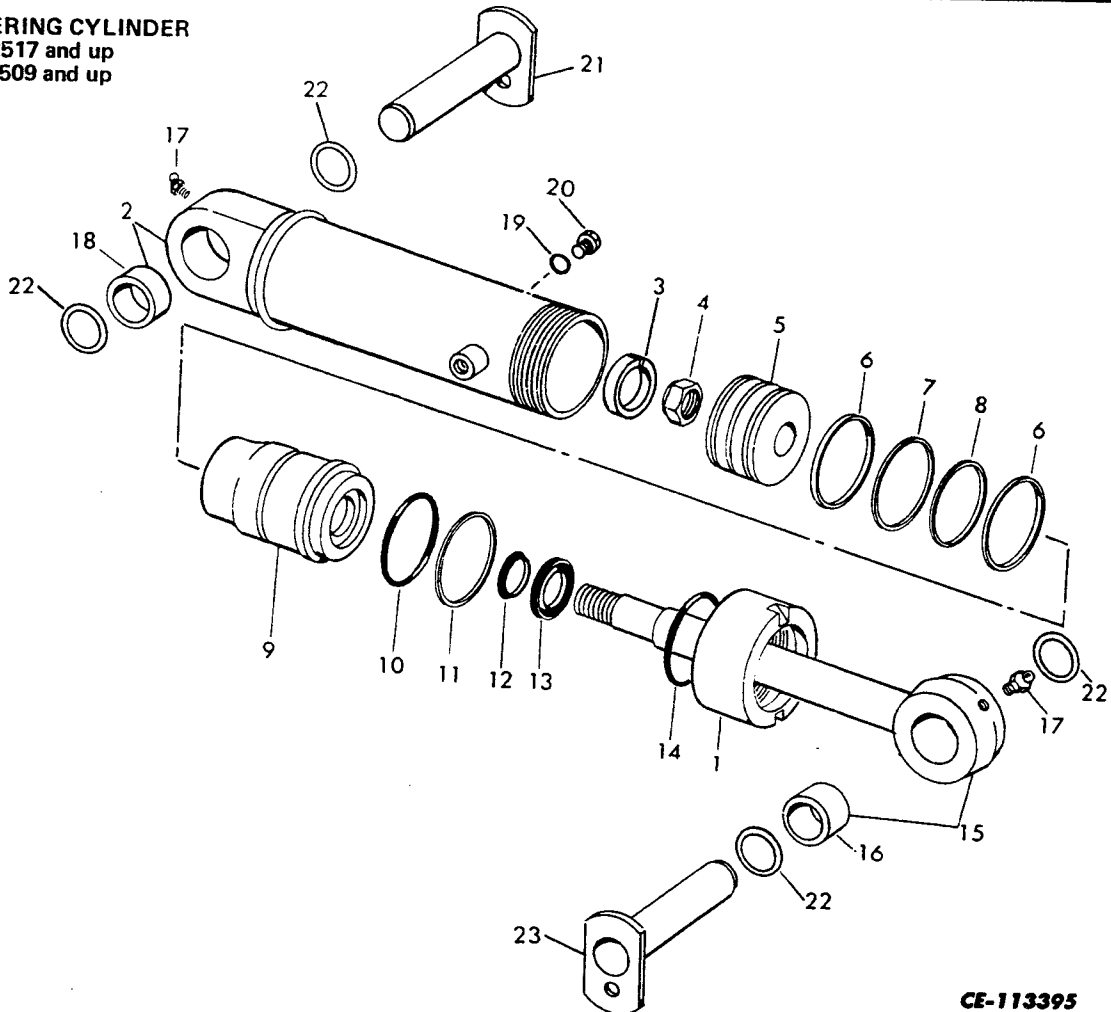
21	158 773 H1	BUSHING
22	109 461	FITTING, grease (2)
23	221 118 H1 890 229 C1	RING, cord (8) SHIM (x)
24	879 034 C1 24 859 R1 932 278 C1	SHAFT, cylinder to rear frame (2) BOLT (2) WASHER, flat (2)
25	879 035 C1 24 859 R1 932 278 C1	SHAFT, cylinder to front frame (2) BOLT (2) WASHER, flat (2)
26	109 462	FITTING, grease (2)

(x) - As Required.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CYLINDER U002517 and up C002509 and up



CE-113395

	933 058 C92	CYLINDER ASSEMBLY, steering (2) (Consists of the following parts except reference 21, 22 and 23-	12	119 205 C1	SEAL, rod
			13	403 844 R1	WIPER, rod
1	940 679 C1	CAP, retaining	14	285 724 R1	"O" RING
2	933 061 C1	CYLINDER w/BUSHING, 158 773 H1	15	933 059 C91	ROD w/BUSHING, 158 773 H1 (1-11/32" thread length) (+)
3	933 055 C1	SPACER			
4	933 490 C1	NUT (%) (+)	15	933 059 C92	ROD w/BUSHING, 158 773 H1 (1-9/16" thread length)
4	20 513 R1	NUT (#)			
5	533 373 R1	PISTON (%) (+)	16	158 773 H1	BUSHING
5	1 108 334 C1	PISTON (#)	17	109 461	FITTING (4)
6	383 006 R1	WIPER (2)	18	158 773 H1	BUSHING
7	533 374 R2	SEAL, ring	19	364 885 R1	"O" RING
8	533 375 R1	SEAL, inner	20	9 403 334	PLUG
9	933 056 C2	GLAND			
10	876 095 C1	"O" RING	21	879 035 C1	SHAFT, cylinder to front frame (2)
11	381 107 R1	RING, back-up		24 859 R1	BOLT (2)
				932 278 C1	WAHSEr, hardened (2)

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CYLINDER - Continued

U002517 and up

C002509 and up

22	221 118 H1	RING, cord (8)
23	879 034 C1	SHAFT, cylinder to rear frame (2)
	24 859 R1	BOLT (2)
	932 278 C1	WASHER, hardened (2)

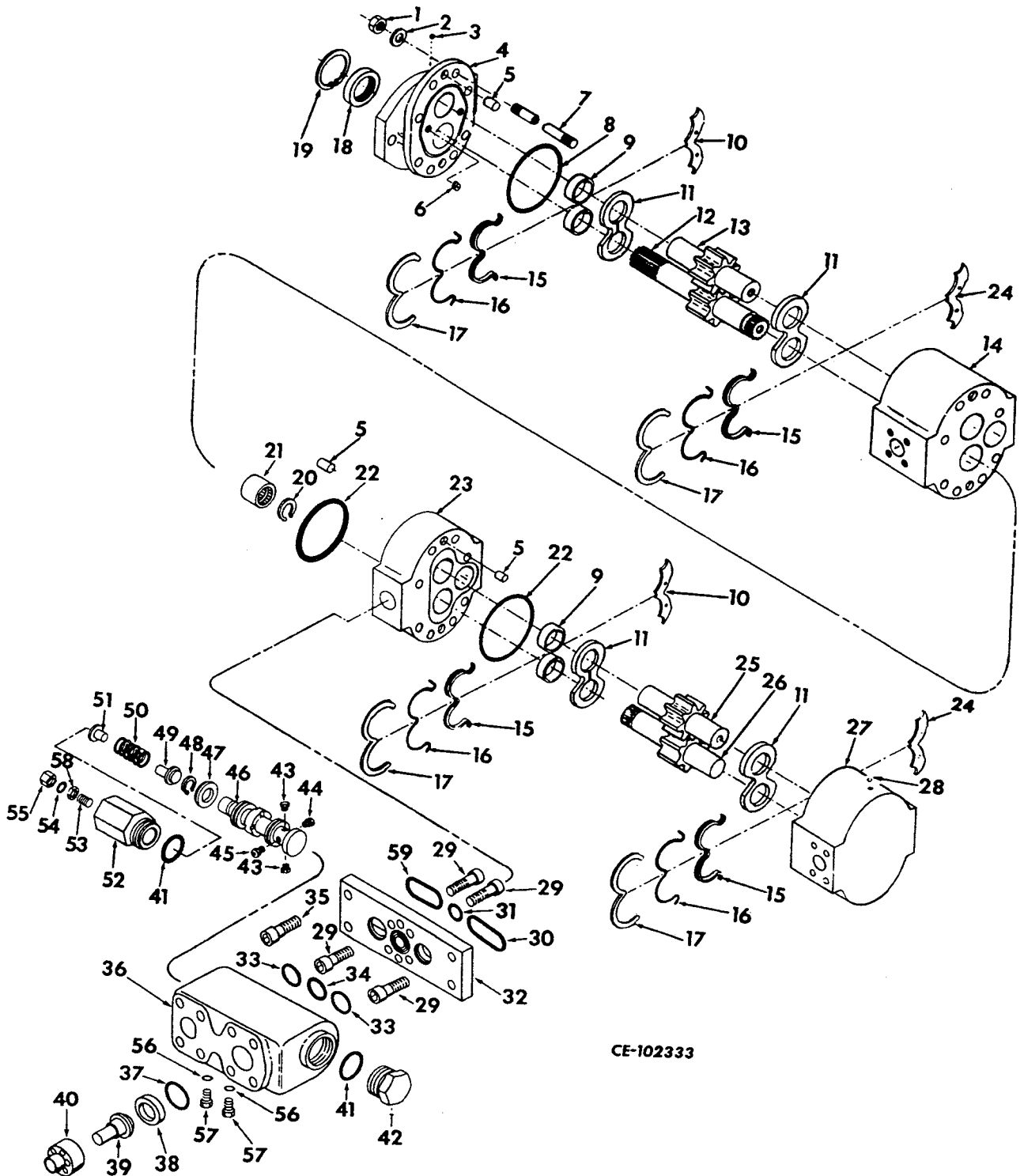
(%) – Used on piston rod with thread
length of 1-11/32"

(#) – Used on piston rod with thread
length of 1-9/16"

(+) – Order ROD, 933 059 C92,
NUT, 20 513 R1 and
PISTON, 1 108 334 C1

HYDRAULICS

STEERING DIVERTER PUMP ASSEMBLY U002226 and below C0* and below



CE-102333

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING DIVERTER PUMP ASSEMBLY – Continued U002226 and below C0* and below			21		COUPLING, splined (#) (%)
	927 712 C91	PUMP ASSEMBLY, steering diverter	22	26 947 R1	"O" RING, bearing plate (#) (%) (2)
		(Order the following parts –	23		PLATE, bearing (Not furnished separately)
		4 BOLT 24 861 R1	24		PLATE, bottom isolation (bevel edge) (%) (2)
		4 BOLT 24 862 R1	25		GEAR, idler (rear) (Not furnished separately)
		2 FLANGE 301 844 C1	26		GEAR, drive (rear) (%)
		2 FLANGE 327 302 R1	27		BODY, rear (#)
		1 HOSE 936 871 C1	28		BALL, 3/16" dia. (Not furnished separately) (#)
		1 "O" RING 876 074 C1	29		SCREW, soc. hd. cap (Not furnished separately) (8)
		1 "O" RING 876 079 C1	30	343 904 R1	"O" RING (\$) (2)
		1 PUMP 936 873 C93	31	257 611 R1	"O" RING (\$)
		1 TUBE 936 877 C1)	32	927 905 C1	ADAPTER, valve
	24 873 R1	BOLT (2)	33	25 423 R1	"O" RING (\$) (2)
	25 537 R1	WASHER, flat (2)	34	481 767 R1	"O" RING (\$)
	(Consists of the following parts –		35		SCREW, soc. hd. cap (Not furnished separately) (2)
1		NUT, 1/2" NF (Not furnished separately) (8)	36		BODY, valve (\$)
2		WASHER, flat (#) (8)	37		"O" RING (\$)
3		BALL, 1/4" dia. (#)	38	922 427 C1	SEAT, check valve (\$)
4		FLANGE, pump (#) (%)	39	922 426 C1	PISTON, check valve (\$)
5		PIN, dowel (#) (%) (6)	40	922 428 C1	RETAINER, check valve (#)
6		PLUG, soc. hd. pipe (#)	41		"O" RING (\$) (2)
7	927 873 C1	STUD (#) (8)	42	9 410 365	PLUG (\$) (%)
8		"O" RING, flange (%)	43		PLUG, orifice (\$) (2)
9		RING, steel (4)	44		PLUG, orifice (\$)
10		PLATE, top isolation (straight edge) (%) (#) (2)	45		PLUG, orifice (Not furnished separately)
11		PLATE, pressure (%) (4)			
12		GEAR, drive (front) (Not furnished separately)			
13	630 598 C1	GEAR, idler (front) (%)			
14		BODY, front (%)			
15	627 233 C1	RING, back-up (#) (%) (4)			
16	627 234 C1	"O" RING (%) (#) (4)			
17	627 232 C1	RING, retainer (#) (%) (4)			
18	891 087 C91	SEAL, oil (%) (#)			
19		RING, snap (%)			
20		RING, snap (#) (%)			

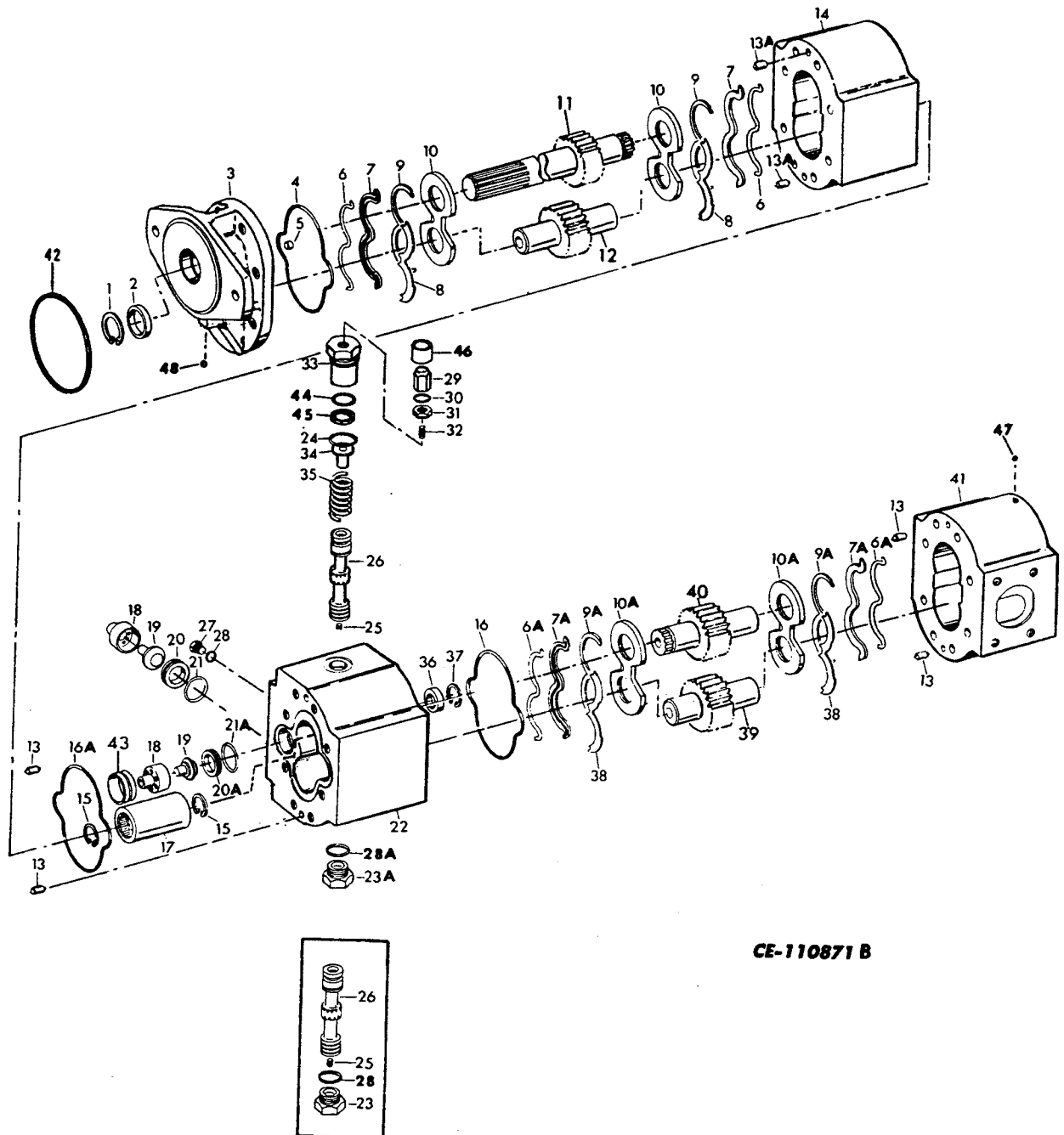
* - Serial number not available.
 (%) - Part of KIT, 932 310 C91.
 (\$) - Part of KIT, 932 311 C91.
 (#) - Part of KIT, 932 307 C91.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING DIVERter PUMP ASSEMBLY -- Continued					
U002226 and below					
CO* and below					
46		SPOOL, valve (\$)	932 310 C91	KIT, pump front section (Composed of --	
47		VALVE, check (\$)		\$1	BODY
48		RING, snap (\$)		\$1	COUPLING
49		RETAINER (\$)		\$1	FLANGE
50		SPRING (\$)		\$1	GEAR
51		RETAINER (\$)		1	GEAR, idler (front) 630 598 C1
52		PLUG (\$)		1	"O" RING 25 999 R1
53	927 907 C1	SCREW, 1" long set (\$) U0* and below CO* and below		2	"O" RING 26 947 R1
53	933 118 C1	SCREW, 1-1/4" long (\$) U0* and up CO* and up		4	"O" RING 627 234 C1
54	375 271 R1	"O" RING (\$)		\$1	PIN
55	925 714 C1	NUT (\$)		\$2	PLATE (bevel edge)
56	369 751 R1	"O" RING (\$) (2)		\$4	PLATE, pressure
57	9 410 356	PLUG (\$) (2)		\$2	PLATE (straight edge)
58	927 908 C1	NUT, lock (\$)		\$1	PLUG
59	384 942 R1	"O" RING (\$)		1	PLUG 9 410 365
	932 307 C91	KIT, pump rear section (Composed of --	932 311 C91	KIT, valve (Composed of --	
		\$1 BALL, 1/4" dia.		1	ADAPTER 927 905 C1
		\$1 BALL, 3/16" dia.		\$1	BODY
		\$1 BODY		1	NUT 927 908 C1
		\$1 COUPLING		1	NUT 925 714 C1
		\$1 FLANGE		\$4	"O" RING
		\$2 "O" RING		2	"O" RING 25 423 R1
		\$6 PIN		1	"O" RING 257 611 R1
		\$1 PLATE (isolation)		1	"O" RING 343 902 R1
		\$1 PLATE (isolation top)		1	"O" RING 343 904 R1
		\$2 PLATE (pressure)		2	"O" RING 369 751 R1
		\$1 PLUG		1	"O" RING 375 271 R1
		\$1 RING		1	"O" RING 481 767 R1
		4 RING 627 232 C1		1	PLUG 933 118 C1
		4 RING 627 233 C1		2	PLUG 9 410 356
		1 SEAL 891 087 C91		\$4	PLUG, orifice
		8 STUD 927 873 C1)		1	PISTON 922 426 C1
				1	RETAINER 922 428 C1
				\$2	RETAINER
				\$1	RING, snap
				1	SCREW 927 907 C1
				1	SEAT 922 427 C1
				\$1	SPOOL
				\$1	SPRING
				\$1	VALVE)
			§ - Not furnished separately.		
			* - Serial number not available.		
			(\$) - Part of KIT, 932 311 C91.		

HYDRAULICS

STEERING DIVERTER PUMP ASSEMBLY U002227 and up CO* and up



CE-110871 B

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING DIVERTER PUMP ASSEMBLY - Continued			15		RING, snap (%) (+) (2)
U002227 and up			16		"O" RING (+) (&) (##)
CO* and up			16A		"O" RING (%) (+) (&) (##)
Parts without letters after the description indicates that the part is used on both pumps listed below: Letters "A", "B" and "C" are used to identify separate pumps.			17		COUPLING, spline (%) (+)
			18	922 428 C1	RETAINER (+) (&) (2)
A	936 873 C91	PUMP ASSEMBLY, steering diverter (Order PUMP, 936 873 C93) S/N U0* and below C002508 and below	19	922 426 C1	PISTON (+) (&) (2)
			20	922 427 C1	SEAT (A)
B	936 873 C92	PUMP ASSEMBLY, steering diverter (Order PUMP, 936 873 C93) S/N U0* to * C002509 to *	20A	922 427 C1	SEAT (+) (&)
			21		"O" RING (A)
			21A		"O" RING (+) (&) (##) (++)
C	936 873 C93	PUMP ASSEMBLY, steering diverter S/N U0* and up CO* and up	22		BLOCK, valve (+) (&)
			23	9 410 364	PLUG (A)
			23A	1 123 237 C1	PLUG (Replaces 9 410 358) (+) (&) (B and C)
			24		"O" RING (+) (&) (++)
			25	939 898 C1	SCREW, set (+) (&)
			26		SPOOL, valve (+) (&)
1		RING, snap (%)	27	9 410 358	PLUG (+) (&)
2		SEAL (#) (%)	28		"O" RING (A)
3		FLANGE (%)	28A		"O" RING (##) (+) (&) (++) (2)
			29	925 714 C1	NUT, lock (+) (&)
			30		"O" RING (##) (+) (%) (&) (++) (2)
			31	927 908 C1	NUT, lock (+) (&)
			32	933 118 C1	SCREW, set (A)
			32	1 108 890 C1	SCREW, set (+) (&) (B and C)
			33	939 897 C1	PLUG (a)
			33	1 103 015 C1	PLUG (+) (&) (B and C)
			34	922 424 C1	RETAINER (+) (&)
			35	927 906 C1	SPRING (+) (&)
			36		ORIFICE (+) (&)
			37		RING, snap
4		"O" RING (#) (%) (++)			
5		PLUG, flange (%)			
6		"O" RING (&) (##) (2)			
6A		"O" RING (+) (##) (++) (2)			
7		RING, back-up (%) (2)			
7A		RING, back-up (+) (2)			
8		PLATE, isolation (%) (2)			
9		RING, retaining (%) (2)			
9A		RING, retaining (+) (2)			
10		PLATE, pressure (%) (2)			
10A		PLATE, pressure (+) (2)			
11		GEAR, front drive (%)			
12		GEAR, front idler (%)			
13		DOWEL (+) (&) (4)			
13A		DOWEL (%) (4)			
14		BODY, front (%)			

(++) - Part of KIT, 1 107 408 C1
 (&) - Part of KIT, 1 108 887 C91
 (#) - Part of KIT, 631 804 C1
 (##) - Part of KIT, 939 054 C92
 (+) - Part of KIT, 939 495 C92
 (%) - Part of KIT, 939 494 C91
 * - Serial number not available

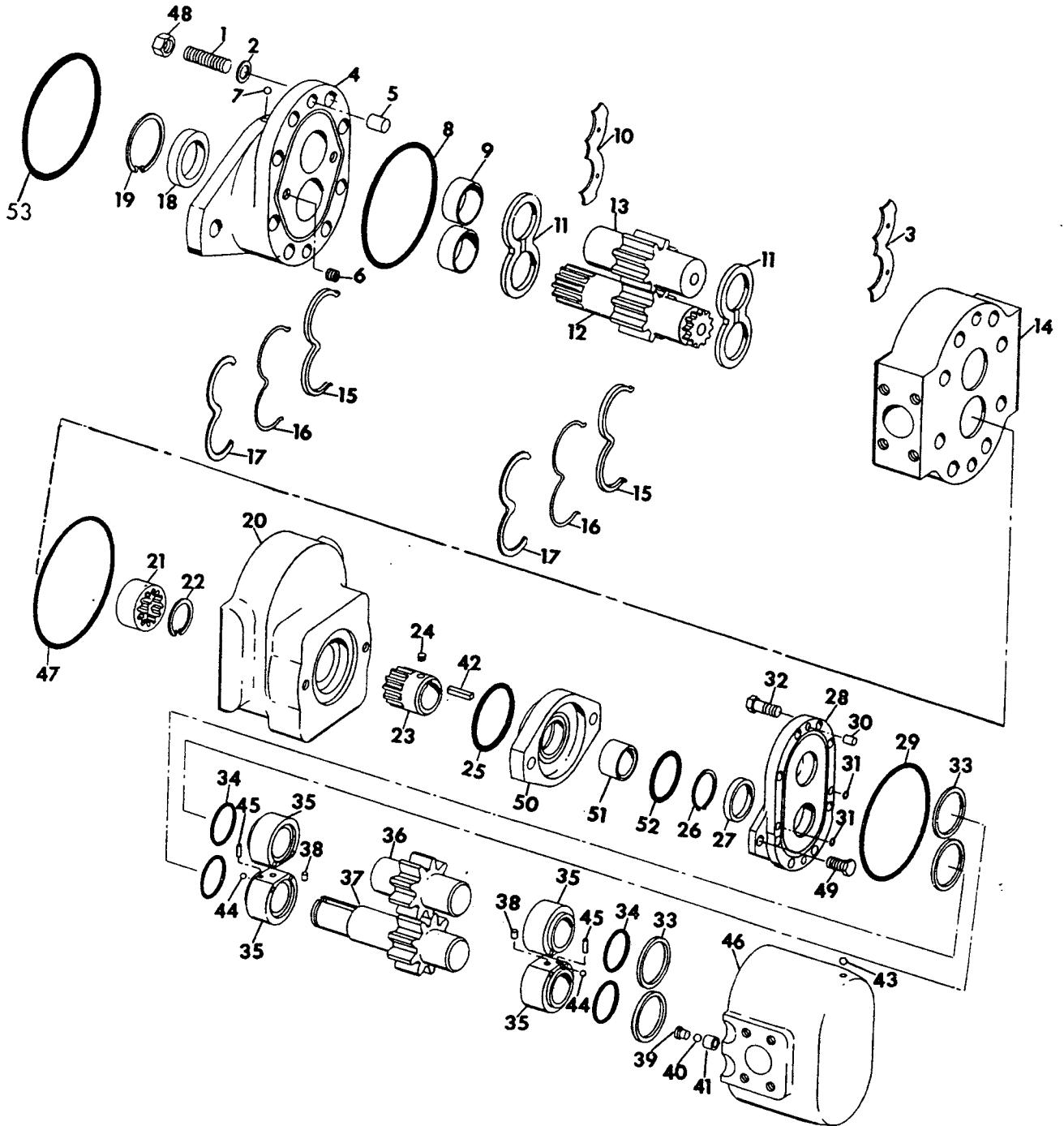
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
STEERING DIVERTER PUMP ASSEMBLY - Continued		
	U002227 and up CO* and up	
38		PLATE, isolation (+) (2)
39		GEAR, rear idler (+)
40		GEAR, rear drive (+)
41	214 442 939 498 622 243 C1	BODY, rear (+) NUT (8) STUD, rear (8) WASHER, flat (8)
42	22 285 R1	"O" RING
43	1 103 329 C1	PLUG (&) (+)
44		RING, back-up (&) (+) (B and C)
45		"O" RING (&) (+) (##) (++) (B and C)
46		SLEEVE, plastic (&) (+) (B and C)
47		BALL (+)
48		BALL (%)
	631 804 C1	KIT, seal (Composed of - § 1 "O" RING § 1 "O" RING § 1 SEAL)
	939 054 C92	KIT, "O" ring (A) (Composed of - § 1 "O" RING § 2 "O" RING § 2 "O" RING § 2 "O" RING § 2 "O" RING § 2 "O" RING § 4 "O" RING)
	939 494 C91	KIT, front section (Composed of - § 1 BALL § 1 BODY § 1 COUPLING § 4 DOWEL § 1 FLANGE § 1 GEAR, drive § 1 GEAR, idler § 4 NUT § 1 "O" RING § 1 "O" RING § 2 "O" RING § 1 PLATE § 1 PLATE, bottom § 2 PLATE, top § 1 PLUG, flange § 2 RING, back-up § 2 RING, retaining § 2 RING, snap (coupling) § 1 RING, snap § 2 STUD § 4 WASHER)
	939 495 C92	KIT, rear section (Composed of - § 1 BALL § 1 BODY § 1 COUPLING, spline § 1 GEAR, drive § 1 GEAR, idler 1 KIT, valve section 1 108 887 C91 § 8 NUTS § 2 PLATE, solation § 2 PLATE, pressure § 2 "O" RING § 2 RING, back-up § 2 RING, retaining § 2 RING, snap § 1 SCREW, set § 8 STUDS § 8 WASHERS)
	1 107 408 C1	KIT, "O" ring (Composed of - § 4 "O" RING § 1 "O" RING § 2 "O" RING § 2 "O" RING § 1 "O" RING § 2 "O" RING § 1 "O" RING § 1 "O" RING)
	1 108 887 C91	KIT, valve section (Composed of - § 1 BLOCK, valve § 4 DOWEL 1 NUT 925 714 C1 1 NUT 927 908 C1 § 1 ORIFICE § 1 "O" RING § 2 "O" RING § 2 "O" RING § 2 "O" RING § 2 "O" RING § 1 "O" RING § 1 "O" RING § 1 "O" RING § 1 "O" RING 2 PISTON 922 426 C1 1 PLUG 1 103 015 C1 1 PLUG 1 103 329 C1 2 PLUG 9 410 358 1 RETAINER 922 424 C1 2 RETAINER 922 428 C1 § 1 RING, back-up 1 SCREW, set 939 898 C1 1 SCREW, set 1 108 890 C1 1 SEAT 922 427 C1 § 1 SLEEVE § 1 SPOOL 1 SPRING 927 906 C1)

((+)) - Part of KIT, 1 107 408 C1
 (&) - Part of KIT, 1 108 887 C91
 (##) - Part of KIT, 939 054 C92
 (+) - Part of KIT, 939 495 C92
 (%) - Part of KIT, 939 494 C91
 (§) - Not furnished separately
 * - Serial number not available

HYDRAULICS

LOADER PUMP ASSEMBLY



CE102314B

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER PUMP ASSEMBLY — Continued			26	160 094 R1	RING, seal snap
			27		SEAL (#) (=)
			28		FLANGE (#)
	926 702 C91	PUMP ASSEMBLY, loader	29		"O" RING (#) (=)
	24 877 R1	BOLT, 5/8" hex-hd cap (2)	30		DOWEL, body (#) (2)
	25 537 R1	WASHER, flat (2)	31		"O" RING (#) (=) (2)
		(Consists of the following parts, except item number 53 —	32		BOLT, body (#)
1	893 762 C1	STUD (%) (8)	33		RING, back-up (#) (=) (4)
2		WASHER, flat (%) (8)	34		"O" RING (#) (=) (4)
3		PLATE, isolation (bevel edge) (%)	35		BUSHING (#) (4)
4		FLANGE, pump (Not furnished separately)	36		GEAR, idler (#)
5		PIN, dowel (%) (2)	37		GEAR, drive (#)
6		PLUG, soc. hd. pipe (Not furnished separately)	38		PIN, dowel (#) (%) (2)
7	17 008 R1	BALL, 1/4" dia.	39	890 950 C1	SEAT (#) (2)
8		"O" RING (%) (\$) (=)	40		BALL, 1/4" diameter (#) (%) (2)
9		RING, steel (Not furnished separately) (2)	41	890 990 C1	RETAINER (#) (2)
10		PLATE, isolation (straight edge) (Not furnished separately)	42		KEY (#)
11		PLATE, pressure (Not furnished separately) (2)	43		BALL, 3/16" diameter (#)
12		GEAR, drive (Not furnished separate- ly)	44		BALL, 1/8" diameter (#) (4)
13		GEAR, idler (Not furnished separate- ly)	45		PIN, roll (#) (4)
14		BODY, pump (Not furnished sepa- rately)	46		BODY (#)
15		RING, back-up (\$) (%) (2)	47		"O" RING (#) (%) (\$) (2)
16		"O" RING (%) (\$) (2)	48		NUT, 1/2"-20NF heat treated (%)
17		RETAINER, ring (%) (\$) (2)	49		BOLT, 3/8-16NC x 1-1/2" hex-hd (#) (%) (2)
18		SEAL, oil (%) (=)	50		ADAPTER (#)
19		RING, snap (Not furnished separately)	51		SPACER (#)
20		PLATE, adapter (%)	52		"O" RING (#) (\$) (2)
21		COUPLING, spline (%)	53	22 285 R1	"O" RING
22		RING, snap (%)			
23		COUPLING (#)			
24		SCREW, set (#)			
25		"O" RING (#) (\$) (=)			

(#) - Part of KIT, 932 308 C91.
 (%) - Part of KIT, 932 309 C91.
 (\$) - Part of KIT, 939 712 C1.
 (=) - Part of KIT, 939 715 C1.

