

D4 TRACTOR

HOW TO ORDER PARTS

Please be sure to furnish the quantity, part number and name of each part wanted. It is also important to give the serial number of the machine for which the parts are intended. It is suggested that you write the serial number of your machine in this space so that it will be readily available when you need it.

THIS PARTS BOOK FOR MACHINE SERIAL NUMBER

To insure prompt delivery, please don't overlook furnishing the correct name of the consignee, also the street address, town, county and state to which the parts are to be shipped, and indicate whether shipment is to be made by freight, express, parcel post or by other means.

WHERE TO ORDER PARTS

Caterpillar dealers maintain over 400 stores in the United States, and similar establishments are located strategically in nearly all countries throughout the world. These organizations are backed by the extensive facilities and resources of Caterpillar Tractor Co.

Dealer personnel are factory trained in the stocking and issuing of parts, and large stocks are constantly maintained to insure prompt service. Contact your nearest Caterpillar dealer to make sure that he has your name and address, the correct serial number of your machine, and an accurate list of accessories and attachments. This record will facilitate the issuance of parts when you need them in a hurry.

WHAT THE CATERPILLAR DEALER CAN DO FOR YOU

Caterpillar dealers are in the business of making it economical and profitable for you to own and operate Caterpillar machinery. They are in constant touch with the factory for new developments in repair and maintenance methods, operating procedures, and parts requirements. Their parts stocks are active and up-to-date, including all parts normally required to protect your investment in Caterpillar machinery.

Nearly all Caterpillar dealers offer 24-hour emergency service. For quick reference, write the name and address of the local dealer on your desk pad or the front of your phone book.

ONLY CATERPILLAR PARTS GIVE CATERPILLAR PERFORMANCE

The same quality and craftsmanship that has made Caterpillar products famous throughout the world is built into all Caterpillar replacement parts.

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Starting Engine

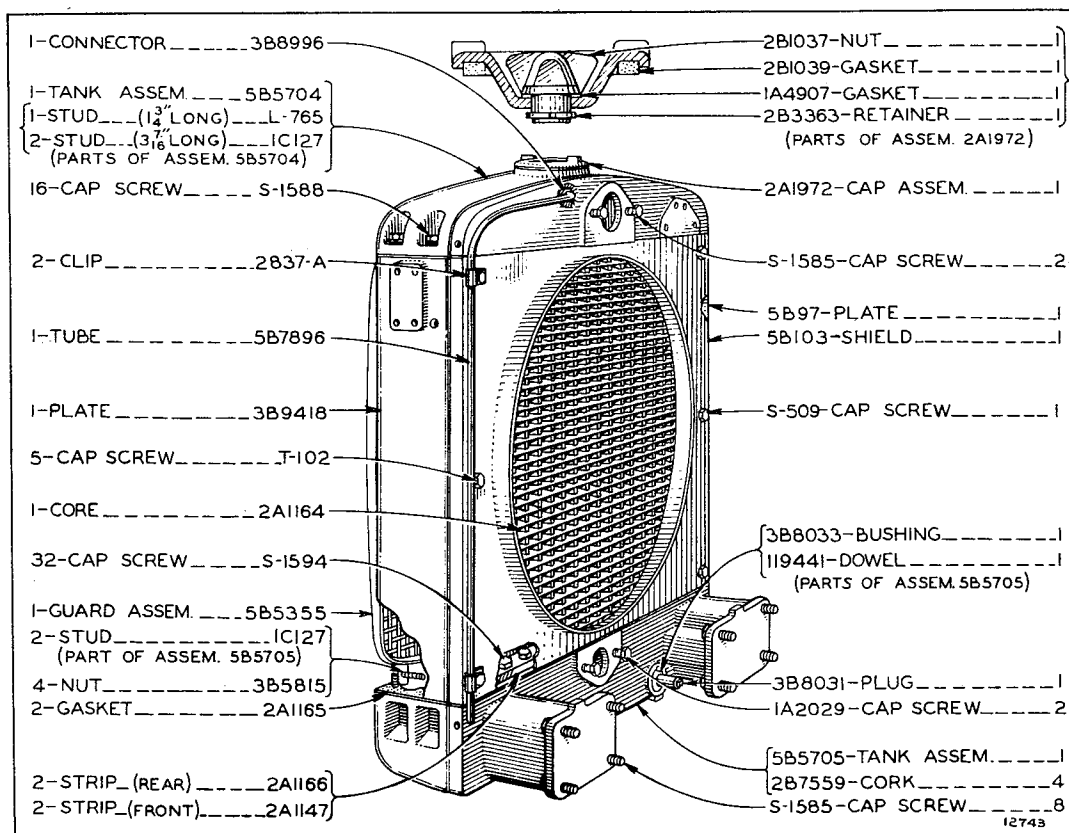
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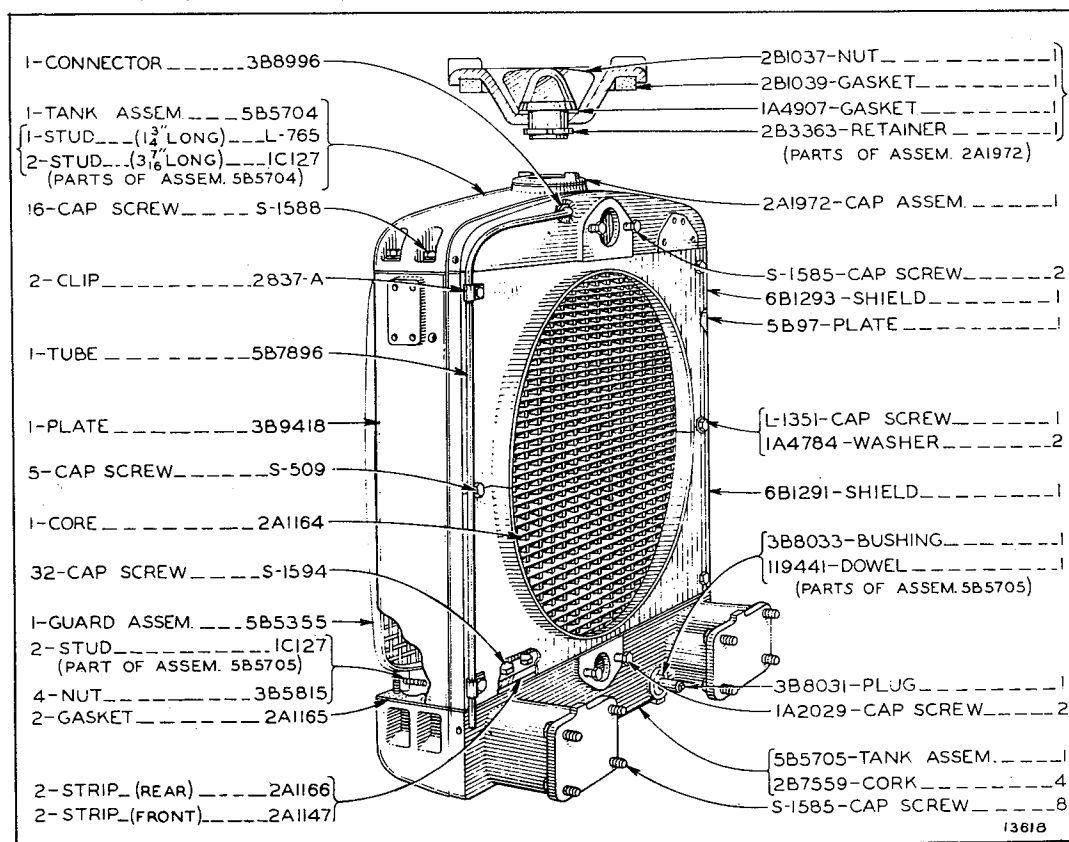
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**RADIATOR GROUP**

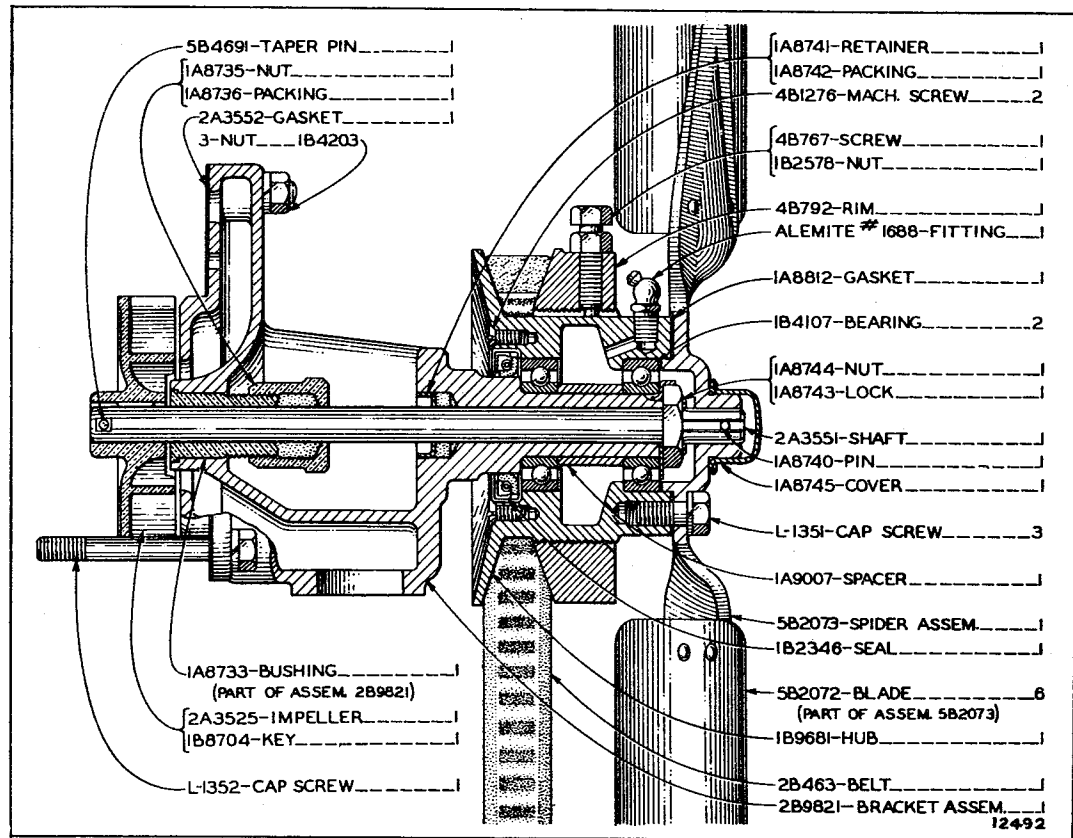
Serial No. 7J1 to 7J702 Inclusive

Only separate parts serviced. When complete group is required order 5B102.

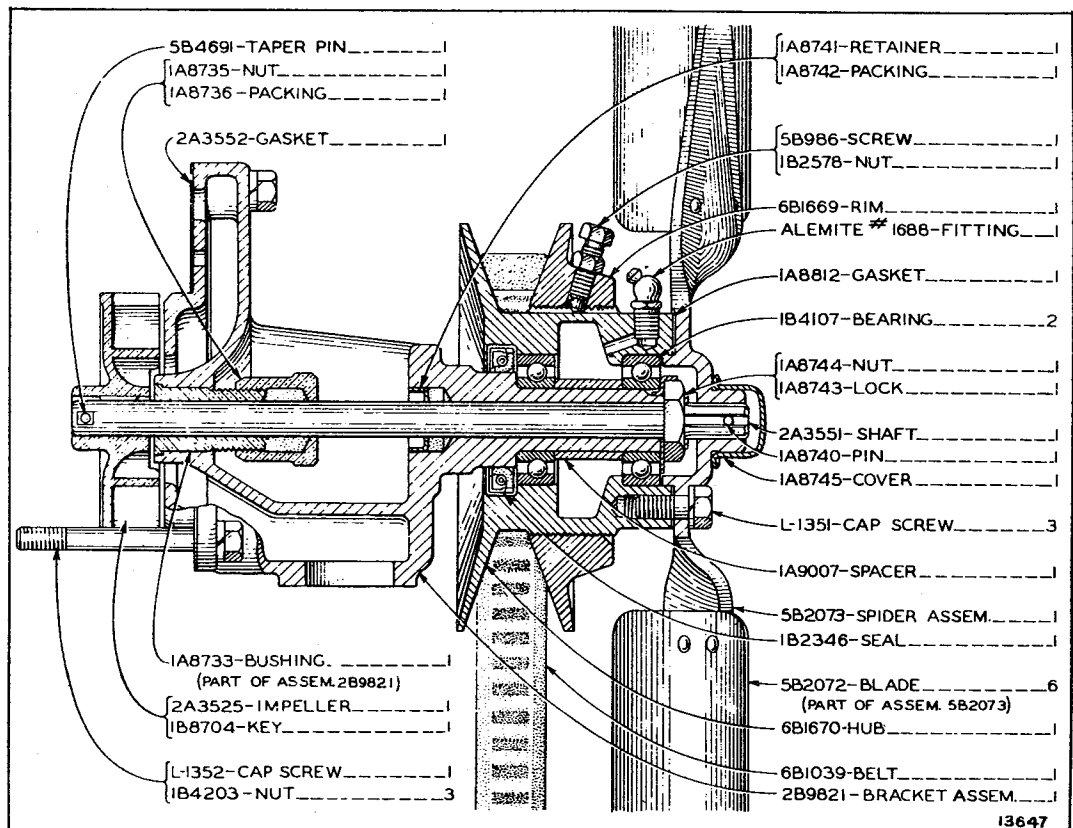
**5B102 RADIATOR GROUP**

Effective with Serial No. 7J703

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

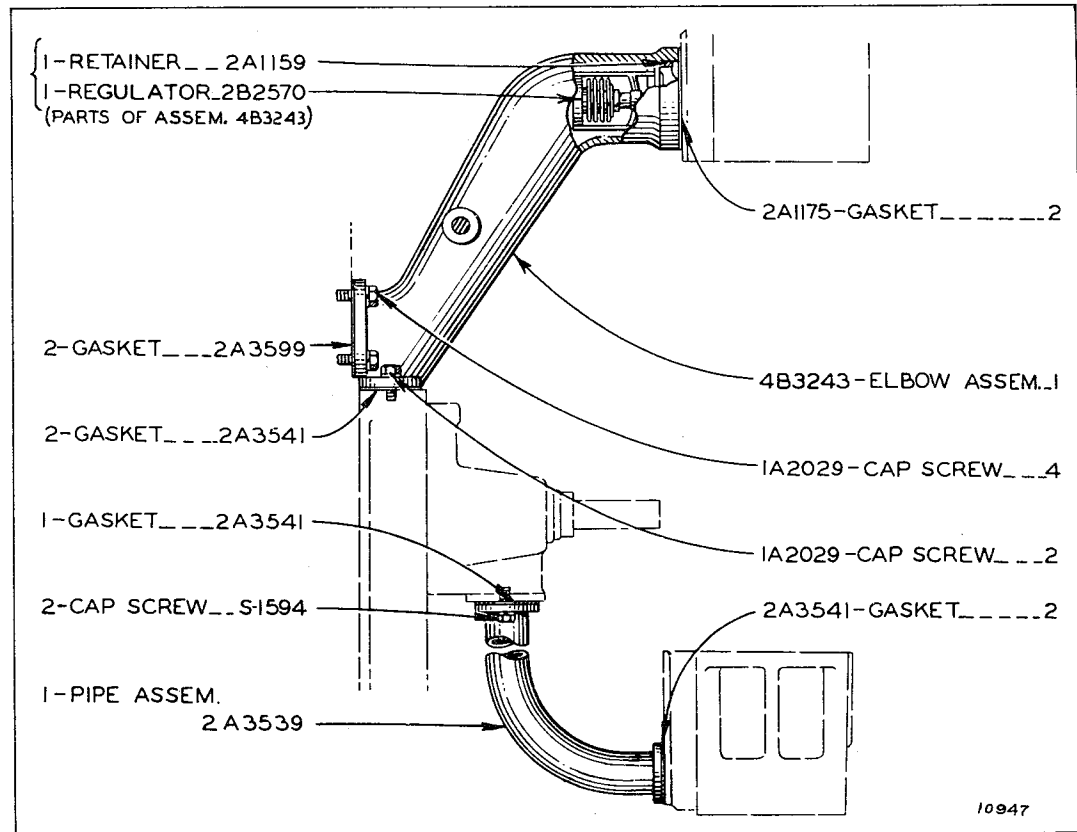


FAN AND WATER PUMP
Serial No. 7J1 to 7J756 Inclusive



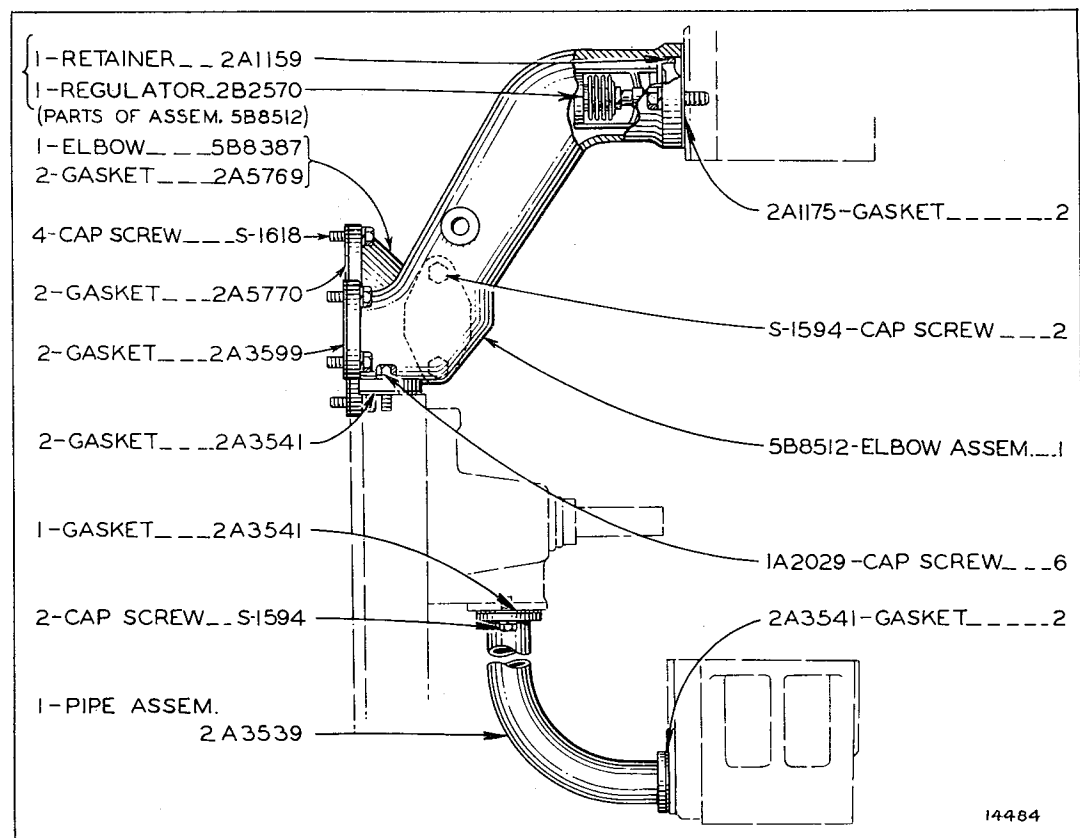
FAN AND WATER PUMP
Effective with Serial No. 7J757

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



WATER LINES

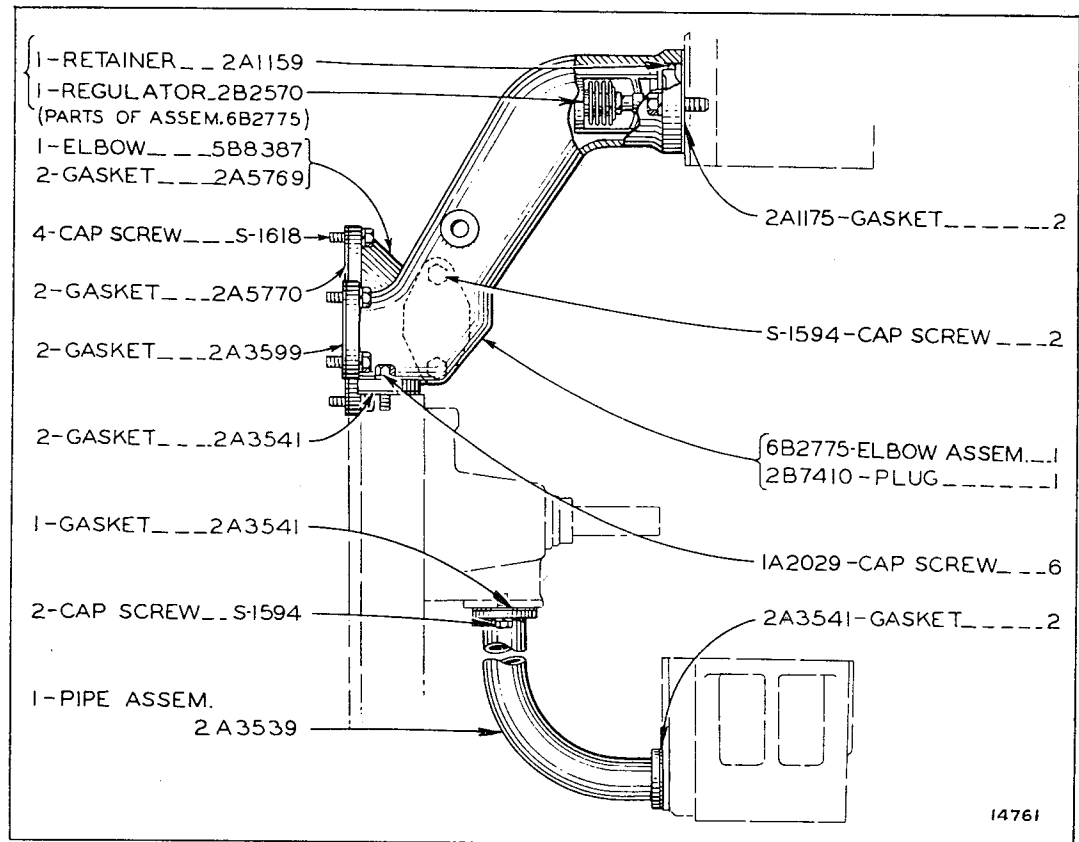
Serial No. 7J1 to 7J398 Inclusive



WATER LINES

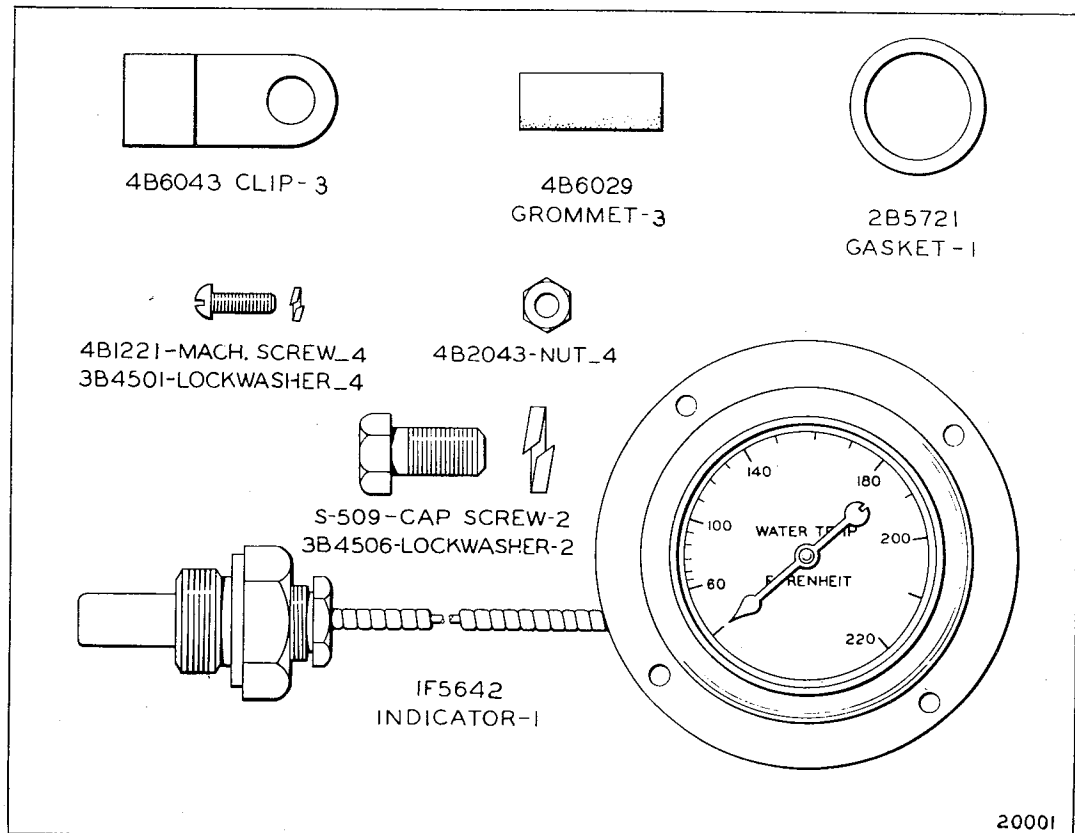
Serial No. 7J399 to 7J2281 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



WATER LINES

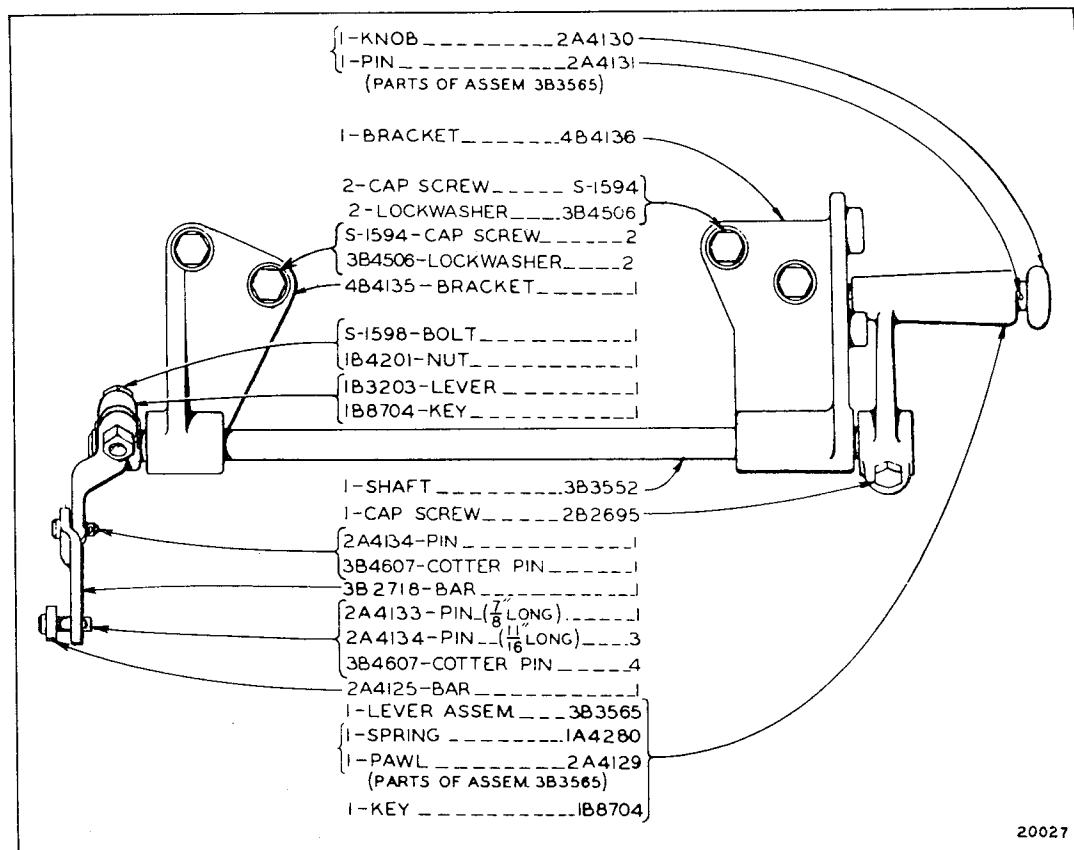
Effective with Serial No. 7J2282



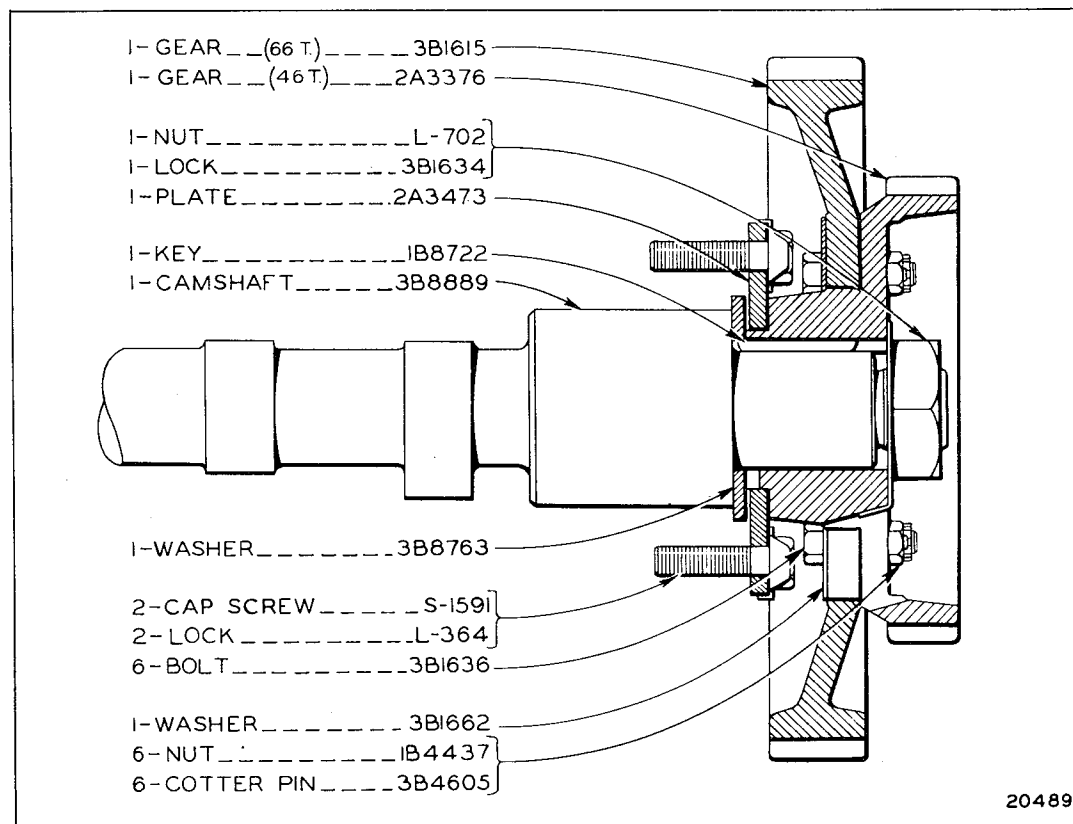
4B412 HEAT INDICATOR GROUP

Refer also to page 155 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

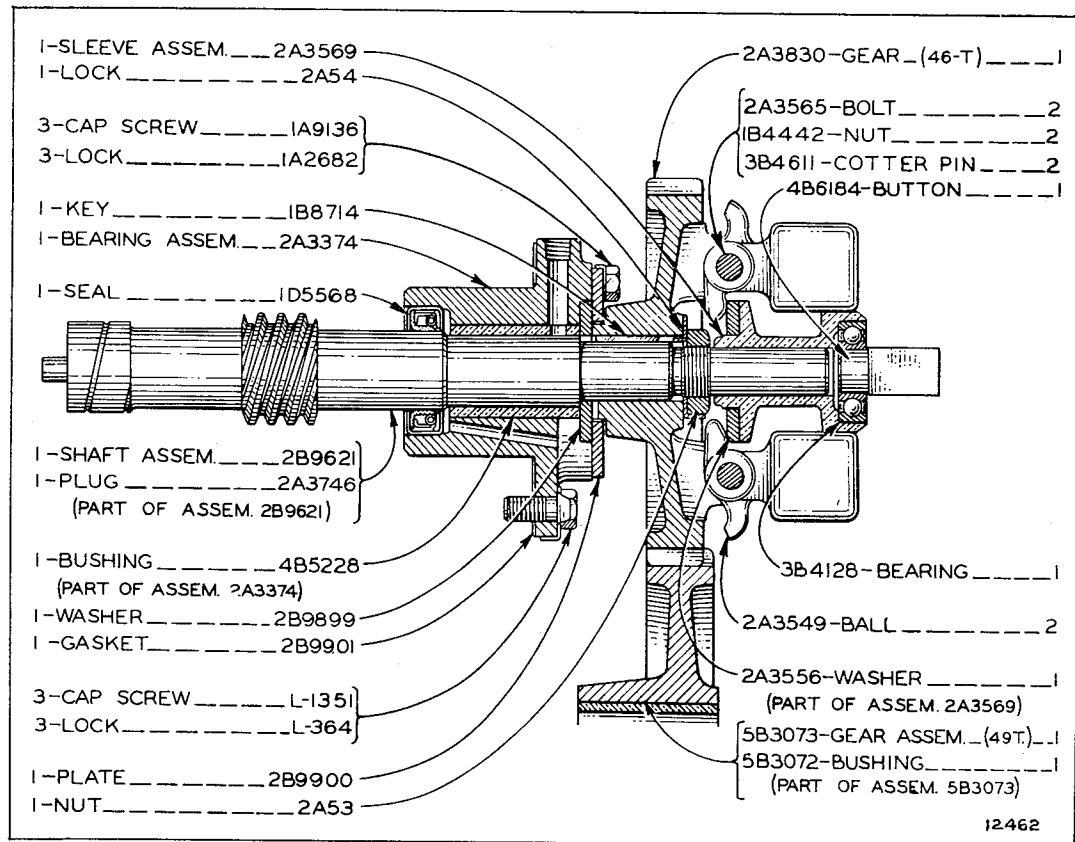


COMPRESSION RELEASE CONTROL



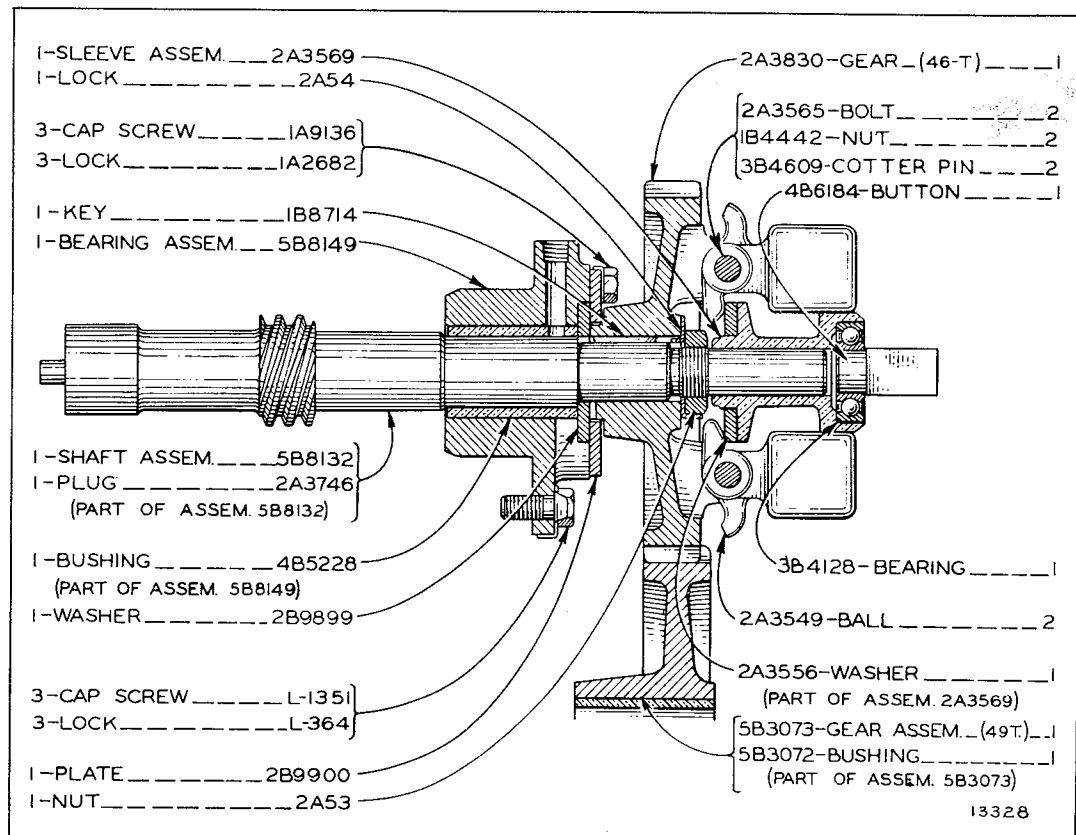
CAMSHAFT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ACCESSORY SHAFT AND GOVERNOR

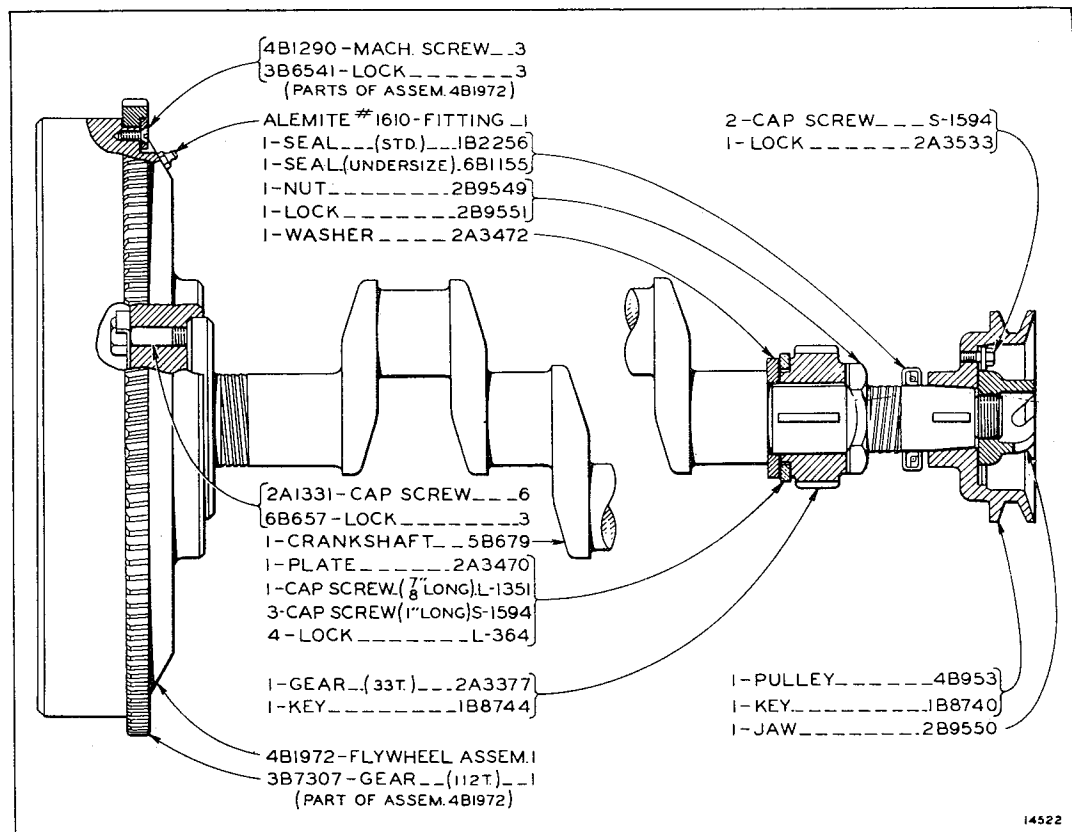
Serial No. 7J1 to 7J398 Inclusive



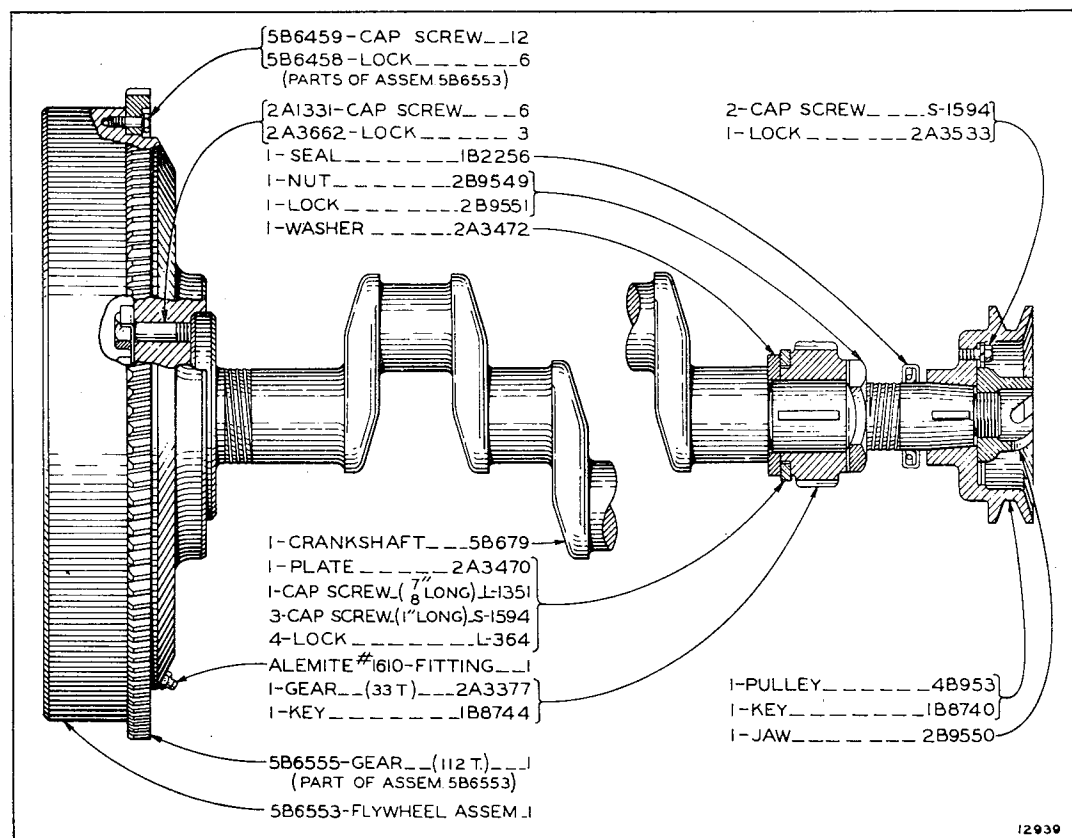
ACCESSORY SHAFT AND GOVERNOR

Effective with Serial No. 7J399

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

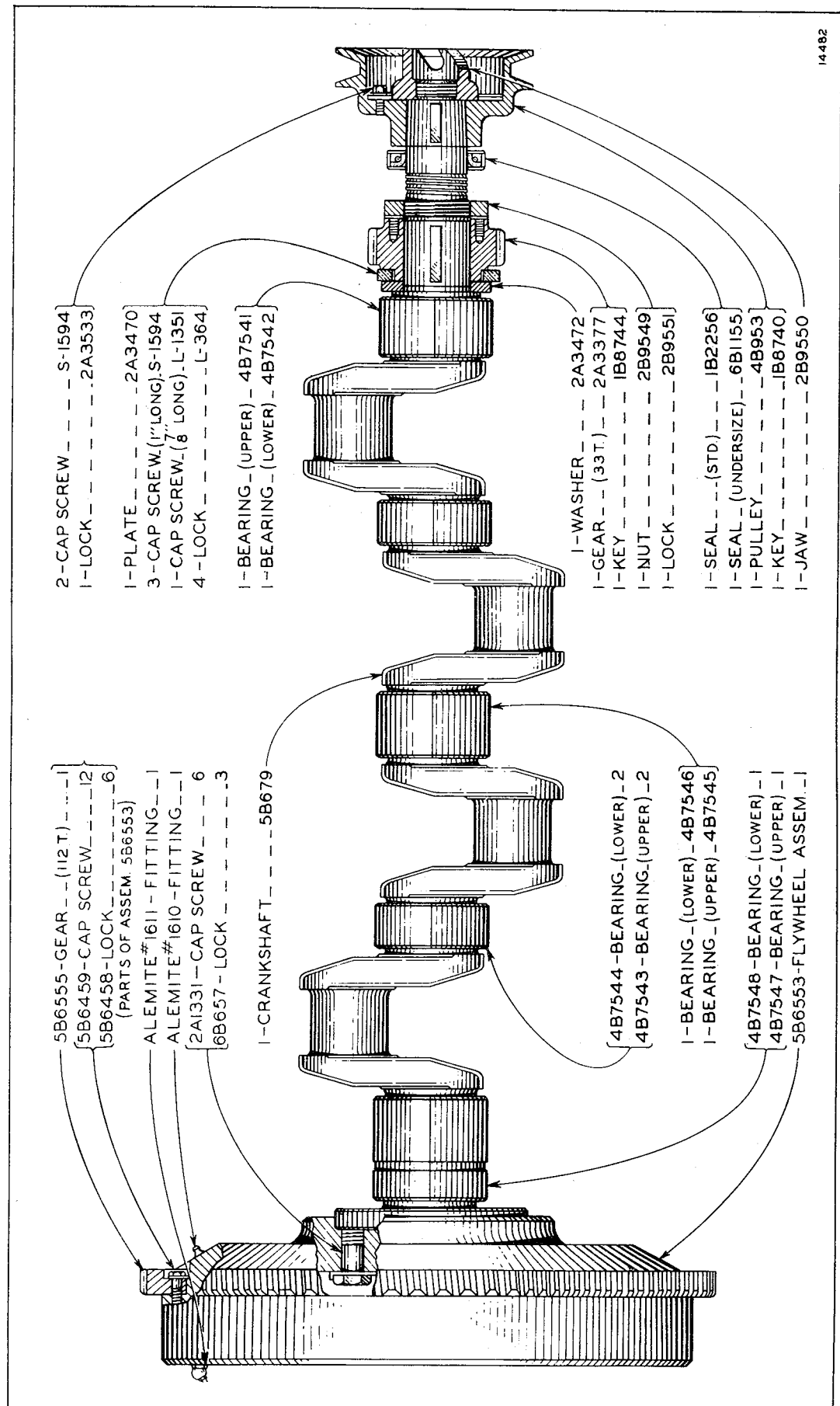
**CRANKSHAFT**

Serial No. 7J1 to 7J75 Inclusive

**CRANKSHAFT**

Serial No. 7J76 to 7J811 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



14482

CRANKSHAFT
Effective with Serial No. 7J812

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

3B7230 Crankshaft Bearing Group - Line Bored

For use with Standard Crankshaft

Consists of:

Complete set of Bearings and Shims as shown in Cylinder Block Assembly on Page 23 or 25.

Serial No. 7J1 to 7J811 Inclusive

6B3662 Crankshaft Bearing Group

For use with Standard Crankshaft

Consists of:

Complete set of Bearings as shown with Crankshaft on Page 15.

Effective with Serial No. 7J812

5B2277 Crankshaft Bearing Group - Line Bored

For use with .030 Undersize Crankshaft

Consists of:

- 1 5B2225 Bearing-Rear Upper
- 2 3B6951 Shim-Rear Bearing
- 1 5B2222 Bearing-Rear Lower
- 1 5B2221 Bearing-Front Upper
- 2 3B6953 Shim-Front Bearing
- 1 5B2220 Bearing-Front Lower
- 2 5B2226 Bearing-Intermediate Upper
- 4 3B6950 Shim-Intermediate Bearing
- 2 5B2224 Bearing-Intermediate Lower
- 1 5B2223 Bearing-Center Lower
- 2 3B6952 Shim-Center Bearing
- 1 5B2227 Bearing-Center Upper
- 1 2B2414 Packing

Serial No. 7J1 to 7J811 Inclusive

6B3333 Crankshaft Bearing Group

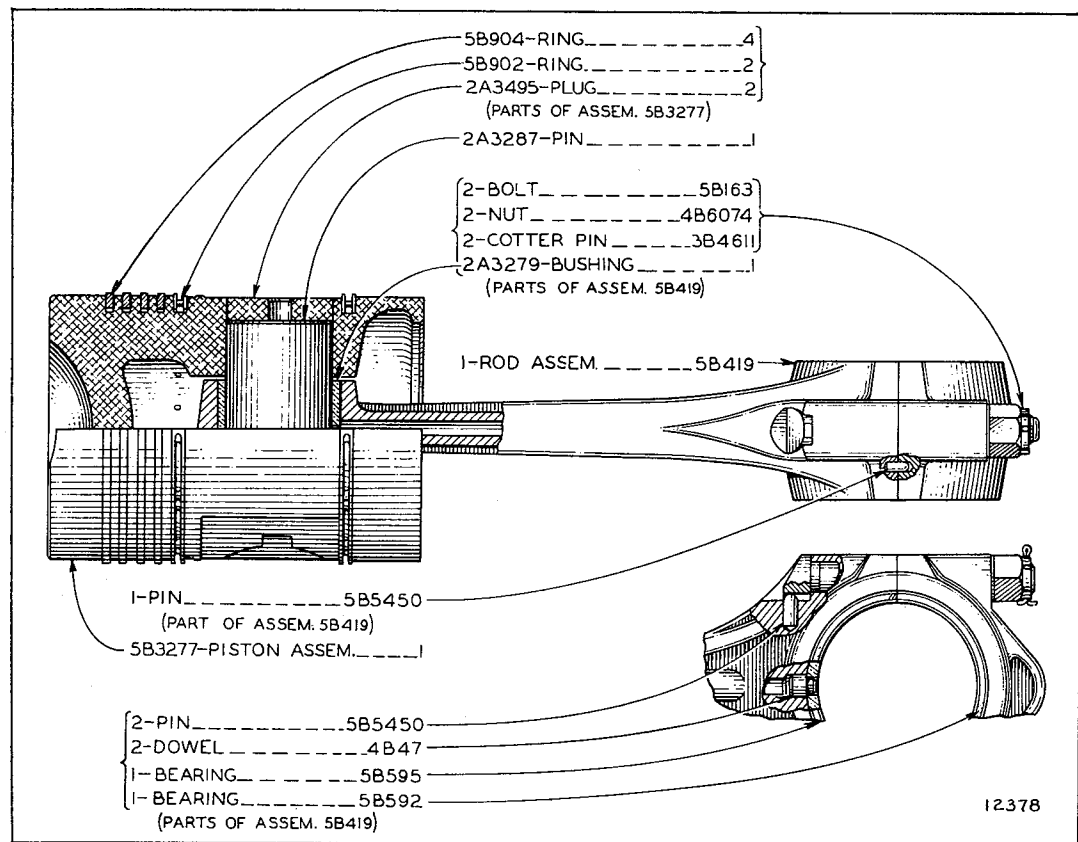
For use with .030 Undersize Crankshaft

Consists of:

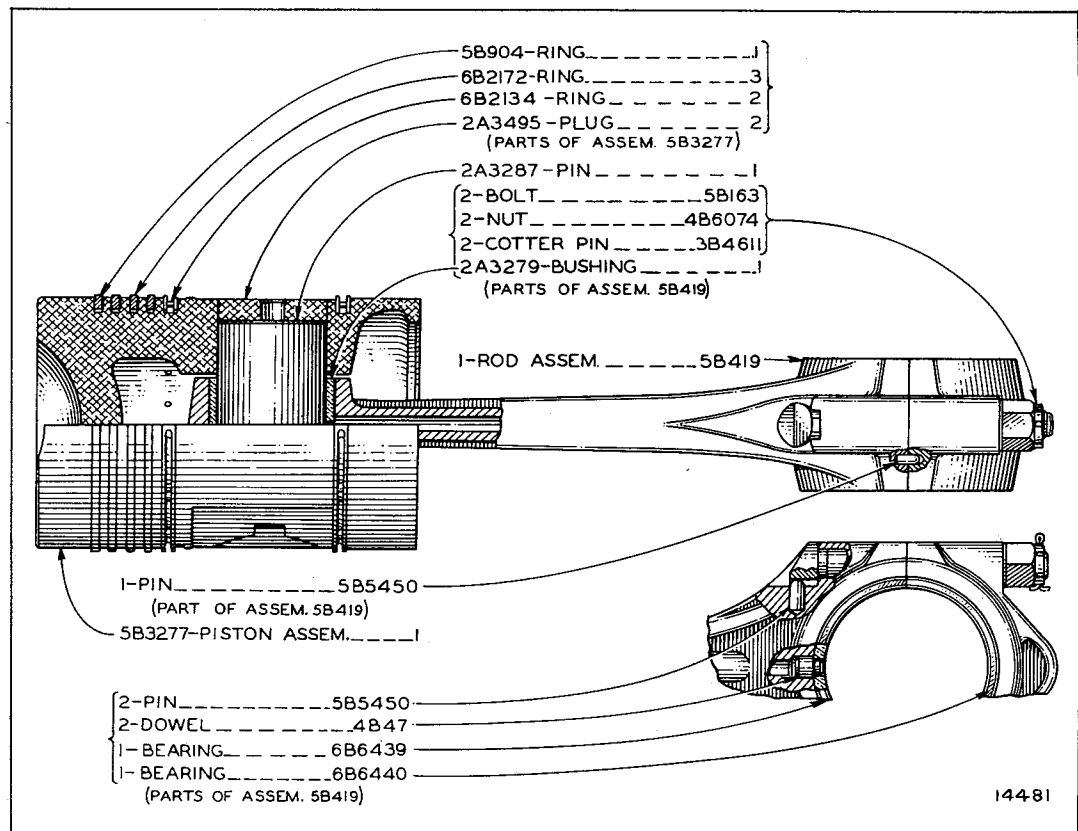
- 1 6B3326 Bearing-Front Upper
- 1 6B3325 Bearing-Front Lower
- 2 6B3327 Bearing-Intermediate Upper
- 2 6B3328 Bearing-Intermediate Lower
- 1 6B3329 Bearing-Rear Upper
- 1 6B3330 Bearing-Rear Lower
- 1 6B3506 Bearing-Center Upper
- 1 6B3507 Bearing-Center Lower

Effective with Serial No. 7J812

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

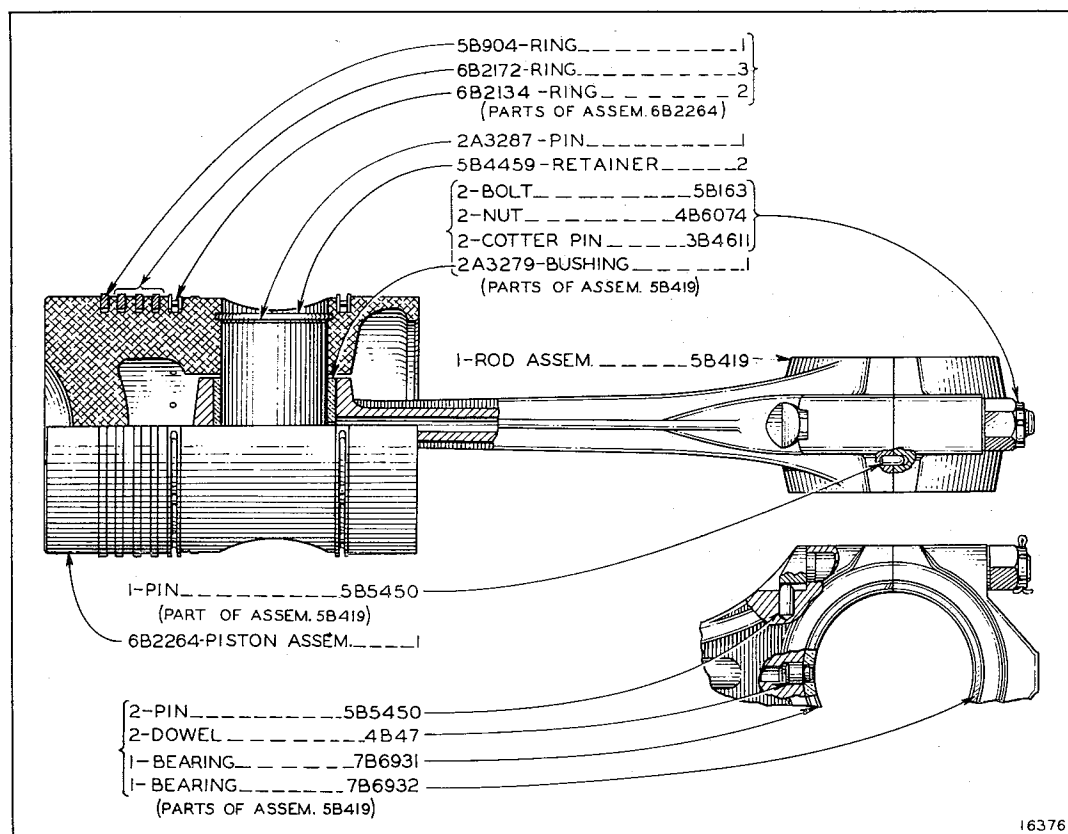


CONNECTING ROD AND PISTON (4 Groups Req'd.)
 Serial No. 7J1 to 7J409 Inclusive



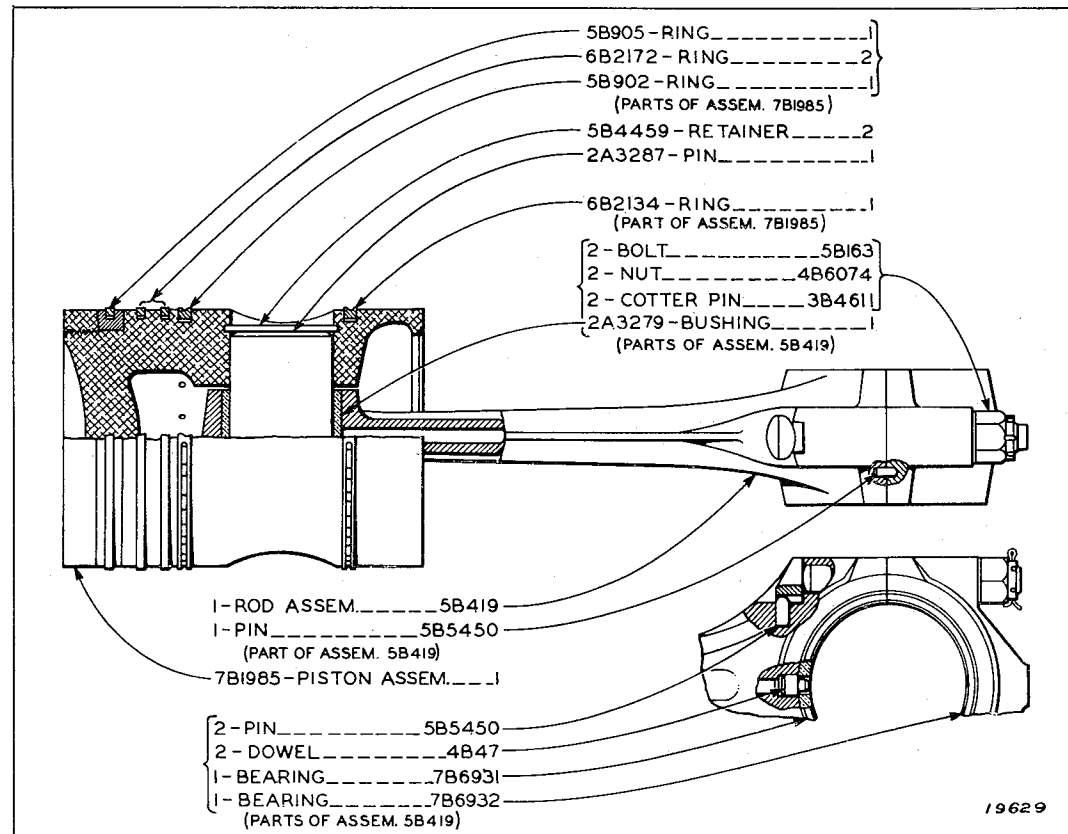
CONNECTING ROD AND PISTON (4 Groups Req'd.)
 Serial No. 7J410 to 7J833 Inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CONNECTING ROD AND PISTON (4 Groups Req'd.)

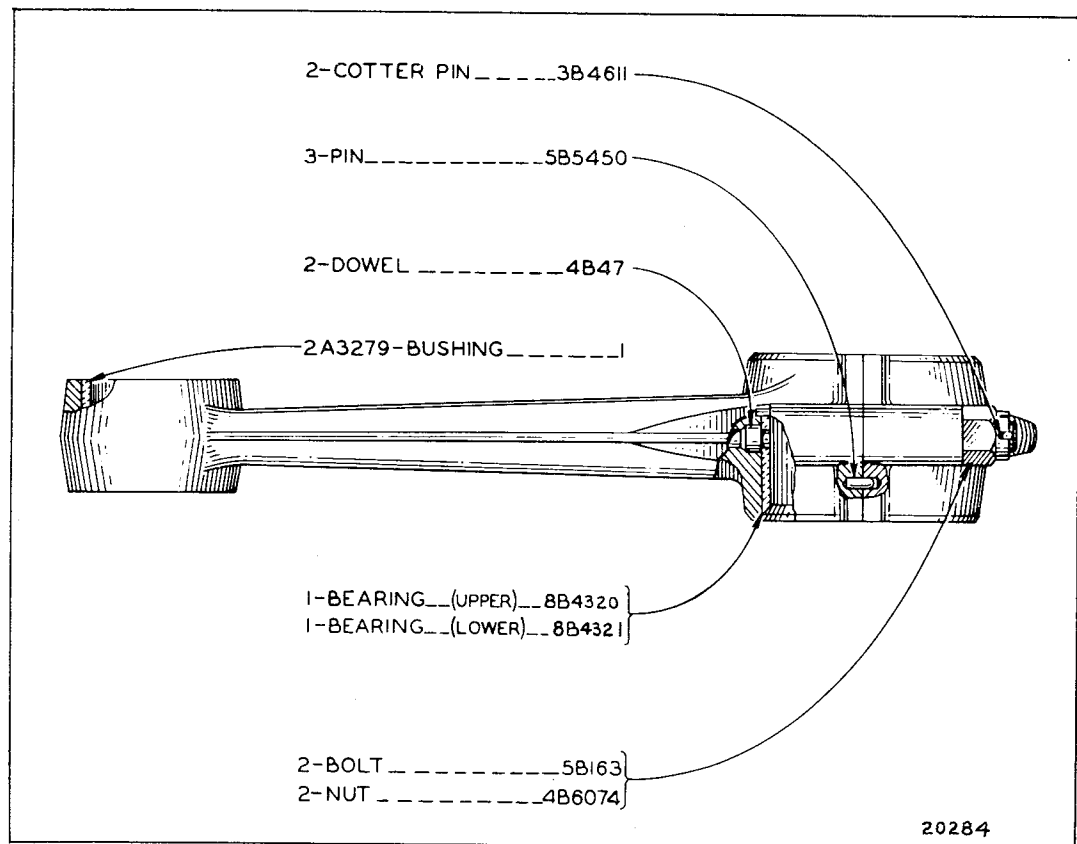
Serial No. 7J834 to 7J3539 Inclusive



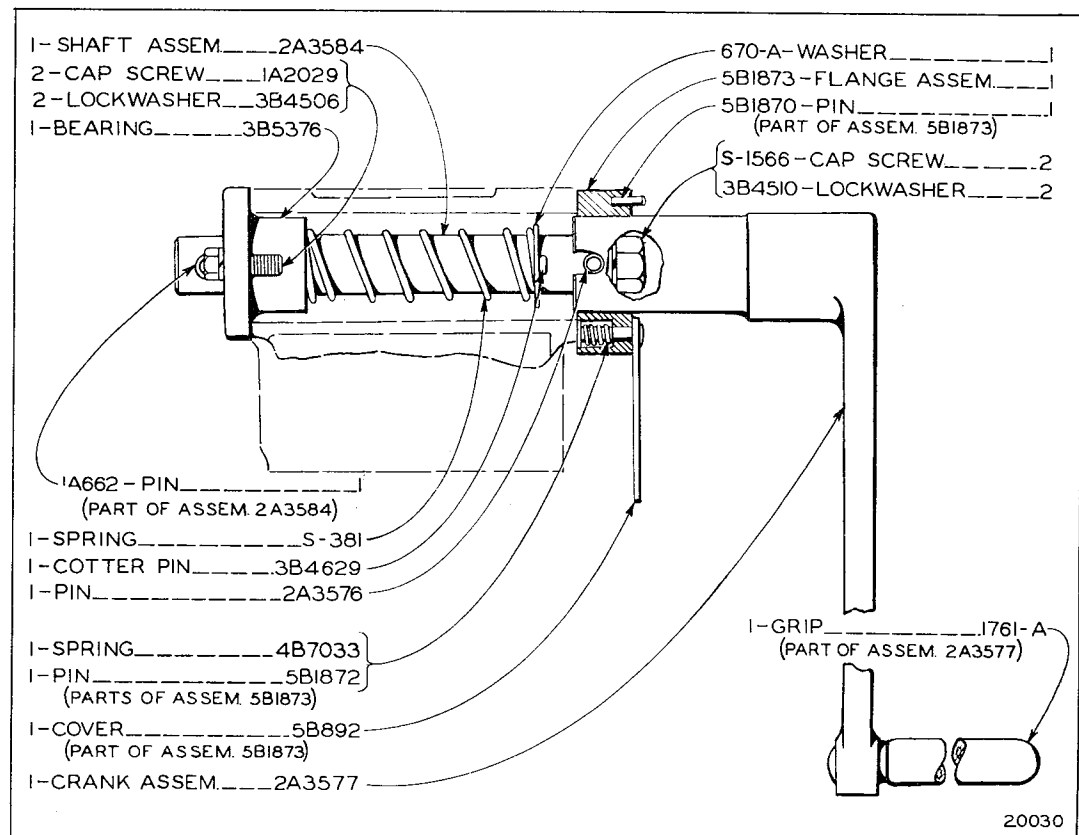
CONNECTING ROD AND PISTON (4 Groups Req'd.)

Effective with Serial No. 7J3540

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

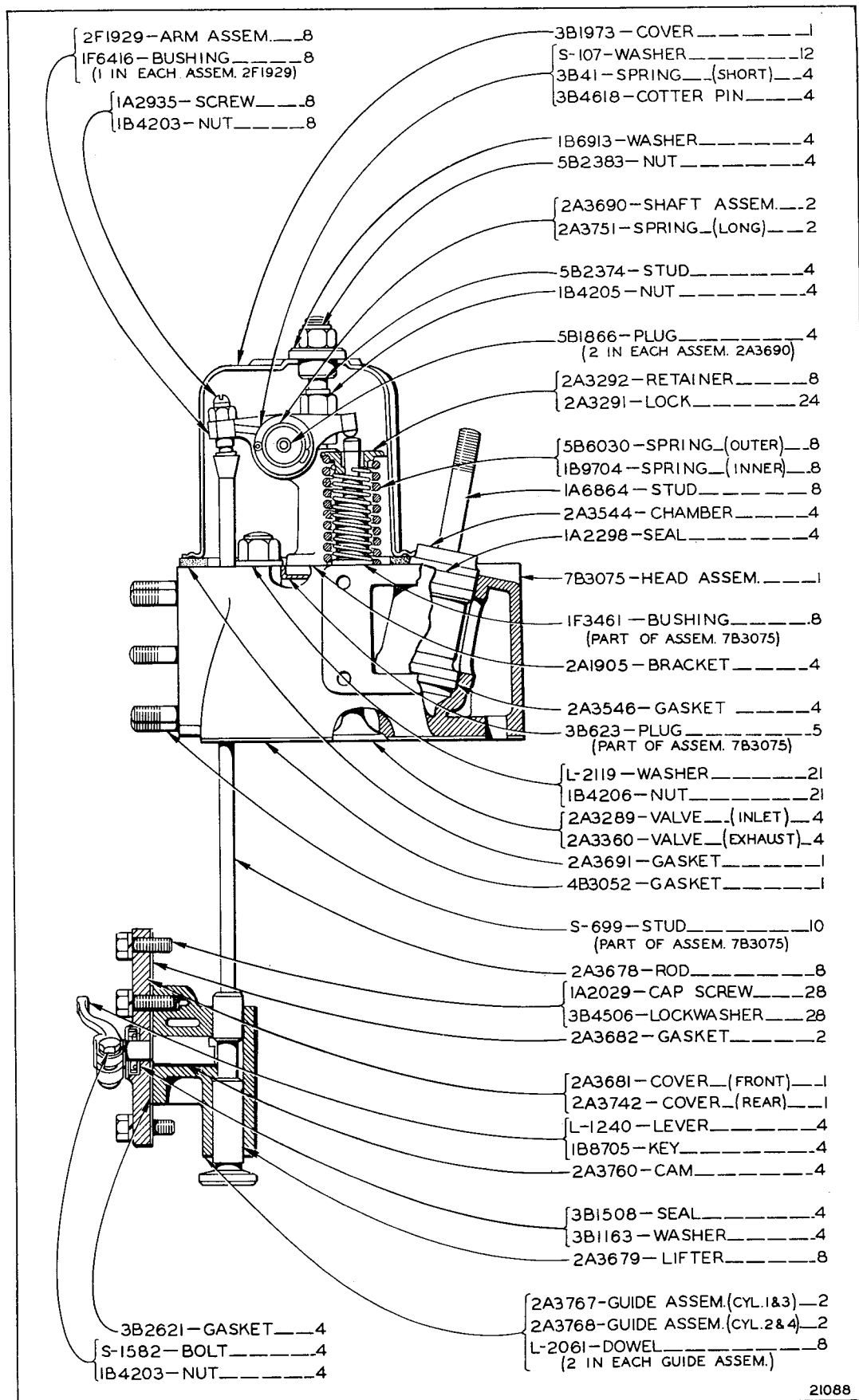


5B2058 CONNECTING ROD ASSEMBLY
For use with .030" Undersize Crankshaft



HAND CRANK

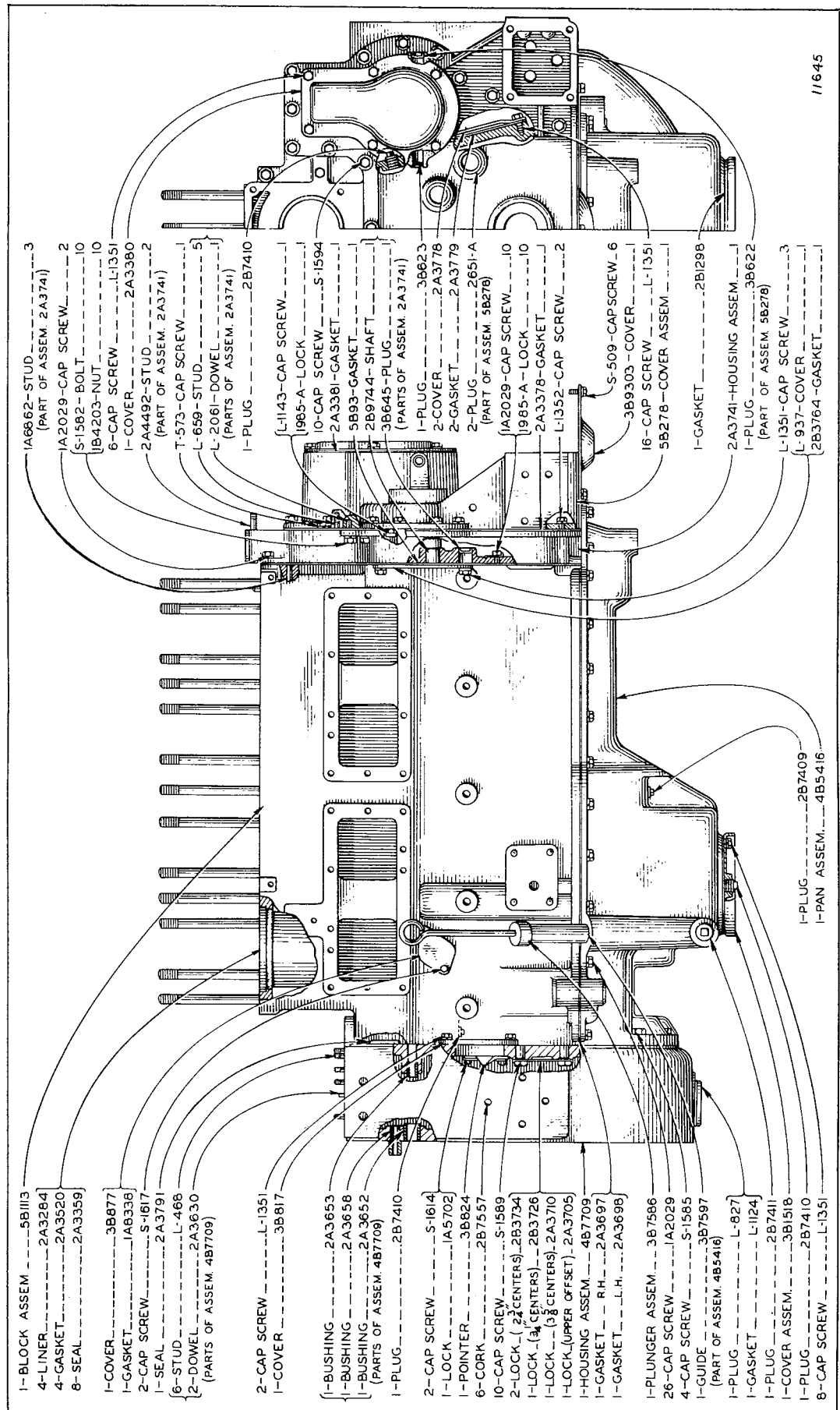
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



21088

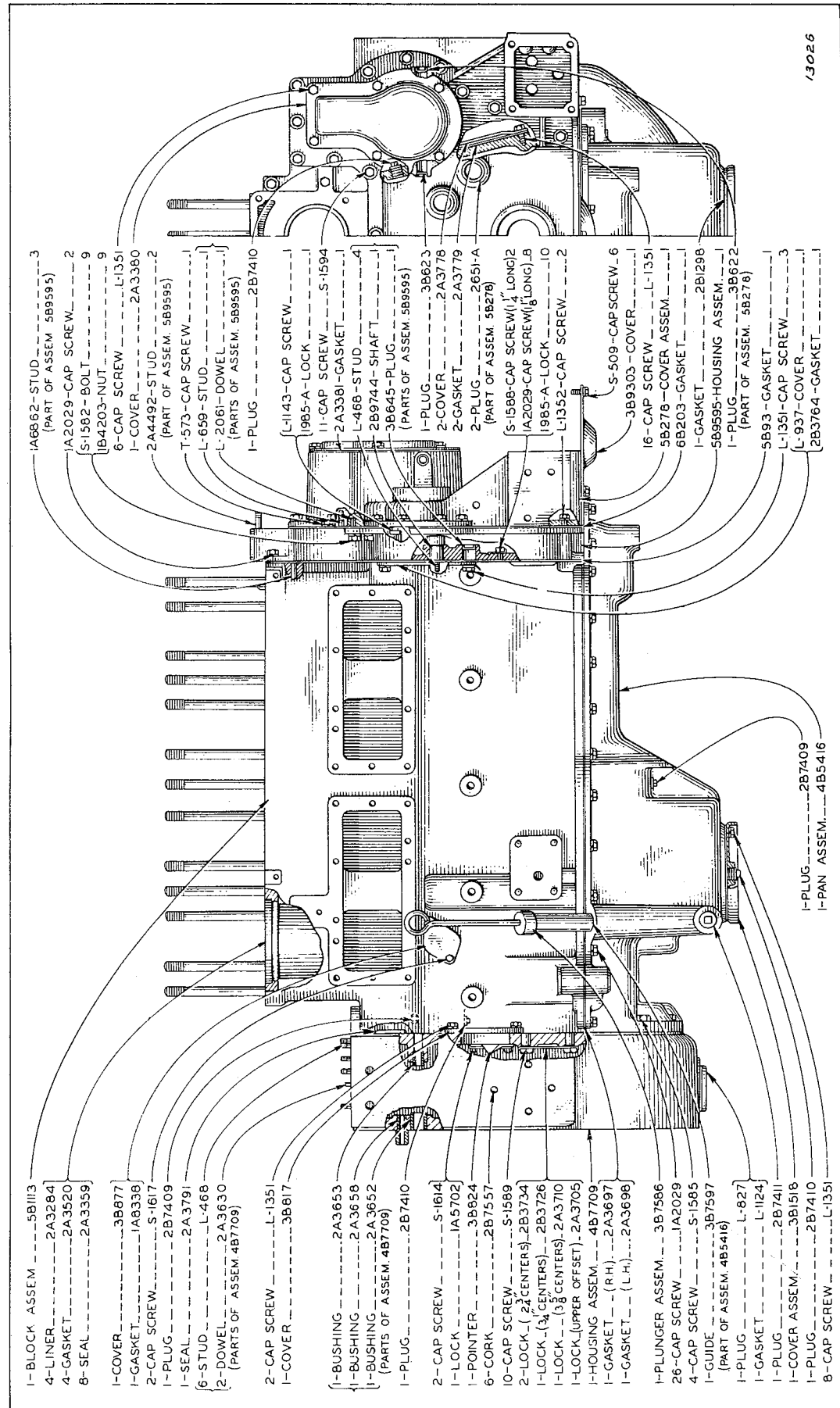
CYLINDER HEAD AND VALVE MECHANISM

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



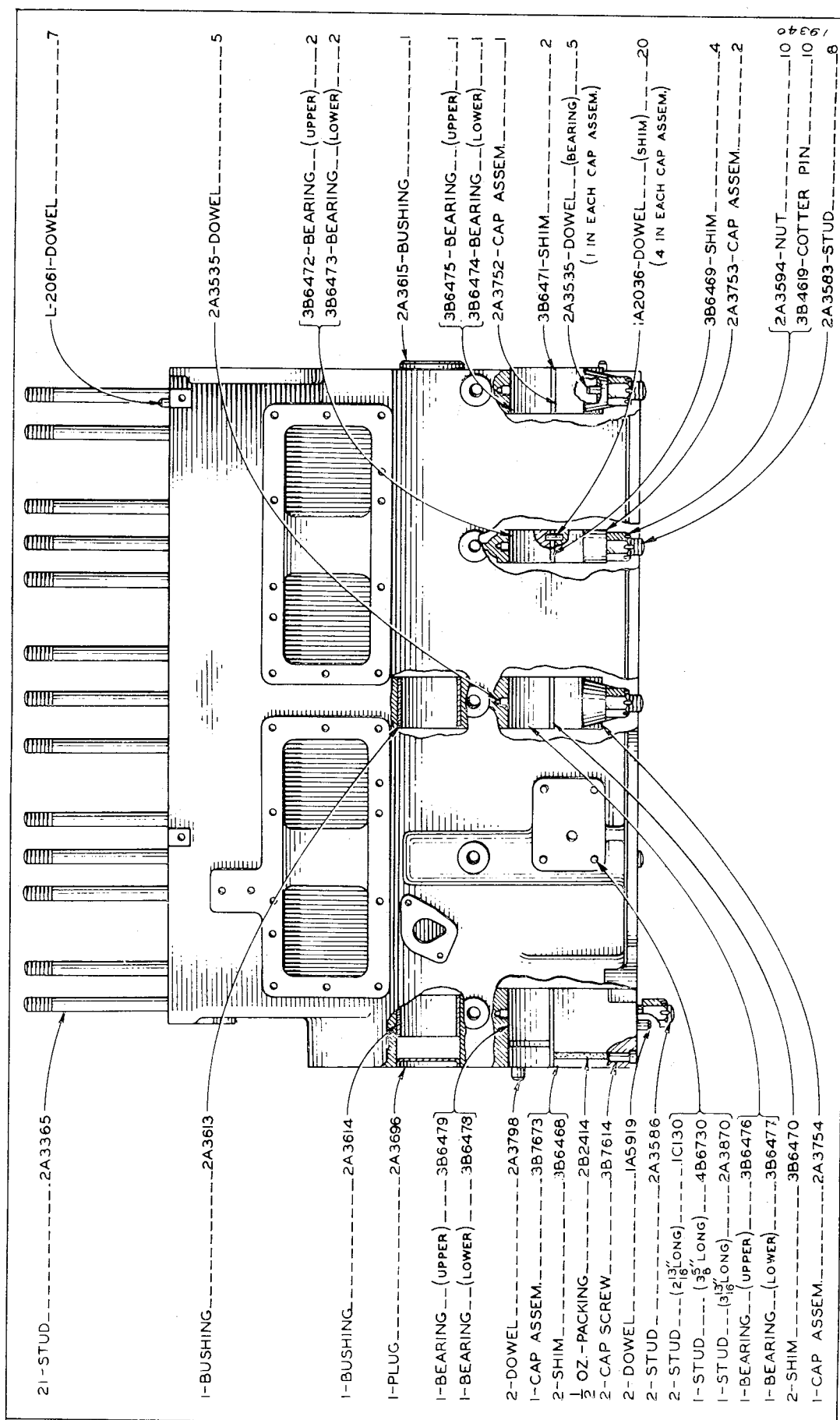
11645

CYLINDER BLOCK AND COVERS
 Serial No. 7J1 to 7J193 Incl.



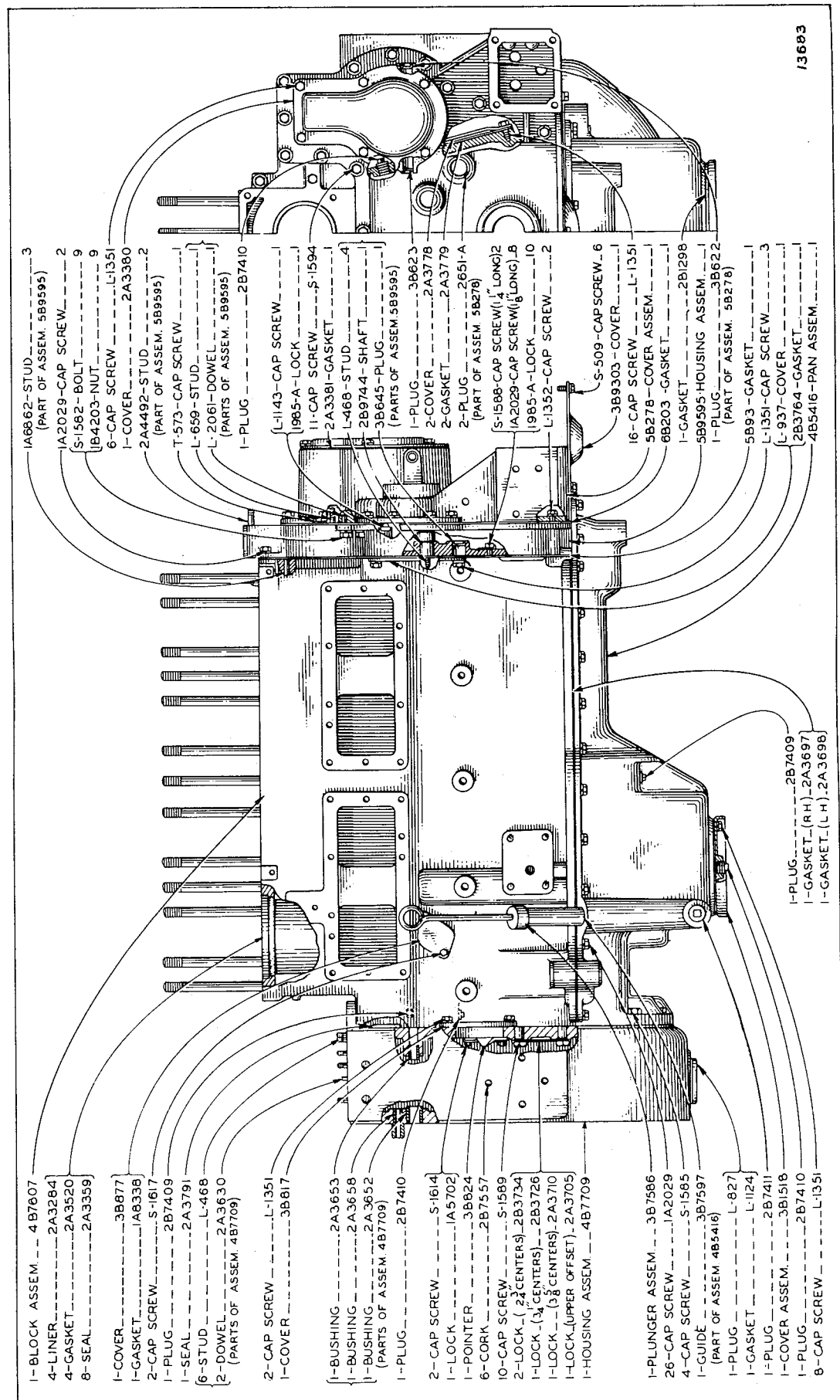
CYLINDER BLOCK AND COVERS
 Serial No. 7J194 to 7J772 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5B1113 CYLINDER BLOCK ASSEMBLY
Serial No. 7J1 to 7J72 Incl.

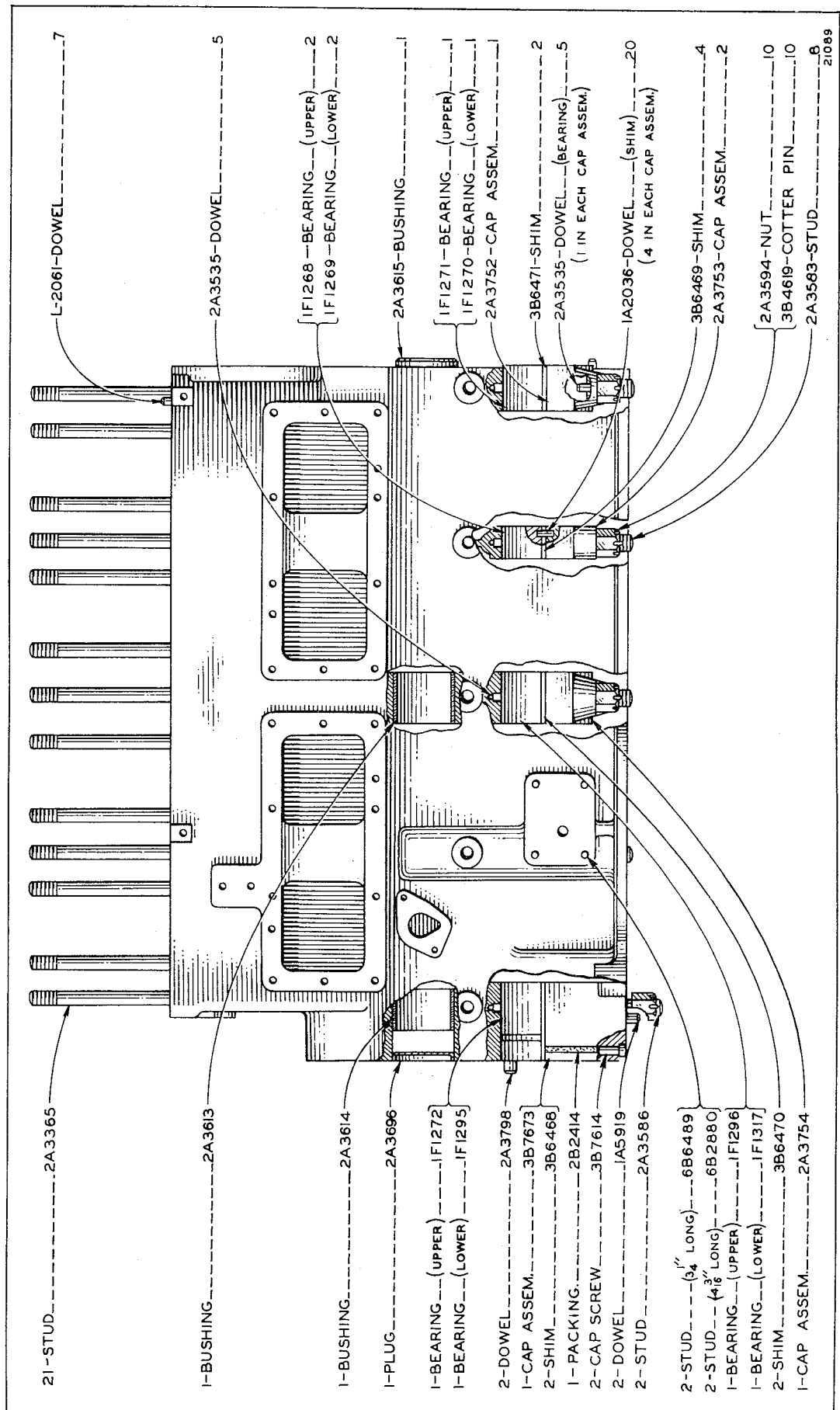
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



13683

CYLINDER BLOCK AND COVERS
 Serial No. 7J773 to 7J811 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



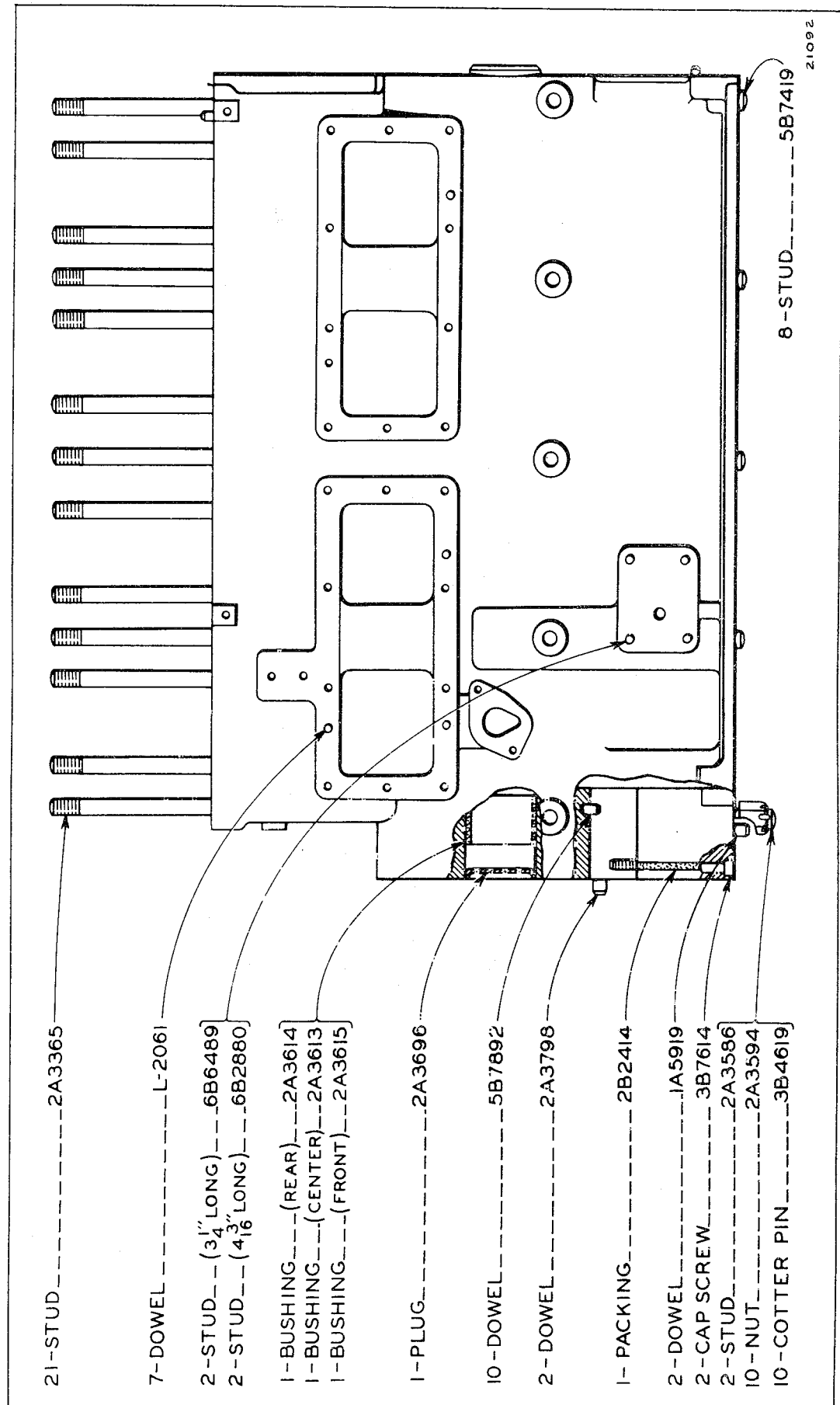
4B7607 CYLINDER BLOCK ASSEMBLY
Serial No. 7J773 to 7J811 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



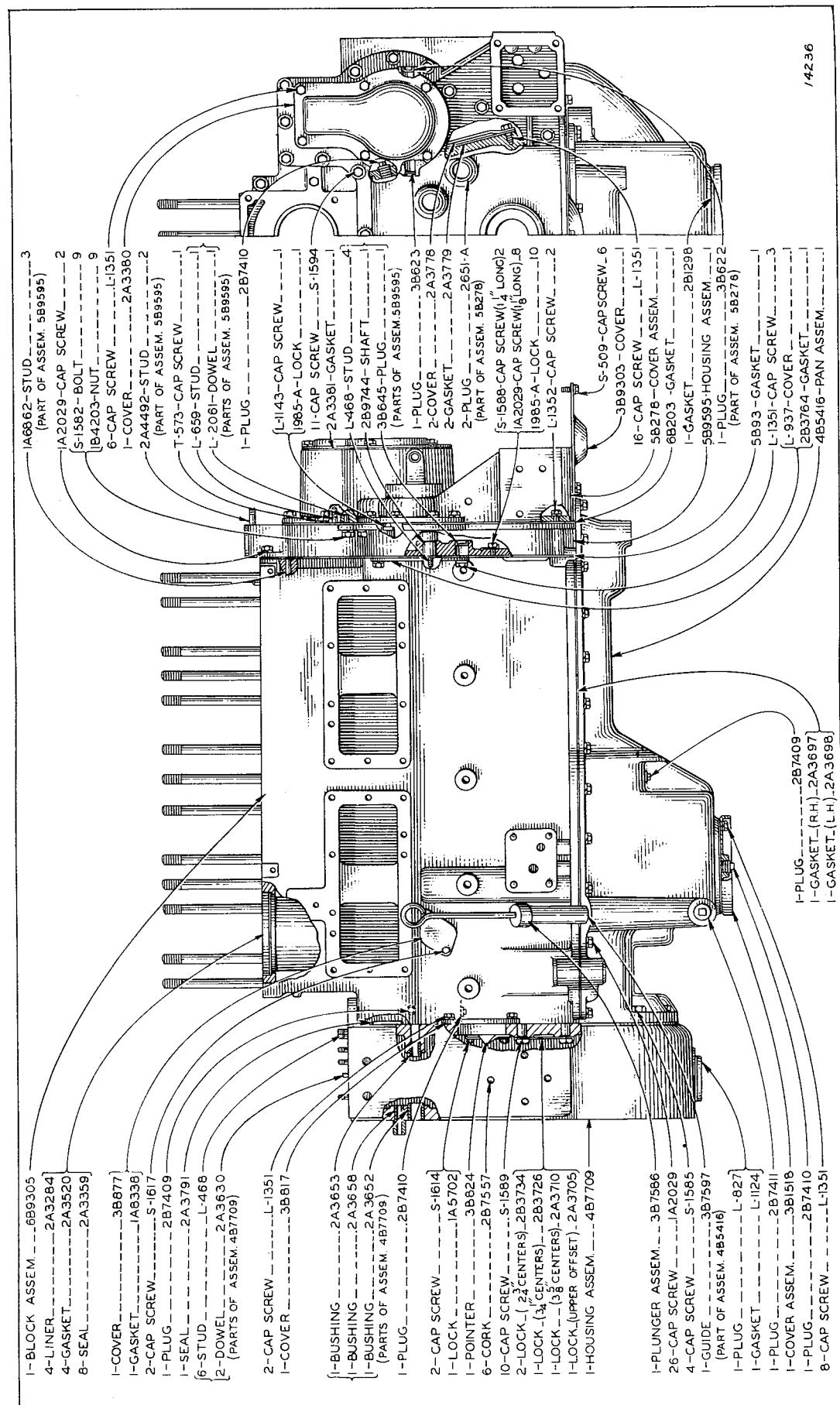
Serial No. 7J812 to 7J1398 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



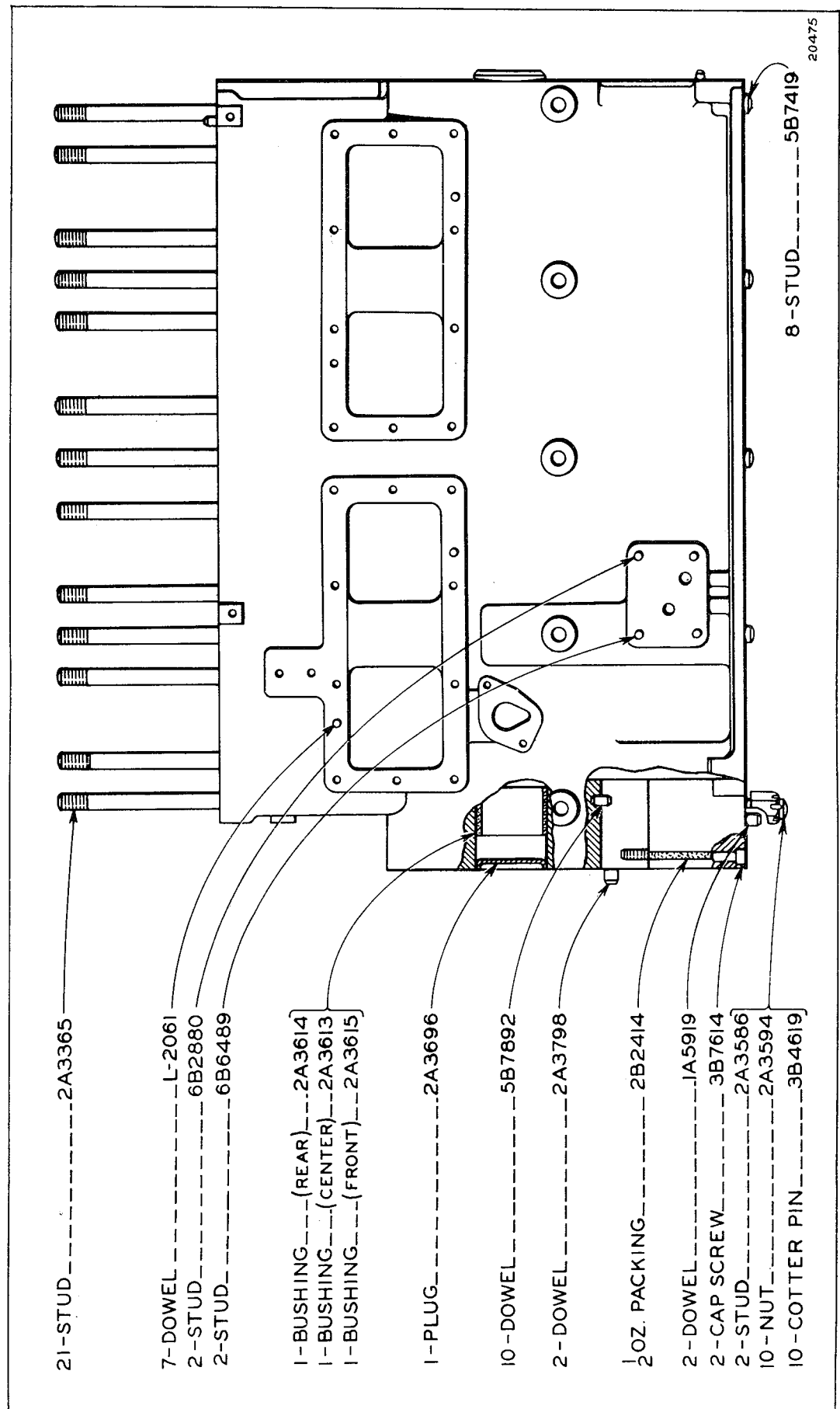
6B196 CYLINDER BLOCK ASSEMBLY
Serial No. 7J812 to 7J1398 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



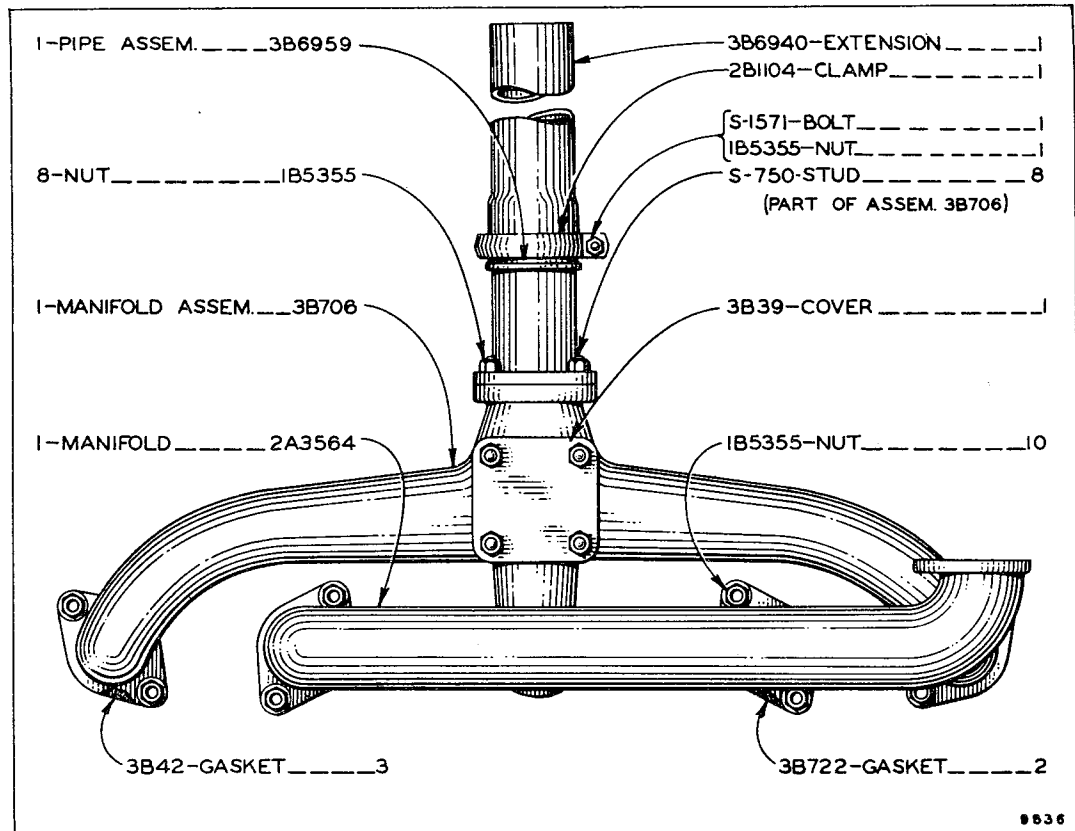
CYLINDER BLOCK AND COVERS
 Effective with Serial No. 7J1399

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



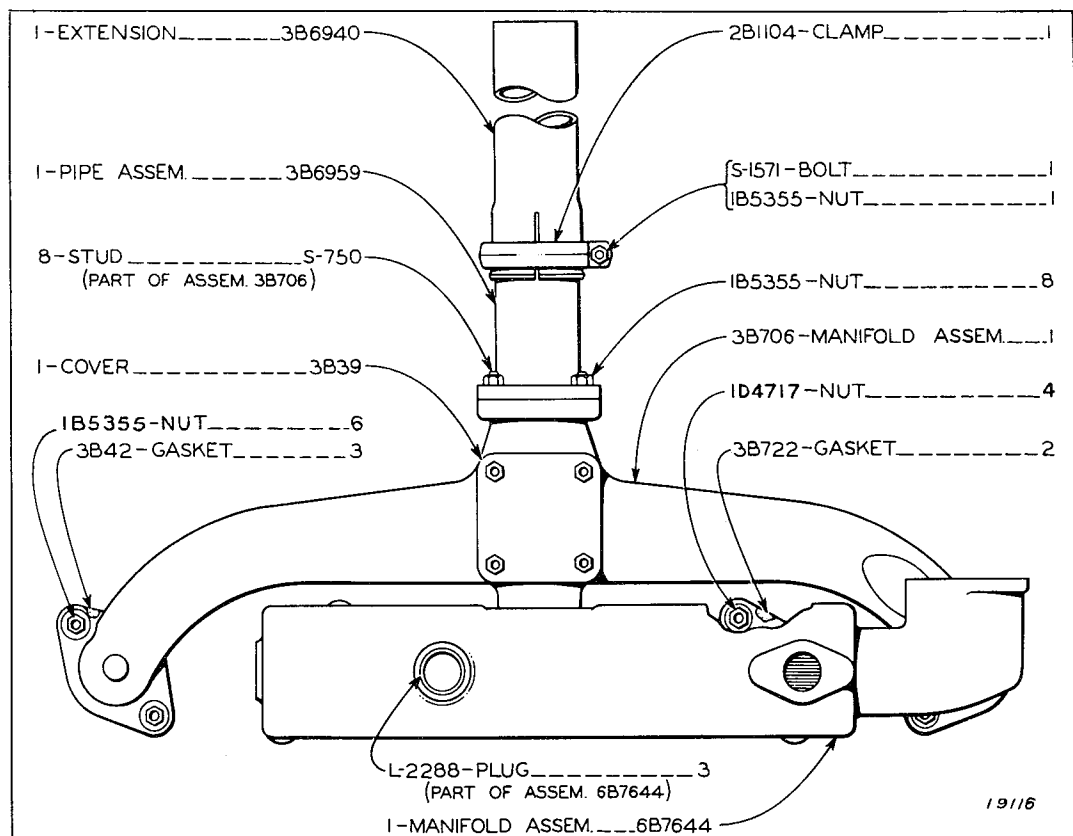
6B9305 CYLINDER BLOCK ASSEMBLY
Effective with Serial No. 7J1399

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



MANIFOLDS

Serial No. 7J1 to 7J2810 Incl.

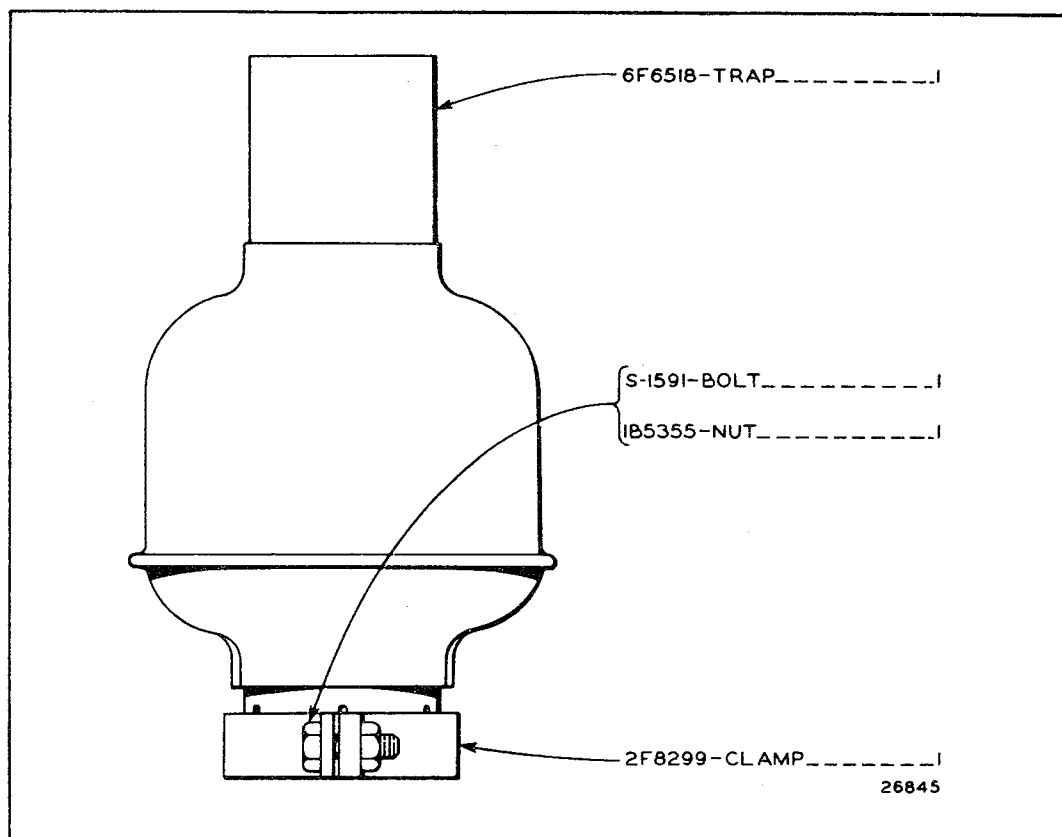


MANIFOLDS

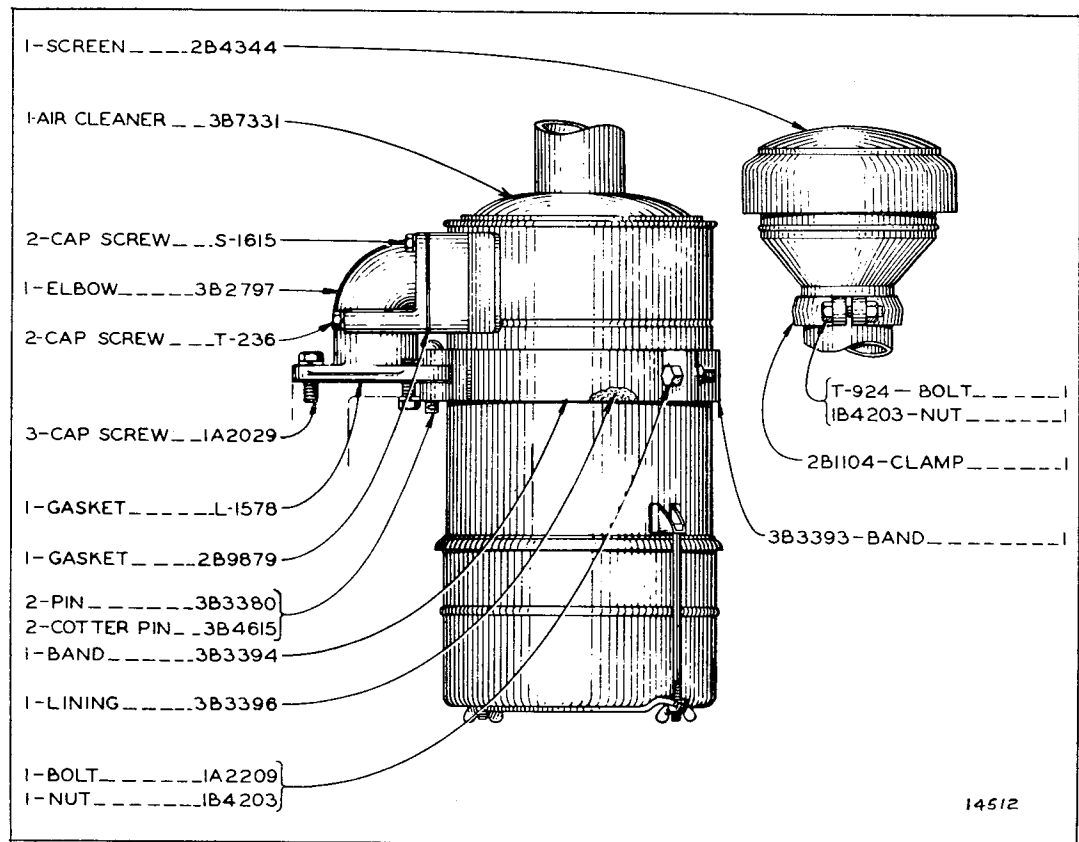
Effective with Serial No. 7J2811

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

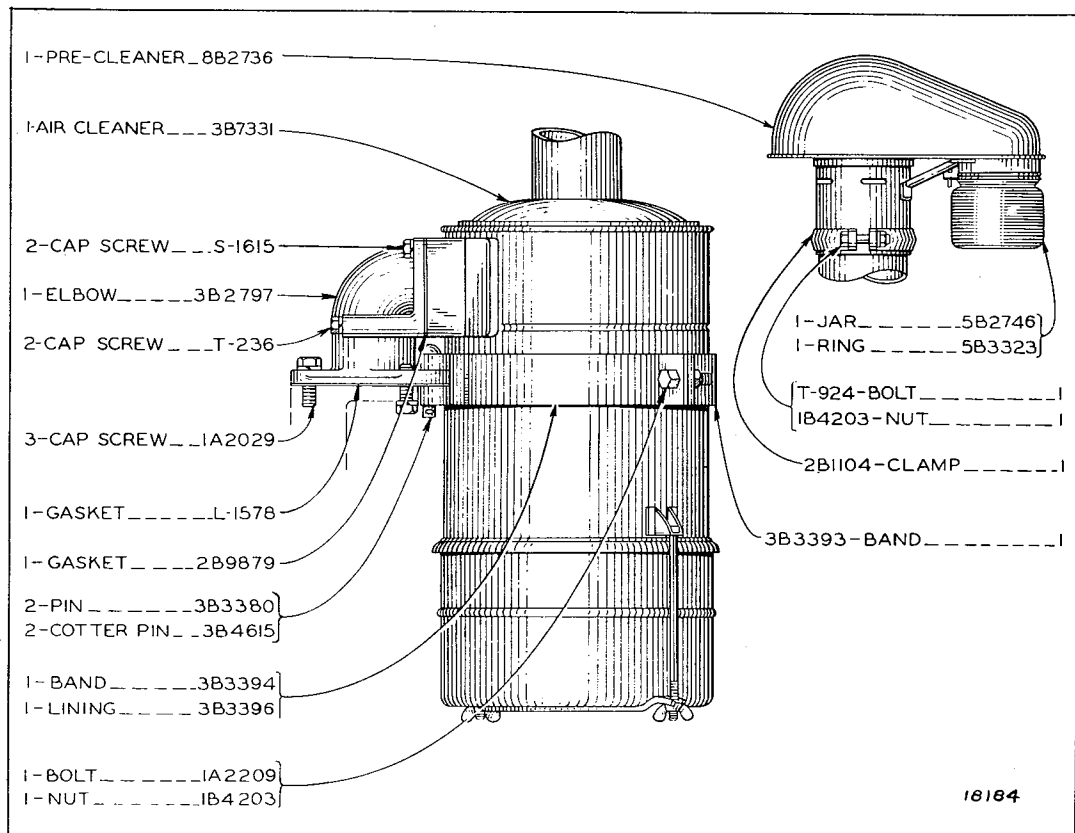
INSERT BETWEEN PAGES 30 & 31 IN FORM 8770—
PARTS CATALOG FOR D4 TRACTOR



6F6521 EXHAUST RAIN TRAP GROUP

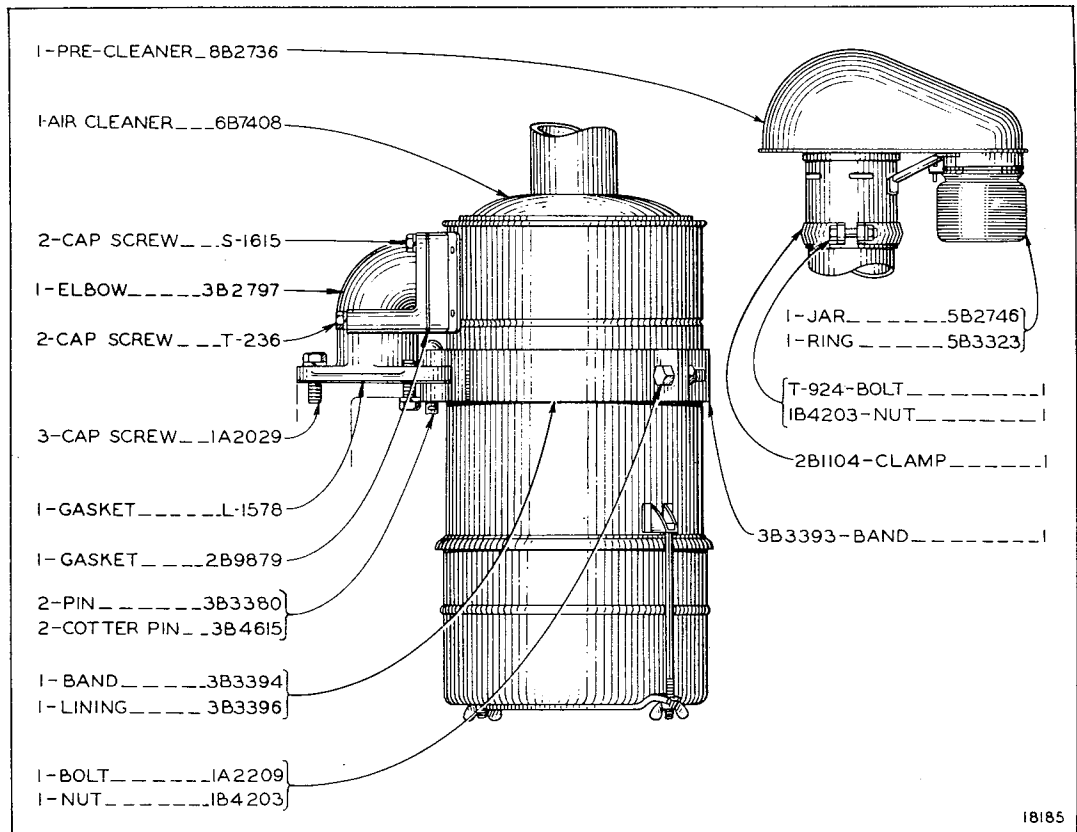
**AIR CLEANER**

Serial No. 7J1 to 7J195 Incl.
Refer also to page 130 for special parts

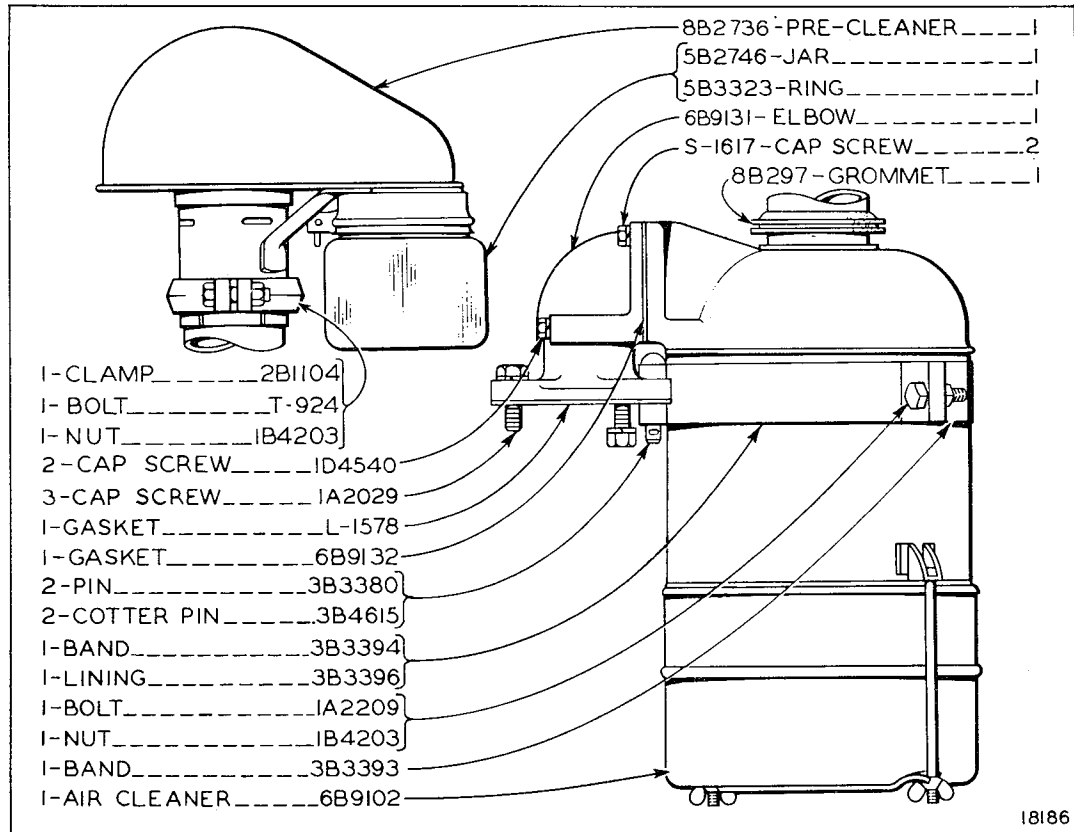
**AIR CLEANER**

Serial No. 7J196 to 7J1095 Incl.
Refer also to page 130 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

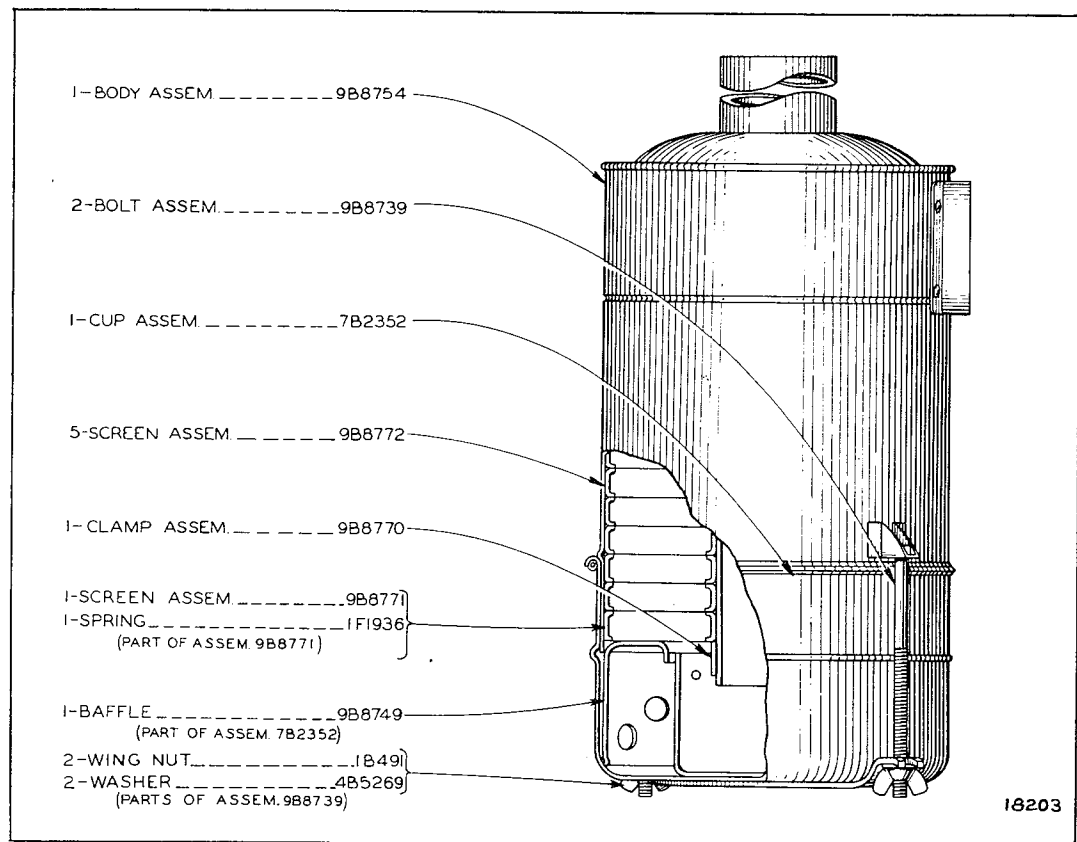
**AIR CLEANER**

Serial No. 7J1096 to 7J2119 Incl.
Refer also to page 130 for special parts

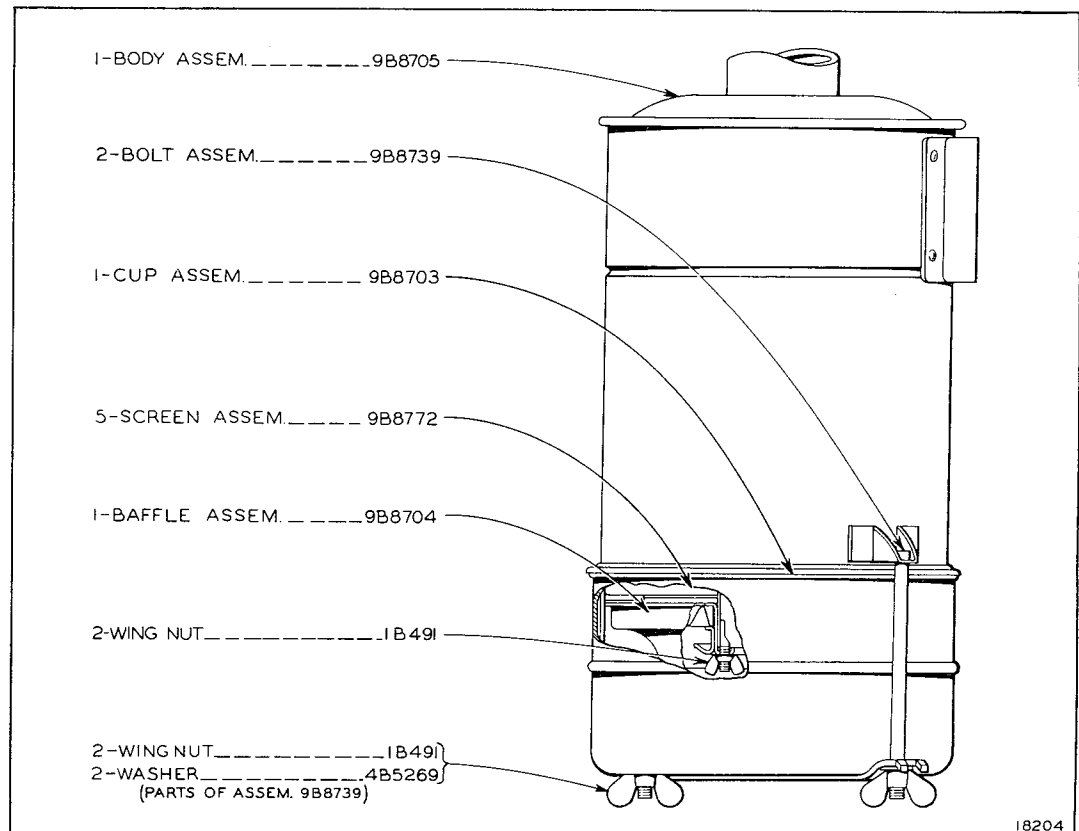
**AIR CLEANER**

Effective with Serial No. 7J2120
Refer also to page 130 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

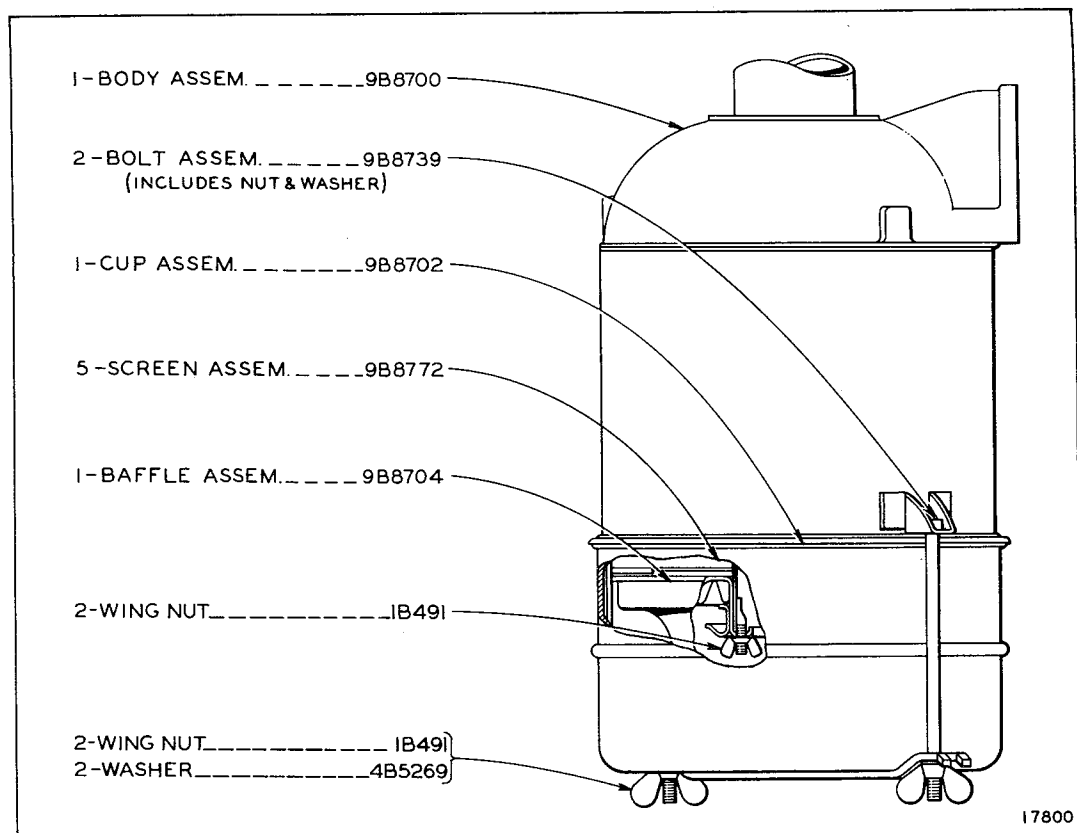


3B7331 AIR CLEANER
Serial No. 7J1 to 7J1095 Incl.

