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Diesel Engine

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THIS PARTS CATALOG contains illustrations, part numbers, names and the quantities required of all serviced parts of the "Caterpillar" Diesel D4 Tractor and attachments.

"Caterpillar" machines and attachments are sold and serviced by a world-wide organization of responsible distributors and dealers with well stocked Parts Departments and factory trained servicemen. To insure the continued satisfactory operation of your "Caterpillar" equipment, use only **Genuine "CATERPILLAR" Replacement Parts** which are built to the same high standards of quality, material and workmanship as the original parts.

There is a "Caterpillar" Dealer near you.

How to Order Parts Correctly

To insure receiving correct parts with a minimum of delay, place orders with the nearest "Caterpillar" Dealer, being sure to furnish the quantity, part number and name of each item wanted. The serial number of the machine for which the parts are intended should always be given. This is important!

Do not overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped and state whether shipment is to be made by freight, express, parcel post or other means.

Confirm all telephone and telegraphic orders in writing.

Claims

Claims for mistakes or failure to ship all parts ordered should be made promptly upon receipt of the shipment.

The shipper's responsibility for breakage, loss or damage ceases upon delivery of the merchandise to the transportation company from whom a receipt is obtained indicating that the shipment was accepted by them in good condition.

If any of the material shown on the bill of lading or express receipt is short, broken or otherwise damaged do not accept the shipment until the carrier's agent makes a notation of the shortage or damage on the expense bill. This should always be done otherwise the transportation companies will not entertain a claim for loss or damage. If the agent does not make an inspection, then an affidavit should be made that he was notified (on a certain date) and failed to do so. This affidavit with other papers will support your claim properly.

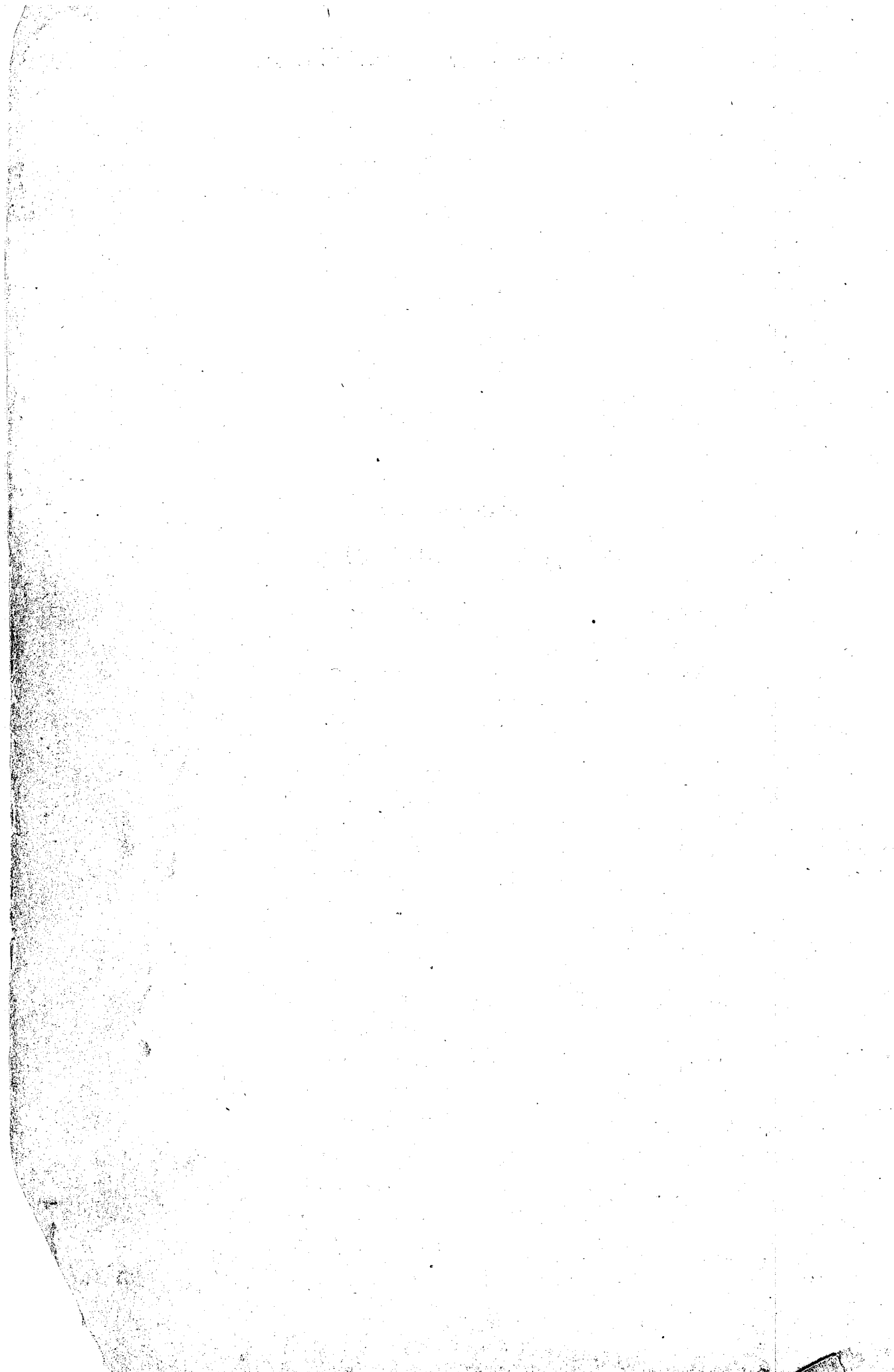
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Clutch, Transmission and Chassis

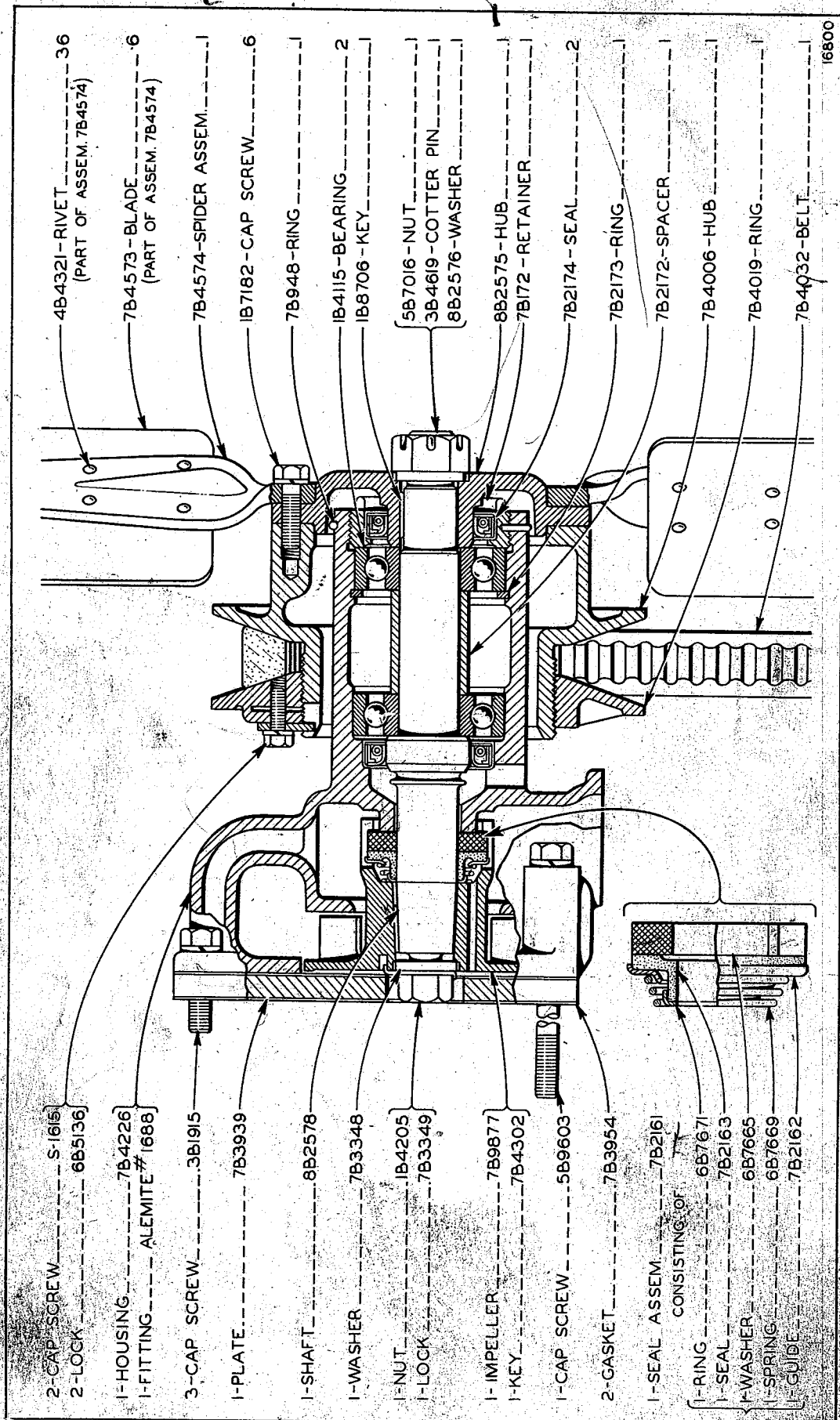
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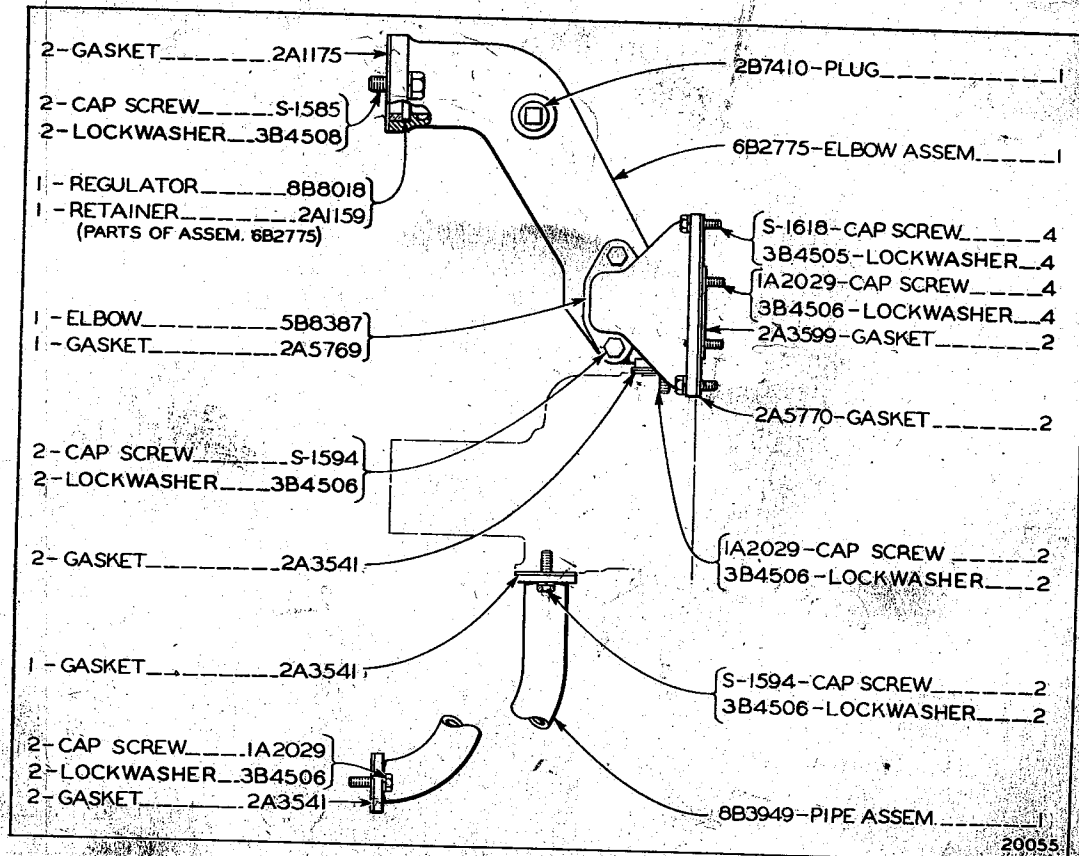
Diesel Engine



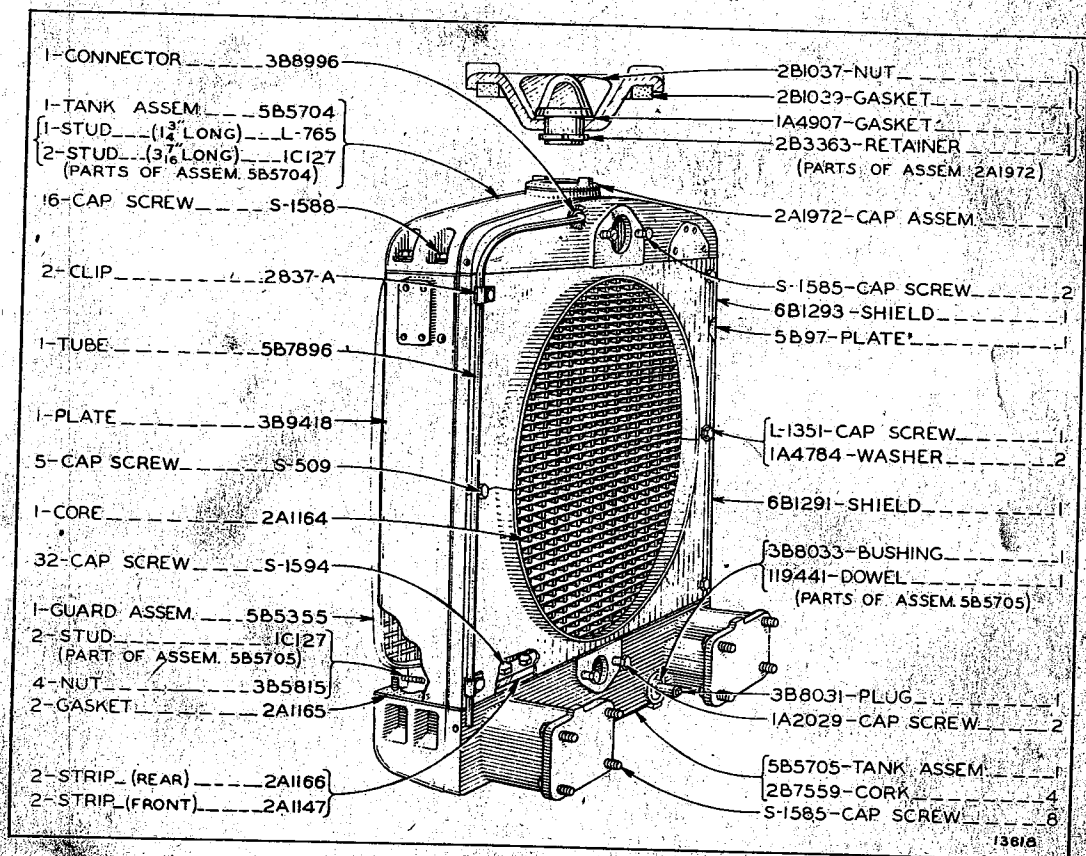
16800

FAN AND WATER PUMP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



WATER LINES

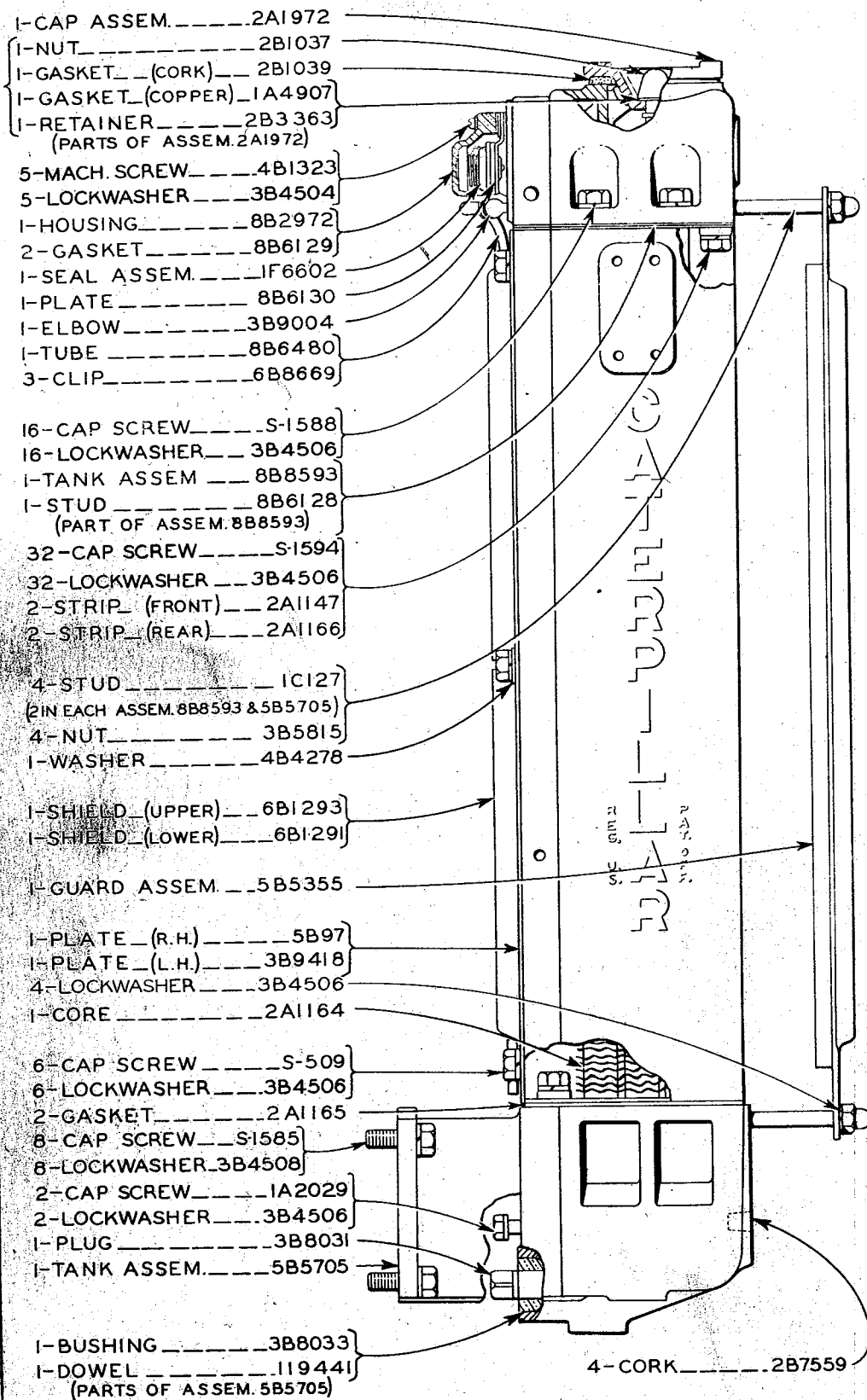


RADIATOR GROUP

Serial No. 7J5104 to 7J6435 Inclusive

Only separate parts serviced. When complete group is required order 8B8594

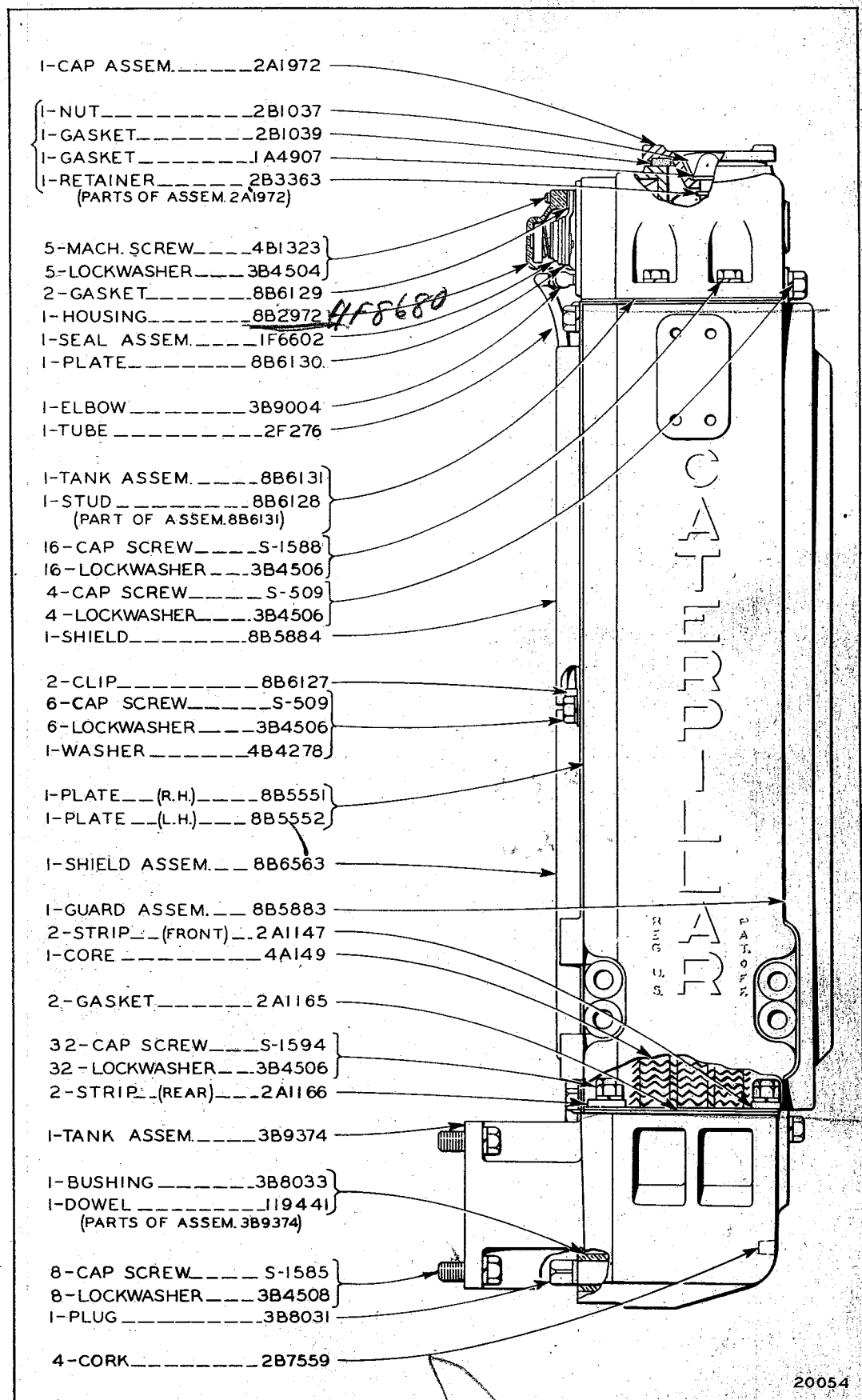
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



20053

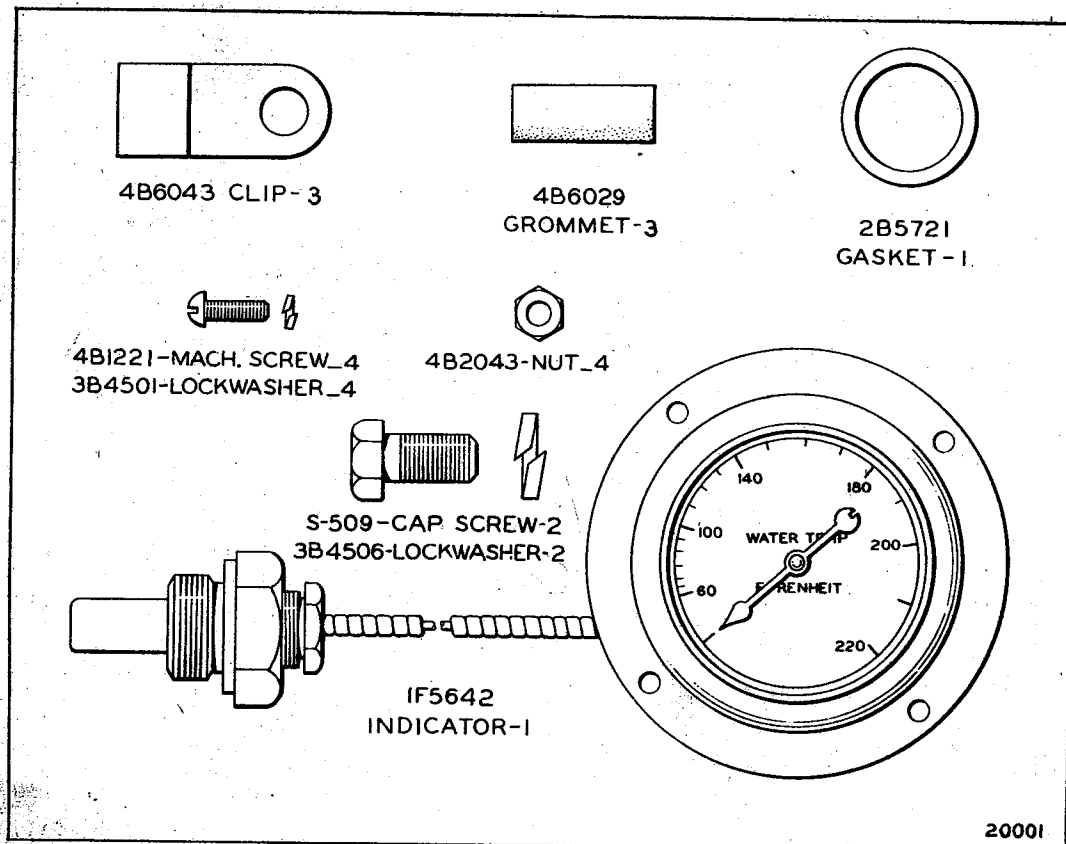
888594 RADIATOR GROUP
Serial No. 7J6436 to 7J7318 Inclusive.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

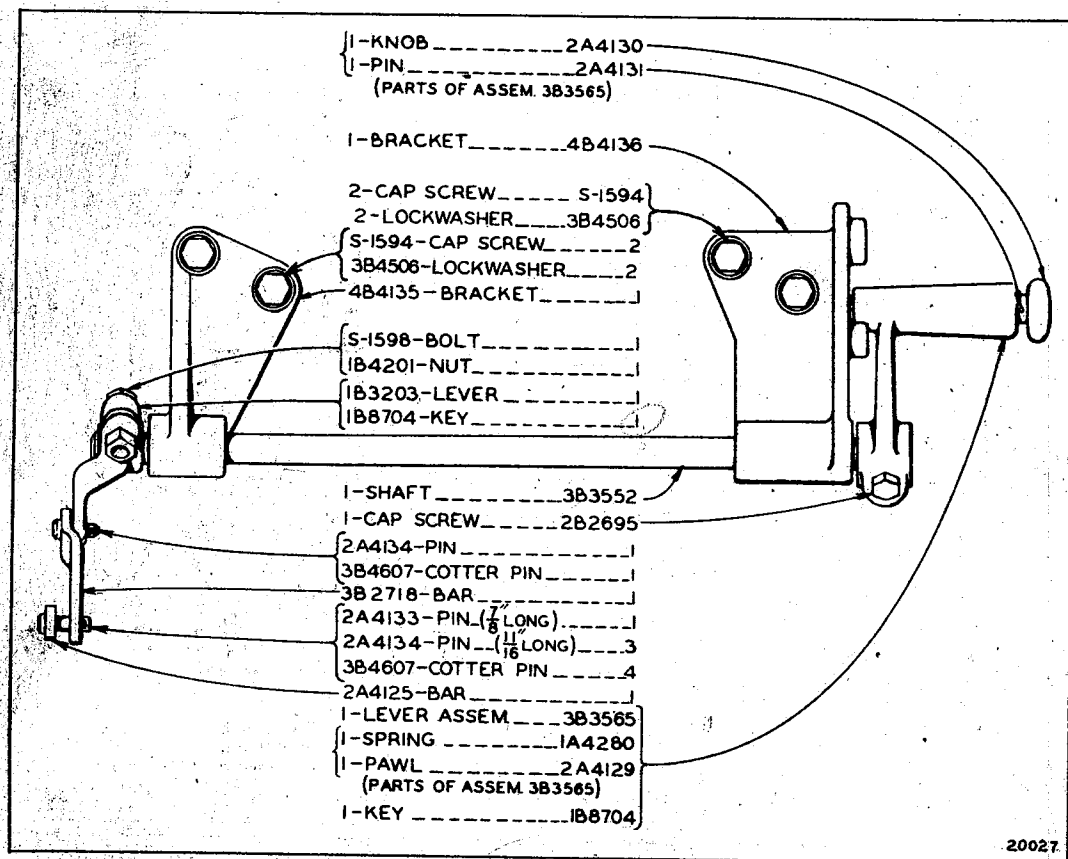
**8B6579 RADIATOR GROUP**

Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 & Up.

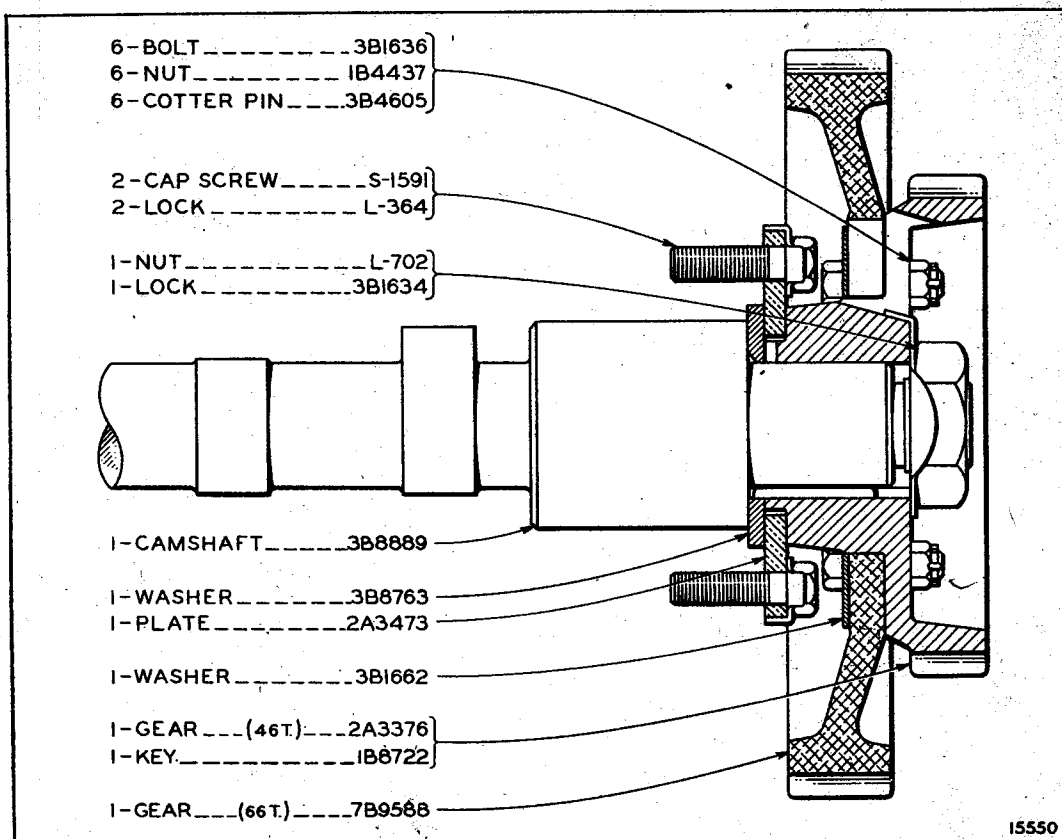
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**4B412 HEAT INDICATOR GROUP**

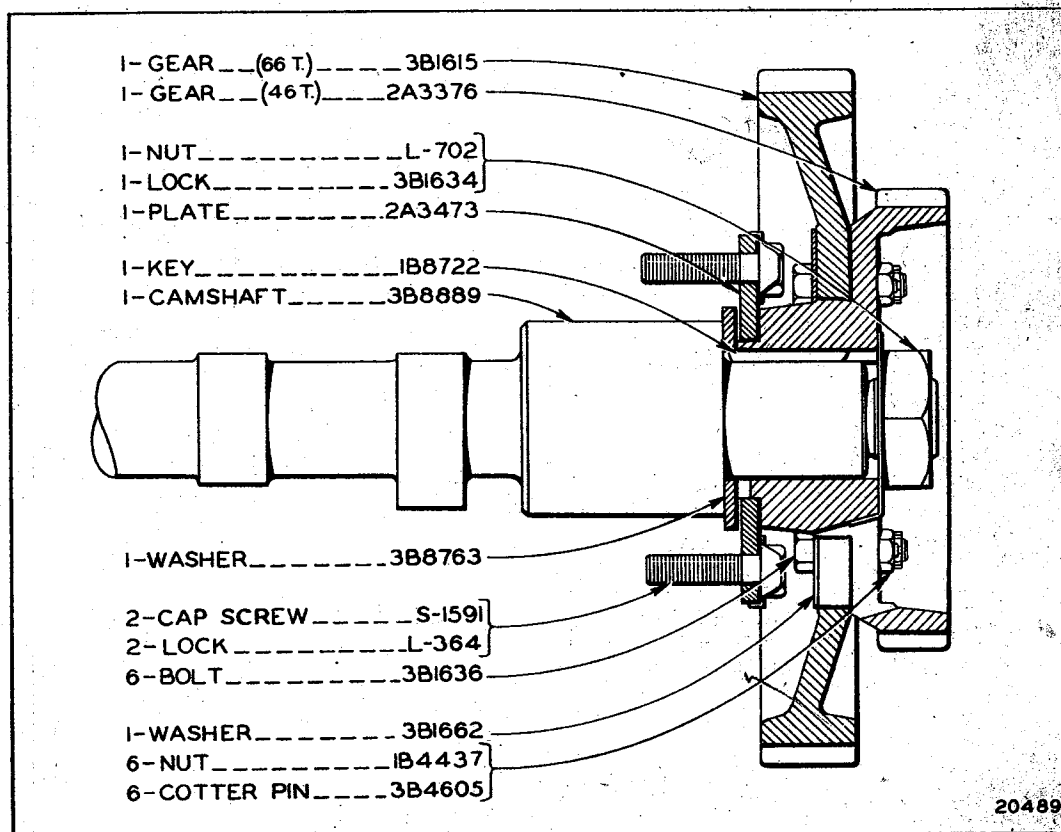
Refer also to Page 124 for special parts

**COMPRESSION RELEASE CONTROL**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

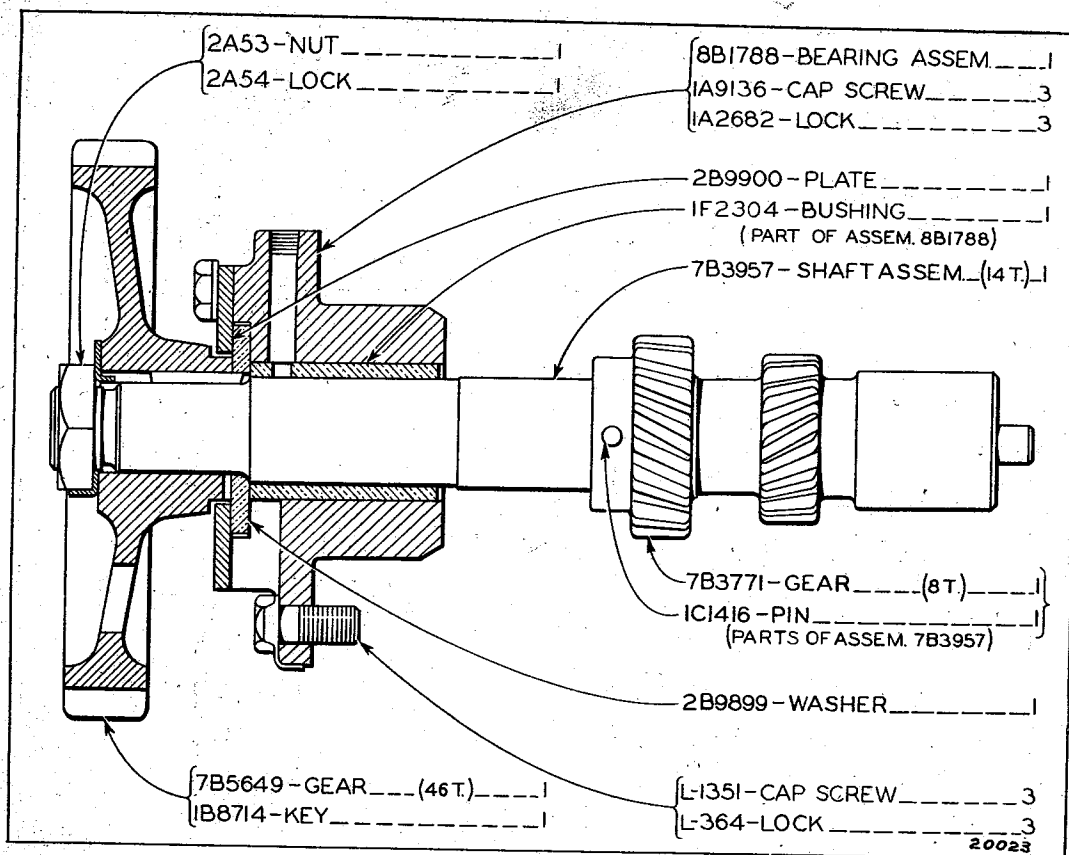
**CAMSHAFT**

Serial No. 7J5104 to 7J6566 Inclusive

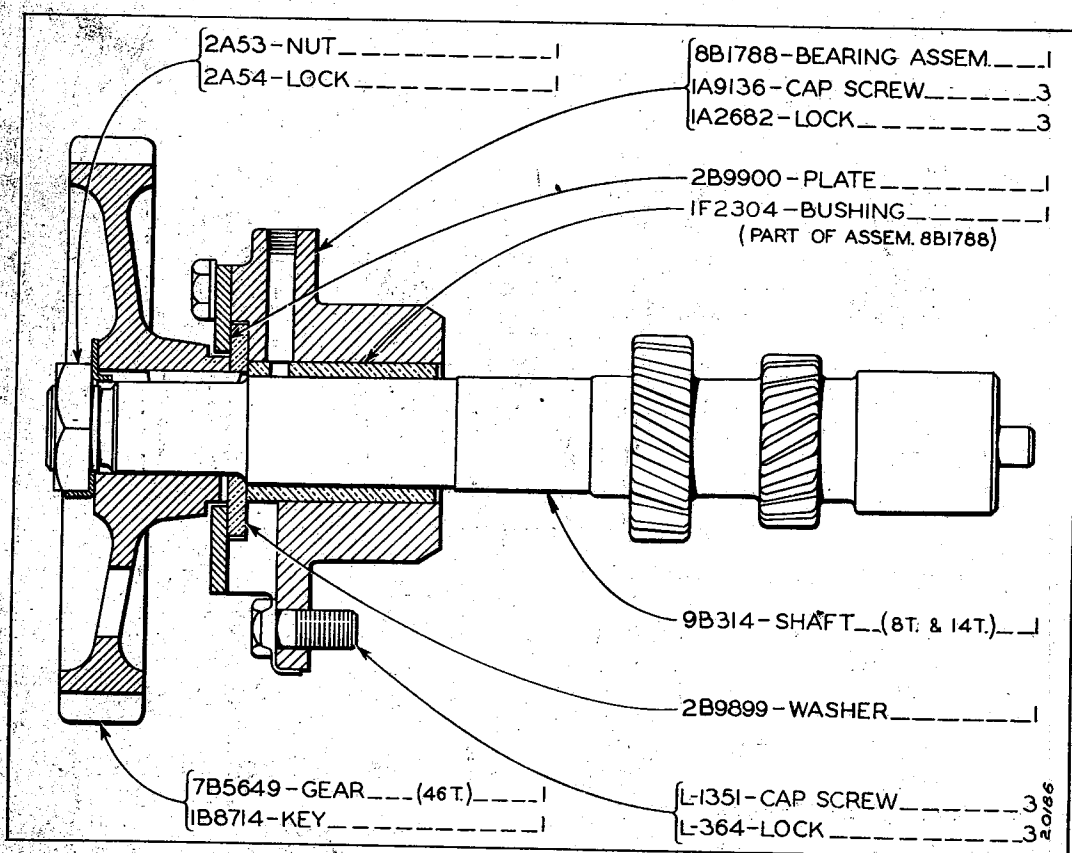
**CAMSHAFT**

Serial No. 7J6567 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

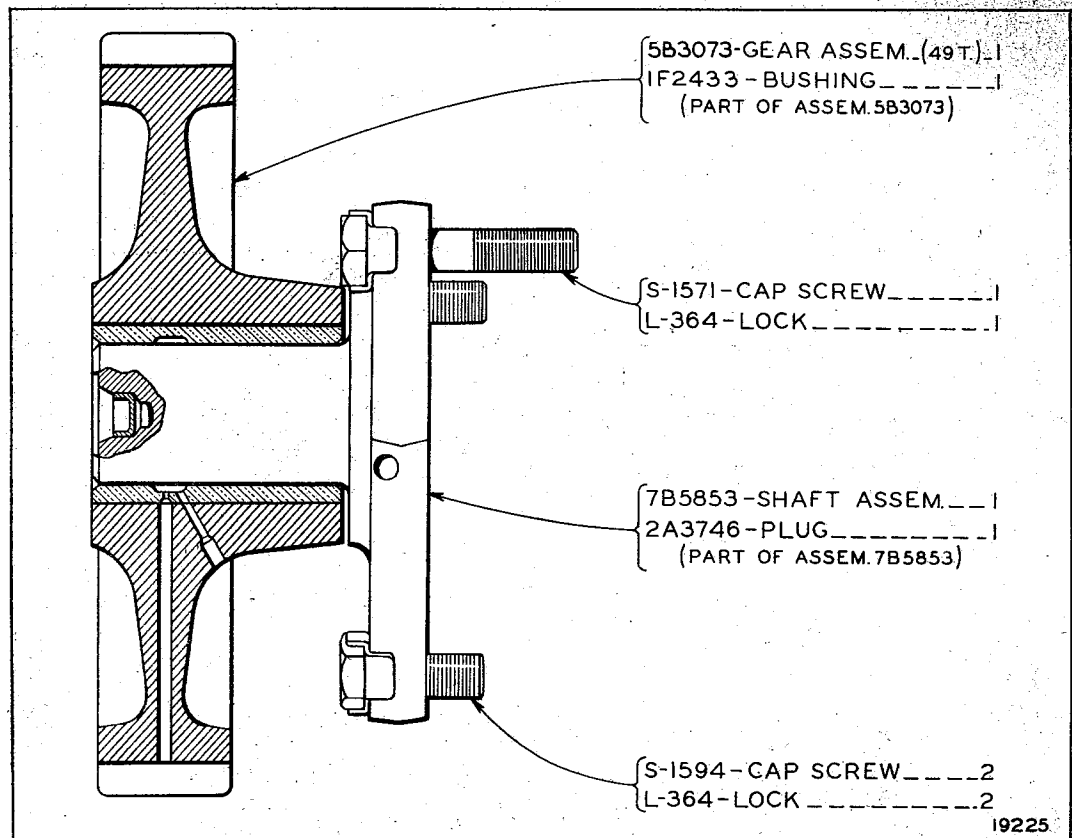
**ACCESSORY SHAFT**

Serial No. 7J5104 to 7J7576 Inclusive

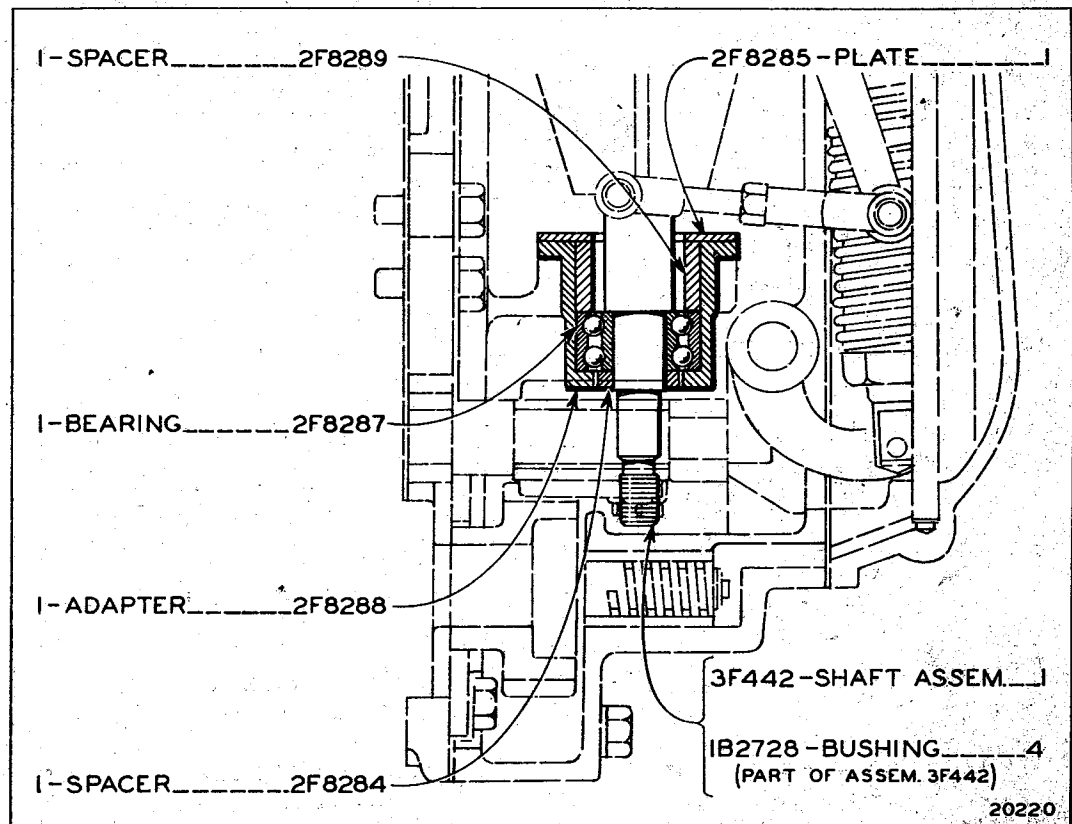
**ACCESSORY SHAFT**

Serial No. 7J7577 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

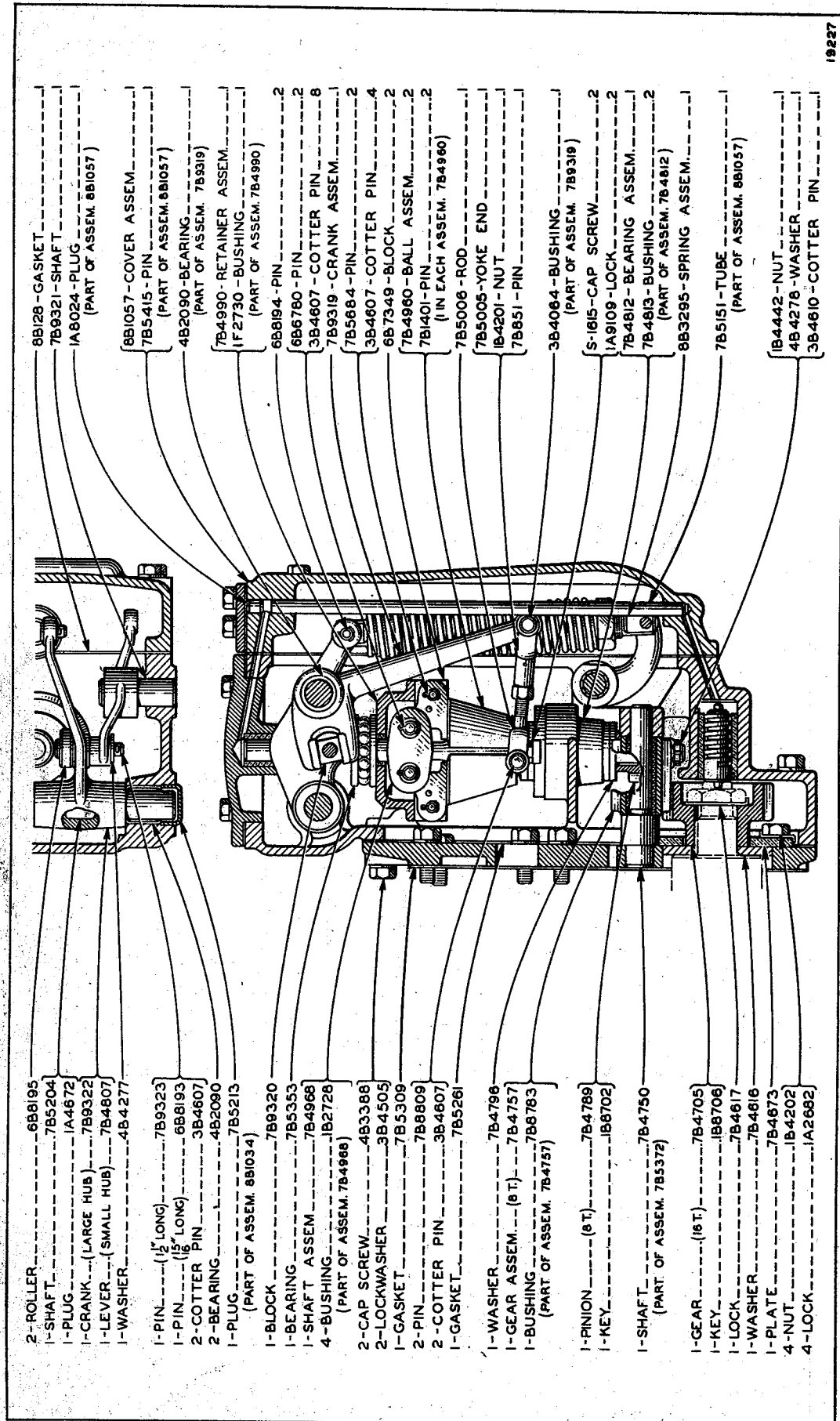


ACCESSORY IDLER GEAR



2F8290 GOVERNOR BEARING GROUP—Field Replacement
 Serial No. 7J5104 to 7J8686 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

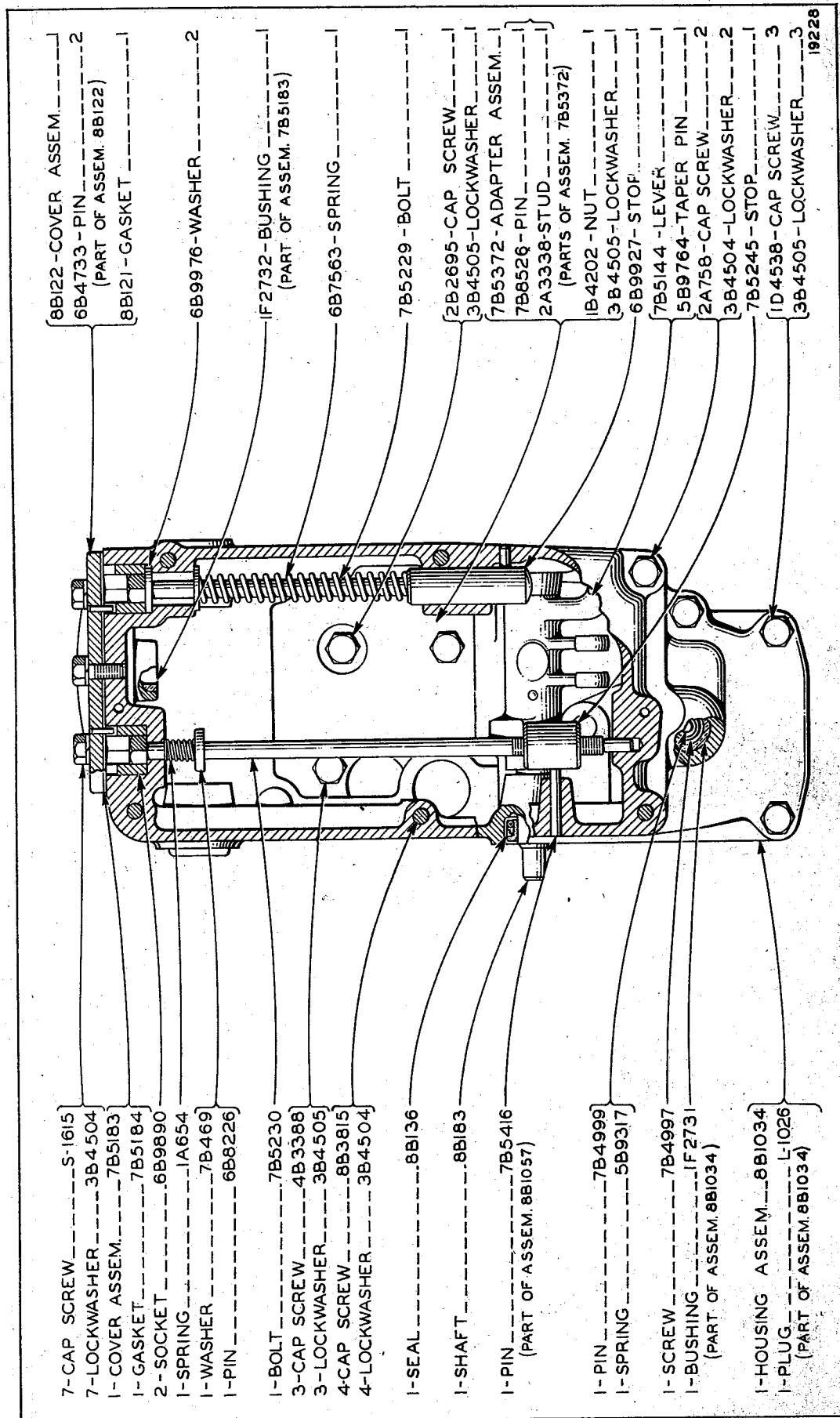


19227

GOVERNOR

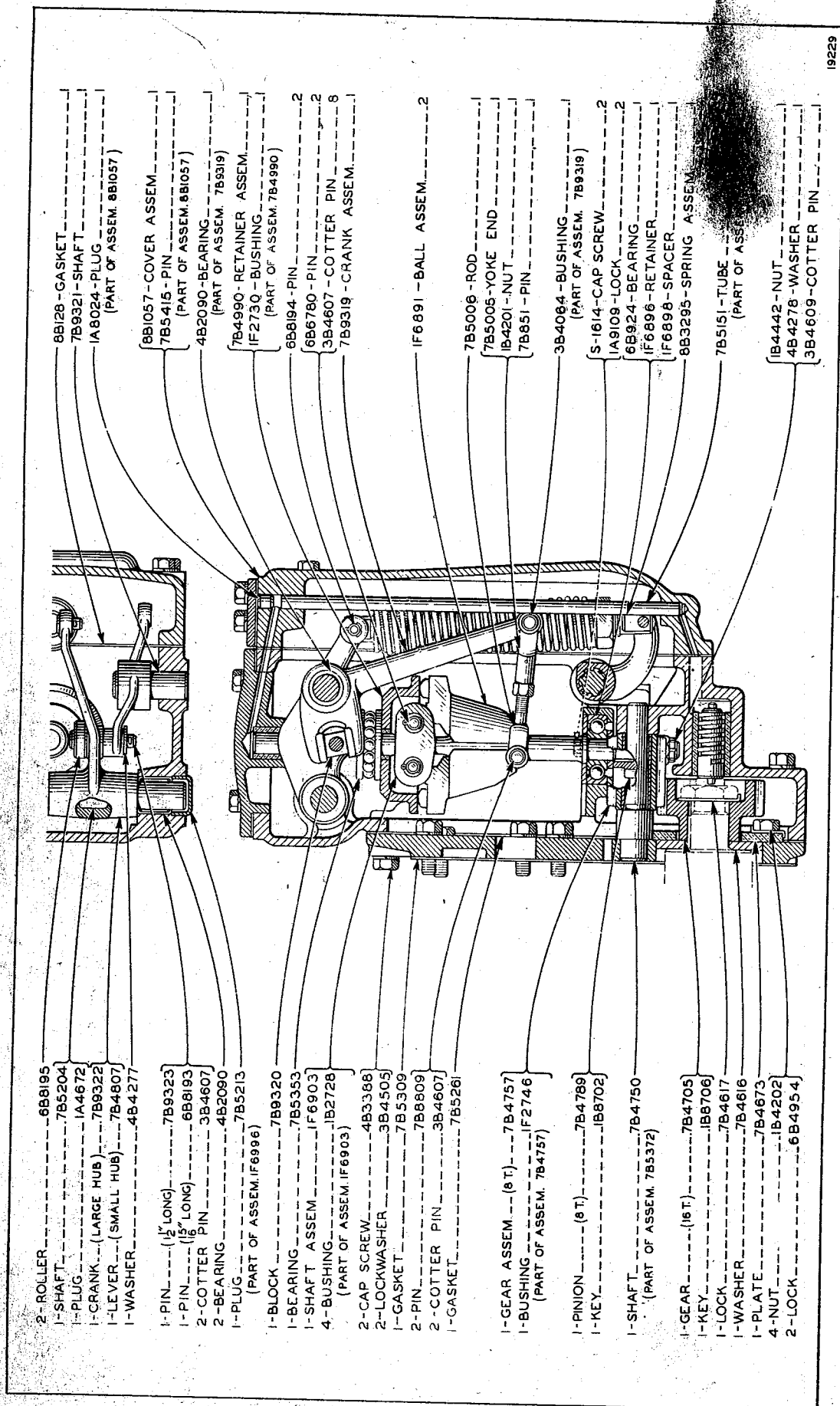
Serial No. 7J5104 to 7J8686 Inclusive
 Refer also to Page 15 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

GOVERNOR
Serial No. 7J5104 to 7J8686 Inclusive

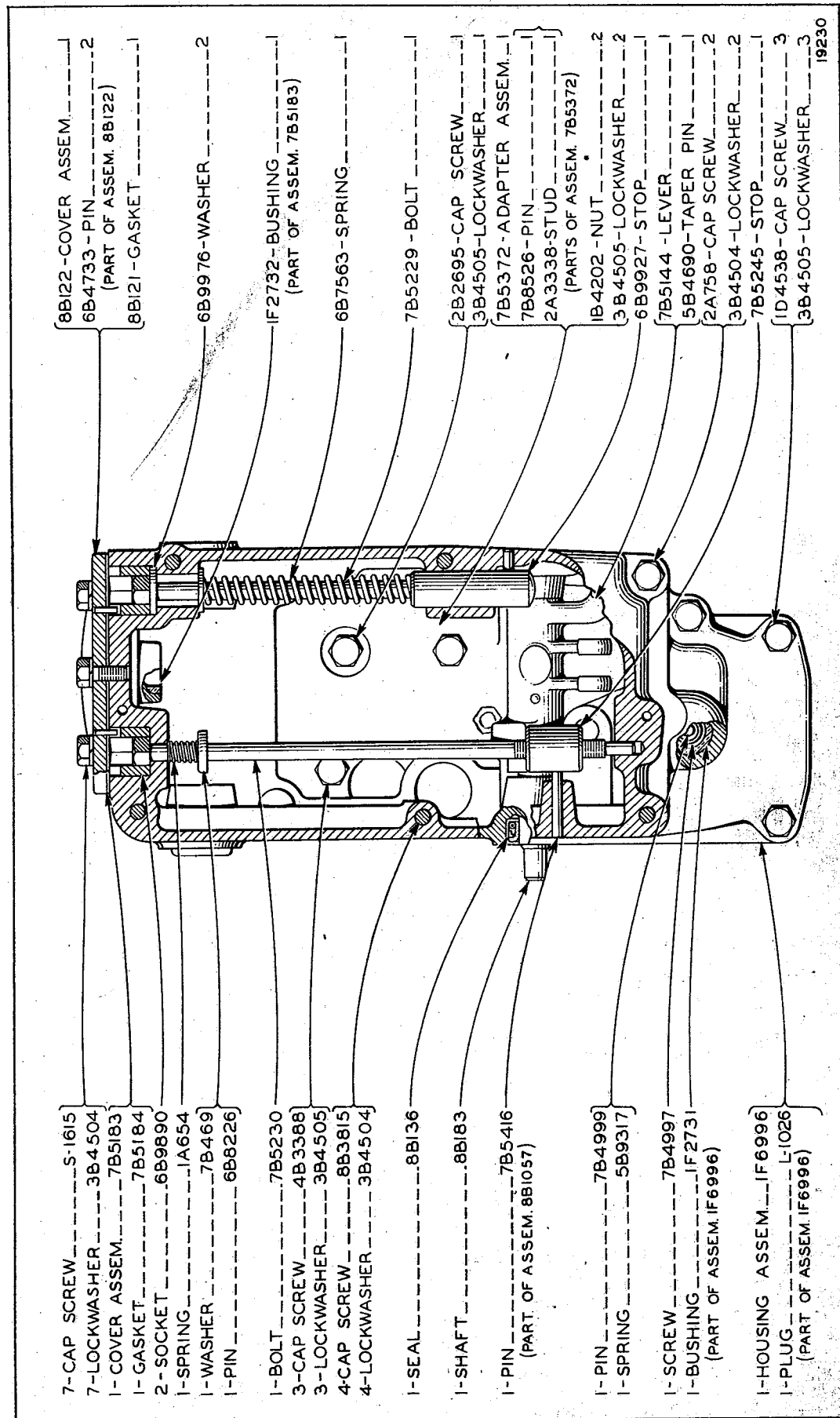


19229

GOVERNOR

Serial No. 7J8687 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

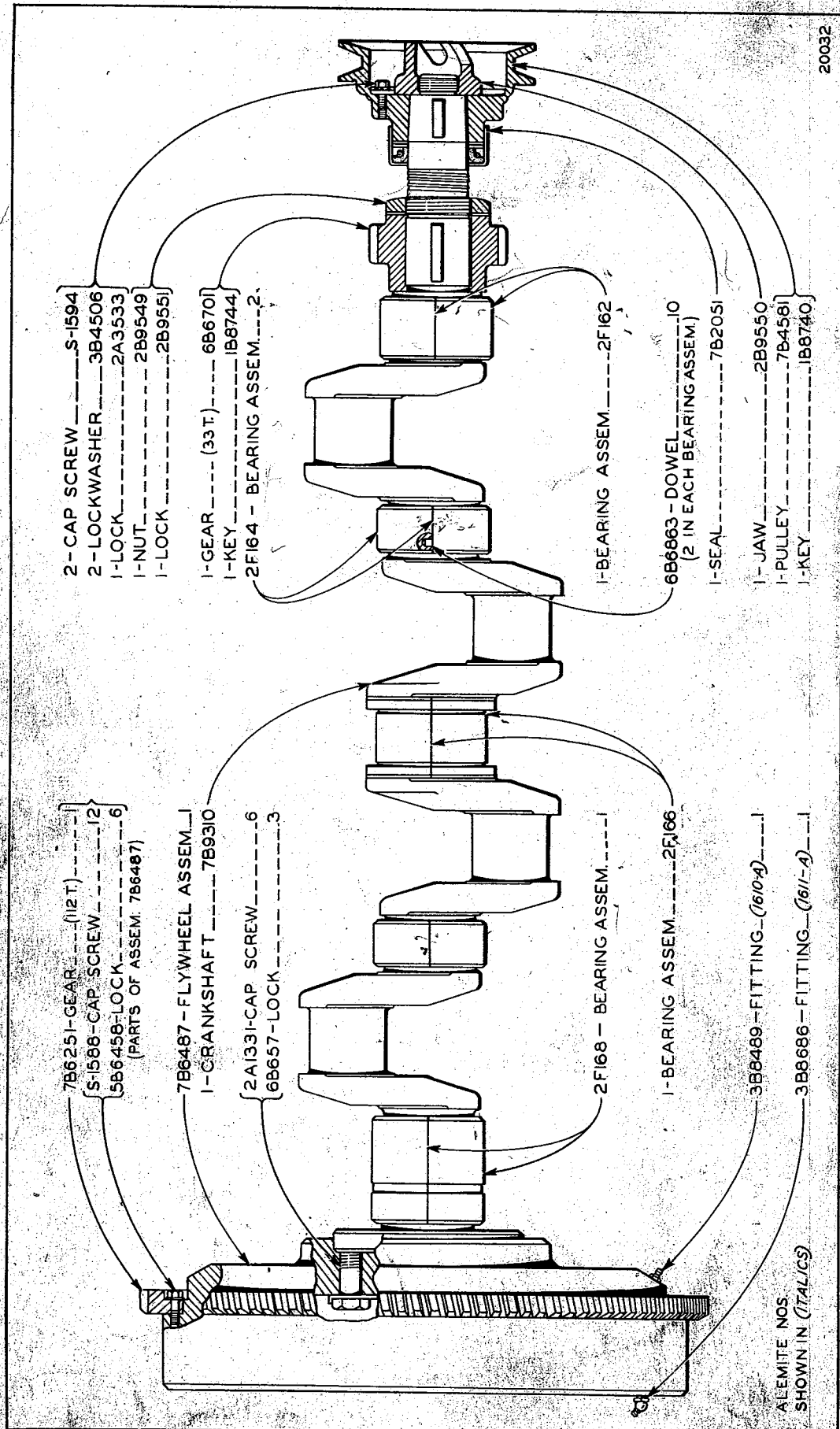
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GOVERNOR

Serial No. 7J8887 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



20032

CRANKSHAFT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

3F6840

2E172 Crankshaft Bearing Group

For use with Standard Crankshaft

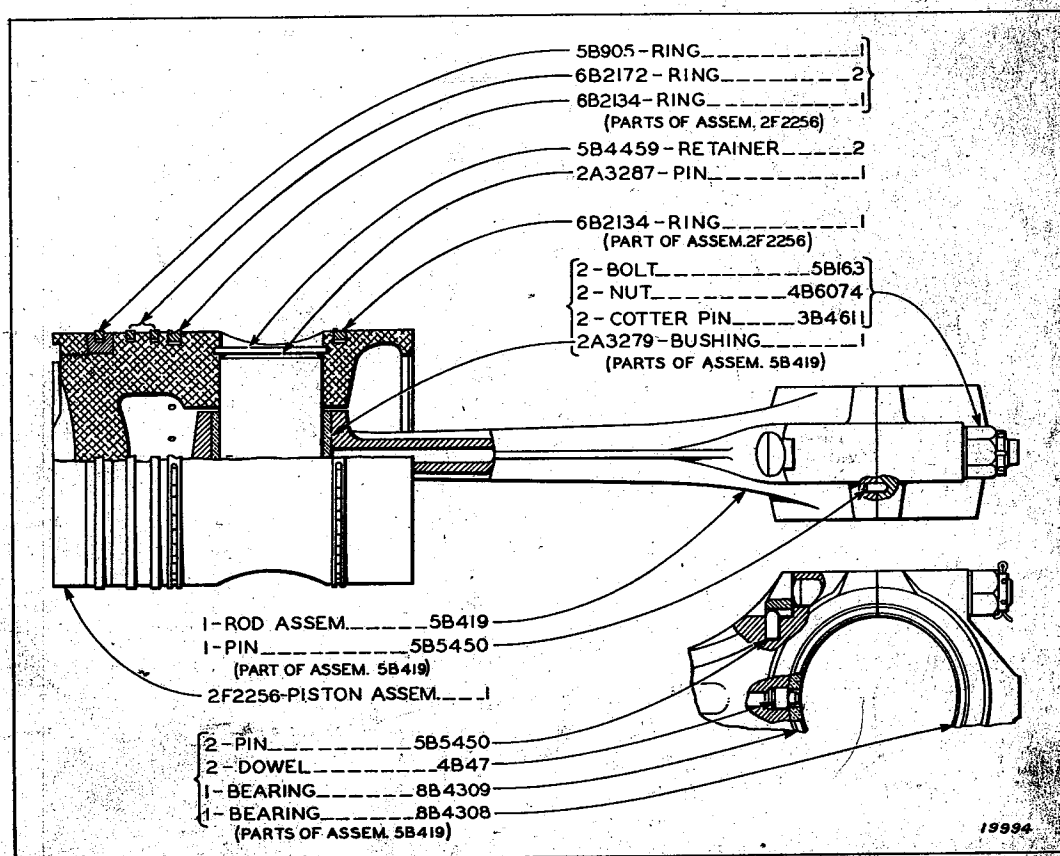
Consists of:

Complete set of Bearings as shown with Crankshaft
on Page 20.**2F72 Crankshaft Bearing Group**

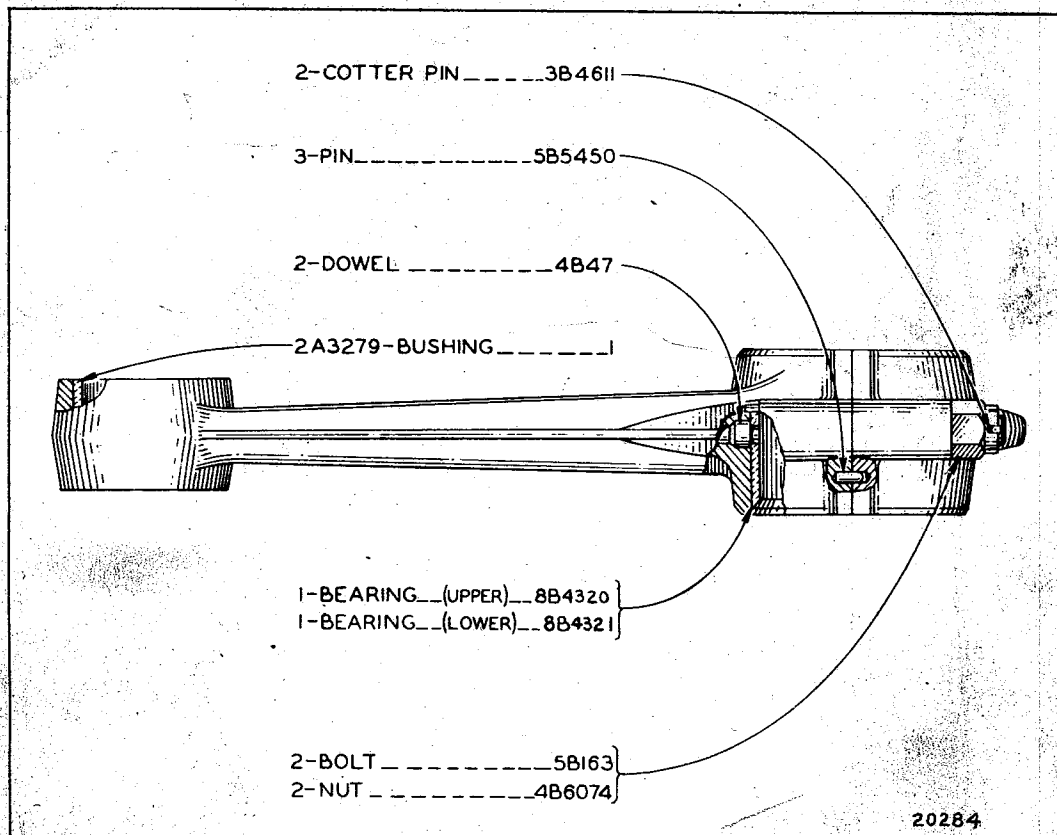
For use with .030 Undersize Crankshaft

Consists of:

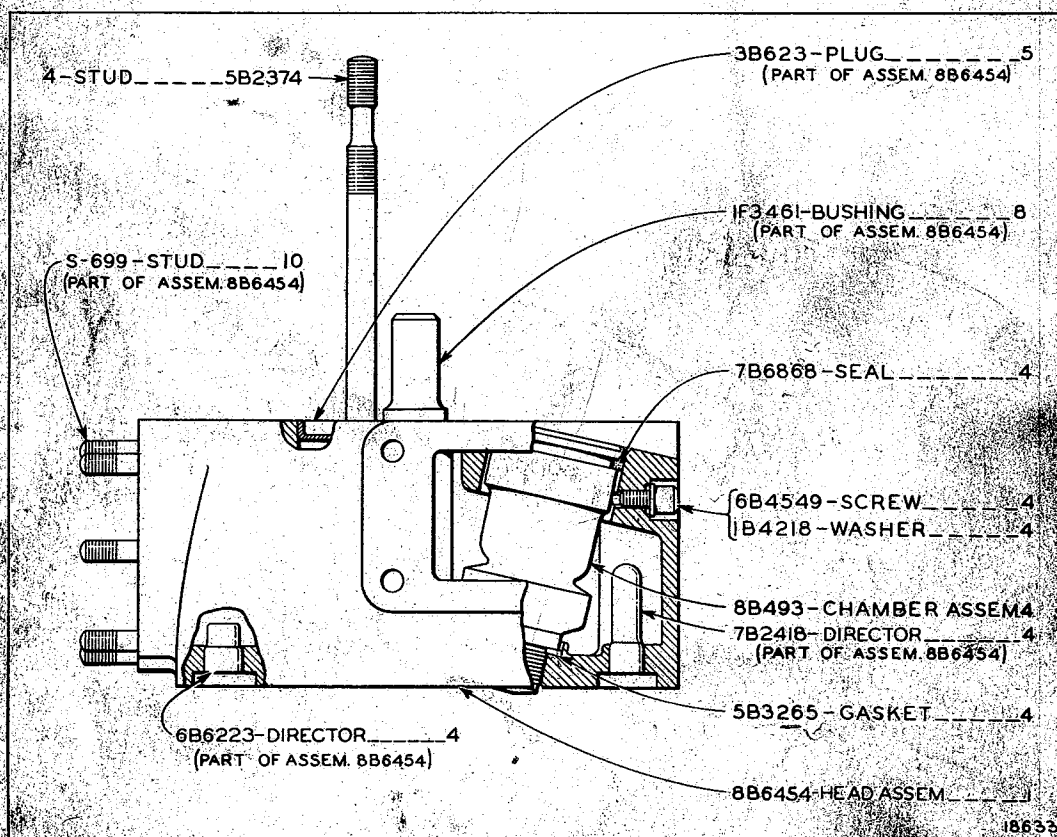
- 1 2F62 Bearing Assembly-Front
- 2 2F64 Bearing Assembly-Intermediate
- 1 2F68 Bearing Assembly-Rear
- 1 2F66 Bearing Assembly-Center

**CONNECTING ROD AND PISTON (4 Groups Required)**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

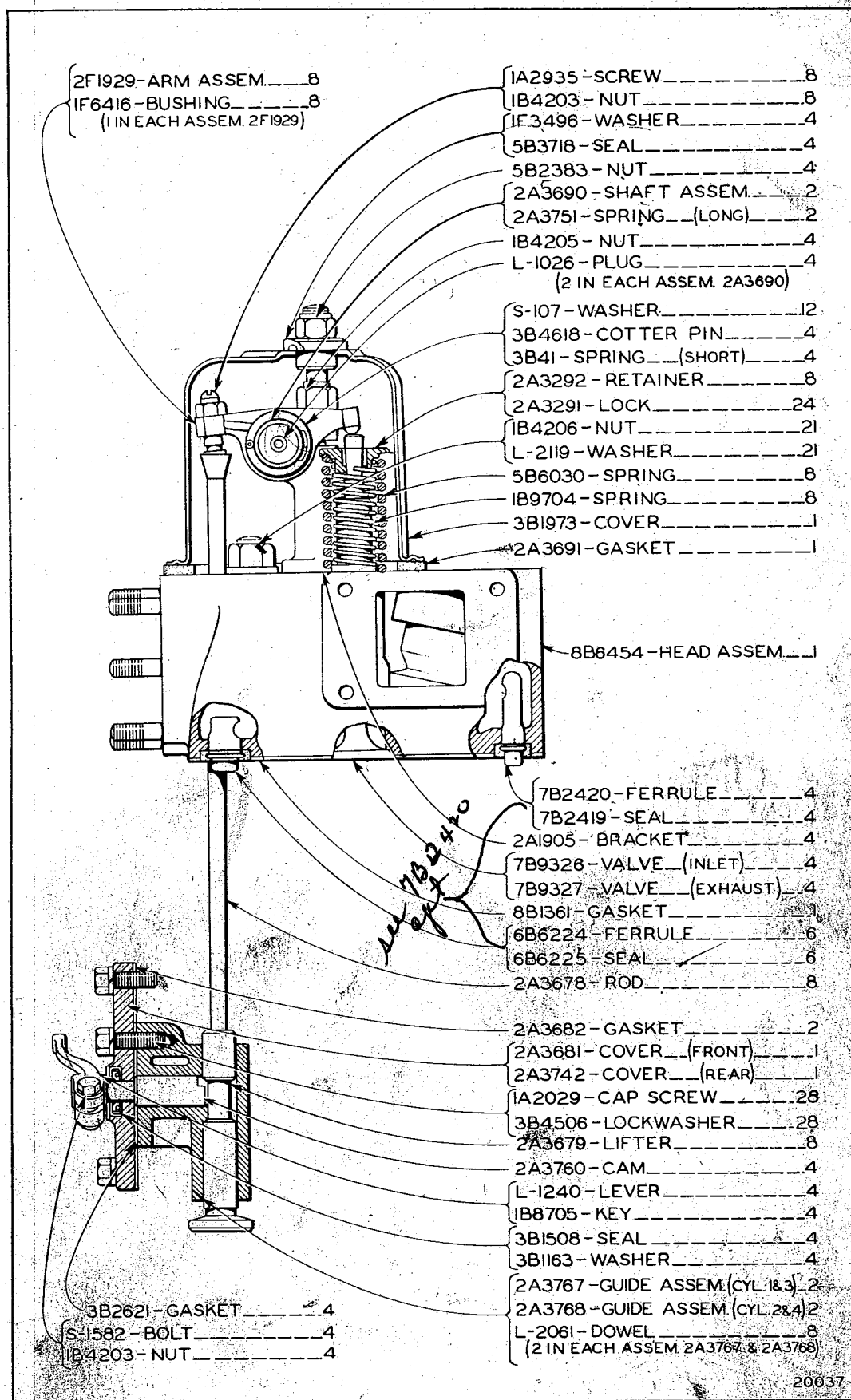


5B2058 CONNECTING ROD ASSEMBLY
For use with .030 Undersize Crankshaft



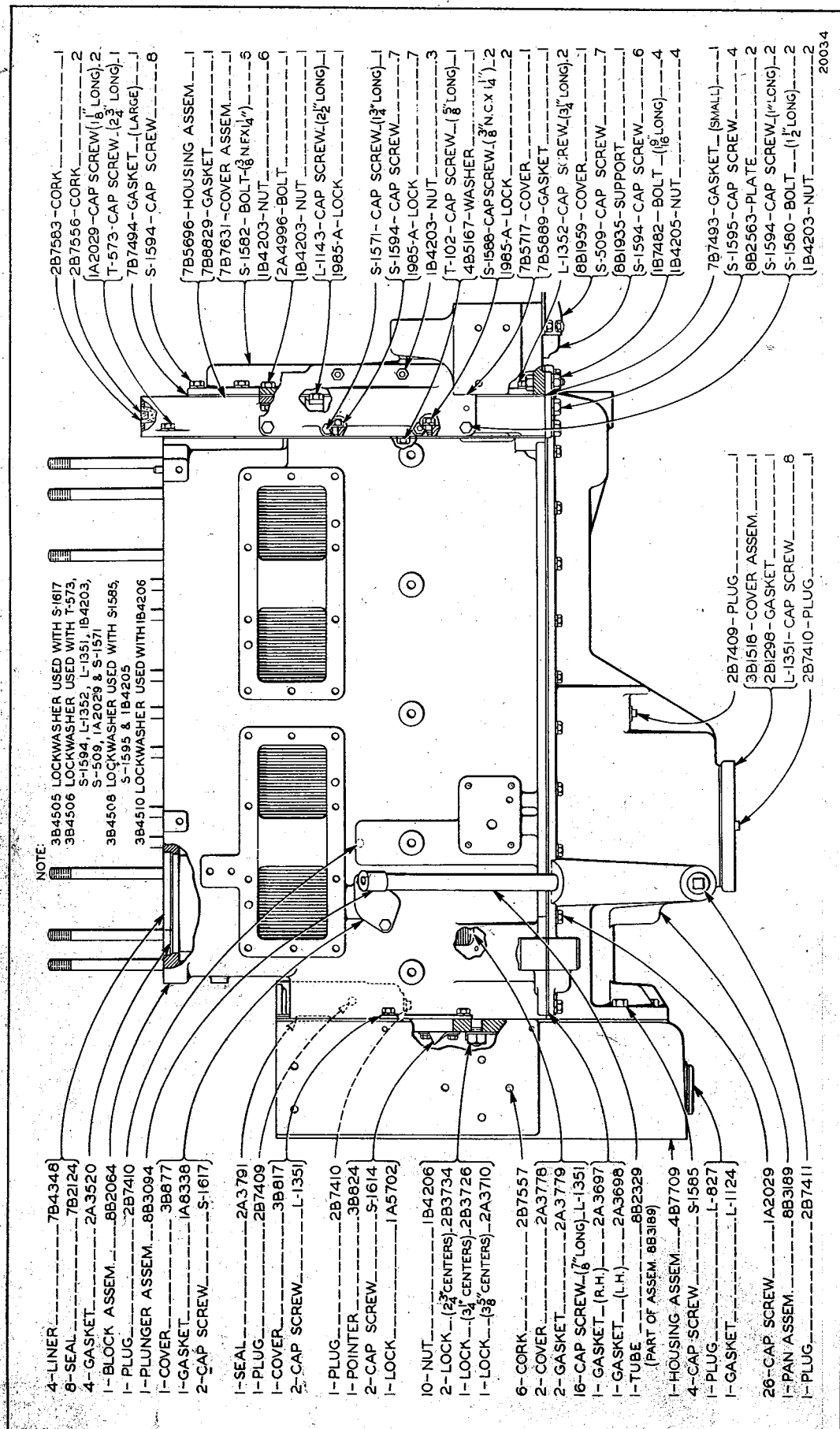
CYLINDER HEAD ASSEMBLIES

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER HEAD AND VALVE MECHANISM

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

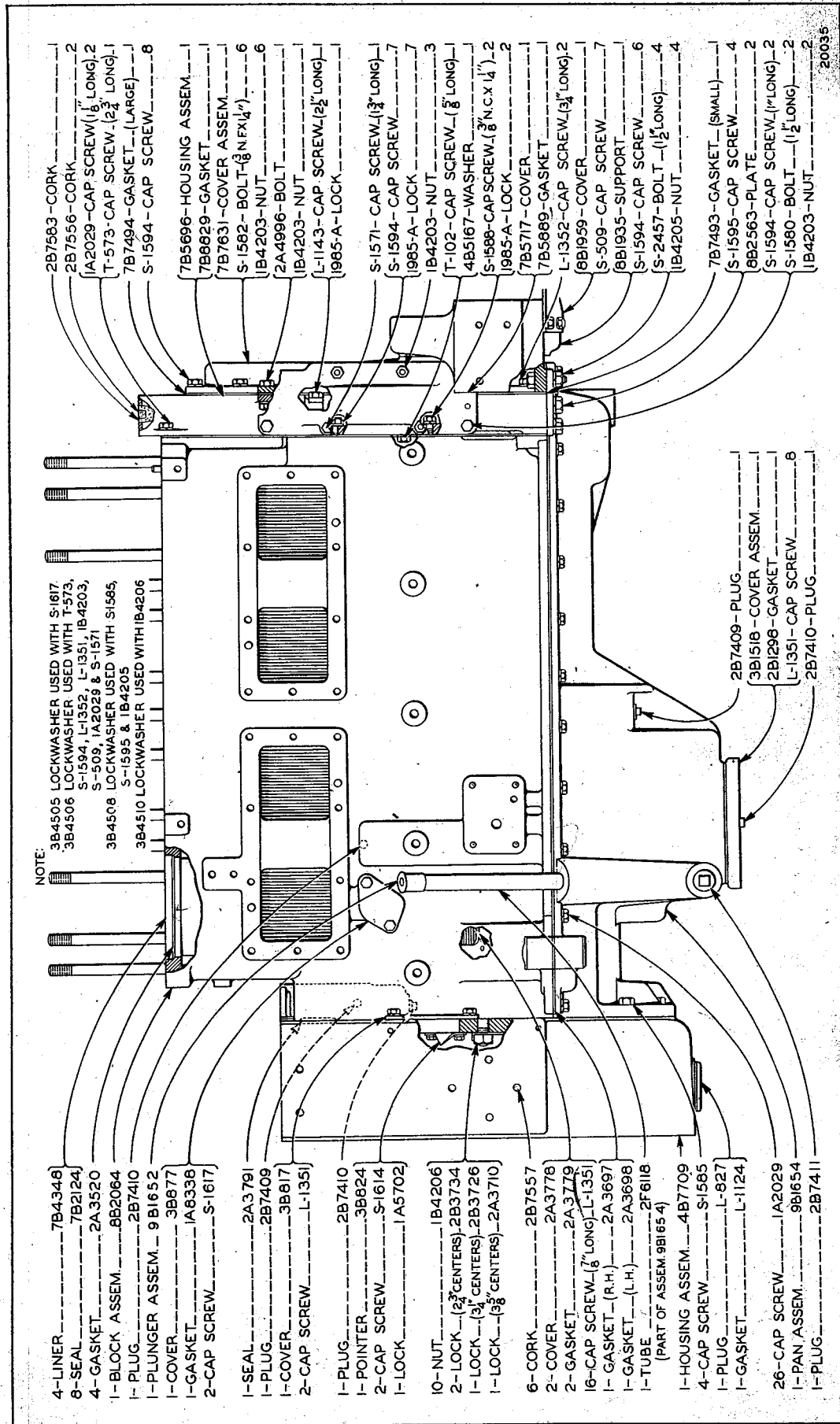


CYLINDER BLOCK AND COVERS

Serial No. 7J5104 to 7J6829 Inclusive

8B2064 Assembly parts shown on Page 27. Refer also to Pages 159 and 160 for special parts

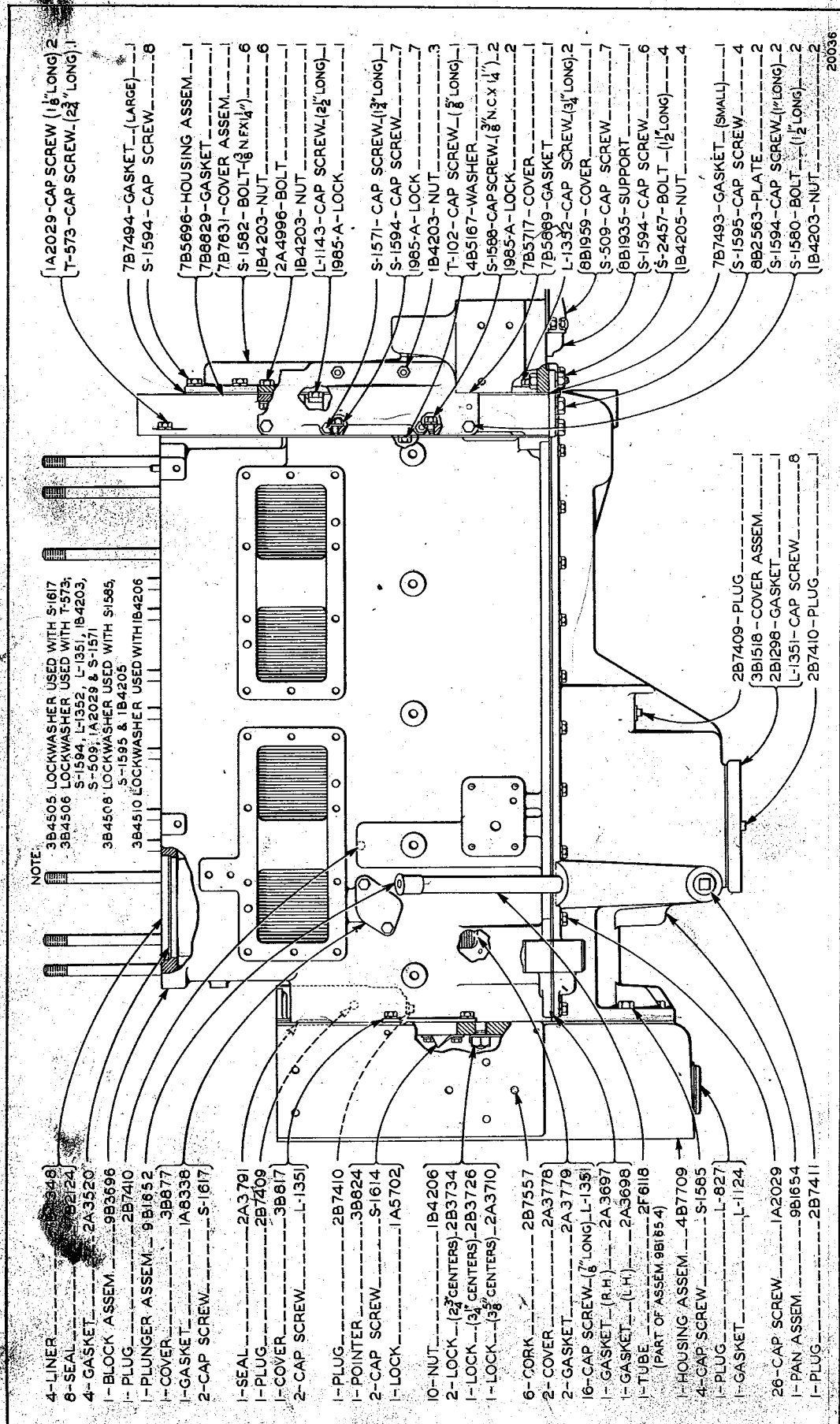
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK AND COVERS

Serial No. 7J6830 to 7J9999 Inclusive and 2T1 to 2T336 Inclusive
 8B2064 Assembly parts shown on Page 27. Refer also to Pages 159 and 160 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

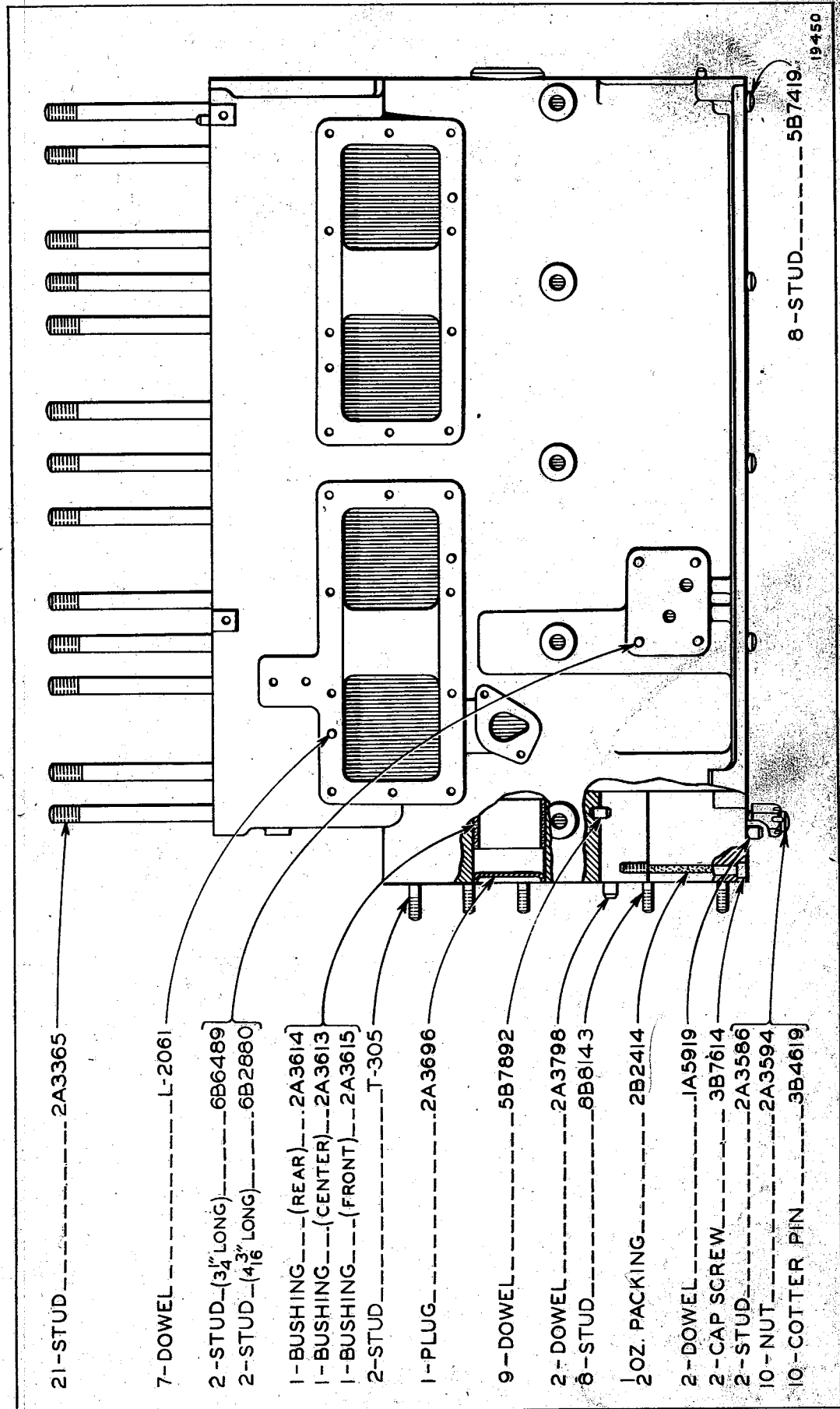


CYLINDER BLOCK AND COVERS

Serial No. 2T337 to 2T9999 Inclusive and 5T1 and Up

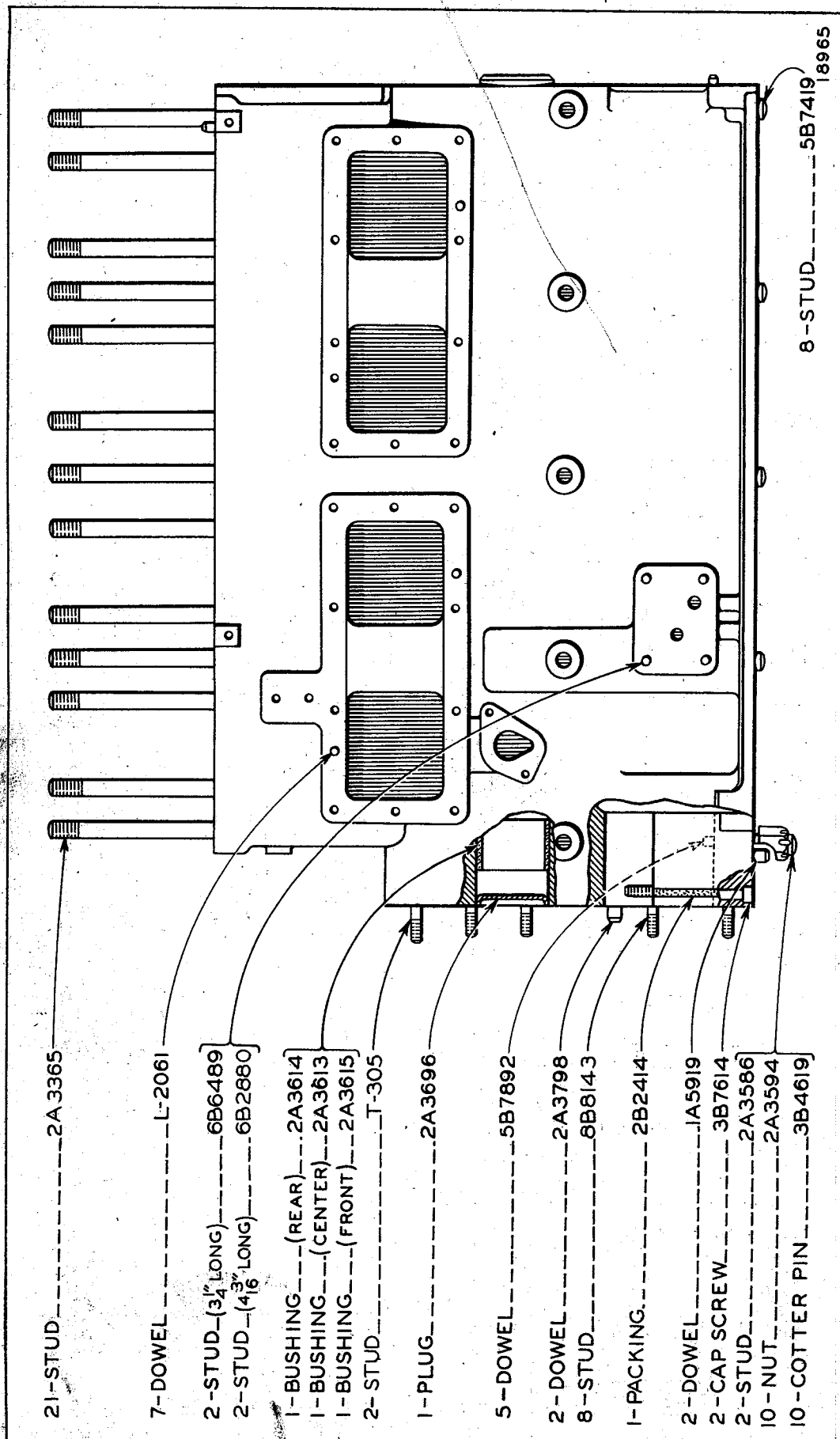
9B3696 Assembly parts shown on Page 28. Refer also to Pages 159 to 162 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