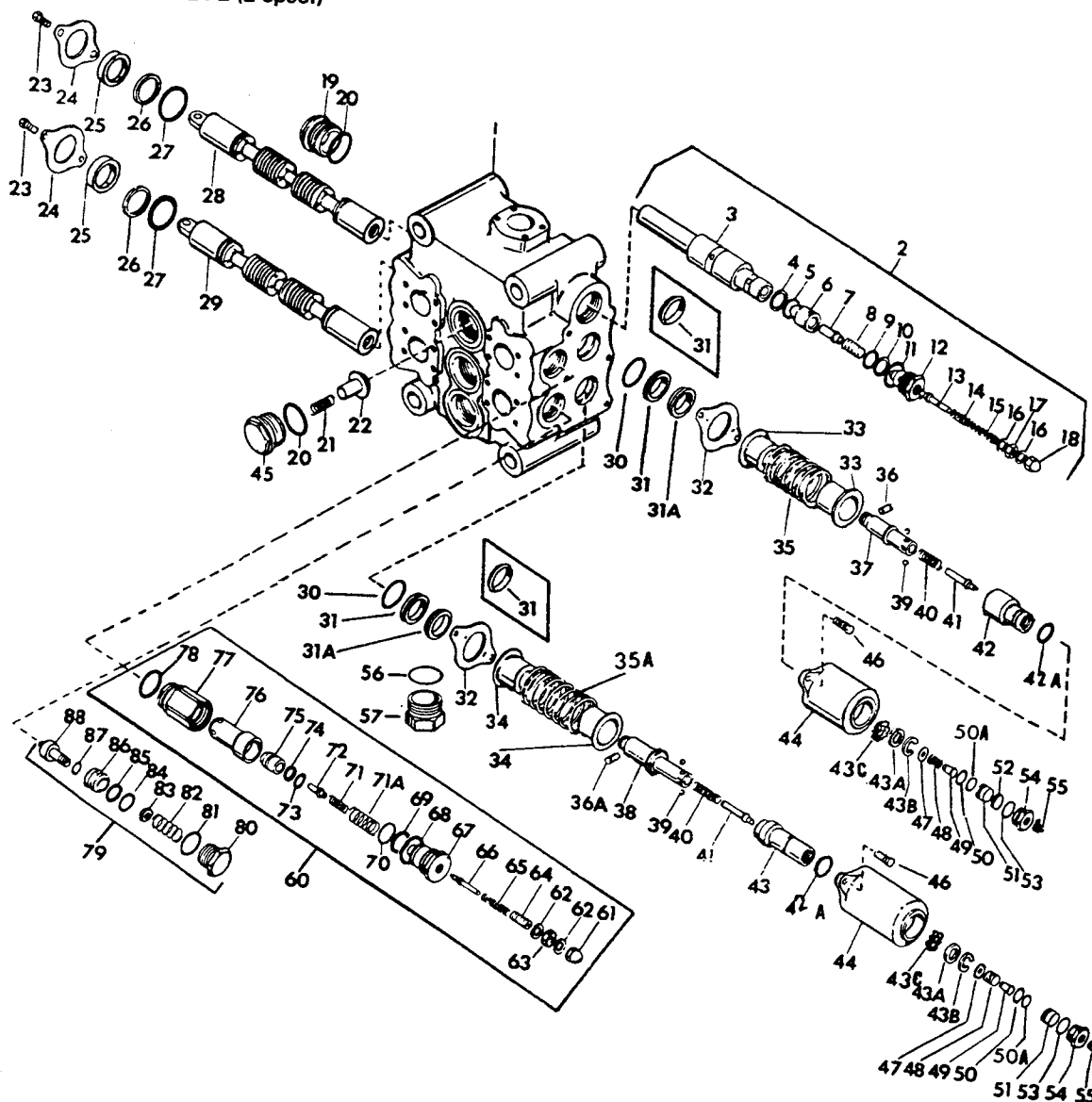
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER PUMP ASSEMBLY — Continued					
	932 308 C91	KIT, pump rear section (Composed of —		939 712 C1	KIT, "O" ring (Composed of —
	§ 1	ADAPTER		§ 1	"O" RING
	§ 7	BALL		§ 1	"O" RING
	§ 1	BODY		§ 1	"O" RING
	§ 4	BUSHINGS		§ 1	"O" RING
	§ 2	BUSHING, dowel		§ 1	"O" RING
	§ 1	COUPLING		§ 1	"O" RING
	§ 1	FLANGE		§ 2	RING, back-up
	§ 1	GEAR, drive		§ 2	RING, retainer
	§ 1	GEAR, idler			)
	§ 1	KEY			
	§10	NUTS		939 715 C1	KIT, seal (Composed of —
	§ 1	"O" RING		§ 1	"O" RING
	§ 1	"O" RING		§ 1	"O" RING
	§ 1	"O" RING		§ 1	"O" RING
	§ 4	"O" RING, bushing		§ 1	"O" RING
	§ 2	"O" RING, drain		§ 1	"O" RING
	§ 4	PIN		§ 2	"O" RING
	2	RETAINER 890 990 C1		§ 4	"O" RING
	§ 4	RING		§ 4	RING, back-up
	1	RING 160 094 R1		§ 1	SEAL
	§ 1	SCREW		§ 1	SEAL
	§ 1	SEAL			)
	2	SEAT 890 950 C1			
	§ 1	SPACER			
		)			
	932 309 C91	KIT, pump - front section (Composed of —			
	§ 1	BALL			
	§ 1	BODY			
	§ 2	BOLT			
	§ 1	COUPLING			
	§ 4	DOWEL			
	§ 1	FLANGE			
	§ 1	GEAR, drive			
	§ 1	GEAR, idler			
	§ 8	NUT			
	§ 1	"O" RING			
	§ 3	"O" RING			
	§ 1	"O" RING			
	§ 1	"O" RING			
		(Body to Adpt. Plt)			
	§ 1	PLATE, adapter			
	§ 1	PLATE, isolation			
	§ 1	PLATE, isolation (top)			
	§ 2	PLATE, pressure			
	§ 1	PLUG			
	§ 2	RING, back-up			
	§ 2	RING, retainer			
	§ 1	RING, snap			
	§ 1	SEAL			
	8	STUD 893 762 C1			
	§ 8	WASHER			
		)			
					§ - Not furnished separately.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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MAIN CONTROL VALVE (2 Spool)



Parts without letters after the description indicates the part is used for all Valve Assemblies listed below. Letters "A", "B", "C" and "D" are used to identify separate Valve Assemblies.

- A 221 273 H4 VALVE ASSEMBLY, control (3702-24J) (Order VALVE ASSEMBLY, 888 428 C94)
- B 888 428 C92 VALVE ASSEMBLY, control (3702-28B) (Order VALVE ASSEMBLY, 888 428 C94)
- C 888 428 C93 VALVE ASSEMBLY, control (3702-36A) (Order VALVE ASSEMBLY, 888 428 C94)

- D 888 428 C94 VALVE ASSEMBLY, control (3702-36E)
- 26 712 R1 BOLT
- 25 696 R1 BOLT
- 25 695 R1 BOLT
- 9 412 231 NUT (3)
- (Consists of the following parts -
- 1 HOUSING (Not furnished separately)
- 2 630 524 C91 CARTRIDGE, relief valve (Order CARTRIDGE, 942 526 C91)
- 2 942 526 C91 CARTRIDGE, relief valve (C)

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MAIN CONTROL VALVE (2 Spool) — Continued			30	220 737 H1	"O" RING (A & B) (2)
3	876 489 C1	SLEEVE	30	942 523 C1	SEAL (C & D) (2)
4	875 718 C2	RING, back-up	31	220 736 H1	RING, retaining (A & B) (Order SEAL, 942 523 C1 and WIPER 942 524 C1) (2)
5	876 065 C1	"O" RING	31	942 523 C1	SEAL (C & D) (2)
6	875 709 C1	POPPET	31A	942 524 C1	WIPER (C & D) (2)
7	942 531 C1	PISTON	32	205 574 H1	PLATE, seal (2)
8	208 937 H1	SPRING	33	195 242 H1	SEAT, spring (2)
9	876 065 C1	"O" RING	34	174 683 H1	GUIDE, spring (2)
10	875 718 C2	RING, back-up	35	885 642 C1	SPRING
11	877 691 C1	"O" RING	35A	885 642 C1	SPRING (A, B & C)
12	876 488 C1	PLUG	35A	1123 747 C1	SPRING (D)
13	208 939 H1	POPPET	36	211 778 H1	INSERT
14	208 941 H1	SPRING	36A	211 777 H1	INSERT
15	942 528 C1	SCREW, adjusting	37	216 581 H1	PIN, plunger
16	209 943 H1	WASHER (2)	38	216 580 H1	PIN, plunger
17	208 944 H1	NUT, jam	39	148 578 H1	BALL (6)
18	209 945 H1	NUT, acorn	40	885 643 C1	SPRING (A, B & C) (2)
19	144 589 H1	PLUG	40	1124 589 C1	SPRING (D) (2)
20	307 915 R1	"O" RING (4)	41	205 567 H2	CAM (2)
21	144 604 H1	SPRING (3)	42	205 570 H1	SLEEVE
22	144 600 H1	POPPET (3)	42A	1124 590 C1	"O" RING (D) (2)
23	24 606 R1	SCREW (A) (4)	43	205 566 H1	SLEEVE (A, B, & C)
23	114 697	SCREW (B, C & D) (4)	43	1110 137 C1	SLEEVE (D)
24	205 574 H1	PLATE, seal (2)	43A	205 568 H1	SPACER (A, B & C) (Order WASHER, 1 124 591 C1, SPRING, 1 124 588 C1 and "O" RING, 1 124 590 C1) (2)
25	220 734 H1	RING, spacer (A & B) (Order SEAL, 942 523 C1 and WIPER, 942 524 C1) (2)	43A	1124 591 C1	WASHER (D) (2)
25	942 524 C1	WIPER (C & D) (2)	43B	205 571 H1	RING, snap (2)
26	220 735 H1	RING, spacer (A & B) (Order SEAL, 942 523 C1 and WIPER, 942 524 C1) (2)	43C	1124 588 C1	SPRING, wave (D) (2)
27	220 737 H1	"O" RING (A & B) (2)	44	205 572 H1	CAP, plunger (2)
27	942 523 C1	SEAL (C & D) (2)	45	144 599 H2	PLUG (3)
28		PLUNGER, bucket (Not furnished separately)	46	138 242	BOLT (4)
29		PLUNGER, boom (Not furnished separately)	47	615 031 R1	WASHER (2)

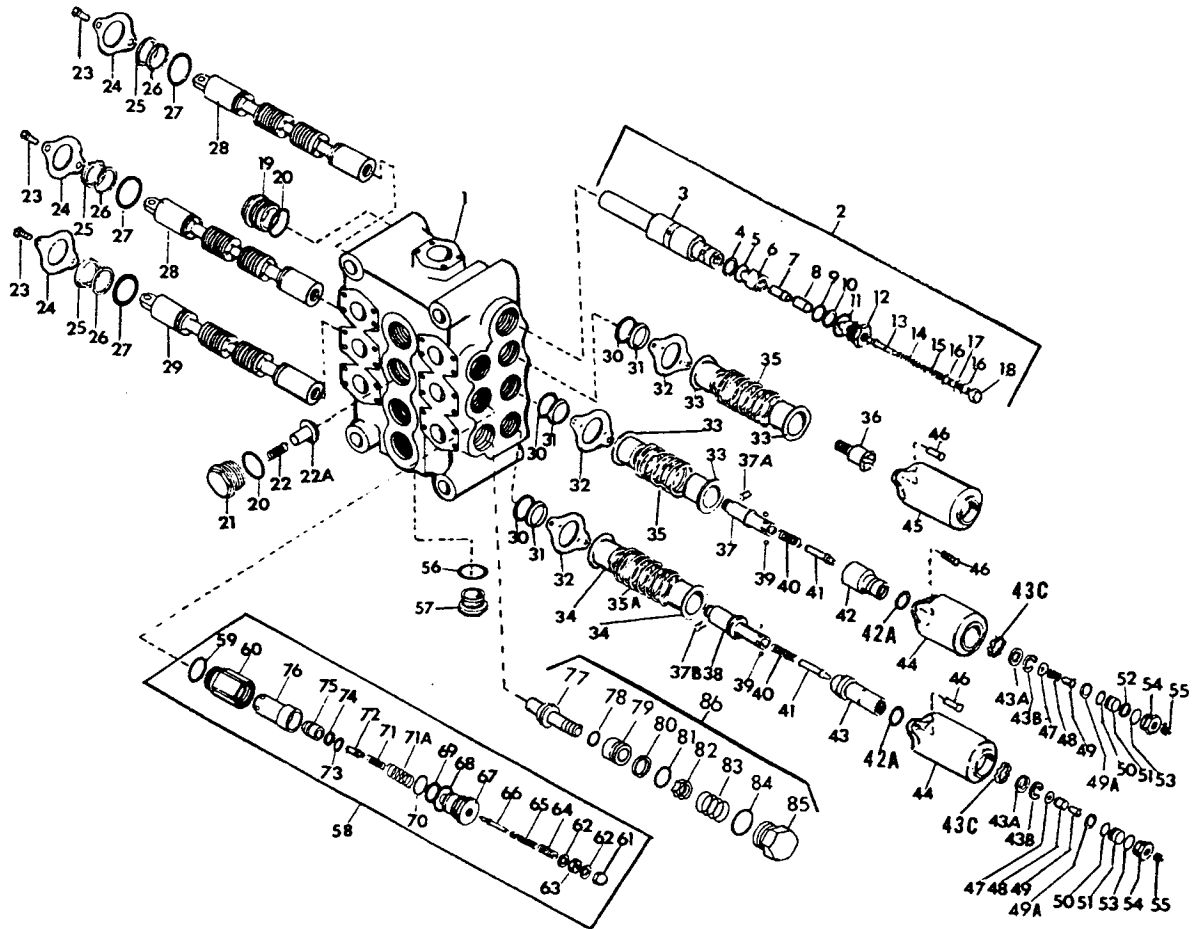
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MAIN CONTROL VALVE (2 Spool) – Continued					
48	878 221 C1	SPRING (2)	72	942 531 C1	PISTON (C & D) (2)
49	878 223 C1	GUIDE, pin (2)	73	876 065 C1	"O" RING (2)
50	350 667 R1	"O" RING (A & B) (2)	74	1 130 740 C1	RING, back-up (Replaces, 875 718 C2) (2)
50	881 132 C1	"O" RING (C & D) (2)	75	875 709 C1	POPPET (2)
50A	934 694 C1	RING, back-up (C & D) (2)	76	875 829 C1	POPPET (A & B) (2)
51	878 222 C1	PISTON (A & B) (2)	76	942 529 C1	POPPET (C & D) (2)
51	934 692 C1	PISTON (C & D) (2)	77	875 827 C1	CAP (2)
52	192 699 H1	SPACER	78	307 915 R1	"O" RING (A & B) (2)
53	368 269 R1	"O" RING (A & B) (2)	78	877 691 C1	"O" RING (C & D) (2)
53	876 108 C1	"O" RING (C & D) (2)	79	875 826 C91	VALVE, check (A & B) (2)
54	878 224 C1	PLUG (2)	79	942 525 C91	VALVE, check (C & D) (2)
55	444 691	PLUG, pipe (2)	80	875 832 C1	PLUG (2)
56	301 016 R1	"O" RING (A & B)	81	307 915 R1	"O" RING (A & B) (2)
56	876 111 C1	"O" RING (C & D)	81	877 691 C1	"O" RING (C & D) (2)
57	144 601 H1	PLUG	82	875 835 C1	SPRING (2)
60	875 825 C91	CYLINDER, relief valve (A & B) (2)	83	19 707 R1	NUT, stop (2)
60	942 527 C91	CYLINDER, relief valve (C & D) (2)	84	876 069 C1	"O" RING (2)
61	208 945 H1	NUT, acorn (2)	85	875 830 C2	RING, back-up (2)
62	208 943 H1	WASHER (4)	86	875 833 C1	SPACER (2)
63	208 944 H1	NUT, jam (2)	87	252 707 R1	"O" RING (A & B) (2)
64	208 942 H1	SCREW, adjusting (A & B) (2)	87	876 065 C1	"O" RING (C & D) (2)
64	942 528 C1	SCREW, adjusting (C & D) (2)	88	875 834 C1	POPPET (2)
65	208 941 H1	SPRING (4)			
66	208 939 H1	POPPET (2)			
67	875 828 C1	PLUG (2)			
68	307 915 R1	"O" RING (A & B) (2)			
68	877 691 C1	"O" RING (C & D) (2)			
69	1 130 878 C1	RING, back-up (Replaces, 875 830 C2) (2)			
70	876 069 C1	"O" RING (2)			
71	208 937 H1	SPRING (2)			
71A	875 831 C1	SPRING (A & B) (2)			
71A	942 530 C1	SPRING (C & D) (2)			
72	208 940 H1	PISTON (A & B) (2)			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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MAIN CONTROL VALVE (3 Spool)



CE-107237B

Parts without letters after the description indicates the part is used for all Valve Assemblies listed below. Letters "A", "B" and "C" are used to identify separate Valve Assemblies.

A	888 485 C92	VALVE ASSEMBLY, main control (Husco 3703-29B) (Order VALVE, 888 485 C94)
B	888 485 C93	VALVE ASSEMBLY, main (3703-34A) (Order VALVE, 888 485 C94)
C	888 485 C94	VALVE ASSEMBLY, main (3703-34E) (Consists of the following parts -
1		HOUSING (Not furnished separately)

2	630 524 C91	RELIEF VALVE ASSEMBLY (Replaces 876 600 C91) (Order ASSY., 942 526 C91)
2	942 526 C91	RELIEF VALVE ASSEMBLY
3	876 489 C1	SLEEVE
4	875 718 C2	RING, back-up
5	876 065 C1	"O" RING
6	875 709 C1	POPPET
7	942 531 C1	PISTON
8	208 937 H1	SPRING

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MAIN CONTROL VALVE (3 Spool) - Continued					
9	876 065 C1	"O" RING	33	195 242 H1	SPRING, seat (4)
10	875 718 C2	RING, back-up	34	174 683 H1	GUIDE, spring (2)
11	877 691 C1	"O" RING	35	885 642 C1	SPRING, plunger (2)
12	876 488 C1	PLUG	35A	885 642 C1	SPRING (A & B)
13	208 939 H1	POPPET	35A 1	123 747 C1	SPRING (C)
14	208 941 H1	SPRING	36	195 241 H1	BOLT, special
15	942 528 C1	SCREW, adjusting	37	216 581 H1	PIN, plunger
16	208 943 H1	WASHER (2)	37A	211 778 H1	INSERT
17	208 944 H1	NUT	37B	211 777 H1	INSERT
18	208 945 H1	NUT, acorn	38	216 580 H1	PIN, plunger
19	144 589 H1	PLUG	39	148 578 H1	BALL (6)
20	307 915 R1	"O" RING (A) (5)	40	885 643 H1	SPRING (A & B) (2)
20	877 691 C1	"O" RING (B & C) (5)	40 1	124 589 C1	SPRING (C) (2)
21	144 599 H1	PLUG (4)	41	205 567 H2	CAM (2)
22	144 604 H1	SPRING (4)	42	205 570 H1	SLEEVE
22A	144 600 H1	POPPET (4)	42A 1	124 590 C1	"O" RING (C) (2)
23	144 697	SCREW, machine (6)	43	1 110 137 C1	SLEEVE (Replaces 205 566 H1)
24	205 574 H1	PLATE, seal (A) (3)	43A	205 568 H1	SPACER (A & B) (Order WASHER 1 124 591 C1, SPRING 1 124 588, and "O" RING 1 124 590 C1) (2)
24	942 522 C1	PLATE, seal (B & C) (3)	43A 1	124 591 C1	WASHER (C) (2)
25	220 734 H1	RING, scraper (A) (Order SEAL, 942 523 C1 and WIPER, 942 524 C1) (3)	43B	205 571 H1	RING, snap (2)
25	942 524 C1	WIPER (B & C) (3)	43C 1	124 588 C1	SPRING (C) (2)
26	220 735 H1	RING, scraper (A) (Order SEAL, 942 523 C1 and WIPER, 942 524 C1) (3)	44	205 572 H1	CAP, plunger (2)
26	942 523 C1	SEAL (B & C) (3)	45	187 433 H1	CAP
27	220 737 H1	"O" RING (A) (3)	46	138 242	BOLT (6)
28		PLUNGER, D.A. (Not furnished separately)	47	615 031 R1	WASHER (2)
29		PLUNGER, D.A. Float (Not furnished separately)	48	878 221 C1	SPRING (2)
30	220 737 H1	"O" RING (A) (3)	49	878 223 C1	PIN, guide (2)
30	942 523 C1	SEAL (B & C) (3)	49A	934 694 C1	RING, back-up (2)
31	220 736 H1	RING, retaining (A) (Order SEAL, 942 253 C1 and WIPER 942 254 C1) (3)	50	,50 667 R1	"O" RING (A) (2)
31	942 524 C1	WIPER (B & C) (3)	50	881 132 C1	"O" RING (B & C) (2)
32	205 574 H1	PLATE, seal (A) (3)	51	878 222 C1	PISTON (A) (2)
32	942 522 C1	PLATE, seal	51	934 692 C1	PISTON (B & C) (2)
			52	192 699 H1	SPACER
			53	368 269 R1	"O" RING (A) (2)
			53	876 108 C1	"O" RING (B & C) (2)

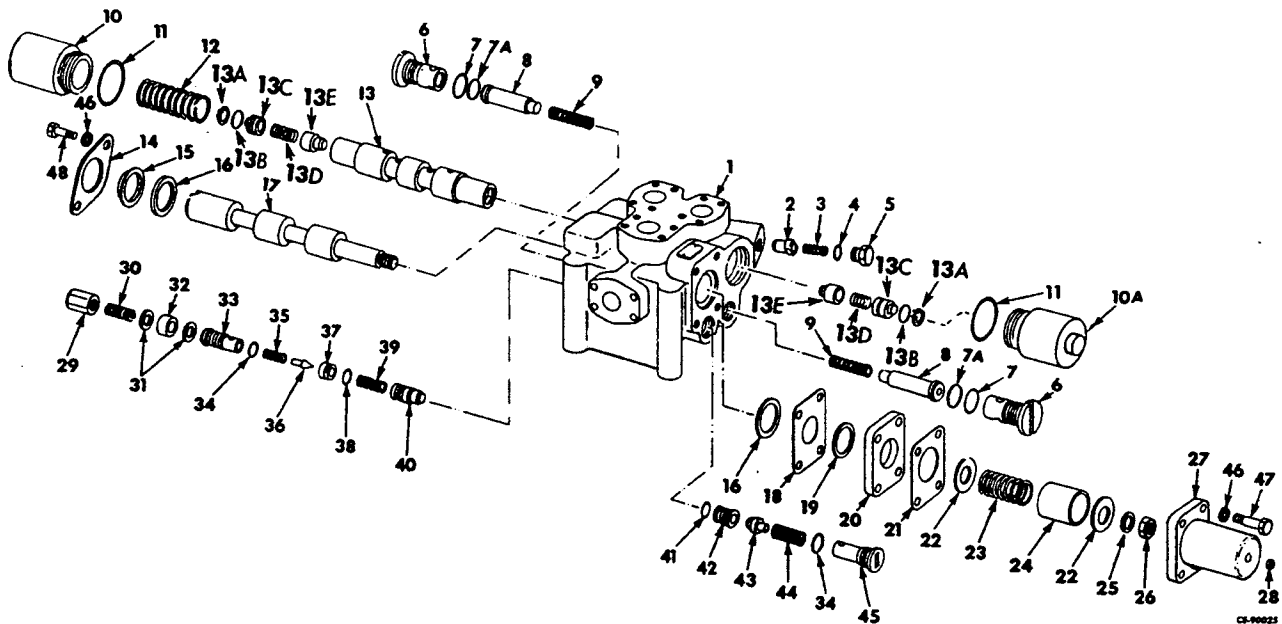
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MAIN CONTROL VALVE (3 Spool) - Continued					
54	878 224 C1	PLUG (2)	77	875 834 C1	POPPET (B & C)
55	444 691	PLUG, pipe (2)	78	876 065 C1	"O" RING (B & C)
56	301 016 R1	"O" RING (A)	79	875 833 C1	SPACER (B & C)
56	876 111 C1	"O" RING (B & C)	80	875 830 C2	RING, back-up (B & C)
57	144 601 H1	PLUG	81	876 069 C1	"O" RING (B & C)
58	875 825 C91	CYLINDER, relief valve (A) (4)	82	19 707 R1	NUT, stop (B & C)
58	942 527 C91	CYLINDER, relief valve (B & C) (4) (Consists of the following items)	83	875 835 C1	SPRING (B & C)
59	307 915 R1	"O" RING (A) (4)	84	877 691 C1	"O" RING (B & C)
59	877 691 C1	"O" RING (B & C) (4)	85	875 832 C1	PLUG (B & C)
60	875 827 C1	CAP (4)	86	942 525 C91	CHECK VALVE ASSEMBLY (B & C)
61	208 945 H1	NUT, acorn (4)			
62	208 943 H1	WASHER (8)			
63	208 944 H1	NUT (4)			
64	208 942 H1	SCREW, adjusting (A) (4)			
64	942 528 C1	SCREW, adjusting (B & C) (4)			
65	208 941 H1	SPRING (4)			
66	208 939 H1	POPPET (4)			
67	875 828 C1	PLUG (4)			
68	307 915 R1	"O" RING (A) (4)			
68	877 691 C1	"O" RING (B & C) (4)			
69	875 830 C2	RING, back-up (4)			
70	876 069 C1	"O" RING (4)			
71	208 937 H1	SPRING (4)			
71A	875 831 C1	SPRING (A) (4)			
71A	942 530 C1	SPRING (B & C) (4)			
72	208 940 H1	PISTON (A) (4)			
72	942 531 C1	PISTON (B & C) (4)			
73	876 065 C1	"O" RING (4)			
74	875 718 C1	RING, back-up (4)			
75	875 709 C1	POPPET (4)			
76	875 829 C1	POPPET (A) (4)			
76	942 529 C1	POPPET (B & C) (4)			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING VALVE



CS-90025

	884 024 C92	VALVE, steering	13		PLUNGER (Not furnished separately)
	25 292 R1	BOLT (3)	13A	238 627 R1	RING, retaining (2)
	25 536 R1	WASHER, flat (3)	13B	350 667 R1	"O" RING (2)
	(Consists of the following parts —				
1		HOUSING, valve (Not furnished separately)	13C	884 748 C1	PLUG (2)
2	892 510 C1	CHECK	13D	884 776 C1	SPRING (2)
3	876 138 C1	SPRING	13E	882 106 C1	CHECK (2)
4	21 254 R1	RING, square	14	881 789 C1	WIPER
5	881 776 C1	CAP	15	881 793 C1	WIPER
6	881 779 C1	SEAT, relief (2)	16	876 144 C1	SEAL (2)
7	22 462 R1	RING, square (2)	17		PLUNGER (Not furnished separately)
7A	376 769 R1	"O" RING (2)	18		SHIM (Not furnished separately)
8	881 782 C91	VALVE, relief (2)	19	321 833 R1	RING, back-up
9	884 753 C1	SPRING (2)	20	881 790 C1	SPACER
10	881 786 C1	CAP	21		SHIM (Not furnished separately)
10A	884 585 C1	CAP	22	881 777 C1	WASHER (2)
11	22 463 R1	RING, square (2)	23	881 842 C1	SPRING
12	882 122 C1	SPRING, lock			

HYDRAULICS

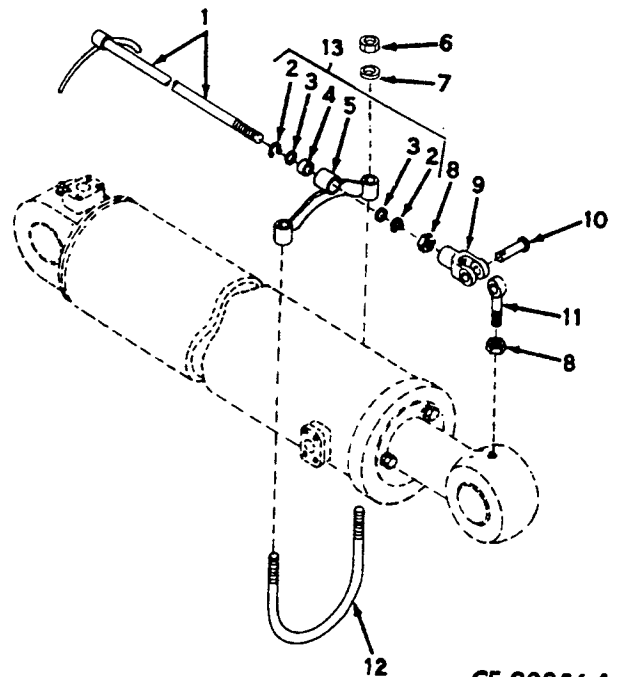
REF. NO.	PART NUMBER	DESCRIPTION
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STEERING VALVE – Continued

24	881 778 C1	SPACER
25	884 855 C1	WASHER
26	219 753	NUT, 3/4"-16NF jam
27	881 791 C1	COVER
28	606 276 C1	PLUG, bleeder
29	882 095 C1	NUT, acorn
30	881 792 C1	SCREW, adjustment
31	171 480 H1	WASHER (2)
32	114 496	NUT, 1/2"NF jam
33	881 788 C1	CAP, adjustment
34	306 358 R1	"O" RING (2)
35	171 482 H1	SPRING
36	181 072 H1	POPPET, relief
37	881 780 C1	SEAT, relief
38	321 956 R1	"O" RING
39	395 833 R1	SPRING
40	884 586 C1	CHECK
41		NOT USED
42	881 781 C2	SEAT, relief
43	882 520 C1	CHECK
44	881 758 C1	SPRING
45	881 787 C1	CAP
46	103 321	WASHER, 3/8" lock (6)
47	179 843	BOLT, 3/8NC x 1-1/2" (4)
48	179 838	BOLT, 3/8NC x 7/8" (2)

REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET POSITION INDICATOR (Not used on units equipped w/Bucket Leveler and Position Indicator Kit, Front End Hydraulics Kit, or Logger Attachment)

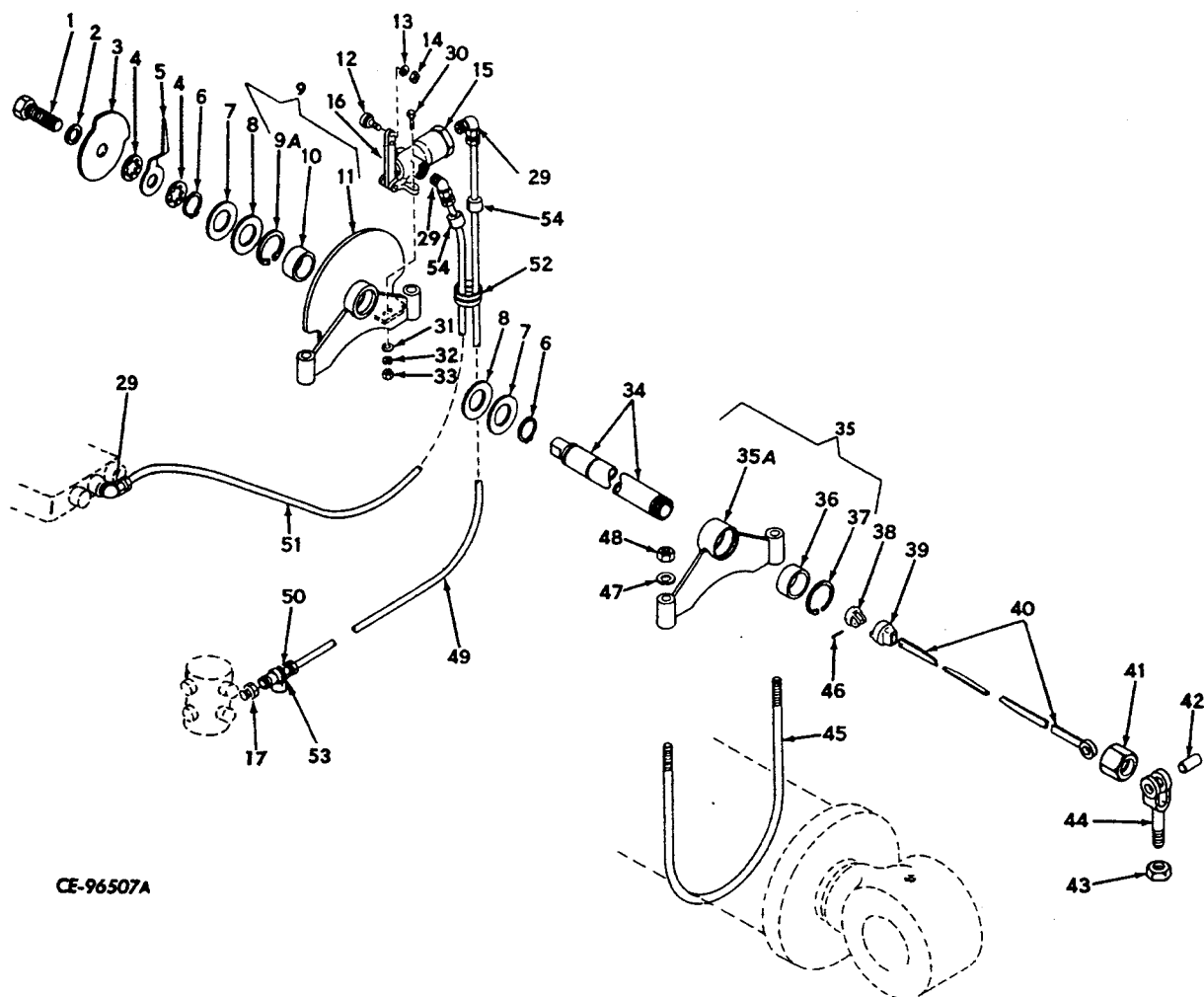


1	197 481	INDICATOR (Not used on units equipped w/High Lift Boom Kit)
1	885 726 C1	INDICATOR (Use only on units equipped w/High Lift Boom Kit)
2	21 225 R1	RING, retainer (2)
3	173 862 H1	WASHER (2)
4	171 912 H1	BUSHING
5	199 204 H1	CLAMP
6	9 412 230	NUT, 1/2"-20NF Esna (2)
7	25 536 R1	WASHER, 1/2" flat (2)
8	114 498	NUT, 5/8"NF jam (2)
9	127 786	CLEVIS
10	114 788	PIN, clevis
11	197 484 H1	BOLT, eye
12	933 085 C1	"U" BOLT
13	199 203 H1	GUIDE, bucket position indicator

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET LEVELER AND POSITION INDICATOR KIT



CE-96507A

	886 504 C91	KIT, bucket leveler & position indicator (See NOTE 1) (Consists of the following parts)	4	178 632	WASHER, shakeproof (2)
			5	206 329 H1	INDICATOR
1	271 583	BOLT, 5/8NF x 1-1/2"	6	206 320 H1	RING, retaining (2)
2	103 325	WASHER, 5/8" lock	7	206 330 H1	WASHER, thrust (2)
3	206 328 H1	CAM	8	206 331 H1	WASHER, thrust (2)
			9	207 501 H1	BRACKET ASSEMBLY

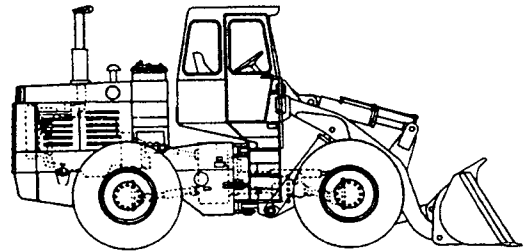
NOTE 1 - Order on "Machine Order" Form.

