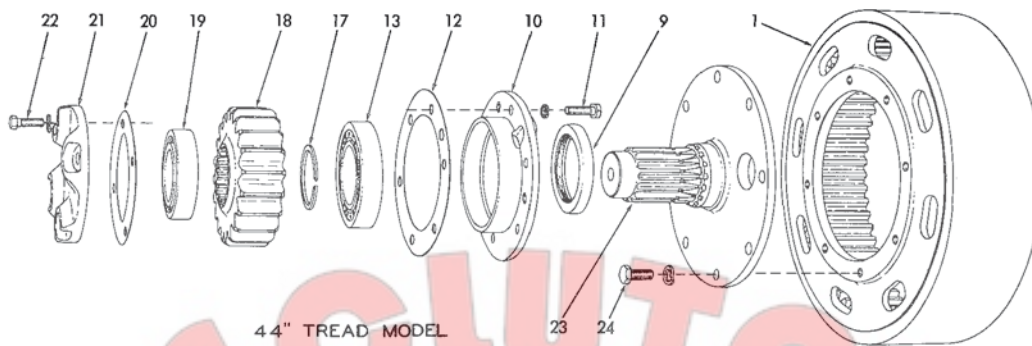
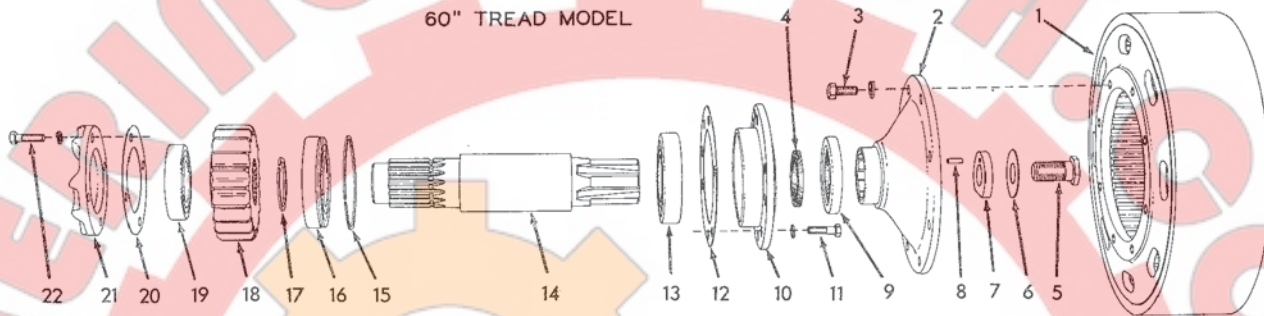




