

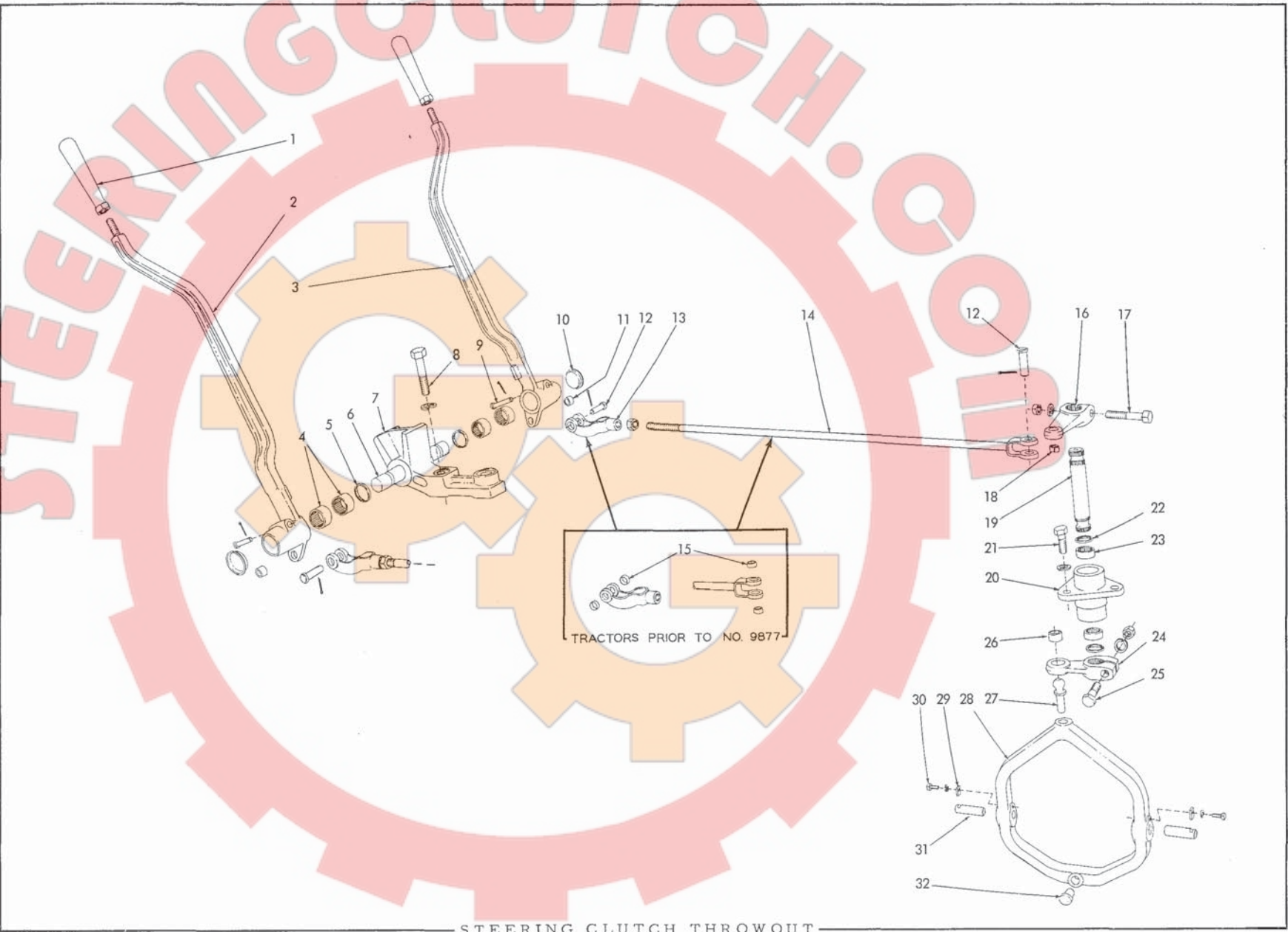
BEVEL GEAR AND STEERING CLUTCHES

BEVEL GEAR AND STEERING CLUTCHES

ITEM NUMBER	PART NUMBER	QTY.	DESCRIPTION	KIT NUMBER
1	057414	1	GEAR, driving, steering clutch shaft (44 bevel teeth)	
2	030547	12	CAPSCREW (1/2"NF x 2")	
3	038234	12	NUT, high, 1/2"NF	
4	035065	6	LOCK, nut	
5	050234	1	COLLAR, locking, bevel gear attaching bolts	
6	050231	2	SLEEVE, steering clutch shaft	
7	064530	1	SHAFT ASSEMBLY, steering clutch (Includes item 6)	
8	050445	2	CONE ASSEMBLY, steering clutch shaft bearing	
9	050444	2	CUP, steering clutch shaft bearing	
10	050228	12	SHIM, adjusting, clutch shaft bearing (.005" thick. Use as req'd)	
	050229	12	SHIM, adjusting, clutch shaft bearing (.007" thick. Use as req'd)	
	050230	12	SHIM, adjusting, clutch shaft bearing (.010" thick. Use as req'd)	
11	051292	2	RETAINER ASSEMBLY, clutch shaft bearing (Includes item 13)	
	035190	10	CAPSCREW, 1/2"NC x 1-1/2"	
12	904208	10	LOCKWASHER, 1/2"	
13	051291	2	PIN, wear, clutch shaft bearing retainer	
14	050443	2	SEAL, oil, steering clutch shaft	
15	059260	2	HOSE, lubricating, throwout bearing	
	901722	2	ELBOW, street, 90°, 1/4"NPT	
16	050233	2	WICK, lubricating, throwout bearing hose (8-1/4" long)	
17	050249	2	CAGE ASSEMBLY, throwout bearing (Includes item 18)	
	901652	2	PLUG, pipe, 1/4"NPT	
18	050227	4	BUSHING, pivot, throwout bearing (steel)	
19	050440	2	BEARING, ball, steering clutch throwout	
20	050215	2	HUB, steering clutch driving	
21	035236	20	CAPSCREW, 1/2"NC x 1-3/4"	
	904208	20	LOGKWASHER, 1/2"	
22	050223	2	SLEEVE, steering clutch throwout	
23	035793	2	PIN, clutch hub retaining washer (1/4" x 3/4")	
24	064520	2	WASHER ASSEMBLY, clutch hub retaining (Includes item 23)	
25	050225	2	WASHER, locking, clutch hub retaining capscREW	
26	050226	2	CAPSCREW, clutch hub retaining (1"NF x 1-3/4")	
27	050244	2	CLUTCH ASSEMBLY, steering (Consists of items 28 thru 36)	
28	050214	2	PLATE, steering clutch throwout	
29	045066	16	SPACER, steering clutch throwout plate	
30	050236	16	SPRING, pressure, steering clutch	
31	060649	2	HUB ASSEMBLY, steering clutch (Consists of 1 HUB, 1 RING, 4 SCREWS. Serviced only as a unit)	
32	066360	20	DISC, friction, steering clutch (Raybestos)	
33	041781	20	DISC, friction, steering clutch (steel)	
34	050218	2	PLATE, pressure, steering clutch	
35	049978	16	CAPSCREW, steering clutch throwout plate (drilled head, 1/2"NC x 3-1/2")	
36	023633	8	WIRE, locking (1/16" x 12")	
37	-----	-	DRUM, brake (See FINAL DRIVE PINION SHAFT)	

STEERING CLUTCH H.O.P.

92



STEERING CLUTCH THROWOUT

## STEERING CLUTCH THROWOUT

PART  
ITEM NUMBER QTY. DESCRIPTION

KIT NUMBER

1	078620	2	GRIP, operating lever
2	051297	1	LEVER ASSEMBLY, operating, left (Includes item 11)(When required for tractors prior to #2888 also order item 10)
3	051298	1	LEVER ASSEMBLY, operating, right (Includes item 11)(When required for tractors prior to #2888 also order item 10)
4	051513	4	BEARING, needle, operating lever
5	053926	2	SEAL, dust, operating lever
6	049994	1	SHAFT, pivot, operating levers
7	050287	1	BRACKET ASSEMBLY, operating lever (Includes item 6)
8	031990	2	CAPSCREW, 5/8"NC x 2-1/2"
	904209	2	LOCKWASHER, 5/8"
9	031854	2	PIN, retaining, operating lever
	900942	2	PIN, cotter, 3/32" x 5/8"
10	064942	2	COVER, operating lever (Started with tractor #2888)
11	049988	2	BUSHING, operating lever (steel)
12	049993	4	PIN, control rod yoke
	900806	4	PIN, cotter, 1/8" x 1"
13	069684	2	YOKE, throwout rod
14	069673	2	ROD, control
	911043	2	NUT, 1/2"NF
15	049991	8	BUSHING, control rod yokes (steel)(Tractors prior to #9877)
16	050309	2	LEVER ASSEMBLY, intermediate, upper (Includes item 18)
17	035068	2	CAPSCREW, 1/2"NF x 2-1/4"
	904208	2	LOCKWASHER, 1/2"
	911043	2	NUT, 1/2"NF
18	049988	2	BUSHING, intermediate upper lever (steel)
19	050311	2	SHAFT, intermediate lever
20	050289	2	CAGE, intermediate shaft bearing
21	035061	6	CAPSCREW, 1/2"NC x 1-1/4"
	904208	6	LOCKWASHER, 1/2"
22	053927	4	SEAL, dust, intermediate lever shaft
23	050442	4	BEARING, needle, intermediate lever shaft
24	050310	2	LEVER ASSEMBLY, intermediate, lower (Includes item 26)
25	035068	2	CAPSCREW, 1/2"NF x 2-1/4"
	904208	2	LOCKWASHER, 1/2"
	911043	2	NUT, 1/2"NF
26	050308	2	BUSHING, intermediate lower lever (steel)
27	035878	2	BALL, throwout yoke
28	050248	2	YOKE ASSEMBLY, clutch throwout (Includes items 27 and 32)
29	050221	4	BLOCK, trunnion pin locking
30	047478	4	CAPSCREW, 1/4"NC x 5/8"
	904204	4	LOCKWASHER, 1/4"
31	050222	4	PIN, trunnion
32	050220	2	PIN, wear, throwout yoke