

Parts Manual

MODEL 530

RUBBER TIRED LOADER

FORM
PC-530-5

NOVEMBER, 1985

(Replaces FORM PC-530-4)

UA9 2C 000 50A



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INTRODUCTION

GENERAL

This catalog lists chassis service parts for the machine shown on the title page. Engine parts are listed in a separate catalog. Refer to the page entitled CONSTRUCTION EQUIPMENT PUBLICATIONS INFORMATION.

We reserve the right to make changes or add improvements at any time without incurring any obligation to install such changes on products previously sold.

ILLUSTRATIONS

Illustrated items are given reference numbers which correspond to the same number in the parts list. Reference numbers may point to more than one identical item. The quantity of items shipped will depend on the quantity ordered. Illustrations are of typical parts only.

METHOD OF LISTING

(1) **ASSEMBLIES.** When possible, parts of an assembly will be shown under the assembly number at the head of the list or in the illustration by a bracket.

When several similar assemblies or attachments are shown in the same parts list, the assembly or attachment will be shown at the head of the list and identified by letters "A", "B", "C", etc. Individual parts will be tied to their respective assembly by the same identifying letters which follow their descriptions. Parts without identifying letters are common to all assemblies.

(2) **QUANTITIES.** The quantity of each part follows its description. When no quantity is shown, the quantity is one. Quantities of assemblies indicate the number of assemblies per machine. Quantities of individual parts indicate the number of those parts per assembly.

(3) **SYMBOLS.** The following symbols will be used. The meanings of the symbols are as follows:

- \$ - Indicates parts which are not individually available as service parts. Such parts are available only as a part of an assembly, kit, package or attachment.
- # - Product identification number not available.
- (X) - As required. (Used when quantities are variable).

Other symbols may be used throughout the catalog. In each case, an explanation of the symbol will be given.

(4) **COMMON HARDWARE.** Mounting hardware to include clamps, clips, bolts, nuts, cotter pins and so forth is not illustrated. Instead, it is listed beneath the items attached.

NOTE: Hardware parts with six or seven digit C1, H1 or R1 part numbers are designed for a specific use and must not be replaced with common hardware.

ORDERING PARTS

When ordering parts, always give the following information:

- (a) The complete part number, including prefix or suffix letters, the name of the part and the quantity required.
- (b) The complete product identification number and engine serial number of the machine, including the Kind, Variation and Country of Origin codes and the serial sequence number. See PRODUCT IDENTIFICATION NUMBERS, which follows.
- (c) When ordering parts for items which have their own serial numbers (such as transmission, torque converters or axles) also include the serial numbers of the transmission, torque converter and/or axle. We recommend that you write the serial numbers of your machine and all major components in the spaces provided below.

PRODUCT IDENTIFICATION NO. _____

ENGINE SERIAL NO. _____ TRANS. SERIAL NO. _____

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PRODUCT GRAPHICS

The owner and/or operator must replace any and all safety and warning product graphics if they are defaced or removed from the machine.

PRODUCT IDENTIFICATION NUMBERS

Machine and Engine Model	Model Code (Kind)	Variation Code	Country of Origin	Serial Sequence No.
530 Loader - DT-414	347	0530	U (U.S.A.)	001001-001825
530 Loader - DT-414	347	0532	C (Canada)	001001-001701
530 Loader - DT-414B	347	0530	U (USA)	001826-002445
530 Loader - DT-414B	347	0532	C (Canada)	001702-002445
530 Loader - DT-414B	347	0001	U (USA)	002446-002541
530 Loader - DT-414B	347	0001	C (Canada)	002446-002896
530 Loader - DT-466C	347	0001	U (USA)	003022-Up
530 Loader - DT-466C	347	0001	C (Canada)	003000-003021

Usually, only sequence numbers without preceding zeros are shown in the parts lists. When necessary, Country of Origin and Variation Code may also be shown, in which case the preceding zero of the sequence number will be included.

Example:

Sequence Number— 1234
Country of Origin — U001234
 C001234
Variation Code — 530U001234
 532C001234

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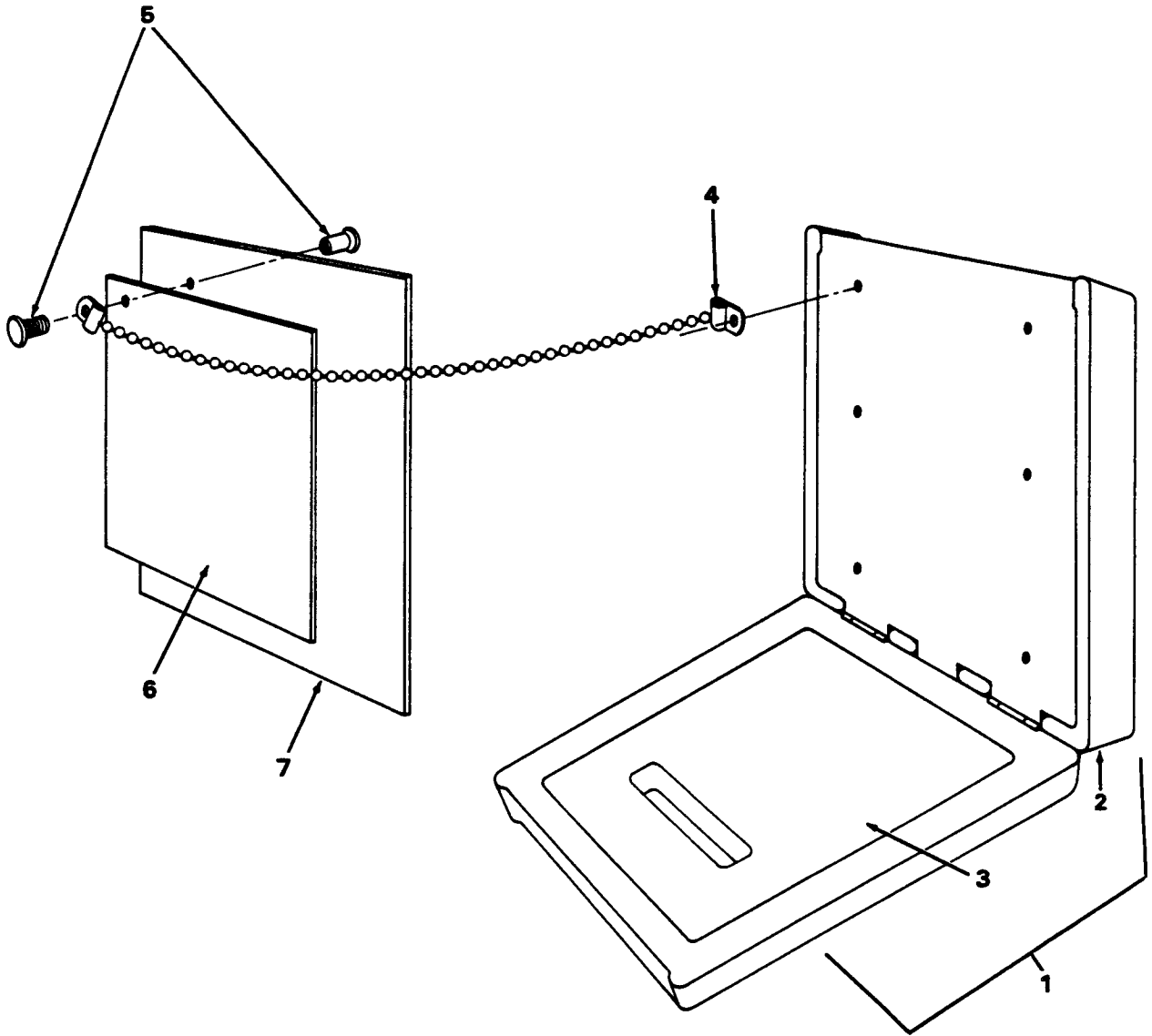
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MISCELLANEOUS

DOCUMENT HOLDER

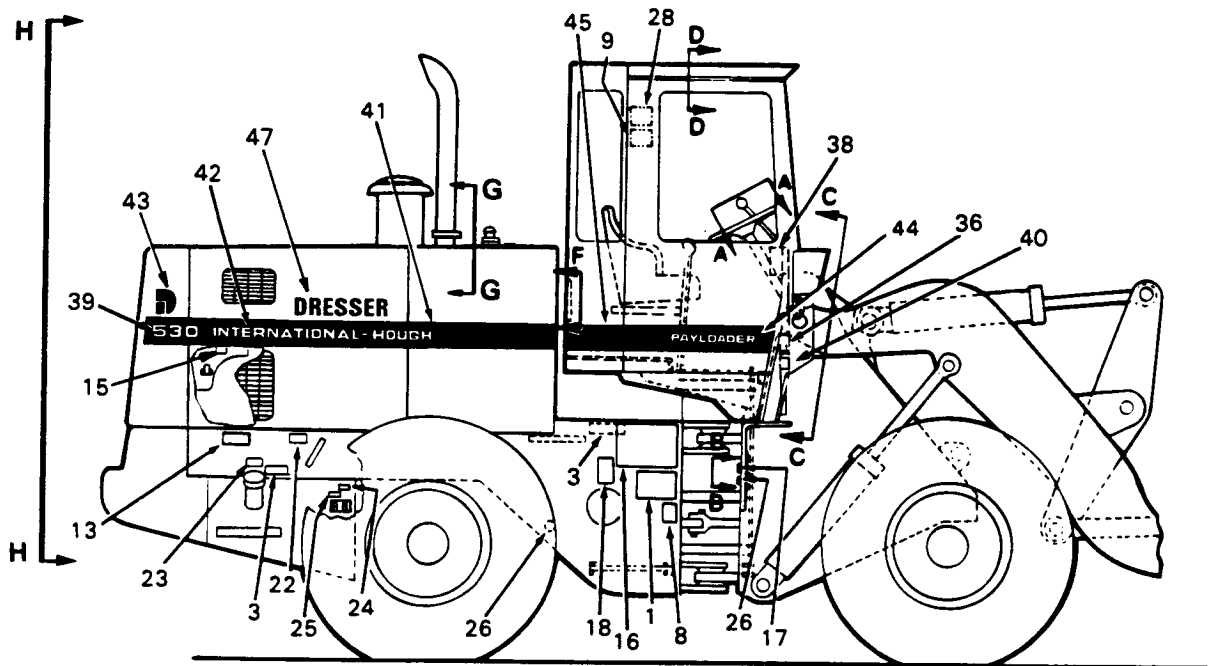
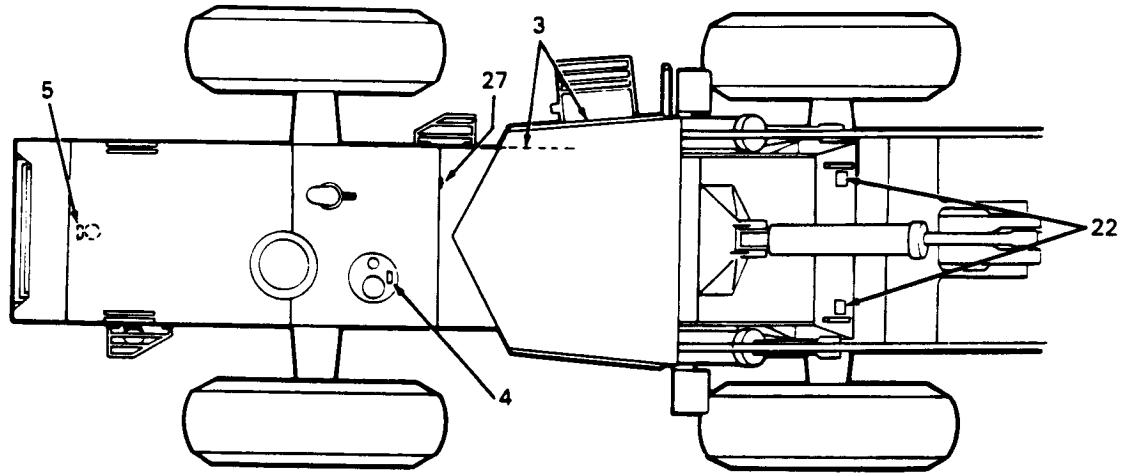


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REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DOCUMENT HOLDER — Continued					
1	1 128 248 C1	HOLDER ASSY, document			
	274 957	BOLT, No. 10 — 24 x 3/4" (4)			
	120 391	WASHER, No. 10 flat (4)			
	120 217	WASHER, No. 10 lock (4)			
2	1 126 558 C1	CASE, document			
3	FGH 17908	INSTALLATION, case			
4	1 129 092 C1	CHAIN, bead			
5	1 129 094 C1	SCREW AND POST			
6		SAFETY MANUAL			
7		OPERATOR'S MANUAL			

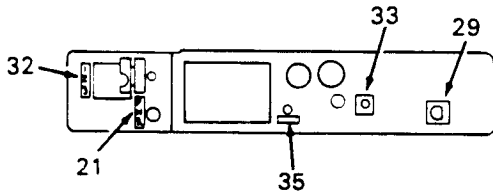
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PRODUCT GRAPHICS

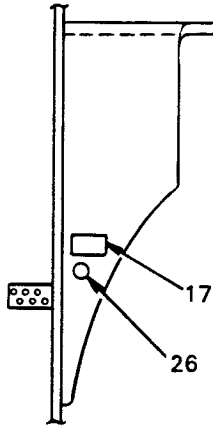


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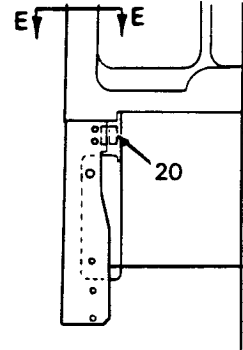
PRODUCT GRAPHICS - Continued



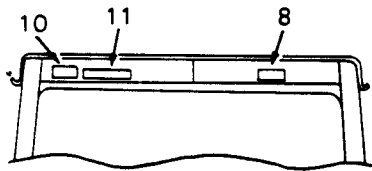
VIEW A-A



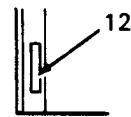
VIEW B-B



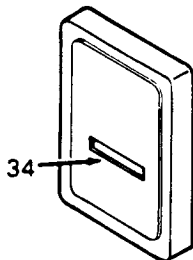
VIEW C-C



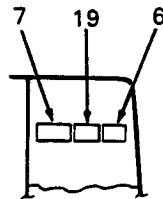
VIEW D-D



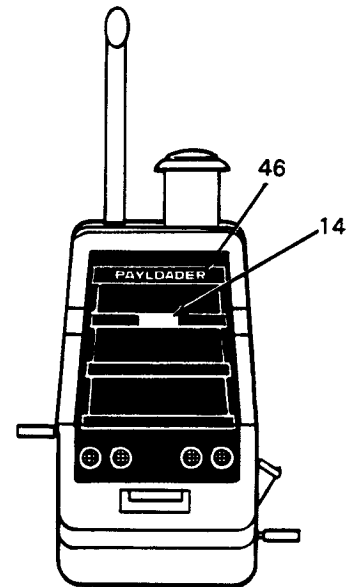
VIEW E-E



VIEW F-F



VIEW GG



VIEW HH

MISCELLANEOUS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PRODUCT GRAPHICS - Continued			11		PRODUCT GRAPHIC, caution rollover
1		PRODUCT GRAPHIC, danger no clearance (2)		737 993 C1	ENGLISH
	124 506 C2	ENGLISH		743 484 C1	FRENCH
	146 638 C2	FRENCH		743 483 C1	SPANISH
	146 639 C2	SPANISH		743 485 C1	GERMAN
	146 637 C2	GERMAN	12		PRODUCT GRAPHIC, emergency exit
3		PRODUCT GRAPHIC, caution ladders (3)		1 170 724 C2	ENGLISH
	161 177 H6	ENGLISH		1 170 725 C2	FRENCH
	939 371 C3	FRENCH		1 170 726 C2	SPANISH
	939 372 C3	SPANISH		1 170 727 C2	GERMAN
	939 373 C3	GERMAN	13		PRODUCT GRAPHIC, caution hood safety latch (2)
4		PRODUCT GRAPHIC, caution hydraulic reservoir		1 125 557 C2	ENGLISH
	2 754 473 R3	ENGLISH		1 125 558 C2	FRENCH
	660 056 C3	FRENCH		1 125 559 C2	SPANISH
	644 865 C3	SPANISH		1 125 560 C2	GERMAN
	660 055 C3	GERMAN	14		PRODUCT GRAPHIC, caution tilt hood instructions
5		PRODUCT GRAPHIC, caution pressure cooling system		1 173 857 C1	ENGLISH
	204 166 C2	ENGLISH		1 173 858 C1	FRENCH
	1 132 721 C2	FRENCH		1 173 859 C1	SPANISH
	1 132 722 C2	SPANISH		1 173 860 C1	GERMAN
	1 132 723 C2	GERMAN	15		PRODUCT GRAPHIC, warning hood safety bar
6		PRODUCT GRAPHIC, caution battery charging		1 214 780 H1	ENGLISH
	61 037 C3	ENGLISH		1 214 781 H1	FRENCH
	1 122 702 C2	FRENCH		1 214 782 H1	SPANISH
	1 122 701 C2	SPANISH		1 214 783 H1	GERMAN
	1 122 703 C2	GERMAN	16		PRODUCT GRAPHIC, service chart
7		PRODUCT GRAPHIC, caution booster battery		1 173 841 C2	ENGLISH
	1 104 225 C2	ENGLISH		1 173 842 C2	FRENCH
	1 104 226 C2	FRENCH		1 173 844 C2	SPANISH
	1 104 227 C2	SPANISH		1 173 843 C2	GERMAN
	1 104 228 C2	GERMAN	17		PRODUCT GRAPHIC, important drain air reservoir
8		PRODUCT GRAPHIC, caution general (2)		(+)	ENGLISH
	737 994 C1	ENGLISH		1 132 019 C2	FRENCH
	743 481 C1	FRENCH		1 132 021 C2	SPANISH
	743 480 C1	SPANISH		1 132 020 C2	GERMAN
	743 482 C1	GERMAN	18		PRODUCT GRAPHIC, important transmission fluid check
9		PRODUCT GRAPHIC, caution operator safety		(+)	ENGLISH
	1 120 363 C2	ENGLISH		1 173 852 C1	FRENCH
	1 121 090 C2	FRENCH		1 173 853 C1	SPANISH
	1 121 091 C2	SPANISH		1 173 854 C1	GERMAN
	1 121 092 C2	GERMAN	19		PRODUCT GRAPHIC, important alternator instruction
10		PRODUCT GRAPHIC, caution steering		(+)	ENGLISH
	1 107 481 C2	ENGLISH		2 754 499 R2	FRENCH
	1 107 482 C2	GERMAN		2 754 498 R3	SPANISH
				650 456 C3	GERMAN

(+) - Order PACKAGE,
1 173 879 C91

MISCELLANEOUS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PRODUCT GRAPHICS - Continued			32	(+)	PRODUCT GRAPHIC, transmission gear range control lever
20		PRODUCT GRAPHIC, hydraulic controls levers	33		PRODUCT GRAPHIC, light switch
	(+)	ENGLISH		(+)	ENGLISH
	1 126 341 C2	FRENCH		1 137 267 C2	FRENCH
	1 126 342 C2	SPANISH		1 129 139 C1	SPANISH
	1 126 343 C2	GERMAN		1 129 140 C1	GERMAN
21	(+)	PRODUCT GRAPHIC, transmission directional control lever	34		PRODUCT GRAPHIC, read and understand the enclosed manuals
22		PRODUCT GRAPHIC, lift and tie down (4)		\$	ENGLISH
	(+)	ENGLISH		1 172 155 C1	FRENCH
	1 120 094 C2	FRENCH		1 172 154 C1	SPANISH
	1 120 095 C2	SPANISH		1 172 156 C1	GERMAN
	1 120 096 C3	GERMAN	35		PRODUCT GRAPHIC, windshield washer switch
23		PRODUCT GRAPHIC, diesel fuel		(+)	ENGLISH
	(+)	ENGLISH		1 173 849 C1	FRENCH
	1 124 686 C2	FRENCH		1 173 850 C1	SPANISH
	1 124 687 C2	SPANISH		1 173 851 C1	GERMAN
	1 124 688 C2	GERMAN	36	\$	PLATE, product identification number
24		PRODUCT GRAPHIC, radiator drain	38	\$	PLATE, R.O.P.S. serial number
	(+)	ENGLISH		145 373	SCREW, drive (4)
	938 945 C2	FRENCH	39	(%)	PRODUCT GRAPHIC, model designation stripe (2)
	938 944 C2	SPANISH	40	\$	PRODUCT GRAPHIC, patent markings
	938 946 C2	GERMAN	41	(%)	PRODUCT GRAPHIC, side panel stripe (Cut length 45-1/2" long from bulk stripe PRODUCT GRAPHIC, 743 445 C2) (2)
25		PRODUCT GRAPHIC, engine oil drain	42	(%)	PRODUCT GRAPHIC, "International Hough" stripe (2)
	(+)	ENGLISH	43	(%)	PRODUCT GRAPHIC, Dresser trademark (2)
	1 132 014 C2	FRENCH	44	(%)	PRODUCT GRAPHIC, "Payloador" designation (2)
	1 132 016 C2	SPANISH	45	(%)	PRODUCT GRAPHIC, cab stripe (Cut length 95" long for machines with open R.O.P.S. cab or cut length 130" long for machines with closed R.O.P.S. cab from bulk stripe PRODUCT GRAPHIC, 743 445 C2)
	1 132 015 C3	GERMAN	46	(%)	PRODUCT GRAPHIC, "Payloador" designation
26	(+)	PRODUCT GRAPHIC, grease symbol (2)			
27		PRODUCT GRAPHIC, master electrical shut-off			
	(+)	ENGLISH			
	1 126 347 C1	FRENCH			
	1 126 340 C1	SPANISH			
	1 126 346 C1	GERMAN			
28		PRODUCT GRAPHIC, important converter temperature and engine oil pressure			
	(+)	ENGLISH			
	1 121 087 C2	FRENCH			
	1 121 088 C2	SPANISH			
	1 121 089 C2	GERMAN			
29		PRODUCT GRAPHIC, start switch			
	(+)	ENGLISH			
	1 137 268 C2	FRENCH			
	1 129 248 C1	SPANISH			
	1 129 247 C1	GERMAN			

(+) - Order PACKAGE, 1 173 879 C91
 (%) - Order PACKAGE, 1 173 880 C92

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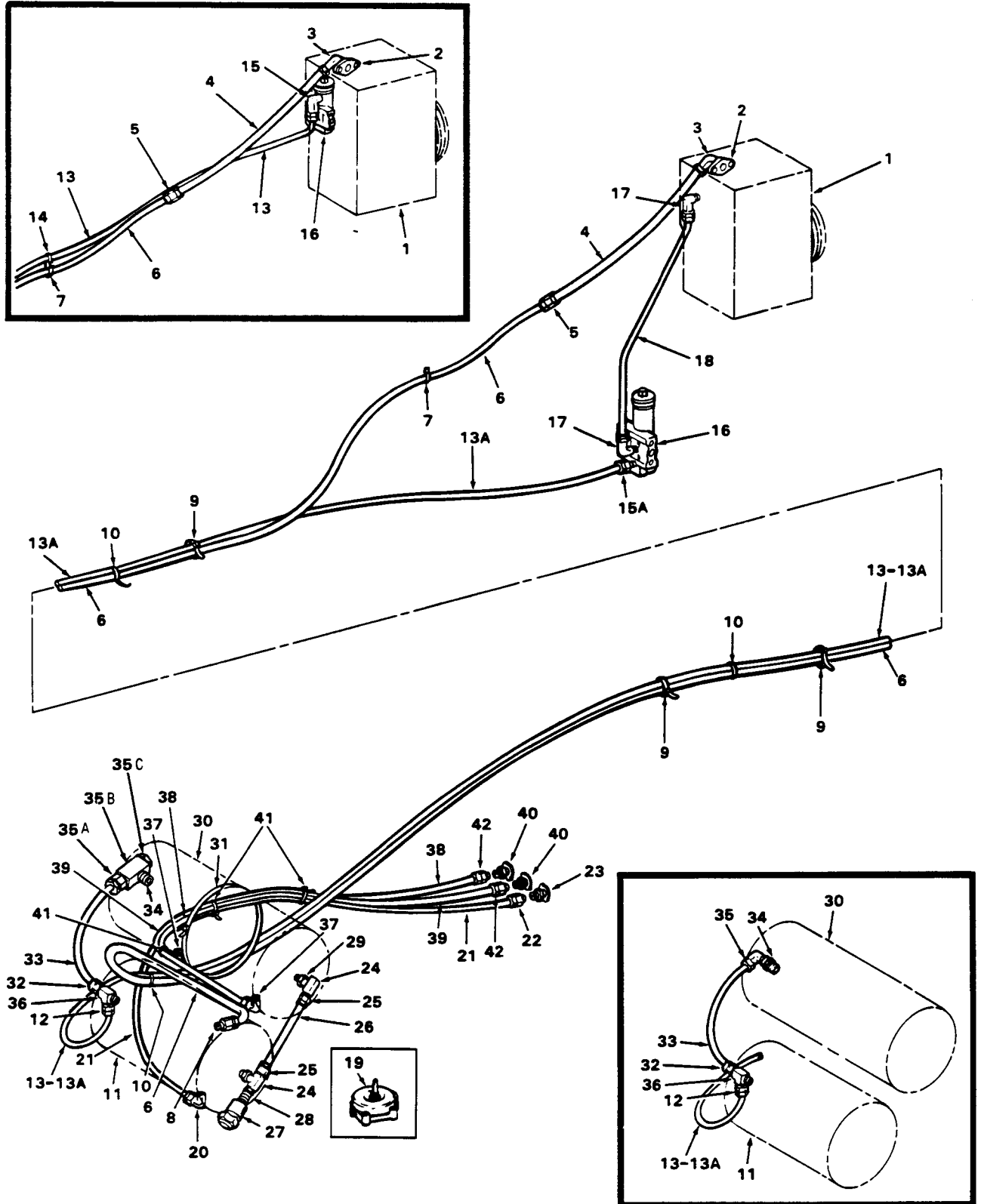
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PRODUCT GRAPHICS - Continued					
47	(%)	PRODUCT GRAPHIC, Dresser designation (2)			
1	173 877 C92	PACKAGE, personal safety product graphic (English) (Consists of Nos. 1 through 15 and product graphics not required for this machine)			
1	173 879 C91	PACKAGE, instructional product graphic (English) (Consists of Ref. Nos. 16 through 33, 35 and product graphics not required for this machine)			
1	173 880 C92	PACKAGE, identification product graphic (English) (Consists of Ref. Nos. 39, 41 through 47 and product graphics not required for this machine)			
	743 445 C2	PRODUCT GRAPHIC, bulk stripe (Part number represents 300 mm of stripe; purchased as required) (X)			
	657 269 C2	PRODUCT GRAPHIC, multi-purpose bucket clam opening indicator			
1	090 822 R1	PRODUCT GRAPHIC, multi-purpose bucket clam operation			
	\$	PRODUCT GRAPHIC, multi-purpose bucket position indicator			
		(%) - Order PACKAGE, 1 173 880 C92			

MISCELLANEOUS

MEMORANDA

AIR

AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING

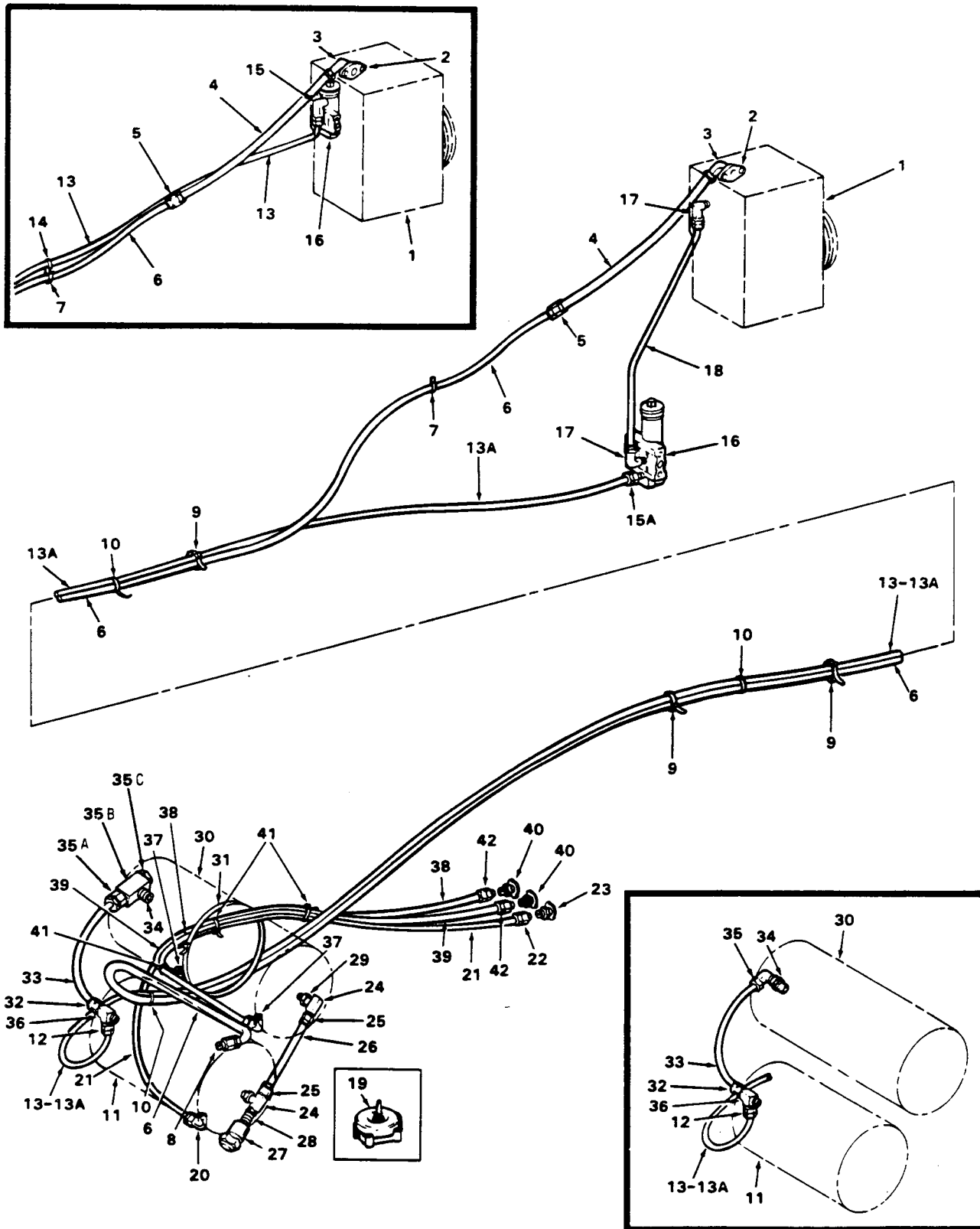


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING - Continued			GOVERNOR ASSY, air (Refer to "AIR GOVERNOR")		
LINE — COMPRESSOR TO WET TANK			LINE — GOVERNOR TO COMPRESSOR		
1		COMPRESSOR ASSY., air (Refer to ENGINE PARTS CATALOG)	16		
2	60 697 R1 92 474 H 25 492 R1 103 320	FITTING, discharge GASKET BOLT, 5/16" NC x 7/8" (2) WASHER, 5/16" lock (2)	17	175 775 H1	ELBOW (2)
3	444 044	ELBOW	18		TUBE (Cut length 40" long cut from bulk TUBE, 417 196 C2)
4	214 286 H3	HOSE	WET TANK DRAIN		
5	941 751 C91	CONNECTOR	U001814 and below		
6		TUBE (Cut length 148" long cut from bulk TUBE 417 200 C2)	C00# and below		
7	140 582	CLAMP, tube	19		VALVE ASSY, drain (Refer to "DRAIN VALVE")
8	887 715 C91	CONNECTOR	LINE — WET TANK DRAIN		
9	935 464 C1	STRAP, tie (4)	U001815 and up		
10	935 522 C1	STRAP, tie (6)	C00# and up		
11	936 778 C3 9 413 979 25 544 R1 25 536 R1	TANK, air (wet) NUT, 3/8" NC, lock (4) WASHER, 3/8" ID (4) WASHER, 1/2" ID (4)	20	164 839 H1	ELBOW
LINE — WET TANK TO GOVERNOR			21		TUBE (Cut length 60" long cut from bulk TUBE, 417 196 C2)
U002524 and below			22	175 774 H1	CONNECTOR
C002502 and below			23	99 82 T	VALVE, drain
12	930 552 C91	CONNECTOR	L.H. LINE — WET TANK TO DRY TANK		
13		TUBE (Cut length 178" long cut from bulk TUBE, 417 196 C2)	24	444 136	TEE (2)
14	140 578	CLAMP, tube	25	175 772 H1	CONNECTOR (2)
15	175 775 H1	ELBOW	26		TUBE (Cut length 8" long cut from bulk TUBE, 417 199 C2)
16		GOVERNOR ASSY, air (Refer to "AIR GOVERNOR")	27	386 398 C91	VALVE, safety
LINE — WET TANK TO GOVERNOR			28	444 028	ADAPTER
U002525 and up			29		VALVE ASSY, check (Refer to "SINGLE CHECK VALVE")
C002503 and up			30	936 777 C2 9 413 979 25 544 R1 25 536 R1	TANK, air (dry) NUT, 3/8" NC, lock (4) WASHER, 3/8" ID (4) WASHER, 1/2" ID (4)
12	930 552 C91	CONNECTOR	31	942 871 C2	STRAP, tie
13A		TUBE (Cut length 155" long cut from bulk TUBE, 417 916 C2)	R.H. LINE — WET TANK TO DRY TANK		
15A	175 773 H1	CONNECTOR	32	175 772 H1	CONNECTOR
			33		TUBE (Cut length 12" long cut from bulk TUBE, 417 199 C2)
			34		VALVE ASSY, check (Refer to "SINGLE CHECK VALVE")

AIR

AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING - Continued



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING - Continued

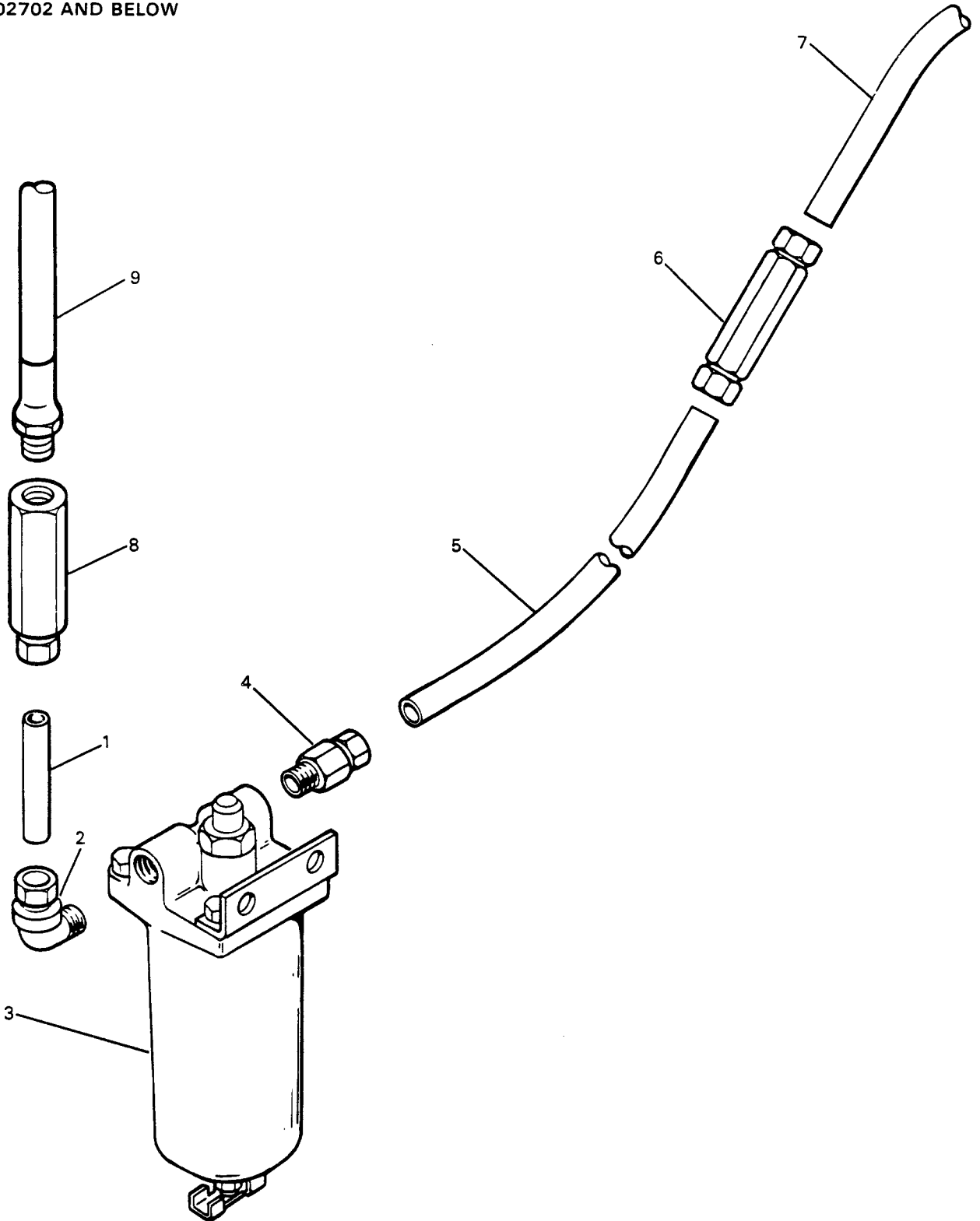
35	175 777 H1	ELBOW U00# and below C00# and below			
35A	175 772 H1	CONNECTOR U00# and up C00# and up			
35B	444 136	TEE U00# and up C00# and up			
35C	20 990 R1	PLUG (For machines without rear window wipers) U00# and up C00# and up			
36	444 150	TEE			

LINE — DRY TANK DRAINS

37	164 839 H1	ELBOW (2)			
38		TUBE (Cut length 42" long cut from bulk TUBE, 417 196 C2)			
39		TUBE (Cut length 53" long cut from bulk TUBE, 417 196 C2)			
40	99 82 T	VALVE, drain (2)			
41	935 522 C1	STRAP, tie (3)			
42	175 774 H1	CONNECTOR (2)			
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)			
	417 199 C2	TUBE, bulk (3/8" OD x 50 ft.) (%) (x)			
	417 200 C2	TUBE, bulk (1/2" OD x 50 ft.) (%) (x)			

(%) - Part number represents
one foot of bulk item.

ALCOHOL INJECTOR PIPING
U002541 AND BELOW
C002702 AND BELOW

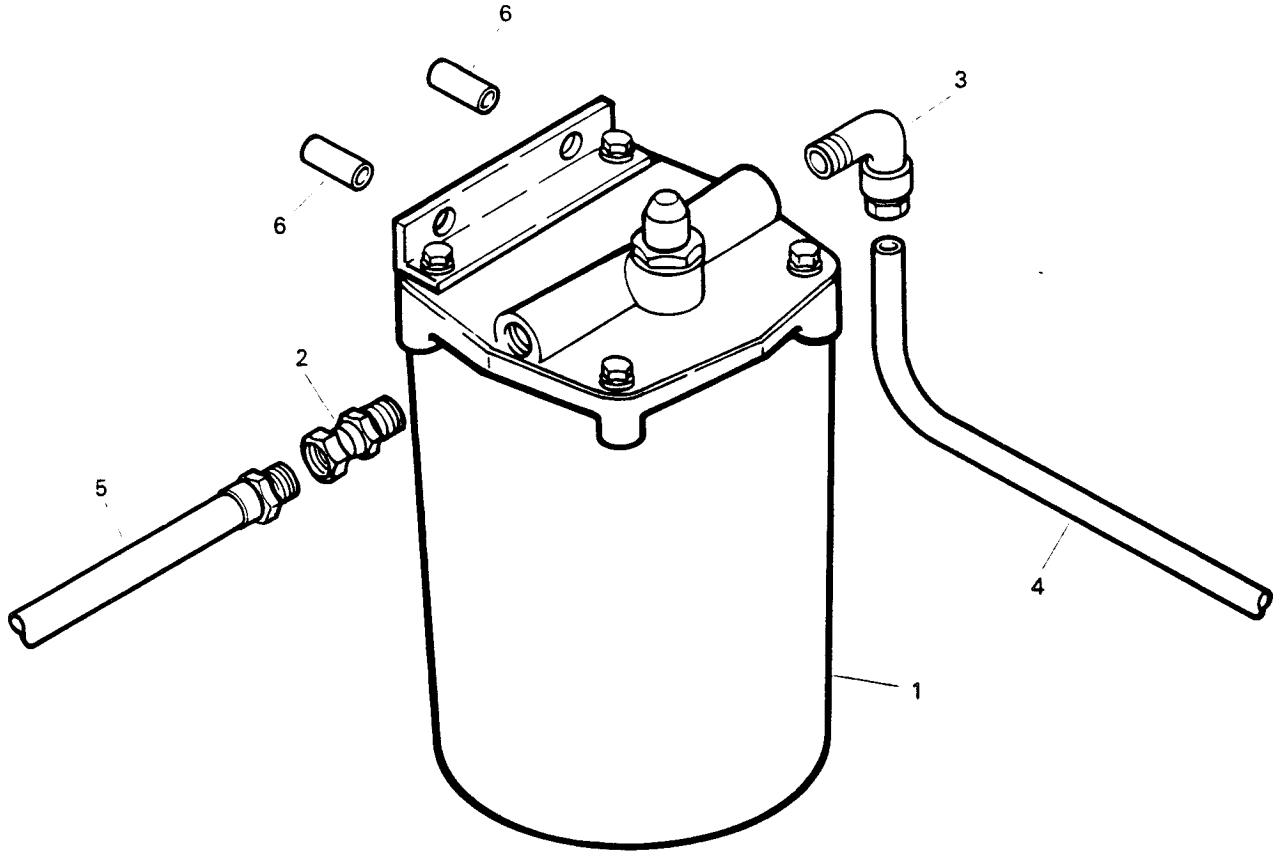


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ALCOHOL INJECTOR PIPING - Continued					
U002541 AND BELOW					
C002702 AND BELOW					
1		TUBE (Cut length 2" long cut from bulk TUBE, 417 200 C2)			
2	885 006 C1	ELBOW			
3		INJECTOR ASSY, alcohol (Refer to "ALCOHOL INJECTOR")			
4	887 715 C91	CONNECTOR			
5		TUBE (Cut length 14" long cut from bulk TUBE, 417 200 C2)			
6	1 122 528 C1	UNION			
7		TUBE, union to wet tank (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
8		CONNECTOR (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
9		HOSE, air compressor to connector (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
	417 200 C2	TUBE, bulk (1/2" OD x 50 ft.) (%) (x)			
		(%) - Part number represents one foot of bulk item.			

AIR

ALCOHOL INJECTOR PIPING
U003022 AND UP
C002703 AND UP

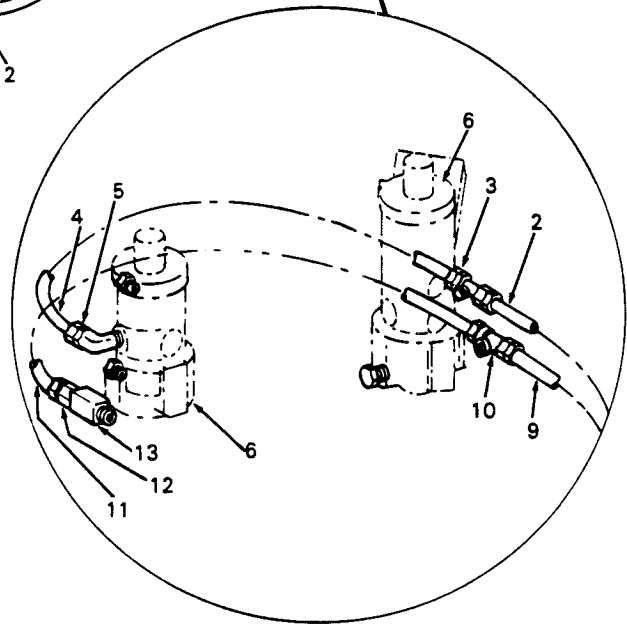
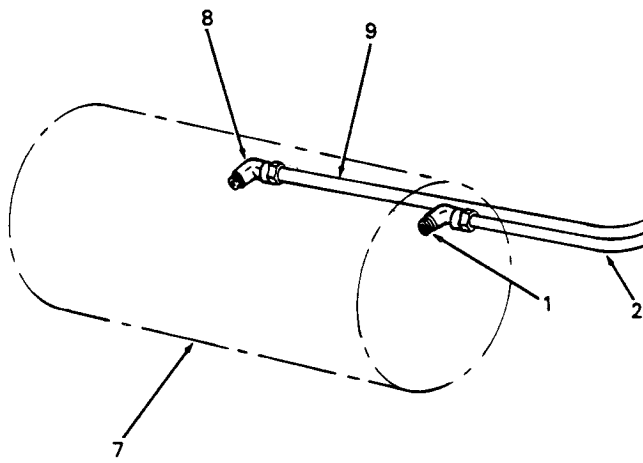
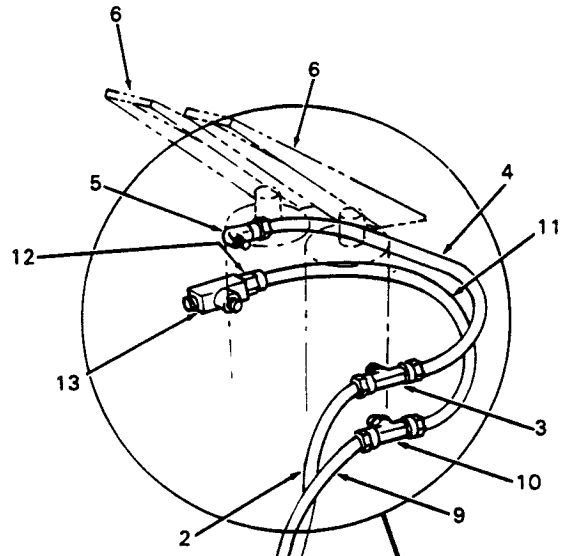
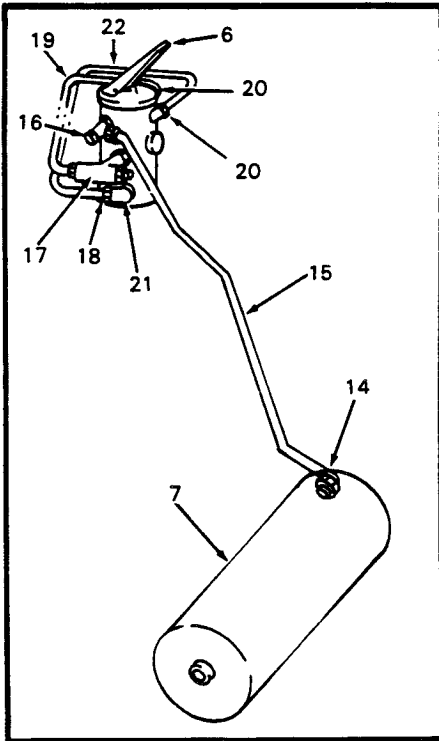


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ALCOHOL INJECTOR PIPING - Continued					
U003022 AND UP					
C002703 AND UP					
1		INJECTOR ASSY, alcohol (Refer to "ALCOHOL INJECTOR")			
2	364 890 R91	UNION, adapter			
3	885 006 C1	ELBOW			
4		TUBE, alcohol injector to wet tank (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
5		HOSE, air compressor to alcohol injector (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
6	389 794 R1	SPACER, mounting (2) U003022 and up C003000 and up			

AIR

DRY AIR TANK TO BRAKE VALVE PIPING

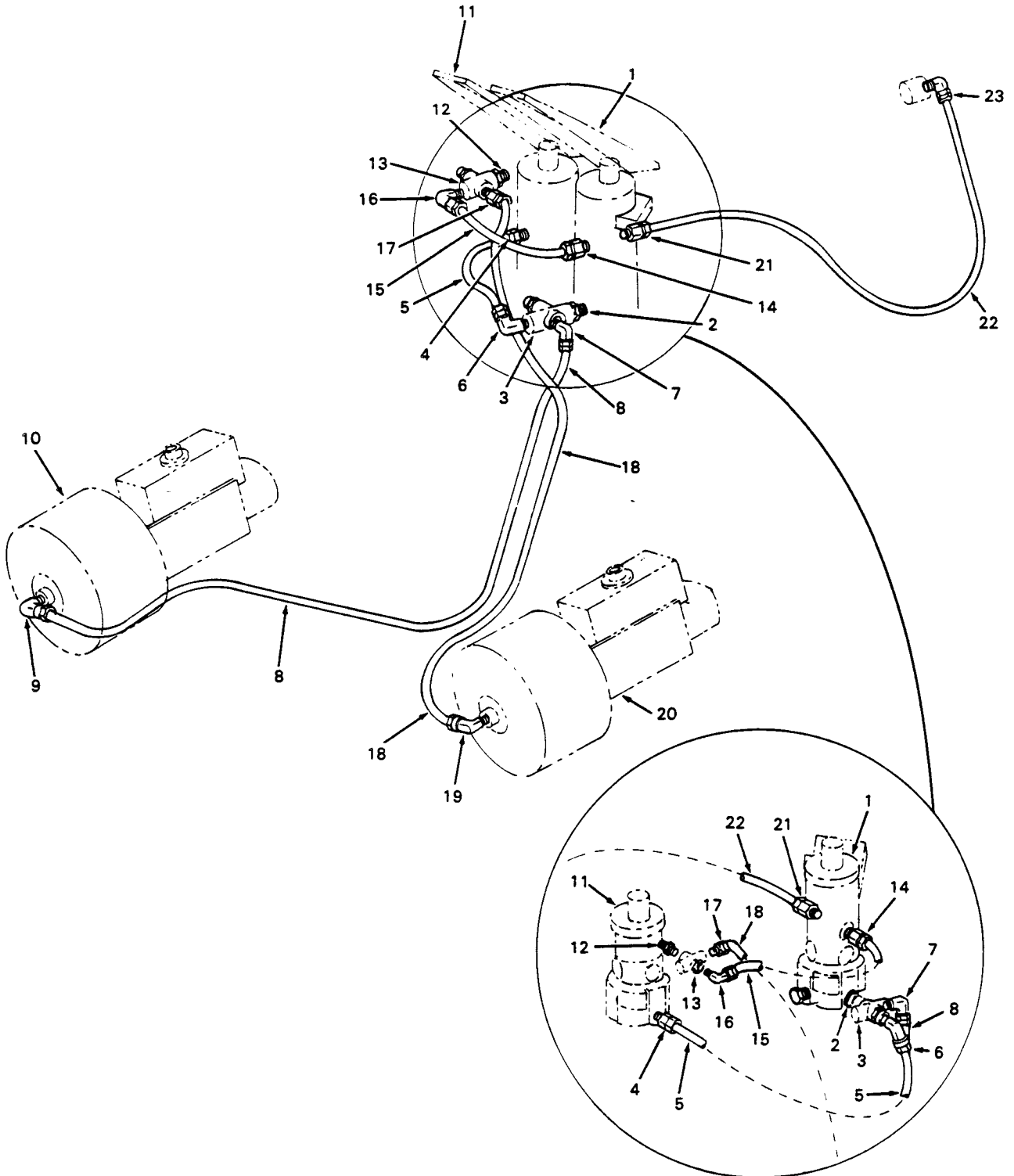


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRY AIR TANK TO BRAKE VALVE PIPING - Continued			19		TUBE (Cut length 12" long cut from TUBE, 417 196 C2)
LINE — DRY TANK TO BRAKE VALVE PRIMARY RESERVOIR PORTS			20	175 775 H1	ELBOW (2)
1	175 777 H1	ELBOW	21	169 667 H1	ELBOW
2		TUBE (Cut length 36" long cut from bulk TUBE, 417 199 C2)	22		TUBE (Cut length 16" long cut from bulk TUBE, 417 196 C2)
3	218 636 H1	TEE		417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)
4		TUBE (Cut length 18" long cut from bulk TUBE, 417 199 C2)		417 199 C2	TUBE, bulk (3/8" OD x 50 ft.) (%) (x)
5	175 777 H1	ELBOW			
6		VALVE ASSY, brake (Refer to "BRAKE VALVE") (2)			(%) - Part number represents one foot of bulk item.
7		TANK, air (dry) (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
LINE — DRY TANK TO BRAKE VALVE SECONDARY RESERVOIR PORTS					
8	175 777 H1	ELBOW			
9		TUBE (Cut length 24" long cut from bulk TUBE, 417 199 C2)			
10	218 636 H1 120 322	TEE ADAPTER, pipe (Used with Wagner Electric brake valve)			
11		TUBE (Cut length 18" long cut from bulk TUBE, 417 199 C2)			
12	175 772 H1	CONNECTOR			
13	444 136	TEE			
LINE — DRY TANK TO L.H. BRAKE VALVE U001814 and below C00# and below					
14	930 552 C91	CONNECTOR			
15		TUBE (Cut length 36" long cut from bulk TUBE, 417 196 C2)			
16	941 750 C2	TEE			
LINE — L.H. BRAKE VALVE RESERVOIR PORTS TO CONTROLS SECTION PORTS U001814 and below C00# and below					
17	444 028	ADAPTER			
18	220 688 H1	TEE			

AIR

BRAKE VALVE TO POWER CLUSTER AND TRANSMISSION DISCONNECT PIPING

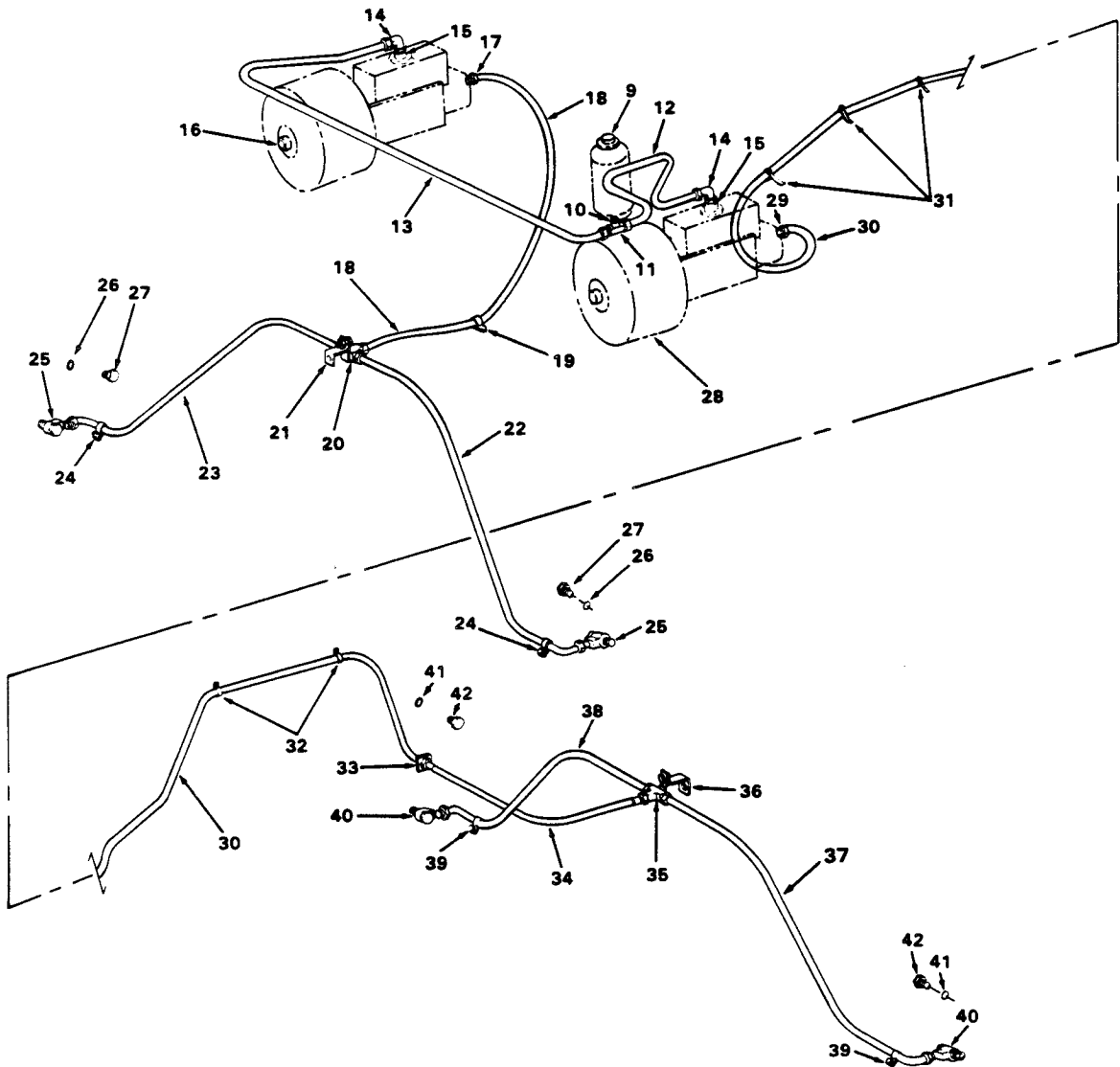
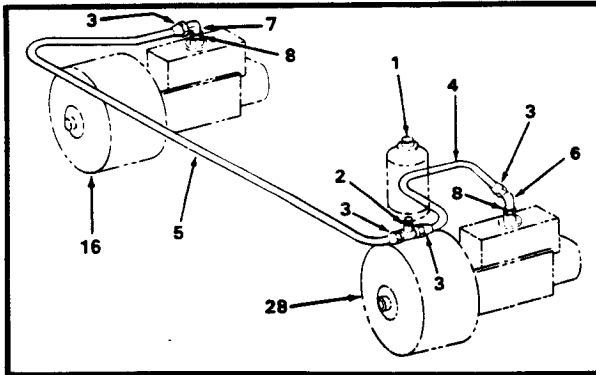


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BRAKE VALVE TO POWER CLUSTER AND TRANSMISSION DISCONNECT PIPING - Continued			22		TUBE (Cut length 66" long cut from bulk TUBE, 417 196 C2)
LINE — BRAKE VALVE SECONDARY DELIVERY PORT TO FRONT AXLE POWER CLUSTER			23	164 839 H1	ELBOW
1		VALVE ASSY, brake (Refer to "BRAKE VALVE")		417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)
2	443 990	REDUCER		417 199 C2	TUBE, bulk (3/8" OD x 50 ft.) (%) (x)
3		VALVE ASSY, check (Refer to "DOUBLE CHECK VALVE")			(%) - Part number represents one foot of bulk item.
4	175 772 H1	CONNECTOR			
5		TUBE (Cut length 12" long cut from bulk TUBE, 417 199 C2)			
6	182 960 H1	ELBOW			
7	182 960 H1	ELBOW			
8		TUBE (Cut length 36" long cut from bulk TUBE, 417 199 C2)			
9	175 777 H1	ELBOW			
10		CLUSTER ASSY, power (Refer to "POWER CLUSTER")			
LINE — BRAKE VALVE PRIMARY DELIVERY PORT TO REAR AXLE POWER CLUSTER					
11		VALVE ASSY, brake (Refer to "BRAKE VALVE")			
12	443 990	REDUCER			
13		VALVE ASSY, check (Refer to "DOUBLE CHECK VALVE")			
14	175 772 H1	CONNECTOR			
15		TUBE (Cut length 8" long cut from bulk TUBE, 417 199 C2)			
16	182 960 H1	ELBOW			
17	133 049 H1	CONNECTOR			
18		TUBE (Cut length 60" long cut from bulk TUBE, 417 199 C2)			
19	175 777 H1	ELBOW			
20		CLUSTER ASSY, power (Refer to "POWER CLUSTER")			
LINE — L.H. BRAKE VALVE TO TRANSMISSION DISCONNECT					
21	930 552 C91	CONNECTOR			

AIR

SERVICE BRAKE HYDRAULIC PIPING

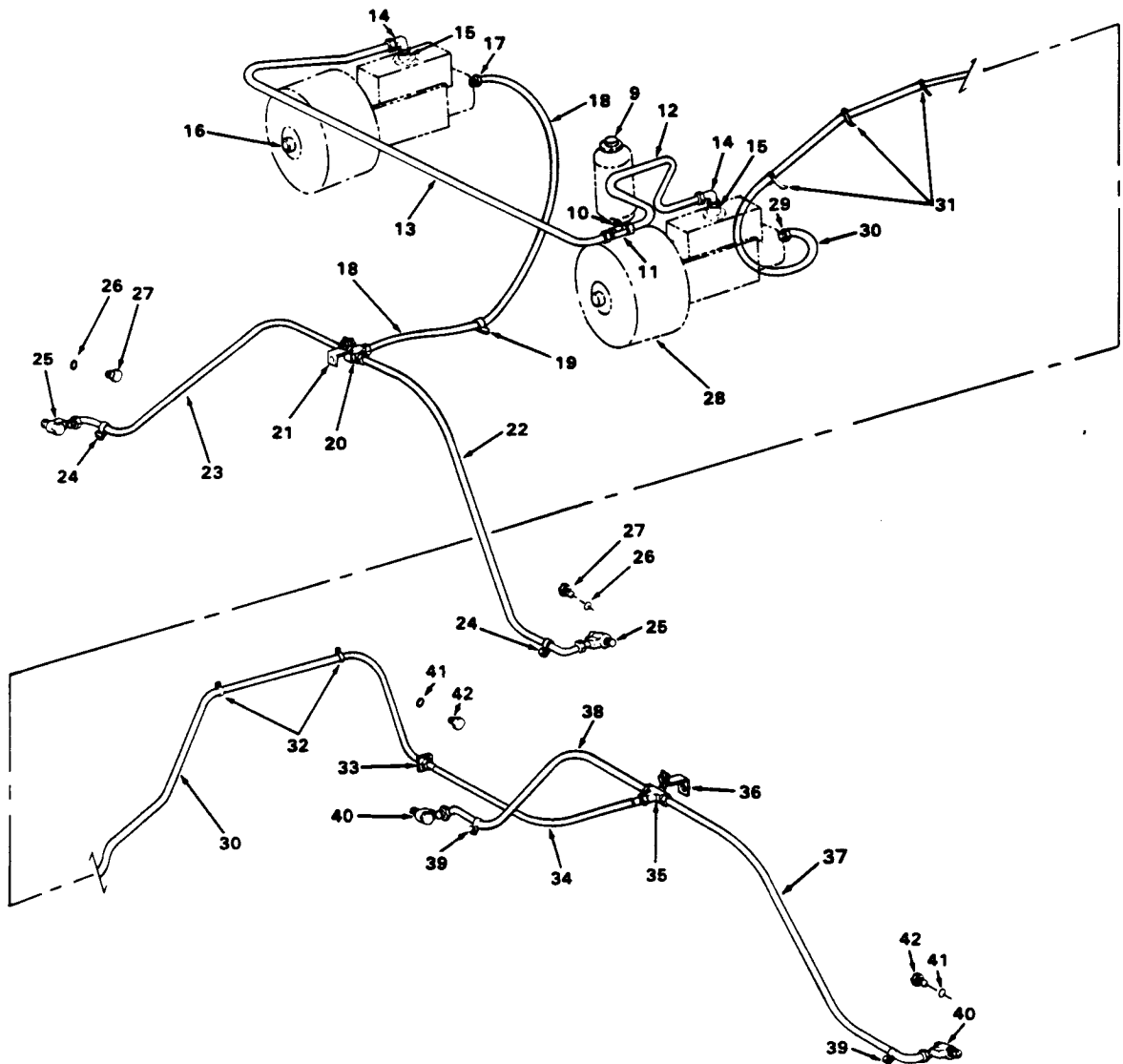
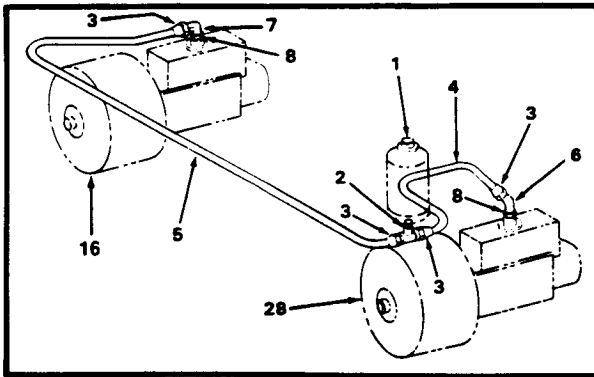


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE HYDRAULIC PIPING - Continued			22	1 120 587 C1	TUBE w/NUTS (Used with axle having a three piece housing)
LINES — RESERVOIR TO POWER CLUSTERS					
U002541 and below					
C002658 and below					
1		RESERVOIR ASSY, brake fluid (Refer to "BRAKE FLUID RESERVOIR")	22	1 180 003 C1	TUBE w/NUTS (Used with axle having a one piece housing)
2	9 403 020	TEE			
3	9 403 488	NUT, tube (4)	23	1 120 588 C1	TUBE w/NUTS (Used with axle having a three piece housing)
4	114 624 H1	TUBE			
5	942 869 C1	TUBE	23	1 180 004 C1	TUBE w/NUTS (Used with axle having a one piece housing)
6	9 402 825	ELBOW, 45°			
7	9 402 864	ELBOW, 90°	24	140 578	CLAMP, tube (Used with axle having a three piece housing) (2)
8	942 870 C1 92 148 H	CONNECTOR (2) GASKET (2)		24 842 R1 25 544 R1 25 522 R1	BOLT, 3/8 NC x 1-3/4" (2) WASHER, 3/8" ID (2) NUT, 3/8" NC (2)
LINES — RESERVOIR TO POWER CLUSTERS			24	299 400 C1	CLAMP, tube (Used with axle having a one piece housing) (2)
U003022 and up					
C002659 and up					
9		RESERVOIR ASSY, brake fluid (Refer to "BRAKE FLUID RESERVOIR")		24 842 R1 24 544 R1 25 522 R1	BOLT, 3/8 NC x 1-3/4" (2) WASHER, 3/8" ID (2) NUT, 3/8" NC (2)
10	444 028	BUSHING, reducer	25	112 262 H1 48 165 H 48 166 H 48 167 H	FITTING, tube (2) BOLT (2) GASKET (2) GASKET (2)
11	9 403 020	TEE	26	1 107 422 C1	"O" RING (2)
12	1 122 808 C1	HOSE	27	9 410 357	PLUG (2)
13	1 122 809 C1	HOSE	LINES — POWER CLUSTER TO REAR AXLE BRAKE CALIPERS		
14	9 402 864	ELBOW (2)	28		CLUSTER ASSY, power (Refer to "POWER CLUSTER")
15	942 870 C1 92 148 H	CONNECTOR (2) GASKET (2)	29	48 071 H 49 034 H	FITTING GASKET
LINES — POWER CLUSTER TO FRONT AXLE BRAKE CALIPERS			30	941 784 C2	HOSE
16		CLUSTER ASSY, power (Refer to "POWER CLUSTER")	31	935 522 C1	STRAP, tie (3)
17	48 071 H 49 034 H	FITTING GASKET	32	132 112 H1	CLAMP, hose (2)
18	122 204 H1	TUBE w/NUTS	33	194 150 H1	NUT
19	156 609 H1	CLAMP, tube	34	1 121 224 C1	HOSE
20	146 966 H1	TEE	35	146 966 H1	TEE
21	1 120 586 C1 25 222 R1 25 519 R1 25 542 R1	SUPPORT BOLT, 1/4 NC x 3/4" NUT, 1/4" NC WASHER, 1/4" ID	36	1 120 586 C1 25 222 R1 25 519 R1 25 542 R1	SUPPORT BOLT, 1/4 NC x 3/4" NUT, 1/4" NC WASHER, 1/4" ID

AIR

SERVICE BRAKE HYDRAULIC PIPING - Continued

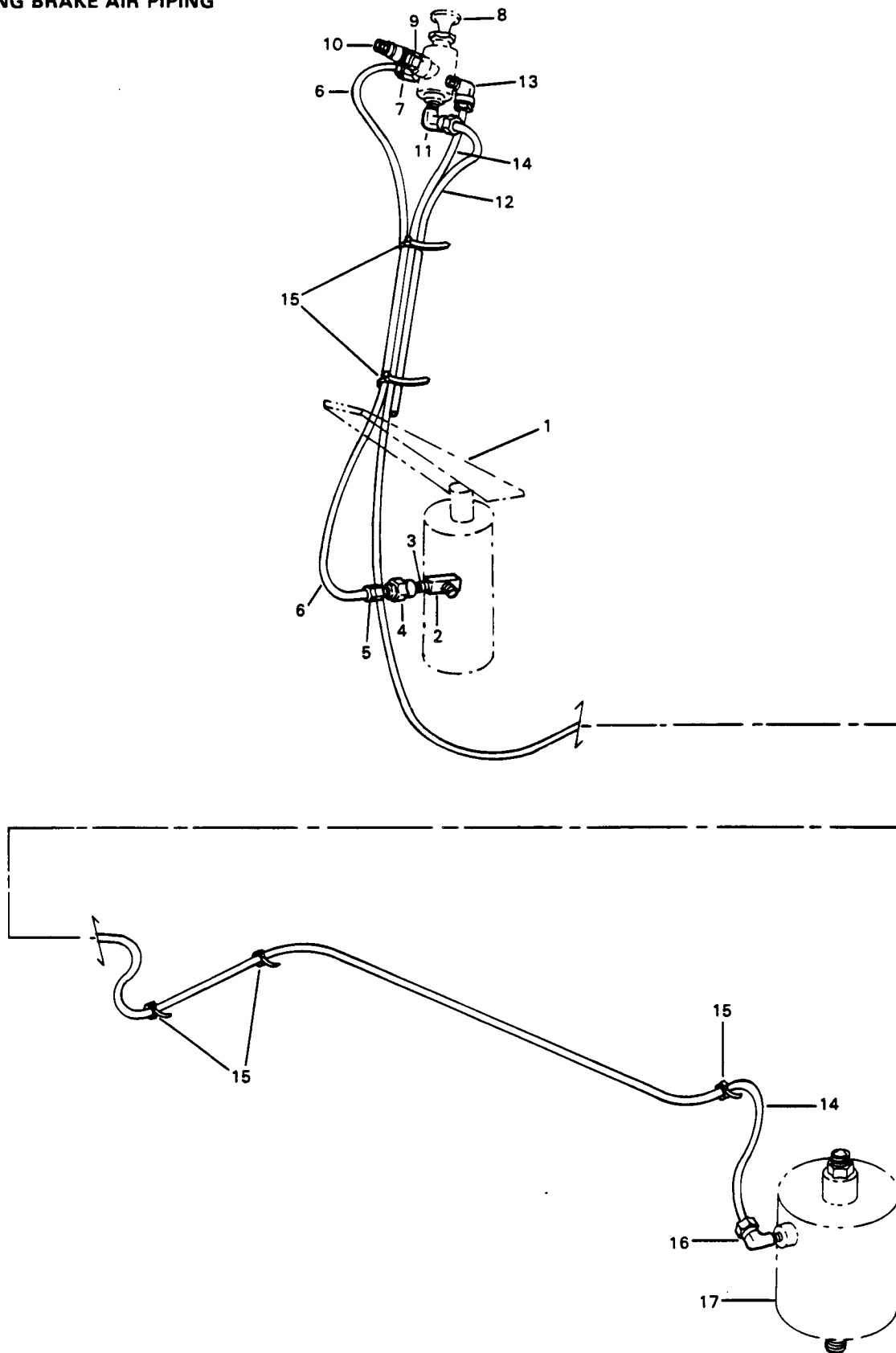


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE HYDRAULIC PIPING - Continued					
37	1 120 587 C1	TUBE w/NUTS (Used with axle having a three piece housing)			
	or				
37	1 180 003 C1	TUBE w/NUTS (Used with axle having a one piece housing)			
38	1 120 588 C1	TUBE w/NUTS (Used with axle having a three piece housing)			
	or				
38	1 180 004 C1	TUBE w/NUTS (Used with axle having a one piece housing)			
39	140 578	CLAMP, tube (Used with axle having a three piece housing) (2)			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	25 544 R1	WASHER, 3/8" ID (2)			
	25 522 R1	NUT, 3/8" NC (2)			
39	299 400 C1	CLAMP, tube (Used with axle having a one piece housing) (2)			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	25 544 R1	WASHER, 3/8" ID (2)			
	25 522 R1	NUT, 3/8" NC (2)			
40	112 262 H1	FITTING, tube (2)			
	48 165 H	BOLT (2)			
	48 166 H	GASKET (2)			
	48 167 H	GASKET (2)			
41	1 107 422 C1	"O" RING (2)			
42	9 410 357	PLUG (2)			

AIR

PARKING BRAKE AIR PIPING

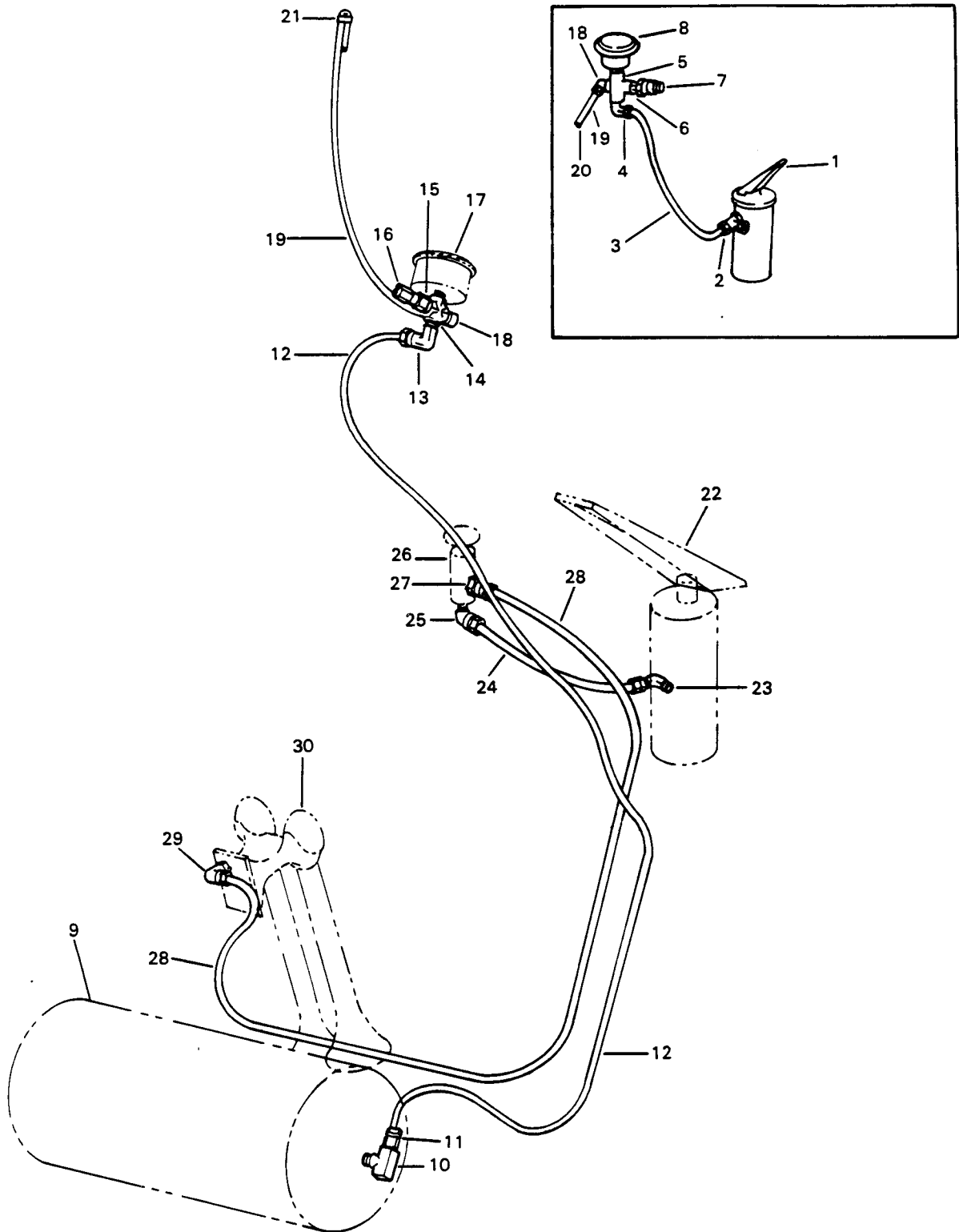


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PARKING BRAKE AIR PIPING - Continued					
LINE — R.H. BRAKE VALVE TO PARKING BRAKE CONTROL VALVE					
1		VALVE ASSY, brake (Refer to "BRAKE VALVE")			
2		TEE (Refer to "DRY AIR TANK TO BRAKE VALVE PIPING")			
3	120 285	NIPPLE			
4		VALVE ASSY, check (Refer to "SINGLE CHECK VALVE")			
5	1 103 295 C1	CONNECTOR			
6		TUBE (Cut length 48" long cut from bulk TUBE, 417 196 C2)			
7	175 775 H1	ELBOW			
8		VALVE ASSY, parking brake control (Refer to "PARKING BRAKE CONTROL VALVE")			
9	444 012	ADAPTER			
10		SWITCH, parking brake warning light (Refer to "WIRING")			
LINE — EXHAUST FROM BRAKE CONTROL VALVE					
11	175 773 H1	CONNECTOR			
12		TUBE (Cut length 30" long cut from bulk TUBE, 417 196 C2)			
LINE — PARKING BRAKE CONTROL VALVE TO PARKING BRAKE CYLINDER					
13	175 775 H1	ELBOW			
14		TUBE (Cut length 155" long cut from bulk TUBE, 417, 196 C2)			
15	935 522 C1	STRAP, tie (8)			
16	164 839 H1	ELBOW			
17		CYLINDER ASSY, parking brake air (Refer to "PARKING BRAKE AIR CYLINDER")			
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)			
		(%) - Part number represents one foot of bulk item.			

AIR

AIR PRESSURE GAUGE AND AIR HORN PIPING

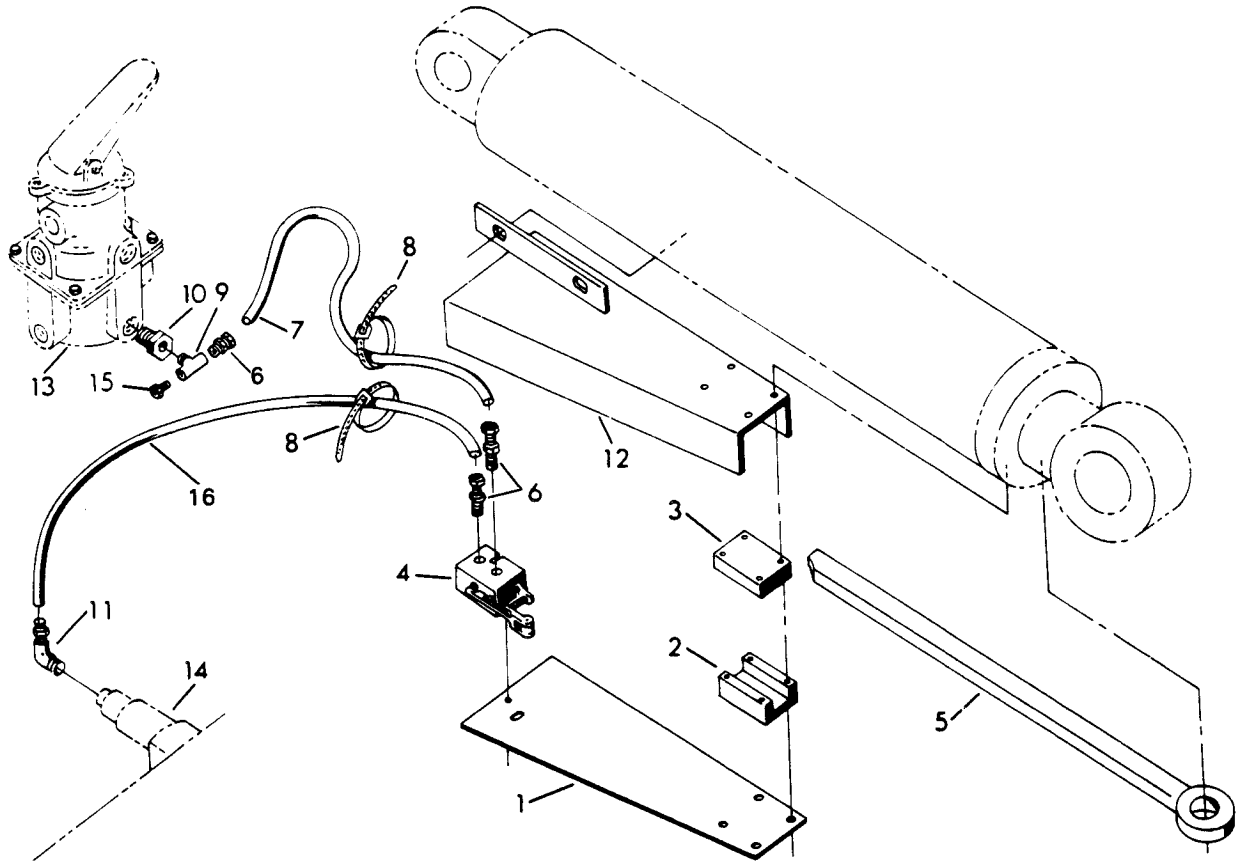


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR PRESSURE GAUGE AND AIR HORN PIPING - Continued			LINE — AIR PRESSURE GAUGE TO WIPER CONTROL VALVE		
LINE — L.H. BRAKE VALVE TO PRESSURE GAUGE U001814 and below C00# and below			18	175 775 H1	ELBOW
1		VALVE ASSY, brake (Refer to "BRAKE VALVE")	19		TUBE (Cut length 55" long cut from bulk TUBE, 417 196 C2)
2		TEE (Refer to "DRY AIR TANK TO BRAKE VALVE PIPING")	20	163 471	SCREW UO # and below CO # and below
3		TUBE (Cut length 40" long cut from bulk TUBE, 417 196 C2)	21	935 522 C1	STRAP, tie UO # and up CO # and up
4	175 775 H1	ELBOW	LINE — L.H. BRAKE VALVE RESERVOIR PORT TO AIR HORN VALVE		
5	144 157	CROSS, pipe	22		VALVE ASSY, brake (Refer to "BRAKE VALVE")
6	444 012	ADAPTER	23	169 667 H1	ELBOW
7		SWITCH, low air pressure (Refer to "WIRING")	24		TUBE (Cut length 14" long cut from bulk TUBE, 417 196 C2)
8		GAUGE, air pressure (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")	25	164 839 H1	ELBOW
LINE — DRY TANK TO PRESSURE GAUGE U001815 and up C00# and up			26		VALVE ASSY, air horn (Refer to "AIR HORN VALVE")
9		TANK, air (dry) (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")	LINE — AIR HORN VALVE TO AIR HORN		
10		TEE (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")	27	175 773 H1	CONNECTOR
11	930 552 C91	CONNECTOR	28		TUBE (Cut length 60" long cut from bulk TUBE, 417 196 C2)
12		TUBE (Cut length 40" long cut from bulk TUBE, 417 196 C2)	29	175 775 H1	ELBOW
13	175 775 H1	ELBOW	30		HORN ASSY, air (Refer to "AIR HORN")
14	144 157	CROSS, pipe		417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)
15	444 012	ADAPTER	(%) - Part number represents one foot of bulk item.		
16		SWITCH, low air pressure (Refer to "WIRING")			
17		GAUGE, air pressure (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")			

AIR

BUCKET LEVELER AND POSITIONER

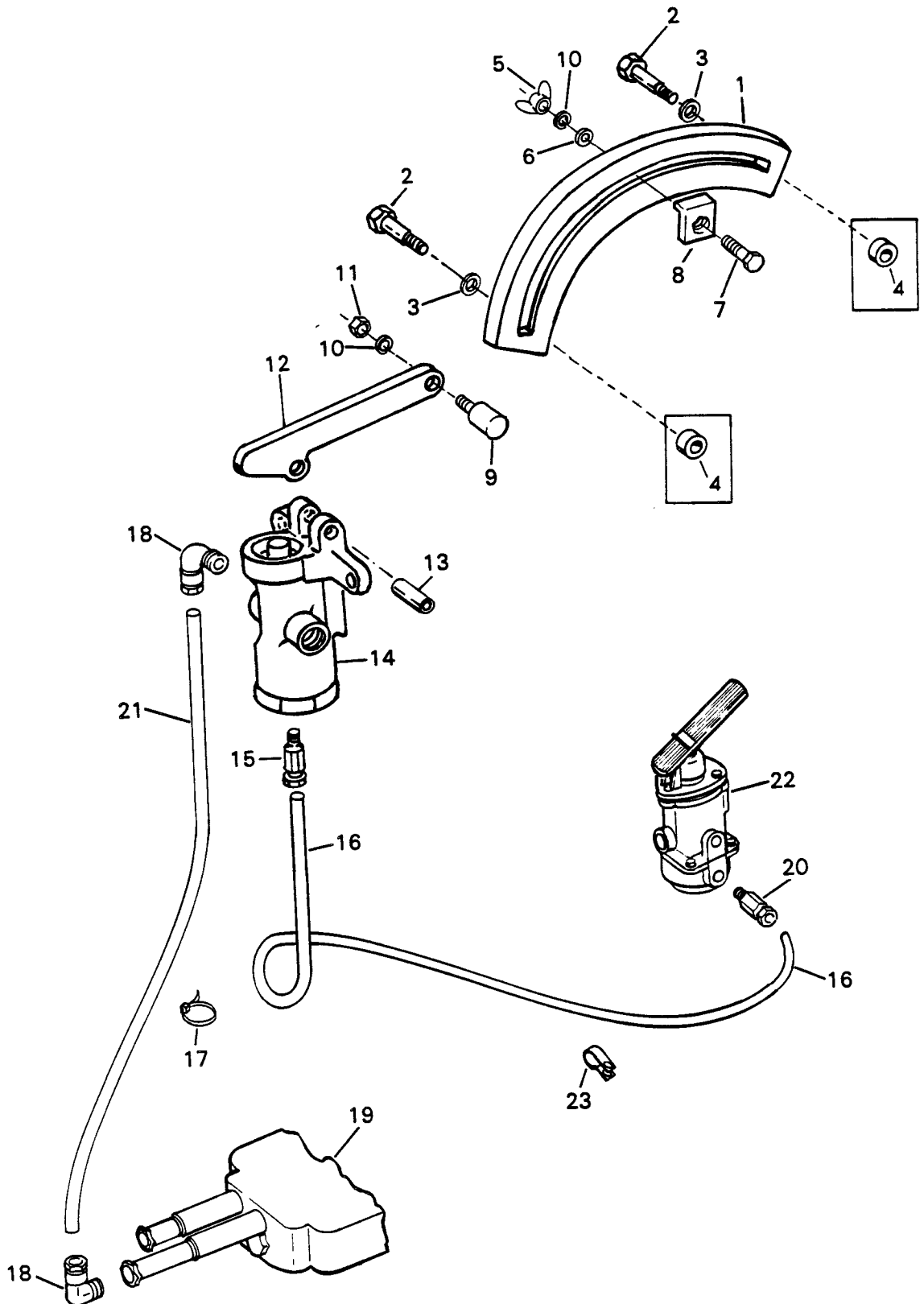


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKET LEVELER AND POSITIONER - Continued					
1	943 144 C1	SUPPORT, lower			
	25 881 R1	BOLT, 1/4 NC x 2-1/2" (6)			
	26 110 R1	NUT, 1/4" NC lock (6)			
	25 542 R1	WASHER, 1/4" ID (12)			
2	899 371 C1	SECTION, bearing			
3	899 370 C1	BAR, bearing			
4		VALVE ASSY, bucket leveler and positioner (Refer to "BUCKET LEVELER AND POSITIONER VALVE")			
5	943 142 C2	BAR			
	25 531 R1	NUT, 1" NC hex (2)			
	9 413 986	NUT, 1" NC lock			
	933 732 C1	STUD			
6	206 406 H1	FITTING (3)			
7		HOSE (Cut length 100" long cut from bulk HOSE, 1 125 218 C1)			
8	935 464 C1	STRAP, tie (2)			
9	444 134	TEE			
10	444 028	BUSHING			
11	206 407 H1	ELBOW			
12	943 146 C2	SUPPORT, upper			
	24 842 R1	BOLT, 3/8 NC x 1-3/4" (2)			
	9 413 979	NUT, 3/8" NC (2)			
	25 544 R1	WASHER, 3/8" ID (4)			
13		VALVE ASSY, RH brake (Refer to "BRAKE VALVE")			
14		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")			
15	20 988 R1	PLUG			
16		HOSE (Cut length 90" long cut from bulk HOSE, 1 125 218 C1)			
	1 125 218 C1	HOSE, bulk (3/16" ID x 50 ft.) (Part number represents one foot of bulk hose) (x)			

AIR

BOOM STOP POSITIONER

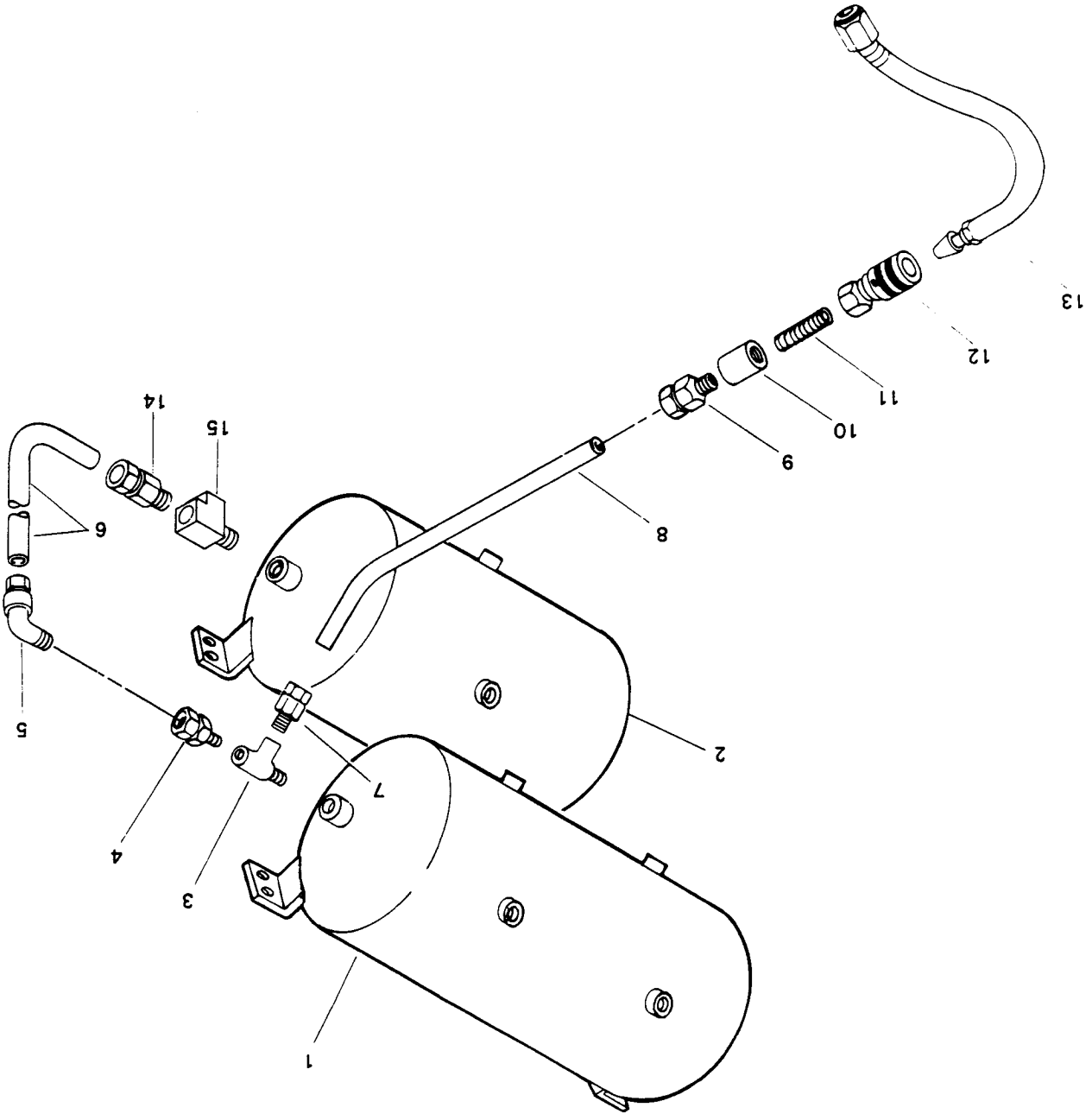


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM STOP POSITIONER - Continued			23	140 568	CLAMP, tube
1	892 732 C1	CAM		417 196 C2	TUBE, bulk (1/4" OD x 50 ft.) (%) (x)
2	25 487 R1	BOLT, 1/4 NC x 1-1/2" (2) U0 # and below CO # and below			(%) - Part number represents one foot of bulk item.
2	25 483 R1	BOLT, 1/4 NC x 1" (2) U0 # and up CO # and up			
3	25 532 R1	WASHER, 1/4" ID (2)			
4	400 163 R1	SPACER (Used w/BOLT, 25 487 R1) (2) U0 # and below CO # and below			
5	140 741	NUT, wing			
6	25 532 R1	WASHER, 1/4" ID			
7	25 485 R1	BOLT, 1/4 NC x 1-1/4"			
8	875 884 C1	BRACKET			
9	210 917 H1 210 918 H1	FOLLOWER w/BUSHING, cam BUSHING, follower			
10	120 380	WASHER, 1/4" lock (2)			
11	26 030 R1	NUT, 1/4" NF			
12	223 065 H1	ARM			
13	188 576 H1	PIN			
14		VALVE ASSY, boom stop positioner (Refer to "BOOM STOP POSITIONER VALVE")			
15	175 774 H1	CONNECTOR			
16		TUBE (Cut length 50" long cut from bulk TUBE, 417 196 C2)			
17	935 522 C1	STRAP (2)			
18	164 839 H1	ELBOW (2)			
19		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")			
20	175 774 H1	CONNECTOR			
21		TUBE (Cut length 24" long cut from bulk TUBE, 417, 196 C2)			
22		VALVE ASSY, RH brake (Refer to "BRAKE VALVE")			

TIRE INFLATION PIPING

AIR



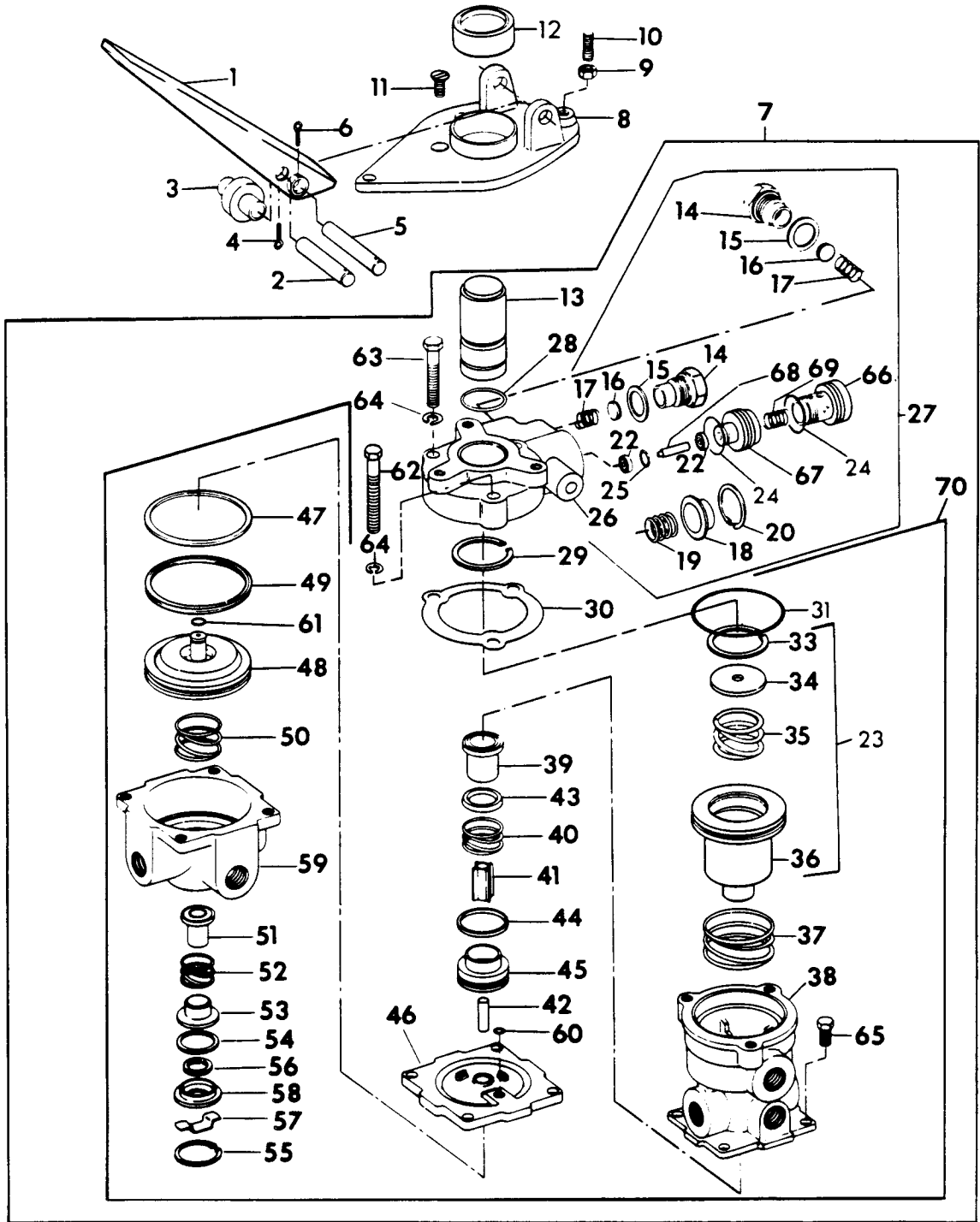
AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TIRE INFLATION PIPING - Continued					
1		TANK, air (dry) (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
2		TANK, air (wet) (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
3	444 150	TEE			
4		VALVE ASSY, check (Refer to "SINGLE CHECK VALVE")			
5		ELBOW (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
6		TUBE (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
7	175 772 H1	CONNECTOR			
8		TUBE (Cut length 40" long cut from bulk TUBE, 417 199 C2)			
9	133 049 H1	CONNECTOR			
10	107 353 H1	COUPLING			
11	105 405	NIPPLE			
12	155 464 H1	CHECK UNIT			
13	217 999 H1	HOSE			
14		CONNECTOR (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
15		TEE (Refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")			
	417 199 C2	TUBE, bulk (3/8" OD x 50 ft.) (%) (x)			

(%) - Part number represents one foot of bulk item.

AIR

SERVICE BRAKE VALVE — LEFT HAND
(Wagner Electric)
U001814 AND BELOW
C00# AND BELOW

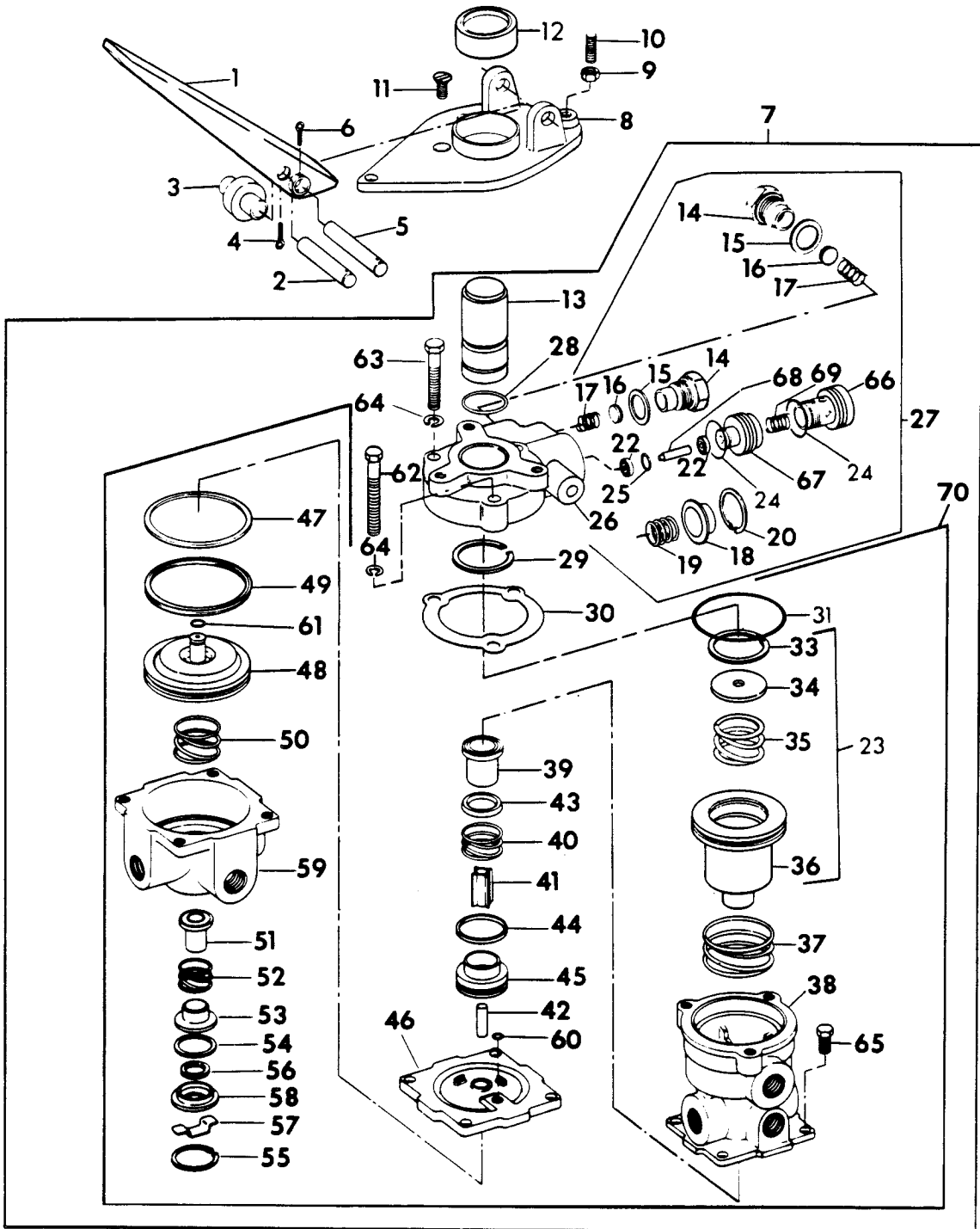


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE VALVE — LEFT HAND - Continued (Wagner Electric) U001814 AND BELOW C00# AND BELOW			26	\$	BODY, protection valve
	894 936 C92	VALVE ASSEMBLY, brake — Left hand (Order one PEDAL ASSY 503 138 C91 and one VALVE ASSY 483 795 C91)	27	920 854 C92	VALVE ASSEMBLY, protection (Order one PEDAL ASSY, 503 138 C91 and one VALVE ASSY, 483 795 C91)
	25 493 R1	BOLT, 5/16" NC x 1" (3)	28	(@@@)	O" RING
	25 520 R1	NUT, 5/16" NC (3)	29	(@@@)	RING, retaining
	25 533 R1	WASHER, 5/16" ID (3) Consists of the following parts —	30	(@@@)	GASKET
1	920 864 C1	PEDAL, brake	31	(@@@)	"O" RING
2	165 741 H1	PIN, treadle (++)	33	(@@)	RING, retaining
3	219 115 H1	ROLLER (++)	34	(@@)	RETAINER, spring
4	108 636	PIN, cotter (++)	35	(@@)	SPRING, metering
5		PIN, treadle (++)	36	(@@)	PISTON
6	103 373	PIN, cotter (++)	37	(@@)	SPRING, primary return
7	920 848 C92	VALVE ASSEMBLY (Order one PEDAL ASSY 503 138 C91 and one VALVE ASSY 483 795 C91)	38	\$	BODY, primary
8	936 939 C3	FLANGE	39	(@@@)	VALVE, primary inlet
9	25 519 R1	NUT, 1/4" NC	40	(@@)	SPRING, primary inlet
10	25 174 R1	SCREW, 1/4 NC x 1" set	41	(@@)	GUIDE, push rod
11	133 827	SCREW, 5/16 NC x 3/4" flat head (3)	42	(@@)	ROD, push
12	(@@@)	BOOT	43	(@@@)	RING, quad
13		PLUNGER (++)	44	(@@@)	TETRASEAL
14	\$	CAP (2)	45	(@@)	GUIDE, valve
15	(@@@)	GASKET (2)	46	\$	COVER
16	(@@@)	VALVE (2)	47	(@@@)	TETRASEAL
17	(@@)	SPRING, valve (2)	48	(@@)	PISTON, secondary
18	\$	RETAINER, spring	49	(@@@)	RING, quad
19	(@@)	SPRING, piston	50	(@@)	SPRING, secondary return
20	(@@@)	RING, retaining	51	(@@@)	VALVE, secondary inlet
22	(@@@)	VALVE and SEAT			(++) - Part of KIT, 926 235 C91 (@@) - Order KIT, 941 097 C91 (@@@) - Order KIT, 941 098 C91
23	(@@)	PISTON ASSEMBLY			
24	(@@@)	"O" RING (2)			
25	(@@@)	"O" RING			

AIR

SERVICE BRAKE VALVE — LEFT HAND - Continued
(Wagner Electric)
U001814 AND BELOW
C00# AND BELOW

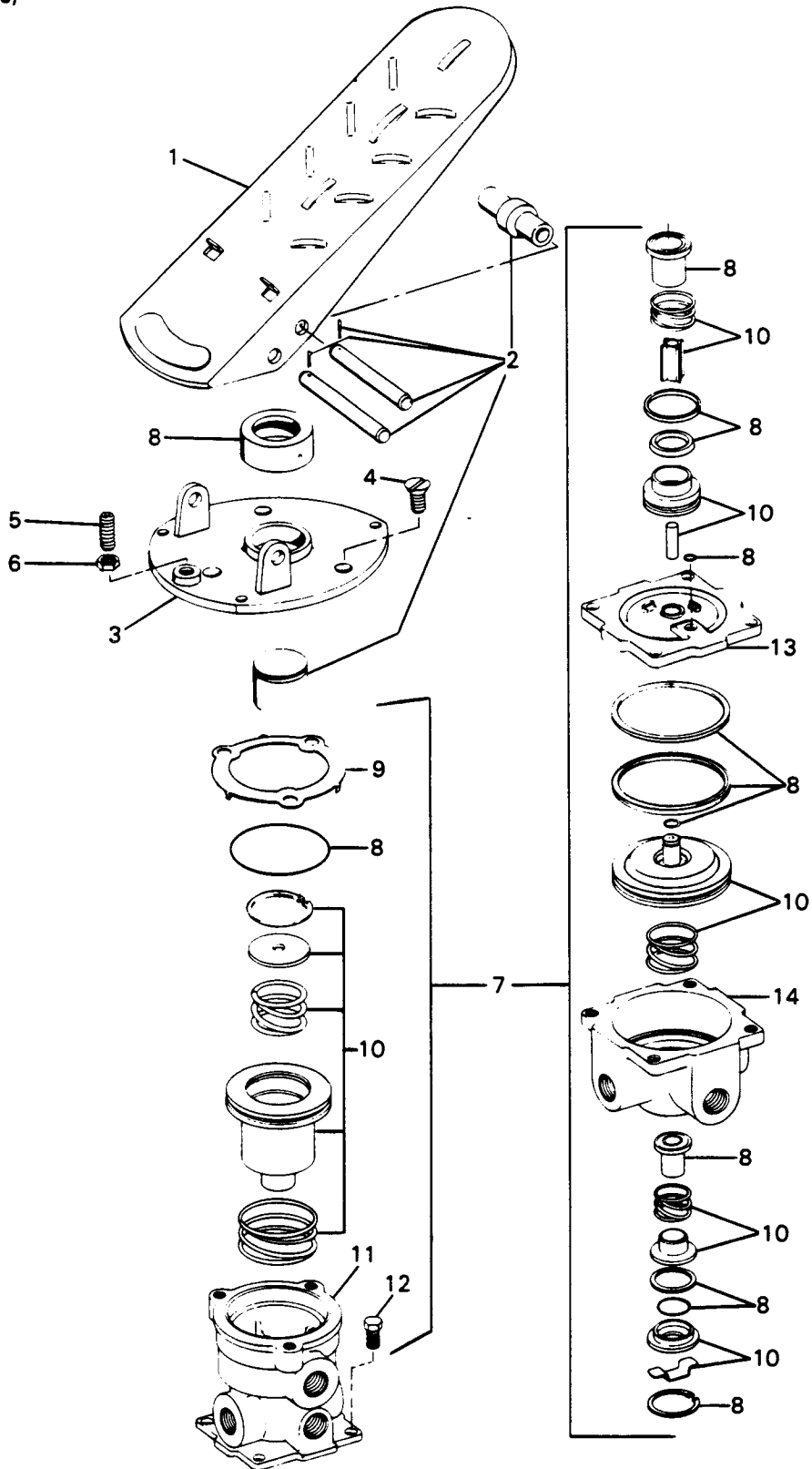


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE VALVE — LEFT HAND - Continued (Wagner Electric) U001814 AND BELOW C00# AND BELOW			941 098 C91		KIT, valve seal (Consists of Ref. Nos. 12, 15, 16, 20, 22, 24, 25, 28 through 31, 39, 43, 44, 47 49, 51, 54 through 56, 60, 61, 68 and 69)
52	(@@)	SPRING, secondary inlet			
53	(@@)	GUIDE, valve			(@@) - Order KIT, 941 097 C91
54	(@@@)	TETRASEAL			(@@@) - Order KIT, 941 098 C91
55	(@@@)	RING, retaining			
56	(@@@)	RING, quad			
57	(@@)	SHIELD, exhaust			
58	(@@)	RETAINER, seal			
59	\$	BODY, secondary			
60	(@@@)	"O" RING			
61	(@@@)	"O" RING			
62	25 750 R1	BOLT, 5/16 NC x 1-3/4" (2)			
63	25 493 R1	BOLT, 5/16 NC x 1"			
64	120 214	WASHER, 5/16" lock (3)			
65	25 162 R1	SCREW, 1/4 NC x 7/8" machine (4)			
66	\$	BODY, piston			
67	\$	BODY, piston			
68	(@@@)	PISTON			
69	(@@@)	SPRING, valve			
70	920 849 C92	VALVE ASSY, dual (Order one PEDAL ASSY, 503 138 C91 and one VALVE ASSY, 483 795 C91)			
	926 235 C91	KIT, treadle maintenance (Consists of Ref. Nos. 2 through 6 and 13)			
	941 097 C91	KIT, valve maintenance (Consists of Ref. Nos. 17, 19, 23, 33 through 37, 40 through 42, 45, 48, 50, 52, 53, 57 and 58)			

AIR

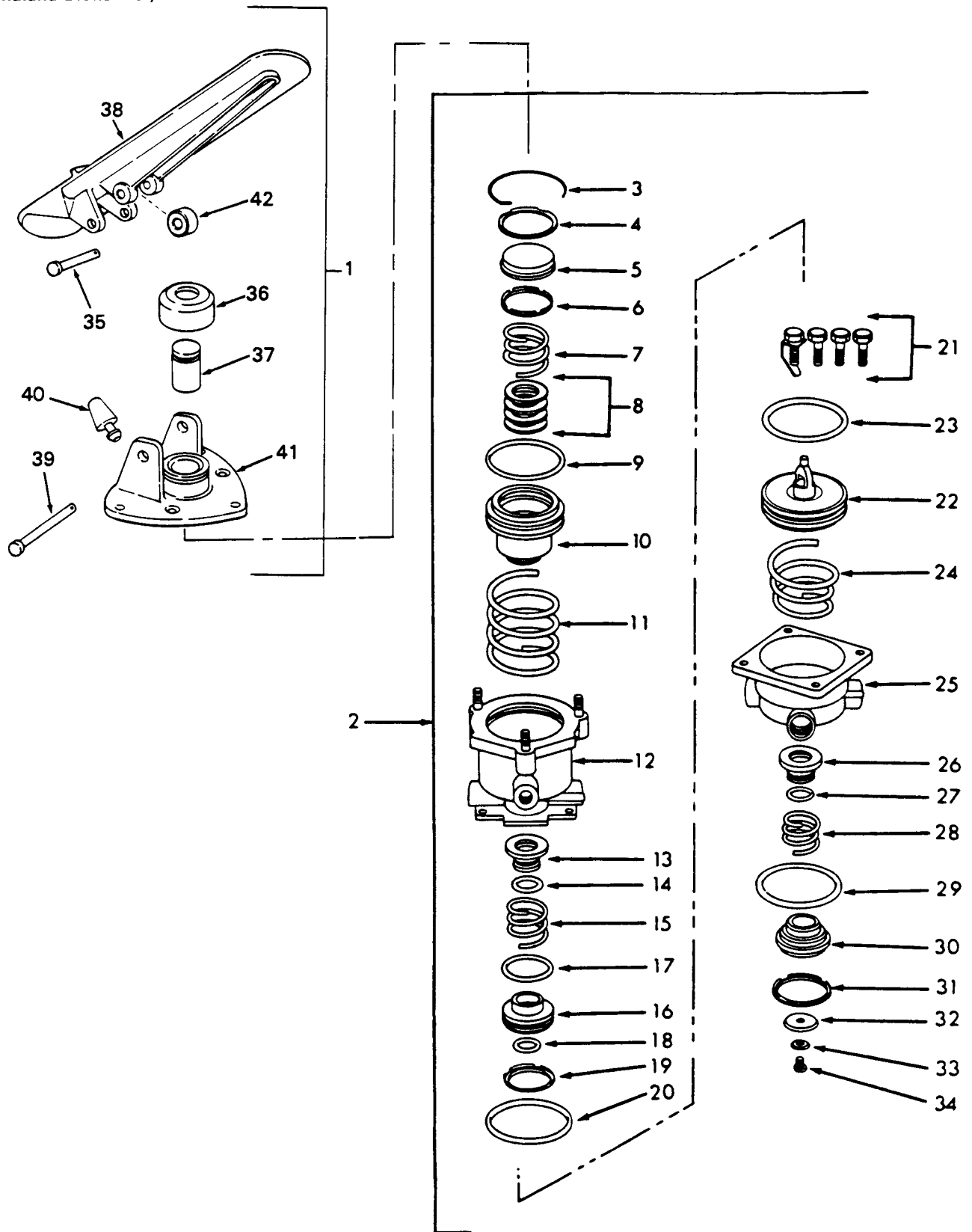
SERVICE BRAKE VALVE (Wagner Electric)



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE VALVE - Continued					
(Wagner Electric)					
	215 320 H2	VALVE ASSEMBLY, brake (Order one PEDAL ASSY, 503 138 C91 and one VALVE ASSY, 483 795 C91) (2)			
	25 493 R1	BOLT, 5/16 NC x 1" (6)			
	25 533 R1	WASHER, 5/16" ID (12)			
	25 520 R1	NUT, 5/16" NC (6)			
		Consists of the following parts —			
1	219 112 H1	PEDAL, brake			
2	941 464 C91	KIT, pedal			
3	936 939 C1	FLANGE, mounting			
4	156 454	SCREW, 5/16 NC x 7/8" flat- head machine (3)			
5	102 575	BOLT, stop			
6	25 519 R1	NUT, 1/4" NC stop bolt			
7	219 111 H2	VALVE ASSEMBLY, brake			
	20 972 R1	PLUG, 3/8 — 18 NPTF square- head pipe (4)			
	444 632	PLUG, 1/2 — 14 NPTF hex- head pipe			
8	941 277 C91	KIT, seal			
9	219 118 H1	RETAINER, spring			
10	941 278 C91	KIT, valve			
11	\$	BODY, primary			
12	179 796	BOLT, 1/4 NC x 7/8" (4)			
	103 319	WASHER, 1/4" lock (4)			
13	\$	COVER, middle			
14	\$	BODY, secondary			

SERVICE BRAKE VALVE
(Midland Brake Inc.)

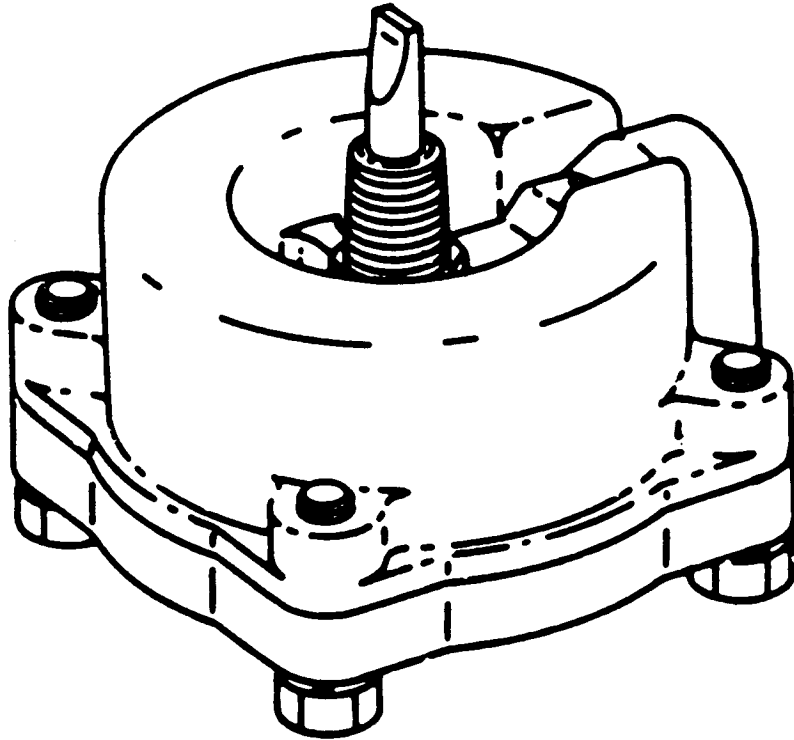


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE VALVE - Continued (Midland Brake Inc.)			30	\$	BODY, exhaust valve
1	503 138 C91	PEDAL ASSY, brake (2)	31	\$	RING, spiral retainer
	25 493 R1	BOLT, 5/16 NC x 1" (6)	32	\$	DIAPHRAGM
	25 520 R1	NUT, 5/16" NC (6)	33	\$	RETAINER, washer
	25 533 R1	WASHER, 5/16" ID (12)	34	\$	SCREW
2	483 795 C91	VALVE ASSY, brake (2)	35	52 893 H	PIN, clevis
	445 686	PLUG, pipe (5)		103 373	PIN, cotter
3	\$	RING, retainer	36	234 923 R1	BOOT, plunger
4	\$	RING, spiral retainer	37	574 880 C1	PLUNGER, valve
5	\$	RETAINER, spring	38	574 881 C1	PEDAL, brake
6	%	RING, reaction	39	574 882 C1	PIN, clevis
7	%	SPRING		103 373	PIN, cotter
8	\$	SHIM	40	574 883 C1	BUMPER
9	%	"O" RING	41	\$	PLATE, mounting
10	\$	PISTON, primary	42	574 885 C1	ROLLER
11	%	SPRING		487 415 C91	KIT, brake valve repair
12	\$	BODY, primary valve			(Consists of Ref. Nos. 6, 7, 9, 11, 13 through 15, 17, 18, 20, 23, 24 and 26 through 29)
13	%	VALVE, upper exhaust			% - Order KIT, 487 415 C91
14	%	"O" RING			
15	%	SPRING			
16	\$	BODY, exhaust valve			
17	%	"O" RING			
18	%	"O" RING			
19	\$	RING, spiral retainer			
20	%	"O" RING			
21	\$	BOLT (4)			
22	\$	PISTON			
23	%	"O" RING			
24	%	SPRING			
25	\$	BODY, secondary valve			
26	%	VALVE, lower exhaust			
27	%	"O" RING			
28	%	SPRING			
29	%	"O" RING			

AIR

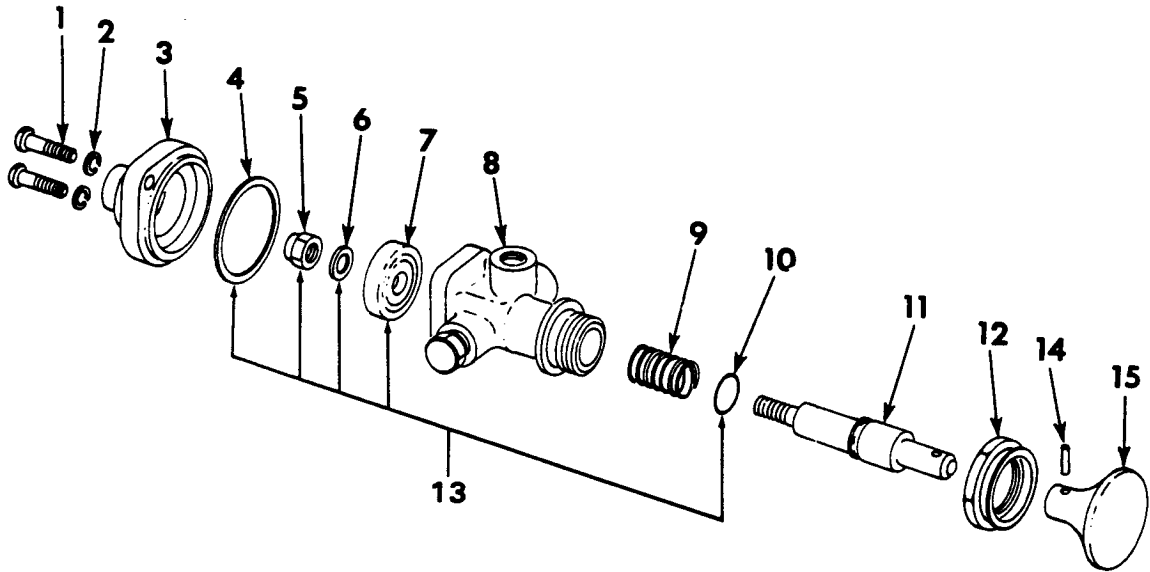
AIR TANK DRAIN VALVE
U001814 AND BELOW
C00# AND BELOW



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR TANK DRAIN VALVE - Continued					
U001814 AND BELOW					
C00# AND BELOW					
	777 915 C92	VALVE ASSY, drain			
	409 088 C91	KIT, valve repair			

PARKING BRAKE CONTROL VALVE

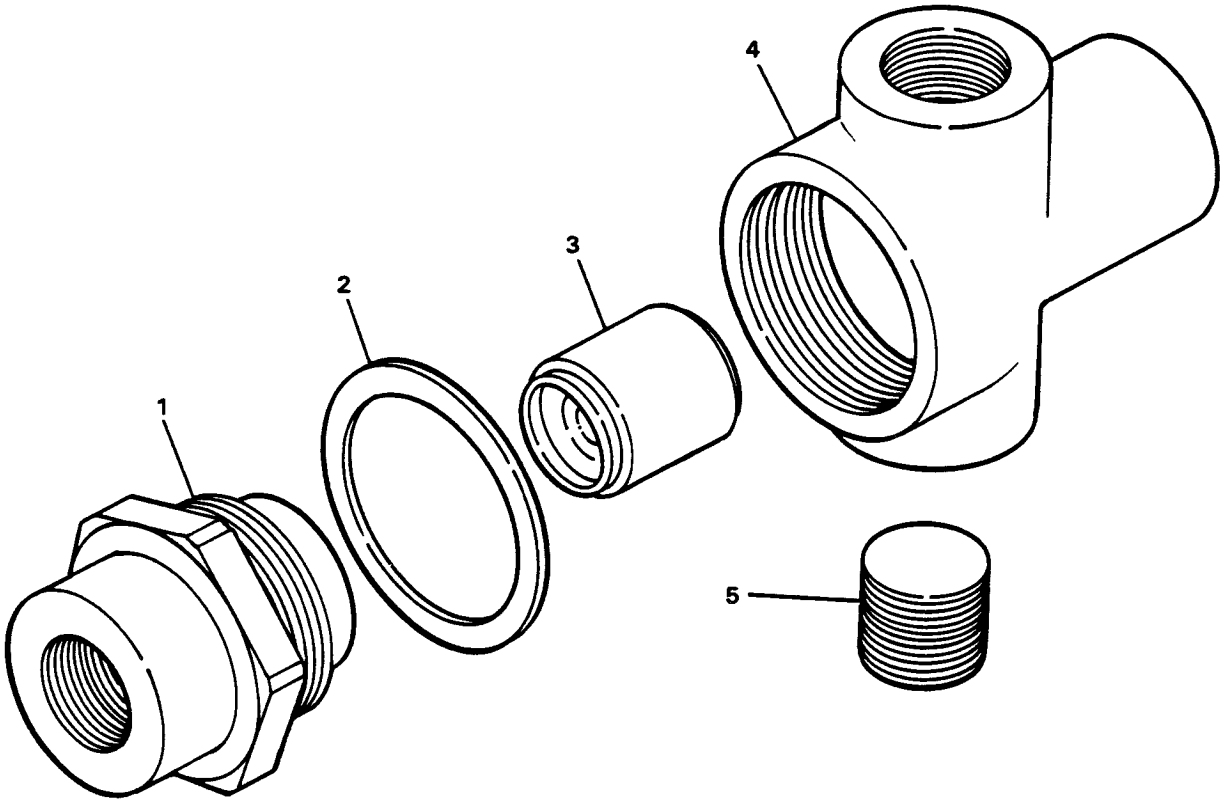


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PARKING BRAKE CONTROL VALVE - Continued					
	649 404 C91	VALVE ASSY, parking brake control			
	25 751 R1	BOLT, 5/16 NC x 1-1/4" (2)			
	25 533 R1	WASHER, 5/16" ID (2)			
	25 520 R1	NUT, 5/16" NC			
		Consists of the following parts —			
1	120 583	SCREW, 1/4 NC x 5/8" (2)			
2	121 637	WASHER, 1/4" lock (2)			
3	619 908 C1	COVER, valve			
4	\$	RING, seal			
5	\$	NUT, lock			
6	\$	WASHER			
7	\$	VALVE			
8	\$	BODY, valve			
9	\$	SPRING, plunger			
10	\$	"O" RING			
11	619 909 C1	PLUNGER, valve			
12	630 221 C1	NUT, hex			
13	619 905 C91	KIT, valve repair			
14	19 443 R1	PIN, button			
15	319 646 C1	BUTTON, push			

AIR

DOUBLE CHECK VALVE



AIR

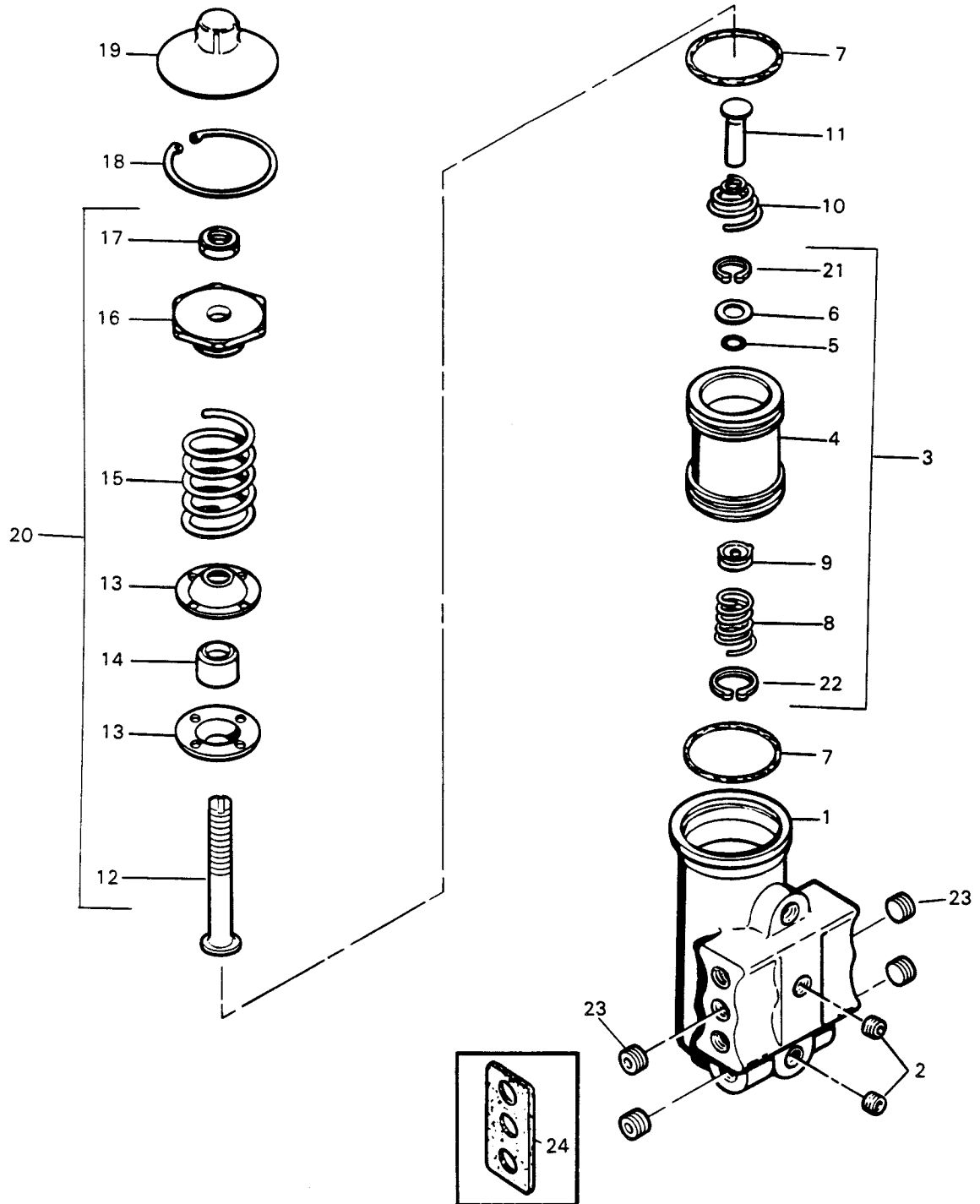
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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DOUBLE CHECK VALVE - Continued

	215 321 H1	VALVE ASSEMBLY, double check (2) Consists of the following parts —			
1	219 021 H1	CAP			
2	219 003 H1	GASKET			
3	219 075 H1	SEAT			
4	\$	BODY			
5	444 692	PLUG			

AIR

AIR GOVERNOR

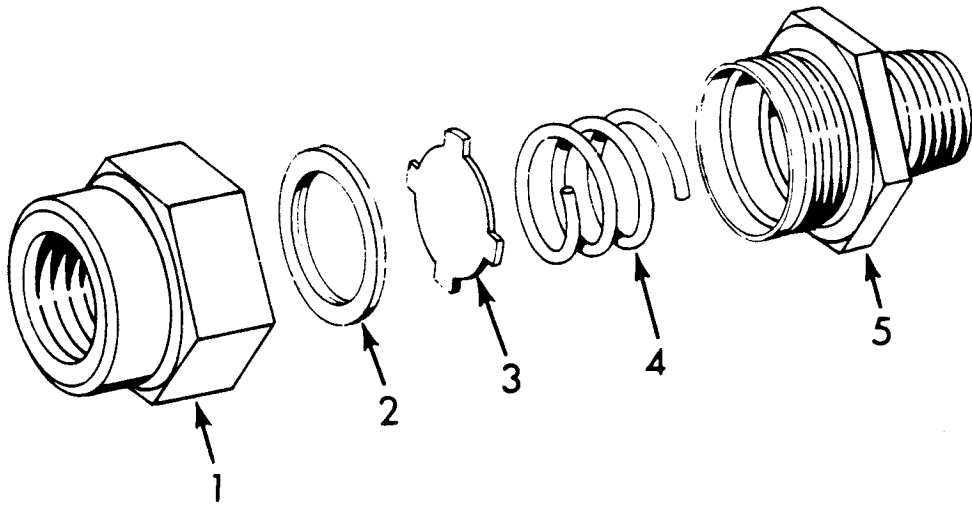


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR GOVERNOR - Continued			15	\$	SPRING, pressure adjust (B)
A	160 446 H2	GOVERNOR ASSY, air (Order GOVERNOR ASSY, 664 760 C91)	16	\$	SEAT, spring upper
B	664 760 C91	GOVERNOR ASSY, air	17	139 879 H	NUT, hex (A)
	25 520 R1	NUT, 5/16" NC (2)	17	\$	NUT, hex (B)
	25 236 R1	SCREW, 5/16 NC x 3" (2)	18	169 094 R1	RING, snap (A)
	25 533 R1	WASHER, 5/16" ID (4)	18	\$	RING, snap (B)
		Consists of the following parts —	18		
1	\$	BODY	19	321 739 R1	COVER, governor (A)
2	321 738 R1	FILTER, governor screen (A) (2)	19	*	COVER, governor (B)
2	*	FILTER, governor screen (B) (2)	20	321 740 R91	SCREW and SPRING ASSY, adjusting (A)
3	1 216 181 H91	PISTON ASSY (A)	20	\$	SCREW and SPRING ASSY, adjusting (B)
3	\$	PISTON ASSY (B)	21	\$	RING, retaining (A)
4	\$	PISTON	22	\$	RING, retaining (A)
5	23 524 R1	"O" RING (A)	23	444 688	PLUG, hex-soc-hd pipe (4)
5	*	"O" RING (B)	24	166 562 R1	GASKET, mounting U002524 and below C002502 and below
6	\$	WASHER		631 626 C91	KIT, governor repair (Consists of Ref. Nos. 2, 5, 7 through 9 and 19) (B)
7	177 625 H1	"O" RING (A) (2)			
7	*	"O" RING (B) (2)			
8	321 745 R1	SPRING, valve (A)			
8	*	SPRING, valve (B)			* - Order KIT, 631 626 C91
9	321 744 R1	VALVE (A)			
9	*	VALVE (B)			
10	321 742 R1	SPRING, exhaust stem (A)			
10	\$	SPRING, exhaust stem (B)			
11	177 627 H1	STEM, exhaust (A)			
11	\$	STEM, exhaust (B)			
12	321 746 R1	SCREW, pressure adjust (A)			
12	\$	SCREW, pressure adjust (B)			
13	321 748 R1	SEAT, spring lower (A) (2)			
13	\$	SEAT, spring lower (B) (2)			
14	321 749 R1	GUIDE, spring (A)			
14	\$	GUIDE, spring (B)			
15	321 747 R1	SPRING, pressure adjust (A)			

AIR

SINGLE CHECK VALVE



AIR

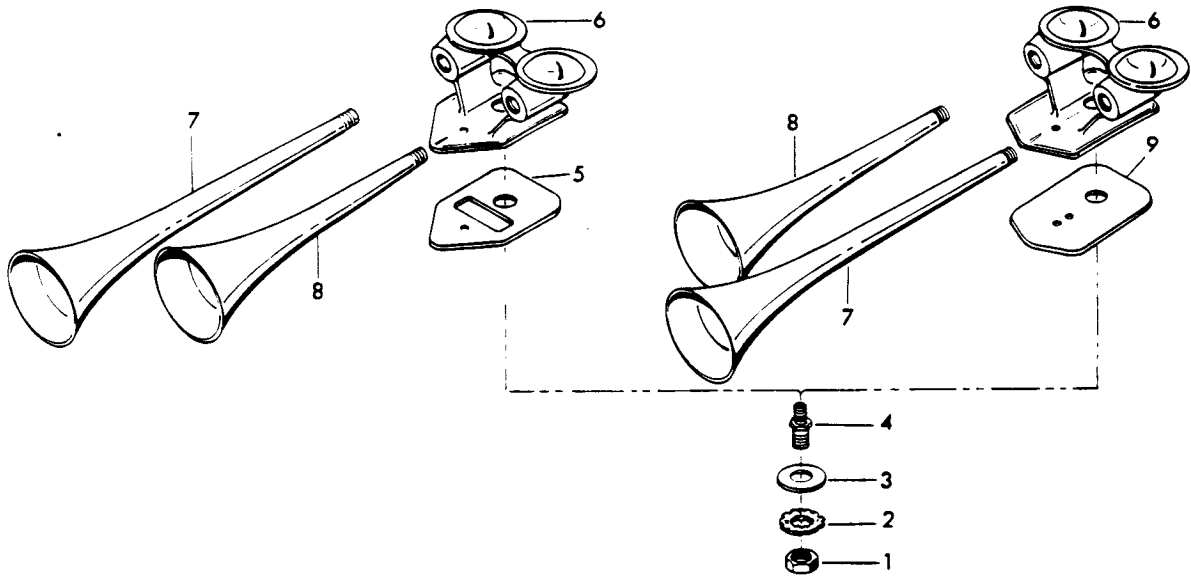
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SINGLE CHECK VALVE - Continued

	643 457 C91	VALVE ASSY, single check (3) Consists of the following parts —
1	\$	BODY, valve
2	627 358 C1	SEAT, check spring valve
3	627 357 C1	VALVE, check
4	627 356 C1	SPRING, check valve
5	\$	CAP, valve

AIR

AIR HORN

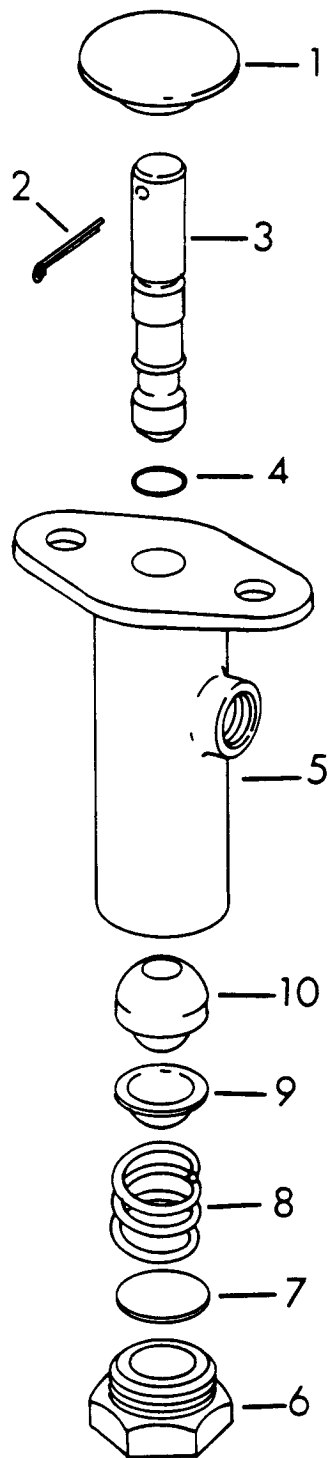


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR HORN - Continued					
A	1 101 318 C91	HORN ASSEMBLY, air (Signaltone, 23/32" Diameter Projector)			
	or				
B	1 101 458 C91	HORN ASSEMBLY, air (Spartan, 7/8" Diameter Projector)			
	25 751 R1	BOLT, 5/16 NC x 1-1/4"			
	25 520 R1	NUT, 5/16" NC			
	120 214	WASHER, 5/16" ID			
		Consists of the following parts —			
1	25 676 R1	NUT, 5/8" NF			
2	138 557	WASHER, tooth			
3	130 999	WASHER, plain (A)			
3	1 101 510 C1	WASHER, plain (B)			
4	1 101 511 C1	ADAPTER			
5	1 102 191 C1	GASKET (A)			
6	\$	BODY			
7	1 101 706 C1	PROJECTOR, horn (A)			
7	1 101 635 C1	PROJECTOR, horn (B)			
8	1 101 707 C1	PROJECTOR, horn (A)			
8	1 101 634 C1	PROJECTOR, horn (B)			
9	1 101 509 C1	GASKET (B)			

AIR

AIR HORN VALVE



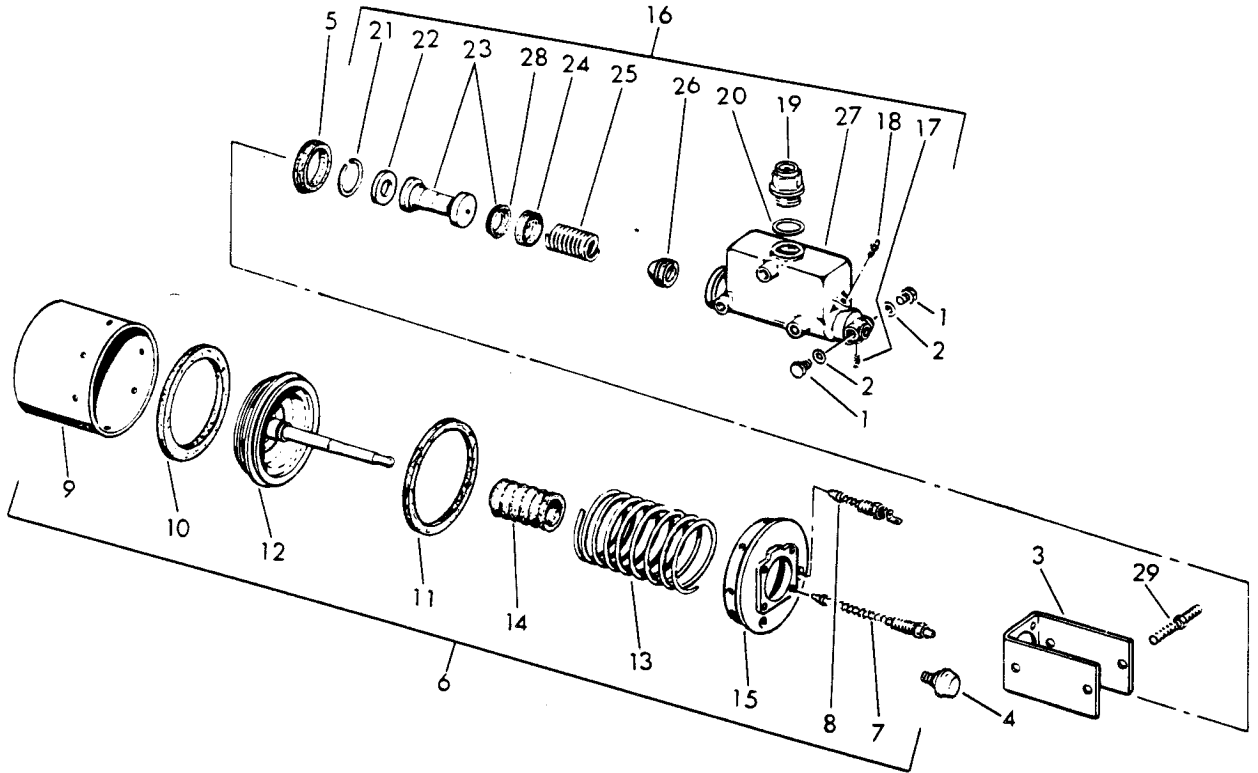
AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR HORN VALVE - Continued					
	157 140 H1	VALVE ASSEMBLY, air horn			
	25 483 R1	BOLT, 1/4 NC x 1" (2)			
	25 519 R1	NUT, 1/4" NC (2)			
	25 542 R1	WASHER, 1/4" ID (2)			
		Consists of the following parts —			
1	158 016 H1	BUTTON			
2	103 376	PIN, cotter			
3	158 012 H1	STEM			
4	878 202 C1	GROMMET, stem			
5	\$	BODY			
6	\$	CAP			
7	145 986 H1	PLATE, strainer			
8	158 015 H1	SPRING			
9	158 014 H1	SEAT, spring			
10	158 013 H1	VALVE, inlet			

AIR

POWER CLUSTER

(Identification No. AF - 49810, AF - 88060 or AF - 88860)



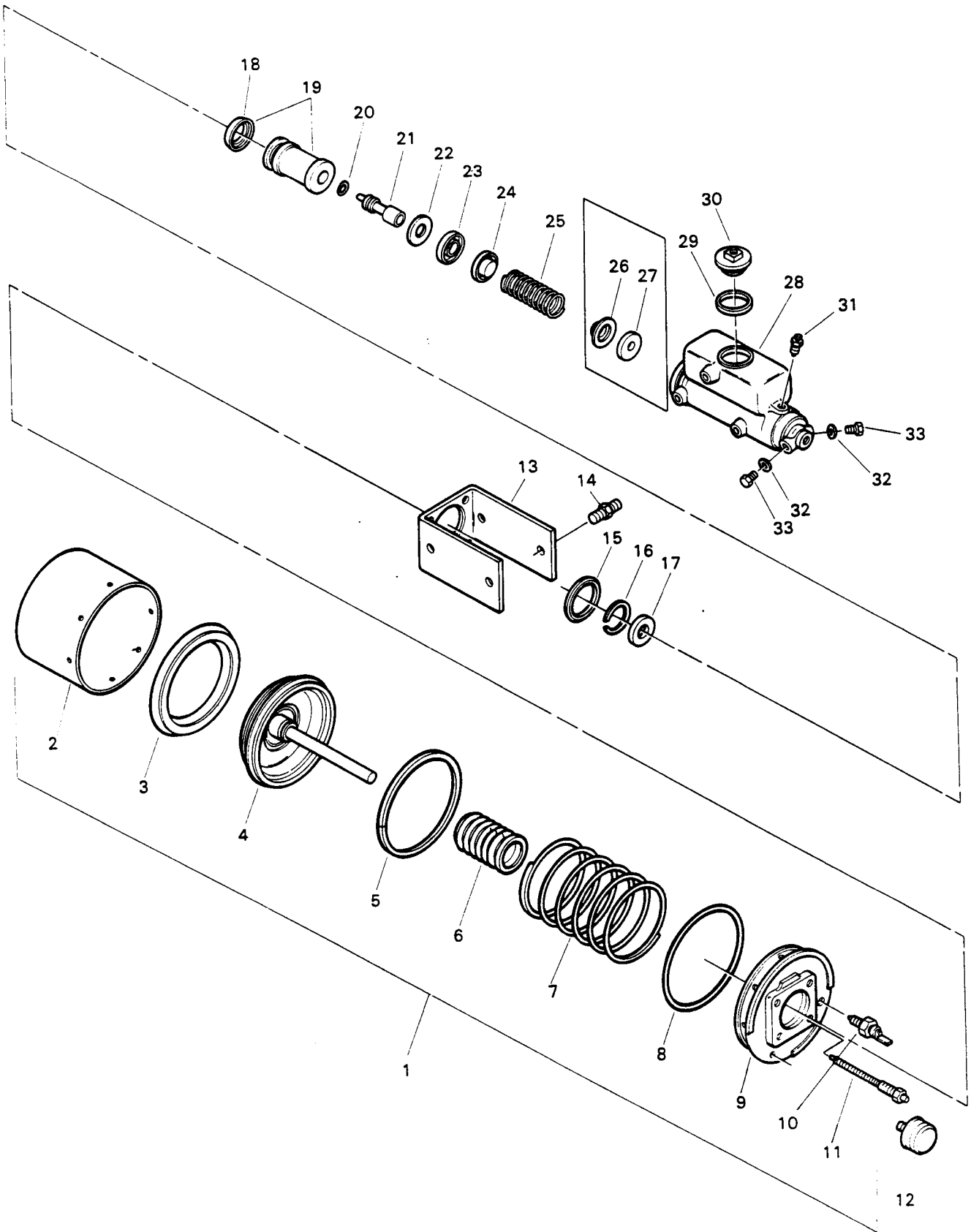
AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER - Continued (Identification No. AF - 49810, AF - 88060 or AF - 88860)			27	\$	BODY, cylinder
	943 714 C92	CLUSTER ASSY, power (Order CLUSTER ASSY, 1 126 328 C92) (2)	28	\$	CUP, secondary (*) (**)
	273 896	NUT, 7/16" NF (4) Consists of items 3 through 29 —	29	184 828 H1	STUD, mounting (4)
1	49 035 H	PLUG, outlet (2)		1 120 003 C91	KIT, power cluster repair (Consists of Ref. Nos. 10, 11 14, 20, 21, 23, 24, 26 and 28)
2	48 167 H	GASKET, plug (2)		1 106 822 C1	KIT, master cylinder repair (Consists of Ref. Nos. 20, 21, 23, 24, 26 and 28)
3	169 036 H1 24 840 R1 120 382	SUPPORT BOLT, 3/8 NC x 1" (3) WASHER, 3/8" lock (3)			(*) - Part of KIT, 1 106 822 C1 (**) - Part of KIT, 1 120 003 C91
4	60 836 H	BREATHER			
5	169 038 H1	BAND, sealing			
6	1 120 001 C91	CYLINDER ASSEMBLY, air			
7	169 037 H2 120 382	INDICATOR, stroke WASHER, 3/8" lock			
8	359 985 C1	SWITCH, brake warning			
9	169 032 H1 1 120 013 C1	SHELL BOLT and WASHER (8)			
10	165 716 H1	CUP, piston (**)			
11	165 718 H1	RETAINER, oil felt (**)			
12	169 033 H1	PISTON & ROD			
13	169 035 H1	SPRING, piston return			
14	169 034 H1	BOOT (**)			
15	\$	HEAD			
16	1 106 821 C91	CYLINDER ASSEMBLY, master			
17	\$	PLUG			
18	\$	SCREW, bleeder			
19	\$	CAP, filler			
20	\$	GASKET, filler cap (*) (**)			
21	\$	RING, retaining (*) (**)			
22	\$	PLATE, stop			
23	\$	PISTON ASSEMBLY (*) (**)			
24	\$	CUP, primary (*) (**)			
25	\$	SPRING			
26	\$	VALVE & SEAT (*) (**)			