44" TREAD MODEL

60" TREAD MODEL



FINAL DRIVE PINION SHAFT

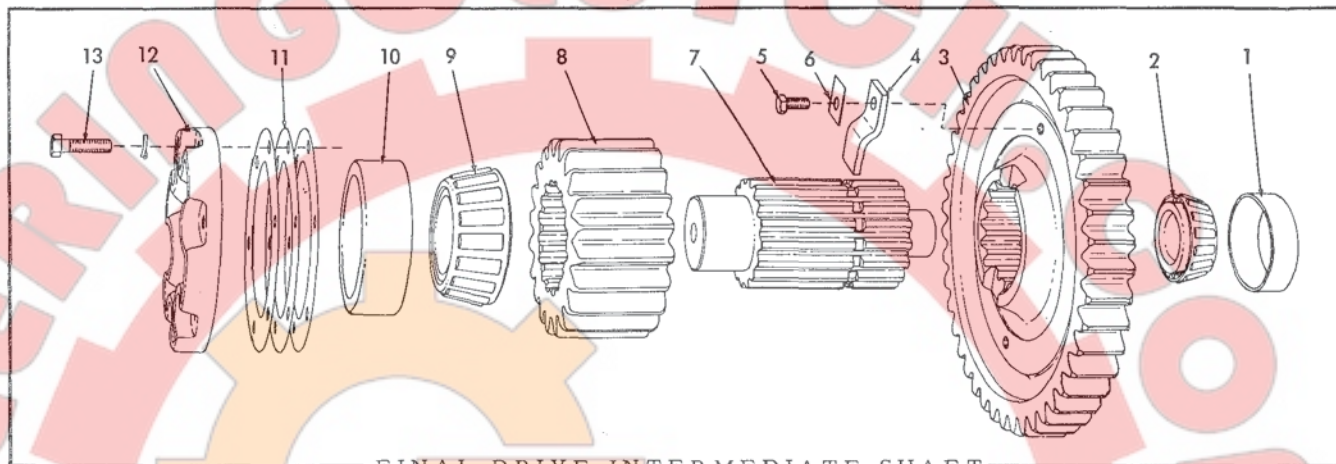
* 44" tread Models
** 60" tread Models

ITEM	PART NUMBER	QUANTITY	DESCRIPTION	KIT NUMBER
1	050216	2 2	DRUM, brake	
2	049937	- 2	HUB, brake drum	
3	035221	- 16	CAPSCREW, 1/2"NC x 1"	
	904208	- 16	LOCKWASHER, 1/2"	
4	050264	- 2	SEAL, oil (neoprene)	
5	050226	- 2	CAPSCREW, hub retaining (1"NF x 1-3/4")	
6	050225	- 2	WASHER, locking, hub retaining capscrew	
7	064520	- 2	WASHER ASSEMBLY, hub retaining (Includes item 8)	
8	035793	- 2	PIN, hub retaining washer	
9	053670	2 2	SEAL, oil	032785
10	049820	2 2	CAGE, inner bearing	
11	013058	12 12	CAPSCREW, 3/8"NC x 1-1/4"	
	904206	12 12	- LOCKWASHER, 3/8"	
12	051245	2 2	GASKET, inner bearing cage	069625
13	050274	2 2	BEARING, roller, inner	
14	049945	- 2	SHAFT (When making first replacement on tractors prior to #1630 also furnish WASHER ASSEMBLY 064520)	
15	040831	- 2	RING, snap, intermediate bearing	
16	063912	- 2	BEARING, roller, intermediate	
17	049899	2 2	RING, snap, pinion shaft	

