



SPROCKET & FINAL DRIVES

SPROCKET & FINAL DRIVES

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	0254537-4	1	HOUSING, final drive, L.H. (Replaces 244785)	
	233712	1	HOUSING, final drive, L.H. (Used prior to Tr. S/N 8718)	
	0254536-6	1	HOUSING, final drive, R.H. (Replaces 244786)	
	233713	1	HOUSING, final drive, R.H. (Used prior to Tr. S/N 8718)	
2	233717	2	912078 CAPSCREW	
		1	SHAFT, pinion	71003722
		6	921076 CAPSCREW	
		6	904206 LOCKWASHER	
3	229109	2	SEAL, oil	
4	209897	2	CUP, bearing	
5	0606897-3	2	CONE, bearing (Replaces 234956)	
6	227598	2	RING, snap internal	
7	227678	2	CUP, bearing	
8	222214	2	CONE, bearing	
9	233718	2	WASHER ASSY.	
		1	917947 PIN, roll	
10	227598	2	RING, snap, internal	
11	1003495-7	2	PLUG, final drive (Replaces 214284)	
12	916405	2	CAPSCREW	
		1	910543 LOCKWASHER	
13	218647	*	SHIM,* as required	
14	0923584-7	2	O-RING (Replaces 233721)	
15	0252151-6	2	AXLE, rear (Replaces 233748)	
	240191	2	AXLE, rear, (Eff. w/Tr. S/N 6927)	
16	239238	2	SEAL, oil	
17	4251113	2	CONE, bearing (Eff. w/Tr. S/N 8718 & up)	
	229110	2	CONE, bearing (Used prior to Tr. S/N 8718)	
18	202584	2	CUP, bearing (Eff. w/Tr. S/N 8718 & up)	
	209897	2	CUP, bearing (Used prior to Tr. S/N 8718)	
19	244787	2	SPACER, final drive gear (Eff. W/Tr. S/N 8718 & up)	
	233723	2	SPACER, final drive gear (Used prior to Tr. S/N 8718)	
20	1003412-2	2	GEAR, final drive (Replaces 233724)	

Continued

SPROCKET & FINAL DRIVES (Cont'd)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
21	229113	2	RING, snap external	
22	227598	2	RING, snap internal	
23	235440	2	CUP, bearing	
24	235439	2	CONE, bearing	
25	218647	*	SHIM (*as required)	
26	233718	2	WASHER & PIN ASSY. 1 917947 PIN, roll	
27	916405	2	CAPSCREW 1 910543 LOCKWASHER	
28	1003495-7	2	PLUG, final drive (Replaces 241284)	
29	0923584-7	2	O-RING (Replaces 233712)	
30	227598	2	RING, snap, internal	
31	240439	2	PAN, final drive (Supersedes 237180) 1 904260 PLUG 10 916269 CAPSCREW 10 904206 LOCKWASHER	
32	234964	2	PLUG ASSY., (Incl. RIVET) 1 900802 PIN, cotter	
33	233187	2	GASKET, pan	
34	227525	8	STUD 4 924008 NUT	
35	235839	2	SPROCKET, (54" tread) (Used prior to Tr. S/N 6729)	
	241059	2	SPROCKET, (54" tread)(Eff. w/Tr. S/N 6729 & up)	
	233726	2	SPROCKET, (48" tread std.)(Used prior to Tr. S/N 6729)	
	241058	2	SPROCKET, (48" tread std) (Eff. w/Tr. S/N 6729 & up)	
	244948	2	SPROCKET, (Full-Optional) (f/tractors 6729 & up)	
36	241032	16	CAPSCREW, (Eff. w/Tr. S/N 6729 & up)	
	235543	16	CAPSCREW, (Used prior to Tr. S/N 6729)	
37	233727	2	SPACER	
38	234539	2	PLUG, drain	
39	235948	2	GASKET, plug	
40	237047	2	RING, seal protector (Eff. w/Tr. S/N 3500 & up)	
	243156	2	RING, seal protector (Used prior to Tr. S/N 3500)	
41	241033	16	NUT, lock (Eff. W/Tr. S/N 6729 & up)	