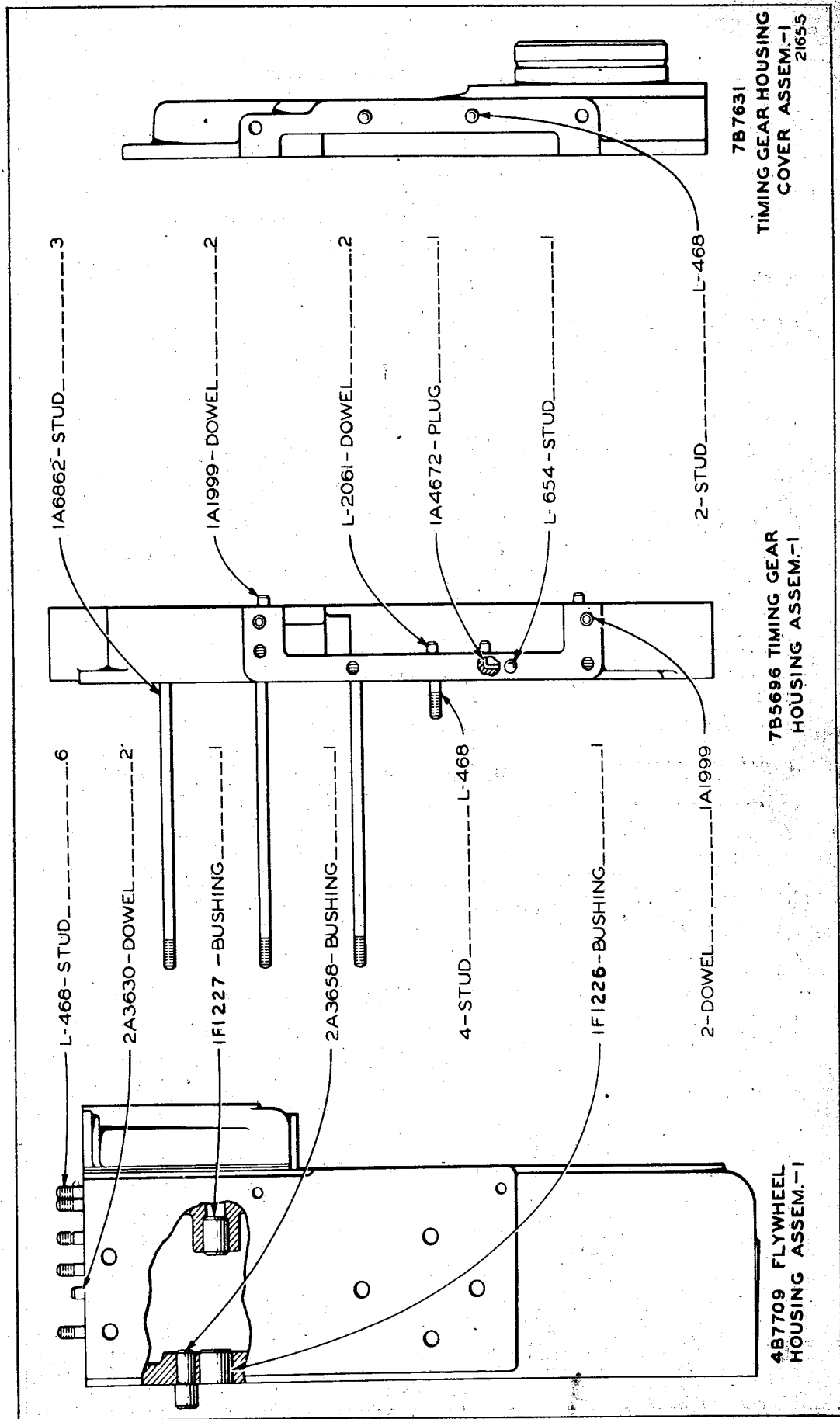
8B2064 CYLINDER BLOCK ASSEMBLY
 Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T336 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

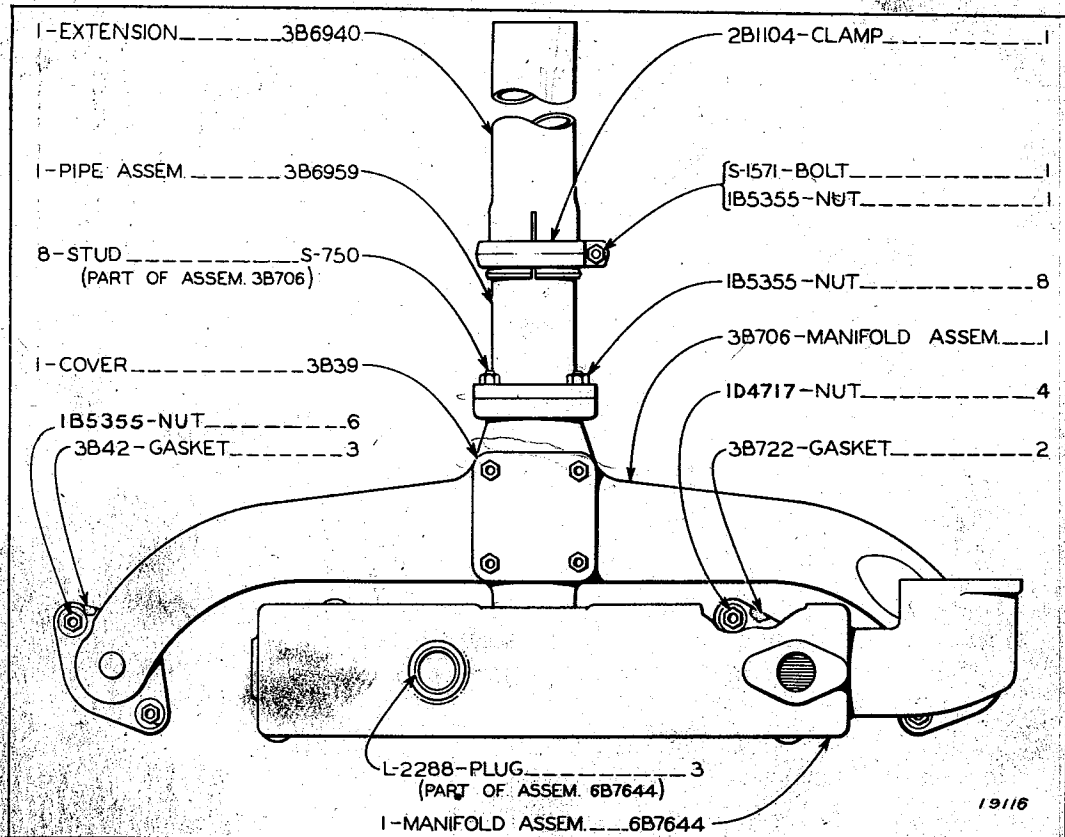


9B3696 CYLINDER-BLOCK ASSEMBLY
Serial No. 2T337 to 2T9999 Inclusive and 5T1 and Up

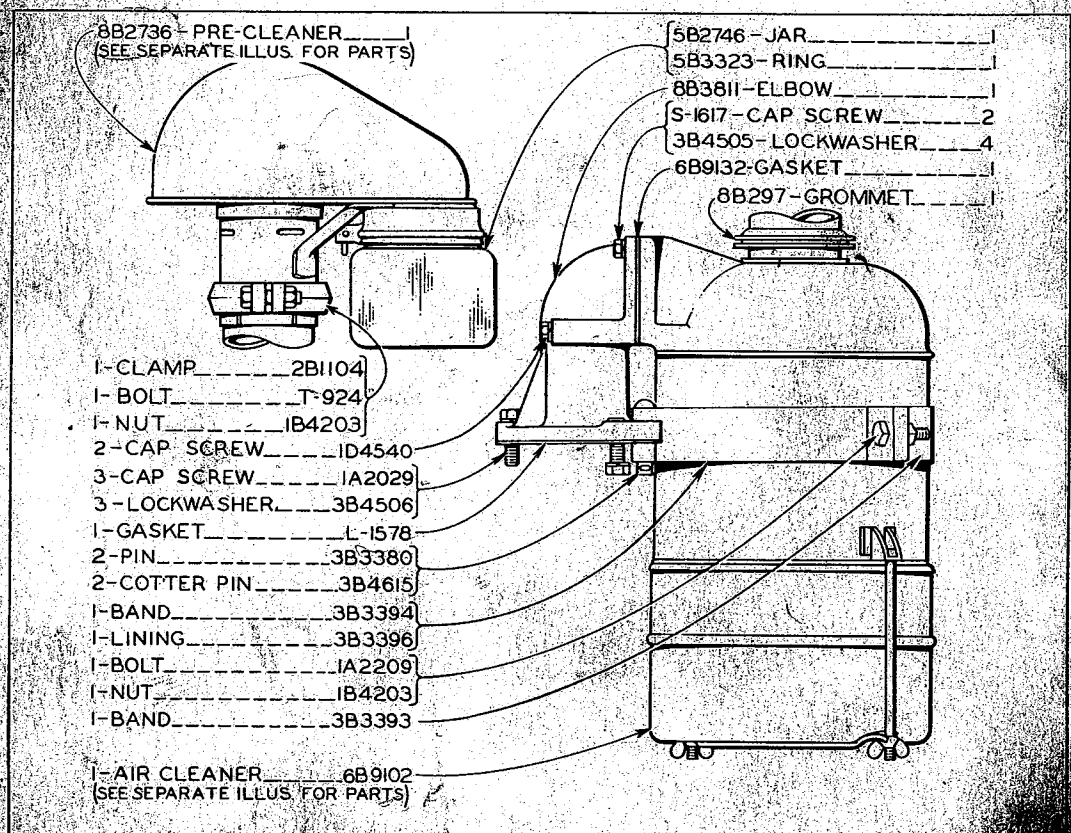
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



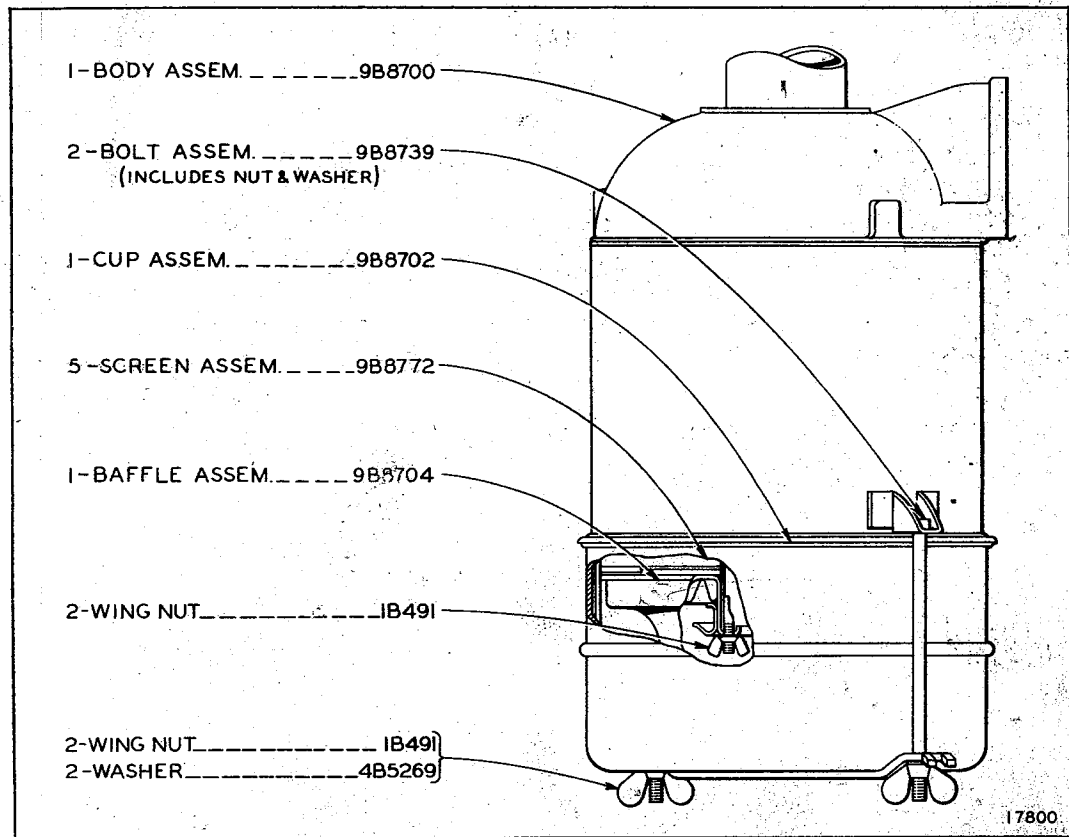
MANIFOLDS



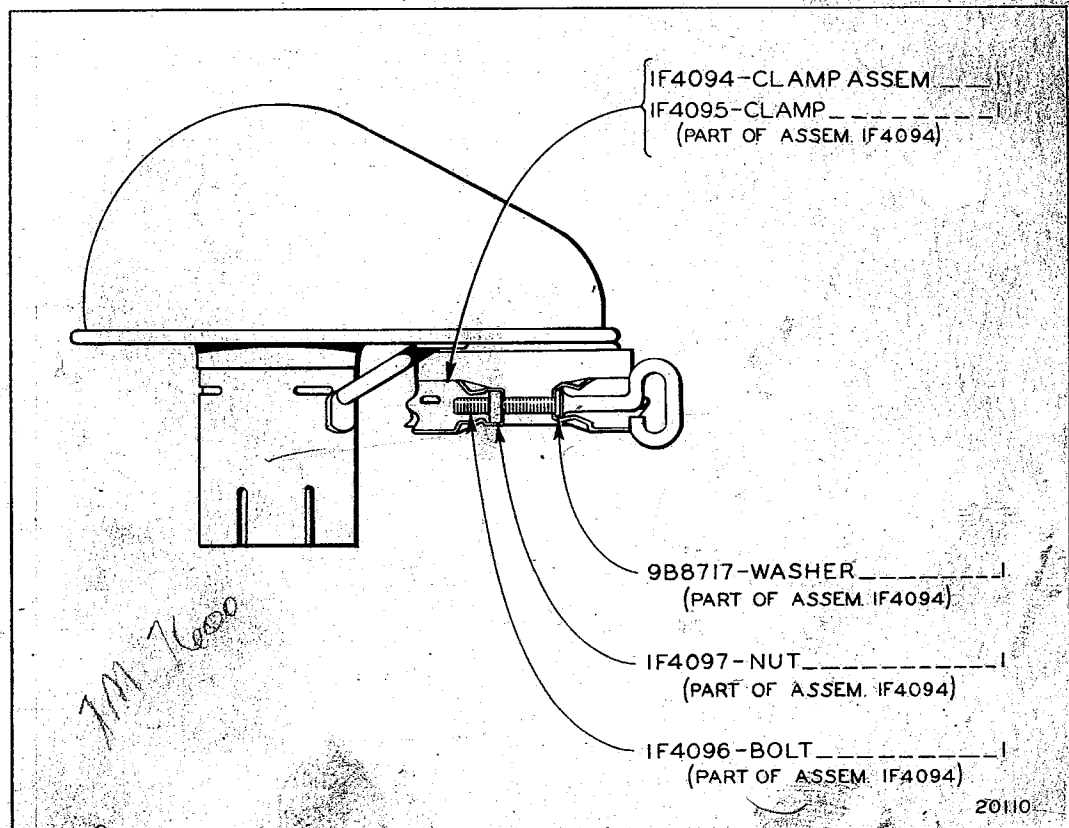
AIR CLEANER

Refer also to Page 108 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



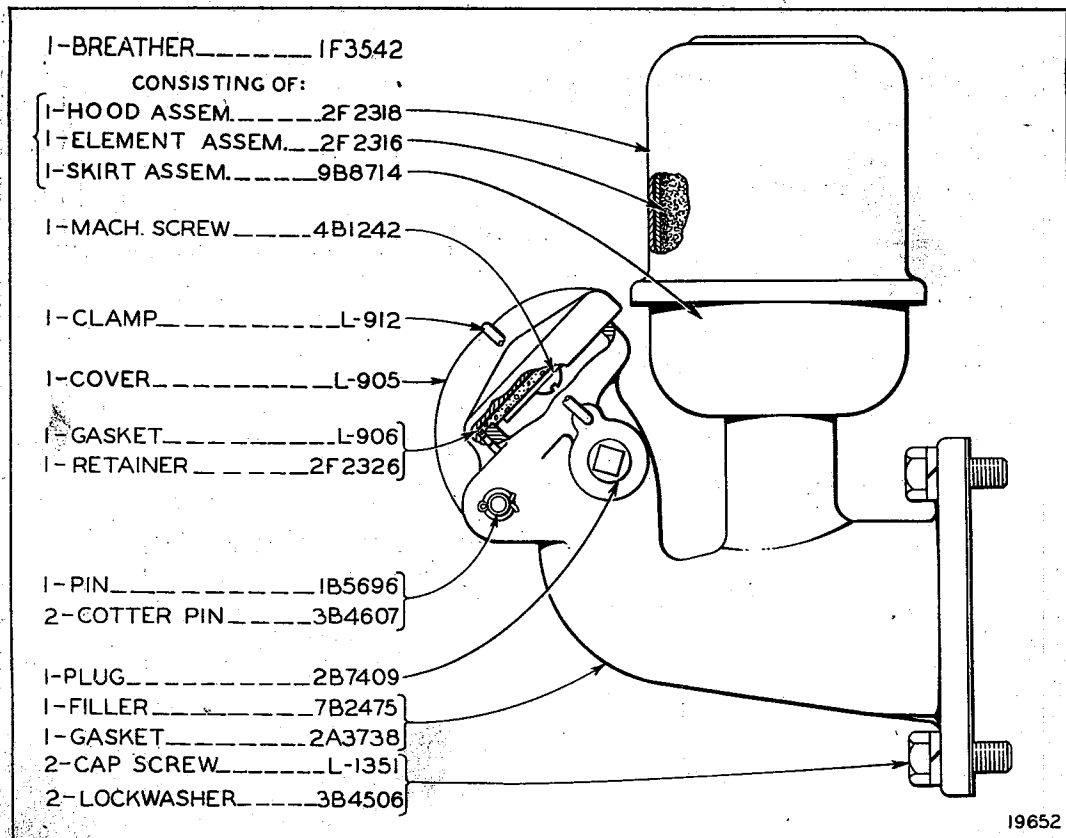
6B9102 AIR CLEANER



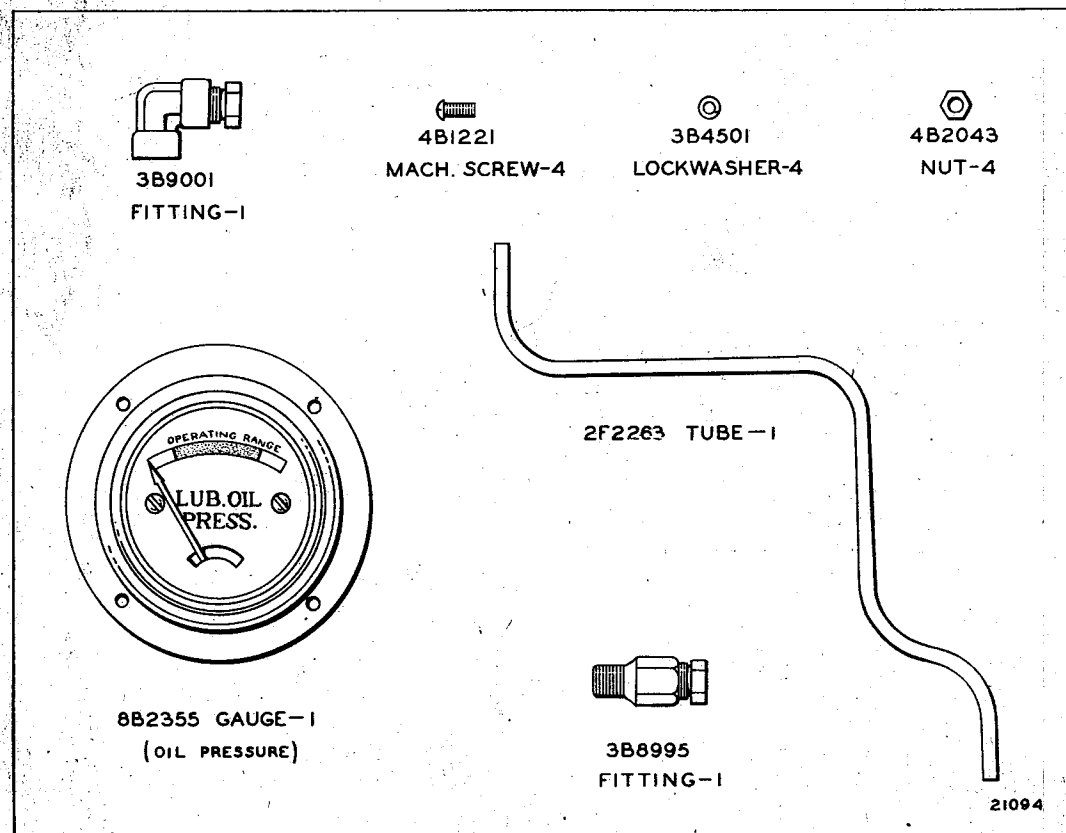
7M 7600 8B2736 PRE-CLEANER

1M 5954

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

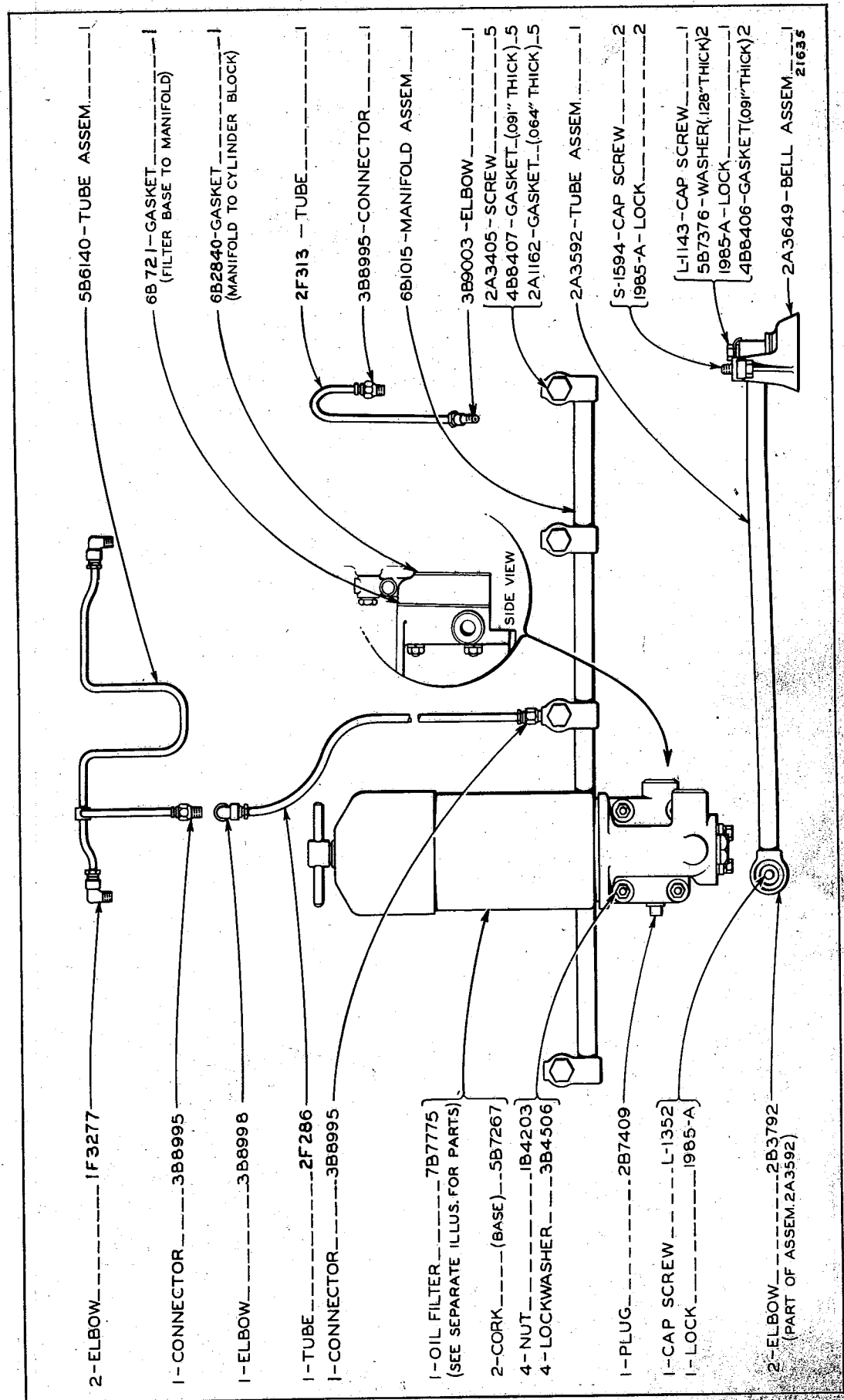


BREATHER AND OIL FILLER

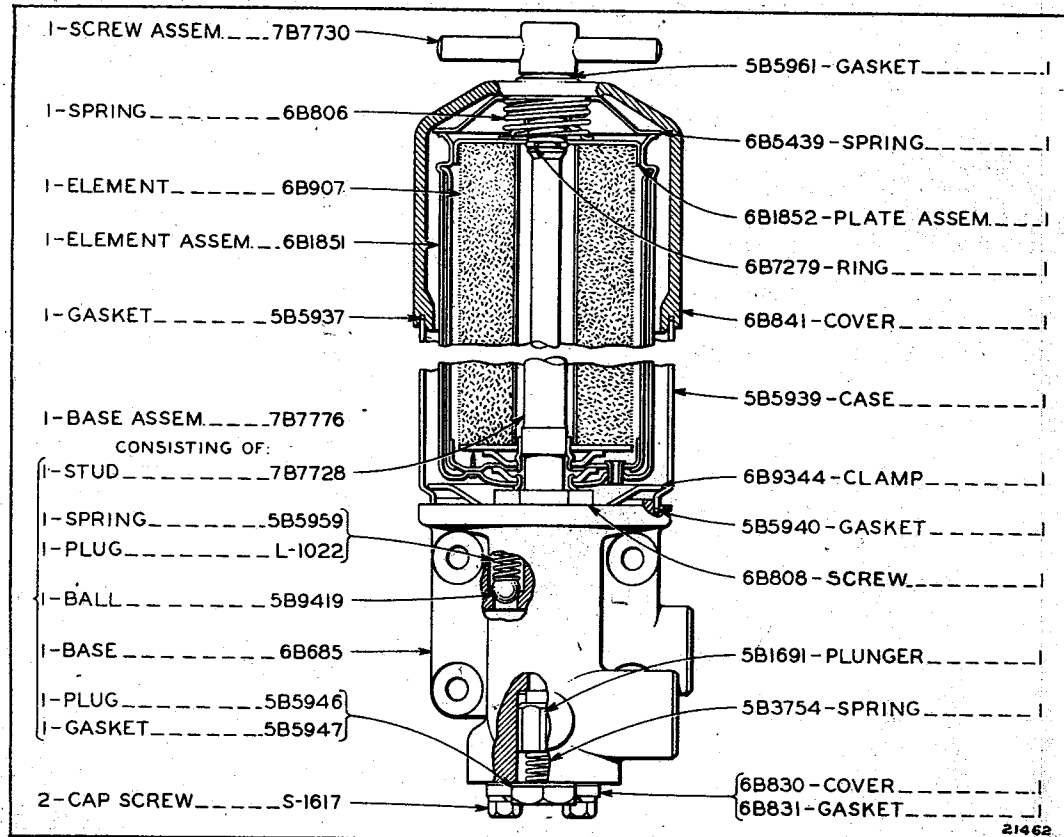


OIL PRESSURE GAUGE

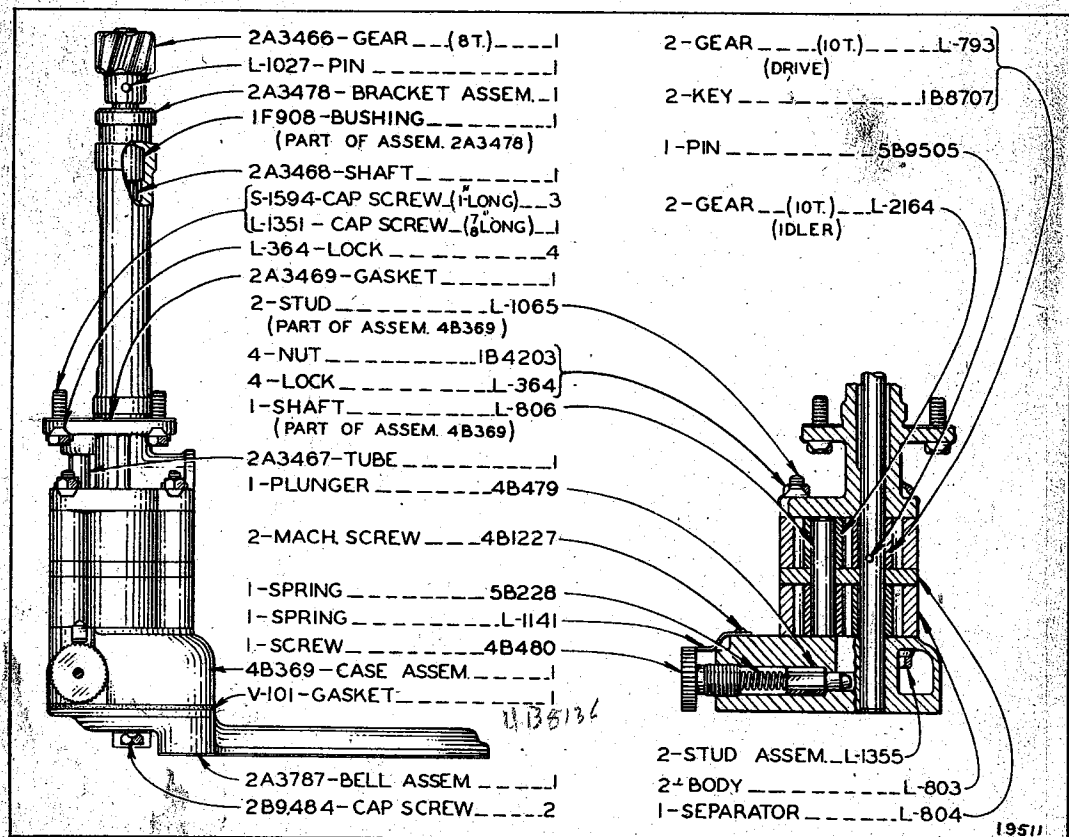
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

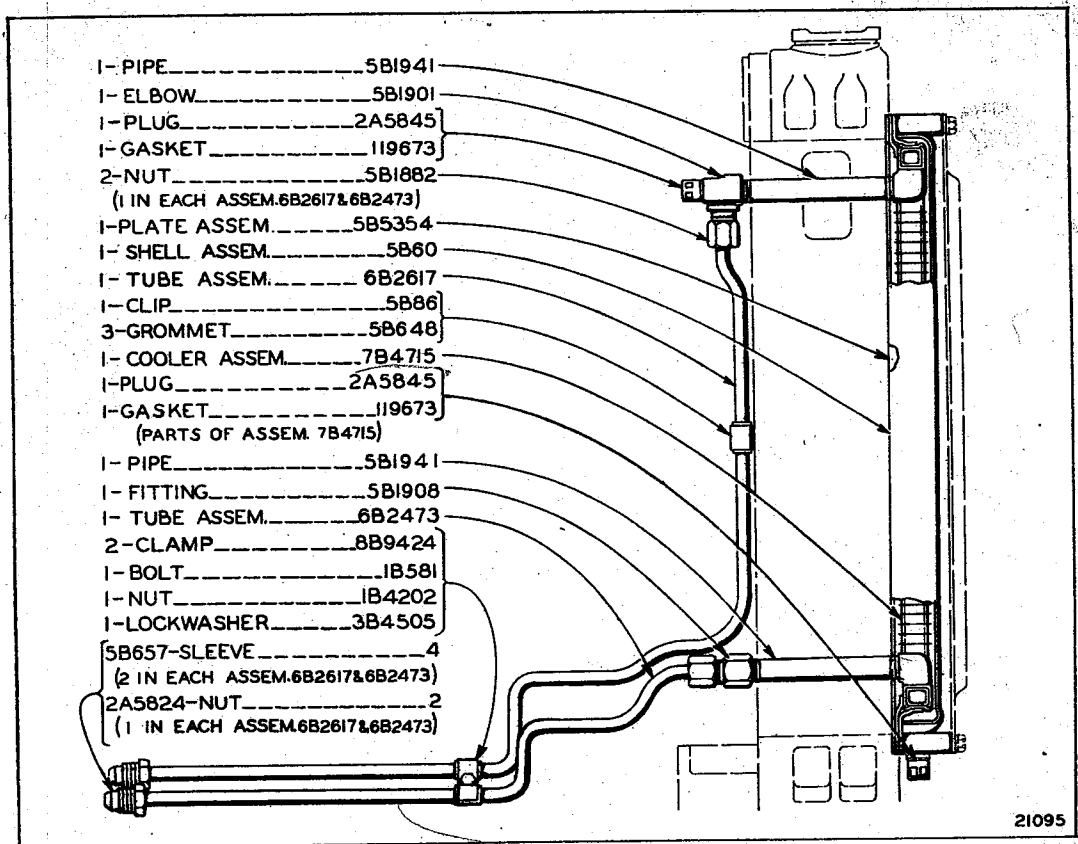


7B775 OIL FILTER

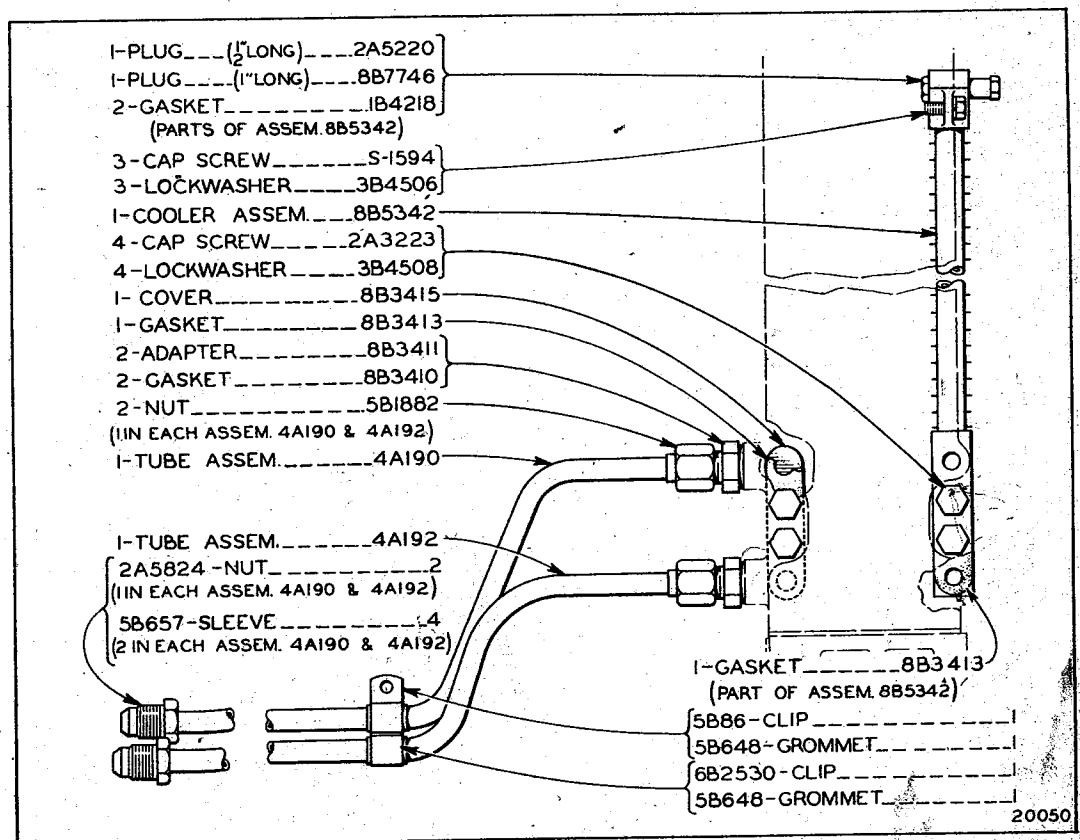


OIL PUMP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

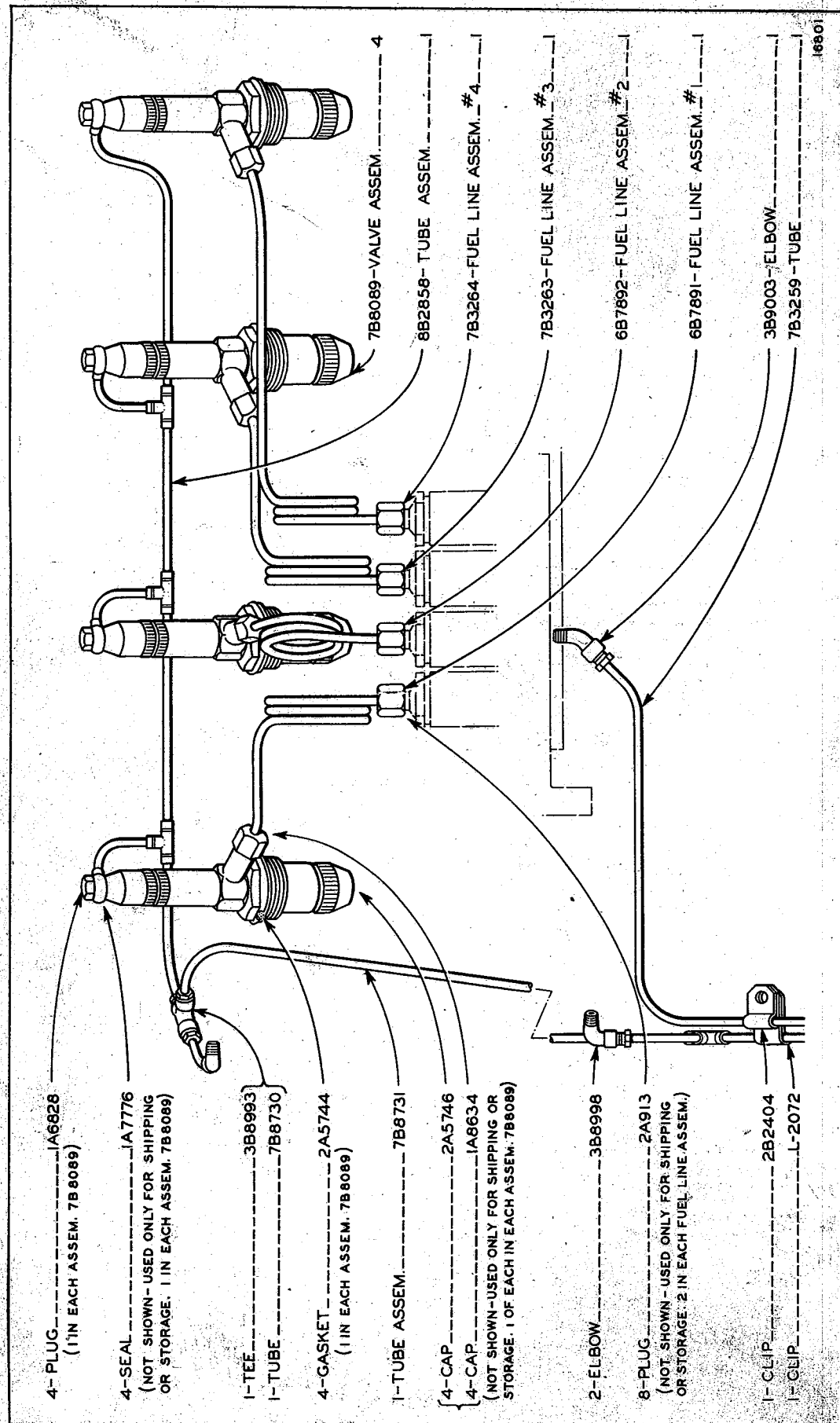
**OIL COOLER**

Serial No. 7J5104 to 7J7318 Inclusive

**OIL COOLER**

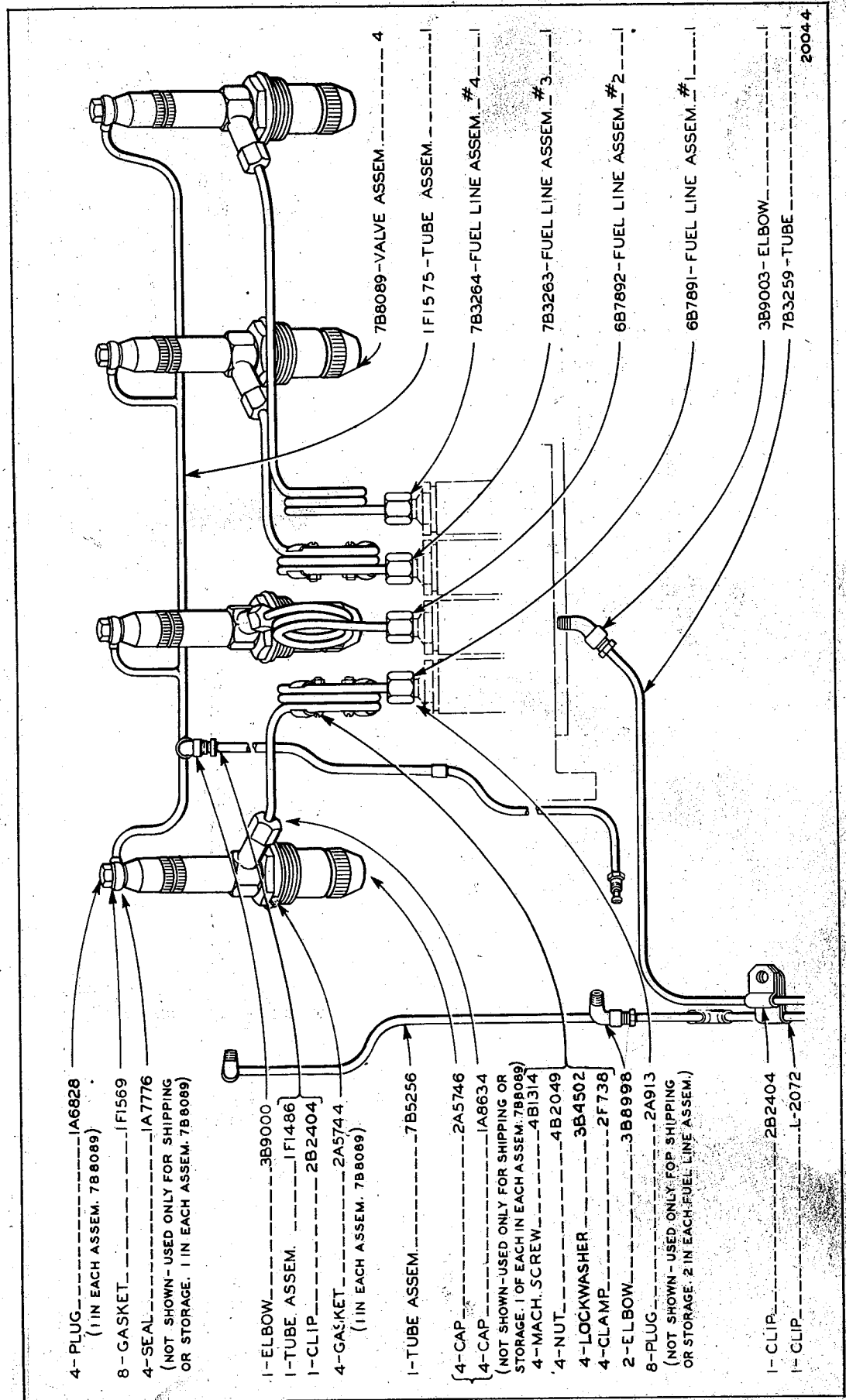
Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL INJECTION VALVES AND LINES
Serial No. 7J5104 to 7J8444 Inclusive

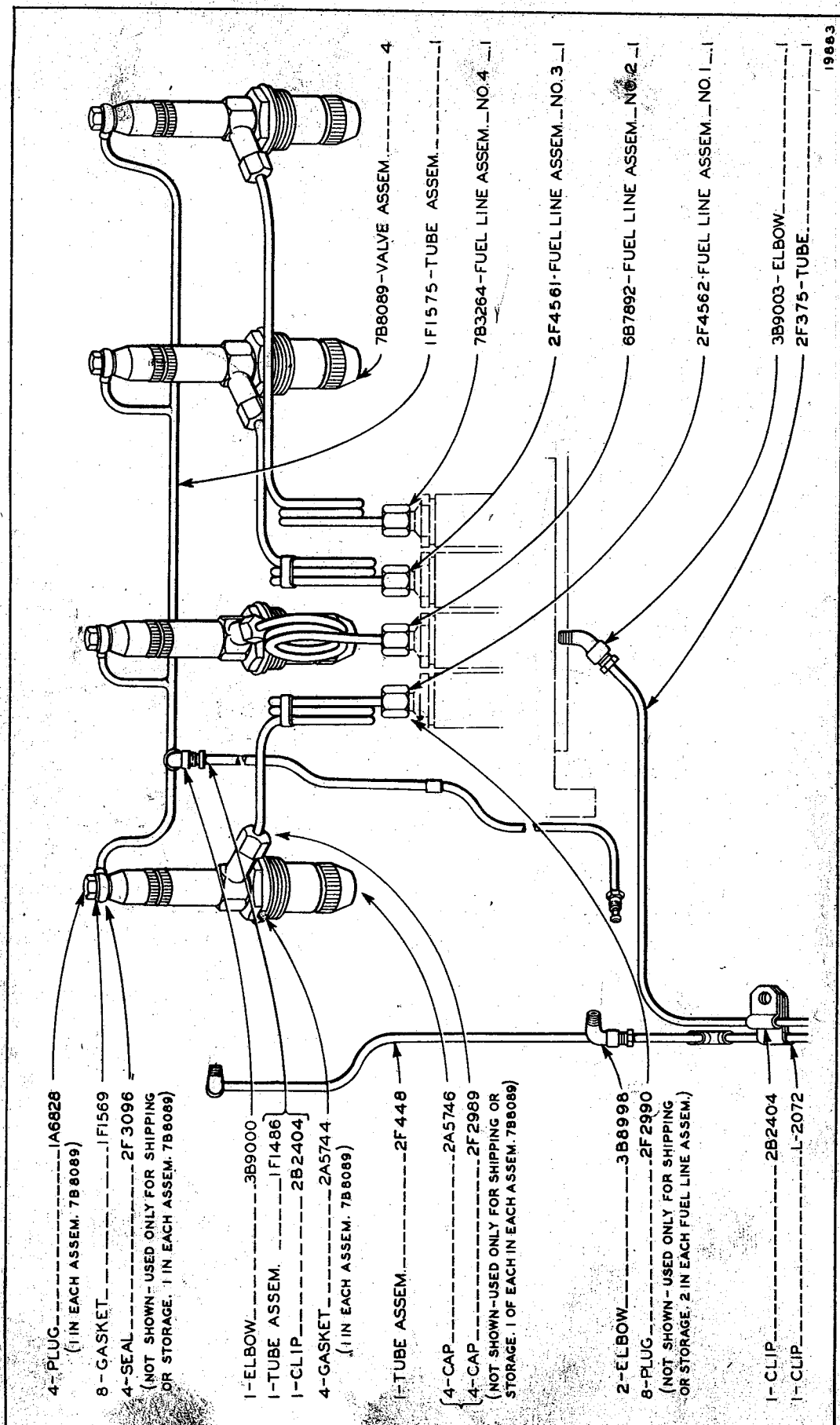
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL INJECTION VALVES AND LINES

Serial No. 7J8445 to 7J9999, Inclusive and 2T1 to 2T2750 Inclusive

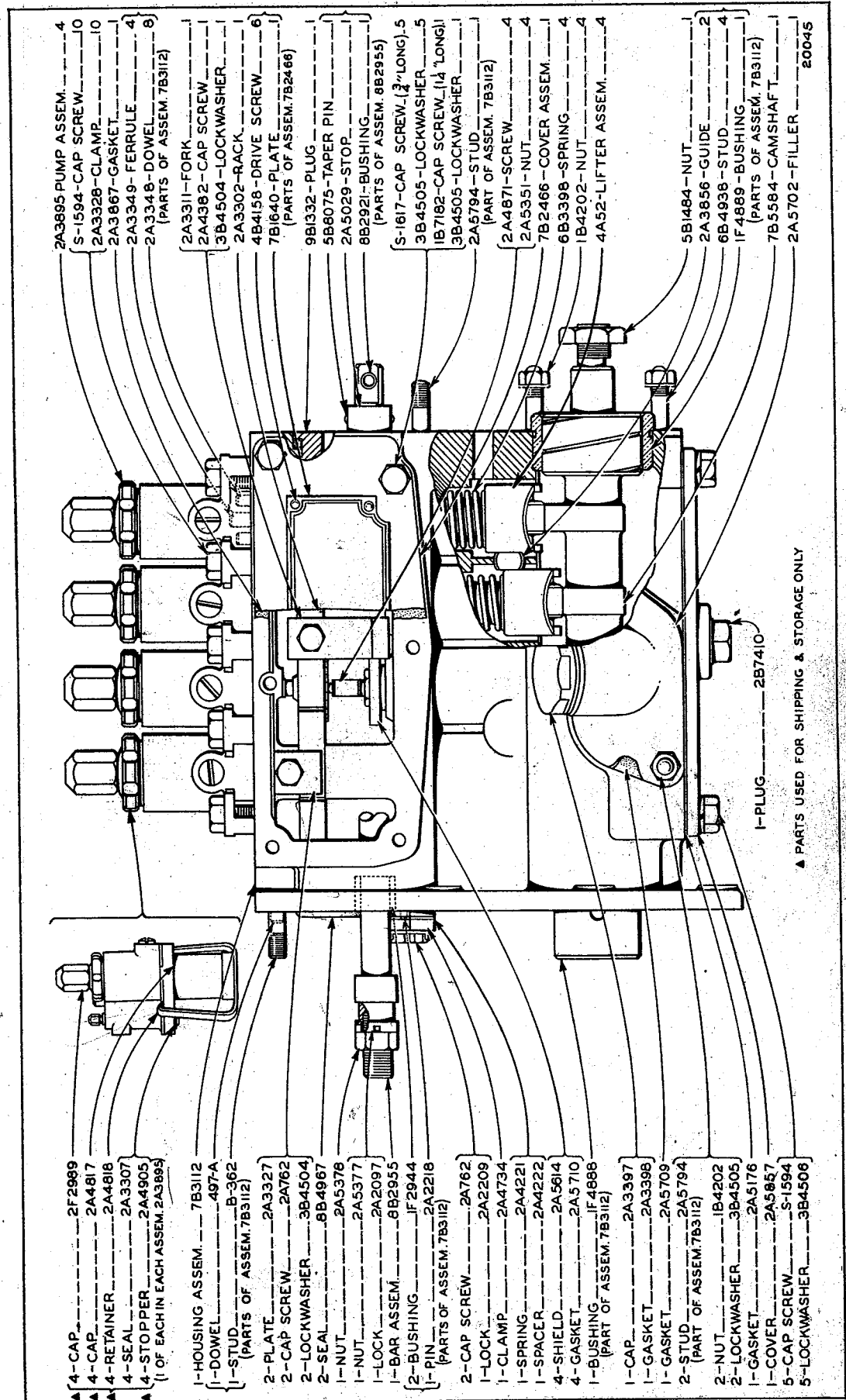
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL INJECTION VALVES AND LINES

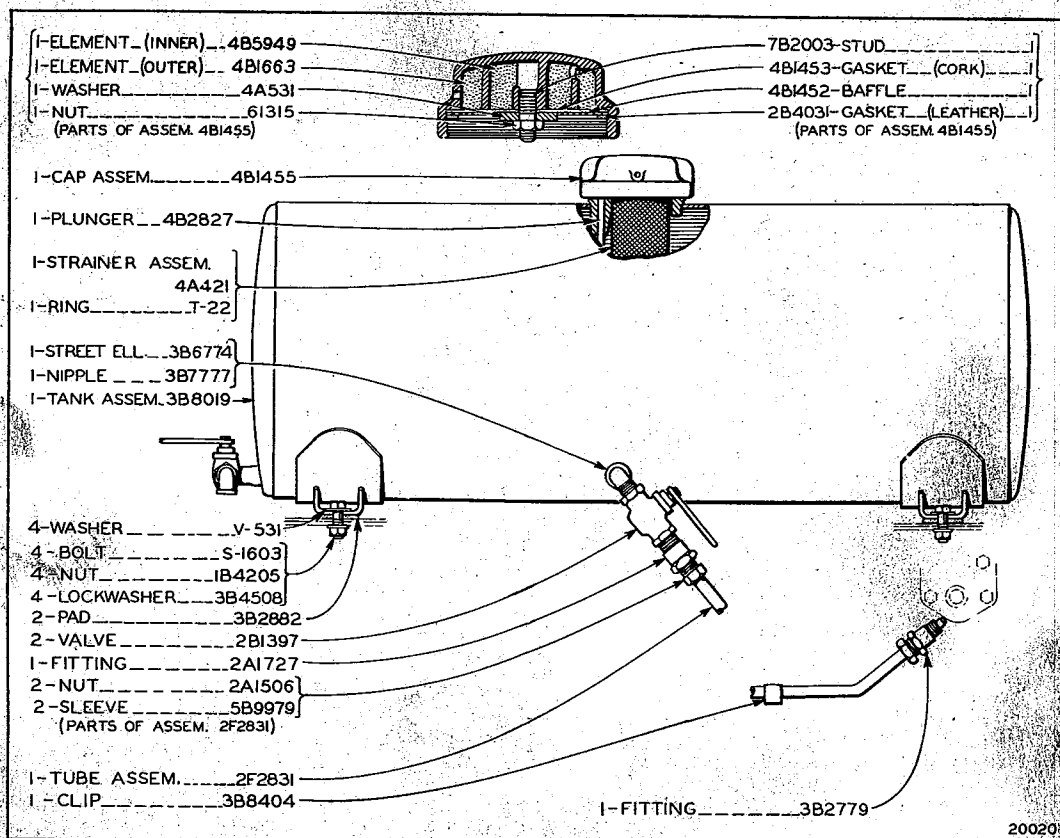
Serial No. 2T2751 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

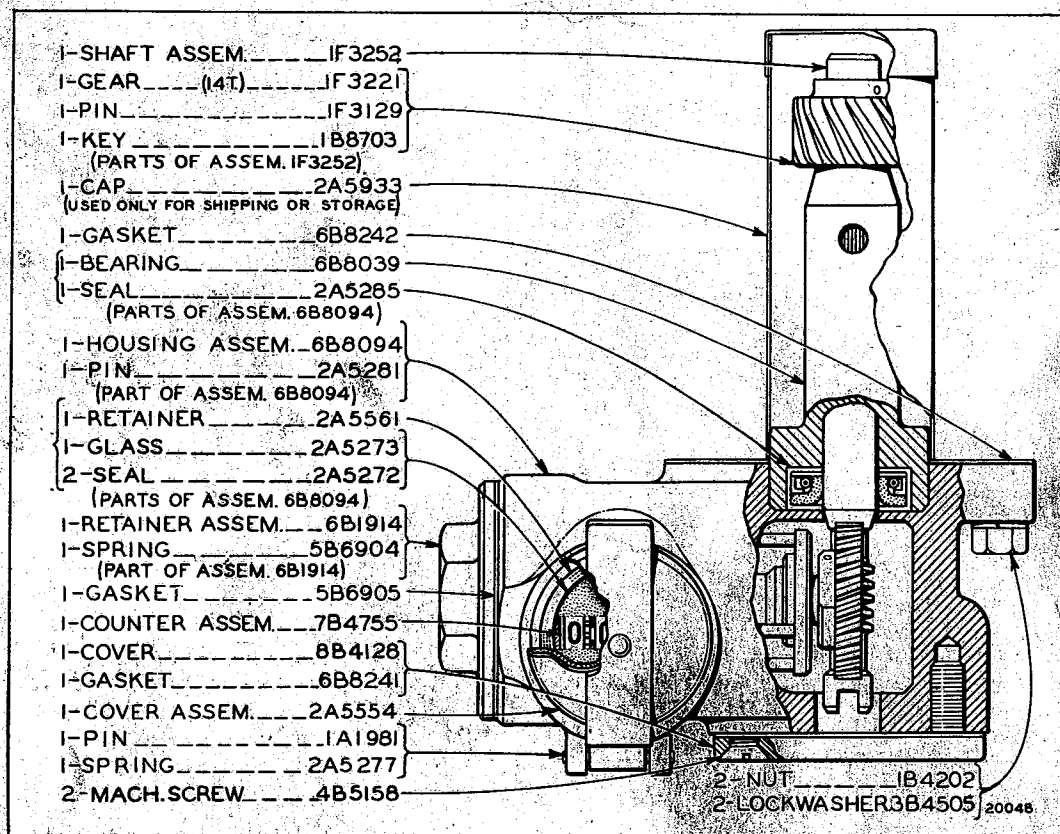


FUEL PUMP HOUSING
 Fuel Pump Housing, Serial No. 19PI and Up and 22PI and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

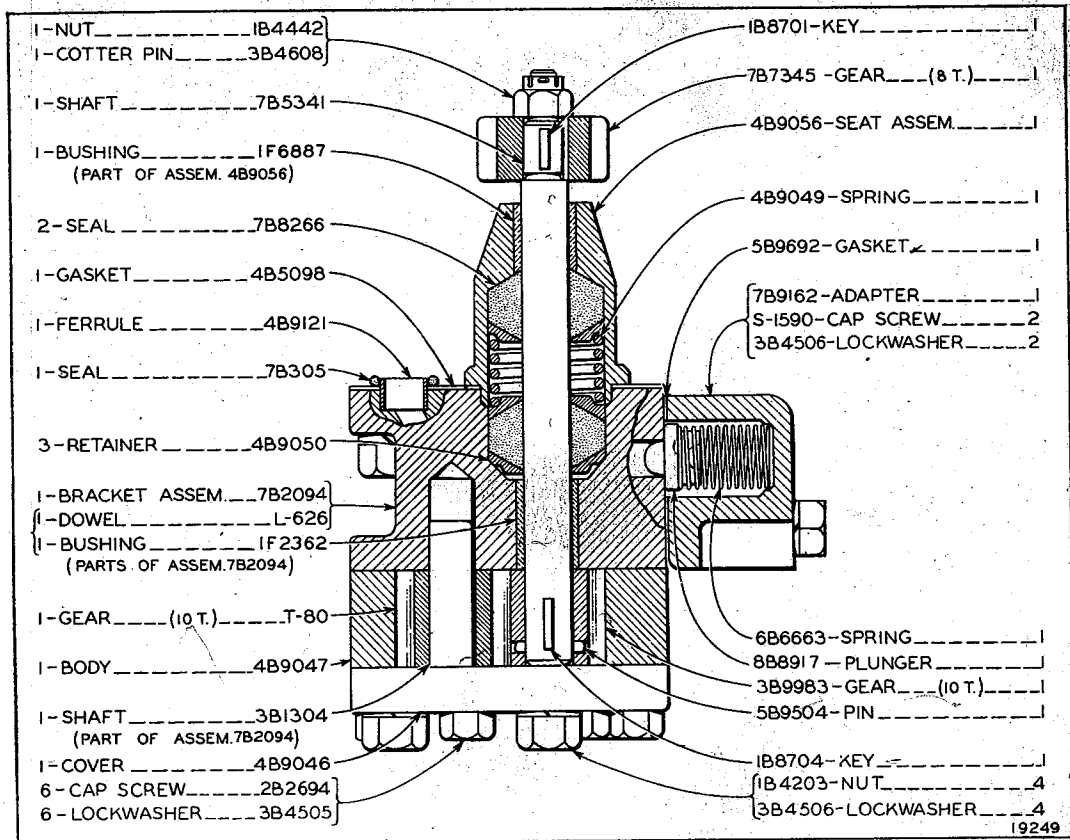


FUEL SYSTEM

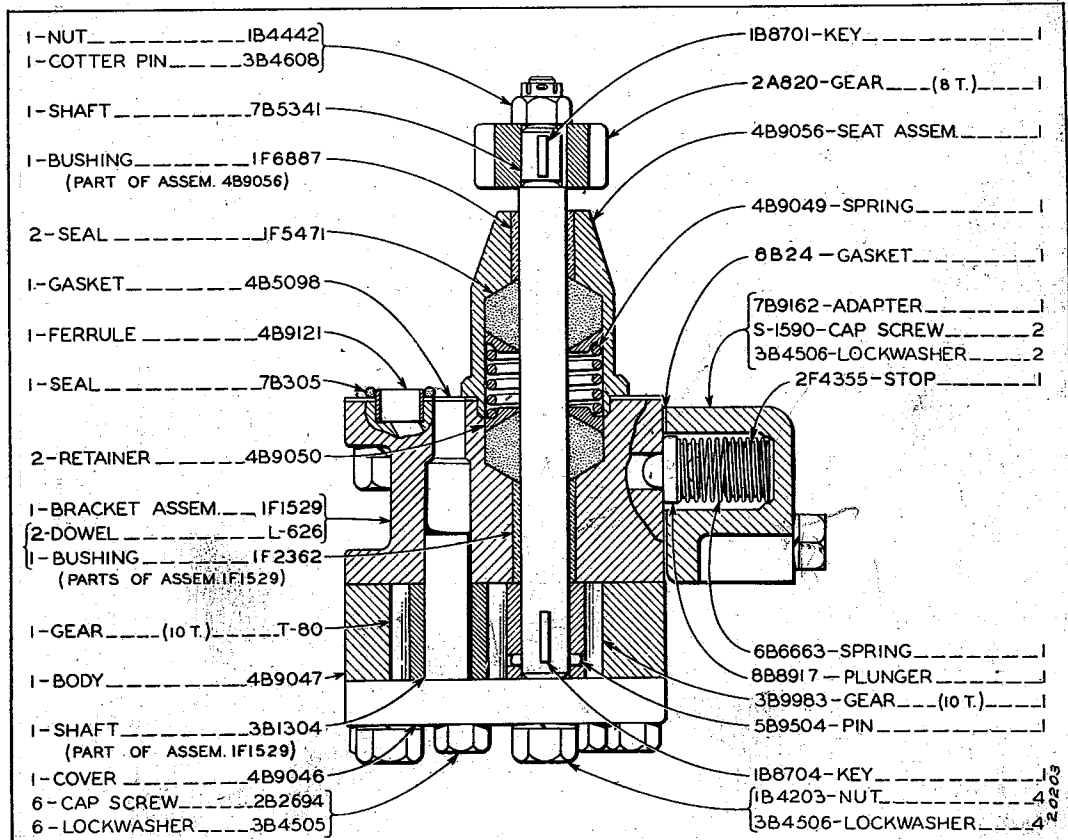


7B4876 HOUR METER GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

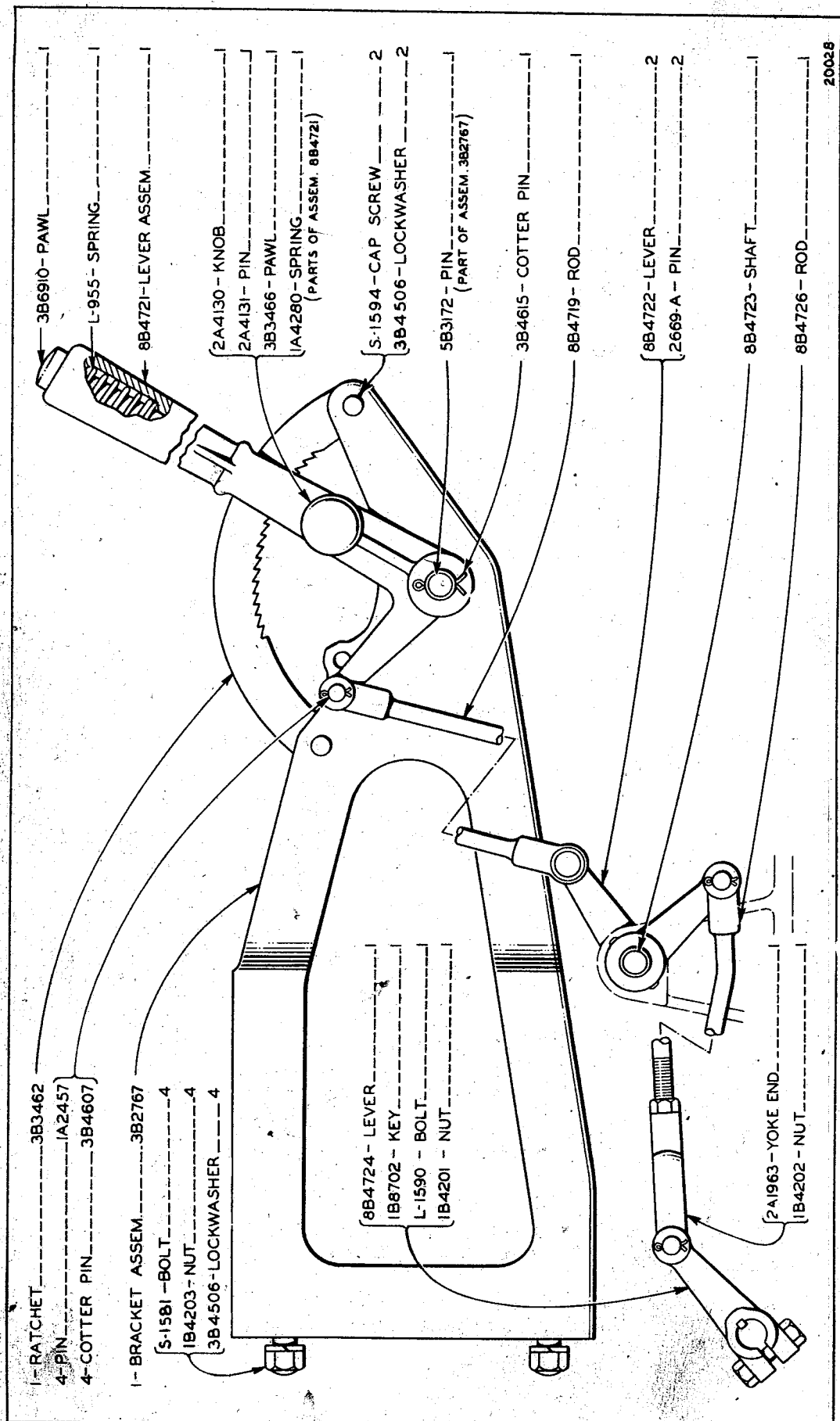


FUEL TRANSFER PUMP
 Serial No. 7J5104 to 7J8444 Inclusive



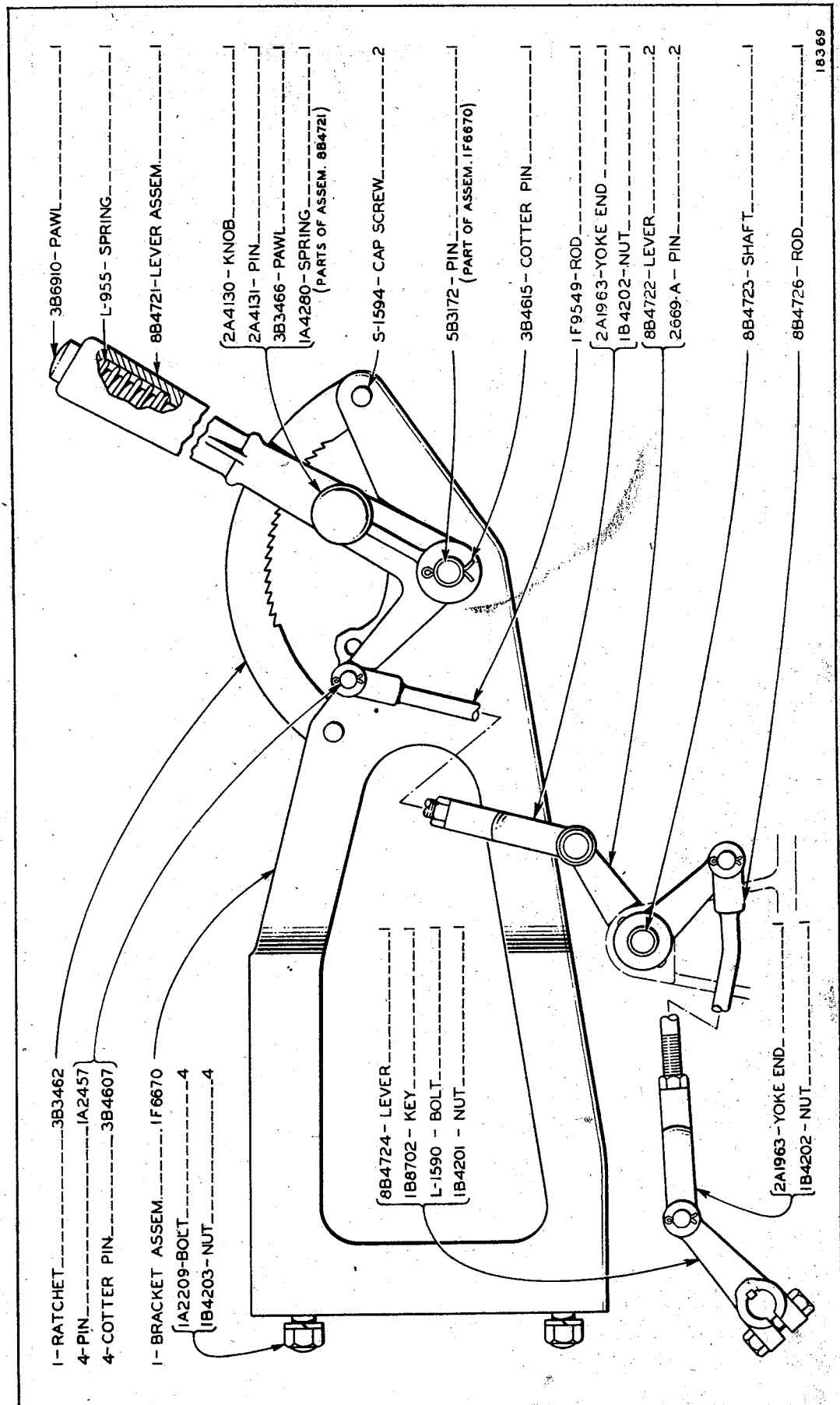
FUEL TRANSFER PUMP
 Serial No. 7J8445 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



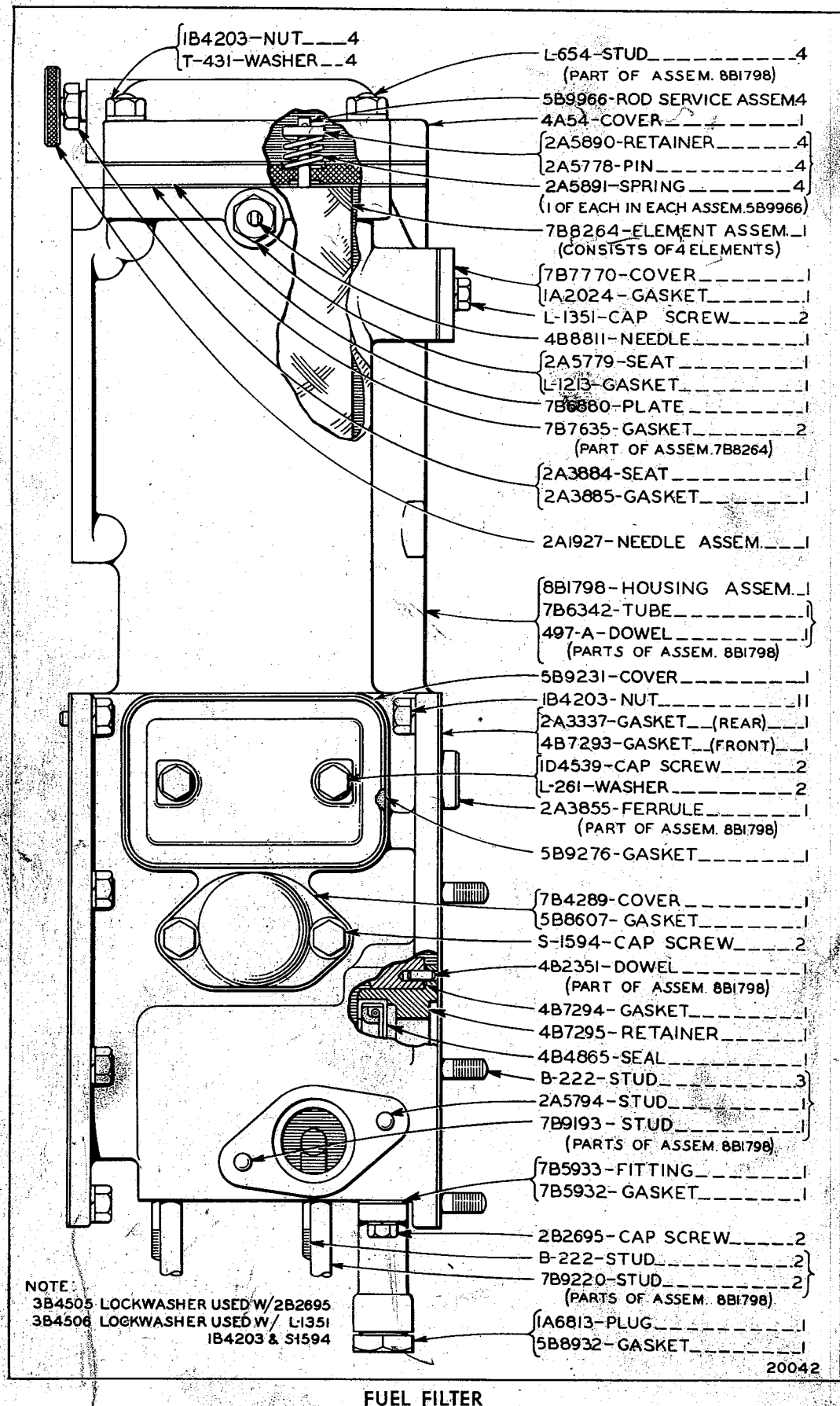
FUEL PUMP AND GOVERNOR CONTROL
 Serial No. 7J5104 to 7J8784 Inclusive
 Refer also to Page 123 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

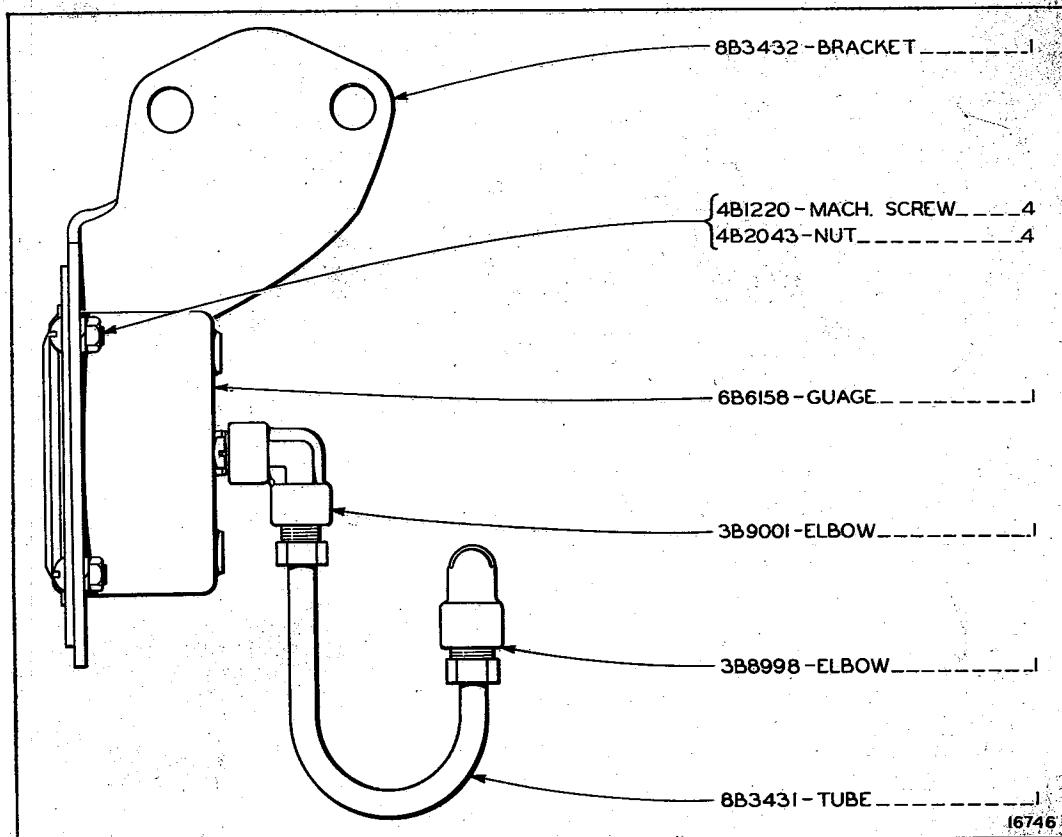


FUEL PUMP AND GOVERNOR CONTROL
 Serial No. 7J8785 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up
 Refer also to Page 123 for special parts

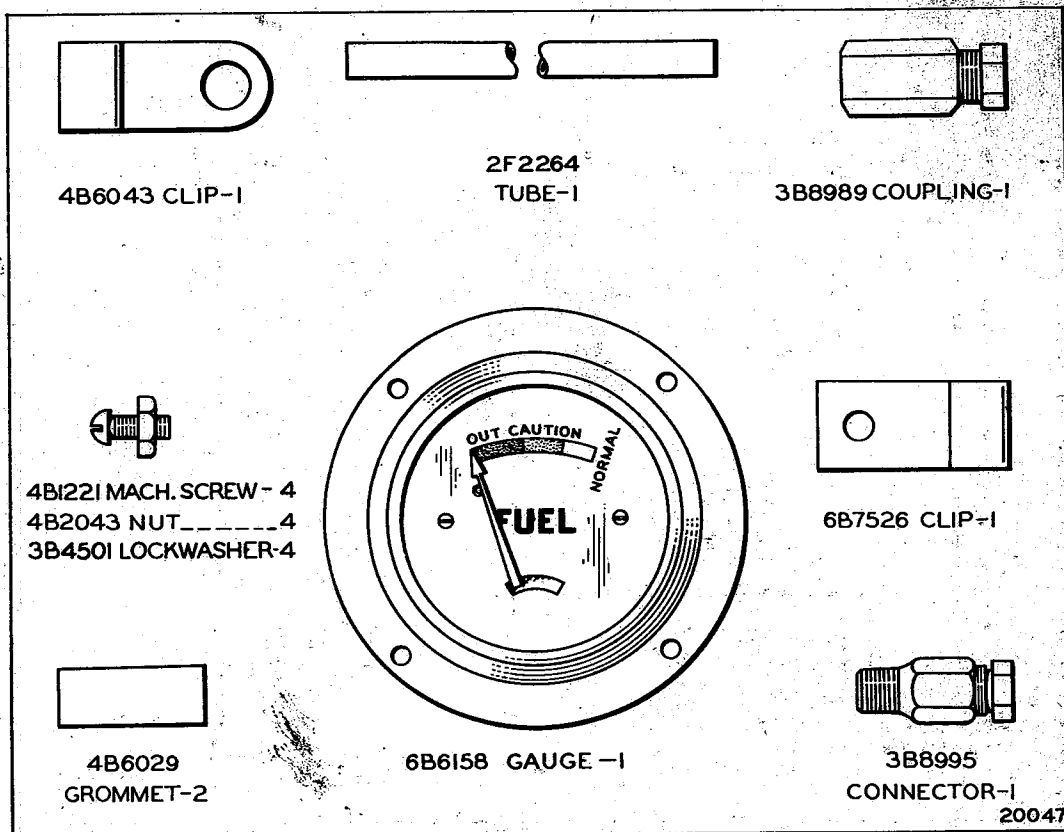
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

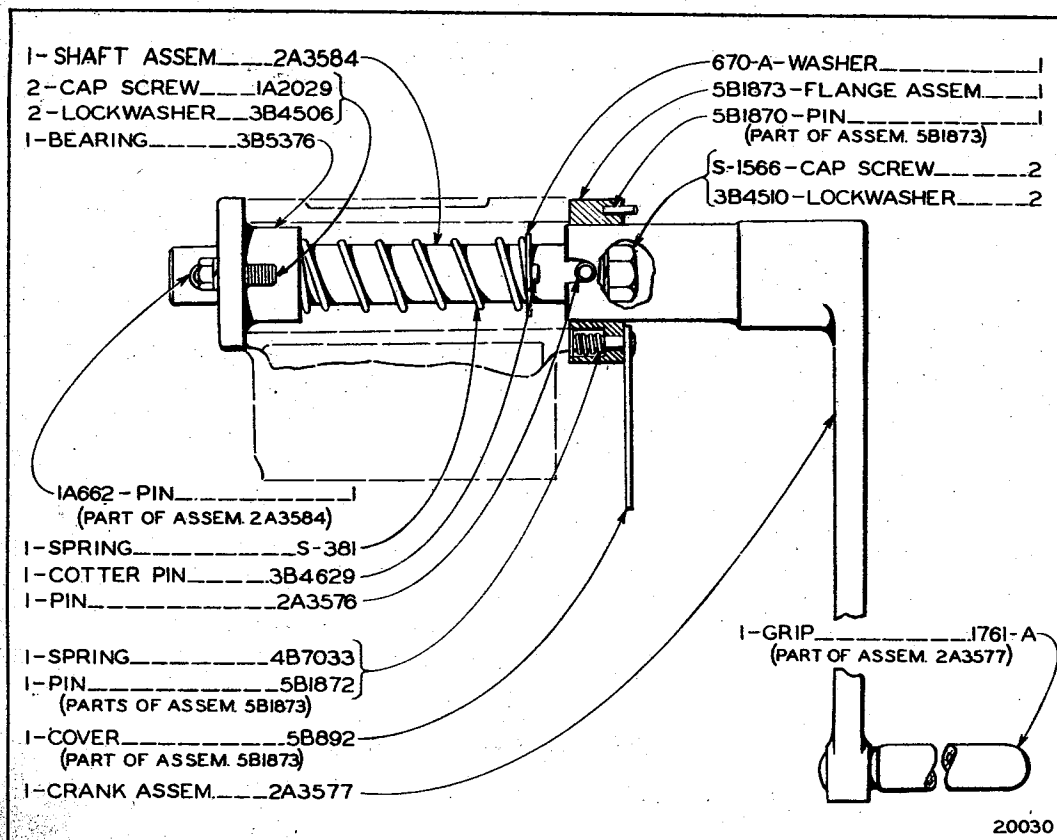


FUEL PRESSURE GAUGE
Serial No. 7J5104 to 7J6501 Inclusive

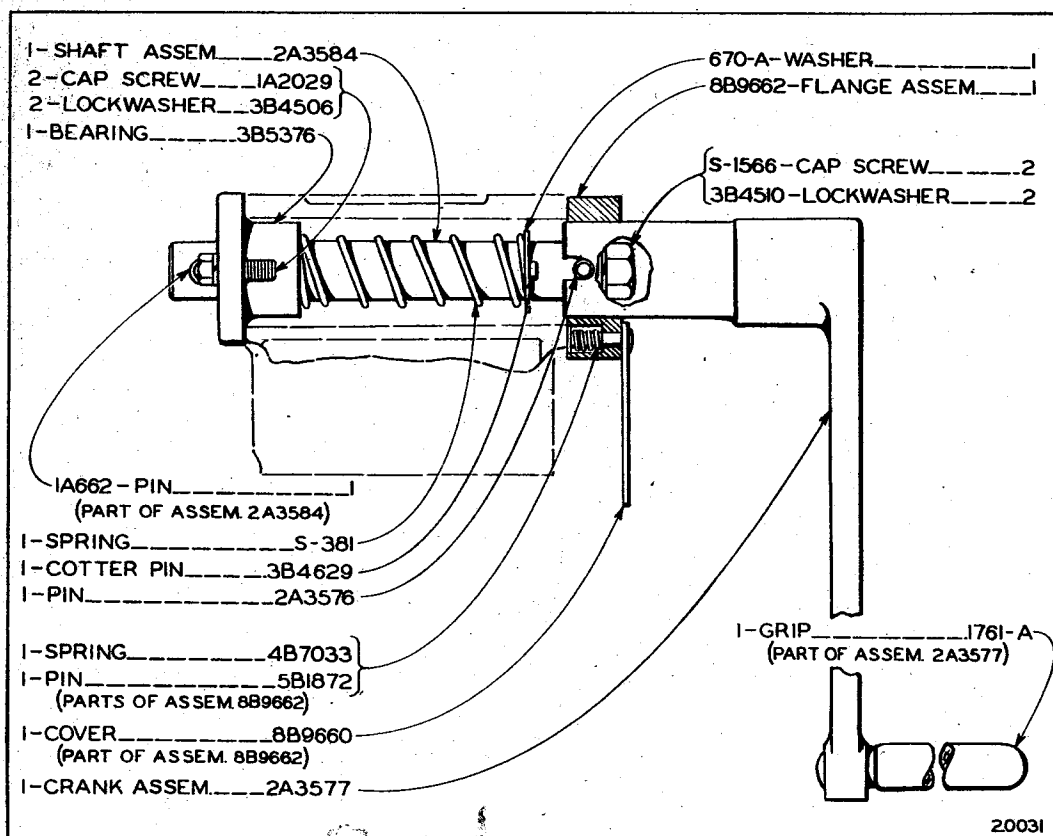


FUEL PRESSURE GAUGE
Serial No. 7J6502 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**HAND CRANK**

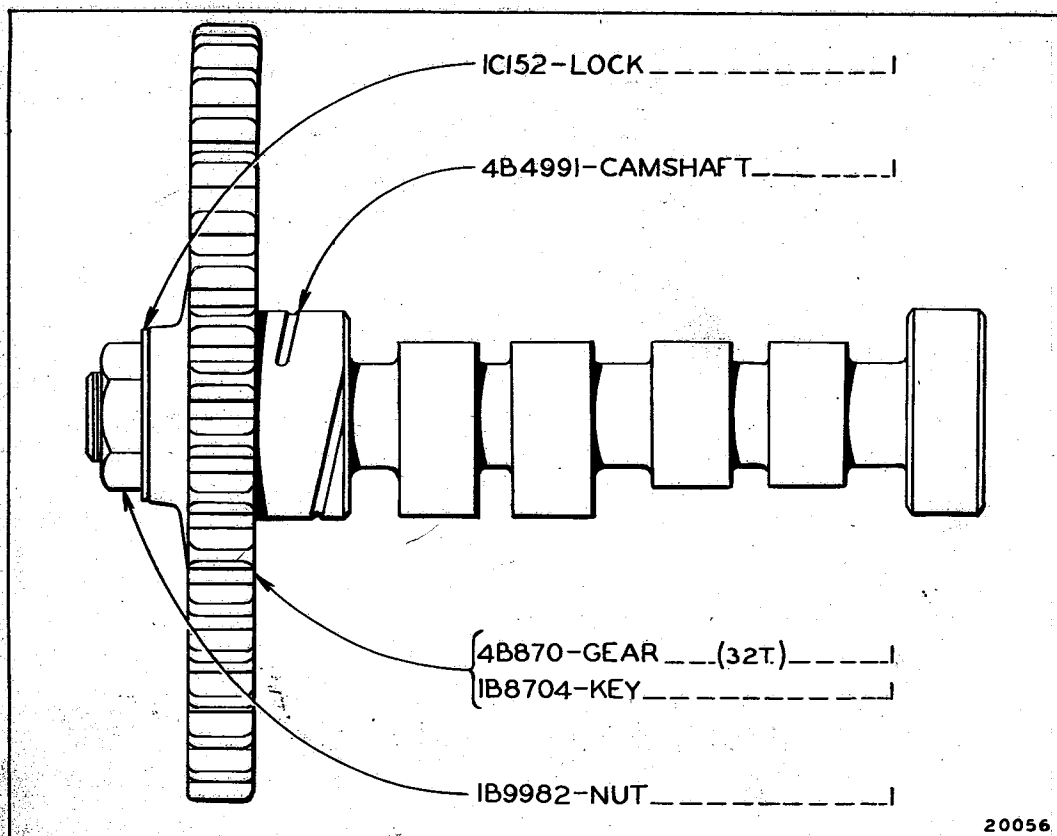
Serial No. 7J5104 to 7J7318 Inclusive

**HAND CRANK**

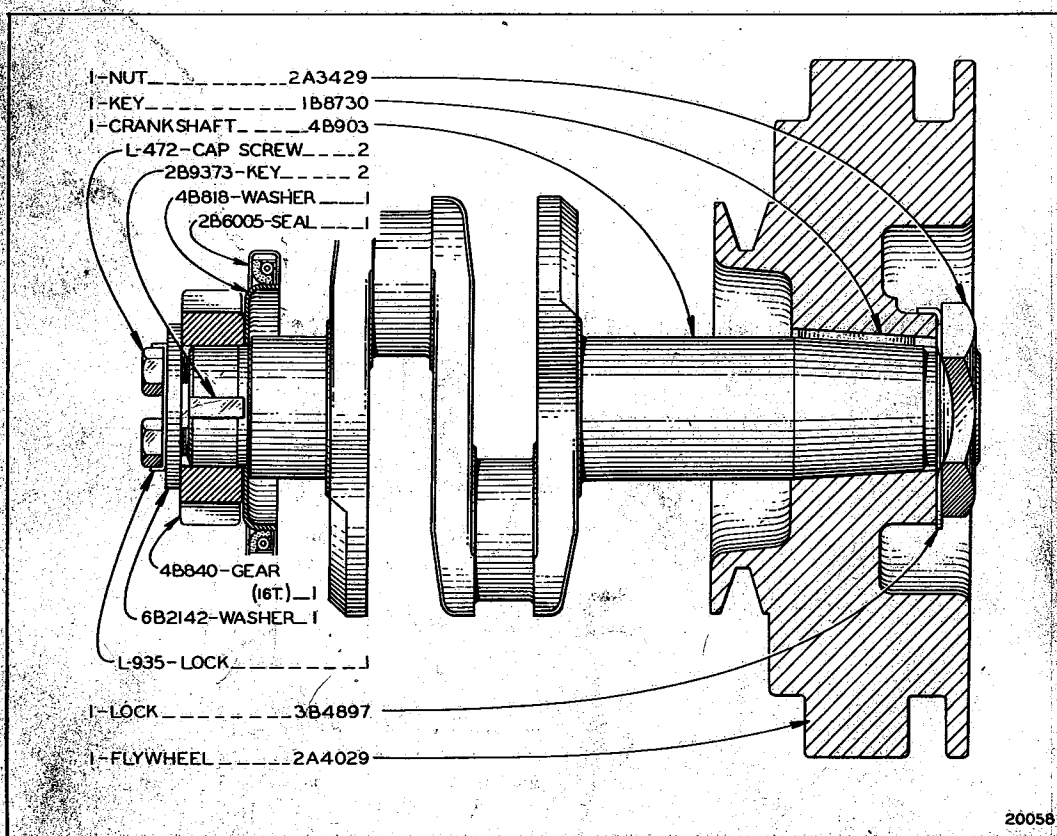
Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Starting Engine