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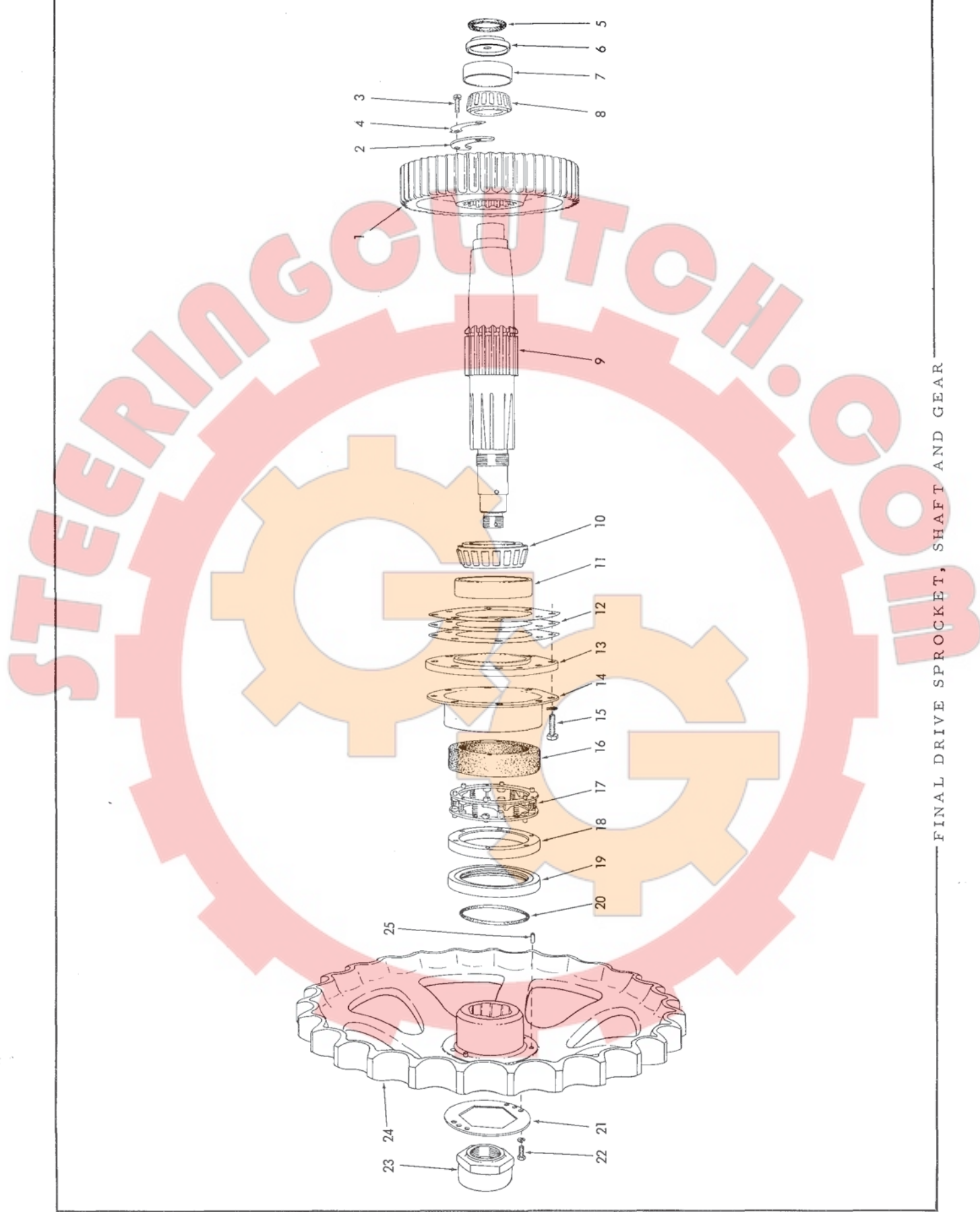
FINAL DRIVE PINION SHAFT (Continued)

ITEM	PART QUANTITY		DESCRIPTION	KIT NUMBER
	NUMBER	* **		
18	049881	2 2	PINION (20 teeth)	
19	050273	2 2	BEARING, roller, outer	
20	049903	2 2	GASKET, outer bearing cover	069625
21	049818	2 2	COVER, outer bearing	
22	013058	8 8	CAPSCREW, 3/8"NC x 1-1/4"	
	904206	8 8	LOCKWASHER, 3/8"	
23	049822	2 -	HUB, brake drum	
24	207781	16 -	CAPSCREW, 1/2"NC x 1" (thin head)	
	904208	16 -	LOCKWASHER, 1/2"	



FINAL DRIVE INTERMEDIATE SHAFT

ITEM	PART QUANTITY		DESCRIPTION	KIT NUMBER
	NUMBER	QTY.		
1	050275	2	CUP, inner bearing	
2	064200	2	CONE ASSEMBLY, inner bearing	
3	068501	2	GEAR (44 teeth)(When making first replacement on tractors prior to #6893 also furnish 2 CAPSCREWS 035244)	
4	049829	4	LOCK, gear retaining	
5	036032	4	CAPSCREW, 3/8"NF x 3/4" (Used on tractors prior to #6893)	
	035244	4	CAPSCREW, 3/8"NC x 3/4" (Used on tractors #6893 and up)	
6	049936	4	LOCK, capscrow	
7	051246	2	SHAFT	
8	049886	2	PINION (20 teeth)	
9	051438	2	CONE ASSEMBLY, outer bearing	
10	051347	2	CUP, outer bearing	
11	051450	4	SHIM, bearing adjustment (.005" thick. Use as req'd)	
	051448	4	SHIM, bearing adjustment (.007" thick. Use as req'd)	
	051449	10	SHIM, bearing adjustment (.010" thick. Use as req'd)	
12	051243	2	COVER, inner bearing	
13	013058	12	CAPSCREW, 3/8"NC x 1-1/4"	
	904206	12	LOCKWASHER, 3/8"	