AIR

POWER CLUSTER

(Identification No. AF - 99542 or AF - 105050)

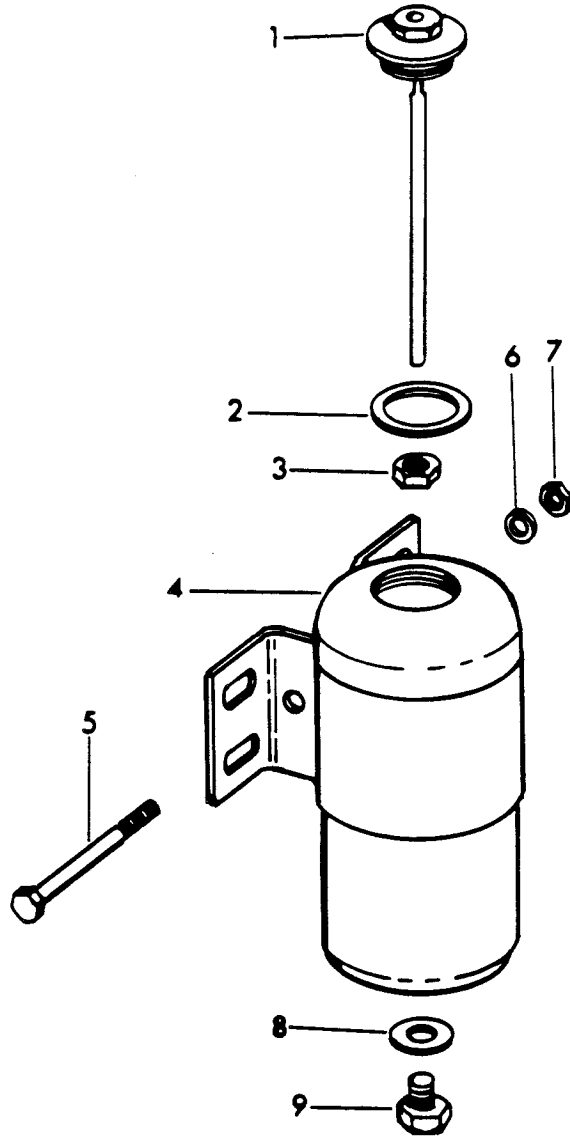


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
POWER CLUSTER - Continued (Identification No. AF - 99542 or AF - 105050)			25	1 200 960 H1	SPRING
A	1 126 328 C91	CLUSTER ASSY, power (Identification No. AF - 99542) (Order CLUSTER ASSY, 1 126 328 C92) (2)	26	\$	VALVE, check (A)
			27	\$	SEAT, valve (A)
			28	\$	BODY, cylinder
B	1 126 328 C92	CLUSTER ASSY, power (Identification No. AF - 105050) (2)	29	(%)	GASKET, filler cap
	273 896	NUT, 7/16" NF (4) Consists of the following parts —	30	\$	CAP, filler
1	1 126 849 C91	CYLINDER ASSY, air	31	\$	SCREW, bleeder
2	\$	SHELL, cylinder	32	\$	GASKET, plug (2)
	\$	BOLT and WASHER (8)	33	\$	PLUG, outlet (2)
3	165 716 H1	CUP, piston		1 206 469 H1	KIT, master cylinder repair (Consists of Ref. Nos. 16, 18 through 23 and 29)
4	\$	PISTON and ROD			
5	\$	RETAINER, oil felt			
6	169 034 H1	BOOT			(%) - Order KIT, 1 206 469 H1
7	\$	SPRING, piston return			
8	1 200 917 H1	"O" RING			
9	\$	HEAD			
10	\$	SWITCH, brake warning			
11	\$	INDICATOR, stroke			
	\$	WASHER, lock			
12	60 836 H	BREATHER			
13	169 036 H1	SUPPORT			
	\$	BOLT (3)			
	\$	WASHER, lock (3)			
14	184 828 H1	STUD, mounting (4)			
15	169 038 H1	BAND, sealing			
16	(%)	RING, retaining			
17	\$	PLATE, stop			
18	(%)	CUP, secondary			
19	(%)	PISTON ASSY, outer			
20	(%)	"O" RING			
21	(%)	PISTON, inner			
22	(%)	WASHER, back-up			
23	(%)	CUP, primary			
24	\$	RETAINER, spring			

AIR

BRAKE FLUID RESERVOIR
(Wagner Electric)
U002541 AND BELOW
C002658 AND BELOW

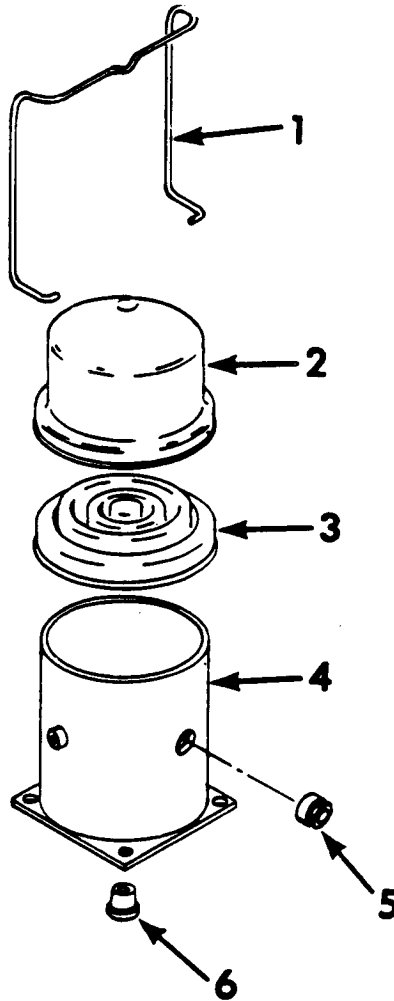


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BRAKE FLUID RESERVOIR - Continued					
(Wagner Electric)					
U002541 AND BELOW					
C002658 AND BELOW					
	924 401 C91	RESERVOIR ASSY, brake fluid			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	25 522 R1	NUT, 3/8 NC (4)			
	25 534 R1	WASHER, 3/8" ID (8)			
		Consists of the following parts —			
1	1 126 061 C1	CAP, filler			
2	1 126 062 C1	GASKET, filler cap			
3	25 922 R1	NUT, 1/2" NF			
4	\$	BODY			
5	181 580	BOLT, 1/4 NF x 2-1/4"			
6	120 380	WASHER, 1/4" lock			
7	26 030 R1	NUT, 1/4" NF			
8	49 034 H	GASKET			
9	\$	BUSHING, reducing			

AIR

BRAKE FLUID RESERVOIR
(Midland Brake Inc.)
U003022 AND UP
C002659 AND UP



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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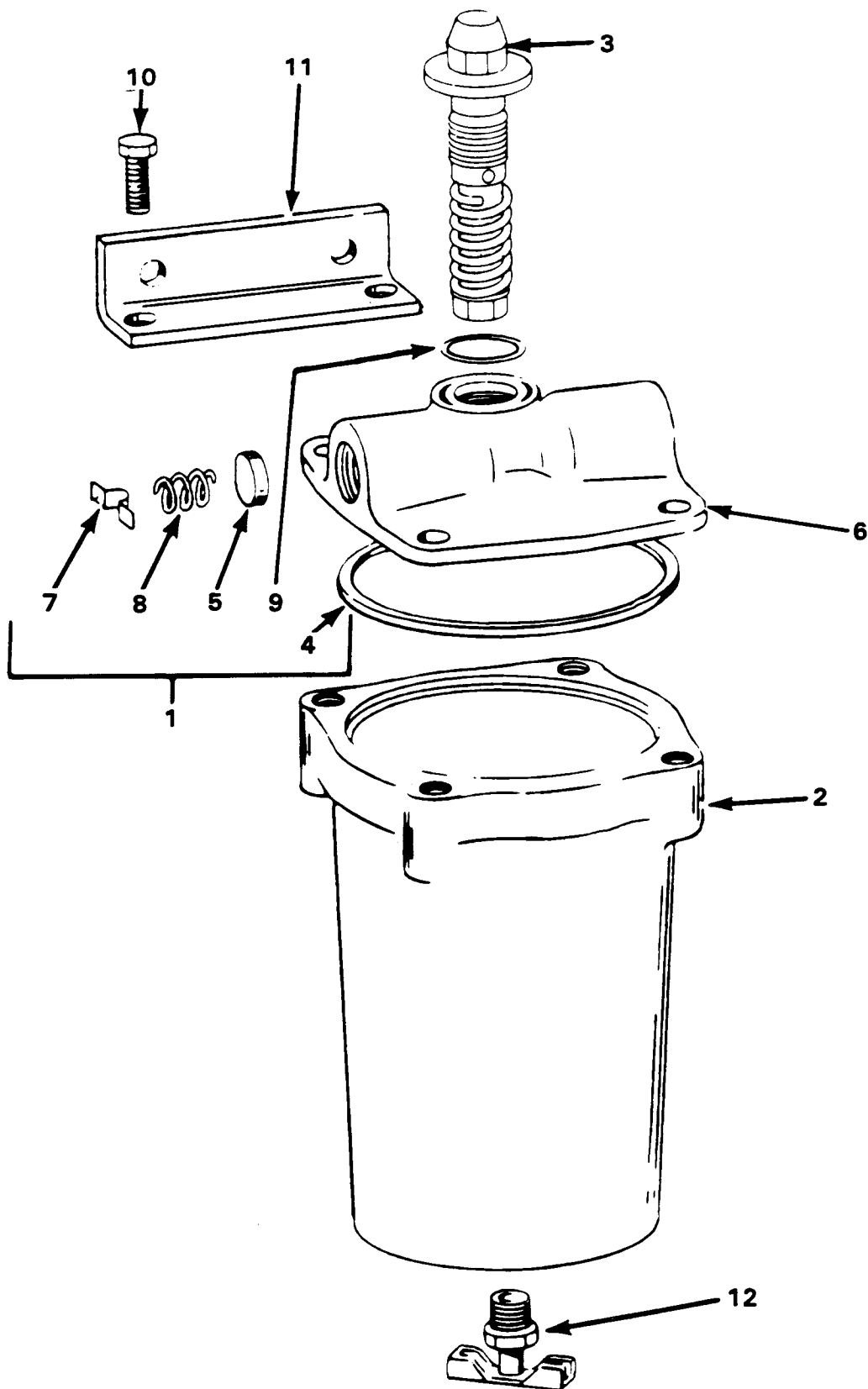
BRAKE FLUID RESERVOIR - Continued
(Midland Brake Inc.)
U003022 AND UP
C002659 AND UP

896 395 C91 RESERVOIR ASSY, brake fluid
140 483 H BOLT, 3/8 NC 1-1/4" (4)
25 522 R1 NUT, 3/8" NC (4)
25 544 R1 WASHER, 3/8" ID (8)
Consists of the following parts —

1	1 111 945 C1	RETAINER
2	1 111 946 C1	COVER
3	936 564 C1	DIAPHRAGM, reservoir
4	1 111 947 C1	BODY
5	1 111 948 C1	INDICATOR
6	\$	PLUG

AIR

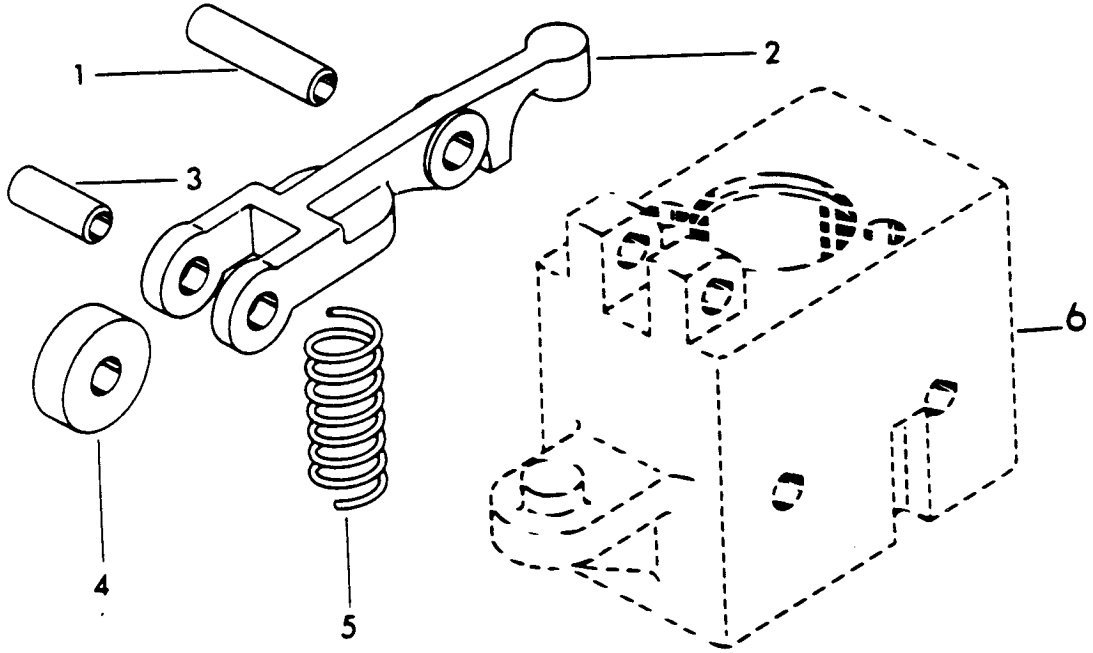
ALCOHOL INJECTOR



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ALCOHOL INJECTOR - Continued					
	890 062 C93	INJECTOR ASSY, alcohol			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2) U002451 and below C002999 and below			
	275 804 R1	BOLT, 3/8 NC x 3" (2) U003022 and up C003000 and up			
	25 522 R1	NUT, 3/8" NC (2)			
	25 544 R1	WASHER, 3/8" ID (4) Consists of the following parts —			
1	344 134 C91	KIT, repair			
2	344 132 C1	RESERVOIR			
3	927 345 C1	PLUG w/SAFETY VALVE, filler			
4	\$	TETRASEAL, large			
5	\$	VALVE			
6	930 404 C1	COVER			
7	\$	RETAINER			
8	\$	SPRING, return			
9	\$	TETRASEAL, small			
10	172 462	SCREW, 5/16 NC x 1" (4)			
11	\$	BRACKET, mounting			
12	114 981	COCK, drain			

BUCKET LEVELER AND POSITIONER VALVE

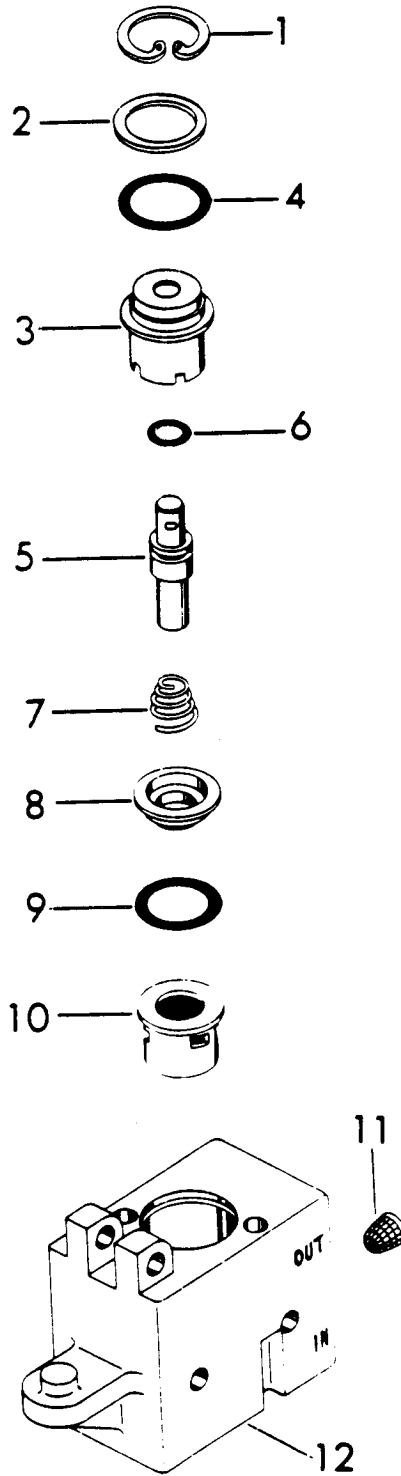


AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKET LEVELER AND POSITIONER VALVE -					
Continued					
A	899 342 C91	VALVE ASSY, bucket leveler and positioner U001541 and below COO# and below			
	25 881 R1	BOLT, 1/4 NC x 2-1/2" (2)			
	26 110 R1	NUT, 1/4" NC (2)			
	25 532 R1	WASHER, 1/4" ID (2)			
B	1 132 358 C91	VALVE ASSY, bucket leveler and positioner U001542 and up COO# and up			
	25 881 R1	BOLT, 1/4 NC x 2-1/2" (2)			
	26 110 R1	NUT, 1/4" NC (2)			
	25 542 R1	WASHER, 1/4" ID (4)			
		Consists of the following parts —			
1	940 874 C1	PIN (A)			
	103 361	PIN, cotter (2)			
1	1 132 353 C1	PIN (B)			
	103 361	PIN, cotter (2)			
2	\$	LEVER (A)			
2	1 132 359 C1	LEVER (B)			
3	357 557 R1	PIN (A)			
3	1 132 353 C1	PIN (B)			
	103 361	PIN, cotter (2)			
4	101 550 H1	ROLLER (A)			
4	1 132 355 C91	ROLLER (B)			
5	940 875 C1	SPRING (A)			
5	1 132 352 C1	SPRING (B)			
6		VALVE ASSY, basic (Refer to "BUCKET LEVELER AND POSITIONER BASIC VALVE") (A)			
6	1 132 357 C1	VALVE ASSY, basic (B)			

AIR

BUCKET LEVELER AND POSITIONER BASIC VALVE
U001541 AND BELOW
C00# AND BELOW



AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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**BUCKET LEVELER AND POSITIONER BASIC
VALVE - Continued
U001541 AND BELOW
C00# AND BELOW**

1	(@)	RING, retaining
2	(@)	WASHER
3	(@)	GUIDE, plunger
4	(% or @)	"O" RING
5	(@)	PLUNGER
6	(% or @)	"O" RING
7	(% or @)	SPRING
8	(% or @)	SEAT
9	(% or @)	"O" RING
10	(% or @)	VALVE, supply
11	\$	PLUG
12	\$	BODY

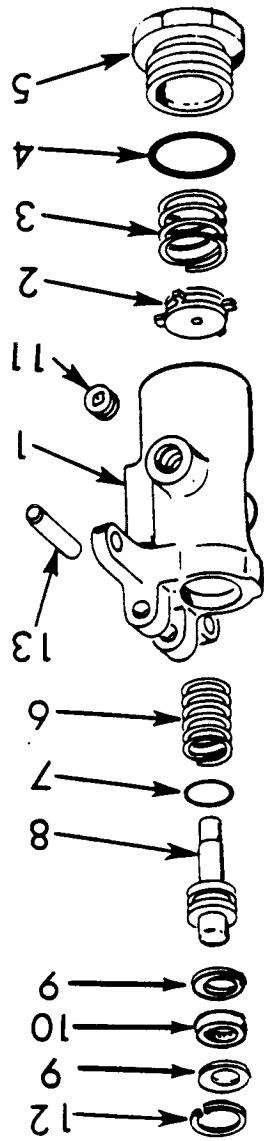
409 722 C91 KIT, minor (Consists of Ref. Nos. 4, 6, 7, 8, 9 & 10)

892 525 C1 KIT, major (Consists of Ref. Nos. 1 through 10)

(%) - Order KIT, 409 722 C91

(@) - Order KIT, 892 525 C1

BOOM STOP POSITIONER VALVE



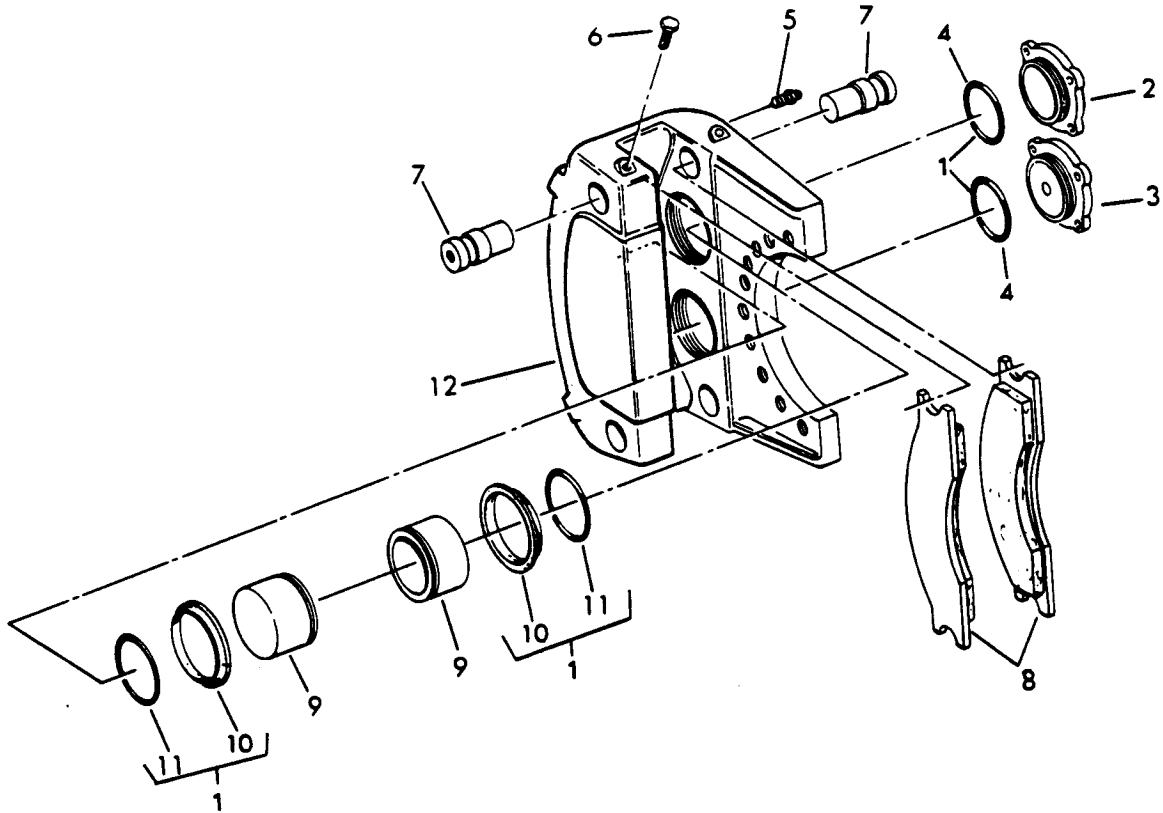
AIR

AIR

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM STOP POSITIONER VALVE - Continued					
	923 051 C91	VALVE ASSY, boom stop positioner (less lever)			
	25 222 R1	BOLT, 1/4 NC x 3/4" (2)			
	25 532 R1	WASHER, 1/4" ID (2)			
		Consists of the following parts, except Ref. No. 11 —			
1	\$	BODY			
2	188 564 H1	VALVE			
3	188 565 H1	SPRING, valve			
4	924 383 C1	"O" RING			
5	188 568 H1	NUT, cap			
6	188 570 H1	SPRING, plunger return			
7	878 206 C1	"O" RING			
8	188 571 H1	PLUNGER			
9	1 131 578 C1	WASHER (2)			
10	1 131 579 C1	FELT			
11	444 691	PLUG			
12	373 173 R1	RING, retaining			
13	188 576 H1	PIN			

BRAKES

SERVICE BRAKE CALIPER

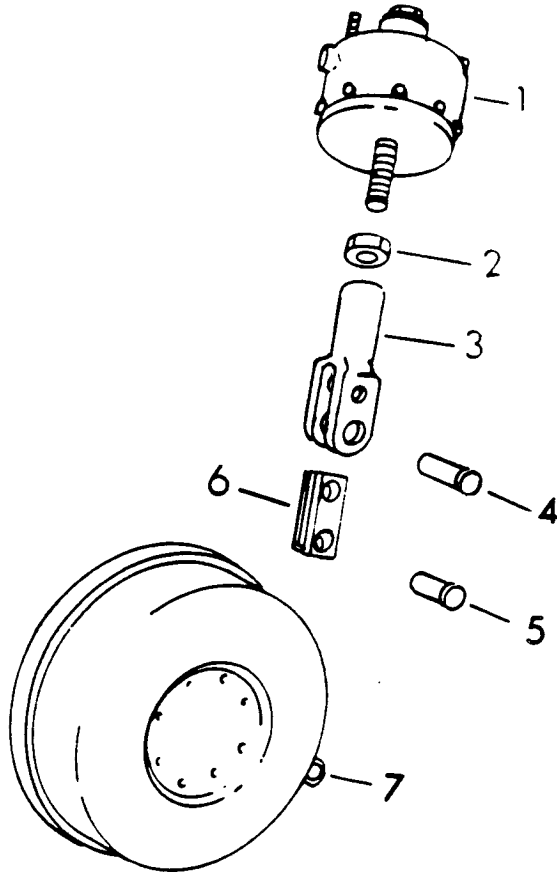


BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SERVICE BRAKE CALIPER - Continued					
	937 181 C91	CALIPER ASSY, service brake (4)			
	27 593 R1	BOLT, 3/4 NC x 2" flanged 12 point (40)			
	1 213 228 H1	WASHER, flat (40) Consists of the following parts —			
1	1 206 379 H1	KIT, seal (Contains black colored E.P.D.M. boots for normal operating conditions)			
	or				
1	1 213 721 H1	KIT, seal (Contains reddish brown colored silicon boots for high heat conditions)			
2	939 096 C1	CAP			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	896 176 C1	WASHER (4)			
3	939 096 C1	CAP			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	896 176 C1	WASHER (4)			
4	\$	RING, seal (2)			
5	939 098 C1	SCREW, bleeder (2)			
6	1 135 109 C1	BOLT, locking (4)			
7	895 976 C1	PIN (4)			
8	939 097 C2	CARRIER and LINING (2)			
9	939 099 C1	PISTON (4)			
10	\$	BOOT (4)			
11	\$	RING, seal (4)			
12	\$	PLATE, torque			

BRAKES

PARKING BRAKE LINKAGE

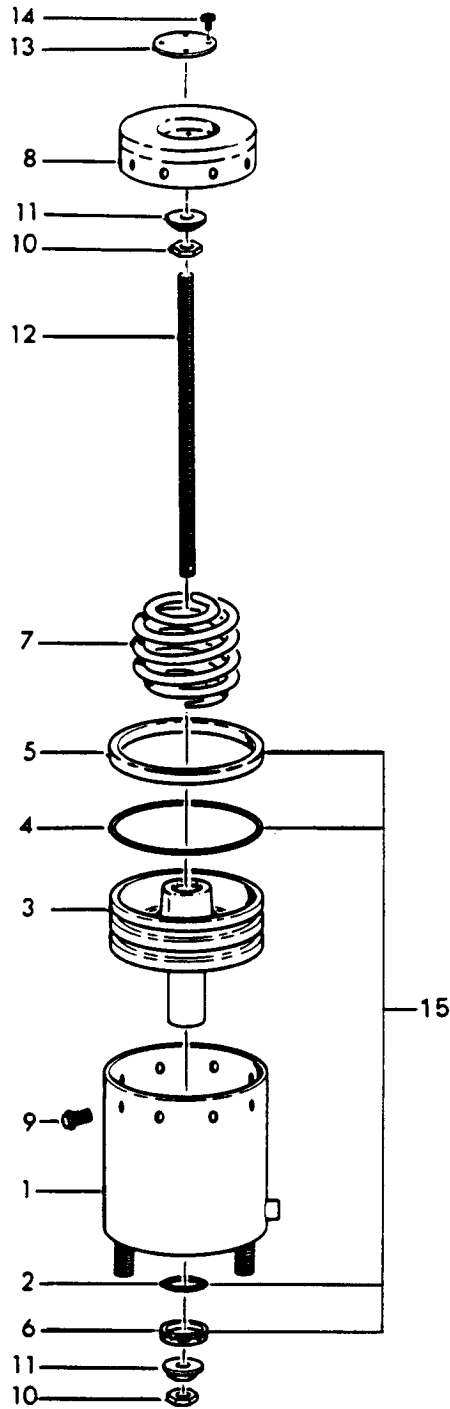


BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
PARKING BRAKE LINKAGE - Continued					
1		CYLINDER ASSY, parking brake air (Refer to "PARKING BRAKE AIR CYLINDER")			
2	25 676 R1	NUT, 5/8" NF			
3	1 122 286 C1	CLEVIS			
4	22 320 R1 103 374 25 534 R1	PIN, clevis PIN, cotter WASHER, 3/8" ID			
5	16 617 R1 103 374 25 534 R1	PIN, clevis PIN, cotter WASHER, 3/8" ID			
6	1 122 346 C1	BAR (2)			
7		BRAKE ASSY, parking (Refer to "REAR AXLE DIFFERENTIAL AND PARKING BRAKE")			

BRAKES

PARKING BRAKE AIR CYLINDER



BRAKES

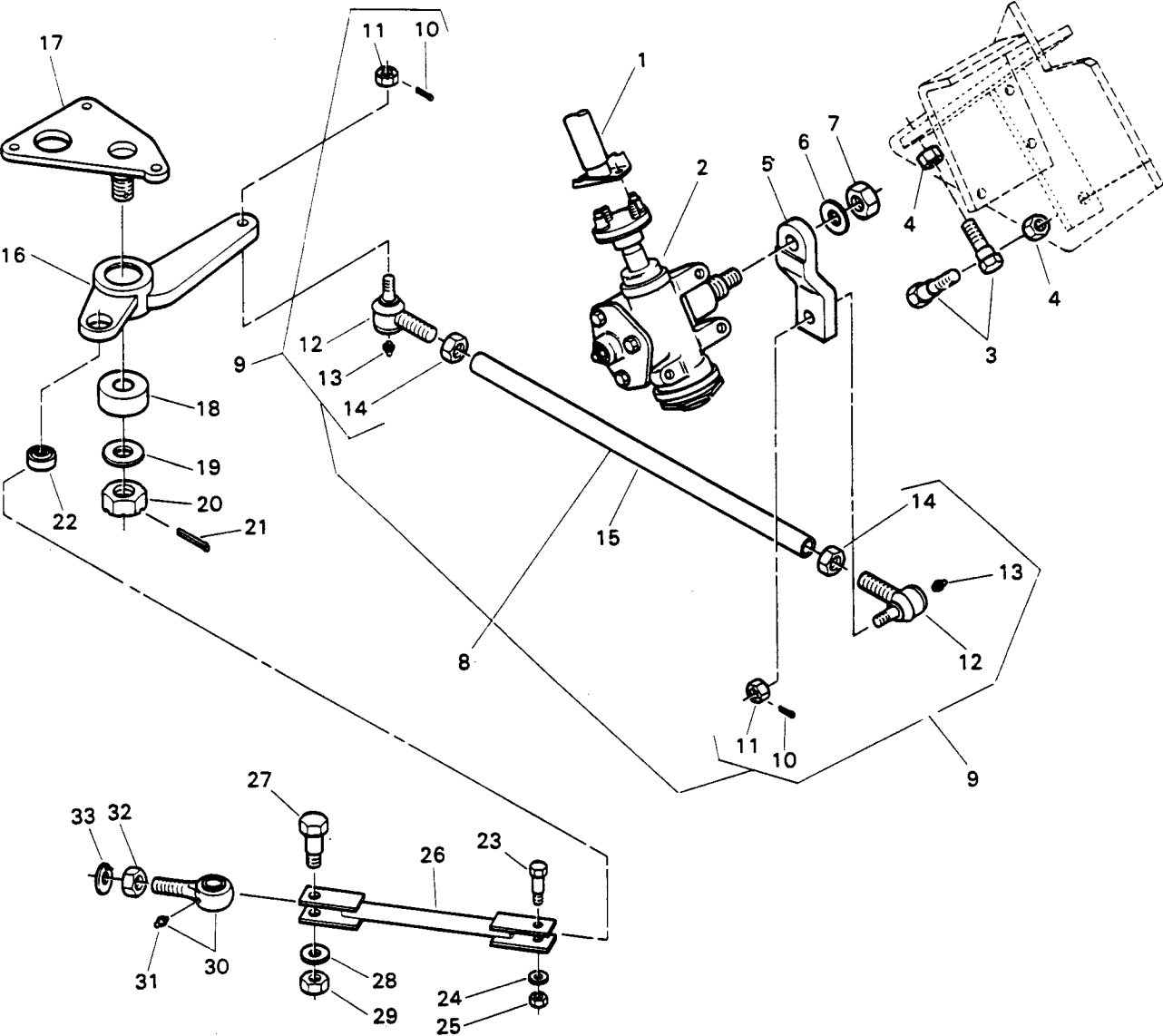
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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PARKING BRAKE AIR CYLINDER - Continued

	929 635 C91	CYLINDER ASSEMBLY, air (Order CYLINDER ASSY, 929 635 C92 and two NUT, 25 528 R1)			
	25 676 R1	NUT, 5/8" NF (2)			
	25 556 R1	WASHER, 5/8" ID (2)			
	929 635 C92	CYLINDER ASSEMBLY, air			
	25 528 R1	NUT, 5/8" NC (2)			
	25 556 R1	WASHER, 5/8" ID (2)			
		Consists of the following parts —			
1	\$	BODY			
2	\$	"O" RING, small			
3	\$	PISTON			
4	\$	"O" RING, large			
5	\$	RING, felt wiper			
6	\$	BUSHING, nylon			
7	\$	SPRING			
8	\$	SUPPORT, spring			
9	\$	BOLT (8)			
10	\$	NUT, jam (2)			
11	\$	NUT, flange (2)			
12	\$	STUD, center			
13	\$	PLATE, cover			
14	\$	SCREW, cap (4)			
15	930 480 C92	KIT, repair			

STEERING

STEERING LINKAGE

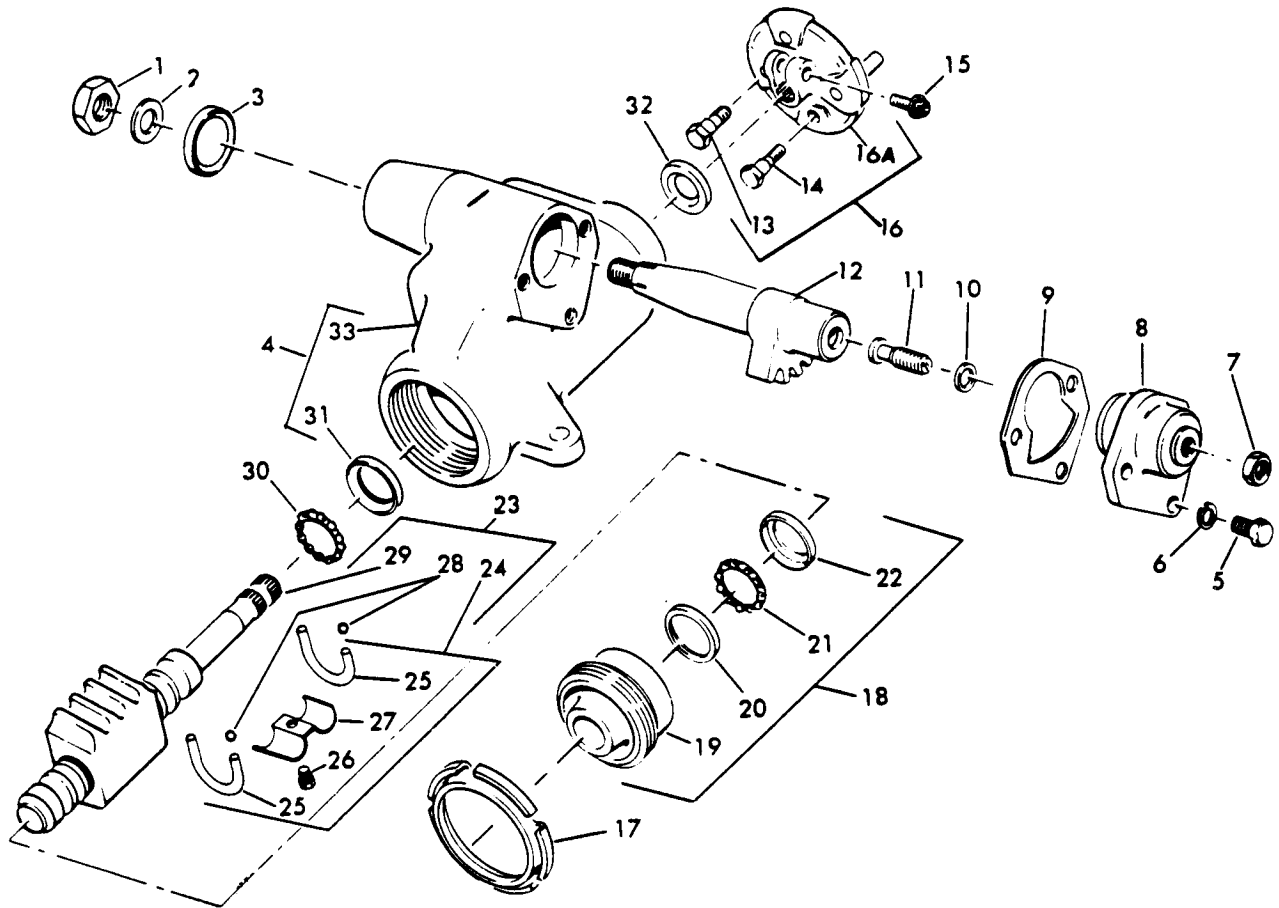


STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING LINKAGE - Continued			25	9 413 979	NUT, 3/8" NC lock
1		COLUMN ASSY, steering (Refer to "STEERING COLUMN")	26	944 252 C1	LINK, connecting (Overall length 370 mm) U001006 and below COO# and below
2		GEAR ASSY, steering (Refer to "STEERING GEAR")	26	1 120 370 C2	LINK, connecting (Overall length of 1 120 370 C1 is 349 mm; overall length of 1 120 370 C2 is 339 mm) U001007 and up COO# and up
3	24 876 R1	BOLT, 5/8 NC x 2-1/4" (2)			
4	25 949 R1	NUT, 5/8" NC (2)			
5	1 120 418 C1	ARM, Pitman			
6		WASHER, Pitman arm (Refer to "STEERING GEAR")	27	933 237 C1	BOLT, attaching U001006 and below COO# and below
7		NUT, Pitman arm (Refer to "STEERING GEAR")	27	933 236 C1	BOLT, attaching U001007 and up COO# and up
8	1 120 415 C1	LINK ASSY, drag			
9	1 200 987 H91	SOCKET ASSY, link (LH thread)	28	25 534 R1	WASHER, 3/8" ID U001006 and below COO# and below
9	1 200 988 H91	SOCKET ASSY, link (RH thread)			
10	103 385	PIN, cotter (2)	28	25 537 R1	WASHER, 5/8" ID U001007 and up COO# and up
11	102 647	NUT, 1/2" NF slotted (2)			
12	\$	SOCKET, link (2)	29	9 413 979	NUT, 3/8" NC lock U001006 and below COO# and below
13	109 454	FITTING, lubrication (2)			
14	\$	NUT, lock (2)	29	9 412 231	NUT, 5/8" NC lock U001007 and up COO# and up
15	\$	TUBE, link			
16	1 120 419 C1	LEVER (Used with steering control valve assembly identified as 7520-11E)	30	944 250 C1	END, eye rod U001006 and below COO# and below
16	1 127 426 C1	LEVER (Used with steering control valve assembly identified as 7520-15D)	30	923 564 C91	END, eye rod U001007 and up COO# and up
17	933 340 C1 140 483 H 25 544 R1	SHAFT BOLT, 3/8 NC x 1-1/4" (3) WASHER, 3/8" ID (3)	31	145 597	FITTING, lubrication U001007 and up COO# and up
18	221 438 H1	BEARING	32	25 526 R1	NUT, 1/2" NC U001006 and below COO# and below
19	25 540 R1	WASHER, 1" ID			
20	427 648	NUT, 1" NC	32	26 546 R1	NUT, 3/4" NF U001007 and up COO# and up
21	103 389	PIN, cotter			
22	221 440 H1	BUSHING	33	923 565 C1	WASHER, special U001007 and up COO# and up
23	933 237 C1	BOLT, attaching			
24	25 534 R1	WASHER, 3/8" ID			

STEERING

STEERING GEAR

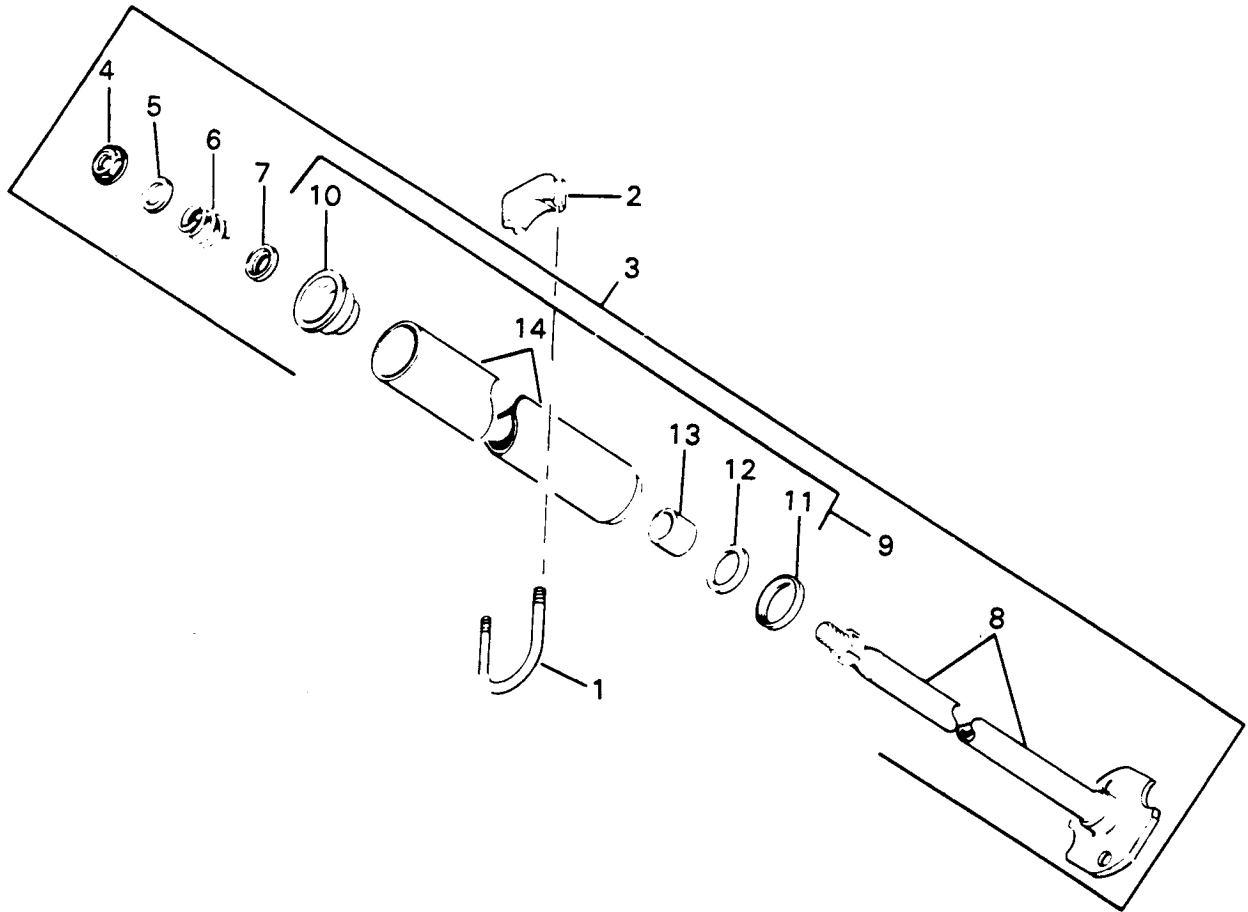


STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING GEAR - Continued			19	881 863 C1	ADJUSTER, worm thrust bearing
	881 548 C93	GEAR ASSY, steering	20	654 396 R1	CUP, worm thrust bearing
	24 851 R1	BOLT, 7/16 NC x 1-3/4" (3)	21	654 395 R91	BEARING, worm thrust
	25 545 R1	WASHER, 7/16" ID (3) Consists of the following parts —	22	654 397 R1	RETAINER, lower bearing
1	219 759	NUT 7/8" NF Pitman arm	23	923 572 C91	WORM ASSEMBLY
2	103 336	WASHER, 7/8" ID	24	884 710 C91	KIT, guide service
3	390 663 C91	SEAL, Pitman shaft grease	25	\$	GUIDE, ball return (4)
4	884 706 C92	HOUSING ASSEMBLY	26	\$	BOLT and WASHER
5	390 662 C1	BOLT, side cover (Used with cast aluminum side cover) (Order three BOLT, 1 170 036 C1 and one COVER 654 398 R91) (3)	27	\$	CLAMP, ball return guide
5	1 170 036 C1	BOLT, side cover (Used with cast iron side cover) (3)	28	\$	BALL (54)
6	103 321	WASHER, 3/8" lock (3)	29	\$	WORM
7	272 121	NUT, 7/16" NF jam	30	654 395 R91	BEARING, worm thrust
8	390 655 C91	COVER, housing side (Cast aluminum) (Order one COVER 654 398 R91 and three BOLT 1 170 036 C1)	31	654 396 R1	CUP, worm thrust bearing
8	654 398 R91	COVER, housing side (Cast iron)	32	390 664 C91	SEAL, steering shaft dust
9	654 405 R1	GASKET, housing side cover	33	\$	HOUSING
10	(%)	SHIM (.063")		122 511 H1	KIT, steering gear lash adjuster shim (Consists of one each of Ref. No. 10)
10	(%)	SHIM (.065")			(%) - Order KIT, 122 511 H1
10	(%)	SHIM (.067")			
10	(%)	SHIM (.069")			
11	390 661 C1	ADJUSTER, steering gear lash			
12	923 573 C1	GEAR, Pitman shaft			
13	\$	Bolt, steering shaft coupling (3/8" - 24 NF thread)			
14	160 306 H1	BOLT, steering shaft coupling (5/16" - 24 NF thread)			
15	426 528 C1	BOLT, pinch			
16	884 704 C91	FLANGE ASSEMBLY			
16A	\$	FLANGE			
17	374 328 C1	NUT, adjuster lock			
18	1 213 152 H91	ADJUSTER ASSY, worm bearing			

STEERING

STEERING COLUMN

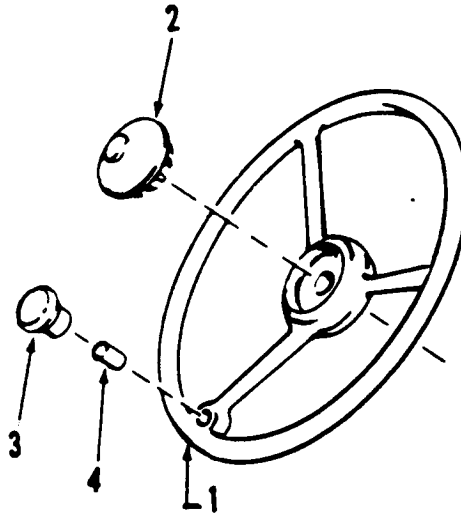


STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING COLUMN - Continued					
1	218 420 H1	"U" BOLT			
	25 544 R1	WASHER, 3/8" ID (2)			
	9 413 979	NUT, 3/8" NC lock (2)			
2	144 068 H1	PAD, rubber steering column			
3	881 545 C91	COLUMN ASSY, steering			
	27 036 R1	NUT, 5/16" NF lock			
	9 413 980	NUT, 3/8" NF lock			
4	114 496	NUT, 1/2" NF jam			
5	103 343	WASHER, steering wheel			
6	HA-1233	SPRING, steering shaft bearing			
7	HA-1234	SEAT, steering shaft bearing spring			
8	884 876 C1	SHAFT, flange and steering			
9	884 877 C91	JACKET ASSEMBLY			
10	164 607 H1	BEARING			
11	160 299 H1	RETAINER, lower bearing seal			
12	884 873 C1	SEAL, steering shaft lower bearing			
13	884 875 C1	BUSHING, steering shaft			
14	\$	JACKET			

STEERING

STEERING WHEEL (Hard Rubber)



STEERING

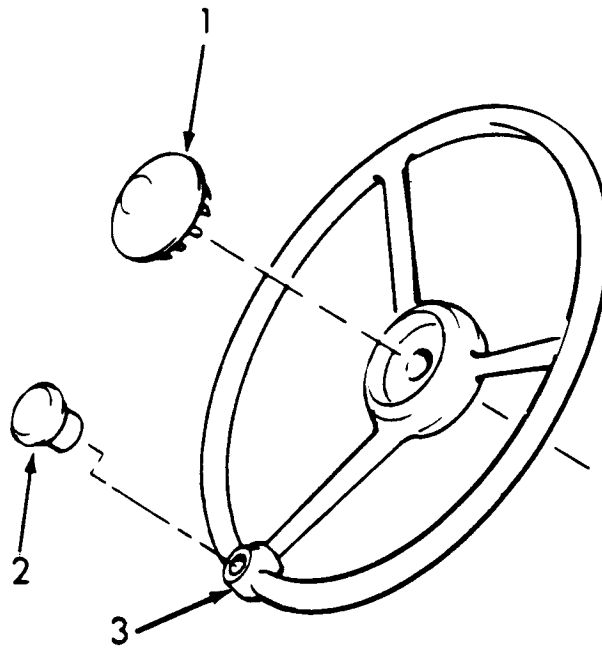
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING WHEEL - Continued
(Hard Rubber)

1	878 834 C1	WHEEL, steering (Order WHEEL ASSY, 1 104 996 C91)
2	55 152 C1	CAP, plug button
3	198 110 H1	KNOB, spinner
	277 232 R1	BOLT, 3/8 NC x 2-3/4"
	25 544 R1	WASHER, 3/8" ID (2)
	25 522 R1	NUT, 3/8 NC
4	198 111 H1	BUSHING

STEERING

STEERING WHEEL
(Plastic/15-3/4 inch Outside Diameter)



STEERING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING WHEEL - Continued
(Plastic/15-3/4 inch Outside Diameter)

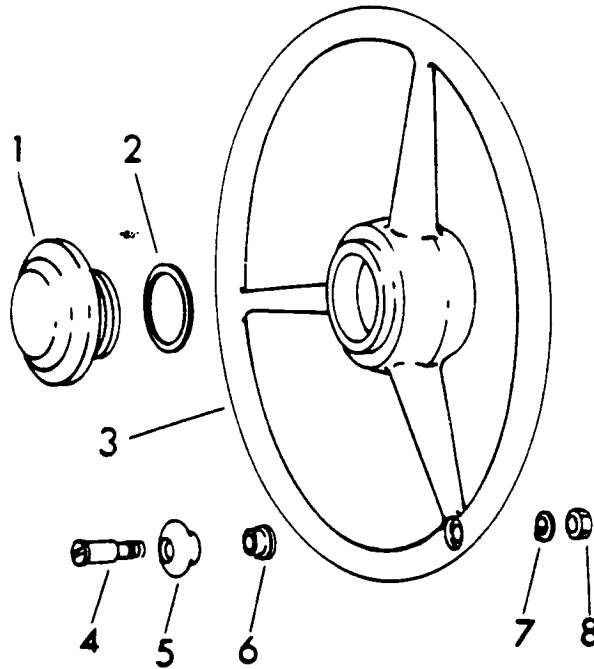
SERVICE PARTS for
"STEERING WHEEL"
(See NOTE)

1	790 680 R1	CAP			
2	3 143 578 R1	KNOB			
3	3 222 237 R1	WHEEL, steering			

NOTE - For complete
"WHEEL ASSY," order
1 104 996 C91

STEERING

STEERING WHEEL (Plastic/16 inch Outside Diameter)



STEERING

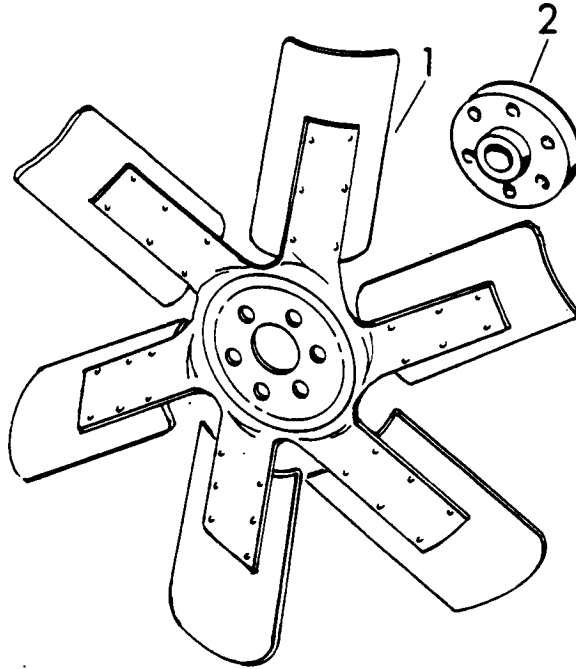
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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STEERING WHEEL - Continued
(Plastic/16 inch Outside Diameter)

	1 104 996 C91	WHEEL ASSY, steering Consists of the following parts —			
1	1 105 254 C1	COVER			
2	1 105 255 C1	RING, lock			
3	1 105 088 C1	WHEEL			
4	1 105 095 C1	SHAFT			
5	1 105 093 C1	KNOB			
6	1 105 094 C1	BUSHING			
7	103 321	WASHER, 3/8" lock			
8	25 522 R1	NUT, 3/8" NC			

COOLING

ENGINE FAN

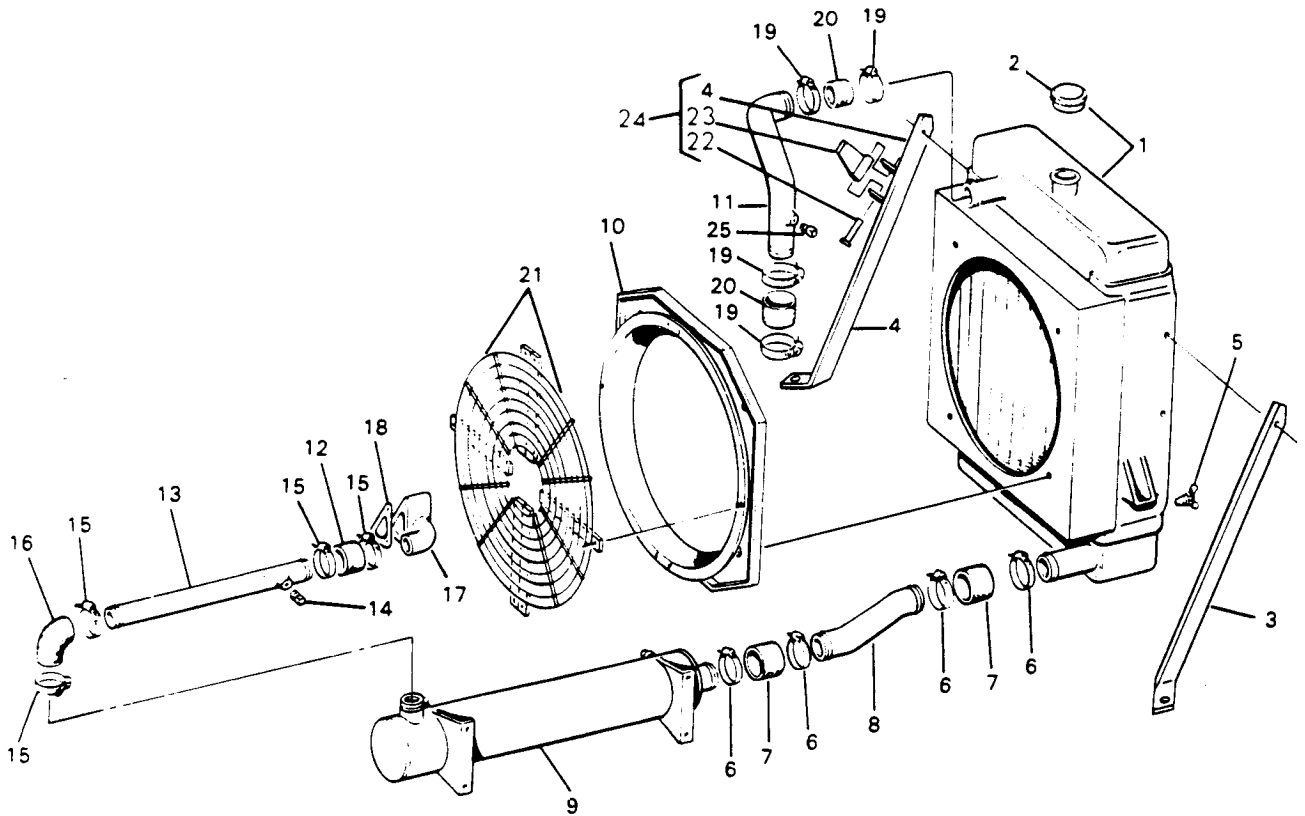


COOLING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE FAN - Continued					
1	942 469 C2	FAN, suction U001640 and below C001702 and below			
	24 845 R1	BOLT, 3/8 NC x 4" (6)			
	25 544 R1	WASHER, 3/8" ID (6)			
1	1 105 742 C1	FAN, blower U001641 and up C001703 and up			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (6)			
	25 544 R1	WASHER, 3/8" ID (6)			
2	683 731 C1	SPACER, fan (Used w/blower fan) U001641 and up C001703 and up			

COOLING

RADIATOR, HEAT EXCHANGER AND
CONNECTIONS
U001640 AND BELOW
C00# AND BELOW

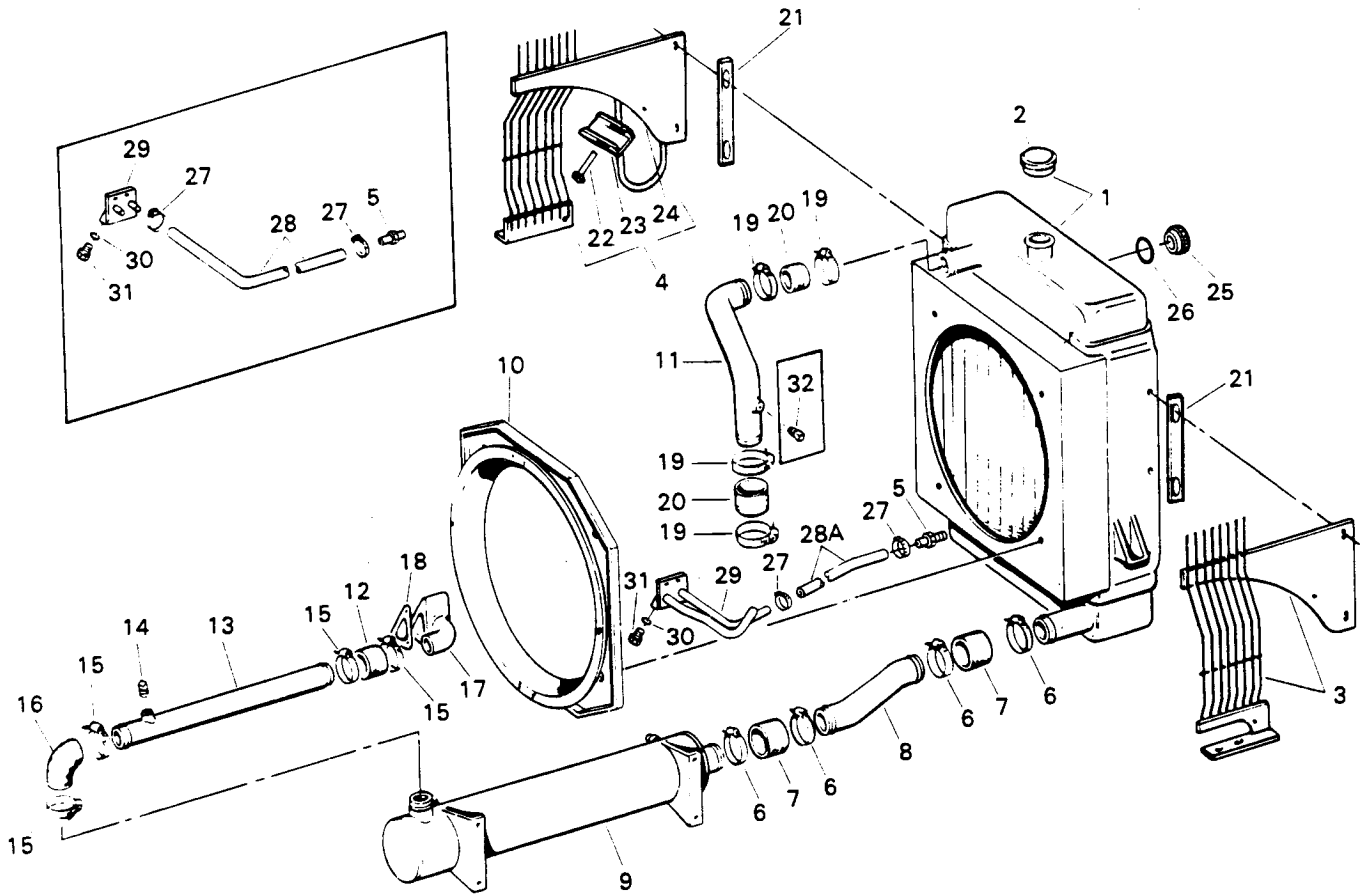


COOLING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RADIATOR, HEAT EXCHANGER AND CONNECTIONS - Continued U001640 AND BELOW C00# AND BELOW			21	1 121 478 C1	GUARD, finger (2)
				24 840 R1	BOLT, 3/8 NC x 1" (6)
				25 544 R1	WASHER, 3/8" ID (6)
				25 522 R1	NUT, 3/8" NC (6)
1	1 173 749 C91	RADIATOR	22	21 969 R1	PIN, pivot
	24 860 R1	BOLT, 1/2 NC x 1" (2)		103 407	PIN, cotter
	25 546 R1	WASHER, 1/2" ID (2)		137 199 H1	WASHER, 1/2" ID bowed
2	361 705 R91	CAP, radiator		25 536 R1	WASHER, 1/2" ID flat
3	1 105 575 C2	SUPPORT, radiator to frame LH	23	\$	SUPPORT
4	1 120 494 C91	SUPPORT, radiator to frame RH	24	1 120 497 C91	SUPPORT ASSEMBLY
	24 839 R1	BOLT, 3/8 NC x 3/4" (2)	25	444 588	PLUG, square head pipe
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (2)		407 010 R1	HOSE, bulk (2-1/4" ID x 3 ft.) (%) (X)
	25 526 R1	NUT, 1/2 NC (2)		407 012 R1	HOSE, bulk (2-1/2" ID x 3 ft.) (%) (X)
	25 544 R1	WASHER, 3/8" ID (2)		407 015 R1	HOSE, bulk (3" ID x 3 ft.) (%) (X)
	25 555 R1	WASHER, 1/2" ID (4)			(%) - Part number covers one foot of bulk item.
5	301 803 R91	VALVE, drain			
6	122 323 R91	CLAMP, hose (4)			
7		HOSE, connecting (Cut length 3-1/2" long from bulk HOSE, 407 015 R1) (2)			
8	944 955 C1	TUBE, radiator to heat exchanger			
9	1 105 534 C2	EXCHANGER, heat			
	25 522 R1	NUT, 3/8" NC (4)			
	25 544 R1	WASHER, 3/8" ID (8)			
10	943 151 C2	SHROUD, fan			
	25 653 R1	BOLT, 5/16 NC x 1/2" (4)			
	25 552 R1	WASHER, 5/16" ID (4)			
11	944 956 C2	TUBE, radiator to engine			
12		HOSE, connecting (Cut length 3-1/2" long from bulk HOSE, 407 012 R1)			
13	1 103 879 C1	TUBE, heat exchanger to manifold			
14	445 686	PLUG, pipe			
15	690 098 C1	CLAMP, hose (4)			
16	306 190 R1	ELBOW			
17	1 103 880 C1	ELBOW, water pump inlet			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (3)			
	25 544 R1	WASHER, 3/8" ID (3)			
18	673 396 C1	GASKET, manifold			
19	279 028 R91	CLAMP, hose (4)			
20		HOSE, connecting (Cut length 4" long from bulk HOSE, 407 010 R1) (2)			

COOLING

RADIATOR, HEAT EXCHANGER AND
CONNECTIONS
U001641 AND UP
C00# AND UP

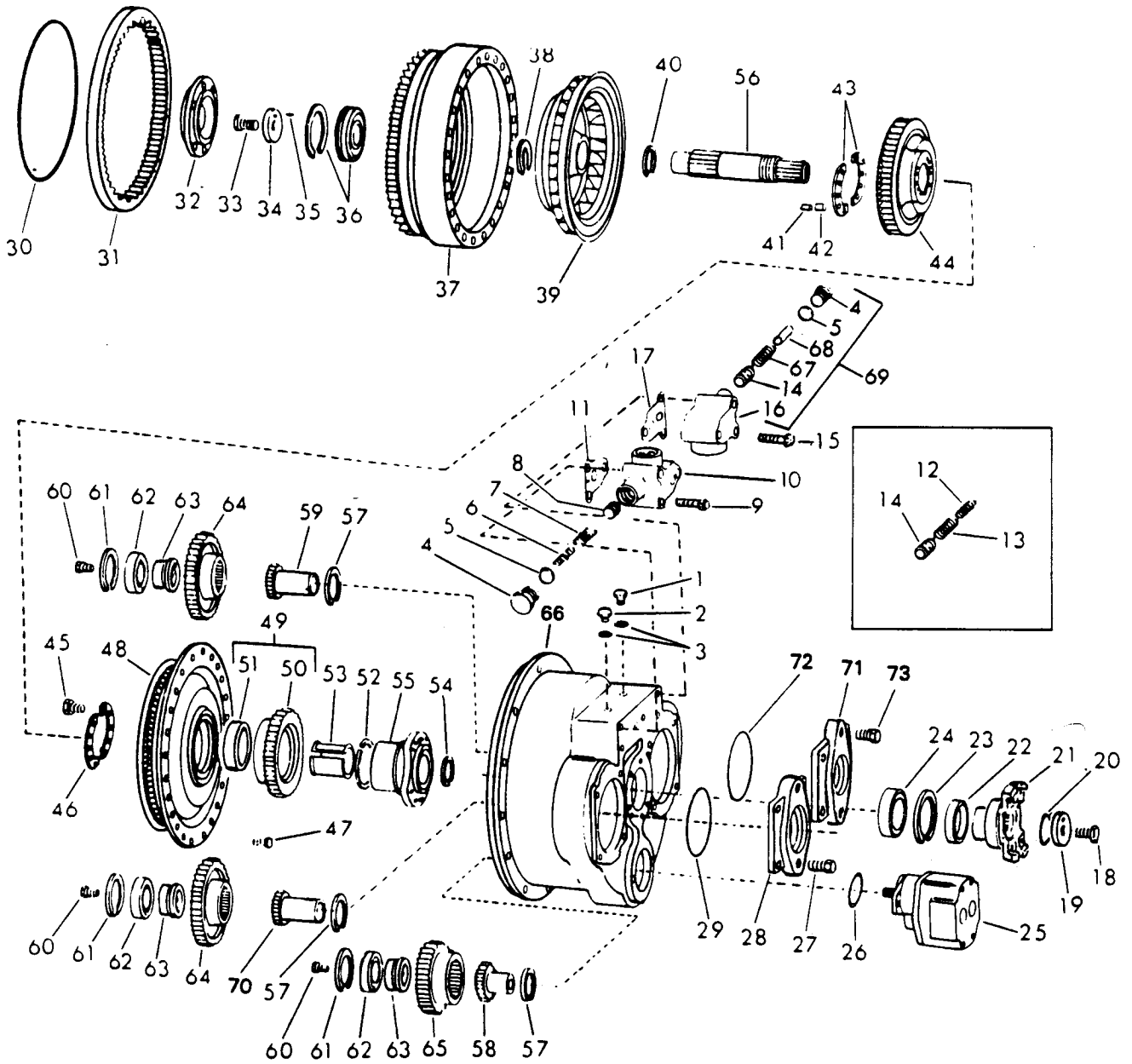


COOLING

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RADIATOR, HEAT EXCHANGER AND CONNECTIONS - Continued			19	279 028 R91	CLAMP, hose (4)
U001641 AND UP			20		HOSE, connecting (Cut length 4" long from bulk HOSE, 407 010 R1) (2)
C00# AND UP			21	1 128 040 C1	BAR, guard mounting (2)
1	1 173 749 C91	RADIATOR	22	21 969 R1	PIN, pivot
	24 860 R1	BOLT, 1/2 NC x 1" (2)		103 407	PIN, cotter
	25 546 R1	WASHER, 1/2" ID (2)		27 927 DA	WASHER, 17/32 x 7/8 x 5/32" flat (2)
2	361 705 R91	CAP, radiator		25 536 R1	WASHER, 17/32 x 1-1/16 x 3/32" flat
3	1 124 268 C3	GUARD, finger radiator to frame LH	23	\$	CHANNEL
	24 860 R1	BOLT, 1/2 NC x 1" (2)	24	\$	GUARD, radiator to frame RH
	24 865 R1	BOLT, 1/2 NC x 2-1/4" (2)	25	1 125 970 C1	INDICATOR, sight glass
	25 526 R1	NUT, 1/2" NC (2)	26	307 915 R1	"O" RING
1	140 754 C1	WASHER, 3/8" ID (2)	27	333 710 R91	CLAMP, hose (2)
	25 555 R1	WASHER, 1/2" ID (4)	28		HOSE, radiator coolant drain (Used with oil drain having short straight connecting tubes) (Cut length 54" long from bulk HOSE, 364 360 C1) U001641 through # C00# through #
4	1 212 560 H91	GUARD ASSY, finger radiator to frame RH	28A		HOSE, radiator coolant drain (Used with oil drain having long bent connecting tubes) (Cut length 36" long from bulk HOSE, 364 360 C1) U00# and up C00# and up
	24 860 R1	BOLT, 1/2 NC x 1" (2)	29		DRAIN, oil (Refer to "ENGINE, MOUNTING AND OIL DRAIN")
	24 865 R1	BOLT, 1/2 NC x 2-1/4" (2)	30	570 828 R1	"O" RING, plug
	25 526 R1	NUT, 1/2" NC (2)	31	9 410 359	PLUG, drain
1	140 754 C1	WASHER, 3/8" ID (2)	32	444 588	PLUG, square head pipe (If equipped) U001641 through # C00# through #
	25 555 R1	WASHER, 1/2" ID (4)		407 010 R1	HOSE, bulk (2-1/4" ID x 3 ft.) (%) (X)
5	864 444 R1	FITTING, hose		407 012 R1	HOSE, bulk (2-1/2" ID x 3 ft.) (%) (X)
6	122 323 R91	CLAMP, hose (4)		407 015 R1	HOSE, bulk (3" ID x 3 ft.) (%) (X)
7		HOSE, connecting (Cut length 3-1/2" long from bulk HOSE, 407 015 R1) (2)		364 360 C1	HOSE, bulk (3/4" ID x 50 ft.) (%) (X)
8	944 955 C1	TUBE, radiator to heat exchanger			(%) - Part number covers one foot of bulk item.
9	1 105 534 C2	EXCHANGER, heat			
	25 522 R1	NUT, 3/8" NC (4)			
	25 544 R1	WASHER, 3/8" ID (8)			
10	943 151 C2	SHROUD, fan			
	25 653 R1	BOLT, 5/16 NC x 1/2" (4)			
1	140 752 C1	WASHER (4)			
11	944 956 C2	TUBE, radiator to engine			
12		HOSE, connecting (Cut length 3-1/2" long from bulk HOSE, 407 012 R1)			
13	1 103 879 C1	TUBE, heat exchanger to manifold			
14	445 686	PLUG, pipe			
15	690 098 C1	CLAMP, hose (4)			
16	306 190 R1	ELBOW			
17	1 103 880 C1	ELBOW, water pump inlet			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (3)			
	25 544 R1	WASHER, 3/8" ID (3)			
18	673 396 C1	GASKET, manifold			

DRIVE TRAIN

TORQUE CONVERTER

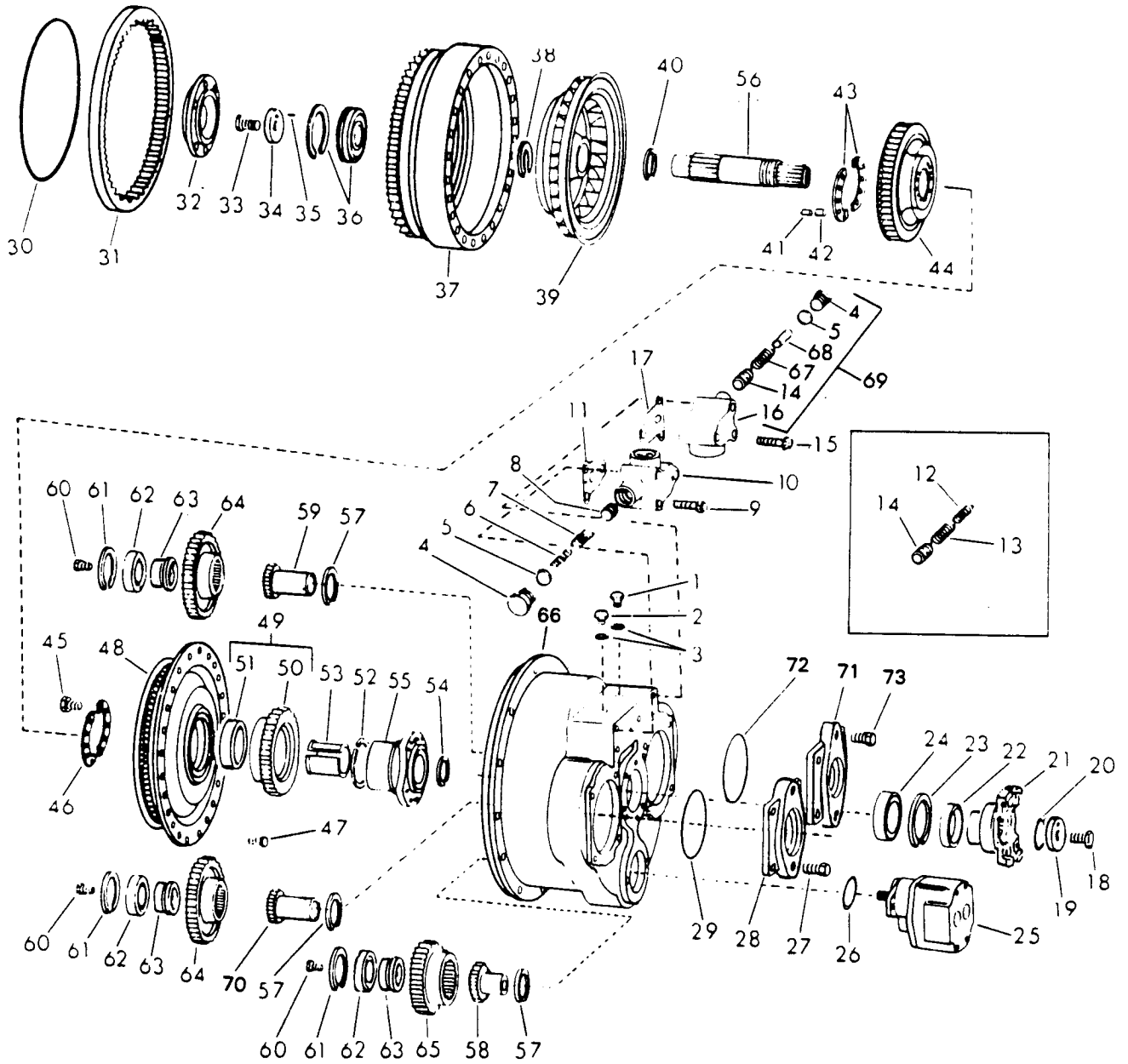


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER - Continued			18	181 433	BOLT, 1/2 NF x 1-3/4"
A	1 104 414 C91	CONVERTER ASSEMBLY, torque (Identification No. N-63913) (Order CONVERTER ASSEMBLY, 1 104 414 C93)	19	882 437 C1	RETAINER, washer
B	1 104 414 C92	CONVERTER ASSEMBLY, torque (Identification No. N-64338) (Order CONVERTER ASSEMBLY, 1 104 414 C93)	20	336 588 R1	"O" RING
C	1 104 414 C93	CONVERTER ASSEMBLY, torque (Identification No. N-64338)	21	1 103 018 C2	YOKE, output
D	1 171 453 C91	CONVERTER ASSEMBLY, torque (Identification No. N-65248)	22	336 626 R91	SEAL, oil
	140 483 H	BOLT, 3/8 NC x 1-1/4" (12)	23	336 589 R1	RING, snap
	25 544 R1	WASHER, 3/8" ID flat (12)	24	927 322 C92	BEARING
	444 588	PLUG, 1/2 NPTF square head pipe Consists of the following parts, Except Ref. No. 30 —	25		PUMP ASSY, charging (Refer to "TORQUE CONVERTER AND TRANSMISSION CHARGING PUMP")
1	223 037 H1	FITTING, connector	26	347 624 R1	"O" RING (A & B)
2	9 410 363	PLUG	26	1 110 395 C1	"O" RING (C & D)
3	606 304 C1	"O" RING (2)	27	24 861 R1	BOLT, 1/2 NC x 1-1/4" (A, B & C) (4)
4	336 572 R1	PLUG, relief valve (2)	28	933 824 C1	PLATE, pump mounting (Has a chamfered center hole pilot) (Order PLATE, 1 110 932 C1 and "O" RING, 343 700 R1) (A & B)
5	336 579 R1	WASHER, copper (2)	28	1 110 932 C1	PLATE, pump mounting (Has a counterbored center hole pilot) (A, B & C)
6	223 046 H1	SPRING, inner	29	933 786 C1	"O" RING (A, B & C)
7	927 285 C1	SPRING, outer	30		RING, converter to engine seal (Refer to "ENGINE, MOUNTING AND OIL DRAIN")
8	223 023 H1	PISTON, regulator	31	278 925 R2	RING, driving
9	223 041 H1	SCREW (3)		24 841 R1	BOLT, 3/8 NC x 1-1/2" (16)
10	223 039 H1	BODY, high pressure regulator valve		1 110 643 C1	WASHER, 3/8" ID (16)
11	223 031 H1	GASKET, valve body	32	883 085 C2	RETAINER, bearing
12	939 082 C1	SPRING, inner (A)		179 837	BOLT, 3/8 NC x 3/4" (6)
13	939 083 C1	SPRING, outer (A)	33	181 433	BOLT, 1/2 NF x 1-3/4"
14	336 573 R1	PISTON, regulator valve	34	882 437 C1	RETAINER, washer
15	223 041 H1	SCREW (3)	35	18 556 R1	PIN, roll
16	223 040 H1	BODY, converter regulator valve (A)	36	927 323 C91	BEARING w/SNAP RING, ball
16	1 110 360 C1	BODY, converter regulator valve (B, C & D)	37	222 678 H1	HOUSING, rotating
17	1 110 359 C1	GASKET, valve body	38	222 681 H1	RING, snap
			39	879 198 C1	WHEEL, turbine
			40	222 681 H1	RING, snap
			41	200 720 H1	PIN, roll (4)

DRIVE TRAIN

TORQUE CONVERTER - Continued



DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER - Continued			67	1 110 362 C1	SPRING, compression (B, C & D)
42	19 835 R1	PIN, spring (4)	68	1 110 361 C1	PIN, roller flywheel (B, C & D)
43	222 679 H1	PLATE, clamp (2)	69	1 111 476 C91	VALVE, regulator (B, C & D)
	222 682 H1	SCREW, guide wheel to carrier (6)	70	933 822 C1	HUB, splined (A, B & C)
44	222 676 H1	WHEEL ASSEMBLY, guide	70	630 220 C1	HUB, splined (D)
45	181 595	SCREW, impeller to pump gear (8)	71	933 824 C1	PLATE, pump mounting (Has a chamfered center hole pilot) (Order PLATE, 1 110 932 C1 and "O" RING, 343 700 R1) (A & B)
46	222 680 H2	PLATE, clamp (2)	71	1 110 932 C1	PLATE, pump mounting (Has a counterbored center hole pilot (A, B & C)
47	25 492 R1	BOLT, 5/16 NC x 7/8" (24)	71	1 113 034 C1	PLATE, pump mounting (D)
	613 752 C1	WASHER (24)	72	933 786 C1	"O" RING (A, B & C)
48	888 576 C1	WHEEL IMPELLER	72	877 690 C1	"O" RING (D)
49	933 780 C92	GEAR ASSEMBLY, drive	73	24 861 R1	BOLT, 1/2 NC x 1-1/4" (4)
50	\$	GEAR, drive			
51	933 781 C1	BUSHING			
52	934 207 C1	RING, piston			
53	223 020 H1	SLEEVE, split			
54	336 593 R1	RING, output shaft, piston			
55	933 782 C1	CARRIER, guide			
	21 318 R1	BOLT, 3/8 NC x 2-1/2" (6)			
	321 608 R1	WASHER, flat copper (6)			
56	933 787 C2	SHAFT, output			
57	336 590 R1	RING, snap (3)			
58	879 201 C1	HUB, splined			
59	933 822 C1	HUB, splined			
60	927 287 C1	BOLT, bearing retainer (3)			
61	336 591 R1	RING, snap (3)			
62	ST-731	BEARING, ball (3)			
63	223 021 H1	RETAINER, bearing (3)			
64	223 035 H2	GEAR, driven (2)			
65	223 034 H2	GEAR, driven			
66	1 110 913 C2	HOUSING, converter (A, B & C)			
	\$	PLATE, name			
	185 192 H1	SCREW, drive (4)			
66	1 110 401 C1	HOUSING, converter (D)			
	\$	PLATE, name			
	185 192 H1	SCREW, drive (4)			

DRIVE TRAIN

MEMORANDA

DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TORQUE CONVERTER SERVICE KIT

1 113 217 C91 KIT, torque converter seal
and gasket service
Consists of the following parts —

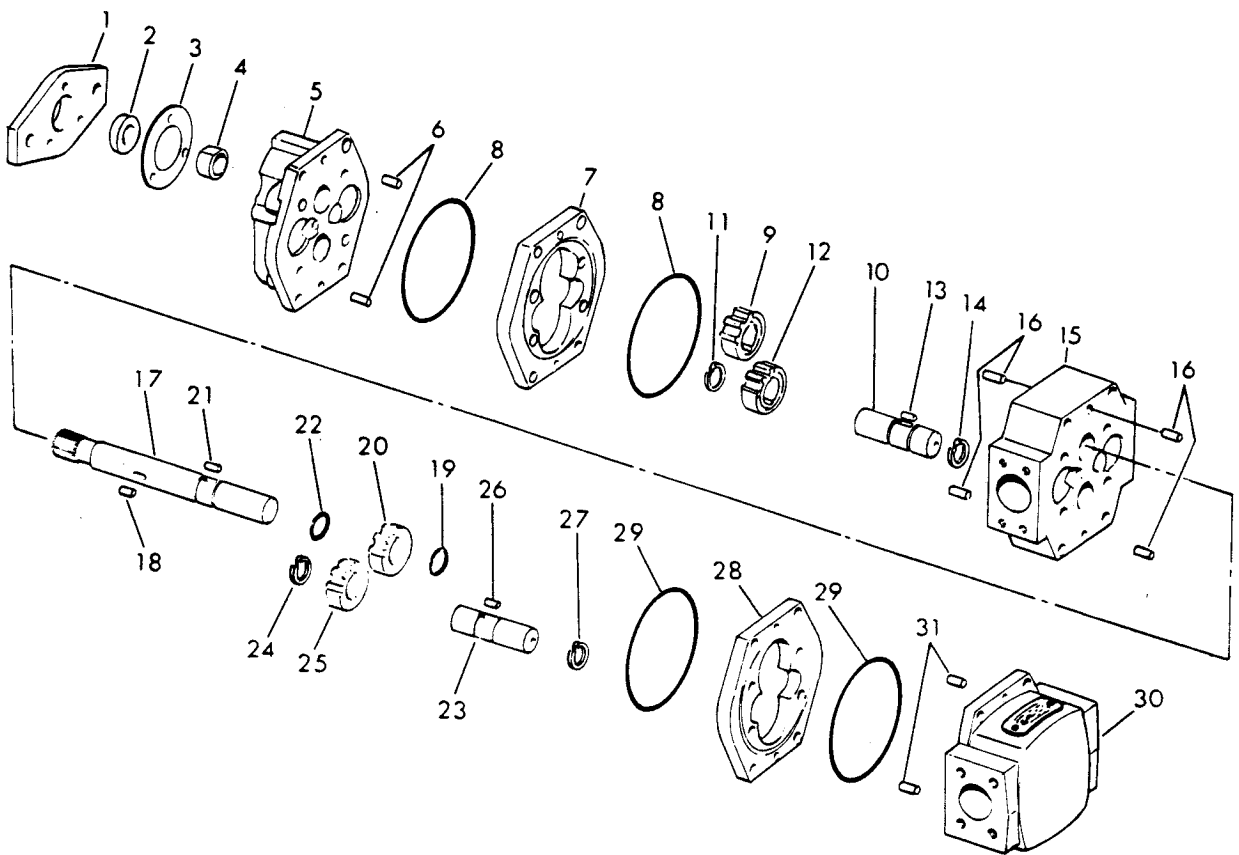
223 031 H1 GASKET
1 110 359 C1 GASKET, valve body
606 304 C1 "O" RING (2)
1 110 395 C1 "O" RING
933 786 C1 "O" RING (%) (2)
877 690 C1 "O" RING (@)
336 588 R1 "O" RING
336 593 R1 "O" RING
934 207 C1 RING, piston
336 626 R91 SEAL, oil

(%) - Used only on CONVERTER
ASSY, 1 104 414 C91,
C92 or C93

(@) - Used only on CONVERTER
ASSY, 1 171 453 C91

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION CHARGING PUMP



DRIVE TRAIN

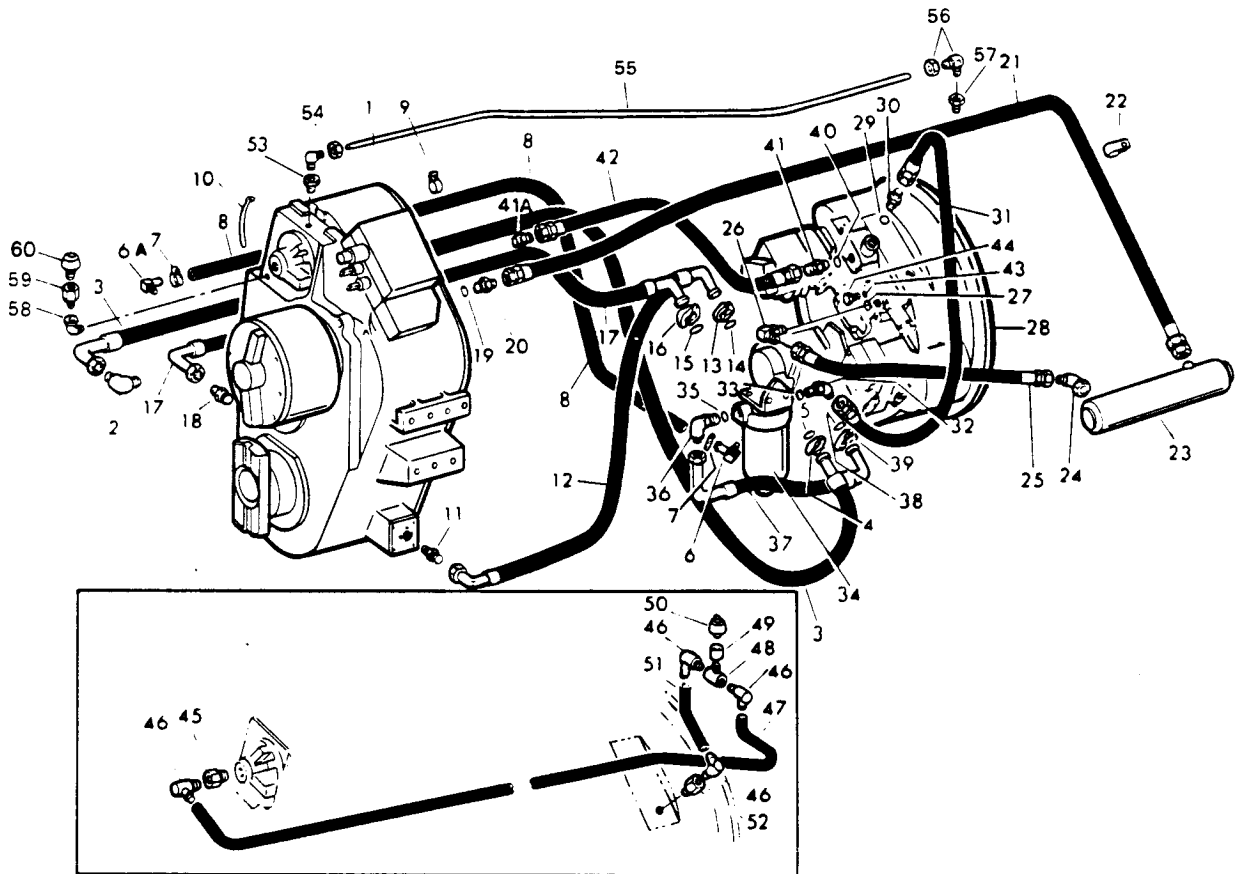
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION CHARGING PUMP - Continued			28	\$	CASE
	927 283 C92	PUMP ASSY, charging	29	(+)	"O" RING (2)
	24 840 R1	BOLT, 3/8 NC x 1" (2) Consists of the following parts —	30	\$	PLATE, end
1	877 639 C1	FLANGE, adapter	31	20 040 R1	PIN, dowel (2)
	179 818	BOLT, 5/16 NC x 1" (3)		\$	PLATE, name
2	923 015 C2	SEAL, oil (Also part of KIT, 1 111 889 C92)		923 014 C1	SCREW, drive (2)
3	877 642 C1	GASKET (Also part of KIT, 1 111 889 C92)	1 111 889 C92	KIT, seal (Consists of —	
4	877 644 C1	RING, locating		1 GASKET	877 642 C1
5	\$	PLATE, drive		4 "O" RING	\$
	24 847 R1	BOLT, 3/8 NC x 5" (4)		3 SEAL	\$ @
	25 684 R1	BOLT, 3/8 NC x 5-1/2" (4)		2 SEAL	923 015 C2)
6	20 040 R1	PIN, dowel (2)			
7	\$	CASE			
8	(+)	"O" RING (2)			
9	\$	GEAR			
10	\$	SHAFT, idler			
11	23 221 R1	RING, snap			
12	\$	GEAR			
13	141 151	PIN, dowel			
14	23 211 R1	RING, snap			
15	\$	SPACER			
16	20 040 R1	PIN, dowel (4)			
17	\$	SHAFT, drive			
18	141 151	PIN, dowel			
19	23 221 R1	RING, snap			
20	\$	GEAR			
21	141 151	PIN, dowel			
22	23 221 R1	RING, snap			
23	\$	SHAFT, idler			
24	23 221 R1	RING, snap			
25	\$	GEAR			
26	141 151	PIN, dowel			
27	23 221 R1	RING, snap			

(+) - Order KIT, 1 111 889 C92
 (@) - Not used in this pump

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION PIPING

(Used w/TRANSMISSION, 1 105 644 C91)

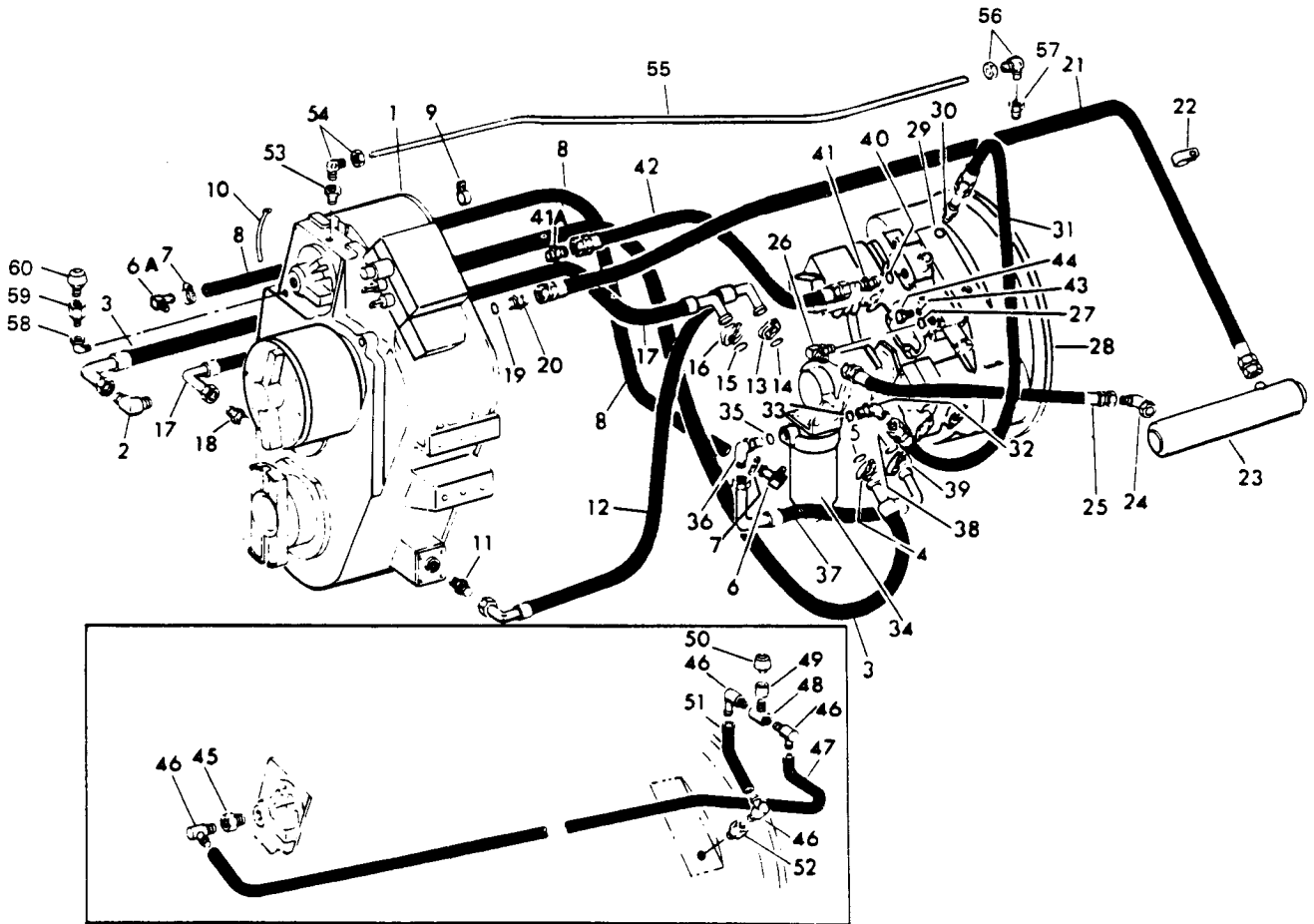


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION PIPING - Continued (Used w/TRANSMISSION, 1 105 644 C91)			LINE — HEAT EXCHANGER TO TRANSMISSION MANIFOLD		
LINE — FRONT OF TRANSMISSION TO FRONT ELEMENT OF PUMP			19	876 110 C1	"O" RING
1		TRANSMISSION ASSY (Refer to "TRANSMISSION, CONTROLS AND MOUNTING")	20	9 410 207	CONNECTOR
2	472 753 R1	ELBOW	21	886 714 C1	HOSE
3	927 594 C1	HOSE	22	28 123 R1	CLAMP (2)
4	877 949 C2	FLANGE, split (2)		9 413 979	NUT, 3/8" NC lock (2)
	101 896 R1	BOLT, 3/8 NC x 1-1/8" (4)		25 544 R1	WASHER, 3/8" ID (4)
5	876 071 C1	"O" RING	23		EXCHANGER, heat (Refer to "RADIATOR, HEAT EXCHANGER AND CONNECTIONS")
LINE — DRAIN BACK FLYWHEEL HOUSING TO TRANSMISSION SUMP			LINE — CONVERTER TO HEAT EXCHANGER		
6	171 817 R1	ELBOW	24	9 410 285	ELBOW
6A	171 817 R1	ELBOW	25	1 120 088 C1	HOSE
7	311 164 C91	CLAMP (2)	26	1 120 087 C1	FITTING
8		HOSE (Cut length 42" long from bulk HOSE, 935 723 C1)	27	368 269 R1	"O" RING
9	308 872 R1	CLAMP	28		CONVERTER ASSY, torque (Refer to "TORQUE CONVERTER")
	24 860 R1	BOLT, 1/2 NC x 1"	LINE — FILTER TO CONVERTER		
	25 546 R1	WASHER, 1/2" ID	29	876 110 C1	"O" RING
10	935 522 C1	STRAP, tie	30	9 410 207	CONNECTOR
SUCTION LINE — TRANSMISSION TO REAR ELEMENT OF PUMP			31	222 634 H1	HOSE
11	9 402 713	CONNECTOR	32	9 411 109	ELBOW, 45°
12	927 591 C1	HOSE	33	876 110 C1	"O" RING
13	290 045 R1	FLANGE, split (2)	LINE — PUMP TO FILTER		
	205 079 R1	BOLT, 7/16 NC x 1-1/8" (4)	34		FILTER ASSEMBLY, oil (Refer to "TORQUE CONVERTER AND TRANSMISSION OIL FILTER")
14	876 072 C1	"O" RING	35	876 110 C1	"O" RING
SUCTION LINE — TRANSMISSION TO FRONT ELEMENT OF PUMP			36	9 410 981	ELBOW
15	876 072 C1	"O" RING	37	927 593 C1	HOSE
16	290 045 R1	FLANGE, split (2)	38	876 071 C1	"O" RING
	205 079 R1	BOLT, 7/16 NC x 1-1/8" (4)	39	877 949 C2	FLANGE, split (2)
17	927 592 C1	HOSE		101 896 R1	BOLT, 3/8 NC 1-1/8" (4)
18	9 402 713	CONNECTOR			

DRIVE TRAIN

TORQUE CONVERTER AND
TRANSMISSION PIPING - Continued
(Used w/TRANSMISSION, 1 105 644 C91)



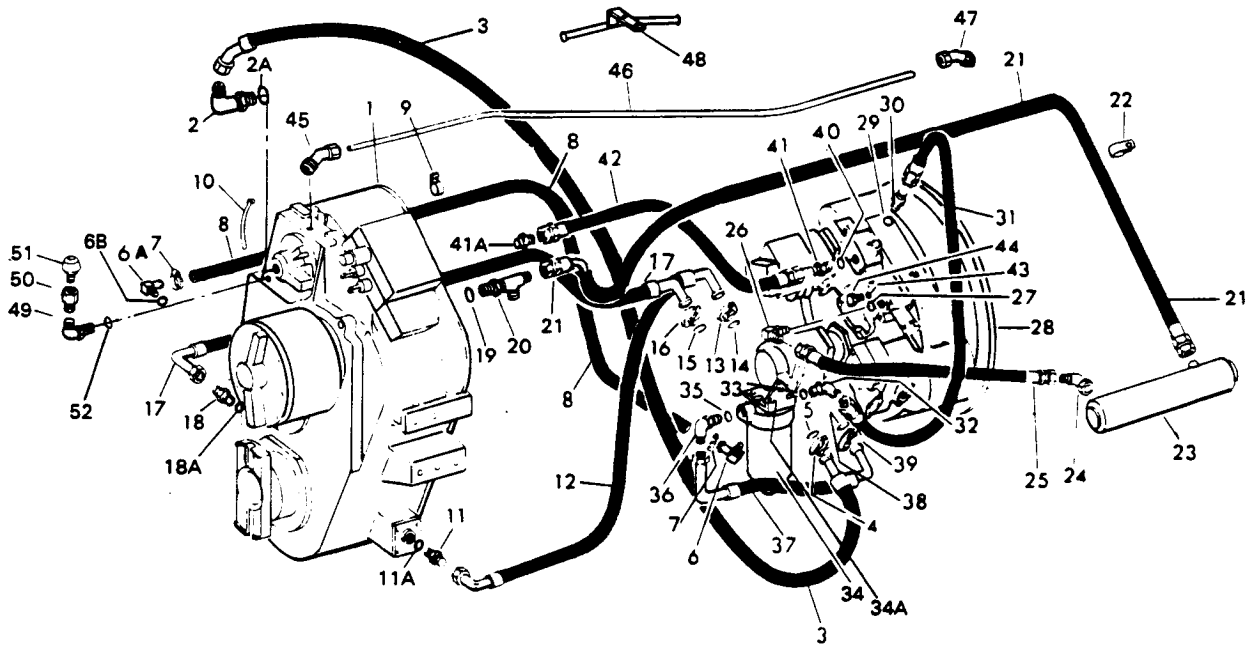
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION PIPING - Continued (Used w/TRANSMISSION, 1 105 644 C91)			55		TUBE, vent (Cut length 48" long from bulk TUBE, 417 199 C2) U001007 to 2372 C00# to 2396
LINE — CONVERTER TO TRANSMISSION VALVE			56	175 777 H1	ELBOW U001007 to 2372 C00# to 2396
40	876 106 C1	"O" RING			
41	9 410 203	CONNECTOR	57	120 322	ADAPTER U001007 to 2372 C00# to 2396
41A		CONNECTOR (Refer to "TRANSMISSION — External Parts")			
42	205 775 H1	HOSE	58	120 063	ELBOW U001007 to 2372 C00# to 2396
CONVERTER — CONTROL VALVE			59	938 627 C1	ADAPTER, pipe U001007 to 2372 C00# to 2396
43	369 751 R1	"O" RING			
44	9 410 356	PLUG	60	923 745 C91	BREATHER U001007 to 2372 C00# to 2396
LINE — BREATHER				938 628 C1	ANGLE, breather tee U001006 and below C00# and below
45	934 752 C1	ADAPTER U001006 and below C00# and below		25 483 R1	BOLT, 1/4 NC x 1" (2)
46	864 462 R1	ELBOW (4) U001006 and below C00# and below		25 519 R1	NUT, 1/4" NC (2)
				25 542 R1	WASHER, 1/4" ID (4)
47	938 682 C1	HOSE U001006 and below C00# and below		1 123 375 C1	SUPPORT, filter mounting (Used w/FILTER, 1 140 046 C91 or C92) U00# to 2372 C00# to 2396
48	444 141	TEE U001006 and below C00# and below		24 862 R1	BOLT, 1/2 NC x 1-1/2" (3)
				25 546 R1	WASHER, 1/2" ID (3)
				25 526 R1	NUT, 1/2" NC (3)
49	187 398	COUPLING U001006 and below C00# and below		935 723 C1	HOSE, bulk (1" ID x 50 ft.) (%) (X)
50	923 745 C91	BREATHER U001006 and below C00# and below		417 199 C2	TUBE, bulk (3/8" OD x 50 ft.) (%) (X)
					(%) - Part number represents one foot of bulk item.
51	938 683 C1	HOSE U001006 and below C00# and below			
	27 723 C1	CLAMP (2)			
52	934 752 C1	COUPLING U001006 and below C00# and below			
53	444 012	ADAPTER U001007 to 2372 C00# to 2396			
54	182 960 H1	ELBOW U001007 to 2372 C00# to 2396			

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION PIPING

(Used w/TRANSMISSION 1 111 285 C91 or C92)

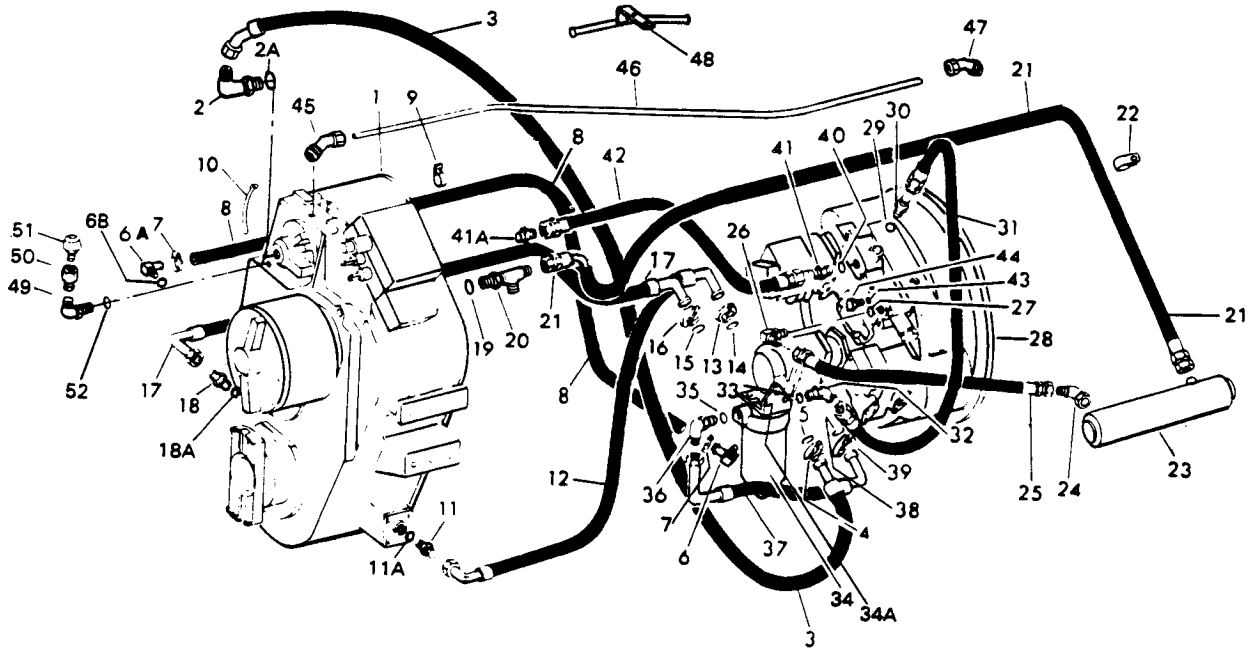


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION PIPING - Continued (Used w/TRANSMISSION 1 111 285 C91 or C92)			18	9 410 207	CONNECTOR
LINE — FRONT OF TRANSMISSION TO FRONT ELEMENT OF PUMP			18A	296 247 R1	"O" RING
1		TRANSMISSION ASSY (Refer to "TRANSMISSION, CONTROLS AND MOUNTING")	19		"O" RING (Refer to "TRANSMISSION - Rear Cover")
2	153 619 C91	ELBOW	20		TEE (Refer to "TRANSMISSION - Rear Cover")
2A	368 269 R1	"O" RING	21	1 126 772 C1	HOSE (71" long and has a 90° end fitting and a straight end fitting) U002373 through # C002397 through #
3	927 594 C1	HOSE	21	1 128 435 C1	HOSE (68" long and has two 90° end fittings) U00# and up C00# and up
4	877 949 C2 101 896 R1	FLANGE, split (2) BOLT, 3/8 NC x 1-1/8" (4)	22	28 123 R1 9 413 979 25 544 R1	CLAMP (2) NUT, 3/8" NC lock (2) WASHER, 3/8" ID (4)
5	876 071 C1	"O" RING	23		EXCHANGER, heat (Refer to "RADIATOR, HEAT EXCHANGER AND CONNECTIONS")
LINE — DRAIN BACK FLYWHEEL HOUSING TO TRANSMISSION SUMP			LINE — CONVERTER TO HEAT EXCHANGER		
6	171 817 R1	ELBOW	24	9 410 285	ELBOW
6A	180 444 C1	ELBOW	25	1 120 088 C1	HOSE
6B	296 247 R1	"O" RING	26	1 120 087 C1	FITTING
7	311 164 C91	CLAMP (2)	27	368 269 R1	"O" RING
8		HOSE (Cut length 42" long from bulk HOSE, 935 723 C1)	28		CONVERTER ASSY, torque (Refer to "TORQUE CONVERTER")
9	308 872 R1 24 860 R1 25 546 R1	CLAMP BOLT, 1/2 NC x 1" WASHER, 1/2" ID	LINE — FILTER TO CONVERTER		
10	935 522 C1	STRAP, tie	29	876 110 C1	"O" RING
SUCTION LINE — TRANSMISSION TO REAR ELEMENT OF PUMP			30	9 410 207	CONNECTOR
11	9 410 207	CONNECTOR	31	222 634 H1	HOSE
11A	296 247 R1	"O" RING	32	9 411 109	ELBOW, 45°
12	927 591 C1	HOSE	33	876 110 C1	"O" RING
13	290 045 R1 205 079 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/8" (4)	LINE — PUMP TO FILTER		
14	876 072 C1	"O" RING	34		FILTER ASSEMBLY, oil (Refer to "TORQUE CONVERTER AND TRANSMISSION OIL FILTER")
SUCTION LINE — TRANSMISSION TO FRONT ELEMENT OF PUMP					
15	876 072 C1	"O" RING			
16	290 045 R1 205 079 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/8" (4)			
17	927 592 C1	HOSE			

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION PIPING - Continued (Used w/TRANSMISSION 1 111 285 C91 or C92)

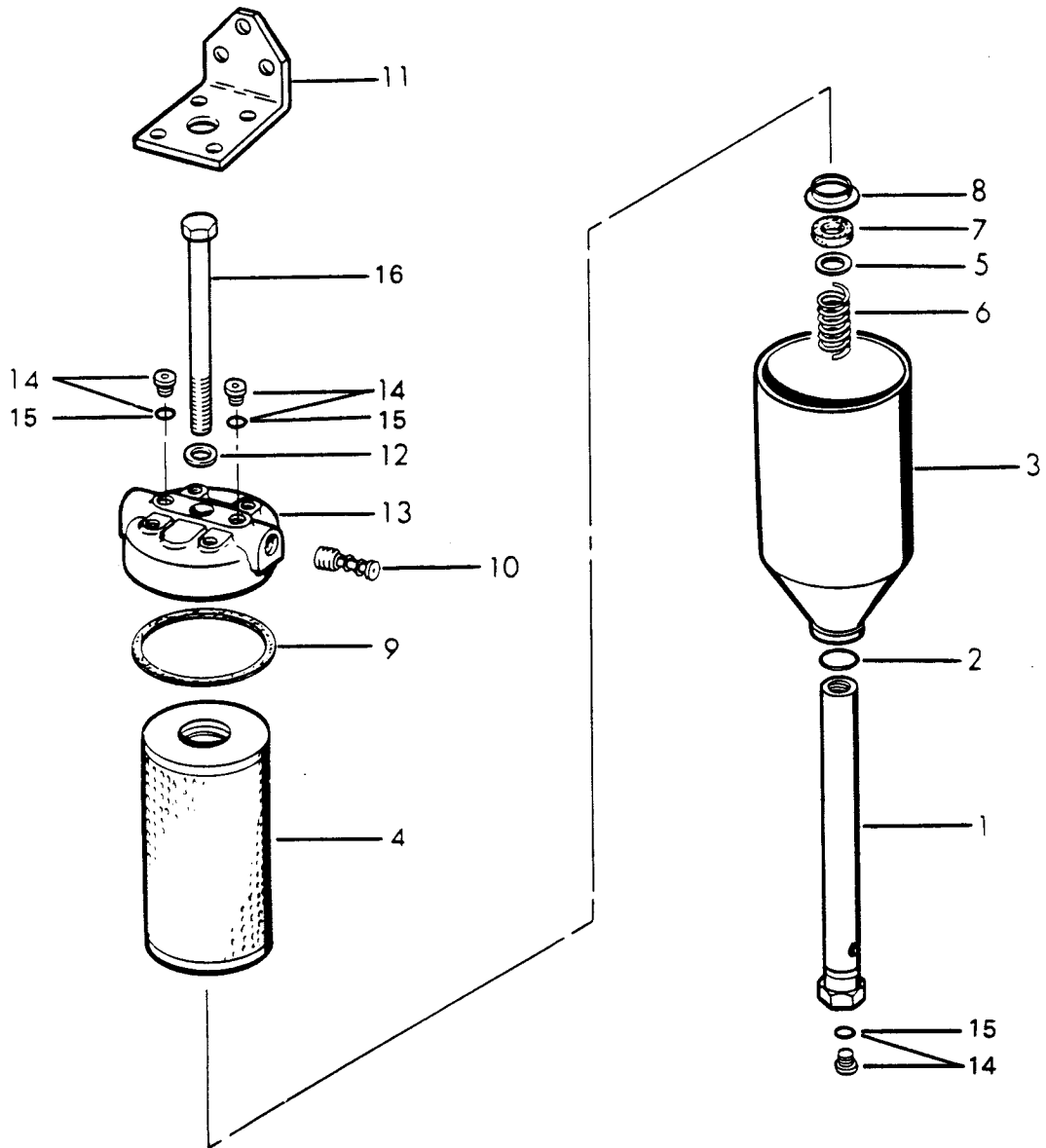


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION PIPING - Continued (Used w/TRANSMISSION 1 111 285 C91 or C92)					
34A	1 123 375 C1	SUPPORT, filter mounting			
	24 862 R1	BOLT, 1/2" NC x 1-1/2" (3)			
	25 546 R1	WASHER, 1/2" ID (3)			
	25 526 R1	NUT, 1/2" NC (3)			
35	876 110 C1	"O" RING			
36	9 410 981	ELBOW			
37	927 593 C1	HOSE			
38	876 071 C1	"O" RING			
39	877 949 C2	FLANGE, split (2)			
	101 896 R1	BOLT, 3/8 NC x 1-1/8" (4)			
LINE — CONVERTER TO TRANSMISSION VALVE					
40	876 106 C1	"O" RING			
41	9 410 203	CONNECTOR			
41A		CONNECTOR (Refer to "TRANSMISSION - External Parts")			
42	205 775 H1	HOSE			
CONVERTER — CONTROL VALVE					
43	369 751 R1	"O" RING			
44	9 410 356	PLUG			
LINE — BREATHER					
45	1 126 721 C1	ELBOW			
46		TUBE, vent (Cut length 48" long from bulk TUBE, 417 200 C2)			
47	885 006 C1	ELBOW			
48	1 128 287 C1	TUBE, tube support			
49	9 410 979	ELBOW			
50	627 928 C1	ADAPTER			
51	923 745 C91	BREATHER			
52	876 108 C1	"O" RING			
	935 723 C1	HOSE, bulk (1" ID x 50 ft.) (%) (X)			
	417 200 C2	TUBE, bulk (1/2" OD x 50 ft.) (%) (X)			
		(%) - Part number represents one foot of bulk item.			

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION
OIL FILTER
U00# AND BELOW
C00# AND BELOW

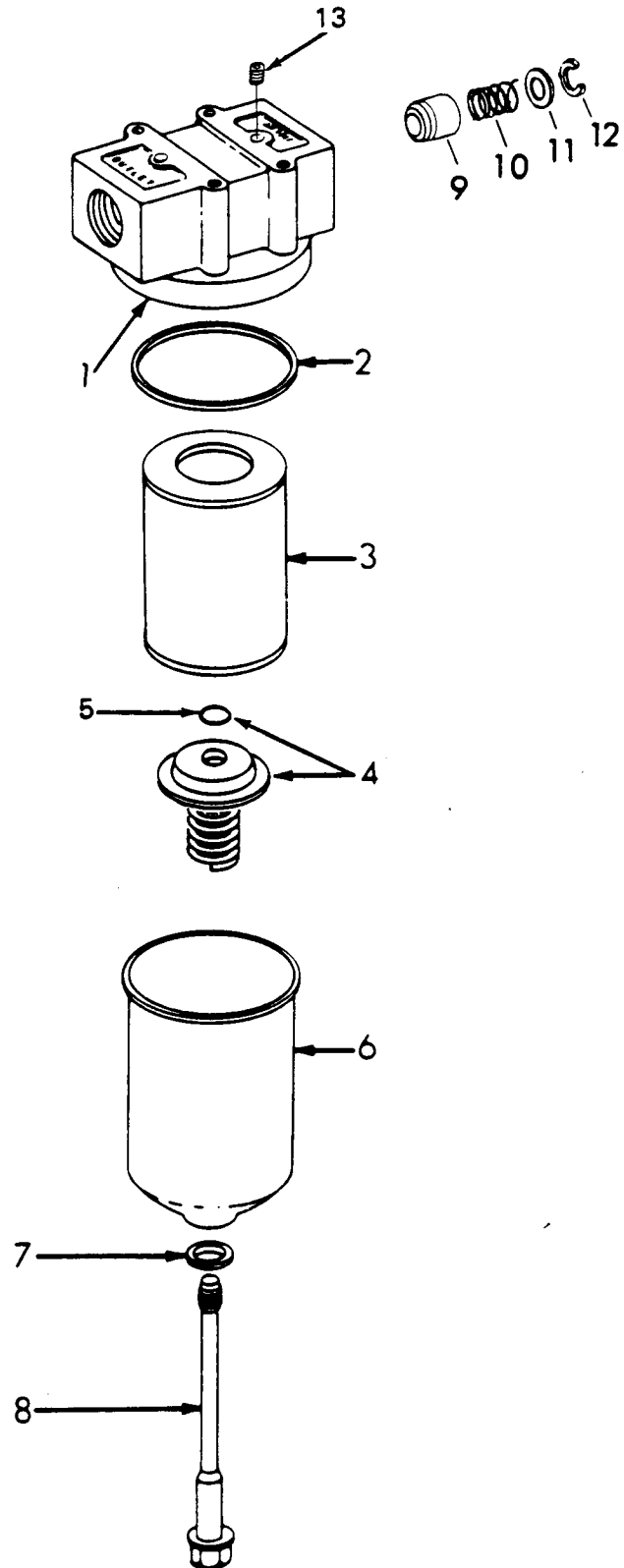


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION					
OIL FILTER - Continued					
U00# AND BELOW					
C00# AND BELOW					
	930 520 C92	FILTER ASSEMBLY, oil			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (3)			
	25 526 R1	NUT, 1/2" NC (3)			
	25 546 R1	WASHER, 1/2" ID (3)			
		Consists of the following parts —			
1	1 214 331 H1	POST			
2	27 707 R1	"O" RING			
3	1 139 175 C1	BOWL			
4	930 654 C1	ELEMENT			
5	834 436 R1	WASHER, flat			
6	1 110 754 C1	SPRING			
7	932 995 C1	GASKET			
8	1 110 489 C1	CAP			
9	932 994 C2	RING, sealing			
10	1 111 063 C2	VALVE, by-pass			
11	\$	BRACKET, mounting			
	\$	BOLT (4)			
12	935 776 C1	GASKET			
13	\$	HEAD			
14	1 139 184 C91	PLUG ASSY (3)			
15	369 751 R1	"O" RING (3)			
16	26 560 R1	BOLT, 5/8 NF x 5-1/4" center			

DRIVE TRAIN

TORQUE CONVERTER AND TRANSMISSION
OIL FILTER
U00# AND UP
C00# AND UP

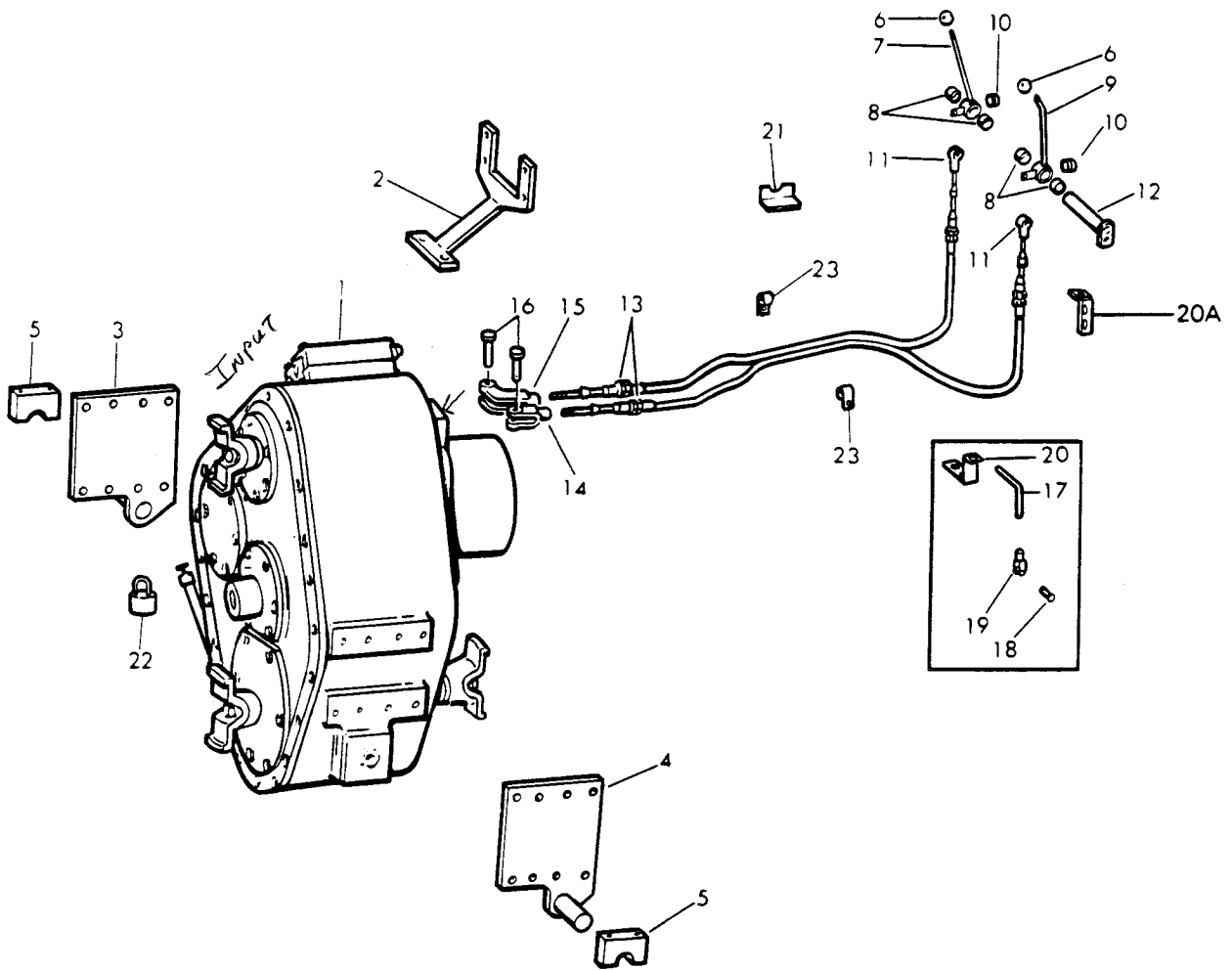


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER AND TRANSMISSION					
OIL FILTER - Continued					
U00# AND UP					
C00# AND UP					
	1 140 046 C92	FILTER ASSY, oil			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	25 544 R1	WASHER, 3/8" ID (4)			
		Consists of the following parts —			
1	\$	BASE			
2	3 042 934 R1	"O" RING			
3	1 140 079 C1	ELEMENT, oil filter (Part number on end of element) (Order one ELEMENT, 1 140 079 C2 and one RETAINER ASSY, 741 240 C91)			
3	1 140 079 C2	ELEMENT, oil filter (Part number on end of element)			
4	741 240 C91	RETAINER ASSY, element			
5	352 221 R1	"O" RING			
	or				
5	377 952 R1	"O" RING			
6	631 145 C1	BODY, oil filter			
7	619 814 C1	WASHER, seal			
8	631 143 C1	BOLT			
9	706 950 C1	VALVE, filter by-pass			
10	622 663 C2	SPRING			
11	103 343	WASHER, 17/32" ID flat			
12	338 835 R1	RING, retaining			
13	444 692	PLUG, hex-socket (2)			

DRIVE TRAIN

TRANSMISSION, CONTROLS AND MOUNTING



DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION, CONTROLS AND MOUNTING - Continued			13	214 294 H3	CABLE, control (2)
				or	
			13	1 019 194 C1	CABLE, control (2)
1	1 105 644 C91	TRANSMISSION ASSEMBLY (Consists of all parts listed under "TRANSMISSION") U002372 and below C002396 and below (Order the following parts — 2 CONNECTOR 9 410 207 1 ELBOW 153 619 C91 2 ELBOW 1 126 721 C1 1 ELBOW 180 444 C1 1 HOSE 1 128 435 C1 3 "O" RING 296 247 R1 1 "O" RING 368 269 R1 1 TRANSMISSION ASSY 1 111 285 C92 1 TUBE (48" long) 417 200 C2)	14	676 595 C1 25 931 R1	CLEVIS NUT, 5/16" NF jam
			15	1 200 549 H1 25 931 R1	CLEVIS NUT, 5/16" NF jam
			16	219 497 H1 103 372	PIN, clevis (2) PIN, cotter (2)
			17	883 893 C1	ROD, link U002135 and below C002111 and below
			18	103 493	PIN, clevis U002135 and below C002111 and below PIN, cotter
1	1 111 285 C92	TRANSMISSION ASSEMBLY (Consists of all parts listed under "TRANSMISSION") U002373 and up C002397 and up		103 361	
			19	117 824	CLEVIS, rod end U002135 and below C002111 and below NUT, No. 10 NF
2	933 144 C1 24 861 R1 80 295 R1 25 546 R1	SUPPORT, transmission top BOLT, 1/2 NC x 1-1/4" (2) BOLT, 1/2 NF x 1-1/2" (2) WASHER, 1/2" ID (4)		103 088	
			20	886 855 C1	SUPPORT, neutral safety switch U002135 and below C002111 and below
3	894 930 C1 24 866 R1 9 412 230 25 546 R1	SUPPORT, transmission lower LH BOLT, 1/2 NC x 2-1/2" (7) NUT, 1/2" NC (7) WASHER, 1/2" ID (14)		25 487 R1 25 532 R1 25 519 R1 25 931 R1	BOLT, 1/4 NC x 1-1/2" (2) WASHER, 1/4" ID (4) NUT, 1/4" NC (2) NUT, 5/16" NF
4	894 931 C1 24 863 R1 25 546 R1	SUPPORT, transmission lower RH BOLT, 1/2 NC x 1-3/4" (8) WASHER, 1/2" ID (8)	20A	1 124 944 C1	SUPPORT, neutral safety switch U002136 and up C002112 and up
				or	
5	216 618 H2 275 635 R1 25 546 R1	BAR (2) BOLT, 1/2 NC x 3" (4) WASHER, 1/2" ID (4)	20A	1 173 721 C1	SUPPORT, neutral safety switch U002136 and up C002112 and up
				25 487 R1 25 532 R1 25 519 R1 25 931 R1	BOLT, 1/4 NC x 1-1/2" (2) WASHER, 1/4" ID (4) NUT, 1/4" NC (2) NUT, 5/16" NF
6	1 131 775 C1	KNOB, lever (2)			
	or				
6	264 055 R2	KNOB, lever (2)			
7	899 399 C1	LEVER, gear range	21	1 125 805 C1 25 222 R1 25 542 R1	HINGE, directional lever lock BOLT, 1/4 NC x 3/4" (2) WASHER, 1/4" ID (2)
8	621 050 C91	BEARING (4)			
	or				
8	630 348 C91	BEARING (4)	22	650 382 C91	PADLOCK w/KEYS
9	1 124 948 C1	LEVER, directional	23	143 142 H1 70 427 R1 25 524 R1 25 545 R1	CLAMP (2) BOLT, 7/16 NC x 1-1/4" NUT, 7/16" NC WASHER, 7/16" ID (2)
10	444 687	PLUG, pipe (2)			
11	514 358 C1 25 493 R1 25 520 R1 25 931 R1	END, rod (2) BOLT, 5/16 NC x 1" (2) NUT, 5/16" NC (2) NUT, 5/16" NF (2)			
12	1 101 459 C2 24 839 R1 25 553 R1	PIN, pivot BOLT, 3/8 NC x 3/4" WASHER, 3/8" ID			

DRIVE TRAIN

MEMORANDA

DRIVE TRAIN

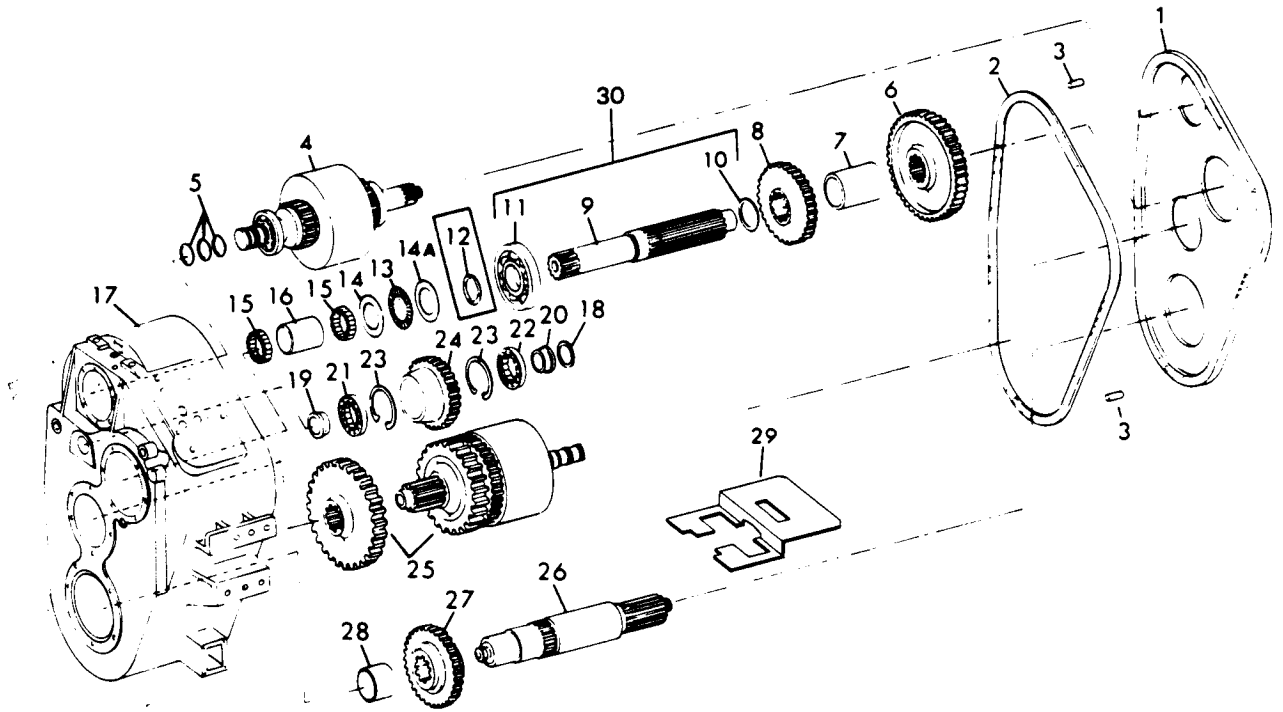
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION SERVICE KIT					
1	113 218 C91	KIT, transmission seal and gasket service Consists of the following parts —			
1	110 497 C1	GASKET (3)			
	113 897	GASKET, annular (%) (2)			
	116 609 H1	GASKET			
	116 611 H1	GASKET			
	120 275 H1	GASKET			
	125 524 H1	GASKET			
	715 418 C1	GASKET, transmission valve (@)			
	928 466 C1	GASKET			
1	110 477 C1	GASKET			
	355 966 R1	"O" RING (9)			
	368 269 R1	"O" RING (5)			
	352 221 R1	"O" RING (3)			
	21 003 R1	"O" RING (2)			
	364 885 R1	"O" RING (@) (2)			
	702 283 R1	"O" RING (2)			
	22 416 R1	"O" RING			
	252 556 R1	"O" RING			
	355 740 R1	"O" RING			
	364 145 R1	"O" RING			
	370 920 R1	"O" RING			
	379 181 R1	"O" RING			
	707 253 R1	"O" RING			
	708 560 R1	"O" RING			
	876 106 C1	"O" RING			
1	110 577 C1	"O" RING			
1	111 873 C1	"O" RING			
3	046 999 R1	"O" RING			
	880 605 C91	OIL SEAL (2)			
	192 527 C1	OIL SEAL, forward gear			
	923 198 C1	RING (3)			
	923 199 C1	RING (3)			
	922 911 C1	RING (2)			
	922 912 C1	RING (2)			
	877 481 C1	SHIM (3)			
	877 482 C1	SHIM (3)			
	877 483 C1	SHIM (3)			

(%) - One used on this transmission

(@) - Not used on this transmission

DRIVE TRAIN

TRANSMISSION Internal Parts



DRIVE TRAIN

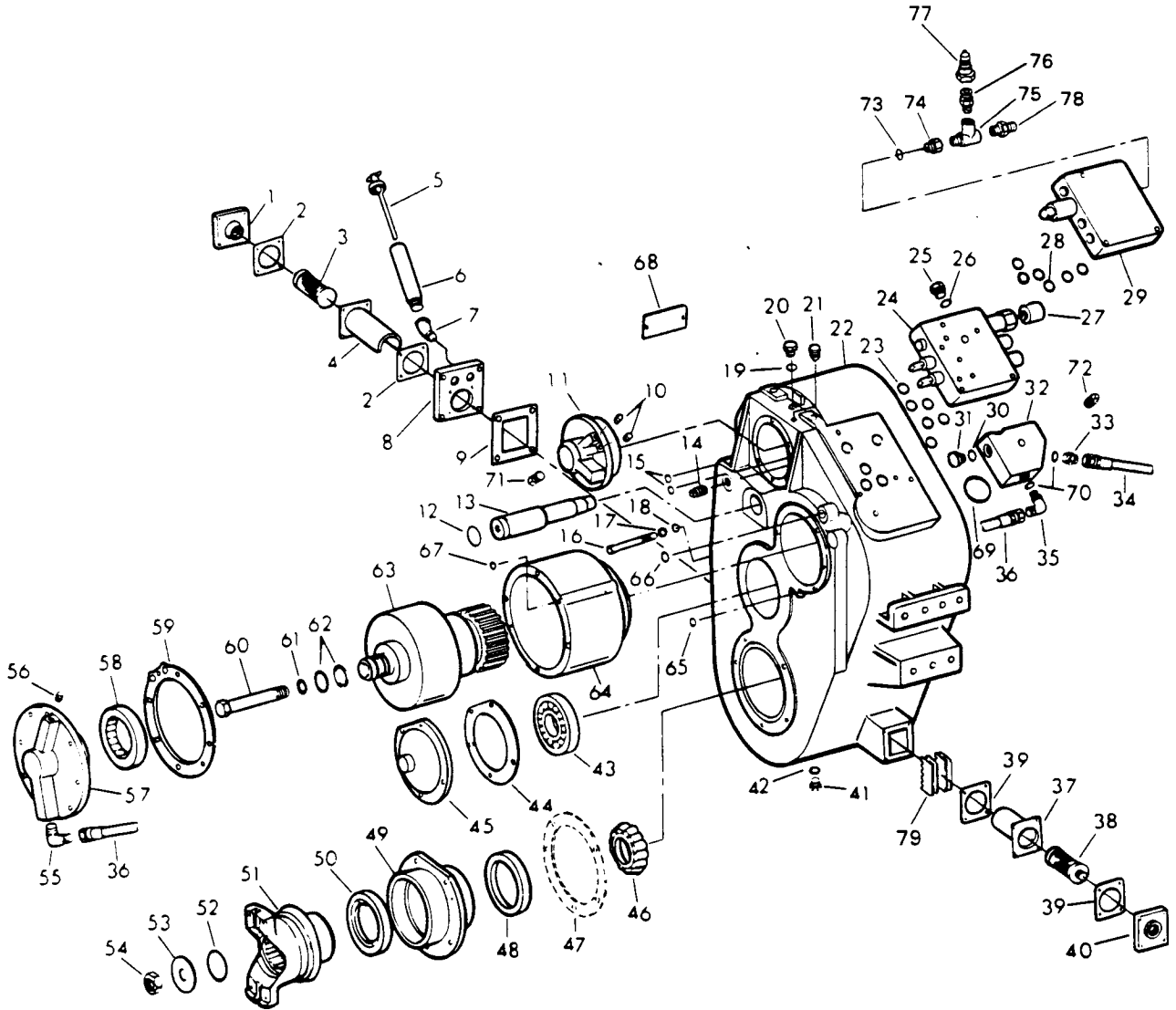
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			20	928 957 C1	RACE, inner
Internal Parts			21	350 500 R91	BEARING
1		COVER, rear (Refer to "REAR COVER AND RELATED PARTS")	22	928 958 C91	BEARING
2	125 524 H1	GASKET, main cover	23	468 337 R1	RING, retaining (2)
3	19 904 R1	PIN, dowel (2)	24	929 211 C2	GEAR, reverse idler (30 Teeth)
4		CLUTCH ASSEMBLY, forward and reverse (Refer to "FORWARD AND REVERSE CLUTCH")	25		CLUTCH ASSY, second and third gears (Refer to "SECOND AND THIRD GEAR CLUTCH")
5	129 509 H1	RING, seal (3)	26	880 987 C1	SHAFT, output
6	1 104 316 C1	GEAR (53 Teeth)	27	1 105 596 C1	GEAR, output driven (27 Teeth)
7	971 522 C1	SPACER	28	220 522 H1	SPACER
8	921 726 C2	GEAR (37 Teeth)	29	1 111 852 C1	PLATE, baffle (Part of TRANSMISSION, 1 111 285 C91 or C92)
9	923 212 C1	SHAFT, upper counter (Uses retainer plate and bolts to retain rear bearing) (Order the following parts — 1 SHAFT 1 110 486 C1 1 RING 24 985 R1 1 RACE 1 110 518 C1 1 BEARING 1 110 553 C91)		24 840 R1	BOLT, 3/8 NC x 1" (2)
				228 645 R1	WASHER, 25/64" ID (2)
				25 534 R1	WASHER, 3/8" ID (X)
			30	1 110 474 C91	SHAFT ASSY, upper counter (Uses snap ring to retain rear bearing)
9	1 110 486 C1	SHAFT, upper counter (Uses snap ring to retain rear bearing)			
10	125 566 H1	RING, retaining			
11	ST 221	BEARING, ball (Used w/SHAFT, 923 212 C1)			
11	1 110 553 C91	BEARING, roller (Used w/SHAFT, 1 110 486 C1)			
12	238 604 R1	RING, retaining (Used w/SHAFT, 923 212 C1)			
13	197 228 H1	BEARING, needle thrust			
14	922 984 C1	RACE, thrust			
14A	922 984 C1	RACE, thrust (Used w/SHAFT, 923 212 C1)			
14A	1 110 518 C1	RACE, thrust (Used w/SHAFT, 1 110 486 C1)			
15	197 246 H1	BEARING, needle (2)			
16	922 533 C1	SPACER			
17		HOUSING, main (Refer to "MAIN HOUSING AND TUBES")			
18	222 445 H1	WASHER, thrust			
19	220 486 H1	RACE, inner			

DRIVE TRAIN

TRANSMISSION

External Parts

(Part of TRANSMISSION, 1 105 644 C91)

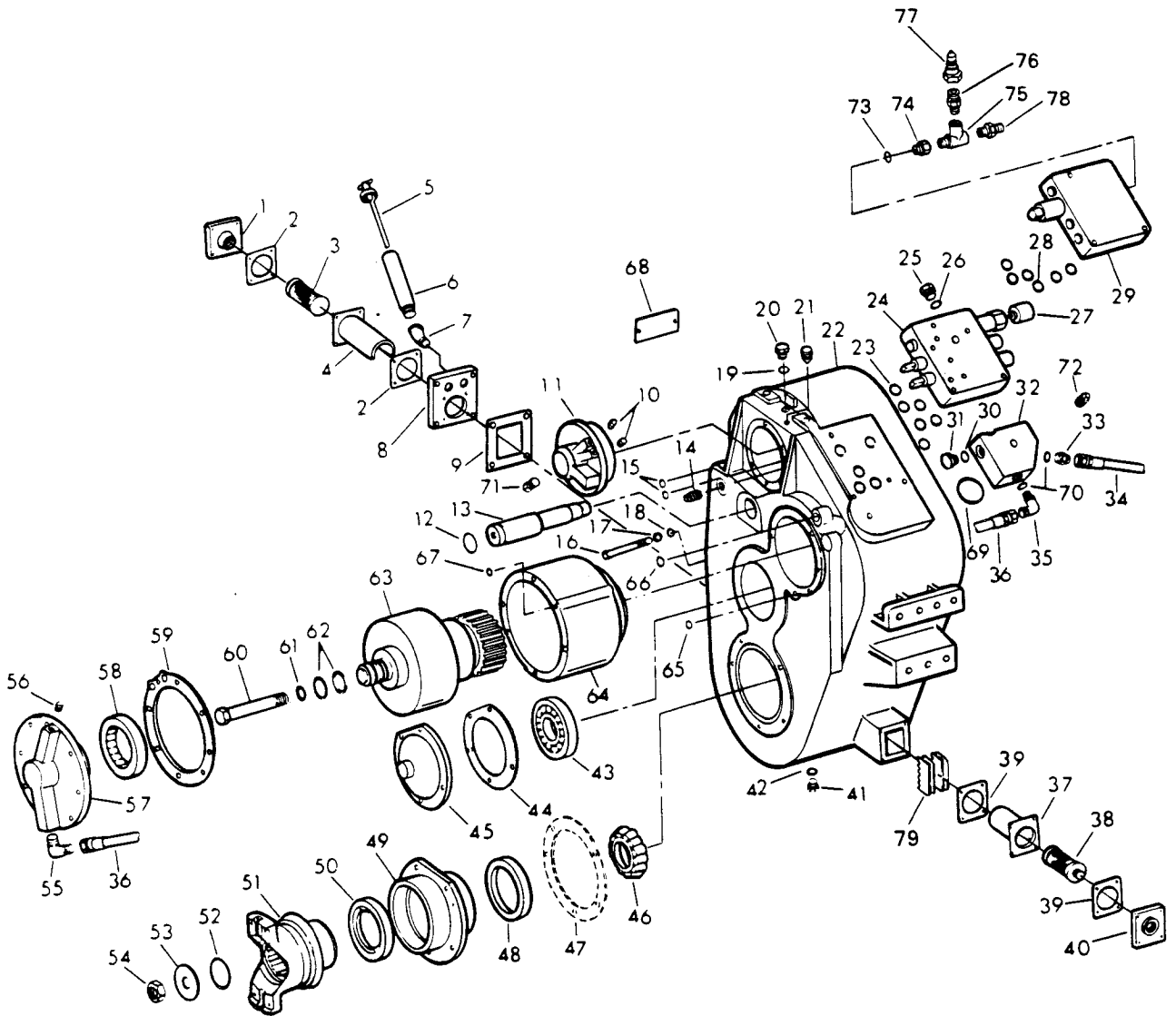


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			22		HOUSING, main (Refer to "MAIN HOUSING AND TUBES")
External Parts			23	355 966 R1	"O" RING, control valve to main housing (6)
(Part of TRANSMISSION, 1 105 644 C91)			24		VALVE ASSY, control (Refer to "CONTROL VALVE")
1	222 164 H1 24 840 R1 120 382	RETAINER, strainer BOLT, 3/8 NC x 1" (4) WASHER, 3/8" lock (4)	25	9 410 359	PLUG
2	1 110 497 C1	GASKET, strainer retainer (2)	26	570 828 R1	"O" RING
3	923 081 C2	STRAINER, sump (With external magnets) (Order one STRAINER, 321 029 R91 and two MAGNETS, 1 109 644 C1 and install per SERVICE BULLETIN C-07C-40D)	27	186 242 H1 173 159 H1	CYLINDER, air WASHER, 5/8" ID external tooth lock
3	321 029 R91	STRAINER, sump (Without external magnets)	28		"O" RING, scheduling valve to control valve (Refer to "SCHEDULING VALVE") (6)
4	922 985 C1	SHROUD	29		VALVE ASSY, scheduling (Refer to "SCHEDULING VALVE")
5	1 120 901 C1	DIPSTICK, transmission oil	30	9 410 361	PLUG, lube manifold
6	1 120 923 C1	FITTING, dipstick	31	368 269 R1	"O" RING
7	144 116	ELBOW, 45°	32	938 594 C1 275 804 R1 125 003 H1	MANIFOLD, lube BOLT SEAL
8	922 532 C1 24 841 R1 120 382	PLATE BOLT, 3/8 NC x 1-1/2" (4) WASHER, 3/8" lock (4)	33	9 410 205	ADAPTER, straight
9	120 275 H1	GASKET, plate	34		HOSE, (Refer to "REAR COVER AND RELATED PARTS")
10	444 854	PLUG (2)	35	9 411 107	ELBOW, 45°
11	938 595 C1 24 840 R1 24 621 R1 24 842 R1 445 684	CAP, forward and reverse oil supply BOLT, 3/8 NC x 1" (4) BOLT, 3/8 NC x 2-1/4" BOLT, 3/8 NC x 1-3/4" PLUG	36	220 605 H1	HOSE, first gear clutch housing to manifold
12	707 253 R1	"O" RING, reverse idler shaft	37	922 985 C1	SHROUD
13	922 536 C1 26 600 R1	SHAFT, reverse idler SCREW, 1/2 NC x 5/8" hex-hd cap	38	923 081 C2	STRAINER, sump (With external magnets) (Order one STRAINER, 321 029 R91 and two MAGNETS 1 109 644 C1 and install per SERVICE BULLETIN C-07C-40D)
14	445 686	PLUG	38	321 029 R91	STRAINER, sump (Without external magnets)
15	355 966 R1	"O" RING (2)	39	1 110 497 C1	GASKET (2)
16	25 763 R1	BOLT, reverse idler shaft	40	222 164 H1 24 840 R1 120 382	RETAINER, strainer BOLT, 3/8 NC x 1" (4) WASHER, 3/8" lock (4)
17	396 323 R1	WASHER	41	113 933 H	PLUG, magnetic drain
18	370 920 R1	"O" RING	42	114 851 H1	WASHER, seal
19	114 851 H1	WASHER, seal	43	187 071 H1	RACE, bearing outer
20	445 096	PLUG, filler			
21	444 614	PLUG			

DRIVE TRAIN

TRANSMISSION - Continued
External Parts
(Part of TRANSMISSION, 1 105 644 C91)