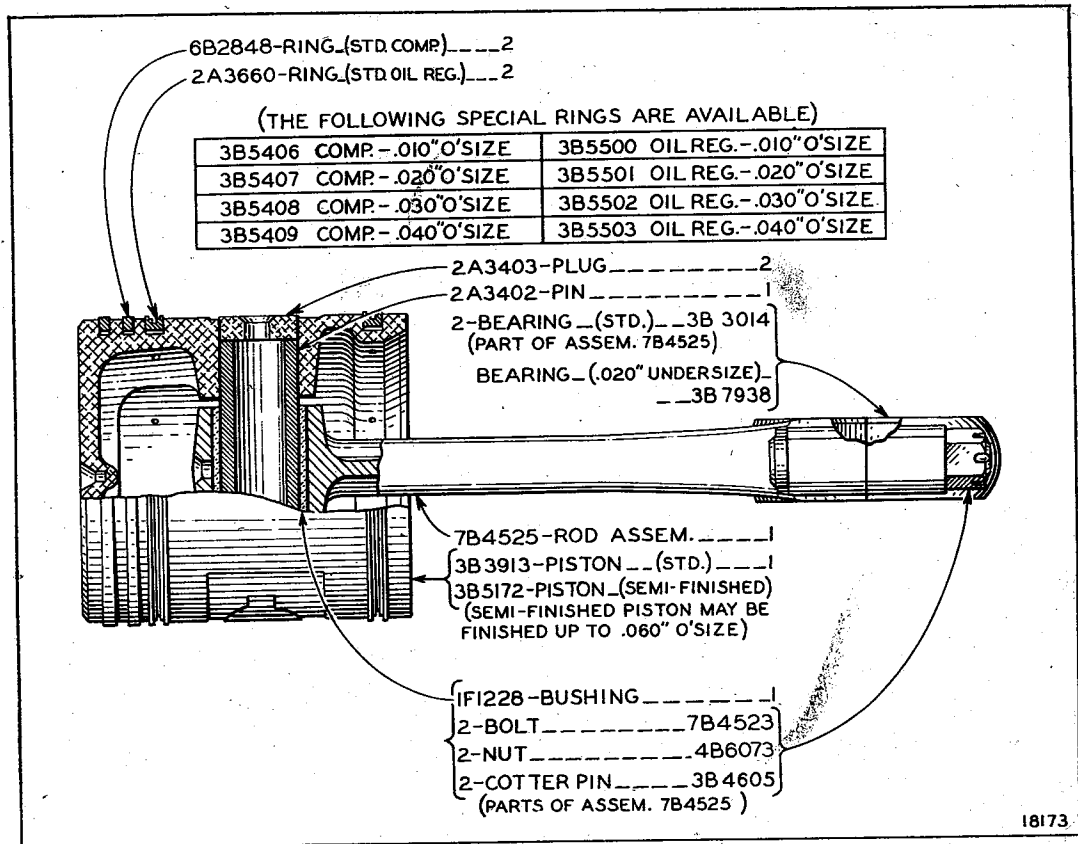


CAMSHAFT

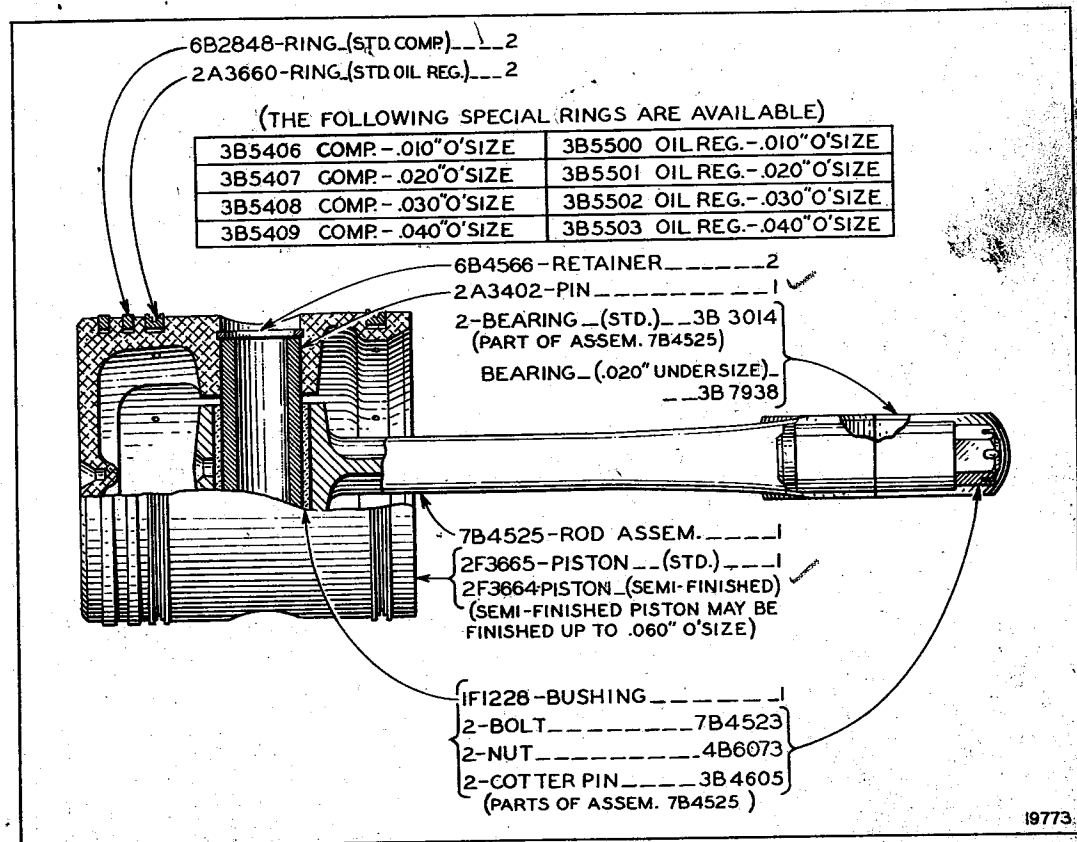


CRANKSHAFT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

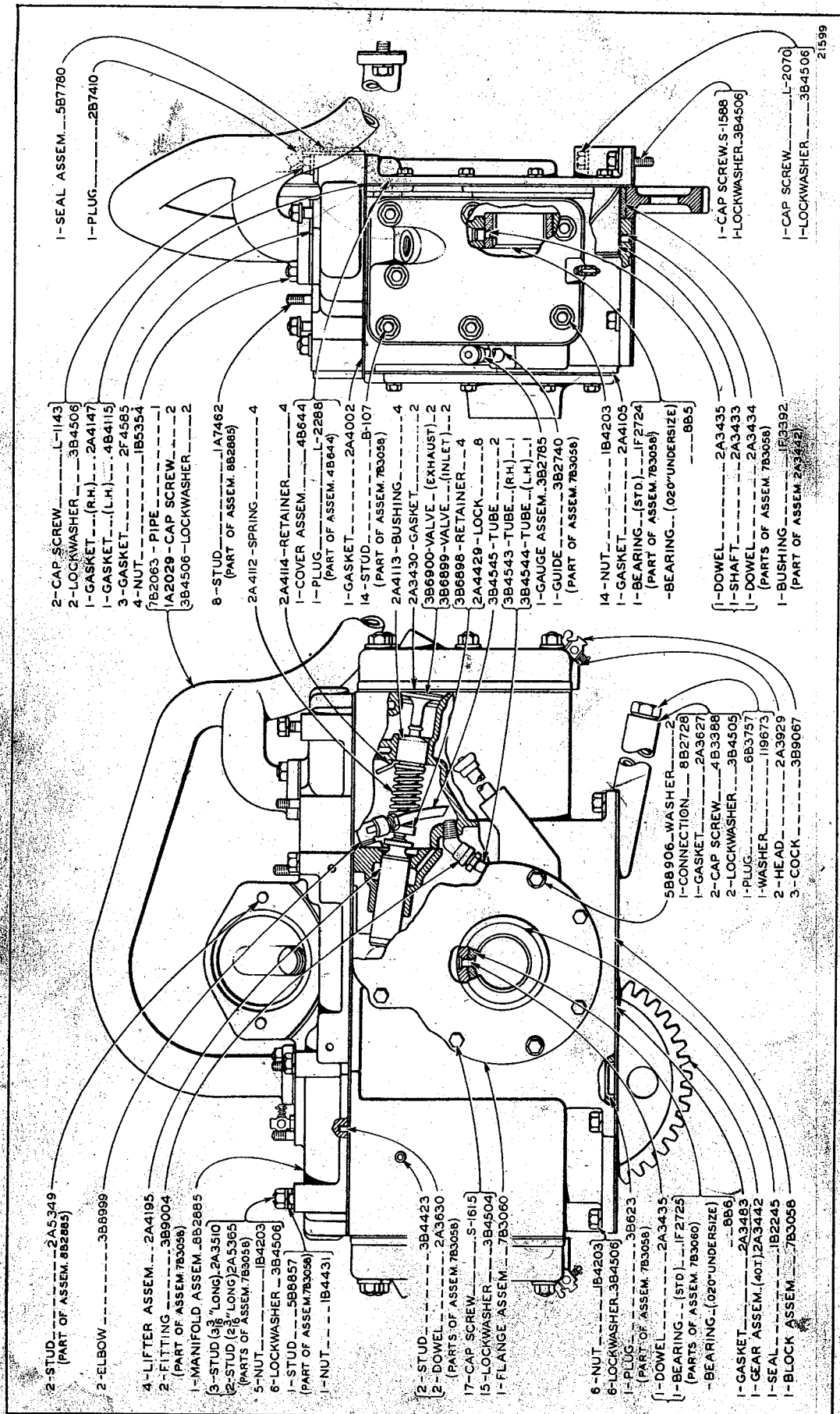


CONNECTING ROD AND PISTON (2 Groups Required)
Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T2242 Inclusive

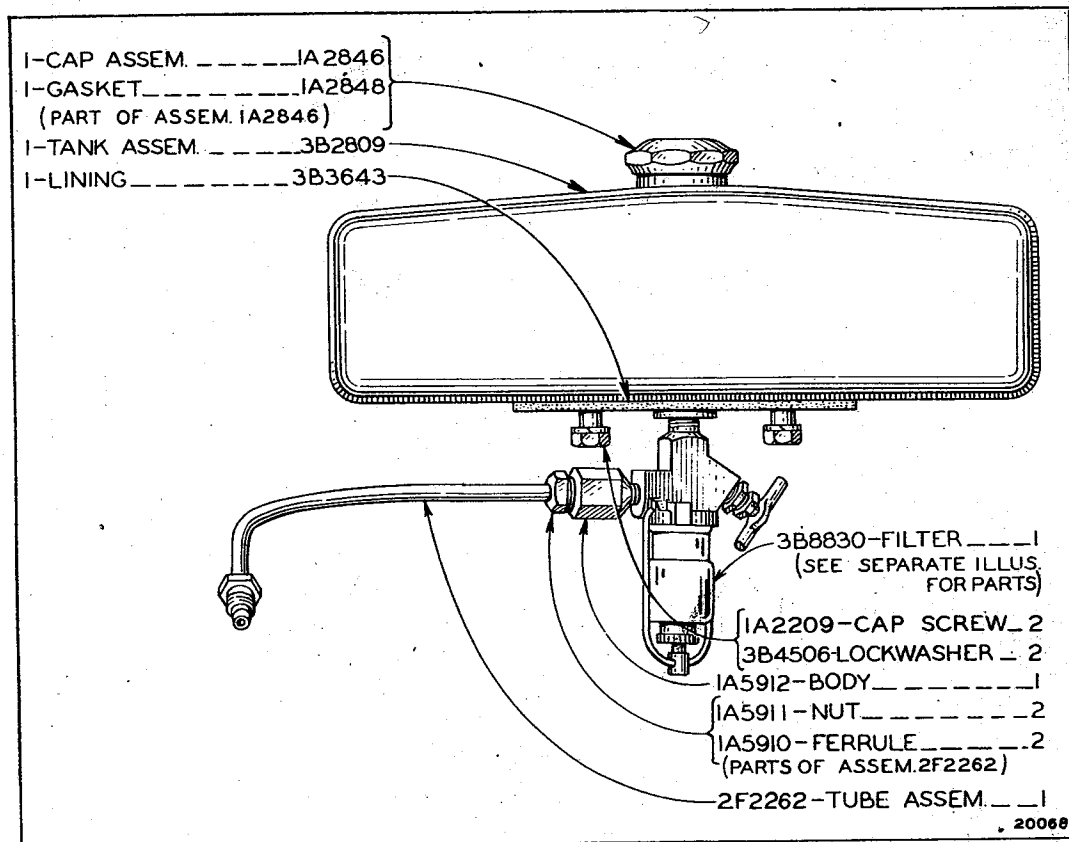


CONNECTING ROD AND PISTON (2 Groups Required)
Serial No. 2T2243 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

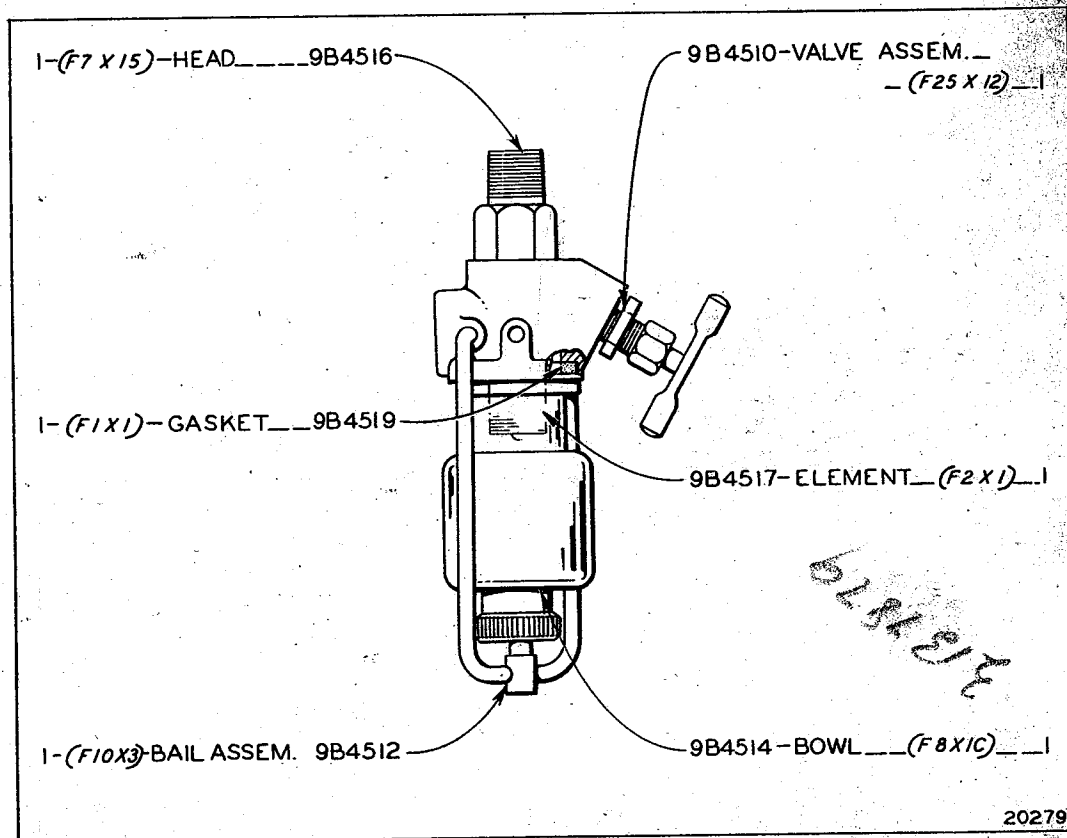


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM



FUEL SYSTEM

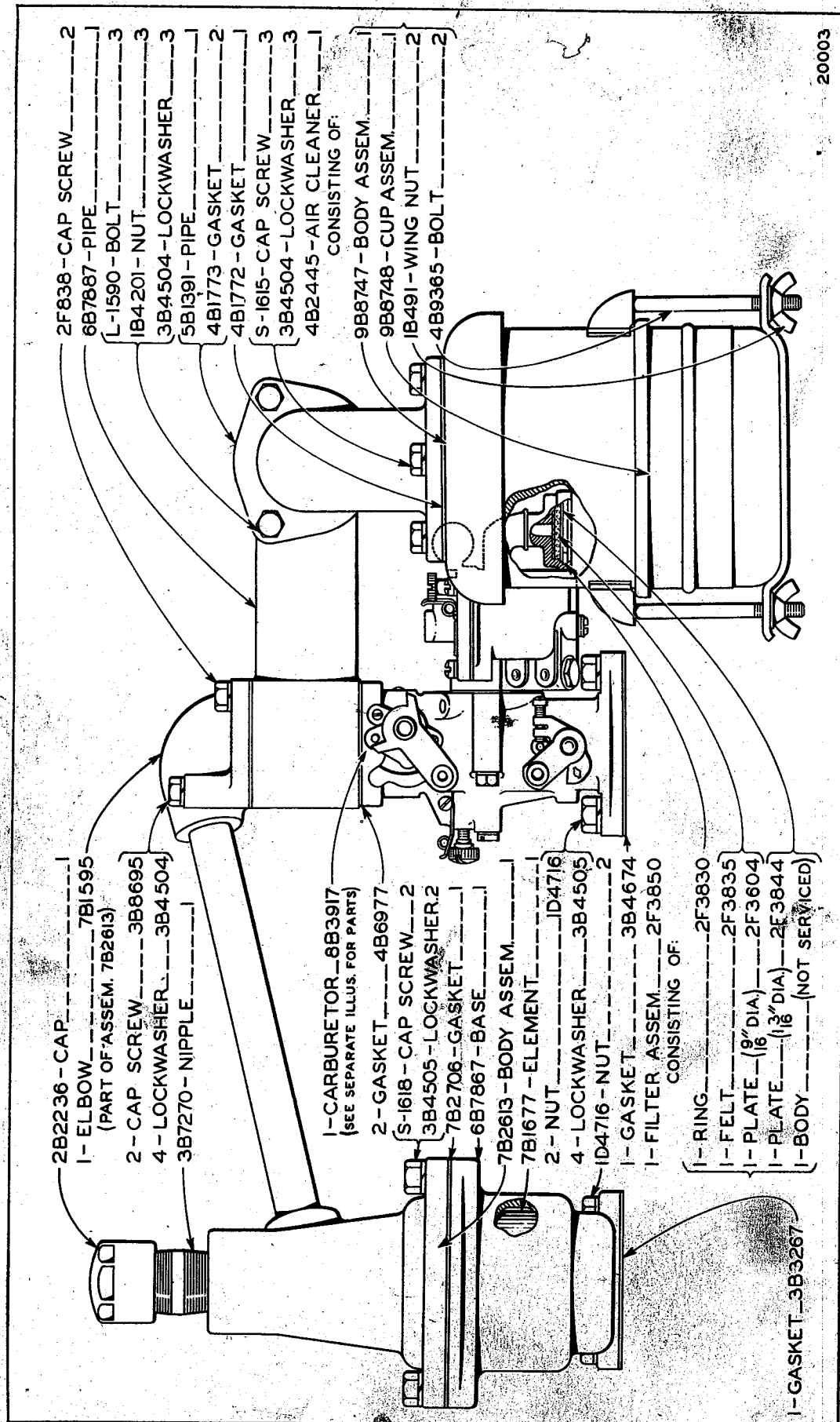
Refer also to Pages 121 and 127 for special parts



3B8830 FUEL FILTER (F223X1)

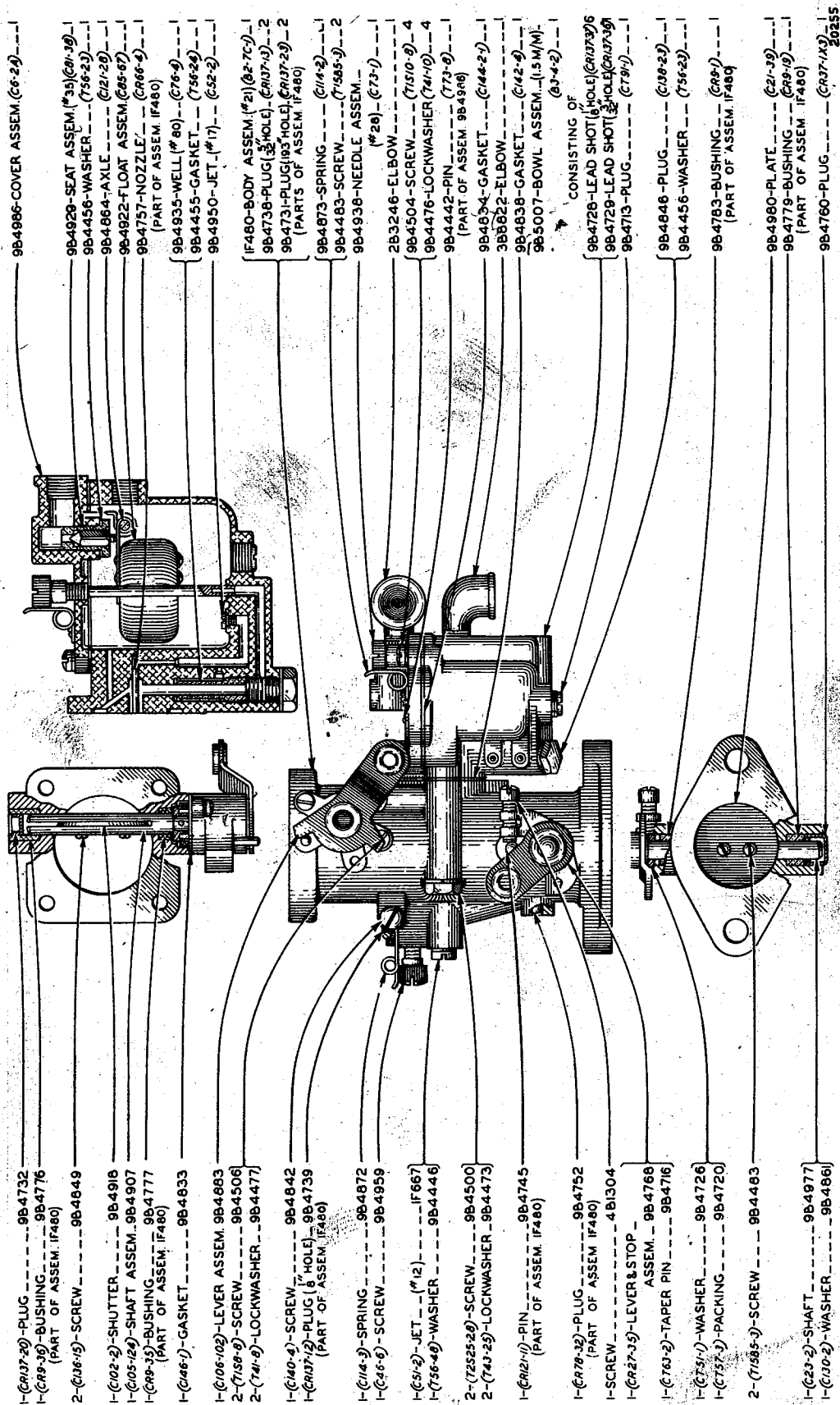
Numbers shown in (*italics*) are "Zenith" part numbers. (See Page 174)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



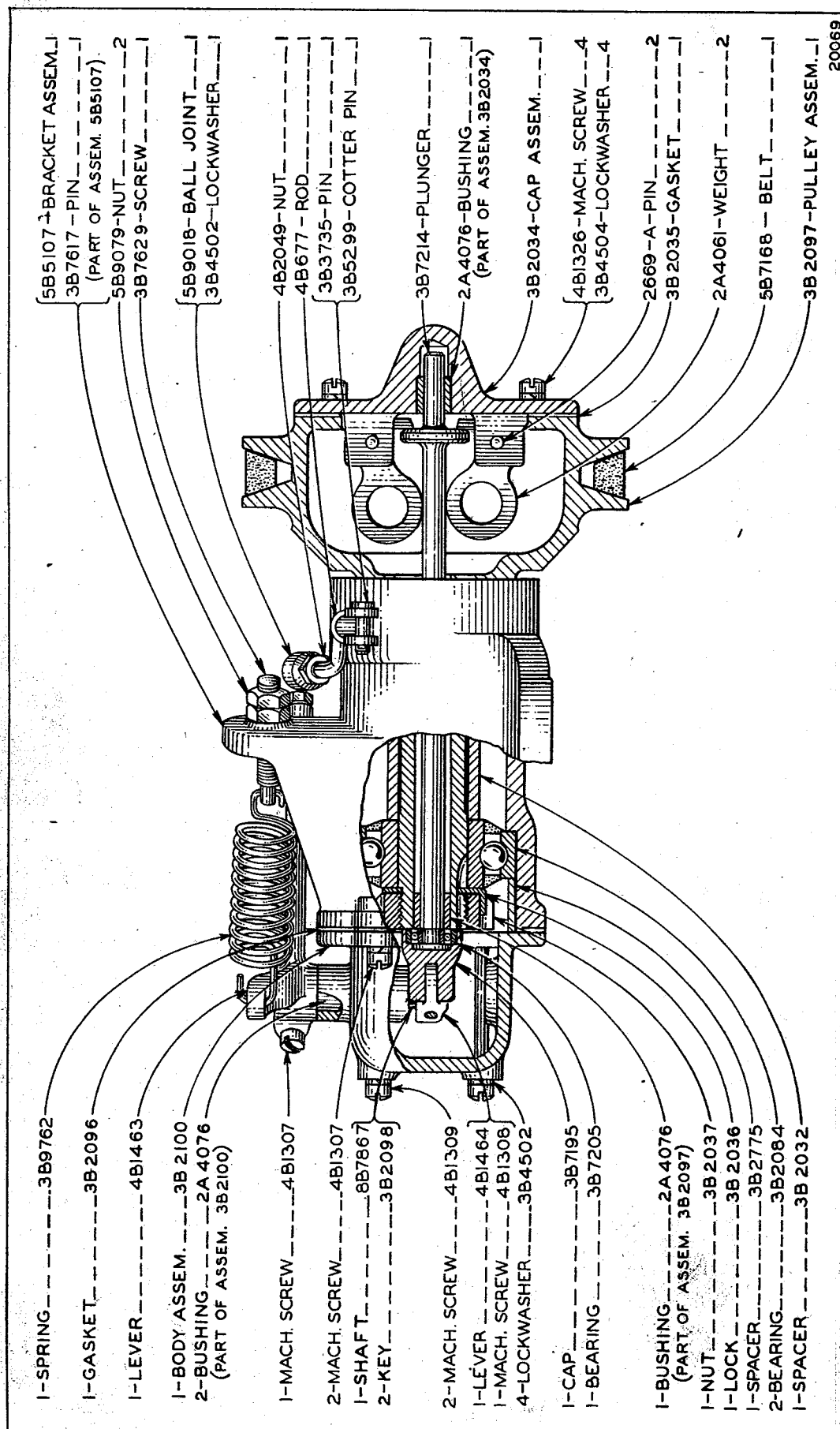
AIR CLEANER, BREATHER AND CARBURETOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8B3917 CARBURETOR (TU-4C)

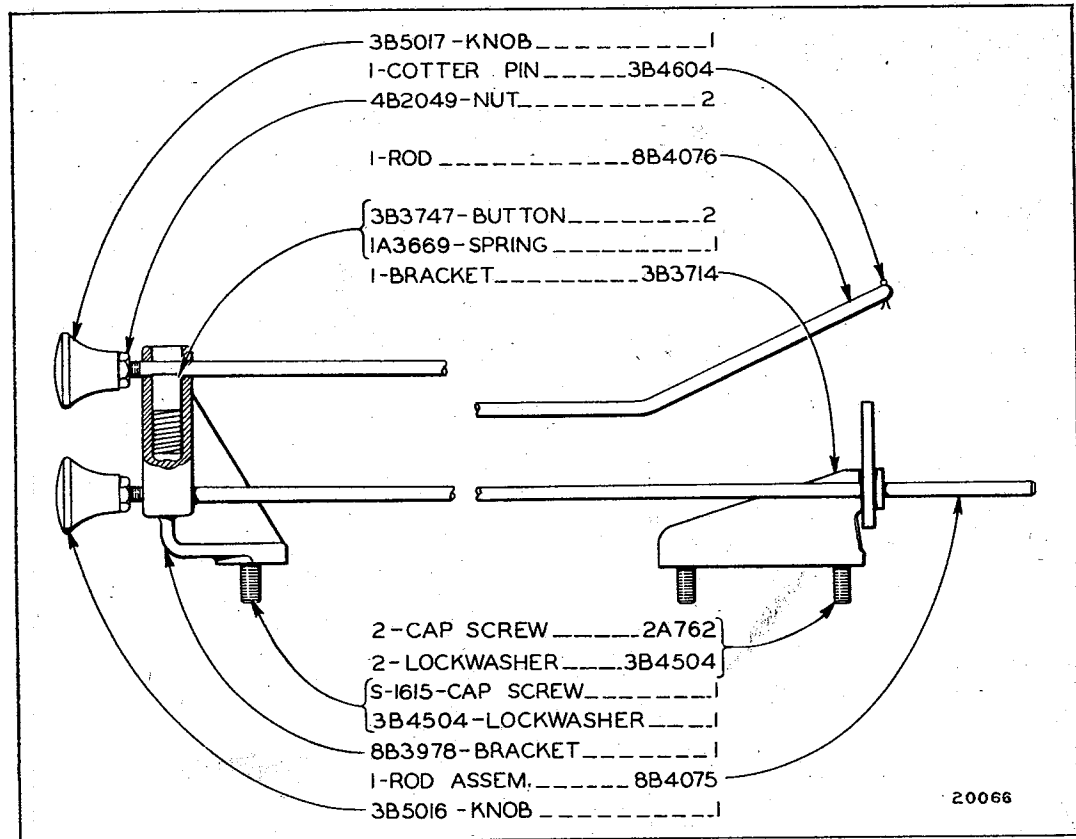
Numbers shown in *(italics)* are "Zemitz" part numbers: (See Page 174)



20069

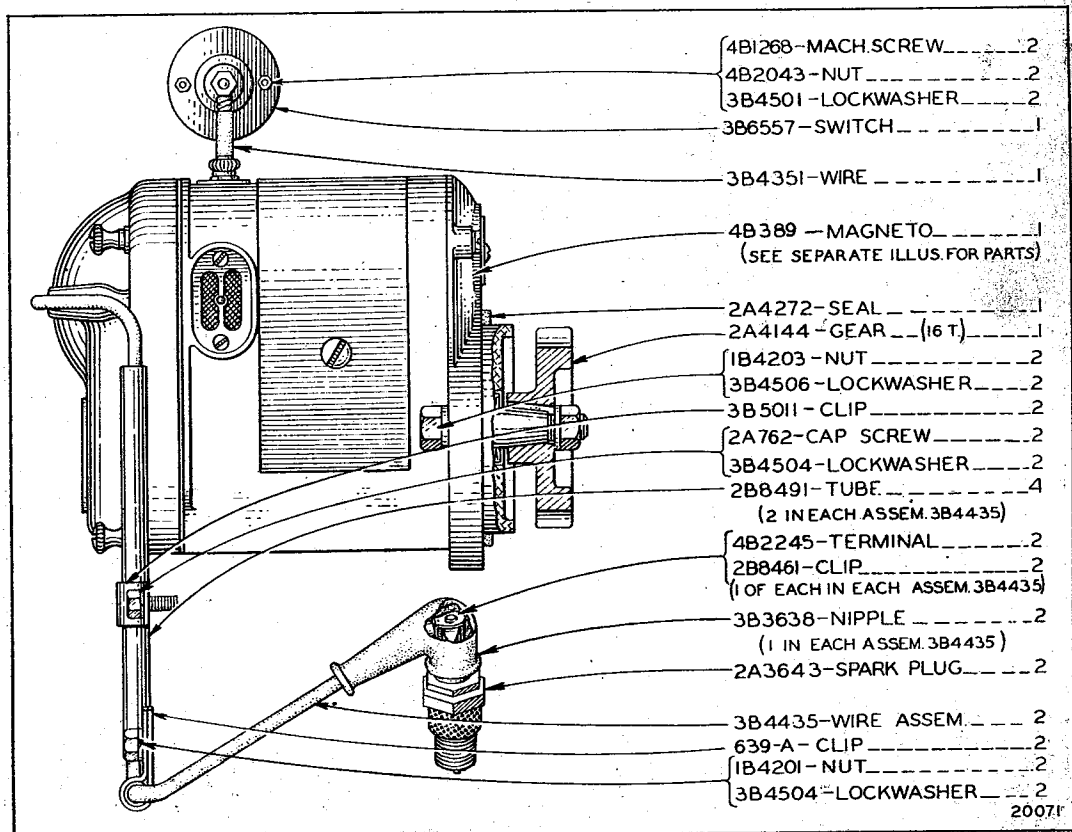
GOVERNOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



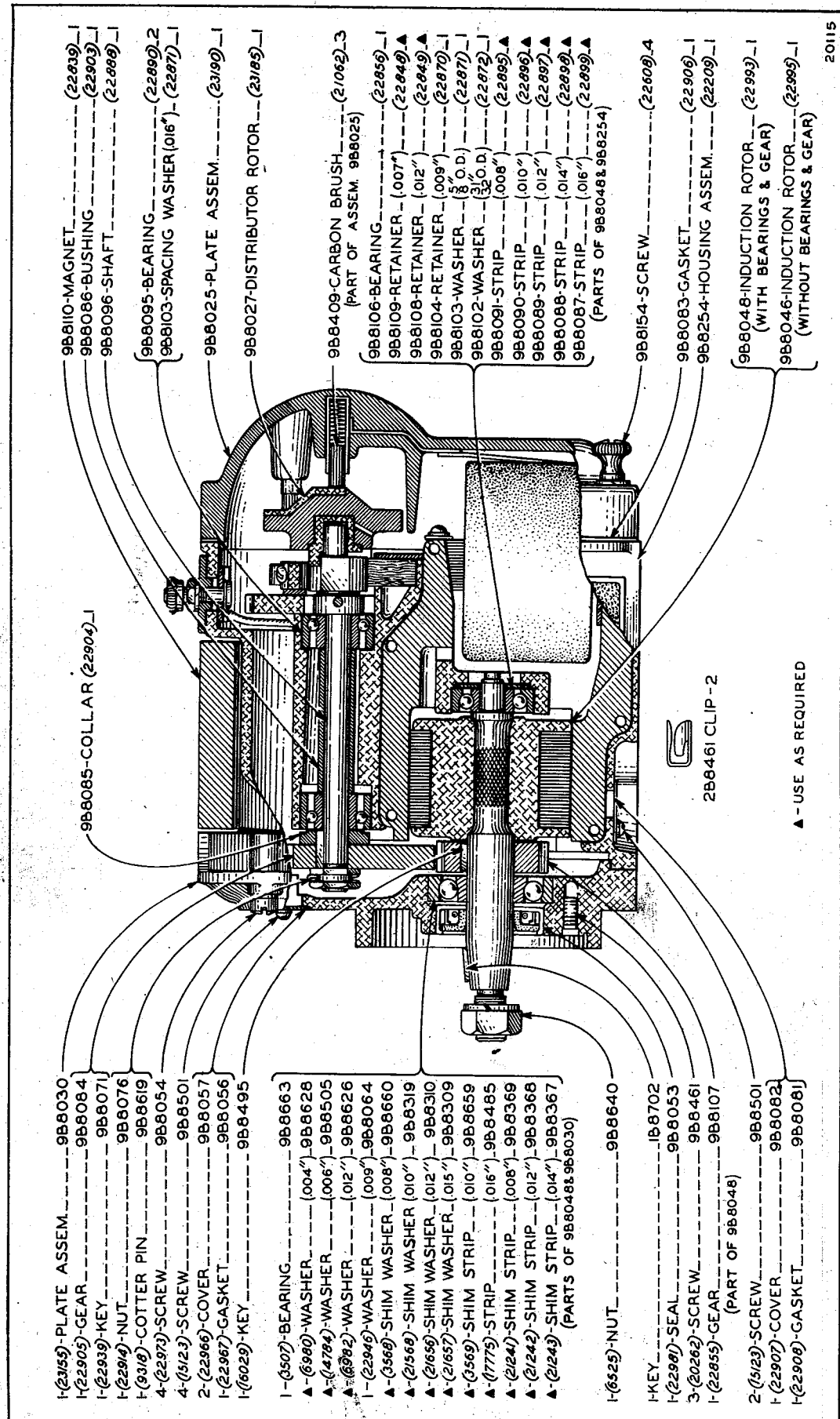
CARBURETOR AND CHOKE CONTROL

8B4078



IGNITION SYSTEM

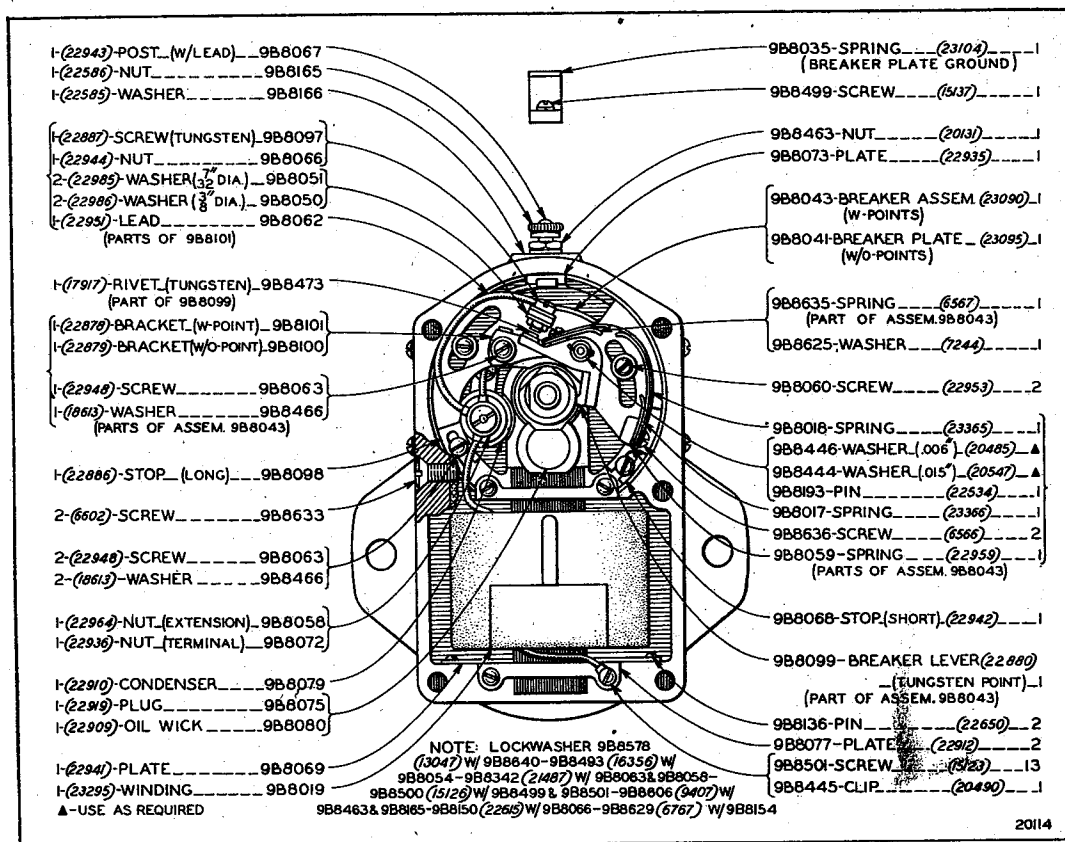
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



20115

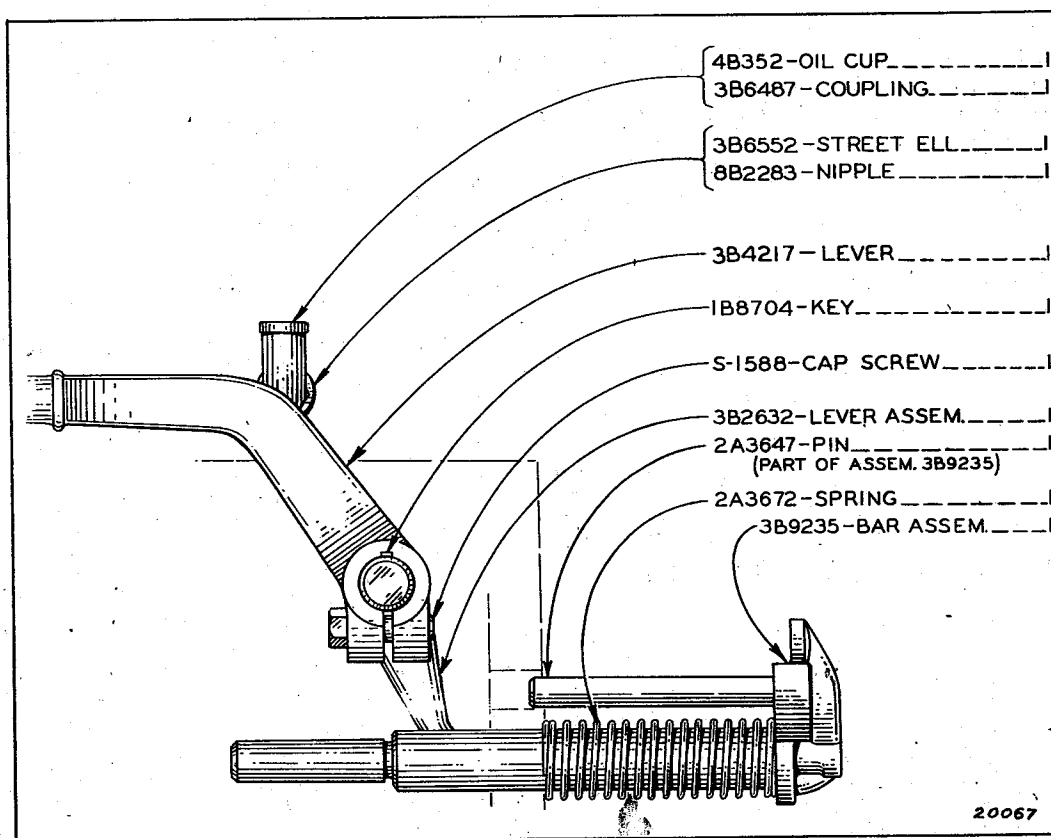
4B389 MAGNETO PARTS (RC-2H)Numbers shown in *(italics)* are "Eisemann" part numbers. (See Page 174)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



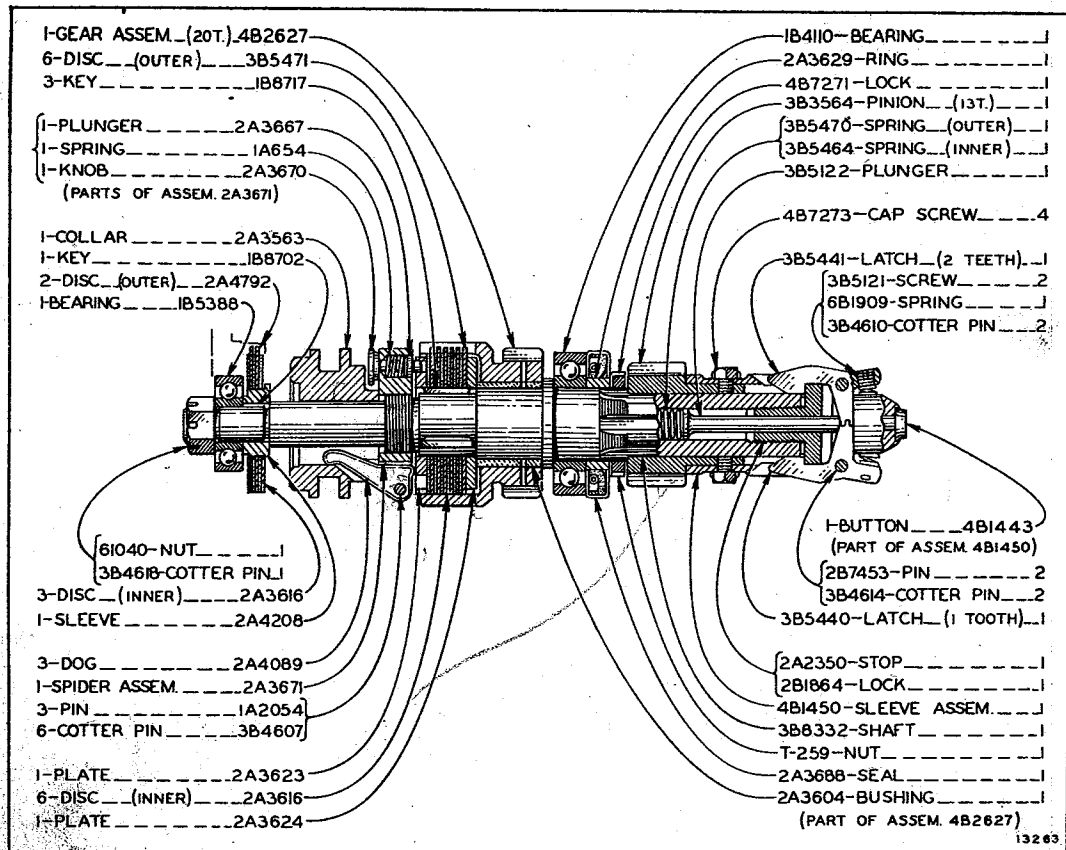
4B389 MAGNETO PARTS (RC-2H)

Numbers shown in *(italics)* are "Eisemann" part numbers. (See Page 174)

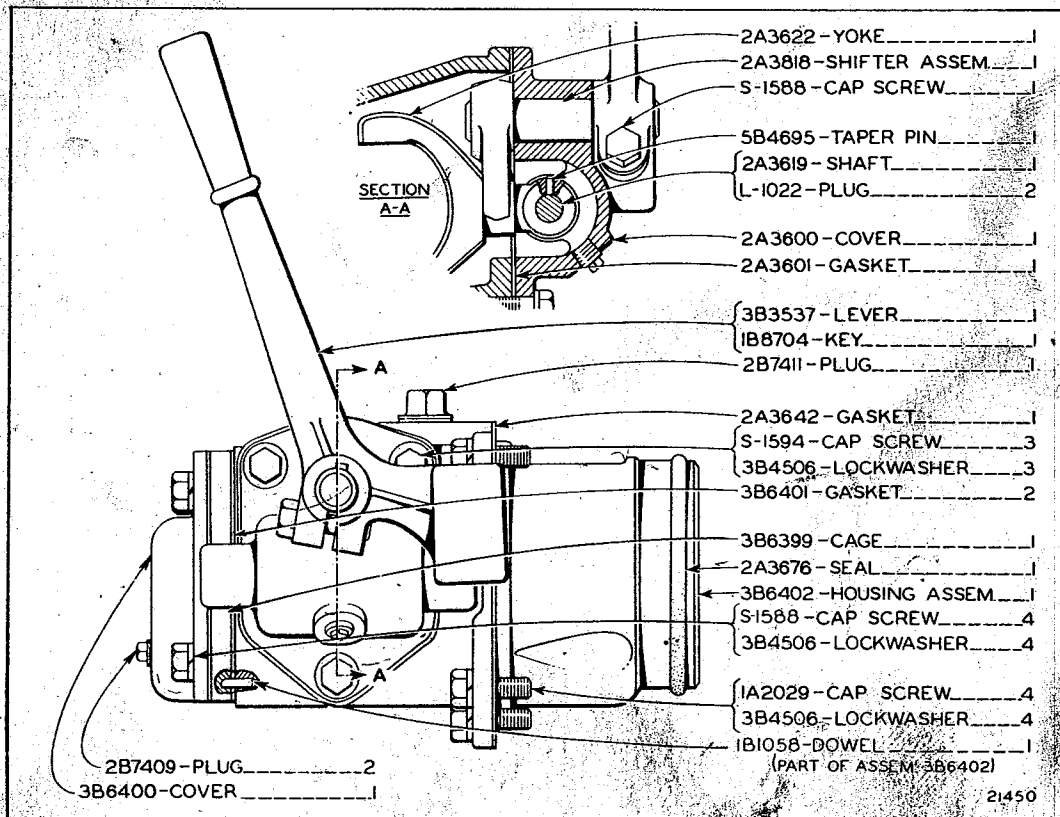


STARTER PINION CONTROL

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



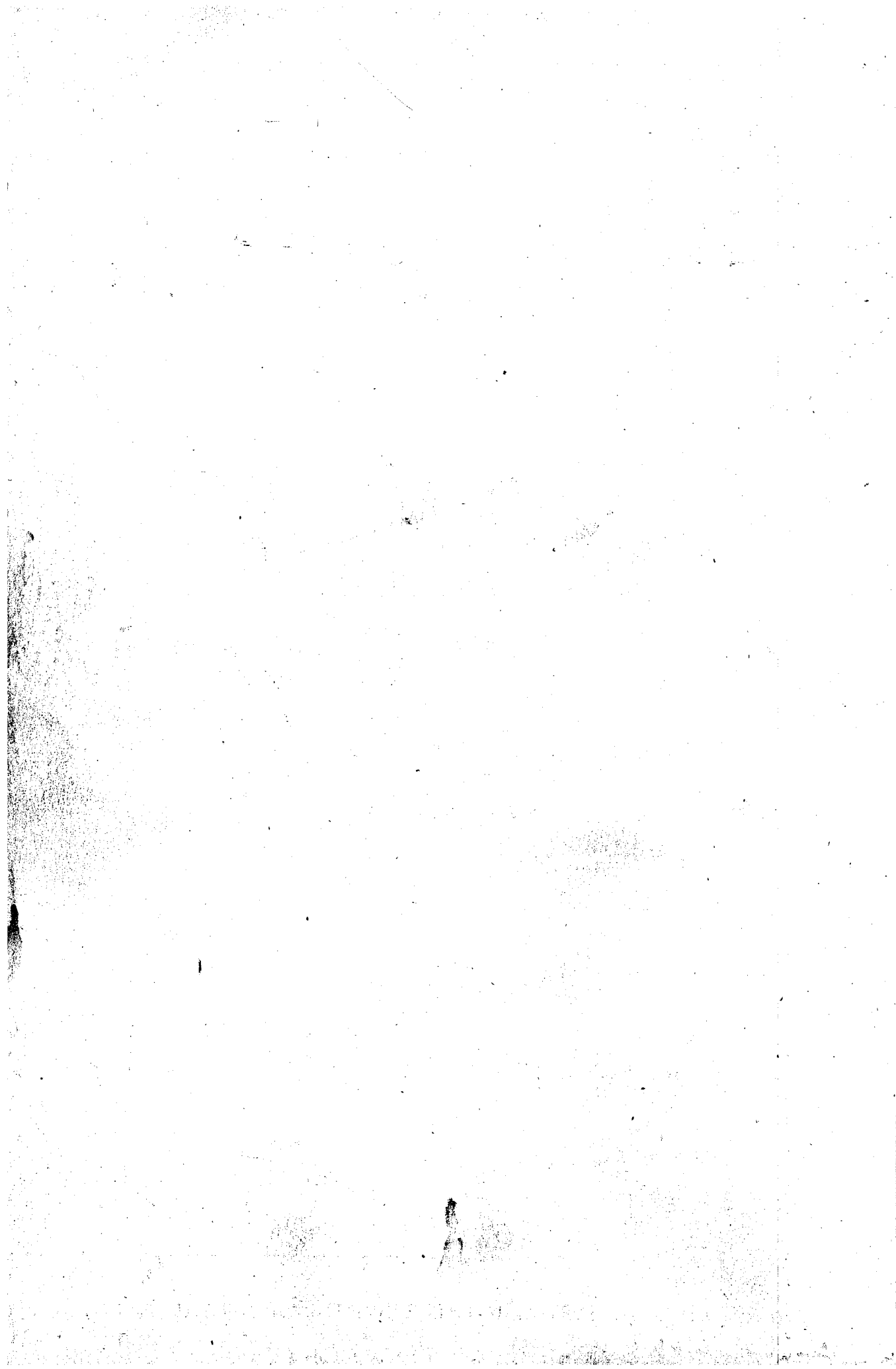
CLUTCH AND STARTER PINION

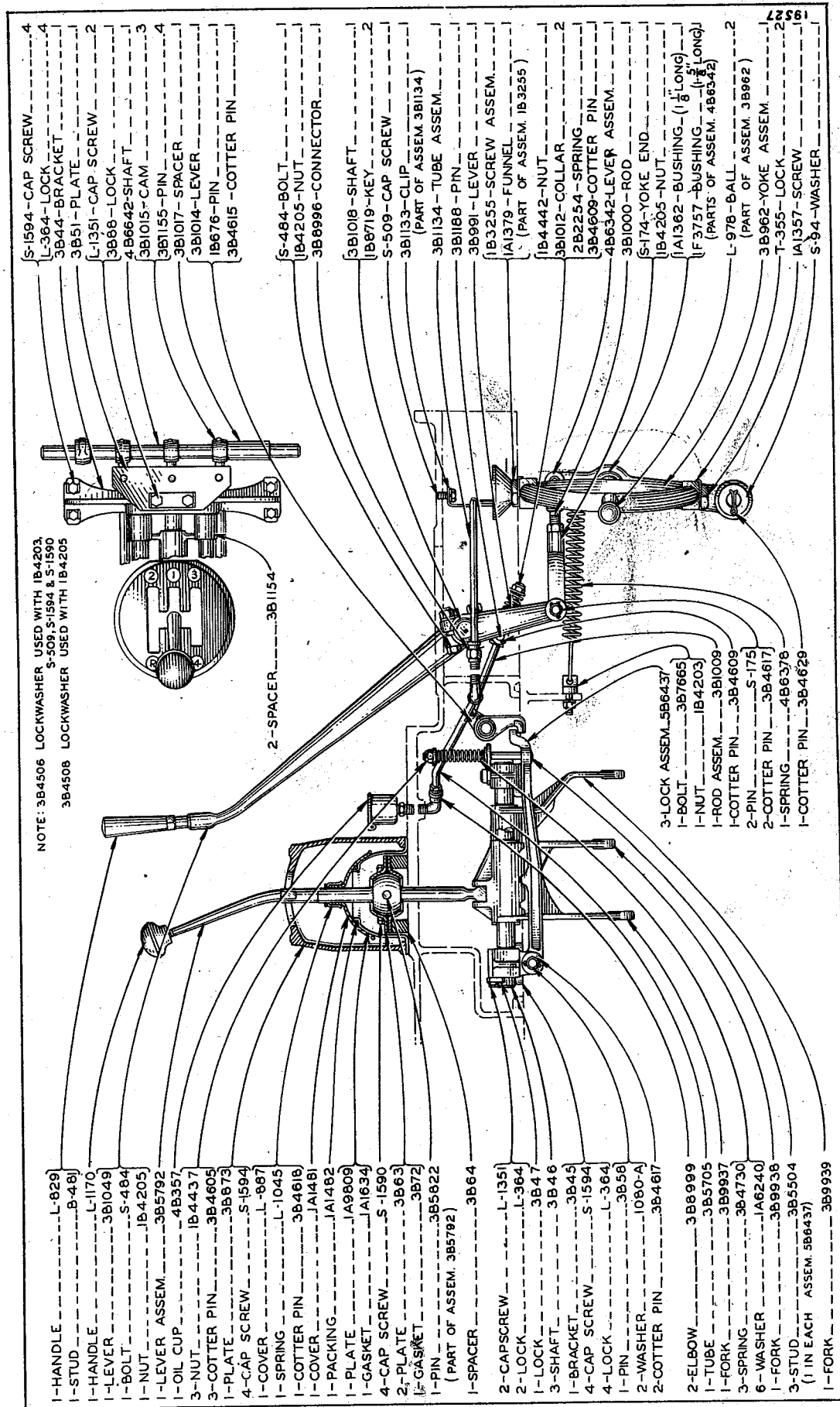


CLUTCH CONTROL AND HOUSING

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

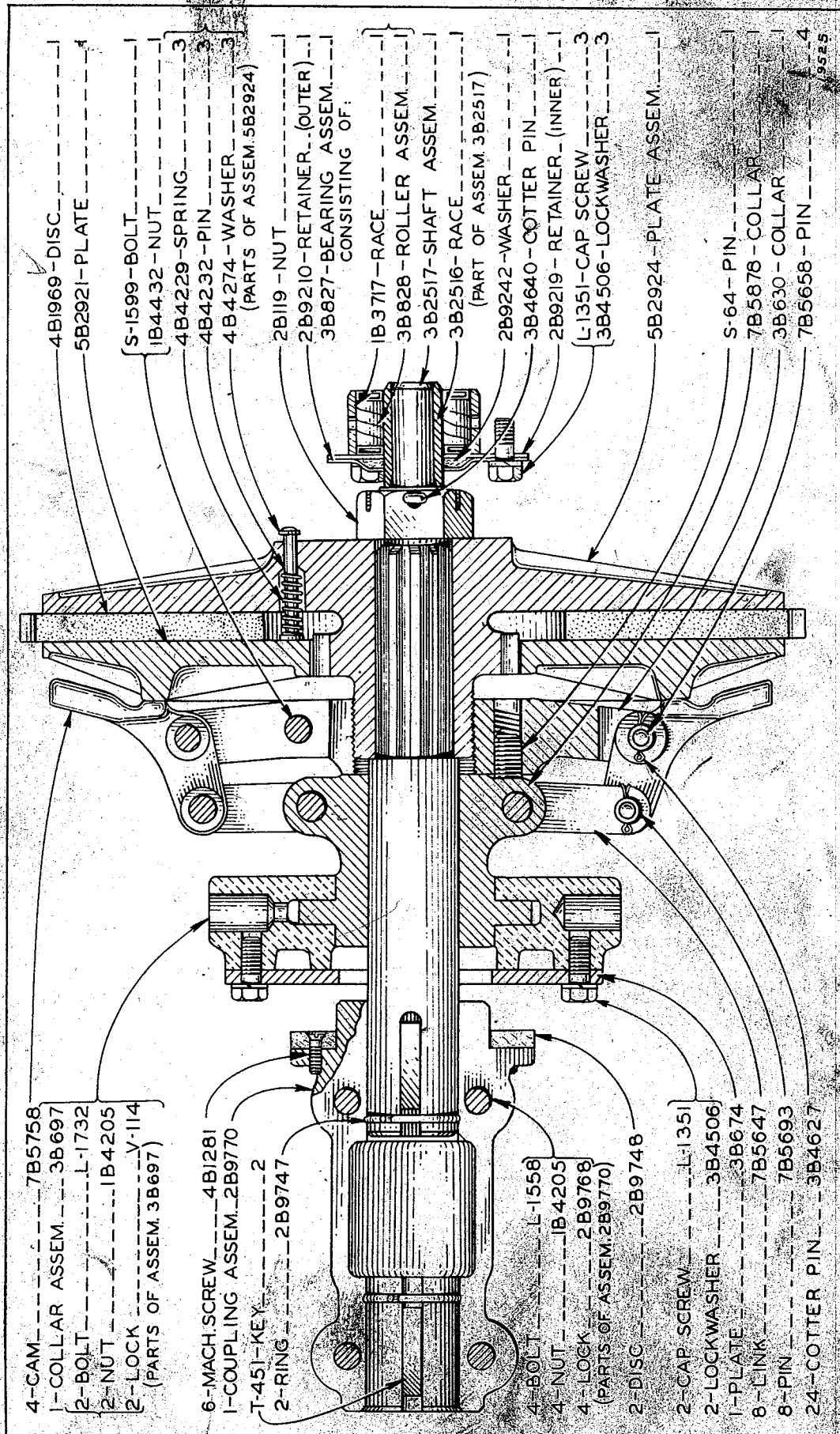
Clutch, Transmission and Chassis





GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL
Refer also to Pages 122 and 126 for special parts

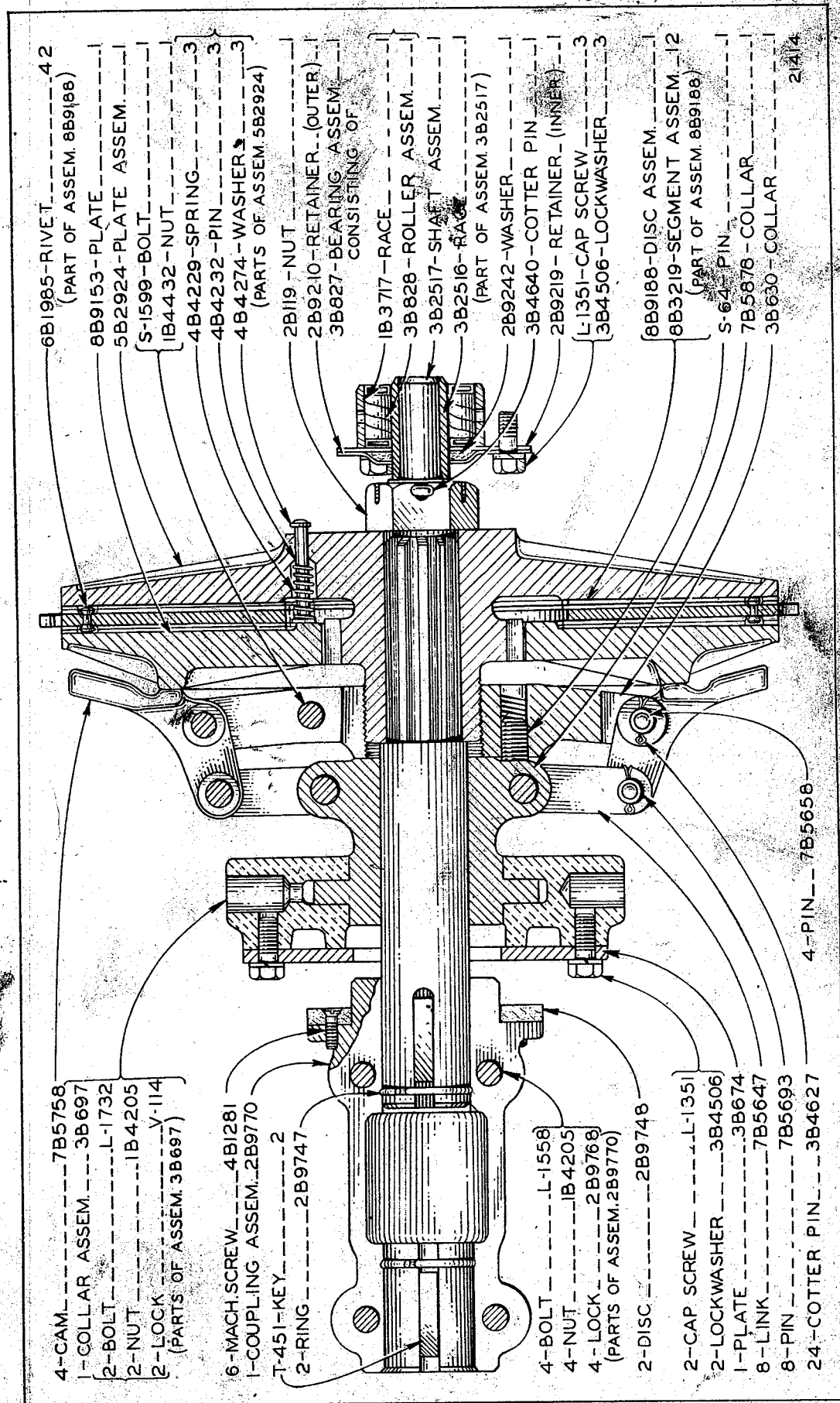
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



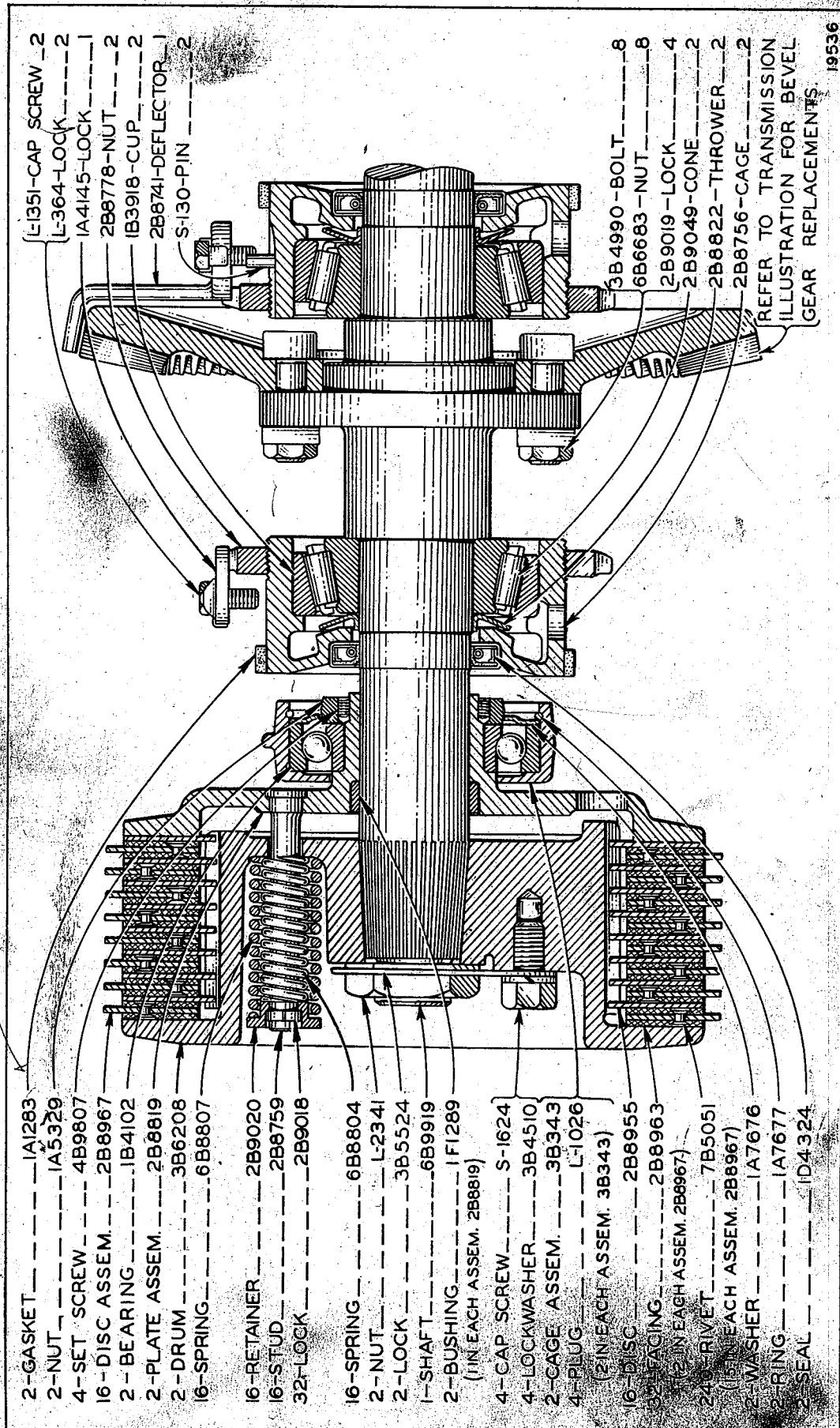
FLYWHEEL CLUTCH

Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8244 Inclusive
 Refer also to Page 137 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

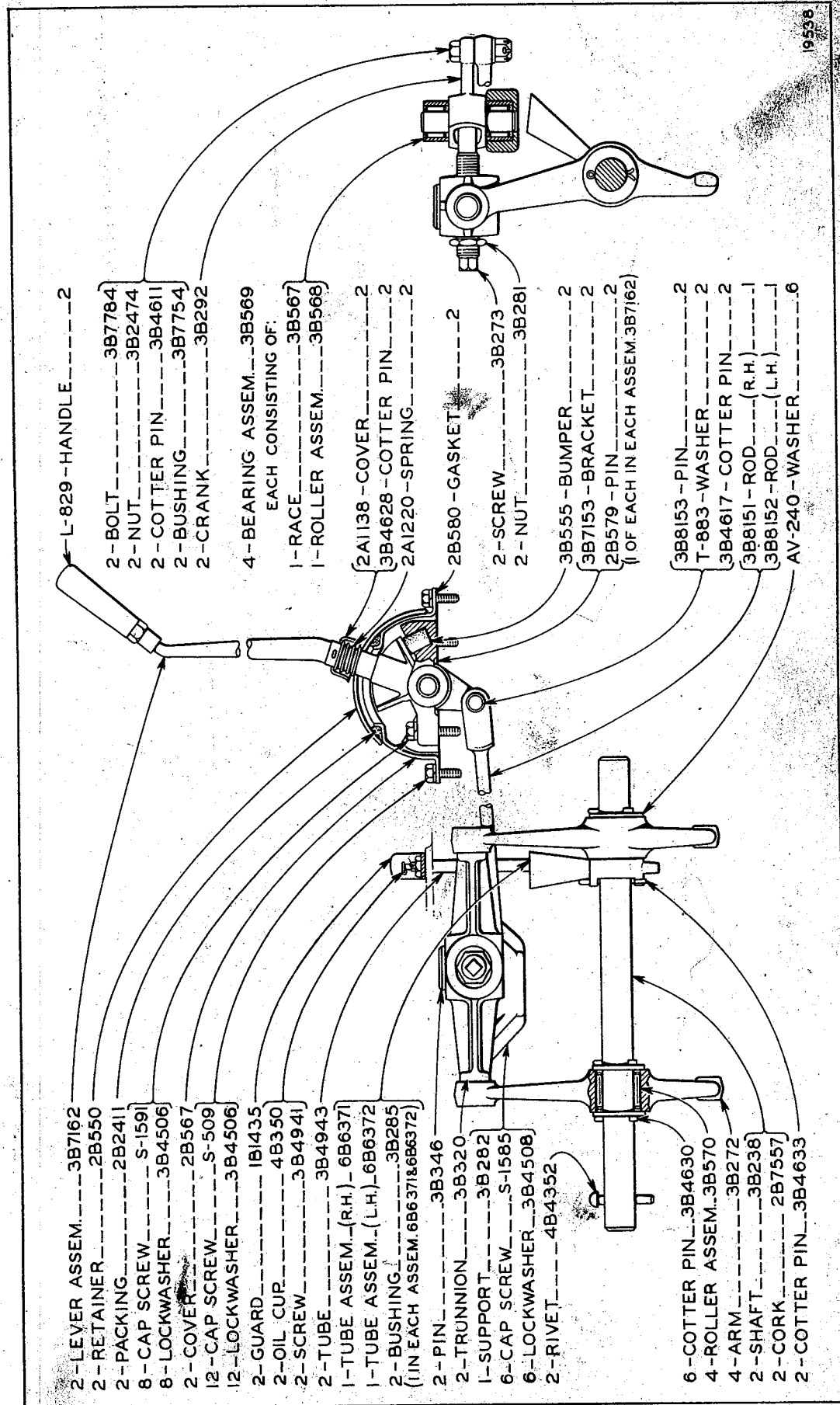


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH

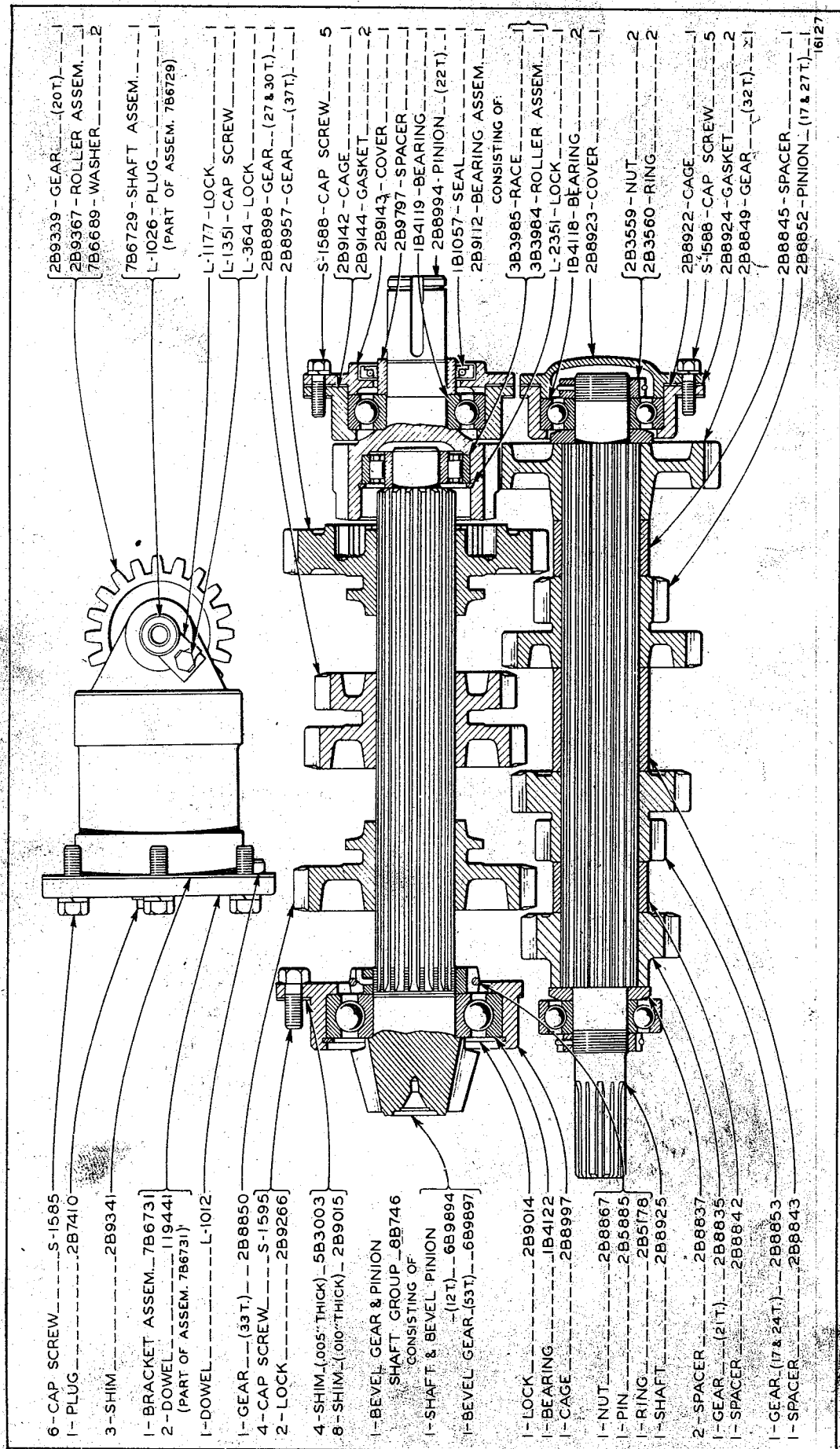
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



19558

STEERING CLUTCH CONTROL
Refer also to Pages 122 and 126 for special parts

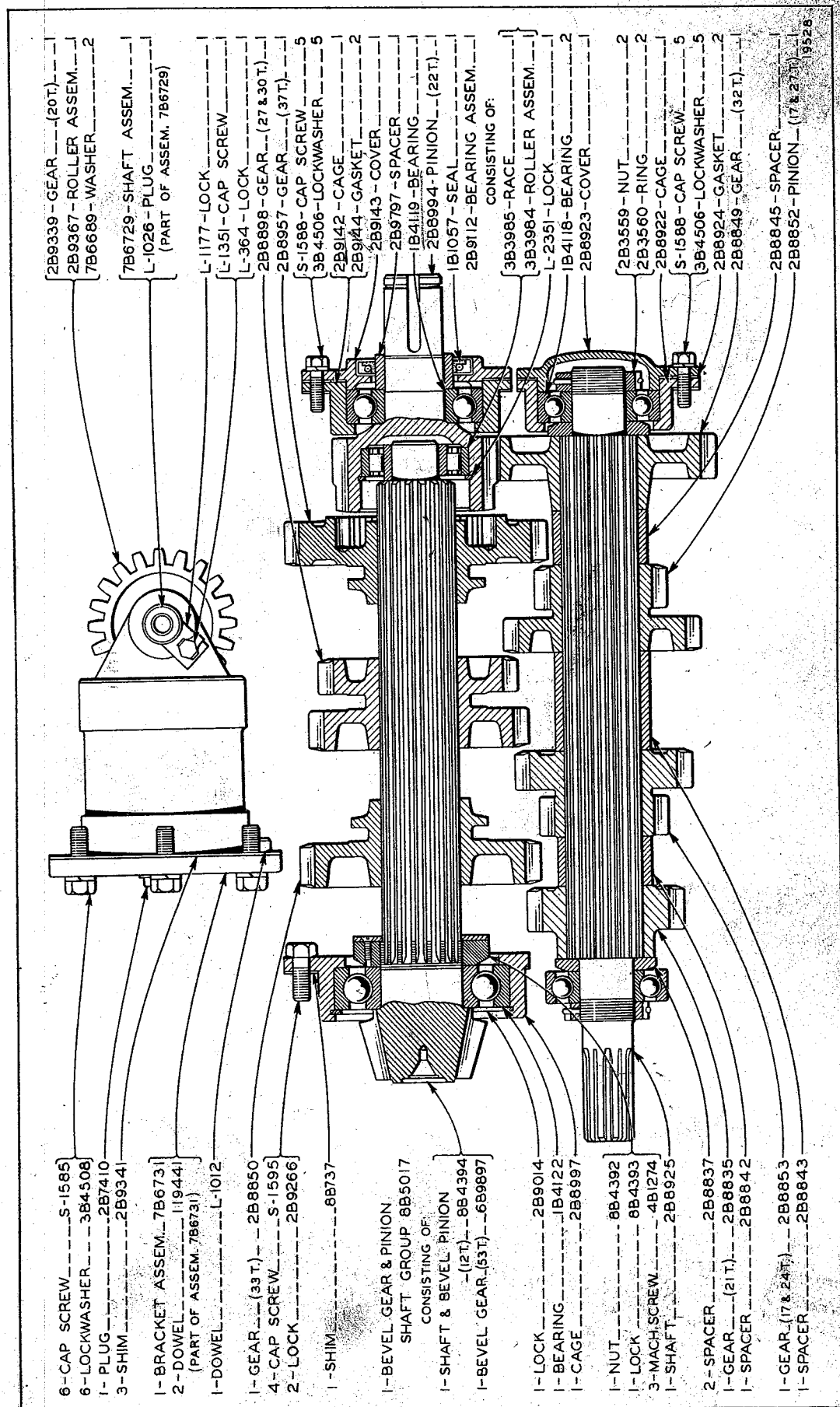
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRANSMISSION

Serial No. 7J5104 to 7J5247 Inclusive

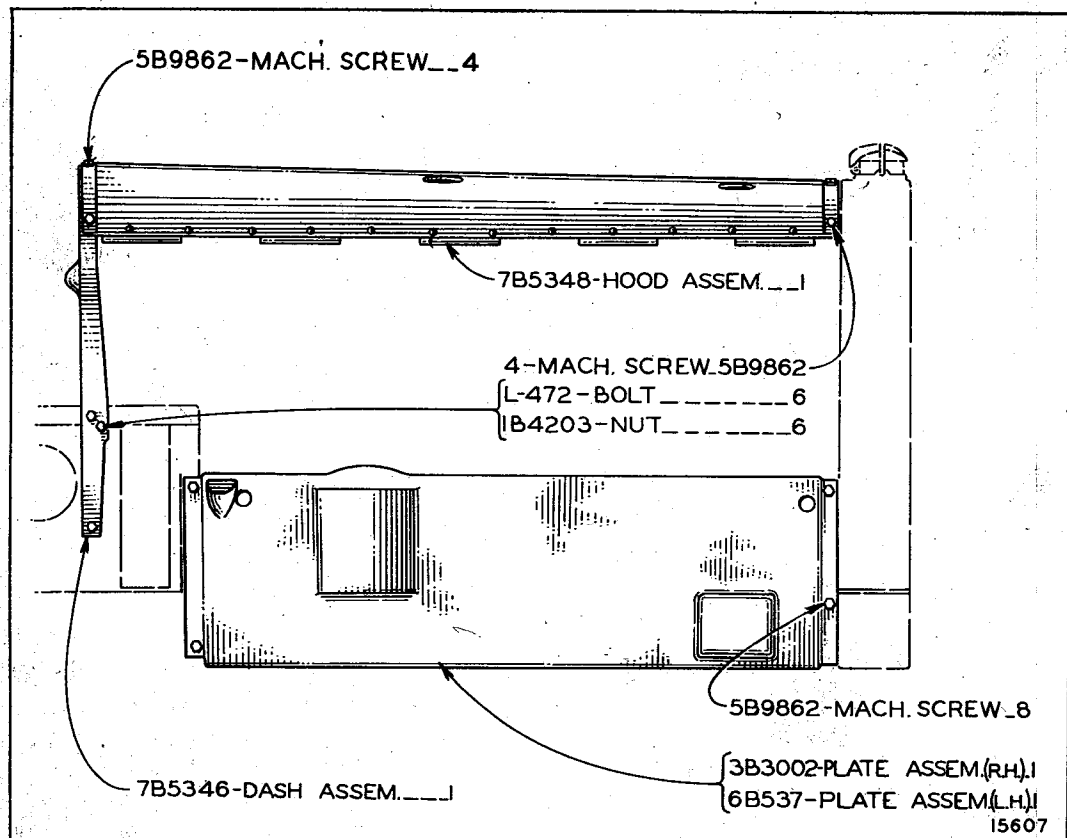
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

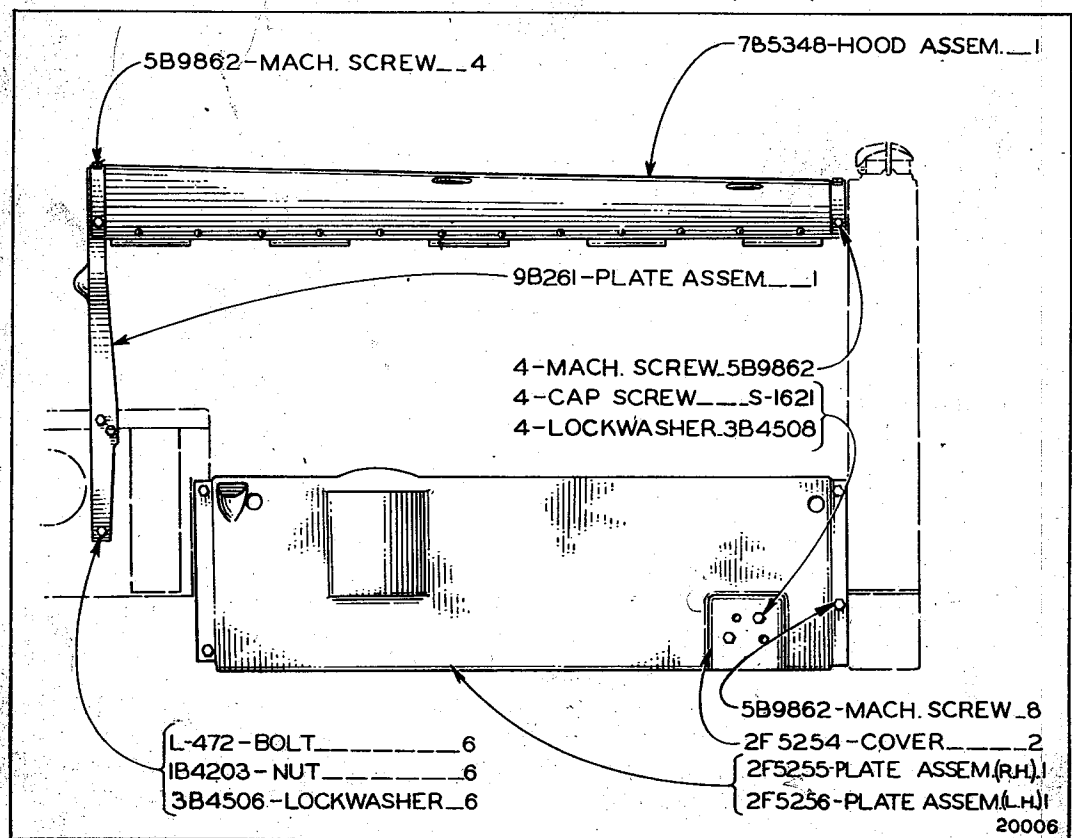
TRANSMISSION

Serial No. 7J5248 to 7J9999 Inclusive, 2T1 to 2T1999 Inclusive and 5T1 and Up

**HOOD AND DASH**

Serial No. 7J5104 to 7J6501 Inclusive

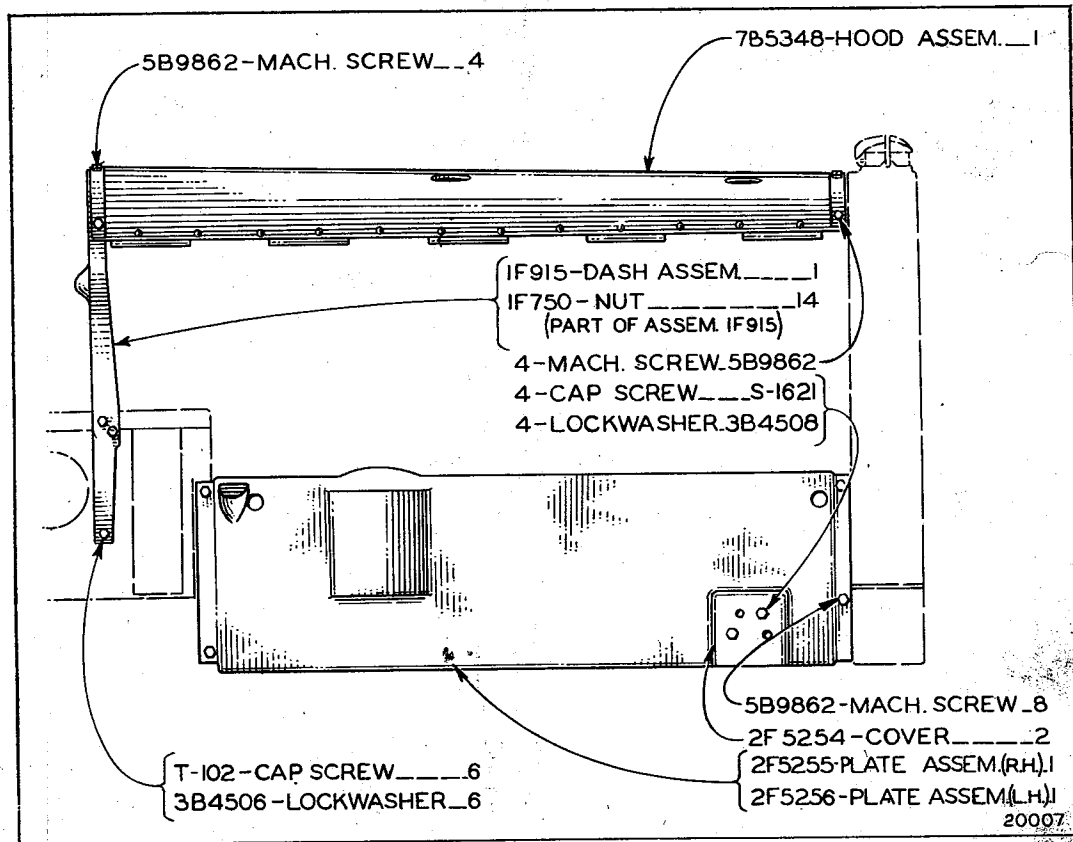
Refer also to Pages 111 to 114 and 124 for special parts

**HOOD AND DASH**

Serial No. 7J6502 to 7J7647 Inclusive

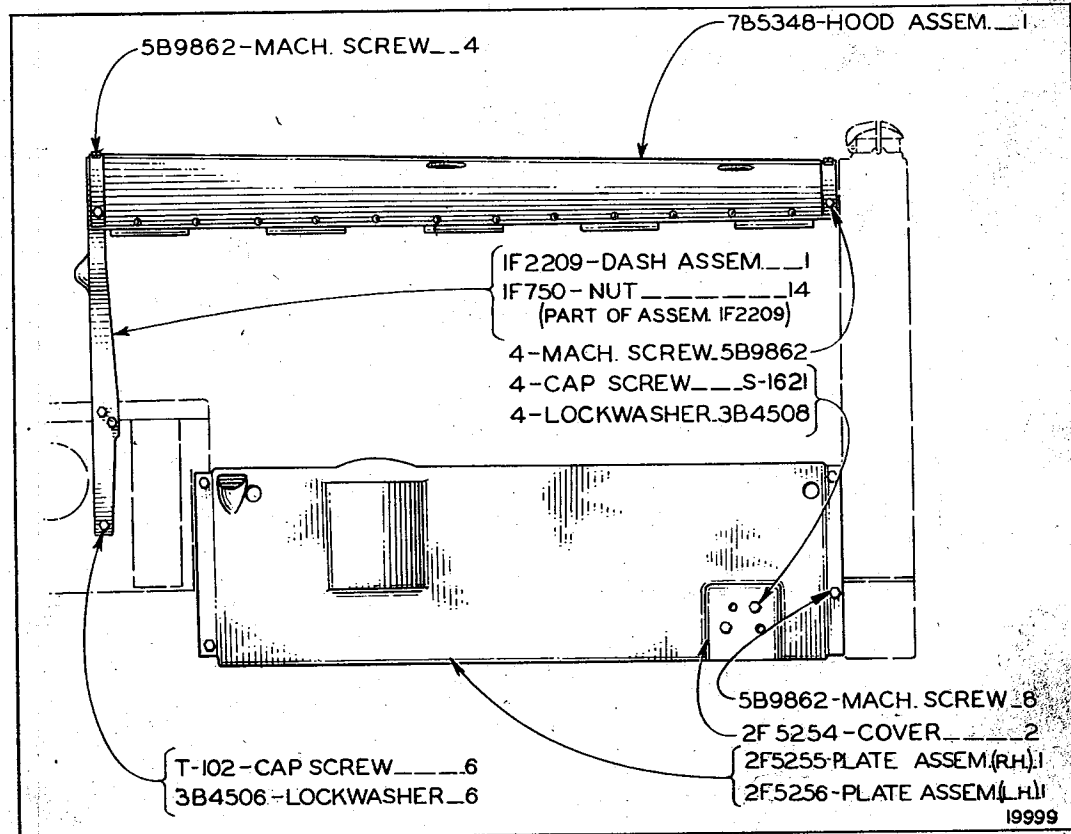
Refer also to Pages 111 to 114 and 124 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**HOOD AND DASH**

Serial No. 7J7648 to 7J7848 Inclusive

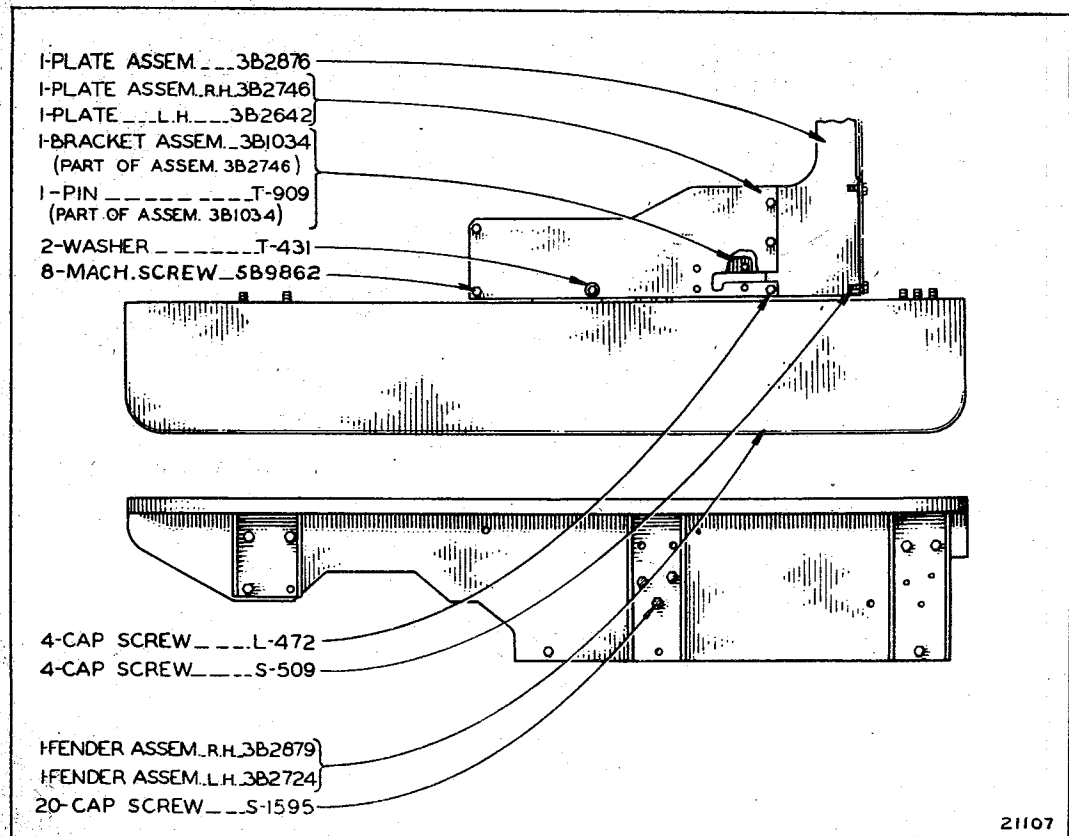
Refer also to Pages 111 to 114 and 124 for special parts

**HOOD AND DASH**

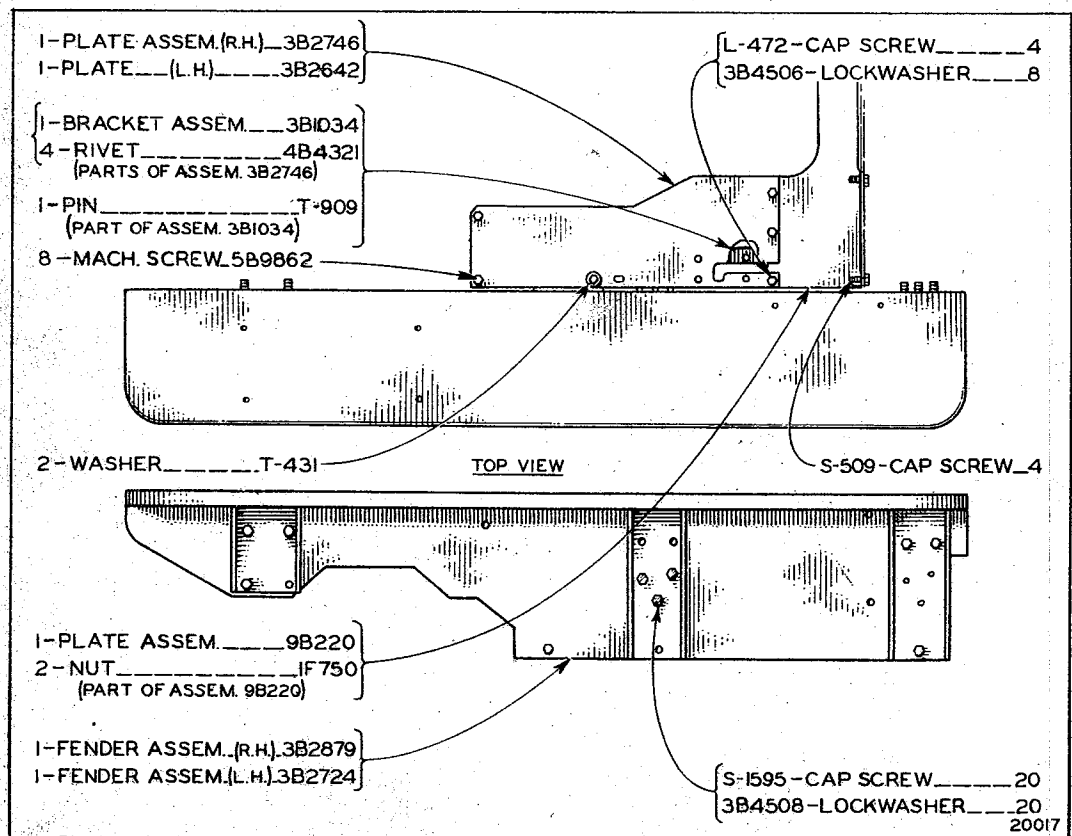
Serial No. 7J7849 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

Refer also to Pages 111 to 114 and 124 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

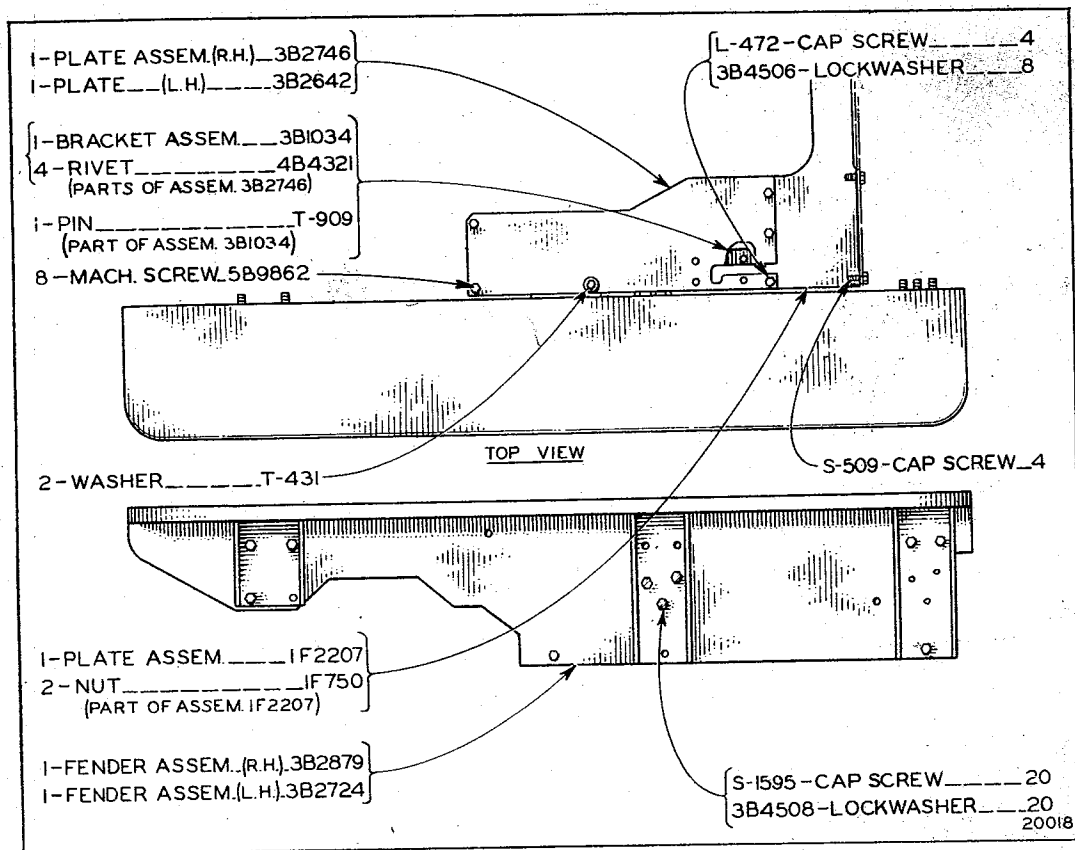
**FENDERS**

Serial No. 7J5104 to 7J6501 Inclusive
Refer also to Pages 115 and 125 for special parts

**FENDERS**

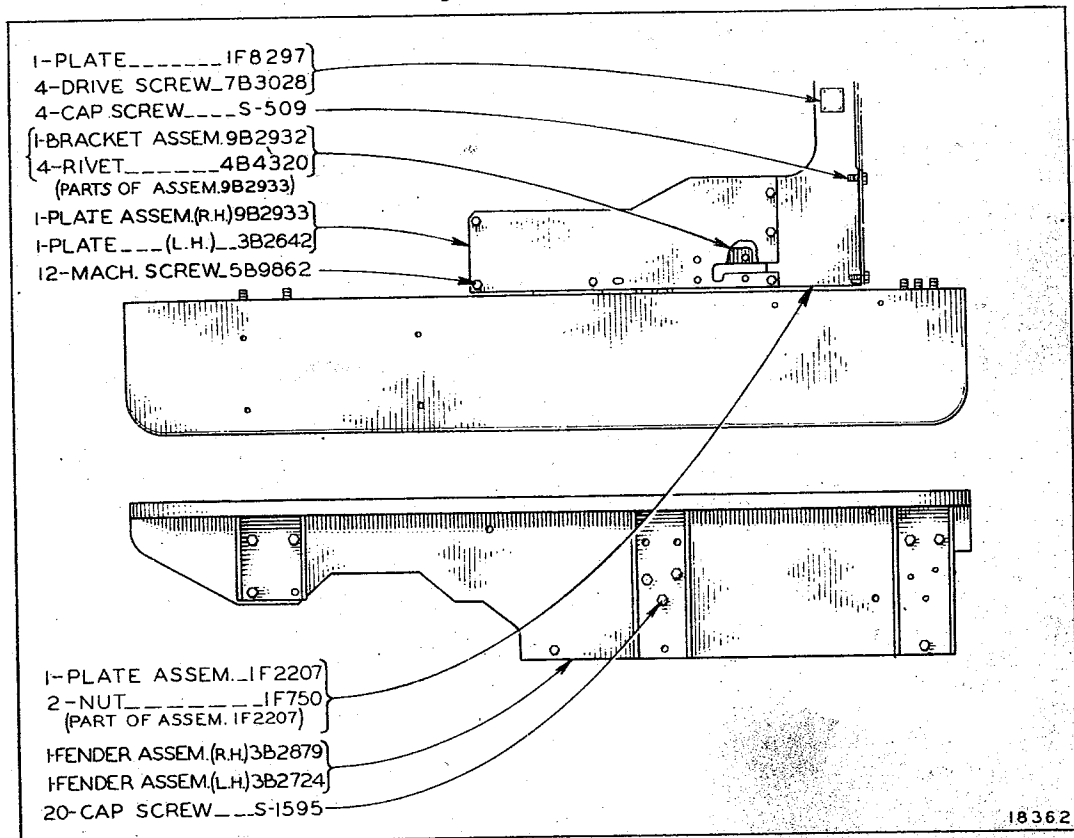
Serial No. 7J6502 to 7J7848 Inclusive
Refer also to Pages 115 and 125 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FENDERS

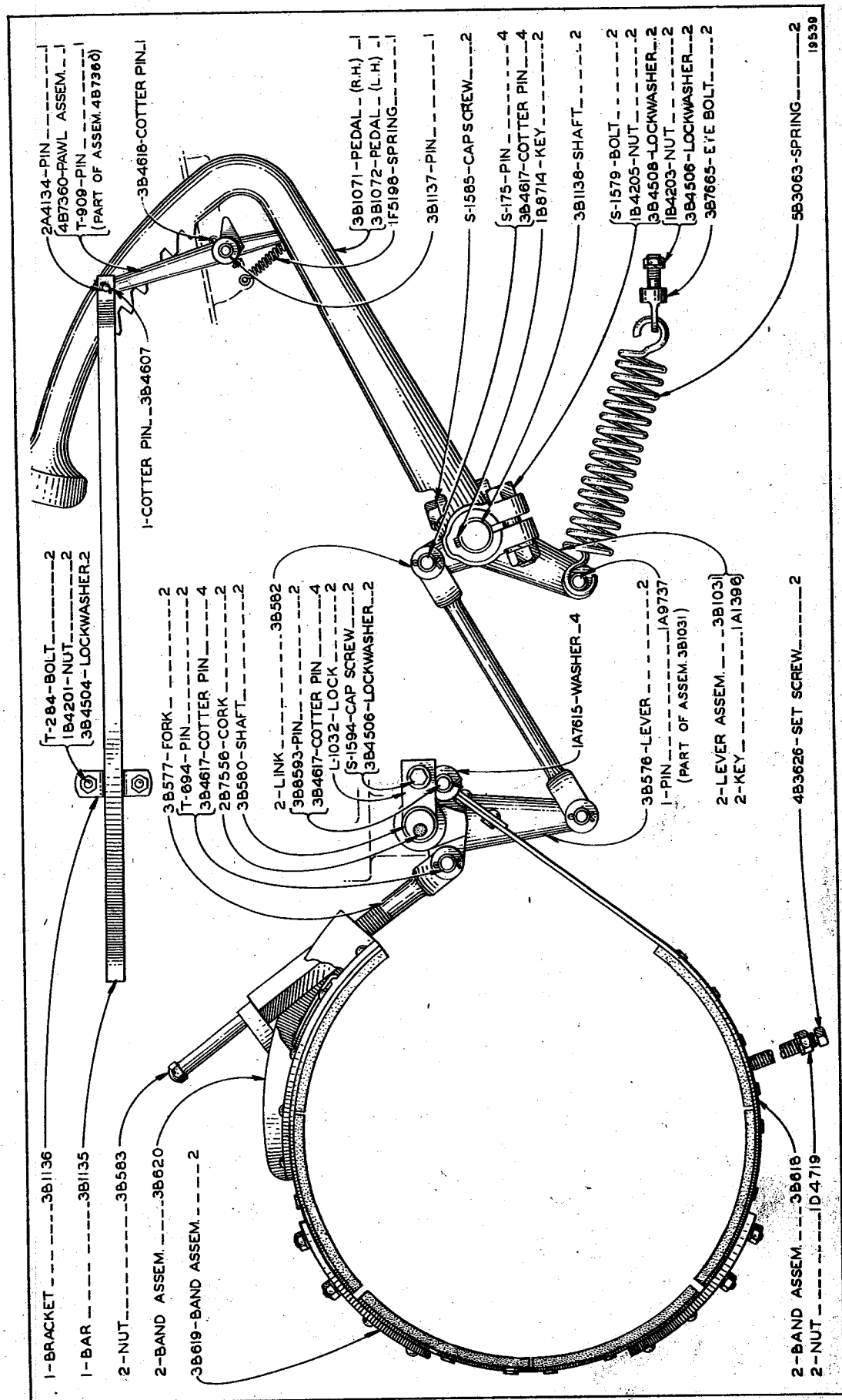
Serial No. 7J7849 to 7J8834 Inclusive
Refer also to Pages 115 and 125 for special parts



FENDERS

Serial No. 7J8835 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up
Refer also to Pages 115 and 125 for special parts

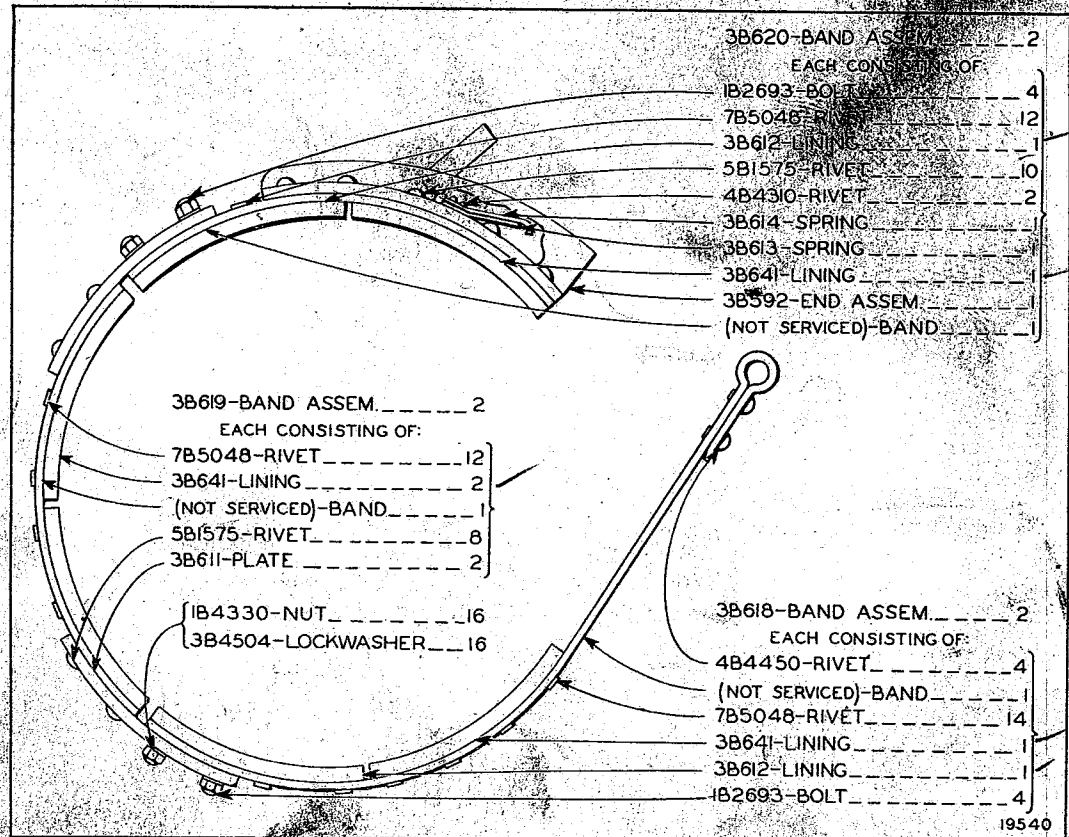
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



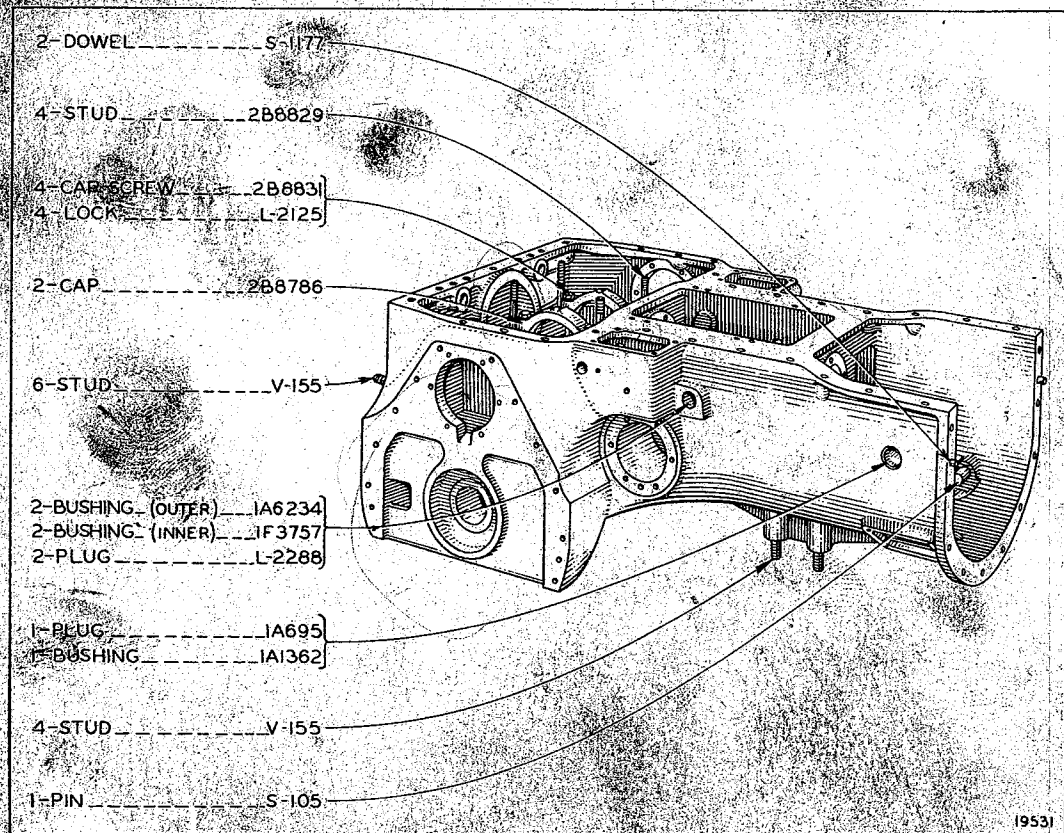
BRAKES

Serial No. 7J8835 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up
 Brake Band Assembly parts shown on Page 74. Refer also to Pages 122 and 126 for special parts.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS.

