BEVEL GEAR AND STEERING CLUTCHES -

PART NUMBER QTY.

DESCRIPTION

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DRUM, brake (See FINAL DRIVE PINION SHAFT)		CAPSCREW, steering clutch throwout plate (drilled head, 1/2"NC	PLATE, pressure, steering clutch	DISC, friction, steering clutch (steel)	DISC, friction, steering clutch (Raybestos)	HUB ASSEMBLY, steering clutch (Consists of 1 HUB, 1 RING, 4 SCREWS. Serviced only as a unit)	SPRING, pressure, steering clutch	SPACER, steering clutch throwout plate	PLATE, steering clutch throwout	CLUTCH ASSEMBLY, steering (Consists of items 28 thru 36)	CAPSCREW, clutch hub retaining (1"NF x 1-3/4")	WASHER, locking, clutch hub retaining capscrew	WASHER ASSEMBLY, clutch hub retaining (Includes item 23)	PIN, clutch hub retaining washer $(1/4" \times 3/4")$	SLEEVE, steering clutch throwout	HUB, steering clutch driving CAPSCREW, 1/2"NC x 1-3/4" LOGKWASHER, 1/2"	BEARING, ball, steering clutch throwout	BUSHING, pivot, throwout bearing (steel)	CAGE ASSEMBLY, throwout bearing (Includes item 18) PLUG, pipe, 1/4"NPT	WICK, lubricating, throwout bearing hose (8-1/4" long)	HOSE, lubricating, throwout bearing ELBOW, street, 90°, 1/4"NPT	SEAL, oil, steering clutch shaft	PIN, wear, clutch shaft bearing retainer	RETAINER ASSEMBLY, clutch shaft bearing (Includes item 13) CAPSCREW, 1/2"NG x 1-1/2" LOCKWASHER, 1/2"	SHIM, adjusting, clutch shaft bearing (.005" thick. Use as req'd) SHIM, adjusting, clutch shaft bearing (.007" thick. Use as req'd) SHIM, adjusting, clutch shaft bearing (.010" thick. Use as req'd)	GUP, steering clutch shaft bearing	CONE ASSEMBLY, steering clutch shaft bearing	SHAFT ASSEMBLY, steering clutch (Includes item 6)	SLEEVE, steering clutch shaft	COLLAR, locking, bevel gear attaching bolts	GEAR, driving, steering clutch shaft (44 bevel teeth) CAPSCREW (1/2"NF x 2") NUT, high, 1/2"NF LOCK, nut

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STEERING CLUTCH THROWOUT

ITEM

QTY.

GRIP, operating lever

DESCRIPTION

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PIN, wear, throwout yoke	PIN, trunnion	BLOCK, trunnion pin locking CAPSCREW, 1/4"NC x 5/8" LOCKWASHER, 1/4"	YOKE ASSEMBLY, clutch throwout (Includes items 27 and 32)	BALL, throwout yoke	BUSHING, intermediate lower lever (steel)	LEVER ASSEMBLY, intermediate, lower (Includes item 26) CAPSCREW, 1/2"NF x 2-1/4" LOCKWASHER, 1/2" NUT, 1/2"NF	BEARING, needle, intermediate lever shaft	SEAL, dust, intermediate lever shaft	CAGE, intermediate shaft bearing CAPSCREW, 1/2"NC x 1-1/4" LOCKWASHER, 1/2"	SHAFT, intermediate lever	BUSHING, intermediate upper lever (steel)	LEVER ASSEMBLY, intermediate, upper (Includes item 18) CAPSCREW, 1/2"NF x 2-1/4" LOCKWASHER, 1/2" NUT, 1/2"NF	BUSHING, control rod yokes (steel)(Tractors prior to #9877)	ROD, control NUT, 1/2"NF	YOKE, throwout rod	PIN, control rod yoke PIN, cotter, 1/8" x 1"	BUSHING, operating lever (steel)	COVER, operating lever (Started with tractor #2888)	PIN, retaining, operating lever PIN, cotter, 3/32" x 5/8"	BRACKET ASSEMBLY, operating lever (Includes item 6) CAPSCREW, 5/8"NC x 2-1/2" LOCKWASHER, 5/8"	SHAFT, pivot, operating levers	SEAL, dust, operating lever	BEARING, needle, operating lever	LEVER ASSEMBLY, operating, right (Includes item 11)(When required for tractors prior to $\#2888$ also order item 10)	LEVER ASSEMBLY, operating, left (Includes item 11)(When required for tractors prior to #2888 also order item 10)