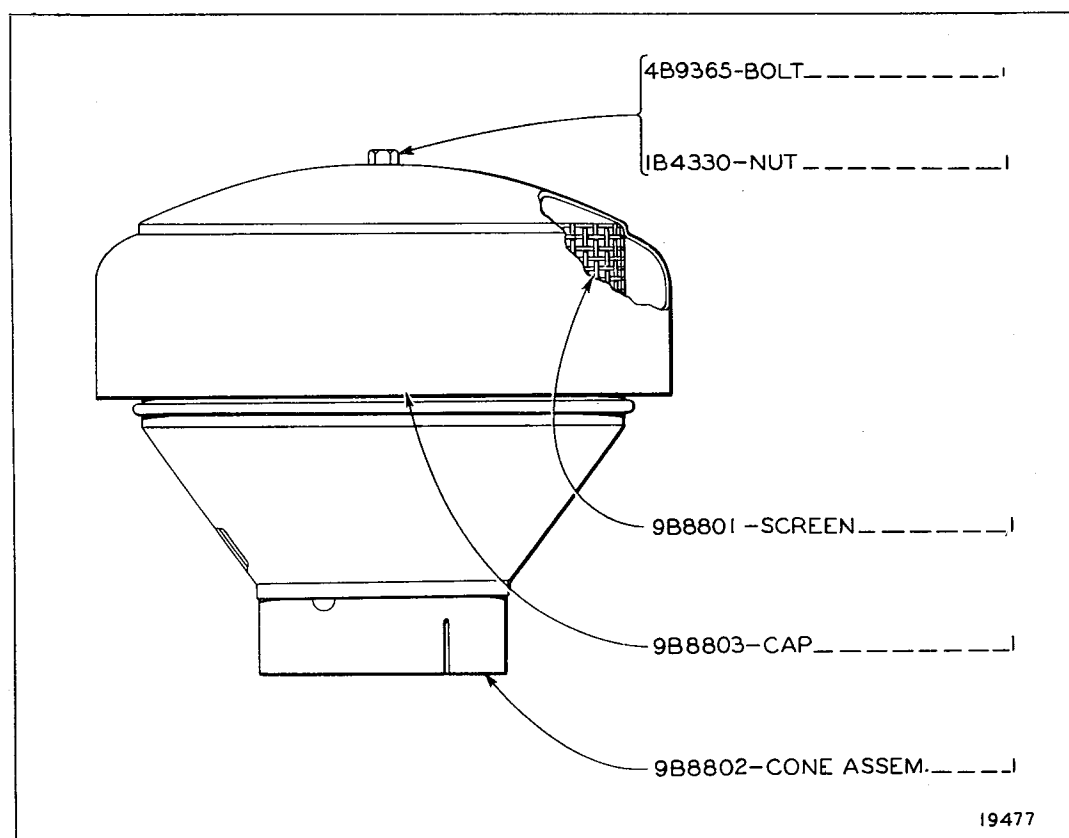


6B7408 AIR CLEANER
Serial No. 7J1096 to 7J2119 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

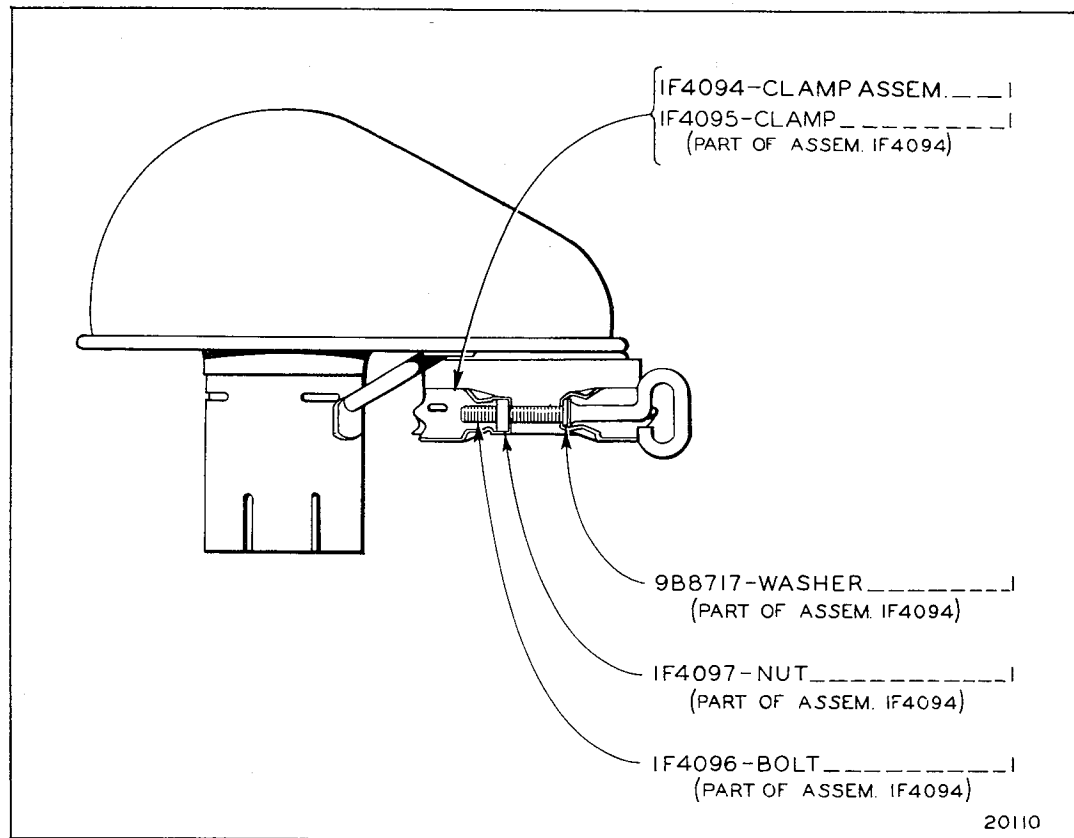


6B9102 AIR CLEANER
Effective with Serial No. 7J2120

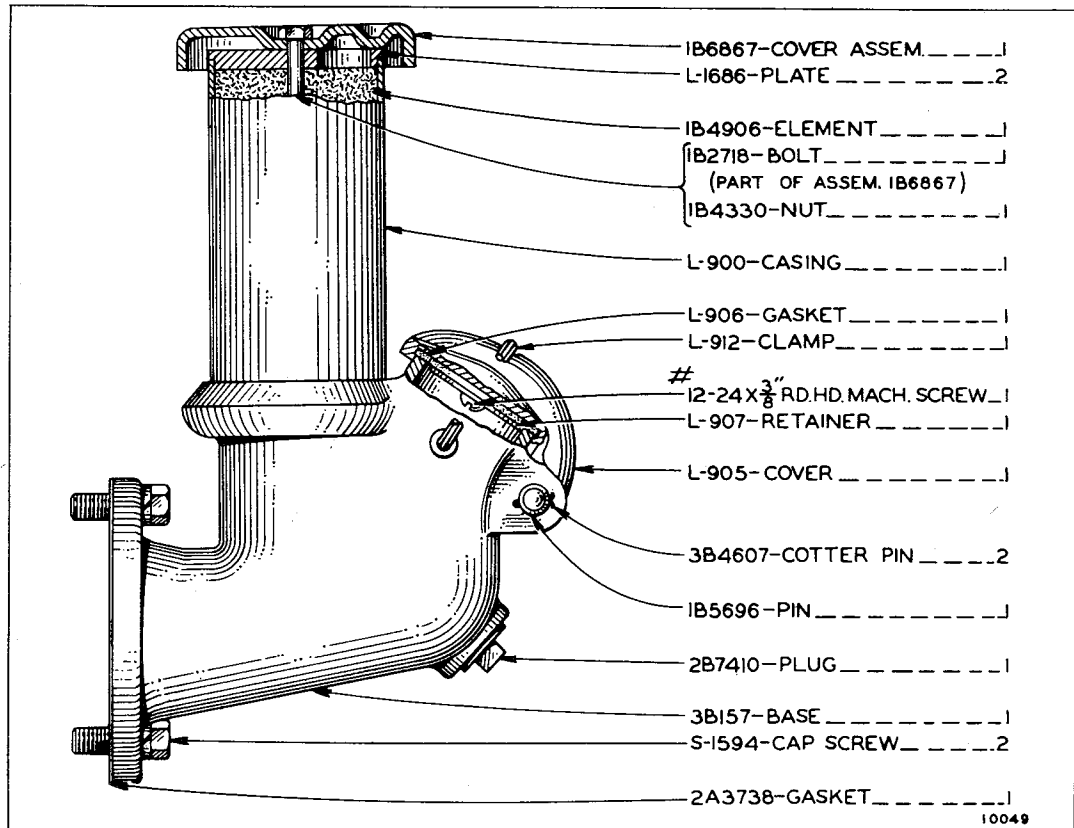


2B4344 PRE-CLEANER
Serial No. 7J1 to 7J195 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

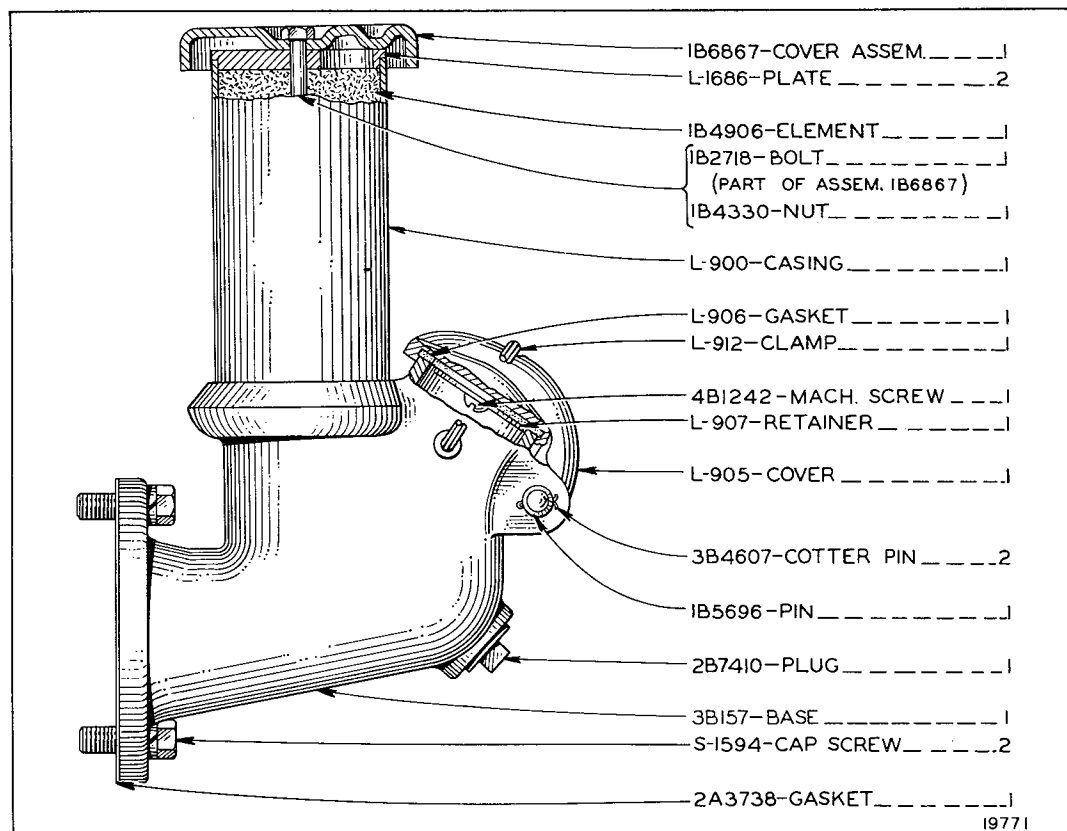


8B2736 PRE-CLEANER
Effective with Serial No. 7J196

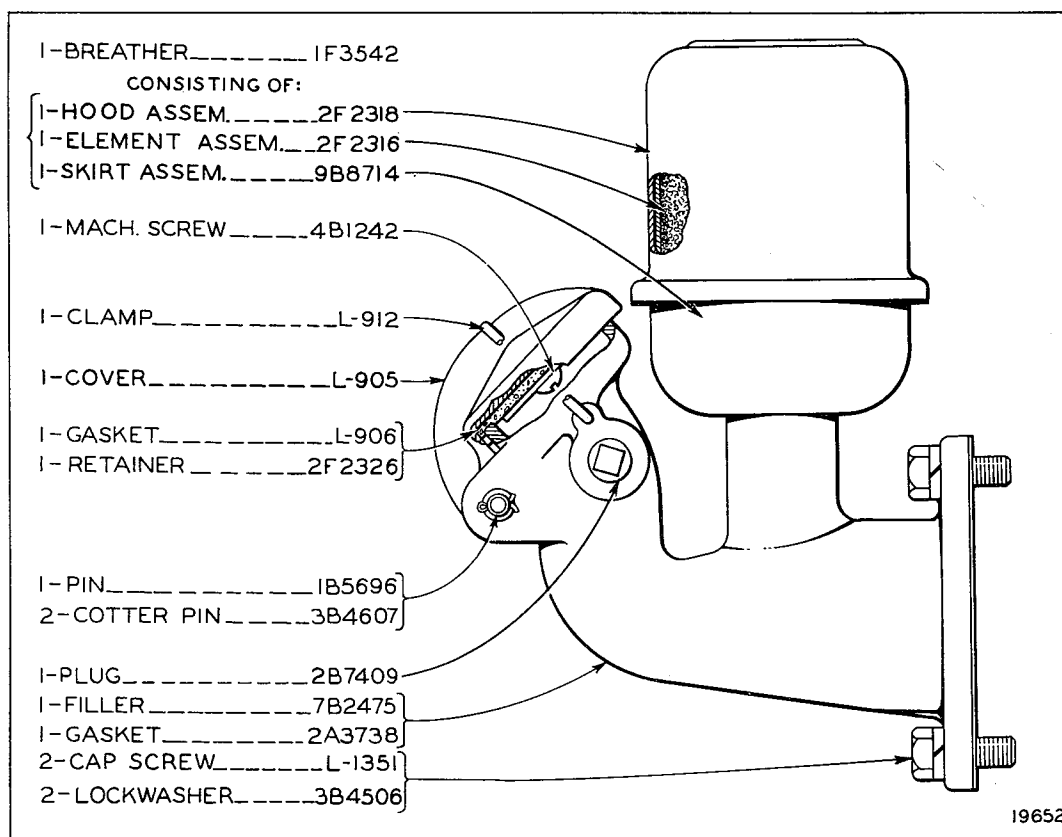


BREATHER AND OIL FILLER
Serial No. 7J1 to 7J72 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

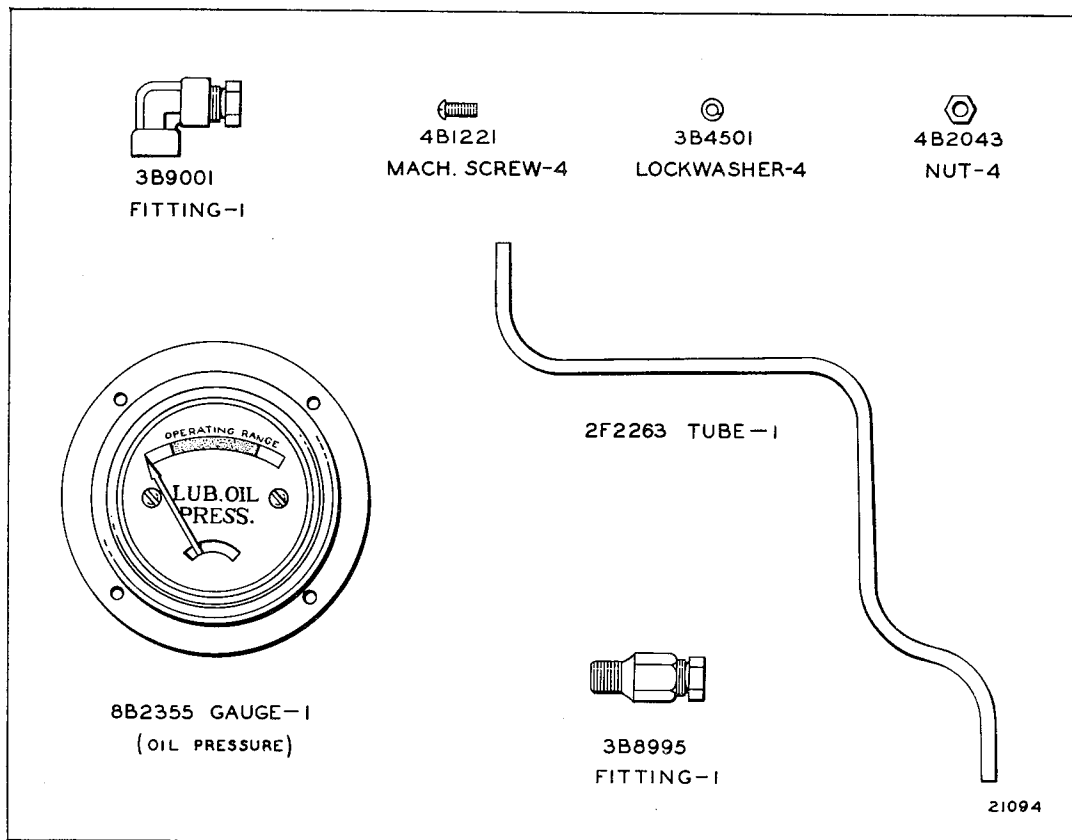


BREATHER AND OIL FILLER
Serial No. 7J773 to 7J1359 Incl.

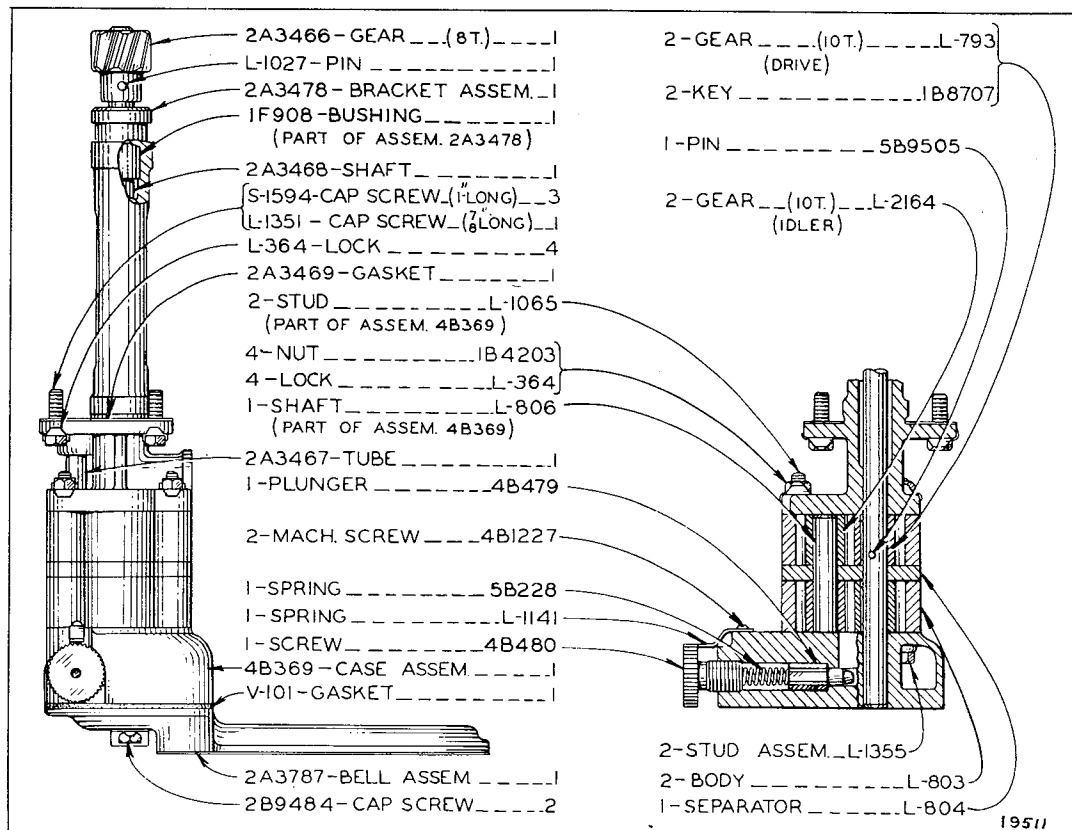


BREATHER AND OIL FILLER
Effective with Serial No. 7J1360

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

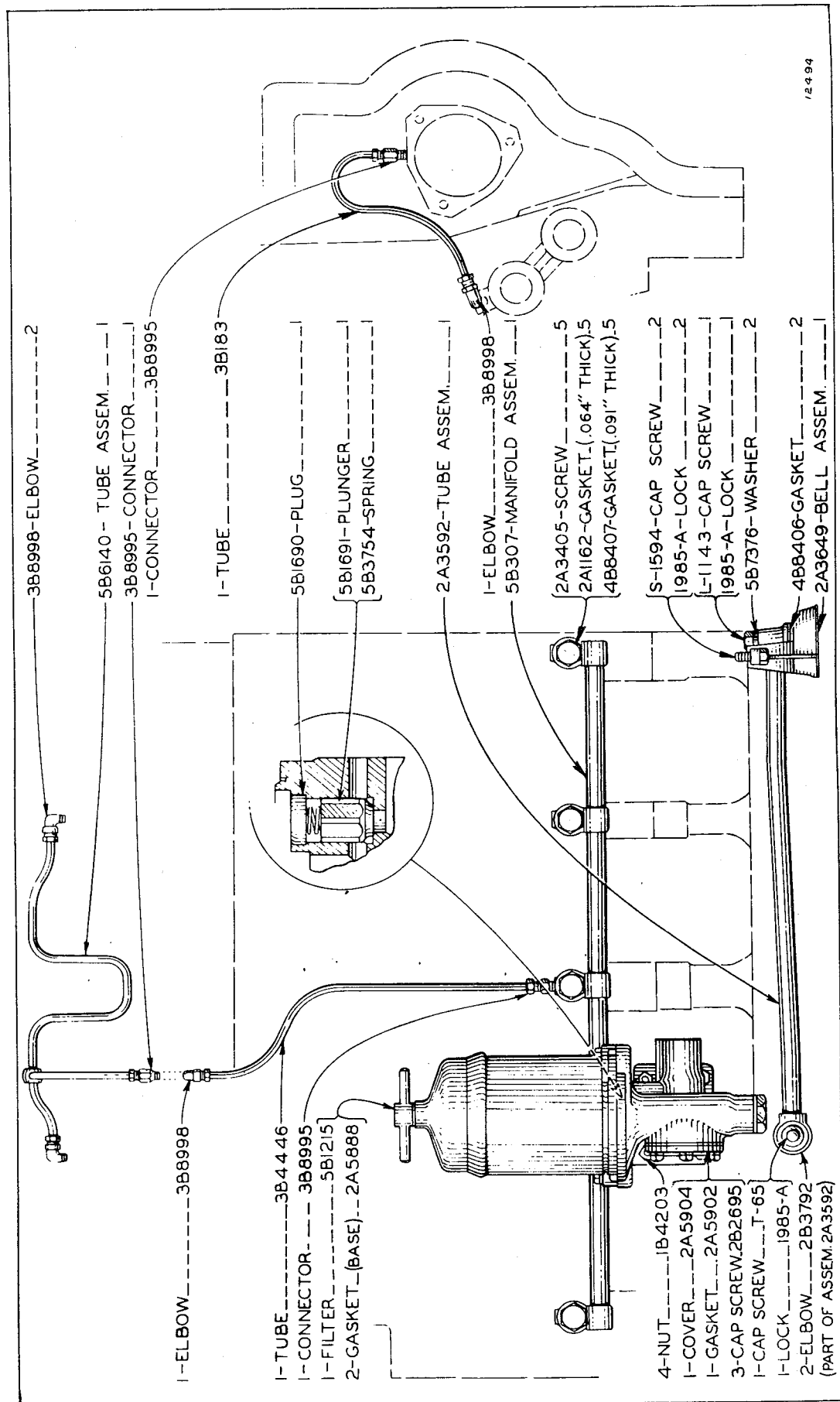


OIL PRESSURE GAUGE



4B370 OIL PUMP GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

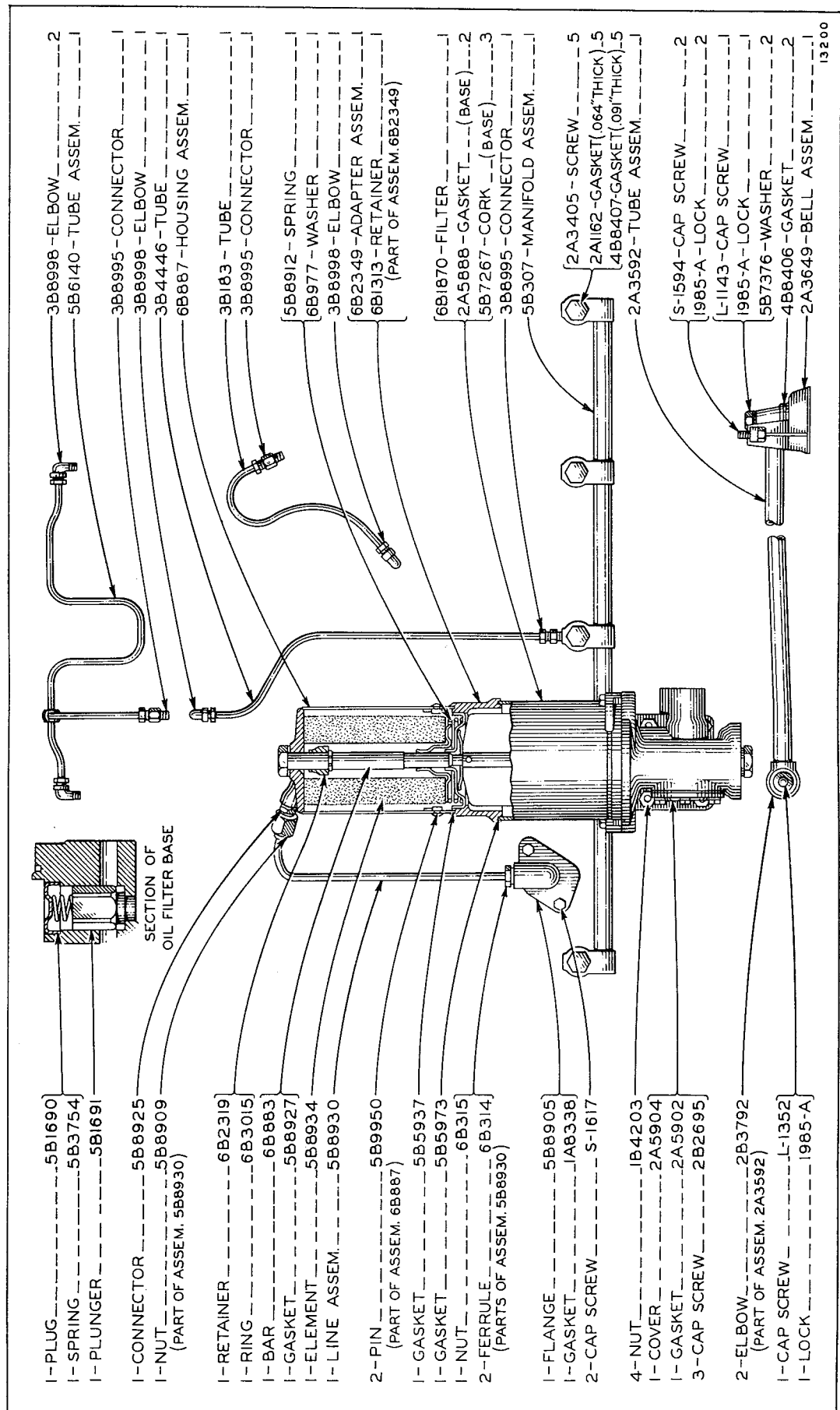


OIL LINES AND FILTER

Serial No. 7J1 to 7J291 Incl.

5B1215 Filter parts are shown on Page 44

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

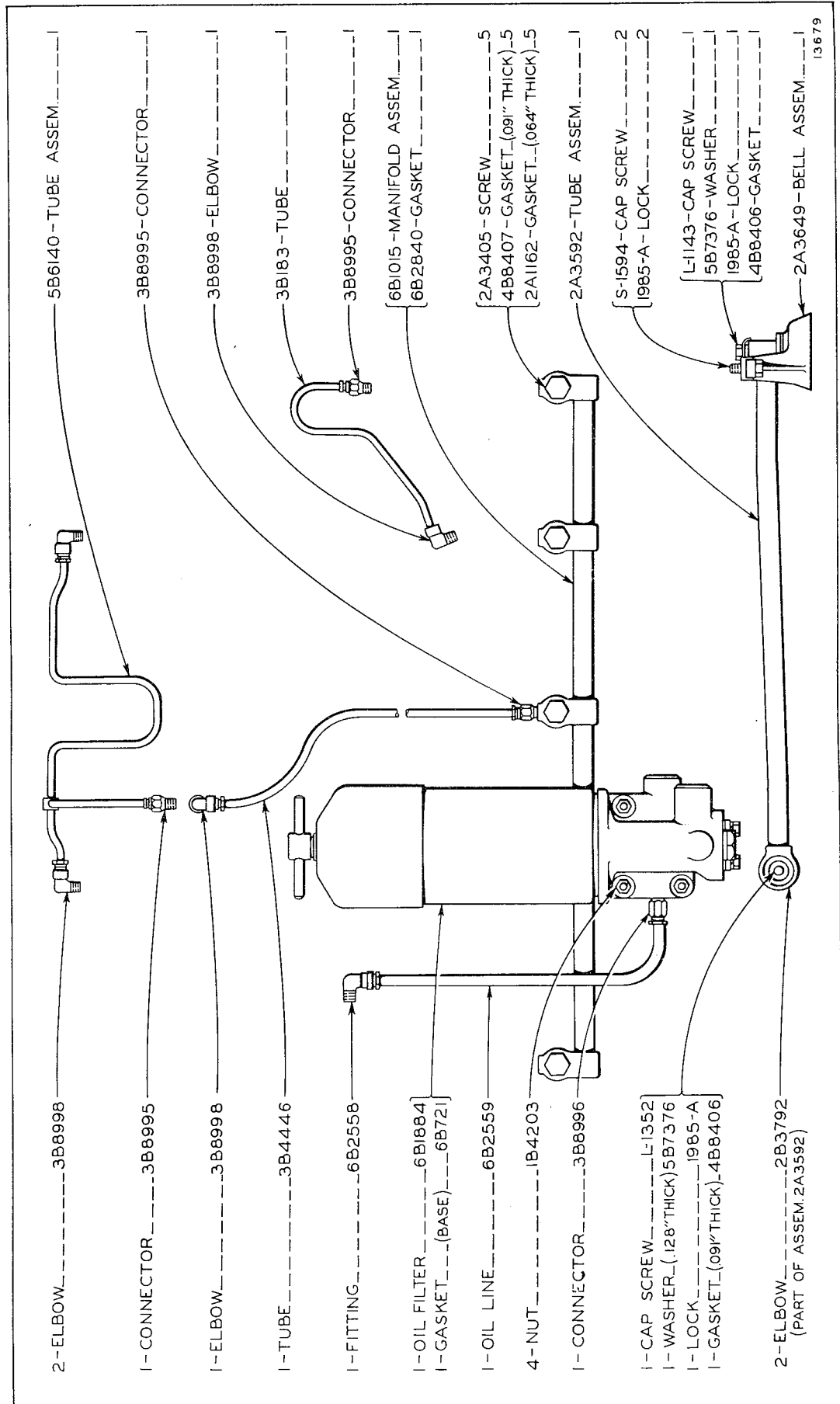


OIL LINES AND FILTER

Serial No. 7J292 to 7J772 Incl.

6B1870 Filter parts are shown on Page 44

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

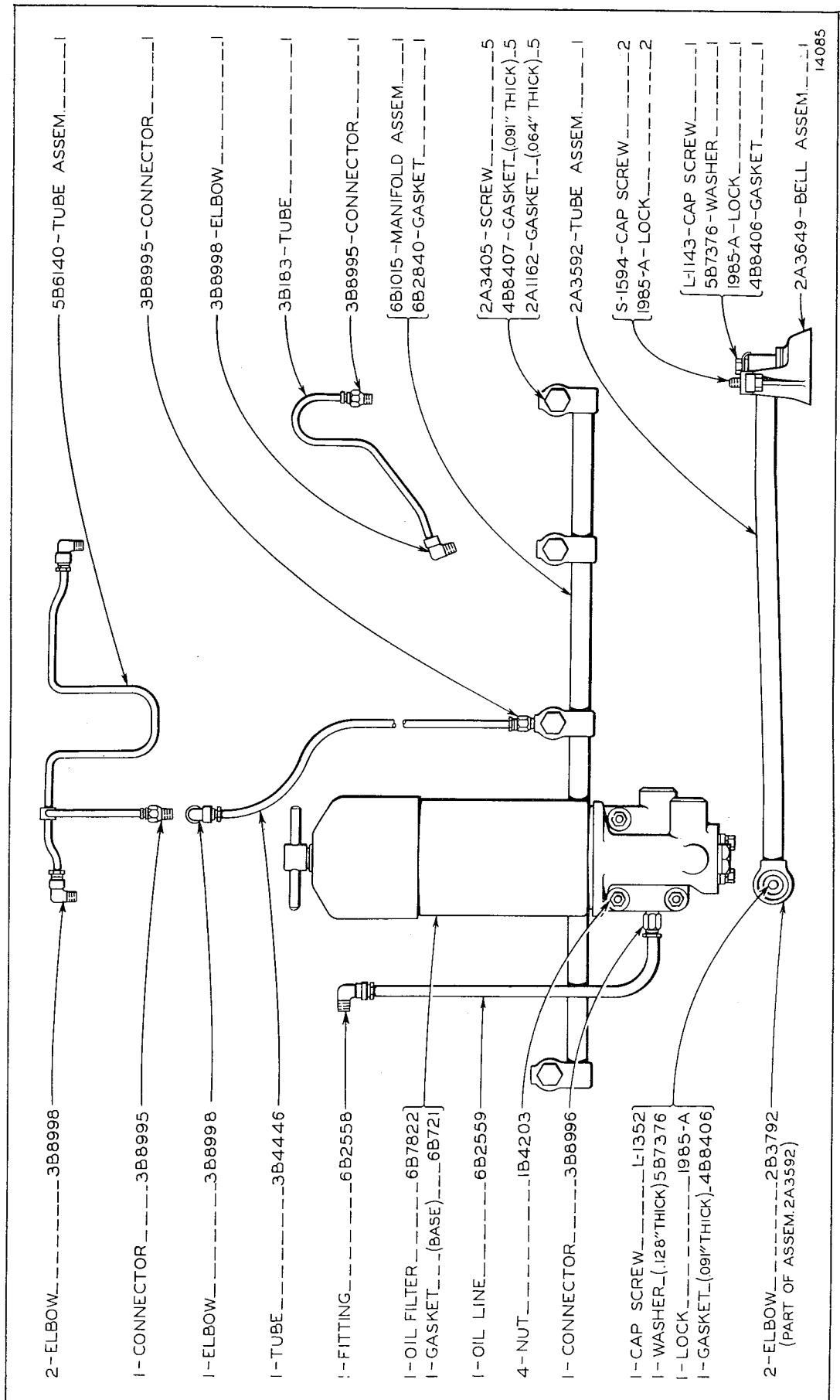


OIL LINES AND FILTER

Serial No. 7J773 to 7J1276 Incl.

6B1884 Filter parts are shown on Page 45

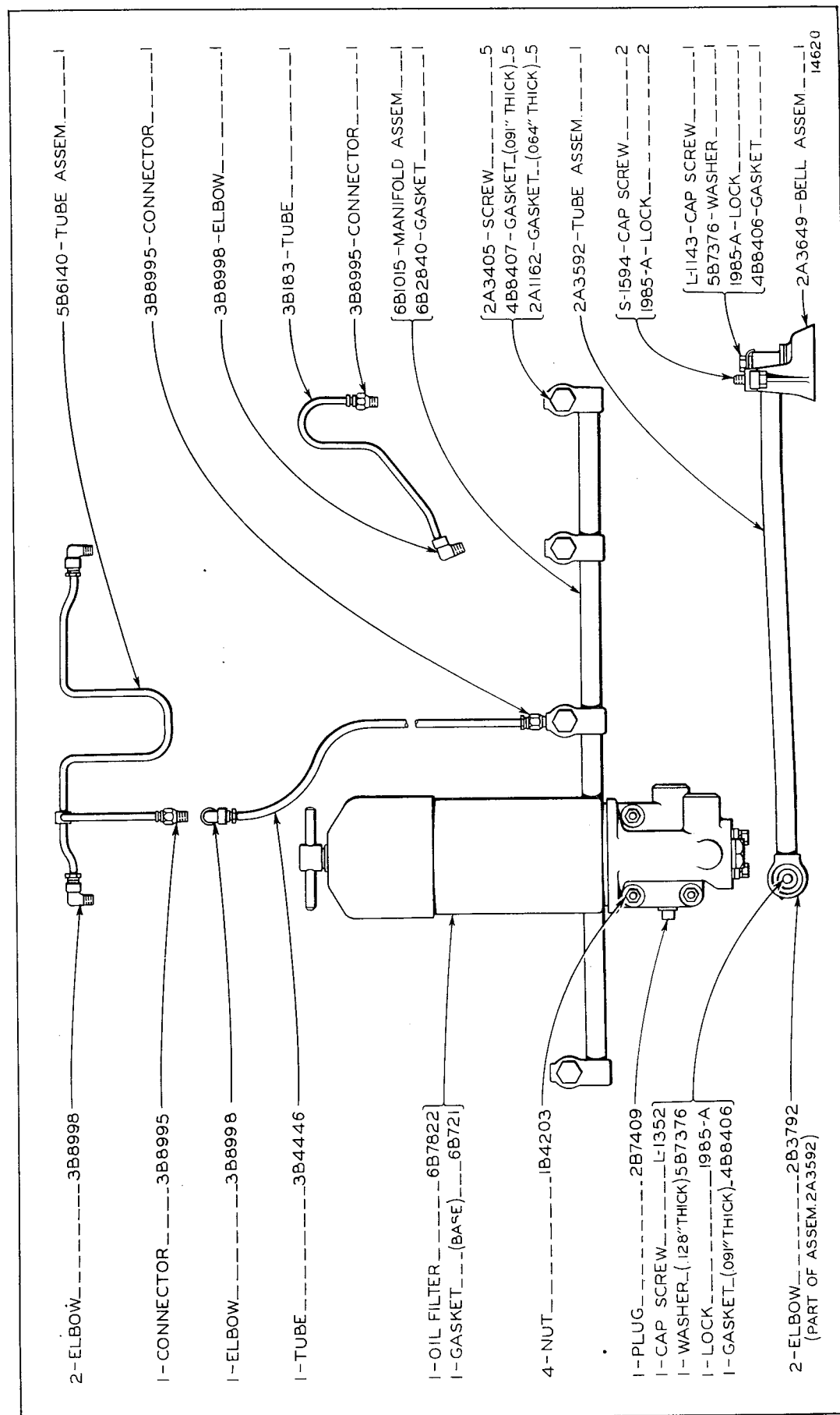
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



OIL LINES AND FILTER

Serial No. 7J1277 to 7J1981 Incl.
6B7822 Filter parts are shown on Page 45

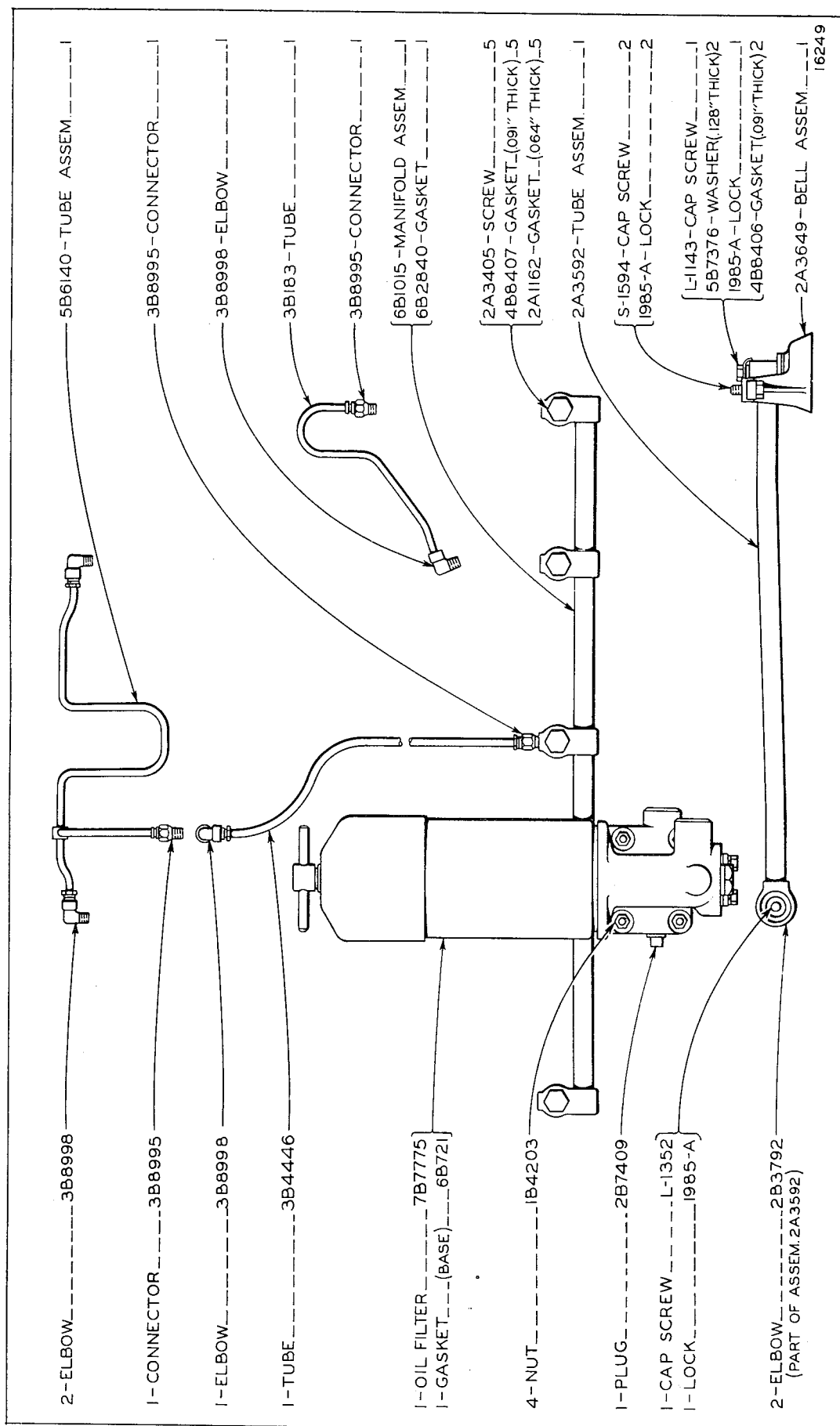
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



OIL LINES AND FILTER

Serial No. 7J1982 to 7J3818 Incl.
6B7822 Filter parts are shown on Page 45

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

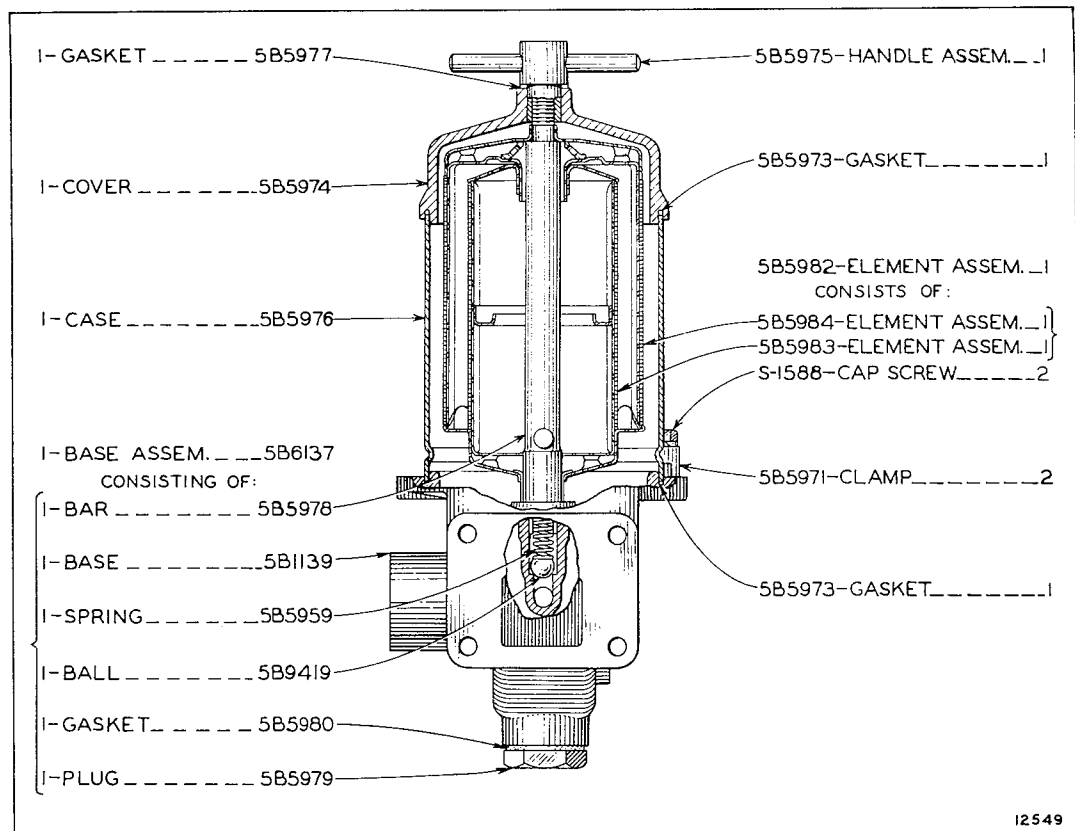


OIL LINES AND FILTER

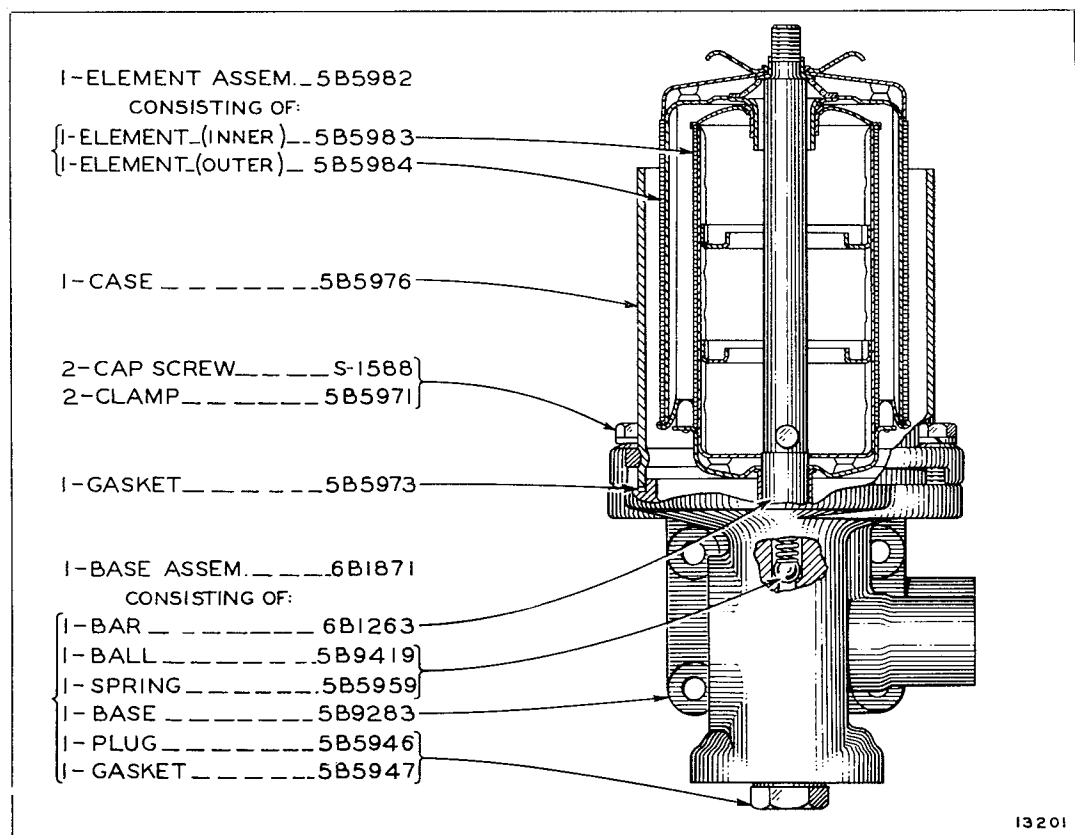
Effective with Serial No. 7J3819

7B775 Filter parts are shown on Page 46

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

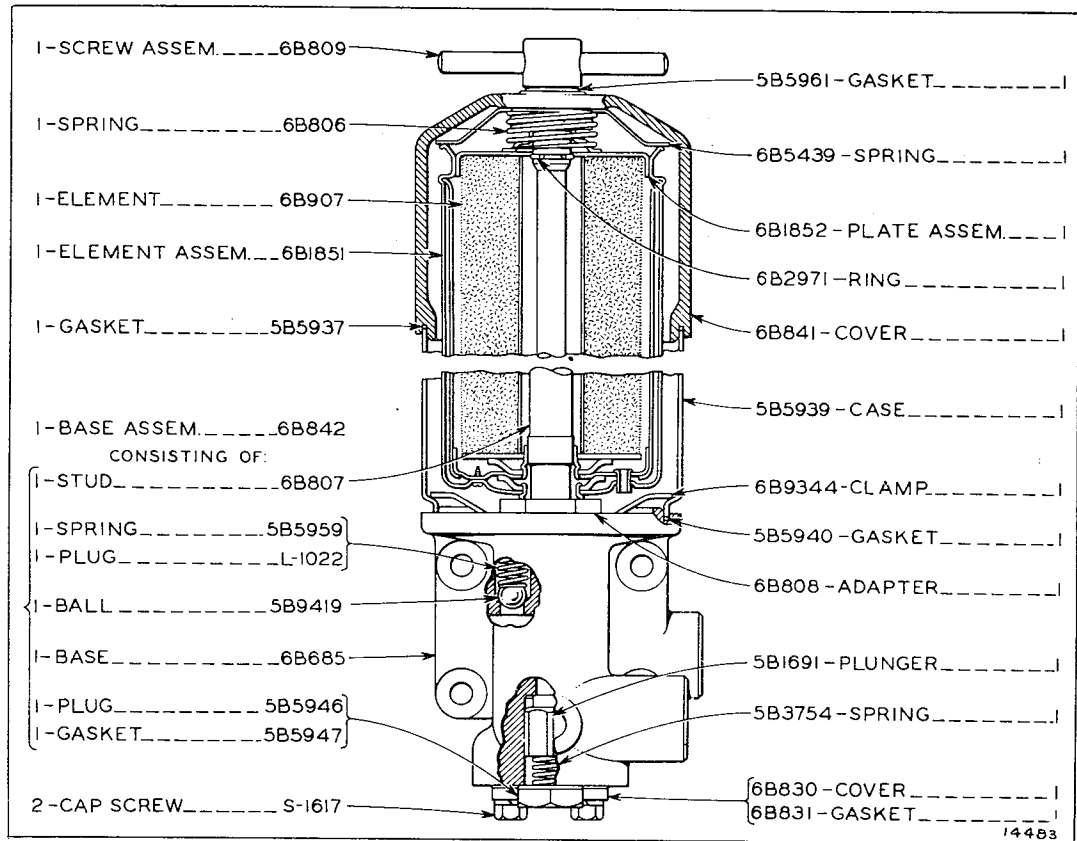


5B1215 OIL FILTER
Serial No. 7J1 to 7J291 Incl.

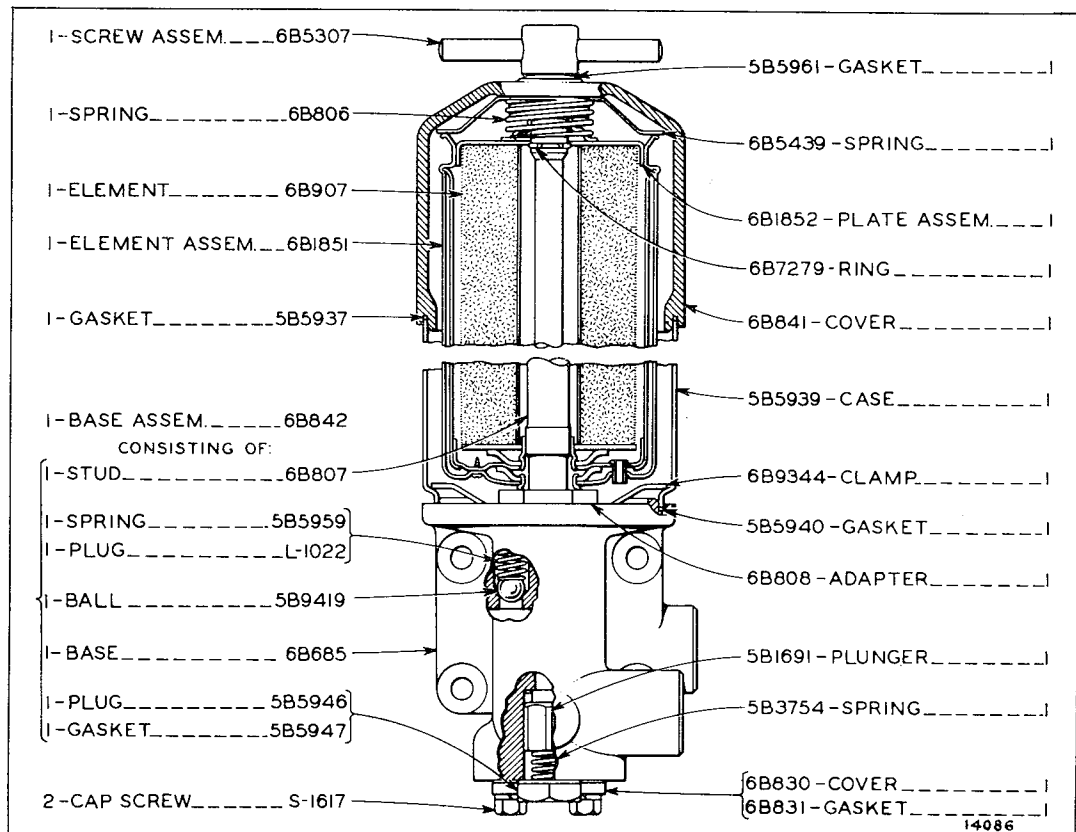


6B1870 OIL FILTER
Serial No. 7J292 to 7J772 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

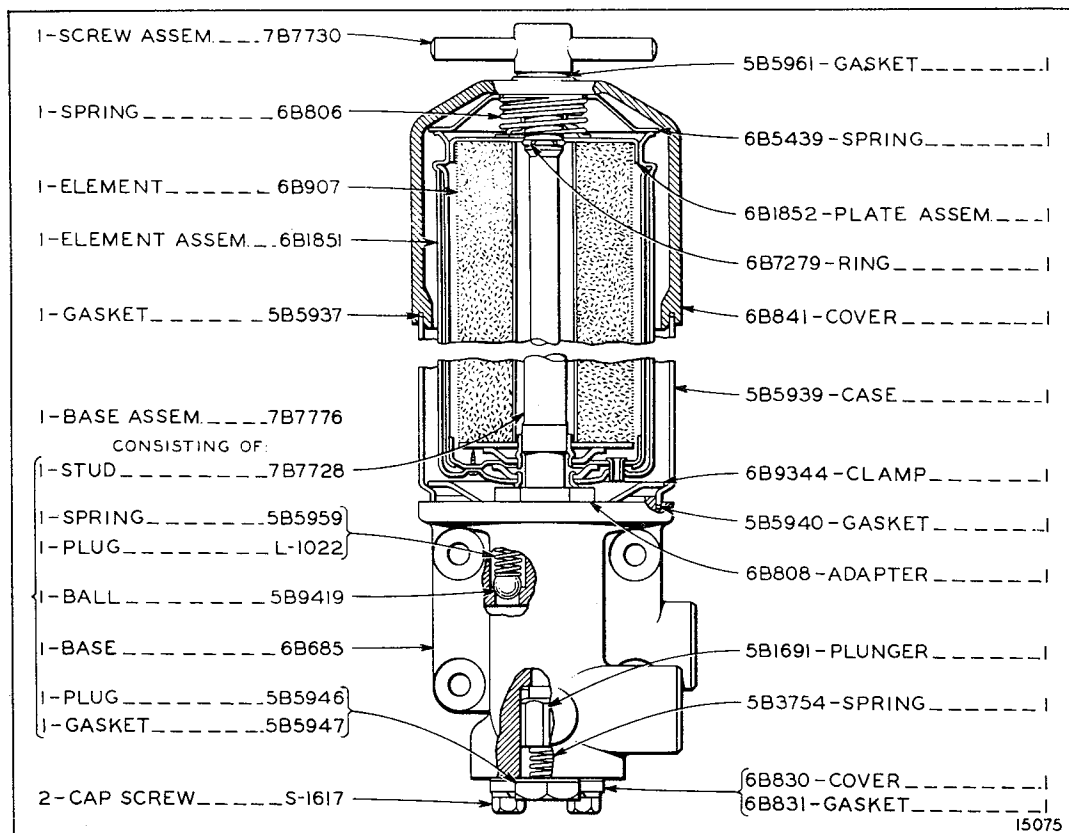


6B1884 OIL FILTER
Serial No. 7J773 to 7J1276 Incl.

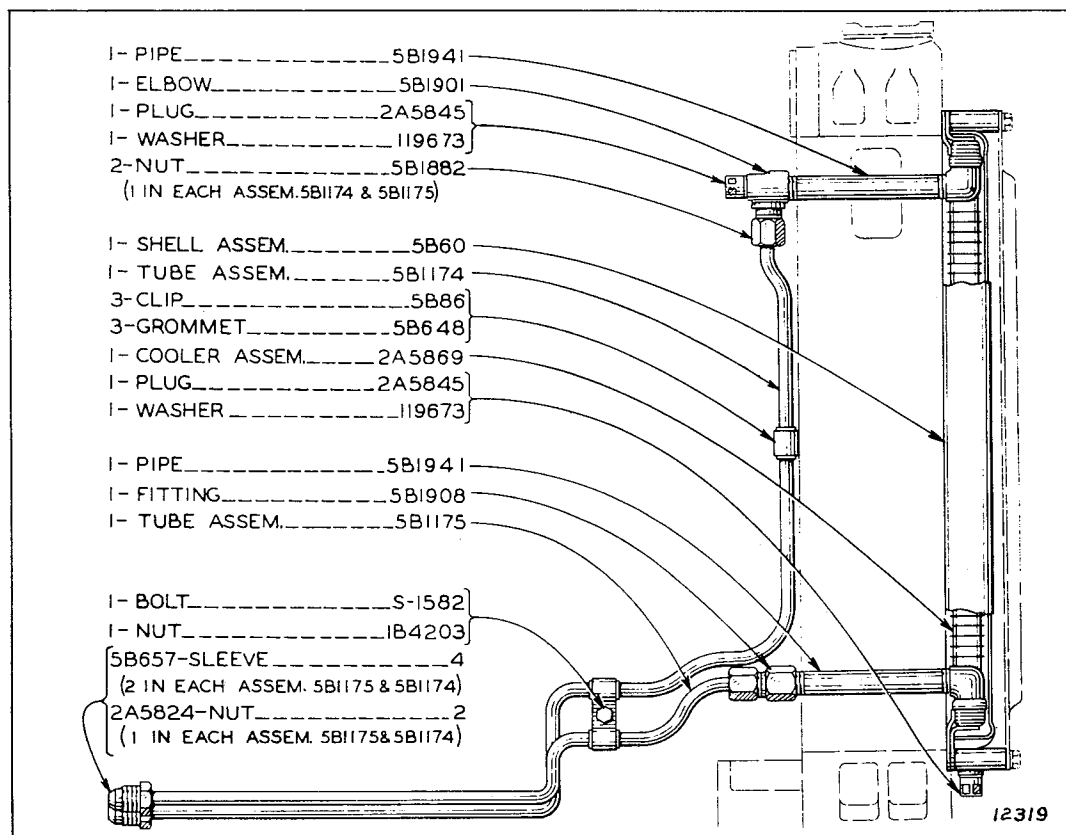


6B7822 OIL FILTER
Serial No. 7J1277 to 7J3818 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



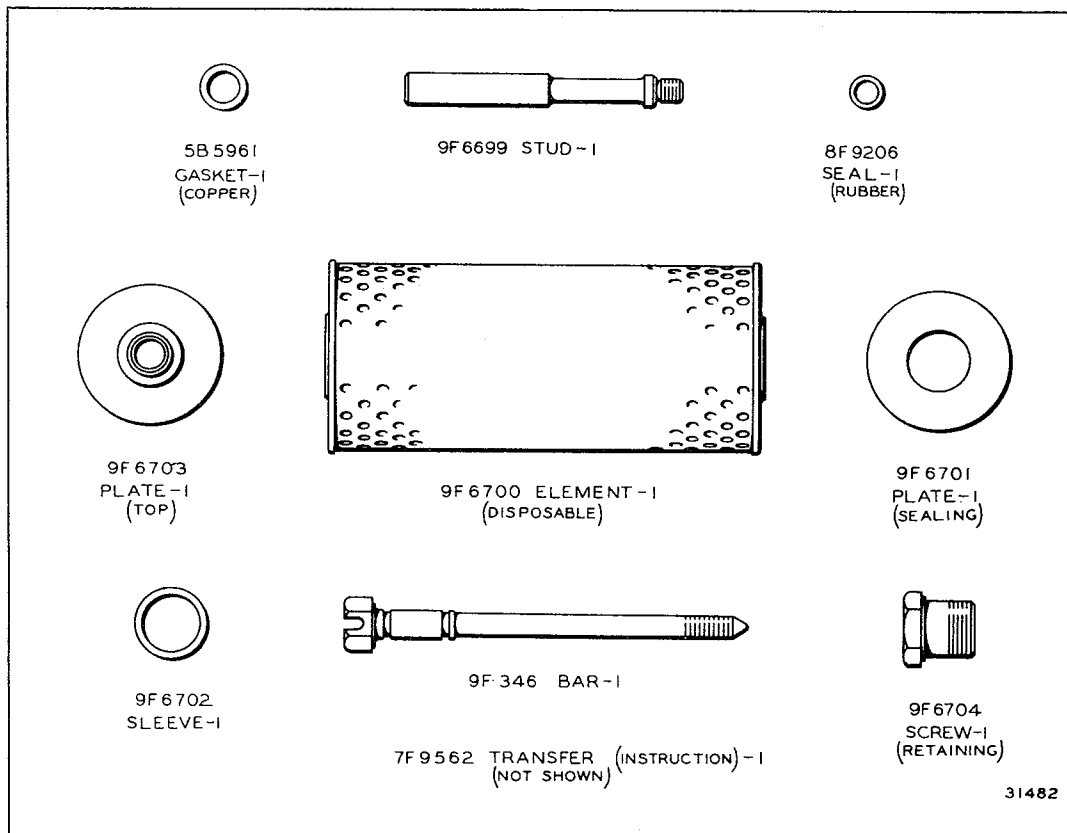
7B775 OIL FILTER—By Pass Flow System
Effective with Serial No. 7J3819



OIL COOLER
Serial No. 7J1 to 7J73 Incl.

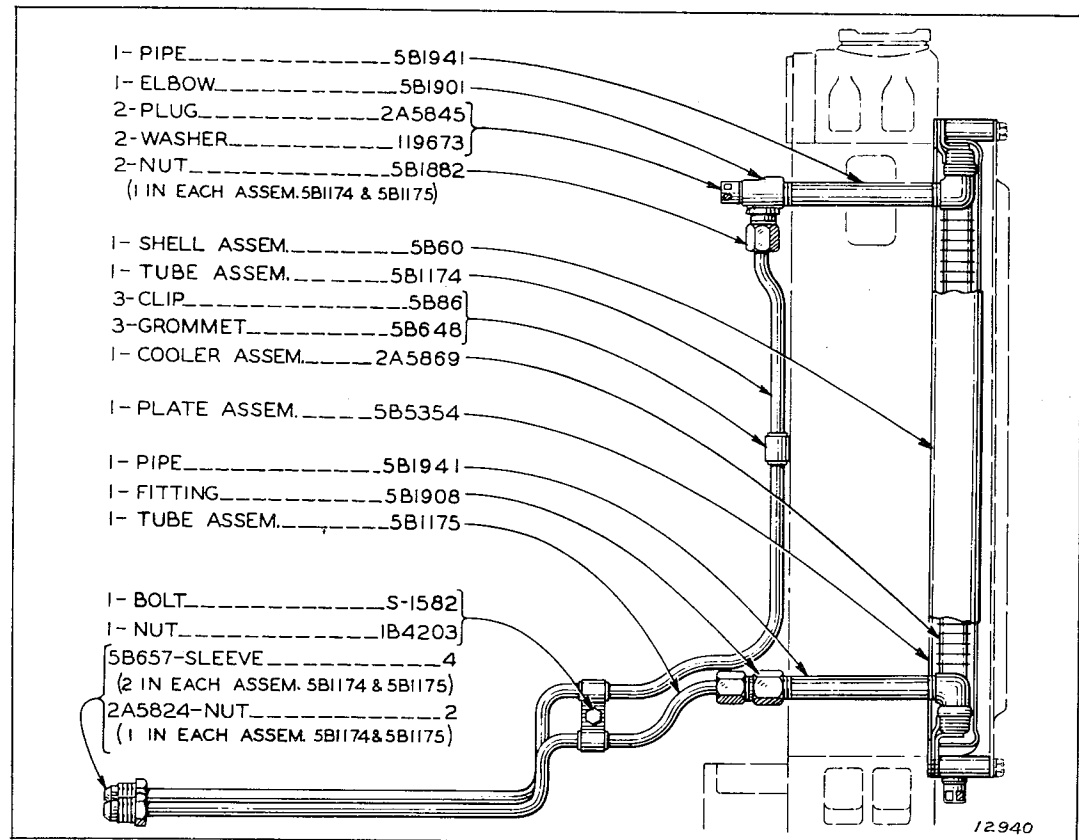
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 46 & 47 IN FORM 8770—
PARTS CATALOG FOR D4 TRACTOR

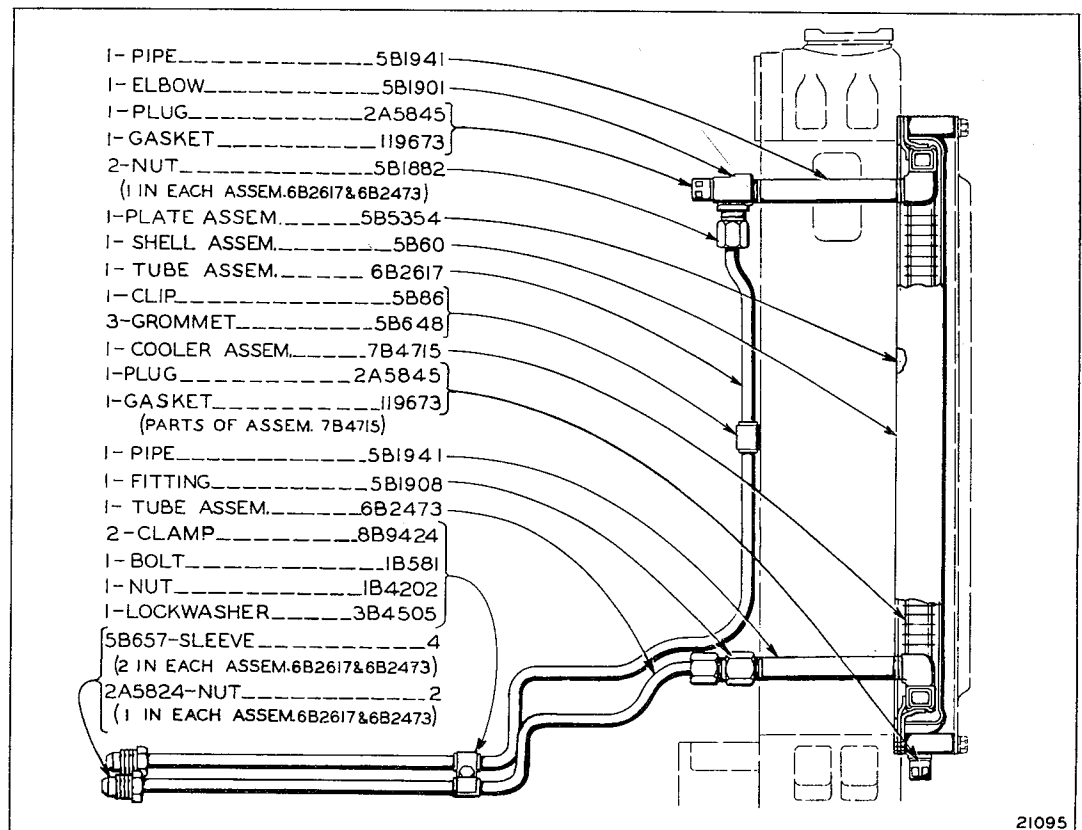


9F6430 FULL-FLOW CHANGEOVER GROUP

For use when converting By-Pass Flow System to Full-Flow System
on D4 Tractors having Serial No. 7J3819 to 7J5103 inclusive

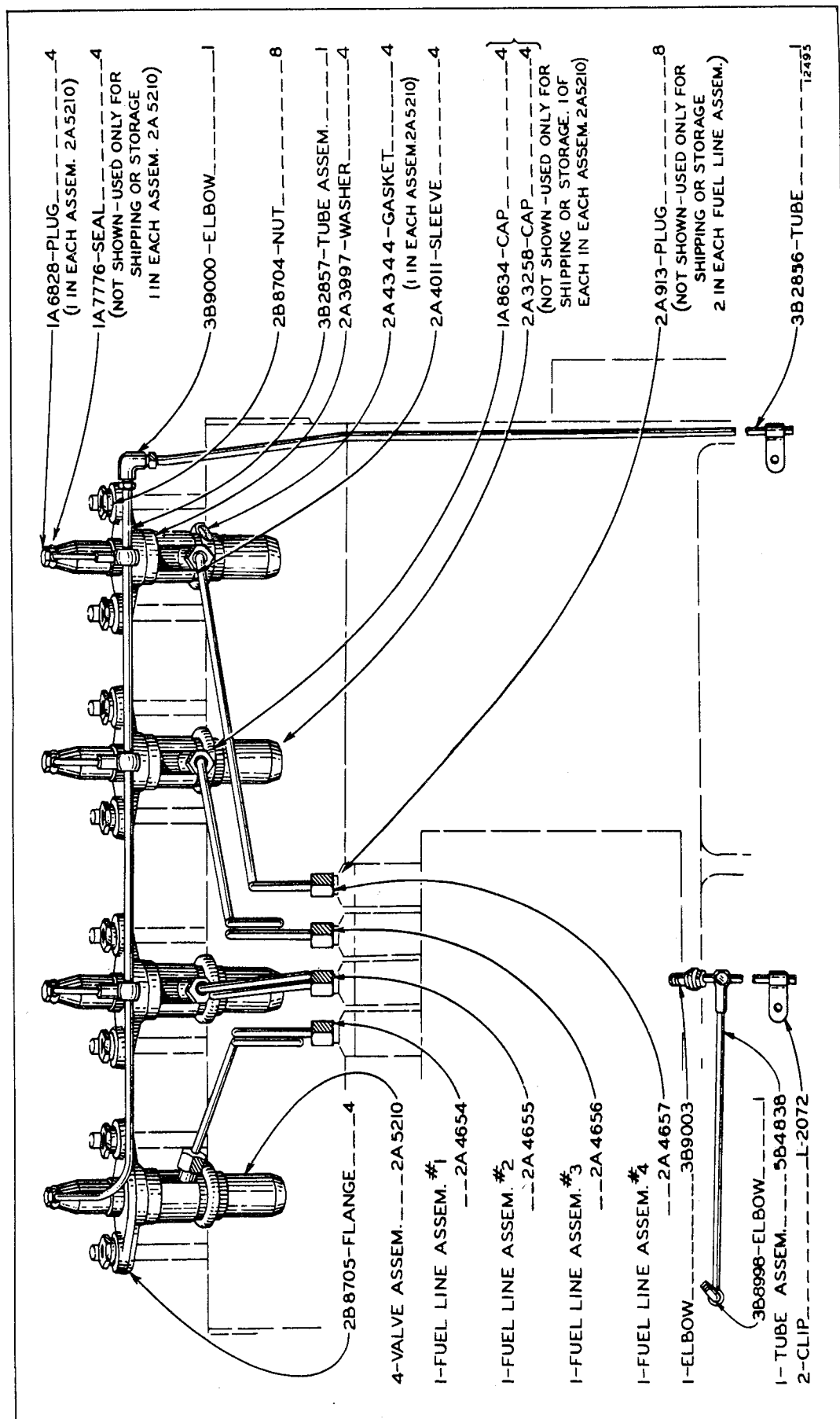


OIL COOLER
 Serial No. 7J74 to 7J772 Incl.



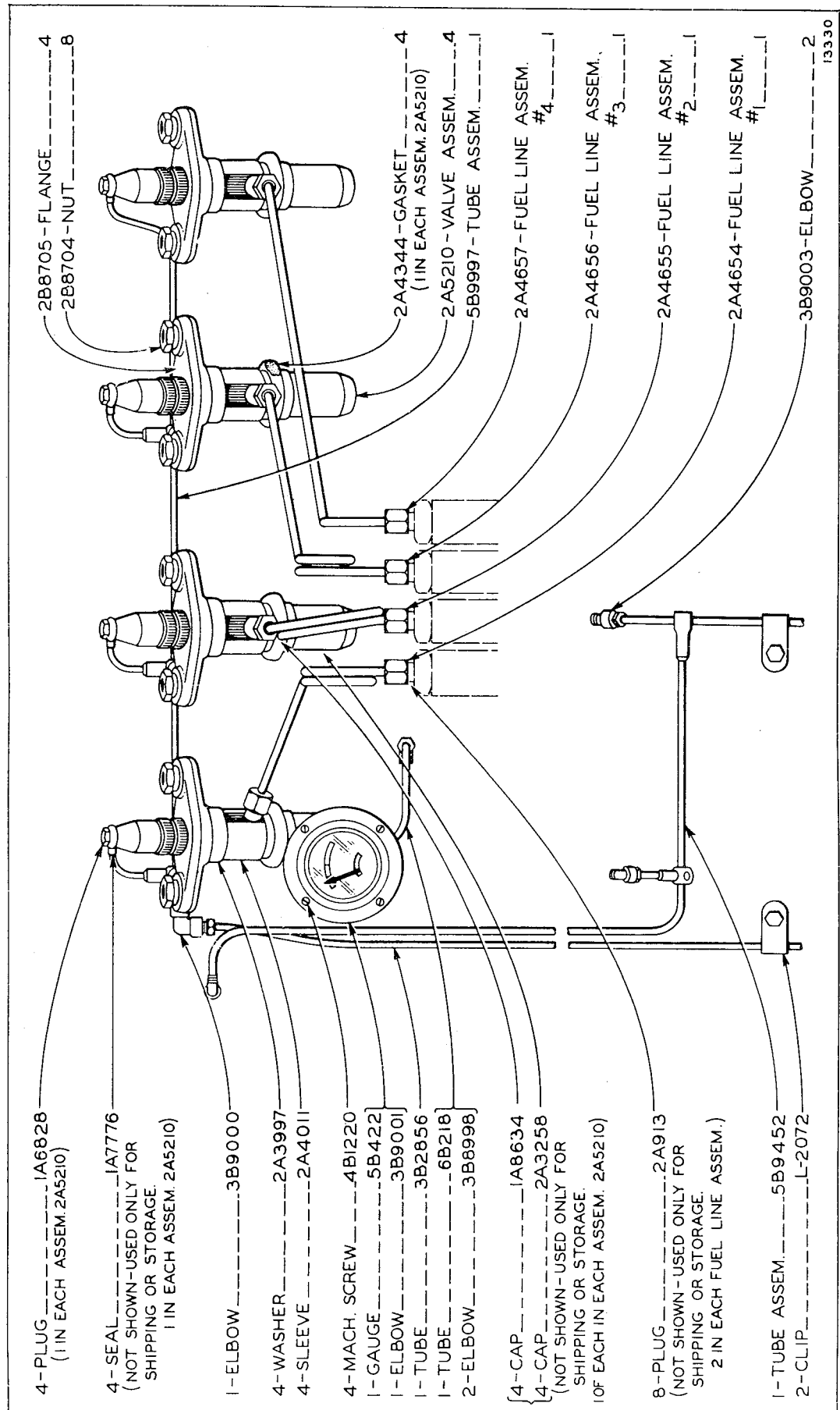
OIL COOLER
 Effective with Serial No. 7J773

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



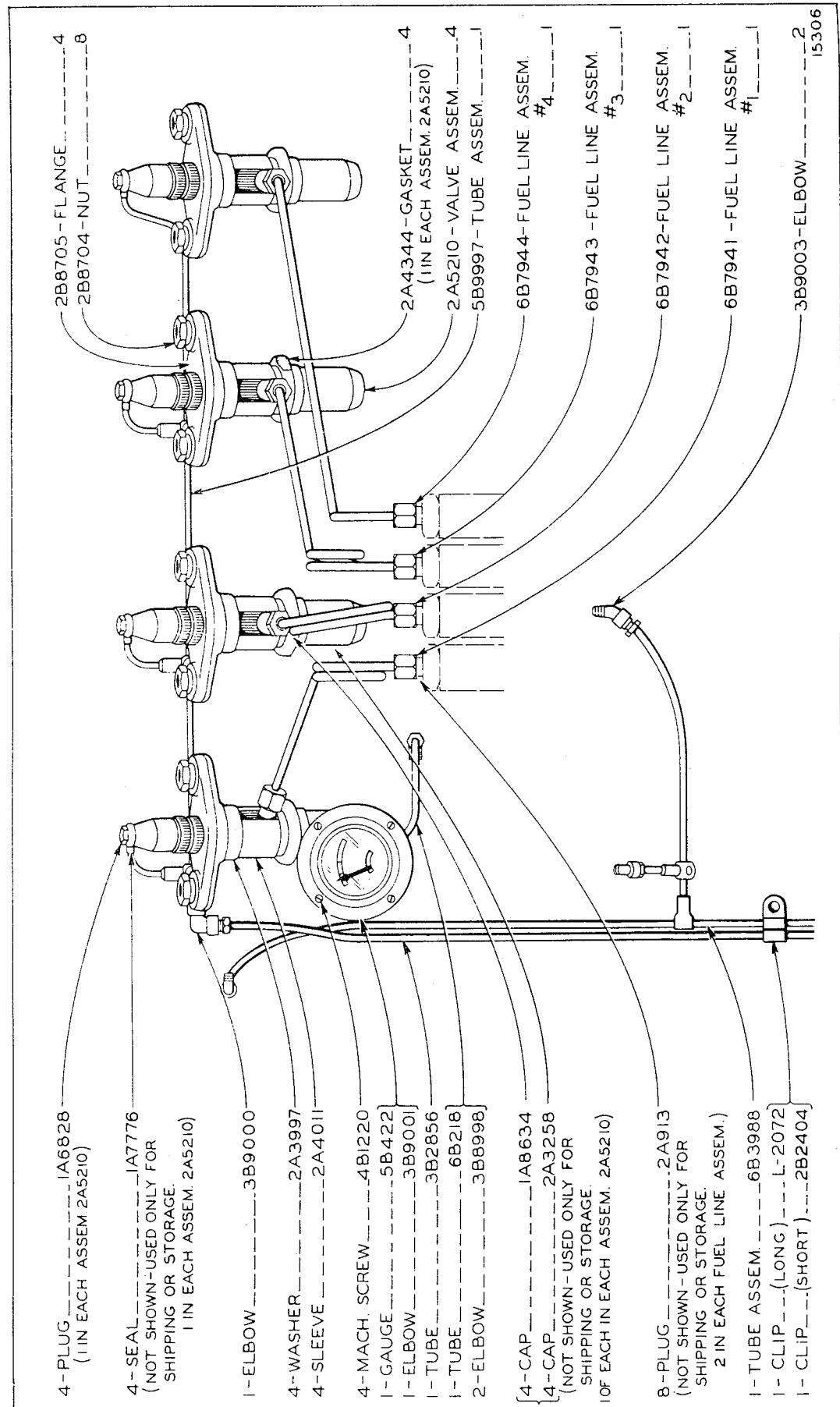
FUEL INJECTION VALVES AND LINES
Serial No. 7J1 to 7J398 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



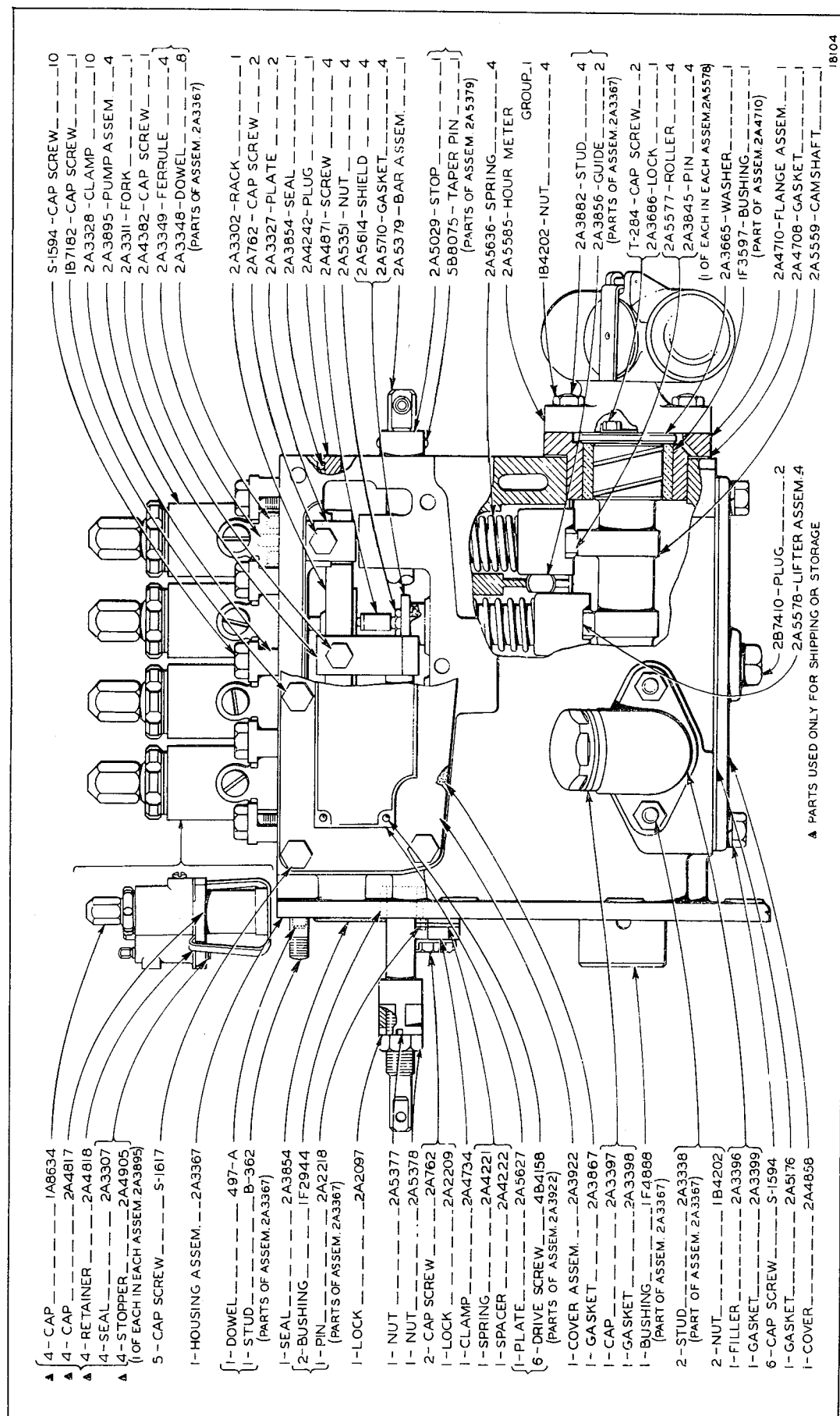
FUEL INJECTION VALVES AND LINES
Serial No. 7J399 to 7J635 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL INJECTION VALVES AND LINES
Effective with Serial No. 7J636

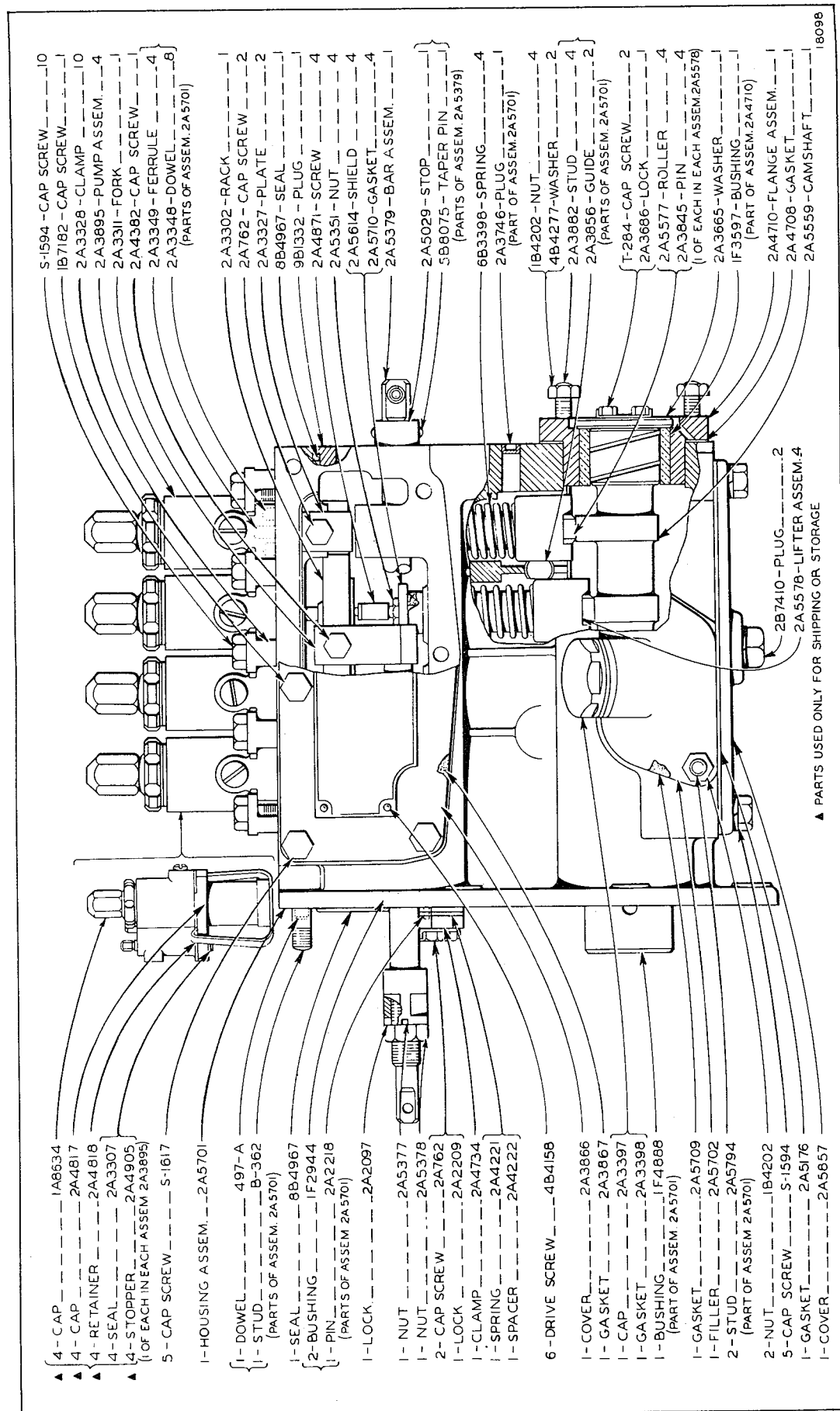
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL PUMP HOUSING

Serial No. 7J1 to 7J818 Incl.

Fuel Pump Housing Serial No. 7P5469 to 7P13755 Incl.
Serial No. 7P110 to 7P818 Incl.

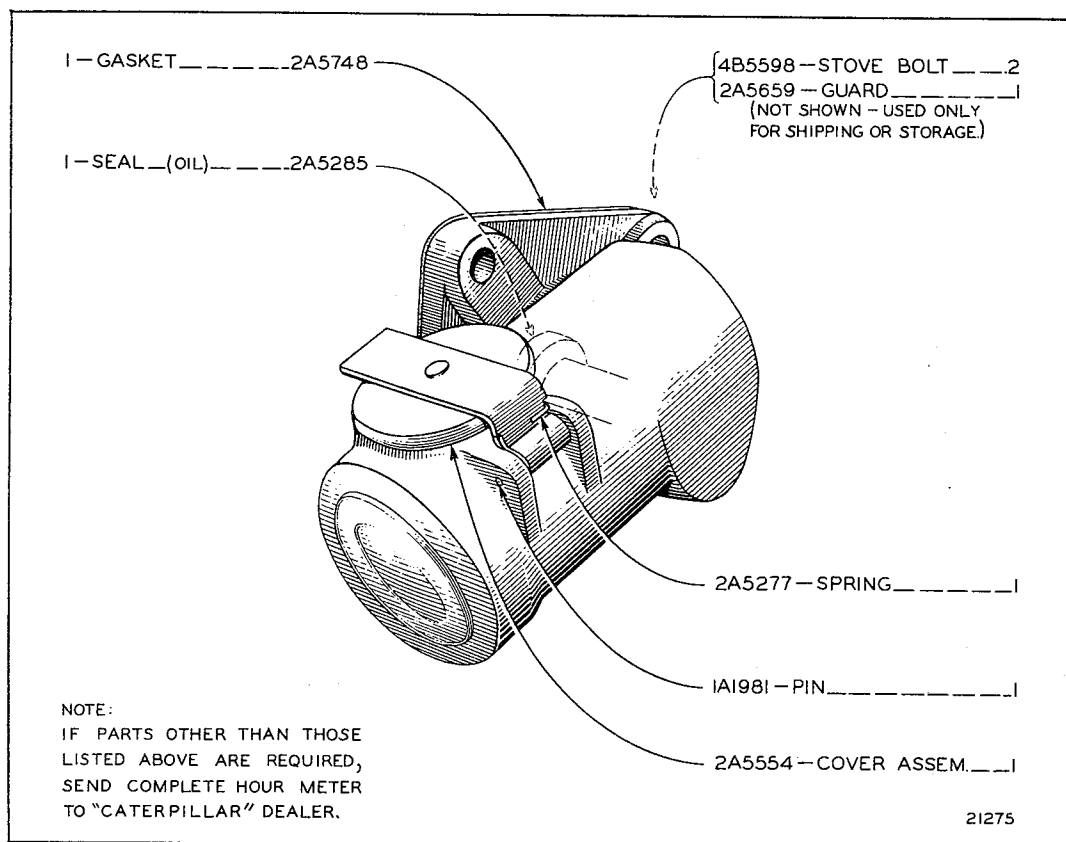


FUEL PUMP HOUSING

Effective with Serial No. 7J819

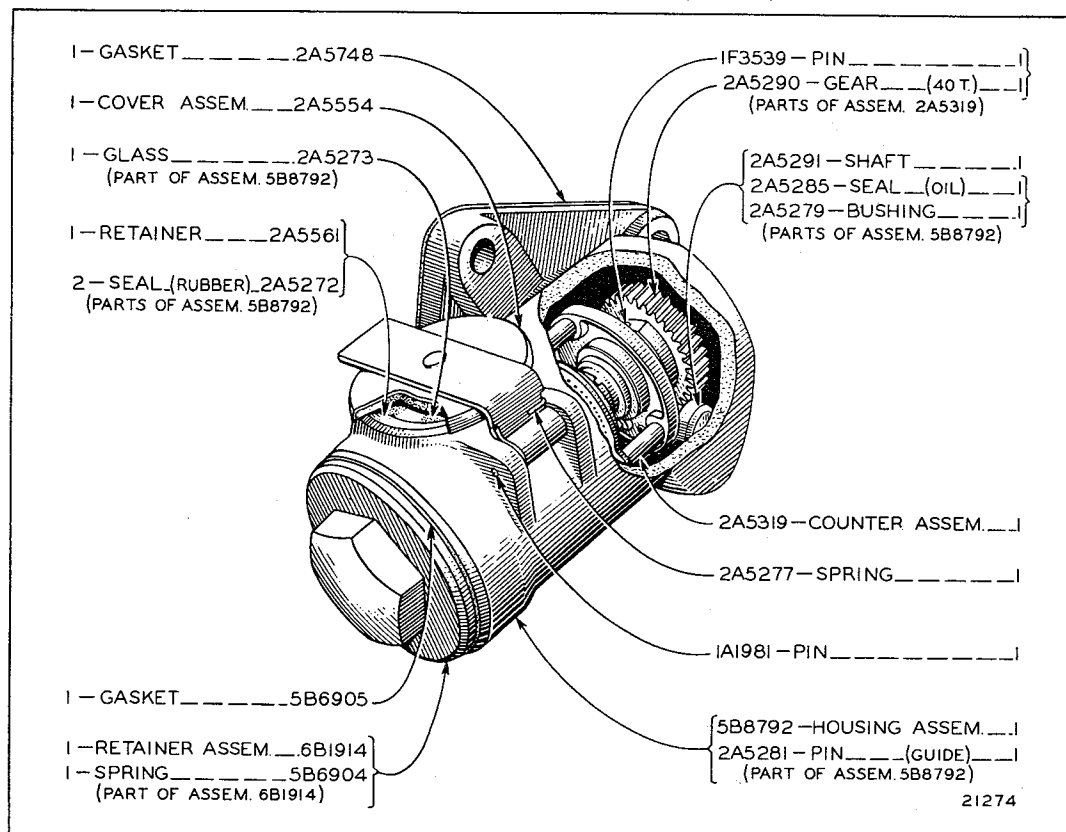
Fuel Pump Housing Serial No. 7P13756 & Up

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

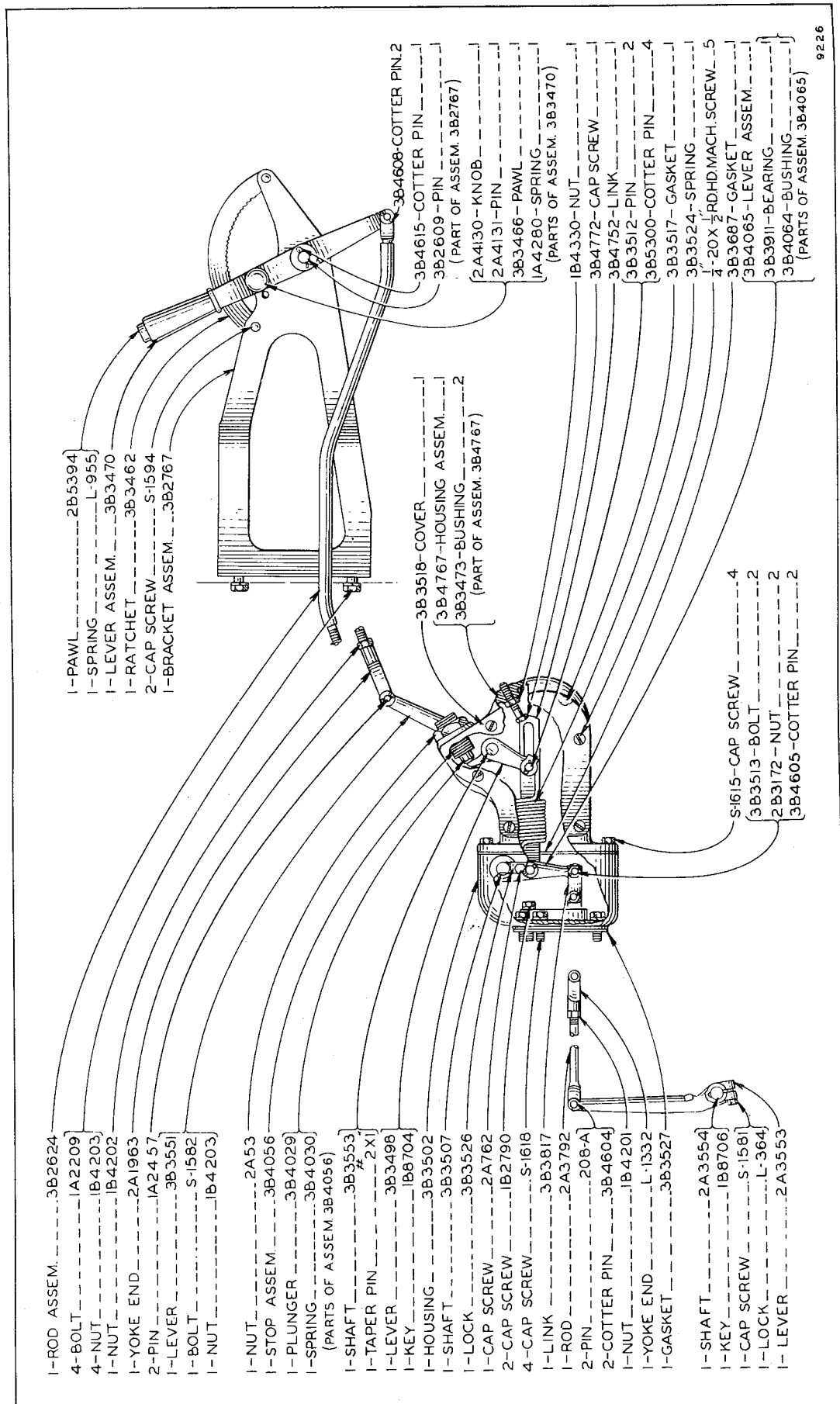
**2A5585 HOUR METER GROUP**

Serial No. 7J1 to 7J1512 Incl.

Only separate parts serviced. When complete group is required order 5B8793.

**5B8793 HOUR METER GROUP**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



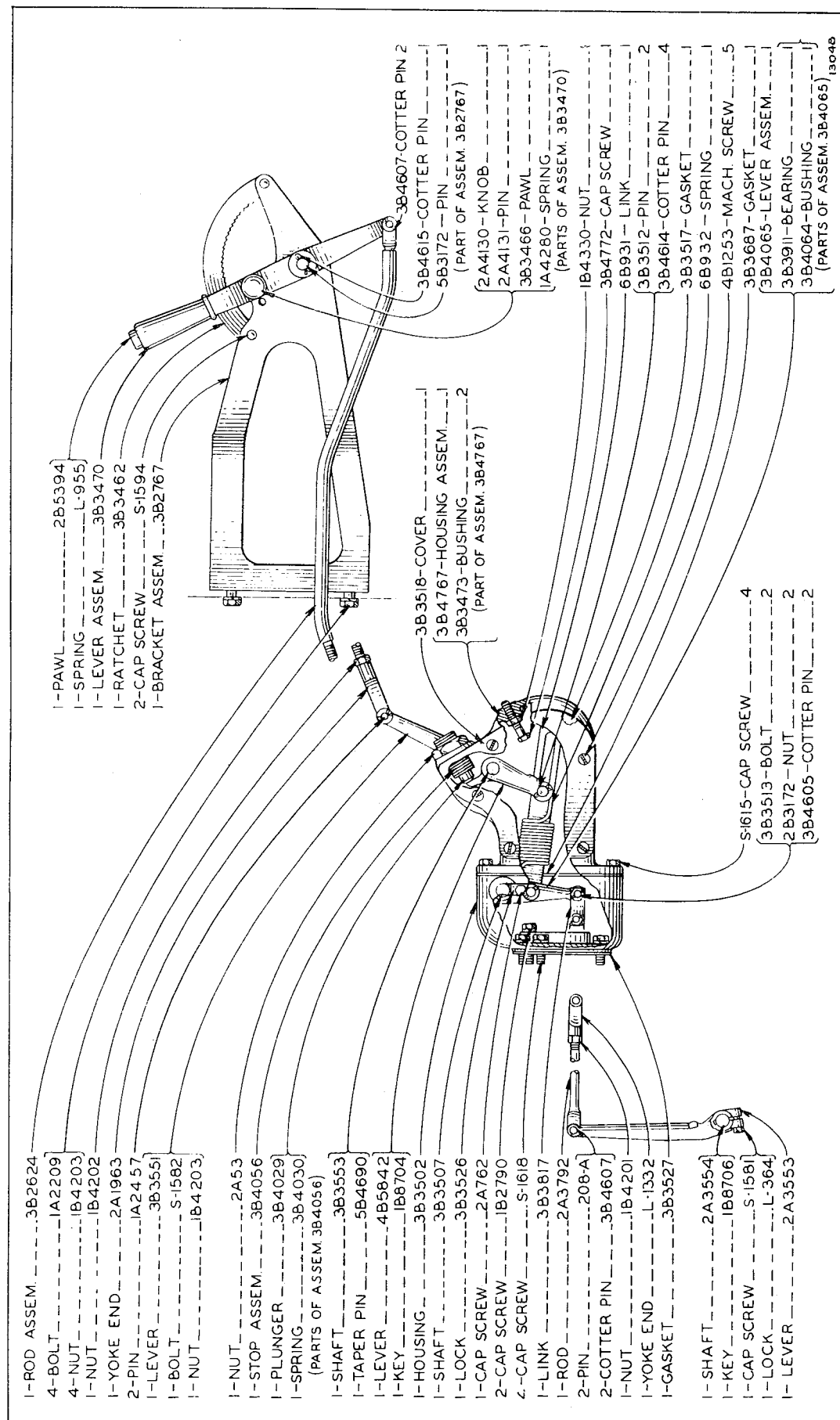
9226

FUEL PUMP AND GOVERNOR CONTROL

Serial No. 7J1 to 7J224 Incl.

Refer also to page 151 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

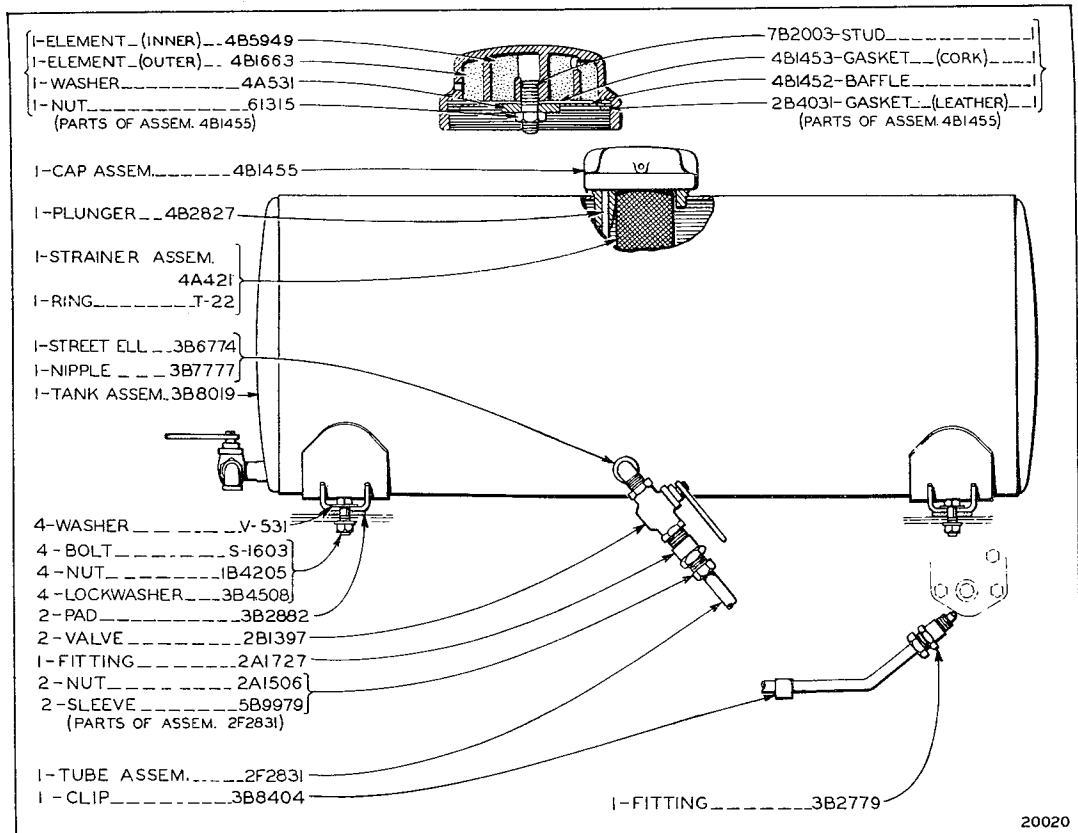


FUEL PUMP AND GOVERNOR CONTROL

Effective with Serial No. 7J225

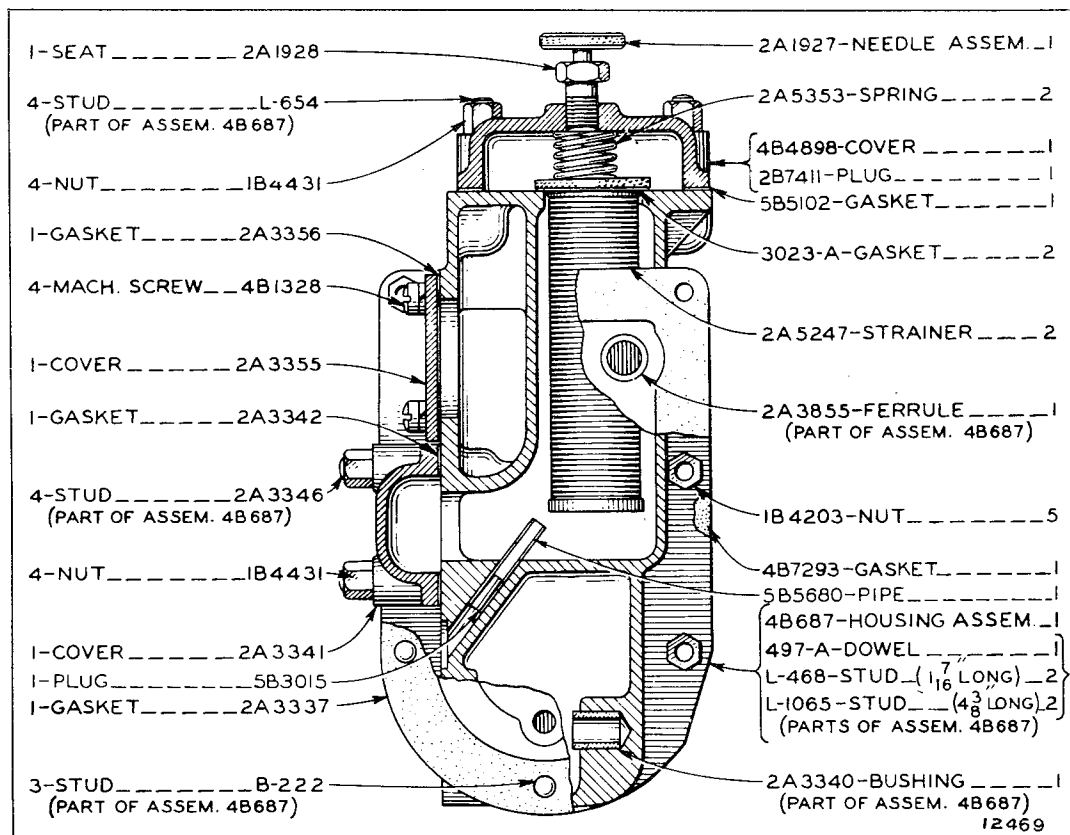
Refer also to page 151 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL SYSTEM

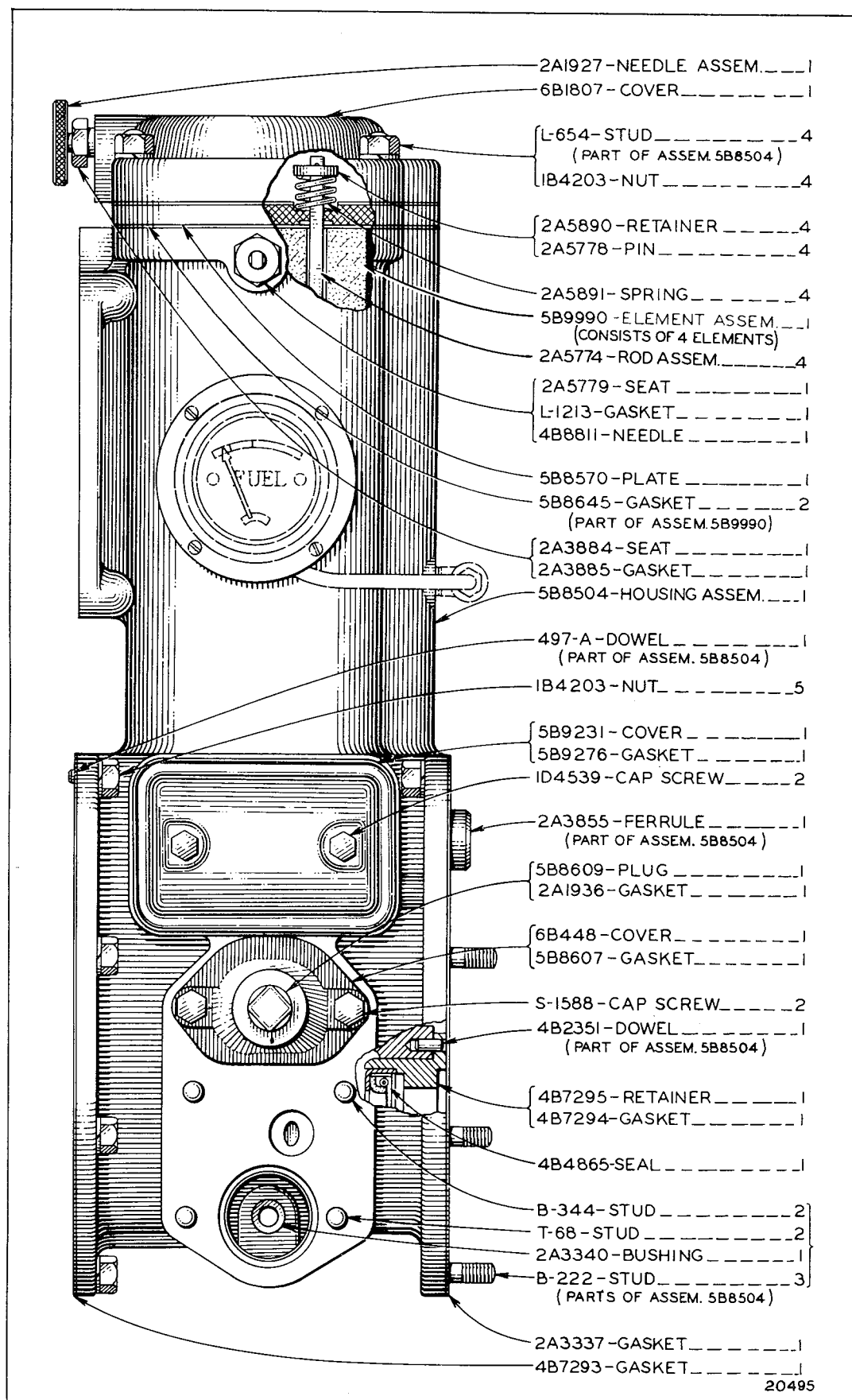
Refer also to pages 153 and 157 for special parts



FUEL FILTER

Serial No. 7J1 to 7J398 Incl.