**BRAKE BAND ASSEMBLIES**

Serial No. 7J8835 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 2T1 and Up

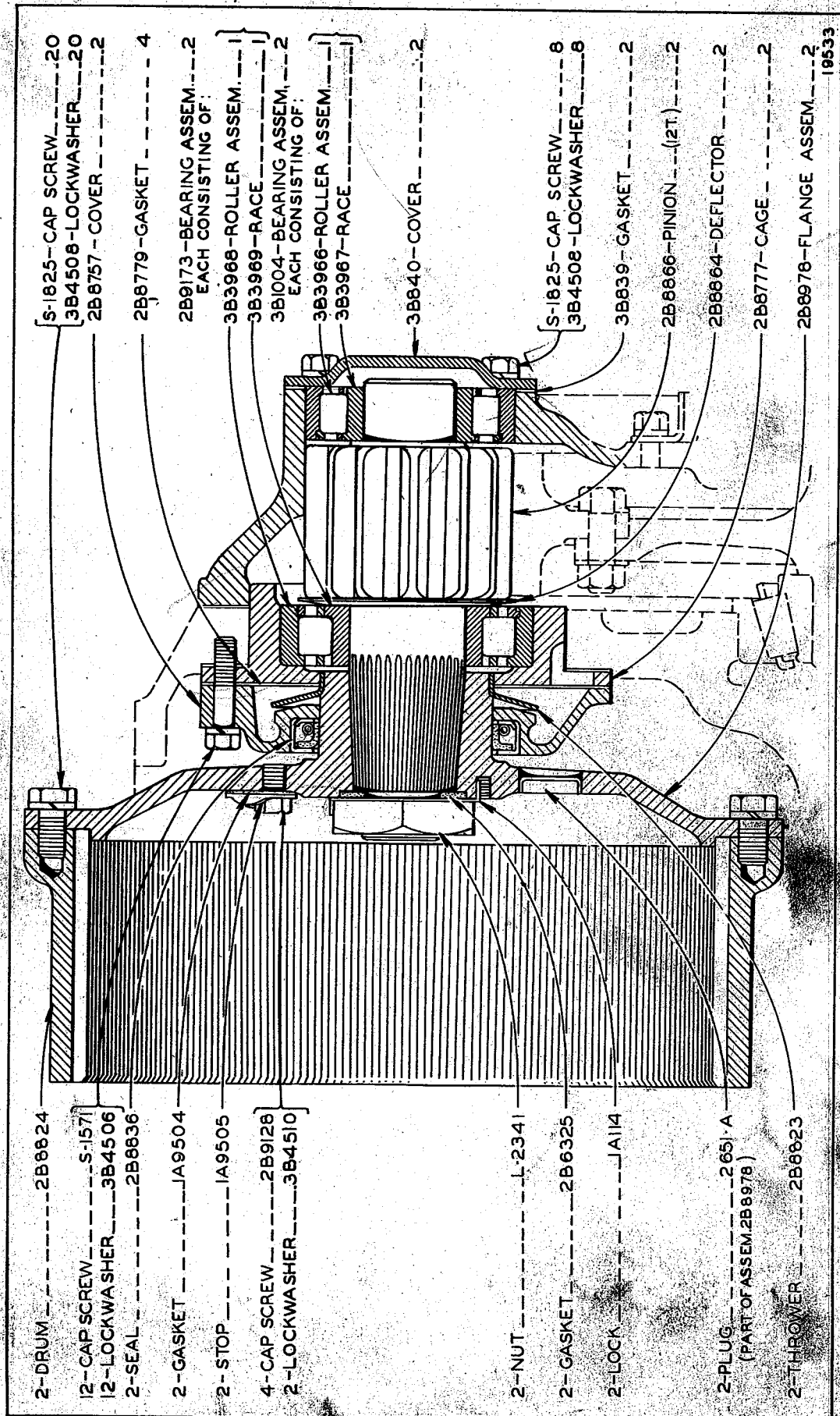
**1F9539 TRANSMISSION CASE ASSEMBLY**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

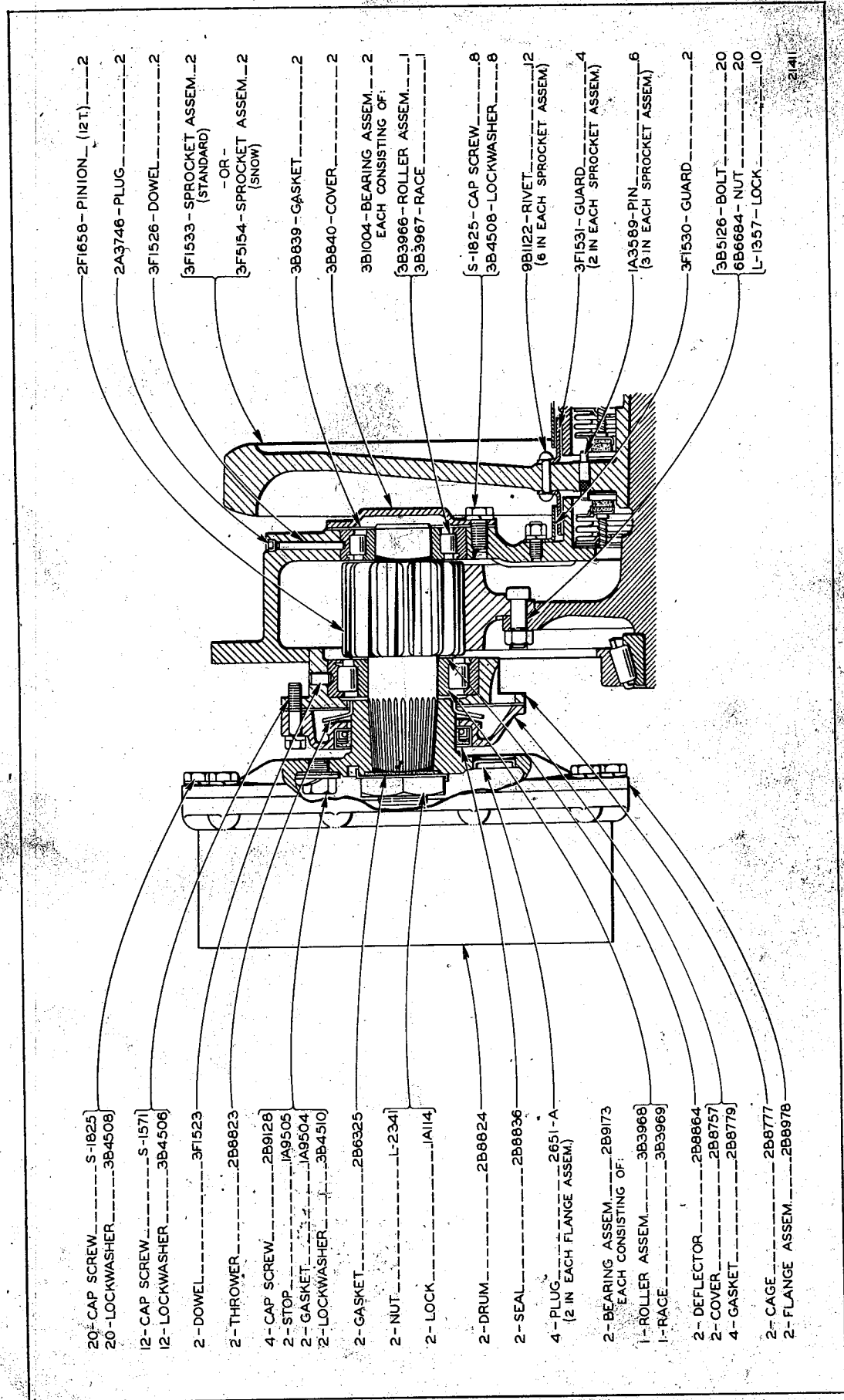
D4 7J5104 THRU 7J9999 2T1 → 2T 8269



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

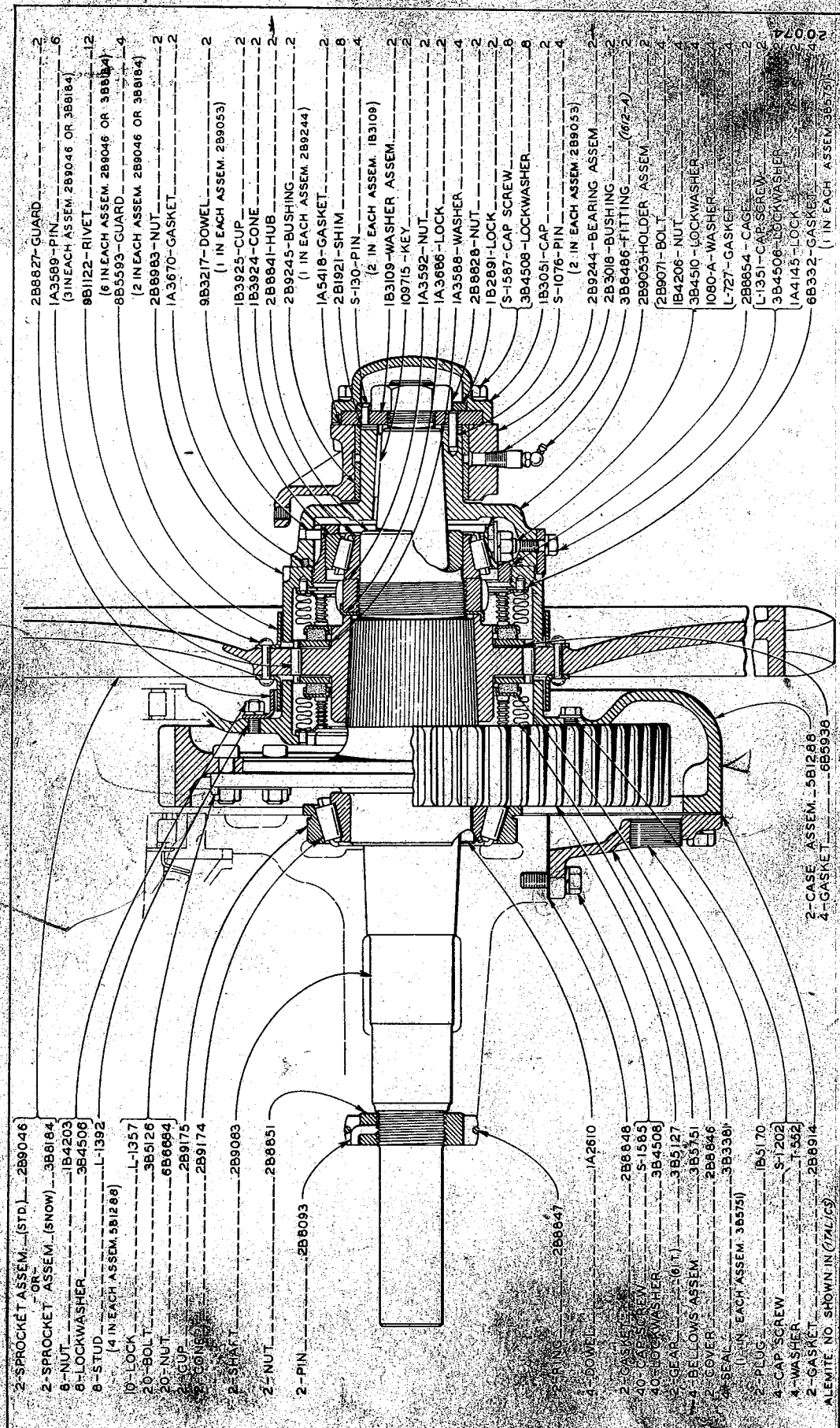
FINAL DRIVE

Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8269 Inclusive



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

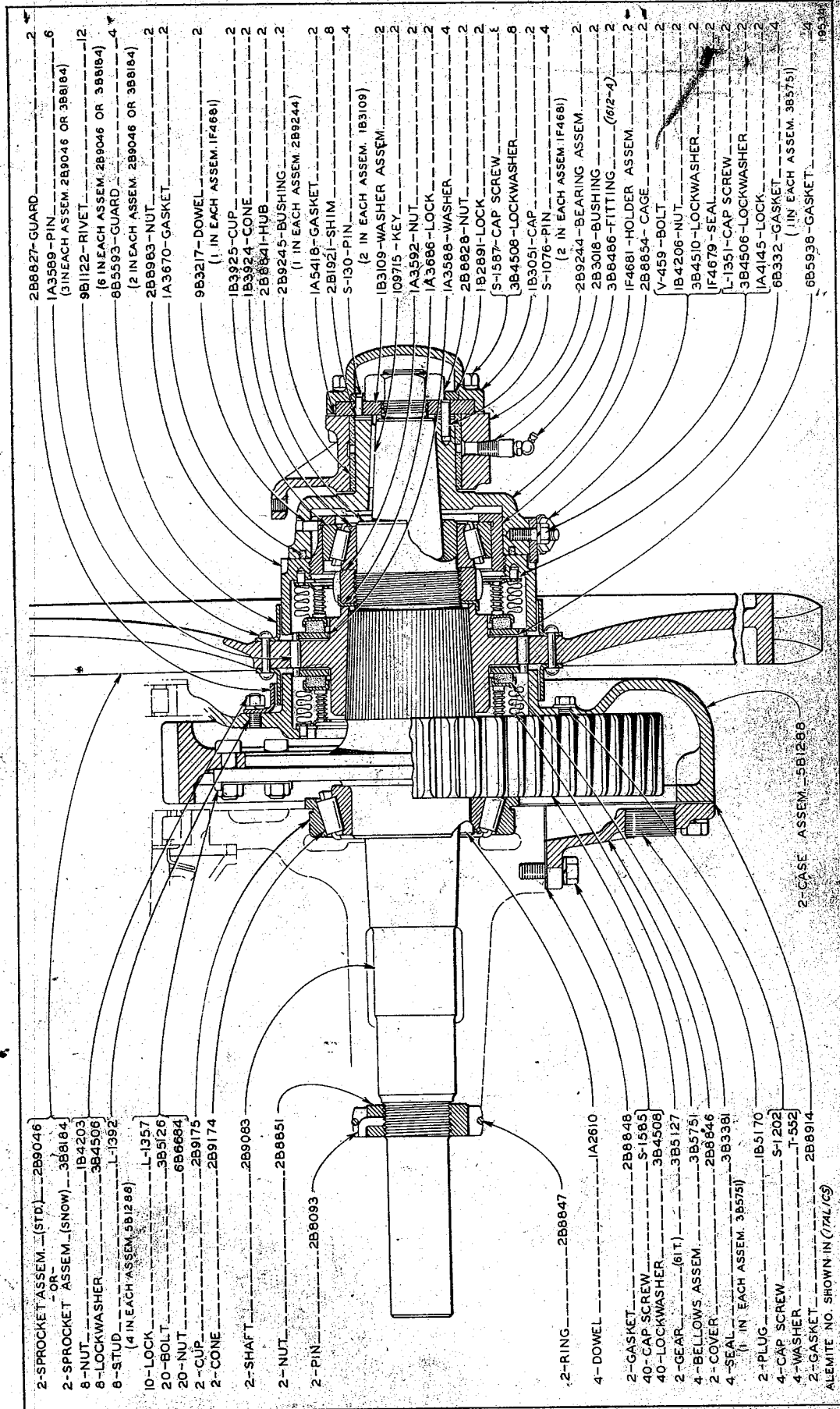
FINAL DRIVE
Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up



FINAL DRIVE

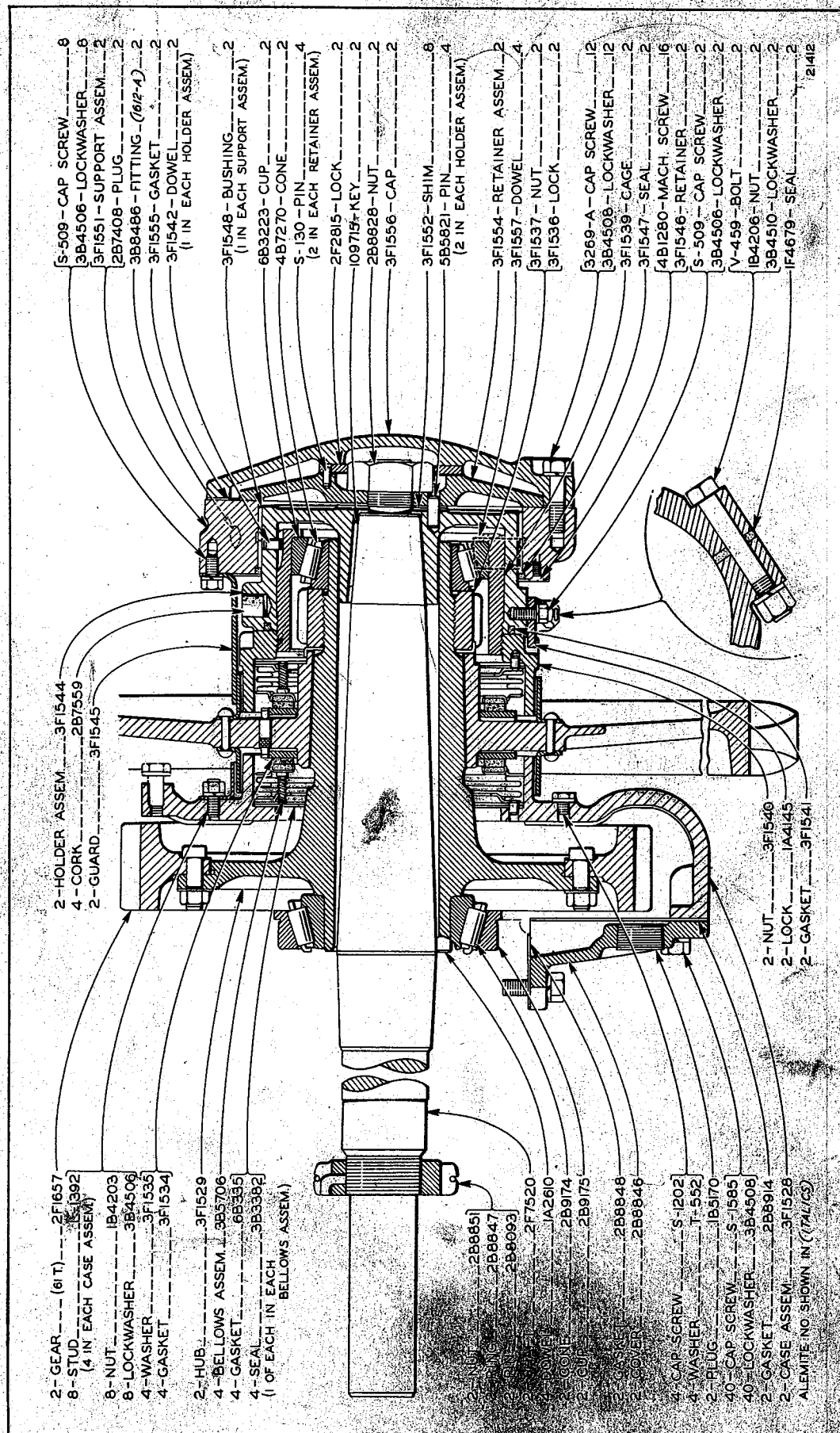
Serial No. 7J5104 to 7J8619 Inclusive

Refer also to Pages 159, 160, 163 and 164 for special parts



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

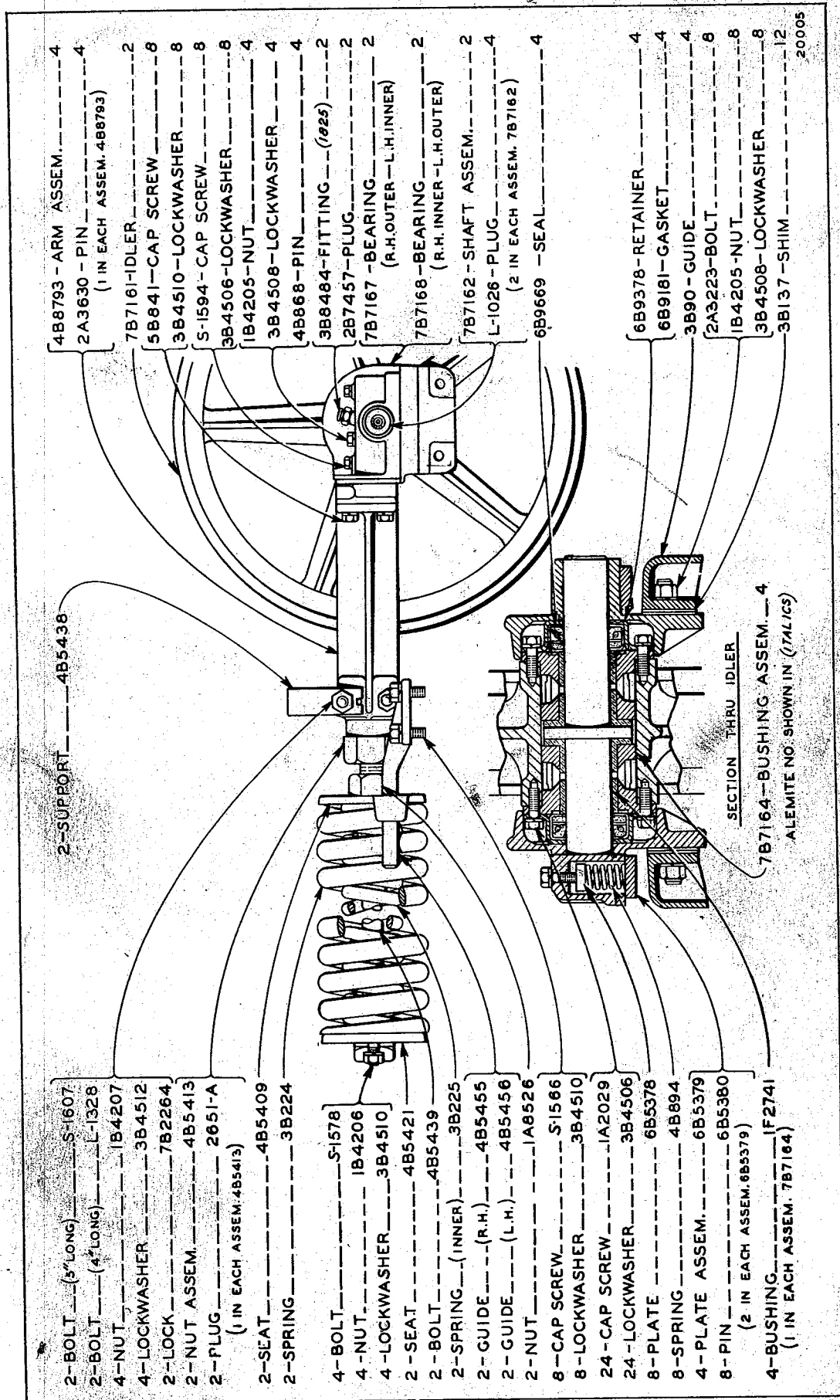
FINAL DRIVE
 Serial No. 7J8620 to 7J9999 inclusive and 2T1 to 2T8269 inclusive
 Refer to Pages 152, 160, 163 and 164 for special parts



FINAL DRIVE

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up
Refer also to Pages 161, 162, 163 and 165 for special parts

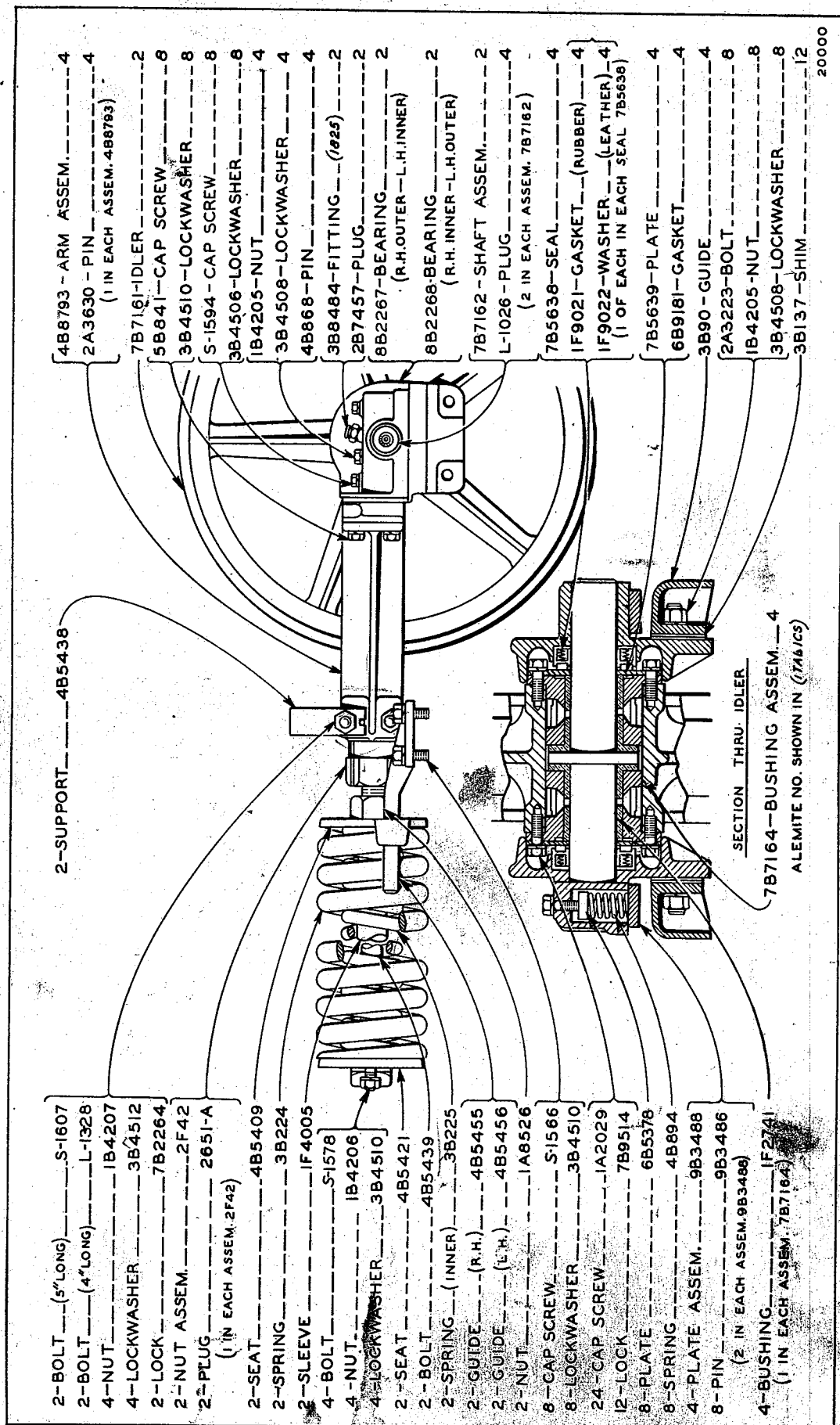
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FRONT IDLER

Serial No. 7J5104 to 7J7288 Inclusive
 Refer also to Page 156 for special parts

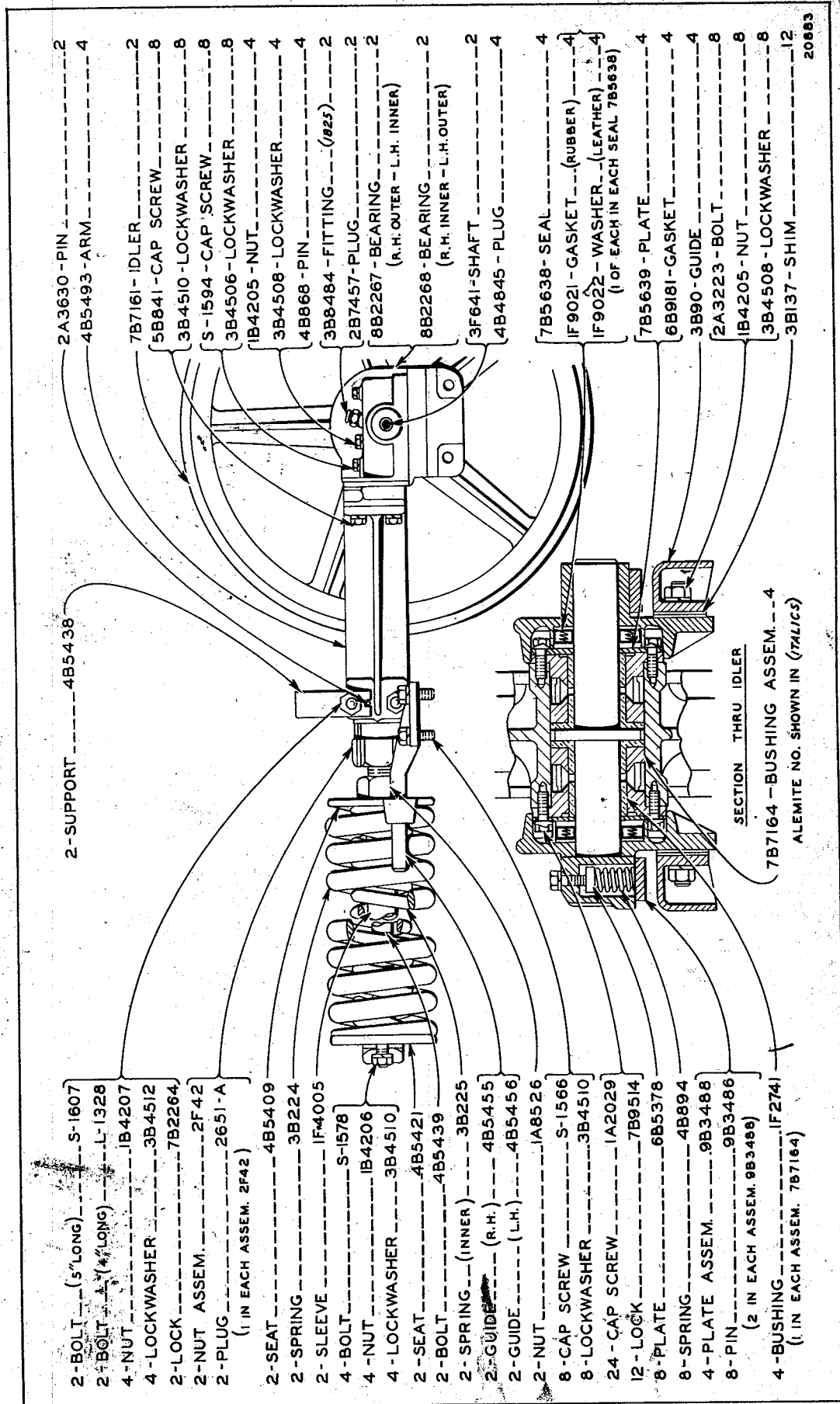
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

FRONT IDLER

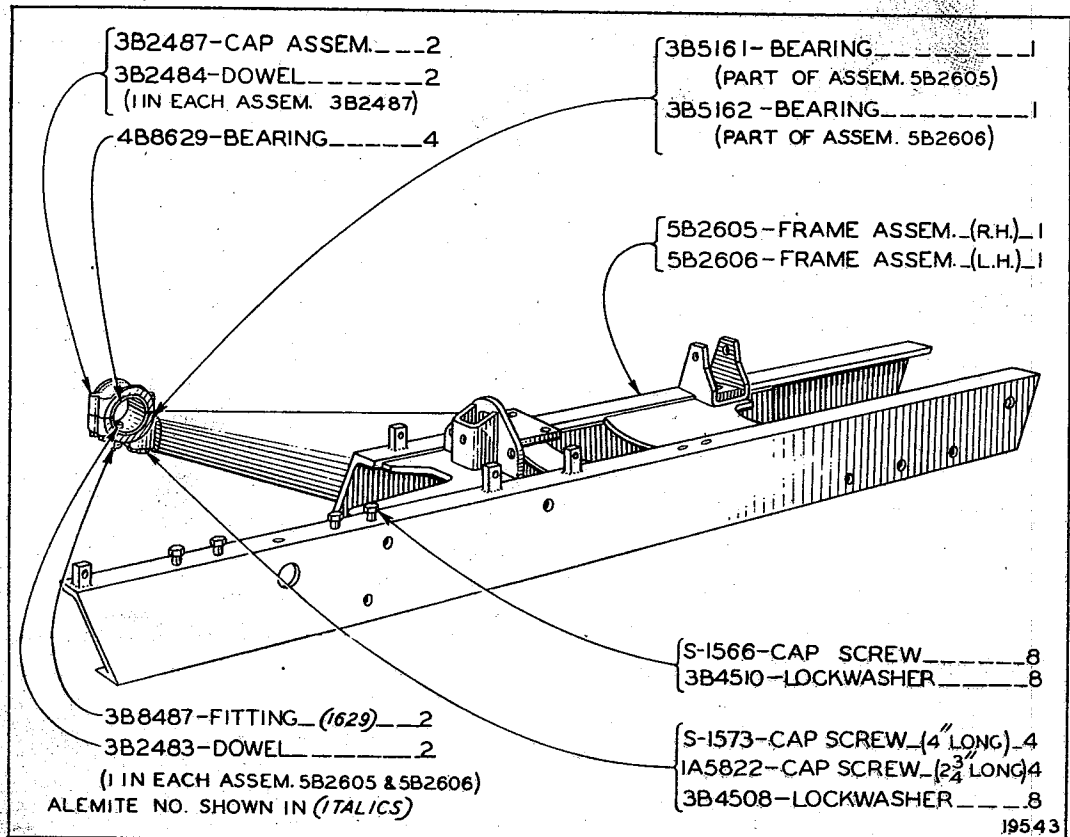
Serial No. 7J7289 to 7J9999 Inclusive and 2T1 to 2T4592 Inclusive
Refer also to Page 156 for special parts



FRONT IDLER

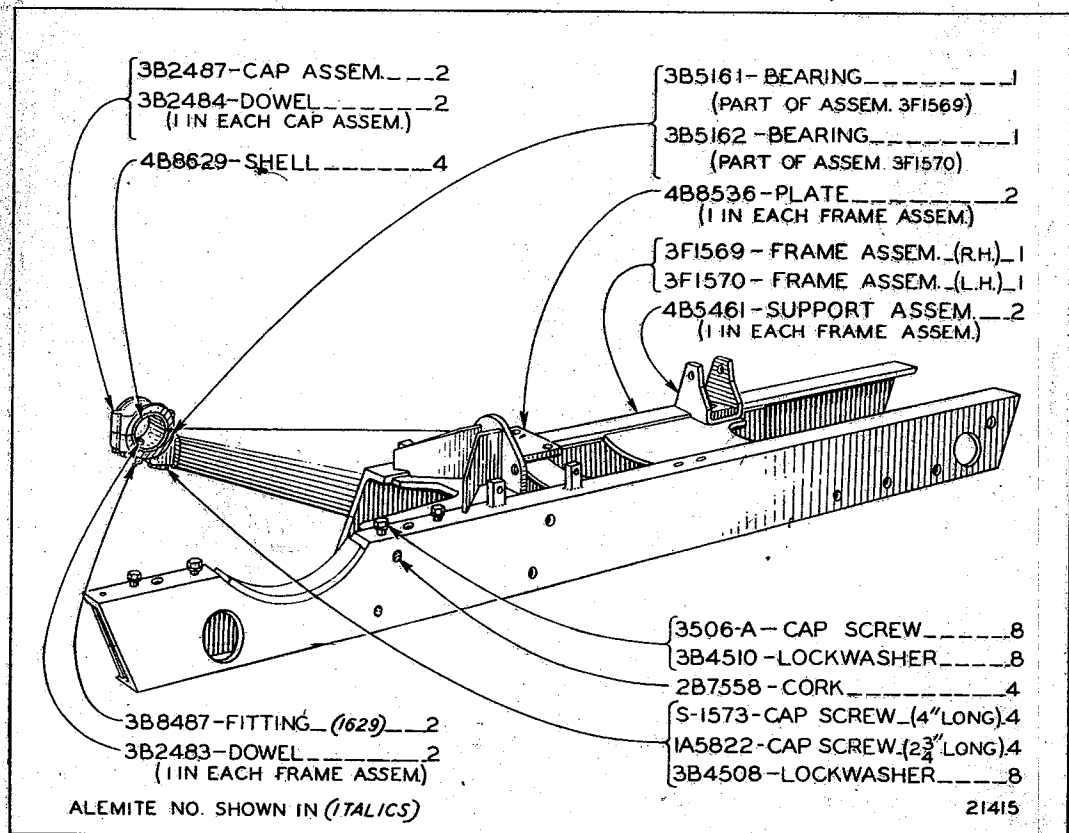
Serial No. 2T4593 to 2T9999 Inclusive and 5T1 and Up
Refer also to Pages 156 and 157 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK ROLLER FRAME GROUP

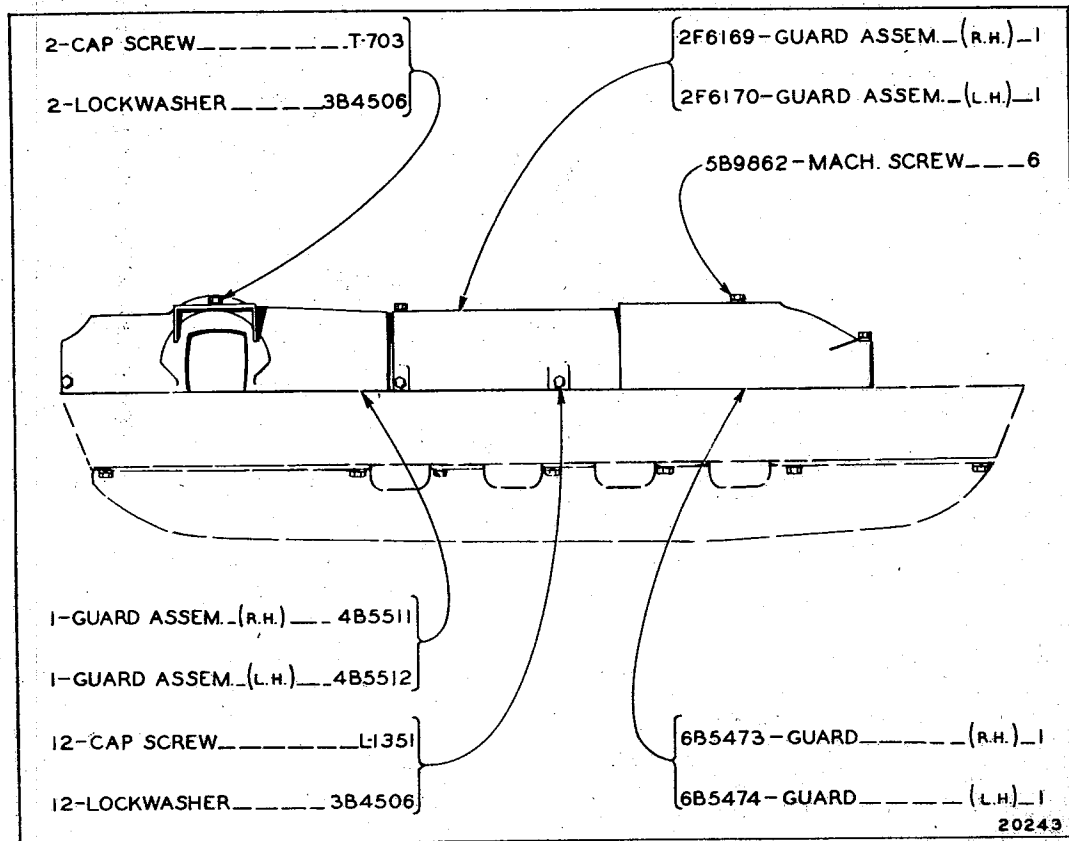
Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8269 Inclusive
Refer also to Pages 159, 160, 163 and 164 for special parts



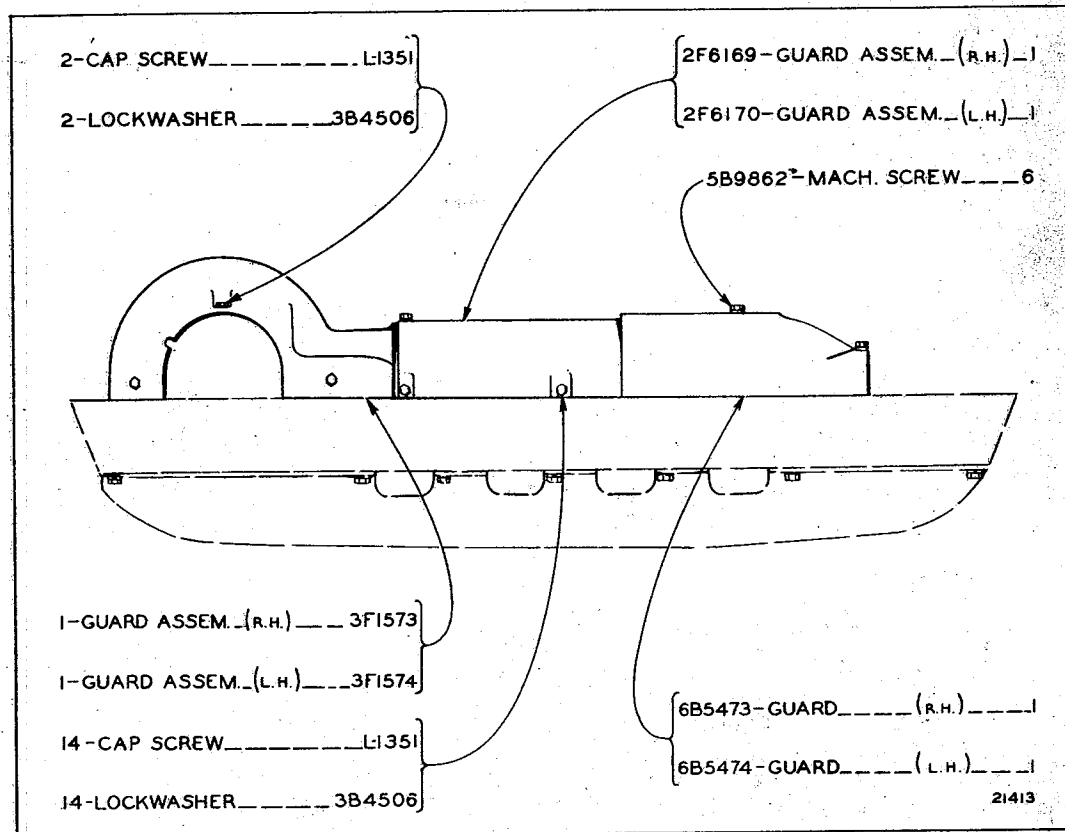
TRACK ROLLER FRAME GROUP

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up
Refer also to Pages 161 to 163 and 165 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

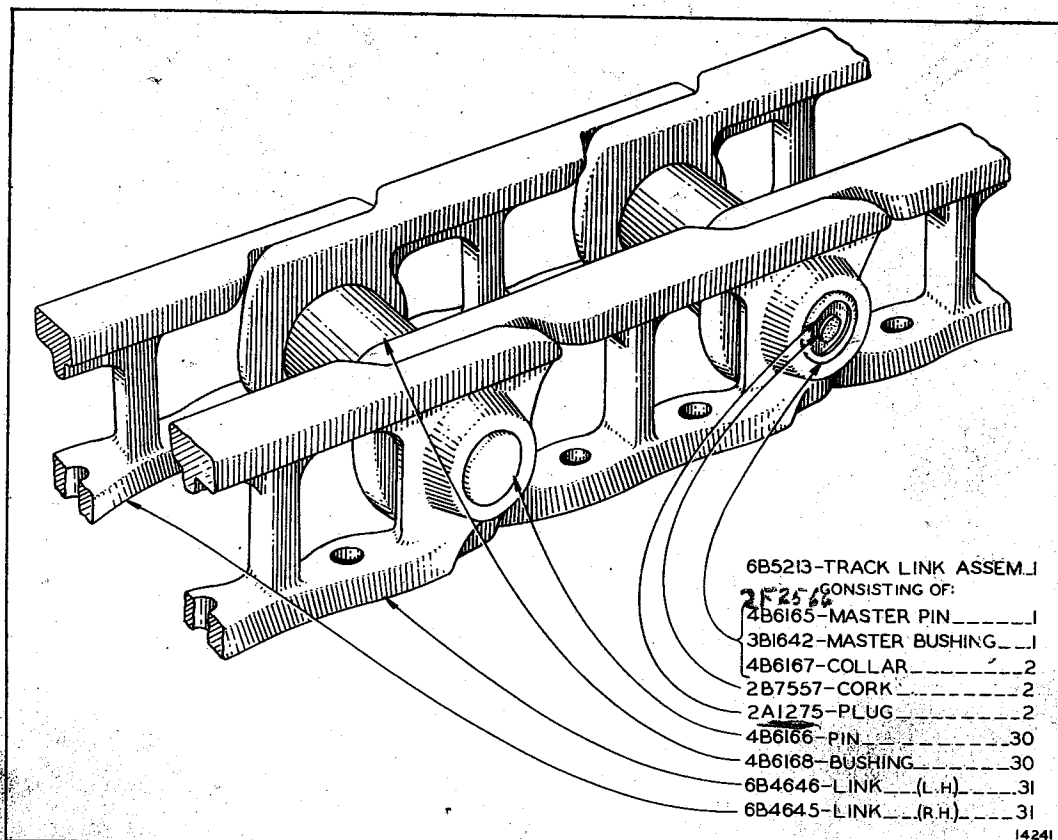
**TRACK ROLLER FRAME GUARDS**

Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8269 Inclusive
Refer also to Pages 158 to 160 for special parts

**TRACK ROLLER FRAME GUARDS**

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up
Refer also to Pages 158, 161 and 162 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK LINK ASSEMBLY (2 Assemblies Required)

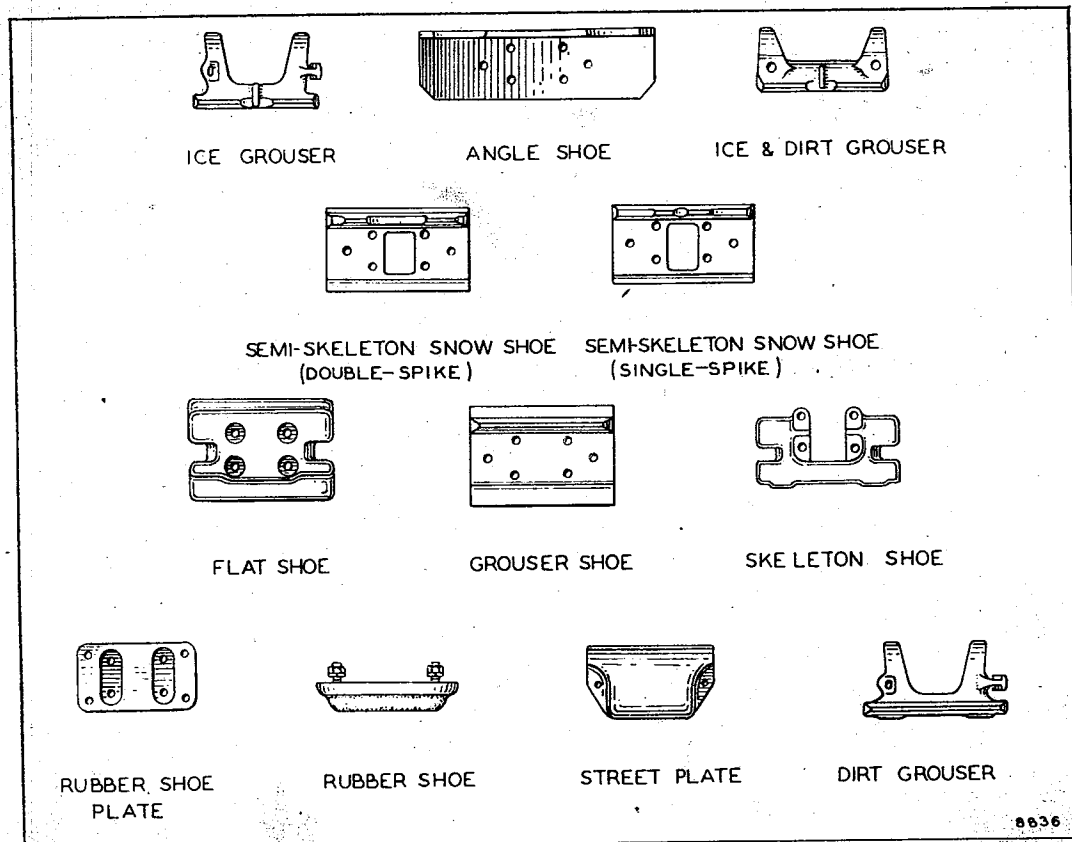
6B6981 Track Pin and Bushing Group consists of complete set of Pins and Bushings for one track
 Refer also to Pages 167 to 170 for special Track Groups

Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (31 Req'd. For One Track)
7" Grouser Shoe	6B5351	3B2755
9" Grouser Shoe R.H. (1" Inward Offset)	6B5335 (1 Req'd.)	4B2767
9" Grouser Shoe L.H. (1" Inward Offset)	6B5336 (1 Req'd.)	4B2768
11" Grouser Shoe	6B5352	3B2754
13" Grouser Shoe	6B5509	3B1640
13" Grouser Shoe H.T.	6B5357	3B2778
13" Flat Shoe	6B5511	3B2299
13" Skeleton Shoe	6B5512	3B2166
13" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5513	3B3965 (S.S. - 15 Req'd.)
13" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B7182	3B3964 (D.S. - 16 Req'd.)
13" Rubber Shoe	6B5510	6B7180 (S.S. - 15 Req'd.)
		6B7181 (D.S. - 16 Req'd.)
		3B2182 Plate
		S-2512 Shoe
16" Grouser Shoe H.T.	*6B5355	3B2787
16" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	*6B5350	3B3963 (S.S. - 15 Req'd.)
16" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	*6B9175	3B3962 (D.S. - 16 Req'd.)
		6B9177 (S.S. - 15 Req'd.)
		6B9176 (D.S. - 16 Req'd.)
18" Grouser Shoe H.T.	*6B5353	3B9051
18" Angle Shoe	*6B5514	3B2790
20" Grouser Shoe H.T.	*6B5354	3B2791
20" Grouser Shoe H.T. (Straight Edge)	*9B2859	9B2860
24" Grouser Shoe H.T.	*6B5356	3B5167
24" Angle Shoe	*6B5349	3B2789

S-1584 Track Shoe Bolt - 124 Req'd. for one Track
 2A3223 Track Shoe Bolt - 124 Req'd. for one Track (Used only with 3B2299 & 3B2166 Shoes)
 1B4432 Track Shoe Nut (Used with S-1584 & 2A3223)
 3B4508 Lockwasher (Used with S-1584 & 2A3223)
 H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike
 * For use on 60" Gauge Models only

24177

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



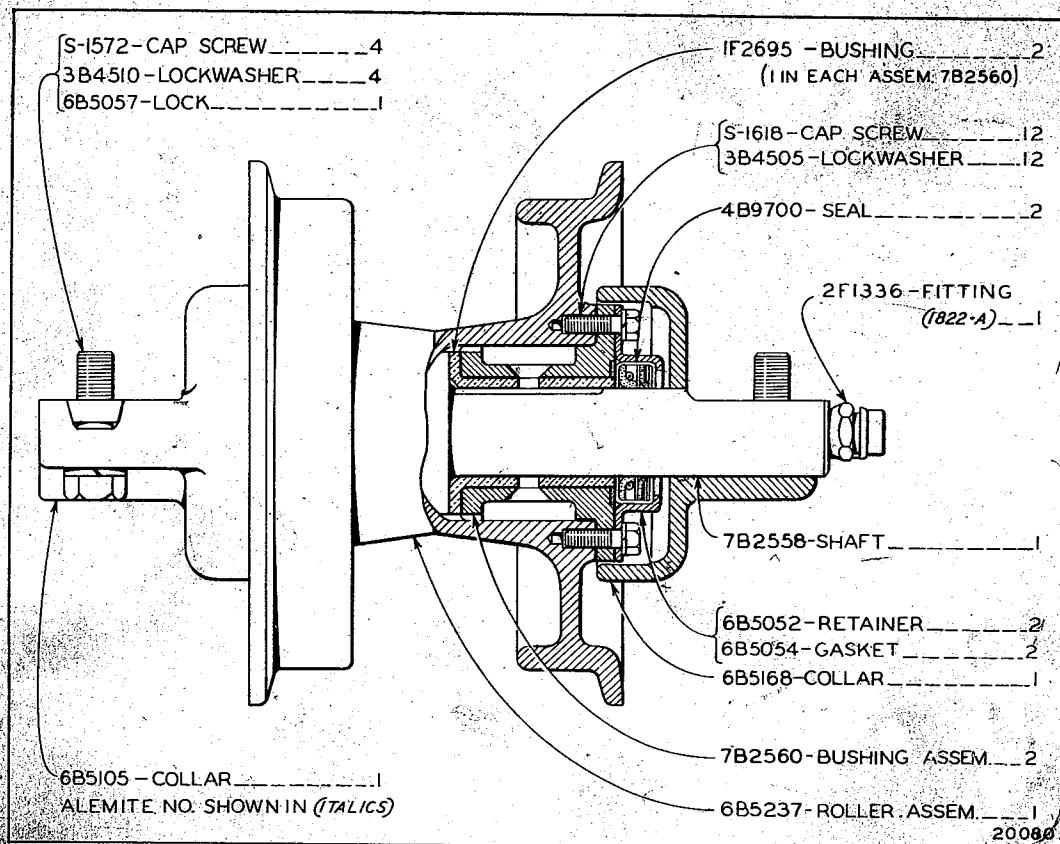
TRACK SHOES, GROUSERS AND STREET PLATES

Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For use on Track Shoes
Ice & Dirt Grouser	1B1490	3B2259 ⁴	L-1934	62	32	3B1640, 3B2754, 3B2778, 3B2787, 3B2791, 3B3962, 3B3963, 3B3964, 3B3965, 3B5167, 3B9051
Street Plate	3B2245	3B2243	3B2242	62	32	
Ice Grouser	1B1485	3B2653	S-1847 R.H.	31	16	3B2166 & 3B2299
			S-1848 L.H.	31	16	
Dirt Grouser	1B1480	3B2652	S-1845 R.H.	31	16	3B2299
			S-1846 L.H.	31	16	

S-1584 Bolt - 2 Req'd. for each Grouser L-1934
 S-1603 Bolt - 2 Req'd. for each Street Plate 3B2242
 1B4205 Nut (Used with S-1584 & S-1603)
 3B4508 Lockwasher (Used with S-1584 & S-1603)
 S-1844 Bolt - 1 Req'd. for each Grouser S-1845, S-1846, S-1847 & S-1848
 1B4331 Nut (Used with S-1844)
 15057 Washer (Used with S-1844)
 3B4512 Lockwasher (Used with S-1844)

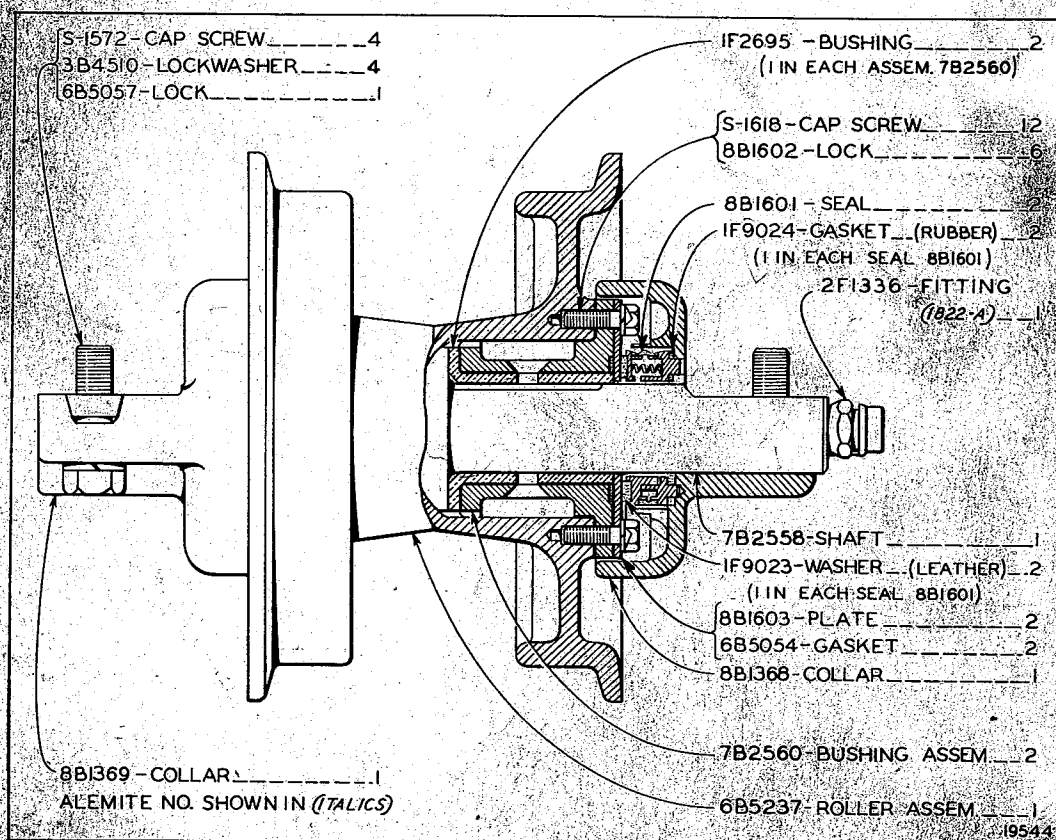
21178

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK ROLLER—Single Flange (4 Groups Required)

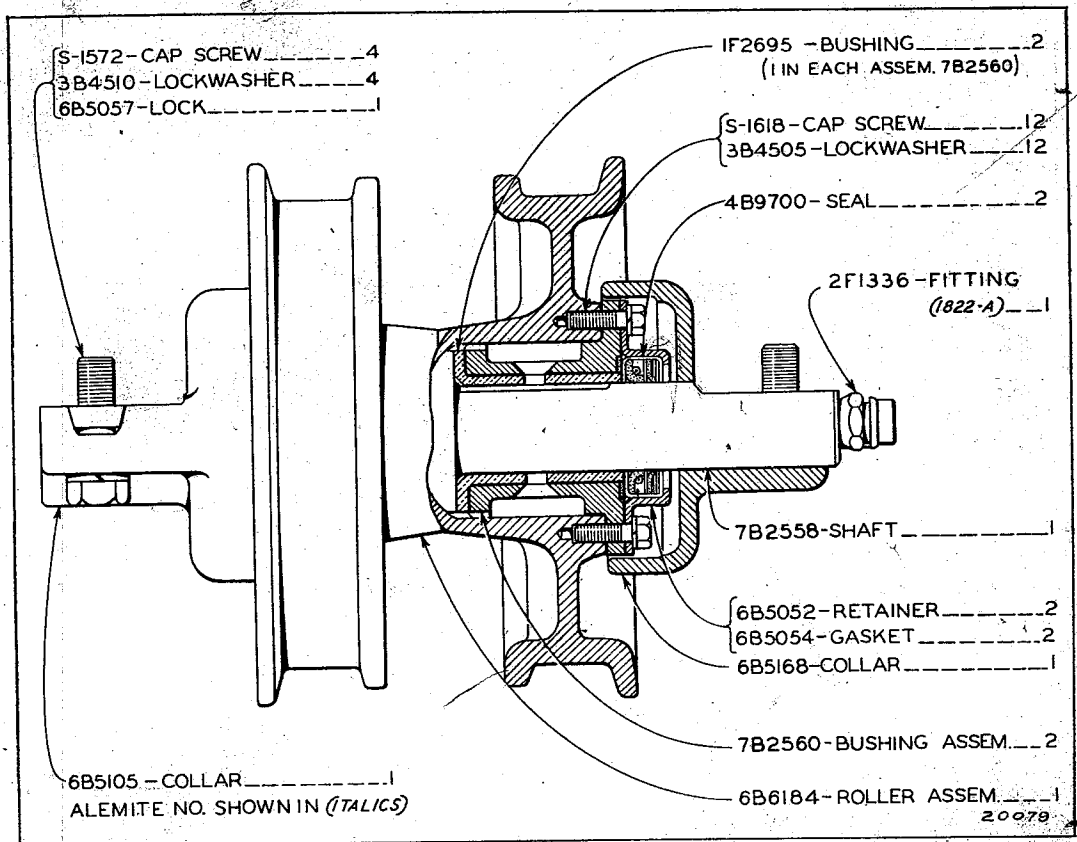
Serial No. 7J5104 to 7J7050 Inclusive



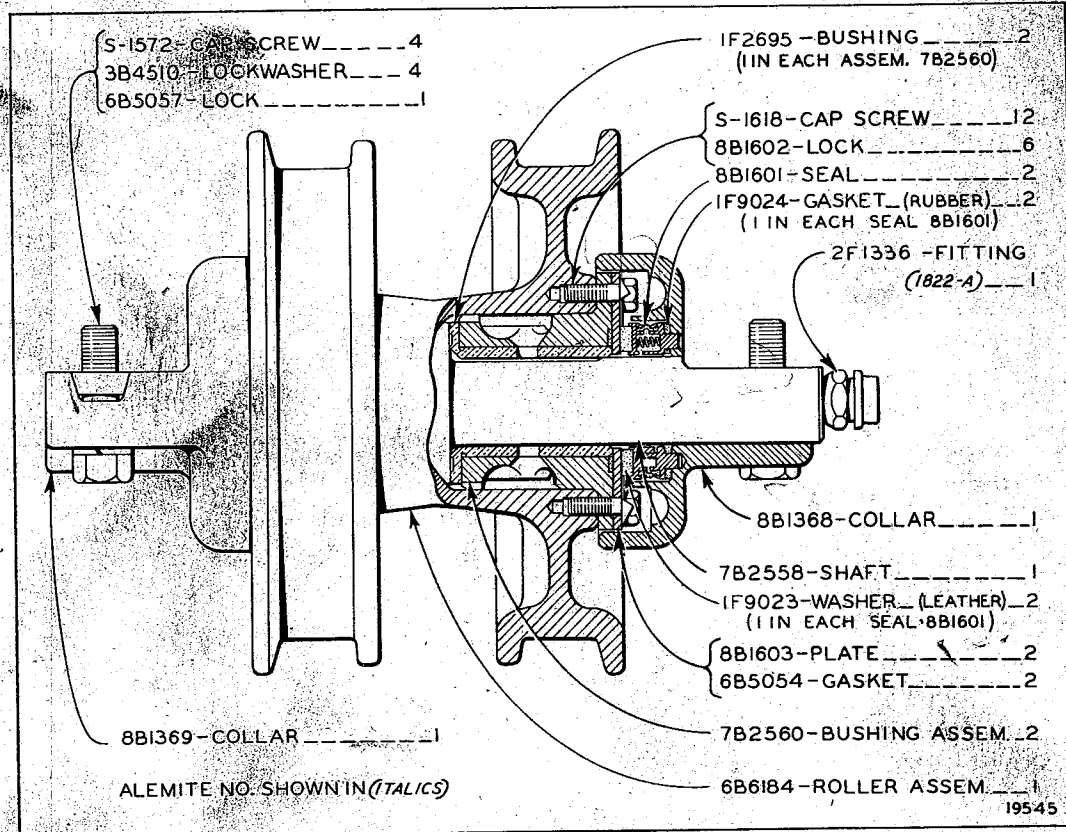
TRACK ROLLER—Single Flange (4 Groups Required)

Serial No. 7J7051 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

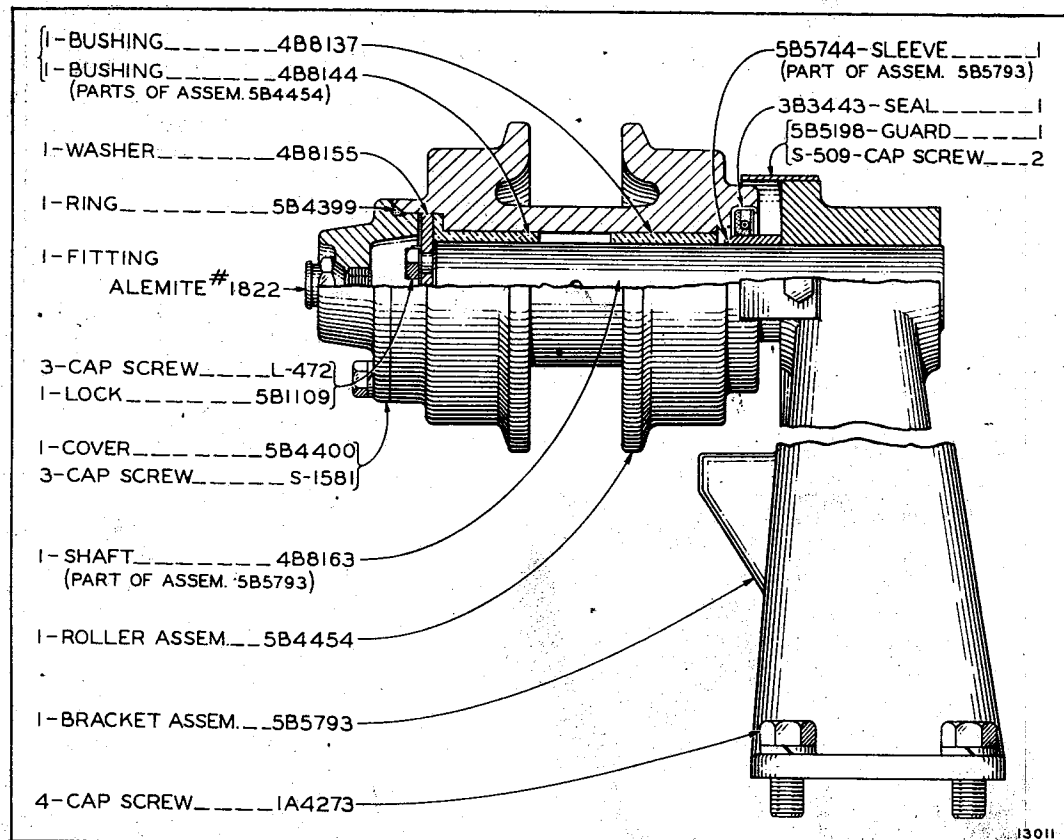


TRACK ROLLER—Double Flange (4 Groups Required)
 Serial No. 7J5104 to 7J7050 Inclusive



TRACK ROLLER—Double Flange (4 Groups Required)
 Serial No. 7J7051 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

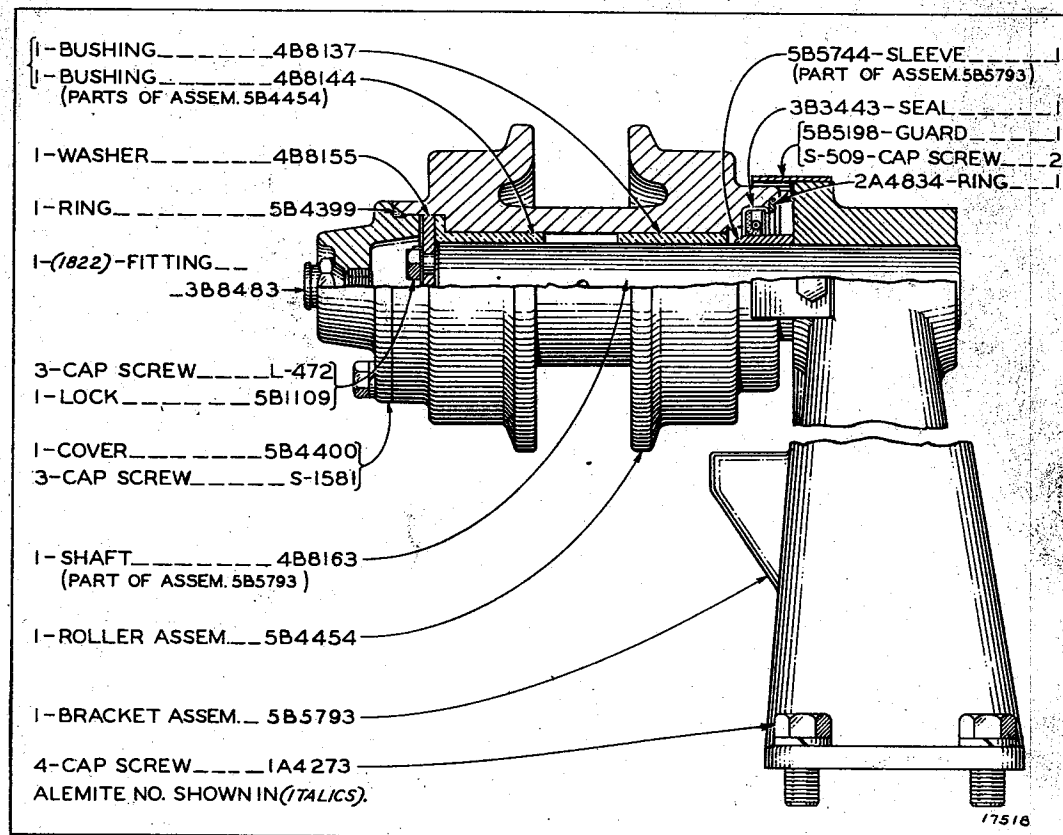
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK CARRIER ROLLER (2 Groups Required)

Serial No. 7J5104 to 7J6756 Inclusive

Refer also to Page 157 for special parts



TRACK CARRIER ROLLER (2 Groups Required)

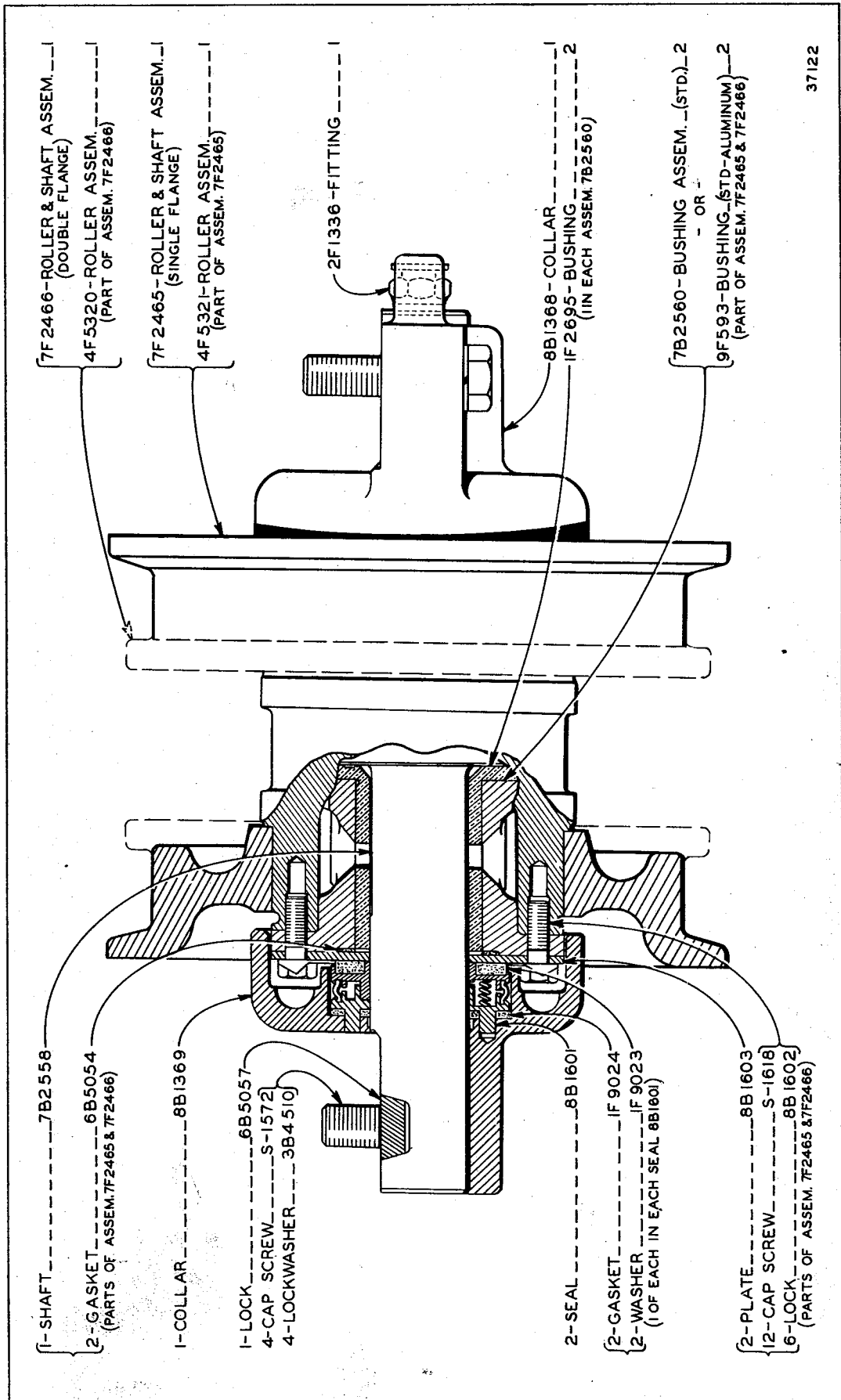
Serial No. 7J6757 to 7J7640 Inclusive

Refer also to Page 157 for special parts

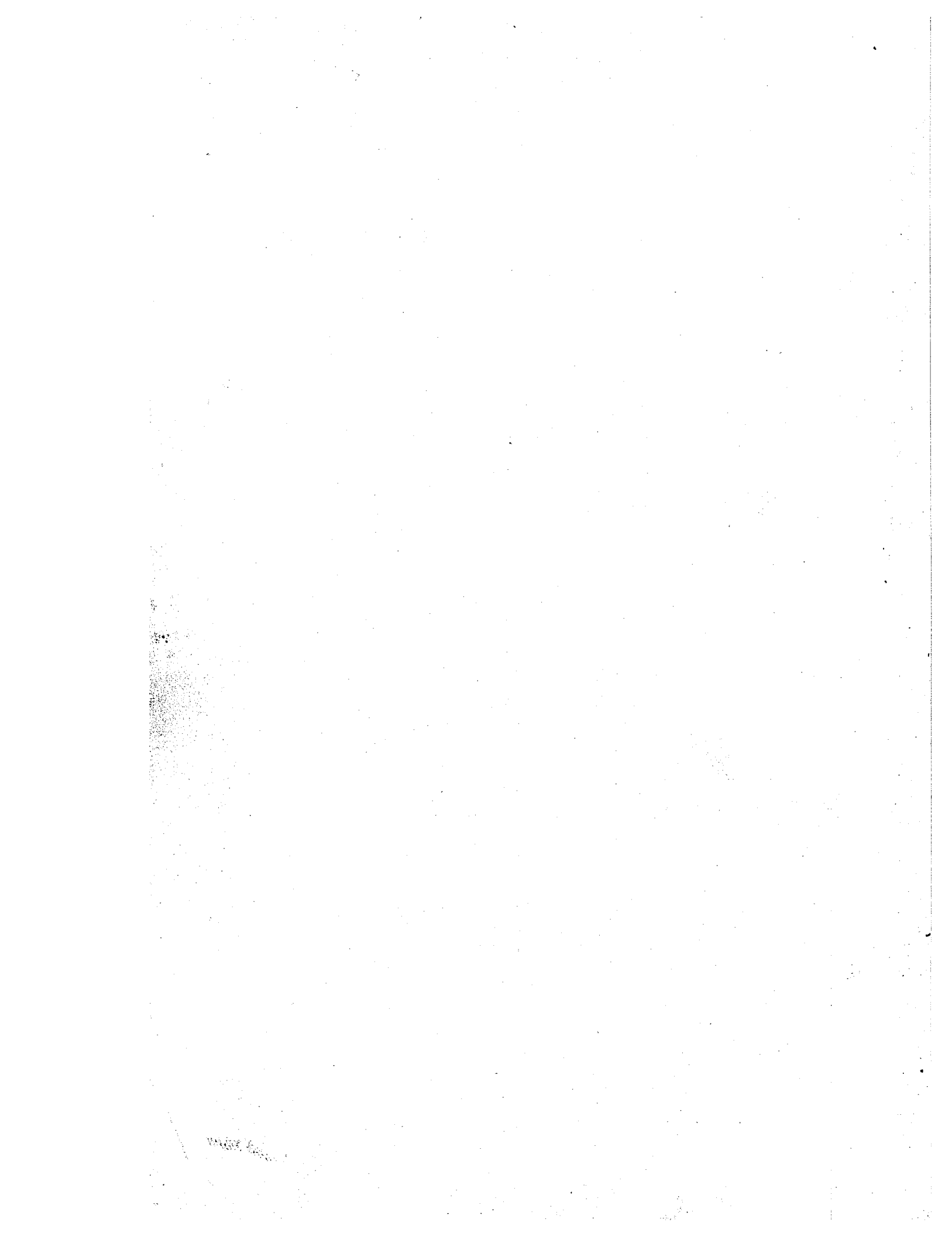
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

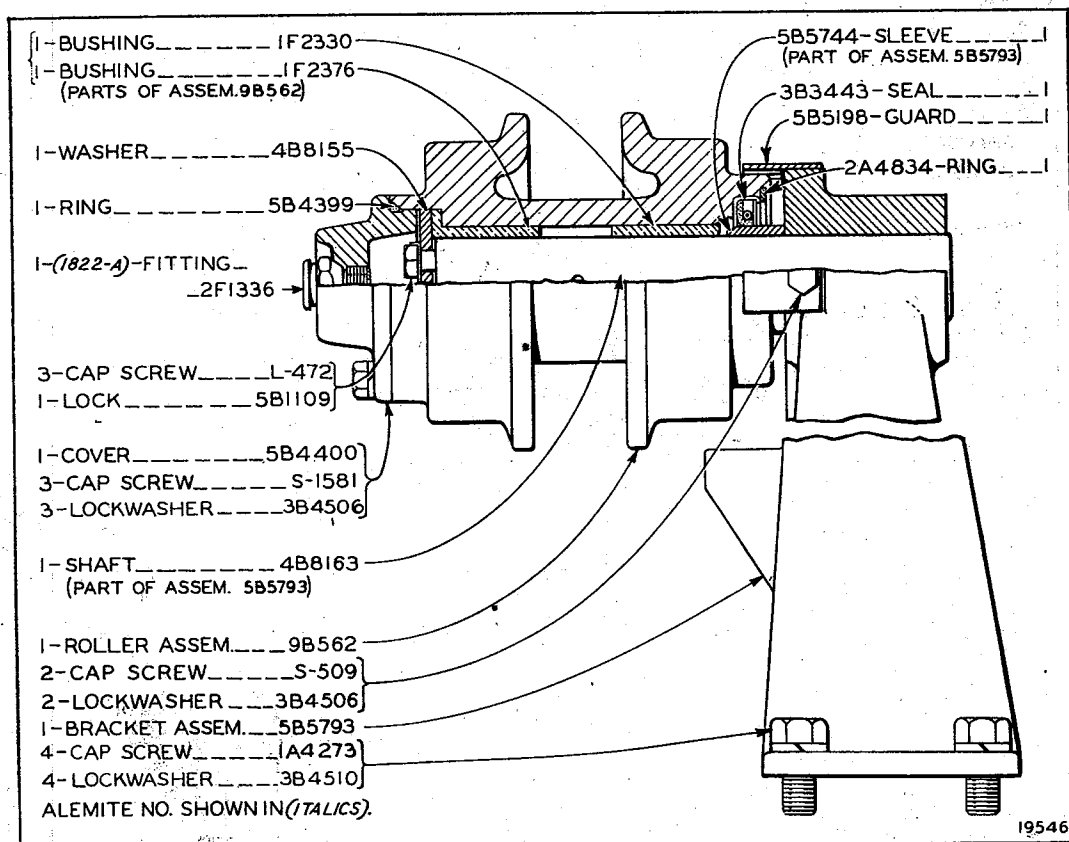
PLEASE INSERT THESE PAGES IN YOUR MASTER PARTS CATALOGS

INSERT BETWEEN PAGES 88 & 89 IN FORM 9068—PARTS CATALOG FOR D4 TRACTOR



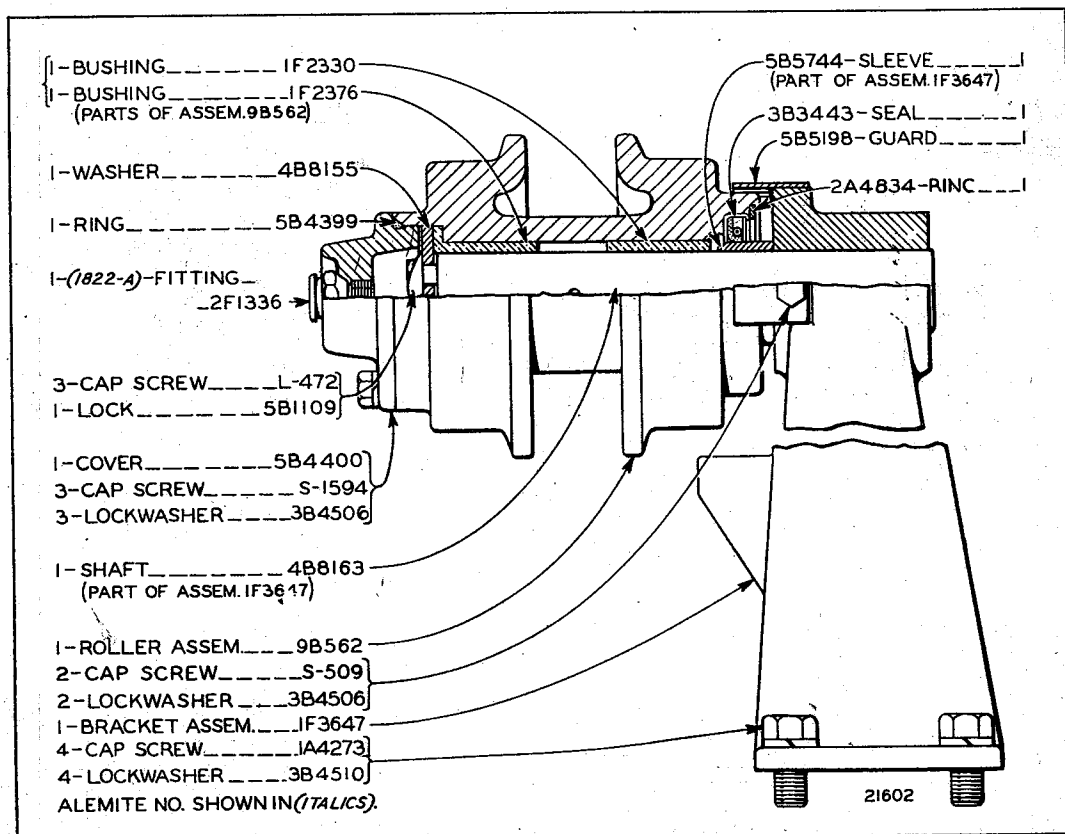
4F5322 TRACK ROLLER GROUP—Single Flange (4 Groups Req'd) Field Replacement
 4F5323 TRACK ROLLER GROUP—Double Flange (4 Groups Req'd) Field Replacement
 Effective with Serial No. 7J7051



**TRACK CARRIER ROLLER (2 Groups Required)**

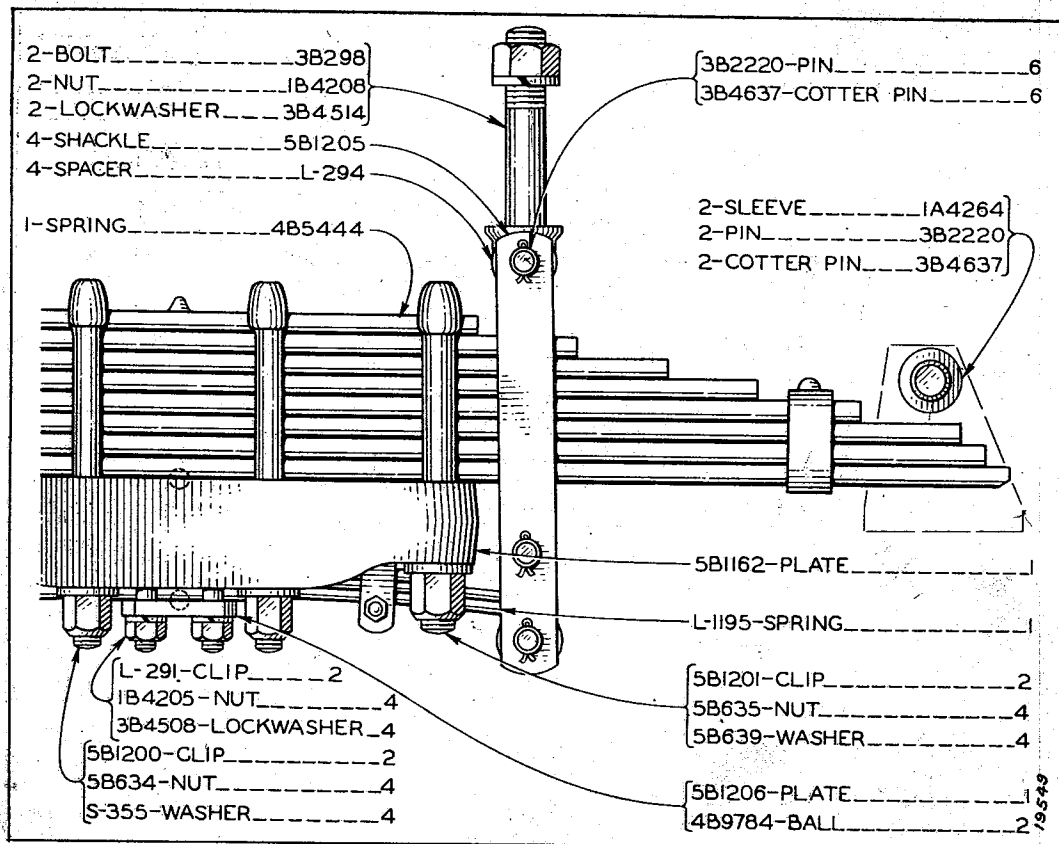
Serial No. 7J7641 to 7J9999 Inclusive and 2T1 to 2T6556 Inclusive