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKET LEVELER AND POSITION INDICATOR KIT – Continued			49	207 537 H1	HOSE, R.H. brake valve to control valve
9A	206 321 H1	RING, retaining	50	206 406 H1	COUPLING, straight
10	206 319 H1	BUSHING	51	218 307 H1	HOSE, control valve to hydraulic valve
11	207 502 H1	BRACKET, rear	52	935 464 C1	STRAP, air hoses to bucket cylinder hose (4)
12	210 917 H1	FOLLOWER w/BUSHING, 210 918 H1	53	444 256	TEE
13	103 319	WASHER, 1/4" lock	54	139 430 H1	GROMMET
14	103 024	NUT, 1/4" NF hex.		210 918 H1	BUSHING, cam follower
15		VALVE, control (See Air Valve in Section 3)	9 403 454		SLEEVE, tube nut
16	188 577 H1	LEVER	444 691		PLUG, pipe - unused ports of
17	444 028	BUSHING	FGH-10827		DRAWING, installation
29	206 407 H1	COUPLING, 90° (3)	FGH-10865		DRAWING, frame rework
30	181 314	BOLT, 1/4 NF x 7/8" (2)			
31	106 261	WASHER, 1/4" flat (2)			
32	103 319	WASHER, 1/4" lock (2)			
33	103 204	NUT, 1/4" NF hex. (2)			
34	886 244 C1	TUBE			
35	207 499 H1	BRACKET ASSEMBLY			
35A	207 500 H1	BRACKET, front			
36	206 319 H1	BUSHING			
37	206 321 H1	RING, retaining			
38	206 326 H1	PLUNGER			
39	206 327 H1	WIPER			
40	886 246 C1	BAR			
41	9 403 532	NUT w/o SLEEVE, 9 403 454, tube			
42	114 788	PIN, yoke			
43	114 498	NUT, 5/8NF jam			
44	206 325 H1	END, yoke			
45	207 527 H1	"U" BOLT (2)			
46	17 283 R1	PIN, roll			
47	106 265	WASHER, 1/2" flat (4)			
48	18 452 R1	NUT, 1/2"-20NF Esna (4)			

SECTION 11

INSTRUMENTS

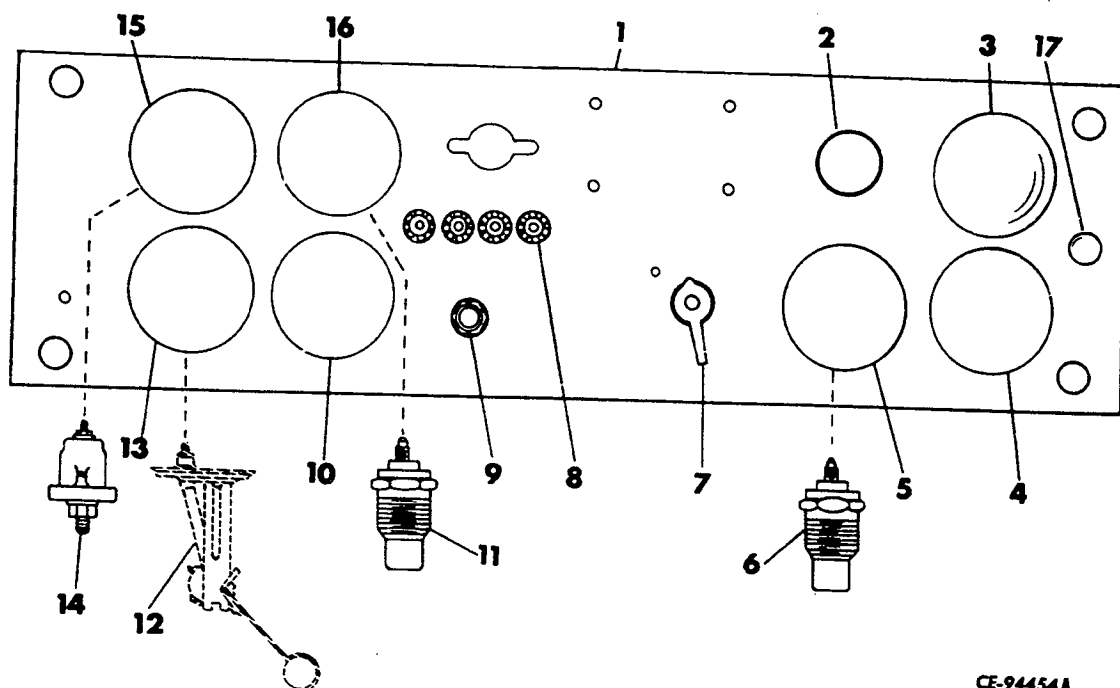


INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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INSTRUMENTS & RELATED PARTS

U002497 and below
C0* and below



CE-94454A

1		PANEL, instrument (See Instrument Panel, Box, and Related Parts in this section)	7		SWITCH, main (combination) See Wiring in Section 8)
2	889 561 C1	PLUG, button	8		FUSE ASSEMBLY (See Wiring in Section 8)
3	650 830 C1	GAUGE, fuel pressure	9		SWITCH, push button start (See Wiring in Section 8)
4	885 306 C1	PACKAGE, air pressure gauge (Consists of — §1 GAUGE 2 NUT 120 614 2 WASHER 120 217)	10	886 728 C1	PACKAGE, voltmeter gauge service (Consists of — §1 GAUGE 2 NUT 120 614 1 NUT 134 530 2 WASHER 120 217 1 WASHER 131 044)
5	885 367 C1	PACKAGE, torque converter temperature gauge service (Consists of — §1 GAUGE 2 NUT 134 530 2 NUT 120 614 2 WASHER 131 044 2 WASHER 120 217	11	136 798 H1	SENDER, engine water temperature
6	136 798 H1	SENDER, torque converter temperature gauge	12		SENDER, fuel level (See Fuel System in Section 12)

* - Serial Number Not Available.

§ - Not furnished separately.

INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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INSTRUMENTS & RELATED PARTS -- Continued

U002497 and below
C0* and below

- | | | |
|----|-----------------------|---|
| 13 | 885 369 C1 | PACKAGE, fuel level gauge service
(Consists of --
§1 GAUGE
2 NUT 134 530
2 NUT 120 614
2 WASHER 131 044
2 WASHER 120 217) |
| 14 | 884 564 C2
106 649 | SENDER, engine oil pressure
ELBOW, 45° street |
| 15 | 885 366 C2 | GAUGE, engine oil pressure gauge
service
(Consists of --
§1 GAUGE
2 NUT 134 530
2 NUT 120 614
2 WASHER 131 044
2 WASHER 120 217 |
| 16 | 885 368 C1 | PACKAGE, engine water temperature
gauge service
(Consists of --
§1 GAUGE
2 NUT 134 530
2 NUT 120 614
2 WASHER 120 217
2 WASHER 131 044) |
| 17 | 202 602 H1 | BUMPER, rubber

134 530 NUT, No. 6-32 (9)
131 044 WASHER, No. 6 lock (9)
120 614 NUT, No. 10-32 (10)
120 217 WASHER, No. 10 lock (10) |
| | 889 757 C1 | PLUG, button (Not used on units
equipped with Starting Aid Kit) |

* - Serial Number Not Available.

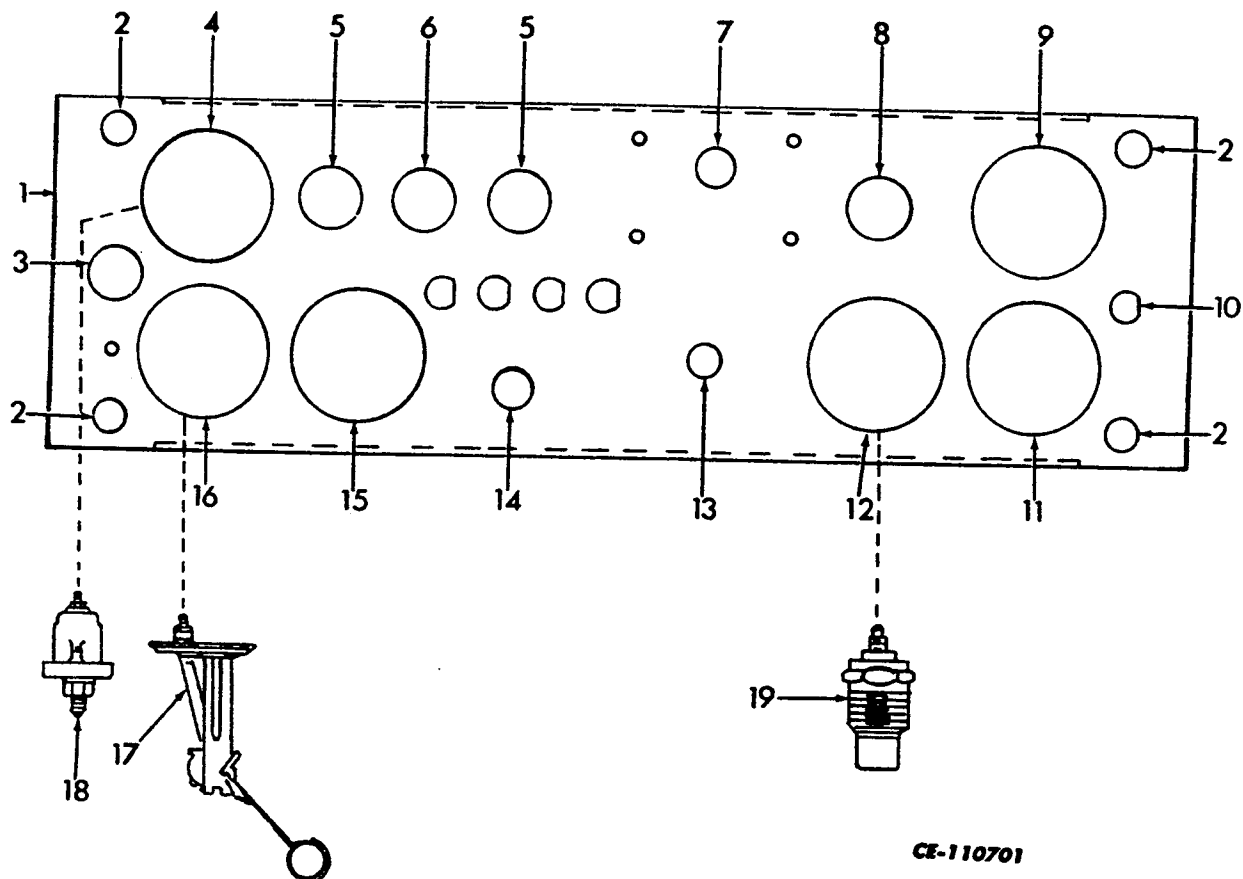
§ - Not furnished separately.

INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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INSTRUMENTS & RELATED PARTS

U002498 and up
C0* and up



CE-110701

1	PANEL, instrument (Refer to Instrument Panel, Box and Related Parts)	5	889 561 C1	PLUG, button (2)
2	MOUNT, shock (Refer to Instrument Panel, Box, and Related Parts)	6		LIGHT, engine oil pressure (Refer to WIRING (Instruments and Lights))
3	454 174 PLUG, button	7	432 478	PLUG, button
4	885 368 C1 PACKAGE, engine water temperature (Consists of - 1 GAUGE 2 LOCKWASHER 120 217 2 LOCKWASHER 131 044 2 NUT 120 614 2 NUT 134 530)	8		LIGHT, brake on (Refer to WIRING (Instruments and Lights))
		9	709 145 C1	HOURLMETER
		10	202 602 H1	PLUG, button
		11	885 306 C1 120 217 120 614	GAUGE, air pressure WASHER (2) NUT (2)

INSTRUMENTS

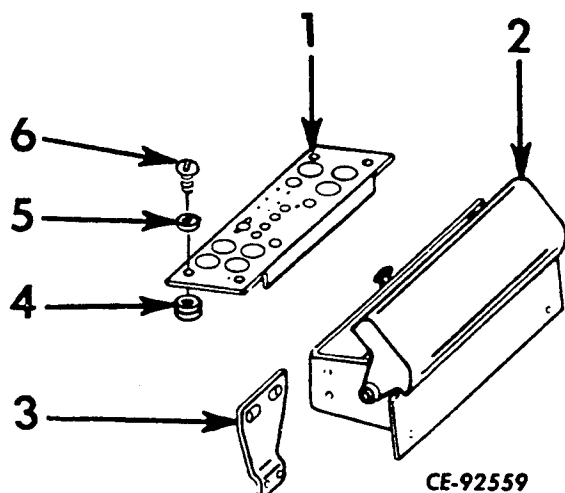
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
INSTRUMENTS & RELATED PARTS - Continued					
U002498 and up					
C00* and up					
12	885 367 C1	PACKAGE, torque converter temperature (Consists of - \$ 1 GAUGE 2 LOCKWASHER 120 217 2 LOCKWASHER 131 044 2 NUT 120 614 2 NUT 134 530)			
13		SWITCH, main combination (Refer to WIRING (Instruments and Lights))			
14		SWITCH, push button start (Refer to WIRING (Instruments and Lights))			
15	886 727 C1	VOLTMETER			
16	885 369 C1	GAUGE, fuel (Consists of \$ 1 GAUGE 2 LOCKWASHER 120 217 2 LOCKWASHER 131 044 2 NUT 120 614 2 NUT 134 530)			
17		SENDER, fuel (Refer to Fuel System Piping)			
18	136 798 H1	SENDER, engine water temperature			
19	136 798 H1	SENDER, torque converter temperature			
	120 614	NUT, No. 10-32 (10)			
	134 530	NUT, No. 6-32 (9)			
	120 217	WASHER, No. 10 lock (10)			
	131 044	WASHER, No. 6 lock (9)			

* - Serial Number. Not Available.

INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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INSTRUMENT PANEL, BOX & RELATED PARTS



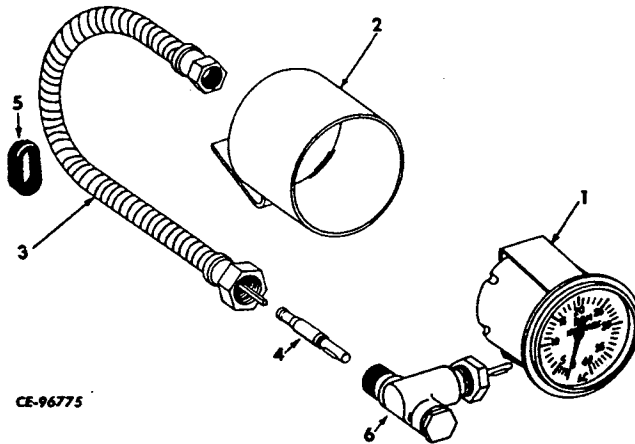
1	884 859 C2	PANEL, instrument U002497 and below C0*
1	942 635 C1	PANEL, instrument U002498 and up C0*
2	217 218 H3	BOX, instrument (Not used on units equipped w/R.O.P.S. Cab)
	140 483 H	BOLT, 3/8NC x 1-1/4" (3)
	18 423 R1	NUT, 3/8" NC Esna (3)
2		BOX, instrument (Used only on units equipped w/R.O.P.S.) (Listed and illustrated under R.O.P.S. and Related Parts in Section 13)
3	885 992 C1	SUPPORT
	25 534 R1	WASHER, lock (2)
	24 839 R1	BOLT (2)
4	217 087 H1	MOUNT, shock (4)
5	120 217	WASHER, lock (4)
6	132 911	SCREW, machine (4)

* - Serial Number Not Available.

INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION
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TACHOMETER KIT

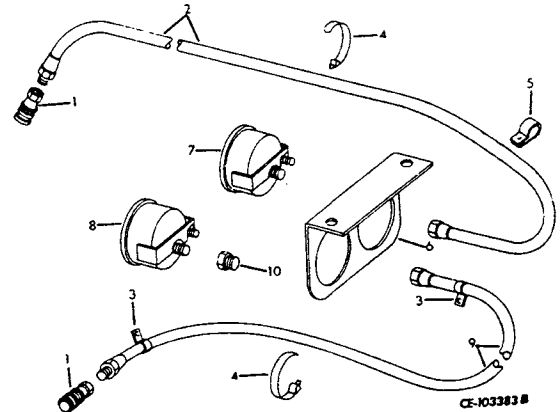


	891 756 C91	KIT, tachometer (Consists of the following parts) (See NOTE 1)
1	876 686 C1	TACHOMETER
	120 614	NUT (2)
	120 217	WASHER, lock (2)
2	876 260 C1	RECEPTACLE
	25 228 R1	BOLT (2)
	25 543 R1	WASHER, lock (2)
	25 520 R1	NUT (2)
3	341 252 C91	CABLE
4	343 359 C1	FLOATING TIP
5	154 049 H1	GROMMET
6		SERVICE RECORDER (Refer to Engine Parts Catalog EPC-400)
	FGH-14504	DRAWING, tachometer installation

NOTE 1: Order on "Machine Order" Form.

REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION CLUTCH AND HYDRAULIC SYSTEM PRESSURE GAUGE KIT

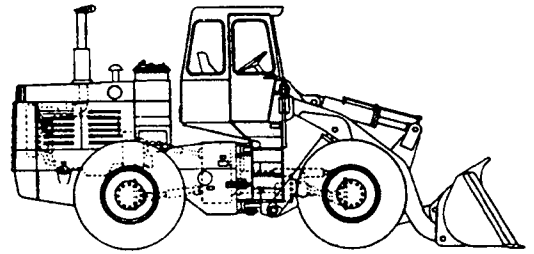


	892 592 C91	KIT, transmission clutch and hydraulic system pressure gauge (See NOTE 1) (Consists of the following parts)
1	891 300 C1	FITTING, quick connect socket (2)
2	893 527 C1	HOSE, gauge to transmission control valve
3	140 568	CLAMP, hose (2)
4	610 213 C91	STRAP (2)
5	920 240 C1	GROMMET, dash panel U0* and below C0* and below
5	319 036 C1	CLAMP U0* and up C0* and up
6	890 924 C1	BRACKET, gauge mounting
7	188 328 H1	GAUGE, transmission clutch pressure
8	205 495 H1	GAUGE, hydraulic system pressure
9	893 331 C1	HOSE, hydraulic system pressure gauge to main control valve
	FGH-11426	DRAWING, dash panel rework
10	444 024	BUSHING, reducer
	FGH-11607	DRAWING, hydraulic system gauge installation
	FGH-11608	DRAWING, transmission clutch pressure gauge installation
	893 372 C1	PRODUCT GRAPHIC - warning
		* - Serial number not available.

NOTE 1: Order on "Machine Order" Form.

SECTION 12

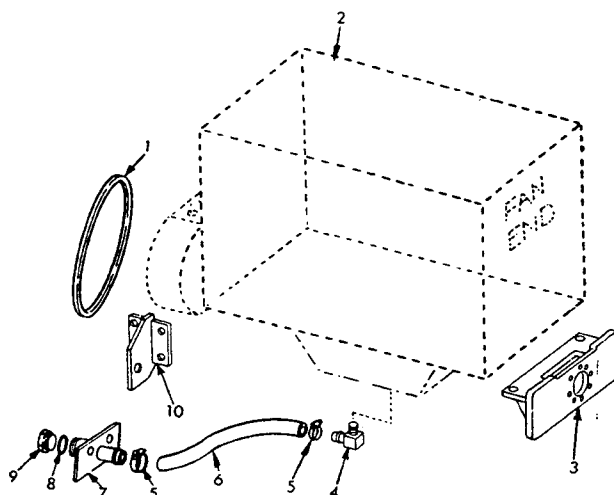
POWER



POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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ENGINE MOUNTING, OIL DRAIN AND RELATED PARTS



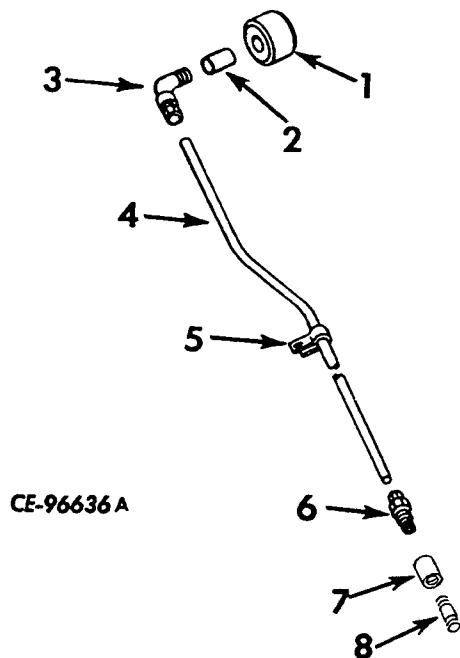
CE-302344B

1		RING, converter to engine seal (See Torque Converter in Section 7)	5	333 710 R91	CLAMP, hose (2)
2		ENGINE, IH-DT-466 (Refer to Engine Parts Catalog EPC-400)	6	177 638 H1	HOSE, engine oil drain
	24 863 R1	BOLT, 1/2NC x 1-3/4" (flywheel end) (8)	7	184 698 H1	DRAIN, oil
	120 384	WASHER, 1/2" lock (flywheel end) (8)		140 483 H	BOLT (2)
	24 842 R1	BOLT, 3/8NC x 1-3/4" (fan end) (8)		25 534 R1	WASHER, flat (2)
	120 382	WASHER, 3/8" lock (fan end) (8)		25 522 R1	NUT (2)
3	939 260 C2	SUPPORT, fan end engine (Replaces, 926 069 C1)	8	570 828 R1	"O" RING
	24 892 R1	BOLT (2)	9	9 410 359	PLUG
	25 529 R1	NUT (2)	10	926 066 C1	BRACKET, flywheel engine mtg. (2)
4	864 462 R1	ELBOW, engine oil drain		25 777 R1	BOLT (2)
				9 413 986	NUT (2)

POWER

REF. NO.	PART NUMBER	DESCRIPTION
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AIR CLEANER SERVICE INDICATOR GAUGE
U002262 and below
C0* and below



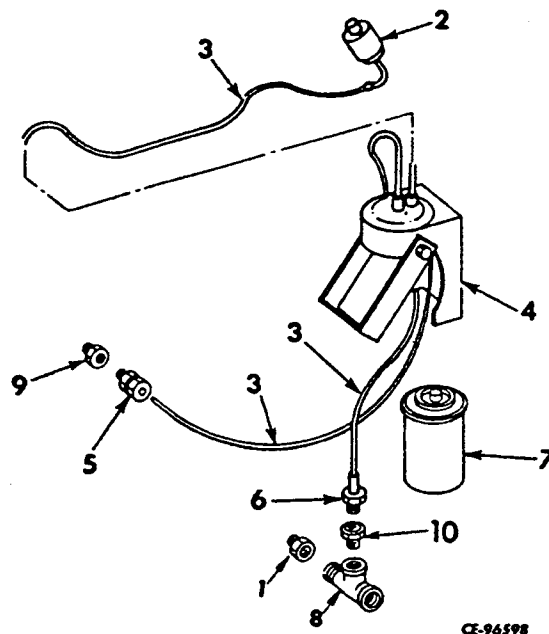
CE-96636 A

1	877 601 C1	GAUGE, service indicator
2	105 404	NIPPLE
3	30 402 D 414 504 C1 29 898 D	ELBOW w/o NUT EYELET NUT, tube
4		TUBE w/o NUTS, - cut length 1/4" OD x 60" long cut from bulk TUBE NO. 417 196 C2 29 898 D NUT, 1/4" tube (2)
5	140 578	CLAMP
6	29 901 D 414 504 C1 29 898 D	CONNECTOR w/o NUT EYELET NUT, tube
7	105 408	COUPLING
8	348 828 C1	FITTING, filter

* - Serial number not available.

REF. NO.	PART NUMBER	DESCRIPTION
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STARTING AID KIT



CE-96598

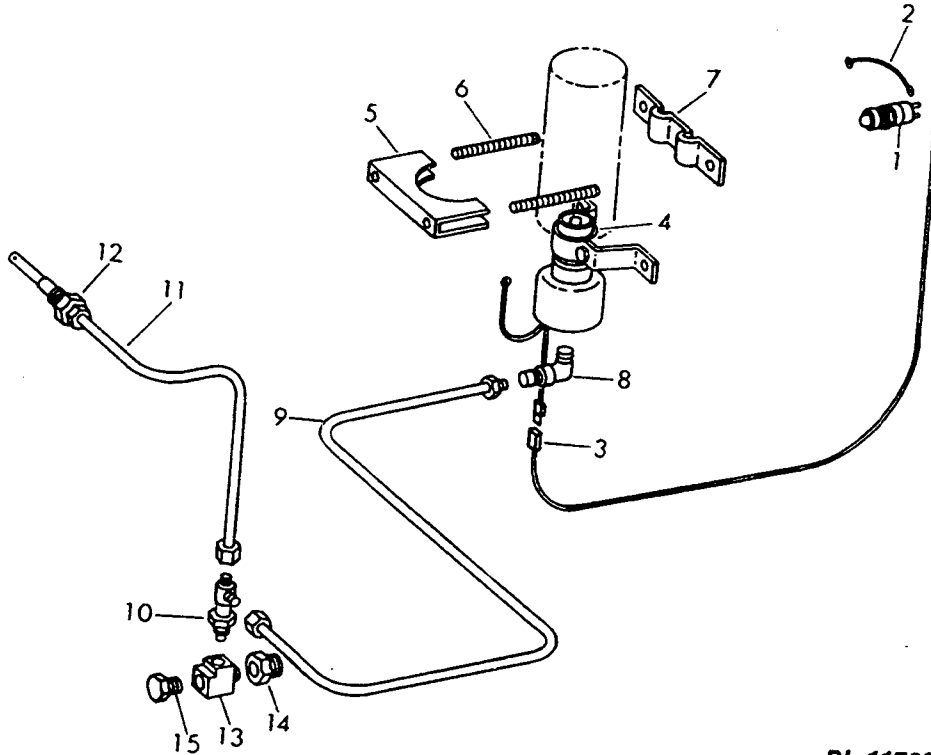
KIT, starting aid (%)
(Consists of the following items -

1	141 539	ADAPTER, 1/4 to 1/8" pipe
2	883 752 C1	ACTUATOR (#)
3	883 421 C1	TUBING (#)
4	884 869 C1 25 752 R1 26 110 R1	BRACKET (#) BOLT, 1/4NF x 5/8" (2) NUT (2)
5	884 618 C1	NOZZLE (#)
6	884 617 C1	CONTROL, injection (#)
7		FLUID, starting (Order from local distributor)
8	444 258	TEE, 3/8" service
9	144 046	ADAPTER, 1/2 to 3/8" pipe
10	144 043	ADAPTER, 3/8 to 1/4" pipe
	891 387 C2	DECAL, cold weather
	FGH-11197	DRAWING, cold start
	879 794 C91	KIT, starting (Includes Items 2 thru 6) (%) - Kit no longer available service parts will be furnished (#) - Part of Starting Kit 879 794 C91.

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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ETHER START KIT



PL-117325

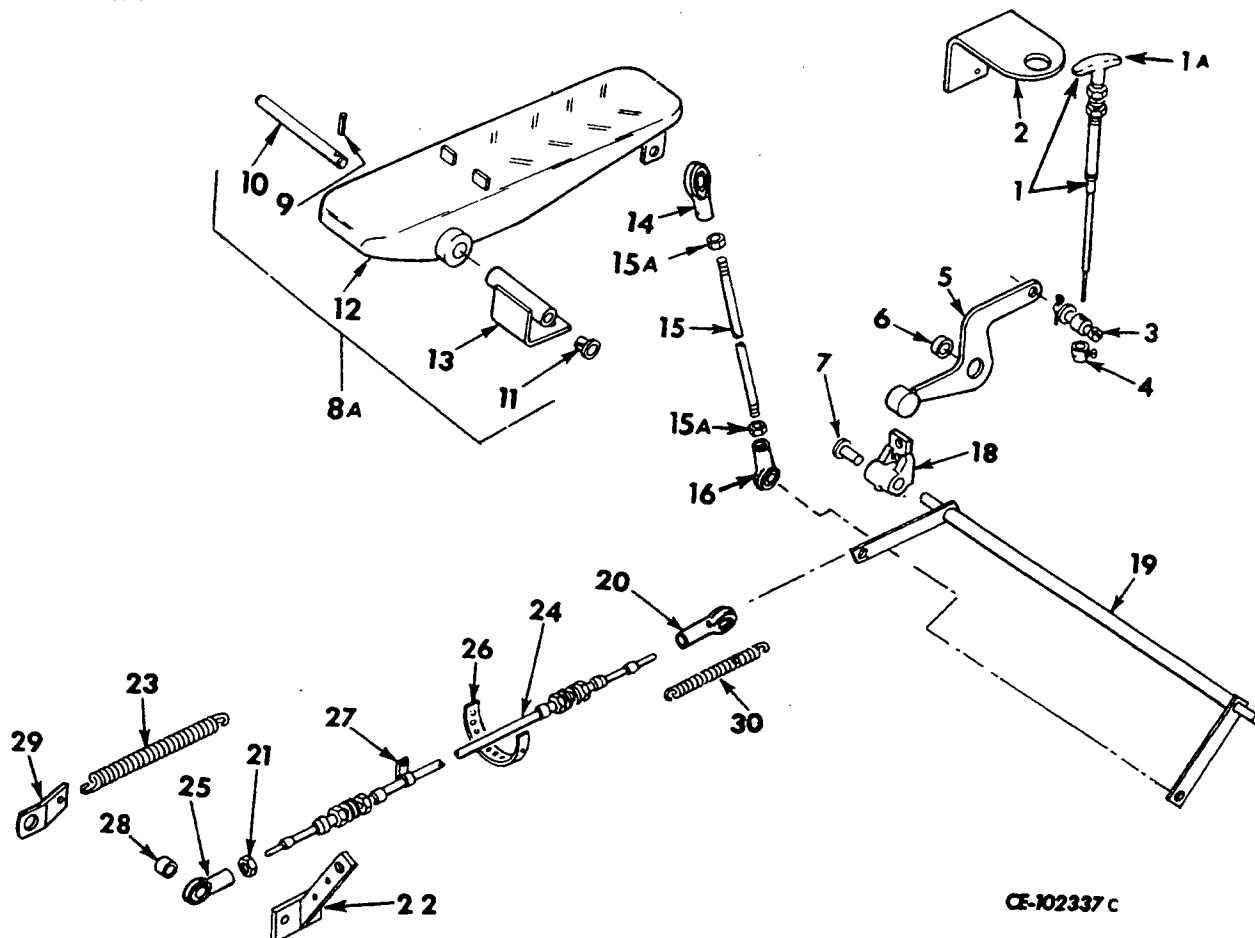
KIT, ether start (See NOTE) (Consists of the following -			9	TUBE (Cut 42" from BULK, 417 195 C2)	
1	453 453 C1	SWITCH	10	930 309 C1 121 220 121 322	THERMOCLOZ ASSY. NUT, tube (2) SLEEVE (2)
2	103 815 H1	WIRE, switch to circuit breaker	11		TUBE (Cut 23" from BULK, 417 195 C2)
3		WIRE, ether start switch to ether valve (See WIRING)	12	1 102 179 C1	NOZZLE, atomizer
4	1 106 541 C91 25 520 R1 120 214	VALVE ASSY. NUT (8) WASHER, lock (4)	13	444 150	TEE
5	1 102 178 C1	SADDLE (2)	14	120 322	ADAPTER, pipe
6	1 102 176 C1 25 543 R1	STUD (4) WASHER (4)	15	20 990 R1	PLUG (Not used with Heater & Defroster)
7	1 102 177 C1 25 752 R1 25 542 R1 174 916	BRACKET (2) BOLT (2) WASHER WASHER, lock		1 104 424 C1 935 464 C1 417 195 C2	DECAL, cold start STRAP-TIE (2) TUBE, bulk
8	172 832 H1	ELBOW			

NOTE - Order on Machine
Order Form.