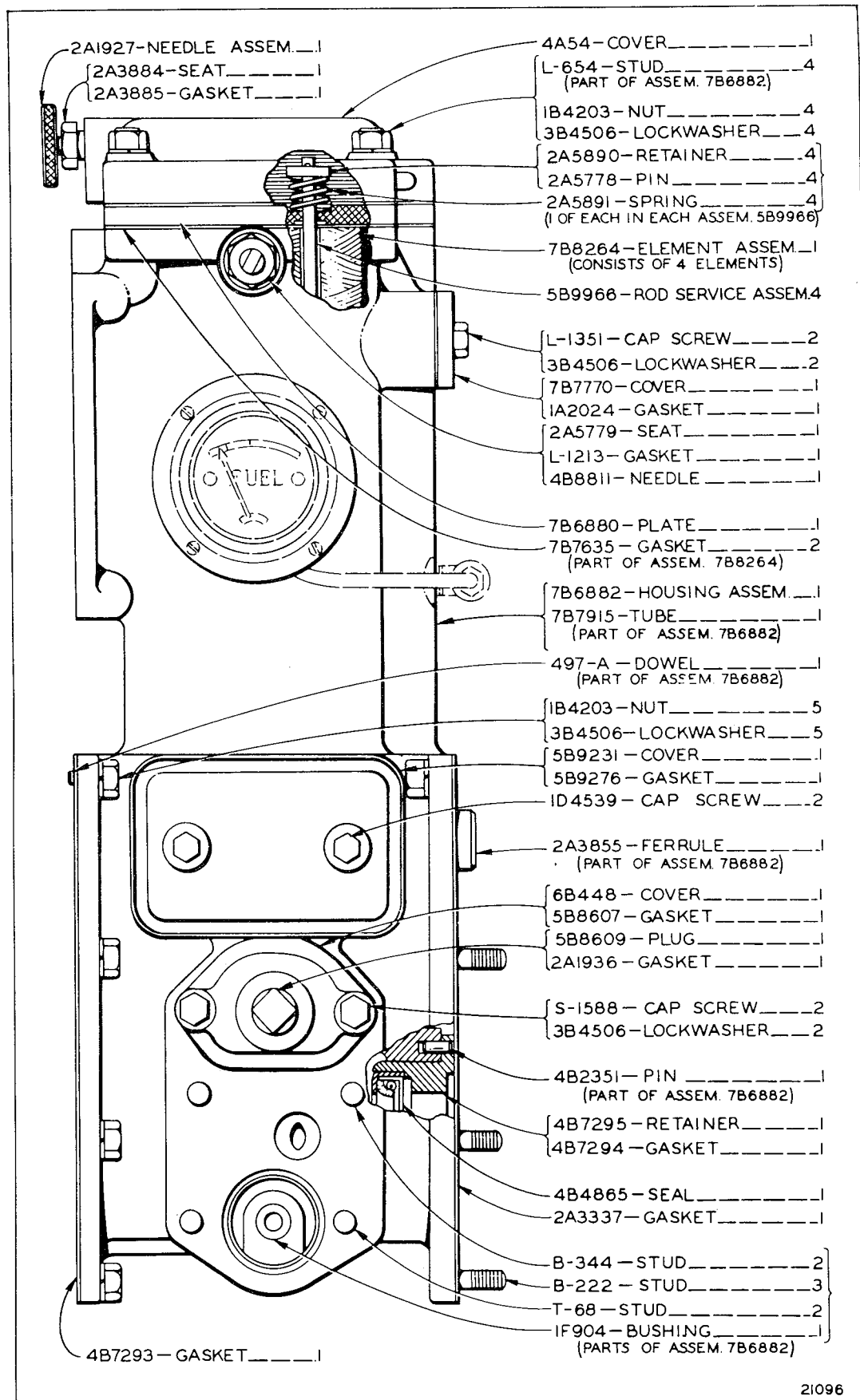
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FUEL FILTER

Serial No. 7J399 to 7J3511 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

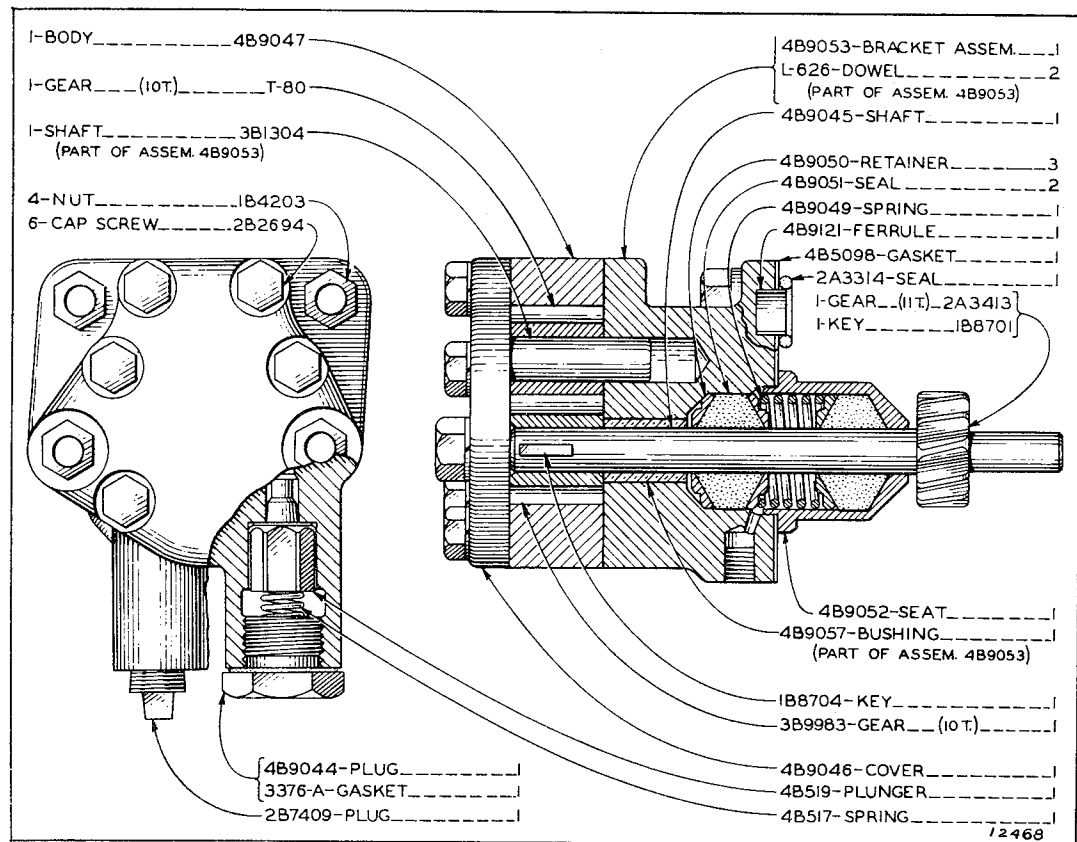


21096

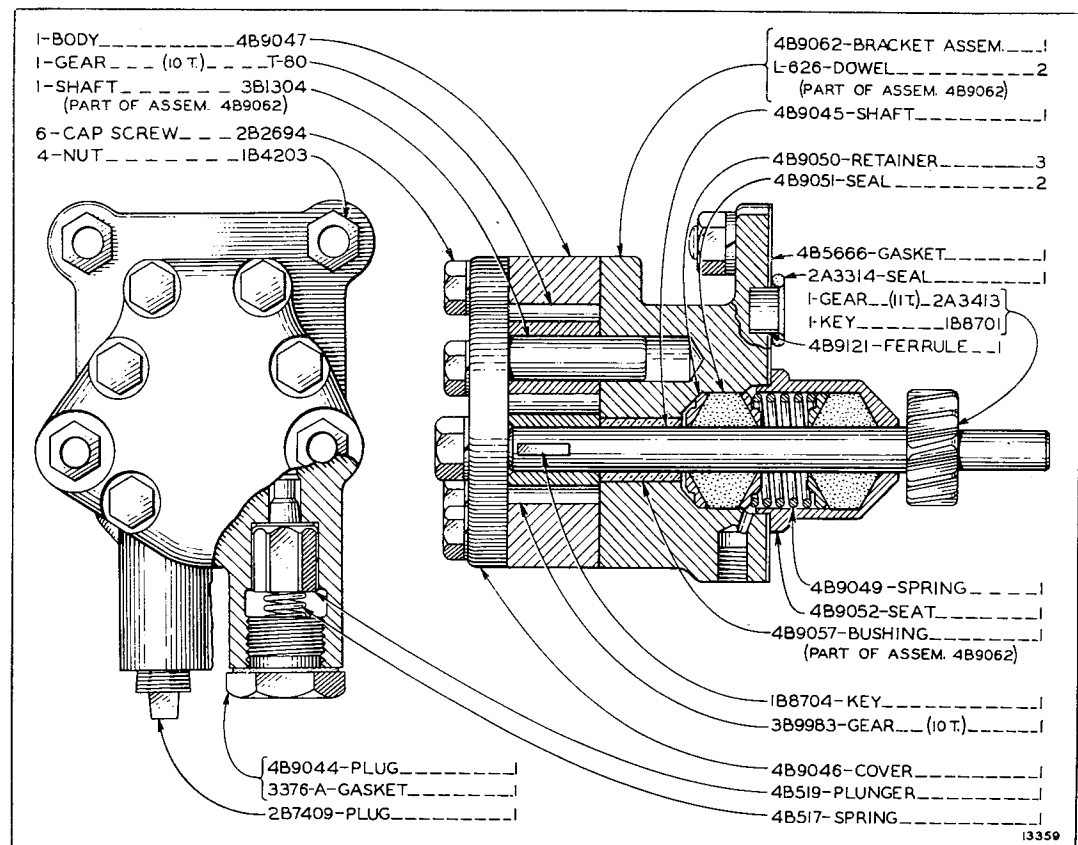
FUEL FILTER

Effective with Serial No. 7J3512

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

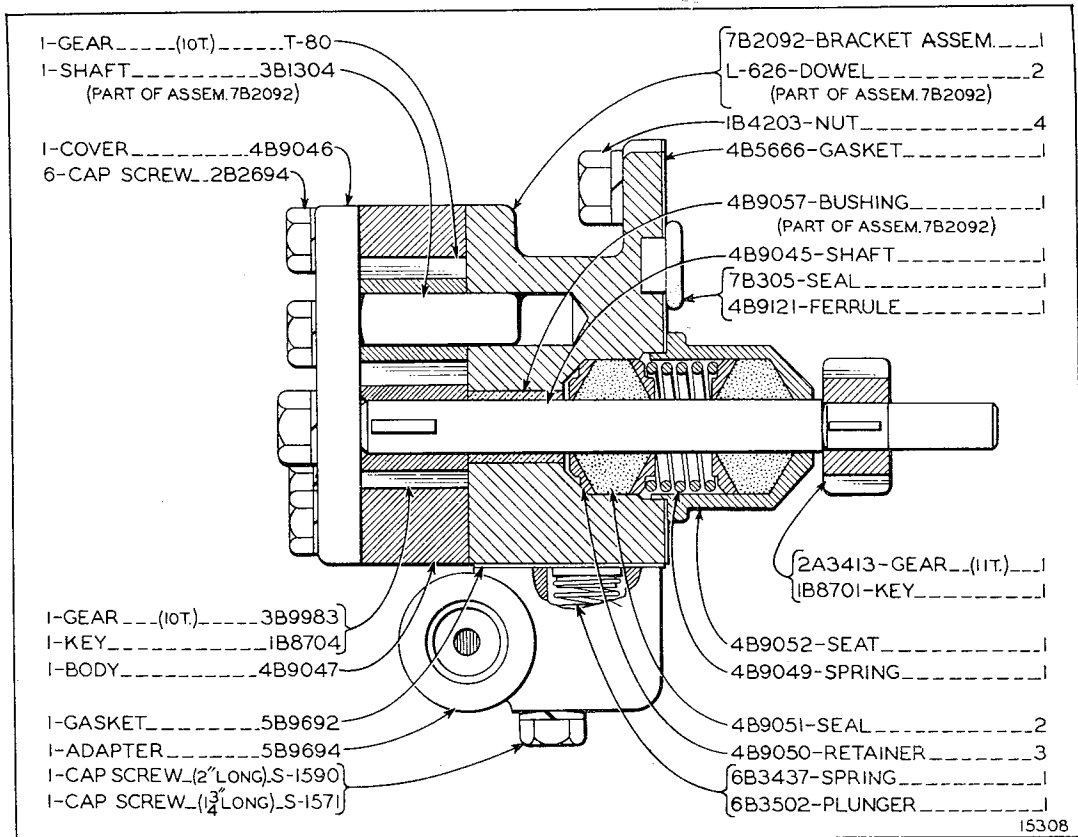
**4B9134 FUEL TRANSFER PUMP GROUP**

Serial No. 7J1 to 7J398 inclusive

**6B1150 FUEL TRANSFER PUMP GROUP**

Serial No. 7J399 to 7J635 inclusive

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

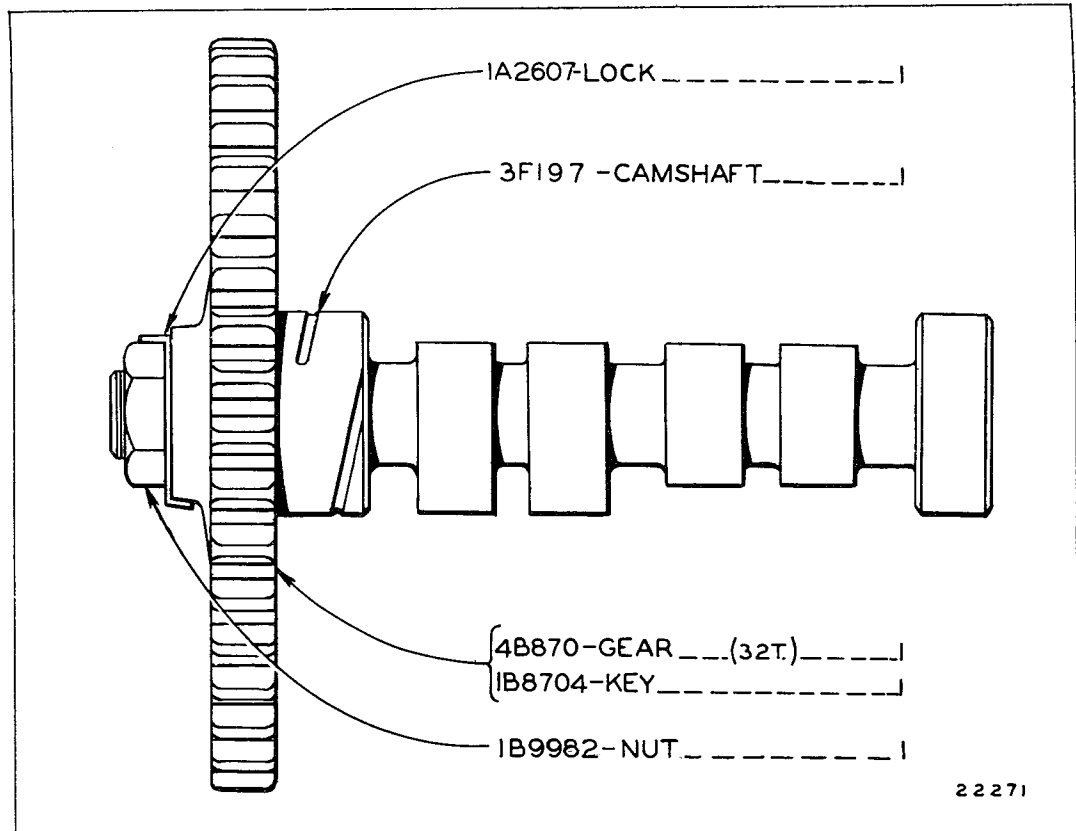
**5B9347 FUEL TRANSFER PUMP GROUP**

Effective with Serial No. 7J636

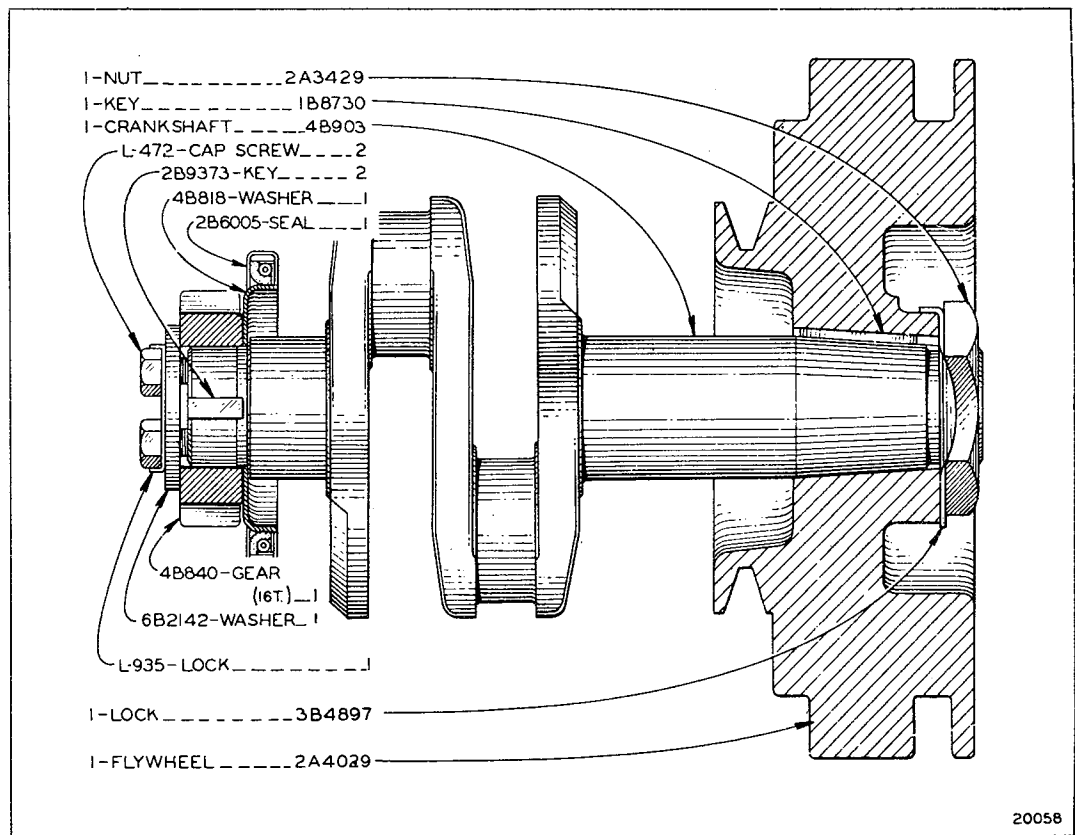
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Starting Engine



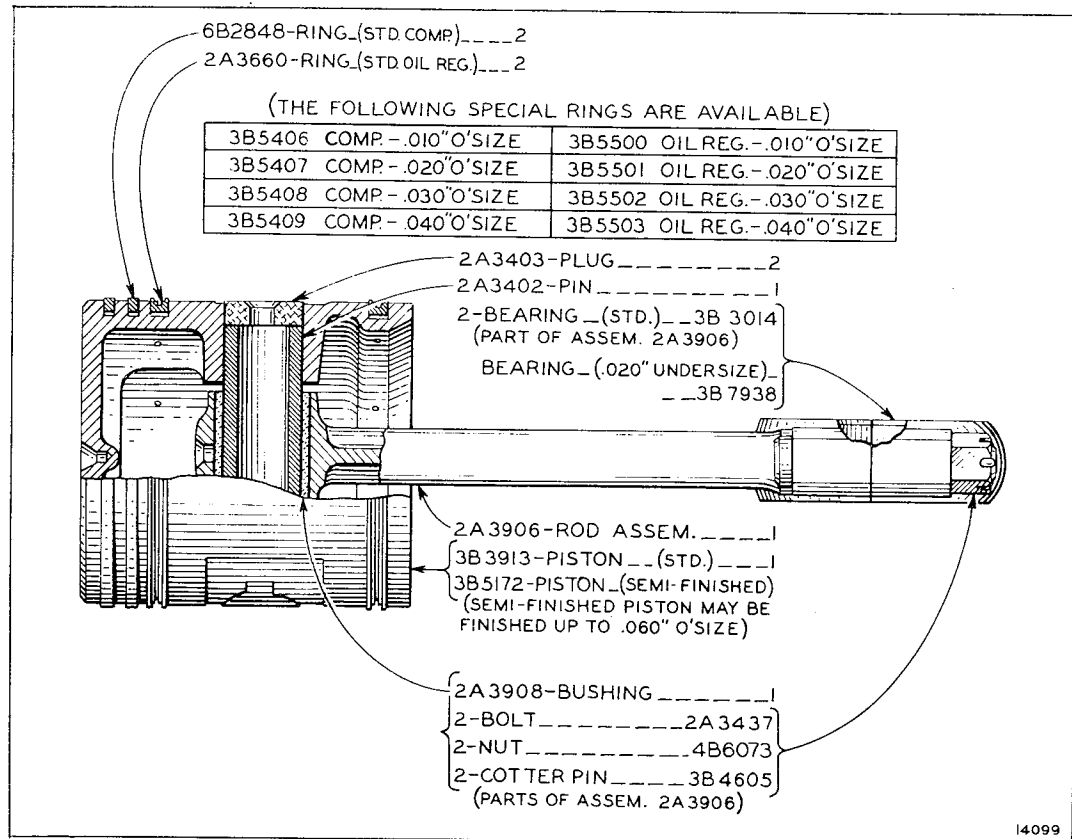


CAMSHAFT

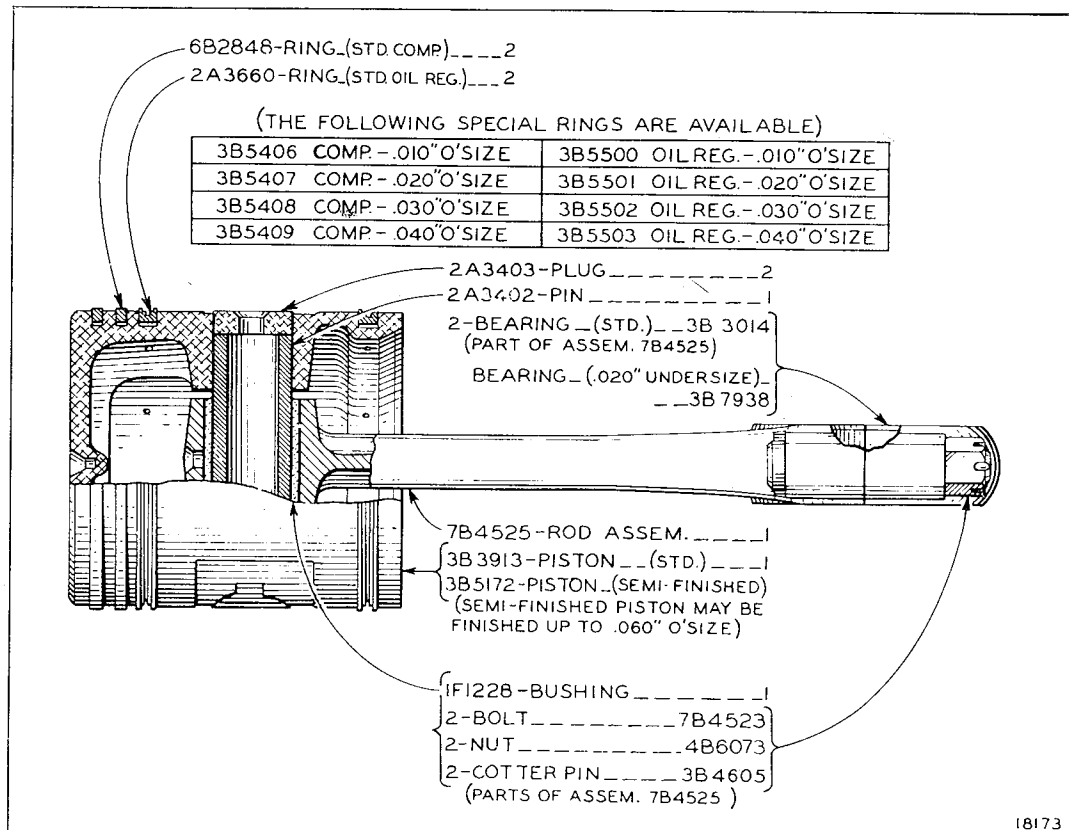


CRANKSHAFT

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

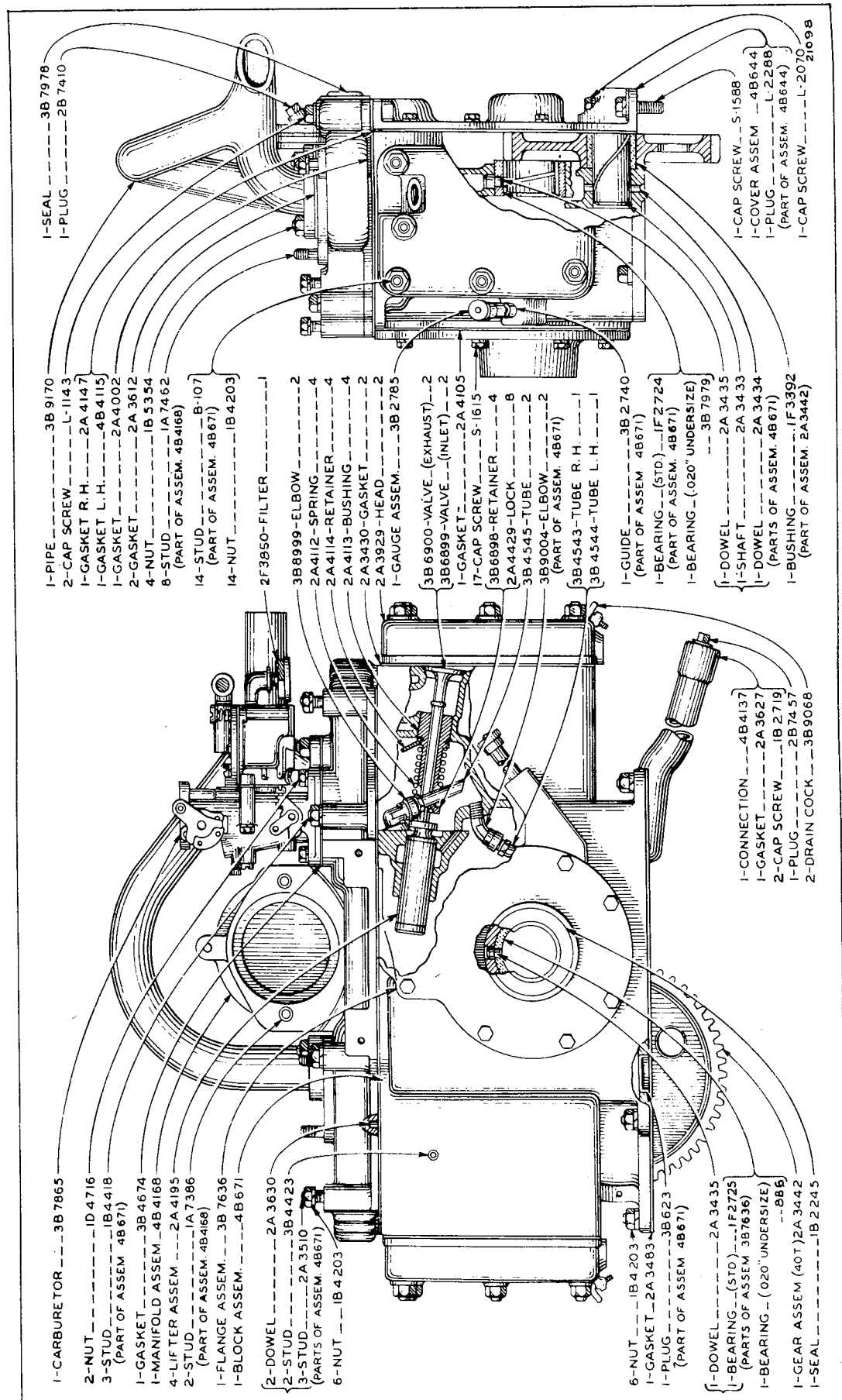


CONNECTING ROD AND PISTON (2 Groups Req'd.)
Serial No. 7J1 to 7J3794 Incl.



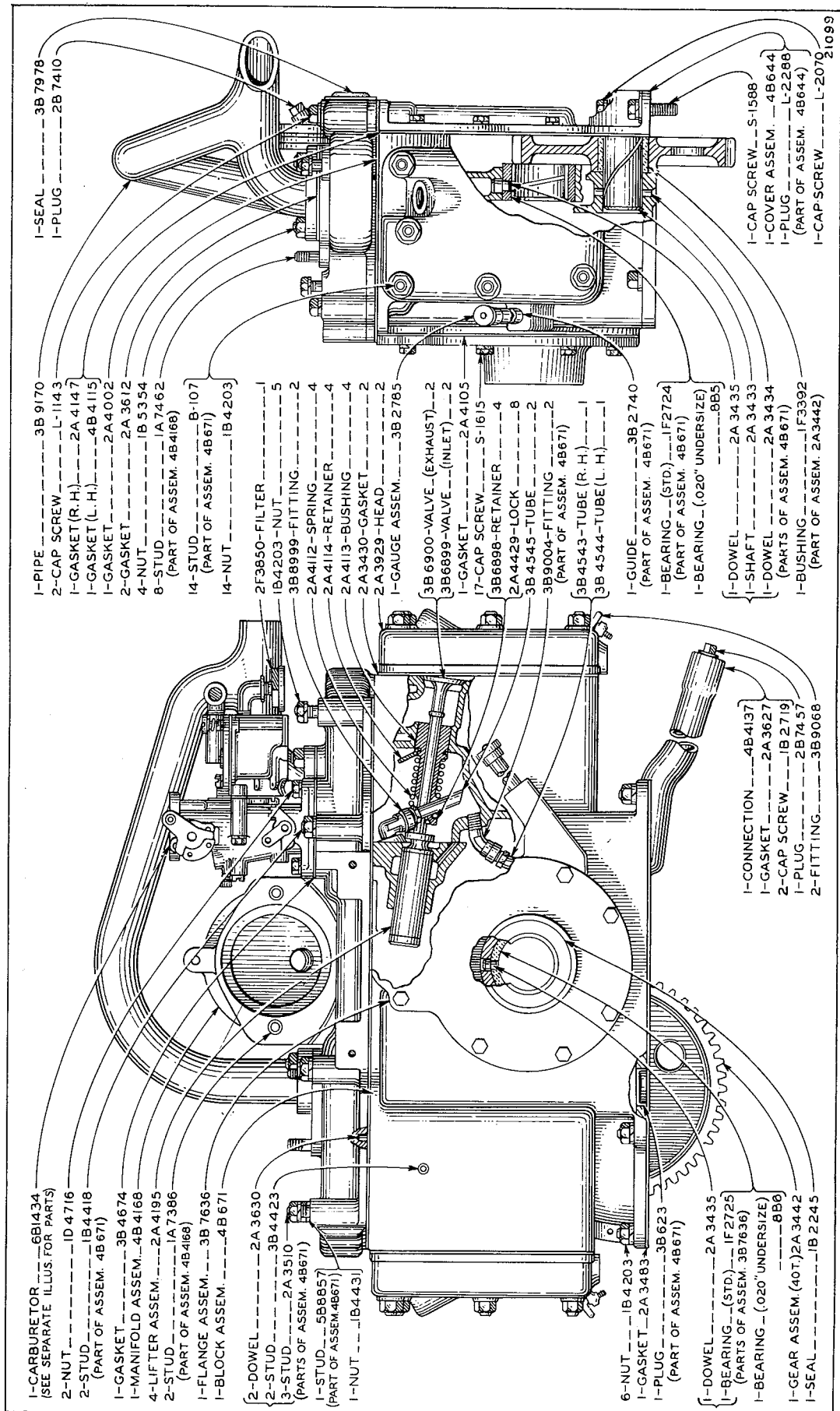
CONNECTING ROD AND PISTON (2 Groups Req'd.)
Effective with Serial No. 7J3795

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



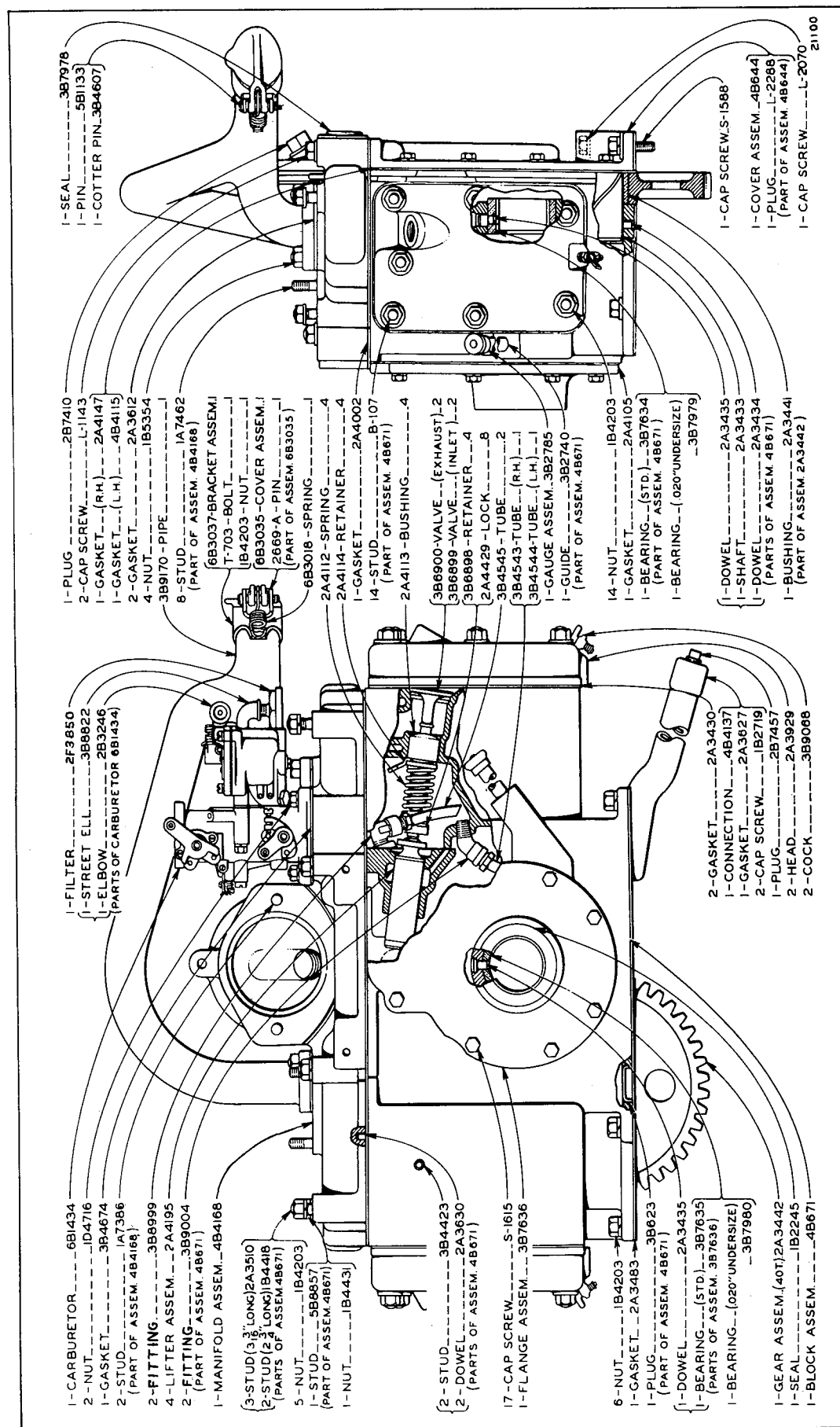
CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

Serial No. 7J1 to 7J149 Incl.



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

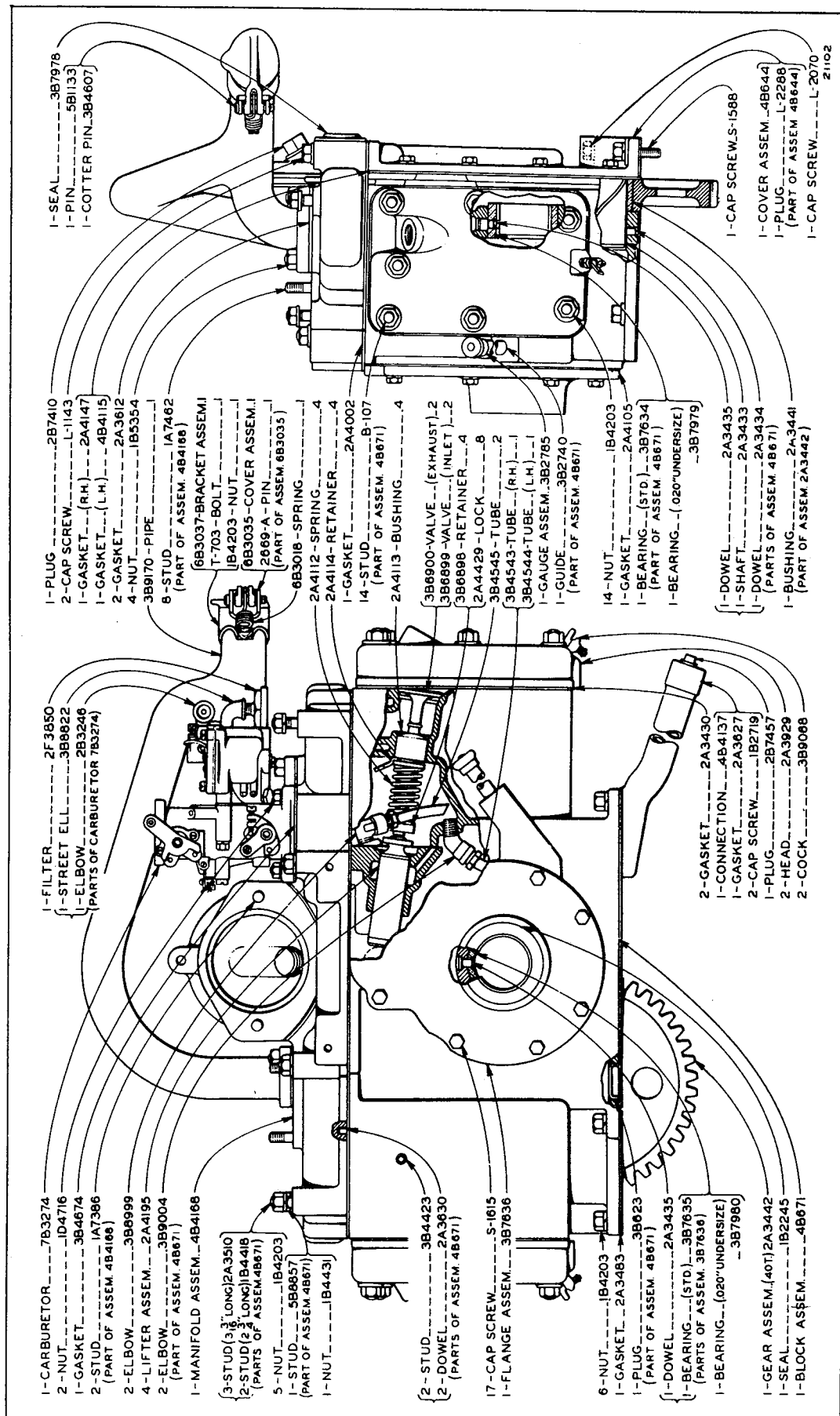
Serial No. 7J150 to 7J944 Incl.



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

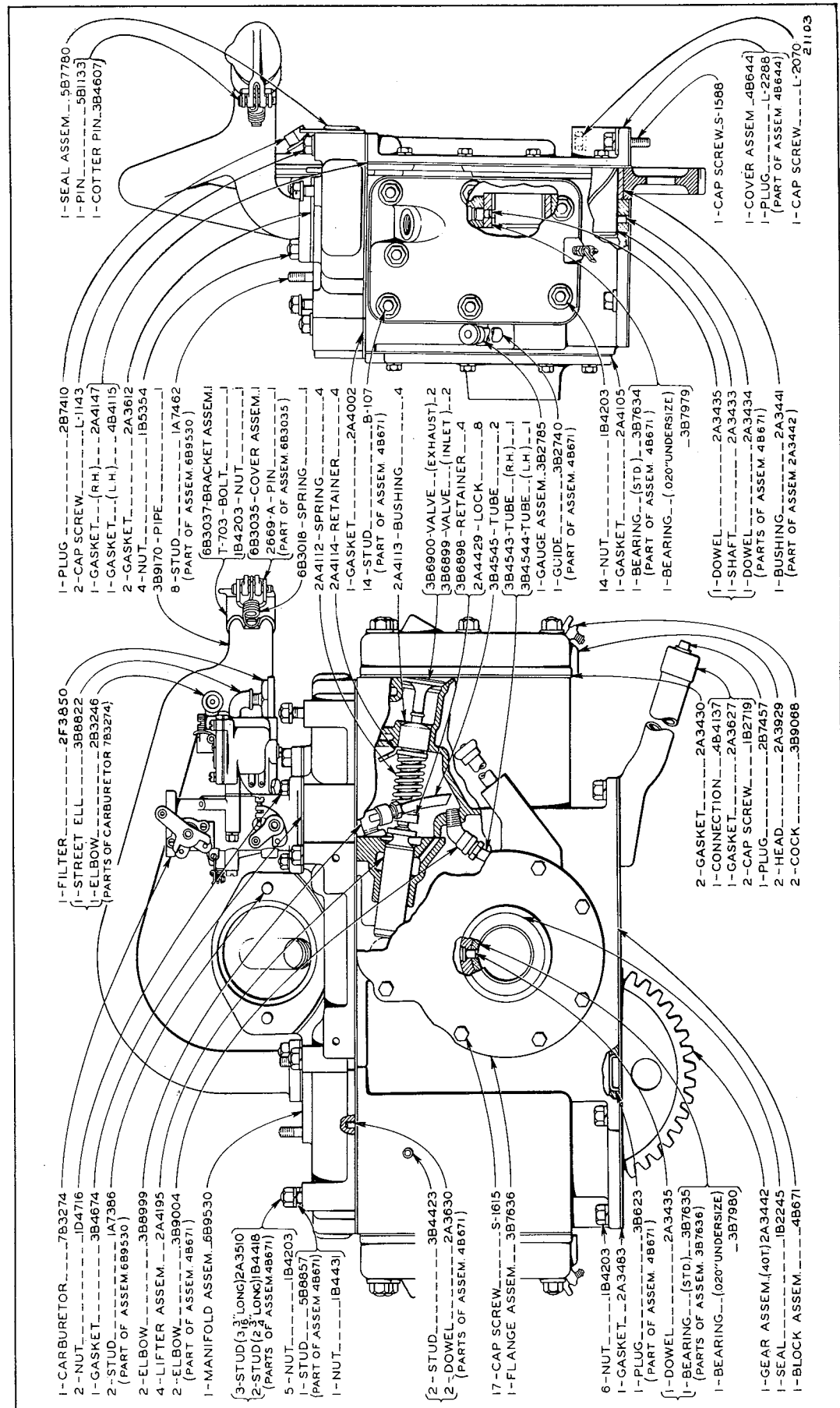
Serial No. 7J945 to 7J2329 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

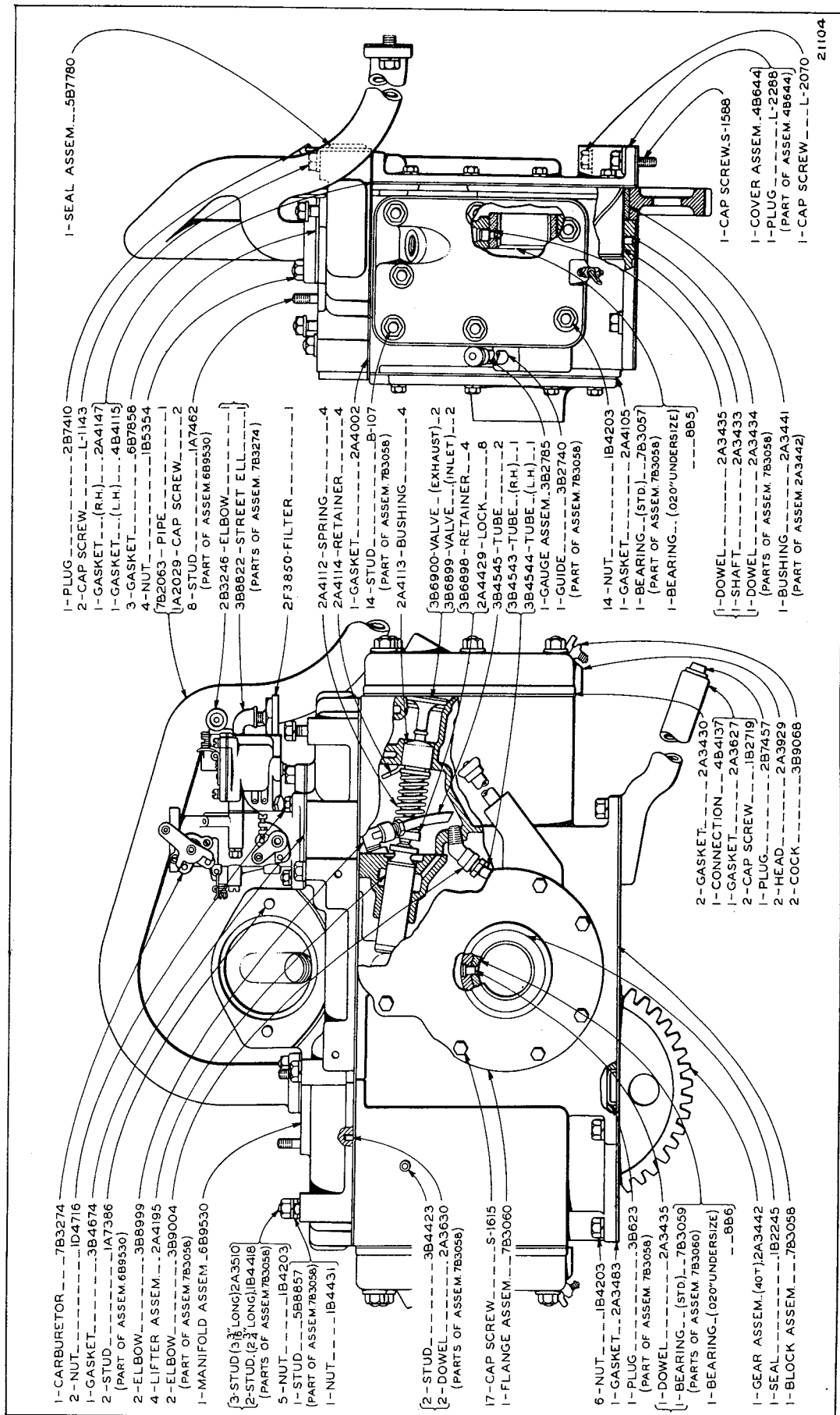
Serial No. 7J2330 to 7J2354 Incl.



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

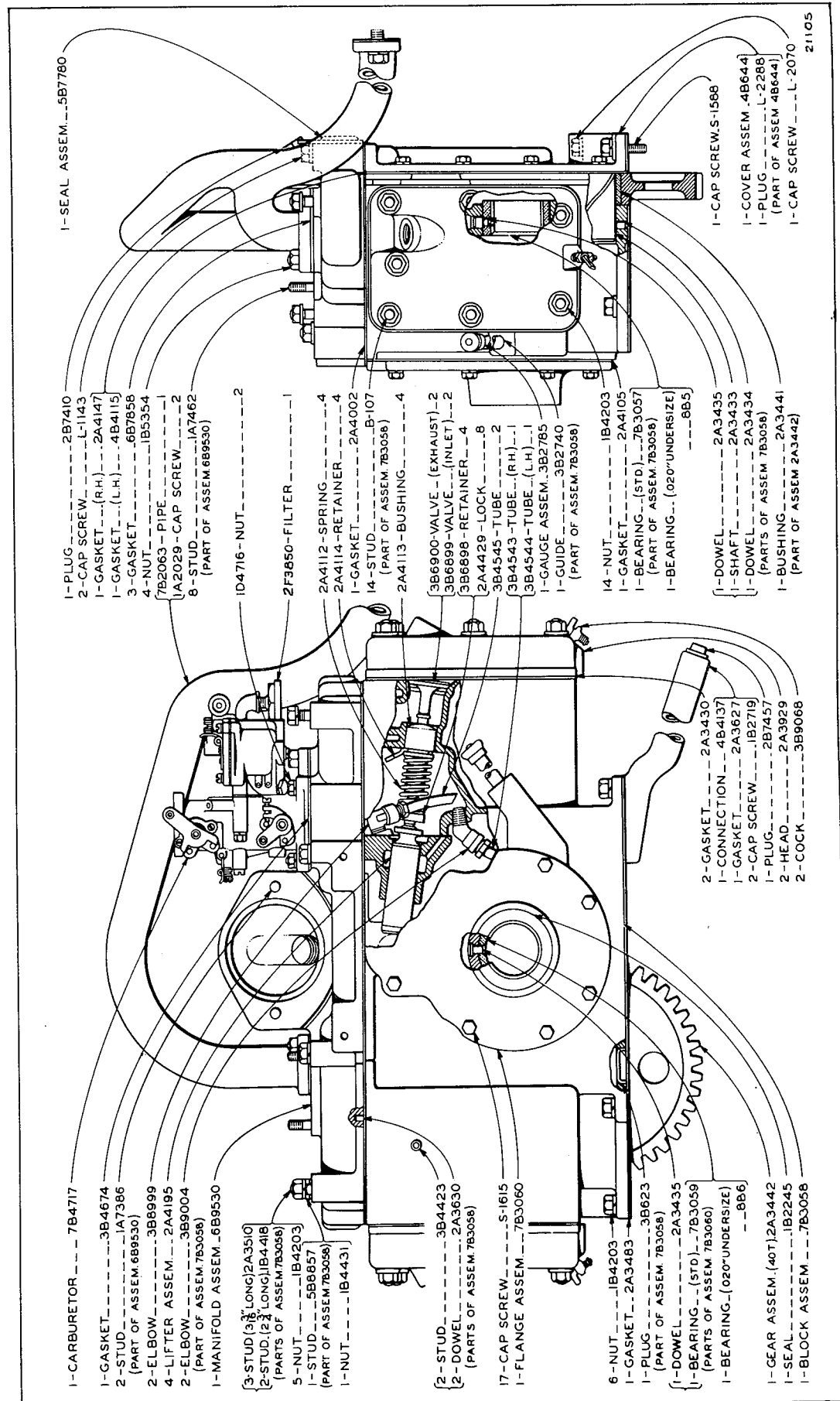
Serial No. 7J2355 to 7J2810 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM
 Serial No. 7J2811 to 7J3253 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

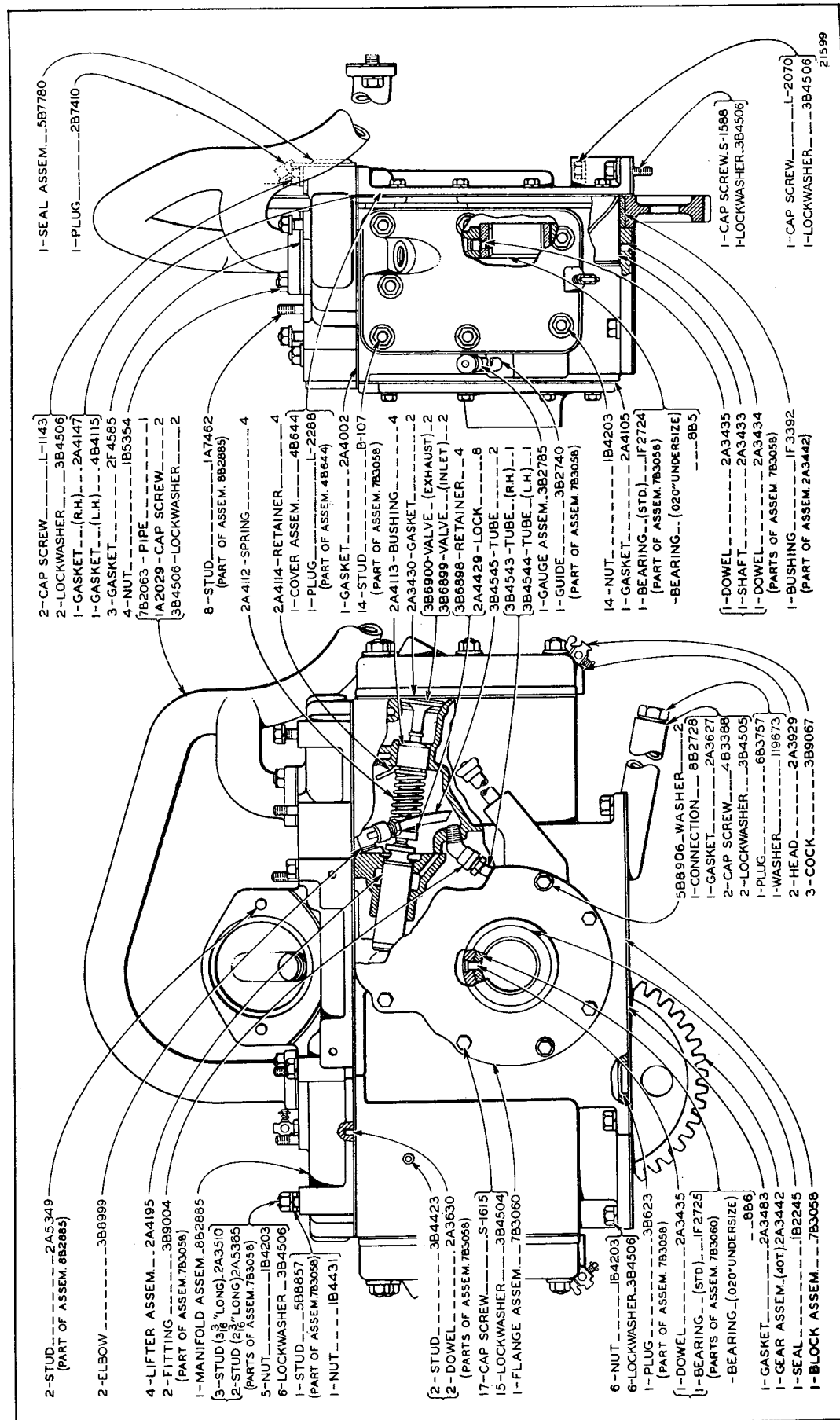


CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

Serial No. 7J3254 to 7J3331 Incl.



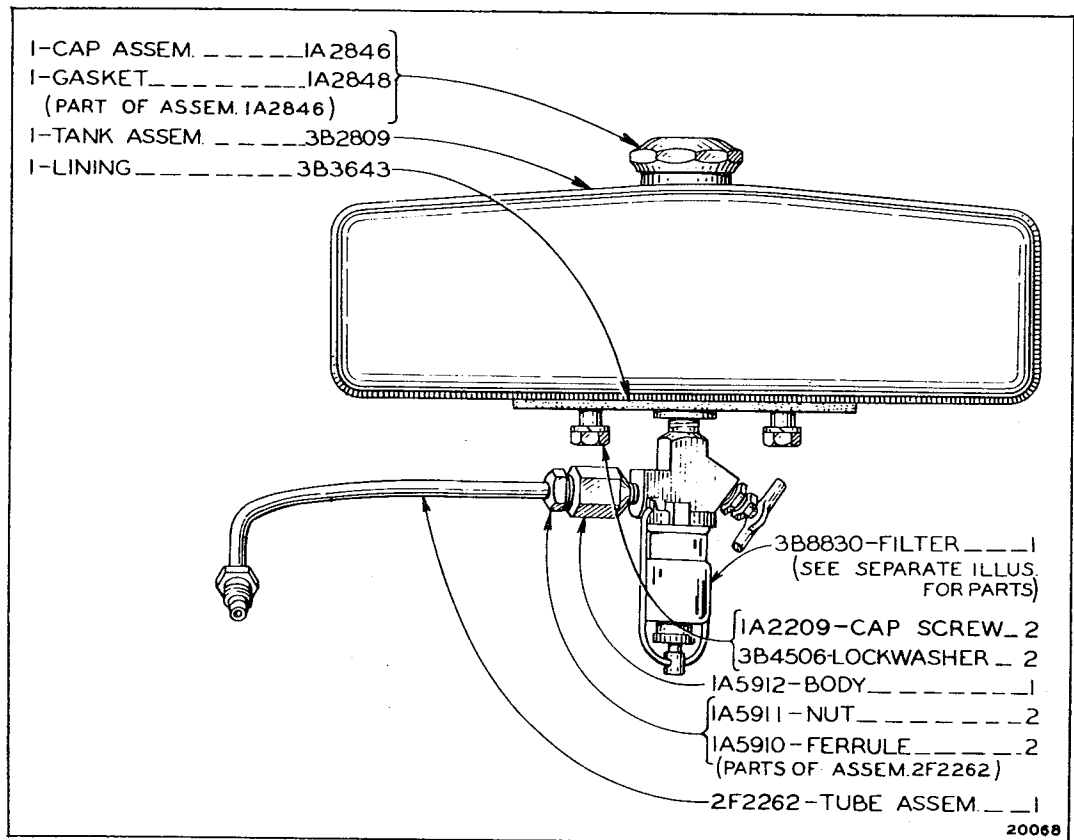
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



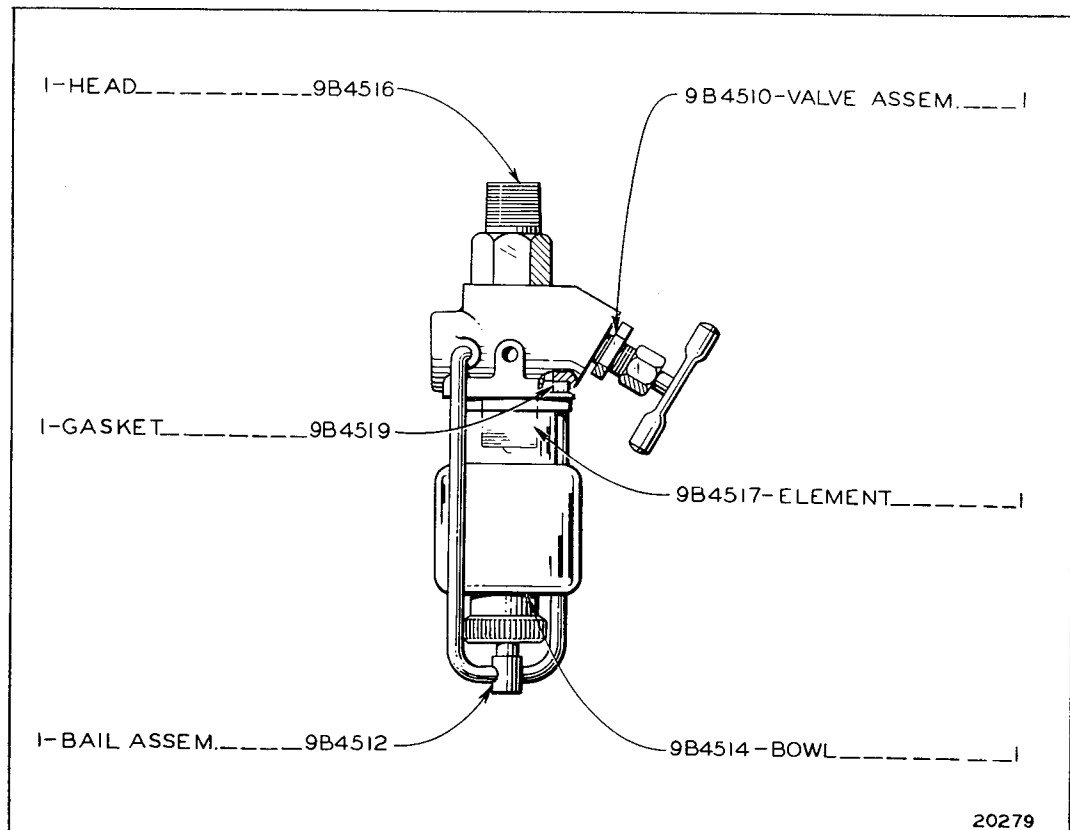
CYLINDER BLOCK, CYLINDER HEAD AND VALVE MECHANISM

Effective with Serial No. 7J5016

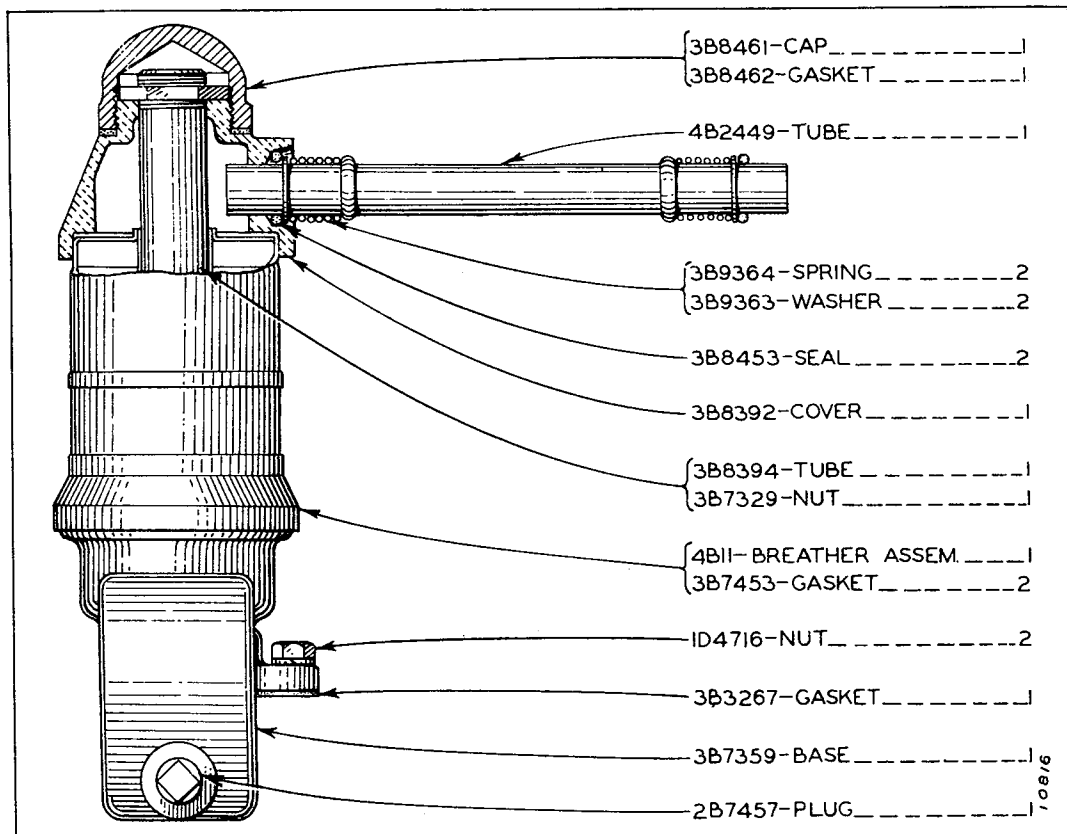
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**FUEL SYSTEM**

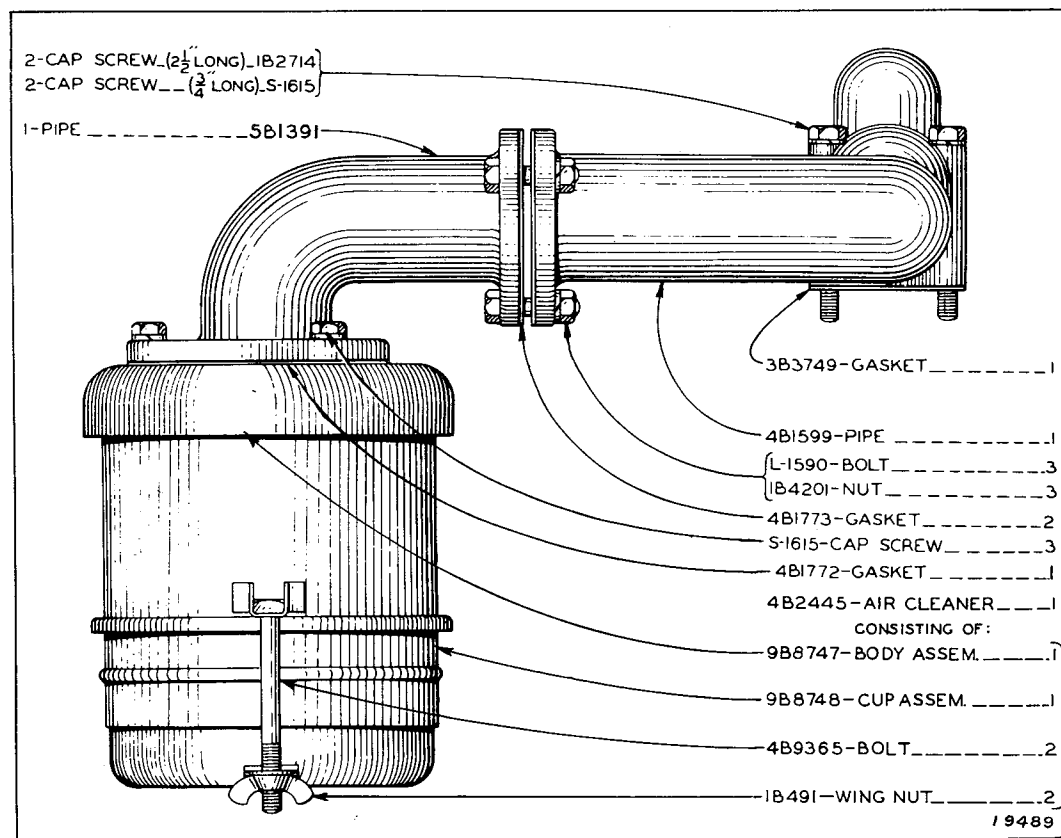
Refer also to page 153 for special parts

**3B8830 FUEL FILTER**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**BREATHER AND OIL FILLER**

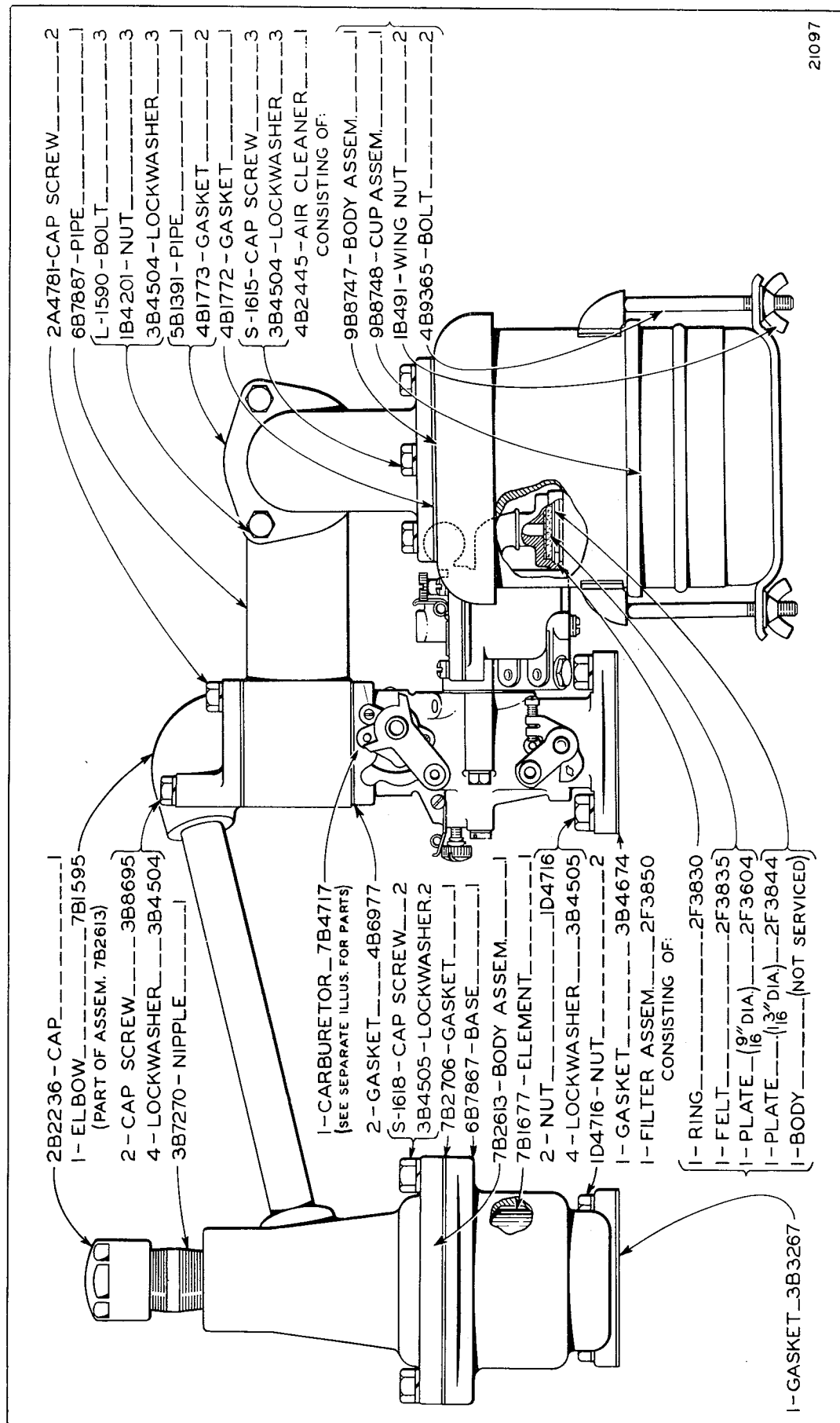
Serial No. 7J1 to 7J3331 Incl.

**AIR CLEANER**

Serial No. 7J1 to 7J3331 Incl.

Refer also to page 155 for special parts

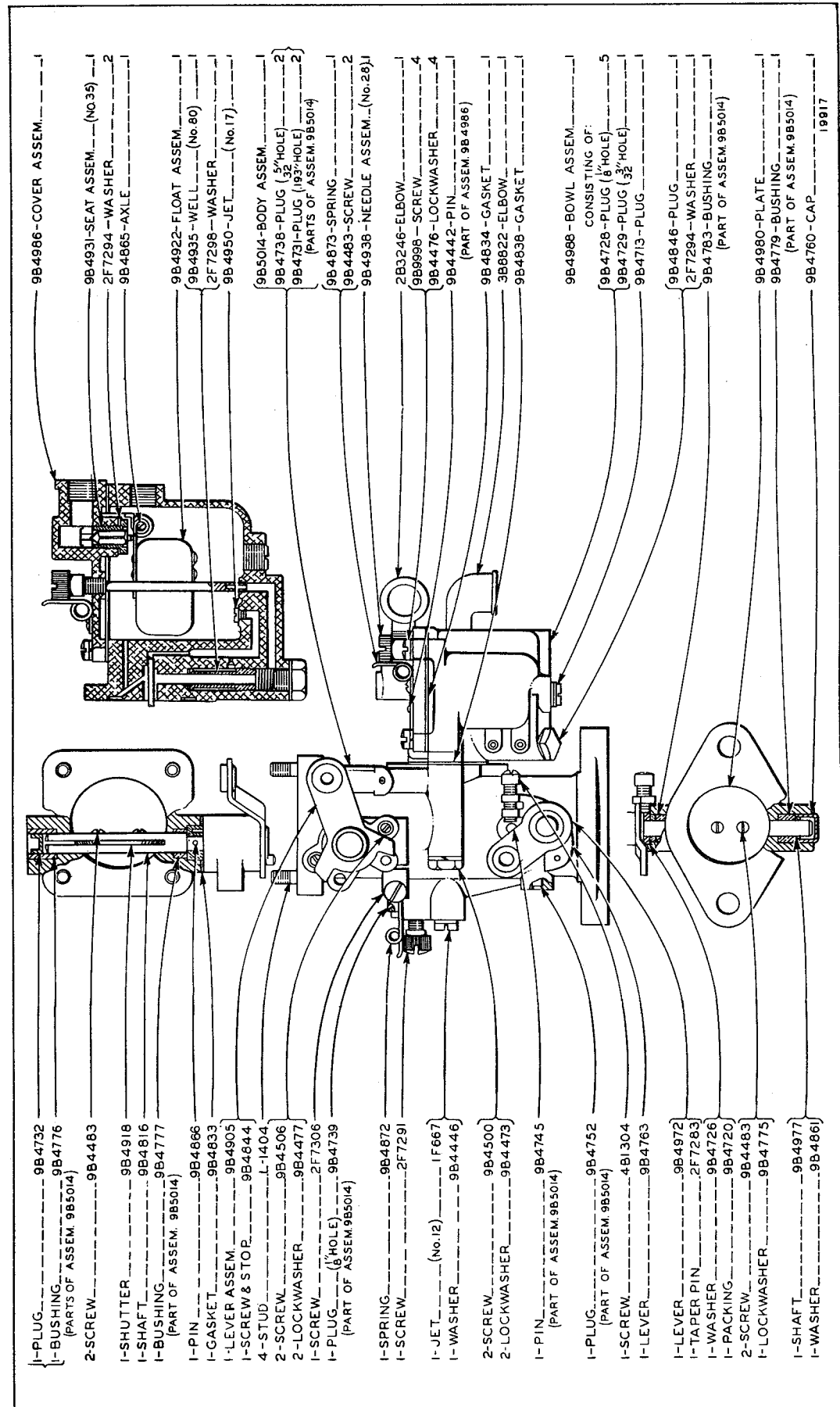
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



21097

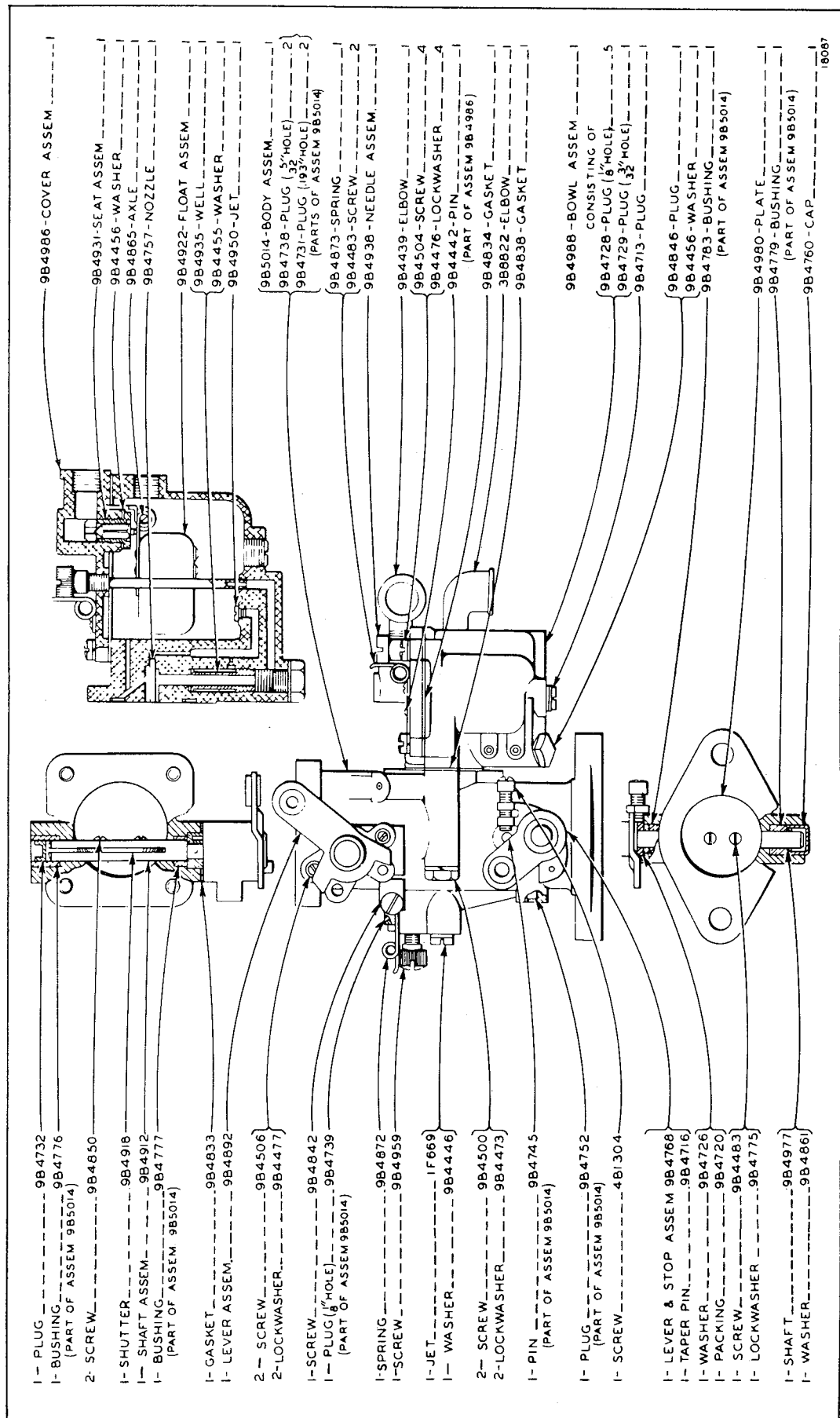
AIR CLEANER, BREATHER AND CARBURETOR
Effective with Serial No. 7J3332

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B7865 CARBURETOR
 Serial No. 7J1 to 7J149 Incl.

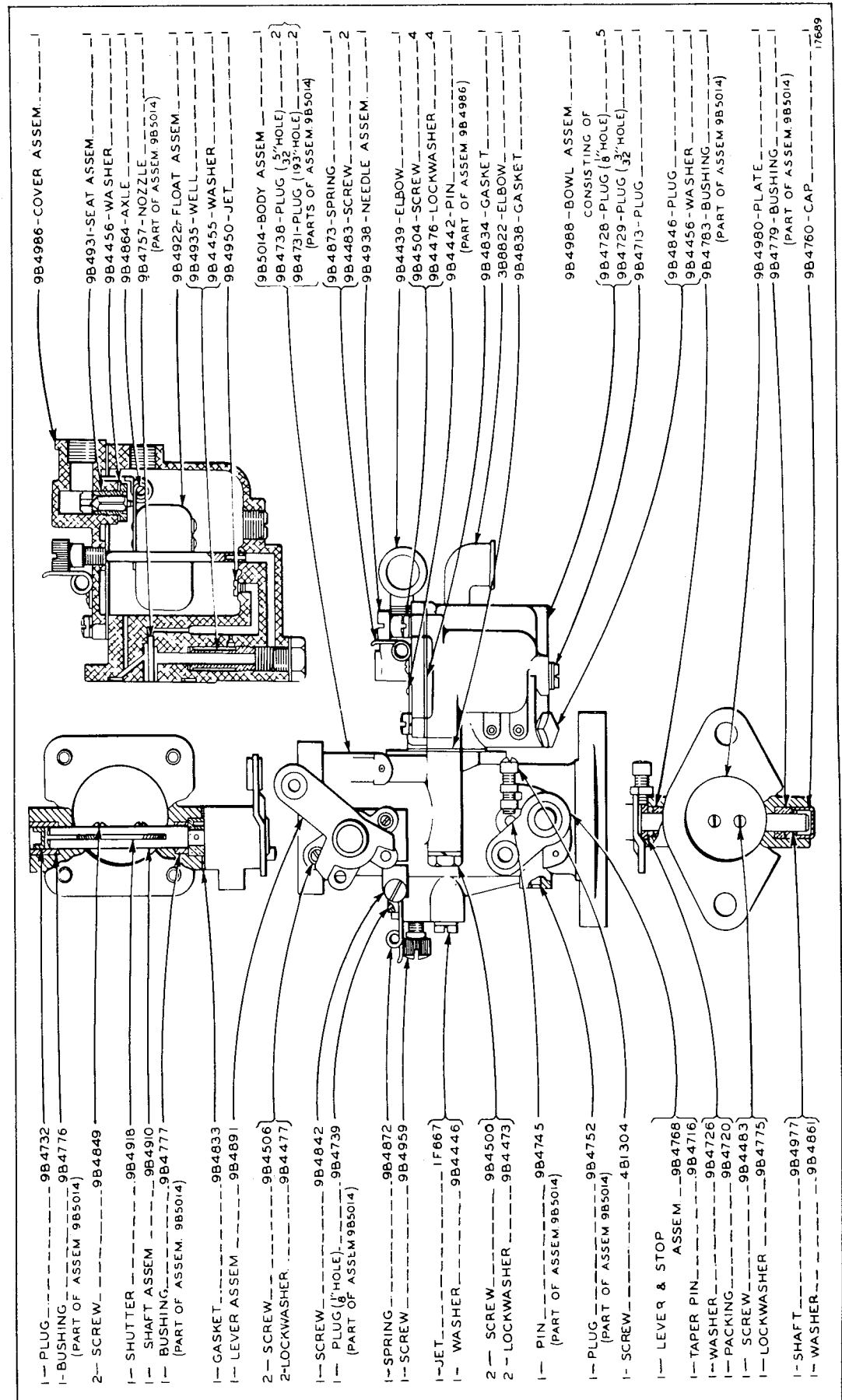
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



6B1434 CARBURETOR

Serial No. 7J150 to 7J2329 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

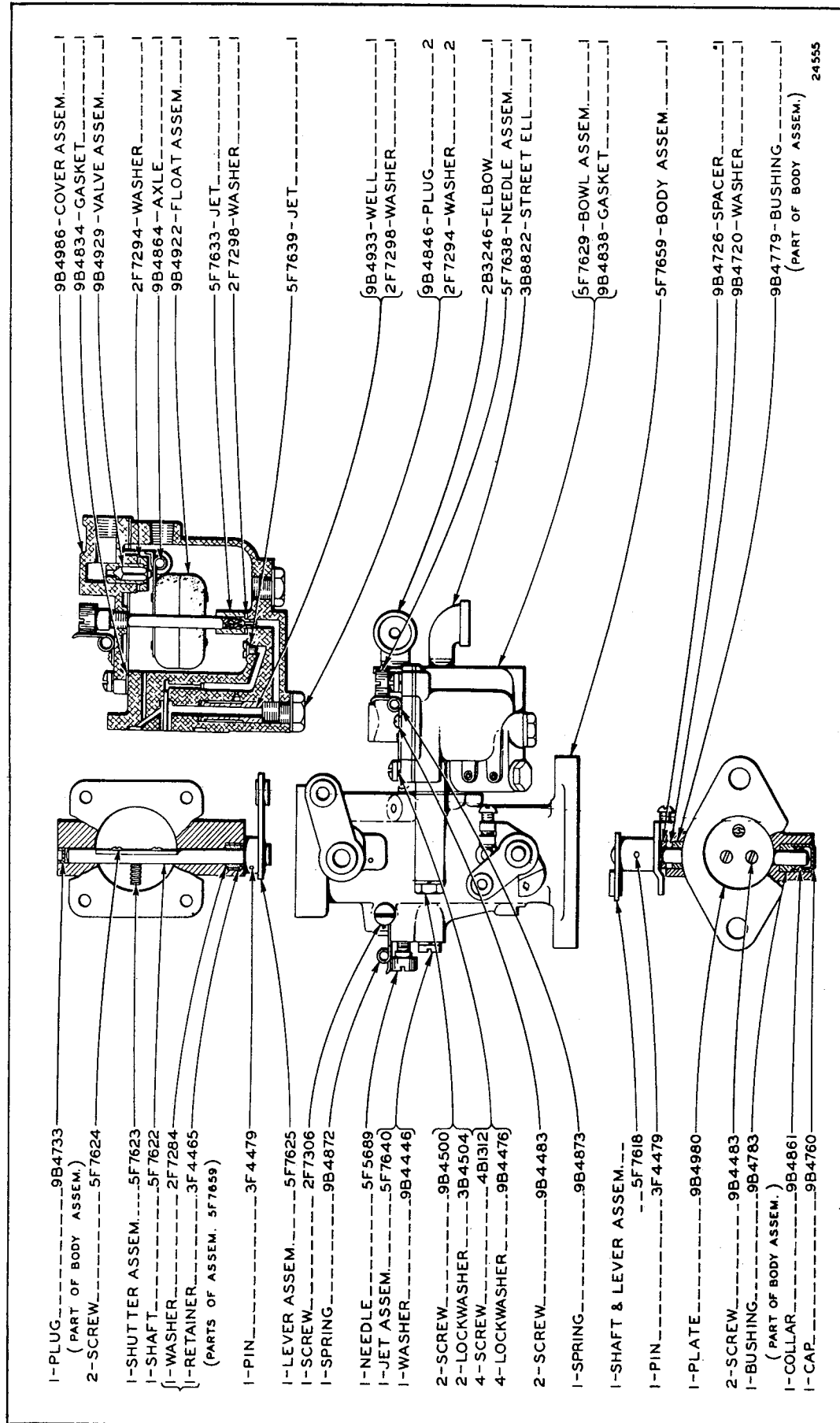


7B3274 CARBURETOR

Serial No. 7J2330 to 7J3253 Incl.

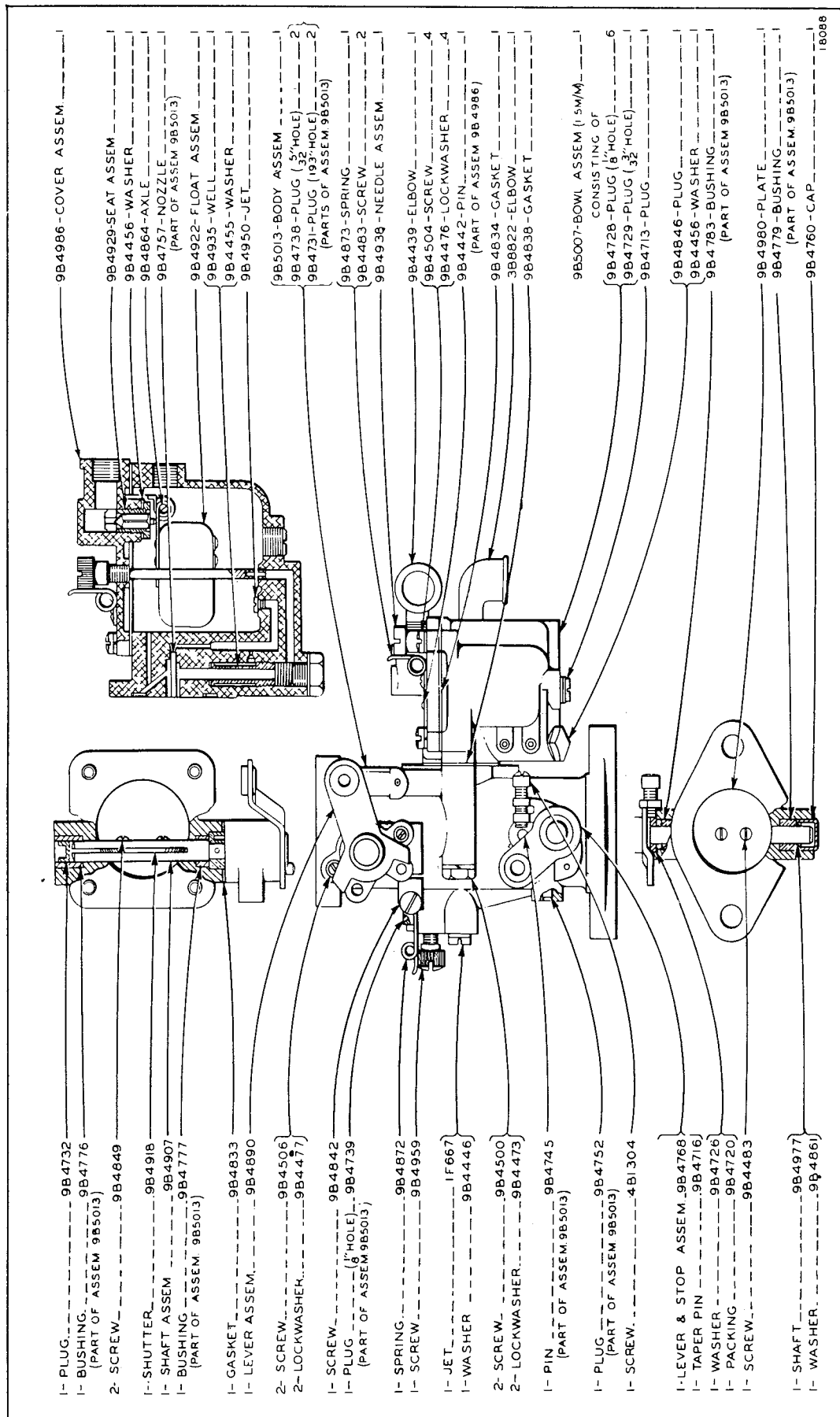
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 78 & 79 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR



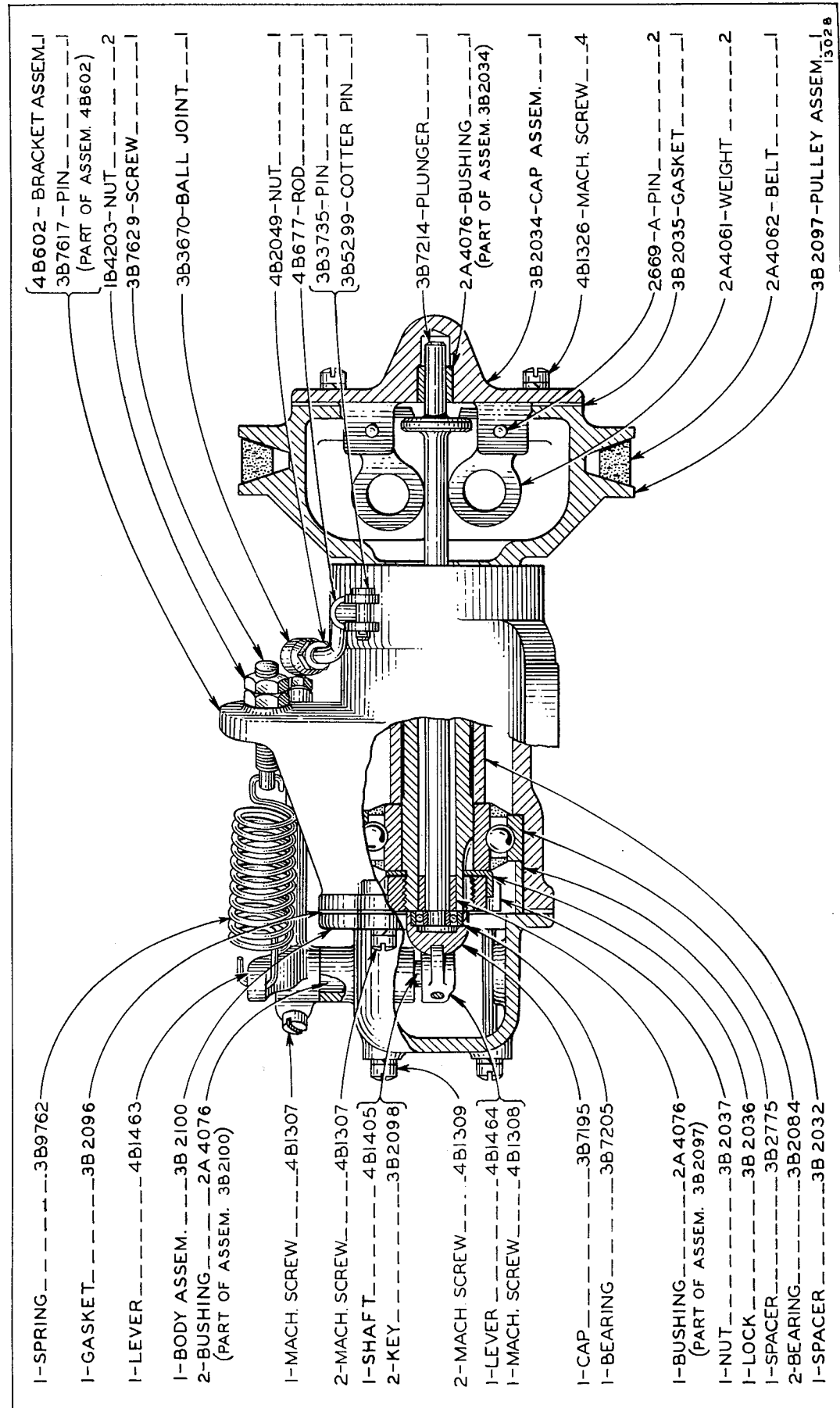
5F3530 CARBURETOR (Replaces 7B4717)
Effective with Serial No. 7J3254

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



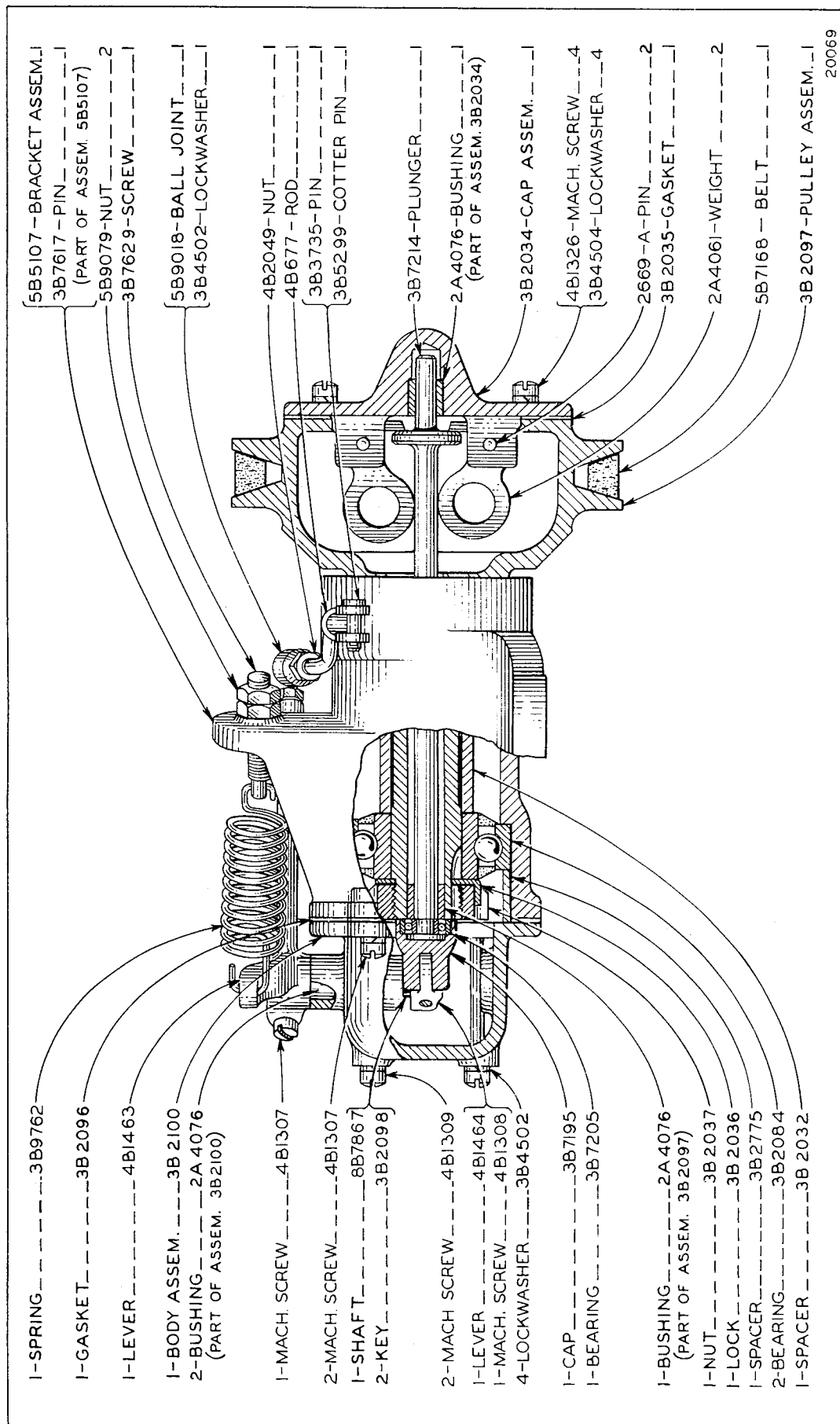
7B4717 CARBURETOR
Effective with Serial No. 7J3254

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GOVERNOR
Serial No. 7J1 to 7J178 Incl.

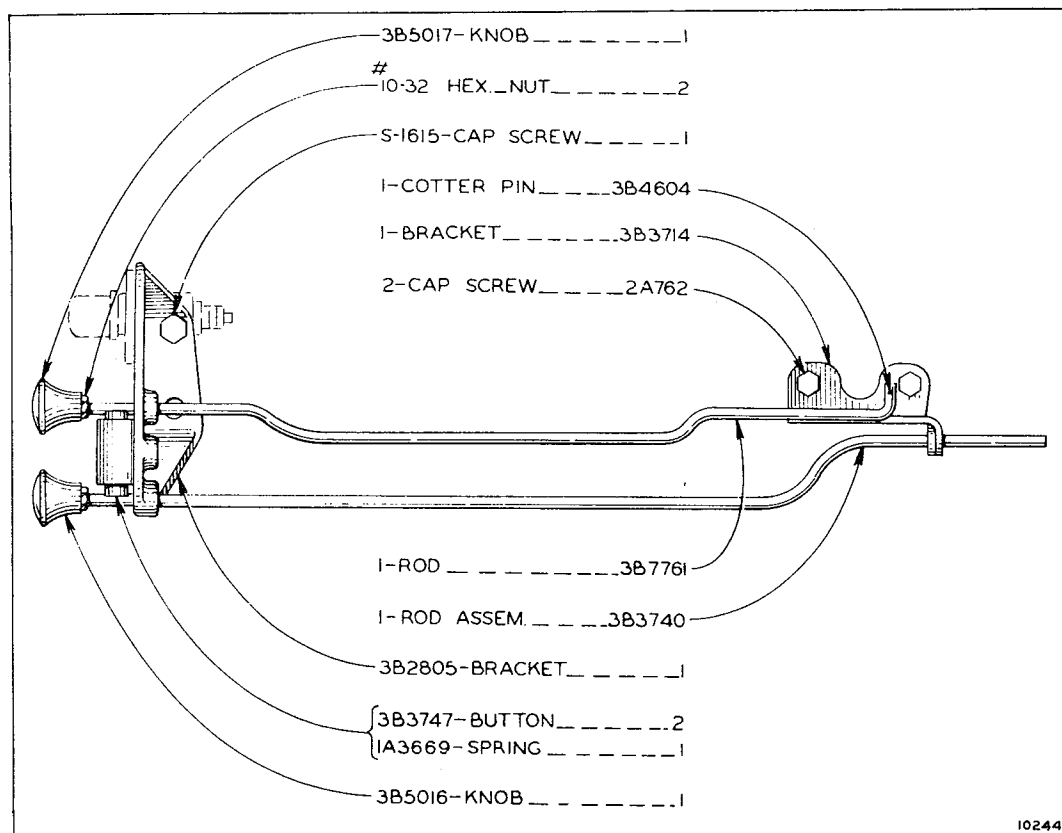
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



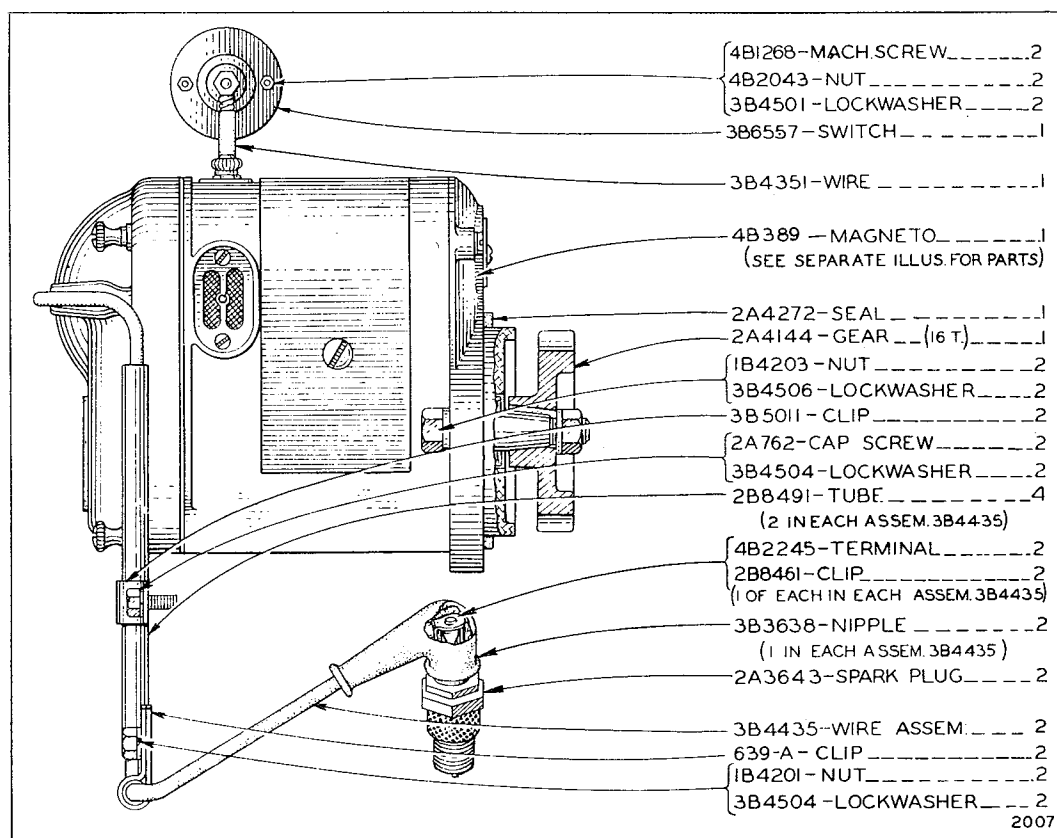
20069

GOVERNOR
Effective with Serial No. 7J179

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

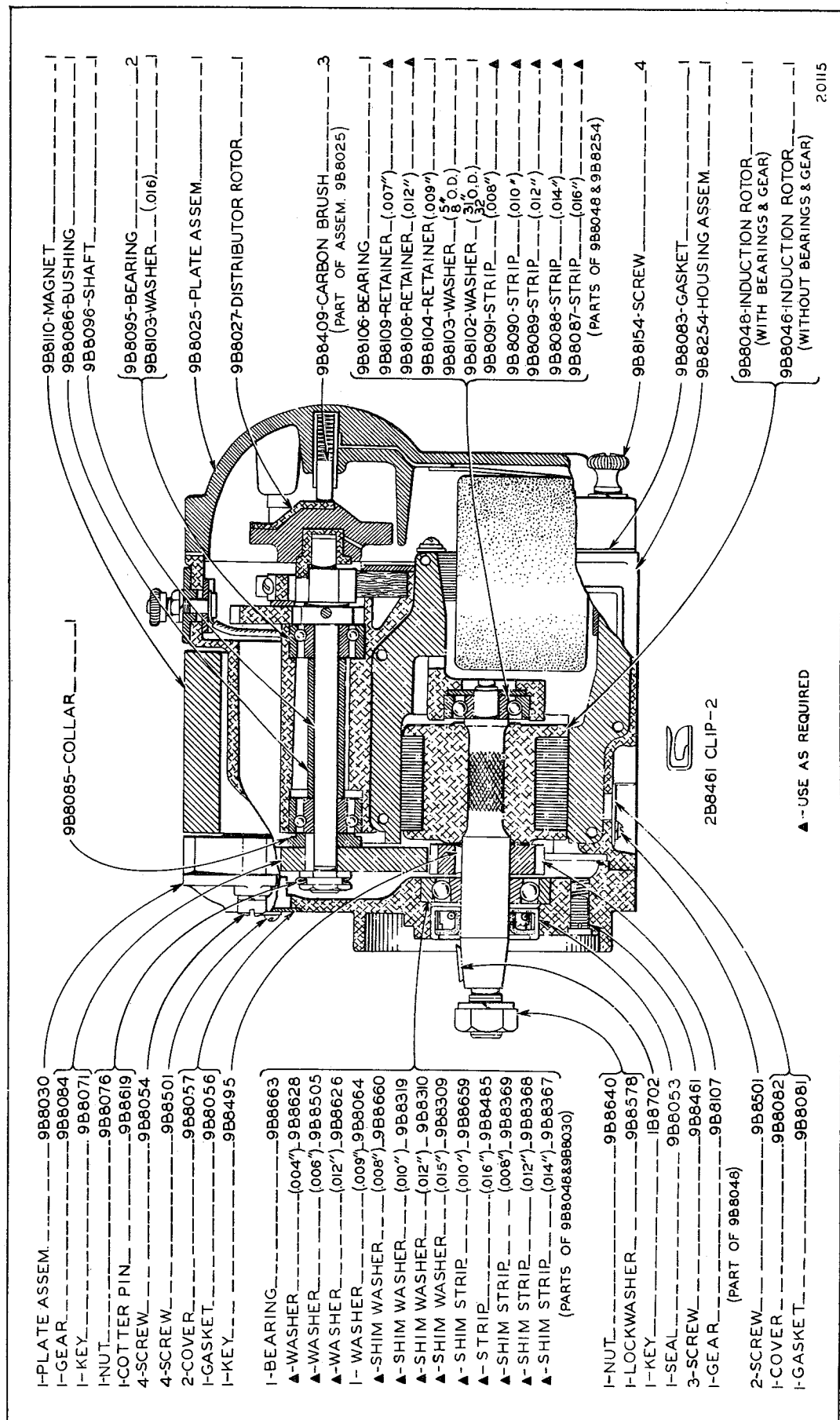


CARBURETOR AND CHOKE CONTROL



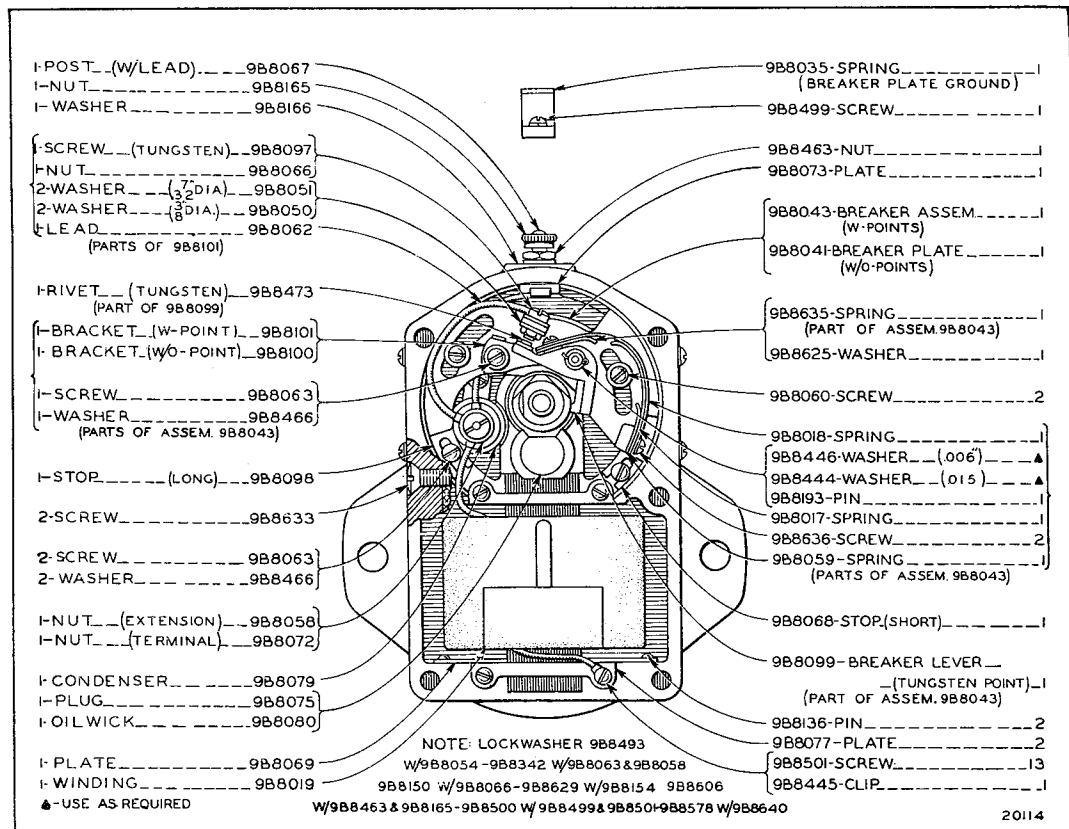
IGNITION SYSTEM

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

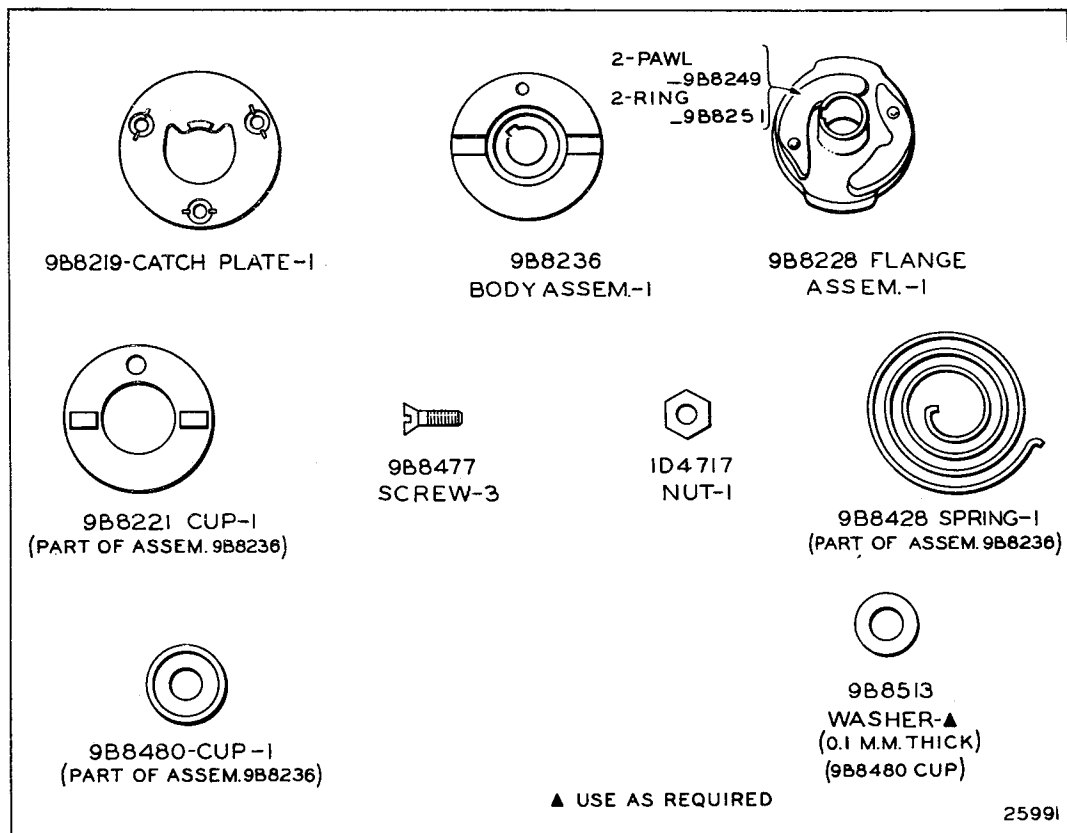


4B389 MAGNETO

Numbers shown in (italics) are "Eisemann" part numbers. (See Page 205.)



4B389 MAGNETO

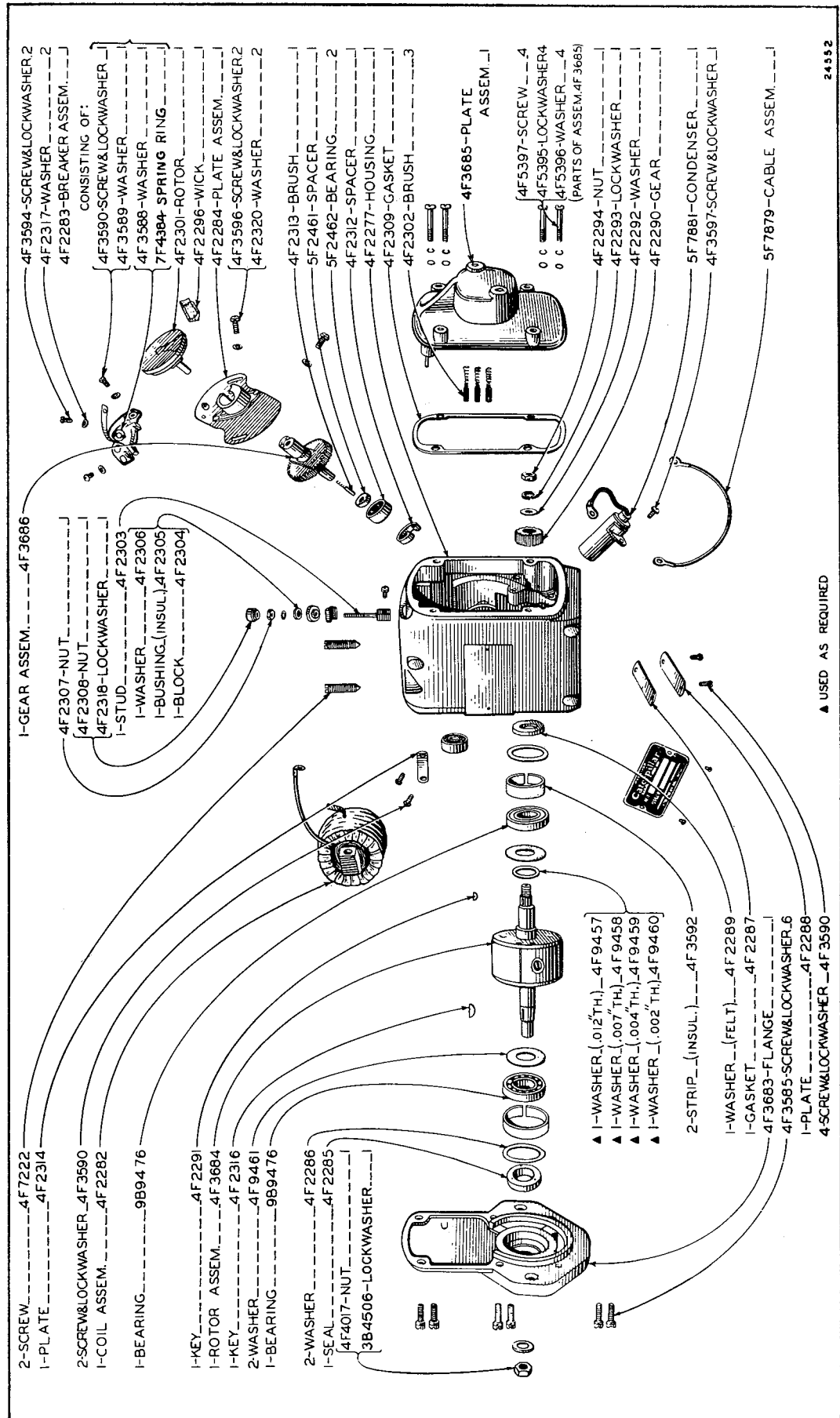


9B8214 IMPULSE STARTER

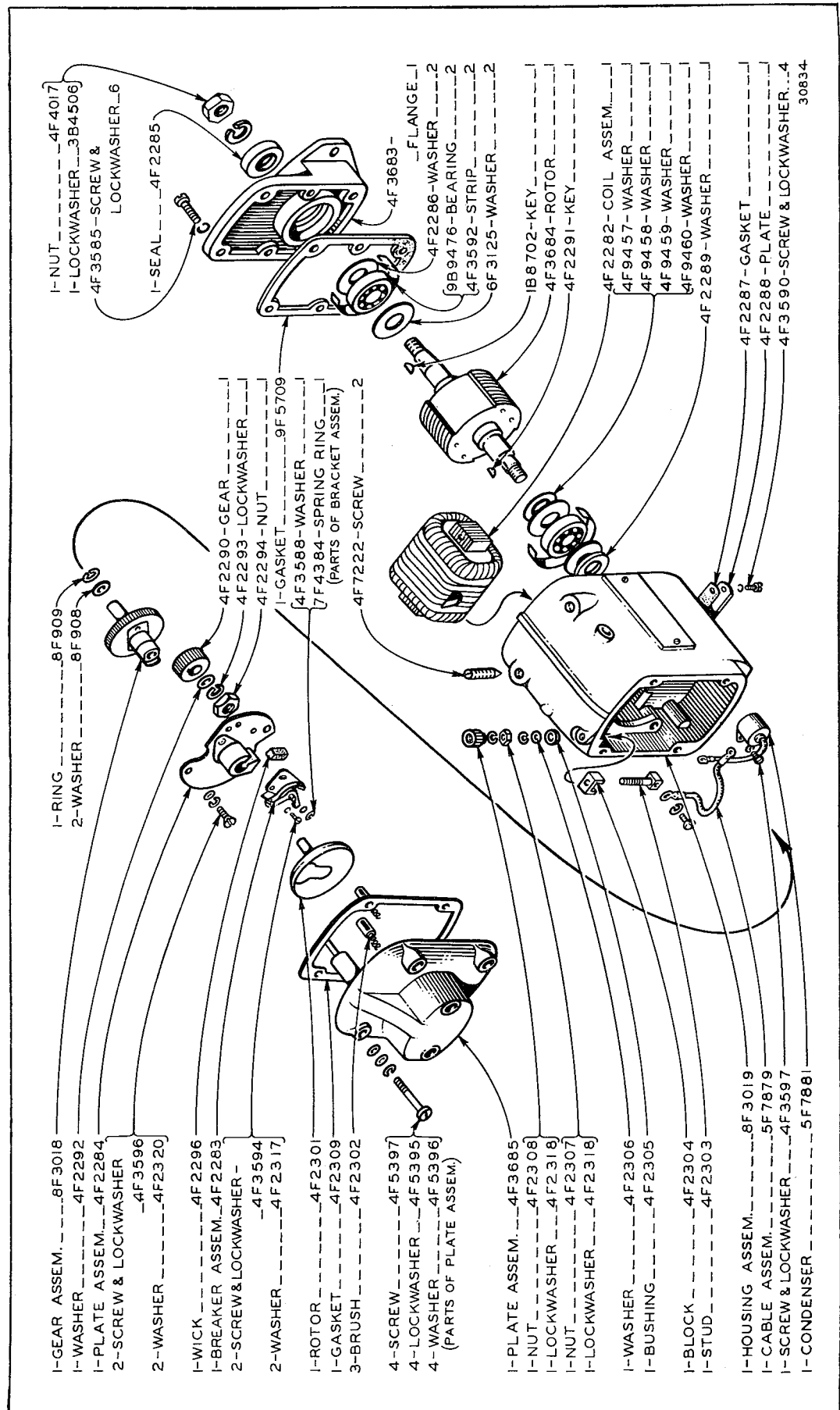
Part of 4B389 Magneto

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 82 & 83 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR



ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



7F9932 MAGNETO

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

REF NO	PART NUMBER	DESCRIPTION	QTY
1	5S9109	CAP ASSEM.	1
2	2M2756	COIL ASSEM.	1

REF NO	PART NUMBER	DESCRIPTION	QTY
3	7M1738	GASKET	1
4	2M2773	CORE ASSEM.	1
5	5S9111	HOUSING ASSEM.	1
6	2M5798	GASKET	2
7	5S9110	PLATE	1
	2M2795	BEARING ASSEM.	1
8	4M2697	BEARING	1
9	2M2796	CAGE	1
10	2M2797	RING	1
11	5S9112	ROTOR	1
12	2M2757	CONDENSER ASSEM.	1
13	2M5797	GEAR	1
14	5M8036	ROTOR ASSEM.	1

Consisting of:

THE FOLLOWING REPAIR KITS ARE AVAILABLE:

7M3893 KIT----- (Overhaul)----- 1
 (Includes gaskets, seal, slinger bearing, screw assemblies, pin, condenser, brush assemblies and contact breaker kit)

7M3894 KIT----- (Contact Breaker)----- 1
 (Includes wiper, screw, washers, ring, arm assembly and bracket assembly)

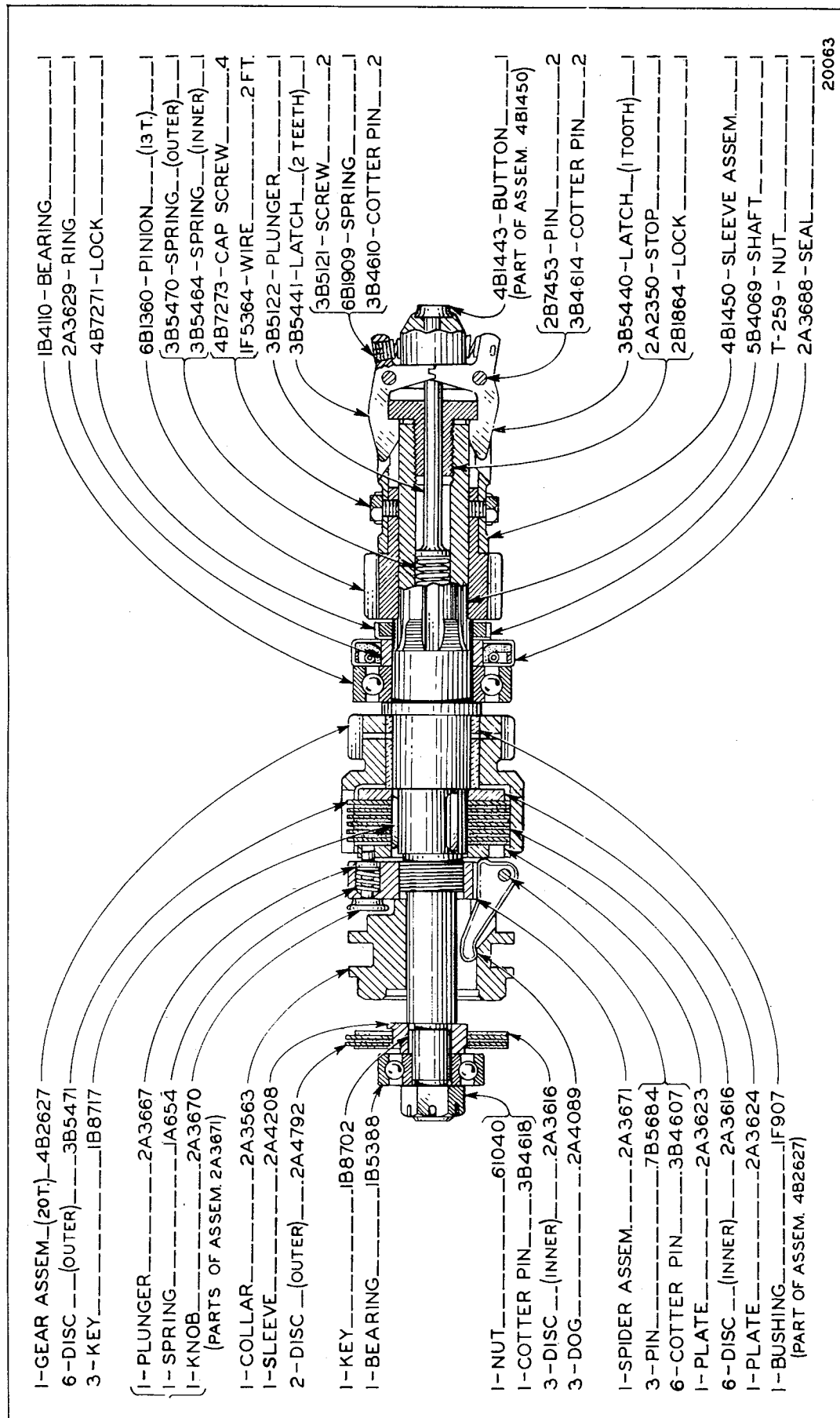
9M2326 KIT----- (Hardware)----- 1
 (Includes screw assemblies, nuts, seals, lock, lockwasher and screws)

5S9137 KIT----- (Drive End)----- 1
 (Includes arm, spacer, spring and retainer)

5S9138 KIT----- (Hardware-Cap End)----- 1
 (Includes interlead group, screw assemblies, screw, bearing, spring, clamps and connection unit)

97694

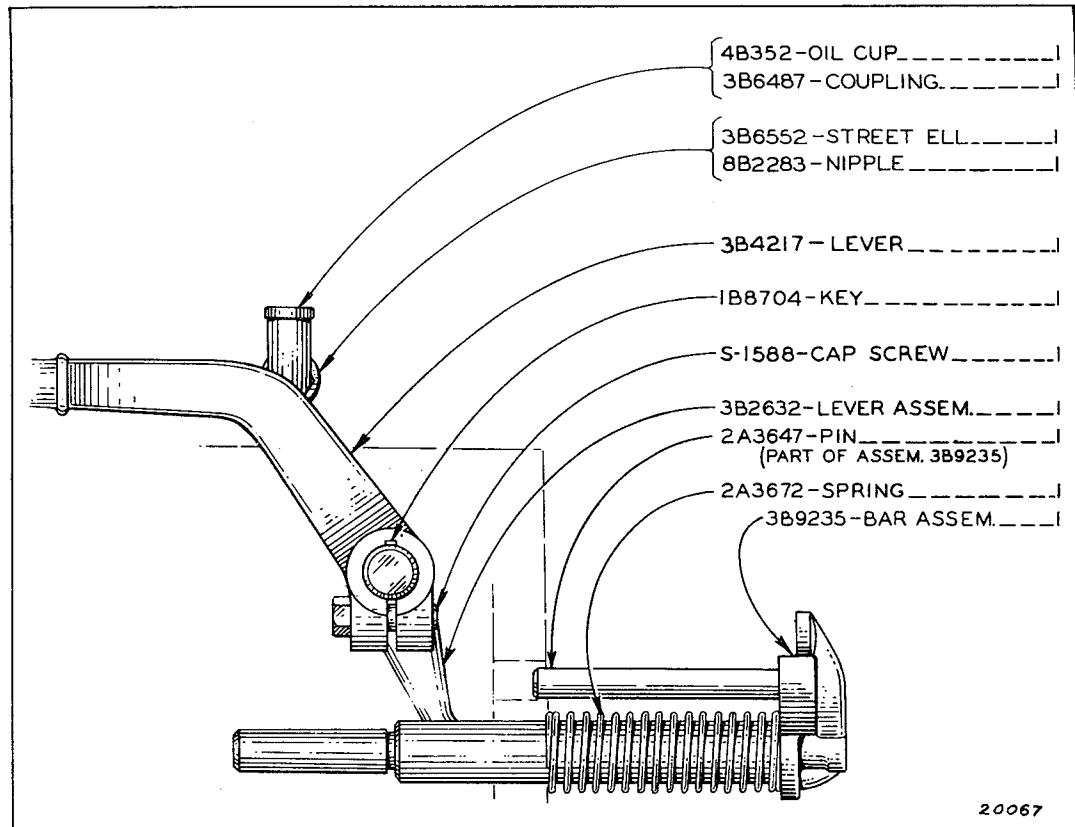
4S6471 MAGNETO ASSEMBLY—Field Installation—Replaces 7F9932



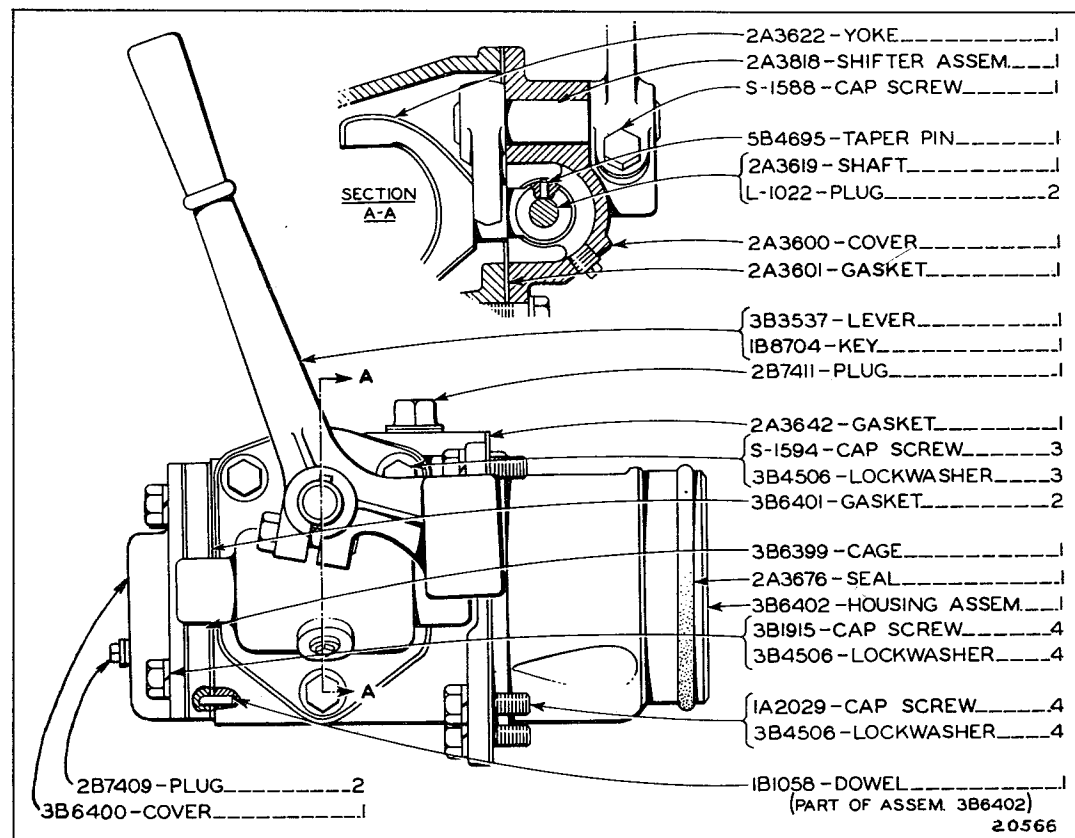
20063

CLUTCH AND STARTER PINION

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

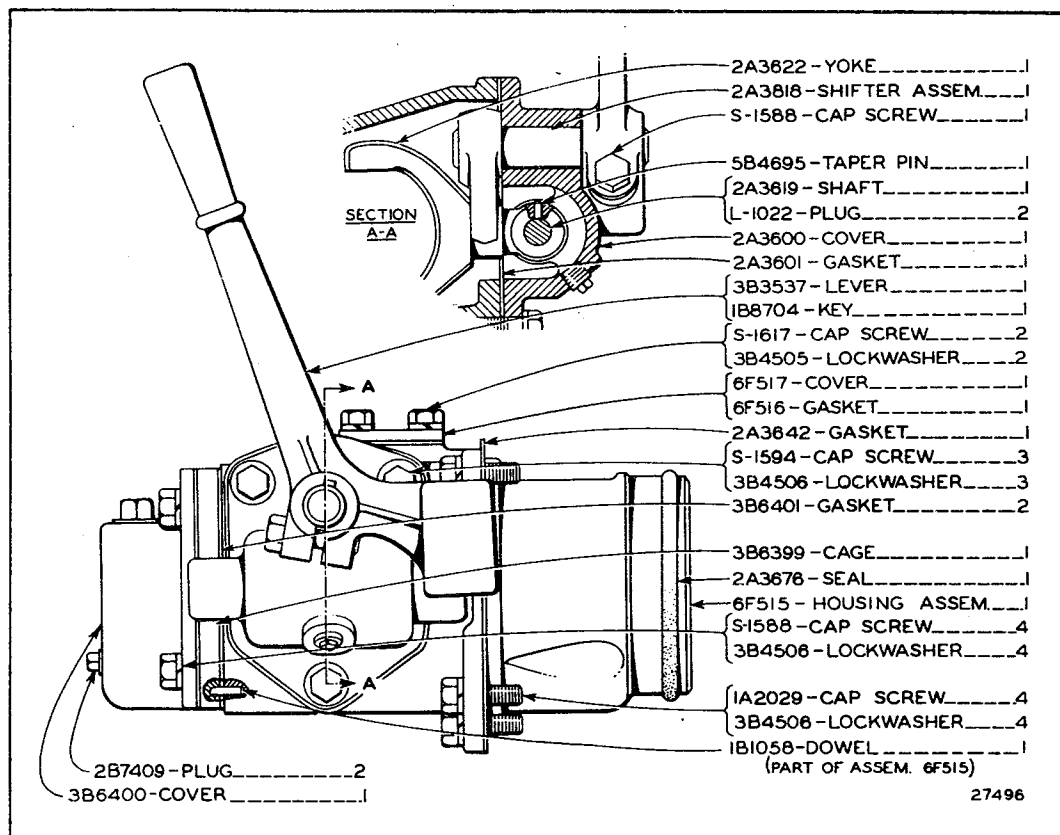


CLUTCH AND STARTER PINION CONTROL

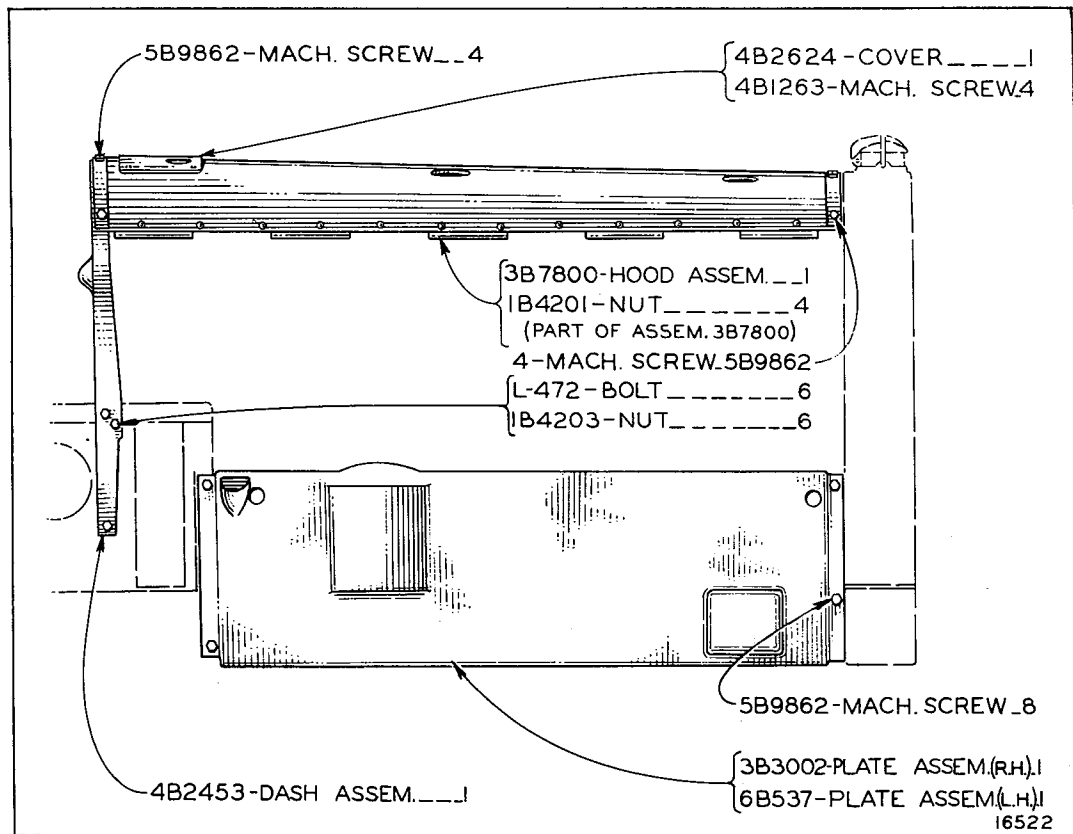


CLUTCH HOUSING AND CONTROL

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

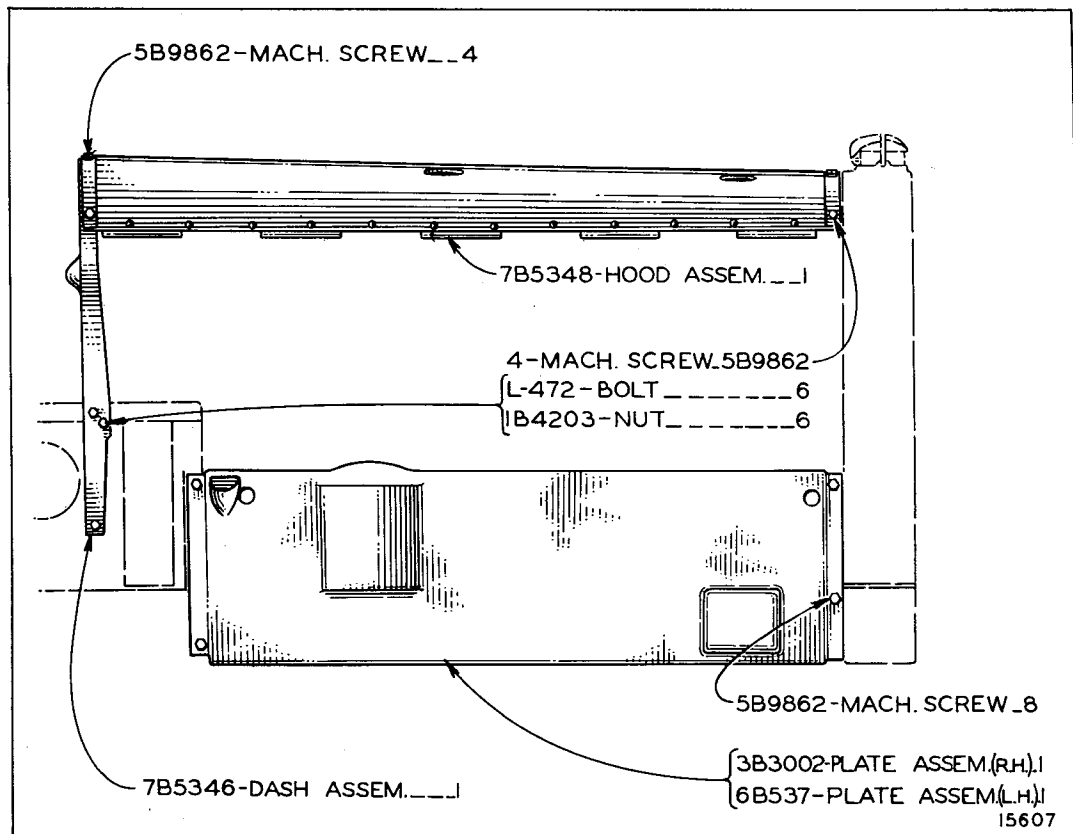


CLUTCH HOUSING AND CONTROL—Field Replacement

**HOOD AND DASH**

Serial No. 7J1 to 7J3331 Incl.