Refer also to Page 157 for special parts

**TRACK CARRIER ROLLER (2 Groups Required)**

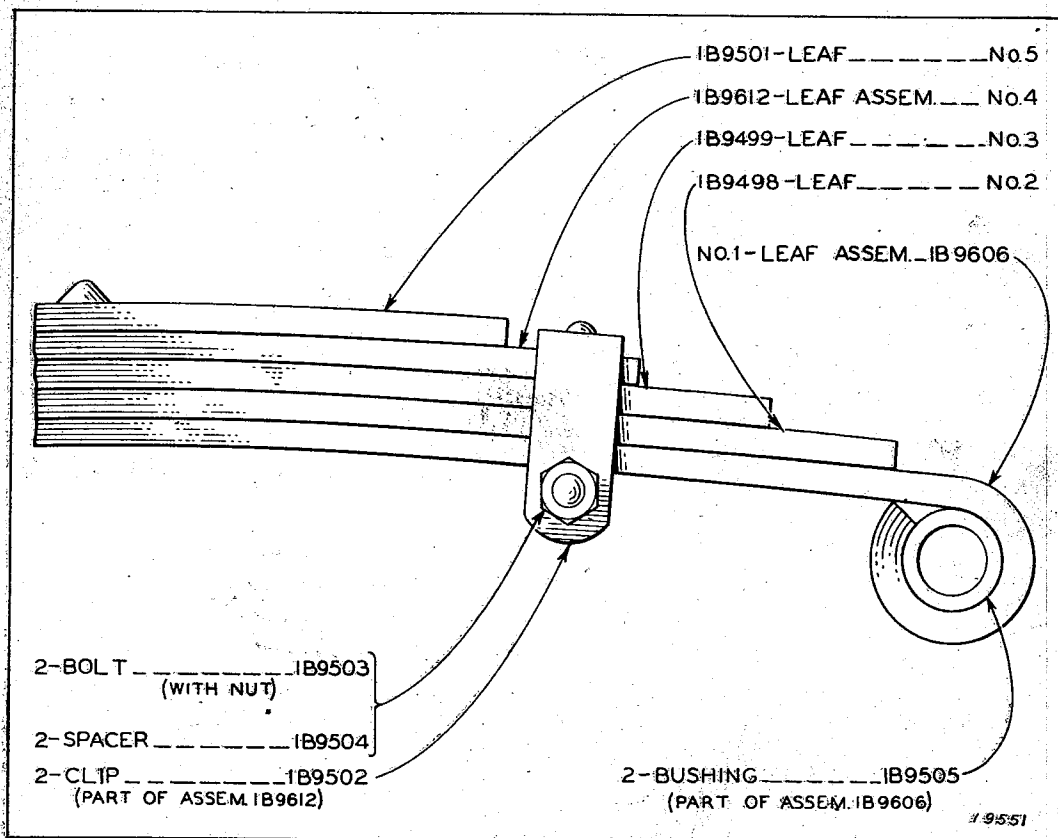
Serial No. 2T6557 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



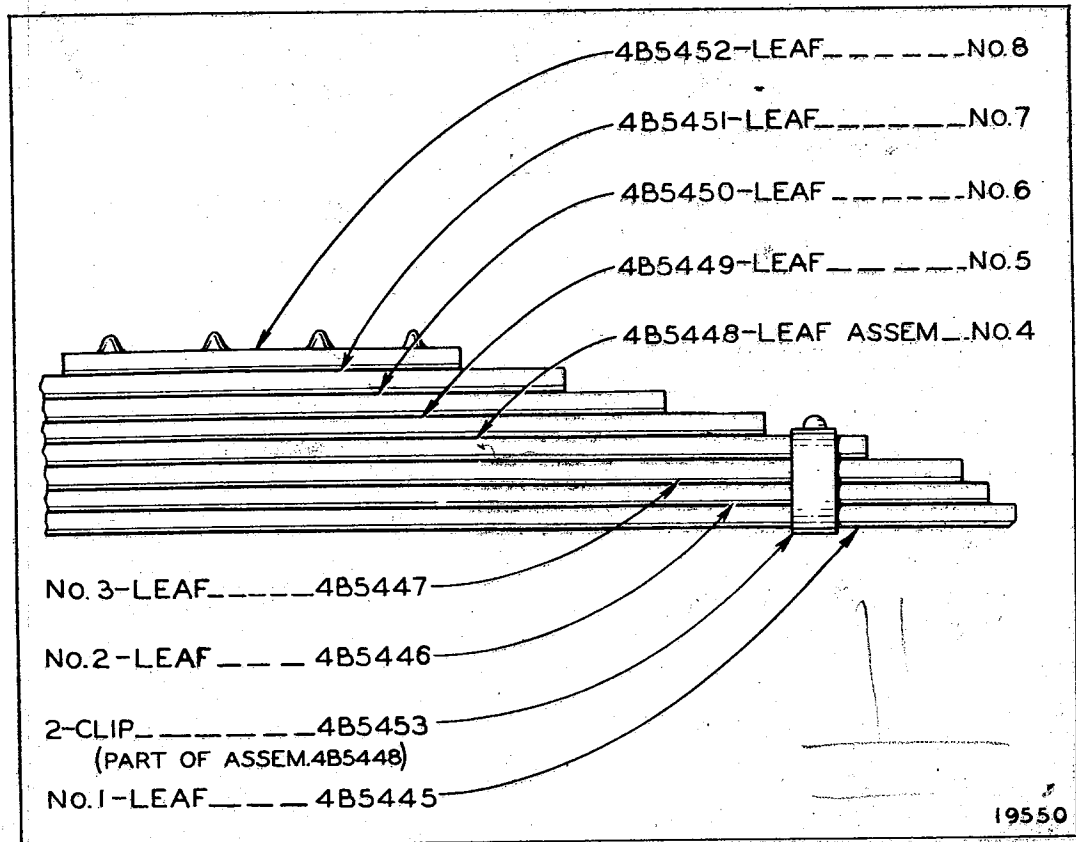
EQUALIZER SPRING

Refer also to Pages 163 to 165 for special parts

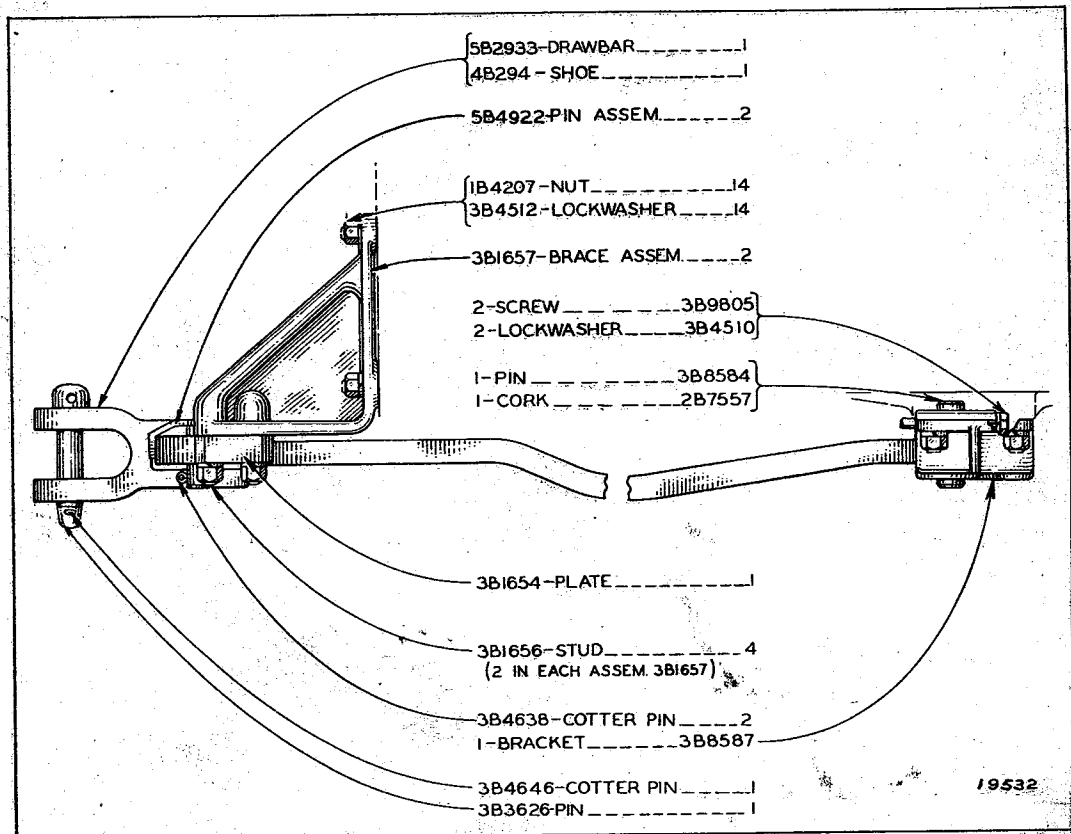


L-1195 SPRING

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



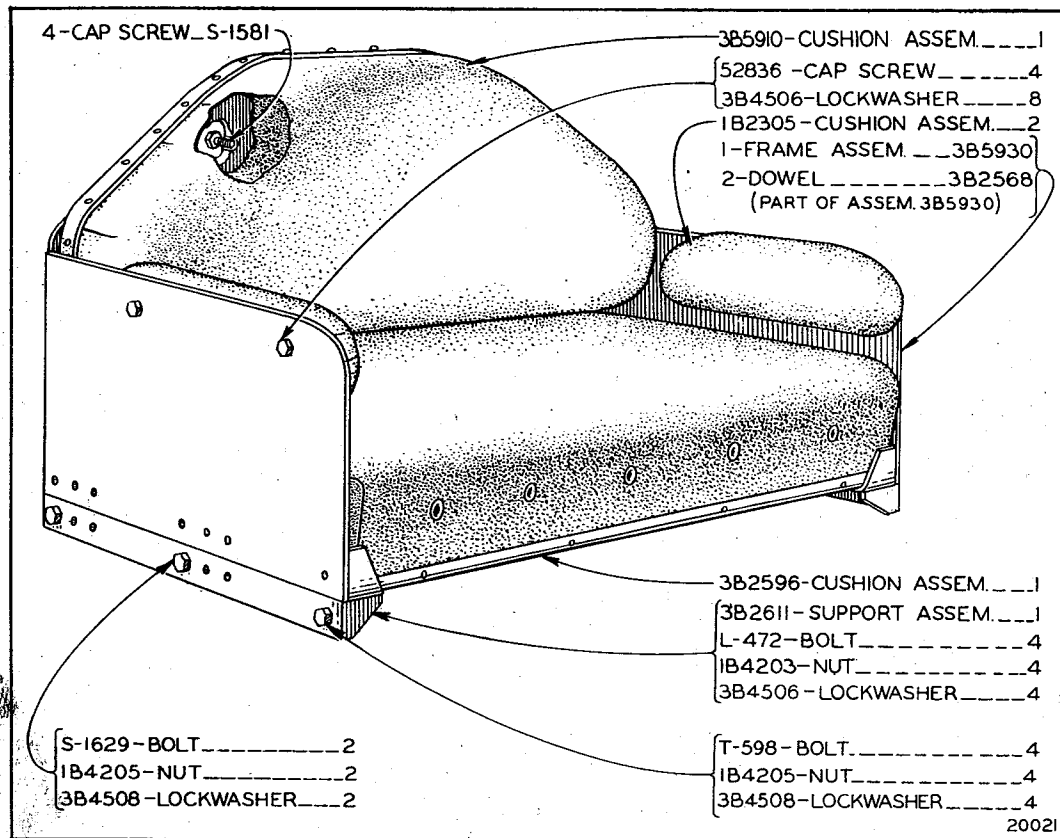
4B5444 SPRING



DRAWBAR

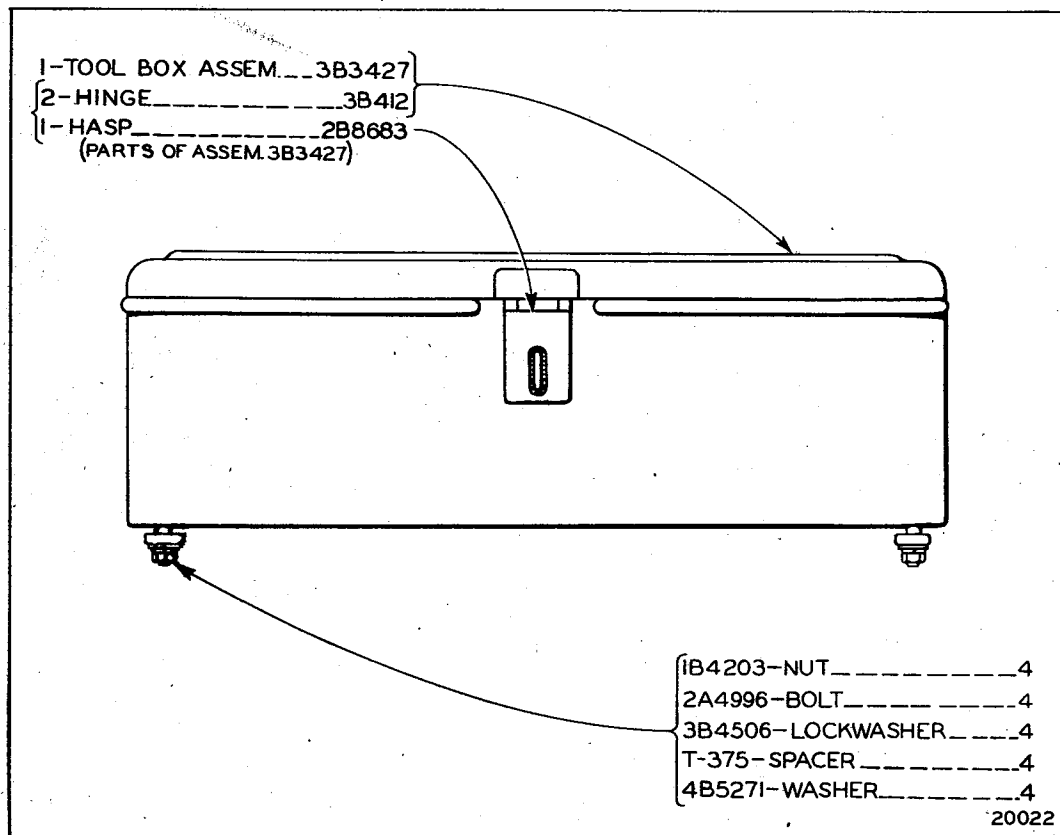
Refer also to Pages 110 and 123 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



SEAT

Refer also to Pages 120 and 128 for special parts

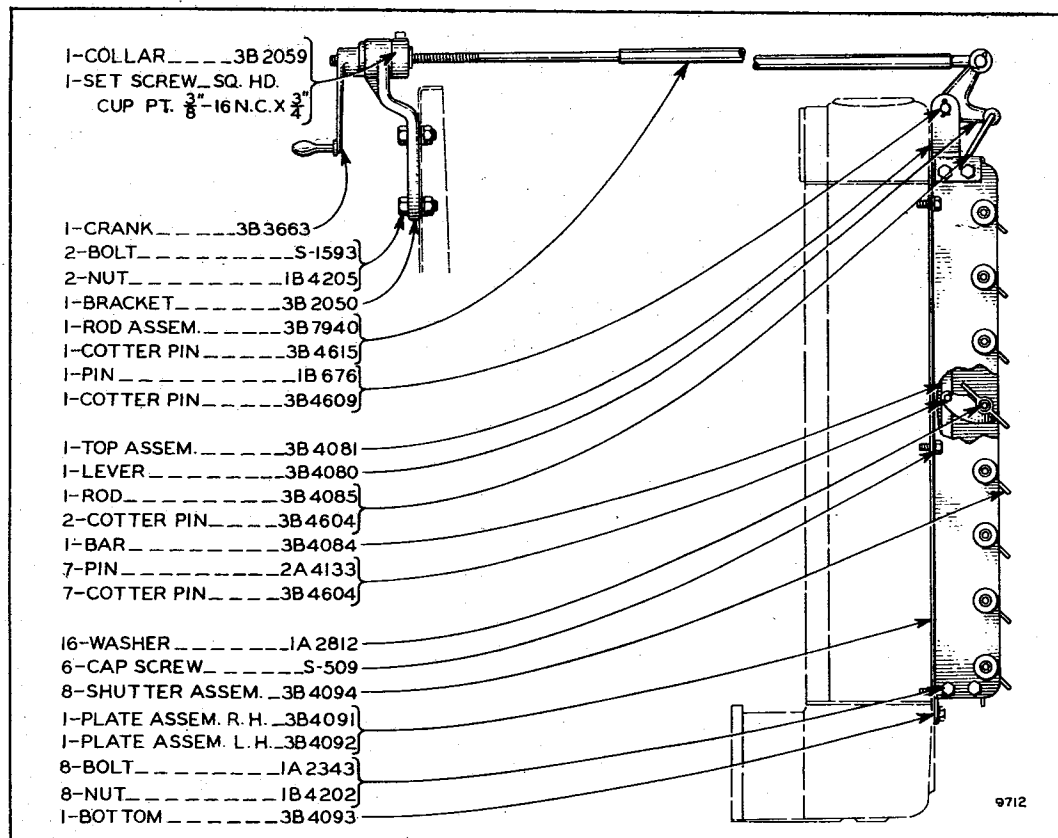


TOOL BOX

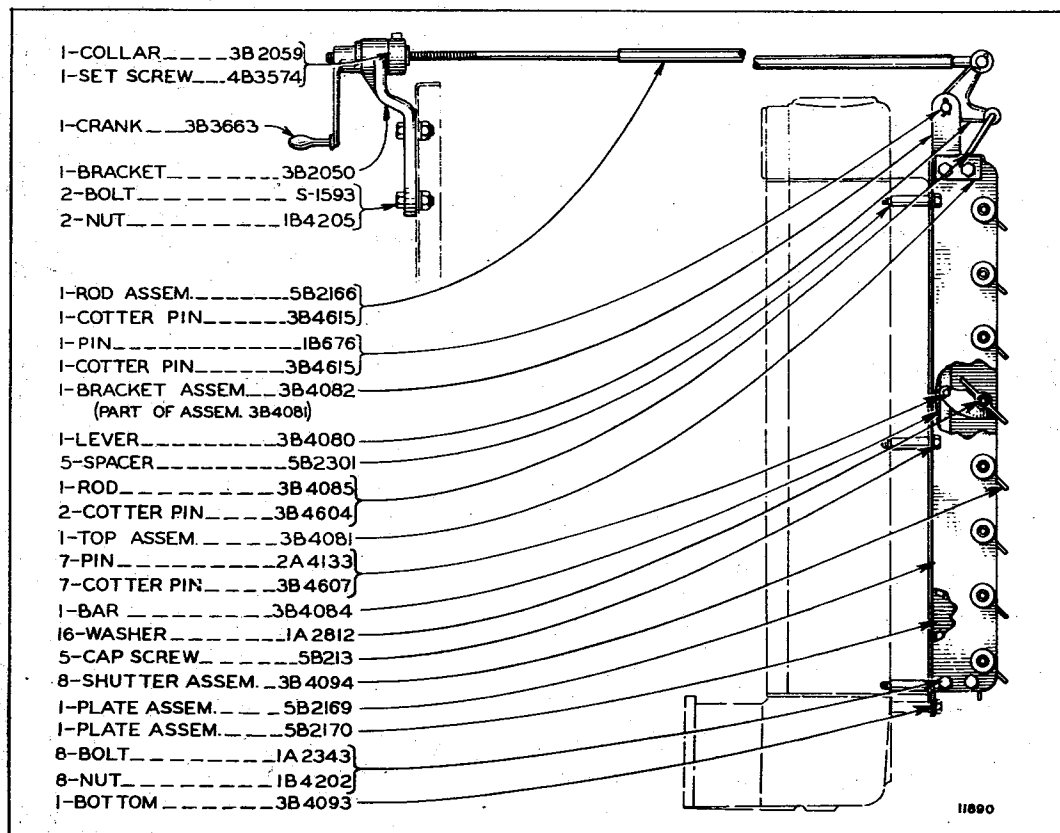
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Attachments



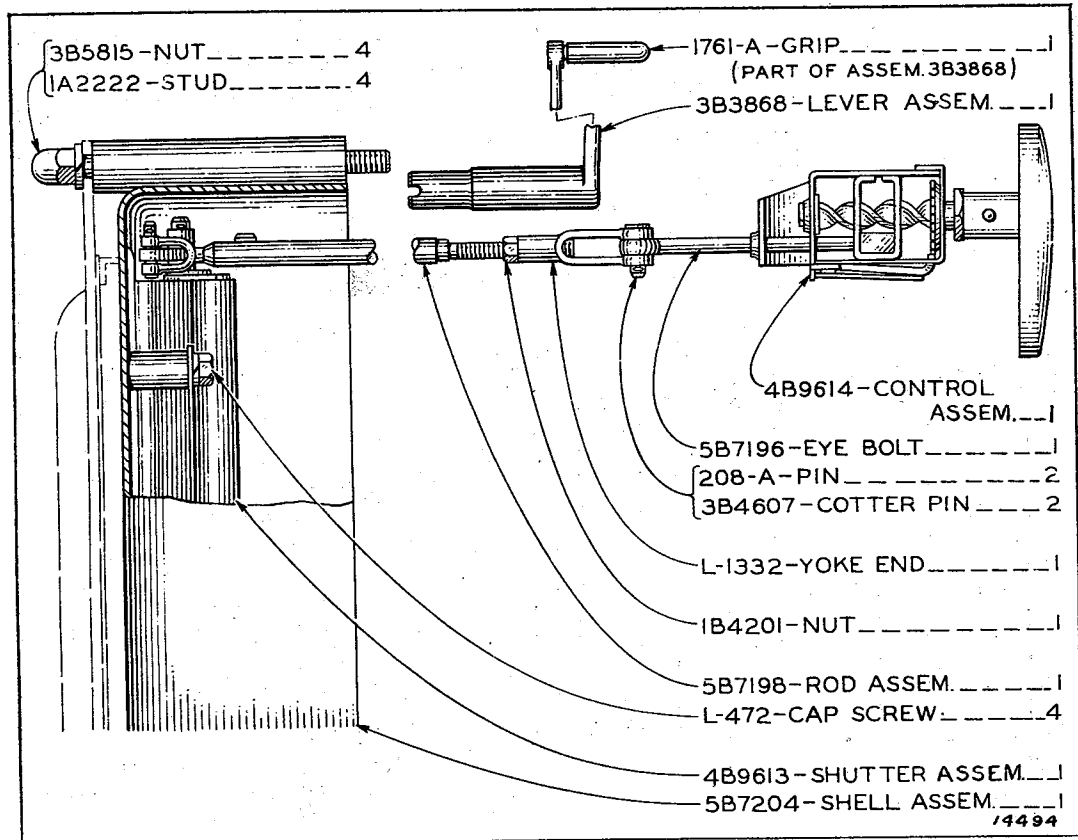
**3B4812 RADIATOR SHUTTER GROUP**

Only separate parts serviced. When complete group is required order 5B7205

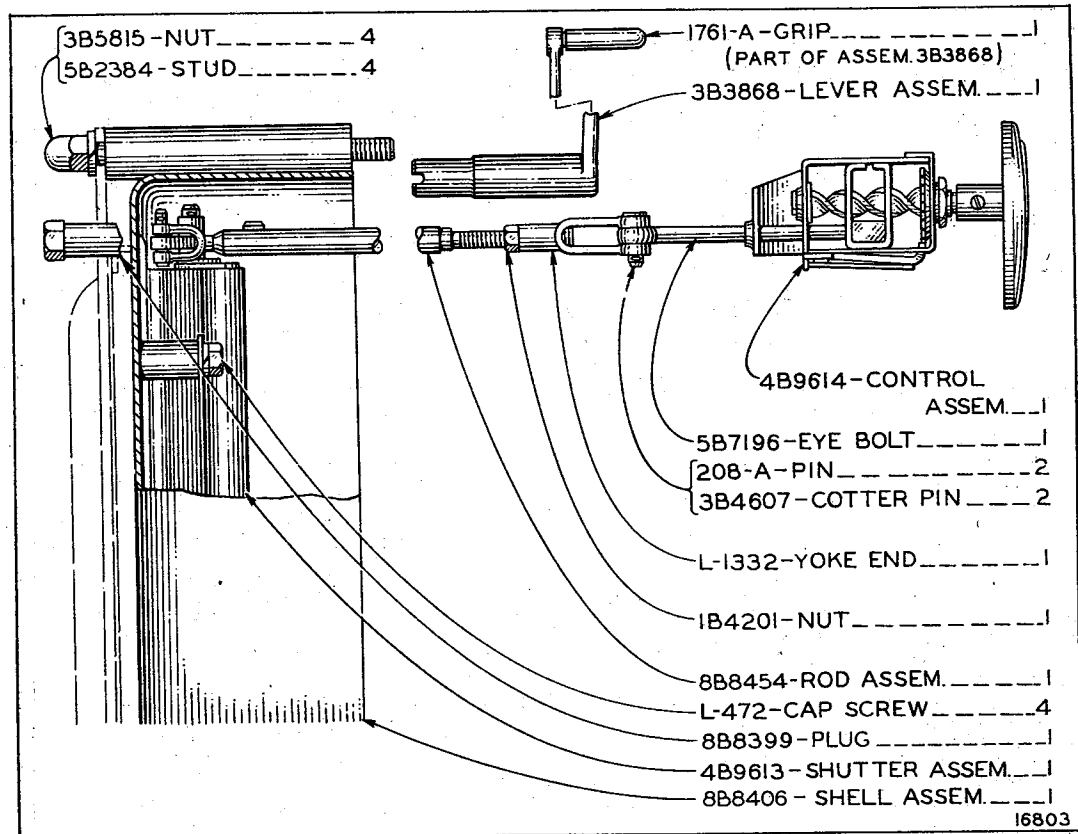
**5B1137 RADIATOR SHUTTER GROUP**

Only separate parts serviced. When complete group is required order 5B7205

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

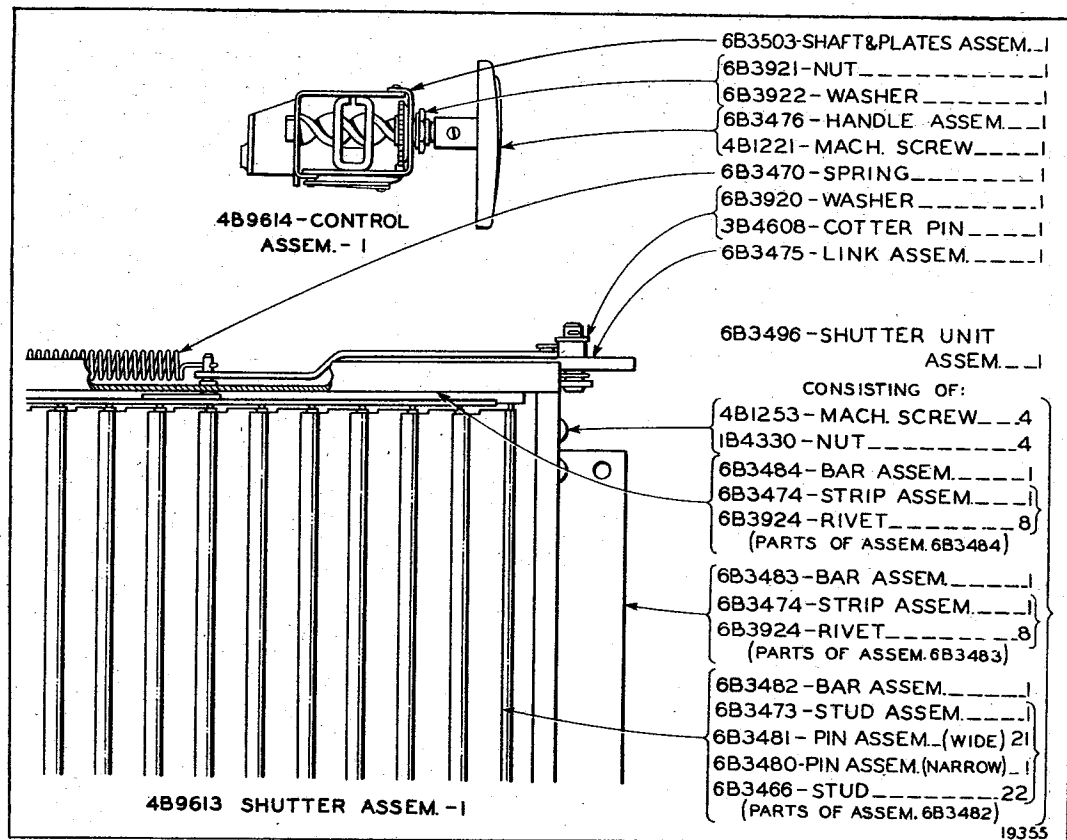
**5B7205 RADIATOR SHUTTER GROUP**

Serial No. 7J5104 to 7J7318 Inclusive

**8B8456 RADIATOR SHUTTER GROUP**

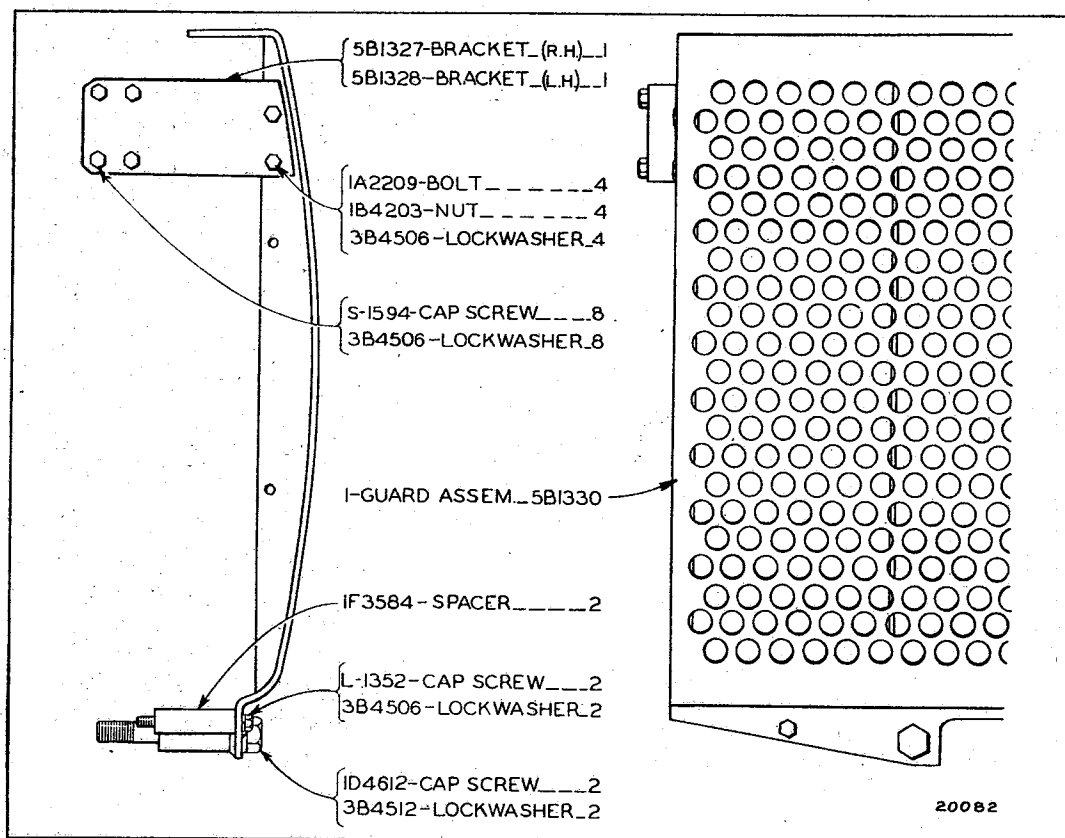
Serial No. 7J7319 to 7J9999 Inclusive; 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



RADIATOR SHUTTER ASSEMBLIES

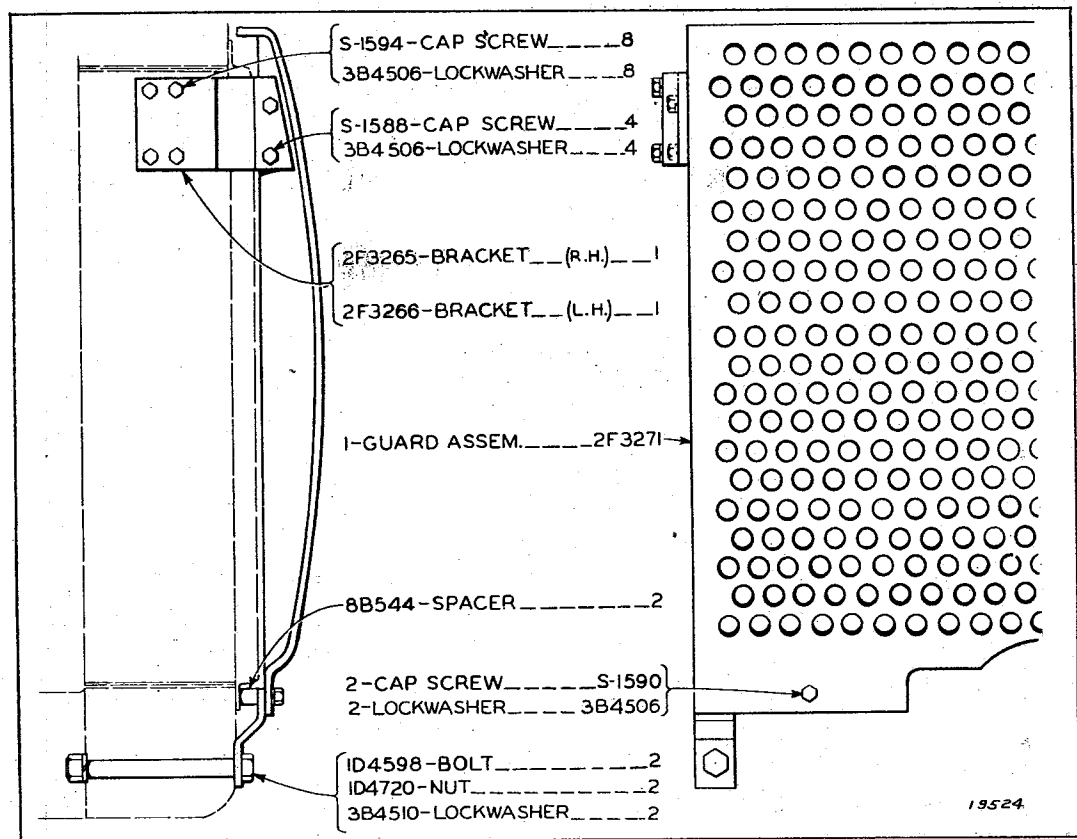
Part of Radiator Shutter Groups



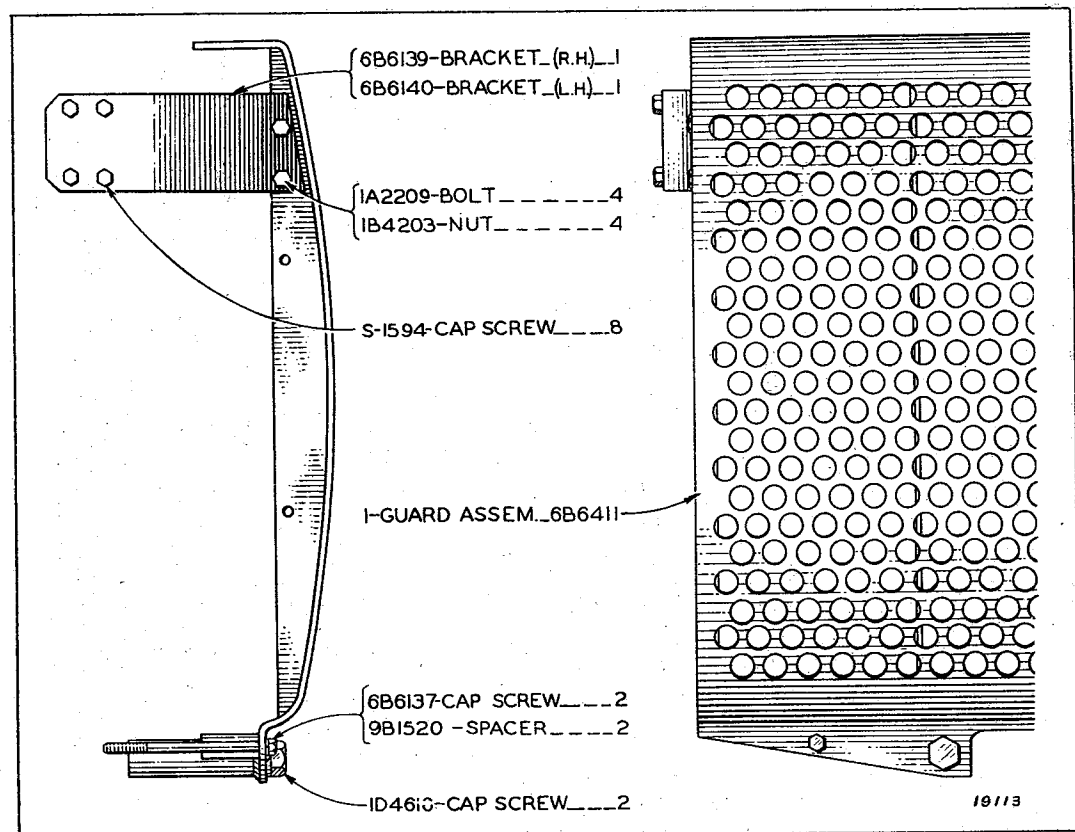
5B1138 RADIATOR GUARD GROUP

Serial No. 7J5104 to 7J7318 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

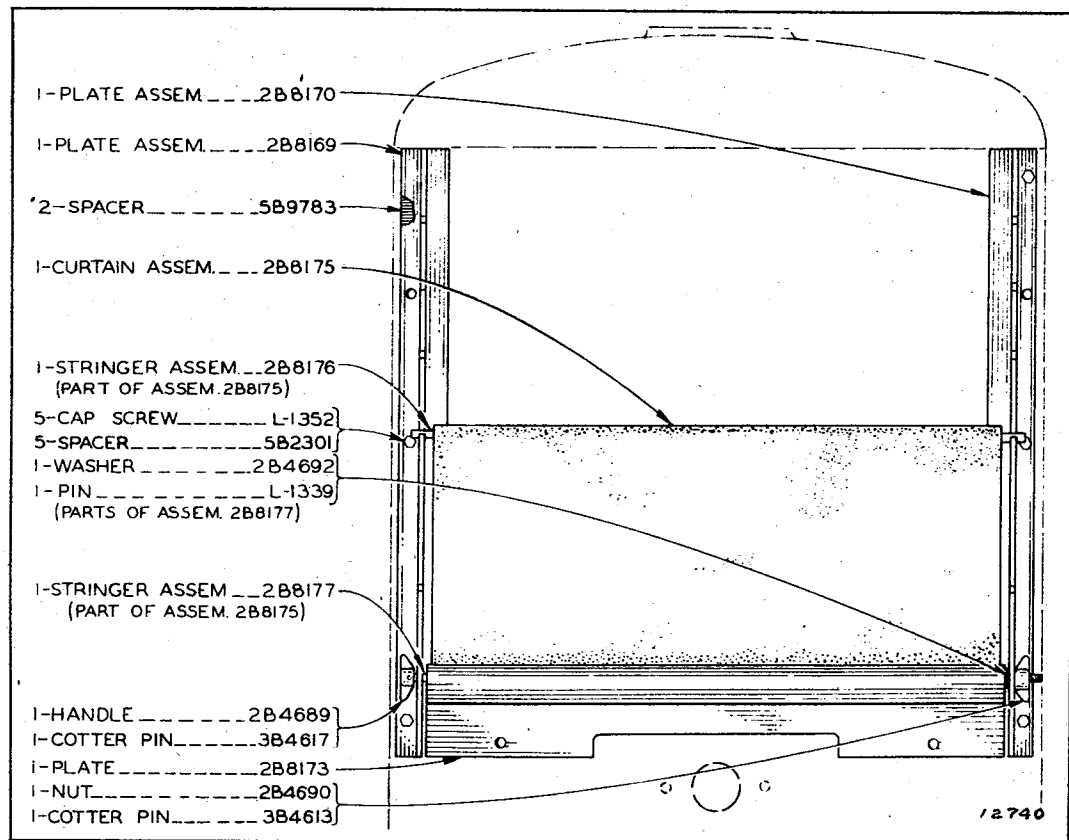
**2F3139 RADIATOR GUARD GROUP**

Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

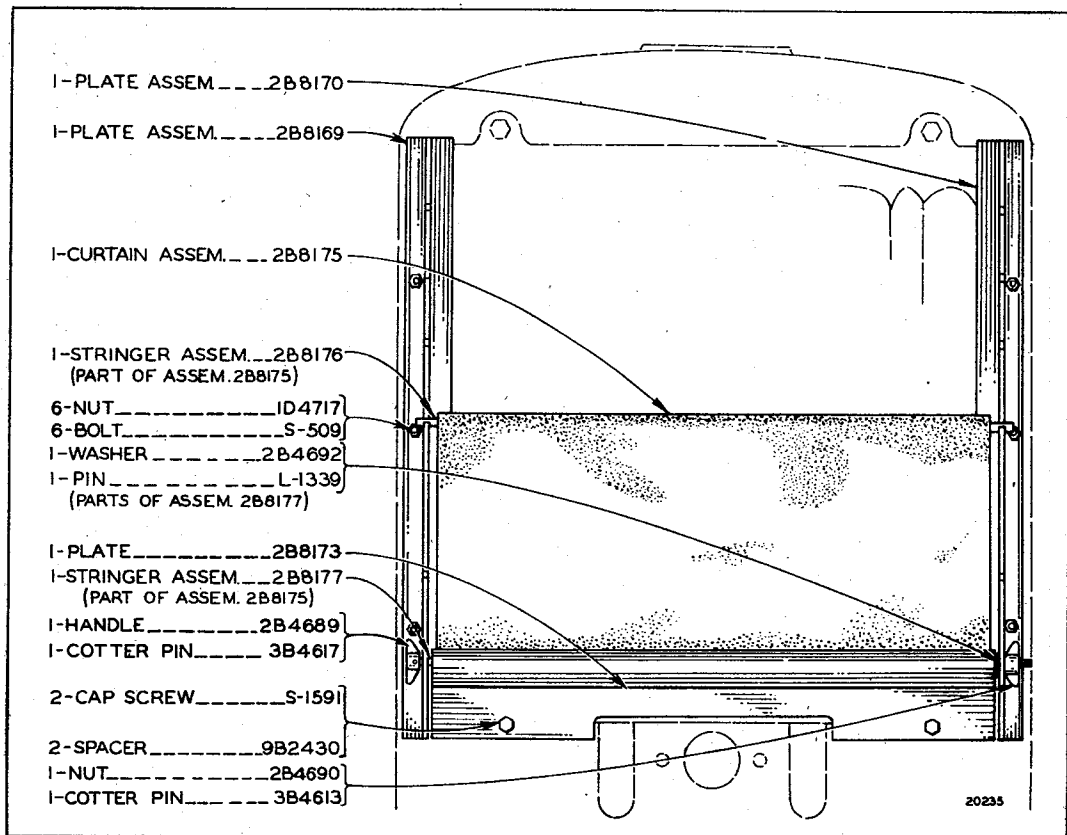
**6B6138 RADIATOR GUARD GROUP**

For use with Radiator Shutter Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

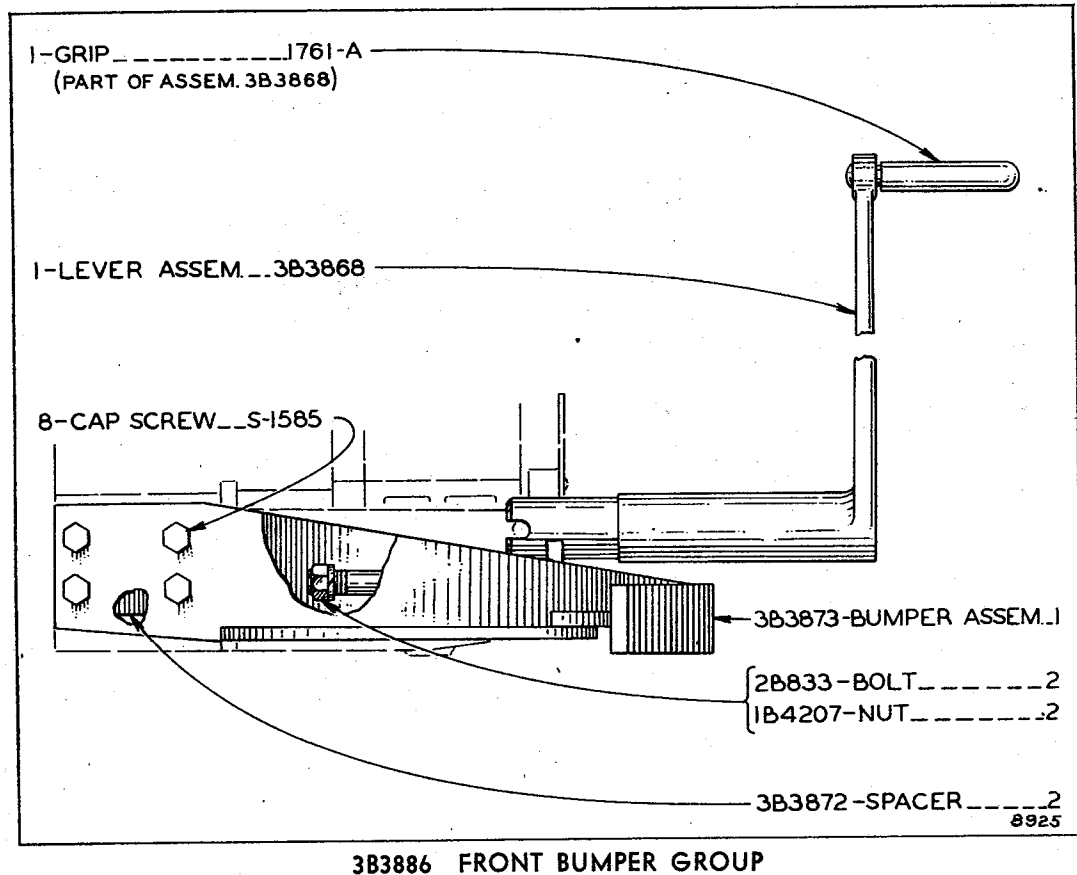
**5B1536 RADIATOR CURTAIN GROUP**

Serial No. 7J5104 to 7J7318 Inclusive

**2F9823 RADIATOR CURTAIN GROUP**

Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**8B6604 Blower Fan Arrangement**

Consists of:

- 1 8B6605 Fan Shield and Guard Group Page 102
- 1 9B3664 Fan Spider Assembly

Consisting of:

- 1 Spider (Not Serviced)
- 6 8B6296 Blade
- 36 9B1365 Rivet

Serial No. 7J5104 to 7J7318 Inclusive

8B6624 Blower Fan Arrangement

Consists of:

- 1 8B6625 Fan Shield and Guard Group Page 102

or

- 1 1F7677 Fan Shield and Guard Group " 103
- 1 9B3664 Fan Spider Assembly

Consisting of:

- 1 Spider (Not Serviced)
- 6 8B6296 Blade
- 36 9B1365 Rivet

Serial No. 7J7319 to 7J9999 Incl., 2T1 to 2T9999 Incl. and 5T1 & Up
 Only separate parts serviced. When complete Arrangement is
 required order 2F614.

2F614 Blower Fan Arrangement

Consists of:

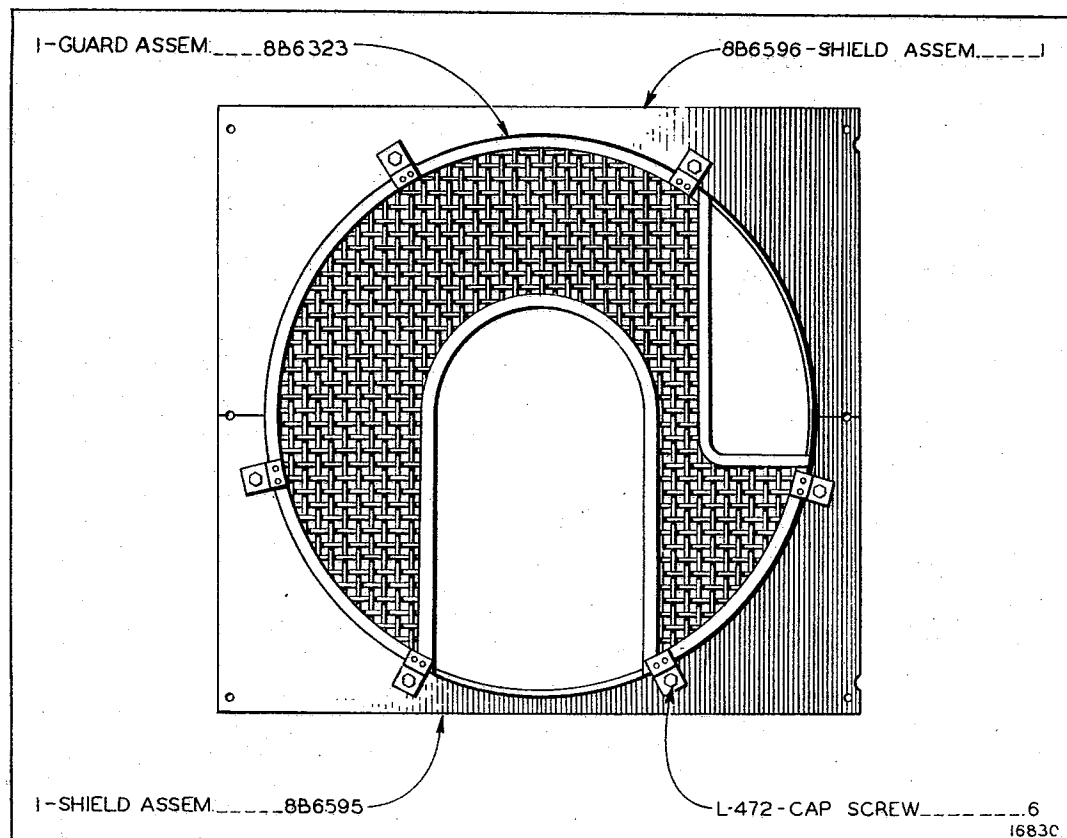
- 1 9B4034 Fan Shield and Guard Group Page 103
- 1 9B3664 Fan Spider Assembly

Consisting of:

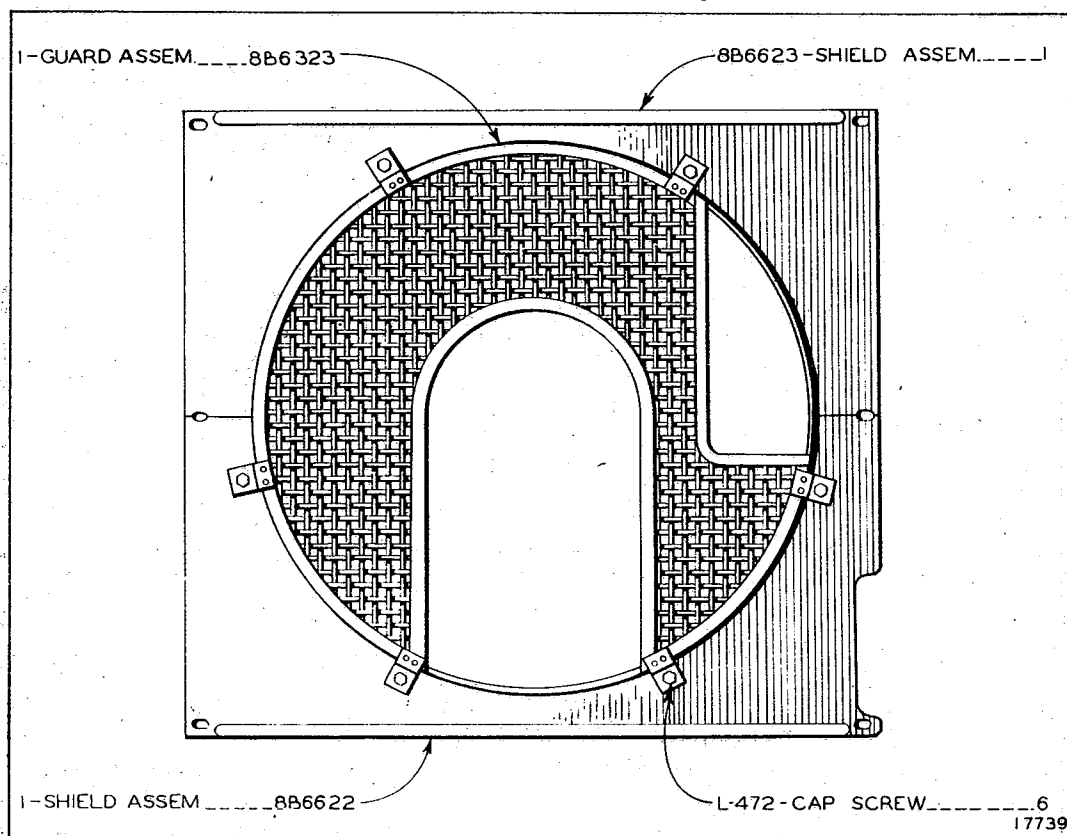
- 1 Spider (Not Serviced)
- 6 8B6296 Blade
- 36 9B1365 Rivet

Serial No. 7J7319 to 7J9999 Incl., 2T1 to 2T9999 Incl. and 5T1 & Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

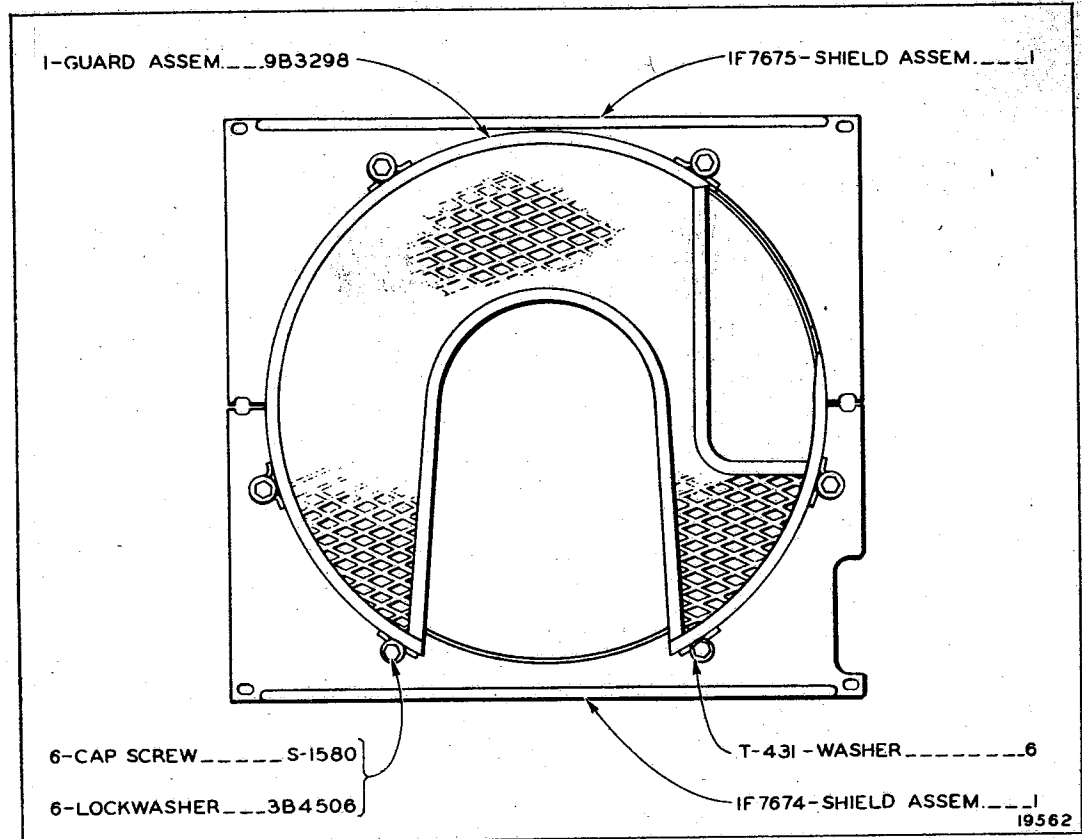
**8B6605 FAN SHIELD AND GUARD GROUP**

Serial No. 7J5104 to 7J7318 Inclusive
Part of 8B6604 Blower Fan Arrangement

**8B6625 FAN SHIELD AND GUARD GROUP**

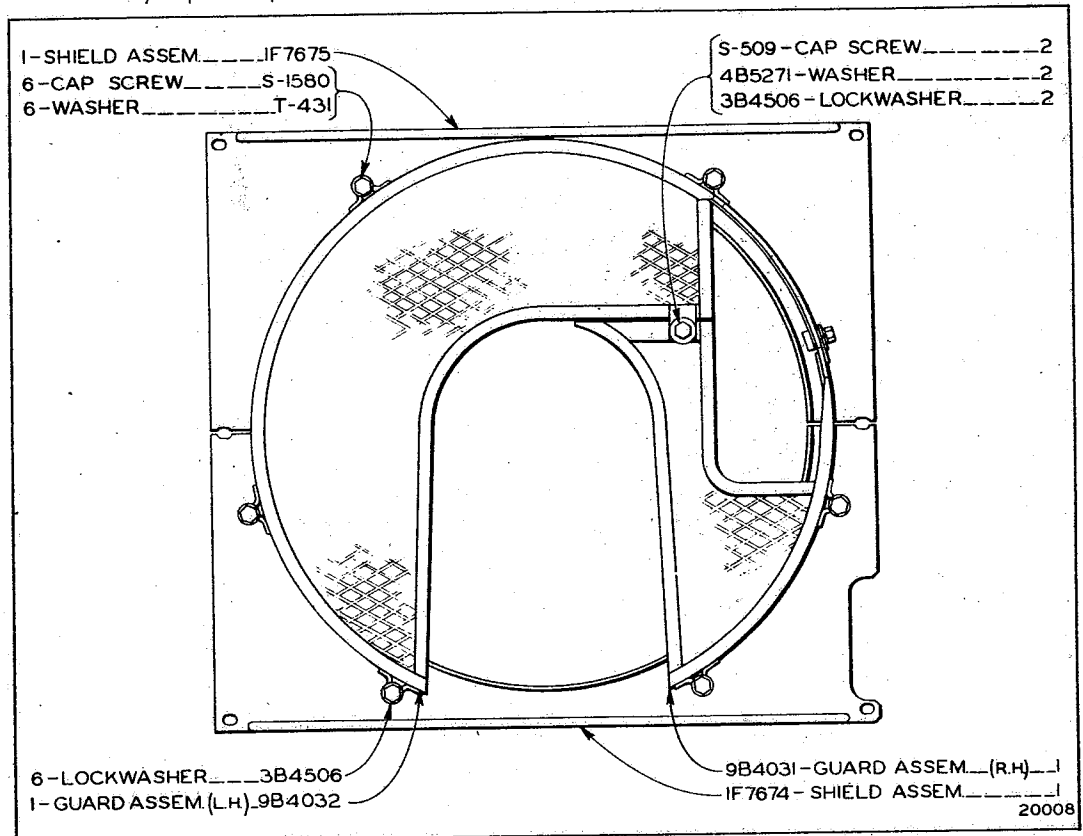
Part of 8B6624 Blower Fan Arrangement
Only separate parts serviced. When complete group is required order 9B4034

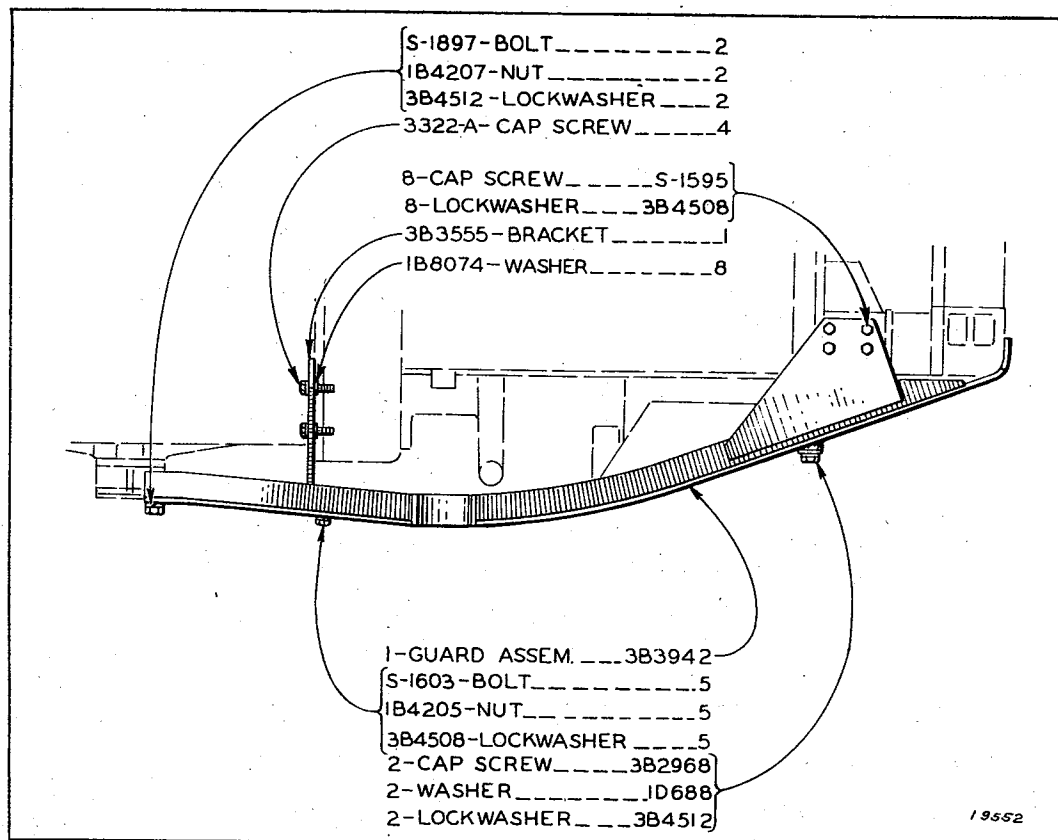
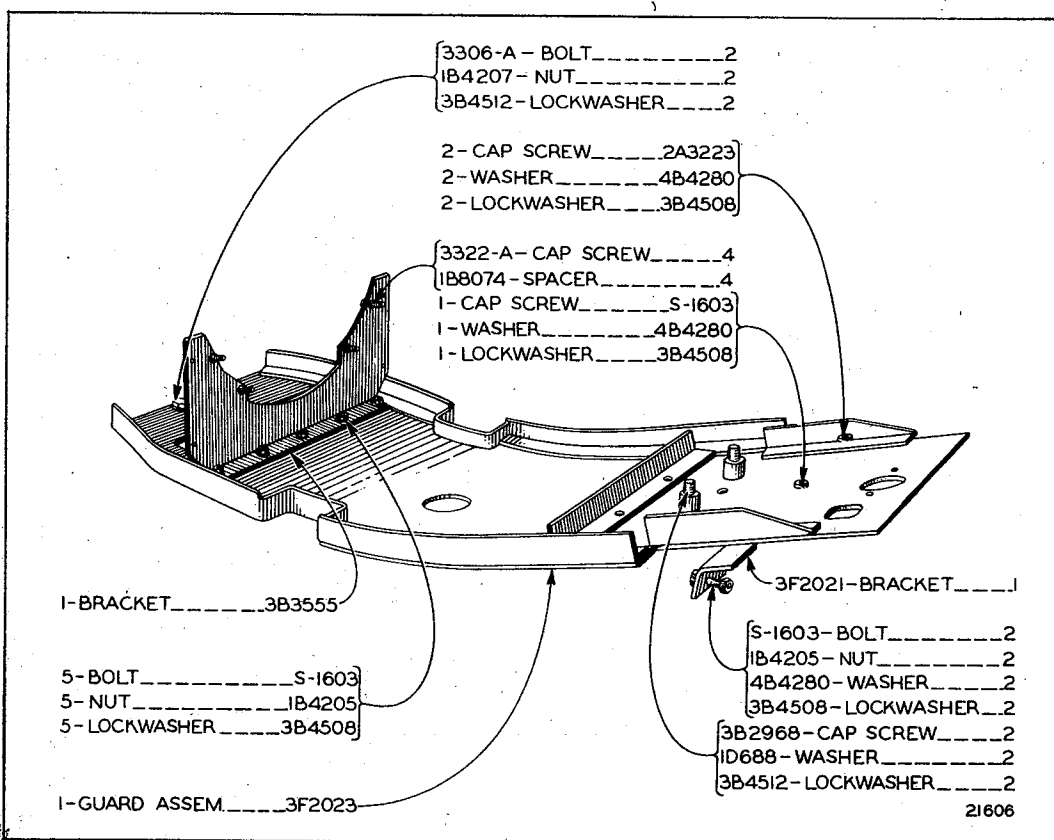
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**IF7677 FAN SHIELD AND GUARD GROUP**

Part of 8B6624 Blower Fan Arrangement

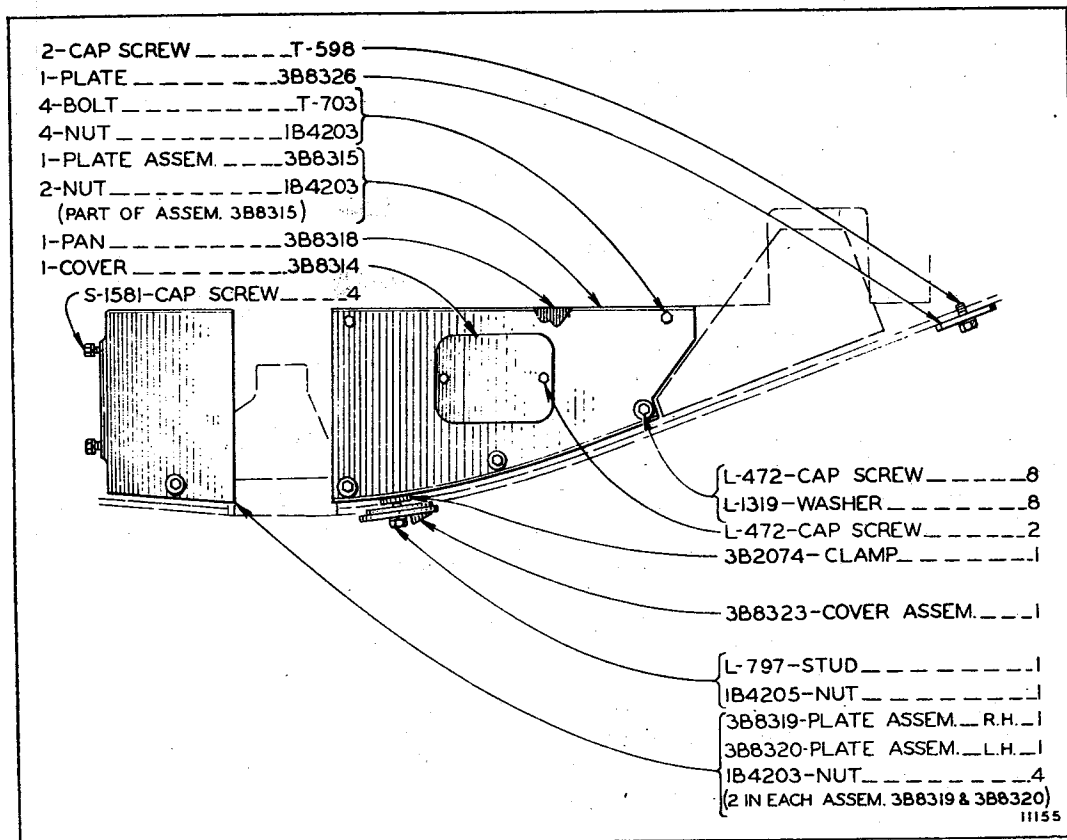
Only separate parts furnished. When complete group is required order 9B4034

**9B4034 FAN SHIELD AND GUARD GROUP**Serial No. 7J7319 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up
Part of 2F614 Blower Fan Arrangement**ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS**

**3B2661 CRANKCASE GUARD GROUP****3F2024 CRANKCASE GUARD GROUP**

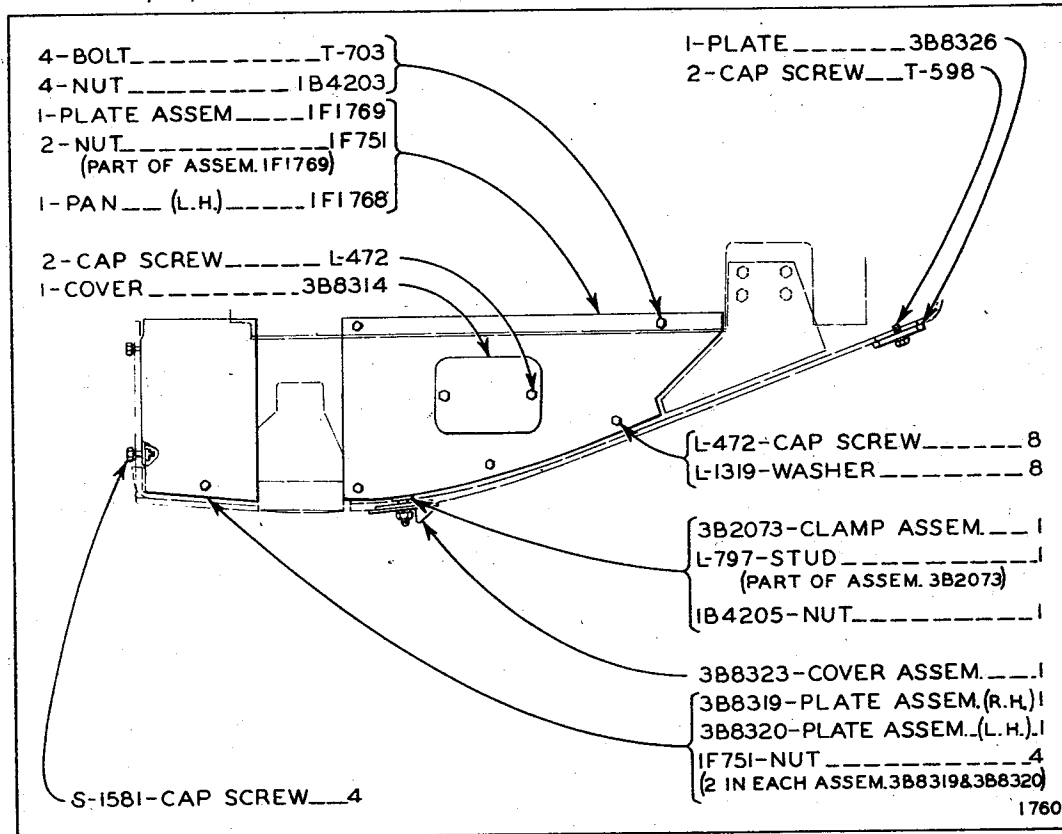
For use with "Traxcavator"

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3B8313 FROST PAN GROUP**

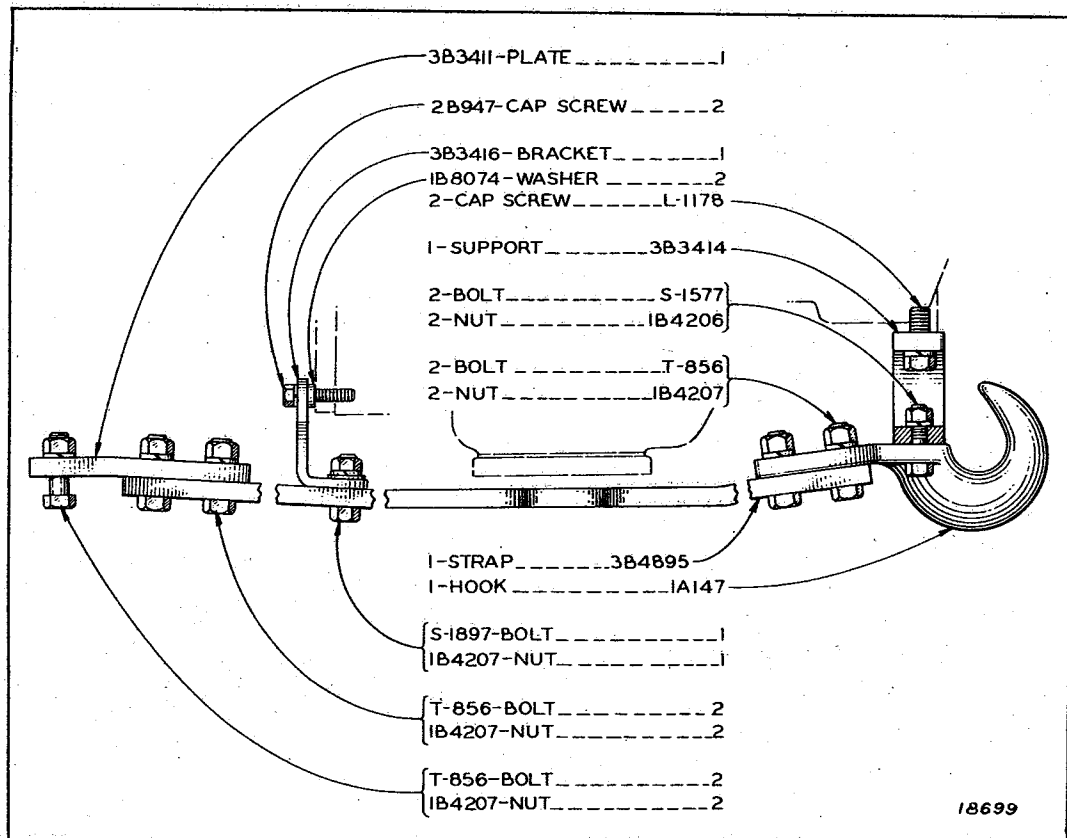
For use with Crankcase Guard

Only separate part serviced. When complete group is required order IF1770

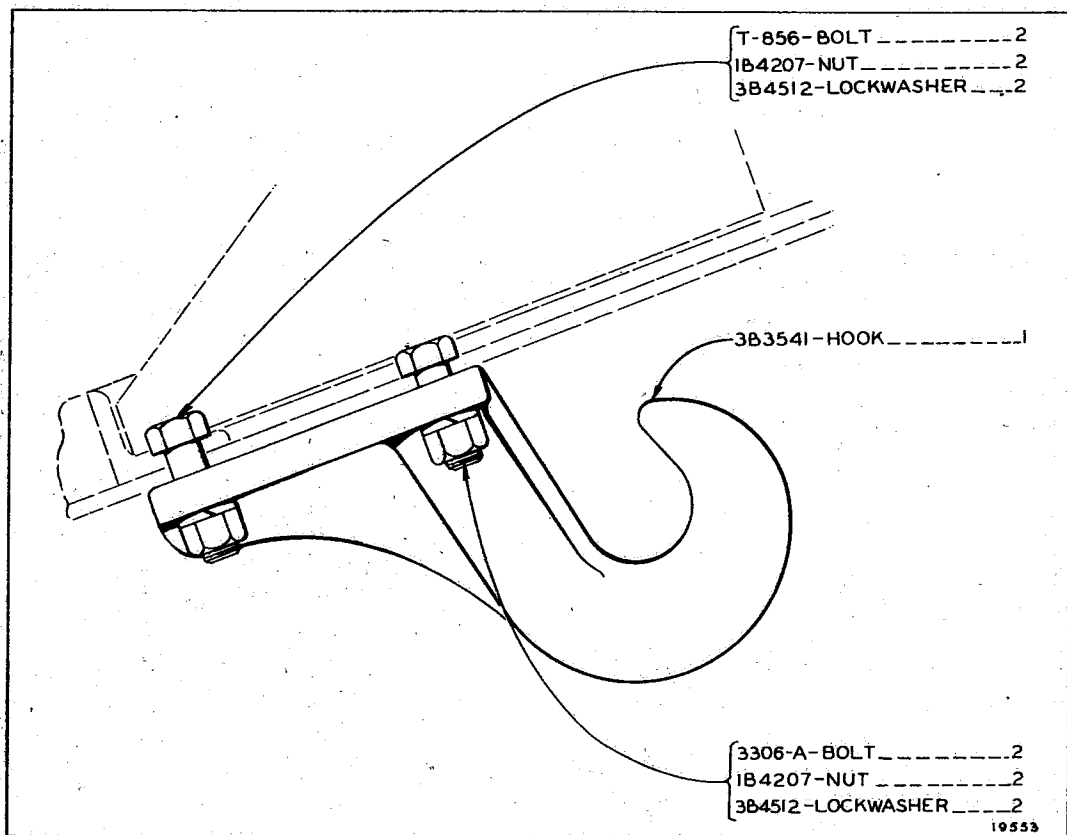
**IF1770 FROST PAN GROUP**

For use with Crankcase Guard

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



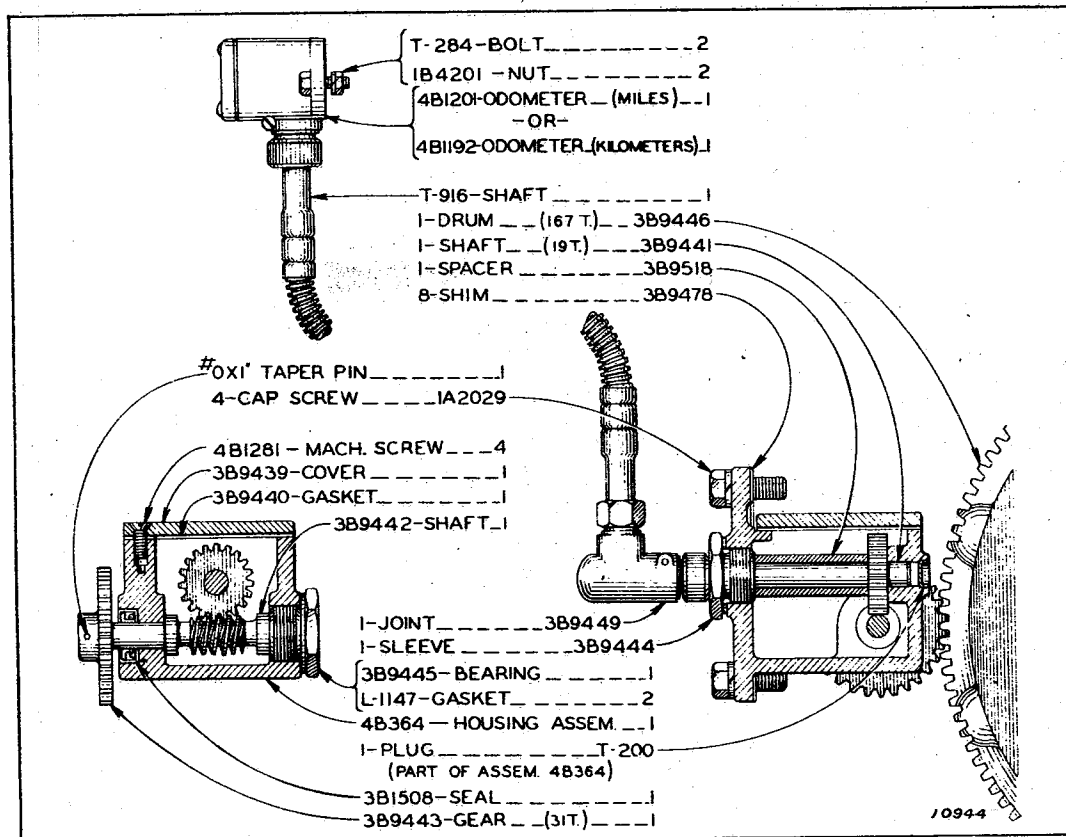
3B2664 FRONT PULL HOOK GROUP



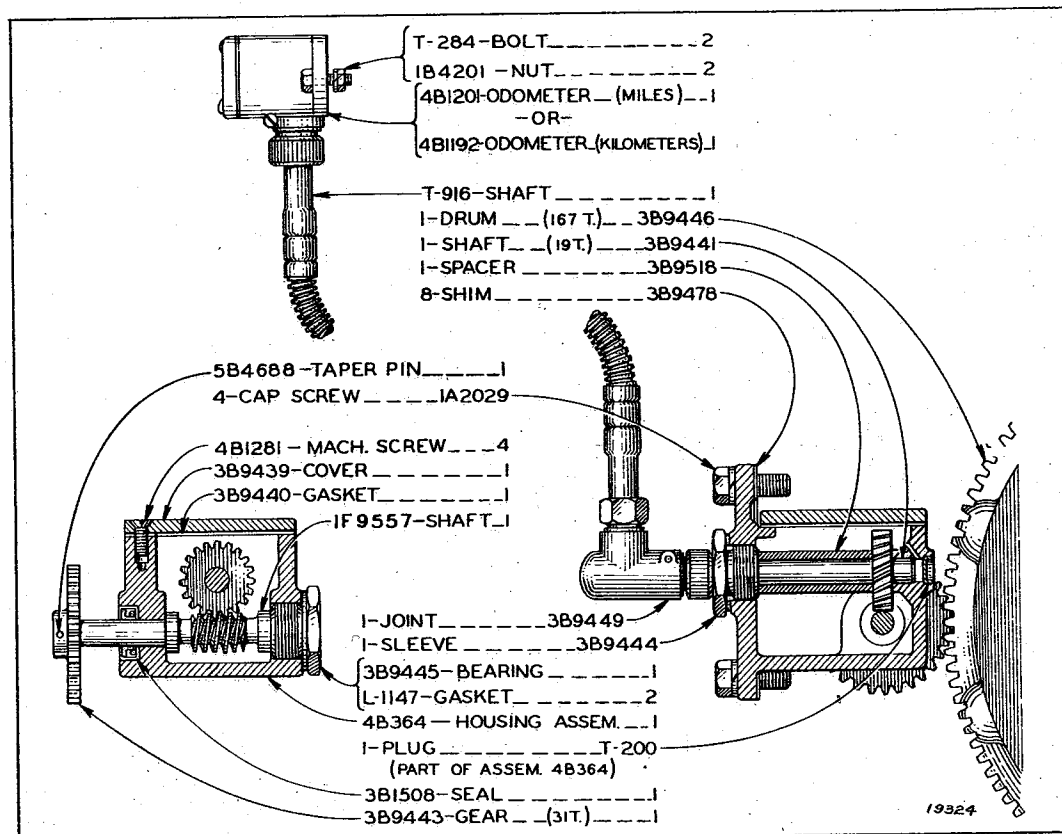
3B2665 FRONT PULL HOOK GROUP

For use with Crankcase Guard

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



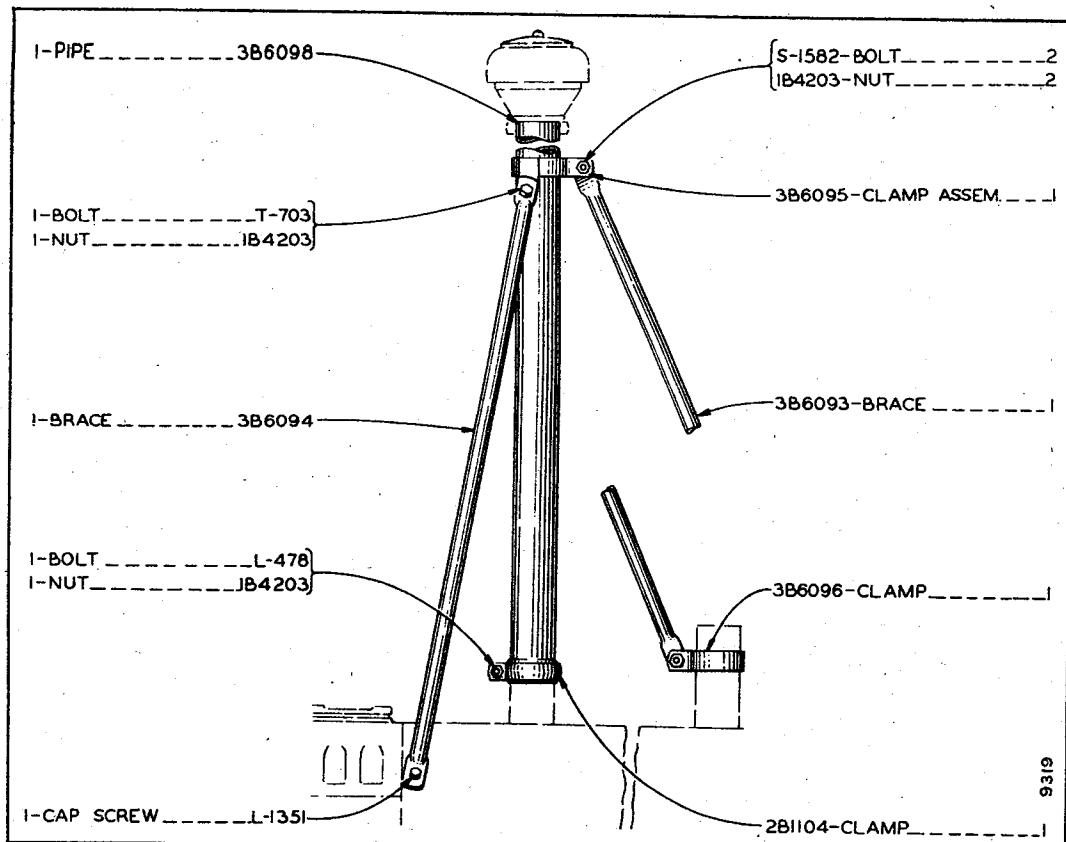
3B9448 ODOMETER GROUP—Miles
4B106 ODOMETER GROUP—Kilometers
 Serial No. 7J5104 to 7J9214 Inclusive



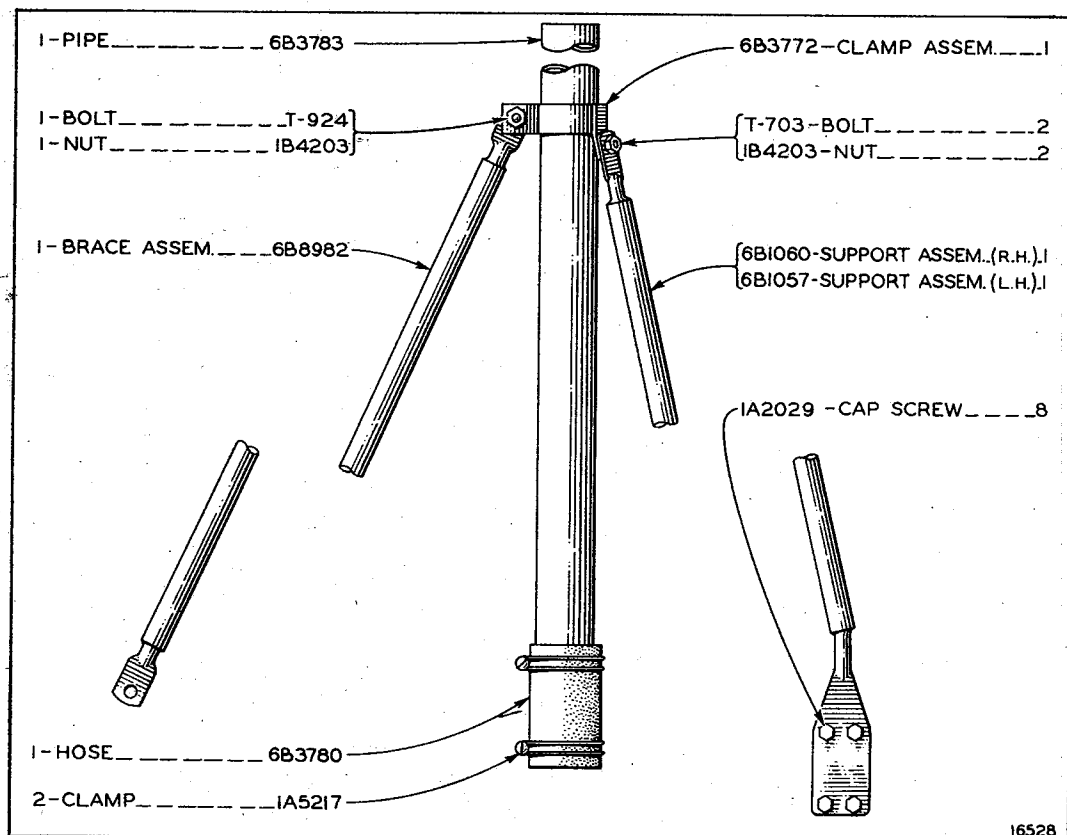
IF9556 ODOMETER GROUP—Miles
IF9558 ODOMETER GROUP—Kilometers

Serial No. 7J9215 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up

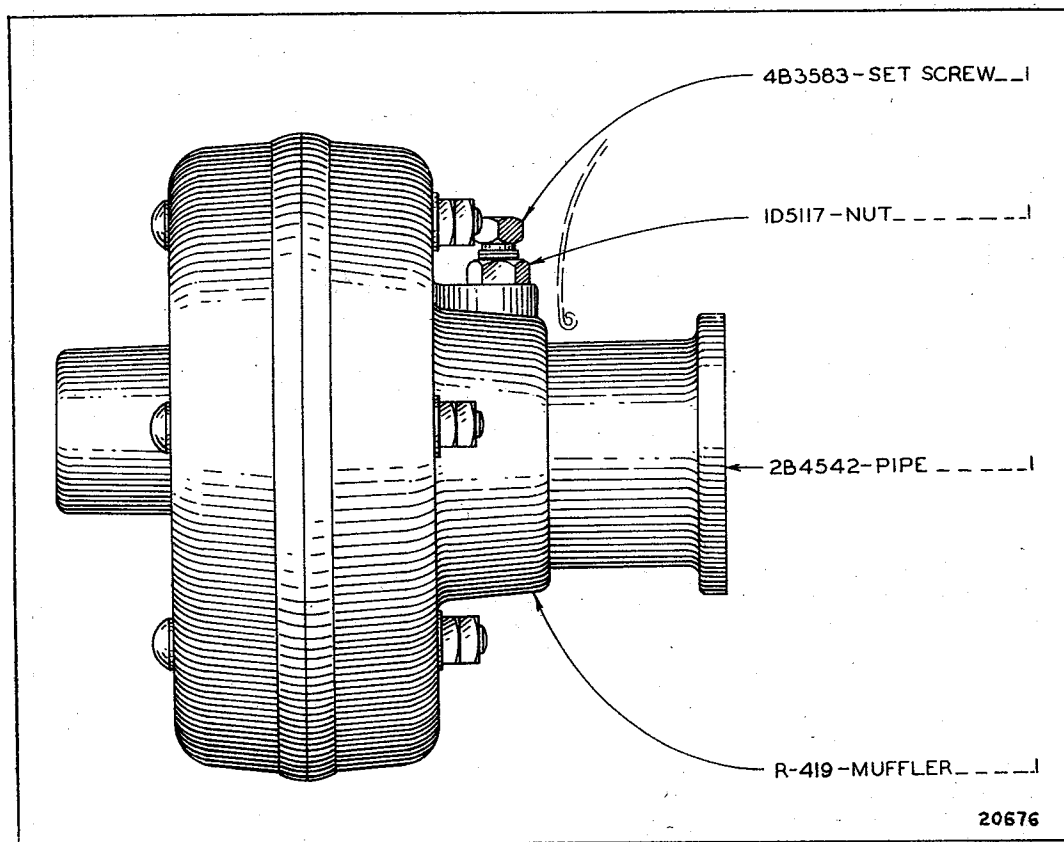
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3B6099 AIR CLEANER INLET PIPE EXTENSION GROUP**

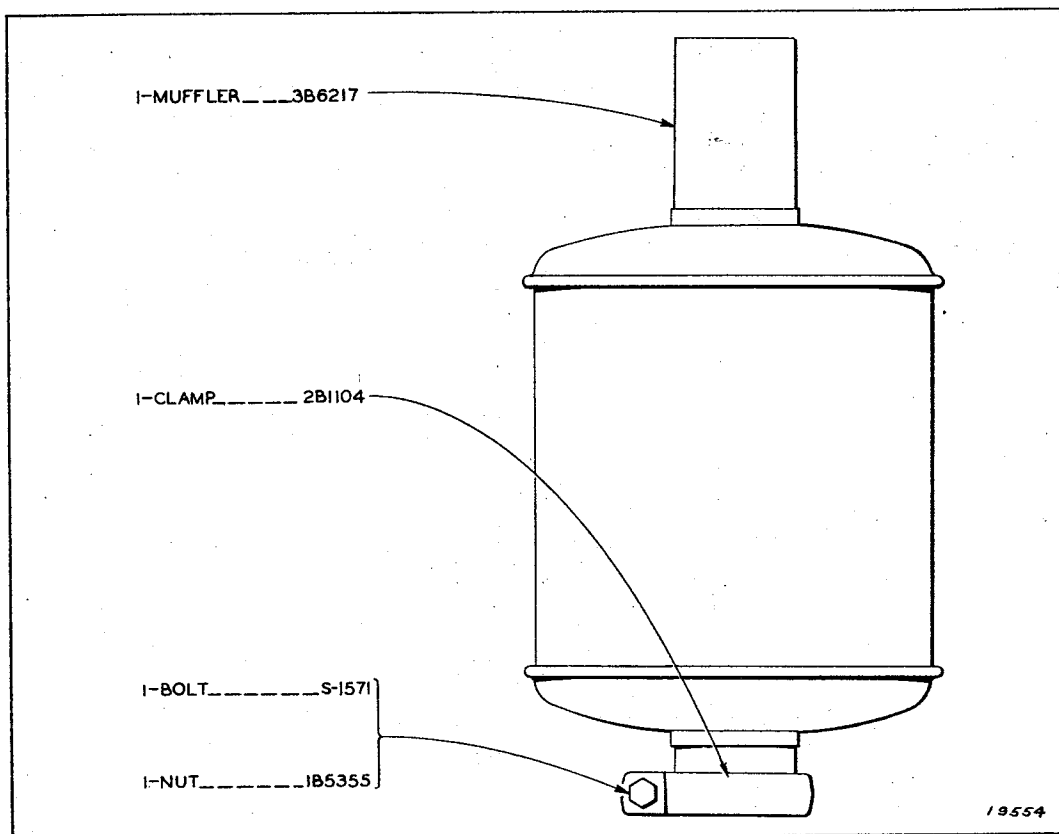
Only separate parts serviced. When complete group is required order 6B3773