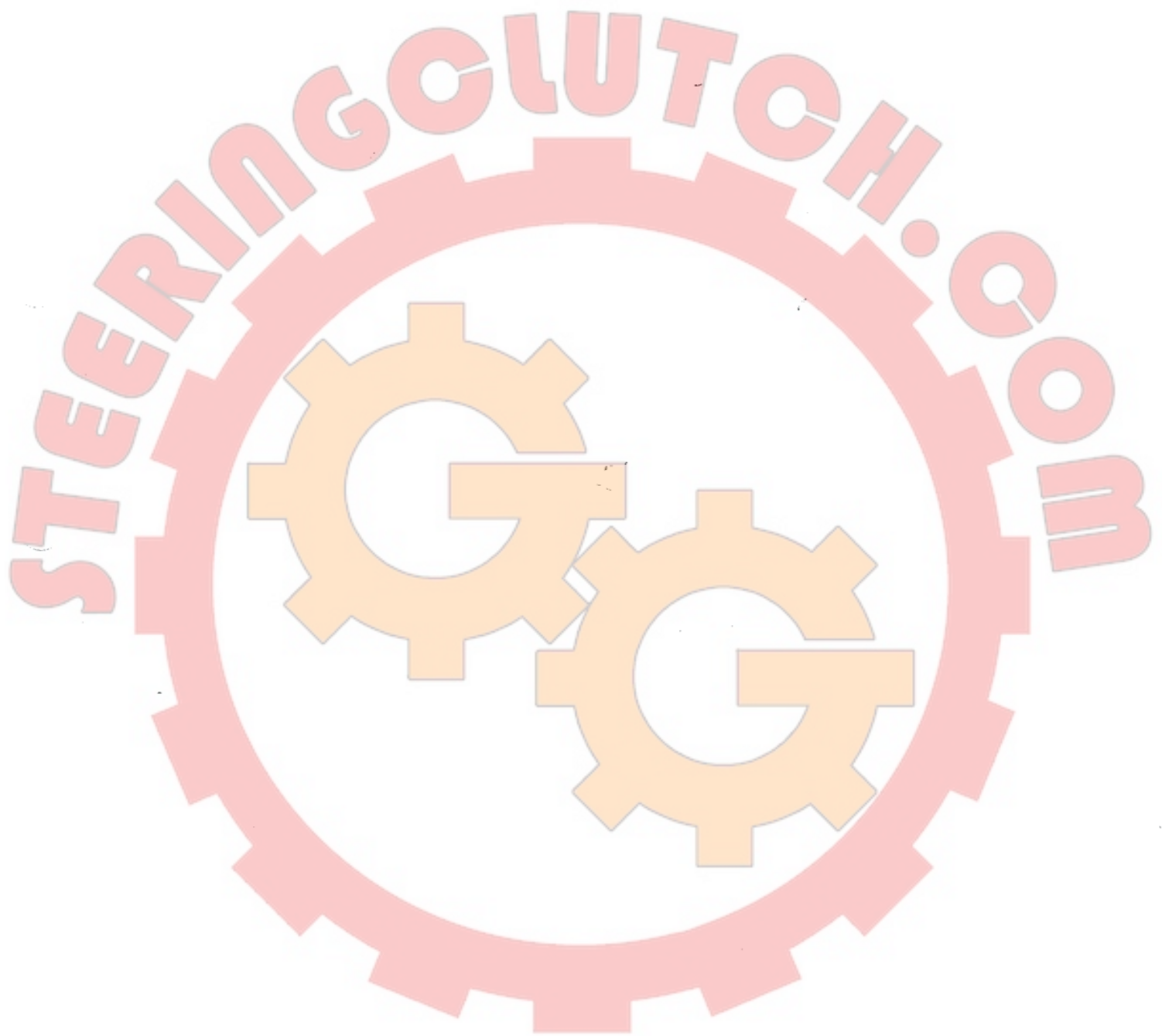
FINAL DRIVE SPROCKET, SHAFT AND GEAR

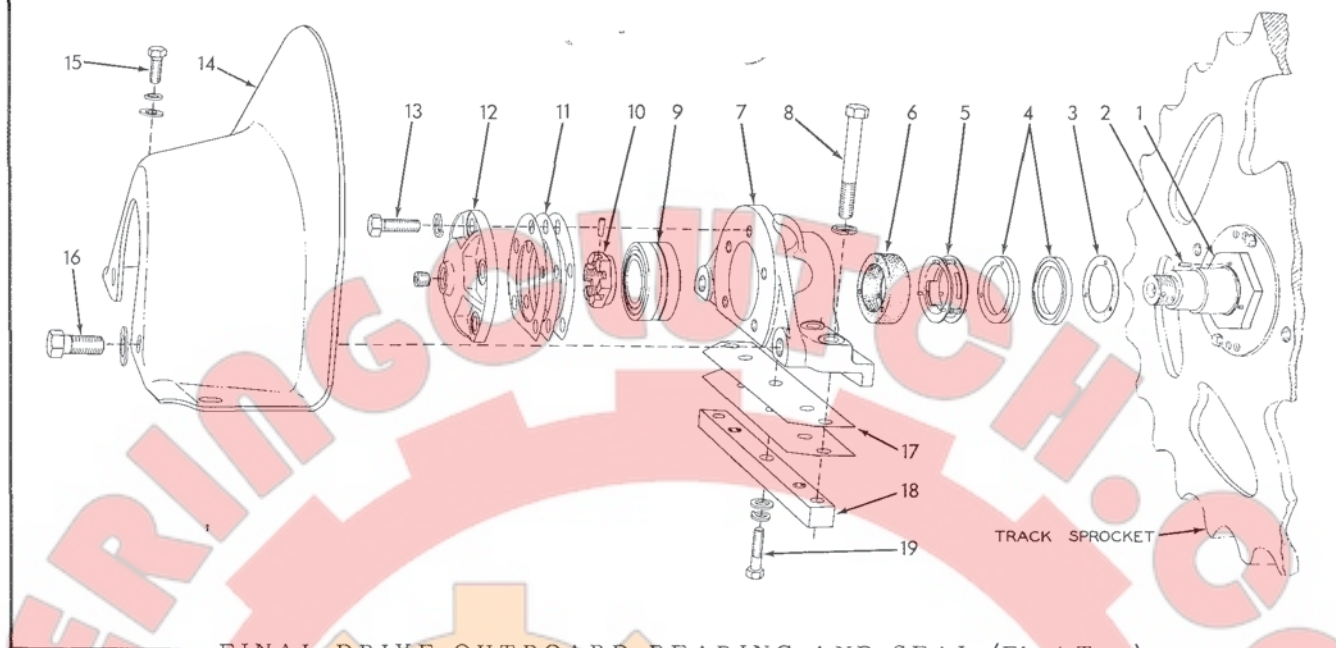
FINAL DRIVE SPROCKET, SHAFT AND GEAR

ITEM	PART NUMBER	QTY.	DESCRIPTION	KIT NUMBER
1	051400	2	GEAR (51 teeth)	
2	051395	2	LOCK, gear retaining	
3	036034	4	CAPSCREW, 3/8"NF x 1"	
4	051396	2	LOCK, capscrew	081460
5	051238	2	SEAL, shaft end cover	
6	049834	2	COVER, shaft end, inner	
7	210740	2	CUP, inner bearing	
8	043491	2	CONE ASSEMBLY, inner bearing	
	076709	2	SHAFT, track sprocket (6 splines)(For tractors prior to #22985. Used with FIRST TYPE OUTBOARD BEARING ARRANGEMENT only. When making first replacement on tractors prior to #4126 furnish SHAFT KIT 066258)	066258
9	080954	2	SHAFT, track sprocket (6 splines)(Tractors #22985 and up. Used with SECOND TYPE OUTBOARD BEARING ARRANGEMENT only)	081460
	621238	2	SHAFT, track sprocket (20 splines)(Used for replacement only)	
	050278	2	CONE ASSEMBLY, intermediate bearing (3-1/4"I.D.) (Original equipment)	