DRIVE TRAIN

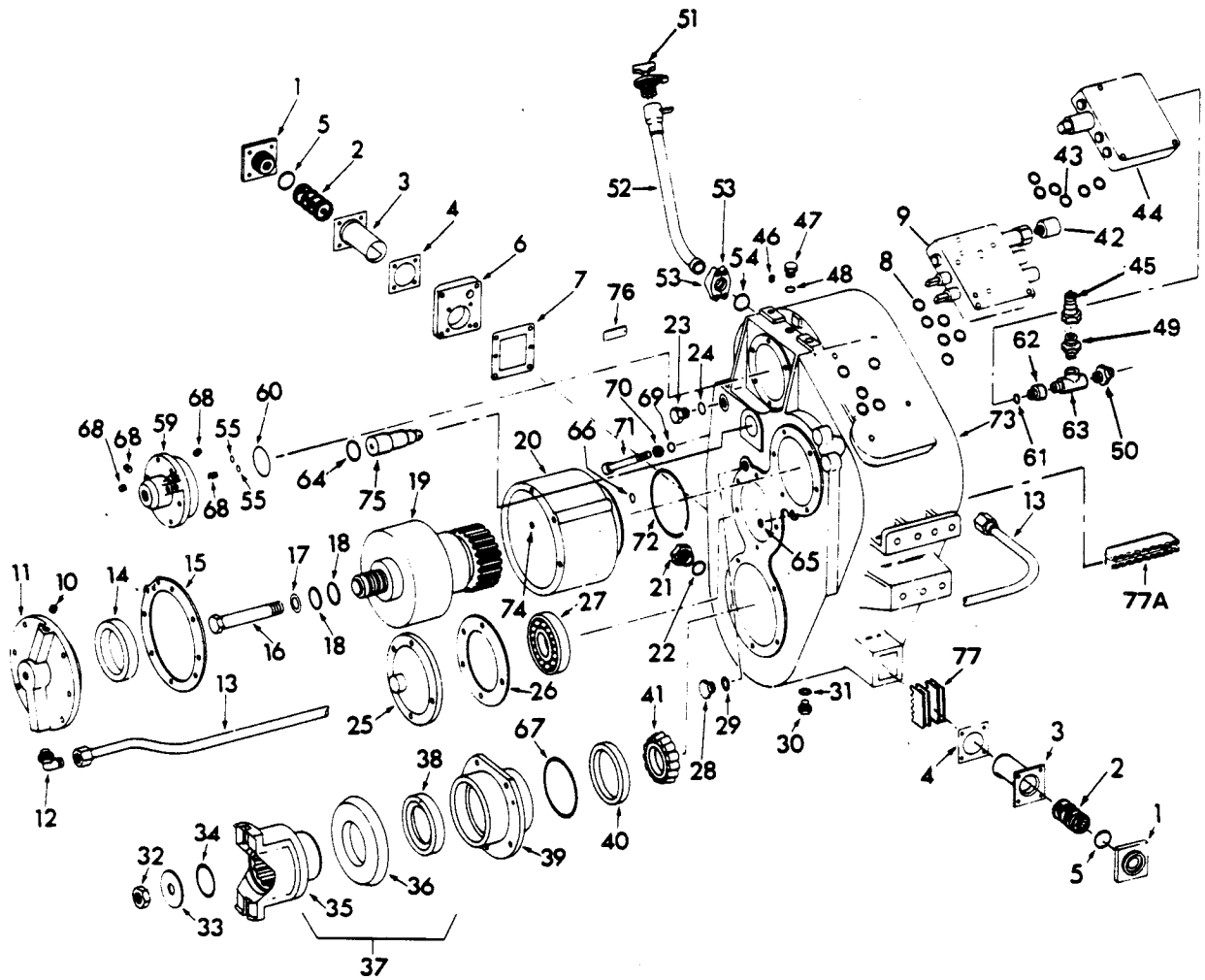
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued External Parts (Part of TRANSMISSION, 1 105 644 C91)			66	355 966 R1	"O" RING, first gear clutch housing
			67	355 966 R1	"O" RING, first gear clutch housing
44	1 105 352 C1	GASKET (Used on machines without ground driven steering)	68	887 529 C2	PLATE, identification
45	1 105 369 C2	COVER (Used on machines without ground driven steering)	68	1 103 112 C1	PLATE, identification
	24 840 R1	BOLT, 3/8 NC x 1" (5)	68	989 684 C1	PLATE, identification
	120 382	WASHER, 3/8" lock (5)		145 372	SCREW, drive (2)
	or				
	131 099	WASHER, 3/8" lock (5)	69	293 726 R1	"O" RING, manifold to main housing
46	13 396 DC	CONE, bearing			
			70	368 269 R1	"O" RING (2)
47	610 557 C91	GASKET, plastic (2-oz. bottle) (x)	71	445 684	PLUG, cap
48	13 390 D	CUP, bearing	72	445 684	PLUG, manifold
49	929 384 C1	CAP, output yoke	73	876 106 C1	"O" RING
	24 862 R1	BOLT, 1/2 NC x 1-1/2"	74	9 409 287	CONNECTOR, straight
50	880 605 C91	SEAL, oil	75	444 151	FITTING, tee
51	933 076 C91	YOKE, front output	76	443 998	REDUCER
52	702 283 R1	"O" RING	77	715 370 C1	PLUG, quick disconnect
53	880 994 C1	WASHER, yoke retainer		715 477 C1	COVER, protective
54	215 617 R1	NUT, yoke retainer	78	9 402 709	CONNECTOR, straight
55	9 402 867	ELBOW, 90°	79	1 109 644 C1	MAGNET (3-1/2" long) (Used with sump strainer without external magnets) (2)
56	444 854	PLUG, cover			
57	922 914 C1	COVER, first gear clutch	1 110 485 C1		HOUSING (See NOTE)
	140 483 H	BOLT, 3/8 NC x 1-1/4" (9)	1 111 873 C1		"O" RING (See NOTE)
	120 382	WASHER, 3/8" lock (9)			
58	299 489 R91	BEARING			
59	928 466 C1	GASKET, cover			
60	129 508 H2	BOLT, special			
61	16 066 R1	WASHER			
62	129 509 H1	"O" RING, first gear clutch shaft (2)			
63		CLUTCH ASSY, first gear (Refer to "FIRST GEAR CLUTCH")			
64	1 105 337 C1	HOUSING, first gear clutch (Order the following parts — 1 HOUSING 1 110 485 C1 1 "O" RING 1 111 873 C1)			
	24 843 R1	BOLT, 3/8 NC x 2" (6)			
	120 382	WASHER, 3/8" lock (6)			
65	352 221 R1	"O" RING, first gear clutch housing			

DRIVE TRAIN

TRANSMISSION

External Parts

(Part of TRANSMISSION, 1 111 285 C91 or C92)



DRIVE TRAIN

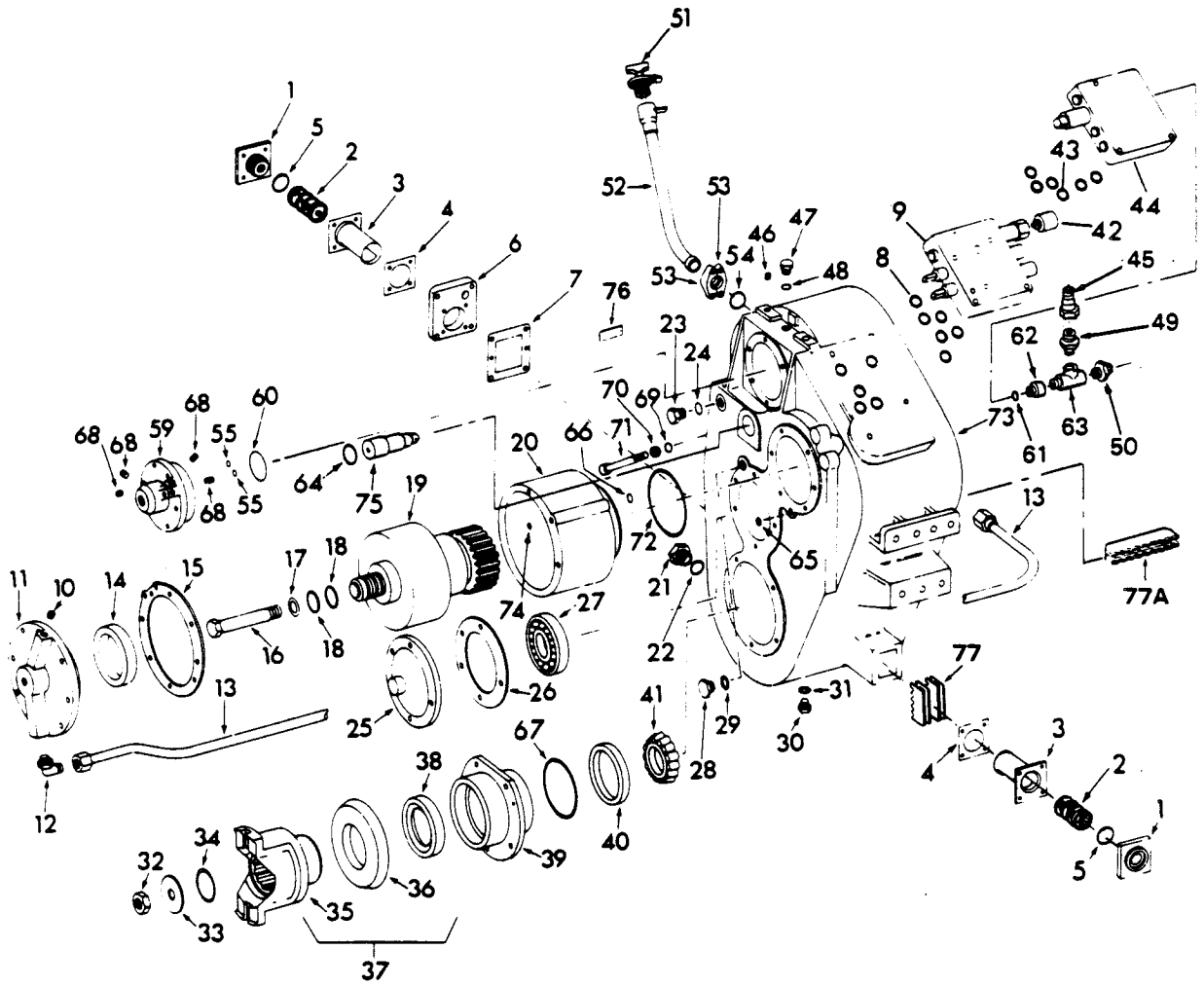
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			16	129 508 H2	BOLT
External Parts			17	16 066 R1	TAB, lock
(Part of TRANSMISSION, 1 111 285 C91 or C92)			18	129 509 H1	"O" RING (2)
1	1 110 498 C1	FLANGE (2)	19		CLUTCH ASSY, first gear (Refer to "FIRST GEAR CLUTCH")
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)	20	1 110 485 C1	HOUSING, first gear clutch pack
	120 382	WASHER, 3/8" lock (4)		24 843 R1	BOLT, 3/8 NC x 2" (4)
	or			120 382	WASHER, 3/8" lock (4)
	131 099	WASHER, 3/8" lock (4)		or	
2	923 081 C2	STRAINER, sump (With external magnets) (Order one STRAINER, 321 029 R91 and two MAGNETS, 1 109 644 C1 and install per SERVICE BULLETIN C-07C-40D) (2)		131 099	WASHER, 3/8" lock (4)
	or		21	1 111 875 C1	GAUGE, sight
2	981 293 C91	STRAINER, sump (With external magnets) (Order one STRAINER, 321 029 R91 and two MAGNETS, 1 109 644 C1 and install per SERVICE BULLETIN C-07C-40D) (2)	22	364 145 R1	"O" RING
			23	9 410 361	PLUG
2	321 029 R91	STRAINER, sump (Without external magnets) (2)	24	368 269 R1	"O" RING
3	1 110 501 C1	SHROUD (2)	25	1 105 369 C2	COVER (%)
4	1 110 497 C1	GASKET (2)		24 840 R1	BOLT, 3/8 NC x 1" (%) (5)
5	21 003 R1	"O" RING (2)		120 382	WASHER, 3/8" lock (%) (5)
6	1 110 499 C1	PLATE, adapter		or	
	24 842 R1	BOLT, 3/8 NC x 1-3/4" (4)	26	1 110 477 C1	GASKET
	120 382	WASHER, 3/8" lock (4)	27	1 110 554 C91	BEARING, inner and outer race
	or		28	445 090	PLUG
	131 099	WASHER, 3/8" lock (4)	29	113 897	GASKET
7	120 275 H1	GASKET		or	
8	355 966 R1	"O" RING (6)	29	1 101 627 C1	GASKET
9		VALVE ASSY, control (Refer to "CONTROL VALVE")	30	220 150 H1	PLUG, drain
10	444 854	PLUG (2)	31	368 269 R1	"O" RING
11	922 914 C1	COVER	32	215 617 R1	NUT
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)	33	880 994 C1	WASHER
	120 382	WASHER, 3/8" lock (9)	34	702 283 R1	"O" RING
	or		35	\$	YOKE
	131 099	WASHER, 3/8" lock (9)	36	933 078 C1	DEFLECTOR
12	9 402 867	ELBOW, 90°	37	933 076 C91	YOKE ASSEMBLY
13		TUBE w/FITTINGS, first gear clutch pack cap to second and third gear clutch pack cap lubrication supply (Refer to "TRANSMISSION — Rear Cover and Related Parts")	38	880 605 C91	SEAL, oil
				or	
			38	1 015 381 C92	SEAL, oil
14	299 489 R91	BEARING	(%) - Used on machines without ground driven steering		
15	928 466 C1	GASKET			

DRIVE TRAIN

TRANSMISSION - Continued

External Parts

(Part of TRANSMISSION, 1 111 285 C91 or C92)

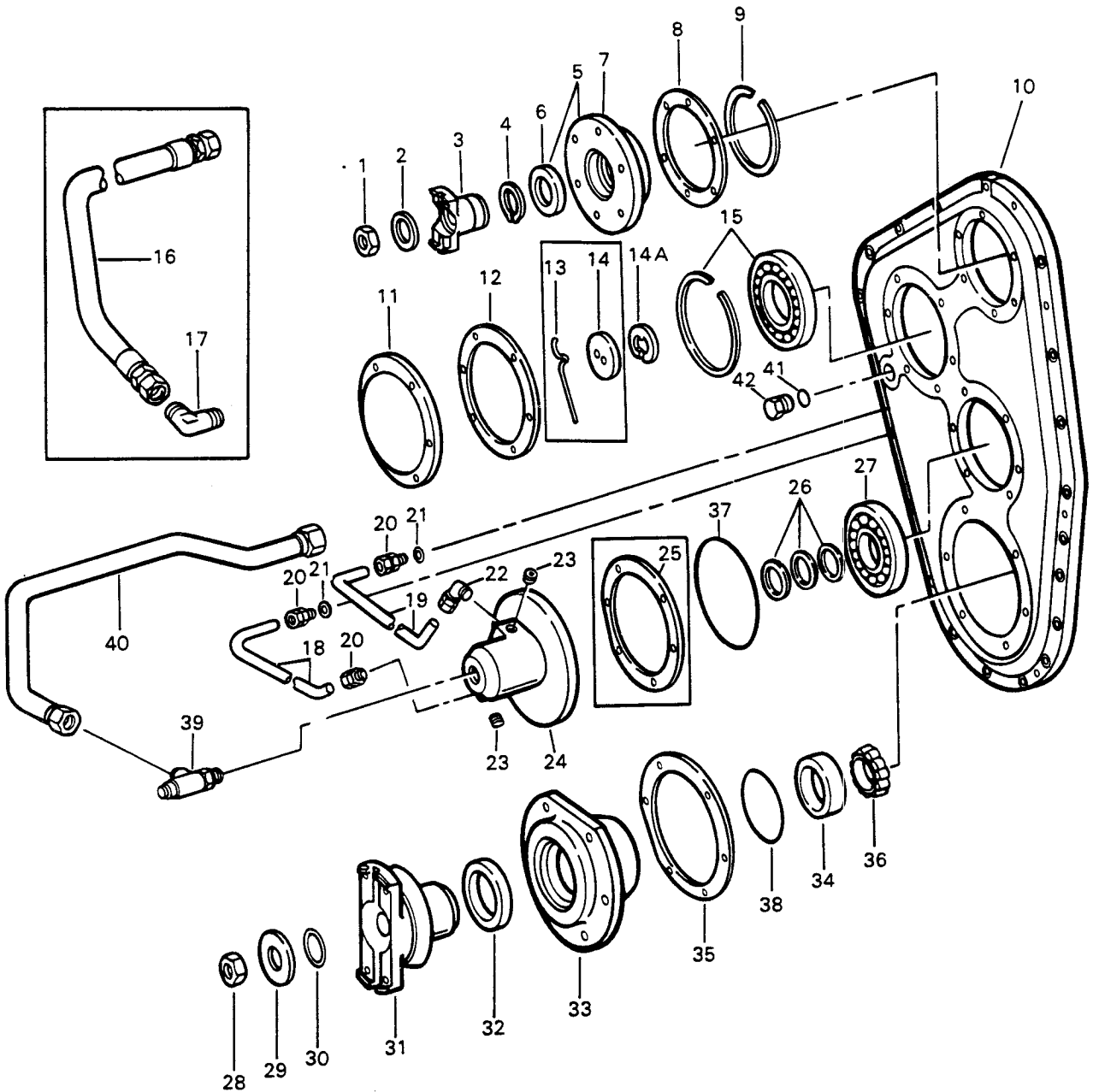


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			61	876 106 C1	"O" RING
External Parts			62	9 409 287	CONNECTOR, straight
(Part of TRANSMISSION, 1 111 285 C91 or C92)			63	444 151	TEE
39	929 384 C2	RETAINER	64	707 253 R1	"O" RING, reverse idler shaft
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (3)	65	355 221 R1	"O" RING, first gear clutch
	25 536 R1	WASHER, 1/2" ID (5)	66	1 110 577 C1	"O" RING
	25 526 R1	NUT, 1/2" NC (2)	67	252 556 R1	"O" RING
40	13 390 D	CUP, bearing	68	444 687	PLUG (4)
41	13 396 DC	CONE, bearing	69	370 920 R1	"O" RING
42	186 242 H1	CYLINDER, air	70	396 323 R1	WASHER
	173 159 H1	WASHER, 5/8" ID external tooth lock	71	25 763 R1	BOLT, reverse idler shaft
43		"O" RING, scheduling valve to control valve (Refer to "SCHEDULING VALVE") (6)	72	1 111 873 C1	"O" RING
44		VALVE ASSY, scheduling (Refer to "SCHEDULING VALVE")	73		HOUSING, main (Refer to "MAIN HOUSING AND TUBES")
45	715 370 C1	PLUG, quick disconnect	74	355 966 R1	"O" RING, first gear clutch housing
	715 477 C1	COVER, protective	75	922 536 C1	SHAFT, reverse idler
46	444 705	PLUG		26 600 R1	SCREW, 1/2 NC x 5/8" hex-hd cap
47	445 096	PLUG	76	887 529 C2	PLATE, identification
48	114 851 H1	"O" RING		or	
49	443 998	REDUCER	76	1 103 112 C1	PLATE, identification
50	9 402 709	CONNECTOR, straight		or	
51	1 111 162 C1	CAP, transmission oil filler	76	989 684 C1	PLATE, identification
52	1 111 375 C1	TUBE, transmission oil filler		145 372	SCREW, drive (2)
	or		77	1 109 644 C1	MAGNET (3-1/2" long) (Used with sump strainer without external magnets) (Located on left strainer shroud) (2)
52	1 016 807 C1	TUBE, transmission oil filler			
53	877 949 C1	FLANGE, split (2)	77A	1 110 878 C1	MAGNET (7" long) (Used with sump strainer without external magnets) (Located on transmission main housing right side above sight gauge)
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	120 382	WASHER, 3/8" lock (4)			
	or				
	131 099	WASHER, 3/8" lock (4)			
54	708 560 R1	"O" RING			
55	355 966 R1	"O" RING (2)			
59	1 110 510 C1	COVER			
	24 840 R1	BOLT, 3/8 NC x 1" (3)			
	25 522 R1	NUT, 3/8 NC (3)			
	120 382	WASHER, 3/8" lock (6)			
	or				
	131 099	WASHER, 3/8" lock (6)			
60	355 740 R1	"O" RING			

DRIVE TRAIN

TRANSMISSION Rear Cover and Related Parts

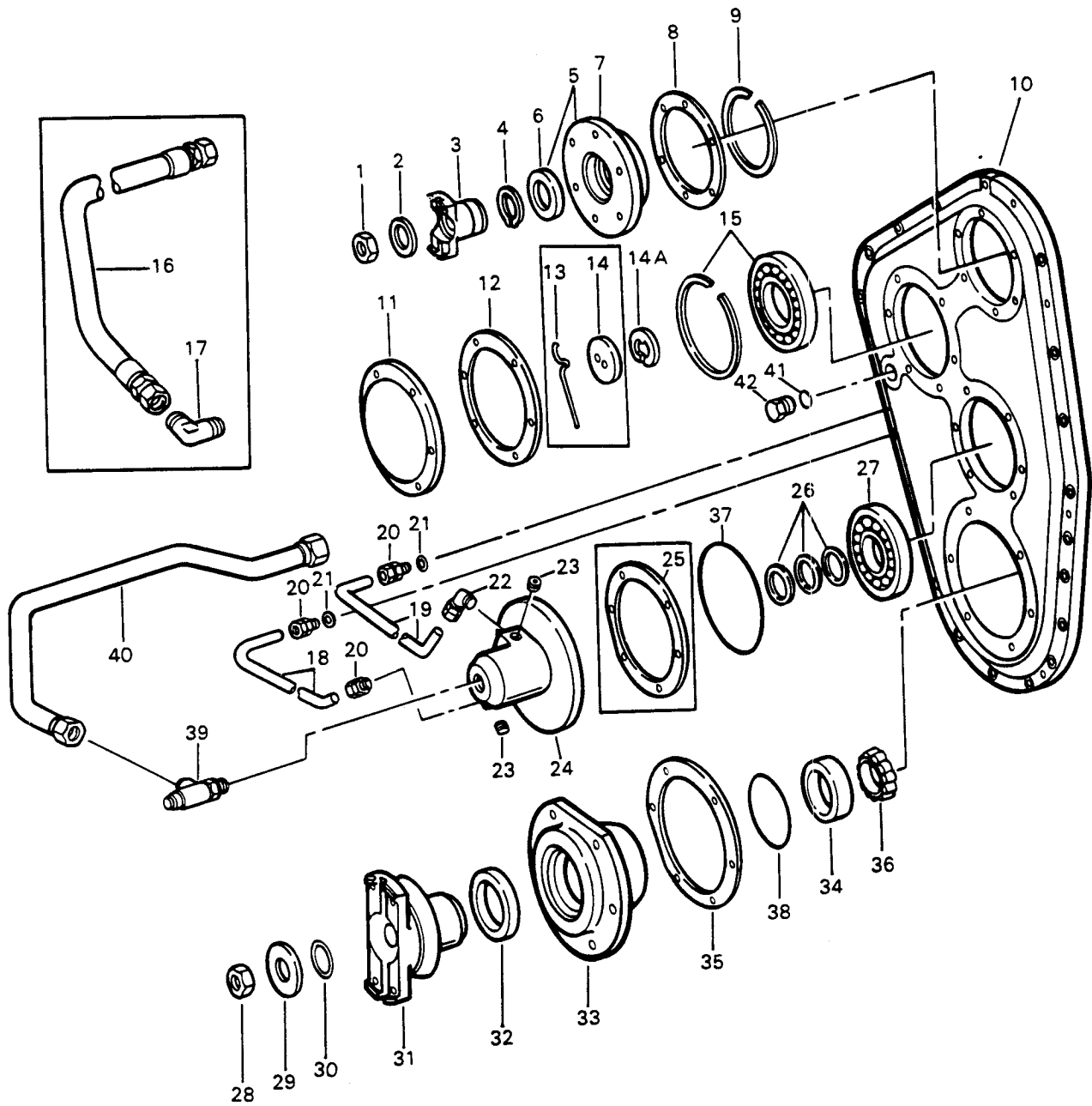


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			22	129 554 H1	ELBOW, 90°
Rear Cover and Related Parts			23	444 854	PLUG (Part of TRANSMISSION, 1 105 644 C91) (2)
1	215 617 R1	NUT	23	444 687	PLUG (Part of TRANSMISSION, 1 111 285 C91 or C92) (3)
2	25 540 R1	WASHER, 1" ID	24	1 111 573 C1	CAP, oil supply (Part of TRANSMISSION, 1 111 285 C91 or C92)
3	135 589 H1	YOKE, input	24	923 179 C1	CAP, oil supply (Part of TRANSMISSION, 1 105 644 C91)
4	21 269 R1	RING, retaining	24	24 840 R1	BOLT, 3/8 NC x 1" (6)
5	199 156 H2	CAP ASSY.	24	120 382	WASHER, 3/8" lock (6)
	24 840 R1	BOLT, 3/8 NC x 1" (6)		131 099	WASHER, 3/8" lock (6)
	120 382	WASHER, 3/8" lock (6)			
	or				
	131 099	WASHER, 3/8" lock (6)			
6	192 527 C1	SEAL, oil	25	120 243 H1	GASKET (Part of TRANSMISSION, 1 105 644 C91) (2)
7	116 608 H2	CAP	26	129 509 H1	RING, seal (3)
8	116 609 H1	GASKET	27	187 071 H1	RACE, bearing outer (Part of TRANSMISSION, 1 105 644 C91)
9	125 573 H1	RING, retaining	27	1 110 554 C91	BEARING, inner and outer race (Part of TRANSMISSION, 1 111 285 C91 or C92)
10	143 053 H2	COVER, main housing rear	28	215 617 R1	NUT
	140 483 H	BOLT, 3/8 NC x 1-1/4" (19)	29	880 994 C1	WASHER
	27 077 R1	BOLT, 3/8 NC x 1-1/2" (2)	30	702 283 R1	"O" RING
	120 382	WASHER, 3/8" lock (21)	31	933 076 C91	YOKE, rear output
11	116 610 H1	COVER	32	880 605 C91	SEAL, oil
	24 840 R1	BOLT, 3/8 NC x 1" (6)	33	929 383 C2	CAP
	120 382	WASHER, 3/8" lock (6)		24 840 R1	BOLT, 3/8 NC x 1" (6)
	or			120 382	WASHER, 3/8" lock (6)
	131 099	WASHER, 3/8" lock (6)		or	
				131 099	WASHER, 3/8" lock (6)
12	116 611 H1	GASKET	34	105 497 H	CUP, bearing
13		WIRE, locking (16 ga. x 7" long) (Cut from bulk WIRE, 278 027 R1) (Used w/SHAFT, 923 212 C1)	35	877 481 C1	SHIM (0.0025") (x)
14	116 623 H1	PLATE, retainer (Used w/SHAFT, 923 212 C1)	35	877 482 C1	SHIM (0.005") (x)
	15 210 D	BOLT (2)	35	877 483 C1	SHIM (0.010") (x)
14A	24 985 R1	RING, snap (Used w/SHAFT 1 110 486 C1)	36	659 458 R91	CONE, bearing
15	ST 296	BEARING w/SNAP RING, ball	37	3 046 999 R1	"O" RING (Part of TRANSMISSION, 1 111 285 C91 or C92)
16	879 059 C1	HOSE (Part of TRANSMISSION, 1 105 644 C91)	38	22 416 R1	"O" RING (Part of TRANSMISSION, 1 111 285 C91 or C92)
17	9 402 867	ELBOW, 90° (Part of TRANSMISSION 1 105 644 C91)			
18	143 052 H1	TUBE, second			
19	152 125 H1	TUBE, third			
20	129 553 H1	FITTING, straight (3)			
21	352 221 R1	"O" RING (2)			

DRIVE TRAIN

TRANSMISSION - Continued Rear Cover and Related Parts

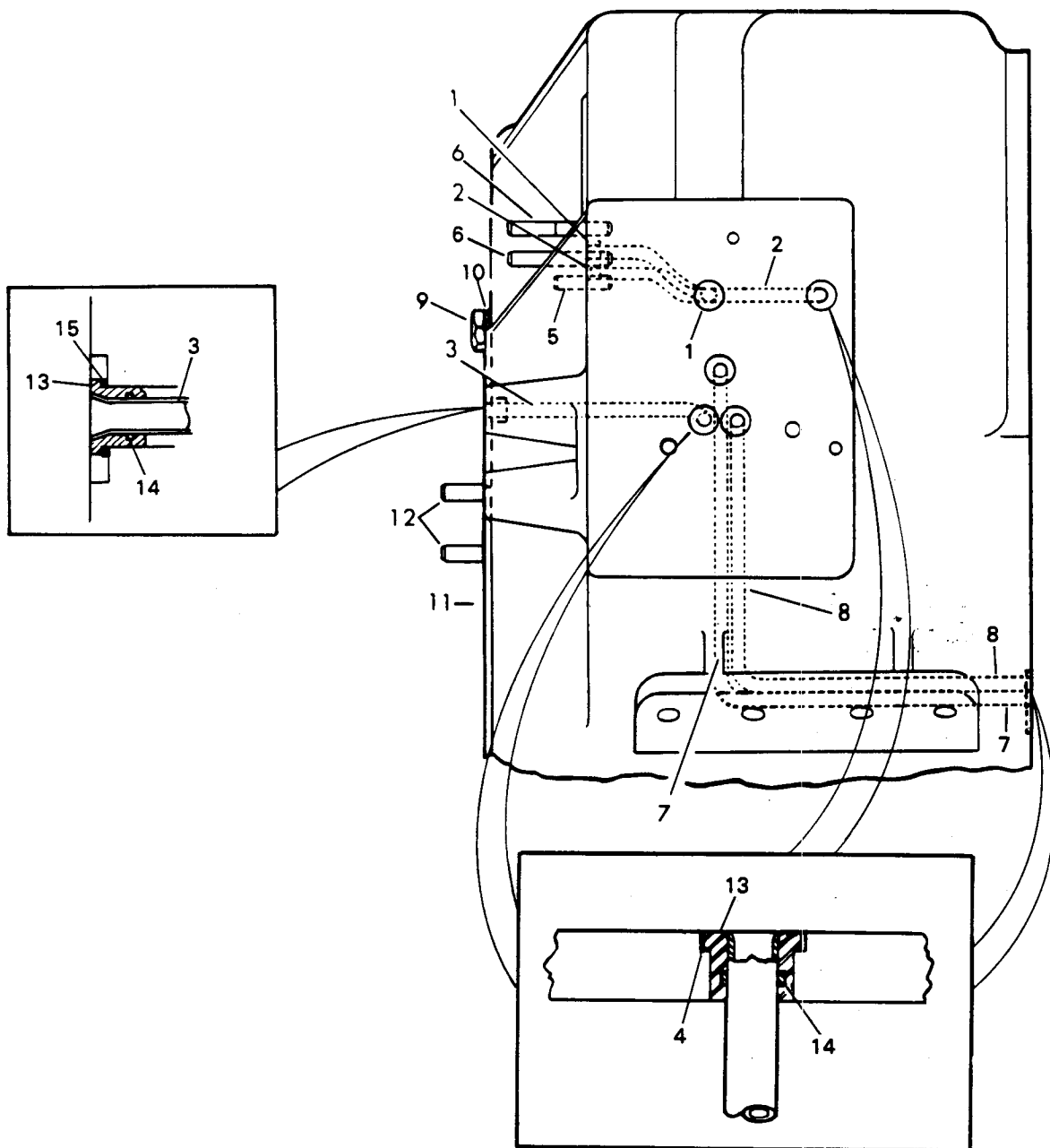


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued					
Rear Cover and Related Parts					
39	1 016 350 C1	TEE (Part of TRANSMISSION, 1 111 285 C91 or C92)			
	368 269 R1	"O" RING			
40	1 007 885 C1	TUBE, first gear clutch pack cap to second & third gear clutch pack lubrication supply (Part of TRANSMISSION, 1 111 285 C91 or C92)			
	299 566 C1	CLAMP (2)			
	24 839 R1	BOLT, 3/8 NC x 3/4" (2)			
	25 534 R1	WASHER, 3/8" ID (2)			
41	368 269 R1	"O" RING (Part of TRANSMISSION, 1 111 285 C91 or C92)			
42	9 410 361	PLUG (Part of TRANSMISSION, 1 111 285 C91 or C92)			
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (x)			

DRIVE TRAIN

TRANSMISSION Main Housing and Tubes

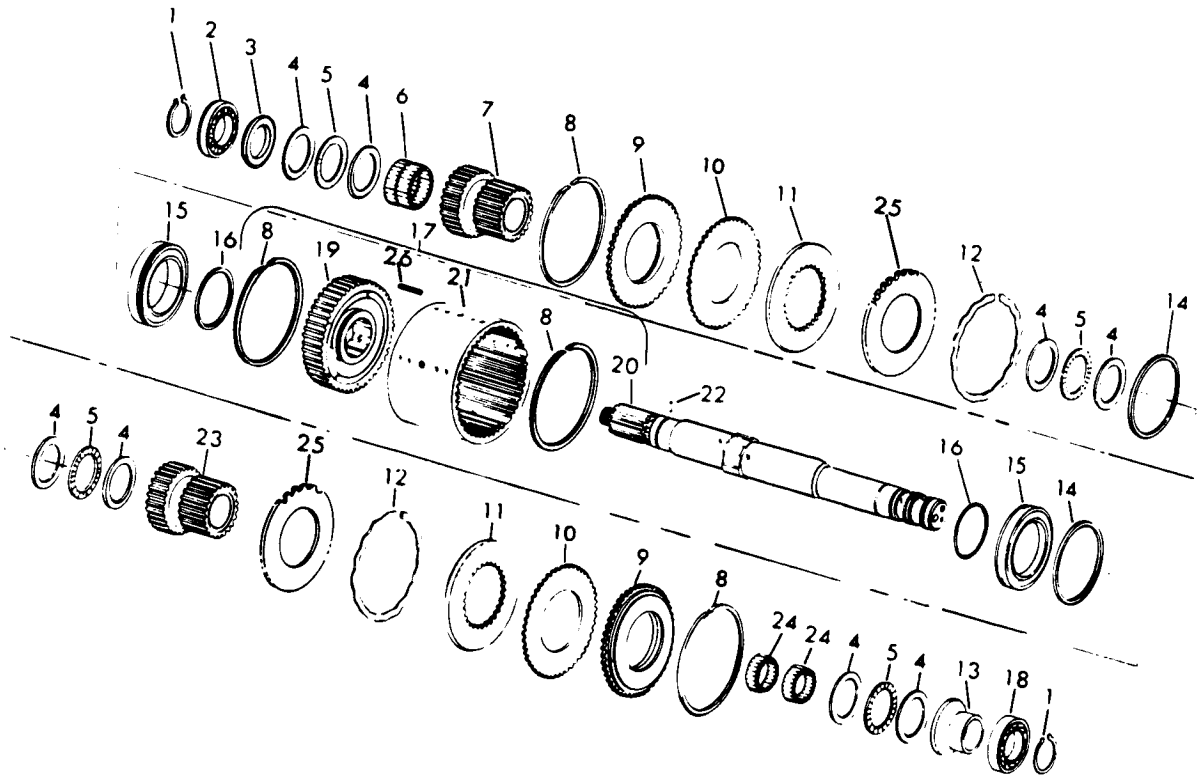


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued					
Main Housing and Tubes					
A	1 103 601 C92	HOUSING and TUBE ASSY, main (Part of TRANSMISSION, 1 105 644 C91)			<i>and 530 has this one.</i>
B	1 110 709 C91	HOUSING and TUBE ASSY, main (Part of TRANSMISSION, 1 111 285 C91 or C92)			
1	125 511 H1	TUBE			
2	125 512 H1	TUBE			
3	125 513 H1	TUBE, first			
4	146 898 H1	WASHER, seal Qty. 10 (A) Qty. 9 (B)			
5	1 110 583 C1	STUD (B)			
6	1 110 582 C1	STUD (B) (2)			
7	125 517 H1	TUBE, second			
8	125 518 H1	TUBE, third			
9	445 090	PLUG			
10	113 897	GASKET			
10	1 010 627 C1	or WASHER			
11	\$	HOUSING, main (A)			
11	1 110 675 C1	HOUSING, main (B)			
12	1 110 581 C1	STUD, (B) (2)			
13	125 509 H1	BUSHING, tube (10)			
14	355 967 R1	"O" RING, bushing (10)			
15	379 181 R1	"O" RING (B)			
	1 103 654 C1	PLUG, orifice (A)			

DRIVE TRAIN

TRANSMISSION Forward and Reverse Clutch

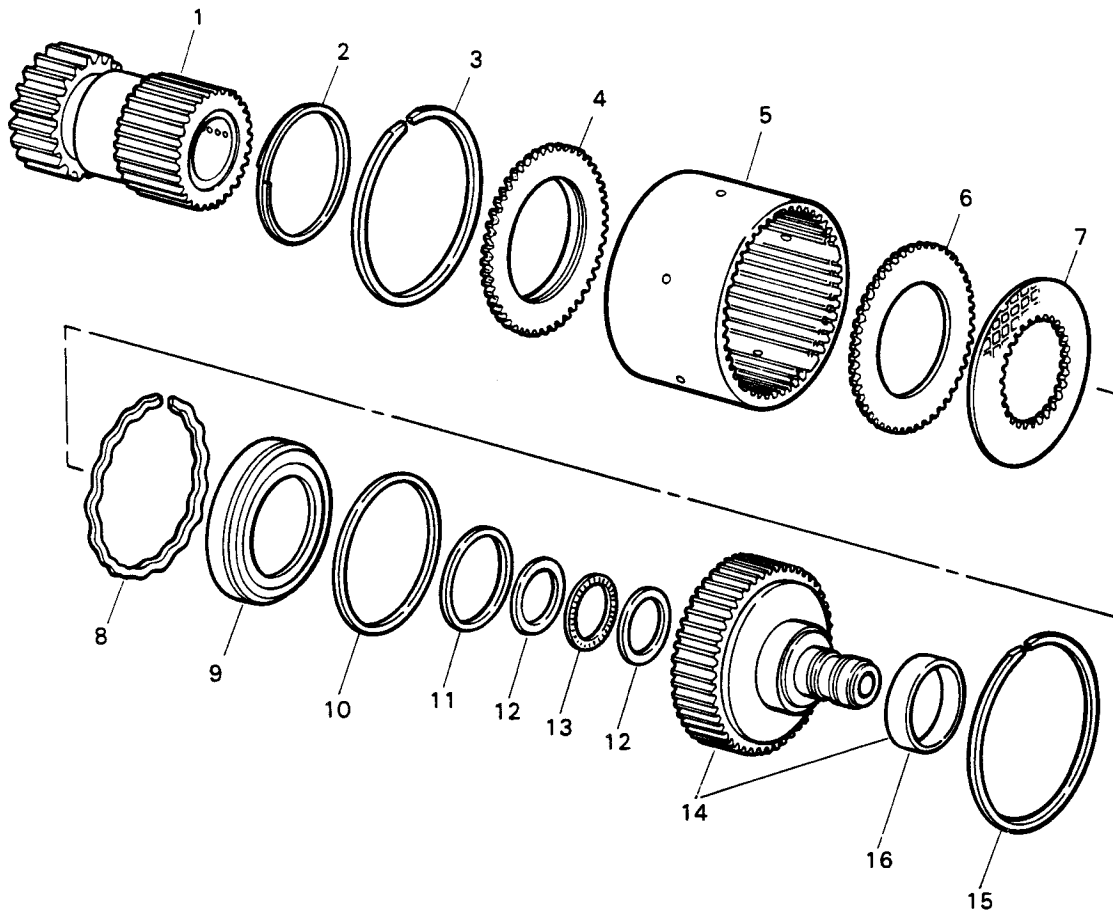


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			16	922 911 C1	RING, piston seal (Internal) (B) (2)
Forward and Reverse Clutch			17	1 105 308 C91	HOUSING and SHAFT ASSY (A)
A	1 105 310 C92	CLUTCH ASSY, forward & reverse (Part of TRANSMISSION, 1 105 644 C91) (Order <i>ohing</i> CLUTCH ASSY, 1 111 312 C91)	17	922 538 C93	HOUSING and SHAFT ASSY (B)
B	1 111 312 C91	CLUTCH ASSY, forward & reverse (Part of TRANSMISSION, 1 111 285 C91 or C92) Consists of the following parts —	18	13 176 D	BEARING, ball
1	21 269 R1	RING, retaining (2)	19	1 104 389 C2	CYLINDER, clutch (A)
2	894 805 C91	BEARING, roller	19	922 550 C3	CYLINDER, clutch (B)
2	1 012 849 C91	BEARING, roller	20	933 506 C1	SHAFT ASSY
3	922 857 C2	SPACER (A)	21	922 752 C2	HOUSING
3	1 110 509 C1	WASHER (B)	22	17 134 R1	PIN, shaft spring (A)
4	922 984 C1	RACE, thrust (8)	22	19 397 R1	PIN (B)
5	197 228 H1	BEARING, needle thrust (4)	23	1 104 318 C2	GEAR, 21T, reverse input (A)
6	197 230 H1	BEARING, needle	23	1 111 313 C1	GEAR, 21T, reverse input (B)
7	1 104 315 C2	GEAR, 28T, forward input (A)	24	197 246 H1	BEARING, needle (2)
7	1 111 314 C1	GEAR, 28T, forward input (B)	25	922 540 C1	PLATE, clutch (B) (2)
8	922 535 C1	RING, retaining (4)	26	19 634 R1	PIN, spring (B) (3)
9	1 105 311 C1	PLATE, end (A) (2)			
9	922 542 C2	PLATE, end (B) (2)			
10	922 549 C1	PLATE, separator (A) (20)			
10	922 539 C1	PLATE, separator (B) (18)			
11	922 551 C1	PLATE, friction (A) (20)			
11	922 541 C1	PLATE, friction (B) (18)			
12	922 913 C1	SPRING, wave Qty. 40 (A) Qty. 36 (B)			
13	922 529 C2	SPACER			
14	923 198 C1	RING, piston seal (external) (5-15/32" ID x 6-5/32" OD x 5/64" thick) (A) (2)			
14	922 912 C1	RING, piston seal (B) (2)			
15	1 105 307 C1	PISTON (A) (2)			
15	922 537 C1	PISTON (B) (2)			
16	922 912 C1	RING, piston seal (Internal) (A) (2)			

DRIVE TRAIN

TRANSMISSION First Gear Clutch

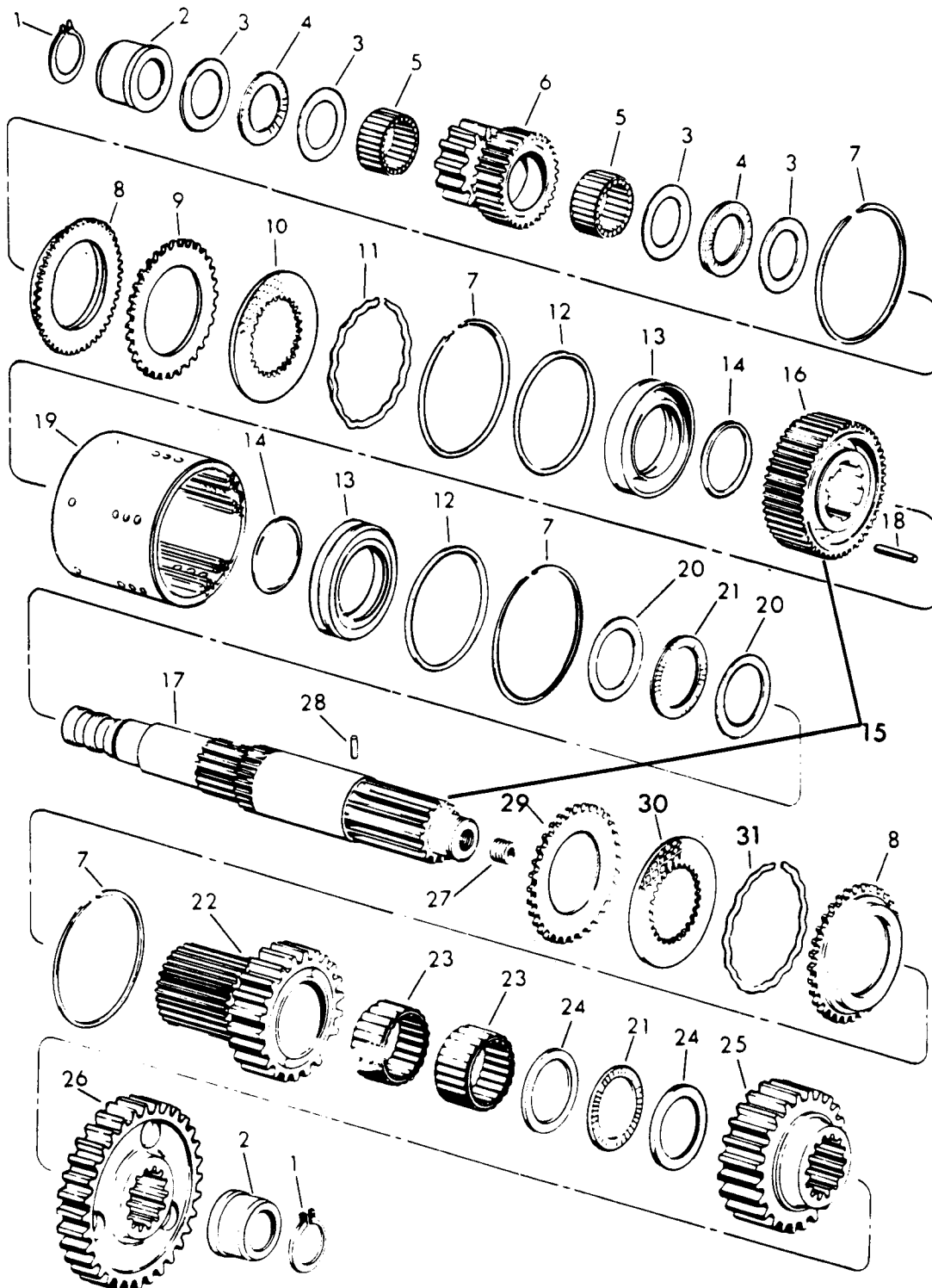


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued					
First Gear Clutch					
	1 105 306 C92	CLUTCH ASSEMBLY, first gear Consists of the following parts —			
1	1 104 319 C2	GEAR (17 Teeth)			
2	222 444 H1	RING, retaining			
3	922 535 C1	RING, end plate retaining			
4	922 548 C3	PLATE, end			
5	922 858 C1	HOUSING, clutch			
6	922 549 C1	PLATE, separator (external spline) (15)			
7	922 551 C1	PLATE, friction (internal spline) (14)			
8	922 913 C1	SPRING, wave (28)			
9	923 053 C2	PISTON			
10	923 198 C1	RING, piston seal (external) (5-15/32" ID x 6-5/32" OD x 5/64" thick)			
11	923 199 C1	RING, piston seal (internal)			
12	922 984 C1	RACE, thrust (2)			
13	197 228 H1	BEARING, needle thrust			
14	922 534 C92	CYLINDER ASSY			
15	922 535 C1	RING, cylinder retaining			
16	189 328 H1	RACE, bearing inner			

DRIVE TRAIN

TRANSMISSION Second and Third Gear Clutch

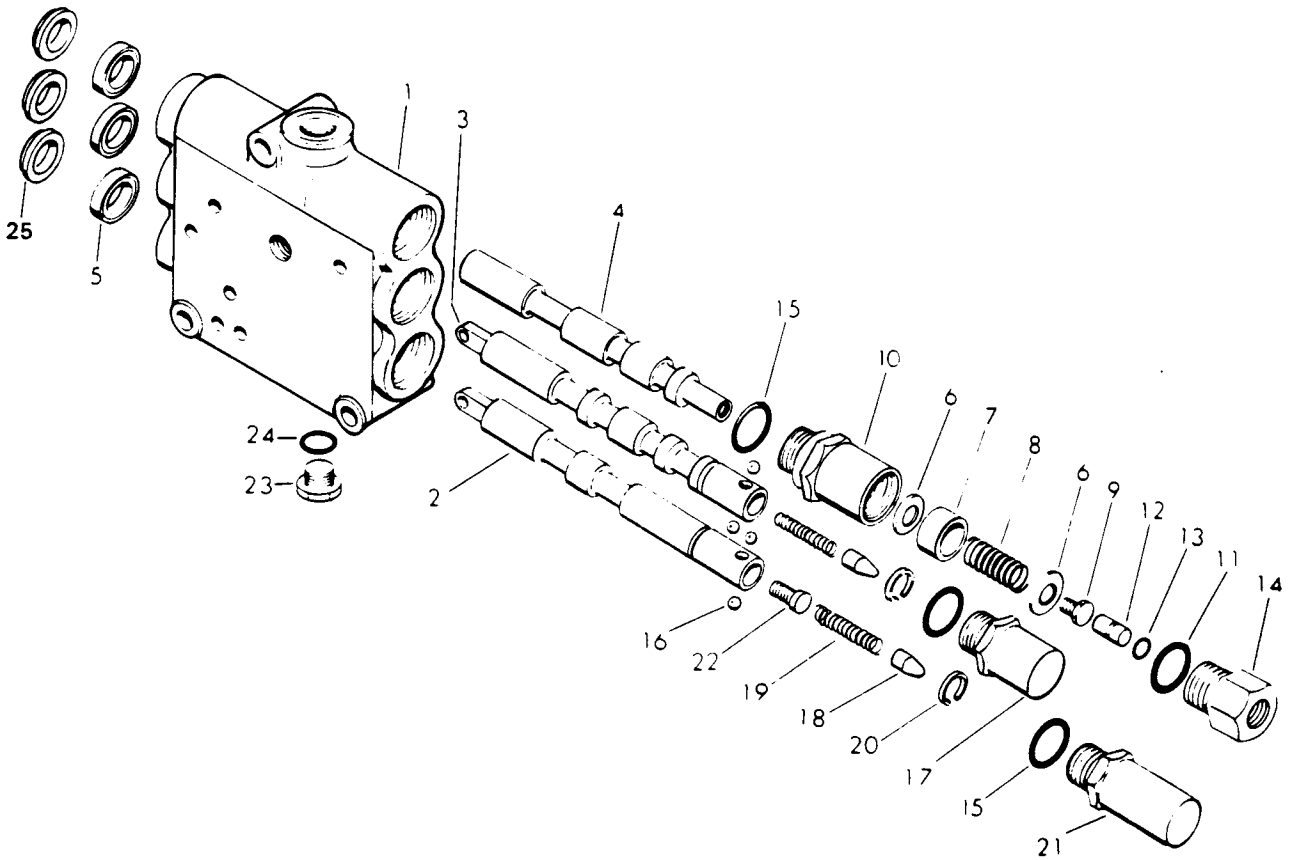


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued			22	921 733 C3	GEAR, 39T
Second and Third Gear Clutch			23	216 933 H1	BEARING, needle (2)
A	1 105 639 C92	CLUTCH ASSY, second & third (Part of TRANSMISSION, 1 105 644 C91) (Order CLUTCH ASSY, 1 112 093 C91)	24	922 861 C1	RACE, thrust (2)
B	1 112 093 C91	CLUTCH ASSY, second & third (Part of TRANSMISSION, 1 111 285 C91 or C92) Consists of the following parts —	25	1 105 597 C1	GEAR, 23T
1	287 049 R1	RING, retaining (2)	26	1 104 320 C1	GEAR, 33T
2	222 626 H1	RACE, inner (A) (2)	27	222 502	SCREW, set (A)
2	\$	RACE, inner (Order BEARING, 1 110 554 C91) (B) (2)	27	1 110 506 C1	SCREW, set (B)
3	921 272 C1	RACE, thrust (4)	28	17 134 R1	PIN, spring (2)
4	374 011 R91	BEARING, needle thrust (2)	29	922 549 C1	PLATE, separator (15)
5	610 766 C91	BEARING, needle (2)	30	922 551 C1	PLATE, friction (14)
6	1 104 317 C2	GEAR, 22T, third	31	922 913 C1	SPRING (28)
7	922 535 C1	RING, retaining (4)			
8	922 548 C3	PLATE, end (2)			
8	1 111 779 C1	or PLATE, end (2)			
9	922 549 C1	PLATE, separator (7)			
10	922 551 C1	PLATE, friction (6)			
11	922 913 C1	SPRING, wave (12)			
12	923 198 C1	RING, piston seal (external) (5-15/32" ID x 6-15/32" OD x 5/64" thick) (2)			
13	923 053 C2	PISTON (2)			
14	923 199 C1	RING, piston seal (internal) (2)			
15	928 792 C92	SHAFT and CYLINDER ASSY (A)			
15	1 110 511 C92	SHAFT and CYLINDER ASSY (B)			
16	922 552 C3	CYLINDER			
17	933 505 C2	SHAFT (A)			
17	1 110 507 C92	SHAFT (B)			
18	19 634 R1	PIN, spring (3)			
19	923 054 C1	HOUSING, clutch			
20	922 559 C1	RACE, thrust (2)			
21	219 220 H1	BEARING, needle thrust (2)			

DRIVE TRAIN

TRANSMISSION Control Valve

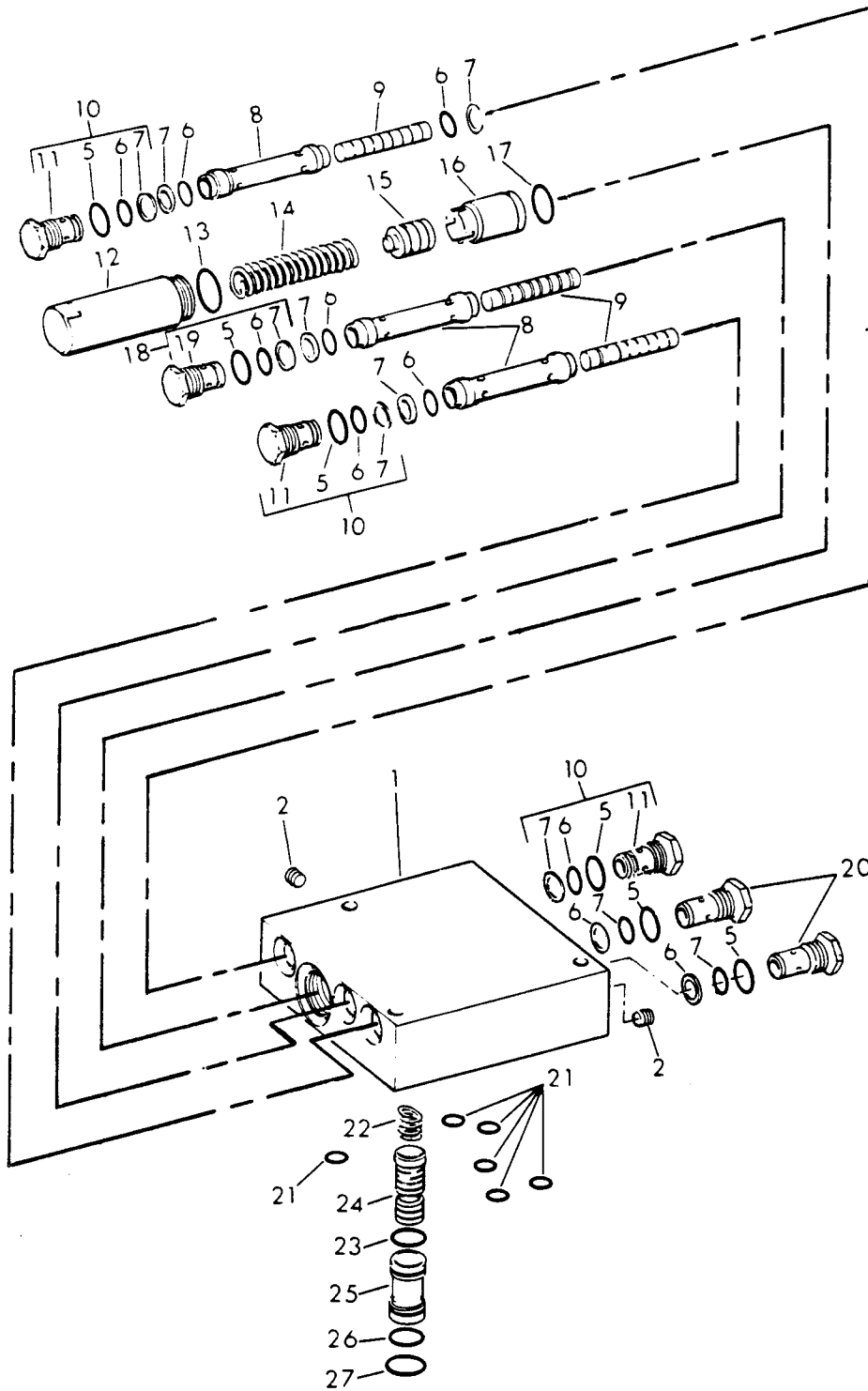


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued					
Control Valve					
	1 124 207 C91	VALVE ASSY, control Consists of the following parts —			
1	\$	HOUSING, valve			
2	\$	SPOOL, gear range			
3	\$	SPOOL, directional			
4	\$	SPOOL, neutralizer			
5	634 147 C1	SEAL (3)			
6	176 418 H1	WASHER (2)			
7	176 144 H1	SPACER			
8	180 940 H1	SPRING			
9	219 735 H1	BOLT			
10	176 142 H1	PLUG			
11	876 108 C1	"O" RING			
12	176 145 H1	PIN			
13	27 475 R1	"O" RING			
14	176 143 H1	PLUG, adapter			
15	876 069 C1	"O" RING (3)			
16	17 010 R1	BALL (8)			
17	144 633 H1	PLUG, detent			
18	144 635 H1	CAM, detent (2)			
19	119 183 H1	SPRING (2)			
20	136 366 H1	RING, snap (2)			
21	144 634 H1	PLUG, detent			
22	927 977 C1	PLUG, plunger			
23	9 410 359	PLUG			
24	876 106 C1	"O" RING			
25	634 148 C1	WIPER (3)			

DRIVE TRAIN

TRANSMISSION Scheduling Valve

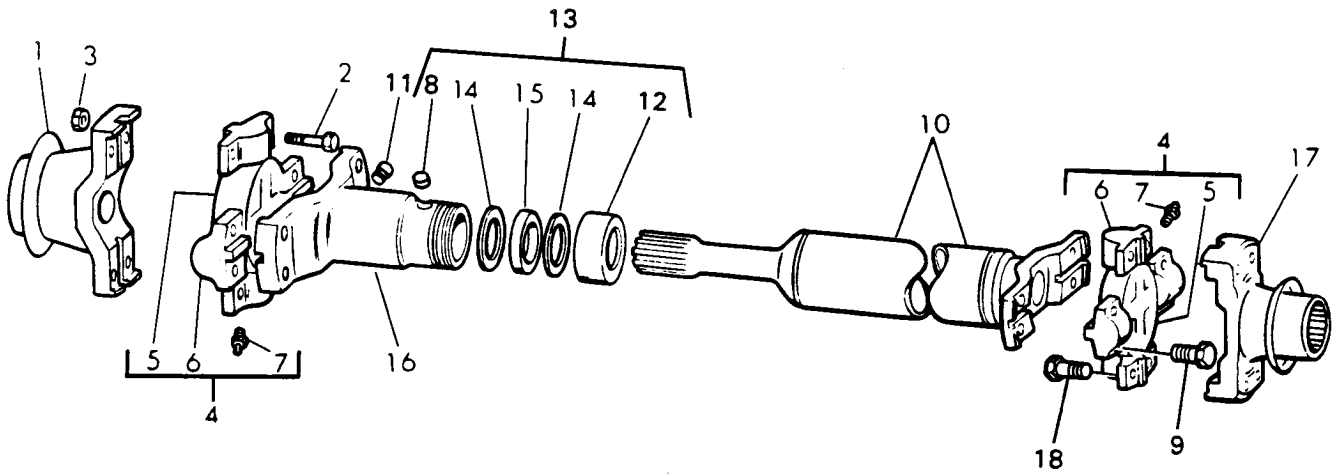


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION - Continued					
Scheduling Valve					
	1 110 210 C91	VALVE ASSY, scheduling			
	24 846 R1	BOLT, 3/8 NC x 4-1/2" (3)			
	25 544 R1	WASHER, 3/8" ID (3)			
		Consists of the following parts --			
1	927 685 C1	BODY			
2	444 650	PLUG, pipe (2)			
5	364 885 R1	"O" RING (6)			
6	370 920 R1	"O" RING (10)			
7	929 435 C1	RING, back-up (10)			
8	927 693 C1	SLEEVE, shuttle (3)			
9	929 433 C1	SPOOL, shuttle (3)			
10	927 696 C91	VALVE, check (3)			
11	\$	VALVE, check (3)			
12	927 688 C1	RETAINER, spring			
13	296 247 R1	"O" RING			
14	927 690 C1	SPRING, compression			
15	927 687 C1	PISTON, accumulator			
16	927 686 C1	SLEEVE, accumulator			
17	23 178 R1	"O" RING			
18	927 697 C91	VALVE, check			
19	\$	VALVE, check			
20	927 689 C1	RETAINER (2)			
21	392 385 R1	"O" RING (6)			
22	927 694 C1	SPRING, compression			
23	298 385 R1	"O" RING			
24	929 434 C1	SPOOL, throttle			
25	927 691 C1	SLEEVE, throttle			
26	574 069 R1	"O" RING			
27	25 897 R1	"O" RING			

DRIVE TRAIN

TORQUE CONVERTER TO TRANSMISSION
DRIVE SHAFT OR TRANSMISSION TO REAR
AXLE DRIVE SHAFT

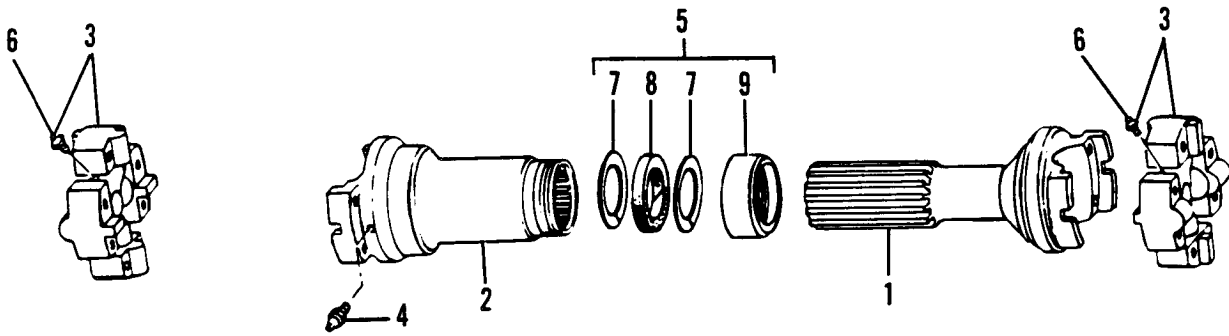


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TORQUE CONVERTER TO TRANSMISSION DRIVE SHAFT OR TRANSMISSION TO REAR AXLE DRIVE SHAFT - Continued					
A	888 535 C91	SHAFT ASSY, transmission to rear axle drive (less yokes) ←			
B	1 103 012 C91	SHAFT ASSY, torque converter to transmission drive (less yokes) Consists of Ref. Nos. 4 through 16			
1		YOKE (Refer to "REAR AXLE DIFFERENTIAL AND PARKING BRAKE") (A)			
1		YOKE (Refer to "TORQUE CONVERTER") (B)			
2	25 705 R1	BOLT, 3/8 NF x 1-3/4" (A) (4)			
2	25 750 R1	BOLT, 5/16 NC x 1-3/4" (B) (4)			
3	21 119 R1	NUT, 3/8" NF (A) (8)			
3	9 413 977	NUT, 5/16" NC (B) (4)			
4	631 042 C93	SPIDER & BEARING ASSY (A) (2)			
4	135 764 H1	SPIDER & BEARING ASSY (B) (2)			
5	\$	SPIDER (2)			
6	\$	BEARING ASSY (8)			
7	109 461	FITTING, grease (A) (2)			
7	110 146 R91	FITTING, grease (B) (2)			
8	\$	LOCK, nylon (A)			
9	25 705 R1	BOLT, 3/8 NF x 1-3/4" (A) (8)			
9	27 366 R1	BOLT, 5/16 NF x 1-1/2" (B) (8)			
10	\$	TUBE, shaft			
11	109 461	FITTING, grease			
12	\$	CAP, stuffing			
13	615 156 C92	KIT, stuffing cap (A)			
13	1 113 376 C1	KIT, stuffing cap (B)			
14	\$	WASHER, metal (2)			
15	\$	WASHER, felt			
16	\$	YOKE, slip			
17		YOKE (Refer to "TRANSMISSION")			
18	25 705 R1	BOLT, 3/8 NF x 1-3/4" (A) (4)			
18	25 231 R1	BOLT, 5/16 NF x 1-3/4" (B) (4)			

DRIVE TRAIN

TRANSMISSION TO HANGER BEARING DRIVE SHAFT

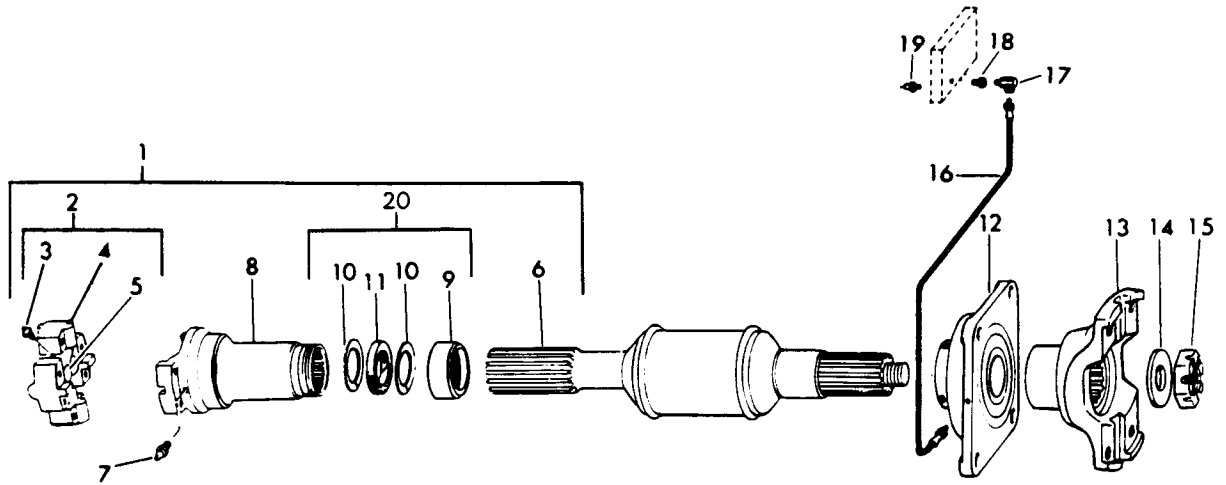


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TRANSMISSION TO HANGER BEARING DRIVE					
SHAFT - Continued					
A	937 700 C91	SHAFT ASSY, drive (Rockwell Standard)			
	or				
B	893 245 C92	SHAFT ASSY, drive (Mechanics)			
	25 705 R1	BOLT, 3/8 NF x 1-3/4" (8) Consists of the following parts —			
1	\$	YOKE, stub			
2	\$	YOKE, slip			
3	631 042 C93	SPIDER and BEARING ASSY (2)			
	25 705 R1	BOLT, 3/8 NF x 1-3/4" (8)			
4	109 461	FITTING, grease (A)			
4	110 146 R91	FITTING, grease (B)			
5	615 156 C92	KIT, cap			
6	109 461	FITTING, grease (2)			
7	\$	WASHER, metal (2)			
8	\$	WASHER, felt			
9	\$	CAP, dust			

DRIVE TRAIN

HANGER BEARING TO FRONT AXLE DRIVE SHAFT

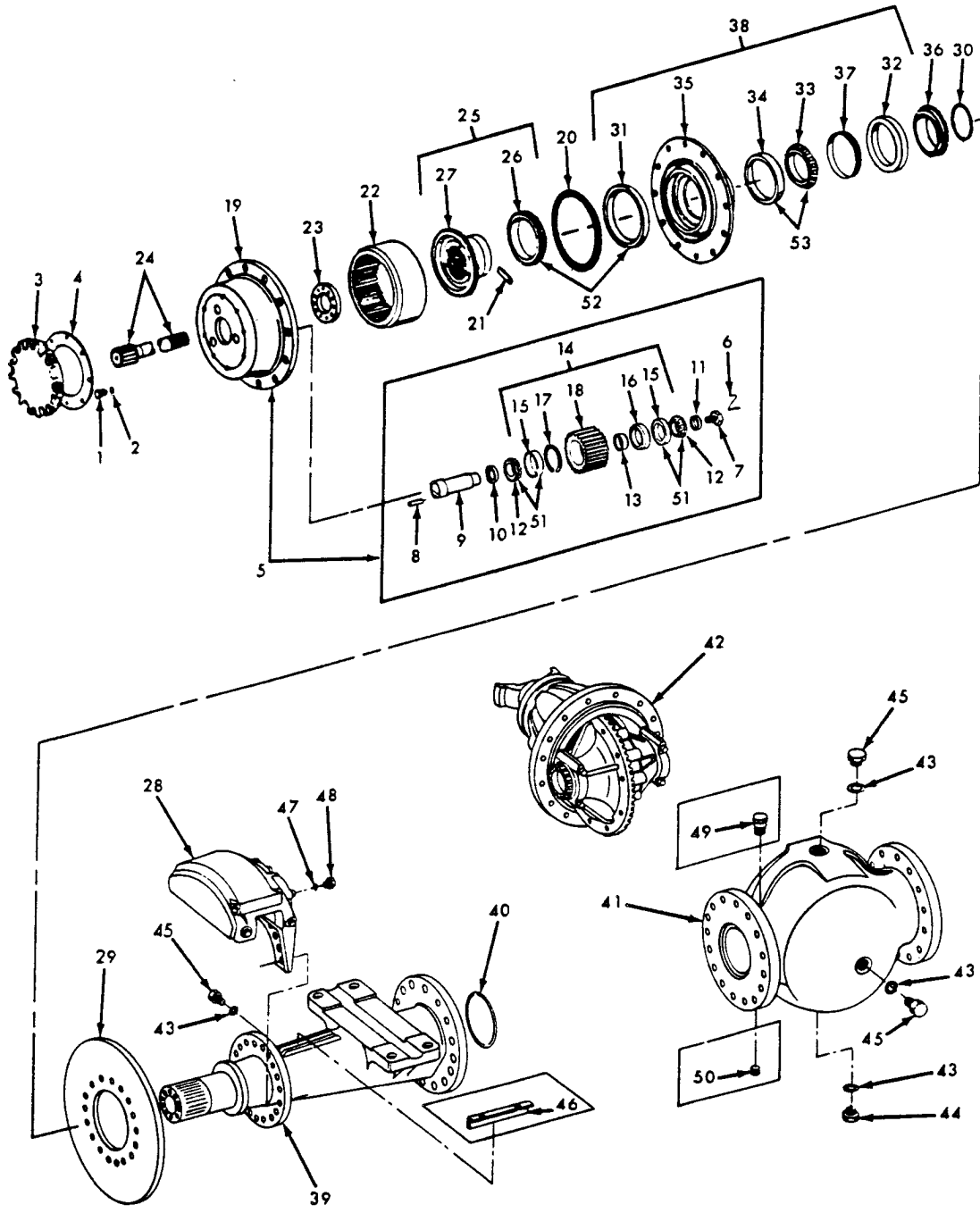


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HANGER BEARING TO FRONT AXLE DRIVE					
SHAFT - Continued					
1	942 738 C92 25 705 R1	SHAFT ASSY, drive BOLT, 3/8 NF x 1-3/4" (4)			
2	631 042 C93 120 001 H1	SPIDER and BEARING ASSEMBLY BOLT, 3/8 NF x 1-11/16" (4)			
3	109 461	FITTING, lubrication			
4	\$	BEARING ASSEMBLY (4)			
5	\$	SPIDER			
6	\$	TUBE, slip			
7	109 461	FITTING, lubrication			
8	\$	YOKE, slip			
9	\$	CAP, stuffing			
10	\$	WASHER, felt retainer (2)			
11	\$	WASHER, felt seal			
12	928 810 C91 25 318 R1 9 413 982 26 054 R1	BEARING, hanger BOLT, 9/16 NC x 2-1/4" (4) NUT, 9/16" NC lock (4) WASHER, 9/16" ID (8)			
13	932 938 C1	YOKE			
14	25 550 R1	WASHER, 1" ID			
15	215 617 R1	NUT, 1" NF lock			
16	203 006 H1	HOSE U001815 and up C00# and up			
17	110 902 H1	ELBOW U001815 and up C00# and up			
18	444 024	BUSHING, reducer U00# and up C00# and up			
19	109 461	FITTING, 1/8" - 27 PTF lubrication U00# and below C00# and below			
19	273 349	FITTING, 1/4" - 18 PTF lubrication U00# and up C00# and up			
20	1 214 954 H1	KIT, stuffing cap			

DRIVE TRAIN

DRIVE AXLES
U002541 AND BELOW
C002740 AND BELOW

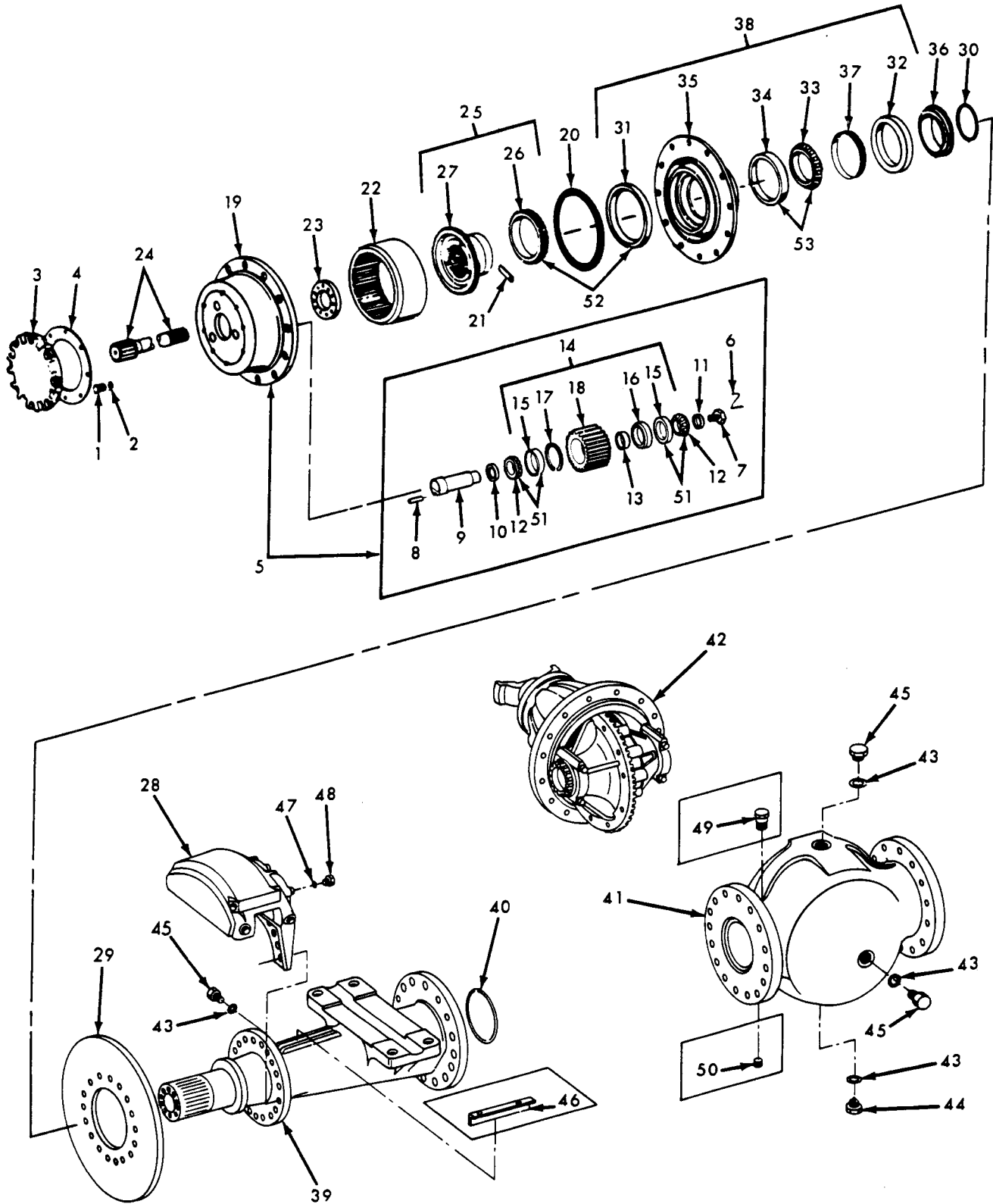


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRIVE AXLES - Continued			21	204 678 H3	PLATE, lock (8)
U002541 AND BELOW				25 653 R1	BOLT, 5/16 NC x 1/2" (Used w/GEAR, 193 290 H1 through H3) (16)
C002740 AND BELOW				25 228 R1	BOLT, 5/16 NC x 3/4" (Used w/GEAR, 193 290 H4) (16)
	936 318 C95	AXLE ASSY, front drive	22	193 290 H4	GEAR, ring (2)
	25 894 R1	BOLT, 1 NC x 3-1/2" (8)	23	214 538 H1	PLATE, retainer (Used w/SPINDLE, 941 756 C1) (2)
	25 550 R1	WASHER, 1" ID (16)		24 840 R1	BOLT, 3/8 NC x 1" (12)
	25 531 R1	NUT, 1" NC (8)		197 628 H1	SHIM (0.005") (x)
	936 317 C92	AXLE ASSY, rear drive (Order AXLE ASSY, 1 111 020 C92)		197 629 H1	SHIM (0.020") (x)
	1 111 020 C92	AXLE ASSY, rear drive	23	1 110 637 C1	PLATE, retainer (Used w/SPINDLE, 1 110 368 C2) (2)
	26 019 R1	BOLT, 1 NC x 3-1/4" (8)		24 842 R1	BOLT, 3/8 NC x 1-3/4" (24)
	25 550 R1	WASHER, 1" ID (16)		1 110 664 C1	SHIM (0.005") (x)
	25 531 R1	NUT, 1" NC (8)		1 110 663 C1	SHIM (0.020") (x)
		Consists of the following parts —			
1	190 302 H1	PLUG (2)	24	213 086 H3	SHAFT, axle (2)
2	570 828 R1	"O" RING (2)	25	193 291 H1	HUB ASSY, ring gear (2)
3	929 475 C2	COVER, planet carrier (2)	26	\$	CONE, bearing (2)
	24 840 R1	BOLT, 3/8 NC x 1" (16)	27	193 293 H1	HUB, ring gear (2)
	25 534 R1	WASHER, 3/8" ID (16)	28		CALIPER ASSY, service brake (Refer to "SERVICE BRAKE CALIPER") (2)
4	193 277 H1	GASKET (2)	29	936 306 C2	DISC, brake (2)
5	1 112 102 C91	CARRIER AND GEAR ASSY, planetary (2)		24 888 R1	BOLT, 3/4 NC x 2" (36)
	24 840 R1	BOLT, 3/8 NC x 1" (4)		25 538 R1	WASHER, 3/4" ID (36)
6		WIRE, locking (16 ga. x 32" long) (Cut from bulk WIRE, 278 027 R1) (2)	30	1 110 647 C1	"O" RING (2)
	311 269 R1	BOLT, 3/8 NC x 1/2" (4)	31	\$	CUP, bearing (2)
7	891 006 C1	BOLT, special (6)	32	222 101 H1	SEAL, oil (2)
8	19 841 R1	PIN, dowel (6)	33	\$	CONE, bearing (2)
9	220 972 H3	SHAFT, planet pinion (6)	34	\$	CUP, bearing (2)
10	221 007 H1	SPACER (6)	35	\$	HUB, wheel (2)
11	221 005 H1	SPACER (6)	36	892 302 C2	RETAINER, seal (2)
12	\$	CONE, roller bearing (12)	37	21 023 R1	RING, spiral lock (2)
13	221 006 H1	SPACER, bearing cone (6)	38	941 752 C93	HUB ASSY, wheel (2) - 1209091H91
14	193 279 H2	GEAR and CUP ASSY (6)	39	941 756 C1	SPINDLE, axle (Part of FRONT AXLE, 936 318 C91 or C92 or REAR AXLE, 936 317 C91 or C92) (2)
15	\$	CUP, roller bearing (12)			Order the following parts —
16	193 283 H1	SPACER, bearing cup (6)			12 BOLT 24 842 R1
17	1 112 116 C1	RING, retaining (6)			1 PLATE 1 110 637 C1
18	193 281 H1 - 19 649500 C1	GEAR, planet pinion (6)			4 SHIM (0.005") 1 110 664 C1
19	193 285 H5	CARRIER, planetary (2)			6 SHIM (0.020") 1 110 663 C1
20	193 310 H1	RING, seal (2)			1 SPINDLE 1 110 368 C2

DRIVE TRAIN

DRIVE AXLES - Continued
U002541 AND BELOW
C002740 AND BELOW



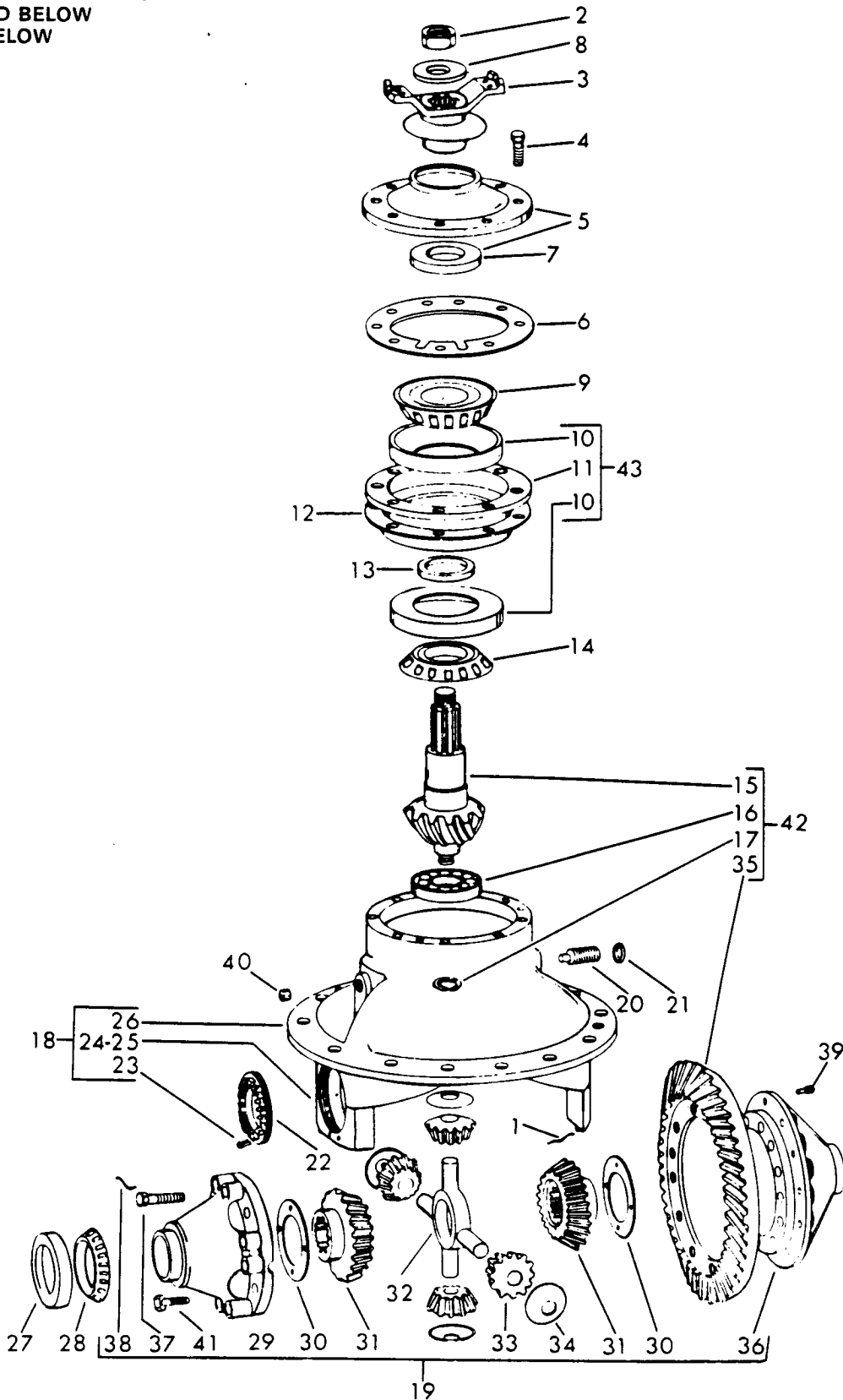
DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRIVE AXLES - Continued					
U002541 AND BELOW					
C002740 AND BELOW					
39	1 110 368 C2	SPINDLE, axle (Part of FRONT AXLE, 936 318 C93, C94 or C95 or REAR AXLE, 1 111 020 C91 or C92) (2)			
	24 892 R1	BOLT, 3/4 NC x 3" (Used with axle bowl having a 29/32" - 15/16" thick mounting flange for spindle) (32)			
	25 515 R1	BOLT, 3/4 NC x 3-1/4" (Used with axle bowl having a 1-7/64" - 1-1/8" thick mounting flange for spindle) (32)			
	25 538 R1	WASHER, 3/4" ID (64)			
	25 529 R1	NUT, 3/4" NC (32)			
40	606 922 C1	"O" RING (2)			
41	930 215 C3	BOWL, axle (Has a 29/32" - 15/16" thick mounting flange for spindle) (Order one BOWL, 1 111 943 C1 and thirty-two BOLTS, 25 515 R1)			
41	1 111 943 C1	BOWL, axle (Has a 1-7/64" - 1-1/8" thick mounting flange for spindle)			
42		DIFFERENTIAL ASSY, axle (Refer to "FRONT AXLE DIFFERENTIAL" or "REAR AXLE DIFFERENTIAL AND PARKING BRAKE")			
43	368 269 R1	"O" RING (5)			
44	220 150 H1	PLUG, magnetic			
45	9 410 361	PLUG (4)			
46	936 304 C1	PLATE, brake line (Earlier machines if so equipped) (2)			
	24 838 R1	BOLT, 3/8 NC x 1/2" (4)			
	25 534 R1	WASHER, 3/8" ID (4)			
47	1 107 422 C1	"O" RING (2)			
48	9 410 357	PLUG (2)			
49	91 916 R91	BREATHER (Earlier machines if so equipped)			
50	444 660	PLUG (Earlier machines if so equipped)			
51	1 112 121 C91	BEARING, planet pinion gear (12)			
52	68 867 R91	BEARING, wheel hub outer (2)			
53	610 159 C91	BEARING, wheel hub inner (2)			
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (X)			

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL
U001544 AND BELOW
C00# AND BELOW

This is ours

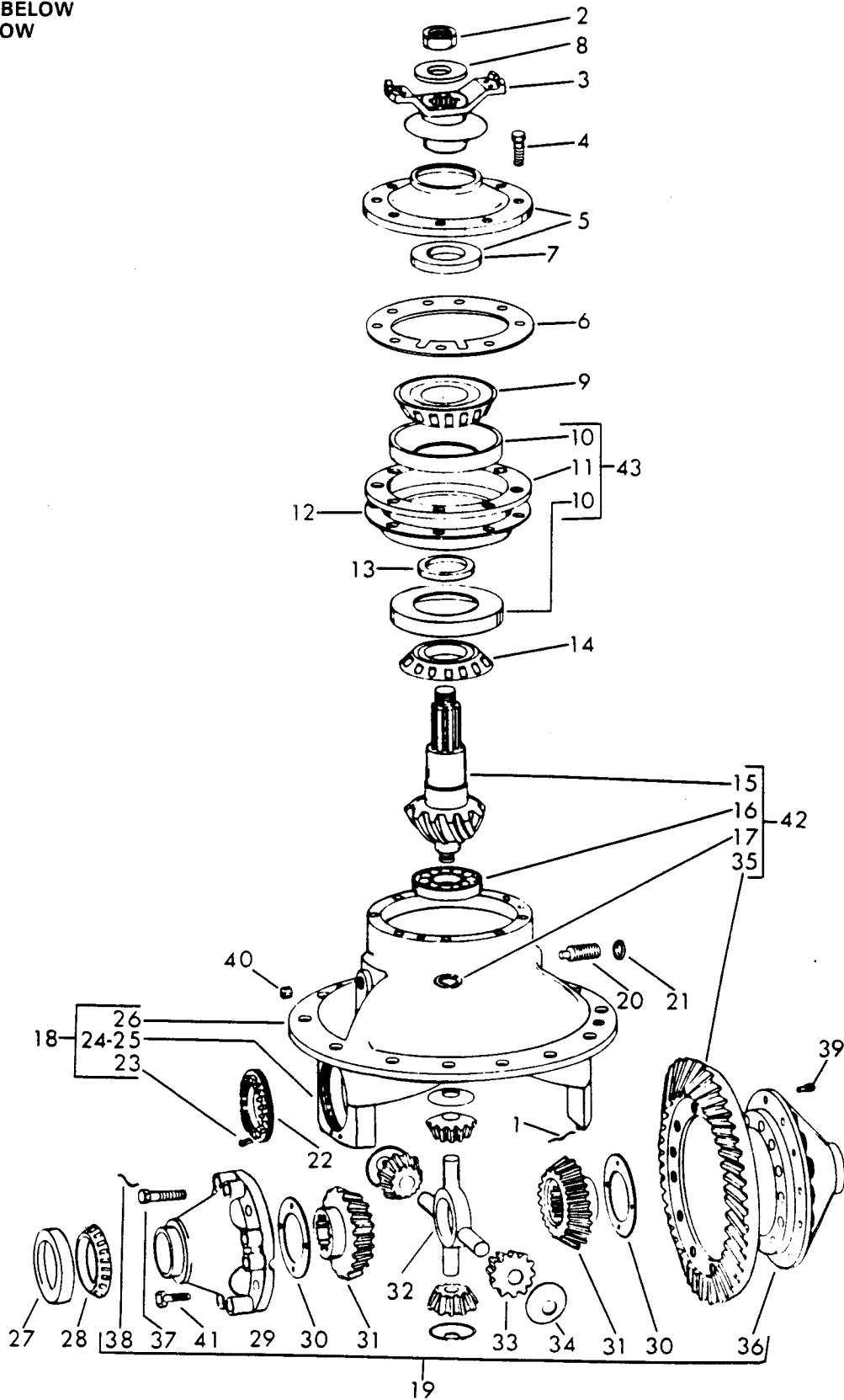


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AXLE DIFFERENTIAL - Continued					
U001544 AND BELOW					
C00# AND BELOW					
	150 390 H4	DIFFERENTIAL ASSY, front axle (Part of AXLE ASSY, 936 318 C92 and 936 318 C93) (Order DIFFERENTIAL ASSY, 1 111 015 C91 and two AXLE SHAFTS, 213 086 H3)	13	127 076 H1	SPACER (0.248")
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	13	127 077 H1	SPACER (0.254")
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)	14	615 427 C91	CONE, inner bearing
	25 536 R1	WASHER, 1/2" ID (14)	15	\$	GEAR, pinion
		Consists of the following parts —	16	1 111 341 C91	BEARING, rear
1		WIRE, locking (16 gauge x 12" long) (Cut from bulk WIRE, 278 027 R1) (2)	17	136 999 H1	RING, lock
2	447 872 C1	NUT	18	877 609 C91	CARRIER and CAP ASSY
3	136 138 H1	YOKE w/SLINGER	19	137 216 H2	DIFFERENTIAL ASSEMBLY
	79 449 R1	SLINGER	20	882 034 C1	SCREW, thrust
4	354 388 R1	BOLT, 7/16" NC (8)	21	136 786 H1	NUT
	213 319 R1	WASHER (8)	22	136 783 H1	RING, adjustment (2)
5	127 064 H1	COVER ASSY	23	683 774 R1	PIN, cotter (2)
6	127 078 H1	GASKET	24	\$	CAP, bearing (2)
7	894 225 C91	SEAL, oil		136 770 H1	BOLT (4)
8	127 079 H1	WASHER		226 846 R1	WASHER (4)
9	215 440 H1	CONE, outer bearing	25	73 311 R1	PIN, dowel (4)
10	370 631 C1	CUP, bearing (2)	26	\$	CARRIER
11	\$	CAGE	27	108 326 H	CUP, bearing (2)
12	127 251 H1	SHIM (0.005") (X)	28	ST-761A	CONE, bearing (2)
12	136 784 H1	SHIM (0.010") (X)	29	\$	CASE, plain half
12	127 250 H1	SHIM (0.003") (X)	30	301 546 C1	WASHER (2)
13	127 067 H1	SPACER (0.219")	31	136 780 H1	GEAR, side (2)
13	127 068 H1	SPACER (0.220")	32	127 057 H1	SPIDER
13	127 069 H1	SPACER (0.221")	33	136 778 H1	PINION (4)
13	127 070 H1	SPACER (0.222")	34	136 779 H1	WASHER (4)
13	127 071 H1	SPACER (0.223")	35	\$	GEAR, ring
13	127 072 H1	SPACER (0.224")	36	\$	CASE, flange half
13	127 073 H1	SPACER (0.230")	37	27 409 R1	BOLT, 1/2 NC x 3" prevailing torque (8)
13	127 074 H1	SPACER (0.236")		213 524 R1	WASHER (8)
13	127 075 H1	SPACER (0.242")	38		WIRE, locking (16 ga. x 26" long) (Cut from bulk WIRE, 278 027 R1) (Used w/BOLT, 876 417 C1 and 876 416 C1)
			39	169 372 R1	RIVET, ring gear mounting (12)

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL - Continued
U001544 AND BELOW
C00# AND BELOW



DRIVE TRAIN

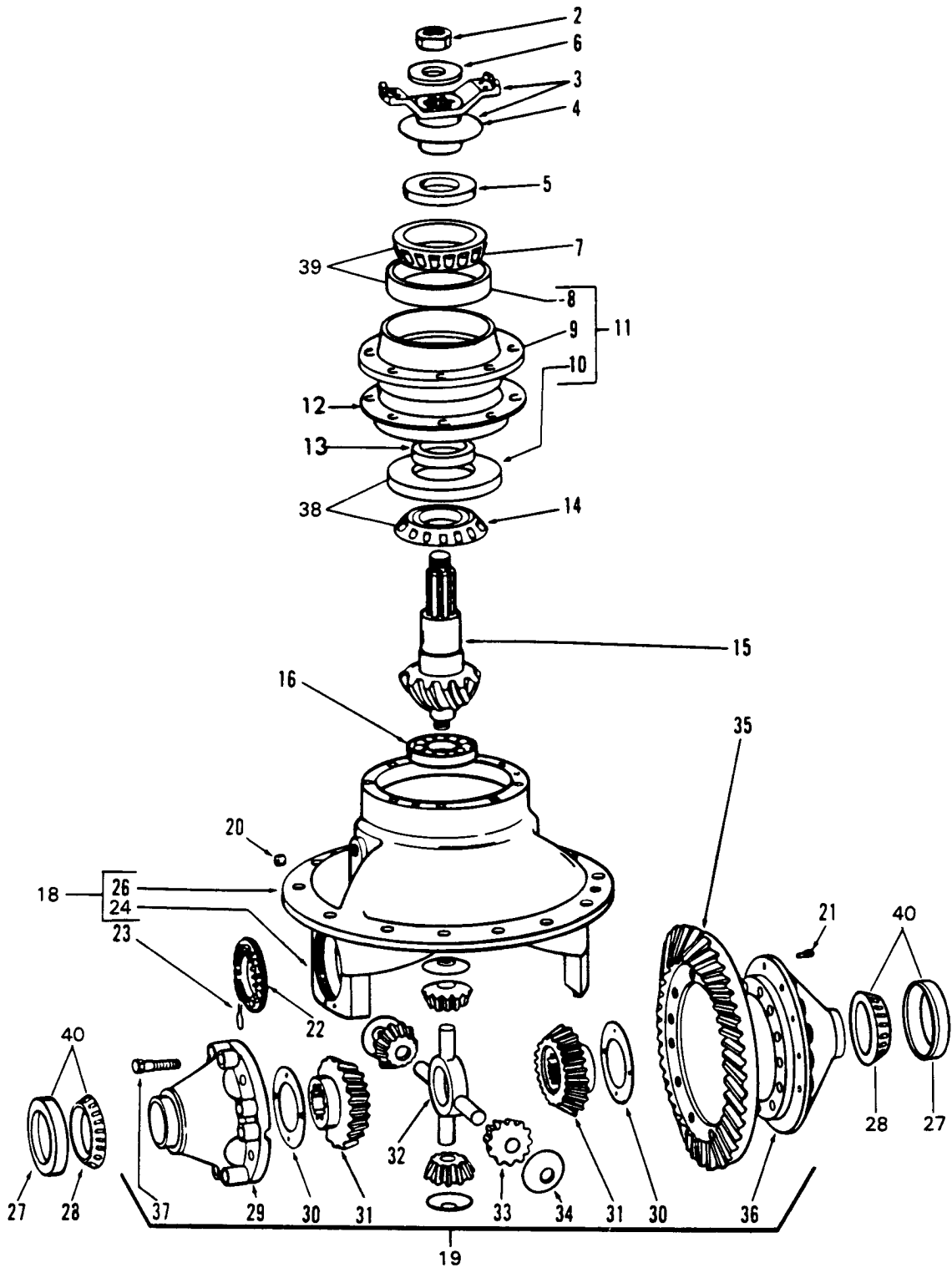
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FRONT AXLE DIFFERENTIAL - Continued
U001544 AND BELOW
C00# AND BELOW

40	9 409 949	PLUG, oil filler and level			
41	27 433 R1	BOLT, 1/2 NC x 2" prevailing torque (4)			
	213 524 R1	WASHER (4)			
42	887 329 C91	GEAR SET			
43	137 501 H1	CAGE ASSY			
	127 047 H2	CASE ASSEMBLY, differential (Consists of Ref. Nos. 29, 36, 37 and 41)			
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (X)			

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL
U001545 THROUGH 2541
C00# THROUGH 2740

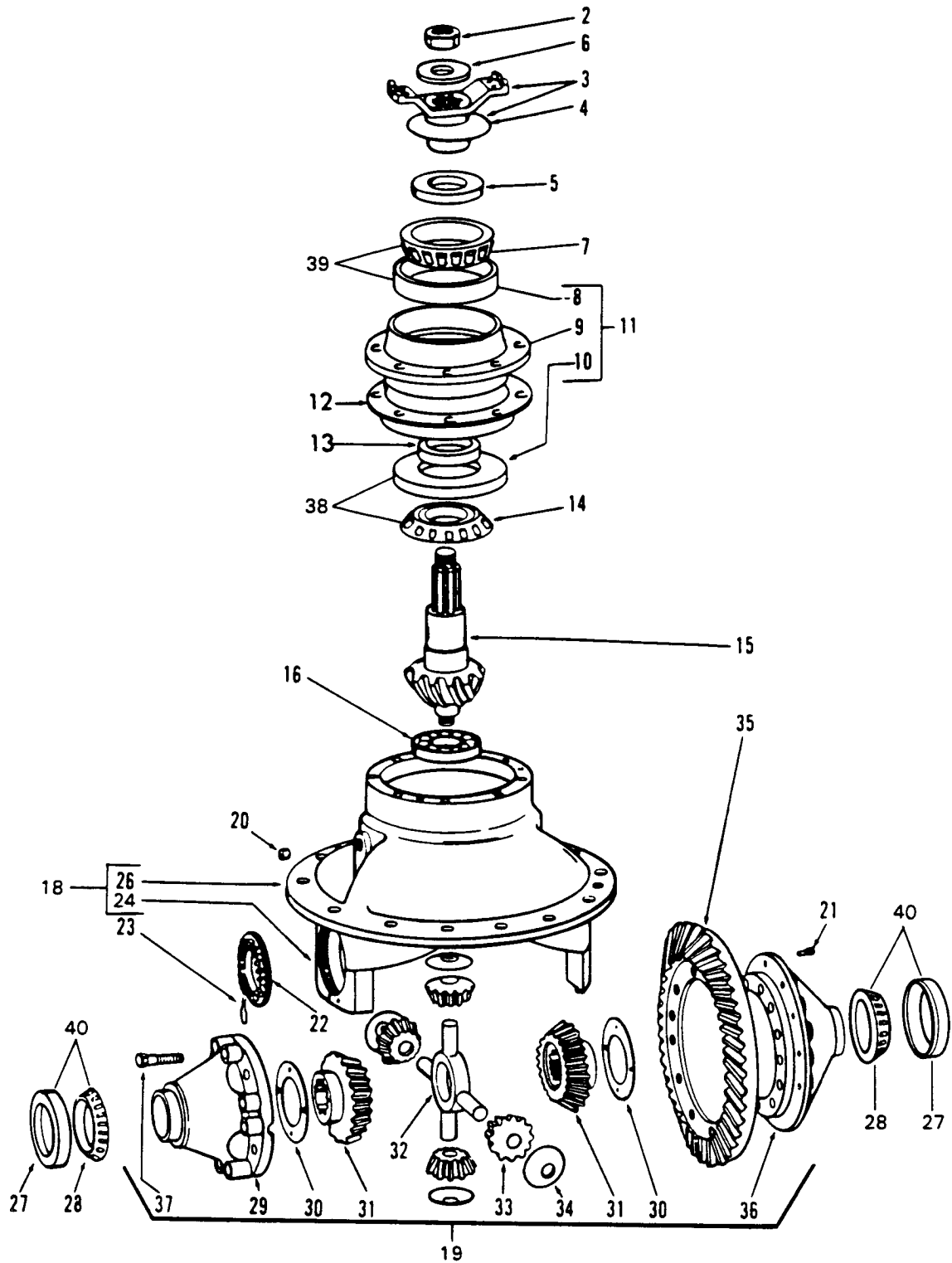


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AXLE DIFFERENTIAL - Continued U001545 THROUGH 2541 C00# THROUGH 2740			14	\$	CONE, inner bearing
			15	(+)	GEAR, pinion
1	1 111 015 C91	DIFFERENTIAL ASSY, front axle (Part of AXLE ASSY, 936 318 C94 or 936 318 C95)	16	1 111 341 C91	BEARING
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	18	1 126 103 C91	CARRIER and CAP ASSY
	24 864 R1	BOLT, 1/2 NC x 2" (4)	19	1 126 175 C91	CASE and NEST ASSY
	25 536 R1	WASHER, 1/2" ID (14)	20	9 409 949	PLUG, oil filler and level
		Consists of the following parts --	21	1 111 067 C1	BOLT, ring gear mounting (12)
2	492 319 C1	NUT (Also part of GEAR SET, 505 139 C91)		9 411 658	NUT (12)
				449 671 R1	WASHER (12)
3	1 111 009 C91	YOKE AND DEFLECTOR ASSY	22	562 777 C1	RING, adjustment (2)
4	497 416 C1	DEFLECTOR	23	306 186 C1	PIN, cotter (2)
5	3 239 231 R91	SEAL, oil	24	\$	CAP, bearing (2)
6	72 608 R1	WASHER		136 770 H1	BOLT (4)
7	\$	CONE, outer bearing		226 846 R1	WASHER (4)
8	\$	CUP, outer bearing		73 311 R1	PIN, dowel (4)
9	\$	CAGE	26	\$	CARRIER, differential
10	\$	CUP, inner bearing	27	\$	CUP, bearing (2)
11	562 798 C91	CAGE ASSY	28	\$	CONE, bearing (2)
	24 850 R1	BOLT, 7/16 NC x 1-1/2" (8)	29	(@)	CASE, plain half
	213 319 R1	WASHER, flat (8)	30	72 346 R1	WASHER, thrust (2)
	3 235 472 R1	SCREW (2)	31	1 126 172 C1	GEAR, side (2)
12	127 251 H1	SHIM (0.005") (X)	32	72 347 R1	SPIDER
12	136 784 H1	SHIM (0.010") (X)	33	133 938 H1	GEAR, pinion (4)
12	127 250 H1	SHIM (0.003") (X)	34	72 335 R1	WASHER (4)
13	564 283 C1	SPACER (0.234")	35	(+)	GEAR, ring
	or		36	(@)	CASE, flange half
13	564 284 C1	SPACER (0.235")	37	28 216 R1	BOLT (Also part of CASE ASSY, 562 782 C91) (16)
	or			213 524 R1	WASHER (Also part of CASE ASSY, 562 782 C91) (16)
13	564 285 C1	SPACER (0.236")	38	287 680 C91	BEARING, inner
	or		39	392 678 R91	BEARING, outer
13	564 286 C1	SPACER (0.237")			(@) - Order CASE ASSY, 562 782 C91
	or				(+) - Order GEAR SET, 505 139 C91
13	564 287 C1	SPACER (0.238")			
	or				
13	564 288 C1	SPACER (0.239")			
	or				
13	564 289 C1	SPACER (0.240")			
	or				
13	564 290 C1	SPACER (0.247")			
	or				
13	564 291 C1	SPACER (0.254")			
	or				
13	564 292 C1	SPACER (0.261")			
	or				
13	564 293 C1	SPACER (0.268")			

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL - Continued
U001545 THROUGH 2541
C00# THROUGH 2740



DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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FRONT AXLE DIFFERENTIAL - Continued
U001545 THROUGH 2541
C00# THROUGH 2740

40	529 451 R91	BEARING (2)			
	562 782 C91	CASE ASSY, differential (Consists of Ref. Nos. 29, 36 and 37)			
	505 139 C91	GEAR SET (Consists of Ref. Nos. 2, 15 and 35)			

DRIVE TRAIN

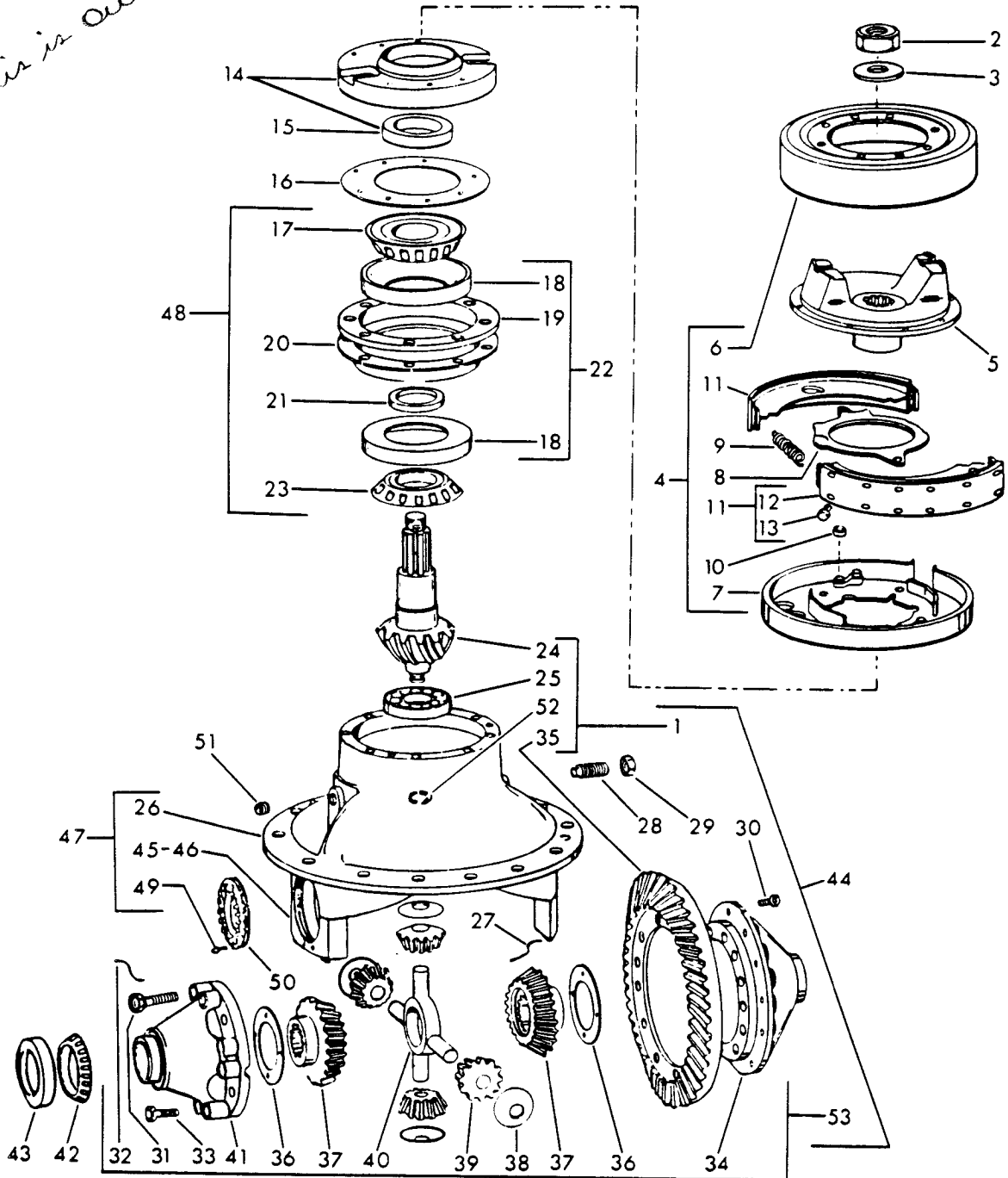
REAR AXLE DIFFERENTIAL AND PARKING
BRAKE
U001544 AND BELOW
C00# AND BELOW

9-12-2 in VAN

8-37 teeth

Rockwell - Tag# C133200K 538

This is ours

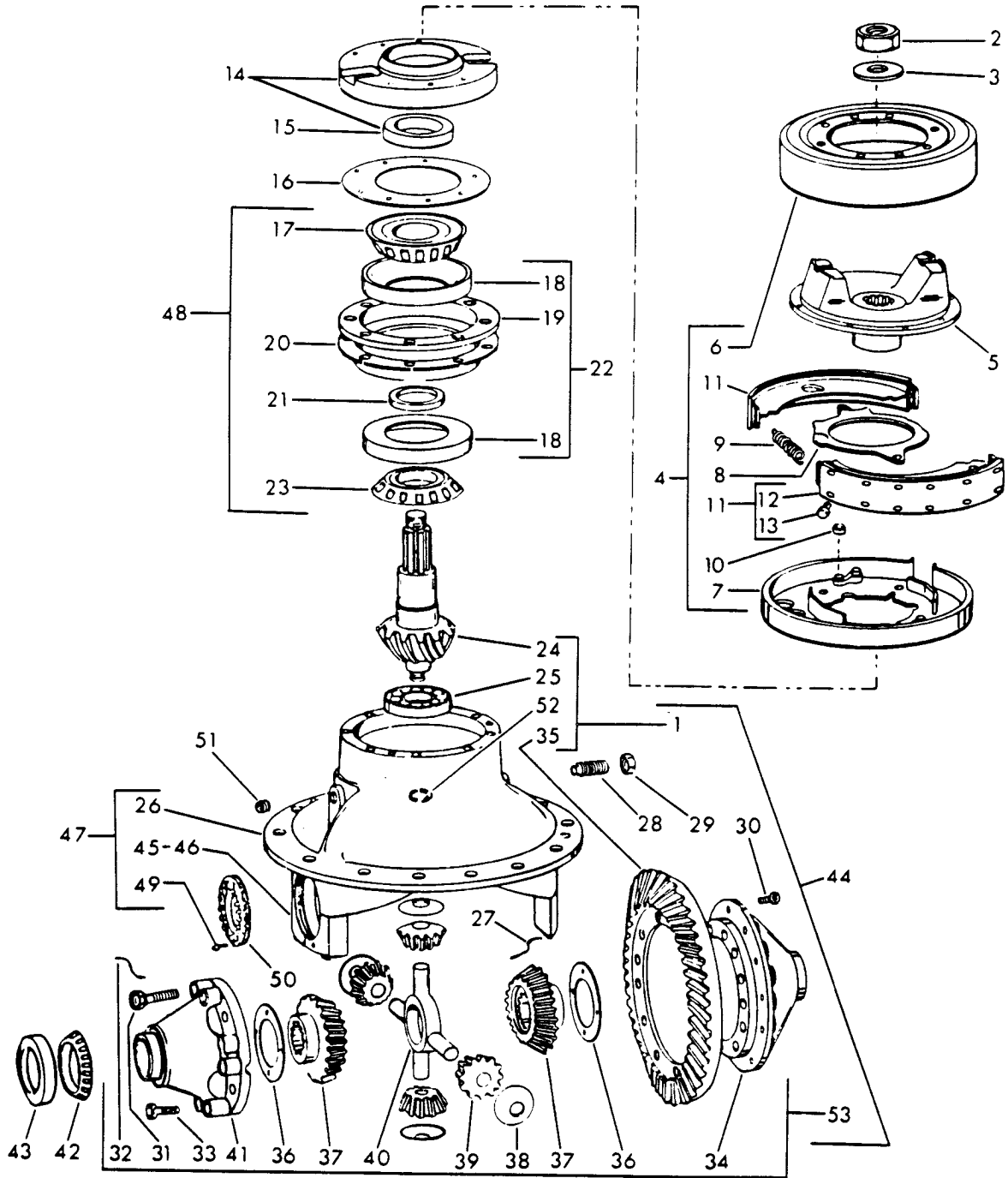


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued					
U001544 AND BELOW					
C00# AND BELOW					
	219 381 H3	DIFFERENTIAL ASSY, rear axle (Part of AXLE ASSY, 936 317 C92	21	127 068 H1	SPACER (0.220")
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	21	127 069 H1	SPACER (0.221")
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)	21	127 070 H1	SPACER (0.222")
	25 536 R1	WASHER, 1/2" ID (14)	21	127 071 H1	SPACER (0.223")
		Consists of the following parts —	21	127 072 H1	SPACER (0.224")
1	887 329 C91	GEAR SET	21	127 073 H1	SPACER (0.230")
2	447 873 C1	NUT, drive pinion	21	127 074 H1	SPACER (0.236")
3	127 079 H1	WASHER, drive pinion	21	127 075 H1	SPACER (0.242")
4	215 146 H1	BRAKE and DRUM ASSY, parking	21	127 076 H1	SPACER (0.248")
5	1 110 472 C1	FLANGE, drive shaft	22	127 077 H1	SPACER (0.254")
6	141 126 H1	DRUM, brake	22	137 501 H1	CAGE ASSY
	279 953 R1	BOLT, 3/8NF x 7/8" (8)	23	615 427 C91	CONE, inner bearing
	103 321	WASHER, 3/8" lock (8)	24	\$	GEAR, pinion
7	215 147 H2	PLATE, brake backing	25	1 111 341 C91	BEARING
	S27 208	BOLT (6)	26	\$	CARRIER, differential
	213 319 R1	WASHER (6)	27		WIRE, locking (16 ga. x 12" long) (Cut from bulk WIRE, 278 027 R1) (2)
8	141 127 H1	LEVER, operating	28	882 034 C1	SCREW, thrust
9	136 376 R1	SPRING, shoe return (2)	29	136 786 H1	NUT
10	138 109 R1	ROLLER	30	127 406 H1	RIVET, ring gear mounting (12)
11	141 131 H1	SHOE and LINING ASSY, brake (2)	31	27 409 R1	BOLT, 1/2 NC x 3" prevailing torque (8)
12	\$	LINING, brake shoe (2)		213 524 R1	WASHER (8)
13	162 557 H1	RIVET, brake lining attaching (28)	32		WIRE, locking (16 ga. x 26" long) (Cut from bulk WIRE, 278 027 R1) (Used w/BOLTS, 876 417 C1 and 876 416 C1)
14	215 149 H1	COVER ASSEMBLY	33	27 433 R1	BOLT, 1/2 NC x 2" prevailing torque (4)
	354 388 R1	BOLT (2)		213 524 R1	WASHER (4)
15	894 225 C91	SEAL, oil	34	\$	CASE, flange
16	127 078 H1	GASKET, cage and cover	35	\$	GEAR, ring
17	215 440 H1	CONE, outer bearing	36	301 546 C1	WASHER (2)
18	370 631 C1	CUP, bearing (2)	37	136 780 H1	GEAR, side (2)
19	\$	CAGE	38	136 779 H1	WASHER (4)
20	127 251 H1	SHIM (0.005") (X)	39	136 778 H1	PINION (4)
20	136 784 H1	SHIM (0.010") (X)			
20	127 250 H1	SHIM (0.003") (X)			
21	127 067 H1	SPACER (0.219")			

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING
BRAKE - Continued
U001544 AND BELOW
C00# AND BELOW

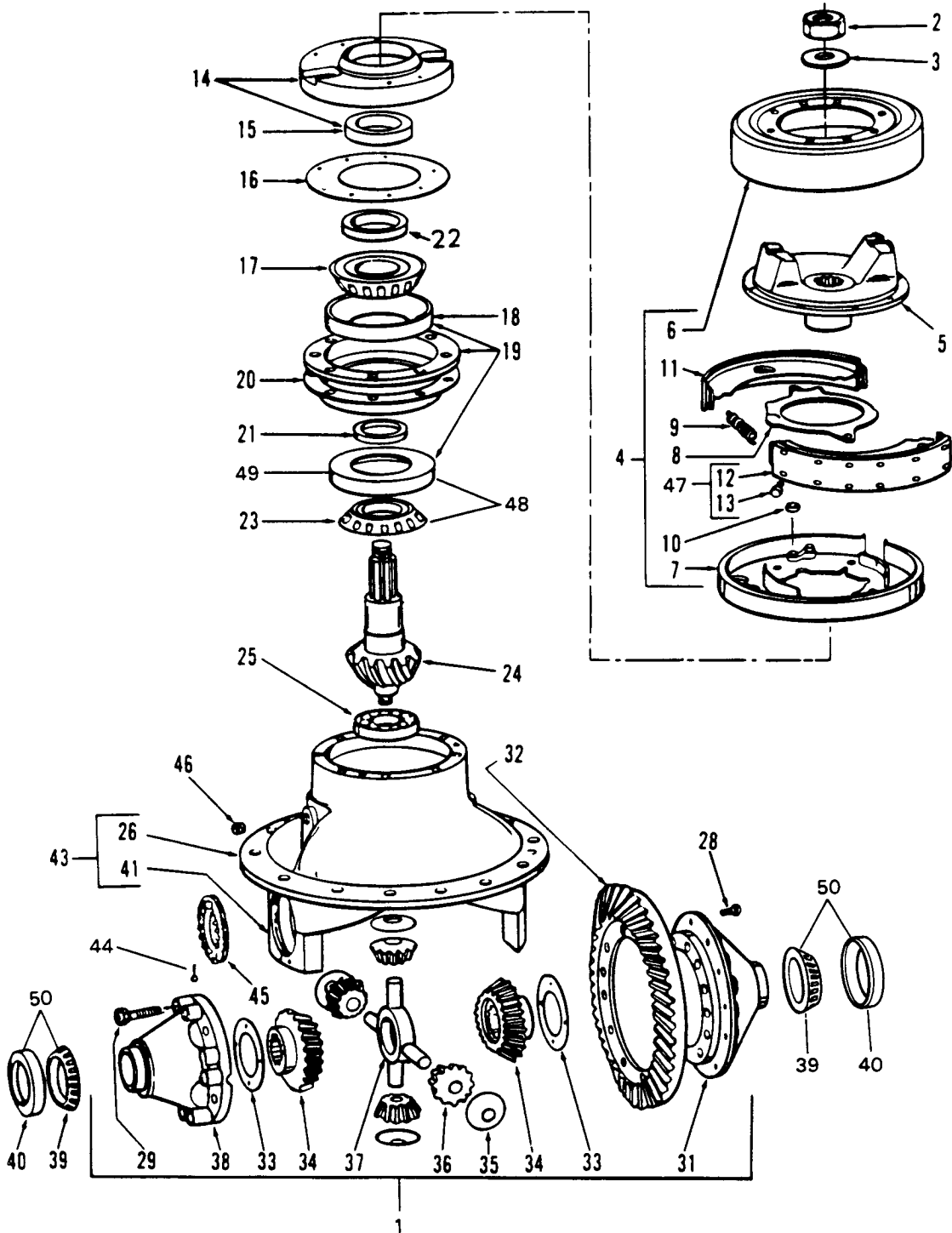


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued U001544 AND BELOW C00# AND BELOW					
40	127 057 H1	SPIDER			
41	\$	CASE, plain half			
42	ST 761 A	CONE, bearing (2)			
43	127 262 H1	CUP, bearing (2)			
44	887 358 C92	DRIVE GEAR and PINION ASSY			
45	\$	CAP, bearing (2)			
	136 770 H1	BOLT (4)			
	184 210 H1	WASHER (4)			
46	73 311 R1	PIN, dowel (4)			
47	216 839 H1	CARRIER and CAP ASSEMBLY			
48	137 217 H1	CAGE ASSEMBLY			
49	179 094 H1	PIN, cotter (2)			
50	136 783 H1	RING, adjustment (2)			
51	9 409 949	PLUG, oil filler and level			
52	136 999 H1	RING, lock			
53	137 216 H2	DIFFERENTIAL ASSEMBLY			
	165 684 H1	KIT, parking brake lining and rivet (Consists of two LININGS and twenty-eight RIVETS)			
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (X)			
	127 047 H2	CASE ASSEMBLY, differential (Consists of Ref. Nos. 31, 33, 34 and 41)			

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING
BRAKE
U001545 THROUGH 2541
C00# THROUGH 2740

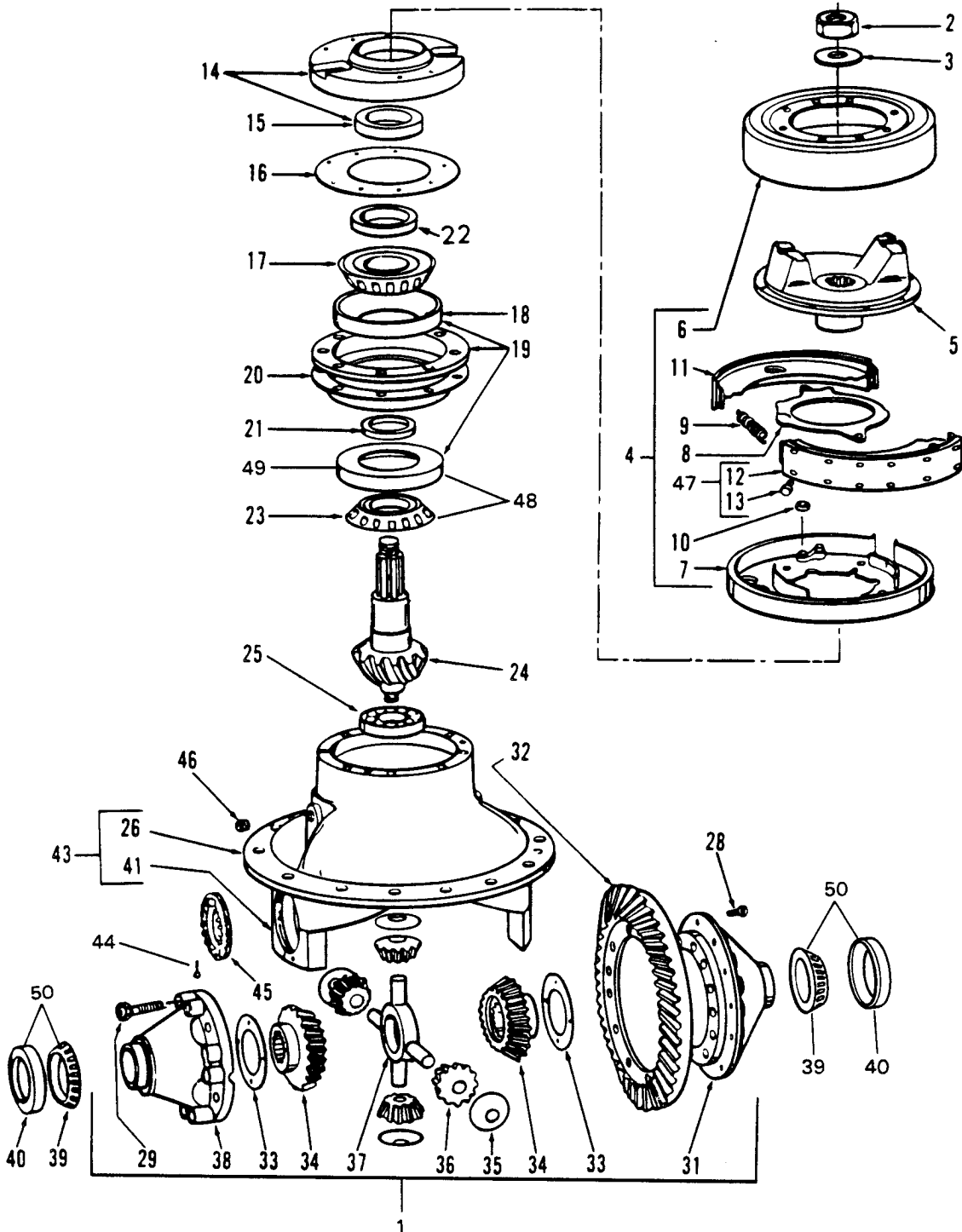


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued			14	215 149 H1	COVER ASSY (A)
U001545 THROUGH 2541			3	235 472 R1	SCREW (2)
C00# THROUGH 2740			14	1 112 364 C91	COVER ASSY (B)
A	1 111 006 C91	DIFFERENTIAL ASSY, rear axle (Identification No. A30-3200-Y-1091) (Part of AXLE ASSY, 1 111 020 C91) (Order DIFFERENTIAL ASSY, 1 111 006 C92)	3	235 472 R1	SCREW (2)
			15	894 225 C91	SEAL, oil
			16	127 078 H1	GASKET, cage and cover (A)
			16	1 112 367 C1	GASKET, cage and cover (B)
B	1 111 006 C92	DIFFERENTIAL ASSY, rear axle (Identification No. A5-3200-B-1224) (Part of AXLE ASSY, 1 111 020 C91 or C92)	17	379 527 C91	CONE, outer bearing
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	18	59 008 H	CUP, outer bearing
	24 864 R1	BOLT, 1/2 NC x 2" (4)	19	1 111 890 C91	CAGE ASSY
	25 536 R1	WASHER, 1/2" ID (14)	20	127 250 H1	SHIM (0.003") (A) (X)
	Consists of the following parts —		20	127 251 H1	SHIM (0.005") (A) (X)
1	1 126 175 C91	CASE and NEST ASSY	20	136 784 H1	SHIM (0.010") (A) (X)
2	492 319 C1	NUT, drive pinion (Also part of GEAR SET, 505 139 C91)	20	1 112 369 C1	SHIM (0.003") (B) (X)
3	72 608 R1	WASHER, drive pinion	20	1 112 370 C1	SHIM (0.005") (B) (X)
4	215 146 H1	BRAKE and DRUM ASSY, parking (A)	20	1 112 371 C1	SHIM (0.010") (B) (X)
4	1 112 362 C91	BRAKE and DRUM ASSY, parking (B)	21	564 283 C1	SPACER (0.234")
5	1 111 008 C1	YOKE, flange	21	564 284 C1	SPACER (0.235")
6	141 126 H1	DRUM, brake	21	564 285 C1	SPACER (0.236")
	25 772 R1	BOLT, 3/8 NF x 1" (8)	21	564 286 C1	SPACER (0.237")
	103 321	WASHER, 3/8" lock (8)	21	564 287 C1	SPACER (0.238")
7	215 147 H2	PLATE, brake backing (A)	21	564 288 C1	SPACER (0.239")
	S27 208	BOLT (6)	21	564 289 C1	SPACER (0.240")
	213 319 R1	WASHER, flat (6)	21	564 290 C1	SPACER (0.247")
7	1 112 363 C2	PLATE, brake backing (B)	21	505 147 C1	SPACER (0.275")
	25 312 R1	BOLT, 9/16 NC x 1-3/4" (2)	21	505 148 C1	SPACER (0.282")
	25 318 R1	BOLT, 9/16 NC x 2-1/4" (6)	21	505 149 C1	SPACER (0.289")
	200 785 R1	WASHER, 9/16" ID flat (6)	21	505 150 C1	SPACER (0.296")
8	141 127 H1	LEVER, operating	22	264 663 C1	SPACER
9	136 376 R1	SPRING, shoe return (2)	23	\$	CONE, inner bearing
10	138 109 R1	ROLLER	24	(+)	GEAR, pinion
11	141 131 H1	SHOE and LINING ASSY, brake (2)	25	1 111 341 C91	BEARING
12	\$	LINING, brake shoe (2)	26	\$	CARRIER, differential
13	162 557 H1	RIVET, brake lining attaching (28)			

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING
BRAKE - Continued
U001545 THROUGH 2541
C00# THROUGH 2740

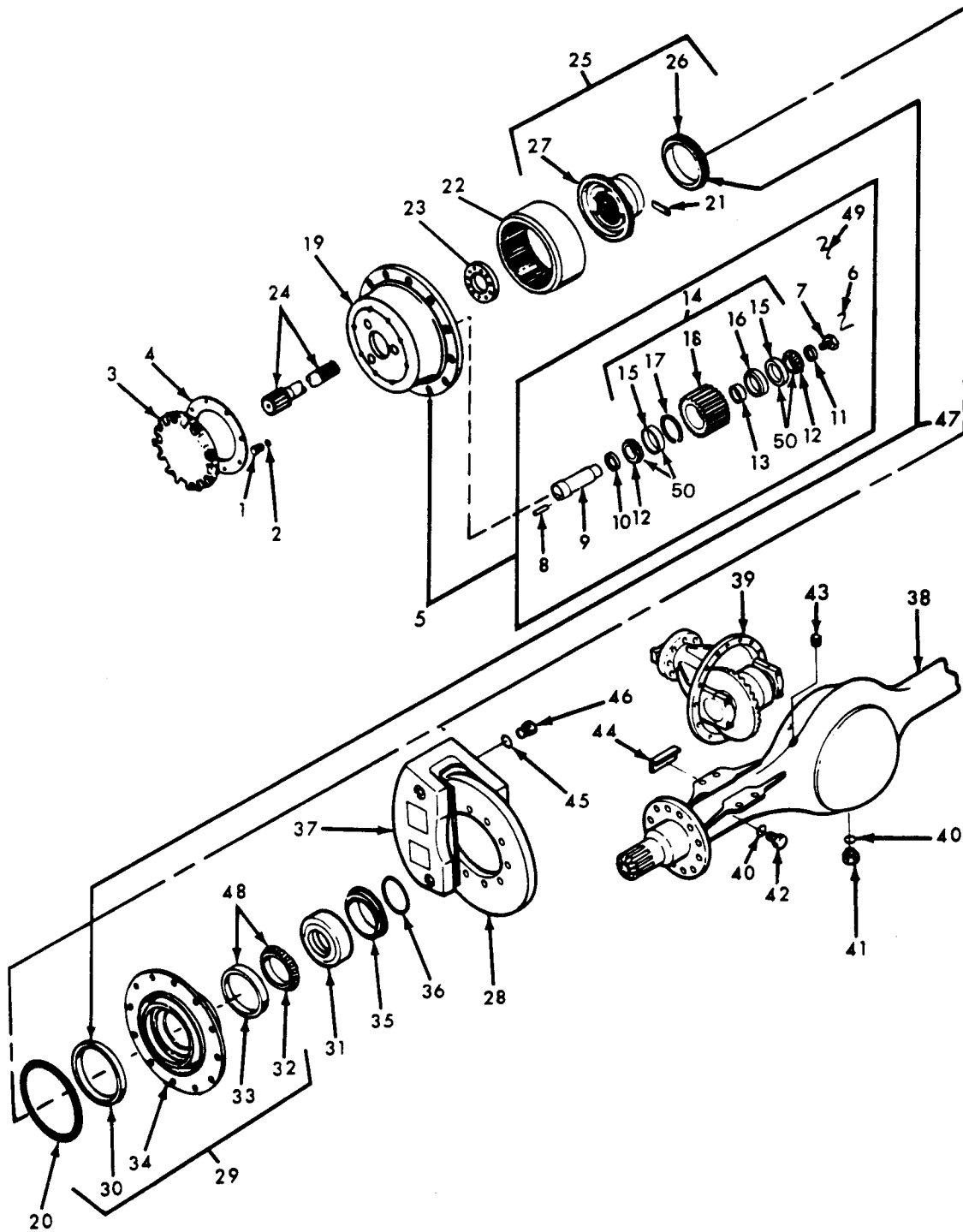


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued U001545 THROUGH 2541 C00# THROUGH 2740			50	529 451 R91	BEARING (2)
				562 782 C91	CASE ASSY, differential (Consists of Ref. Nos. 29, 31 and 38)
28	1 111 067 C1 9 411 658 449 671 R1	BOLT, ring gear mounting (12) NUT (12) WASHER (12)		505 139 C91	GEAR SET (Consists of Ref. Nos. 2, 24 and 32)
29	28 216 R1 213 524 R1	BOLT (Also part of CASE ASSY, 562 782 C91) (16) WASHER (Also part of CASE ASSY, 562 782 C91) (16)			(+) - Order GEAR SET, 505 139 C91 @) - Order CASE ASSY, 562 782 C91
31	(@)	CASE, flange half			
32	(+)	GEAR, ring			
33	72 346 R1	WASHER, thrust (2)			
34	1 126 172 C1	GEAR, side (2)			
35	72 335 R1	WASHER (4)			
36	133 938 H1	GEAR, pinion (4)			
37	72 347 R1	SPIDER			
38	(@)	CASE, plain half			
39	\$	CONE, bearing (2)			
40	\$	CUP, bearing (2)			
41	\$ 136 770 H1 226 846 R1 73 311 R1	CAP, bearing (2) BOLT (4) WASHER (4) PIN, dowel (4)			
43	1 126 103 C91	CARRIER AND CAP ASSY (A)			
43	1 112 365 C91	CARRIER AND CAP ASSY (B)			
44	306 186 C1	PIN, cotter (2)			
45	562 777 C1	RING, adjustment (2)			
46	9 409 949	PLUG, oil filler and level			
47	165 684 H1	KIT, brake lining and rivet			
48	287 680 C91	BEARING, inner			
49	\$	CUP, inner bearing			

DRIVE TRAIN

DRIVE AXLES
U003022 THROUGH 3136
C002741 AND UP

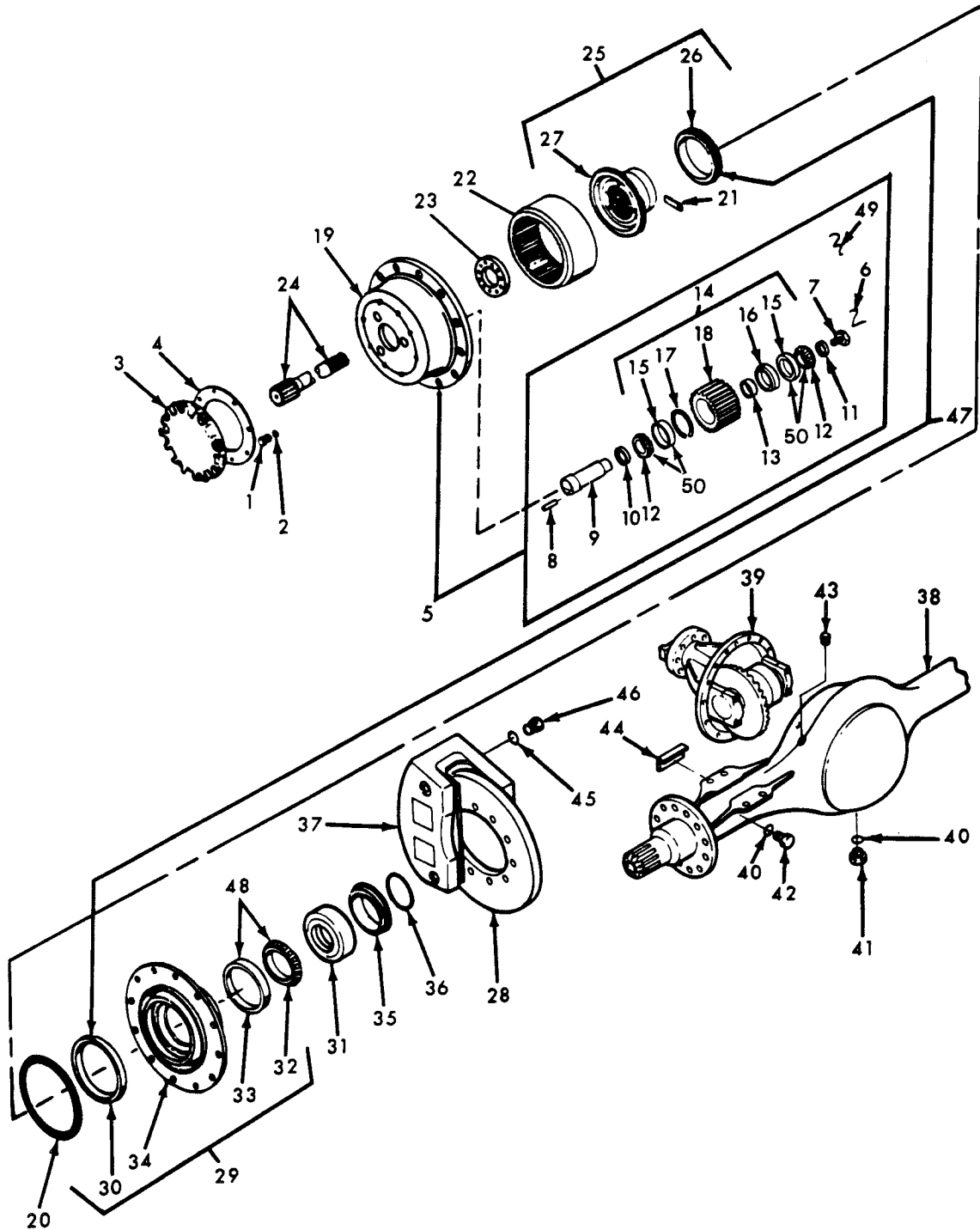


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRIVE AXLES - Continued			20	193 310 H1	RING, seal (2)
U003022 THROUGH 3136			21	204 678 H3 25 653 R1	PLATE, lock (8) BOLT, 5/16 NC x 1/2" (16)
C002741 AND UP			22	193 290 H4	GEAR, ring (2)
1	045 939 C91	AXLE ASSEMBLY, front drive (Order AXLE ASSEMBLY 1 212 793 H91)	23	1 110 637 C1 24 842 R1	PLATE, retainer (2) BOLT, 3/8 NC x 1-3/4" (24)
	25 894 R1	BOLT, 1 NC x 3-1/2" (8)	1 110 663 C1	SHIM (0.020") (X)	
	25 550 R1	WASHER, 1" ID (16)	1 110 664 C1	SHIM (0.005") (X)	
	25 531 R1	NUT, 1" NC (8)			
1	045 940 C91	AXLE ASSEMBLY, rear drive (Order AXLE ASSEMBLY, 1 212 794 H91)	24	213 086 H3	SHAFT, axle (2)
	26 019 R1	BOLT, 1 NC x 3-1/4" (8)	25	193 291 H1	HUB ASSEMBLY, ring gear (2)
	25 550 R1	WASHER, 1" ID (16)	26	\$	CONE, bearing (2)
	25 531 R1	NUT, 1" NC (8)	27	193 293 H1	HUB, ring gear (2)
		Consists of the following parts —	28	936 306 C2 24 888 R1 25 538 R1	DISC, brake (2) BOLT, 3/4 NC x 2" (36) WASHER, 3/4" ID (36)
1	190 302 H1	PLUG (2)	29	1 209 091 H91	HUB ASSEMBLY, wheel (2)
2	570 828 R1	"O" RING (2)	30	\$	CUP, bearing (2)
3	929 475 C2	COVER, planet carrier (2)	31	1 038 080 C92	SEAL, oil (2)
	24 840 R1	BOLT, 3/8 NC x 1" (16)	32	\$	CONE, bearing (2)
	25 534 R1	WASHER, 3/8" ID (16)	33	\$	CUP, bearing (2)
4	193 277 H1	GASKET (2)	34	\$	HUB, wheel (2)
5	1 039 328 C2	CARRIER and GEAR ASSY, planetary (2)	35	1 038 104 C1	RETAINER, seal (2)
	24 840 R1	BOLT, 3/8 NC x 1" (4)	36	1 110 647 C1	"O" RING (2)
6		WIRE, locking (16 ga. x 16" long) (Cut from bulk WIRE, 278 027 R1) (2)	37		CALIPER ASSY, service brake (Refer to "SERVICE BRAKE CALIPER") (2)
	311 269 R1	BOLT, 3/8 NC x 1/2" (2)	38	1 008 162 C4	HOUSING, axle
7	1 038 583 C1	BOLT, special (6)			Order the following parts —
8	19 841 R1	PIN, dowel (6)			1 BOWL 1 111 943 C1
9	1 038 582 C1	SHAFT, planet pinion (6)			2 SPINDLE 1 110 368 C2
10	221 007 H1	SPACER (6)			2 "O" RING 606 922 C1
11	221 005 H1	SPACER (6)			32 BOLT 25 515 R1
12	\$	CONE, roller bearing (12)			64 WASHER 25 538 R1
13	221 006 H1	SPACER, bearing cone (6)			32 NUT 25 529 R1
14	898 207 C2	GEAR and CUP ASSEMBLY (6)	39		DIFFERENTIAL ASSY, axle
15	\$	CUP, roller bearing (12)			(Refer to "FRONT AXLE DIFFERENTIAL" or "REAR AXLE DIFFERENTIAL and PARKING BRAKE")
16	1 027 101 C1	SPACER, bearing cup (6)	40	368 269 R1	"O" RING (2)
17	1 112 116 C1	RING, retaining (6)	41	220 150 H1	PLUG, magnetic
18	\$	GEAR, planet pinion (6)			
19	193 285 H5	CARRIER, planetary (2)			

DRIVE TRAIN

DRIVE AXLES - Continued
U003022 THROUGH 3136
C002741 AND UP

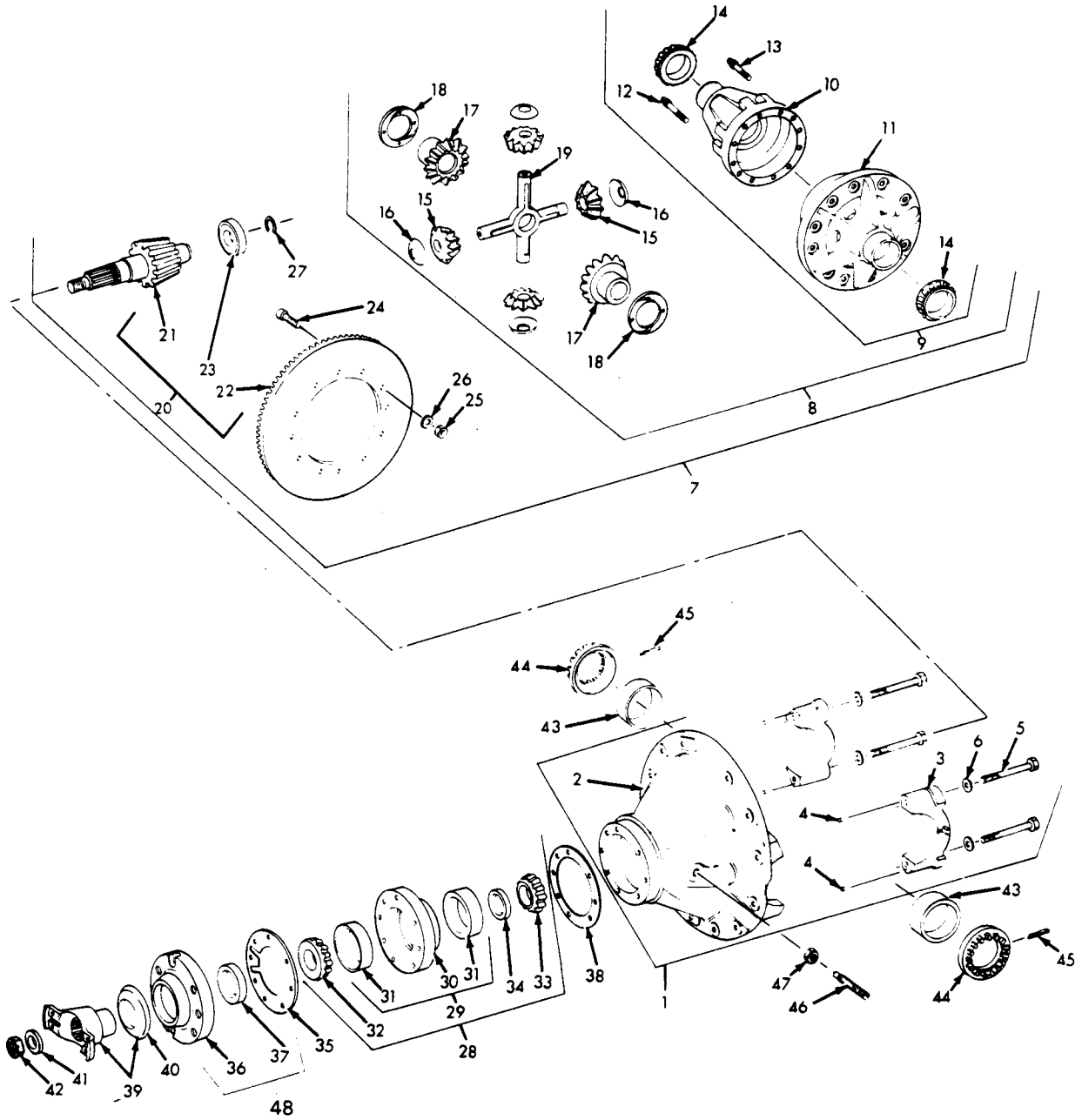


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRIVE AXLES - Continued					
U003022 THROUGH 3136					
C002741 AND UP					
42	9 410 361	PLUG			
43	444 612	PLUG			
44	1 016 945 C1	PLATE, brake line (2)			
	24 838 R1	BOLT, 3/8 NC x 1/2" (4)			
	25 534 R1	WASHER, 3/8" ID (4)			
45	1 107 422 C1	"O" RING (2)			
46	9 410 357	PLUG (2)			
47	68 867 R91	BEARING, wheel hub outer (2)			
48	610 159 C91	BEARING, wheel hub inner (2)			
49		WIRE, locking (16 ga. x 24" long) (Cut from bulk WIRE, 278 027 R1) (2)			
	311 269 R1	BOLT, 3/8 NC x 1/2" (2)			
50	1 112 121 C91	BEARING, planet pinion gear (12)			
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (X)			

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL
U003022 THROUGH 3136
C002741 AND UP

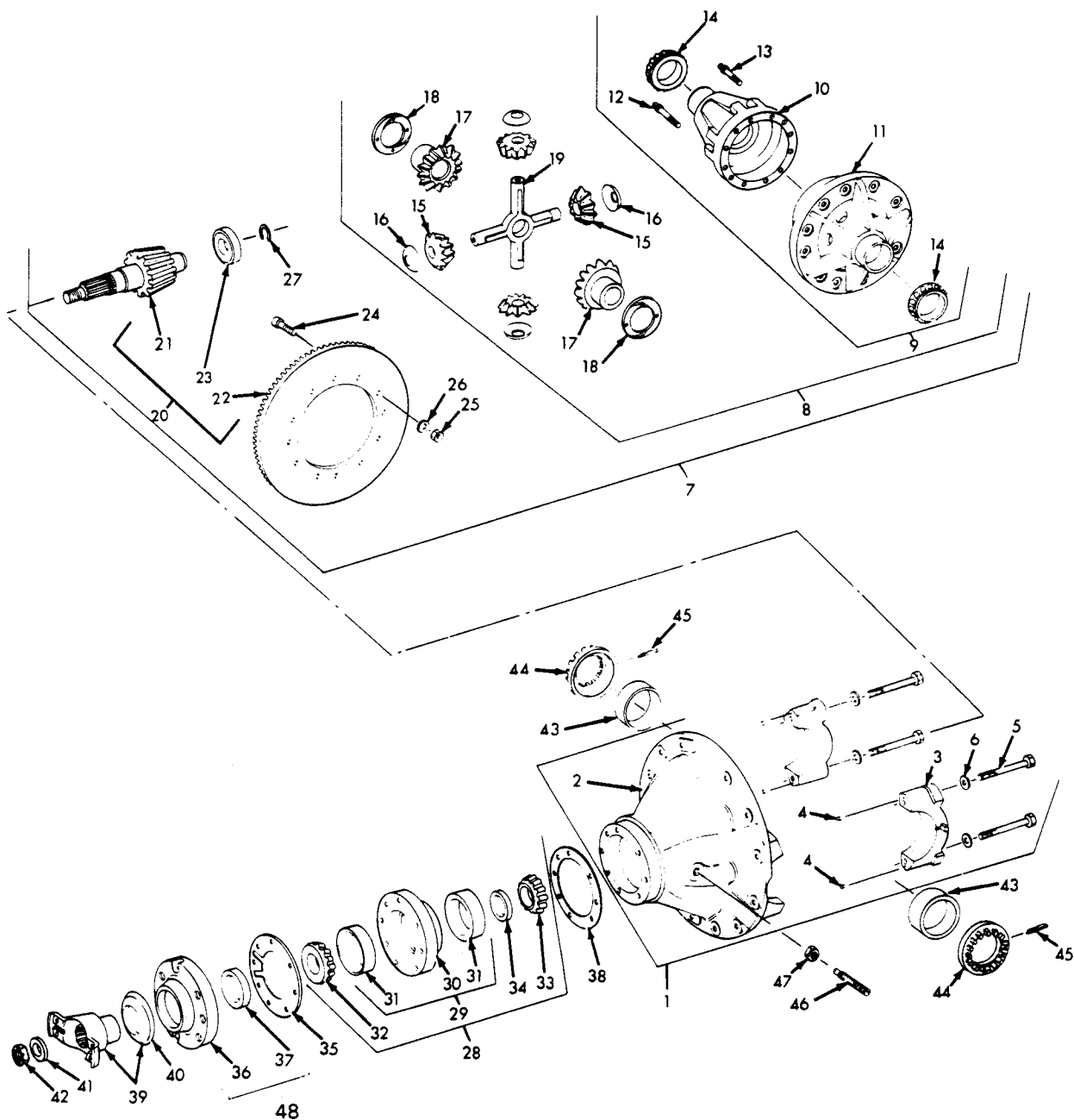


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AXLE DIFFERENTIAL - Continued			26	25 673 R1	WASHER, 1/2" ID flat (12)
U003022 THROUGH 3136			27	91 081 R2	RING, bearing lock
C002741 AND UP			28	1 211 792 H91	CAGE ASSY
1	016 902 C93	DIFFERENTIAL ASSY, front axle (Order one DIFFERENTIAL ASSY, 1 111 015 C91 and two SHAFT, 213 086 H3)	29	890 436 H1	CAGE ASSY
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	30	889 066 H1	CAGE
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)	31	890 175 H1	CUP, bearing (2)
	25 536 R1	WASHER, 1/2" ID (14)	32	890 174 H1	CONE, bearing
		Consists of the following parts —	33	890 176 H1	CONE, bearing
1	1 211 790 H91	CARRIER and CAP ASSY	34	127 067 H1	SPACER (0.219")
2	S	CARRIER, differential		or	
3	S	CAP, bearing (2)	34	127 068 H1	SPACER (0.220")
4	73 311 R1	PIN, dowel (4)		or	
5	1 026 267 C1	BOLT, bearing cap (4)	34	127 069 H1	SPACER (0.221")
6	25 537 R1	WASHER, 5/8" ID (4)		or	
7	1 211 791 H91	GEAR and PINION ASSY	34	127 070 H1	SPACER (0.222")
8	1 033 859 C91	DIFFERENTIAL ASSY		or	
9	1 048 896 C91	CASE ASSY	34	127 071 H1	SPACER (0.223")
10	S	CASE-HALF, plain		or	
11	S	CASE-HALF, flanged	34	127 072 H1	SPACER (0.224")
12	1 026 273 C1	BOLT, 1/2" NC x 96.5 mm (8)		or	
13	1 026 272 C1	BOLT, 1/2" NC x 74.5 mm (4)	34	127 073 H1	SPACER (0.230")
14	890 130 H1	CONE, bearing (2)		or	
15	136 778 H1	GEAR, pinion (4)	34	127 074 H1	SPACER (0.236")
16	136 779 H1	WASHER, thrust (4)		or	
17	136 780 H1	GEAR, side (2)	34	127 075 H1	SPACER (0.242")
18	127 056 H1	WASHER, thrust (2)		or	
19	127 057 H1	SPIDER	34	127 076 H1	SPACER (0.248")
20	1 211 793 H91	GEAR and PINION ASSY		or	
21	S	GEAR, pinion	34	127 077 H1	SPACER (0.254")
22	S	GEAR, ring	35	127 078 H1	GASKET, cover
23	875 419 C92	BEARING, roller	36	986 008 C1	COVER, cage
24	1 033 854 C1	BOLT, ring gear mounting (12)		24 851 R1	BOLT, 7/16 NC x 1-3/4" (2)
25	214 442	NUT, 1/2" NF (12)		24 852 R1	BOLT, 7/16 NC x 2-1/4" (6)
				25 535 R1	WASHER, 7/16" ID (6)
			37	1 017 975 C91	SEAL, oil
			38	127 250 H1	SHIM (0.003") (X)
			38	127 251 H1	SHIM (0.005") (X)
			38	136 784 H1	SHIM (0.010") (X)
			39	136 138 H1	YOKE and SLINGER ASSY
			40	79 449 R1	SLINGER, oil (Has a 2-3/8" ID)
			40	1 016 900 C1	SLINGER, oil (Has a 2-9/16" ID)
			41	127 079 H1	WASHER, flat

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL - Continued
U003022 THROUGH 3136
C002741 AND UP

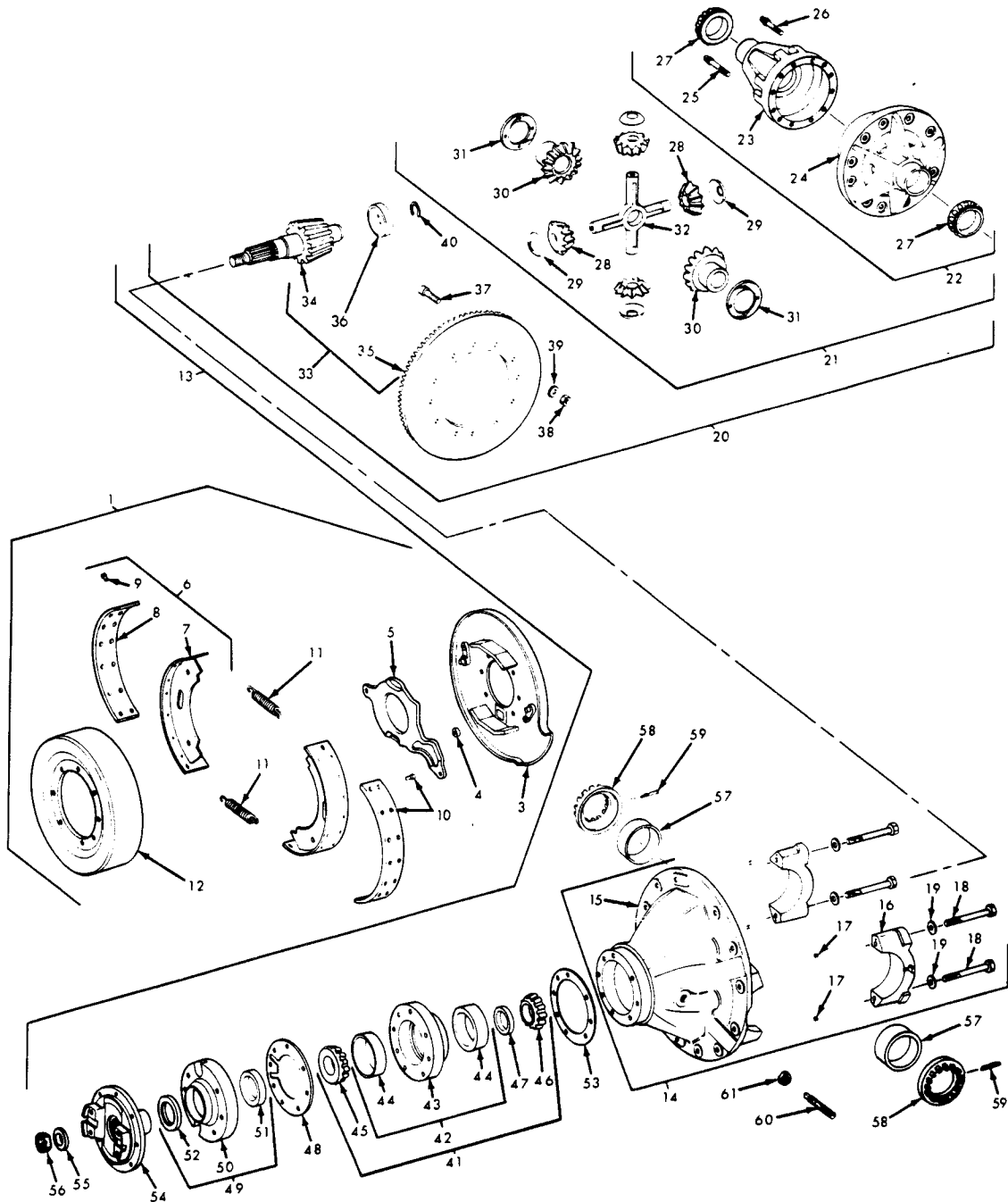


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AXLE DIFFERENTIAL - Continued					
U003022 THROUGH 3136					
C002741 AND UP					
42	104 078 H1 103 388	NUT, hex PIN, cotter			
43	108 326 H	CUP, bearing (2)			
44	136 783 H1	NUT, bearing adjusting (2)			
45	683 774 R1	PIN, adjusting nut lock (2)			
46	882 034 C1	SCREW, adjusting thrust			
47	136 786 H1	NUT, thrust screw			
48	986 054 C91	COVER and SEAL ASSY			

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING BRAKE
U003022 THROUGH 3136
C002741 AND UP

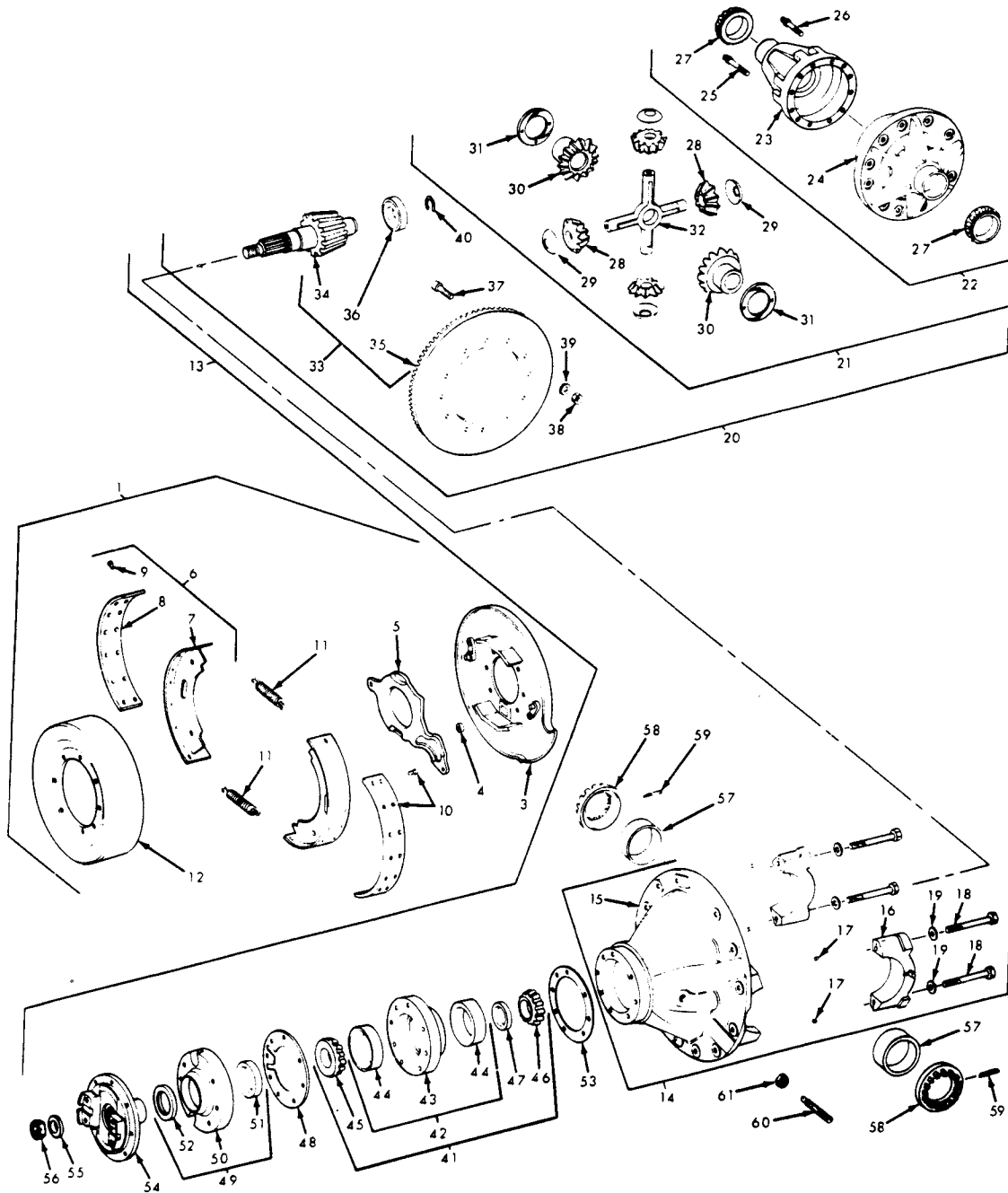


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE -			25	1 026 273 C1	BOLT, 1/2" NC x 96.5 mm (8)
Continued			26	1 026 272 C1	BOLT, 1/2" NC x 74.5 mm (4)
U003022 THROUGH 3136			27	890 130 H1	CONE, bearing (2)
C002741 AND UP			28	136 778 H1	GEAR, pinion (4)
	1 016 903 C93	DIFFERENTIAL ASSY, rear axle (Order one DIFFERENTIAL ASSY, 1 111 006 C92 and two SHAFT, 213 086 H3)	29	136 779 H1	WASHER, thrust (4)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	30	136 780 H1	GEAR, side (2)
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)	31	127 056 H1	WASHER, thrust (2)
	25 536 R1	WASHER, 1/2" ID (14)	32	127 057 H1	SPIDER
		Consists of the following parts —	33	1 211 793 H91	GEAR and PINION ASSY
1	215 146 H1	BRAKE and DRUM ASSY, parking	34	\$	GEAR, pinion
3	215 147 H2	PLATE, brake backing	35	\$	GEAR, ring
	24 853 R1	BOLT, 7/16 NC x 2-1/2" (6)	36	875 419 C92	BEARING, roller
	25 535 R1	WASHER, 7/16" ID (6)	37	1 033 854 C1	BOLT, ring gear mounting (12)
4	138 109 R1	ROLLER	38	214 442	NUT, 1/2" NF (12)
5	141 127 H1	LEVER, operating	39	25 673 R1	WASHER, 1/2" ID flat (12)
6	141 131 H1	SHOE and LINING ASSY, brake (2)	40	91 081 R2	RING, bearing lock
7	\$	SHOE, brake (2)	41	1 211 792 H91	CAGE ASSY
8	\$	LINING, brake shoe (2)	42	890 436 H1	CAGE ASSY
9	162 557 H1	RIVET, lining attaching (28)	43	889 066 H1	CAGE
10	165 684 H1	KIT, brake lining and rivet	44	890 175 H1	CUP, bearing (2)
11	136 376 R1	SPRING, shoe return (2)	45	890 174 H1	CONE, bearing
12	141 126 H1	DRUM, brake	46	890 176 H1	CONE, bearing
	25 771 R1	BOLT, 3/8 NF x 7/8" (8)	47	127 067 H1	SPACER (0.219")
	25 534 R1	WASHER, 3/8" ID (8)		or	
13	1 016 904 C92	DIFFERENTIAL ASSY	47	127 068 H1	SPACER (0.220")
14	1 211 790 H91	CARRIER and CAP ASSY		or	
15	\$	CARRIER, differential	47	127 069 H1	SPACER (0.221")
16	\$	CAP, bearing (2)		or	
17	73 311 R1	PIN, dowel (4)	47	127 070 H1	SPACER (0.222")
18	1 026 267 C1	BOLT, bearing cap (4)		or	
19	25 537 R1	WASHER, 5/8" ID (4)	47	127 071 H1	SPACER (0.223")
20	1 211 791 H91	GEAR and PINION ASSY		or	
21	1 033 859 C91	DIFFERENTIAL ASSY	47	127 072 H1	SPACER (0.224")
22	1 048 896 C91	CASE ASSY		or	
23	\$	CASE-HALF, plain	47	127 073 H1	SPACER (0.230")
24	\$	CASE-HALF, flanged		or	
			47	127 074 H1	SPACER (0.236")
				or	
			47	127 075 H1	SPACER (0.242")
				or	
			47	127 076 H1	SPACER (0.248")
				or	
			47	127 077 H1	SPACER (0.254")

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING BRAKE -
Continued
U003022 THROUGH 3136
C002741 AND UP

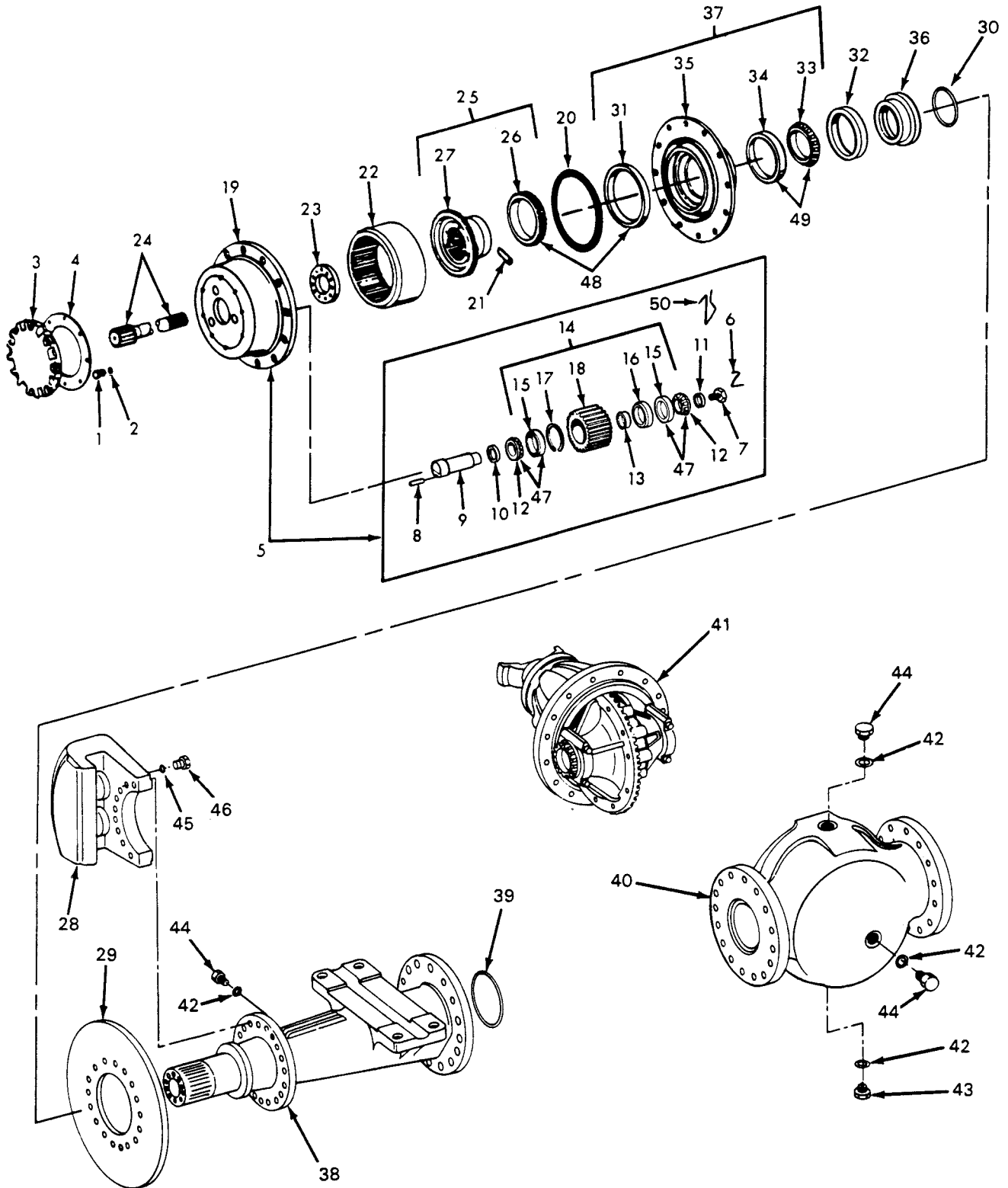


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued U003022 THROUGH 3136 C002741 AND UP					
48	127 078 H1	GASKET, cover			
49	986 045 C91	COVER and SEAL ASSY			
50	986 007 C1 24 851 R1	COVER, cage BOLT, 7/16 NC x 1-3/4" (2)			
51	1 017 975 C91	SEAL, oil			
52	986 035 C1	SEAL, dust			
53	127 250 H1	SHIM (0.003") (X)			
53	127 251 H1	SHIM (0.005") (X)			
53	136 784 H1	SHIM (0.010") (X)			
54	1 110 472 C1	YOKE, flange			
55	127 079 H1	WASHER, flat			
56	104 078 H1 103 388	NUT, hex PIN, cotter			
57	108 326 H	CUP, bearing (2)			
58	136 783 H1	NUT, bearing adjusting (2)			
59	683 774 R1	PIN, adjusting nut lock (2)			
60	882 034 C1	SCREW, adjusting thrust			
61	136 786 H1	NUT, thrust screw			

DRIVE TRAIN

DRIVE AXLES
U003137 AND UP

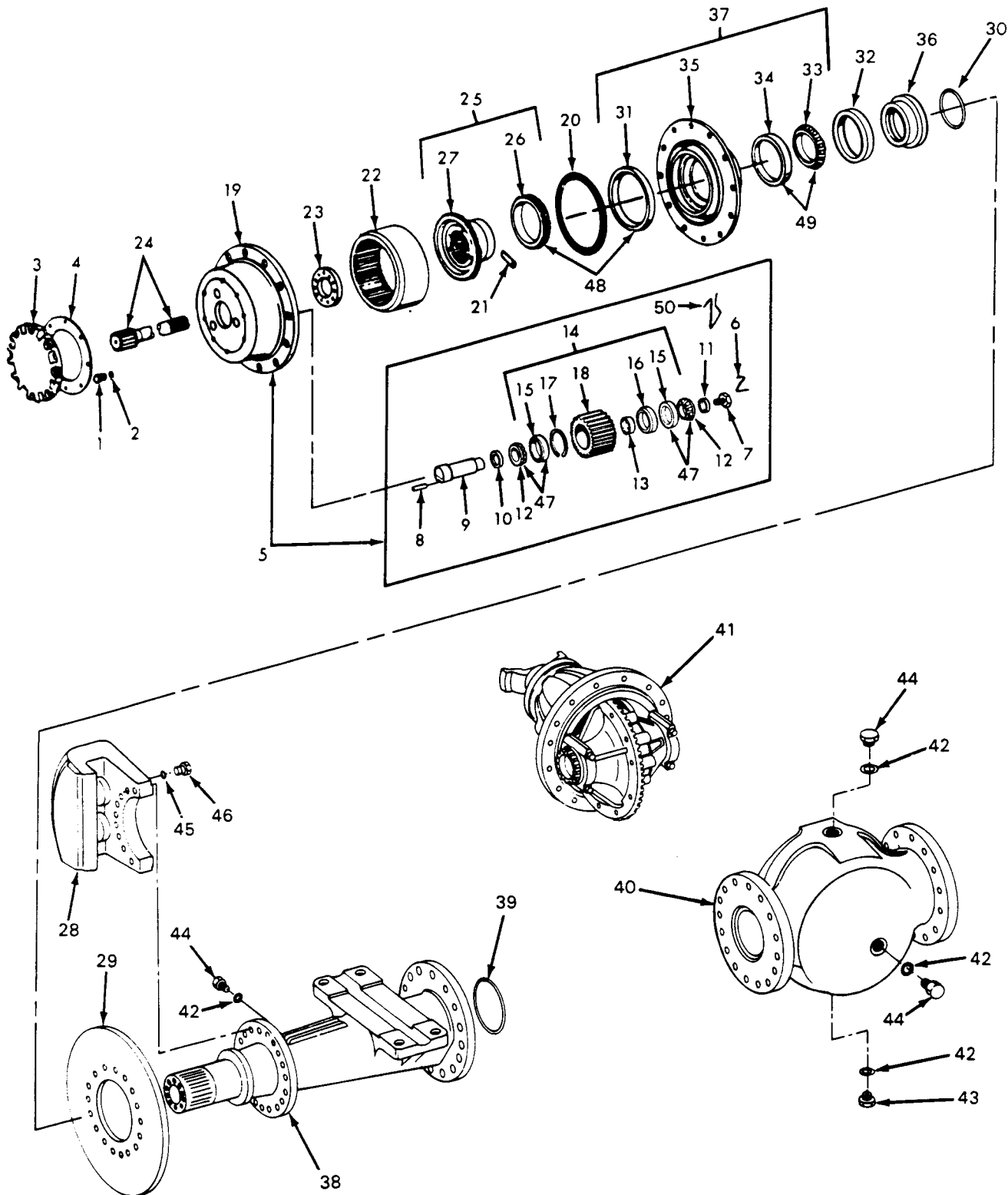


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
DRIVE AXLES - Continued U003137 AND UP			<u>22</u>	193 290 H4	GEAR, ring (2)
			23	1 110 637 C1	PLATE, retainer (2)
	1 212 793 H91	AXLE ASSEMBLY, front drive		24 842 R1	BOLT, 3/8 NC x 1-3/4" (24)
	25 894 R1	BOLT, 1 NC x 3-1/2" (8)		1 110 664 C1	SHIM (0.005") (X)
	25 550 R1	WASHER, 1" ID (16)		1 110 663 C1	SHIM (0.020") (X)
	25 531 R1	NUT, 1" NC (8)	<u>24</u>	213 086 H3	SHAFT, axle (2)
	1 212 794 H91	AXLE ASSEMBLY, rear drive	<u>25</u>	193 291 H1	HUB ASSY, ring gear (2)
	26 019 R1	BOLT, 1 NC x 3-1/4" (8)			
	25 550 R1	WASHER, 1" ID (16)	26	\$	CONE, bearing (2)
	25 531 R1	NUT, 1" NC (8)	<u>27</u>	193 293 H1	HUB, ring gear (2)
	Consists of the following parts —		<u>28</u>		CALIPER ASSY, service brake (Refer to "SERVICE BRAKE CALIPER") (2)
1	190 302 H1	PLUG (2)	29	936 306 C2	DISC, brake (2)
2	570 828 R1	"O" RING (2)		24 888 R1	BOLT, 3/4 NC x 2" (36)
3	929 475 C2	COVER, planet carrier (2)		25 538 R1	WASHER, 3/4" ID (36)
	24 840 R1	BOLT, 3/8 NC x 1" (16)	30	1 110 647 C1	"O" RING (2)
	25 534 R1	WASHER, 3/8" ID (16)	31	\$	CUP, bearing (2)
4	193 277 H1	GASKET (2)	32	1 038 080 C92	SEAL, oil (2)
<u>5</u>	1 039 328 C2	CARRIER AND GEAR ASSY, planetary (2)	33	\$	CONE, bearing (2)
	24 840 R1	BOLT, 3/8 NC x 1" (4)	34	\$	CUP, bearing (2)
6		WIRE, locking (16 ga. x 16" long) (Cut from bulk WIRE, 278 027 R1) (2)	35	\$	HUB, wheel (2)
	311 269 R1	BOLT, 3/8 NC x 1/2" (2)	36	1 038 104 C1	RETAINER, seal (2)
7	1 038 583 C1	BOLT, special (6)	<u>37</u>	1 209 091 H91	HUB ASSY, wheel (2)
8	19 841 R1	PIN, dowel (6)	38	1 110 368 C2	SPINDLE, axle (2)
9	1 038 582 C1	SHAFT, planet pinion (6)		25 515 R1	BOLT, 3/4 NC x 3-1/4" (32)
10	221 007 H1	SPACER (6)		25 538 R1	WASHER, 3/4" ID (64)
11	221 005 H1	SPACER (6)		25 529 R1	NUT, 3/4" NC (32)
12	\$	CONE, roller bearing (12)	39	606 922 C1	"O" RING (2)
13	221 006 H1	SPACER, bearing cone (6)	40	1 111 943 C1	BOWL, axle
14	898 207 C2	GEAR and CUP ASSY (6)	41		DIFFERENTIAL ASSY, axle (Refer to "FRONT AXLE DIFFERENTIAL" or "REAR AXLE DIFFERENTIAL AND PARKING BRAKE")
15	\$	CUP, roller bearing (12)	42	368 269 R1	"O" RING (5)
16	1 027 101 C1	SPACER, bearing cup (6)	43	220 150 H1	PLUG, magnetic
17	1 112 116 C1	RING, retaining (6)	44	9 410 361	PLUG (4)
18	\$	GEAR, planet pinion (6)	45	1 107 422 C1	"O" RING (2)
19	193 285 H5	CARRIER, planetary (2)	46	9 410 357	PLUG (2)
20	193 310 H1	RING, seal (2)	47	1 112 121 C91	BEARING, planet pinion gear (12)
21	204 678 H3	PLATE, lock (8)			
	25 653 R1	BOLT, 5/16 NC x 1/2" (16)			

DRIVE TRAIN

DRIVE AXLES - Continued
U003137 AND UP



DRIVE TRAIN

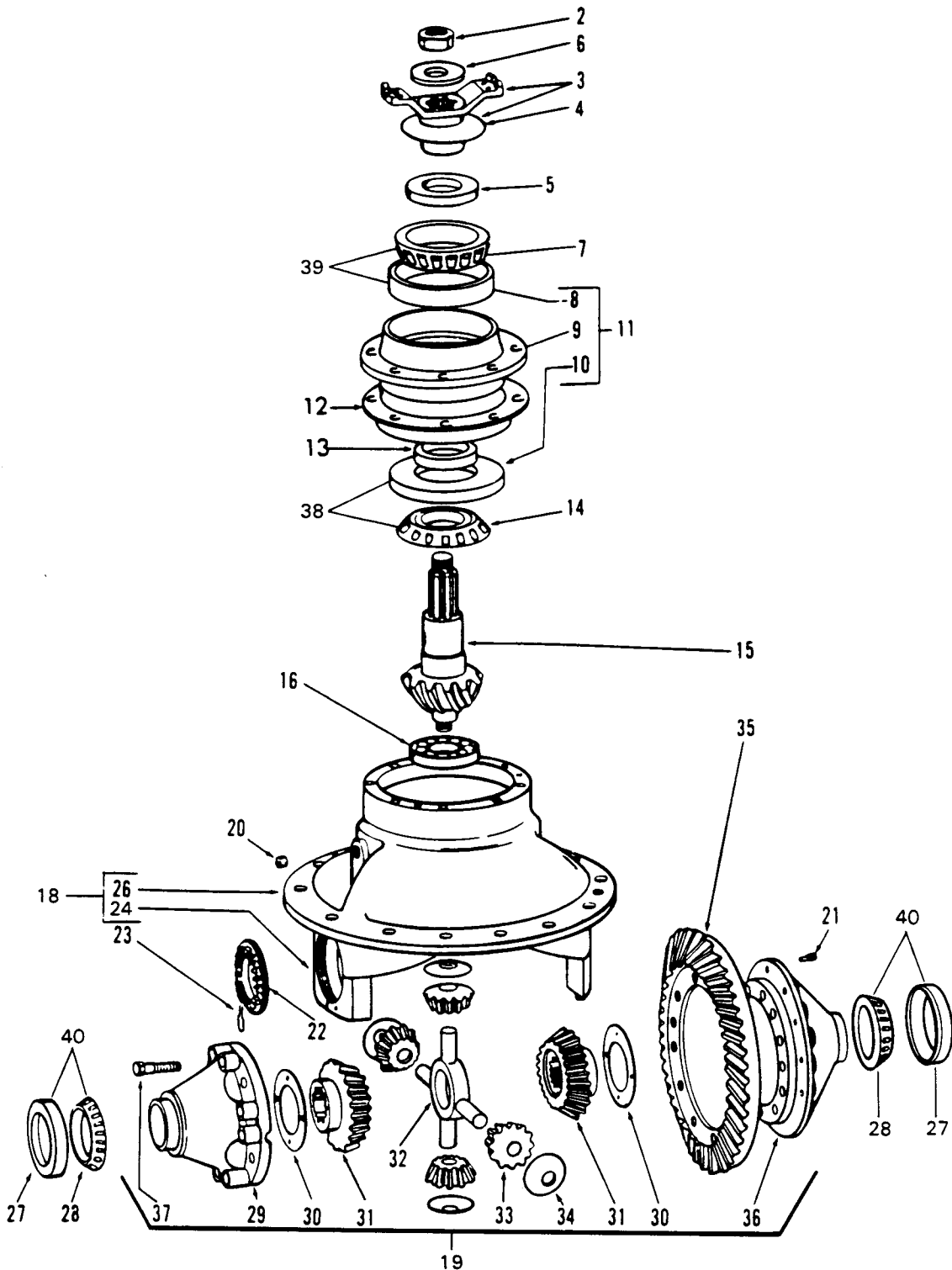
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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DRIVE AXLES - Continued
U003137 AND UP

48	68 867 R91	BEARNG, wheel hub outer (2)
49	610 159 C91	BEARING, wheel hub inner (2)
50		WIRE, locking (16 ga. x 24" long) (Cut from bulk WIRE, 278 027 R1) (2)
	311 269 R1	BOLT, 3/8 NC x 1/2" (2)
	278 027 R1	WIRE, bulk lock (16 ga. x 50 ft. long) (X)

DRIVE TRAIN

FRONT AXLE DIFFERENTIAL U003137 AND UP

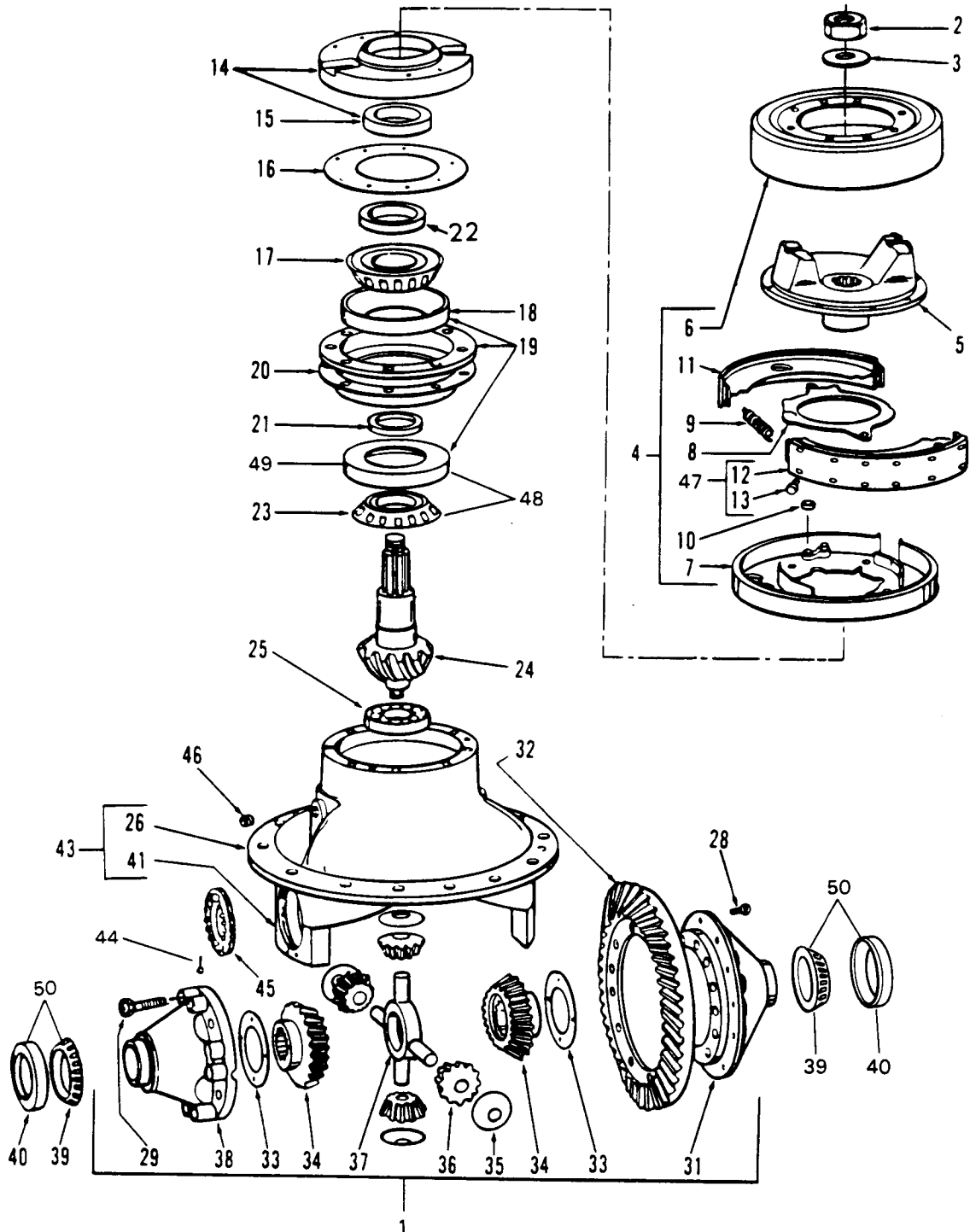


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AXLE DIFFERENTIAL - Continued U003137 AND UP			16	1 111 341 C91	BEARING
	1 111 015 C91	DIFFERENTIAL ASSY, front axle	18	1 126 103 C91	CARRIER and CAP ASSY
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)	19	1 126 175 C91	CASE and NEST ASSY
	24 864 R1	BOLT, 1/2 NC x 2" (4)	20	9 409 949	PLUG, oil filler and level
	25 536 R1	WASHER, 1/2" ID (14)	21	1 111 067 C1	BOLT, ring gear mounting (12)
		Consists of the following parts —		9 411 658	NUT (12)
2	492 319 C1	NUT (Also part of GEAR SET, 505 139 C91)		449 671 R1	WASHER (12)
3	1 111 009 C91	YOKE AND DEFLECTOR ASSY	22	562 777 C1	RING, adjustment (2)
4	497 416 C1	DEFLECTOR	23	306 186 C1	PIN, cotter (2)
5	3 239 231 R91	SEAL, oil	24	\$	CAP, bearing (2)
6	72 608 R1	WASHER		136 770 H1	BOLT (4)
7	\$	CONE, outer bearing		226 846 R1	WASHER (4)
8	\$	CUP, outer bearing		73 311 R1	PIN, dowel (4)
9	\$	CAGE	26	\$	CARRIER, differential
10	\$	CUP, inner bearing	27	\$	CUP, bearing (2)
11	562 798 C91	CAGE ASSY	28	\$	CONE, bearing (2)
	24 850 R1	BOLT, 7/16 NC x 1-1/2" (8)	29	(@)	CASE, plain half
	213 319 R1	WASHER, flat (8)	30	72 346 R1	WASHER, thrust (2)
	3 235 472 R1	SCREW (2)	31	1 126 172 C1	GEAR, side (2)
12	127 251 H1	SHIM (0.005") (X)	32	72 347 R1	SPIDER
12	136 784 H1	SHIM (0.010") (X)	33	133 938 H1	GEAR, pinion (4)
12	127 250 H1	SHIM (0.003") (X)	34	72 335 R1	WASHER (4)
13	564 283 C1	SPACER (0.234")	35	(+)	GEAR, ring
	or		36	(@)	CASE, flange half
13	564 284 C1	SPACER (0.235")	37	28 216 R1	BOLT, (Also part of CASE ASSY, 562 782 C91) (16)
	or			213 524 R1	WASHER, (Also part of CASE ASSY, 562 782 C91) (16)
13	564 285 C1	SPACER (0.236")	38	287 680 C91	BEARING, inner
	or		39	392 678 R91	BEARING, outer
13	564 286 C1	SPACER (0.237")	40	529 451 R91	BEARING (2)
	or			562 782 C91	CASE ASSY, differential (Consists of Ref. Nos. 29, 36 and 37)
13	564 287 C1	SPACER (0.238")		505 139 C91	GEAR SET (Consists of Ref. Nos. 2, 15 and 35)
	or				(@) - Order CASE ASSY, 562 782 C91
13	564 288 C1	SPACER (0.239")			(+) - Order GEAR SET, 505 139 C91
	or				
13	564 289 C1	SPACER (0.240")			
	or				
13	564 290 C1	SPACER (0.247")			
	or				
13	564 291 C1	SPACER (0.254")			
	or				
13	564 292 C1	SPACER (0.261")			
	or				
13	564 293 C1	SPACER (0.268")			
14	S	CONE, inner bearing			
15	(+)	GEAR, pinion			

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING BRAKE U003137 AND UP

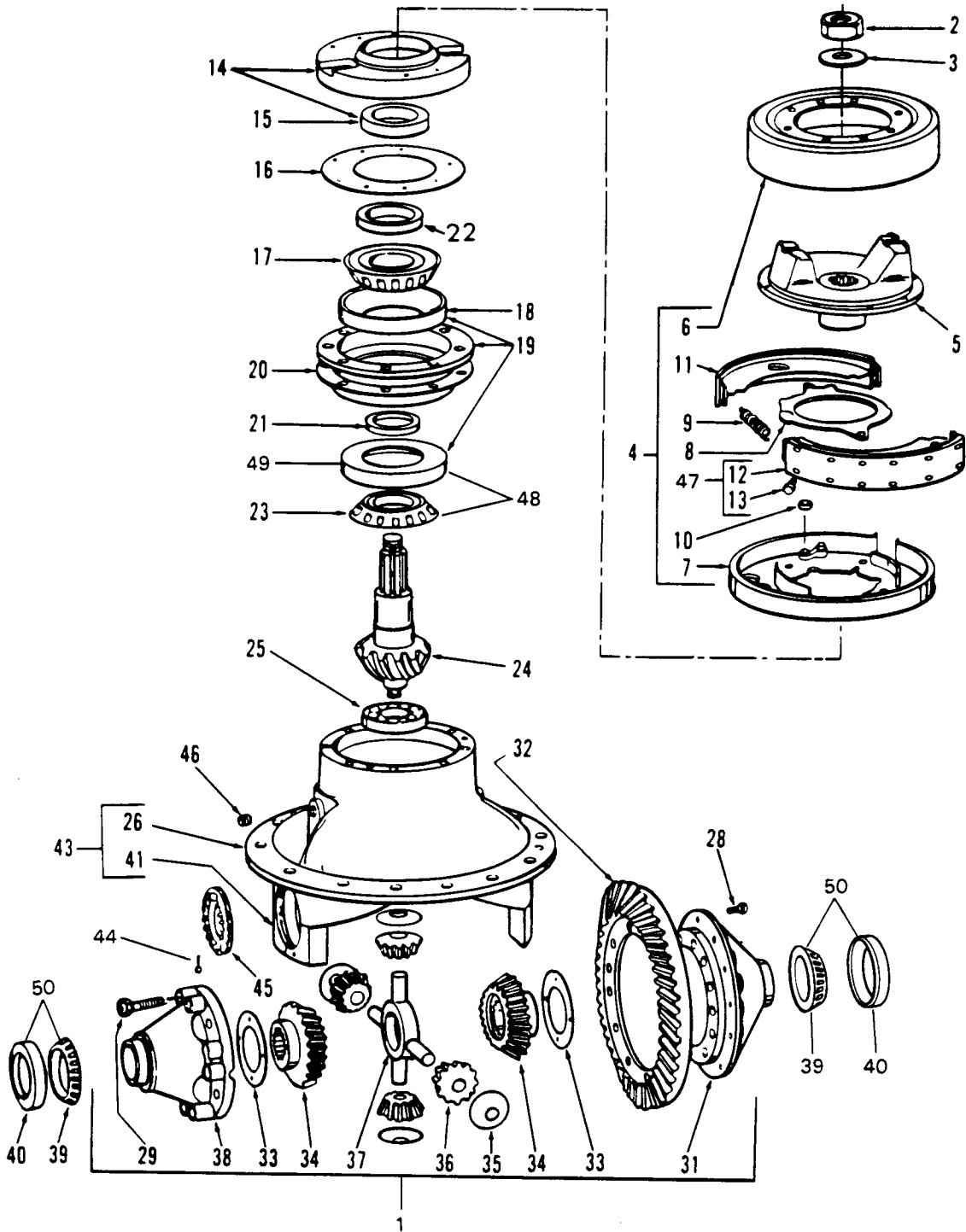


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued					
U003137 AND UP					
	1 111 006 C92	DIFFERENTIAL ASSY, rear axle	21	564 283 C1	SPACER (0.234")
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (10)		or	
	24 864 R1	BOLT, 1/2 NC x 2" (4)	21	564 284 C1	SPACER (0.235")
	25 536 R1	WASHER, 1/2" ID (14)		or	
		Consists of the following parts —	21	564 285 C1	SPACER (0.236")
1	1 126 175 C91	CASE and NEST ASSY	21	564 286 C1	SPACER (0.237")
2	492 319 C1	NUT, drive pinion (Also part of GEAR SET, 505 139 C91)	21	564 287 C1	SPACER (0.238")
3	72 608 R1	WASHER, drive pinion	21	564 288 C1	SPACER (0.239")
4	1 112 362 C91	BRAKE and DRUM ASSY, parking	21	564 289 C1	SPACER (0.240")
5	1 111 008 C1	YOKE, flange	21	564 290 C1	SPACER (0.247")
6	141 126 H1	DRUM, brake	21	505 147 C1	SPACER (0.275")
	25 772 R1	BOLT, 3/8 NF x 1" (8)	21	505 148 C1	SPACER (0.282")
	103 321	WASHER, 3/8" lock (8)	21	505 149 C1	SPACER (0.289")
7	1 112 363 C2	PLATE, brake backing	22	264 663 C1	SPACER
	25 312 R1	BOLT, 9/16 NC x 1-3/4" (2)	23	\$	CONE, inner bearing
	25 318 R1	BOLT, 9/16 NC x 2-1/4" (6)	24	(+)	GEAR, pinion
	200 785 R1	WASHER, 9/16" ID flat (6)	25	1 111 341 C91	BEARING
8	141 127 H1	LEVER, operating	26	\$	CARRIER, differential
9	136 376 R1	SPRING, shoe return (2)	28	1 111 067 C1	BOLT, ring gear mounting (12)
10	138 109 R1	ROLLER	9	411 658	NUT (12)
11	141 131 H1	SHOE and LINING ASSY, brake (2)		449 671 R1	WASHER (12)
12	\$	LINING, brake shoe (2)	29	28 216 R1	BOLT (Also part of CASE ASSY, 562 782 C91) (16)
13	162 557 H1	RIVET, brake lining attaching (28)		213 524 R1	WASHER (Also part of CASE ASSY, 562 782 C91) (16)
14	1 112 364 C91	COVER ASSY	31	(@)	CASE, flange half
	3 235 472 R1	SCREW (2)	32	(+)	GEAR, ring
15	894 225 C91	SEAL, oil	33	72 346 R1	WASHER, thrust (2)
16	1 112 367 C1	GASKET, cage and cover	34	1 126 172 C1	GEAR, side (2)
17	379 527 C91	CONE, outer bearing	35	72 335 R1	WASHER (4)
18	59 008 H	CUP, outer bearing	36	133 938 H1	GEAR, pinion (4)
19	1 111 890 C91	CAGE ASSY	37	72 347 R1	SPIDER
20	1 112 369 C1	SHIM (0.003") (x)			
20	1 112 370 C1	SHIM (0.005") (x)			(+) - Order GEAR SET, 505 139 C91
20	1 112 371 C1	SHIM (0.010") (x)			(@) - Order CASE ASSY, 562 782 C91

DRIVE TRAIN

REAR AXLE DIFFERENTIAL AND PARKING
BRAKE - Continued
U003137 AND UP

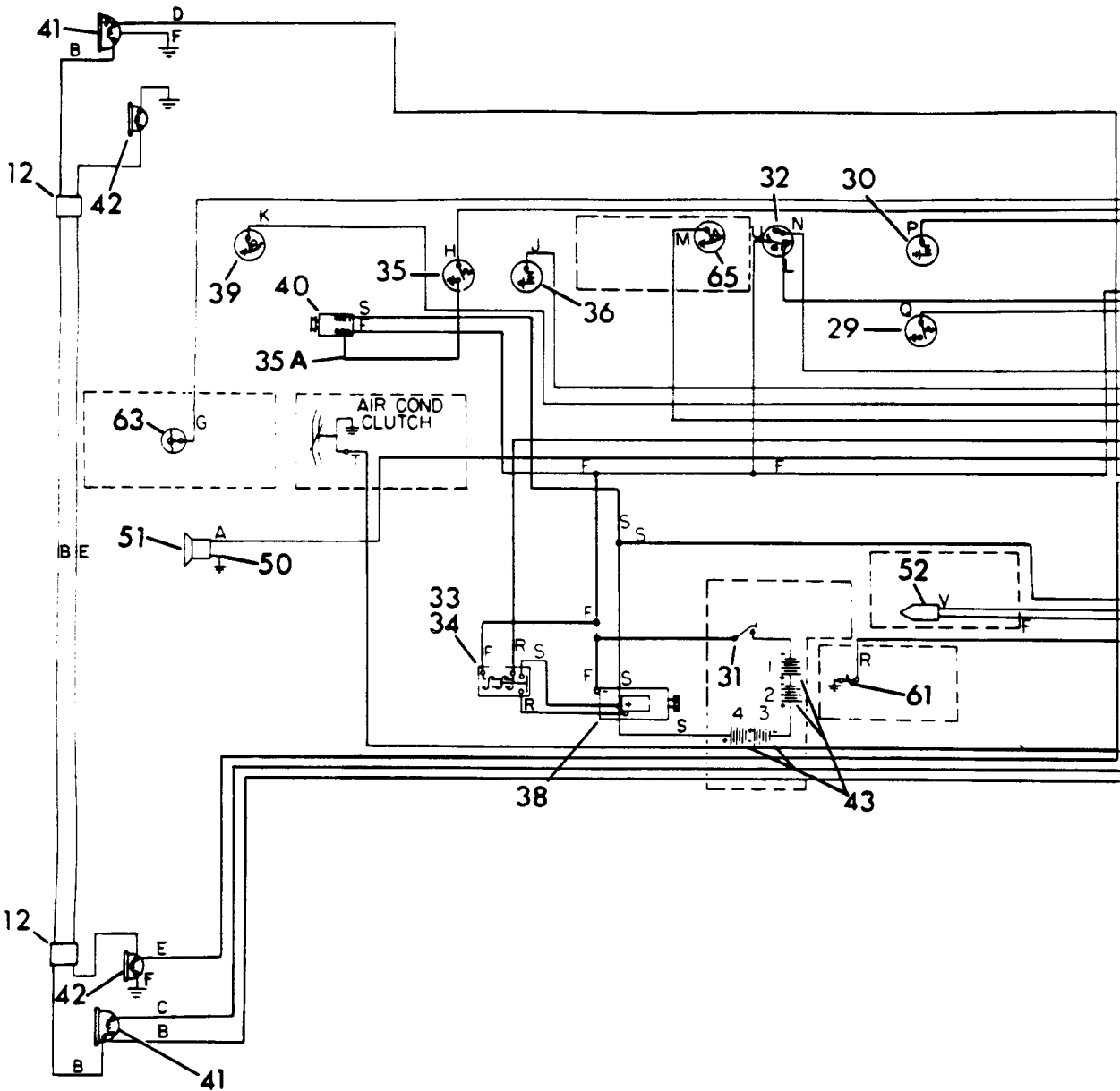


DRIVE TRAIN

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR AXLE DIFFERENTIAL AND PARKING BRAKE - Continued U003137 AND UP					
38	(@)	CASE, plain half			
39	\$	CONE, bearing (2)			
40	\$	CUP, bearing (2)			
41	\$	CAP, bearing (2)			
	136 770 H1	BOLT (4)			
	226 846 R1	WASHER (4)			
	73 311 R1	PIN, dowel (4)			
43	1 112 365 C91	CARRIER AND CAP ASSY			
44	306 186 C1	PIN, cotter (2)			
45	562 777 C1	RING, adjustment (2)			
46	9 409 949	PLUG, oil filler and level			
47	165 684 H1	KIT, brake lining and rivet			
48	287 680 C91	BEARING, inner			
49	\$	CUP, inner bearing			
50	529 451 R91	BEARING (2)			
	562 782 C91	CASE ASSY, differential (Consists of Ref. Nos. 29, 31 and 38)			
	505 139 C91	GEAR SET (Consists of Ref. Nos. 2, 24 and 32)			
		(@) - Order CASE ASSY, 562 782 C91			

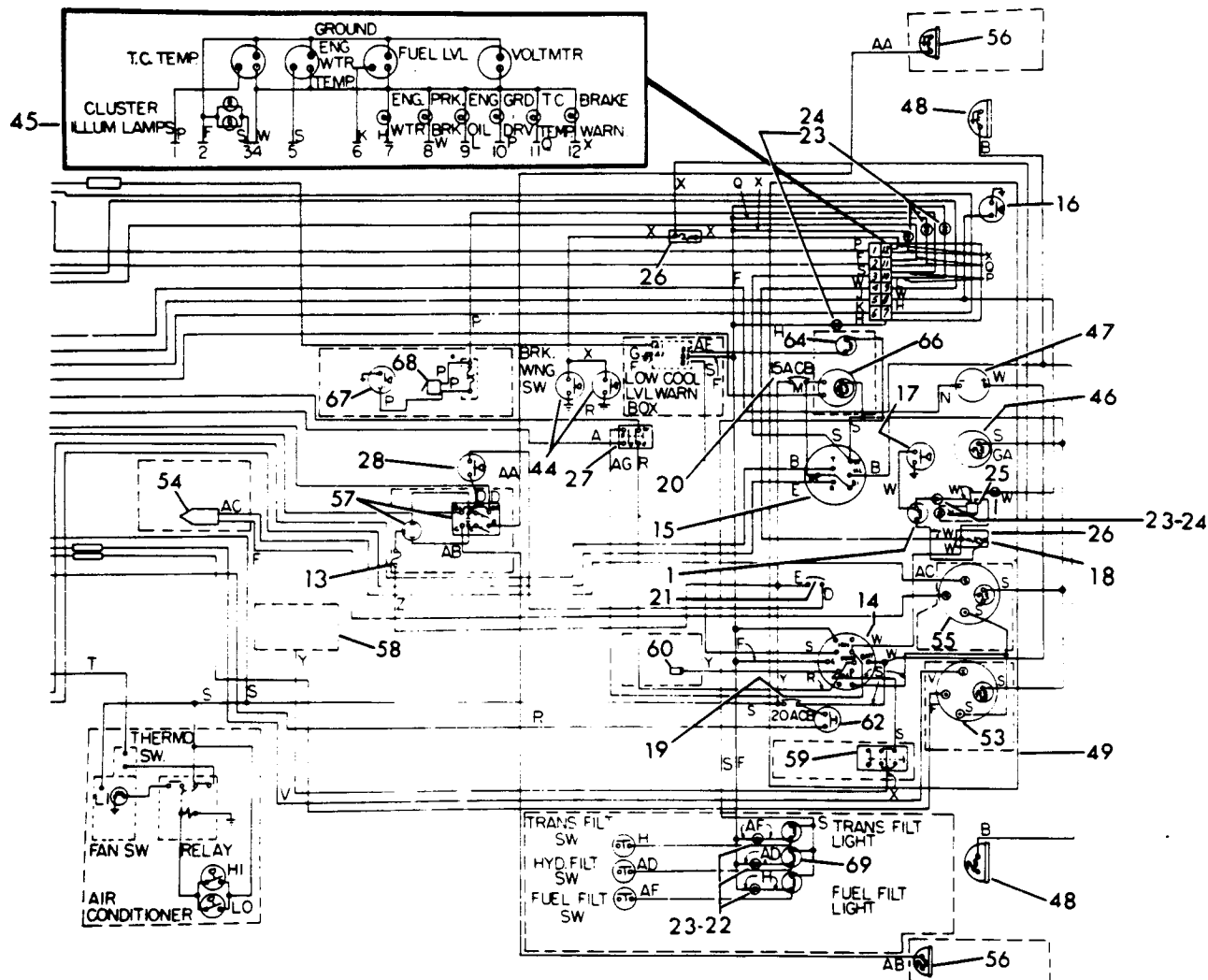
ELECTRICAL

WIRING
U002135 AND BELOW
C002111 AND BELOW



ELECTRICAL

WIRING - Continued
U002135 AND BELOW
C002111 AND BELOW



A	DK. BLUE/WHITE	L	BROWN/WHITE	W	VIOLET
B	PINK	M	BROWN/BLACK	X	TAN/WHITE
C	TAN/BLACK	N	LT. GREEN	Y	BLACK/RED
D	TAN	P	BLACK/WHITE	Z	RED/BLACK
E	DK. BLUE	Q	LT. BLUE/BLACK	AA	DK. BROWN/YELLOW
F	BLACK	R	WHITE/RED	AB	DK. BROWN/LT. GREEN
G	DK. BLUE/RED	S	RED	AC	ORANGE
H	YELLOW/RED	T	ORANGE/BLACK	AD	YELLOW
J	BROWN/RED	U	LT. GREEN/BLACK	AE	LT. BLUE/RED
K	VIOLET/WHITE	V	ORANGE/WHITE	AF	YELLOW/GREEN
				AG	RED/WHITE

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued			32	1 120 331 C1	SWITCH, engine oil pressure
U002135 AND BELOW			33	1 207 387 H1	SWITCH, magnetic
C002111 AND BELOW				25 520 R1	NUT, 5/16" NC (2)
1	944 529 C1 190 878	LIGHT, low air pressure warning BULB (Trade No. 1252)		120 614	NUT, No. 10 NF (2)
12	141 453 H1	CLAMP, closed (4)		120 214	WASHER, 5/16" lock (2)
13		FUSE, turn signal (10 amp; obtain locally)	34	882 902 C1	ANGLE, magnetic switch mounting
14	522 813 C91 21 789 R1	SWITCH, start WASHER, 1-1/32" ID flat (2)		25 482 R1	BOLT, 1/4 NC x 7/8" (2)
15	1 102 045 C1	SWITCH, light		25 519 R1	NUT, 1/4" NC (2)
16	140 207 H1	SWITCH, parking brake warning light		21 801 R1	WASHER, 9/32" ID (4)
17	451 494 C1	SWITCH, low air pressure	35	198 071 C1	SWITCH, coolant temperature (Single Terminal) (Order SWITCH, 1 122 813 C1 and WIRE, 650 665 C1)
18	1 106 555 C1 160 515	HOLDER (2) SCREW, 1/4 NC x 1/2" machine (4)	35	1 122 813 C1	SWITCH, coolant temperature (Double Terminal) (Order SWITCH, 1 125 803 C1)
	25 519 R1 120 380	NUT, 1/4" NC (4) WASHER, 1/4" lock (4)	35	1 125 803 C1	SWITCH, coolant temperature (Single Terminal)
19	714 250 C1	BREAKER, circuit (20 amp)	35A	650 665 C1	WIRE (Used on units equipped with ENGINE HARNESS, 1 108 023 C2 and COOLANT TEMPERATURE SWITCH, 1 122 813 C1)
20	714 249 C1	BREAKER, circuit (15 amp)	35A	\$	WIRE, coolant temperature switch to alternator ground (Order ENGINE HARNESS)
21	714 248 C1	BREAKER, circuit (10 amp)	36	121 756 C2	SENDER, coolant temperature
22	1 106 460 C1 120 614 120 617	BAR NUT, No. 10 NF (6) WASHER, No. 10 lock (6)	38		MOTOR ASSY, cranking (Refer to Engine Parts Catalog)
23	1 106 549 C1	RECTIFIER, diode (11)	39		SENDER, fuel level (Refer to "FUEL TANK AND PIPING")
24	1 106 461 C1 120 614 120 617	BAR (2) NUT, No. 10 NF (11) WASHER, No. 10 lock (11)	40		ALTERNATOR ASSY (Refer to Engine Parts Catalog)
25	107 636 C1	ALARM, operator warning	41		LIGHT, stop & tail (Refer to "FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHTS & MOUNTING") (2)
26	929 706 C1 436 900 120 361 120 391 106 497	FLASHER, 24V (2) SCREW, No. 10 NC x 3/4" (4) NUT, No. 10 NC (4) WASHER, flat (4) WASHER, No. 10 lock (4)	42		LIGHT, rear work (Refer to "FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHTS & MOUNTING") (2)
27		SWITCH, neutral safety (Refer to "NEUTRAL SAFETY SWITCH")	43		BATTERY (Refer to "BATTERIES & MOUNTING") (4)
28	140 207 H1	SWITCH, stoplight	44		SWITCH, brake warning light (Refer to "POWER CLUSTER") (2)
29	1 101 584 C1	SWITCH, torque converter temperature			
30	1 101 583 C1	SENDER, torque converter temperature			
31		SWITCH, master disconnect (Refer to "BATTERIES AND MOUNTING")			

ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued U002135 AND BELOW C002111 AND BELOW			63		PROBE, low coolant level (Refer to "LOW COOLANT LEVEL INDICATOR")
45		CLUSTER ASSY, gauge (Refer to "GAUGE CLUSTER")	64		LIGHT, low coolant level warning (Refer to "LOW COOLANT LEVEL INDICATOR")
46		GAUGE, low air pressure (Refer to "INSTRUMENT PANEL, MOUNTING & GAUGES")	65		SENDER, engine oil pressure (Refer to "ENGINE OIL PRESSURE GAUGE")
47		HOURLMETER (Refer to "INSTRUMENT PANEL, MOUNTING & GAUGES")	66		GAUGE, engine oil pressure (Refer to "ENGINE OIL PRESSURE GAUGE")
48		LIGHT ASSY, front (Refer to "FRONT DRIVING OR WORK LIGHT") (2)	67		SWITCH ASSY, ground driven steering warning light (Refer to "GROUND DRIVEN STEERING WARNING LIGHT SWITCH")
49		PANEL, instrument (Refer to "INSTRUMENT PANEL, MOUNTING & GAUGES")	68	929 706 C1	FLASHER, ground driven steering warning light
50		WIRE, back up alarm ground (Refer to "BACK UP ALARM")		436 900	SCREW, No. 10 NC x 3/4" pan hd (2)
51		ALARM, back up (Refer to "BACK UP ALARM")		106 497	WASHER, No. 10 lock (2)
52		PICKUP, tachometer (Refer to "TACHOMETER & SPEEDOMETER")		120 391	WASHER, No. 10 flat (2)
53		TACHOMETER (Refer to "TACHOMETER AND SPEEDOMETER")		120 361	NUT, No. 10 NC (2)
54		PICKUP, speedometer (Refer to "TACHOMETER AND SPEEDOMETER")	69	1 105 945 C1	LIGHT, hydraulic reservoir filter warning
55		SPEEDOMETER (Refer to "TACHOMETER AND SPEEDOMETER")		190 878	BULB (Trade No. 1252)
56		LIGHT, turn signal (Refer to "TURN SIGNALS") (2)		1 127 224 C1	CABLE, starter to alternator (If equipped)
57		SWITCH, turn signal (Refer to "TURN SIGNALS")		1 141 649 C1	BOLT, fusible link (at alternator "BAT" terminal)
58		HEATER ASSY, cab (Refer to "CAB HEATER")		664 937 C1	CABLE, hydraulic reservoir filter switch ground
59		SWITCH, cab heater (Refer to "CAB HEATER")		427 856 R91	CLAMP, battery cable (2)
60		FAN ASSY, cab defroster (Refer to "CAB DEFROSTER FAN")		24 840 R1	BOLT, 3/8 NC x 1"
61		VALVE, ether start (Refer to "ETHER START")		25 534 R1	WASHER, 3/8" ID (2)
62		SWITCH, ether start (Refer to "ETHER START")		25 522 R1	NUT, 3/8" NC
				299 614 C1	CLAMP, cable (Located at RH power cluster)
				103 342	WASHER, 7/16" ID
				273 896	NUT, 7/16" NF
				355 525 C1	CLAMP, cable (Located at LH power cluster)
				103 342	WASHER, 7/16" ID
				273 896	NUT, 7/16" NF
				882 790 C1	GROMMET, front light cable (4)
			1	108 021 C3	HARNESS, instrument panel
				25 485 R1	BOLT, 1/4 NC x 1-1/4" (2)
				22 232 N	SPACER (2)
				21 801 R1	WASHER, 9/32" ID flat (2)
				120 380	WASHER, 1/4" ID lock (2)
				25 519 R1	NUT, 1/4" NC (2)

ELECTRICAL

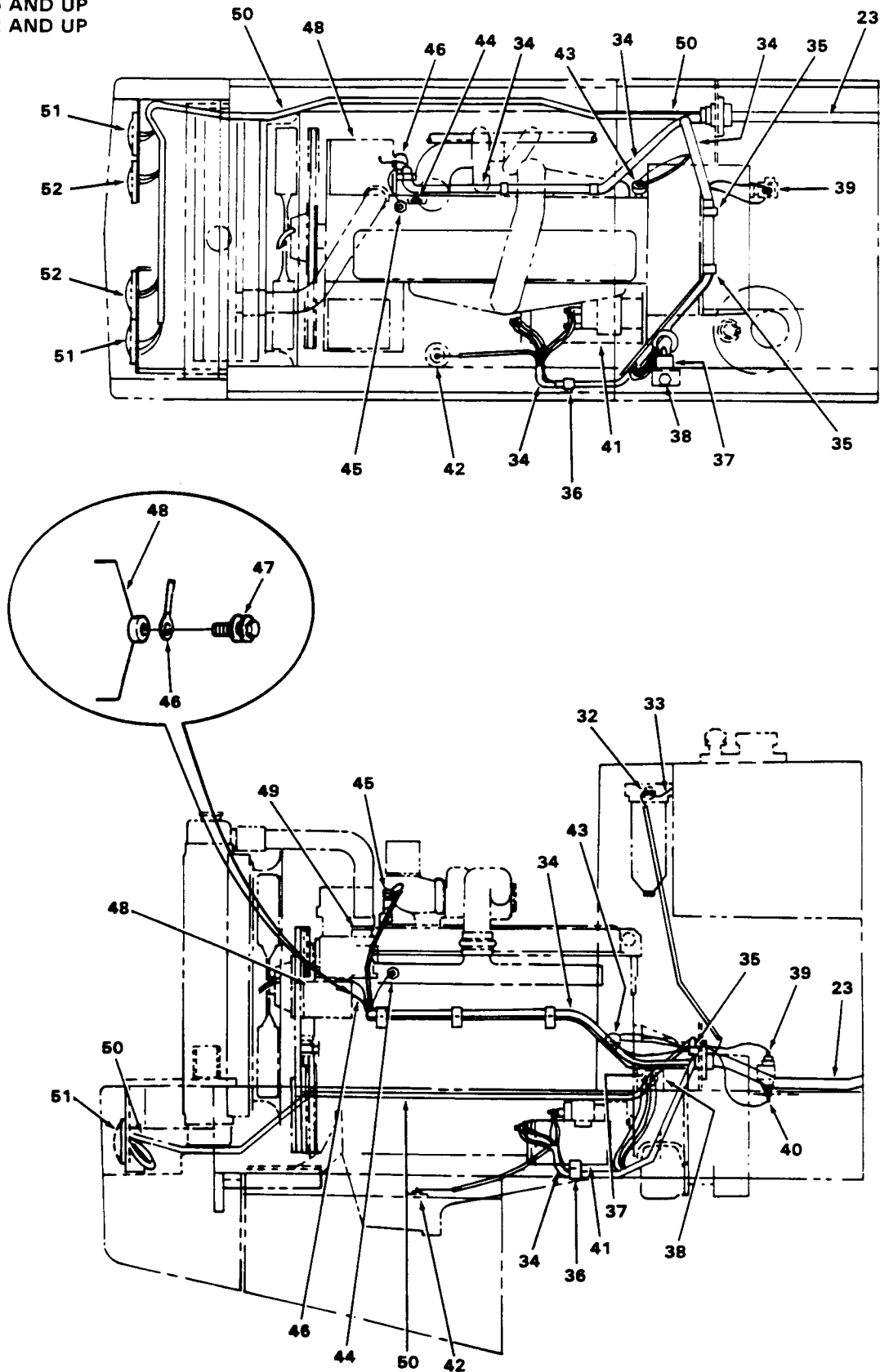
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued					
U002135 AND BELOW					
C002111 AND BELOW					
1	108 022 C2	HARNESS, intermediate			
	25 485 R1	BOLT, 1/4 NC x 1-1/4" (2)			
	22 232 N	SPACER (2)			
	21 801 R1	WASHER, 9/32" ID flat (2)			
	120 380	WASHER, 1/4" ID lock (2)			
	25 519 R1	NUT, 1/4" NC (2)			
	935 464 C1	STRAP, tie (3)			
	141 453 H1	CLAMP, harness			
1	108 023 C3	HARNESS, engine (With integral starter to alternator cable) (Order HARNESS, 1 128 209 C1, CABLE, 1 127 224 C1 and BOLT, 1 141 649 C1)			
	27 291 R1	CLAMP, harness (3)			
	25 544 R1	WASHER, 3/8" ID			
	25 522 R1	NUT, 3/8" NC			
1	128 209 C1	HARNESS, engine (Without integral starter to alternator cable)			
	27 291 R1	CLAMP, harness (3)			
	25 544 R1	WASHER, 3/8" ID			
	25 522 R1	NUT, 3/8" NC			
1	108 024 C2	HARNESS, rear lights			
	935 522 C1	STRAP, tie (7-1/4" long)			

ELECTRICAL

MEMORANDA

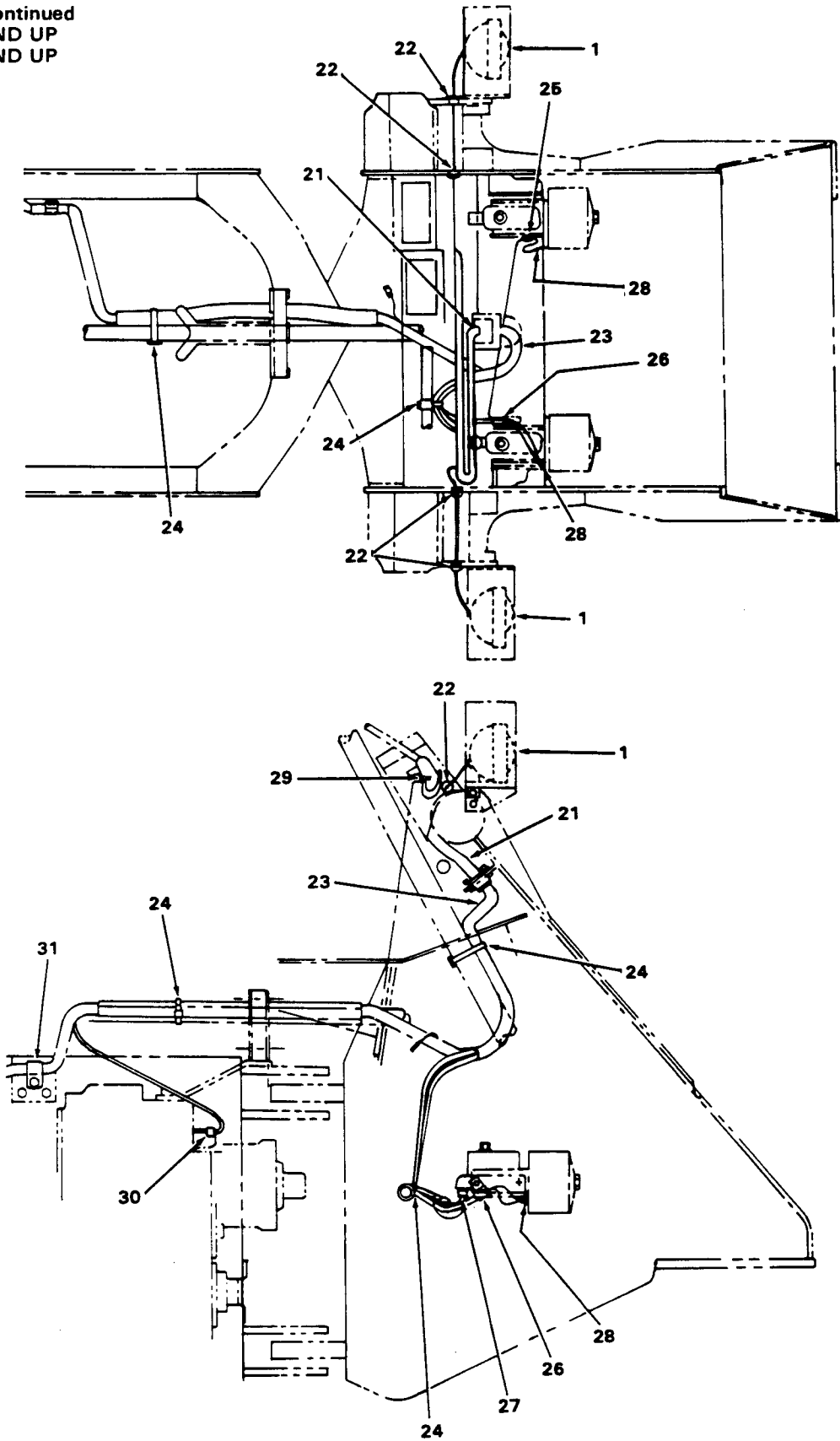
ELECTRICAL

WIRING
U002136 AND UP
C002112 AND UP



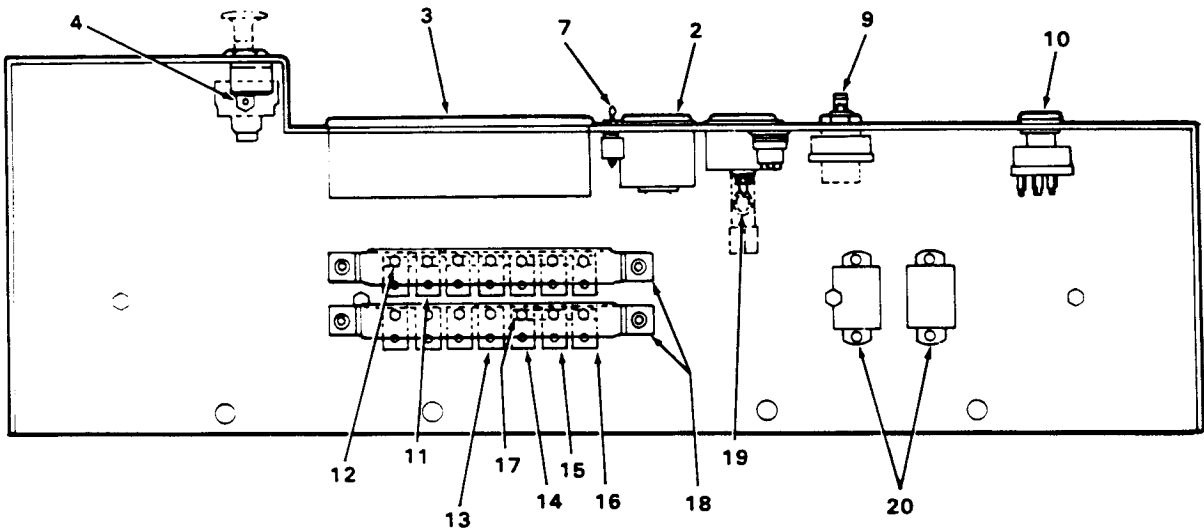
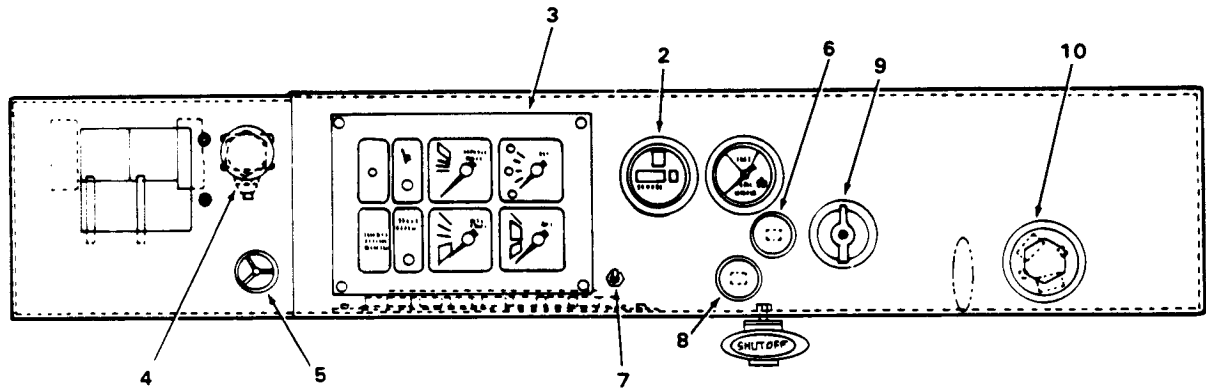
ELECTRICAL

WIRING - Continued
U002136 AND UP
C002112 AND UP



ELECTRICAL

WIRING - Continued
U002136 AND UP
C002112 AND UP



ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued			19	451 494 C1	SWITCH, low air pressure
U002136 AND UP			20	929 706 C1	FLASHER (24 volt) (2)
C002112 AND UP				436 900	BOLT, No. 10 NC x 3/4" (4)
1		LIGHT, ASSY, front driving (Refer to "FRONT DRIVING OR WORKLIGHT") (2)		120 361	NUT, No. 10 NC x (4)
				120 391	WASHER, No. 10 flat (4)
				106 497	WASHER, No. 10 lock (4)
2		HOURMETER (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")	21	1 126 297 C5	HARNESS, instrument panel
				25 485 R1	BOLT, 1/4 NC x 1-1/4" (2)
				22 232 N	SPACER (2)
				21 801 R1	WASHER, 9/32" ID flat (2)
3		CLUSTER ASSY, gauge (Refer to "GAUGE CLUSTER")		120 380	WASHER, 1/4" ID lock (2)
				25 519 R1	NUT, 1/4" NC (2)
4	140 207 H1	SWITCH, parking brake warning light	22	1 124 274 C1	GROMMET, light cable (4)
5	107 636 C1	ALARM, operator warning	23	1 126 298 C4	HARNESS, intermediate
				25 485 R1	BOLT, 1/4 NC x 1-1/4" (2)
				22 232 N	SPACER (2)
6	944 529 C1	LIGHT, low air pressure warning		21 801 R1	WASHER, 9/32" ID flat (2)
	190 878	BULB (Trade No. 1252)		120 380	WASHER, 1/4" ID lock (2)
				25 519 R1	NUT, 1/4" NC (2)
7		SWITCH, windshield washer (Refer to "WINDSHIELD WASHER") U002243 and up C00# and up	24	935 464 C1	STRAP, tie (3)
8	1 105 945 C1	LIGHT, hydraulic reservoir filter warning	25	355 525 C1	CLAMP, cable
	190 878	BULB (Trade No. 1252)		103 342	WASHER, 7/16" ID
				273 896	NUT, 7/16" NF
9	1 102 045 C1	SWITCH, light	26	299 614 C1	CLAMP, cable
10	522 813 C91	SWITCH, start		103 342	WASHER, 7/16" ID
	21 789 R1	WASHER, 1-1/32" ID flat (2)		273 896	NUT, 7/16" NF
11	1 106 549 C1	RECTIFIER - DIODE (2 amp) (7)	27	257 854 C91	SWITCH, stop light
12	1 120 301 C1	BAR, rectifier - diode connecting buss (7 hole)		1 126 648 C1	CONNECTOR
	120 217	WASHER, No. 10 lock (7)	28		SWITCH, brake warning light (Refer to "POWER CLUSTER") (2)
	120 614	NUT, No. 10 NF (7)	29	621 771 C91	SWITCH, neutral safety
13	1 106 549 C1	RECTIFIER - DIODE (2 amp) (4)		1 214 915 H1	WASHER, switch mounting
	120 217	WASHER, No. 10 lock (4)	30		SWITCH, back up alarm pressure (Refer to "BACK UP ALARM")
	120 614	NUT, No. 10 NF (4)	31	141 453 H1	CLAMP, harness
14	714 250 C1	BREAKER, circuit (20 amp)	32		INDICATOR, hydraulic reservoir filter warning light (Refer to "HYDRAULIC OIL FILTER")
15	714 249 C1	BREAKER, circuit (15 amp)	33	664 937 C1	CABLE, indicator ground
16	714 248 C1	BREAKER, circuit (10 amp)	34	1 108 023 C3	HARNESS, engine (With integral starter to alternator cable) (Order HARNESS, 1 128 209 C1, CABLE, 1 127 224 C1 and BOLT, 1 141 649 C1)
17	1 106 460 C1	BAR, circuit breaker connecting buss (3 hole)			
	120 217	WASHER, No. 10 lock (6)	34	1 128 209 C1	HARNESS, engine (Without integral starter to alternator cable)
	120 614	NUT, No. 10 NF (6)			
18	1 106 555 C1	HOLDER, rectifier - diode and circuit breaker (2)			
	160 515	SCREW, 1/4 NC x 1/2" (4)			
	120 380	WASHER, 1/4" lock (4)			
	25 519 R1	NUT, 1/4" NC (4)			

ELECTRICAL

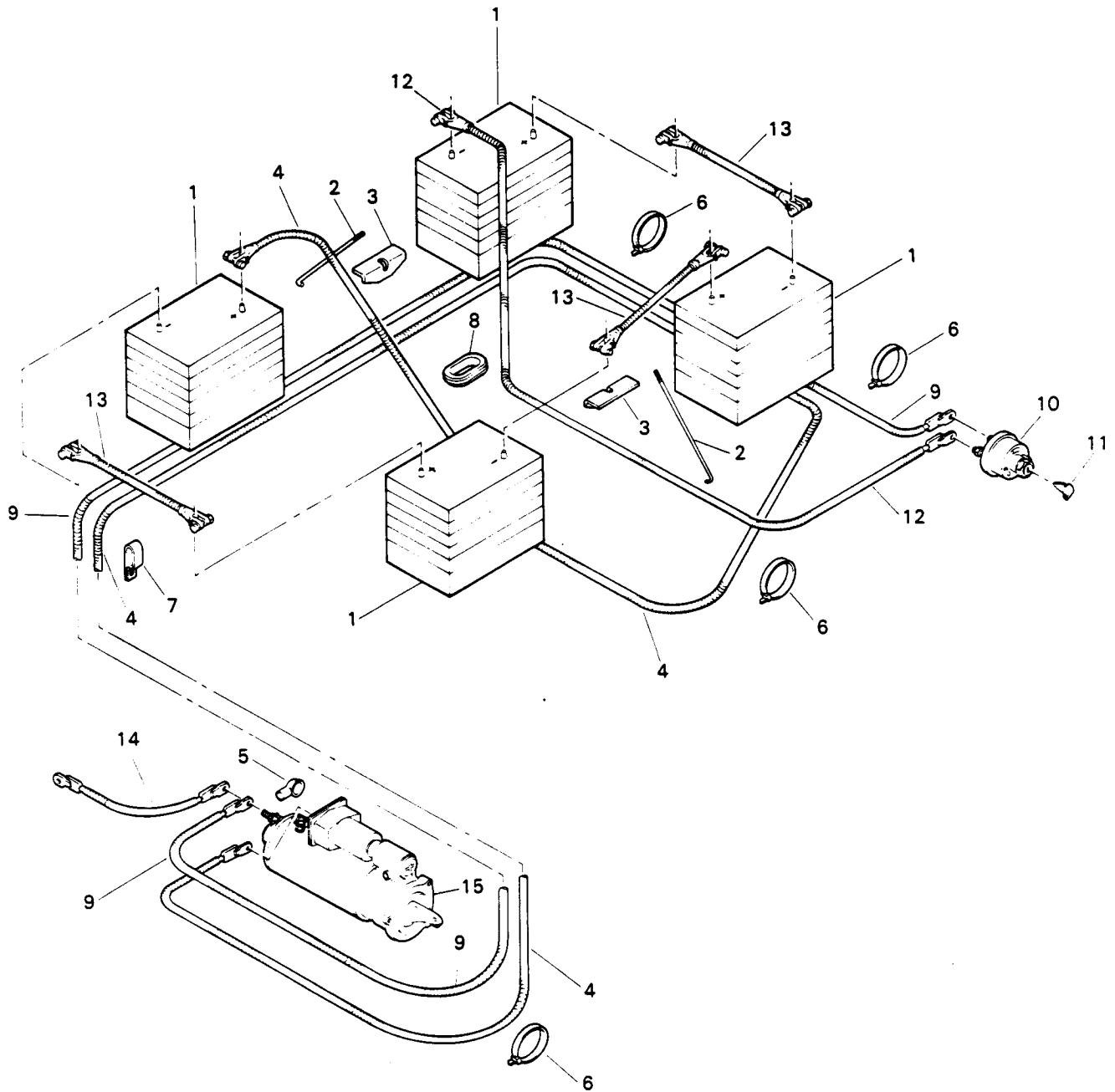
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WIRING - Continued					
U002136 AND UP					
C002112 AND UP					
35	27 291 R1	CLAMP, harness (2)			
36	27 291 R1 25 544 R1 25 522 R1	CLAMP, harness WASHER, 3/8" ID NUT, 3/8" NC			
37	1 207 387 H1 25 520 R1 120 214 120 614 120 217 25 482 R1 21 801 R1 25 519 R1	SWITCH, magnetic NUT, 5/16" NC (2) WASHER, 5/16" lock (2) NUT, No. 10 NF (2) WASHER, No. 10 lock (2) BOLT, 1/4 NC x 7/8" (2) WASHER, 9/32" ID flat (4) NUT, 1/4" NC (2)			
38	882 902 C1	ANGLE, switch mounting			
39	1 101 583 C1	SENDER, torque converter temperature			
40	1 101 584 C1	SWITCH, torque converter temperature			
41		MOTOR ASSY, cranking (Refer to Engine Parts Catalog)			
42		SENDER, fuel level (Refer to "FUEL TANK AND PIPING")			
43	1 120 331 C1	SWITCH, engine oil pressure			
44	121 756 C2	SENDER, coolant temperature			
45	1 125 803 C1	SWITCH, coolant temperature			
46	1 127 224 C1	CABLE, starter to alternator (If equipped)			
47	1 141 649 C1	BOLT, fusible link (If equipped at alternator "BAT" terminal)			
48		ALTERNATOR ASSY (Refer to Engine Parts Catalog)			
49	935 522 C1	STRAP, tie			
50	1 108 024 C2	HARNESS, rear lights			
51		LIGHT ASSY, stop and tail (Refer to "FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHTS AND MOUNTING") (2)			
52		LIGHT ASSY, rear work (Refer to "FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHTS AND MOUNTING") (2)			

ELECTRICAL

MEMORANDA

ELECTRICAL

BATTERIES AND MOUNTING U002135 AND BELOW C002111 AND BELOW

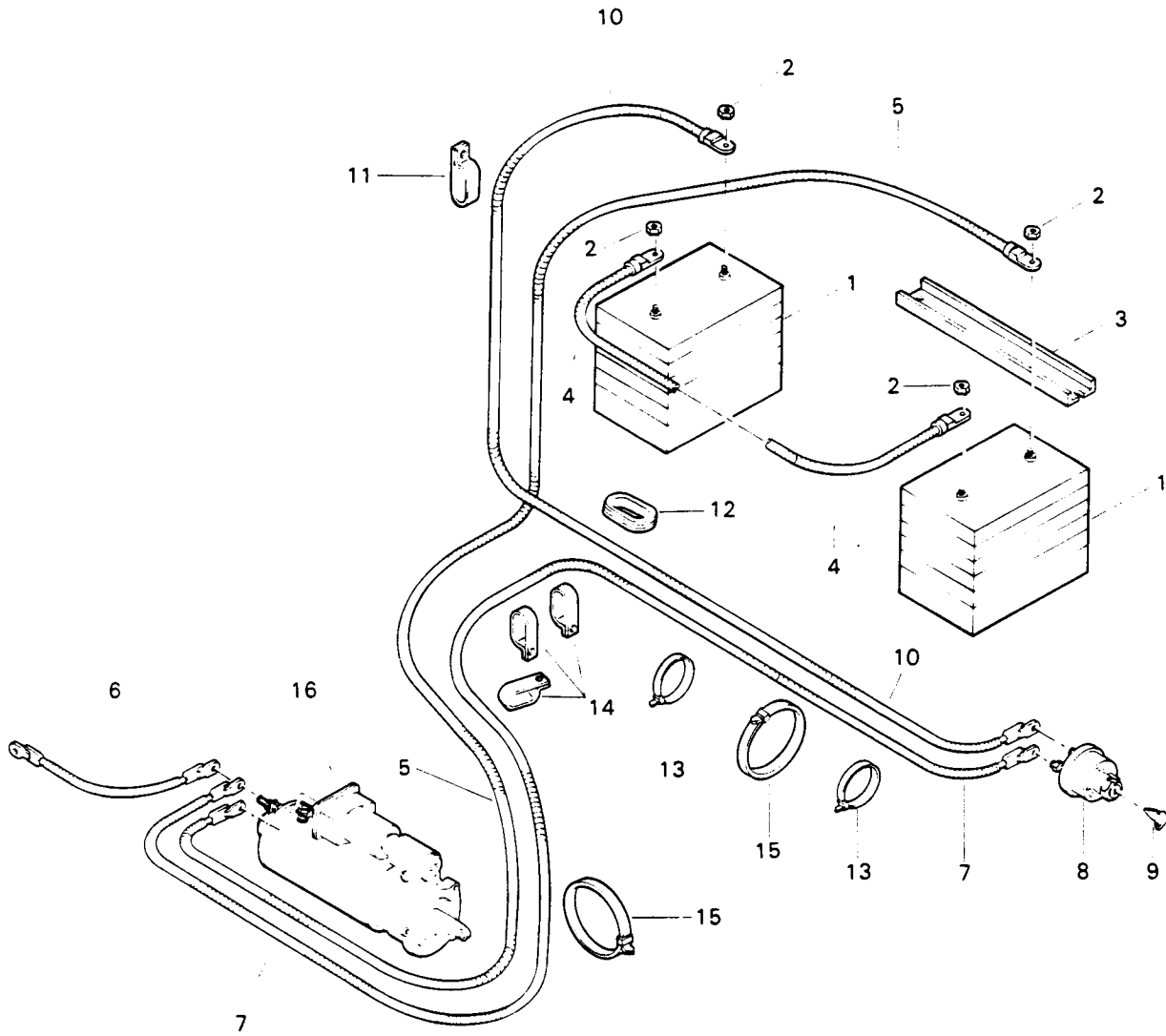


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BATTERIES AND MOUNTING - Continued					
U002135 AND BELOW					
C002111 AND BELOW					
1	LD-2 006 501	BATTERY (6 volt) (4)			
2	943 742 C1	ROD (2)			
3	1 120 691 C1 9 413 979 25 534 R1	CLAMP, mounting (2) NUT, 3/8" NC lock (2) WASHER, 3/8" ID flat (2)			
4	342 197 R91	CABLE, battery positive terminal to cranking motor positive terminal			
5	364 910 R1	COVER, terminal			
6	935 522 C1	STRAP, tie (4)			
7	164 944 H1	CLAMP, battery cable			
8	154 049 H1	GROMMET, battery cable			
9	319 317 R91	CABLE, cranking motor negative terminal to master disconnect switch			
10	930 587 C3	SWITCH, master disconnect			
11	1 128 495 C2	KEY, master disconnect switch			
12	319 318 R91	CABLE, master disconnect switch to battery negative terminal			
13	624 397 C2	CABLE, battery to battery (3)			
14	183 039 H1 120 377 390 305 C1	CABLE, cranking motor to ground NUT, 3/8" NC WASHER, 3/8" ID			
15		MOTOR ASSY, cranking (Refer to Engine Parts Catalog)			

ELECTRICAL

BATTERIES AND MOUNTING U002136 AND UP C002112 AND UP

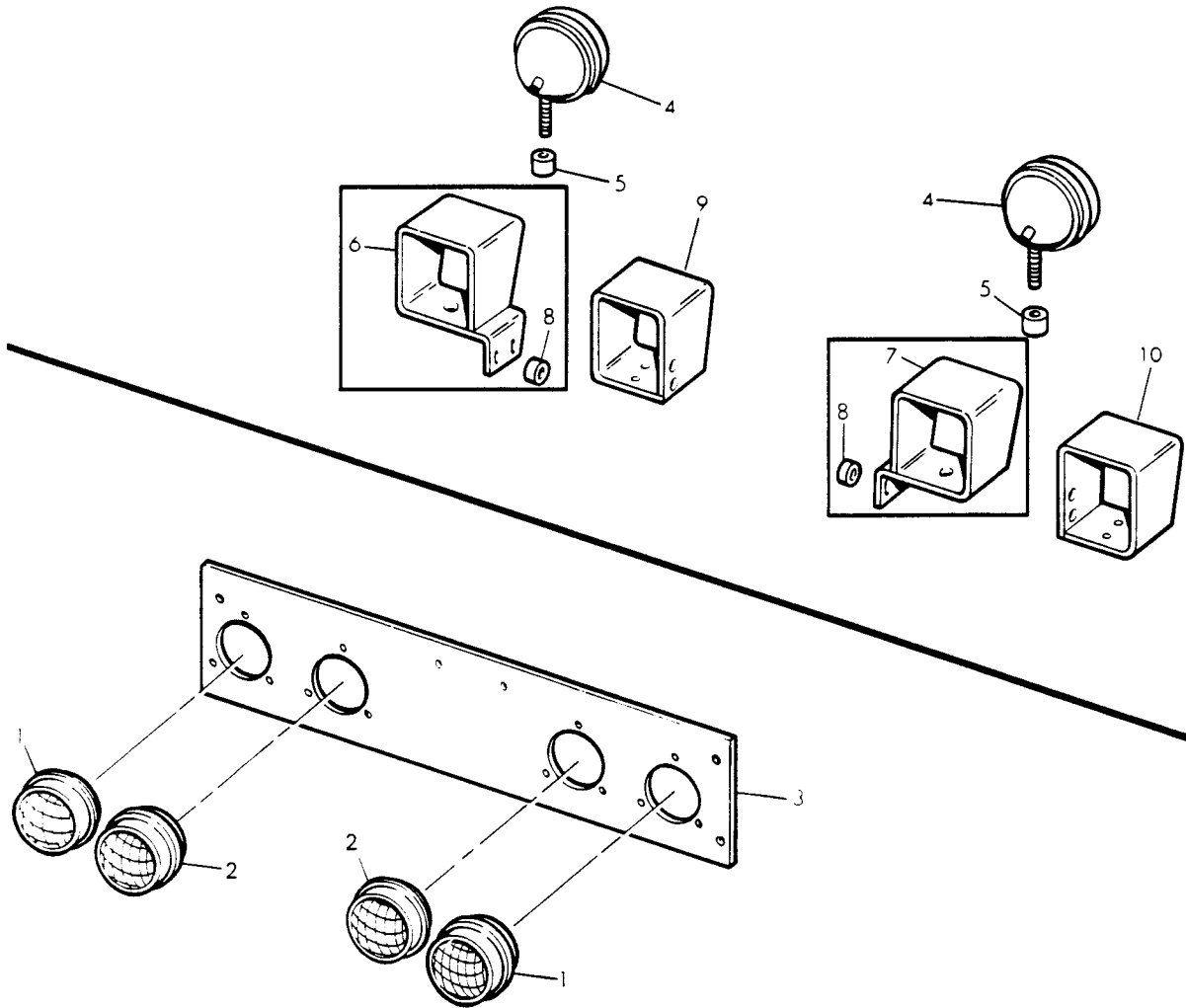


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BATTERIES AND MOUNTING - Continued U002136 AND UP C002112 AND UP					
1	M W-3 106 252	BATTERY (12 volt) (2)			
2	476 074 C1	NUT, battery terminal (4)			
3	1 125 804 C1 9 413 979 25 534 R1	CHANNEL, mounting NUT, 3/8" NC lock (2) WASHER, 3/8" ID flat (2)			
4	1 131 989 C1	CABLE, battery to battery			
5	1 125 552 C1	CABLE, battery positive terminal to cranking motor positive terminal			
6	183 039 H1 120 377 390 305 C1	CABLE, cranking motor to ground NUT, 3/8" NC WASHER, 3/8" ID			
7	319 317 R91	CABLE, cranking motor negative terminal to master disconnect switch			
8	930 587 C3	SWITCH, master disconnect			
9	1 128 495 C2	KEY, master disconnect switch			
10	1 125 553 C1	CABLE, master disconnect switch to battery negative terminal			
11	427 856 R91 24 840 R1 25 534 R1 25 522 R1	CLAMP, battery cable BOLT, 3/8 NC x 1" WASHER, 3/8" ID (2) NUT, 3/8" NC			
12	154 049 H1	GROMMET, battery cable			
13	935 464 C1	STRAP, tie (2)			
14	427 856 R91	CLAMP, battery cable (3)			
15	935 522 C1	STRAP, tie (2)			
16		MOTOR ASSY, cranking (Refer to Engine Parts Catalog)			

ELECTRICAL

FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHT MOUNTING

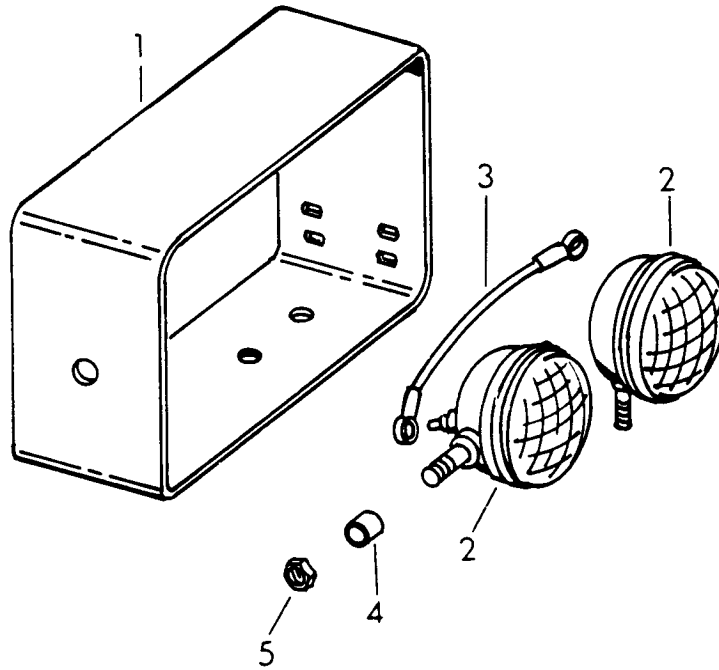


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT DRIVING, REAR WORK AND STOP AND TAIL LIGHT MOUNTING - Continued					
1		LIGHT ASSY, stop and tail (Refer to "REAR WORK, STOP AND TAIL LIGHTS") (2)			
2		LIGHT ASSY, rear work (Refer to "REAR WORK, STOP AND TAIL LIGHTS") (2)			
3	1 121 053 C2 24 840 R1 25 553 R1	SUPPORT, rear lights BOLT, 3/8 NC x 1" (4) WASHER, 3/8" ID (4)			
4		LIGHT ASSY, front driving (Refer to "FRONT DRIVING OR WORK LIGHT") (2)			
5	176 749 H1 18 452 R1 25 546 R1	SPACER (2) NUT, 1/2" NF lock (2) WASHER, 1/2" ID (2)			
6	1 106 768 C1 140 483 H 25 522 R1 25 534 R1	BRACKET, light (LH) (Order BRACKET, 1 106 768 C3) U001006 and below COO# and below BOLT, 3/8 NC x 1-1/4" (2) NUT, 3/8" NC (2) WASHER, 3/8" ID (2)			
7	1 106 769 C1 140 483 H 25 522 R1 25 534 R1	BRACKET, light (RH) (Order BRACKET, 1 106 769 C3) U001006 and below COO# and below BOLT, 3/8 NC x 1-1/4" (2) NUT, 3/8" NC (2) WASHER, 3/8" ID (2)			
8	176 749 H1 9 411 648	SPACER (Used with BRACKETS, 1 106 768 C1 & 1 106 769 C1) (4) NUT, 1/2" NF lock (2)			
9	1 106 768 C3 24 864 R1 25 546 R1 25 555 R1 25 526 R1	BRACKET, light (LH) U001007 and up COO# and up BOLT, 1/2 NC x 2" (2) WASHER, 1-1/16" OD (2) WASHER, 1-1/4" OD (2) NUT, 1/2" NC (2)			
10	1 106 769 C3 24 864 R1 25 546 R1 25 555 R1 25 526 R1	BRACKET, light (RH) U001007 and up COO# and up BOLT, 1/2 NC x 2" (2) WASHER, 1-1/16" OD (2) WASHER, 1-1/4" OD (2) NUT, 1/2" NC (2)			

ELECTRICAL

FRONT WORK LIGHT MOUNTING

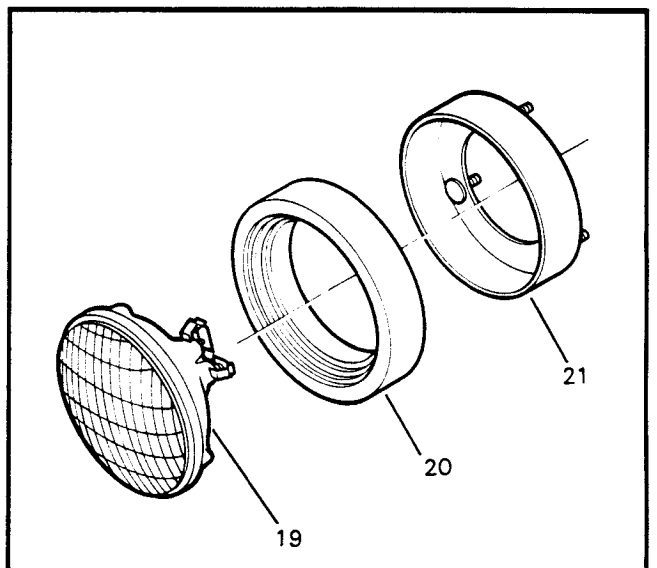
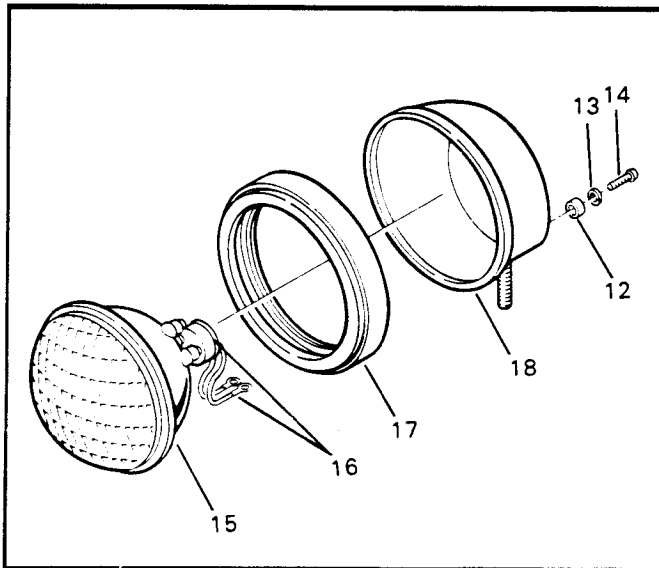
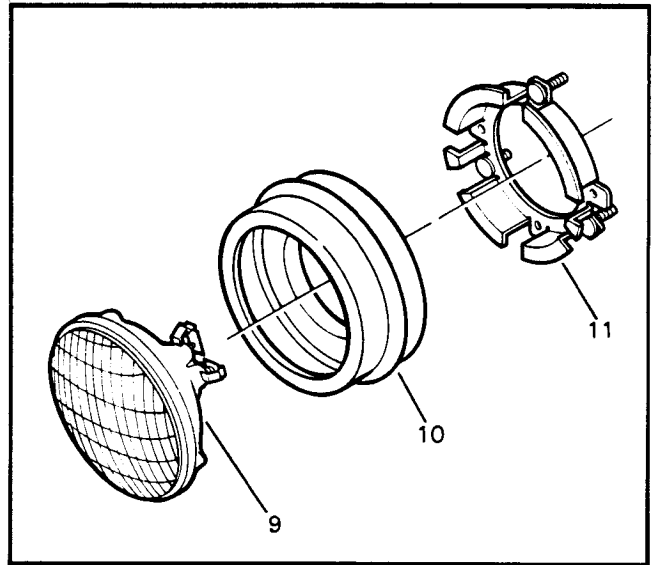
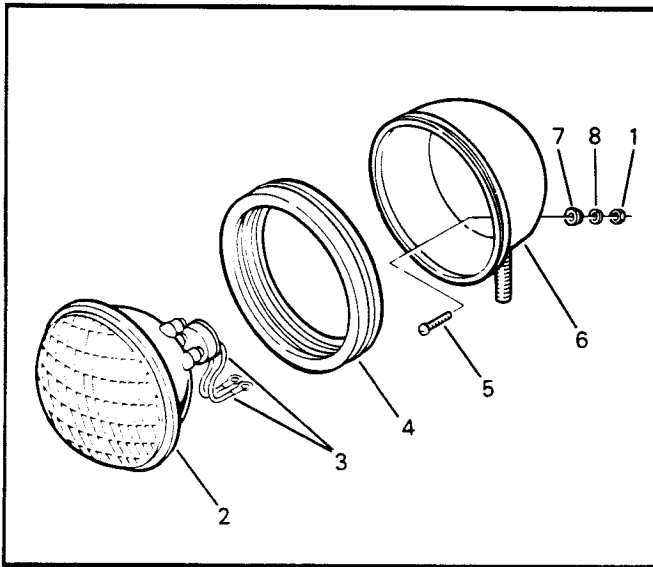


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT WORK LIGHT MOUNTING - Continued					
1	1 124 582 C1	BRACKET (2)			
2		LIGHT ASSY, front work (Refer to "FRONT DRIVING OR WORK LIGHT") (4)			
3	650 357 C1	WIRE, jumper			
4	176 749 H1	SPACER (2)			
5	18 452 R1	NUT, 1/2" NF lock (2)			
	25 546 R1	WASHER, 1/2" ID (2)			

ELECTRICAL

FRONT DRIVING, FRONT AND REAR WORK,
STOP AND TAIL LIGHTS

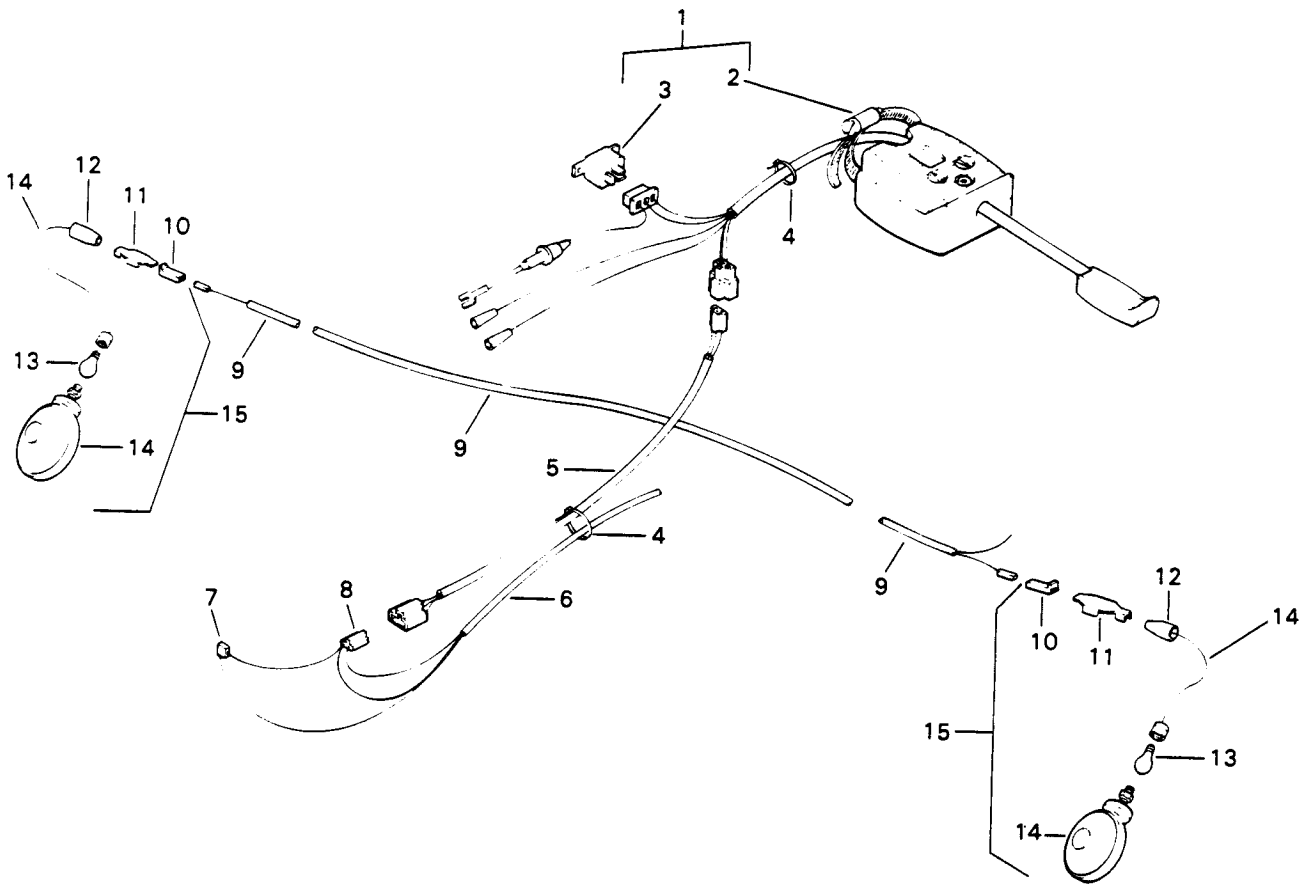


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT DRIVING, FRONT AND REAR WORK, STOP AND TAIL LIGHTS - Continued			15	273 560	UNIT, sealed (Trade No. 4578) (B)
A	338 814 R91	LIGHT ASSY, front driving or front work (Guide Lamp) (2) Standard (4) If equipped	16	\$	CONNECTOR and WIRE ASSY (B)
B	327 189 R91	LIGHT ASSY, front driving or front work (Hobbs) (2) Standard (4) If equipped	17	313 957 R1	RETAINER, mounting (B)
C	939 081 C1	LIGHT ASSY, rear work (Guide Lamp) (2)	18	\$	BODY (B)
D	939 081 C1	LIGHT ASSY, rear work (Hobbs) (2)	19	173 849 H1	UNIT, sealed (D)
	120 361	NUT, No. 10 NC (6)	19	1 125 010 C1	UNIT, sealed (F)
	120 391	WASHER, No. 10 flat (6)	20	\$	RETAINER, mounting (D or F)
	121 801	WASHER, No. 10 lock (6)	21	\$	FRAME, mounting (D or F)
E	939 080 C1	LIGHT ASSY, stop and tail (Guide Lamp) (2)			
F	939 080 C1	LIGHT ASSY, stop and tail (Hobbs) (2)			
	120 361	NUT, No. 10 NC (6)			
	120 391	WASHER, No. 10 flat (6)			
	121 801	WASHER, No. 10 lock (6)			
		Consists of the following parts —			
1	S	NUT, No. 8 NC (A)			
2	273 560	UNIT, sealed (Trade No. 4578) (A)			
3	S	CONNECTOR and WIRE ASSY (A)			
4	338 896 R1	RETAINER, mounting (A)			
5	S	SCREW, No. 8 NC (A)			
6	S	BODY (A)			
7	S	INSULATOR (A)			
8	S	WASHER, No. 8 lock (A)			
9	173 849 H1	UNIT, sealed (C)			
9	1 125 010 C1	UNIT, sealed (E)			
10	625 679 C1	RETAINER, mounting (C or E)			
11	S	FRAME, mounting (C or E)			
12	S	INSULATOR (B)			
13	S	WASHER, No. 8 lock (B)			
14	S	SCREW, No. 8 NC x 3/8" (B)			

ELECTRICAL

TURN SIGNALS

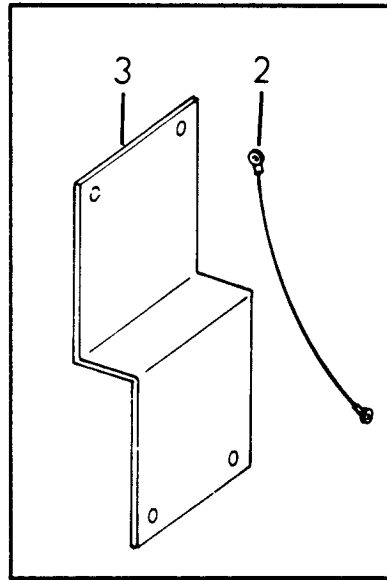
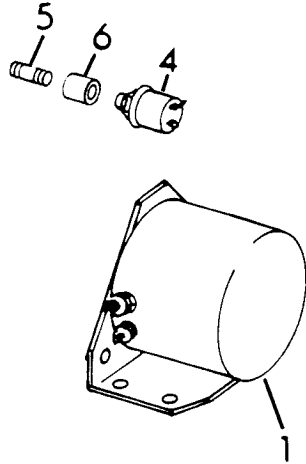


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TURN SIGNALS - Continued					
1	922 916 C92	SWITCH and FLASHER ASSY, turn signal			
2	923 558 C92	SWITCH, turn signal (Without cable terminals and connectors)			
3	1 125 296 C1	FLASHER UNIT			
	436 900	SCREW, No. 10 NC x 3/4" pan head (2)			
	106 497	WASHER, No. 10 lock (2)			
	120 391	WASHER, No. 10 flat (2)			
	120 361	NUT, No. 10 NC (2)			
4	935 464 C1	STRAP, tie (6)			
5	1 120 322 C1	HARNESS, turn signal			
6		HARNESS, intermediate (Refer to "WIRING")			
7		SWITCH, brake stop light (located at power cluster) (Refer to "WIRING")			
8	2 962 510	CONNECTOR, wiring			
9		HARNESS, instrument panel (Refer to "WIRING")			
10	631 801 C1	CONNECTOR (2)			
11	631 800 C1	TERMINAL (2)			
12	1 126 777 C1	BOOT (2)			
13	446 914	BULB, lamp (Trade No. 1683) (2)			
14	\$	LIGHT, turn signal (2)			
	25 553 R1	WASHER, 3/8" ID (4)			
	or				
	25 555 R1	WASHER, 1/2" ID (4)			
15	1 108 145 C91	LIGHT ASSEMBLY, turn signal (2)			

ELECTRICAL

BACK UP ALARM

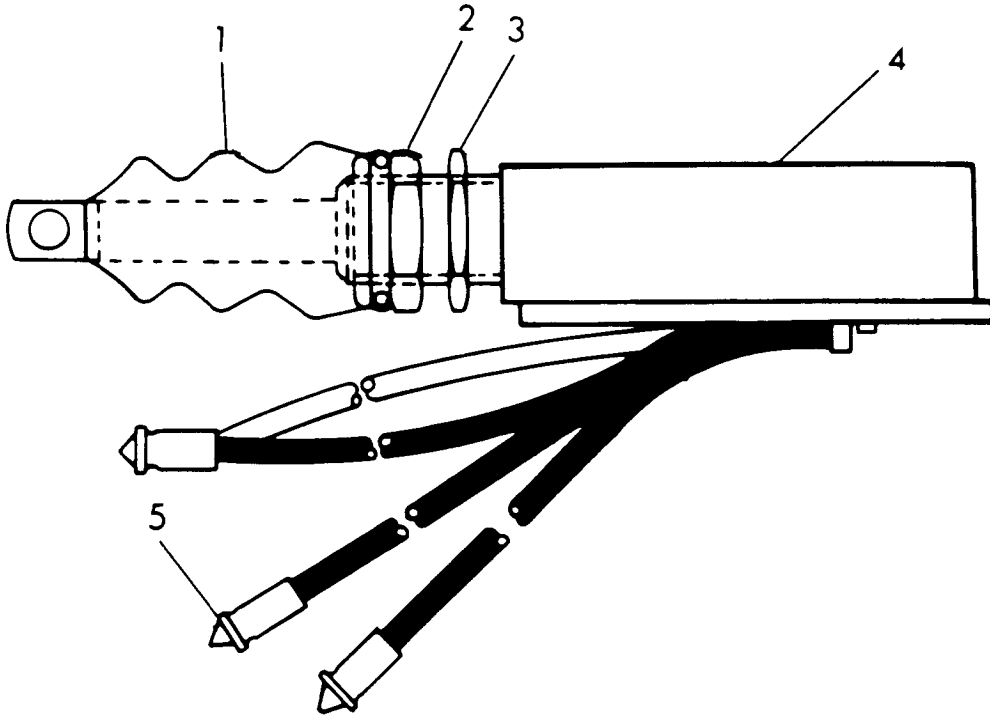


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BACK UP ALARM - Continued					
1	549 166 C1	ALARM			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
	25 534 R1	WASHER, 3/8" ID (2)			
2	210 884 H1	WIRE, ground U002135 and below COO# and below			
3	1 110 128 C3	BAR U002135 and below COO# and below			
4	1 172 751 C1	SWITCH, pressure U002136 and up COO# and up			
5	192 042	NIPPLE U002136 and up COO# and up			
6	192 086	COUPLING, pipe U002136 and up COO# and up			

ELECTRICAL

NEUTRAL SAFETY SWITCH
U002135 AND BELOW
C002111 AND BELOW

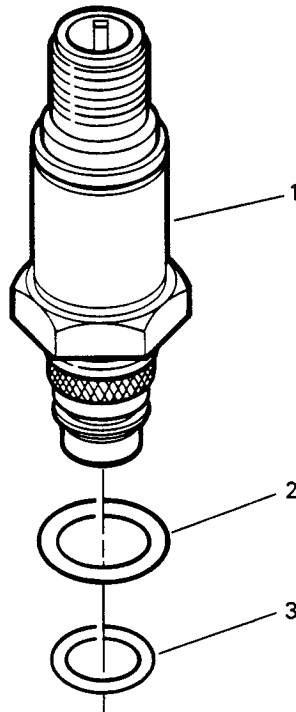


ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
NEUTRAL SAFETY SWITCH - Continued					
U002135 AND BELOW					
C002111 AND BELOW					
	1 121 145 C91	SWITCH ASSEMBLY, neutral safety Consists of the following parts —			
1	894 534 C1	BOOT			
2	895 535 C1	NUT			
3	219 951 R1	NUT			
4	S	SWITCH			
5	46 894 H	TERMINAL, tip (4)			

ELECTRICAL

GROUND DRIVEN STEERING WARNING
LIGHT SWITCH
U00 # AND UP
C00 # AND UP



ELECTRICAL

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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GROUND DRIVEN STEERING WARNING

LIGHT SWITCH - Continued

U00 # AND UP

C00 # AND UP

1 132 848 C1 SWITCH ASSY, warning light

Consists of the following parts —

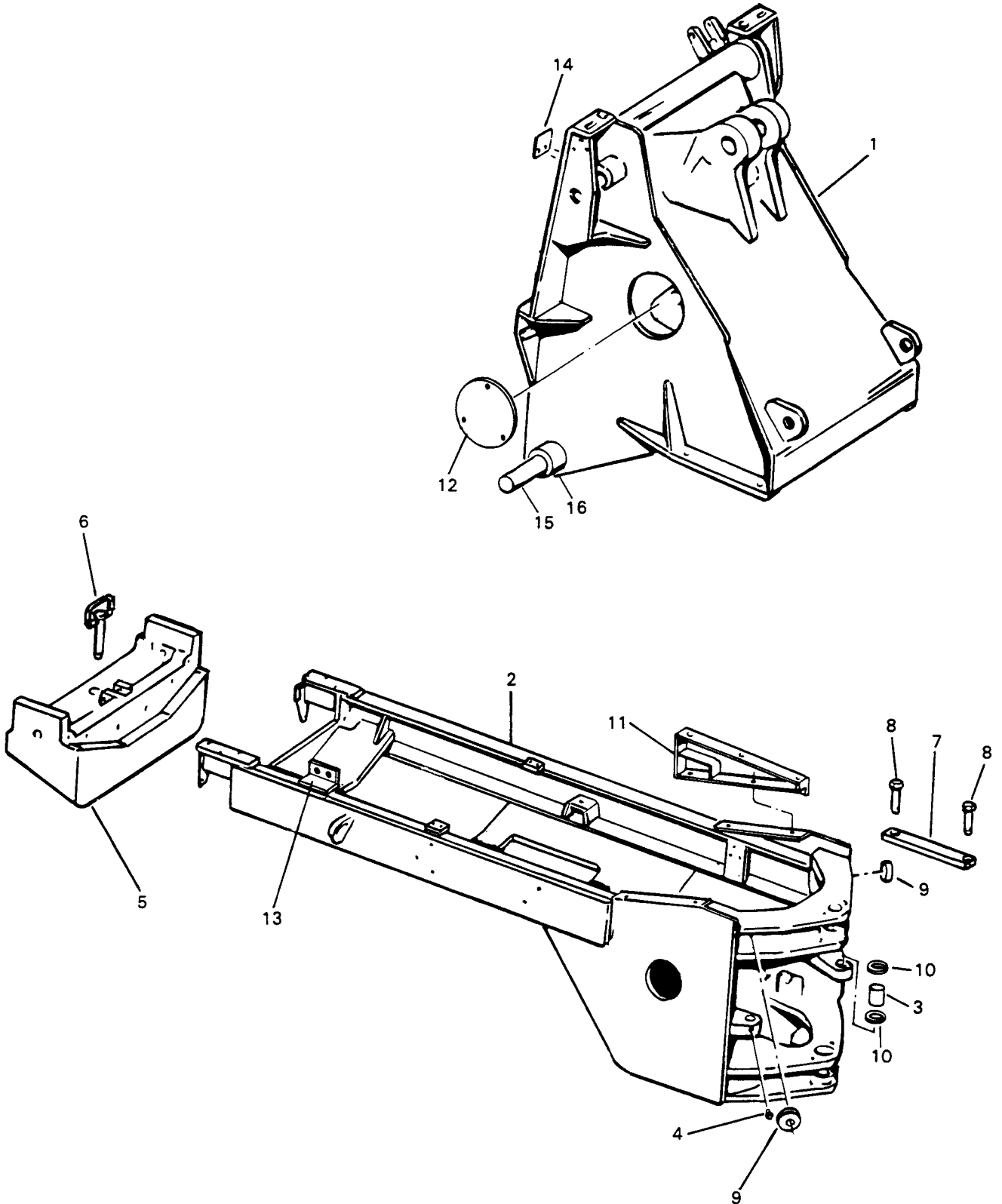
1 \$ SWITCH, warning light

2 876 106 C1 "O" RING (41/64" ID)

3 927 377 C1 "O" RING (31/64" ID)

FRAME

FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT



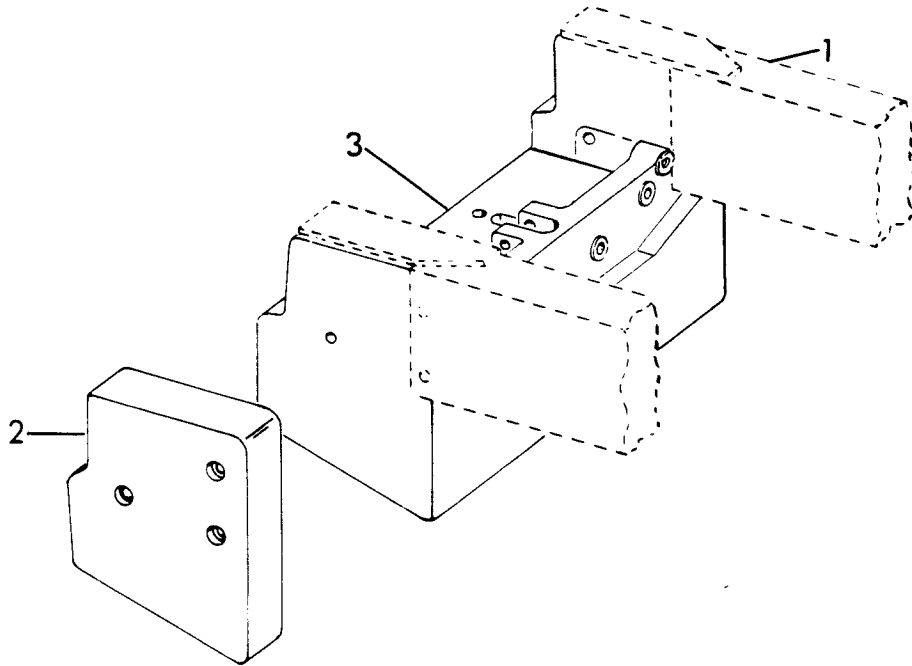
FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT - Continued			11		PANEL, rear frame left and right hand (Refer to "HOOD MOUNTING")
1	1 101 237 C96	FRAME w./two BUSHINGS, 212 330 H1 front (Used on machines without Multi-Purpose Hydraulic Kit or Logger Attachment) (See NOTE)	12	878 741 C2	COVER (Without a 2" dia. hole) (2) U00# and below COO# and below
1	1 125 344 C1	FRAME w./two BUSHINGS, 213 330 H1, front (Used on machines with Multi-Purpose Hydraulic Kit or Logger Attachment) (See NOTE)		934 196 C1	BOLT, shoulder (6)
				209 380 H1	SPACER, 3/8" ID (6)
				934 197 C1	ROLLER (6)
				25 534 R1	WASHER, 3/8" ID (6)
			9	413 979	NUT, 3/8" NC lock (6)
				25 483 R1	BOLT, 1/4 NC x 1" (2)
				934 198 C1	SPACER, 1/4" ID (2)
2	943 088 C4	FRAME, w./two BUSHINGS, 879 847 C1; two BUSHINGS, 879 848 C1; two BUSHINGS, 939 062 C1, rear (See NOTE)		25 532 R1	WASHER, 1/4" ID (2)
				26 110 R1	NUT, 1/4" NC lock (2)
			12	878 741 C2	COVER (Without a 2" dia. hole) (2) U00# through 2541 COO# through 2658
3	939 062 C1	BUSHING (2)		24 839 R1	BOLT, 3/8 NC x 3/4" (6)
4	109 461	FITTING, lube (2)		25 534 R1	WASHER, 3/8" ID (6)
5	943 312 C5	COUNTERWEIGHT, rear (2135 lbs.) (Used on machines with Side Counterweight)	12	1 128 755 C1	COVER (With a 2" dia. hole) (2) U003022 and up COO2659 and up
	25 699 R1	BOLT, 3/4 NC x 6-1/2" (4)		24 839 R1	BOLT, 3/8 NC x 3/4" (6)
	or			25 534 R1	WASHER, 3/8" ID (6)
	25 700 R1	BOLT, 3/4 NC x 7" (4)			
	25 990 R1	BOLT, 3/4 NC x 12" (2)	13	1 122 531 C1	ANGLE, alcohol injector mounting U002541 and below COO2702 and below
	25 557 R1	WASHER, 3/4" ID (6)			
5	1 125 102 C1	COUNTERWEIGHT, rear (3400 lbs.) (Used on machines without Side Counterweight)	14	1 125 145 C1	BAR U00# and up COO# and up
	25 699 R1	BOLT, 3/4 NC x 6-1/2" (4)		25 222 R1	BOLT, 1/4 NC x 3/4" (2)
	or			25 532 R1	WASHER, 1/4" ID (4)
	25 700 R1	BOLT, 3/4 NC x 7" (4)			
	25 990 R1	BOLT, 3/4 NC x 12" (2)	15	1 104 376 C1	SHAFT, boom cylinder pivot
	25 557 R1	WASHER, 3/4" ID (6)		24 869 R1	BOLT, 1/2 NC x 4-1/2"
6	1 124 403 C1	PIN		25 555 R1	WASHER, 1/2" ID (4)
	or			25 526 R1	NUT, 1/2" NC
6	897 752 C2	PIN	16	1 104 633 C1	TUBE, boom cylinder pivot shaft support (2)
7	1 105 574 C1	BAR, locking			
8	208 258 H1	PIN (2)			
	206 989 H1	PIN, clinch (2)			
9	216 293 H2	BUMPER, steering (2)			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)			
	25 546 R1	WASHER, 1/2" ID (2)			
	9 412 230	NUT, 1/2" NC lock (2)			
10	1 104 127 C1	SEAL, wiper (4)			

NOTE - Service part will be available on special order with clearance of the Service Engineering Dept. Product Identification Number must be furnished when ordering. Order on Machine Order Form.

FRAME

SIDE COUNTERWEIGHT

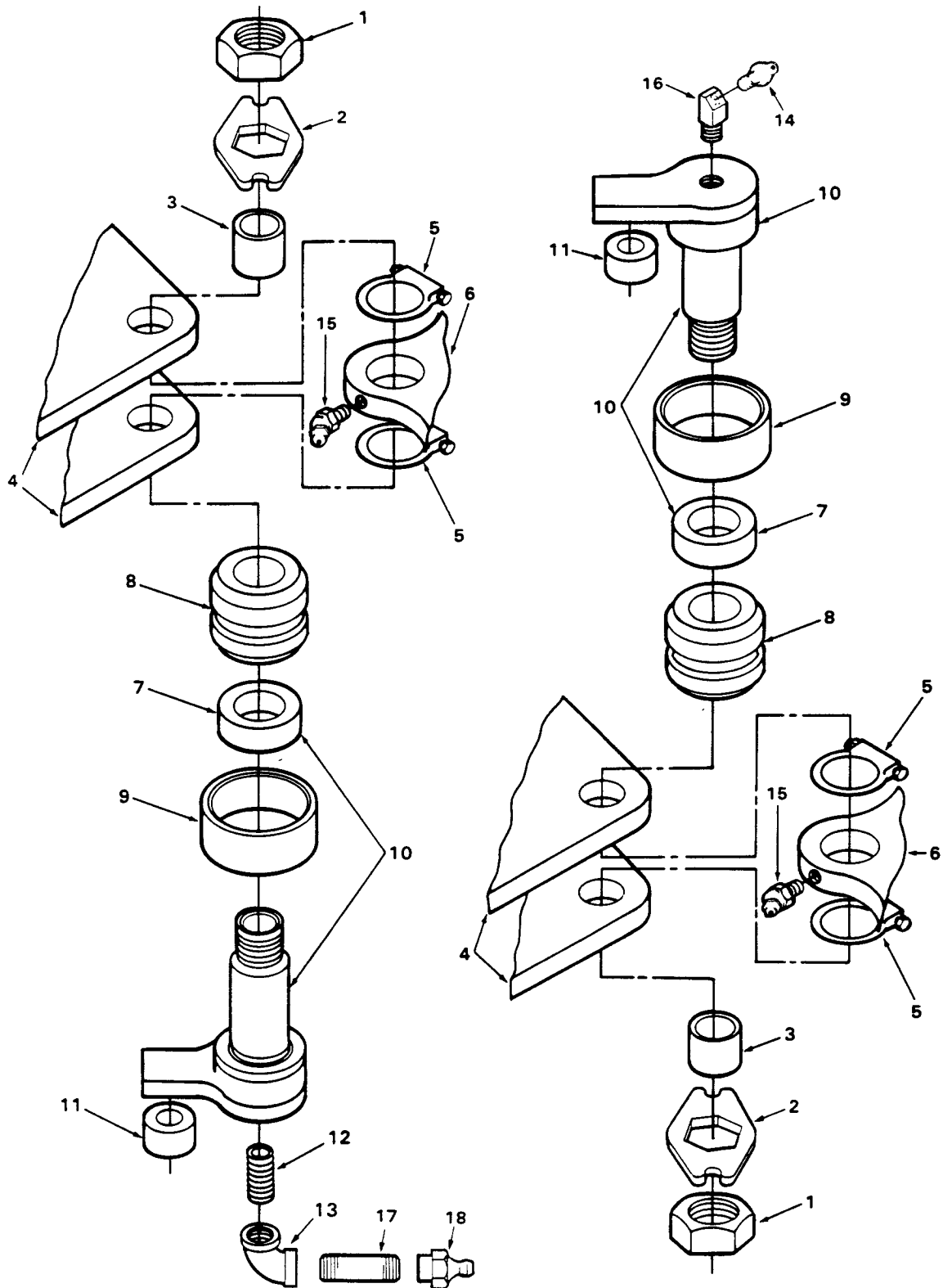


FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SIDE COUNTERWEIGHT - Continued					
1		FRAME, rear (Refer to "FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT")			
2	1 120 701 C4	SIDE WEIGHT, left hand (630 lbs.) (Not used on units equipped with 3400 lbs. Rear Counterweight)			
2	1 120 702 C4	SIDE WEIGHT, right hand (630 lbs.) (Not used on units equipped with 3400 lbs. Rear Counterweight)			
	26 251 R1	BOLT, 3/4 NC x 9" (2)			
	or				
	25 924 R1	BOLT, 3/4 NC x 9-1/2" (2)			
	25 702 R1	BOLT, 3/4 NC x 8" (4)			
	9 413 983	NUT, 3/4" NC lock (6)			
	25 557 R1	WASHER, 3/4" ID (12)			
2	1 121 122 C2	SIDE WEIGHT, left hand (1000 lbs.) (Used also on units equipped with Logger)			
2	1 121 123 C2	SIDE WEIGHT, right hand (1000 lbs.) (Used also on units equipped with Logger)			
	25 990 R1	BOLT, 3/4 NC x 12" (4)			
	26 597 R1	BOLT, 3/4 NC x 13" (2)			
	9 413 983	NUT, 3/4" NC lock (2)			
	25 557 R1	WASHER, 3/4" ID (8)			
3		COUNTERWEIGHT, rear (Refer to "FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT")			

FRAME

FRAME HINGE PINS

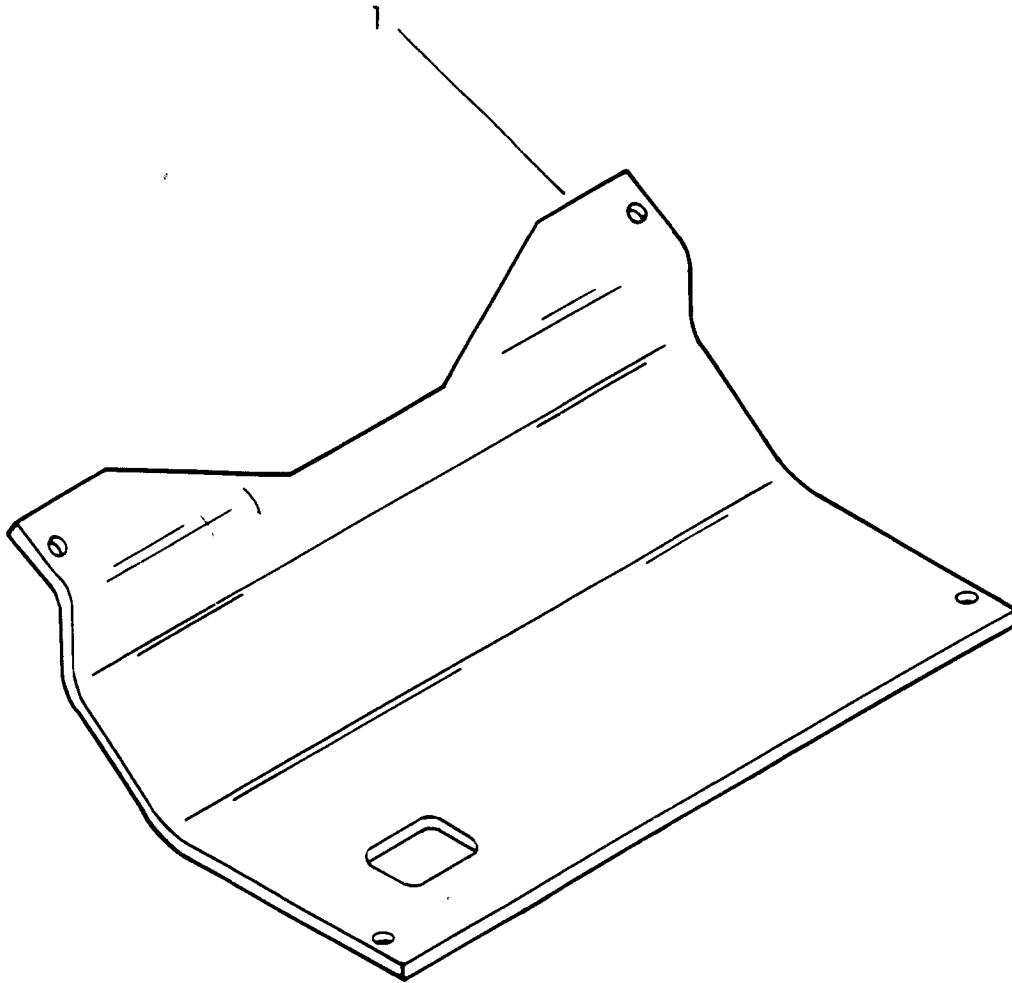


FRAME

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FRAME HINGE PINS - Continued					
1	216 252 H1	NUT, lock (2)			
2	212 978 H1	PLATE, nut retainer (2)			
	24 872 R1	BOLT, 5/8 NC x 1-1/4" (4)			
	25 547 R1	WASHER, 5/8" ID (4)			
3	879 848 C1	BUSHING (2)			
4		FRAME, rear (Refer to "FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT")			
5	221 402 H1	RING, split type cord (4)			
	26 290 H1	BOLT, 1/4 NC x 4-1/2" (4)			
	25 532 R1	WASHER, 1/4" ID (8)			
	26 110 R1	NUT, 1/4" NC lock (4)			
6		FRAME, front (Refer to "FRONT AND REAR FRAMES AND REAR COUNTERWEIGHT")			
7	876 434 C1	BUSHING (2)			
8	212 330 H1	BUSHING, center (2)			
9	879 847 C1	BUSHING (2)			
10	876 436 C92	SHAFT ASSY, pivot (2)			
11	220 383 H2	CAM, shaft (2)			
	24 885 R1	BOLT, 3/4 NC x 1-1/4" (2)			
	25 548 R1	WASHER, 3/4 ID (2)			
12	105 404	NIPPLE, pipe			
13	105 412	ELBOW, lube			
14	109 461	FITTING, lube			
15	126 152	FITTING, lube (2)			
16	580 256 R1	ELBOW, 45° fitting			
17	115 075	NIPPLE, pipe			
18	126 122	FITTING, lube			

FRAME

TRANSMISSION GUARD



FRAME

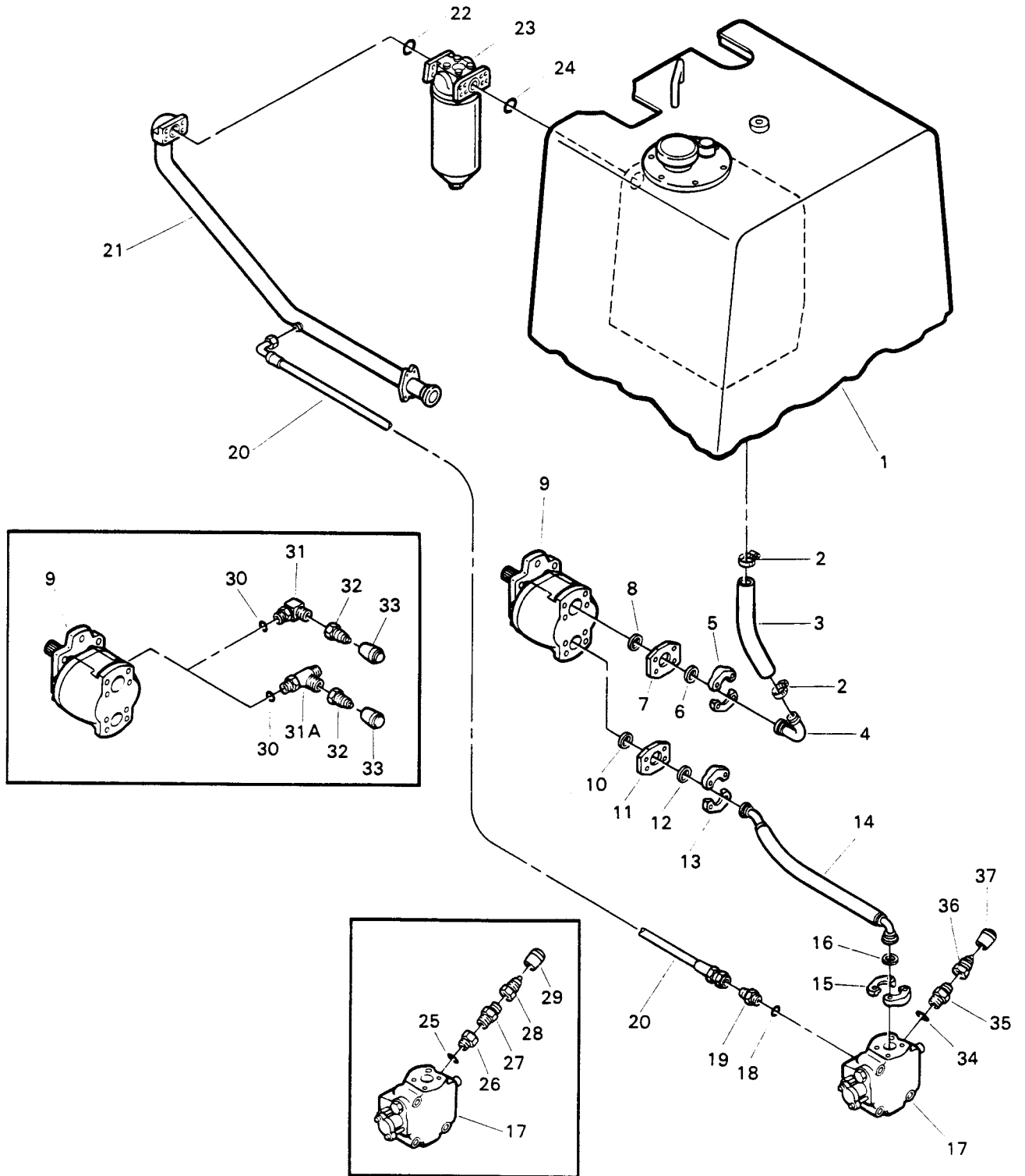
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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TRANSMISSION GUARD - Continued

1	1 120 654 C1	GUARD, transmission			
	24 890 R1	BOLT, 3/4 NC x 2-1/2" (4)			
	25 557 R1	WASHER, 3/4" ID (6)			
	25 529 R1	NUT, 3/4" NC (2)			

HYDRAULICS

RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING

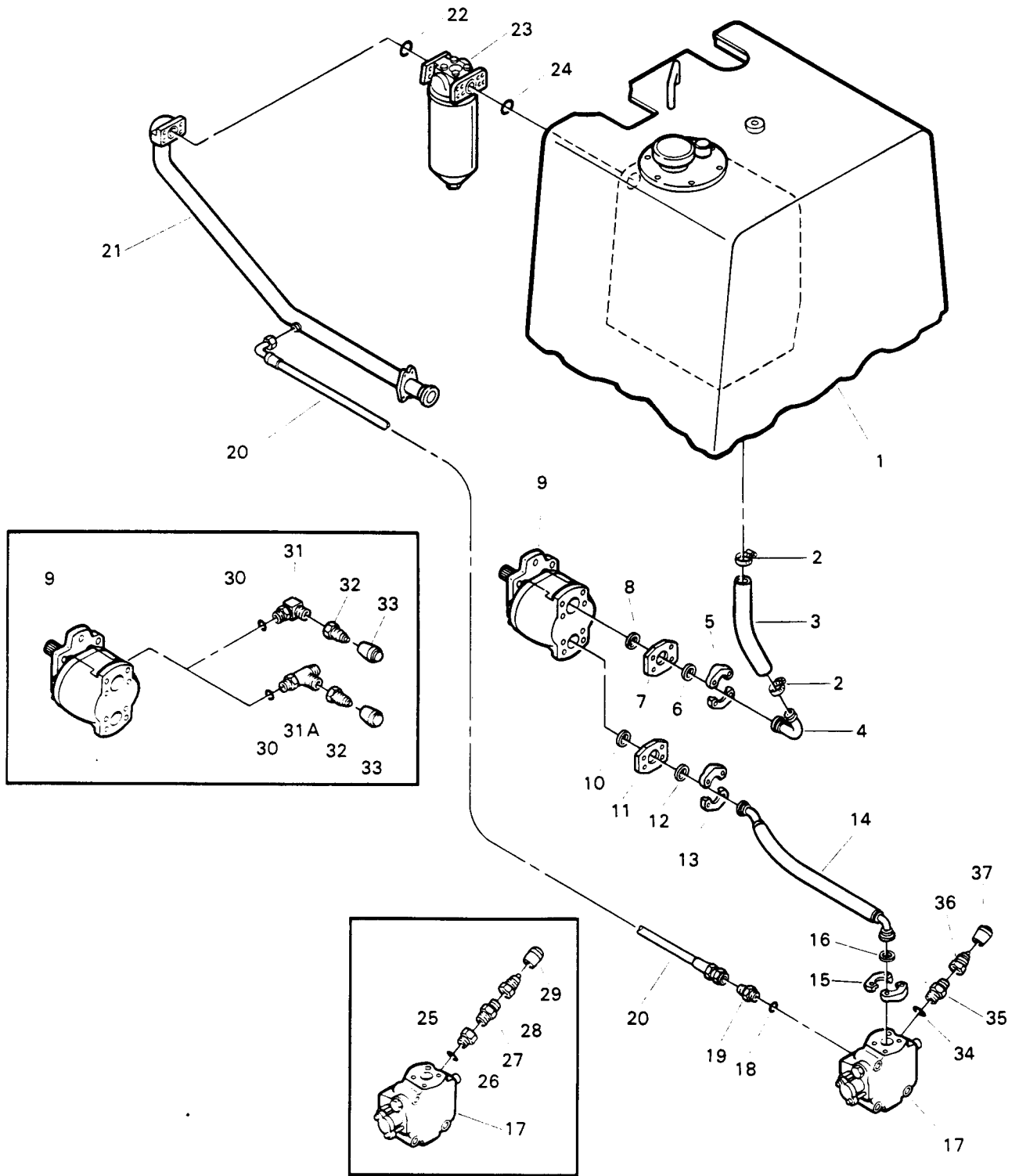


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING - Continued			8	939 745 C1	RING, seal (Used only with a Tyrone pump) U003022 and up C002503 and up
LINE - RESERVOIR TO PUMP			LINE - PUMP TO CONTROL VALVE		
1		RESERVOIR, hydraulic (Refer to "HYDRAULIC RESERVOIR AND FILTER")	9		PUMP ASSY, steering (Refer to "STEERING PUMP")
2	279 027 R91	CLAMP, hose (2)	10	876 069 C1	"O" RING (Used only with a Tyrone pump)
3	1 108 157 C1	HOSE, inlet U002541 and below C002502 and below	11	1 123 000 C1	PLATE, seal (Used only with a Tyrone pump) U002541 and below C002502 and below
3	1 128 508 C1	HOSE, inlet U003022 and up C002503 and up	11	1 101 416 C1	PLATE, seal (Used only with a Tyrone pump) U003022 and up C002503 and up
4	1 108 164 C1	ELBOW, inlet U002541 and below C002502 and below	12	876 069 C1	"O" RING
4	1 128 509 C2	ELBOW, inlet U003022 and up C002503 and up	13	283 172 R1	FLANGE, split (2) U002541 and below C002502 and below
5	290 045 R1	FLANGE, split (2) U002541 and below C002502 and below		140 483 H	BOLT, 3/8 NC x 1-1/4" (Used with Vickers or Hydreco pump) (4)
	70 427 R1	BOLT, 7/16 NC x 1-1/4" (Used with Vickers or Hydreco pump) (4)		24 841 R1	BOLT, 3/8 NC x 1-1/2" (Used with Tyrone pump) (4)
	24 850 R1	BOLT, 7/16 NC x 1-1/2" (Used with Tyrone pump) (4)	13	877 949 C2	FLANGE, split (2) U003022 and up C002503 and up
5	301 844 R1	FLANGE, split (2) U003022 and up C002503 and up		140 483 H	BOLT, 3/8 NC x 1-1/4" (Used with Vickers pump) (4)
	24 861 R1	BOLT, 1/2 NC 1-1/4" (Used with Vickers pump) (4)		24 841 R1	BOLT, 3/8 NC x 1-1/2" (Used with Tyrone pump) (4)
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (Used with Tyrone pump) (4)	14	1 124 846 C1	HOSE (For machines without Ground Driven Steering) U002541 and below C002502 and below
6	939 746 C1	RING, seal U002541 and below C002502 and below	14	1 207 563 H1	HOSE (For machines without Ground Driven Steering) U003022 and up C002503 and up
6	939 745 C1	RING, seal U003022 and up C002503 and up	14		HOSE (For machines with Ground Driven Steering) (Refer to "RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING")
7	1 101 417 C1	PLATE, seal (Used only with a Tyrone pump) U002541 and below C002502 and below	15	877 949 C2	FLANGE, split (For machines without Ground Driven Steering) (2)
7	1 101 418 C1	PLATE, seal (Used only with a Tyrone pump) U003022 and up C002503 and up		140 483 H	BOLT, 3/8 NC x 1-1/4" (4)
8	939 746 C1	RING, seal (Used only with a Tyrone pump) U002541 and below C002502 and below			

HYDRAULICS

RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING - Continued

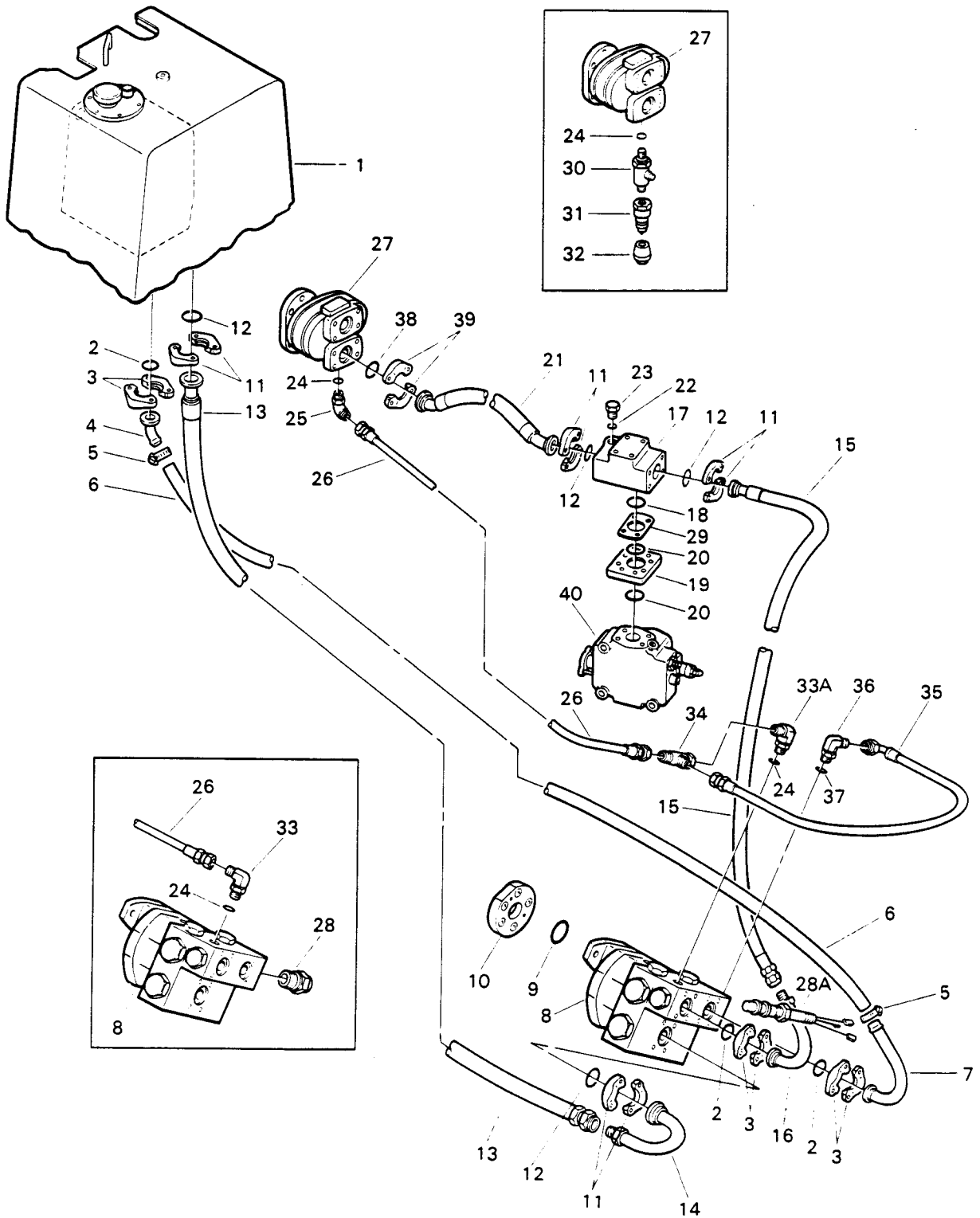


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING - Continued			PRESSURE TEST CONNECTION AT PUMP U001779 through #, also U001757 C00# through #		
15		FLANGE, split (For machines with Ground Driven Steering) (Refer to "RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING") (2)	30	369 384 R1	"O" RING
16	939 747 C1	RING, seal (For machines without Ground Driven Steering)	31	1 125 442 C1	ELBOW (For machines without Ground Driven Steering)
16		"O" RING (For machines with Ground Driven Steering) (Refer to "RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING")	31A		TEE (For machines with Ground Driven Steering) (Refer to "RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING")
17		VALVE ASSY, steering control (Refer to "STEERING CONTROL VALVE")	32	715 370 C1	PLUG, quick disconnect
LINE - CONTROL VALVE TO FILTER AND RESERVOIR			33	715 477 C1	COVER, protective
18	876 108 C1	"O" RING	PRESSURE TEST CONNECTION AT CONTROL VALVE U00# and up C00# and up		
19	380 632 R1	CONNECTOR, reducing	34	369 384 R1	"O" RING
20	1 108 317 C1	HOSE	35	9 402 707	CONNECTOR
21		TUBE, return (Refer to "RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING")	36	715 370 C1	PLUG, quick disconnect
22		RING, seal (Refer to "RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING")	37	715 477 C1	COVER, protective
23		FILTER ASSY, oil (Refer to "HYDRAULIC OIL FILTER")			
24		"O" RING (Refer to "HYDRAULIC RESERVOIR AND FILTER")			
PRESSURE TEST CONNECTION AT CONTROL VALVE U001596 through 1778, except U001757 C00# through #					
25	369 384 R1	"O" RING			
26	9 409 285	CONNECTOR			
27	443 977	NIPPLE			
28	715 370 C1	PLUG, quick disconnect			
29	715 477 C1	COVER, protective			

HYDRAULICS

RESERVOIR TO GROUND DRIVEN STEERING
PUMP TO CHECK VALVE TO STEERING
CONTROL VALVE PIPING
U003107 AND BELOW
C001001 AND UP



HYDRAULICS

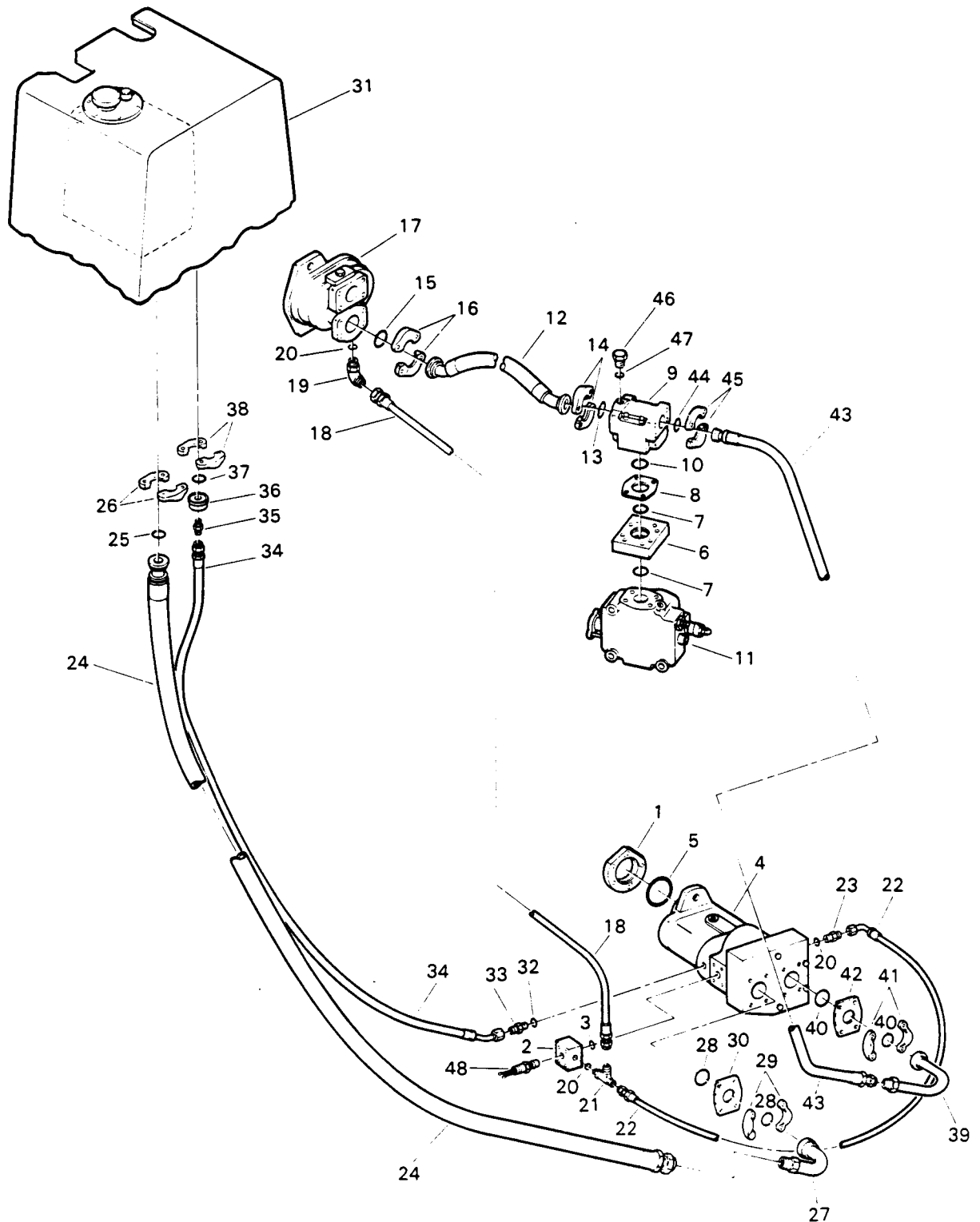
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING - Continued U003107 AND BELOW C001001 AND UP			20	939 747 C1	RING, seal (2)
			21	1 122 363 C1	HOSE, steering pump to check valve U002541 and below C002502 and below
1		RESERVOIR, hydraulic (Refer to "HYDRAULIC RESERVOIR AND FILTER")	21	1 208 999 H1	HOSE, steering pump to check valve U003022 through 3107 C002503 and up
2	876 071 C1	"O" RING (3)	22	369 751 R1	"O" RING
3	877 949 C2 140 483 H	FLANGE, split (6) BOLT, 3/8 NC x 1-1/4" (12)	23	9 410 356	PLUG, valve port
4	1 122 358 C1	TUBE, ground steering pump to reservoir	24	369 384 R1	"O" RING (2)
5	681 896 C1	CLAMP, hose (2)	25	9 410 975	ELBOW, 90° U001778 and below, except U001757 COO# and below U00# through 3107 COO# and up
6		HOSE, ground driven steering pump return to reservoir (Cut length 68" long from bulk HOSE, 935 723 C1)	26	1 122 364 C1	HOSE, pilot line
7	1 122 361 C1	TUBE, ground steering pump to reservoir	27		PUMP ASSY, steering (Refer to "STEERING PUMP")
8		PUMP ASSY, ground driven steering (Refer to "GROUND DRIVEN STEERING PUMP")	28	209 053 H2	SWITCH, warning light U00# and below COO# and below
9	343 940 R1	"O" RING, pump mounting	28A		SWITCH ASSY, warning light (Refer to "GROUND DRIVEN STEERING WARNING LIGHT SWITCH") U00# through 3107 COO# and up
10	1 120 432 C3 138 242	ADAPTER, pump mounting SCREW, 3/8 NC x 1" hex-soc-hd. cap (5)	29	1 124 070 C1	PLATE, connector
11	290 045 R1 70 427 R1	FLANGE, split (8) BOLT, 7/16 NC x 1-1/4" (16)	30	1 125 443 C1	TEE U001779 through #, also U001757 COO# through #
12	876 072 C1	"O" RING (4)	31	715 370 C1	PLUG, quick disconnect U001779 through #, also U001757 COO# through #
13	1 122 365 C1	HOSE, reservoir to ground driven steering pump inlet tube	32	715 477 C1	COVER, protective U001779 through #, also U00 1757 COO# through #
14	1 122 359 C1	TUBE, ground driven steering pump inlet	33	9 410 975	ELBOW, 90° U00# and below COO# and below
15	1 122 362 C1	HOSE, ground driven steering pump outlet tube to check valve	33A	1 125 785 C1	FITTING, filter U00# through 3107 COO# and up
16	1 122 360 C1	TUBE, ground driven steering pump outlet			
17		VALVE ASSY, check (Refer to "GROUND DRIVEN STEERING CHECK VALVE")			
18	939 746 C1	RING, seal			
19	1 120 127 C1 138 243	ADAPTER, valve SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (4)			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING - Continued U003107 AND BELOW C001001 AND UP					
34	9 410 331	TEE U00# through 3107 COO# and up			
35	1 125 892 C1	HOSE U00# through 3107 COO# and up			
36	9 410 975	ELBOW, 90° U00# through 3107 COO# and up			
37	369 384 R1	"O" RING U00# through 3107 COO# and up			
38		"O" RING (Refer to "RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING")			
39		FLANGE, split (Refer to "RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING") (2)			
40		VALVE ASSY, steering control (Refer to "STEERING CONTROL VALVE")			
	935 723 C1	HOSE, bulk (1" ID x 50 ft.) (Part number represents one foot of bulk hose) (X)			

HYDRAULICS

RESERVOIR TO GROUND DRIVEN STEERING
PUMP TO CHECK VALVE TO STEERING
CONTROL VALVE PIPING
U003108 AND UP

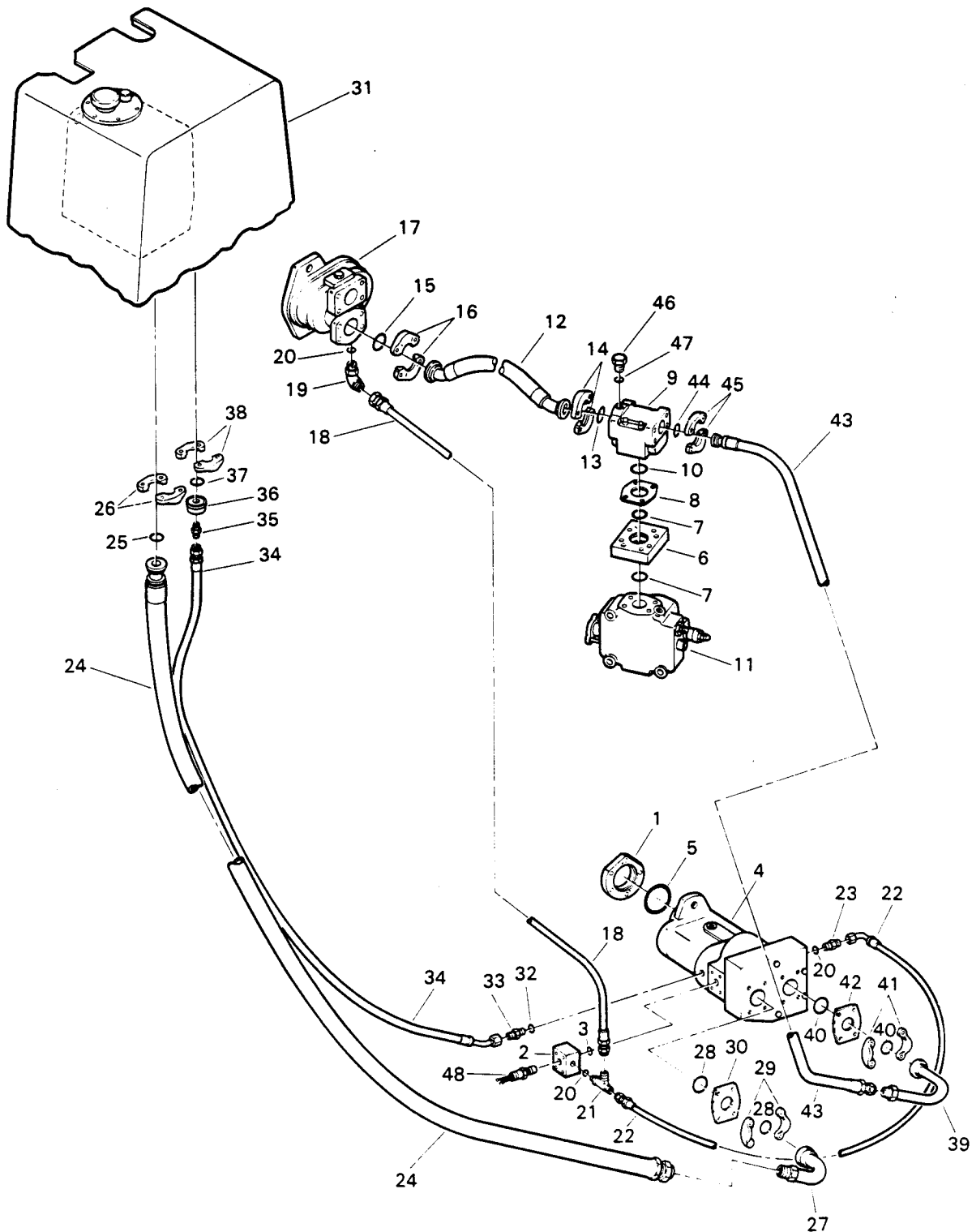


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING - Continued U003108 AND UP			20	369 384 R1	"O" RING (3)
			21	9 411 129	TEE
1	1 120 432 C3 138 242	ADAPTER, pump mounting SCREW, 3/8 NC x 1" hex-soc-hd cap (5)	22	1 125 892 C1	HOSE
2	1 153 676 C2 21 318 R1 25 534 R1	BLOCK, manifold BOLT, 3/8 NC x 2-1/2" (4) WASHER, 3/8" ID (4)	23	875 680 C1	CONNECTOR
3	939 747 C1	RING, seal	24	1 122 365 C1	HOSE, reservoir to ground driven steering pump inlet tube
4		PUMP ASSY, ground driven steering (Refer to "GROUND DRIVEN STEERING PUMP")	25	876 072 C1	"O" RING
5	343 940 R1	"O" RING, pump mounting	26	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (4)
6	1 120 127 C1 138 243	ADAPTER, valve SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (4)	27	1 122 359 C1	TUBE, ground driven steering pump inlet
7	939 747 C1	RING, seal (2)	28	939 746 C1	RING, seal (2)
8	1 124 070 C1	PLATE, connector	29	290 045 R1 24 850 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/2" (4)
9		VALVE ASSY, check (Refer to "GROUND DRIVEN STEERING CHECK VALVE")	30	1 101 417 C1	PLATE, seal
10	939 746 C1	RING, seal	31		RESERVOIR, hydraulic (Refer to "HYDRAULIC RESERVOIR AND FILTER")
11		VALVE ASSY, steering control (Refer to "STEERING CONTROL VALVE")	32	570 828 R1	"O" RING
12	1 208 999 H1	HOSE, steering pump to check valve	33	384 539 R1	CONNECTOR
13	876 072 C1	"O" RING	34	742 366 C1	HOSE, ground driven steering pump return to reservoir
14	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (4)	35	9 402 710	CONNECTOR
15		"O" RING (Refer to "RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING")	36	1 153 705 C1	ADAPTER, fitting
16		FLANGE, split (Refer to "RESERVOIR TO STEERING PUMP TO STEERING CONTROL VALVE PIPING") (2)	37	939 747 C1	RING, seal
17		PUMP ASSY, steering (Refer to "STEERING PUMP")	38	877 949 C2 24 841 R1	FLANGE, split (2) BOLT, 3/8 NC x 1-1/2" (4)
18	1 122 364 C1	HOSE, pilot line	39	1 122 360 C1	TUBE, ground driven steering pump outlet
19	9 410 975	ELBOW, 90°	40	939 747 C1	RING, seal (2)
			41	877 949 C2 24 841 R1	FLANGE, split (2) BOLT, 3/8 NC x 1-1/2" (4)
			42	1 101 416 C1	PLATE, seal
			43	1 122 362 C1	HOSE, ground driven steering pump outlet tube to check valve
			44	876 072 C1	"O" RING

HYDRAULICS

RESERVOIR TO GROUND DRIVEN STEERING
PUMP TO CHECK VALVE TO STEERING
CONTROL VALVE PIPING - Continued
U003108 AND UP

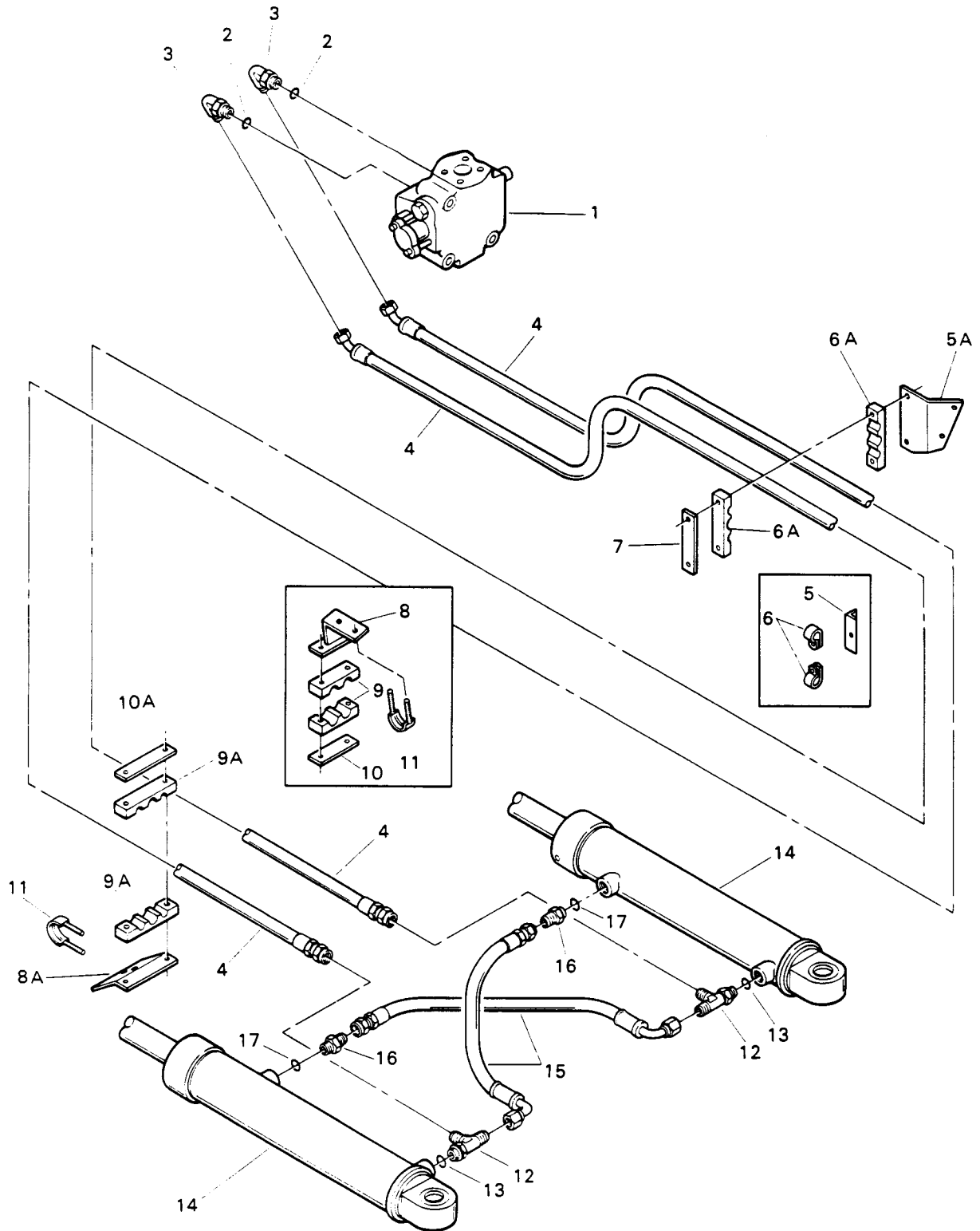


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO GROUND DRIVEN STEERING PUMP TO CHECK VALVE TO STEERING CONTROL VALVE PIPING - Continued U003108 AND UP					
45	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (4)			
46	9 410 356	PLUG, valve port			
47	369 751 R1	"O" RING			
48		SWITCH ASSY, warning light (Refer to "GROUND DRIVEN STEERING WARNING LIGHT SWITCH")			

HYDRAULICS

STEERING CONTROL VALVE TO STEERING CYLINDER PIPING

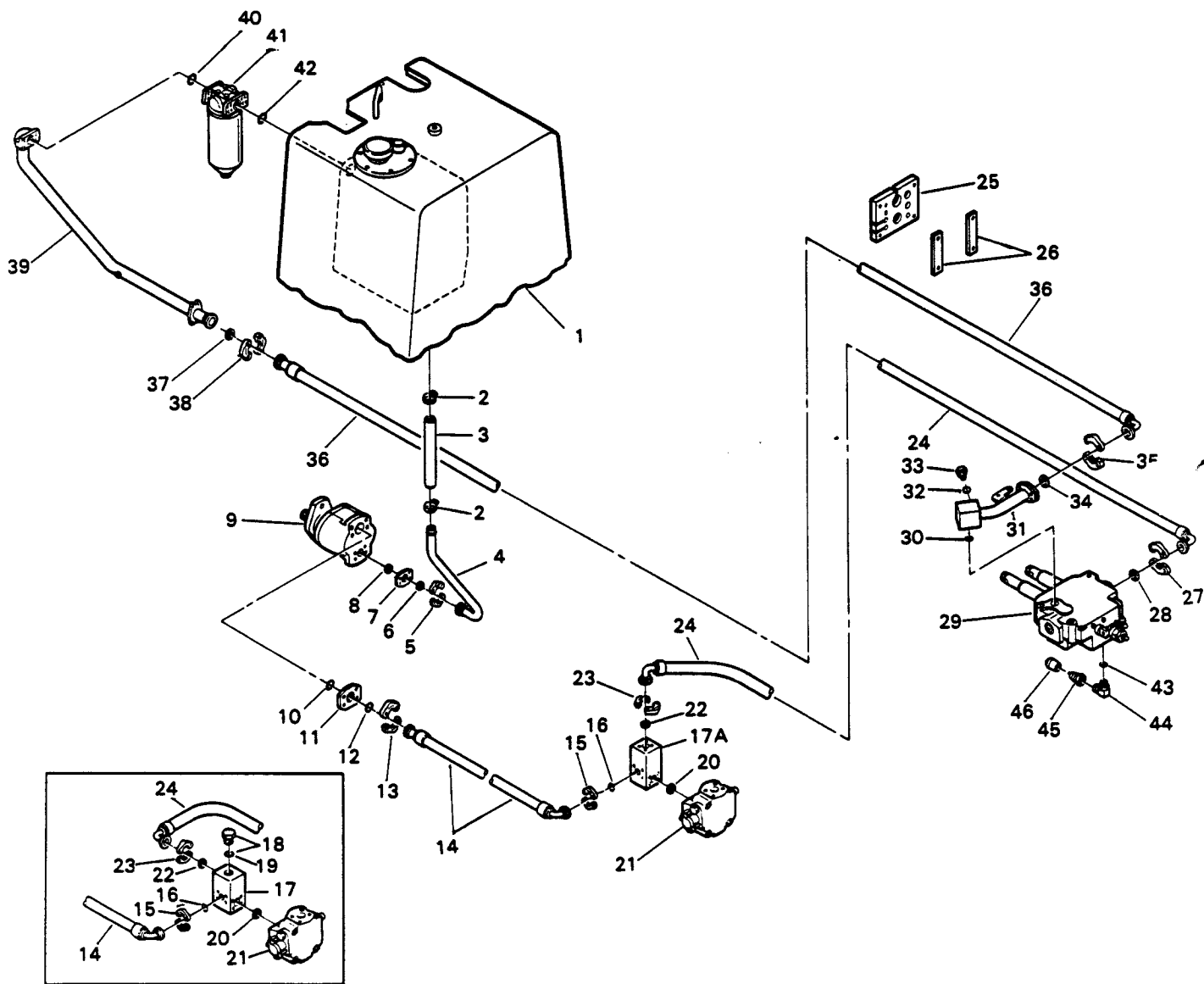


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING CONTROL VALVE TO STEERING CYLINDER PIPING - Continued			10A	1 123 803 C1	BAR, hose clamp U002538 and up COO# and up
LINES — CONTROL VALVE TO CYLINDERS				277 232 R1 9 413 979	BOLT, 3/8 NC x 2-3/4" (2) NUT, 3/8" NC lock (2)
1		VALVE ASSY, steering control (Refer to "STEERING CONTROL VALVE")	11	932 572 C1	"U" BOLT U001602 and up COO# and up
2	876 108 C1	"O" RING (2)		9 413 979 25 544 R1	NUT, 3/8" NC lock (2) WASHER, 3/8" ID (2)
3	633 460 R91	ELBOW (2)	12	9 411 132	TEE, adjustable (2)
4	1 126 765 C1	HOSE (2)	13	876 107 C1	"O" RING (2)
5	891 922 C1	ANGLE, mounting U001601 and below COO# and below	14		CYLINDER ASSY, steering (Refer to "STEERING CYLINDER") (2)
5A	1 123 810 C1	SUPPORT, mounting U001602 and up COO# and up	LINES — CYLINDER CROSSOVER		
6	308 576 R1	CLAMP, hose (2) U001601 and below COO# and below	15	1 126 764 C1	HOSE (2)
	24 840 R1 25 522 R1 25 544 R1	BOLT, 3/8 NC x 1" NUT, 3/8" NC WASHER, 3/8" ID (2)	16	9 410 204	CONNECTOR (2)
6A	1 123 806 C1	CLAMP, hose (2) U001602 and up COO# and up	17	876 107 C1	"O" RING (2)
7	1 123 803 C1	BAR, hose clamp U001602 and up COO# and up			
	277 232 R1 9 413 979	BOLT, 3/8 NC x 2-3/4" (2) NUT, 3/8" NC lock (2)			
8	3 227 797 R2	BRACKET, mounting U001602 through 2537 COO# through #			
8A	1 128 401 C1	BRACKET, mounting U002538 and up COO# and up			
9	1 126 891 C1	CLAMP, hose (2) U001602 through 2537 COO# through #			
9A	1 123 806 C1	CLAMP, hose (2) U002538 and up COO# and up			
10	1 123 804 C1	BAR, hose clamp U001602 through 2537 COO# through #			
	277 232 R1 9 413 979	BOLT, 3/8 NC x 2-3/4" (2) NUT, 3/8" NC lock (2)			

HYDRAULICS

RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING

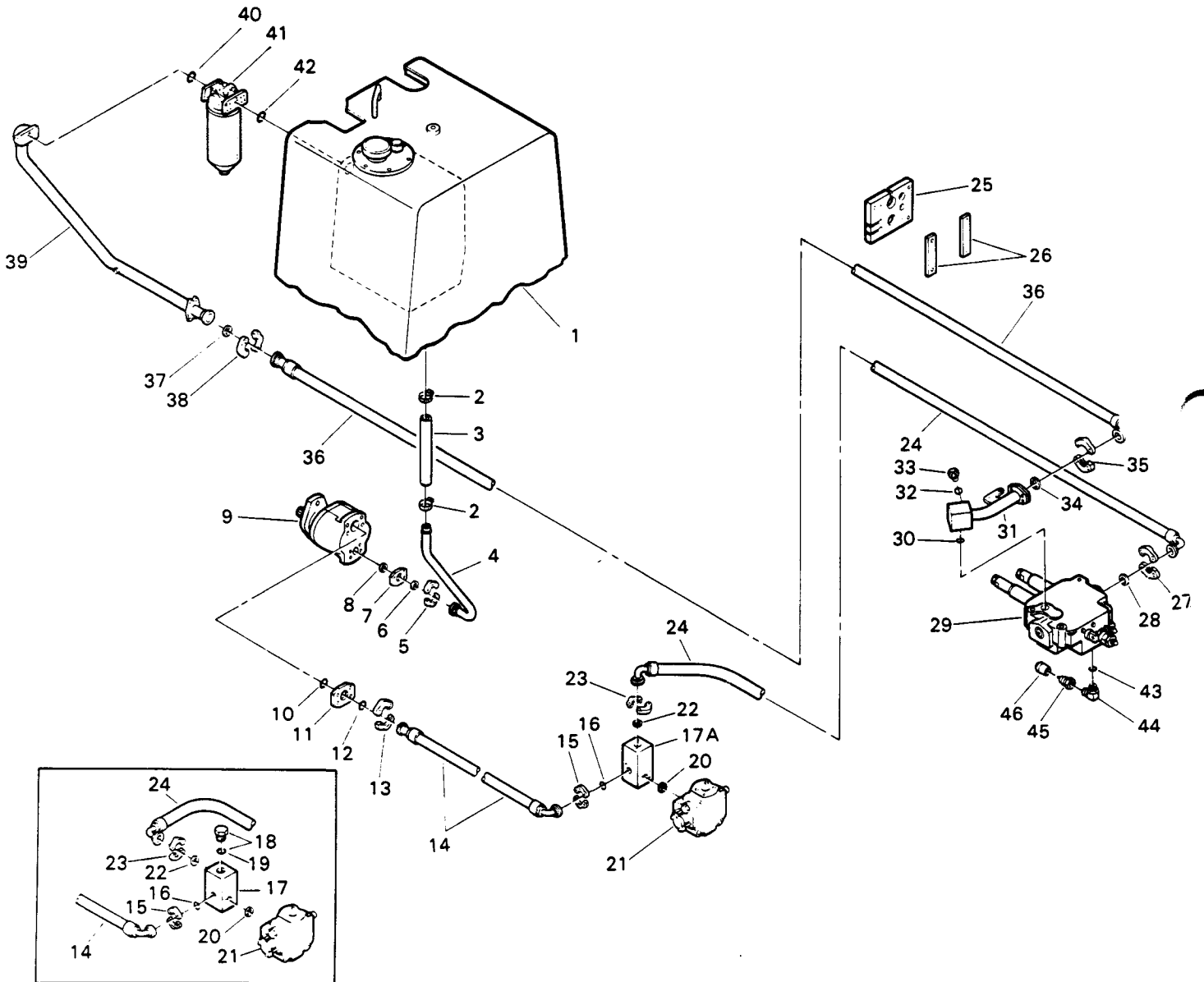


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING - Continued			18	942 447 C1	PLUG ASSY, port U002541 and below C002859 and below
LINE — RESERVOIR TO PUMP			19	\$	"O" RING, plug U002541 and below C002859 and below
1		RESERVOIR, hydraulic (Refer to "HYDRAULIC RESERVOIR AND FILTER")	20	939 747 C1	RING, seal
2	338 703 R91	CLAMP, hose (2)	21		VALVE ASSY, steering control (Refer to "STEERING CONTROL VALVE")
3	1 108 158 C2	HOSE, inlet	LINE — JUNCTION MANIFOLD TO CONTROL VALVE		
4	1 108 167 C2	TUBE, inlet	22	939 746 C1	RING, seal
5	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (Used with Vickers or Hydreco pump) (4)	23	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (4)
	24 850 R1	BOLT, 7/16 NC x 1-1/2" (Used with Tyrone pump) (4)	24	1 108 160 C2	HOSE U002541 and below C002859 and below
6	939 746 C1	RING, seal	24	1 123 999 C1	HOSE U003022 and up C002860 and up
7	1 101 417 C1	PLATE, seal (Used only with a Tyrone pump)	25	883 841 C4	SHEET, rubber
8	939 746 C1	RING, seal (Used only with a Tyrone pump)	26	933 143 C1 21 318 R1 9 413 979	BAR (2) BOLT, 3/8 NC x 2-1/2" (4) NUT, 3/8" NC lock (4)
9		PUMP ASSY, loader (Refer to "LOADER PUMP")	27	290 045 R1 24 850 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/2" (4)
LINE — PUMP TO JUNCTION MANIFOLD			28	939 746 C1	RING, seal
10	876 069 C1	"O" RING (Used only with a Tyrone pump)	29		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")
11	1 123 000 C1	PLATE, seal (Used only with a Tyrone pump)	LINE — CONTROL VALVE TO FILTER AND RESERVOIR		
12	876 069 C1	"O" RING	30	876 073 C1	"O" RING
13	283 172 R1 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (Used with Vickers or Hydreco pump) (4)	31	1 108 166 C1	TUBE (Without a plug port in tube manifold block) (Order TUBE, 1 108 166 C3, "O" RING 368 269 R1 and PLUG, 9 410 361)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (Used with Tyrone pump) (4)	31	1 108 166 C3	TUBE (With a plug port in tube manifold block)
14	1 108 161 C1	HOSE	32	368 269 R1	"O" RING (Used with tube having a plug port)
15	283 172 R1 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (4)	33	9 410 361	PLUG, port (Used with tube having a plug port)
16	876 069 C1	"O" RING	34	939 745 C1	RING, seal
17	1 108 545 C1	MANIFOLD, junction U002541 and below C00 2859 and below			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (4)			
17A	1 200 576 H2	MANIFOLD, junction U003022 and up C002860 and up			
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (4)			

HYDRAULICS

RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING - Continued

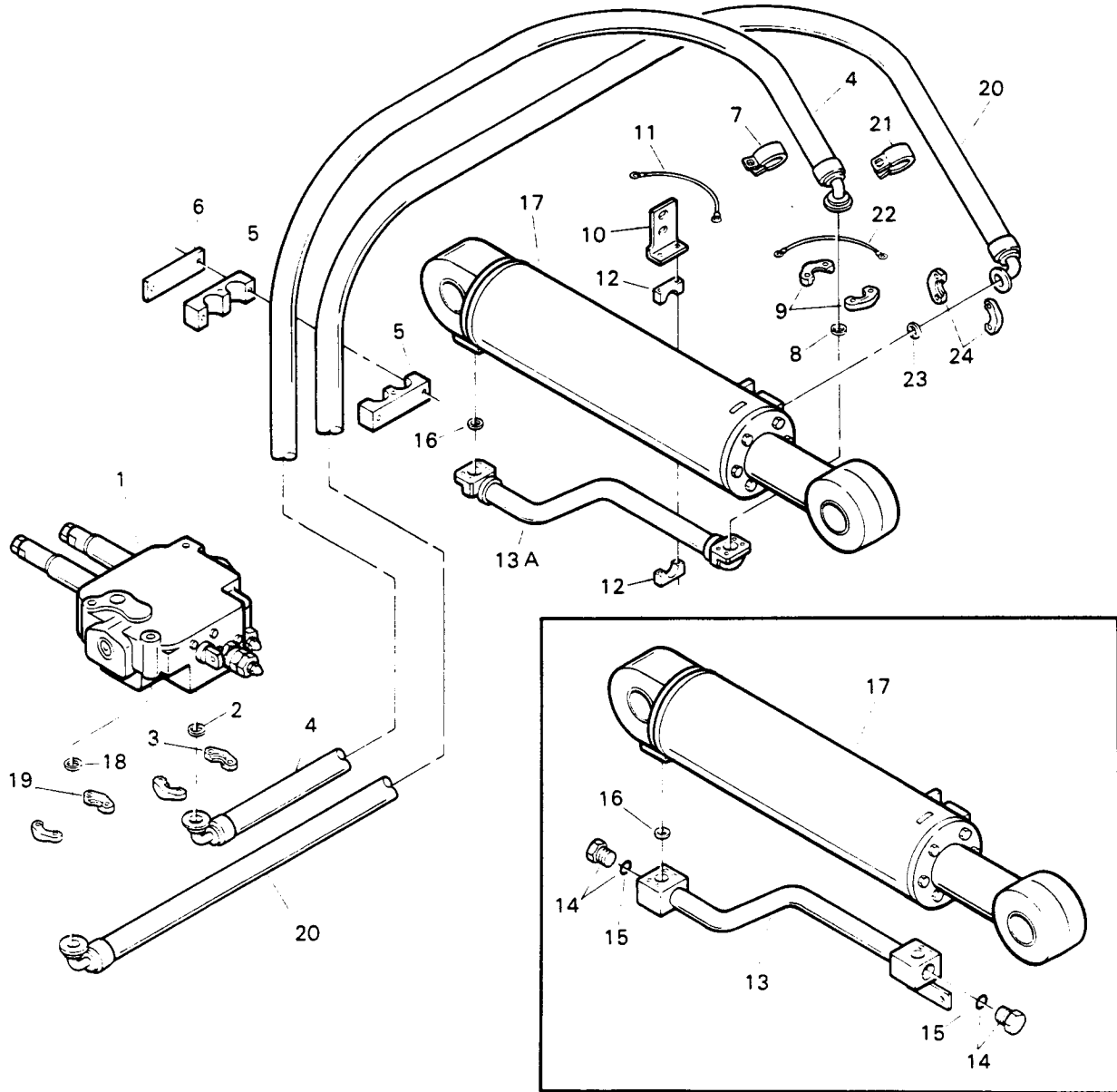


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
RESERVOIR TO LOADER PUMP TO LOADER CONTROL VALVE PIPING - Continued					
35	301 844 R1 24 862 R1	FLANGE, split (2) BOLT, 1/2 NC x 1-1/2" (4)			
36	1 108 162 C2	HOSE			
37	939 745 C1	RING, seal			
38	301 844 R1 24 861 R1	FLANGE, split (2) BOLT, 1/2 NC x 1-1/4" (4)			
39	1 107 500 C1 24 862 R1 25 281 R1 25 546 R1	TUBE, return BOLT, 1/2 NC x 1-1/2" (2) BOLT, 1/2 NC x 2-3/4" (2) WASHER, 1/2" ID (2)			
40	939 745 C1	RING, seal			
41		FILTER ASSY, oil (Refer to "HYDRAULIC OIL FILTER")			
42		"O" RING (Refer to "HYDRAULIC RESERVOIR AND FILTER")			
PRESSURE TEST CONNECTION U001596 and up C00# and up					
43	27 564 R1	"O" RING			
44	1 124 587 C1	ELBOW, 90°			
45	715 370 C1	PLUG, quick disconnect			
46	715 477 C1	COVER, protective			

HYDRAULICS

LOADER CONTROL VALVE TO BUCKET CYLINDER PIPING

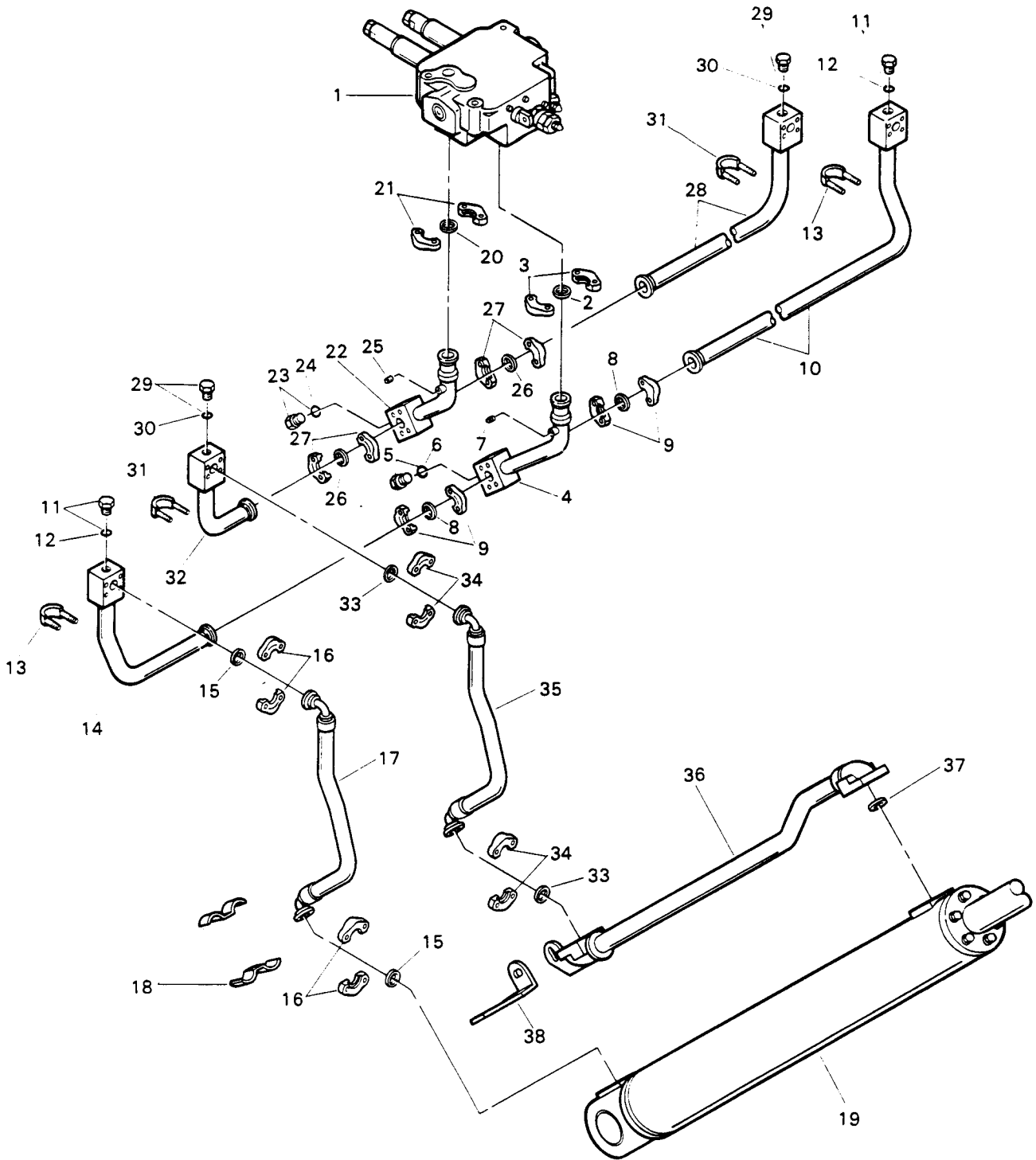


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE TO BUCKET CYLINDER PIPING - Continued			LINE — BUCKET DUMP		
LINE BUCKET ROLLBACK			18	939 747 C1	RING, seal
1		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")	19	877 949 C2 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (4)
2	939 747 C1	RING, seal	20	1 107 483 C1	HOSE
3	877 949 C2 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (4)	21	27 843 R1 140 483 H 9 413 979 25 544 R1	CLAMP, hose BOLT, 3/8 NC x 1-1/4" NUT, 3/8" NC lock WASHER, 3/8" ID (2)
4	1 107 484 C3	HOSE	22	1 122 525 C1	CABLE, tie down
5	1 105 906 C2	CLAMP, hose (2)	23	939 746 C1	RING, seal
6	1 105 904 C2 24 845 R1 9 413 979	BAR, hose clamp BOLT, 3/8 NC x 4" (2) NUT, 3/8" NC lock (2)	24	290 045 R1 70 427 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/4" (4)
7	27 843 R1 140 483 H 9 413 979 25 544 R1	CLAMP, hose BOLT, 3/8 NC x 1-1/4" NUT, 3/8" NC lock WASHER, 3/8" ID (2)			
8	939 746 C1	RING, seal			
9	290 045 R1 24 850 R1	FLANGE, split (2) BOLT, 7/16 NC x 1-1/2" (4)			
10	1 120 693 C1 24 864 R1 9 412 230 25 546 R1	SUPPORT, tie down cable BOLT, 1/2 NC x 2" (2) NUT, 1/2" NC lock (2) WASHER, 1/2" ID (6)			
11	1 122 544 C1	CABLE, tie down			
12	1 120 548 C1 275 804 R1 9 413 979	BAR, tie down cable support (2) BOLT, 3/8 NC x 3" (2) NUT, 3/8" NC lock (2)			
13	1 108 290 C1 27 853 R1	TUBE, cylinder (Uses plug ports) (Order TUBE, 1 120 372 C1) BOLT, 7/16 NC x 2-7/8" (4)			
13A	1 120 372 C1 24 852 R1 24 849 R1	TUBE, cylinder (Without plug ports) BOLT, 7/16 NC x 2-1/4" (2) BOLT, 7/16 NC x 1" (2)			
14	942 447 C1	PLUG ASSY, port (Used with TUBE, 1 108 290 C1) (2)			
15	S	"O" RING, plug (Used with TUBE, 1 108 290 C1) (2)			
16	939 746 C1	RING, seal			
17		CYLINDER ASSY, bucket (Refer to "BUCKET CYLINDER")			

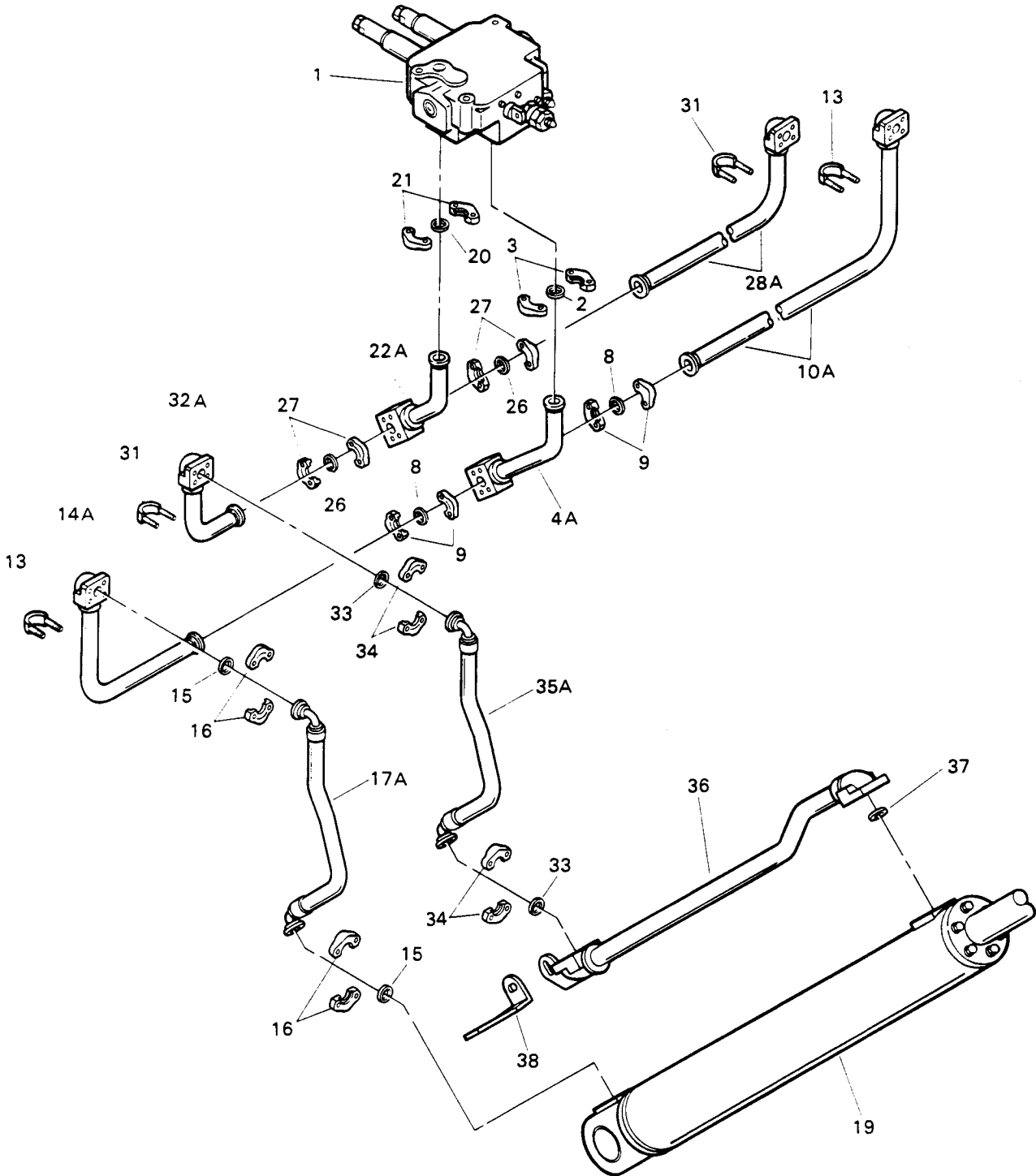
HYDRAULICS

LOADER CONTROL VALVE TO BOOM CYLINDER PIPING



HYDRAULICS

LOADER CONTROL VALVE TO BOOM CYLINDER PIPING - Continued



HYDRAULICS

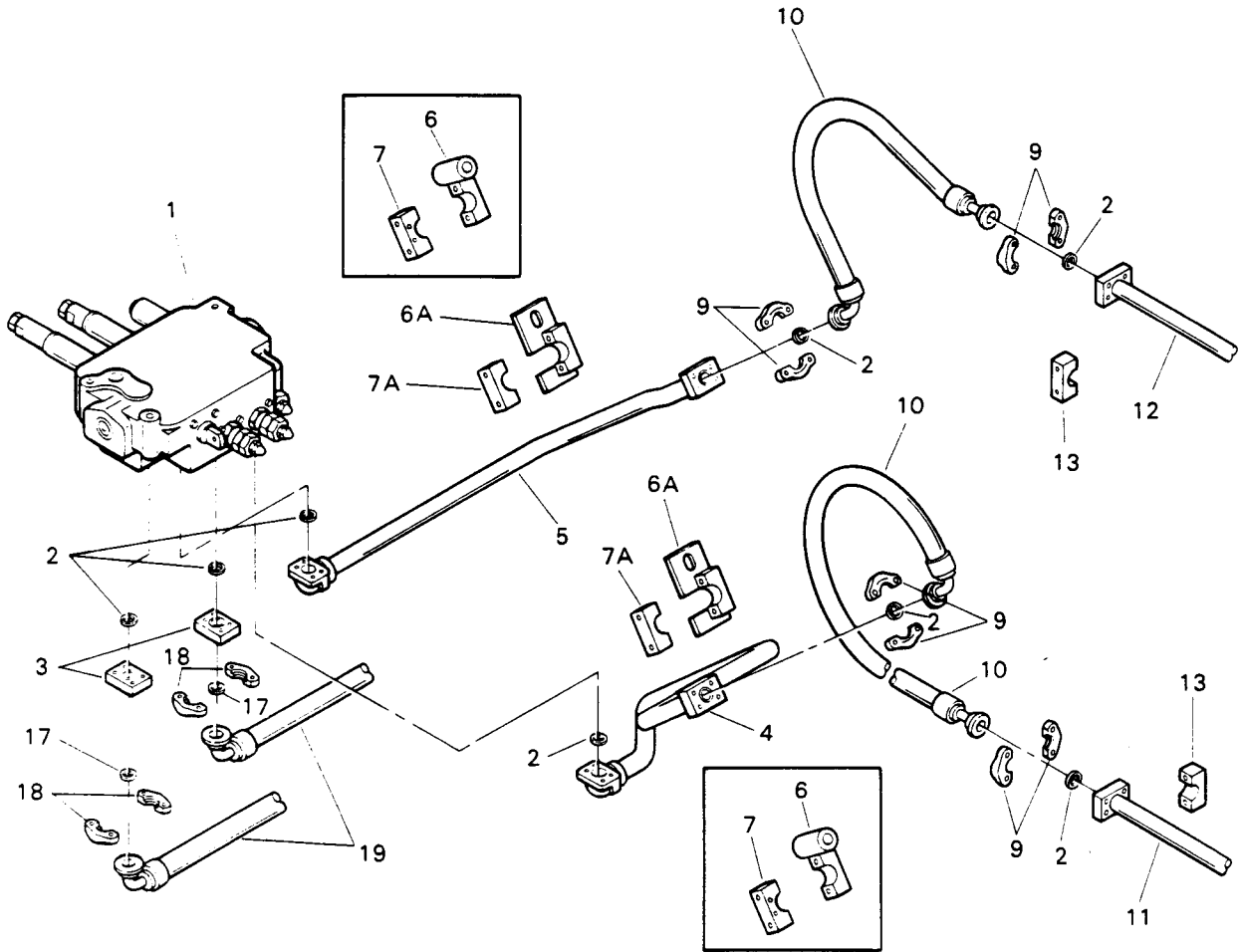
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE TO BOOM CYLINDER PIPING - Continued			18	215 389 H1	CLAMP, hose (Used with HOSE, 218 915 H1) (4)
				24 621 R1	BOLT, 3/8 NC x 2-1/4" (2)
				9 413 979	NUT, 3/8" NC lock (2)
LINE — BOOM RAISE			19		CYLINDER ASSY, boom (Refer to "BOOM CYLINDER") (2)
1		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")	LINE — BOOM LOWER		
2	939 747 C1	RING, seal	20	939 747 C1	RING, seal
3	877 949 C2 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (4)	21	877 949 C2 140 483 H	FLANGE, split (2) BOLT, 3/8 NC x 1-1/4" (4)
4	1 107 441 C1	TUBE (Uses plug port) (Order TUBE, 1 120 357 C1)	22	1 107 442 C1	TUBE (Uses plug port) (Order TUBE, 1 120 358 C1)
4A	1 120 357 C1	TUBE (Without plug port)	22A	1 120 358 C1	TUBE (Without plug port)
5	942 447 C1	PLUG ASSY, port (Used with TUBE, 1 107 441 C1)	23	942 447 C1	PLUG ASSY, port (Used with TUBE, 1 107 442 C1)
6	\$	"O" RING, plug (Used with TUBE, 1 107 441 C1)	24	\$	"O" RING, plug (Used with TUBE, 1 107 442 C1)
7	445 684	PLUG, port (Used with TUBE, 1 107 441 C1)	25	445 684	PLUG, port (Used with TUBE, 1 107 442 C1)
8	939 747 C1	RING, seal (2)	26	939 747 C1	RING, seal (2)
9	877 949 C2 140 483 H	FLANGE, split (4) BOLT, 3/8 NC x 1-1/4" (8)	27	877 949 C2 140 483 H	FLANGE, split (4) BOLT, 3/8 NC x 1-1/4" (8)
10	1 107 499 C1	TUBE (Uses plug port) (Order TUBE, 1 120 355 C1)	28	1 107 498 C1	TUBE (Uses plug port) (Order TUBE, 1 120 356 C1)
10A	1 120 355 C1	TUBE (Without plug port)	28A	1 120 356 C1	TUBE (Without plug port)
11	942 446 C1	PLUG ASSY, port (Used with TUBES, 1 107 497 C1 and 1 107 499 C1) (2)	29	942 446 C1	PLUG ASSY, port (Used with TUBES, 1 107 496 C1 and 1 107 498 C1) (2)
12	S	"O" RING, plug (Used with TUBES, 1 107 497 C1 and 1 107 499 C1) (2)	30	\$	"O" RING, plug (Used with TUBES 1 107 496 C1 and 1 107 498 C1) (2)
13	932 572 C1 9 413 979 25 544 R1	"U" BOLT (2) NUT, 3/8 NC lock (4) WASHER, 3/8" ID (4)	31	932 572 C1 9 413 979 25 544 R1	"U" BOLT (2) NUT, 3/8" NC lock (4) WASHER, 3/8" ID (4)
14	1 107 497 C1	TUBE (Uses plug port) (Order TUBE, 1 120 354 C1)	32	1 107 496 C1	TUBE (Uses plug port) (Order TUBE, 1 120 353 C1)
14A	1 120 354 C1	TUBE (Without plug port)	32A	1 120 353 C1	TUBE (Without plug port)
15	939 747 C1	RING, seal (4)	33	939 747 C1	RING, seal (4)
16	877 949 C2 140 483 H	FLANGE, split (8) BOLT, 3/8 NC x 1-1/4" (16)	34	877 949 C2 140 483 H	FLANGE, split (8) BOLT, 3/8 NC x 1-1/4" (16)
17	218 915 H1	HOSE (28-3/8" long) (Order HOSE, 1 120 281 C1) (2)	35	218 915 H1	HOSE (28-3/8" long) (Order HOSE, 1 120 281 C1) (2)
17A	1 120 281 C1	HOSE (27-9/16" long) (2)			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE TO BOOM CYLINDER PIPING - Continued					
35A	1 120 281 C1	HOSE (27-9/16" long) (2)			
36	1 108 168 C2	TUBE, left hand cylinder			
	138 243	SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (2)			
	138 246	SCREW, 3/8 NC x 2" hex- soc-hd cap (2)			
36	1 108 169 C2	TUBE, right hand cylinder			
	138 243	SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (2)			
	138 246	SCREW, 3/8 NC x 2" hex- soc-hd cap (2)			
37	939 747 C1	RING, seal (2)			
38	1 120 714 C1	SUPPORT, left hand cylinder tube			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
	24 863 R1	BOLT, 1/2 NC x 1-3/4"			
	9 412 230	NUT, 1/2" NC lock			
	25 536 R1	WASHER, 1/2" ID (2)			
	25 544 R1	WASHER, 3/8" ID (2)			
38	1 120 715 C1	SUPPORT, right hand cylinder tube			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
	24 863 R1	BOLT, 1/2 NC x 1-3/4"			
	9 412 230	NUT, 1/2" NC lock			
	25 536 R1	WASHER, 1/2" ID (2)			
	25 544 R1	WASHER, 3/8" ID (2)			

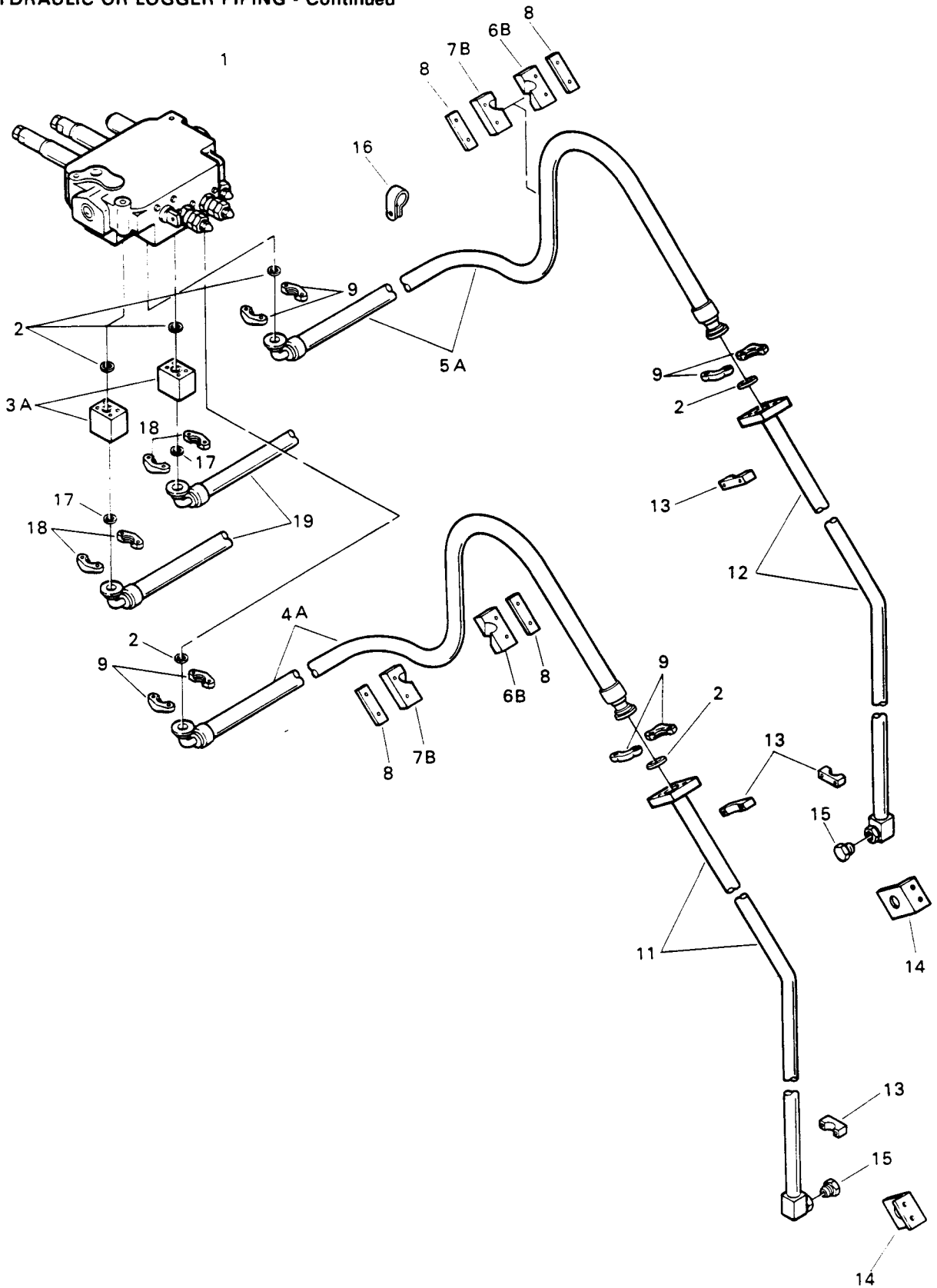
HYDRAULICS

LOADER CONTROL VALVE TO MULTI-PURPOSE HYDRAULIC OR LOGGER PIPING



HYDRAULICS

LOADER CONTROL VALVE TO MULTI-PURPOSE HYDRAULIC OR LOGGER PIPING - Continued



HYDRAULICS

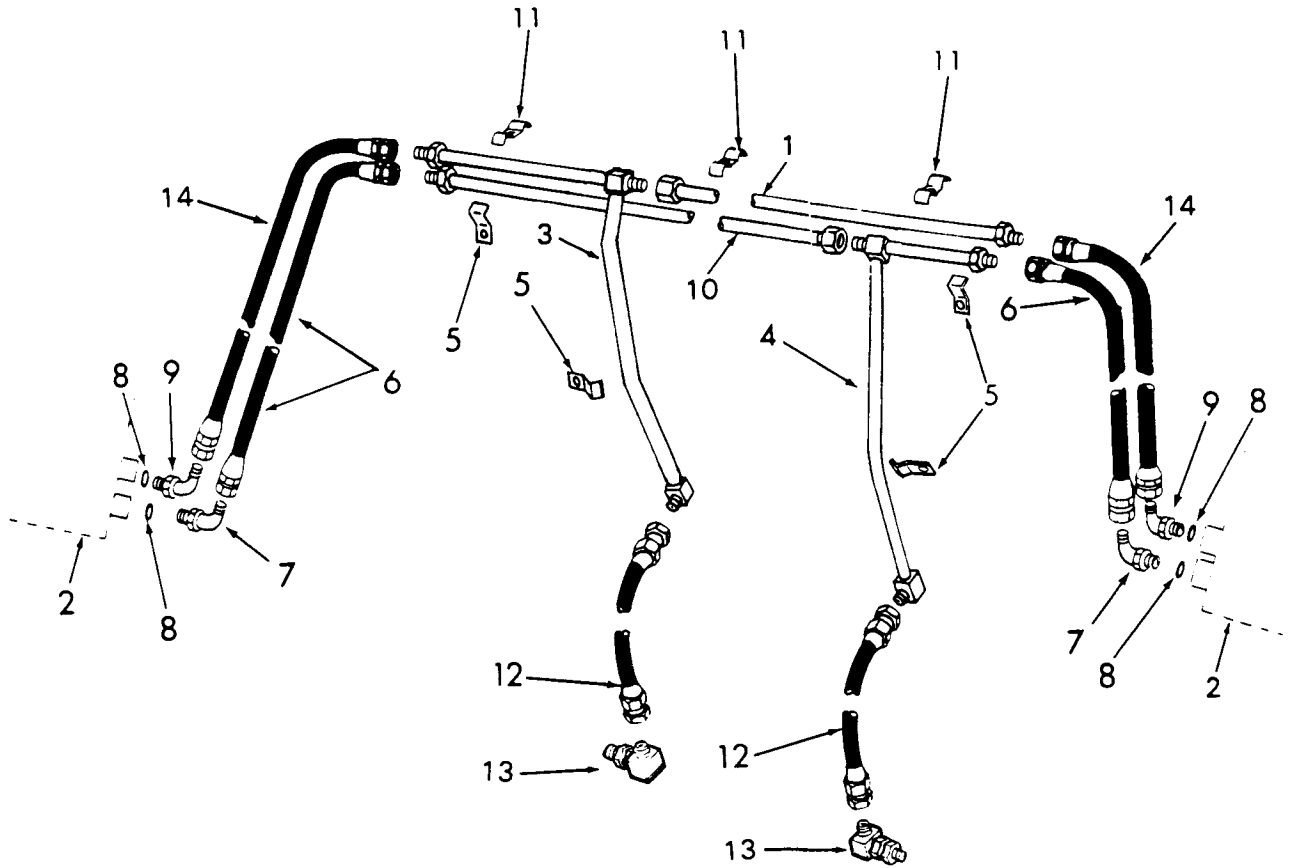
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE TO MULTI-PURPOSE HYDRAULIC OR LOGGER PIPING - Continued			6B	1 125 386 C1	CLAMP, hose LH (2) U00# and up C00# and up
1		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE - (3 SPOOL)")	7	342 555 R1	CLAMP, tube (2) U00# and below C00# and below
2	939 747 C1	RING, seal (8) U00# and below C00# and below	7A	329 509 R1	CLAMP, tube (2) U00# through # C00# through #
2	939 747 C1	RING, seal (6) U00# and up C00# and up	7B	1 125 387 C1	CLAMP, hose RH (2) U00# and up C00# and up
3	1 121 375 C2	BLOCK, spacer (2) U00# and below C00# and below	8	1 125 235 C1	BAR, clamp (4) U00# and up C00# and up
	24 843 R1	BOLT, 3/8 NC x 2" (8)	9	413 979	NUT, 3/8" NC lock (8)
3A	1 125 477 C1	BLOCK, spacer (2) U00# and up C00# and up	9	877 949 C2 140 483 H	FLANGE, split (8) BOLT, 3/8 NC x 1-1/4" (16)
	25 501 R1	BOLT, 3/8 NC x 3-3/4" (8)	10	121 101 C1	HOSE (2) U00# and below C00# and below
4	1 121 105 C1	TUBE, right hand U00# and below C00# and below	11	1 123 518 C1	TUBE, right hand
	138 243	SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (2)	12	1 123 519 C1	TUBE, left hand
	138 246	SCREW, 3/8 NC x 2" hex-soc-hd cap (2)	13	611 983 C1 25 751 R1 25 543 R1	CLAMP, tube (4) BOLT, 5/16 NC x 1-1/4" (8) WASHER, 5/16" ID (8)
4A	1 125 342 C1	HOSE, right hand U00# and up C00# and up	14	1 121 102 C1 140 483 H 25 544 R1 25 522 R1	ANGLE, mounting (2) BOLT, 3/8 NC x 1-1/4" (4) WASHER, 3/8" ID (8) NUT, 3/8" NC (4)
5	1 121 106 C1	TUBE, left hand U00# and below C00# and below	15	9 403 337	PLUG (2)
	138 243	SCREW, 3/8 NC x 1-1/4" hex-soc-hd cap (2)	16	308 872 R1 25 795 R1 25 545 R1	CLAMP, hose (Located on LH Power Cluster) BOLT, 7/16 NF x 7/8" WASHER, 7/16" ID
	138 246	SCREW, 3/8 NC x 2" hex- soc-hd cap (2)	17		RING, seal (Refer to "LOADER CONTROL VALVE TO BUCKET CYLINDER PIPING") (2)
5A	1 125 343 C1	HOSE, left hand U00# and up C00# and up	18		FLANGE, split (Refer to "LOADER CONTROL VALVE TO BUCKET CYLINDER PIPING") (4)
6	1 121 103 C1	CLAMP, tube (2) U00# and below C00# and below	19		HOSE, control valve to bucket cylinder (Refer to "LOADER CONTROL VALVE TO BUCKET CYLINDER PIPING") (2)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	24 843 R1	BOLT, 3/8 NC x 2" (4)			
	25 522 R1	NUT, 3/8" NC (2)			
	25 553 R1	WASHER, 3/8" ID (4)			
6A	1 124 103 C1	CLAMP, tube (2) U00# through # C00# through #			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	24 843 R1	BOLT, 3/8 NC x 2" (4)			
	25 522 R1	NUT, 3/8" NC (2)			
	25 553 R1	WASHER, 3/8" ID (4)			

HYDRAULICS

MEMORANDA

HYDRAULICS

MULTI-PURPOSE BUCKET PIPING

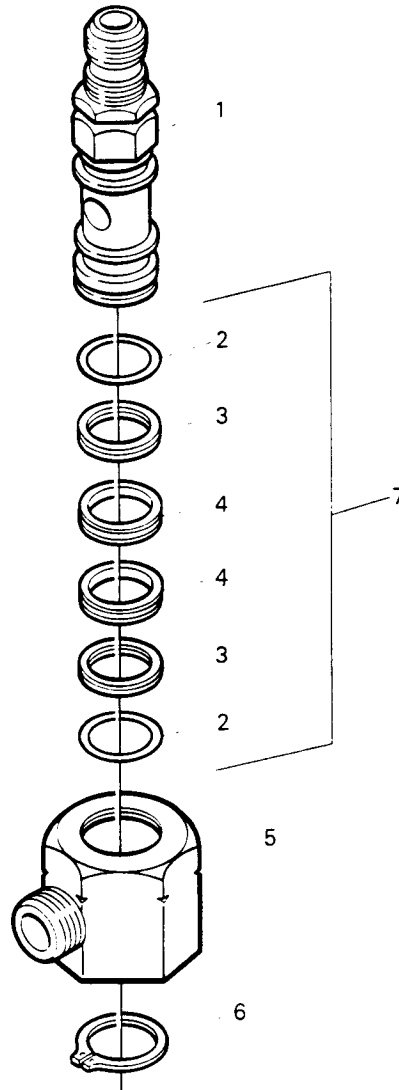


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET PIPING - Continued					
1	1 139 784 C1	TUBE			
2		CYLINDER ASSY, clam (Refer to "MULTI-PURPOSE BUCKET CLAM CYLINDER") (2)			
3	1 139 787 C1	TUBE			
4	1 139 786 C1	TUBE			
5	399 576 R1	CLAMP (4)			
	9 413 979	NUT, 3/8" NC (4)			
	25 534 R1	WASHER, 3/8" ID (4)			
6	1 120 324 C1	HOSE (2)			
7	9 410 979	ELBOW (2)			
8	368 269 R1	"O" RING (4)			
9	9 411 107	ELBOW (2)			
10	1 139 788 C1	TUBE			
11	172 577 H2	CLAMP (3)			
	9 413 979	NUT, 3/8" NC (3)			
	25 534 R1	WASHER, 3/8" ID (3)			
12	1 120 325 C1	HOSE (2)			
13		ELBOW ASSY, swivel (Refer to "MULTI-PURPOSE BUCKET PIPING SWIVEL ELBOW") (2)			
14	1 139 783 C1	HOSE (2)			

HYDRAULICS

MULTI-PURPOSE BUCKET PIPING SWIVEL ELBOW



HYDRAULICS

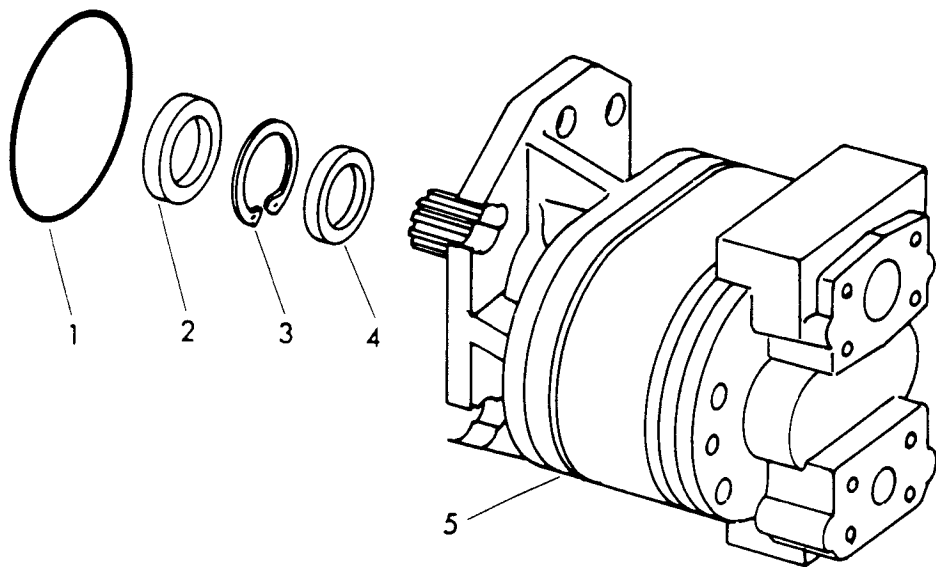
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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**MULTI-PURPOSE BUCKET PIPING SWIVEL
ELBOW - Continued**

	1 120 941 C1	ELBOW ASSY, swivel (2) Consists of the following parts —			
1	S	ADAPTER			
2	S	SEAL, dust (2)			
3	S	WASHER, back-up (2)			
4	S	RING, quad (2)			
5	S	BODY			
6	S	RING, retaining			
7	1 207 750 H1	KIT, seal			

HYDRAULICS

LOADER AND STEERING PUMPS
(Vickers)
U002541 AND BELOW
C002502 AND BELOW

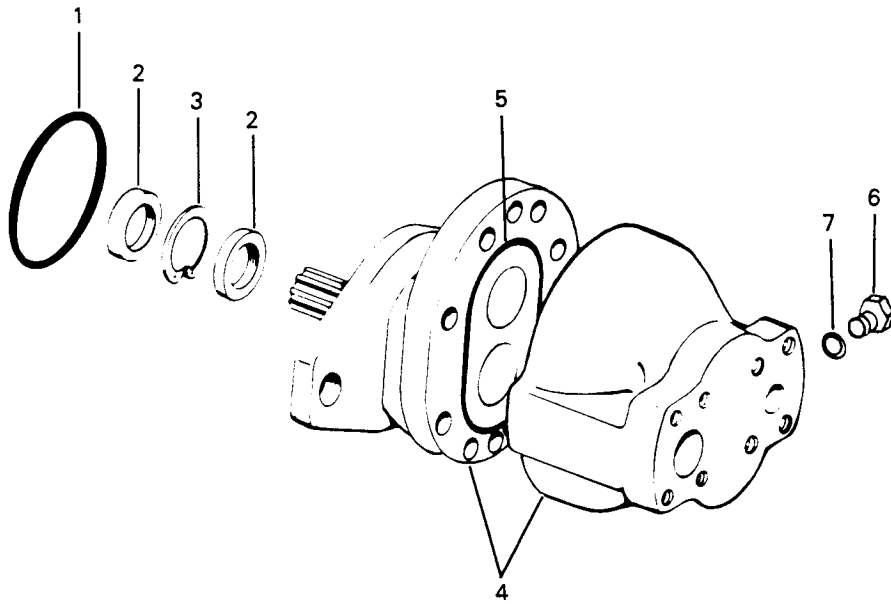


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER AND STEERING PUMPS - Continued					
(Vickers)					
U002541 AND BELOW					
C002502 AND BELOW					
	942 712 C91	PUMP ASSY, loader (Optional w/PUMP ASSY, 1 120 129 C91 or 1 120 501 C91) (When ordering do not intermix pumps of different manufacturers.)			
	942 713 C91	PUMP ASSY, steering (Optional w/PUMP ASSY, 1 120 129 C91 or 1 120 502 C91) (When ordering do not intermix pumps of different manufacturers.)			
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (4)			
	25 536 R1	WASHER, 1/2" ID (4)			
		Consists of the following parts except Ref. No. 1 —			
1	343 700 R1	"O" RING, pump mounting (2)			
2	(%)	SEAL, shaft outer			
3	(%)	RING, retaining			
4	(%)	SEAL, shaft inner			
5	\$	BODY w/GEARS and SHAFTS, pump			
	(%)	GLAND, seal (2)			
	(%)	RETAINER, seal (2)			
	1 208 862 H1	KIT, seal (Consists of —			
		2 GLAND, seal		\$	
		2 RETAINER, seal		\$	
		1 RING, retaining		\$	
		1 SEAL, inner		\$	
		1 SEAL, outer		\$)	
	(%)	- Order KIT, 1 208 862 H1			

HYDRAULICS

LOADER AND STEERING PUMPS
(Tyrone)
U002541 AND BELOW
C002502 AND BELOW



HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOADER AND STEERING PUMPS - Continued

(Tyrone)

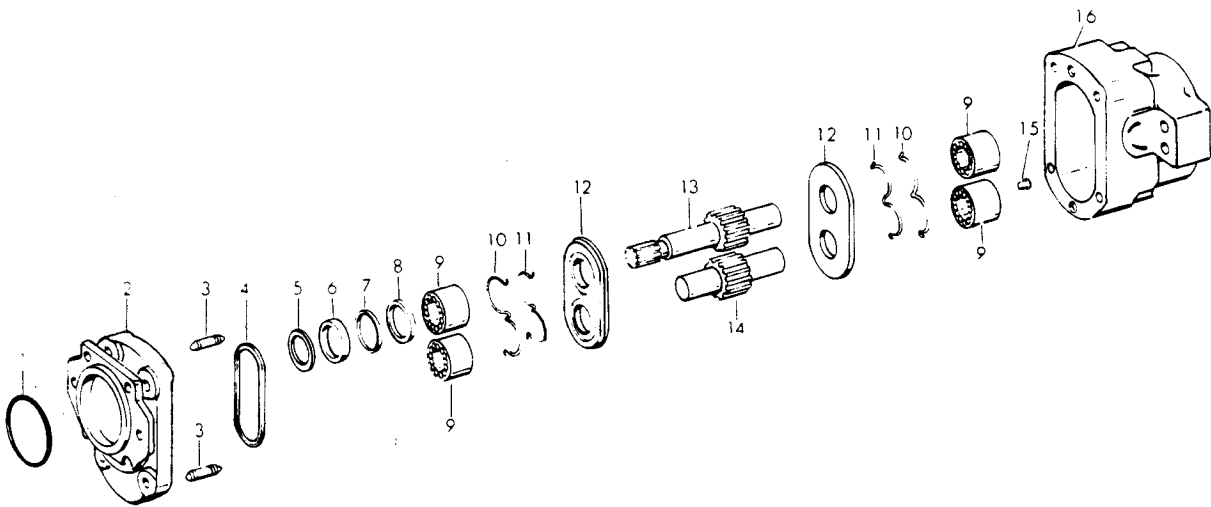
U002541 AND BELOW

C002502 AND BELOW

1	120 129 C91	PUMP ASSY, loader or steering (Optional w/PUMP ASSY, 1 120 501 C91 and 1 120 502 C91 or PUMP ASSY, 942 712 C91 and 942 713 C91) (When ordering do not intermix pumps of different manufacturers) (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (4)
	25 536 R1	WASHER, 1/2" ID (4) Consists of the following parts except Ref. No. 1 —
1	343 700 R1	"O" RING, pump mounting (2)
2	(%)	SEAL (2)
3	(%)	RING, spacer
4	\$	BODY w/GEARS and SHAFTS, pump
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (8)
	627 243 C1	WASHER, 33/64" ID (8)
5	(%)	"O" RING
6	9 410 357	PLUG
7	615 002 C1	"O" RING
	1 120 400 C1	KIT, seal (Consists of —
		2 SEAL \$
		1 RING, spacer \$
		+ 2 "O" RING \$)
		(%) - Order KIT, 1 120 400 C1.
		+ - If "O" RING groove in body is less than 1/16" use small "O" RING. If "O" RING groove in body is deeper than 1/16" use large "O" RING.

HYDRAULICS

LOADER AND STEERING PUMPS
(Hydreco)
U002541 AND BELOW
C002502 AND BELOW

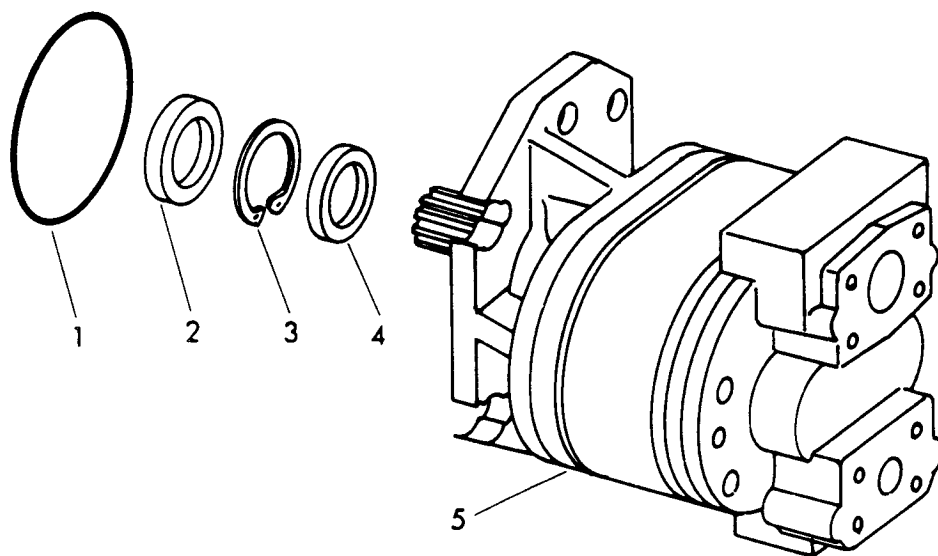


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION	
LOADER AND STEERING PUMPS - Continued (Hydreco) U002541 AND BELOW C002502 AND BELOW			1	122 903 C1	KIT, minor (Consists of —	
					1 DEFLECTOR, oil	\$
					1 SEAL	\$
					2 SEAL, back up	\$
					2 SPACER	\$
					2 RING, seal	\$
					1 WIPER, dirt	\$)
			1	122 901 C1	KIT, seal (Consists of —	
					1 DEFLECTOR, oil	\$
					1 SEAL	\$
					2 SPACER	\$
					1 WIPER, dirt	\$)
					(*) - Order SEAL KIT, 1 122 901 C1	
					(%) - Order INTERMEDIATE KIT, 1 122 902 C1	
					(+) - Order MINOR KIT, 1 122 903 C1	
	1 120 501 C91	PUMP ASSY, loader (Optional w/PUMP ASSY, 942 712 C91 or 1 120 129 C91) (When ordering do not intermix pumps of different manufacturers.)				
	1 120 502 C91	PUMP ASSY, steering (Optional w/PUMP ASSY, 942 713 C91 or 1 120 129 C91) (When ordering do not intermix pumps of different manufacturers.)				
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (4)				
	25 536 R1	WASHER, 1/2" ID (4) Consists of the following parts except Ref. No. 1 —				
1	343 700 R1	"O" RING, pump mounting (2)				
2	\$	ADAPTER				
3	\$	PIN, dowel (2)				
4	(+) (%)	SEAL				
5	(+) (%) (*)	WIPER, dirt				
6	(+) (%) (*)	SEAL				
7	(+) (%) (*)	SPACER				
8	(+) (%) (*)	DEFLECTOR, oil				
9	\$	BEARING (4)				
10	(+) (%)	RING, seal (2)				
11	(+) (%)	SEAL, back-up (2)				
12	(%)	PLATE, wear (2)				
13	\$	SHAFT, drive				
14	\$	SHAFT, driven				
15	\$	PLUG				
16	\$	HOUSING, cover				
	\$	BOLT (4)				
	\$	WASHER (4)				
	1 122 902 C1	KIT, intermediate (Consists of —				
		1 DEFLECTOR, oil				\$
		2 PLATE, wear				\$
		1 SEAL				\$
		2 SEAL, back up				\$
		2 SPACER				\$
		2 RING, seal				\$
		1 WIPER, dirt				\$)

HYDRAULICS

LOADER AND STEERING PUMPS
(Vickers)
U003022 AND UP
C002503 AND UP



HYDRAULICS

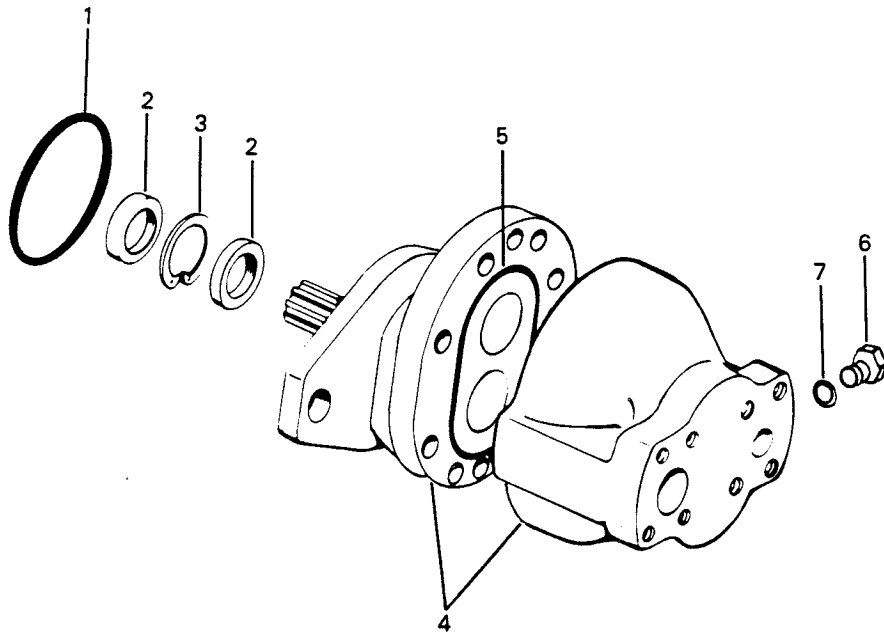
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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LOADER AND STEERING PUMPS - Continued
 (Vickers)
 U003022 AND UP
 C002503 AND UP

A	942 597 C93	PUMP ASSY, loader (Optional with PUMP ASSY, 1 120 128 C91) (When ordering do not intermix pumps of different manufacturers.)			
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)			
	25 536 R1	WASHER, 1/2" ID (2)			
B	944 925 C92	PUMP ASSY, steering (Optional with PUMP ASSY, 1 124 668 C91) (When ordering do not intermix pumps of different manufacturers.)			
	24 873 R1	BOLT, 5/8 NC x 1-1/2" (2)			
	25 537 R1	WASHER, 5/8" ID (2) Consists of the following parts except Ref. No. 1 —			
1	343 700 R1	"O" RING, pump mounting (A)			
1	22 413 R1	"O" RING, pump mounting (B)			
2	(@)	SEAL, shaft outer (A)			
2	(%)	SEAL, shaft outer (B)			
3	(@)	RING, retaining (A)			
3	(%)	RING, retaining (B)			
4	(@)	SEAL, shaft inner (A)			
4	(%)	SEAL, shaft inner (B)			
5	S	BODY w/GEARS and SHAFTS, pump			
	(%) or (@)	GLAND, seal (2)			
	(%) or (@)	RETAINER, seal (2)			
1	208 862 H1	KIT, seal (A) (Consists of —			
		2 GLAND, seal	\$		
		2 RETAINER, seal	\$		
		1 RING, retaining	\$		
		1 SEAL, inner	\$		
		1 SEAL, outer	\$)		
1	113 183 C1	KIT, seal (B) (Consists of —			
		2 GLAND, seal	\$		
		2 RETAINER, seal	\$		
		1 RING, retaining	\$		
		1 SEAL, inner	\$		
		1 SEAL, outer	\$)		
		(@) - Order KIT, 1 208 862 H1			
		(%) - Order KIT, 1 113 183 C1			

HYDRAULICS

LOADER AND STEERING PUMPS
(Tyrone)
U003022 AND UP
C002503 AND UP

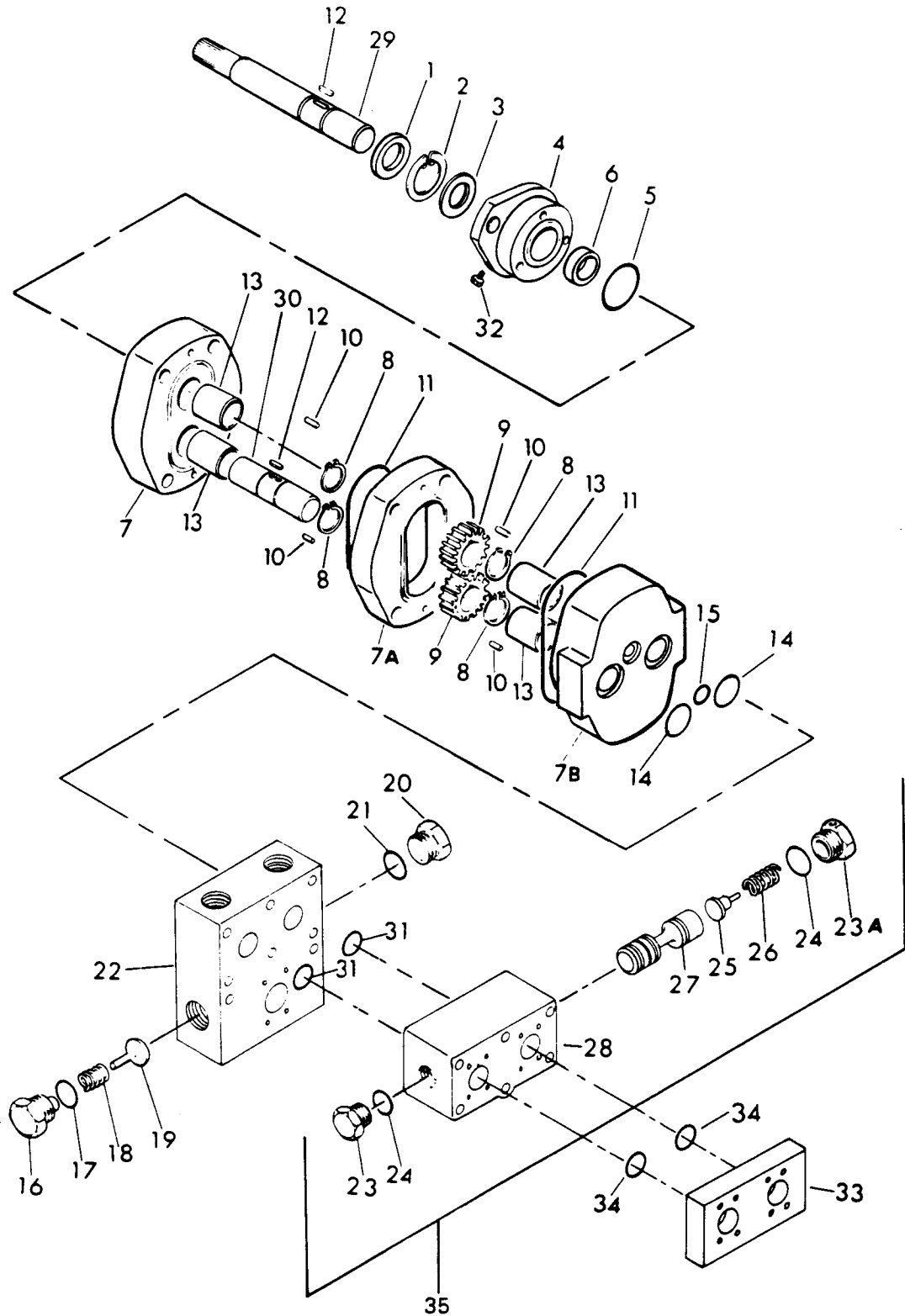


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION	
LOADER AND STEERING PUMPS - Continued (Tyrone) U003022 AND UP C002503 AND UP			1	106 526 C1	KIT, seal (B) (Consists of — 2 SEAL 1 RING, spacer 1 "O" RING	\$ \$ \$)
A	1 120 128 C91	PUMP ASSY, loader (Optional with PUMP ASSY, 942 597 C93) (When ordering do not intermix pumps of different manufacturers.)	(%)		- Order KIT, 1 120 400 C1	
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)	(@)		- Order KIT, 1 106 526 C1	
	25 536 R1	WASHER, 1/2" ID (2)	+		- If "O" RING groove in body is less than 1/16" use small "O" RING.	
B	1 124 668 C91	PUMP ASSY, steering (Optional with PUMP ASSY, 944 925 C92) (When ordering do not intermix pumps of different manufacturers.)			If "O" RING groove in body is deeper than 1/16" use large "O" RING.	
	24 873 R1	BOLT, 5/8 NC x 1-1/2" (2)				
	25 537 R1	WASHER, 5/8" ID (2)				
		Consists of the following parts except Ref. No. 1 —				
1	343 700 R1	"O" RING, pump mounting (A)				
1	22 285 R1	"O" RING, pump mounting (B)				
2	(%)	SEAL (A) (2)				
2	(@)	SEAL (B) (2)				
3	(%)	RING, spacer (A)				
3	(@)	RING, spacer (B)				
4	\$	BODY w/GEARS and SHAFTS pump				
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (A) (8)				
	627 243 C1	WASHER, 33/64" ID (A) (8)				
	1 125 503 C1	STUD, section (B) (8)				
	25 527 R1	NUT, 1/2" NF stud (B) (8)				
5	(%)	"O" RING (A)				
5	(@)	"O" RING (B)				
6	9 410 357	PLUG (A)				
6	9 410 356	PLUG (B)				
7	615 002 C1	"O" RING (A)				
7	369 751 R1	"O" RING (B)				
	1 120 400 C1	KIT, seal (A) (Consists of — 2 SEAL 1 RING, spacer + 2 "O" RING				\$ \$ \$)

HYDRAULICS

GROUND DRIVEN STEERING PUMP
U003107 AND BELOW
C001001 AND UP

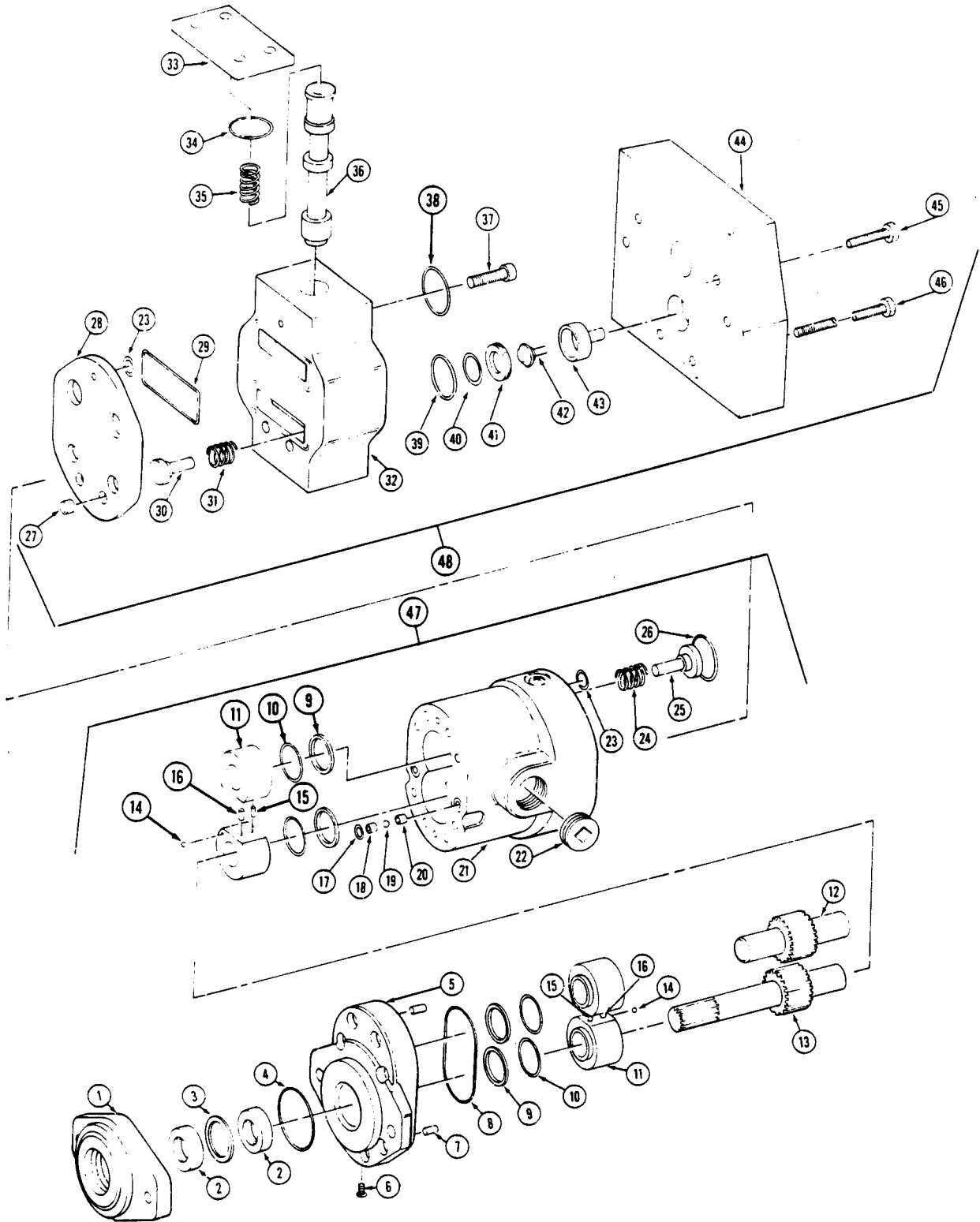


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GROUND DRIVEN STEERING PUMP - Continued			23A	1 126 757 C1	RETAINER
U003107 AND BELOW			24	(+)	"O" RING (2)
C001001 AND UP			25	1 128 220 C1	WASHER
	1 108 359 C94	PUMP ASSY, ground driven steering	26	1 128 221 C1	SPRING
	271 329 R1	STUD (2)	27	\$	SPOOL, valve
	25 534 R1	WASHER, 3/8" ID (2)	28	\$	BODY, valve
	25 523 R1	NUT, 3/8" NF (2)	29	\$	SHAFT, drive
		Consists of the following parts —	30	\$	SHAFT, driven
1	923 015 C2	SEAL, oil (Also part of KIT, 1 126 768 C91)	31	(+)	"O" RING (2)
2	324 000 R1	RING, retaining	32	(+)	PLUG, vinyl
3	544 667 R91	SEAL, oil (Also part of KIT, 1 126 768 C91)	33	1 128 739 C1	BLOCK, spacer
4	\$	ADAPTER	34	876 071 C1	"O" RING (2)
	25 750 R1	BOLT, 5/16 NC x 1-3/4" (3)	35	1 207 857 H91	VALVE ASSY, diverter
5	(+)	"O" RING		23 683 R1	SCREW, 5/16 NC x 2-1/2" hex-soc-hd cap (4)
6	877 644 C1	RING, locating		28 076 R1	SCREW, 5/16 NC x 5" hex-soc-hd cap (2)
7	\$	BODY		1 126 768 C91	KIT, "O" ring (Consists of Ref. Nos. 1, 3, 5, 11, 14, 15, 17, 21, 24, 31 and 32)
	24 621 R1	BOLT, 3/8 NC x 2-1/4" (4)			(+) - Order KIT, 1 126 768 C91
	277 232 R1	BOLT, 3/8 NC x 2-3/4" (4)			
7A	\$	BODY			
	923 014 C1	SCREW (2)			
7B	\$	BODY			
8	23 221 R1	RING, snap (4)			
9	\$	GEAR (2)			
10	141 201	PIN, dowel (4)			
11	(+)	"O" RING (2)			
12	20 702 R1	PIN, dowel (2)			
13	\$	BEARING (4)			
14	(+)	"O" RING (2)			
15	(+)	"O" RING			
16	\$	PLUG (4)			
17	(+)	"O" RING (4)			
18	\$	SPRING (4)			
19	\$	PISTON (4)			
20	9 410 361	PLUG			
21	(+)	"O" RING			
22	\$	BODY			
23	\$	PLUG			

HYDRAULICS

GROUND DRIVEN STEERING PUMP U003108 AND UP

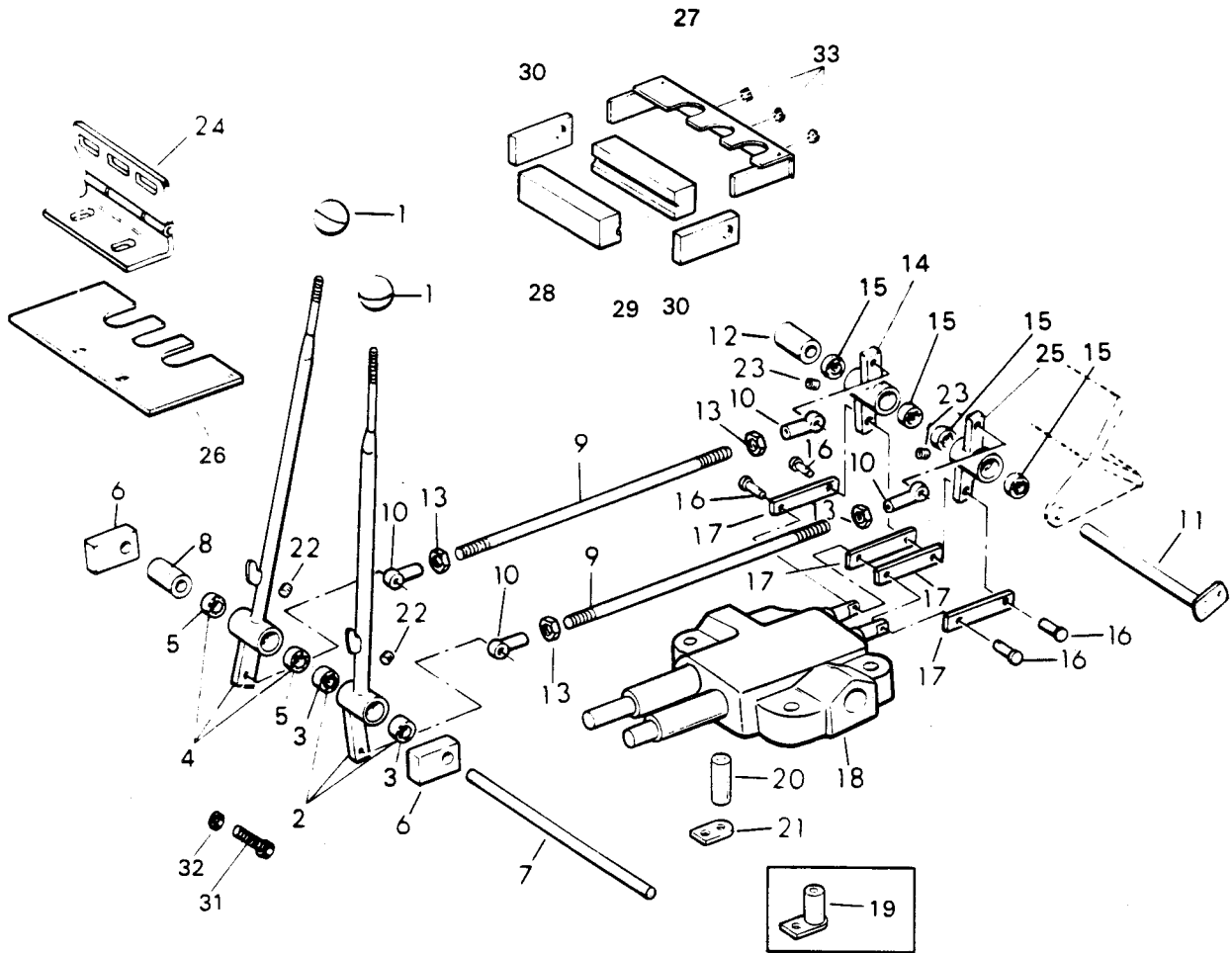


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GROUND DRIVEN STEERING PUMP - Continued			28	\$	PLATE, spacer
U003108 AND UP			29	(@)	"O" RING, spacer plate to valve body (2)
	742 912 C91	PUMP ASSY, ground driven steering	30	\$	PISTON (2)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)	31	\$	SPRING, piston (2)
	25 534 R1	WASHER, 3/8" ID (2)	32	\$	BODY, diverter valve
		Consists of the following parts —	33	\$	PLATE, cover
1	\$	PLATE, adapter		\$	BOLT, plate attaching (4)
2	(%)	SEAL, shaft oil (2)		\$	WASHER, plate attaching (4)
3	(%)	RING, oil seal snap	34	(@)	"O" RING, cover plate
4	(%)	"O" RING, adapter plate	35	\$	SPRING, valve spool
5	\$	FLANGE, body	36	\$	SPOOL, diverter valve
	138 254	SCREW, hex-soc-hd cap (8)	37	138 262	SCREW, hex-soc-hd cap (2)
6	(%)	PLUG, flange body	38	(@)	"O" RING, valve body to cover (large)
7	\$	PIN, dowel (2)	39	(@)	"O" RING, valve body to cover (small)
8	(%)	"O" RING, flange to body	40	(@)	"O" RING, check valve seat
9	(%)	RING, back-up (4)	41	\$	SEAT, check valve
10	(%)	"O" RING, bushing (4)	42	\$	PISTON, check valve
11	\$	BUSHING, drive and driven gear (4)	43	\$	RETAINER, check valve
12	\$	GEAR, driven	44	\$	PLATE, inlet and outlet
13	\$	GEAR, drive	45	25 775 R1	BOLT, 3/8 NF x 2-1/4" (2)
14	\$	BALL, bushing check (4)		25 534 R1	WASHER, 3/8" ID (2)
15	\$	PIN, roll (4)	46	25 247 R1	BOLT, 3/8 NF x 5" (4)
16	\$	PIN, dowel (2)		25 534 R1	WASHER, 3/8" ID (4)
17	\$	"O" RING, drain (2)	47	742 953 C1	KIT, pump section
18	\$	SEAT, ball (2)	48	742 955 C1	KIT, diverter valve section
19	\$	BALL, drain check (2)		742 954 C1	KIT, pump section seal (Consists of Ref Nos. 2 through 4, 6 and 8 through 10)
20	\$	RETAINER, check ball (2)		742 956 C1	KIT, diverter valve section seal (Consists of Ref. Nos. 23, 26, 29, 34 and 38 through 40)
21	\$	BODY, pump			(%) - Order KIT, 742 954 C1
22	\$	PLUG, port (2)			(@) - Order KIT, 742 956 C1
23	(@)	"O" RING, drain passage (2)			
24	\$	SPRING, piston (2)			
25	\$	PISTON (2)			
26	(@)	"O" RING, pump body to spacer plate (2)			
27	\$	SPACER, spacer plate bolt (2)			

HYDRAULICS

TWO SPOOL LOADER CONTROL VALVE CONTROLS

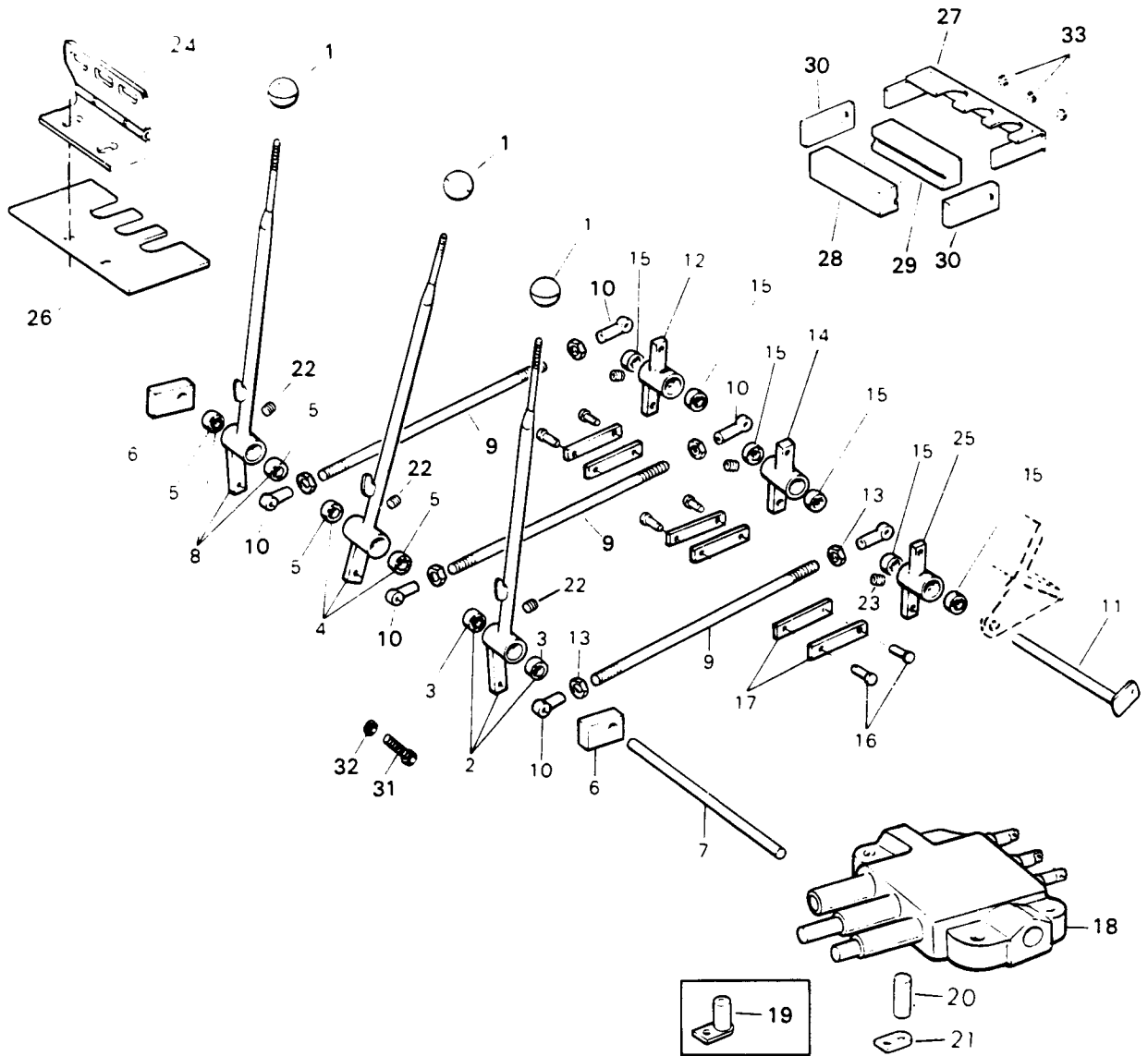


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TWO SPOOL LOADER CONTROL VALVE CONTROLS - Continued			18		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")
1	1 131 775 C1	KNOB (2)	19	1 105 755 C1	BAR, valve mounting (Order PIN, 1 105 754 C2 and BAR, 1 105 756 C2)
1	264 055 R2	KNOB (2)		24 874 R1	BOLT, 5/8 NC x 1-3/4"
2	899 507 C91	LEVER ASSEMBLY U001006 and below C00# and below		25 547 R1	WASHER, 5/8" ID
2	1 120 656 C91	LEVER ASSEMBLY U001007 and up C00# and up	20	1 105 754 C2	PIN, valve mounting
3	621 050 C91	BEARING (2)	21	1 105 756 C2	BAR, valve mounting
3	630 348 C91	BEARING (2)		24 874 R1	BOLT, 5/8 NC x 1-3/4"
4	899 508 C91	LEVER ASSEMBLY U001006 and below C00# and below		25 547 R1	WASHER, 5/8" ID
4	1 120 657 C91	LEVER ASSEMBLY U001007 and up C00# and up	22	444 687	PLUG, pipe (2)
5	621 050 C91	BEARING (2)	23	444 687	PLUG, pipe (2)
5	630 348 C91	BEARING (2)	24	1 122 722 C1	HINGE, (Used with LEVER ASSEMBLIES, 1 120 656 C91 and 1 120 657 C91)
6	899 505 C1	BAR, lever support (2)		24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)
	24 845 R1	BOLT, 3/8 NC x 4" (2)		25 546 R1	WASHER, 1/2" ID (2)
	25 932 R1	NUT, 3/8" NC jam (2)		25 544 R1	WASHER, 3/8" ID (8)
	25 544 R1	WASHER, 3/8" ID (8)	25	1 120 516 C1	BELLCRANK
7	899 388 C1	PIN, pivot	26	1 128 321 C2	PLATE U00# and up C00# and up
8	899 549 C1	SPACER	27	1 128 318 C2	SUPPORT U00# and up C00# and up
9	103 530 H1	ROD (2)		167 084	SCREW, No. 10 NC x 1/2" pan head (2)
10	899 391 C1	END, rod (4)		120 391	WASHER, No. 10 flat (2)
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (4)	28	1 128 347 C1	STRIP, top
9	412 230	NUT, 1/2" NC lock (4)		929 460 C1	ADHESIVE
11	1 108 456 C1	PIN, bellcrank	29	1 128 348 C1	STRIP, front
	24 839 R1	BOLT, 3/8 NC x 3/4"		929 460 C1	ADHESIVE
	25 553 R1	WASHER, 3/8" ID	30	1 128 346 C1	STRIP, side (2)
12	899 549 C1	SPACER		929 460 C1	ADHESIVE
13	25 527 R1	NUT, 1/2" NF (4)	31	25 630 R1	BOLT, 3/8 NF x 1-5/8" bucket control lever stop
14	1 120 517 C1	BELLCRANK	32	25 934 R1	NUT, 3/8" NF bucket control lever stop bolt jam
15	621 050 C91	BEARING (4)	33	192 769	PLUG, button (3)
15	630 348 C91	BEARING (4)			
16	21 853 H	PIN, clevis (4)			
	103 386	PIN, cotter (4)			
17	1 120 513 C1	BAR, bellcrank (4)			

HYDRAULICS

THREE SPOOL LOADER CONTROL VALVE CONTROLS

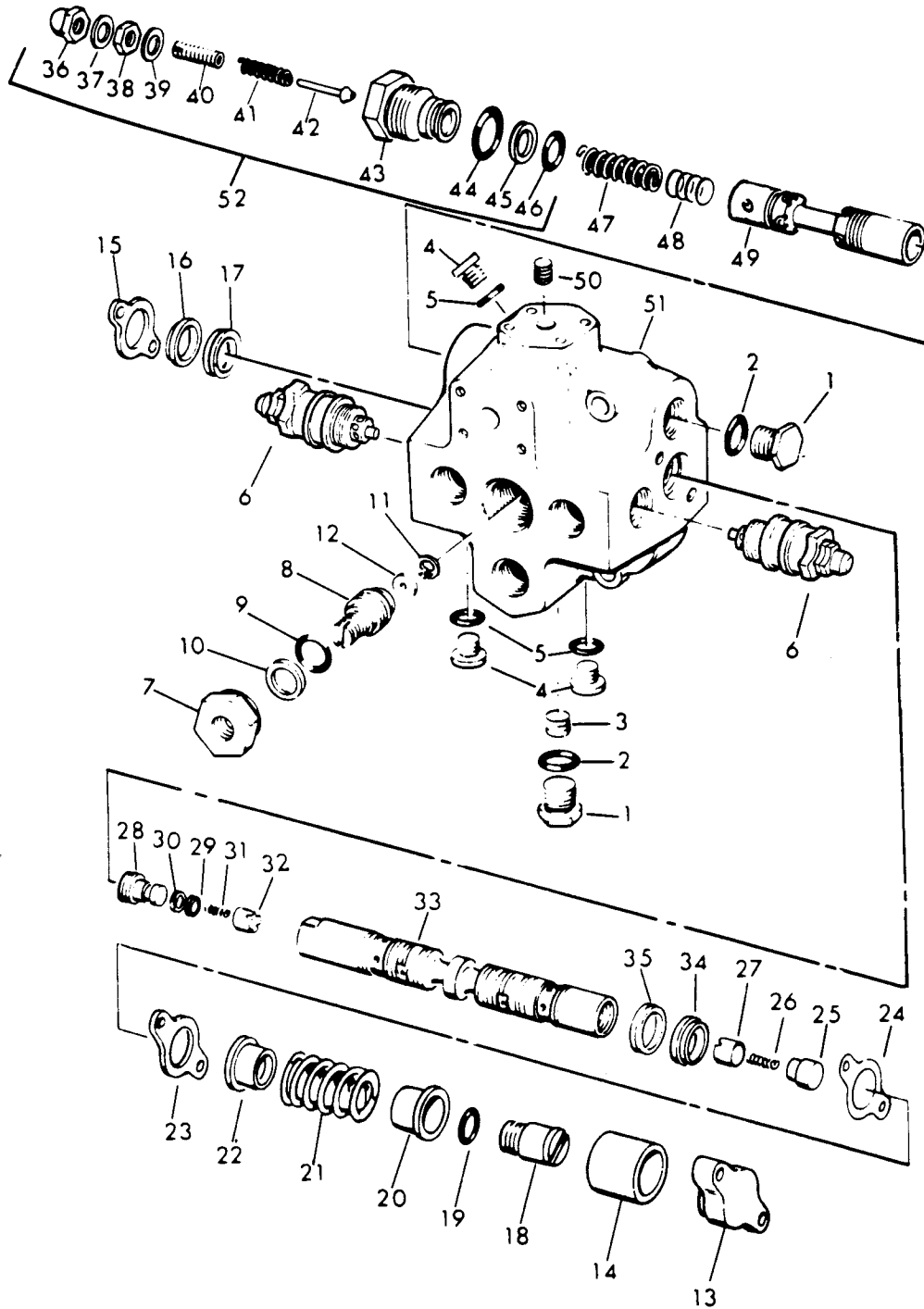


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
THREE SPOOL LOADER CONTROL VALVE CONTROLS - Continued			18		VALVE ASSY, loader control (Refer to "LOADER CONTROL VALVE")
1	1 131 775 C1	KNOB (3)	19	1 105 755 C1	BAR, valve mounting (Order PIN, 1 105 754 C2 and BAR, 1 105 756 C2)
1	264 055 R2	KNOB (3)		24 874 R1	BOLT, 5/8 NC x 1-3/4"
2	899 507 C91	LEVER ASSEMBLY U001006 and below C00# and below		25 547 R1	WASHER, 5/8" ID
2	1 120 656 C91	LEVER ASSEMBLY U001007 and up C00# and up	20	1 105 754 C2	PIN, valve mounting
3	621 050 C91	BEARING (2)	21	1 105 756 C2	BAR, valve mounting
3	630 348 C91	BEARING (2)		24 874 R1	BOLT, 5/8 NC x 1-3/4"
4	899 508 C91	LEVER ASSEMBLY U001006 and below C00# and below		25 547 R1	WASHER, 5/8" ID
4	1 120 657 C91	LEVER ASSEMBLY U001007 and up C00# and up	22	444 687	PLUG, pipe (3)
5	621 050 C91	BEARING (4)	23	444 687	PLUG, pipe (3)
5	630 348 C91	BEARING (4)	24	1 122 722 C1	HINGE (Used with LEVER ASSEMBLIES, 1 120 656 C91 and 1 120 657 C91) U001007 and up C00# and up
6	899 505 C1	BAR, lever support (2)		24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)
	24 845 R1	BOLT, 3/8 NC x 4" (2)		25 546 R1	WASHER, 1/2" ID (2)
	25 932 R1	NUT, 3/8" NC jam (2)		25 544 R1	WASHER, 3/8" ID (8)
	25 544 R1	WASHER, 3/8" ID (8)	25	1 120 516 C1	BELLCRANK
7	899 388 C1	PIN, pivot	26	1 128 321 C2	PLATE U00# and up C00# and up
8	1 122 203 C91	LEVER ASSEMBLY	27	1 128 318 C2	SUPPORT U00# and up C00# and up
9	103 530 H1	ROD (3)		167 084	SCREW, No. 10 NC x 1/2" pan head (2)
10	899 391 C1	END, rod (6)		120 391	WASHER, No. 10 flat (2)
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (6)	28	1 128 347 C1	STRIP, top
9	412 230	NUT, 1/2" NC lock (6)		929 460 C1	ADHESIVE
11	1 108 456 C1	PIN, bellcrank	29	1 128 348 C1	STRIP, front
	24 839 R1	BOLT, 3/8 NC x 3/4"		929 460 C1	ADHESIVE
	25 553 R1	WASHER, 3/8" ID	30	1 128 346 C1	STRIP, side (2)
12	899 524 C1	BELLCRANK		929 460 C1	ADHESIVE
13	25 527 R1	NUT, 1/2" NF (6)	31	25 630 R1	BOLT, 3/8 NF x 1-5/8" bucket control lever stop
14	1 120 517 C1	BELLCRANK	32	25 934 R1	NUT, 3/8" NF bucket control lever stop bolt jam
15	621 050 C91	BEARING (6)	33	192 769	PLUG, button (3)
15	630 348 C91	BEARING (6)			
16	21 853 H	PIN, clevis (6)			
	103 386	PIN, cotter (6)			
17	1 120 513 C1	BAR, bellcrank (6)			

HYDRAULICS

STEERING CONTROL VALVE

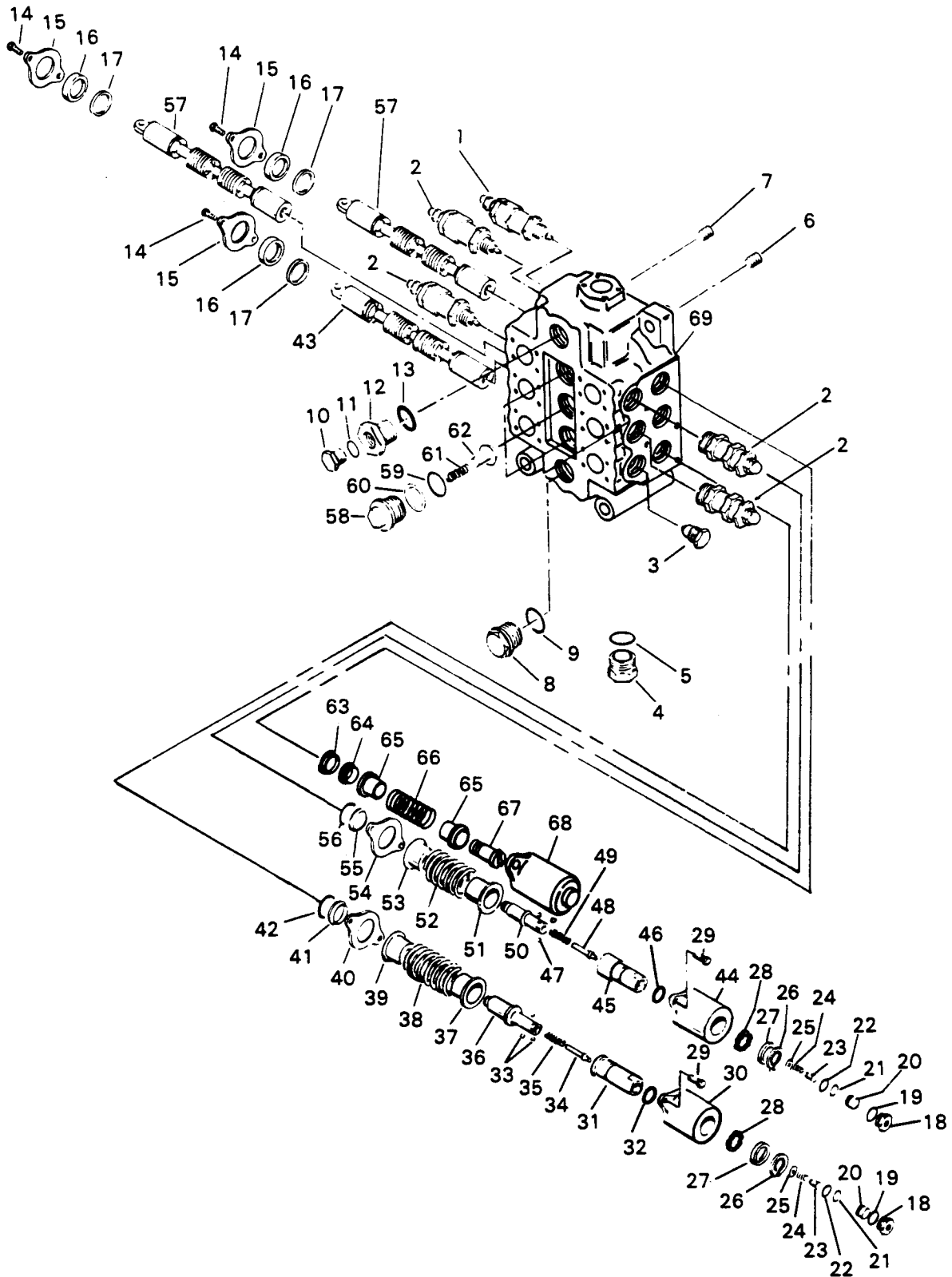


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE - Continued (2 Spool)					
50	1 102 341 C2	PIN			
51	195 242 H1	GUIDE, spring			
52	885 642 C1	SPRING			
53	195 242 H1	GUIDE, spring			
54	942 522 C1	PLATE, seal			
55	942 524 C1	WIPER			
56	942 523 C1	SEAL			
57	S	PLUNGER			
58	1 102 340 C1	PLUG (2)			
59	208 933 H2	RING, backup			
60	876 070 C1	"O" RING (2)			
61	144 604 H1	SPRING (2)			
62	144 600 H1	POPPET (2)			
63	S	BODY, valve			

HYDRAULICS

LOADER CONTROL VALVE (3 Spool)

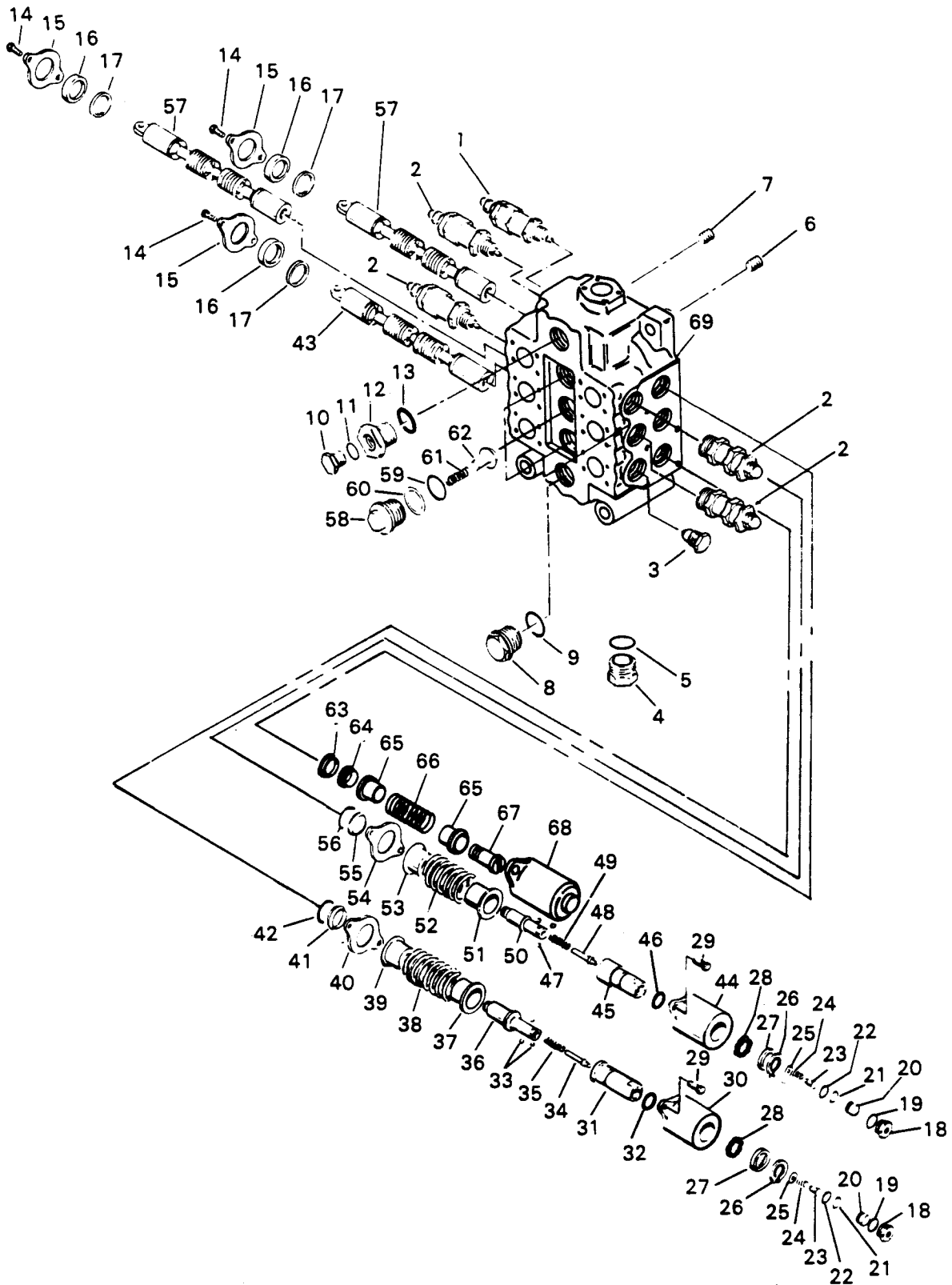


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE - Continued (3 Spool)			22	934 694 C1	RING, backup (2)
1	1 121 142 C92	VALVE ASSY, loader control (Used on machines equipped with a Multi-Purpose Hydraulic or Logger Attachment)	23	878 223 C1	PIN, guide (2)
	25 696 R1	BOLT, 5/8" NC x 7"	24	878 221 C1	SPRING (2)
	24 883 R1	BOLT, 5/8" NC x 5"	25	934 691 C1	WASHER (2)
	26 710 R1	BOLT, 5/8" NC x 8"	26	205 571 H1	RING, snap (2)
	25 528 R1	NUT, 5/8" NC (2)	27	205 568 H1	WASHER (3/16" thick) (Order one WASHER, 1 124 591 C1, one SPRING 1 124 588 C1 and one "O" RING, 1 124 590 C1) (2)
	25 547 R1	WASHER, 5/8" ID (5) Consists of the following parts —			
1		VALVE ASSY, system relief (Refer to "LOADER SYSTEM AND CIRCUIT RELIEF VALVES")	27	1 124 591 C1	WASHER (1/8" thick) (2)
2		VALVE ASSY, circuit relief (Refer to "LOADER SYSTEM AND CIRCUIT RELIEF VALVES") (4)	28	1 124 588 C1	SPRING, wave (Used with the 1/8" thick washer) (2)
3		VALVE ASSY, check (Refer to "LOADER CIRCUIT CHECK VALVE")	29	24 840 R1	BOLT, 3/8 NC x 1" (4)
4	1 102 354 C1	PLUG	30	205 572 H1	CAP, plunger
5	887 691 C1	"O" RING	31	1 110 137 C1	SLEEVE
6	444 660	PLUG	32	1 124 590 C1	"O" RING (Used with the 1/8" thick washer)
7	444 660	PLUG	33	148 578 H1	BALL, detent (3)
8	148 603 H1	PLUG	34	205 567 H1	CAM, detent
9	876 108 C1	"O" RING	35	1 124 589 C1	SPRING
10	9 410 356	PLUG	36	1 102 342 C1	PIN
11	27 564 R1	"O" RING	37	174 683 H1	GUIDE, spring
12	1 107 521 C1	PLUG	38	885 642 C1	SPRING
13	876 108 C1	"O" RING	39	174 683 H1	GUIDE, spring
14	28 091 R1	SCREW, 3/8 NC x 2-1/2" hex-soc-hd cap (6)	40	942 522 C1	PLATE, seal
15	942 522 C1	PLATE, seal (3)	41	942 524 C1	WIPER
16	942 524 C1	WIPER (3)	42	942 523 C1	SEAL
17	942 523 C1	SEAL (3)	43	\$	PLUNGER
18	878 224 C1	PLUG, sleeve (2)	44	205 572 H1	CAP, plunger
19	876 108 C1	"O" RING (2)	45	205 570 H1	SLEEVE
20	934 692 C1	PISTON (2)	46	1 124 590 C1	"O" RING (Used with the 1/8" thick washer)
21	881 132 C1	"O" RING (2)	47	148 578 H1	BALL, detent (3)
			48	205 567 H1	CAM, detent
			49	1 124 589 C1	SPRING

HYDRAULICS

LOADER CONTROL VALVE - Continued (3 Spool)

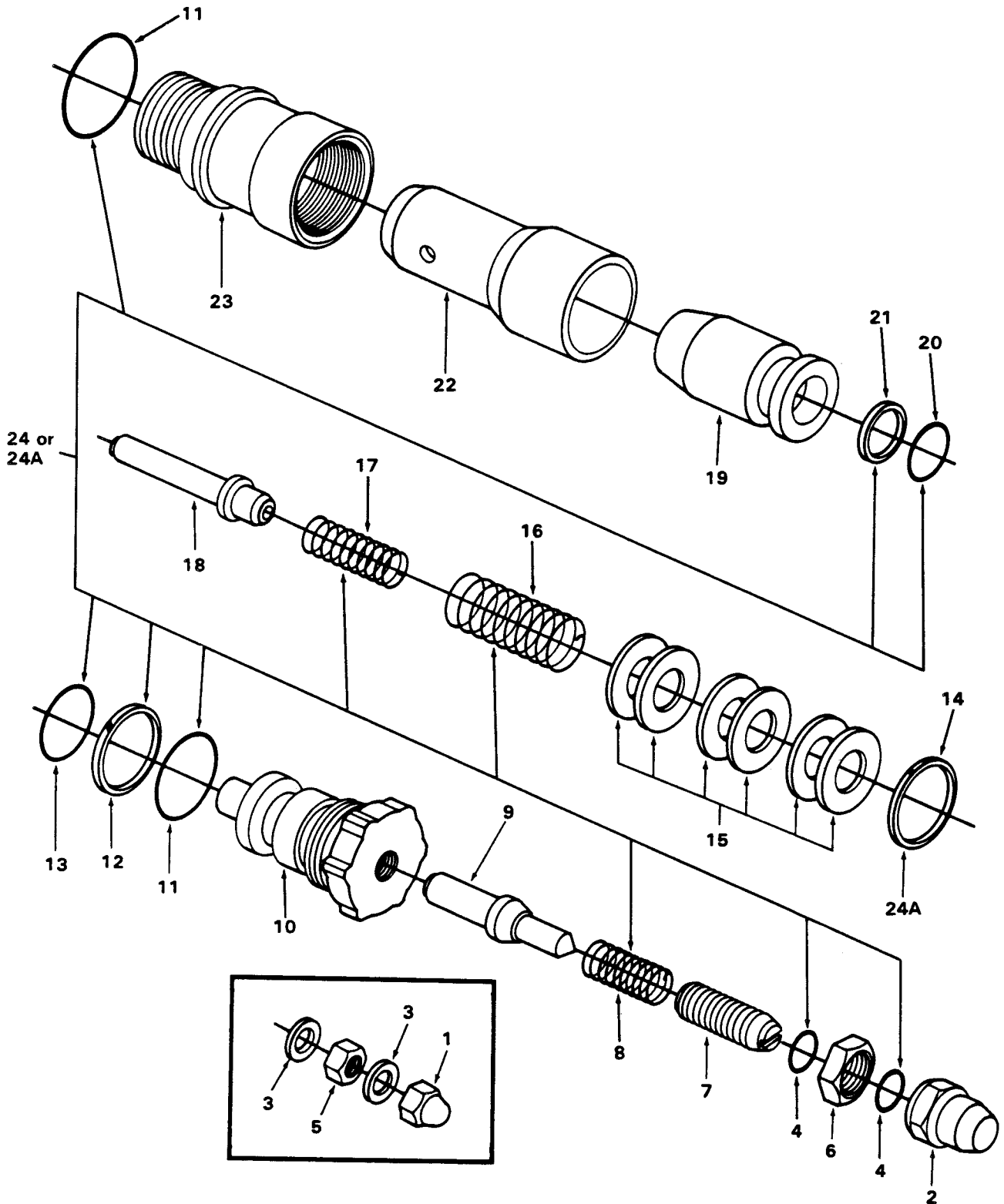


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CONTROL VALVE - Continued					
(3 Spool)					
50	1 102 341 C2	PIN			
51	195 242 H1	GUIDE, spring			
52	205 575 H1	SPRING			
53	195 242 H1	GUIDE, spring			
54	942 522 C1	PLATE, seal (2)			
55	942 524 C1	WIPER			
56	942 523 C1	SEAL			
57	\$	PLUNGER (2)			
58	1 102 340 C1	PLUG (3)			
59	208 933 H2	RING, backup (3)			
60	876 070 C1	"O" RING (3)			
61	144 604 H1	SPRING (3)			
62	144 600 H1	POPPET (3)			
63	942 523 C1	SEAL			
64	942 524 C1	WIPER			
65	1 123 770 C1	SEAT, spring (2)			
66	205 575 H1	SPRING			
67	1 123 769 C1	SCREW, cap			
68	187 433 H1	CAP, plunger			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
69	\$	BODY, valve			

HYDRAULICS

LOADER SYSTEM AND CIRCUIT RELIEF VALVES

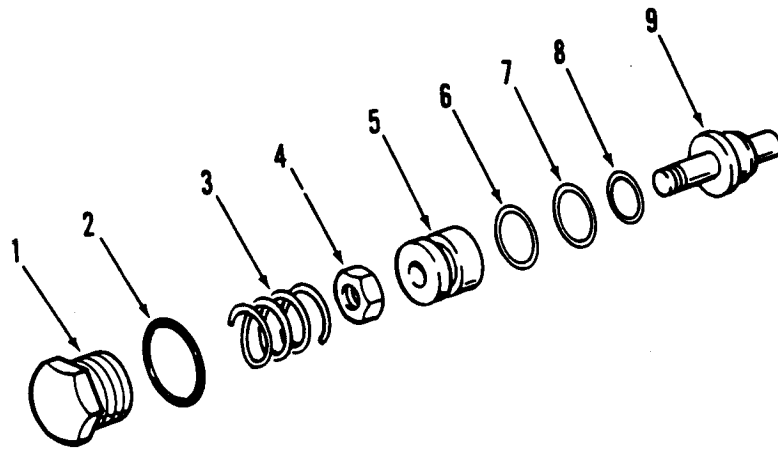


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER SYSTEM AND CIRCUIT RELIEF VALVES - Continued			21	S	RING, backup
A	1 102 355 C91	VALVE ASSEMBLY, circuit relief (2 for two spool control valve; 4 for three spool control valve)	22	S	POPPET, outer
			23	S	BODY, valve
			24	1 206 151 H1	KIT, seal and spring (A)
B	1 128 766 C91	VALVE ASSEMBLY, system relief Consists of the following parts —	24A	1 206 152 H1	KIT, seal and spring (B)
1	131 486	NUT, acorn (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A)			
2	1 138 333 C1	NUT, cap (With counterbore)			
3	347 391 R1	WASHER, seal (Used with acorn and lock nut) (Order one NUT, 1 138 332 C1, and one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A) (2)			
4	890 494 C1	"O" RING (Used with cap and seal nut) (2)			
5	114 494	NUT, lock (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT 1 138 333 C1 and two "O" RING, 890 494 C1) (A)			
6	1 138 332 C1	NUT, seal (With counterbore)			
7	S	SCREW, adjusting			
8	S	SPRING, tension			
9	S	PISTON			
10	S	PLUG			
11	S	"O" RING (2)			
12	S	RING, backup			
13	S	"O" RING			
14	S	RING, backup (B)			
15	S	WASHER, belleville (B) (6)			
16	S	SPRING, outer			
17	S	SPRING, inner			
18	S	PISTON			
19	S	POPPET, inner			
20	S	"O" RING			

HYDRAULICS

LOADER CIRCUIT CHECK VALVE

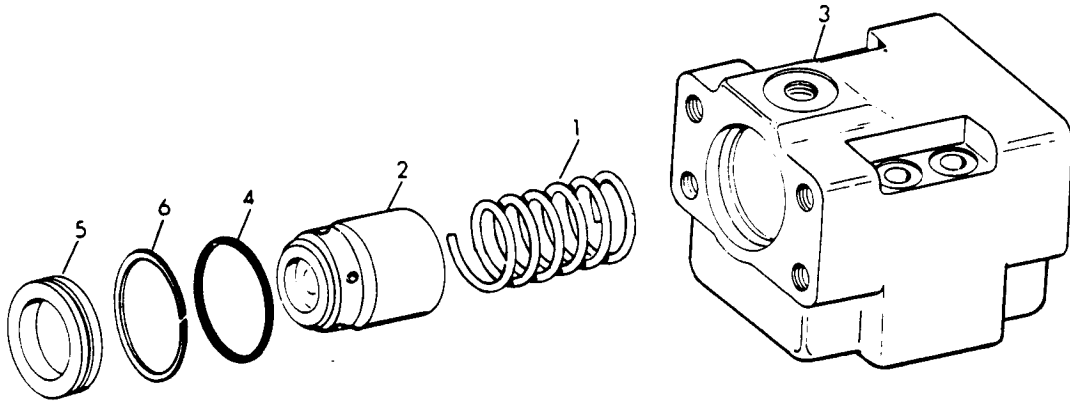


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOADER CIRCUIT CHECK VALVE - Continued					
	202 104 H2	VALVE ASSY, check Consists of the following parts —			
1	S	PLUG			
2	876 110 C1	"O" RING			
3	212 557 H1	SPRING, poppet			
4	S	NUT, spacer retaining			
5	S	SPACER, poppet			
6	876 067 C1	"O" RING			
7	S	RING, back-up			
8	615 007 C1	"O" RING			
9	S	POPPET, check valve			

HYDRAULICS

GROUND DRIVEN STEERING CHECK VALVE



HYDRAULICS

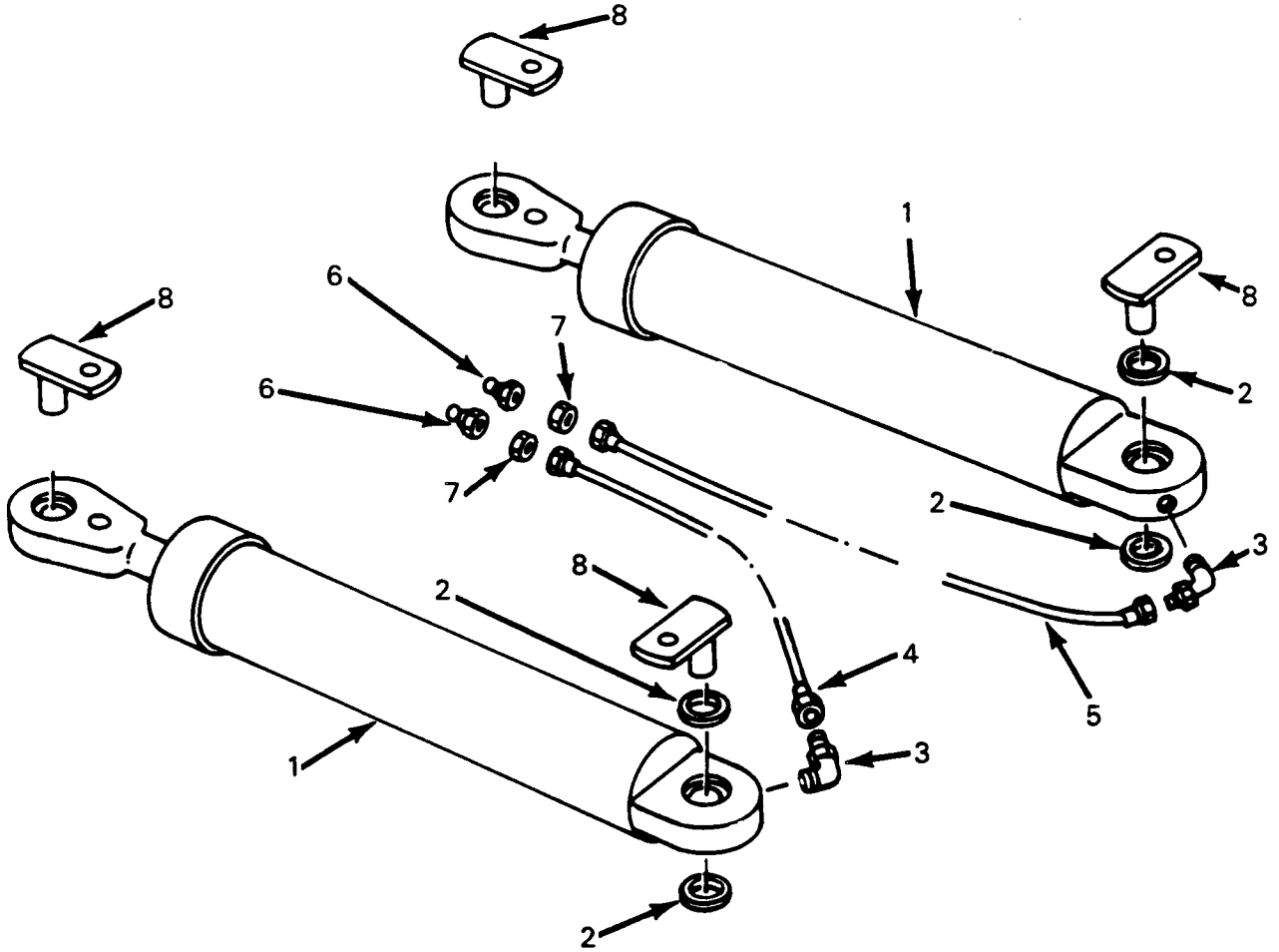
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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GROUND DRIVEN STEERING CHECK VALVE -
Continued

	938 226 C92	VALVE ASSY, ground driven steering check			
	27 839 R1	SCREW, 7/16 NC x 3-3/4" flanged 12 point cap (4)			
		Consists of the following parts —			
1	1 137 608 C1	SPRING			
2	1 137 609 C1	VALVE			
3	S	BODY			
4	290 987 R1	"O" RING			
5	1 136 839 C1	SEAT			
6	1 136 837 C1	RING, back-up			

HYDRAULICS

STEERING CYLINDER MOUNTING

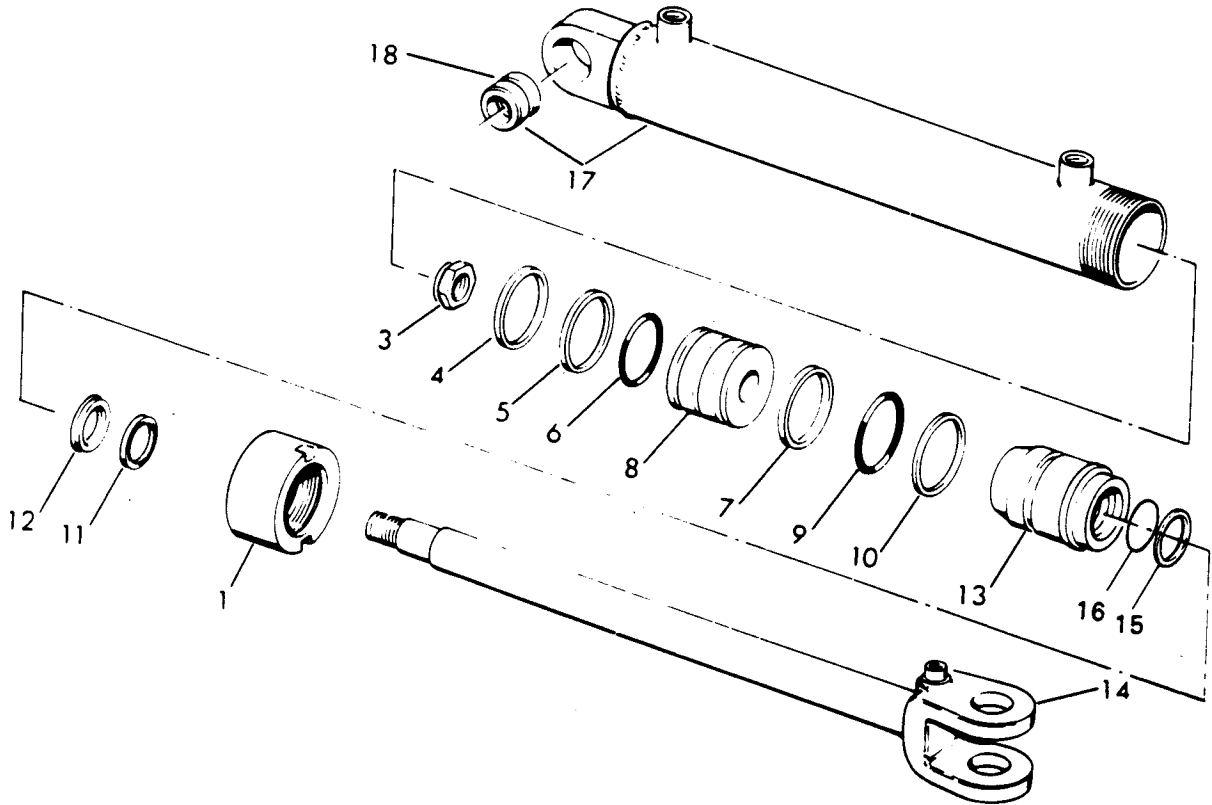


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING CYLINDER MOUNTING - Continued					
1		CYLINDER ASSY, steering (Refer to "STEERING CYLINDER") (2)			
2	1 104 127 C1	SEAL, wiper (4)			
3	110 902 H1	ELBOW (2) U001915 and up C00# and up			
4	198 405 H1	HOSE, RH lube U001915 and up C00# and up			
5	204 978 H1	HOSE, LH lube U001915 and up C00# and up			
6	126 152	FITTING, lube (2) U001914 and below C00# and below			
6	273 349	FITTING, lube (2) U001915 and up C00# and up			
7	444 024	BUSHING, pipe (2) U001915 and up C00# and up			
8	1 104 824 C1 24 859 R1 923 278 C1	SHAFT, mounting (4) BOLT, 1/2 NC x 3/4" (4) WASHER, 17/32" ID (4)			

HYDRAULICS

STEERING CYLINDER

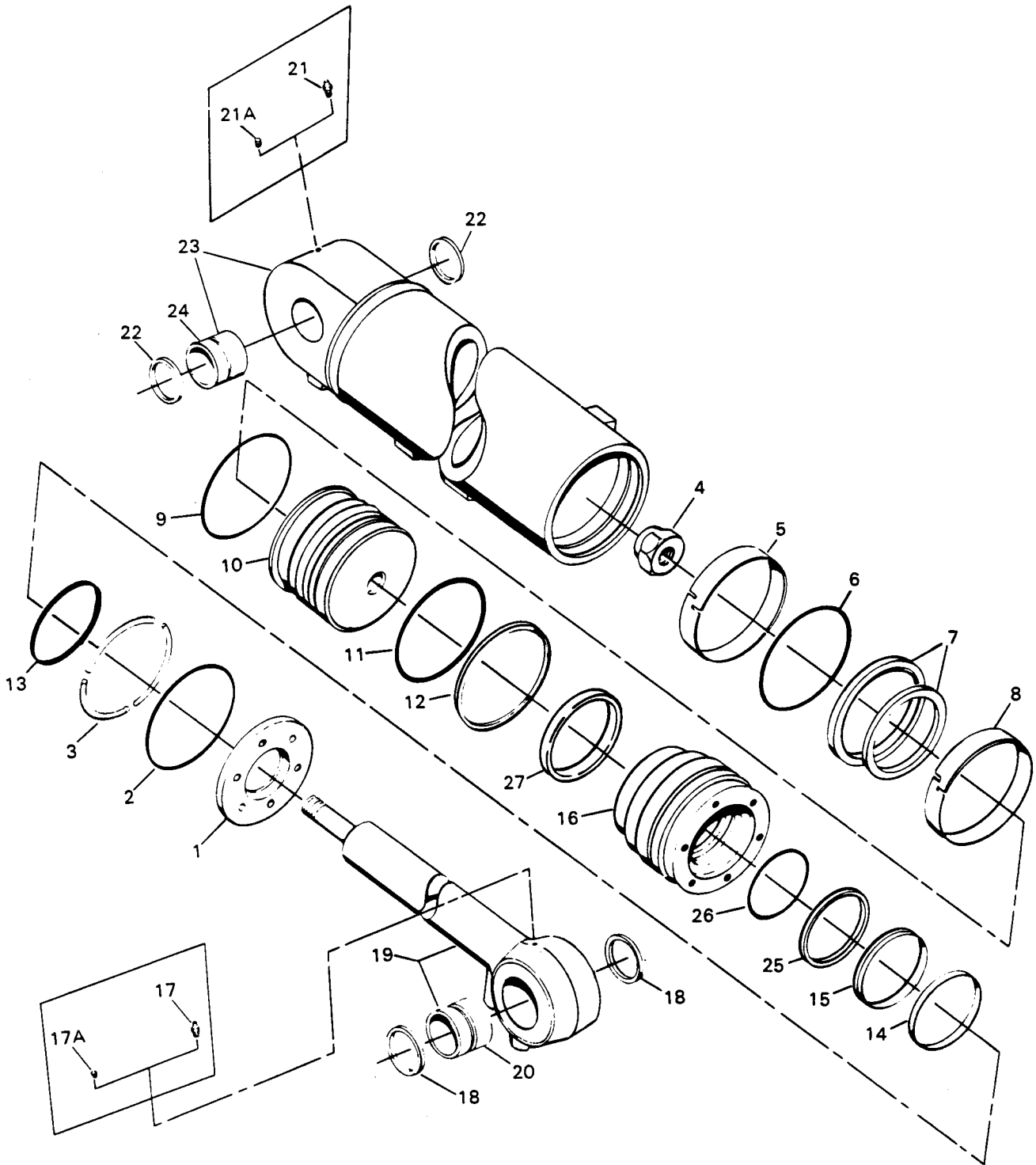


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEERING CYLINDER - Continued					
	939 492 C91	CYLINDER ASSY, steering (2) Consists of the following parts —			
1	940 678 C1	CAP, retaining			
3	1 120 595 C1	NUT			
4	(%)	RING, wear			
5	(%)	SEAL, piston			
6	(%)	RING, inner seal			
7	(%)	RING, wear			
8	936 372 R1	PISTON			
9	(%)	"O" RING			
10	(%)	RING, backup			
11	(%)	WIPER, rod seal			
12	(%)	SEAL, rod			
13	936 275 C2	GLAND (Used without buffer ring) (Order GLAND, 1 170 772 C1 and KIT, 1 124 732 C93)			
13	1 170 772 C1	GLAND (Used with buffer ring)			
14	1 104 000 C1	ROD, cylinder			
15	(%)	RING, buffer (@)			
16	(%)	"O" RING (@)			
17	939 489 C1	HOUSING ASSY, cylinder			
18	939 062 C1	BUSHING			
	\$	TAG, identification			
	1 124 732 C93	KIT, seal service (Services one cylinder) (Consists of Ref. Nos. 4 through 7, 9 through 12, 15 and 16) (x)			
		(%) - Order KIT, 1 124 732 C93			
		(@) - Used only with GLAND, 1 170 772 C1			

HYDRAULICS

BUCKET CYLINDER

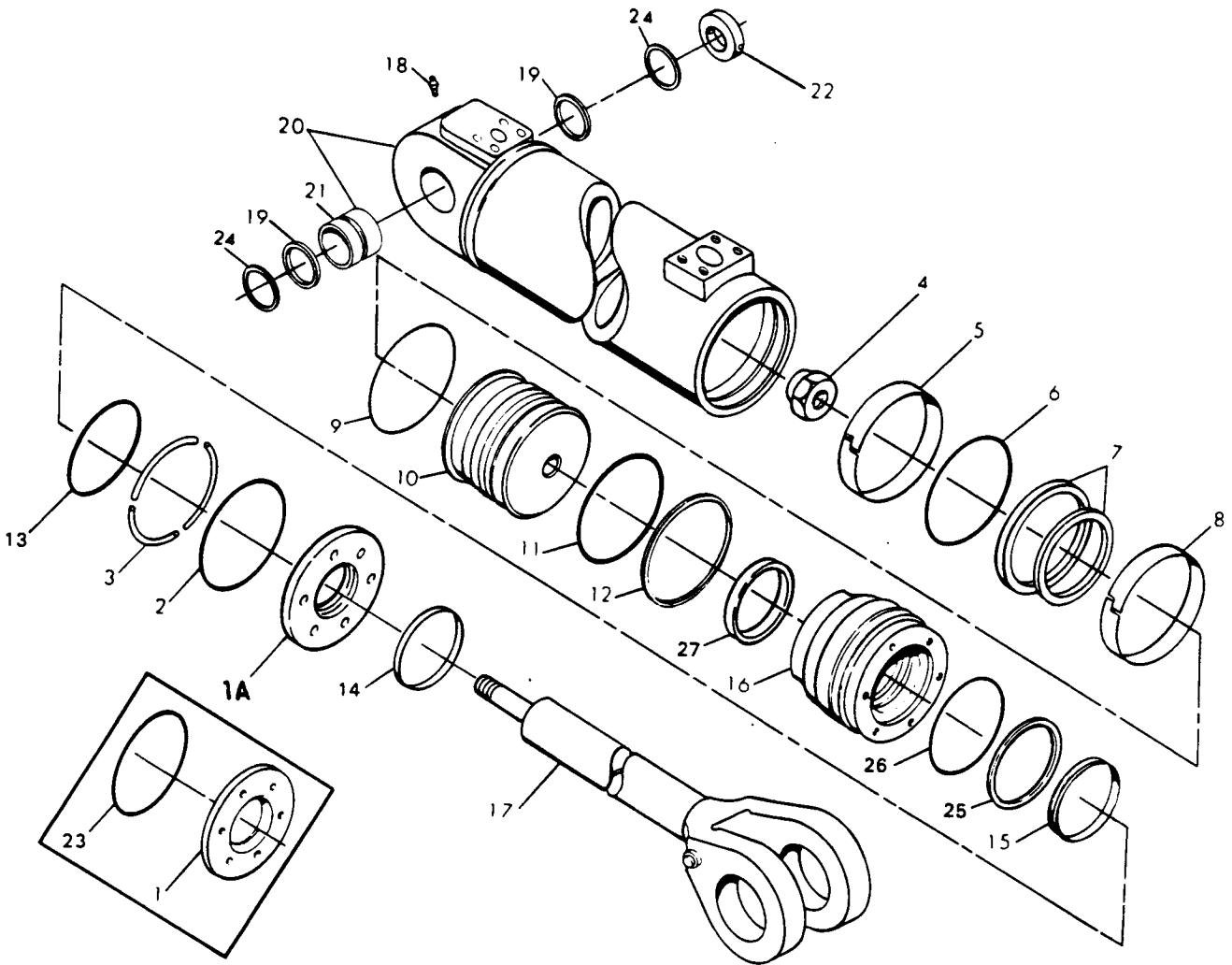


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BUCKET CYLINDER - Continued			21A	444 689	PLUG U001776 through # C00# through #
	1 101 956 C93	CYLINDER ASSY, bucket Consists of the following parts, except Ref. Nos. 17, 17A, 18, 21, 21A & 22 —	22	1 101 748 C1	SEAL (2)
1	1 101 960 C1	RETAINER, cylinder	23	1 101 954 C3	HOUSING ASSY, cylinder
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (6)	24	1 120 491 C1	BUSHING
	25 546 R1	WASHER, 1/2" ID (6)	25	(%)	RING, buffer (@)
2	(%)	RING, cord	26	(%)	"O" RING (@)
3	626 085 C1	RING, lock	27	(%)	RING, wear (@)
4	20 542 R1	NUT		\$	TAG, identification
5	(%)	RING, wear	1 124 770 C93		KIT, seal service (Services one cylinder) (Consists of Ref. Nos. 2, 5 through 9, 11 through 15 and 25 through 27) (x)
6	(%)	"O" RING			(%) - Order KIT, 1 124 770 C93
7	(%)	SEAL, piston			(@) - Used only with GLAND, 1 170 786 C1
8	(%)	RING, wear			
9	(%)	"O" RING			
10	1 101 959 C1	PISTON			
11	(%)	"O" RING			
12	(%)	RING, backup			
13	(%)	"O" RING			
14	(%)	WIPER, rod seal			
15	(%)	SEAL, rod			
16	1 101 958 C1	GLAND (Used without buffer and wear rings) (Order GLAND, 1 170 786 C1 and KIT, 1 124 770 C93)			
16	1 170 786 C1	GLAND (Used with buffer and wear rings)			
17	109 461	FITTING, lube U001775 and below C00# and below			
17A	444 689	PLUG U001776 through # C00# through #			
18	1 101 748 C1	SEAL (2)			
19	1 101 955 C92	ROD ASSY, cylinder			
20	1 120 491 C1	BUSHING			
21	109 461	FITTING, lube U001775 and below C00# and below			

HYDRAULICS

BOOM CYLINDER

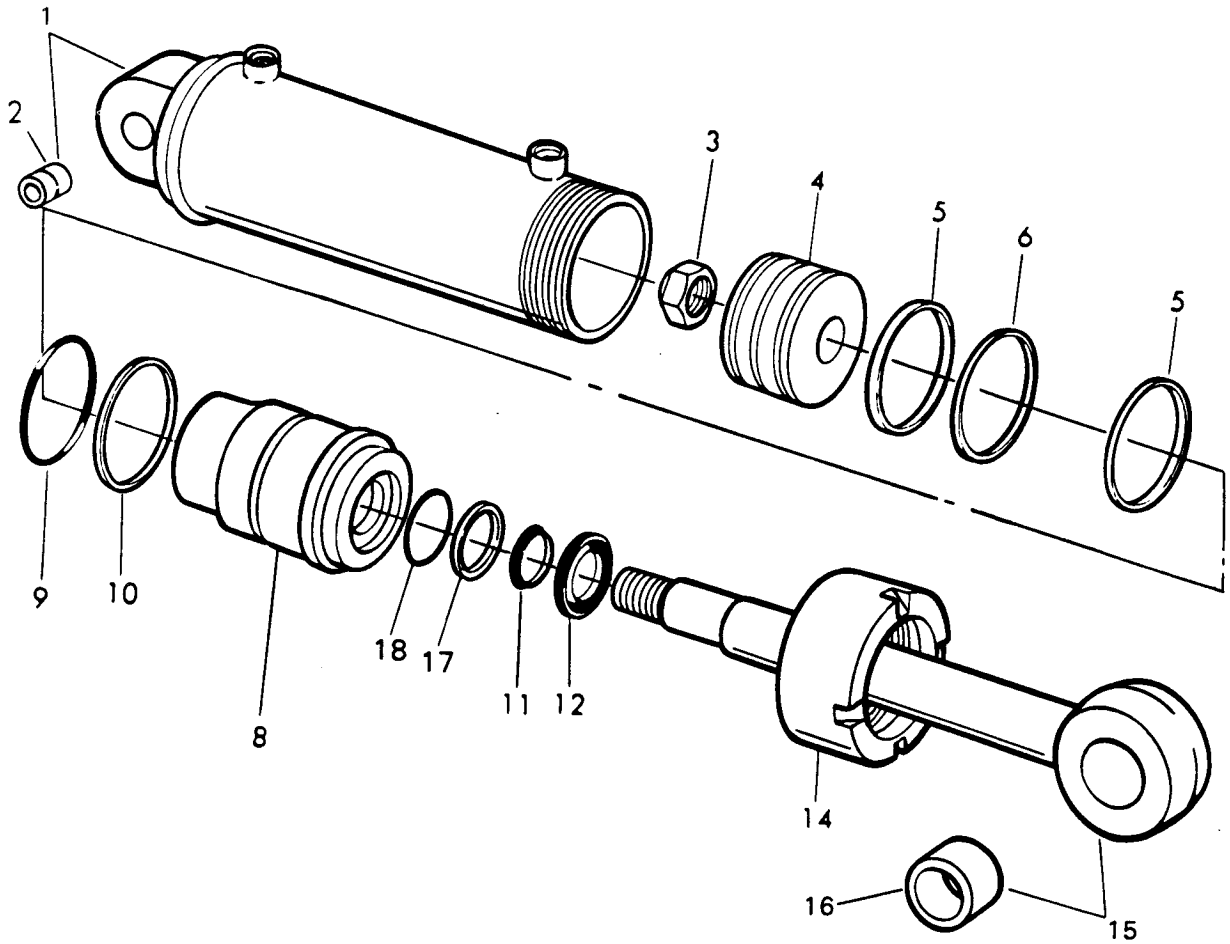


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM CYLINDER - Continued			23	(%)	"O" RING, (Used only with RETAINER having "O" ring groove)
	1 106 668 C91	CYLINDER ASSY, boom (2) (Consists of the following parts, except Ref. Nos. 18, 19, 22 and 24 —	24	889 045 C1	WASHER, shim (x)
1	1 120 498 C1	RETAINER, cylinder (With "O" ring groove) (Order RETAINER, 1 120 498 C2)	25	(%)	RING, buffer (@)
1A	1 120 498 C2	RETAINER, cylinder (Without "O" ring groove)	26	(%)	"O" RING (@)
	25 498 R1	BOLT, 3/8 NC x 1-5/8" (6)	27	(%)	RING, wear (@)
	25 544 R1	WASHER, 3/8" ID (6)		\$	TAG, identification
2	(%)	RING, cord	1 124 757 C94		KIT, seal service (Services one cylinder) (Consists of Ref. Nos. 2, 5 through 9, 11 through 15, 23 and 25 through 27) (x)
3	214 767 H2	RING, lock			(%) - Order KIT, 1 124 757 C94
4	20 542 R1	NUT			(@) - Used only with GLAND, 1 170 782 C1
5	(%)	RING, wear			
6	(%)	"O" RING			
7	(%)	SEAL, piston			
8	(%)	RING, wear			
9	(%)	"O" RING			
10	942 562 C1	PISTON			
11	(%)	"O" RING			
12	(%)	RING, backup			
13	(%)	"O" RING			
14	(%)	WIPER, rod seal			
15	(%)	SEAL, rod			
16	933 202 C1	GLAND (Used without buffer and wear rings) (Order GLAND, 1 170 782 C1 and KIT, 1 124 757 C94)			
16	1 170 782 C1	GLAND (Used with buffer and wear rings)			
17	942 565 C1	ROD, cylinder			
18	109 461	FITTING, lube			
19	1 101 748 C1	SEAL (2)			
20	942 564 C2	HOUSING ASSY, cylinder			
21	1 106 089 C2	BUSHING			
22	1 101 059 C2	RETAINER (2)			
	25 296 R1	BOLT, 1/2 NC x 6-1/2" (2)			
	9 412 230	NUT, 1/2" NC lock (2)			

HYDRAULICS

MULTI-PURPOSE BUCKET CLAM CYLINDER

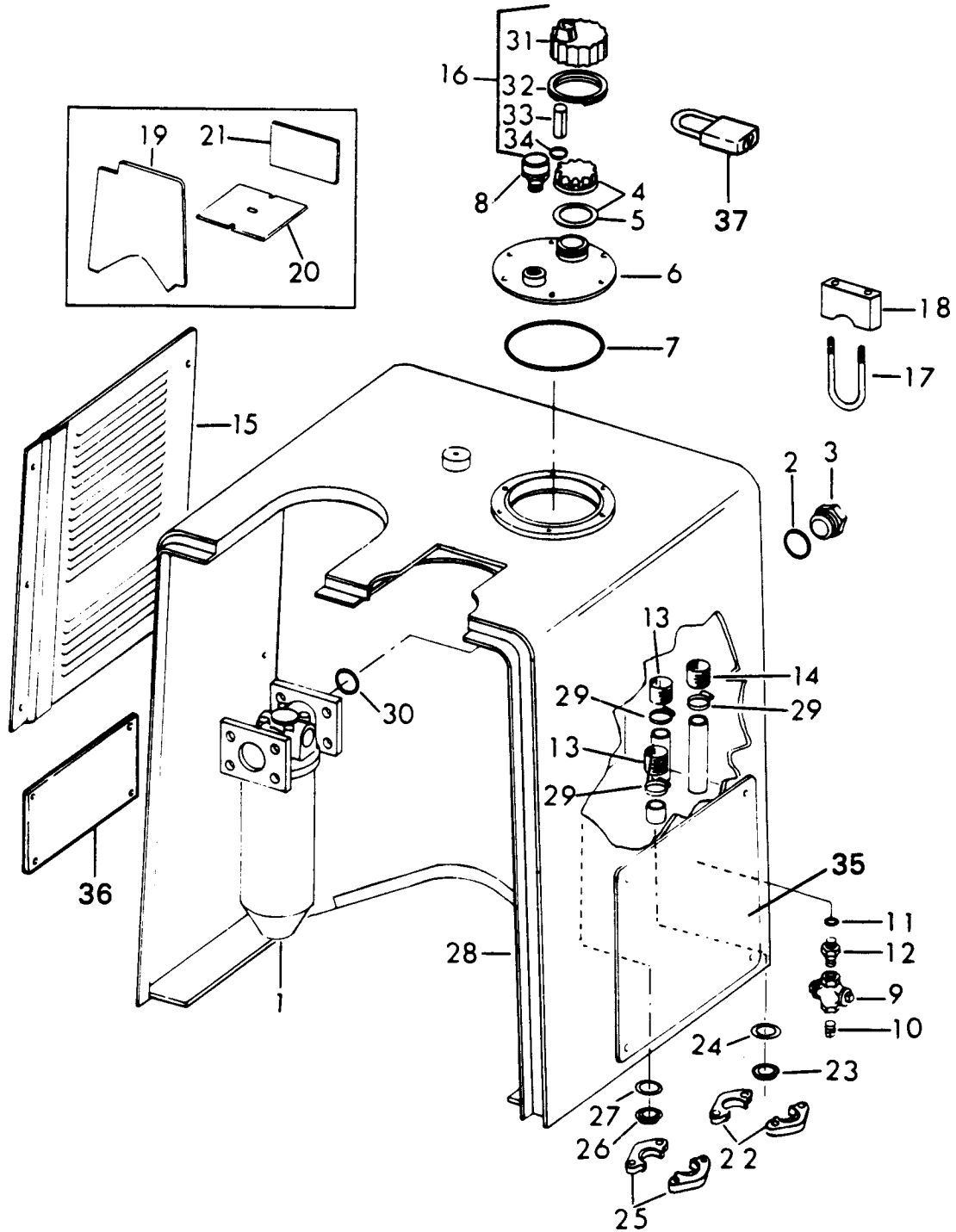


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET CLAM CYLINDER - Continued					
	1 109 976 C92	CYLINDER ASSEMBLY, clam (2) Consists of the following parts —			
1	1 109 975 C1	HOUSING ASSY, cylinder			
2	1 109 962 C1	BUSHING			
3	20 513 R1	NUT, lock			
4	\$	PISTON			
5	(%)	RING, wear (2)			
6	(%)	SEAL, piston			
8	936 092 C1	GLAND (Used without buffer ring (Order GLAND, 1 170 778 C1 and KIT, 1 124 749 C93)			
8	1 170 778 C1	GLAND (Used with buffer ring)			
9	(%)	"O" RING			
10	(%)	RING, back up			
11	(%)	SEAL, rod			
12	(%)	WIPER, rod			
14	940 680 C1	CAP			
15	1 109 970 C91	ROD ASSY, cylinder			
16	888 058 C1	BUSHING			
17	(%)	RING, buffer (@)			
18	(%)	"O" RING (@)			
	\$	TAG, identification			
	1 124 749 C93	KIT, seal service (Services one cylinder) (Consists of Ref. Nos. 5, 6, 9 through 12, 17 and 18) (x) (%) - Order KIT, 1 124 749 C93 (@) - Used only with GLAND, 1 170 778 C1			

HYDRAULICS

HYDRAULIC RESERVOIR & FILTER

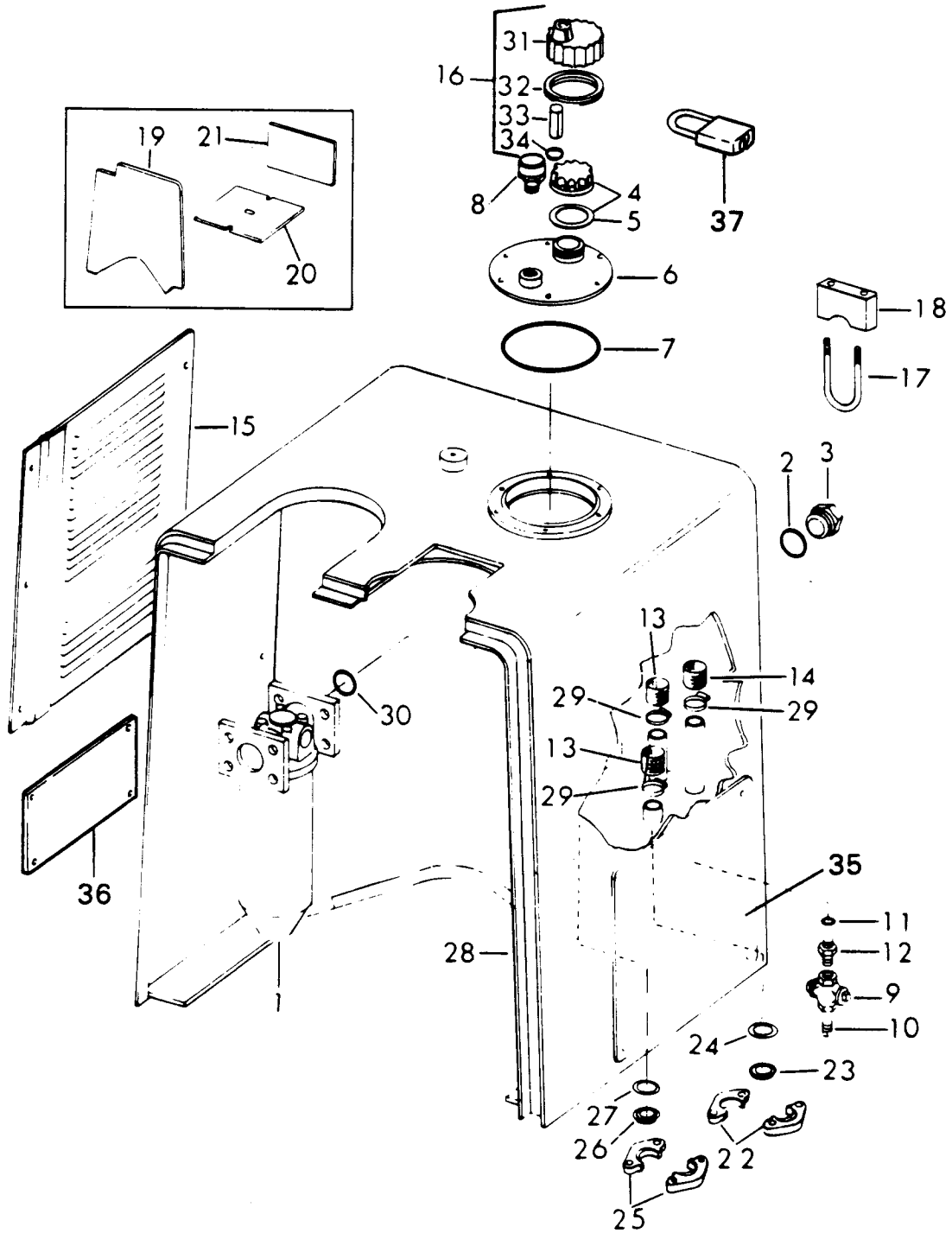


HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HYDRAULIC RESERVOIR & FILTER - Continued			17	1 106 156 C1 9 413 979	"U" BOLT NUT, 3/8" NC (2)
1		FILTER ASSY, oil (Refer to "HYDRAULIC OIL FILTER")	18	1 106 157 C1	STRIP, rubber
2	364 145 R1	"O" RING	19	1 105 582 C1	SHEET, firewall U001658 and below C001714 and below
3	933 022 C1	CAGE, sight		932 532 C1	RETAINER (9)
4	701 922 C2	CAP ASSY, filler	20	1 105 578 C2	SHEET, battery deck U001658 and below C00# and below
5	618 688 C2	GASKET, cap		932 532 C1	RETAINER (2)
6	937 608 C2 24 840 R1 25 534 R1	NECK, filler weldment BOLT, 3/8 NC x 1" (6) WASHER, 3/8" ID (6)	21	1 105 579 C1 932 532 C1	SHEET, battery bulk head RETAINER (5)
7	22 401 R1	"O" RING	22	290 045 R1 24 849 R1	FLANGE, split (2) BOLT, 7/16 NC x 1" (4)
8		VALVE ASSY, reservoir vacuum pressure relief (Refer to "HYDRAULIC RESERVOIR VACUUM PRESSURE RELIEF VALVE")	23	656 658 C1	PLUG, flange
9	215 605 H1	VALVE, drain	24	876 072 C1	"O" RING
10	20 969 R1	PLUG	25	877 949 C2 24 840 R1	FLANGE, split (2) BOLT, 3/8 NC x 1" (4)
11	876 108 C1	"O" RING	26	603 517 C1	PLUG, flange
12	9 402 711	ADAPTER	27	939 747 C1	SEAL
13	943 733 C1	SCREEN (2)	28	943 140 C5	PANEL, weldment U002541 and below C002502 and below
14	943 661 C1	SCREEN		24 865 R1 25 526 R1 25 555 R1	BOLT, 1/2 NC x 2-1/4" (4) NUT, 1/2" NC (4) WASHER, 1/2" ID (8)
15	944 361 C2	DOOR (For machines without a fender attachment) U002135 and below C00# and below	28	1 128 511 C1	PANEL, weldment U003022 and up C002503 and up
	24 839 R1 24 840 R1 25 544 R1 25 522 R1	BOLT, 3/8 NC x 3/4" (2) BOLT, 3/8 NC x 1" (3) WASHER, 3/8" ID (8) NUT, 3/8" NC (3)		24 865 R1 25 526 R1 25 555 R1	BOLT, 1/2 NC x 2-1/4" (4) NUT, 1/2" NC (4) WASHER, 1/2" ID (8)
15	1 124 722 C91	DOOR (For machines with a fender attachment) U002135 and below C00# and below	29	311 164 C91	CLAMP, hose (3)
	24 839 R1 24 840 R1 25 544 R1 25 522 R1	BOLT, 3/8 NC x 3/4" (2) BOLT, 3/8 NC x 1" (3) WASHER, 3/8" ID (8) NUT, 3/8" NC (3)	30	127 577 H1	"O" RING
			31	\$	CAP
			32	300 027 R1	RING, retaining
			32	309 056 R1	RING, retaining
15	1 126 121 C2	PANEL U002136 and up C00# and up	33	\$	PIN
	24 839 R1 25 544 R1	BOLT, 3/8 NC x 3/4" (4) WASHER, 3/8" ID (4)	34	23 221 R1	RING, retaining
16	923 397 C91	CAP ASSEMBLY, locking			

HYDRAULICS

HYDRAULIC RESERVOIR & FILTER - Continued



HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HYDRAULIC RESERVOIR & FILTER - Continued					
35	944 367 C1	PLATE, access			
	24 839 R1	BOLT, 3/8 NC x 3/4" (4)			
	25 544 R1	WASHER, 3/8" ID (4)			
36	1 015 534 C1	PLATE, access			
		U00# and up			
		C00# and up			
	24 839 R1	BOLT, 3/8 NC x 3/4" (4)			
	25 544 R1	WASHER, 3/8" ID (4)			
37	650 382 C91	PADLOCK w/KEYS			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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**HYDRAULIC RESERVOIR VACUUM PRESSURE
RELIEF VALVE - Continued**

882 845 C91 VALVE ASSY, hydraulic
reservoir vacuum pressure relief

Consists of the following parts —

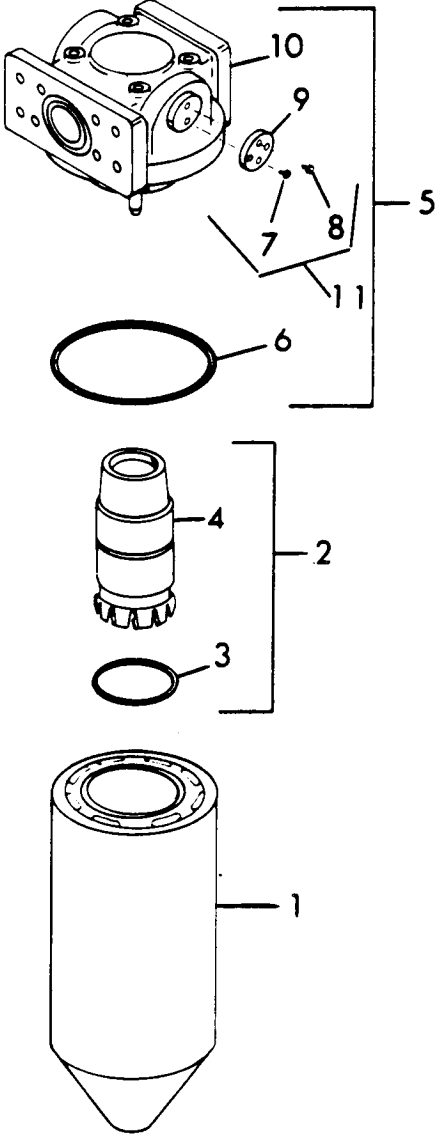
- | | | |
|----|------------|------------------|
| 1 | \$ | RING, lock |
| 2 | \$ | COVER |
| 3 | 927 994 C1 | FILTER |
| 4 | (%) | SEAL, filter (2) |
| 5 | \$ | CAP |
| 6 | \$ | SPRING, sleeve |
| 7 | \$ | RETAINER |
| 8 | \$ | SLEEVE |
| 9 | (%) | SEAL, sleeve |
| 10 | (%) | RING, lock (2) |
| 11 | (%) | SEAL, poppet |
| 12 | \$ | POPPET |
| 13 | \$ | SPRING, poppet |
| 14 | \$ | GUIDE, poppet |
| 15 | \$ | BODY, valve |

883 170 C91 KIT, valve repair
(Consists of Ref. Nos. 4
and 9 through 11)

(%) - Order KIT, 883 170 C91

HYDRAULICS

HYDRAULIC OIL FILTER



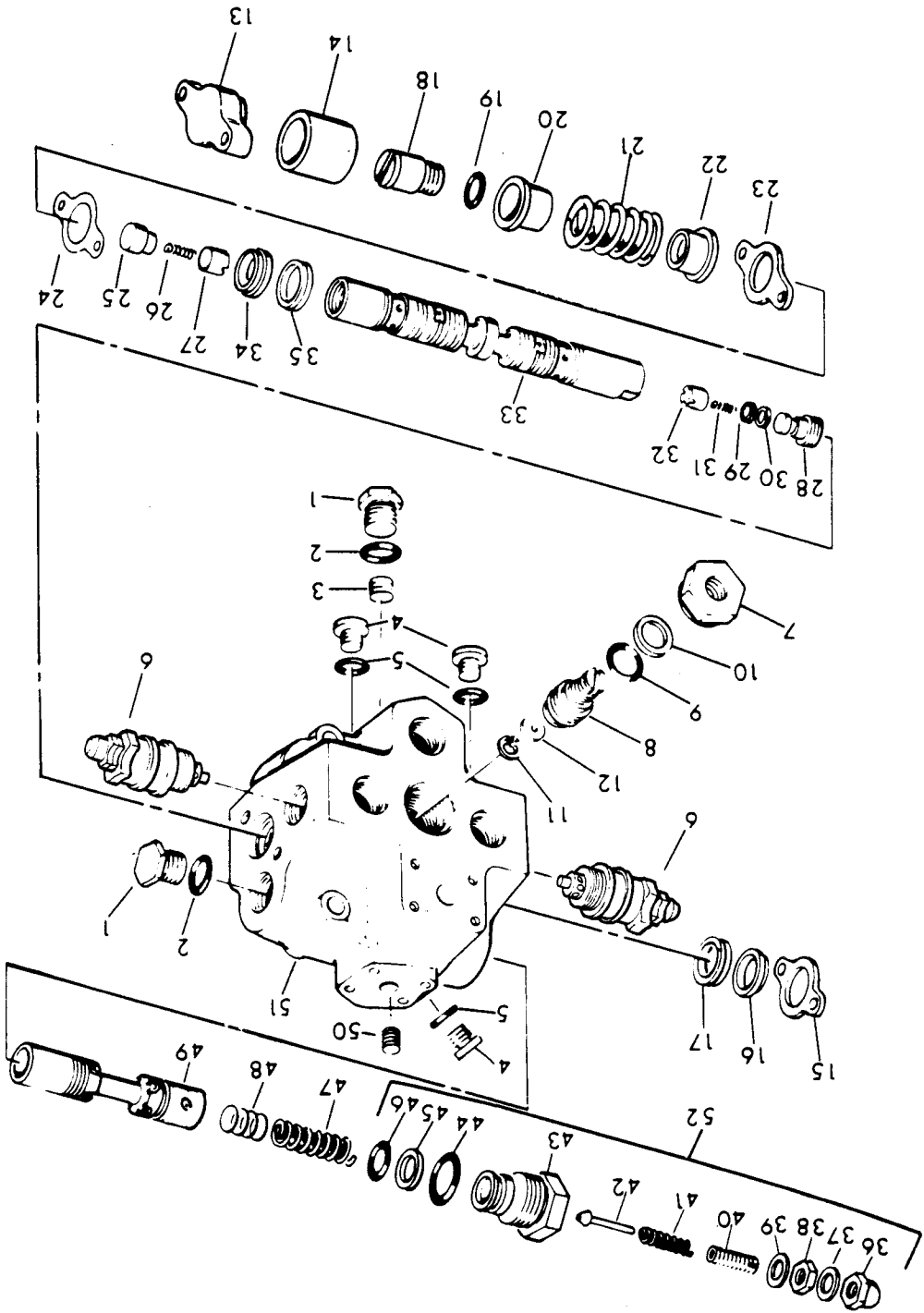
HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HYDRAULIC OIL FILTER - Continued					
1	102 495 C92	FILTER ASSY, oil			
	24 840 R1	BOLT, 3/8 NC x 1" (4)			
	25 534 R1	WASHER, 3/8" ID (4)			
		Consists of the following parts —			
1	1 106 643 C2	ELEMENT (8 in. long)			
	or				
1	1 128 196 C1	ELEMENT (16 in. long)			
2	1 105 342 C92	INDICATOR ASSY			
3	876 077 C1	"O" RING			
4	\$	INDICATOR			
5	1 105 340 C91	HEAD ASSEMBLY			
6	940 388 C1	"O" RING			
7	\$	SCREW, electrical connection (2)			
8	\$	SCREW, retaining (2)			
9	1 109 706 C91	INDICATOR w/PACKAGE, 940 179 C2, electrical			
10	\$	HEAD			
11	940 179 C2	PACKAGE, screw			

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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A	942 742 C92	VALVE ASSY, steering control (Identification No. 7520-11E) — (Order the following parts — 1 VALVE ASSY 1 127 421 C91 1 LEVER 1 127 426 C1 1 BUSHING 221 440 H1 1 BEARING 221 438 H1)	B	1 127 421 C91	VALVE ASSY, steering control (Identification No. 7520-15D) 24 869 R1 BOLT, 1/2 NC x 4-1/2" (3) 25 526 R1 NUT, 1/2" NC (3) 25 546 R1 WASHER, 1/2" ID (6) — (Consists of the following parts —
1	310 850 R1	PLUG (2)	1	310 850 R1	VALVE ASSY, circuit relief (Refer to "STEERING CIRCUIT RELIEF VALVE") (2)
2	876 109 C1	"O" RING (2)	2	876 109 C1	"O" RING (2)
3	444 872	PLUG	3	444 872	PLUG
4	9 410 357	PLUG (3)	4	9 410 357	PLUG (3)
5	924 284 C1	"O" RING (3)	5	924 284 C1	"O" RING (3)
6			6		
7	1 104 697 C1	NUT, lock	7	1 104 697 C1	NUT, lock
8	1 104 696 C2	PLUG	8	1 104 696 C2	PLUG
9	27 792 R1	"O" RING	9	27 792 R1	"O" RING
10	1 104 681 C1	RING, backup	10	1 104 681 C1	RING, backup
11	378 051 R1	RING, snap	11	378 051 R1	RING, snap
12	1 106 524 C1	WASHER, orifice (Orifice diameter 5/16 inch) (A)	12	1 106 524 C1	WASHER, orifice (Orifice diameter 5/16 inch) (A)
12	1 128 005 C1	WASHER, orifice (Orifice diameter 21/64 inch) (B)	12	1 128 005 C1	WASHER, orifice (Orifice diameter 21/64 inch) (B)
13	1 104 683 C1	COVER	13	1 104 683 C1	COVER
14	1 104 682 C1	TUBE	14	1 104 682 C1	TUBE
15	157 927 H2	PLATE, seal	15	157 927 H2	PLATE, seal
16	1 101 973 C1	WIPER	16	1 101 973 C1	WIPER
17	1 101 972 C1	SEAL	17	1 101 972 C1	SEAL
18	1 104 673 C1	SCREW, cap	18	1 104 673 C1	SCREW, cap
19	876 106 C1	"O" RING	19	876 106 C1	"O" RING
20	199 290 H1	SEAT, spring	20	199 290 H1	SEAT, spring
21	218 545 H1	SPRING (10 coils) (Part of VALVE, 942, 742 C91) (A)	21	218 545 H1	SPRING (10 coils) (Part of VALVE, 942, 742 C91) (A)
21	1 126 015 C1	SPRING (5-3/4 coils) (Part of VALVE, 942 742 C92) (A)	21	1 126 015 C1	SPRING (5-3/4 coils) (Part of VALVE, 942 742 C92) (A)
22	199 287 H1	SPRING (7 coils) (B)	22	199 287 H1	SPRING (7 coils) (B)
22	199 290 H1	SEAT, spring	22	199 290 H1	SEAT, spring
23	157 927 H2	PLATE, seal	23	157 927 H2	PLATE, seal
24	1 105 319 C1	SHIM (.002) (x)	24	1 105 319 C1	SHIM (.002) (x)
	1 105 320 C1	SHIM (.003) (x)		1 105 320 C1	SHIM (.003) (x)
	1 105 321 C1	SHIM (.005) (x)		1 105 321 C1	SHIM (.005) (x)
	1 105 322 C1	SHIM (.010) (x)		1 105 322 C1	SHIM (.010) (x)
	1 105 323 C1	SHIM (.020) (x)		1 105 323 C1	SHIM (.020) (x)
25	1 105 316 C1	SPACER	25	1 105 316 C1	SPACER
26	890 615 C1	SPRING	26	890 615 C1	SPRING
27	1 105 314 C1	POPPET	27	1 105 314 C1	POPPET
28	1 105 313 C1	PLUG	28	1 105 313 C1	PLUG
29	1 104 680 C2	RING, backup	29	1 104 680 C2	RING, backup
30	887 624 C1	"O" RING	30	887 624 C1	"O" RING
31	890 615 C1	SPRING	31	890 615 C1	SPRING
32	1 105 314 C1	POPPET	32	1 105 314 C1	POPPET
33	\$	SPOOL	33	\$	SPOOL
34	1 101 973 C1	WIPER	34	1 101 973 C1	WIPER
35	1 101 972 C1	SEAL	35	1 101 972 C1	SEAL
36	131 486	NUT, acorn (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)	36	131 486	NUT, acorn (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)
36	1 138 333 C1	NUT, cap (With counterbore)	36	1 138 333 C1	NUT, cap (With counterbore)
37	347 391 R1	WASHER, seal (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)	37	347 391 R1	WASHER, seal (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)
37	890 494 C1	"O" RING	37	890 494 C1	"O" RING
38	114 494	NUT, lock (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)	38	114 494	NUT, lock (Without counterbore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1)
38	1 138 332 C1	NUT, seal (With counterbore)	38	1 138 332 C1	NUT, seal (With counterbore)



STEERING CONTROL VALVE - Continued

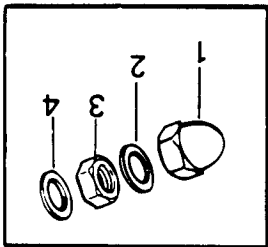
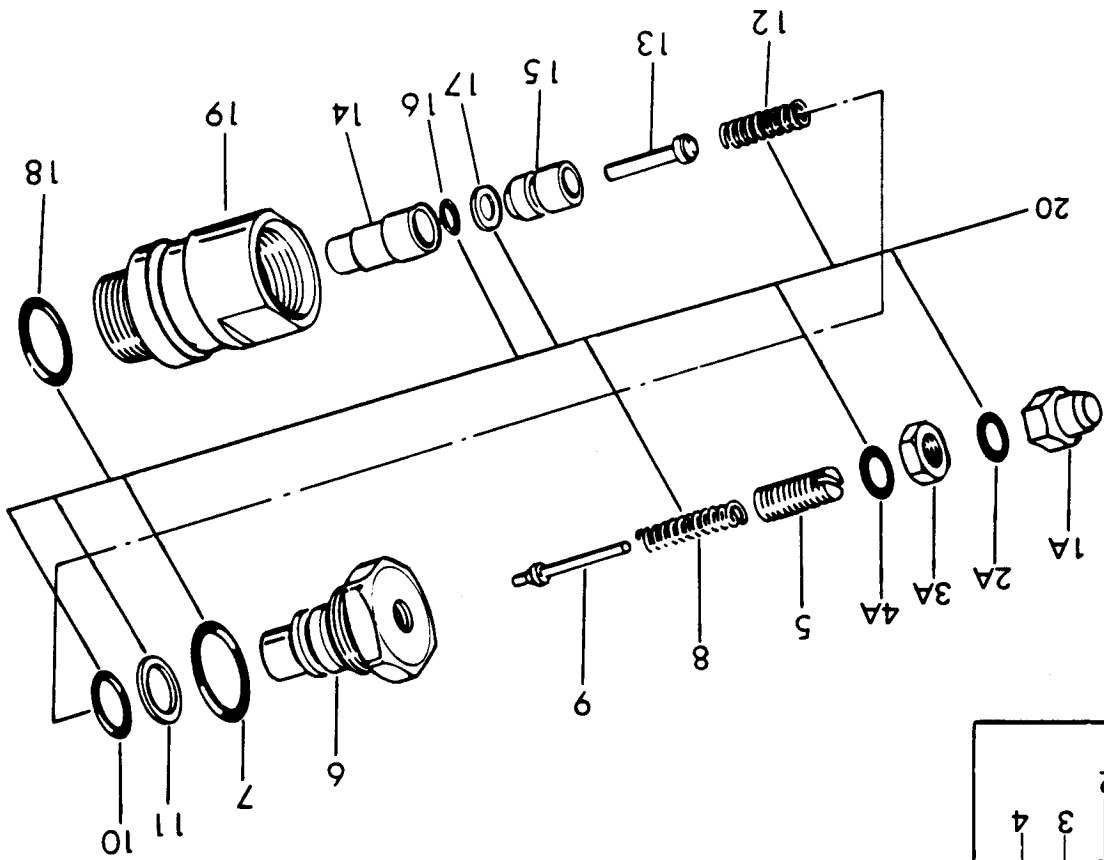
HYDRAULICS

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION		REF. NO.	PART NUMBER	DESCRIPTION
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STEERING CONTROL VALVE - Continued

39	347 391 R1	WASHER, seal (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two ..O.. RING, 890 494 C1)		39		..O.. RING
40	\$	SCREW, adjusting		40		SPRING
41	\$	SPRING		41		POPPET
42	\$	PLUG		42		PLUG
43	876 109 C1	..O.. RING		43		..O.. RING
44	1 106 758 C1	RING, backup		44		RING, backup
45	27 833 R1	..O.. RING		45		..O.. RING
46	1 106 759 C1	SPRING		46		SPRING
47	1 105 317 C1	SPACER (1/8") (Order four SHIM, 1 123 746 C1)		47		SPACER (1/8") (Order four SHIM, 1 123 746 C1)
48	1 123 746 C1	SHIM (1/32") (4)		48		SHIM (1/32") (4)
49	\$	PLUNGER		49		PLUNGER
50	444 650	PLUG		50		PLUG
51	\$	BODY, valve		51		BODY, valve
52	1 123 142 C91	VALVE ASSEMBLY, system relief		52		VALVE ASSEMBLY, system relief



STEERING CIRCUIT RELIEF VALVE

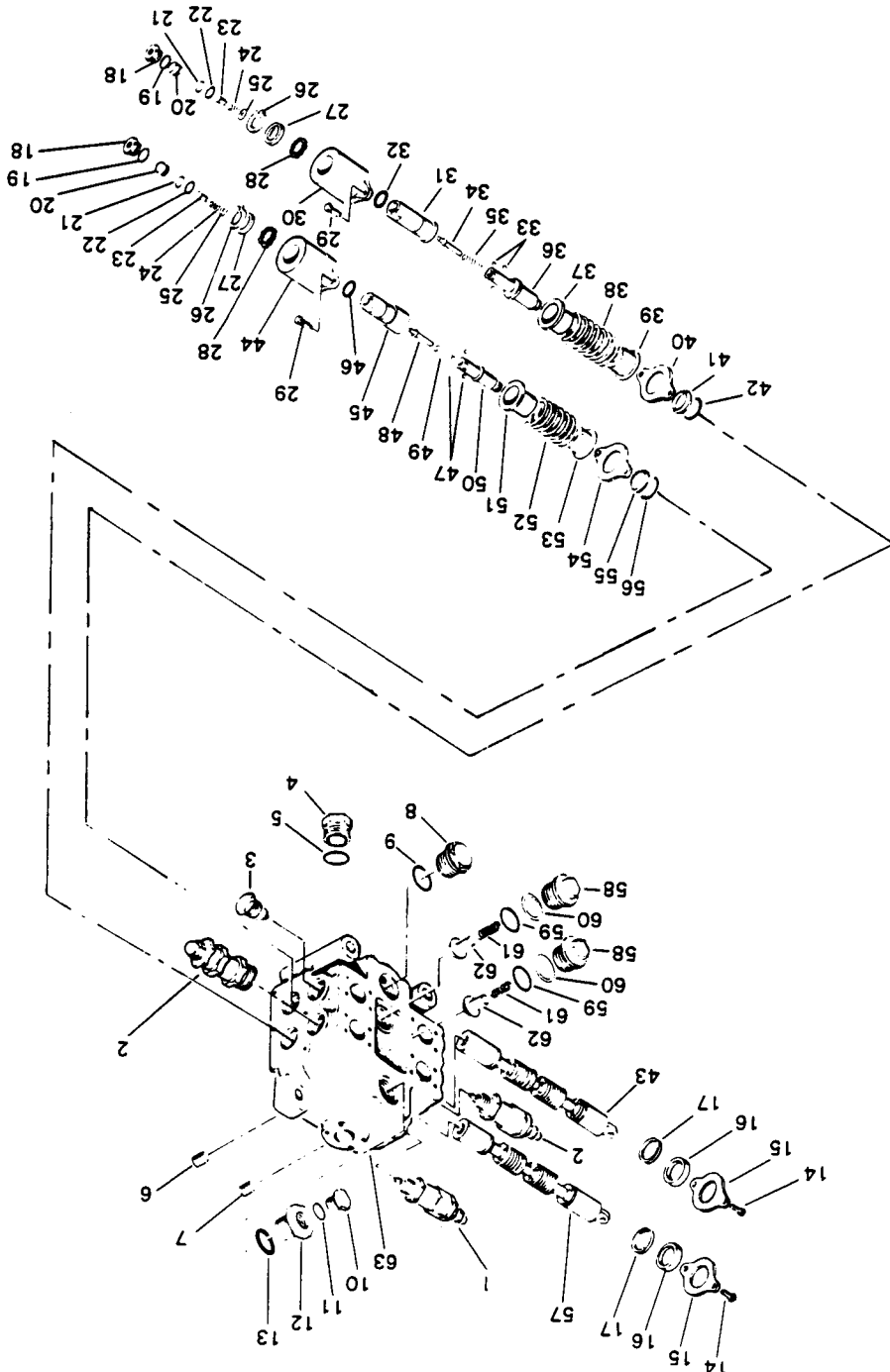
HYDRAULICS

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
15	\$	POPPET
16	615 002 C1	"O" RING (A)
16	\$	"O" RING (B)
17	1 102 157 C1	RING, back-up (A)
17	\$	RING, back-up (B)
18	876 108 C1	"O" RING (A)
18	\$	"O" RING (B)
19	\$	BODY, cap
20	1 206 007 H1	KIT, seal and spring (B)

STEERING CIRCUIT RELIEF VALVE - Continued

A	631 014 C91	VALVE ASSY, circuit relief (Order VALVE ASSY, (2))
B	1 126 851 C91	VALVE ASSY, circuit relief (2) Consists of the following parts —
1	131 486	NUT, acorn (Without counter-bore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A)
1A	1 138 333 C1	NUT, cap (With counterbore)
2	347 391 R1	WASHER, seal (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A)
2A	890 494 C1	"O" RING
3	114 494	NUT, lock (Without counter-bore) (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A)
3A	1 138 332 C1	NUT, seal (With counterbore)
4	347 391 R1	WASHER, seal (Order one NUT, 1 138 332 C1, one NUT, 1 138 333 C1 and two "O" RING, 890 494 C1) (A)
4A	890 494 C1	"O" RING
5	\$	SCREW, adjusting
6	\$	PLUG
7	876 108 C1	"O" RING (A)
7	\$	"O" RING (B)
8	\$	SPRING
9	\$	POPPET
10	615 007 C1	"O" RING (A)
10	\$	"O" RING (B)
11	881 995 C2	RING, back-up (A)
11	\$	RING, back-up (B)
12	\$	SPRING
13	\$	PISTON
14	\$	POPPET



LOADER CONTROL VALVE
(2 Spool)

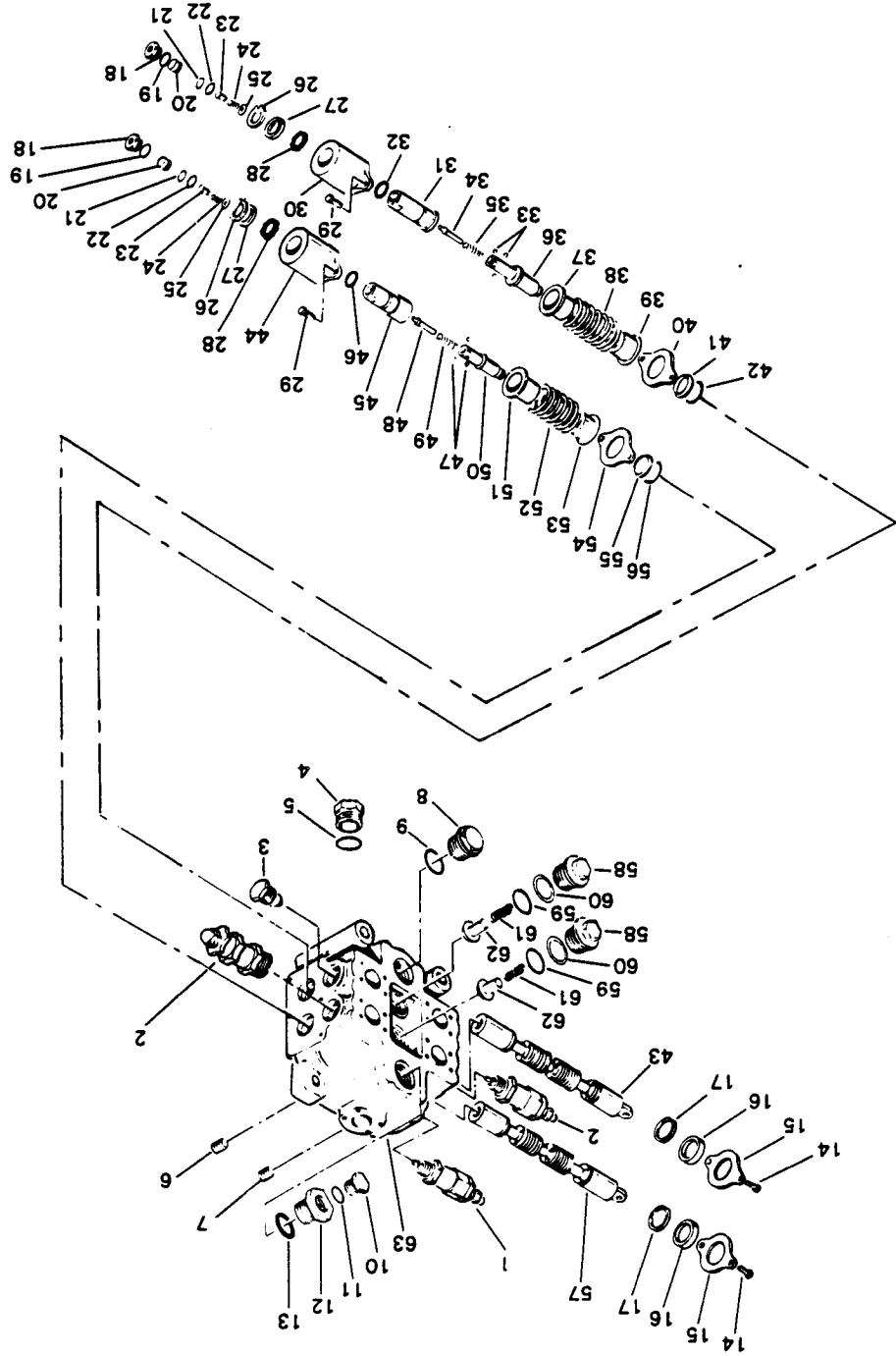
HYDRAULICS

HYDRAULICS

REF. NO.	PART NUMBER	DESCRIPTION
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22	934 694 C1	RING, backup (2)
23	878 223 C1	PIN, guide (2)
24	878 221 C1	SPRING (2)
25	934 691 C1	WASHER (2)
26	205 571 H1	RING, snap (2)
27	205 568 H1	WASHER, (3/16" thick) (Order one WASHER, 1 124 591 C1, one SPRING, 1 124 588 C1 and one "O" RING, 1 124 590 C1) (2)
27	1 124 591 C1	WASHER (1/8" thick) (2)
28	1 124 588 C1	SPRING, wave (Used with the 1/8" thick washer) (2)
29	24 840 R1	BOLT, 3/8 NC x 1" (4)
30	205 572 H1	CAP, plunger
31	1 110 137 C1	SLEEVE
32	1 124 590 C1	"O" RING (Used with the 1/8" thick washer)
33	1 139 003 C1	BALL, detent (3)
34	205 567 H1	CAM, detent
35	1 124 589 C1	SPRING
36	1 102 342 C1	PIN
37	174 683 H1	GUIDE, spring
38	885 642 C1	SPRING
39	174 683 H1	GUIDE, spring
40	942 522 C1	PLATE, seal
41	942 524 C1	WIPER
42	942 523 C1	SEAL
43	\$	PLUNGER
44	205 572 H1	CAP, plunger
45	205 570 H1	SLEEVE
46	1 124 590 C1	"O" RING (Used with the 1/8" thick washer)
47	1 139 003 C1	BALL, detent (3)
48	205 567 H1	CAM, detent
49	1 124 589 C1	SPRING
1	943 962 C93	VALVE ASSY, loader control (Not used on machines equipped with a Multi-Purpose Hydraulic or Logger Attachment)
2	25 696 R1	BOLT, 5/8" NC x 7"
	24 883 R1	BOLT, 5/8" NC x 5"
	26 710 R1	BOLT, 5/8" NC x 8"
	25 528 R1	NUT, 5/8" NC (3)
	25 547 R1	WASHER, 5/8" ID (6)
	899 549 R1	SPACER (2)
3		VALVE ASSY, check (Refer to "LOADER CIRCUIT CHECK VALVE")
4	1 102 354 C1	PLUG
5	877 691 C1	"O" RING
6	444 660	PLUG
7	444 660	PLUG
8	148 603 H1	PLUG
9	876 108 C1	"O" RING
10	9 410 356	PLUG
11	27 564 R1	"O" RING
12	1 107 521 C1	PLUG
13	876 108 C1	"O" RING
14	28 091 R1	SCREW, 3/8 NC x 2-1/2" hex-soc-hd cap (4)
15	942 522 C1	PLATE, seal (2)
16	942 524 C1	WIPER (2)
17	942 523 C1	SEAL (2)
18	878 224 C1	PLUG, sleeve (2)
19	876 108 C1	"O" RING (2)
20	934 692 C1	PISTON (2)
21	881 132 C1	"O" RING (2)

LOADER CONTROL VALVE - Continued
(2 Spoil)

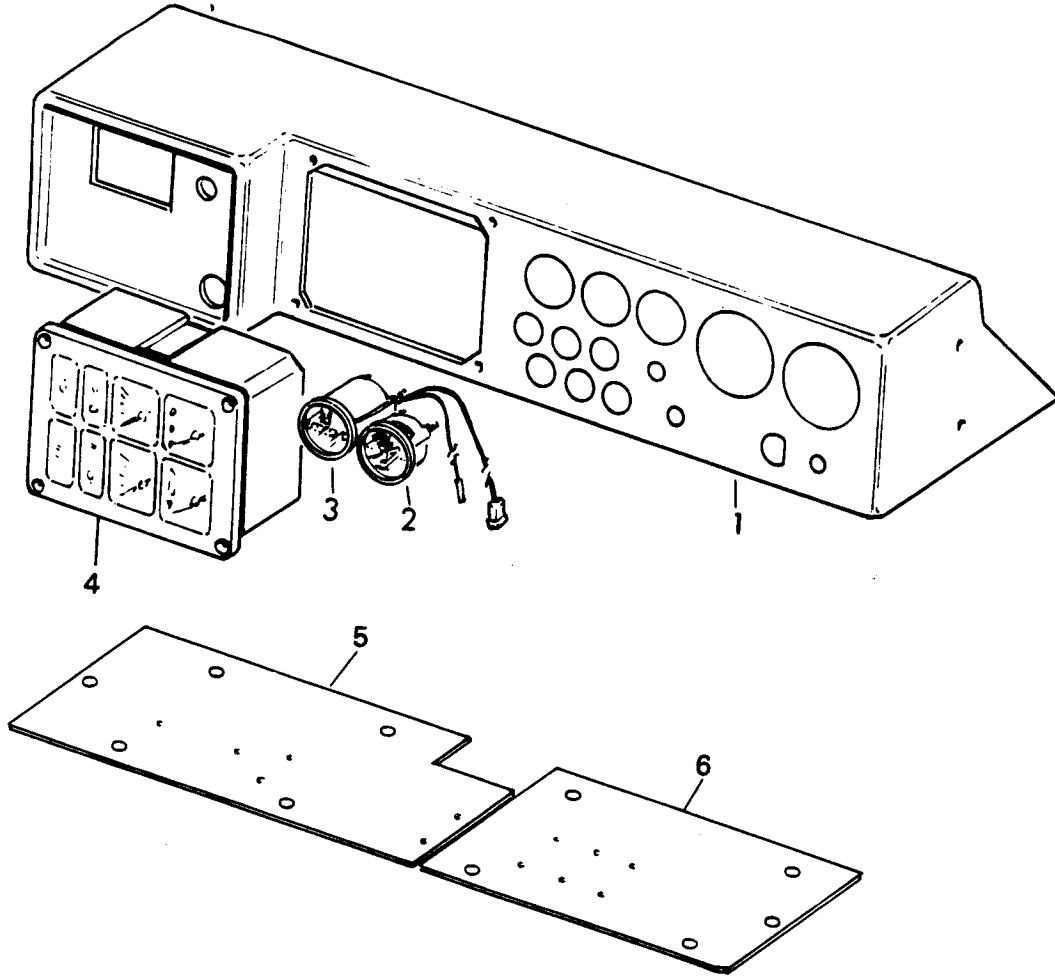


LOADER CONTROL VALVE - Continued
(2 Spool)

HYDRAULICS

INSTRUMENTS

INSTRUMENT PANEL, MOUNTING AND GAUGES

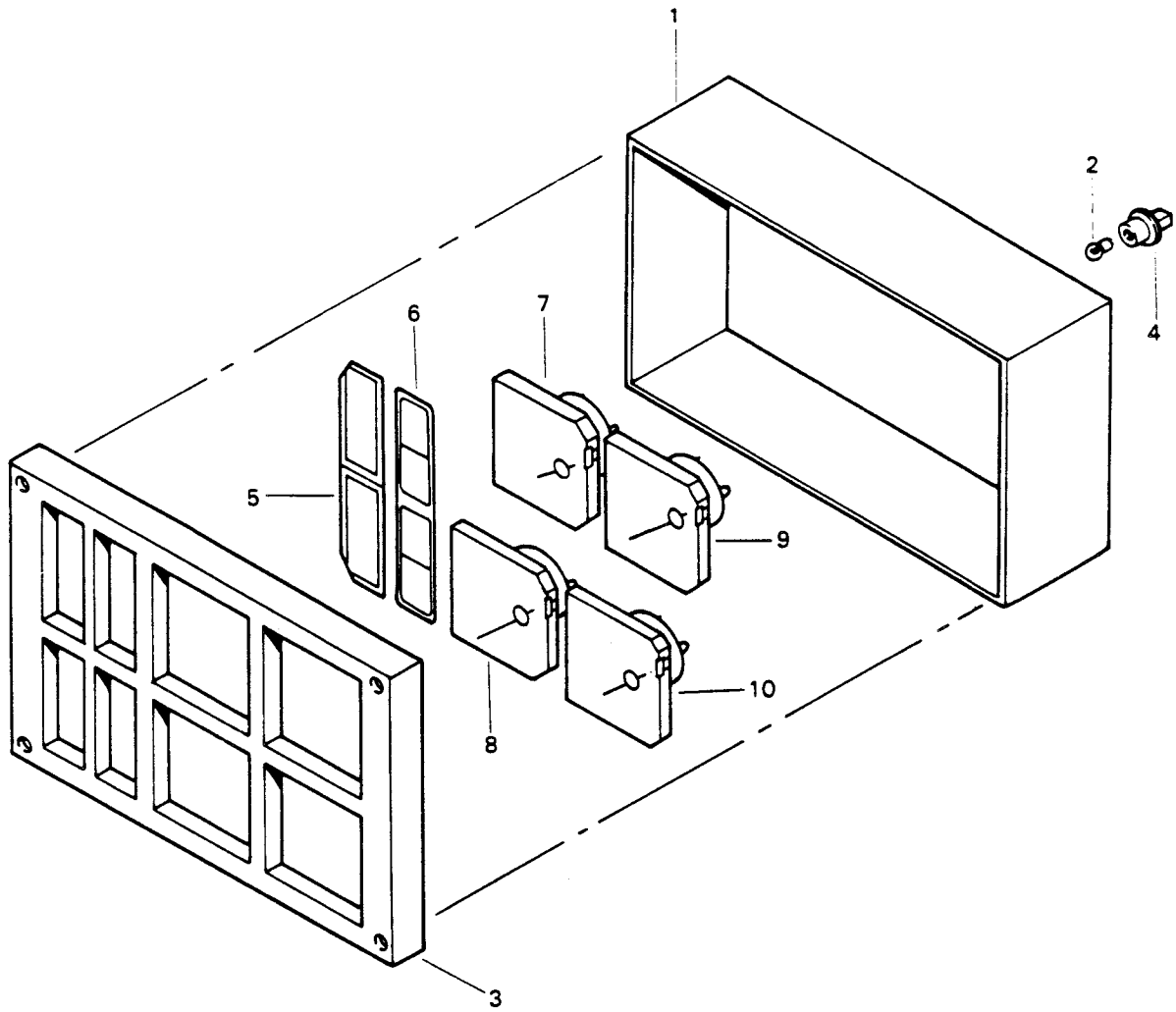


INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
INSTRUMENT PANEL, MOUNTING AND GAUGES - Continued					
1	1 120 663 C4	PANEL, instrument			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (8)			
9	413 979	NUT, 3/8" NC lock (4)			
	25 544 R1	WASHER, 3/8" ID (8)			
2	920 320 C1	GAUGE, air pressure			
	120 614	NUT, No. 10 NF (2)			
	120 217	WASHER, No. 10 lock (2)			
	20 274 R1	BULB (Trade No. 356)			
3	709 145 C2	HOURMETER			
	or				
3	715 916 C1	HOURMETER			
4		CLUSTER ASSEMBLY, gauge (Refer to "GAUGE CLUSTER")			
5	1 120 665 C1	PLATE, LH access			
	160 515	SCREW, 1/4 NC x 1/2" machine (3)			
6	1 120 666 C2	PLATE, RH access			
	160 515	SCREW, 1/4 NC x 1/2" machine (3)			

INSTRUMENTS

GAUGE CLUSTER

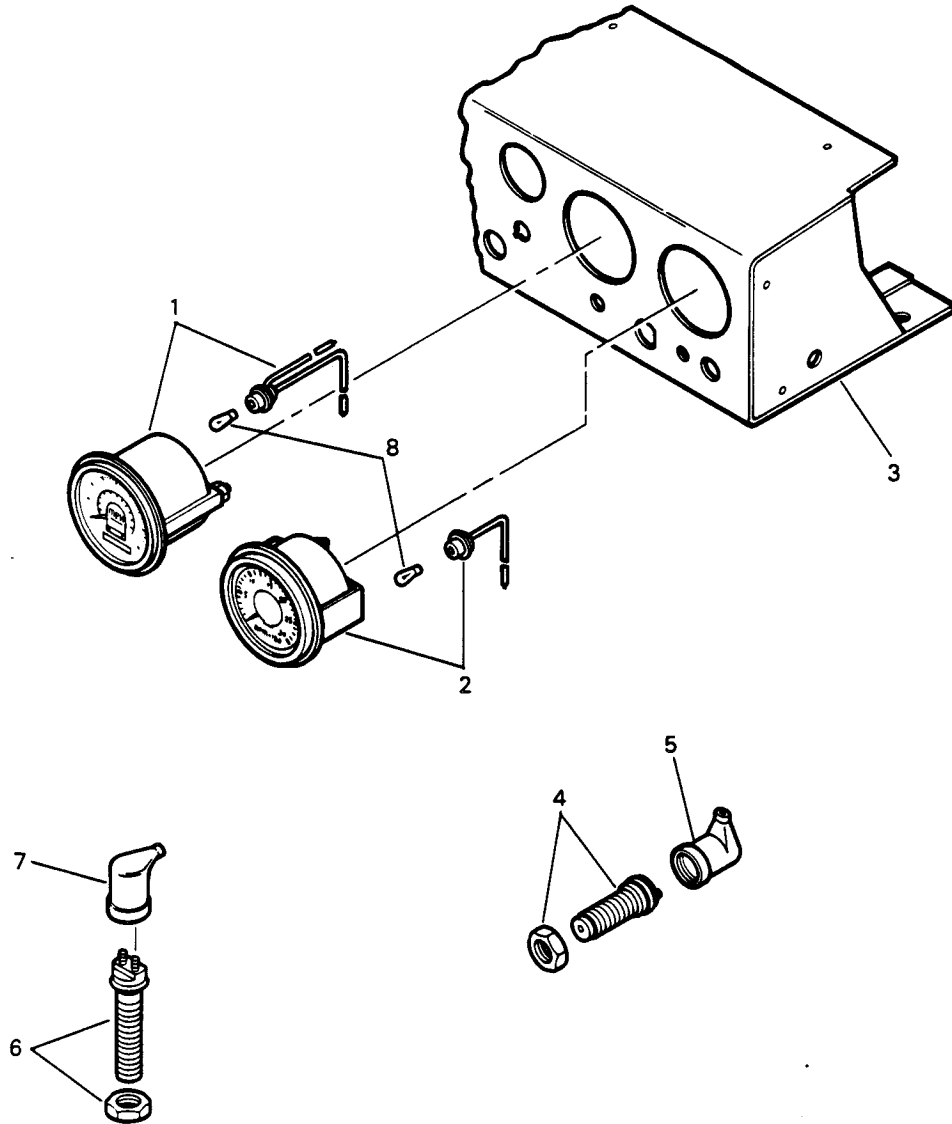


INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GAUGE CLUSTER - Continued					
1	101 585 C91	CLUSTER ASSEMBLY, gauge			
	179 389	SCREW, No. 10 NC x 3/4" flat hd machine (4)			
	or				
	133 578	SCREW, No. 10 NC x 1" flat hd machine (4)			
		Consists of the following parts —			
1	\$	BOX, gauge			
2	27 727 R1	BULB, lamp (Trade No. 464) (8)			
3	121 608 C1	BEZEL, gauge			
4	121 611 C1	SOCKET, bulb (8)			
5	1 104 079 C1	LENS, warning light			
6	1 104 080 C1	LENS, warning light			
7	1 104 083 C2	GAUGE, coolant temperature			
8	1 104 084 C1	GAUGE, converter temperature			
9	1 104 082 C1	GAUGE, fuel level			
10	1 104 081 C1	GAUGE, voltmeter			

INSTRUMENTS

TACHOMETER AND SPEEDOMETER

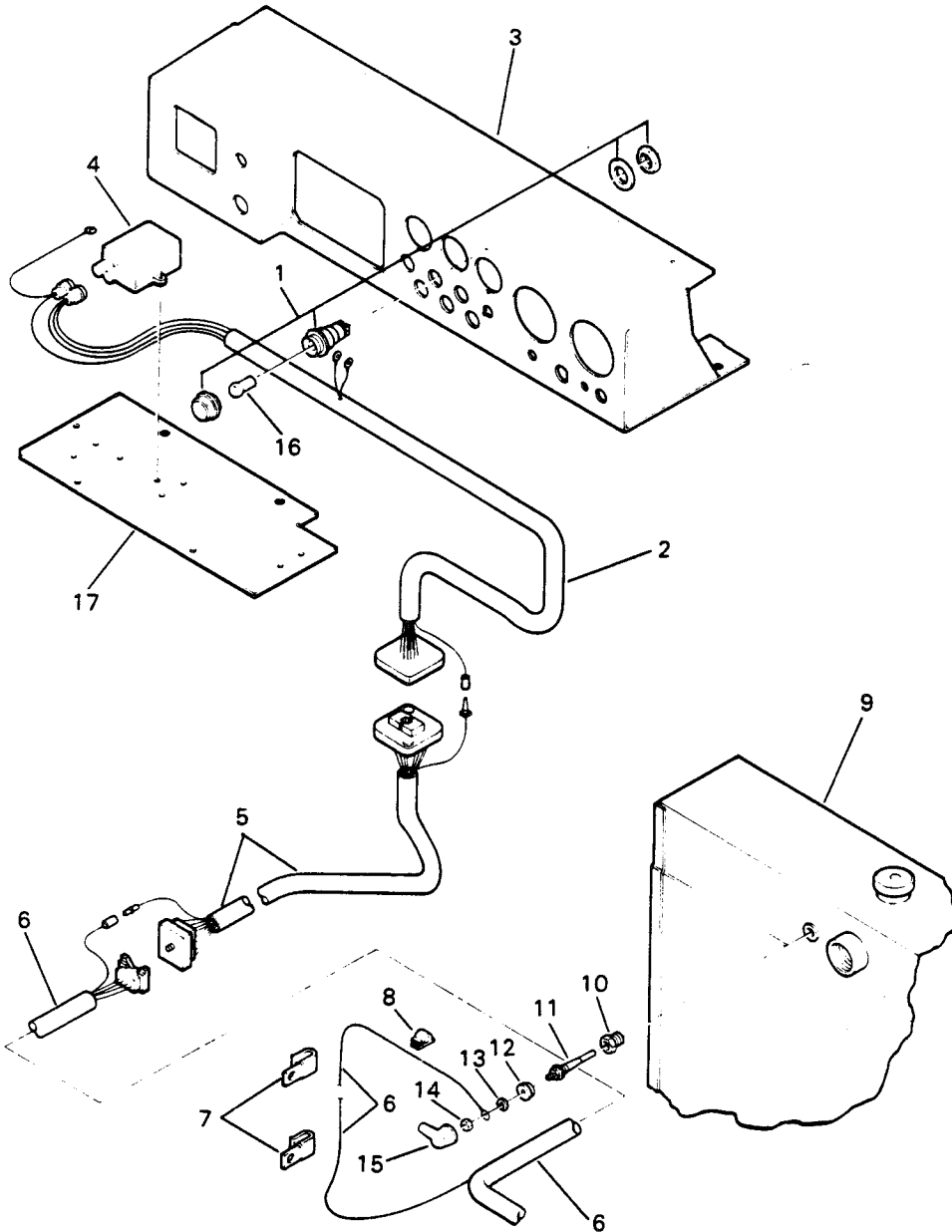


INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
TACHOMETER AND SPEEDOMETER - Continued					
1	704 627 C1	SPEEDOMETER (Motorola Inc.) (Order one SPEEDOMETER, 1 128 969 C1 and one PICKUP, 1 128 494 C1)			
1	1 128 969 C1	SPEEDOMETER (Dixson Instruments)			
2	1 103 899 C1	TACHOMETER			
3		PANEL, instrument (Refer to INSTRUMENT PANEL, MOUNTING AND GAUGES)			
4	121 623 C1	PICKUP, speedometer (Used with the Motorola speedometer)			
4	1 128 494 C1	PICKUP, speedometer (Used with the Dixson speedometer)			
5	121 552 C1	INSULATOR, pickup			
6	121 624 C1	PICKUP, tachometer			
7	121 552 C1	INSULATOR, pickup			
8	193 067	BULB (Trade No. 313) (2)			

INSTRUMENTS

LOW COOLANT LEVEL INDICATOR

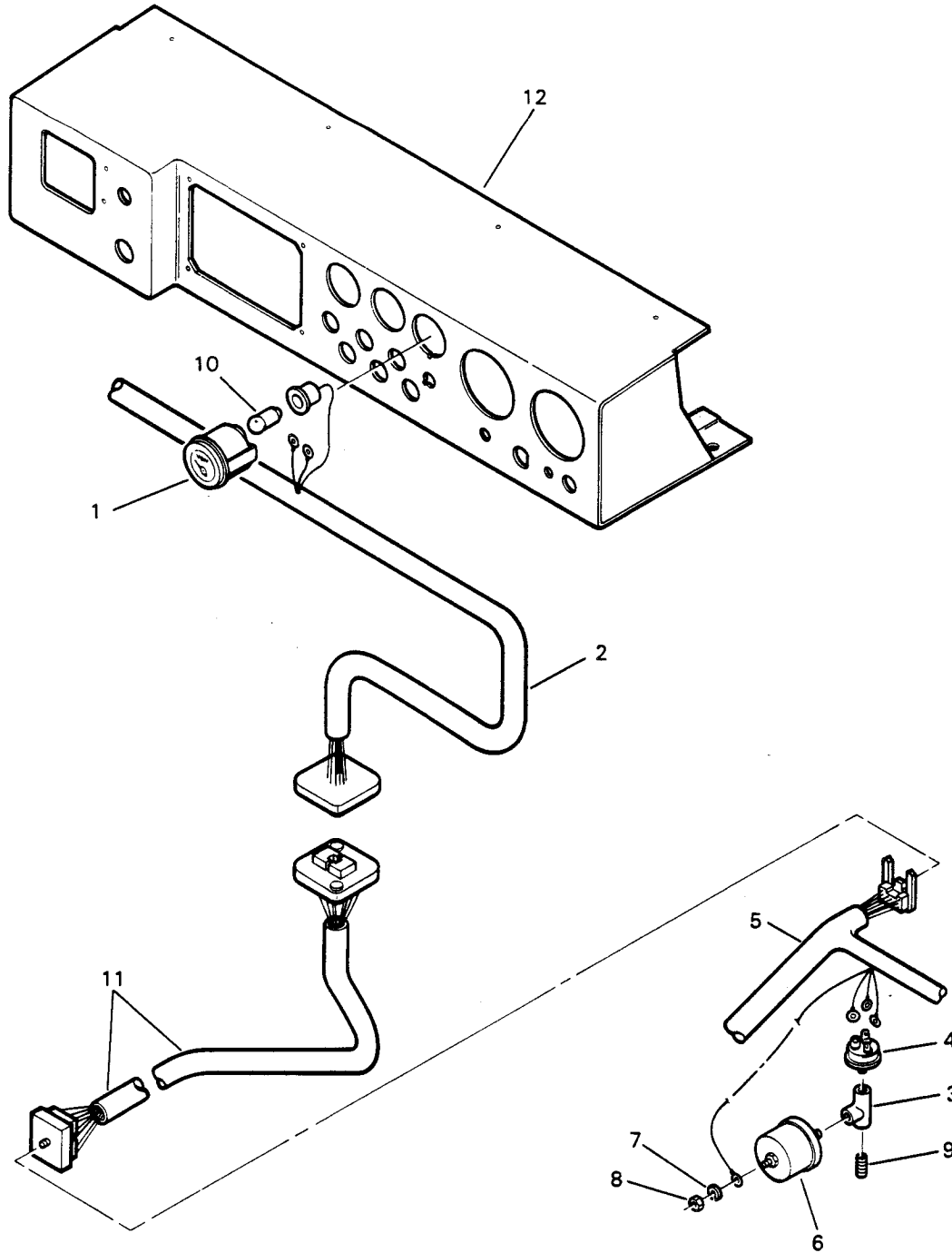


INSTRUMENTS

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
LOW COOLANT LEVEL INDICATOR - Continued					
1	942 884 C91	LIGHT, low coolant level indicator			
2		HARNESS, instrument panel (Refer to "WIRING")			
3		PANEL, instrument (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")			
4	940 963 C1 27 093 R1	BOX, low coolant level control SCREW, No. 10 NC x 5/8" pan-hd machine (2)			
	120 217 26 303 R1	WASHER, No. 10 lock (4) NUT, No. 10 NC (2)			
5		HARNESS, intermediate (Refer to "WIRING")			
6		HARNESS, rear lights (Refer to "WIRING")			
7	263 717 R91	CLIP (2)			
8	931 256 C1	CLIP			
9		RADIATOR (Refer to "RADIATOR, HEAT EXCHANGER AND CONNECTIONS")			
10	119 933	ADAPTER			
11	449 791 C1	PROBE, low coolant level			
12	942 880 C1	BUSHING			
13	120 217	WASHER, No. 10 lock			
14	120 614	NUT, No. 10 NF			
15	399 470 R1	INSULATOR			
16	190 878	BULB (Trade No. 1252)			
17		PLATE, LH access (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")			

INSTRUMENTS

ENGINE OIL PRESSURE GAUGE



INSTRUMENTS

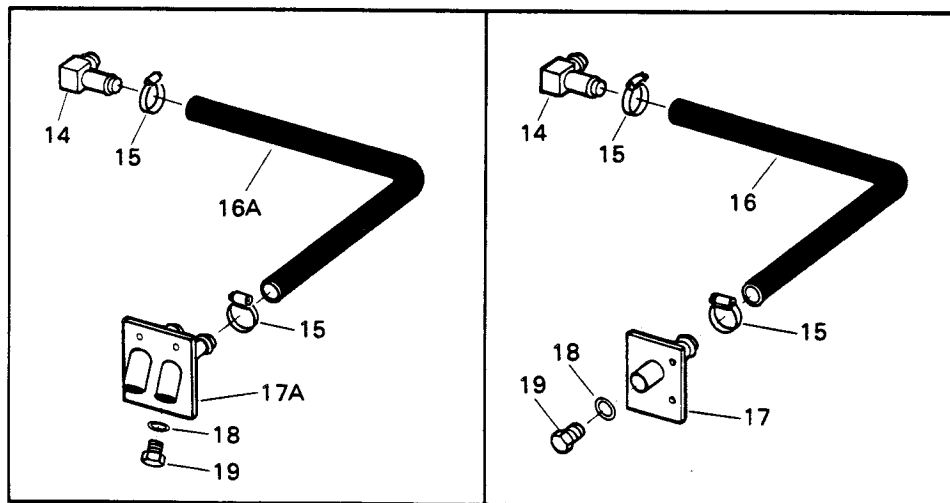
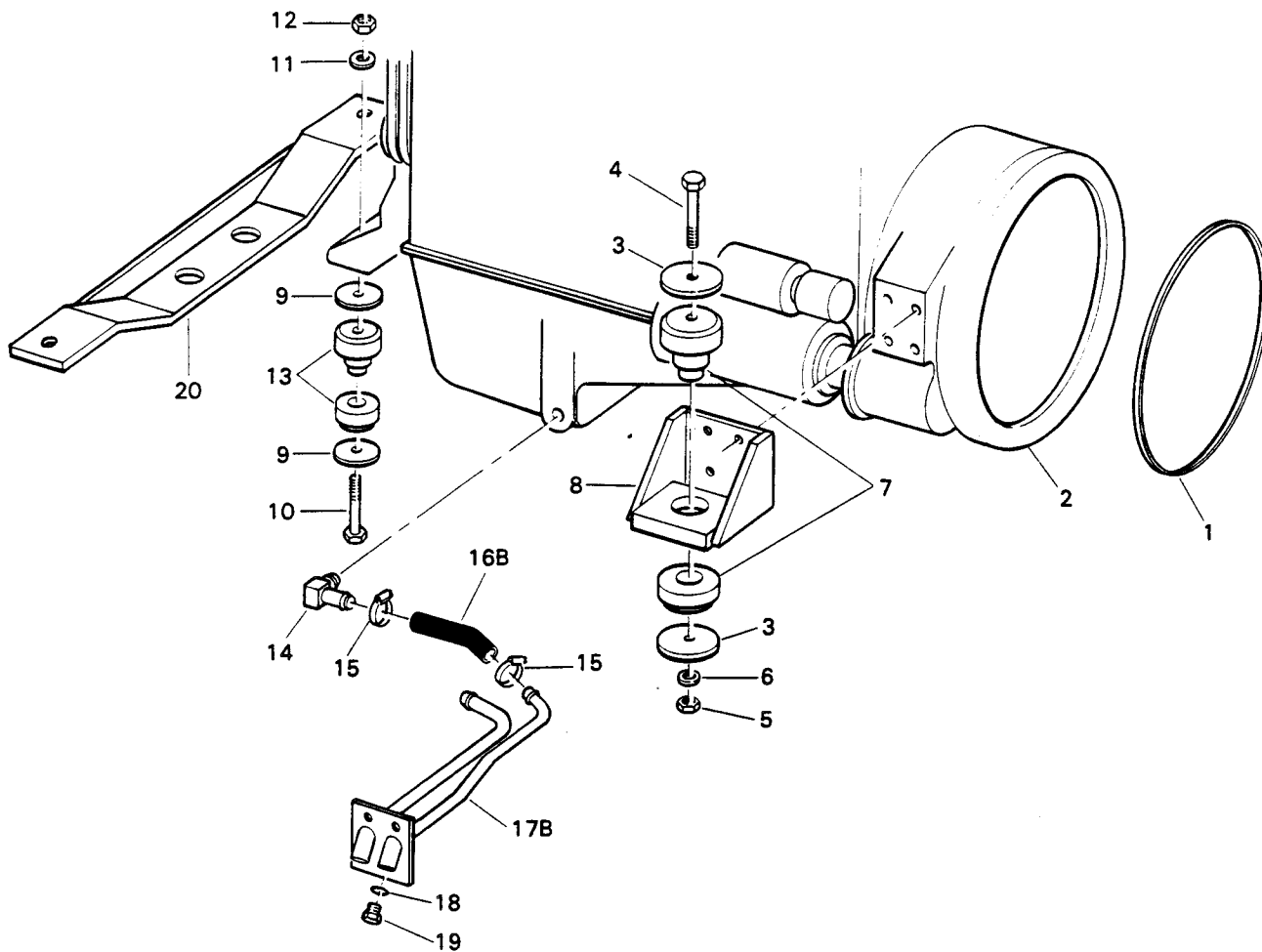
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE OIL PRESSURE GAUGE - Continued					
1	1 105 865 C1	GAUGE, oil pressure			
2		HARNESS, instrument panel (Refer to "WIRING")			
3	9 409 935	TEE (Together w/NIPPLE, 105 406 will work for TEE, 9 409 943)			
4		SWITCH, oil pressure (Refer to "WIRING")			
5		HARNESS, engine (Refer to "WIRING")			
6	1 212 190 H1	SENDER, oil pressure			
7	120 217	WASHER, No. 10 lock			
8	120 614	NUT, No. 10 NF			
9	105 406	NIPPLE (Used w/TEE, 9 409 935)			
10	20 274 R1	BULB (Trade No. 356)			
11		HARNESS, intermediate (Refer to "WIRING")			
12		PANEL, instrument (Refer to "INSTRUMENT PANEL, MOUNTING AND GAUGES")			

POWER

12

POWER

ENGINE, MOUNTING AND OIL DRAIN
U002541 AND BELOW
C002896 AND BELOW

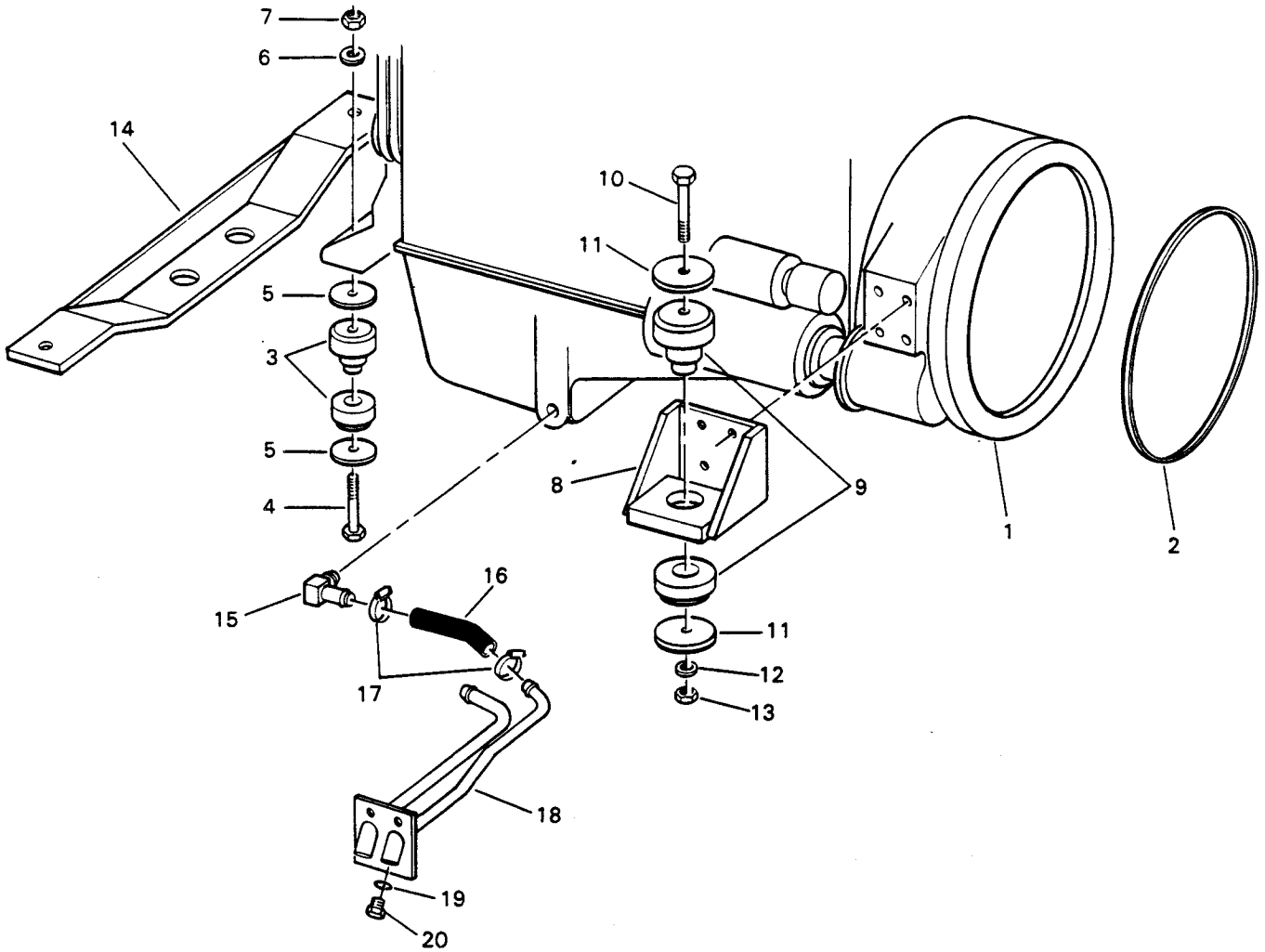


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE, MOUNTING AND OIL DRAIN - Continued			17	184 698 H1	DRAIN, oil (Has one short straight connecting tube)
U002541 AND BELOW					U00# and below
C002896 AND BELOW					COO# and below
1	222 158 H1	RING, engine to converter seal		140 483 H	BOLT, 3/8 NC x 1-1/4" (2)
2	688 014 C91	ENGINE ASSY, DT-414 (Refer to Engine Parts Catalog for service parts)		25 522 R1	NUT, 3/8" NC (2)
				25 544 R1	WASHER, 3/8" ID (4)
2	678 766 C91	ENGINE ASSY, DT-414B (Refer to Engine Parts Catalog for service parts)	17A	1 124 090 C1	DRAIN, oil (Has two short straight connecting tubes)
					U00# through #
					COO# through #
				140 483 H	BOLT, 3/8 NC x 1-1/4" (2)
				25 522 R1	NUT, 3/8" NC (2)
				25 544 R1	WASHER, 3/8" ID (4)
3	1 107 464 C1	WASHER, hardened (4)			
4	25 761 R1	BOLT, 7/8 NC x 5" (2)	17B	1 128 554 C2	DRAIN, oil (Has two long bent connecting tubes)
5	25 530 R1	NUT, 7/8" NC (2)			U00# through 2541
6	27 914 R1	WASHER, 7/8" ID (2)		140 483 H	BOLT, 3/8 NC x 1-1/4" (2)
7	1 107 410 C1	MOUNT, engine (2)		25 522 R1	NUT, 3/8" NC (2)
				25 544 R1	WASHER, 3/8" ID (4)
8	1 107 465 C1	SUPPORT, engine (2)	18	570 828 R1	"O" RING, plug
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (8)	19	9 410 359	PLUG, drain
	25 536 R1	WASHER, 1/2" ID (8)			
9	1 101 409 C1	WASHER, hardened (4)	20	1 130 215 C1	SUPPORT, engine
10	24 882 R1	BOLT, 5/8 NC x 4-1/2" (2)		24 878 R1	BOLT, 5/8 NC x 2-3/4" (2)
11	25 537 R1	WASHER, 5/8" ID (2)		25 547 R1	WASHER, 5/8" ID (4)
				25 528 R1	NUT, 5/8" NC (2)
12	25 528 R1	NUT, 5/8" NC (2)		935 722 C1	HOSE, bulk (3/4" ID x 50 ft. long) (Part number represents one foot of bulk hose) (x)
13	942 862 C1	MOUNT, engine (2)			
14	864 462 R1	ELBOW, 90° engine oil drain			
15	333 710 R91	CLAMP, hose (2)			
16	932 540 C1	HOSE, engine oil drain U001859 and below COO# and below			
16A		HOSE, engine oil drain (Used with oil drain having short straight connecting tubes) (Cut length 23" long from bulk HOSE, 935 722 C1) U001860 through # COO# through #			
16B		HOSE, engine oil drain (Used with oil drain having long bent connecting tubes) (Cut length 8" long from bulk HOSE, 935 722 C1) U00# through 2541 COO# through 2896			

POWER

ENGINE MOUNTING AND OIL DRAIN U003022 AND UP C003000 THROUGH 3021

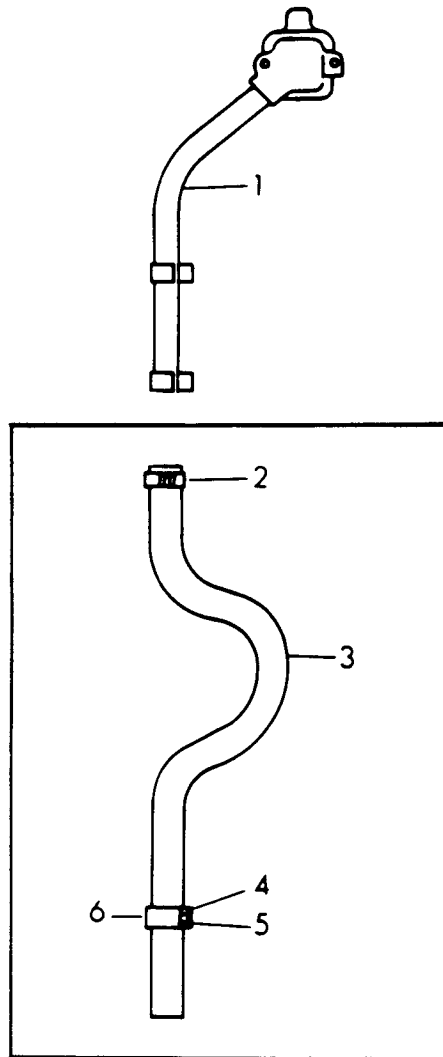


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE MOUNTING AND OIL DRAIN - Continued U003022 AND UP C003000 THROUGH 3021					
1	1 208 182 H91	ENGINE ASSY, DT-466C (Refer to Engine Parts Catalog for service parts)			
2	222 158 H1	RING, engine to converter seal			
3	942 862 C1	MOUNT, engine (2)			
4	24 882 R1	BOLT, 5/8 NC x 4-1/2" (2)			
5	1 101 409 C1	WASHER, hardened (4)			
6	25 537 R1	WASHER, 5/8" ID (2)			
7	25 528 R1	NUT, 5/8" NC (2)			
8	1 107 465 C1	SUPPORT, engine (2)			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (8)			
	25 536 R1	WASHER, 1/2" ID (8)			
9	1 107 410 C1	MOUNT, engine (2)			
10	25 761 R1	BOLT, 7/8 NC x 5" (2)			
11	1 107 464 C1	WASHER, hardened (4)			
12	27 914 R1	WASHER, 7/8" ID (2)			
13	25 530 R1	NUT, 7/8" NC (2)			
14	1 130 215 C1	SUPPORT, engine			
	24 878 R1	BOLT, 5/8 NC x 2-3/4" (2)			
	25 547 R1	WASHER, 5/8" ID (4)			
	25 528 R1	NUT, 5/8" NC (2)			
15	864 462 R1	ELBOW, 90° engine oil drain			
16		HOSE, engine oil drain (Cut length 8" long from bulk HOSE, 935 722 C1)			
17	333 710 R91	CLAMP, hose (2)			
18	1 128 554 C2	DRAIN, oil			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
	25 544 R1	WASHER, 3/8" ID (4)			
19	570 828 R1	"O" RING, plug			
20	9 410 359	PLUG, drain			
	935 722 C1	HOSE, bulk (3/4" ID x 50 ft. long) (Part number represents one foot of bulk hose) (x)			

POWER

ENGINE BREATHER TUBE EXTENSION
U00# AND BELOW
C00# AND BELOW



POWER

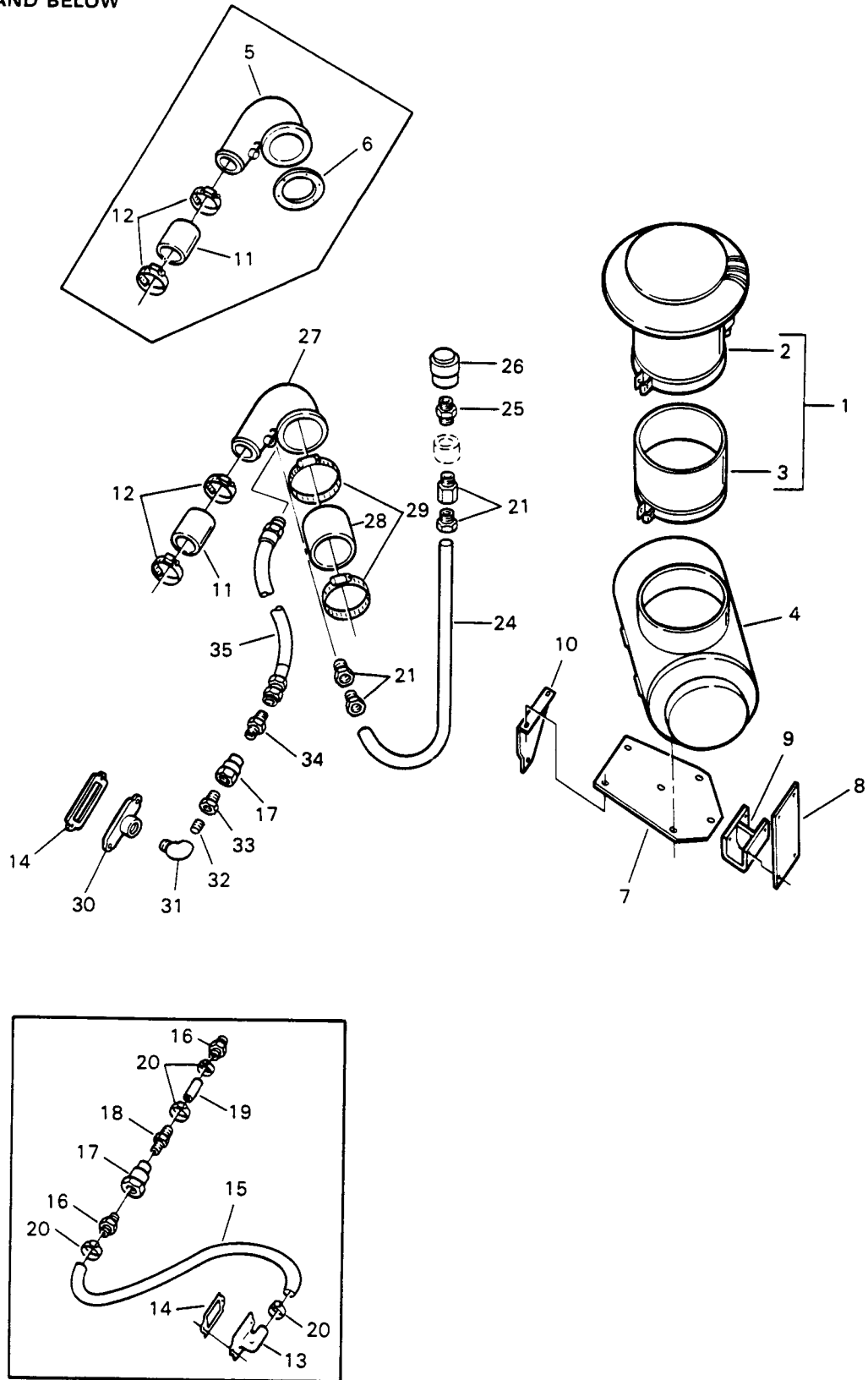
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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ENGINE BREATHER TUBE EXTENSION - Continued
U00# AND BELOW
C00# AND BELOW

1		TUBE, breather (Refer to Engine Parts Catalog)			
2	311 164 C91	CLAMP, hose			
3		HOSE (Cut length 24" long from bulk HOSE, 935 723 C1)			
4	24 859 R1	BOLT, 1/2 NC x 3/4"			
5	25 536 R1	WASHER, 1/2" ID			
6	27 694 R1	CLAMP			
	935 723 C1	HOSE, bulk (1" ID x 50 ft. long) (Part number represents one foot of bulk hose) (x)			

POWER

AIR CLEANER CONNECTIONS U002541 AND BELOW C002896 AND BELOW

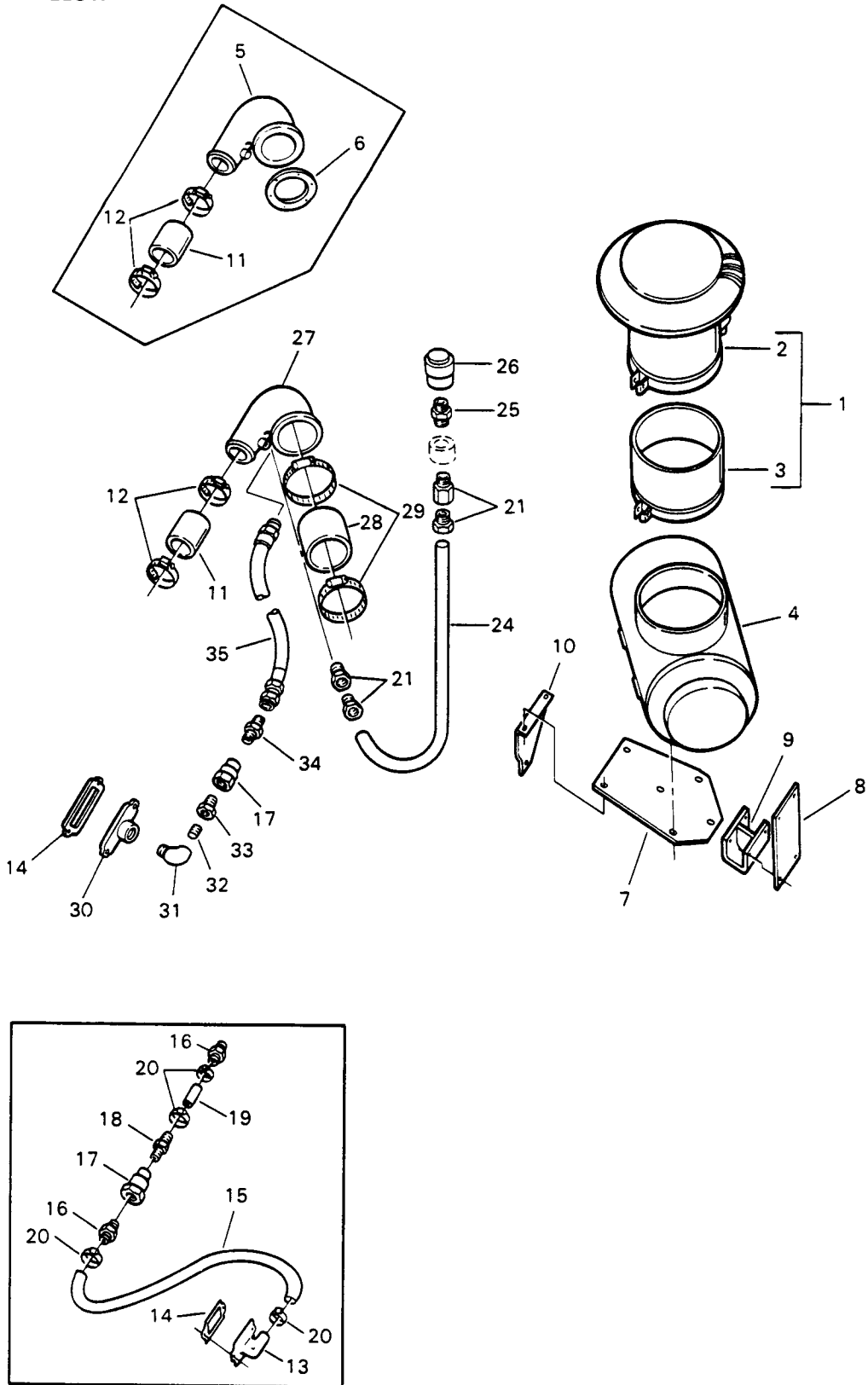


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR CLEANER CONNECTIONS - Continued			17	76 208 R91	VALVE, check
U002541 AND BELOW			18	864 441 R1	NIPPLE, hose
C002896 AND BELOW					U001361 and below
1	1 101 443 C91	PRE-CLEANER ASSEMBLY, air			COO# and below
2	1 103 554 C1	HOOD, pre-cleaner	19		HOSE (Cut length 3" long from bulk HOSE, 935 722 C1)
3	S	BODY, pre-cleaner			U001361 and below
4		AIR CLEANER ASSEMBLY (Refer to "AIR CLEANER")	20	27 723 R1	CLAMP, hose (4)
5	1 101 744 C1	ELBOW, turbo air inlet			U001361 and below
		U001859 and below	21	175 773 H1	CONNECTOR (2)
	140 483 H	BOLT, 3/8 NC x 1-1/4" (6)	24		TUBE (Cut length 38" long from bulk TUBE, 417 196 C2)
	25 522 R1	NUT, 3/8" NC (6)			
	25 534 R1	WASHER, 3/8" ID (6)	25	1 104 135 C1	FITTING, adapter
6	934 937 C3	GASKET, turbo air inlet elbow	26	366 078 C1	INDICATOR
		U001859 and below			
		COO# and below	27	1 123 822 C1	PIPE, turbo air inlet
7	1 101 741 C1	BRACKET, air cleaner			U001860 through 2541
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2)			COO# through 2896
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)	28	690 082 C1	HOSE, turbo air inlet
	25 522 R1	NUT, 3/8" NC (4)			U001860 through 2541
	1 140 753 C1	WASHER (8)			COO# through 2896
8	1 101 742 C3	PLATE, right hand	29	690 069 C1	CLAMP, hose (2)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			U001860 through 2541
	25 522 R1	NUT, 3/8" NC (2)			COO# through 2896
	1 140 753 C1	WASHER (4)	30	868 139 R1	ADAPTER, air compressor inlet
9	685 694 C1	BRACKET, bar			U001362 through 2541
	24 840 R1	BOLT, 3/8 NC x 1" (2)			COO# through 2896
	1 140 753 C1	WASHER (2)		25 493 R1	BOLT, 5/16 NC x 1" (2)
10	1 101 743 C1	SUPPORT, left hand		120 214	WASHER, 5/16" ID lock (2)
	24 839 R1	BOLT, 3/8 NC x 3/4"	31	444 044	ELBOW, 90°
	24 840 R1	BOLT, 3/8 NC x 1"			U001362 through 2541
	1 140 753 C1	WASHER (2)			COO# through 2896
11	690 081 C1	HOSE, turbo air inlet	32	206 463 H1	NIPPLE
12	690 068 C1	CLAMP, hose (2)			U001362 through 2541
13	301 185 R1	ELBOW, air compressor inlet			COO# through 2896
		U001361 and below	33	24 466 R1	REDUCER
		COO# and below			U001362 through 2541
	25 228 R1	BOLT, 5/16 NC x 3/4" (2)			COO# through 2896
	120 214	WASHER, 5/16" lock (2)	34	116 487	CONNECTOR
14	634 867 C1	GASKET, air compressor inlet			U001362 through 2541
15		HOSE (Cut length 30" long from bulk HOSE, 935 722 C1)			COO# through 2896
		U001361 and below			
		COO# and below			
16	864 444 R1	NIPPLE, hose (2)			
		U001361 and below			
		COO# and below			

POWER

AIR CLEANER CONNECTIONS - Continued U002541 AND BELOW C002896 AND BELOW



POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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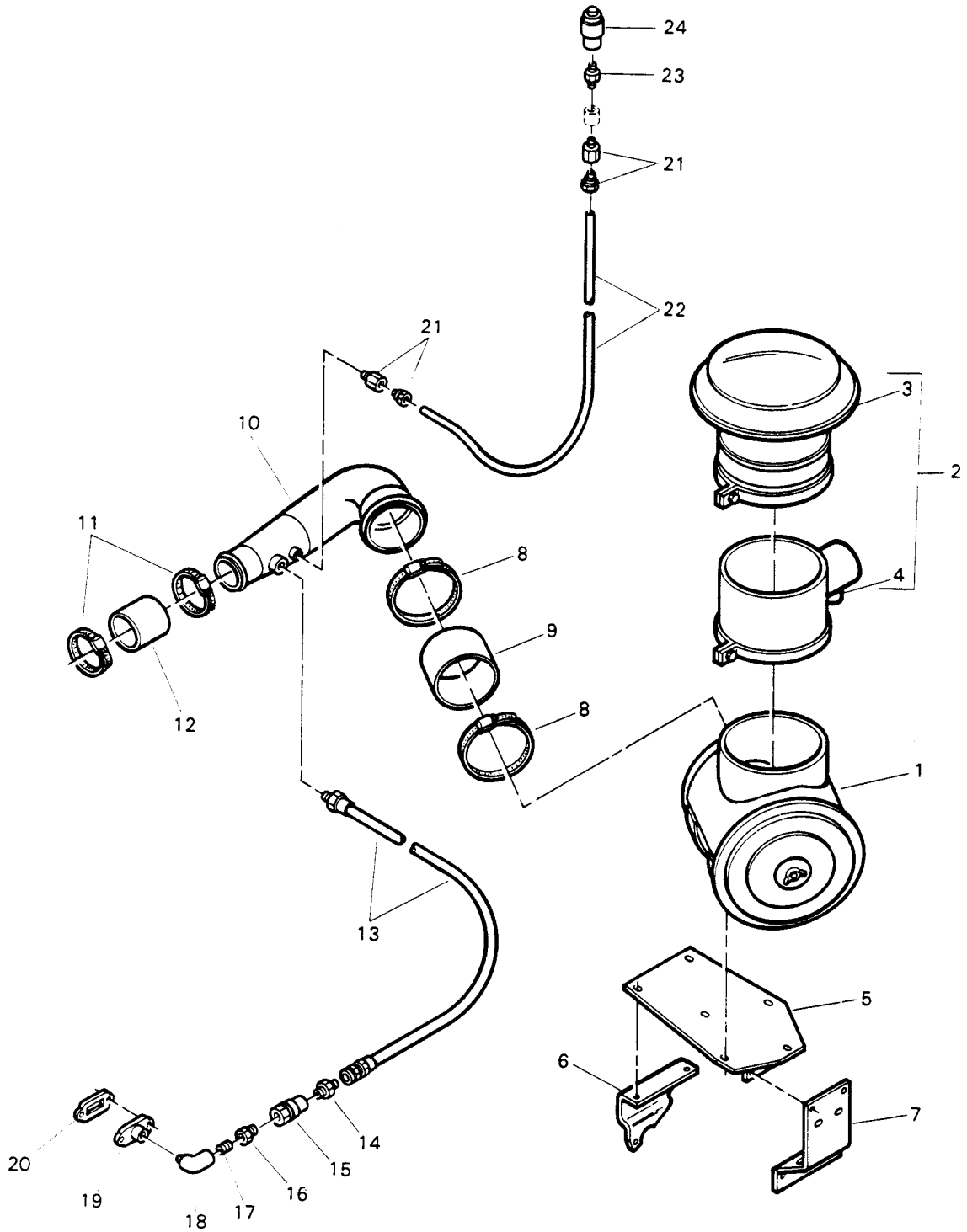
AIR CLEANER CONNECTIONS - Continued
U002541 AND BELOW
C002896 AND BELOW

35	1 122 716 C1	HOSE U001362 through 2541 C00# through 2896
	935 722 C1	HOSE, bulk (3/4" ID x 50 ft. long) (%) (x) U001361 and below C00# and below
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (%) (x)

(%) - Part number represents
one foot of bulk item.

POWER

AIR CLEANER CONNECTIONS
U003022 AND UP
C003000 THROUGH 3021

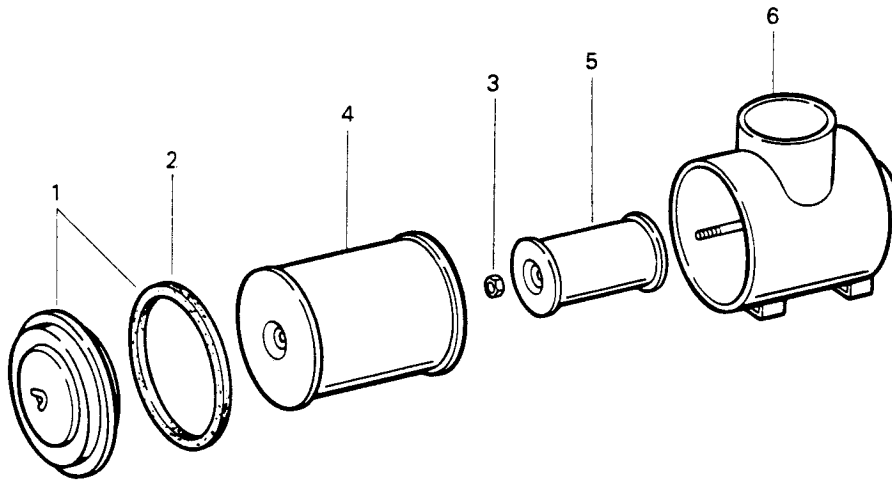


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR CLEANER CONNECTIONS - Continued U003022 AND UP C003000 THROUGH 3021			23	1 104 135 C1	FITTING, adapter
			24	366 078 C1	INDICATOR
1		AIR CLEANER ASSEMBLY (Refer to "AIR CLEANER")		417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (Part number represents one foot of bulk item) (x)
2	1 101 443 C91	PRE-CLEANER ASSEMBLY, air			
3	1 103 554 C1	HOOD, pre-cleaner			
4	S	BODY, pre-cleaner			
5	1 101 741 C1 140 483 H 25 522 R1 1 140 753 C1	BRACKET, air cleaner BOLT, 3/8 NC x 1-1/4" (2) NUT, 3/8" NC (2) WASHER (4)			
6	1 101 743 C1 24 839 R1 24 840 R1 1 140 753 C1	SUPPORT, left hand BOLT, 3/8 NC x 3/4" BOLT, 3/8 NC x 1" WASHER (2)			
7	1 201 025 H1 24 840 R1 24 846 R1 25 522 R1 1 140 753 C1 25 534 R1	SUPPORT, right hand BOLT, 3/8 NC x 1" (2) BOLT, 3/8 NC x 4-1/2" (3) NUT, 3/8 NC (2) WASHER, cone (4) WASHER, 3/8" ID flat (3)			
8	690 069 C1	CLAMP, hose (2)			
9	690 082 C1	HOSE, turbo air inlet			
10	1 123 822 C1	PIPE, turbo air inlet			
11	690 068 C1	CLAMP, hose (2)			
12	690 081 C1	HOSE, turbo air inlet			
13	1 122 716 C1	HOSE, air compressor inlet			
14	116 487	CONNECTOR			
15	76 208 R91	VALVE, check			
16	24 466 R1	REDUCER			
17	206 463 H1	NIPPLE			
18	444 044	ELBOW, 90°			
19	868 139 R1 25 493 R1 120 214	ADAPTER, air compressor inlet BOLT, 5/16 NC x 1" (2) WASHER, 5/16" ID lock (2)			
20	634 867 C1	GASKET, air compressor inlet			
21	175 773 H1	CONNECTOR (2)			
22		TUBE (Cut length 38" long from bulk TUBE, 417 196 C2)			

POWER

AIR CLEANER

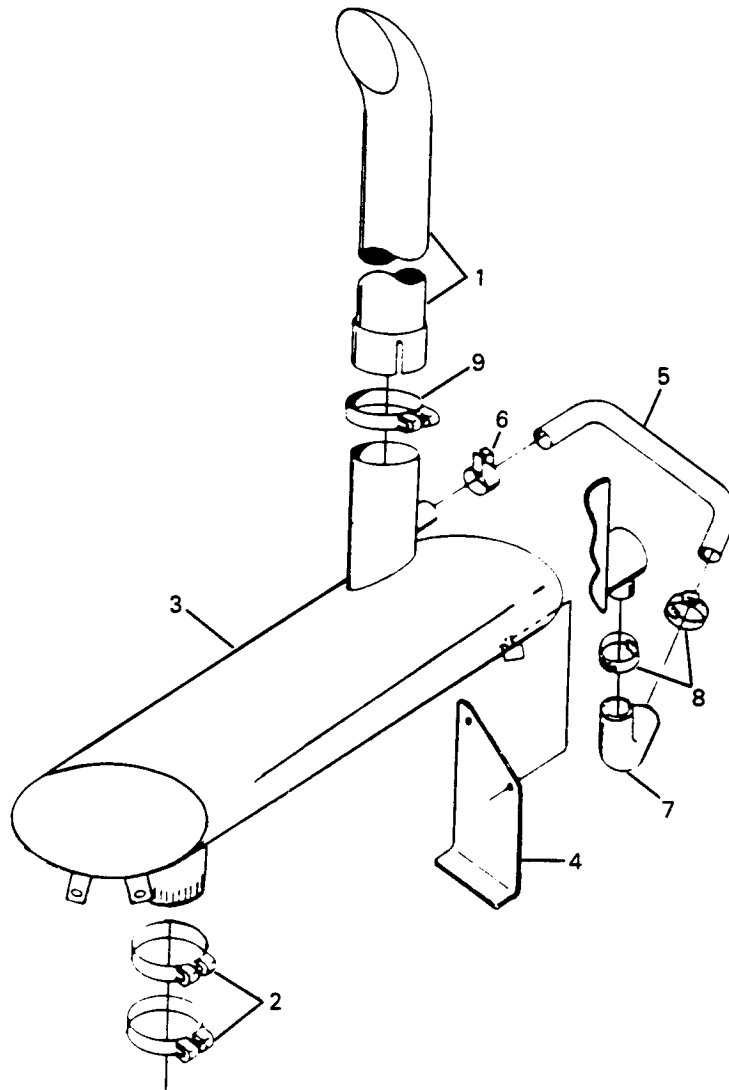


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
AIR CLEANER - Continued					
1	101 441 C91	AIR CLEANER ASSY U001859 and below C00# and below			
1	123 821 C91	AIR CLEANER ASSY U001860 and up C00# and up			
	24 840 R1	BOLT, 3/8 NC x 1" (4)			
1	140 753 C1	WASHER (4) Consists of the following parts —			
1	627 936 C91	COVER ASSEMBLY			
2	630 691 C1	GASKET, cover seal			
3	634 858 C1 189 796	NUT PIN, cotter			
4	627 934 C1	ELEMENT, primary			
5	627 935 C1	ELEMENT, safety			
6	S	BODY, air cleaner			

POWER

EXHAUST MUFFLER & CONNECTIONS



POWER

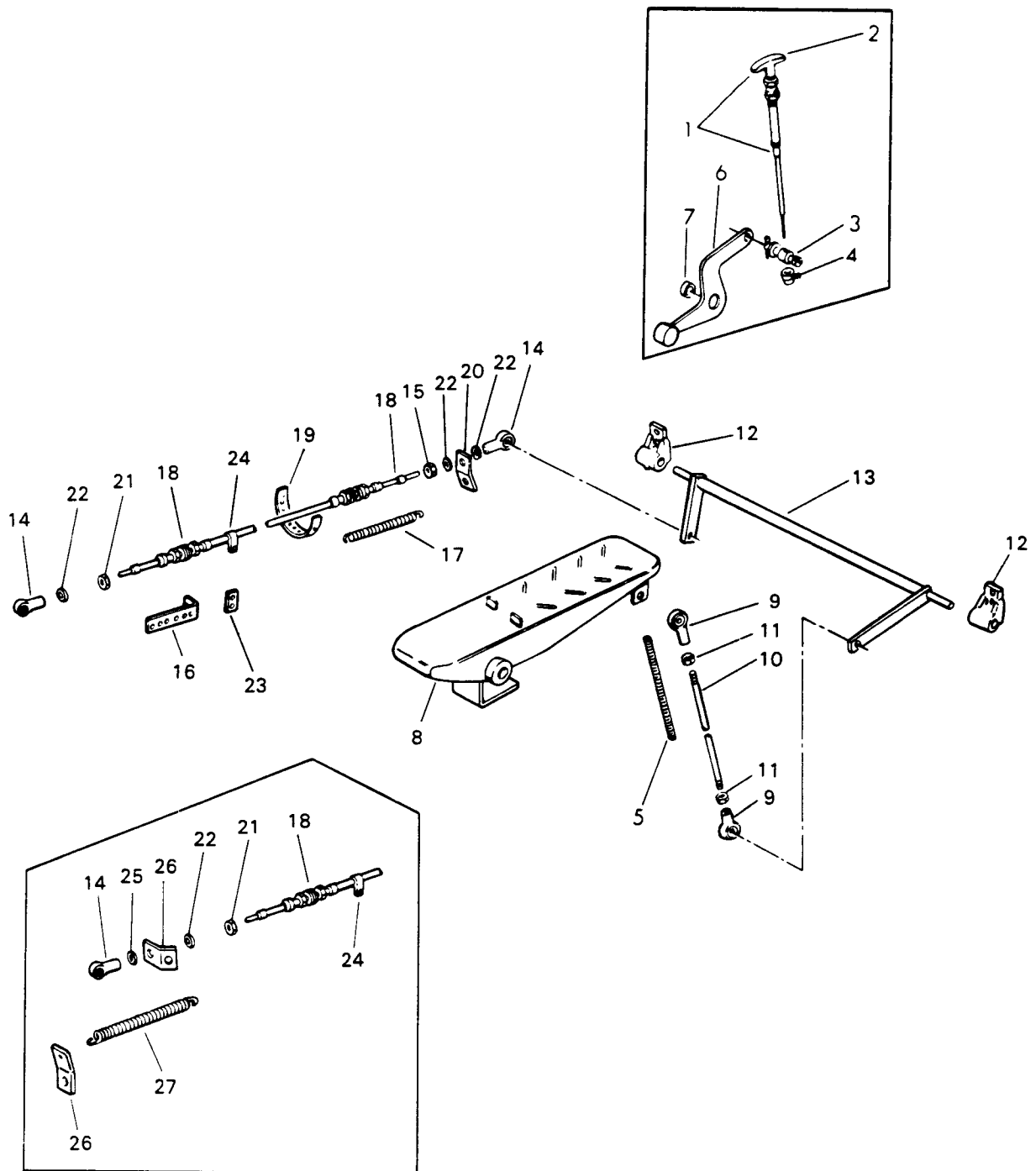
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
EXHAUST MUFFLER & CONNECTIONS - Continued					
1	1 122 526 C1	TUBE, exhaust			
2	674 502 C1	CLAMP, tube (2)			
	24 844 R1	BOLT, 3/8 NC x 3-1/2" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
	1 140 753 C1	WASHER (4)			
3	1 101 442 C4	MUFFLER			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
	1 140 753 C1	WASHER (4)			
4	1 101 971 C1	BRACKET, muffler			
	83 968 R1	BOLT, 9/16 NC x 1-1/2"			
	27 516 R1	WASHER, 9/16" ID			
	or				
	26 054 R1	WASHER, 9/16" ID			
5	1 101 745 C1	TUBE, aspirator			
6	680 813 C1	CLAMP, aspirator tube			
	24 841 R1	BOLT, 3/8 NC x 1-1/2"			
	25 522 R1	NUT, 3/8" NC			
	1 140 753 C1	WASHER (2)			
7	680 528 C1	ELBOW, aspirator tube			
8	681 209 C1	CLAMP, elbow (2)			
	or				
8	279 026 R1	CLAMP, elbow (2)			
9	1 123 053 C1	CLAMP, exhaust tube			
	24 844 R1	BOLT, 3/8 NC x 3-1/2"			
	25 522 R1	NUT, 3/8" NC			
	1 140 753 C1	WASHER (2)			

POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FUEL TANK AND PIPING - Continued			23	935 522 C1	STRAP, hose
1	701 922 C2	CAP ASSY, filler	24	615 261 C1	ELBOW, 90°
2	1 135 444 C1	FILTER, filler	25	9 402 864	ELBOW, 90°
3	1 101 588 C3 132 900	SENDER, fuel level SCREW, No. 10 NF x 3/8 rd-hd (5)	26	629 841 R1	RING, retaining (2)
			26	933 288 R1	RING, retaining (2)
4	107 755 H1	GASKET, fuel sender	27	219 323	PIPE (Used with VENT, 91 916 R91)
5	201 826 R1 24 840 R1 125 003	FLANGE, sender BOLT, 3/8 NC x 1" (4) SEAL (4)	28	111 644	COUPLING (Used with VENT, 91 916 R91)
6	155 932 H2	GASKET, flange	29	91 916 R91	VENT, air
7	944 445 C3	HOSE, suction U002541 and below C002896 and below	30	650 382 C91	PADLOCK w/KEYS
				129 083 R1	CLAMP (2)
7	1 206 145 H91	HOSE, suction U003022 and up C003000 through 3021		25 522 R1	NUT, 3/8" NC
8	944 446 C3	HOSE, return			
9	20 972 R1	PLUG			
	or				
9	445 673	PLUG			
10	1 120 468 C2 24 874 R1 24 876 R1 9 412 231 25 537 R1	TANK, fuel BOLT, 5/8 NC x 1-3/4" (2) BOLT, 5/8 NC x 2-1/4" (2) NUT, 5/8" NC lock (2) WASHER, 5/8" ID (6)			
11	1 120 477 C1	TUBE, vent (Order one VENT, 91 916 R91, one COUPLING, 111 644 and one PIPE, 219 323)			
15	618 688 C2	GASKET, cap			
16	923 397 C91	CAP ASSY, locking			
17	S	PIN			
18	23 221 R1	RING, retaining			
19	300 027 R1	RING, retaining			
	or				
19	309 056 R1	RING, retaining			
20	S	CAP			
21	9 402 708	CONNECTOR (Used with TUBE, 1 120 477 C1 or 926 896 C2)			
22	972 555 R1 24 838 R1 25 534 R1	CLAMP (Used with TUBE, 1 120 477 C1 or 926 896 C2) BOLT, 3/8 NC x 1/2" WASHER, 3/8" ID			

POWER

ACCELERATOR LINKAGE
U002541 AND BELOW
C002896 AND BELOW

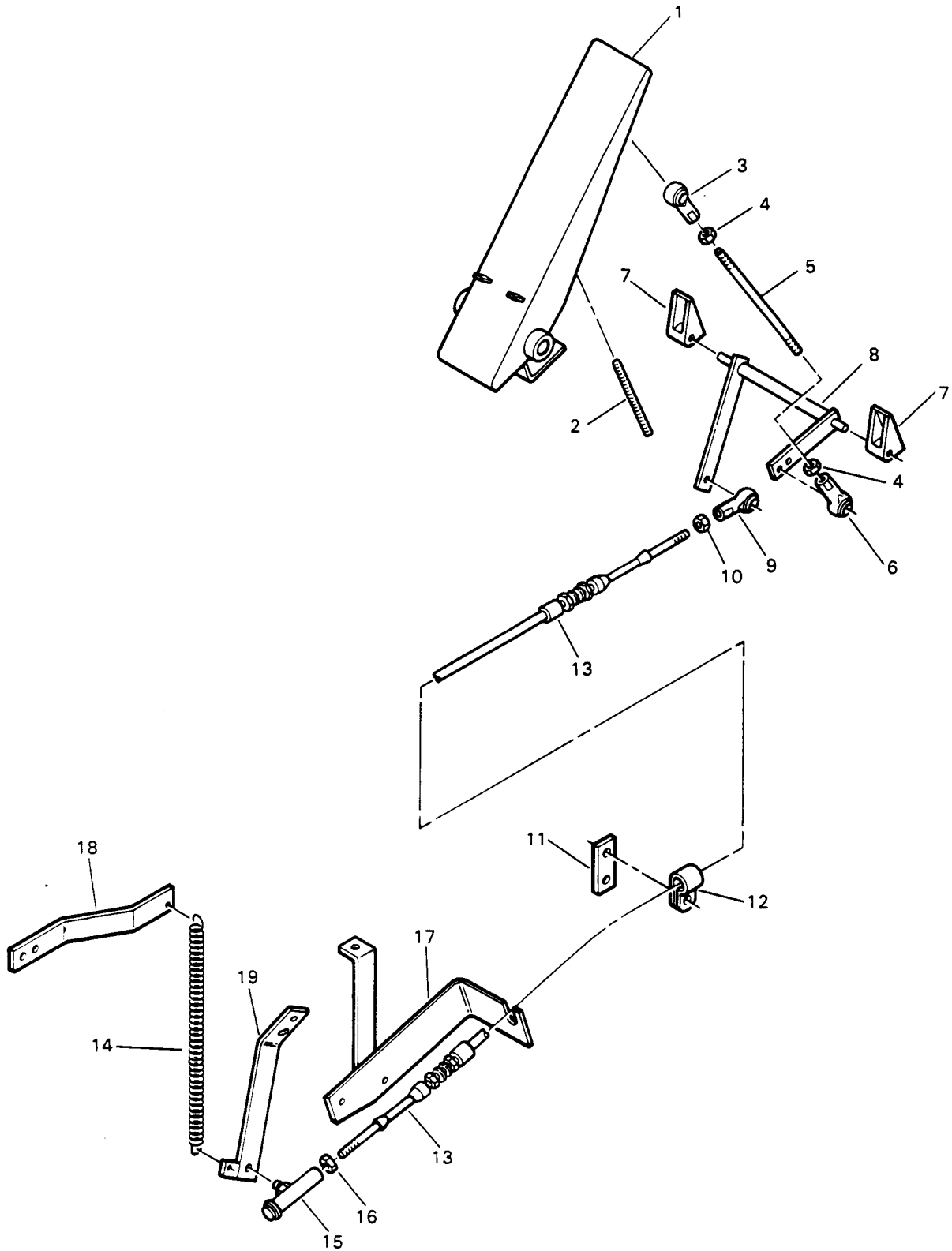


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ACCELERATOR LINKAGE - Continued			17	119 059 H1	SPRING, return
U002541 AND BELOW			18	218 655 H3	CABLE, control
C002896 AND BELOW					U002201 and below
1	879 047 C91	CABLE ASSY, hand control			C000529 and below
		U001872 and below	18	1 126 882 C91	CABLE, control
		C00# and below			U002202 through 2541
2	170 273 C1	HANDLE			C000530 through 2896
		U001872 and below	19	935 464 C1	STRAP, cable (2)
		C00# and below	20	HA-932	CLIP, spring mounting
3	172 842 H1	FITTING, lever	21	25 930 R1	NUT, 1/4" NF jam
		U001872 and below	22	25 542 R1	WASHER, 1/4" ID (3)
		C00# and below	23	176 949 H1	BAR, clamp mounting
4	879 100 C91	CLAMP			U001856 through 2541, also
		U001872 and below			01778, 01779, 01830, 01834,
		C00# and below			01841, 01844, 01846, 01847,
5	936 977 C1	ROD, stop			01849, 01850, 01852, 01853,
	25 520 R1	NUT, 5/16" NC (2)			01854
	25 543 R1	WASHER, 5/16" ID			C00# through 2896
6	879 602 C2	LEVER	24	141 453 H1	CLAMP, cable
		U001872 and below			U001856 through 2541, also
		C00# and below			01778, 01779, 01830, 01834,
	25 522 R1	NUT, 3/8" NC			01841, 01844, 01846, 01847,
	140 483 H	BOLT, 3/8 NC x 1-1/4"			01849, 01850, 01852, 01853,
	25 534 R1	WASHER, 3/8" ID (2)			01854
7	879 046 C1	SPACER			C00# through 2896
		U001872 and below		24 861 R1	BOLT, 1/2 NC x 1-1/4"
		C00# and below		25 526 R1	NUT, 1/2" NC
8		PEDAL ASSY, accelerator		25 536 R1	WASHER, 1/2" ID (2)
		(Refer to "ACCELERATOR	25	25 542 R1	WASHER, 1/4" ID
		PEDAL")			U00# and below
9	514 358 C1	END, rod (2)			C00# and below
	25 751 R1	BOLT, 5/16 NC x 1-1/4" (2)	26	HA-932	CLIP, spring mounting (2)
	9 413 977	NUT, 5/16" NC lock (2)			U00# and below
	25 543 R1	WASHER, 5/16" ID (6)			C00# and below
10	121 186 H1	ROD	27	119 059 H1	SPRING, return
11	114 493	NUT, 5/16" NF jam (2)			U00# and below
					C00# and below
12	894 389 C1	BEARING (2)			
	25 222 R1	BOLT, 1/4 NC x 3/4" (4)			
	120 380	WASHER, 1/4" ID lock (4)			
	25 542 R1	WASHER, 1/4" ID flat (4)			
13	899 277 C1	LEVER, bellcrank			
14	899 392 C1	END, rod (2)			
	26 110 R1	NUT, 1/4" NC lock (2)			
	25 485 R1	BOLT, 1/4 NC x 1-1/4" (2)			
	25 542 R1	WASHER, 1/4" ID (2)			
15	25 930 R1	NUT, 1/4" NF jam			
16	1 103 333 C2	SUPPORT, control cable			
	25 534 R1	WASHER, 3/8" ID (4)			
	101 896 R1	BOLT, 3/8 NC x 1-1/8" (2)			
	25 522 R1	NUT, 3/8" NC (2)			

POWER

ACCELERATOR LINKAGE
U003022 AND UP
COO3000 THROUGH 3021

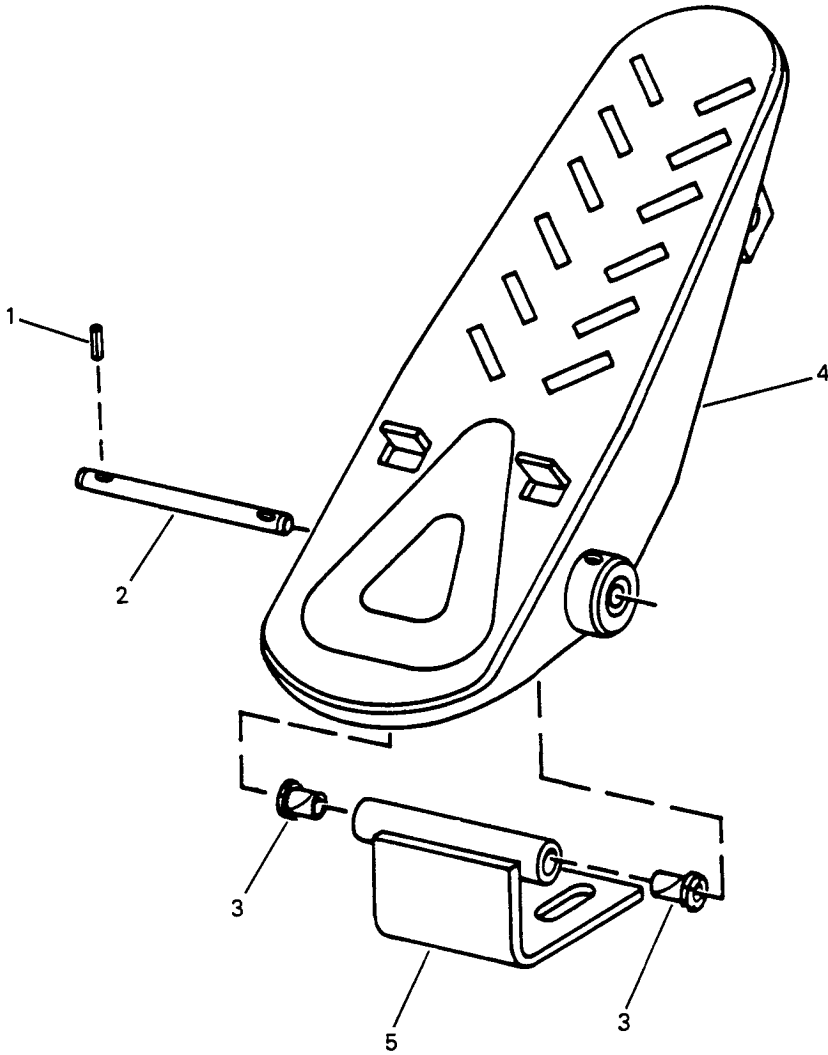


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ACCELERATOR LINKAGE - Continued U003022 AND UP COO3000 THROUGH 3021			19	1 208 156 H91	LEVER, control
				30 193 R1	BOLT, M6 x 20 (2)
				25 532 R1	WASHER, 1/4" ID x 5/8" OD x 1/16" thick (2)
				25 542 R1	WASHER, 1/4" ID x 5/8" OD x 3/32" thick (2)
1		PEDAL ASSY, accelerator (Refer to "ACCELERATOR PEDAL")			
2	936 977 C1	ROD, stop			
	25 520 R1	NUT, 5/16" NC (2)			
	25 533 R1	WASHER, 5/16" ID			
3	514 358 C1	END, rod			
	25 751 R1	BOLT, 5/16 NC x 1-1/4"			
	9 413 977	NUT, 5/16" NC lock			
4	114 493	NUT, 5/16" NF jam (2)			
5	626 148 C1	ROD			
6	514 358 C1	END, rod			
	25 654 R1	BOLT, 5/16 NC x 1-1/2"			
	9 413 977	NUT, 5/16" NC lock			
7	894 389 C1	BEARING (2)			
	25 222 R1	BOLT, 1/4 NC x 3/4" (4)			
	120 380	WASHER, 1/4" ID lock (4)			
	25 542 R1	WASHER, 1/4" ID flat (4)			
8	1 108 557 C2	LEVER, bellcrank			
9	899 392 C1	END, rod			
	25 485 R1	BOLT, 1/4 NC x 1-1/4"			
	26 110 R1	NUT, 1/4" NC lock			
	25 542 R1	WASHER, 1/4" ID (3)			
10	25 930 R1	NUT, 1/4" NF jam			
11	176 949 H1	BAR, clamp mounting			
12	141 453 H1	CLAMP, cable			
	24 861 R1	BOLT, 1/2 NC x 1-1/4"			
	25 526 R1	NUT, 1/2" NC			
	25 536 R1	WASHER, 1/2" ID (2)			
13	1 126 882 C91	CABLE, control			
14	117 256 H1	SPRING, return			
15	1 207 833 H1	JOINT, ball			
	26 030 R1	NUT, 1/4" NF			
	25 542 R1	WASHER, 1/4" ID			
16	25 930 R1	NUT, 1/4" NF jam			
17	1 207 997 H91	SUPPORT, cable			
	101 896 R1	BOLT, 3/8 NC x 1-1/8" (2)			
	25 534 R1	WASHER, 3/8" ID (2)			
18	1 207 955 H3	BAR, spring anchor			
	101 896 R1	BOLT, 3/8 NC x 1-1/8" (2)			
	25 522 R1	NUT, 3/8" NC			
	25 534 R1	WASHER, 3/8" ID (2)			

POWER

ACCELERATOR PEDAL

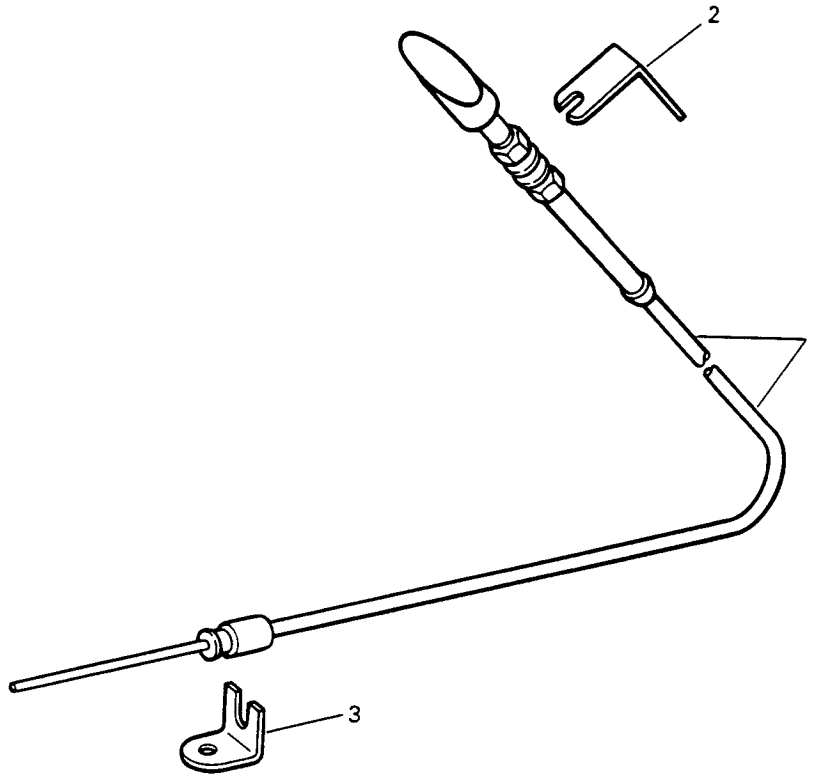


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ACCELERATOR PEDAL - Continued					
	875 853 C91	PEDAL ASSY, accelerator			
	25 483 R1	BOLT, 1/4 NC x 1" (2)			
	25 532 R1	WASHER, 1/4" ID flat (4)			
	26 110 R1	NUT, 1/4" NC lock (2)			
		Consists of the following parts —			
1	17 271 R1	PIN, roll			
2	303 491 R1	PIN, pivot			
3	370 686 R1	BUSHING (2)			
4	875 855 C1	PEDAL, accelerator			
5	875 857 C1	HINGE, pedal			

POWER

ENGINE SHUTDOWN CABLE
U002541 AND BELOW
C002896 AND BELOW

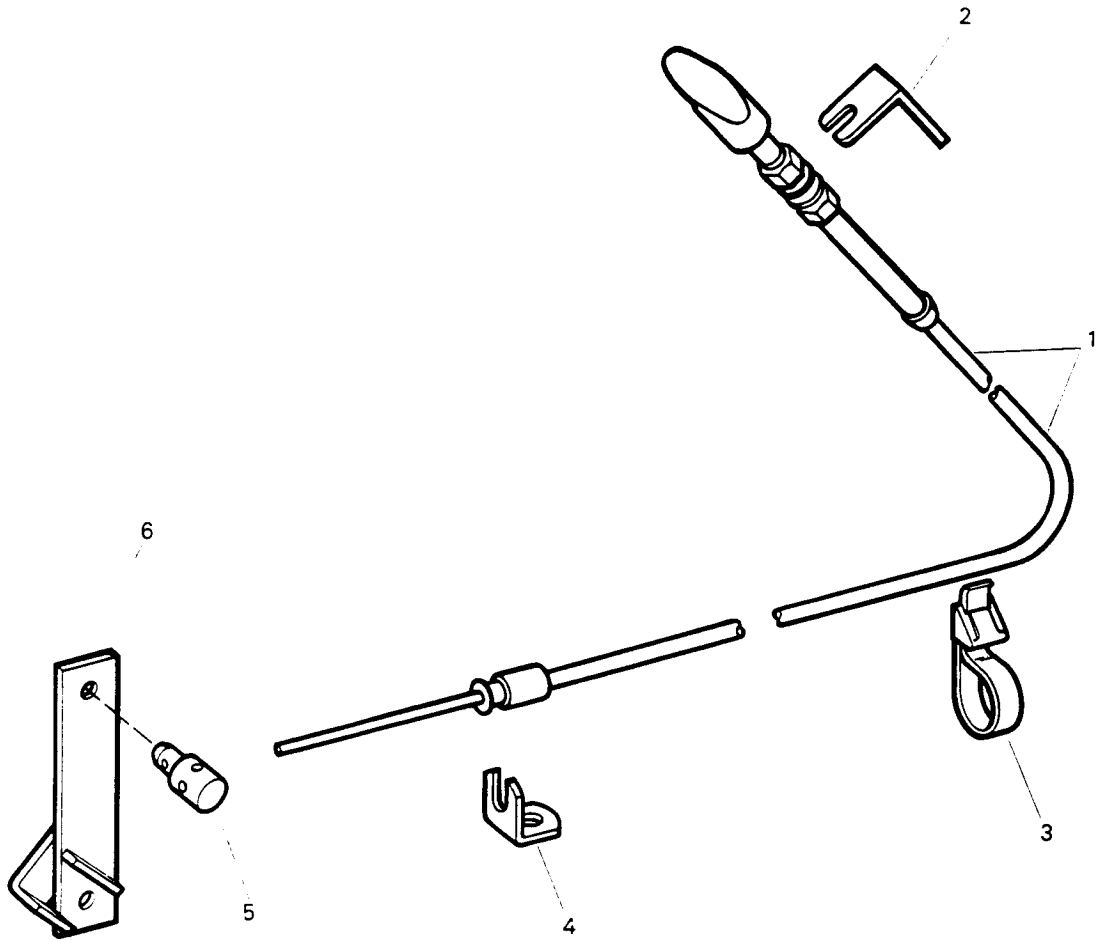


POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE SHUTDOWN CABLE - Continued					
U002541 AND BELOW					
C002896 AND BELOW					
1	929 907 C1	CABLE, shutdown			
1	1 021 402 C1	CABLE, shutdown			
2	891 895 C2	ANGLE, cable mounting			
3	606 474 C1	CLAMP, cable			
	25 222 R1	BOLT, 1/4 NC x 3/4"			
	25 519 R1	NUT, 1/4" NC			
	25 542 R1	WASHER, 1/4" ID			

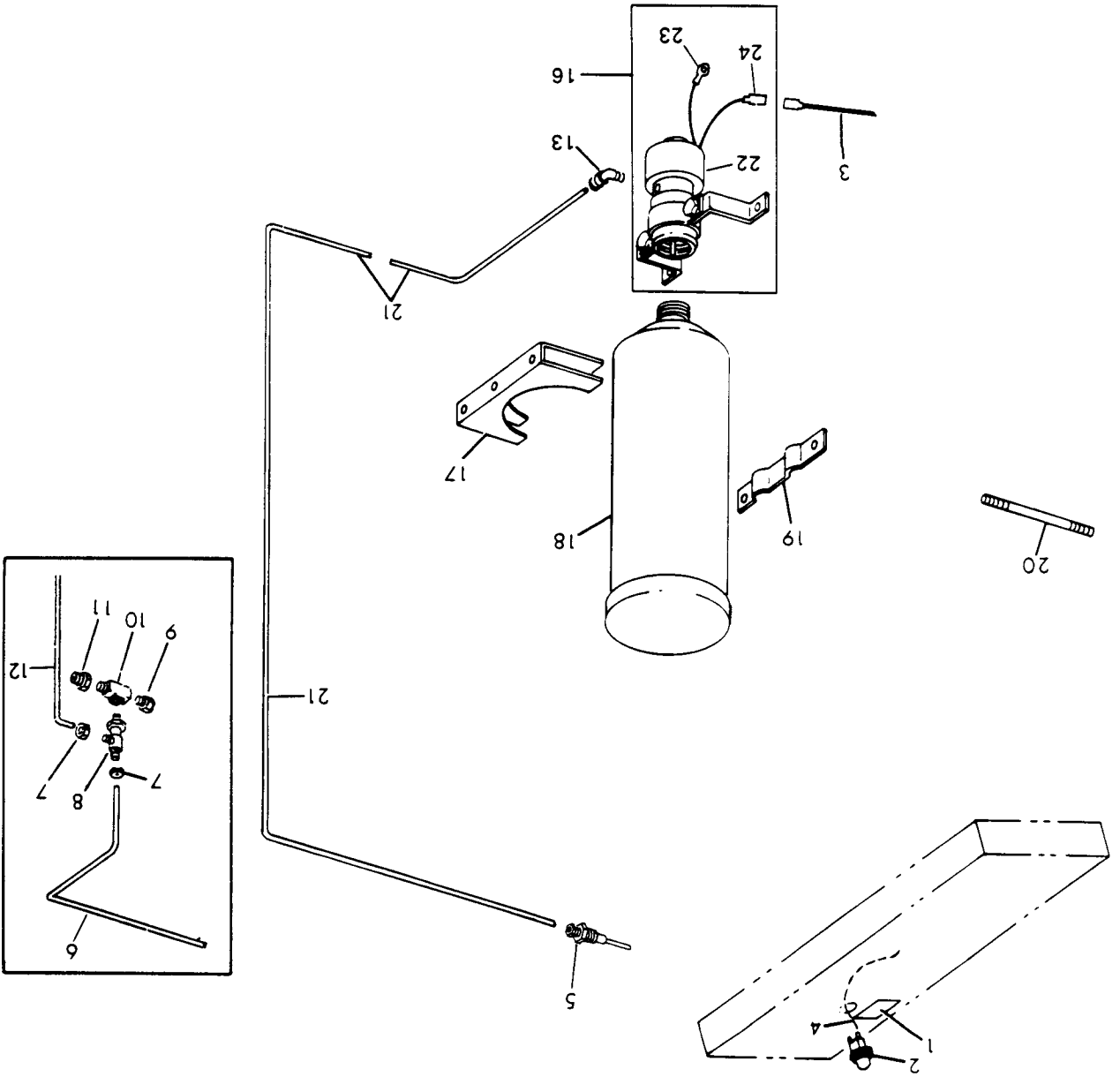
POWER

ENGINE SHUTDOWN CABLE
U003022 AND UP
C003000 THROUGH 3021



POWER

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ENGINE SHUTDOWN CABLE - Continued					
U003022 AND UP					
C003000 THROUGH 3021					
1	929 907 C1	CABLE, shutdown			
	or				
1	1 021 402 C1	CABLE, shutdown			
2	891 895 C2	ANGLE, cable mounting			
	24 839 R1	BOLT, 3/8 NC x 3/4"			
	25 544 R1	WASHER, 3/8" ID			
3	610 213 C91	STRAP, cable			
4	606 474 C1	CLAMP, cable			
	25 222 R1	BOLT, 1/4 NC x 3/4"			
	25 532 R1	WASHER, 1/4" ID			
	26 110 R1	NUT, 1/4" NC lock			
5	1 208 261 H1	PIVOT, swivel			
	436 747	SCREW, No. 10 NF x 5/16 pan head			
	25 707 R1	WASHER, 1/4" ID			
	103 361	PIN, cotter			
6	1 207 934 H91	BAR, connecting			
	30 193 R1	BOLT, M6 x 20			
	30 381 R1	NUT, M6 prevailing torque			



ETHER START

POWER

POWER

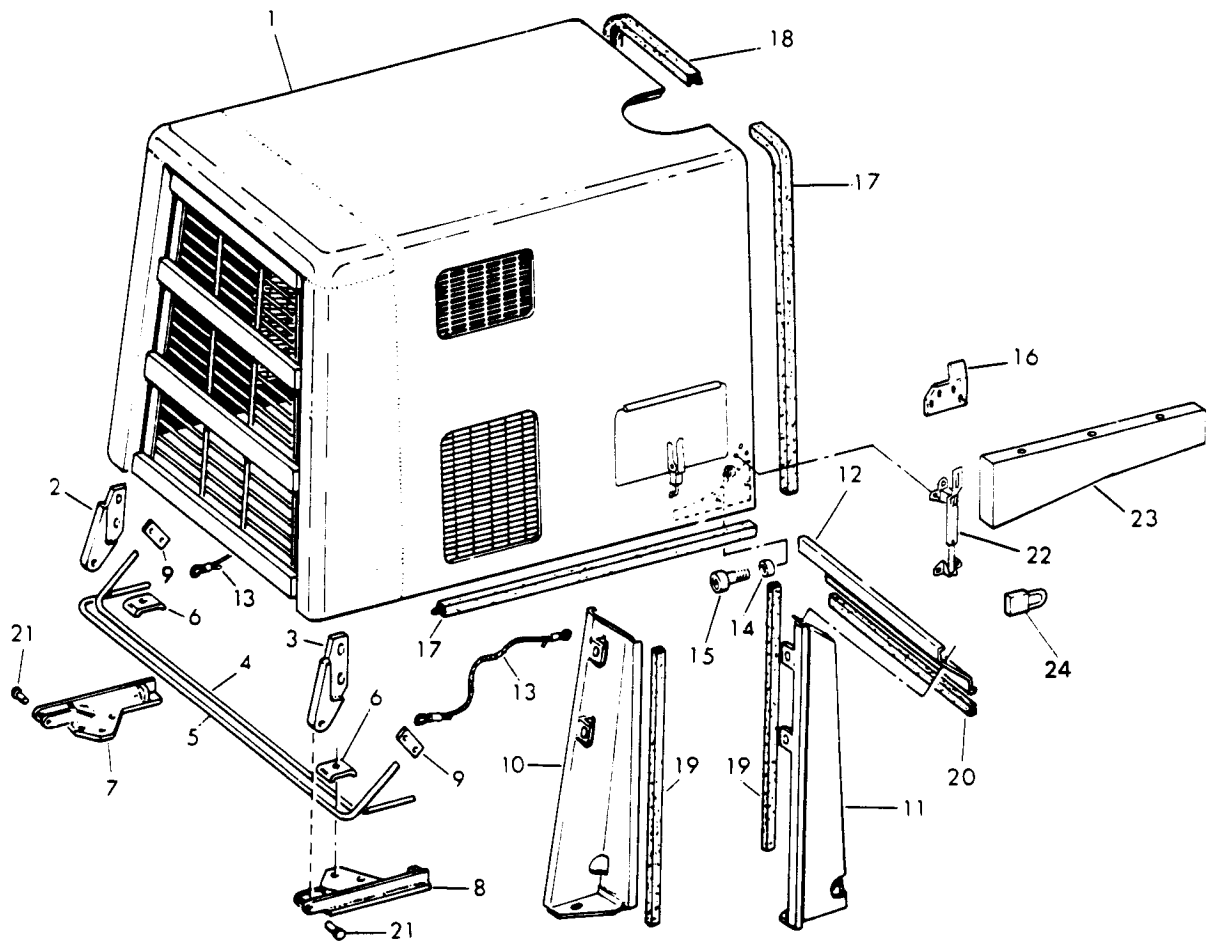
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
ETHER START - Continued			24	188 395 R1	CONNECTOR, electrical
				188 396 R1	TERMINAL, electrical
1	1 104 424 C1	PRODUCT GRAPHIC		417 195 C2	TUBE, bulk (1/8" OD x 50 ft. long) (Part number represents one foot of bulk item) (X)
2	106 699 C91	SWITCH, ether start			
3	\$	WIRE, ether start to ether start switch (Part of Engine Harness; refer to "WIRING")			(@) - Order bulk TUBE, 417 195 C2; cut length 51" long.
4	\$	WIRE, circuit breaker to ether start switch (Part of Instrument Panel Harness; refer to "WIRING")			
5	1 102 179 C1	NOZZLE			
6		TUBE (Cut length 23" long from bulk TUBE, 417 195 C2) (@)			
7	121 220	NUT (@) (2)			
8	930 309 C1	THERMOCLOZ (@)			
9	20 990 R1	PLUG, pipe (@)			
10	444 150	TEE (@)			
11	120 322	BUSHING (@)			
12		TUBE (Cut length 21" long from bulk TUBE 417 195 C2) (@)			
13	172 832 H1	ELBOW			
16	1 106 541 C91	VALVE and COIL ASSY, ether start			
	25 752 R1	BOLT, 1/4 NC x 1/4" (2)			
	25 542 R1	WASHER, 1/4" ID flat			
	174 916	WASHER, 1/4" ID lock			
17	1 102 178 C1	SADDLE (2)			
18		CYLINDER, ether (Purchase locally)			
19	1 152 998 C1	BRACKET (2)			
20	1 102 176 C1	STUD (4)			
	25 520 R1	NUT, 5/16" NC (8)			
	120 214	WASHER, 5/16" lock (4)			
	25 543 R1	WASHER, 5/16" flat (4)			
21		TUBE (Cut length 51" long from bulk TUBE 417 195 C2)			
22	S	VALVE and COIL, ether start			
23	200 011	TERMINAL, ground			

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HOOD MOUNTING - Continued			13	1 122 830 C1	CABLE, hood support (2)
U001006 AND BELOW				24 842 R1	BOLT, 3/8 NC x 1-3/4" (2)
C00# AND BELOW				27 251 K	SPACER (2)
1		HOOD (Refer to "HOOD")		25 553 R1	WASHER, 3/8" ID (4)
				932 278 C1	WASHER, 17/32" ID (2)
				25 522 R1	NUT, 3/8" NC (2)
2	1 101 170 C1	SUPPORT, hood LH (Two piece welded)	14	111 464 C1	STRIKER, latch (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)		25 524 R1	NUT, 7/16" NC (2)
	25 555 R1	WASHER, 1/2" ID (2)		25 535 R1	WASHER, 7/16" ID (2)
	or		15	928 412 C1	FOLLOWER, cam (2)
2	1 129 501 C1	SUPPORT, hood LH (One piece type)		25 523 R1	NUT, 3/8" NF (2)
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)		25 534 R1	WASHER, 3/8" ID (2)
	25 555 R1	WASHER, 1/2" ID (2)	16	111 471 C1	LATCH ASSY, LH
3	1 101 171 C1	SUPPORT, hood RH (Two piece welded)		25 485 R1	BOLT, 1/4 NC x 1-1/4" (4)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)		25 519 R1	NUT, 1/4" NC (4)
	25 555 R1	WASHER, 1/2" ID (2)		25 532 R1	WASHER, 1/4" ID (4)
	or		17	111 472 C1	LATCH ASSY, RH
3	1 129 502 C1	SUPPORT, hood RH (One piece type)		25 485 R1	BOLT, 1/4 NC x 1-1/4" (4)
	24 862 R1	BOLT, 1/2" NC x 1-1/2" (2)		25 519 R1	NUT, 1/4" NC (4)
	25 555 R1	WASHER, 1/2" ID (2)		25 532 R1	WASHER, 1/4" ID (4)
4	1 104 613 C1	SPRING, hinge LH	18	1 101 704 C2	BRACKET, latch LH
5	1 104 614 C1	SPRING, hinge RH		24 840 R1	BOLT, 3/8 NC x 1" (2)
6	107 648 H1	CLAMP, hinge spring (2)		25 544 R1	WASHER, 3/8" ID (2)
	159 716 C1	SPACER (2)	19	1 101 705 C2	BRACKET, latch RH
	24 865 R1	BOLT, 1/2 NC x 2-1/4" (2)		24 840 R1	BOLT, 3/8 NC x 1" (2)
	25 526 R1	NUT, 1/2" NC (2)		25 544 R1	WASHER, 3/8" ID (2)
	25 546 R1	WASHER, 1/2" ID (4)	20	1 102 211 C1	ROD, latch release (2)
7	1 101 163 C1	BRACKET, hinge LH	21	164 694 H1	GROMMET (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)	22		SEAL (Cut length 41" long from bulk SEAL 1 102 109 C1) (3)
	25 546 R1	WASHER, 1/2" ID (2)	23		SEAL (Cut length 55" long from bulk SEAL, 1 102 109 C1)
8	1 101 164 C1	BRACKET, hinge RH	24	1 107 904 C2	STRIP, seal (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)	25	1 107 903 C2	STRIP, seal
	25 546 R1	WASHER, 1/2" ID (2)	26	21 032 R1	PIN, clevis (2)
9	1 101 177 C1	BAR, hinge spring (2)	27	1 101 174 C1	SPACER (2)
	25 770 R1	BOLT, 3/8 NF x 3/4" (2)	28	110 322	CLEVIS (2)
	24 842 R1	BOLT, 3/8 NC x 1-3/4" (2)	29	138 082	PIN (2)
	27 251 K	SPACER (2)		103 361	PIN, cotter (2)
	25 553 R1	WASHER, 3/8" ID (4)	30	120 614	NUT, No. 10 NF (2)
	932 278 C1	WASHER, 17/32" ID (2)		1 102 109 C1	SEAL, bulk (Part number represents one foot of bulk item) (X)
10	1 103 004 C2	PANEL, LH			
11	1 103 005 C2	PANEL, RH			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (6)			
	25 522 R1	NUT, 3/8" NC (6)			
	25 553 R1	WASHER, 3/8" ID (8)			
12	1 103 003 C1	PANEL, top			
	24 840 R1	BOLT, 3/8 NC x 1" (4)			
	25 522 R1	NUT, 3/8" NC (4)			
	25 553 R1	WASHER, 3/8" ID (8)			

SUPERSTRUCTURE

HOOD MOUNTING
U001007 AND UP
C00# AND UP

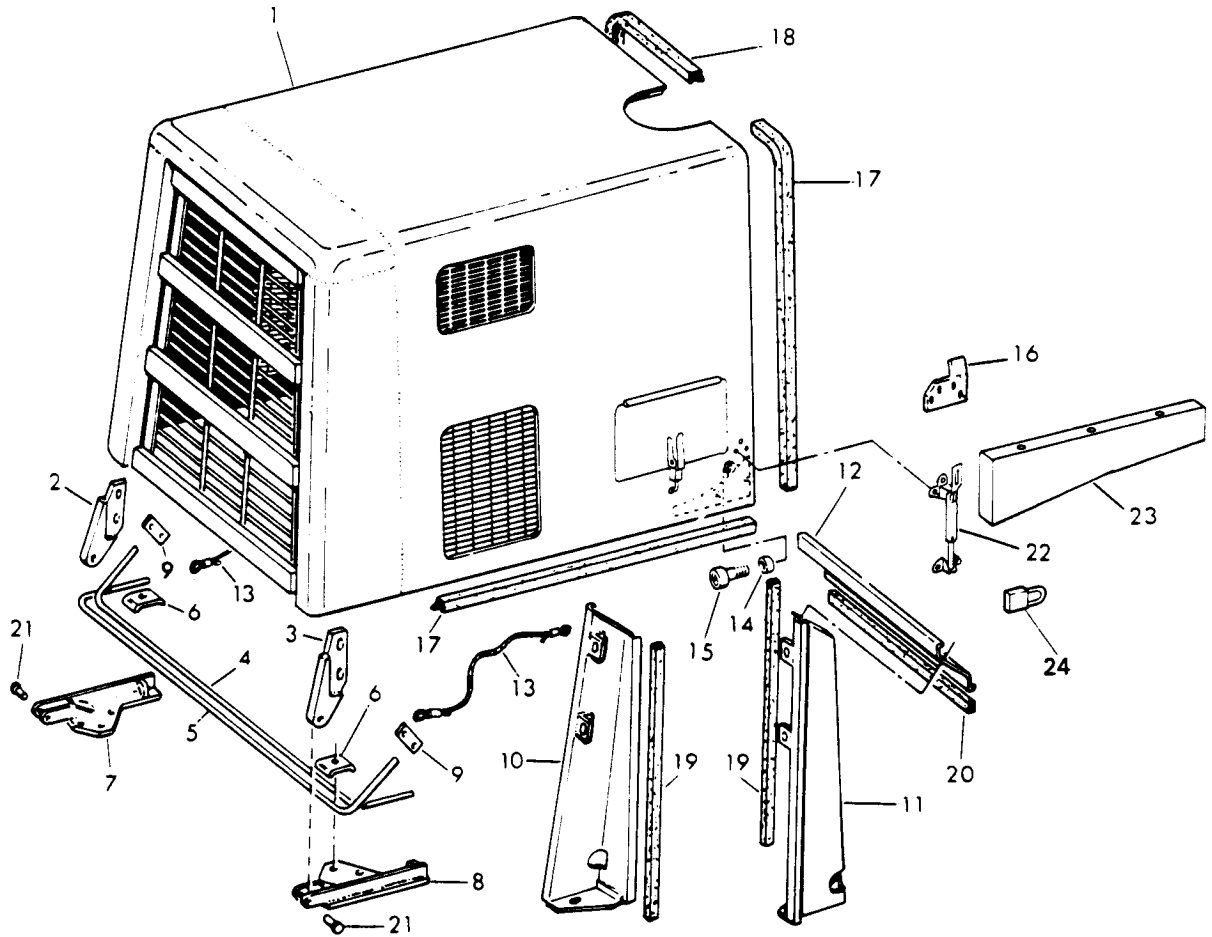


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HOOD MOUNTING - Continued					
U001007 AND UP					
C00# AND UP					
1		HOOD (Refer to "HOOD")	13	1 122 830 C1	CABLE, hood support (2)
				24 842 R1	BOLT, 3/8 NC x 1-3/4" (2)
				27 251 K	SPACER (2)
				25 553 R1	WASHER, 3/8" ID (4)
				932 278 C1	WASHER, 17/32" ID (2)
				25 522 R1	NUT, 3/8" NC (2)
2	1 101 170 C1	SUPPORT, hood LH (Two piece welded)	14	1 101 174 C1	SPACER (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)			U001007 through 2541
	25 555 R1	WASHER, 1/2" ID (2)			C00# through 2858
	or		14	105 506 H1	SPACER (2)
2	1 129 501 C1	SUPPORT, hood LH (One piece type)			U003022 and up
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)			C002859 and up
	25 555 R1	WASHER, 1/2" ID (2)	15	928 412 C1	FOLLOWER, cam (2)
3	1 101 171 C1	SUPPORT, hood RH (Two piece welded)			U001007 through 2541
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)		25 523 R1	C00# through 2858
	25 555 R1	WASHER, 1/2" ID (2)		25 534 R1	NUT, 3/8" NF (2)
	or				WASHER, 3/8" ID (2)
3	1 129 502 C1	SUPPORT, hood RH (One piece type)	15	138 291	SCREW, 1/2 NC x 1-1/4"
	24 862 R1	BOLT, 1/2" NC x 1-1/2" (2)			hex-socket head (2)
	25 555 R1	WASHER, 1/2" ID (2)			U003022 and up
4	1 104 613 C1	SPRING, hinge LH			C002859 and up
5	1 104 614 C1	SPRING, hinge RH		25 526 R1	NUT, 1/2" NC (2)
6	107 648 H1	CLAMP, hinge spring (2)		25 536 R1	WASHER, 1/2" ID (2)
	159 716 C1	SPACER (2)	16	1 101 704 C2	BRACKET, latch LH
	24 865 R1	BOLT, 1/2 NC x 2-1/4" (2)			U001007 through 1938
	25 526 R1	NUT, 1/2" NC (2)		24 840 R1	C00# through #
	25 546 R1	WASHER, 1/2" ID (4)		25 544 R1	BOLT, 3/8 NC x 1" (2)
7	1 101 163 C1	BRACKET, hinge LH	16	1 101 705 C2	BRACKET, latch RH
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)			U001007 through 1938
	25 555 R1	WASHER, 1/2" ID (2)		24 840 R1	C00# through #
8	1 101 164 C1	BRACKET, hinge RH		25 544 R1	BOLT, 3/8 NC x 1" (2)
	24 861 R1	BOLT, 1/2 NC x 1-1/4" (2)			WASHER, 3/8" ID (2)
	25 555 R1	WASHER, 1/2" ID (2)	17		SEAL (Cut length 41"
9	1 101 177 C1	BAR, hinge spring (2)			long from bulk SEAL,
	24 839 R1	BOLT, 3/8 NC x 3/4" (2)			1 102 109 C1) (3)
	24 842 R1	BOLT, 3/8 NC x 1-3/4" (2)	18		SEAL (Cut length 55"
	27 251 K	SPACER (2)			long from bulk SEAL,
	25 553 R1	WASHER, 3/8" ID (4)			1 102 109 C1)
	932 278 C1	WASHER, 17/32" ID (2)	19	1 107 904 C2	STRIP, seal (2)
10	1 103 004 C2	PANEL, LH			U001007 through 1395
11	1 103 005 C2	PANEL, RH	20	1 107 903 C2	STRIP, seal
	140 483 H	BOLT, 3/8 NC x 1-1/4" (6)			U001007 through 1395
	25 522 R1	NUT, 3/8" NC (6)			C00# through #
	25 553 R1	WASHER, 3/8" ID (8)	21	21 032 R1	PIN, clevis (2)
12	1 103 003 C1	PANEL, top	22	1 122 140 C1	LATCH (2)
	24 840 R1	BOLT, 3/8 NC x 1" (4)		25 222 R1	BOLT, 1/4 NC x 3/4" (6)
	25 522 R1	NUT, 3/8" NC (4)		25 653 R1	BOLT, 5/16 NC x 1/2" (4)
	25 553 R1	WASHER, 3/8" ID (8)		25 542 R1	WASHER, 1/4" ID (12)
				25 533 R1	WASHER, 5/16" ID (12)
				25 519 R1	NUT, 1/4" NC (6)

SUPERSTRUCTURE

HOOD MOUNTING - Continued
U001007 AND UP
C00# AND UP

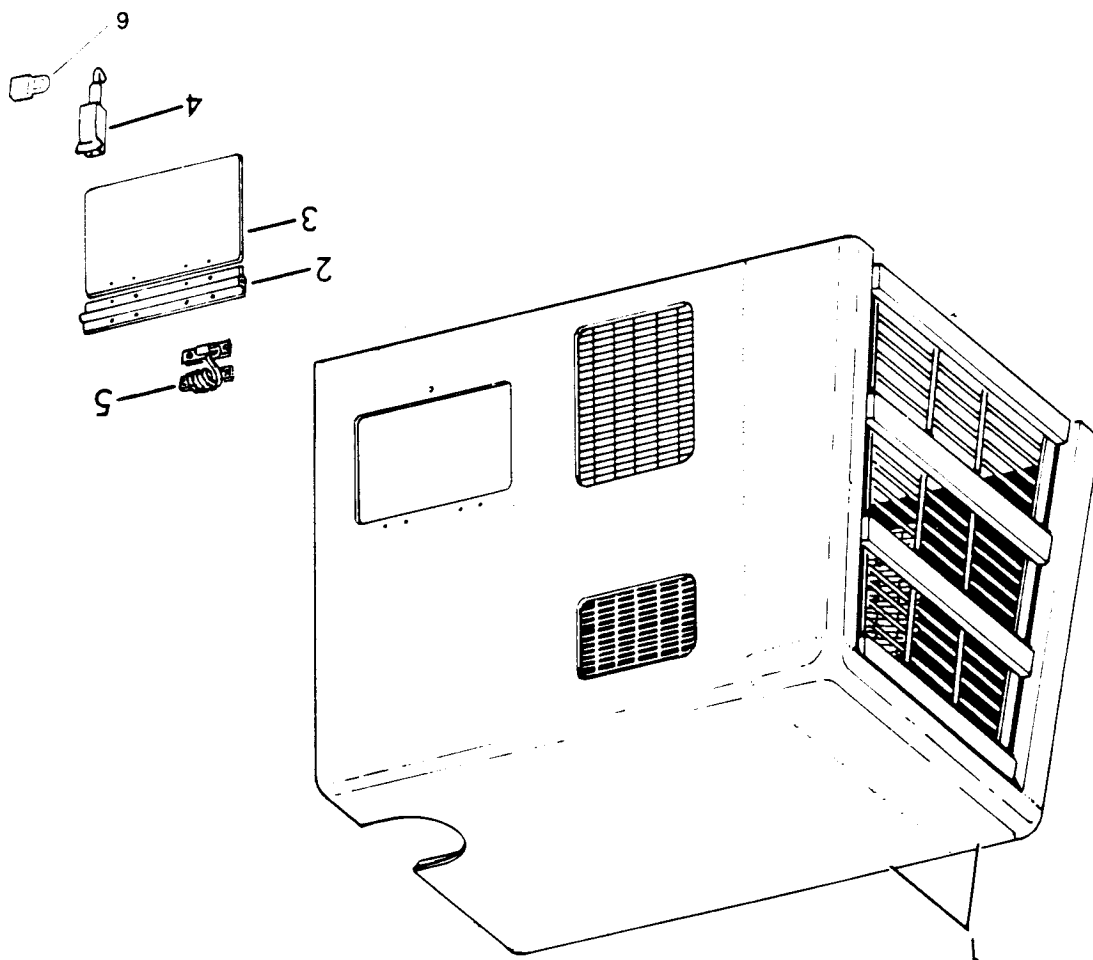


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HOOD MOUNTING - Continued					
U001007 AND UP					
C00# AND UP					
23	1 120 205 C1	PANEL, rear frame LH U001007 through 1938 C00# through #			
	24 839 R1	BOLT, 3/8 NC x 3/4" (2)			
	25 553 R1	WASHER, 3/8" ID (2)			
23	1 120 206 C1	PANEL, rear frame RH U001007 through 1938 C00# through #			
	24 839 R1	BOLT, 3/8 NC x 3/4" (2)			
	25 553 R1	WASHER, 3/8" ID (2)			
24	650 382 C91	PADLOCK w/KEYS			
	1 102 109 C1	SEAL, bulk (Part number represents one foot of bulk item) (X)			

SUPERSTRUCTURE

HOOD

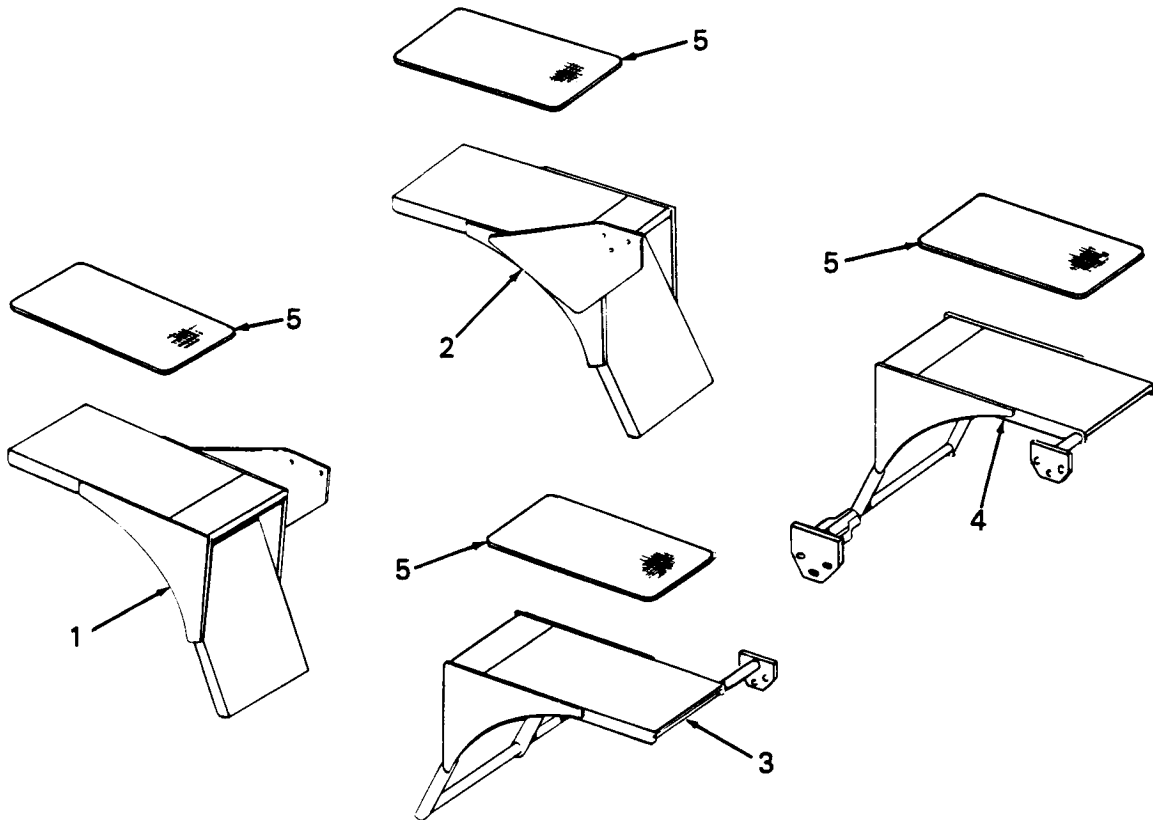


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
HOOD - Continued					
	1 101 127 C6	HOOD ASSEMBLY Consists of the following parts, except Ref. No. 6 —			
1	S	GRILLE AND SHROUD			
2	1 101 601 C2	HINGE, panel			
3	1 101 450 C2	PANEL, side access (Lift-up type)			
	or				
3	3 227 560 R1	PANEL, side access (Bi-fold type)			
4	142 433 H1	LATCH, panel			
5	925 997 C1	SPRING, panel retaining (2)			
6	650 382 C91	PADLOCK w/KEYS			

SUPERSTRUCTURE

FENDERS

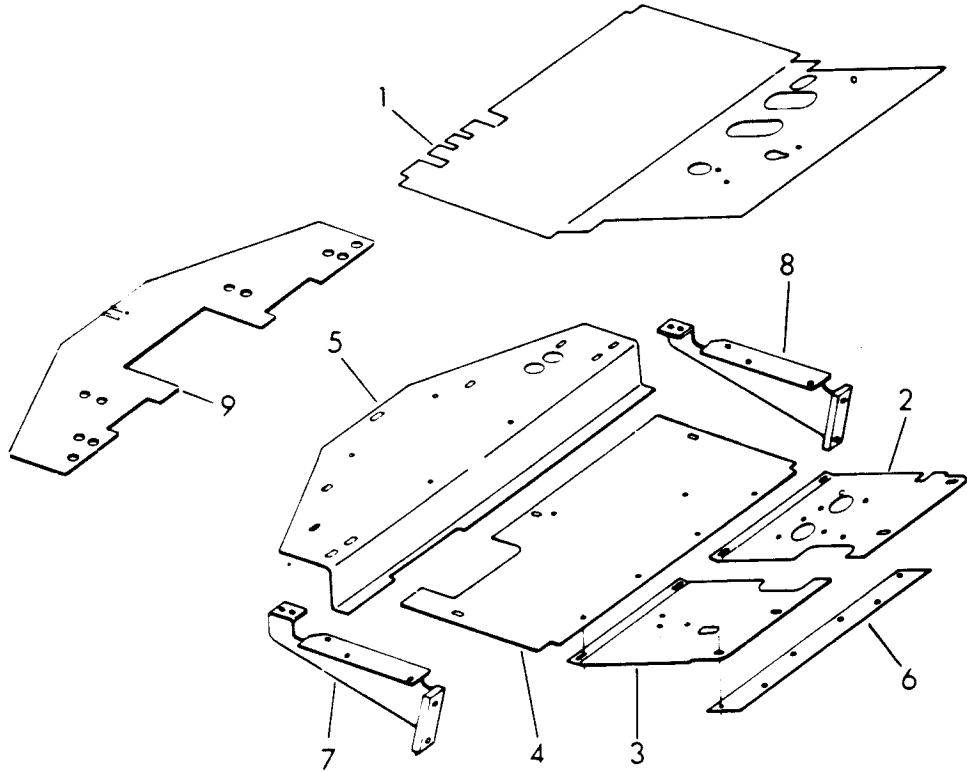


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
FENDERS - Continued					
1	1 134 672 C1	FENDER, LH front			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)			
	24 866 R1	BOLT, 1/2 NC x 2-1/2"			
	25 526 R1	NUT, 1/2" NC			
	25 555 R1	WASHER, 1/2" ID (4)			
2	1 134 673 C1	FENDER, RH front			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (2)			
	24 866 R1	BOLT, 1/2 NC x 2-1/2"			
	25 526 R1	NUT, 1/2" NC			
	25 555 R1	WASHER, 1/2" ID (4)			
3	1 134 665 C2	FENDER, LH rear			
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (3)			
	24 864 R1	BOLT, 1/2 NC x 2" (3)			
	25 526 R1	NUT, 1/2" NC (6)			
	25 555 R1	WASHER, 1/2" ID (12)			
4	1 134 666 C2	FENDER, RH rear			
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (3)			
	24 864 R1	BOLT, 1/2 NC x 2" (3)			
	25 526 R1	NUT, 1/2" NC (6)			
	25 555 R1	WASHER, 1/2" ID (12)			
5	1 126 348 C1	SHEET (4)			
	895 269 C1	ADHESIVE, sealant (X)			

SUPERSTRUCTURE

OPERATOR'S PLATFORMS AND FLOOR MATS

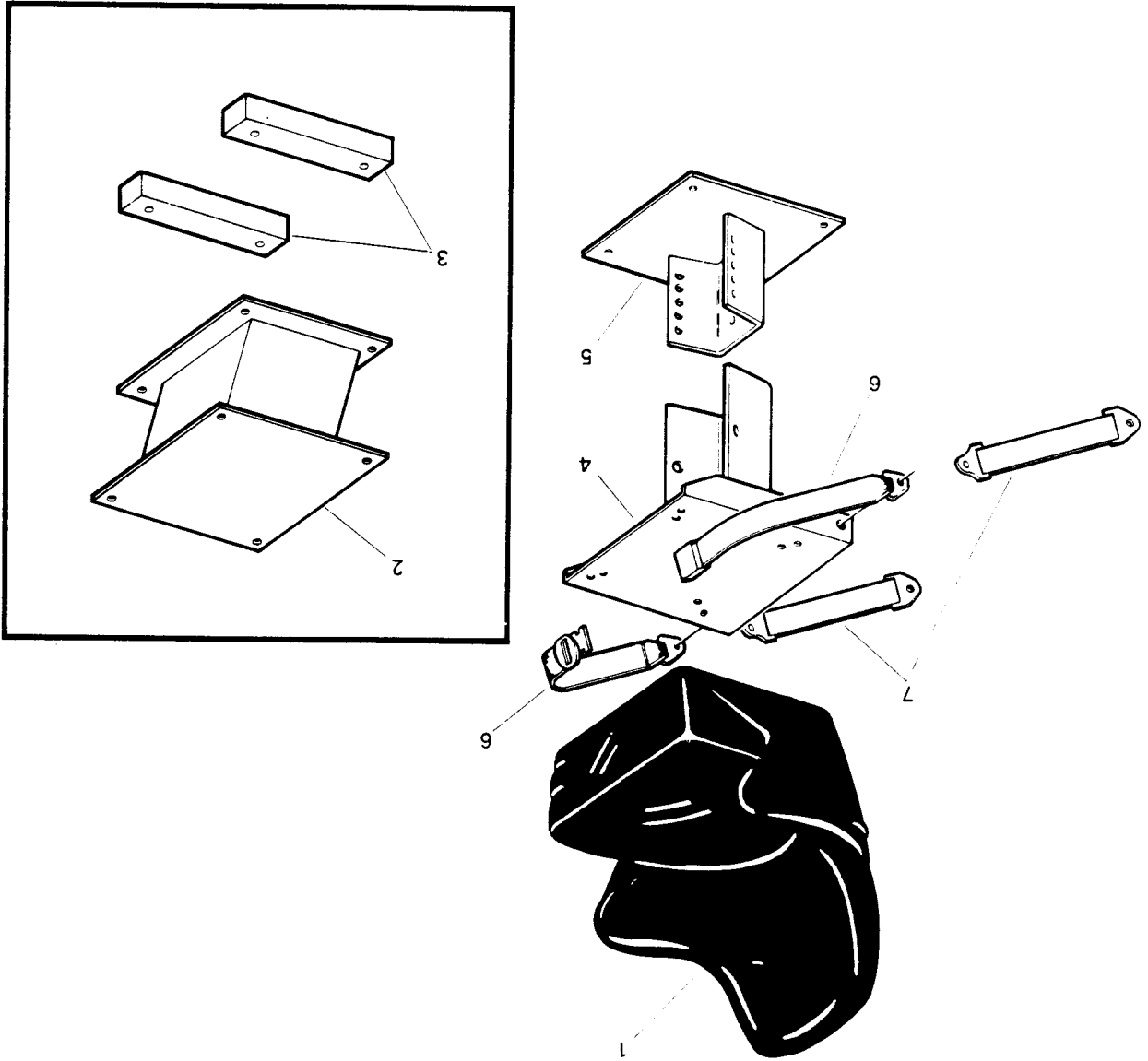


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
OPERATOR'S PLATFORMS AND FLOOR MATS - Continued					
1	1 128 048 C2	MAT, front floor			
	1 172 494 C1	STRIP			
2	1 208 968 H91	PLATE, floor LH			
	140 483 H	BOLT, 3/8 NC x 1-1/4"			
	24 860 R1	BOLT, 1/2 NC x 1" (2)			
	25 553 R1	WASHER, 3/8" ID			
	25 555 R1	WASHER, 1/2" ID (2)			
3	899 538 C2	PLATE, floor RH U001872 and below C00# and below			
3	1 207 999 H1	PLATE, floor RH U001873 and up C00# and up			
	140 483 H	BOLT, 3/8 NC x 1-1/4"			
	24 860 R1	BOLT, 1/2 NC x 1" (2)			
	25 553 R1	WASHER, 3/8" ID			
	25 555 R1	WASHER, 1/2" ID (2)			
4	899 672 C4	PLATE, rear			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (7)			
	25 522 R1	NUT, 3/8" NC (3)			
	25 553 R1	WASHER, 3/8" ID (10)			
5	944 269 C3	PLATFORM			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (4)			
	25 522 R1	NUT, 3/8" NC (4)			
	25 553 R1	WASHER, 3/8" ID (8)			
6	899 541 C1	SUPPORT			
7	944 147 C1	SUPPORT, RH			
	24 877 R1	BOLT, 5/8 NC x 2-1/2" (2)			
	9 412 231	NUT, 5/8" NC lock (2)			
	25 556 R1	WASHER, 5/8" ID (4)			
8	944 146 C1	SUPPORT, LH			
	24 877 R1	BOLT, 5/8 NC x 2-1/2" (2)			
	9 412 231	NUT, 5/8" NC lock (2)			
	25 556 R1	WASHER, 5/8" ID (4)			
9	1 180 014 C1	SHEET, rear floor			

SUPERSTRUCTURE

SOLID BASE SEAT MOUNTING

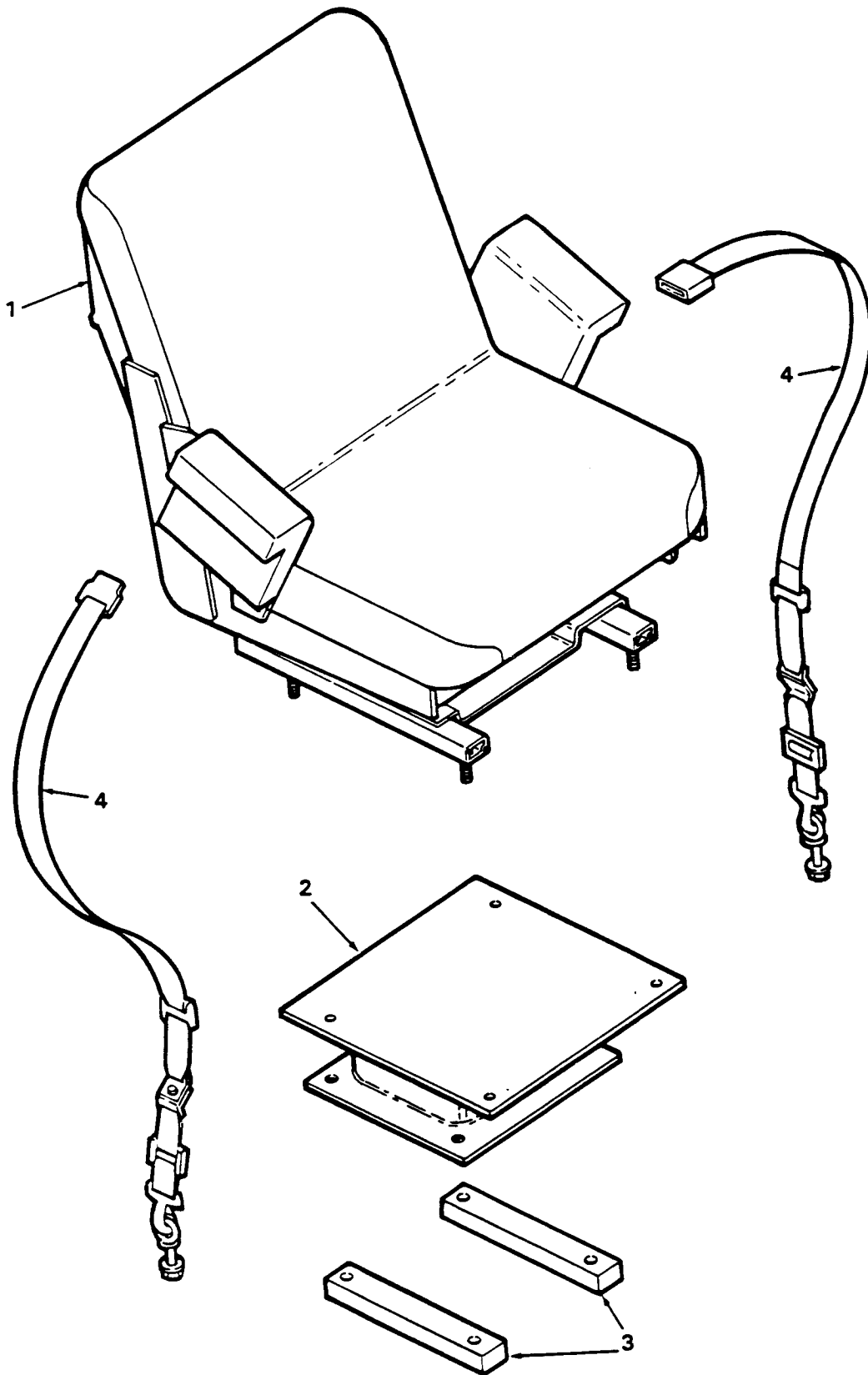


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SOLID BASE SEAT MOUNTING - Continued					
1		SEAT ASSY (Refer to "SOLID BASE SEAT")			
2	934 246 C1	PEDESTAL (Order SUPPORT, 1 103 826 C2 and SUPPORT, 1 103 825 C1)			
3	934 253 C1	BAR, spacer (Used w/PEDESTAL, 934 246 C1) (2)			
4	1 103 826 C2	SUPPORT, upper (Together w/SUPPORT, lower 1 103 825 C1, replaces PEDESTAL, 934 246 C1 and BAR, 934 253 C1)			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)			
	25 546 R1	WASHER, 1/2" ID (8)			
	25 526 R1	NUT, 1/2" NC (4)			
5	1 103 825 C1	SUPPORT, lower (Together w/SUPPORT, upper 1 103 826 C2, replaces PEDESTAL 934 246 C1 and BAR, 934 253 C1)			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)			
	25 546 R1	WASHER, 1/2" ID (8)			
	25 526 R1	NUT, 1/2" NC (4)			
6	1 106 764 C91	BELT, seat			
7	927 597 C3	BELT, seat to floor (2)			

SUPERSTRUCTURE

SUSPENSION BASE SEAT MOUNTING



SUPERSTRUCTURE

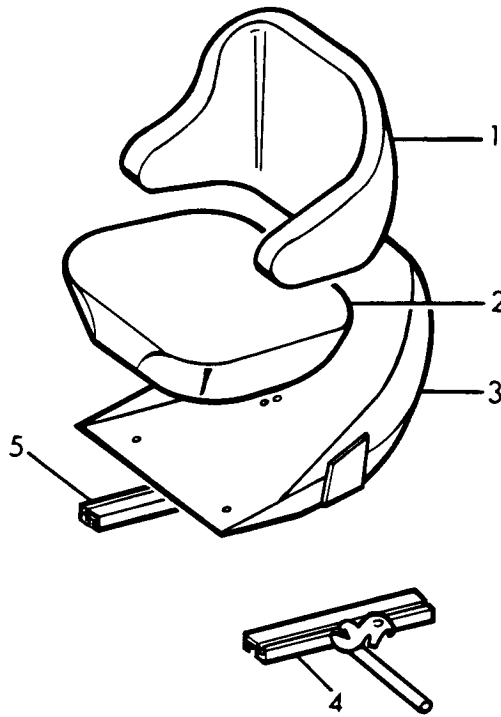
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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SUSPENSION BASE SEAT MOUNTING - Continued

1		SEAT ASSY, suspension base (Refer to "SUSPENSION BASE SEAT")			
2	1 125 849 C1	PEDESTAL, seat			
	24 862 R1	BOLT, 1/2 NC x 1-1/2" (4)			
	25 536 R1	WASHER, 1/2" ID flat (4)			
	9 412 230	NUT, 1/2" NC lock (4)			
3	934 253 C1	BAR, spacer (2)			
4	665 064 C2	BELT, seat to floor and safety seat			

SUPERSTRUCTURE

SOLID BASE SEAT
(Milsco Manufacturing Co.)



SUPERSTRUCTURE

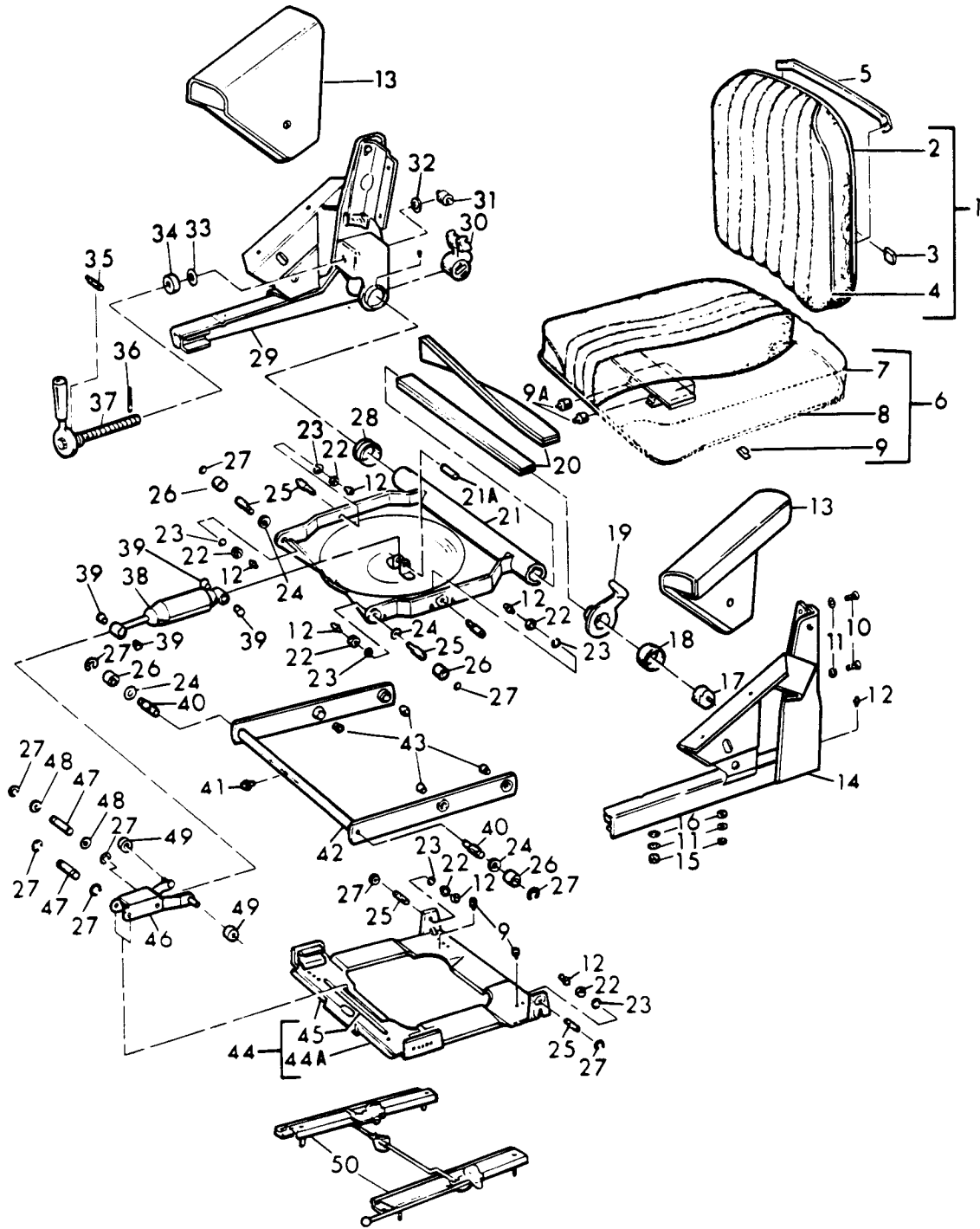
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SOLID BASE SEAT - Continued (Milsco Manufacturing Co.)					
	934 257 C92	SEAT ASSY (Optional w/SEAT ASSY, 1 120 592 C91)			
	102 634	NUT, 5/16" NC (4)			
	120 214	WASHER, 5/16" ID lock (4)			
	25 543 R1	WASHER, 5/16" ID flat (4) Consists of the following parts —			
1	931 260 C1 25 756 R1	BACKREST SCREW, 5/16 NC x 5/8" hex-washer-hd (5)			
2	931 259 C1 25 756 R1	CUSHION, seat SCREW, 5/16 NC x 5/8" hex-washer-hd (2)			
3	\$ 25 756 R1	SHELL SCREW, 5/16 NC x 5/8" hex-washer-hd (4)			
4	934 646 C1	ADJUSTER w/LEVER, LH			
5	929 618 C1	ADJUSTER w/LEVER, RH			

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SOLID BASE SEAT- Continued (Namba Press Industry Co. Ltd)					
1	120 592 C91	SEAT ASSY (Optional w/SEAT ASSY, 934 257 C92) Consists of Ref. Nos. 1 through 13 —			
1	987 451 C1	CUSHION, seat			
2	988 488 C2	CUSHION, back			
3	987 453 C1	REST, arm (2)			
4	988 486 C1	FRAME, LH			
5	988 487 C1	FRAME, RH			
6	987 457 C1	RAIL, RH			
7	987 458 C1	WIRE			
8	987 459 C1	NUT (2)			
9	987 456 C1	RAIL			
10	987 460 C1	WIRE			
11	987 450 C93	SEAT ASSY			
12	981 381 C1	WASHER, 5/16" ID lock (4)			
	or				
12	120 214	WASHER, 5/16" ID lock (4)			
13	989 580 C1	NUT, mounting (4)			
	or				
13	30 167 R1	NUT, mounting (4)			
14	25 543 R1	WASHER, 5/16" ID flat (4)			

SUPERSTRUCTURE

SUSPENSION BASE SEAT

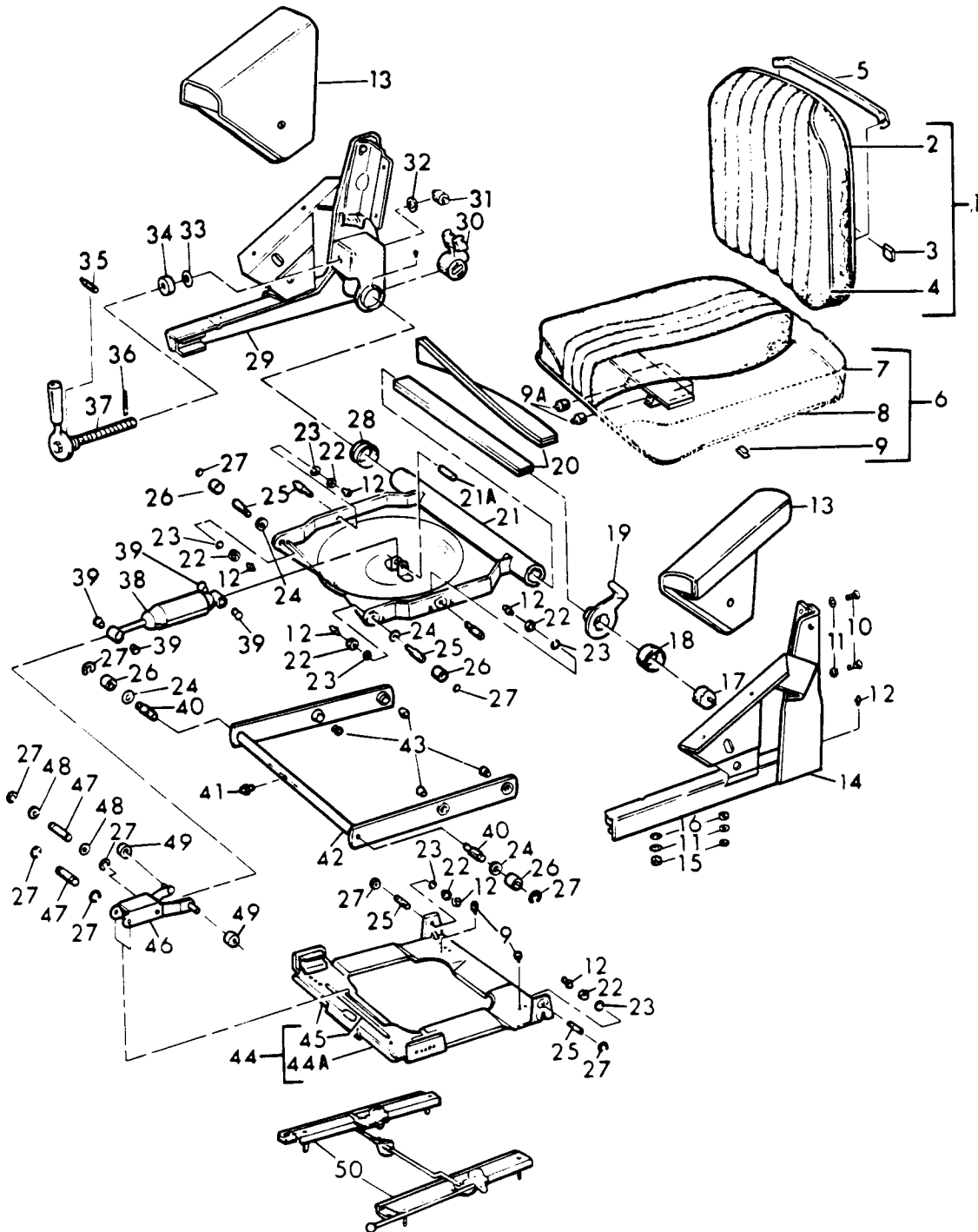


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SUSPENSION BASE SEAT - Continued			21A	899 406 R1 17 176 R1	SHAFT, shock rear hinge PIN, roll (2)
	936 256 C92	SEAT ASSY, suspension base Consists of the following parts —	22	\$	NUT (6)
1	937 839 C1	CUSHION ASSEMBLY, back	23	\$	WASHER, lock (6)
2	896 263 C1	PAN, back	24	896 268 C1	WASHER, flat (4)
3	379 385 R1	CLIP (6)	25	899 403 R1	STUD (6)
4	937 859 C1	COVER and PAD, back cushion	26	899 402 R91	BEARING, roller (4)
5	937 835 C1 25 480 R1 120 380 25 519 R1	BRACE, side panel BOLT, 1/4 NC x 5/8" (4) WASHER, 1/4" lock (4) NUT, 1/4" NC (4)	27	370 290 R1	RING, snap (10)
6	937 838 C1	CUSHION ASSEMBLY, seat	28	899 401 R1	BEARING - RH, housing (Also part of KIT, 899 399 R91)
7	937 861 C1	COVER and PAD, seat cushion	29	1 113 195 C1	PANEL - RH, side
8	938 539 C1	PAN, seat	30	899 411 R1	YOKE, adjuster
9	379 385 R1	CLIP (6)	31	899 416 R1	PIN, adjusting
9A	899 422 R1	BUMPER, rubber (4)	32	899 417 R1	WASHER, flat
10	\$	SCREW (4)	33	\$	WASHER, flat
11	120 214	WASHER, 5/16" lock (8)	34	\$	BEARING, thrust
12	896 255 C1	FITTING, grease (9)	35	96 775 R1	SPRING, lever tension
13	937 840 C1 25 480 R1 120 380	CUSHION, side panel (2) BOLT, 1/4 NC x 5/8" (6) WASHER, 1/4" lock (6)	36	\$	PIN, drive
14	1 113 194 C1	PANEL - LH, side	37	937 841 C1	SCREW and LEVER adjusting
15	25 520 R1	NUT, 5/16" NC (4)	38	\$	ABSORBER, shock (Order KIT, 899 845 R91)
16	\$	WASHER, flat (4)	39	565 518 R1	BEARING, flange (Also part of KIT, 899 845 R91 and KIT, 899 846 R91) (4)
17	899 408 R1	RETAINER	40	899 398 R1	PIN, drive (Also part of KIT, 899 396 R91) (2)
18	899 400 R1	BEARING - LH, housing (Also part of KIT, 899 399 R91)	41	443 566	FITTING, grease
19	400 558 C1	INDICATOR, ride level (Also part of KIT, 899 399 R91)	42	\$	LEVER, outer (Order KIT, 899 396 R91)
20	364 082 C1	BAR SET, torsion (Also part of KIT, 899 399 R91)	43	899 397 R1	BEARING, flange (Also part of KIT, 899 396 R91) (4)
21	\$	LEVER, center (Order KIT, 899 399 R91)	44	899 395 R91	BASE ASSEMBLY
			44A	\$	BASE w/o bearings
			45	193 653 R1	BEARING, flange (2)

SUPERSTRUCTURE

SUSPENSION BASE SEAT - Continued

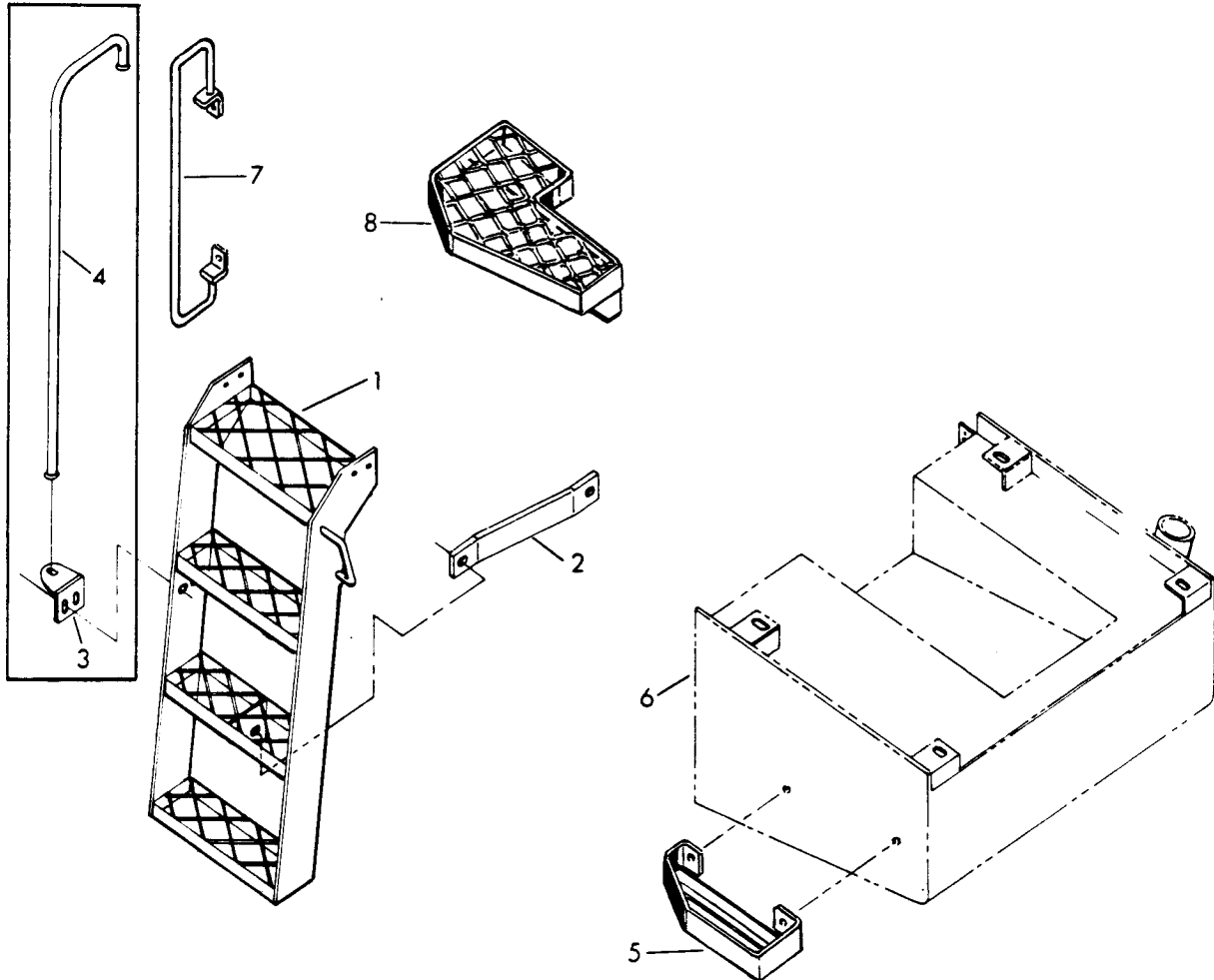


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
SUSPENSION BASE SEAT - Continued					
46	S	LEVER, shock absorber (Order KIT, 899 404 R91)			
47	899 405 R1	SHAFT, shock hinge (Also part of KIT, 899 845 R91, KIT, 899 846 R91 and KIT, 899 404 R91) (2)			
48	25 055 R1	WASHER, 17/32" ID (2)			
49	899 418 R91	BEARING, roller (2)			
50	439 700 C1	ADJUSTER w/HANDLE, seat			
	120 214	WASHER, 5/16" lock (4)			
	899 399 R91	KIT, center lever assembly (Consists of Ref. Nos. 18 through 21 and 28)			
	899 396 R91	KIT, outer lever assembly (Consists of Ref. Nos. 40, 42 and 43)			
	899 404 R91	KIT, shock lever assembly (Consists of Ref. Nos. 46 and 47)			
	899 845 R91	KIT, shock absorber assembly (Consists of Ref. Nos. 38, 39 and 47)			
	899 846 R91	KIT, shock absorber bearing (Consists of Ref. Nos. 39 and 47)			

SUPERSTRUCTURE

STEPS AND LADDERS
(For Machines With a Cab Mounted Ladder)
U00# AND BELOW
C00# AND BELOW

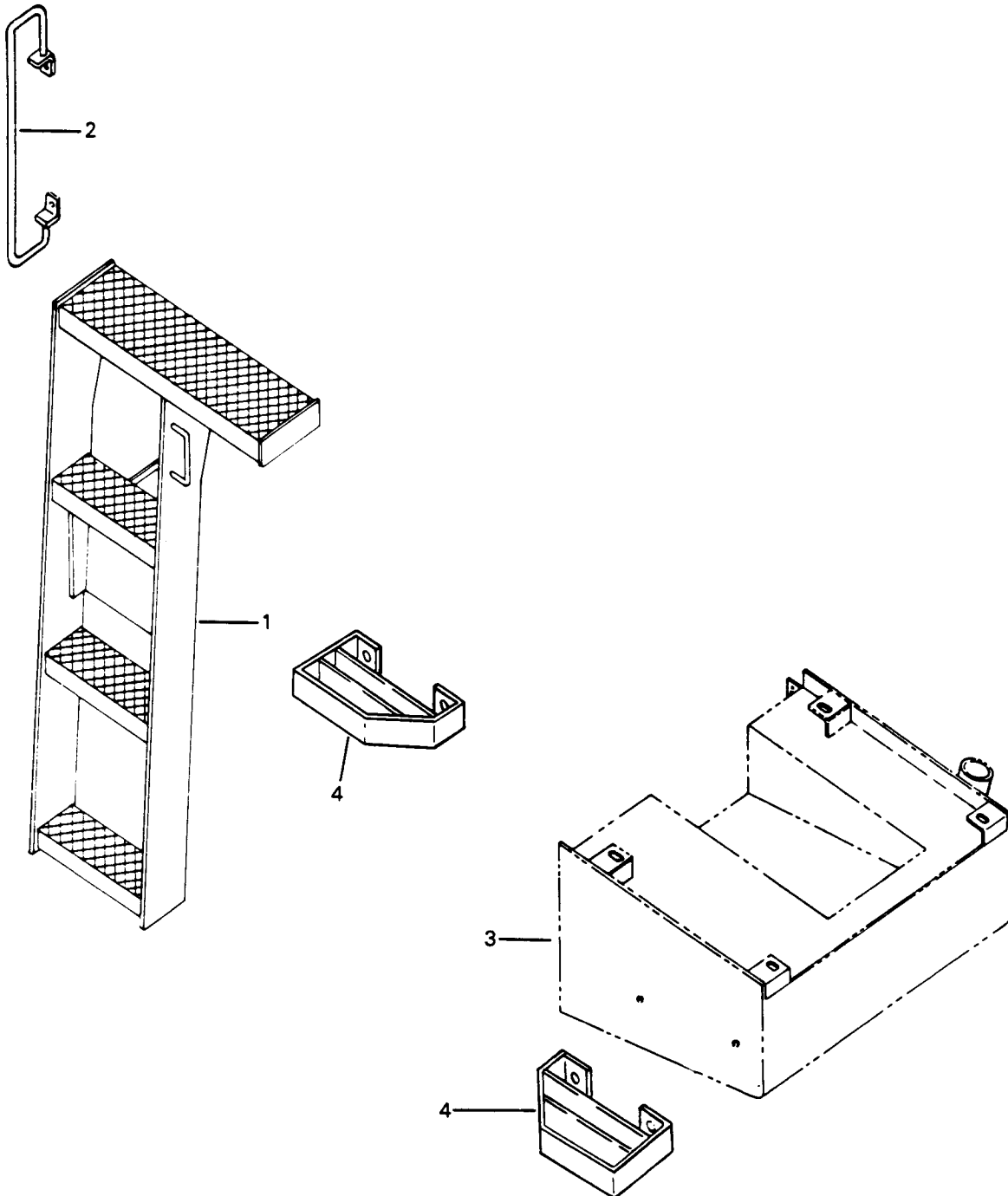


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEPS AND LADDERS - Continued (For Machines With a Cab Mounted Ladder) U00# AND BELOW C00# AND BELOW					
1	1 101 454 C1	LADDER			
	24 863 R1	BOLT, 1/2 NC x 1-3/4" (5)			
	9 412 230	NUT, 1/2" NC lock (5)			
	25 546 R1	WASHER, 1/2" ID (10)			
2	931 210 C1	SUPPORT, ladder			
	24 864 R1	BOLT, 1/2 NC x 2"			
		(For machines without fenders)			
	9 412 230	NUT, 1/2" NC lock			
	25 546 R1	WASHER, 1/2" ID (2)			
3	923 106 C1	BRACKET			
		U001006 and below			
		C00# and below			
4	216 514 H1	RAIL			
		U001006 and below			
		C00# and below			
	24 872 R1	BOLT, 5/8 NC x 1-1/4"			
	24 874 R1	BOLT, 5/8 NC x 1-3/4"			
	103 325	WASHER, 5/8" lock (2)			
	25 547 R1	WASHER, 5/8 x 1-15/16 x 3/16"			
		flat (2)			
	106 267	WASHER, 5/8 x 1-3/4 x 7/64"			
		flat			
5	935 457 C1	STEP			
	26 316 R1	BOLT, 1/2 NC x 1"			
		prevailing torque (2)			
	25 546 R1	WASHER, 1/2" ID (2)			
6		TANK, fuel (Refer to			
		"FUEL TANK and			
		PIPING")			
7	1 120 710 C1	RAIL			
		U001007 through #			
		C00# through #			
	24 863 R1	BOLT, 1/2 NC 1-3/4" (2)			
	9 412 230	NUT, 1/2" NC lock (2)			
	25 546 R1	WASHER, 1/2" ID (4)			
8	1 120 191 C1	STEP, service			
		U001007 through #			
		C00# through #			
	24 871 R1	BOLT, 5/8 NC x 1" (2)			
	25 547 R1	WASHER, 5/8" ID (2)			

SUPERSTRUCTURE

STEPS AND LADDERS
(For Machines With a Frame Mounted Ladder)
U00# AND UP
C00# AND UP

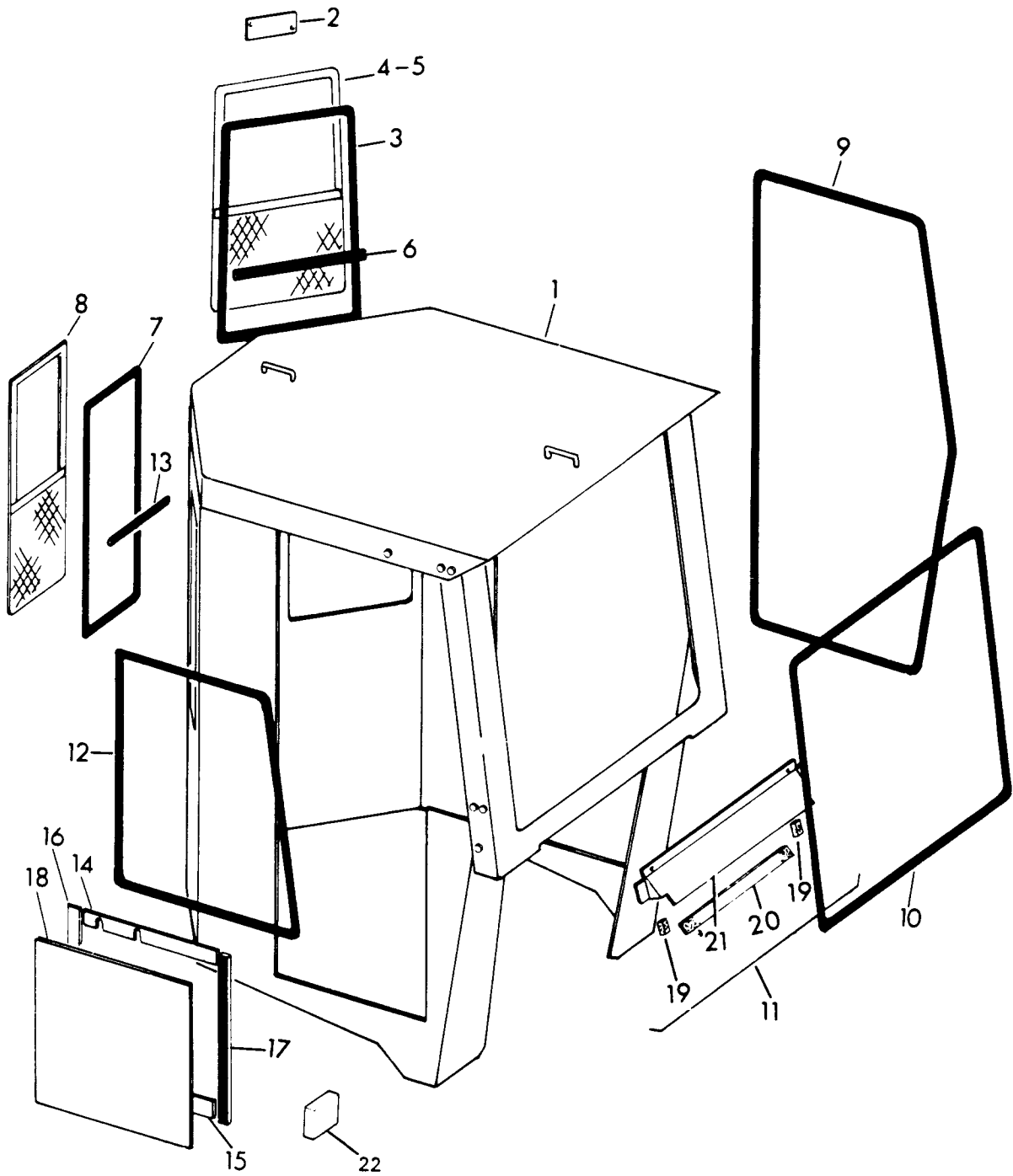


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
STEPS AND LADDERS - Continued (For Machines With a Frame Mounted Ladder) U00# AND UP C00# AND UP					
1	1 124 517 C1	LADDER			
	24 865 R1	BOLT, 1/2 NC x 2-1/4" (2)			
	9 412 230	NUT, 1/2" NC lock (2)			
	25 555 R1	WASHER, 1/2" ID (4)			
2	1 120 710 C1	RAIL			
	24 864 R1	BOLT, 1/2 NC x 2" (2)			
	9 412 230	NUT, 1/2" NC lock (2)			
	25 546 R1	WASHER, 1/2" ID (4)			
3		TANK, fuel (Refer to "FUEL TANK and PIPING")			
4	935 457 C1	STEP (2)			
	26 316 R1	BOLT, 1/2 NC x 1" prevailing torque (4)			
	25 546 R1	WASHER, 1/2" ID (4)			

SUPERSTRUCTURE

OPEN R.O.P.S. CAB



SUPERSTRUCTURE

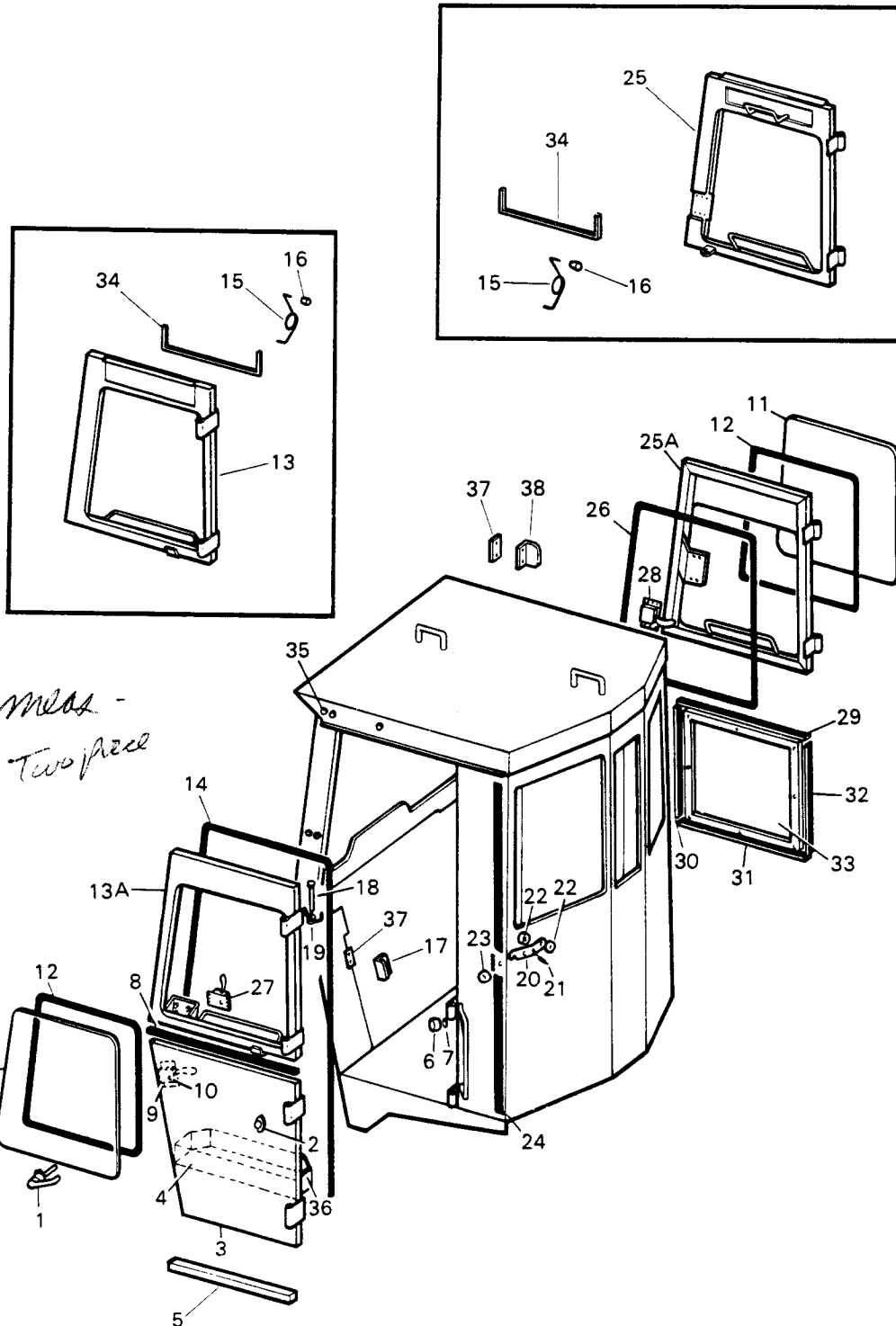
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
OPEN R.O.P.S. CAB - Continued			20	1 122 218 C1	STRIP, adhesive (1-3/4" wide)
1	108 328 C92	CAB ASSEMBLY, open R.O.P.S.	20	1 129 381 C1	STRIP, adhesive (2-1/2" wide)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (9)	21	\$	SUPPORT
	24 875 R1	BOLT, 5/8 NC x 2" (2)			
	24 890 R1	BOLT, 3/4 NC x 2-1/2" (6)	22	1 121 043 C1	PAD, floor plate (2)
	25 894 R1	BOLT, 1 NC x 3-1/2" (4)			
	25 522 R1	NUT, 3/8" NC (9)		64 517 C1	SEAL, bulk (50 ft. long) (Part number represents one foot of bulk item) (X)
	25 529 R1	NUT, 3/4" NC (6)			
	25 531 R1	NUT, 1 NC (4)			
	25 553 R1	WASHER, 3/8" ID (18)			
	25 547 R1	WASHER, 5/8" ID (2)	1 122 739 C91		KIT, cab mounting (Consists of —
	25 548 R1	WASHER, 3/4" ID (12)			9 BOLT, 3/8 NC x 1-1/2"
	25 550 R1	WASHER, 1" ID (6)			24 841 R1
		Consists of the following parts —			2 BOLT, 5/8 NC x 2"
1	\$	CAB, open			24 875 R1
2	1 121 040 C1	PLATE (2)			6 BOLT, 3/4 NC x 2-1/2"
	25 752 R1	BOLT, 1/4 NC x 1/4" (6)			24 890 R1
	25 532 R1	WASHER, 1/4" ID (6)			4 BOLT, 1 NC x 3-1/2"
	25 519 R1	NUT, 1/4" NC (6)			25 894 R1
3		SEAL (Cut length 90" long from bulk SEAL, 64 517 C1) (2)			9 NUT, 3/8 NC
					25 522 R1
4	1 122 620 C1	PROTECTOR, left hand			6 NUT, 3/4 NC
					25 529 R1
5	1 122 621 C1	PROTECTOR, right hand			4 NUT, 1 NC
					25 531 R1
6	1 122 371 C1	SEAL (2)			18 WASHER, 3/8" ID
					25 553 R1
7		SEAL, (Cut length 73" long from bulk SEAL, 64 517 C1)			2 WASHER, 5/8" ID
					25 547 R1
8	1 122 622 C1	PROTECTOR, center			12 WASHER, 3/4" ID
					25 548 R1
9	1 122 370 C1	SEAL			6 WASHER, 1" ID
					25 550 R1)
10	1 122 368 C1	SEAL			
11	1 103 196 C1	SUPPORT ASSY			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	25 553 R1	WASHER, 3/8" ID (4)			
12	1 122 369 C1	SEAL			
13	1 122 372 C1	SEAL			
14	1 103 223 C1	STRIP, top			
15	1 103 224 C1	STRIP, bottom			
16	1 103 225 C1	STRIP, rear			
17	1 121 097 C1	STRIP, front			
18	1 103 216 C2	PANEL			
	24 839 R1	BOLT, 3/8 NC x 3/4" (8)			
	25 534 R1	WASHER, 3/8" ID (8)			
19	1 129 380 C1	STRIP, adhesive (2)			

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW			12	1 129 381 C1	STRIP (2-1/2" wide)
			13		WINDOW, right hand (Refer to "CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS")
	943 690 C93	CAP ASSY, closed R.O.P.S. (Order CAB ASSY, 1 122 375 C93)	14	1 103 228 C2 171 758	SUPPORT, tube and hose SCREW, 1/4 NC x 3/4" pan-hd tapping (5)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (9)		120 380	WASHER, 1/4" lock (5)
	24 875 R1	BOLT, 5/8 NC x 2" (2)			
	24 890 R1	BOLT, 3/4 NC x 2-1/2" (6)	15	1 126 313 C1	PAD (Later machines if equipped (2)
	25 894 R1	BOLT, 1 NC x 3-1/2" (4)		929 460 C1	ADHESIVE
	25 522 R1	NUT, 3/8" NC (9)			
	25 529 R1	NUT, 3/4" NC (6)	16	1 121 043 C1	PAD, floor plate (2)
	25 531 R1	NUT, 1" NC (4)		929 460 C1	ADHESIVE
	25 553 R1	WASHER, 3/8" ID (18)			
	25 547 R1	WASHER, 5/8" ID (2)			
	25 548 R1	WASHER, 3/4" ID (12)		1 127 432 C91	PACKAGE, windshield stiffening (Consists of —
	25 550 R1	WASHER, 1" ID (6)			1 CHANNEL \$
		Consists of the following parts —			2 WASHER 25 534 R1
1	\$	CAB, closed			2 BOLT 140 483 H)
2	1 121 040 C1	PLATE (2)		192 280	PLUG, button (1-1/4" hole dia.) (2)
	25 752 R1	BOLT, 1/4 NC x 1/4" (6)			
	25 532 R1	WASHER, 1/4" ID (6)		64 517 C1	SEAL, bulk (50 ft. long) (Part number represents one foot of bulk item) (x)
	25 519 R1	NUT, 1/4" NC (6)			
3	1 103 186 C1	GLASS, rear side (2)			
4		SEAL, rear side (Cut length 90" long from bulk SEAL, 64 517 C1) (2)		935 522 C1	STRAP, tie
5	1 103 246 C1	GLASS, rear center		1 122 739 C91	KIT, cab mounting (Consists of —
6		SEAL, rear center (Cut length 73" long from bulk SEAL, 64 517 C1)			9 BOLT, 3/8" NC x 1-1/2" 24 841 R1
7		DOOR, upper & lower left hand (Refer to "CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS")			2 BOLT, 5/8 NC x 2" 24 875 R1
8		SEAL, windshield (Cut length 165" long from bulk SEAL, 64 517 C1)			6 BOLT, 3/4 NC x 2-1/2" 24 890 R1
9	1 103 182 C1	GLASS, windshield (47" long at bottom edge)			4 BOLT, 1 NC x 3-1/2" 25 894 R1
9	1 127 221 C1	GLASS, windshield (48-1/2" long at bottom edge)			9 NUT, 3/8 NC 25 522 R1
10	1 103 196 C1	SUPPORT ASSY			6 NUT, 3/4 NC 25 529 R1
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2)			4 NUT, 1 NC 25 531 R1
	25 553 R1	WASHER, 3/8" ID (2)			18 WASHER, 3/8" ID 25 553 R1
	25 522 R1	NUT, 3/8" NC (2)			2 WASHER, 5/8" ID 25 547 R1
11	1 129 380 C1	STRIP (2)			12 WASHER, 3/4" ID 25 548 R1
12	1 122 218 C1	STRIP (1-3/4" wide)			6 WASHER, 1" ID 25 550 R1)

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS
 (For Machines With Windshield Wiper Motor Located at Bottom of Windshield)
 U00# AND BELOW
 C00# AND BELOW



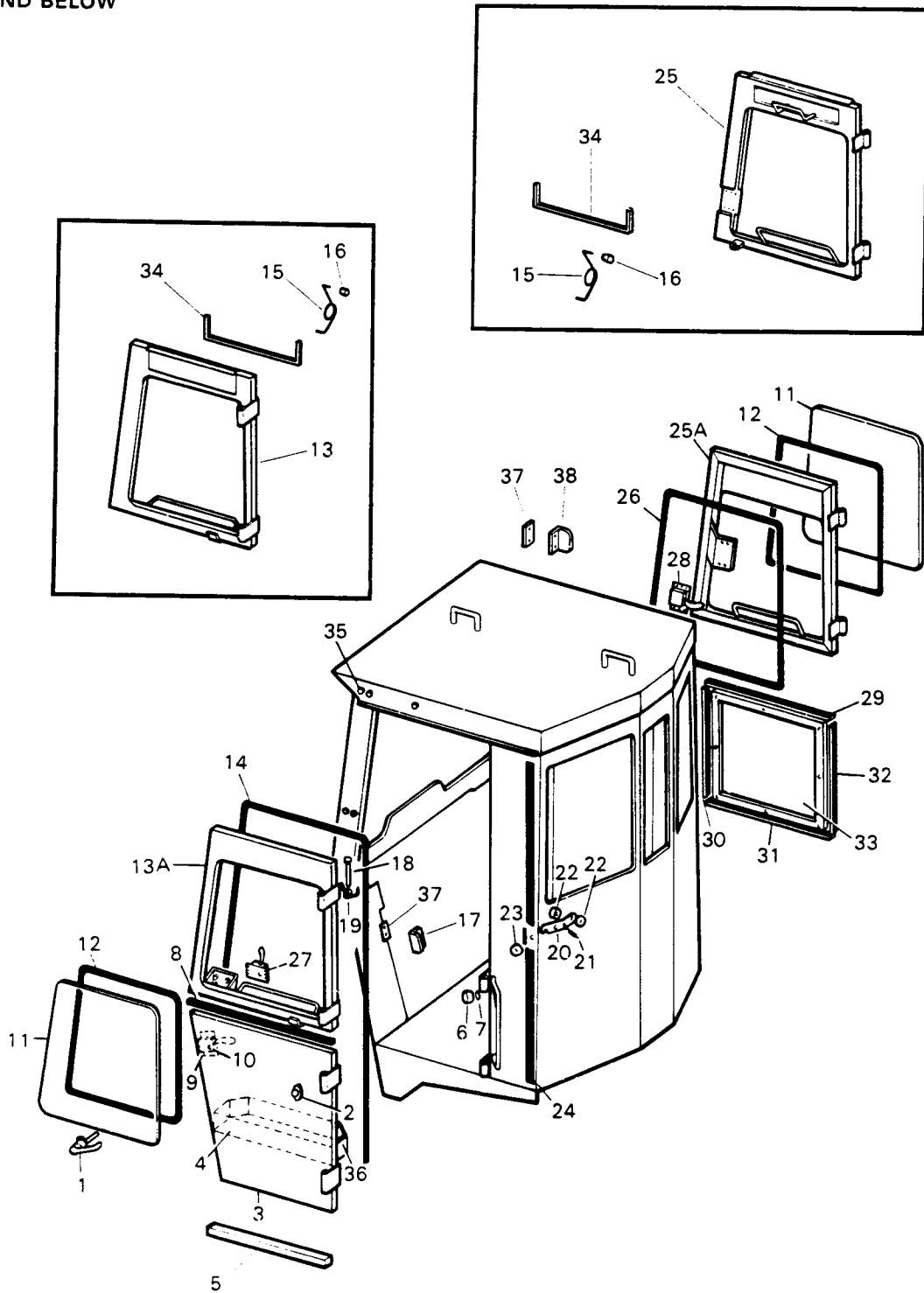
Old door meas -
Two piece
 24 1/2" (width)
 54" (height)
 20 1/2" (width)

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW			12		SEAL, window glass (Cut length 95-5/16" long from bulk SEAL, 64 517 C1) (2)
1	1 139 767 C1	HANDLE w/two KEY, locking (Must be modified as shown on Service Bulletin C-13-50E)	13	1 103 202 C1	WINDOW, left hand (With a top vent door and has a 2" high latch mounting bracket) (Order the following parts — 1 WINDOW 1 208 871 H91 1 SEAL (95-5/16" long) 64 517 C1
	23 255 R1	SCREW, No. 10 NF x 3/4" pan-hd-tapping (2)			1 GLASS 1 127 222 C1
	1 129 853 C1	KEY, locking handle (2)			1 CATCH 1 103 248 C2 1 BULLETIN, service C-13-40F)
2	1 103 213 C1	HOLDER, door	13A	1 103 202 C2	WINDOW, left hand (Without a top vent door and has a 2" high latch mounting bracket) (Order one WINDOW, 1 208 871 H91, one CATCH, 1 103 248 C2 and one SERVICE BULLETIN, C-13-40F)
	27 218 R1	SCREW, No. 10 NC x 1" pan-hd-machine (2)			
	27 297 R1	NUT, No. 10 NC (2)			
3	1 103 207 C2	DOOR, left hand lower (Has window latch catch located 2" from front edge of door) Order the following parts — 1 DOOR 1 208 872 H91 1 BRACKET 1 103 206 C3 3 SHIM 1 126 844 C1 1 BAR 1 200 501 H1 2 BOLT 25 487 R1 2 WASHER 27 616 R1 1 BULLETIN, service C-13-40F)	13A	1 208 871 H91	WINDOW, left hand (Without a top vent door and has a 2-13/32" high latch mounting bracket)
			14		SEAL (Cut length 144" long from bulk SEAL, 1 136 356 C1)
3	1 208 872 H91	DOOR, left hand lower (Has window latch catch located 1-3/4" from front edge of door)	15	1 103 253 C1	SPRING, window vent door (Earlier machines if equipped) (2) U00# and below C00# and below
4	\$	BOX, tool	16	1 122 180 C1	KNOB, window vent door spring (Earlier machines if equipped) (2) U00# and below C00# and below
5	1 103 256 C1	STRIP, door bottom	17	1 103 249 C2	CATCH, door latch
6	1 103 213 C1	HOLDER, door		171 758	SCREW, 1/4 NC x 3/4" pan-hd-tapping (2)
	27 224 R1	SCREW, 1/4 NC x 3/4" pan-hd-machine		27 303 R1	WASHER, 1/4" ID lock (2)
	25 519 R1	NUT, 1/4" NC	18	935 383 C1	PIN, hinge (2)
7	1 103 220 C1	WASHER, door holder		103 373	PIN, cotter (2)
8		SEAL (Cut length 24" long from bulk SEAL, 1 136 356 C1)		25 534 R1	WASHER, 3/8" ID (2)
9	1 103 211 C1	LATCH, door inside	19	935 267 C1	SPRING, door (2)
	23 255 R1	SCREW, No. 10 NF x 3/4" pan-hd-tapping (4)	20	1 103 139 C2	LATCH, left hand window
10	1 103 199 C1	BUMPER, rubber	20	1 103 140 C2	LATCH, right hand window
	19 302 R1	NUT, No. 10 NC		24 839 R1	BOLT, 3/8 NC x 3/4" (2)
11	1 103 197 C1	GLASS, window (20" long at bottom edge; used with window having a top vent door) (2)		25 709 R1	WASHER, 3/8" ID (2)
11	1 127 222 C1	GLASS, window (21-5/8" long at bottom edge; used with window not having a top vent door) (2)	21	935 268 C1	SPRING (2)

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB SIDE DOOR AND
WINDOWS - Continued
(For Machines With Windshield Wiper Motor
Located at Bottom of Windshield)
U00# AND BELOW
C00# AND BELOW

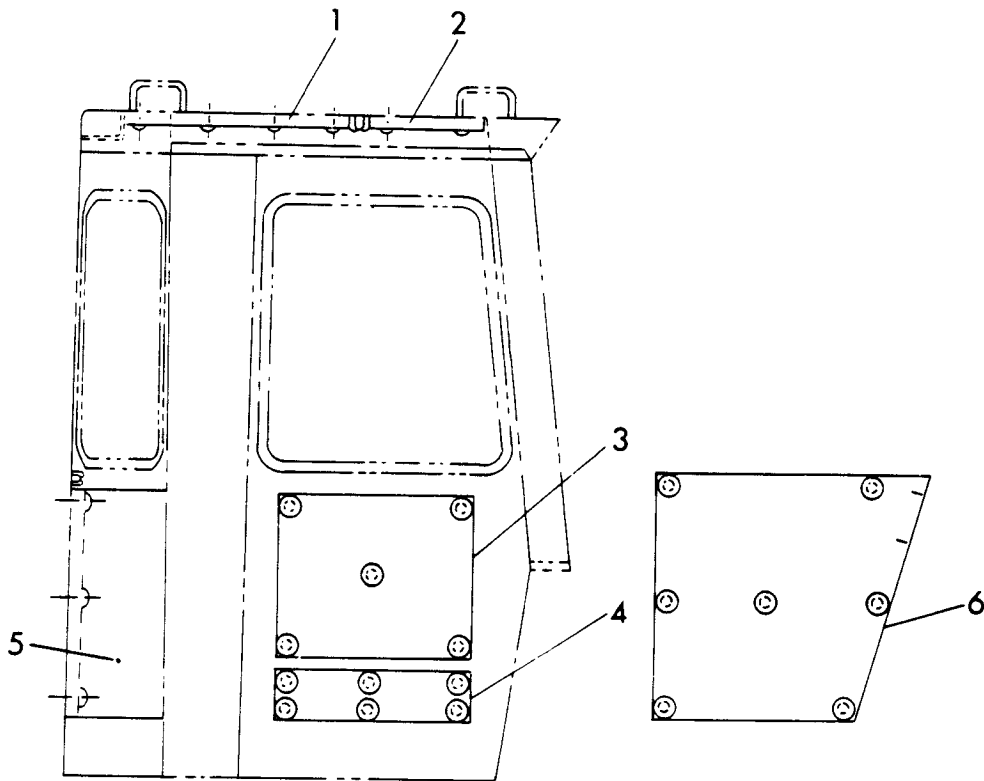


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW			28	1 103 211 C1 22 794 R1	LATCH, right hand window SCREW (4)
			29	1 103 223 C1	STRIP, top
			30	1 121 097 C1	STRIP, front
22	1 103 221 C1 159 957 27 297 R1	BUMPER, rubber (4) SCREW, No. 10 NC x 1" pan-hd (2) NUT, No. 10 NC (2)	31	1 103 224 C1	STRIP, bottom
23	1 103 221 C1 23 255 R1 103 088	BUMPER, rubber (2) SCREW, No. 10 NF x 3/4" pan-hd-tapping (2) NUT, No. 10 NF (2)	32	1 103 225 C1	STRIP, rear
24	1 103 175 C1	SUPPORT, left hand foam (Earlier machines if equipped)	33	1 103 216 C2 24 839 R1 25 534 R1	PANEL BOLT, 3/8 NC x 3/4" (8) WASHER, 3/8" ID (8)
24	1 103 176 C1 23 255 R1	SUPPORT, right hand foam (Earlier machines if equipped) SCREW, No. 10 NF x 3/4" pan-hd-tapping (10)	34		SEAL, window vent door (Earlier machines if equipped) (Cut length 27" long from bulk SEAL, 1 136 356 C1) (2) U00# and below C00# and below
25	1 103 200 C1	WINDOW, right hand (With a top vent door and has hand grab bar located 1-3/8" from rear edge of window) (Order the following parts — 1 WINDOW 1 208 870 H91 1 SEAL (95-5/16" long) 64 517 C1 1 GLASS 1 127 222 C1 1 CATCH 1 200 502 H1 1 BULLETIN, service C-13-40F)	35	1 135 918 C1	PLUG (12)
			36	1 103 264 C1	STRIP, tool box edging
			37	1 126 844 C1	SHIM, door or right hand window latch catch (4)
			38	1 103 249 C2 28 327 R1 27 303 R1	CATCH, right hand window latch SCREW, 1/4 NC x 1" pan head tapping (2) WASHER, 1/4" ID lock (2)
25A	1 103 200 C2	WINDOW, right hand (Without a top vent door and has hand grab bar located 1-3/8" from rear edge of window) (Order one WINDOW, 1 208 870 H91, one CATCH, 1 200 502 H1 and one SERVICE BULLETIN, C-13-40F)	1 103 255 C1		STRIP, window hold back support (Earlier machines if equipped) (2)
			1 136 356 C1		SEAL, bulk (25 ft. long) (%) (x)
			64 517 C1		SEAL, bulk (50 ft. long) (%) (x)
					(%) - Part number represents one foot of bulk item.
25A	1 208 870 H91	WINDOW, right hand (Without a top vent door and has hand grab bar located 5" from rear edge of window)			
26		SEAL (Cut length 112" long from bulk SEAL, 1 136 356 C1)			
27	159 195 H1	LATCH, left hand window (Used with window having latch mounting holes of 7/8" x 3-5/8")			
27	1 103 210 C1 22 794 R1	LATCH, left hand window (Used with window having latch mounting holes of 1-1/4" x 2-7/8") SCREW (4)			

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB INSULATION
(For Machines With Windshield Wiper Motor
Located at Bottom of Windshield)
U00# AND BELOW
C00# AND BELOW

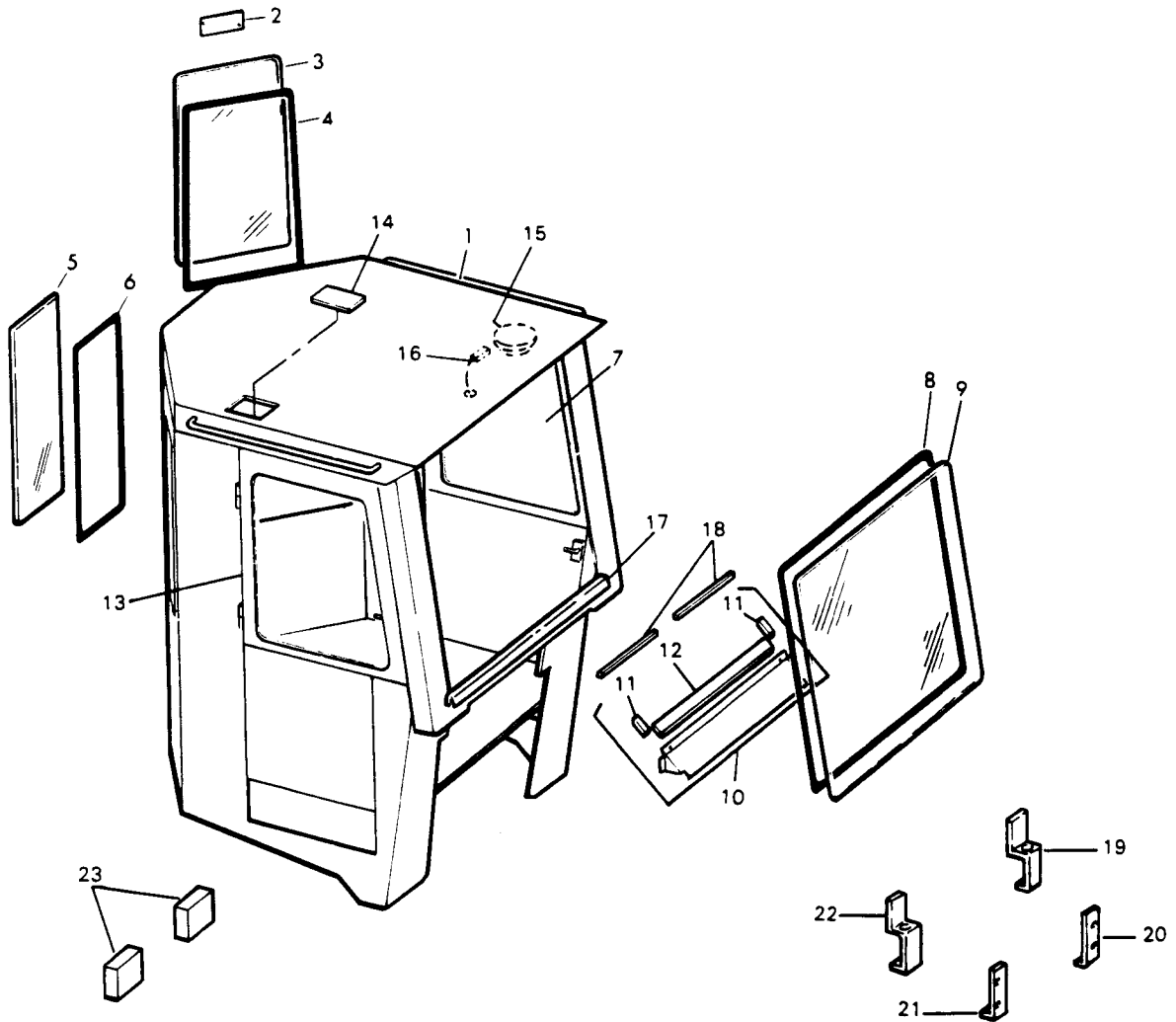


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB INSULATION - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW					
1	1 120 699 C1	SHEET, roof			
	1 160 006 C1	FASTENER (17)			
	1 160 005 C2	BUTTON (17)			
2	1 120 695 C1	SHEET, roof			
	1 160 006 C1	FASTENER (10)			
	1 160 005 C2	BUTTON (10)			
3	1 120 696 C2	SHEET, right hand			
	1 160 006 C1	FASTENER (5)			
	1 160 005 C2	BUTTON (5)			
4	1 120 694 C1	SHEET, right hand			
	1 160 006 C1	FASTENER (6)			
	1 160 005 C2	BUTTON (6)			
5	1 120 698 C1	SHEET, rear			
	1 160 006 C1	FASTENER (14)			
	1 160 005 C2	BUTTON (14)			
6	1 120 697 C1	SHEET, left side door			
	1 160 006 C1	FASTENER (7)			
	1 160 005 C2	BUTTON (7)			

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

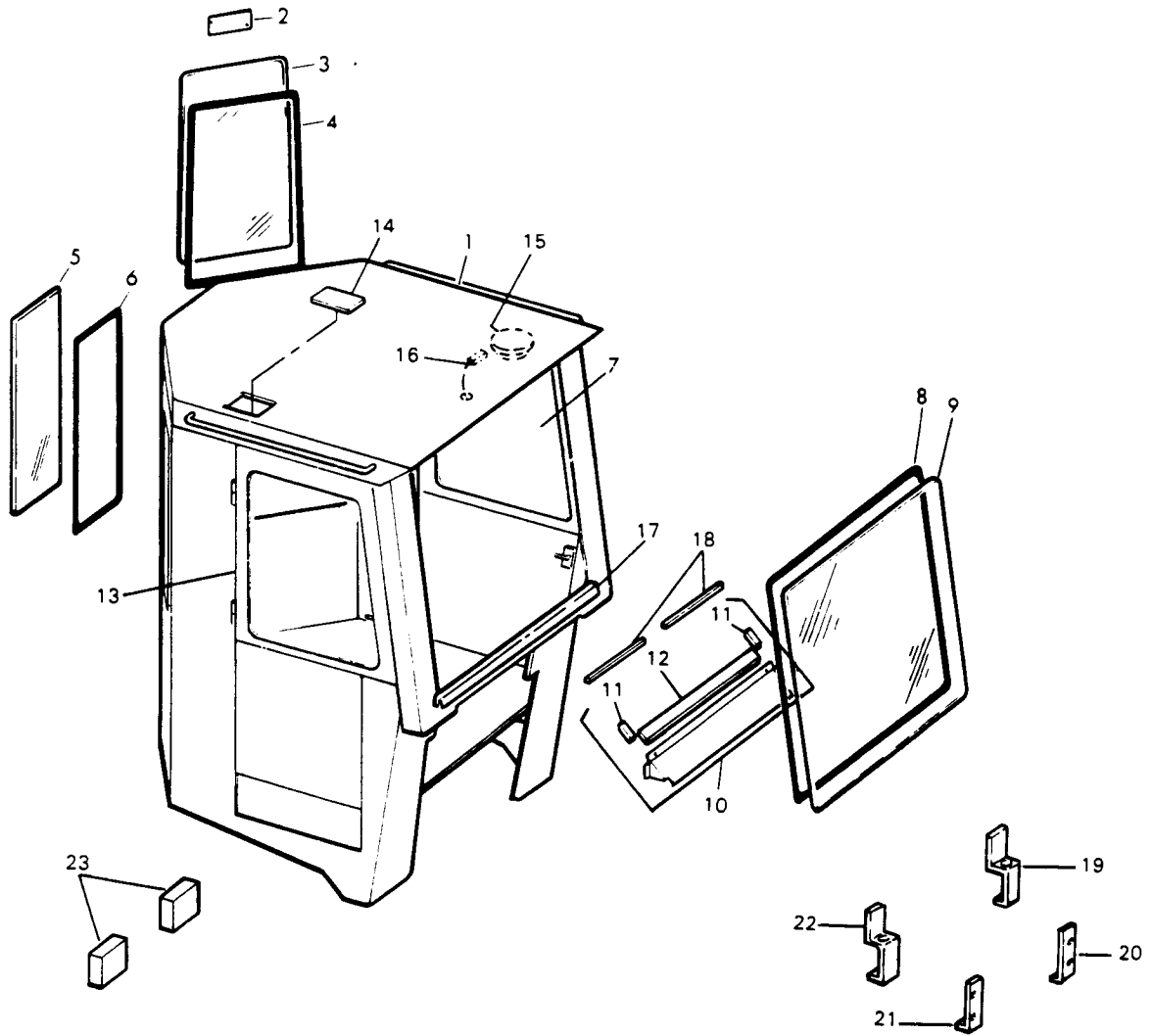


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP			13		WINDOW, right hand (Refer to "CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS")
	1 122 375 C93	CAB ASSY, closed R.O.P.S.	14	1 128 285 C1 23 985 R1	PLATE, cover SCREW, No. 10 - 16 x 1/2" hex head tapping (4)
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (9)	15	1 137 689 C2 1 171 486 C1 159 908	LIGHT, dome RETAINER, lamp SCREW, No. 10 NC x 3/8" pan-hd (3)
	24 875 R1	BOLT, 5/8 NC x 2" (2)	16	1 128 754 C1	CABLE, dome lamp
	24 890 R1	BOLT, 3/4 NC x 2-1/2" (6)	17	1 128 746 C1 188 978	COVER SCREW, No. 10 NC x 3/8" hex-hd machine (2)
	25 894 R1	BOLT, 1 NC x 3-1/2" (4)		120 391	WASHER, No. 10 ID (2)
	25 522 R1	NUT, 3/8" NC (9)	18	1 126 313 C1 929 460 C1	PAD (2) ADHESIVE
	25 529 R1	NUT, 3/4" NC (6)	19	1 200 521 H91 22 844 R1 120 391	SUPPORT SCREW, No. 10 NC x 1/2" hex-hd-tapping WASHER, No. 10 ID
	25 531 R1	NUT, 1" NC (4)	20	1 128 310 C1 22 844 R1 120 391	SUPPORT SCREW, No. 10 NC x 1/2" hex-hd-tapping (2) WASHER, No. 10 ID (2)
	25 553 R1	WASHER, 3/8" ID (18)	21	1 128 311 C2 22 844 R1 120 391	SUPPORT SCREW, No. 10 NC x 1/2" hex-hd-tapping (2) WASHER, No. 10 ID (2)
	25 547 R1	WASHER, 5/8" ID (2)	22	1 200 522 H91 22 844 R1 120 391	SUPPORT SCREW, No. 10 NC x 1/2" hex-hd-tapping WASHER, No. 10 ID
	25 548 R1	WASHER, 3/4" ID (12)	23	1 121 043 C1 929 460 C1 1 127 392 C1 432 487 192 280	PAD, floor plate (2) ADHESIVE CHANNEL, windshield panel reinforcing (Welded across bottom edge) PLUG, button (11/16" hole dia.) (3) PLUG, button (1-1/4" hole dia.) (2)
	25 550 R1	WASHER, 1" ID (6)		1 127 432 C91	PACKAGE, windshield stiffening (Consists of —
	Consists of the following parts —				1 CHANNEL \$ 2 WASHER 25 534 R1 2 BOLT 140 483 H)
1	\$	CAB, closed			
2	1 121 040 C1	PLATE (2)			
	25 752 R1	BOLT, 1/4 NC x 1/4" (6)			
	25 532 R1	WASHER, 1/4" ID (6)			
	25 519 R1	NUT, 1/4" NC (6)			
3	1 103 186 C1	GLASS, rear side (2)			
4		SEAL, rear side (Cut length 90" long from bulk SEAL, 64 517 C1) (2)			
5	1 103 246 C1	GLASS, rear center (9-3/4" wide) U00# through # C00# through #			
5	1 200 619 H1	GLASS, rear center (9" wide) U00# and up C00# and up			
6		SEAL, rear center (Cut length 73" long from bulk SEAL, 64 517 C1)			
7		DOOR, upper & lower left hand (Refer to "CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS")			
8		SEAL, windshield (Cut length 163" long from bulk SEAL, 64 517 C1)			
9	1 128 364 C1	GLASS, windshield			
10	1 103 196 C1	SUPPORT ASSY			
	140 483 H	BOLT, 3/8 NC x 1-1/4" (2)			
	25 553 R1	WASHER, 3/8" ID (2)			
11	1 129 380 C1	STRIP (2)			
12	1 129 381 C1	STRIP			

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB - Continued
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

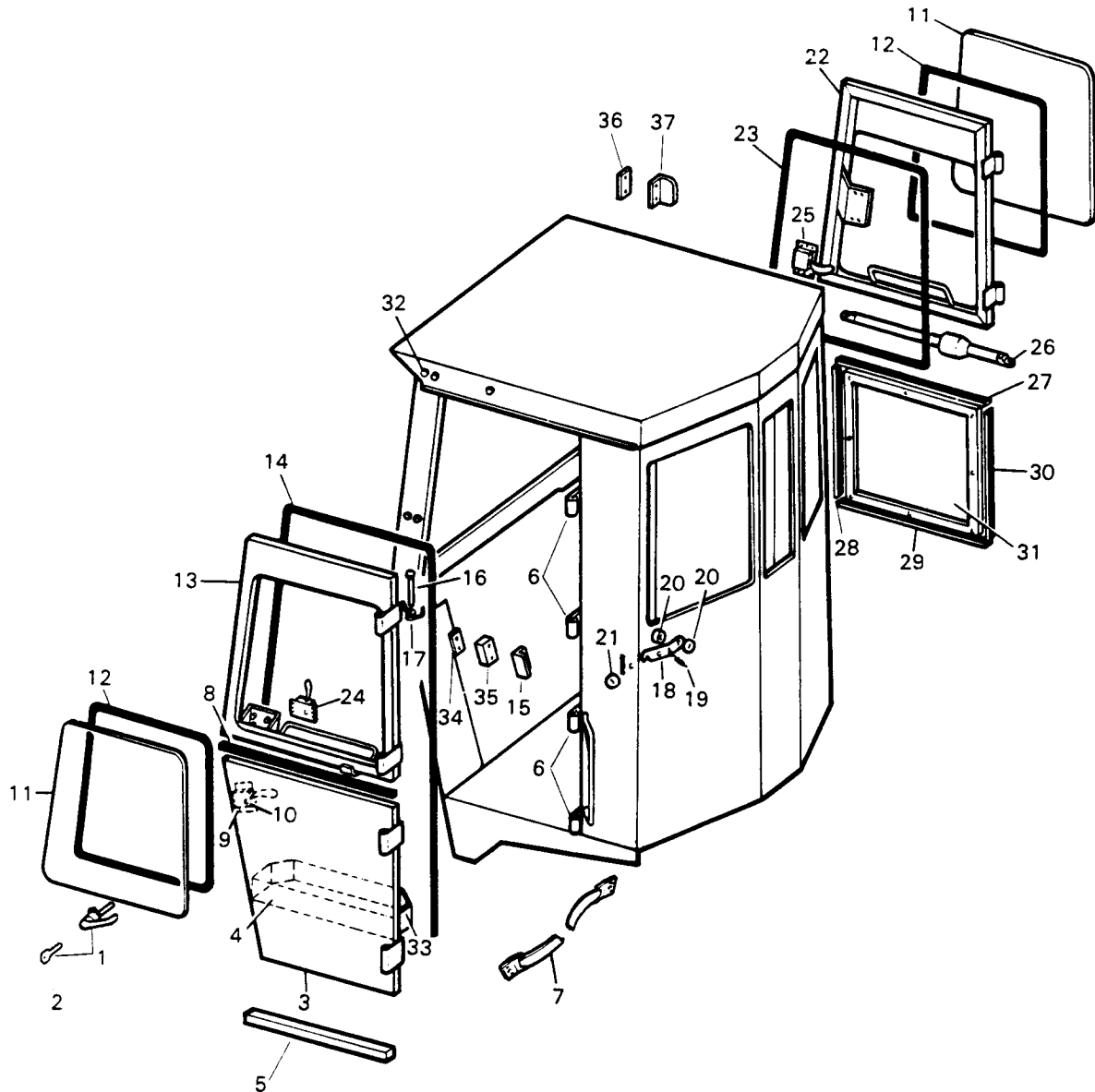


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
<p>CLOSED R.O.P.S. CAB - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) UOO# AND UP C00# AND UP</p>					
	64 517 C1	SEAL, bulk (50 ft. long) (Part number represents one foot of bulk item) (x)			
	935 522 C1	STRAP, tie			
1 122 739 C91		KIT, cab mounting (Consists of —			
		9 BOLT, 3/8 NC x 1-1/2"		24 841 R1	
		2 BOLT, 5/8 NC x 2"		24 875 R1	
		6 BOLT, 3/4 NC x 2-1/2"		24 890 R1	
		4 BOLT, 1 NC x 3-1/2"		25 894 R1	
		9 NUT, 3/8 NC		25 522 R1	
		6 NUT, 3/4 NC		25 529 R1	
		4 NUT, 1 NC		25 531 R1	
		18 WASHER, 3/8" ID		25 533 R1	
		2 WASHER, 5/8" ID		25 547 R1	
		12 WASHER, 3/4" ID		25 548 R1	
		6 WASHER, 1" ID		25 550 R1)	

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

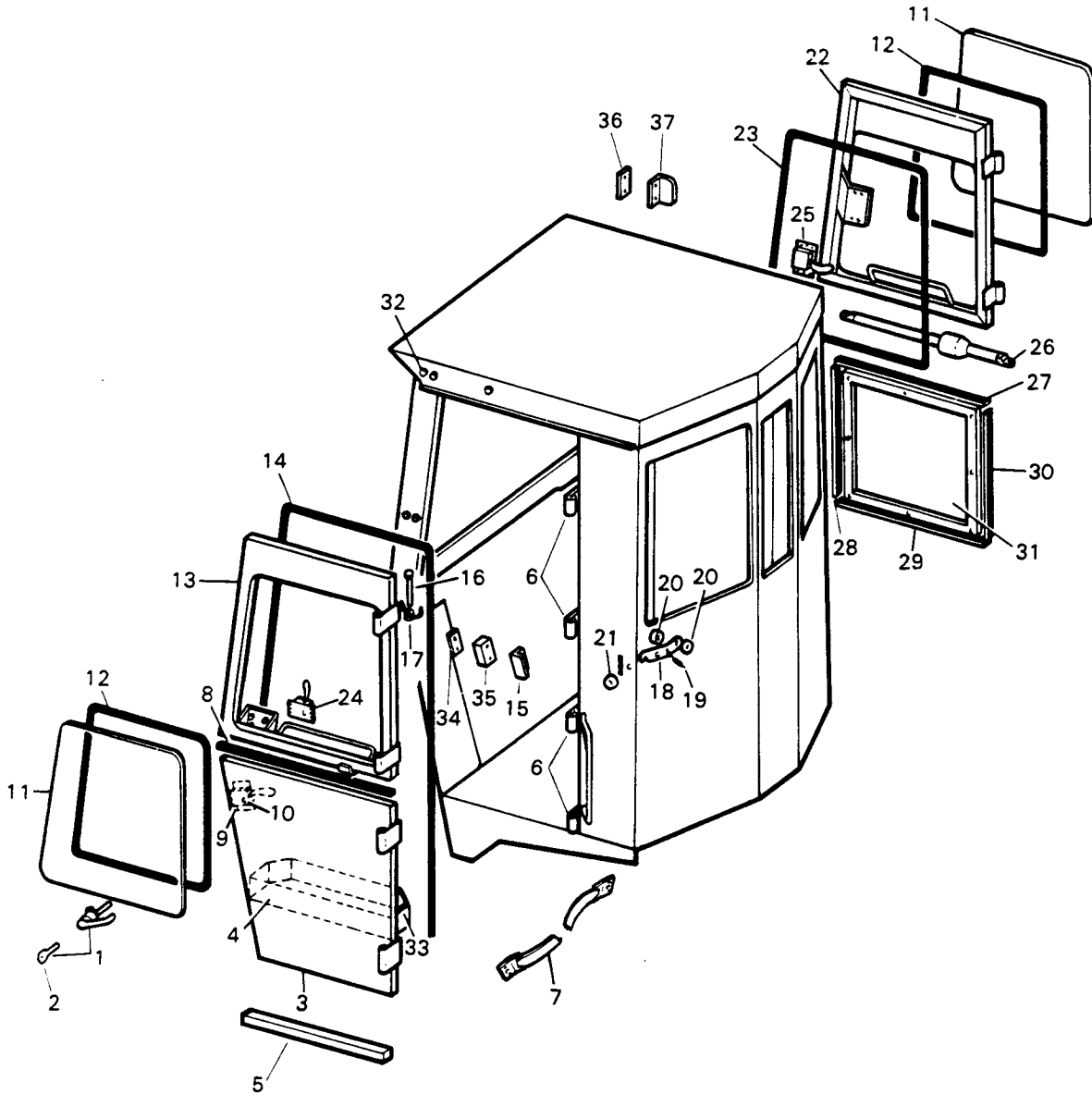


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP			9	1 103 211 C1 159 952 120 391 1 200 504 H1	LATCH, door inside SCREW, No. 10 NC x 7/8" pan-hd-machine (4) WASHER, No. 10 ID (4) COVER, latch handle
1	1 139 767 C1	HANDLE w/two KEY, locking (Must be modified as shown on Service Bulletin C-13-50E)	10	1 103 199 C1 120 614	BUMPER, rubber NUT, No. 10 NF
	436 733	SCREW, No. 10 NF x 5/8" pan-hd-machine (2)	11	1 128 343 C1	GLASS, window (2)
	120 361	NUT, No. 10 NC (2)	12		SEAL, window glass (Cut length 101" long from bulk SEAL, 64 517 C1) (2)
2	1 129 853 C1	KEY, locking handle (2)	13	1 103 202 C2	WINDOW, left hand (Has a 2" high latch mounting bracket) (Order one WINDOW, 1 208 871 H91, one CATCH, 1 103 248 C2 and one service BULLETIN, C-13-40F)
3	1 103 207 C2	DOOR, left hand lower (Has window latch catch located 2" from front edge of door) Order the following parts — 1 DOOR 1 208 872 H91 1 BRACKET 1 103 206 C3 3 SHIM 1 126 844 C1 1 BAR 1 200 501 H1 2 BOLT 25 487 R1 2 WASHER 27 616 R1 1 BULLETIN, service C-13-40F)	13	1 208 871 H91	WINDOW, left hand (Has a 2-13/22" high latch mounting bracket)
3	1 208 872 H91	DOOR, left hand lower (Has window latch catch located 1-3/4" from front edge of door)	14		SEAL (Cut length 144" long from bulk SEAL, 1 136 356 C1)
4	\$	BOX, tool	15	1 103 249 C2 25 487 R1 27 616 R1	CATCH, door latch BOLT, 1/4 NC x 1-1/2" (2) WASHER, 1/4" ID (2)
5	1 103 256 C1	STRIP, door bottom	16	935 383 C1 103 373 25 534 R1	PIN, hinge (2) PIN, cotter (2) WASHER, 3/8" ID (2)
6	1 103 218 C1	HINGE, door and window (6)	17	935 267 C1	SPRING, door (2)
7	1 128 696 C1	BELT, door restraint (12" long) U00# through 2541 C00# through #	18	1 103 140 C2 24 839 R1 25 709 R1	LATCH, left hand window BOLT, 3/8 NC x 3/4" WASHER, 3/8" ID
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)	19	935 268 C1	SPRING
	25 543 R1	WASHER, 5/16" ID (4)	20	1 103 221 C1 159 957 27 297 R1	BUMPER, rubber (2) SCREW, No. 10 NC x 1" pan-hd NUT, No. 10 NC
7	1 170 099 C1	BELT, door restraint (10 in. long and with opposite bent mounting brackets) C00# through 2782	21	1 103 221 C1 159 947 27 297 R1 120 388	BUMPER, rubber SCREW, No. 10 NC x 3/4" pan-hd NUT, No. 10 NC WASHER, 3/8" ID
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)	22	1 103 200 C2	WINDOW, right hand (Has hand grab bar located 1-3/8" from rear edge of window) (Order one WINDOW, 1 208 870 H91, one CATCH, 1 200 502 H1 and one SERVICE BULLETIN, C-13-40F)
	25 543 R1	WASHER, 5/16" ID (4)			
8		SEAL (Cut length 24" long from bulk SEAL, 1 136 356 C1)			

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB SIDE DOOR AND
WINDOWS - Continued
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

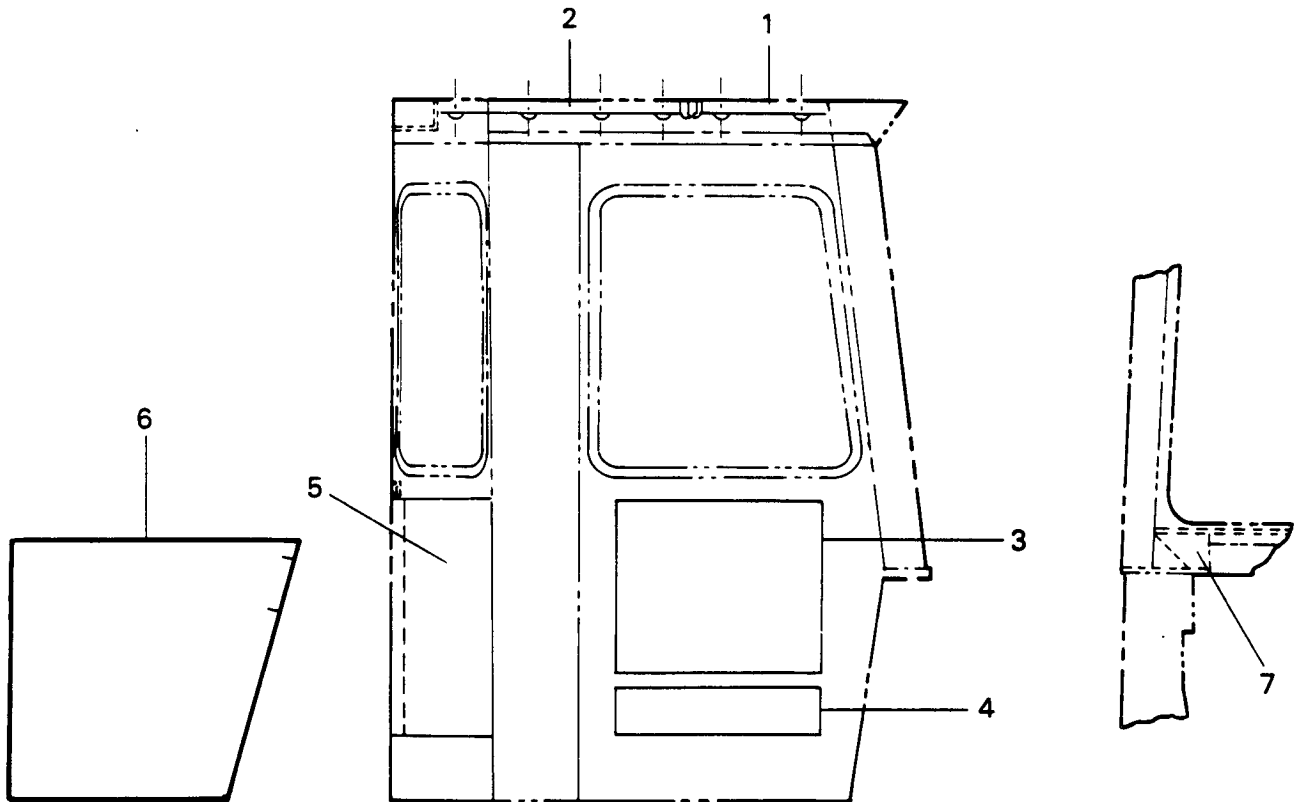


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
		CLOSED R.O.P.S. CAB SIDE DOOR AND WINDOWS - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP	37	1 103 249 C2	CATCH, right hand window latch (Used with window having hand grab bar located 1-3/8" from rear edge of window)
				28 327 R1	SCREW, 1/4 NC x 1" pan head tapping (2)
				27 303 R1	WASHER, 1/4" ID lock (2)
22	1 208 870 H91	WINDOW, right hand (Has hand grab bar located 5" from rear edge of window)	37	\$	CATCH, right hand window latch (Used with window having hand grab bar located 5" from rear edge of window)
23		SEAL (Cut length 112" long from bulk SEAL, 1 136 356 C1)		1 136 356 C1	SEAL, bulk (25 ft. long) (%) (x)
				64 517 C1	SEAL, bulk (50 ft. long) (%) (x)
24	1 103 210 C1 159 952	LATCH, left hand window SCREW, No. 10 NC x 7/8" pan-hd (4)			(%) - Part number represents one foot of bulk item.
	120 391 1 200 504 H1	WASHER, No. 10 ID (4) COVER, latch handle			
25	1 103 211 C1 159 952	LATCH, right hand window SCREW, No. 10 NC x 7/8" pan-hd (4)			
	120 391 1 200 504 H1	WASHER, No. 10 ID (4) COVER, latch handle			
26	1 275 978 C1 180 079 9 412 083 21 739 R1	HOLDER, window BOLT, 5/16 NC x 1" (2) NUT, 5/16" NC lock (2) WASHER, 5/16" ID (4)			
27	1 103 223 C1	STRIP, top			
28	1 121 097 C1	STRIP, front			
29	1 103 224 C1	STRIP, bottom			
30	1 103 225 C1	STRIP, rear			
31	1 103 216 C2 24 839 R1 25 534 R1	PANEL BOLT, 3/8 NC x 3/4" (8) WASHER, 3/8" ID (8)			
32	1 135 918 C1	PLUG (12)			
33	1 103 264 C1	STRIP, tool box edging			
34	1 126 844 C1	SHIM, door latch catch (4)			
35	1 200 501 H1	BAR, door latch catch spacer (Used with door having window latch catch located 1-3/4" from front edge of door)			
36	1 126 844 C1	SHIM, right hand window latch catch (Used with window having hand grab bar located 1-3/8" from rear edge of window)			

SUPERSTRUCTURE

CLOSED R.O.P.S. CAB INSULATION
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

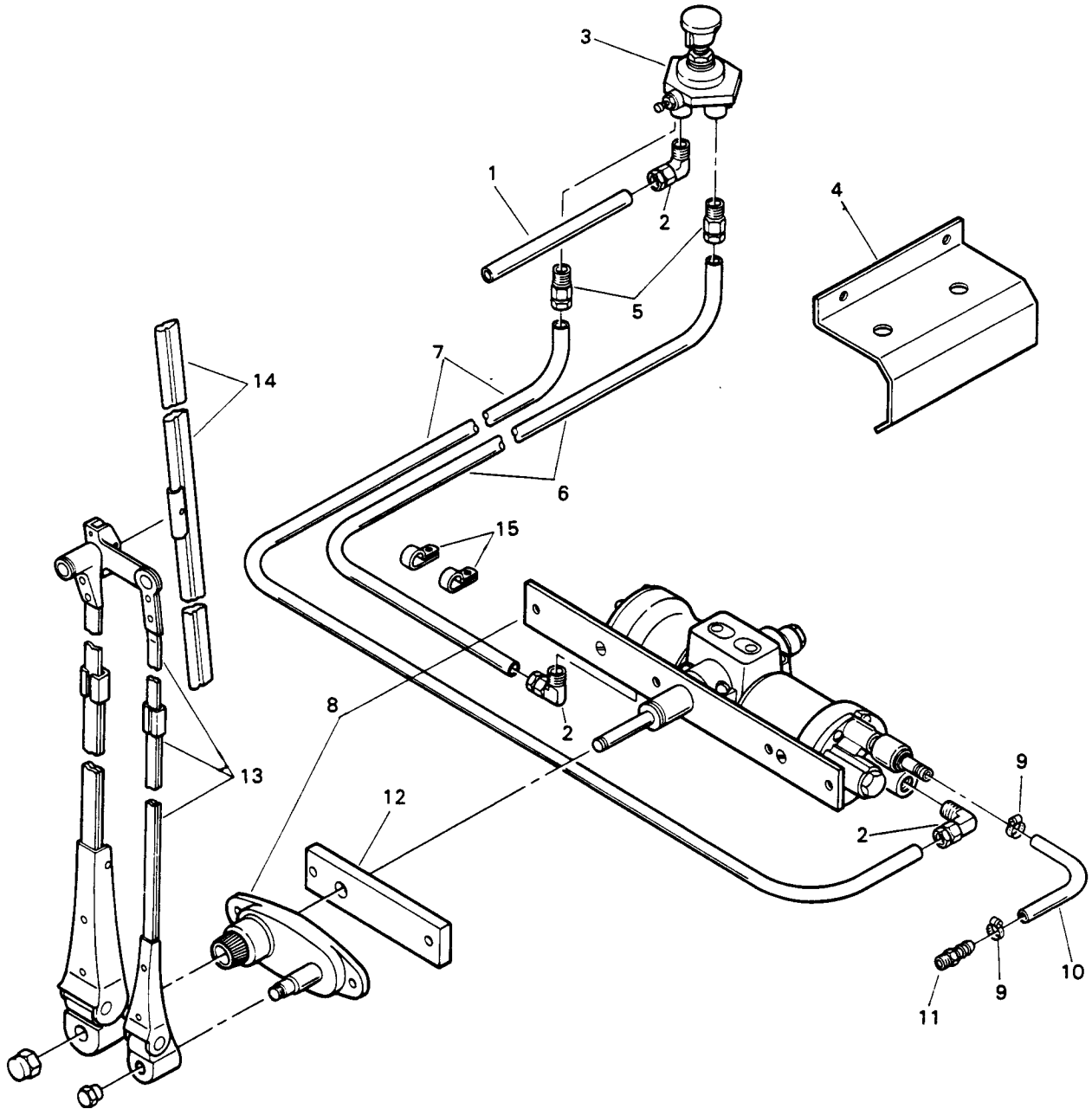


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CLOSED R.O.P.S. CAB INSULATION - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP					
1	1 129 116 C1	SHEET, roof			
	1 171 134 C2	FASTENER (8)			
2	1 120 699 C1	SHEET, roof			
	1 171 134 C2	FASTENER (14)			
3	1 120 696 C2	SHEET, right hand			
4	1 120 694 C1	SHEET, right hand			
5	1 120 698 C1	SHEET, rear			
6	1 120 697 C1	SHEET, left side door			
7	1 129 378 C1	STRIP, left front			
7	1 129 379 C1	STRIP, right front			
	929 460 C1	ADHESIVE (x)			

SUPERSTRUCTURE

WINDSHIELD WIPER
(For Machines With Windshield Wiper Motor
Located at Bottom of Windshield)
U00# AND BELOW
C00# AND BELOW

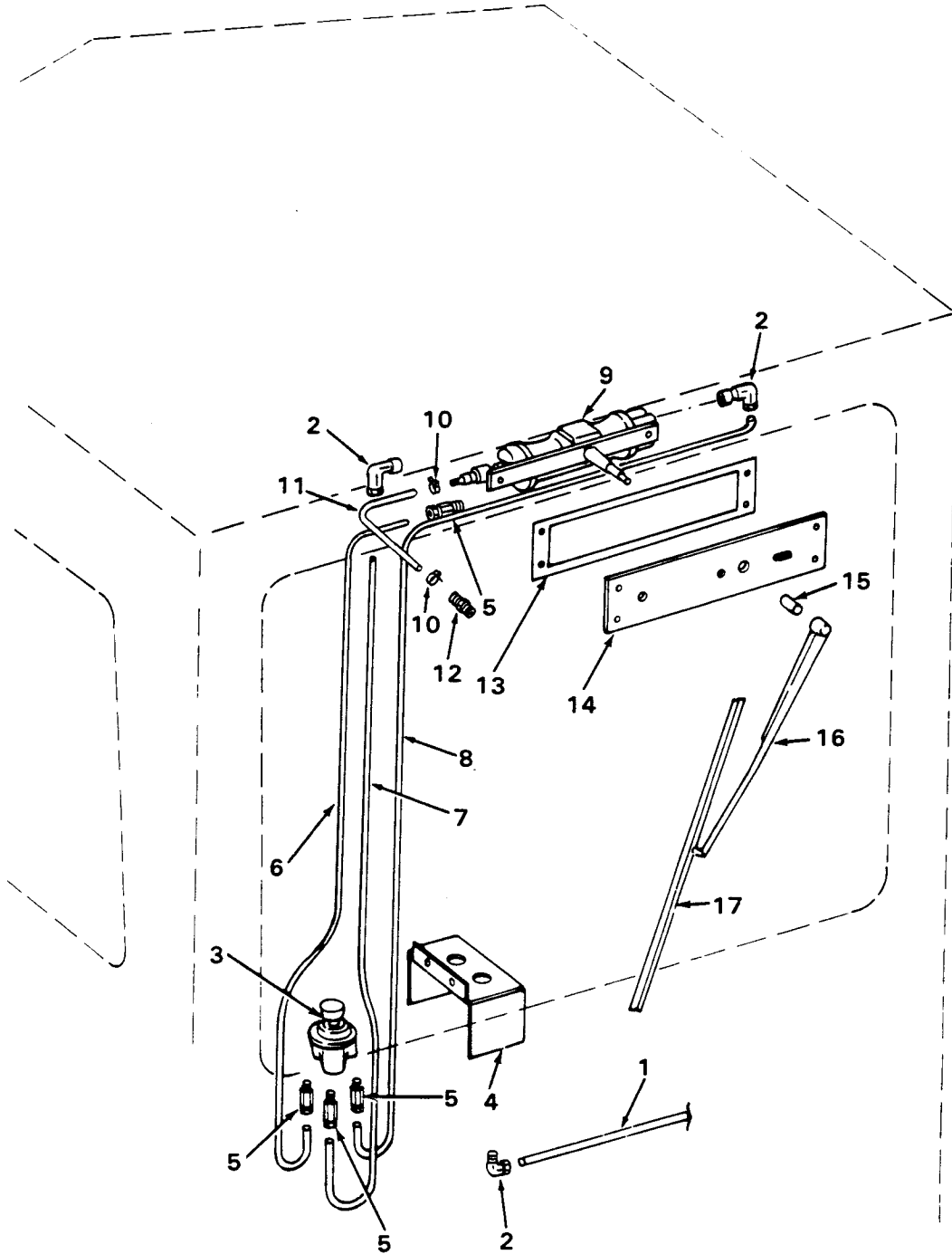


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WIPER - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW					
1		TUBE, air pressure gauge to wiper control valve (Refer to "AIR PRESSURE GAUGE AND AIR HORN PIPING")			
2	175 775 H1	ELBOW (3)			
3	1 122 181 C1	VALVE, windshield wiper control			
4	1 103 252 C2 27 224 R1	BRACKET, control valve mounting SCREW, 1/4 NC x 3/4" pan- hd machine (2)			
	120 380	WASHER, 1/4" ID lock (2)			
5	175 773 H1	CONNECTOR (2)			
6		TUBE (Cut length 55" long from bulk TUBE, 417 196 C2)			
7		TUBE (Cut length 66" long from bulk TUBE, 417 196 C2)			
8		MOTOR ASSY, windshield wiper (Refer to "WINDSHIELD WIPER MOTOR")			
9	279 025 R91	CLAMP, hose (2)			
10	163 884 H1	HOSE, exhaust			
11	61 181 H	FITTING, hose			
12	927 525 C1	BAR, spacer mounting			
13	927 523 C1	ARM ASSY w/SCREW and NUT, wiper			
	1 200 869 H1	SCREW, wiper blade attaching			
	1 200 870 H1	NUT, wiper blade attaching			
14	924 486 C91	BLADE, wiper			
15	98 959 R1	CLAMP, tube (2)			
	27 217 R1	SCREW, No. 10 NC x 3/4" pan- hd machine (2)			
	27 297 R1	NUT, No. 10 NC (2)			
	27 302 R1	WASHER, No. 10 lock (2)			
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (Part number represents one foot of bulk item) (x)			

SUPERSTRUCTURE

WINDSHIELD WIPER
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

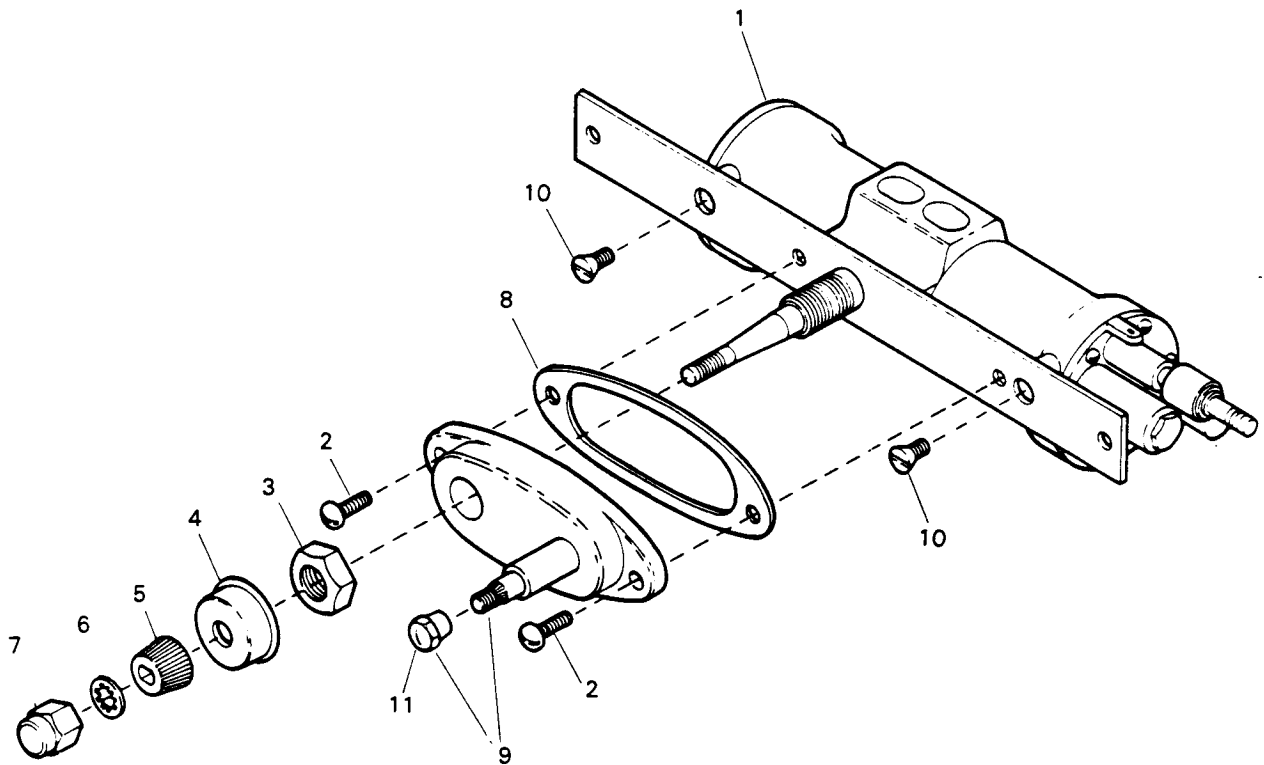


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WIPER - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP					
1		TUBE, air pressure gauge to wiper control valve (Refer to "AIR PRESSURE GAUGE AND AIR HORN PIPING")			
2	175 775 H1	ELBOW (3)			
3		VALVE ASSY, windshield wiper control (Refer to "WINDSHIELD WIPER CONTROL VALVE")			
4	1 128 356 C1	BRACKET, control valve mounting			
	25 222 R1	BOLT, 1/4 NC x 3/4" (2)			
	25 542 R1	WASHER, 1/4" ID (2)			
5	175 773 H1	CONNECTOR (4)			
6		TUBE (Cut length 70" long from bulk TUBE, 417 196 C2)			
7		TUBE (Cut length 76" long from bulk TUBE, 417 196 C2)			
8		TUBE (Cut length 85" long from bulk TUBE, 417 196 C2)			
9		MOTOR ASSY, windshield wiper (Refer to "WINDSHIELD WIPER MOTOR")			
10	279 025 R91	CLAMP, hose (2)			
11	163 884 H1	HOSE, exhaust			
12	61 181 H1	FITTING, hose			
13	1 128 365 C1	GASKET, mounting plate			
14	1 128 259 C1	PLATE, mounting			
	25 485 R1	BOLT, 1/4 NC x 1-1/4" (4)			
	25 532 R1	WASHER, 1/4" ID (4)			
15	304 529 R1	SPACER, wiper arm			
16	1 128 369 C1	ARM ASSY w/SCREW and NUT, wiper			
	1 200 869 H1	SCREW, wiper blade attaching			
	1 200 870 H1	NUT, wiper blade attaching			
17	924 486 C91	BLADE, wiper			
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (Part number represents one foot of bulk item) (x)			

SUPERSTRUCTURE

WINDSHIELD WIPER MOTOR
(For Machines With Windshield Wiper Motor
Located at Bottom of Windshield)
U00# AND BELOW
C00# AND BELOW

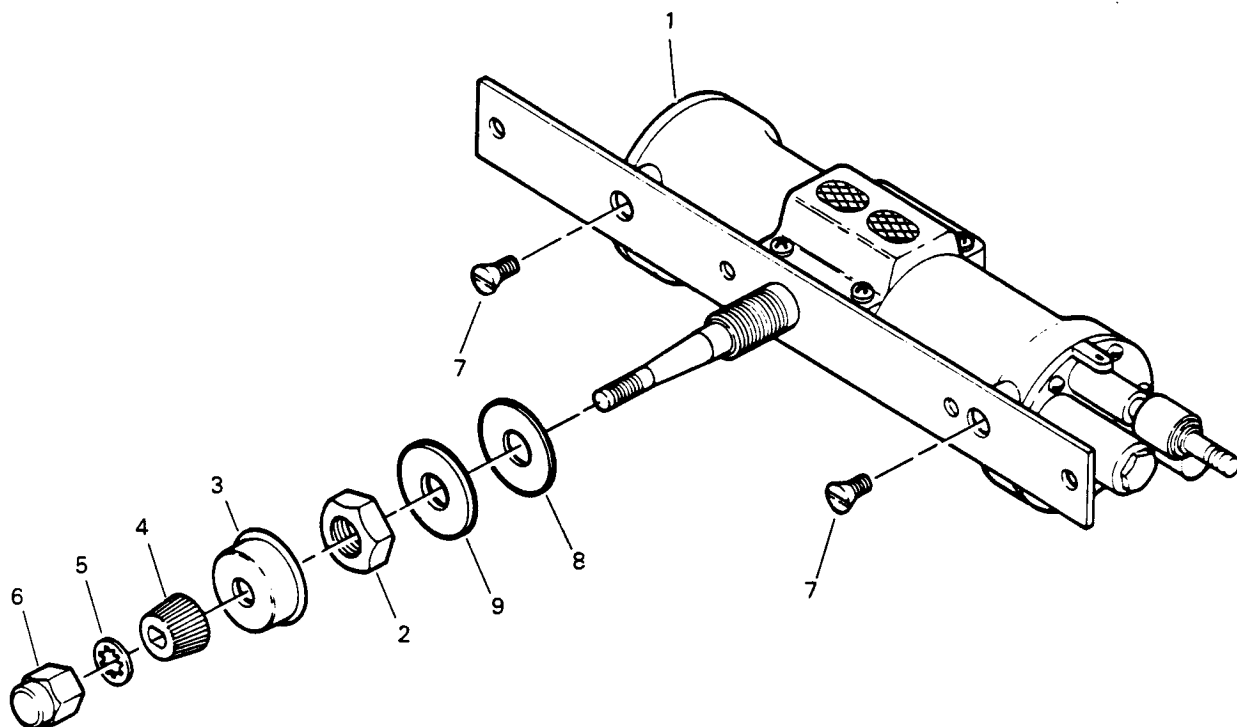


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WIPER MOTOR - Continued (For Machines With Windshield Wiper Motor Located at Bottom of Windshield) U00# AND BELOW C00# AND BELOW					
	1 122 174 C91	MOTOR ASSY, windshield wiper			
	436 737	SCREW, No. 10 NC x 1-1/4" pan-hd machine (2)			
	178 378	WASHER, No. 10 lock (2) Consists of the following parts —			
1	S	MOTOR			
2	28 306 R1	SCREW, No. 10 NF x 1-3/8" round-head (2)			
3	426 960 C1	NUT			
4	426 961 C1	SHIELD, rain			
5	966 782 R1	DRIVER, knurled			
6	138 542	WASHER, 3/8" int-tooth lock			
7	339 544 C1	NUT, cap			
8	436 439 C1	GASKET			
9	1 150 186 C1	PIVOT ASSY, guide			
10	133 698	SCREW, No. 12 NC x 1/2" flat-hd (2)			
11	927 843 C1	NUT, cap			

SUPERSTRUCTURE

WINDSHIELD WIPER MOTOR
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

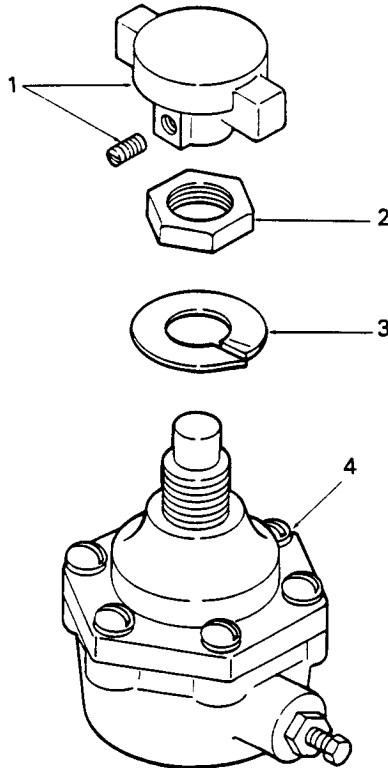


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WIPER MOTOR - Continued (For Machines With Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP					
	1 128 370 C91	MOTOR ASSY, windshield wiper			
	25 222 R1	BOLT, 1/4 NC x 3/4" (2)			
	25 532 R1	WASHER, 1/4" ID (2)			
	26 110 R1	NUT, 1/4" NC lock (2)			
		Consists of the following parts —			
1	\$	MOTOR			
2	426 960 C1	NUT			
3	426 961 C1	SHIELD, rain			
4	966 782 R1	DRIVER, knurled			
5	138 542	WASHER, 3/8" int-tooth lock			
6	339 544 C1	NUT, cap			
7	133 698	SCREW, No. 12 NC x 1/2" flat-hd (2)			
8	1 113 374 C1	WASHER, leather			
9	1 113 375 C1	WASHER, metal			

SUPERSTRUCTURE

WINDSHIELD WIPER CONTROL VALVE
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP



SUPERSTRUCTURE

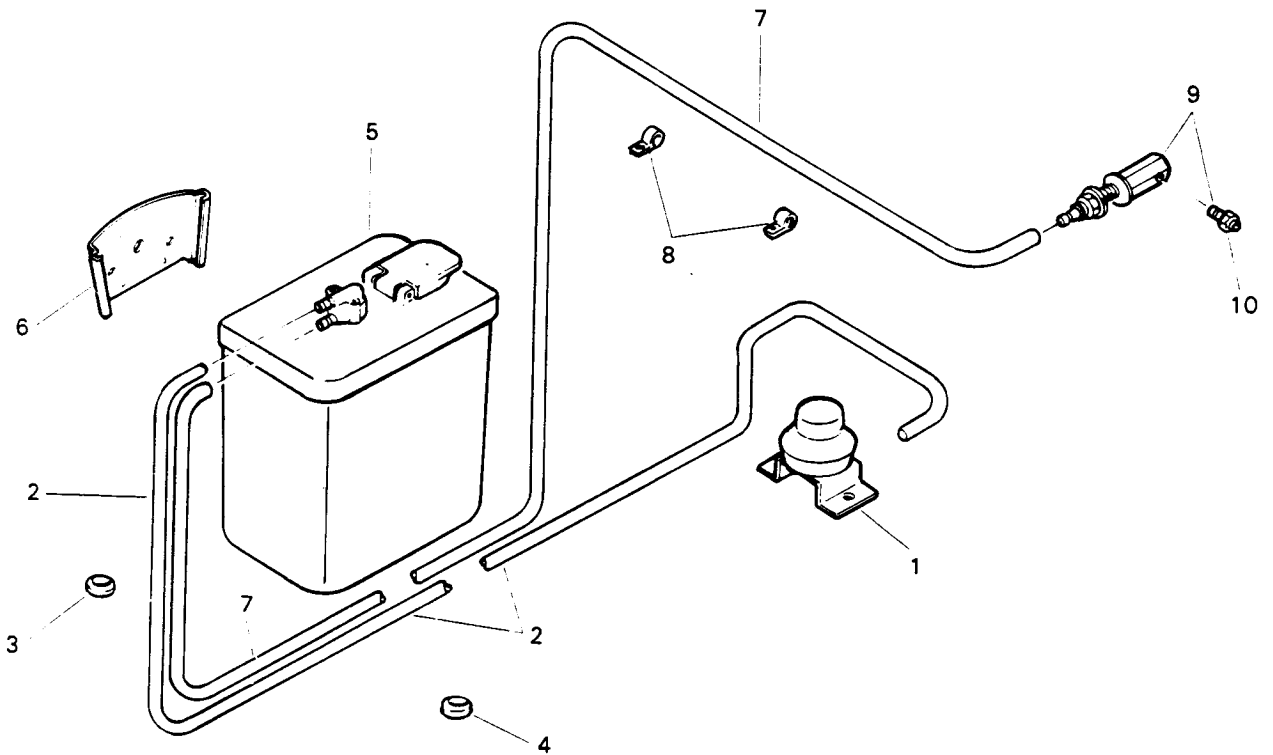
REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
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WINDSHIELD WIPER CONTROL VALVE - Continued
(For Machines With Windshield Wiper Motor
Located at Top of Windshield)
U00# AND UP
C00# AND UP

	1 129 014 C91	VALVE ASSEMBLY, windshield wiper control Consists of the following parts —
1	930 208 C91	KNOB and SET SCREW
2	309 402 C1	NUT, lock
3	138 555	WASHER, 9/16" int-tooth lock
4	781 693 C91	VALVE, wiper control

SUPERSTRUCTURE

WINDSHIELD WASHER
(For Machines With A Manual Foot Pump)
U002242 AND BELOW
C00# AND BELOW

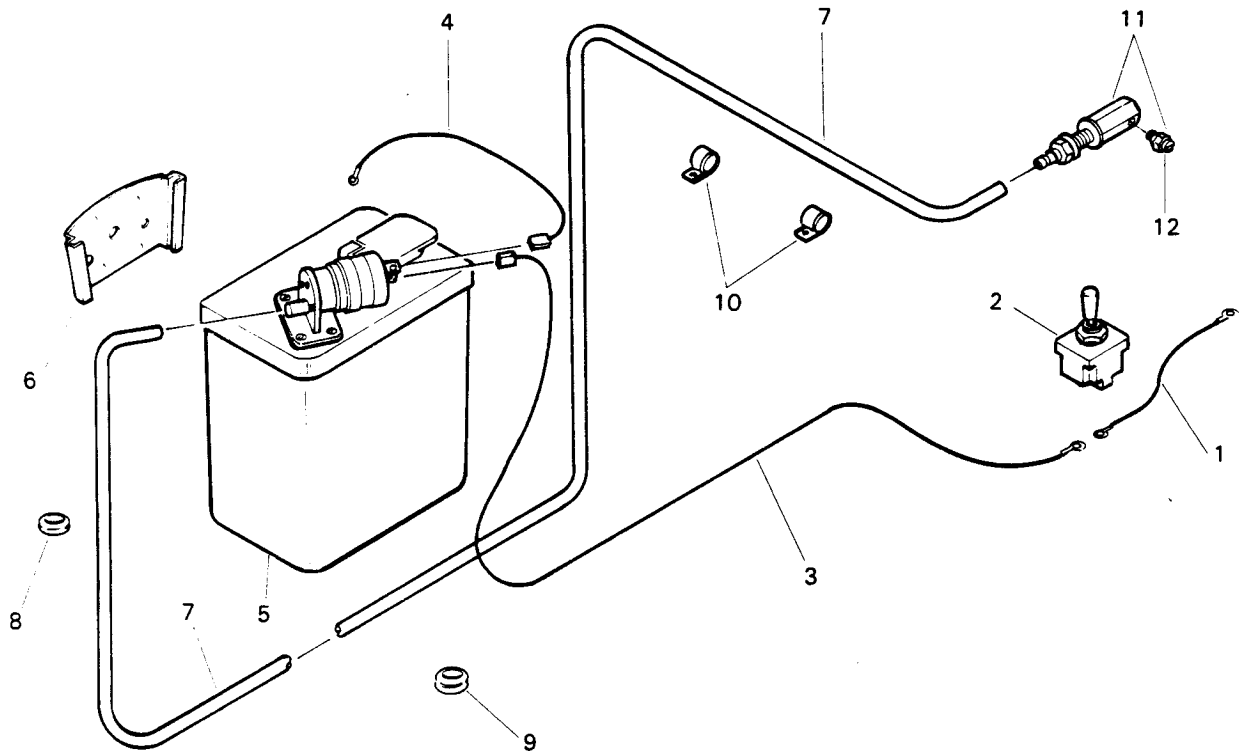


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WASHER - Continued (For Machines With A Manual Foot Pump) U002242 AND BELOW C00# AND BELOW					
1	940 458 C1	PUMP, manual foot			
	25 483 R1	BOLT, 1/4 NC x 1" (2)			
	25 519 R1	NUT, 1/4" NC (2)			
	25 532 R1	WASHER, 1/4" ID (2)			
2		HOSE, pump to tank (Cut length 60" long from bulk HOSE, 940 454 C1)			
3	117 962	GROMMET (3/8" ID)			
4	338 064 R1	GROMMET (7/16" ID)			
5		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")			
6	940 456 C1	SUPPORT, mounting			
	25 483 R1	BOLT, 1/4 NC x 1" (2)			
	25 532 R1	WASHER, 1/4" ID (2)			
7		HOSE, tank to jet (Cut length 107" long from bulk HOSE, 940 455 C1)			
8	299 403 C1	CLAMP, hose (2)			
	25 222 R1	BOLT, 1/4 NC x 3/4" (2)			
	25 519 R1	NUT, 1/4" NC (2)			
9	940 457 C91	JET ASSY, washer			
10	944 032 C1	NOZZLE, washer			
	299 413 C1	CLAMP, hose			
	940 454 C1	HOSE, bulk (7/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (x)			
	940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (x)			

SUPERSTRUCTURE

WINDSHIELD WASHER
(For Machines With an Electric Pump and Windshield
Wiper Motor Located at Bottom of Windshield)
U002243 THROUGH #
C00# THROUGH #

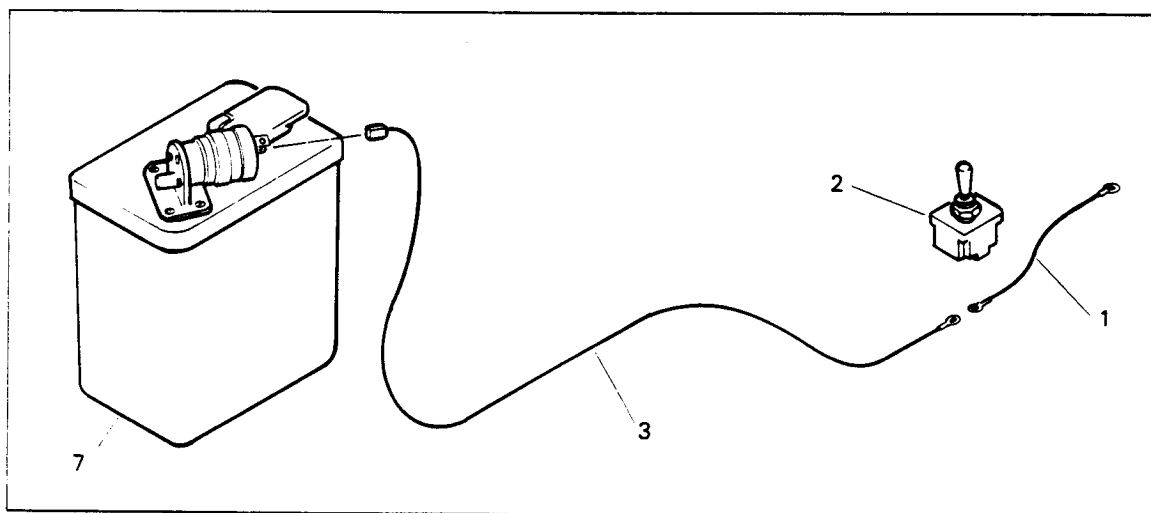
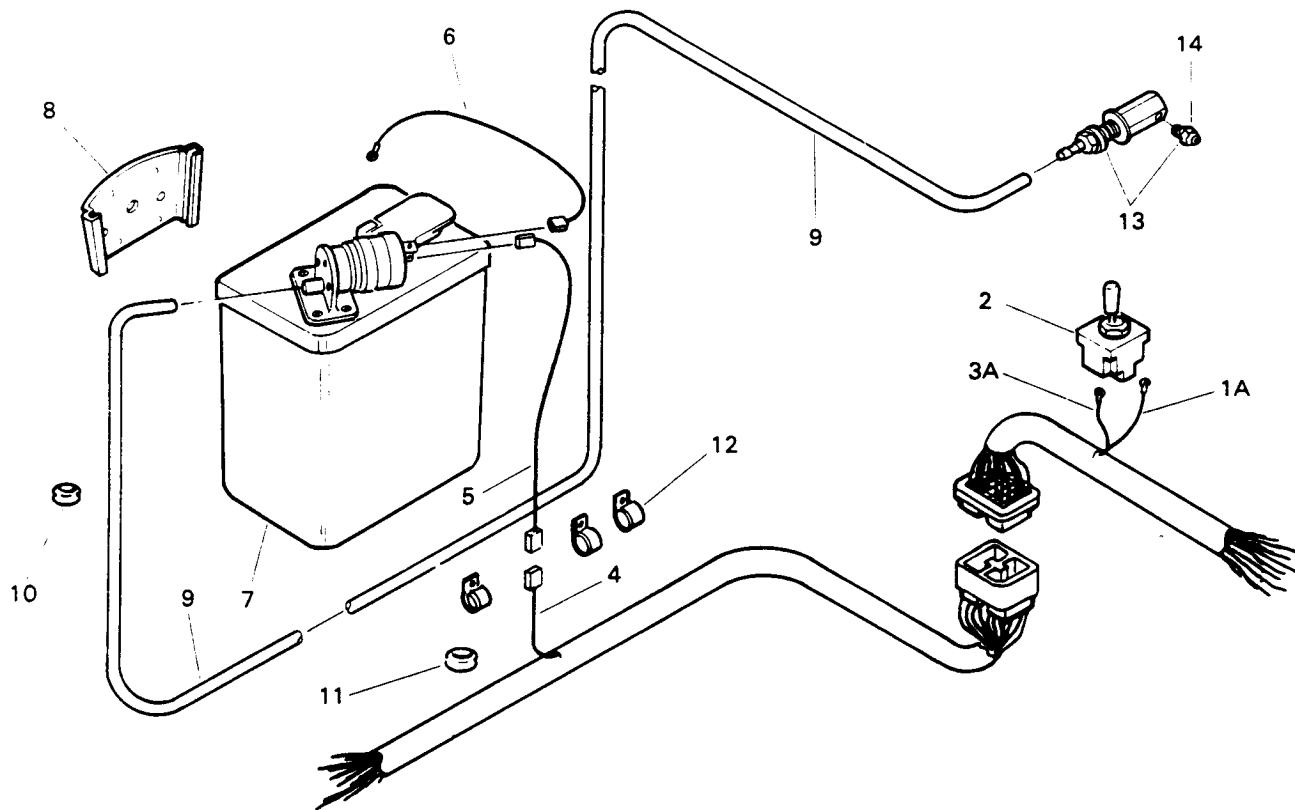


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WASHER - Continued (For Machines With an Electric Pump and Windshield Wiper Motor Located at Bottom of Windshield) U002243 THROUGH # C00# THROUGH #					
1	1 125 333 C1	CABLE, power source to washer switch			
2	673 815 C1	SWITCH, washer			
3	1 134 316 C1	CABLE, washer switch to pump			
4	1 134 315 C1	CABLE, washer pump to ground			
5		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")			
6	940 456 C1 25 483 R1 25 532 R1	SUPPORT, mounting BOLT, 1/4 NC x 1" (2) WASHER, 1/4" ID (2)			
7		HOSE, tank to jet (Cut length 107" long from bulk HOSE, 940 455 C1)			
8	117 962	GROMMET (3/8" ID)			
9	338 064 R1	GROMMET (7/16" ID)			
10	299 403 C1 25 222 R1 25 519 R1	CLAMP, hose (2) BOLT, 1/4 NC x 3/4" (2) NUT, 1/4" NC (2)			
11	940 457 C91	JET ASSY, washer			
12	944 032 C1 299 413 C1	NOZZLE, washer CLAMP, hose			
	940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (X)			

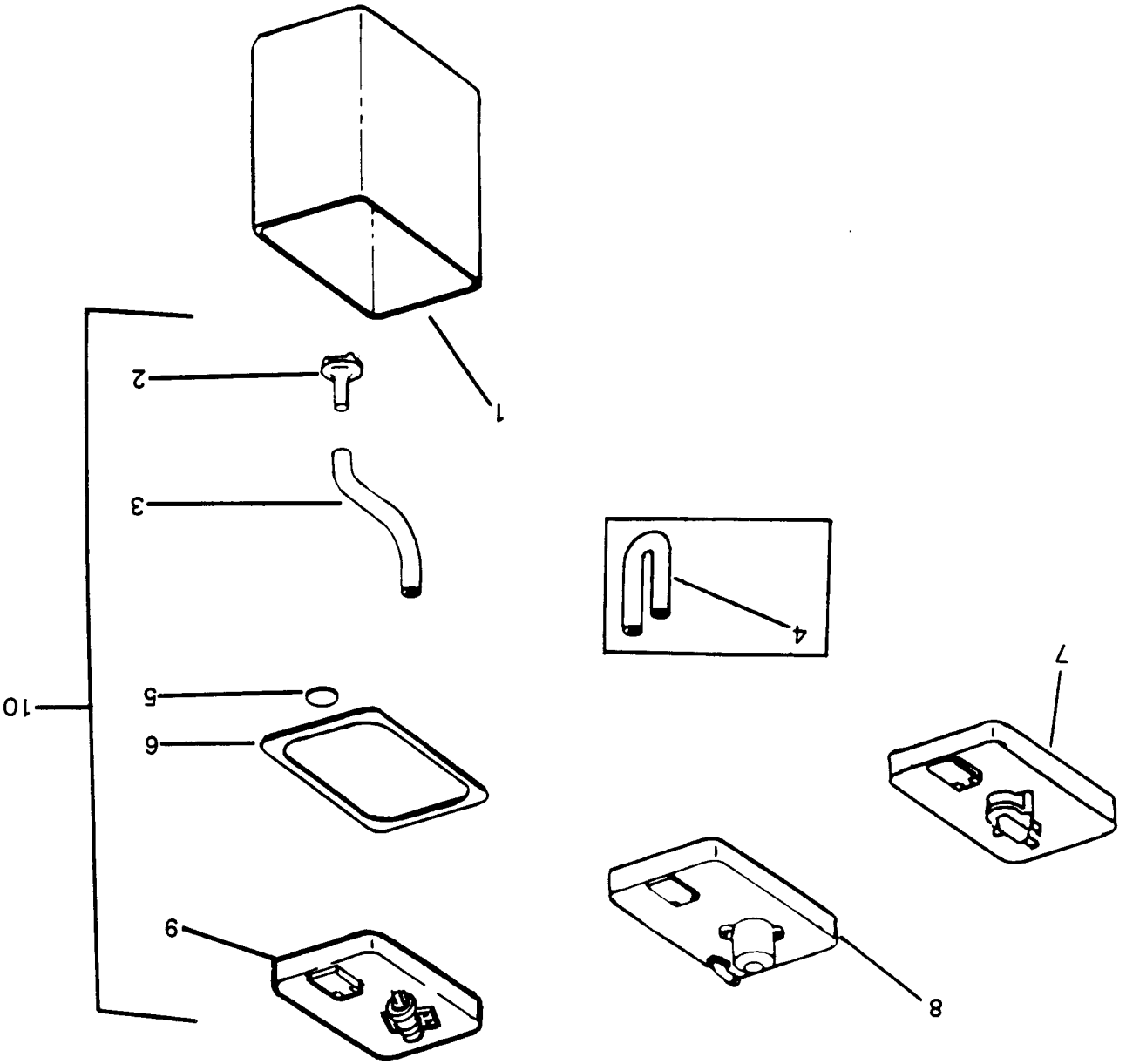
SUPERSTRUCTURE

WINDSHIELD WASHER
(For Machines With an Electric Pump and
Windshield Wiper Motor Located at Top
of Windshield)
U00# AND UP
C00# AND UP



SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDSHIELD WASHER - Continued (For Machines With an Electric Pump and Windshield Wiper Motor Located at Top of Windshield) U00# AND UP C00# AND UP			12	299 403 C1 28 059 R1	CLAMP, hose (3) SCREW, 1/4 NC x 3/4" hex-hd cap (3)
			13	940 457 C91	JET ASSY, washer
			14	944 032 C1	NOZZLE, washer
1	1 125 333 C1	CABLE, power source to washer switch U00# through # C00# through #		299 413 C1	CLAMP, hose
1A		CABLE, power source to washer switch (Part of instrument panel harness; refer to "WIRING") U00# and up C00# and up		940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (X)
2	673 815 C1	SWITCH, washer			
3	1 129 025 C1	CABLE, washer switch to pump U00# through # C00# through #			
3A		CABLE, washer switch to connector (Part of instrument panel harness; refer to "WIRING") U00# and up C00# and up			
4		CABLE, harness connector to connector (Part of intermediate harness; refer to "WIRING") U00# and up C00# and up			
5	1 125 331 C1	CABLE, harness connector to pump U00# and up C00# and up			
6	1 134 315 C1	CABLE, washer pump to ground			
7		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")			
8	940 456 C1 25 483 R1 25 532 R1	SUPPORT, mounting BOLT, 1/4 NC x 1" (2) WASHER, 1/4" ID (2)			
9		HOSE, tank to jet (Cut length 145" long from bulk HOSE, 940 455 C1)			
10	117 962	GROMMET (3/8" ID)			
11	338 064 R1	GROMMET (7/16" ID)			



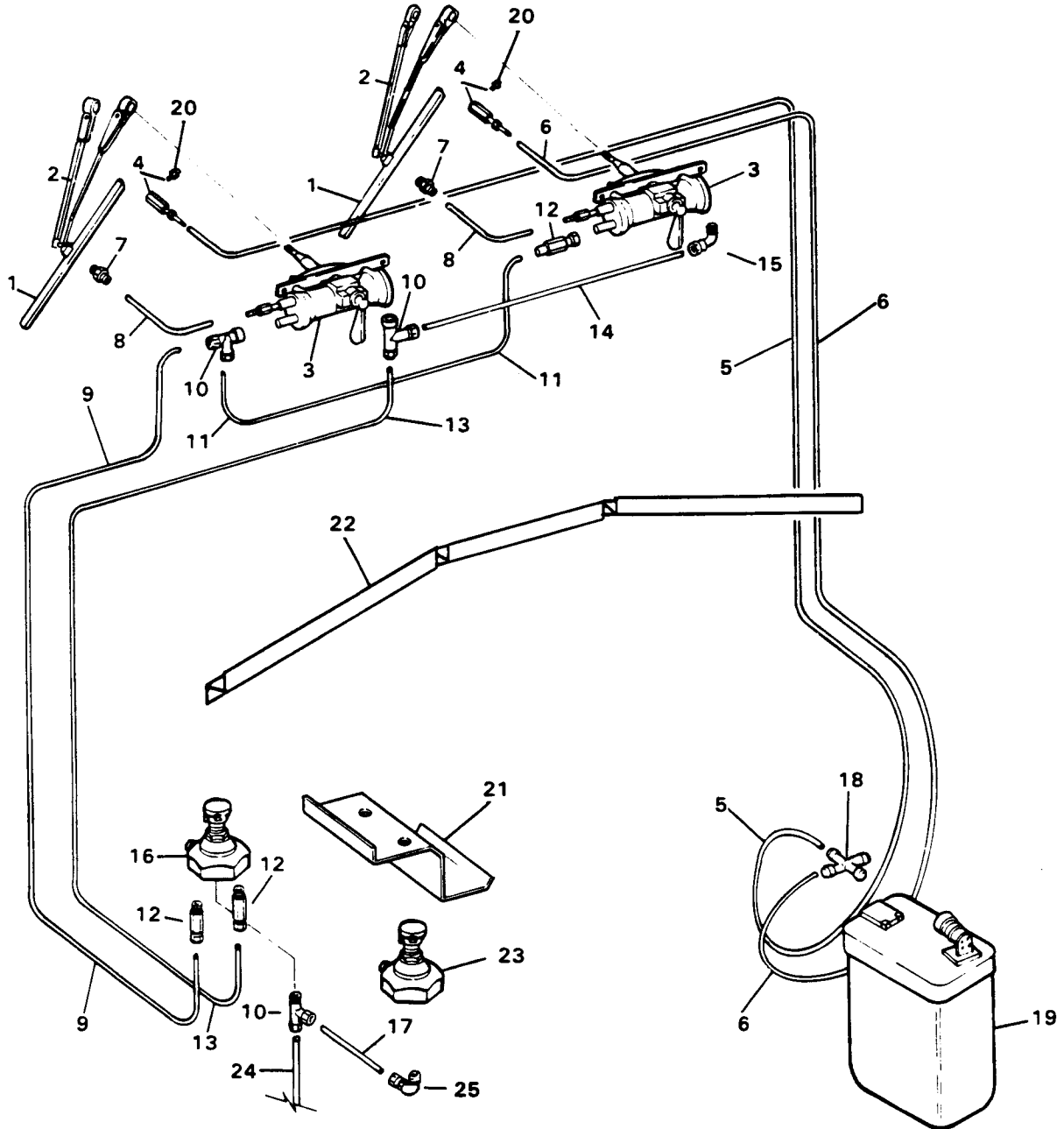
WINDOW WASHER TANK

SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WINDOW WASHER TANK - Continued					
A	940 459 C91	TANK ASSY, washer (For use with a manual foot pump) U002242 and below C00# and below			
B	711 263 C92	TANK ASSY, washer (Has an electric pump) U002243 and up C00# and up Consists of the following parts —			
1	631 252 C1	JAR, washer			
2	944 040 C1	STRAINER (A)			
2	631 253 C1	STRAINER (B)			
3	944 039 C1	HOSE (A)			
3		HOSE (Cut length 7-1/2" long from bulk HOSE, 940 455 C1) (B)			
4		HOSE (Cut length 4-1/2" long from bulk HOSE, 940 455 C1) (B; if Equipped)			
5	1 134 773 C1	GASKET			
6	1 134 772 C1	GASKET			
7	944 037 C1	COVER (A)			
8	\$	COVER (B)			
9	\$	COVER (B)			
10	1 151 845 C91	COVER AND ELECTRIC PUMP ASSY (B)			
	940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (X)			

SUPERSTRUCTURE

REAR WINDOW WIPER AND WASHER
(For Machines With Windshield and Rear Window
Wiper Controls Located at Rear of Cab)
U00# AND BELOW
C00# AND BELOW

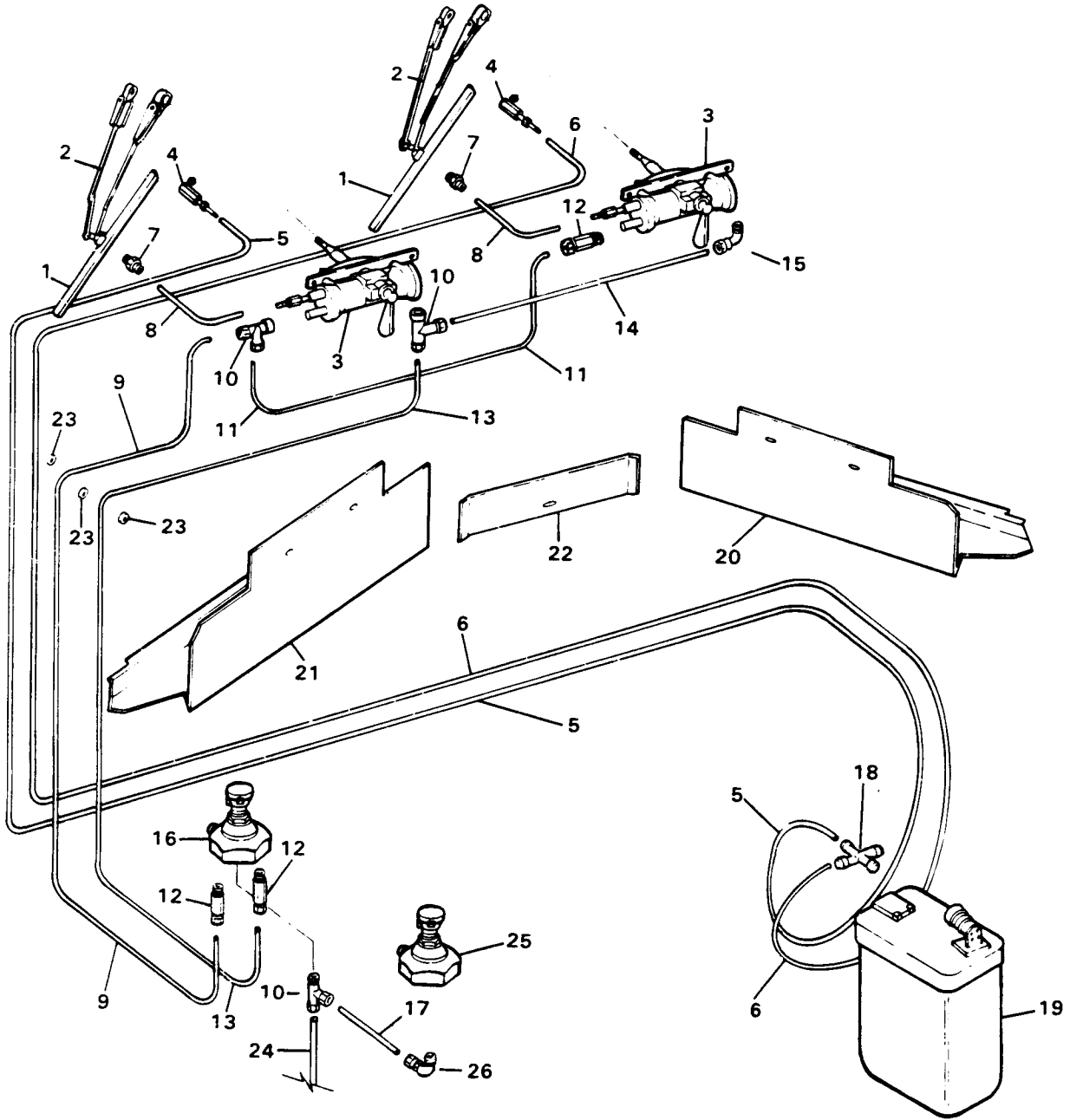


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR WINDOW WIPER AND WASHER - Continued (For Machines With Windshield and Rear Window Wiper Controls Located at Rear of Cab) U00# AND BELOW C00# AND BELOW			18	1 120 902 C1	CROSS
			19		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")
1	166 257 H1	BLADE, wiper (2)	20	944 032 C1	NOZZLE, washer (2)
2	1 120 705 C1	ARM ASSY w/SCREW and NUT, wiper (2)	21		BRACKET, control valve mounting (Refer to "WINDSHIELD WIPER")
	1 200 869 H1	SCREW, wiper blade attaching (2)	22		SUPPORT, tube and hose (Refer to "CLOSED R.O.P.S. CAB")
	1 200 870 H1	NUT, wiper blade attaching (2)	23		VALVE, windshield wiper control (Refer to "WINDSHIELD WIPER")
3		MOTOR ASSY, rear window wiper (Refer to "REAR WINDOW WIPER MOTOR") (2)	24		TUBE, air pressure gauge to wiper control valve (Refer to "AIR PRESSURE GAUGE AND AIR HORN PIPING")
4	940 457 C91	JET ASSY, washer (2)	25		ELBOW (Refer to "WINDSHIELD WIPER")
5		HOSE, right hand rear (Cut length 60" long from bulk HOSE, 940 455 C1)		417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (%) (X)
6		HOSE, left hand rear (Cut length 75" long from bulk HOSE, 940 455 C1)		417 199 C2	TUBE, bulk (3/8" OD x 50 ft. long) (%) (X)
7	61 181 H	FITTING, tube (2)		940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (%) (X)
8		TUBE (Cut length 6" long from bulk TUBE, 417 199 C2) (2)			(%) - Part number represents one foot of bulk item.
9		TUBE (Cut length 55" long from bulk TUBE, 417 196 C2)			
10	941 750 C91	TEE (3)			
11		TUBE (Cut length 36" long from bulk TUBE, 417 196 C2)			
12	175 773 H1	CONNECTOR (3)			
13		TUBE (Cut length 90" long from bulk TUBE, 417 196 C2)			
14		TUBE (Cut length 36" long from bulk TUBE, 417 196 C2)			
15	175 775 H1	ELBOW			
16	1 122 181 C1	VALVE, rear window wiper control			
17		TUBE, rear wiper valve to front wiper valve (Cut length 5" long from bulk TUBE, 417 196 C2)			

SUPERSTRUCTURE

REAR WINDOW WIPER AND WASHER
(For Machines With Windshield and Rear Window
Wiper Controls Located at Front of Cab)
U00# THROUGH #
C00# THROUGH #

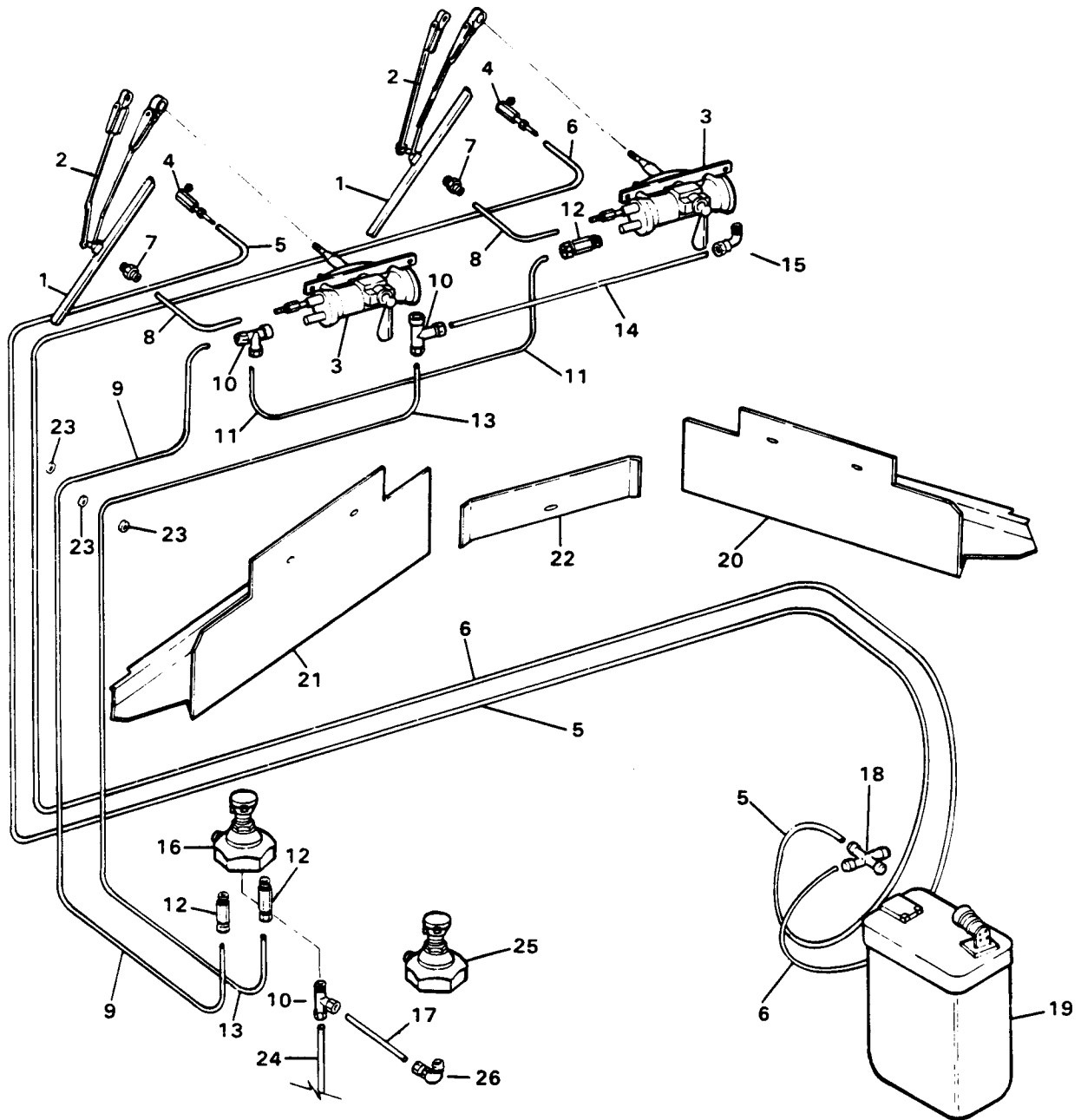


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR WINDOW WIPER AND WASHER - Continued (For Machines With Windshield and Rear Window Wiper Controls Located at Front of Cab) U00# THROUGH # C00# THROUGH #			17		TUBE, rear wiper valve to front wiper valve (Cut length 5" long from bulk TUBE, 417 196 C2)
1	166 257 H1	BLADE, wiper (2)	18	1 120 902 C1	CROSS
2	1 120 705 C1	ARM ASSY w/SCREW and NUT, wiper (2)	19		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")
	1 200 869 H1	SCREW, wiper blade attaching (2)	20	1 128 720 C1	COVER, LH wiper motor (Without welded mounting spacers) U00# through # C00# through #
	1 200 870 H1	NUT, wiper blade attaching (2)		61 401 V	SPACER, mounting (2)
3		MOTOR ASSY, rear window wiper (Refer to "REAR WINDOW WIPER MOTOR") (2)		167 140	SCREW, No. 10 NC x 1-1/2" pan-hd-tapping (2)
4	940 457 C91	JET ASSY w/NOZZLE, washer (2)		120 391	WASHER, No. 10 ID (2)
	944 032 C1	NOZZLE, washer (2)	20	1 276 248 C1	COVER, LH wiper motor (With welded mounting spacers) U00# through # C00# through #
5		HOSE, right hand rear (Cut length 155" long from bulk HOSE, 940 455 C1)		25 487 R1	BOLT, 1/4 NC x 1-1/2" (2)
				27 616 R1	WASHER, 1/4" ID (2)
6		HOSE, left hand rear (Cut length 200" long from bulk HOSE, 940 455 C1)	21	1 128 721 C1	COVER, RH wiper motor (Without welded mounting spacers) U00# through # C00# through #
7	61 181 H	FITTING, tube (2)		61 401 V	SPACER, mounting (2)
8		TUBE (Cut length 6" long from bulk TUBE, 417 199 C2) (2)		167 140	SCREW, No. 10 NC x 1-1/2" pan-hd-tapping (2)
				120 391	WASHER, No. 10 ID (2)
9		TUBE (Cut length 150" long from bulk TUBE, 417 196 C2)	21	1 276 249 C1	COVER, RH wiper motor (With welded mounting spacers) U00# through # C00# through #
10	941 750 C91	TEE (3)		25 487 R1	BOLT, 1/4 NC x 1-1/2" (2)
11		TUBE (Cut length 36" long from bulk TUBE, 417 196 C2)		27 616 R1	WASHER, 1/4" ID (2)
12	175 773 H1	CONNECTOR (3)	22	1 128 719 C1	SUPPORT, shield
				447 839	SCREW, No. 10 NC x 3/4" pan head
13		TUBE (Cut length 170" long from bulk TUBE, 417 196 C2)		120 391	WASHER, No. 10 flat
			23	117 962	GROMMET (3)
14		TUBE (Cut length 36" long from bulk TUBE, 417 196 C2)	24		TUBE, air pressure gauge to wiper control valve (Refer to "AIR PRESSURE GAUGE AND AIR HORN PIPING")
15	175 775 H1	ELBOW			
16	1 122 181 C1	VALVE, rear window wiper control			

SUPERSTRUCTURE

REAR WINDOW WIPER AND WASHER - Continued
(For Machines With Windshield and Rear Window
Wiper Controls Located at Front of Cab)
U00# THROUGH #
C00# THROUGH #

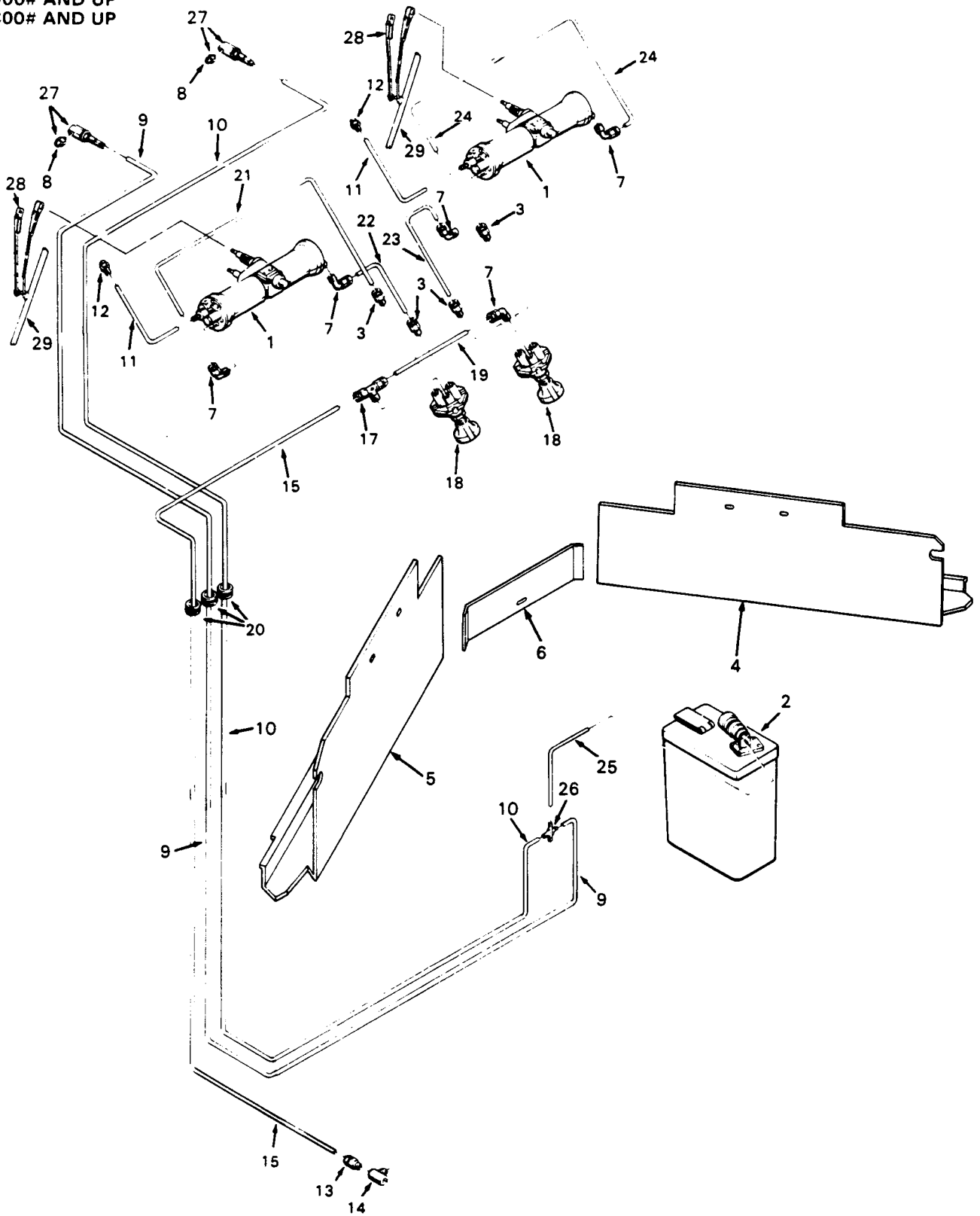


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR WINDOW WIPER AND WASHER - Continued (For Machines With Windshield and Rear Window Wiper Controls Located at Front of Cab) U00# THROUGH # C00# THROUGH #					
25		VALVE ASSY, windshield wiper control (Refer to "WINDSHIELD WIPER CONTROL VALVE")			
26		ELBOW (Refer to "WINDSHIELD WIPER")			
	417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (%) (X)			
	417 199 C2	TUBE, bulk (3/8" OD x 50 ft. long) (%) (X)			
	940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (%) (X)			
		(%) - Part number represents one foot of bulk item.			

SUPERSTRUCTURE

REAR WINDOW WIPER AND WASHER
(For Machines With Windshield Wiper Control
Located at Front of Cab and Two Rear Window
Wiper Controls Located at Rear of Cab)
U00# AND UP
C00# AND UP

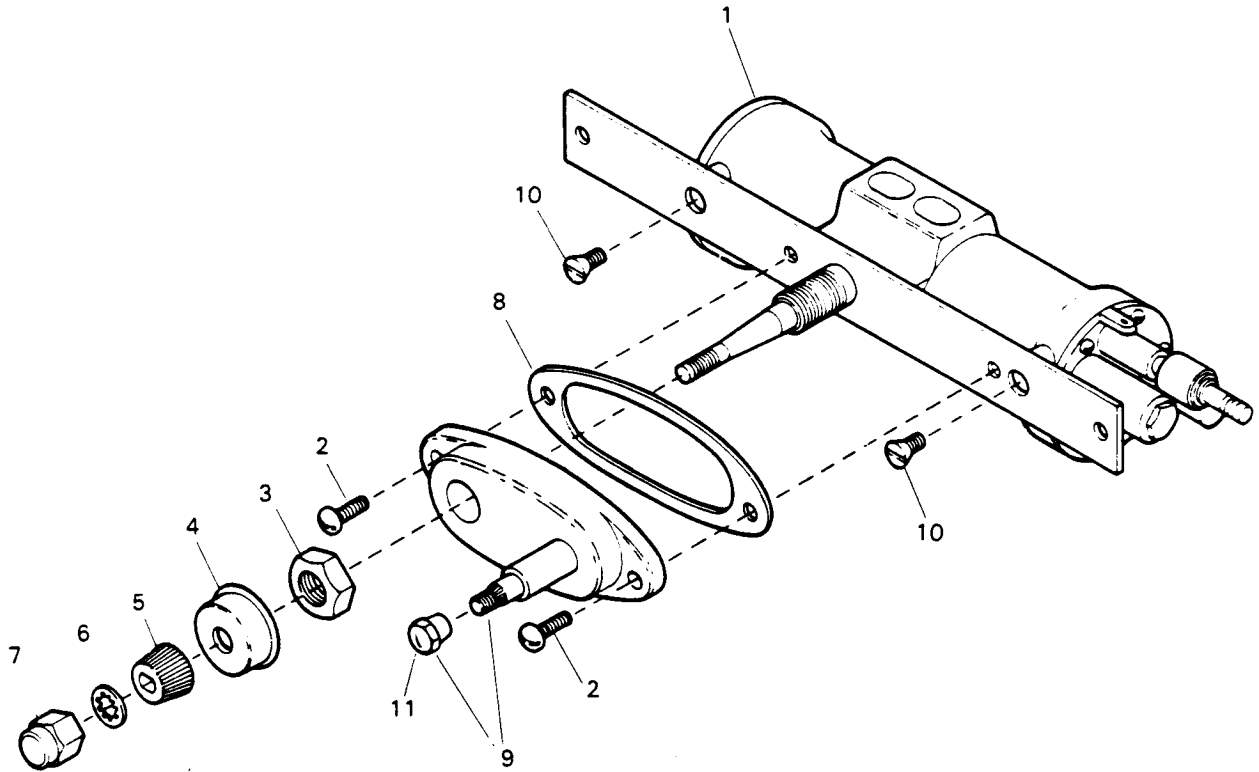


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR WINDOW WIPER AND WASHER - Continued (For Machines With Windshield Wiper Control Located at Front of Cab and Two Rear Window Wiper Controls Located at Rear of Cab) U00# AND UP C00# AND UP			17	182 594 H1	TEE
			18	1 122 181 C1	VALVE, rear window wiper control (2)
			19		TUBE, wiper supply crossover (Cut length 11" long from bulk TUBE, 417 196 C2)
1		MOTOR ASSY, rear window wiper (Refer to "REAR WINDOW WIPER MOTOR") (2)	20	117 962	GROMMET (3)
2		TANK ASSY, washer (Refer to "WINDOW WASHER TANK")	21		TUBE, right motor run (Cut length 19" long from bulk TUBE, 417 196 C2)
3	175 773 H1	CONNECTOR (4)	22		TUBE, right motor park (Cut length 10-1/2" long from bulk TUBE, 417 196 C2)
4	1 276 248 C1 25 487 R1 27 616 R1	COVER, LH wiper motor BOLT, 1/4 NC x 1-1/2" (2) WASHER, 1/4 ID (2)	23		TUBE, left motor run (Cut length 12" long from bulk TUBE, 417 196 C2)
5	1 276 249 C1 25 487 R1 27 616 R1	COVER, RH wiper motor BOLT, 1/4 NC x 1-1/2" (2) WASHER, 1/4" ID (2)	24		TUBE, left motor park (Cut length 30" long from bulk TUBE, 417 196 C2)
6	1 128 719 C1 25 222 R1 27 616 R1	SUPPORT, shield BOLT, 1/4 NC x 3/4" WASHER, 1/4" ID	25		HOSE, washer tank to cross (Cut length 7" long from bulk HOSE, 940 455 C1)
7	175 775 H1	ELBOW (5)	26	1 120 902 C1	CROSS
8	944 032 C1	NOZZLE, washer (2)	27	940 457 C91	JET ASSY, washer (2)
9		HOSE, right rear washer (Cut length 155" long from bulk HOSE, 940 455 C1)	28	1 120 705 C1	ARM ASSY w/SCREW and NUT, wiper (2)
10		HOSE, left rear washer (Cut length 200" long from bulk HOSE, 940 455 C1)		1 200 869 H1	SCREW, wiper blade attaching (2)
11	163 884 H1	HOSE, exhaust (2)		1 200 870 H1	NUT, wiper blade attaching (2)
12	61 181 H	FITTING, hose (2)	29	166 257 H1	BLADE, wiper (2)
13	930 552 C91	CONNECTOR (at tee on right side of dry air tank)		417 196 C2	TUBE, bulk (1/4" OD x 50 ft. long) (Part number represents one foot of bulk item) (X)
14		TEE (On right side of dry air tank; refer to "AIR COMPRESSOR AND GOVERNOR TO WET AND DRY AIR TANK PIPING")		940 455 C1	HOSE, bulk (5/32" ID x 50 ft. long) (Part number represents one foot of bulk item) (X)
15		TUBE, wiper supply (Cut length 168" long from bulk TUBE, 417 196 C2)			

SUPERSTRUCTURE

REAR WINDOW WIPER MOTOR

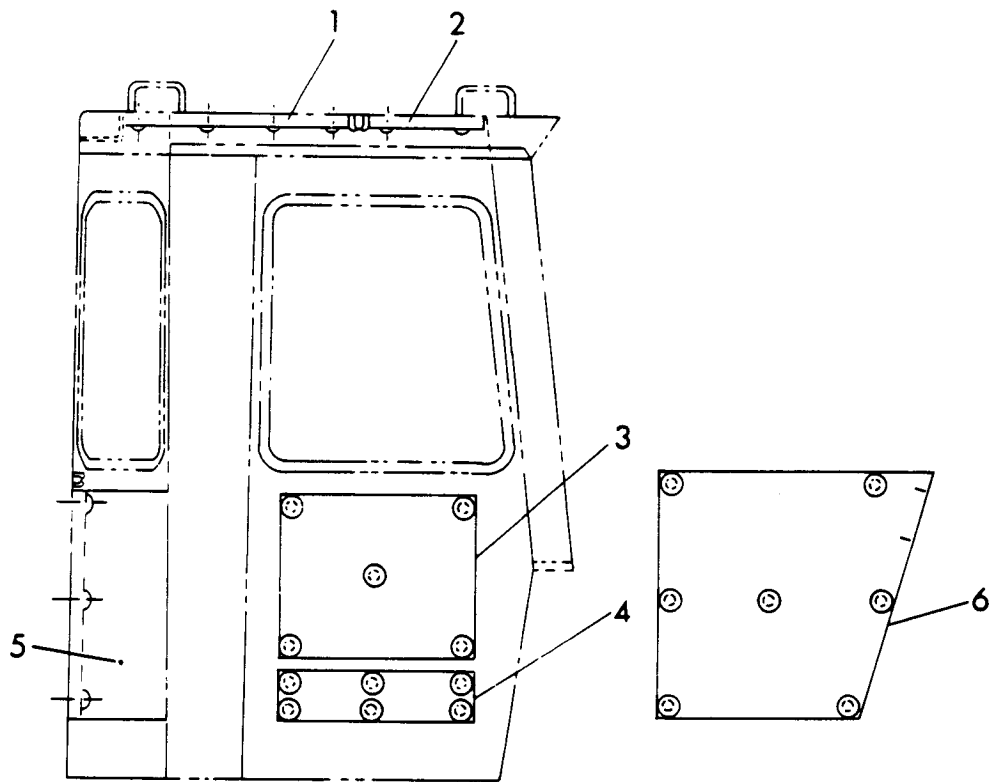


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR WINDOW WIPER MOTOR - Continued					
	1 120 706 C1	MOTOR ASSEMBLY, rear window wiper (2) Consists of the following parts —			
1	S	MOTOR			
2	929 593 C1	SCREW, round-hd slotted (2)			
3	426 960 C1	NUT			
4	426 961 C1	SHIELD, rain			
5	966 782 R1	DRIVER, knurled			
6	138 542	WASHER, 3/8" int- tooth lock			
7	339 544 C1	NUT, cap			
8	436 439 C1	GASKET			
9	1 150 186 C1	PIVOT ASSY, guide			
10	133 698	SCREW, No. 12 NC x 1/2" flat-hd (2)			
11	927 843 C1	NUT, cap			

SUPERSTRUCTURE

CAB NOISE ABATEMENT

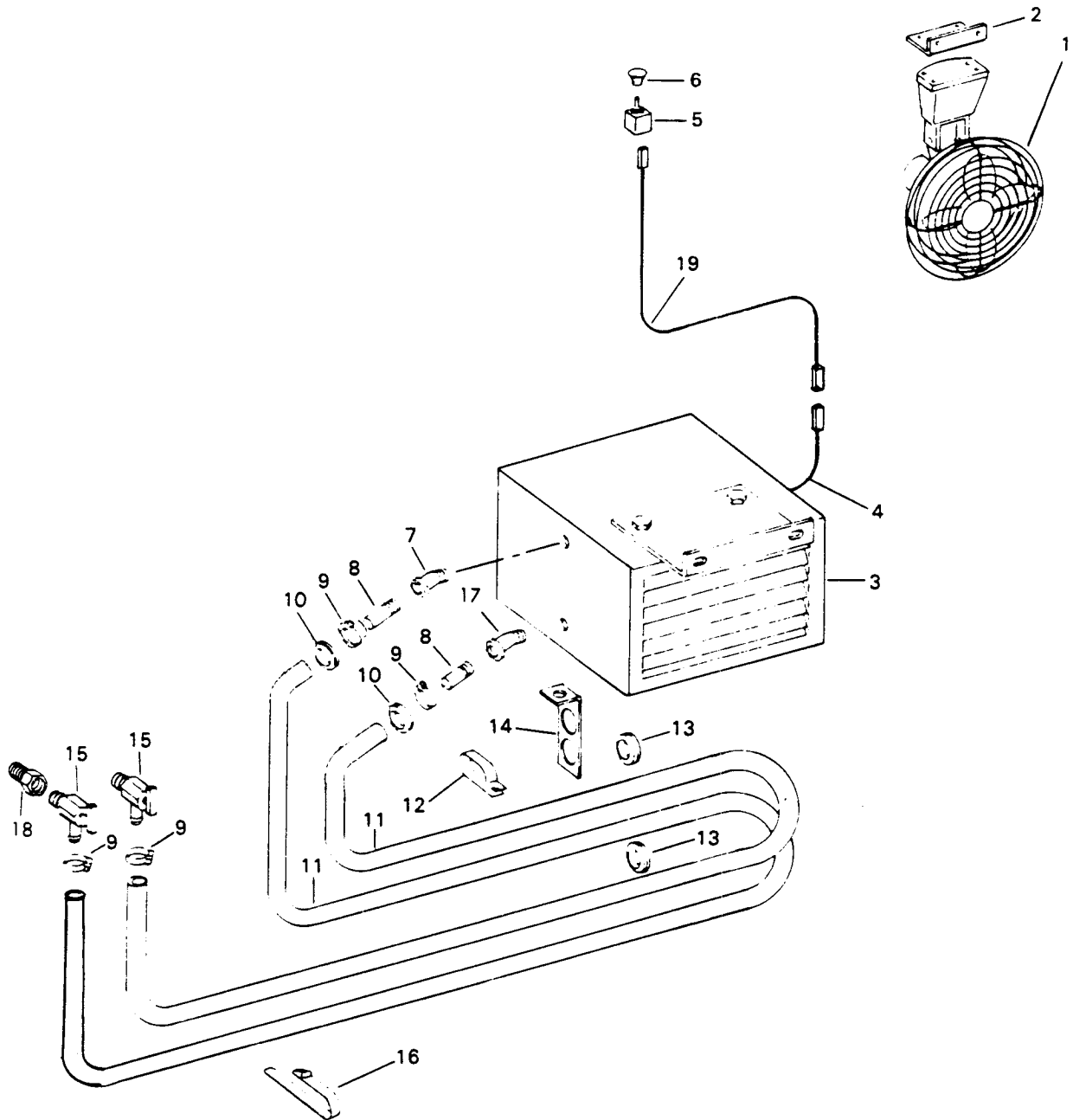


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB NOISE ABATEMENT - Continued					
1	1 120 699 C1	SHEET, roof			
	1 160 006 C1	FASTENER (17)			
	1 160 005 C2	BUTTON (17)			
2	1 120 695 C1	SHEET, roof (Has ten mounting holes)			
		U00# and Below			
		COO# and Below			
	1 160 006 C1	FASTENER (10)			
	1 160 005 C2	BUTTON (10)			
2	1 129 116 C1	SHEET, roof (Has eight mounting holes)			
		U00# and Up			
		COO# and Up			
	1 160 006 C1	FASTENER (8)			
	1 160 005 C2	BUTTON (8)			
3	1 120 696 C2	SHEET, right hand			
	1 160 006 C1	FASTENER (5)			
	1 160 005 C2	BUTTON (5)			
4	1 120 694 C1	SHEET, right hand			
	1 160 006 C1	FASTENER (6)			
	1 160 005 C2	BUTTON (6)			
5	1 120 698 C1	SHEET, rear			
	1 160 006 C1	FASTENER (14)			
	1 160 005 C2	BUTTON (14)			
6	1 120 697 C1	SHEET, left side door			
	1 160 006 C1	FASTENER (7)			
	1 160 005 C2	BUTTON (7)			

SUPERSTRUCTURE

CAB HEATER LINES AND DEFROSTER
(Floor Mounted)
U00# AND BELOW

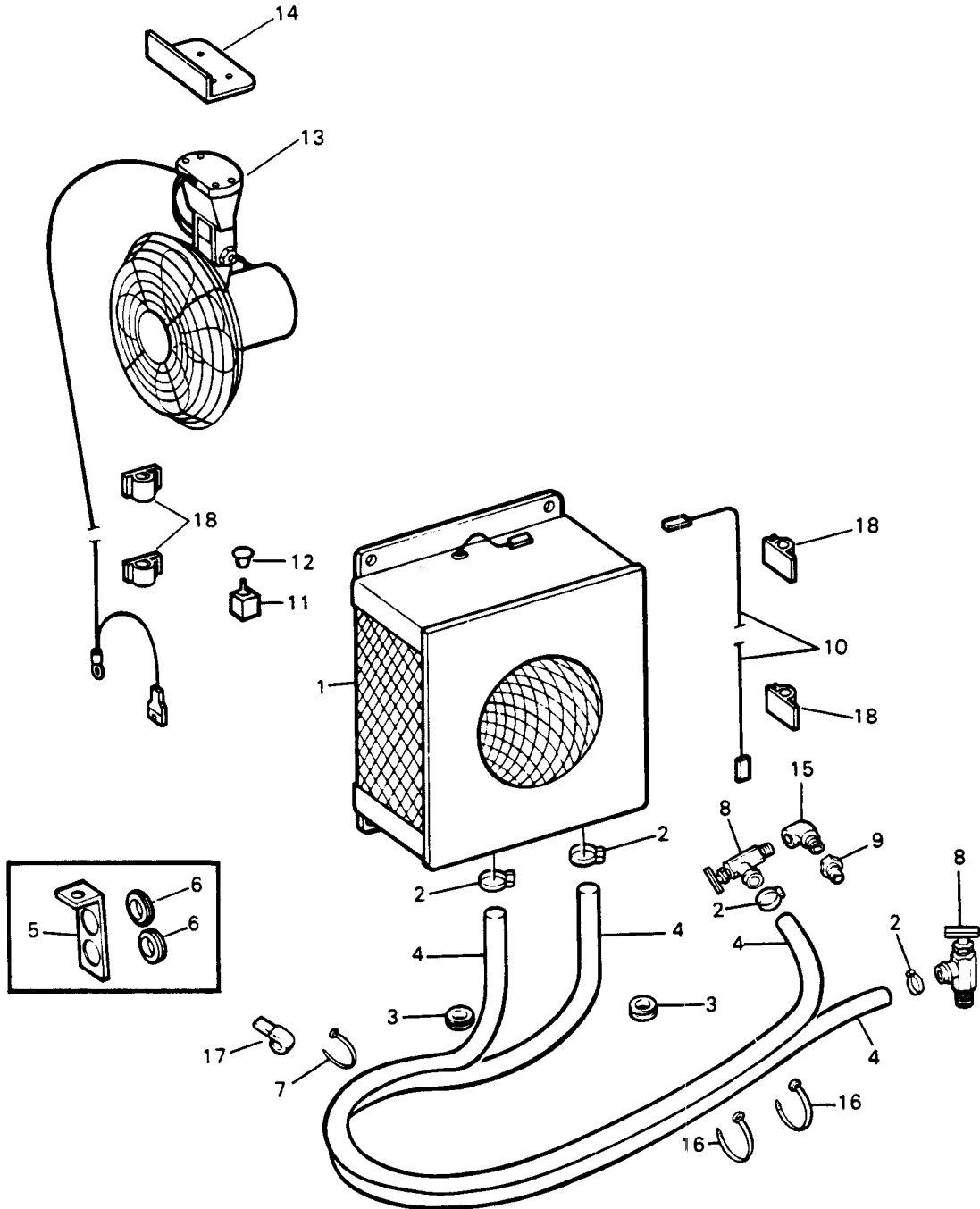


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER LINES AND DEFROSTER - Continued (Floor Mounted) U00# AND BELOW			19	1 123 750 C1	CABLE, heater
				931 256 C1	CLIP, defroster fan wire (*) (4)
1		FAN ASSY, cab defroster (Refer to "CAB DEFROSTER FAN")		25 228 R1	BOLT, 5/16 NC x 3/4" (*) (4)
				25 533 R1	WASHER, 5/16" ID (*) (4)
2	1 120 243 C1	SUPPORT (*)		364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (X)
	24 839 R1	BOLT, 3/8 NC x 3/4" (*) (2)			
	25 534 R1	WASHER, 3/8" ID (*) (2)		1 120 961 C92	KIT, defroster fan and mounting (Consists of —
3		HEATER ASSY, cab (Refer to "CAB HEATER, (Floor Mounted)")			2 BOLT 24 839 R1
					4 BOLT 25 483 R1
					4 BOLT 25 228 R1
					4 CLIP 931 256 C1
4	S	WIRE (Red) (Part of Heater Assembly Floor Mounted)			1 FAN ASSY 1 107 879 C92
					1 SUPPORT 1 120 243 C1
					4 NUT 25 519 R1
					4 WASHER 25 532 R1
5	305 722 C91	SWITCH, fan control			2 WASHER 25 534 R1
					4 WASHER 25 533 R1)
6	181 339 H1	KNOB, switch			
7	120 702	ELBOW			(*) - Part of Defroster Fan and Mounting KIT, 1 120 961 C92
8	123 700 H1	SPACER (2)			
9	274 085 R1	CLAMP, hose (4)			
10	81 986 R1	GROMMET (2)			
11		HOSE (Cut length 216" long from bulk HOSE, 364 359 C1) (2)			
12	427 856 R91	CLAMP (2)			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
	25 534 R1	WASHER, 3/8" ID (2)			
13	201 874 H1	GROMMET (2)			
14	883 177 C1	SUPPORT			
	24 859 R1	BOLT, 1/2 NC x 3/4"			
	25 536 R1	WASHER, 1/2" ID			
15	301 803 R91	VALVE, shut-off (2)			
16	935 522 C1	STRAP			
17	120 063	ELBOW			
18	120 322	BUSHING			

SUPERSTRUCTURE

CAB HEATER LINES AND DEFROSTER
(Side Wall Mounted Heater With
Identification No. 600-2147 or 600-3171)
U00# THROUGH #



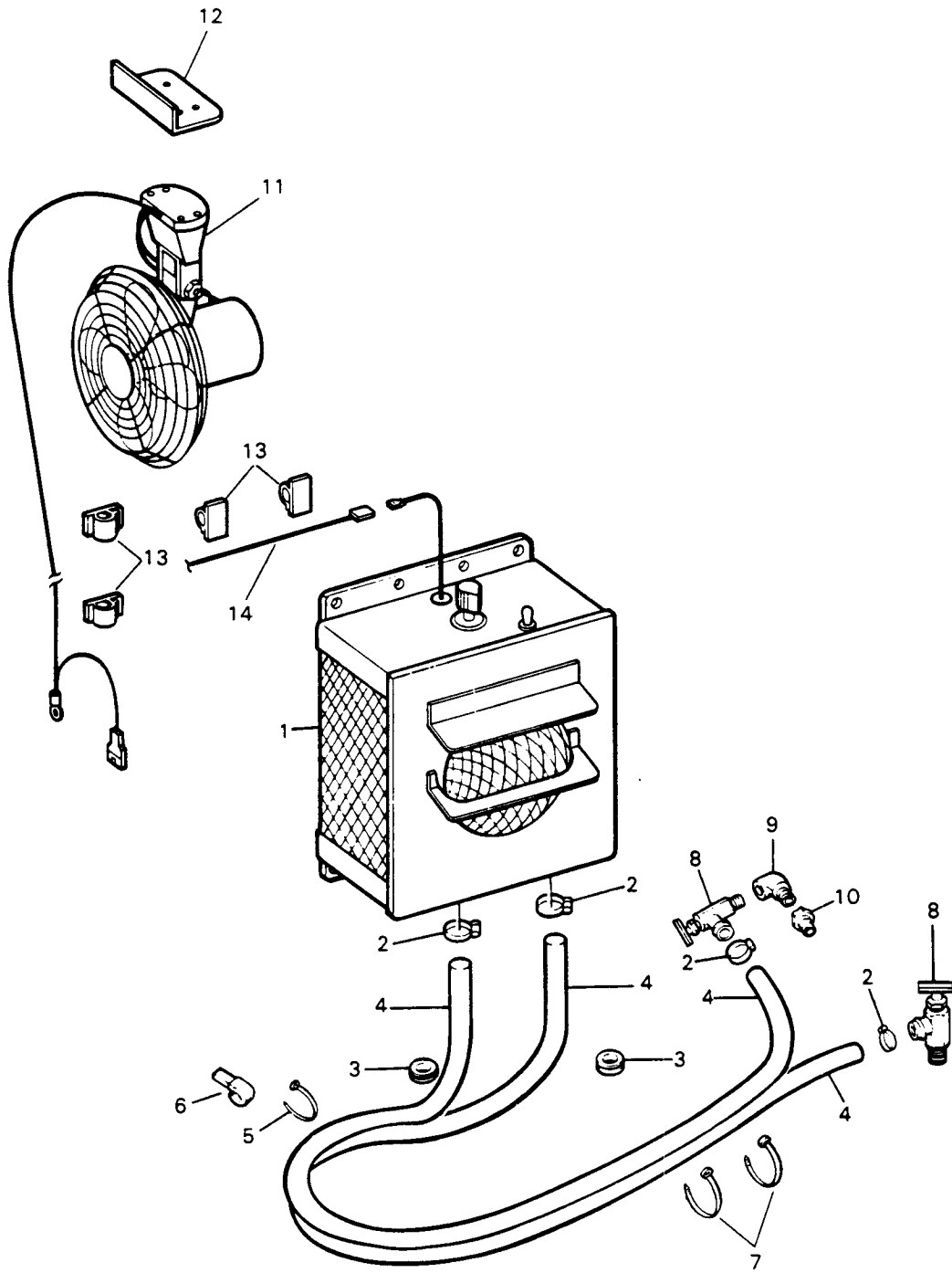
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER LINES AND DEFROSTER - Continued (Side Wall Mounted Heater With Identification No. 600-2147 or 600-3171) U00# THROUGH #			18	931 256 C1	CLIP, defroster fan and heater wire (*) (4)
				364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (X)
1		HEATER ASSY, cab (Refer to "CAB HEATER (Side Wall Mounted)")	1	120 961 C92	KIT, defroster fan and mounting (Consists of —
2	274 085 R91	CLAMP, hose (4)		2 BOLT	24 839 R1
3	81 986 R1	GROMMET (2)		4 BOLT	25 483 R1
4		HOSE (Cut length 150" long from bulk HOSE, 364 359 C1) (2)		4 BOLT	25 228 R1
5	883 177 C1	SUPPORT, hose U00# through #		4 CLIP	931 256 C1
	25 522 R1	NUT, 3/8" NC		1 FAN ASSY	1 107 879 C92
6	201 874 H1	GROMMET (2) U00# through #		1 SUPPORT	1 120 243 C1
7	935 522 C1	STRAP, tie (3)		4 NUT	25 519 R1
8	301 803 R91	VALVE, shut-off (2)		4 WASHER	25 532 R1
9	444 034	BUSHING		2 WASHER	25 534 R1
10	1 123 750 C1	CABLE, heater		4 WASHER	25 533 R1)
11	305 722 C91	SWITCH, fan control			
12	181 339 H1	KNOB, switch			
13		FAN ASSY, cab defroster (Refer to "CAB DEFROSTER FAN")			
14	1 120 243 C1	SUPPORT (*)			
	24 839 R1	BOLT, 3/8 NC x 3/4" (*) (2)			
	25 534 R1	WASHER, 3/8" ID (*) (2)			
15	444 042	ELBOW, 90° U00# through #			
16	935 464 C1	STRAP, tie (4)			
17	427 856 R91	CLAMP, hose (2) U00# through #			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	25 522 R1	NUT, 3/8" NC (2)			

(*) - Part of Defroster Fan and Mounting KIT, 1 120 961 C92

SUPERSTRUCTURE

CAB HEATER LINES AND DEFROSTER
(Side Wall Mounted Heater With
Identification No. 600-3204 or 600-3205)
U00# AND UP

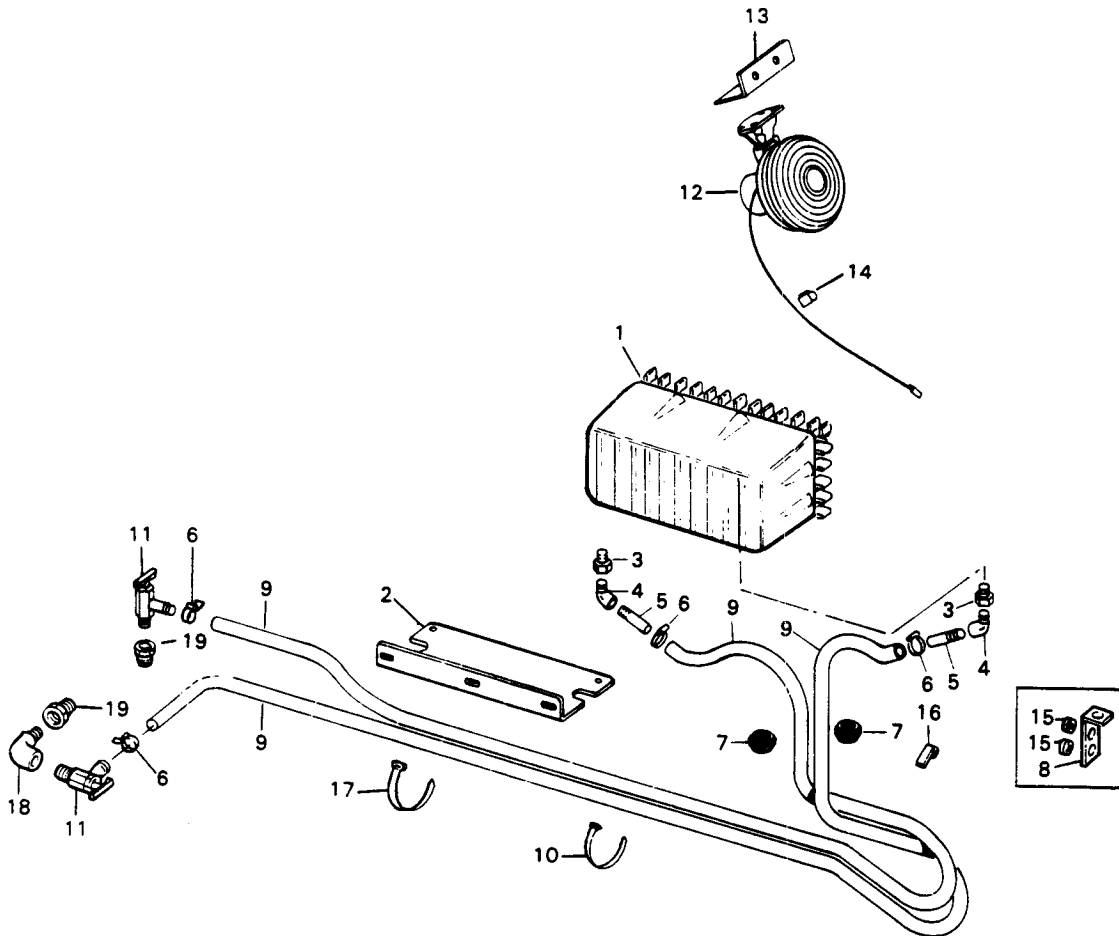


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER LINES AND DEFROSTER - Continued (Side Wall Mounted Heater With Identification No. 600-3204 or 600-3205) U00# AND UP					
1		HEATER ASSY, cab (Refer to "CAB HEATER (Side Wall Mounted)")			
2	274 085 R91	CLAMP, hose (4)			
3	81 986 R1	GROMMET (2)			
4		HOSE (Cut length 150" long from bulk HOSE, 364 359 C1) (2)			
5	935 522 C1	STRAP, tie			
6	427 856 R91 24 841 R1 25 522 R1	CLAMP, hose (2) BOLT, 3/8 NC x 1-1/2" (2) NUT, 3/8" NC (2)			
7	935 464 C1	STRAP, tie (3)			
8	301 803 R91	VALVE, shut-off (2)			
9	444 042	ELBOW, 90°			
10	444 034	BUSHING			
11		FAN ASSY, cab defroster (Refer to "CAB DEFROSTER FAN")			
12	1 120 243 C1 24 839 R1 25 534 R1	SUPPORT, fan BOLT, 3/8 NC x 3/4" (2) WASHER, 3/8" ID (2)			
13	931 256 C1	CLIP, defroster fan and heater wire (4)			
14		WIRE, heater (Part of instrument panel harness; refer to "WIRING")			
	364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (X)			

SUPERSTRUCTURE

CAB HEATER LINES AND DEFROSTER (Heavy Duty)



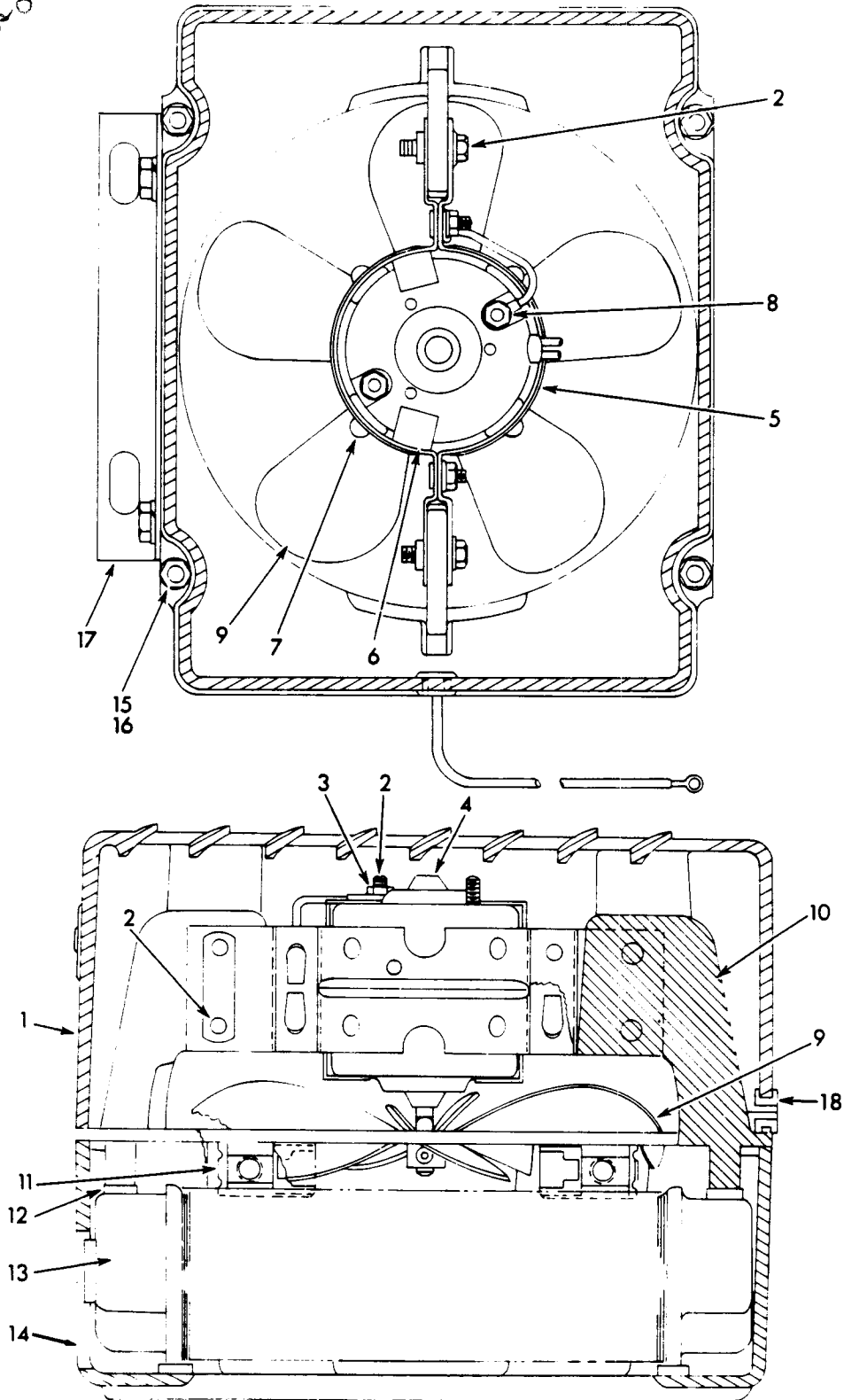
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER LINES AND DEFROSTER (Heavy Duty) - Continued					
1		HEATER ASSY, cab (See "CAB HEATER (Heavy Duty)")			
2	1 112 076 C1	SUPPORT			
3	120 322	ADAPTER, pipe (2)			
4	120 702	ELBOW (2)			
5	123 700 H1	FITTING (2)			
6	274 085 R91	CLAMP, hose (4)			
7	81 986 R1	GROMMET (2)			
8	883 177 C1	SUPPORT, hose COO# and below			
	25 522 R1	NUT, 3/8" NC			
	25 534 R1	WASHER, 3/8" ID			
9		HOSE (Cut length 216" long from bulk HOSE, 364 359 C1) (2)			
10	935 522 C1	STRAP, tie (2)			
11	301 803 R91	VALVE, shut off (2)			
12		FAN ASSY, cab defroster (Refer to "CAB DEFROSTER FAN")			
13	1 120 243 C1	SUPPORT (*)			
	24 839 R1	BOLT, 3/8 NC x 3/4" (*) (2)			
	25 534 R1	WASHER, 3/8" ID (*) (2)			
14	931 256 C1	CLIP, defroster fan wire (*) (2)			
	25 228 R1	BOLT, 5/16 NC x 3/4" (*) (2)			
	25 533 R1	WASHER, 5/16" ID (*) (2)			
15	201 874 H1	GROMMET (2) COO# and below			
16	427 856 R91	CLAMP, hose (2) COO# and up			
	24 841 R1	BOLT, 3/8 NC x 1-1/2" (2)			
	25 522 R1	NUT, 3/8" NC (2)			
17	935 464 C1	STRAP, tie (4)			
18	444 042	ELBOW COO# and up			
19	444 034	BUSHING (2)			
	364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (x)			
1	123 697 C91	KIT, defroster fan and mounting (Consists of Ref. Nos. 12 through 14 and mounting hardware)			
		(*) - Part of Defroster Fan and Mounting KIT, 1 123 697 C91			

SUPERSTRUCTURE

CAB HEATER (Floor Mounted)
U00# AND BELOW

our has this one



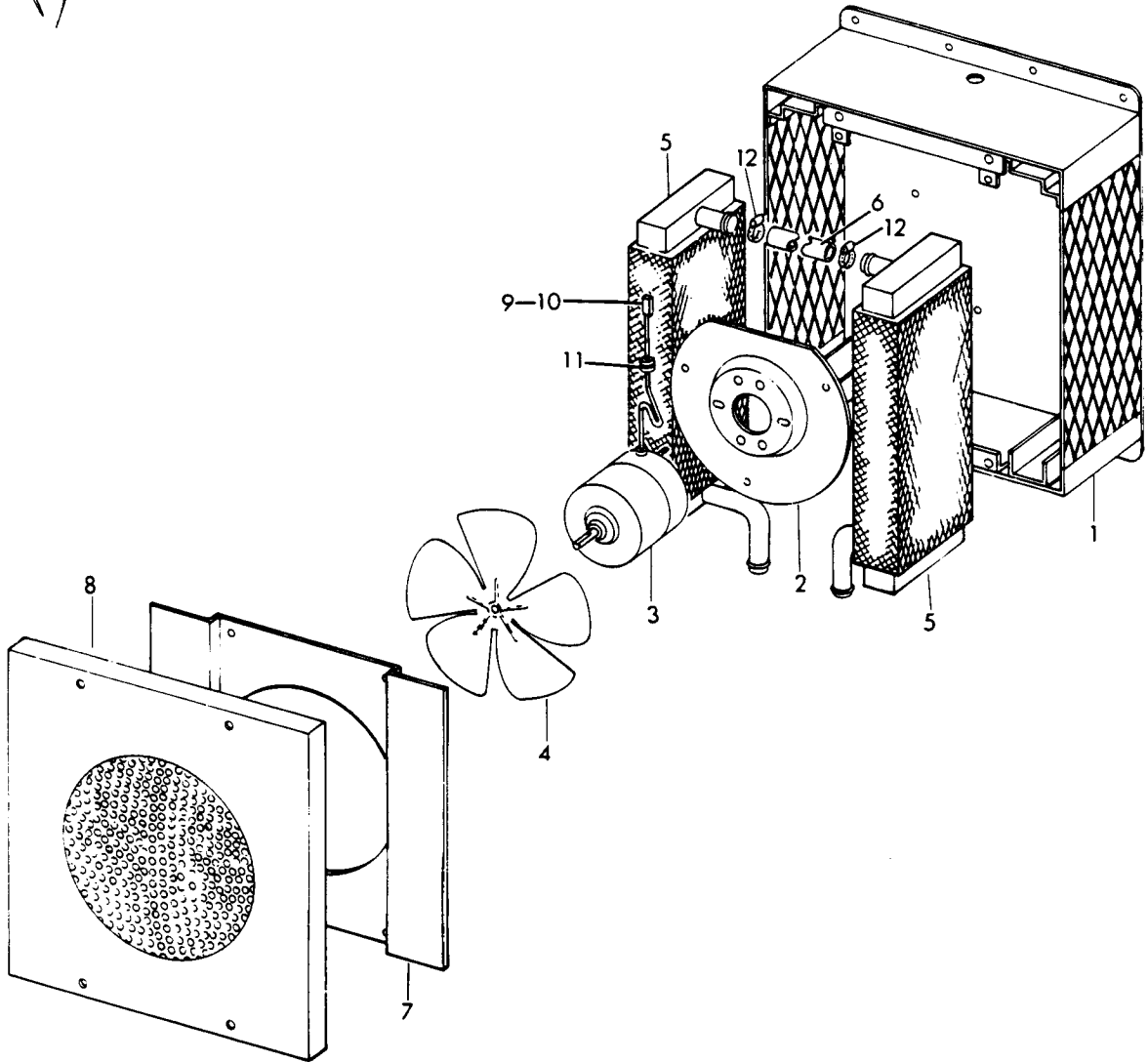
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER (Floor Mounted) - Continued					
U00# AND BELOW					
	1 109 642 C91	HEATER ASSEMBLY, cab			
	24 839 R1	BOLT, 3/8 NC x 3/4" (3)			
	25 534 R1	WASHER, 3/8" ID (3)			
	S 5 375	SPACER			
		Consists of the following parts —			
1	\$	COVER, heater			
2	\$	SCREW (4)			
3	944 043 C1	NUT, No. 10 NF (4)			
4	944 815 C1	MOTOR, fan			
5	\$	CLAMP, right hand			
6	\$	CLAMP, left hand			
7	\$	BUMPER, rubber (8)			
8	944 045 C1	WASHER, flat (2)			
9	944 818 C1	FAN			
10	\$	SHROUD			
11	\$	NUT, tinnerman			
12	\$	RUBBER, neophrene (4)			
13	944 791 C1	CORE, heater			
14	\$	CASE			
15	\$	WASHER (4)			
16	\$	NUT (4)			
17	1 120 597 C1	SUPPORT, case mounting bracket			
	24 840 R1	BOLT, 3/8 NC x 1" (2)			
	120 382	WASHER, 3/8" lock (2)			
18	944 816 C1	GROMMET, rubber			

SUPERSTRUCTURE

CAB HEATER (Side Wall Mounted)
(Identification No. 600-2147 or 600-3171)
U00# THROUGH #

NO



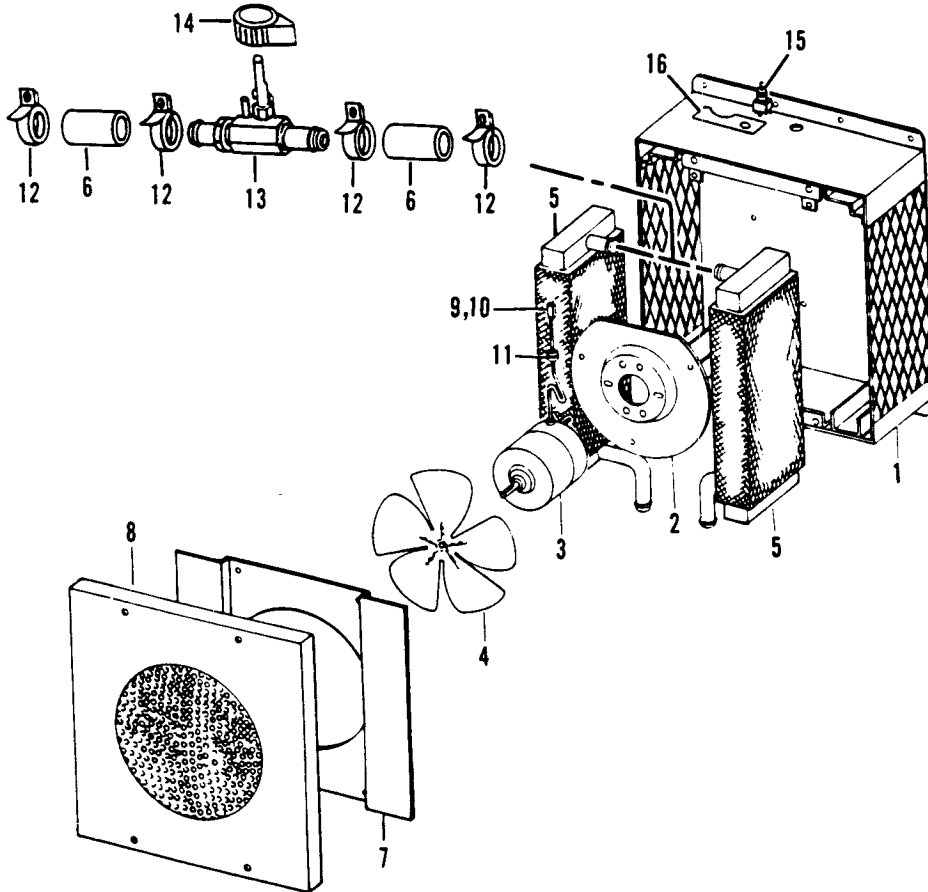
SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER (Side Wall Mounted) - Continued (Identification No. 600-2147 or 600-3171) U00# THROUGH #					
A	1 123 912 C92	HEATER ASSY, cab (600-2147) (Order HEATER ASSY, 1 276 079 C91)			
	25 222 R1	BOLT, 1/4 NC x 3/4" (8)			
	25 532 R1	WASHER, 1/4" ID (8)			
B	1 127 320 C92	HEATER ASSY, cab (600-3171) (Order HEATER ASSY, 1 276 079 C91)			
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)			
	25 533 R1	WASHER, 5/16" ID (4)			
		Consists of the following parts —			
1	\$	HOUSING, heater			
2	1 160 047 C1	PLATE, motor			
	944 043 C1	NUT, No. 10 NF (3)			
3	944 815 C1	MOTOR, fan (A)			
3	1 276 160 C1	MOTOR, fan (B)			
	944 043 C1	NUT, No. 10 NF (5)			
	944 045 C1	WASHER, 13/64" ID flat (2)			
	944 044 C1	WASHER, spacer			
4	1 103 548 C1	FAN			
5	1 120 905 C1	CORE, heater (2)			
6		HOSE (Cut 7-1/2" long from bulk HOSE, 364 359 C1)			
7	1 120 907 C1	SHROUD, fan			
8	1 120 906 C1	COVER, heater			
	27 667 R1	SCREW, No. 10-16 x 5/8" hex-hd tapping (6)			
	445 357	NUT, No. 10 spring (6)			
9	1 120 922 C1	TERMINAL			
10	188 393 R1	CONNECTOR			
11	1 160 043 C1	GROMMET			
12	274 085 R91	CLAMP, hose (2)			
	364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (x)			

SUPERSTRUCTURE

CAB HEATER (Side Wall Mounted)
(Identification No. 600-3204 or 600-3205)
U00# AND UP

No

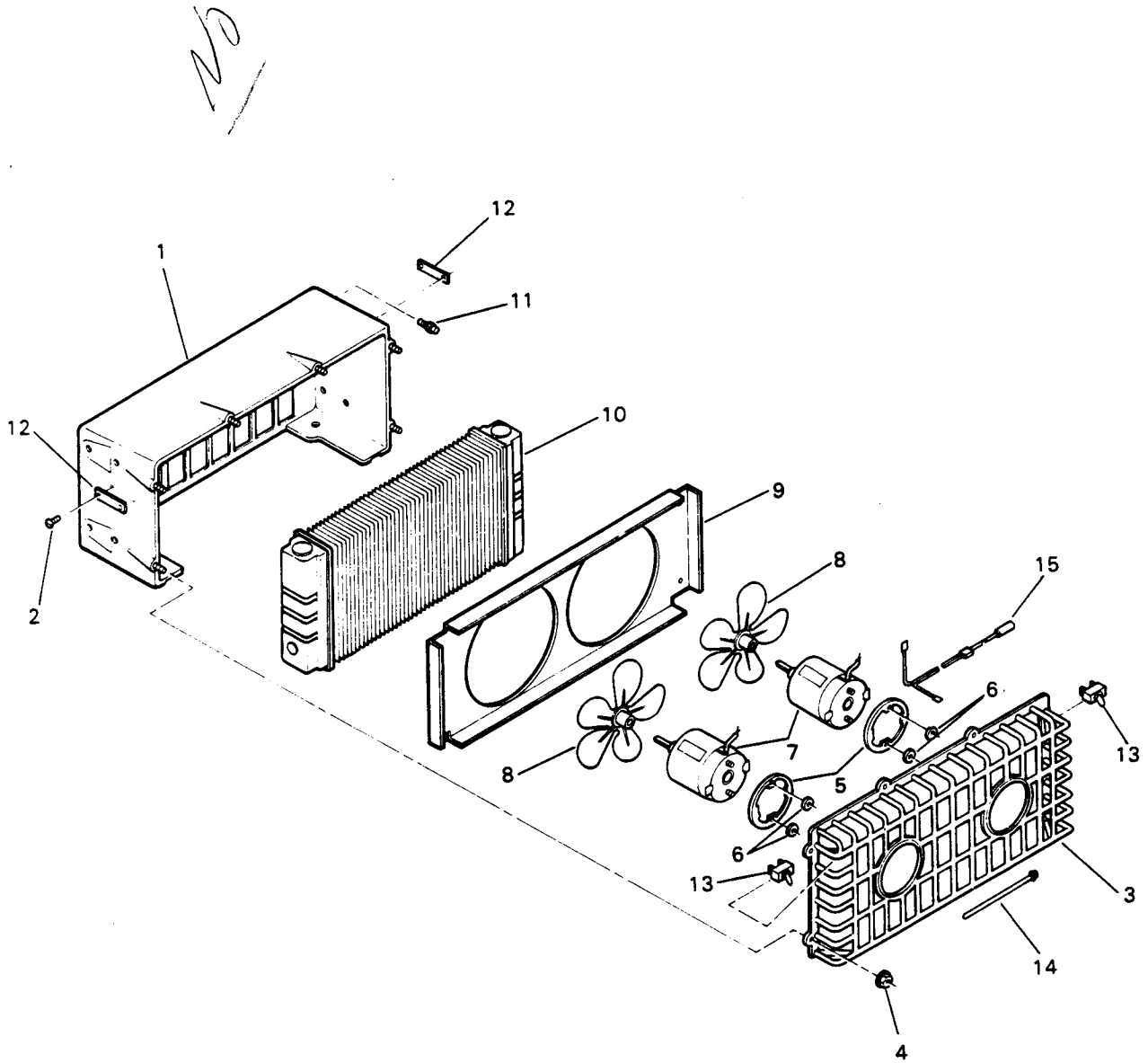


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER (Side Wall Mounted) - Continued					
(Identification No. 600-3204 or 600-3205)					
U00# AND UP					
A	1 276 090 C91	HEATER ASSY, cab (600-3204) (Order HEATER ASSY, 1 276 079 C91)			
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)			
	25 533 R1	WASHER, 5/16" ID (4)			
B	1 276 079 C91	HEATER ASSY, cab (600-3205)			
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)			
	25 533 R1	WASHER, 5/16" ID (4)			
		Consists of the following parts —			
1	\$	HOUSING, heater			
2	1 160 047 C1	PLATE, motor mounting			
	944 043 C1	NUT, No. 10 NF (3)			
3	1 276 160 C1	MOTOR, fan			
	944 043 C1	NUT, No. 10 NF (3)			
	944 044 C1	WASHER, spacer			
	944 045 C1	WASHER, 13/64" ID flat (2)			
4	1 103 548 C1	FAN			
5	1 120 905 C1	CORE, heater (2)			
6		HOSE (Cut 2-1/2" long from bulk HOSE, 364 359 C1) (2)			
7	1 120 907 C1	SHROUD, fan			
8	1 276 342 C1	COVER, heater			
	27 667 R1	SCREW, No. 10-16 x 5/8" hex-hd tapping (6)			
	445 357	NUT, No. 10 spring (6)			
9	1 120 922 C1	TERMINAL			
10	188 393 R1	CONNECTOR			
11	1 276 156 C1	GROMMET			
12	274 085 R91	CLAMP, hose (4)			
13	1 276 158 C1	VALVE, water			
14	1 276 157 C1	KNOB			
15	1 276 155 C1	SWITCH, fan control			
16	1 276 159 C1	PLATE, control			
	24 374 R1	SCREW, No. 8-18 x 3/8" pan-hd tapping (2)			
	364 359 C1	HOSE, bulk (5/8" ID x 50 ft.) (x)			

SUPERSTRUCTURE

CAB HEATER (Heavy Duty)

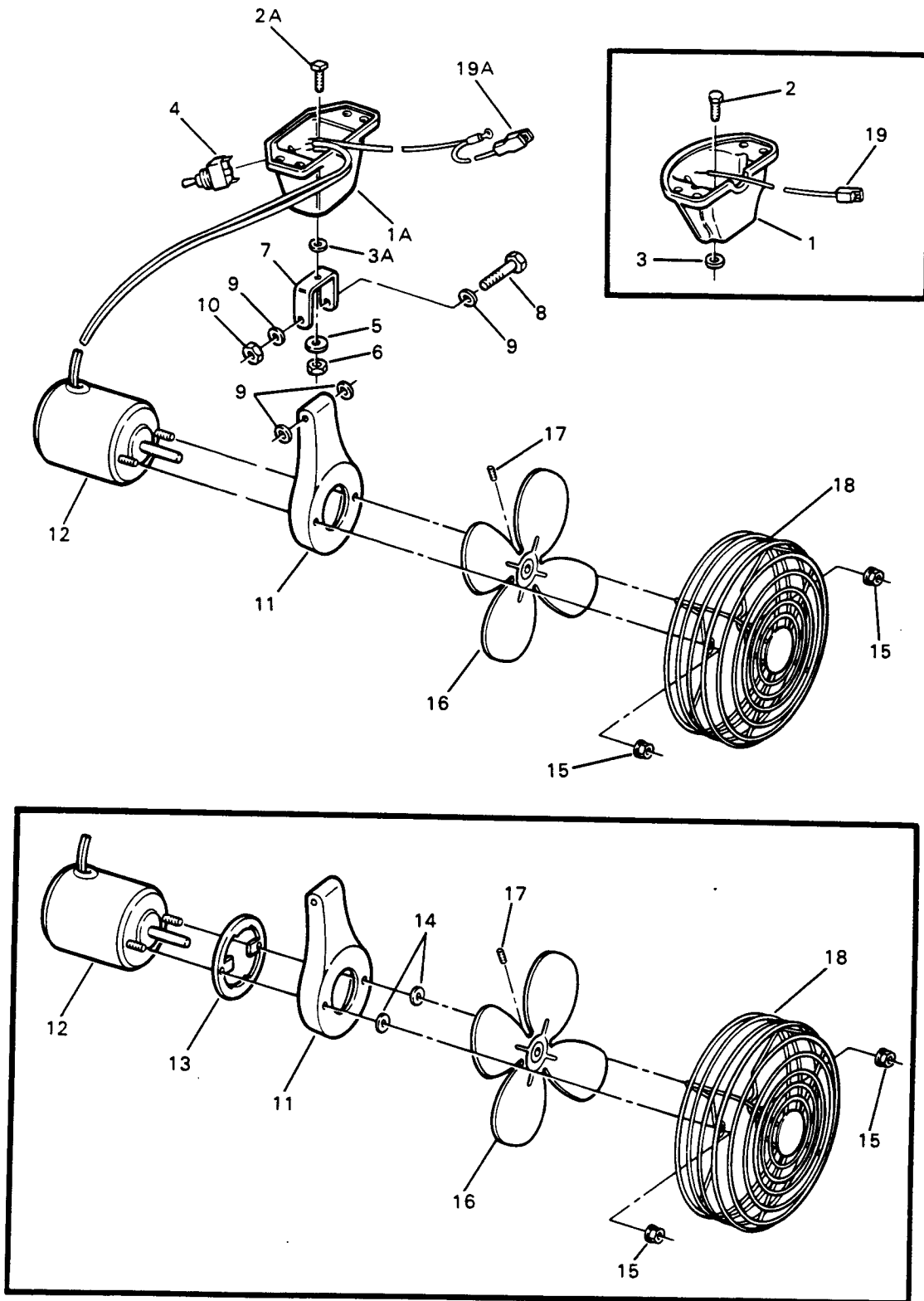


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB HEATER (Heavy Duty) - Continued					
	1 133 863 C92	HEATER ASSY, cab			
	25 228 R1	BOLT, 5/16 NC x 3/4" (4)			
	25 533 R1	WASHER, 5/16" ID (4)			
		Consists of the following parts —			
1	1 124 450 C1	CASE			
2	27 667 R1	SCREW, No. 10-16 x 5/8" hex-hd tapping (4)			
3	944 042 C1	COVER, front			
4	944 043 C1	NUT, No. 10 NF (10)			
5	944 044 C1	WASHER, spacer (2)			
6	944 045 C1	WASHER, 13/64" ID flat (4)			
7	1 276 160 C1	MOTOR, fan (2)			
8	449 366 R1	FAN (2)			
9	944 047 C1	SHROUD, fan			
10	1 124 451 C1	CORE, heater			
11	944 048 C1	VALVE, bleeder			
12	1 124 448 C1	PLATE, switch (2)			
13	938 557 C1	SWITCH, fan control (2)			
14	944 052 C1	STRAP, tie (2)			
15	1 124 449 C1	HARNESS, motor			

SUPERSTRUCTURE

CAB DEFROSTER FAN

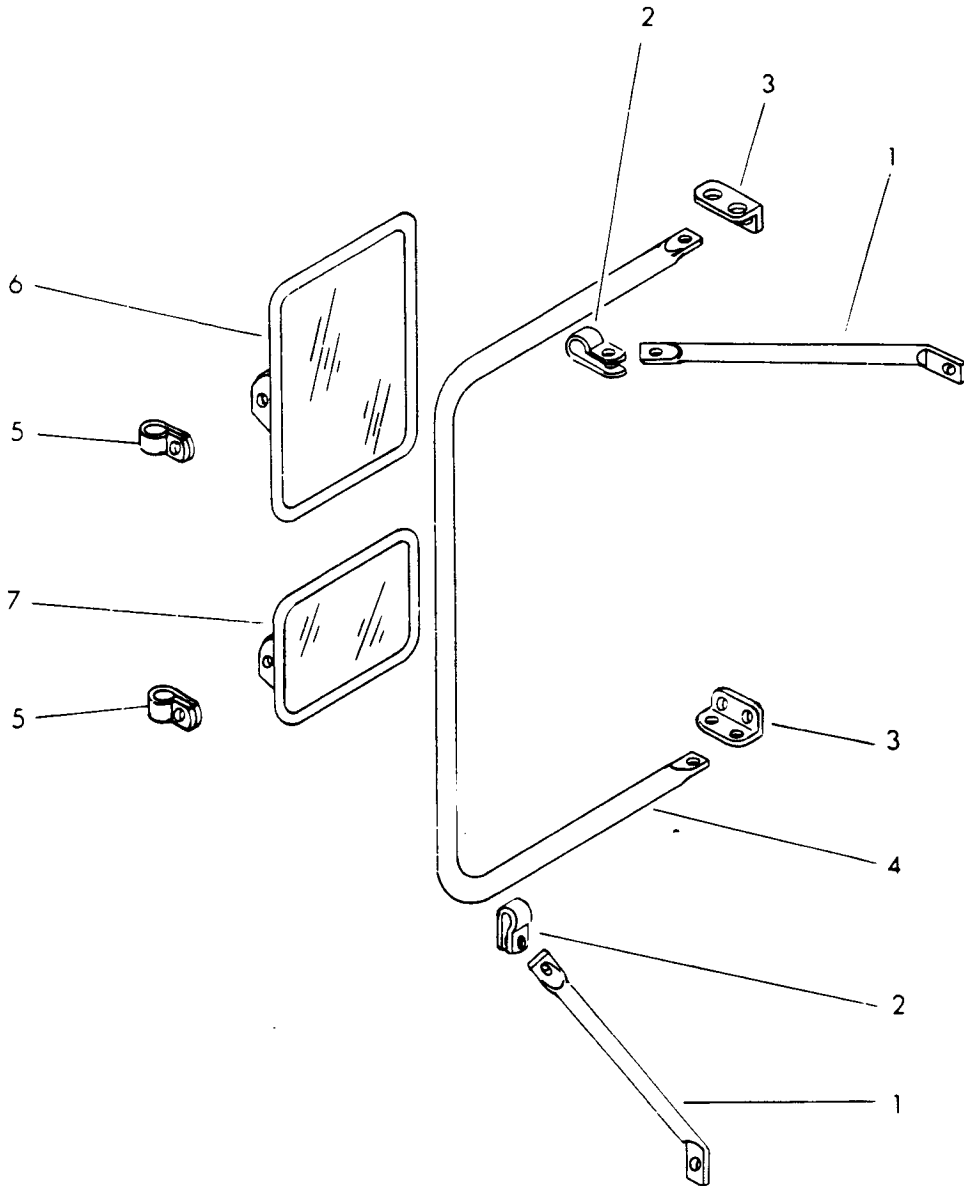


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
CAB DEFROSTER FAN - Continued			18	411 574 C1	GUARD, finger
A	1 120 274 C91	FAN ASSY, cab defroster (Identification No. B2-2877S) (Order FAN ASSY, 1 107 879 C92)	19	\$	WIRE (100 in. long) (A)
			19A	\$	WIRE (63 in. long) (B)
B	1 107 879 C92	FAN ASSY, cab defroster (Identification No. B2-2876S)			
	25 483 R1	BOLT, 1/4 NC x 1" (4)			
	25 532 R1	WASHER, 1/4" ID (4)			
	25 519 R1	NUT, 1/4" NC (4)			
		Consists of the following parts —			
1	1 173 234 C1	BASE, fan (Has a hexagon shape for pivot bolt head) (Order one BASE, 1 200 031 H1 and one BOLT, 1 200 514 H1)			
1A	1 200 031 H1	BASE, fan (Has a rectangular shape for pivot bolt head)			
2	\$	BOLT, hex head (Used with base having a hexagon shape for pivot bolt head)			
2A	1 200 514 H1	BOLT, square head (Used with base having a rectangular shape for pivot bolt head)			
3	106 261	WASHER, steel (Used with base having a hexagon shape for pivot bolt head)			
3A	1 200 704 H1	WASHER, nylon (Used with base having a rectangular shape for pivot bolt head)			
4	1 276 155 C1	SWITCH, fan			
5	106 261	WASHER, flat			
6	27 036 R1	NUT, 5/16" NF lock			
7	\$	"U" BRACKET			
8	181 577	BOLT, 1/4 NF x 1-3/4"			
9	1 120 916 C1	WASHER, flat (4)			
10	27 122 R1	NUT, 1/4" NF lock			
11	\$	BRACKET, motor			
12	1 150 191 C1	MOTOR, fan			
13	944 044 C1	WASHER, spacer (A, if equipped)			
14	944 045 C1	WASHER, flat (A, if equipped) (2)			
15	944 043 C1	NUT, No. 10 NF (2)			
16	1 120 544 C1	BLADE, fan			
17	140 920	SCREW, No. 10 NF x 3/8" set			

SUPERSTRUCTURE

REAR VIEW MIRRORS

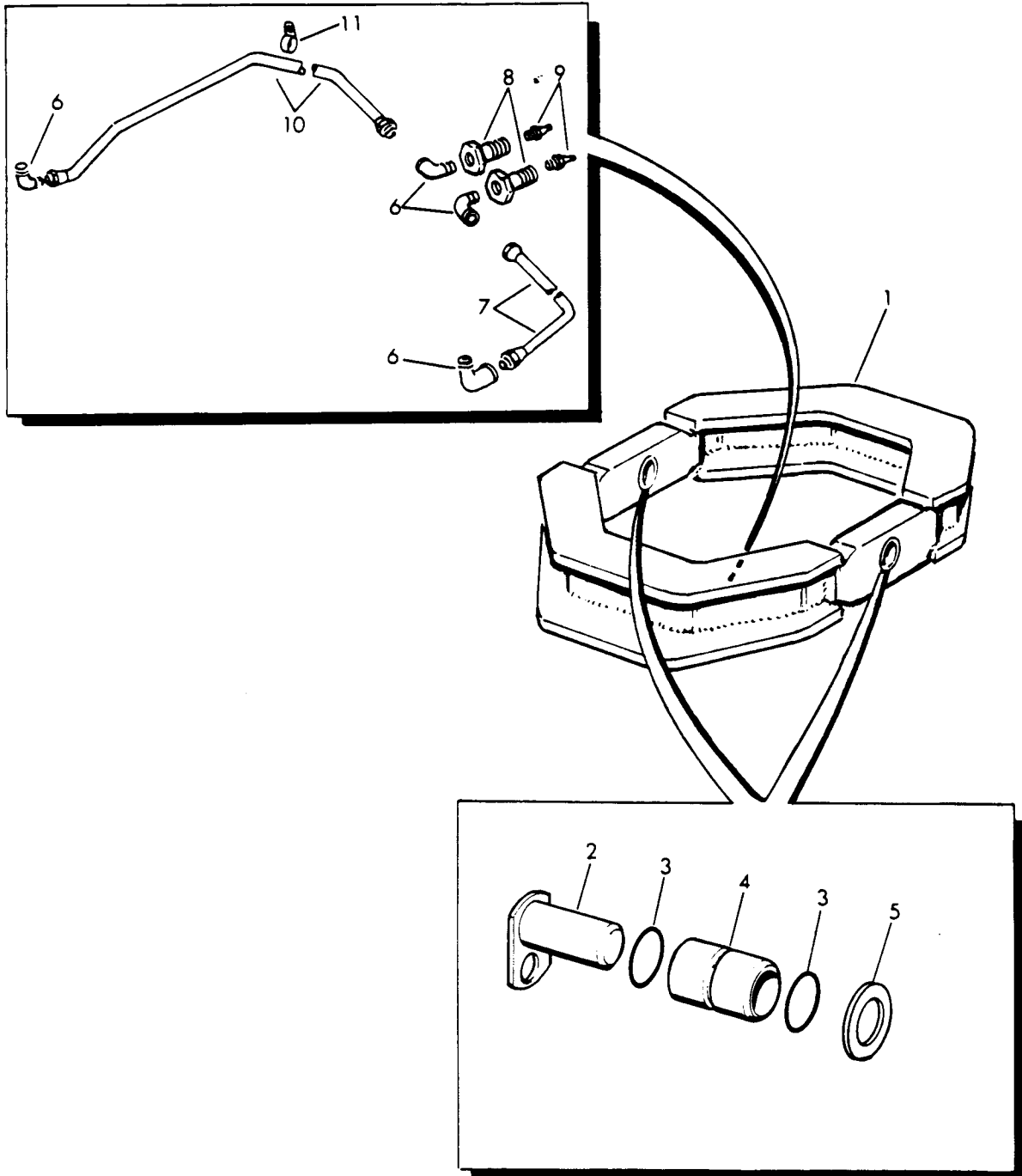


SUPERSTRUCTURE

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
REAR VIEW MIRRORS - Continued					
1	660 891 C1	TUBE (4)			
	180 122	BOLT, 3/8 NC x 1" (4)			
	22 655 R1	WASHER, 13/32" ID (4)			
2	152 881 H	CLAMP (4)			
	20 617 R1	BOLT, 5/16 NC x 1" (4)			
	120 376	NUT, 5/16" NC (4)			
	22 654 R1	WASHER, 5/16" ID (8)			
3	1 110 161 C1	ANGLE (4)			
	180 122	BOLT, 3/8 NC x 1" (8)			
	22 655 R1	WASHER, 13/32" ID (8)			
4	1 110 163 C1	ROD (2)			
	20 617 R1	BOLT, 5/16 NC x 1" (4)			
	22 654 R1	WASHER, 5/16" ID (8)			
	120 376	NUT, 5/16" NC (4)			
5	664 915 C1	CLAMP (4)			
	180 077	BOLT, 5/16 NC x 3/4" (4)			
	22 654 R1	WASHER, 5/16" ID (4)			
6	664 609 C91	MIRROR, straight (2)			
7	664 608 C91	MIRROR, convex (2)			

SUSPENSION

BOLSTER

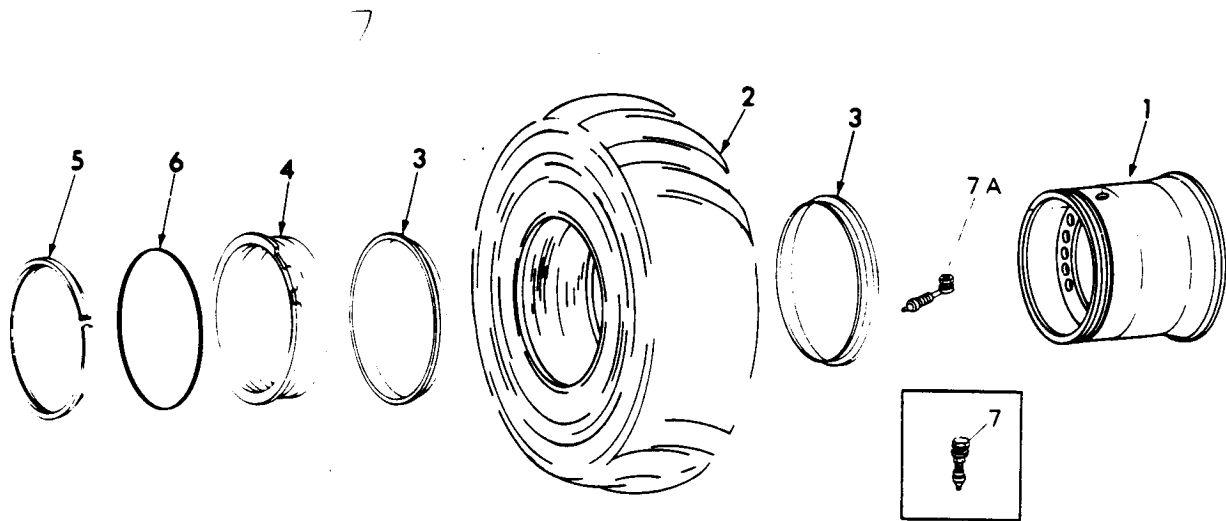


SUSPENSION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOLSTER - Continued					
1	1 122 290 C2	BOLSTER w/two BUSHING, 158 773 H1			
2	879 034 C1 24 859 R1 932 278 C1	PINLOCK, bolster (2) BOLT, 1/2 NC x 3/4" (2) WASHER (2)			
3	221 118 H1	RING, cord (4)			
4	158 773 H1	BUSHING (2)			
5	172 142 H1	WASHER, shim (x)			
6	9 402 862	ELBOW (4)			
7	935 751 C1	TUBE w/NUTS U001006 and below C00# and below			
7	1 120 425 C2	TUBE w/NUTS U001007 and up C00# and up			
8	613 889 C1	ADAPTER (2)			
9	109 461	FITTING, grease (2)			
10	935 752 C1	TUBE w/NUTS U001006 and below C00# and below			
10	1 120 424 C2	TUBE w/NUTS U001007 and up C00# and up			
11	140 578 25 520 R1 25 533 R1	CLAMP, tube NUT, 5/16" NC (2) WASHER, 5/16" ID (2)			

WHEELS AND TRACTION

WHEELS, TIRE MOUNTING AND TIRES
(For Tire Size 20.5 x 25)
U001872 AND BELOW
ALSO U001896 THROUGH U001900
C00# AND BELOW

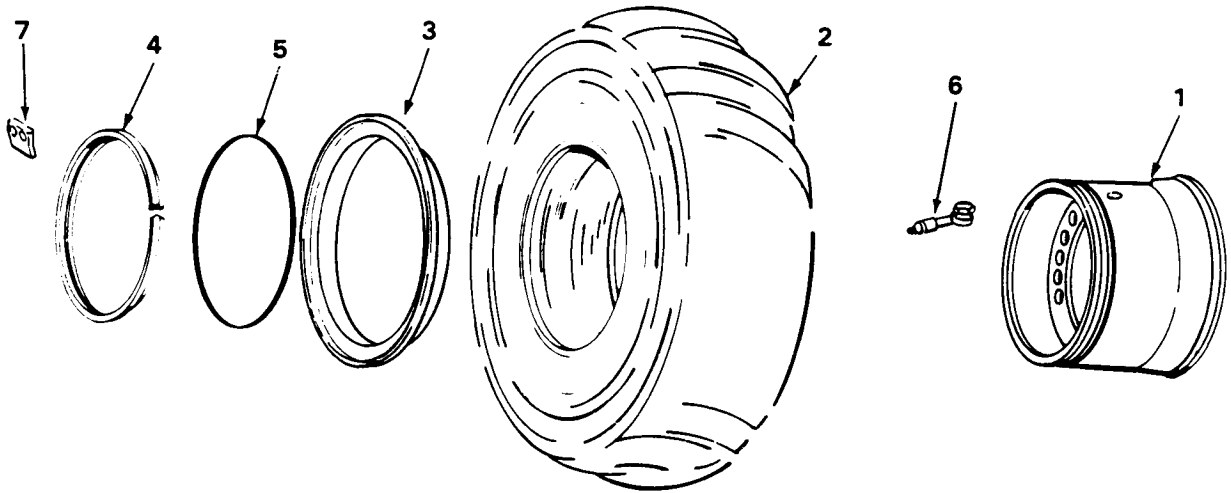


WHEELS AND TRACTION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WHEELS, TIRE MOUNTING AND TIRES - Continued (For Tire Size 20.5 x 25) U001872 AND BELOW ALSO U001896 THROUGH U001900 COO# AND BELOW					
1	1 102 596 C3	WHEEL (4)			
	1 016 895 C1	BOLT, 3/4 NC x 2-1/2" mounting (64)			
	25 538 R1	WASHER, 3/4" ID flat (64)			
2		TIRE (20.5 x 25 - 12 PR, L-2) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 12 PR, L-3) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 12 PR, L-5) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 16 PR, L-3) (Purchase locally) (4)			
2		TIRE (20.5 R 25 XRAT, one star load range) (Purchase locally) (4)			
3	139 158 H1	FLANGE (8)			
4	288 976 R2	BAND, bead seat (4)			
5	277 932 R1	RING, lock (4)			
6	296 473 R1	"O" RING (4)			
7	289 729 R91	VALVE (1-7/8" long) (4)			
7A	613 807 C91	VALVE (4-1/4" long) (4)			

WHEELS AND TRACTION

WHEELS, TIRE MOUNTING AND TIRES
(For Tire Size 20.5 x 25)
U001873 AND UP, EXCEPT
U001896 THROUGH U001900
C00# AND UP

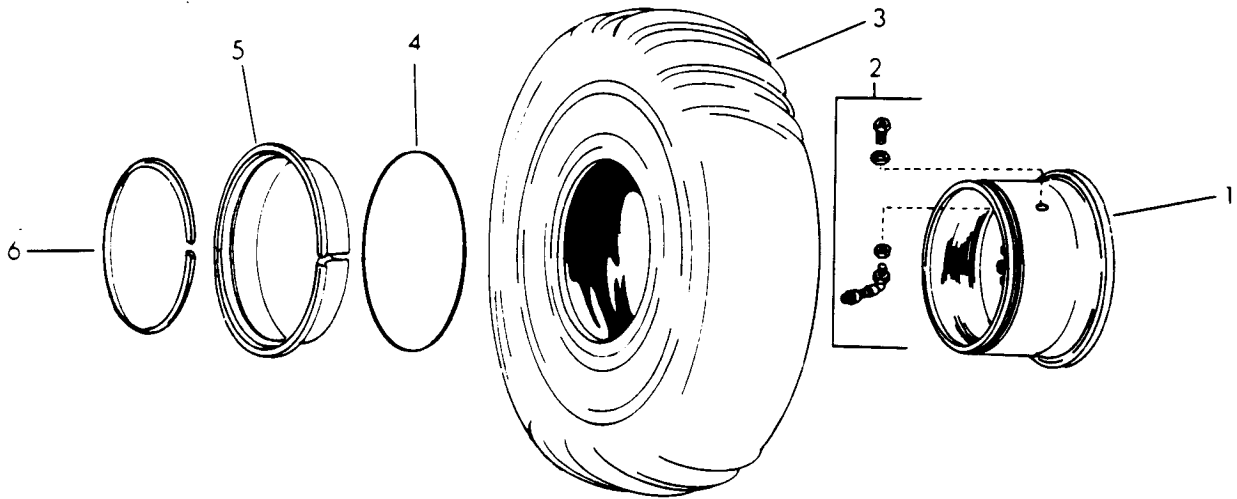


WHEELS AND TRACTION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WHEELS, TIRE MOUNTING AND TIRES - Continued (For Tire Size 20.5 x 25) U001873 AND UP, EXCEPT U001896 THROUGH U001900 C00# AND UP					
1	1 125 438 C1	WHEEL (Used with flange NOT having a bolted-on clamp plate)(4)			
	1 016 895 C1	BOLT, 3/4 NC x 2-1/2" mounting (64)			
	25 538 R1	WASHER, 3/4" ID flat (64)			
1	1 173 937 C1	WHEEL (Used with flange having a bolted-on clamp plate) (4)			
	1 016 895 C1	BOLT, 3/4 NC x 2-1/2" mounting (64)			
	25 538 R1	WASHER, 3/4" ID flat (64)			
2		TIRE (20.5 x 25 - 12 PR, L-2) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 12 PR, L-3) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 12 PR, L-5) (Purchase locally) (4)			
2		TIRE (20.5 x 25 - 16 PR, L-3) (Purchase locally) (4)			
2		TIRE (20.5 R 25 XRAT, one star load range) (Purchase locally) (4)			
3	1 125 381 C1	FLANGE (Without two welded hex nuts on outside surface and is stamped with Identification No. SF 1725TU or 533107000)(4)			
3	1 173 946 C1	FLANGE (Has two welded hex nuts on outside surface and is stamped with Identification No. F 25TG2E) (4)			
4	145 394 H1	RING, lock (4)			
5	145 395 H1	"O" RING (4)			
6	613 807 C91	VALVE (4)			
7	1 173 947 C1	PLATE, flange clamp (Used with flange having two welded hex nuts on outside surface) (4)			
	24 871 R1	BOLT, 5/8 NC x 1" (8)			

WHEELS AND TRACTION

WHEELS, TIRE MOUNTING AND TIRES (For Tire Size 17.5 x 25)

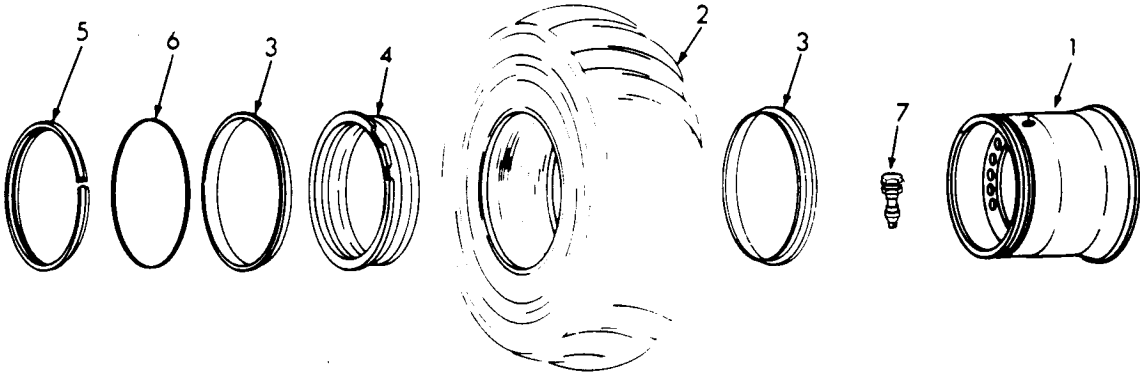


WHEELS AND TRACTION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WHEELS, TIRE MOUNTING AND TIRES - Continued (For Tire Size 17.5 x 25)					
1	937 569 C2	WHEEL (4)			
	1 016 895 C1	BOLT, 3/4 NC x 2-1/2" mounting (64)			
	25 538 R1	WASHER, 3/4" ID flat (64)			
2	613 807 C91	VALVE (4)			
3		TIRE (17.5 x 25 - 12 PR, L-2) (Purchase locally) (4)			
3		TIRE (17.5 x 25 - 12 PR, L-3) (Purchase locally) (4)			
4	145 395 H1	"O" RING (4)			
5	302 538 R1	FLANGE (4)			
6	145 394 H1	RING, lock (4)			

WHEELS AND TRACTION

WHEELS, TIRE MOUNTING AND TIRES (For Tire Size 23.5 x 25)

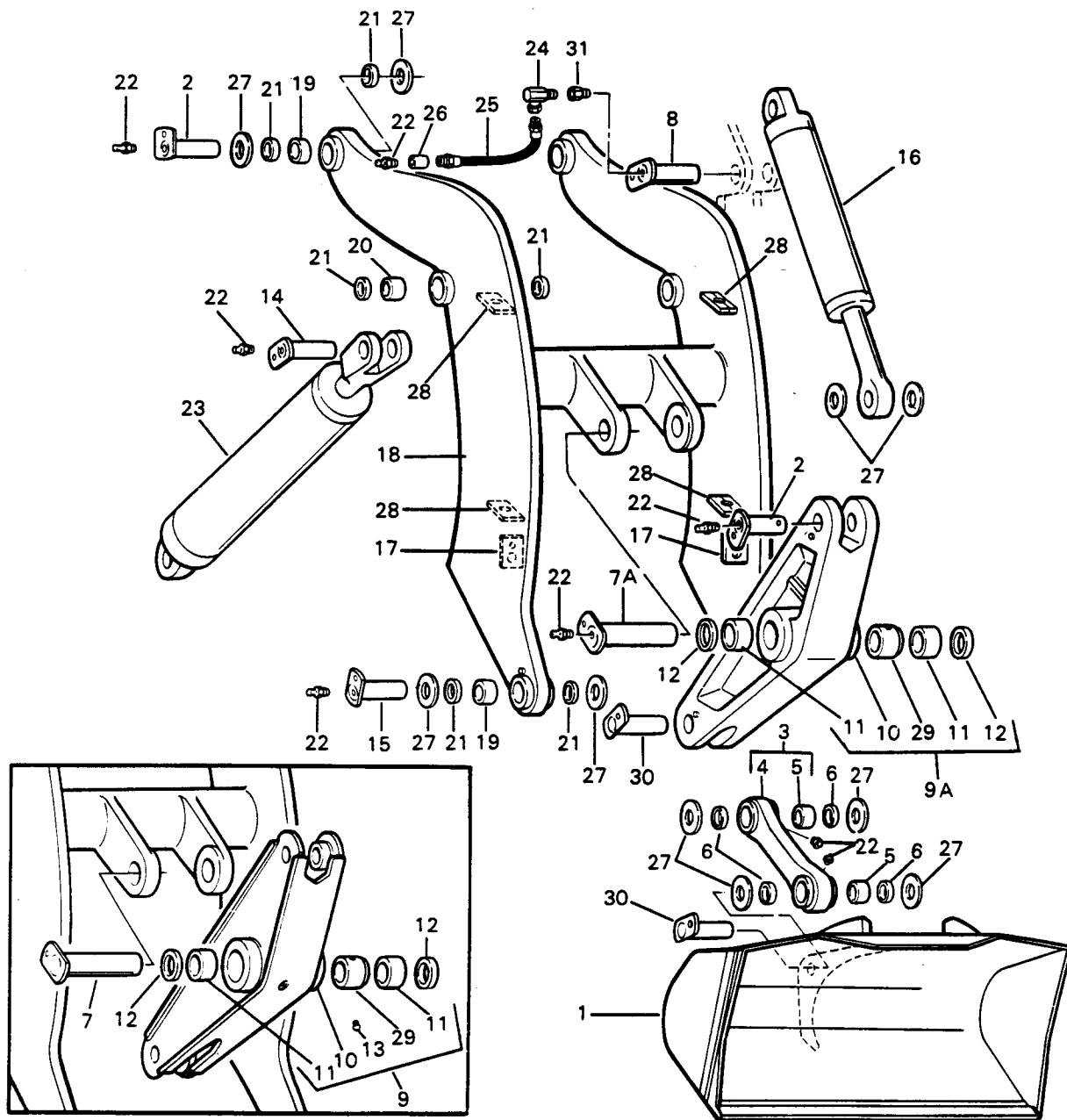


WHEELS AND TRACTION

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
WHEELS, TIRE MOUNTING AND TIRES - Continued (For Tire Size 23.5 x 25)					
1	1 208 474 H91	WHEEL (4)			
	24 891 R1	BOLT, 3/4 NC x 2-3/4" mounting (64)			
	25 557 R1	WASHER, 3/4" ID flat (64)			
2		TIRE (23.5 x 25 - 12 PR, L-3) (Purchase locally) (4)			
2		TIRE (23.5 R 25 XRAT, one star load range) (Purchase locally) (4)			
3	162 778 H1	FLANGE (8)			
4	288 976 R2	BAND, bead seat (4)			
5	277 932 R1	RING, lock (4)			
6	296 473 R1	"O" RING (4)			
7	289 729 R91	VALVE (4)			

MOUNTED EQUIPMENT

BOOM & BUCKET LINKAGE

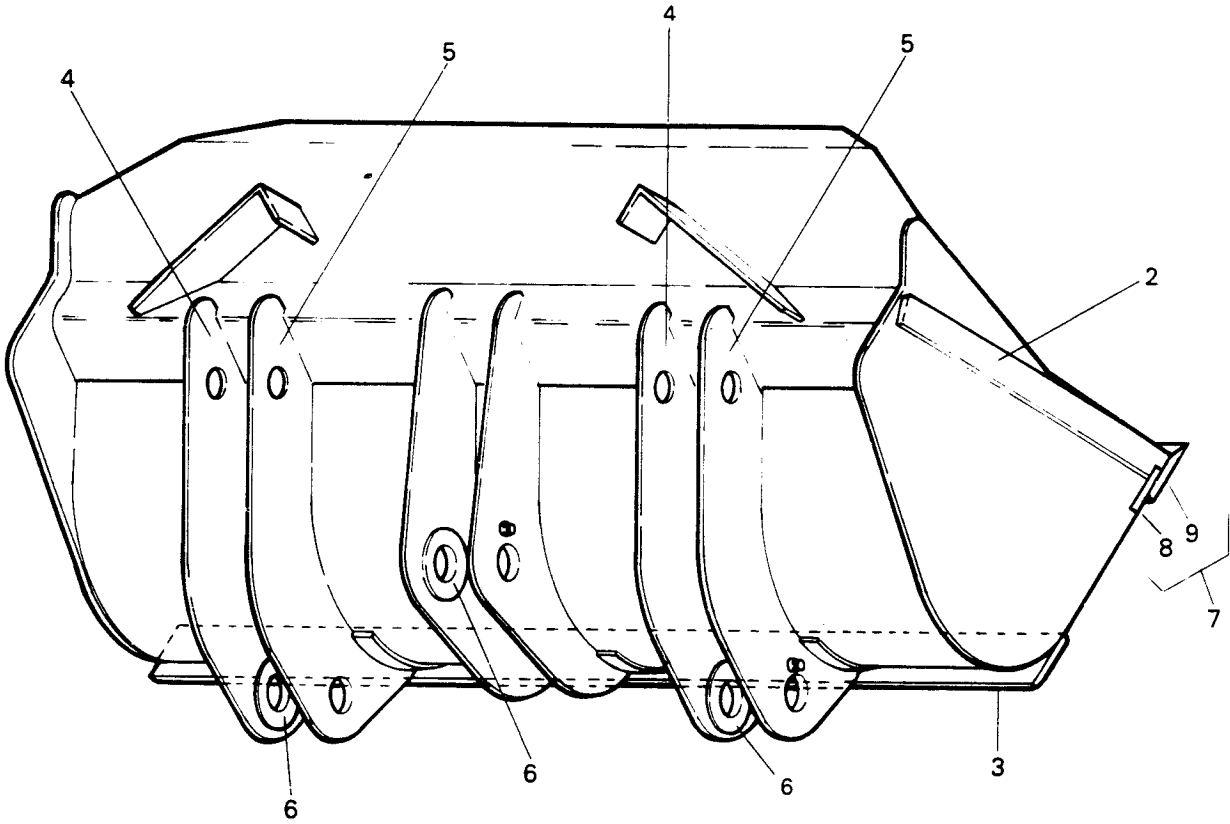


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
BOOM & BUCKET LINKAGE - Continued			17	1 121 100 C1	BAR (Part of BOOM, 1 121 108 C2) (2)
1		BUCKET (Refer to BUCKET)	18	\$	BOOM (Order BOOM ASSY, 942 465 C7 or 1 121 108 C2)
2	1 120 485 C1 24 884 R1 932 279 C1	PIN (3) BOLT, 3/4 NC x 1" (3) WASHER (3)	19	1 120 491 C1	BUSHING (4)
3	942 307 C94	LINK ASSY	20	1 120 492 C1	BUSHING (2)
4	S	LINK	21	1 101 748 C1	SEAL, wiper (12)
5	1 108 120 C1	BUSHING (2)	22	109 461	FITTING, lube (11)
6	1 101 748 C1	SEAL, wiper (4)	23		CYLINDER ASSY, boom (Refer to "BOOM CYLINDER") (2)
7	1 104 152 C1 24 884 R1 932 279 C1	PIN, pivot (Without lube fitting hole; used with fabricated bellcrank having lube fitting on front surface) BOLT, 3/4 NC x 1" WASHER	24	110 902 H1	ELBOW
7A	1 120 490 C1 24 884 R1 932 279 C1	PIN, pivot (With lube fitting hole; used with cast bellcrank having lube fitting on end of pivot pin) BOLT, 3/4 NC x 1" WASHER	25	198 405 H1	HOSE
8	1 106 665 C2 24 884 R1 932 279 C1	PIN, pivot BOLT, 3/4 NC x 1" WASHER	26	144 074	COUPLING, pipe
9	1 107 891 C92	BELLCRANK ASSY (Fabricated type having lube fitting on front surface) (Order one BELLCRANK ASSY, 1 125 461 C92 and one PIN, 1 120 490 C1)	27	1 120 547 C1	SHIM (.031") (x)
9A	1 125 461 C92	BELLCRANK ASSY (Cast type having lube fitting on end of pivot pin)	27	1 120 546 C1	SHIM (.062") (x)
10	S	BELLCRANK	28	611 918 C1	CLAMP, base (Part of BOOM, 1 121 108 C2) (4)
11	944 732 C1	BUSHING (2)	29	1 123 505 C1	SPACER
12	1 104 617 C1	WIPER, seal (2)	30	1 104 762 C2 24 884 R1 932 279 C1	PIN (2) BOLT, 3/4 NC x 1" (2) WASHER (2)
13	109 461	FITTING, lube (Used with fabricated bellcrank having lube fitting on front surface)	31	443 998	ADAPTER, pipe
14	1 120 489 C1 24 884 R1 932 279 C1	PIN (2) BOLT, 3/4 NC x 1" (2) WASHER (2)		942 465 C7	BOOM ASSY (Not used on machines with Multi-Purpose Hydraulic Kit or Logger Attachment) (Consists of Ref. Nos. 18 through 20)
15	1 120 488 C1 24 884 R1 932 279 C1	PIN (2) BOLT, 3/4 NC x 1" (2) WASHER (2)		1 121 108 C2	BOOM ASSY (Used on machines with Multi-Purpose Hydraulic Kit or Logger Attachment) (Consists of Ref. Nos. 17 through 20 and 28)
16		CYLINDER ASSY, bucket (Refer to "BUCKET CYLINDER")			

MOUNTED EQUIPMENT

GENERAL PURPOSE BUCKETS

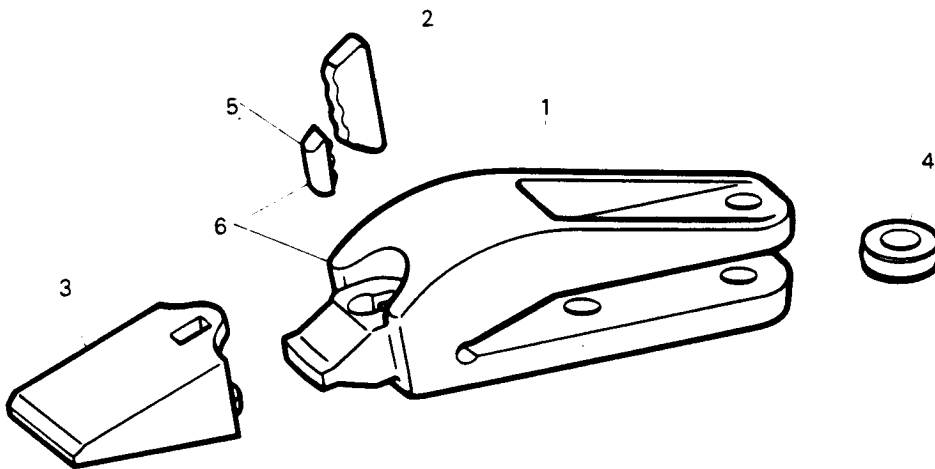


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GENERAL PURPOSE BUCKETS - Continued					
A	942 422 C4	BUCKET ASSY (2.5 Cubic Yard) (See NOTE)			
B	1 171 038 C1	BUCKET ASSY (2.75 Cubic Yard) (See NOTE)			
C	942 348 C4	BUCKET ASSY (3 Cubic Yard) (See NOTE)			
D	1 171 042 C1	BUCKET ASSY (3.25 Cubic Yard) (See NOTE)			
E	942 349 C4	BUCKET ASSY (3.5 Cubic Yard) (See NOTE)			
F	1 171 046 C1	BUCKET ASSY (3.75 Cubic Yard) (See NOTE)			
		Consists of the following parts —			
2	942 405 C1	BLADE, side cutter (A & C) (2) U00# and below COO1452 and below			
2	942 330 C1	BLADE, side cutter (A & C) (2) U00# and up COO1453 and up			
2	942 330 C1	BLADE, side cutter (B, D, E & F) (2)			
3	942 404 C2	BAR, support (2)			
4	942 414 C3	PLATE w/BOSS, 649 956 C1, support (2)			
5	942 415 C3	PLATE w/BOSS, 649 956 C1, support (2)			
6	649 956 C1	BOSS, pivot (6)			
7	1 109 418 C3	BLADE ASSY, cutting edge			
8	1 124 719 C1	BAR, cutting edge			
9	1 124 720 C1	BLADE, cutting edge			
		NOTE - Order on Machine Order Form			

MOUNTED EQUIPMENT

GENERAL PURPOSE BUCKET TOOTH (For machines equipped with General Purpose Bucket)

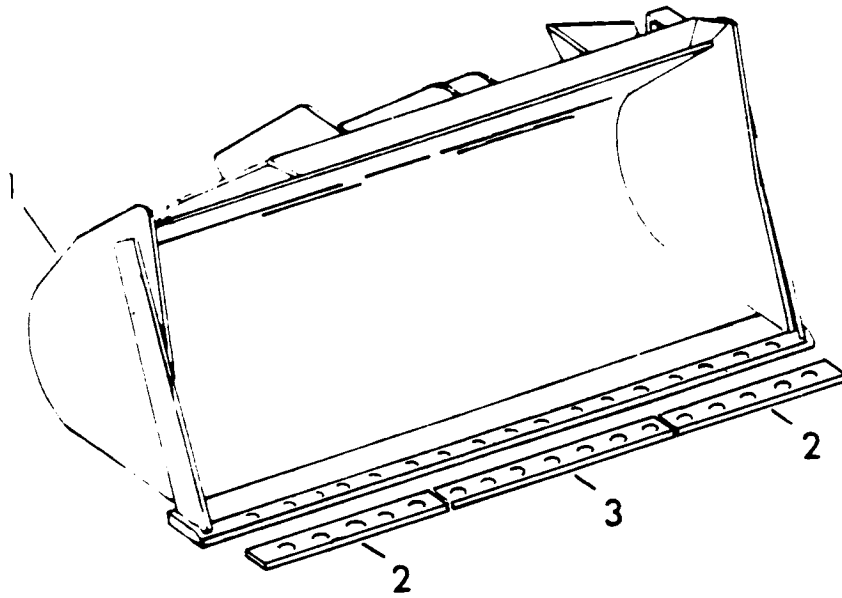


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GENERAL PURPOSE BUCKET TOOTH - Continued (For machines equipped with General Purpose Bucket)					
1	605 003 C1	ADAPTER, tooth (8)			
	24 893 R1	BOLT, 3/4 NC x 3-1/2" (16)			
	25 529 R1	NUT, 3/4" NC (16)			
2	606 036 C1	PIN, locking (8)			
3	606 038 C1	TIP, tooth (8)			
4	605 943 C1	SPACER (8)			
5	606 037 C91	PLUG, rubber (8)			
6	605 003 C11	ADAPTER ASSY, tooth (8)			

MOUNTED EQUIPMENT

GENERAL PURPOSE BUCKET BOLT-ON CUTTING EDGE

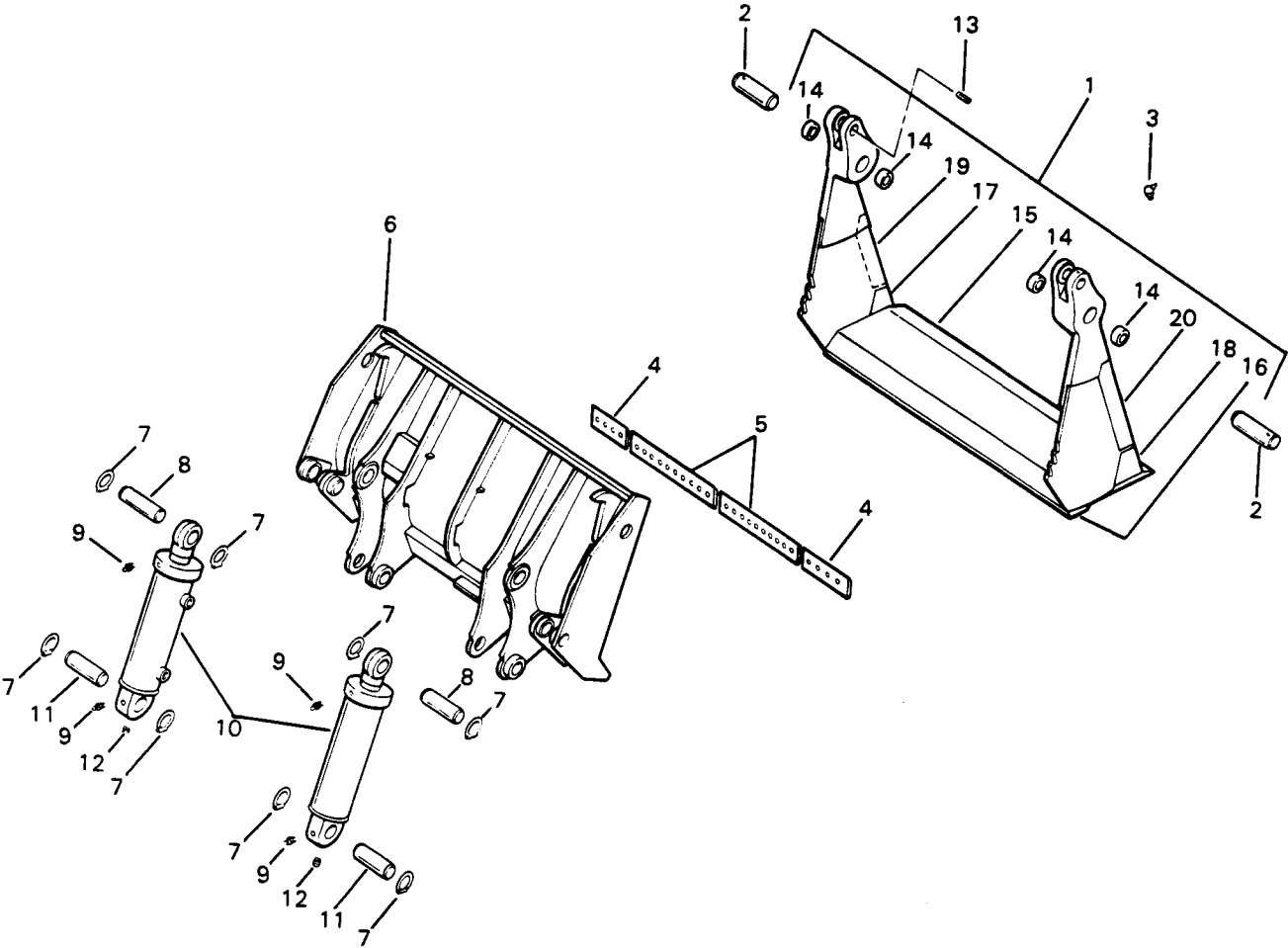


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
GENERAL PURPOSE BUCKET BOLT-ON CUTTING EDGE - Continued					
1		BUCKET (Refer to "GENERAL PURPOSE BUCKETS")			
2	1 122 884 C1	BLADE, end cutting edge (2)			
	321 350 R1	BOLT, 3/4 NC x 3" plow (10)			
	25 529 R1	NUT, 3/4" NC (10)			
3	1 122 885 C1	BLADE, center cutting edge			
	321 350 R1	BOLT, 3/4 NC x 3" plow (7)			
	25 529 R1	NUT, 3/4" NC (7)			

MOUNTED EQUIPMENT

MULTI-PURPOSE BUCKET, CLAM, BLADE & CYLINDER MOUNTING

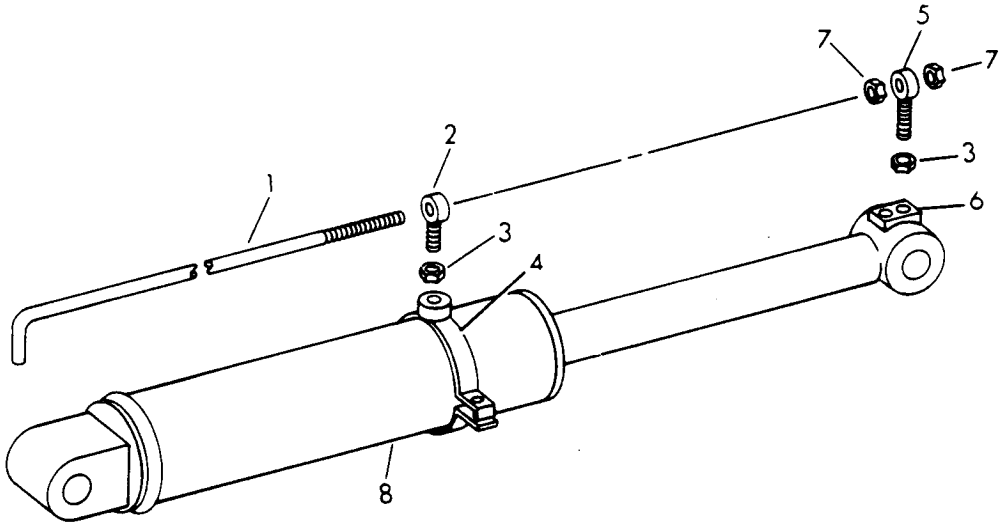


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET, CLAM, BLADE & CYLINDER MOUNTING - Continued					
1	1 120 745 C2	CLAM			
2	623 338 C2	PIN (2)			
	25 680 R1	BOLT, 5/8 NC x 6" (2)			
	9 412 231	NUT, 5/8" NC lock (2)			
3	126 152	FITTING, grease (2)			
4	1 120 943 C1	BLADE, cutting edge (2)			
	198 560 H1	BOLT, 3/4 NC x 2-1/4" plow (8)			
	25 529 R1	NUT, 3/4" NC (8)			
	25 538 R1	WASHER, 3/4" ID (8)			
5	620 690 C1	BLADE, cutting edge (2)			
	198 560 H1	BOLT, 3/4 NC x 2-1/4" plow (10)			
	25 529 R1	NUT, 3/4" NC (10)			
	25 538 R1	WASHER, 3/4" ID (10)			
6	1 120 736 C3	BLADE w/four SUPPORT,			
	1 120 722 C1	1 120 722 C1 SUPPORT, skid shoe (4)			
7	181 613 H1	RING, cord (8)			
8	620 819 C1	PIN (2)			
	24 847 R1	BOLT, 3/8 NC x 5" (2)			
	9 413 979	NUT, 3/8" NC lock (2)			
9	109 461	FITTING, grease (4)			
10		CYLINDER ASSY, clam (Refer to "MULTI- PURPOSE BUCKET CLAM CYLINDER") (2)			
11	620 973 C1	PIN (2)			
	275 635 R1	BOLT, 1/2 NC x 3" (2)			
	9 412 230	NUT, 1/2" NC lock (2)			
12	444 689	PLUG, cylinder housing (2)			
13	617 057 R1	PIN, clam position indicator			
	or				
13	17 132 R1	PIN, clam position indicator			
14	605 108 C1	BUSHING, pin (4)			
15	1 120 743 C1	BLADE, cutting edge			
16	1 120 741 C1	BLADE, cutting edge			
17	657 127 C1	CORNER, LH			
18	657 128 C1	CORNER, RH			
19	1 139 030 C1	BAR, LH side			
20	1 139 031 C1	BAR, RH side			

MOUNTED EQUIPMENT

MULTI-PURPOSE BUCKET POSITION INDICATOR
U00# AND UP
C00# AND UP

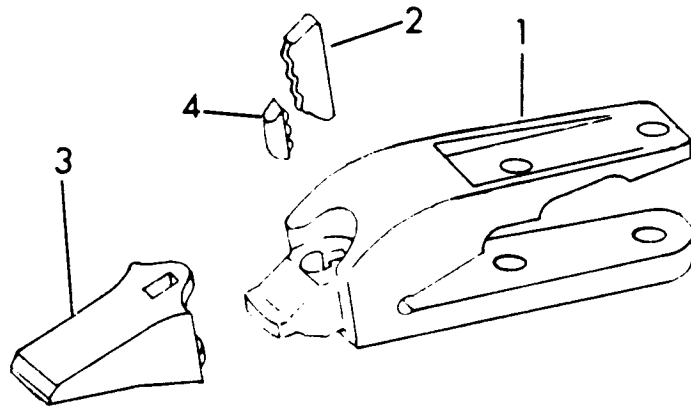


MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET POSITION INDICATOR - Continued U00# AND UP C00# AND UP					
1	602 241 C1	ROD, indicator			
2	285 150 R1	BOLT, 1/2 NF x 1-1/8" eye			
3	25 922 R1	NUT, 1/2" NF jam (2)			
4	1 124 795 C1	CLAMP			
	24 841 R1	BOLT, 3/8 NC x 1-1/2"			
	25 522 R1	NUT, 3/8" NC			
	25 544 R1	WASHER, 3/8" ID (2)			
5	157 359 H2	BOLT, eye			
6	626 442 C1	BLOCK, mounting			
7	25 522 R1	NUT, 3/8" NC (2)			
	25 544 R1	WASHER, 3/8" ID (2)			
8		CYLINDER ASSY, bucket (Refer to "BUCKET CYLINDER")			
		PRODUCT GRAPHIC, bucket position indicator (Refer to "PRODUCT GRAPHICS")			

MOUNTED EQUIPMENT

MULTI-PURPOSE BUCKET TOOTH
(For machines equipped with Multi-Purpose Bucket)



MOUNTED EQUIPMENT

REF. NO.	PART NUMBER	DESCRIPTION	REF. NO.	PART NUMBER	DESCRIPTION
MULTI-PURPOSE BUCKET TOOTH - Continued (For machines equipped with Multi-Purpose Bucket)					
1	657 101 C1	ADAPTER, tooth (8)			
	24 893 R1	BOLT, 3/4 NC x 3-1/2" (8)			
	24 894 R1	BOLT, 3/4 NC x 4" (8)			
	25 529 R1	NUT, 3/4" NC (16)			
2	606 036 C1	PIN, locking (8)			
3	606 038 C1	TIP, tooth (8)			
4	606 037 C91	PLUG, rubber (8)			

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