**6B3773 AIR CLEANER INLET PIPE EXTENSION GROUP**

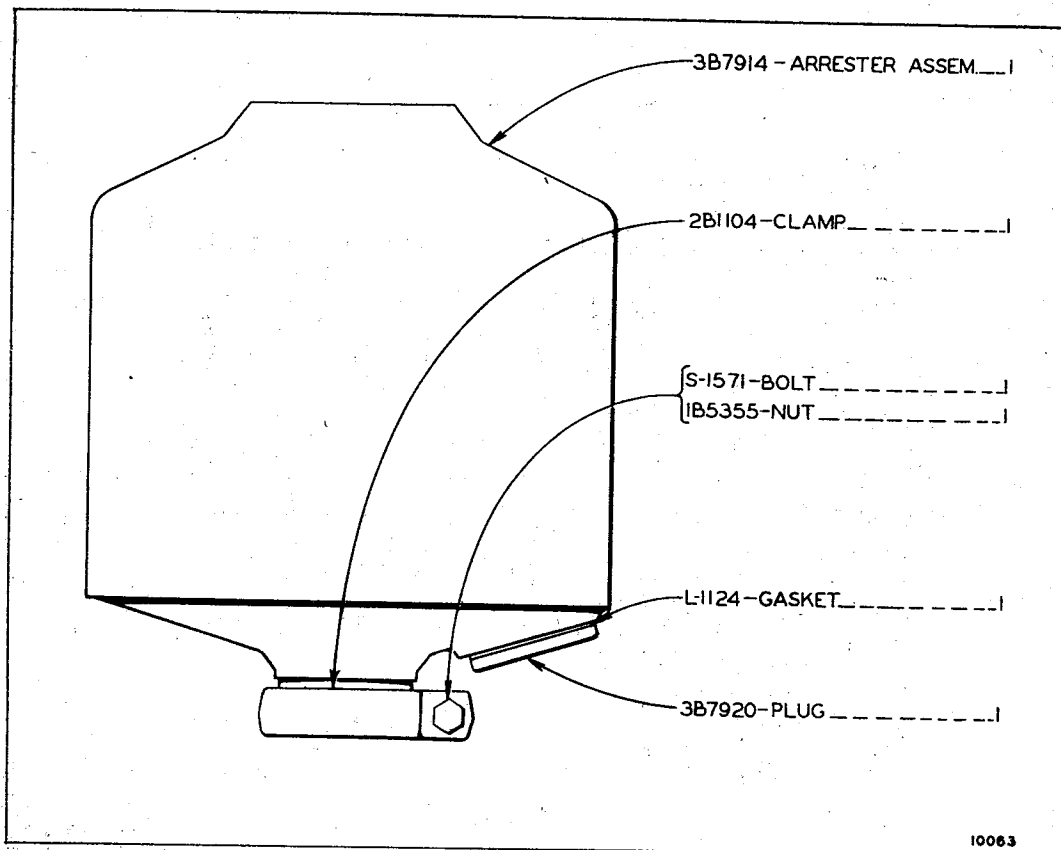
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**2B3223 MUFFLER GROUP**

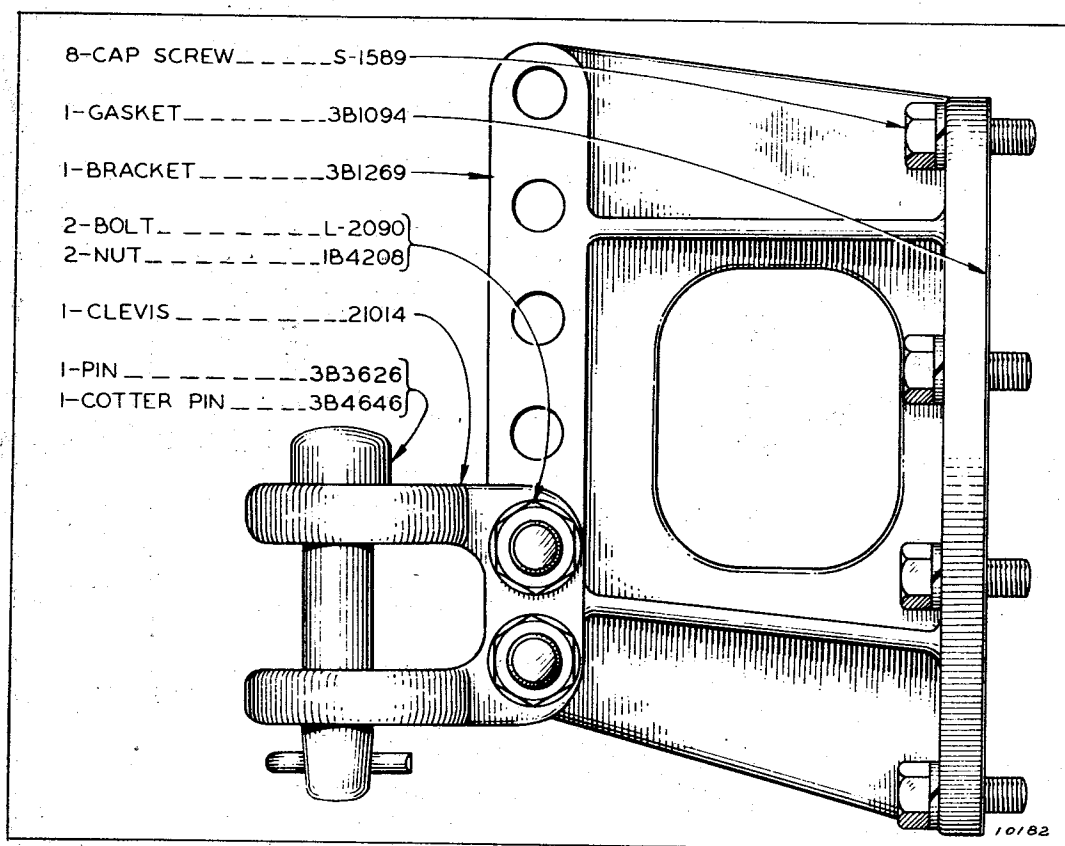
Only separate parts serviced. When complete group is required order 3B6232

**3B6232 MUFFLER GROUP**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

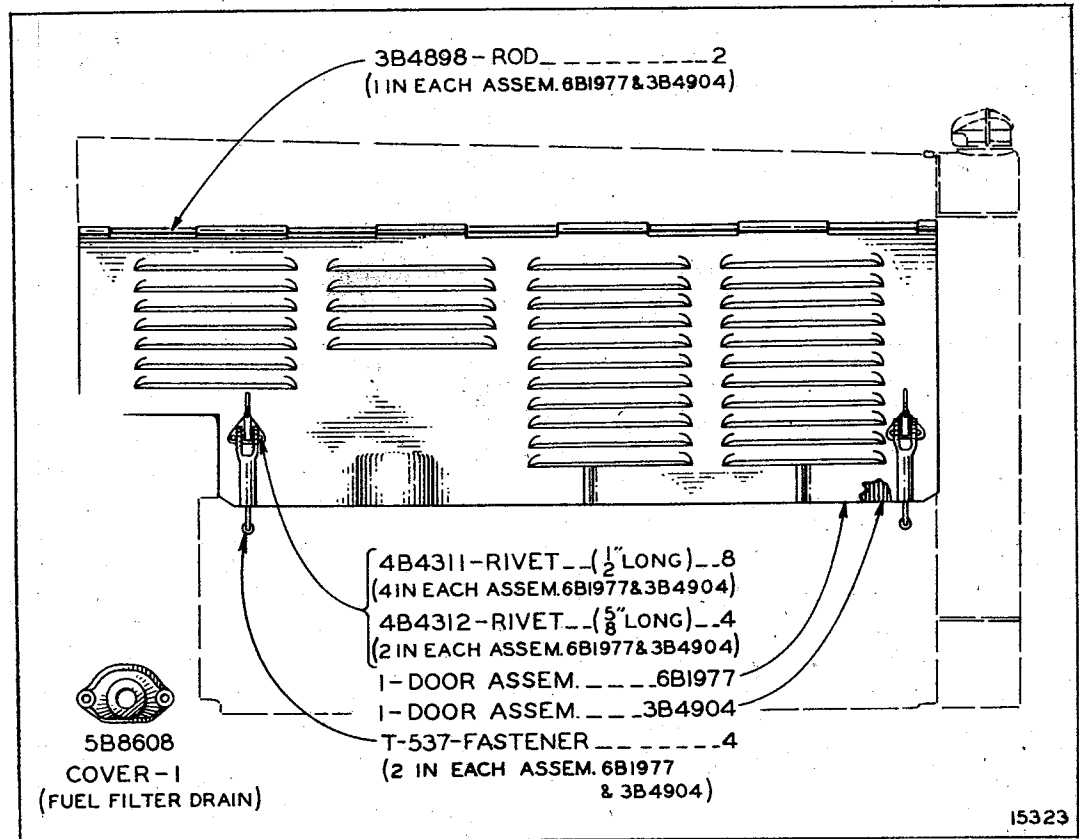


SPARK ARRESTER GROUP

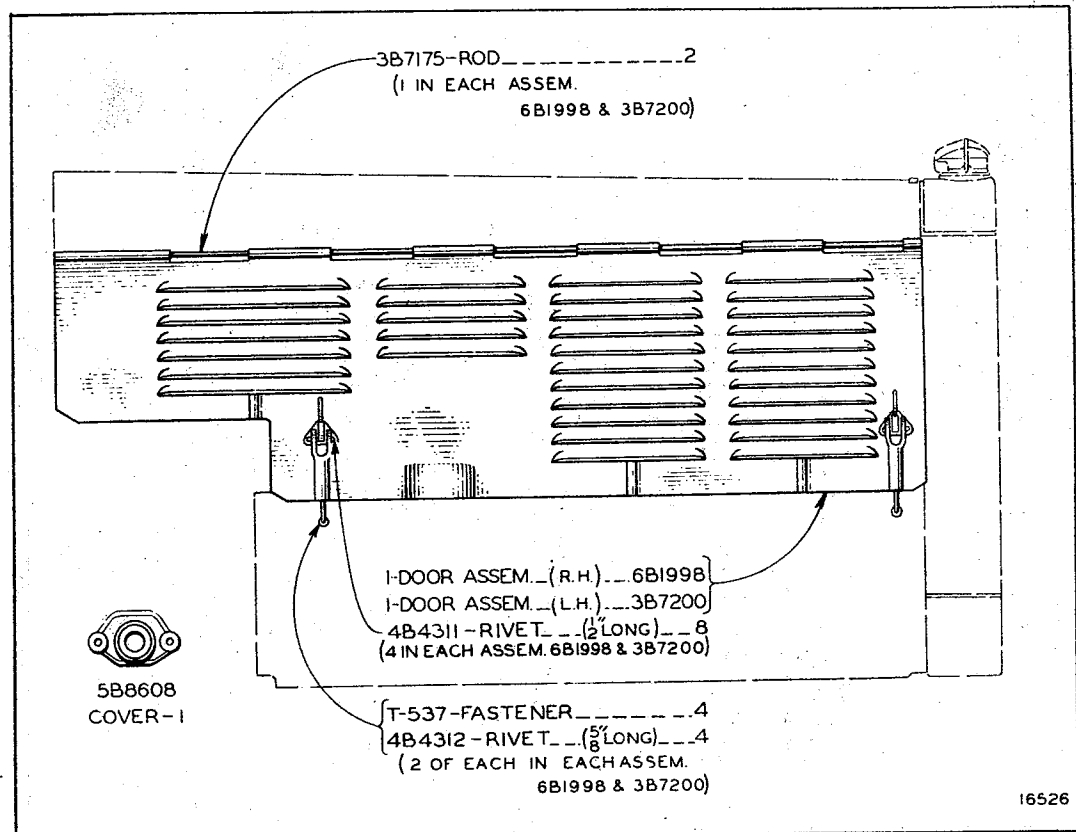


3B1270 HIGH DRAWBAR GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

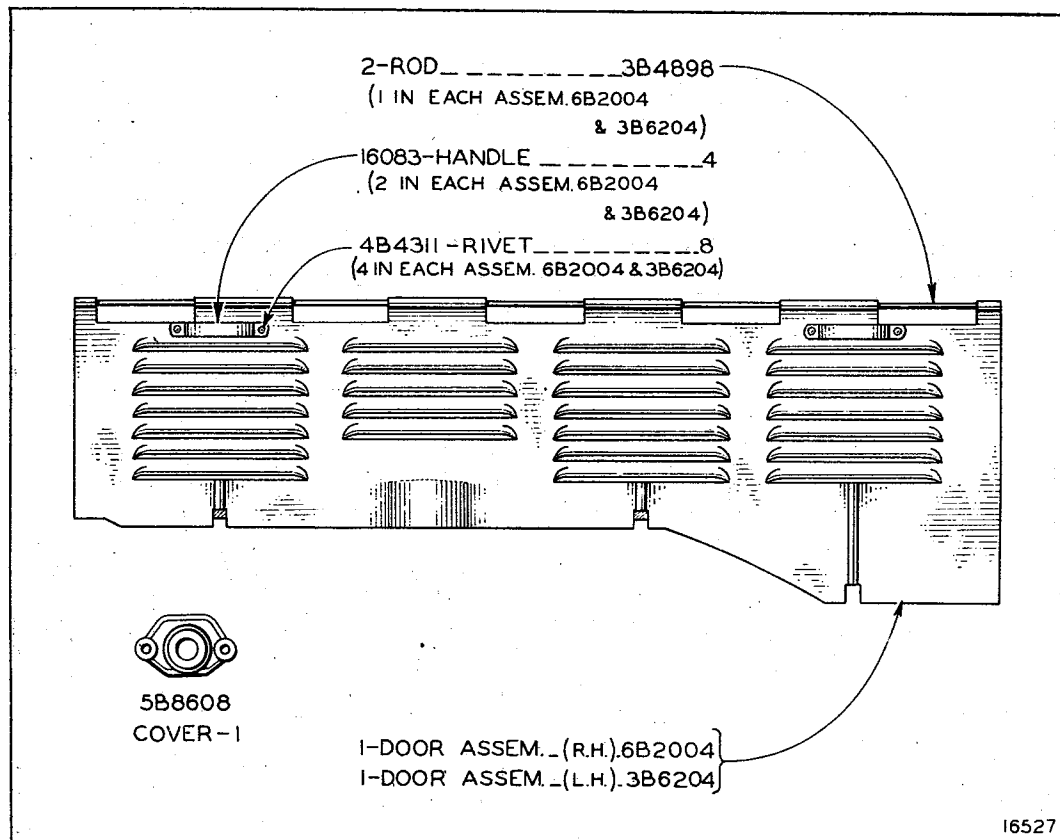


6B1975 HOOD DOOR GROUP
For use with Top Seat

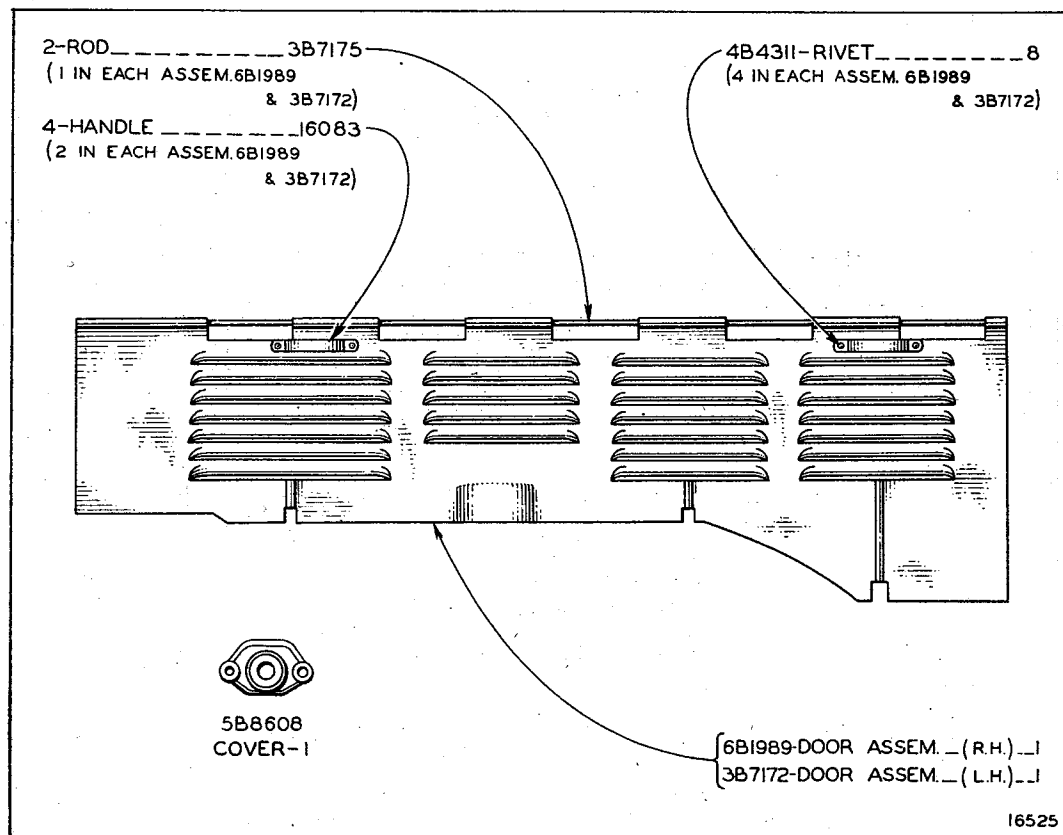


6B2001 HOOD DOOR GROUP
For use with Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

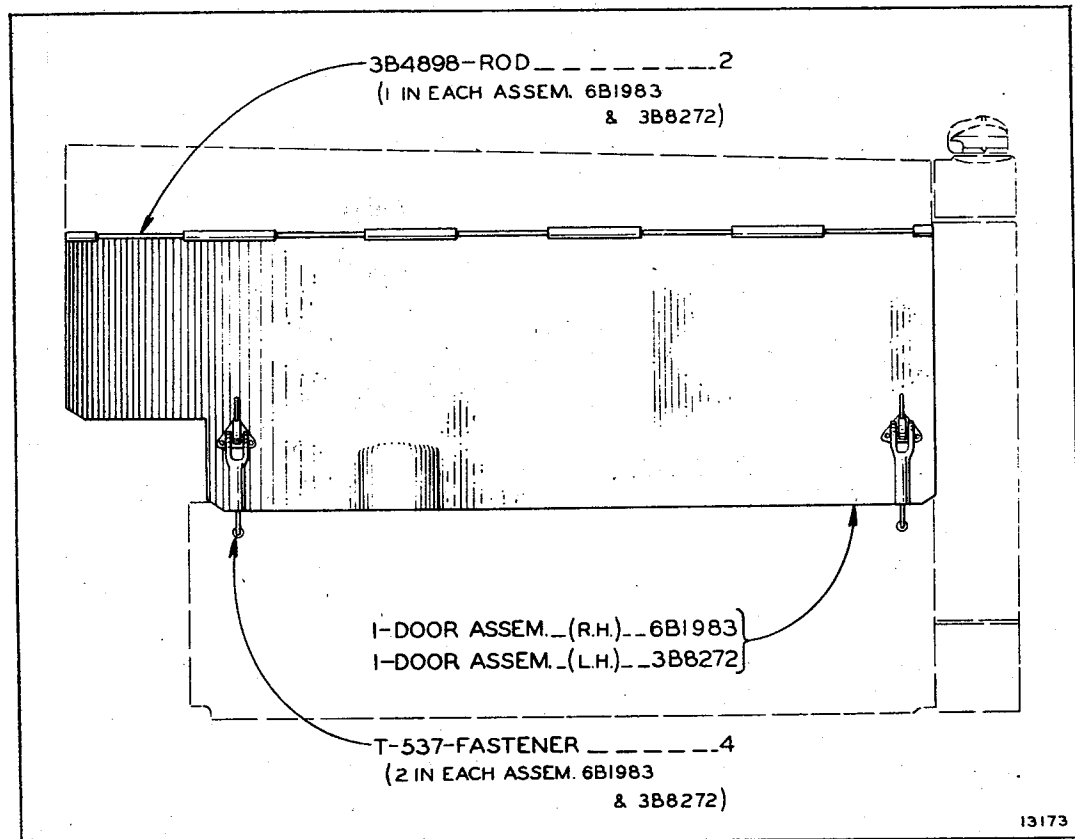
**6B2005 HOOD DOOR GROUP**

For use with Top Seat and Orchard Type Fenders

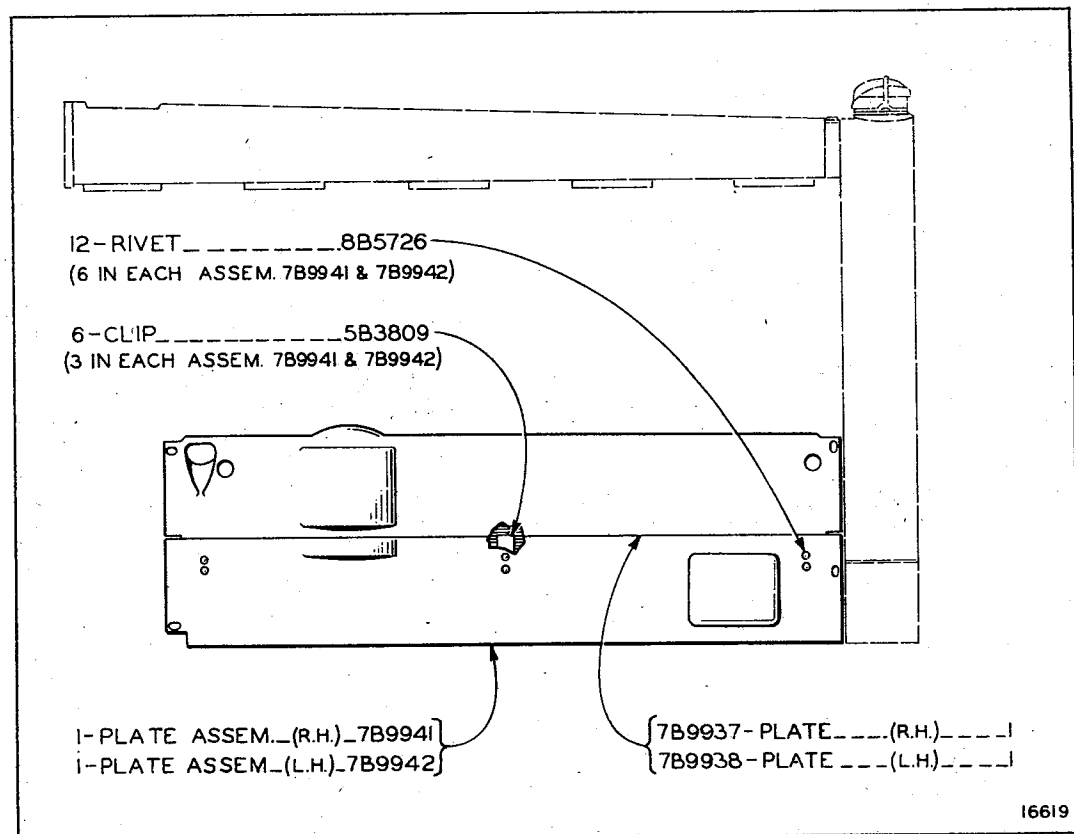
**6B1991 HOOD DOOR GROUP**

For use with Rear Seat and Orchard Type Fenders

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

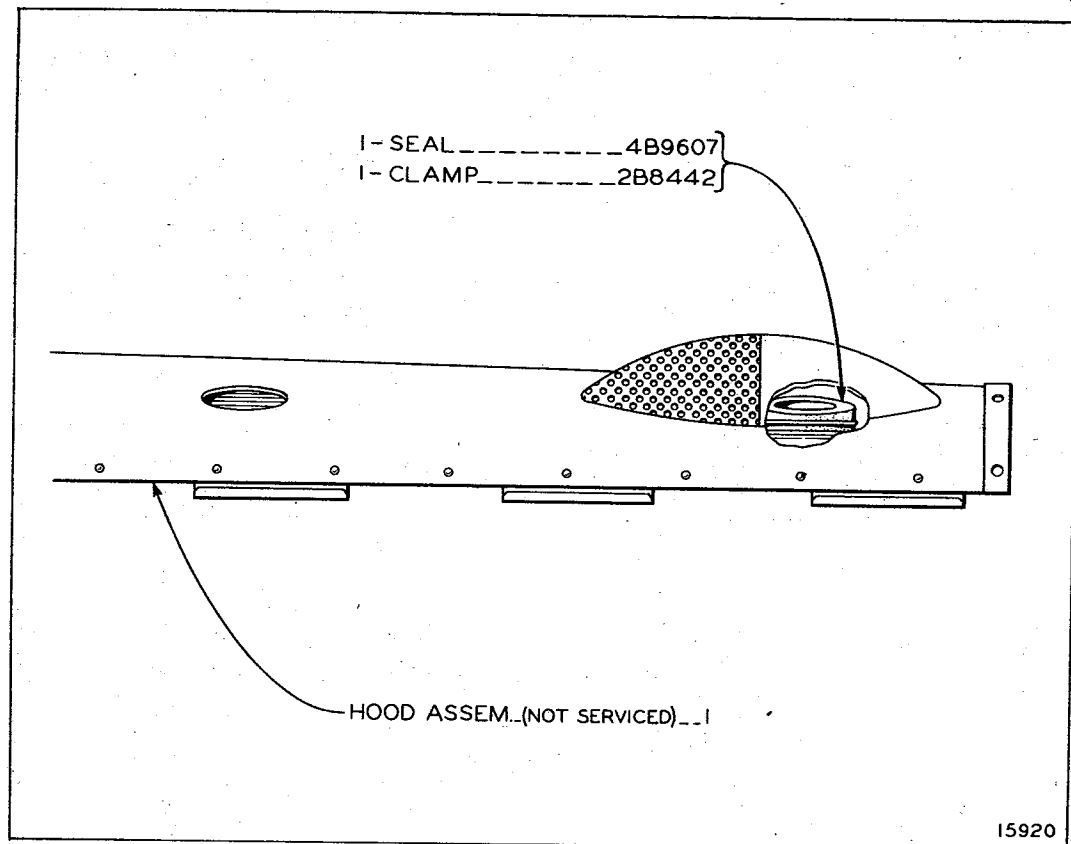


6B1982 WINTER HOOD DOOR GROUP
For use with Top Seat

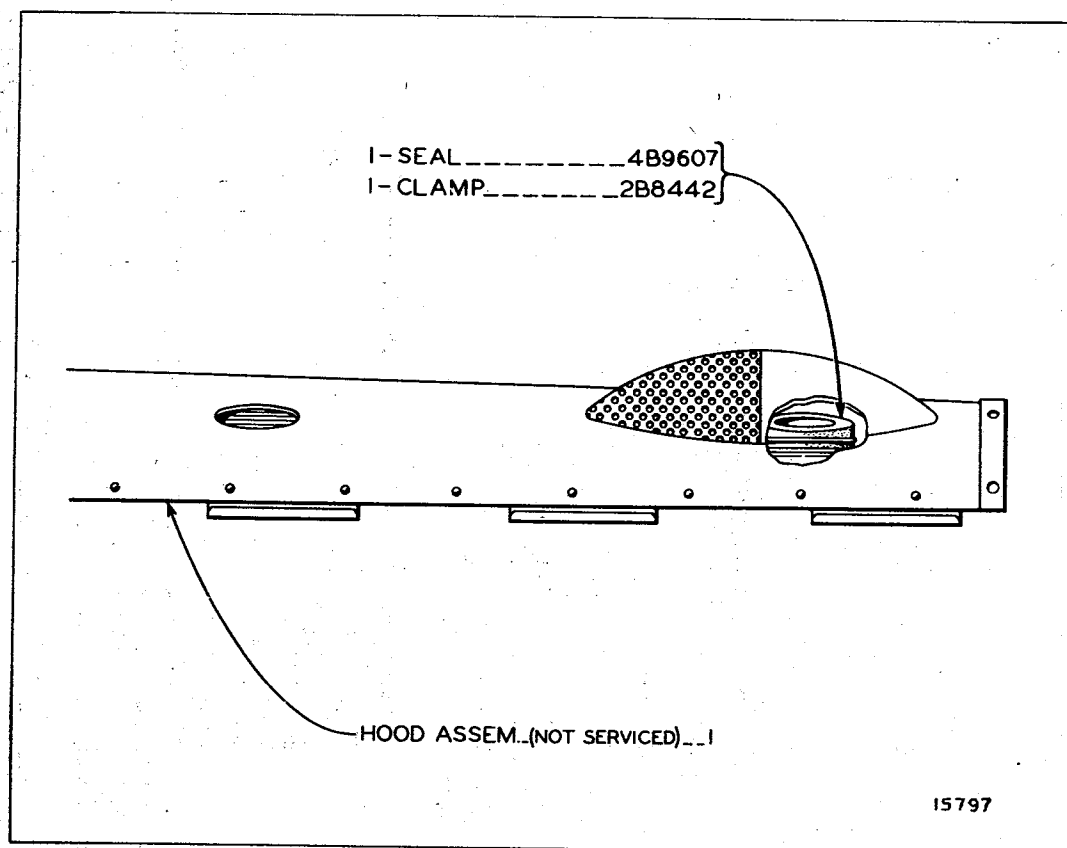


7B9425 LOWER HOOD SIDE PLATE GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

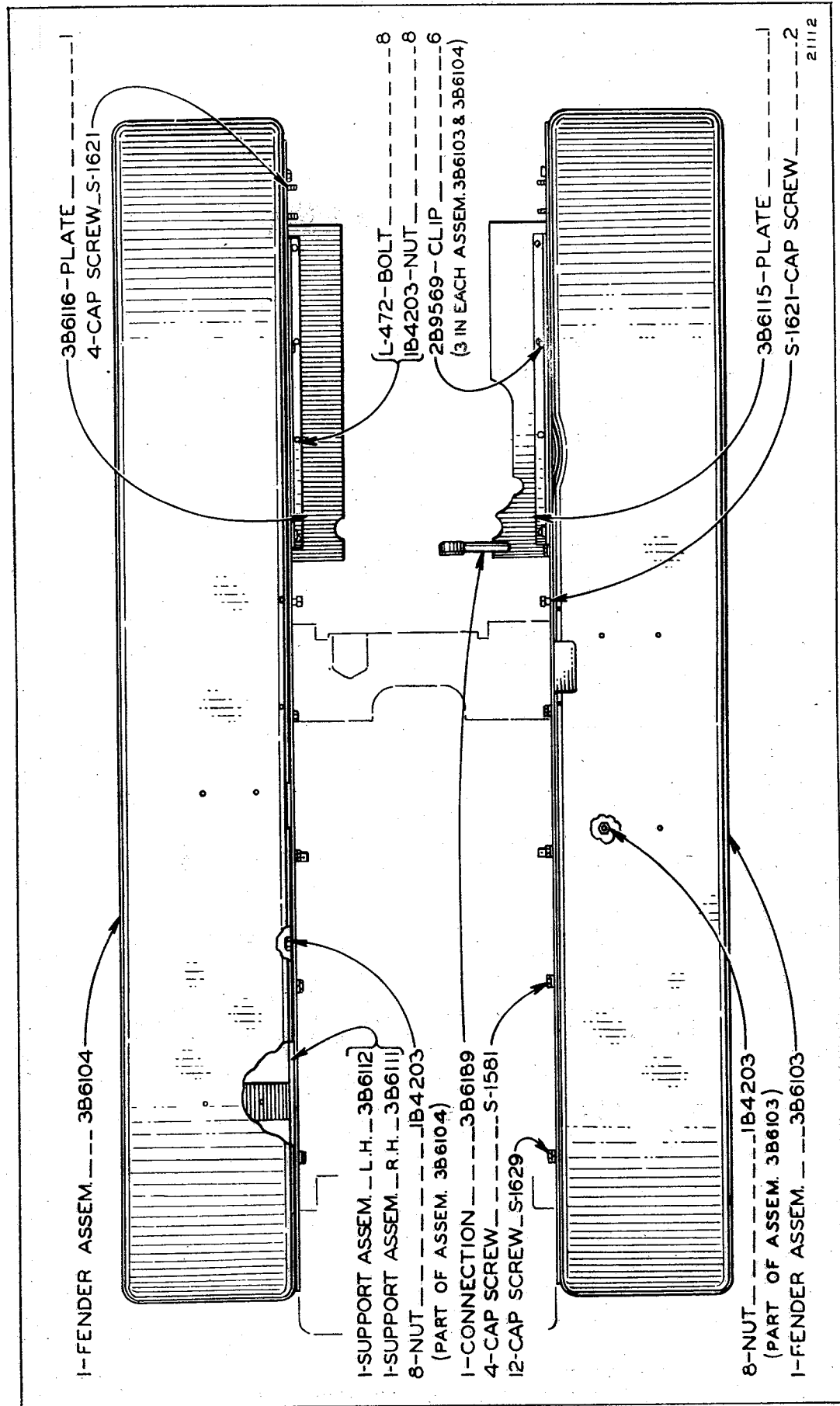


8B1658 HOOD GROUP—Orchard Type
For use with Rear Seat



8B1397 HOOD GROUP—Orchard Type
For use with Top Seat

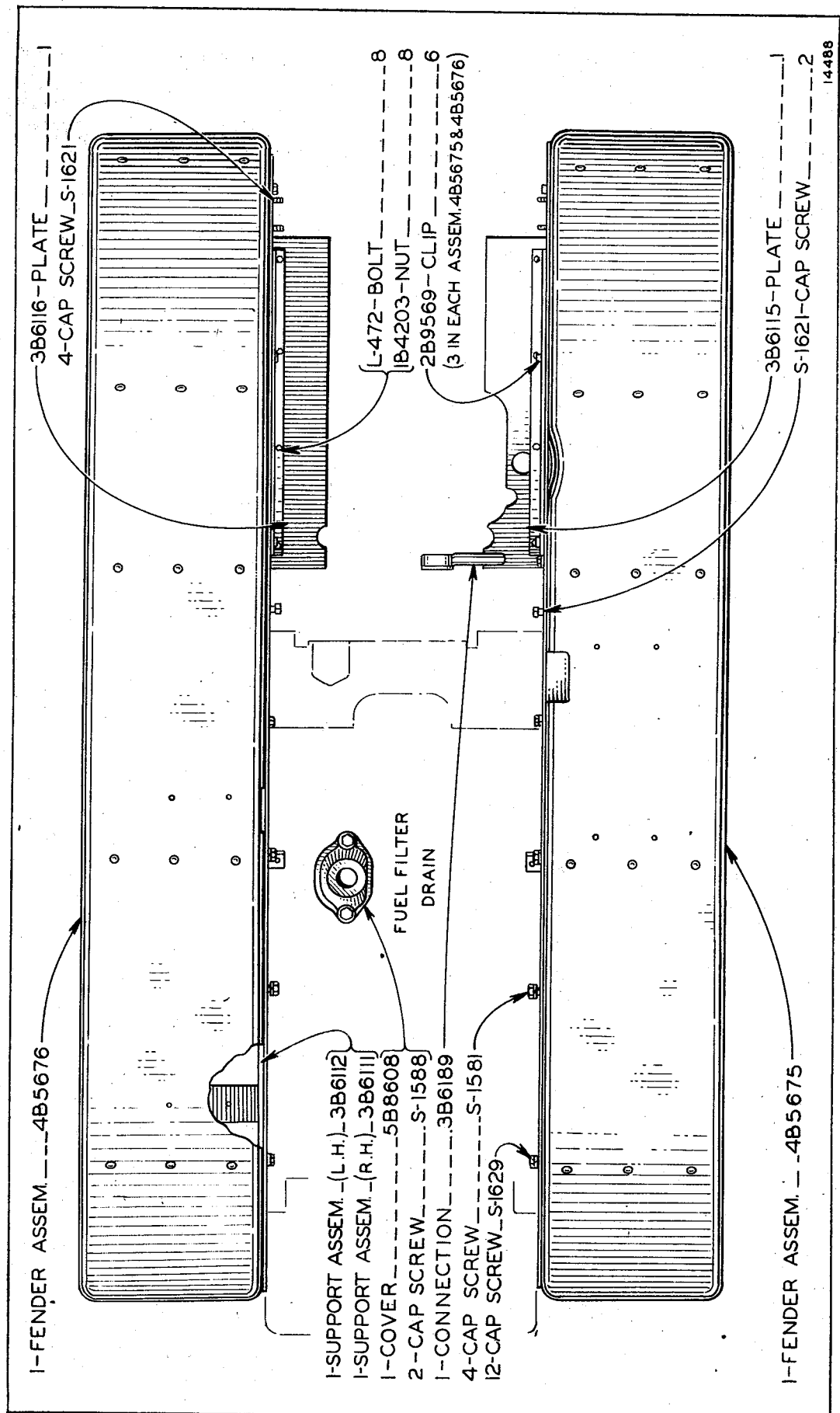
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B6154 FENDER GROUP—Orchard Type

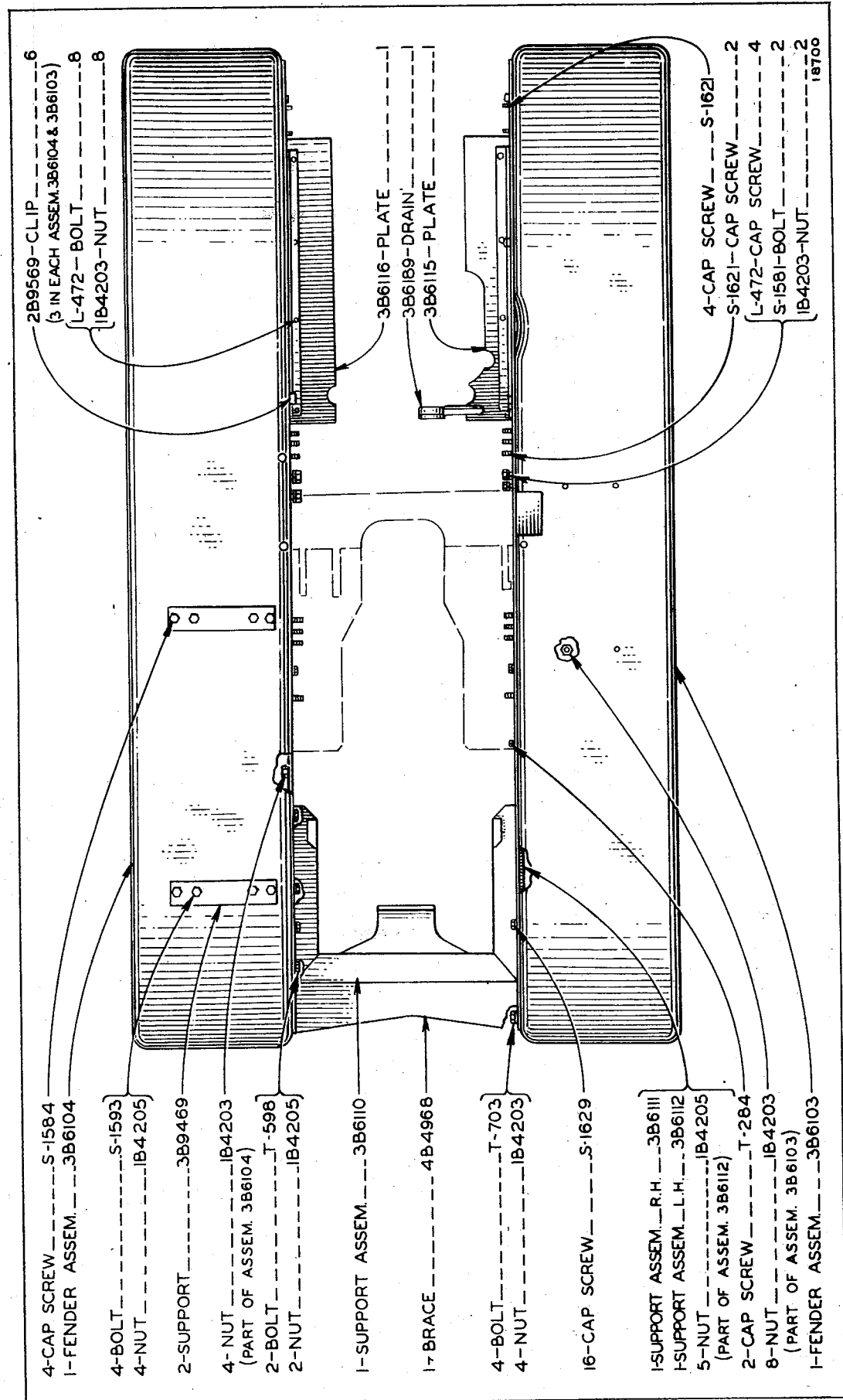
For use with Rear Seat

Only separate parts serviced. When complete group is required order 4B6009



4B6009 FENDER GROUP—Orchard Type
For use with Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

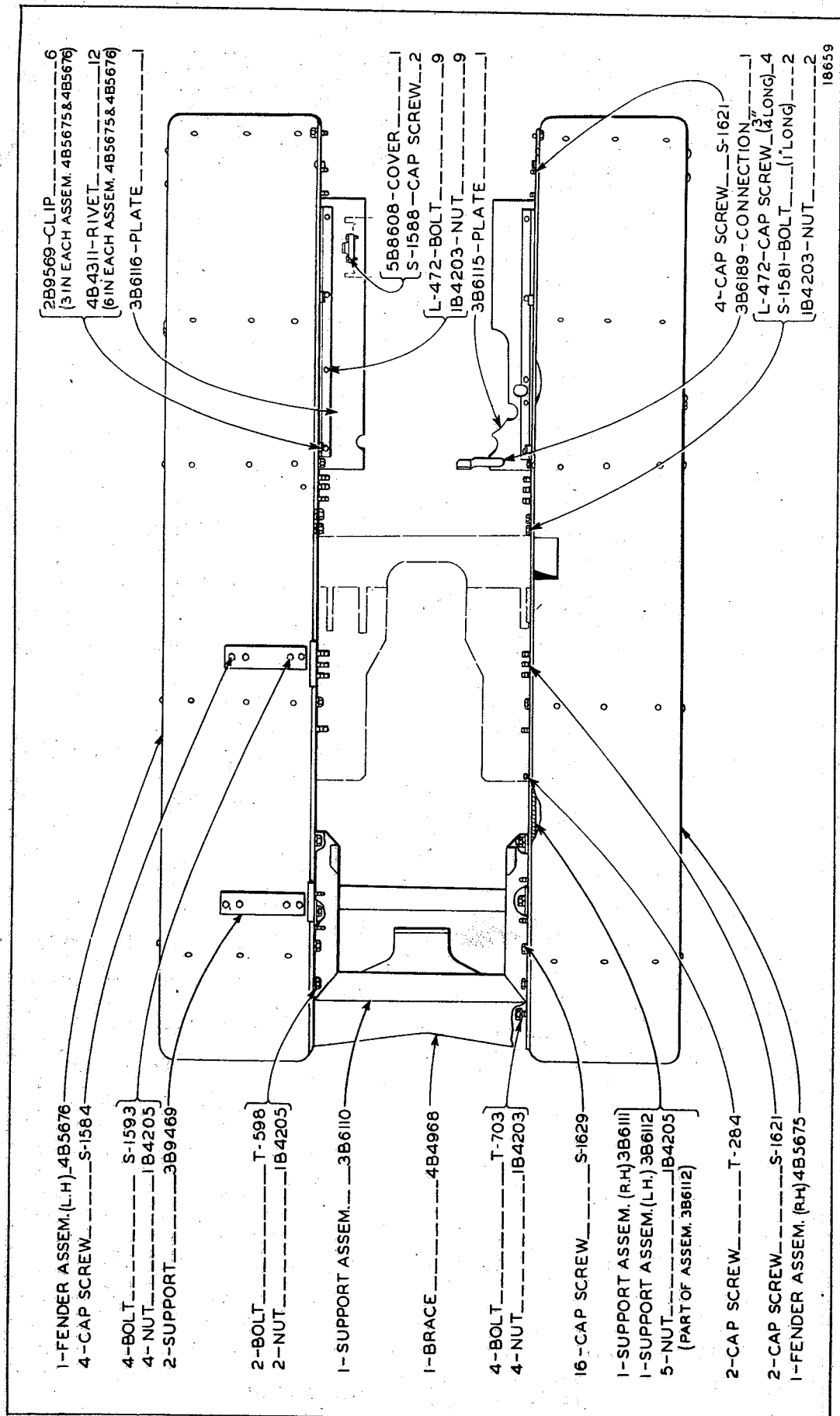


3B6100 FENDER GROUP—Orchard Type

For use with Top Seat

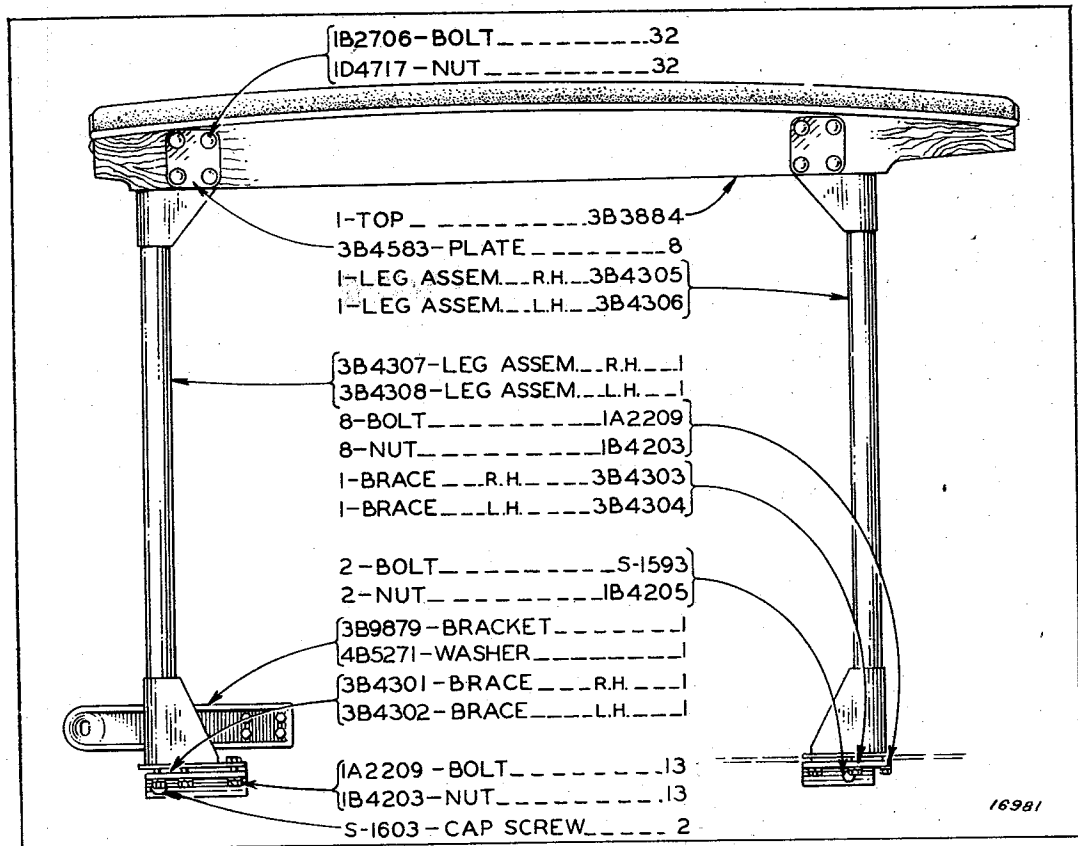
Only separate parts serviced. When complete group is required order 4B5860

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

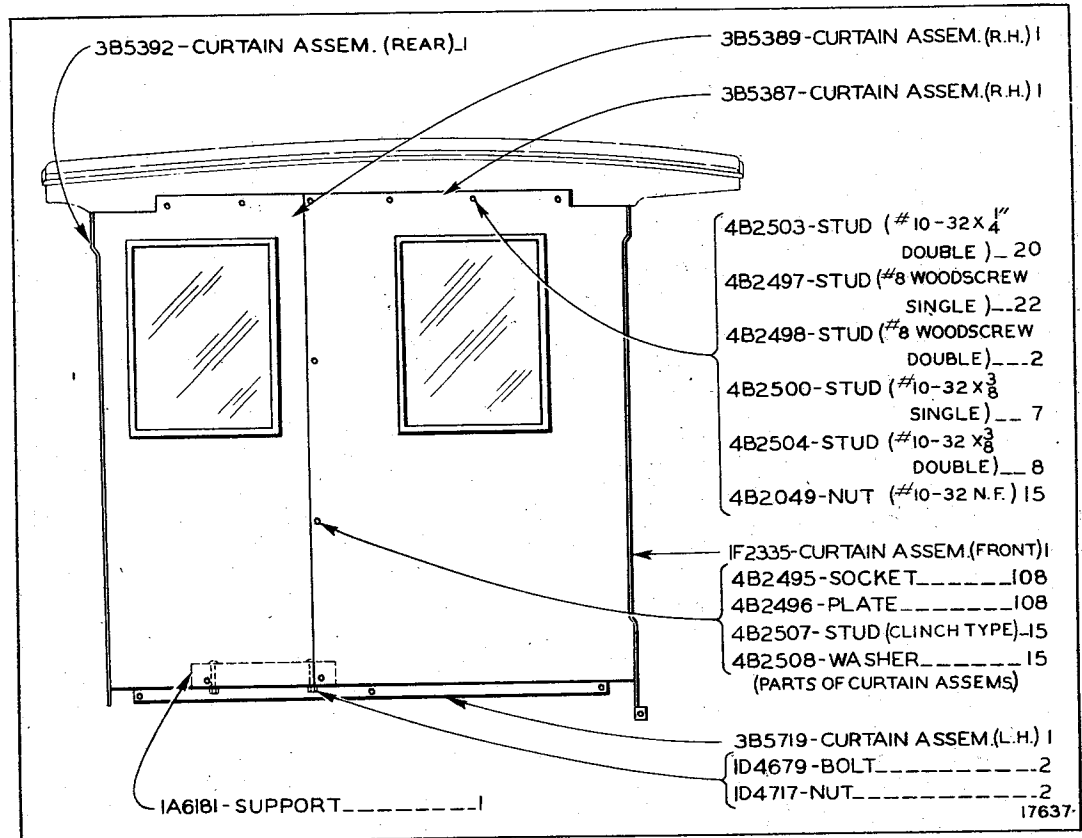


4B5860 FENDER GROUP—Orchard Type
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B2658 CANOPY TOP GROUP



IF2336 CANOPY CURTAIN GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

983 Rear Seat Arrangement

Consists of:

1	Seat Group	Shown Below
1	Fuel System Group-Starting Engine.	Page 121
1	Fuel System Group.	" 121
1	Control Group.	" 122
1	Fuel Pump and Governor Control Group	" 123
1	Drawbar Group.	" 123
1	4B411 Heat Indicator Group	" 124
1	Hood Group	" 124
1	Fender Group	" 125
1	Miscellaneous Group.	" 125
1	7B1827 Pipe-Air Cleaner	

383097 Side Seat Arrangement

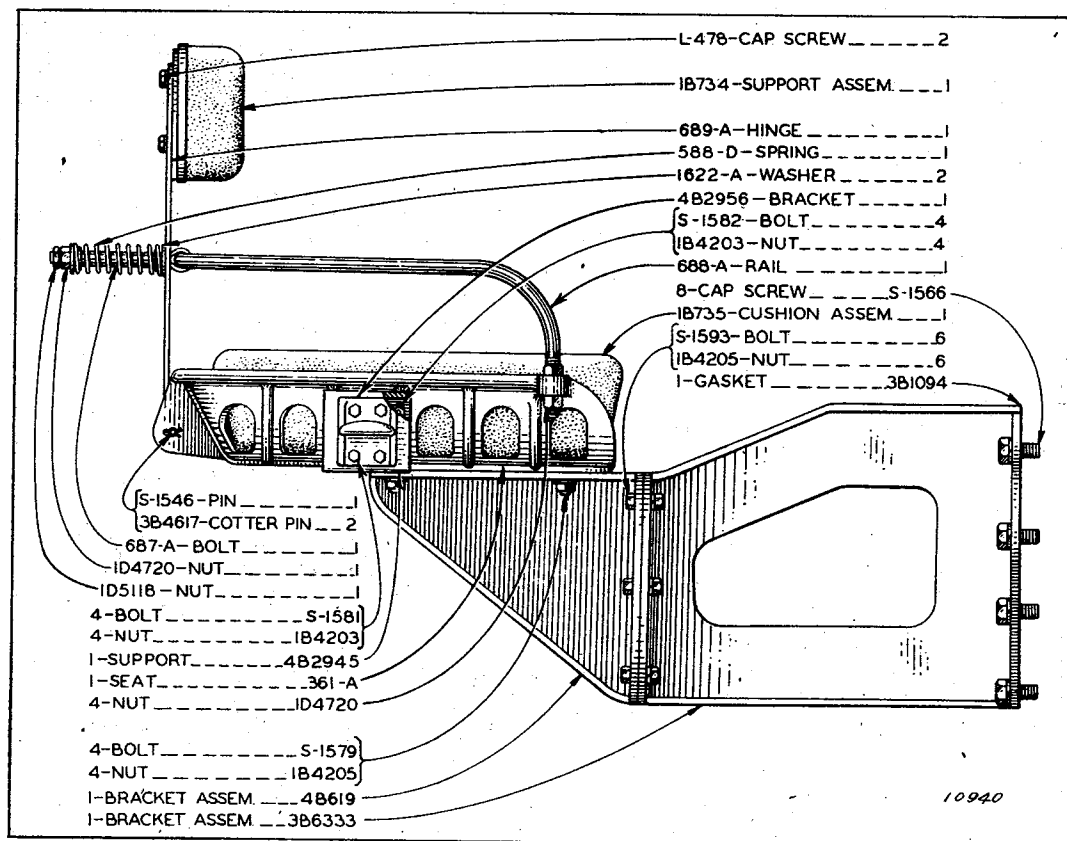
Consists of:

1	Side Seat Group.	Page 126
1	Fuel System Group.	" 127

388465 Cab Arrangement

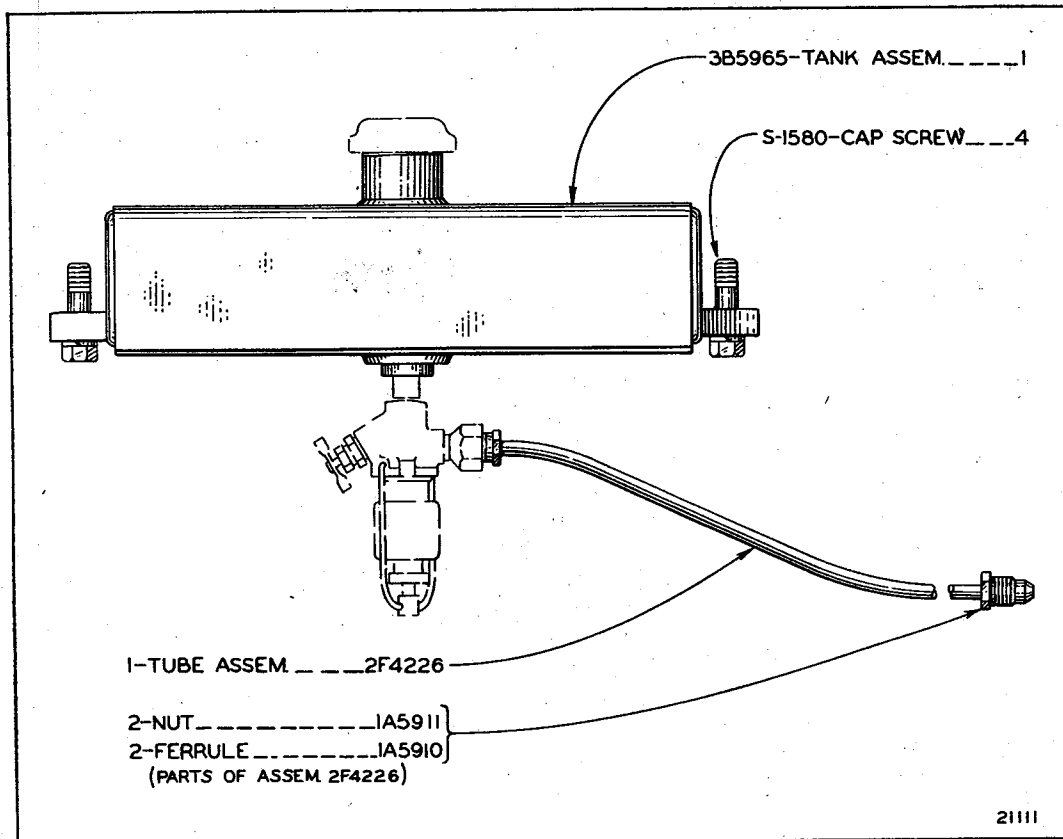
Consists of:

1	3B8367 Rear Fuel Tank Mounting Group.	Page 128
1	3B8371 Wide Seat Group.	" 128
1	3B8466 Cab Group.	" 129

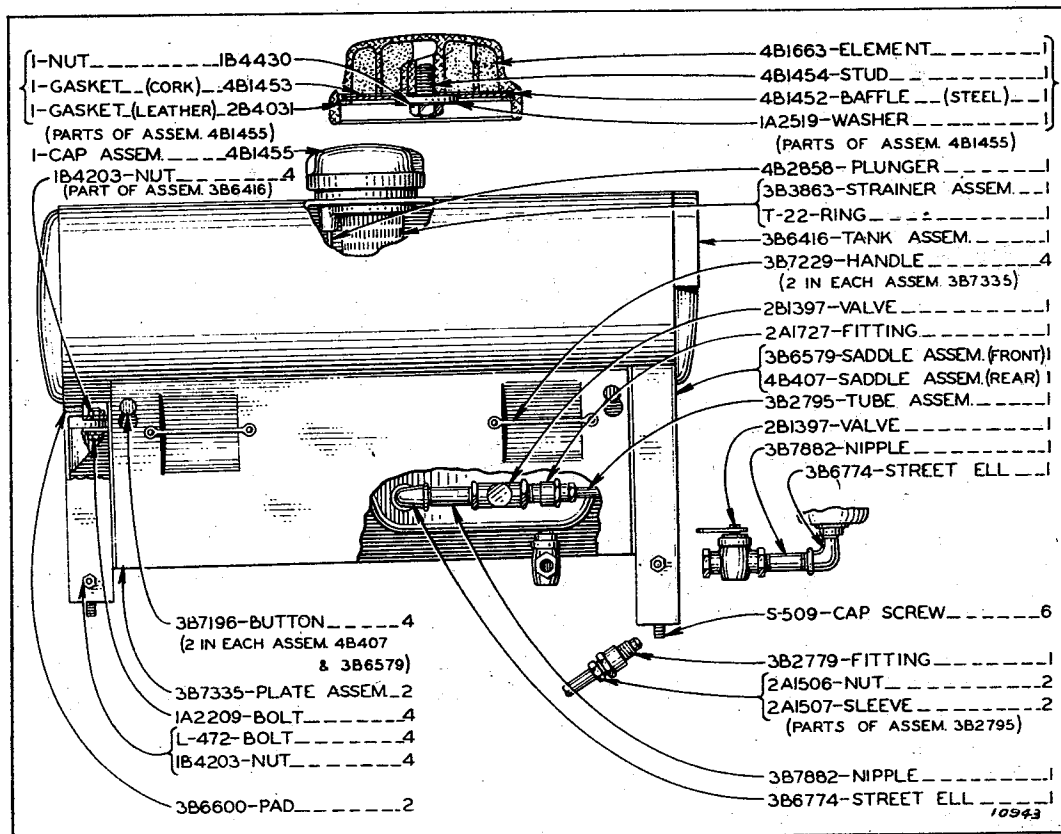
**SEAT GROUP**

Part of 983 Rear Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

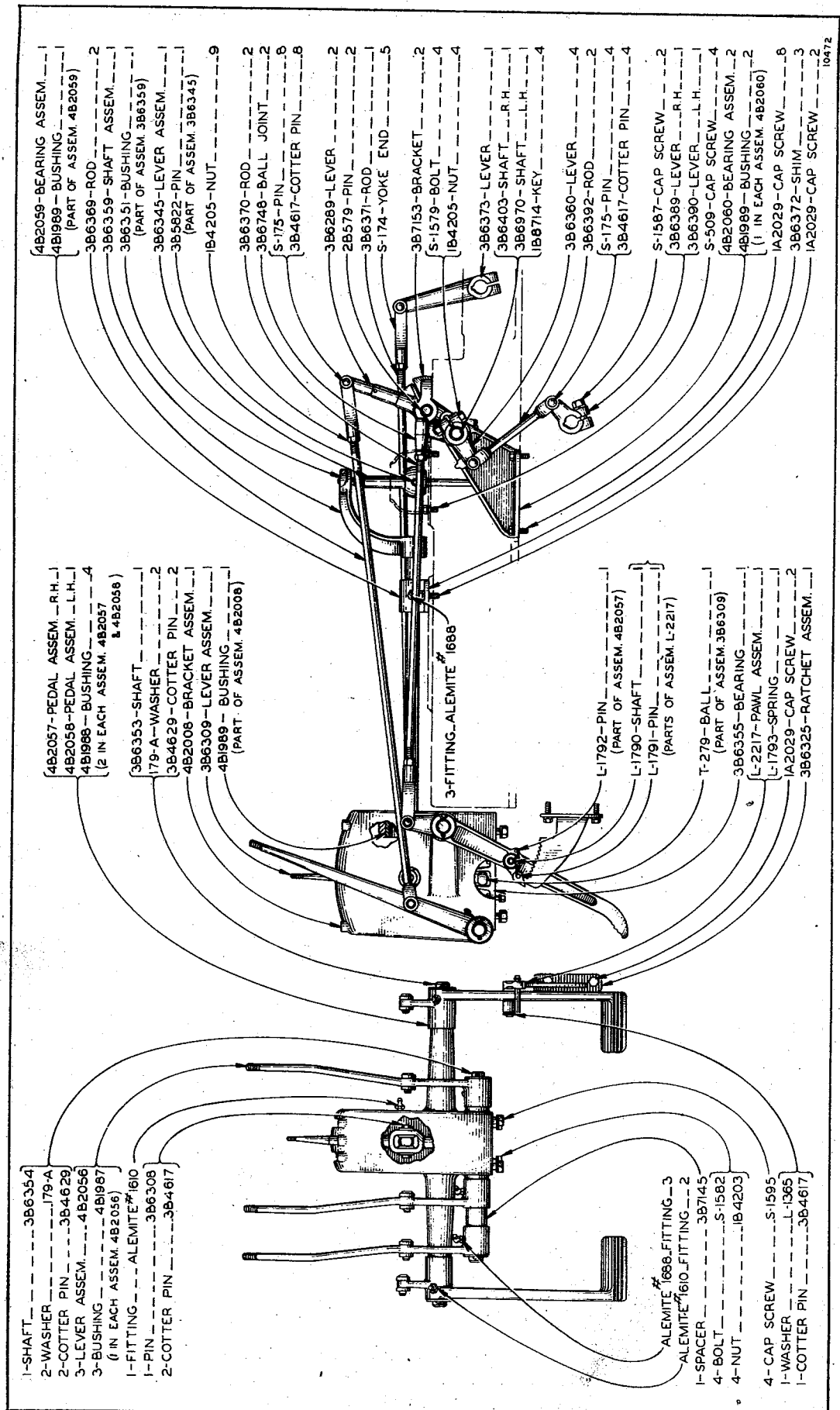


FUEL SYSTEM GROUP—Starting Engine
Part of 9B3 Rear Seat Arrangement



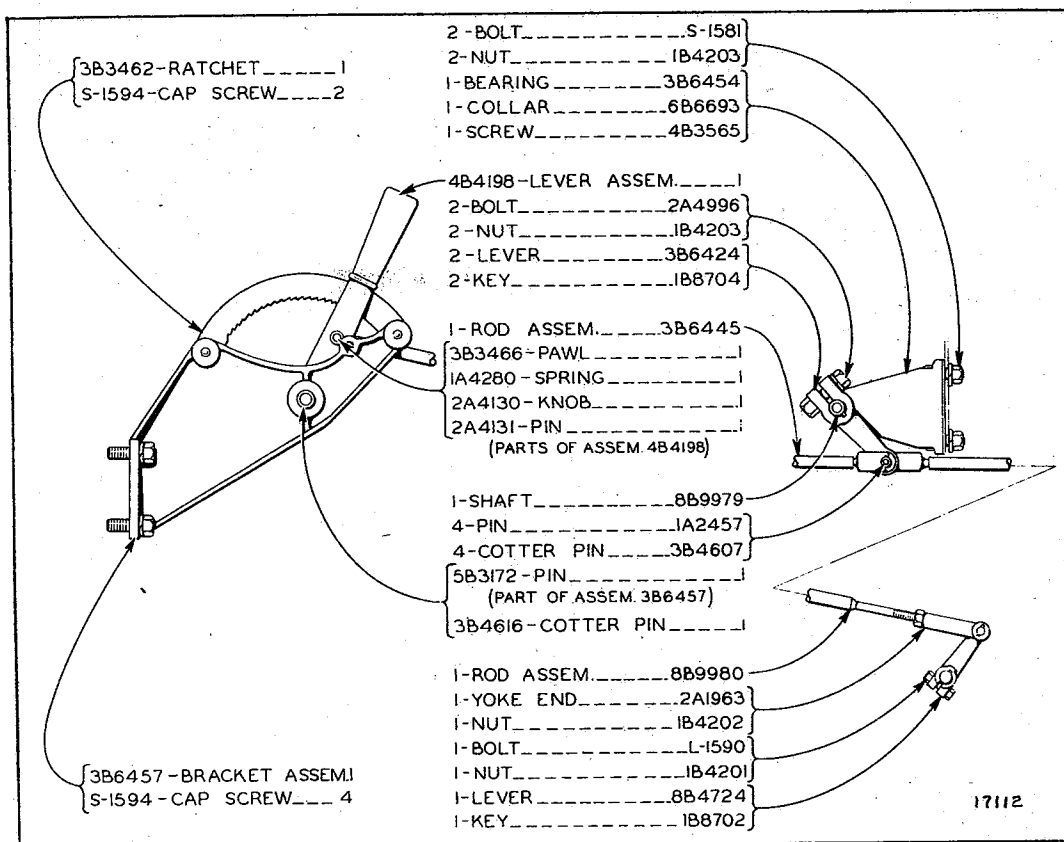
FUEL SYSTEM GROUP—Rear Seat
Part of 9B3 Rear Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

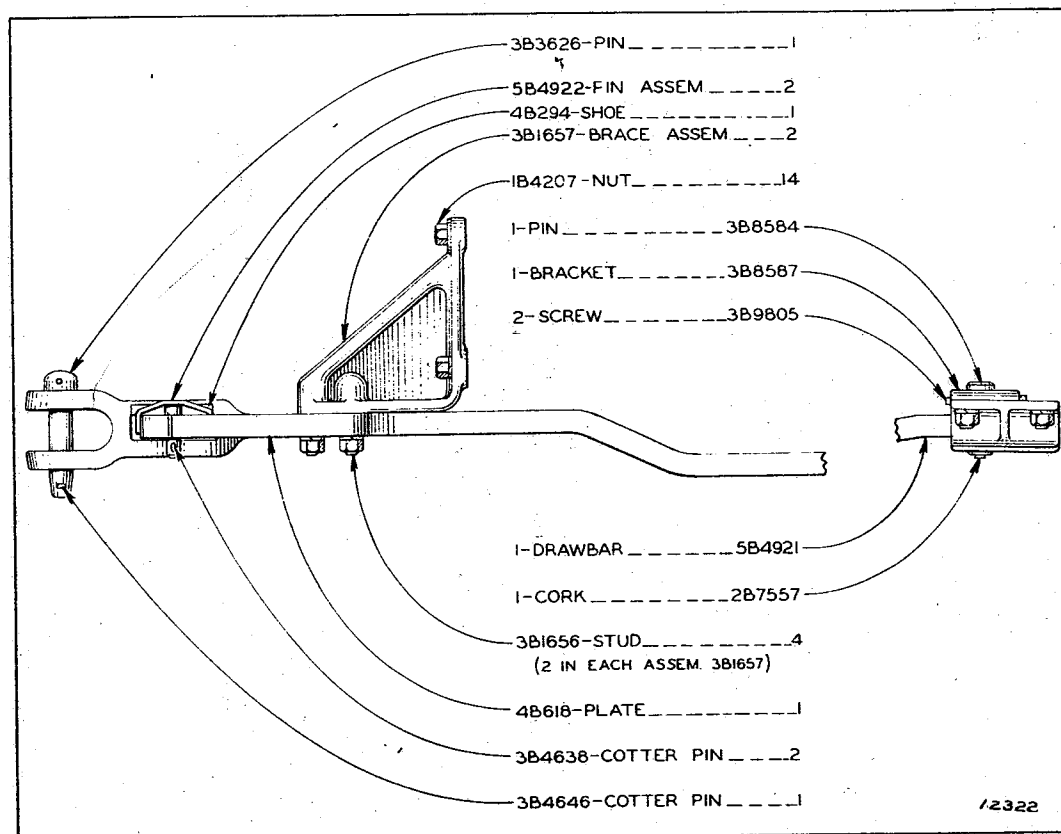


CONTROL GROUP—Rear Seat
 Part of 983 Rear Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

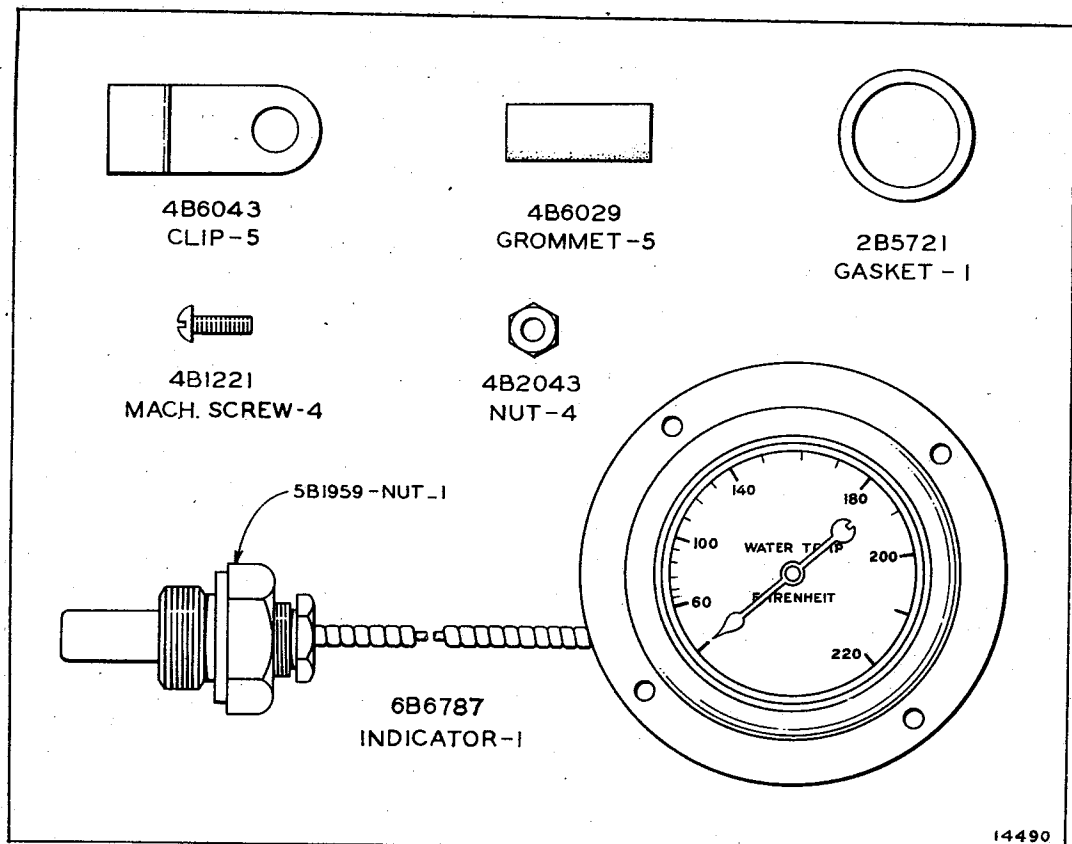


FUEL PUMP AND GOVERNOR CONTROL GROUP
Part of 9B3 Rear Seat Arrangement

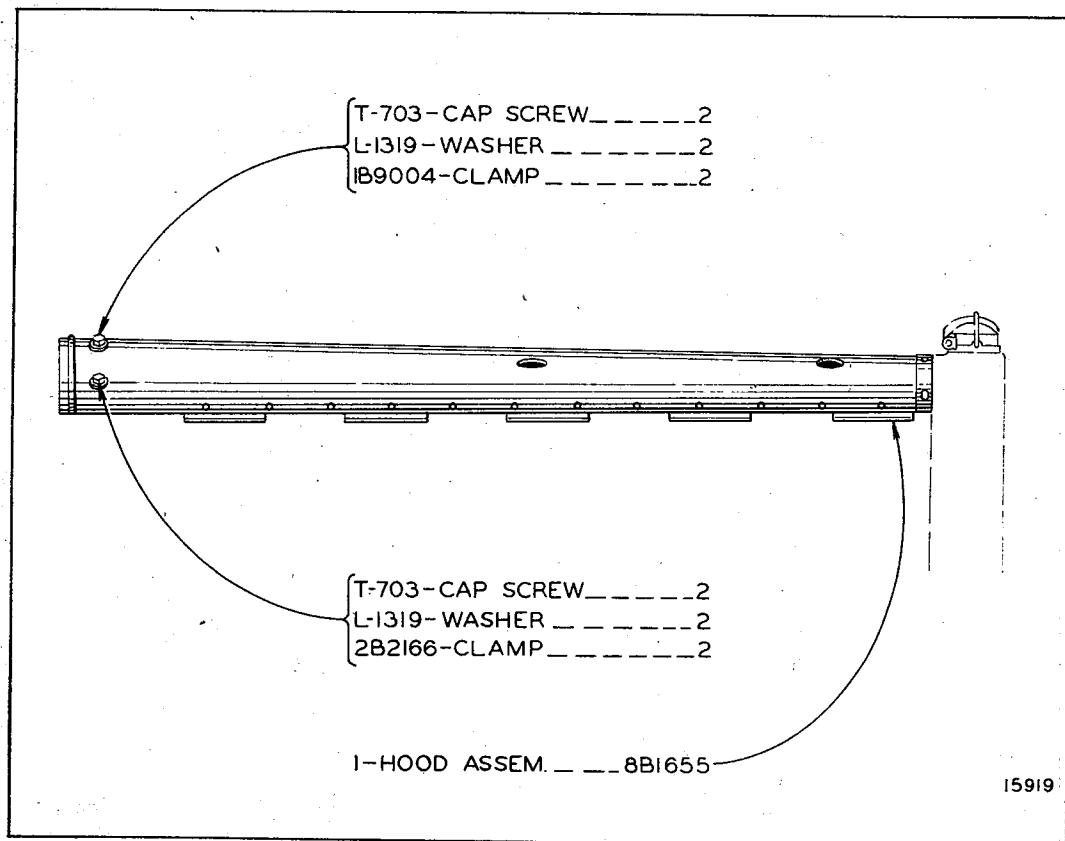


DRAWBAR GROUP
Part of 9B3 Rear Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

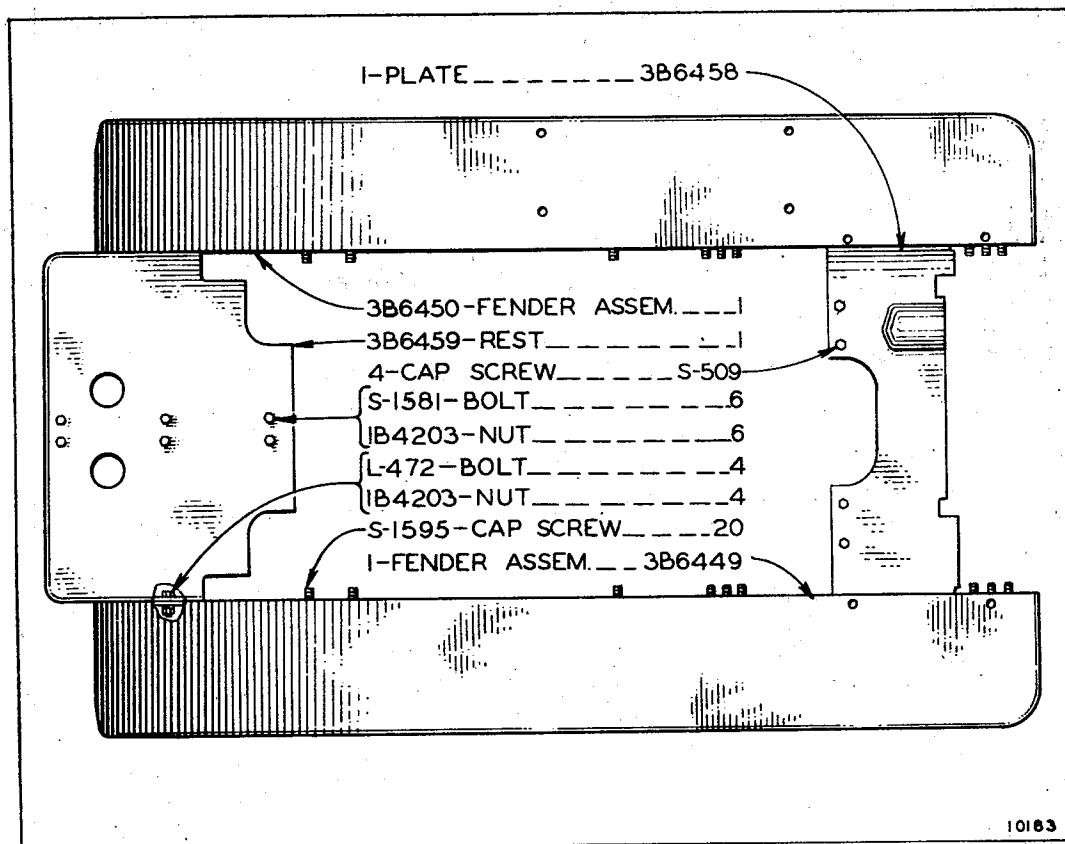


4B411 HEAT INDICATOR GROUP—Rear Seat
Part of 9B3 Rear Seat Arrangement

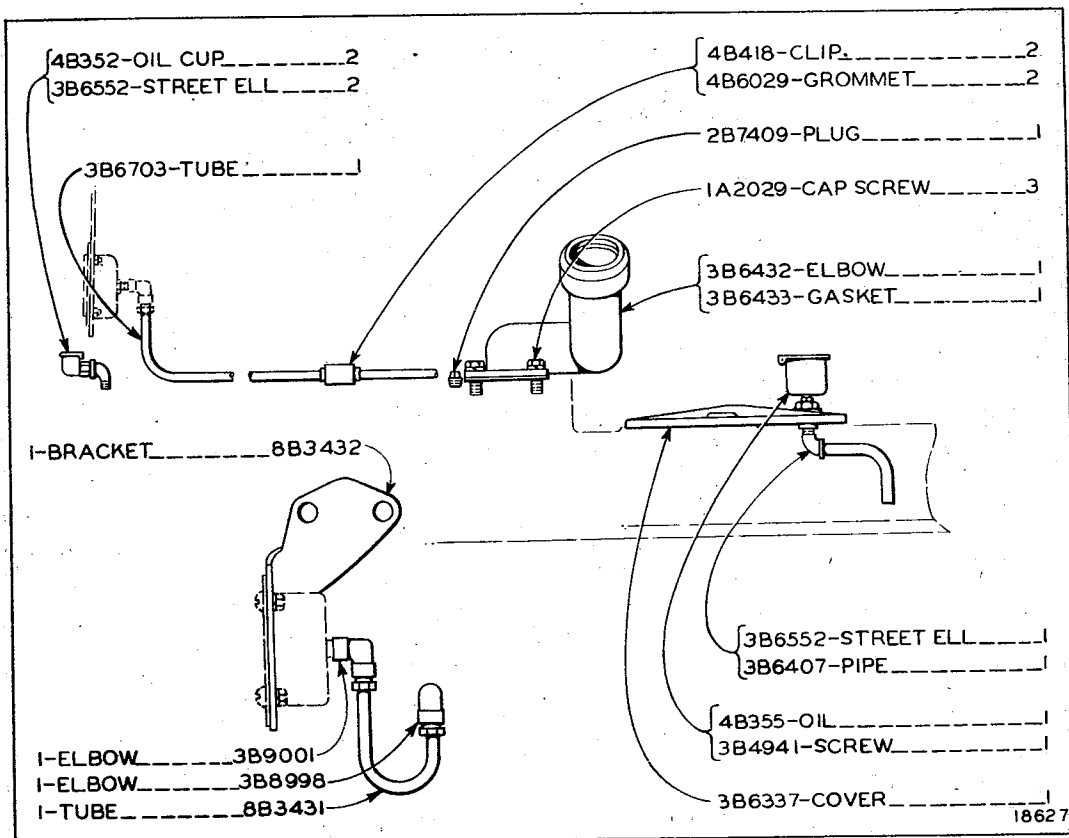


HOOD GROUP—Rear Seat
Part of 9B3 Rear Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

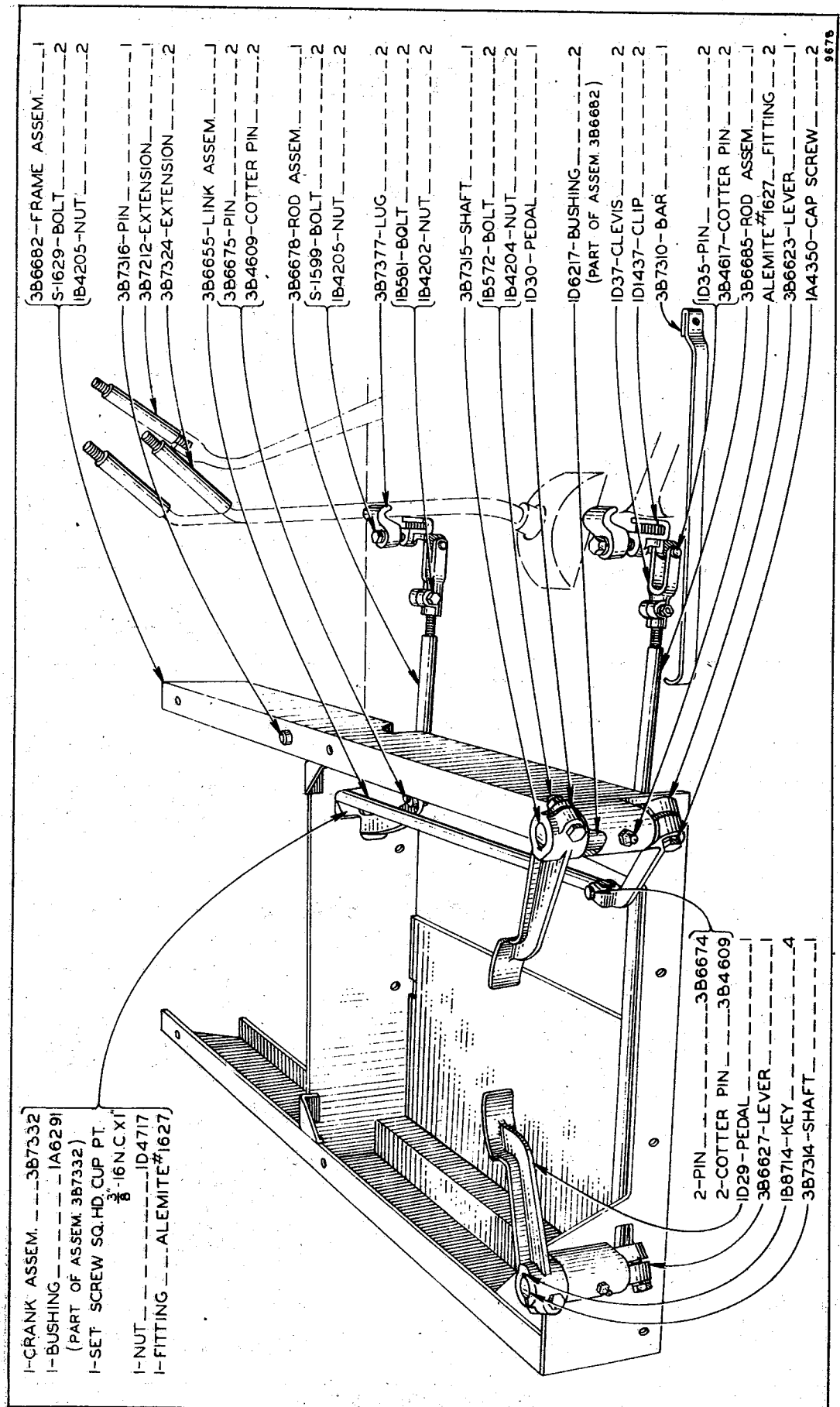


FENDER GROUP—Rear Seat
Part of 9B3 Rear Seat Arrangement



MISCELLANEOUS GROUP
Part of 9B3 Rear Seat Arrangement

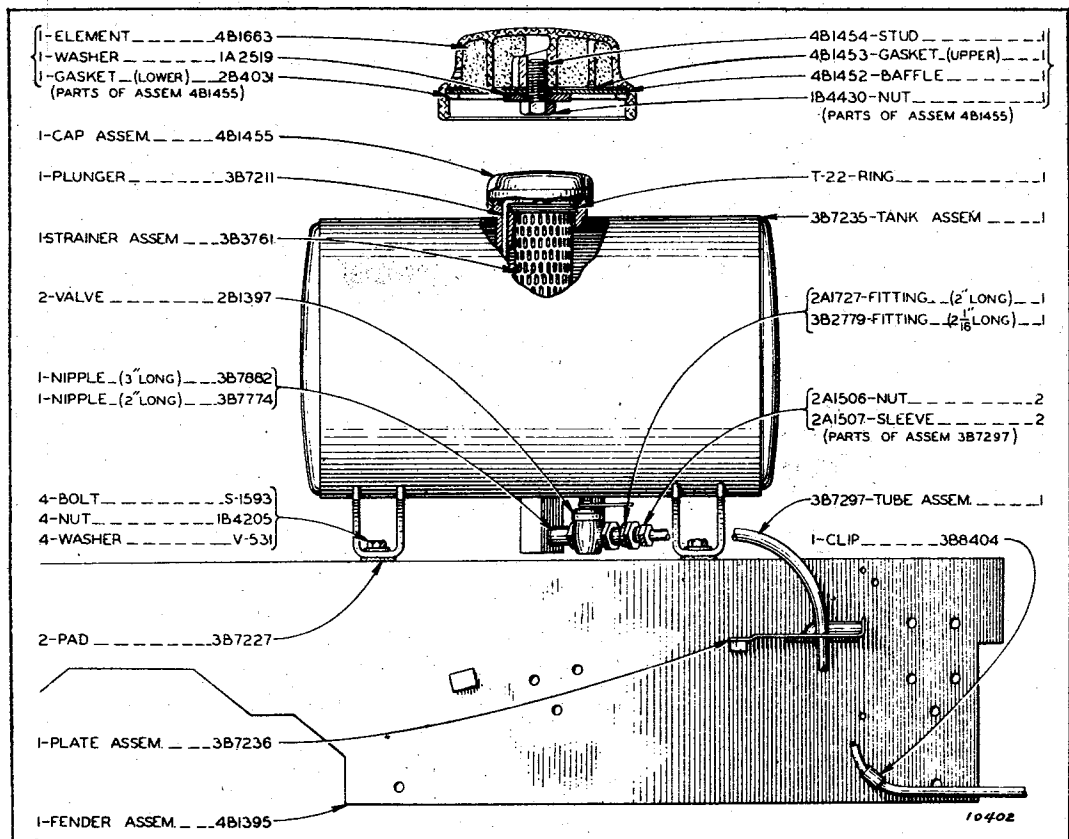
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**SIDE SEAT GROUP**

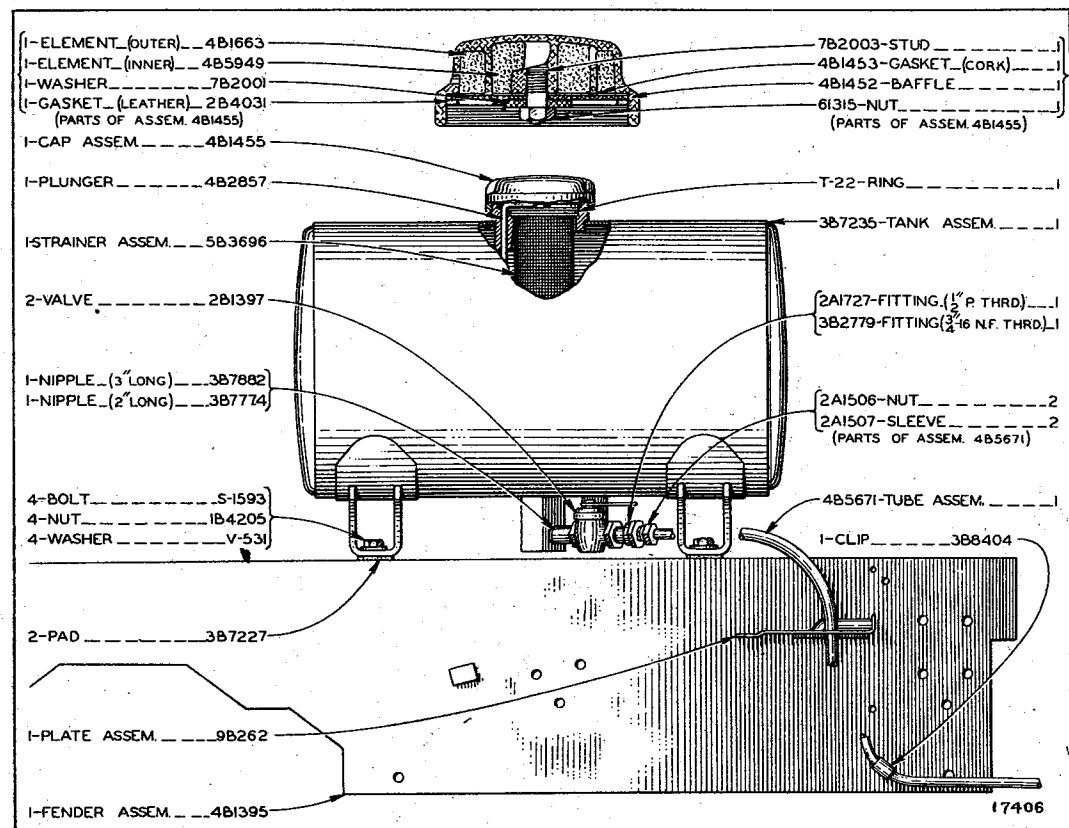
Part of 3B3097 Side Seat Arrangement

9676

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

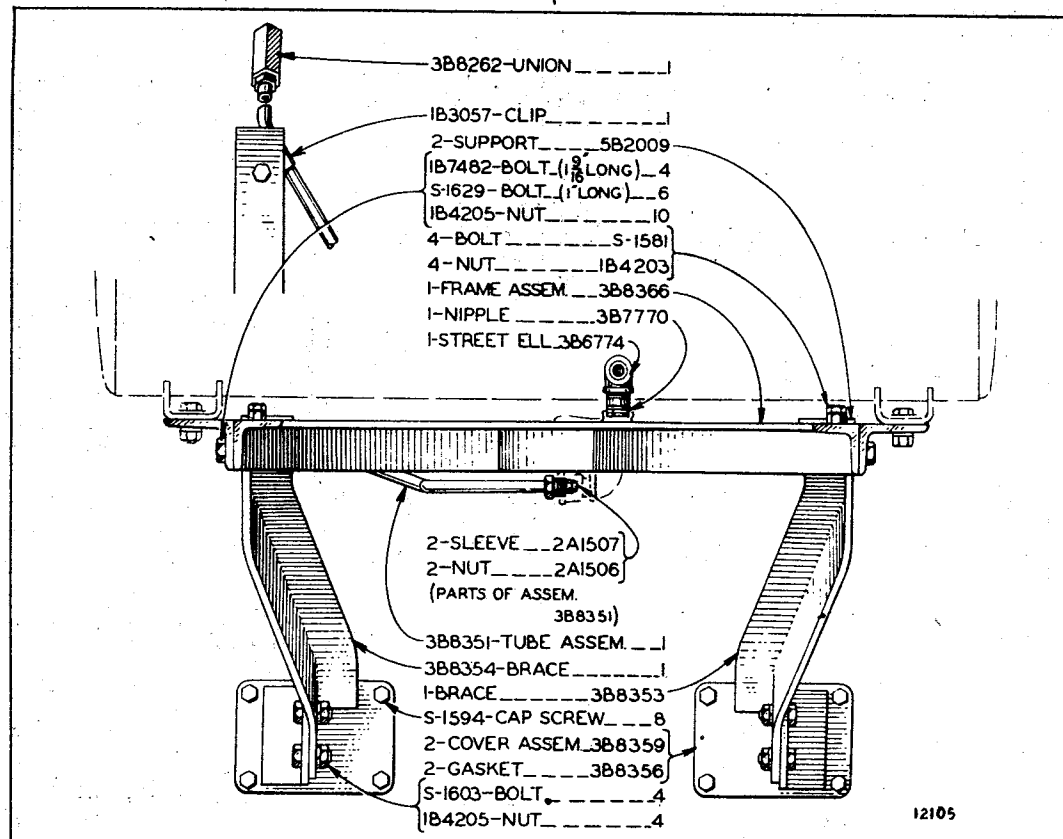


FUEL SYSTEM GROUP—Side Seat
Serial No. 7J5104 to 7J6501 Inclusive
Part of 3B3097 Side Seat Arrangement

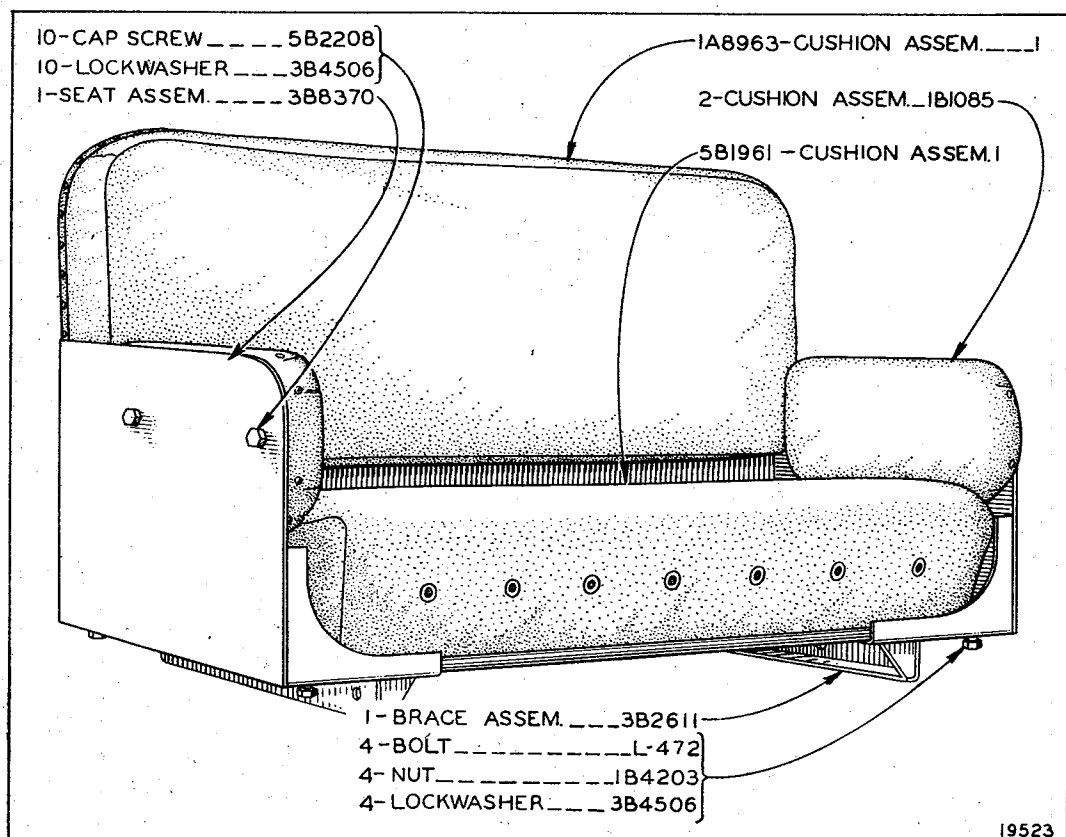


FUEL SYSTEM GROUP—Side Seat
Serial No. 7J6502 to 7J9999 Inclusive, 2T1 to 2T9999 Inclusive and 5T1 and Up
Part of 3B3097 Side Seat Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