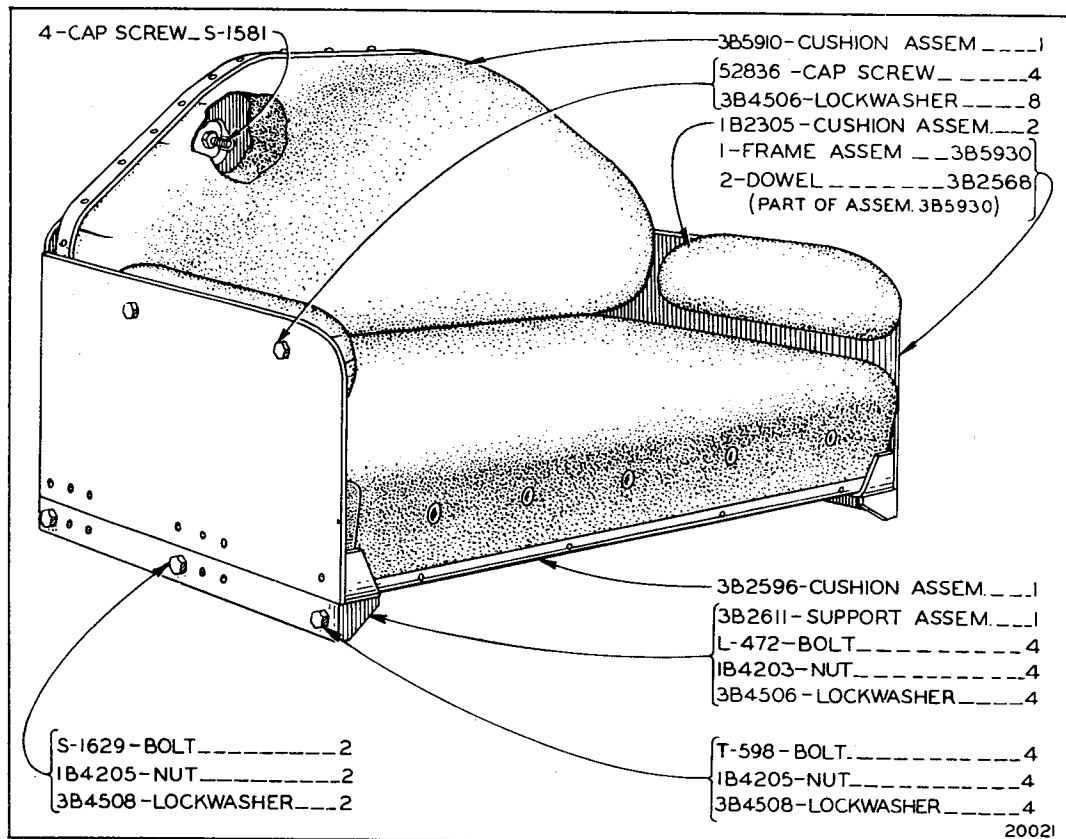
Refer also to Pages 137 and 154 for special parts

**HOOD AND DASH**

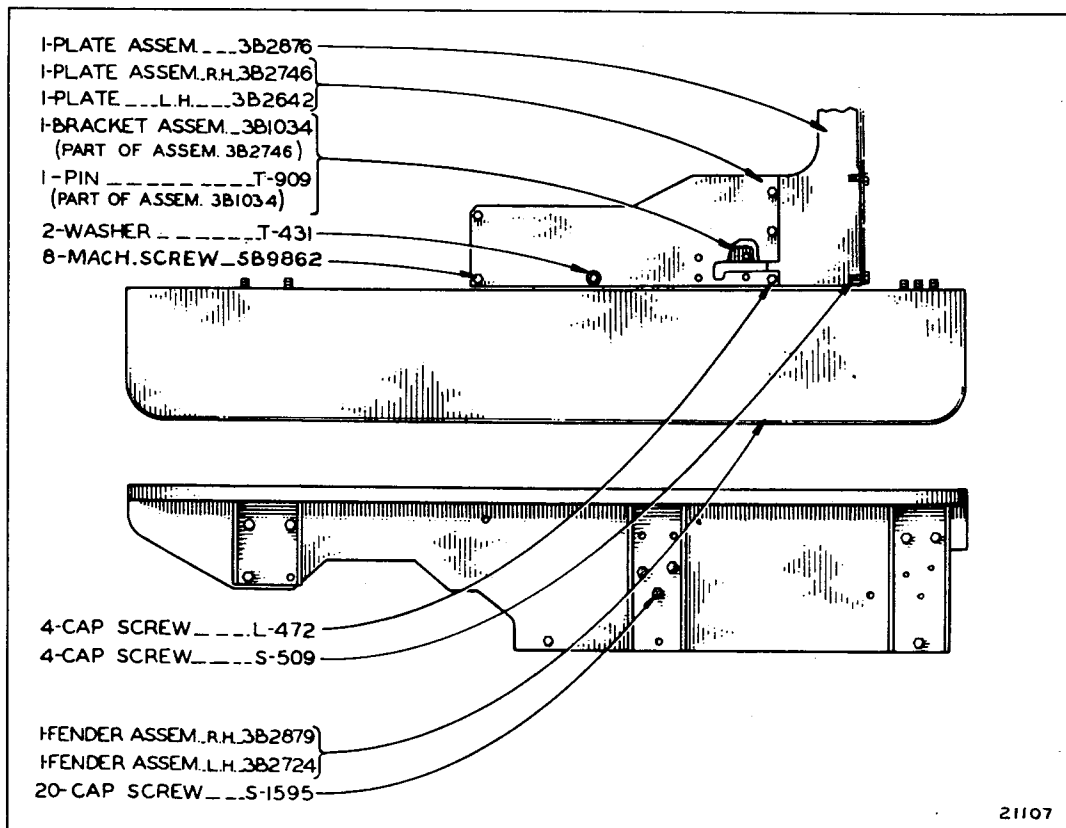
Effective with Serial No. 7J3332

Refer also to Pages 137 and 154 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

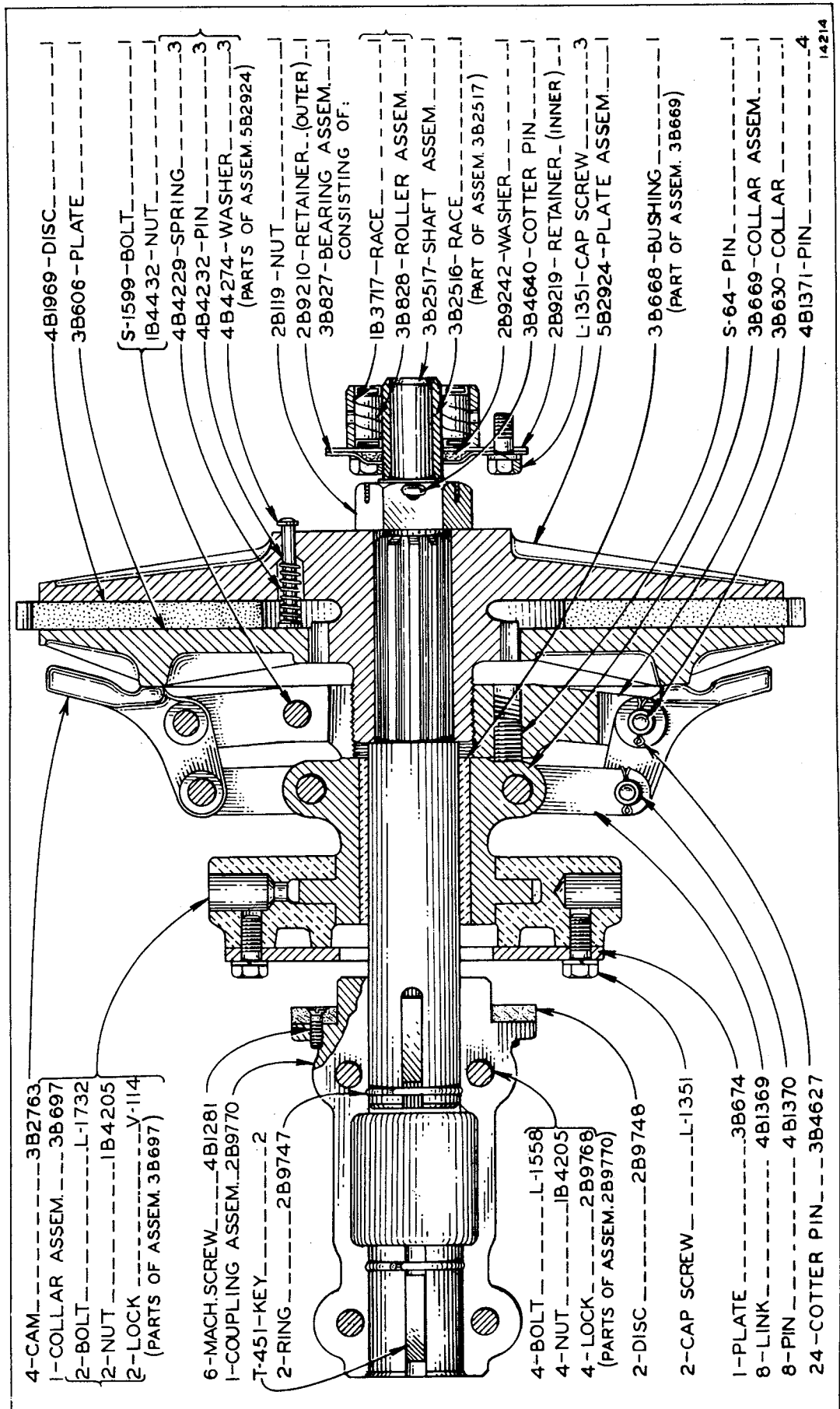
**SEAT**

Refer also to Pages 149, 151 and 158 for special parts

**FENDERS**

Refer also to Pages 140 and 156 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

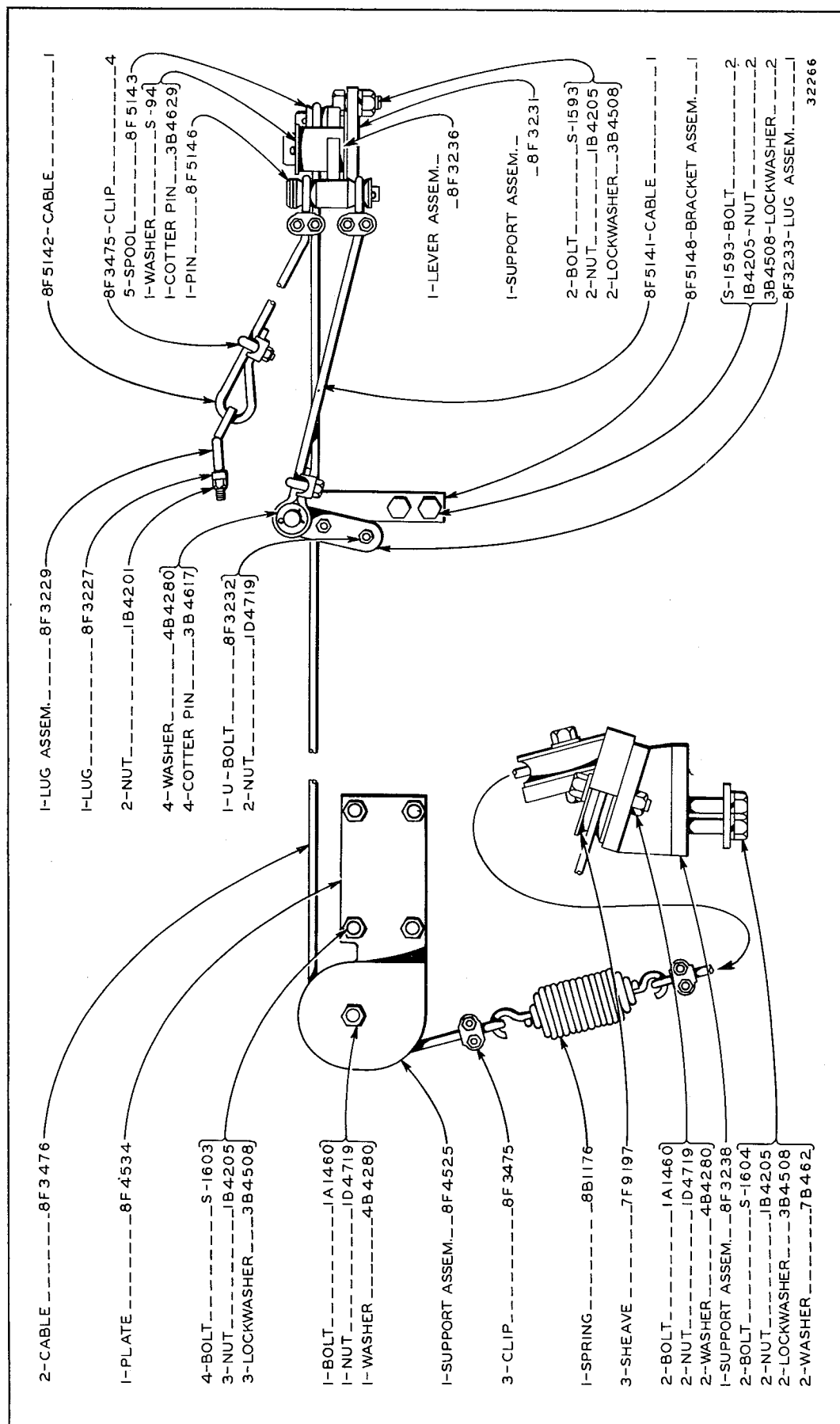


FLYWHEEL CLUTCH

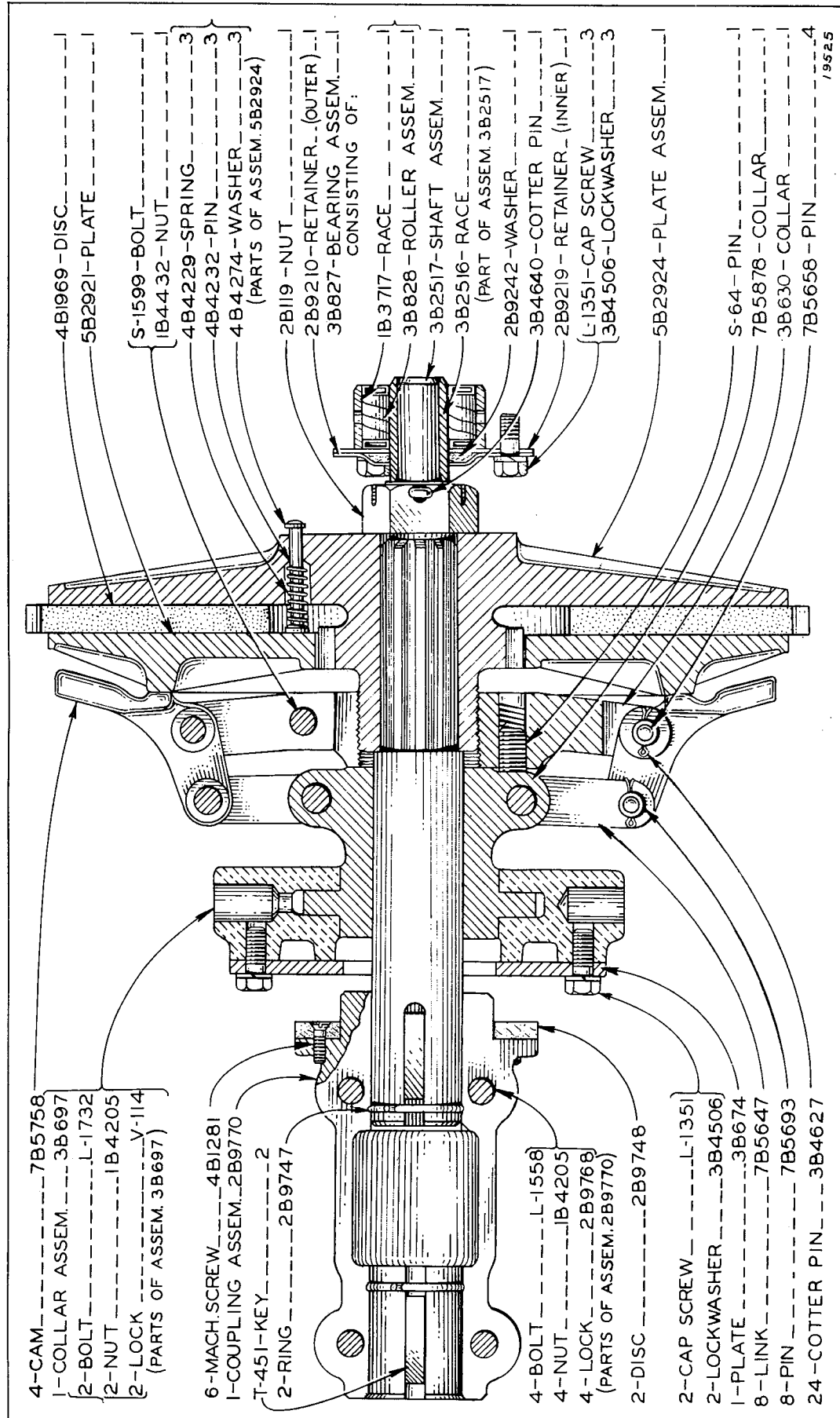
Serial No. 7J1 to 7J3717 Incl.

7B749 Metallic Faced Clutch Disc Assembly is shown on Page 176

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8F3474 FLYWHEEL CLUTCH KICK-OUT GROUP
For use with trailing agricultural implements

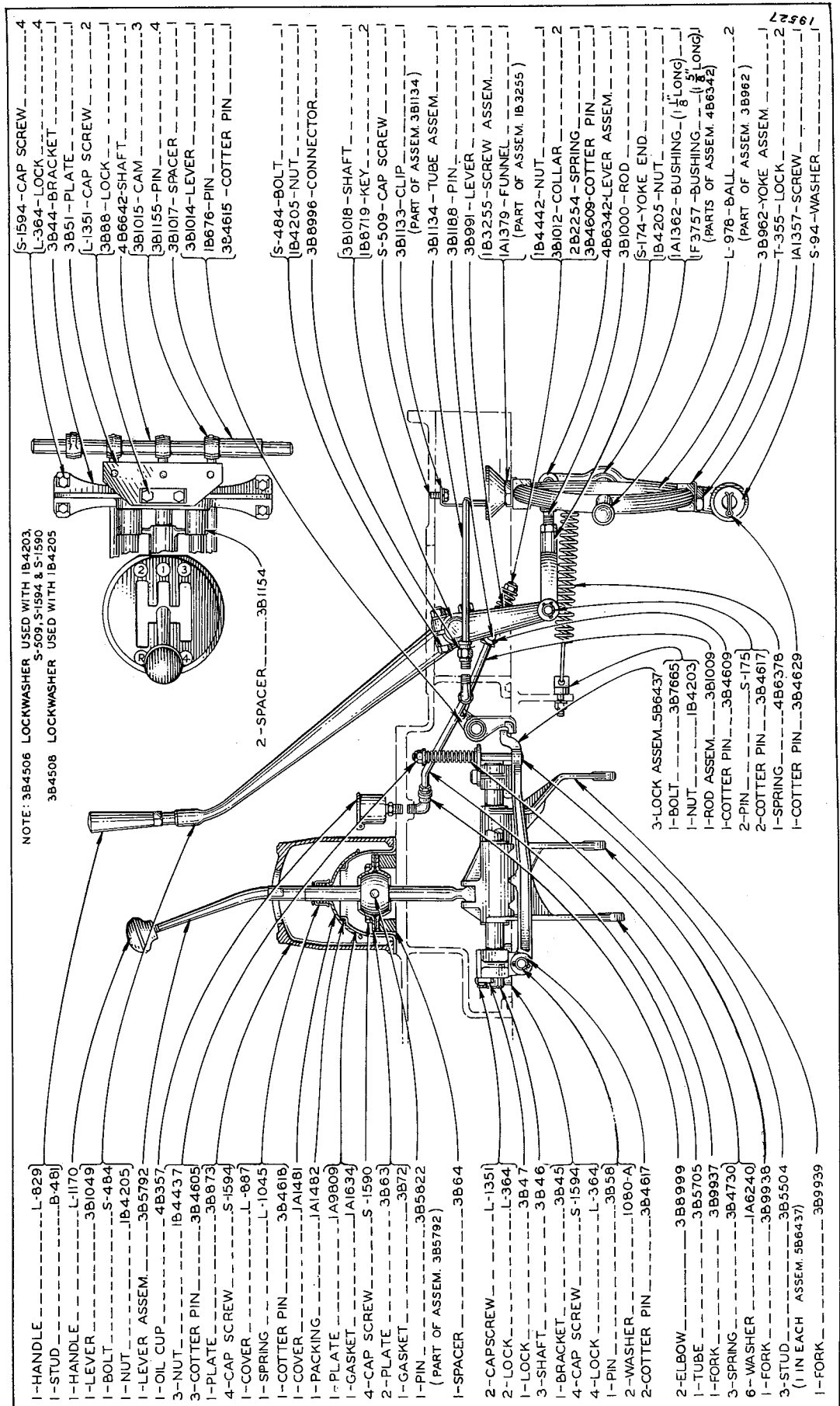


FLYWHEEL CLUTCH

Effective with Serial No. 7J3718

7B749 Metallic Faced Clutch Disc Assembly is shown on Page 176

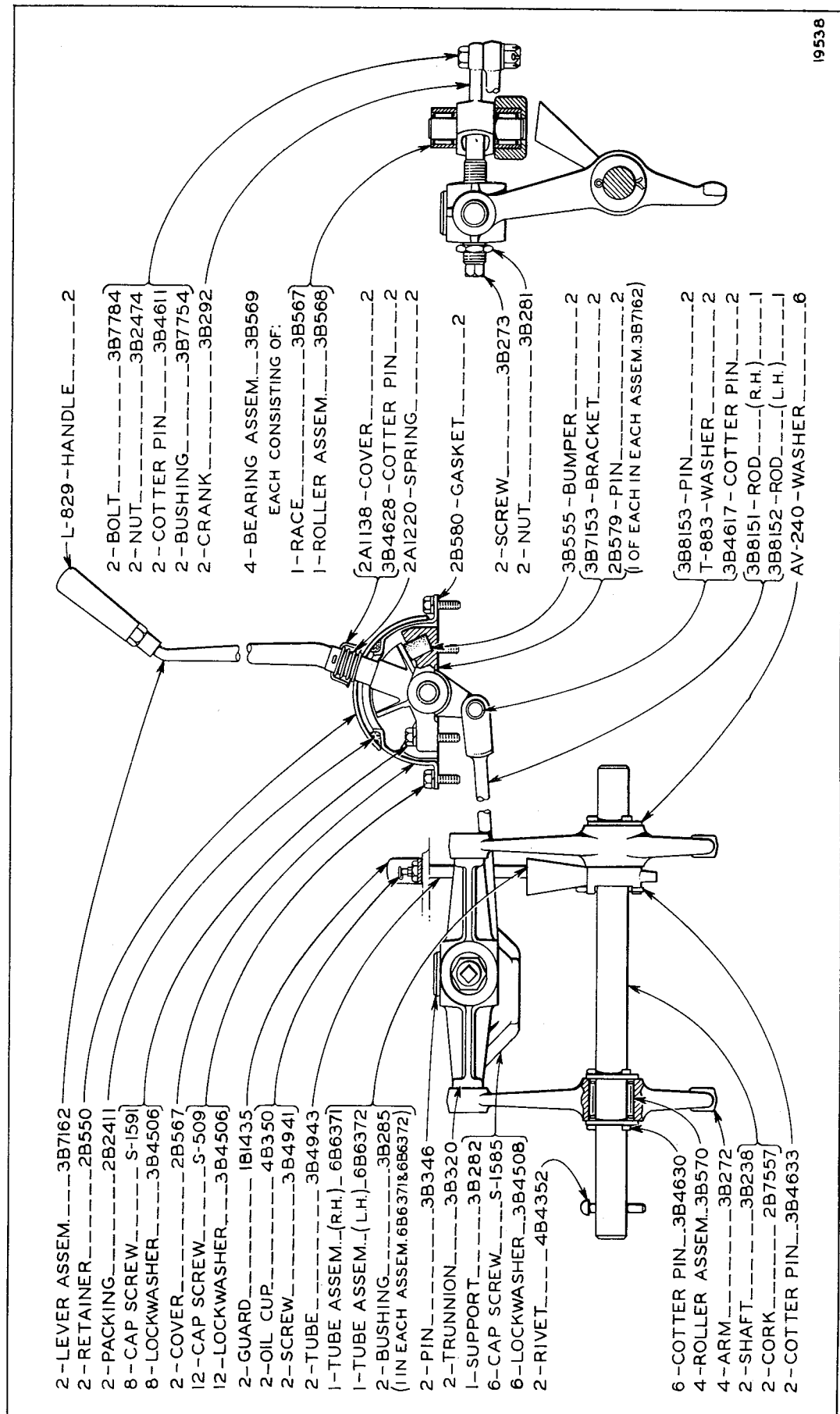
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



GEAR SHIFT AND FLYWHEEL CLUTCH CONTROL

Refer also to Page 152 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

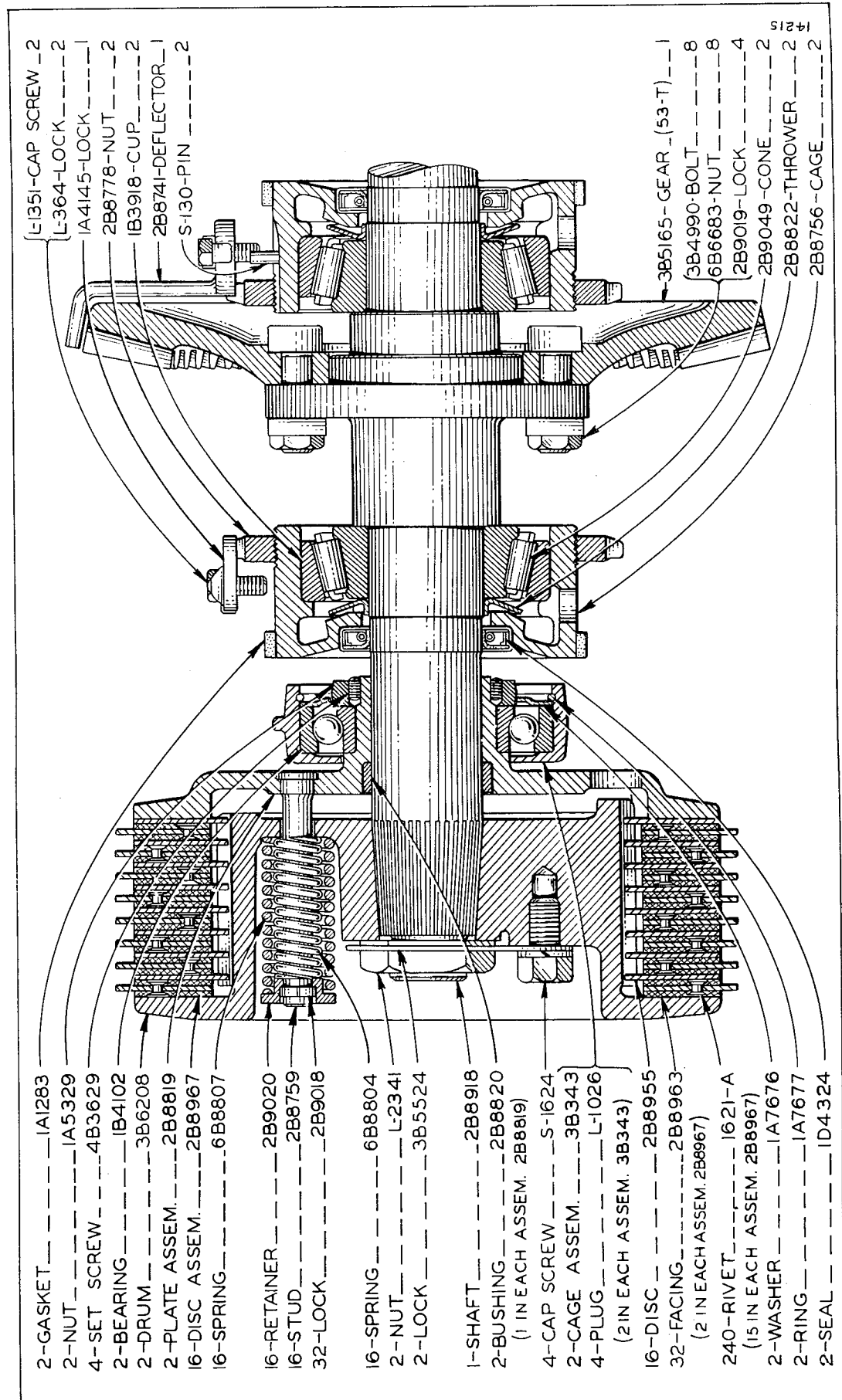


19538

STEERING CLUTCH CONTROL

Refer also to Page 152 for special parts

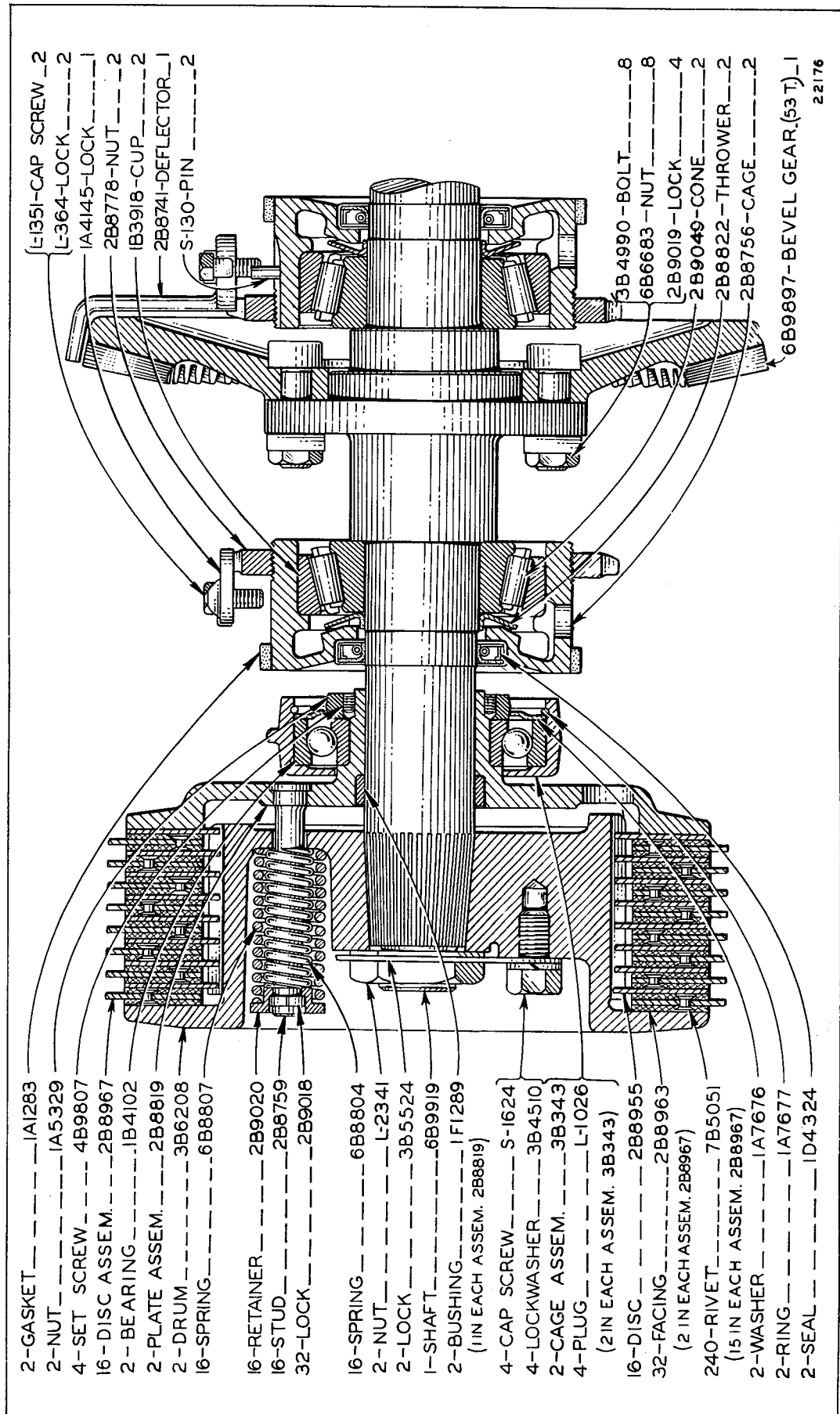
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH

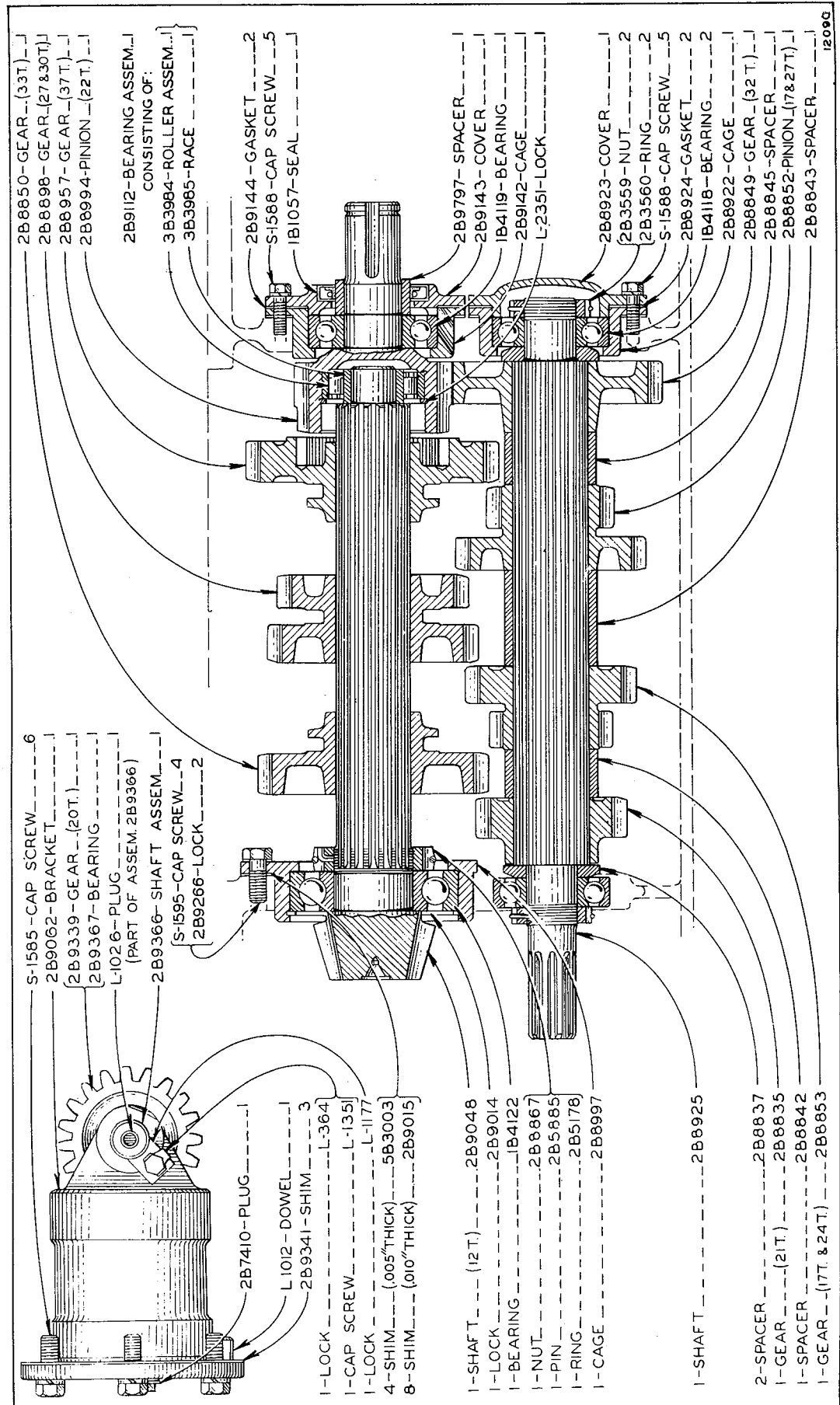
Serial No. 7J1 to 7J3362 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



STEERING CLUTCH
 Effective with Serial No. 7J3363

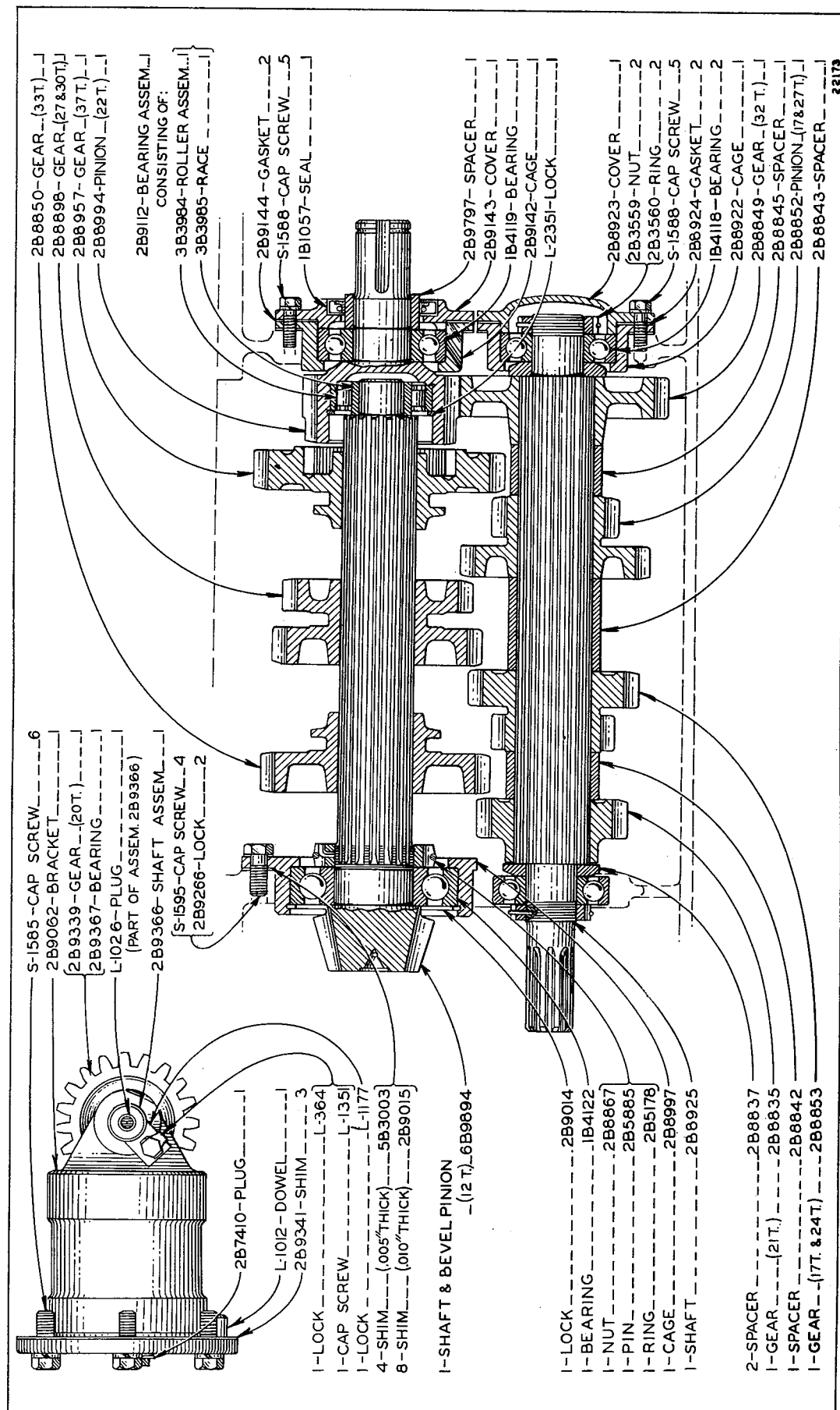
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRANSMISSION

Serial No. 7J1 to 7J3362 Incl.

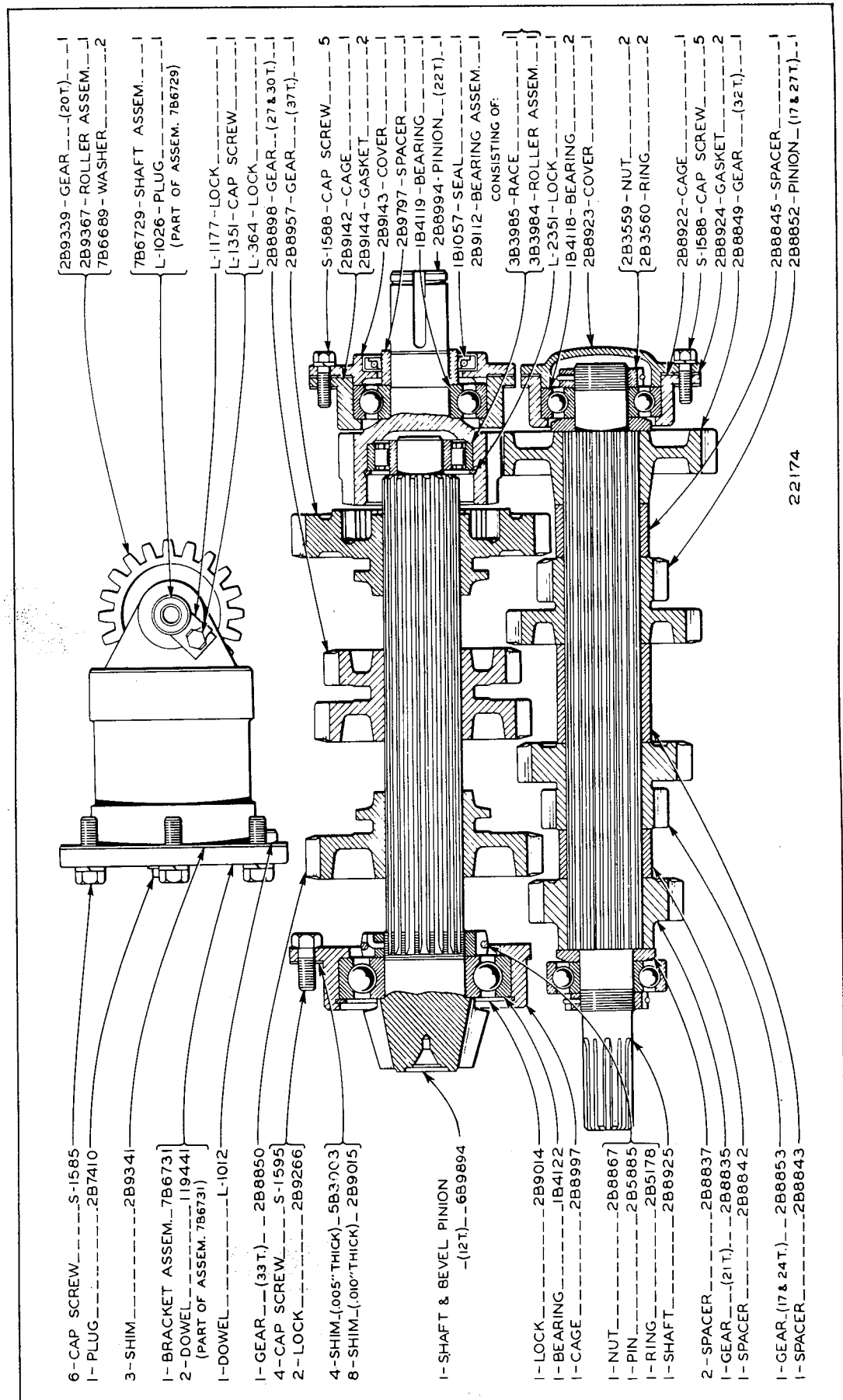
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRANSMISSION

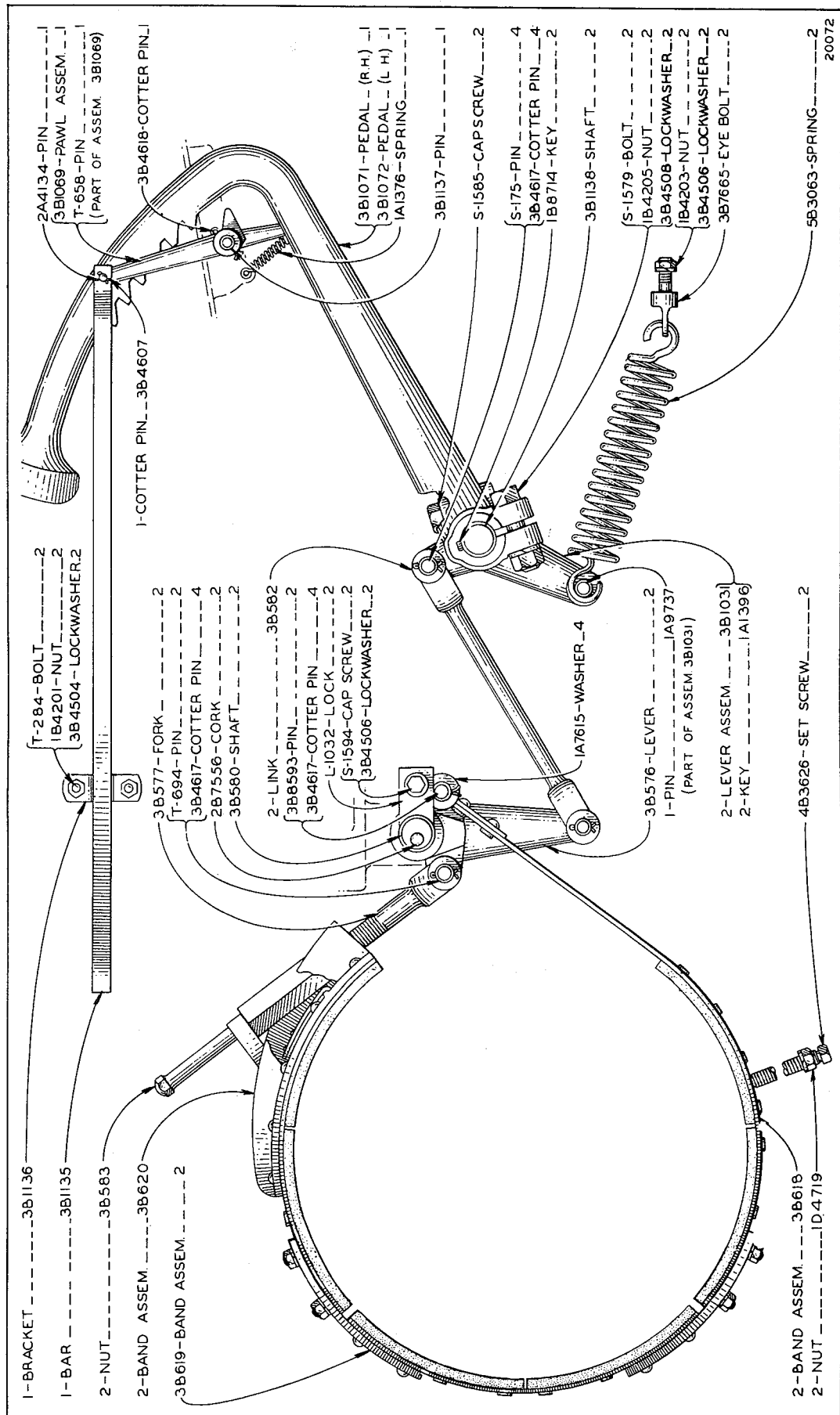
Serial No. 7J3363 to 7J3608 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



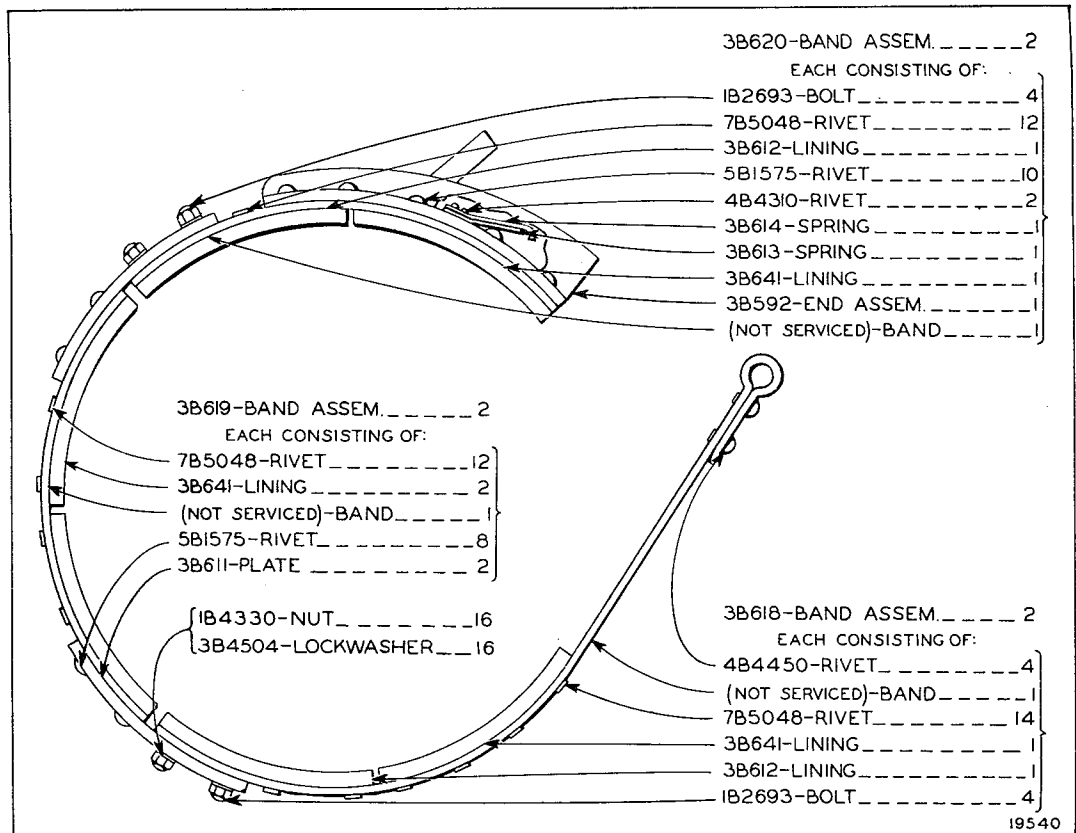
TRANSMISSION
Effective with Serial No. 7J3609

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

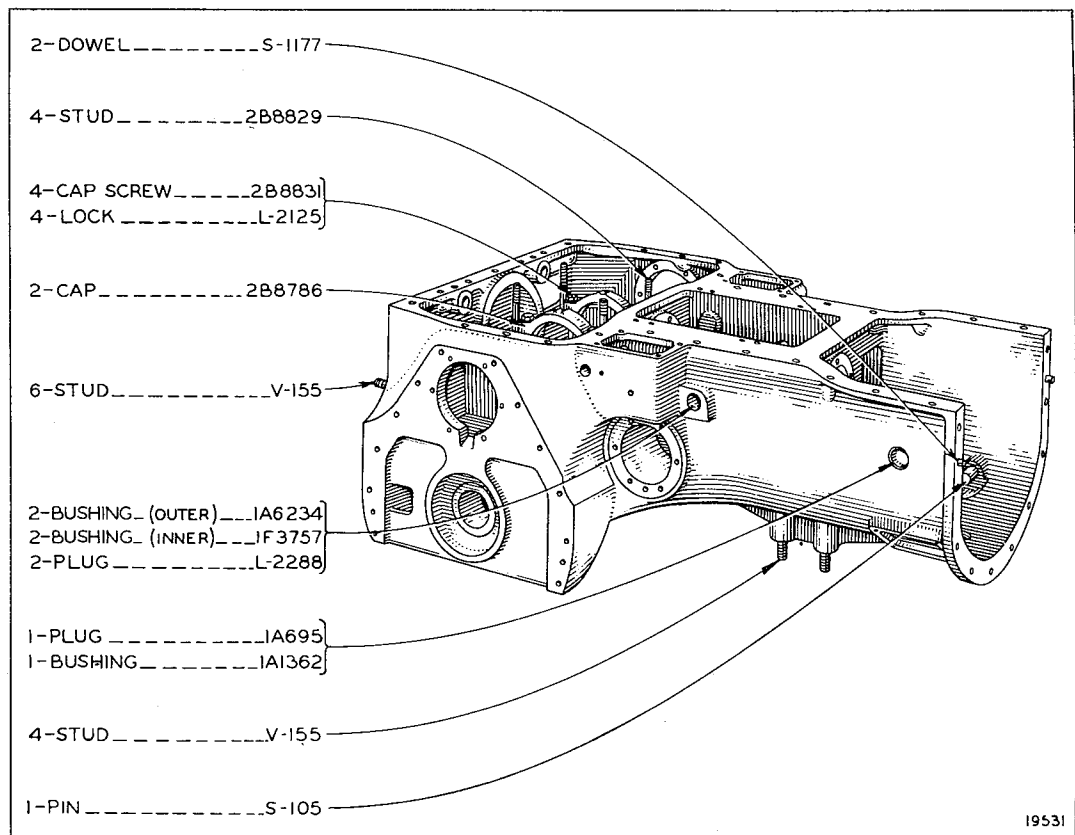
**BRAKES**

Brake Band Assemblies are shown on Page 100
 Refer also to Page 152 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

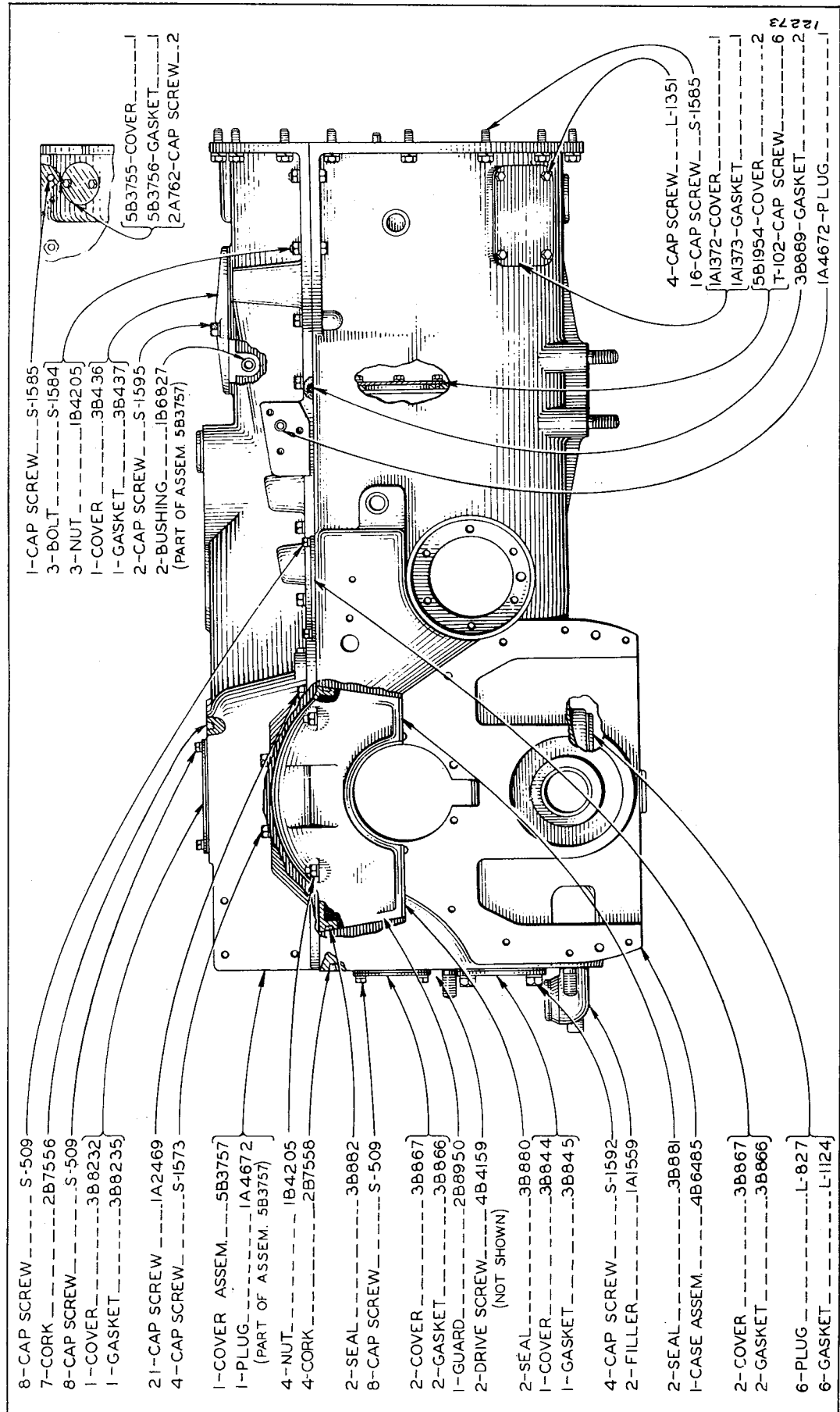


BRAKE BAND ASSEMBLIES



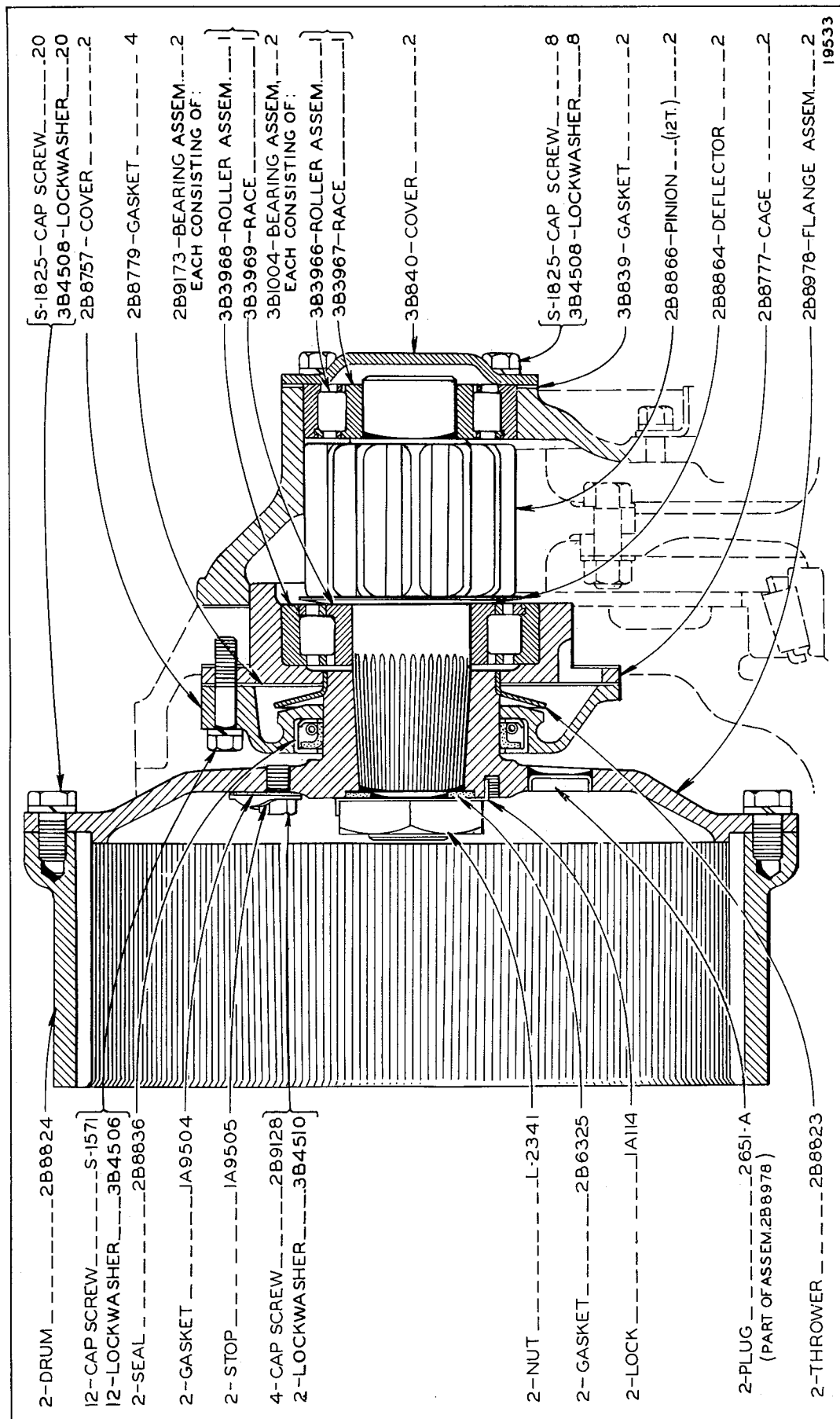
4B6485 TRANSMISSION CASE ASSEMBLY

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



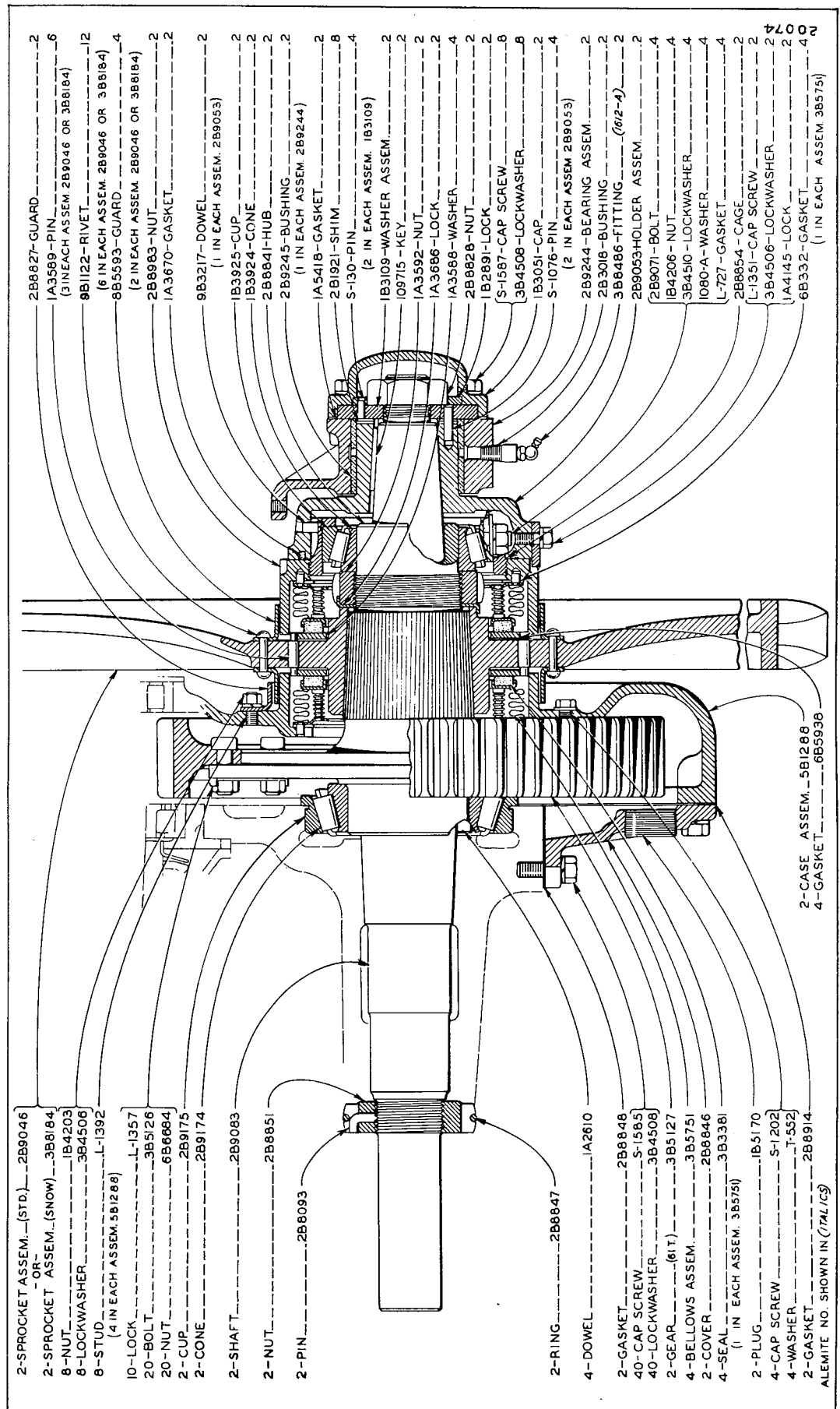
TRANSMISSION CASE AND COVERS

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



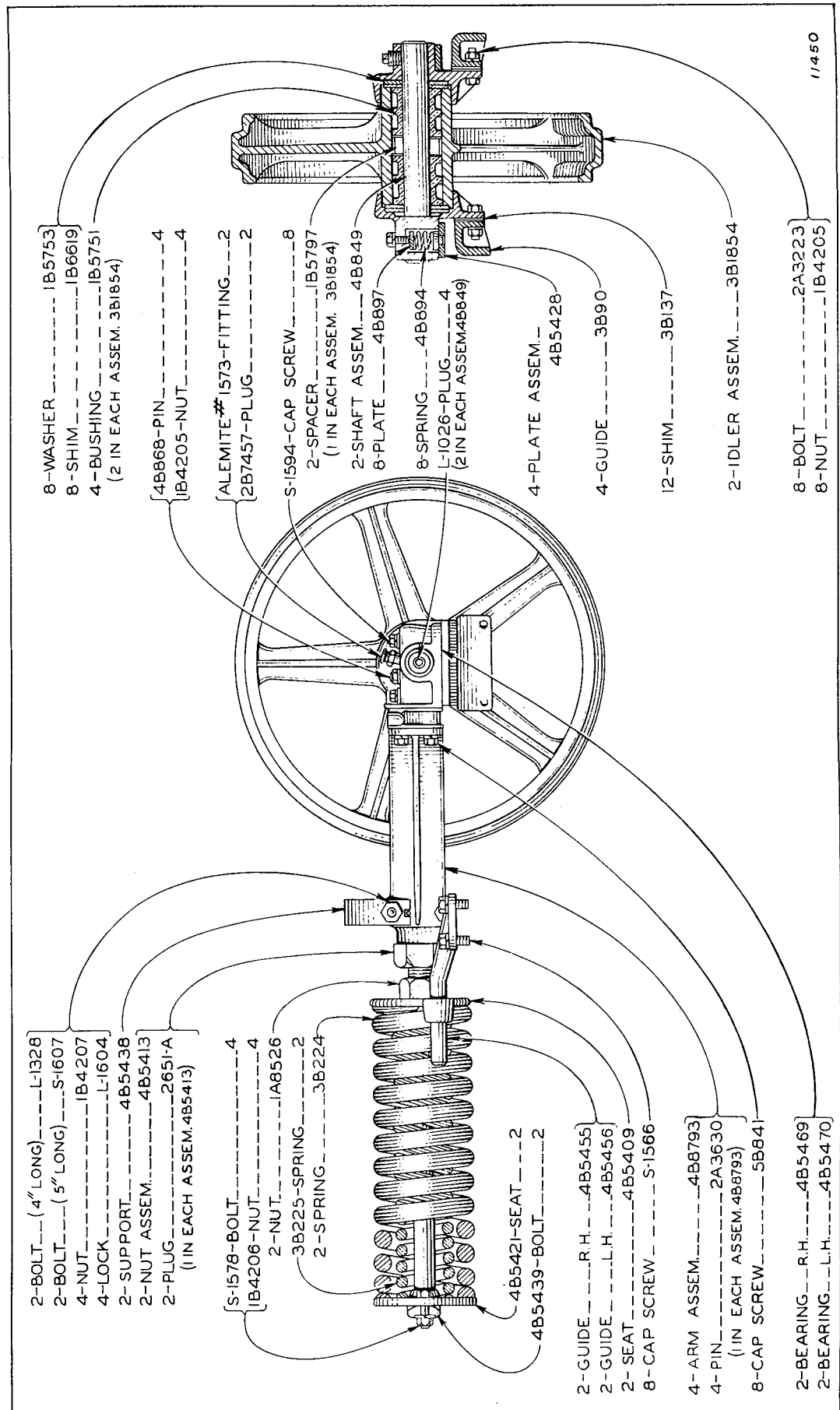
FINAL DRIVE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FINAL DRIVE

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

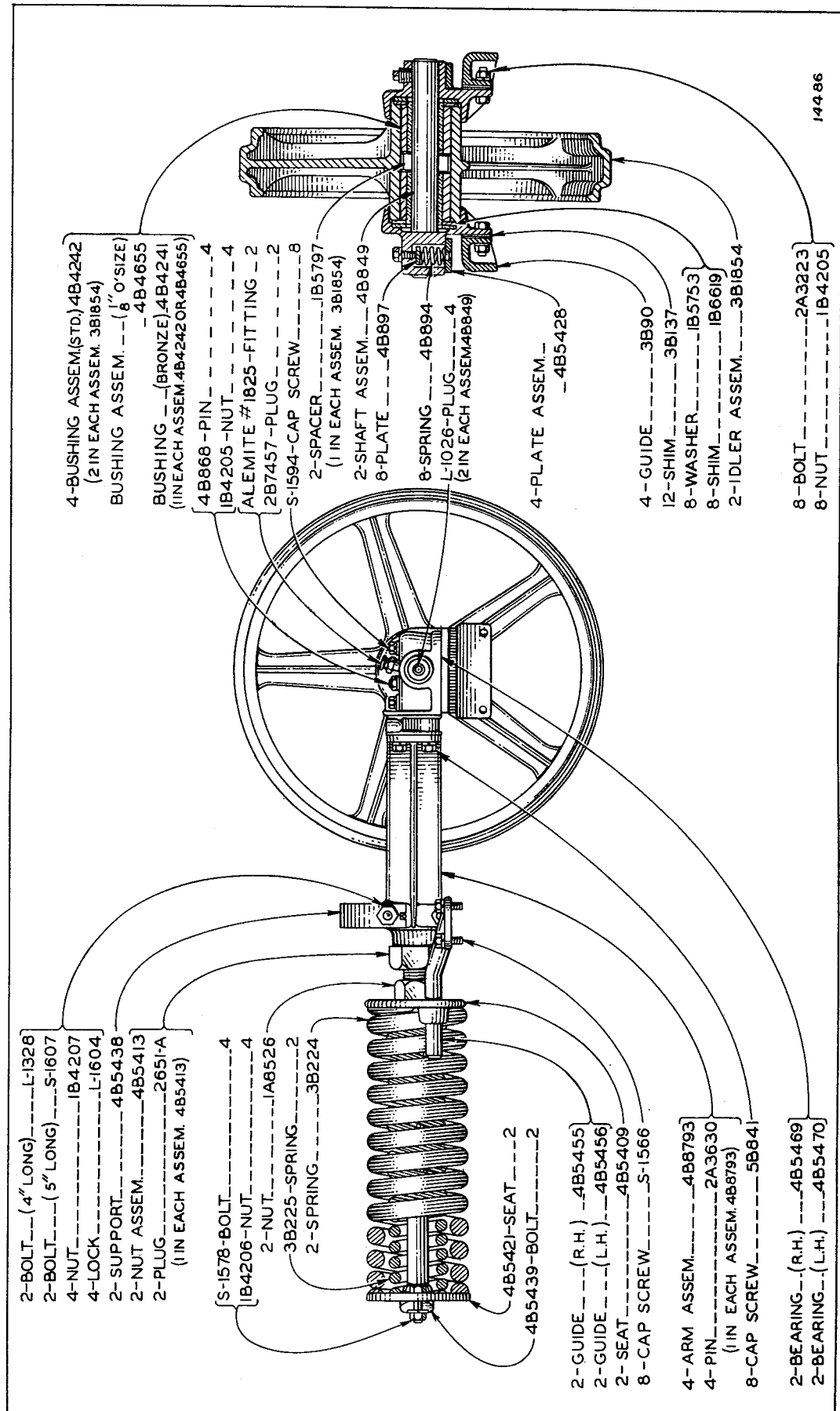


FRONT IDLER

Serial No. 7J1 to 7J633 Incl.

Refer also to Page 190 for special parts

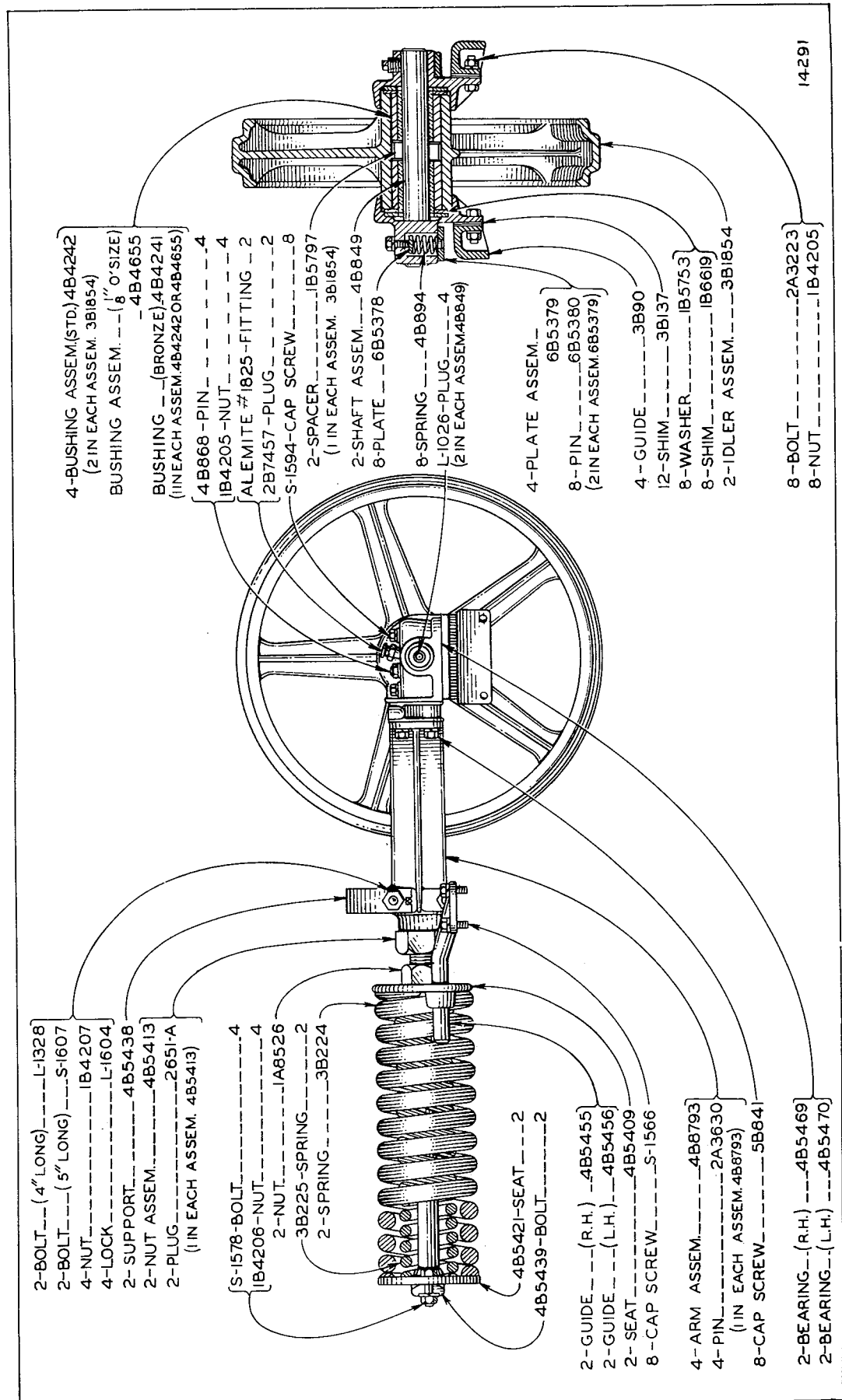
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FRONT IDLER

Serial No. 7J634 to 7J1491 Incl.
 Refer also to Page 190 for special parts

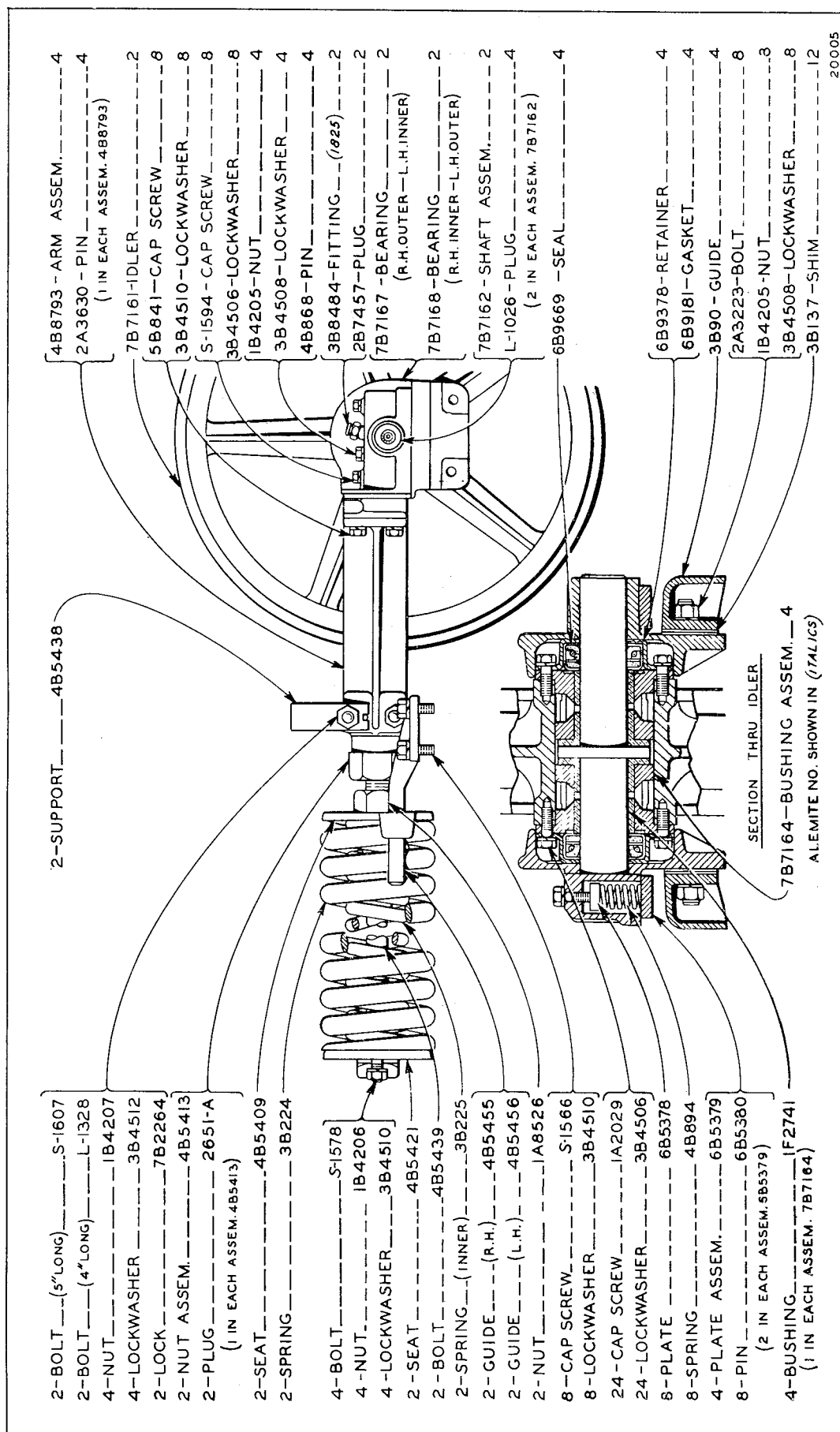
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



FRONT IDLER

Serial No. 7J1492 to 7J3979 Incl.
 Refer also to Page 190 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

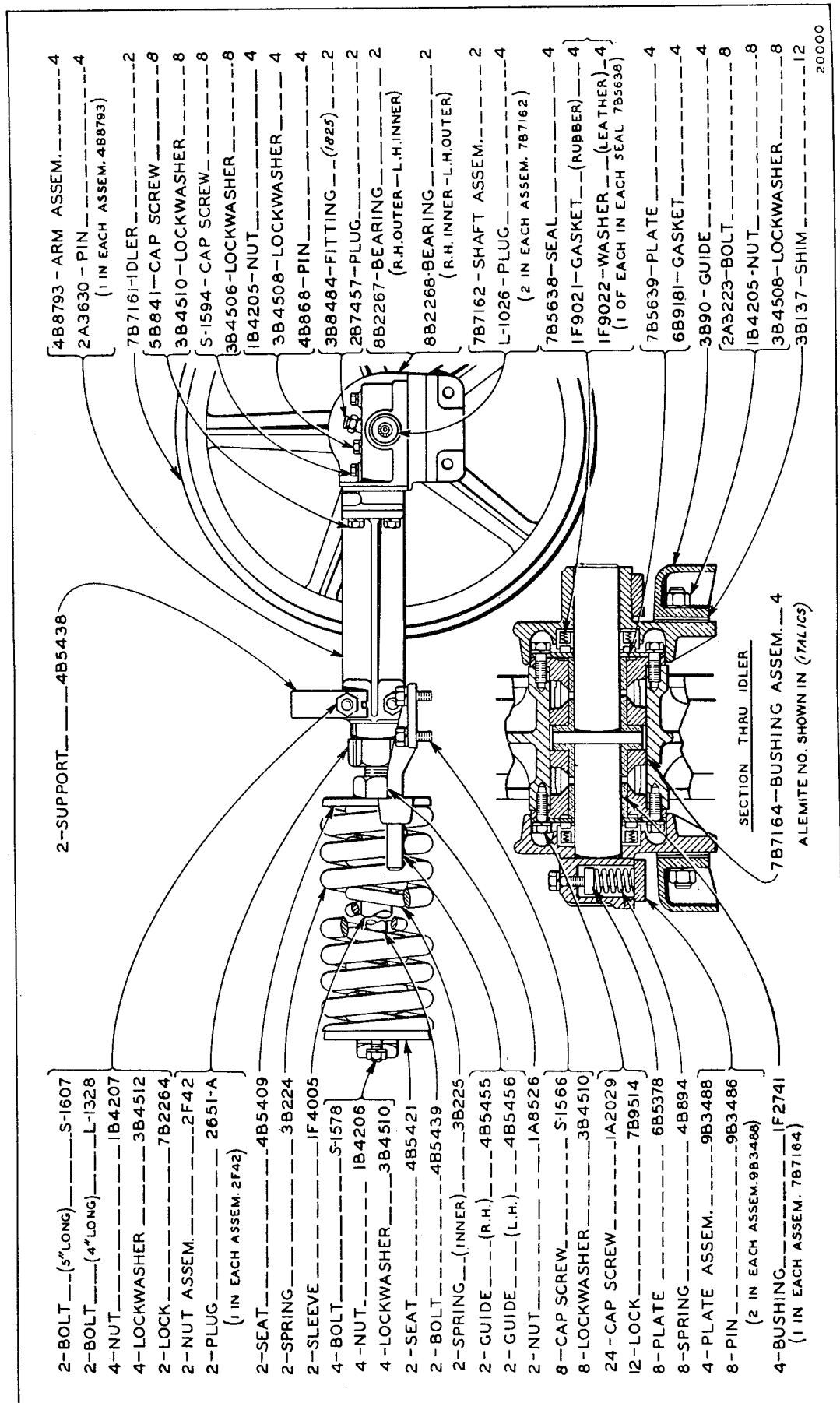


FRONT IDLER (First Type)

Effective with Serial No. 7J3980

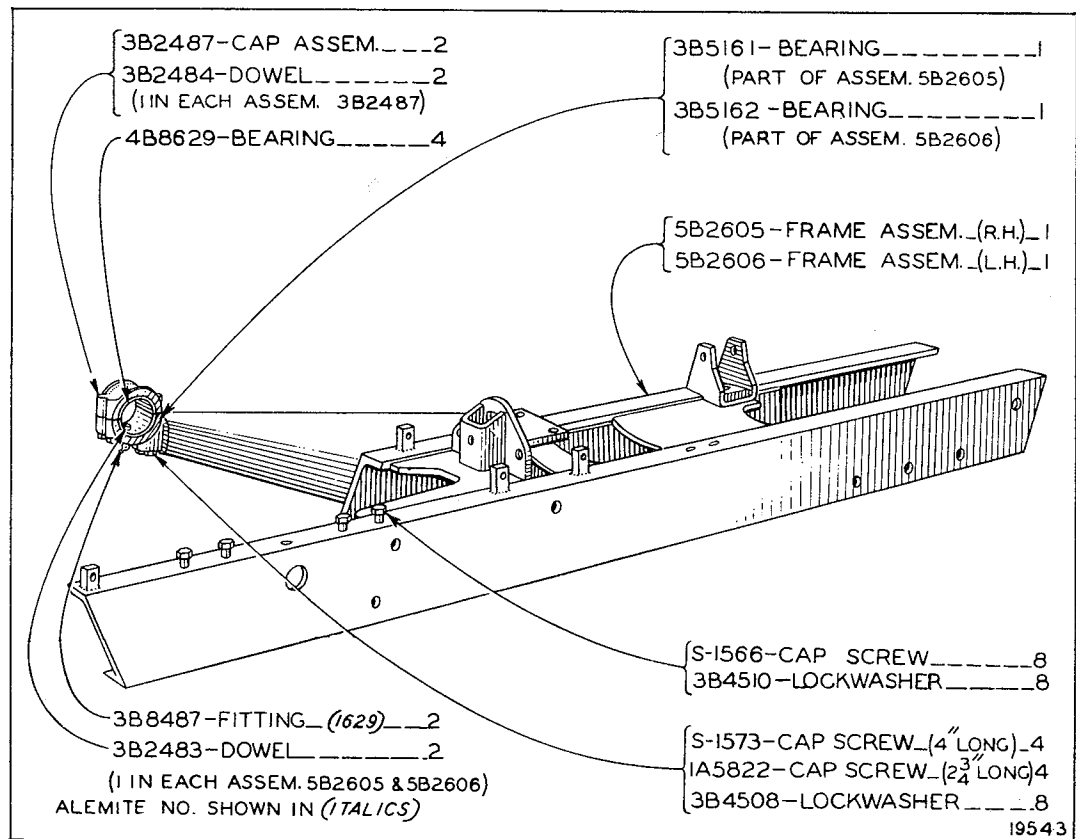
Refer also to Pages 190 and 191 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

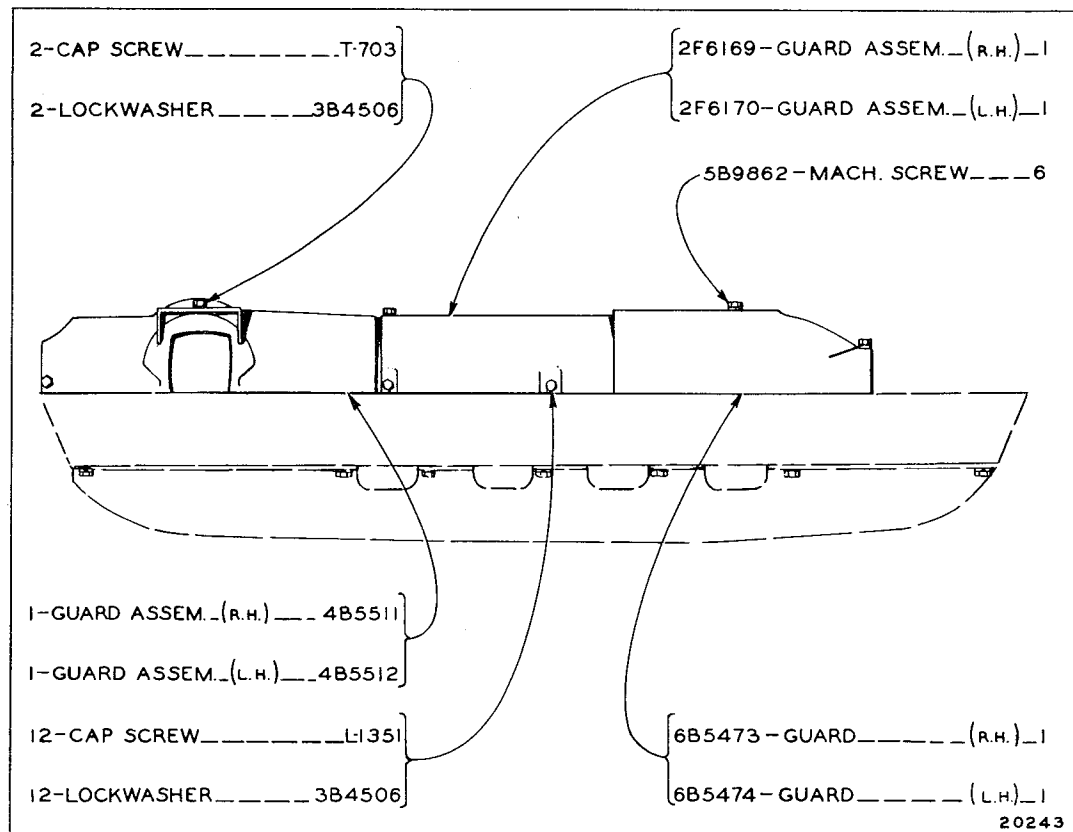
**FRONT IDLER (Second Type)**

This group is used only on Machines 7J3433 and up when equipped with Traxcavator

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



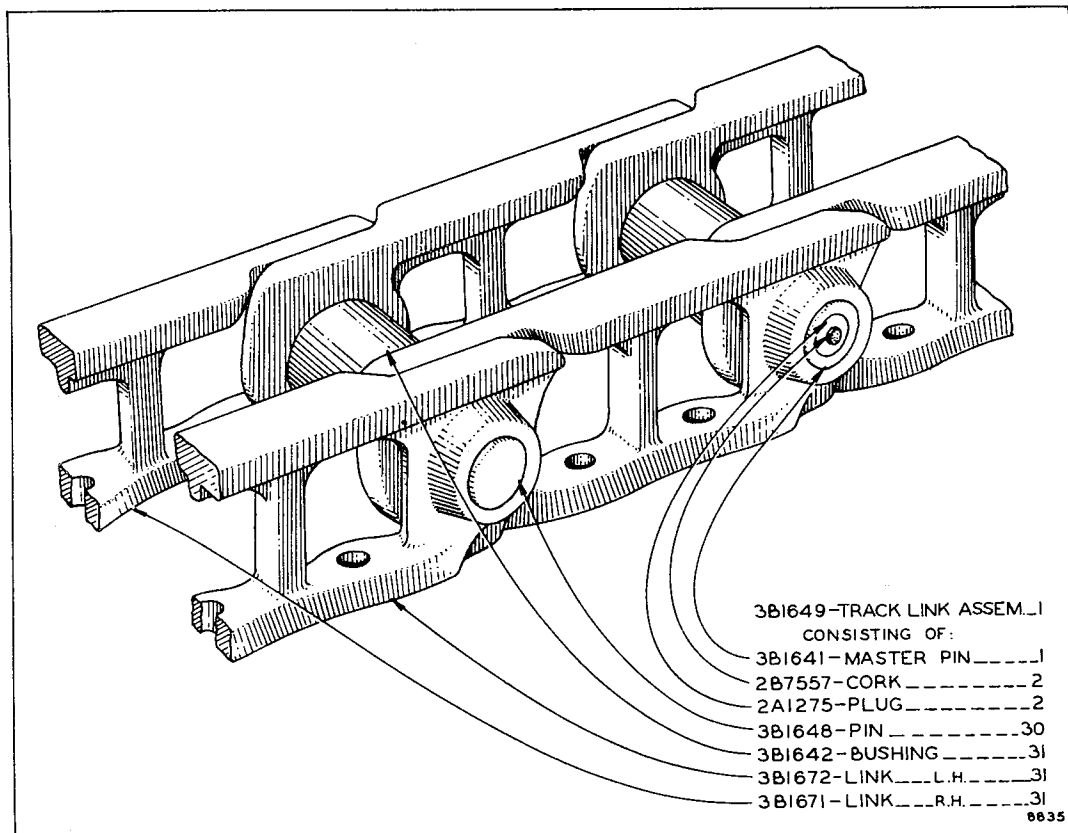
TRACK ROLLER FRAME (44" Gauge)



TRACK ROLLER FRAME GUARDS

Refer also to Page 189 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

Serial No. 7J1 to 7J1382 Incl.

6B1465 Track Pin and Bushing Group consists of complete set of Pins and Bushings for one Track

Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (31 Req'd. For one Track)
7" Grouser Shoe	3B2695	3B2755
9" Grouser Shoe R.H. {1" Inward Offset}	4B2765 (1 Req'd.)	4B2767
9" Grouser Shoe L.H. {1" Inward Offset}	4B2766 (1 Req'd.)	4B2768
11" Grouser Shoe	3B2696	3B2754
13" Grouser Shoe	3B1665	3B1640
13" Grouser Shoe H.T.	3B2697	3B2778
13" Flat Shoe	3B2308	3B2299
13" Skeleton Shoe	3B2219	3B2166
13" Semi-Skeleton Snow Shoe H.T.	3B3559	3B3965 (S.S. - 15 Req'd.)
13" Rubber Shoe	3B2262	3B3964 (D.S. - 16 Req'd.)
		3B2182 Plate
		S-2512 Shoe
16" Grouser Shoe H.T.	*3B2698	3B2787
16" Semi-Skeleton Snow Shoe H.T.	*3B3558	3B3963 (S.S. - 15 Req'd.)
		3B3962 (D.S. - 16 Req'd.)
18" Grouser Shoe H.T.	*3B9063	3B9051
18" Angle Shoe	*3B2700	3B2790
20" Grouser Shoe H.T.	*3B2699	3B2791
24" Grouser Shoe H.T.	*3B5149	3B5167
24" Angle Shoe	*3B2701	3B2789

S-1584 Track Shoe Bolt - 124 Req'd. for one Track

2A3223 Track Shoe Bolt - 124 Req'd. for one Track (Used only with 3B2299 & 3B2166 Shoes)

1B4432 Track Shoe Nut (Used with S-1584 & 2A3223)

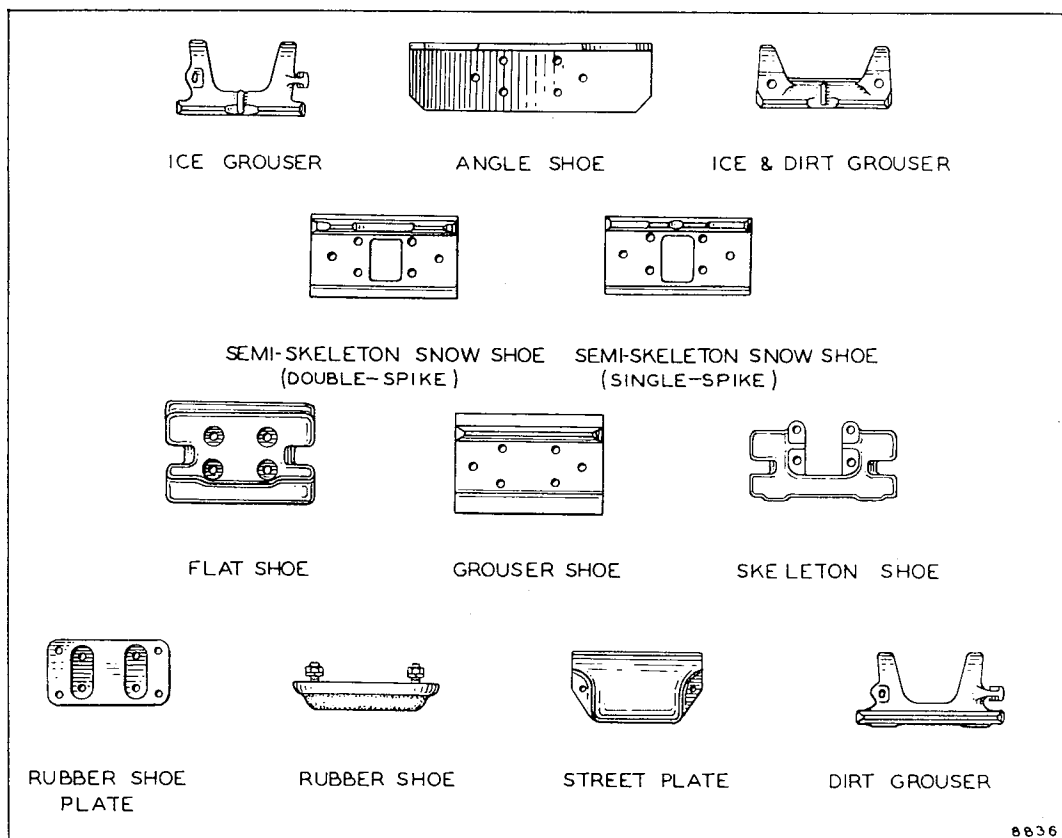
3B4508 Lockwasher (Used with S-1584 & 2A3223)

H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

* For use on 60" Gauge Models only

21175

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK SHOES, GROUSERS AND STREET PLATES

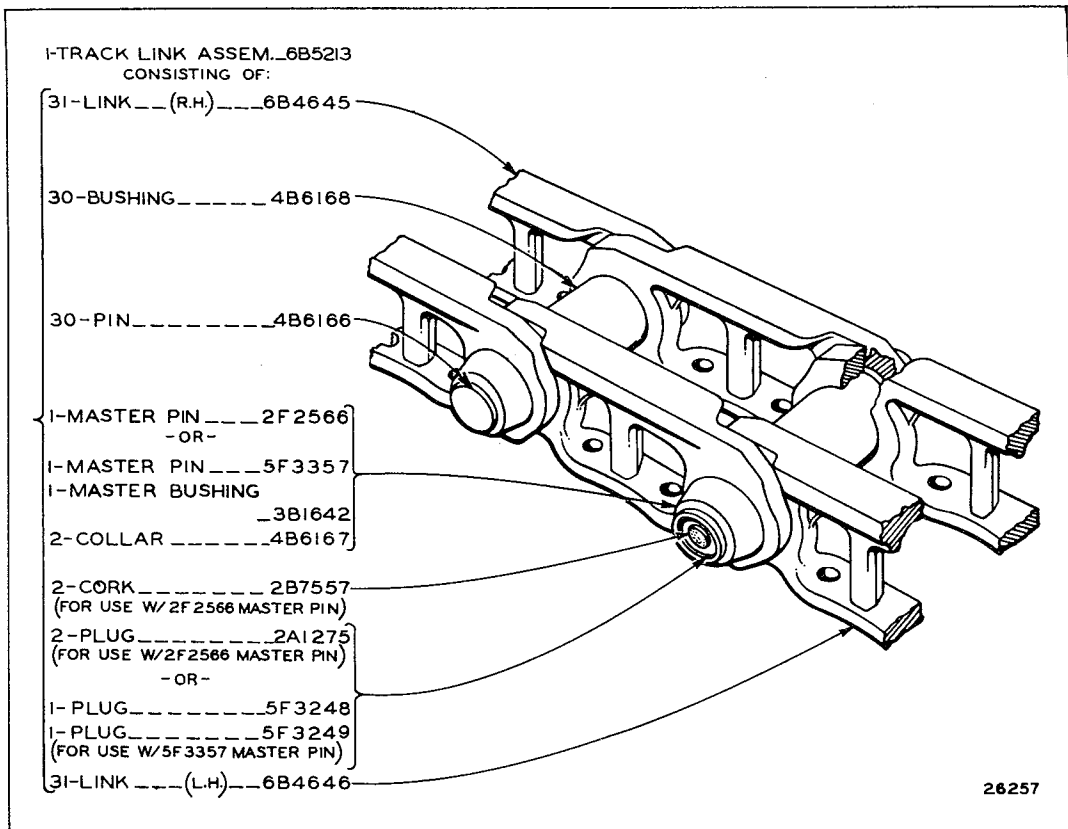
Serial No. 7J1 to 7J1382 Incl.

Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For use on Track Shoes
Ice & Dirt Grouser	1B1490	3B2259	L-1934	62	32	3B2754, 3B1640, 3B2778, 3B3965, 3B3964, 2B2787, 3B3963, 3B3962, 3B2791 & 3B5167
Street Plate	3B2245	3B2243	3B2242	62	32	
Ice Grouser	1B1485	3B2653	S-1847 R.H. S-1848 L.H.	31 31	16 16	3B2299 & 3B2166
Dirt Grouser	1B1480	3B2652	S-1845 R.H. S-1846 L.H.	31 31	16 16	3B2299

S-1584 Bolt - 2 Req'd. for each Grouser L-1934
 S-1603 Bolt - 2 Req'd. for each Street Plate 3B2242
 1B4205 Nut (Used with S-1584 & S-1603)
 3B4508 Lockwasher (Used with S-1584 & S-1603)
 S-1844 Bolt - 1 Req'd. for each Grouser S-1845, S-1846, S-1847 & S-1848
 1B4331 Nut (Used with S-1844)
 15057 Washer (Used with S-1844)
 3B4512 Lockwasher (Used with S-1844)

21176

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK LINK ASSEMBLY (2 Assemblies Req'd.)

Effective with Serial No. 7J1383
6B6981 Track Pin and Bushing Group consists of
complete set of Pins and Bushings for one Track

Name	Complete Track Group (Hardware Included) 2 Req'd. per Tractor	Shoe (31 Req'd. For One Track)
7" Grouser Shoe	6B5351	3B2755
9" Grouser Shoe R.H. (1" Inward Offset)	6B5336 (1 Req'd.)	4B2767
9" Grouser Shoe L.H. (1" Inward Offset)	6B5336 (1 Req'd.)	4B2768
11" Grouser Shoe	6B5352	3B2754
13" Grouser Shoe	6B5509	3B1640
13" Grouser Shoe H.T.	6B5357	3B2778
13" Flat Shoe	6B5511	3B2299
13" Skeleton Shoe	6B5512	3B2166
13" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	6B5513	3B3965 (S.S. - 15 Req'd.)
13" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	6B7182	3B3964 (D.S. - 16 Req'd.)
13" Rubber Shoe	6B5510	6B7180 (S.S. - 15 Req'd.)
		6B7181 (D.S. - 16 Req'd.)
		3B2182 Plate
		S-2512 Shoe
16" Grouser Shoe H.T.	*6B5355	3B2787
16" Semi-Skeleton Snow Shoe H.T. (2" Grouser)	*6B5350	3B3963 (S.S. - 15 Req'd.)
16" Semi-Skeleton Snow Shoe H.T. (3" Grouser)	*6B9175	3B3962 (D.S. - 16 Req'd.)
		6B9177 (S.S. - 15 Req'd.)
		6B9176 (D.S. - 16 Req'd.)
18" Grouser Shoe H.T.	*6B5353	3B9051
18" Angle Shoe	*6B5514	3B2790
20" Grouser Shoe H.T.	*6B5354	3B2791
20" Grouser Shoe H.T. (Straight Edge)	*9B2859	9B2860
24" Grouser Shoe H.T.	*6B5356	3B5167
24" Angle Shoe	*6B5349	3B2789

S-1584 Track Shoe Bolt - 124 Req'd. for one Track

2A3223 Track Shoe Bolt - 124 Req'd. for one Track (Used only with 3B2299 & 3B2166 Shoes)

1B4432 Track Shoe Nut (Used with S-1584 & 2A3223)

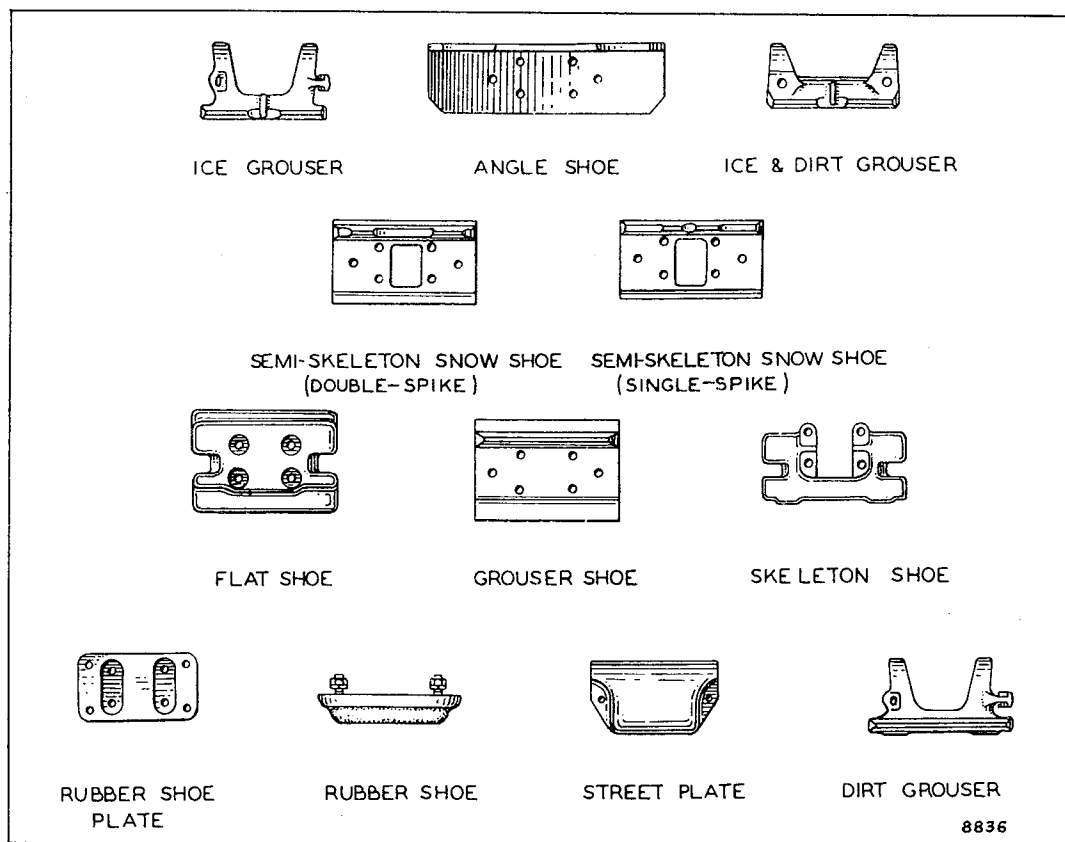
3B4508 Lockwasher (Used with S-1584 & 2A3223)

H.T. - Heat Treated S.S. - Single Spike D.S. - Double Spike

* For use on 60" Gauge Models only

21177

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK SHOES, GROUSERS AND STREET PLATES

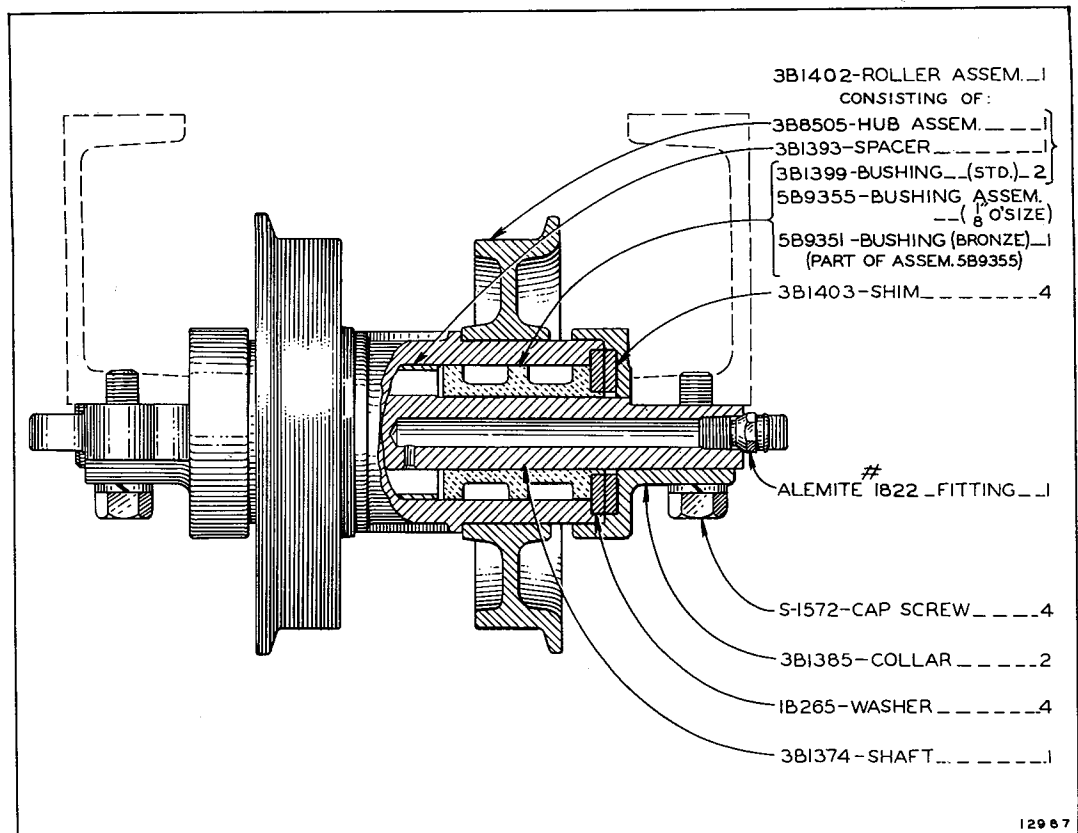
Effective with Serial No. 7J1383

Name	Group Numbers (Hardware Included)		Grouser or Street Plate			
	Full Set	Half Set	Part Number	Full Set Quantity	Half Set Quantity	For Use on Track Shoes
Ice & Dirt Grouser	181490	382259	L-1934	62	32	3B1640, 3B2754, 3B2778, 3B2787, 3B2791, 3B3962,
Street Plate	382245	382243	3B2242	62	32	3B3963, 3B3964, 3B3965, 3B5167, 3B9051
Ice Grouser	181485	382653	S-1847 R.H. S-1848 L.H.	31 31	16 16	3B2166 & 3B2299
Dirt Grouser	181480	382652	S-1845 R.H. S-1846 L.H.	31 31	16 16	3B2299

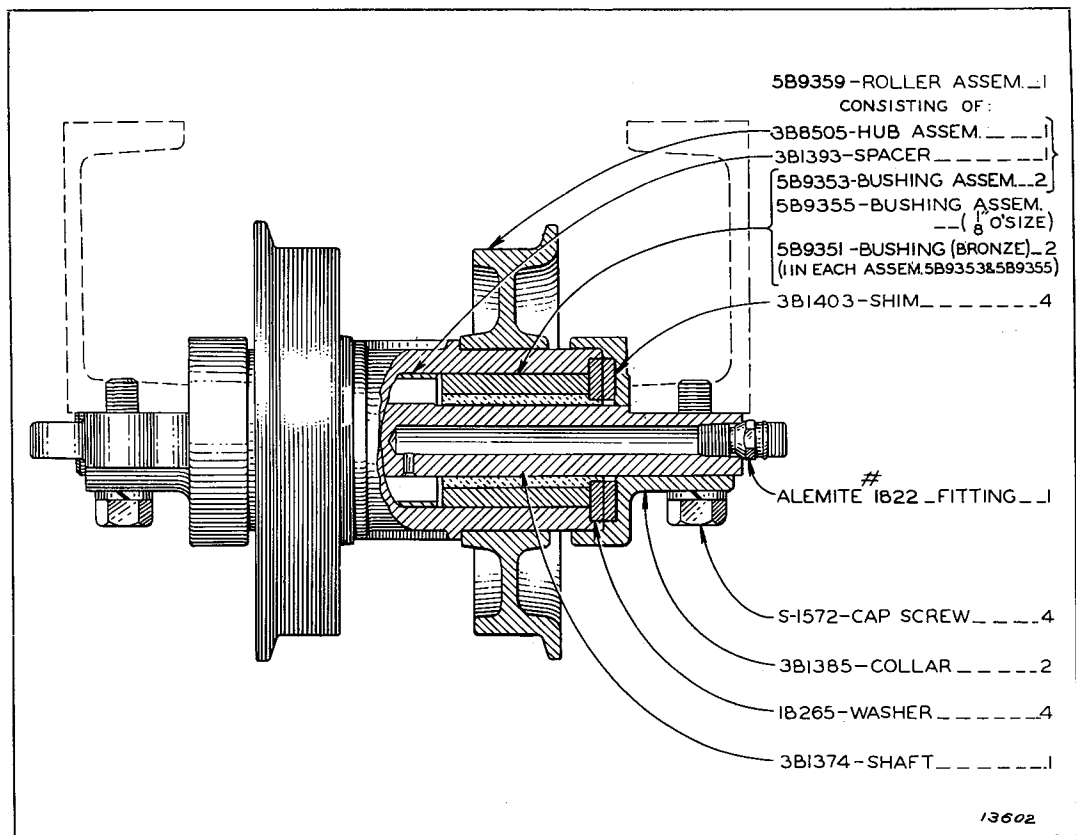
S-1584 Bolt - 2 Req'd. for each Grouser L-1934
 S-1603 Bolt - 2 Req'd. for each Street Plate 3B2242
 1B4205 Nut (Used with S-1584 & S-1603)
 3B4508 Lockwasher (Used with S-1584 & S-1603)
 S-1844 Bolt - 1 Req'd. for each Grouser S-1845, S-1846, S-1847 & S-1848
 1B4331 Nut (Used with S-1844)
 15057 Washer (Used with S-1844)
 3B4512 Lockwasher (Used with S-1844)

21178

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

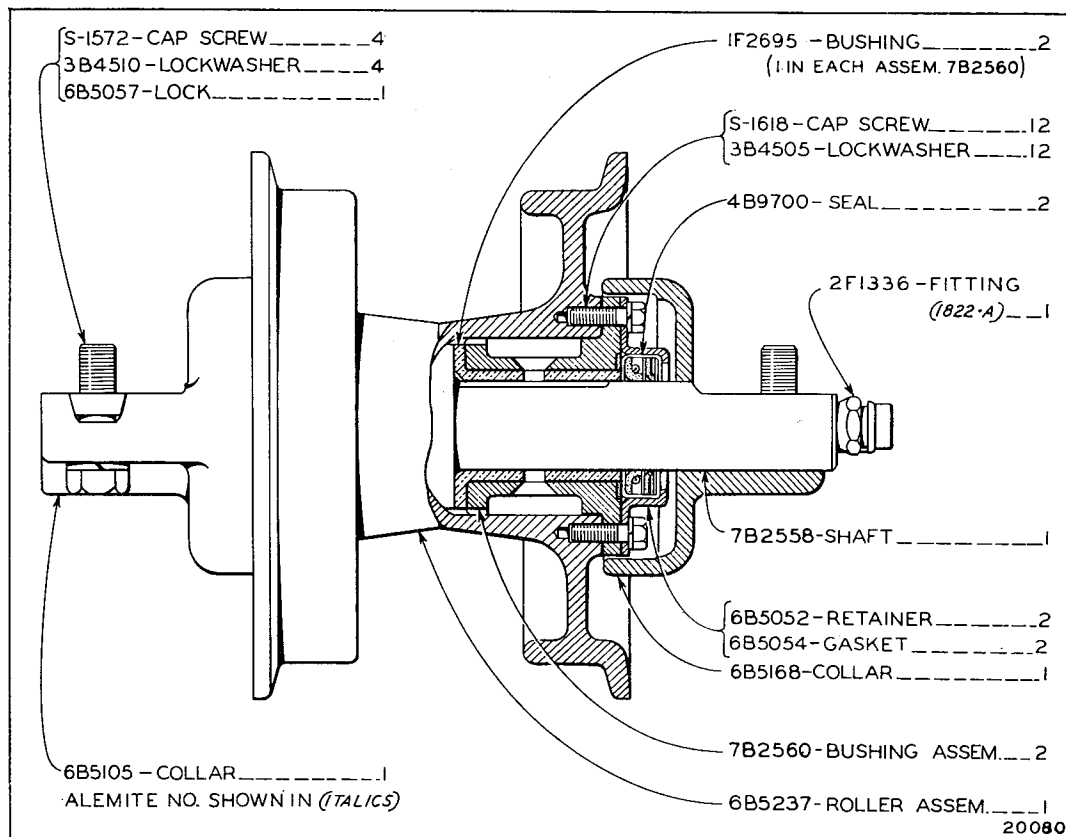


TRACK ROLLER—Single Flange (4 Groups Req'd.)
Serial No. 7J1 to 7J840 Incl.

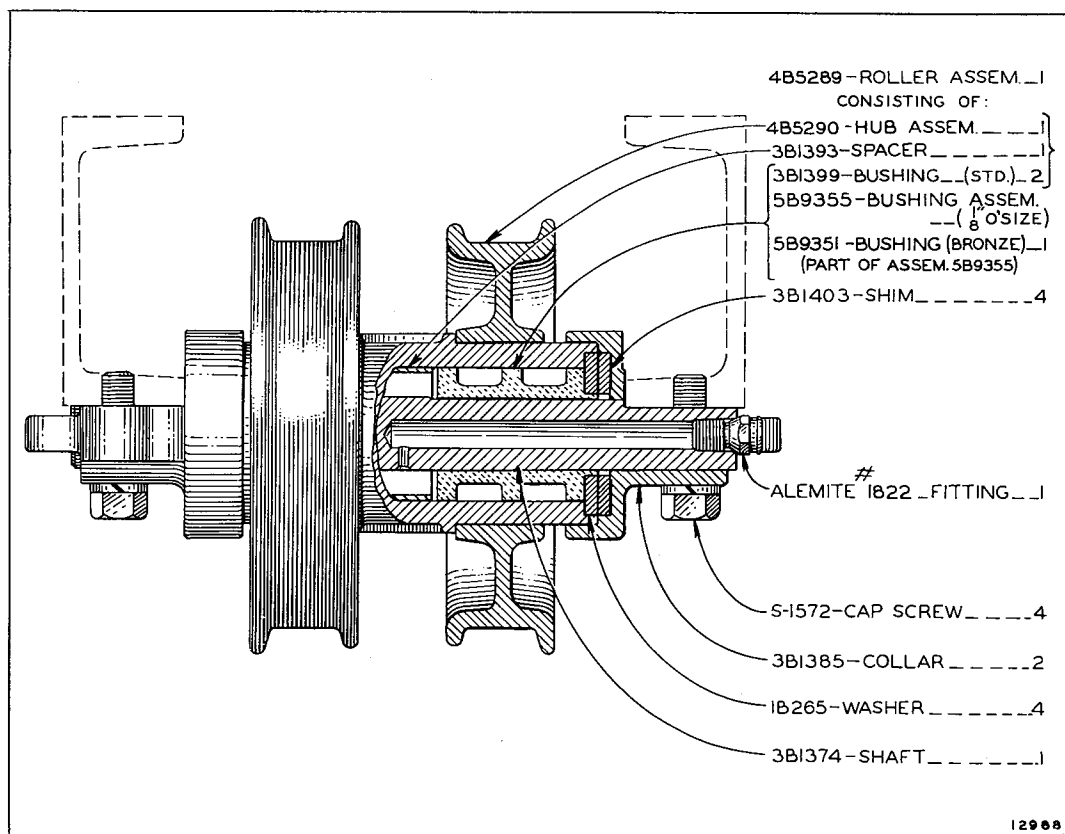


TRACK ROLLER—Single Flange (4 Groups Req'd.)
Serial No. 7J841 to 7J1382 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

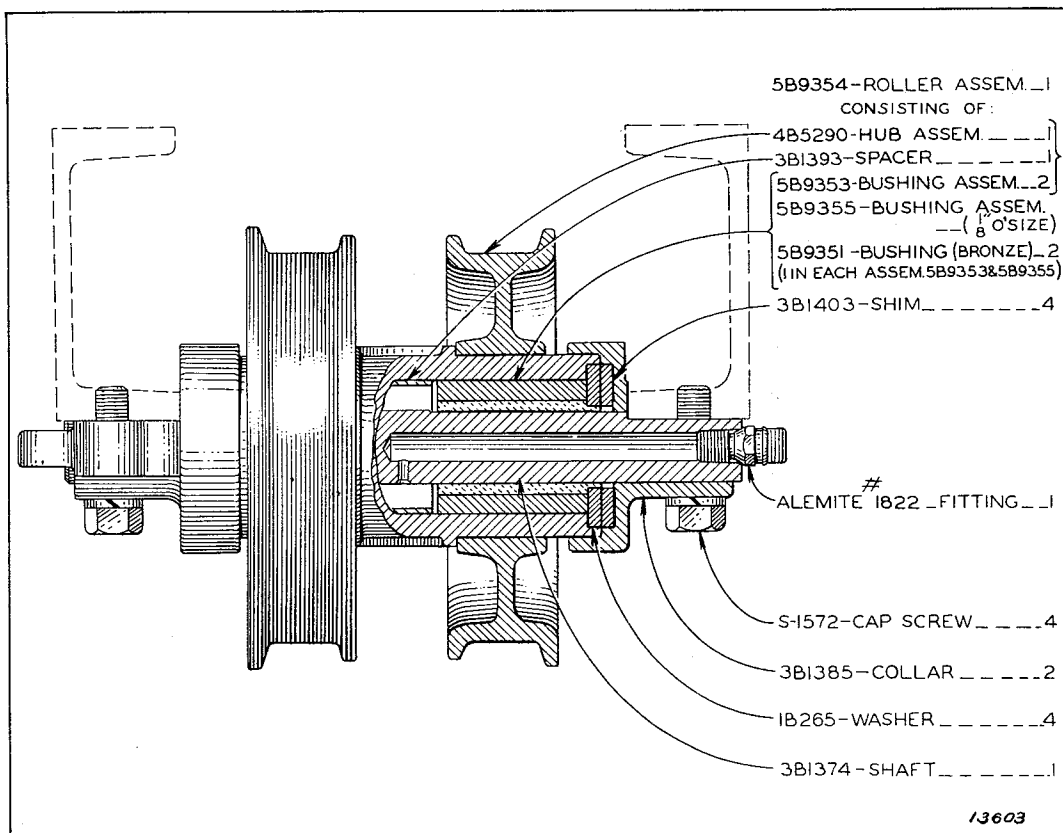


TRACK ROLLER—Single Flange (4 Groups Req'd.)
Effective with Serial No. 7J1383



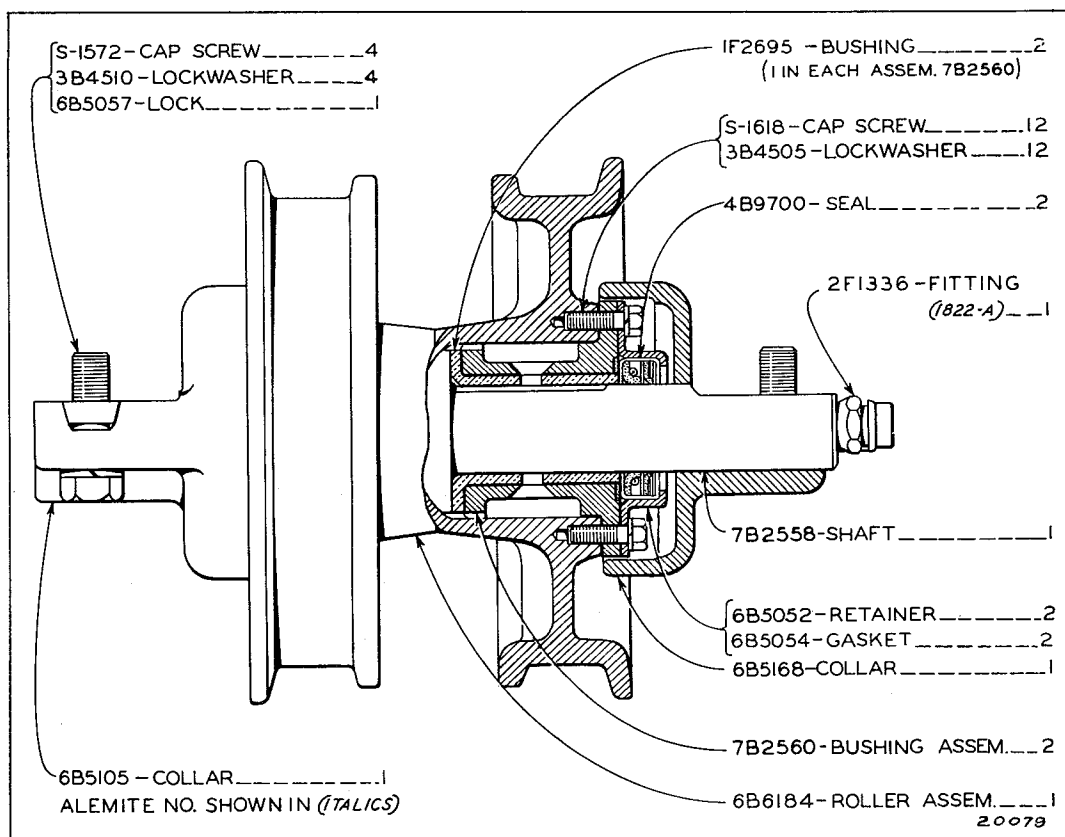
TRACK ROLLER—Double Flange (4 Groups Req'd.)
Serial No. 7J1 to 7J729 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK ROLLER—Double Flange (4 Groups Req'd.)

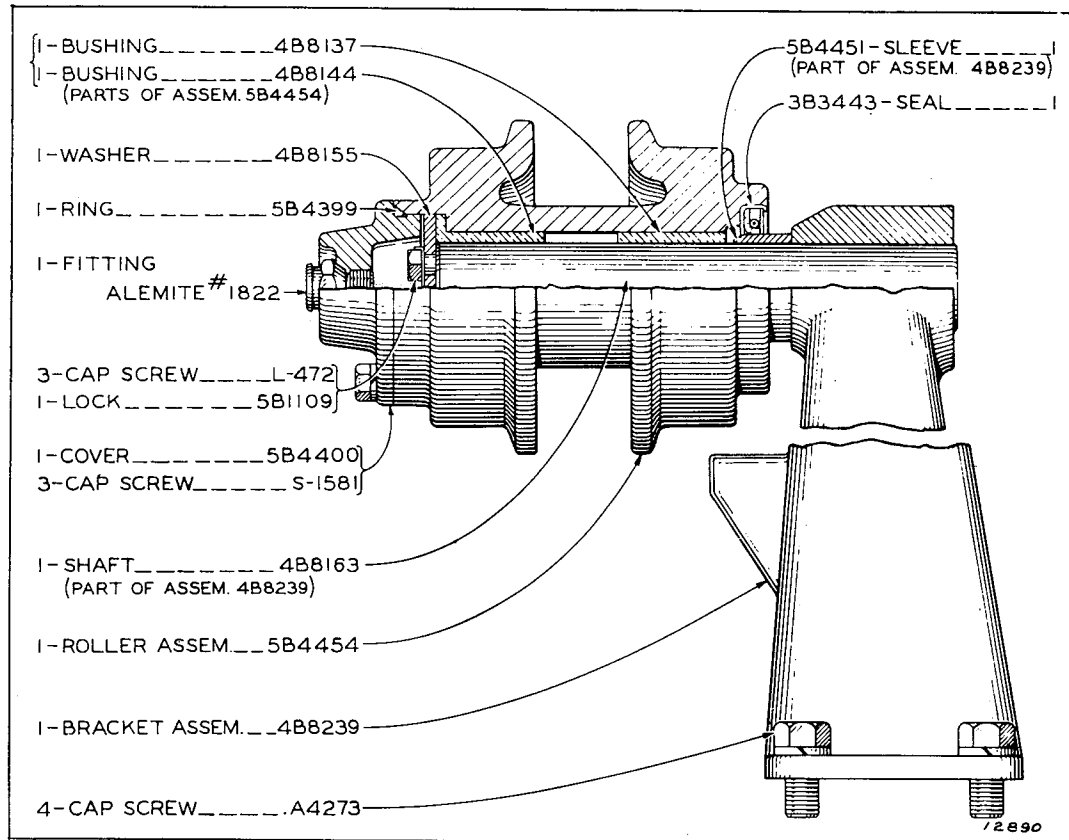
Serial No. 7J730 to 7J1382 Incl.



TRACK ROLLER—Double Flange (4 Groups Req'd.)

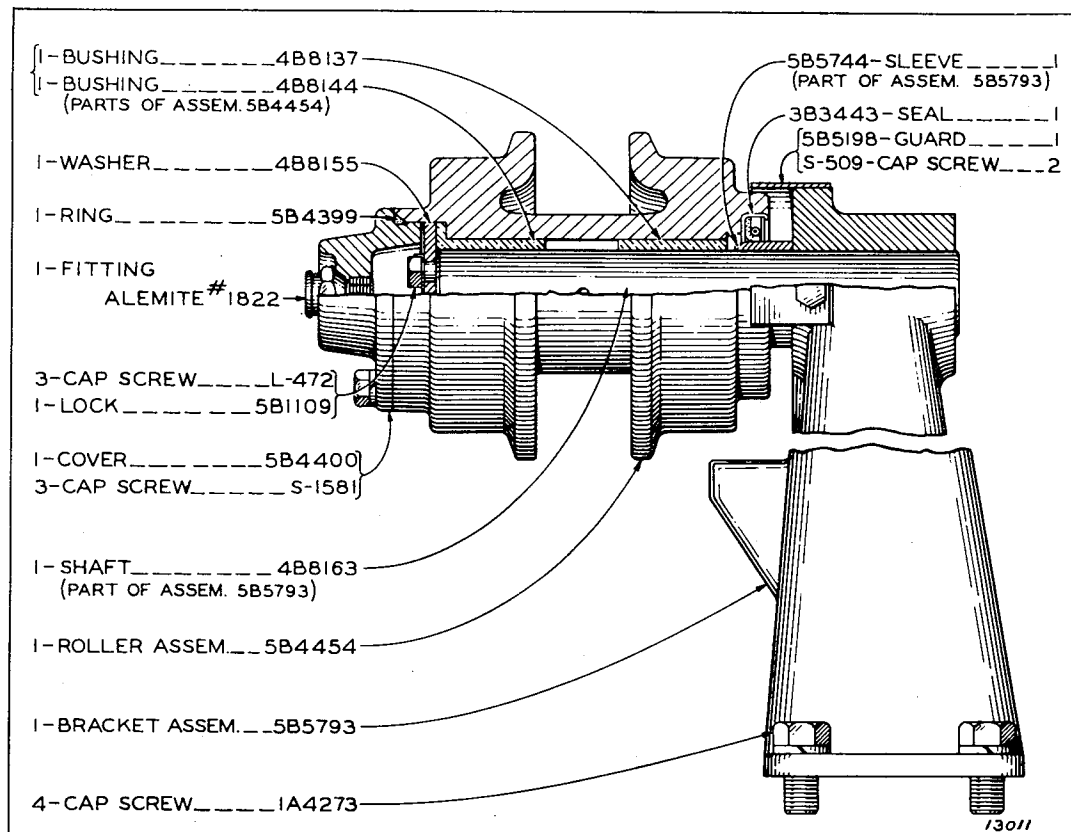
Effective with Serial No. 7J1383

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



TRACK CARRIER ROLLER (2 Groups Req'd.)

Serial No. 7J1 to 7J142 Incl.

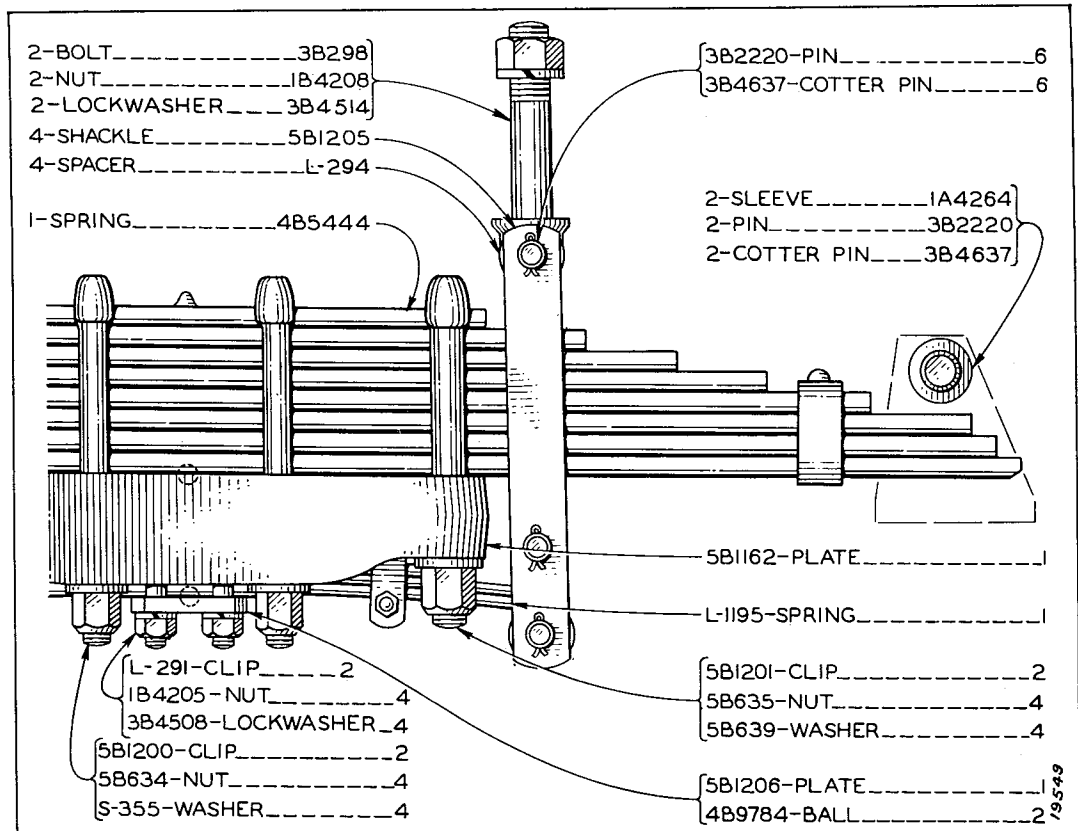


TRACK CARRIER ROLLER (2 Groups Req'd.)

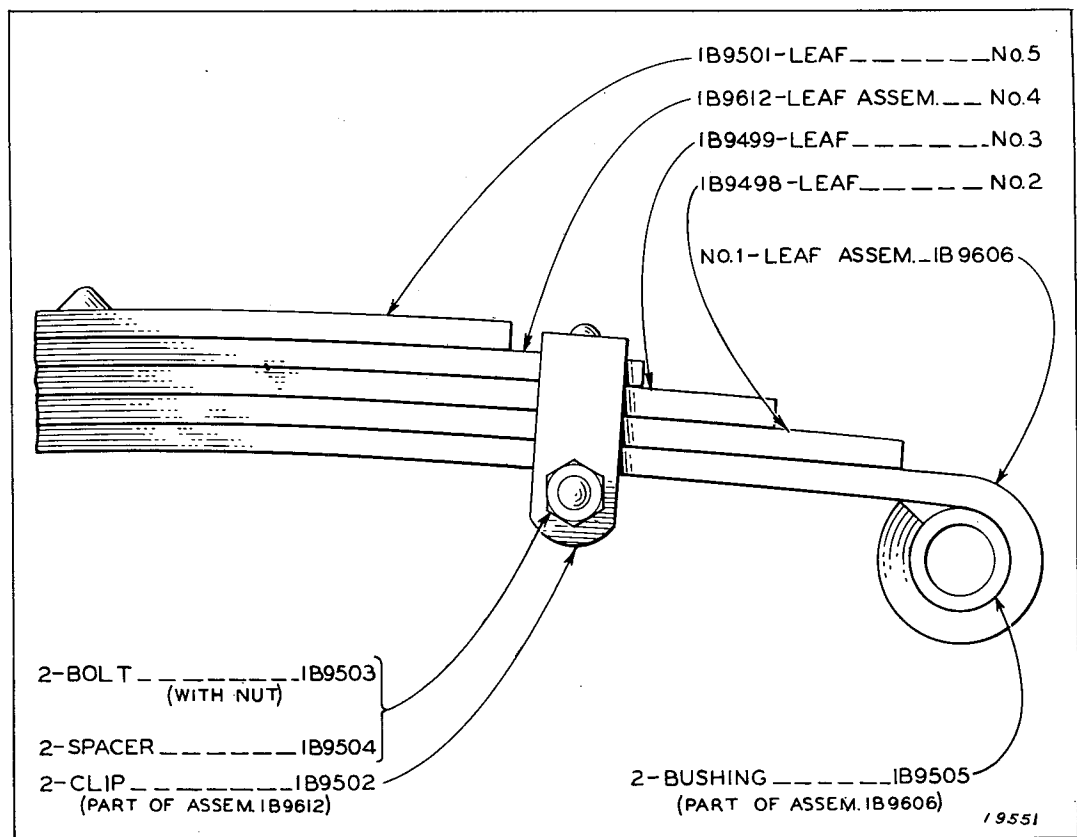
Effective with Serial No. 7J143

Refer also to Page 191 for special parts

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



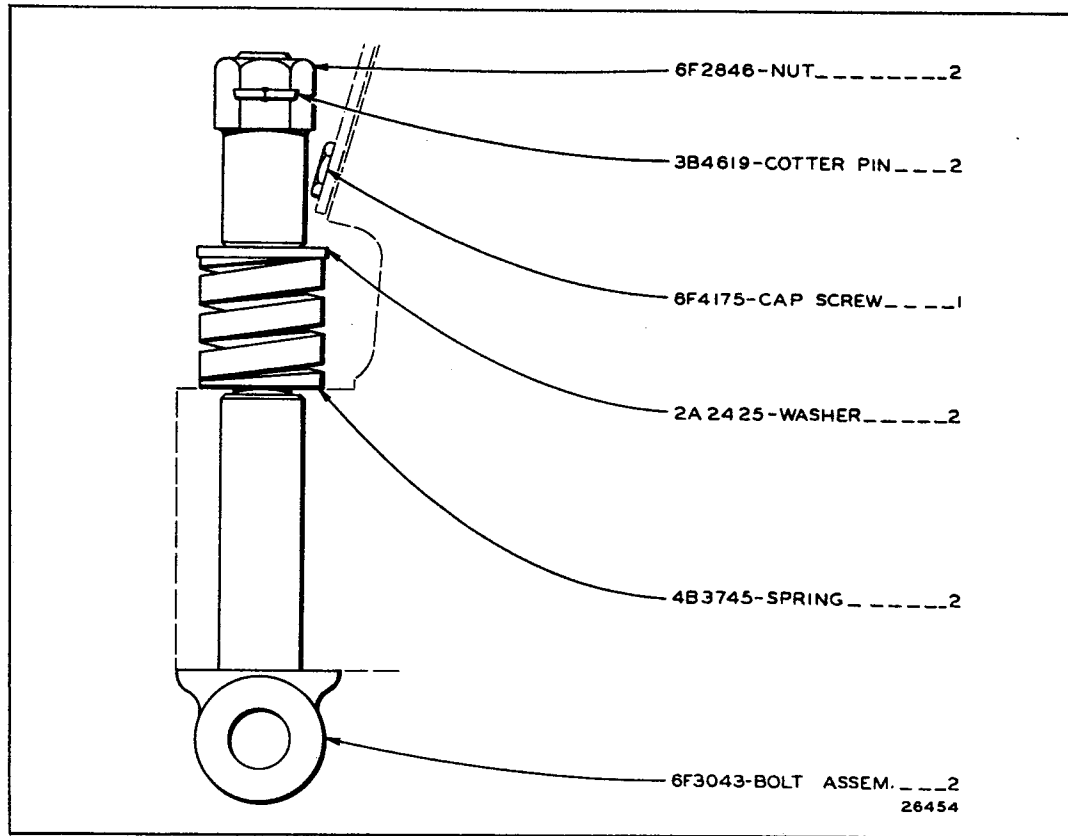
EQUALIZER SPRING



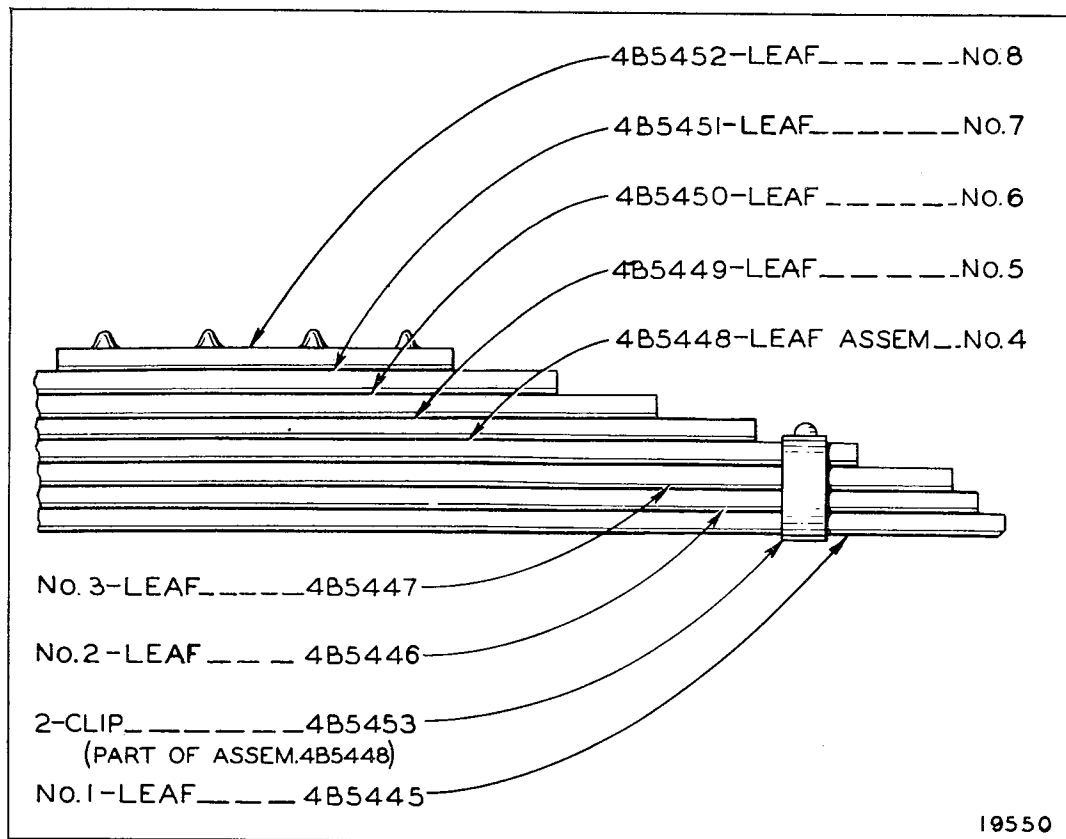
L-1195 SPRING

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

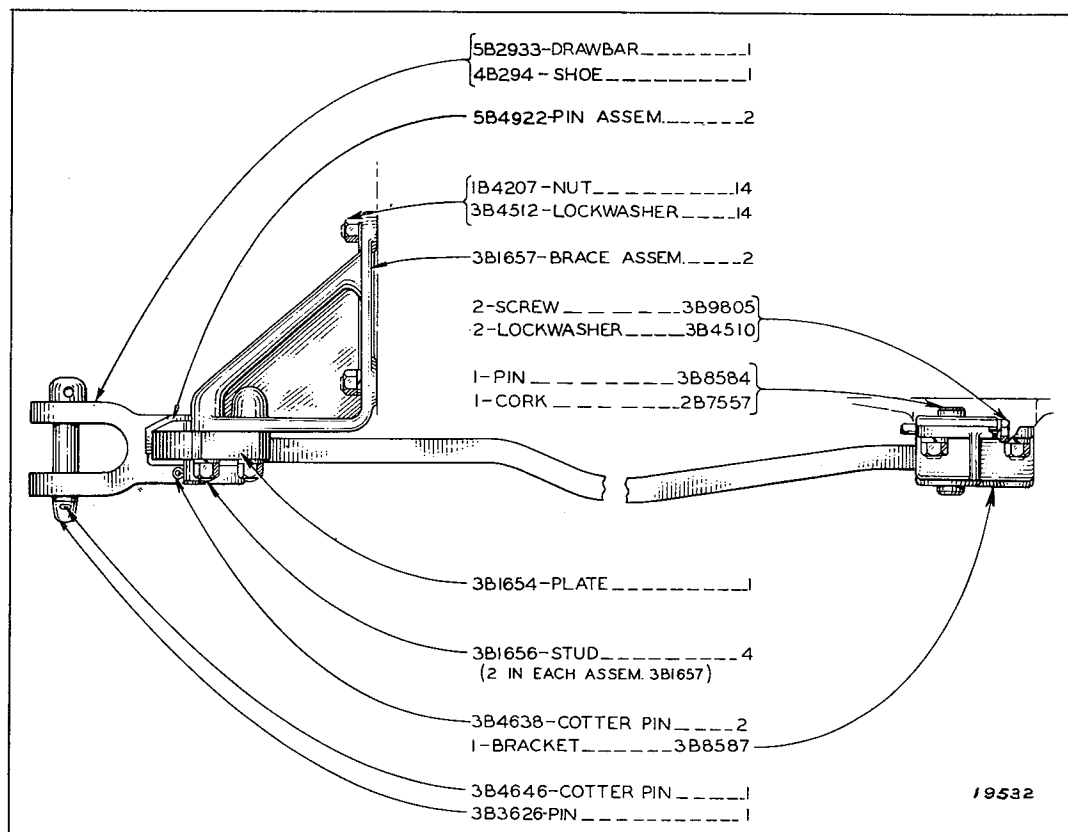
INSERT BETWEEN PAGES 118 & 119 IN FORM 8770—
PARTS CATALOG FOR D4 TRACTOR



5F5599 SHACKLE BOLT GROUP—Spring Mounted



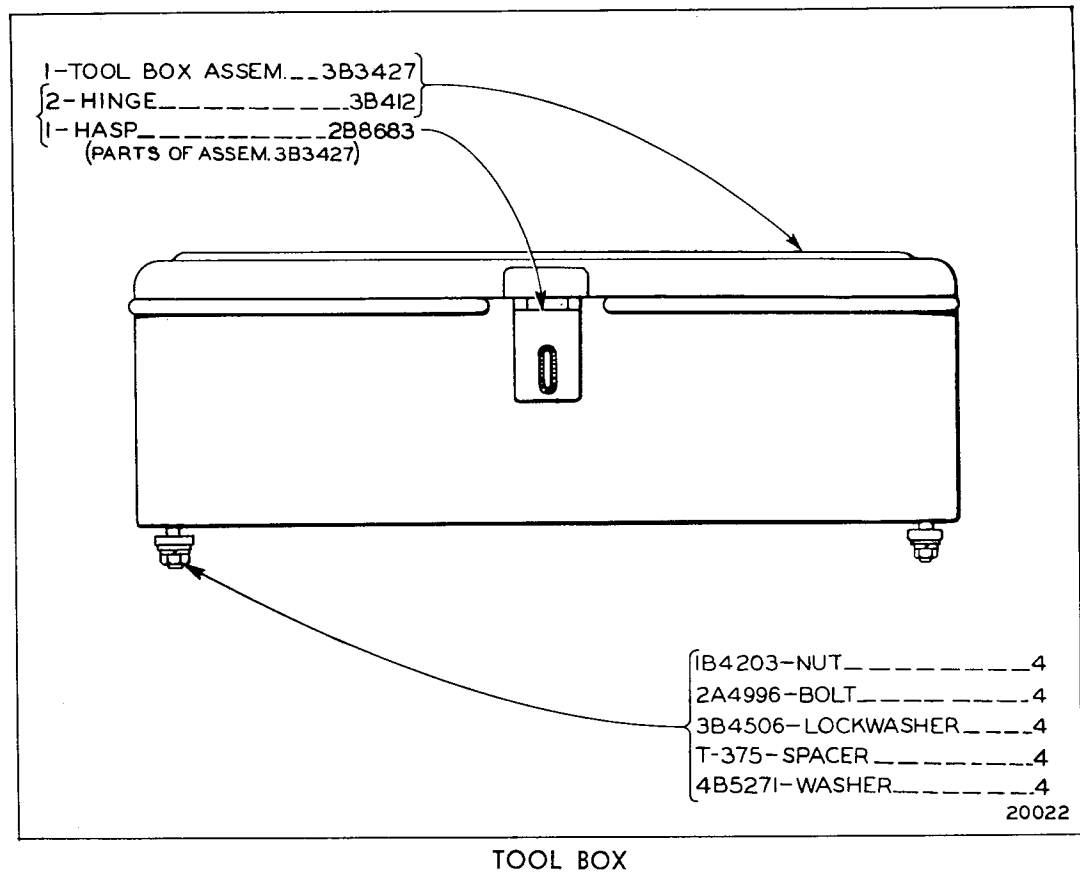
4B5444 SPRING (44" Gauge)



DRAWBAR

Refer also to Pages 129 and 156 for special parts

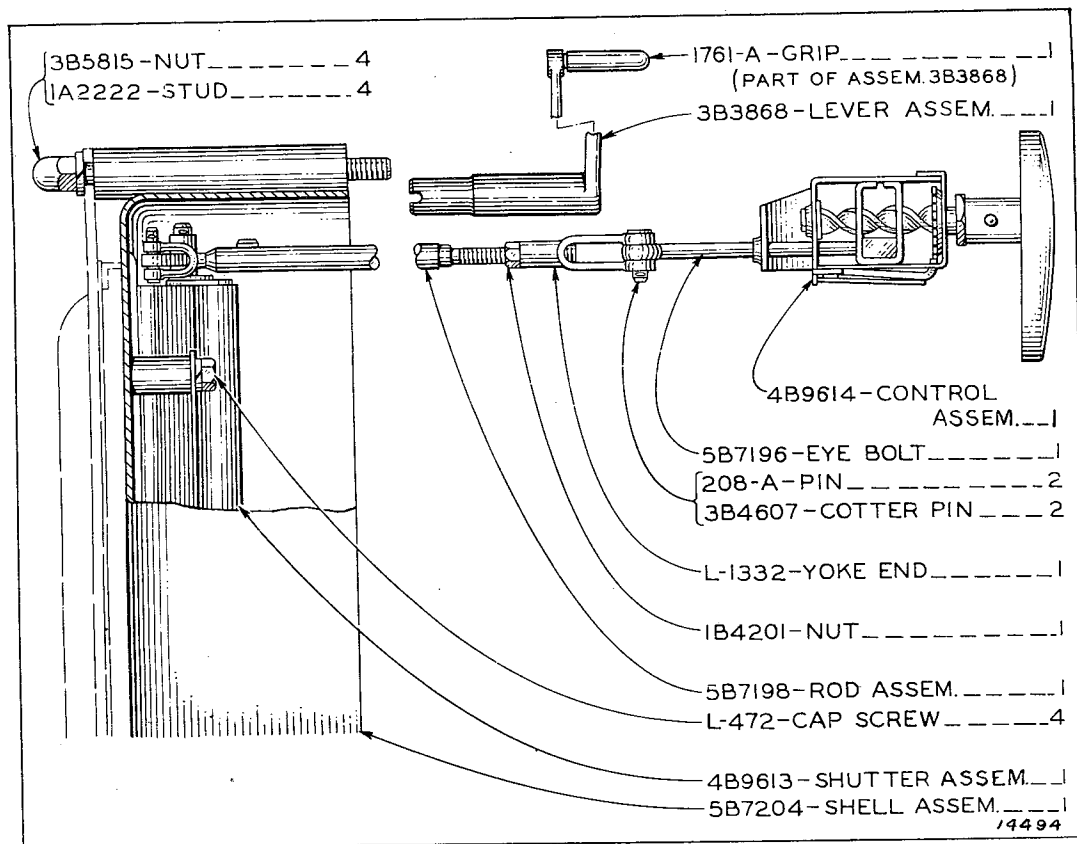
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



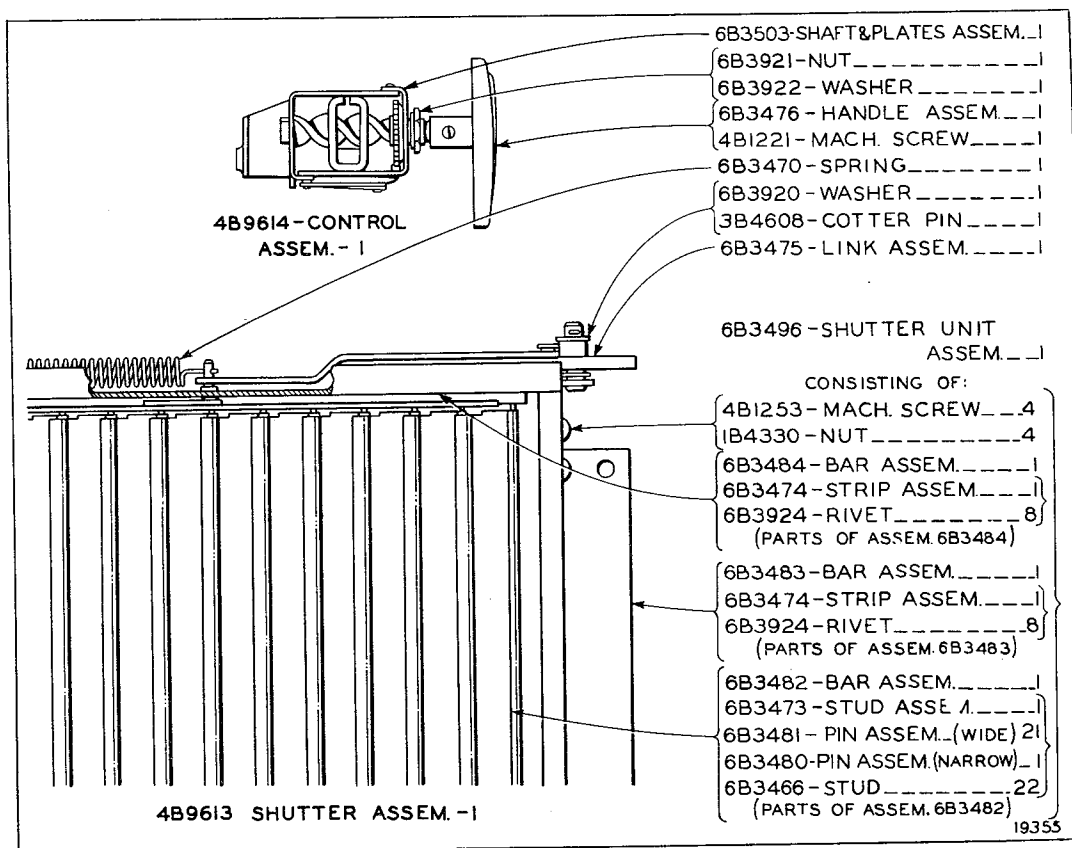
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

Attachments

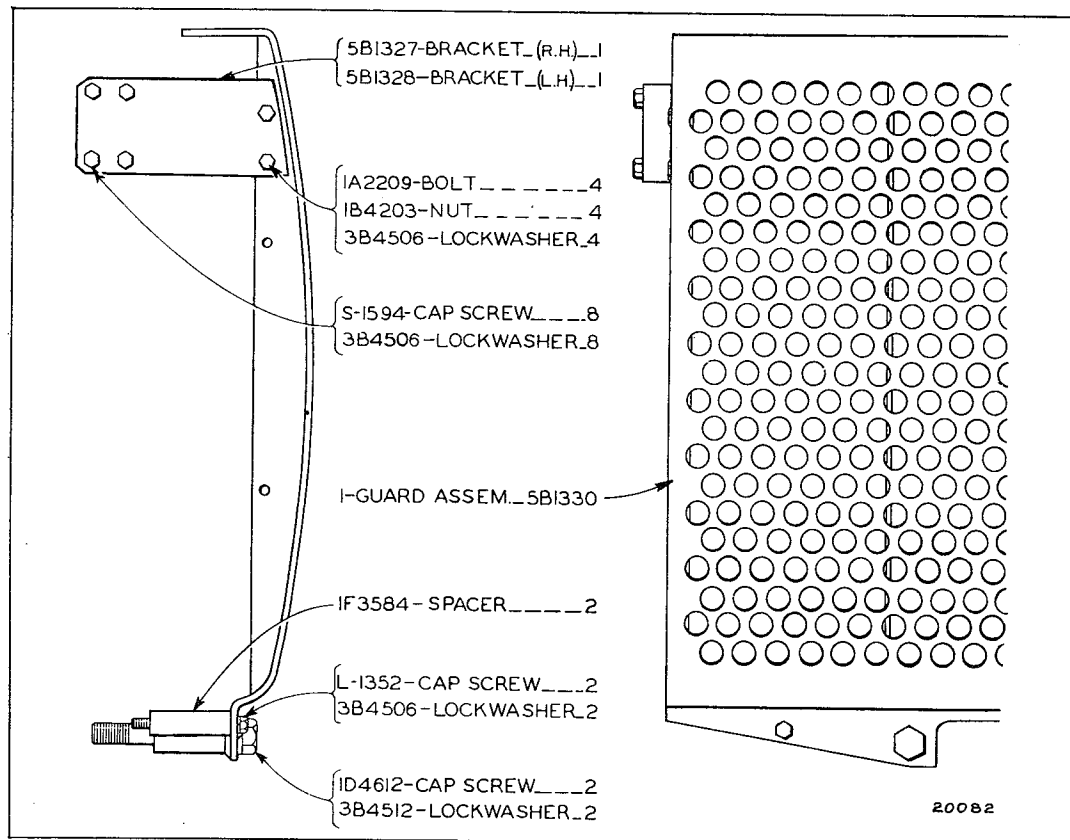




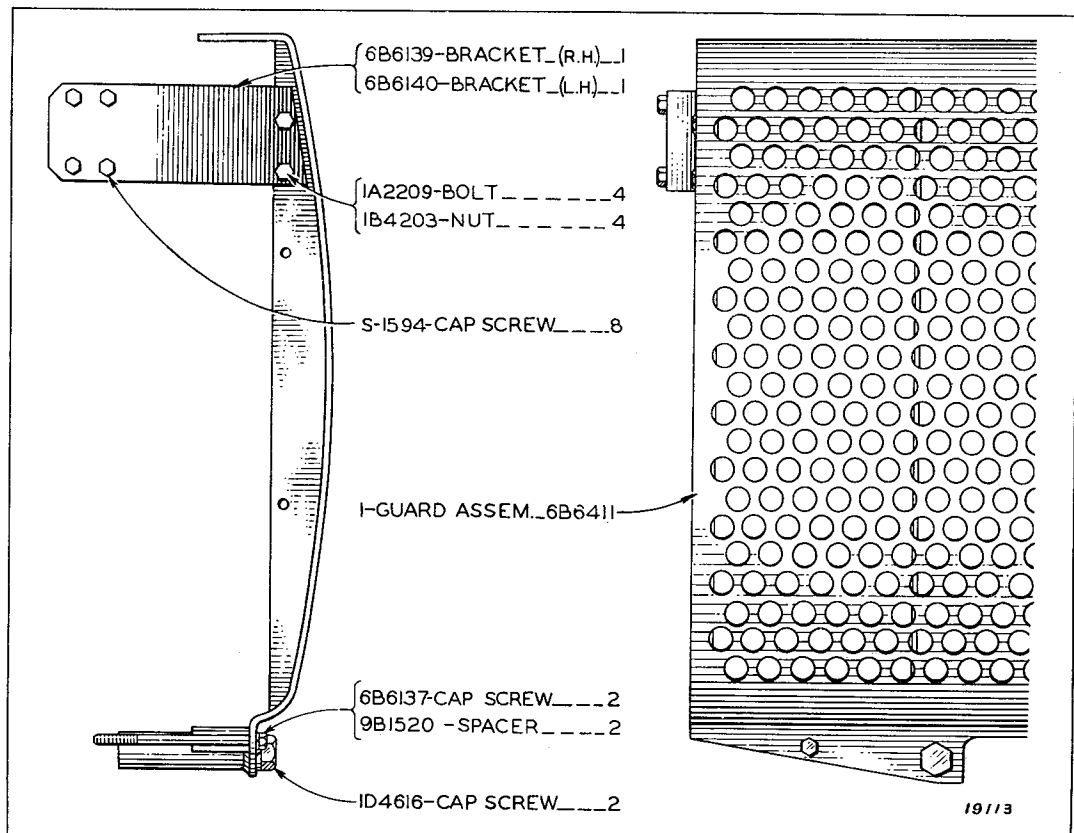
5B7205 RADIATOR SHUTTER GROUP

RADIATOR SHUTTER ASSEMBLIES
Part of 5B7205 Radiator Shutter Group

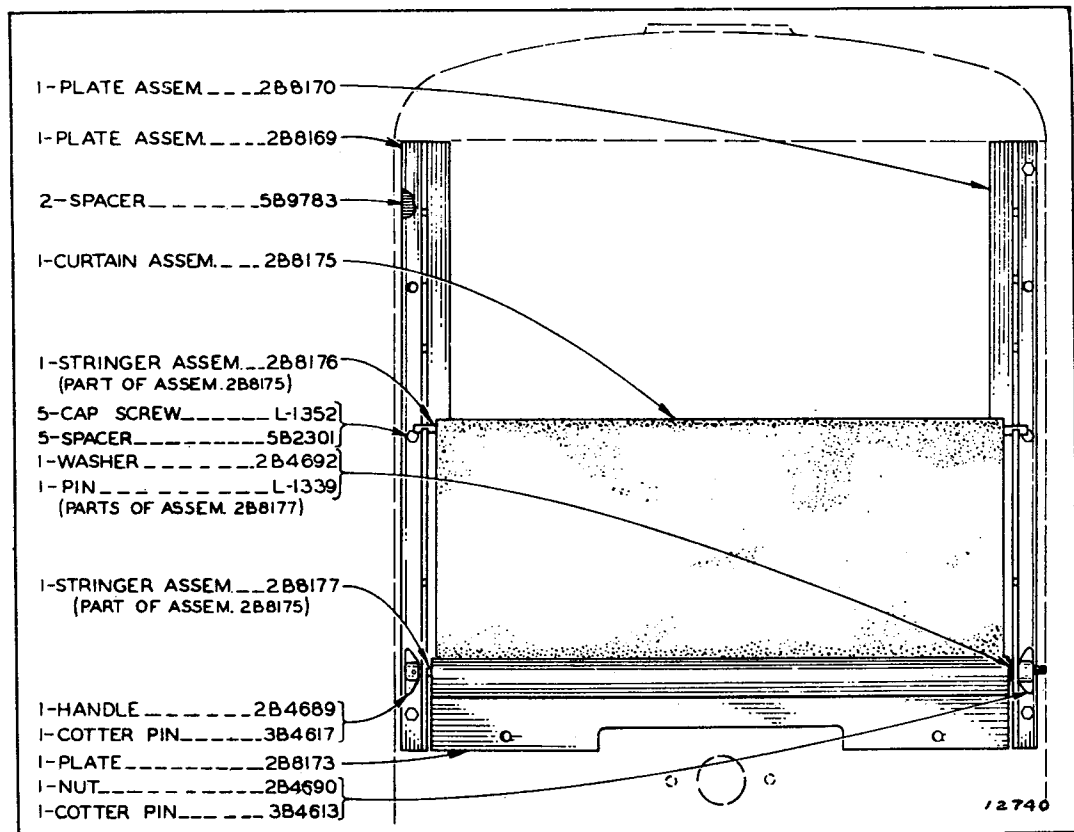
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



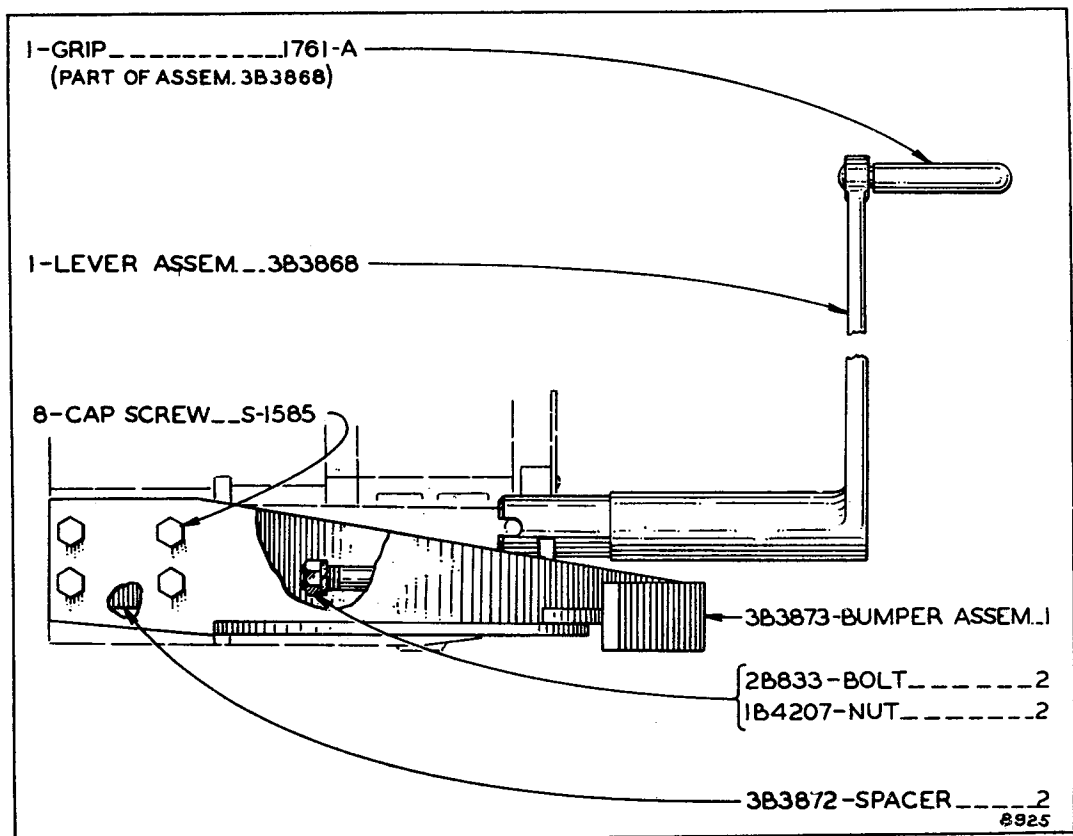
5B1138 RADIATOR GUARD GROUP

6B6138 RADIATOR GUARD GROUP
For use with Shutter

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5B1536 RADIATOR CURTAIN GROUP



3B3886 FRONT BUMPER GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

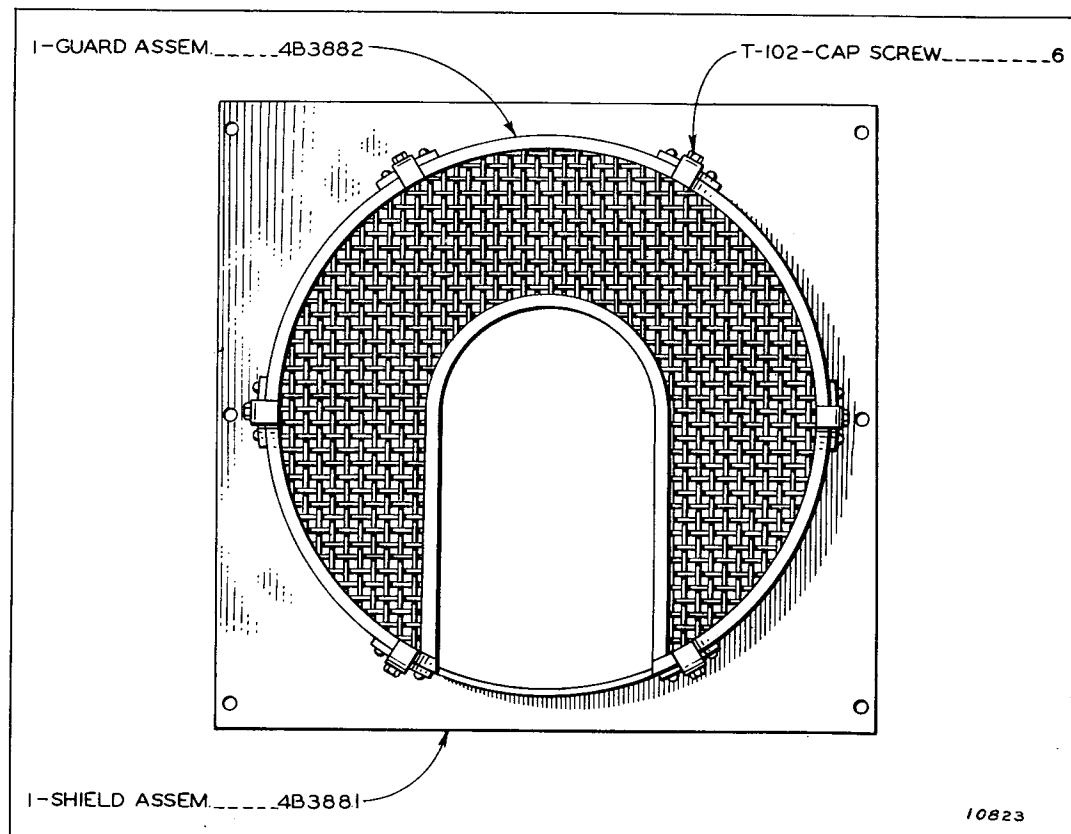
4B7354 Blower Fan Arrangement

Consists of:

- 1 4B4616 Fan Shield and Guard Group Shown Below
- 1 3B8982 Fan Spider Assembly (20" Dia.)

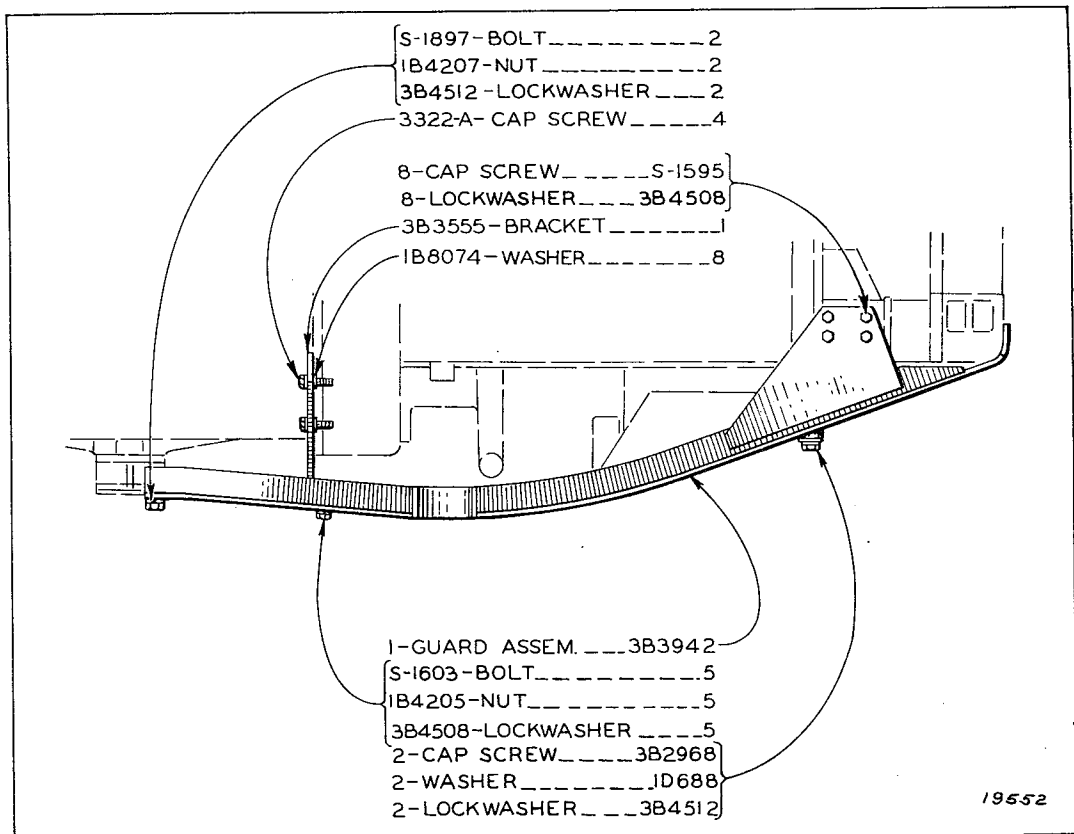
Consisting of:

- 1 Spider (Not Serviced)
- 6 3B8981 Blade
- 18 4B4312 Rivet

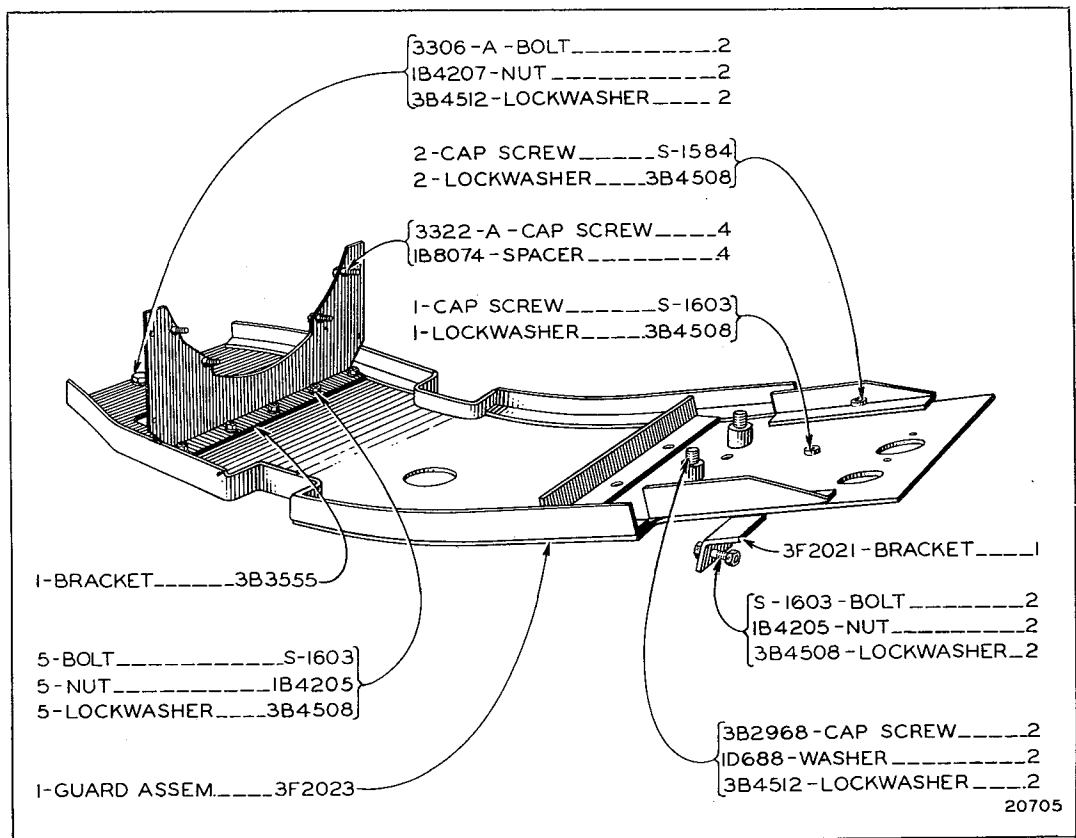


4B4616 FAN SHIELD AND GUARD GROUP
Part of 4B7354 Blower Fan Arrangement

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B2661 CRANKCASE GUARD GROUP

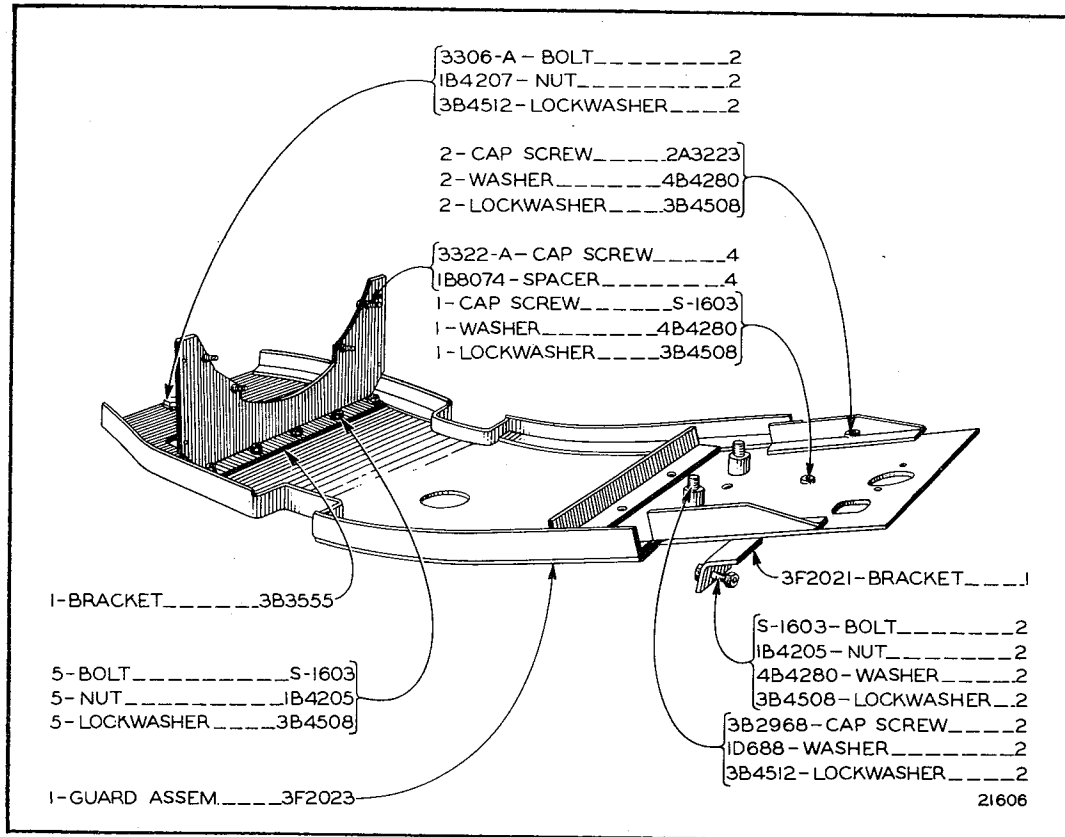


3F2024 CRANKCASE GUARD GROUP

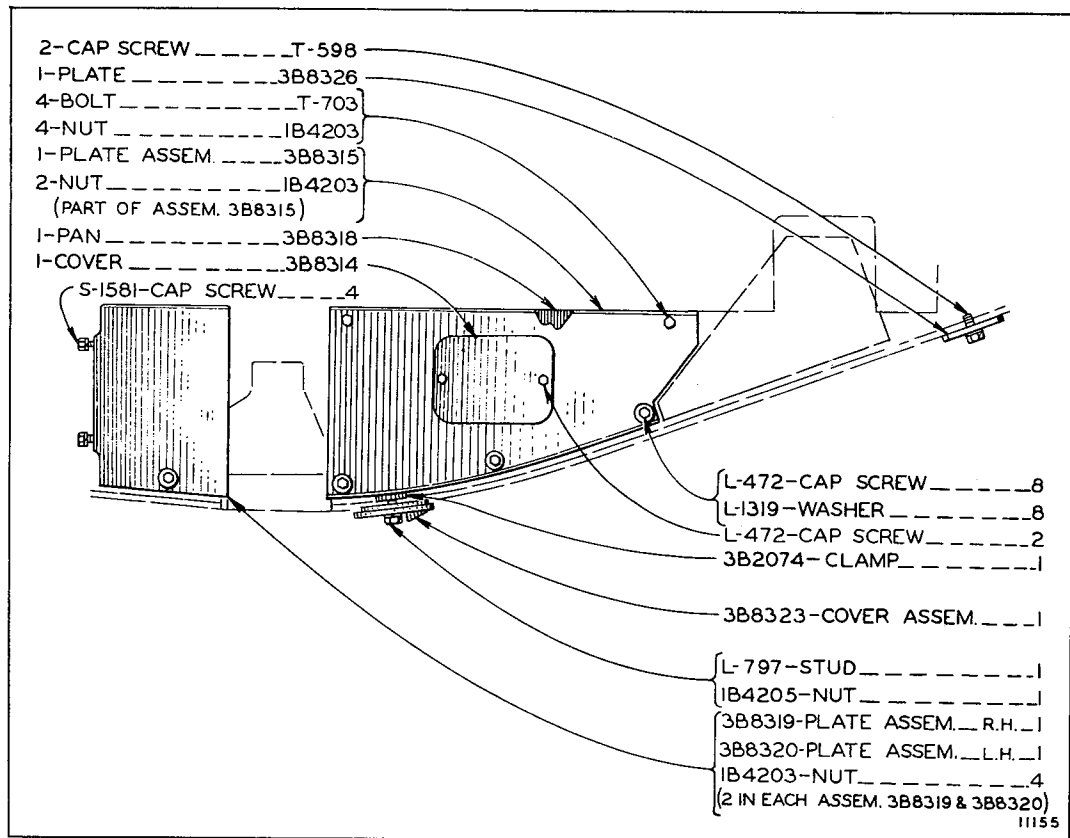
This group can be used on Machines equipped with Traxcavator

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGE 126 & 127 IN FORM 8770—D4 TRACTOR

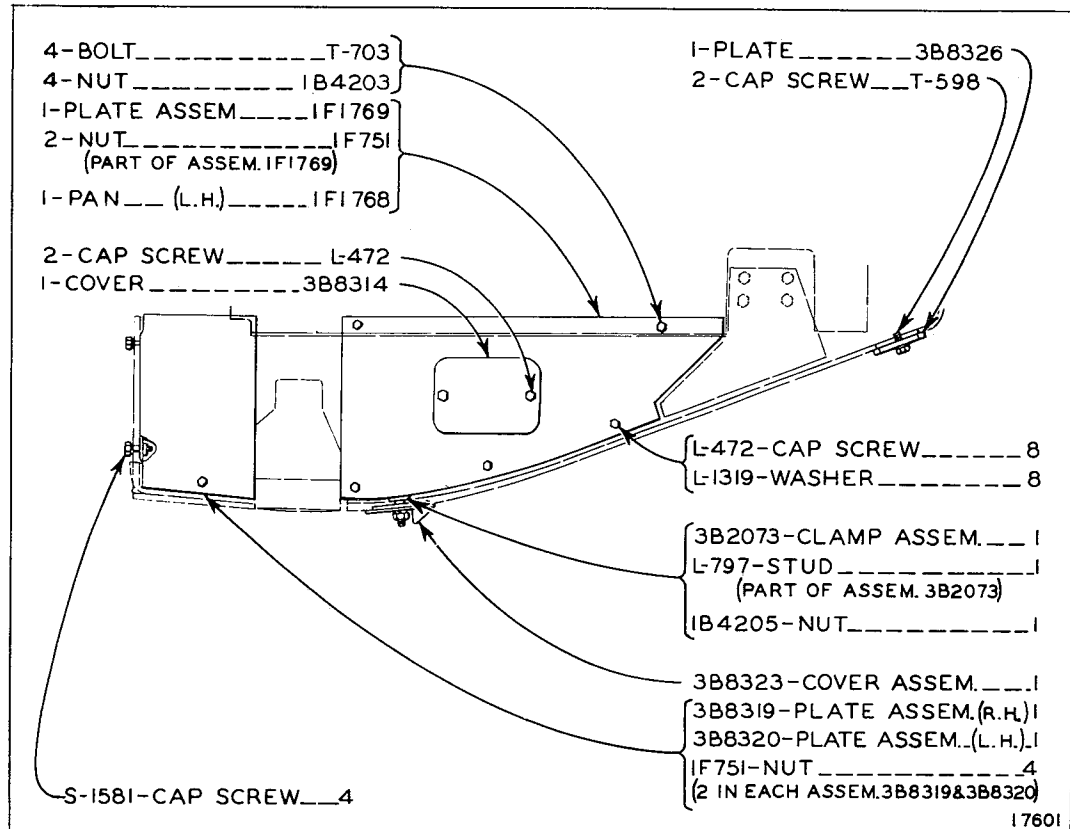


3F2024 CRANKCASE GUARD GROUP
 For use with Traxcavator

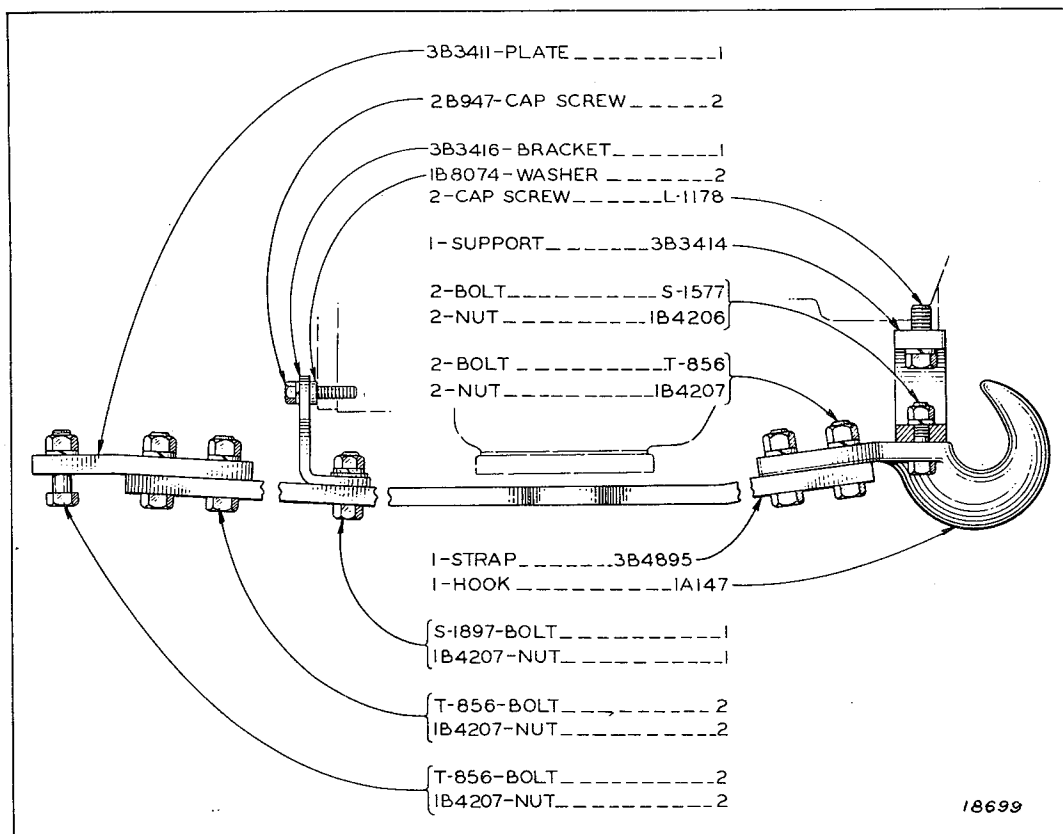
**3B8313 FROST PAN GROUP**

For use with Crankcase Guard

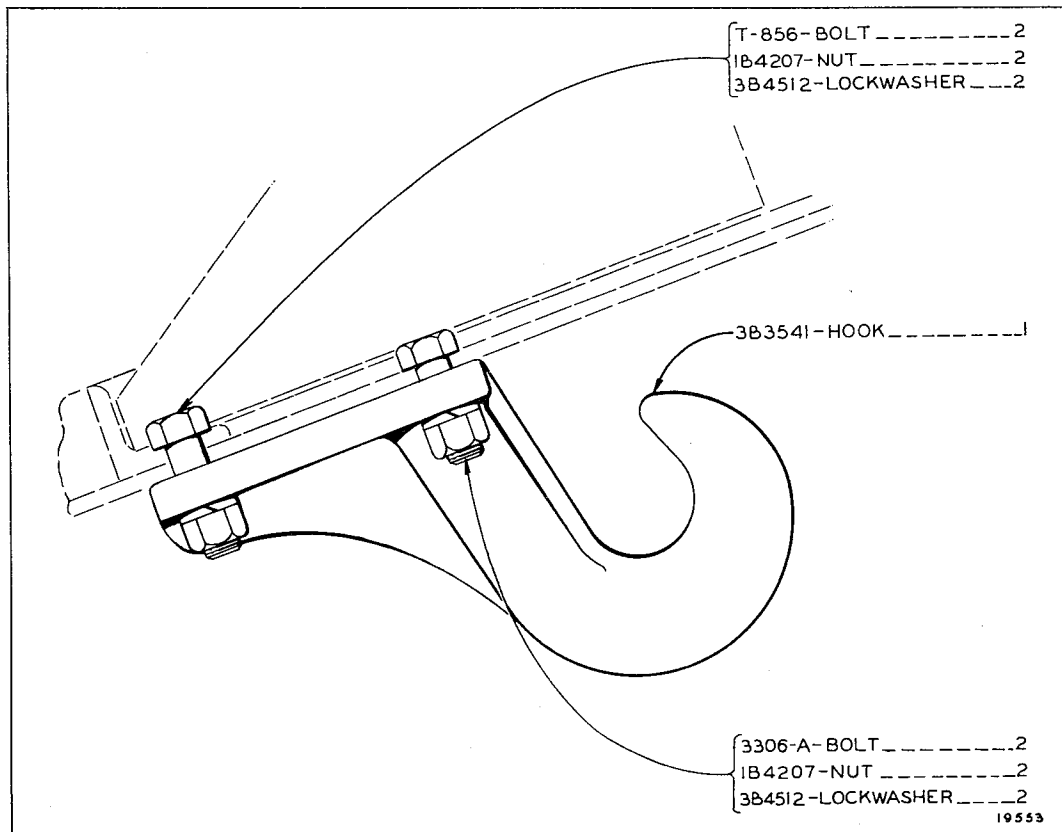
Only separate parts serviced. When complete group is required order 1F1770.

**1F1770 FROST PAN GROUP**

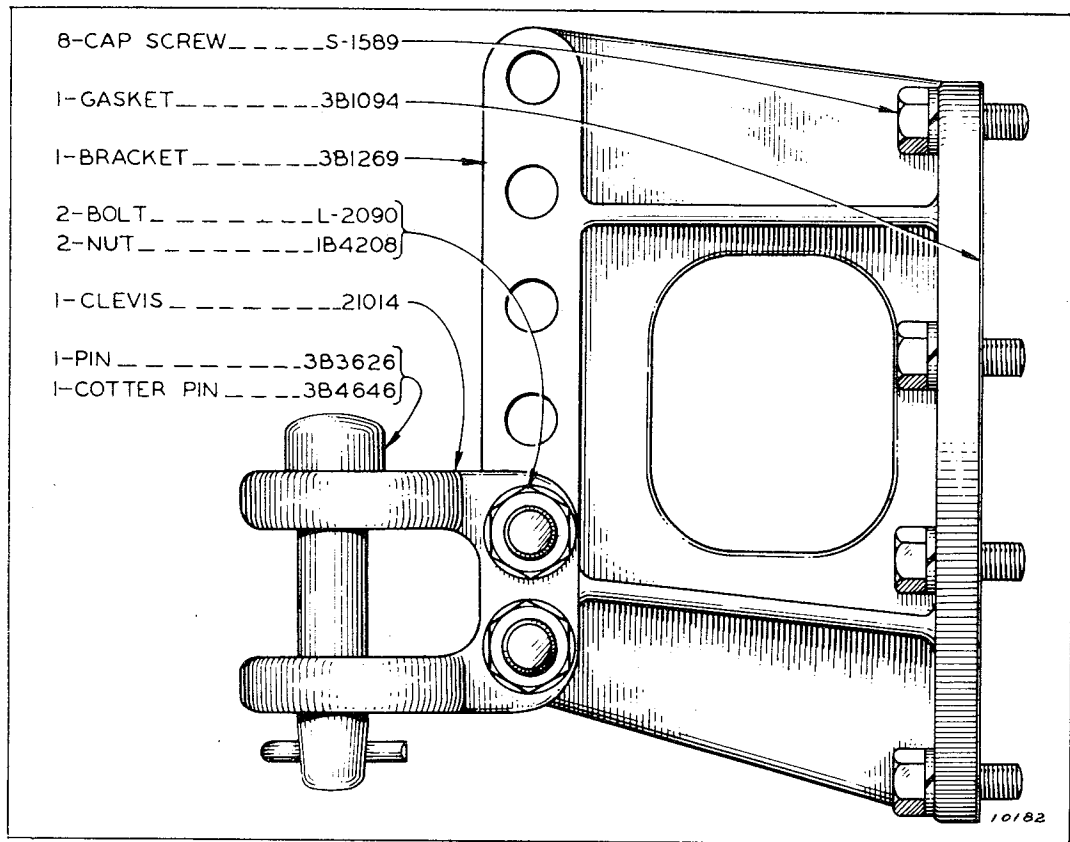
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



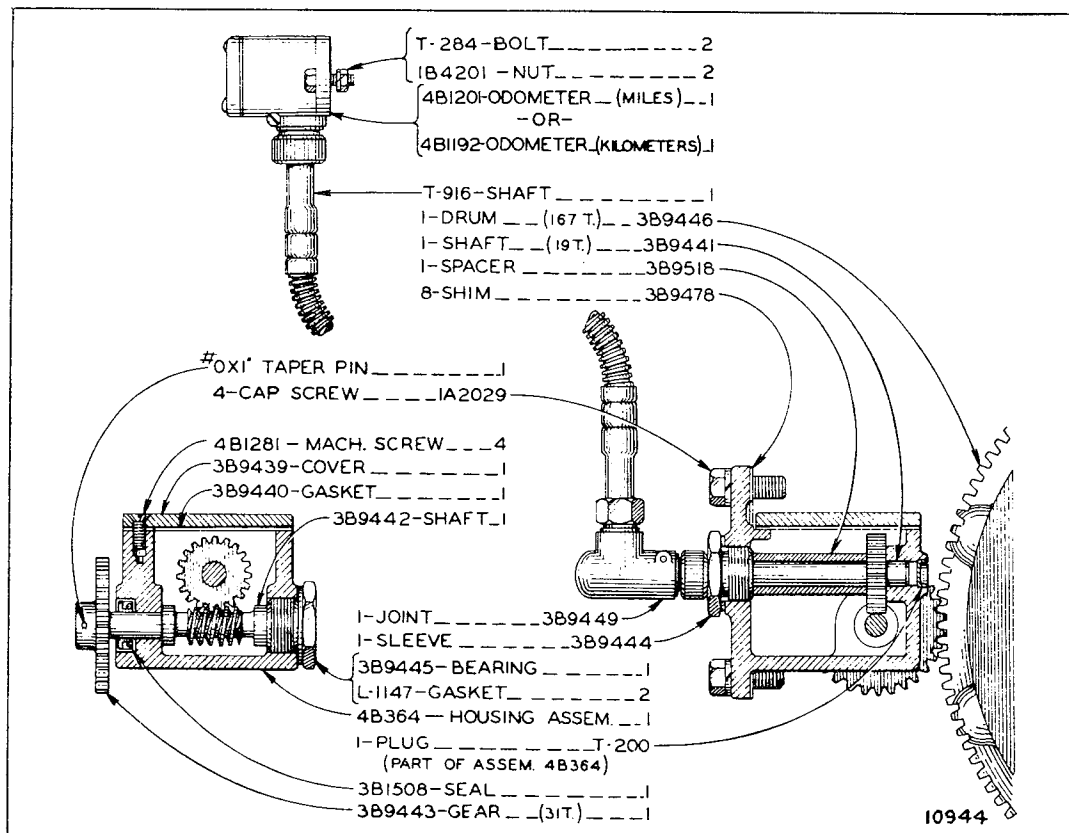
3B2664 FRONT PULL HOOK GROUP

3B2665 FRONT PULL HOOK GROUP
For use with Crankcase Guard

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



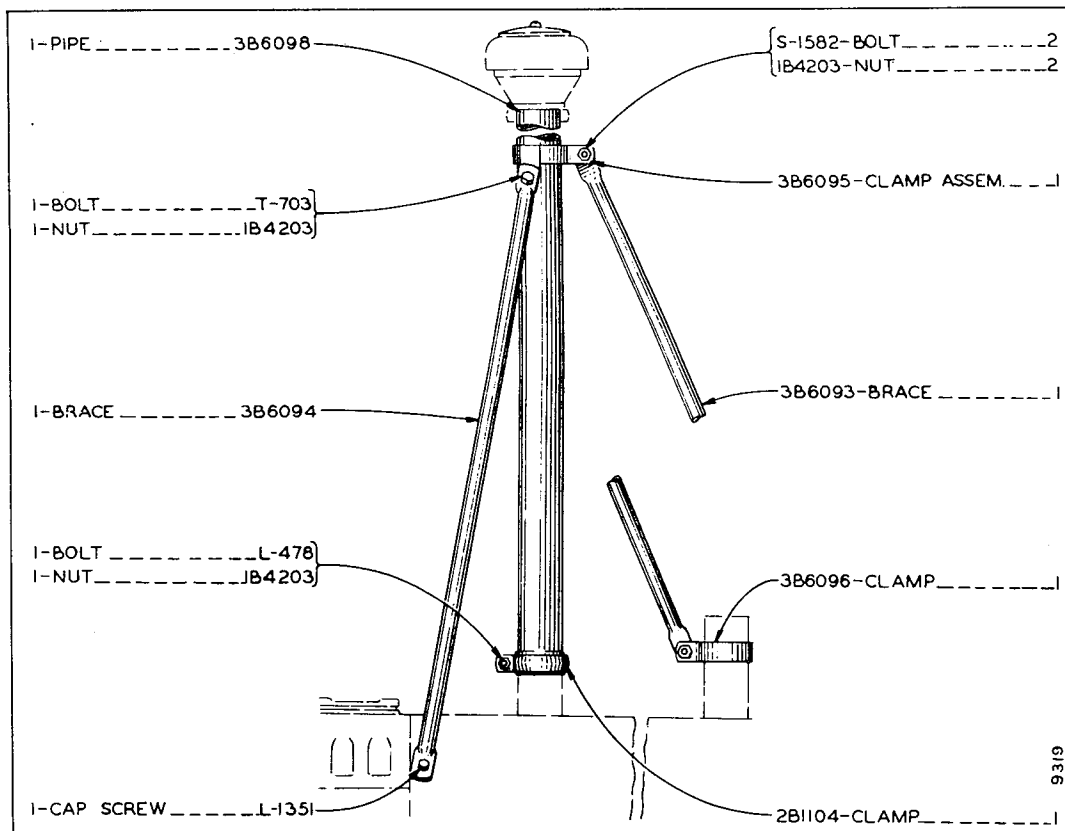
3B1270 HIGH DRAWBAR GROUP



3B9448 ODOMETER GROUP—Miles

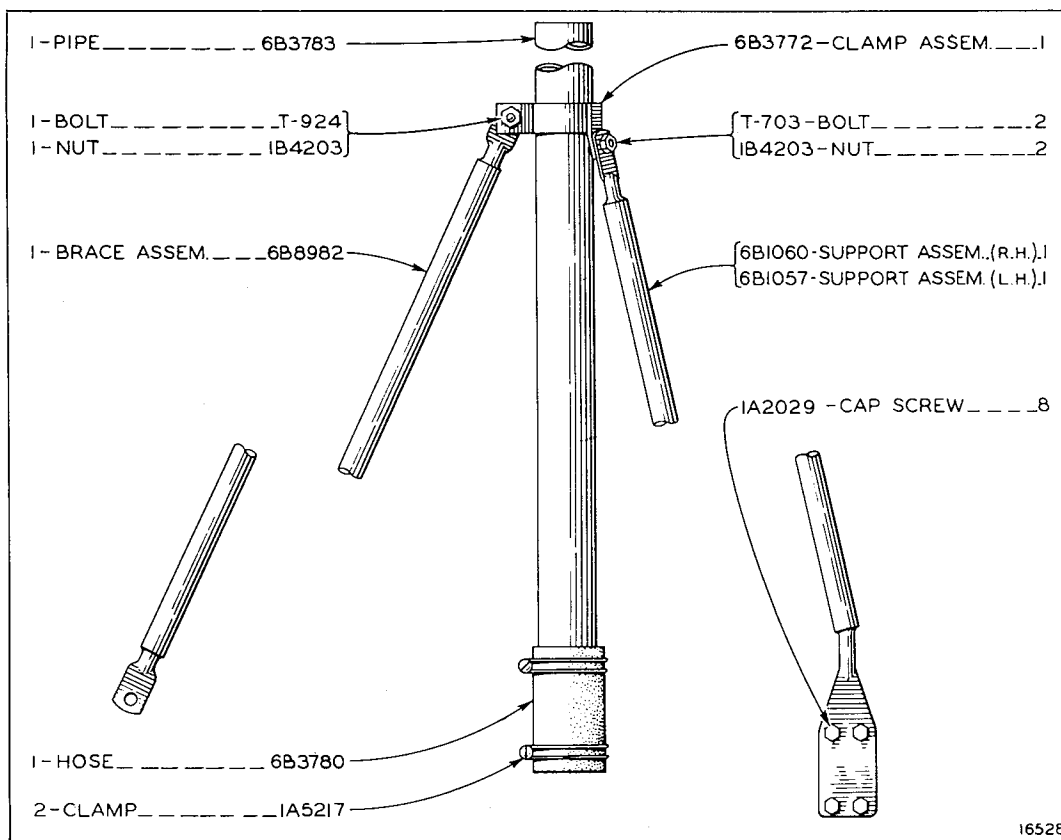
4B106 Odometer Group—Kilometers

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



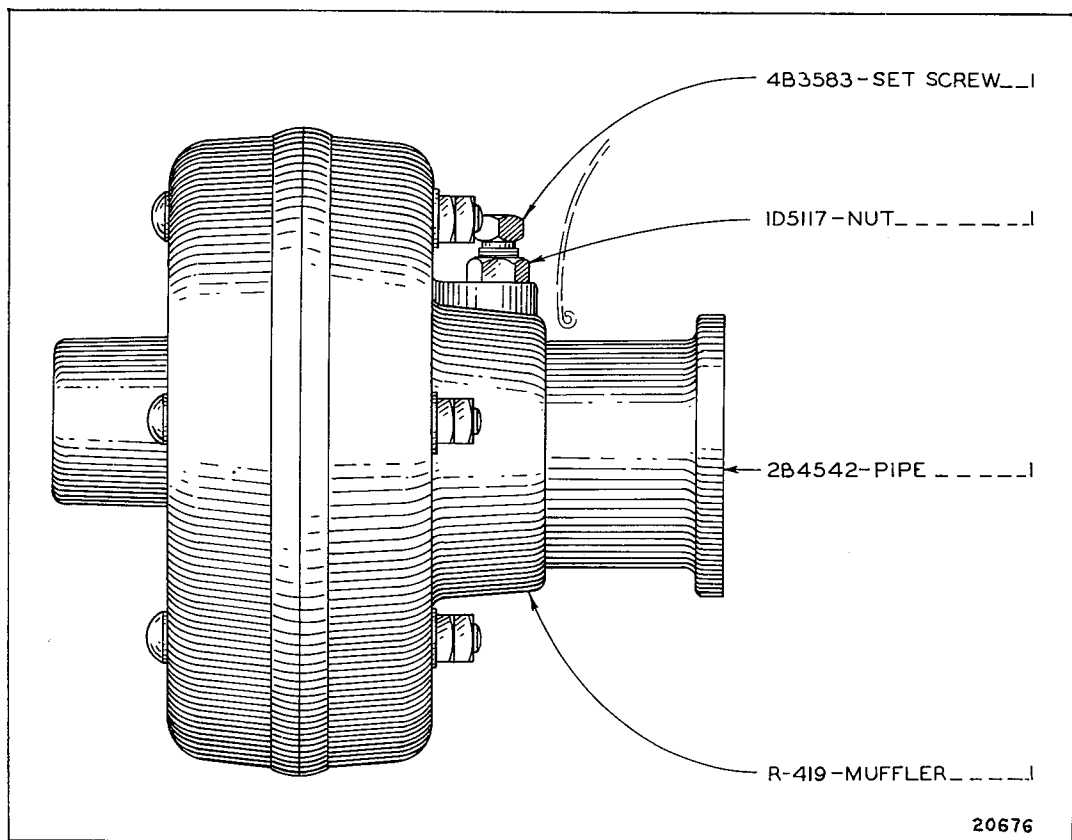
3B6099 AIR CLEANER INLET PIPE EXTENSION GROUP

Only separate parts serviced. When complete group is required order 6B3773.

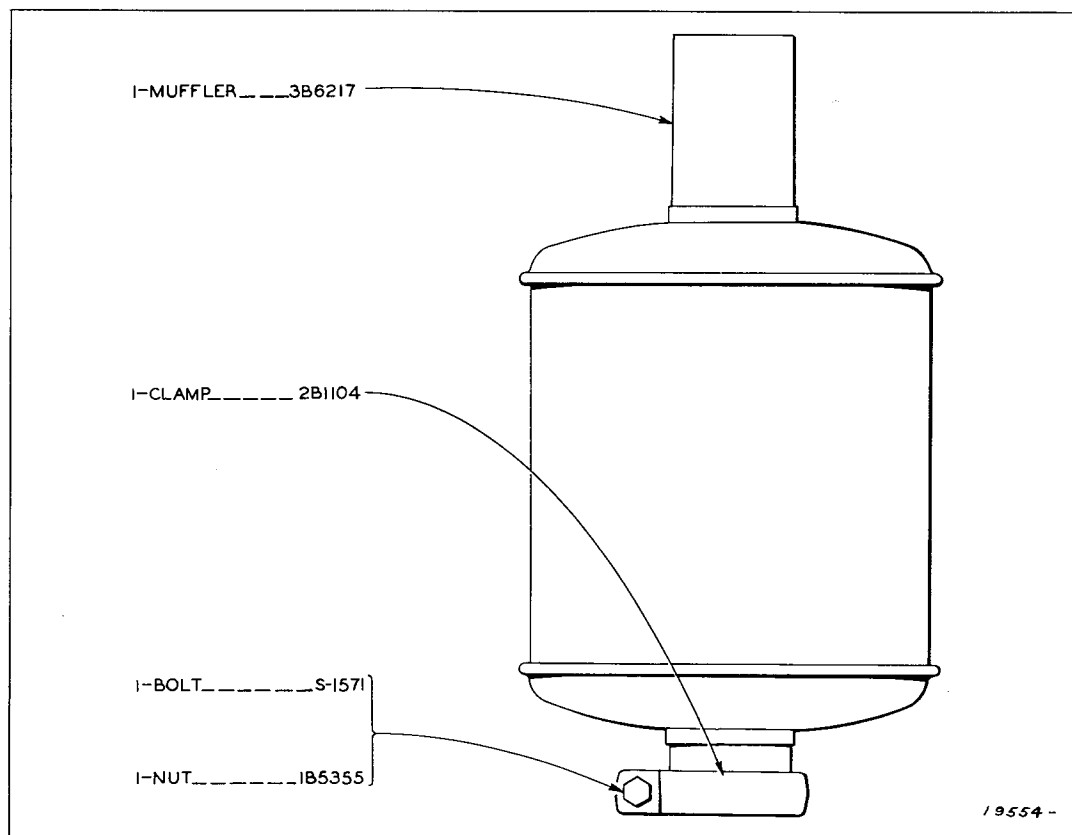


6B3773 AIR CLEANER INLET PIPE EXTENSION GROUP

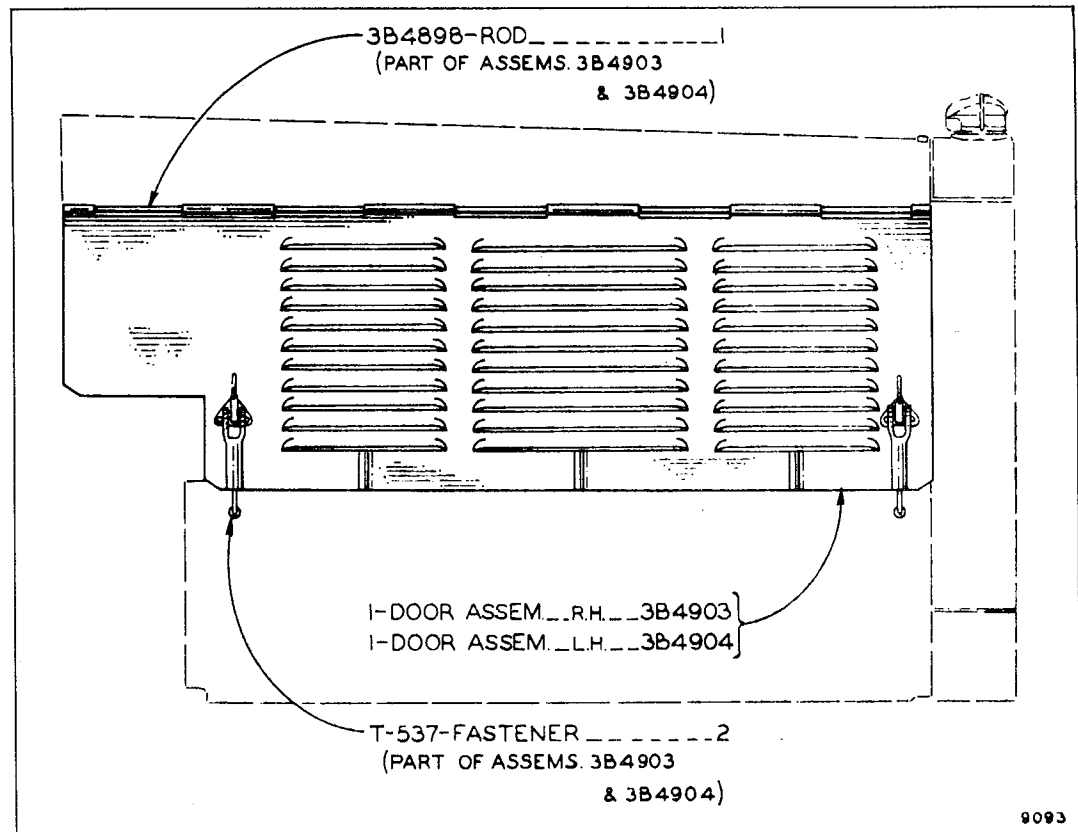
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**2B3223 MUFFLER GROUP**

Only separate parts serviced. When complete group is required order 3B6232.

**3B6232 MUFFLER GROUP**

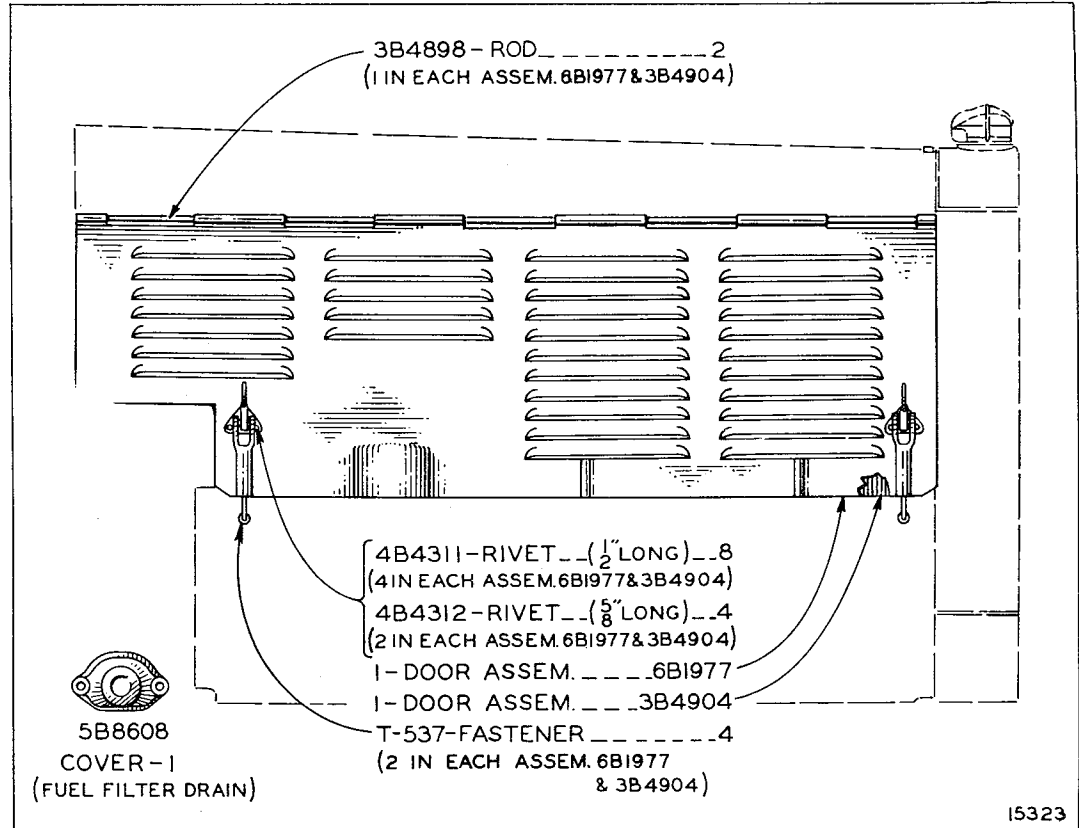
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B3011 HOOD DOOR GROUP—For use with Top Seat

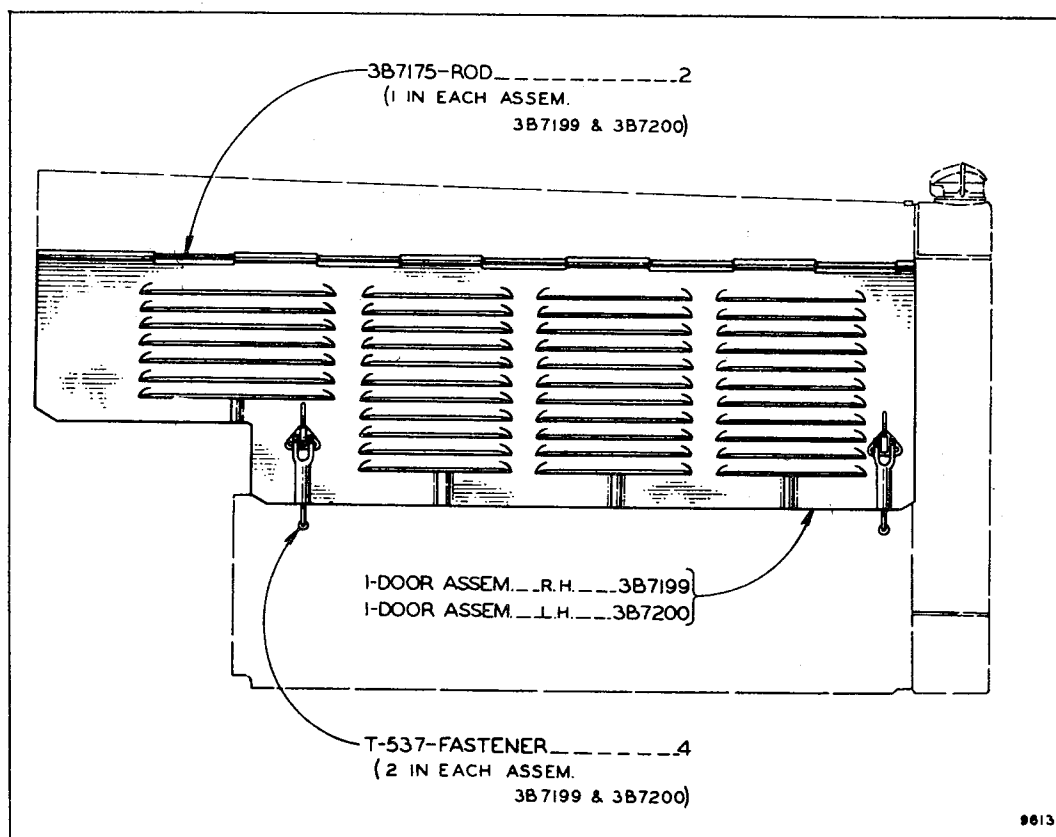
Serial No. 7J1 to 7J291 Incl.

Only separate parts serviced. When complete group is required order 6B1975.



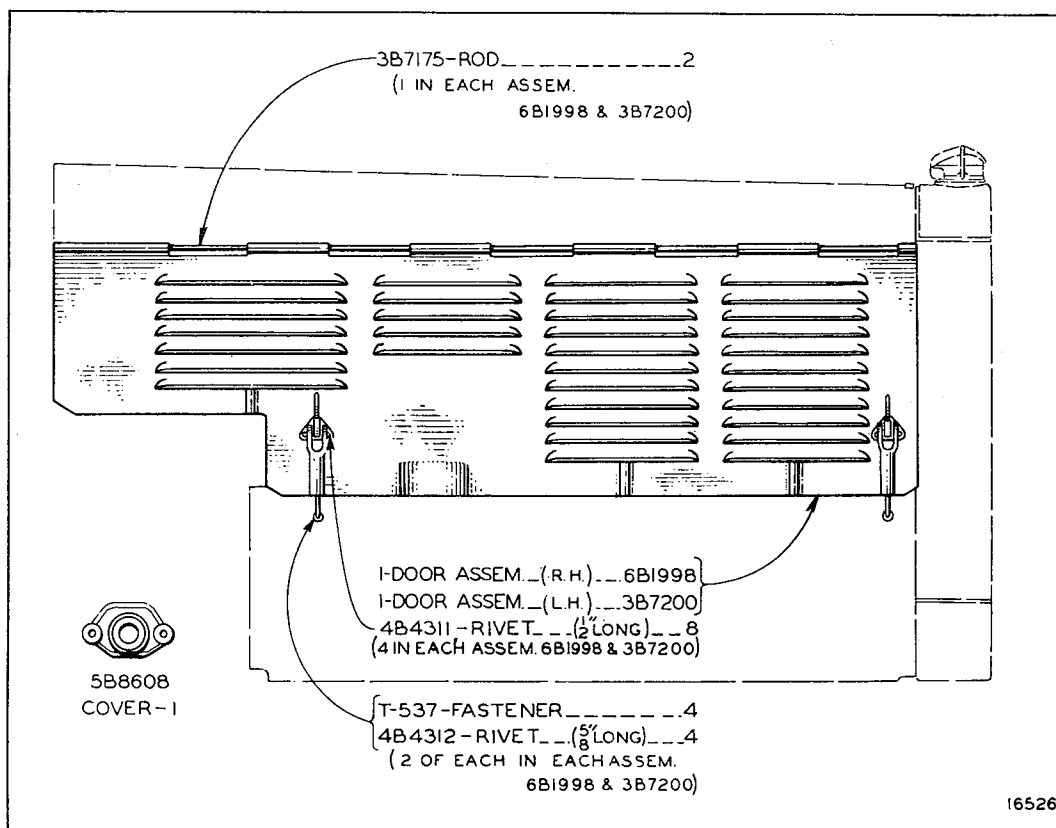
6B1975 HOOD DOOR GROUP—For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

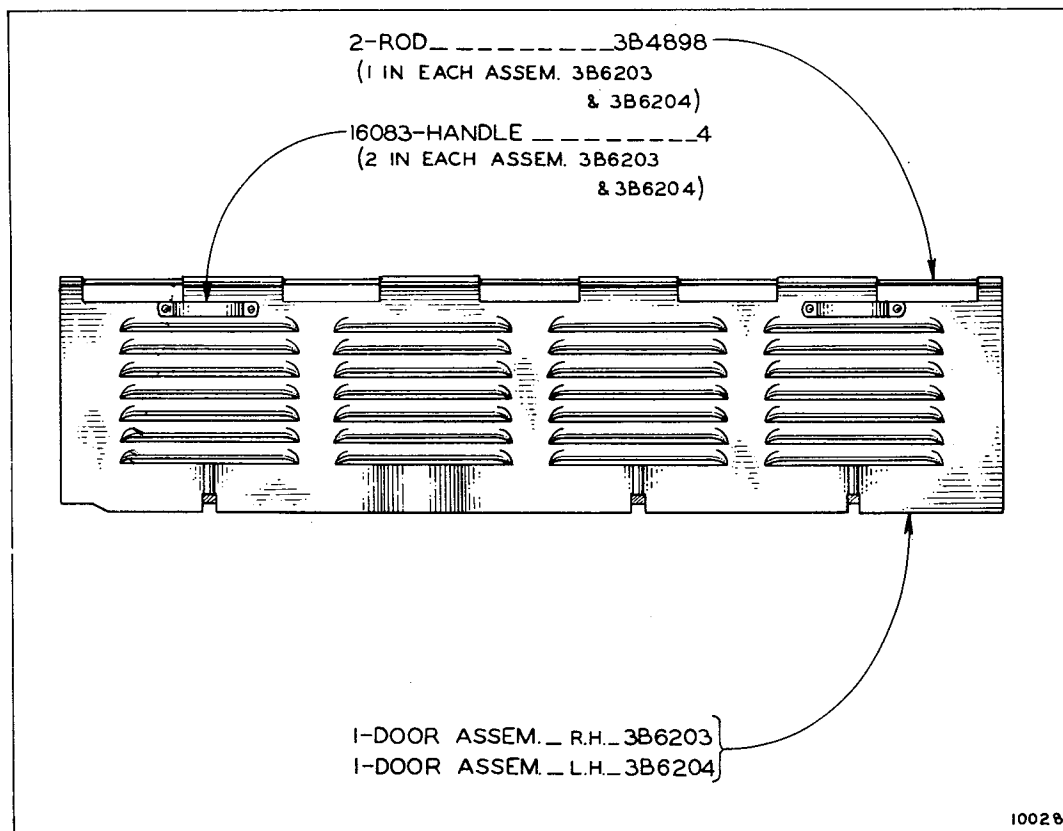
**3B7197 HOOD DOOR GROUP—For use with Rear Seat**

Serial No. 7J1 to 7J291 Incl.

Only separate parts serviced. When complete group is required order 6B2001.

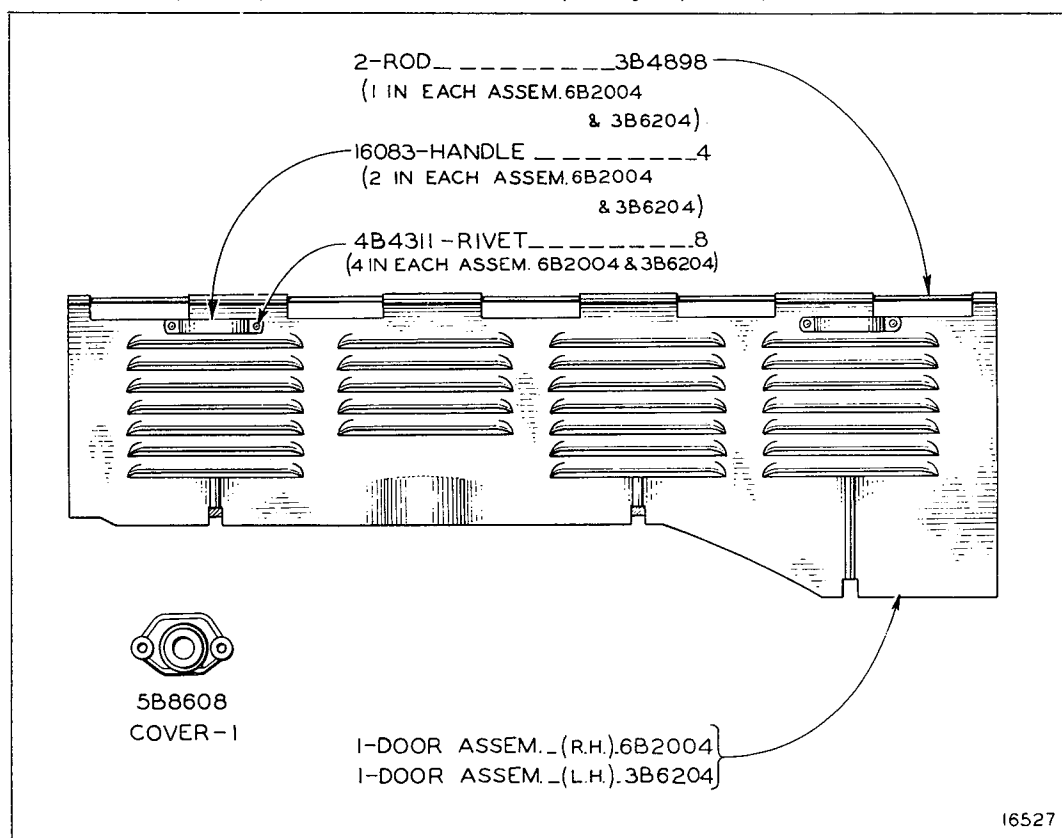
**6B2001 HOOD DOOR GROUP—For use with Rear Seat**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



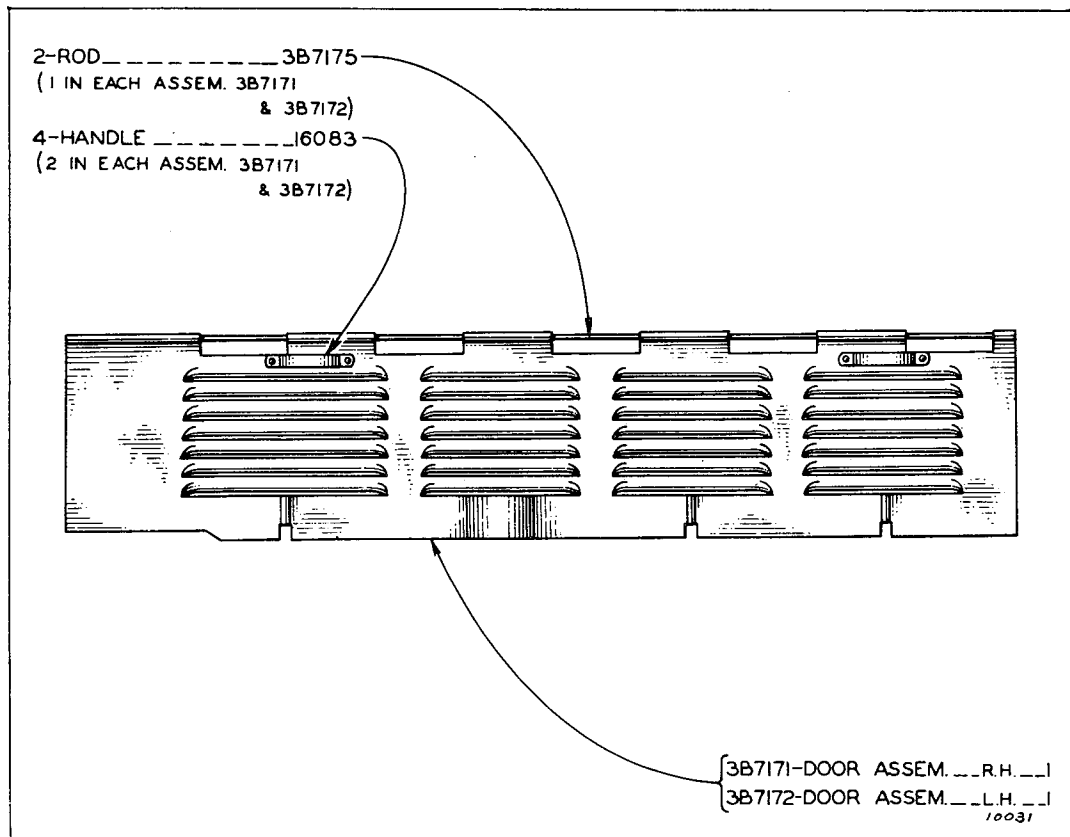
3B6200 HOOD DOOR GROUP—For use with Top Seat and Orchard Type Fenders
Serial No. 7J1 to 7J291 Incl.

Only separate parts serviced. When complete group is required order 6B2005.



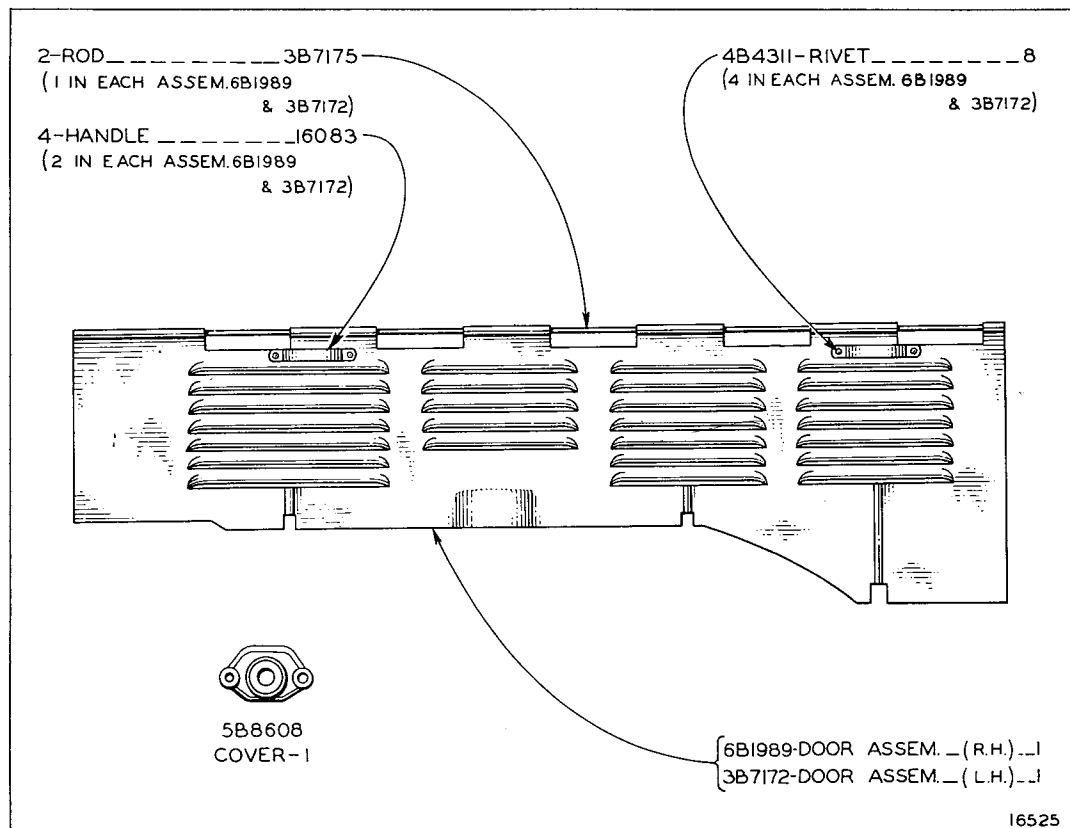
6B2005 HOOD DOOR GROUP—For use with Top Seat and Orchard Type Fenders

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



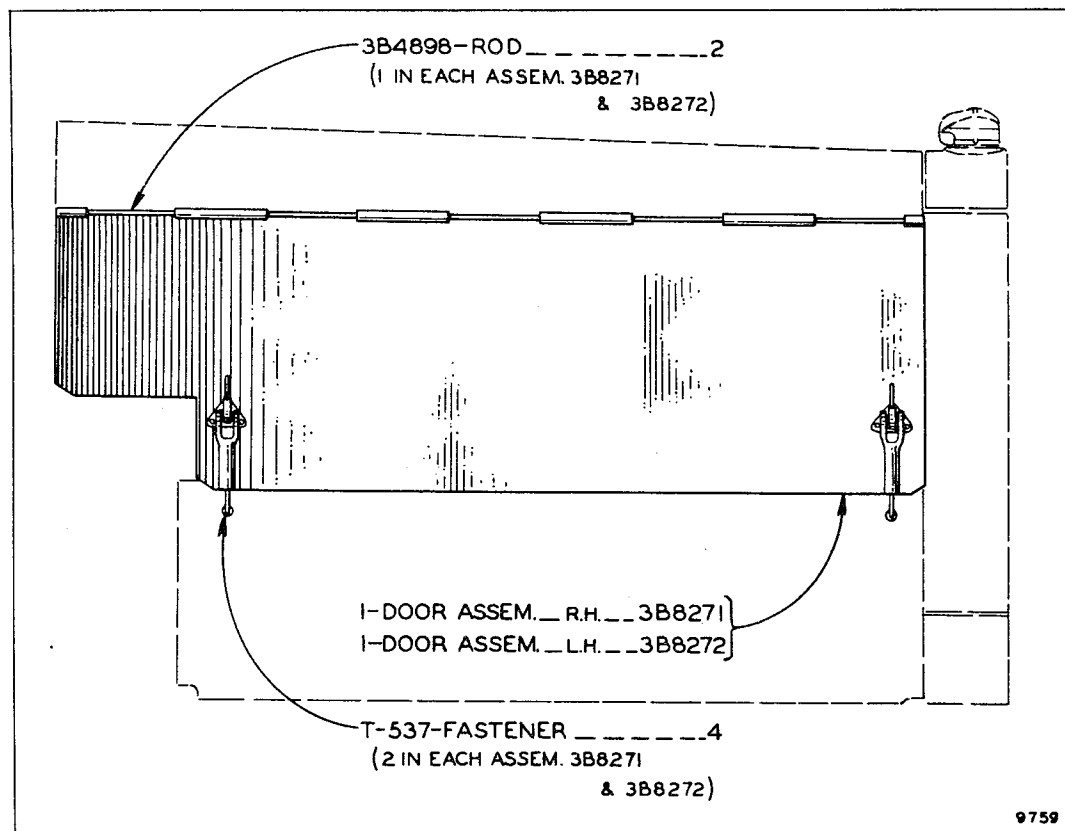
3B7170 HOOD DOOR GROUP—For use with Rear Seat and Orchard Type Fenders
Serial No. 7J1 to 7J291 Incl.

Only separate parts serviced. When complete group is required order 6B1991.



6B1991 HOOD DOOR GROUP—For use with Rear Seat and Orchard Type Fenders

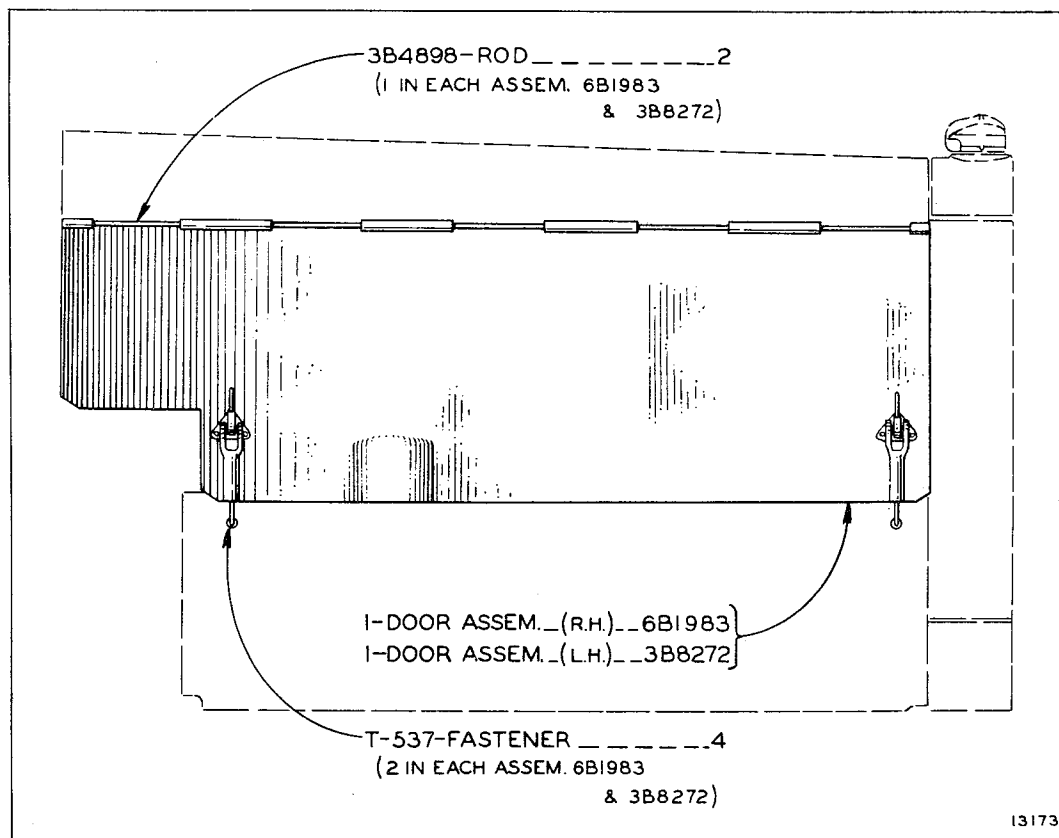
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B8275 WINTER HOOD DOOR GROUP—For use with Top Seat

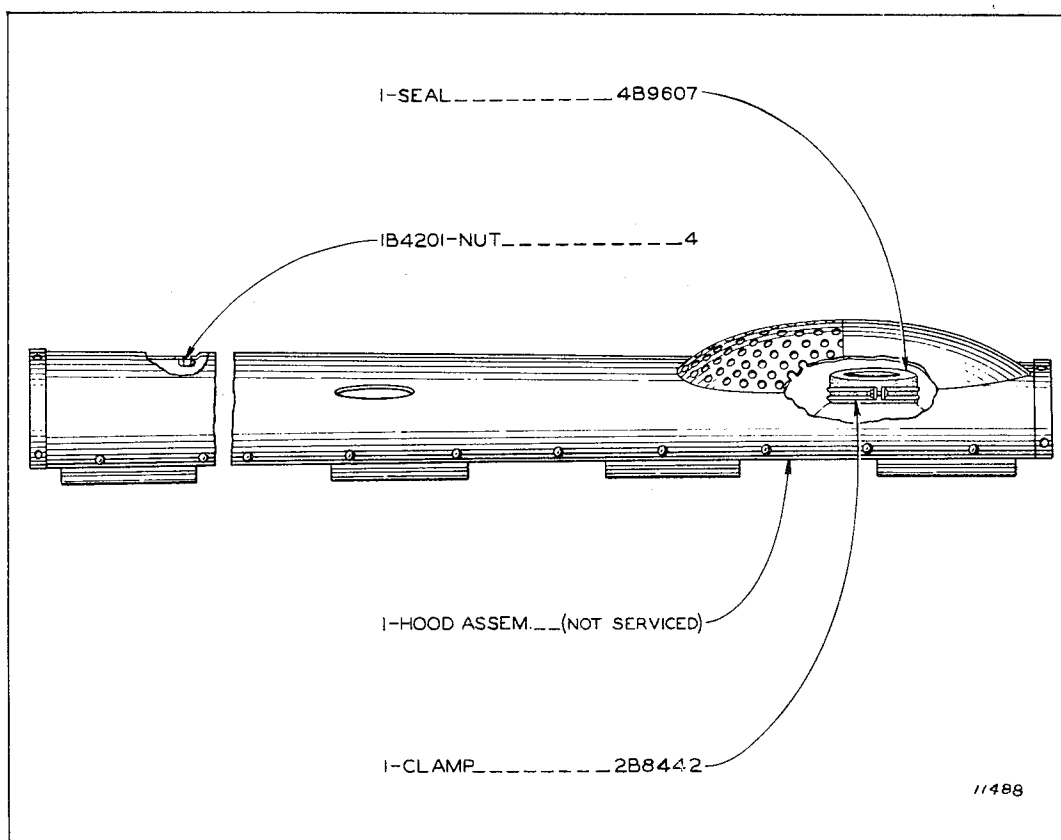
Serial No. 7J1 to 7J291 Incl.

Only separate parts serviced. When complete group is required order 6B1982.

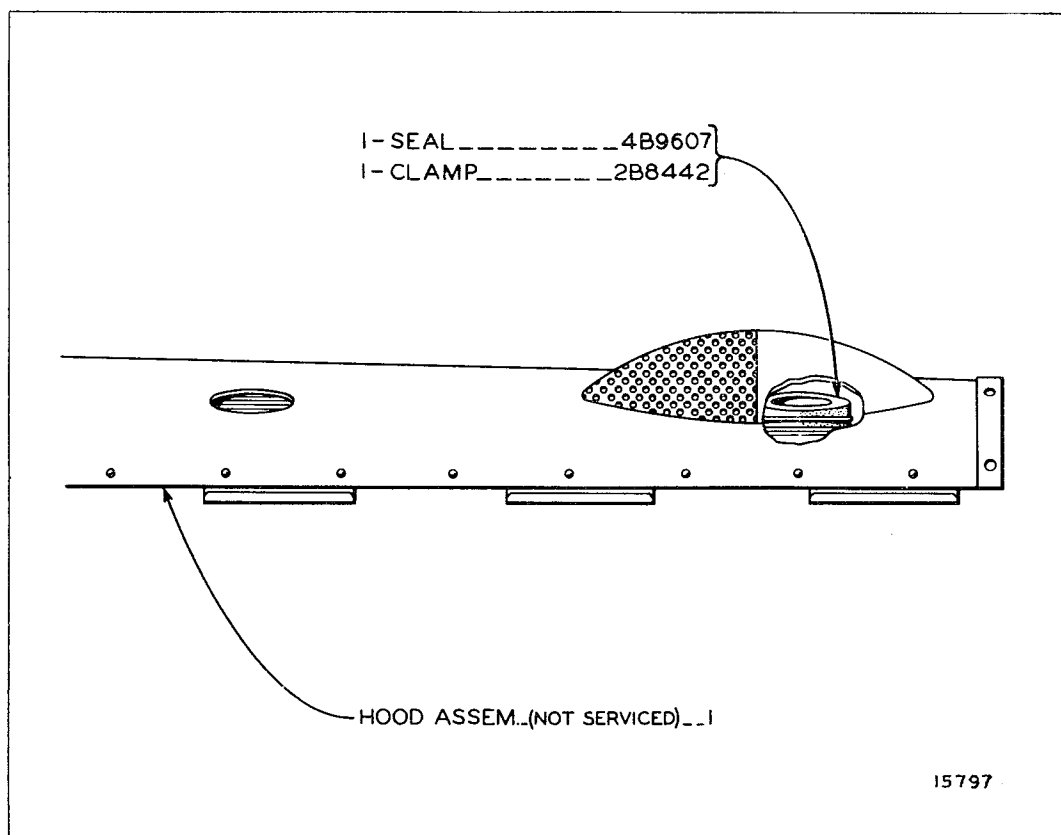


6B1982 WINTER HOOD DOOR GROUP—For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

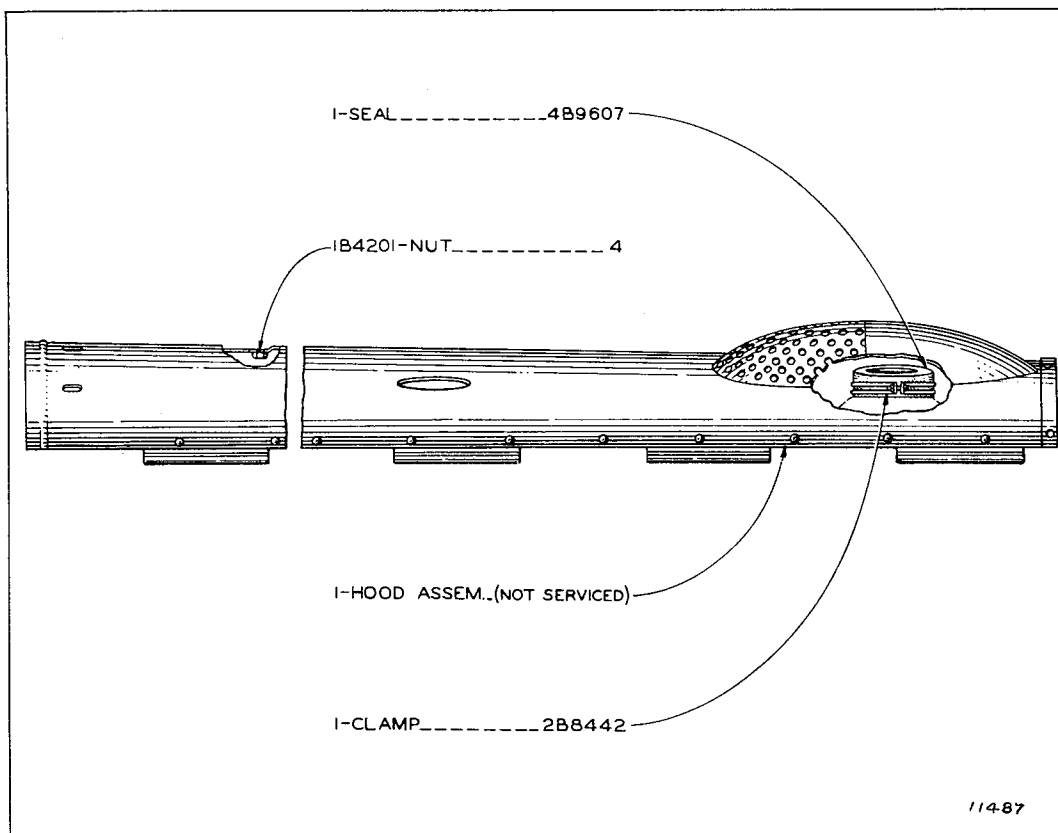


3B6221 HOOD GROUP—Orchard Type
Serial No. 7J1 to 7J3331 Incl.

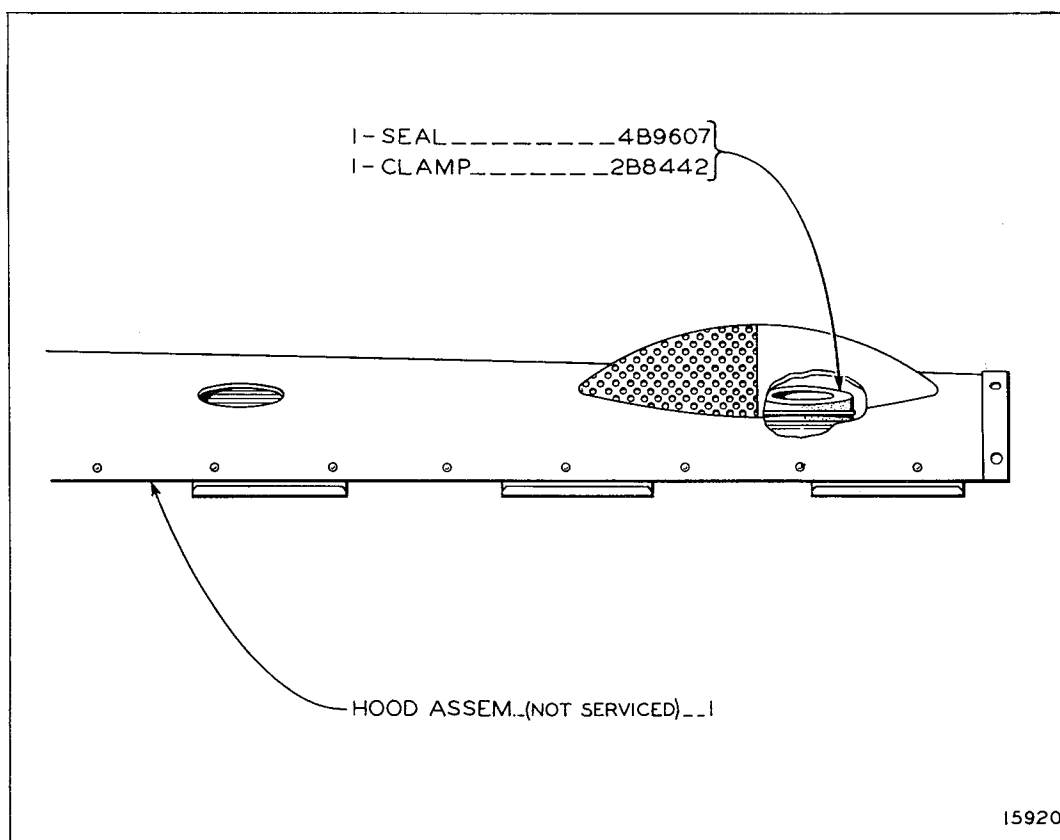


8B1397 HOOD GROUP—Orchard Type—For use with Top Seat
Effective with Serial No. 7J3332

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

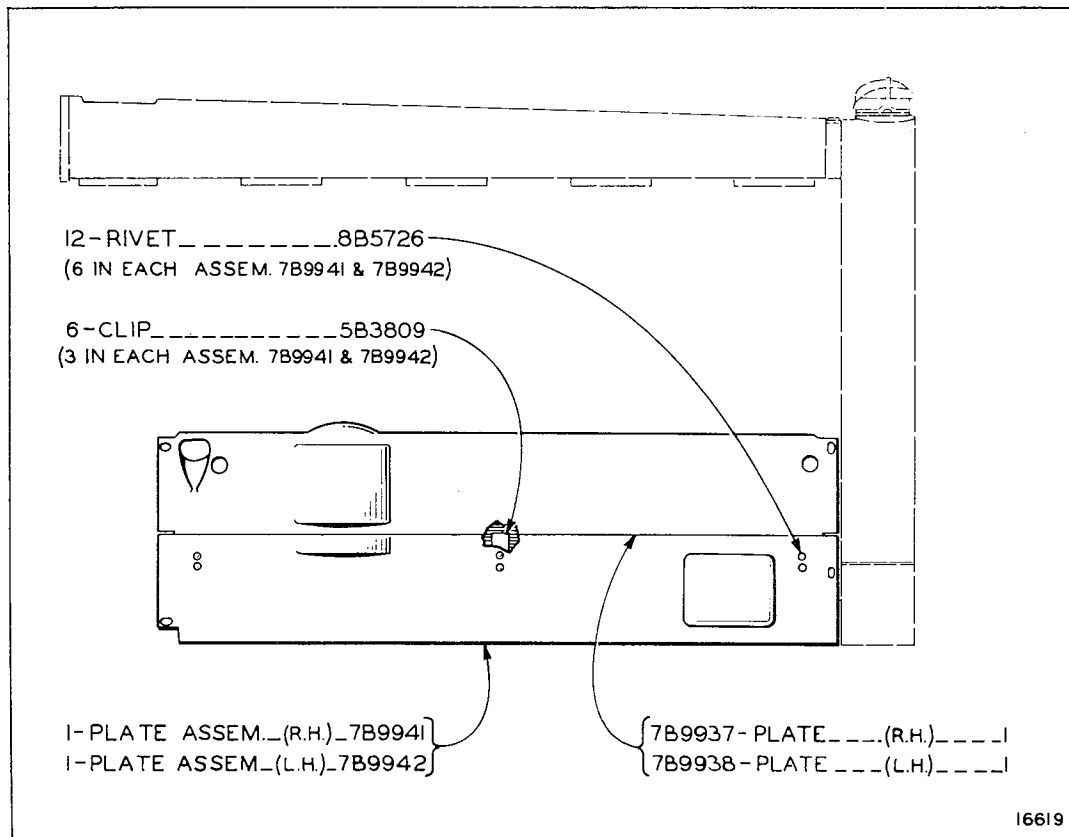


3B7188 HOOD GROUP—Orchard Type—For use with Rear Seat
Serial No. 7J1 to 7J3331 Incl.

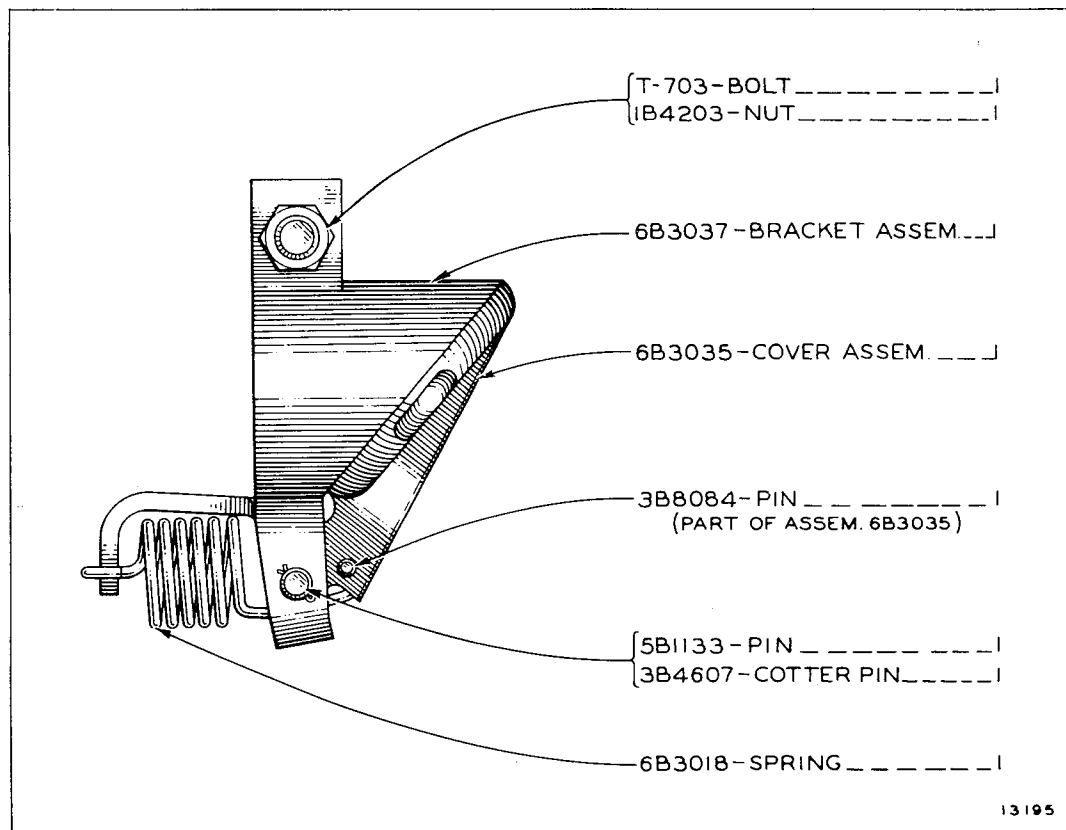


8B1658 HOOD GROUP—Orchard Type—For use with Rear Seat
Effective with Serial No. 7J3332

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

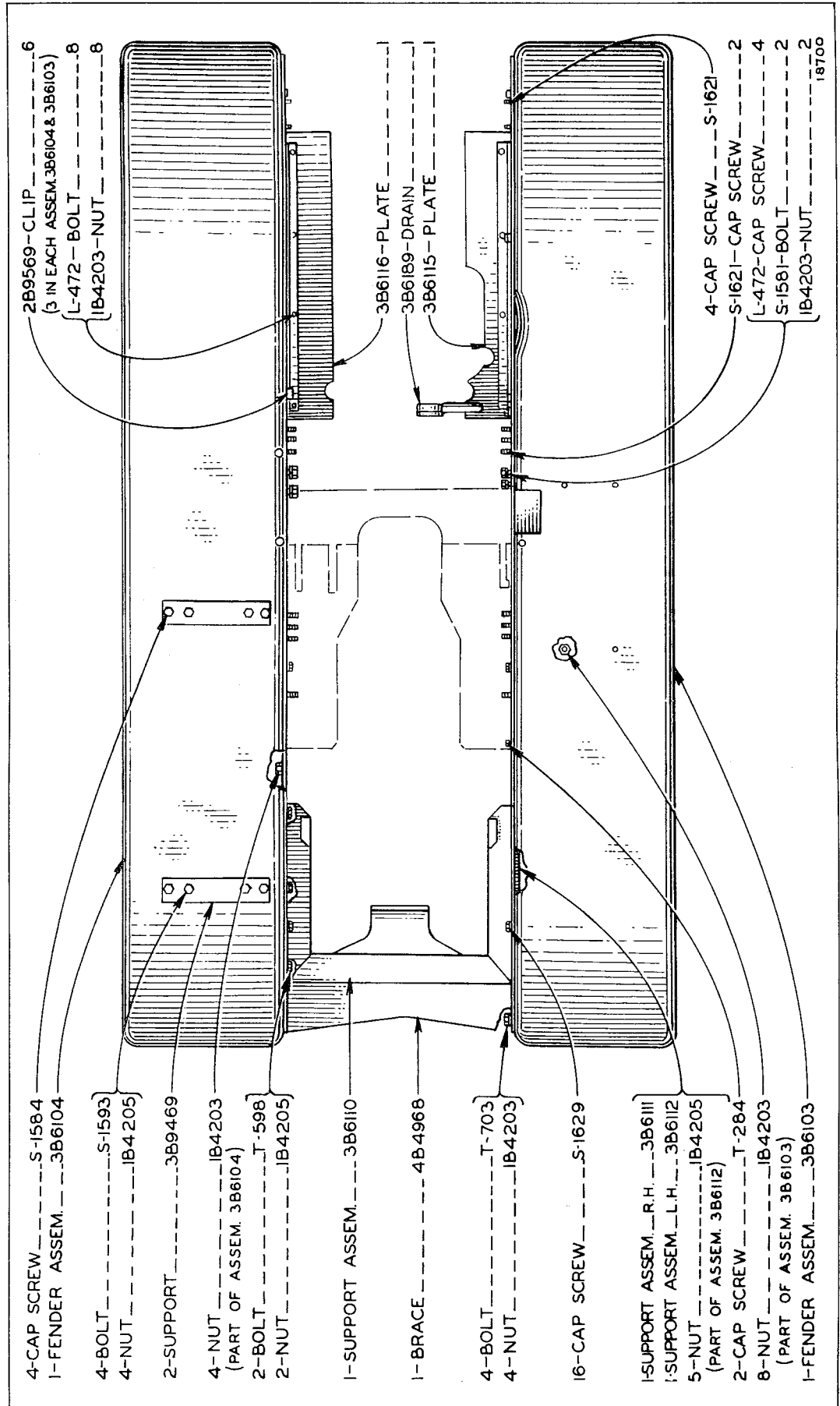


7B9425 LOWER HOOD SIDE PLATE GROUP



6B3045 EXHAUST PIPE COVER GROUP—Starting Engine
Serial No. 7J1 to 7J944 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

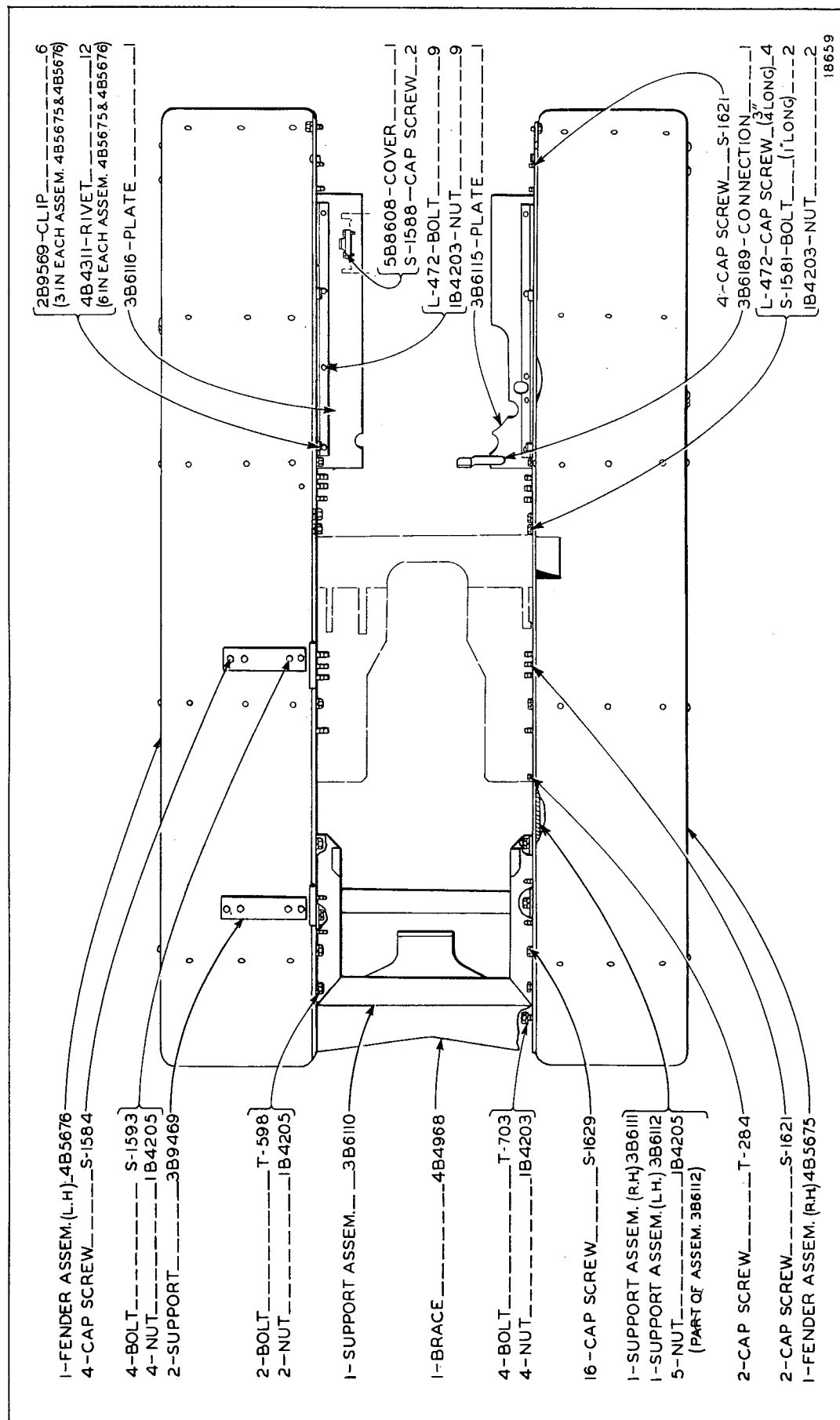


3B6100 FENDER GROUP—Orchard Type

For use with Top Seat

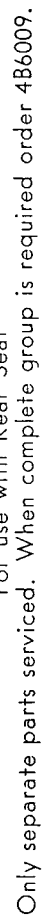
Only separate parts serviced. When complete group is required order 4B5860.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

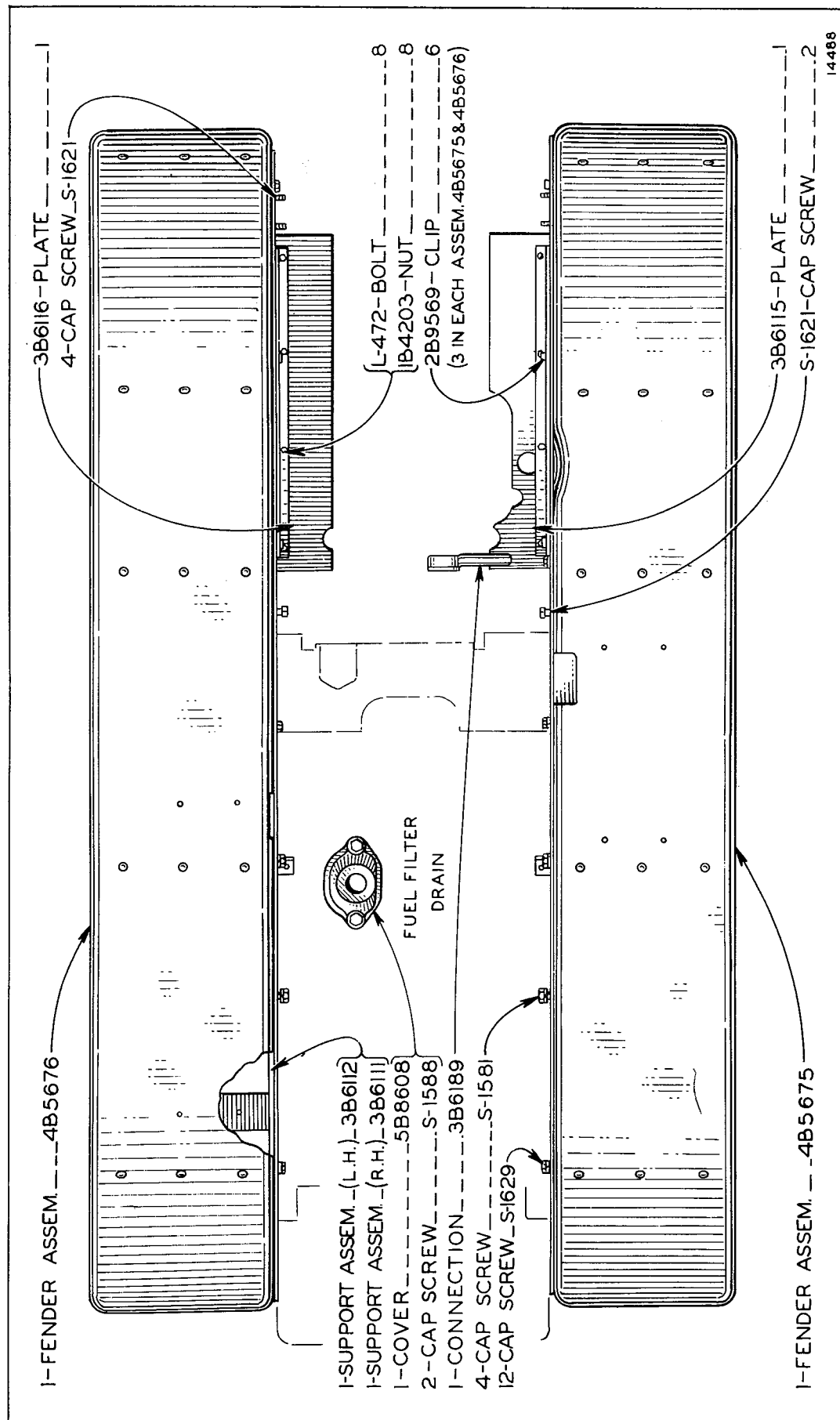


4B5860 FENDER GROUP—Orchard Type
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

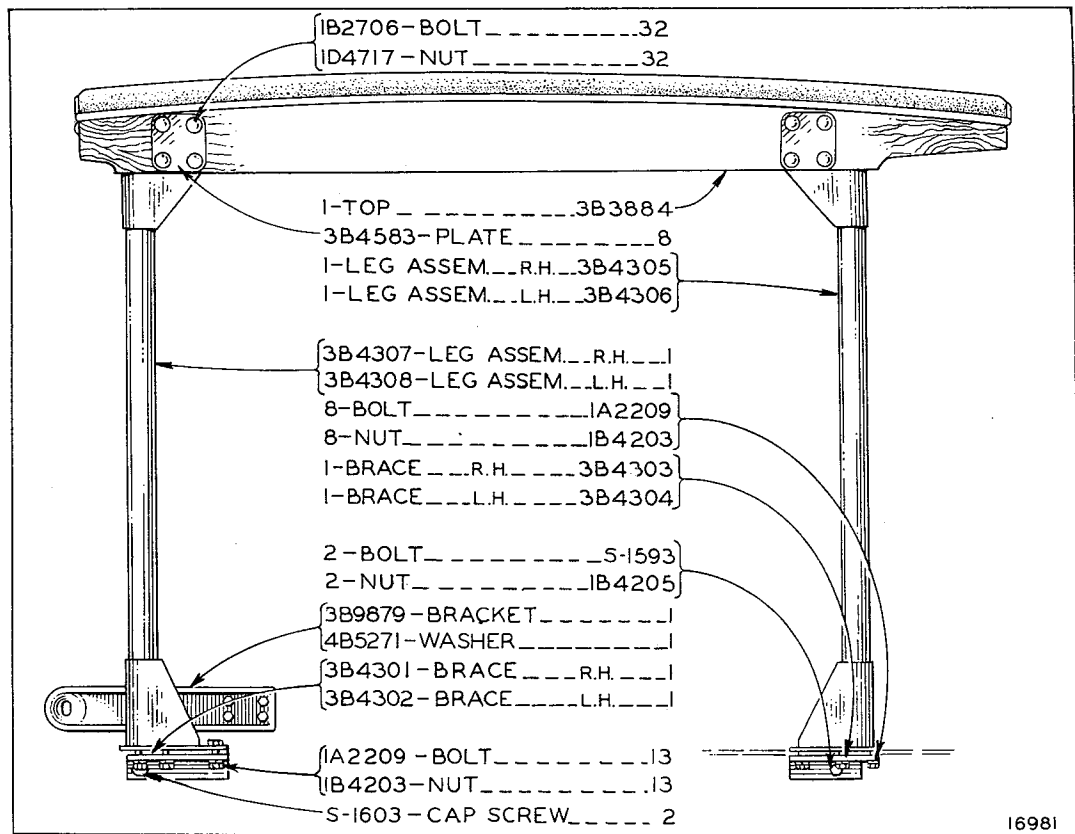


ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

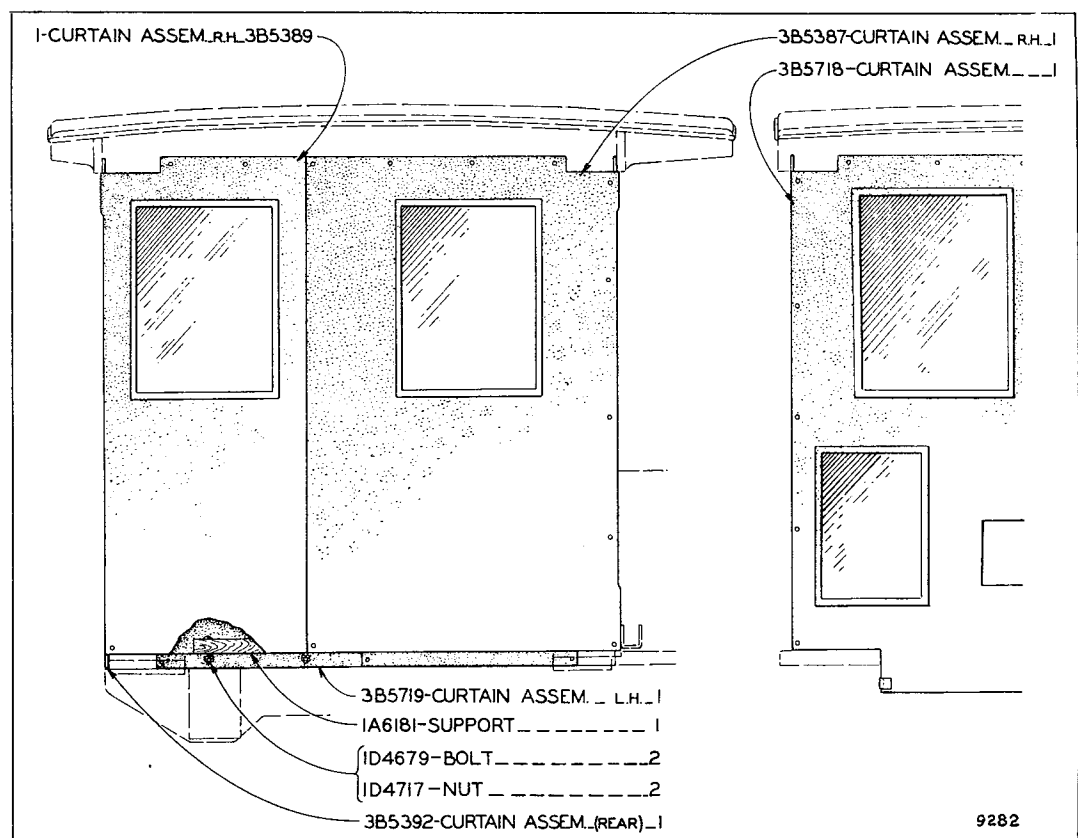


4B6009 FENDER GROUP—Orchard Type
For use with Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

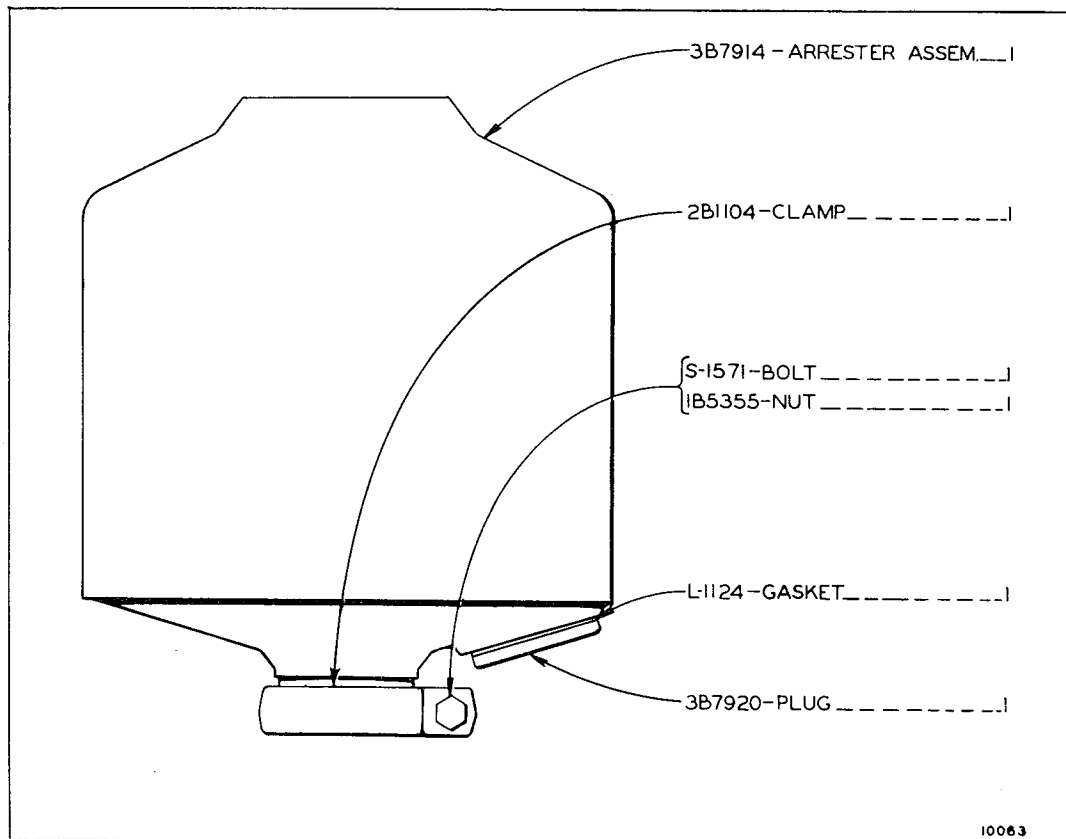


3B2658 CANOPY TOP GROUP

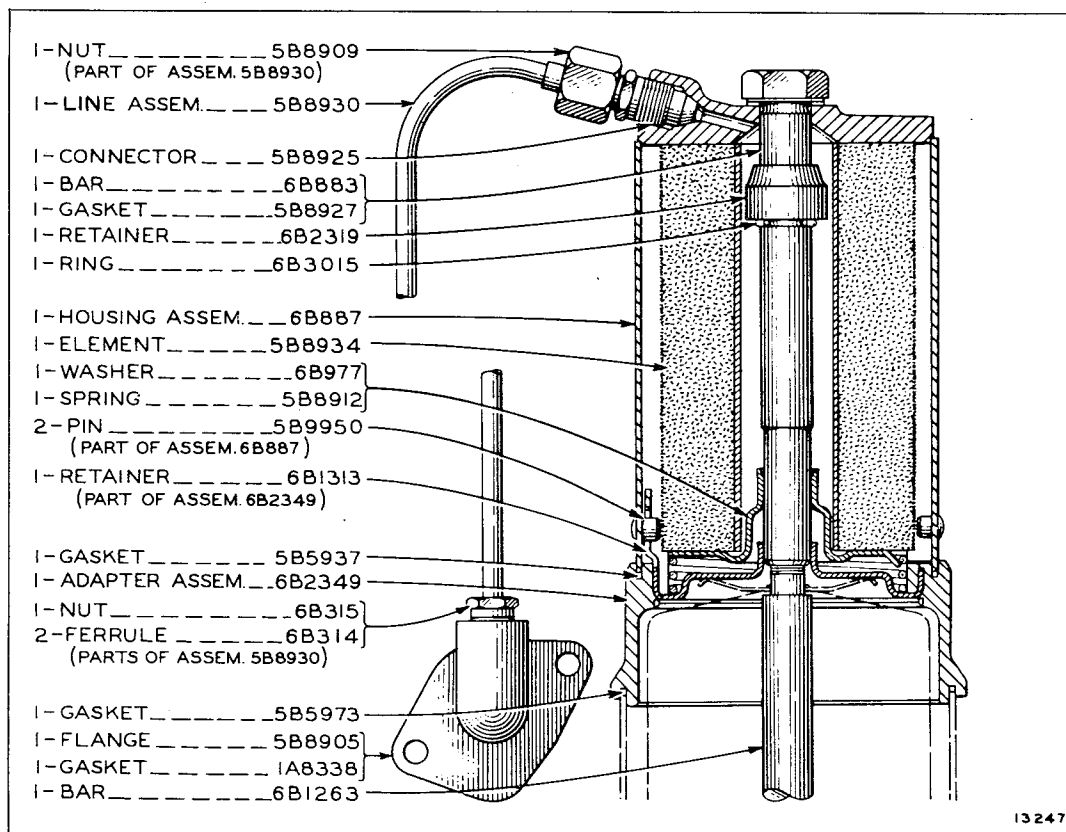


3B3012 CANOPY CURTAIN GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

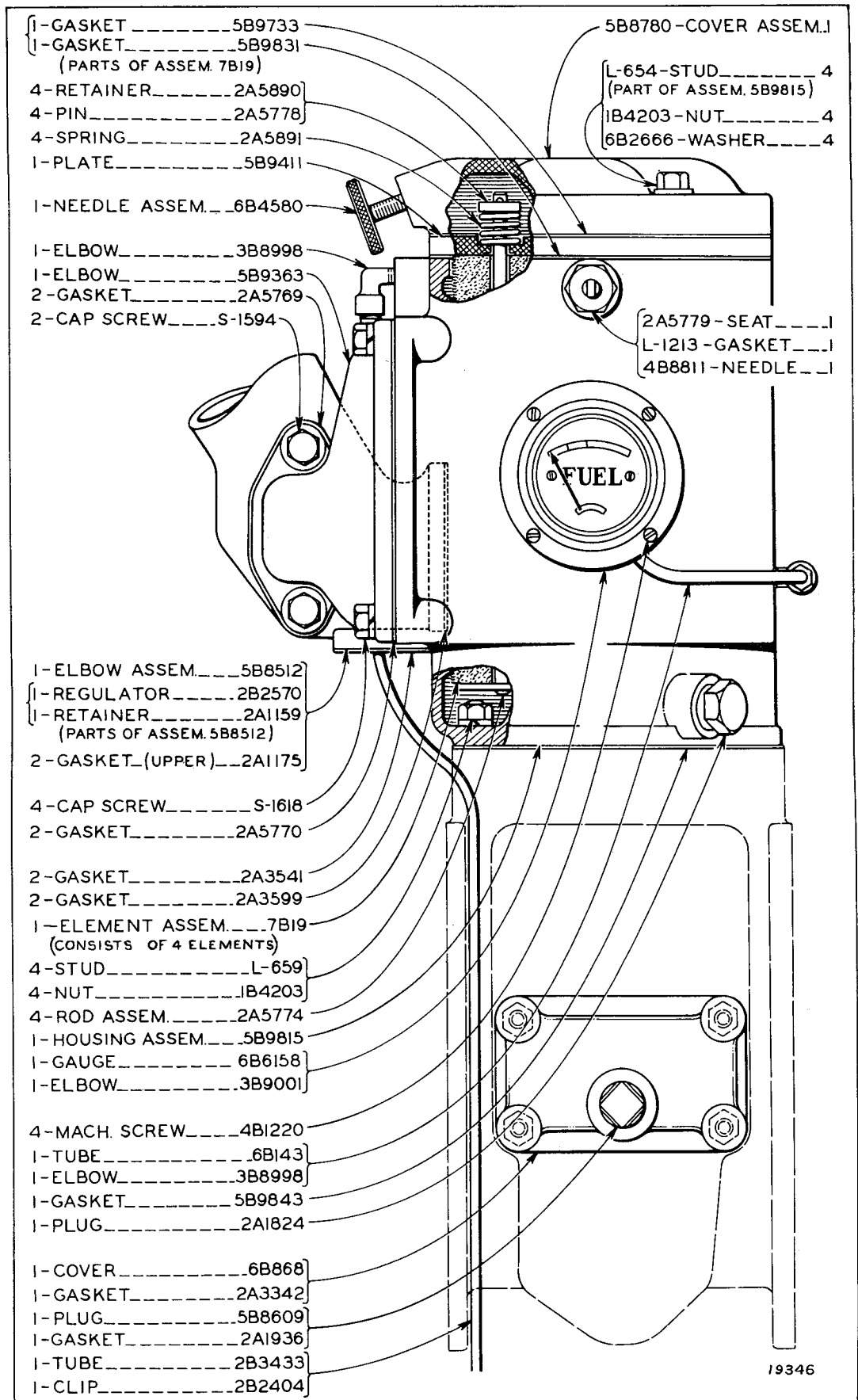


3B2655 SPARK ARRESTER GROUP



6B1115 OIL FILTER GROUP—Field Installation
Serial No. 7J1 to 7J291 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



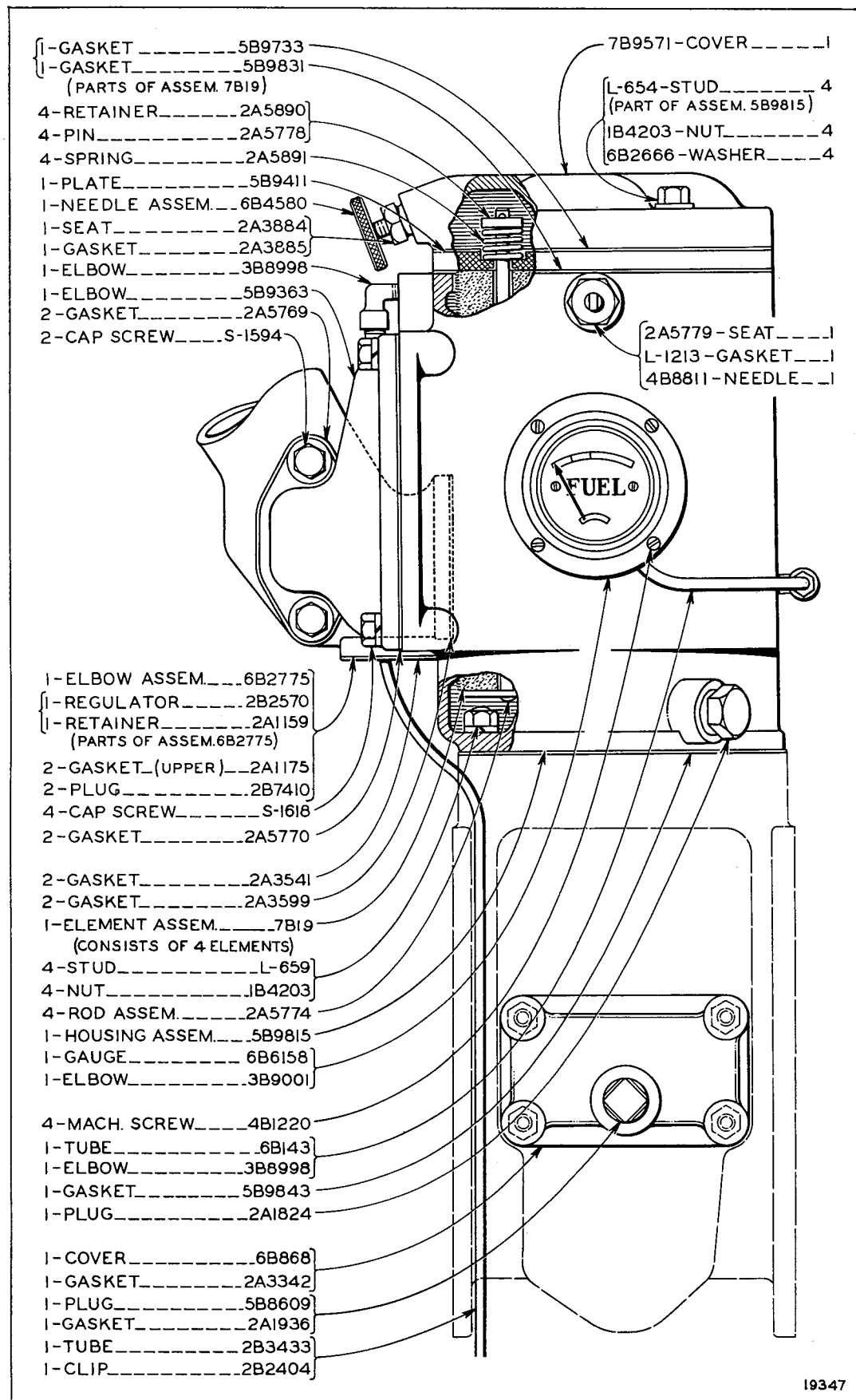
19346

FUEL FILTER GROUP—Field Installation

Serial No. 7J1 to 7J398 Incl.

Only separate parts serviced. When complete group is required order 5B9913.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



19347

5B9913 FUEL FILTER GROUP—Field Installation
 Serial No. 7J1 to 7J398 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

3B8465 Cab Arrangement

Consists of:

1	3B8367	Rear Fuel Tank Mounting Group	Page 149
1	3B8371	Wide Seat Group	" 149
1	3B8466	Cab Group	" 150

3B6453 Rear Seat Arrangement

Consists of:

1	Seat Group.	Page 151
1	Fuel Pump and Governor Control Group. .	" 151
1	Controls Group.	" 152
1	Fuel System Group	" 153
1	Fuel System Group-Starting Engine . . .	" 153
1	Hood Group.	" 154
1	Heat Indicator Group.	" 155
1	Air Cleaner Group-Starting Engine . . .	" 155
1	Fender Group.	" 156
1	Drawbar Group	" 156
1	Miscellaneous Group	" 157

Serial No. 7J1 to 7J3331 Inclusive

7B6700 Rear Seat Arrangement

Consists of:

1	Seat Group.	Page 151
1	Fuel Pump and Governor Control Group. .	" 151
1	Controls Group.	" 152
1	Fuel System Group	" 153
1	Fuel System Group-Starting Engine . . .	" 153
1	Hood Group.	" 154
1	Heat Indicator Group.	" 155
1	Fender Group.	" 156
1	Drawbar Group	" 156
1	Miscellaneous Group	" 157
1	7B1827	Pipe-Air Cleaner

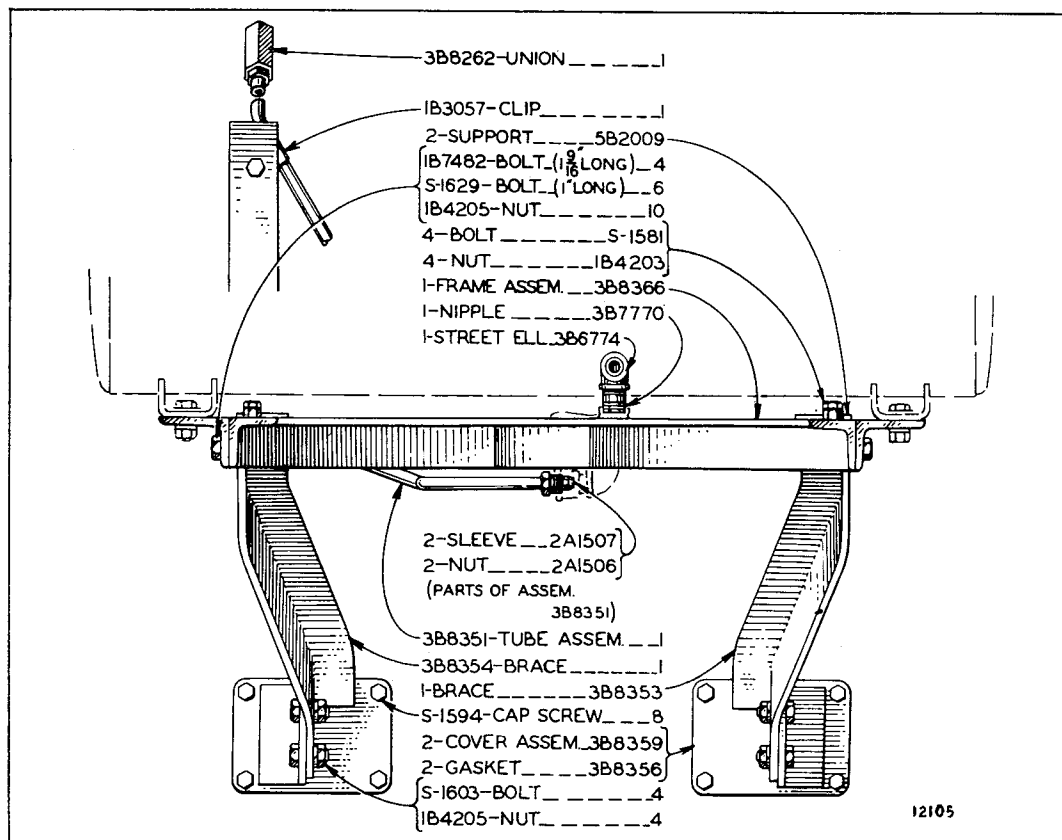
Effective with Serial No. 7J3332

3B3097 Side Seat Arrangement

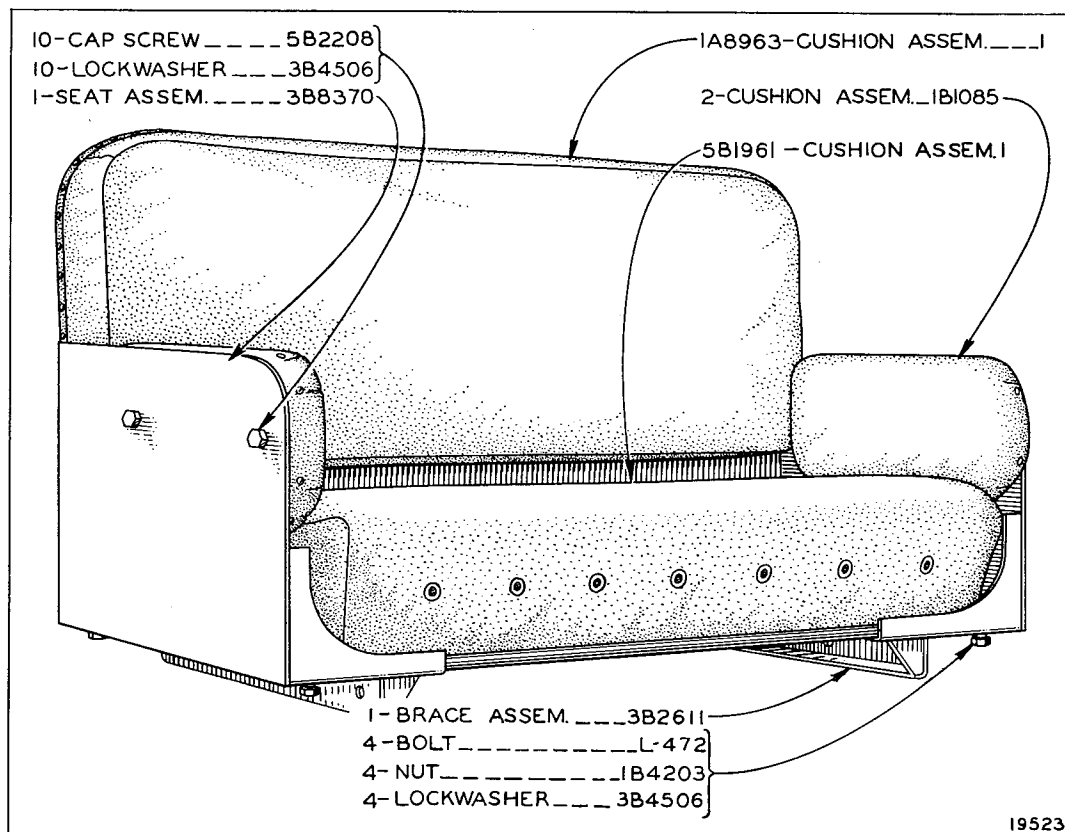
Consists of:

1	Fuel System Group	Page 157
1	Side Seat Group	" 158

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



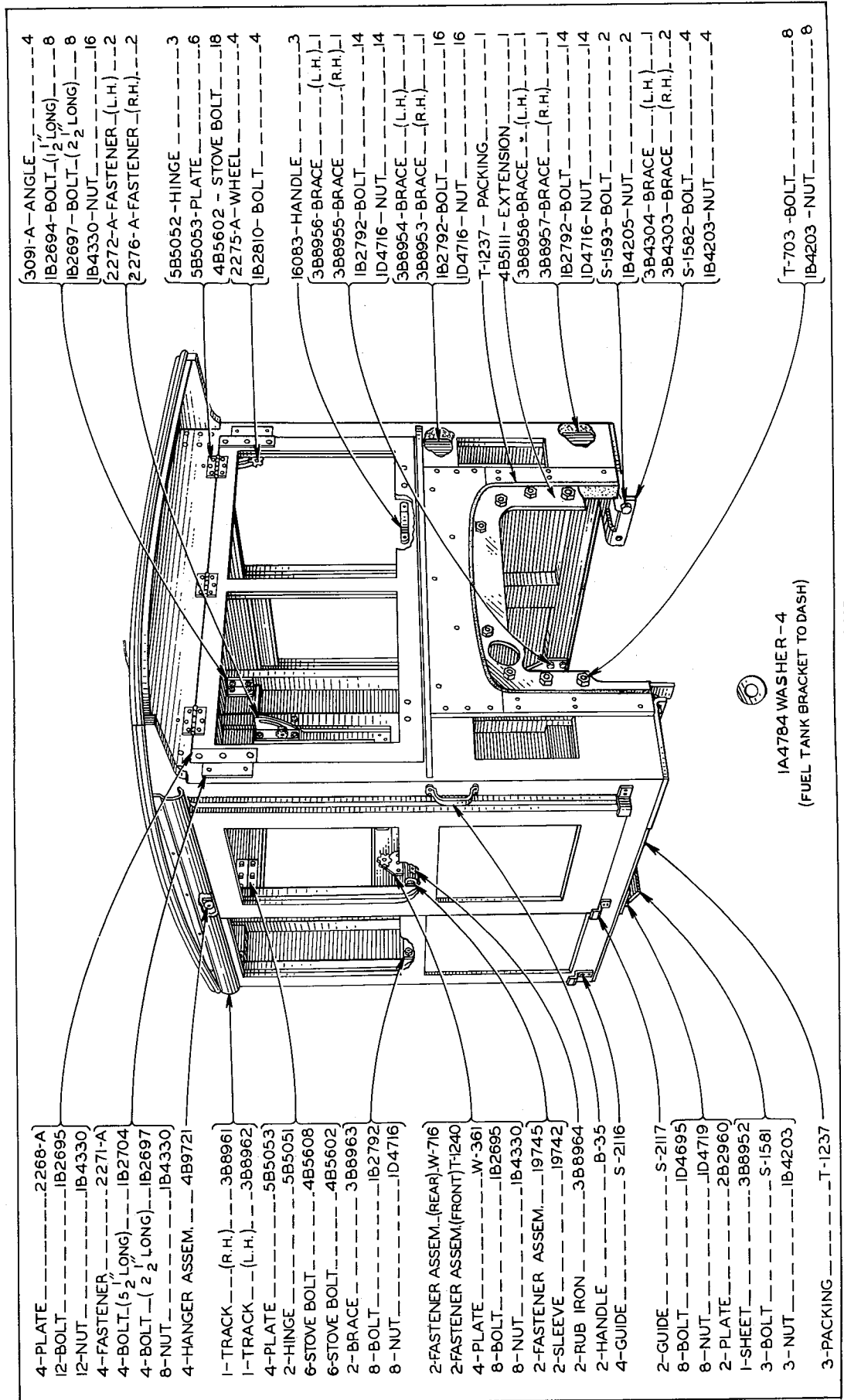
3B8367 REAR FUEL TANK MOUNTING GROUP



3B8371 WIDE SEAT GROUP

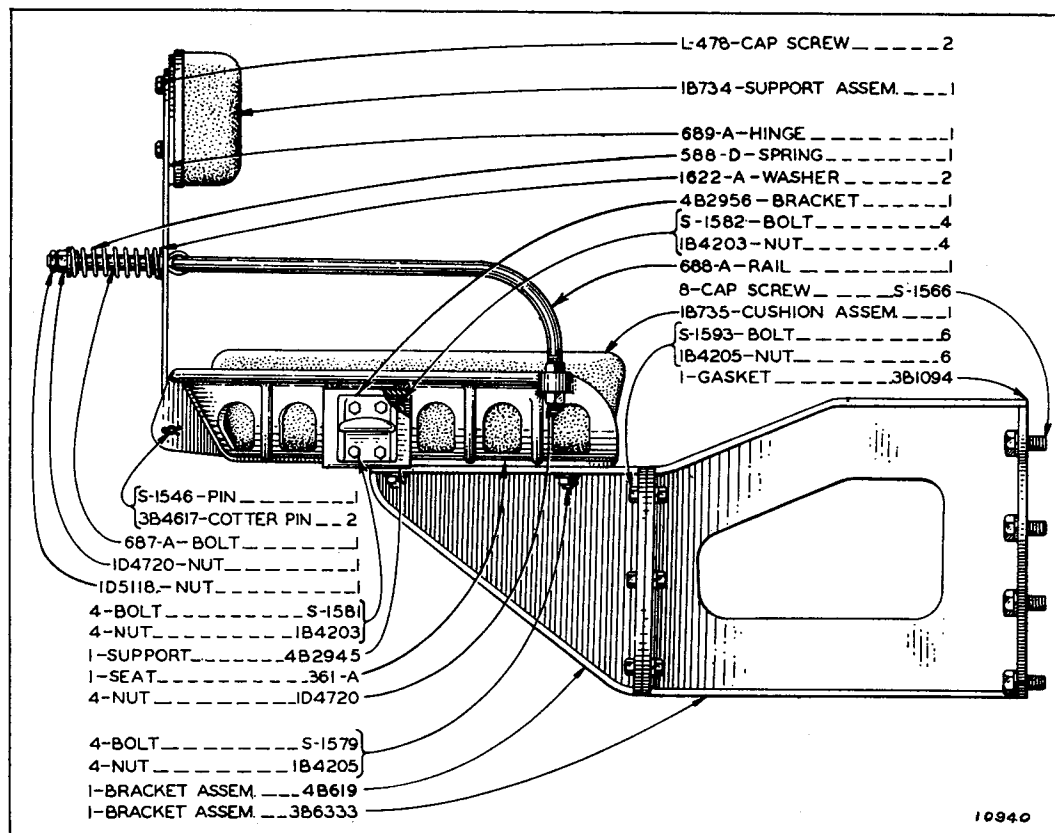
For use with Rear Fuel Tank Mounting

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

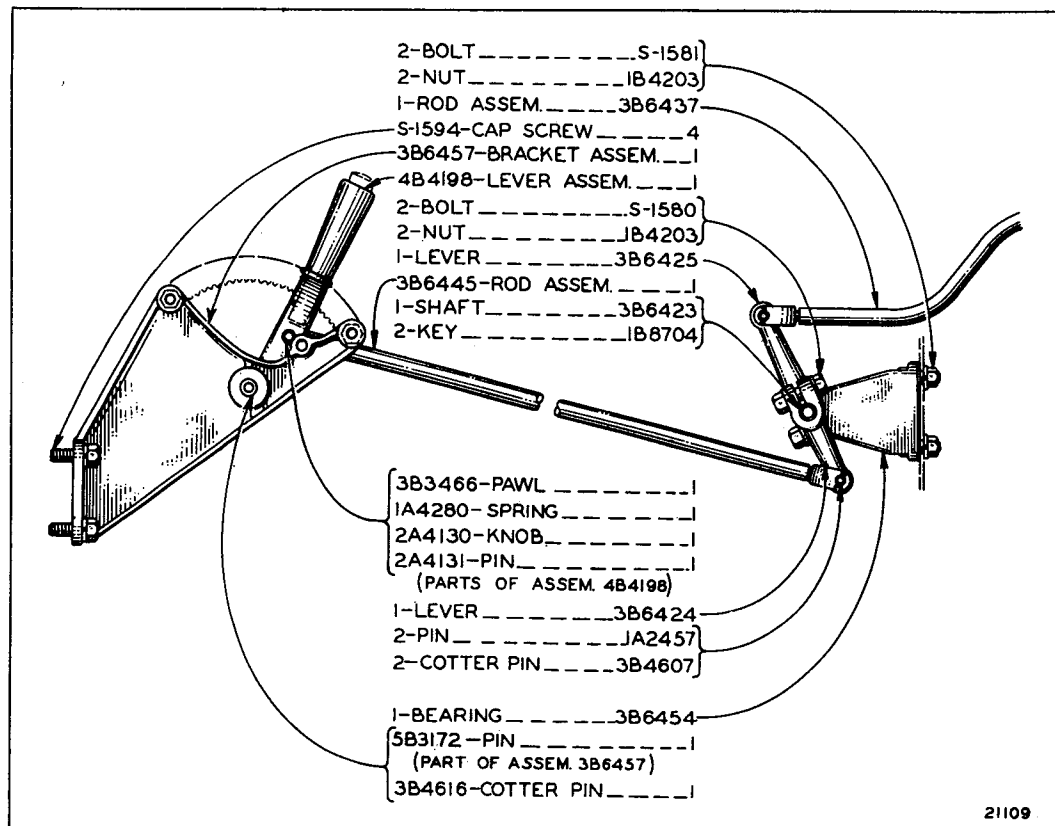
**3B8466 CAB GROUP**

For use with Rear Fuel Tank Mounting

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

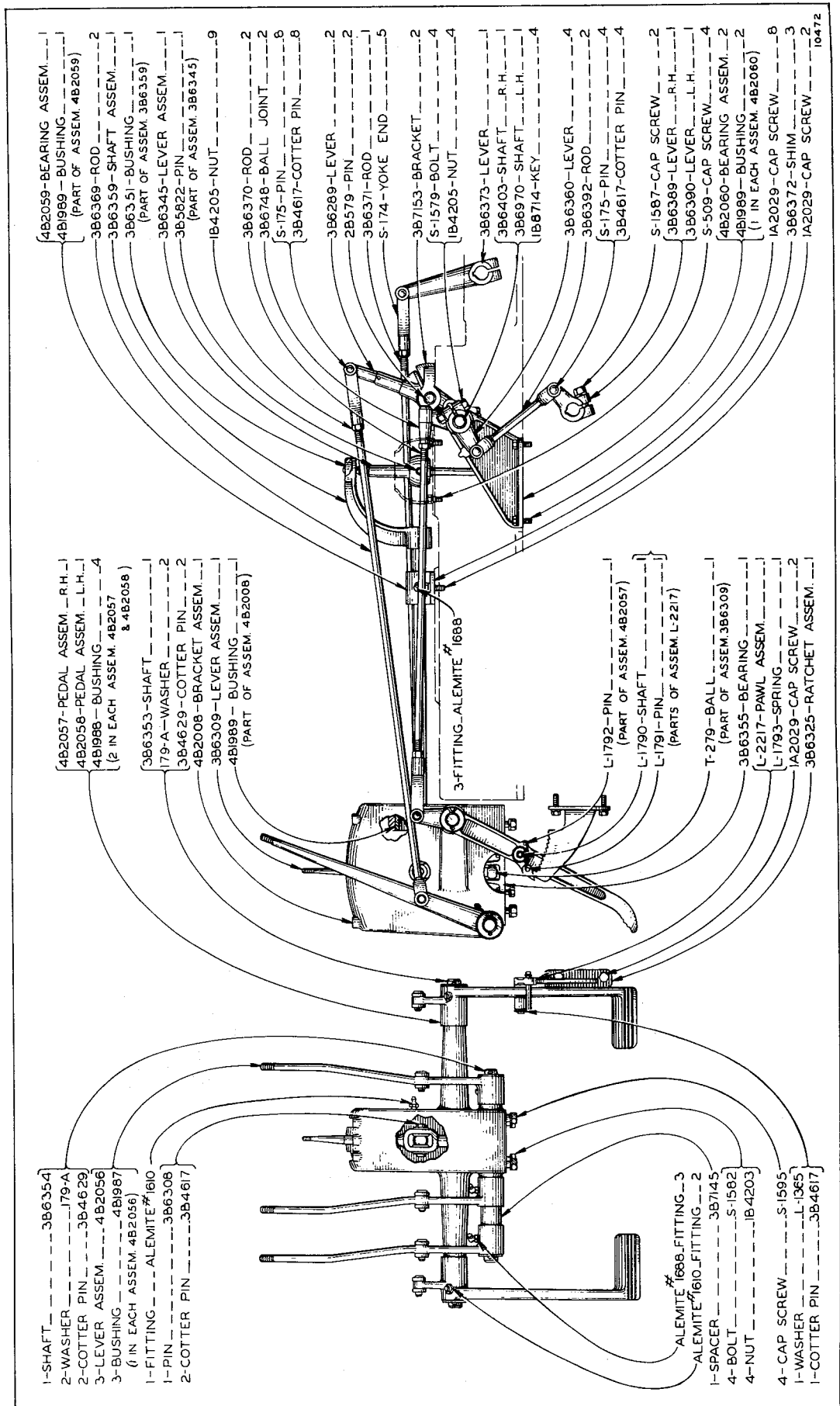


SEAT GROUP—Rear Seat



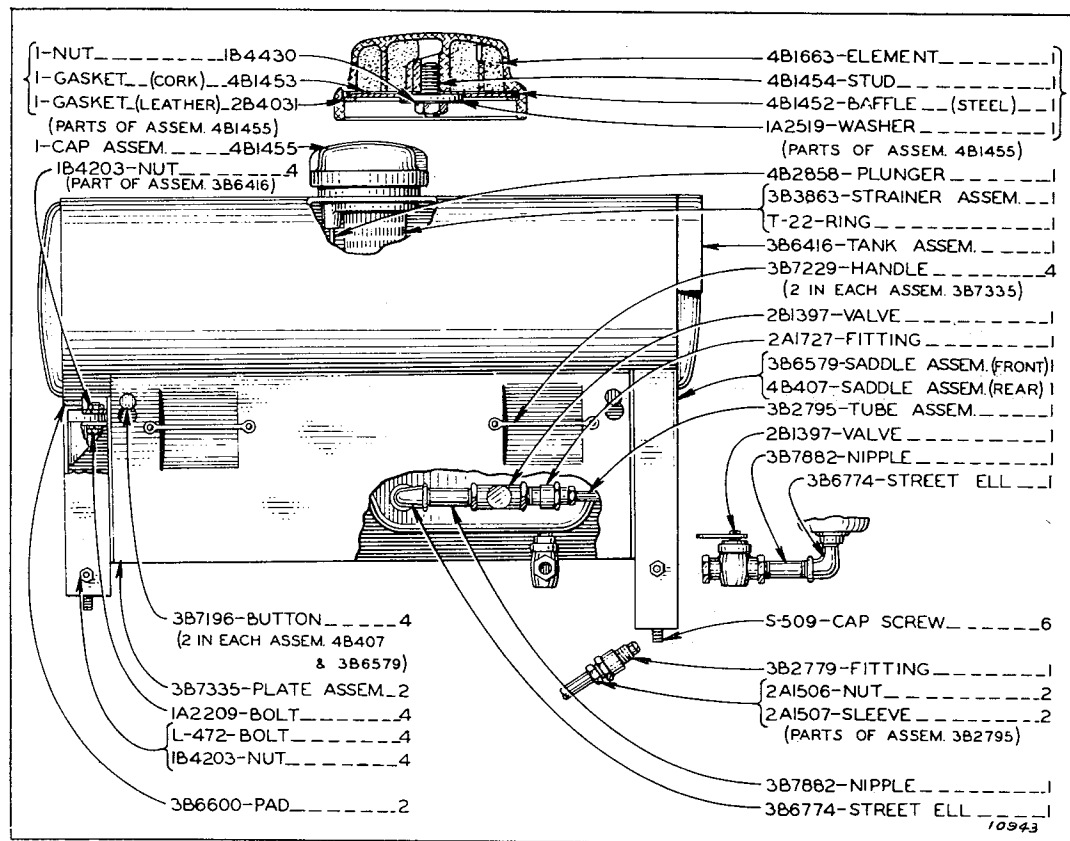
FUEL PUMP AND GOVERNOR CONTROL GROUP—Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

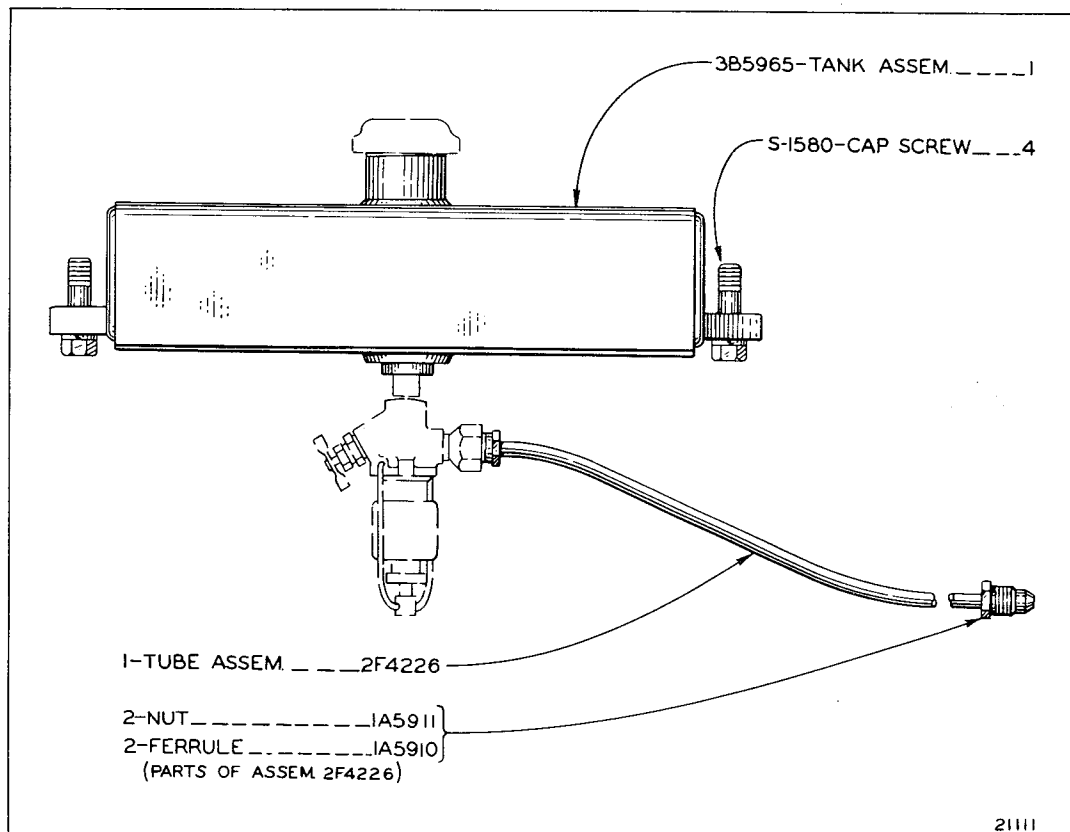


CONTROLS GROUP—Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

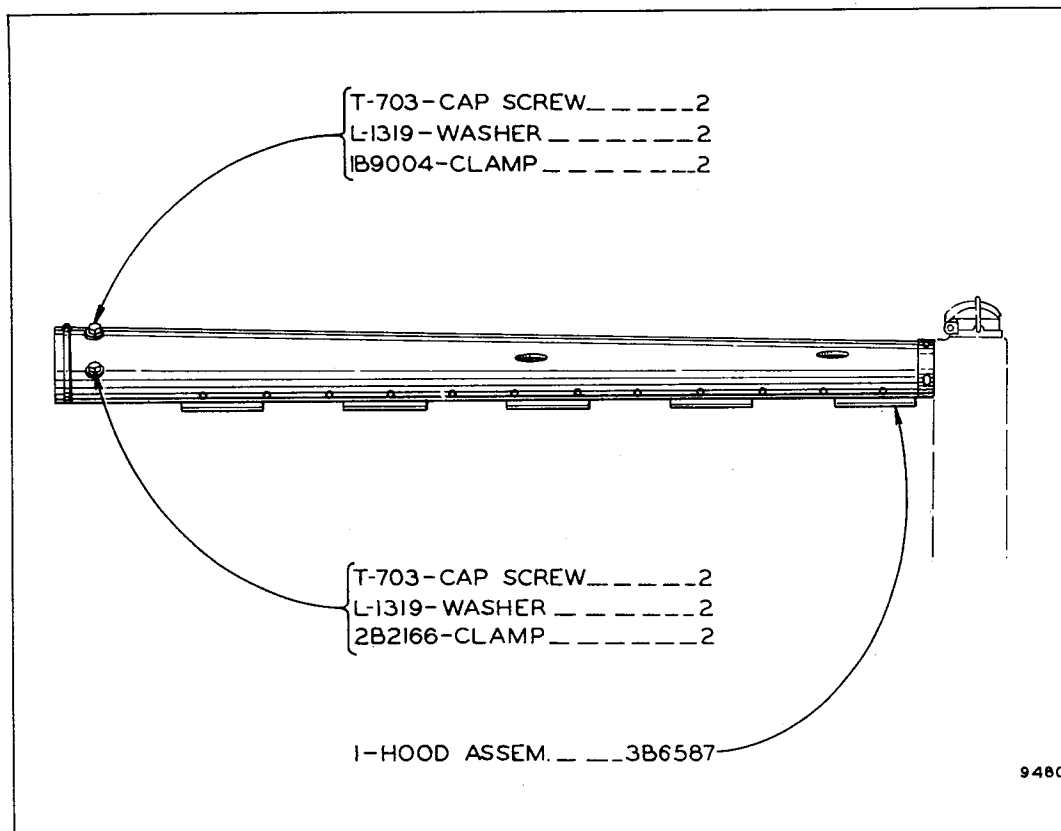


FUEL SYSTEM GROUP—Rear Seat

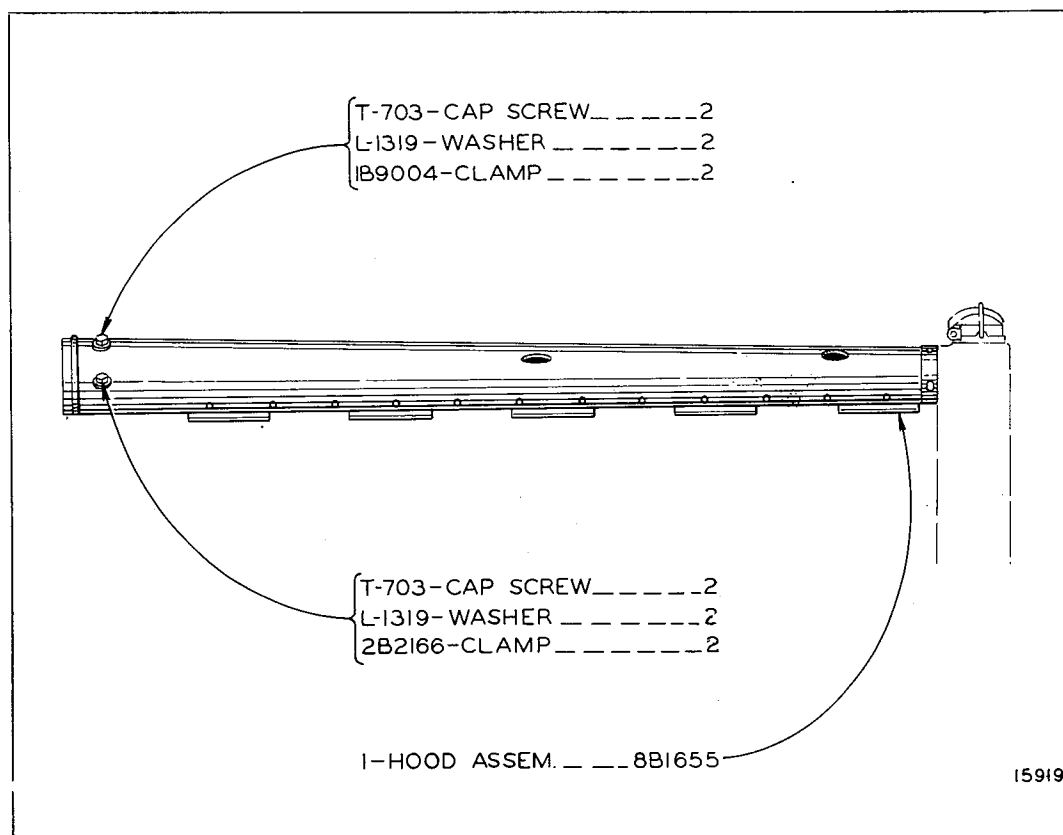


FUEL SYSTEM GROUP—Starting Engine—Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

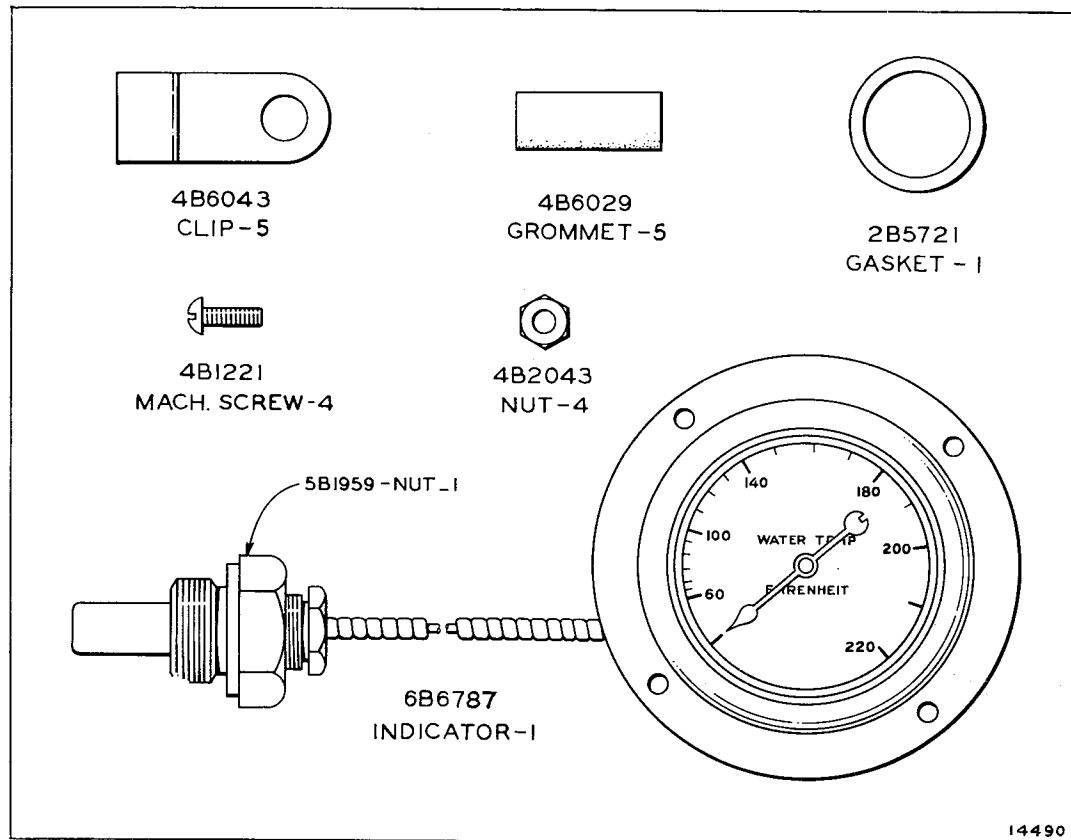


HOOD GROUP—Rear Seat
Serial No. 7J1 to 7J3331 Incl.

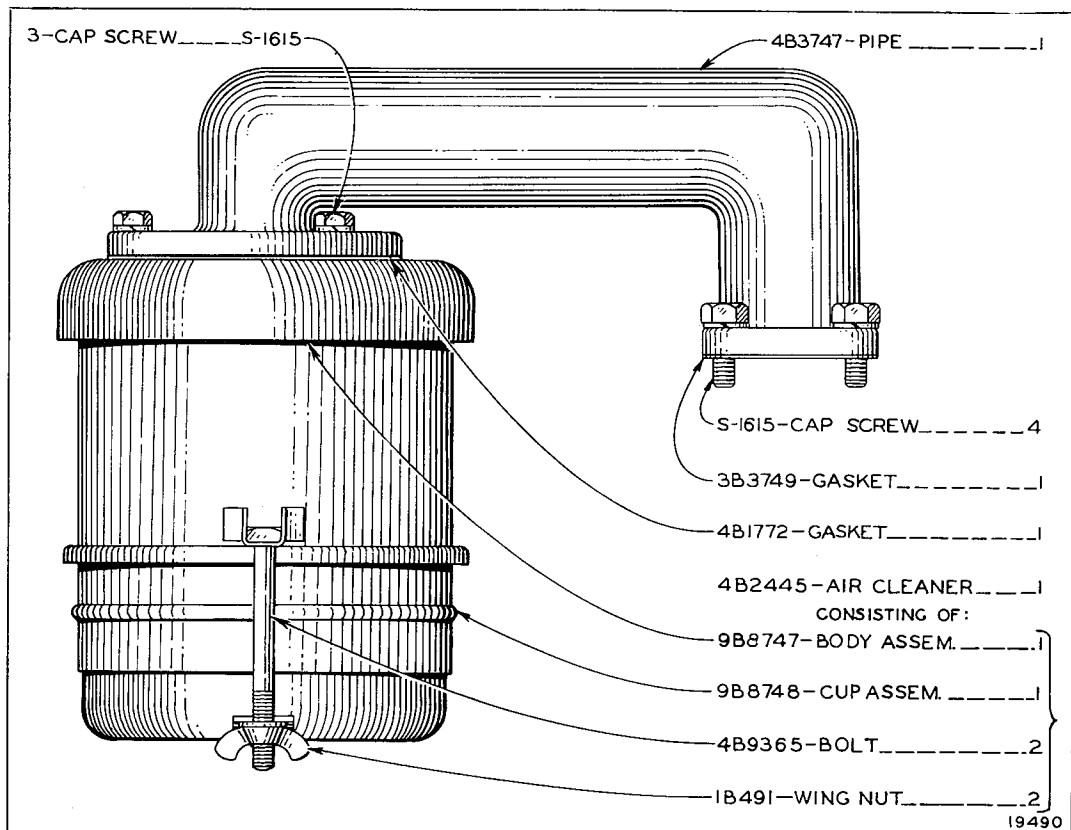


HOOD GROUP—Rear Seat
Effective with Serial No. 7J3332

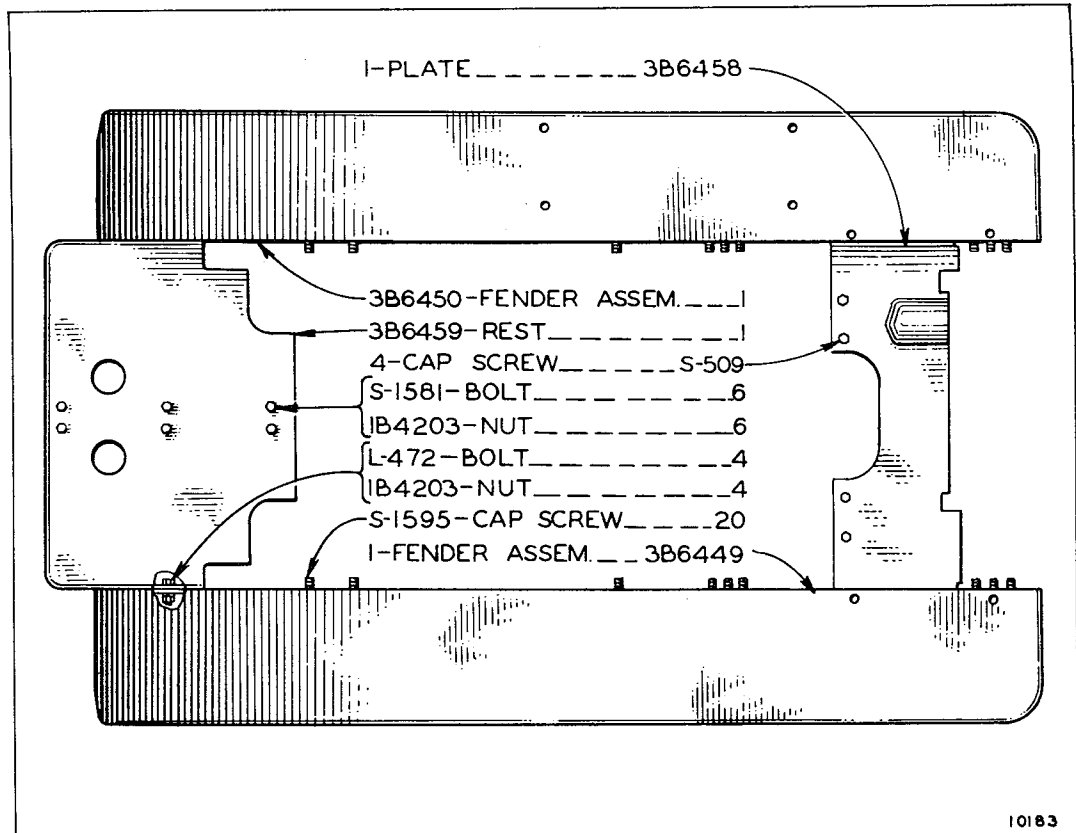
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



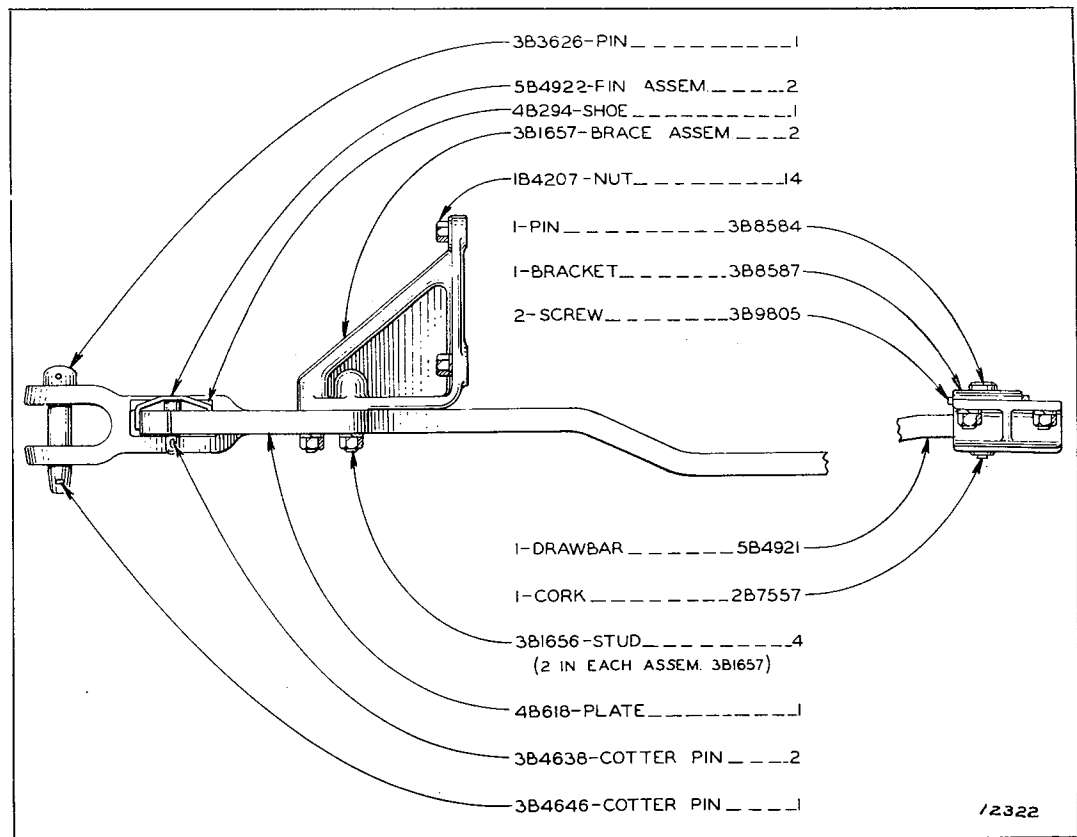
4B411 HEAT INDICATOR GROUP—Rear Seat

AIR CLEANER GROUP—Starting Engine—Rear Seat
Serial No. 7J1 to 7J3331 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

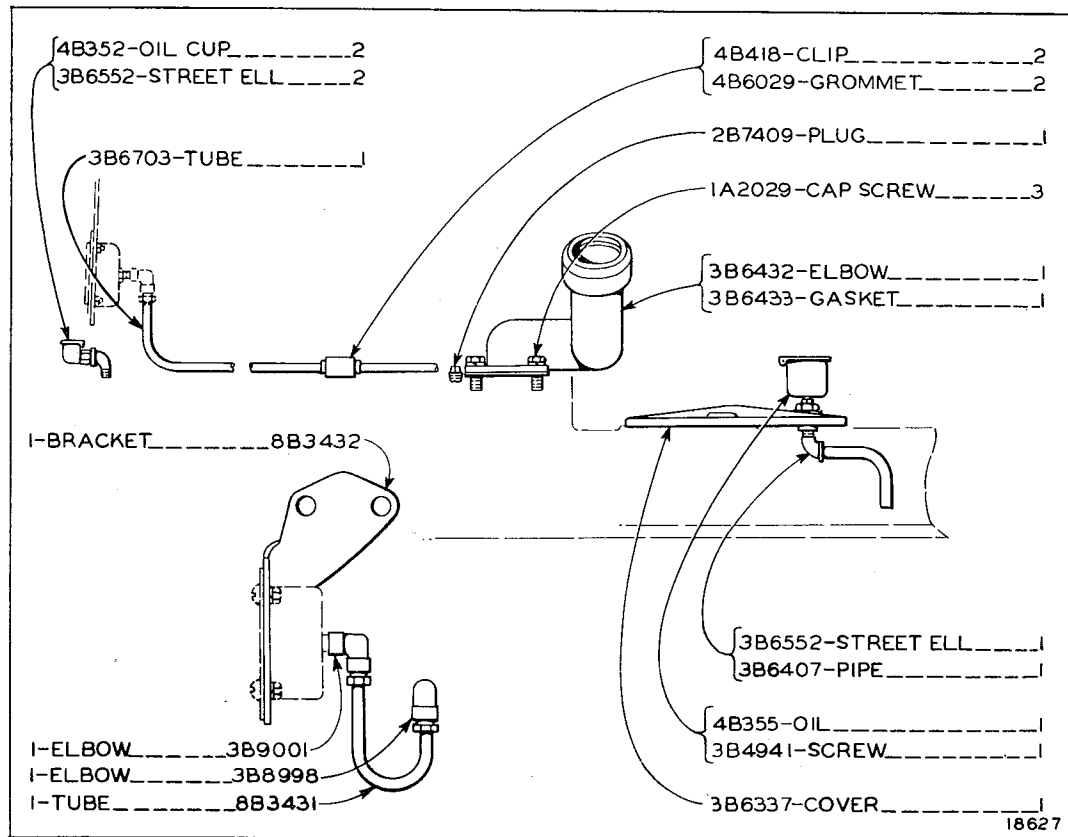


FENDER GROUP—Rear Seat

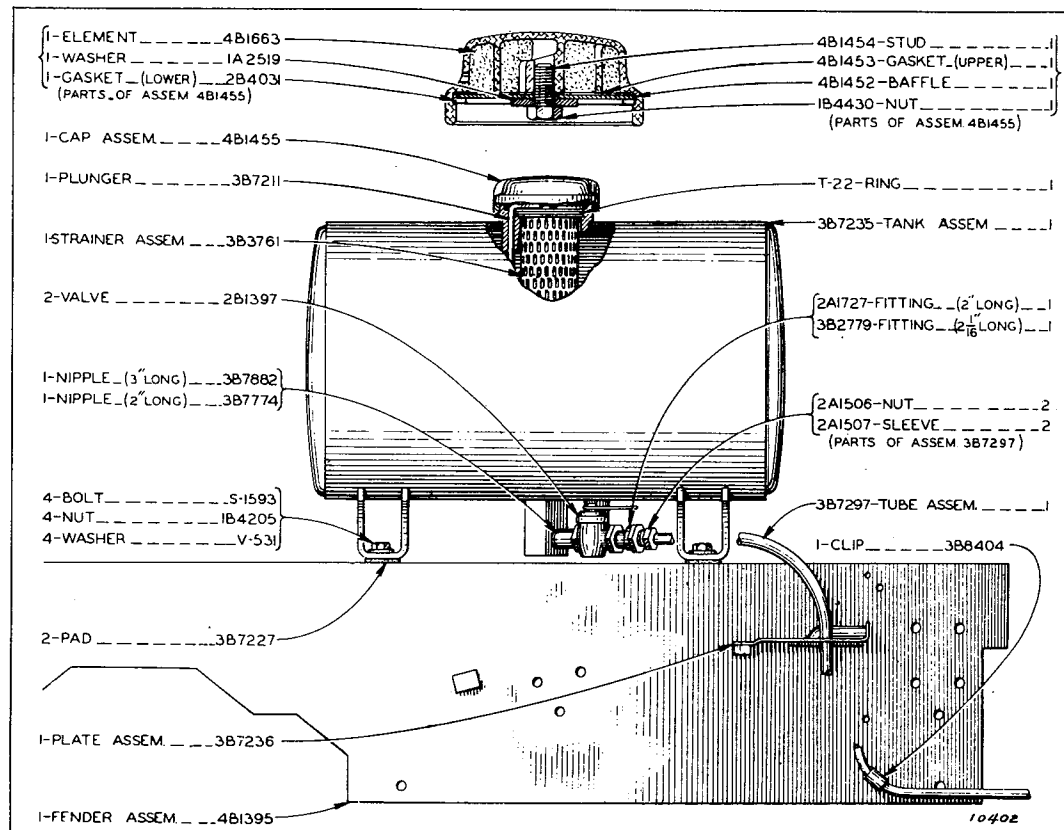


DRAWBAR GROUP—Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

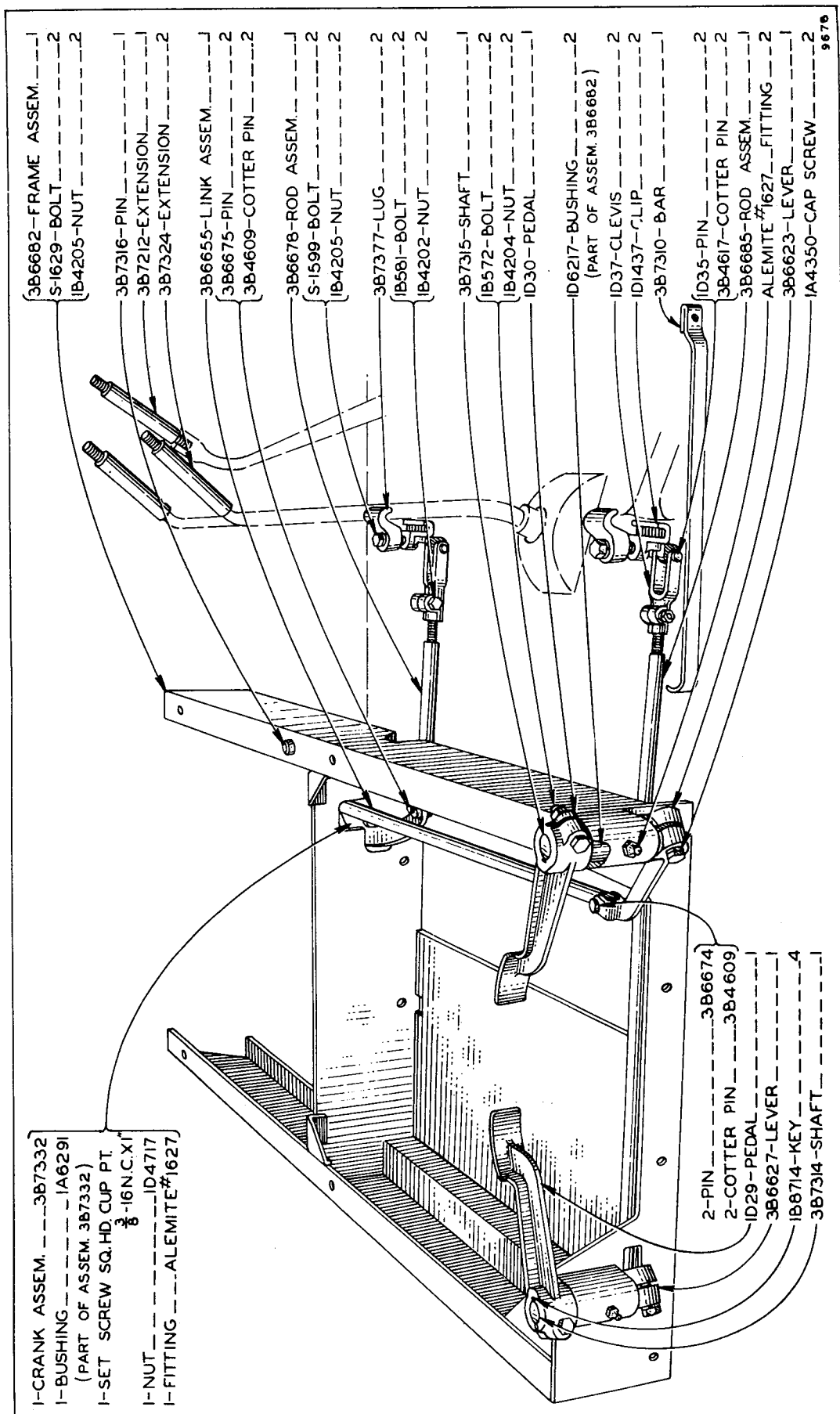


MISCELLANEOUS PARTS—Rear Seat



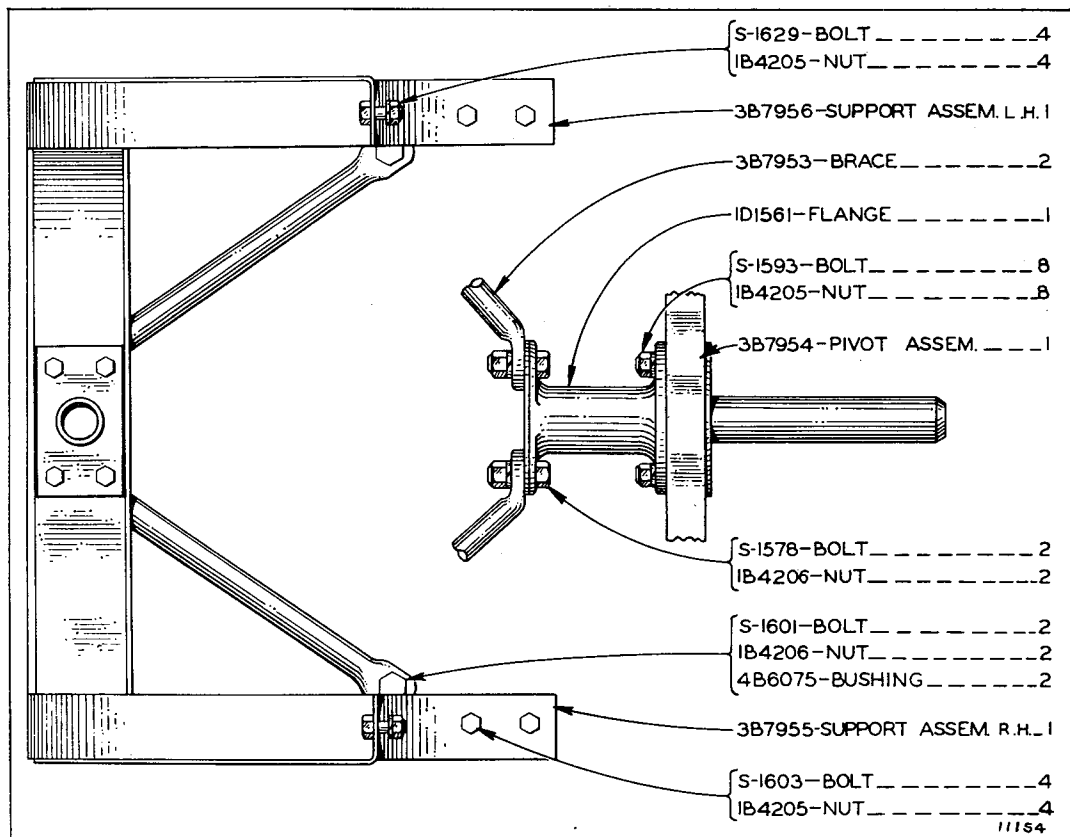
FUEL SYSTEM GROUP—Side Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

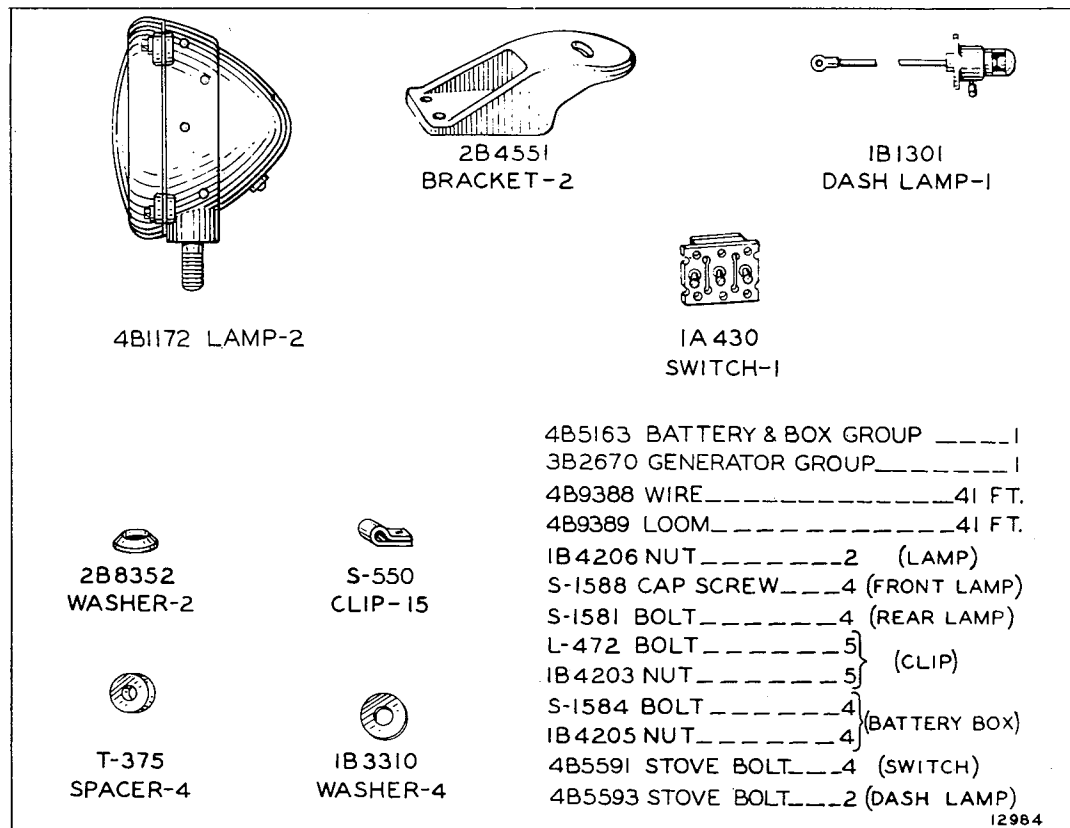


SIDE SEAT GROUP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

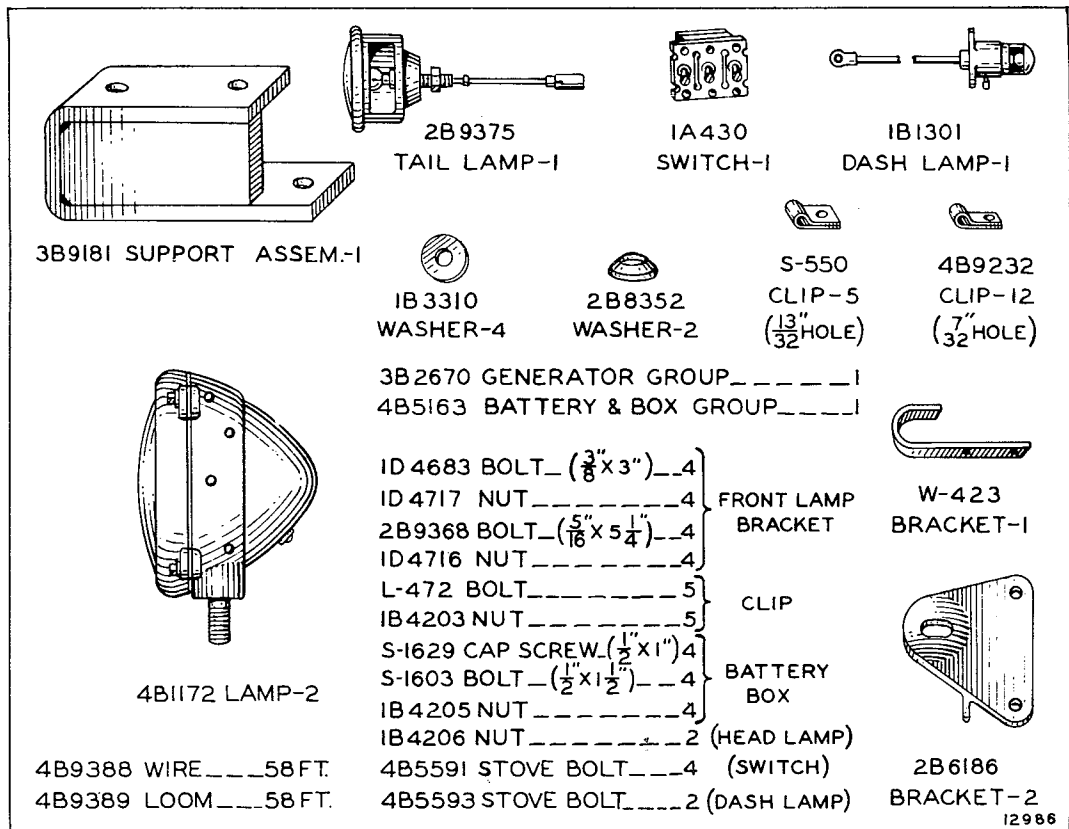


3B3098 HAND CONTROL BRACKET GROUP—Trailer Patrol
For use with Side Seat



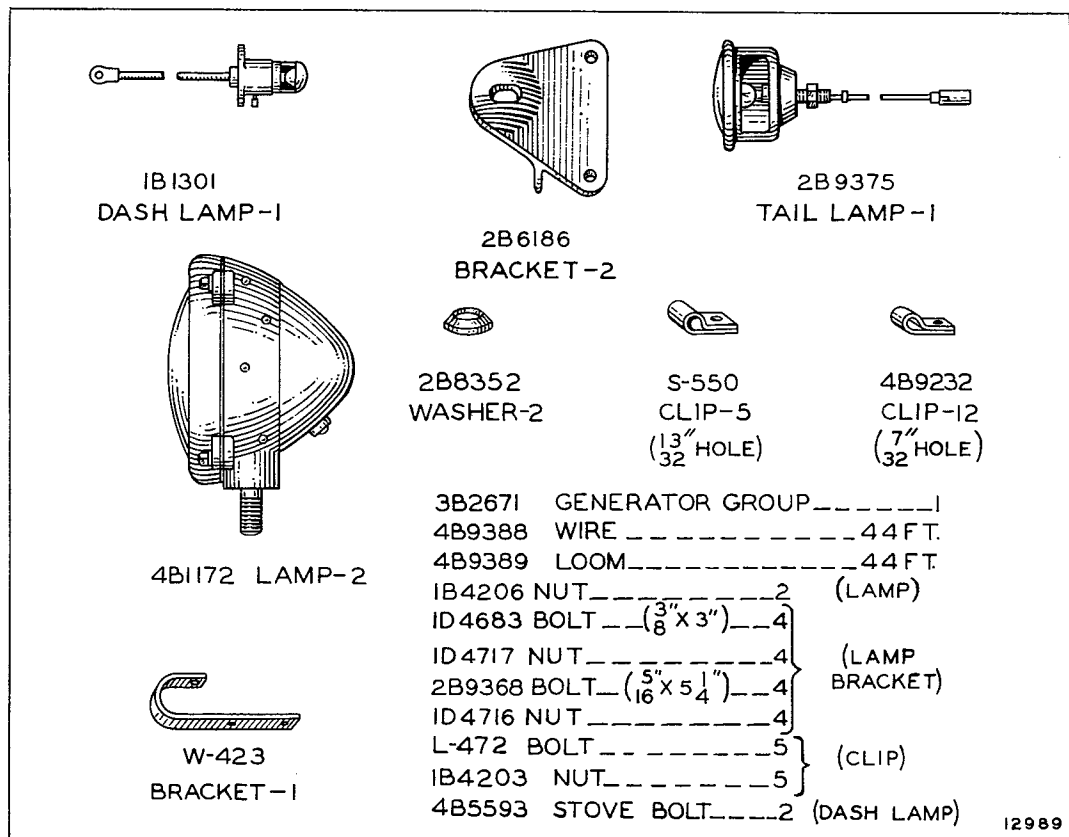
3B2666 LIGHTING SYSTEM GROUP—With Battery, without Cab
4B5163 parts are shown on Page 165. 3B2670 parts are shown on Page 163.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B5228 LIGHTING SYSTEM GROUP—With Battery, with Cab

4B5163 parts are shown on Page 165. 3B2670 parts are shown on Page 163.

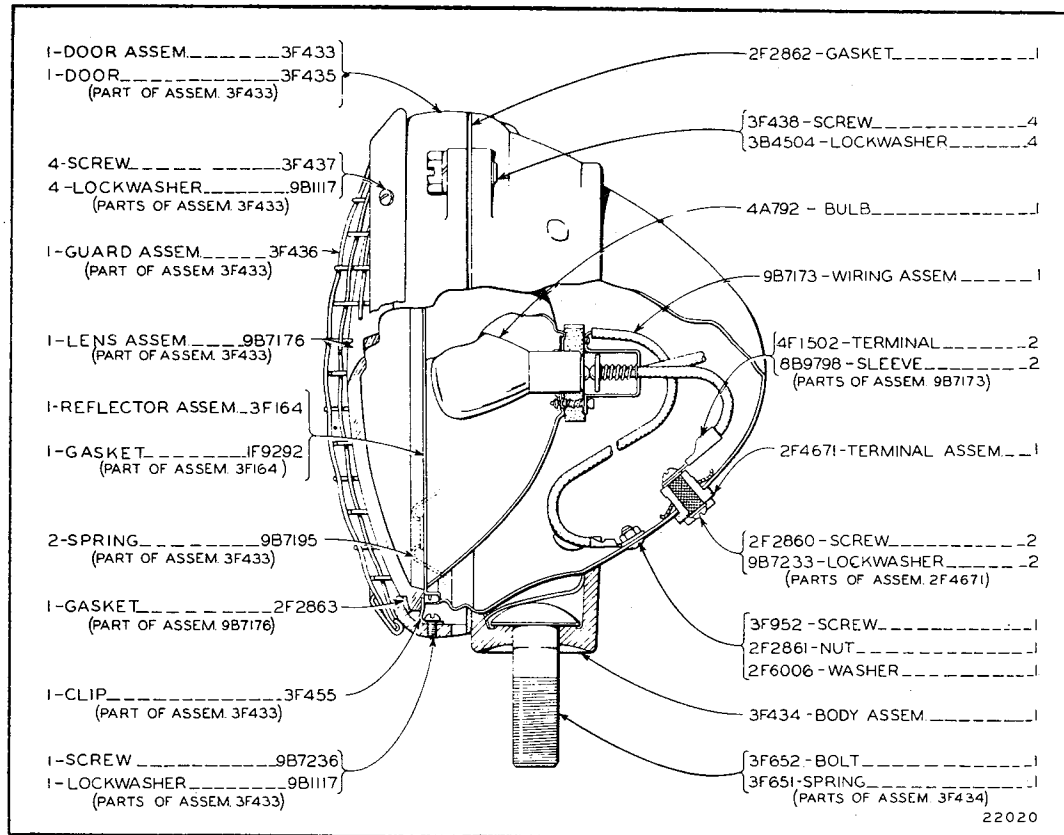


3B5227 LIGHTING SYSTEM GROUP—Without Battery, with Cab

3B2671 parts are shown on Page 162

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

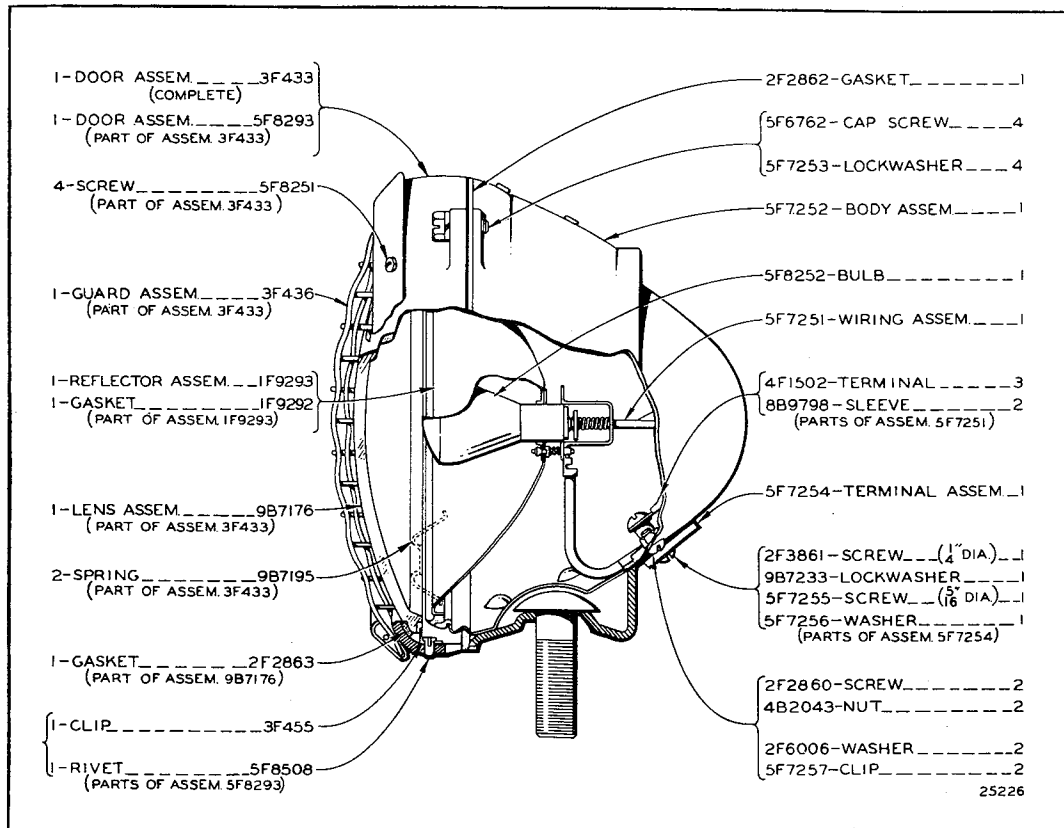
INSERT BETWEEN PAGE 160 & 161 IN FORM 8770—D4 TRACTOR



2F9300 HEAD LAMP

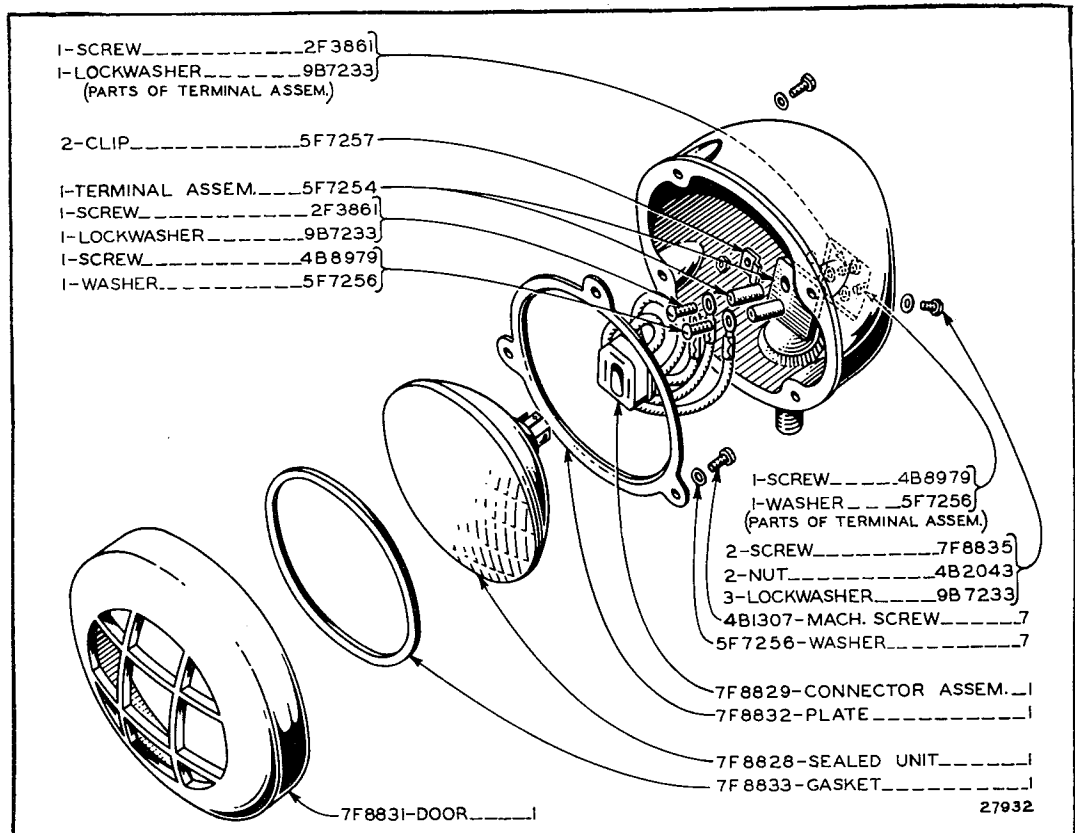
Only separate parts serviced. When complete Lamp is required order 5F7300

4-48

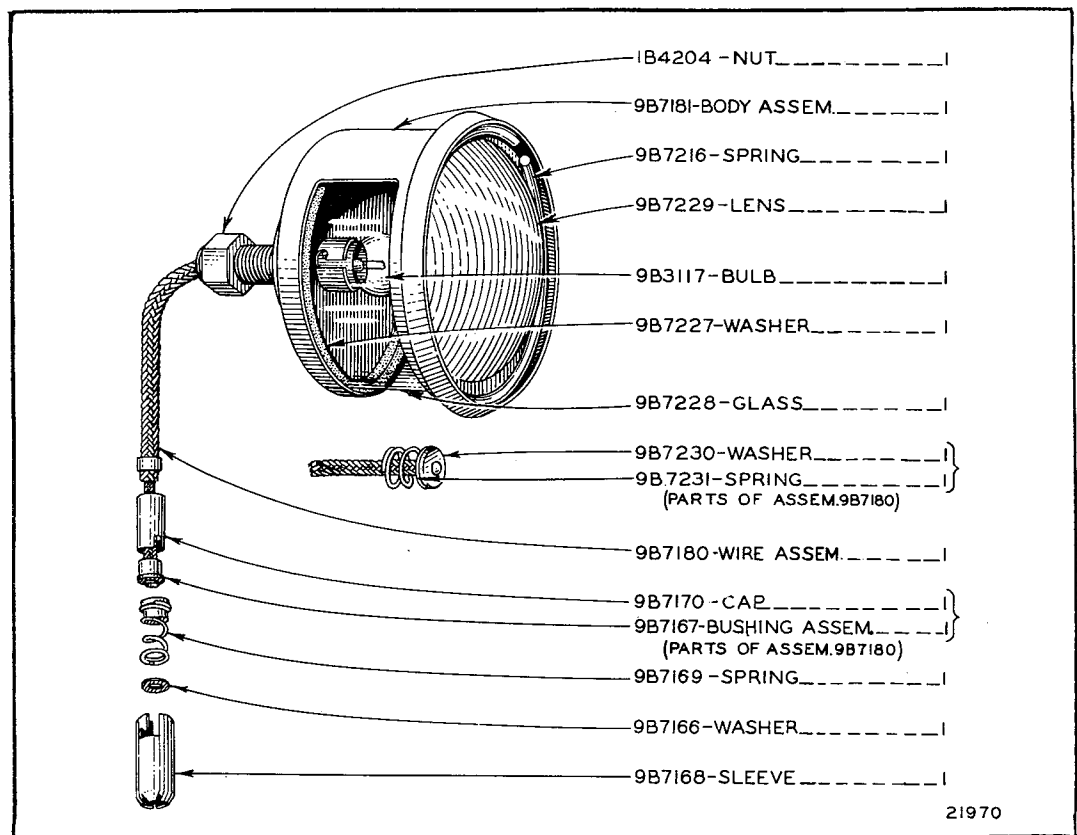


5F7300 HEAD LAMP

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

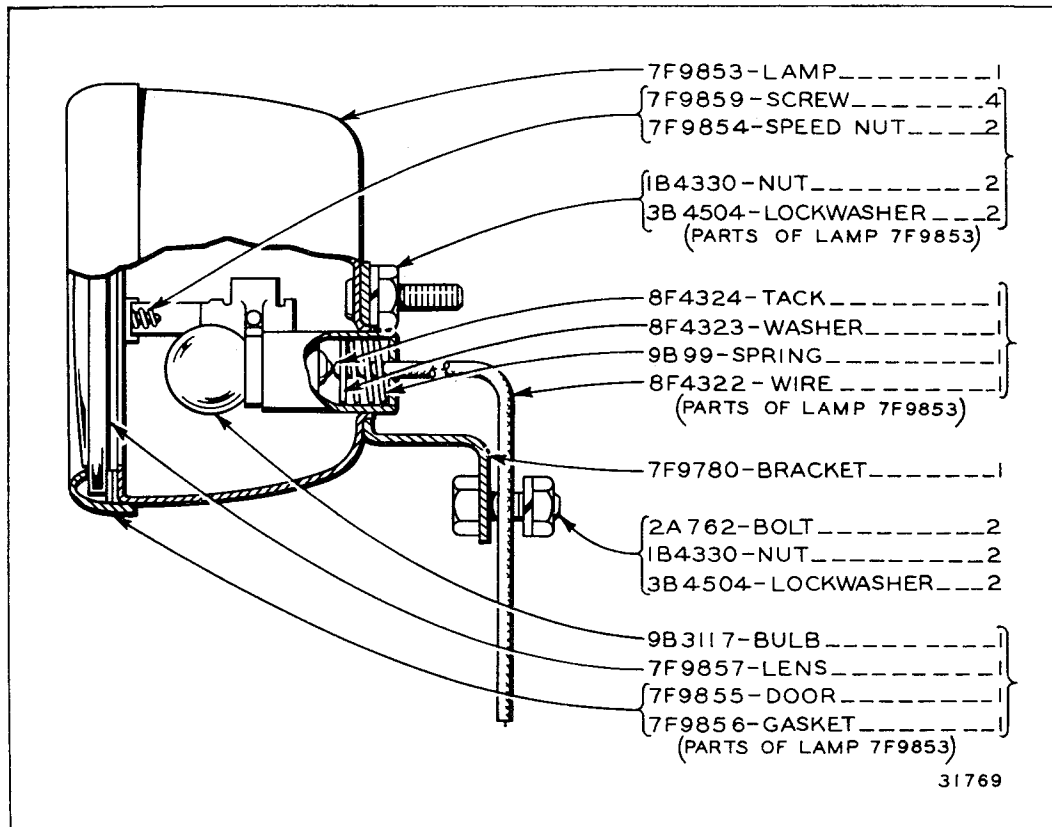


7F4625 LAMP

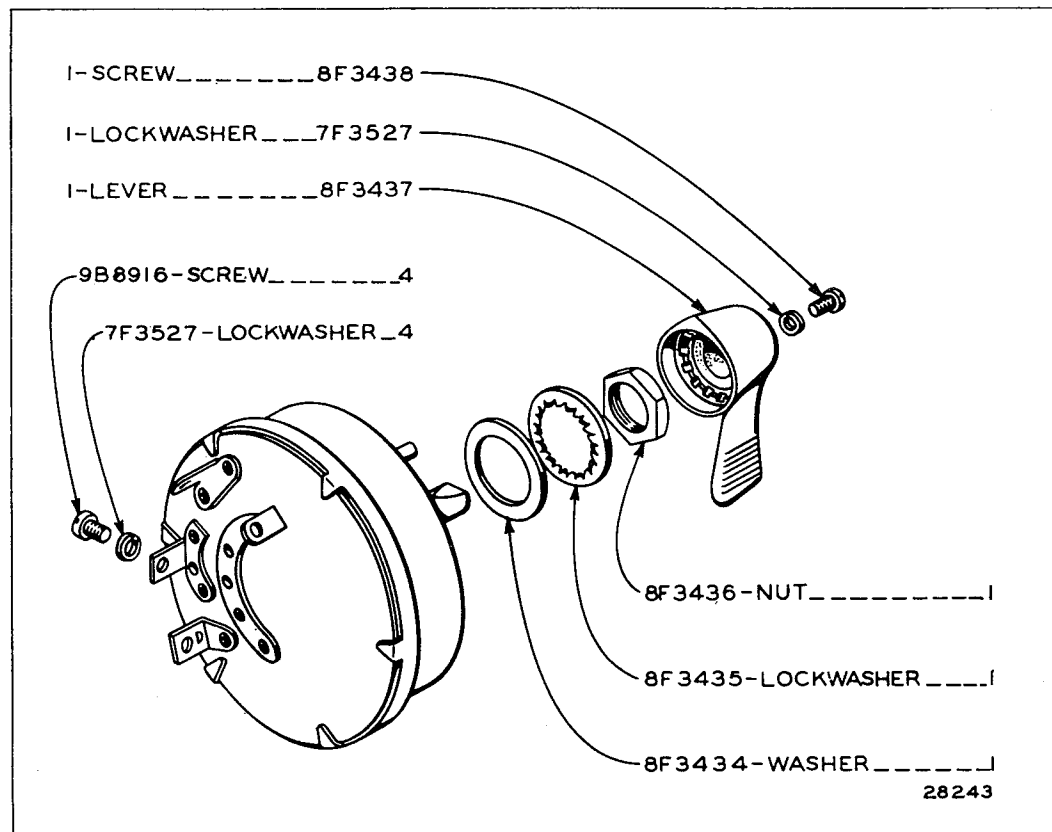


2B9375 TAIL LAMP

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

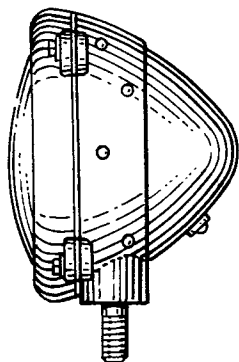


9F1699 TAIL LAMP GROUP

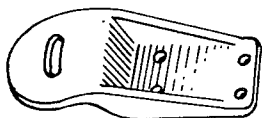
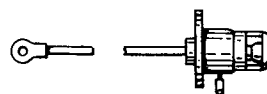


7F2921 SWITCH (Replaces 1A430)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



4B1172 LAMP - 2

2B4551
BRACKET-2

IB1301 DASH LAMP-1

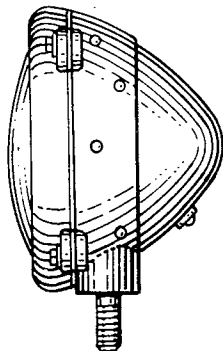
2B8352
WASHER-2

S-550 CLIP-9

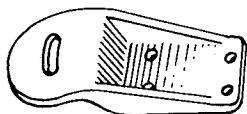
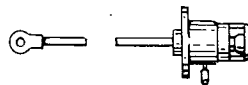
3B2671 GENERATOR GROUP_____1
 4B9388 WIRE_____22FT.
 4B9389 LOOM_____22FT.
 IB4206 NUT_____2(LAMP)
 S-1581 BOLT_____4 } (REAR
 IB4203 NUT_____4 } BRACKET)
 S-1594 CAP SCREW_____4(FRONT BRACKET)
 4B5593 STOVE BOLT____2(DASH LAMP)
 L-472-BOLT_____5 } (CLIP)
 IB4203-NUT_____5 }

12990

3B2667 LIGHTING SYSTEM GROUP—Without Battery, without Cab
 3B2671 parts are shown on Page 162



4B1172 LAMP - 4

2B4551
BRACKET-4

IB1301 DASH LAMP-1

2B8352
WASHER-4

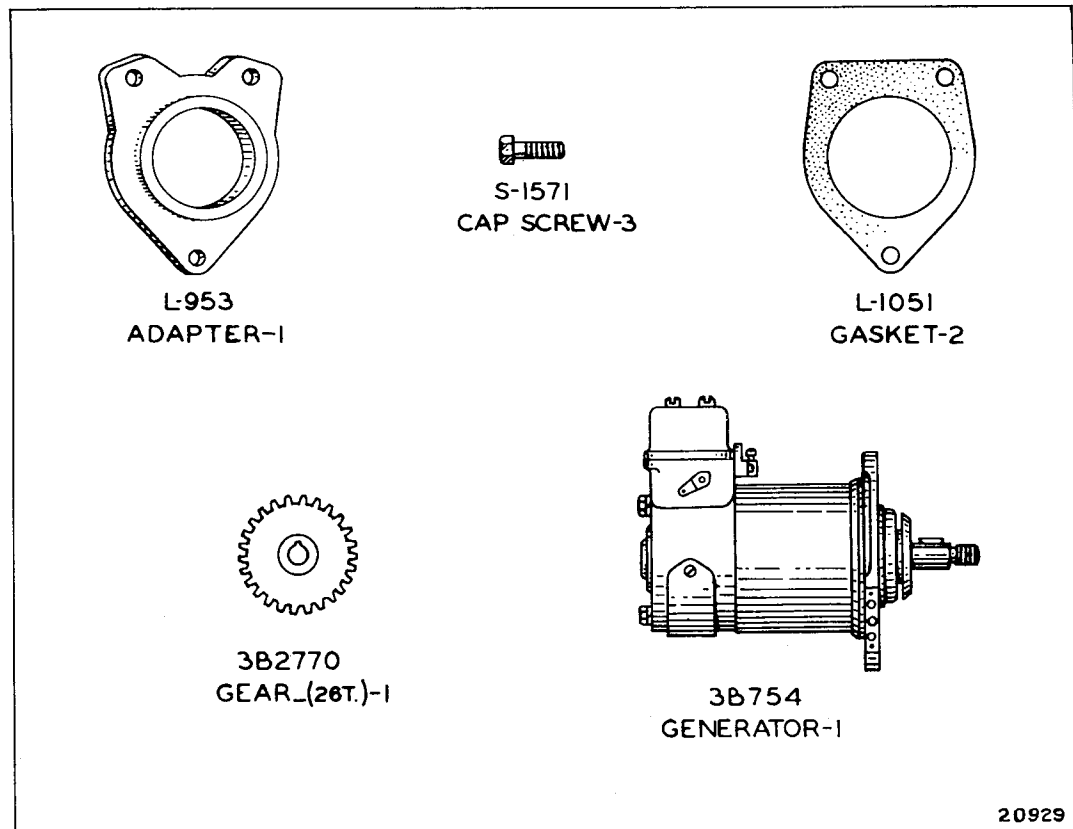
S-550 CLIP-15

5B1677 GENERATOR GROUP_____1
 4B9388 WIRE_____34FT.
 4B9389 LOOM_____34FT.
 IB4206 NUT_____4 LAMP
 S-1581 BOLT_____8 } REAR
 IB4203 NUT_____8 } BRACKET
 S-1594 CAP SCREW_____8 FRONT BRACKET
 4B5593 STOVE BOLT____2 DASH LAMP
 L-472-BOLT_____5 } CLIP
 IB4203-NUT_____5 }

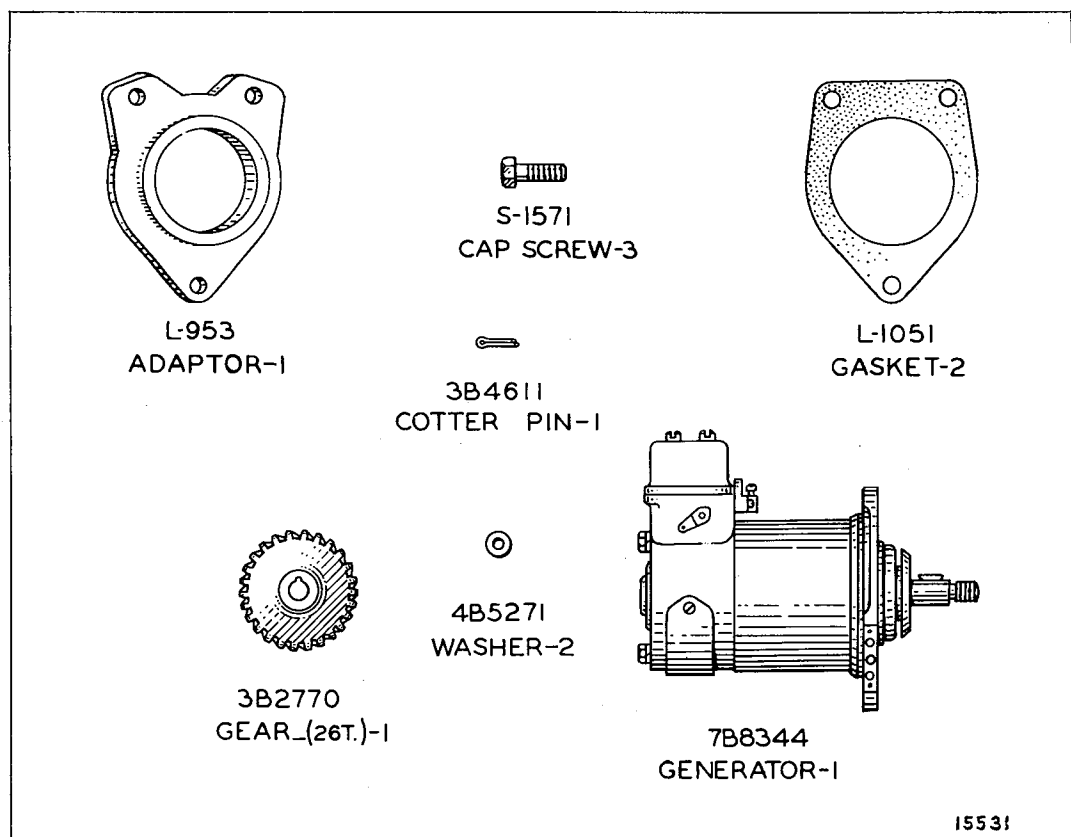
20928

5B1666 LIGHTING SYSTEM GROUP
 4 Lights, 130 Watt—Without Battery, without Cab
 5B1677 parts are shown on Page 164

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

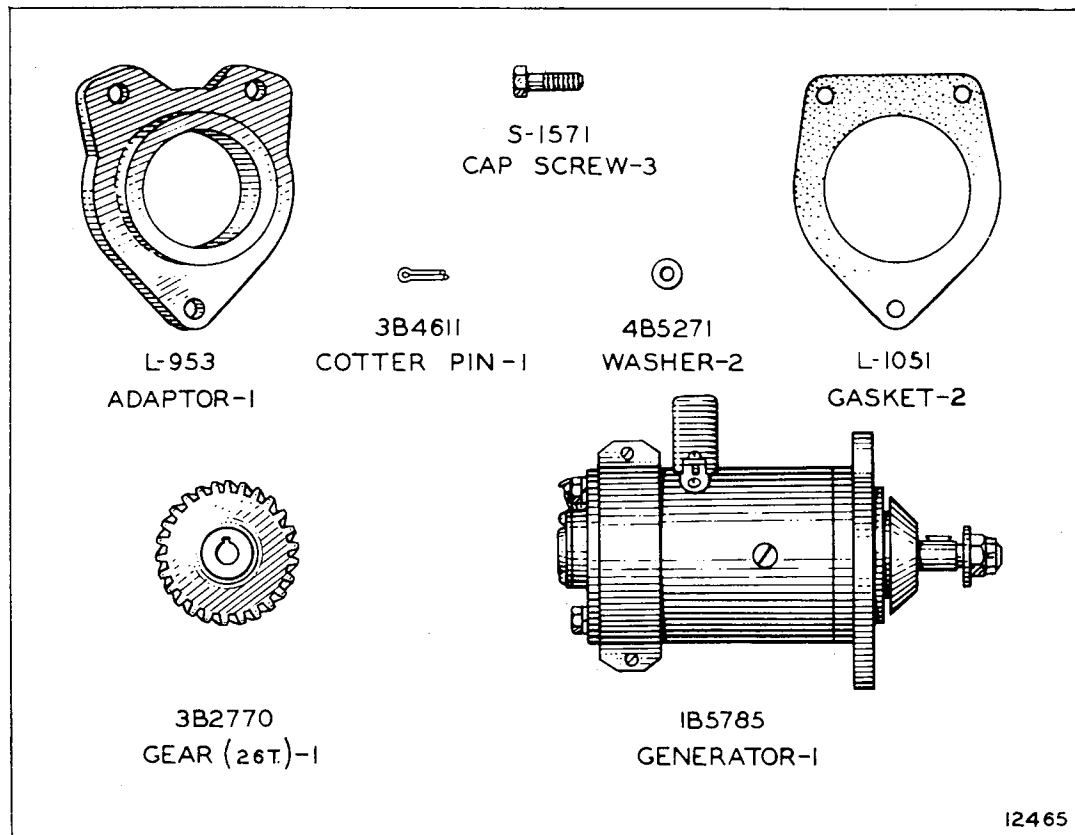


3B2671 GENERATOR GROUP (First Type)
6 Volt, 75 Watt—For use without Battery



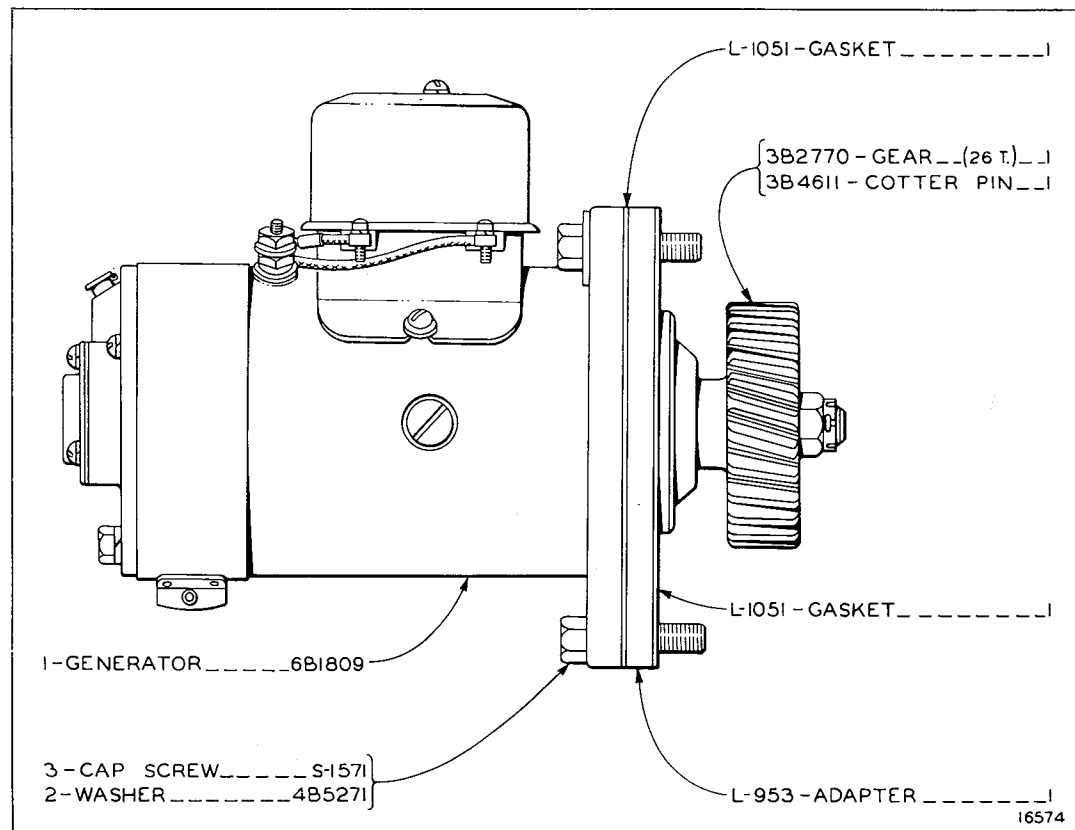
3B2671 GENERATOR GROUP (Second Type)
6 Volt, 75 Watt—For use without Battery

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3B2670 GENERATOR GROUP**

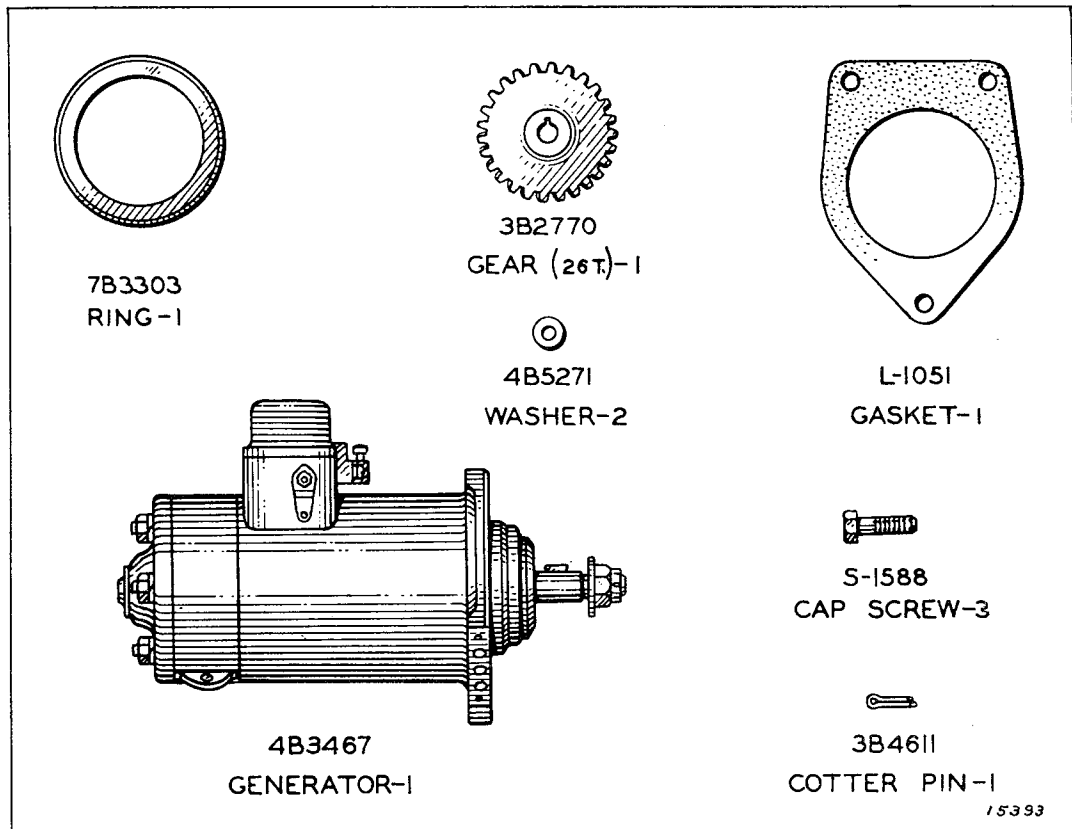
6 Volt, 90 Watt—For use with Battery

Only separate parts serviced. When complete group is required order 7B8855.

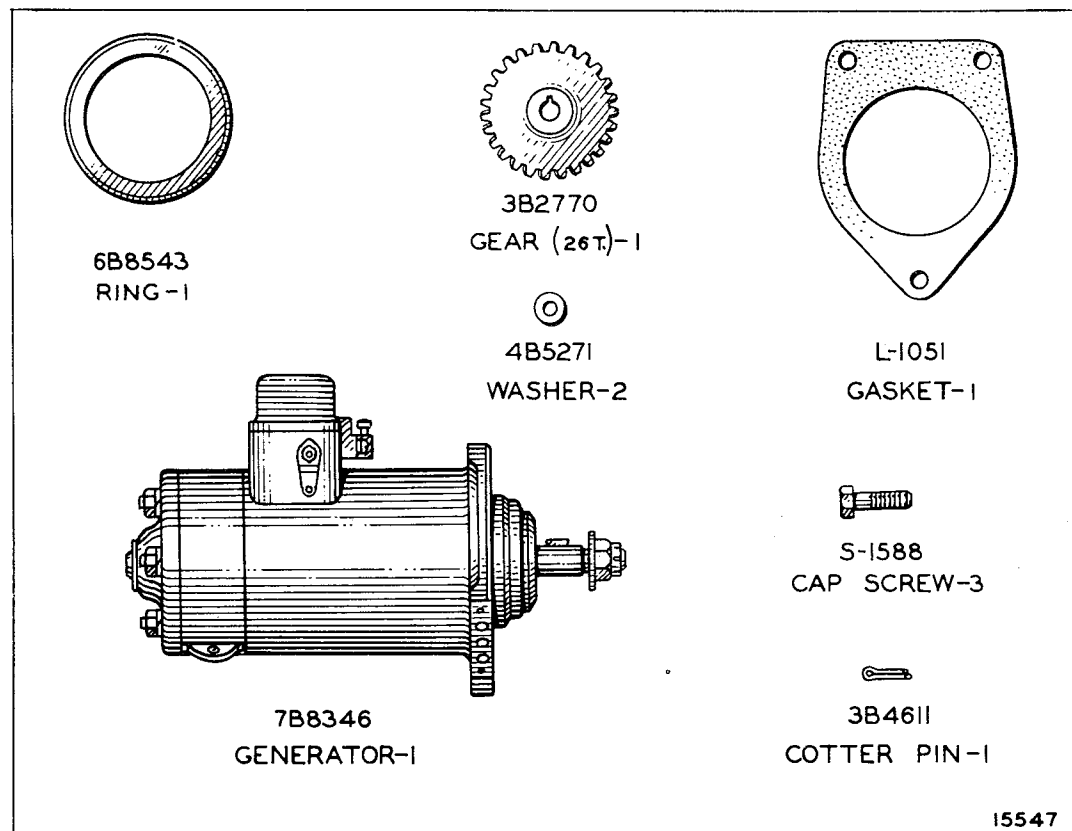
**7B8855 GENERATOR GROUP**

6 Volt, 90 Watt—For use with Battery

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



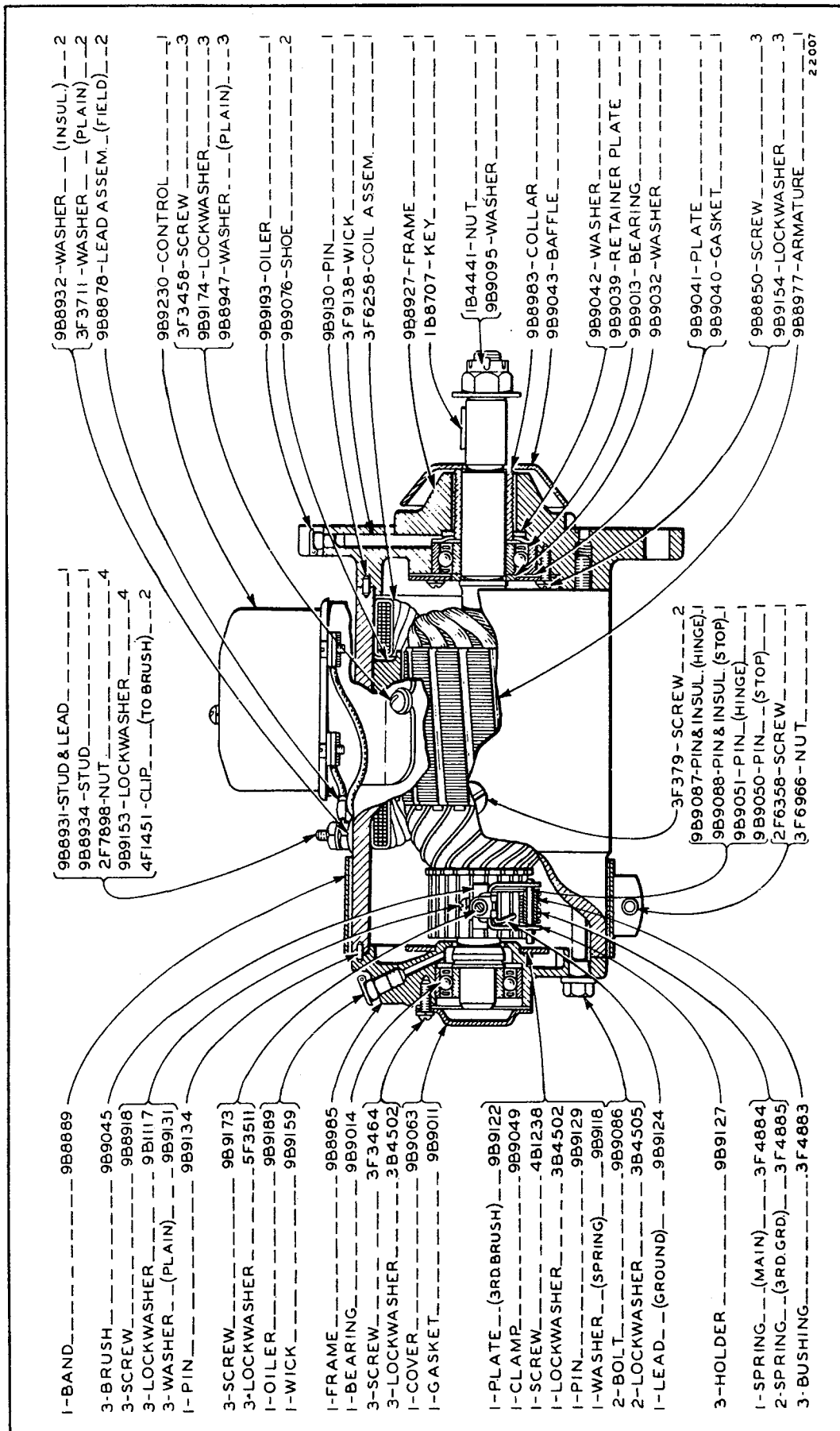
5B1677 GENERATOR GROUP (First Type)
6 Volt, 130 Watt—For use without Battery



5B1677 GENERATOR GROUP (Second Type)
6 Volt, 130 Watt—For use without Battery

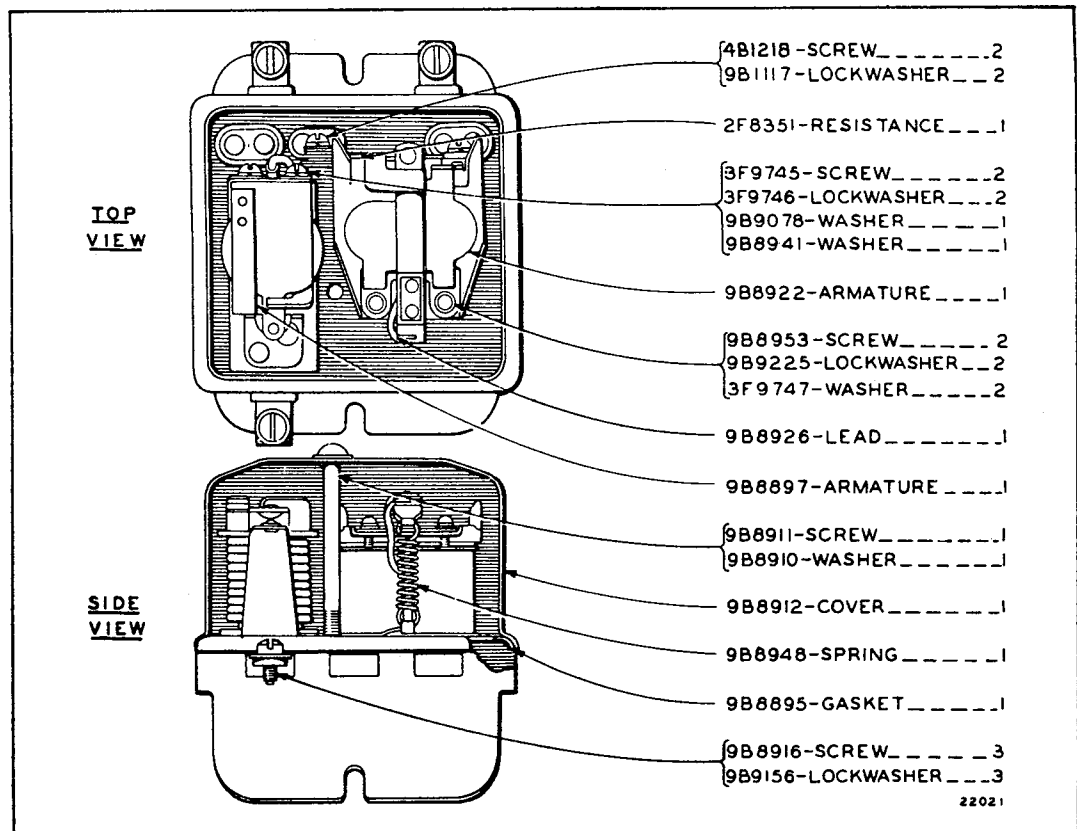
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 162 & 163 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR



6B1809 GENERATOR

Part of 7B8855 Generator Group shown on Page 163. 9B9230 Voltage Control parts are shown on reverse side of insert
Only separate parts serviced. When complete Generator is required order 5F4710 Generator Service Group listed on insert

**9B9230 VOLTAGE CONTROL**

Part of 6B1809 Generator shown on front side of insert

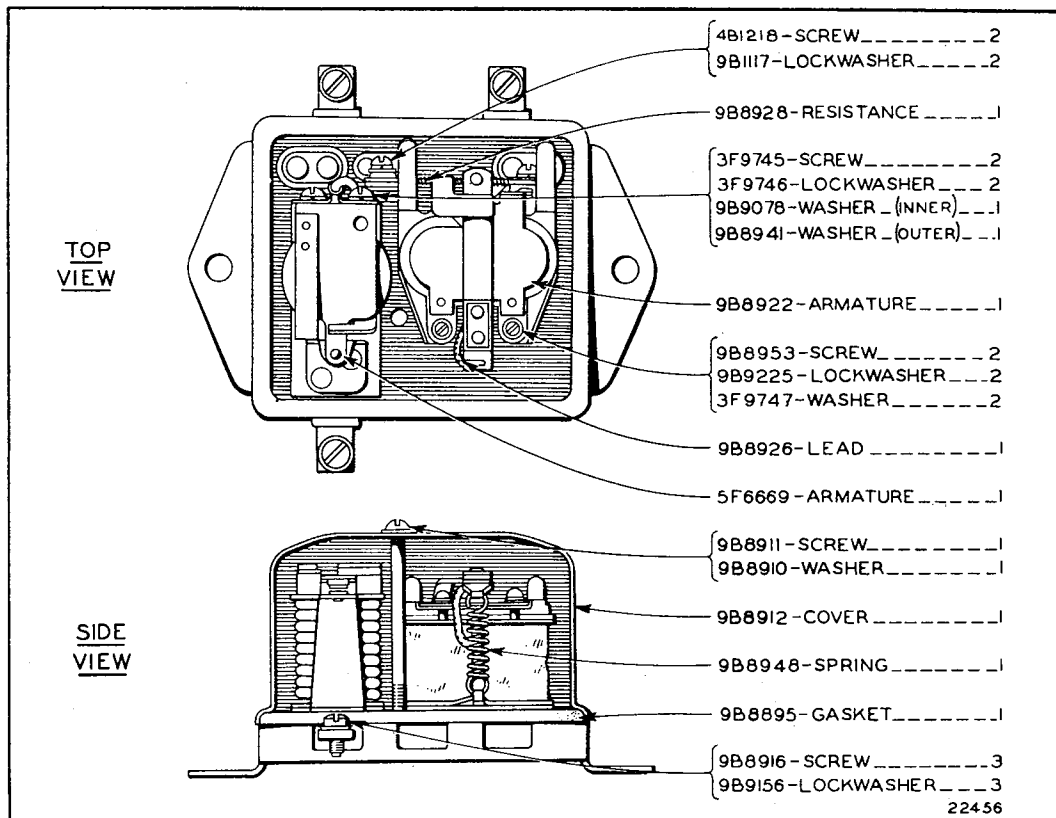
- | | | | |
|-------|--------|-----------------|-----------------|
| 1 | 4F71 | Regulator | Shown on insert |
| | | or | |
| 1 | 8B7757 | Regulator | Shown on insert |
| | | or | |
| 1 | 7F3946 | Regulator | Shown on insert |
| 1 | 4F89 | Generator | Shown on insert |
| 2 | 3B4502 | Lockwasher | |
| 2 | 4B1237 | Machine Screw | |
| 2 | 4B2049 | Nut | |
| 5 Ft. | 4B9388 | Wire | |
| 7 | 6B2598 | Terminal | |
| 1 | 8B1429 | Bracket | |

5F4710 GENERATOR SERVICE GROUP (Replaces 6B1809 Generator)

Only separate parts serviced

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGES 162 & 163 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR

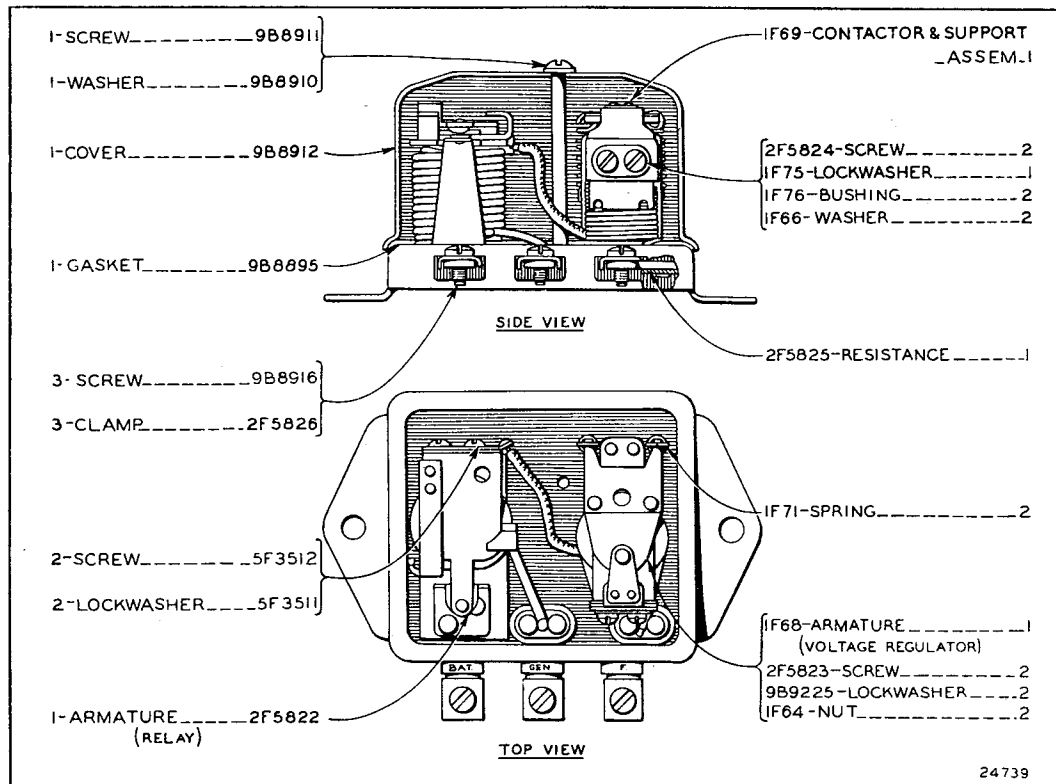


4F71 REGULATOR

Part of 5F4710 Generator Service Group listed on insert

Only separate parts serviced

When complete Regulator is required order 7F3946 shown on reverse side of insert



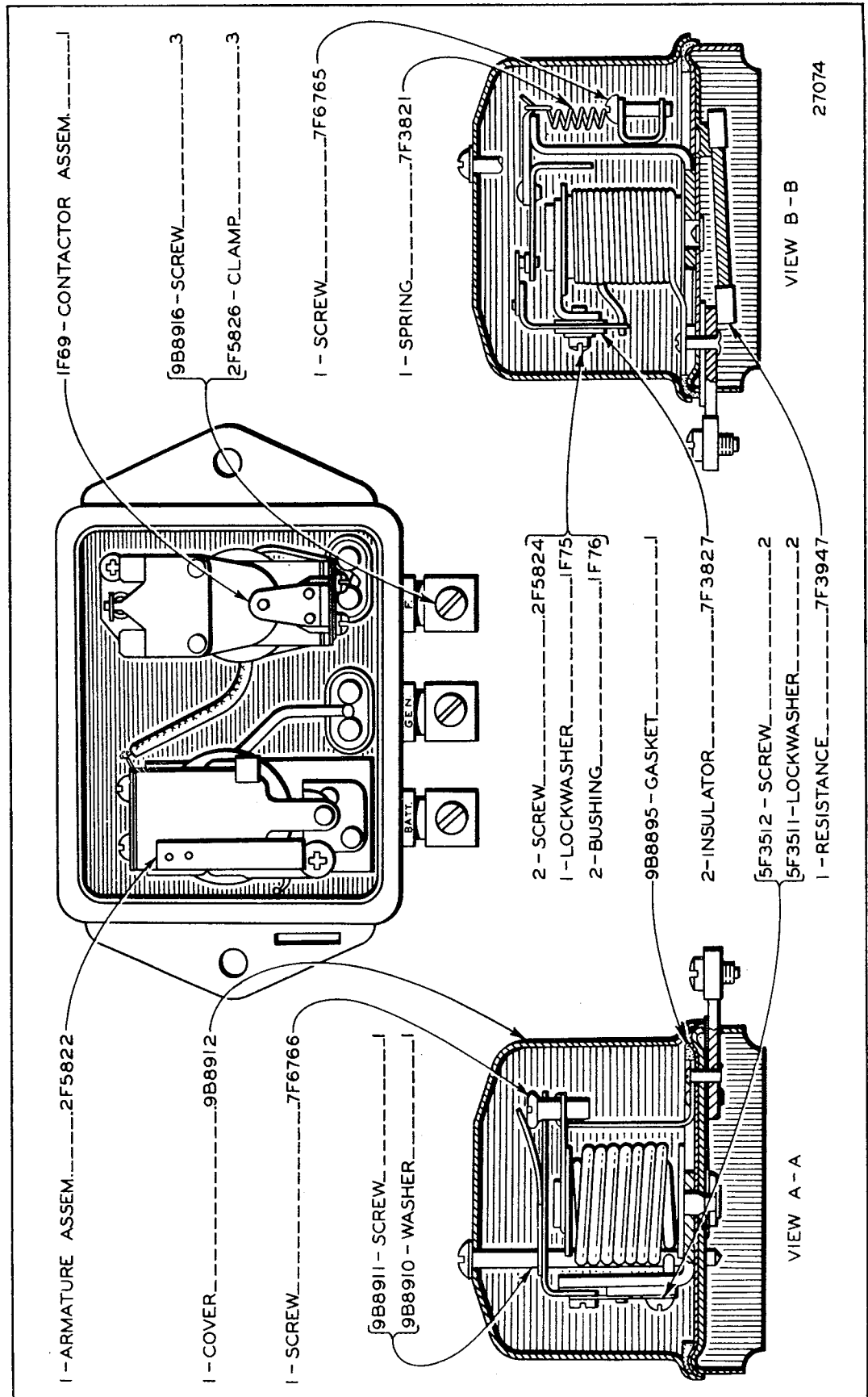
8B7757 REGULATOR

Part of 5F4710 Generator Service Group listed on insert

Only separate parts serviced

When complete Regulator is required order 7F3946 shown on reverse side of insert

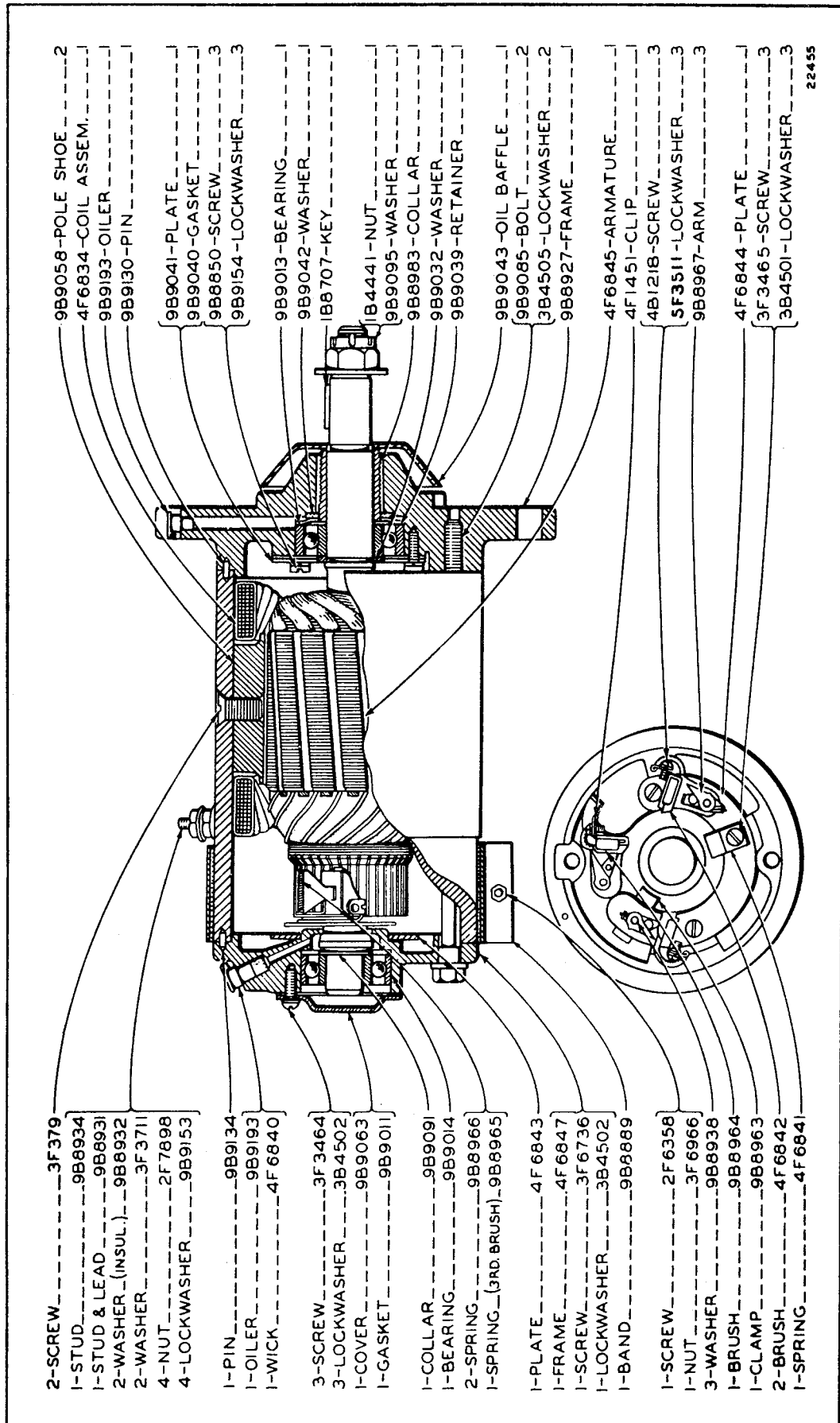
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**7F3946 REGULATOR**

Part of 5F4710 Generator Service Group listed on insert

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

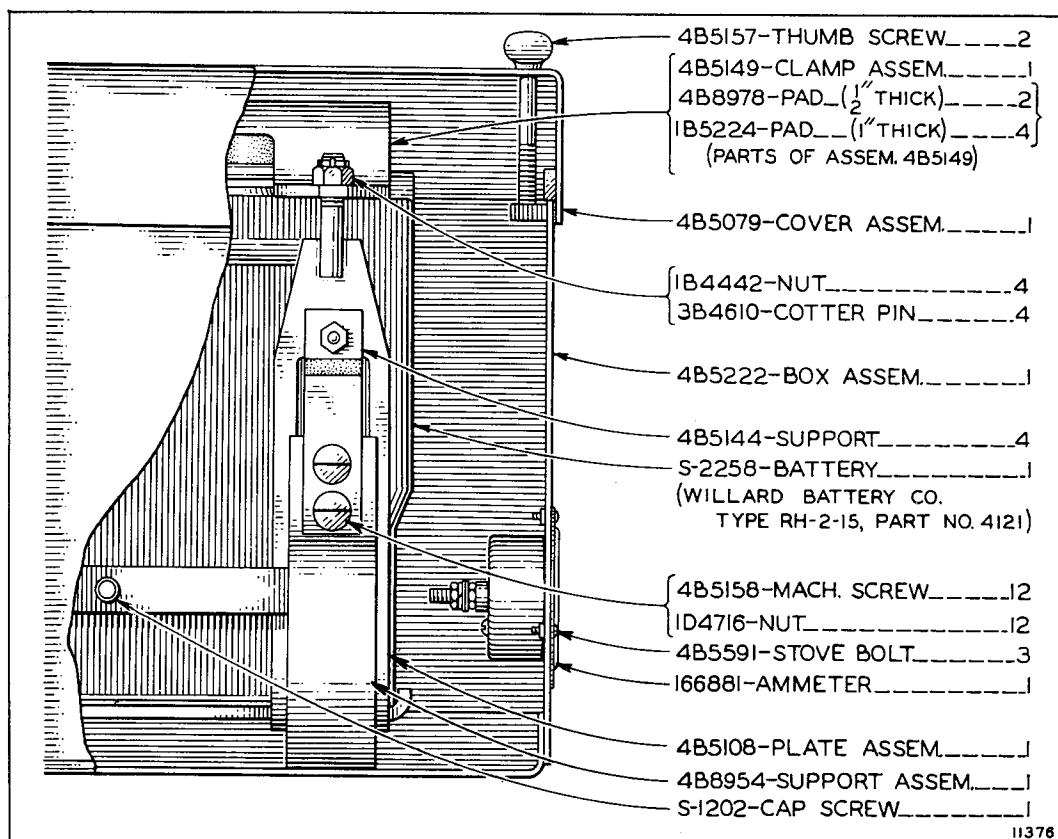
INSERT BETWEEN PAGES 162 & 163 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR



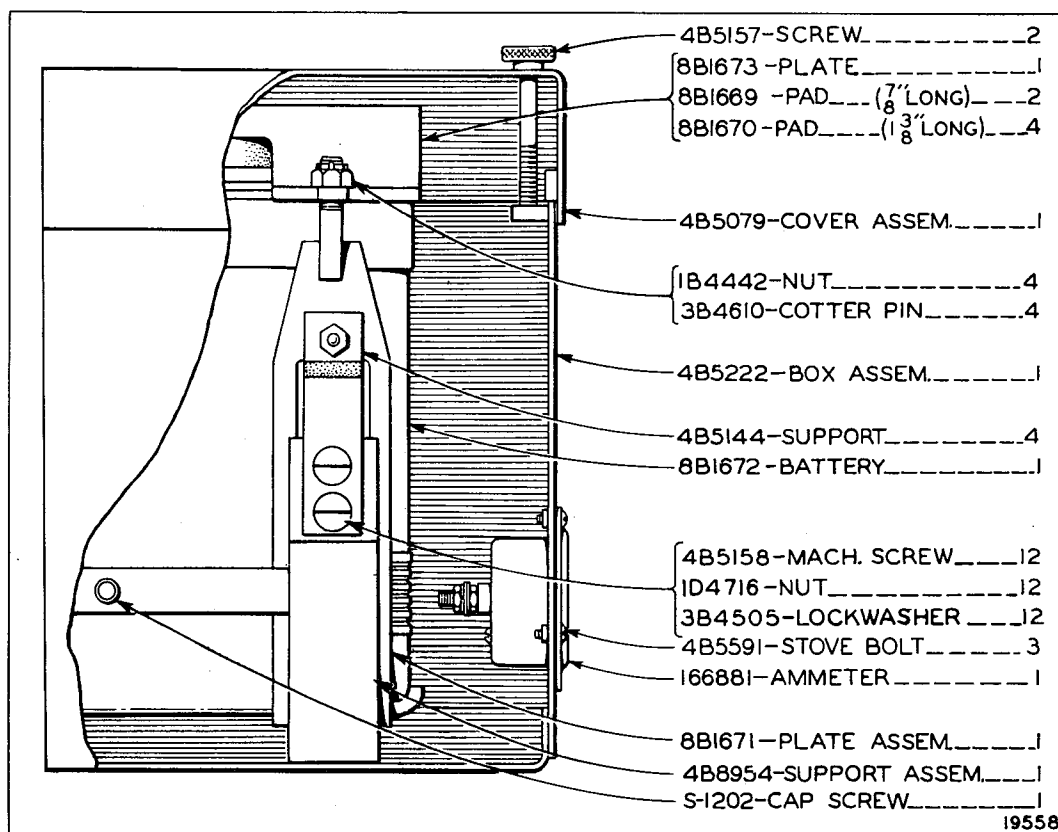
4F89 GENERATOR

Part of 5F4710 Generator Service Group listed on insert

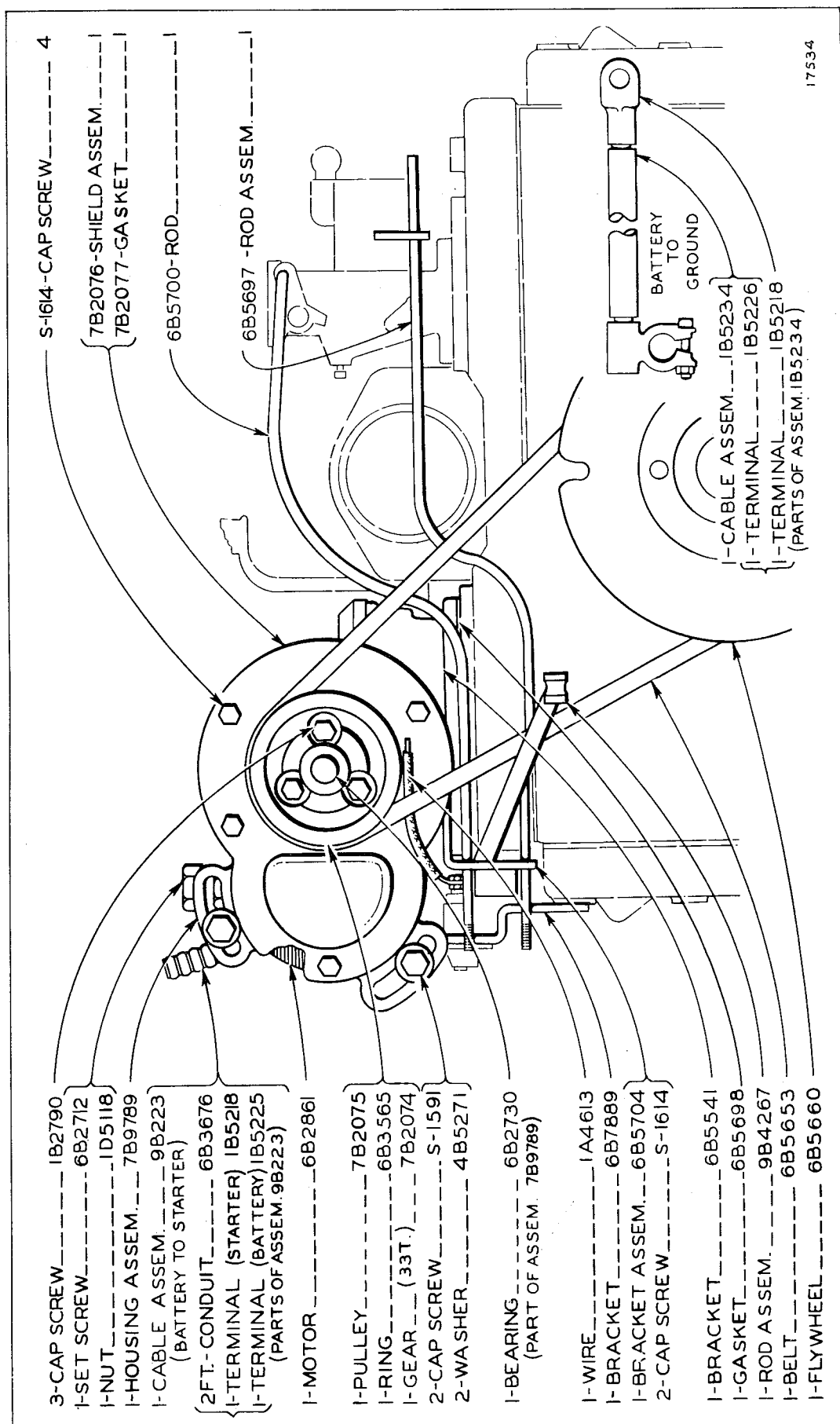
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**BATTERY AND BOX GROUP—6 Volt**

Only separate parts serviced. When complete group is required order 4B5163.

**4B5163 BATTERY AND BOX GROUP—6 Volt**

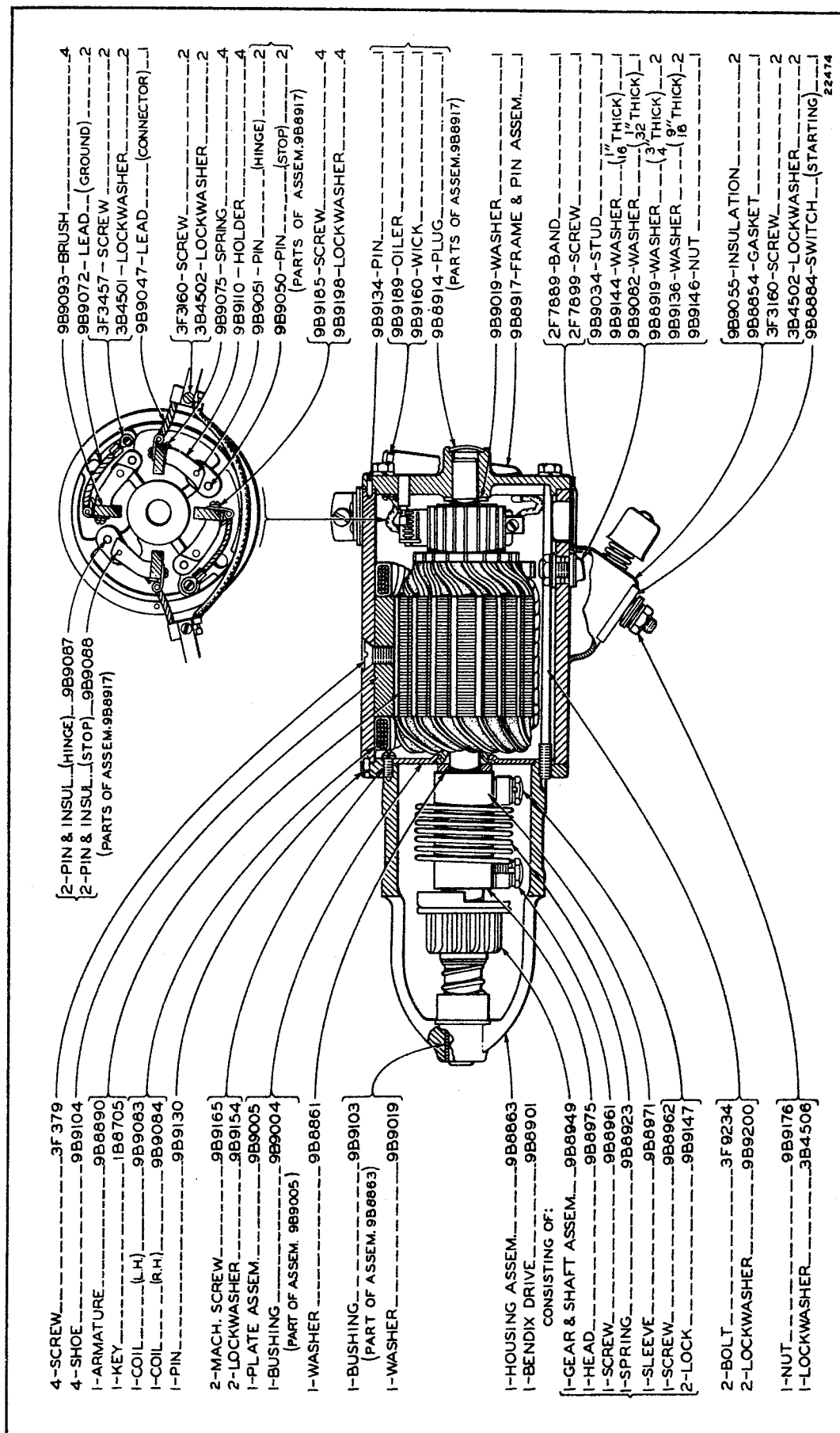
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



9B4268 ELECTRIC STARTER GROUP—Starting Engine—For use with Lights
Serial No. 7J1 to 7J3331 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

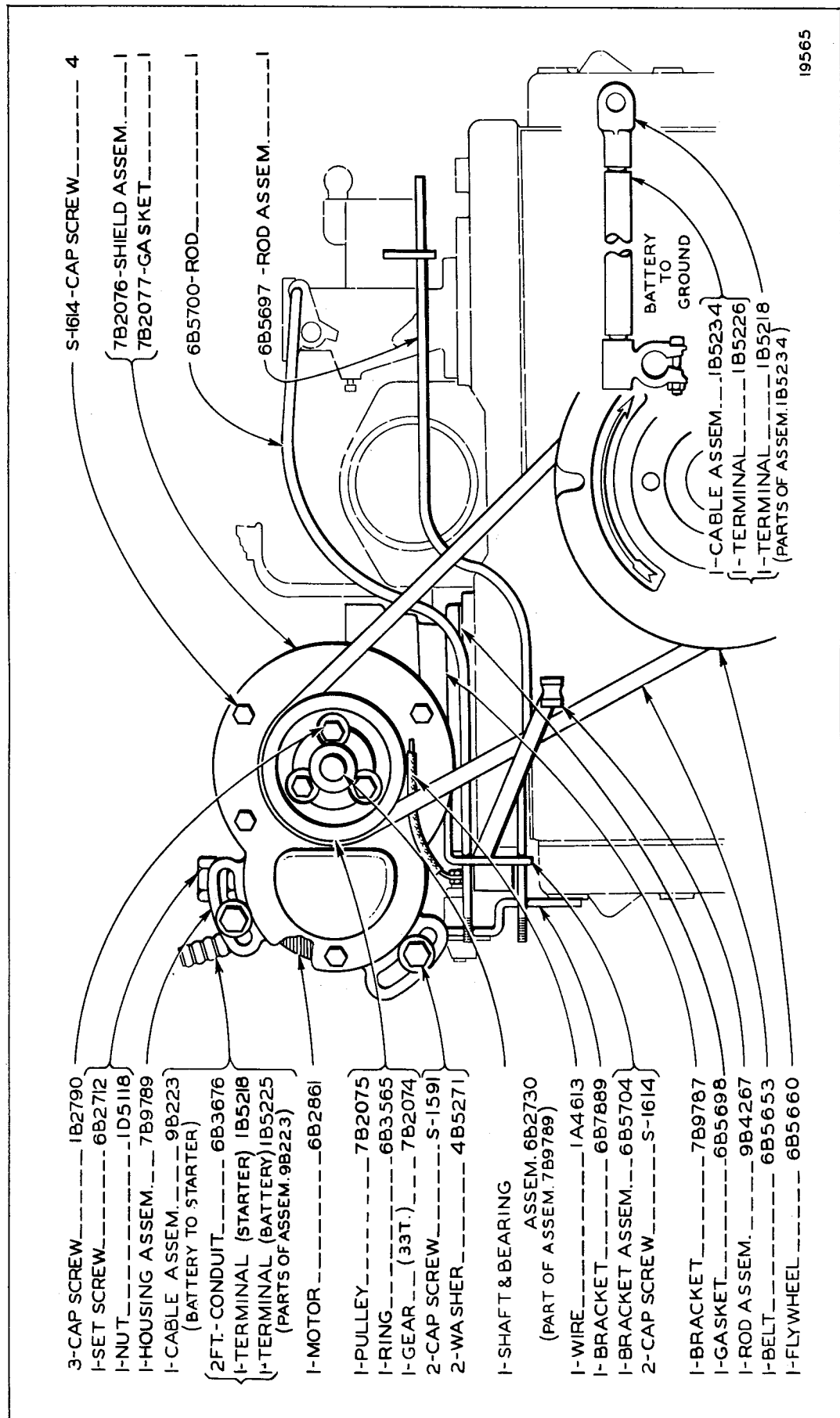
INSERT BETWEEN PAGES 166 & 167 IN FORM 8770—PARTS CATALOG FOR D4 TRACTOR



6B2861 STARTING MOTOR

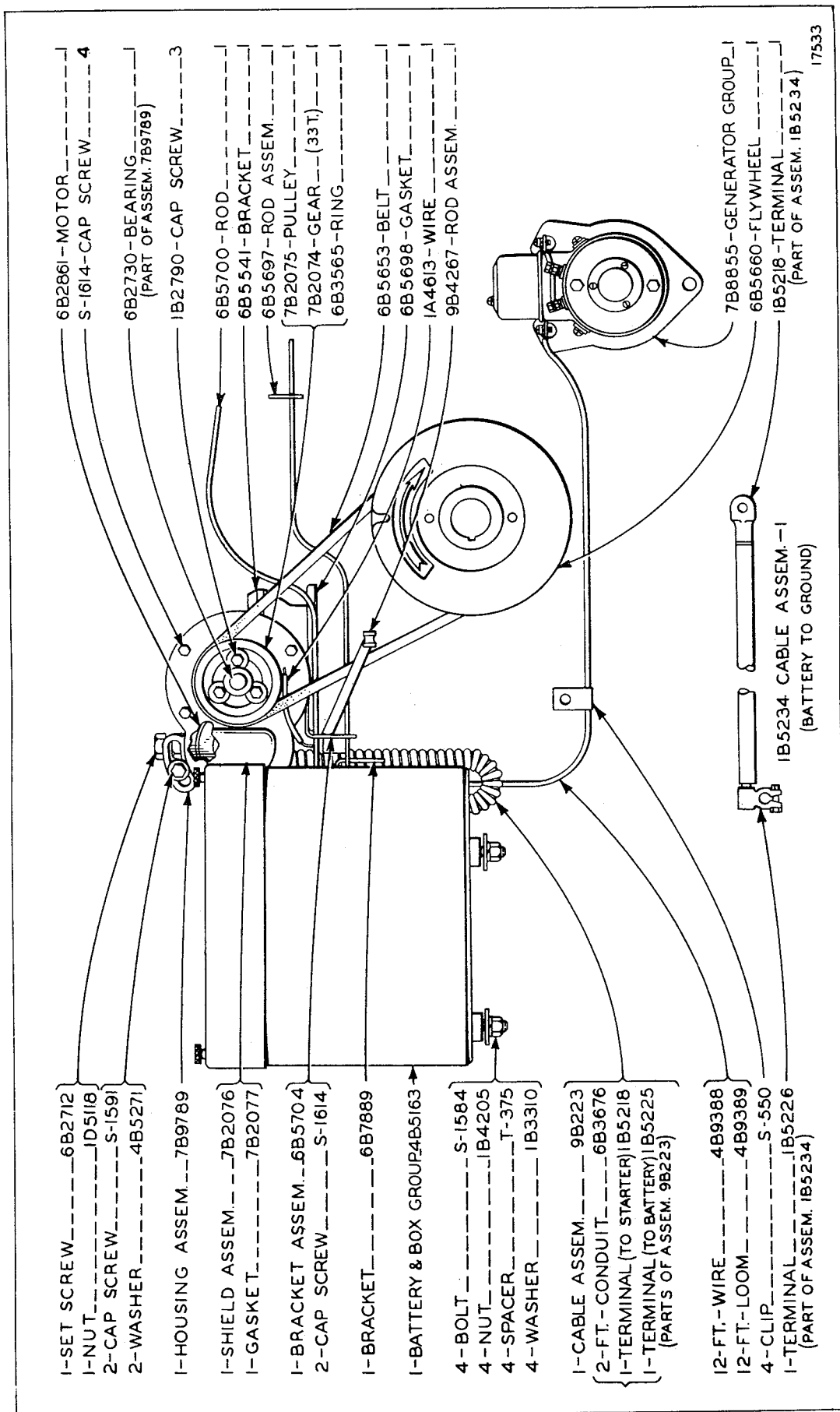
Part of 9B4268, 9B4269, 2F6647 and 2F6648 Electric Starter Groups

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



2F6648 ELECTRIC STARTER GROUP—Starting Engine—For use with Lights
Effective with Serial No. 7J3332

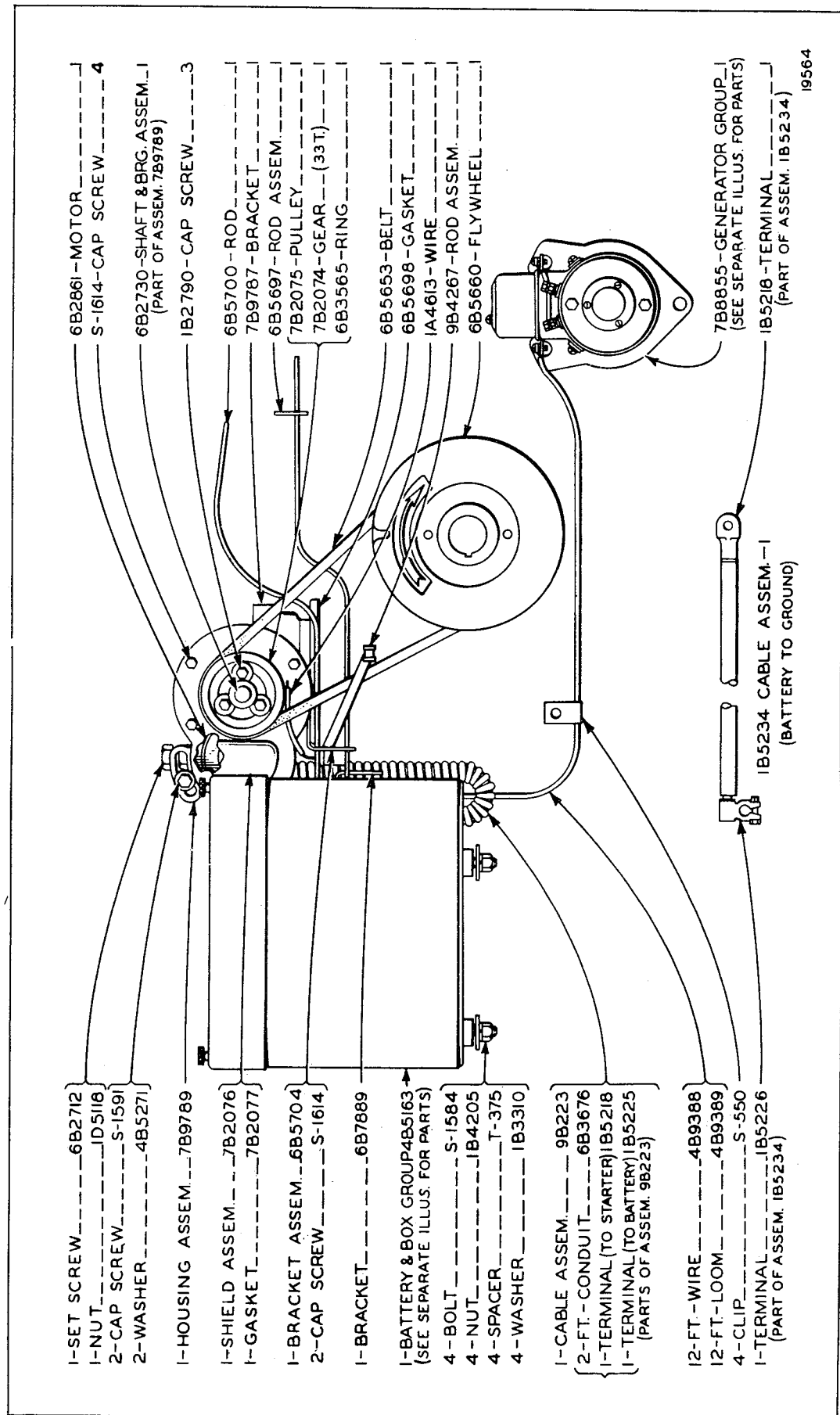
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



9B4269 ELECTRIC STARTER GROUP—Starting Engine—For use without Lights

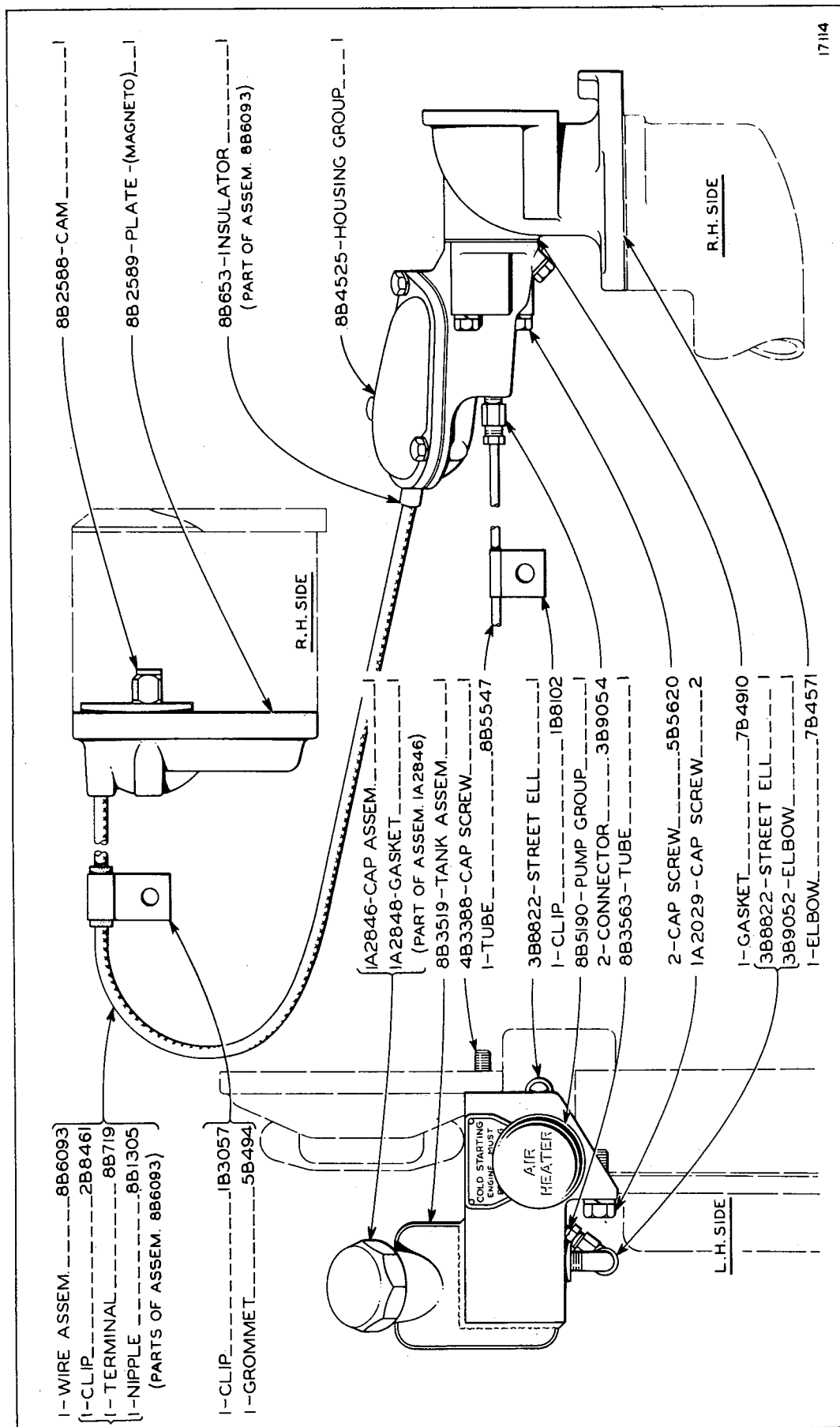
Serial No. 7J1 to 7J331 Incl.

4B5163 parts are shown on Page 165. 7B8855 parts are shown on Page 163.



2F6647 ELECTRIC STARTER GROUP—Starting Engine—For use without Lights
Effective with Serial No. 7J3332

4B5163 parts are shown on Page 165. 7B8855 parts are shown on Page 163.

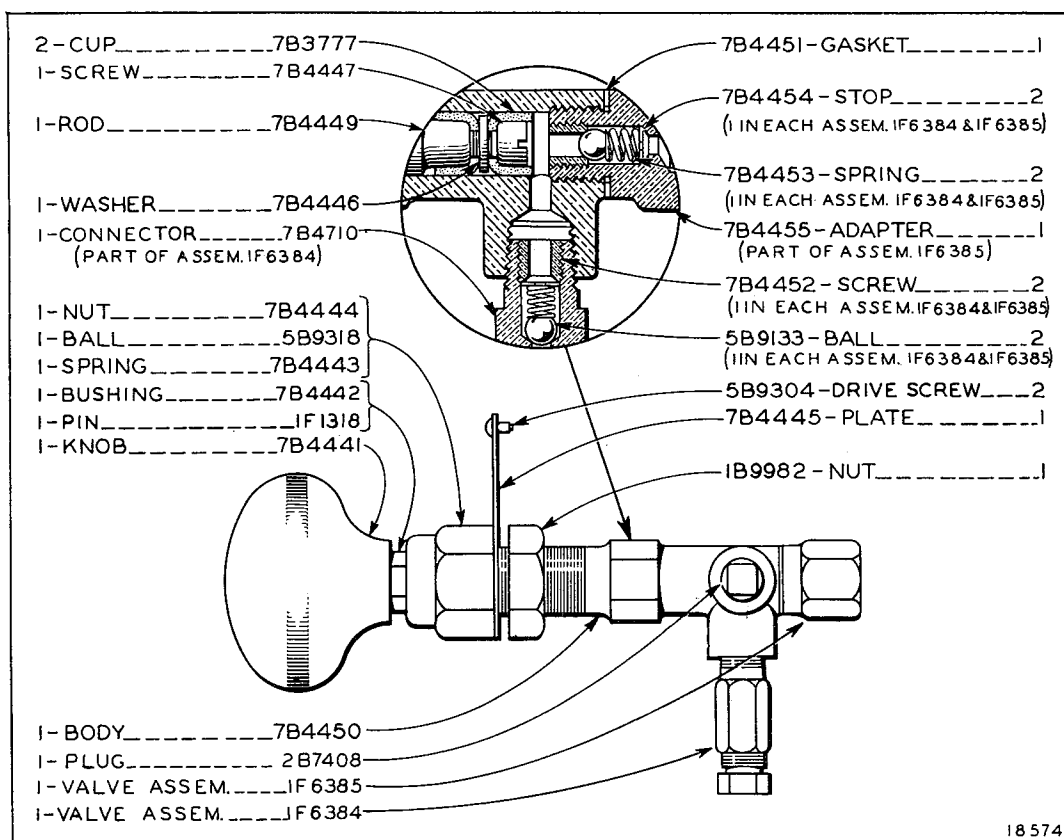


8B5527 MANIFOLD AIR HEATER GROUP—For use with Gasoline Starting Engine

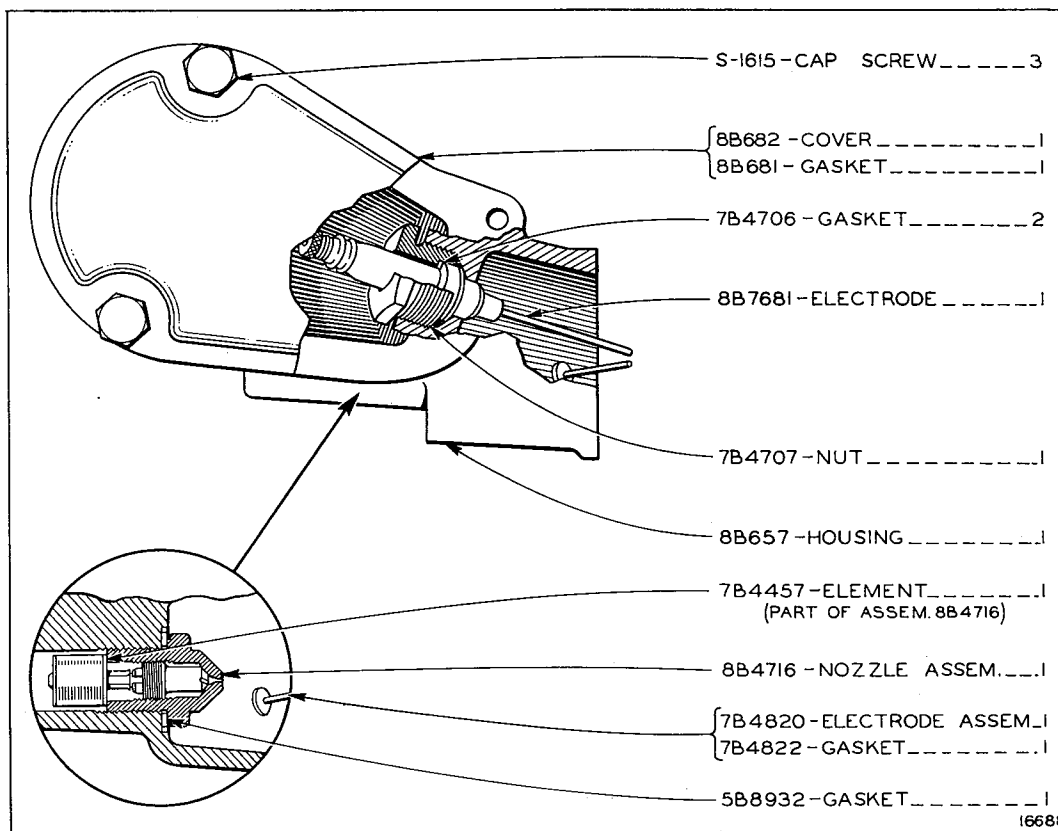
8B5190 Pump Group is shown on Page 171

8B4525 Housing Group is shown on Page 171

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

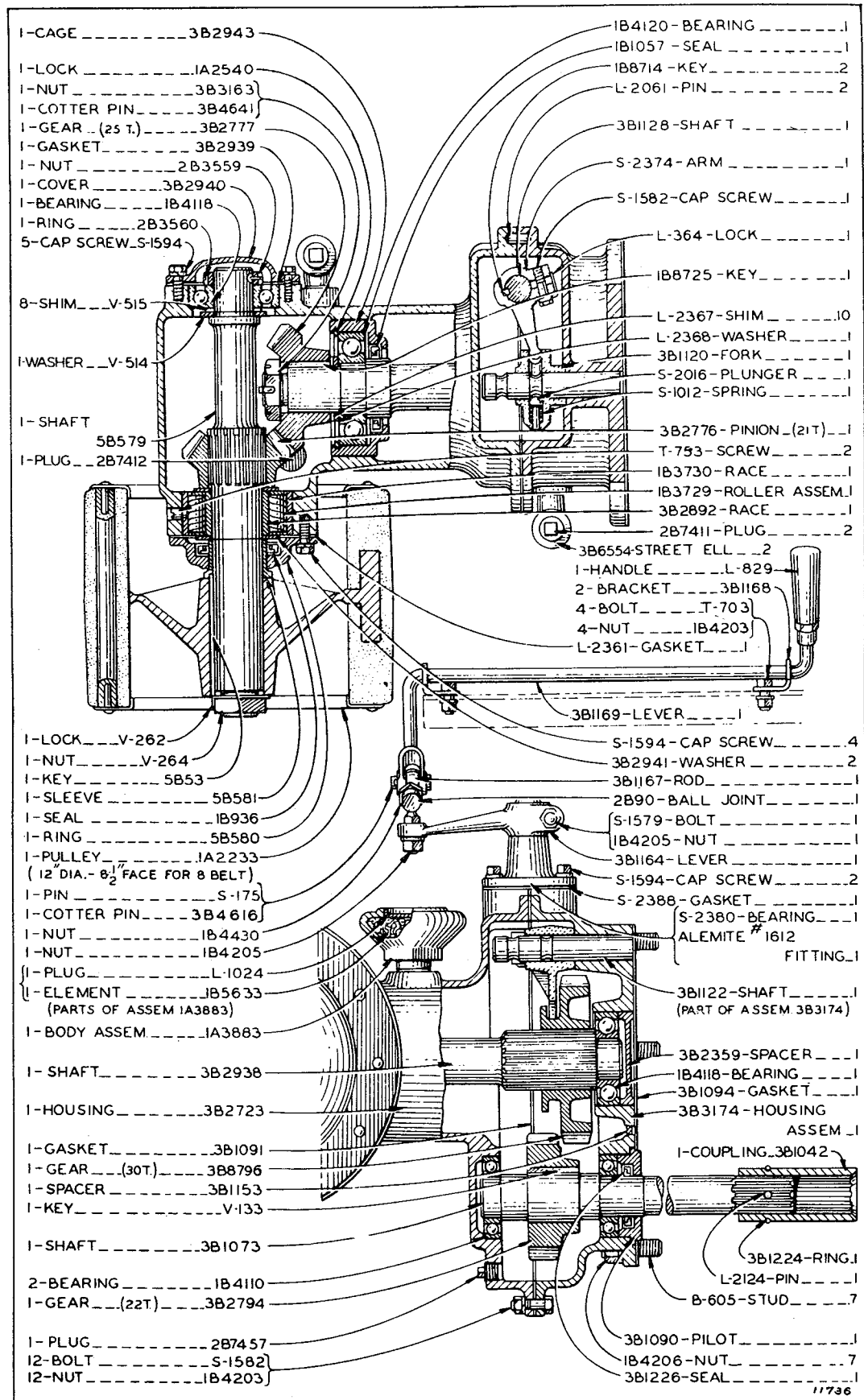


8B5190 MANIFOLD AIR HEATER HAND PUMP GROUP
 Part of Manifold Air Heater Group



8B4525 MANIFOLD AIR HEATER HOUSING GROUP
 Part of Manifold Air Heater Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

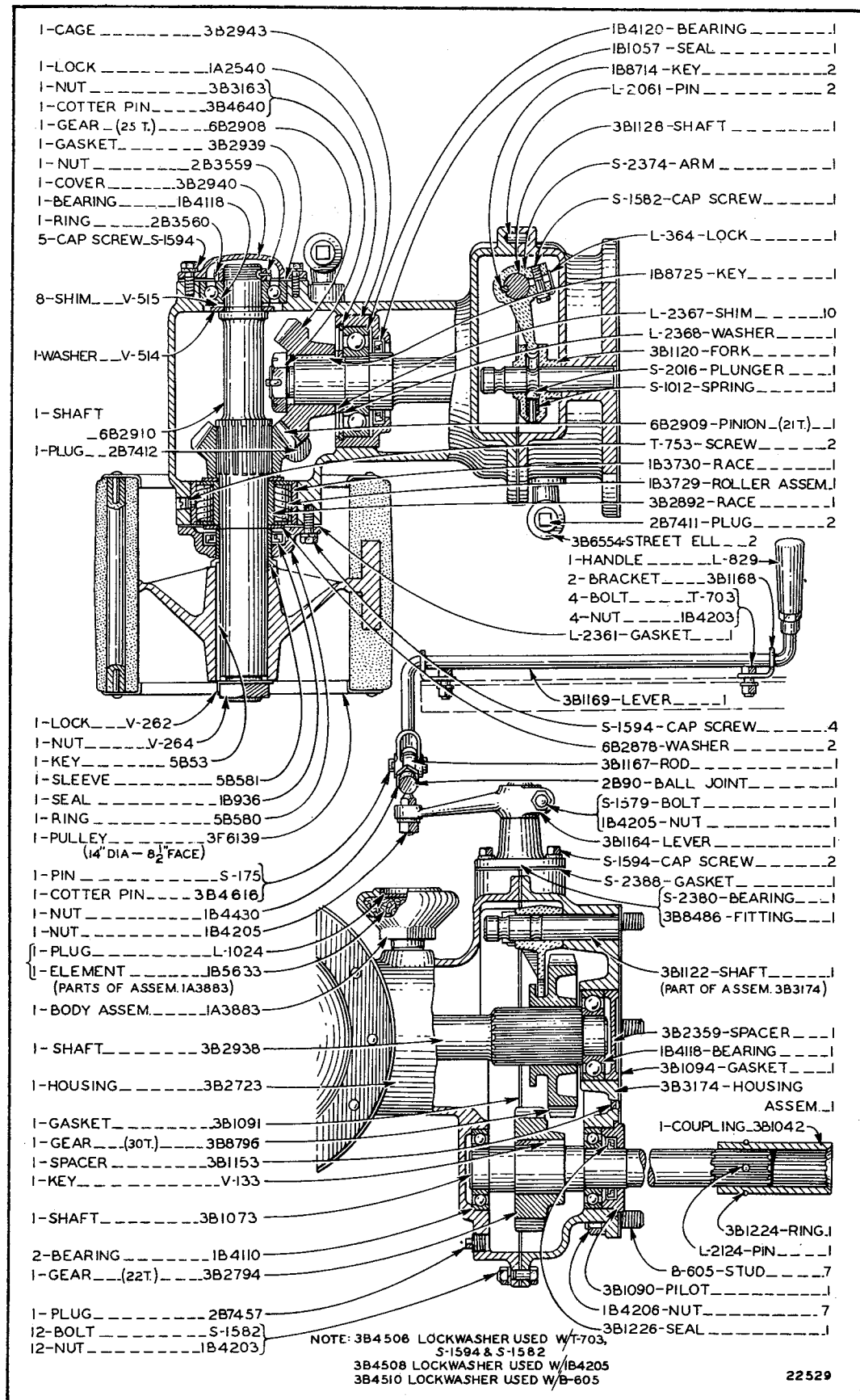


BELT PULLEY DRIVE GROUP—For use with Top Seat

Only separate parts serviced. When complete group is required order 3B1401 or 3B2660.

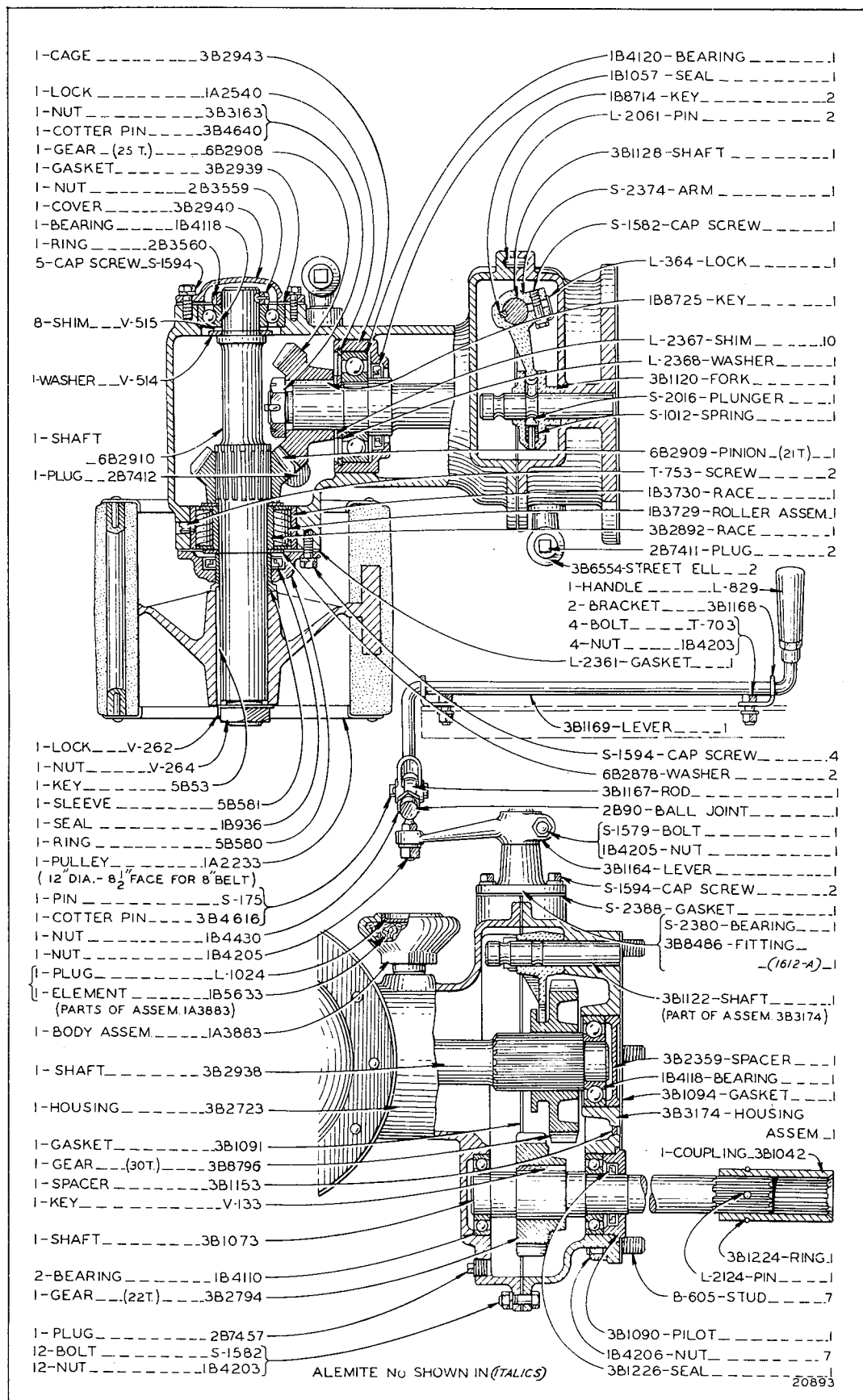
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGE 172 & 173 IN FORM 8770—D4 TRACTOR



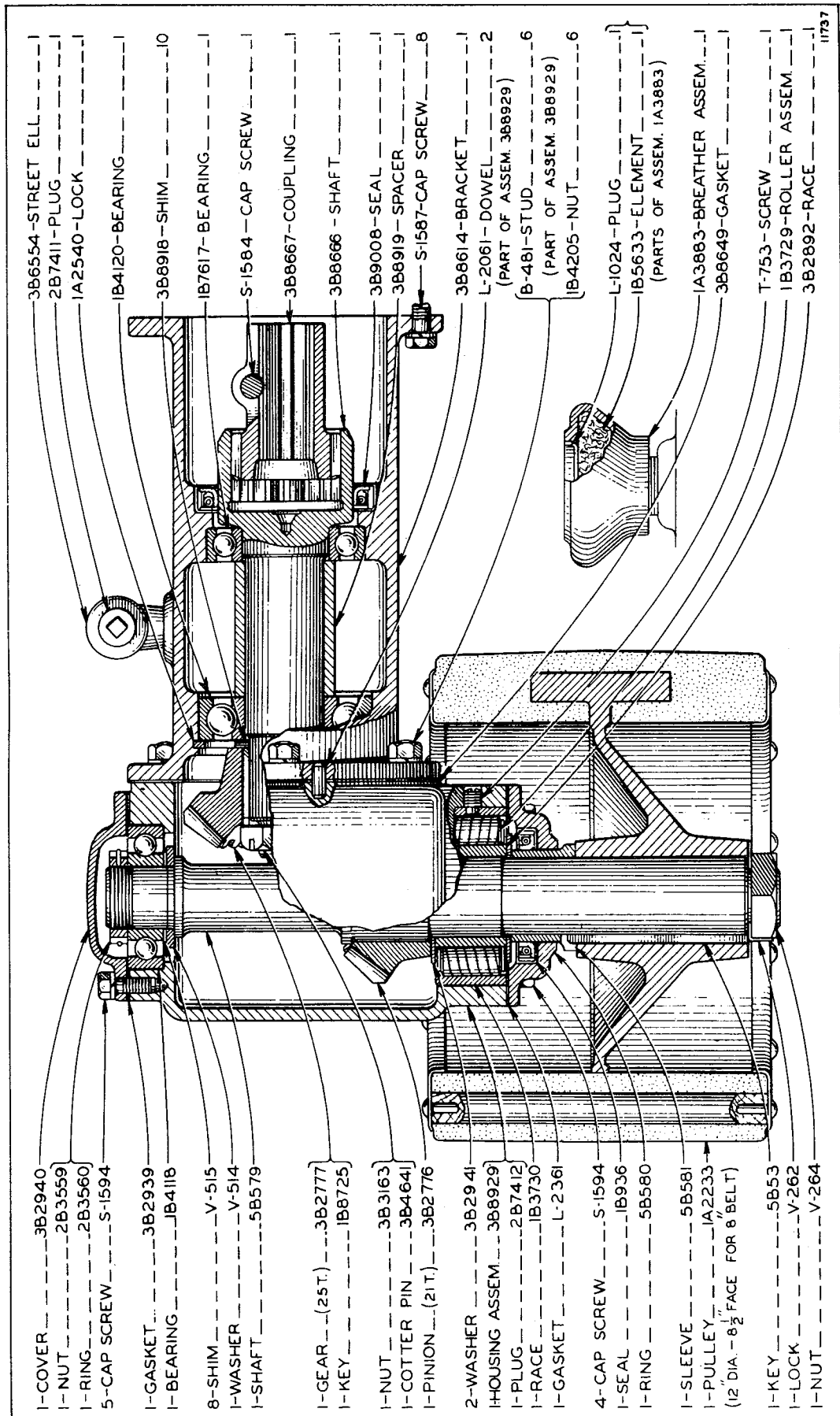
3F6598 BELT PULLEY DRIVE GROUP
 (Replaces 3B1401)

ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE

**3B1401 BELT PULLEY DRIVE GROUP—With Pulley****3B2660 BELT PULLEY DRIVE GROUP—Without Pulley**

840 R.P.M.—Used with top seat. 3B3148 pulley (12" dia.—10 3/4" face) is available

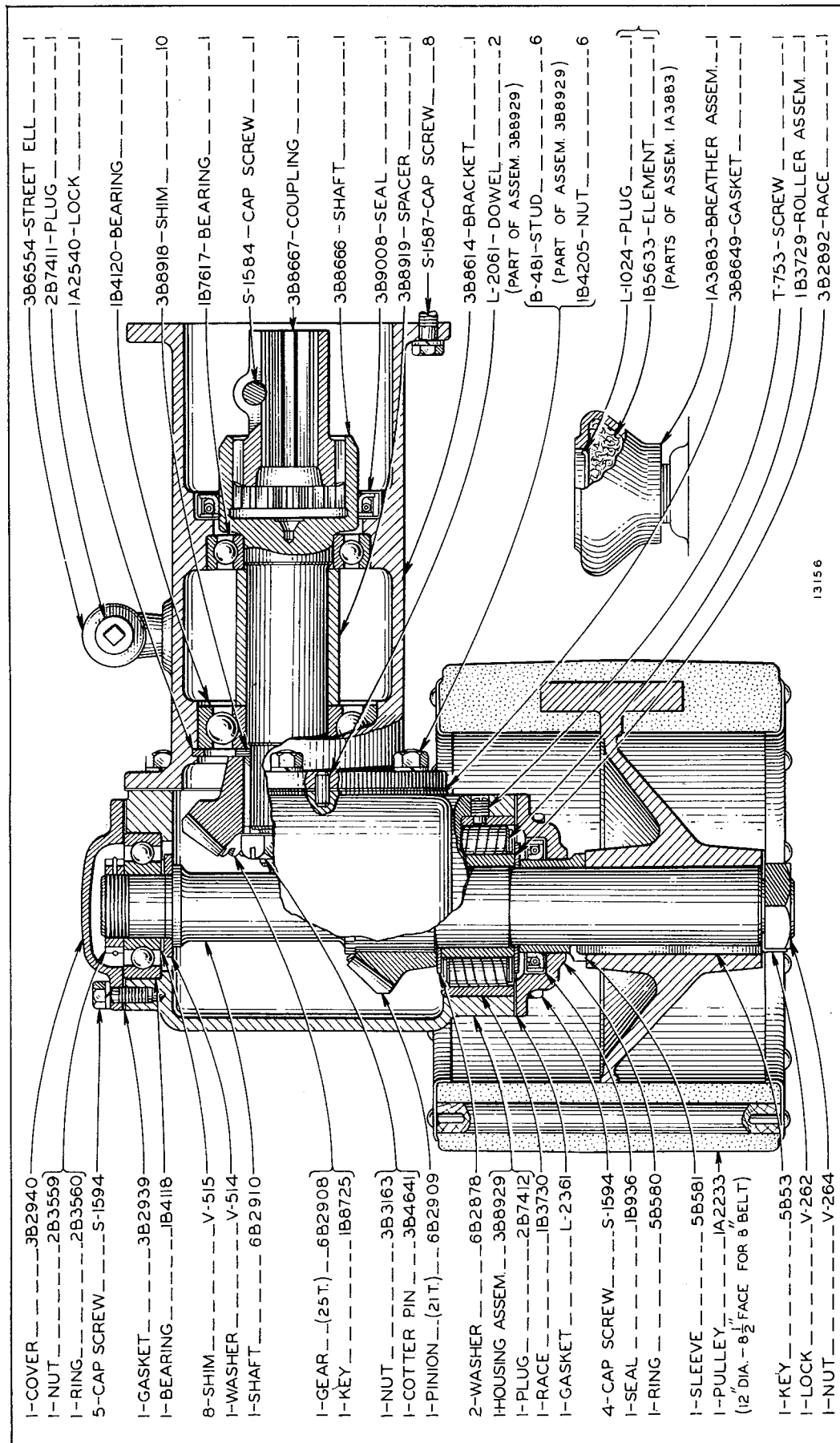
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



BELT PULLEY DRIVE GROUP

For use on Machines equipped with 4B589 or 3B8674 Rear Power Take-off Groups
 Only separate parts serviced. When complete group is required order 3B8977 or 3B9029.

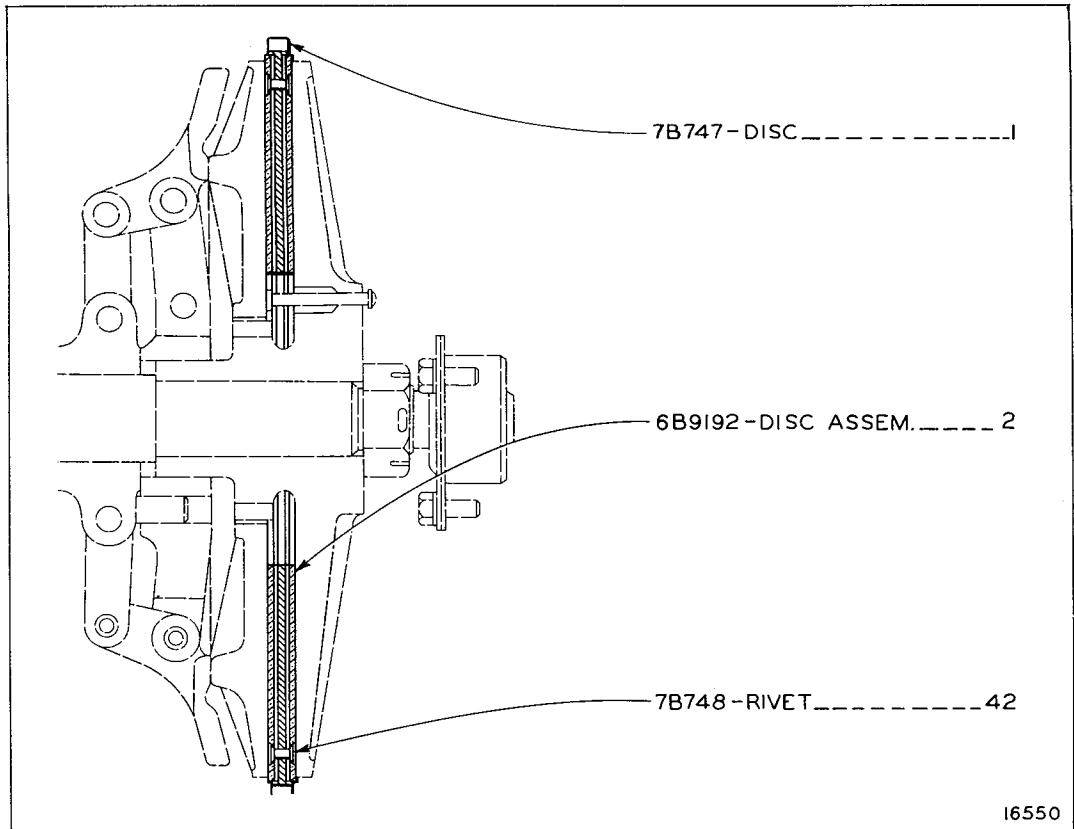
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B8977 TWO-SPEED BELT PULLEY DRIVE GROUP—With Pulley

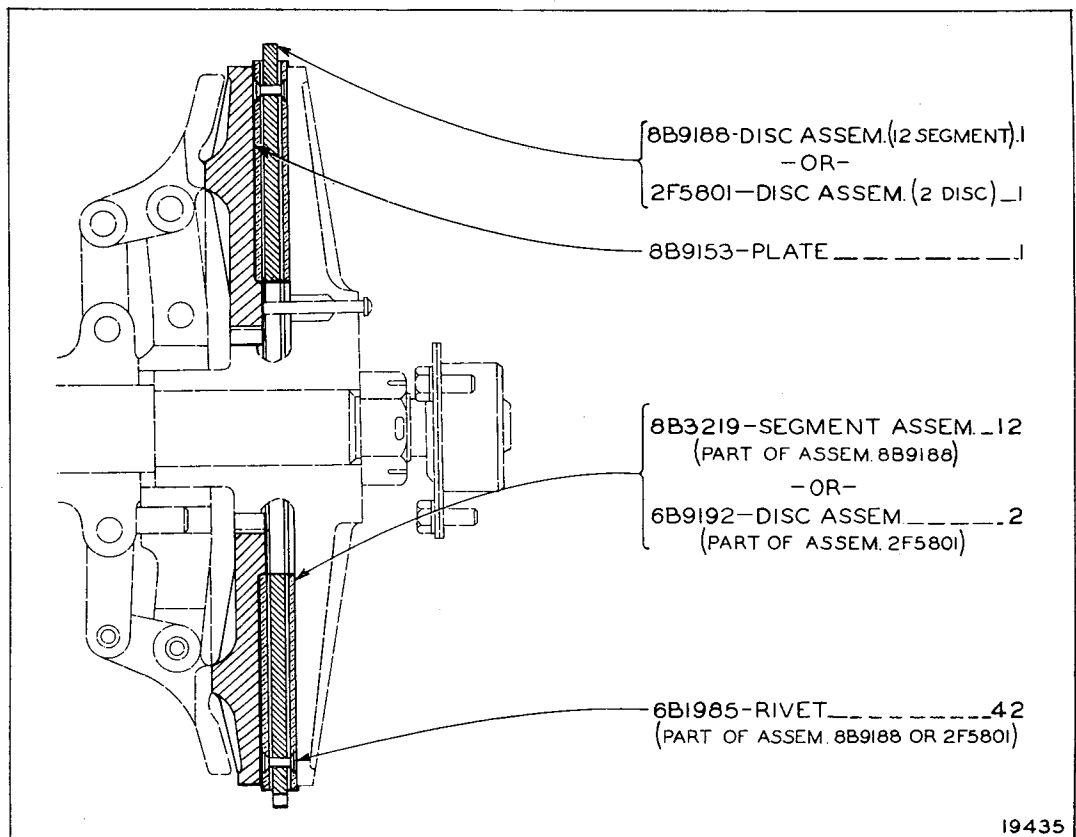
3B9029 TWO-SPEED BELT PULLEY DRIVE GROUP—Without Pulley

648 R.P.M. clockwise, 840 R.P.M. counter-clockwise—For use on machines equipped with 4B589 or 3B8674 Rear Power Take-off Groups. 3B3148 Pulley (12" dia.—10 3/4" Face) is available.



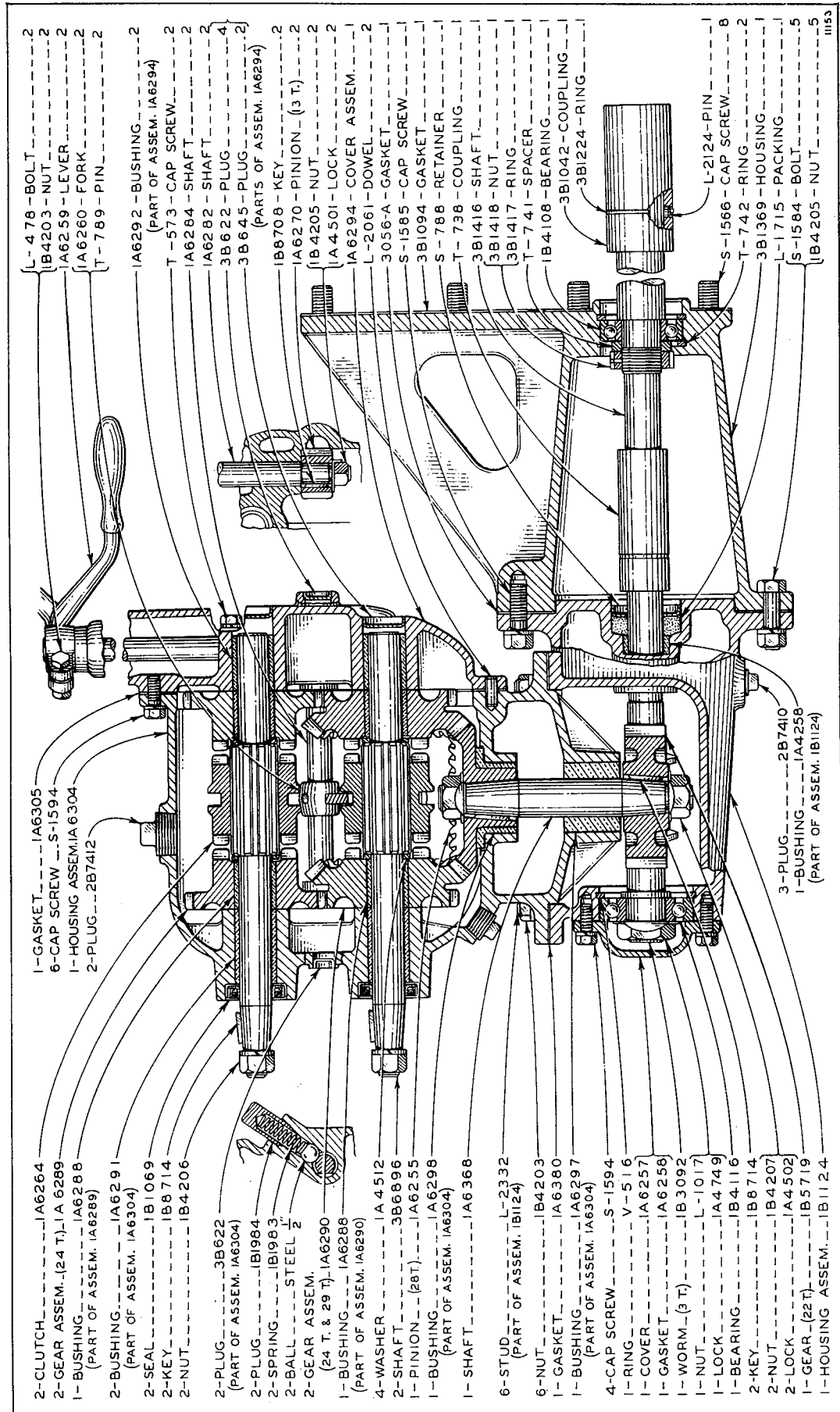
7B749 FLYWHEEL CLUTCH DISC ASSEMBLY—Metallic Faced

Only separate parts serviced. When complete assembly is required order group 2F5461.



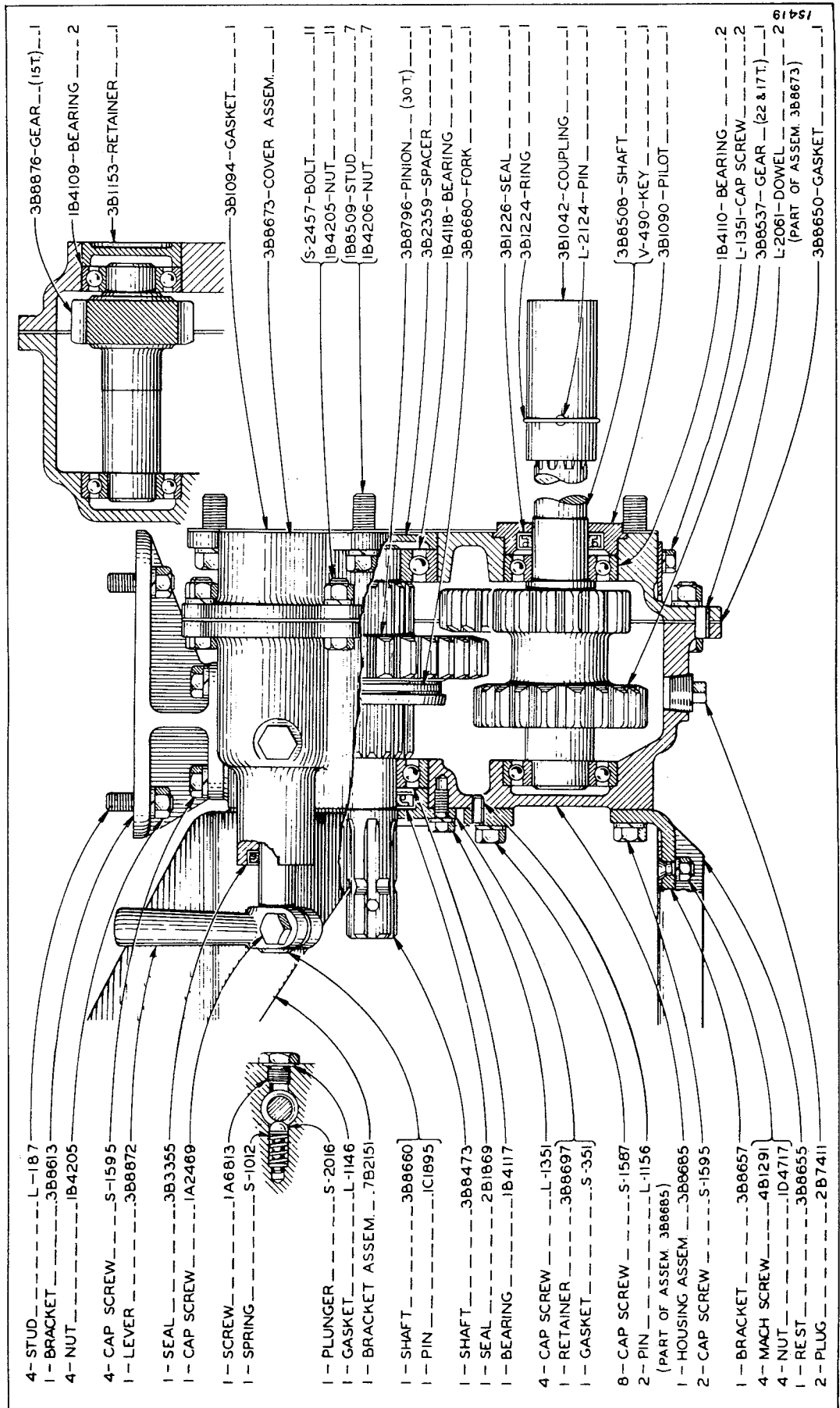
2F5461 FLYWHEEL CLUTCH DISC GROUP—Metallic Faced

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



3B1415 REAR DOUBLE POWER TAKE-OFF GROUP

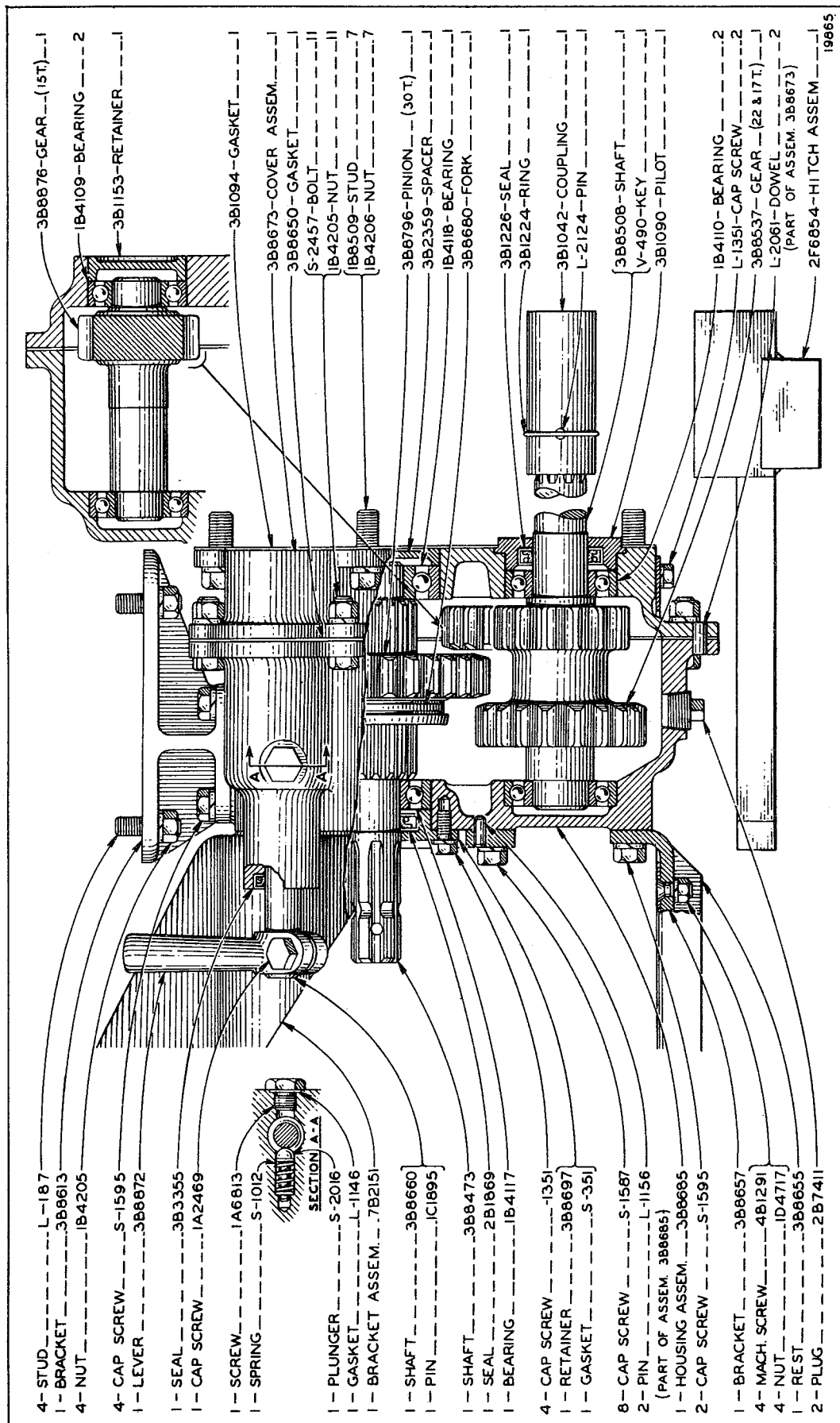
For use with Side Seat



388674 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.

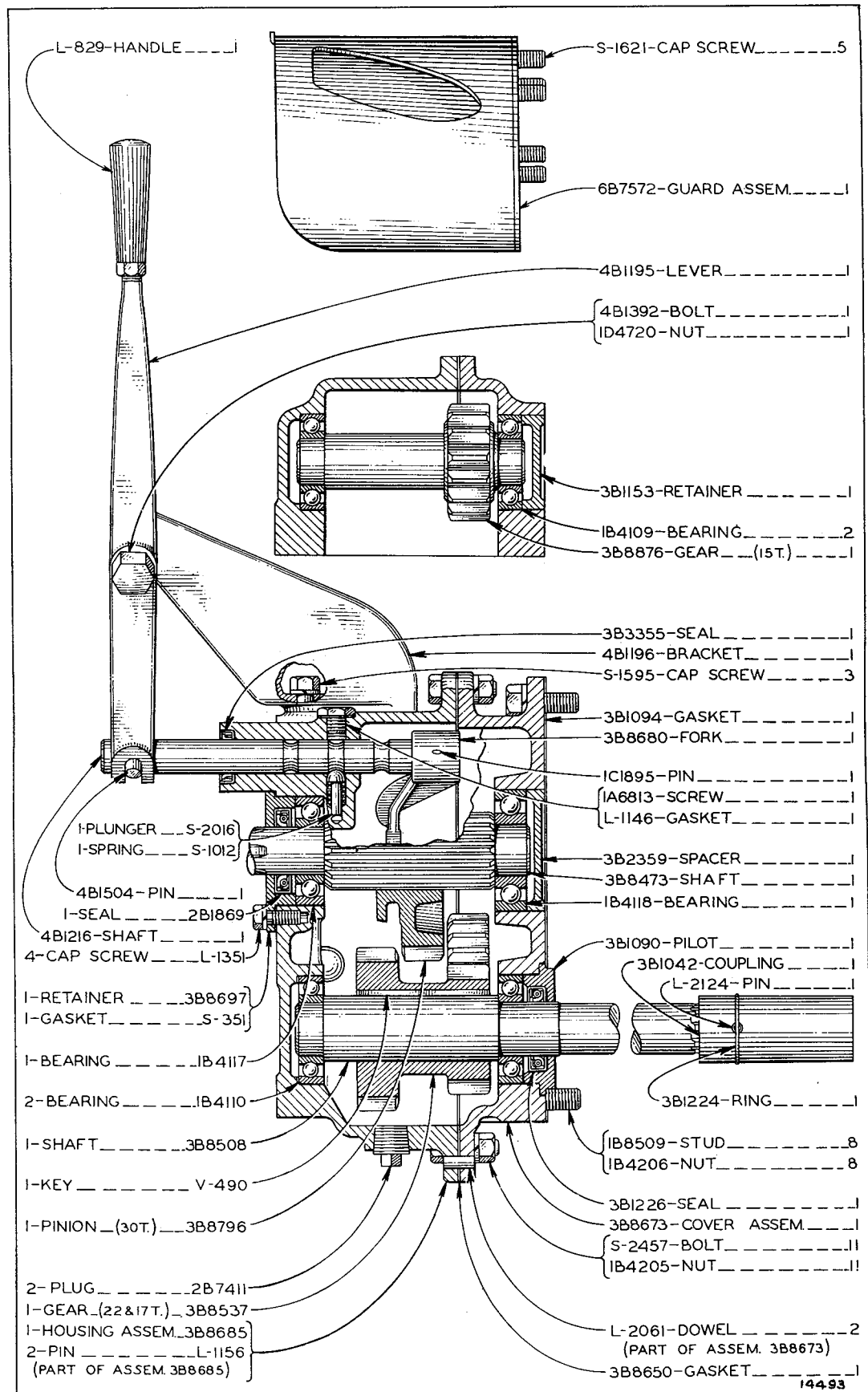
For use with Rear Seat

Only separate parts serviced. When complete group is required order 2F7983.



2F7983 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.
 For use with Rear Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



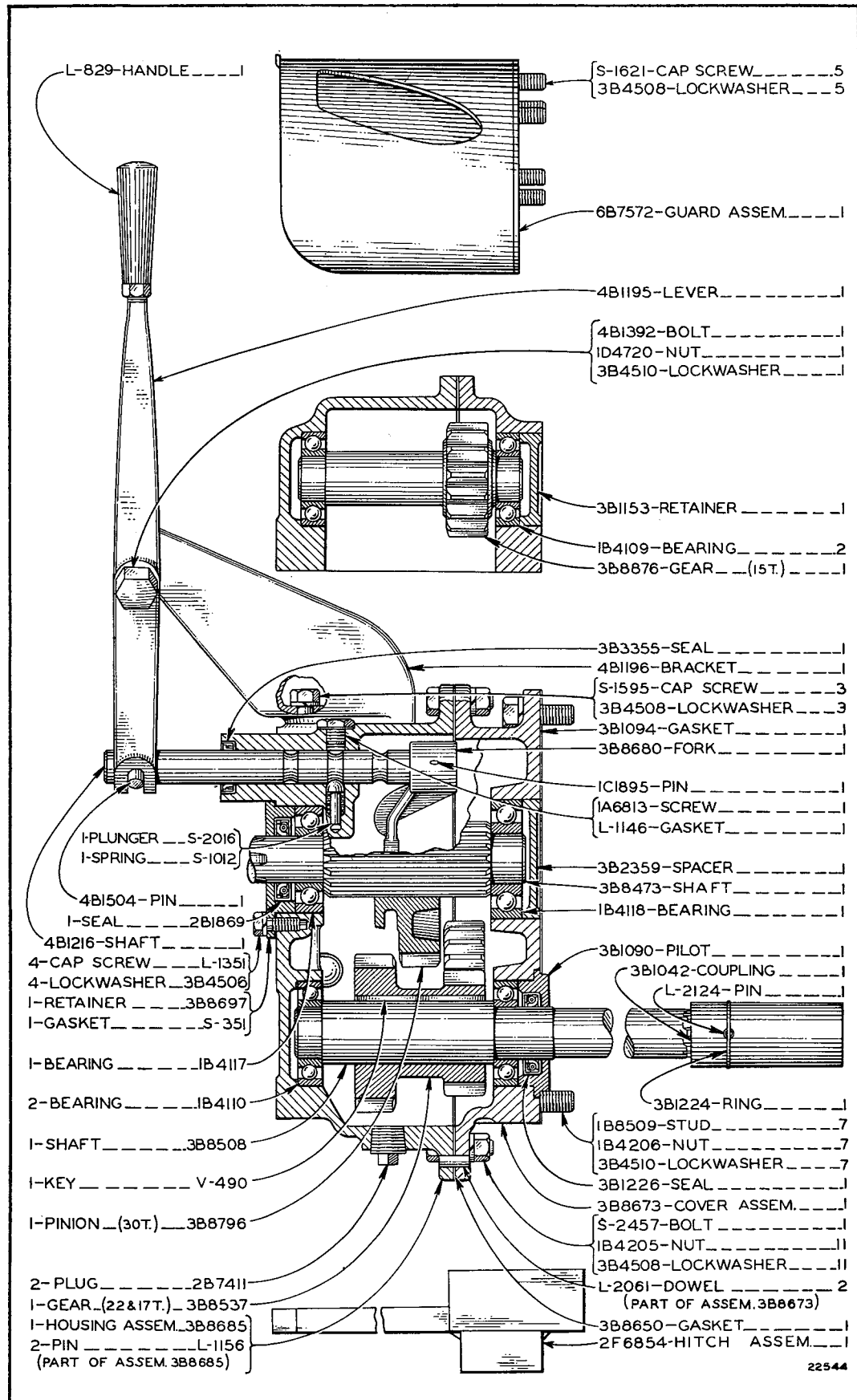
4B589 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.

For use with Top Seat

Only separate parts serviced. When complete group is required order 2F7982.

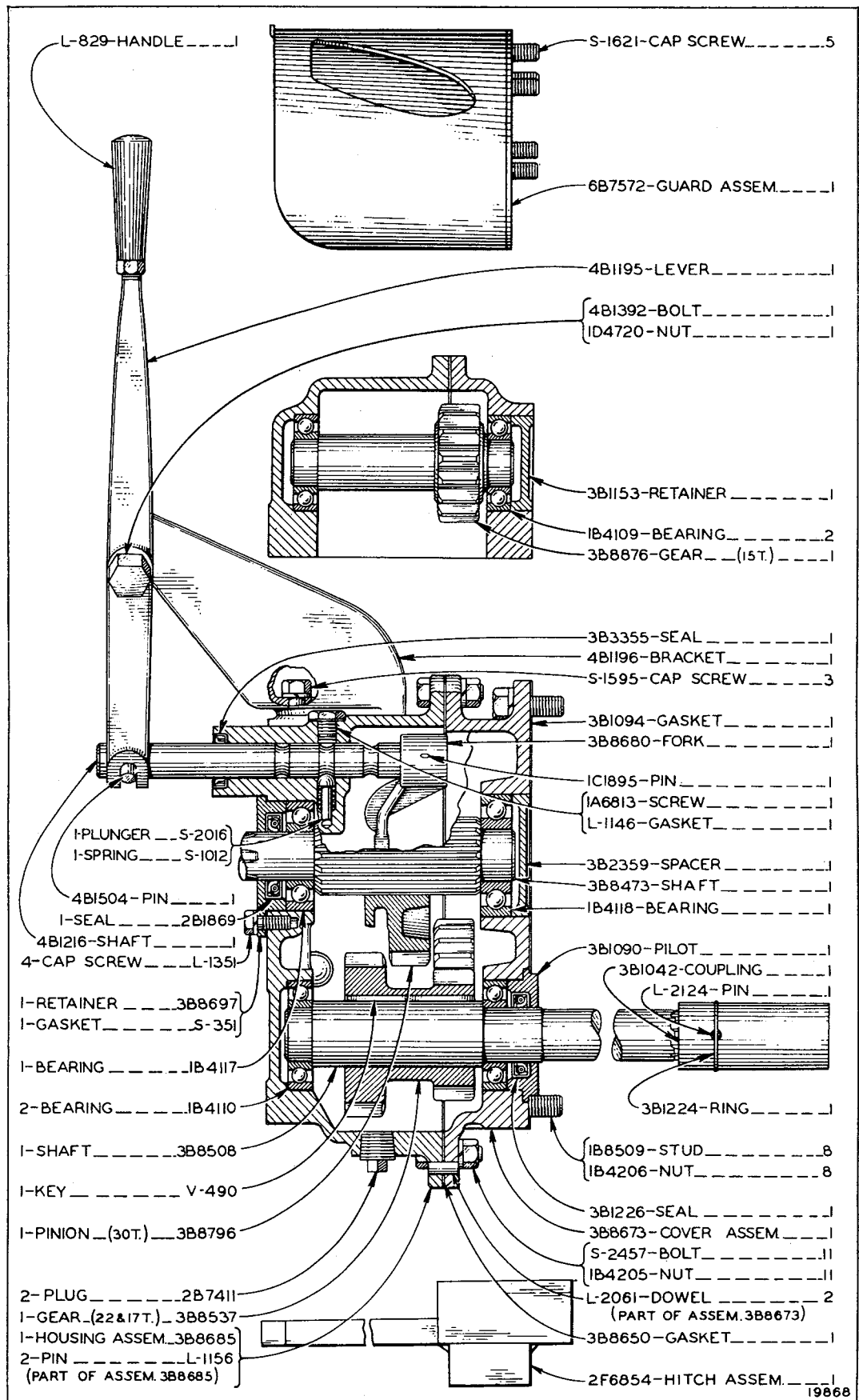
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

INSERT BETWEEN PAGE 180 & 181 IN FORM 8770—D4 TRACTOR



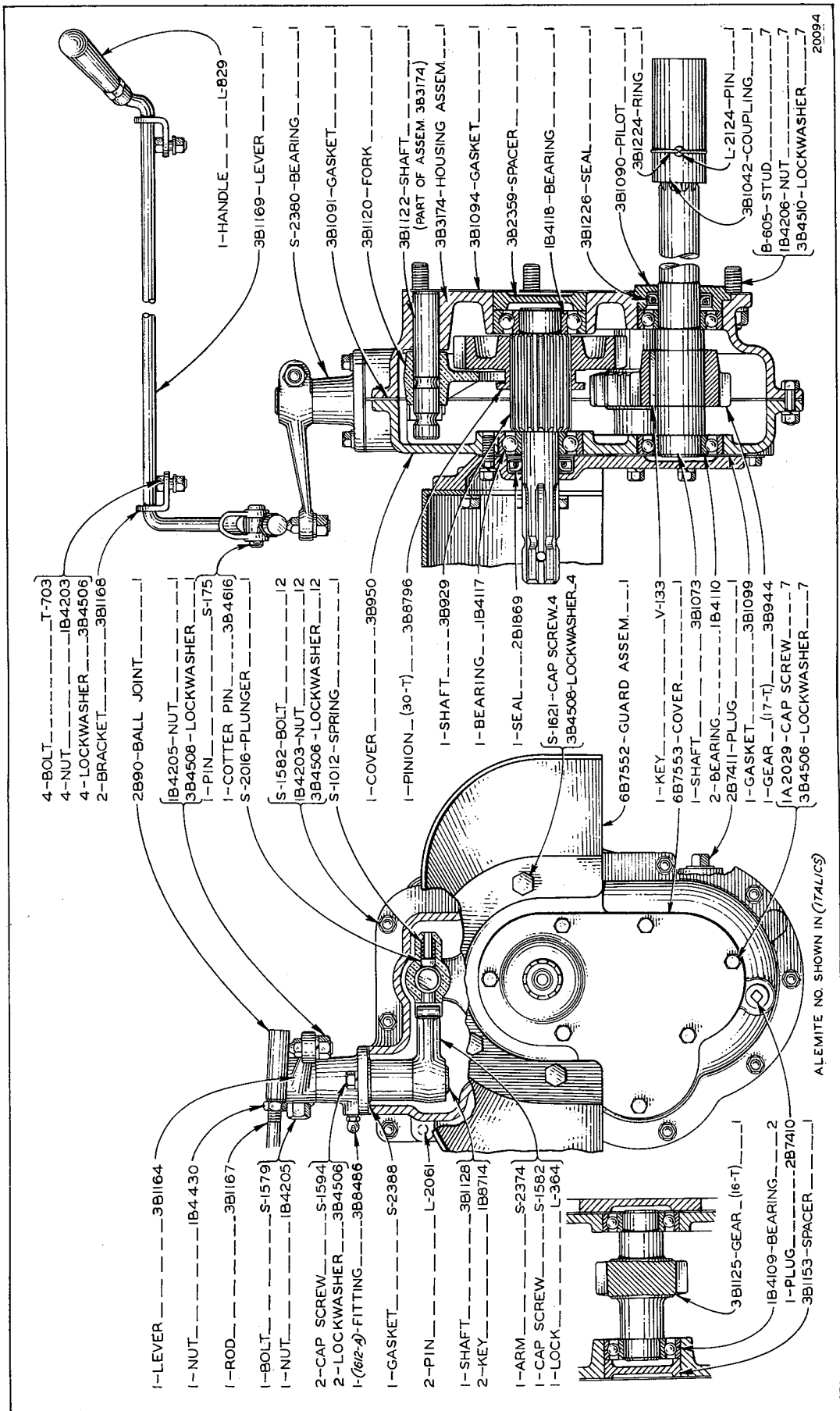
22544

2F7982 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.
 For use with Top Seat



2F7982 REAR POWER TAKE-OFF GROUP—2 Speed—545 and 705 R.P.M.
For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

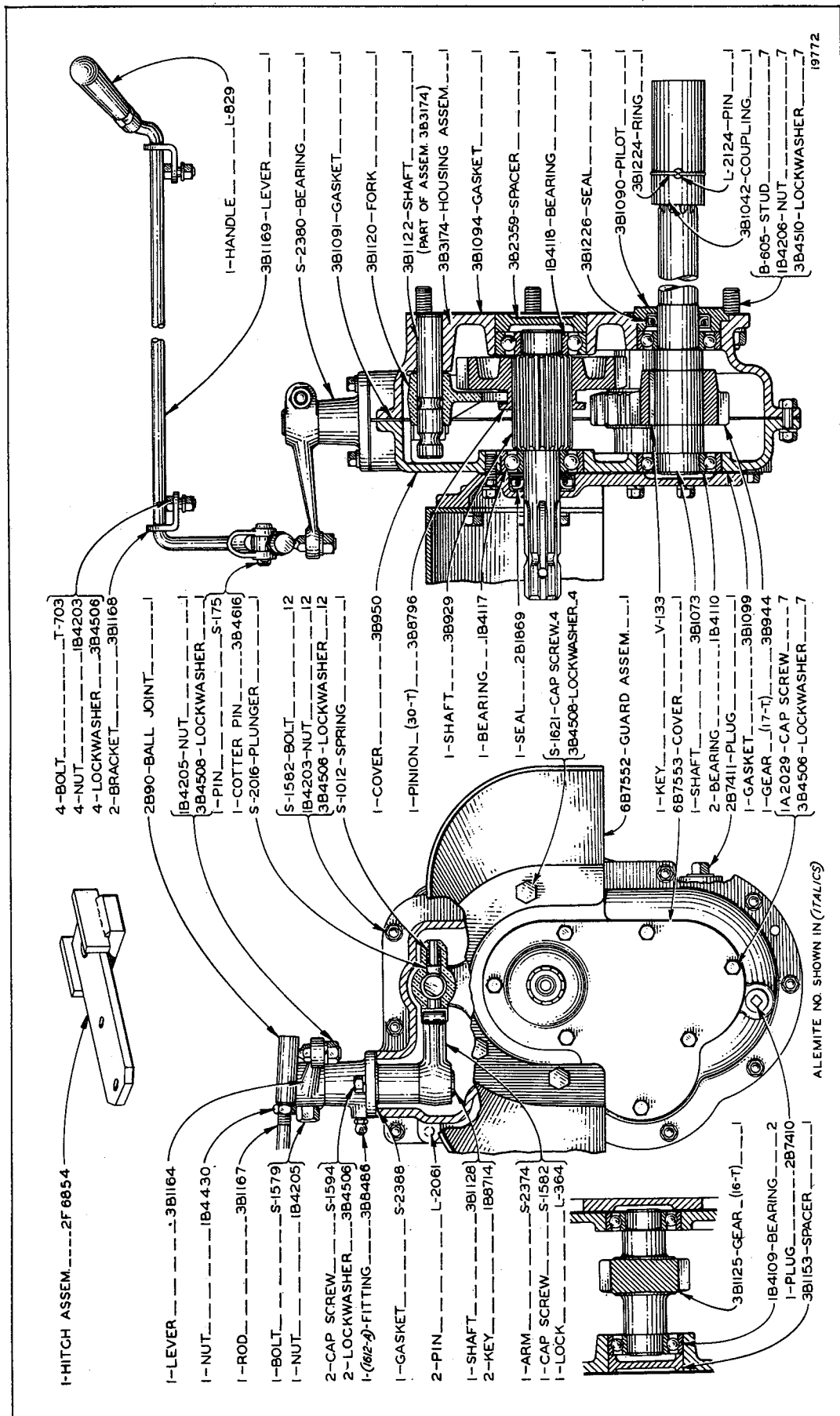


3B1179 REAR POWER TAKE-OFF GROUP—545 R.P.M.

For use with Top Seat

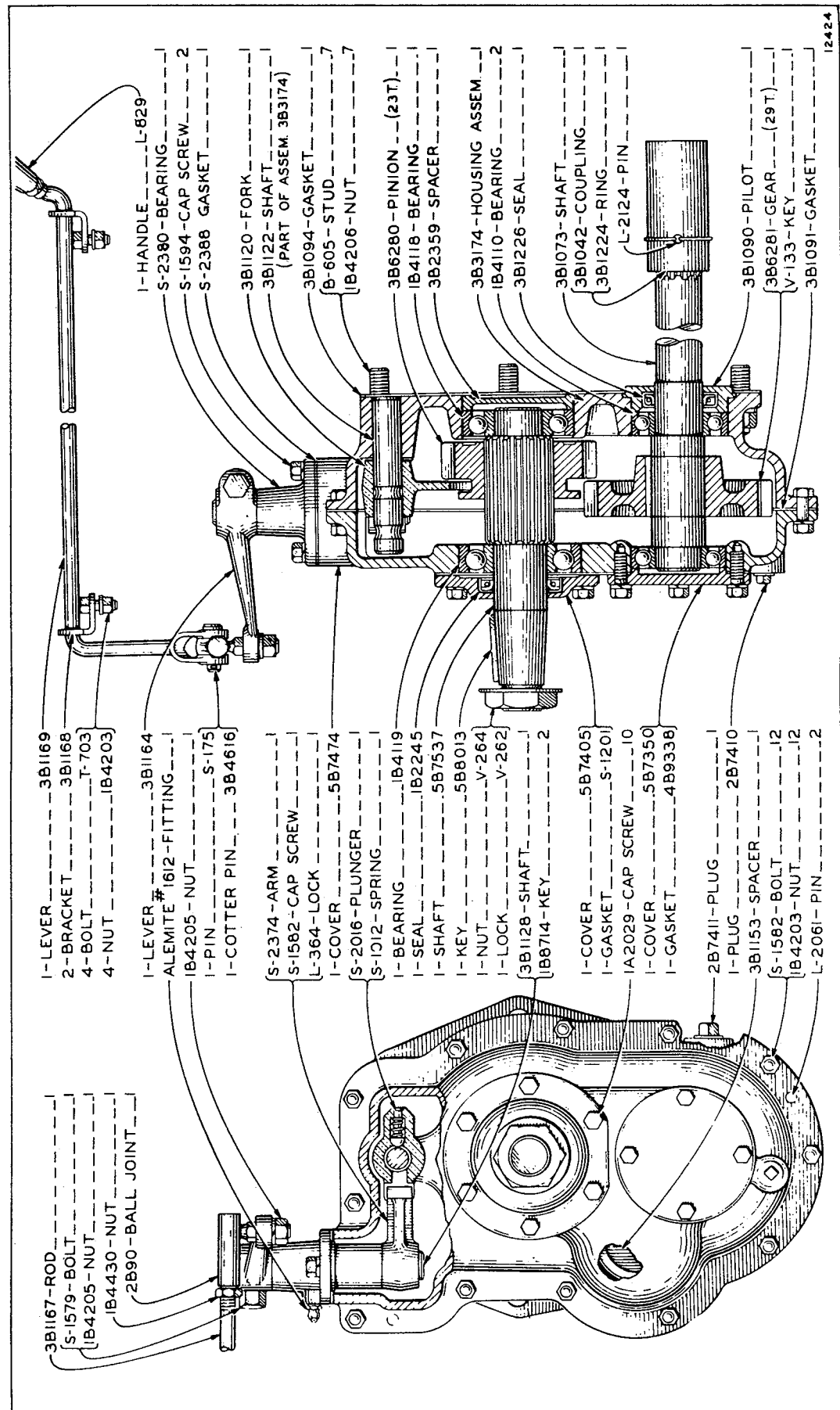
Only separate parts serviced. When complete group is required order 2F7984.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



2F7984 REAR POWER TAKE-OFF GROUP—545 R.P.M.

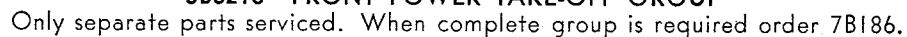
For use with Top Seat



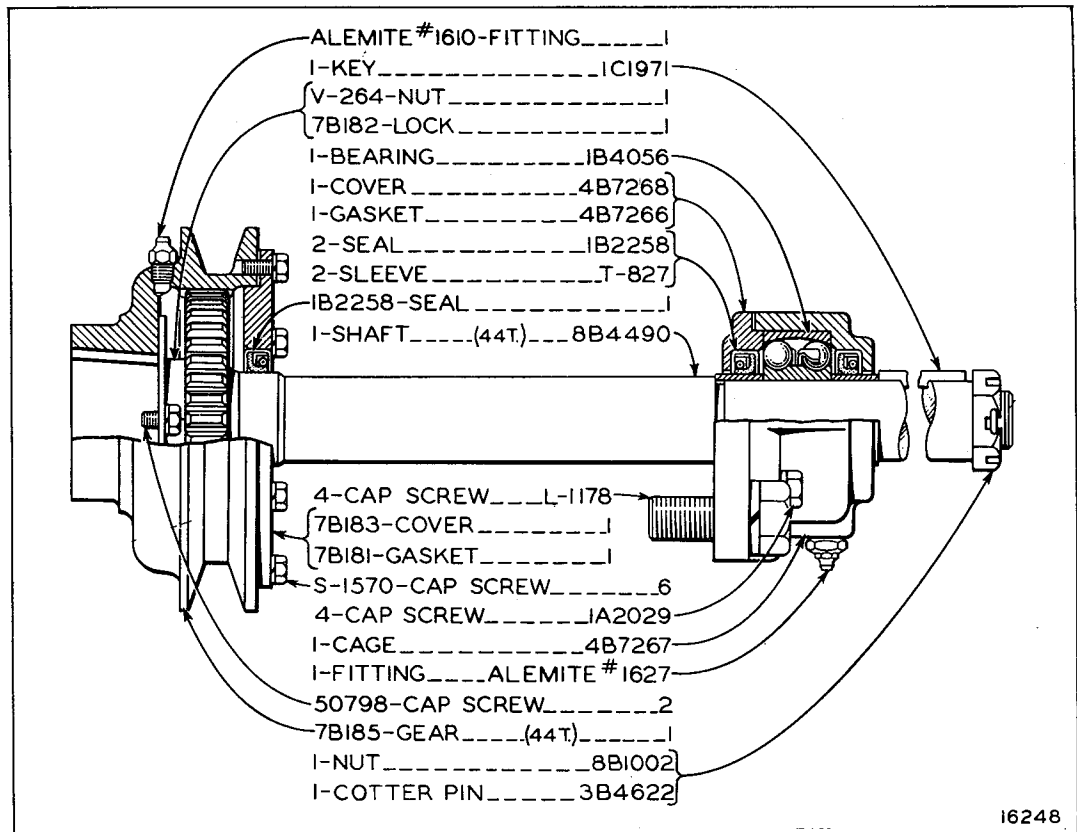
587690 REAR POWER TAKE-OFF GROUP—1200 R.P.M.
For use with Top Seat

12424

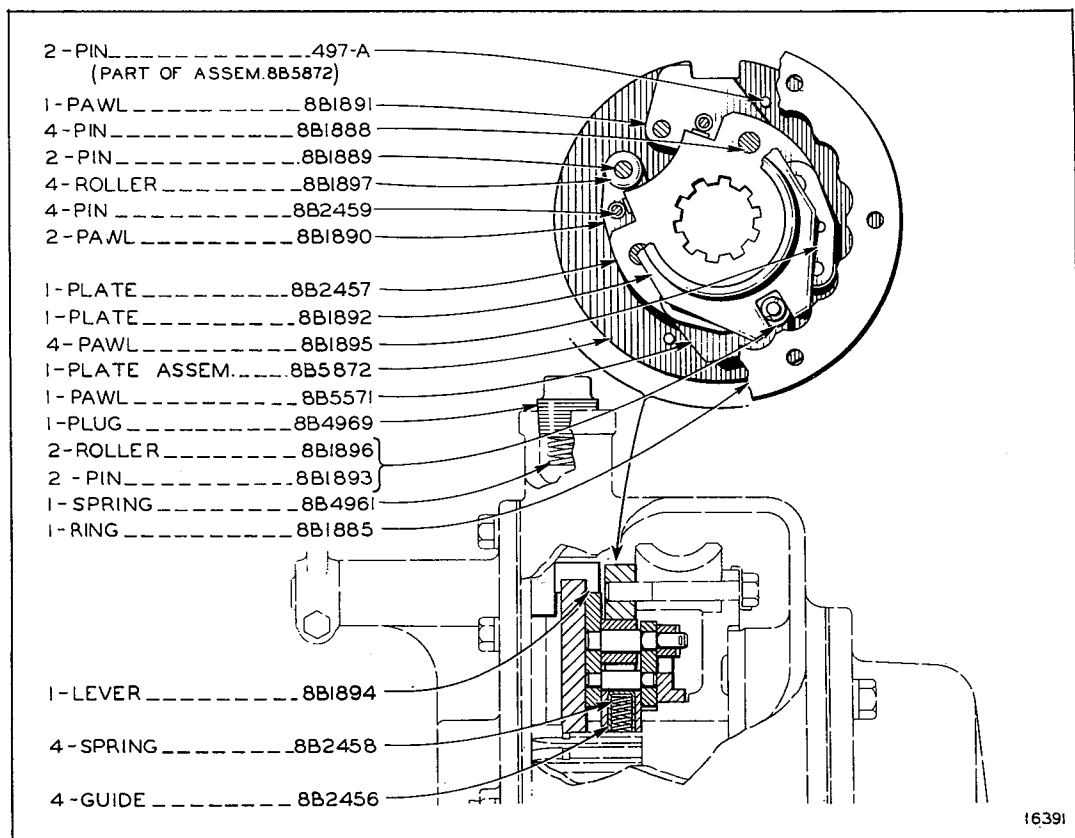
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



8B4491 FRONT POWER TAKE-OFF GROUP
 15 $\frac{1}{8}$ " Drive Shaft

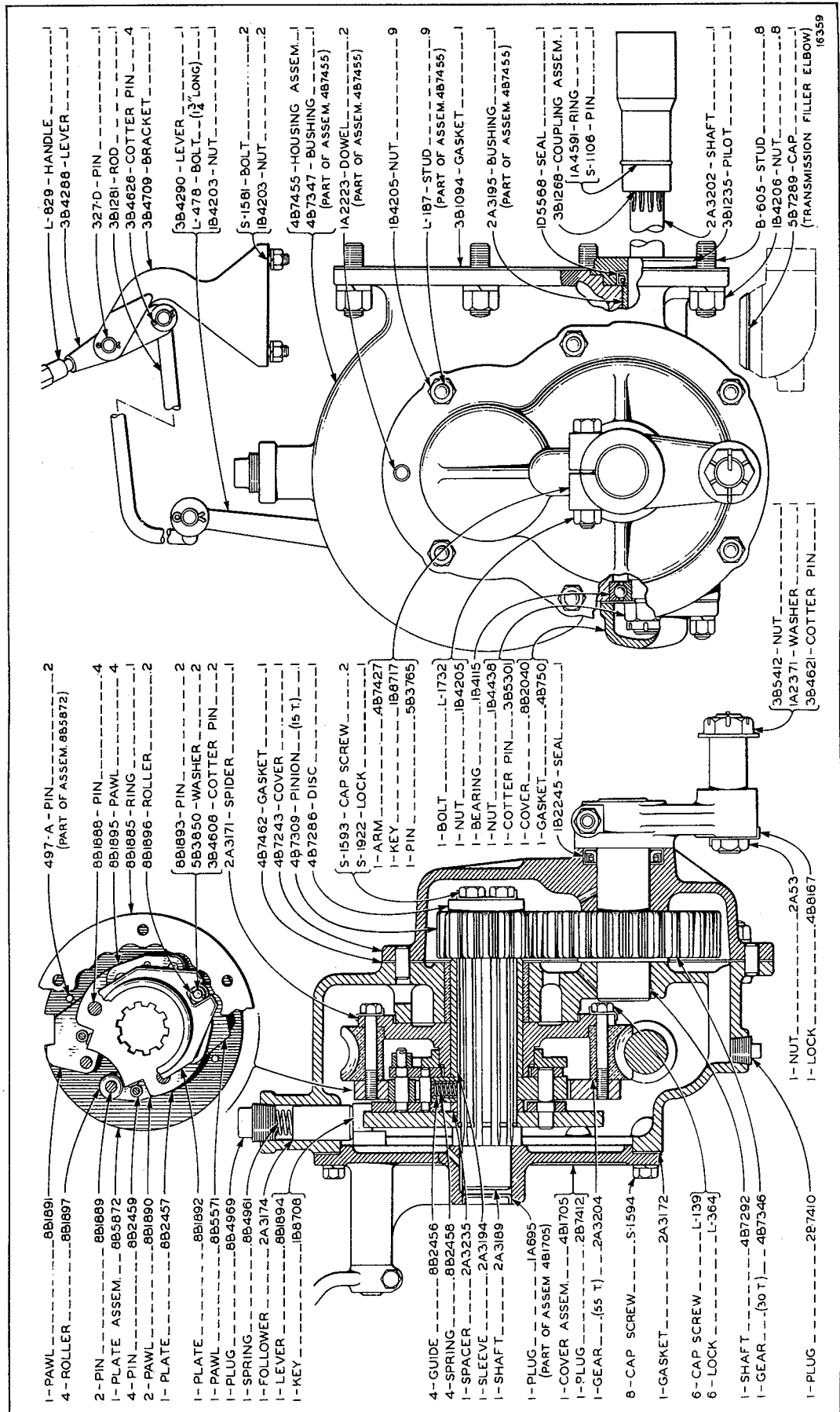


8B6402 POWER LIFT INDEXING MECHANISM GROUP—Field Replacement
 For use with 5B3370 Power Lift Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



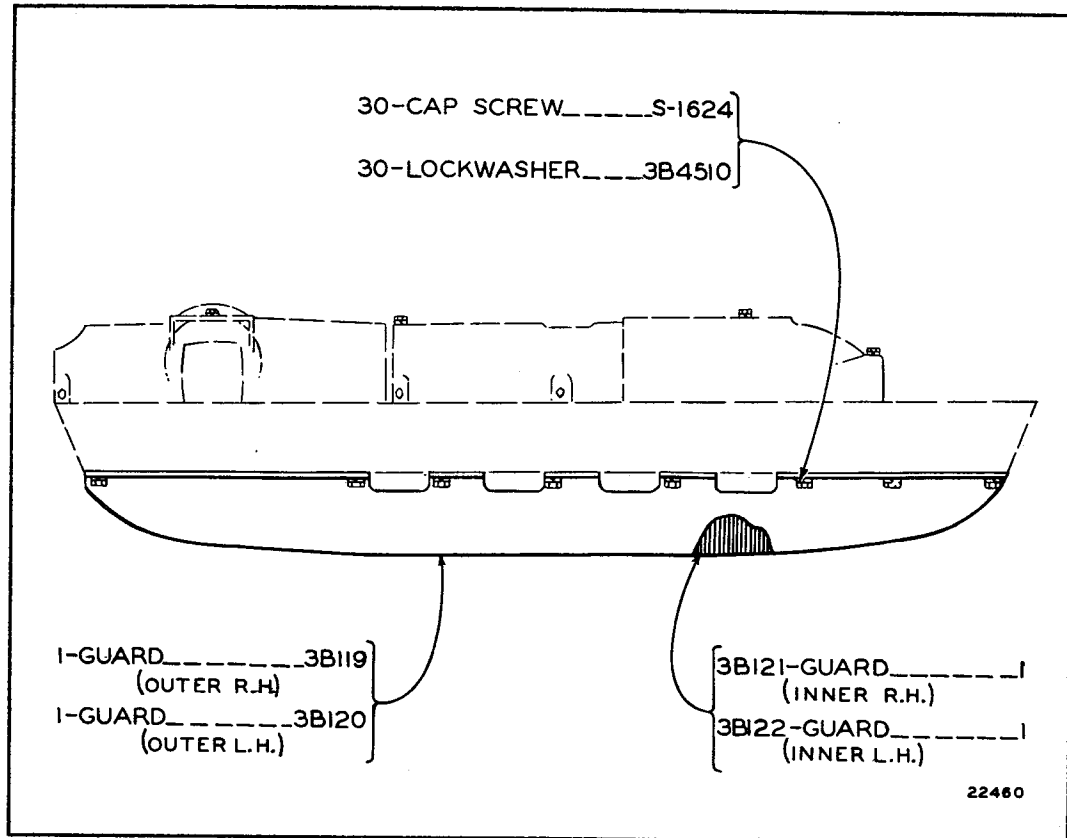
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



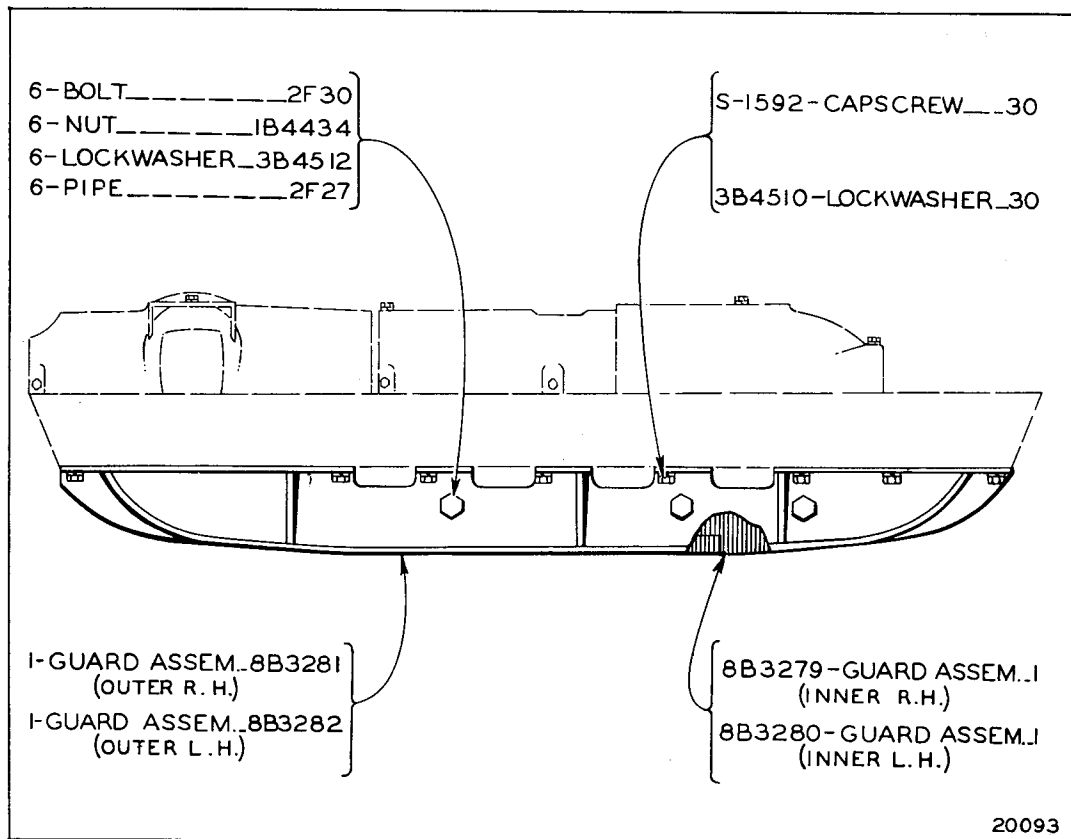
8B5928 POWER LIFT GROUP—For use with Top Seat

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

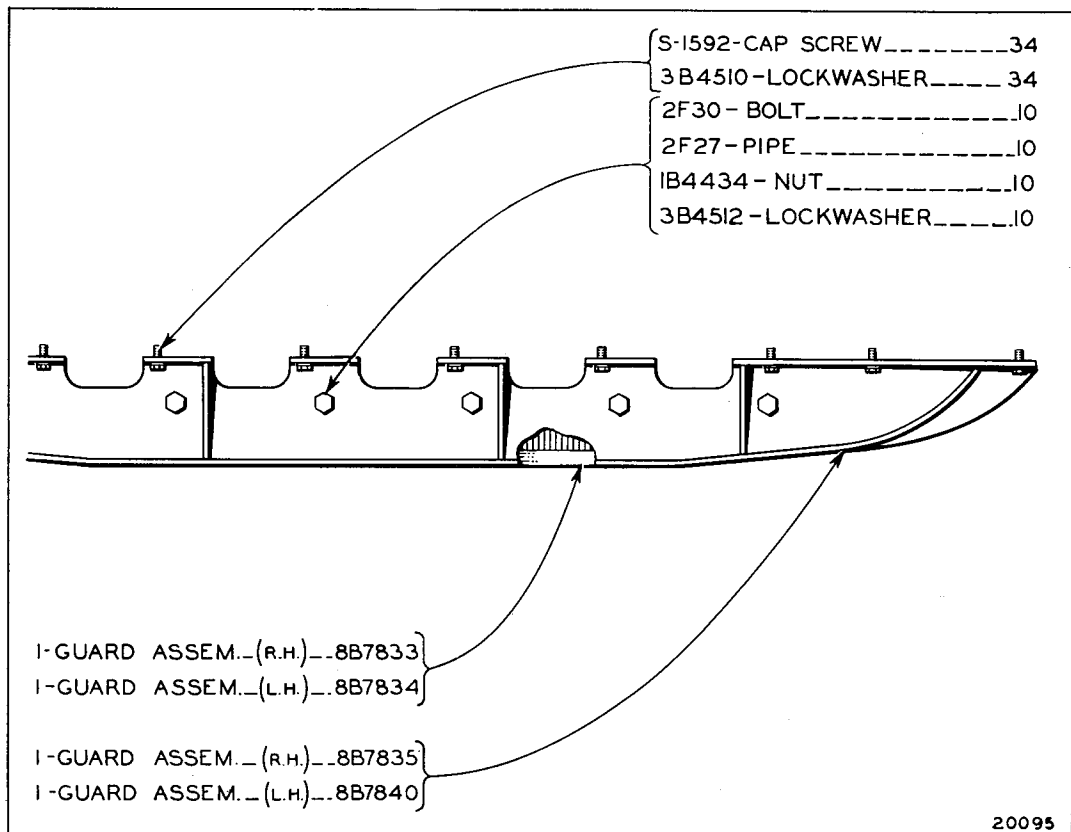
INSERT BETWEEN PAGE 188 & 189 IN FORM 870—D4 TRACTOR



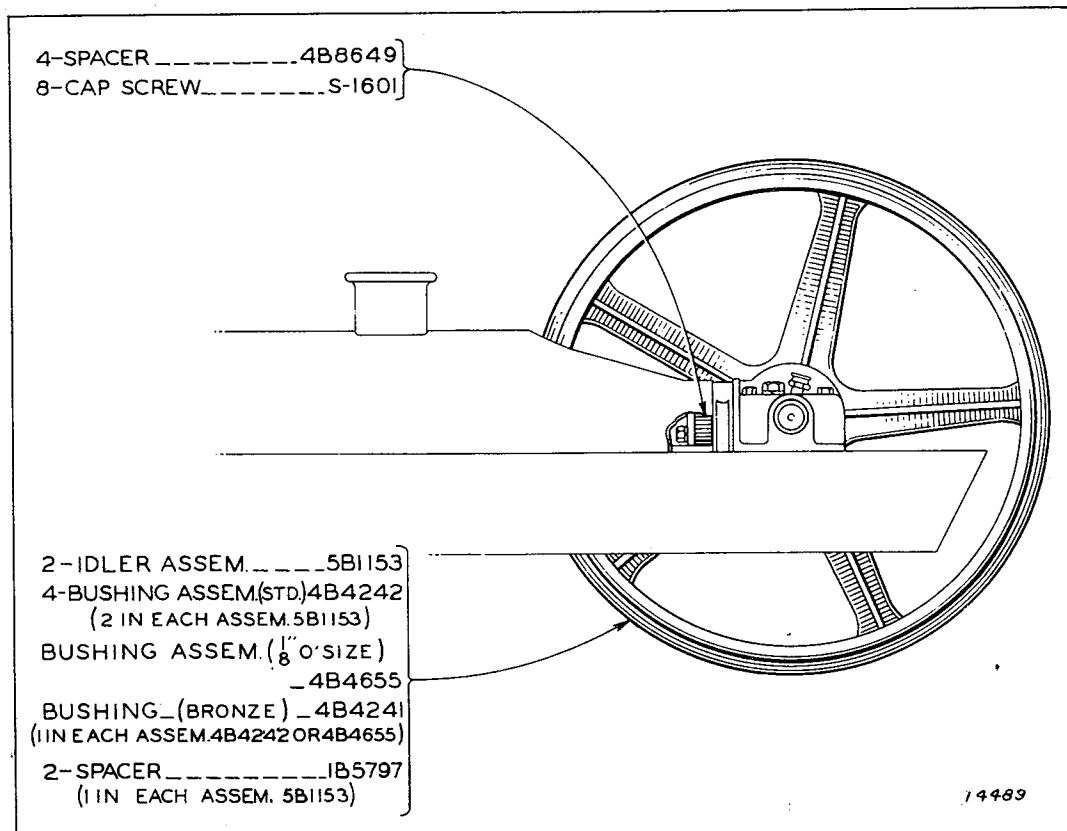
4F7237 TRACK ROLLER DIRECT GUARD GROUP—Light Duty



8B3283 TRACK ROLLER FRAME GUARD GROUP—Heavy Duty

8B7852 TRACK ROLLER FRAME GUARD GROUP—Heavy Duty
 For use with Non-oscillating Five Roller Track Roller Frame

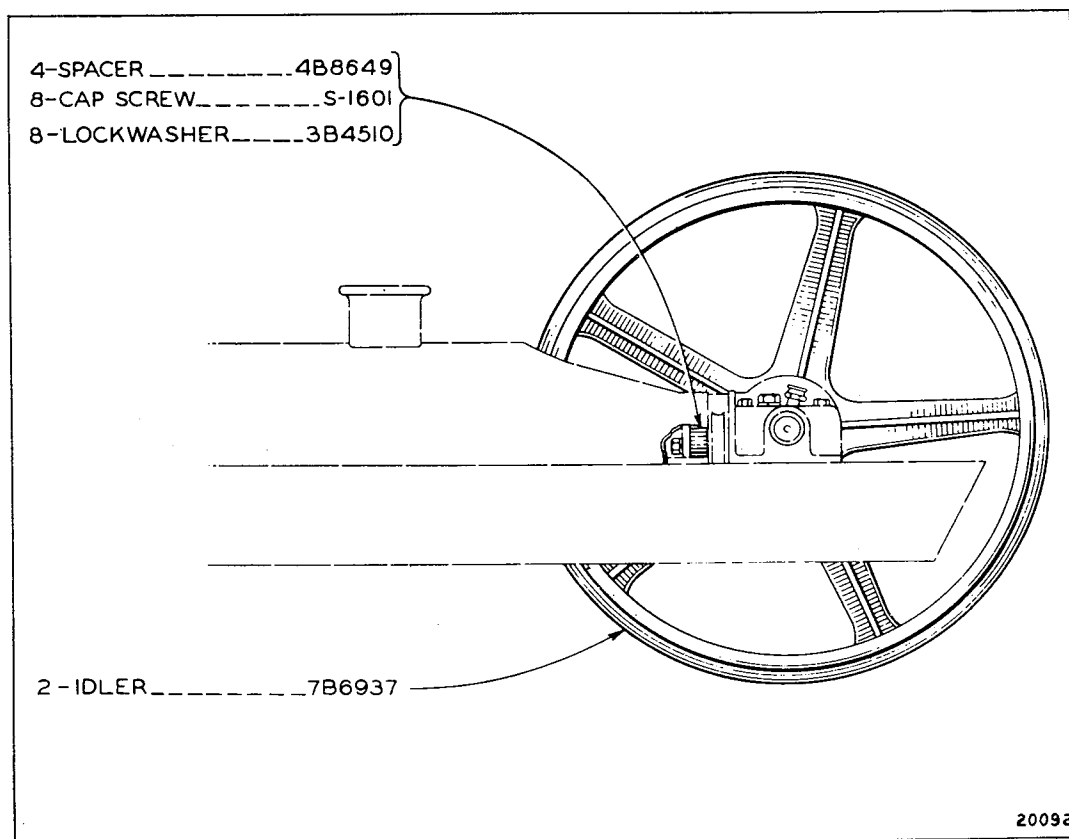
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



4B8700 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter

Serial No. 7J1 to 7J3979 Incl.

For use with Five Roller Track Roller Frame

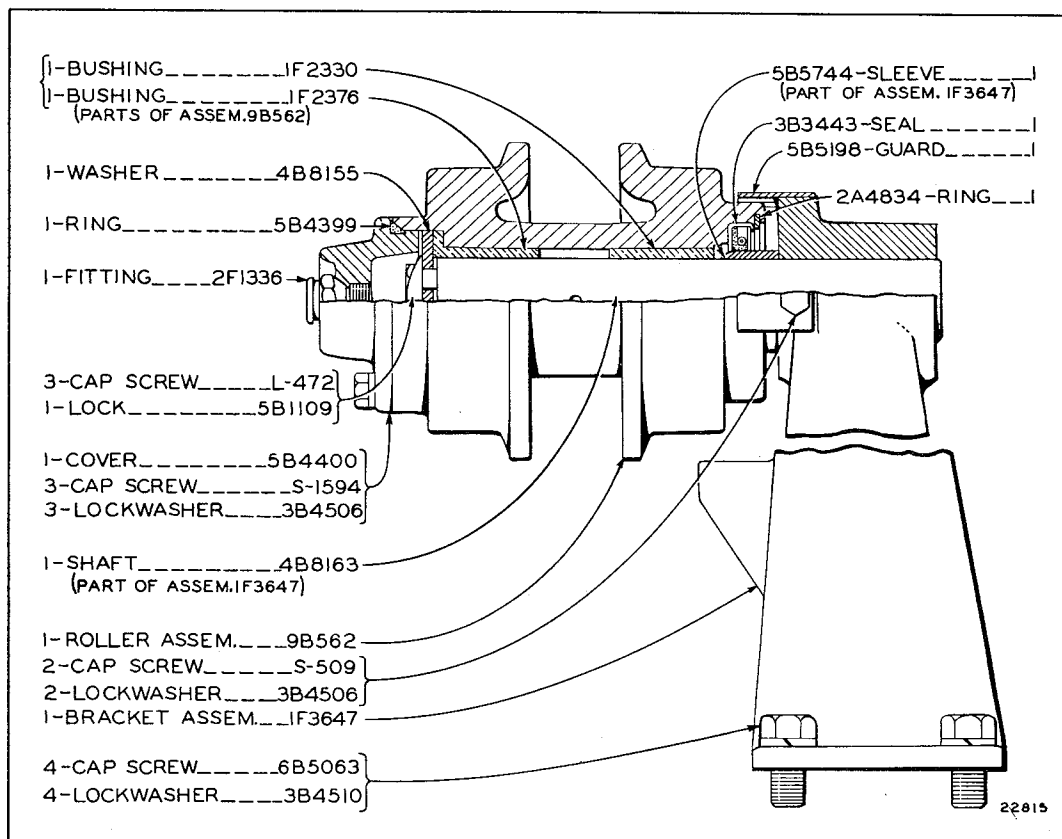


7B7302 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter

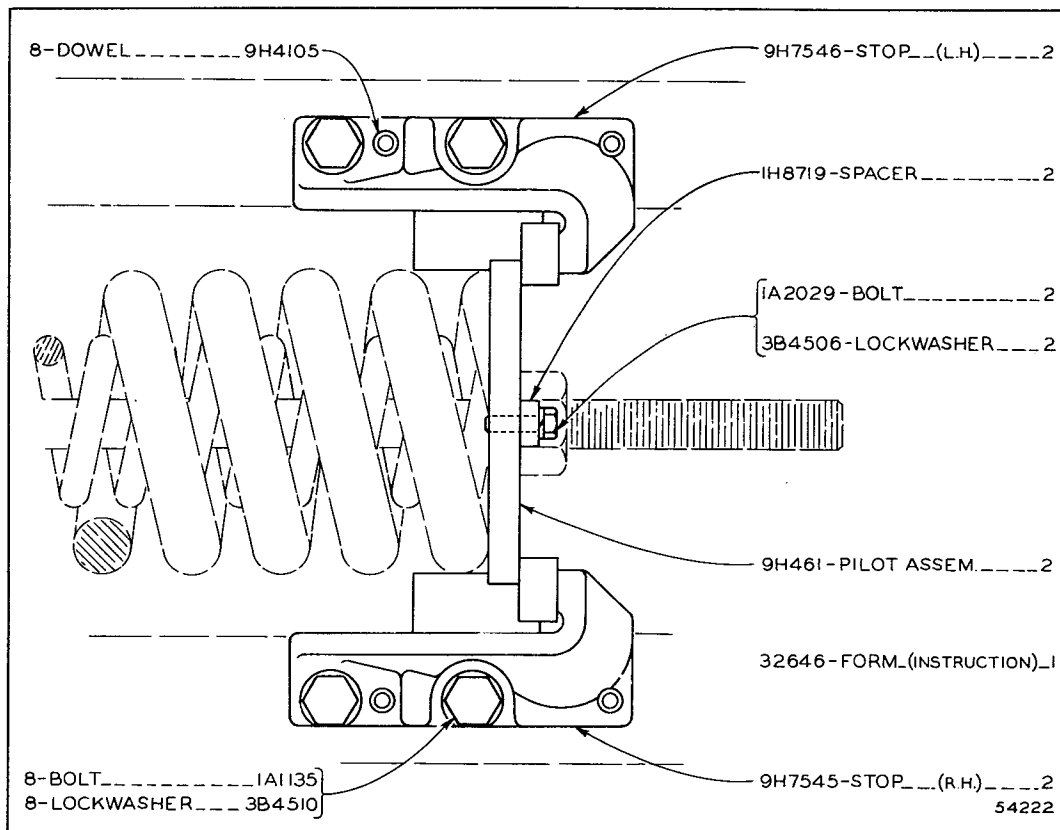
Effective with Serial No. 7J3980

For use with Five Roller Non-oscillating Track Roller Frame

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

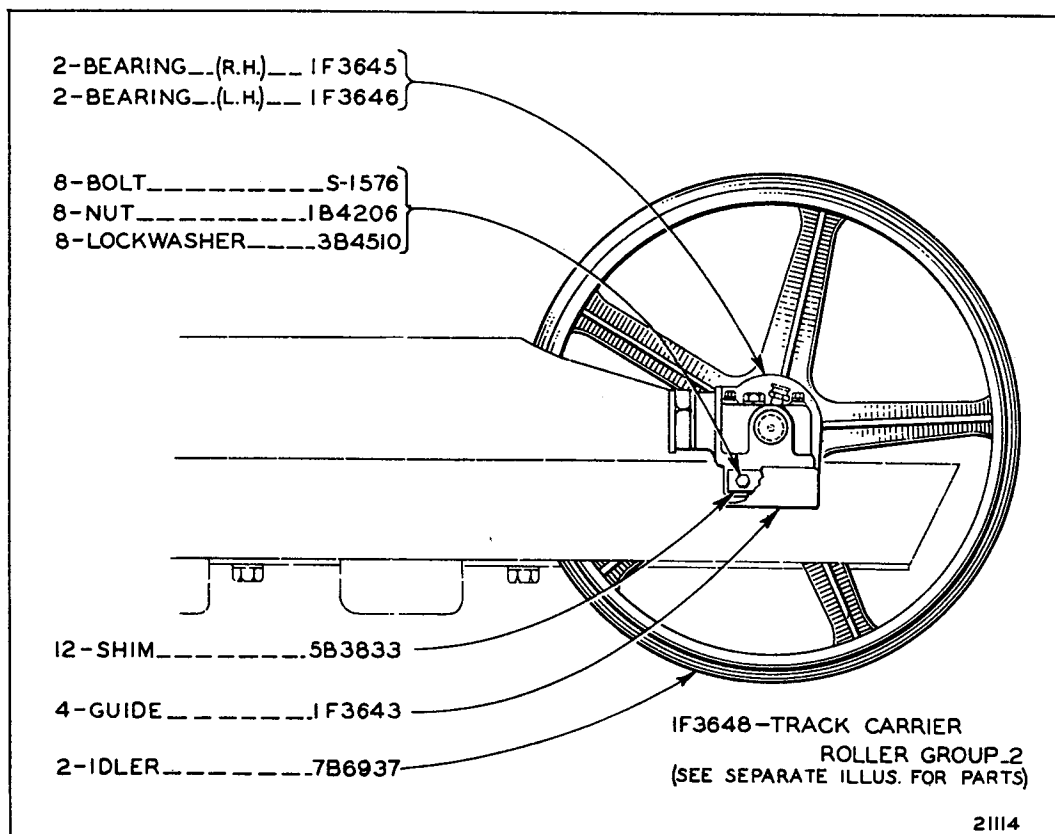


IF3648 TRACK CARRIER ROLLER GROUP—2 Groups Required
 Part of IF3649 Front Idler Group



9H500 RECOIL SPRING STOP GROUP—Field Installation

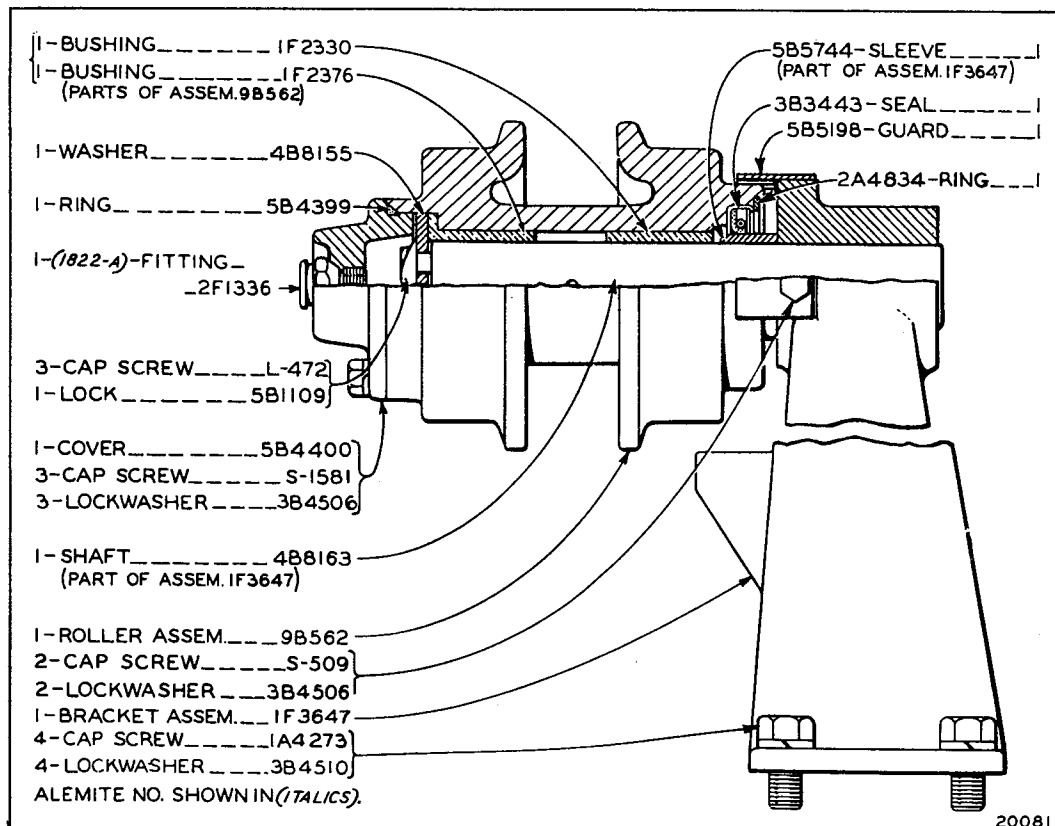
ONLY "CATERPILLAR" PARTS GIVE "CATERPILLAR" PERFORMANCE



IF3649 FRONT IDLER GROUP—25 $\frac{5}{8}$ " Outside Diameter

Effective with Serial No. 7J3980

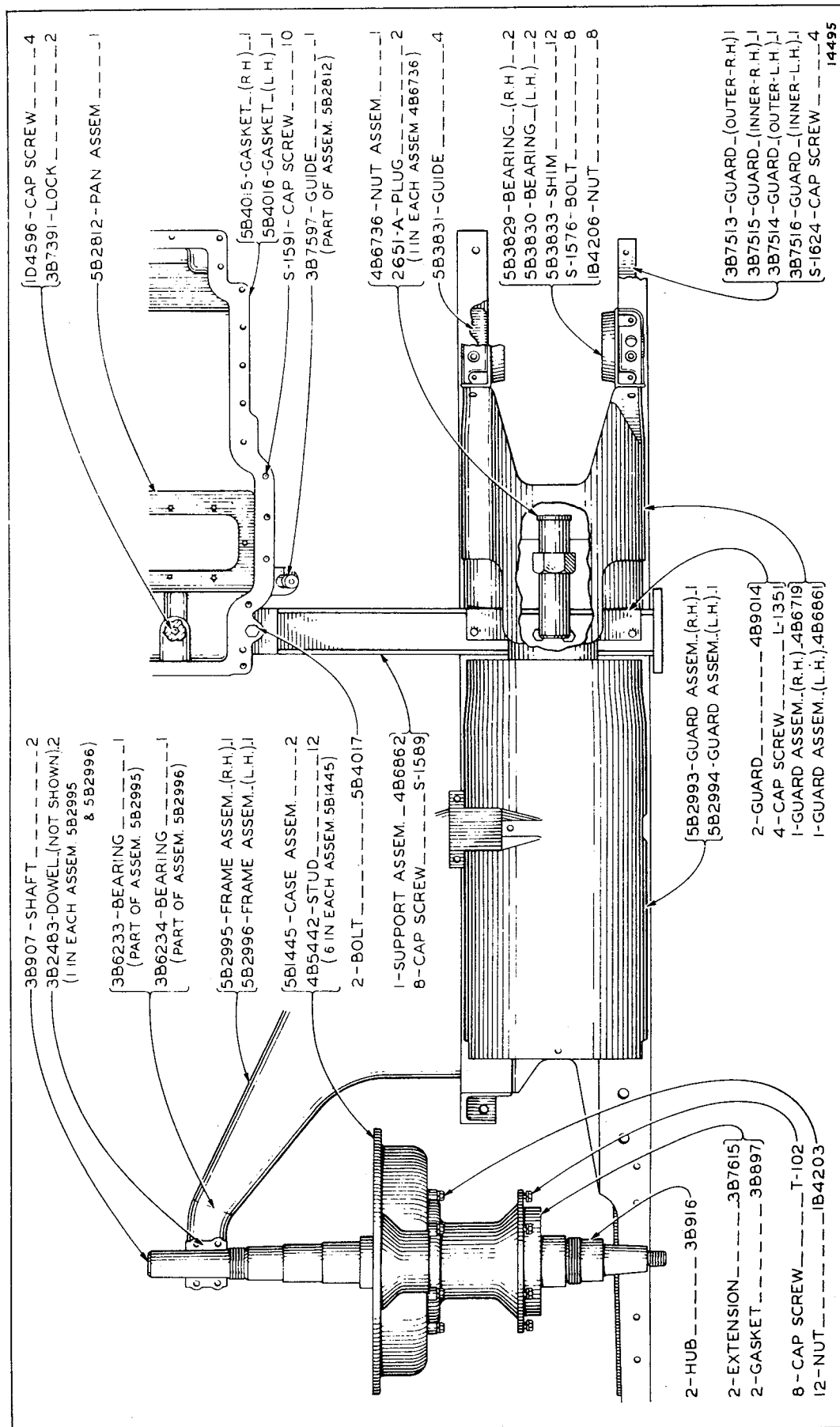
For use with Five Roller Standard Track Roller Frame



IF3648 TRACK CARRIER ROLLER GROUP (2 Groups Req'd.)

Part of IF3649 Front Idler Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

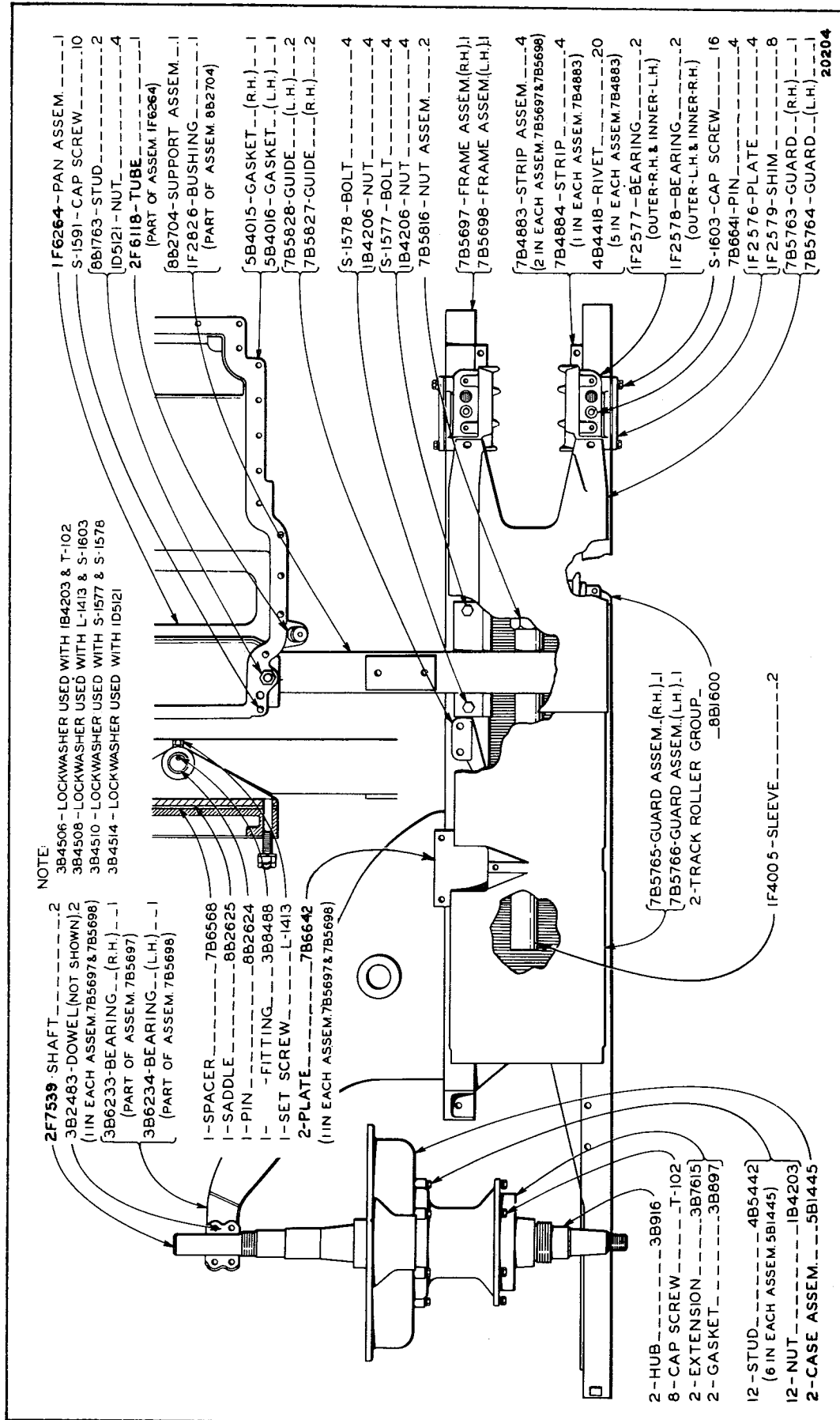


5B2988 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge

Serial No. 7J1 to 7J379 Incl.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

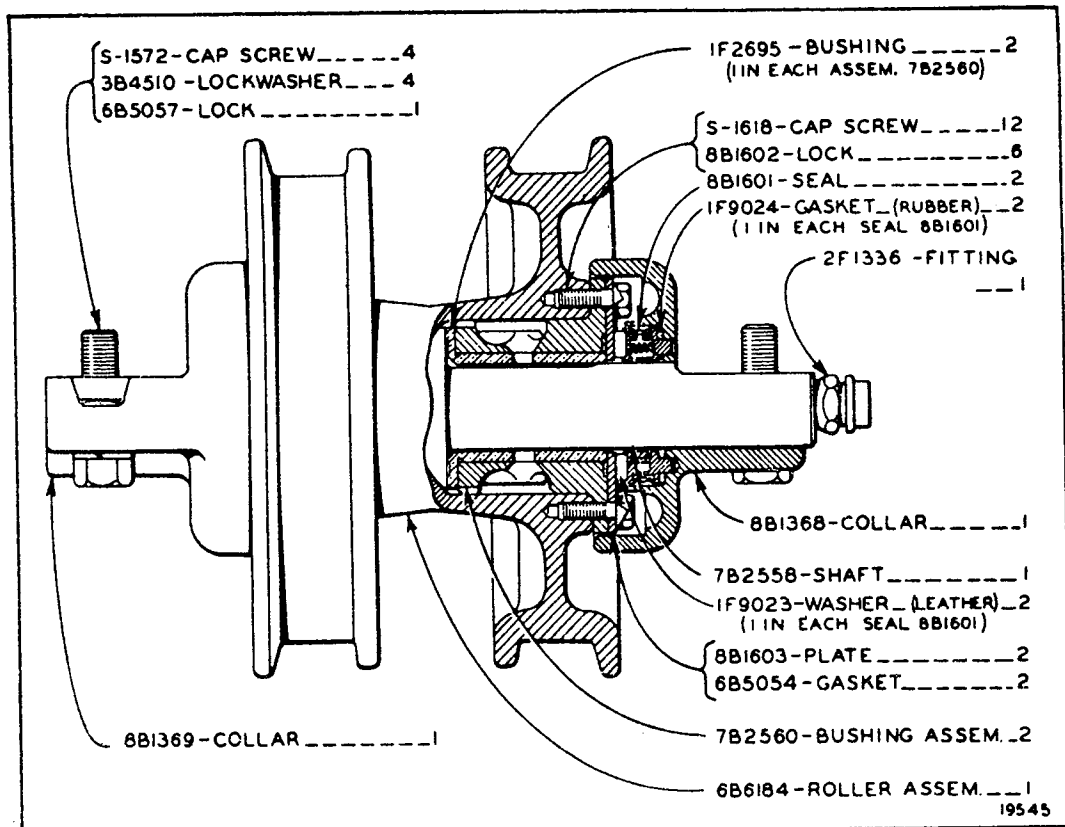
INSERT BETWEEN PAGE 192 & 193 IN FORM 8770--D4 TRACTOR



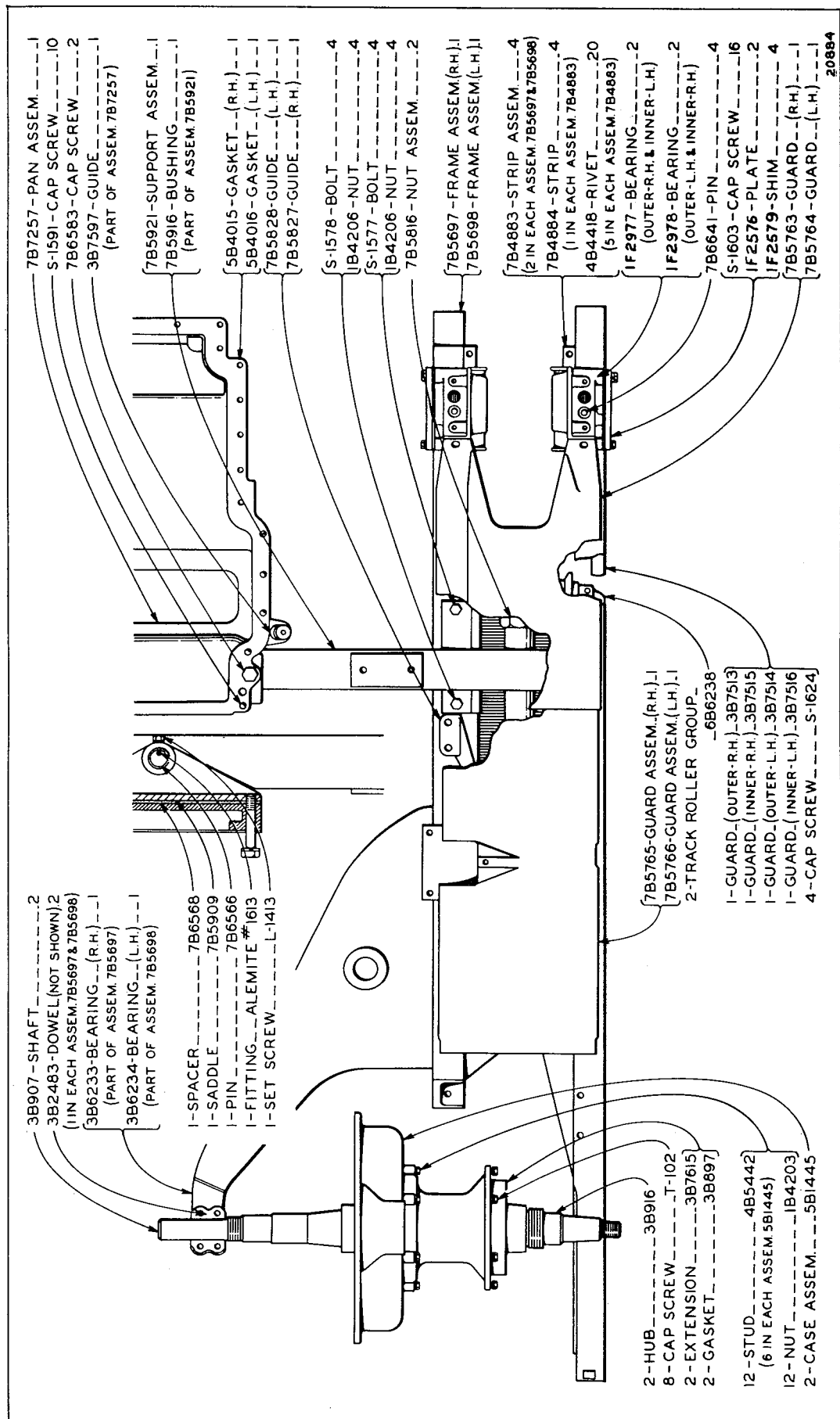
8B3935 FIVE ROLLER TRACK ROLLER FRAME GROUP--Non-oscillating 60" Gauge

Effective with Serial No. 7J3980

8B1600 Track Roller Group Parts are shown on the Reverse Side.



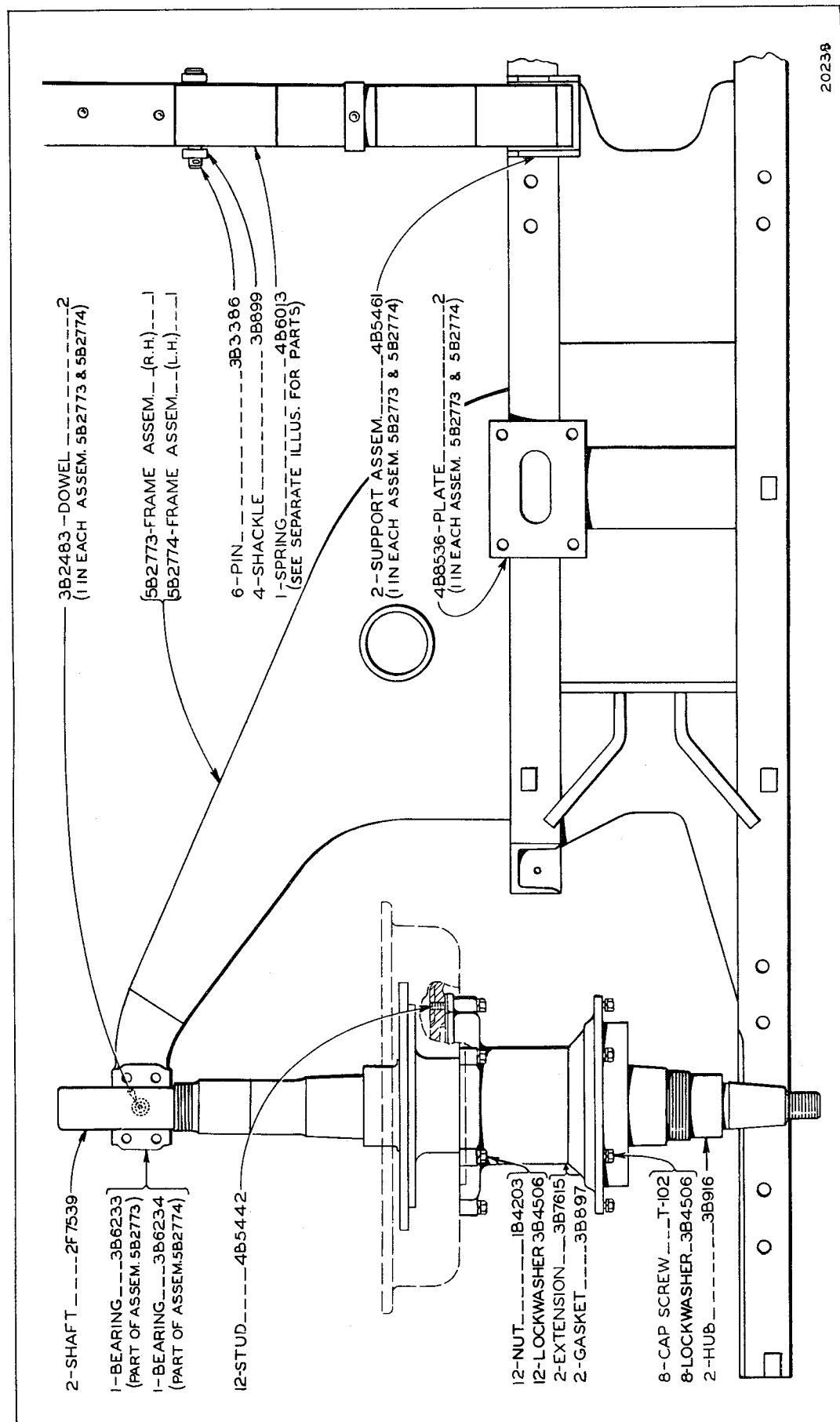
8B1600 TRACK ROLLER GROUP (Double Flange)
Effective with Serial No. 7J3980



7B7258 FIVE ROLLER TRACK ROLLER FRAME GROUP—Non-oscillating 60" Gauge

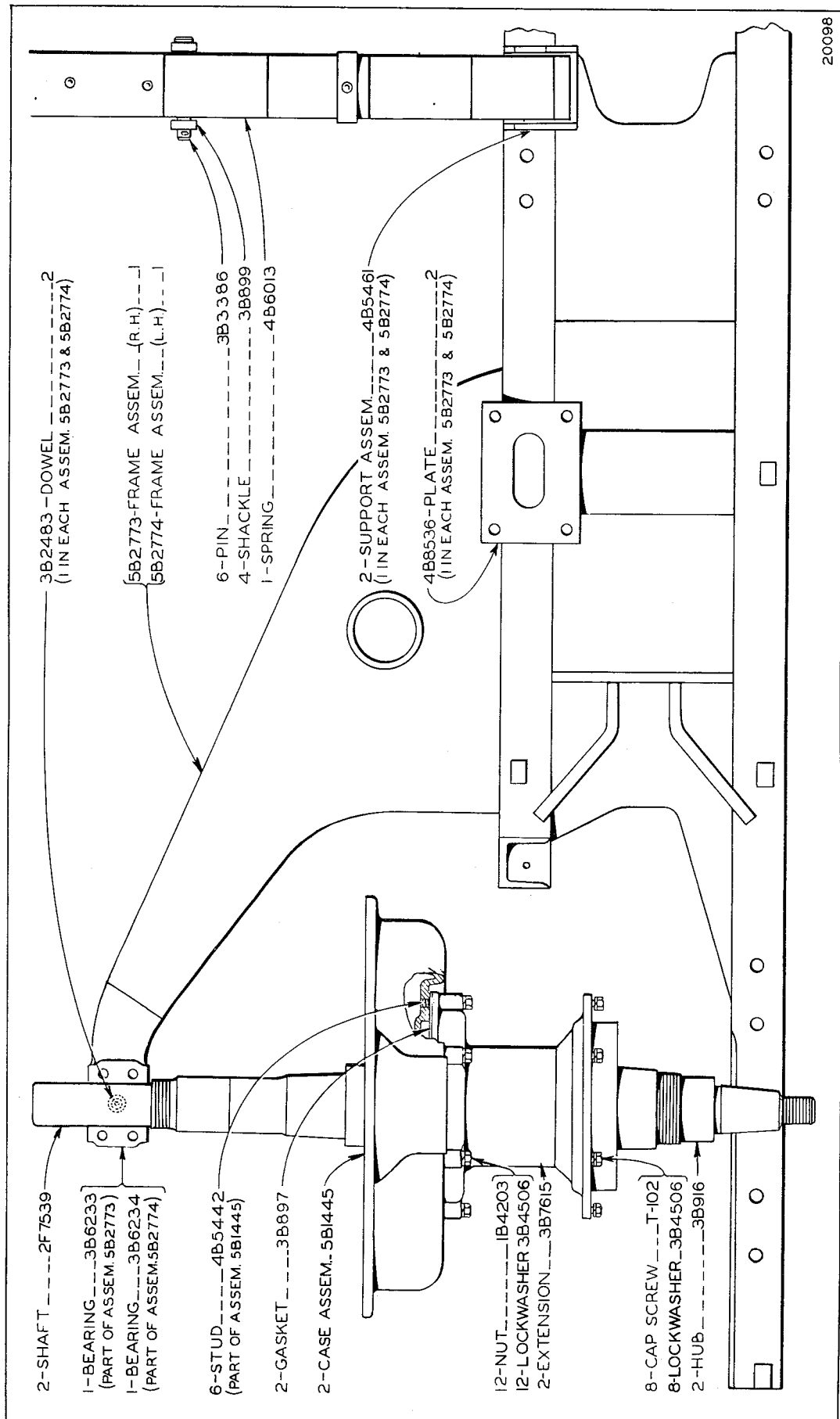
Effective with Serial No. 7J3980

6B6238 Track Roller Group parts are shown in lower illustration on Page 116

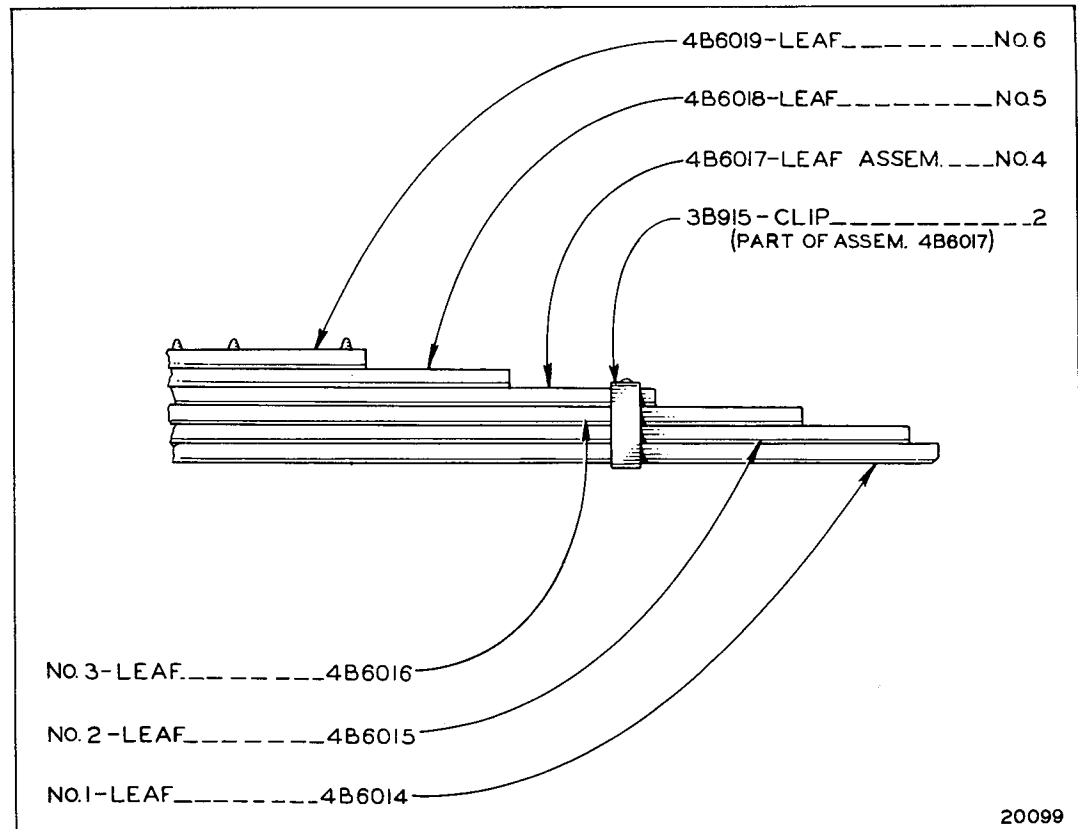


2F9886 WIDE GAUGE GROUP—Field Installation

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



5B2866 60" GAUGE GROUP—Oscillating Type
4B6013 Spring parts are shown on Page 196



4B6013 SPRING
Part of 5B2866—60" Gauge Group

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

32 LINK TRACK GROUPS - Effective with Serial No. 7J1383
 For use with 25 5/8" O.D. Front Idler

13" Grouser Shoe Track Group

1F3535 Track Group (2 Req'd.)
 Consists of:
 1 1F3951 Track Link Assembly
 32 3B1640 Shoe
 128 S-1584 Bolt
 128 1B4432 Nut
 128 3B4508 Lockwasher

13" Grouser Shoe Track Group (Heat Treated)

1F7191 Track Group (2 Req'd.)
 Consists of:
 1 1F3951 Track Link Assembly
 32 3B2778 Shoe
 128 S-1584 Bolt
 128 1B4432 Nut
 128 3B4508 Lockwasher

13" Semi-Skeleton Snow Shoe Track Group (Heat Treated)

2F8708 Track Group (2 Req'd.)
 Consists of:
 1 1F3951 Track Link Assembly
 16 3B3964 Shoe
 16 3B3965 Shoe
 128 S-1584 Bolt
 128 1B4432 Nut
 128 3B4508 Lockwasher

16" Grouser Shoe Track Group (Heat Treated)

1F7648 Track Group (2 Req'd.)
 Consists of:
 1 1F3951 Track Link Assembly
 32 3B2787 Shoe
 128 S-1584 Bolt
 128 1B4432 Nut
 128 3B4508 Lockwasher

20" Grouser Shoe Track Group (Heat Treated)

2F983 Track Group (2 Req'd.)
 Consists of:
 1 1F3951 Track Link Assembly
 32 3B2791 Shoe
 128 S-1584 Bolt
 128 1B4432 Nut
 128 3B4508 Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

34 LINK TRACK GROUPS - Serial No. 7J1 to 7J1382 Inclusive
For use with Five Roller Track Roller Frame

13" Grouser Shoe Track Group

4B2833 Track Group (2 Req'd.)
Consists of:
1 3B7541 Track Link Assembly
34 3B1640 Shoe
136 S-1584 Bolt
136 1B4432 Nut
136 3B4508 Lockwasher

13" Flat Shoe Track Group

5B1092 Track Group (2 Req'd.)
Consists of:
1 3B7541 Track Link Assembly
34 3B2299 Shoe
136 2A3223 Bolt
136 1B4432 Nut
136 3B4508 Lockwasher

16" Grouser Shoe Track Group (Heat Treated)

4B2834 Track Group (2 Req'd.)
Consists of:
1 3B7541 Track Link Assembly
34 3B2787 Shoe
136 S-1584 Bolt
136 1B4432 Nut
136 3B4508 Lockwasher

20" Grouser Shoe Track Group (Heat Treated)

4B5928 Track Group (2 Req'd.)
Consists of:
1 3B7541 Track Link Assembly
34 3B2791 Shoe
136 S-1584 Bolt
136 1B4432 Nut
136 3B4508 Lockwasher

Street Plate Group (For use with Grouser Track Groups)

4B5980 Street Plate Group
Consists of:
68 3B2242 Plate
136 S-1603 Bolt
136 1B4205 Nut
136 3B4508 Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

34 LINK TRACK GROUPS - Effective with Serial No. 7J1383
 For use with Five Roller Track Roller Frame

13" Grouser Shoe Track Group

6B5339 Track Group (2 Req'd.)
 Consists of:
 1 6B5215 Track Link Assembly
 34 3B1640 Shoe
 136 S-1584 Bolt
 136 1B4432 Nut
 136 3B4508 Lockwasher

13" Flat Shoe Track Group

6B5341 Track Group (2 Req'd.)
 Consists of:
 1 6B5215 Track Link Assembly
 34 3B2299 Shoe
 136 2A3223 Bolt
 136 1B4432 Nut
 136 3B4508 Lockwasher

16" Grouser Shoe Track Group (Heat Treated)

6B5337 Track Group (2 Req'd.)
 Consists of:
 1 6B5215 Track Link Assembly
 34 3B2787 Shoe
 136 S-1584 Bolt
 136 1B4432 Nut
 136 3B4508 Lockwasher

20" Grouser Shoe Track Group (Heat Treated)

6B5338 Track Group (2 Req'd.)
 Consists of:
 1 6B5215 Track Link Assembly
 34 3B2791 Shoe
 136 S-1584 Bolt
 136 1B4432 Nut
 136 3B4508 Lockwasher

Street Plate Group (For use with Grouser Track Groups)

4B5980 Street Plate Group
 Consists of:
 68 3B2242 Plate
 136 S-1603 Bolt
 136 1B4205 Nut
 136 3B4508 Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

35 LINK TRACK GROUPS - Serial No. 7J1 to 7J1382 Inclusive
For use with 25 5/8" O.D. Front Idler and Five Roller Track Roller Frame

13" Grouser Shoe Track Group

4B7306 Track Group (2 Req'd.)
Consists of:
1 4B7569 Track Link Assembly
35 3B1640 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

13" Grouser Shoe Track Group (Heat Treated)

5B3435 Track Group (2 Req'd.)
Consists of:
1 4B7569 Track Link Assembly
35 3B2778 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

13" Flat Shoe Track Group

5B997 Track Group (2 Req'd.)
Consists of:
1 4B7569 Track Link Assembly
35 3B2299 Shoe
140 2A3223 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

16" Grouser Shoe Track Group (Heat Treated)

4B7619 Track Group (2 Req'd.)
Consists of:
1 4B7569 Track Link Assembly
35 3B2787 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

Street Plate Group (For use with Grouser Track Groups)

6B1102 Street Plate Group
Consists of:
70 3B2242 Street Plate
140 S-1603 Bolt
140 1B4205 Nut
140 3B4508 Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

35 LINK TRACK GROUPS - Effective with Serial No. 7J1383
For use with 25 5/8" O.D. Front Idler and Five Roller Track Roller Frame

13" Grouser Shoe Track Group

6B5345 Track Group (2 Req'd.)
Consists of:
1 6B5214 Track Link Assembly
35 3B1640 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

13" Grouser Shoe Track Group (Heat Treated)

6B5342 Track Group (2 Req'd.)
Consists of:
1 6B5214 Track Link Assembly
35 3B2778 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

13" Flat Shoe Track Group

6B5343 Track Group (2 Req'd.)
Consists of:
1 6B5214 Track Link Assembly
35 3B2299 Shoe
140 2A3223 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

16" Grouser Shoe Track Group (Heat Treated)

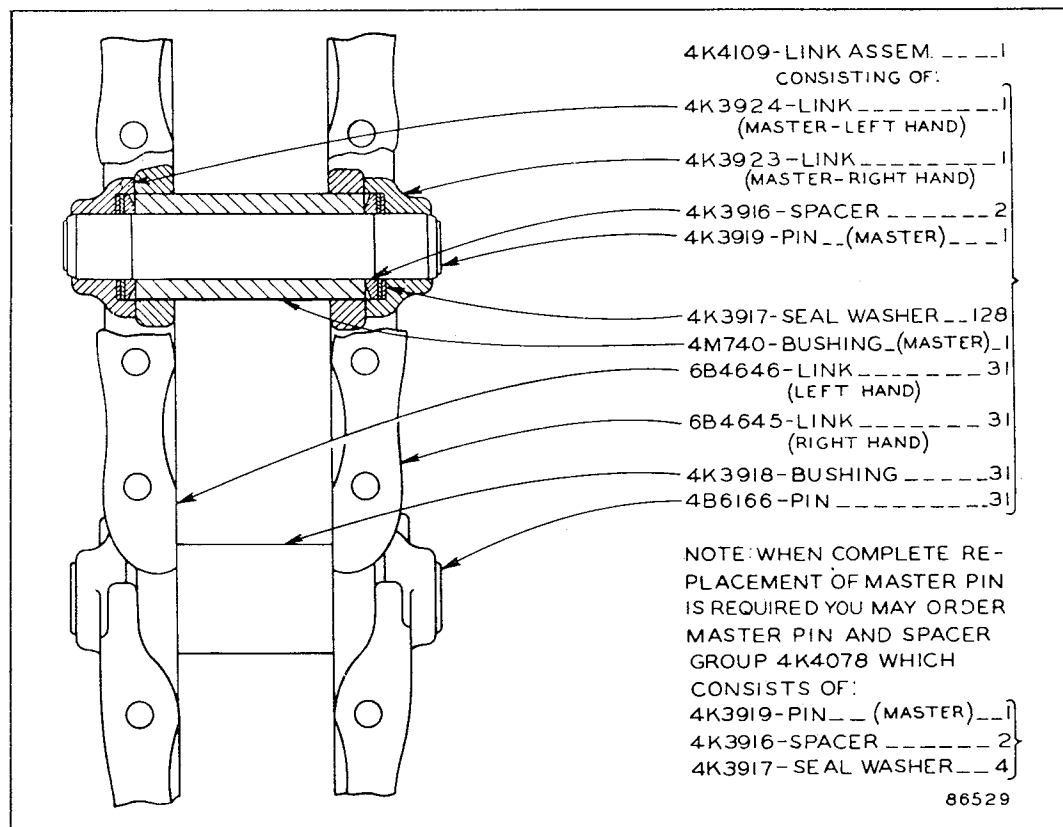
6B5344 Track Group (2 Req'd.)
Consists of:
1 6B5214 Track Link Assembly
35 3B2787 Shoe
140 S-1584 Bolt
140 1B4432 Nut
140 3B4508 Lockwasher

Street Plate Group (For use with Grouser Track Groups)

6B1102 Street Plate Group
Consists of:
70 3B2242 Street Plate
140 S-1603 Bolt
140 1B4205 Nut
140 3B4508 Lockwasher

Track Link Assembly parts are shown with Standard Track.

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

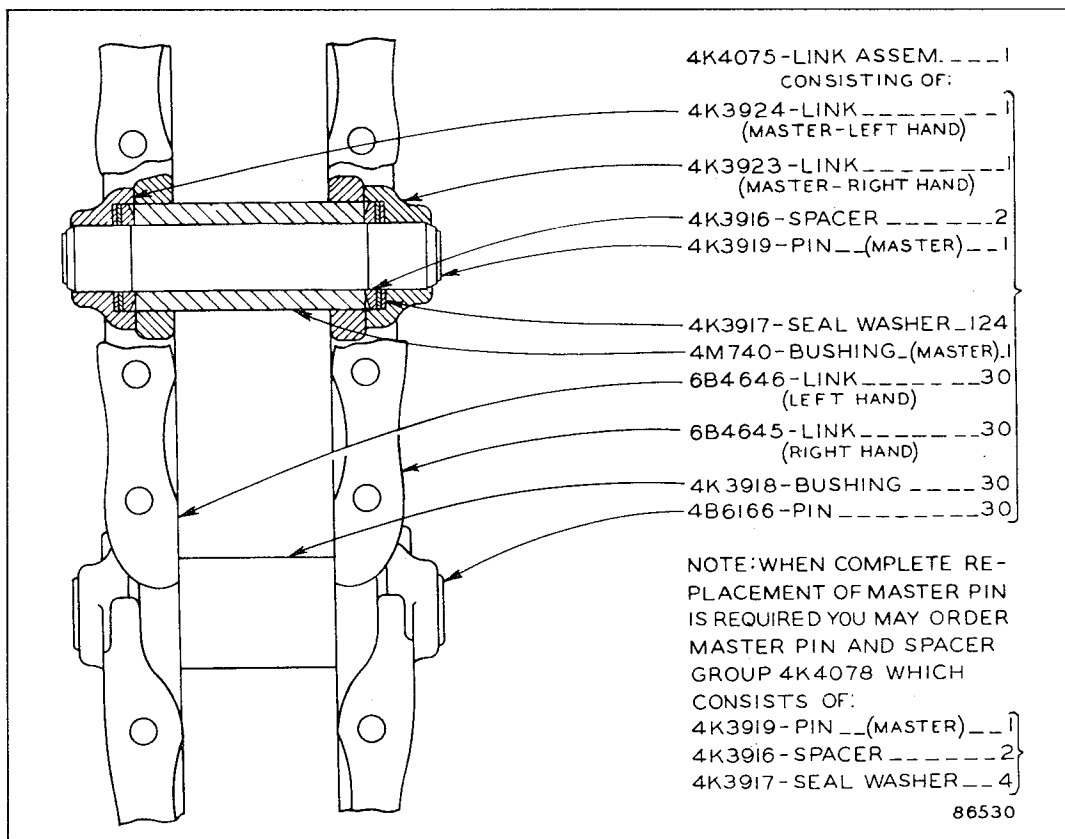


NAME	SHOE (32 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
13" Grouser Shoe	3B2778	4K4367
13" Flat Shoe	3B2299	4K5499
16" Grouser Shoe	3B2787	4K4368
16" Semi-Skeleton Shoe	(S.S.) 3B3963 (16 Required) (D.S.) 3B3962 (16 Required)	4K4373
18" Grouser Shoe	3B9051	4K4369
20" Grouser Shoe	3B2791	4K4371
24" Grouser Shoe	3B5167	4K5494
Note: 8H7504 Track Shoe Bolt—128 Required for one Track 8H5724 Nut—Used with 8H7504 S.S. = Single Spike D.S. = Double Spike		

TRACK GROUPS—2 Groups Required

Note: 4K4079 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



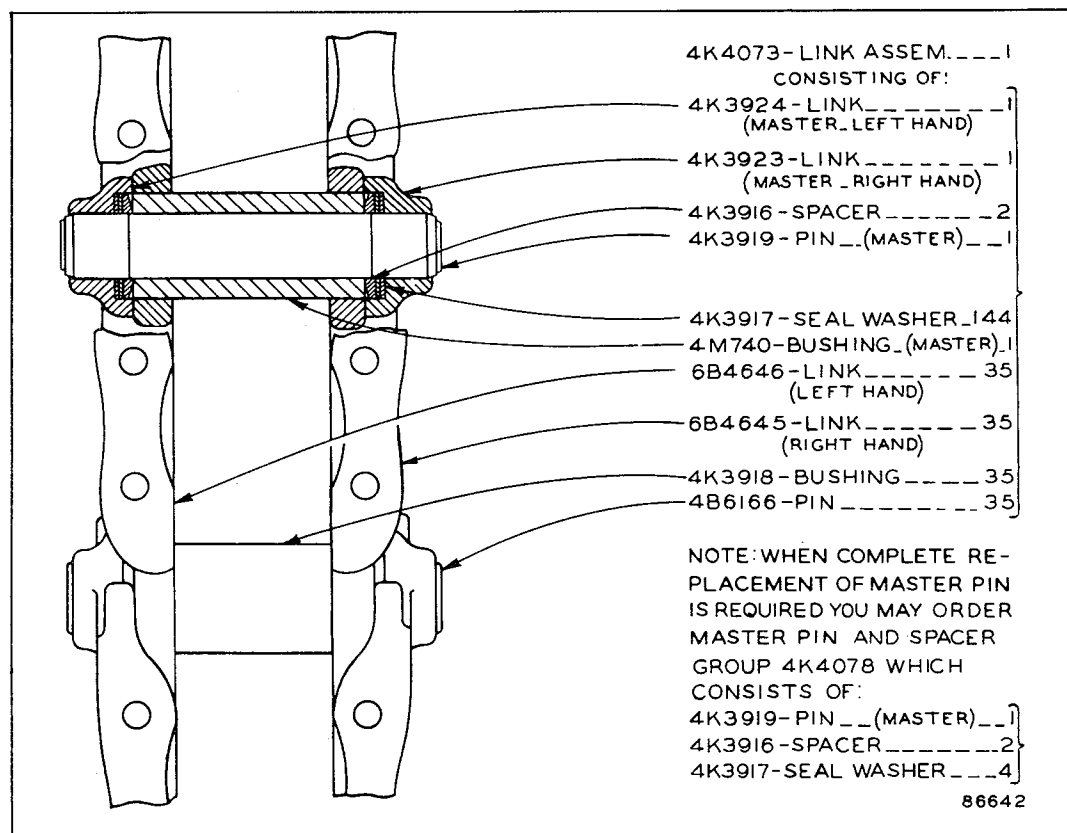
NAME	SHOE (31 Required) For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
13" Flat Shoe	3B2299	4K5498
16" Grouser Shoe	3B2787	4K4364
18" Grouser Shoe	3B9051	4K4366
20" Grouser Shoe	3B2791	4K4365
24" Grouser Shoe	3B5167	4K5493

Note: 8H7504 Track Shoe Bolt—124 Required for one Track
8H5724 Nut—Used with 8H7504

TRACK GROUPS—2 Groups Required

Note: 4K4081 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

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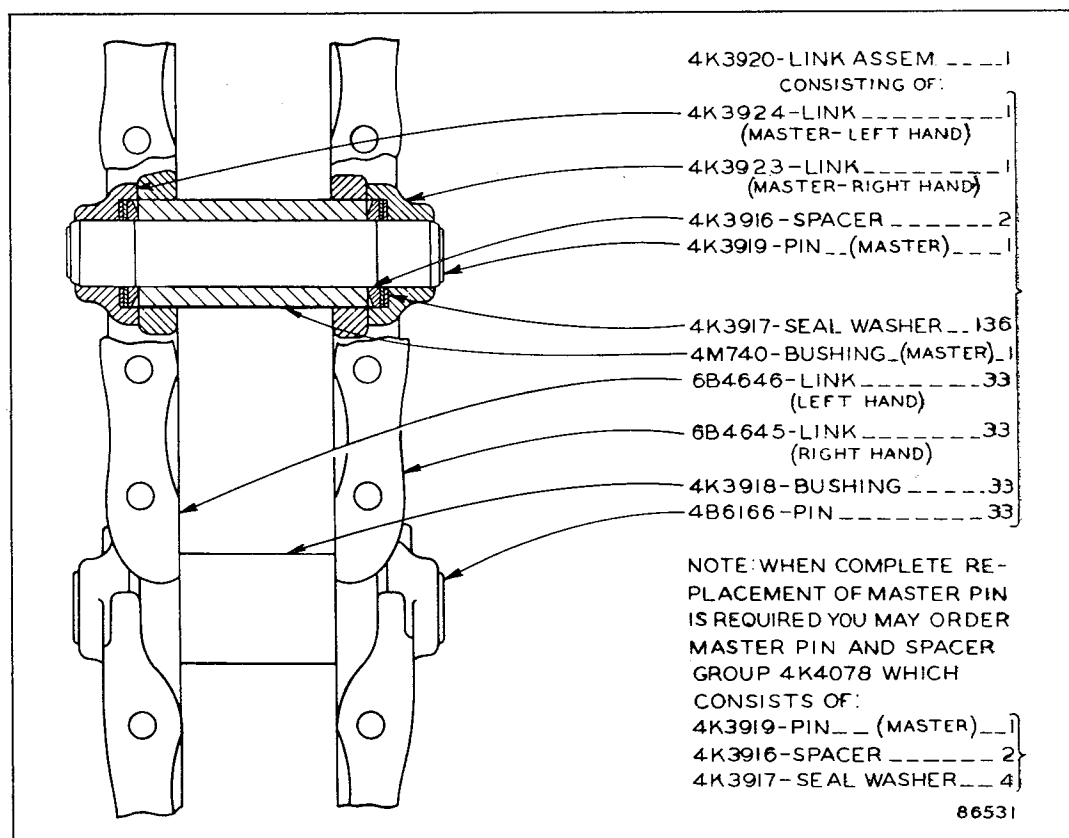


NAME	SHOE (36 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
13" Flat Shoe	3B2299	4K5501
13" Grouser Shoe	3B2778	4K4106
16" Grouser Shoe	3B2787	4K4095
20" Grouser Shoe	3B2791	4K4102
24" Grouser Shoe	3B5167	4K5497
Note: 8H7504 Track Shoe Bolt—144 Required for one Track 8H5724 Nut—Used with 8H7504		

TRACK GROUPS—2 Groups Required

Note: 4K4080 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



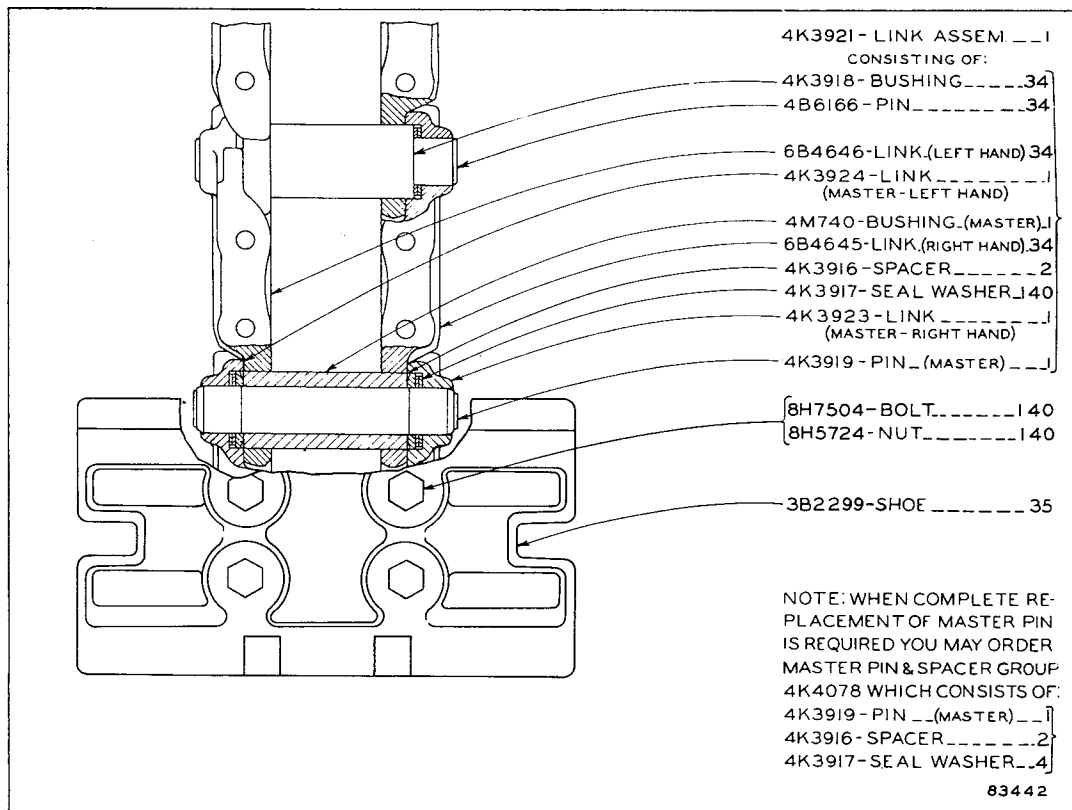
NAME	SHOE (34 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
13" Grouser Shoe	3B2778	4K5488
16" Grouser Shoe	3B2787	4K5490
20" Grouser Shoe	3B2791	4K5492
24" Grouser Shoe	3B5167	4K5495

Note: 8H7504 Track Shoe Bolt—136 Required for one Track
8H5724 Nut—Used with 8H7504

TRACK GROUPS—2 Groups Required

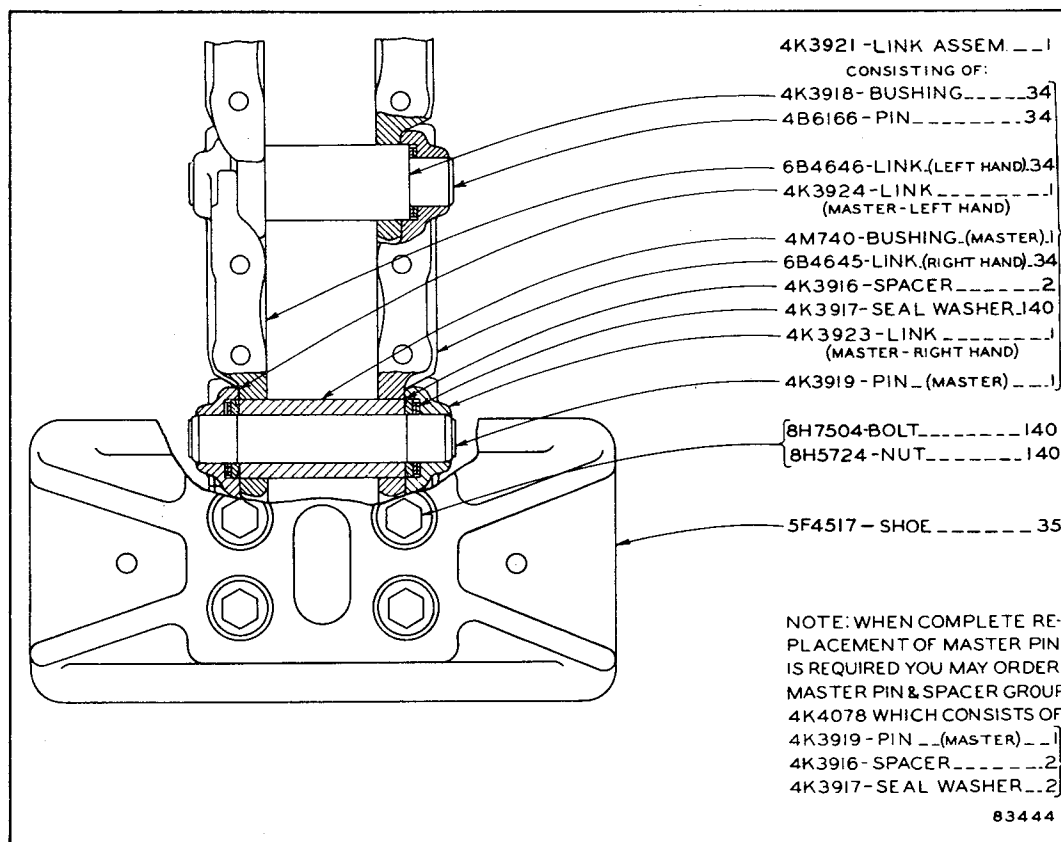
Note: 4K4099 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

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4K5500 TRACK GROUP—13" Flat Shoe—2 Groups Required

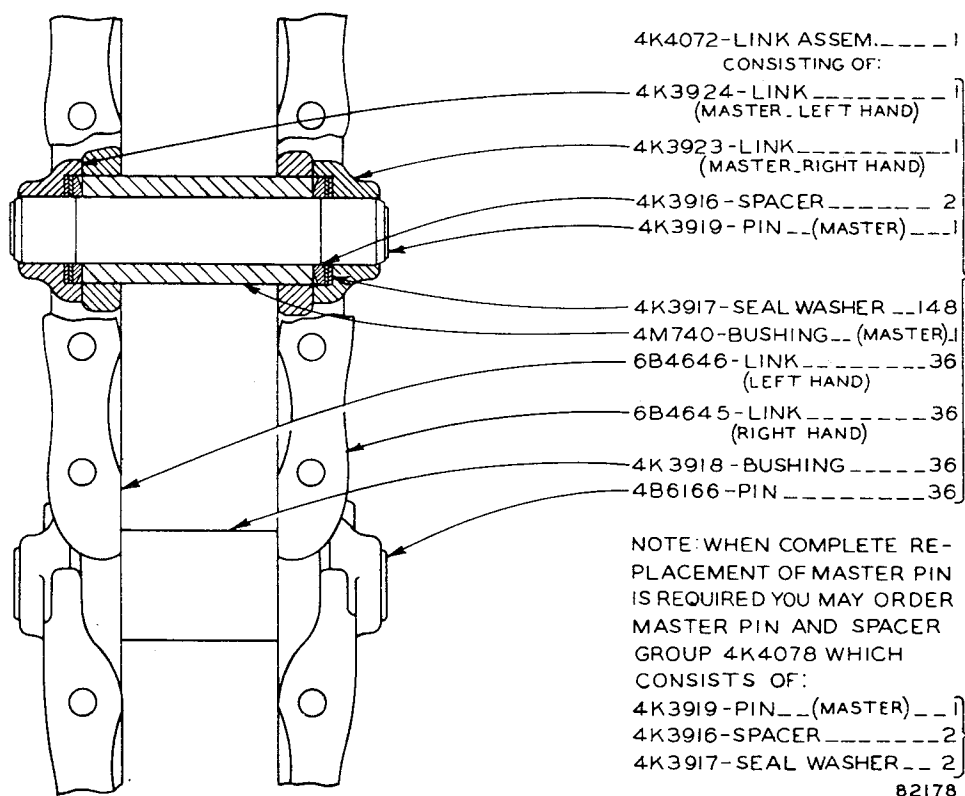
For use with Five Roller Track Roller Frame and large diameter Front Idler
4K4076 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available



4K5502 TRACK GROUP—15" Flat Shoe—2 Groups Required

4K4076 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



NAME	SHOE (37 Required For One Track)	COMPLETE TRACK GROUP (Hardware Included) 2 Required per Tractor
13" Grouser Shoe	3B2299	4K4372
15" Grouser Shoe	4H1199	4K4370
15" Grouser Shoe	5F4517	4K4374
16" Grouser Shoe	3B2787	4K4101

8H7504 Bolt—148 Required for One Track

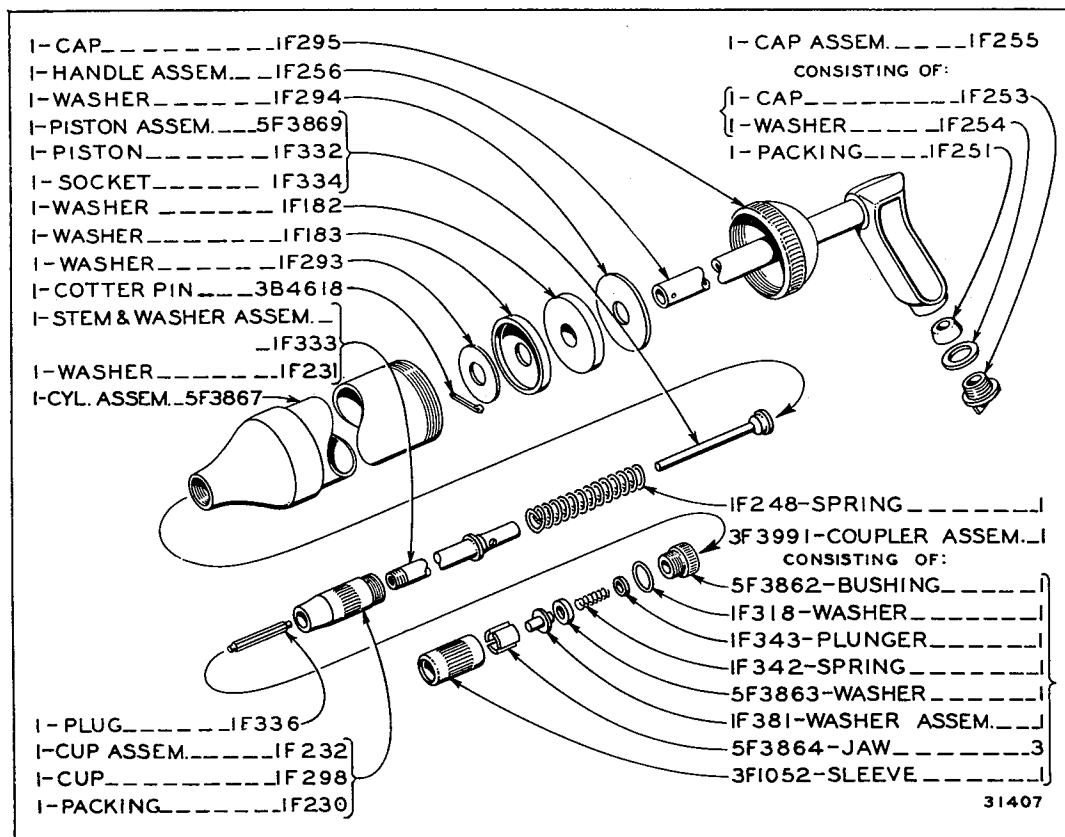
8H5724 Nut—148 Required for One Track

TRACK GROUPS—2 Groups Required

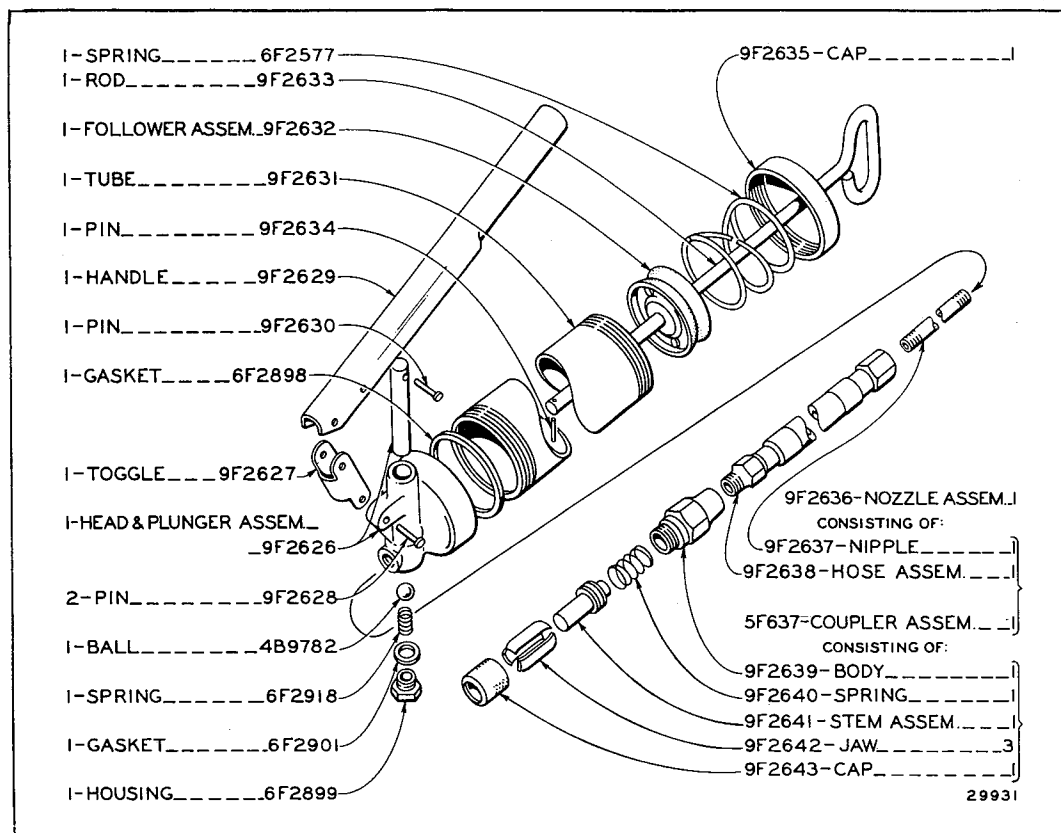
Note: 4K4082 Track Pin and Bushing Group, consisting of a complete set of Pins and Bushings for one Track, is available



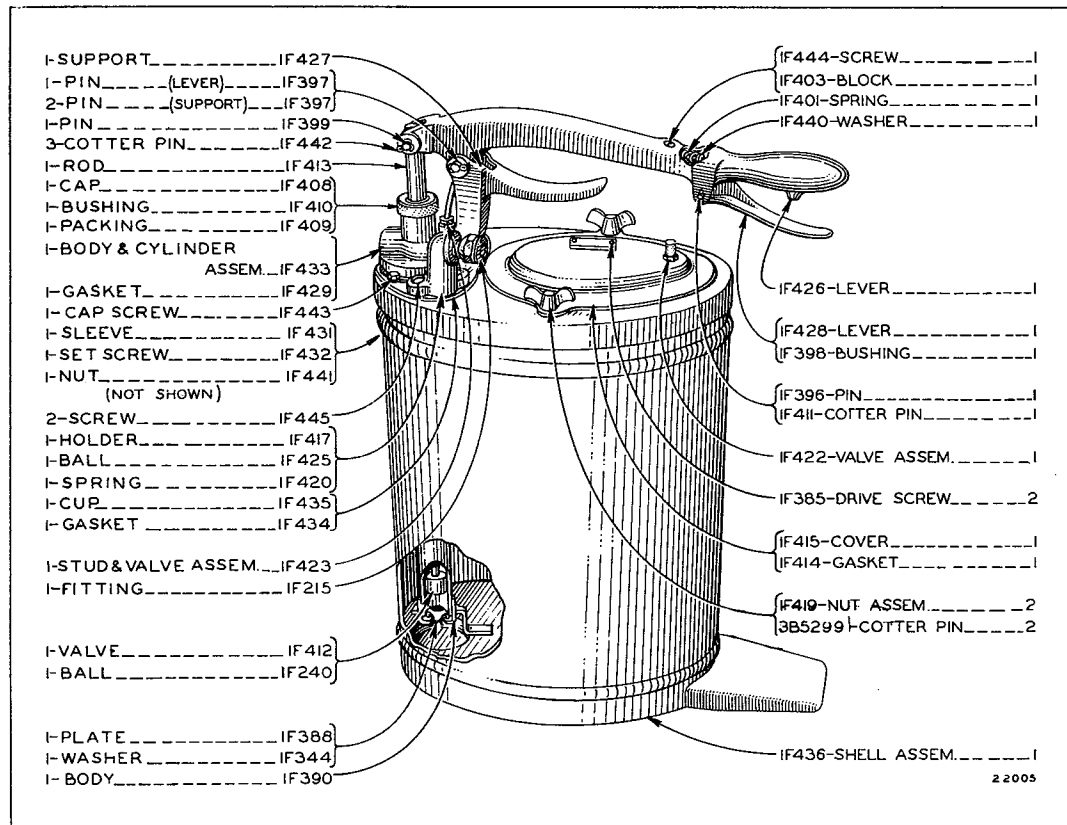
ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

**3B8580 GREASE GUN**

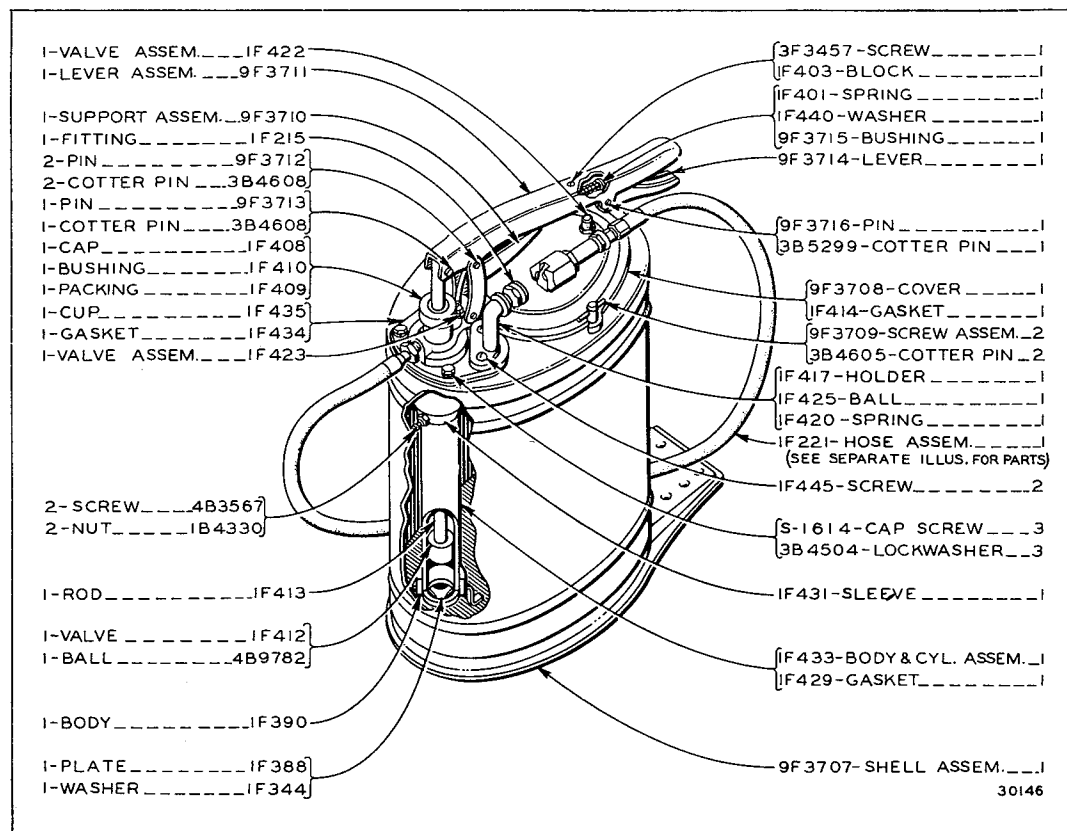
Only separate parts serviced. When complete Grease Gun is required, order 8F9866

**8F9866 GREASE GUN**

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS

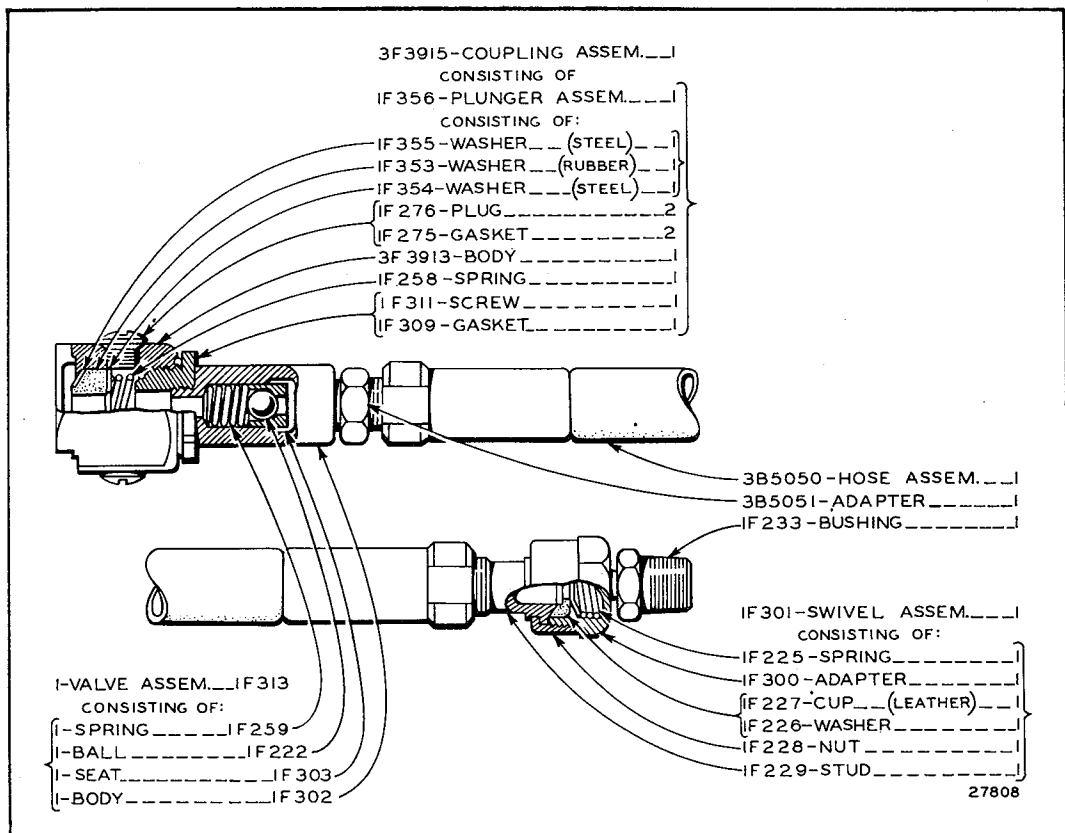


4B1856 VOLUME COMPRESSOR —First Type

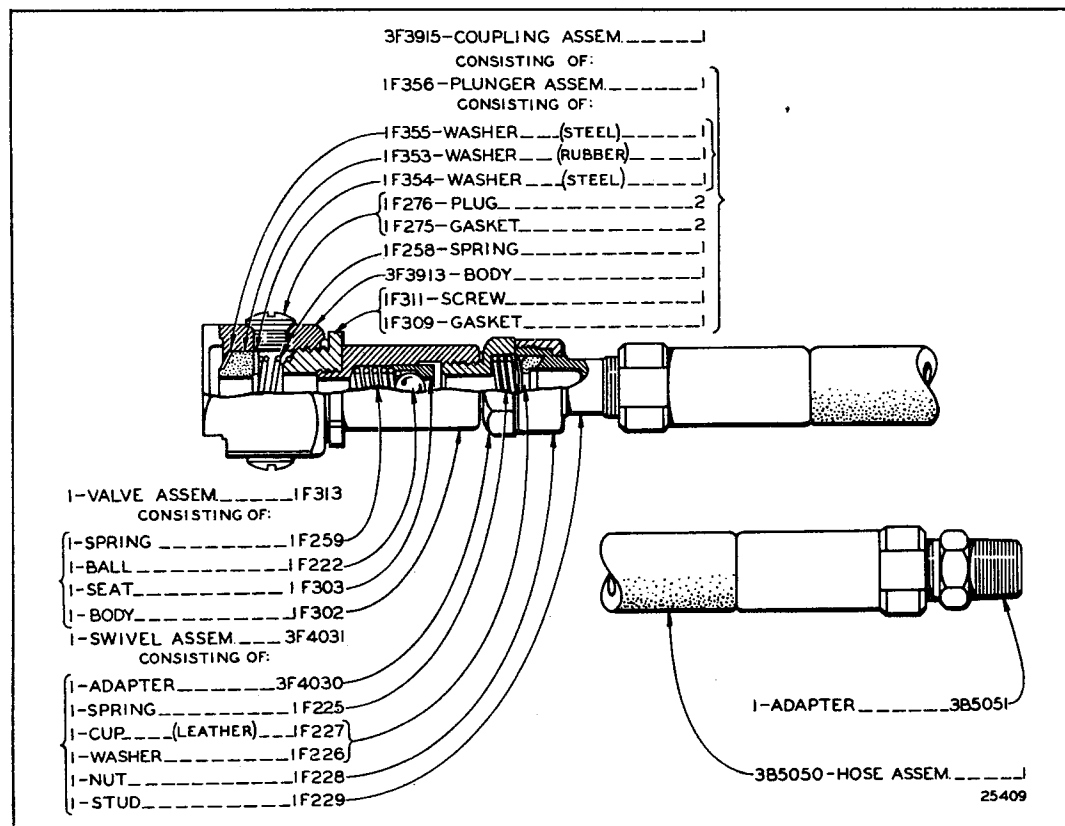


4B1856 VOLUME COMPRESSOR—Second Type

ALWAYS GIVE SERIAL NUMBER WHEN ORDERING PARTS



IF221 HOSE ASSEMBLY—First Type
 Part of 4B1856 Volume Compressor shown on Page 204



IF221 HOSE ASSEMBLY—Second Type
 Part of 4B1856 Volume Compressor shown on Page 204

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"CATERPILLAR" D4 TRACTOR

TRANSFERS AND NAME PLATES

Quantity Used	Part Number	Description
2	8B87	Transfer ("Caterpillar")-2 1/2" High
2	7B9975	Transfer (Diesel)-2 1/2" High
1	8B8130	Transfer ("Caterpillar")-2" High
1	8B7667	Transfer (Diesel)-2" High
2	8B7673	Transfer ("Caterpillar")-1 1/2" High For use on Rear Seat Models only
2	8B8135	Transfer (Diesel)-1 1/2" High For use on Rear Seat Models only
1	1F6986	Transfer-Tractor Instructions
1	6B1919	Transfer-Oil Filter Instructions
1	6B2233	Transfer-Safety
1	8B8137	Transfer (Manufactured by Caterpillar Tractor Co., Peoria, Illinois)
1	8B8132	Transfer (D4)
2	8B6578	Plate-Name (D4)
8	4B4159	Drive Screw-Name Plate
1	3F4136	Certification Label

MEMORANDA

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