10	179826	2	CONE ASSEMBLY, intermediate bearing (3-3/8"I.D.) (Service replacement. Used with 20-spline shaft only)	
11	050276	2	CUP, intermediate bearing	
	051240	4	SHIM, bearing adjustment (.005" thick. Use as req'd)	081460
12	051241	4	SHIM, bearing adjustment (.007" thick. Use as req'd)	081460
	051242	16	SHIM, bearing adjustment (.010" thick. Use as req'd)	
13	051244	2	RETAINER, intermediate bearing	
14	049851	2	GUARD, inner seal	
15	035190	16	CAPSCREW, 1/2"NC x 1-1/2"	
	904208	16	LOCKWASHER, 1/2"	
16	049826	2	BOOT, inner seal	073762
17	049825	2	FOLLOWER ASSEMBLY, inner seal (Serviced only as a unit).	073762
	082883	2	RING, inner seal (stationary, 5"I.D.)(Original equipment)	073762
18	096158	2	RING, inner seal (stationary, 5-1/16"I.D.)(Service replacement only. Required with 20-spline track sprocket)	

(Continued)

ITEM	PART NUMBER	QTY.	DESCRIPTION	KIT NUMBER
19	082859	2	RING, inner seal (rotating, 6-13/16"O.D.)(Original equipment)	073762
	096159	2	RING, inner seal (rotating, 7-1/2"O.D.)(Service replacement only. Required with 20-spline track sprocket)	
20	053594	2	RING, packing, seal ring (rubber, 4-15/16"I.D.) (Original equipment)	073762
	096160	2	RING, packing, seal ring (rubber, 5-5/8"I.D.) (Service replacement only. Required with 20-spline track sprocket)	
21	049853	2	LOCK, sprocket retaining nut (3-3/4"hex)(Original equipment)	
	621243	2	LOCK, sprocket retaining nut (4"(hex)(Service replacement only. Required with 20-spline track sprocket)	
22	035439	4	CAPSCREW, 3/8"NC x 1"	
	904206	4	LOCKWASHER, 3/8"	
23	-----	-	NUT, sprocket retaining (See FINAL DRIVE OUT-BOARD BEARING AND SEAL)	
24	049817	2	SPROCKET ASSEMBLY, track (6 splines. Includes item 25)(Standard. Has flat tooth-base)(Original equipment)	
	056188	2	SPROCKET ASSEMBLY, track (6-splines. Includes item 25)(Special. Has skeleton tooth-base to minimize packing of track)	
	621237	2	SPROCKET ASSEMBLY, track (20-splines. Includes item 25)(Service replacement only)	
	097960	2	SPROCKET RIM only (Standard type. Requires welding to install)	
	042930	6	PIN, driving, inner seal ring	

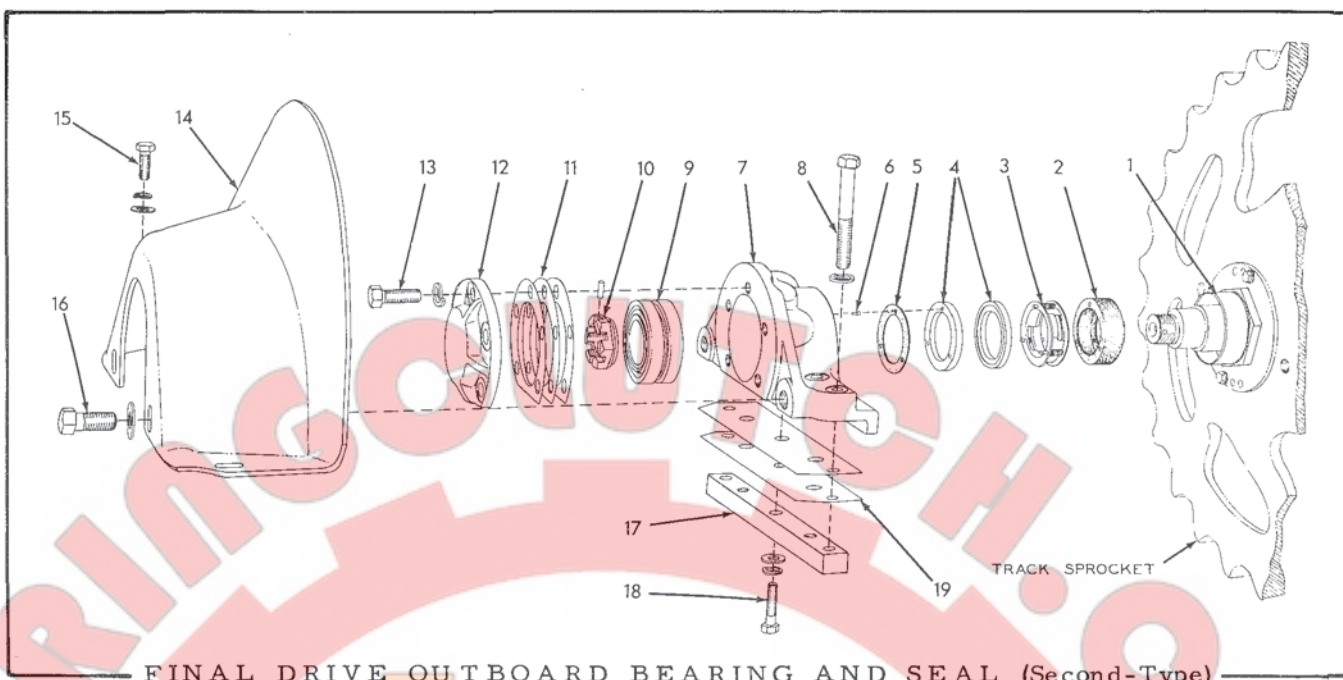




FINAL DRIVE OUTBOARD BEARING AND SEAL (First Type)

USAGE: Tractors prior to serial No. 22985.

PART ITEM	NUMBER	QTY.	DESCRIPTION	KIT NUMBER
1	051397	2	NUT ASSEMBLY, track sprocket retaining (Includes item 2)	
2	049835	6	PIN, driving, seal ring	
3	049836	2	GASKET, seal ring	073763
4	049110	4	RING, seal	073763
5	049111	2	SPRING ASSEMBLY, seal (Serviced only as a unit)	073763
6	049109	2	BOOT, seal	073763
7	079014	2	BRACKET, outboard bearing	
8	070282	8	CAPSCREW, 5/8"NF x 4-1/4"	
	904209	8	LOCKWASHER, 5/8"	
9	069075	2	BEARING, roller (3-35/64" O.D. Each consists of 1 ROLLER ASSEMBLY and 2 CUPS. Serviced only as a unit)	
10	049832	2	NUT, retaining, outboard bearing	
	901344	2	PIN, cotter, 1/4" x 2" (Tractors prior to #4126)	
	915513	2	PIN, roll, 1/4" x 3/4" (Tractors #4126 and up)	066258
11	050262	4	SHIM, bearing adjustment (.005" thick. Use as req'd)	
	081240	4	SHIM, bearing adjustment (.007" thick. Use as req'd)	
	049897	10	SHIM, bearing adjustment (.010" thick. Use as req'd)	
12	066118	2	CAP, outboard bearing (When making first replacement on tractors prior to #4126 also furnish 1 PLUG 915739)	066258
	915739	2	PLUG, pipe, ctsk-hd., 3/8"NPT (Tractors #4126 and up)	066258
13	036707	10	CAPSCREW, 5/8"NC x 1-3/4"	
	904209	10	LOCKWASHER, 5/8"	
14	049904	2	GUARD track sprocket (Standard on Models HD5D, HD5E and HD5G. Special on other Models)	
15	070469	4	CAPSCREW, 1/2"NF x 1-1/4"	
	904208	4	LOCKWASHER, 1/2"	
	910244	4	WASHER, plain, SAE std., 1/2"	
16	070109	4	CAPSCREW, 3/4"NC x 1-1/2"	
	910255	4	WASHER, plain, SAE std., 3/4"	
17	079010	8	SHIM, bracket adjustment (1/32" thick. Use as req'd)	
18	053306	2	BLOCK, tapped, bracket attaching cap screws	
19	035067	2	CAPSCREW, 1/2"NF x 2"	
	904208	2	LOCKWASHER, 1/2"	
	910244	2	WASHER, plain, SAE std., 1/2"	



FINAL DRIVE OUTBOARD BEARING AND SEAL (Second-Type)

USAGE: Tractors approximately No. 22985 and up

* Original equipment

** Service replacement. Used with 20-spline track sprocket only.

ITEM	PART NUMBER	QTY. * **	DESCRIPTION	KIT NUMBER
1	081369	2 -	NUT, sprocket retaining	081460
	621241	- 2	NUT, sprocket retaining	
2	049109	2 -	BOOT, seal	073763 081460
	051112	- 2	BOOT, seal	088665
3	049111	2 -	SPRING ASSEMBLY, seal (Serviced only as a unit)	073763 081460
	051121	- 2	SPRING ASSEMBLY, seal (Serviced only as a unit)	
4	049110	4 -	RING, seal	073763 081460
	051124	- 4	RING, seal	088665
5	049836	2 -	GASKET, seal ring	073763 081460
	051125	- 2	GASKET, seal ring	088665
6	081194	12 12	STUD, locating, seal ring (Rivets to bracket)	
7	081370	2 -	BRACKET ASSEMBLY, outboard bearing (Includes item 6)	081460
	622787	- 2	BRACKET ASSEMBLY, outboard bearing (Includes item 6)	
8	070282	8 8	CAPSCREW, 5/8"NF x 4-1/4"	
	904209	8 8	LOCKWASHER, 5/8"	

(Continued)

ITEM	PART NUMBER	QTY. * **	DESCRIPTION	KIT NUMBER
9	080101	2 2	BEARING, roller (3-15/16" O.D. Each consists of 1 ROLLER ASSEMBLY and 2 CUPS. Serviced only as a unit)	081460
10	081242	2 2	NUT, retaining, outboard bearing	081460
	915513	2 2	PIN, roll, 1/4" x 3/4"	081460
11	{ 081239	4 4	SHIM, bearing adjustment (.005" thick. Use as req'd) . . .	081460
	081240	4 4	SHIM, bearing adjustment (.007" thick. Use as req'd) . . .	081460
	081241	10 10	SHIM, bearing adjustment (.010" thick. Use as req'd) . . .	081460
12	081250	2 2	CAP, outboard bearing	081460
13	036707	10 10	CAPSCREW, 5/8" NC x 1-3/4"	
	904209	10 10	LOCKWASHER, 5/8"	
14	049904	2 2	GUARD, track sprocket (Standard on Models HD5D, HD5E and HD5G. Special on other models)	
15	070469	4 4	CAPSCREW, 1/2" NF x 1-1/4"	
	904208	4 4	LOCKWASHER, 1/2"	
	910244	4 4	WASHER, plain, SAE std., 1/2"	
16	070109	4 4	CAPSCREW, 3/4" NC x 1-1/2"	
	910255	4 4	WASHER, plain, SAE std., 3/4"	
17	053306	2 2	BLOCK, tapped, bracket attaching capscrows	
18	035067	2 2	CAPSCREW, 1/2" NF x 2"	
	904208	2 2	LOCKWASHER, 1/2"	
	910244	2 2	WASHER, plain, SAE std., 1/2"	
19	079010	8 8	SHIM, bracket adjustment (1/32" thick. Use as req'd) . . .	081460