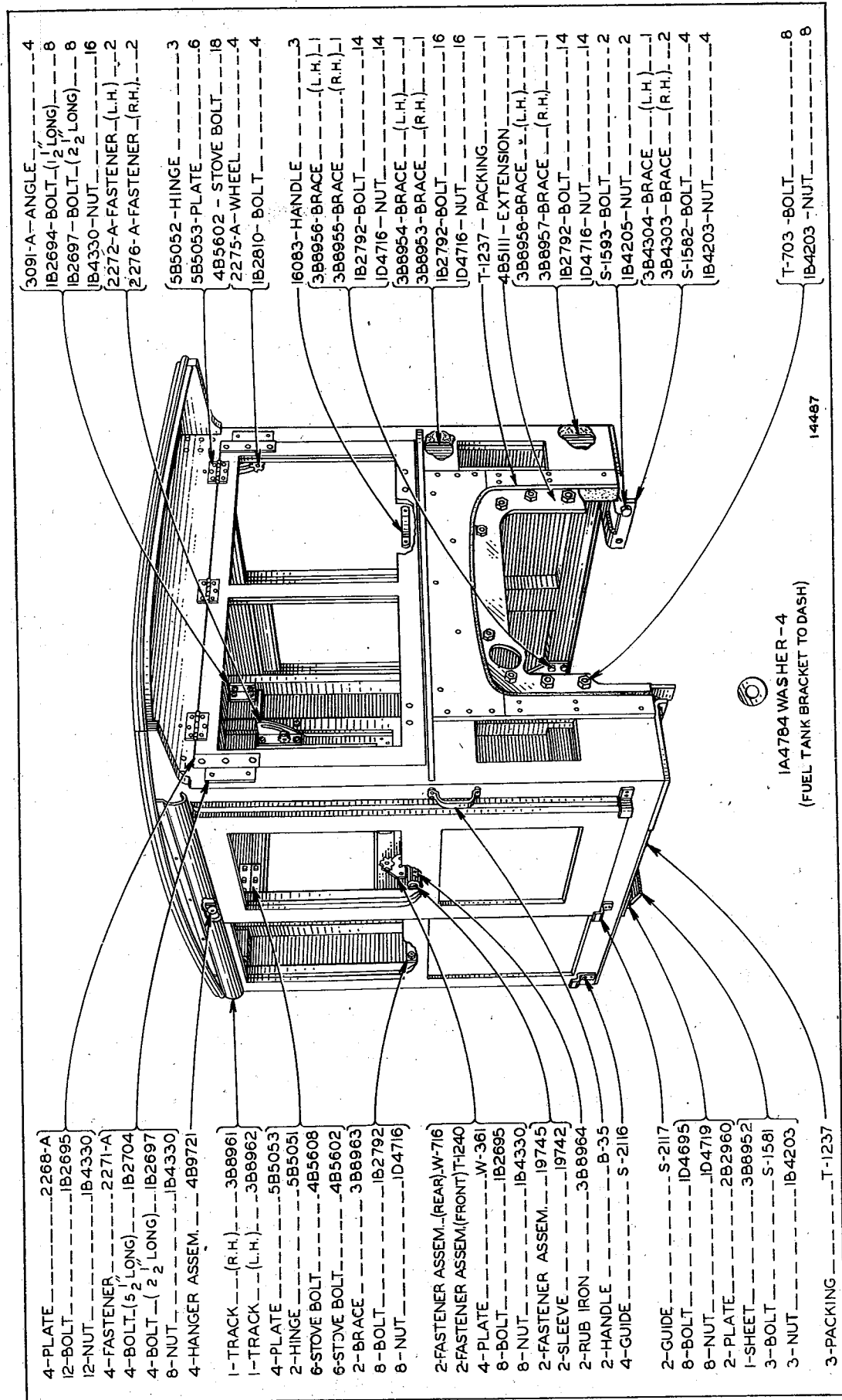
**388367 REAR FUEL TANK MOUNTING GROUP**

Part of 3B8465 Cab Arrangement

**388371 WIDE SEAT GROUP**

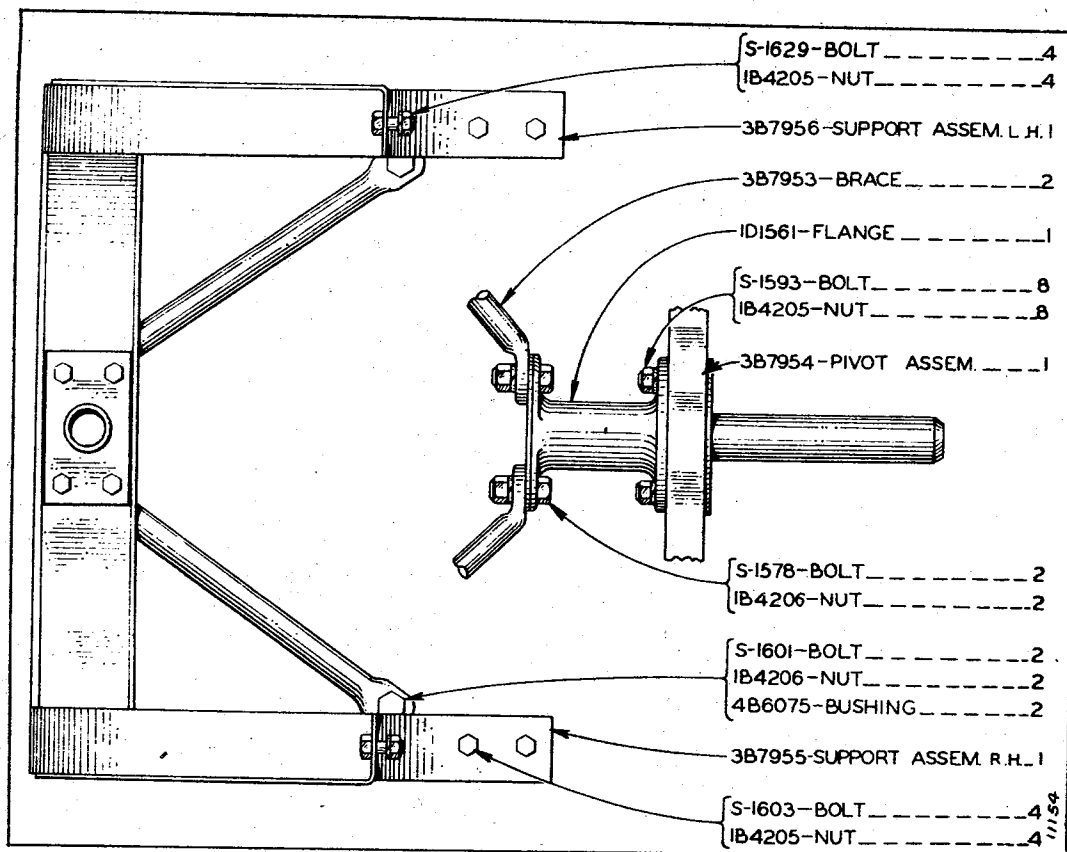
Part of 3B8465 Cab Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

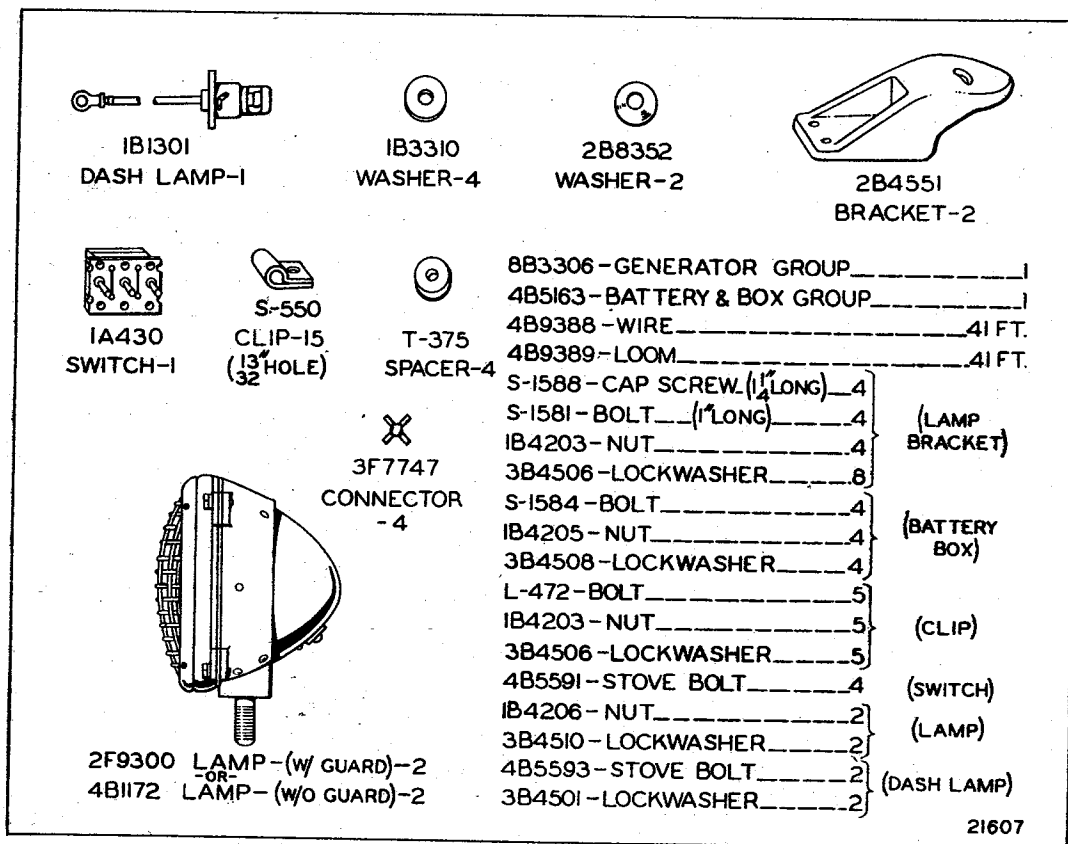


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

3B8466 CAB GROUP
 For use with Rear Fuel Tank Mounting
 Part of 3B8465 Cab Arrangement

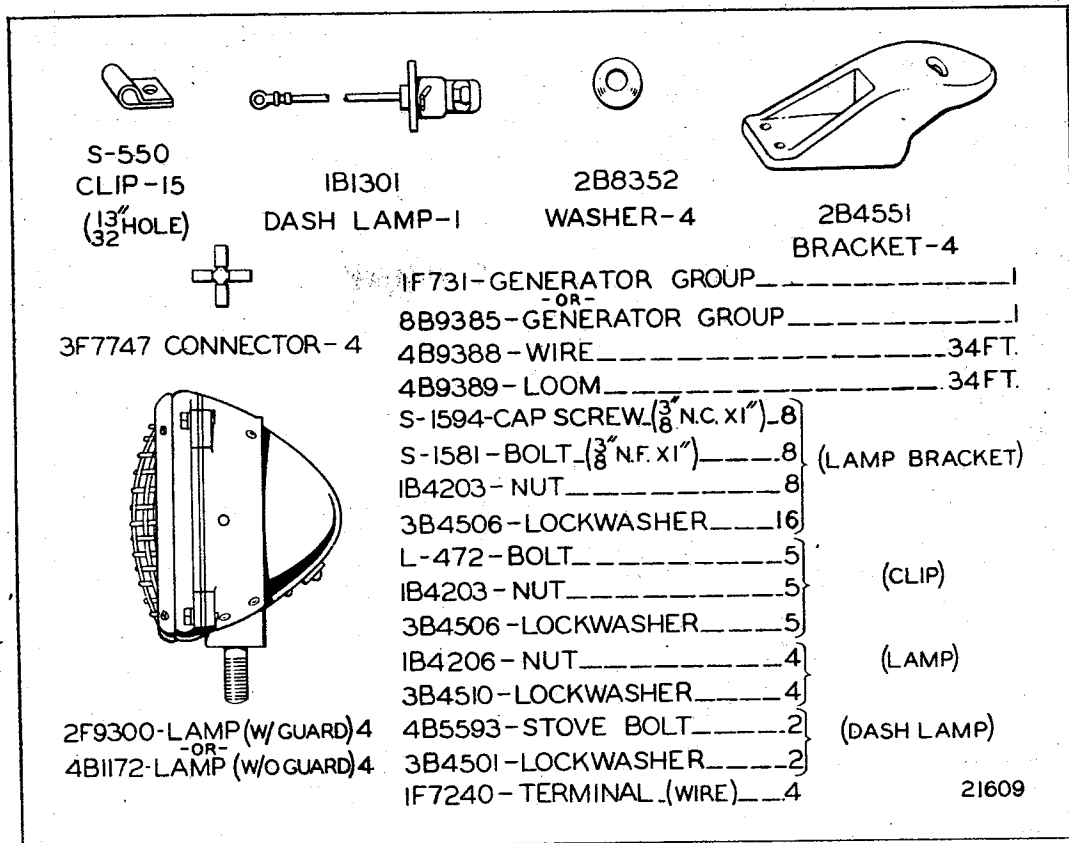


3B3098 HAND CONTROL BRACKET GROUP—Trailer Patrol
For use with Side Seat

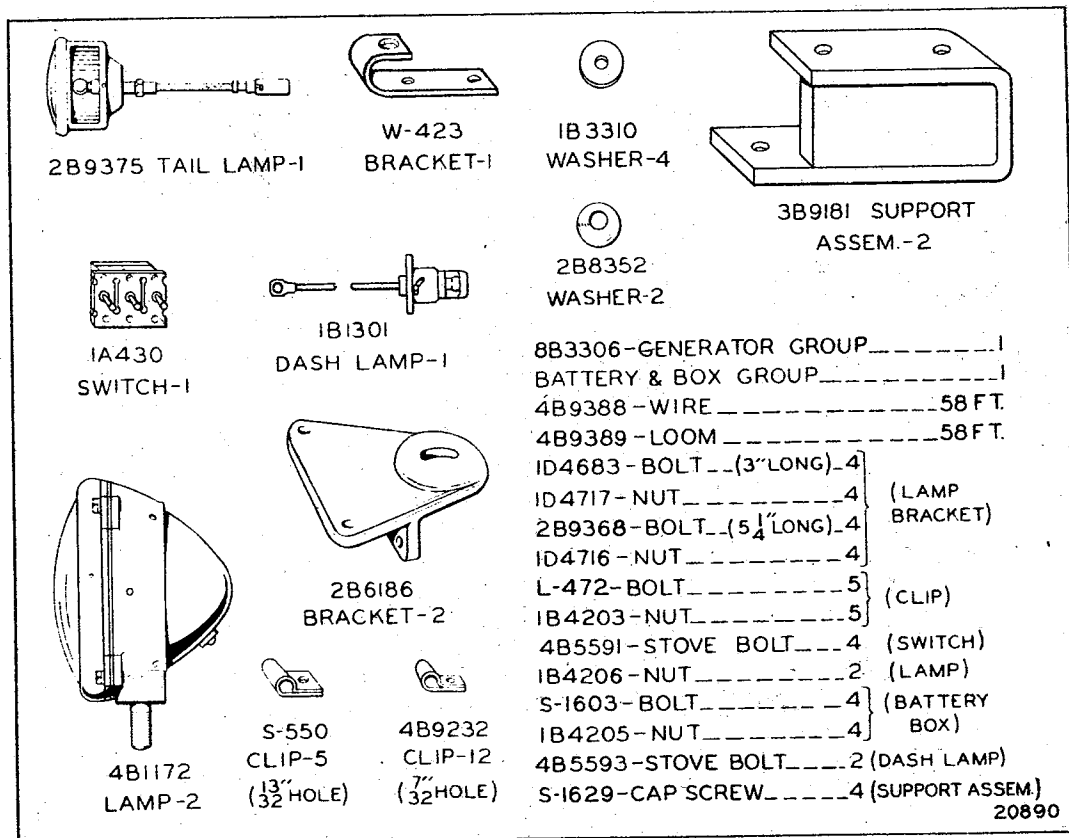


8B6316 LIGHTING SYSTEM GROUP—With Battery, without Cab
Battery and Box Group parts shown on Page 136. 8B3306 parts shown on Page 133

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS.

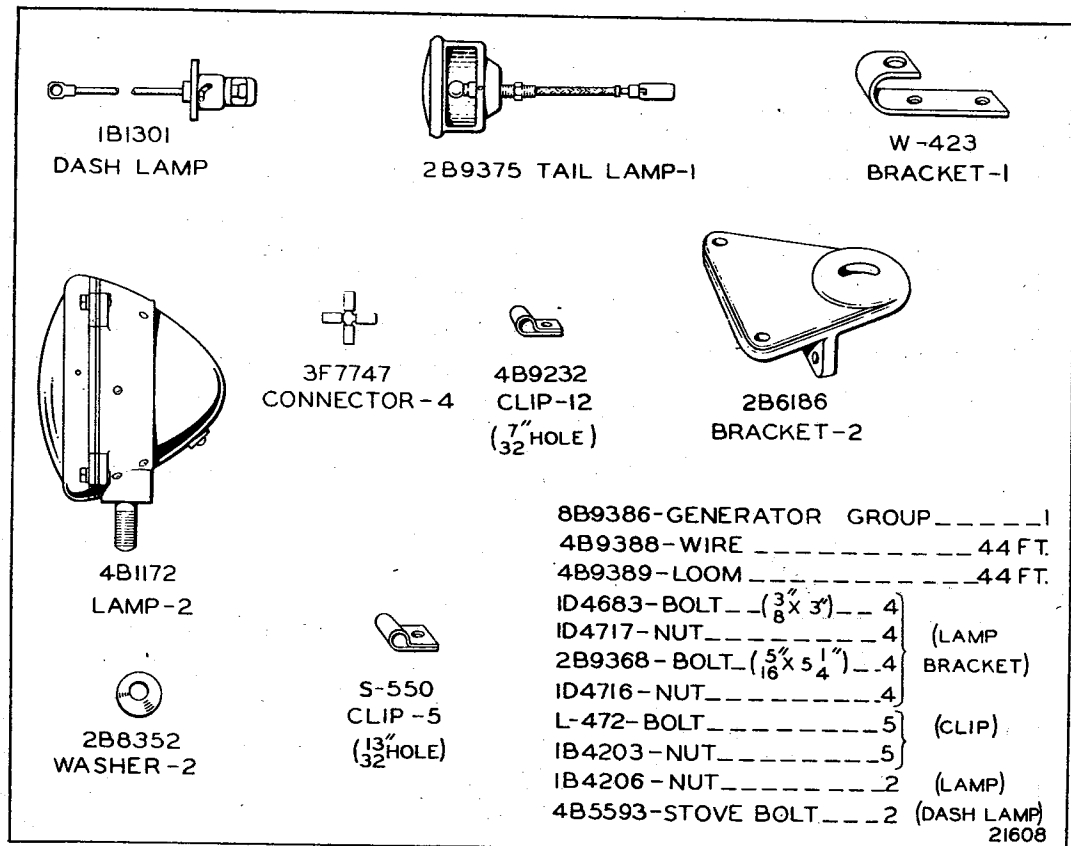


8B6313 LIGHTING SYSTEM GROUP—Without Battery, without Cab
IF731 and 8B9385 parts shown on Page 135

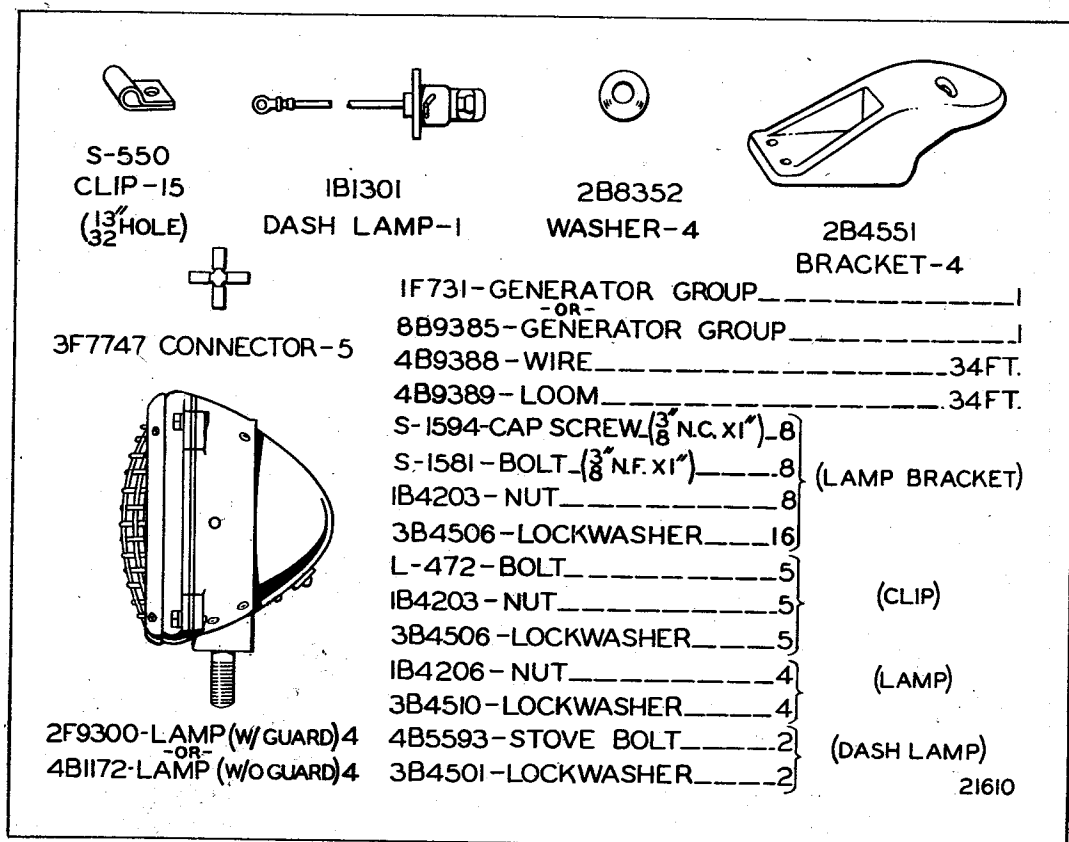


8B6315 LIGHTING SYSTEM GROUP—With Battery, for use with Cab
Battery and Box Group parts shown on Page 136. 8B3306 parts shown on Page 133

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

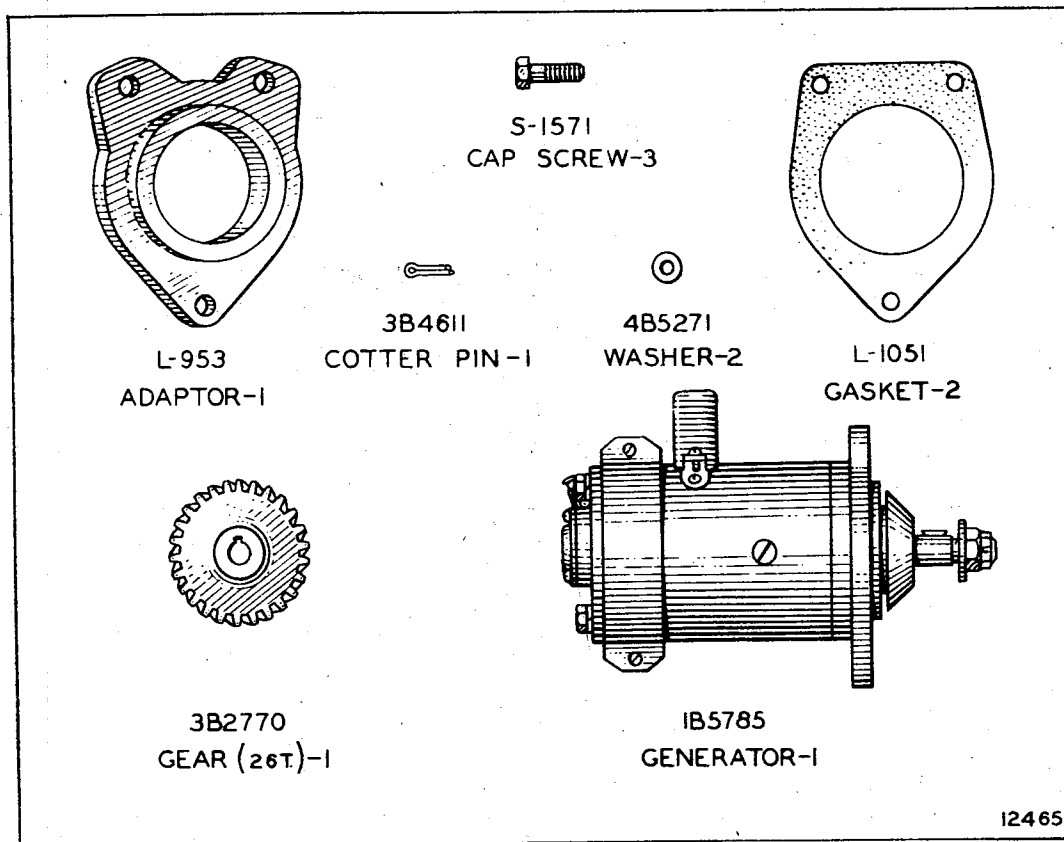


8B6314 LIGHTING SYSTEM GROUP—Without Battery, for use with Cab
8B9386 parts shown on Page 134



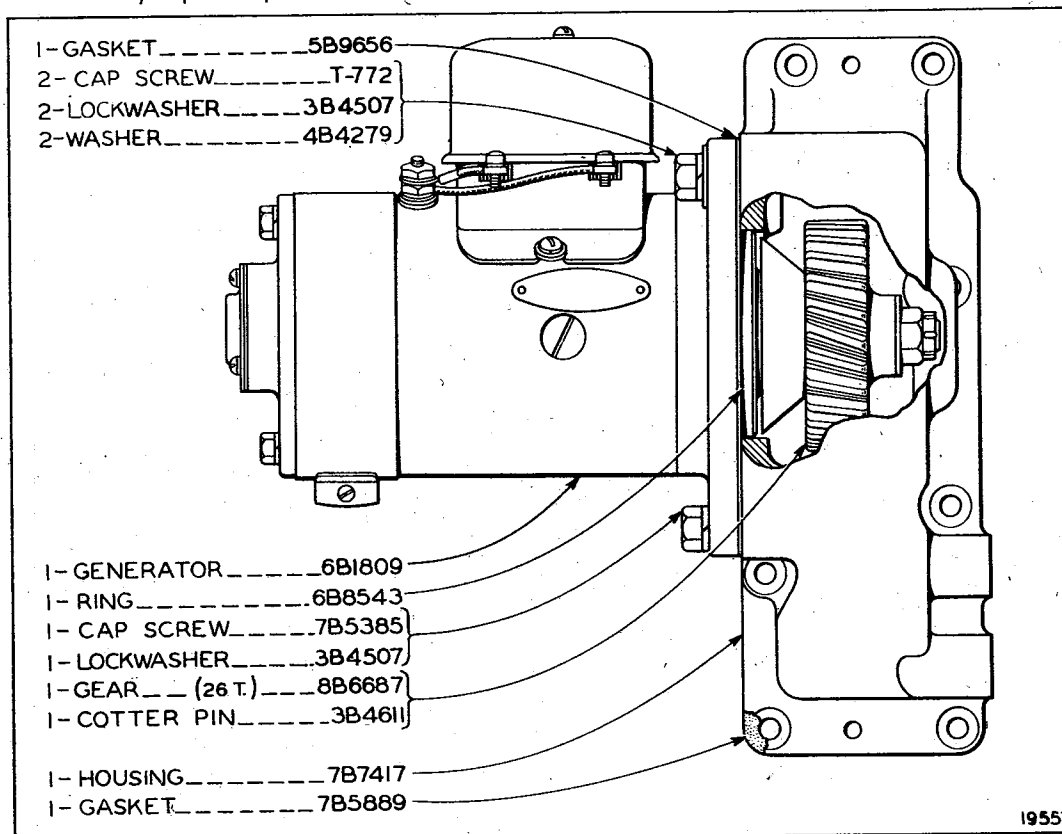
8B6312 LIGHTING SYSTEM GROUP
6 Volt, 130 Watt, 4 Lights—Without Battery, without Cab
IF731 and 8B9385 parts shown on Page 135

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3B2670 GENERATOR GROUP**

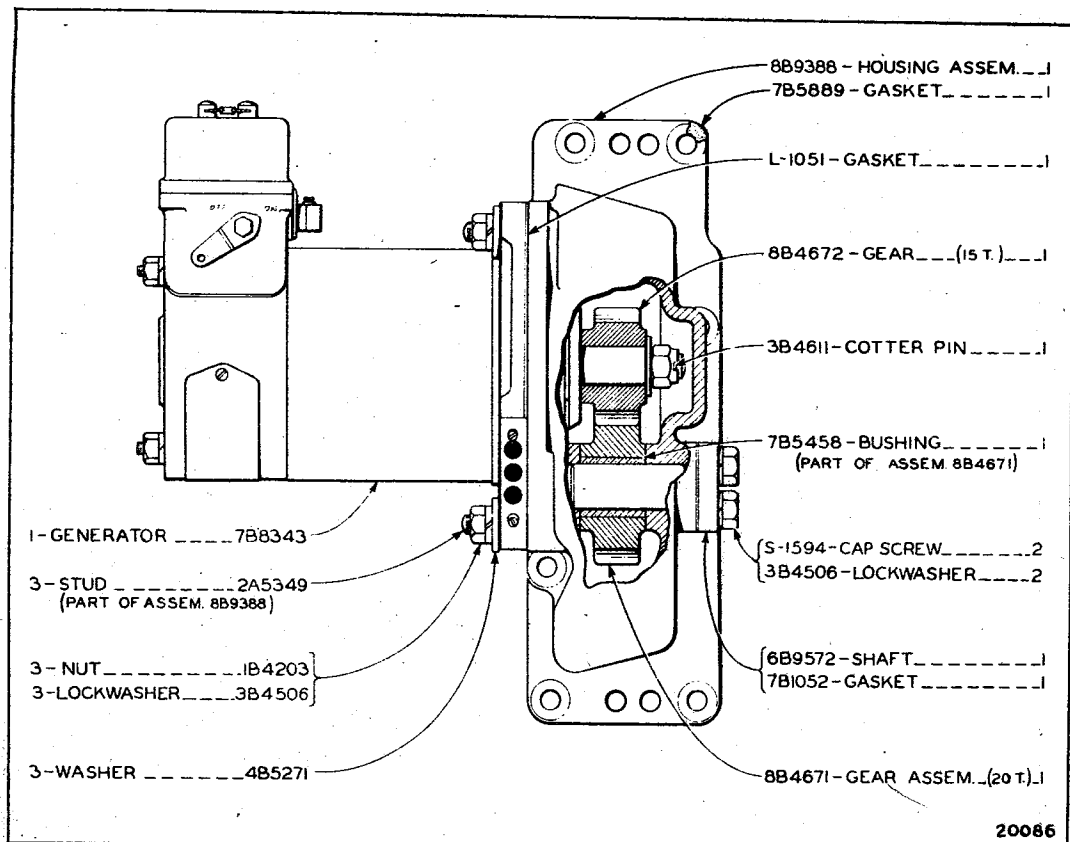
6 Volt, 90 Watt—For use with Battery

Only separate parts serviced. When complete group is required order 8B3306

**8B3306 GENERATOR GROUP**

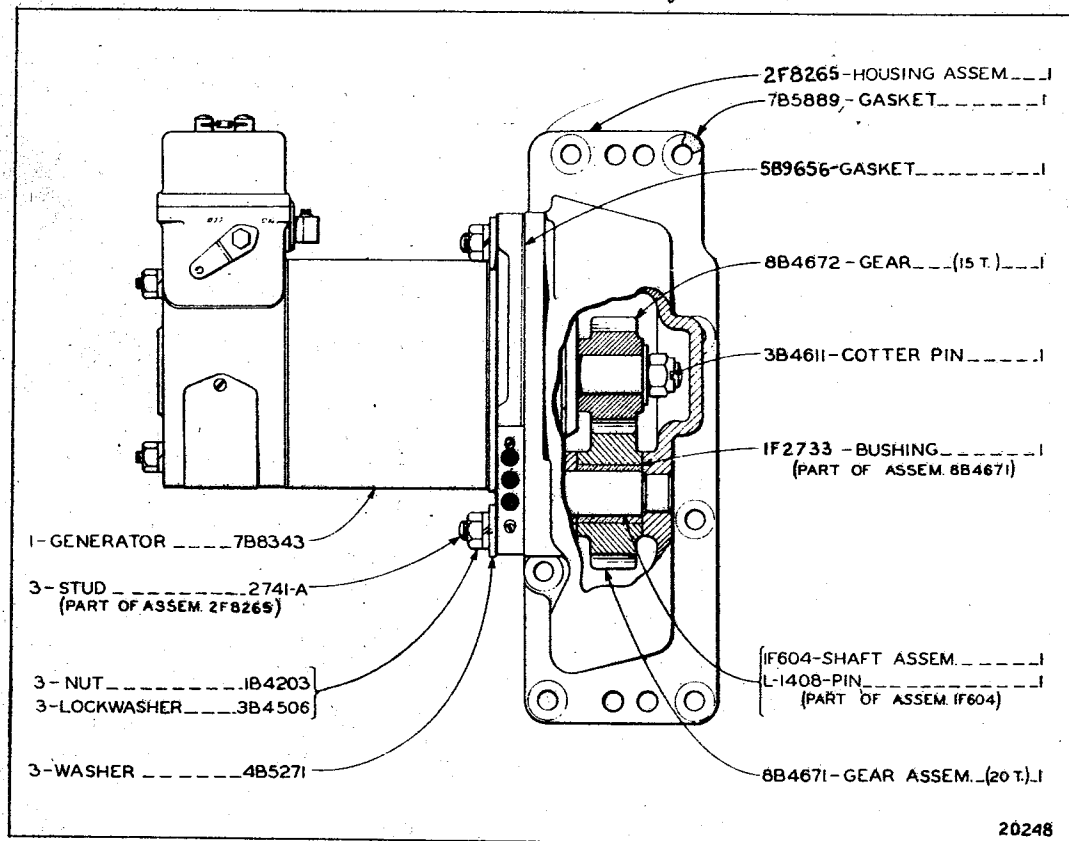
6 Volt, 90 Watt—For use with Battery

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**8B9386 GENERATOR GROUP**

6 Volt, 75 Watt—For use without Battery

Only separate parts serviced. When complete group is required order IF732

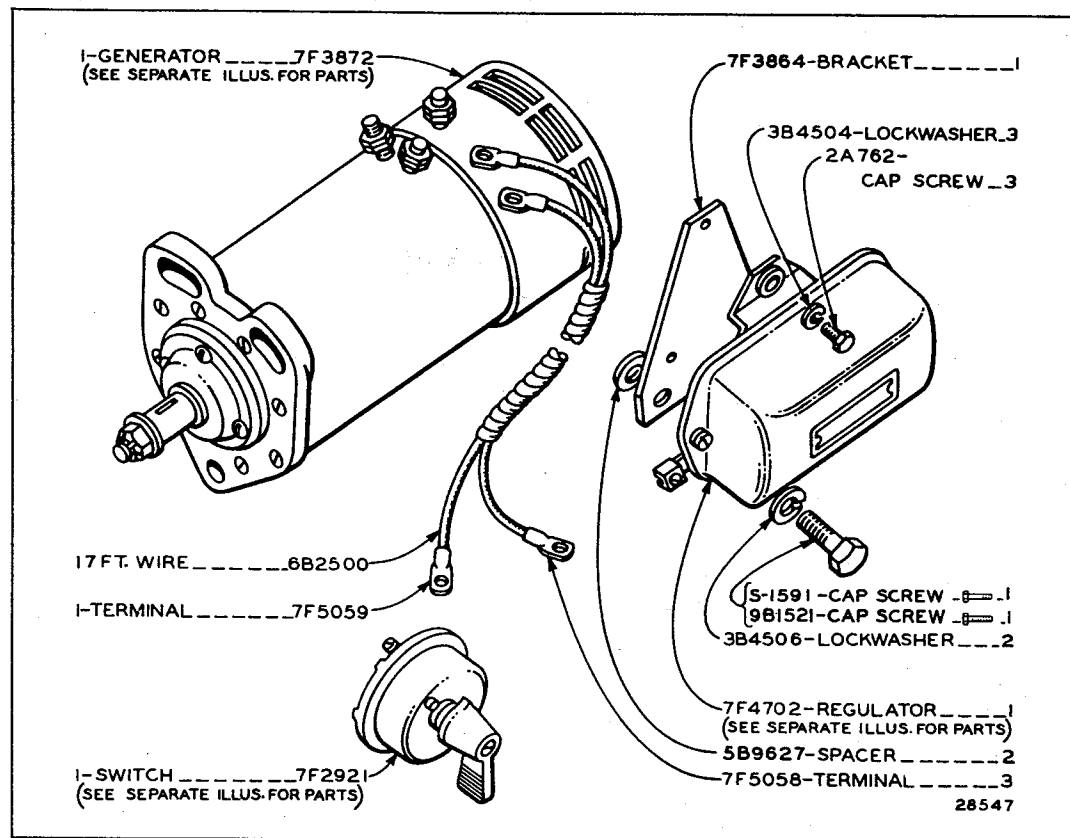
**IF732 GENERATOR GROUP**

6 Volt, 75 Watt—For use without Battery

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

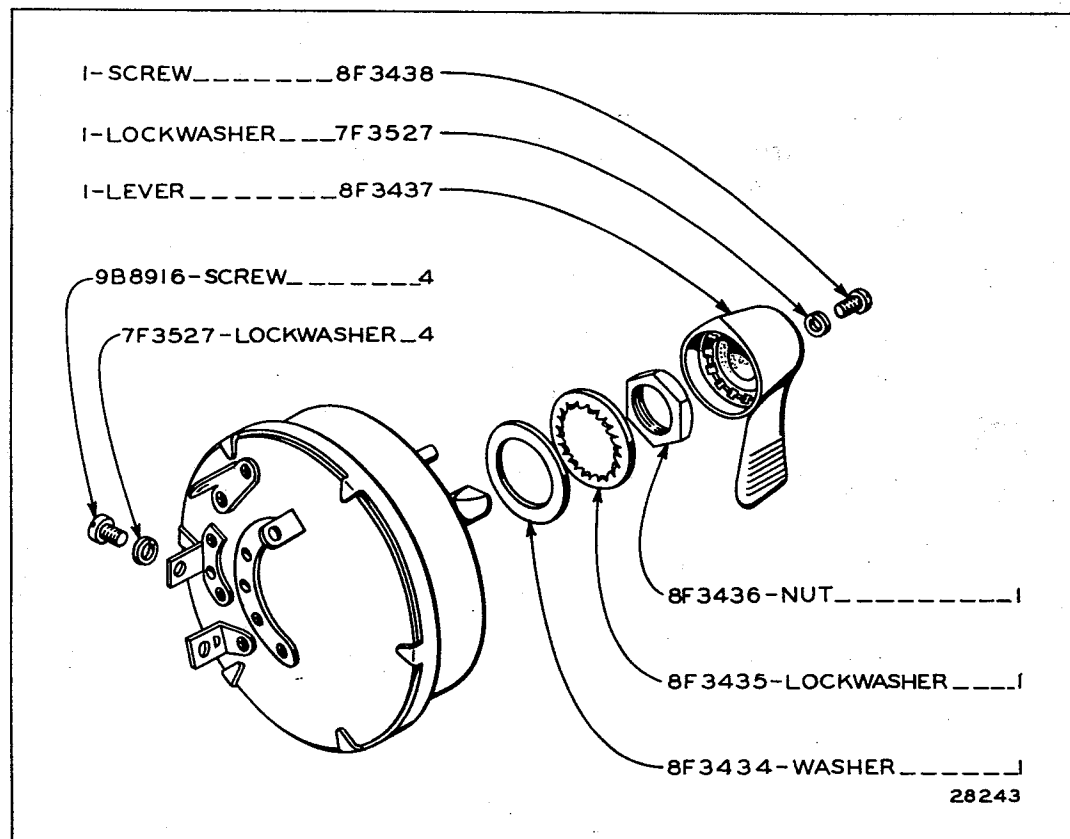
PARTS CATALOG INSERT

INSERT BETWEEN PAGES 134 & 135 IN FORM 9068—PARTS CATALOG FOR D4 TRACTOR



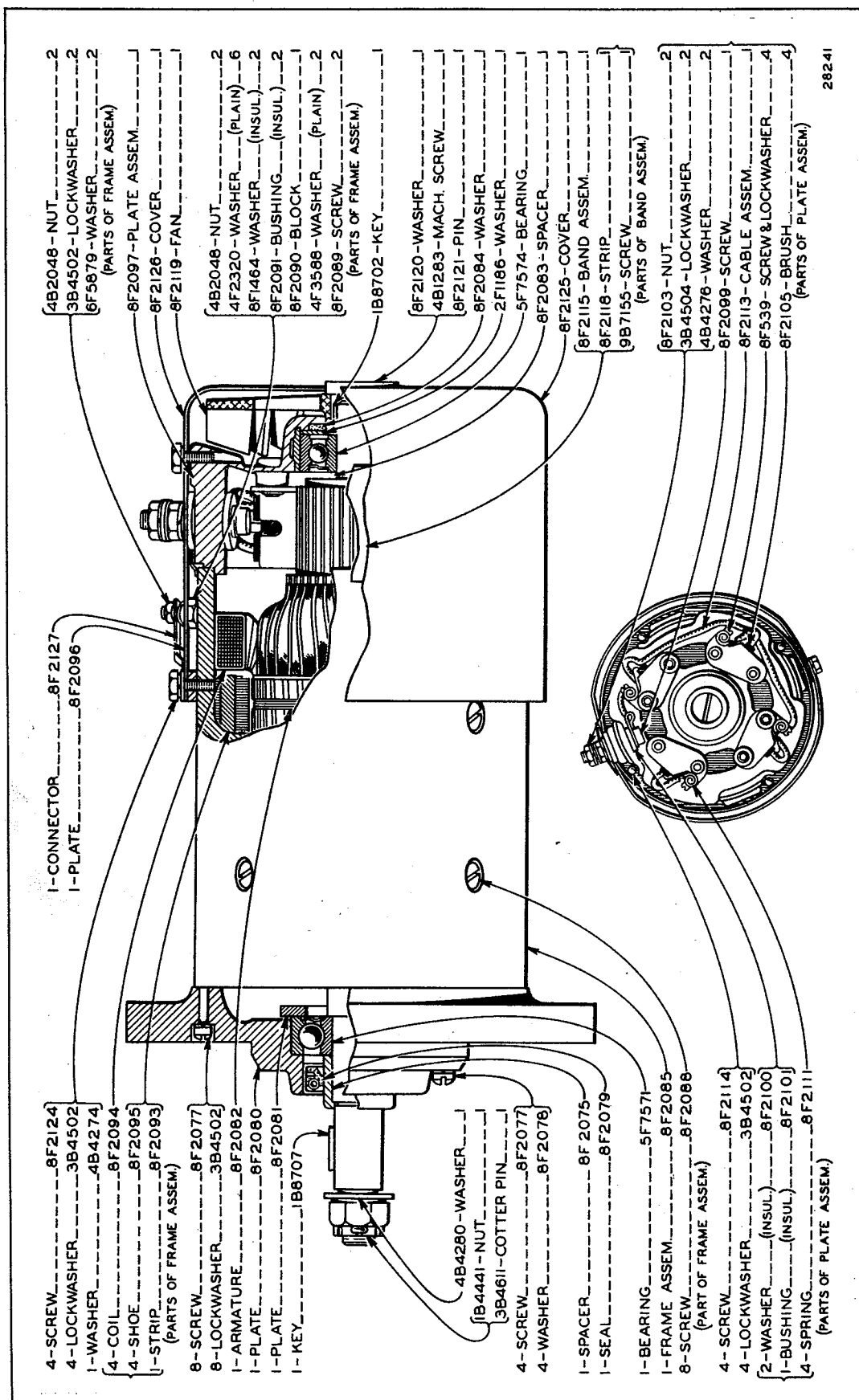
7F4832 GENERATOR SERVICE GROUP

7F2921 parts are shown below. 7F3872 and 7F4702 parts are shown on insert



7F2921 SWITCH

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

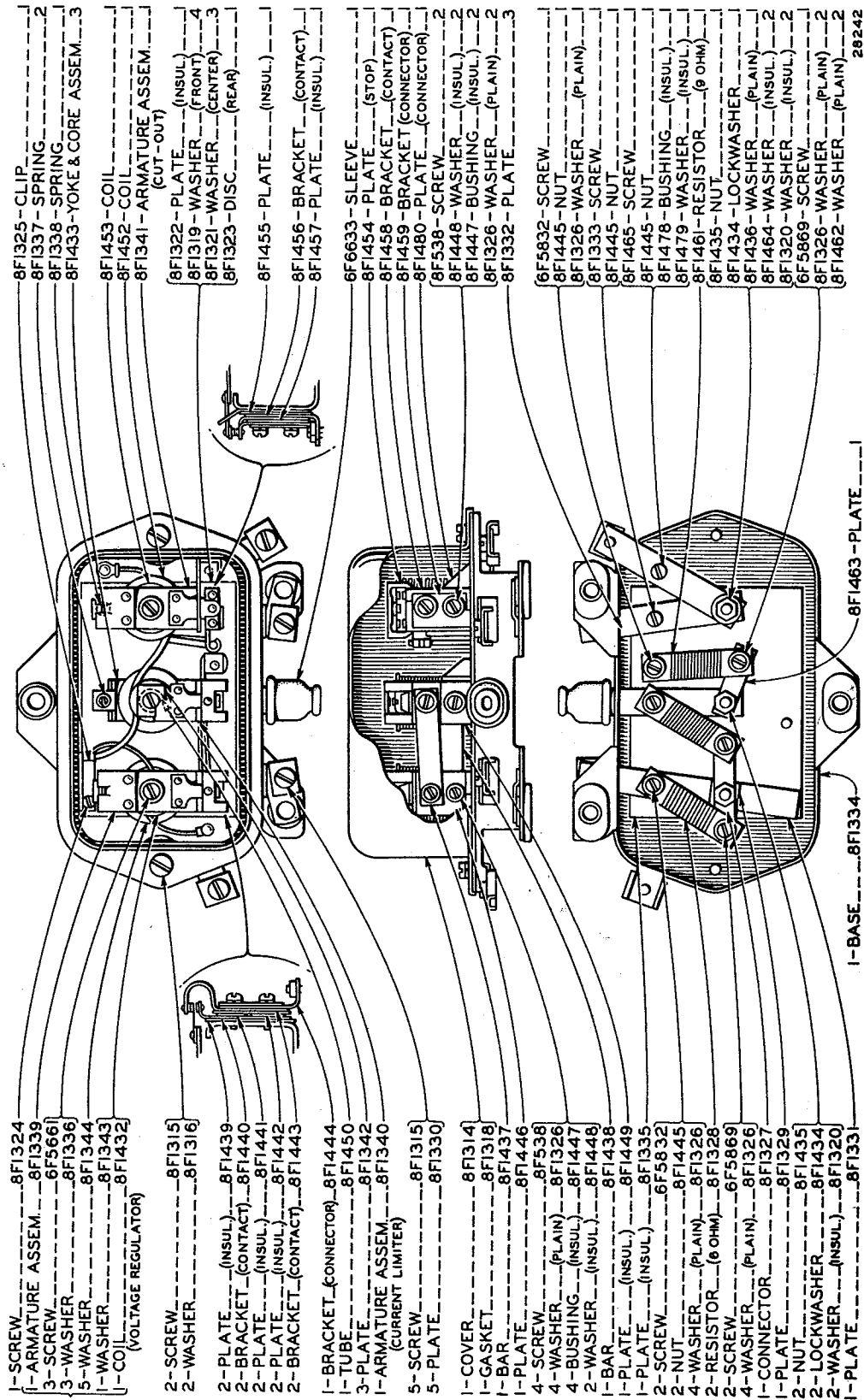


28241

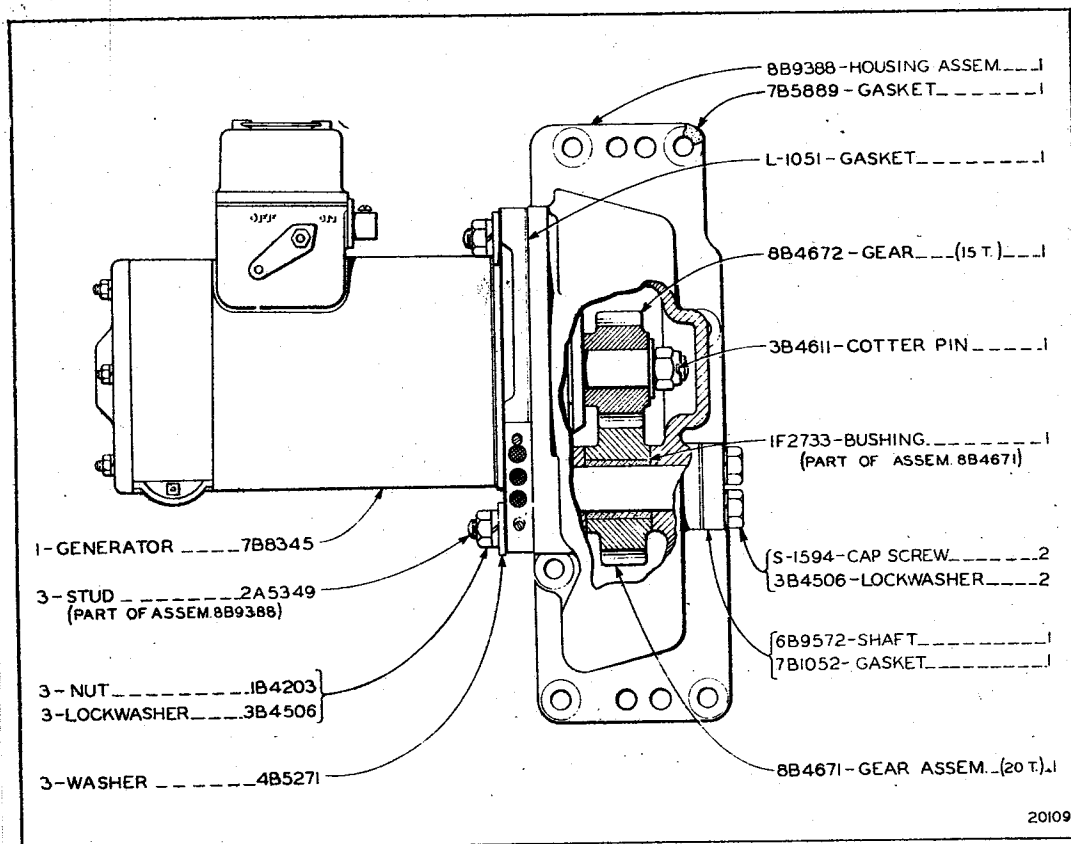
7F3872 GENERATOR

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 134 & 135 IN FORM 9068—PARTS CATALOG FOR D4 TRACTOR

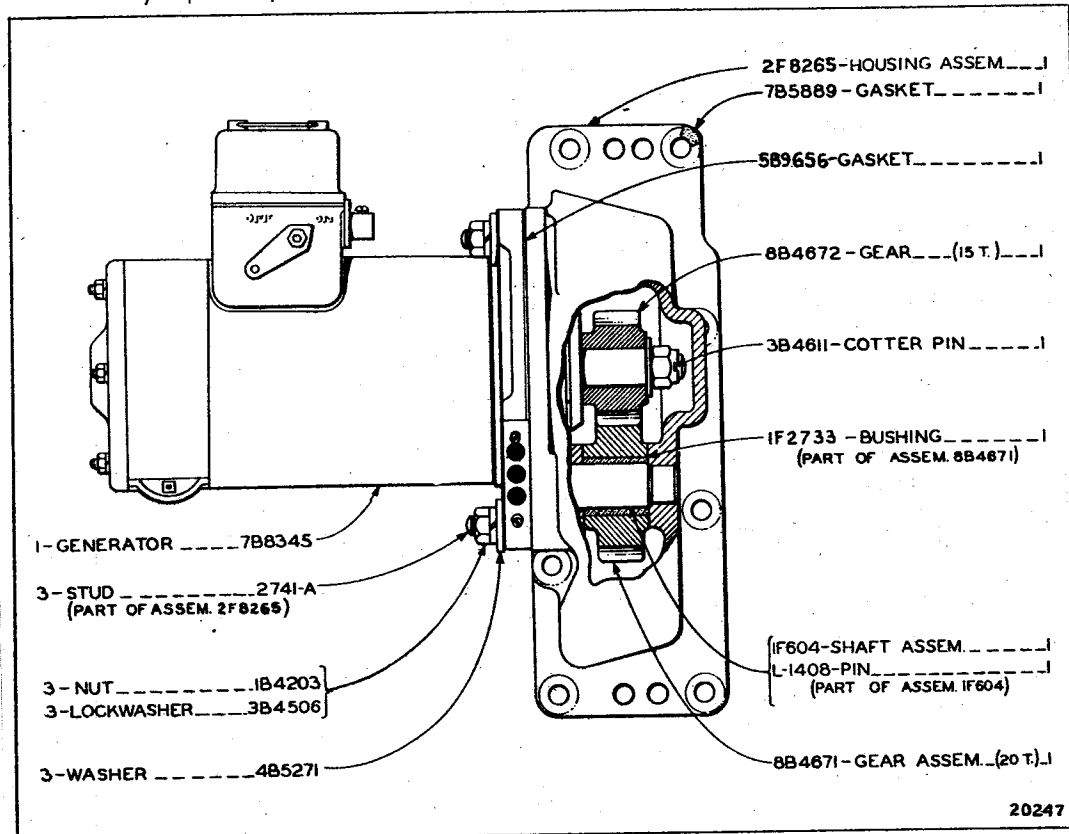


7F4702 REGULATOR

**8B9385 GENERATOR GROUP**

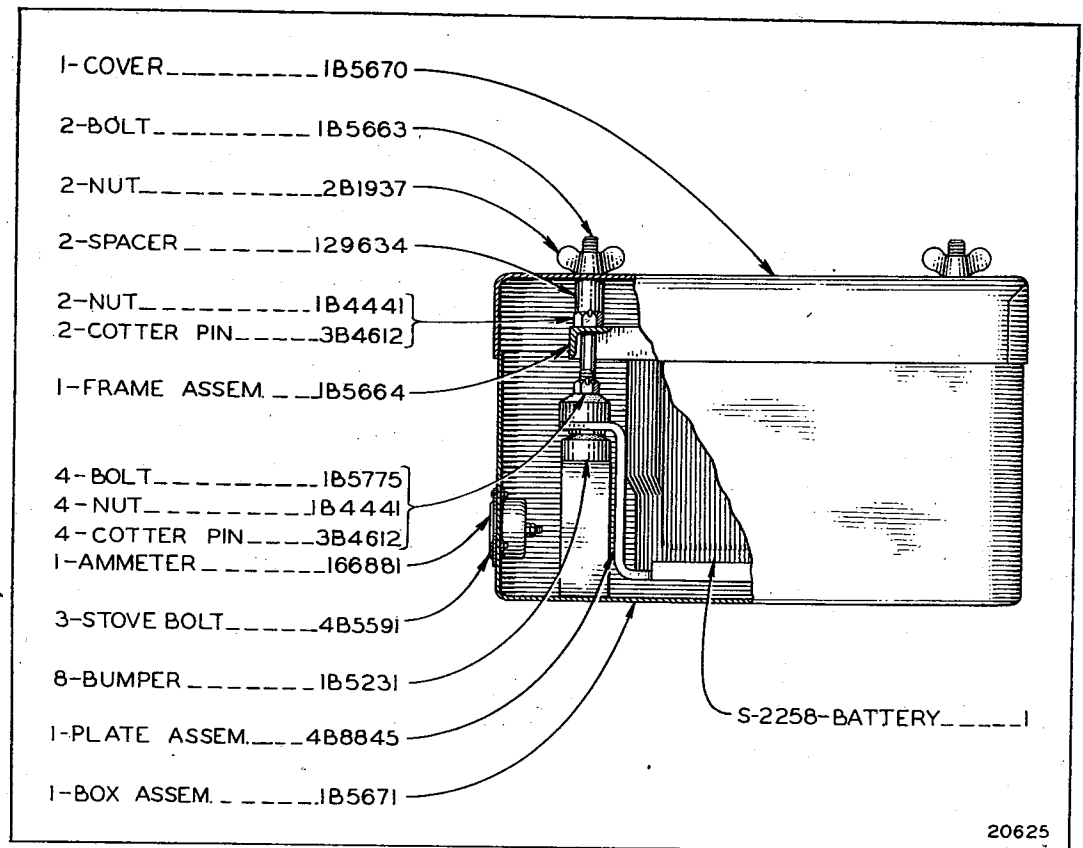
6 Volt, 130 Watt, 4 Lights—For use without Battery

Only separate parts serviced. When complete group is required order IF731

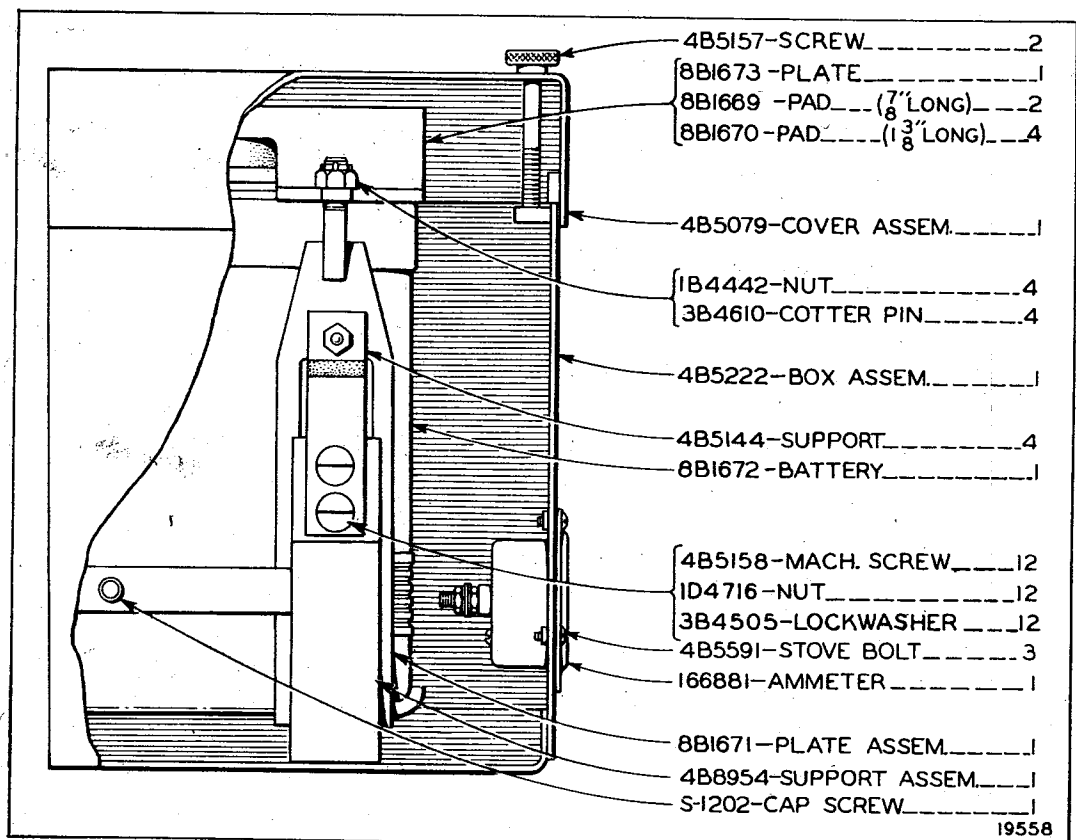
**IF731 GENERATOR GROUP**

6 Volt, 130 Watt, 4 Lights—For use without Battery

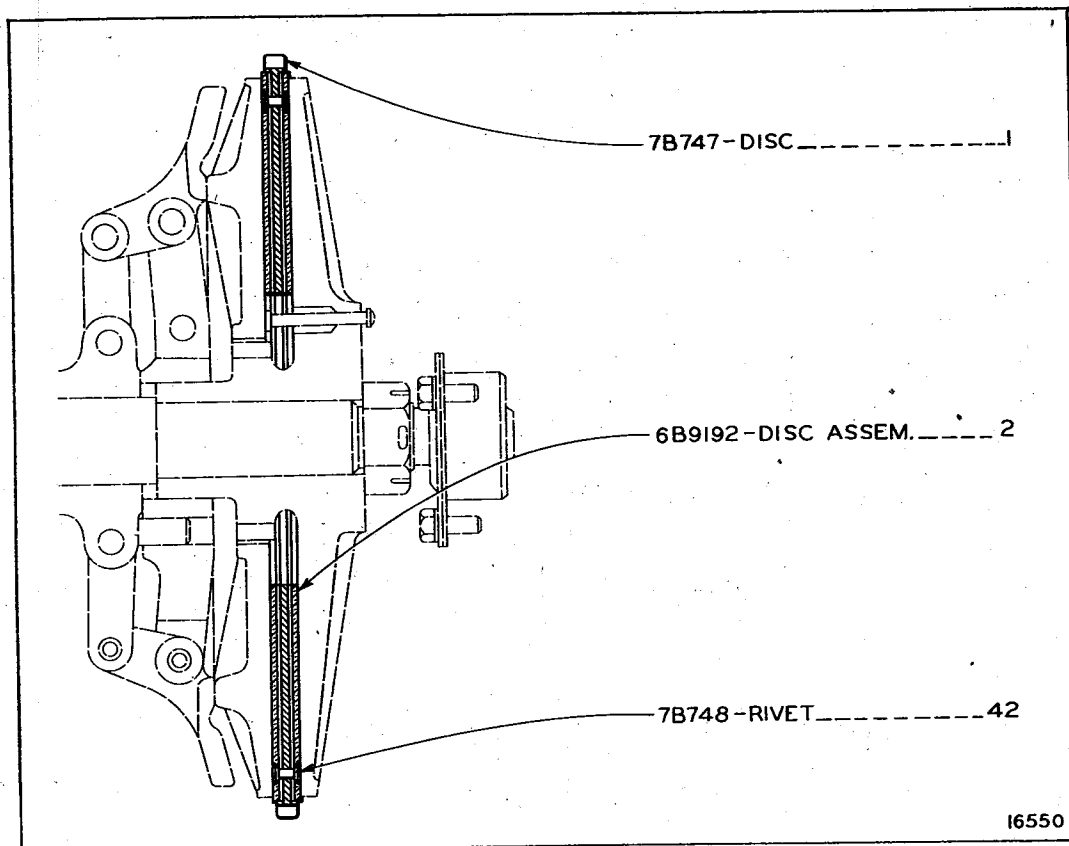
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**BATTERY AND BOX GROUP—6 Volt**

Only separate parts serviced. When complete group is required order 4B5163

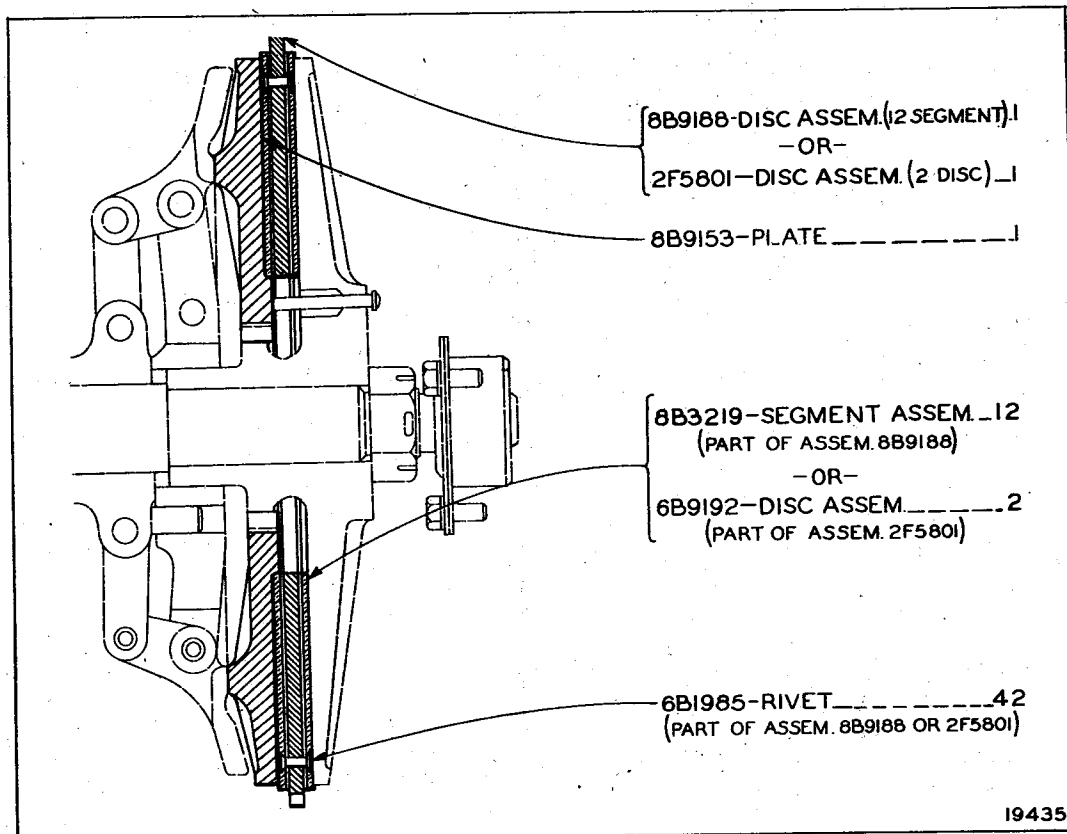
**4B5163 BATTERY AND BOX GROUP—6 Volt**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FLYWHEEL CLUTCH DISC ASSEMBLY—Metallic Faced

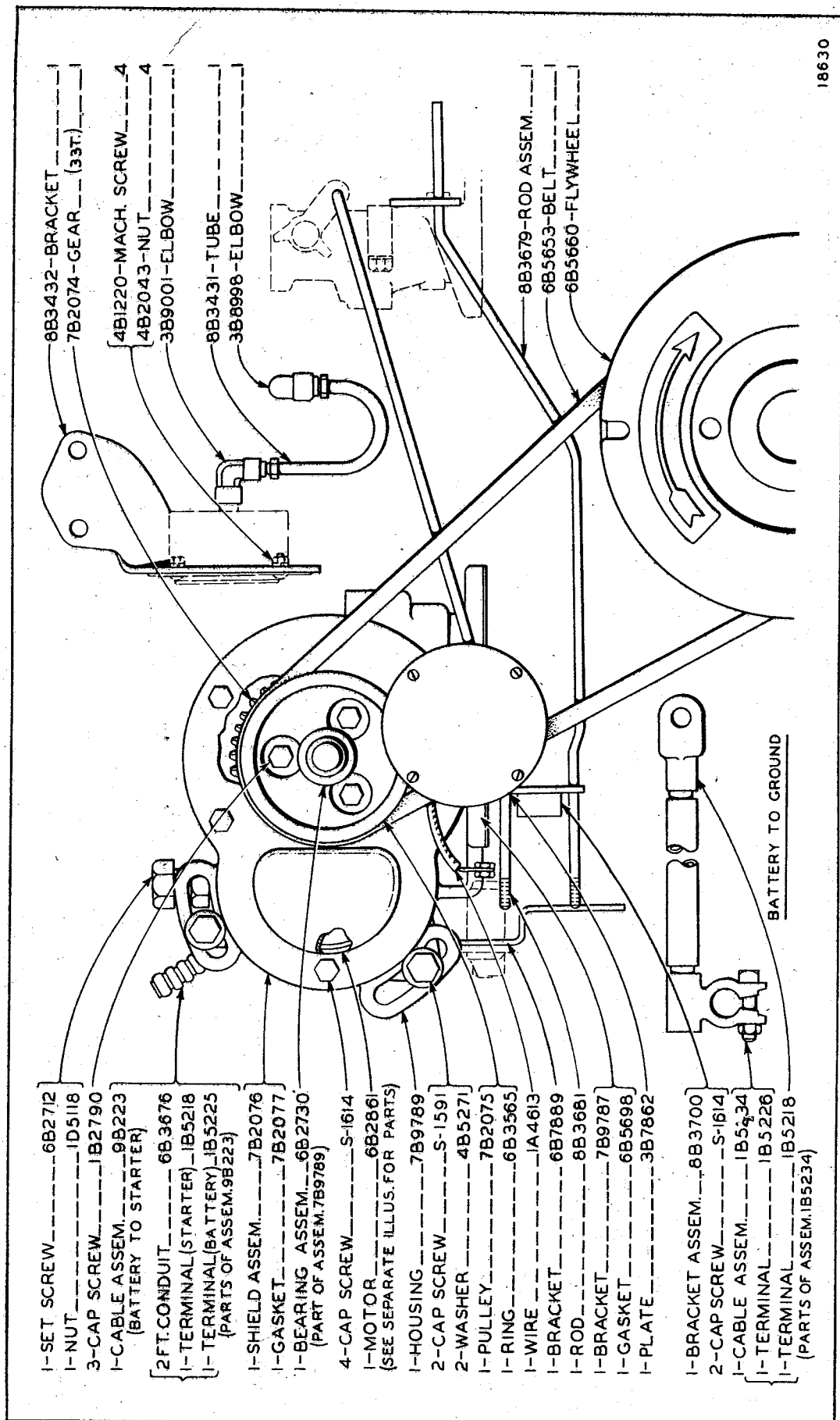
Only separate parts serviced. When complete group is required order 2F5461



2F5461 FLYWHEEL CLUTCH DISC GROUP

Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8244 Inclusive

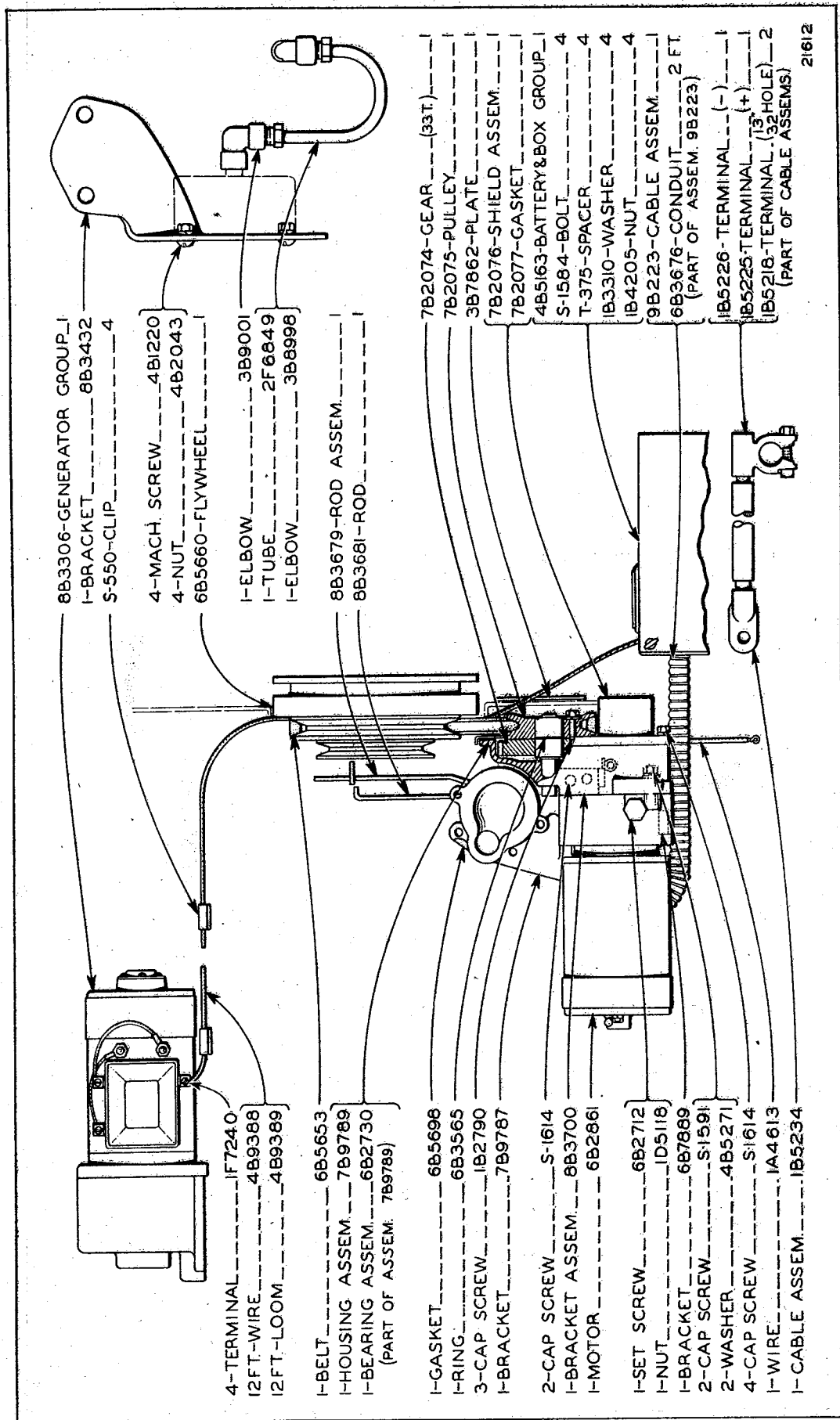
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



18630

9B226 ELECTRIC STARTER GROUP—Starting Engine
 For use with Lights

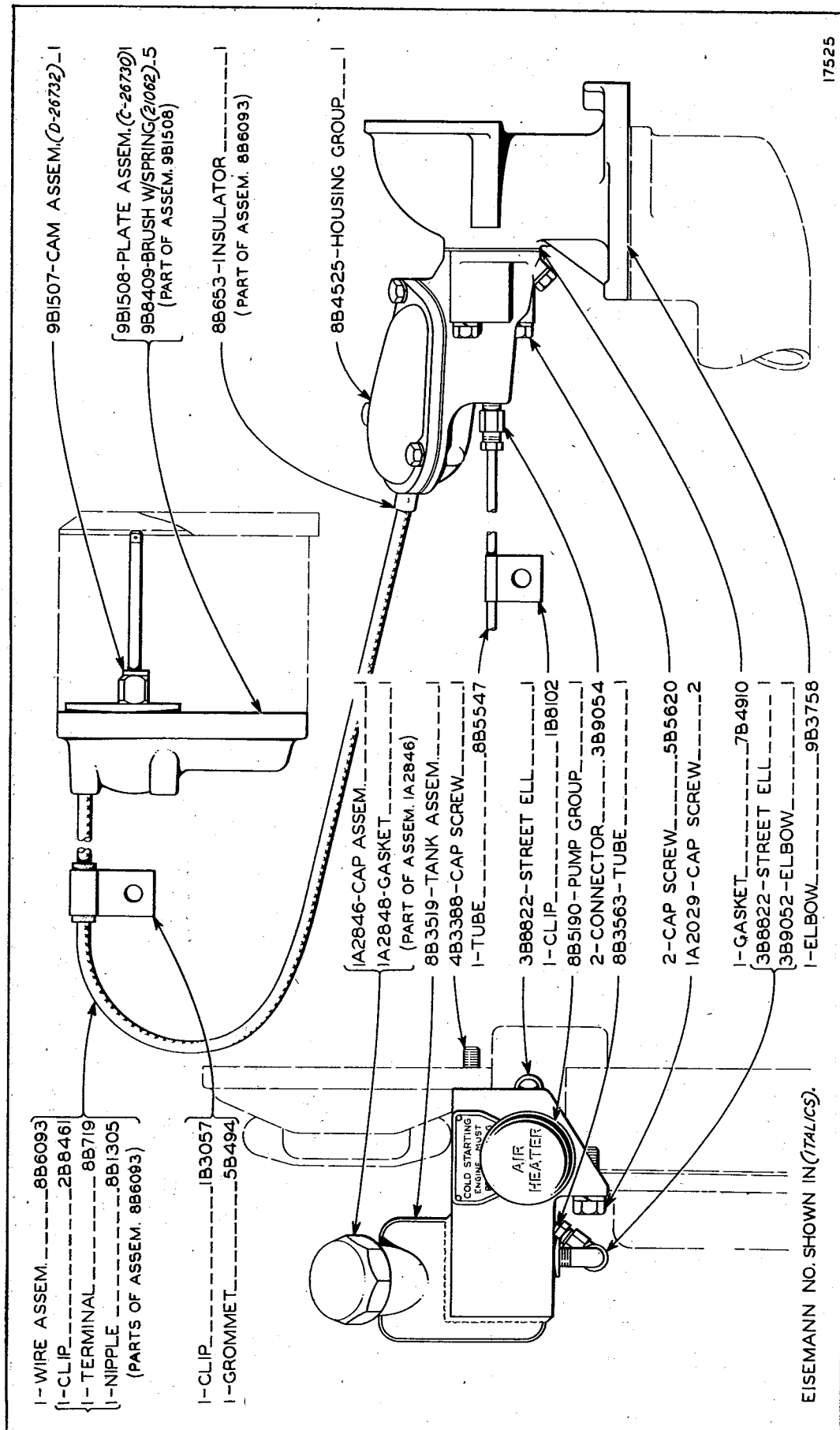
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



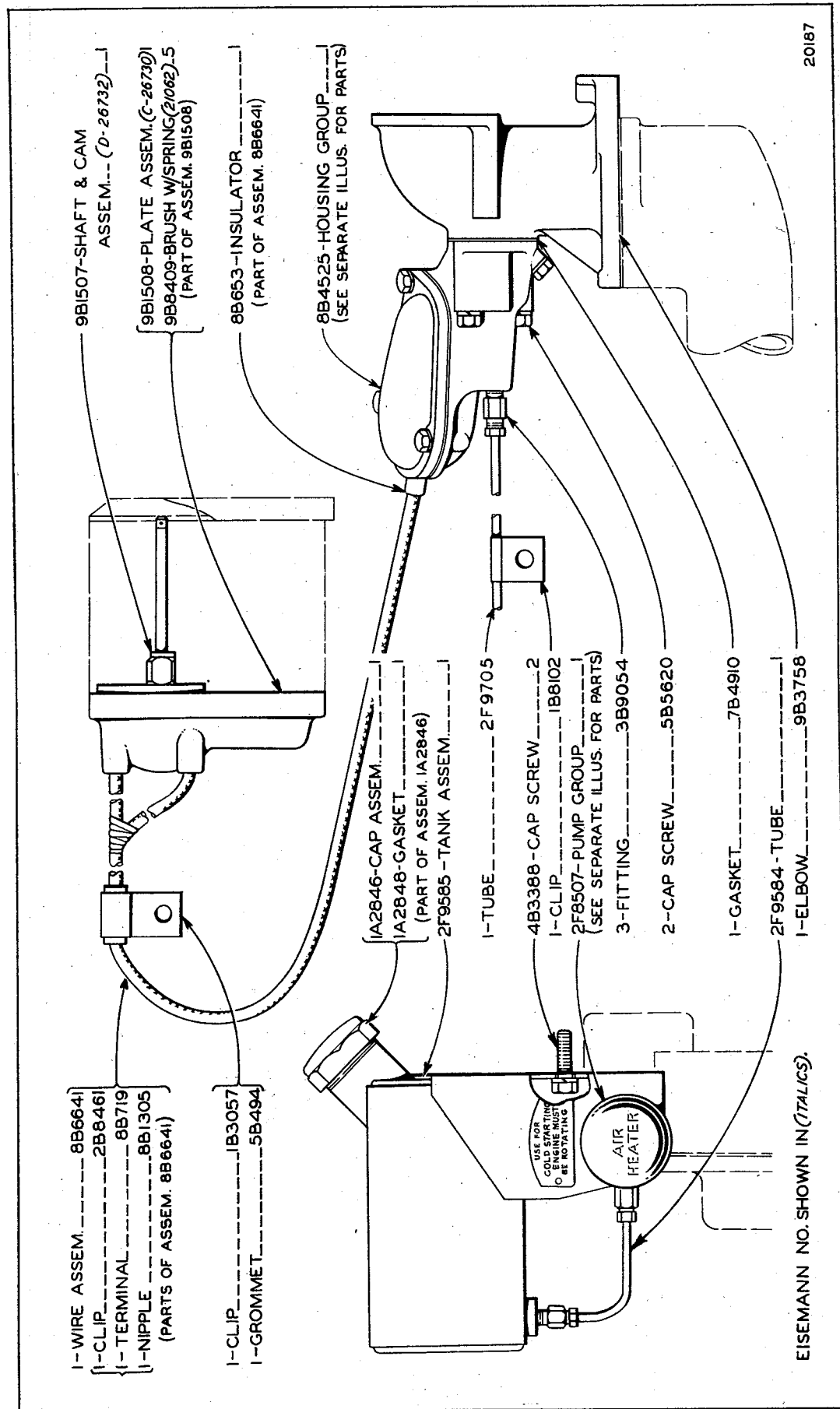
9B219 ELECTRIC STARTER GROUP—Starting Engine
For use without Lights

21612

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

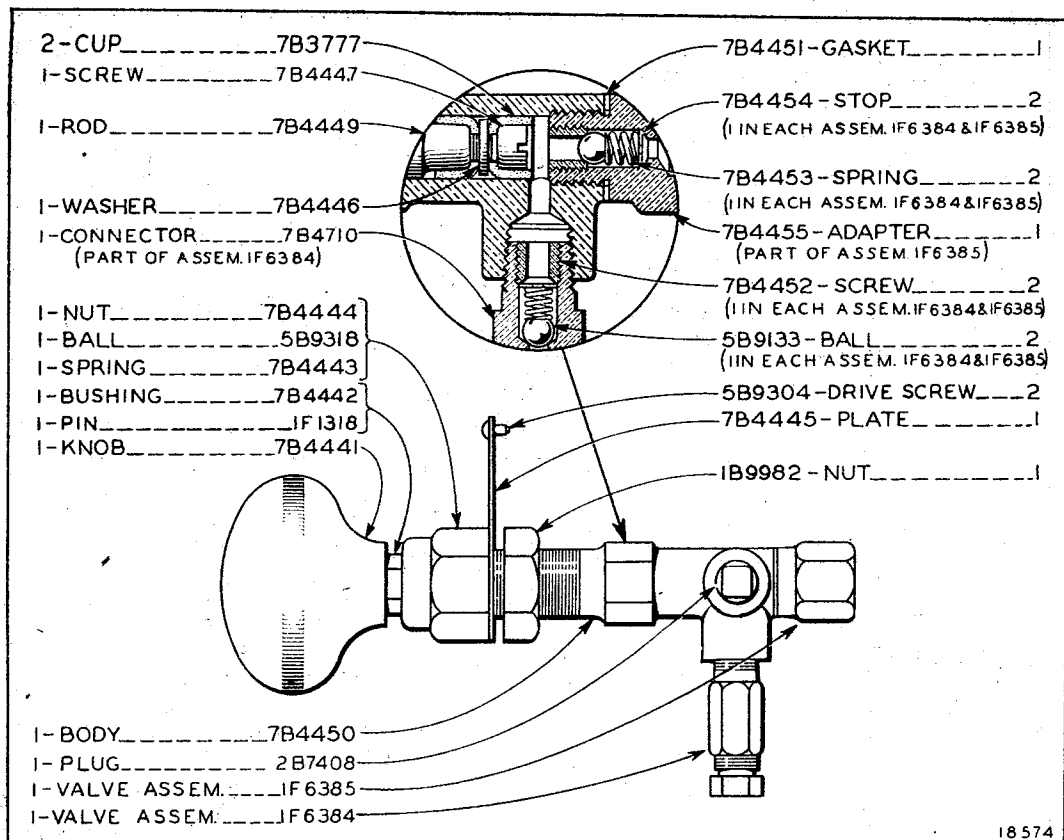


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

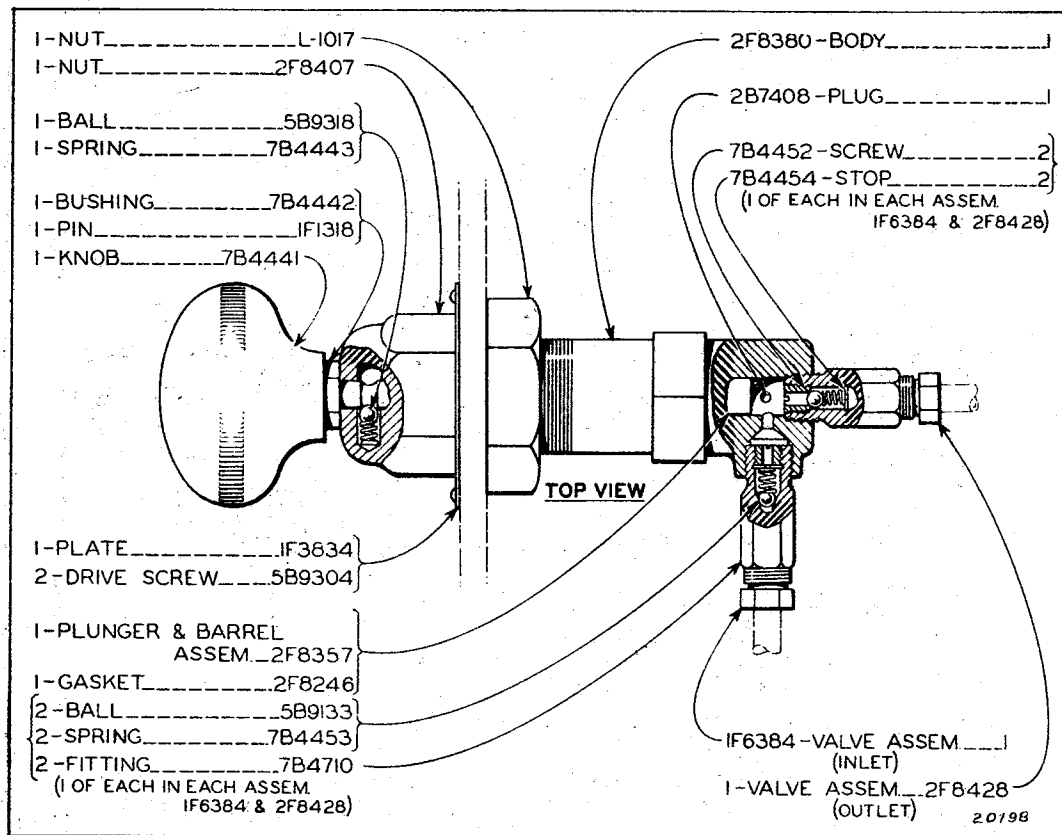


20187

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

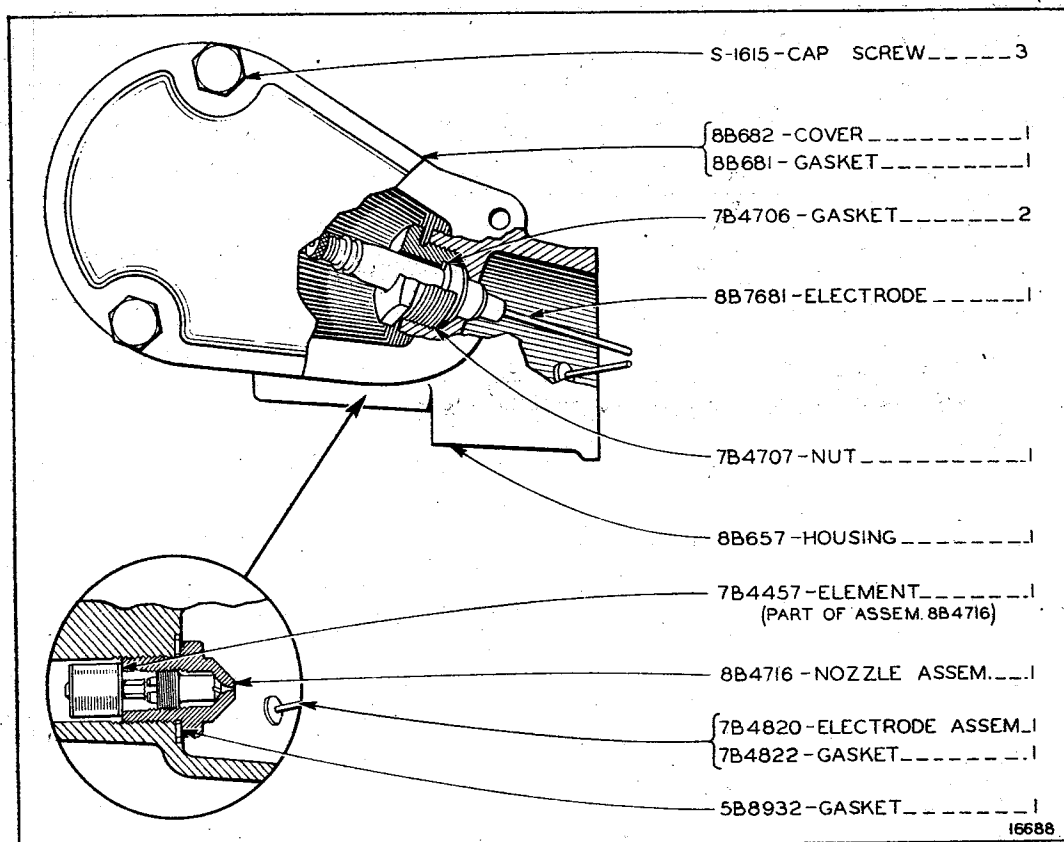
**8B5190 MANIFOLD AIR HEATER HAND PUMP GROUP**

Part of IF6381 Manifold Air Heater Group

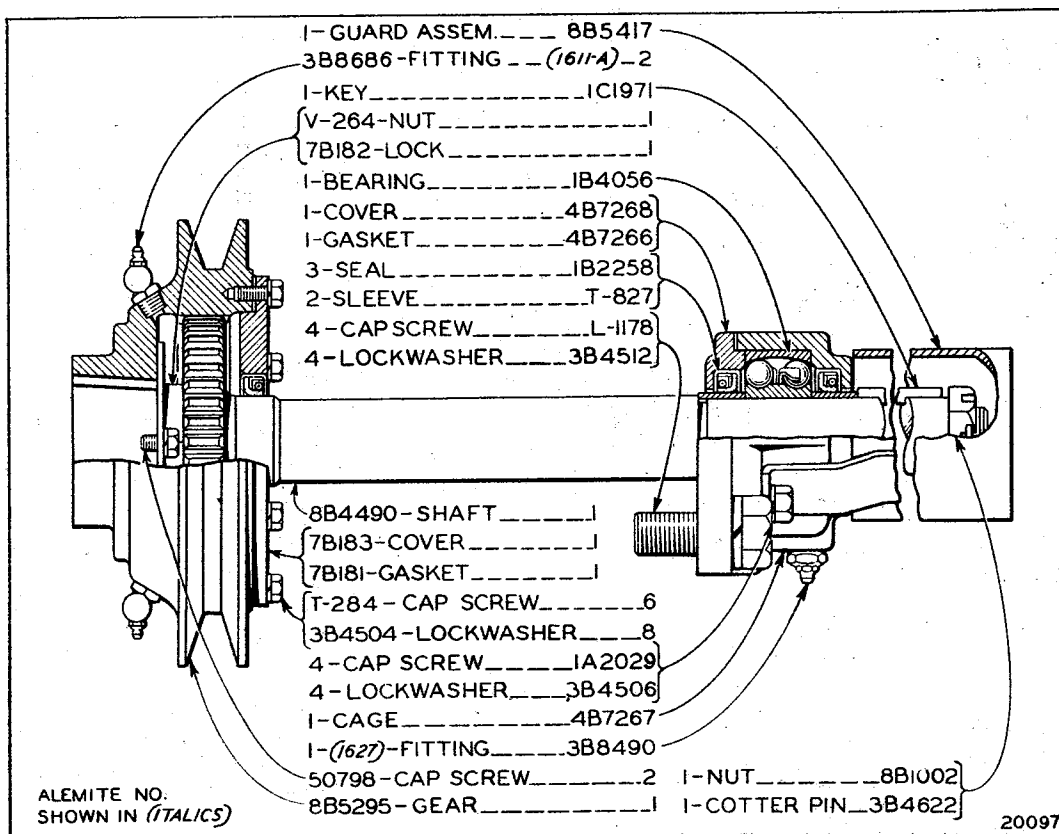
**2F8507 MANIFOLD AIR HEATER HAND PUMP GROUP**

Part of 2F9660 Manifold Air Heater Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

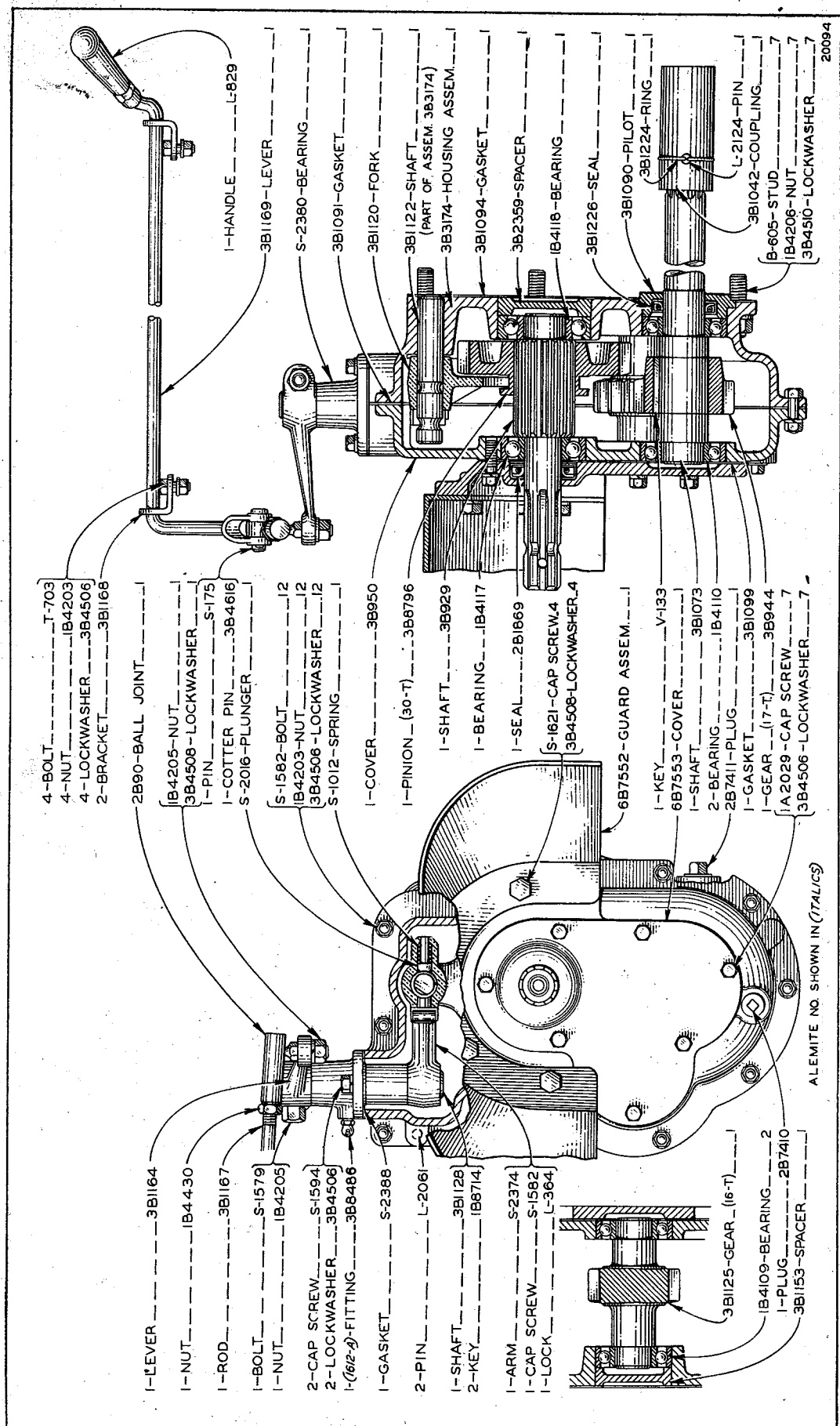


8B4525 MANIFOLD AIR HEATER HOUSING GROUP
 Part of Manifold Air Heater Groups



8B5296 FRONT POWER TAKE-OFF GROUP

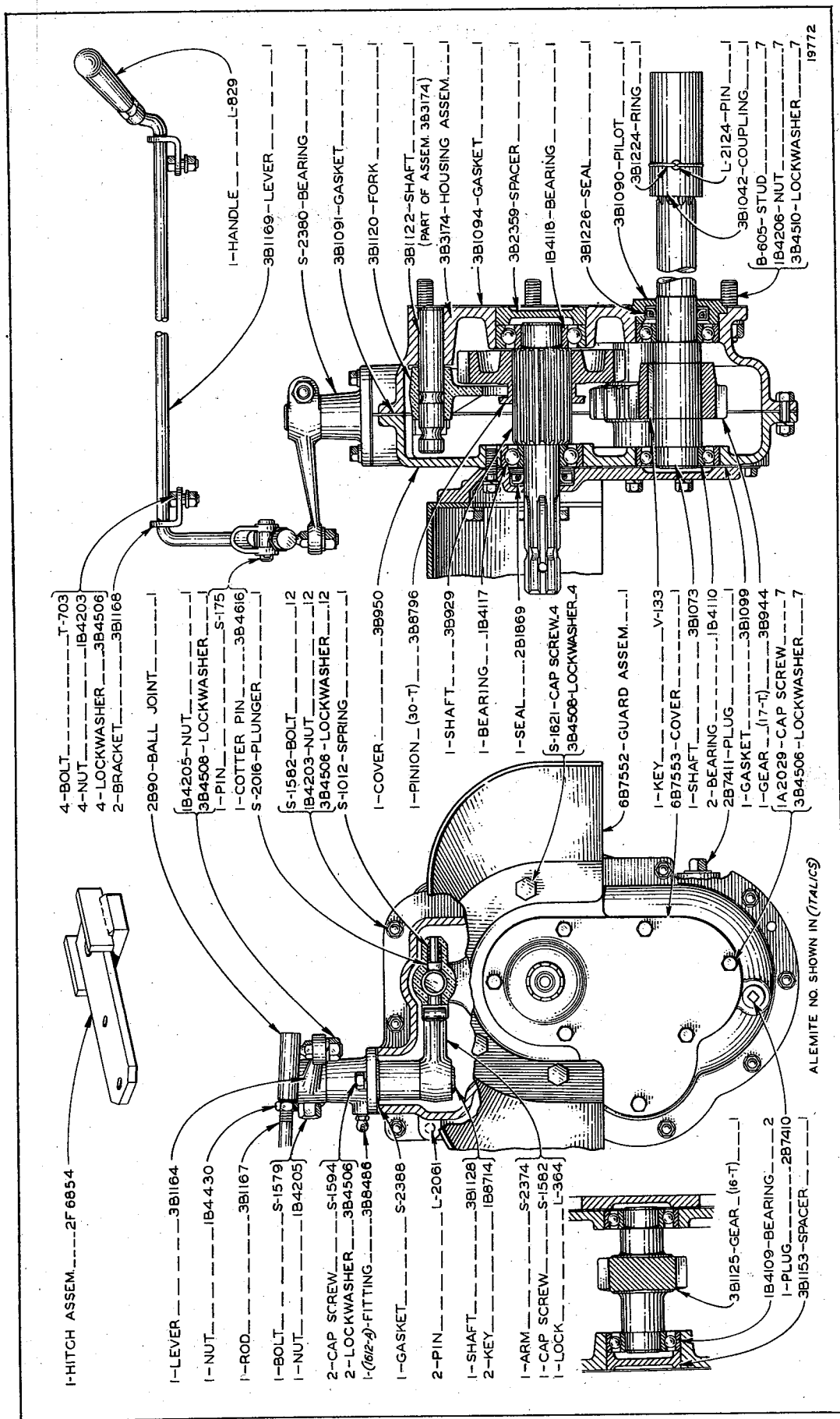
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



381179 REAR POWER TAKE-OFF GROUP—545 R.P.M.

For use with Top Seat

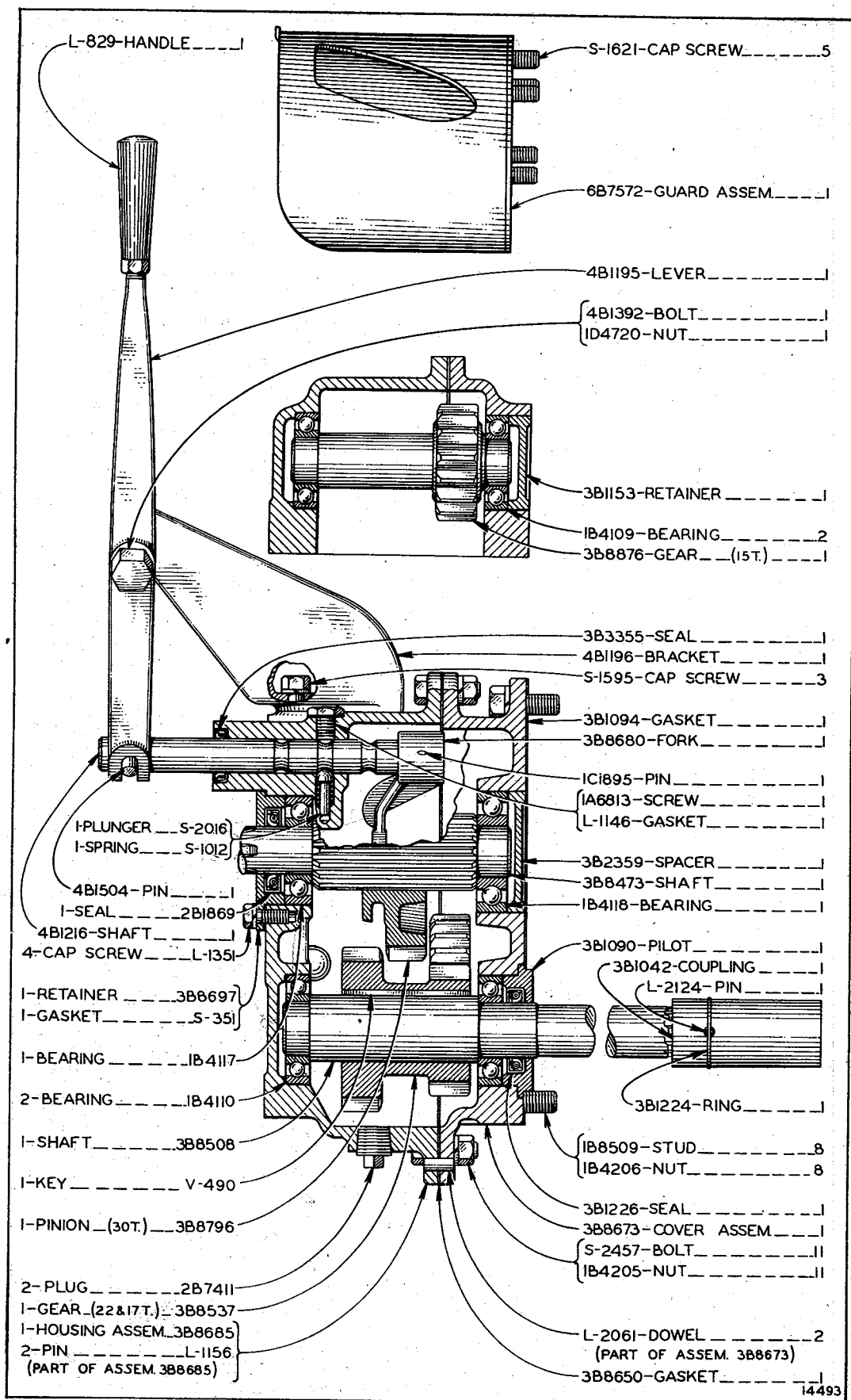
Only separate parts serviced. When complete group is required order 2F7984



2F7984 REAR POWER TAKE-OFF GROUP—545 R.P.M.