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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ACCELERATOR LINKAGE



1	879 047 C91	CABLE w/HANDLE, 170 273 C1 hand control	8A	875 853 C91	ACCELERATOR PEDAL ASSEMBLY
1A	170 273 H1	HANDLE, control cable	9	143 606 H1	PIN, roll
2	879 086 C1	SUPPORT (Not used on units equipped w/R.O.P.S. Cab)	10	303 491 R1	PIN
	181 313	BOLT, 1/4NF x 3/4" (2)	11	370 686 R1	BUSHING (2)
	103 319	WASHER, 1/4" lock (2)	12	875 855 C1	PEDAL
	103 024	NUT, 1/4"NF hex (2)	13	875 857 C1	HINGE
3	172 842 H1	FITTING, lever		25 483 R1	BOLT (2)
4	879 100 C91	CLAMP		25 519 R1	NUT (2)
5	879 603 C2	LEVER (Replaces 879 101 C1)		25 532 R1	WASHER, flat (2)
	140 483 H	BOLT			
	25 534 R1	WASHER, 3/8" flat (2)			
	120 382	WASHER, 3/8" lock			
	25 522 R1	NUT, 3/8"NF hex			
6	879 046 C1	SPACER			
7		BUSHING (Order BEARING, 894 389 C1) (2)			

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ACCELERATOR LINKAGE -- Continued					
14	310 673 R91	JOINT, ball (Order JOINT, 514 358 C1, BOLT, 25 493 R1, NUT, 25 520 R1 and two WASHER, 25 532 R1) U002262 and below except 02256 CO* and below	22	929 904 C2 25 496 R1 114 606	BRACKET, throttle cable BOLT, 3/8NC x 7/8" (2) WASHER, 3/8" external tooth lock (2)
	19 503 R1	NUT	23	117 256 H1	SPRING, throttle lever
14	514 358 C1	JOINT, ball U002263 and up, also 02256 CO* and up	24	212 620 H2	CABLE, control
	25 493 R1	BOLT	25	281 800 C92	JOINT, ball U002262 and below except 02256 CO* and below
	25 520 R1	NUT		20 090 R1	NUT
	25 543 R1	WASHER, flat (3)		103 024	NUT
15	121 186 H1	ROD (Replaces 129 744 H1)	25	899 392 C1	JOINT, ball U002256, 02263 and up CO* and up
15A	25 521 R1	NUT, jam (2)		25 483 R1	BOLT
16	104 037	YOKE (Order JOINT, 514 358 C1, BOLT, 25 654 R1 NUT, 25 520 R1 and two WASHER, 25 532 R1) U002262 and below except 02256 CO* and below		27 122 R1	NUT
	114 784	PIN, clevis		25 931 R1	NUT, lock
	103 372	PIN, cotter	26	610 213 C91	STRAP (2)
16	514 358 C1	JOINT, ball U002263 and up, also 02256 CO* and up	27	163 135 H1 102 635	CLAMP, cable NUT, 3/8"NC hex (clamp to suction tube)
	25 654 R1	BOLT	28	875 409 C2	WASHER, ball joint
	25 520 R1	NUT	29	HA-932	CLIP, spring mounting (3)
	25 543 R1	WASHER, flat (3)	30	119 059 H1	SPRING, return
18	894 389 C1	BEARING (2)		936 977 C1	BOLT, pedal stop
	25 485 R1	BOLT (4)		25 520 R1	NUT, pedal stop (2)
	120 380	WASHER, lock (4)		25 543 R1	WASHER, lock pedal stop (2)
	25 519 R1	NUT (4)			
19	931 514 C1	LEVER, bellcrank U002262 and below except 02256 CO* and below			
19	899 277 C1	LEVER, bellcrank U002256, 02263 and up CO* and up			
20	104 036	YOKE (Order JOINT, 899 392 C1, BOLT, 25 483 R1 and NUT, 26 110 R1) U002262 and below except 02256 CO* and below			
	114 783	PIN, clevis			
	103 361	PIN, cotter			
20	899 392 C1	JOINT, ball U002263 and up, also 02256 CO* and up			
	25 483 R1	BOLT			
	26 110 R1	NUT, lock			
	25 542 R1	WASHER			
21	25 931 R1	NUT			

* - Serial number not available.

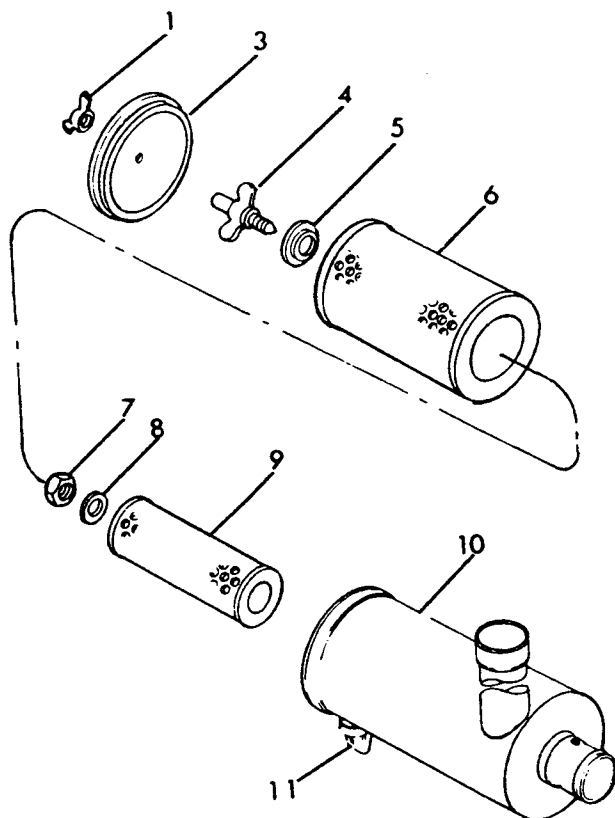
POWER

REF. NO.	PART NUMBER	DESCRIPTION
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AIR CLEANER ASSEMBLY

U002332 and below

C002426 and below



CE-103296

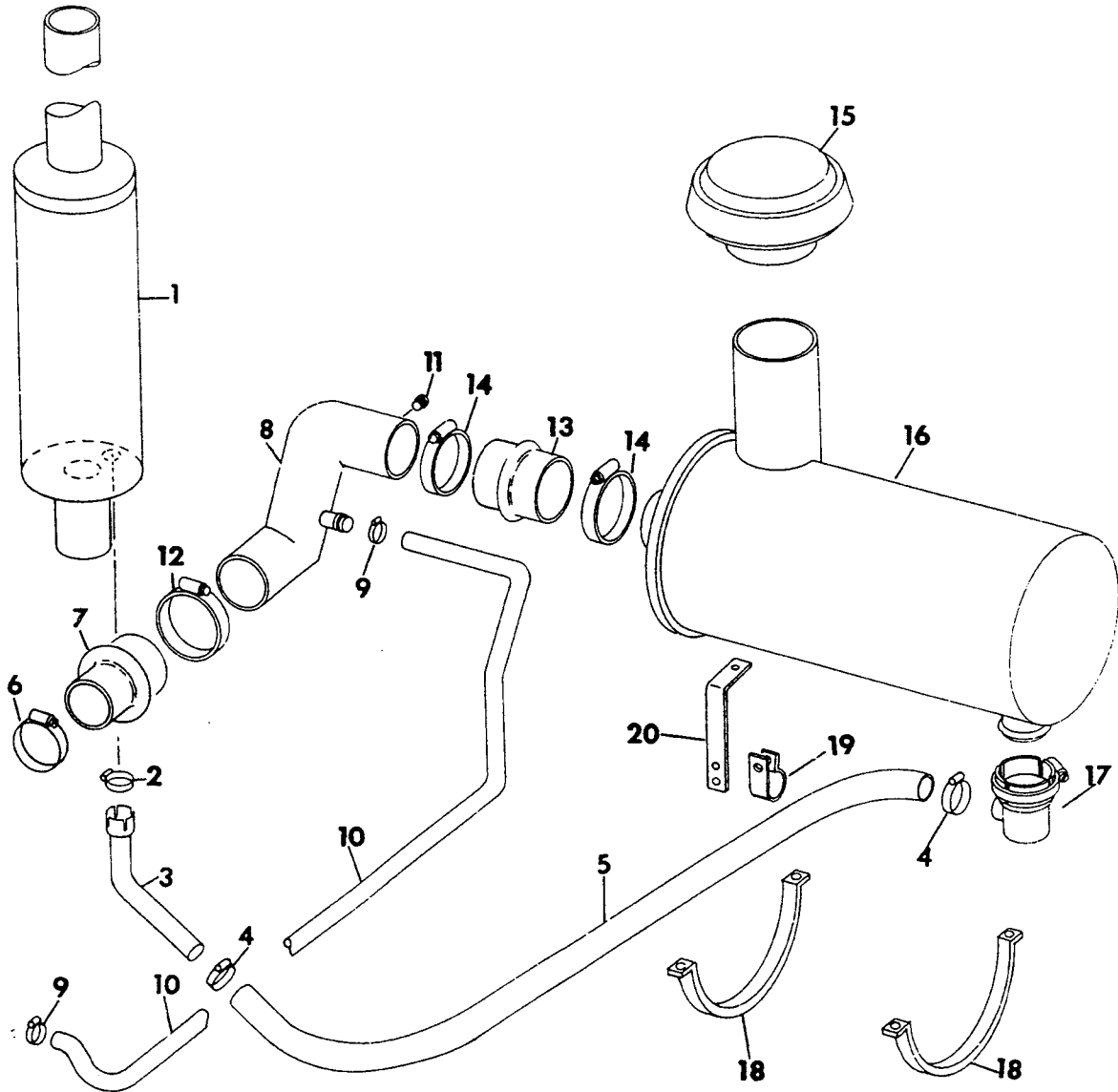
927 992 C91 AIR CLEANER ASSEMBLY
(Consists of the following parts)

1	929 361 C1	NUT, wing
3	929 360 C1	COVER
4	929 359 C1	BOLT, wing
5	619 839 C1	WASHER, seal
6	925 761 C1	ELEMENT, primary filter
7	929 358 C1	NUT, nylon pellet lock
8	627 121 C1	WASHER, seal
9	925 762 C1	ELEMENT, safety filter
10		BODY (Not furnished separately)
11		NOT USED

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR CLEANER CONNECTIONS
U002332 and below
C002426 and below



CE-102336A

1		MUFFLER (See Exhaust System in this Section)	6	25 441 R1	CLAMP, hose to turbocharger
2	931 187 C1 140 483 H 25 544 R1 115 093 25 522 R1	CLAMP, tube to muffler BOLT, 3/8NC x 1-1/4" WASHER, 3/8" flat (2) WASHER, lock NUT, 3/8"NC	7	343 769 R1	HOSE, air cleaner tube to turbocharger
3	927 991 C1	TUBE	8	929 395 C1	TUBE, air cleaner
4	279 024 R92	CLAMP, hose (2)	9	333 710 R91	CLAMP
5	927 990 C1	HOSE, muffler to aspirator	10	172 692 H1	HOSE, air cleaner tube to compressor
			11	445 684	PLUG, 1/8" pipe
			12	184 212 H1	CLAMP, tube to hose

POWER

REF. NO.	PART NUMBER	DESCRIPTION
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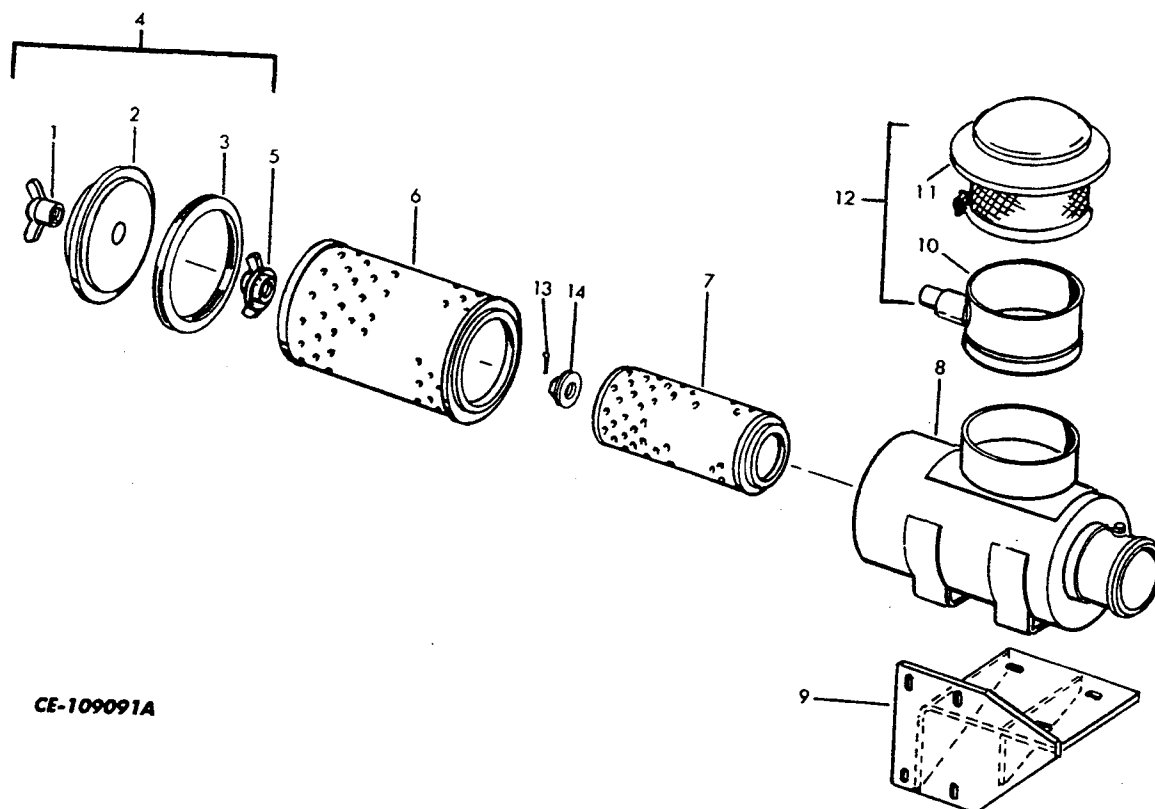
AIR CLEANER CONNECTIONS — Continued
U002332 and below
C002426 and below

13	986 634 R1	HOSE, tube to cleaner
14	184 212 H1	CLAMP, hose to cleaner and tube (2)
15	290 386 C91	CAP, air cleaner rain
16		CLEANER, air (See Air Cleaner Assembly in this section)
17	927 989 C2	ASPIRATOR
18	926 065 C1	CLAMP, air cleaner (2)
	181 370	BOLT, 3/8NF x 1-1/4" (3)
	106 263	WASHER, 3/8" flat (8)
	21 119 R1	NUT, 3/8"NF Esna (4)
	181 321	BOLT, 3/8NF x 1-3/4"
19	142 846 H1	CLAMP, aspirator hose
	181 315	BOLT, 1/4NF x 1"
	20 090 R1	NUT, 1/4"NF Esna
	106 261	WASHER, 1/4" flat
20	879 530 C1	SUPPORT, aspirator hose

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR CLEANER ASSEMBLY
U002333 and up
C002427 and up

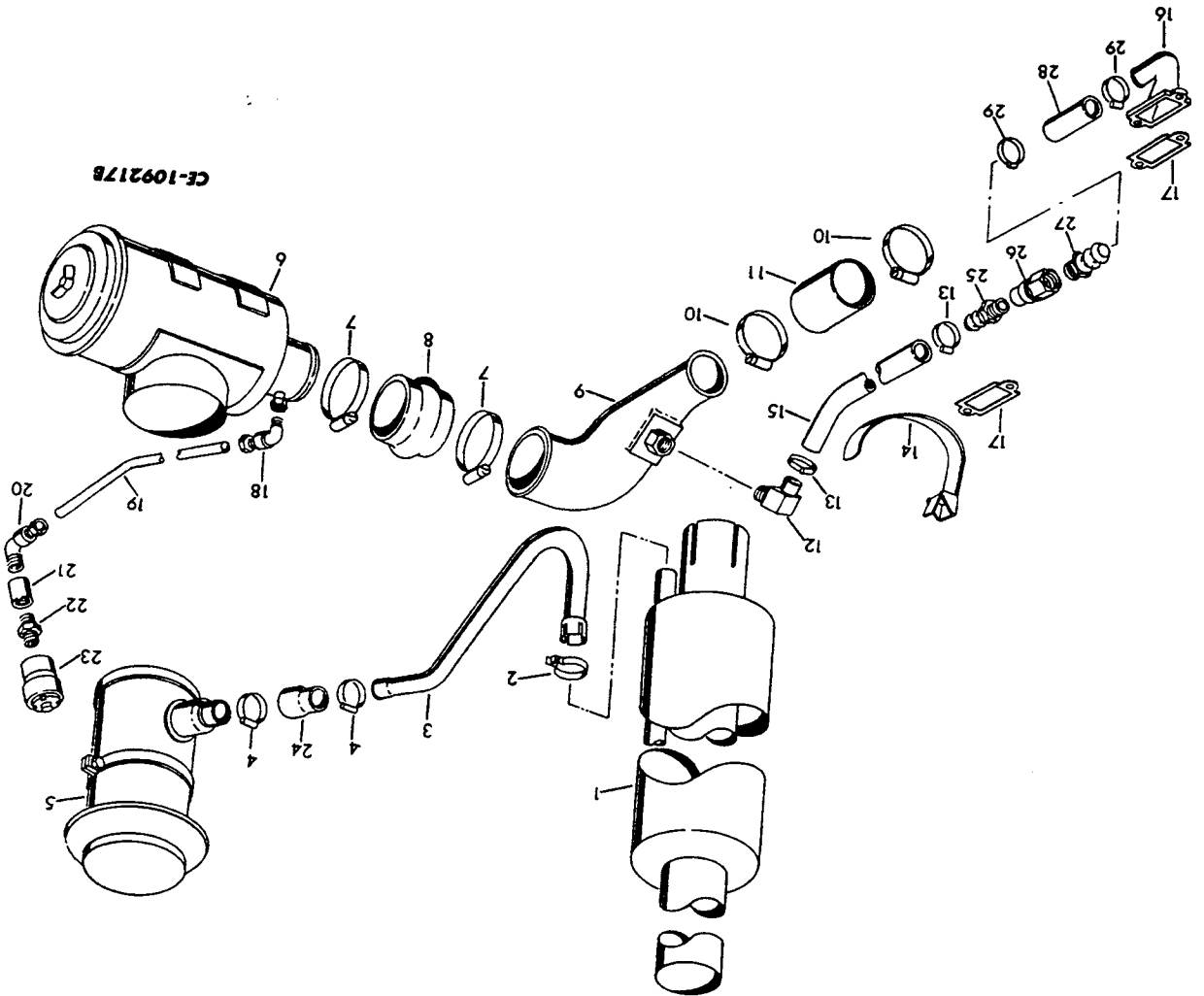


CE-109091A

899 220 C92	AIR CLEANER ASSEMBLY	7	935 693 C1	ELEMENT, safety filter
24 840 R1	BOLT, (4)	8		BODY (Not furnished separately)
25 553 R1	WASHER, flat (4)	9	899 224 C1	BRACKET, air cleaner mounting
	(Consists of parts except ref's. 9 thru 12)		140 483 H1	BOLT (4)
1	NUT, cover (Order COVER and NUT ASSEMBLY 627 936 C91)		25 522 R1	NUT (4)
2	COVER, air cleaner (Order COVER and NUT ASSEMBLY, 627 936 C91)		25 553 R1	WASHER, flat (8)
3	630 691 C1 GASKET, air cleaner cover. (Replaces 155 207 H1)	10		BODY, pre-cleaner (Order PRE-CLEANER ASSEMBLY, 653 243 C91)
4	627 936 C91 COVER and NUT ASSEMBLY	11	630 722 C91	HOOD, pre-cleaner
5	634 859 C1 NUT, wing (Replaces 412 078 C1)	12	653 243 C91	PRE-CLEANER ASSEMBLY
6	935 694 C1 ELEMENT, primary filter	13	189 796	PIN, cotter
		14	634 858 C1	NUT, castle

AIR CLEANER CONNECTIONS
U002333 and up
C002427 and up

POWER



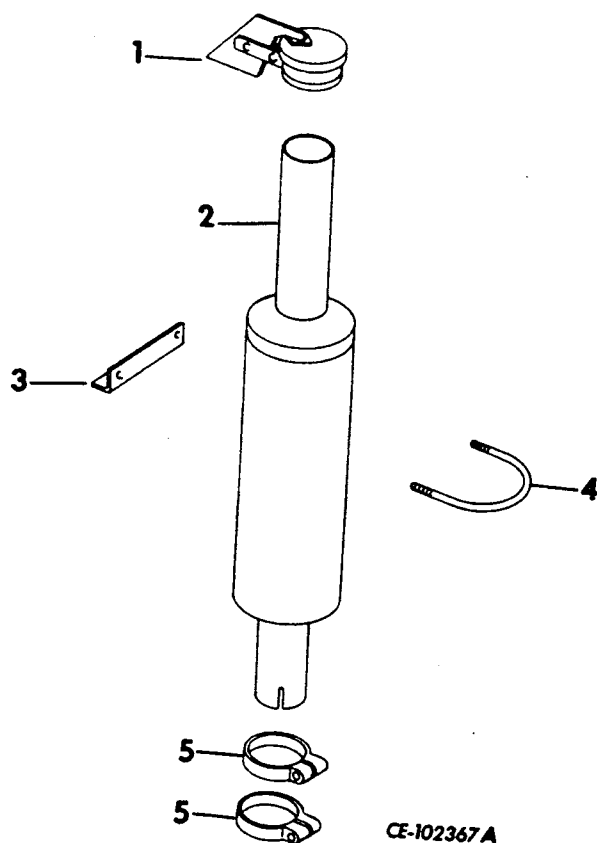
CE-109217B

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR CLEANER CONNECTIONS — Continued			23	366 078 C1	INDICATOR, air cleaner service
U002333 and up			24	899 296 C1	REDEUCER, aspirator
C002427 and up			25	864 441 C1	NIPPLE
1		MUFFLER (Refer to Exhaust System)			U002561 and up C0* and up
2	931 187 C1	CLAMP	26	76 208 R91	VALVE, check
3	899 222 C1	TUBE, aspirator			U002561 and up C0* and up
4	279 027 R91	CLAMP (At aspirator) (2)	27	864 444 R1	NIPPLE
5		PRE-CLEANER ASSEMBLY (Refer to Air Cleaner Assembly)			U002561 and up C0* and up
6		AIR CLEANER ASSEMBLY (Refer to Air Cleaner Assembly)	28		HOSE (3/4" x 3" long cut from bulk HOSE, 935 722 C1)
7	690 064 C1	CLAMP (Replaces 437 922 R91) (2)			U002561 and up C0* and up
8	767 295 C1	ADAPTER, straight hump	29	27 723 R1	CLAMP (20
9	899 223 C2	DUCT, air cleaner			U002561 and up C0* and up
10	690 106 C1	CLAMP (Replaces 25 441 R1) (2)		935 722 C1	HOSE, bulk (3/4" ID x 50 ft. long (x)
11	130 283 H1	HOSE			
12	864 462 R1	ELBOW, nipple			
13	27 723 R1	CLAMP (Replaces 333 710 R91) (2)			
14	610 213 C91	STRAP			
15		HOSE, duct to compressor inlet (3/4" ID x 43" long cut from bulk HOSE, 935 722 C1)			
16	301 185 R1 25 492 R1 120 214	ELBOW, air compressor intake BOLT (2) WASHER, lock (2)			
17	634 867 C1	GASKET, air compressor intake elbow (Replaces 302 044 R1)			
18	19 717 R1 36 092 D	ELBOW w/o NUT, 36 092 D NUT, tube			
19		TUBE w/o NUTS, cut length 1/8" OD x 36" long - cut from bulk TUBE NO. 417 195 C2 NUT, tube (2)			
20	36 637 D 36 092 D	ELBOW w/o NUT, 36 092 D NUT, tube			
21		COUPLING (Not furnished separately) (Furnished as part of hood)			
	417 195 C1	TUBE, bulk 1/8" OD x 100 ft. long (x)			x - As Required.
22	443 976	NIPPLE			* - Serial Number Not Available.

REF. NO.	PART NUMBER	DESCRIPTION
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EXHAUST SYSTEM



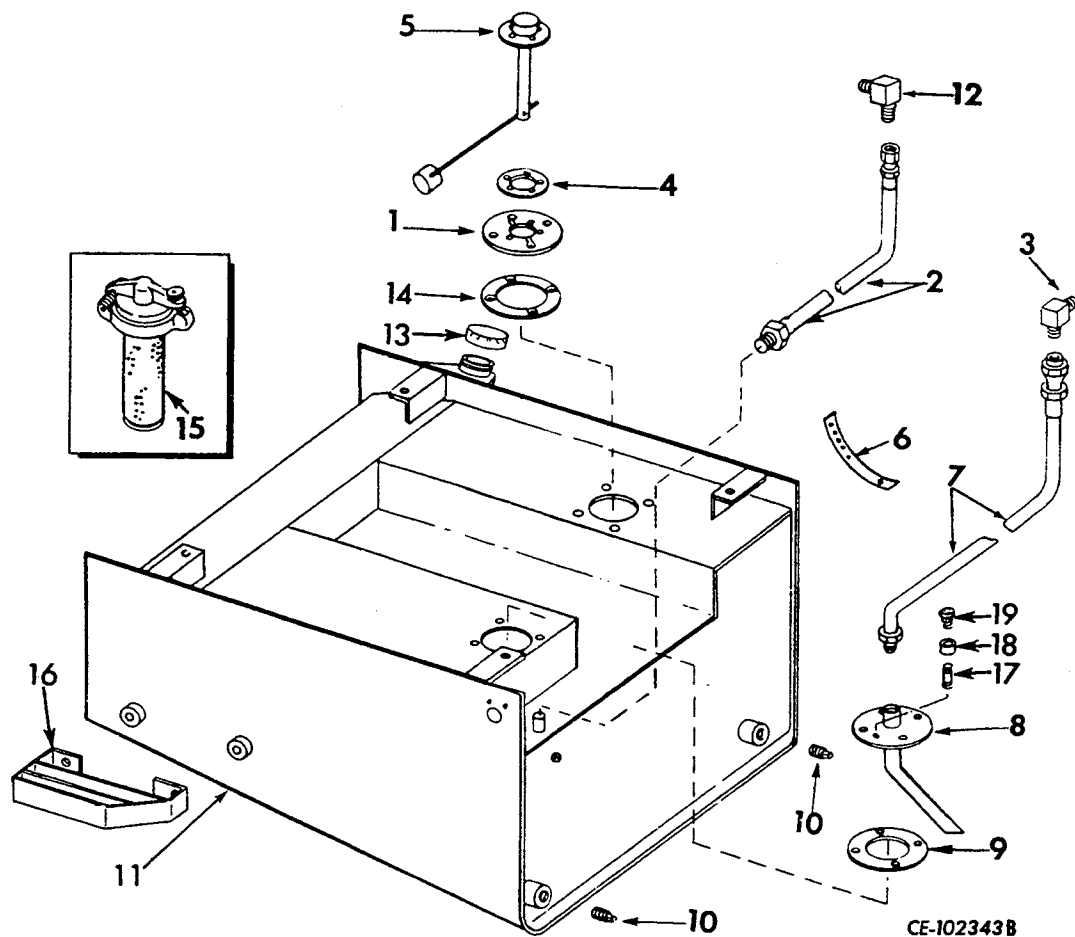
1	336 649 R91	CAP, weather
2	932 505 C2	MUFFLER
3	106 263	ANGLE, support (See NOTE)
	21 119 R1	WASHER, 3/8" flat (4)
	181 370	NUT, 3/8"NF Esna (2)
		BOLT, 3/8"NF x 1-1/4" (2)
4	106 263	SUPPORT, muffler (See NOTE)
	21 119 R1	WASHER, 3/8" flat (4)
	181 370	NUT, 3/8"NF Esna (2)
		BOLT, 3/8NF x 1-1/4" (2)
5	674 502 C1	CLAMP (2)
	275 804 R1	BOLT, 3/8NC x 3" (2)
	25 544 R1	WASHER, flat (4)
	115 093	WASHER, lock (2)
	25 522 R1	NUT, 3/8"NC (2)

NOTE: On orders for ANGLE and/or
SUPPORT, order two CLAMP
674 502 C1 and related
hardware.

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FUEL SYSTEM



1	201 826 H1 24 840 R1 120 382	FLANGE, sender unit BOLT, 3/8NF x 1" (4) WASHER, 3/8" lock (4)	9	155 932 H2	GASKET, suction tube
2	196 913 H1	HOSE	10	444 588	PLUG, pipe 1/2" (2)
3	304 468 R1	ELBOW, 90° (3)	11	926 076 C91	TANK w/CAP, 884 781 C1 and two PLUG, 444 588, fuel U002366 and below C0* and below
4	107 755 H1	GASKET, fuel sender		24 890 R1 25 529 R1 25 538 R1	BOLT (4) NUT (4) WASHER, flat (8)
5	891 418 C1 424 335	SENDER, fuel level SCREW, No. 10-32 x 1/2" (5)	11	934 828 C1	TANK w/two PLUG, 444 588 U002367 and up C0* and up
6	610 213 C91	STRAP (2)		24 890 R1 25 529 R1 25 538 R1	BOLT (4) NUT (4) WASHER, flat (8)
7	925 911 C1	HOSE			
8	883 923 C2 24 840 R1 120 382	TUBE, suction BOLT, 3/8 x 1" (4) WASHER, 3/8" lock (4)			

* - Serial number not available.

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FUEL SYSTEM -- Continued			ENGINE SHUTDOWN CABLE		
11	886 542 C1	TANK, fuel (Use only on units equipped w/Fireproof Fuel Tank Cap) (Order TANK, 926 076 C91)			
	24 890 R1	BOLT (6)			
	25 529 R1	NUT (6)			
	25 538 R1	WASHER, flat (6)			
12	9 402 825	ELBOW, 45°			
13	884 781 C91	CAP, filler (Not used on units equipped w/Fireproof Fuel Tank Cap) U002366 and below C0* and below			
13	701 922 C2	CAP, filler U002367 and up C0* and up			
14	155 932 H2	GASKET, flange			
15	164 965 H1	CAP, flame arrestor (For units equipped w/Fireproof Fuel Tank Cap) U002366 and below C0* and below			
16	935 457 C1	STEP (2) U002367 and up C0* and up	1	926 828 C91	CABLE w/HANDLE, 920 158 C1, shutoff
	24 861 R1	BOLT (4)	2	920 158 C1	HANDLE
	25 536 R1	WASHER, flat (4)	3	891 895 C2	ANGLE, cable mounting
17	144 623	NIPPLE (Used w/SUCTION TUBE, 883 923 C2)	4	606 474 C1	CLIP
18	105 408	COUPLING (Used w/SUCTION TUBE, 883 923 C2)		25 222 R1	BOLT
19	152 127 H1	VENT, air (Used w/SUCTION TUBE, 883 923 C2)		25 532 R1	WASHER, flat
				26 110 R1	NUT, lock

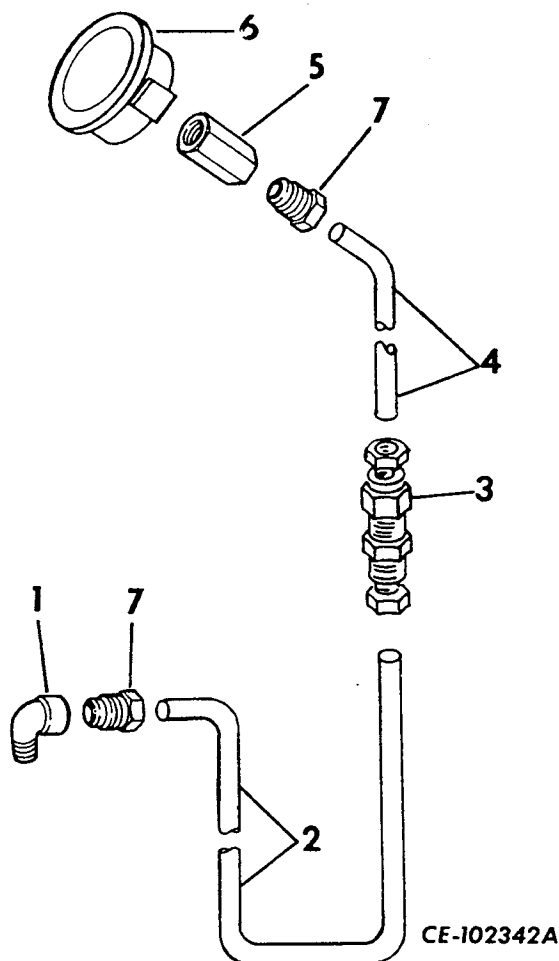
CE-102406

* - Serial number not available.

POWER

REF. NO.	PART NUMBER	DESCRIPTION
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FUEL PRESSURE GAUGE LINE

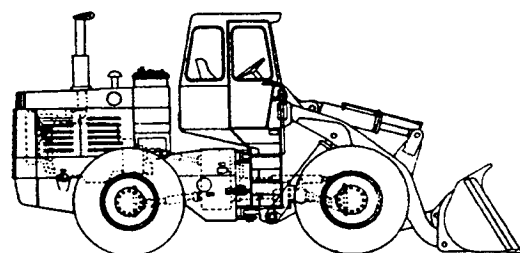


1	366 370	ELBOW w/o NUT, 90°
2		TUBE w/o NUTS - cut length 1/8 OD x 138" long - cut from bulk TUBE No. 417 195 C2
3	172 825 H1	CONNECTOR w/two NUT, 36 092 D
	36 092 D	NUT (2)
4		TUBE w/o NUTS - cut length 1/8" OD x 29" long - cut from bulk TUBE No. 417 195 C2
5	19 715 R1	FITTING w/o NUT, straight
6		GAUGE, fuel pressure (See Instruments & Related Parts in Section II)
	417 195 C2	TUBING, bulk - 1/8" x 100 ft. (x)
7	36 092 D	NUT (2)

(x) - As Required

SECTION 13

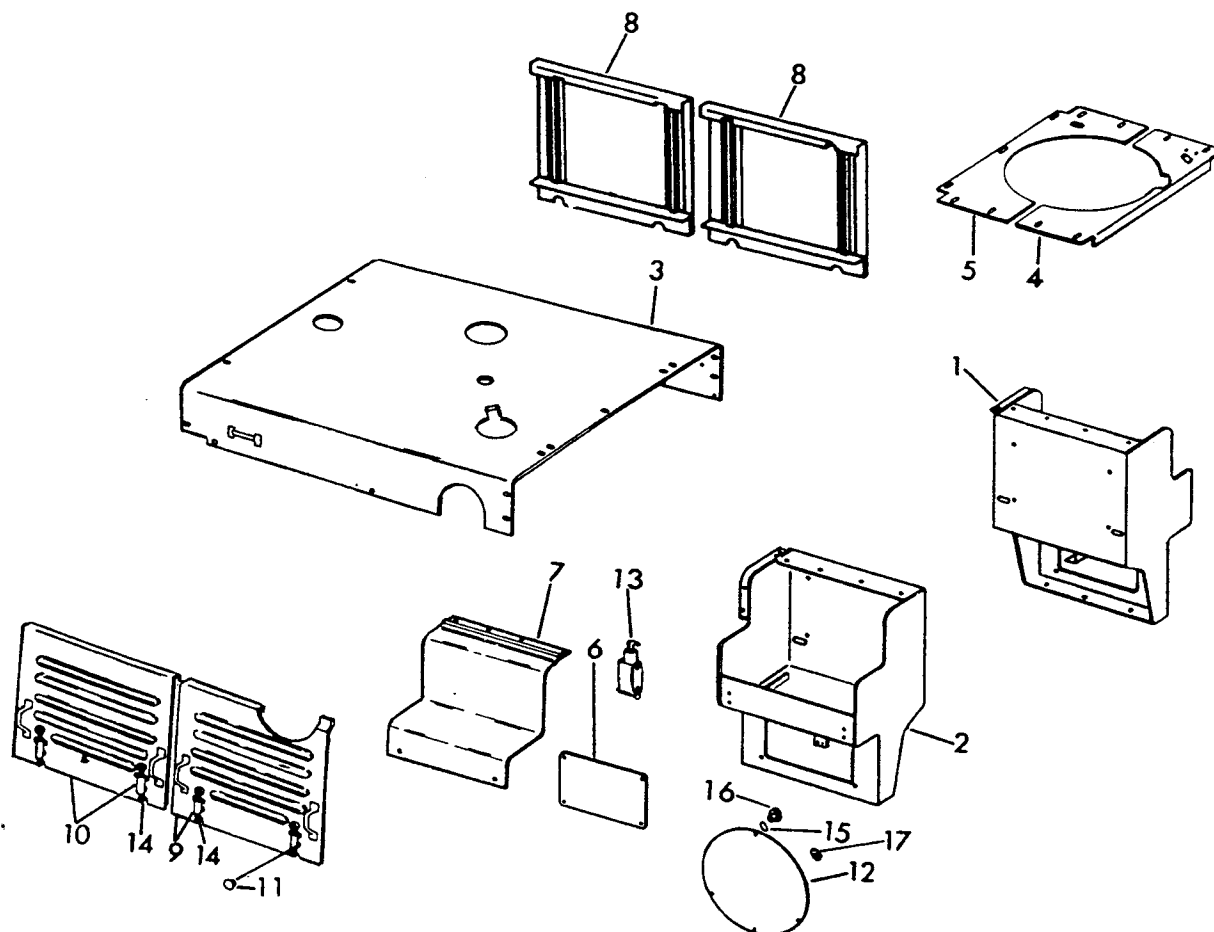
SUPERSTRUCTURE



SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SHEET COWLING



CE-102422 B

1	934 976 C2	BULKHEAD, L.H. (Not used on units equipped with Fender Attachment)	2	883 990 C1	BULKHEAD, R.H. (Used only on units equipped with Fender Attachment)
	24 876 R1	BOLT (3)		24 876 R1	BOLT (3)
	9 412 231	NUT (3)		9 412 231	NUT (3)
	25 537 R1	WASHER, flat (3)		25 537 R1	WASHER, flat (3)
1	883 989 C1	BULKHEAD, L.H. (Used only on units equipped with Fender Attachment)	3	926 078 C2	HOOD, engine (Used on units when not equipped w/Back-Up Alarm)
	24 876 R1	BOLT (3)		18 360	BOLT, 3/4" long (3)
	9 412 231	NUT (3)		181 364	BOLT, 1" long (6)
	25 537 R1	WASHER, flat (3)		24 626 R1	BOLT, 1-1/2" long (4)
2	926 157 C2	BULKHEAD, R.H. (Not used on units equipped with Fender Attachment)		17 234 R1	NUT (10)
	24 876 R1	BOLT (3)		106 263	WASHER, flat (23)
	9 412 231	NUT (3)			
	25 537 R1	WASHER, flat (3)			

SUPERSTRUCTURE

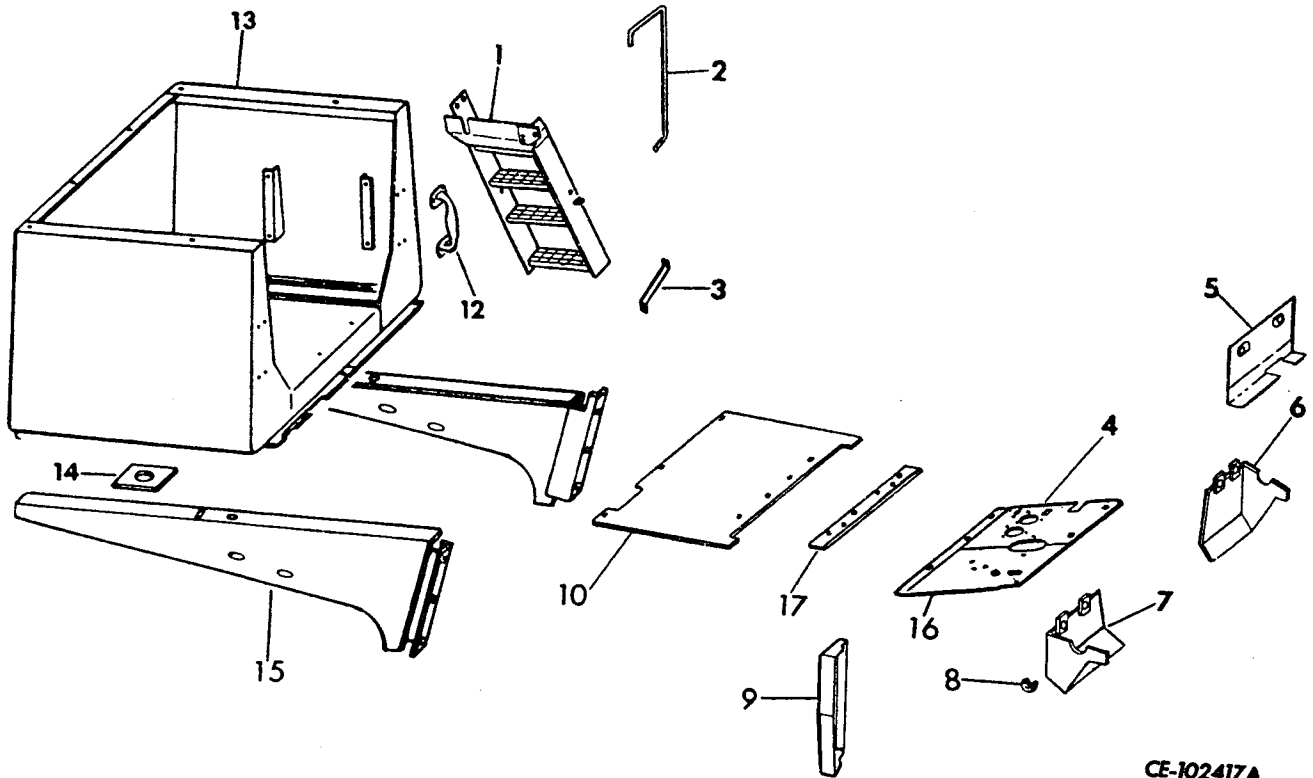
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SHEET COWLING – Continued			12	878 741 C2	COVER, access hole (2) U002263 and up, also 02256 C0* and up
3	899 230 C2	HOOD, engine (Used on units when not equipped w/Back-Up Alarm) U002333 and up C002427 and up	25 483 R1		BOLT, 1/4-20" (2)
	24 840 R1	BOLT (13)	934 196 C1		BOLT, 3/8-16" (6)
	25 553 R1	WASHER, flat (13)	26 110 R1		NUT (2)
			25 532 R1		WASHER, flat (2)
			9 413 979		NUT (6)
3	MOD-14403	HOOD, engine (Used on units equipped w/Back-Up Alarm) BOLT (13)	13	142 433 H1	LATCH (4)
	24 840 R1	WASHER, flat (13)	168 753 H1		SCREW, drive (8)
	25 553 R1		14	258 222 R1	FASTENER (8)
4	878 745 C1	SUPPORT, front U002148 and below except 02125, 02126, 02133, 02137, 02139, 02140, 02141, 02143 thru 02147 C0* and below	15	209 380 H1	SPACER, roller mounting (6) U002263 and up, also 02256 C0* and up
4	933 551 C1	SUPPORT, front U002125, 02126, 02133, 02137, 02139, 02149 and up C0* and up	16	934 197 C1	ROLLER, access hole (6) U002263 and up, also 02256 C0* and up
5	878 746 C2	SUPPORT, rear	17	934 198 C1	SPACER, access hole (4) U002263 and up, also 02256 C0* and up
6	878 715 C1	PLATE, cover (2)			
	181 313	BOLT (8)			
	103 319	WASHER, lock (8)			
7	884 251 C1	COVER, battery box (2)			
	24 840 R1	BOLT, 3/8NC (8)			
	181 364	BOLT, 3/8NF (8)			
	106 263	WASHER, flat (Used w/BOLT 181 364) (8)			
	25 534 R1	WASHER, flat (Used w/BOLT 24 840 R1)			
	103 321	WASHER, lock (8)			
	103 026	NUT, 3/8"NF (8)			
8	884 250 C1	PANEL w/FASTENER, 258 222 R91, L.H. front and rear hood side (2)			
9	926 077 C1	PANEL w/two FASTENER, 258 222 R91, R.H. front hood side U002332 and below C002426 and below			
9	899 229 C1	PANEL w/two FASTENER, 258 222 R91, R.H. front hood side U002333 and up C002427 and up			
10	884 250 C1	PANEL w/two FASTENER, 258 222 R91, R.H. rear hood side			
11	202 602 H1	GROMMET, bumper (8)			
12	208 032 H1	COVER, access hole (2) U002262 and below, except 02256 C0* and below			
	25 228 R1	BOLT (8)			
	25 533 R1	WASHER, flat (8)			

* - Serial number not available.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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OPERATOR'S COMPARTMENT AND LADDERS



CE-102417A

1	878 696 C2	LADDER, L.H. (%) (#)	4	931 513 C1	PLATFORM, front (One piece plate) (Order PLATFORM, 899 537 C1 PLATFORM, 899 538 C1 and SUPPORT, 899 541 C1) U002263 and below, except 02256 C0* and below
1	883 973 C2	LADDER, L.H. (Use only on units equipped w/Fender Attachment)		24 862 R1	BOLT (2)
1	878 697 C2	LADDER, R.H. (%) (#)		452 170 R1	NUT, Esna (2)
1	883 974 C2	LADDER, R.H. (Use only on units equipped w/Fender Attachment)		106 265	WASHER, flat (2)
	181 429	BOLT, 1/2NF x 1-1/4" (#) (4)		103 323	WASHER, lock (2)
	103 323	WASHER, 1/2" lock (#) (4)	4	899 537 C3	PLATFORM, L.H. front U002263 and up, also 02256 C0* and up
	24 863 R1	BOLT, 1/2NC x 1-3/4" (#) (4)		140 483 H	BOLT, 1-1/4" long hex-hd cap
	103 343	WASHER, 1/2" flat (#) (4)		24 862 R1	BOLT, 1-1/2" long hex-hd cap (2)
	454 522 R1	NUT, 1/2"NC Esna (#) (4)		25 534 R1	WASHER, 3/8" flat
2	883 993 C1	PIPE, hand rail (#) (2)		25 546 R1	WASHER, 1/2" flat (2)
3	883 995 C1	SUPPORT, ladder (#) (2)			
	252 791 R1	BOLT, 1/2NC x 2" (#) (2)			
	24 862 R1	BOLT, 1/2NC x 1-1/2" (#) (2)			
	454 522 R1	NUT, 1/2"NC Esna (#) (4)			

* - Serial number not available.

(%) - Not used on units equipped w/
Fender Attachment.

(#) - Not used on units equipped w/
R.O.P.S. Cab. See R.O.P.S. and
Related Parts in this section.

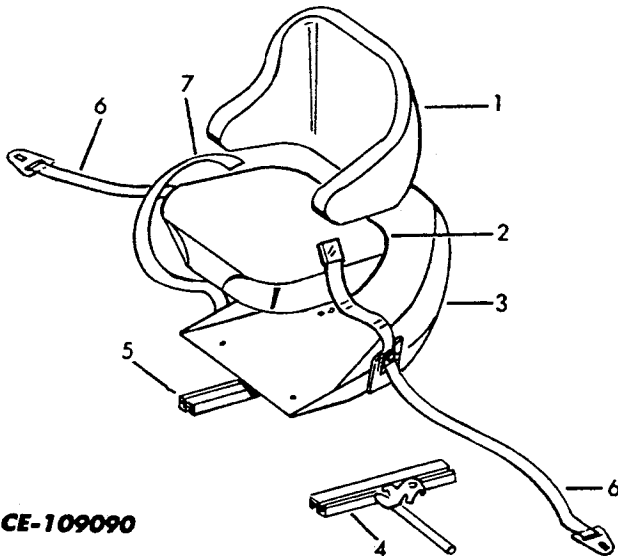
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
OPERATOR'S COMPARTMENT AND LADDERS — Continued			15	890 400 C2	SUPPORT, R.H. (#)
				271 636	BOLT, 3/4NF x 2-1/2" (#) (3)
				103 346	WASHER, 3/4" flat (3)
				18 558 R1	NUT, 3/4"-16NF Esna (3)
5	886 891 C1	SECTION	16	899 538 C1	PLATFORM, R.H. front
	181 356	BOLT, 3/8NF x 5/8" (2)			U002263 and up, also 02256
	103 321	WASHER, 3/8" lock (2)			CO* and up
6	884 553 C2	BRACKET, L.H.		140 483 H	BOLT, 1-1/4" long hex-hd cap
	181 356	BOLT, 3/8NF x 5/8" (2)		25 862 R1	BOLT, 1-1/2" long hex-hd cap (2)
	103 321	WASHER, 3/8" lock (2)		25 534 R1	WASHER, 3/8" flat
7	884 554 C3	BRACKET, R.H.		25 546 R1	WASHER, 1/2" flat (2)
	181 356	BOLT, 3/8NF x 5/8" (2)	17	899 541 C1	SUPPORT
	103 321	WASHER, 3/8" lock (2)			U002263 and up, also 02256
8	201 874 H1	GROMMET (Not used on units equipped with Transmission Clutch and Hydraulic System Pressure Gauge Kit) U002633 and below C002703 and below			CO* and up
8	327 393 R1	GROMMET (Not used on units equipped with Transmission Clutch and Hydraulic System Pressure Gauge Kit) U002634 and up C002704 and up		432 607	BUTTON, plug-operator's compartment (#) (2)
8		GROMMET (Used only on units equipped with Transmission Clutch and Hydraulic System Pressure Gauge Kit) (Refer to Transmission Clutch and Hydraulic Pressure Pressure Gauge Kit)		142 095	BUTTON, plug-operator's compartment (2)
9	875 902 C1	PROTECTOR		163 526 H1	GROMMET, R.H. bracket
	27 000 R1	BOLT, 1/4"NC (2)			
	181 311	BOLT, 1/4"NF (2)			
	25 532 R1	WASHER, flat (Used w/BOLT, 27 000 R1) (4)			
	106 261	WASHER, flat (Used w/BOLT, 181 311) (2)			
	103 319	WASHER, lock (Used w/BOLT, 181 311) (2)			
10	934 871 C1	PLATE, rear platform (#)			
	181 364	BOLT, 1" long (6)			
	140 483	BOLT, 1-3/4" long (4)			
	25 534 R1	WASHER, flat (4)			
	103 321	WASHER, lock (6)			
11	890 399 C2	SUPPORT, L.H. (#)			
	271 636	BOLT, 3/4NF x 2-1/2" (#) (3)			
	103 346	WASHER, 3/4" flat (3)			
	18 558 R1	NUT, 3/4"-16NF Esna (3)			
12	129 487 H1	HANDLE, hand grab (#) (2)			
	190 959	SCREW, 1/4"-28NF x 3/4" C-Z (#) (8)			
	103 319	WASHER, 1/4" lock (#) (8)			
	103 024	NUT, 1/4"NF hex (#) (8)			
13	890 409 C3	FRAME, operator's compartment (#)			
	24 863 R1	BOLT, 1/2NF x 1-3/4" (4)			
	106 265	WASHER, 1/2" flat (8)			
	103 323	WASHER, 1/2" lock (4)			
	25 526 R1	NUT, 1/2"NF hex (4)			
14	890 398 C1	BAR (#) (8)			

* - Serial number not available.

(#) - Not used on units equipped w/ R.O.P.S. Cab. See R.O.P.S. and Related Parts in this section.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SEAT ASSEMBLY			3		SHELL (Not furnished separately)
			4	929 612 C1	ADJUSTER w/o LEVER - L.H. (A)
			4	631 120 C1	ADJUSTER w/LEVER - L.H. (B)
			4	934 646 C1	ADJUSTER w/LEVER - L.H. (C and D)
				25 756 R1	SCREW, hex-washer-hd
			5	929 617 C1	ADJUSTER w/LEVER - R.H. (A)
			5	56 619 C1	ADJUSTER w/LEVER - R.H. (B)
			5	929 618 C1	ADJUSTER w/LEVER - R.H. (C and D)
				25 756 R1	SCREW, hex-washer-hd (2)
			6	927 597 C2	BELT, seat (Seat to floor) (Not part of Seat Assemblies)
			7	931 059 C1	BELT, seat (Lap) (Not part of Seat Assemblies)

CE-109090

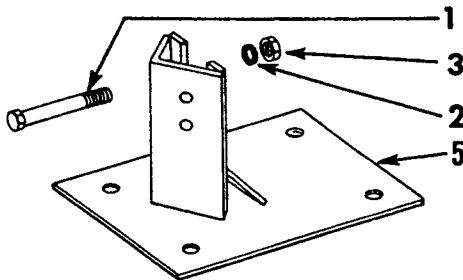
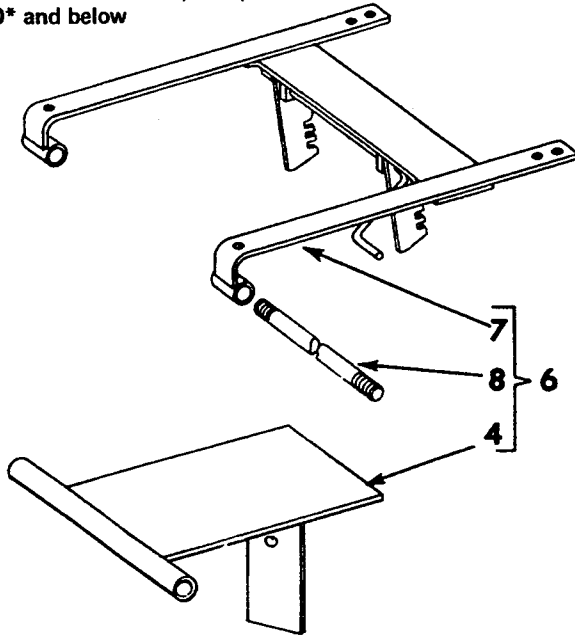
Parts without letters after the description indicates the part is used for all Seat Assemblies listed below. Letters "A" thru "D" are used to identify separate Seat Assemblies.

A	882 424 C93	SEAT ASSEMBLY (Order SEAT ASSEMBLY, 934 257 C92)
B	930 869 C91	SEAT ASSEMBLY (Order SEAT ASSEMBLY, 934 257 C92)
C	934 257 C91	SEAT ASSEMBLY
D	934 257 C92	SEAT ASSEMBLY
	102 634	NUT (4)
	120 214	WASHER, lock (4)
1	222 191 H1	BACKREST (A)
	875 515 C1	SCREW w/WASHER ASSY (3)
	179 839	SCREW, hex-hd cap (2)
	120 386	WASHER, flat (2)
1	931 260 C1	BACKREST (B and C)
	25 756 R1	SCREW, hex-washer-hd (5)
1	1 101 041 C1	BACKREST (D)
2	882 910 C1	CUSHION, seat (A)
2	931 259 C1	CUSHION, seat (B and C)
2	1 101 040 C1	CUSHION, seat (D)

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION
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PEDESTAL ASSEMBLY (Not used on units equipped w/
Air Seat Suspension Kit)
U002262 and below, except 02256
C0* and below

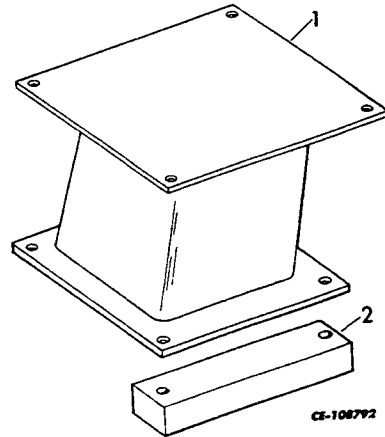


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922 226 C91	PEDESTAL ASSEMBLY
181 429	BOLT, 1/2NF x 1-1/4" (4)
103 323	WASHER, 1/2" lock (4)
103 208	NUT, 1/2"NF hex (4)
1	179 839 BOLT, 3/8-16NC x 1" (4)
2	103 321 WASHER, 3/8" lock (4)
3	21 070 R1 NUT, 3/8-16NC hex (4)
4	PIECE, inner (Not furnished separately)
5	923 386 C1 PEDESTAL, lower
6	923 385 C91 PEDESTAL, upper assembly
7	610 289 C91 ADJUSTMENT ASSEMBLY, tilt
8	887 760 C1 SHAFT
145 009	NUT, 1/2-20NF lock (2)

REF. NO.	PART NUMBER	DESCRIPTION
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PEDESTAL ASSEMBLY (Not used on units equipped w/
Air Seat Suspension Kit)
U002263 and up, and also 02256
C0* and up



1	934 246 C1	PEDESTAL ASSEMBLY
	24 862 R1	BOLT (4)
	25 546 R1	WASHER, flat (4)
2	934 253 C1	BLOCK, spacer (2)

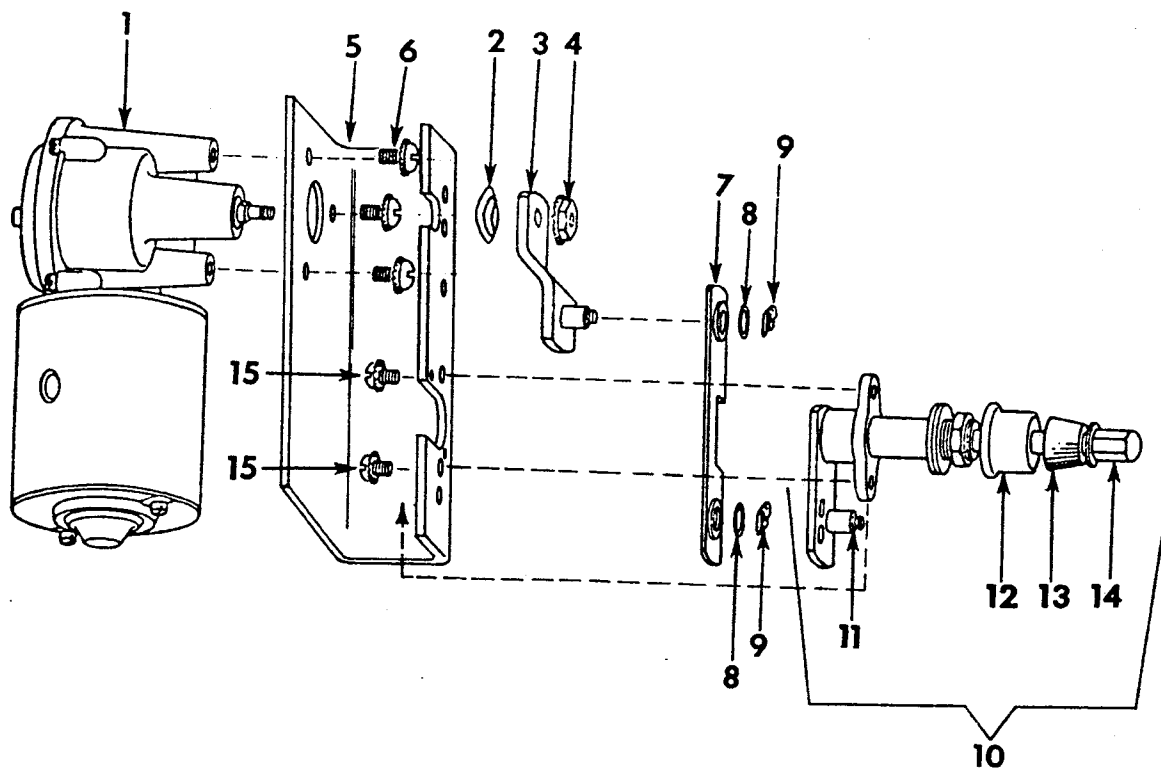
* - Serial number not available.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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WIPER MOTOR ASSEMBLY (Electric)

(Used on Units Equipped With Cab and Doors Attachment)



CE-98173 A

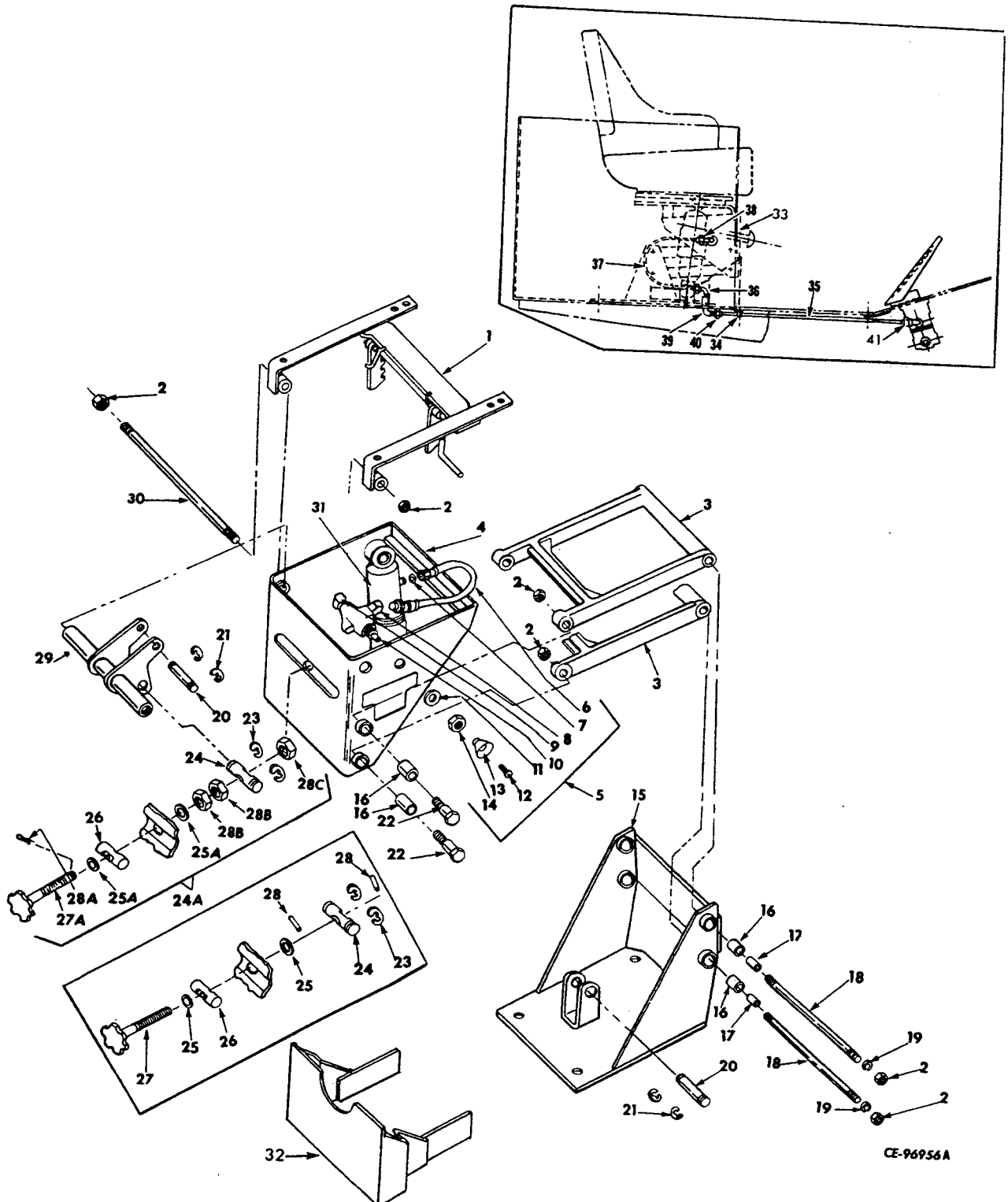
Parts without letters after the description indicates the part is used on all Wiper Motors listed below: Letters "A" and "B" are used to identify separate Wiper Motors.

A	891 402 C91	WIPER MOTOR ASSEMBLY, front windshield	5		BRACKET, mounting (Not furnished separately)
B	891 403 C91	WIPER MOTOR ASSEMBLY, rear window	6	181 309 103 319	BOLT, 1/4NF x 1/2" (3) WASHER, 1/4" lock (3)
1	887 033 C2	MOTOR ASSEMBLY (Composed of —	7	260 514 C91	LINK, connecting
		2 CLIP 85 037 R1	8		WASHER (Not furnished separately) (2)
		1 LINK 260 514 C91	9	85 037 R1	CLIP, link to crank and pivot (2)
		§1 MOTOR	10	886 256 C92	SHAFT ASSEMBLY
		1 WASHER 219 699 R1)	11	920 359 C1	PIN
2	219 699 R1	WASHER, spring	12	920 358 C1	CAP, rubber
3	886 257 C1	ARM, crank	13	920 357 C1	NUT, curled
4		NUT (Not furnished separately)	14	920 356 C1	NUT, cap
			15		BOLT (Not furnished separately)

§ - Not Furnished Separately.

SUPERSTRUCTURE

AIR SEAT SUSPENSION KIT



SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SEAT SUSPENSION KIT — Continued			27A		SCREW, adjustment (Not furnished separately) (*)
	891 805 C91	KIT, air seat suspension (See NOTE 2) (Order Air Seat Suspension Kit, 936 284 C91) (Consists of the following parts)	28		NOT USED
1	610 289 C91	ADJUSTMENT, tilt	28A		PIN, cotter (Not furnished separately) (*)
2	145 009	NUT, 1/2"-20 hex-lock (10)	28B		NUT, 1/8"NC hex jam (Not furnished separately) (*) (2)
3		ARM (Not furnished separately)	28C		NUT, 1/8"NC slotted (Not furnished separately) (*)
4	887 749 C1	SUPPORT, upper	29	610 293 C91	ADJUSTMENT, vertical
5	888 079 C91	AIR CONTROL ASSEMBLY	30	887 760 C1	SHAFT
6	610 299 C91	HOSE	31	887 824 C1	ABSORBER, air shock
7	887 757 C1	GASKET	32	935 871 C1	GUARD, heel (Also part of Heel Guard Kit, 935 869 C91)
8	183 983 H1	ELBOW, 45°		25 493 R1	BOLT (4)
9	146 018 H1	ELBOW, 90°		25 520 R1	NUT (4)
10	887 758 C91	VALVE		120 214	WASHER, lock (4)
11	145 412 H1	WASHER, lock	33	882 028 C92	BASE ASSEMBLY (Includes Items 1 thru 31)
12		SCREW (Not furnished separately)		181 425	BOLT, 1/2 x 3/4" (4)
13		KNOB (Not furnished separately)		103 329	WASHER, 1/2" lock (4)
14		NUT, panel (Not furnished separately)		103 028	NUT, 1/2"NF hex (4)
15	887 755 C1	BASE	33	169 677 H1	ELBOW
16	610 266 C1	BEARING (8)	34	140 578	CLAMP
17	619 399 C1	SPACER (4)	35		TUBE w/o NUTS, cut length 1/4" O.D. x 41-1/2" long, cut from bulk TUBE No. 417 196 C2
18	619 398 C1	SHAFT (2)		29 898 D	NUT, 1/4" tube (2)
19	103 323	WASHER, 1/2" lock (4)	36	252 374 R1	ELBOW w/o NUT
20	615 392 C1	SHAFT (2)		414 504 C1	EYELET
21	373 523 R1	RING, retaining (2)		29 898 D	NUT, tube
22	887 756 C1	BOLT, shoulder (4)	37		TUBE w/o NUTS, cut length 1/4" O.D. x 18" long cut from bulk TUBE No. 417 196 C2
23	203 570 R1	RING, retaining (2)		29 898 D	NUT, 1/4" tube (2)
24	615 393 C1	SHAFT	38	29 901 D	CONNECTOR w/o NUT
24A	892 951 C1	KIT, adjustment screw		414 504 C1	EYELET
25		NOT USED		29 898 D	NUT, tube
25A		WASHER (Not furnished separately) (2)	39	105 423	ELBOW, street
26	615 394 C1	SHAFT (*)	40	175 774 H1	CONNECTOR
27		NOT USED	41	169 667 H1	ELBOW
					(*) - Part of KIT, 619 497 C91
					NOTE 2 — Kit no longer available. Service Parts will be furnished.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION
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AIR SEAT SUSPENSION KIT – Continued

FGH-14656		DRAWING, installation heel guard (Also part of Heel Guard Kit, 935 869 C91)
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FGH-11522		DRAWING, seat installation
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417 196 C2		TUBING, bulk - 1/4" O.D. x 50 ft.
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935 869 C91		KIT, heel guard (See NOTE 1) (Consists of –
	4 BOLT	25 493 R1
	1 GUARD	935 871 C1
	4 LOCKWASHER	120 214
	4 NUT	25 520 R1
	1 DRAWING	FGH-14656)

619 497 C91		KIT, suspension arm (Consists of –
	§1 ARM	
	2 WASHER	103 323
	2 NUT	145 009
	1 SHAFT	619 398 C1
	2 SPACER	619 399 C1)

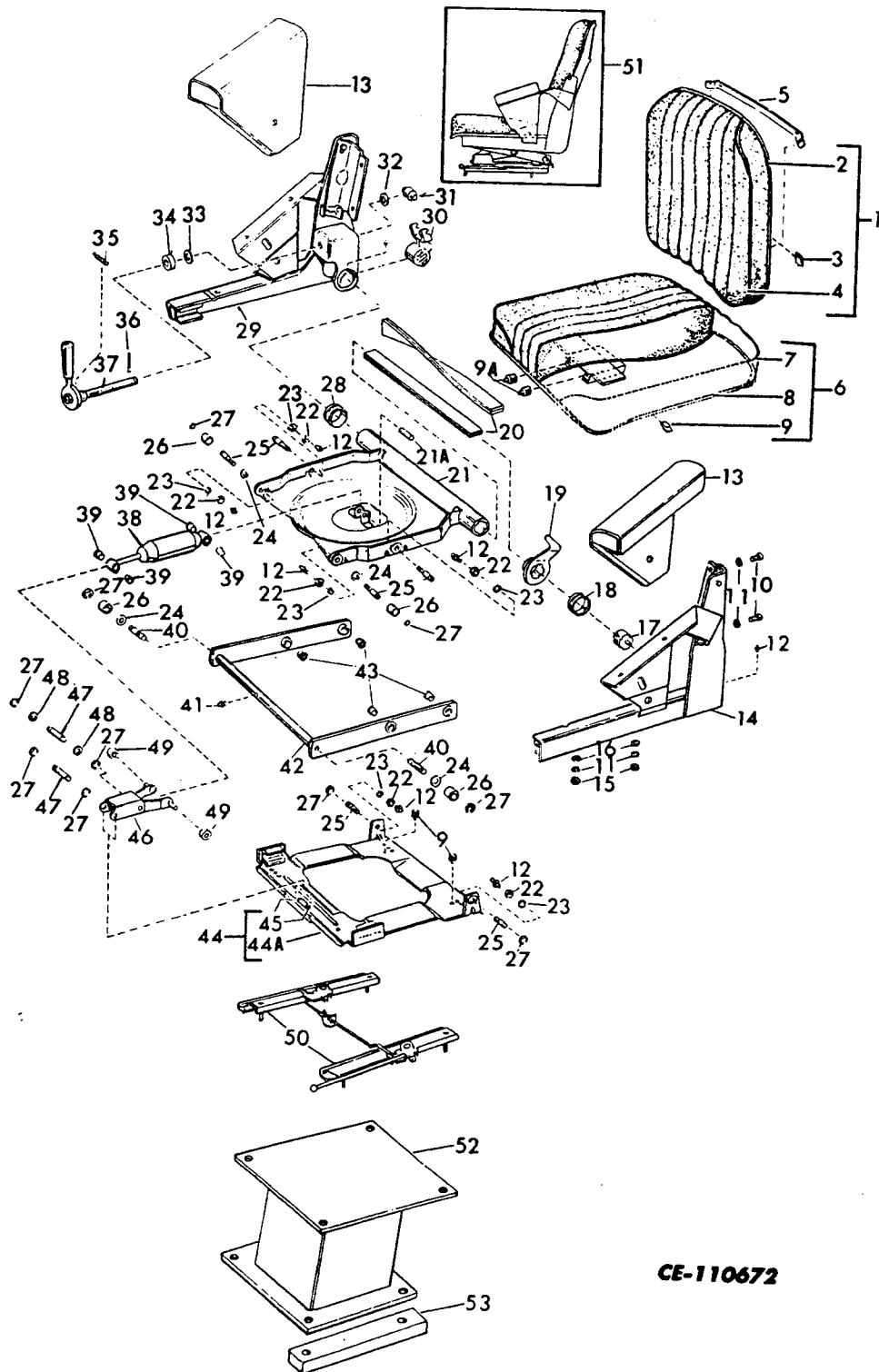
NOTE 1 - Order on "Machine Order"
Form

(*) - Part of KIT, 619 497 C91

§ - Not Furnished Separately.

SUPERSTRUCTURE

AIR SEAT SUSPENSION KIT



CE-110672

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR SEAT SUSPENSION KIT — Continued			22		NUT (Not furnished separately) (6)
	936 284 C91	AIR SEAT SUSPENSION KIT (See NOTE 1) (Consists of the following parts —	23		WASHER, lock (Not furnished separately) (6)
1	937 839 C1	BACK CUSHION ASSEMBLY	24	896 268 C1	WASHER, flat (4)
2	938 540 C1	PAN, back	25	899 403 R1	STUD (6)
3	379 385 R1	CLIP (6)	26	899 402 R91	ROLLER-BEARING ASSEMBLY (4)
4	937 859 C1	COVER AND PAD ASSEMBLY, back cushion	27	370 290 R1	SNAP RING (10)
5	937 835 C1 25 480 R1 25 519 R1 120 380	BRACE, side panel BOLT (4) NUT (4) WASHER, lock (4)	28	899 401 R1	BEARING - R.H., housing (Also part of KIT, 899 399 R91)
6	937 838 C1	SEAT CUSHION ASSEMBLY	29	937 837 C1	PANEL ASSEMBLY - R.H., side
7	937 861 C1	COVER AND PAD ASSEMBLY, seat cushion	30	899 411 R1	YOKE, adjuster
8	938 539 C1	PAN, seat	31	899 416 R1	PIN, adjusting
9	379 385 R1	CLIP (6)	32	899 417 R1	WASHER, flat
9A	899 422 R1	BUMPER, rubber (4)	33		WASHER, flat (Not furnished separately)
10		SCREW (Not furnished separately) (4)	34		BEARING, thrust (Not furnished separately)
11	120 214	WASHER, lock (8)	35	96 775 R1	SPRING, lever tension
12	896 255 C1	FITTING, grease (9)	36		PIN, drive (Not furnished separately)
13	937 840 C1 25 480 R1 120 380	CUSHION, side panel (2) BOLT (6) WASHER, lock (6)	37	937 841 C1	SCREW AND LEVER ASSEMBLY, adjusting
14	937 836 C1	PANEL ASSEMBLY - L.H., side	38		SHOCK ABSORBER (Not furnished separately) (Order Shock Absorber Kit, 899 845 R91)
15	25 520 R1	NUT (4)	39	565 518 R1	BEARING, flange (Also part of KIT, 899 845 R91 and KIT, 899 846 R91) (4)
16		WASHER, flat (Not furnished separately) (4)	40	899 398 R1	PIN, drive (Also part of KIT, 899 396 R91) (2)
17	899 408 R1	RETAINER	41	443 566	FITTING, grease
18	899 400 R1	BEARING - L.H., housing (Also part of KIT, 899 399 R91)	42		LEVER, outer (Not furnished separately) (Order Outer Lever Assembly Kit, 899 396 R91)
19	400 558 C1	INDICATOR, side level (Also part of KIT, 899 399 R91)	43	899 397 R1	BEARING, flange (Also part of KIT, 899 396 R91) (4)
20	364 082 C1	TORSION BAR, set (Also part of KIT, 899 399 R91)	44	899 395 R91	BASE ASSEMBLY
21		LEVER, center (Not furnished separately) (Order Center Lever Assembly Kit, 899 399 R91)	44A		BASE w/o BEARINGS (Not furnished separately)
21A	899 406 R1 17 176 R1	SHAFT, shock rear hinge PIN, roll (2)	45	193 653 R1	BEARING, flange (2)

NOTE 1 — Order on "Machine Order Form."

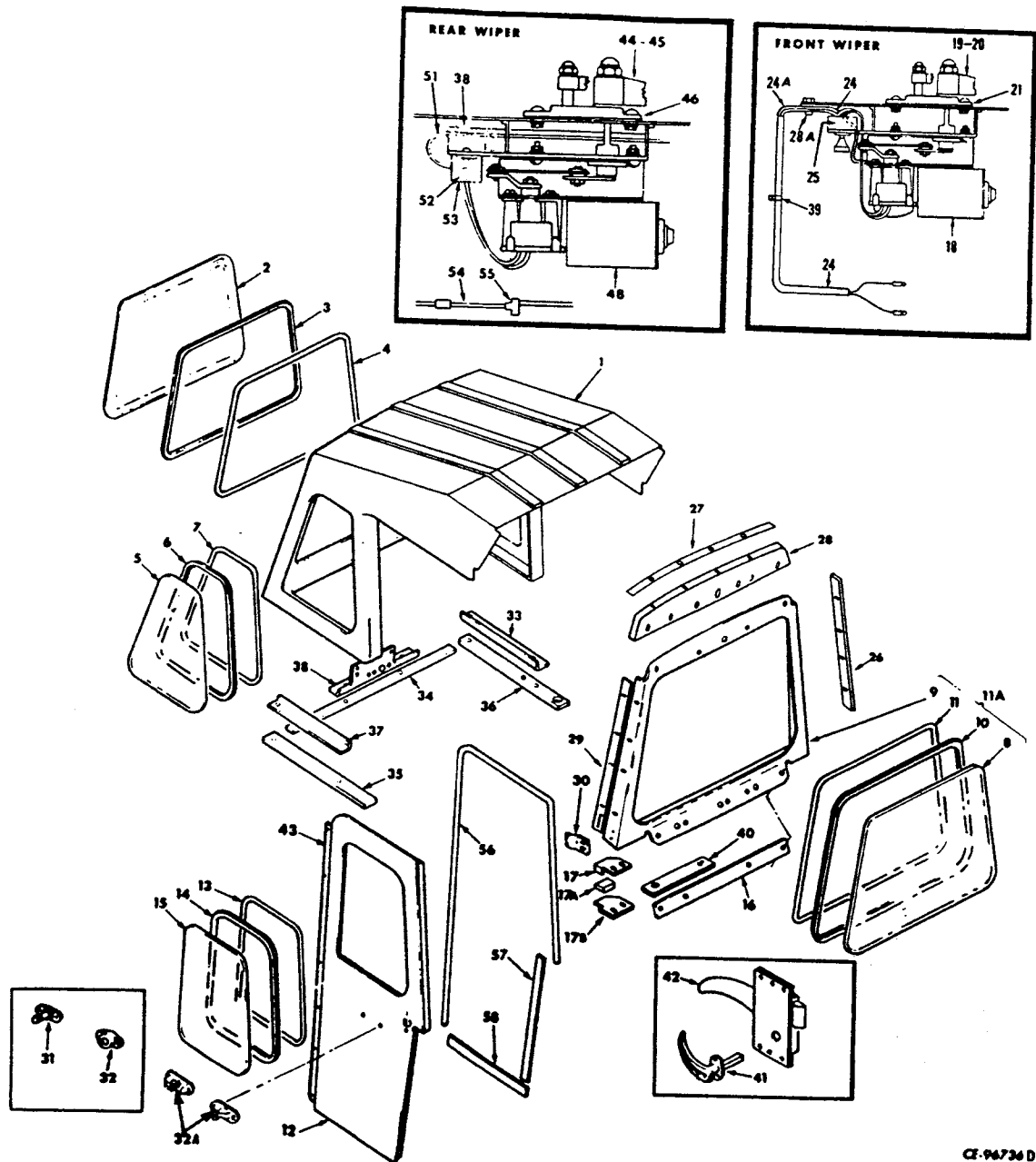
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION
AIR SEAT SUSPENSION KIT – Continued		
46		LEVER, shock absorber (Not furnished separately) (Order Shock Lever Assembly Kit, 899 404 R91)
47	899 405 R1	SHAFT, shock hinge (Also part of KIT, 899 845 R91, KIT, 899 846 R91 and KIT, 899 404 R91) (2)
48	25 055 R1	WASHER, flat (2)
49	899 418 R91	BEARING, roller (2)
50	439 700 C1	SEAT ADJUSTER w/HANDLE ASSEMBLY
	25 520 R1	NUT (4)
	120 214	WASHER, lock (4)
51	936 256 C91	SEAT ASSEMBLY (Consists of items 1 thru 50)
52	934 247 C1	PEDESTAL ASSEMBLY, seat
	24 862 R1	BOLT (4)
	25 546 R1	WASHER, flat (4)
53	934 253 C1	BAR, spacer (2)
	899 399 R91	KIT, center lever assembly (Consists of – 1 BEARING - L.H. 899 400 R1 1 BEARING - R.H. 899 401 R1 1 INDICATOR 400 558 C1 § 1 LEVER 1 TORSION BAR (Set) 364 082 C1)
	899 396 R91	KIT, outer lever assembly (Consists of – 4 BEARING 899 397 R1 § 1 LEVER 2 PIN 899 398 R1
	899 404 R91	KIT, shock lever assembly (Consists of – § 1 LEVER 2 SHAFT 899 405 R1)
	899 845 R91	KIT, shock absorber assembly (Consists of – 4 BEARING 565 518 R1 1 SHAFT 899 405 R1 § 1 SHOCK ABSORBER)
	899 846 R91	KIT, bearing (Consists of – 4 BEARING 565 518 R1 1 SHAFT 899 405 R1)

§ – Not furnished separately.

SUPERSTRUCTURE

CAB AND DOORS ATTACHMENT



CF-96736 D

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB AND DOORS ATTACHMENT — Continued			17A	891 761 C1	SEAL, filler (2)
		CAB and DOORS WITH FRONT AND REAR ELECTRIC WINDSHIELD WIPERS AND FLOOR MAT (See NOTE 1) (Consists of the following parts)	17B	891 759 C1	SUPPORT, L.H. rubber
			17B	891 760 C1	SUPPORT, R.H. rubber
1	886 271 C3	CANOPY	18		MOTOR, front windshield wiper (See Wiper Motor Assembly (Electric) in this section)
2	178 862 H1	GLASS, rear window		181 309	BOLT, 1/4NF x 1/2" (2)
3		MOULDING, rear window glass (Not furnished separately)		103 319	WASHER, 1/4" lock (2)
				103 024	NUT, 1/4"NF hex (2)
4	183 995 H1	FILLER, rear window glass	19	886 254 C1	ARM, pantograph
5	217 900 H1	GLASS, side window (2)	20	924 877 C1	BLADE, wiper
6		MOULDING, side window glass (Not furnished separately) (2)	21	886 255 C1	KIT, pantograph
				181 313	BOLT, 1/4NF x 3/4" (2)
7	217 946 H1	FILLER, side window glass (2)		103 319	WASHER, 1/4" lock (2)
				103 024	NUT, 1/4"NF hex (2)
8	886 261 C1	GLASS, front window	24	888 036 C91	WIRE w/FUSE, 147 685
8	887 283 C1	GLASS, tinted front window	24A	147 685	FUSE (Type SFE-14 AMP)
9	886 270 C2	FRAME, windshield	25	887 034 C1	SWITCH, front wiper
	106 263	WASHER, 3/8" flat (12)	26	891 765 C1	BRACKET, L.H. door
	179 843	BOLT, 3/8NC x 1-1/2" (6)		157 733	TRUSS BOLT, 1/4NC x 3/4" (4)
	452 164 R1	NUT, 3/8"NC Esna (6)		120 380	WASHER, 1/4" lock (4)
	120 393	WASHER, 11/32" flat (4)		120 375	NUT, 1/4"NC hex (4)
	120 214	WASHER, 5/16" lock (4)	27	892 949 C1	SEAL
	120 368	NUT, 5/16"-24NF hex (4)	28	886 268 C1	BRACKET, adapter
	181 595	BOLT, 5/16NF x 3/4" (4)		120 393	WASHER, 11/32" flat (4)
10	178 927 H1	MOULDING, windshield		120 368	NUT, 5/16-24NF hex (4)
11	216 299 H1	FILLER, windshield		120 214	WASHER, 15/16" lock (4)
11A	886 269 C92	WINDSHIELD ASSEMBLY		191 890	BOLT, 5/16NF x 1-1/4" (2)
				446 470	WASHER, flat (2)
12	891 689 C2	FRAME, R.H. door		144 418 H1	NUT, 5/16"NF Esna (2)
12	891 688 C2	FRAME, L.H. door	28A	161 043 H1	CLIP, wire to bracket
	181 327	BOLT, 1/4NF x 3" (8)	29	891 766 C1	BRACKET, R.H. door
	181 313	BOLT, 1/4NF x 3/4" (5)		157 733	TRUSS BOLT, 1/4NC x 3/4" (4)
	106 261	WASHER, 1/4" flat (26)		120 380	WASHER, 1/4" lock (4)
	20 090 R1	NUT, 1/4"NF Esna (13)		120 375	NUT, 1/4"NC hex (4)
13	217 946 H1	FILLER, door window (2)	30	891 801 C1	STRIKER, door (2)
14		MOULDING, door window (Not furnished separately)		157 733	TRUSS BOLT, 1/4NC x 3/4" (4)
				120 392	WASHER, flat (4)
15	217 901 H1	GLASS, door window (2)		120 380	WASHER, 1/4" lock (4)
16	887 650 C1	SEAL, windshield		120 375	NUT, 1/4"NC hex (4)
17	891 772 C1	SUPPORT, L.H. sealer	31		NOT USED
17	891 773 C1	SUPPORT, R.H. sealer	32		NOT USED

NOTE 1 - Cab no longer available, service parts will be furnished

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB AND DOORS ATTACHMENT – Continued			51	896 877 C91	CABLE
32A	921 864 C1	HOLDER, cab door (2)	52	887 034 C1	SWITCH
	156 265	BOLT, 1/4-20NC x 1" (8)	53	890 367 C1	SUPPORT
	22 200 R1	NUT, 1/4"NC Esna (8)		181 311	BOLT, 1/4NF x 5/8"
	106 261	WASHER, 1/4" flat (8)		103 319	WASHER, 1/4" lock
33	891 809 C1	SUPPORT, side		103 024	NUT, 1/4"NF hex
	179 843	BOLT, 3/8NC x 1-1/2" (2)	54	890 378 C1	CABLE
	106 263	WASHER, 3/8" flat (4)	55	175 847 H1	CONNECTOR
	452 164 R1	NUT, 3/8"NC (2)	56	892 893 C1	SEAL, door (2)
34	891 764 C1	SEAL, rear mounting		892 104 C1	ADHESIVE
35	891 762 C1	SEAL, R.H. side mounting	57	876 242 C1	PAD, side rubber door
36	891 763 C1	SEAL, L.H. side mounting	58	876 243 C1	PAD, bottom rubber door
37	891 809 C1	SUPPORT, side		925 683 C1	MAT, floor
	179 843	BOLT, 3/8NC x 1-1/2" (2)		FGH-11530	DRAWING, installation
	106 263	WASHER, 3/8" flat (4)	891 687 C91	CAB ASSEMBLY	
	452 164 R1	NUT, 3/8"NC Esna (2)		(Consists of –	
38	890 355 C1	SUPPORT, rear		1 BAR	891 793 C1
	179 843	BOLT, 3/8NC x 1-1/2" (2)		12 BOLT	157 733
	106 263	WASHER, 3/8" flat (4)		4 BOLT	181 595
	452 164 R1	NUT, 3/8"NC Esna (2)		2 BOLT	191 890
39	138 459 H1	CLIP, wire to bracket (4)		1 BRACKET	891 765 C1
40	891 793 C1	BAR, spacer		1 BRACKET	891 766 C1
41	891 806 C1	HANDLE, R.H. outside door (no lock)		1 CANOPY	886 271 C3
41	178 910 H1	HANDLE, L.H. outside door (with lock)		4 CLIP	138 459 H1
	157 105	SCREW, No. 10-32 x 1/2"oval (4)		1 CLIP	161 043 H1
42	891 803 C1	LOCK, R.H. inside door		1 DOOR ASSEM-	
42	891 802 C1	LOCK, L.H. inside door		BLY	891 807 C92
	436 534	SCREW, No. 8-32 x 1/2" (8)		1 DOOR ASSEM-	
	118 869	WASHER, No. 8 lock (8)		BLY	891 808 C92
43	891 842 C1	HINGE, R.H. door		1 FILLER	183 995 H1
43	891 841 C1	HINGE, L.H. door		2 FILLER	217 946 H1
44	925 991 C1	ARM, pantograph		1 FRAME	886 268 C1
45	924 877 C1	BLADE, wiper		1 GLASS, rear	178 862 H1
46	886 255 C1	KIT, pantograph		2 GLASS, side	217 900 H1
	181 313	BOLT, 1/4NF x 3/4" (2)		§ 1 MOULDING	
	103 319	WASHER, 1/4" lock (2)		§ 2 MOULDING	
	103 024	NUT, 1/4"NF hex (2)		8 NUT	120 368
48		MOTOR, rear windshield wiper (See Wiper Motor Assembly (Electric) in this section)		12 NUT	120 375
	181 309	BOLT, 1/4NF x 1/2" (2)		2 NUT	144 418 H1
	103 319	WASHER, 1/4" lock (2)		1 SEAL	892 949 C1
				2 STRIKER	891 801 C1
				1 SUPPORT	890 355 C1
				1 SUPPORT	891 772 C1
				1 SUPPORT	891 773 C1
				2 SUPPORT	891 809 C1
				8 WASHER	120 214
				12 WASHER	120 380
				4 WASHER	120 392
				8 WASHER	120 393
				2 WASHER	446 470
				1 WINDSHIELD	
				ASSEMBLY	886 269 C92)

§ - Not Furnished Separately.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION
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CAB AND DOORS ATTACHMENT – Continued

891 807 C92 DOOR ASSEMBLY, L.H.

(Consists of –

1	FILLER	217 946 H1
1	FRAME	891 688 C2
1	GLASS	217 901 H1
1	HANDLE	178 910 H1
1	LOCK	891 802 C1
§1	MOULDING	
2	SCREW	157 105
4	SCREW	436 534
4	WASHER	118 869)

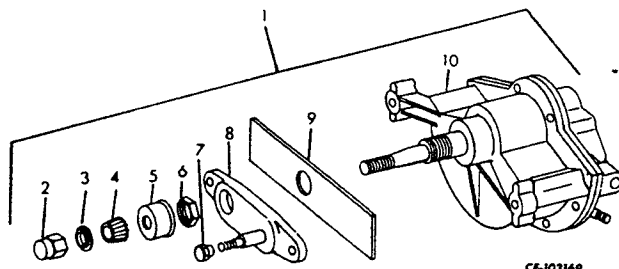
891 808 C92 DOOR ASSEMBLY, R.H.

(Consists of –

1	FILLER	217 946 H1
1	FRAME	891 689 C2
1	GLASS	217 901 H1
1	HANDLE	891 806 C1
1	LOCK	891 803 C1
§1	MOULDING	
2	SCREW	157 101
4	SCREW	436 534
4	WASHER	118 896)

REF. NO.	PART NUMBER	DESCRIPTION
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WIPER MOTOR ASSEMBLY (Air Operated) (Used only on units equipped w/R.O.P.S.)



1	926 725 C91	MOTOR ASSEMBLY, wiper (air operated) (# #)
		SCREW, Machine (Used with CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1) (2)
	132 926	SCREW, Machine (Not used with CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1) (2)
	121 801	WASHER, lock (Not used with CAB 932 081 C93, CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1) (2)
	178 378	WASHER, lock (Used with CAB 932 081 C93, CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1) (2)
2	339 544 C1	NUT, cap
3	138 542	WASHER, lock
4	927 842 C1	DRIVER, knurled
5	426 961 C1	SHIELD, rain
6	927 840 C1	NUT
7	927 843 C1	NUT, cap
8	436 440 C1	SPACER ASSEMBLY, outer
9	436 439 C1	GASKET
10		MOTOR, wiper (Not furnished separately)

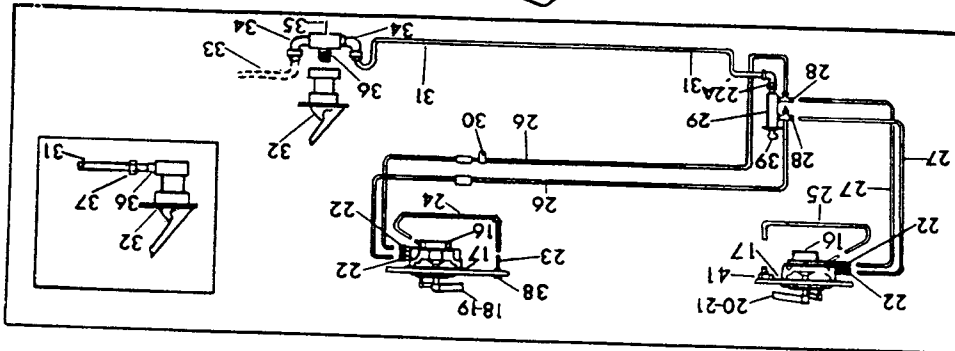
(# #) – Two used w/CAB, 932 081 C92 and on Cabs equipped w/Rear Wiper.

NOTE 1 – The cab part number is stamped on the serial number plate which is located on the lower right hand side of the operator's compartment.

§ - Not Furnished Separately.

SUPERSTRUCTURE

R.O.P.S. CAB AND RELATED PARTS
(Roll-Over Protective Structure)



SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB AND RELATED PARTS (Roll-Over Protective Structure) – Continued			12	923 108 C1	SUPPORT, ladder (2) U001768 and below, C001782 and below
1		CAB ASSEMBLY, roll over (Refer to R.O.P.S. Cab)		24 863 R1	BOLT, 1-3/4" long
				24 864 R1	BOLT, 2" long
				25 546 R1	WASHER, flat (4)
				25 526 R1	NUT, hex (2)
2	942 179 C1	BRACKET, controls (Replaces 926 772 C1)	12	931 211 C1	SUPPORT, ladder (2) U001769 and up, C001783 and up
	181 313	BOLT (2)		24 863 R1	BOLT, 1-3/4" long
	103 319	WASHER, lock (2)		24 864 R1	BOLT, 2" long
	103 024	NUT, hex (2)		25 546 R1	WASHER, flat (4)
	889 561 C1	BUTTON, plug (2)		25 526 R1	NUT, hex (2)
3	923 758 C2	BOX, instrument (Used only on units equipped with R.O.P.S. Cab)	13	923 132 C4	LADDER (2)
3		BOX, instrument (Not used on units equipped with R.O.P.S. Cab) (Refer to Instrument Box)		24 862 R1	BOLT, 1/2" x 1-1/2" (2)
				24 863 R1	BOLT, 1/2" x 1-3/4" (6)
				25 546 R1	WASHER, flat (28)
				25 526 R1	NUT, hex (14)
4	931 059 C1	BELT, seat	14	216 514 H1	RAIL, hand (2)
5	927 597 C2	BELT, secondary (Also order FGH-11560)		24 872 R1	BOLT (4)
				25 547 R1	WASHER, flat (2)
6	899 918 C1	PLATFORM, rear	15	923 106 C1	BRACKET, hand rail mounting (2)
	140 483 H	BOLT (7)		24 863 R1	BOLT (4)
	25 630 R1	BOLT		25 546 R1	WASHER, flat (8)
	25 534 R1	WASHER, flat (14)		25 526 R1	NUT, hex (4)
	25 934 R1	NUT, hex	16		MOTOR ASSEMBLY, wiper (Refer to Wiper Motor Assembly (Air Operated)) (# #)
7	923 973 C1	MAT, rear floorboard (Not used on units equipped with CAB, 935 253 C92 and CAB, 935 254 C92) (See NOTE 1)	17	927 525 C1	BAR, spacer (# #)
7	936 120 C2	MAT, rear floorboard (Used only on units equipped with CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1)	18	926 863 C1	ARM, rear wiper (#)
8	899 672 C3	FLOORBOARD, rear	19	339 440 C91	BLADE, rear wiper (#)
	140 483 H	BOLT (7)	20	924 487 C1	ARM, front wiper (Not used on units equipped with CAB 932 081 C93, CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1)
	25 534 R1	WASHER, flat (14)			
	25 522 R1	NUT, hex (7)	20	927 523 C1	ARM, front wiper (Used only on units equipped with CAB 932 081 C93, CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1)
9	923 735 C1	MAT, front floorboard (Not used on units equipped with CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1)	21	924 486 C91	BLADE, front wiper
9	936 126 C4	MAT, front floorboard (Used only on units equipped with CAB 935 253 C92 and CAB 935 254 C92) (See NOTE 1)			(#) - Standard on machines w/CAB, 932 081 C91 and 932 081 C92 and used on Cabs equipped w/Rear Wiper.
10	923 196 C1	SUPPORT, R.H. cab			(# #) - Two used w/CAB, 932 081 C91 and 932 081 C92 and on Cabs equipped w/Rear Wiper.
	24 875 R1	BOLT (4)			
	25 537 R1	WASHER, flat (8)			
	9 412 231	NUT, hex (4)			
11	923 195 C1	SUPPORT, L.H. cab			NOTE 1 - The cab part number is stamped on the serial number plate which is located on the front lower right hand side of the operator's compartment.
	24 875 R1	BOLT (4)			
	25 537 R1	WASHER, flat (8)			
	9 412 231	NUT, hex (4)			

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB AND RELATED PARTS (Roll-Over Protective Structure) — Continued					
22	175 773 H1	CONNECTOR w/NUT, 29 898 D (%) (2)	32		VALVE, L.H. treadle (Refer to Treadle Valve)
22A	175 775 H1	ELBOW w/NUT, 29 898 D	33		TUBE w/o NUTS 1/4" O.D. x 55" long (Treadle Valve to Air Valve) (Refer to Air System Piping)
23	388 121 R1	CONNECTOR (Used w/CAB, 923 540 C91, CAB, 923 540 C92, CAB, 932 081 C91 and CAB, 932 081 C92)	34	252 374 R1	ELBOW w/o NUT (Not used on units equipped with CAB, 923 540 C91 and CAB, 923 540 C92) (See NOTE 1) (2)
23	61 181 H	NIPPLE (Used w/CAB, 932 081 C93, CAB, 935 253 C92 and CAB, 935 254 C92 when equipped w/Rear Wiper)		414 504 C1 29 898 D	EYELET NUT, tube
24	200 660 H1	HOSE, rear wiper motor exhaust (Replaces 163 884 H1) (#)	35	444 134	TEE (Not used on units equipped with CAB, 923 540 C91 and CAB, 923 540 C92) (See NOTE 1) U00* thru * C00* thru 2457
25	875 169 C1	HOSE, front wiper motor exhaust (Not used with CAB, 932 081 C93, CAB, 935 253 C92 and CAB, 935 254 C92) (See NOTE 1)	36	119 932	ADAPTER, 3/8" to 1/8" (Used only on units equipped with CAB, 923 540 C91 and CAB, 923 540 C92) (See NOTE 1)
	210 511 R1	CLAMP			
25	163 884 H1	HOSE, front wiper motor exhaust (Used only on units equipped with CAB, 932 081 C93, CAB, 935 253 C92, and CAB, 935 254 C92) (See NOTE 1)	36	444 028	ADAPTER, 3/8" to 1/4" (Not used on units equipped with CAB, 923 540 C91 and CAB, 923 540 C92) (See NOTE 1)
26		TUBE w/o NUTS - cut length 1/4" O.D. x 125", cut from bulk TUBE No. 417 196 C2 (#) (2)	37	114 795	CONNECTOR, 1/8" to 1/4" (Used only on units equipped with CAB, 923 540 C91 and CAB, 923 540 C92) (See NOTE 1)
	29 898 D	NUT, tube (4)			
27		TUBE w/o NUTS - cut length 1/4" O.D. x 23" long, cut from bulk TUBE No. 417 196 C2 (2)	38	123 259 R11	ADAPTER
	29 898 D	NUT, tube (4)	39	935 452 C1	KNOB, wiper control
28	114 940	TEE ASSEMBLY (Consists of two SLEEVE, 114 628, two NUT 114 627 and TEE, 114 939) (#) (2)	40	926 706 C1	PLUG, button (2)
28	175 775 H1	ELBOW w/NUT, 29 898 D (Used on units equipped with front wipers only) (2)			
29	926 724 C1	VALVE w/KNOB, 935 452 C1, wiper control			
30	929 363 C1	CLIP, tube (Not used w/CAB, 935 253 C91) (8)			
30	98 959 R1	CLIP, tube (Used w/CAB, 935 253 C91) (5)			
	171 730	SCREW (5)			
31	929 624 C1 29 898 D	TUBE w/o NUTS NUT, tube (2) U00* thru * C00* thru 2457			

(#) - Standard on machines w/CAB, 932 081 C91 and 932 081 C92 used on Cabs equipped with Rear Wiper.

(%) - Four used w/CAB, 932 081 C91 and 932 081 C92 and on CABS equipped w/Rear Wiper.

(x) - As Required.

* - Serial number not available.

NOTE 1 - The cab part number is stamped on the serial number plate which is located on the front lower right hand side of the operator's compartment.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB AND RELATED PARTS (Roll-Over Protective Structure) -- Continued					
41	61 181 H	NIPPLE (Used only on units equipped with CAB, 932 081 C93, CAB, 935 253 C92 and CAB, 935 254 C92)			
	114 627	NUT (Part of TEE, 114 940)			
	928 420 C1	PLATE, R.O.P.S. serial number			
	928 427 C1	RIVET, drive (2)			
	114 628	SLEEVE (Part of TEE, 114 940)			
42	939 909 C1	BAR, rail mounting (2) U0* and up C0* and up			
43		STEP (Refer to Fuel System) (2)			
		BODY, jet-washer (Used on units equipped w/Rear Washer) (Not furnished separately)			
	929 417 C1	CLIP, hose (Used on units equipped w/Rear Washer) (4)			
	FGH-11560	DRAWING, installation, secondary seat belt			
		HOSE, tee to valve (5/32" I.D. x 3" long) (Cut from bulk HOSE, 940 455 C1) (Used on units equipped w/Rear Washer)			
		HOSE, tee to washer jet (5/32" I.D. x 69" long) (Cut from bulk HOSE, 940 455 C1) (Used on units equipped w/Rear Washer)			
	940 457 C91	JET ASSEMBLY, washer (Used on units equipped w/Rear Washer)			
	944 032 C1	NOZZLE, jet-washer (Used on units equipped w/Rear Washer)			
	940 821 C1	TEE (Used on units equipped w/Rear Washer)			
	940 455 C1	HOSE, bulk - 5/32" I.D. x 50 ft. long (x)			
	417 196.C2	TUBE, bulk - 1/4" O.D. x 50 ft. long (x)			

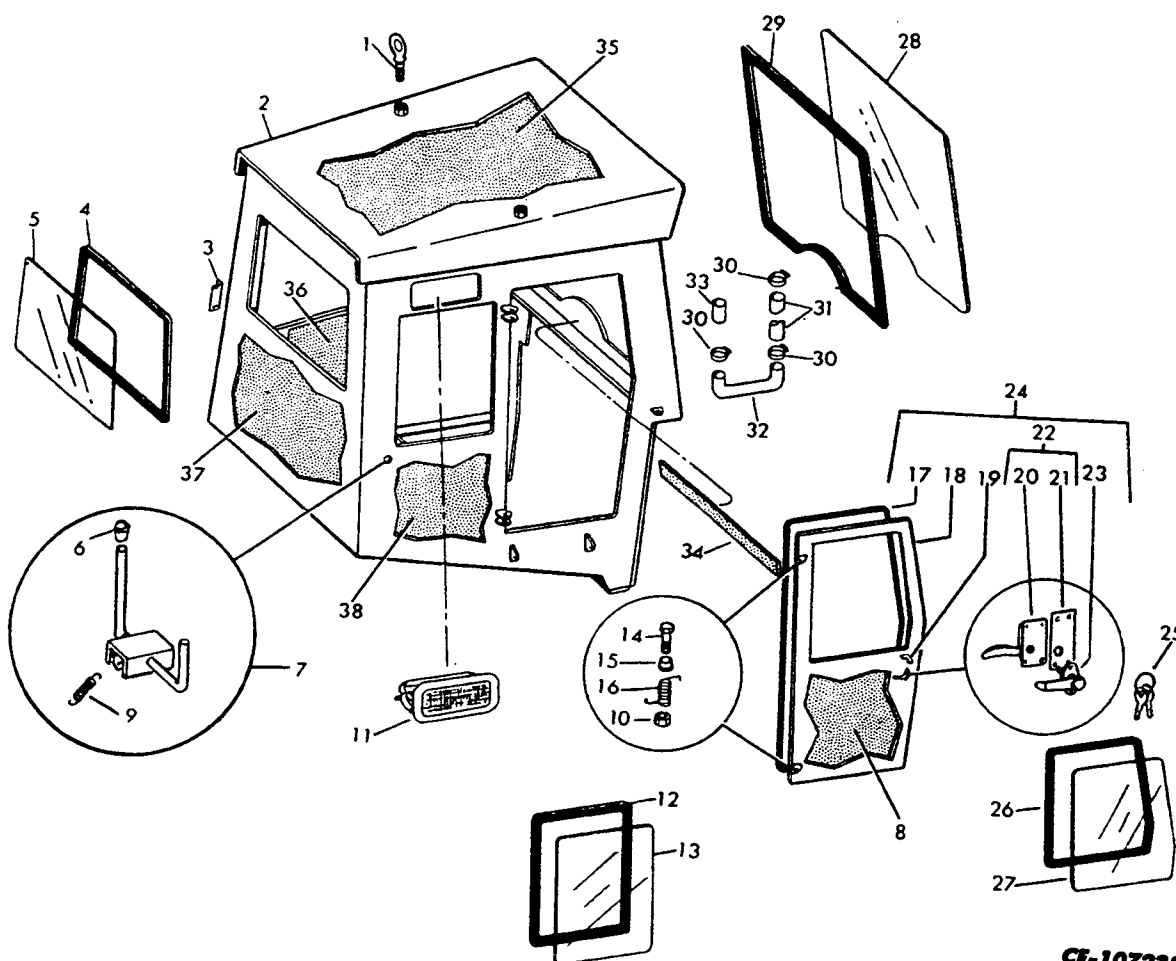
* - Serial number not available.

(x) - As Required.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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R.O.P.S. CAB
U0* and below
C0* and below



CE-107238

Parts without letters after the description indicates the part is used for all Cab Assemblies listed below. Letters "A" thru "E" are used to identify separate Cab Assemblies.

- A 923 540 C91 CAB ASSEMBLY, roll over (See NOTE 1) (Order Cab Assembly 935 254 C94)
- B 923 540 C92 CAB ASSEMBLY, roll over (See NOTE 1) (Order Cab Assembly 935 254 C94)
- C 932 081 C91 CAB ASSEMBLY, roll over (See NOTE 1) (Order Cab Assembly 935 254 C94)
- D 932 081 C92 CAB ASSEMBLY, roll over (See NOTE 1) (Order Cab Assembly 935 254 C94)

- E 932 081 C93 CAB ASSEMBLY, roll over (See NOTE 1) (Order Cab Assembly 935 254 C94)
- 24 890 R1 BOLT, 2-1/2" long (6)
- 25 777 R1 BOLT, 3" long (4)
- 25 548 R1 WASHER, 3/8" O.D. flat (6)
- 25 550 R1 WASHER, 1" O.D. flat (4)
- 25 529 R1 NUT, 3/4" N.C. (6)
- 25 531 R1 NUT, 1" N.C. (4)
- 1 EYE, lifting (Not furnished separately) (2)

* - Serial number not available.

NOTE 1 - The cab part number is stamped on the serial number plate which is located on the lower right hand side of the operator's compartment.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB — Continued			19	927 134 C1	STAY (Cab A & B) (2)
U0* - and below			19	933 792 C1	STAY (Cab C, D, & E) (2)
C0* - and below			20	928 828 C1	LATCH, left hand
2		CAB (Not furnished separately)	20	928 827 C1	LATCH, right hand
3	927 124 C1	BRACKET, heater	21	928 802 C1	PLATE, lock (2)
4	926 993 C1	MOLDING, rear window	22	927 135 C91	LATCH ASSEMBLY, left hand
5	926 996 C1	GLASS, rear (Cab A & B)	25 750 R1		BOLT (4)
5	932 627 C1	GLASS, rear (Cab C, D & E)	9 413 977		NUT (4)
6	932 624 C1	CAP, handle (2)	22	927 139 C91	LATCH ASSEMBLY, right hand
7	932 400 C91	HOLDBACK ASSEMBLY, L.H.	25 750 R1		BOLT (4)
7	932 401 C91	HOLDBACK ASSEMBLY, R.H.	9 413 977		NUT (4)
8	928 832 C1	SOUND PROOF, door (2)	23	927 136 C91	HANDLE, door (Cab A & B) (2)
9	926 987 C2	SPRING, holdback return (2)	25 970 R1		BOLT (4)
10	9 413 979	NUT, lock (2)	23	932 635 C91	HANDLE, door (Cab C, D, & E) (2)
11	932 659 C1	VENT ASSEMBLY (2)	25 970 R1		BOLT (4)
12	926 994 C1	MOLDING, side window (Cab A & B) (2)	24	927 133 C91	DOOR ASSEMBLY, left hand (Cab A & B)
12	932 617 C1	MOLDING, side window (Cab C, D, & E) (2)	24	932 651 C91	DOOR ASSEMBLY, left hand (Cab C)
13	926 998 C1	GLASS, side (Cab A & B) (2)	24	933 659 C91	DOOR ASSEMBLY, left hand (Cab D & E)
13	932 628 C1	GLASS, side (Cab C, D & E) (2)	24	927 138 C91	DOOR ASSEMBLY, right hand (Cab A & B)
14	179 851	BOLT, hinge (2)	24	932 652 C91	DOOR ASSEMBLY, right hand (Cab C)
15	927 129 C1	BEARING, hinge (4)	24	933 660 C91	DOOR ASSEMBLY, right hand (Cab D & E)
16	932 623 C1	SPRING, door return (Cab A, B & C) (2)	25	932 618 C1	KEY, door handle (Cab C, D, & E) (4)
16	933 628 C1	SPRING, door return (Cab D & E) (2)	26	926 992 C1	MOLDING, door glass (2)
17	927 137 C1	WEATHERSEAL, door (Cab A & B) (2)	27	926 997 C1	GLASS, door (Cab A & B) (2)
17	932 647 C1	WEATHERSEAL, door (Cab C, D, & E) (2)	27	932 629 C1	GLASS, door (Cab C, D, & E) (2)
18		FRAME, door (Not furnished separately) (2)	28	926 999 C1	GLASS, front windshield (Cab A & B)
			28	932 626 C1	GLASS, front windshield (Cab C, D, & E)
			29	926 995 C1	MOLDING, front windshield (Cab A & B)
			29	932 616 C1	MOLDING, front windshield (Cab C, D, & E)

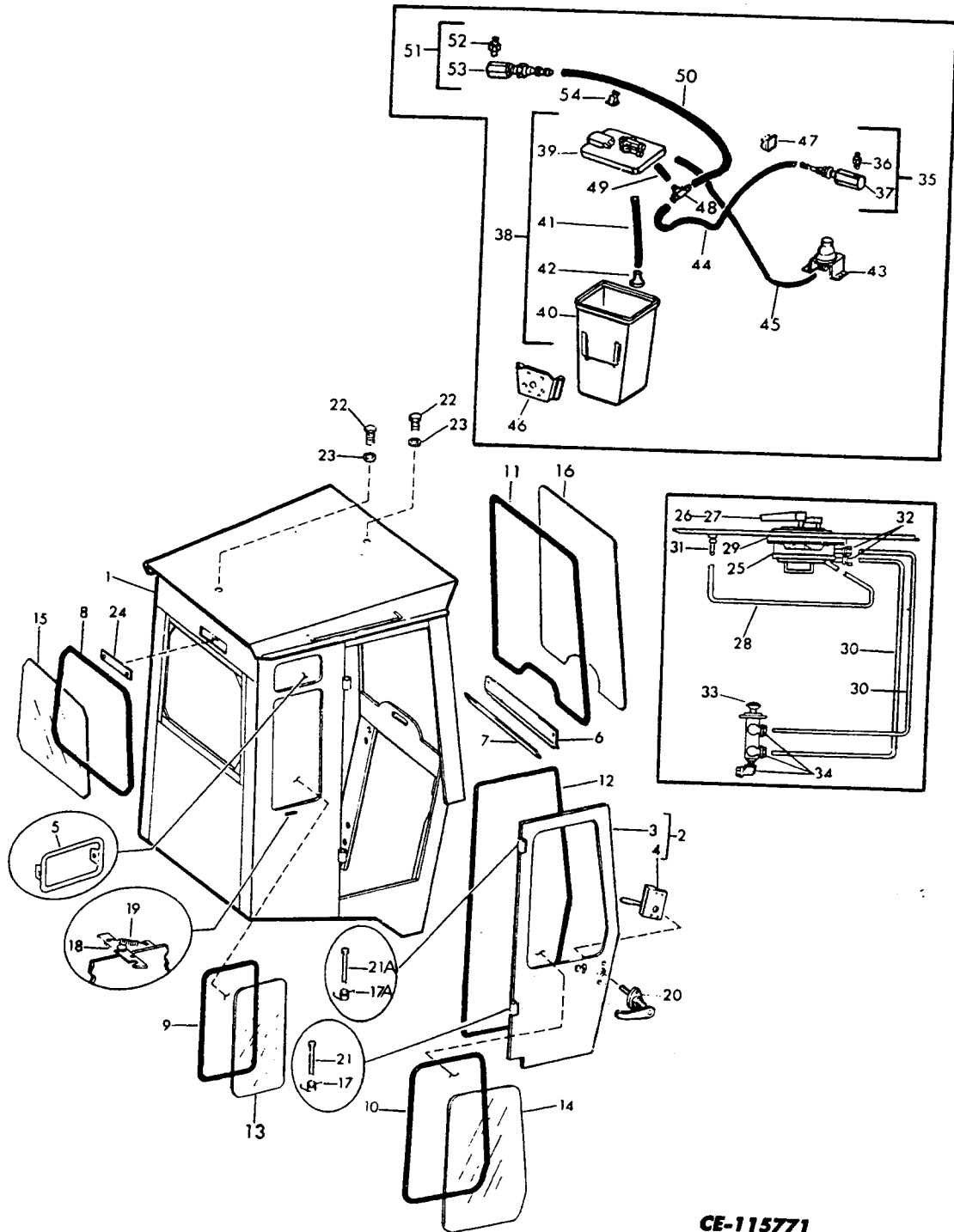
* - Serial number not available.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB -- Continued					
U0* and below					TUBE, bulk (Front wiper motor to wiper control valve (#)
C0* and below					VALVE, wiper control (#)
30	279 026 R91	CLAMP, worm drive (Cab C, D, & E) (3)			
31	932 636 C1	PIPE, air windshield (Cab C, D, & E)			
32	932 638 C1	HOSE, bantam duct (Cab C, D, & E)			
33	932 637 C1	PIPE, air side (Cab C, D, & E)			
34		WEATHERSEAL, front windshield (Not furnished separately) (Cab A & B)			
34	933 658 C1	WEATHERSEAL, front windshield (Not furnished separately) (Cab C, D, & E)			
35		SOUNDPROOF, roof (Not furnished separately) (Cab A & B)			
35	932 640 C1	SOUNDPROOF, roof (Cab C, D, & E)			
36		SOUNDPROOF, left side (Not furnished separately) (Cab A & B)			
36	932 641 C1	SOUNDPROOF, left side (Cab C, D, & E)			
37		SOUNDPROOF, rear (Not furnished separately) (Cab A & B)			
37	932 639 C1	SOUNDPROOF, rear (Cab C, D & E)			
38		SOUNDPROOF, right side (Not furnished separately) (Cab A and B)			
38	932 642 C1	SOUNDPROOF, right side (Cab C, D, & E)			
	927 126 C1	WEATHERSEAL, side wall (Cab A & B) (2)			
		ARM, wiper (#) (##)			
		BAR, spacer (#) (##)			
		BLADE, wiper (#) (##)			
		CONNECTOR, hose (#) (4)			
		ELBOW w/NUT (At control valve) (#) (4)			
		HOSE, front wiper motor exhaust (#)			
		MOTOR ASSEMBLY, wiper (Front) (Refer to Wiper Motor Assembly Air Operated)			
					(##) - Two used w/CAB, 932 081 C91 & C2 and on Cabs equipped w/Rear Wiper.
					* - Serial number not available.
					(#) - Refer to R.O.P.S. and Related Parts.

SUPERSTRUCTURE

R.O.P.S. CAB
U0* and up
C0* and up



CE-115771

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB - Continued			4	935 260 C1	LATCH, door - R.H.
U0* and up			5	939 357 C1	VENTILATOR, 2-way (2)
C0* and up			6		SUPPORT, cowl (Not furnished separately)
Parts without letters after the description indicated the part is used for all Cab Assemblies listed below. Letters A and B are used to identify separate Cab Assembly.				24 840 R1	BOLT (5)
				120 382	WASHER, lock (5)
				25 534 R1	WASHER, flat (5)
				25 522 R1	NUT (5)
A	935 254 C92	CAB ASSEMBLY, roll-over (Used on units not equipped with Air Conditioning) (Order CAB ASSEMBLY, 935 254 C94) (See NOTE 1)	7	935 386 C1	STRIP, rubber molding
B	935 253 C92	CAB ASSEMBLY, roll-over (Used on units equipped with Air Conditioning) (Order CAB ASSEMBLY, 935 253 C94) (See NOTE 1)	8		SEAL, rear window (Cut length 130" long cut from bulk SEAL, 638 999 C91)
C	935 254 C93	CAB ASSEMBLY, roll-over (Used on units not equipped with Air Conditioning) (Order CAB ASSEMBLY, 935 254 C94) (See NOTE 1)	9		SEAL, side window (Cut length 64" long cut from bulk SEAL, 638 999 C91) (2)
D	935 253 C93	CAB ASSEMBLY, roll-over (Used on units equipped with Air Conditioning) (Order CAB ASSEMBLY, 935 253 C94) (See NOTE 1)	10		SEAL, door window (Cut length 78" long cut from bulk SEAL, 638 999 C91) (2)
E	935 254 C94	CAB ASSEMBLY, roll-over (Used on units not equipped with Air Conditioning) (See NOTE 1)	11		SEAL, windshield (Cut length 158" long cut from bulk SEAL, 638 999 C91)
F	935 253 C94	CAB ASSEMBLY, roll-over (Used on units equipped with Air Conditioning) (See NOTE 1)	12		SEAL, door weather strip (Cut 135" from BULK SEAL, 1 136 356 C1) (2)
	140 483 H	BOLT, 3/8" dia. (#) (11)	13	935 262 C1	GLASS, side window (2)
	24 863 R1	BOLT, 1/2" dia. (#) (8)	14	935 263 C1	GLASS, door window (2)
	24 875 R1	BOLT, 5/8" dia. (#) (2)	15	935 264 C1	GLASS, rear window
	24 890 R1	BOLT, 3/4" dia. (#) (6)	16	935 265 C1	GLASS, windshield
	25 777 R1	BOLT, 1" dia. (#) (4)	17	1 101 979 C1	SPRING, door (Replaces 935 267 C1) (2)
	25 522 R1	NUT, 3/8" dia. (#) (11)		1 102 442 C1	TUBE, nylaflo (4)
	25 526 R1	NUT, 1/2" dia. (#) (8)	17A	1 101 979 C1	SPRING (Used with PIN, 935 383 C1) (2)
	25 529 R1	NUT, 3/4" dia. (#) (6)	18		SUPPORT, door holdback (Not furnished separately) (2)
	25 531 R1	NUT, 1" dia. (#) (4)		25 222 R1	BOLT (2)
	25 544 R1	WASHER, flat - 3/8" dia. (#) (22)		26 110 R1	NUT (2)
	25 546 R1	WASHER, flat - 1/2" dia. (#) (16)	19	935 268 C1	SPRING, door holdback (2)
	25 547 R1	WASHER, flat - 5/8" dia. (#) (2)	20	940 026 C1	HANDLE, door key locking (2)
	25 548 R1	WASHER, flat - 3/4" dia. (#) (12)		171 730	SCREW, pan-hd. slotted tapping (4)
	25 550 R1	WASHER, flat - 1" dia. (#) (6)			
		(Consists of the following parts, except reference nos. 48 thru 54 -			
1		CAB FRAME (Not furnished separately)			
2	935 387 C91	L.H. DOOR ASSEMBLY			
2	935 388 C91	R.H. DOOR ASSEMBLY			
3		FRAME, door (Not furnished separately)			
4	935 259 C1	LATCH, door - L.H.			

* - Serial number not available.

(#) - Part of Cab to Frame Mounting Kit, 936 943 C91.

NOTE 1 - The cab part number is stamped on the serial number plate which is located on the front lower right hand side of the operator's compartment.

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB — Continued			42	944 040 C1	STRAINER ASSEMBLY
U0* and up			43	940 458 C1	PUMP, foot-v. sher
C0* and up				25 483 R1	BOLT (2)
21	935 383 C1	PIN, door hinge (2)		25 532 R1	WASHER, flat (2)
	25 544 R1	WASHER, flat (2)		25 519 R1	NUT (2)
	103 373	PIN, cotter (2)	44		HOSE, valve to washer jet (5/32" ID x 72" long) (Cut from HOSE BULK, 940 455 C1) (A & B)
21A	935 383 C1	PIN, door hinge (Used with SPRING, 1 101 979 C1) (Order PIN, 1 122 756 C1) (2)	44		HOSE, valve to washer jet (5/32" ID x 108" long) (Cut from BULK HOSE, 940 455 C1) (C & D)
	25 544 R1	WASHER, flat (2)	44		HOSE, valve to washer jet (5/32" ID x 87" long) (Cut from BULK HOSE, 940 455 C1) (E & F)
	103 373	PIN, cotter (2)	45		HOSE, foot pump to valve (7/32" ID x 72" long) (Cut from HOSE BULK, 940 454 C1)
21A	1 122 756 C1	PIN, door hinge (2)		210 511 R1	CLAMP, hose
	25 544 R1	WASHER, flat (2)	46	940 456 C1	SUPPORT, tank
	103 373	PIN, cotter (2)		25 483 R1	BOLT (2)
22	24 886 R1	BOLT (2)		25 532 R1	WASHER, flat (2)
23	25 548 R1	WASHER, flat (2)		937 675 C1	WELD NUT (2)
24	939 355 C1	COVER, rear wiper hole (A, B, C & D)	47	929 417 C1	CLIP, hose (3)
	22 379 R1	BOLT (2)	48		TEE (%)
	19 302 R1	NUT (2)	49		HOSE, tee to valve (%)
24	1 106 478 C1	COVER, rear wiper hole (E & F)	50		HOSE, tee to washer jet (%)
	22 379 R1	BOLT, 10-24 x 1 (2)	51		JET ASSEMBLY, washer (%)
	19 302 R1	NUT, 10-24	52		NOZZLE, jet-washer (%)
	17 433 R1	BOLT, 1/2 NC x 1	53		BODY, jet-washer (Not furnished separately) (%)
	25 526 R1	NUT, 1/2 NC	54		CLIP, hose (4) (%)
25		MOTOR, front wiper (Refer to WIPER MOTOR ASSEMBLY - Air Operated in this section)		935 369 C1	INSULATION, R.H. side panel (B, D & F)
26		ARM ASSEMBLY, wiper (%)		935 380 C1	INSULATION, L.H. side panel (B, D & F)
27		BLADE, wiper (%)		935 361 C1	INSULATION, front post (B, D & F) (2)
28		HOSE, exhaust (%)		1 101 566 C1	INSULATION, R.H. front post (B, D & F)
29		SPACER, bar (%)		1 101 565 C1	INSULATION, L.H. front post (B, D & F)
30		TUBE, polyflow (2) (%)		935 363 C1	INSULATION, top front (B, D & F)
31		NIPPLE, hose (%)		935 373 C1	INSULATION, L.H. door (B, D & F)
32		CONNECTOR (2) (%)		935 374 C1	INSULATION, R.H. door (B, D & F)
33		AIR VALVE w/KNOB (%)			
34		ELBOW CONNECTOR (3) (%)			
35	940 457 C91	JET ASSEMBLY, washer			
36	944 032 C1	NOZZLE, jet-washer			
37		BODY, jet-washer (Not furnished separately)			
38	940 459 C91	TANK ASSEMBLY, washer			
39	944 037 C1	COVER AND VALVE ASSEMBLY			
40	631 252 C1	TANK, washer			
41	944 039 C1	HOSE			

* - Serial number not available.

(%) - Refer to R.O.P.S. CAB AND RELATED PARTS.

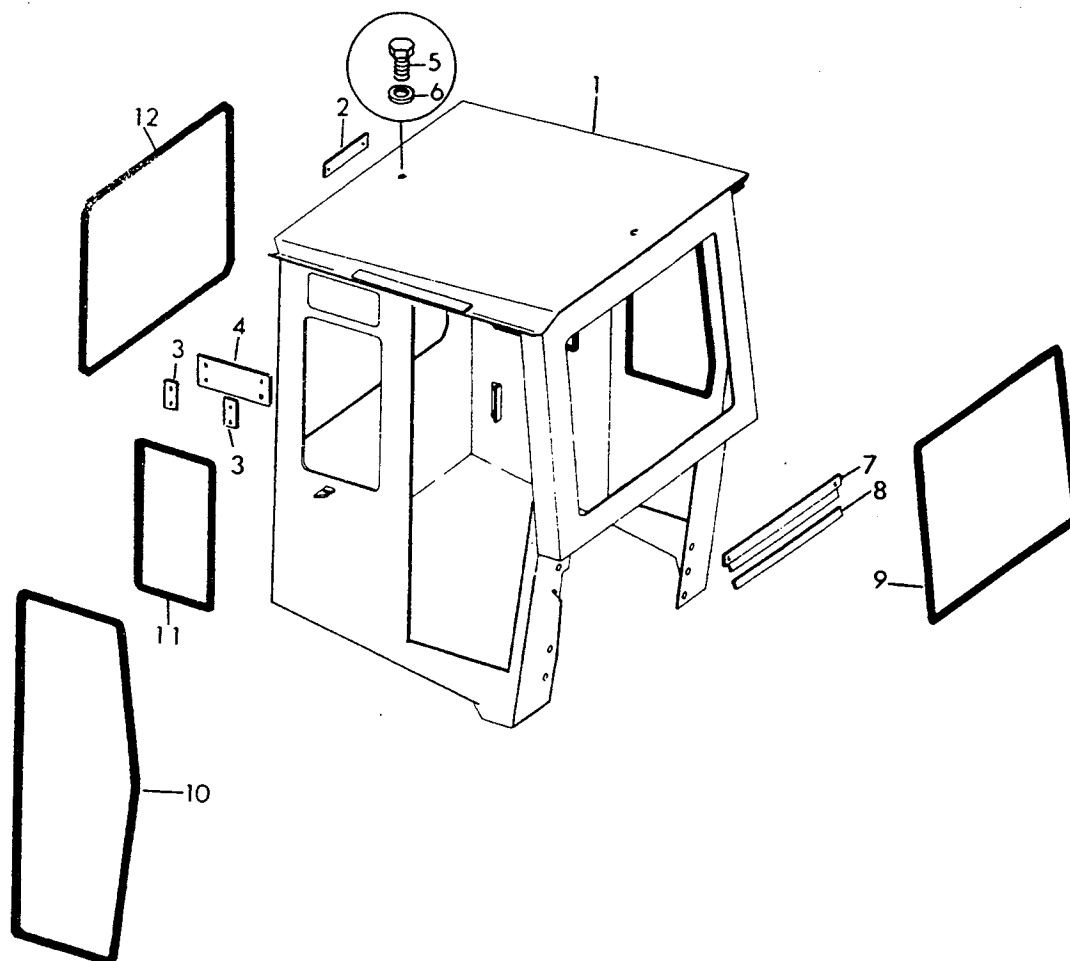
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
R.O.P.S. CAB — Continued			638 999 C91	SEAL, window bulk, 50 ft. long (x)	
U0* and up			1 136 356 C1	SEAL, door bulk	
C0* and up			936 943 C91	KIT, cab to frame mounting (Not part of Cab Assemblies)	
935 375 C1	INSULATION, rear panel (B, D & F)			(Consists of —	
935 378 C1	INSULATION, L.H. lower back corner (B, D & F)			11 BOLT	140 483 H
935 379 C1	INSULATION, R.H. lower back corner (B, D & F)			8 BOLT	24 863 R1
935 396 C1	INSULATION, L.H. center post (B, D & F)			2 BOLT	24 875 R1
935 397 C1	INSULATION, R.H. center post (B, D & F)			6 BOLT	24 890 R1
935 398 C1	INSULATION, L.H. rear post (B, D & F)			4 BOLT	25 777 R1
935 399 C1	INSULATION, R.H. rear post (B, D & F)			1 DRAWING	FGH-14608
935 400 C1	INSULATION, top rear panel (B, D & F)			11 NUT	25 522 R1
935 401 C1	INSULATION, top rear panel (B, D & F)			8 NUT	25 526 R1
935 364 C1	INSULATION, L.H. rear post (B, D & F)			6 NUT	25 529 R1
935 365 C1	INSULATION, R.H. rear post (B, D & F)			4 NUT	25 531 R1
1 101 438 C1	INSULATION, top (Used on units when not equipped w/Air Conditioning) (B, D & F)		FGH-14608	DRAWING, cab installation (#)	
1 104 439 C1	INSULATION, top (Used on units when not equipped w/Air Conditioning) (B, D & F)		1 085 659 R1	PAMPHLET, certification (#)	
1 101 698 C1	INSULATION, top (B, D, & F)				
1 101 699 C1	INSULATION, top (B, D & F)				
1 101 567 C1	INSULATION, LH top front (B, D & F)				
1 101 568 C1	INSULATION, RH top front (B, D & F)				
939 648 C1	INSULATION, top rear (Used on units equipped w/Air Conditioning) (B, D & F)				
939 649 C1	INSULATION, top rear (Used on units equipped w/Air Conditioning) (B, D & F)				
935 405 C1	PLATE, roof cover (8)				
24 860 R1	BOLT (12)				
25 536 R1	WASHER, flat (12)				
932 402 C1	SEALER, silicone (12 oz, cartridge)				
935 392 C1	CAP PLUG, defroster duct (A, B, C & D) (2)				
940 455 C1	HOSE, bulk - 5/32" I.D. x 50 ft. long (x)				(X) - As required
940 454 C1	HOSE, bulk - 7/32" I.D. x 50 ft. long (x)				* - Serial number not available.
					(#) - Part of Cab to Frame Mounting Kit, 936 943 C91

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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OPEN R.O.P.S. CAB



CE-113427

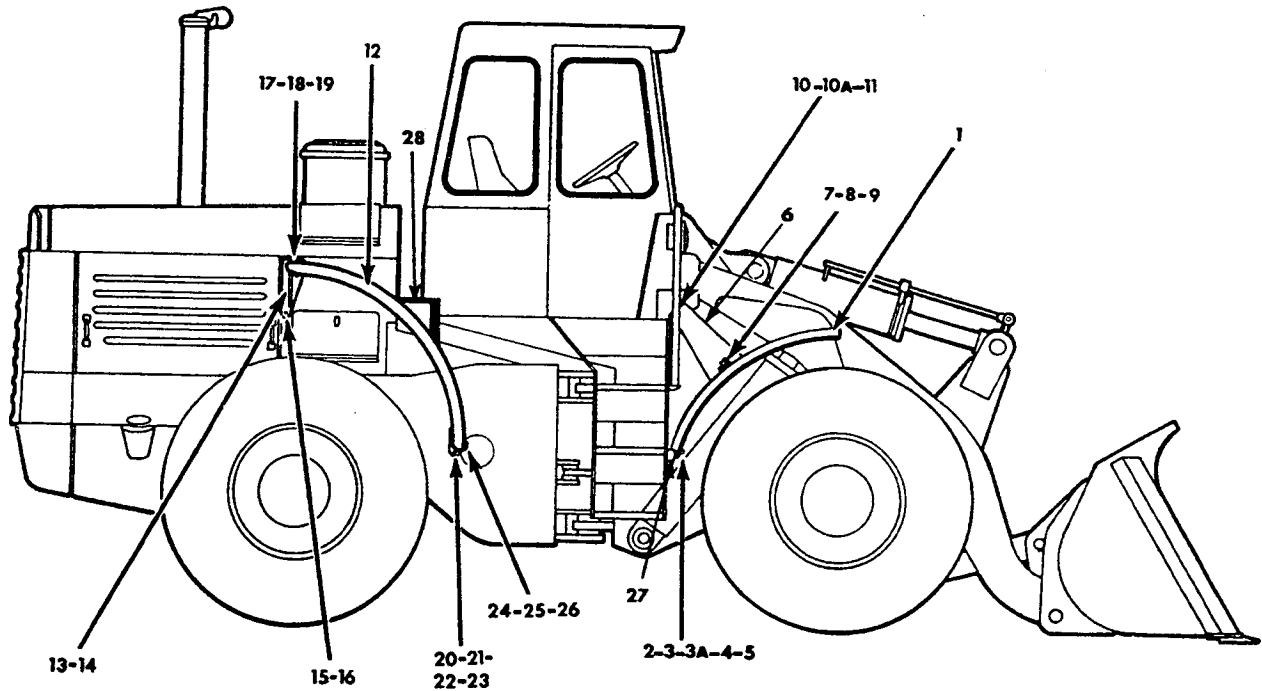
Service parts for Open R.O.P.S. CAB

1	1 120 009 C1	CAB, open	6	25 548 R1	WASHER (2)
2	1 106 478 C1	BAR	7	935 312 C1	SUPPORT
	22 379 R1	BOLT, No. 10-24 x 1"		24 840 R1	BOLT (2)
	17 433 R1	BOLT, 1/2" NC x 1"		120 382	WASHER, lock (2)
	19 302 R1	NUT, No. 10-24		25 534 R1	WASHER (2)
	120 378	NUT, 1/2"		19 302 R1	NUT (2)
	445 684	PLUG, pipe	8	935 386 C1	STRIP, rubber
3	1 120 006 C1	BAR (4)	9	1 120 073 C1	SEAL, windshield
	22 487 R1	BOLT (8)	10	1 120 074 C1	SEAL, door (2)
	22 653 R1	WASHER (16)	11	1 120 075 C1	SEAL, rear side (2)
	25 519 R1	NUT (8)	12	1 120 076 C1	SEAL, rear
4	1 120 005 C1	BAR (2)			
5	24 886 R1	BOLT (2)			

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FENDER ATTACHMENT

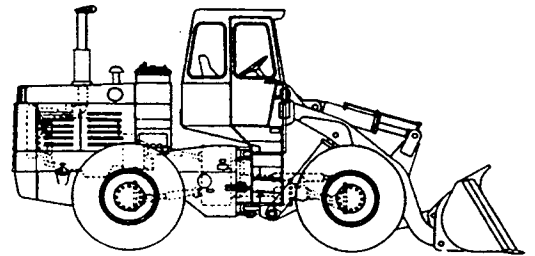


CE-89590A

1	220 105 H2	FENDER, front (2)	15	24 840 R1 25 522 R1	BOLT, 3/8 (8) NUT, 3/8 (8)
2	24 863 R1	BOLT, 1/2NF x 1-3/4" (8)	16	9 413 979	WASHER, 3/8" lock (8)
3	24 860 R1	BOLT, 1/2NC x 1" (4)	17	24 842 R1	BOLT, 3/8NC x 1-3/4" (6)
3A	25 526 R1	NUT, 1/2"NC (12)	18	25 544 R1	WASHER, 3/8" flat (6)
4	9 412 230	WASHER, 1/2" flat (8)	19	25 522 R1	NUT, 3/8NC (6)
5	25 546 R1	WASHER, 1/2" lock (4)	20	883 971 C1	BRACKET, R.H.
6	883 987 C1	BRACKET, L.H.	21	883 970 C1	BRACKET, L.H.
6	883 988 C1	BRACKET, R.H.	22	24 842 R1	BOLT, 3/8NC x 1-3/4" (2)
7	24 842 R1	BOLT, 3/8NC x 1-3/4" (4)	23	181 370 9 413 979 25 522 R1	BOLT, 3/8NF x 1-1/4" (2) WASHER, 3/8" (4) NUT, 3/8NC (4)
8	25 544 R1	WASHER, 3/8" flat (4)	24	24 842 R1	BOLT, 3/8NC x 1-3/4" (6)
9	25 522 R1	NUT, 3/8NC (4)	25	25 544 R1	WASHER, 3/8 flat (6)
10	24 840 R1	BOLT, 3/8NC x 1" (4)	26	25 522 R1	NUT, 3/8NC (6)
10A	9 413 979	WASHER, 3/8" (4)	27	883 983 C1	BRACKET, L.H.
11	25 522 R1	NUT, 3/8NC (4)	27	883 984 C1	BRACKET, R.H.
12	220 104 H1	FENDER, rear (2)			
13	883 991 C1	BRACKET, L.H.			
14	883 992 C1	BRACKET, R.H.			

SECTION 14

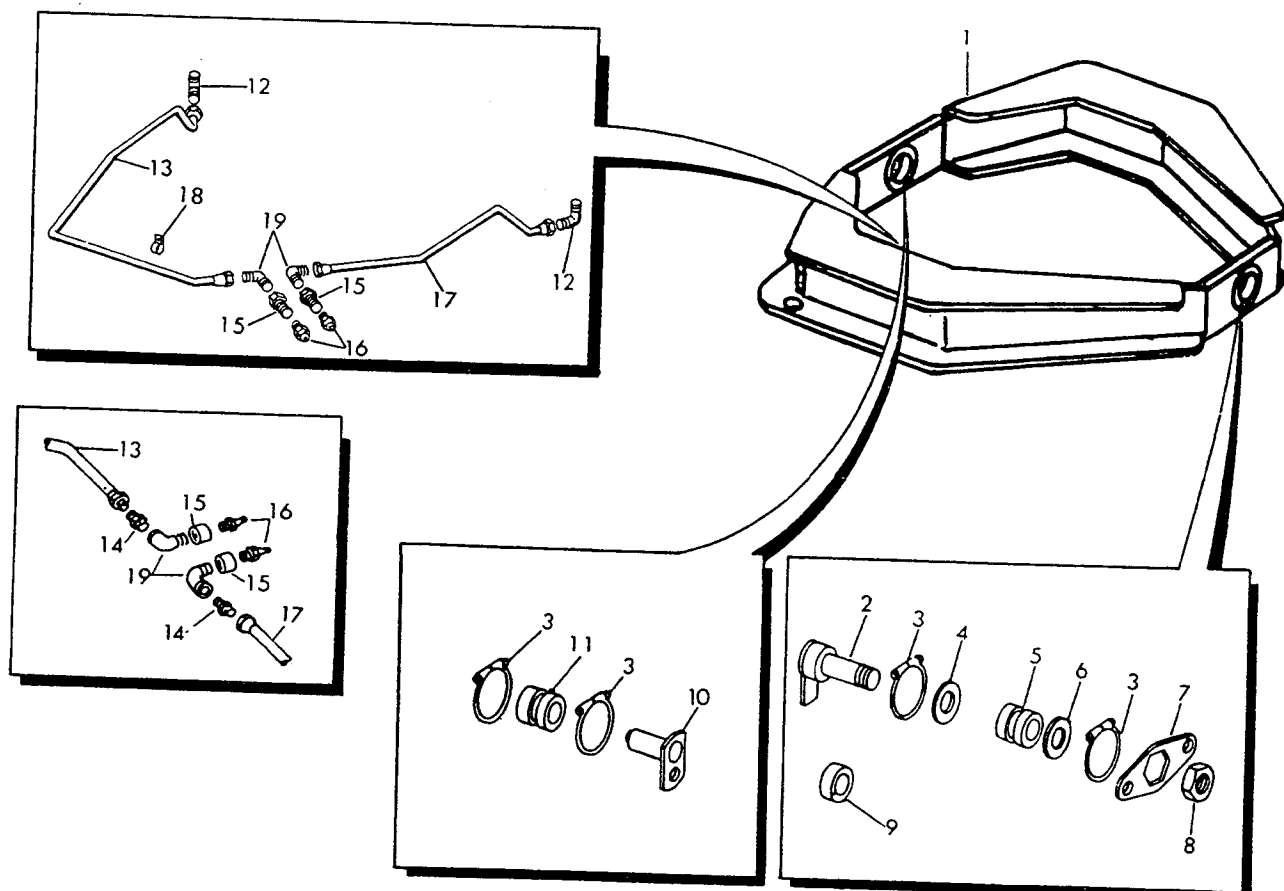
SUSPENSION



SUSPENSION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BOLSTER



CE-110865A

1	884 281 C2	BOLSTER (Order BOLSTER, 884 281 C3) (Consists of - 1 BUSHING 884 269 C1 1 BUSHING 884 310 C1 2 COUPLING 105 408 2 ELBOW 105 422)	7	878 803 C1	SUPPORT, nut lock 271 632 103 326
1	884 281 C3	BOLSTER w/BUSHING, 884 269 C1 and BUSHING, 884 310 C1)	8	878 805 C1	NUT
2	884 266 C2	SHAFT	9	217 671 H2	CAM, lock plate 271 635 103 326
3	878 807 C1	RING, split cord (4)	10	884 268 C1	SHAFT 932 279 C1
118 773		WASHER, flat (8)	24 884 R1		WASHER, flat BOLT
26 291 R1		BOLT (4)	11	884 310 C1	BUSHING
24 468 R1		NUT (4)	12	109 462	FITTING, grease (2) U002378 and below C002361 and below
4	884 265 C1	BUSHING, thrust	12	9 402 862	ELBOW w/o NUT (2) U002379 and up C002362 and up
5	884 269 C1	BUSHING	13	935 751 C1	TUBE w/NUT U002379 and up C002362 and up
6	878 802 C1	BUSHING, thrust			

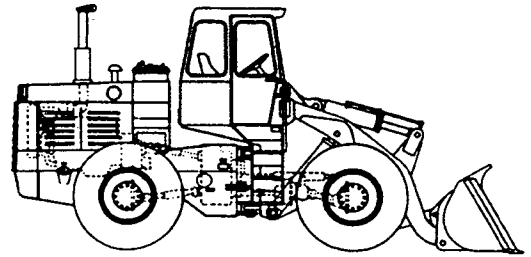
SUSPENSION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOLSTER - Continued					
14	9 402 706	CONNECTOR w/o NUT U002379 to * C002362 to *			
15	105 408	COUPLING, piping (2) U002379 to * C002362 to *			
15	613 889 C1	ADAPTER, bulkhead (2) U0* and up C0* and up			
16	109 461	FITTING, grease (2) U002379 and up C002362 and up			
17	1 103 445 C1	TUBE w/NUTS (Replaces 935 752 C1) U002379 and up C002362 and up			
18	140 578	CLAMP, closed U002379 and up C002362 and up			
	25 520 R1	NUT			
	25 533 R1	WASHER, flat (2)			
19	105 422	ELBOW (2) U002379 to * C002362 to *			
19	9 402 862	ELBOW w/o NUT (2) U0* and up C0* and up			

* - Serial Number Not Available.

SECTION 15

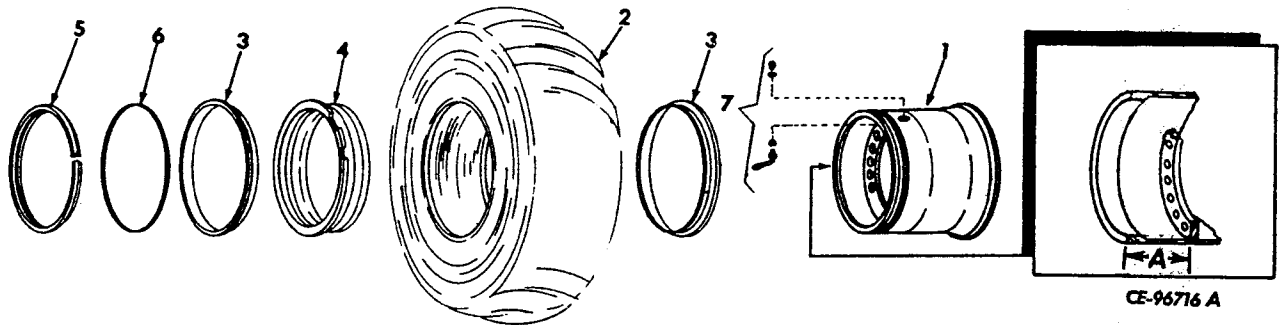
WHEELS AND TRACTION



WHEELS AND TRACTION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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WHEEL & MOUNTING

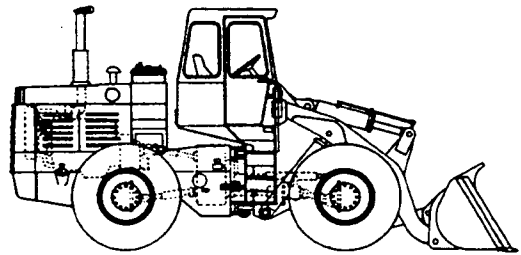


Parts without letters after the description indicates the part is used for all wheels listed below. Letters A and B are used to identify separate wheels.			1	878 912 C2	WHEEL w/"A" dim of 7-5/16" (Wheel B) (4)
A	Service Parts for 20.5 x 25 Tire Size (Standard)		1	1 102 609 C1	WHEEL w/"A" dim of 14-13/16" (Wheel B) (4)
B	Service Parts for 23.5 x 25 Tire Size (Optional)		1	1 121 307 C1	WHEEL w/"A" dim of 9-1/4" (Wheel B) (4)
1	884 264 C3	WHEEL w/"A" dim of 7-3/16" (Wheel A) (4)	2		TIRE (Purchase locally) (4)
1	937 557 C1	WHEEL w/"A" dim of 12-5/32" (Wheel A) (4)	3	139 158 H1	FLANGE (Wheel A) (8)
1	885 179 C1	WHEEL w/"A" dim of 8-9/16" (Wheel B) (4)	3	162 778 H1	FLANGE (Wheel B) (8)
1		WHEEL w/"A" dim of 7-9/16" (Order WHEEL, 878 912 C2) (Wheel B) (4)	4	288 976 R2	BAND, bead seat
			5	277 932 R1	RING, lock (4)
			6	296 473 R1	"O" RING (4)
			7	613 807 C91	VALVE (4)

SECTION 16

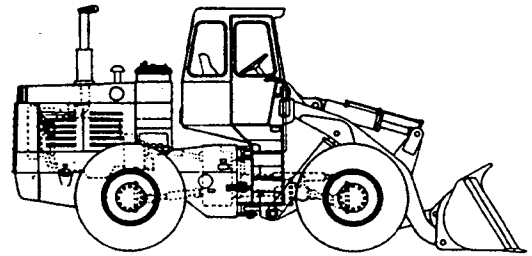
BODY AND BOWL

Not Used On This Unit



SECTION 17

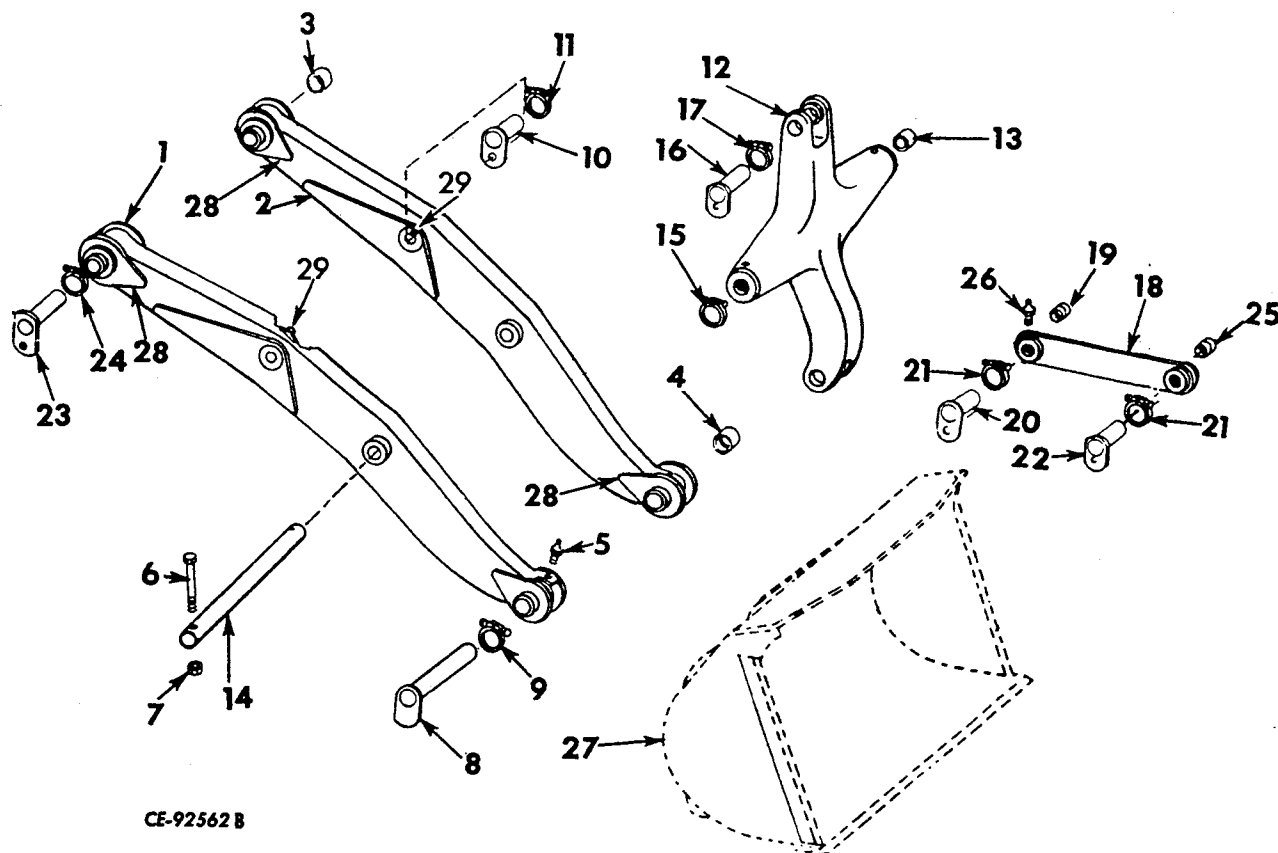
MOUNTED EQUIPMENT



MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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BOOM & LINKAGE



CE-92562B

1	883 801 C92	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, R.H. (%)	3	878 868 C1	BUSHING (4)
1	885 730 C92	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, R.H. (Use only on units equipped with High Lift Boom Kit)	4	878 867 C1	BUSHING (4)
1	885 182 C1	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, R.H. (Use only on units equipped with Front End Hydraulics Kit or Logger Hydraulics Attachment)	5	109 461	FITTING, grease (4)
2	883 800 C92	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, L.H. (%)	6	25 700 R1	BOLT (2)
2	885 729 C92	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, L.H. (Use only on units equipped with High Lift Boom Kit)	7	9 413 983	NUT (2)
2	885 181 C1	BOOM w/two BUSHING, 878 867 C1 and two BUSHING, 878 868 C1, L.H. (Use only on units equipped with Front End Hydraulics Kit or Logger Hydraulics Attachment)	8	878 877 C1 24 884 R1 271 579 932 279 C1	SHAFT, bucket pivot (2) BOLT, 3/4"NC x 1" (2) BOLT, 5/8"NC x 1" (2) WASHER, 13/16" flat (Used w/BOLT, 24 884 R1) (2)
			106 267		WASHER, 5/8" flat (Used w/BOLT 271 579) (2)
			103 325		WASHER, 5/8" lock (Used w/BOLT 271 579) (2)

(%) - Not used on units equipped with High Lift Boom, Front End Hydraulics Kit, or Logger Hydraulics Attachment

MOUNTED EQUIPMENT

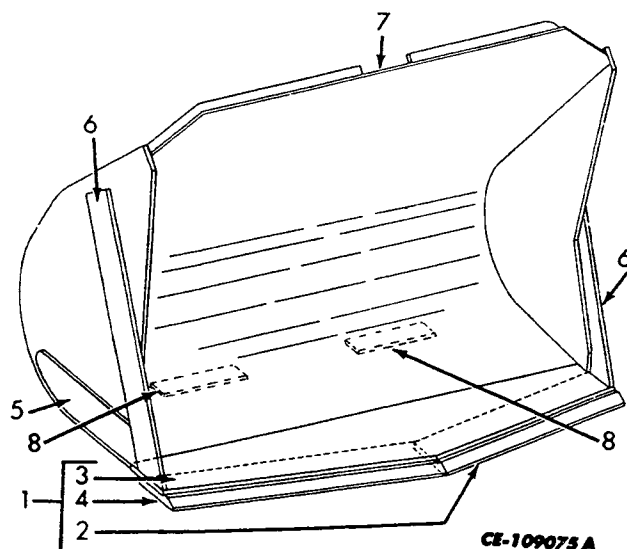
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & LINKAGE — Continued			19	175 865 H1	BUSHING
9	221 402 H1	RING, split cord (4)	20	199 154 H1	SHAFT, bellcrank lever to bucket rod
	22 256 R1	WASHER, 1/4" (8)		24 884 R1	BOLT, 3/4"NC x 1"
	20 090 R1	NUT, 1/4NF elastic stop (4)		271 579	BOLT, 5/8"NF x 1"
	19 797 R1	BOLT, 1/4NF x 4-1/4" (4)		932 279 C1	WASHER, 13/16" flat (Used w/BOLT 24 884 R1)
	890 350 C1	SHIM (x)		106 267	WASHER, 5/8" flat (Used w/BOLT 271 579)
10	179 824 H1	SHAFT, boom cylinder pivot (2)		103 325	WASHER, 5/8" lock (Used w/BOLT 271 579)
	24 884 R1	BOLT, 3/4"NC x 1" (2)	21	221 402 H1	RING, split cord 4-1/2" (4)
	271 579	BOLT, 5/8"NC x 1"		26 290 R1	BOLT, 1/4NF (4)
	932 279 C1	WASHER, 13/16" flat (Used w/BOLT 24 884 R1) (2)		24 468 R1	NUT, 1/4"NC nylon insert (4)
	106 267	WASHER, 5/8" flat (Used w/BOLT 271 579) (2)		118 773	WASHER, 9/32" flat (8)
	103 325	WASHER, 5/8" lock (Used w/BOLT 271 579) (2)		890 349 C1	SHIM, bellcrank to bucket link (x)
				890 347 C1	SHIM, bucket link to bucket (x)
11	885 261 C1	RING, split cord (4)	22	878 826 C1	SHAFT, bucket rod to bucket
	433 071	BOLT, 1/4NF x 3-3/4" (4)		24 884 R1	BOLT, 3/4"NC x 1"
	20 090 R1	NUT, 1/4NF elastic stop (4)		271 579	BOLT, 5/8"NF x 1"
	22 256 R1	WASHER, 1/4" (8)		932 279 C1	WASHER, 13/16" flat (Used w/BOLT 24 884 R1)
	451 798 R2	SHIM (x)		106 267	WASHER, 5/8" flat (Used w/BOLT 271 579)
12	883 799 C1	BELLCRANK w/two BUSHING, 878 819 C1		103 325	WASHER, 5/8" lock (Used w/BOLT 271 579)
13	878 819 C1	BUSHING (2)	23	888 348 C1	SHAFT, boom arm pivot (2)
14	888 327 C1	ROD, bellcrank lever		24 884 R1	BOLT, 3/4"NC x 1"
15	221 402 H1	RING, split cord, 4-1/2" (2)		271 579	BOLT, 5/8"NF x 1"
	26 290 R1	BOLT, 1/4"NF (2)		932 279 C1	WASHER, 13/16" flat (Used w/BOLT 24 884 R1) (2)
	24 468 R1	NUT, 1/4"NC nylon insert (2)		106 267	WASHER, 5/8" flat (Used w/BOLT 271 579) (2)
	118 773	WASHER, 9/32" flat (4)		103 325	WASHER, 5/8" lock (Used w/BOLT 271 579) (2)
	890 478 C1	SHIM (x)	24	883 796 C1	RING, split cord (4)
16	199 154 H1	SHAFT, bucket cylinder to bellcrank lever		26 289 R1	BOLT, 1/4NF x 4" (4)
	24 884 R1	BOLT, 3/4"NC x 1"		24 468 R1	NUT, 1/4"NC nylon insert
	271 579	BOLT, 5/8"NF x 1"		118 773	WASHER, 9/32" flat (8)
	932 279 C1	WASHER, 13/16" flat (Used w/BOLT 24 844 R1)		890 475 C1	SHIM (x)
	106 267	WASHER, 5/8 flat (Used w/BOLT 271 579)	25	175 907 H1	BUSHING
	103 325	WASHER, 5/8 lock (Used w/BOLT 271 579)	26	109 461	FITTING, grease (2)
17	221 402 H1	RING, split cord, 4-1/2" (2)	27		BUCKET (Refer to Bucket)
	26 290 R1	BOLT, 1/4NF (2)	28		NOT USED
	24 468 R1	NUT, 1/4"NC nylon insert (2)	29	932 051 C1	BOSS, pinlock (2)
	118 773	WASHER, 9/32" flat (4)		20 969 R1	PLUG, 3/4" boom arm pipe (2)
	890 349 C1	SHIM (x)			
18	883 788 C11	ARM w/BUSHING, 175 865 H1 and BUSHING, 175 907 H1 (Not used on units equipped w/High Lift Boom Kit)			
18	885 717 C11	ARM w/BUSHING, 175 865 H1 and BUSHING, 175 907 H1 (Use only on units equipped w/High Lift Boom Kit)			

(%) - Not used on units equipped with High Lift Boom, Front End Hydraulics Kit, or Logger Hydraulics Attachment.
(x) - As Required

MOUNTED EQUIPMENT

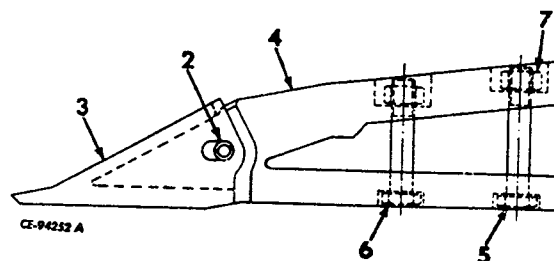
REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET (Spade Nose)



REF. NO.	PART NUMBER	DESCRIPTION
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BUCKET TOOTH (BOLTED) (Use only on units equipped with Multi-Purpose Bucket Kit)



Parts without letters after the description indicates the part is used for all Buckets listed below. Letters "A" and "B" are used to identify separate Bucket Assemblies.

A	885 160 C91	BUCKET COMPLETE, 3 cu. yd. spade nose rock (110 inches wide) (Order Bucket, 932 222 C91)
B	932 222 C91	BUCKET COMPLETE, 3.50 cu. yd. spade nose rock (See Note: 1)
1	885 010 C1	BLADE w/BLADE, 885 008 C1, BLADE, 885 009 C1 and PLATE
2	885 008 C1	BLADE, L.H.
3		PLATE, backing (Not furnished separately)
4	885 009 C1	BLADE, R.H.
5	932 226 C1	SUPPORT (Assembly B) (2)
6	932 225 C1	BLADE, side cutting (Assembly B) (2)
7		BUCKET, (Not furnished separately) (Order BUCKET, 932 222 C91)
8	938 026 C1	BAR, wear (Assembly B)

2 22 759 R1 PIN, roll

3 160 161 H1 TIP

4 891 988 C1 SHANK

5 26 117 R1 BOLT

6 25 908 R1 BOLT

7 25 530 R1 NUT (2)

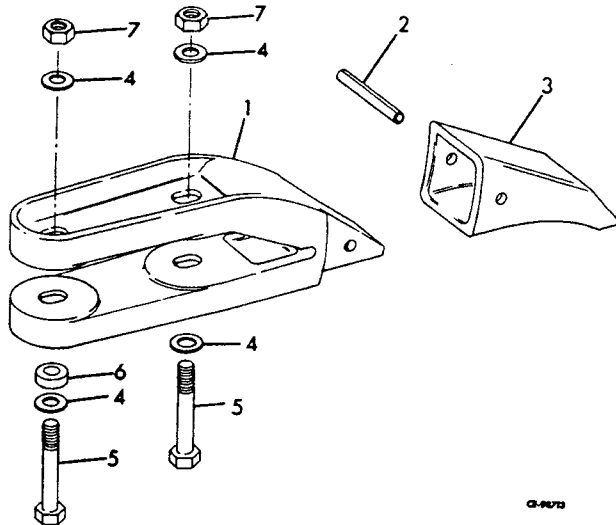
FGH-11138 DRAWING, installation

NOTE 1.- Buckets No Longer Available. Service Parts Will Be Furnished.

MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION
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TOOTH ASSEMBLIES (Not used on units equipped with Multi-Purpose Bucket or Spade Nose Bucket)



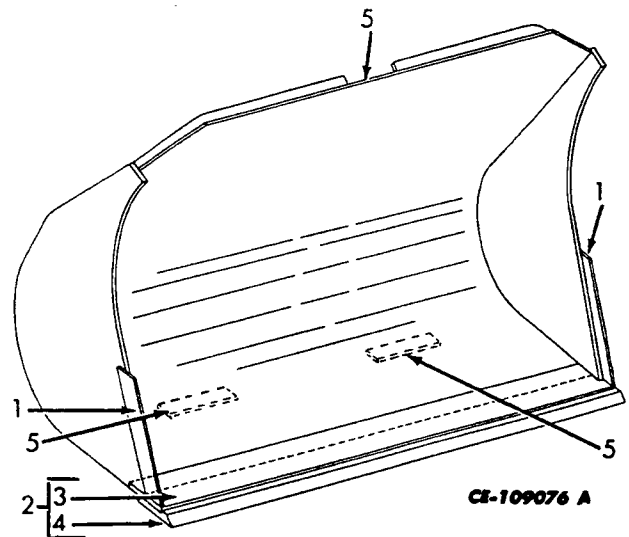
Parts without letters after the description indicates the part is used for all Tooth Assemblies. Letters "A" and "B" are used to identify separate Tooth Assemblies.

A		Service parts for BOLT ON TOOTH ASSEMBLY
B		Service parts for WELD ON TOOTH ASSEMBLY
1	886 354 C2	ADAPTER
2	178 682 H1	PIN, roll
3	886 350 C1	POINT
4	103 346	WASHER, 3/4" flat (Tooth "A") (4)
5	271 618	BOLT, 3/4NC x 3-3/4" (Tooth "A") (2)
6	103 075 H1	SPACER (Tooth "A")
7	18 444 R1	NUT, 3/4"-10NC Esna (Tooth "A") (2)
FGH-10853		DRAWING, bolt on installation (Tooth "A")
215 411 H1		DRAWING, weld on installation (Tooth "B")

NOTE 1 - Order on "Machine Order" Form.

REF. NO.	PART NUMBER	DESCRIPTION
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BUCKETS (Square Nose)



Parts without letters after the description indicates the part is used for all Buckets listed below. Letters A thru H are used to identify separate Bucket Assemblies.

A	884 255 C91	BUCKET ASSEMBLY, 3.0 cu. yd. (110 inches wide) (Order BUCKET 931 809 C92) (See NOTE 1)
B	885 158 C91	BUCKET ASSEMBLY, 3.5 cu. yd. (110 inches wide) (Order BUCKET 931 809 C92) (See NOTE 1)
C	931 809 C92	BUCKET ASSEMBLY, 3.5 cu. yd. (110 inches wide) (See NOTE 2)
D	885 162 C91	BUCKET ASSEMBLY, 4.0 cu. yd. (110 inches wide) (Order BUCKET 931 829 C92) (See NOTE 1)
E	931 829 C92	BUCKET ASSEMBLY, 4.0 cu. yd. (110 inches wide) (See NOTE 2)
F	931 840 C92	BUCKET ASSEMBLY, 4.5 cu. yd. (110 inches) (See NOTE 2)

NOTE 1 - Attachment is no longer available. Service parts will be furnished.

NOTE 2 - Order on "Machine Order" Form.

MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKETS (Square Nose) - Continued					
G	885 164 C91	BUCKET ASSEMBLY, 6.0 cu. yd. (136 inches wide) (See NOTE 2)			
1	879 172 C1	BLADE, side cutting (Bucket Assem- bly A, B, D & G) (2)			
1	938 023 C1	BLADE, side cutting (Bucket Assembly C, E, & F)			
2	206 294 H1	BLADE w/EDGE, 206 295 H1 (Bucket Assembly A, B, C, D, E, & F)			
2	207 644 H1	BLADE w/EDGE, 207 645 H1 (Bucket Assembly G)			
3		PLATE, backing (Not furnished separately)			
4	206 295 H1	EDGE, cutting (Bucket Assembly A, B, C, D, E & F)			
4	207 645 H1	EDGE, cutting (Bucket Assembly G)			
5	938 026 C1	BAR, wear (Replaces 932 291 C1) (Bucket Assembly C, E, & F) (2)			
6		BUCKET (Not furnished separately)			

NOTE 2 - Order on "Machine Order"
Form.

Printed in United States of America.

NUMERICAL INDEX

NUMERICAL INDEX

PART NUMBER	PAGE No.	PART NUMBER	PAGE No.	PART NUMBER	PAGE No.	PART NUMBER	PAGE No.
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PP 6	1 - 26	U 2 024	1 - 26	18 360	13 - 2	21 432 R1	7 - 44
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DA 12	1 - 24	E 2 426	1 - 23	18 423 R1	3 - 11	22 200 R1	13 - 20
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