For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

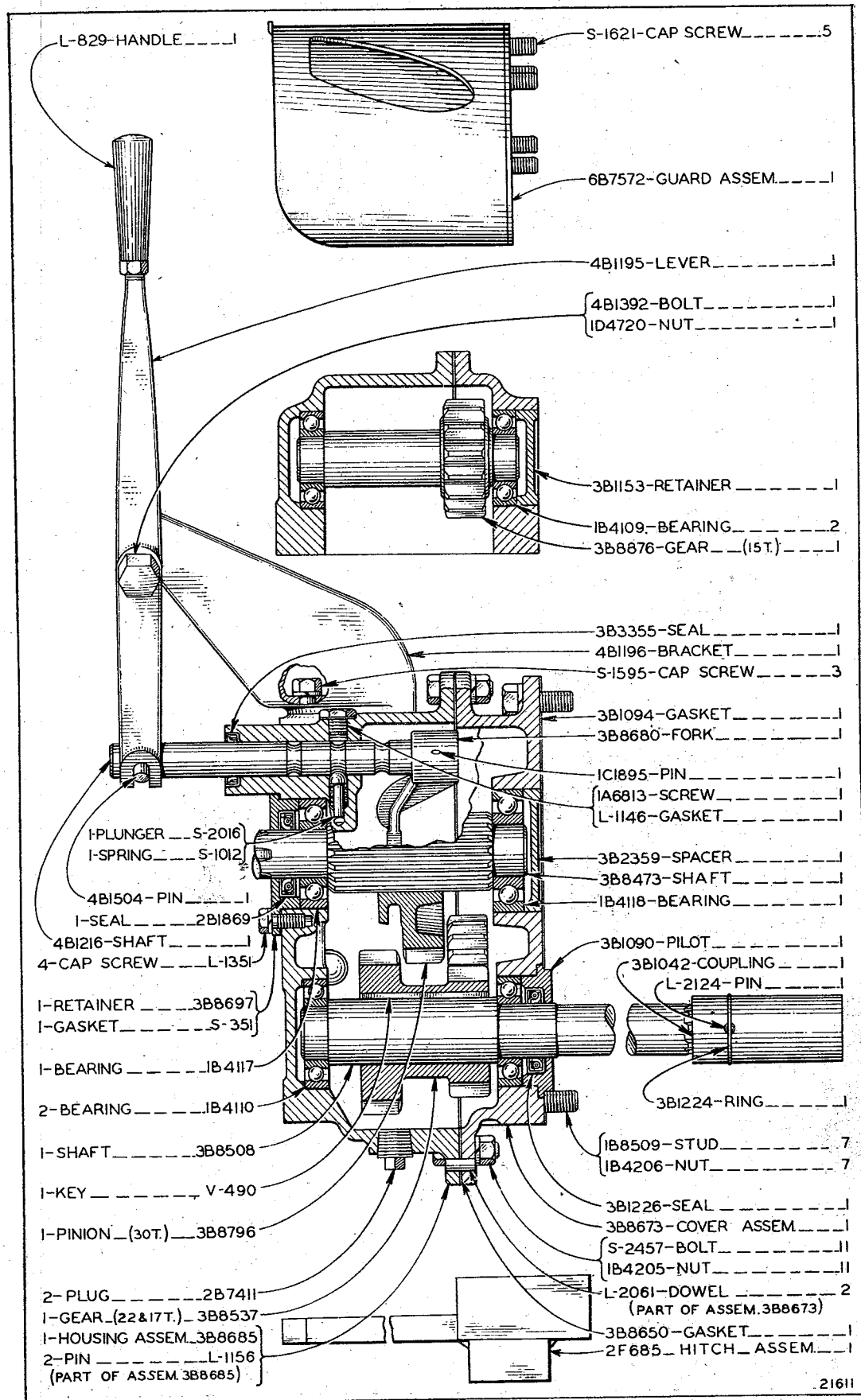


4B589 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.

For use with Top Seat

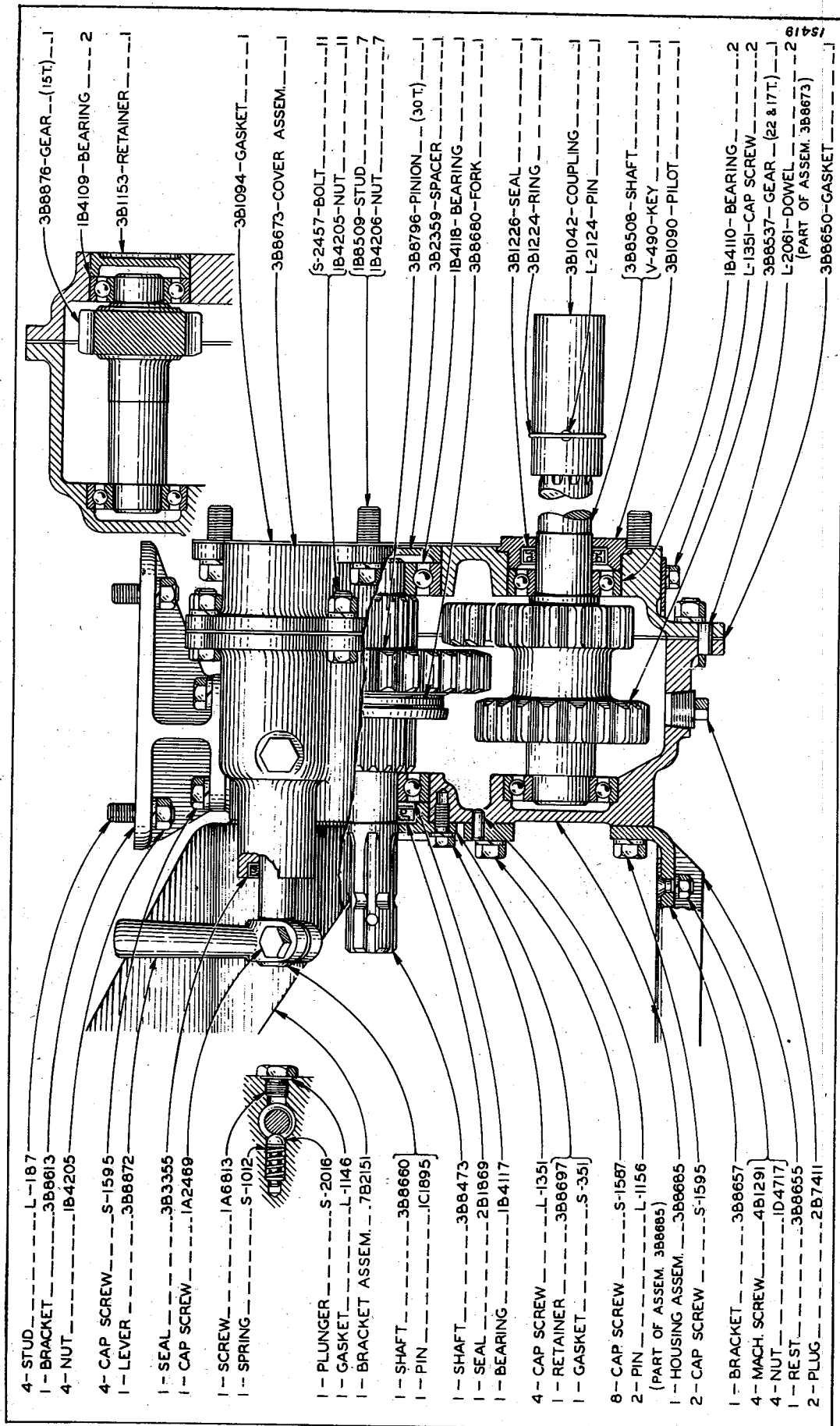
Only separate parts serviced. When complete group is required order 2F7982

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2F7982 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

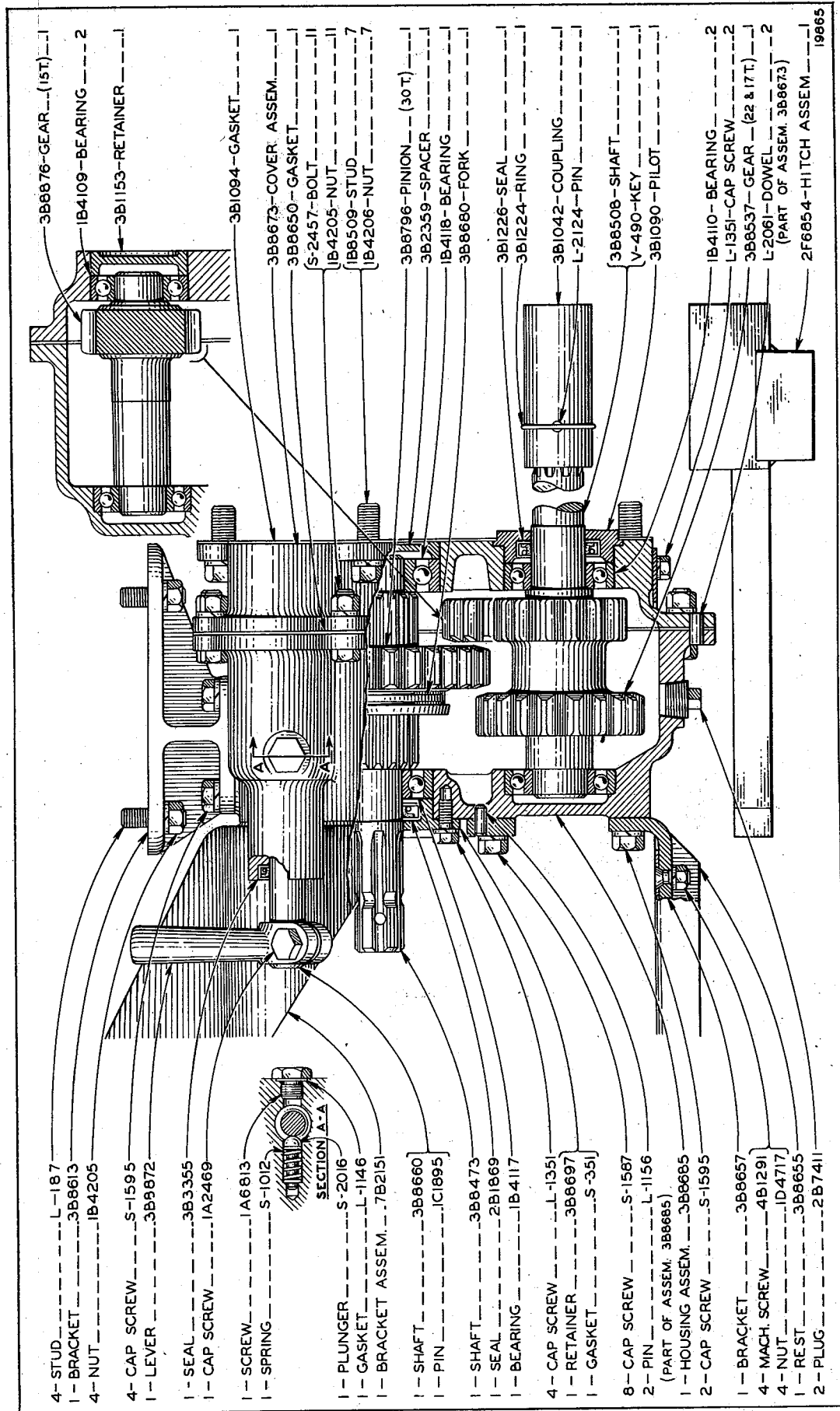


388674 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.

For use with Rear Seat

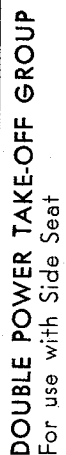
Only separate parts serviced. When complete group is required order 2F7983

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

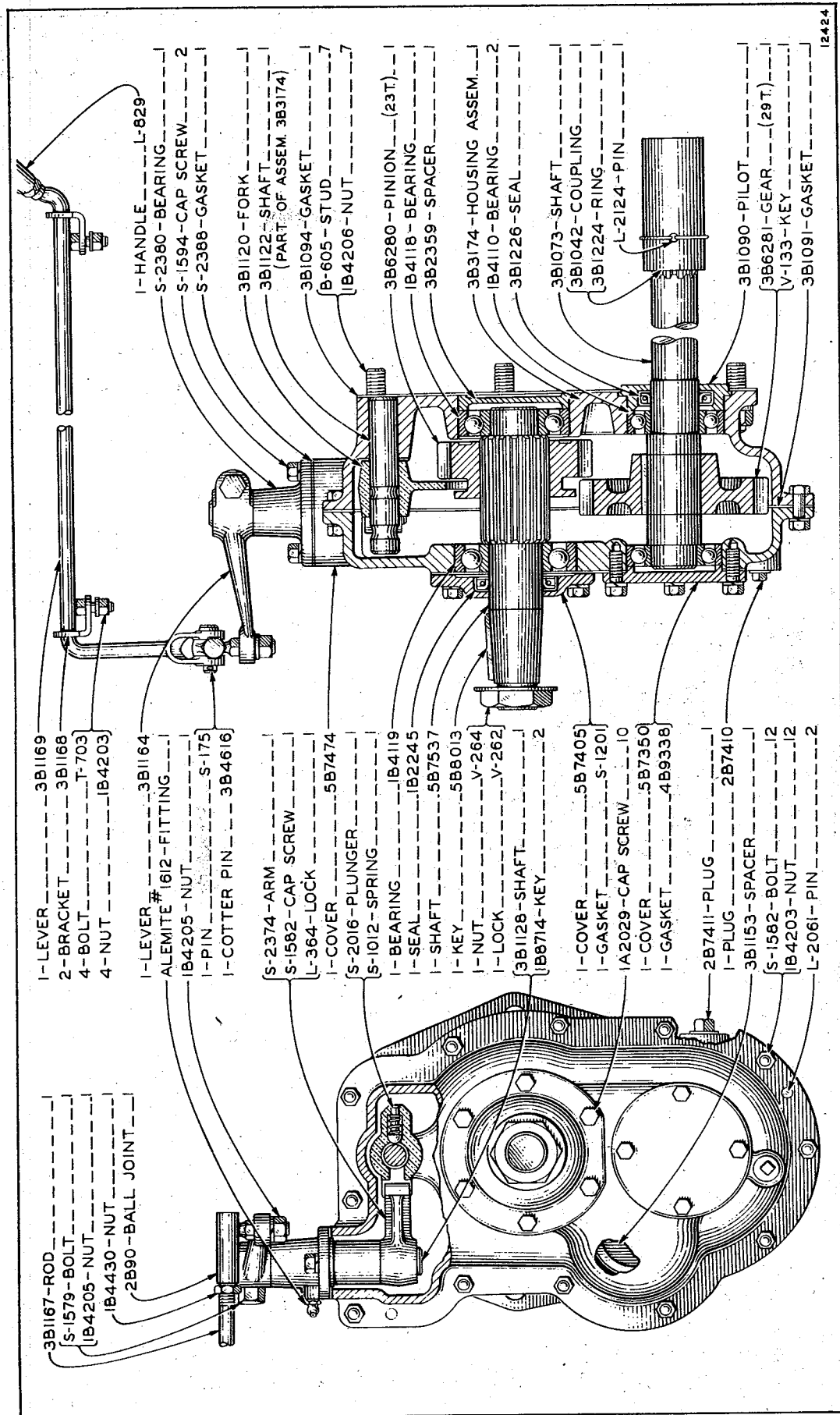


2F7983 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.
 For use with Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



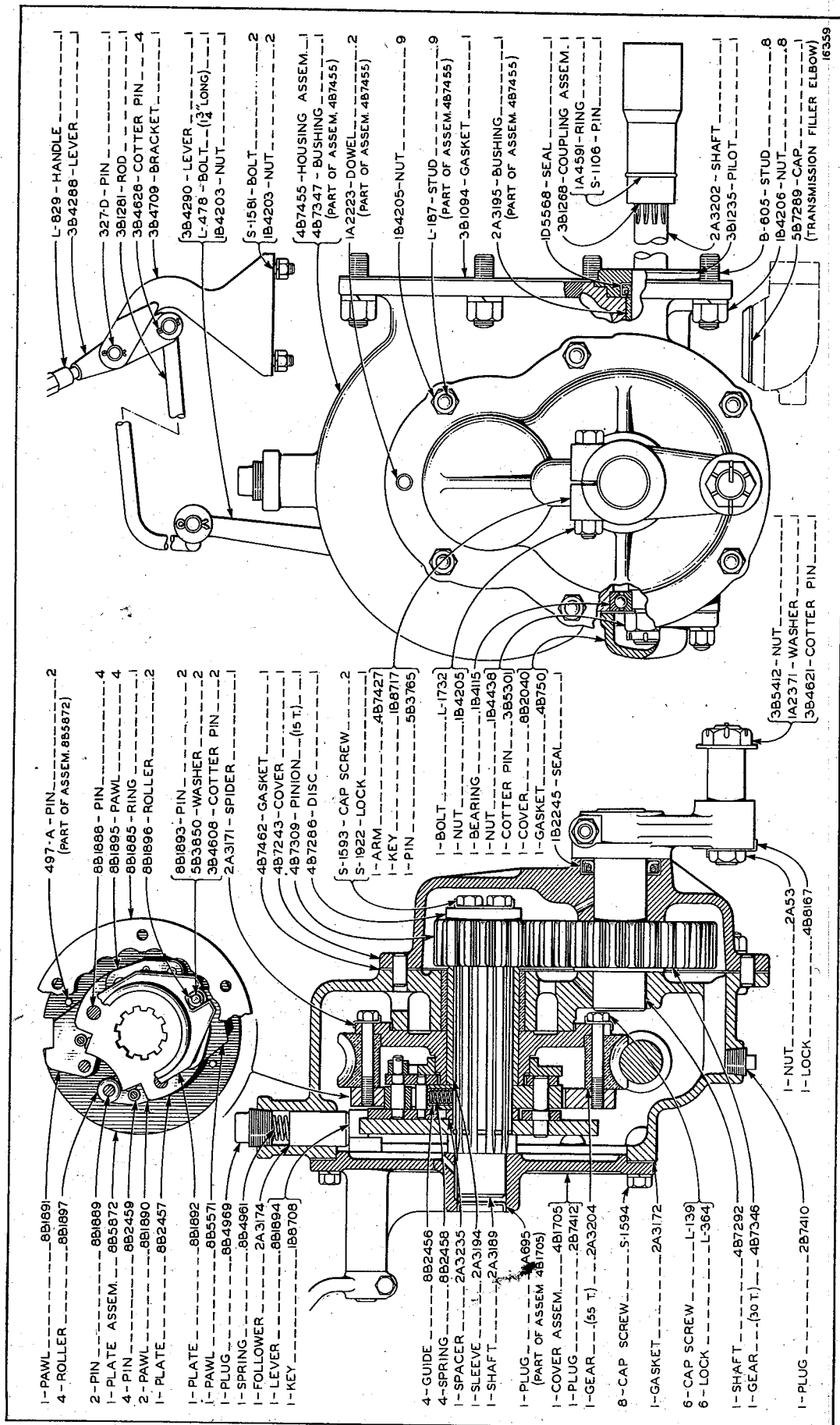
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5B7690 REAR POWER TAKE-OFF GROUP—1200 R.P.M.

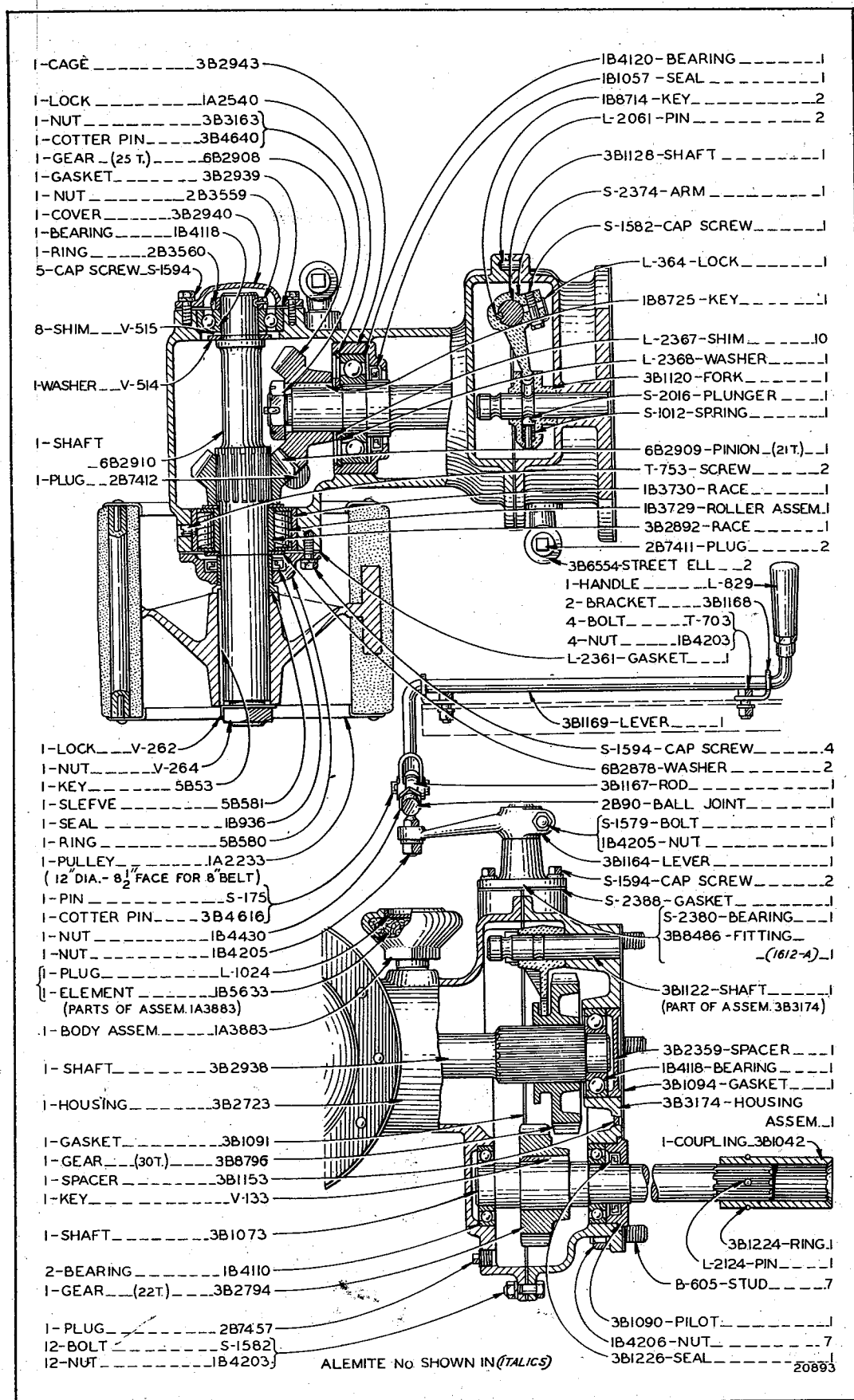
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8B5928 POWER LIFT GROUP—For use with Top Seat

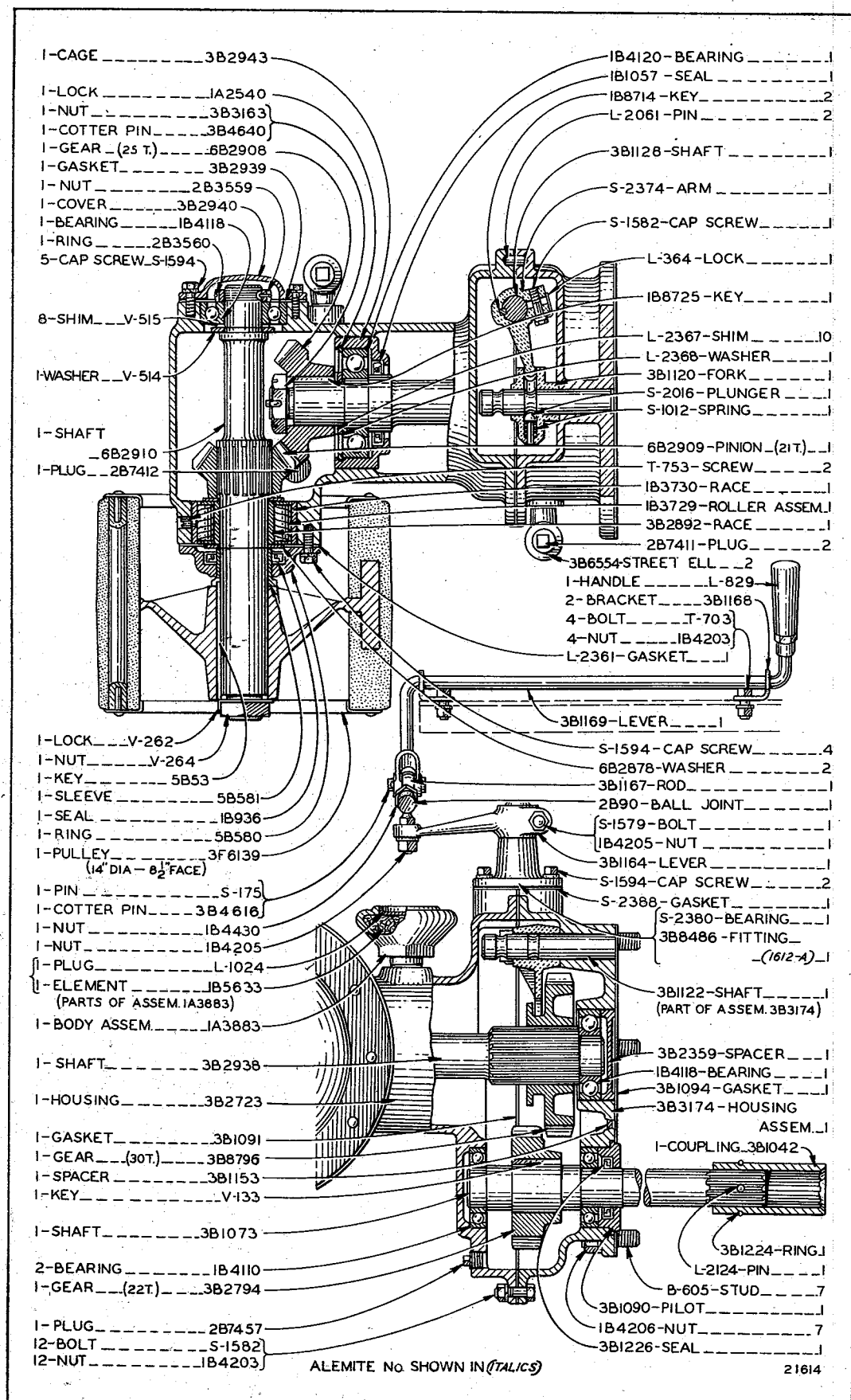
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B1401 BELT PULLEY DRIVE GROUP—With Pulley
3B2660 BELT PULLEY DRIVE GROUP—Without Pulley

Only separate parts serviced. When complete group is required order 3F6598

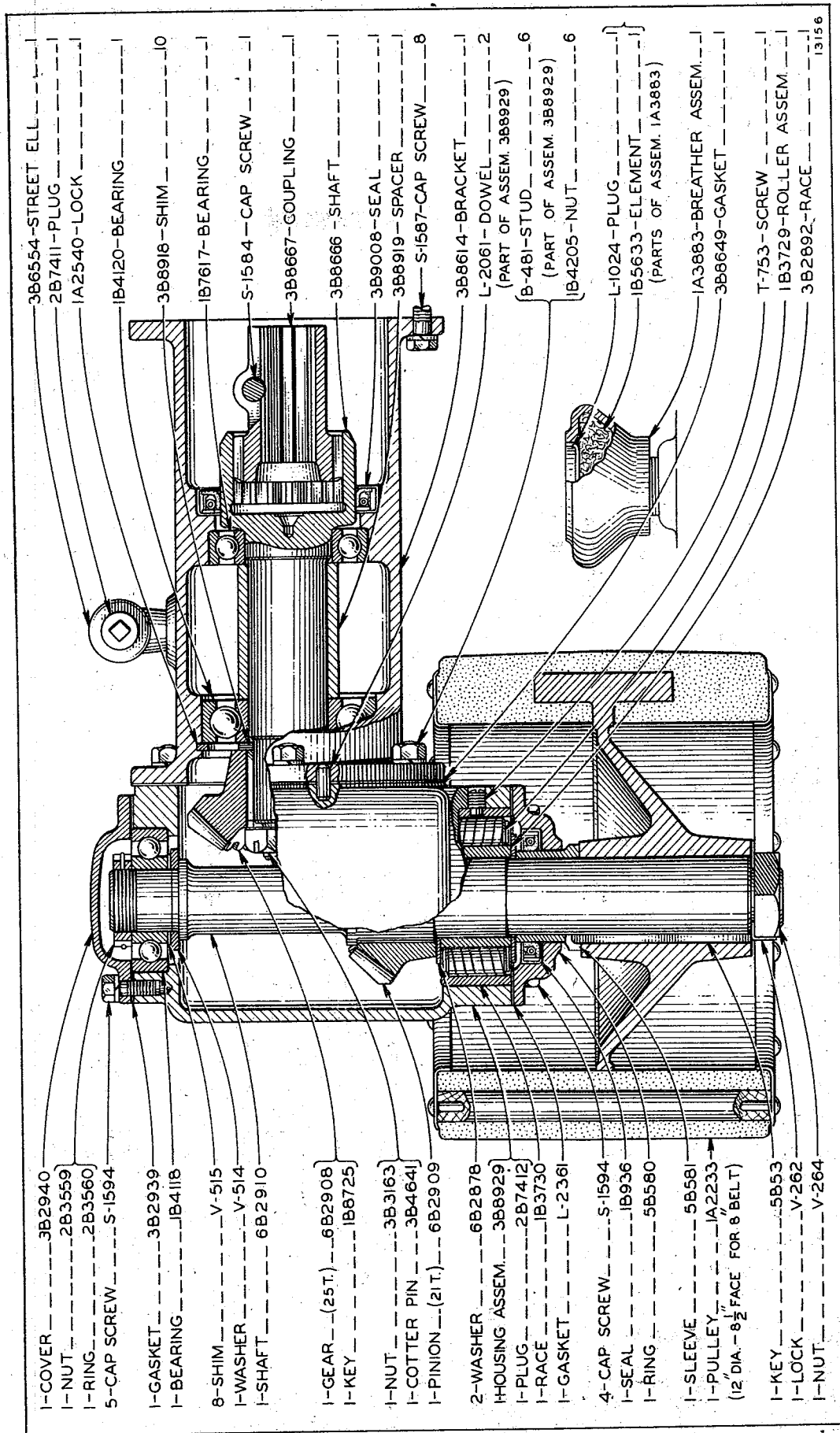
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3F6598 BELT PULLEY DRIVE GROUP**

840 R.P.M.—For use with Top Seat

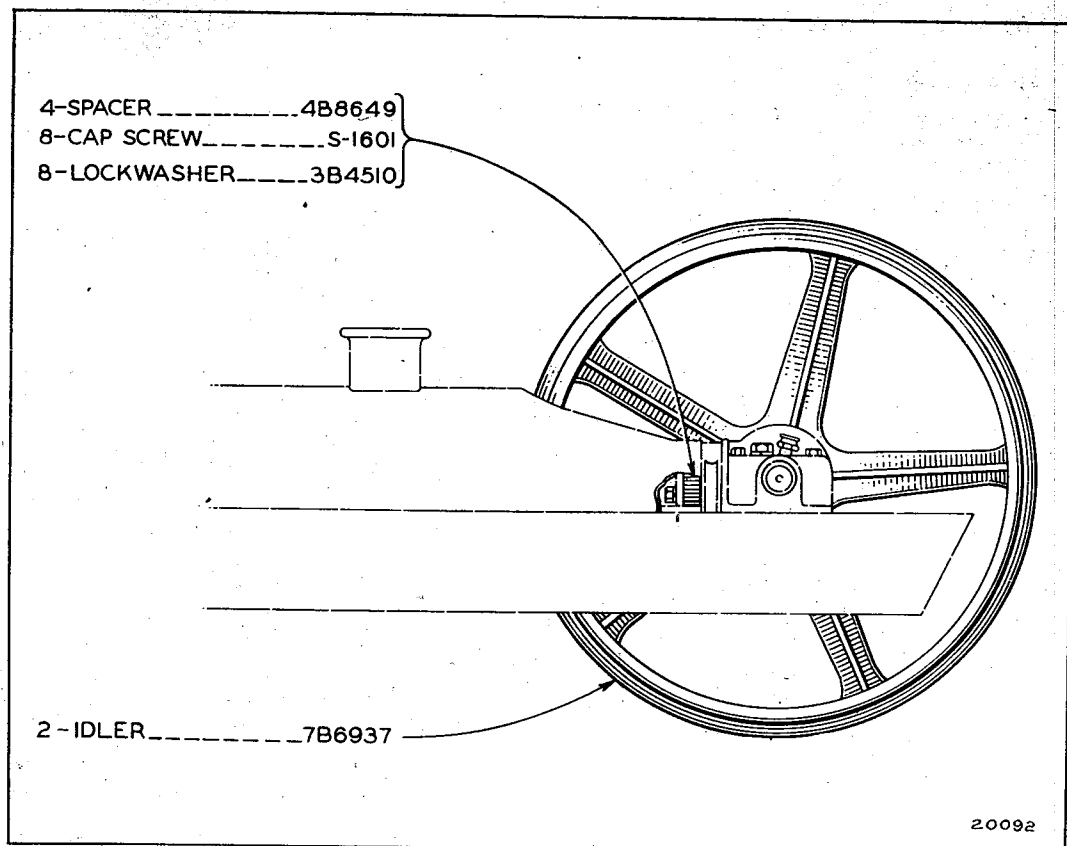
3B3148 Pulley (12" Dia.—10 3/4" Face) is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

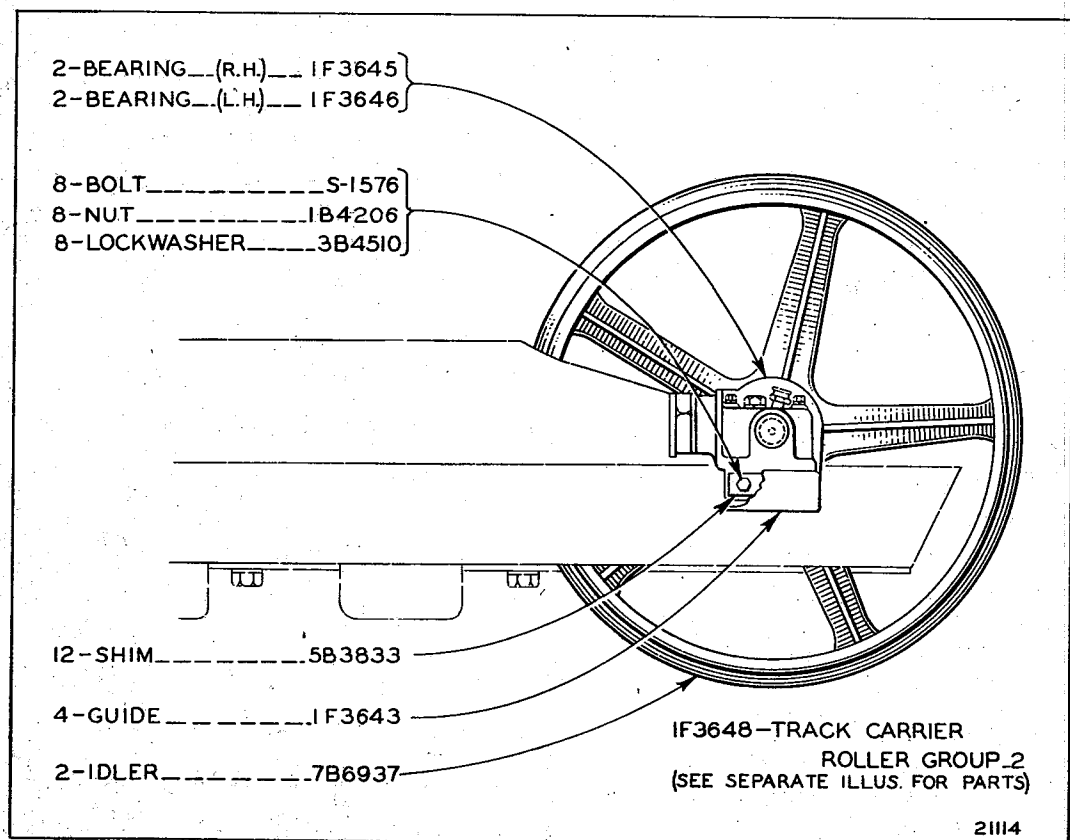


3B8977 BELT PULLEY DRIVE GROUP—Two Speed—With Pulley
 3B9029 BELT PULLEY DRIVE GROUP—Two Speed—Without Pulley
 648 R.P.M. clockwise, 840 R.P.M. counter-clockwise—For use on machines equipped with
 4B589 or 3B8674 Rear Power Take-off Groups. 3B3148 Pulley (12" Dia.—10 3/4" Face) is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

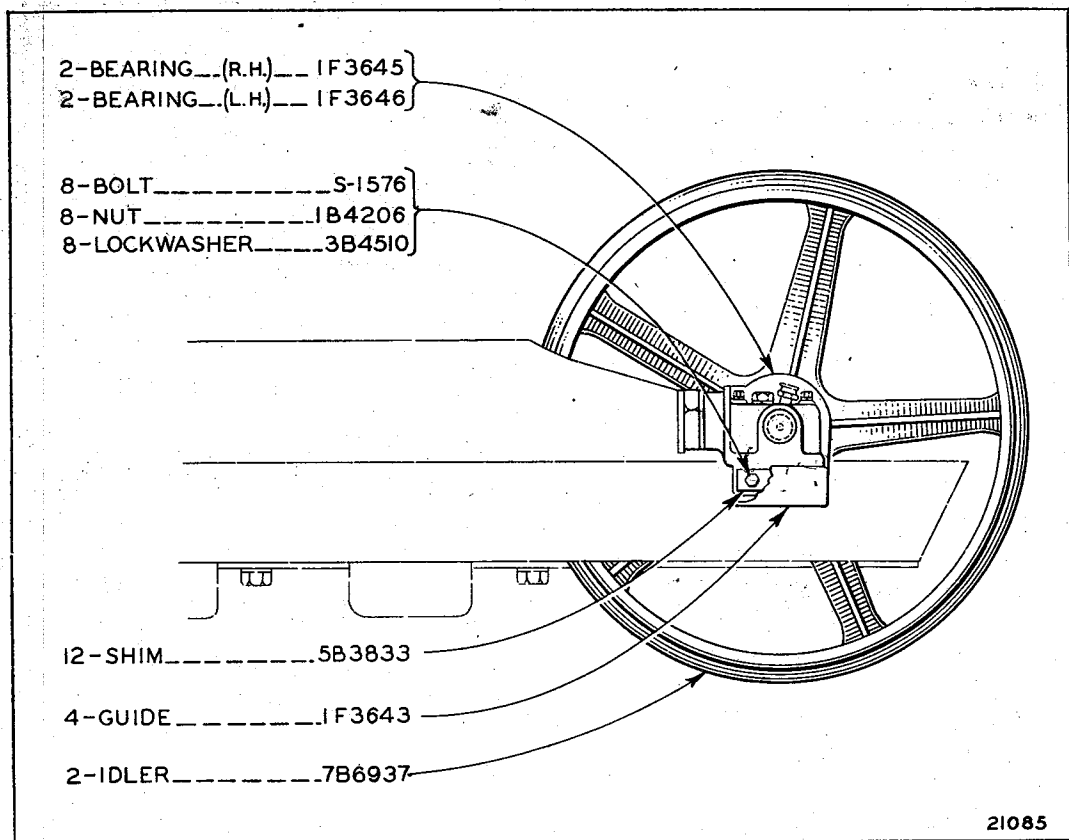


7B7302 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter
 For use with Five Roller Non-oscillating Track Roller Frame

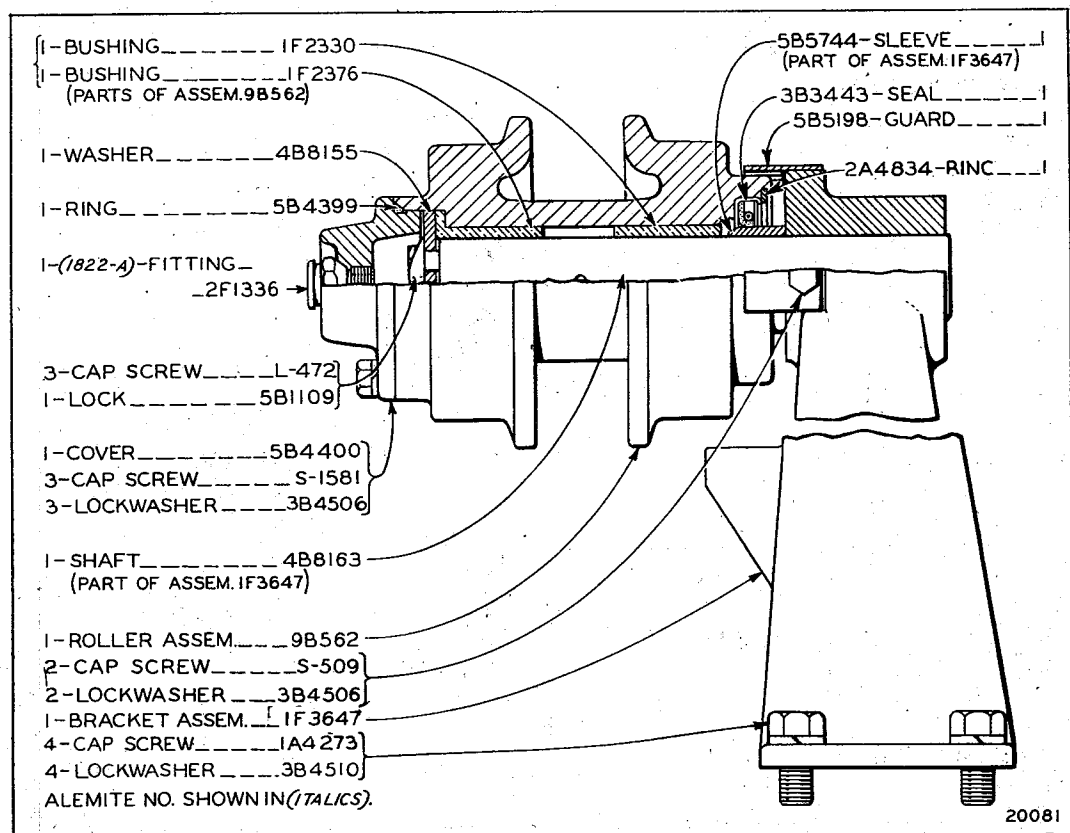


IF3649 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter
 Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T6556 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



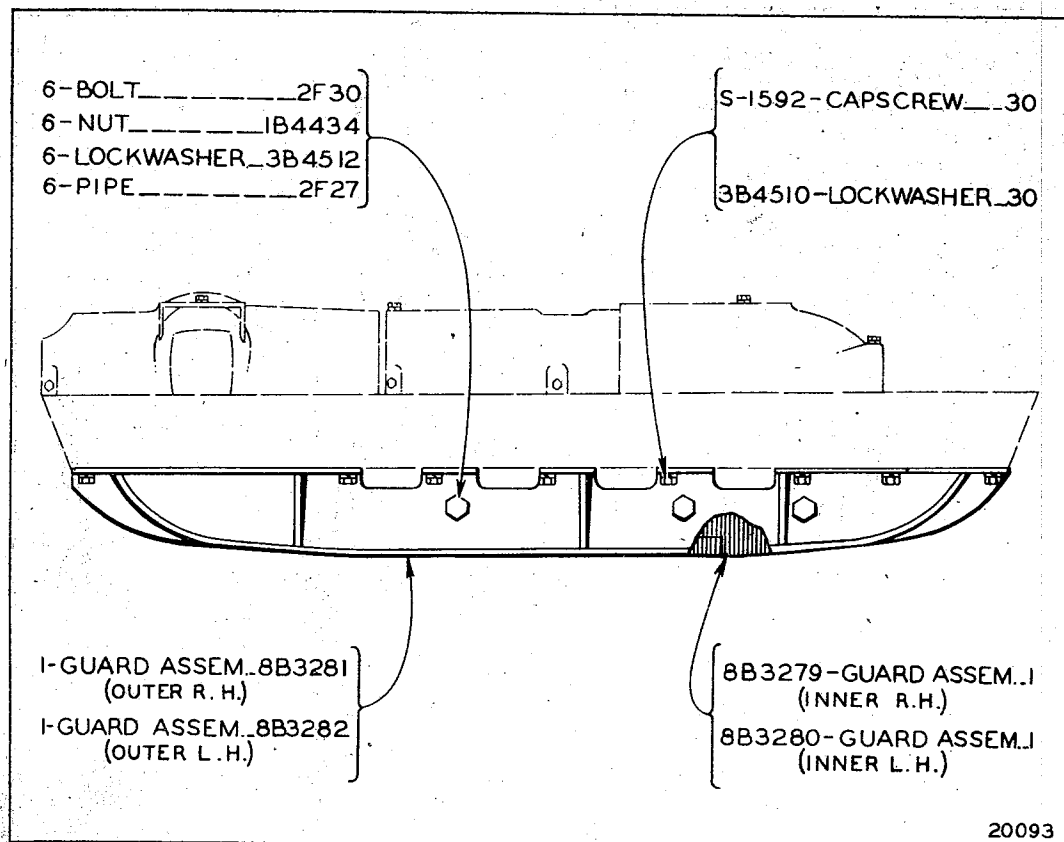
3F1383 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter
Serial No. 2T6557 to 2T9999 Inclusive and 5T1 and Up



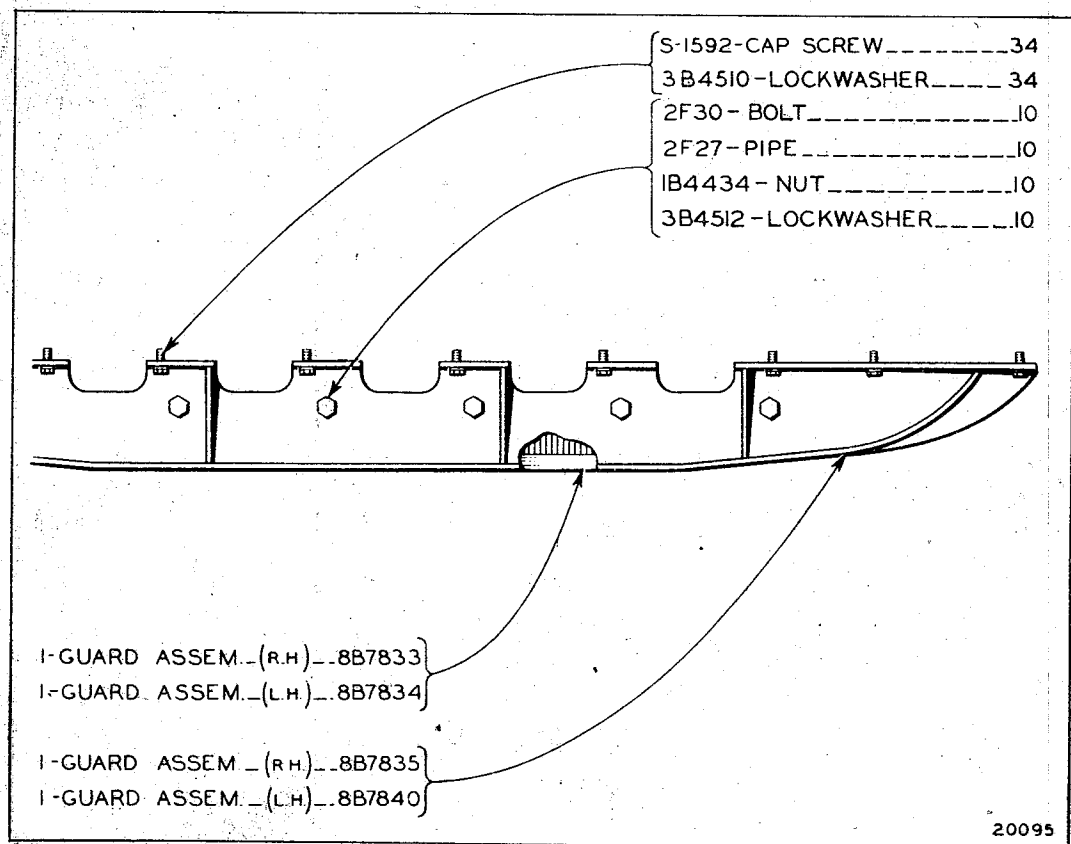
IF3648 TRACK CARRIER ROLLER GROUP (2 Groups Required)

Part of IF3649 Front Idler Group
Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T6556 Inclusive

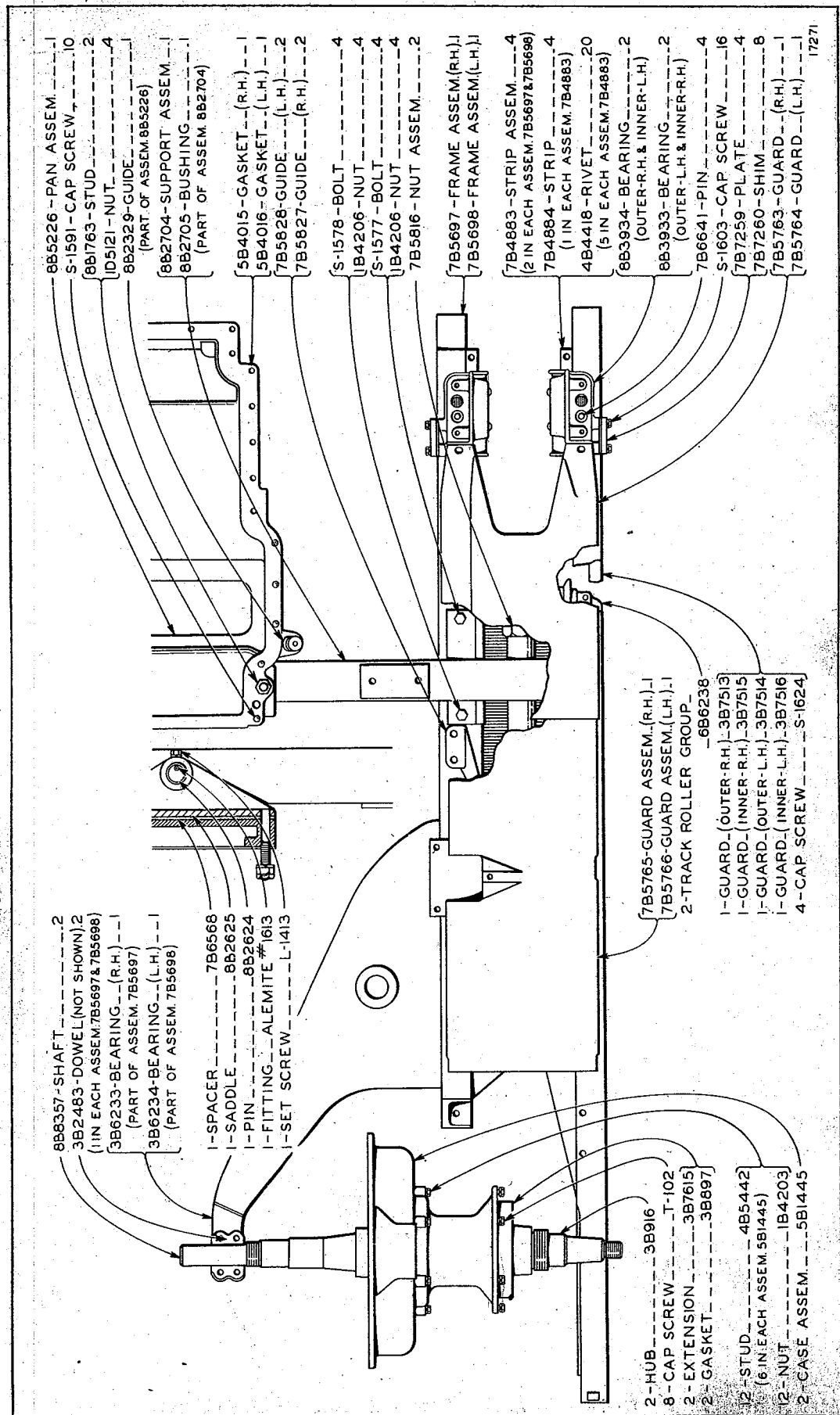
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8B3283 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty

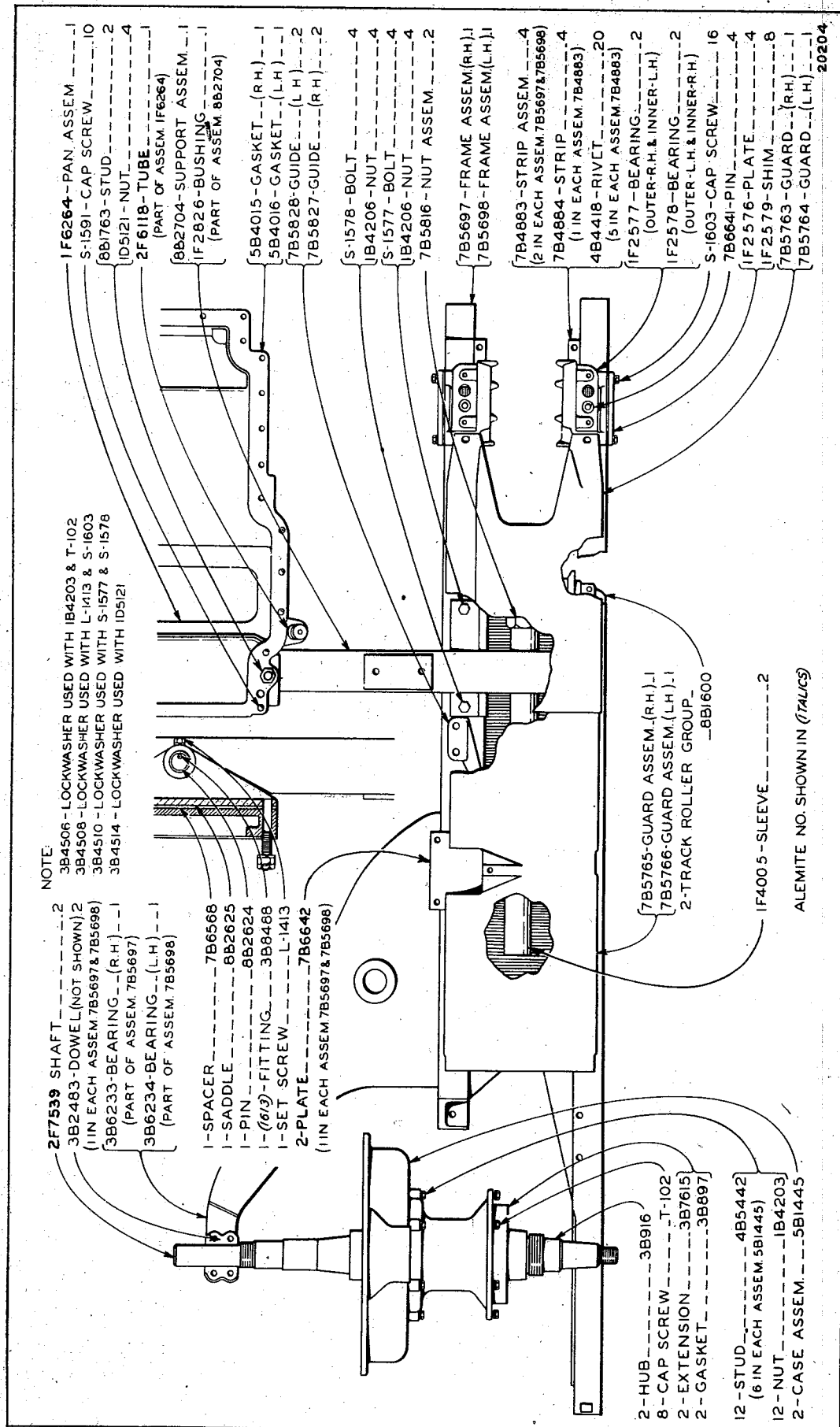
8B7852 TRACK ROLLER DIRT GUARD GROUP—Heavy Duty
 For use with Non-oscillating Five Roller Track Roller Frame

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FIVE-ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge

Serial No. 7J5104 to 7J9999 inclusive and 2T1 to 2T8269 inclusive. Only separate parts serviced. When complete group is required order 8B3935.
 6B6238 Track Roller parts are shown on Page 89.

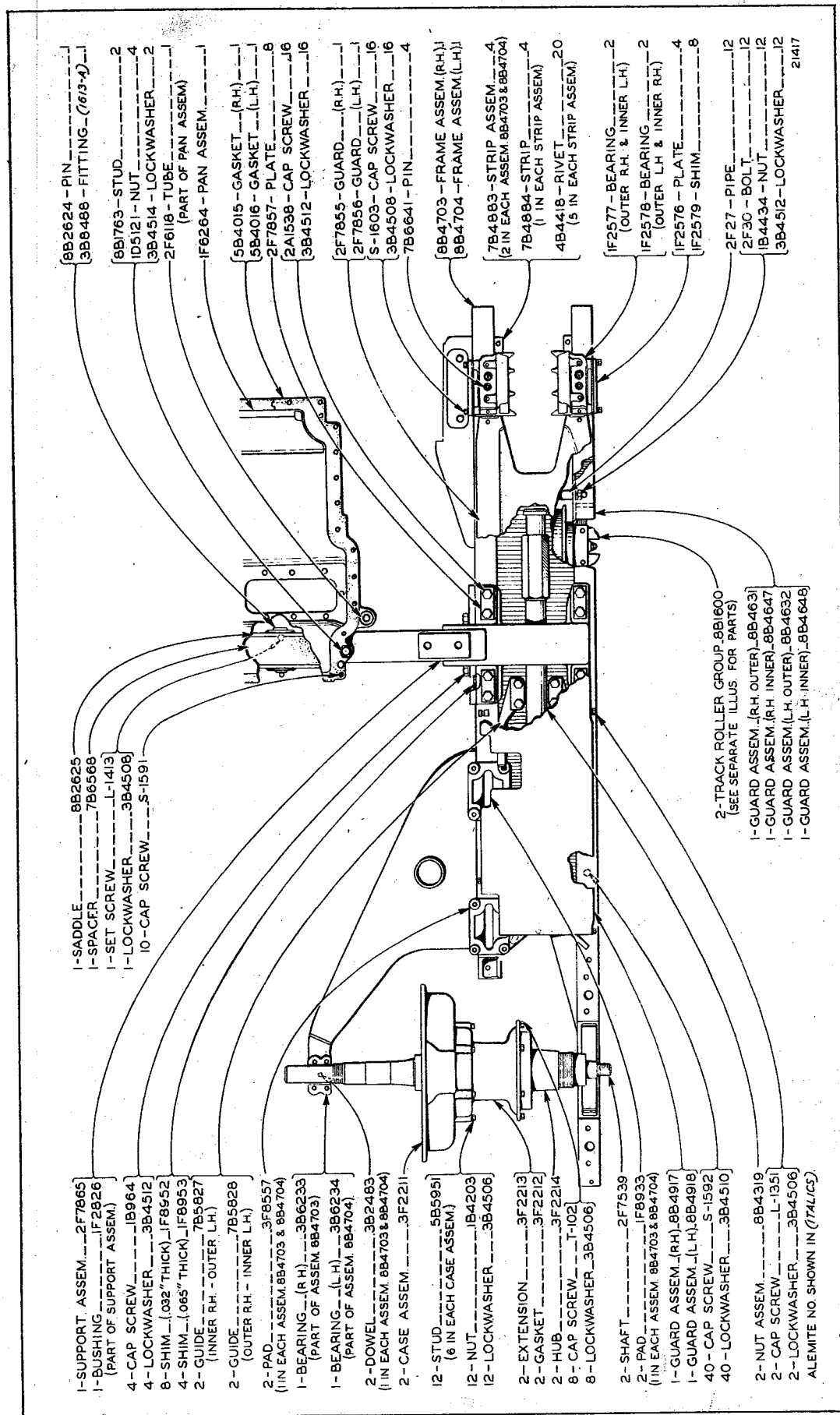


8B3935 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge

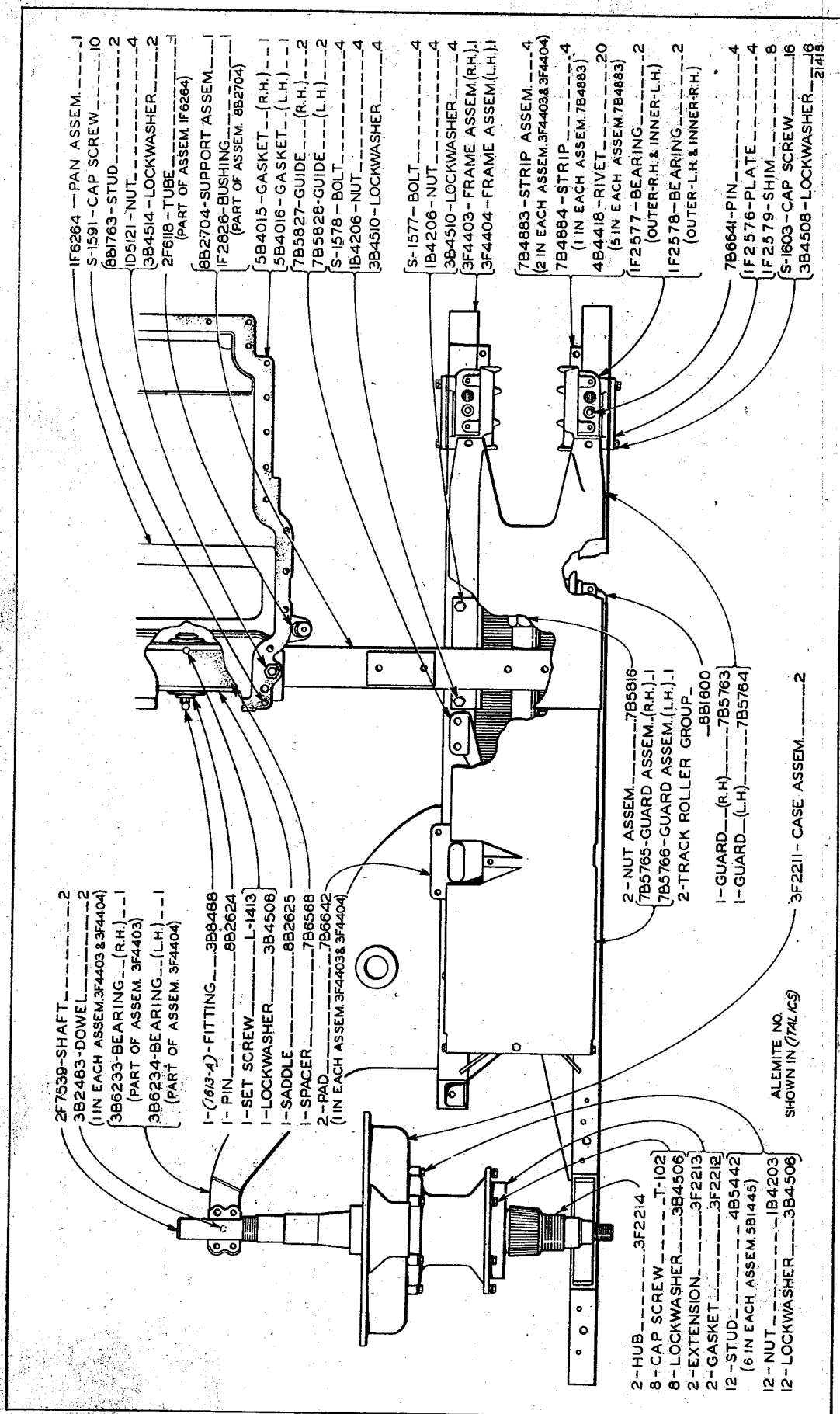
Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8269 Inclusive

8BI600 Track Roller parts are shown on Page 89.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8B4700 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge
 Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up
 8B1600 Track Roller parts are shown on Page 89.

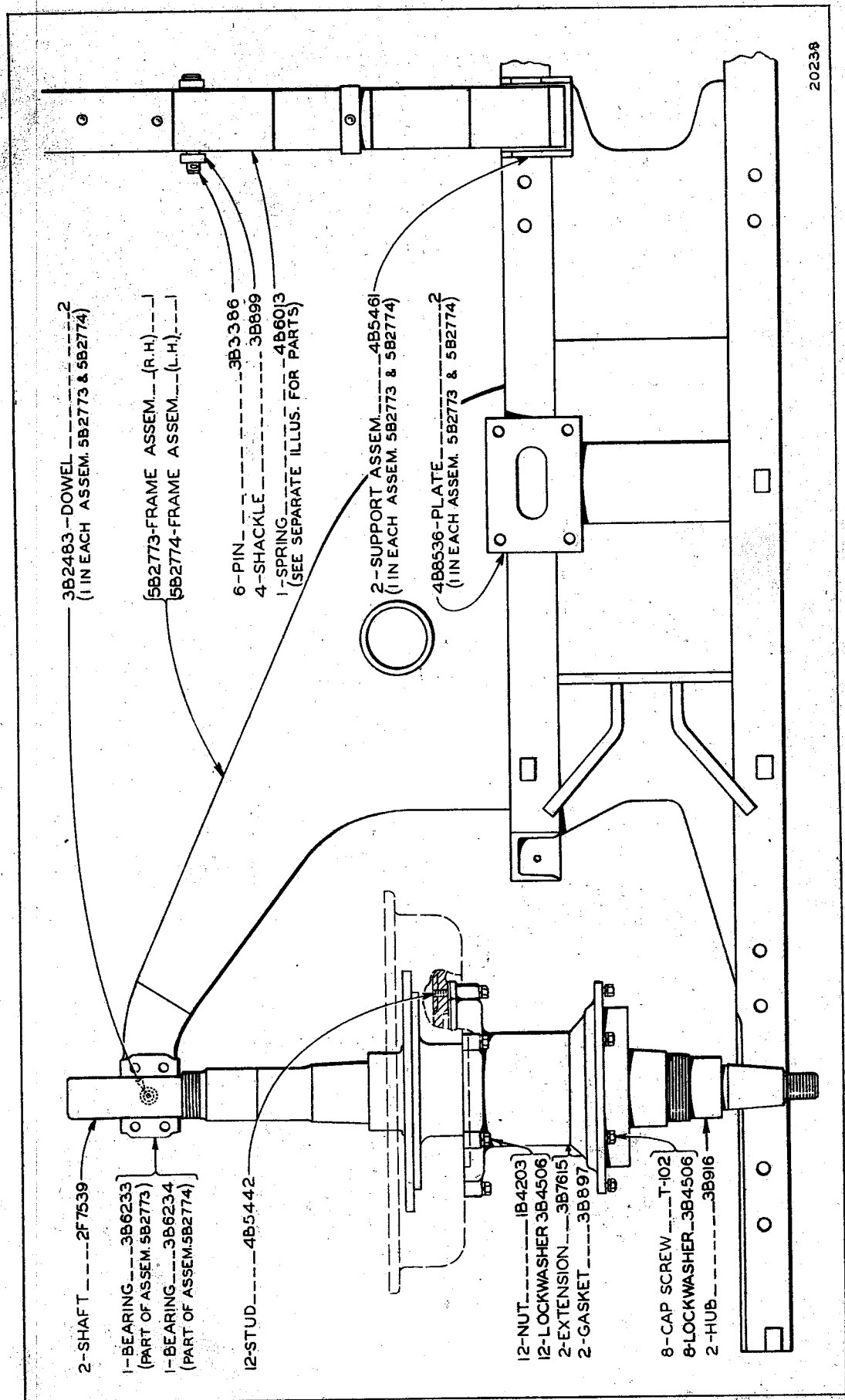


3F4402 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up

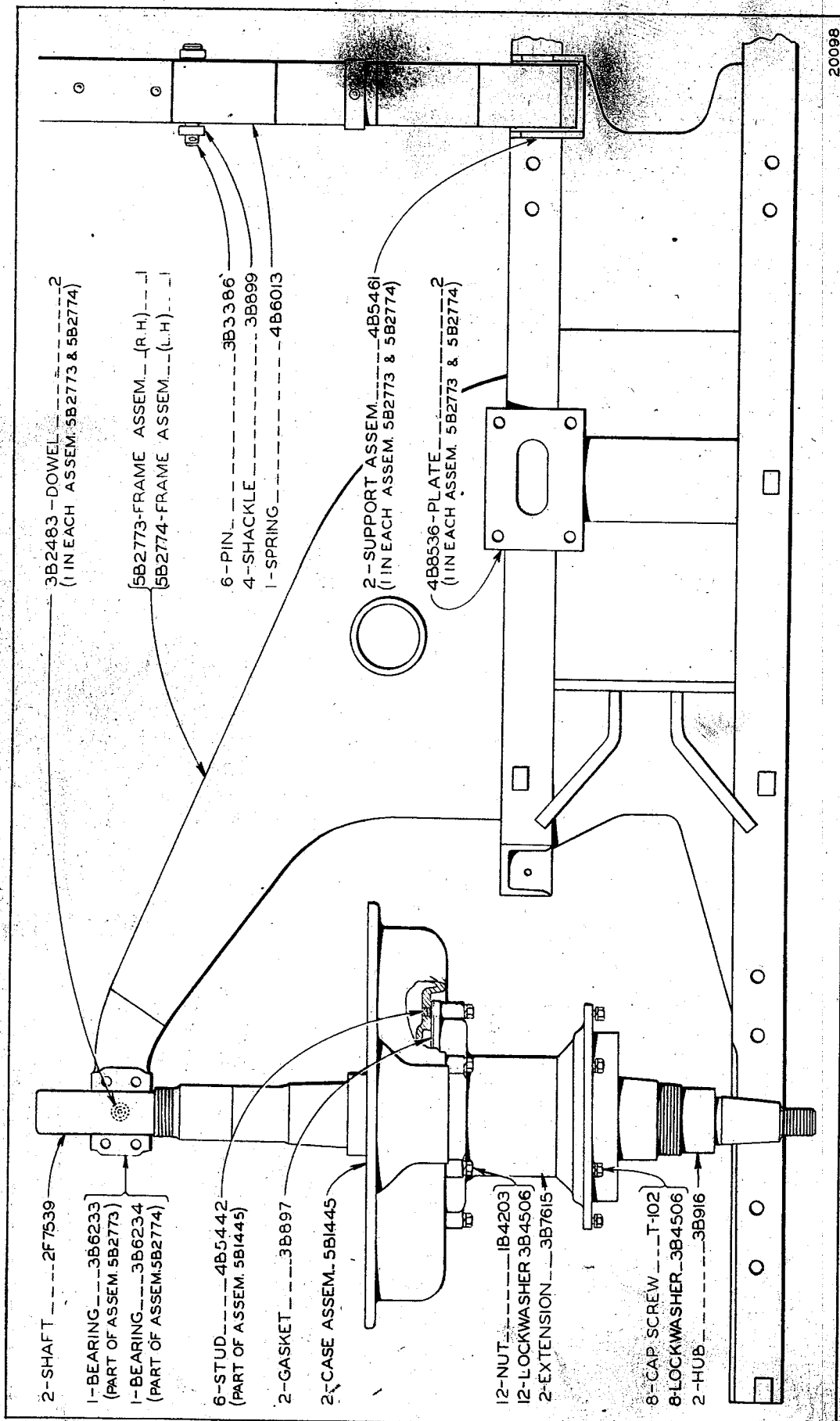
8BI600 Track Roller parts are shown on Page 89.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2F9886 WIDE GAUGE GROUP—Field Installation
4B6013 Spring parts are shown on Page 166

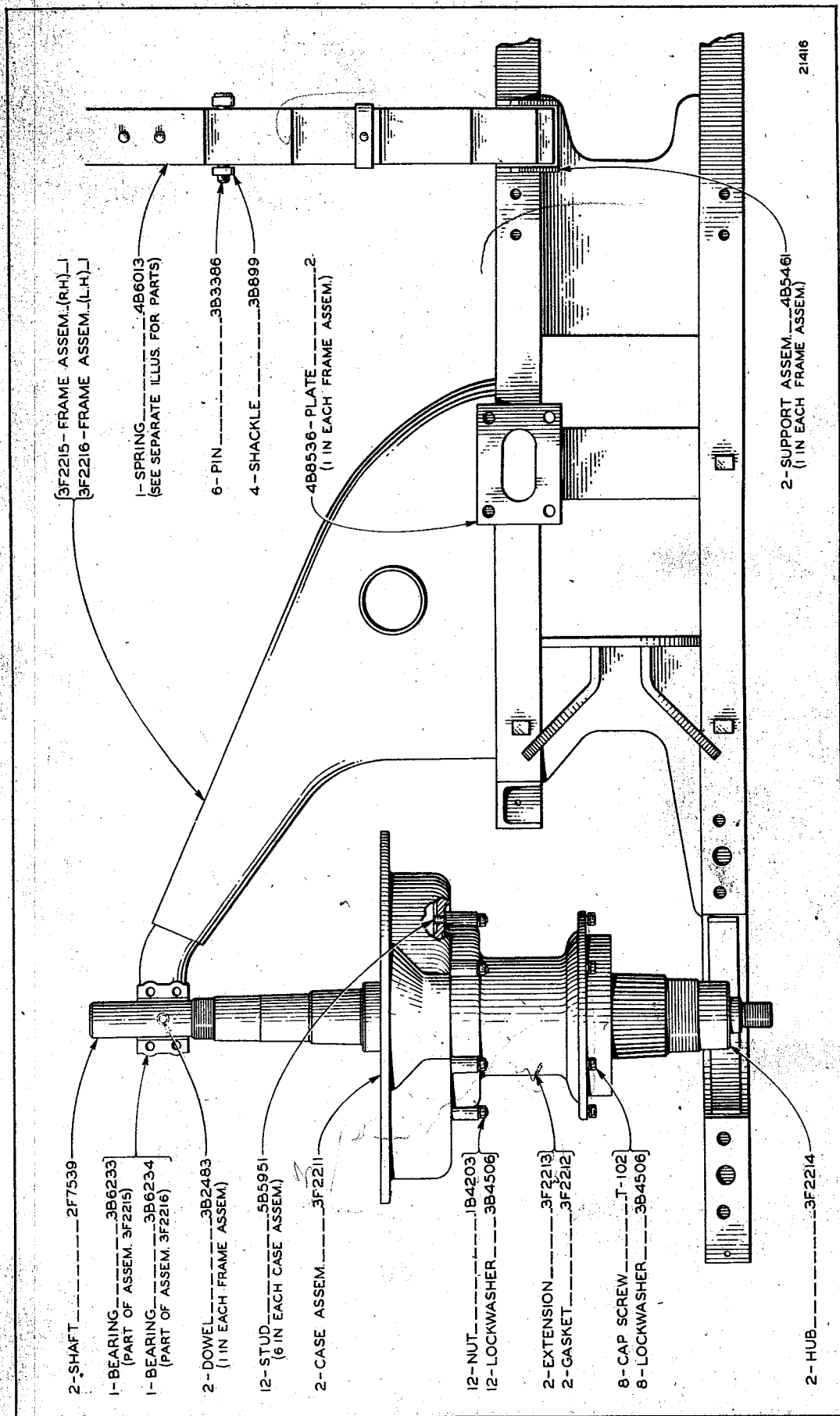
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



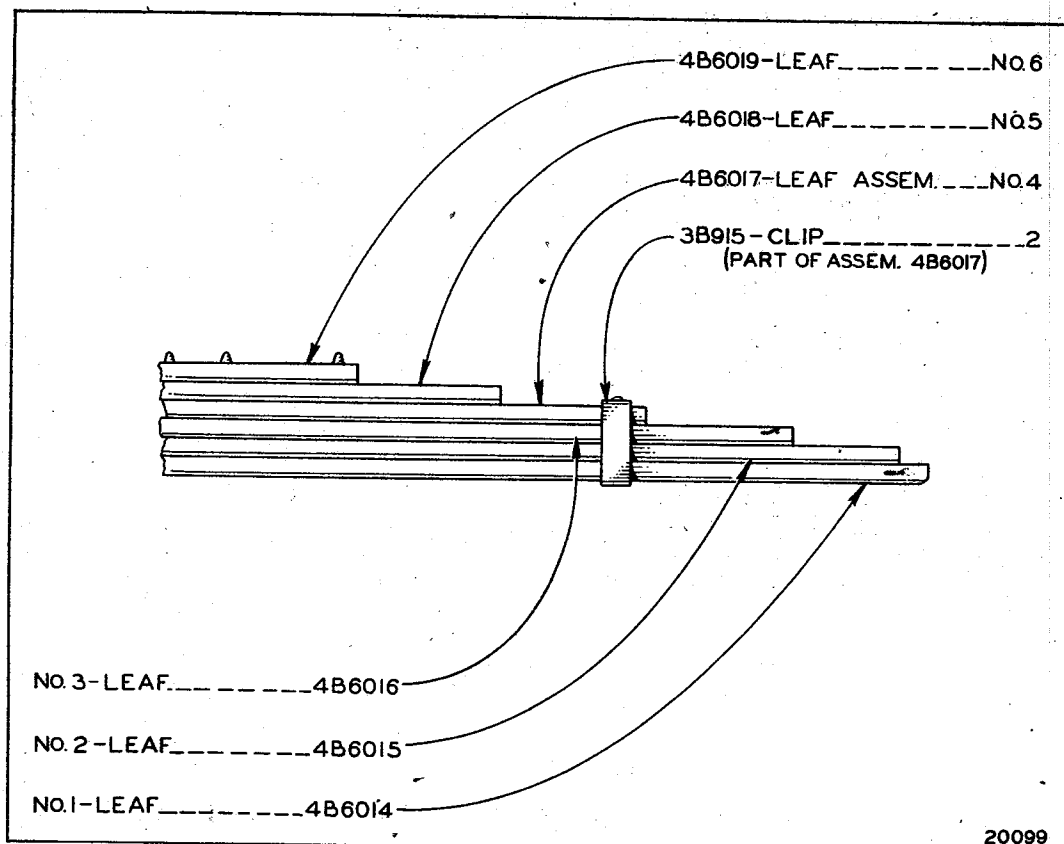
20098

5B2866 60" GAUGE GROUP—Oscillating Type
 Serial No. 7J5104 to 7J9999 Inclusive and 2T1 to 2T8269 Inclusive
 4B6013 Spring parts shown on Page 166

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3F2217 60" GAUGE GROUP—Oscillating Type
 Serial No. 2T8270 to 2T9999 Inclusive and 5T1 and Up
 4B6013/Spring parts shown on Page 166



4B6013 SPRING
Part of 60" Gauge Groups

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

32 LINK TRACK GROUPS

For use with 25 5/8" O.D. Front Idler

13" Grouser Shoe Track Group

1F3535 Track Group (2 Req'd.)

Consists of:

1	1F3951	Track Link Assembly
32	3B1640	Shoe
128	S-1584	Bolt
128	1B4432	Nut
128	3B4508	Lockwasher

13" Grouser Shoe Track Group - Heat Treated

1F7191 Track Group (2 Req'd.)

Consists of:

1	1F3951	Track Link Assembly
32	3B2778	Shoe
128	S-1584	Bolt
128	1B4432	Nut
128	3B4508	Lockwasher

13" Semi-Skeleton Snow Shoe Track Group - Heat Treated

2F8708 Track Group (2 Req'd.)

Consists of:

1	1F3951	Track Link Assembly
16	3B3964	Shoe
16	3B3965	Shoe
128	S-1584	Bolt
128	1B4432	Nut
128	3B4508	Lockwasher

16" Grouser Shoe Track Group - Heat Treated

1F7648 Track Group (2 Req'd.)

Consists of:

1	1F3951	Track Link Assembly
32	3B2787	Shoe
128	S-1584	Bolt
128	1B4432	Nut
128	3B4508	Lockwasher

20" Grouser Shoe Track Group - Heat Treated

2F983 Track Group (2 Req'd.)

Consists of:

1	1F3951	Track Link Assembly
32	3B2791	Shoe
128	S-1584	Bolt
128	1B4432	Nut
128	3B4508	Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

34 LINK TRACK GROUPS

For use with Five Roller Track Roller Frame

13" Grouser Shoe Track Group

6B5339 Track Group (2 Req'd.)

Consists of:

1	6B5215	Track Link Assembly
34	3B1640	Shoe
136	S-1584	Bolt
136	1B4432	Nut
136	3B4508	Lockwasher

13" Flat Shoe Track Group

6B5341 Track Group (2 Req'd.)

Consists of:

1	6B5215	Track Link Assembly
34	3B2299	Shoe
136	2A3223	Bolt
136	1B4432	Nut
136	3B4508	Lockwasher

16" Grouser Shoe Track Group - Heat Treated

6B5337 Track Group (2 Req'd.)

Consists of:

1	6B5215	Track Link Assembly
34	3B2787	Shoe
136	S-1584	Bolt
136	1B4432	Nut
136	3B4508	Lockwasher

20" Grouser Shoe Track Group - Heat Treated

6B5338 Track Group (2 Req'd.)

Consists of:

1	6B5215	Track Link Assembly
34	3B2791	Shoe
136	S-1584	Bolt
136	1B4432	Nut
136	3B4508	Lockwasher

Street Plate Group (For use with Grouser Track Groups)

4B5980 Street Plate Group

Consists of:

68	3B2242	Plate
136	S-1603	Bolt
136	1B4205	Nut
136	3B4508	Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

35 LINK TRACK GROUPS

For use with 25 5/8" O.D. Front Idler and Five Roller Track Roller Frame

13" Grouser Shoe Track Group

6B5345 Track Group (2 Req'd.)

Consists of:

1	6B5214	Track Link Assembly
35	3B1640	Shoe
140	S-1584	Bolt
140	1B4432	Nut
140	3B4508	Lockwasher

13" Grouser Shoe Track Group - Heat Treated

6B5342 Track Group (2 Req'd.)

Consists of:

1	6B5214	Track Link Assembly
35	3B2778	Shoe
140	S-1584	Bolt
140	1B4432	Nut
140	3B4508	Lockwasher

13" Flat Shoe Track Group

6B5343 Track Group (2 Req'd.)

Consists of:

1	6B5214	Track Link Assembly
35	3B2299	Shoe
140	2A3223	Bolt
140	1B4432	Nut
140	3B4508	Lockwasher

16" Grouser Shoe Track Group - Heat Treated

6B5344 Track Group (2 Req'd.)

Consists of:

1	6B5214	Track Link Assembly
35	3B2787	Shoe
140	S-1584	Bolt
140	1B4432	Nut
140	3B4508	Lockwasher

Street Plate Group (For use with Grouser Track Groups)

6B1102 Street Plate Group

Consists of:

70	3B2242	Street Plate
140	S-1603	Bolt
140	1B4205	Nut
140	3B4508	Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

36 LINK TRACK GROUP

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 & Up
For use with 8B4700 Wide Gauge Group

16" Grouser Shoe Track Group - Heat Treated

3F4721 Track Group (2 Req'd.)

Consists of:

1	3F4720	Track Link Assembly
36	3B2787	Shoe
144	S-1584	Bolt
144	1B4432	Nut
144	3B4508	Lockwasher

37 LINK TRACK GROUPS

Serial No. 2T8270 to 2T9999 Inclusive and 5T1 & Up
For use with 8B4700 Wide Gauge Group and 25 5/8" O.D. Front Idler

13" Grouser Shoe Track Group - Heat Treated

3F4722 Track Group (2 Req'd.)

Consists of:

1	3F4719	Track Link Assembly
37	3B2778	Shoe
148	S-1584	Bolt
148	1B4432	Nut
148	3B4508	Lockwasher

13" Flat Shoe Track Group

3F4718 Track Group (2 Req'd.)

Consists of:

1	3F4719	Track Link Assembly
37	3B2299	Shoe
148	2A3223	Bolt
148	1B4432	Nut
148	3B4508	Lockwasher

Track Link Assembly parts are shown with Standard Track.

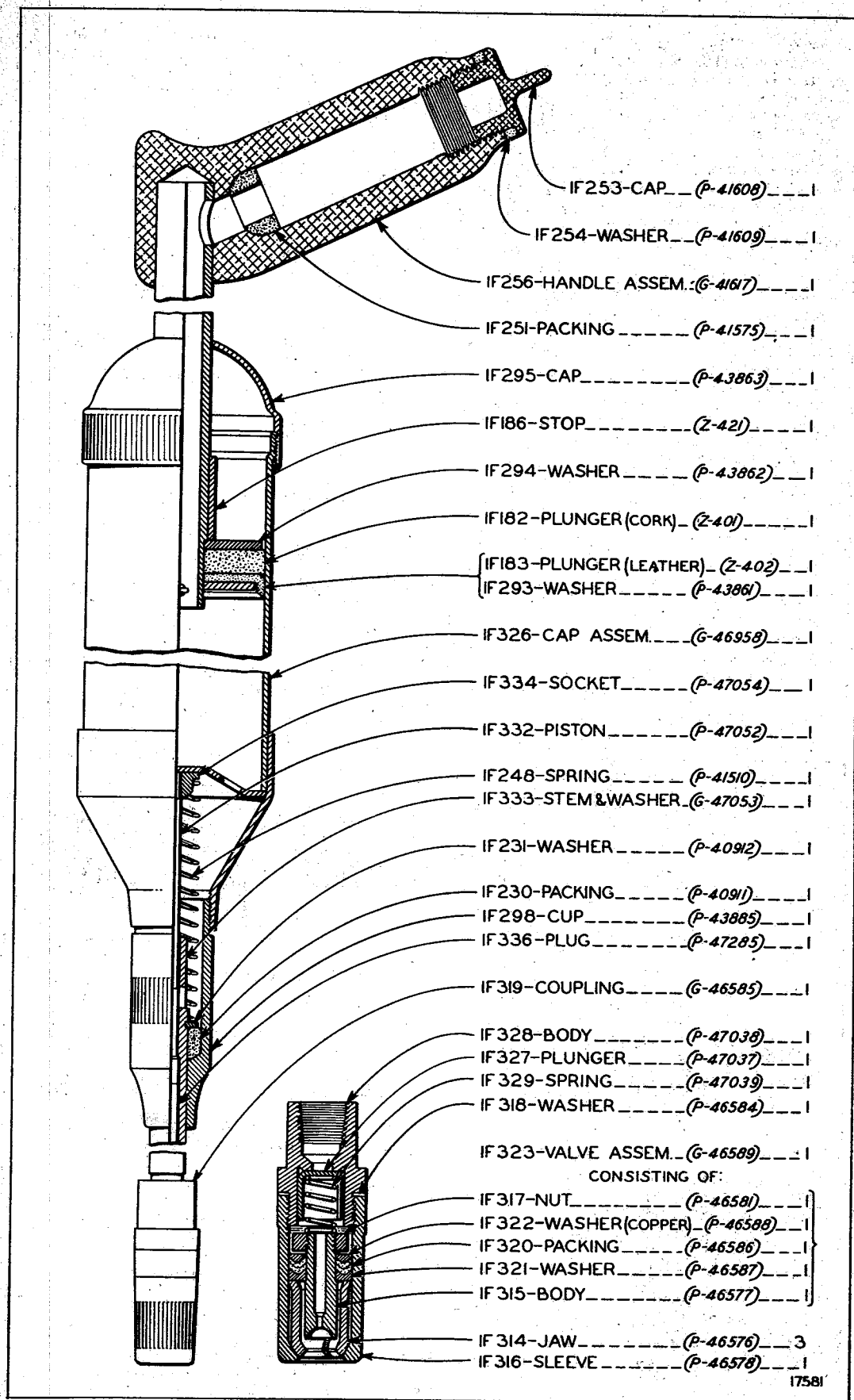
1F9881 Track Pin and Bushing Group (For 32 Link Track Groups)

2F6927 Track Pin and Bushing Group (For 35 Link Track Groups)

3F4712 Track Pin and Bushing Group (For 37 Link Track Groups)

Each Track Pin and Bushing Group consists of one complete set of Pins and Bushings for one Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



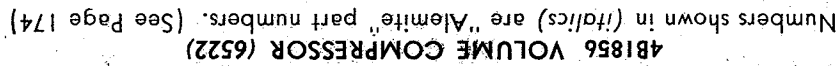
3B8580 HYDRAULIC COMPRESSOR (5586)

Numbers shown in *(italics)* are "Alemite" part numbers. (See Page 174)

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



"CATERPILLAR" D4 TRACK

TRANSFERS AND NAME PLATES

Quantity	Part Number	Description
2	8887	Transfer ("Caterpillar")-2 1/2" High
2	789975	Transfer (Diesel)-2 1/2" High
1	888130	Transfer ("Caterpillar")-2" High
1	887667	Transfer (Diesel)-2" High
2	887673	Transfer ("Caterpillar")-1 1/2" High
2	888135	For use on Rear Seat Models only
2	888135	Transfer (Diesel)-1 1/2" High
1	16986	For use on Rear Seat Models only
1	681919	Transfer-Tractor Instructions
1	682233	Transfer-0-11 Filter Instructions
1	888137	Transfer-Safety
1	888137	Transfer (Manufactured by
1	888132	Caterpillar Tractor Co., Peoria, Illinois)
2	886578	Transfer (D4)
2	886578	Plate-Name (D4)
8	484159	Drive Screw-Name Plate
1	3F4136	Certification Label

ACCESSORY MANUFACTURERS

"Alomite"

Stewart-Warner Corporation
1826-1852 Diversey Parkway
Chicago 14, Illinois

"Eisemann"

Eisemann Corporation
Bush Terminal, P.O. Box 9
68-34th Street, Brooklyn 32, New York
or
32-33rd Street, Brooklyn 32, New York

"Zenith"

Zenith Carburator Division
Bendix Aviation Corporation
696 Hart Avenue, Detroit 14, Michigan

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS